Form No. 3329-301

Wing–Deck Drive Belt Clutch Kit

Groundsmaster® 455–D

Model No. 106–1053

Parts Catalog

Ordering Replacement Parts

To order replacement parts, please supply: the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form **a:b.** The **a** represents the reference number of the entire service assembly and the **b** represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number **6**, the tire by **6:1**, the valve by **6:2**, and the wheel by **6:3**. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1, 6:2, and 6:3. However, you may also order any part individually.

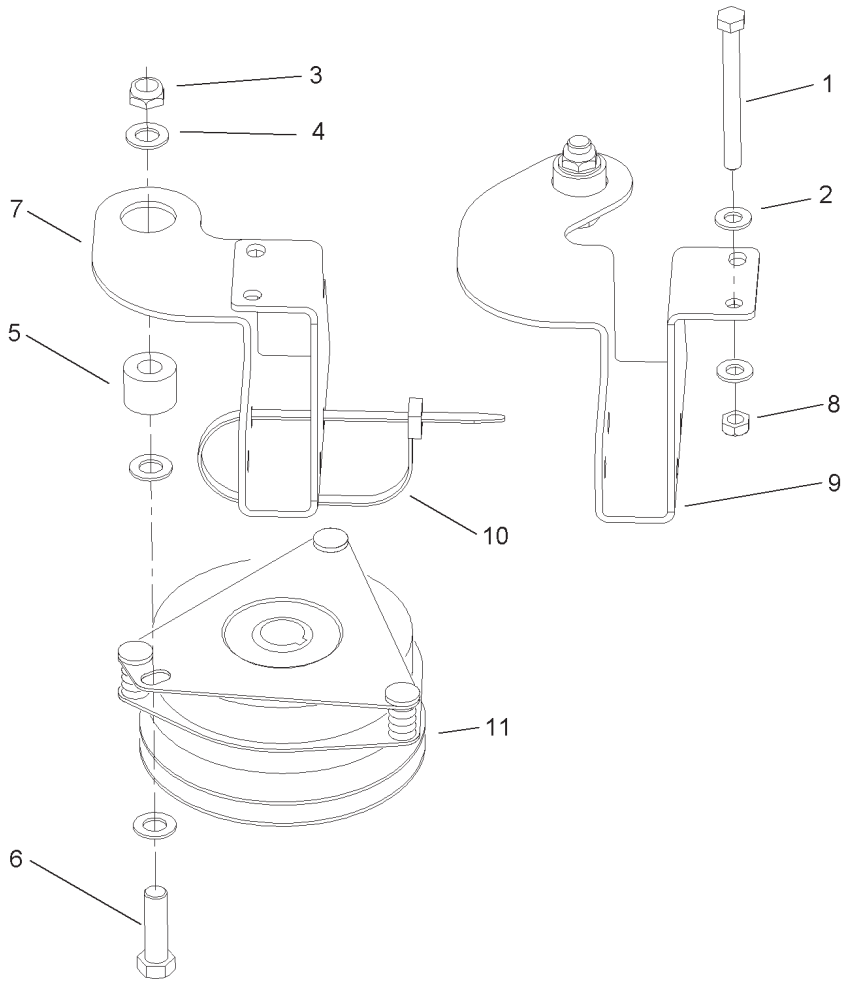
Reference numbers of this type appear in illustrations and in part lists.

Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form **nX y.** The **n** represents the quantity of the part, the **X** is the multiplication symbol, and the **y** represents the reference number.

For example, in an illustration, the reference number **2X 37** means that two of the parts identified by reference number 37 are indicated.

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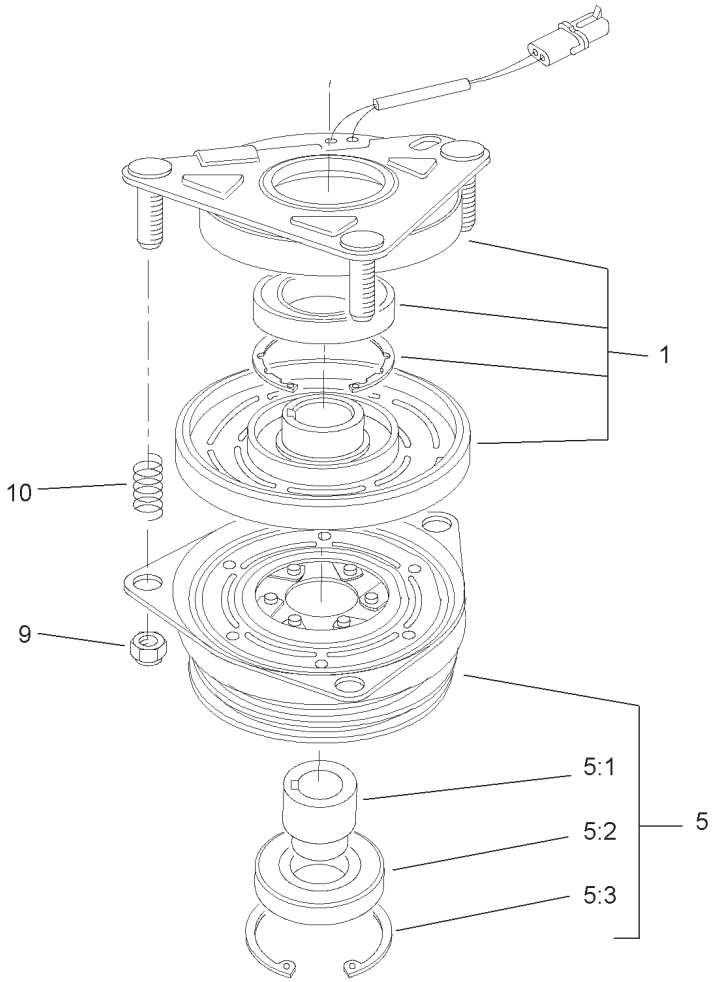


Sheet No.:0

Clutch Kit Assembly

Ref. No.	Part No.	Qty.	Description
1	322–20	4	Screw–HH
2	3256–23	8	Washer–Flat
3	3296–38	2	Nut–Lock NI
4	94–5858	6	Washer
5	106–1055	2	Spacer–Tubular
6	3212–6	2	Screw–HH
7	106–1047–03	1	Bracket–Clutch, RH
8	3296–47	4	Nut–Lock, NI
9	106–1046–03	1	Bracket–Clutch, LH
10	3290–378	2	Tie–Cable
11	106–1051	1	Electric Clutch–Brake ASM

Ref. No.	Part No.	Qty.	Description



Sheet No.:A1

Clutch–Brake Assembly No. 106–1051

Ref. No.	Part No.	Qty.	Description
1	67–7050	1	Field And Rotor ASM
5	104–2370	1	Armature ASM
5:1	67–7080	1	Sleeve–Bearing, Armature
5:2	67–7090	1	Bearing–Armature
5:3	67–7060	1	Ring–Retaining
9	3296–6	3	Nut–Lock, NI
10	44–8320	3	Spring

Ref. No.	Part No.	Qty.	Description


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