



Form No. 3468-584 Rev A

Count on it.

Parts Catalog

Ultra Buggy® 2500

Model No. 68038—Serial No. 416646980 and Up



Ordering Replacement Parts

To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1, 6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustration and in parts lists.

Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

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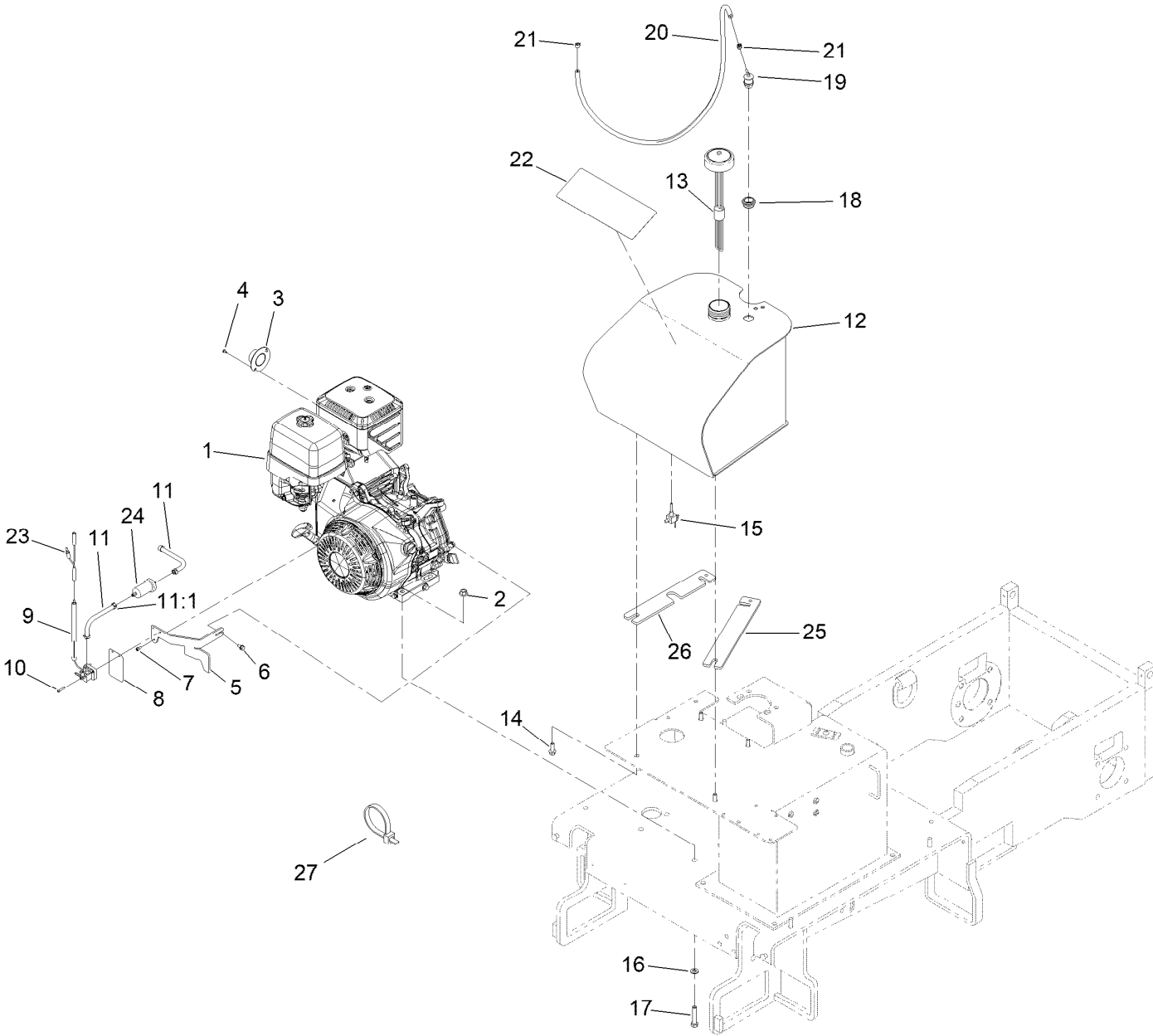
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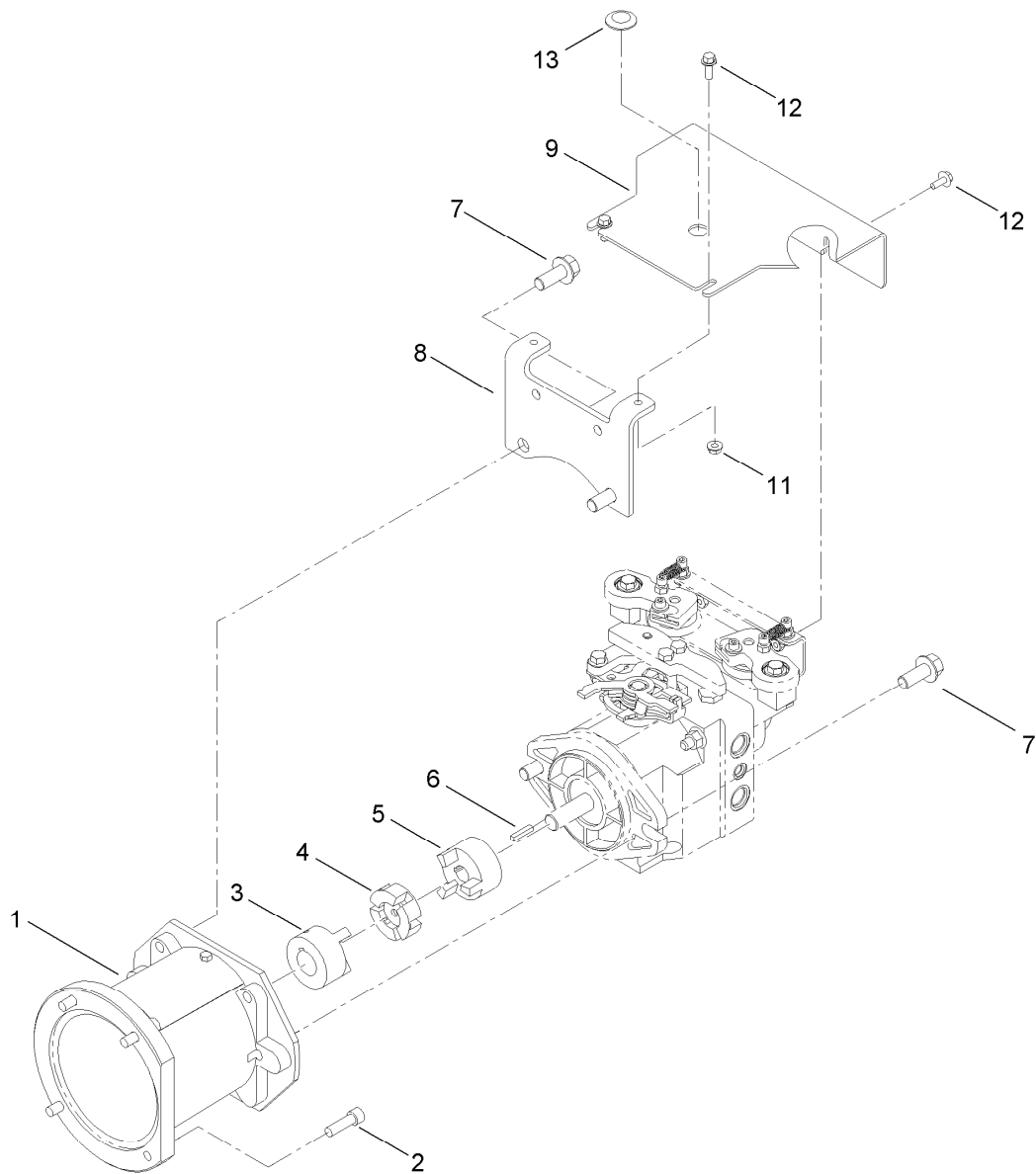
Engine and Fuel Tank Assembly



Engine and Fuel Tank Assembly (continued)

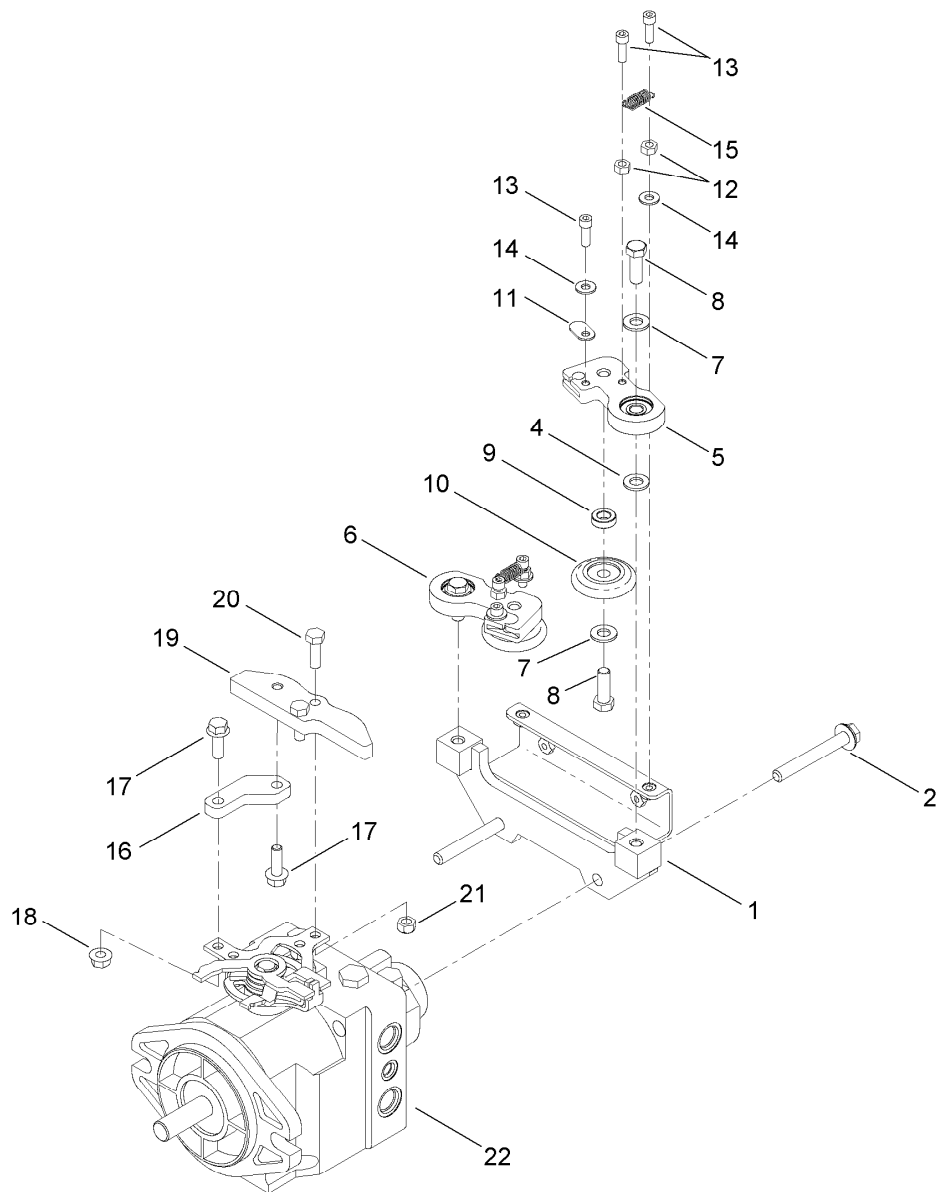
<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	147-7038	1	Engine-Honda, Gx390 ●	14	33104-025	4	Screw-HHF
2	33005-00	4	Nut-HF	15	ST39056	1	Valve-Strainer
3	ST50553-03	1	Deflector-Exhaust	16	33095-00	4	Washer-Flat
4	125-0519	2	Screw-Self Tapping	17	33115-050	4	Screw-HH
5	ST45910-03	1	Bracket-Switch, Stop Fuel	18	114-0284	1	Grommet
6	104-2628	1	Screw	19	119-3547	1	Valve-Vent, Fuel
7	115-8733	1	Screw-HSH	20	108-9698	1	Hose-Fuel
8	125-4966	1	Hang Tag-Run, Stop	21	2412-80	2	Clamp-Hose
9	ST58582	1	Fuel Shut Off Valve ASM	22	125-4958	1	Decal-Operation
10	119-7444	2	Screw-HSBH	23	127-2880	1	Harness-Wire, Shut Down T
11	127-2810	2	Fuel Hose Kit	24	ST36144	1	Filter-Fuel
11:1	2412-98	2	Clamp-Hose	25	127-5595-03	1	Plate-Tank Stand Off
12	130-2101	1	Tank ASM	26	127-5598-03	1	Plate-Tank Stand Off
13	130-2117	1	Gauge-Fuel	27	3290-378	1	Tie-Cable

● Obtain parts from www.honda-engines.com



Pump Adaptor and Mounting Assembly

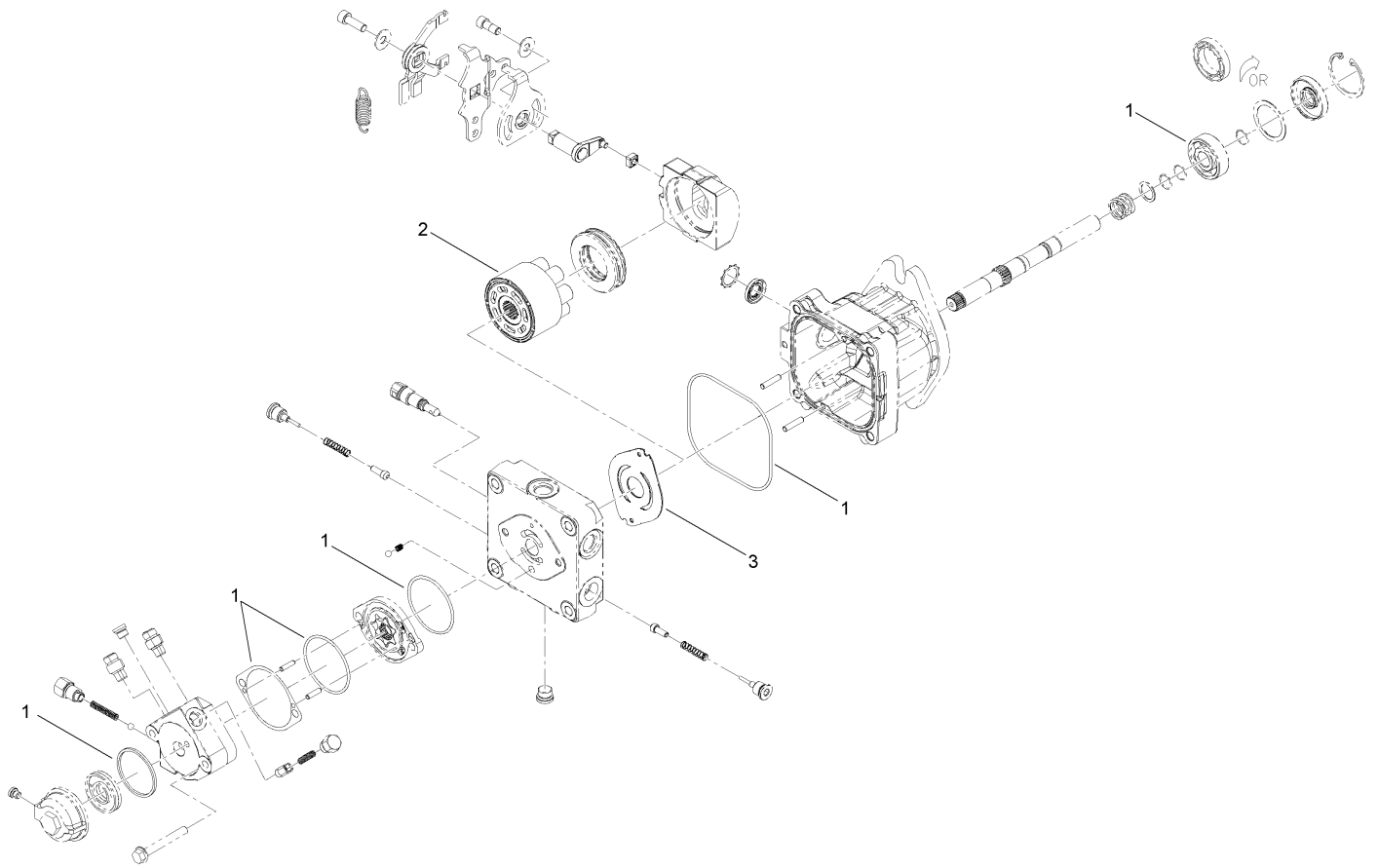
Ref.	Part Number	Qty.	Description
1	ST32432	1	Adaptor-Motor, Pump
2	3274-1	4	Screw-HSH
3	ST37547	1	Coupling-Engine
4	ST37548	1	Insert-Coupling
5	ST45154	1	Coupling-Pump
6	ST45093	1	Key-Square
7	3234-32	4	Screw-HHF
8	ST50952-03	1	Plate-Mounting, Cable
9	ST50953-03	1	Cover-Control, Pump
11	32128-14	2	Nut-HF
12	99-6810	4	Screw-HHF
13	ST57909	1	Plug-Button



Piston Pump and Bracket Assembly

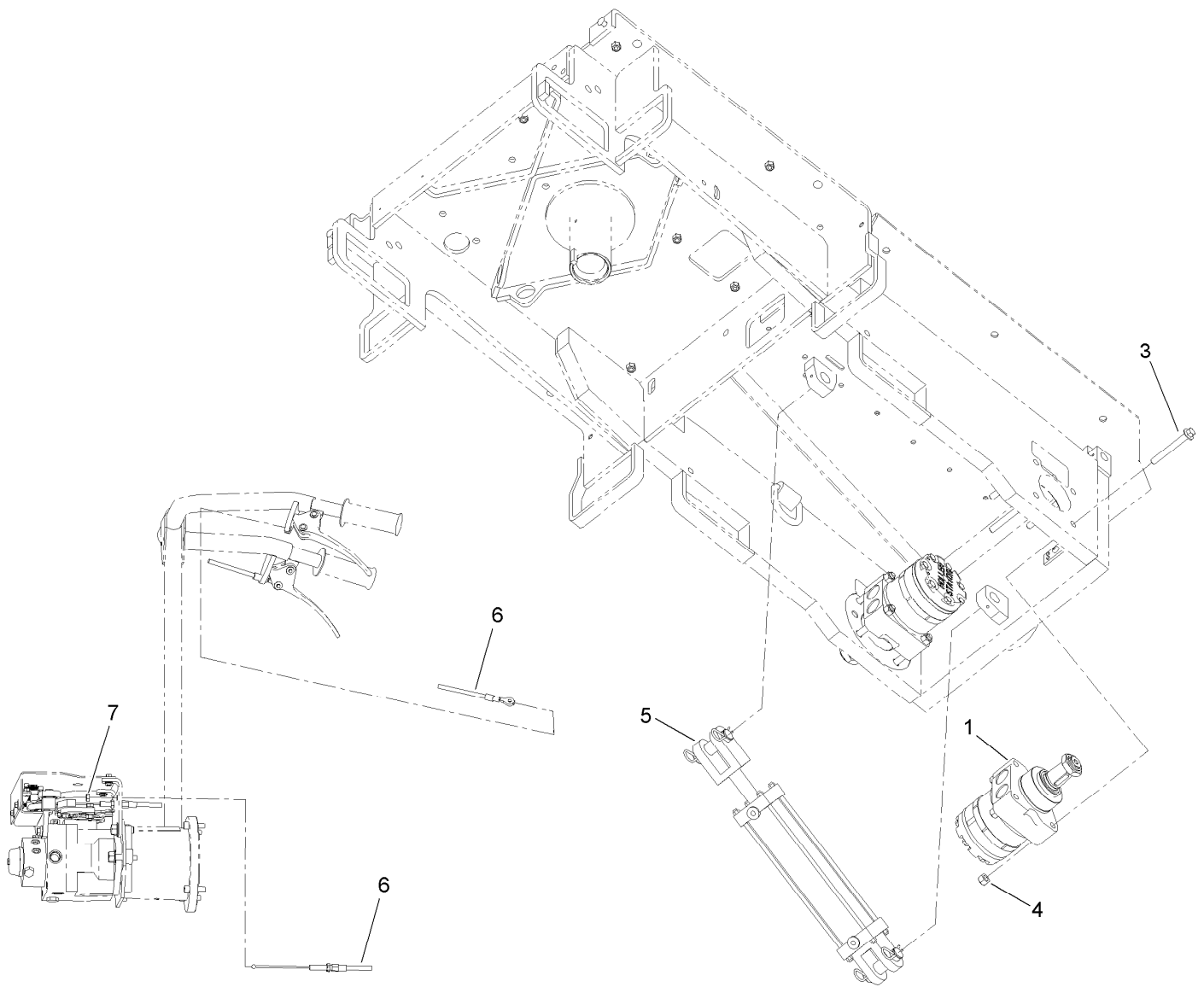
Ref.	Part Number	Qty.	Description
1	125-6369	1	Bracket-Control, Pump
2	33105-070	2	Screw-HHF
4	33095-00	2	Washer-Flat
5	125-8557	1	Control-Pivot Right
6	125-8555	1	Control-Pivot Left
7	3256-24	4	Washer-Plain
8	323-18	4	Screw-HH
9	ST50948	2	Spacer-Pivot
10	ST43873	2	Wheel And Bearing ASM
11	ST50955	2	Cover-End, Cable
12	3217-5	4	Nut-Hex

Ref.	Part Number	Qty.	Description
13	3274-64	6	Screw-HSH
14	3256-22	4	Washer-Flat
15	ST50991	2	Spring-Extension, Control Pump
16	ST50951	1	Plate-Arm, Control
17	33104-025	2	Screw-HHF
18	33004-00	1	Nut-HF
19	ST50954	1	Plate-Pump, Control
20	33114-025	2	Screw-HH
21	33024-00	2	Nut-Lock, NI
22	ST50957	1	HYD Piston Pump ASM



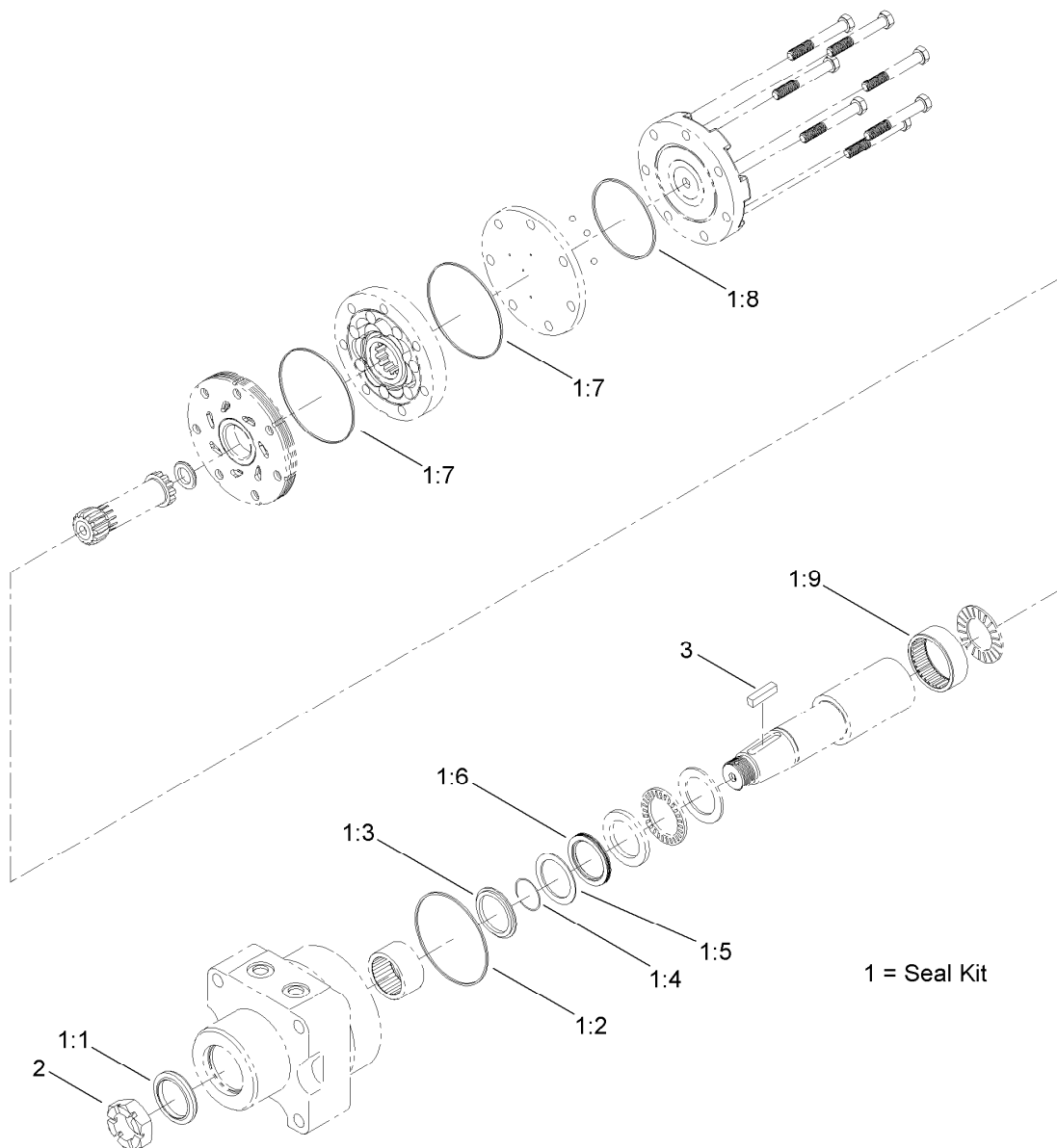
Hydraulic Piston Pump Assembly No. ST50957

Ref.	Part Number	Qty.	Description
1	100-6110	1	Overhaul Seal Kit
2	127-3867	1	Cylinder Block Kit
3	100-6112	1	Plate-Valve



Gear Motor and Cylinder Assembly

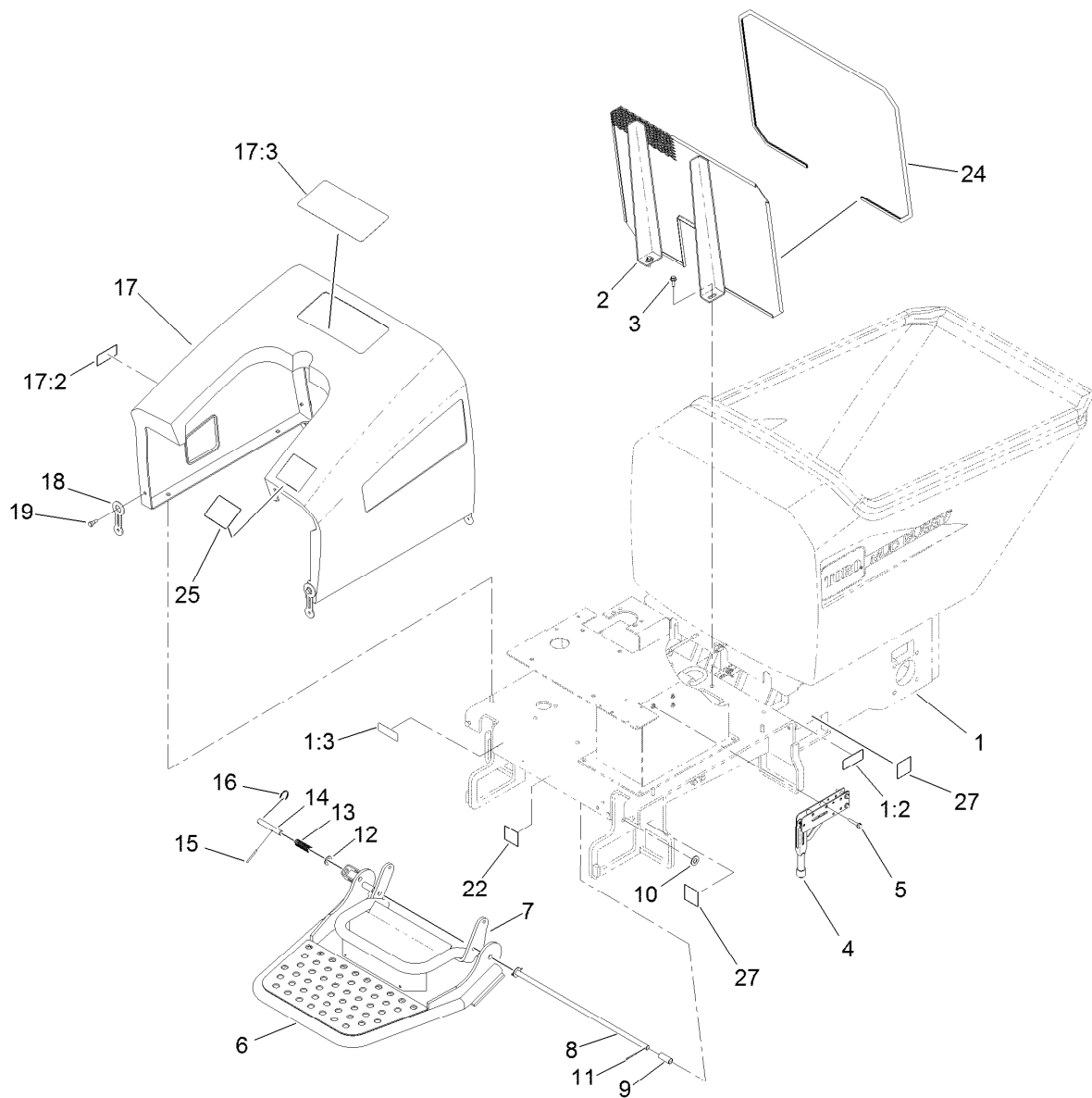
Ref.	Part Number	Qty.	Description
1	ST50926	2	HYD Gear Motor ASM
3	33106-100	8	Screw-HHF
4	33026-00	8	Nut-Hex
5	ST50501	1	HYD Cylinder ASM
6	ST50959	2	Cable-Control
7	3220-3	2	Nut-HJ



Hydraulic Motor Assembly No. ST50926

Ref.	Part Number	Qty.	Description
1	127-5568	1	Seal Kit
1:1		1	Seal-Dust ●
1:2		1	Seal-Housing ●
1:3		1	Ring-Back Up, Metal ●
1:4		1	Shim-Back Up ●
1:5		1	Seal-Back Up ●
1:6		1	Seal-Shaft ●
1:7		2	Seal-Body ●
1:8		1	Seal-Endcover ●
1:9		1	Bearing-Housing, Rear ●
2	127-5569	1	Nut-Shaft
3	127-5570	1	Key-Shaft

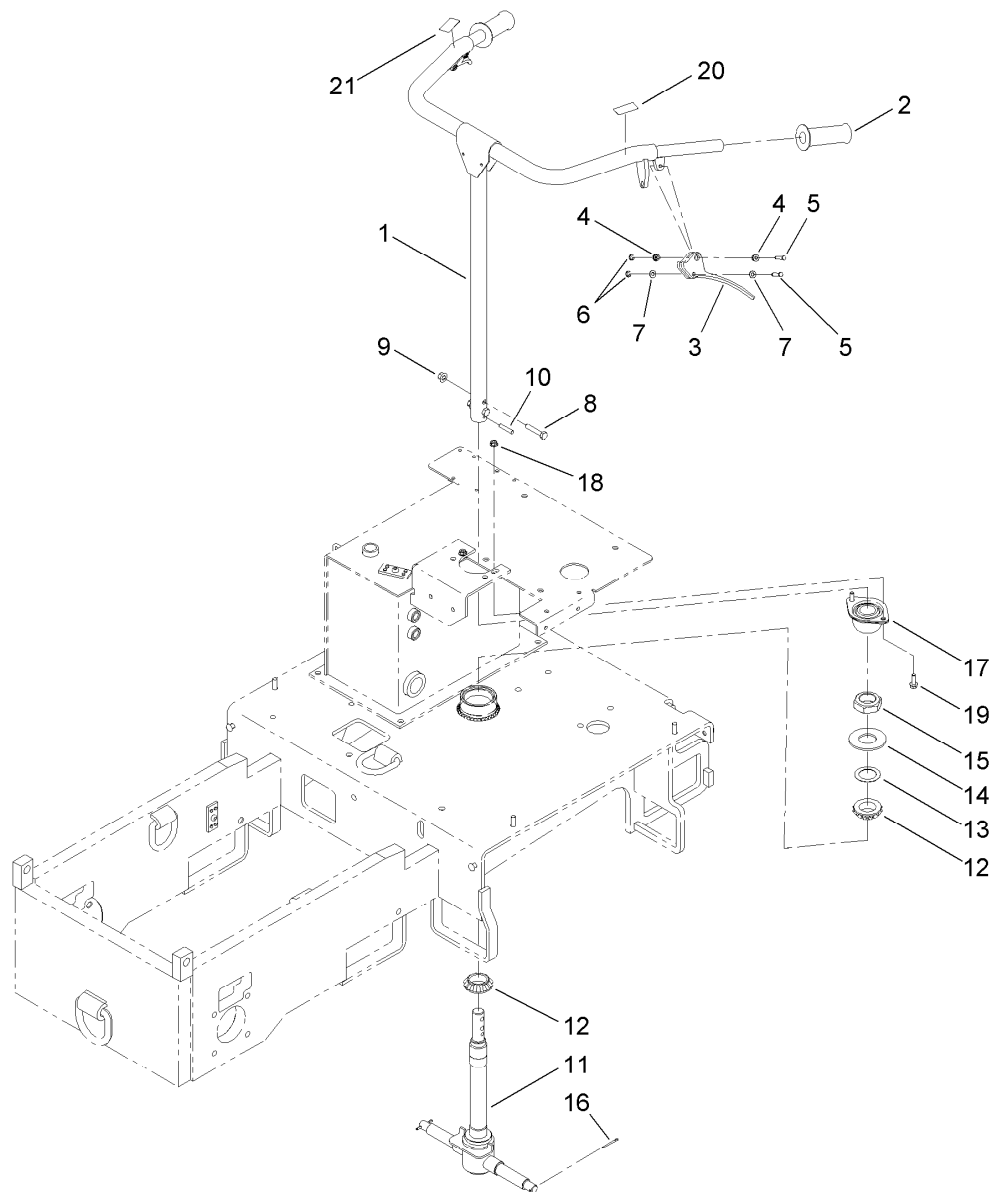
● Not serviced separately



Main Frame Assembly

Ref.	Part Number	Qty.	Description
1	127-2834	1	Main Frame ASM
1:2	125-4959	2	Decal-Warning, Crushing
1:3	133-8062	1	Decal-Spark Arrestor
2	125-8233-03	1	Guard-Splash
3	3234-42	2	Screw-HHF
4	ST38095	1	Lever
5	33104-045	3	Screw-HHF
6	125-8696-03	1	Step-Platform
7	125-8235-03	1	Pedal-Brake
8	ST45113	1	Shaft-Pivot, Step
9	ST45249	2	Spacer-Brake
10	3256-27	2	Washer-Flat
11	3272-13	6	Pin-Cotter
12	33098-00	1	Washer-Flat

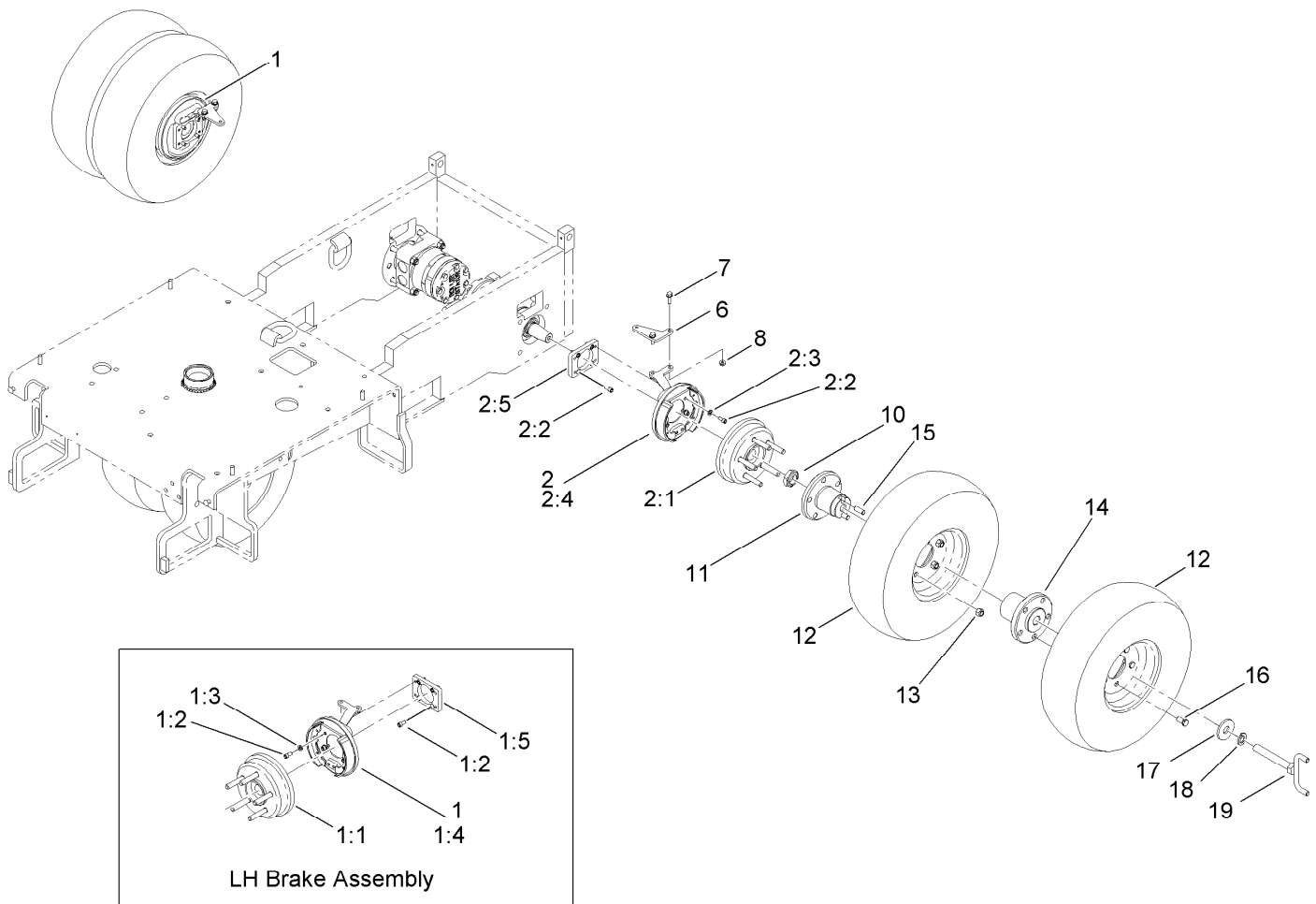
Ref.	Part Number	Qty.	Description
13	ST45055	1	Spring-Compression
14	ST45056	1	Pin-Lockout, Step
15	ST81122	1	Pin
16	ST81124	1	Ring-Split
17	127-2833	1	Engine Cowl ASM
17:2	125-4963	1	Decal-Surface, Hot
17:3	127-2855	1	Decal-Warning
18	ST47182	4	Latch-Rubber
19	ST81130	4	Screw-HSBH
22	125-8190	1	Decal-Brake Pedal
24	127-5590	1	Trim-Splash Guard
25	130-2844	1	Decal-Dump
27	125-4967	4	Decal-Lift Here



Steering Handle and Axle Assembly

Ref.	Part Number	Qty.	Description
1	ST50941-03	1	Handle-Steering
2	ST47125	2	Grip-Handle
3	ST50937	2	Handle-Control,
4	ST50938	4	Bushing-Lever, Control
5	ST81220	4	Pin-Clevis
6	32151-86	4	E-Ring
7	3256-22	4	Washer-Flat
8	33115-050	2	Screw-HH
9	33005-00	2	Nut-HF
10	ST80309	1	Pin
11	ST37358-03	1	Axle-Steering

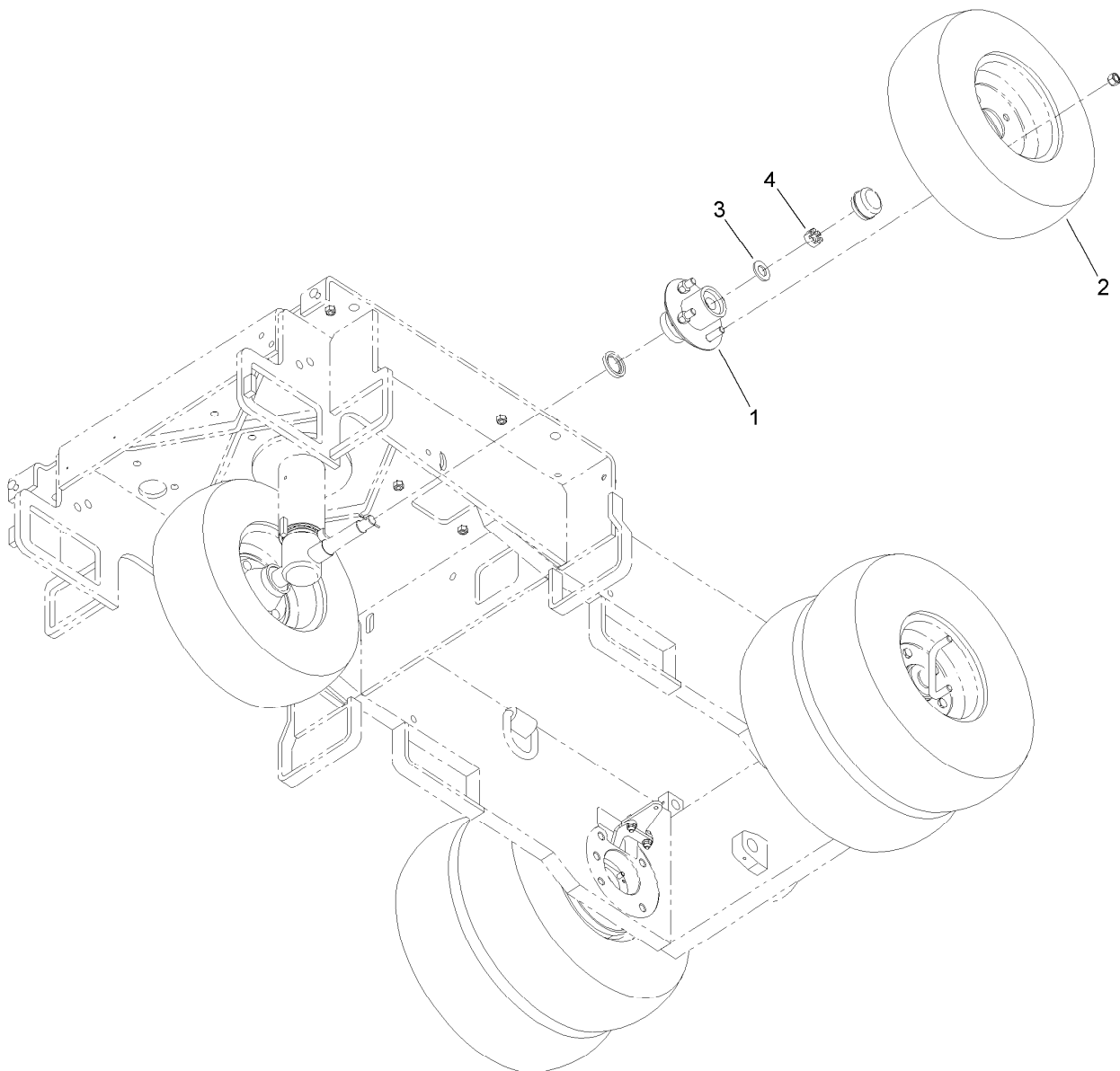
Ref.	Part Number	Qty.	Description
12	ST32161	2	Bearing-Roller
13	ST81109	1	Washer-Thrust
14	ST36934	1	Plate-Cover, Bearing
15	ST81108	1	Nut
16	3272-13	2	Pin-Cotter
17	ST45930	1	Spherical Bearing ASM
18	32128-26	2	Nut-HF
19	3234-29	2	Screw-HHF
20	125-4961	1	Decal-Reverse
21	125-4960	1	Decal-Forward



Wheel and Brake Assembly

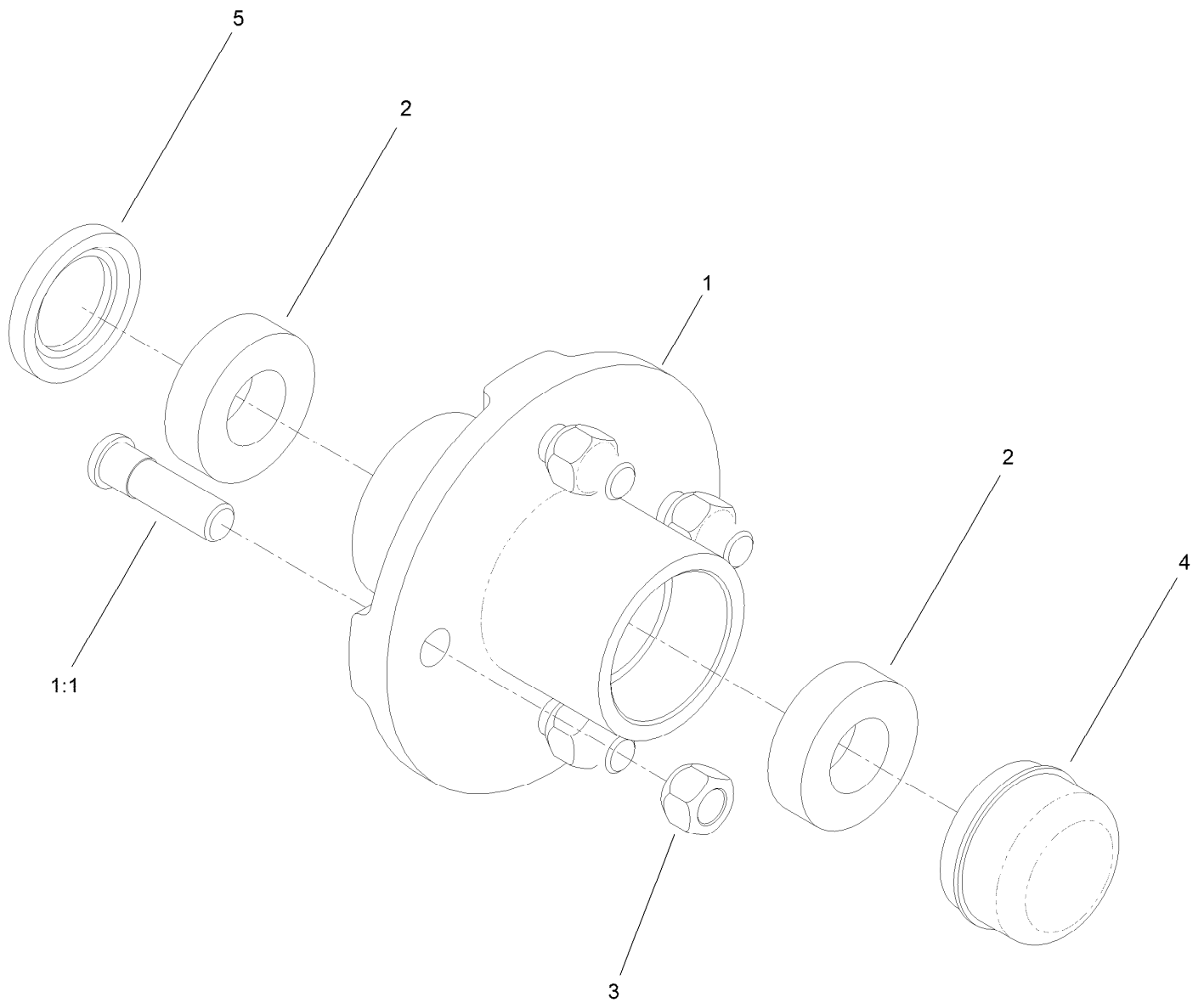
Ref.	Part Number	Qty.	Description
1	ST50927	1	LH Brake ASM
1:1	127-5562	1	5 Lug Hub ASM
1:2	127-5563	8	Bolt
1:3	127-5564	4	Washer-Lock
1:4	127-5565	1	Brake-LH
1:5	127-5567	1	Block-Brake Mount
2	ST50928	1	RH Brake ASM
2:1	127-5562	1	5 Lug Hub ASM
2:2	127-5563	8	Bolt
2:3	127-5564	4	Washer-Lock
2:4	127-5566	1	Brake-RH
2:5	127-5567	1	Block-Brake Mount
6	ST50923	2	Plate-Linkage, Brake

Ref.	Part Number	Qty.	Description
7	3234-29	4	Screw-HHF
8	32128-26	4	Nut-HF
10	127-5569	2	Nut-Shaft
11	ST50994	2	Spacer-Wheel, 5 Bolt
12	ST45197	4	Wheel ASM (With Foam)
13	ST80045	10	Nut-Lug
14	ST45080	2	Spacer-Wheel
15	ST80423	4	Pin-Rod, Connecting
16	ST81114	10	Bolt-Lug
17	ST81014	2	Washer-Flat
18	100-7607	2	Washer-Lock
19	ST45106	2	Pin-Quick Release



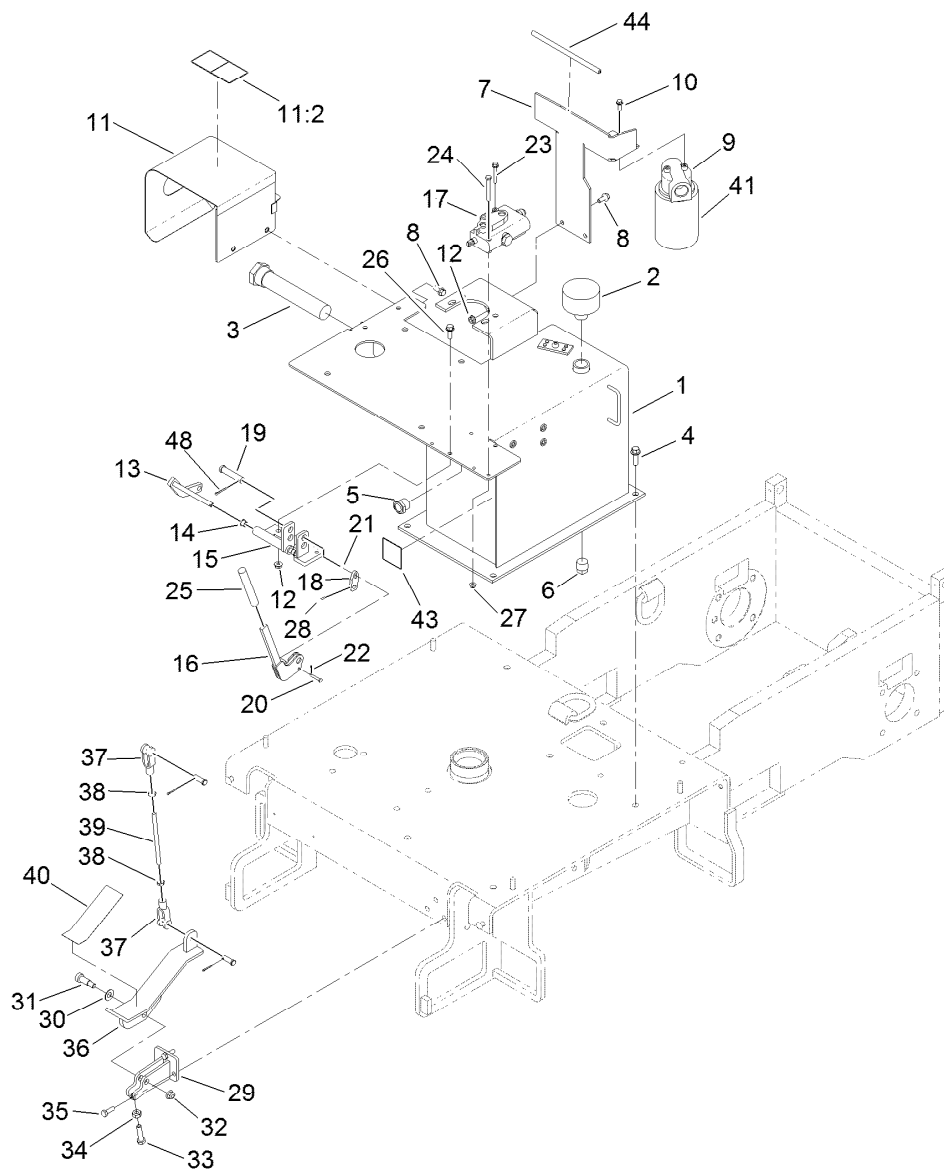
Front Wheel and Hub Assembly

Ref.	Part Number	Qty.	Description
1	139-1328	2	Hub ASM
2	ST45176	2	Wheel ASM (With Foam)
3	3256-28	2	Washer-Flat
4	ST80054	2	Nut



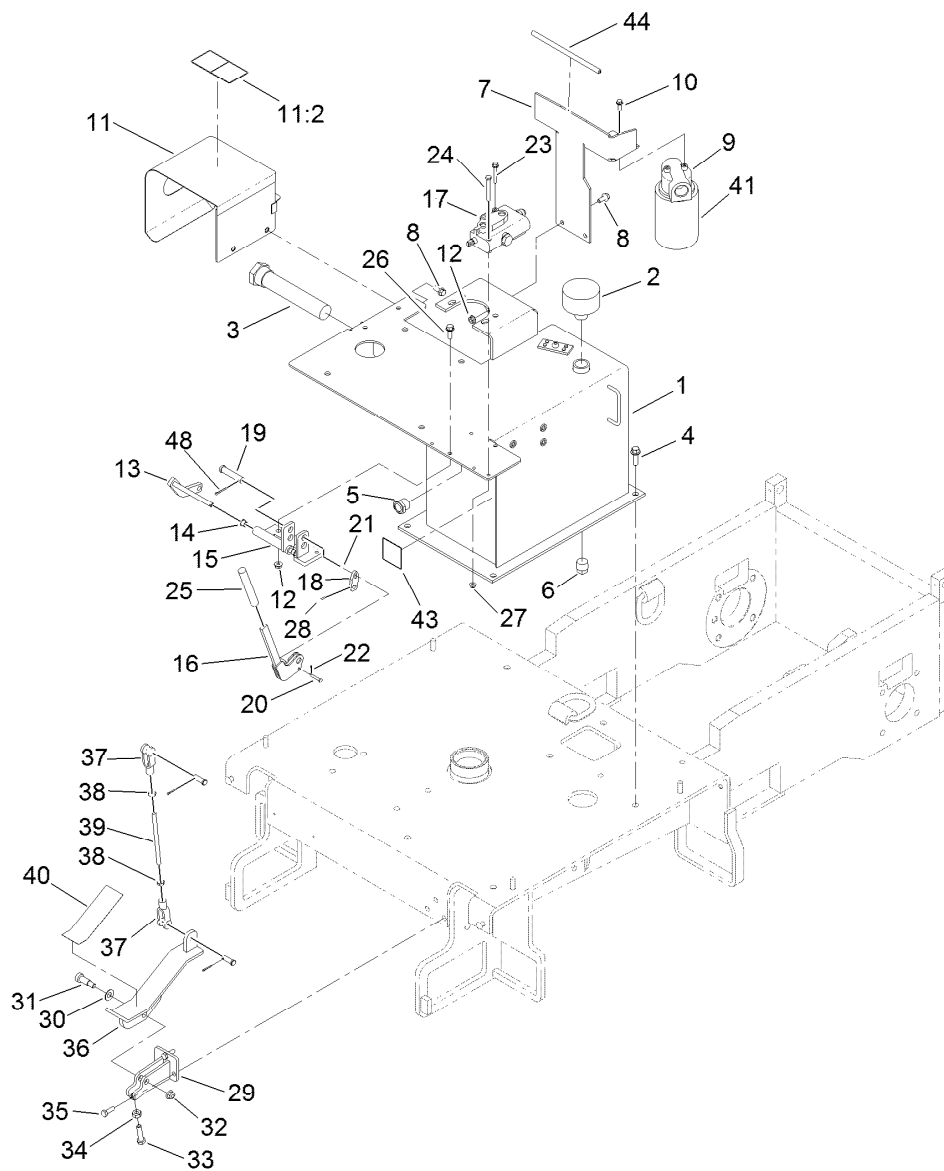
Hub Assembly No. 139-1328

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	139-1327	1	Hub-4In
1:1	ST39190	4	Stud-Wheel
2	ST32233	2	Bearing-Roller
3	ST80045	4	Nut-Lug
4	ST34573	1	Cap-Dust
5	ST32052	1	Seal-Hub, Wheel



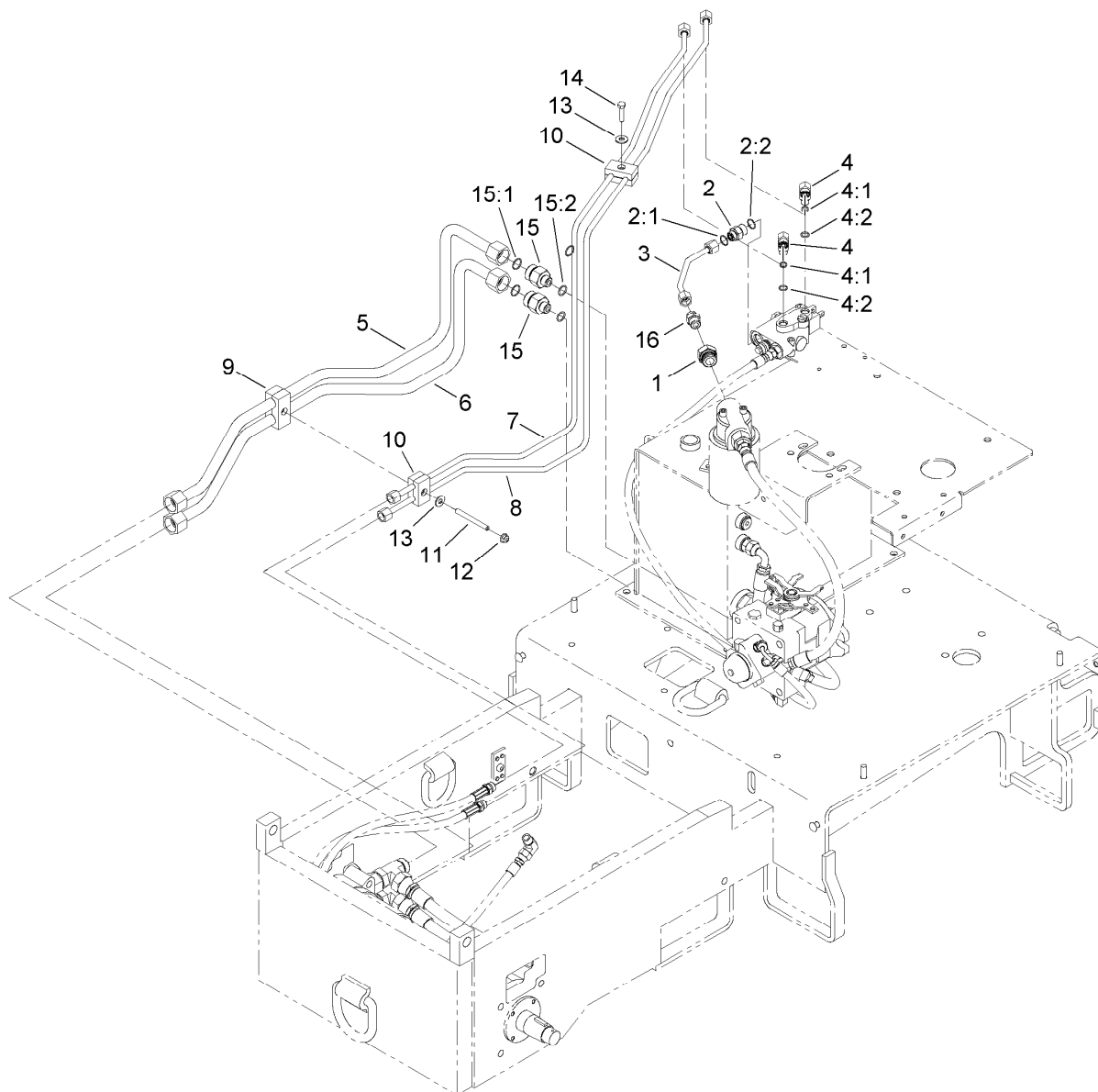
Hydraulic Tank and Dump Pedal Assembly

Ref.	Part Number	Qty.	Description	Ref.	Part Number	Qty.	Description
1	127-7506	1	Tank-Hydraulic	21	52-6430	1	Washer
2	ST38521	1	Breather-Filler	22	3272-1	2	Pin-Cotter
3	ST39088	1	Strainer	23	32105-18	1	Screw-HHF
4	3234-24	4	Screw-HHF	24	321-33	1	Screw-HH
5	ST38534	1	Glass Sight ASM	25	ST34687	1	Grip-Handle
6	ST46774	1	Plug	26	3234-29	1	Screw-HHF
7	125-8717-03	1	Bracket-Filter, Oil	27	104-7201	1	Nut-HF, NI
8	3234-47	4	Screw-HHF	28	ST81076	1	Pin
9	ST45150	1	Filter-Return	29	ST45973-03	1	Mount-Pedal
10	117-8304	2	Screw-HHF	30	ST80639	1	Washer-Belleville
11	127-2832	1	Heat Sheild ASM	31	ST80957	1	Screw-HSBH
11:2	125-4963	1	Decal-Surface, Hot	32	104-8301	1	Nut-HF, NI
12	32128-26	3	Nut-HF	33	33115-040	1	Screw-HH
13	137-0578-03	1	Pivot	34	33015-00	1	Nut-Hex
14	ST32466	2	Bearing	35	322-5	3	Screw-HH
15	136-4582-03	1	Guide-Shaft	36	ST45963-03	1	Pedal-Dump
16	136-4578-03	1	Lever-Control, Valve	37	1-633131	2	Yoke-Linkage, Brake
17	ST57532	1	Directional HYD Valve ASM	38	3220-3	2	Nut-HJ
18	137-0568	1	Plate-Lever, Foot Control	39	ST36744	1	Rod-Linkage
19	92-2739	1	Pin-Clevis	40	ST45959	1	Tread-Skid
20	ST36978	1	Pin-Clevis	41	ST35445	1	Element-HYD Oil, 10 Micron



Hydraulic Tank and Dump Pedal Assembly (continued)

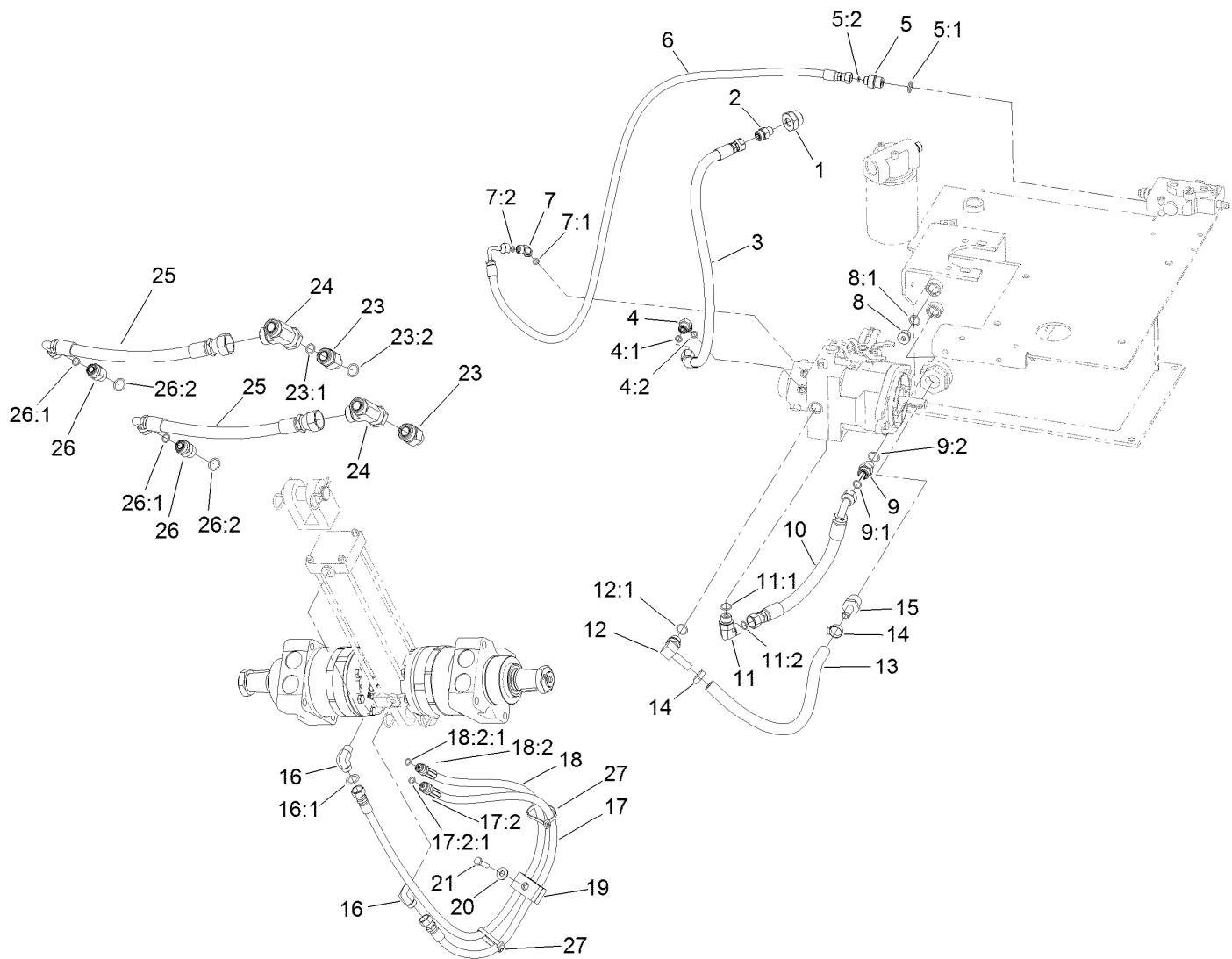
<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
43	125-4962	1	Decal-P Brake	44	127-5591	1	Trim-Filter Bracket
				48	3272-11	1	Pin-Cotter



Hydraulic Hard Line Routing Assembly

Ref.	Part Number	Qty.	Description
1	ST50971	1	Fitting-HYD
2	340-3	1	Fitting-Straight
2:1	237-22	1	O-Ring
2:2	237-79	1	O-Ring
3	125-8566	1	HYD Tube ASM
4	340-77	2	Fitting-Elbow, 90 DEG
4:1	237-22	1	O-Ring
4:2	237-42	1	O-Ring
5	125-8564	1	HYD Tube ASM
6	125-8565	1	HYD Tube ASM
7	125-8567	1	HYD Tube ASM

Ref.	Part Number	Qty.	Description
8	125-8568	1	HYD Tube ASM
9	ST50985	1	Clamp-Twin
10	ST37530	2	Clamp-Twin
11	ST50990	1	Rod-Clamp, Hose
12	104-8300	1	Nut-HF, NI
13	3256-3	2	Washer-Flat
14	322-6	1	Screw-HH
15	98-9921	2	Fitting-Straight
15:1	237-145	1	O-Ring
15:2	237-79	1	O-Ring
16	ST46679	1	Fitting-HYD

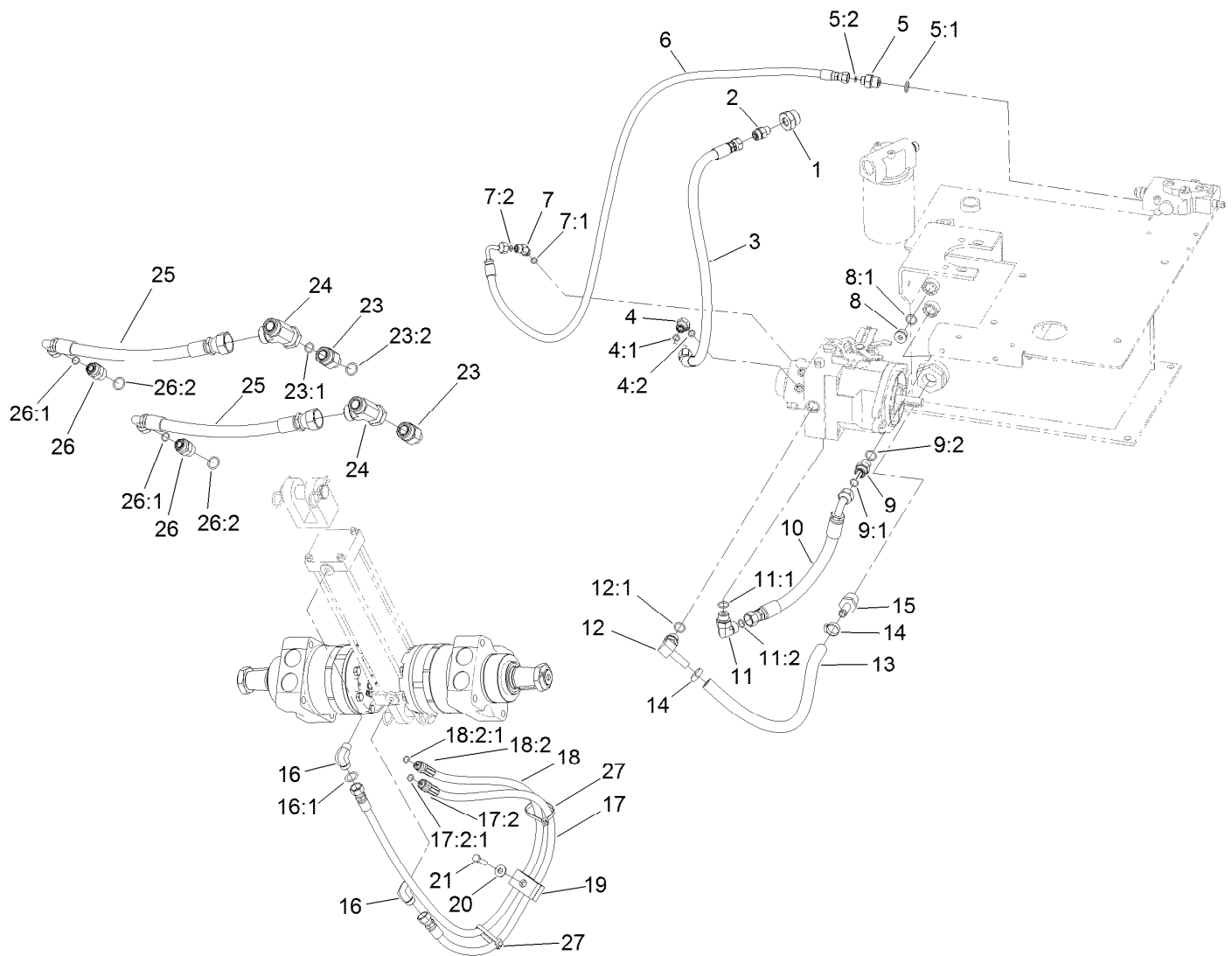


Hydraulic Hose and Fitting Assembly

Ref.	Part Number	Qty.	Description
1	ST50971	1	Fitting-HYD
2	ST46679	1	Fitting-HYD
3	125-8561	1	HYD Hose ASM
4	340-54	1	Elbow-45 DEG
4:1	237-22	1	O-Ring
4:2	237-78	1	O-Ring
5	340-133	1	Fitting-STR
5:1	237-79	1	O-Ring
5:2	237-21	1	O-Ring
6	125-8562	1	HYD Hose ASM
7	340-103	1	Fitting-HYD, 45 DEG
7:1	237-78	1	O-Ring
7:2	237-21	1	O-Ring
8	353-988	1	Plug-Hex
8:1	237-79	1	O-Ring
9	340-4	1	Fitting-Straight
9:1	237-30	1	O-Ring
9:2	237-79	1	O-Ring

Ref.	Part Number	Qty.	Description
10	125-8560	1	HYD Hose ASM
11	340-98	1	Fitting-Elbow, 90 DEG
11:1	237-79	1	O-Ring
11:2	237-30	1	O-Ring
12	354-120	1	Fitting-Elbow, 90
12:1	237-79	1	O-Ring
13	98-8153	1	Hose-Return
14	2412-141	2	Clamp-Drive, Worm
15	ST37528	1	Fitting-HYD
16	340-112	2	Fitting-Elbow, 90
16:1	237-22	1	O-Ring
17	125-8569	1	HYD Hose ASM
17:2		1	Fitting-Straight, Rgd ●
17:2:1	237-22	11	O-Ring
18	125-8570	1	HYD Hose ASM
18:2		1	Fitting-Straight, Rgd ●
18:2:1	237-22	11	O-Ring
19	ST37529	1	Clamp-Twin

● Not serviced separately



Hydraulic Hose and Fitting Assembly (continued)

Ref.	Part Number	Qty.	Description
20	3256-3	1	Washer-Flat
21	322-6	1	Screw-HH
23	340-66	2	Fitting-Straight
23:1	237-80	1	O-Ring
23:2	237-58	1	O-Ring
24	ST50975	2	Fitting-HYD

Ref.	Part Number	Qty.	Description
25	125-8559	2	HYD Hose ASM
26	340-6	2	Fitting-Straight
26:1	237-30	1	O-Ring
26:2	237-80	1	O-Ring
27	3290-378	3	Tie-Cable

● Not serviced separately

Notes:

Notes:



Count on it.