Form No. 3329-306

Groomer Kit

Greensmaster® 3200 and 3250-D Cutting Units

Model No. 04485

Parts Catalog

Ordering Replacement Parts

To order replacement parts, please supply: the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form **a:b.** The **a** represents the reference number of the entire service assembly and the **b** represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number **6**, the tire by **6:1**, the valve by **6:2**, and the wheel by **6:3**. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1, 6:2, and 6:3. However, you may also order any part individually.

Reference numbers of this type appear in illustrations and in part lists.

Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form **nX y.** The **n** represents the quantity of the part, the **X** is the multiplication symbol, and the **y** represents the reference number.

For example, in an illustration, the reference number **2X 37** means that two of the parts identified by reference number 37 are indicated.

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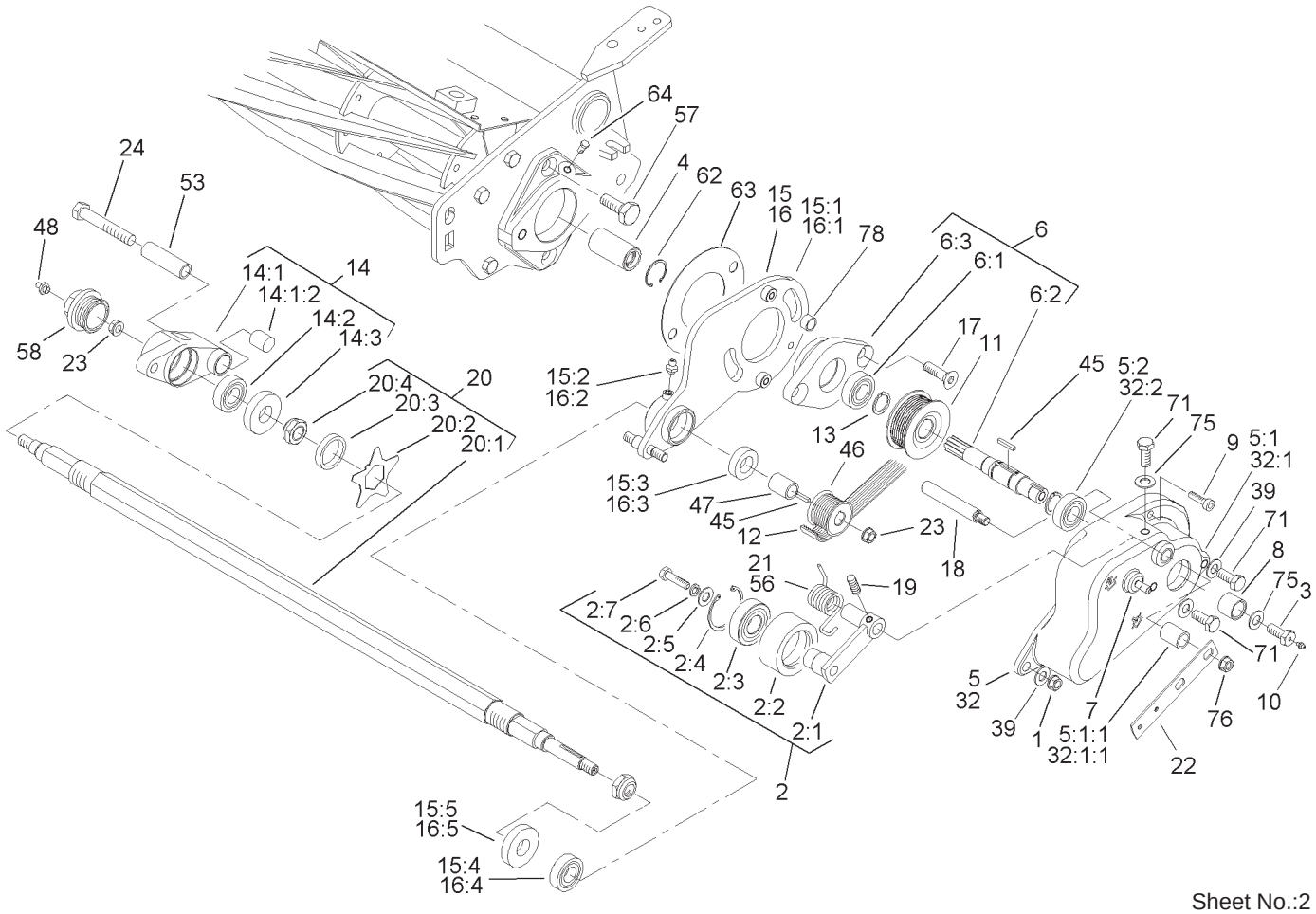
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Part Description Abbreviations

Part descriptions in this catalog may include the following abbreviations.

Abbreviation	Meaning
AR	as required
ASM	assembly
CARR	carriage
DEG	degrees
FH	flat head
GA	gauge
HF	hex flange
HH	hex head
HHF	hex head flange
HLH	hex lag head
HJ	hex jam
HOC	height-of-cut
HS	hex socket
HSBH	hex socket button head
HSFH	hex socket flat head
HSH	hex socket head
HWH	hex washer head
HWHTF	hex washer head thread forming
HYD	hydraulic
INC	incorporated
LH	left hand
NI	nylon insert
PPH	Phillips pan head
PTH	Phillips truss head
PTO	power take off
RH	right hand
SFH	slotted fillister head
SHH	slotted hex head
SQH	square head
SHWH	slotted hex washer head
SPH	slotted pan head
SRH	slotted round head
STD	standard
TAP	self tapping
TTH	Torx truss head
WH	wing head



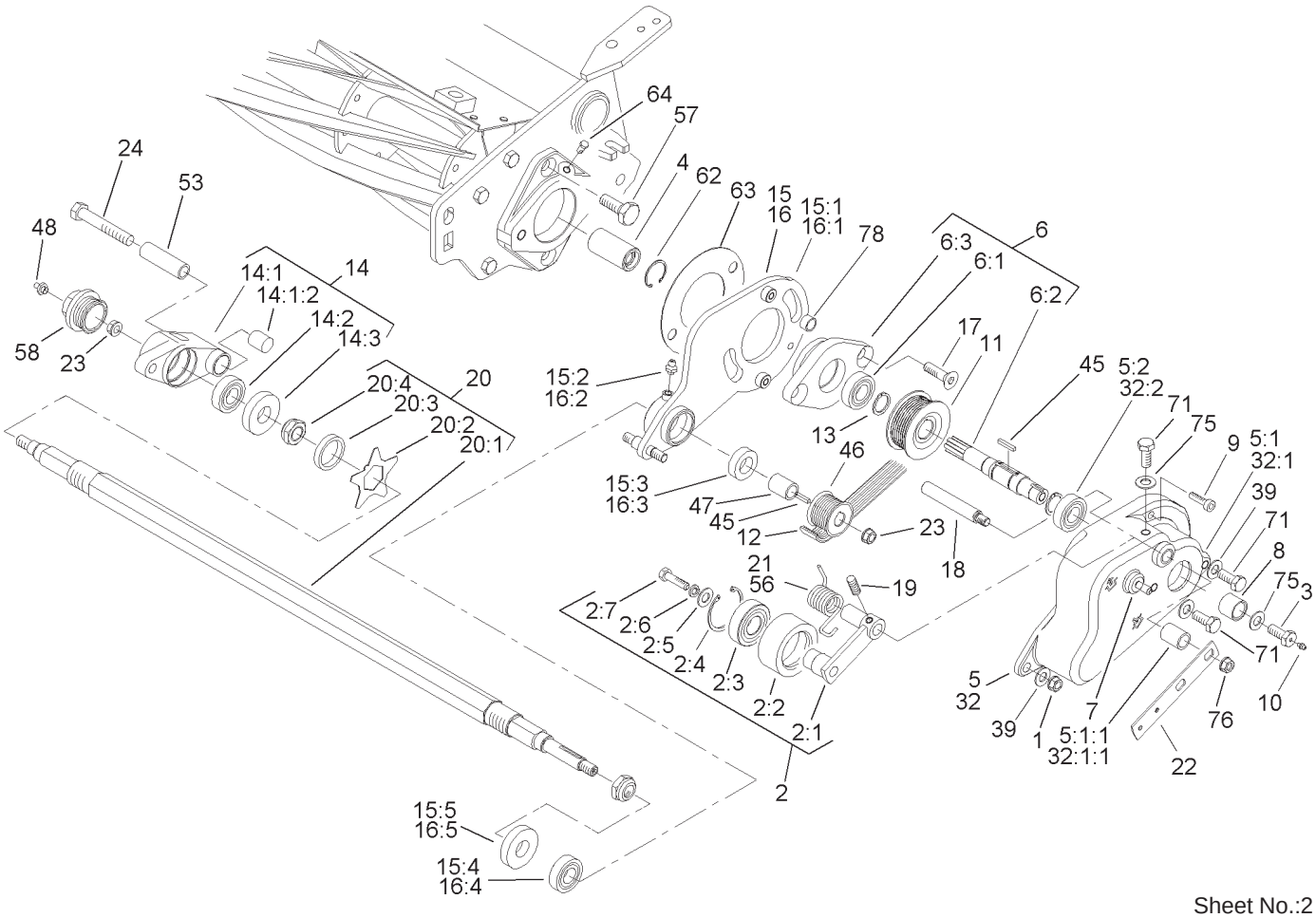
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Housing and Pivot Plate Assembly

Ref. No.	Part No.	Qty.	Description
1	33024-00	3	Nut-Lock
☆2		3	Idler/Pulley & Bushing ASM
2:1	95-0703	1	Arm-Idler
2:2	95-0744	1	Pulley-Idler
2:3	38-7820	1	Bearing-Ball
2:4	32120-42	1	Ring-Retaining
2:5	88-7200	1	Washer-Flat
2:6	3253-4	1	Washer-Lock
2:7	33114-020	1	Screw-HH
3	95-2936	3	Capscrew
4	94-4507	3	Coupler-Splined
☆5		1	RH Housing & Bearing ASM
5:1	95-0716	1	Housing-Cover , RH
5:1:1	95-9617	2	Bushing-Bronze
5:2	251-336	1	Bearing-Ball
☆6		3	Pivot-Adapter , Shaft & Bearing
6:1	251-336	1	Bearing-Ball
6:2	95-0740	1	Shaft-Drive, Groomer
6:3	95-7141	1	Adapter-Plate, Pivot
7	95-5992	3	Pin-Dowel
8	95-6123	3	Spacer-Shaft, Drive
9	3274-101	6	Screw-Head, Socket
10	302-18	3	Fitting-Grease

Ref. No.	Part No.	Qty.	Description
11	95-0742	3	Pulley-Drive
12	95-0728	3	Belt-Drive, Poly-V
13	32151-12	6	Ring-Retaining
☆14		3	Hub / Bearing ASM
14:1	94-9230	1	Hub-Bearing
14:1:2	95-0709	2	Bushing-Oilite
14:2	95-0707	1	Bearing-Aligning, Self
14:3	95-0725	1	Seal-Grease
☆15		1	RH Pivot Plate & Bearing ASM
15:1	95-0710	1	Plate-Pivot
15:2	302-5	1	Fitting-Grease
15:3	95-9616	1	Seal
15:4	95-0707	1	Bearing-Aligning, Self
15:5	95-0725	1	Seal-Grease
☆16		2	LH Pivot Plate & Bearing ASM
16:1	95-0749	1	Plate-Pivot
16:2	302-5	1	Fitting-Grease
16:3	95-9616	1	Seal
16:4	95-0707	1	Bearing-Aligning, Self
16:5	95-0725	1	Seal-Grease
17	3289-26	6	Capscrew-HSFH
18	95-0739	3	Shaft-Idler , Pivot
19	3245-1	3	Screw-Set, HSH
☆20		3	Shaft / Blade ASM

☆ Not serviced separately



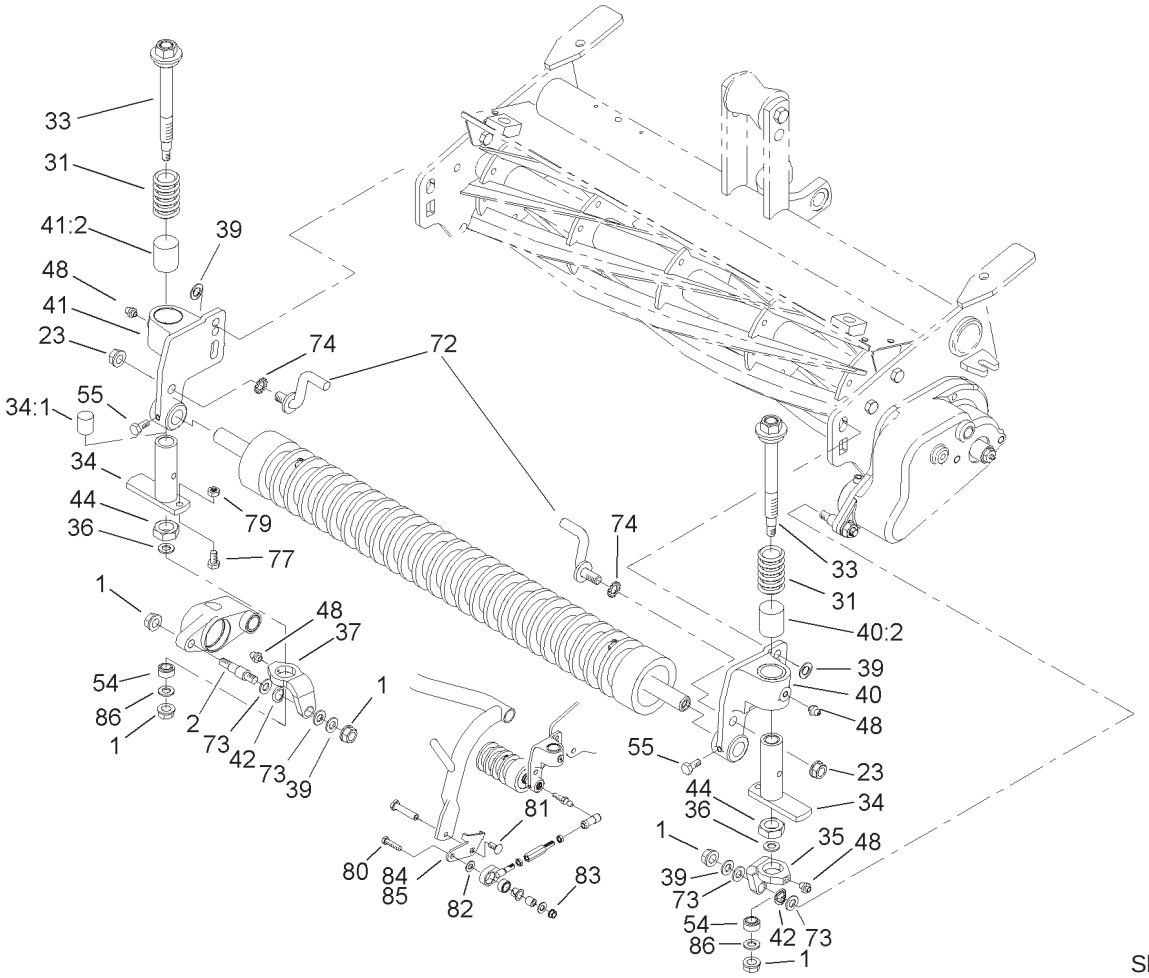
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Housing and Pivot Plate Assembly (Continued)

Ref. No.	Part No.	Qty.	Description
20:1	98-1835	1	Shaft-Groomer
20:2	95-5719	41	Blade-Groomer
20:3	70-1350	84	Spacer
20:4	3296-60	2	Nut-Lock, NI
21	95-9614	1	Spring-Idler, Right
22	98-3584	3	Lever-Control
23	33025-00	6	Nut-Lock
24	33105-070	3	Screw-HHF
☆32		2	LH Housing & Bearing ASM
32:1	95-0724	1	Housing-Cover, LH
32:1:1	95-9617	2	Bushing-Bronze
32:2	251-336	1	Bearing-Ball
39	3256-23	9	Washer-Flat
45	95-9615	6	Key-Square
46	95-0743	3	Pulley-Driven
47	95-0733	3	Spacer-Pulley, Driven
48	302-5	3	Fitting-Grease
53	95-7002	3	Tube-Pivot, Bearing
56	95-7000	2	Spring-Idler, Left
57	95-0745	6	Screw-Tapered
58	95-7859	3	Plug-Cap
62	32120-37	3	Ring-Retaining
63	95-7009	3	Shim
64	302-59	3	Plug-Threaded
71	33114-008	8	Screw-HH

Ref. No.	Part No.	Qty.	Description
75	88-7200	5	Washer-Flat
76	98-0668	3	Nut
78	98-1811	6	Spacer

☆ Not serviced separately



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Full Roller Bracket and Groomer Extension Assembly

Ref. No.	Part No.	Qty.	Description
1	33024-00	15	Nut-Lock
2	95-7008	3	Pin-Dowel, Plated
23	33025-00	6	Nut-Lock
31	104-9412	6	Spring-Compression
33	95-0747	6	Adjustment Bolt ASM
34	104-9411	6	Tube-Support, Adj.
34:1	98-9002	1	Bushing-Sleeve
35	105-9796	3	Bracket-Pivot, LH
36	610361	6	Washer-Plain
37	105-9797	3	Bracket-Pivot, RH
39	3256-23	12	Washer-Flat
40	104-9418	3	LH Roller Bracket ASM
40:2	104-9413	1	Bushing-Sleeve
41	104-9419	3	RH Roller Bracket ASM
41:2	104-9413	1	Bushing-Sleeve
42	95-7862	6	Washer-W ave, Spring
44	51-2070	6	Nut
48	302-5	12	Fitting-Grease
54	106-6353	6	Bushing-Spherical
55	33113-012	6	Screw-HH
72	95-0702	6	Rod-Adjustment
73	95-7863	12	Washer
74	3255-9	6	Washer-Lock, Ext
77	321-2	6	Screw-HH
79	3217-5	6	Nut-Hex

Ref. No.	Part No.	Qty.	Description
80	323-8	4	Screw-HH
81	3231-2	4	Screw-CARR
82	3256-4	4	Washer-Flat
83	3296-39	4	Nut-Lock, NI
84	99-4148	2	Bracket-Link, RH
85	99-4149	2	Bracket-Link, LH
86	3256-56	6	Washer-Flat

Maintenance Record

Date								

Maintenance Record

Date								


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