



66in Rake–O–Vac[®] Sweeper

Model No. 07050—210000201 and Up

Model No. 07052—210000201 and Up

Parts Catalog

Ordering Replacement Parts

To order replacement parts, please supply: the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form **a:b**. The **a** represents the reference number of the entire service assembly and the **b** represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number **6**, the tire by **6:1**, the valve by **6:2**, and the wheel by **6:3**. When you order the assembly identified by reference number **6**, you receive all parts identified by reference numbers **6:1**, **6:2**, and **6:3**. However, you may also order any part individually.

Reference numbers of this type appear in illustrations and in part lists.

Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form **nX y**. The **n** represents the quantity of the part, the **X** is the multiplication symbol, and the **y** represents the reference number.

For example, in an illustration, the reference number **2X 37** means that two of the parts identified by reference number **37** are indicated.

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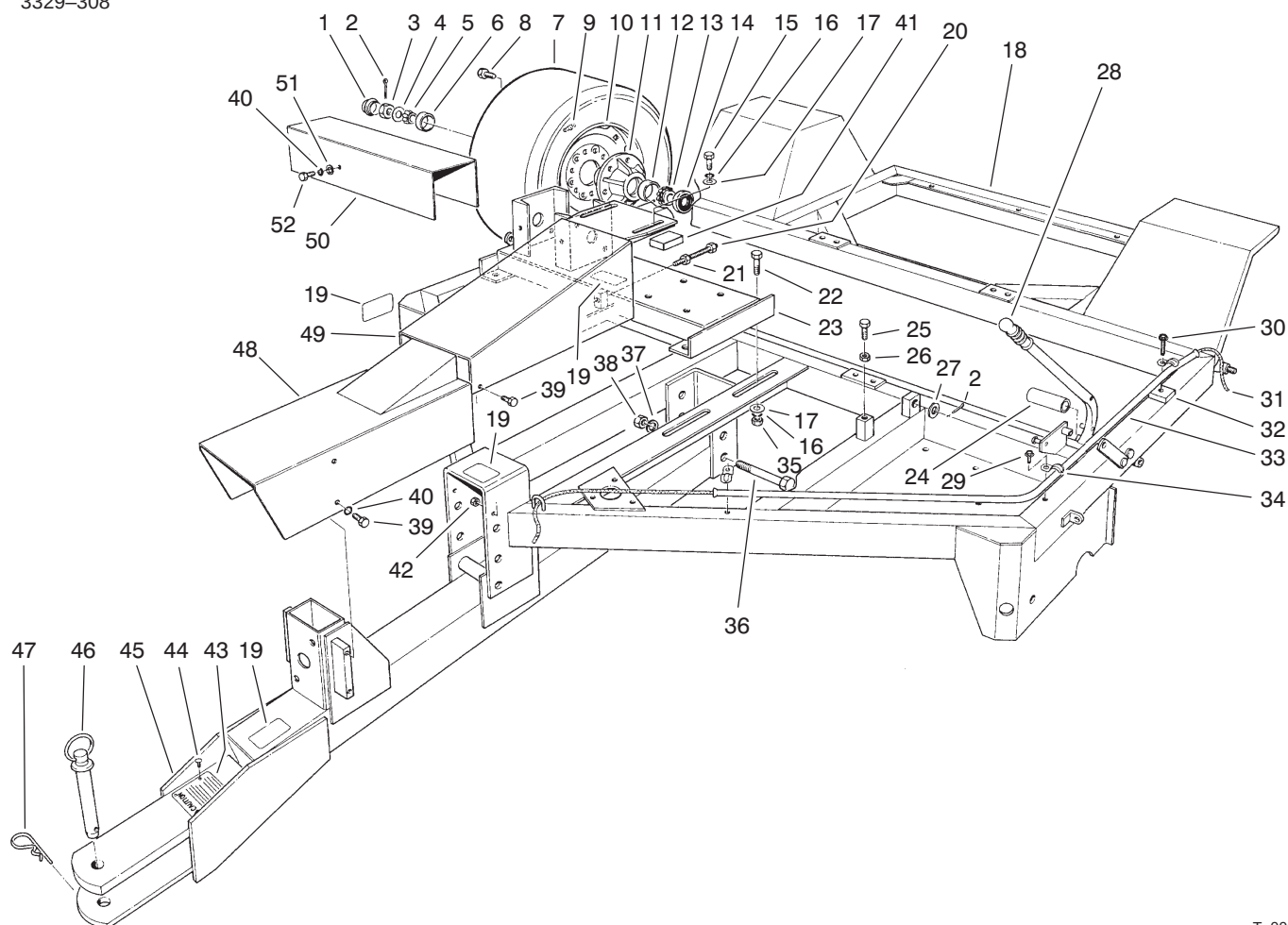
Accessories

Description	Model / Part No.	Description	Model / Part No.
Hard Surface Brush Kit	07162	Thatching Reel Kit	07178
Flex–Tip Reel Kit	07164		

Part Description Abbreviations

Part descriptions in this catalog may include the following abbreviations.

Abbreviation	Meaning	Abbreviation	Meaning
AR	as required	HYD	hydraulic
ASM	assembly	INC	incorporated
CARR	carriage	LH	left hand
DEG	degrees	NI	nylon insert
FH	flat head	PPH	Phillips pan head
GA	gauge	PTH	Phillips truss head
HF	hex flange	PTO	power take off
HH	hex head	RH	right hand
HHF	hex head flange	SFH	slotted fillister head
HLH	hex lag head	SHH	slotted hex head
HJ	hex jam	SQH	square head
HOC	height-of-cut	SHWH	slotted hex washer head
HS	hex socket	SPH	slotted pan head
HSBH	hex socket button head	SRH	slotted round head
HSFH	hex socket flat head	STD	standard
HSH	hex socket head	TAP	self tapping
HWH	hex washer head	TTH	Torx truss head
HWHTF	hex washer head thread forming	WH	wing head

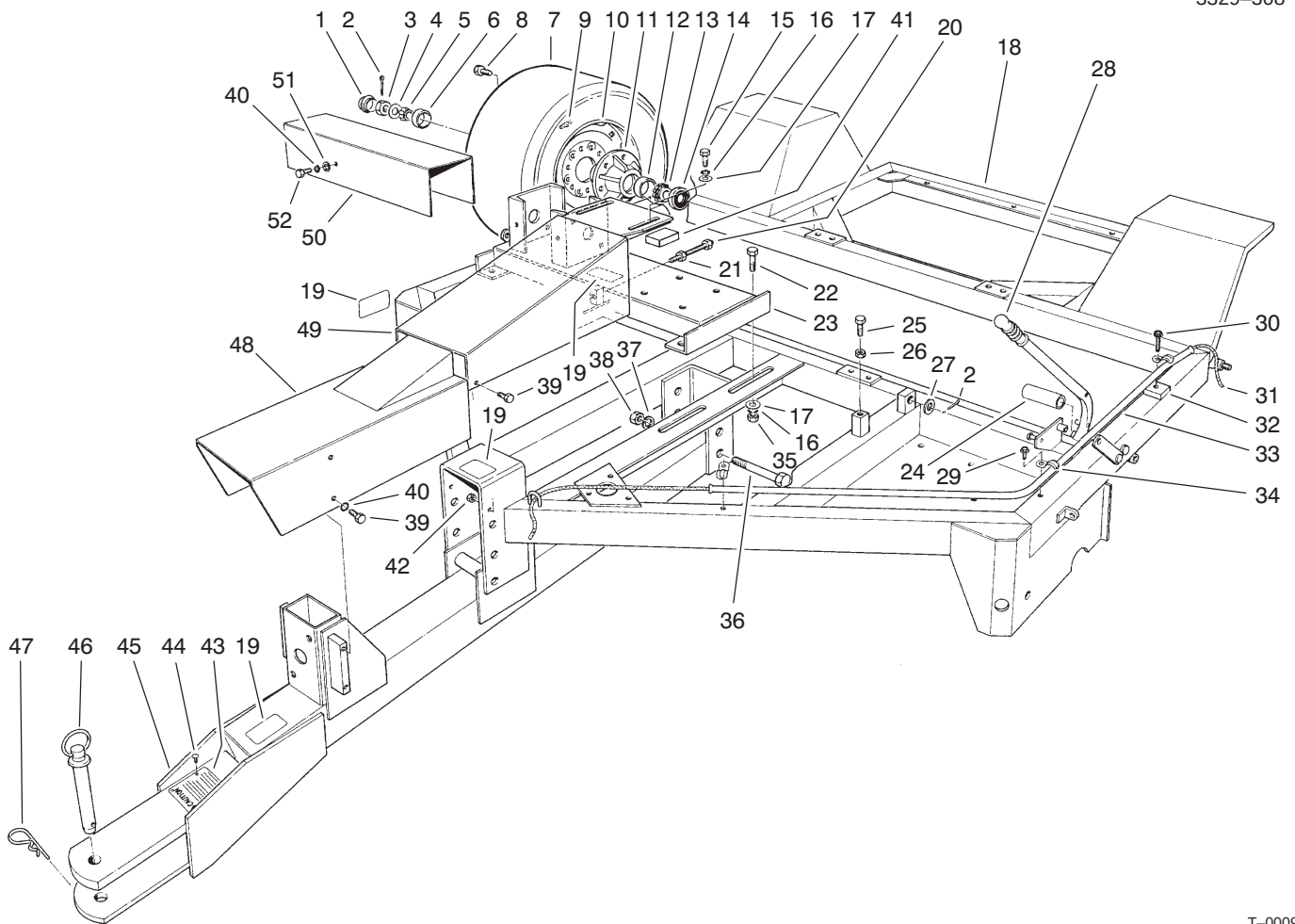


T-0009

Frame Assembly (Only On: 07052)

Ref. No.	Part No.	Qty.	Description
1	217-111	2	Cap-Hub
2	3272-17	3	Pin-Cotter
3	32136-1	2	Nut-Slotted
4	3256-29	2	Washer-Flat
5	254-62	2	Cone-Bearing
6	254-61	2	Cup-Bearing
7	93-0181	2	Tire
8	217-103	12	Bolt-Wheel
9	232-27	2	Stem-Valve
10	93-0182	2	Asm-Wheel
11	242-54	2	Wheel-Hub (Incl. Ref. #6 & 12)
12	254-66	2	Cup-Bearing
13	254-65	2	Cone-Bearing
14	253-127	2	Seal
15	325-3	2	Screw-HH
16	3253-7	6	Washer-Lock
17	3256-26	6	Washer-Flat
18	13-6120-01	1	Frame
19	67-5360	4	Decal-Caution
20	13-6240	1	Rod-Adjustment
21	3218-6	1	Nut-Jam
22	325-5	4	Screw-HH
23	13-6000-01	1	Base-Box, Gear
24	3-3107	1	Hose
25	323-8	1	Screw-HH

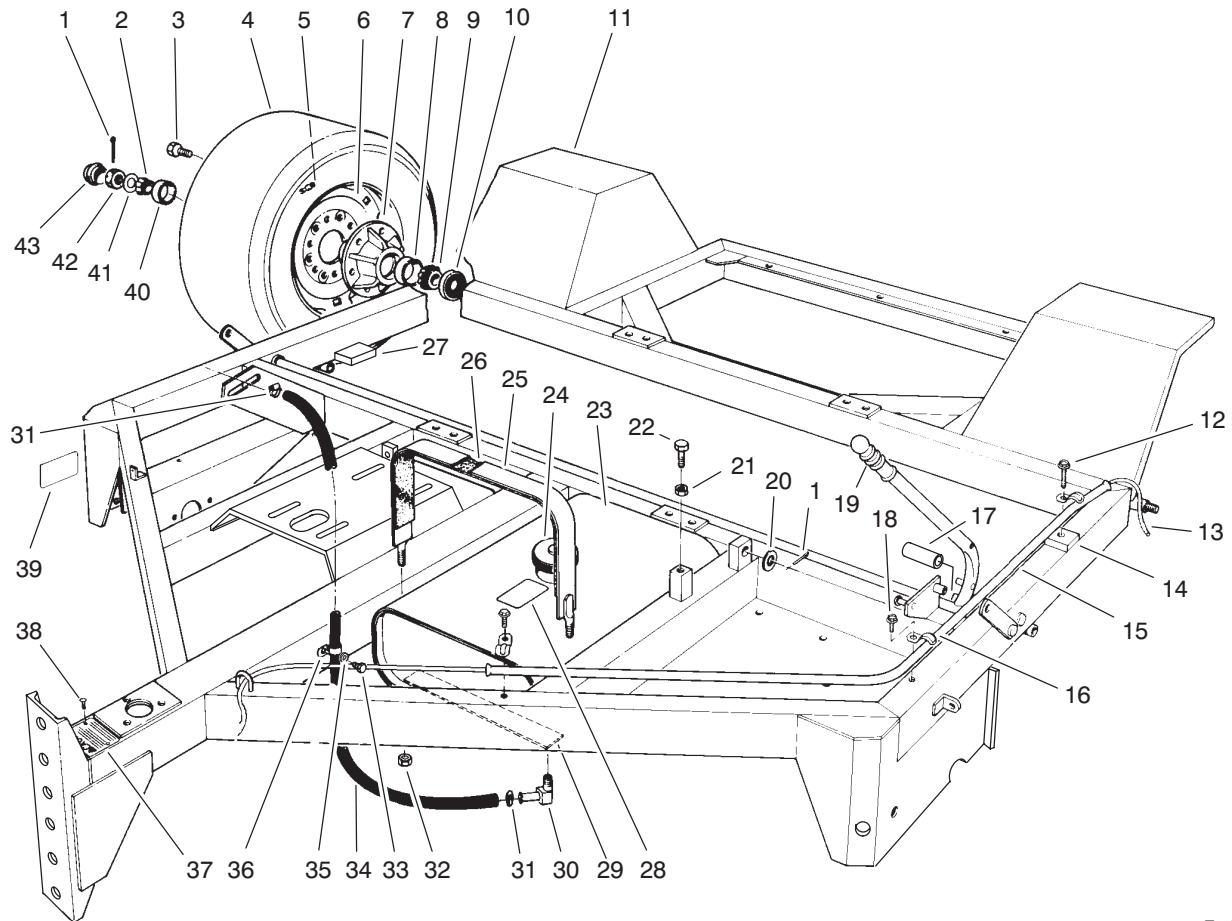
Ref. No.	Part No.	Qty.	Description
26	3218-3	1	Nut-Jam
27	3256-28	2	Washer-Flat
28	235-15	1	Grip-Handle
29	32104-95	2	Screw-Self-Tapping
30	32104-96	1	Screw-Self-Tapping
31	20-9580	1	Rope-Latch
32	13-6910-01	1	Spacer-Guide, Rope
33	13-6890-01	1	Guide-Rope
34	2412-40	3	Clamp-Conduit
35	3217-9	4	Nut-Hex
36	328-23	2	Bolt-HH
37	3253-9	2	Washer-Lock
38	3217-12	2	Nut-Hex
39	323-2	6	Screw-HH
40	3253-21	6	Washer-Lock
41	93-7709	1	Pad
42	32153-2	2	Nut-Lock
43	13-7460	1	Plate-Caution, Hitch
44	3259-15	4	Screw-Drive
45	13-4310-01	1	Tongue
46	13-6200	1	Pin-Hitch (Incl. Ref. #47)
47	3290-343	1	Pin-Hair, Cotter
48	13-5870-01	1	Shield-Front
49	13-5880-01	1	Shield-Shaft, Drop



T-0009

Frame Assembly Continued (Only On: 07052)

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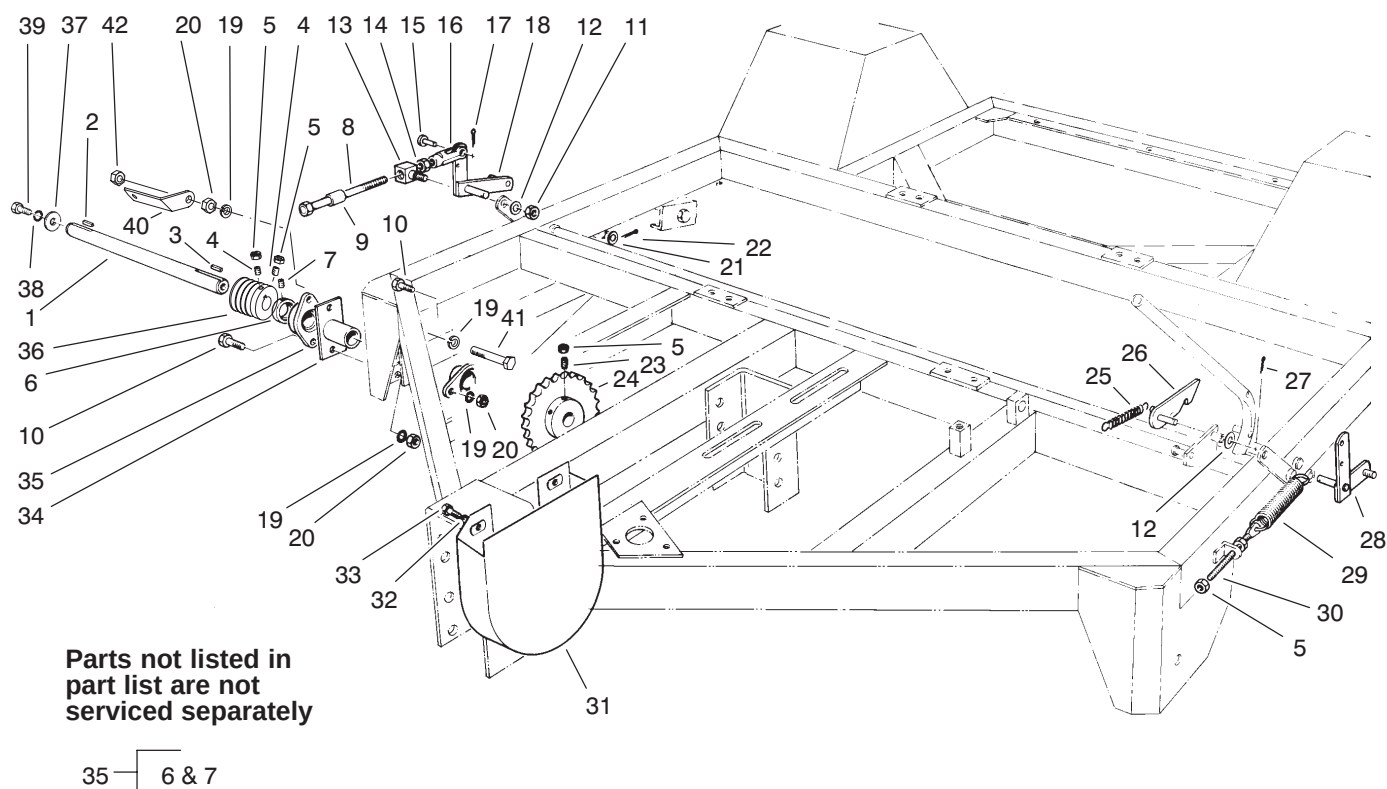


T-0006

Frame Assembly (Only On: 07050)

Ref. No.	Part No.	Qty.	Description
1	3272-17	3	Pin-Cotter
2	254-62	2	Cone-Bearing
3	217-103	12	Bolt-Wheel
4	93-0181	2	Tire
5	232-27	2	Stem-Valve
6	93-0182	2	Asm-Wheel
7	242-54	2	Hub (Incl. Ref. #8 & 40)
8	254-66	2	Cup-Bearing
9	254-65	2	Cone-Bearing
10	253-127	2	Seal
11	93-4009-01	1	Main Frame
12	32104-96	1	Screw-Self Tapping
13	20-9580	1	Rope
14	13-6910-01	1	Spacer-Guide, Rope
15	13-6890-01	1	Guide-Rope
16	2412-40	3	Clamp-Conduit
17	3-3107	1	Hose
18	32104-95	2	Screw-Self Tapping
19	235-15	1	Grip-Handle
20	3256-28	2	Washer-Flat
21	3218-3	1	Nut-Jam
22	323-8	1	Screw-HH
23	13-3930-01	1	Tank-Gas
24	222-8	1	Cap-Gas

Ref. No.	Part No.	Qty.	Description
25	13-3960	2	Asm-Strap (Incl. Ref. #26)
26	13-3970	2	Felt Strip
27	93-7709	1	Pad
28	53-4420	1	Decal-Gas
29	13-3970	2	Strip-Felt
30	304-75	1	Fitting-Tube
31	2412-108	2	Clamp-Hose
32	3296-29	4	Nut-Lock
33	32104-109	1	Screw
34	94-4522	1	Hose-Fuel Line
35	3256-22	1	Washer-Flat
36	2412-93	1	Clamp
37	13-7460	1	Plate-Caution, Hitch
38	3290-55	4	Rivet-Pop
39	67-5360	1	Decal
40	254-61	2	Cup-Bearing
41	3256-29	2	Washer-Flat
42	32136-1	2	Nut-Slotted
43	217-111	2	Cap-Hub

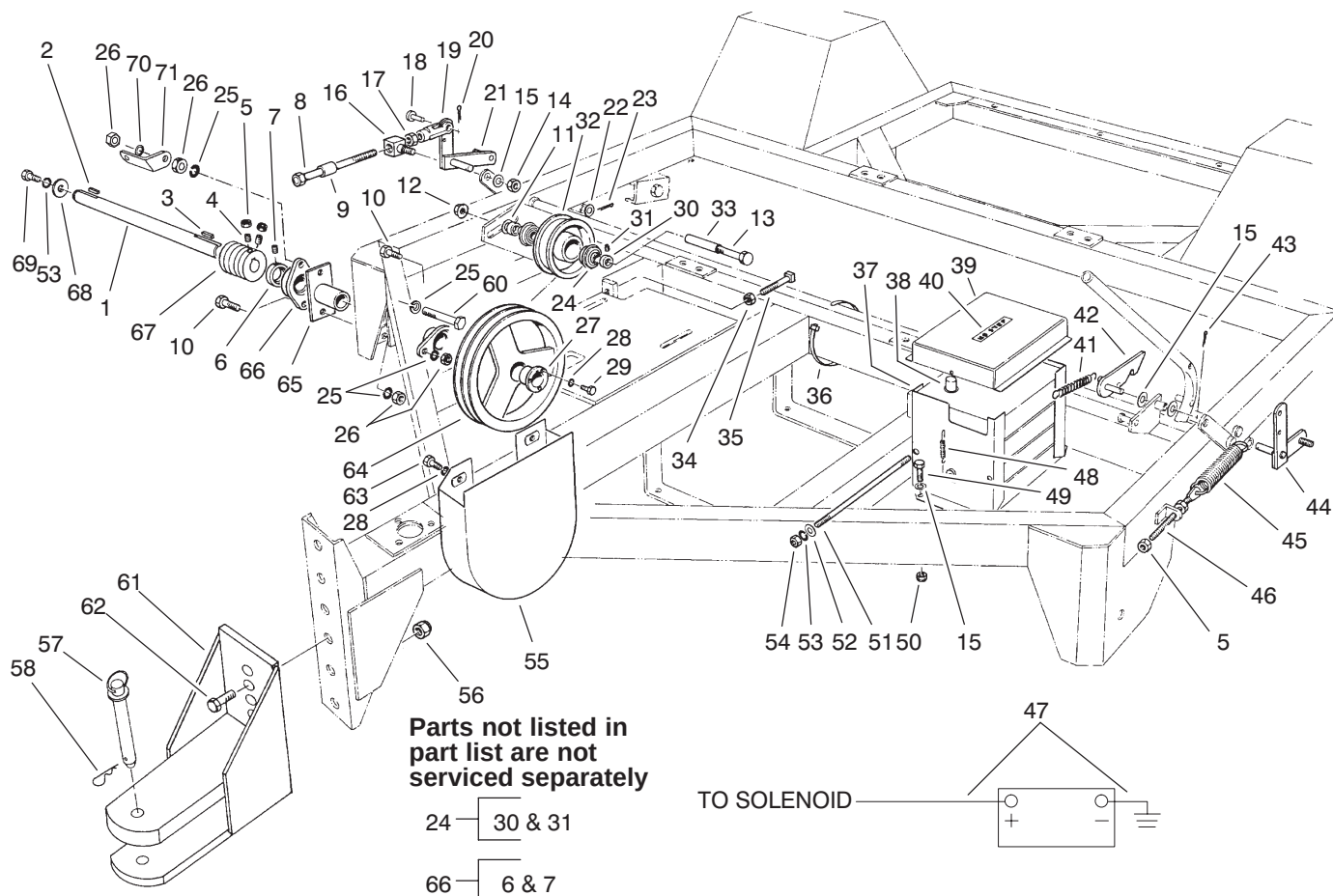


T-0011

Jackshaft and Lifting Mechanism (Only On: 07052)

Ref. No.	Part No.	Qty.	Description	Ref. No.	Part No.	Qty.	Description
1	93-4032	1	Shaft—Jack	27	3272-10	1	Pin—Cotter
2	68-3220	1	Key—Square	28	13-5500	1	Bell Crank—Lift, LH
3	67-7490	1	Key—Square	29	13-0050	2	Spring
4	3243-6	2	Screw—Set	30	13-5530	2	Rod—Adjustment, Spring
5	3218-3	8	Nut—Jam	31	13-4490	1	Guard—Sheave
☆6		2	Collar—Lock	32	3253-4	2	Washer—Lock
☆7		2	Screw—Set	33	322-7	2	Screw—HH
8	13-6260	2	Screw	34	63-5210-01	1	Spindle—Driveside
9	13-5520	2	Spacer	35	56-6230	2	Bearing
10	324-7	3	Screw—HH	36	93-4033-01	1	Pulley—Driver
11	32153-2	2	Nut	37	13-3710	1	Washer—Special
12	3256-24	2	Washer—Flat	38	3253-3	1	Washer—Lock
13	13-0100	2	Block—Pivot	39	321-4	1	Screw—HH
14	3219-3	2	Nut—Hex	40	93-4438	1	Bracket—Belt Guard
15	283-2	2	Pin—Clevis	41	324-10	1	Screw—HH
16	282-22	2	Clevis	42	3296-48	1	Nut—Lock
17	3272-10	2	Pin—Cotter				
18	93-4440	1	Bell Crank—Lift, RH				
19	3253-6	5	Washer—Lock				
20	3217-8	4	Nut—Hex				
21	3256-28	2	Washer—Flat				
22	3272-22	2	Pin—Cotter				
23	3247-6	2	Screw—Set				
24	13-4880-01	1	Sprocket				
25	13-0480	1	Spring				
26	13-3990-01	1	Handle—Trip				

☆ Not serviced



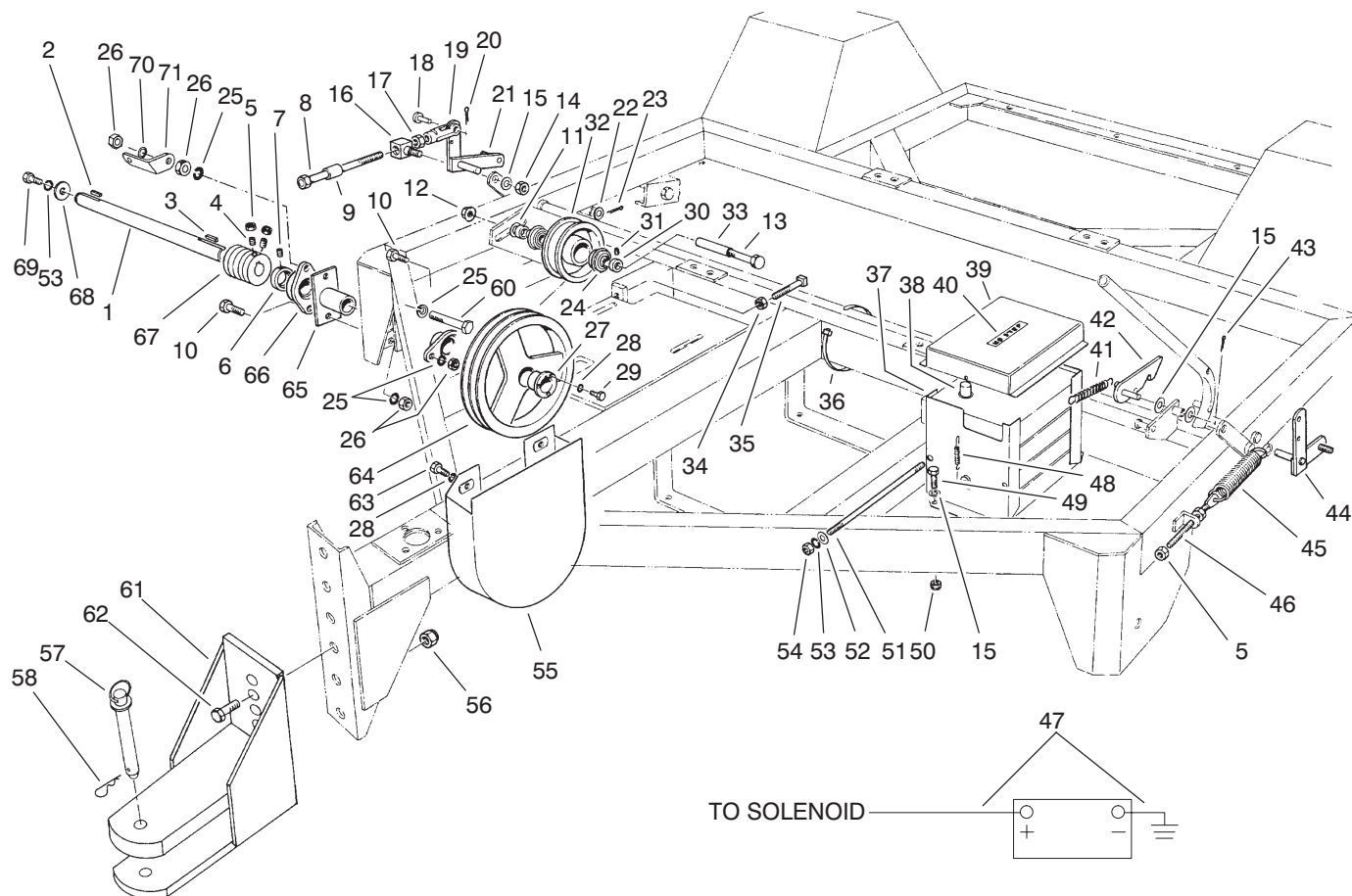
T-0010

Jackshaft and Lifting Mechanism (Only On: 07050)

Ref. No.	Part No.	Qty.	Description
1	93-4032	1	Shaft—Jack
2	68-3220	1	Key—Square
3	79-2000	1	Key—Square
4	3243-6	2	Screw—Set
5	3218-3	6	Nut—Jam
☆6		2	Collar—Locking
☆7		2	Screw—Set
8	13-6260	2	Screw—Adjustment
9	13-5520	2	Spacer
10	324-7	3	Screw—HH
11	3256-26	1	Washer—Flat
12	32128-49	1	Nut—HFH
13	325-20	1	Screw—HH
14	32153-2	2	Nut—Lock
15	3256-24	7	Washer—Flat
16	13-0100	2	Block—Pivot
17	3219-3	2	Nut—Hex
18	283-2	2	Pin—Clevis
19	282-22	2	Clevis
20	3272-10	2	Pin—Cotter
21	93-4440	1	Bell Crank—Lift, RH
22	3256-28	2	Washer—Flat
23	3272-22	2	Pin—Cotter
24	56-6210	2	Bearing
25	3253-6	5	Washer—Lock
26	3217-8	5	Nut—Lock

Ref. No.	Part No.	Qty.	Description
27	13-2680	1	Bushing (Incl. Ref. #28 & 29)
28	3253-4	5	Washer—Lock
29	322-7	3	Screw—HH
☆30		2	Collar—Locking
☆31		2	Screw—Set
32	13-0600	1	Pulley—Idler (Incl. Ref. #24)
33	93-7706	1	Tube—Spacer
34	3218-5	2	Nut—Hex
35	3244-21	2	Screw—Set
36	250-5	2	Strap—Locking
37	3-5967	2	Support—Battery
38	55-7290	1	Battery
39	3-3175	1	Cover—Battery
40	61-5950	1	Decal
41	13-0480	1	Spring
42	13-3990-01	1	Handle—Trip
43	3272-10	1	Pin—Cotter
44	13-5500	1	Bell Crank—Lift, LH
45	13-0050	2	Spring
46	13-5530	2	Rod—Adjustment, Spring
47	13-6790	2	Cable—Battery

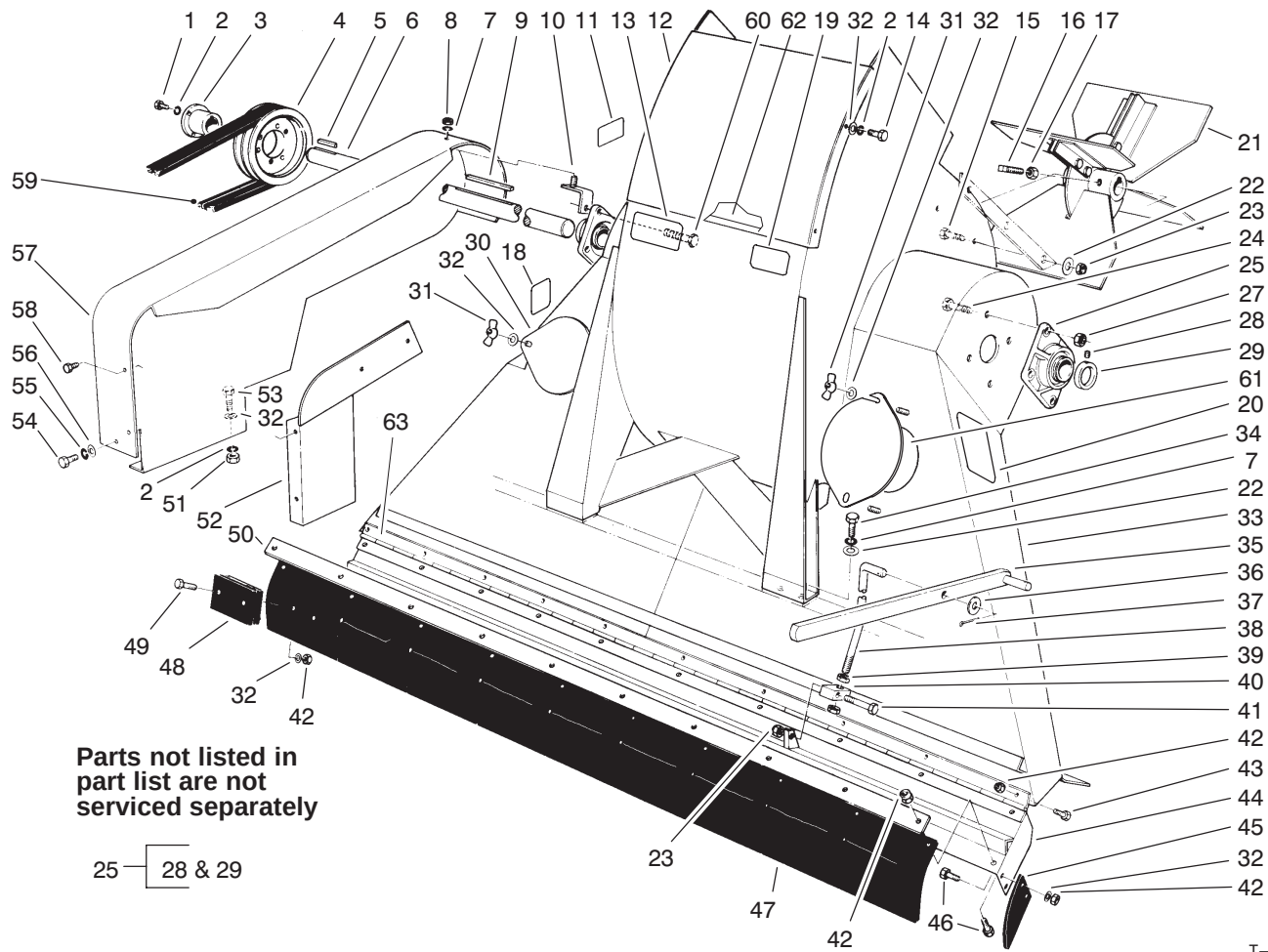
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T-0010

Jackshaft and Lifting Mechanism Continued (Only On: 07050)

Ref. No.	Part No.	Qty.	Description	Ref. No.	Part No.	Qty.	Description
48	3-8135	2	Spring				
49	323-5	4	Screw-HH				
50	3296-39	4	Nut-Lock				
51	5-0678	2	Rod-Clamp, Battery				
52	3256-22	4	Washer-Flat				
53	3253-3	5	Washer-Lock				
54	3217-5	4	Nut-Hex				
55	13-4490	1	Guard-Sheave				
56	3296-53	2	Nut-Lock				
57	13-6200	1	Pin-Hitch (Incl. Ref. #58)				
58	3290-343	1	Pin-Hair Cotter				
60	324-10	1	Screw-HH				
61	93-4409	1	Tongue				
62	327-6	2	Screw-HH				
63	322-7	2	Screw-HH				
64	13-2670-01	1	Sheave				
65	63-5210-01	1	Spindle-Driveside				
66	56-6230	2	Bearing				
67	93-4033-01	1	Pulley-Driver				
68	13-3710	1	Washer				
69	321-4	1	Screw-HH				
70	3290-211	1	Washer-Spring				
71	93-4438	1	Bracket-Belt Guard				



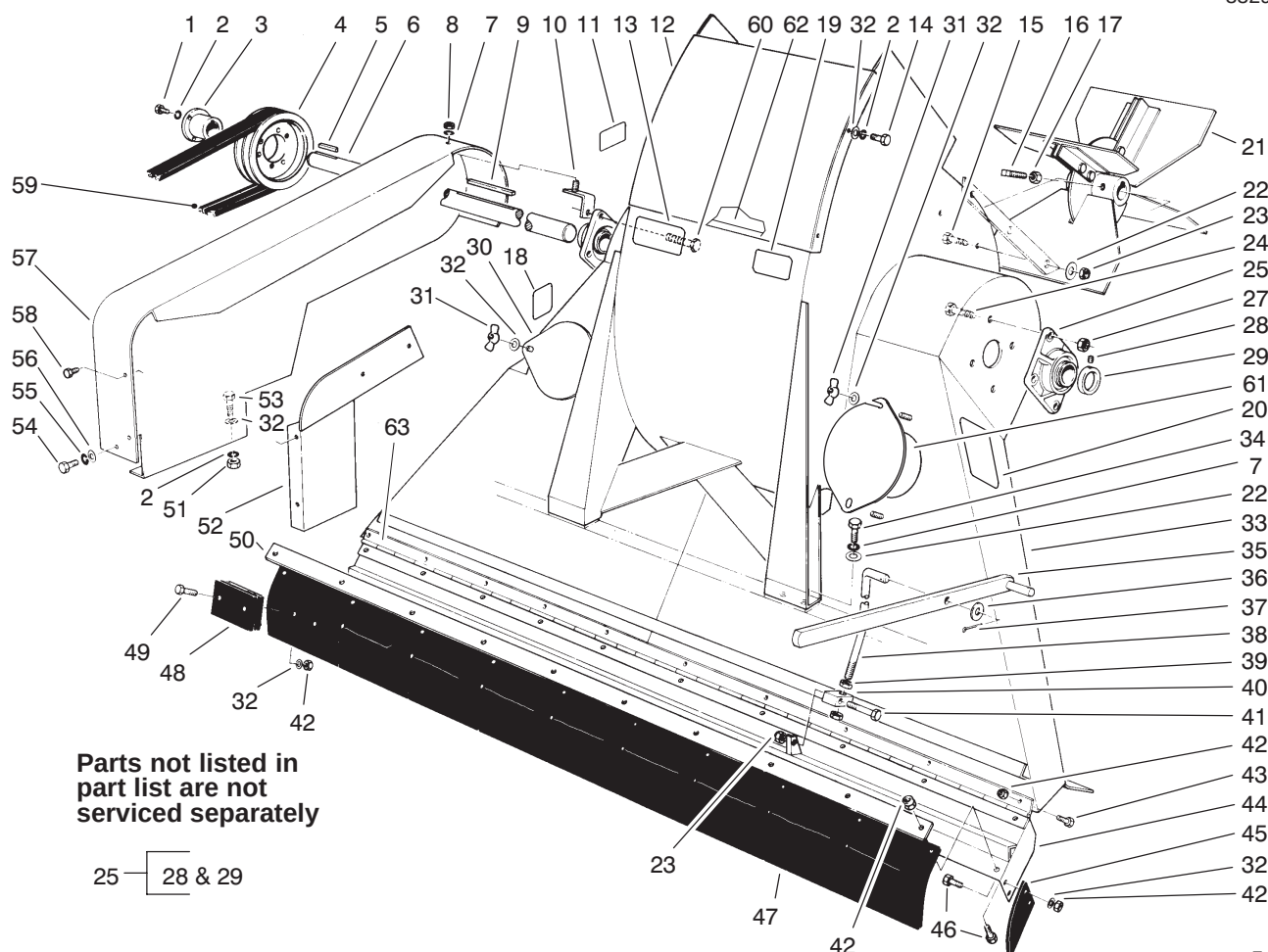
T-0013

Blower and Throat Assembly (Only On: 07052)

Ref. No.	Part No.	Qty.	Description
1	321-13	3	Screw-HH
2	3253-3	9	Washer-Lock
3	13-6070	1	Bushing (Incl. Ref. #1 & 2)
4	13-6030	1	Pulley
5	13-2240	1	Key-Square
6	13-3790	1	Shaft-Fan
7	3253-21	9	Washer-Lock
8	3217-7	1	Nut-Hex
9	13-2810	1	Key-Square
10	13-3350	1	Bracket-Mounting
11	67-5360	1	Decal
12	13-3850-01	1	Plate-Blower Access
13	13-6410	1	Decal
14	321-4	4	Screw-HH
15	323-7	6	Screw-HH
16	3244-14	4	Screw-Set, Square Head
17	3218-5	4	Nut-Hex
18	92-8309	1	Decal-Warning
19	93-7307	1	Decal-Warning
20	93-4041	1	Decal-Operator Instructions
21	13-3420-03	1	Asm-Fan
22	3256-24	14	Washer-Flat
23	3296-39	7	Nut-Lock

Ref. No.	Part No.	Qty.	Description
24	325-6	7	Screw-HH
25	56-6220	2	Bearing (Incl. Ref. #28 & 29)
27	32153-5	8	Nut-Lock
☆28		2	Screw-Set
☆29		2	Collar-Locking
30	13-1420-01	1	Cover-Inspection
31	32103-12	4	Nut-Wing
32	3256-22	32	Washer-Flat
33	13-6280-01	1	Blower and Throat (Incl. Ref. #2, 11-14, 18-20, 30-32 & 61-62)
34	323-6	8	Screw-HH
35	13-6390-01	1	Handle-Flap
36	3256-27	1	Washer-Flat
37	3272-12	1	Pin-Cotter
38	13-6360	1	Rod-Lift, Flap
39	3218-6	2	Nut-Jam
40	13-0330	1	Block-Pivot
41	323-9	1	Screw-HH
42	3296-42	52	Nut-Lock
43	321-3	20	Screw-HH
44	95-3112-01	1	Flap-Lower
45	13-3130	2	Flap-End

☆ Not serviced

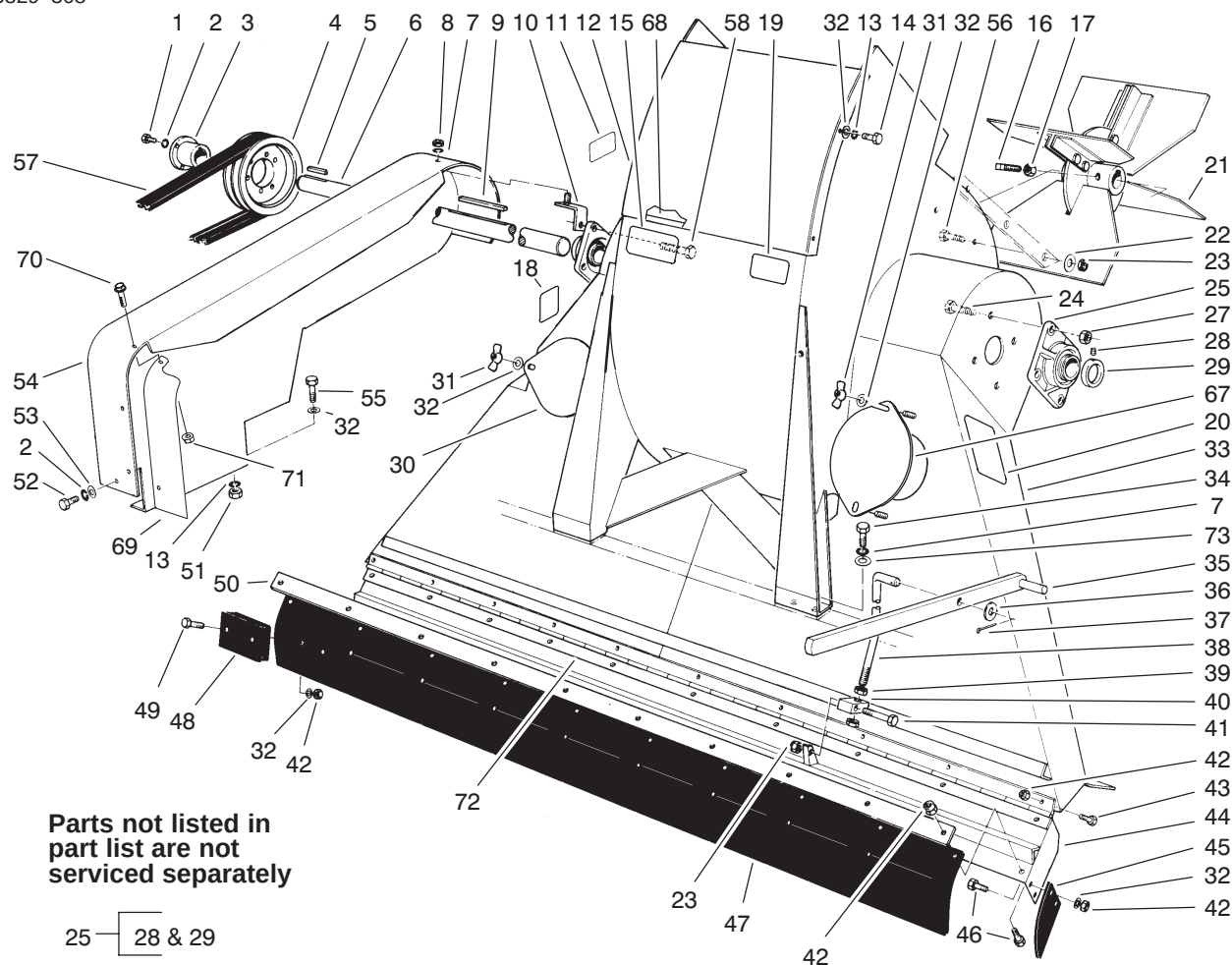


T-0013

Blower and Throat Assembly Continued (Only On: 07052)

Ref. No.	Part No.	Qty.	Description
46	321-5	14	Screw-HH
47	13-4700	1	Flap-Rubber (Incl. Ref. #32, 42, 48 & 49)
48	13-4560-03	18	Weight-Flap
49	321-8	18	Screw-HH
50	13-1390-01	1	Retainer-Flap
51	3217-5	2	Nut-Hex
52	13-6090-01	1	Cover-Guard, Side
53	321-4	2	Screw-HH
54	322-1	1	Screw-HH
55	3253-4	1	Washer-Lock
56	3256-23	1	Washer-Flat
57	13-4800	1	Guard-Belt
58	32104-109	4	Screw-HH
59	13-2640	1	Belt
60	325-7	1	Screw-HH
61	93-4020-01	1	Cover-Inspection
62	93-7708	1	Strip-Sealing
63	95-3114-01	1	Hinge-Continuous

Ref. No.	Part No.	Qty.	Description

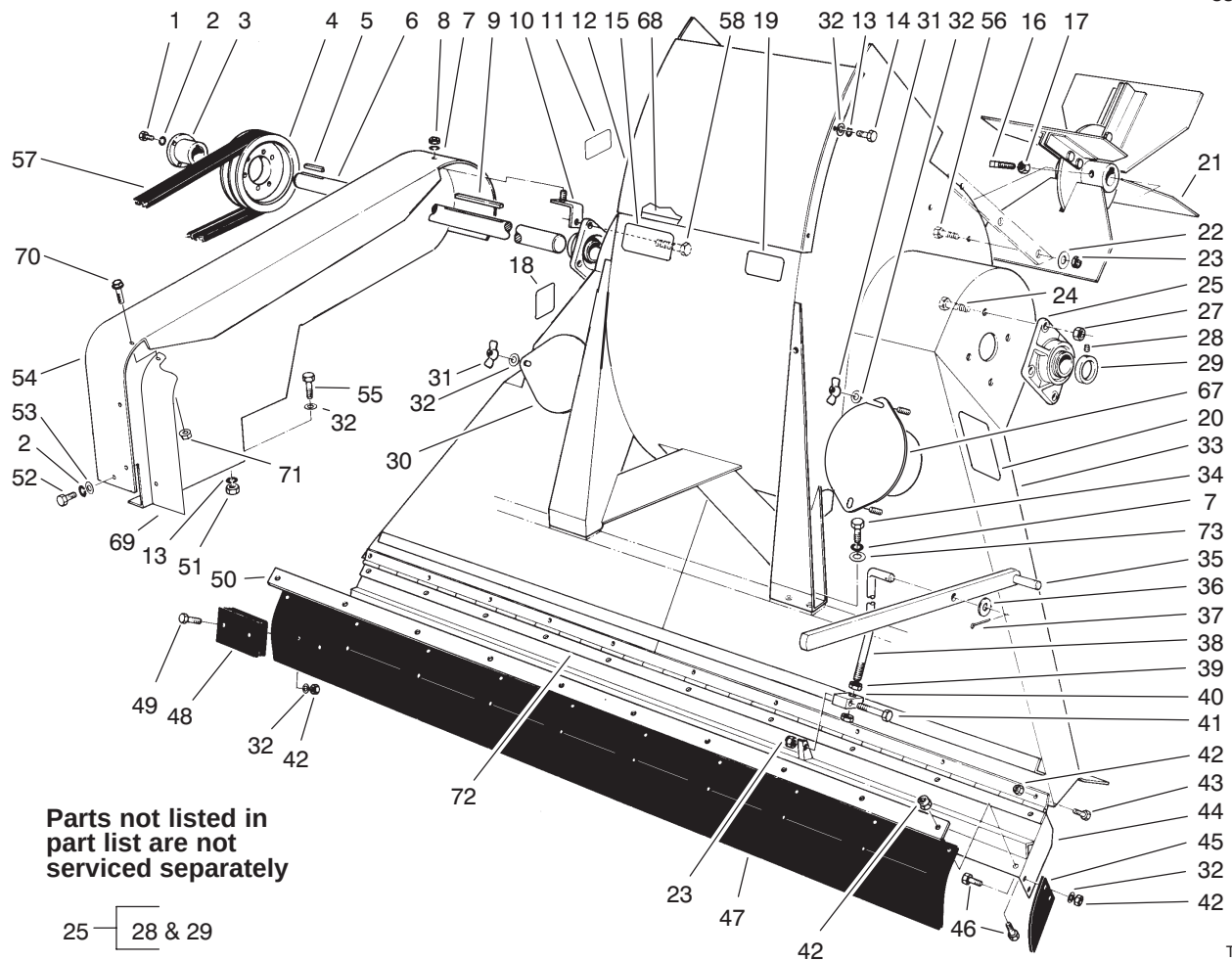


Blower and Throat Assembly (Only On: 07050)

Ref. No.	Part No.	Qty.	Description
1	322-7	3	Screw-HH
2	3253-4	4	Washer-Lock
3	13-2970	1	Bushing (Incl. Ref. #1 & 2)
4	13-2800	1	Pulley
5	13-2240	1	Key-Square
6	13-3790	1	Shaft-Fan
7	3253-21	9	Washer-Lock
8	3217-7	1	Nut-Hex
9	13-2810	1	Key-Square
10	13-3350	1	Mounting Bracket
11	67-5360	1	Decal
12	13-3850-01	1	Plate-Blower Access
13	3253-3	6	Washer-Lock
14	321-4	4	Screw-HH
15	13-6410	1	Decal
16	3244-14	4	Screw-Set, Square Head
17	3218-5	4	Nut-Jam
18	92-8309	1	Decal-Warning
19	93-7307	1	Decal-Warning
20	93-4041	1	Decal-Operator Instructions
21	13-3420	1	Asm-Fan
22	3256-24	6	Washer-Flat
23	3296-39	7	Nut-Lock

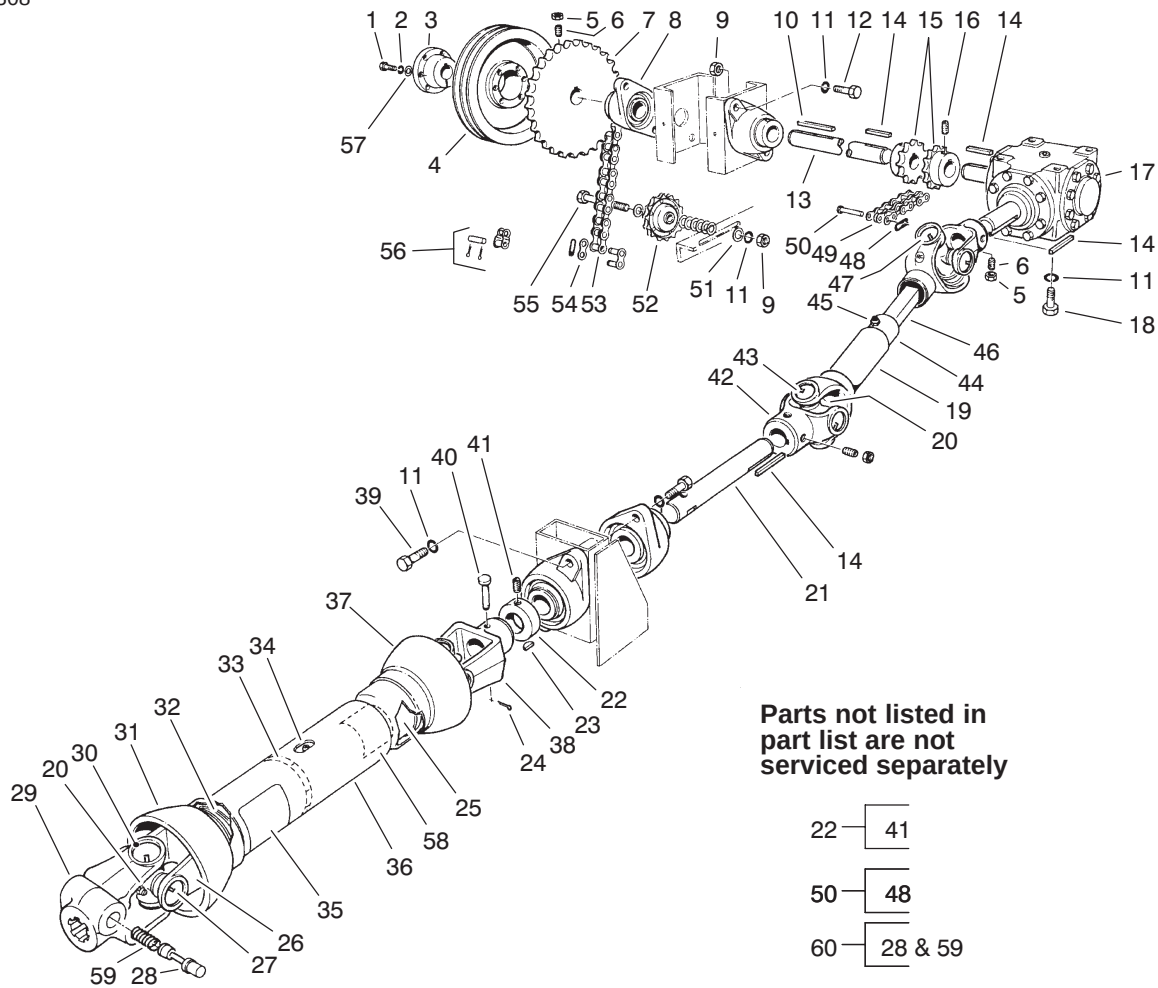
Ref. No.	Part No.	Qty.	Description
24	325-6	7	Screw-HH
25	56-6220	2	Bearing
27	32153-5	8	Nut-Lock
☆28		2	Screw-Set
☆29		2	Collar-Locking
30	13-1420-01	1	Cover-Inspection
31	32103-12	4	Nut-Wing
32	3256-22	32	Washer-Flat
33	13-6280-01	1	Blower (Incl. Ref. #11-15, 18-20, 30-32, & 67-68)
34	323-6	8	Screw-HH
35	13-6390-01	1	Handle-Flap
36	3256-27	1	Washer-Flat
37	3272-12	1	Pin-Cotter
38	13-6360	1	Rod-Lift
39	3218-6	2	Nut-Jam
40	13-0330	1	Block-Pivot
41	323-9	1	Screw-HH
42	3296-42	52	Nut-Lock
43	321-3	20	Screw-HH
44	95-3112-01	1	Flap-Lower
45	13-3130	2	Flap-End
46	321-5	14	Screw-HH

☆ Not serviced



Blower and Throat Assembly Continued (Only On: 07050)

Ref. No.	Part No.	Qty.	Description	Ref. No.	Part No.	Qty.	Description
47	13—4700	1	Flap (Incl. Ref. #23, 42, 48—49)				
48	13—4560—03	18	Weight—Flap				
49	321—8	18	Screw—HH				
50	13—1390—01	1	Retainer—Flap				
51	3217—5	2	Nut—Hex				
52	322—1	1	Screw—HH				
53	3256—23	1	Washer—Flat				
54	13—4800—01	1	Guard—Belt				
55	321—4	2	Screw—HH				
56	323—7	6	Screw—HH				
57	93—0183	1	Belt				
58	325—7	1	Screw—HH				
67	93—4020—01	1	Cover—Inspection				
68	93—7708	1	Strip—Sealing				
69	93—7707	1	Shield—Belt Guard				
70	3234—33	2	Screw—HH				
71	32128—32	2	Nut—Lock, Flange				
72	95—3114—01	1	Hinge—Continuous				
73	80—6990	8	Washer—Hardened				



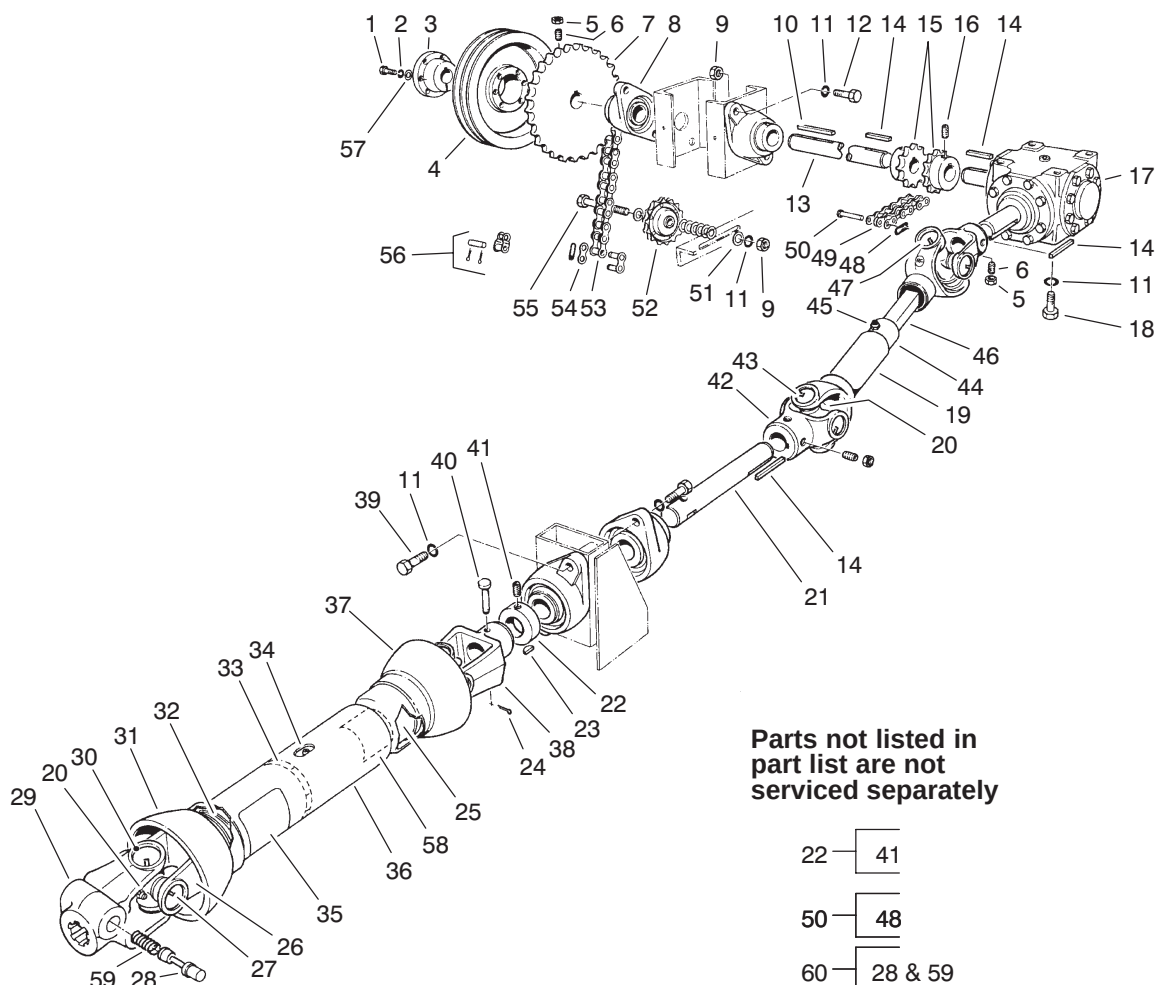
T-0008

Driveshafts and Gearbox Assembly (Only On: 07052)

Ref. No.	Part No.	Qty.	Description
1	322-7	3	Screw-HH
2	3253-4	3	Washer-Lock
3	13-6050	1	Bushing (Incl. Ref. #1 & 2)
4	13-6020	1	Sheave
5	3218-3	6	Nut-Jam
6	3247-6	6	Screw-Set
7	13-6110-01	1	Sprocket
8	56-6250	4	Bearing (Incl. Ref. #22 & 41)
9	3217-9	5	Nut-Hex
10	13-3720	1	Key-Square
11	3253-7	13	Washer-Lock
12	325-6	4	Screw-HH
13	13-5910	1	Shaft-Drive, Side
14	5-0738	4	Key-Square
15	13-6690	2	Coupling Half
16	3247-3	4	Screw-Set
17	100-8165	1	Gear Box-Complete
18	325-4	4	Screw-HH
19	42-1870-01	1	Asm-Rear Shaft (Incl. Ref. #20 & 42-47)
20	2115-80	4	Fitting-Grease
21	13-5900	1	Shaft-Drive, Front

Ref. No.	Part No.	Qty.	Description
22	251-246	4	Collar-Locking, Eccentric
23	3257-8	1	Key-Woodruff
24	3272-6	1	Pin-Cotter
25	42-2360	1	Asm-Yoke & Tube (Incl. Ref. #34 & 58)
26	42-2370	1	Yoke and Shaft
27	2115-79	8	Ring-Lock
★28		1	Pin-Quick Detach
29	42-2310	1	Yoke-Front (Incl. Ref. #28 & 59)
30	2115-88	2	Kit-Bearing & Cross (Incl. Ref. #20 & 27)
31	42-2380	1	Shield-Outer (Incl. Ref. #35)
32	92-1580	2	Kit-Bearing, Shield
33	42-2340	1	Centralizer-Guard
34	2115-85	1	Fitting-Grease
35	92-1582	1	Decal-Safety
36	42-1860	1	Asm-Front Shaft (Incl. Ref. #20, 25, 26, 29, 31-33, 35, 37-38, 58 & 60)
37	42-2350	1	Shield-Inner

★ Not serviced



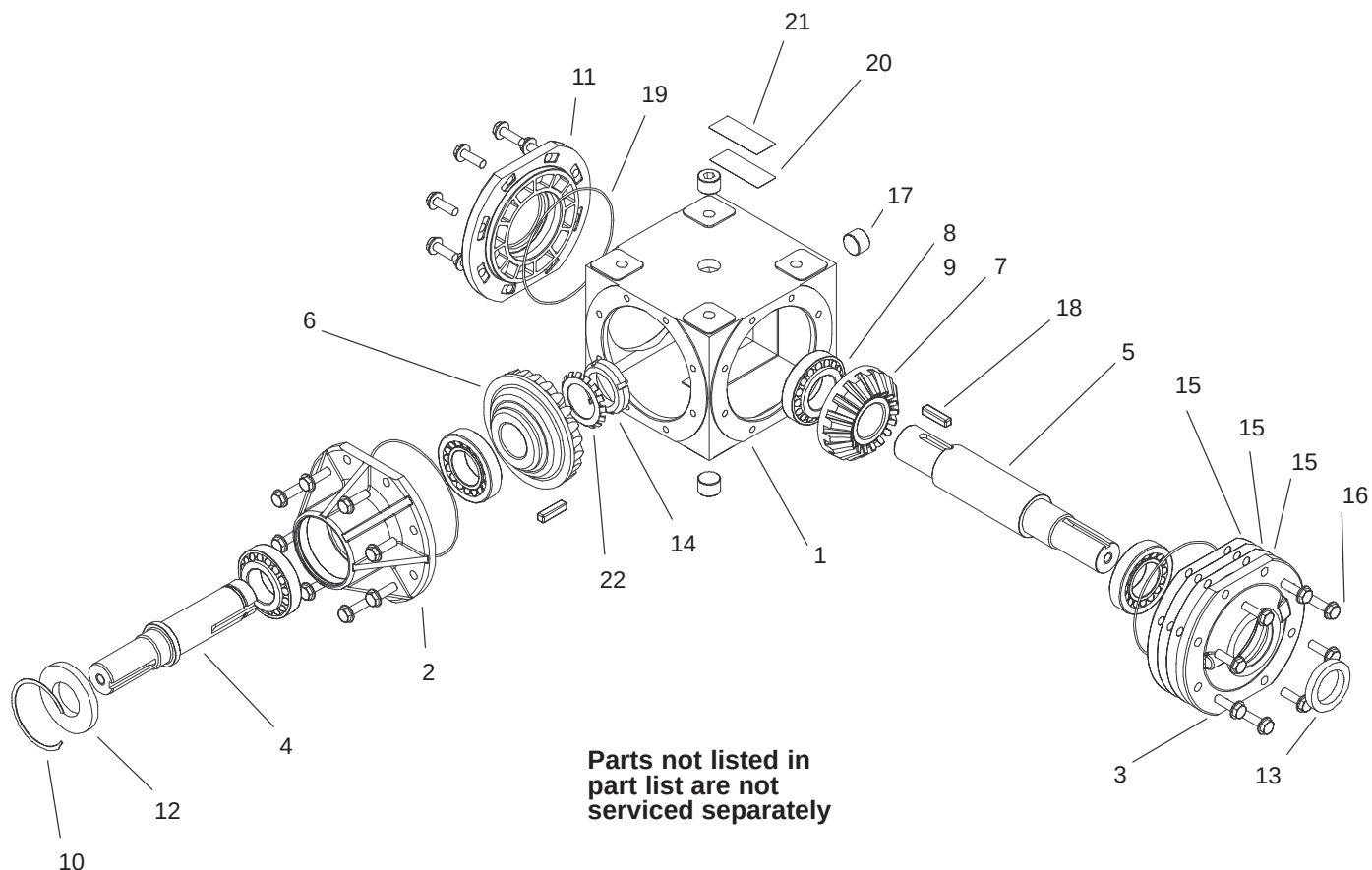
Driveshafts and Gearbox Assembly Continued

Ref. No.	Part No.	Qty.	Description
38	2115-94	1	Yoke-Rear
39	325-5	4	Screw-HH
40	283-46	1	Pin-Clevis
☆41		8	Screw-Set
42	2115-81	2	Yoke
43	2115-76	2	Kit-Center Parts
44	42-2290	1	Yoke and Tube
45	302-2	1	Fitting-Grease
46	42-2300	1	Yoke and Shaft
47	2115-78	8	Ring-Lock
☆48		1	Clip-Pin, Connector
49	13-6680	1	Chain
50	13-6670	1	Pin-Connector (Incl. Ref.#48)
51	3256-26	8	Washer-Flat
52	13-4570	1	Sprocket-Idler
53	13-4590	1	Chain
54	2710-30	1	Link-Connecting
55	325-12	1	Screw-HH
56	2710-29	1	Link-Offset
57	3256-23	3	Washer-Flat
58	92-1581	1	Decal-Safety
☆59		1	Spring
*60	92-1187	1	Kit-Quick Disconnect

Ref. No.	Part No.	Qty.	Description

*Not Illustrated

☆ Not serviced



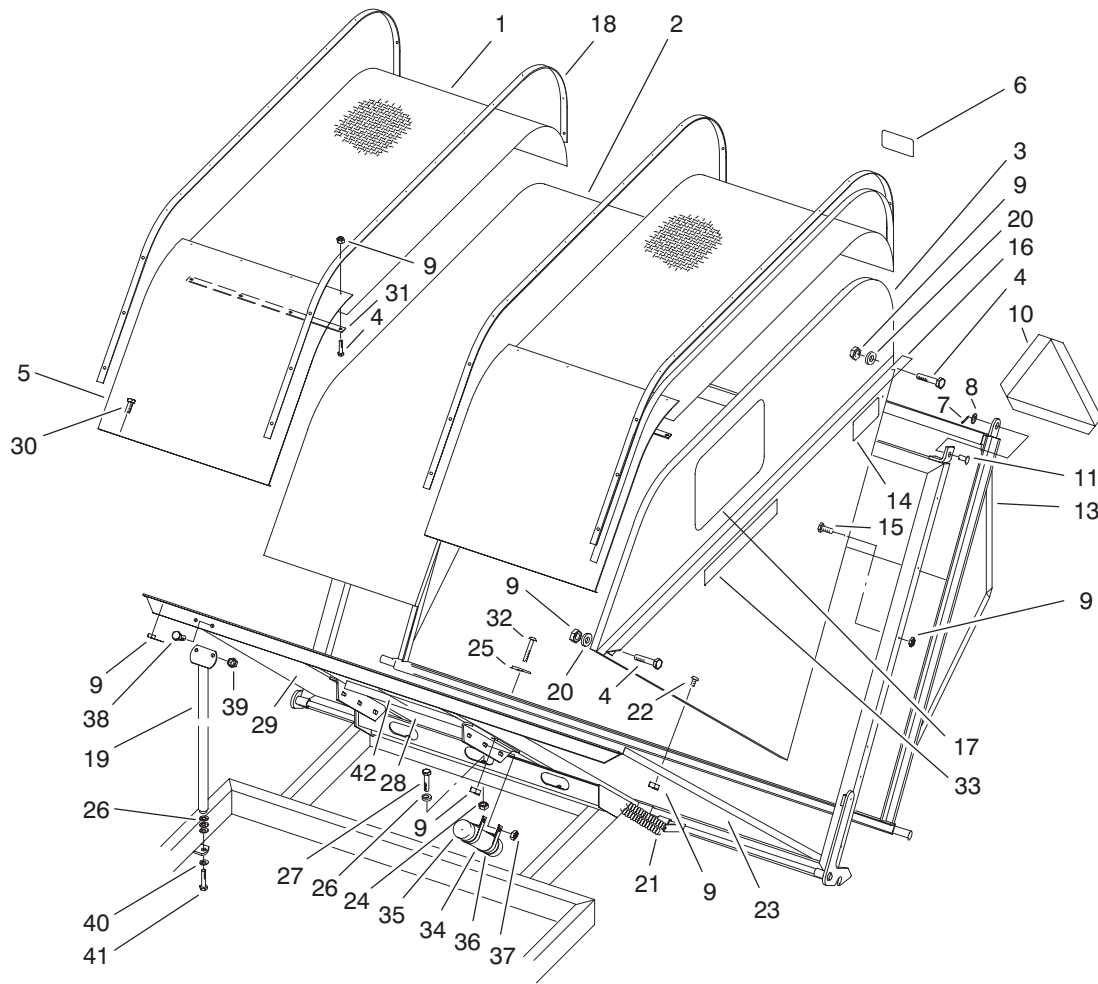
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T-3821

Gearbox Assembly No. 100-8165 (Only On: 07052)

Ref. No.	Part No.	Qty.	Description
2	100-8185	1	Housing-Pinion
3	100-8186	1	Cap-End
4	100-8187	1	Shaft-Pinion
5	100-8188	1	Shaft-Cross
6	100-8189	1	Gear-Forged, 23t
7	100-8190	1	Gear-Forged, 17t
8	254-20	4	Cup-Bearing
9	254-42	4	Cone-Bearing
10	100-8182	1	Ring-Retaining, Internal
11	100-8191	1	Cap-End, Closed
12	100-8180	1	Seal-Oil
13	100-8181	1	Seal-Oil
14	100-8192	1	Nut-Lock
15	100-8193	1	Shim-.003, Green
15	100-8194	1	Shim-.005, Blue
15	100-8195	1	Shim-.020, Yellow
16	3234-29	24	Screw-HHF
17	100-5812	3	Plug
18	100-8196	2	Key
19	100-5847	3	O-Ring
22	100-8197	1	Washer-Lock

Ref. No.	Part No.	Qty.	Description

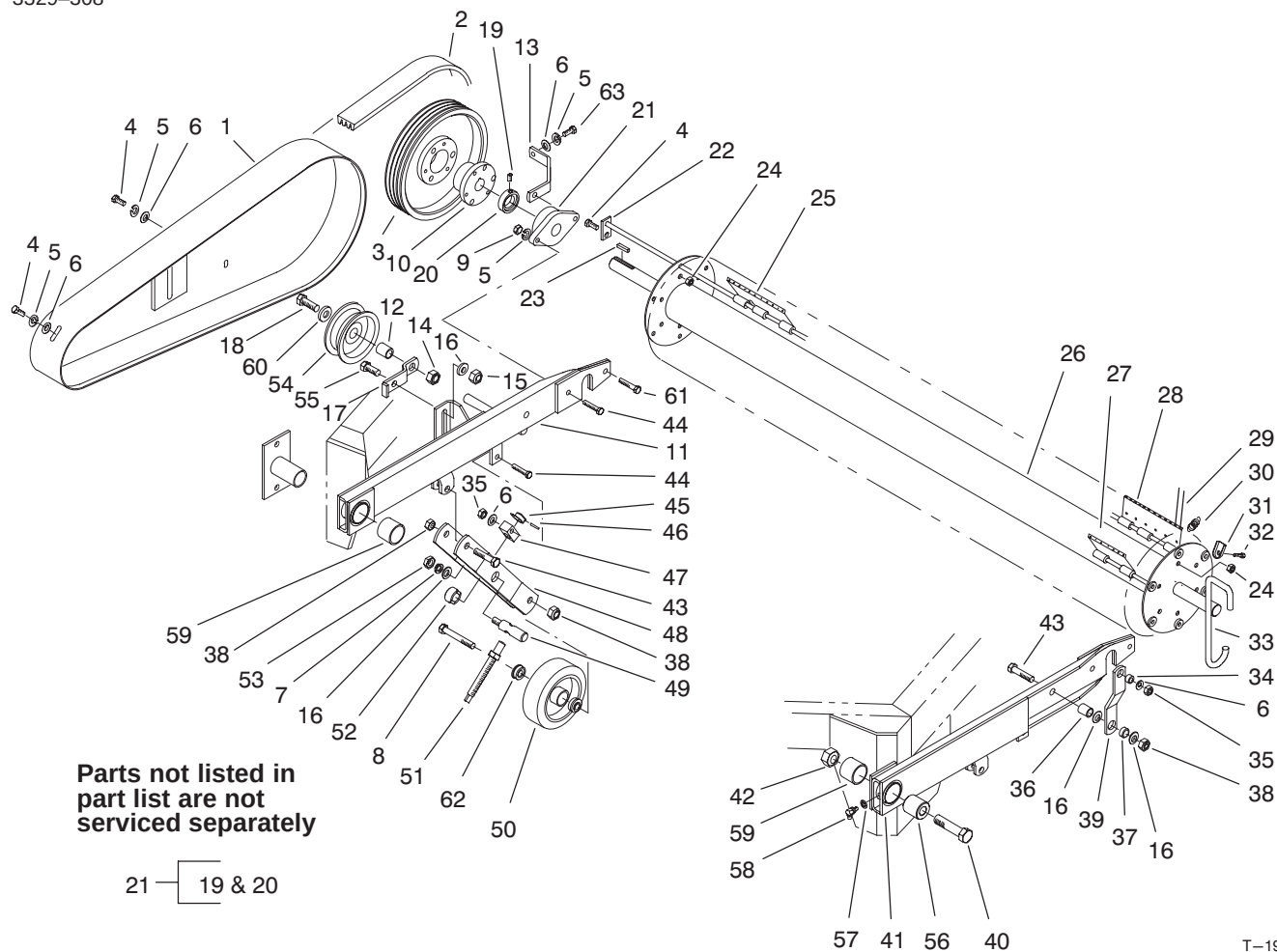


T-0007

Hopper and Rear Tailgate Assembly

Ref. No.	Part No.	Qty.	Description	Ref. No.	Part No.	Qty.	Description
1	94-9141-01	2	Screen-Top	25	13-3710	2	Washer-Flat
2	94-9135-01	1	Panel-Top	26	3256-26	9	Washer-Flat
3	94-9129-01	1	Panel-LH	27	325-6	3	Screw-HH
*	94-9133-01	1	Panel-RH	28	94-9138-01	1	Panel-Bottom, (Middle)
4	3234-33	96	Screw-HFH	29	94-9137-01	1	Panel-Bottom, (RH)
5	94-9128-01	2	Panel-Front	30	3250-32	9	Screw-Phillips Pan Head
6	13-6760	1	Decal-Caution	31	93-4030-01	2	Strap-Hopper, Front
7	3272-12	3	Pin-Cotter	32	3258-165	2	Screw-Round Head
8	3256-27	3	Washer-Flat	33	93-0184	2	Decal-Hopper
9	32128-32	193	Nut-Lock	34	65-5871	1	Tube-Manual
10	13-2930	1	Decal-Slow Moving Vehicle	35	65-5890	2	Cap-Tube
11	283-39	3	Pin-Clevis	36	2412-102	2	R-Clamp
13	93-4003-01	1	Gate	37	32153-2	2	Nut-Lock
14	13-7430	1	Decal-Warning	38	323-6	4	Screw-HH
15	3229-7	50	Bolt-Carriage	39	3296-39	4	Nut-Lock
16	13-7340-01	1	Stiffener-LH	40	3253-7	2	Washer-Lock
*	13-7330-01	1	Stiffener-RH	41	325-7	2	Screw-HH
17	67-7920	2	Decal-Toro	42	93-7708	1	Strip-Sealing
18	93-4031-01	4	Strap-Hopper, Top	*	92-2409	1	Asm-Hopper (Incl. Ref. #1-9, 11-18, 20, 22-23, 25, 28-33 & 42)
19	93-4042-01	2	Support				
20	3256-55	28	Washer-Flat				
21	12-8810	2	Spring				
22	32122-42	36	Screw-Machine				
23	94-9139-01	1	Panel-Bottom, LH				
24	3296-23	3	Nut-Lock				

*Not Illustrated



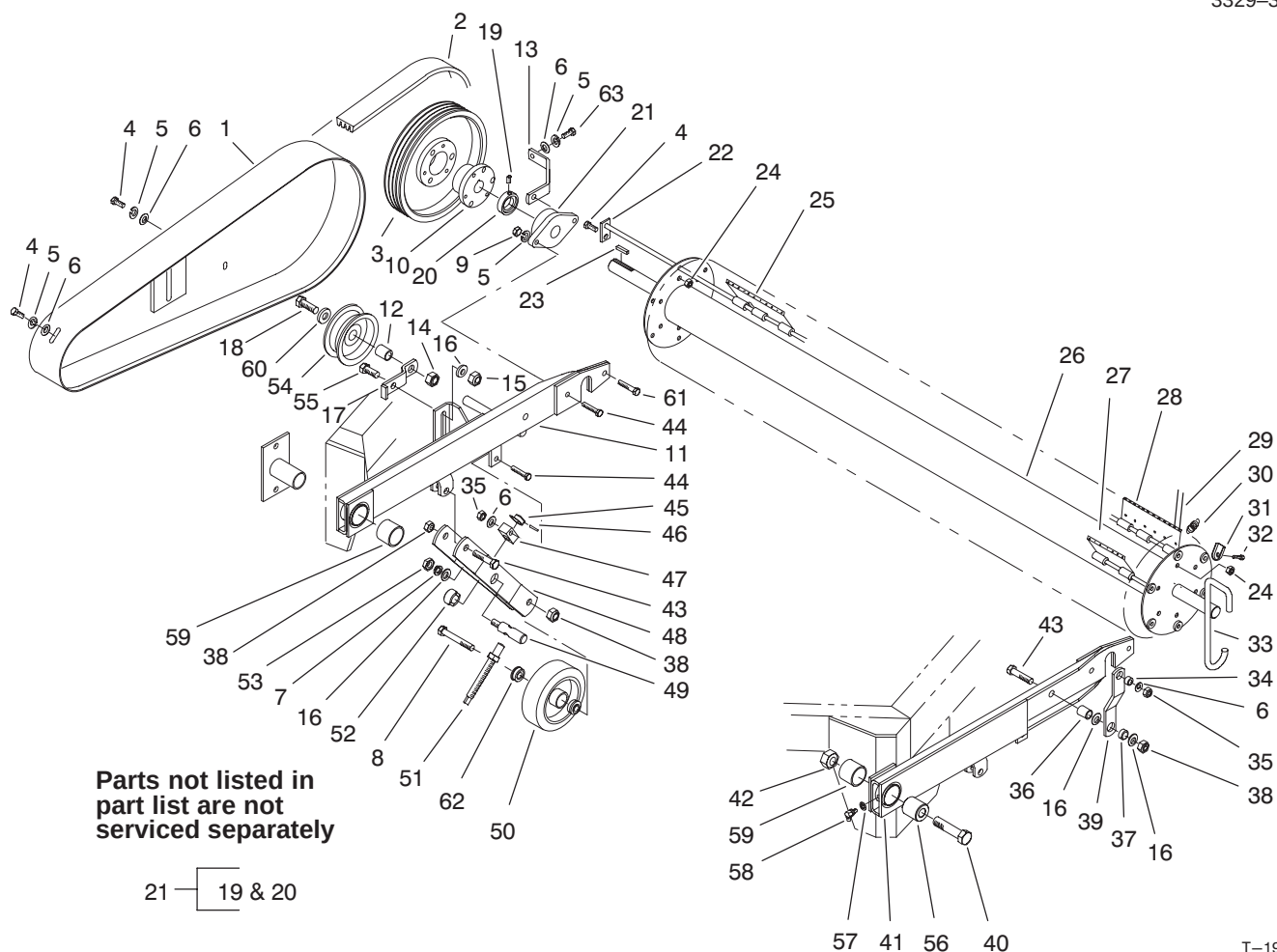
T-1982

Flex-Tip Reel and Trailing Arm

Ref. No.	Part No.	Qty.	Description
1	93-4422-01	1	Guard—Belt
2	93-4034	1	V—Belt
3	93-4001-01	1	Pulley—4 Groove
4	323-4	6	Screw—HH
5	3253-21	7	Washer—Lock
6	3256-24	7	Washer—Flat
7	3253-7	2	Washer—Lock
8	325-14	2	Screw—HH
9	3217-7	4	Nut—Hex
10	13-2680	1	Bushing
11	93-4445	1	Trailing Arm—RH (Incl. Ref. #59)
12	93-4428	1	Spacer—Pulley
13	93-4434	1	Support Bracket
14	3296-53	1	Nut—Lock
15	3296-23	1	Nut—Lock
16	3256-26	7	Washer—Flat
17	93-4433-01	1	Pulley Bracket
18	327-6	1	Screw—HH
★19		2	Screw—Set
★20		2	Collar—Locking
21	56-6230	2	Bearing (Incl. Ref. #19 & 20)
22	13-4960	6	Shaft—Plate, Finger
23	13-2840	1	Key—Square
24	32152-2	12	Nut—Lock

Ref. No.	Part No.	Qty.	Description
25	93-0189	3	Asm—End Plate, Stake
26	93-0197	1	Flex Tip—Reel
27	93-0185	60	Asm—Center Plate, Stake
28	93-0187	3	Asm—End Plate, Stake
29	13-2470	276	Finger—Nylon
30	13-3090	66	Spring
31	13-2480	276	Clamp—Finger
32	32140-94	276	Screw—HH
33	93-7711	2	Hook—Transport
34	13-0560	2	Spacer
35	32153-2	4	Nut
36	13-0360	2	Spacer
37	13-3070	2	Spacer
38	32153-5	6	Nut
39	13-5540	2	Link—Lift
40	328-10	1	Bolt—HH
41	63-5300	1	Trailing Arm—LH (Incl. Ref. #59)
42	32153-6	1	Nut
43	325-9	4	Screw—HH
44	323-9	5	Screw—HH
45	13-0320	2	Collar—Lock
46	32121-45	2	Pin—Roll
47	13-0330	2	Block—Pivot

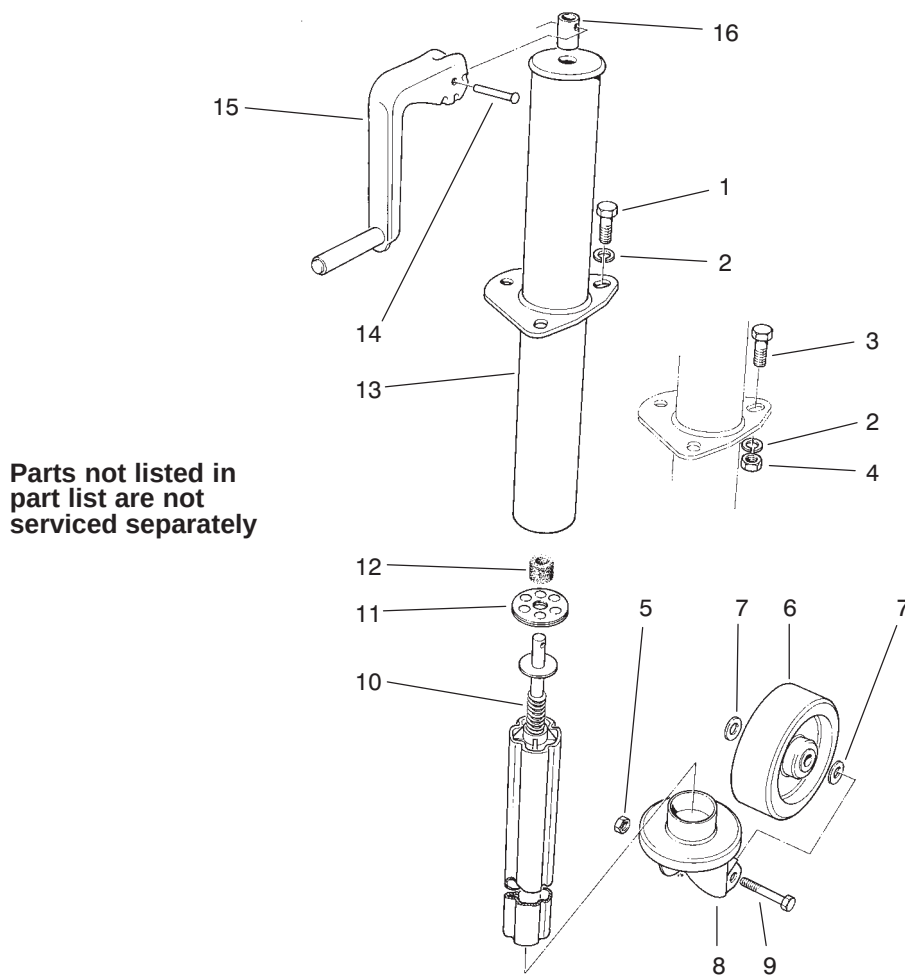
★ Not serviced



Flex-Tip Reel and Trailing Arm (Continued)

Ref. No.	Part No.	Qty.	Description
48	13-5550-01	2	Arm—Gauge Wheel
49	13-5570	2	Bar—Pivot
50	13-2870	2	Wheel—Gauge (Incl. Ref. #62)
51	13-5590	2	Rod—Adjustment
52	13-5670	2	Spacer—Locking
53	3217-9	2	Nut—Hex
54	93-4415	1	Pulley—Idler
55	325-5	1	Screw—HH
56	63-5250	1	Spacer
57	3254-8	2	Washer—Lock
58	302-5	2	Fitting—Grease
59	256-298	2	Bushing
60	93-4429	1	Washer—Pulley
61	323-10	1	Screw—HH
62	93-7715	4	Ball Bearing
63	323-5	3	Screw—HH
*64	3253-4	3	Washer—Lock
*65	322-7	3	Screw—HH

*Not Illustrated



T-0015

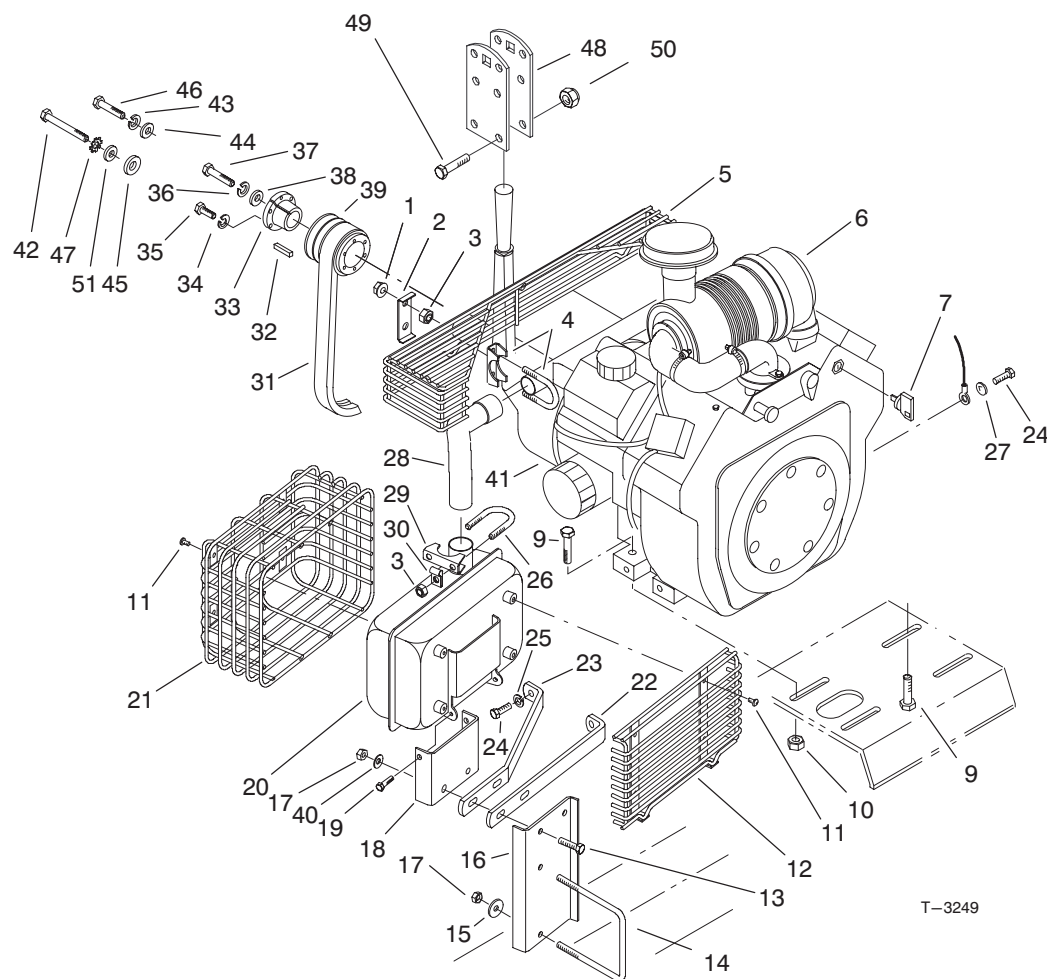
Jack Assembly

Ref. No.	Part No.	Qty.	Description
1	323—4	3	Screw—HH (Model 07050 only)
2	3253—21	3	Washer—Lock
3	323—5	3	Screw—HH (Model 07052 only)
4	3217—7	3	Nut—Hex (Model 07052 only)
5	3296—23	1	Nut—Lock
6	13—6460	1	Wheel
7	3256—26	2	Washer—Flat
8	13—6450—01	1	Bracket—Wheel, Caster
9	325—13	1	Screw—HH
☆10		1	Ram
11	13—3510	1	Bearing—Thrust
12	13—3610	1	Sleeve—Felt
13	13—5680	1	Asm—Jack (Incl. Ref. #10—16)
14	13—6730	1	Rivet
15	13—6740	1	Handle
16	13—3490	1	Sleeve
*	13—6440	1	Asm—Wheel (Incl. Ref. #5—9)

Ref. No.	Part No.	Qty.	Description

*Not Illustrated

☆ Not serviced

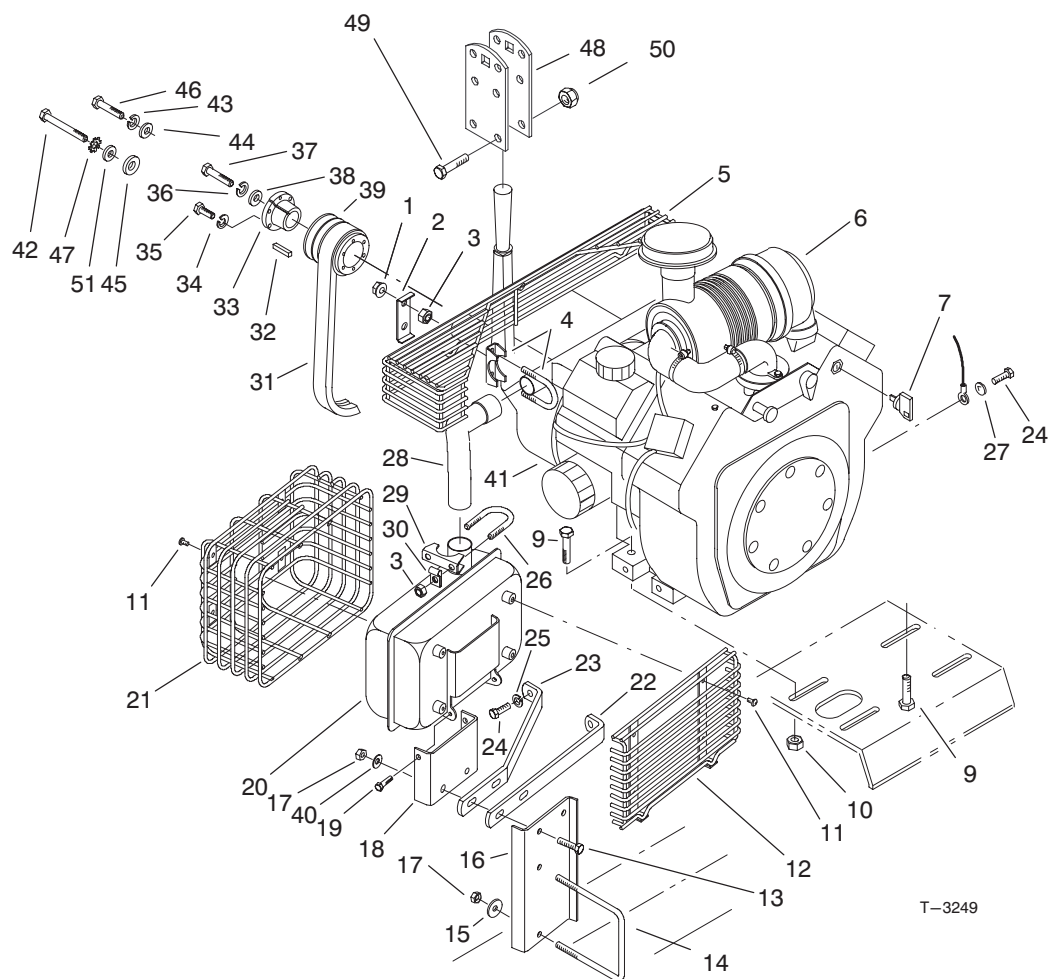


Engine Assembly (Only On: 07050)

Ref. No.	Part No.	Qty.	Description	Ref. No.	Part No.	Qty.	Description
1	32128-20	4	Nut-Lock, Flange	24	33114-016	3	Screw-Cap HH
2	93-7703-03	2	Plate-Clamp Guard	25	3253-4	2	Washer-Lock
3	32153-3	5	Nut-Lock	26	2112-11	1	Clamp-Muffler (Incl. Ref. #29)
4	94-1756	2	Asm-Muffler Clamp	27	3254-2	1	Washer-Lock ITLW
5	93-4418-03	1	Guard-Manifold, Exhaust	‡28	24 382 04	1	Pipe-Exhaust
☆‡6		1	Engine Kohler CH23S Spec PS-76546	29		1	Clamp-Muffler
7	63-8360	2	Key	30	2412-103	1	R-Clamp
9	323-9	4	Screw-HH	31	13-2650	1	V-Belt
10	32128-29	4	Nut-HFH	32	3-9155	1	Key-Square
11	47-2830	8	Screw-Machine	33	13-3330	1	Bushing (Incl. Ref. #37 & 38)
12	93-4419-03	1	Guard-Muffler, Rear	34	3253-3	3	Washer-Lock
13	322-6	2	Screw-HH	35	321-6	3	Screw-HH
14	93-4417	1	U-Bolt	36	3253-21	1	Washer-Lock
15	3256-82	2	Washer-Flat	37	323-10	1	Screw-HH
16	93-4416-03	1	Bracket-Support, Muffler	38	4-1920	1	Washer
17	3296-47	4	Nut-Lock	39	13-3320	1	Pulley
18	93-0198-03	1	Bracket-Support	40	3256-23	2	Washer-Flat
19	46-6810	2	Screw	41	106-9652	1	Clutch ASM
‡20	24 068 14	1	Muffler	42	324-31	2	Screw-HH
‡21	24 314 03	1	Guard-Muffler	43	3253-6	2	Washer-Lock
22	93-4000-03	1	Strap-Muffler Support	44	3256-25	4	Washer-Flat
23	93-0199-03	1	Strap-Muffler Support	45	105-7868	2	Collar-Rolled, Screw
				46	324-12	2	Screw-HH
				47	3255-16	2	Washer-Lock, Ext

‡Obtain these items directly from Kohler Co., Kohler, WI 53044 1-800-544-2444

☆ Not serviced



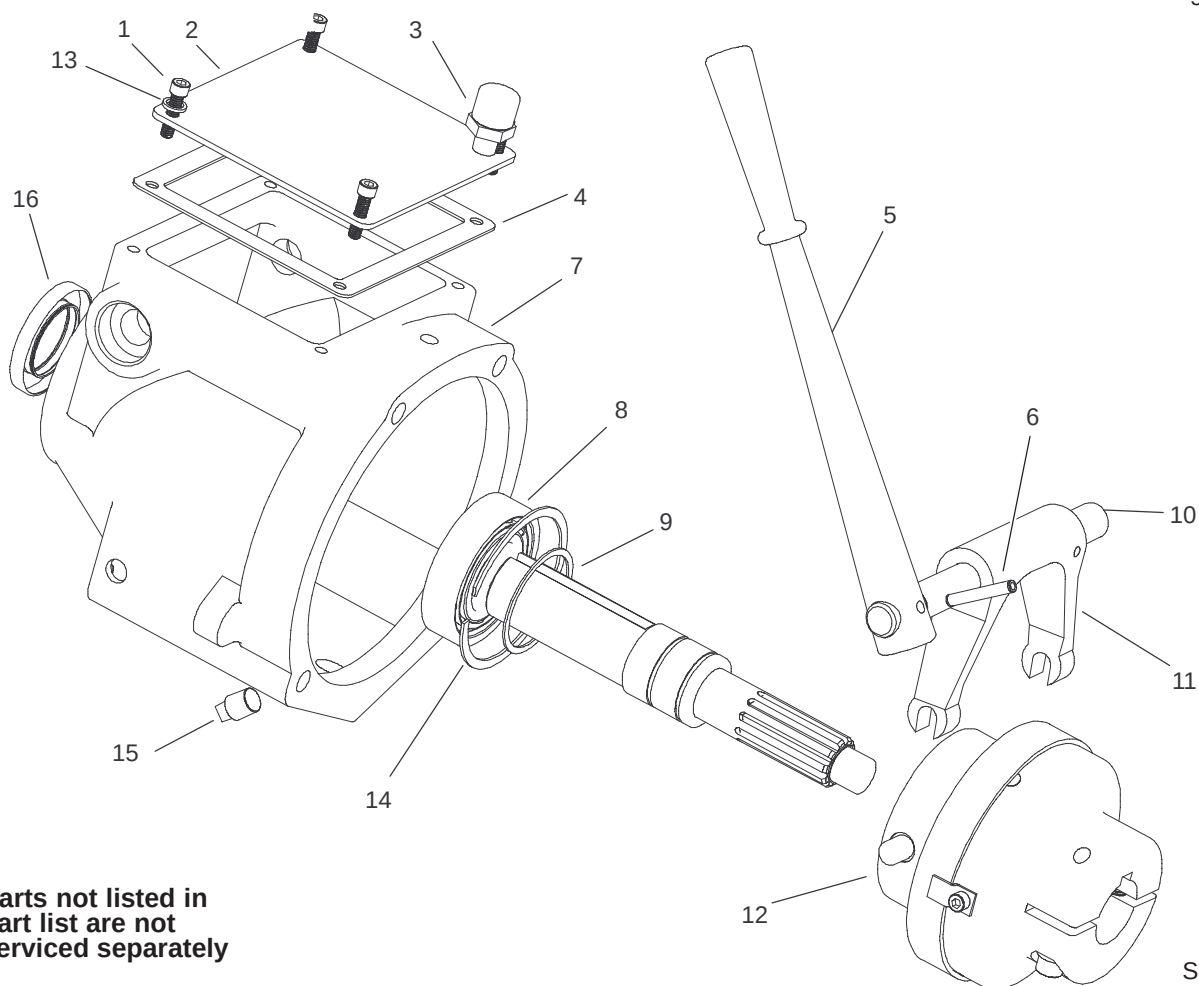
Engine Assembly – Continued (Only On: 07050)

Ref. No.	Part No.	Qty.	Description
48	100-8198	2	Bracket-Tool
49	323-8	4	Screw-HH
50	3296-59	4	Nut-Lock
51	37-4700	2	Spacer

Ref. No.	Part No.	Qty.	Description

‡Obtain these items directly from Kohler Co., Kohler, WI 53044 1-800-544-2444

☆ Not serviced



**Parts not listed in
part list are not
serviced separately**

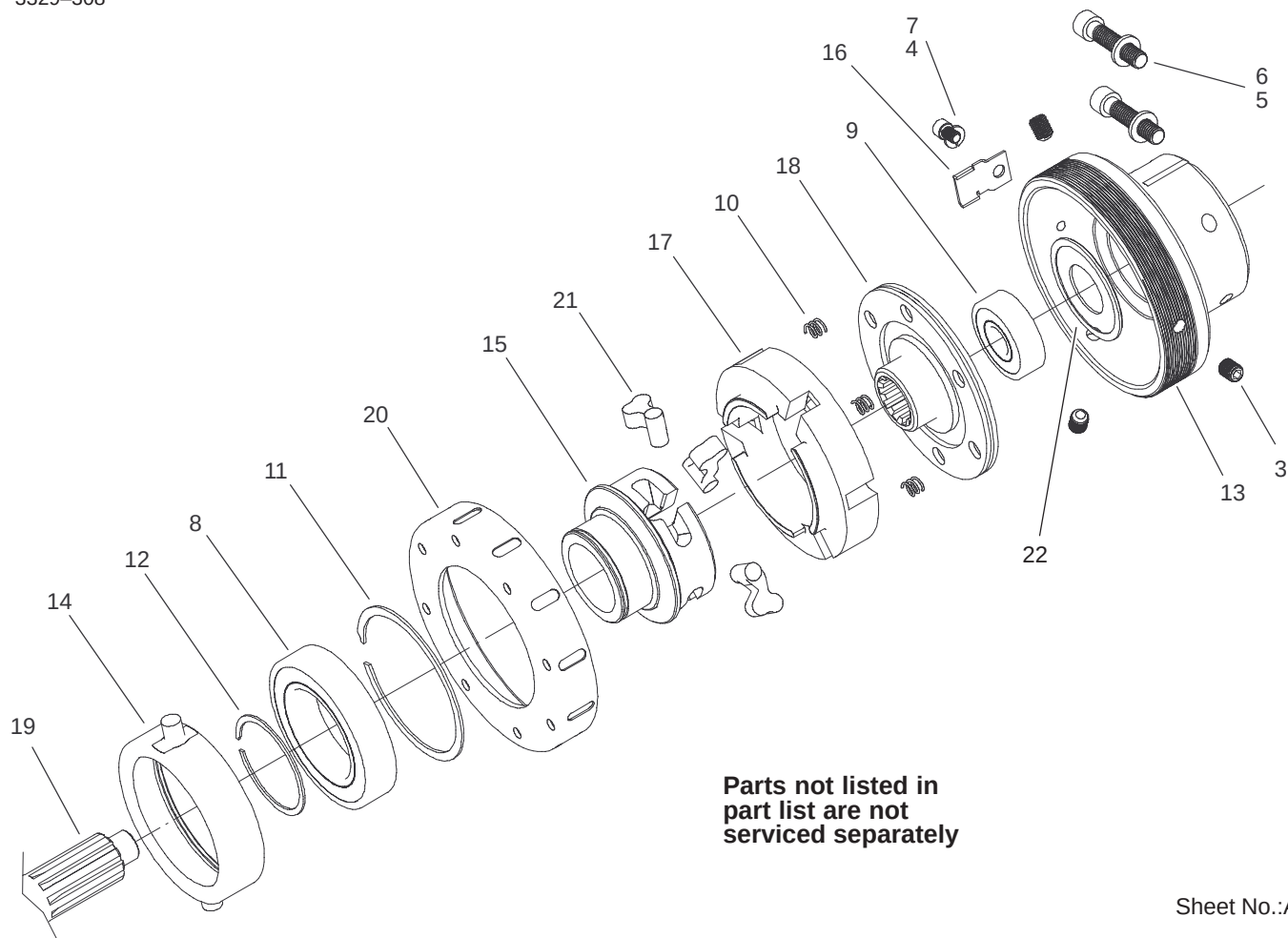
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Clutch Assembly No. 106-9652 (only on: 07050)

Ref. No.	Part No.	Qty.	Description
1	3274-69	4	Screw-HSBH
2	105-8101	1	Cover
3	105-8102	1	Vent-Breather
4	105-8103	1	Gasket
5	105-8105	1	Handle
6	32121-133	1	Pin-Spring, Slotted
☆7		1	Case
8	105-8104	1	Bearing
9	105-7860	1	Ring-Retaining, External
☆10		1	Shaft-Cross
☆11		1	Yoke-Release
12	106-9651	1	Clutch Assembly
13	3253-3	4	Washer-Lock
14	32151-76	1	Ring-Retaining
15	281-1	2	Plug-Pipe, SQH
16	105-7863	1	Seal-Oil

Ref. No.	Part No.	Qty.	Description

☆ Not serviced separately



**Parts not listed in
part list are not
serviced separately**

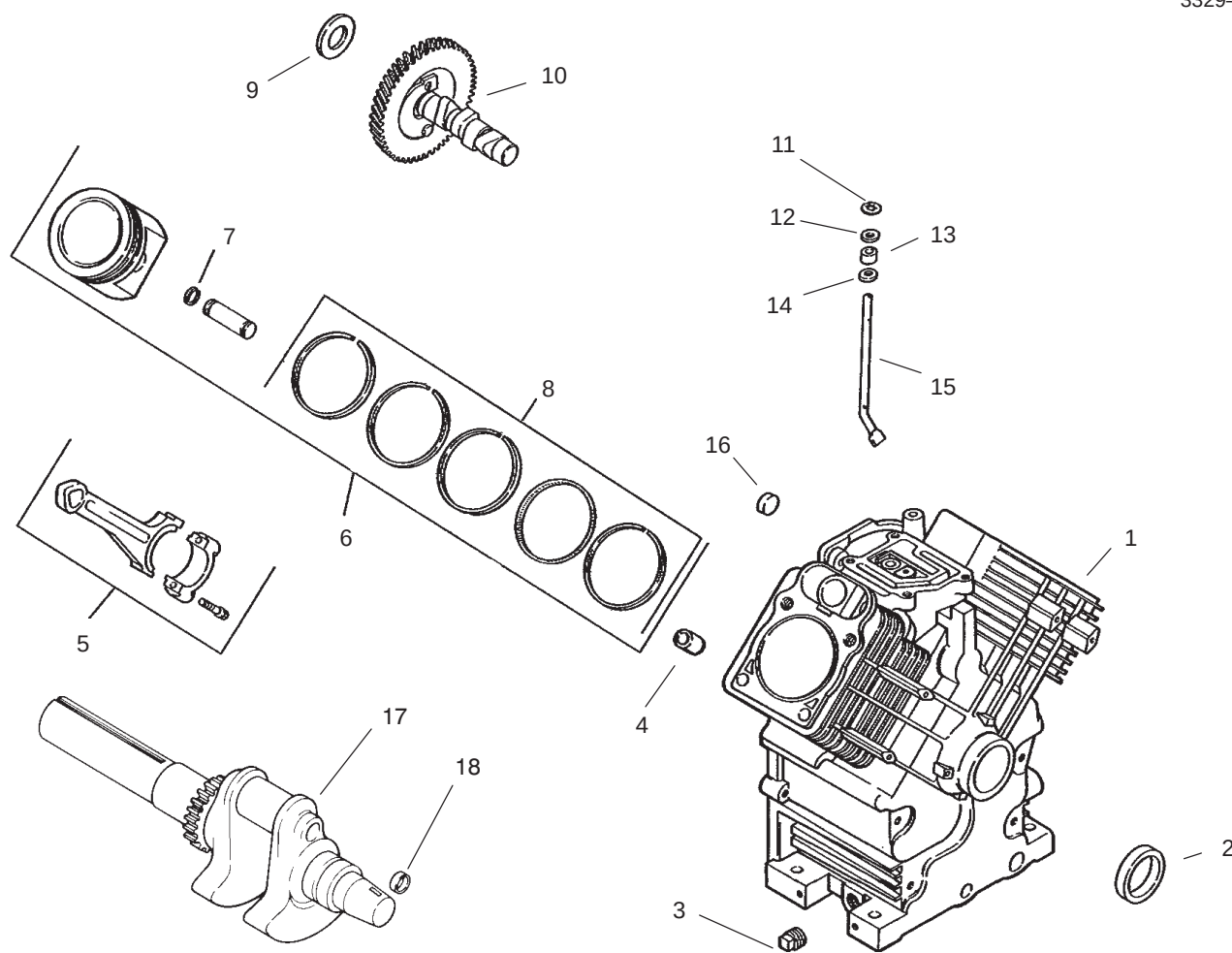
Sheet No.:A1

Clutch Assembly No. 106-9651 (only on: 07050)

Ref. No.	Part No.	Qty.	Description
3	106-9650	3	Screw-Set, Hex Socket
4	3273-43	1	Screw-HSH
5	3274-3	2	Screw-HSH
6	3253-21	2	Washer-Lock
7	3253-3	1	Washer-Lock
8	106-6890	1	Bearing
9	106-6889	1	Bearing
10	106-6888	3	Spring-Compression
11	105-7861	1	Ring-Retaining
12	105-7862	1	Ring-Retaining, External
☆13		1	Housing
☆14		1	Carrier-Bearing
☆15		1	Hub
16	106-6887	1	Tab-Lock
☆17		1	Plate-Pressure
18	106-6886	1	Friction Disc ASM
19	105-8111	1	Shaft ASM
☆20		1	Nut-Adjusting
21	106-6885	1	Lever
☆22		1	Washer-Stop, Bearing

Ref. No.	Part No.	Qty.	Description

☆ Not serviced separately

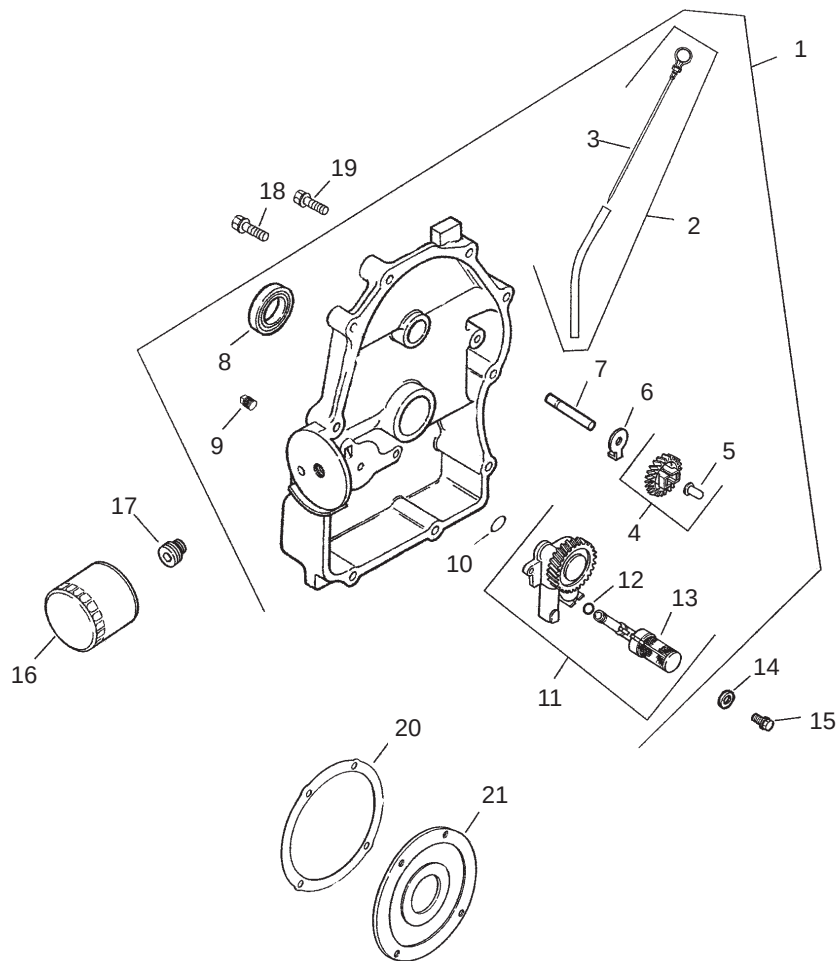


Crankshaft and Crankcase Assembly Kohler CH23S PS-76546

Ref. No.	Part No.	Qty.	Description
1	N/A	1	Crankcase
2	24 032 01	1	Seal—Oil, Front
3	25 139 57	2	Plug—Pipe, SQH
4	24 380 13	6	Pin—Locating
5	24 067 13	2	Rod—Connecting (Std.)
	24 067 14	2	Rod—Connecting (.25)
6	24 874 09	2	Piston w/Ring Set (Std.) (Includes 7,8)
	24 874 10	2	Piston w/Ring Set (.25)
	24 874 11	2	Piston w/Ring Set (.50)
	24 874 15	2	Piston w/RingSet(.080)
7	24 018 01	4	Retainer—Pin, Piston
8	24 108 08	2	Ring Set (Std.)
	24 108 09	2	Ring Set (.25)
	24 108 10	2	Ring Set (.50)
9	12 422 09	A/R	Shim—Camshaft, Red
	12 422 13	A/R	Shim—Camshaft, Black
	12 422 07	A/R	Shim—Camshaft, White
	12 422 08	A/R	Shim—Camshaft, Blue
	12 422 10	A/R	Shim—Camshaft, Yellow

Ref. No.	Part No.	Qty.	Description
	12 422 11	A/R	Shim—Camshaft, Green
	12 422 12	A/R	Shim—Camshaft, Gray
10	24 012 10	1	Camshaft
11	24 018 09	1	Ring—Retainer
12	M-931010	1	Washer—Plain,
13	28 032 09	1	Seal—Governor Cross Shaft
14	24 468 15	1	Washer—Flat
15	24 144 33	1	Shaft—Governor Cross
16	52 139 09	1	Plug—Cup
17	24 014 78	1	Crankshaft (Incl. Ref#18)
18	52 139 09	1	Plug—Cup

Obtain parts from Kohler

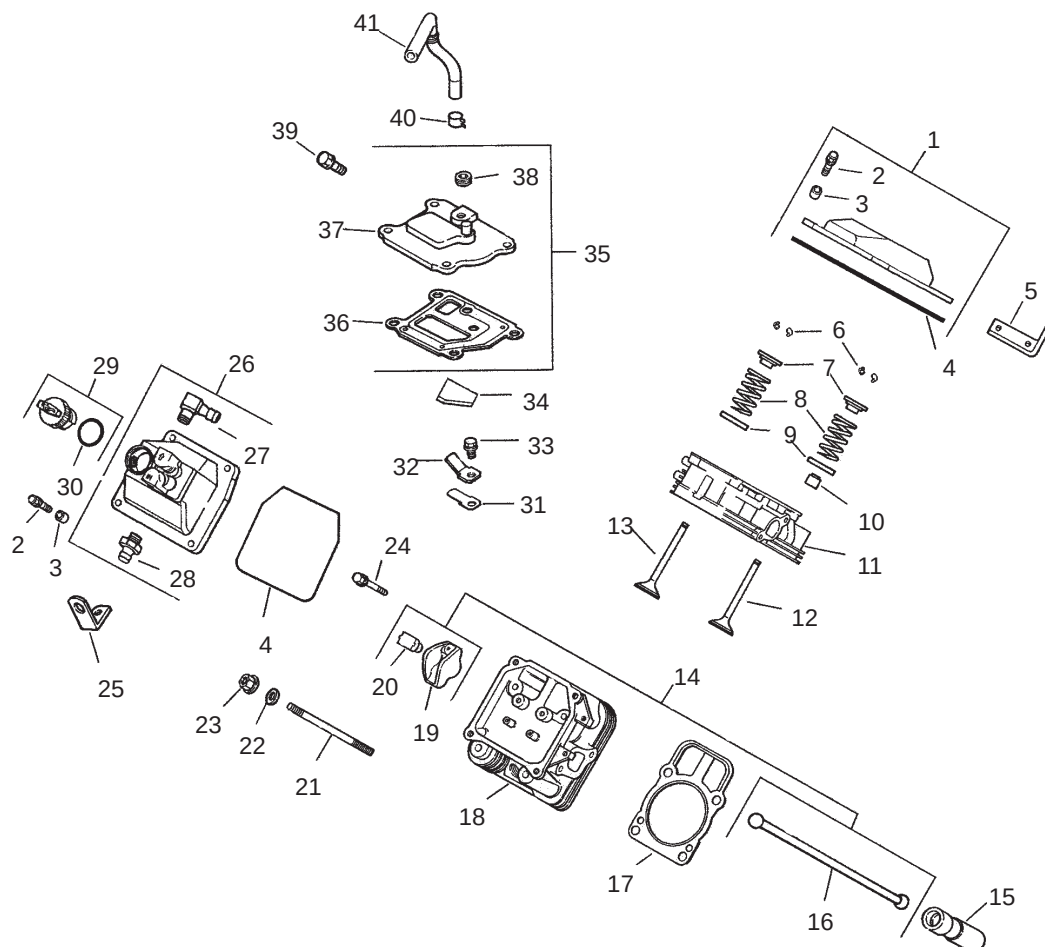


Oil Pan and Lubrication Assembly Kohler CH23S PS-76546

Ref. No.	Part No.	Qty.	Description
1	24 009 90	1	Closure Plate ASM (Includes 2–13)
2	24 755 121	1	Dipstick Tube ASM (Includes 3)
3	24 038 10	1	Dipstick
4	24 043 12	1	Kit—Governor Gear (Includes 5)
5	12 380 01	1	Pin—Governor, Regulating
6	52 448 02	1	Tab—Locking
7	12 144 02	1	Shaft—Gear, Governor
8	52 032 08	1	Seal—Oil, (PTO end)
9	25 139 60	2	Plug—Pipe, SQH
10	24 153 08	1	O—Ring
11	24 393 10	1	Oil Pump Assembly (Includes 12,13)
12	24 153 01	1	O—Ring—Oil Pick—Up
13	24 381 04	1	Pick—Up, Oil
14	M-631005	2	Washer—Plain
15	M-645025	2	Screw—HHF
16	12 050 01	1	Filter—Oil
17	24 136 01	1	Nipple—Filter, Oil
18	24 086 16	9	Screw—HHF
19	24 086 17	1	Screw—HHF

Ref. No.	Part No.	Qty.	Description
20	24 041 25	1	Gasket—Clutch
21	24 146 10	1	Plate—Adapter

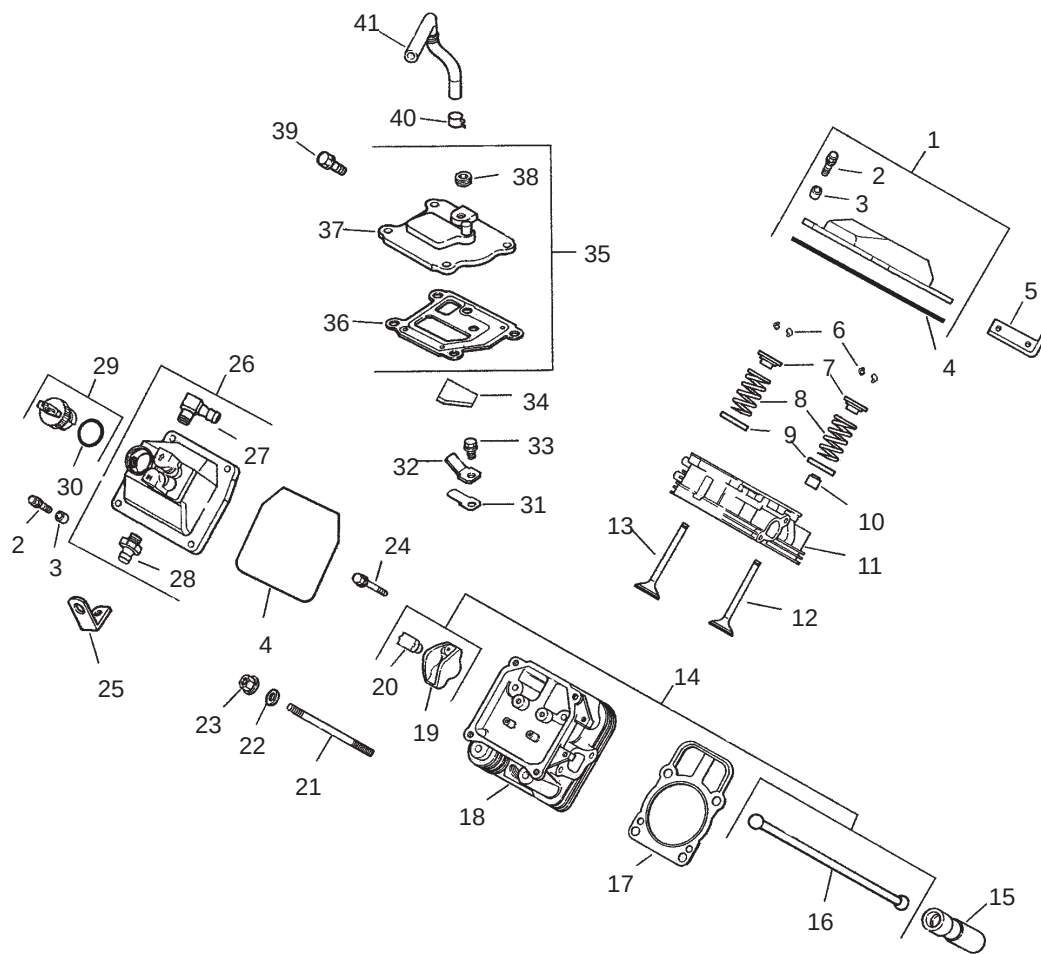
Obtain parts from Kohler



Head, Valve and Breather Assembly Kohler CH23S PS-76546

Ref. No.	Part No.	Qty.	Description	Ref. No.	Part No.	Qty.	Description
1	24 755 74	1	Kit—Cover, Valve (Includes 2-4)	21	24 072 09	8	Stud—Head, Cylinder
2	M-651030	4	Screw—HHF	22	24 468 16	8	Washer—Flat
3	24 112 08	4	Spacer	23	24 100 10	8	Nut—HF
4	24 153 16	1	O—Ring—Cover, Valve	24	M-640034	4	Screw—HHF
5	24 455 01	1	Strap—Lifting	25	12 445 05	1	Strap—Lifting
6	12 755 03	4	Kit—Retainer	26	24 393 12	1	Cover—Valve (Includes 27,28)
7	12 173 01	4	Cap—Spring, Valve	27	25 155 02	1	Connector—90 deg
8	24 089 02	4	Spring—Valve	28	25 326 03	2	Connector—Straight
9	235011	4	Retainer—Spring	29	24 227 02	1	Oil Fill Cap ASM (Includes 30)
10	24 032 05	2	Seal—Stem, Valve	30	24 153 09	1	O—Ring
11	24 318 68	1	Cylinder Head ASM #1	31	24 402 03	1	Reed—Breather
12	24 017 01	2	Valve—Intake (Std.)	32	12 018 01	1	Retainer—Breather, Reed
	24 017 02	2	Valve—Intake (.25)				
13	24 016 01	2	Valve—Exhaust (Std.)	33	M-545010	1	Screw—HHF
	24 016 02	2	Valve—Exhaust (.25)	34	24 050 01	1	Filter—Breather
14	24 755 66	1	Kit—Train, Valve (Includes 16,19,20)	35	24 033 01	1	Kit—Breather (Includes 36-38)
15	25 351 01	4	Lifter—Valve	36	24 041 23	1	Gasket—Breather
16	24 411 05	4	Rod—Push	37	24 096 58	1	Cover—Breather
17	24 041 40	2	Gasket—Head,Cylinder	38	25 139 60	1	Plug—Pipe, HSH
18	24 318 71	1	Cylinder Head ASM #2	39	M-645020	4	Screw—HHF
19	25 186 01	4	Arm—Rocker	40	25 237 08	2	Clamp—Breather
20	24 599 01	4	Pivot—Arm, Rocker				

Obtain parts from Kohler



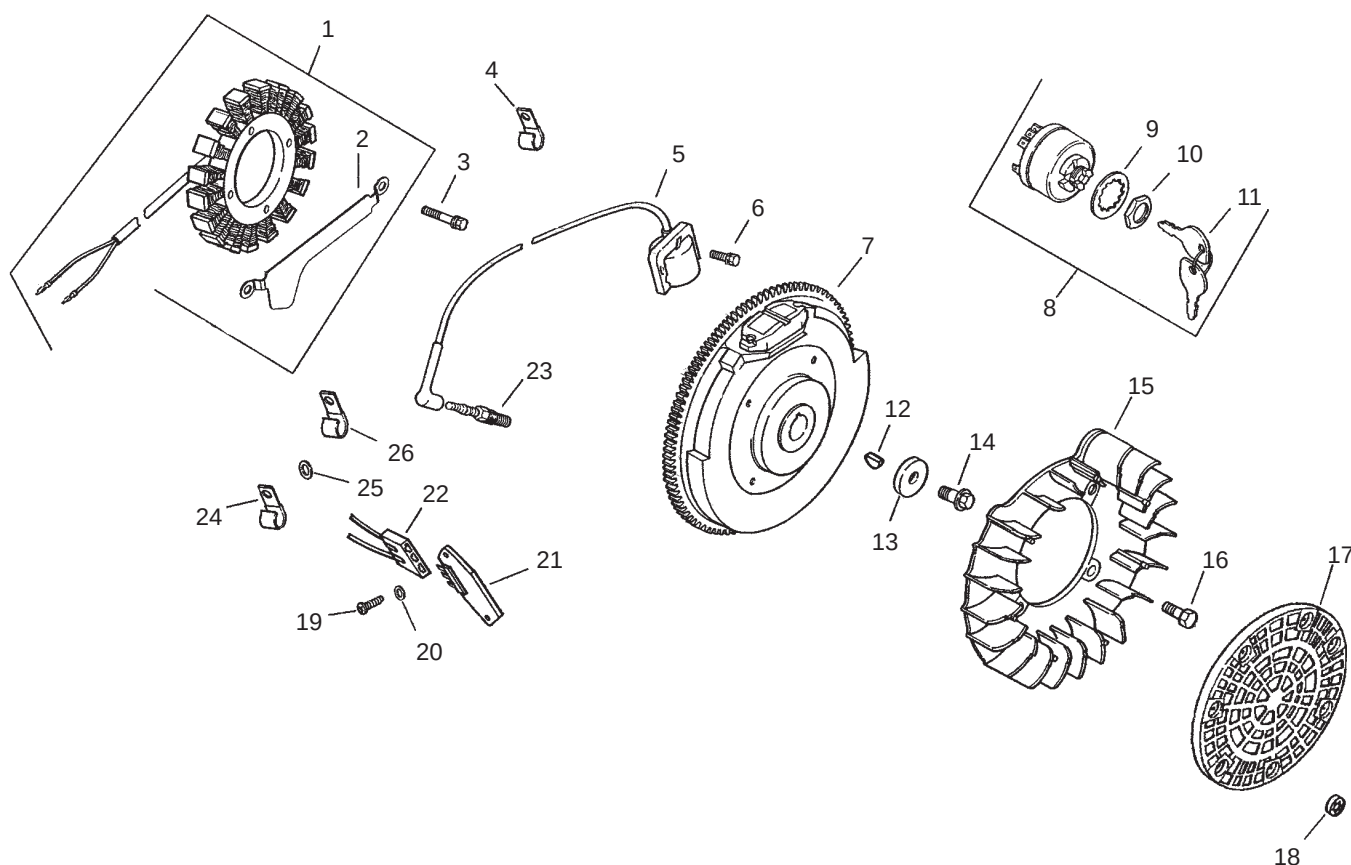
Head, Valve and Breather Assembly (Continued)

Kohler CH23S PS-76546

Ref. No.	Part No.	Qty.	Description
41	24 326 31	1	Hose—Breather

Ref. No.	Part No.	Qty.	Description

Obtain parts from Kohler



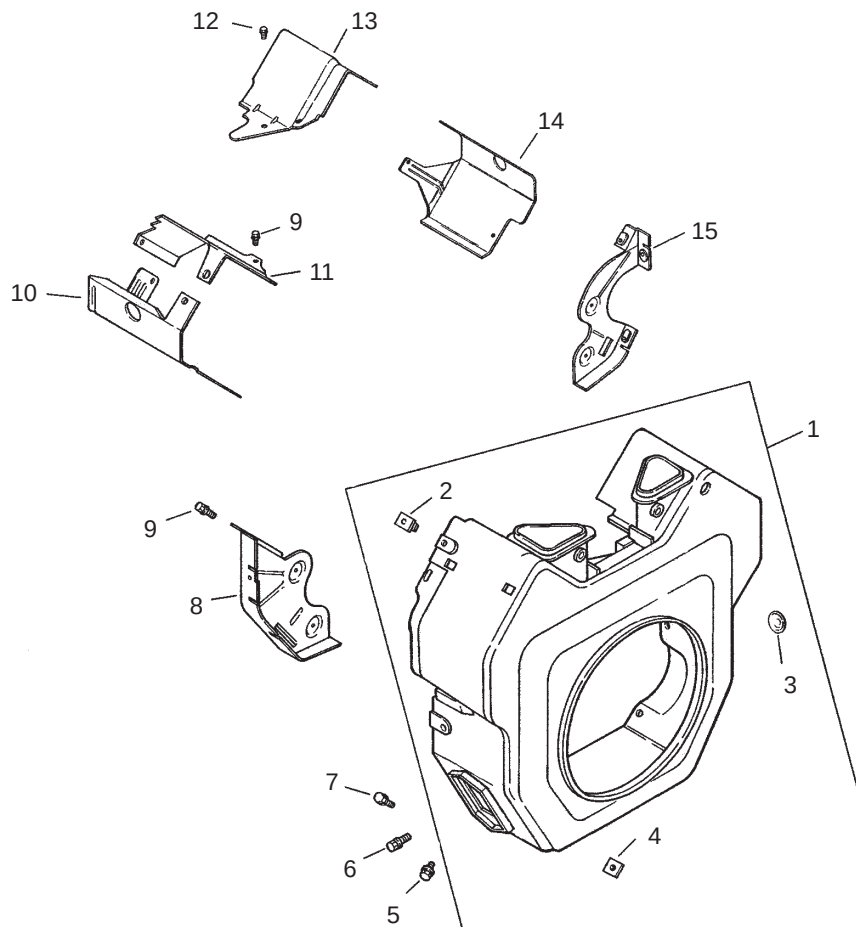
Ignition and Electrical Assembly Kohler CH23S PS-76546

Ref. No.	Part No.	Qty.	Description
1	54 755 09	1	Kit—Stator, 15 amp (Includes 2)
2	24 126 71	1	Bracket—Wire, Stator
3	M-548025	2	Screw—HH
4	24 154 03	1	Clip—Cable
5	24 584 01	2	Module—Ignition
6	M-545020	4	Screw—HSH
7	24 025 10	1	Flywheel
8	25 099 04	1	Key Switch Assembly (Includes 9-11)
9	48 468 02	1	Washer
10	48 100 01	1	Nut—Key Switch
11	48 340 01	1	Key (set of 2)
12	X-42-15	1	Key
13	12 468 03	1	Washer—Plain
14	12 086 14	1	Screw—HHF
15	24 157 01	1	Fan
16	25 086 47	4	Bolt—Shoulder
17	24 162 03	1	Screen—Grass
18	24 018 03	3	Retainer
19	24 086 18	2	Screw—PTH
20	X-25-92	2	Washer—Plain
21	25 403 03	1	Rectifier—Regulator, 15 amp

Ref. No.	Part No.	Qty.	Description
22	236602	1	Connector (3 contact)
23	12 132 02	2	Spark Plug
24	235173	1	Clip—Cable
25	X-25-63	1	Washer—Plain
26	48 154 02	1	Clip—Cable
*	24 518 12	1	Lead—Black
*	X-22-11	1	Washer—Lock
*	24 113 03	1	Decal—Key Switch
*	54 755 02	1	Kit—Harness, Wiring (Includes items listed below)
*			
*	15 452 01	2	Terminal
*	24 176 41	1	Lead—Duplex
*	24 176 50	1	Harness—Wiring
*	24 518 34	1	Lead—Violet
*	25 454 03	3	Tie—Cable

*Not Illustrated

Obtain parts from Kohler

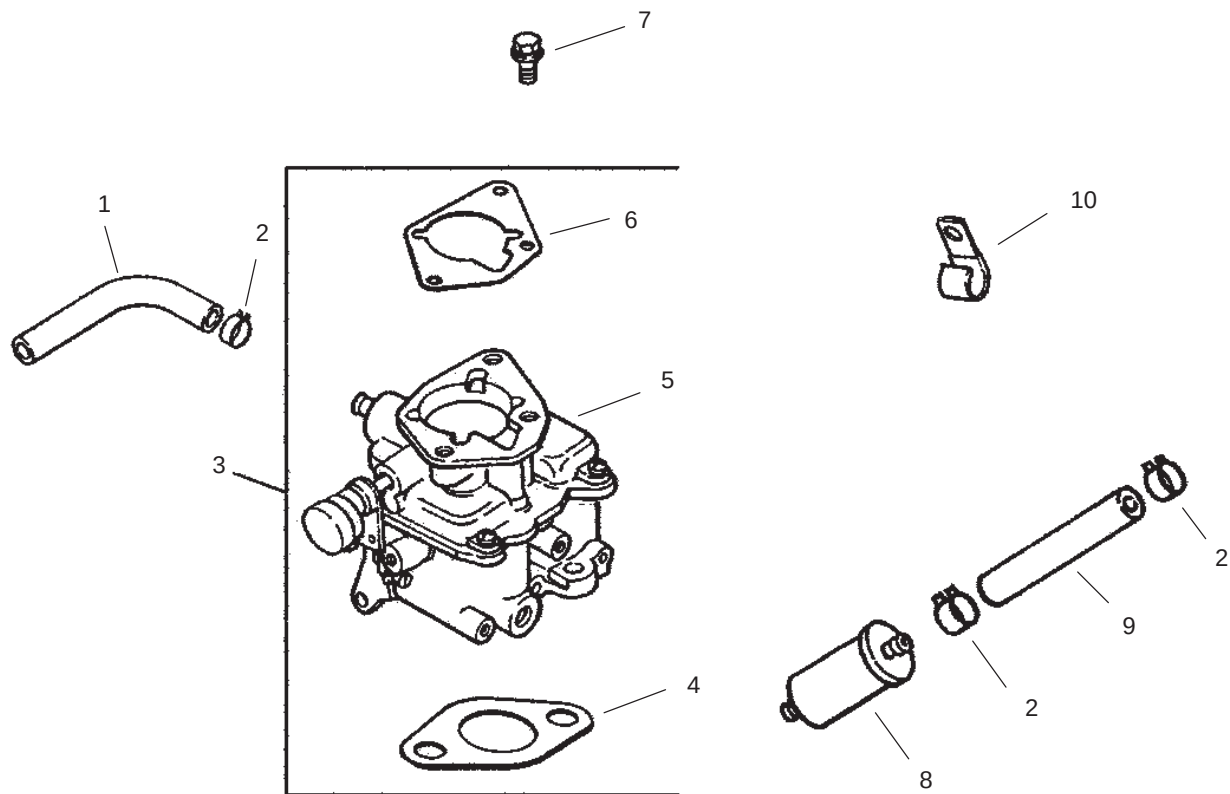


Blower Housing and Baffle Assembly Kohler CH23S PS-76546

Ref. No.	Part No.	Qty.	Description
1	24 027 20	1	Housing—Blower (Includes 2—4)
2	24 100 02	2	Nut—Plastic
3	25 139 16	1	Plug—Button
4	24 100 01	3	Nut—Plastic
5	M—551016	1	Screw—HHF
6	M—545016	3	Screw—HHF
7	M—545020	4	Screw—HHF
8	24 146 16	1	Plate—Backing, #2 side
9	M—645016	6	Screw—HHF
10	24 063 20	1	Baffle—Barrel, Cylinder #2 side
11	24 063 17	1	Baffle—Valley, #2 side
12	M—545010	2	Screw—HHF
13	24 063 24	1	Baffle—Valley, #1 side
14	24 063 58	1	Baffle—Barrel,Cylinder #1 side
15	24 146 20	1	Plate—Backing, #1 side
*	24 146 33	1	Decal—23 HP

Ref. No.	Part No.	Qty.	Description

*Not Illustrated
Obtain parts from Kohler

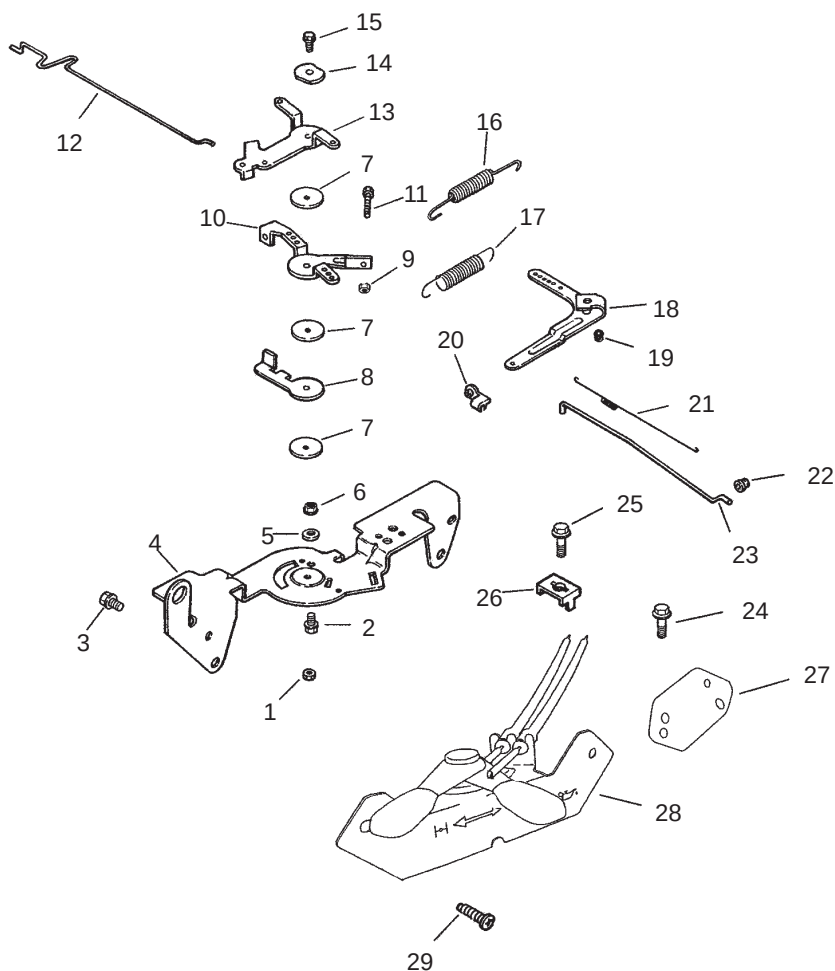


**Fuel System Assembly
Kohler CH23S PS-76546**

Ref. No.	Part No.	Qty.	Description
1	24 353 12	1	Line—Fuel
2	25 237 14	4	Clamp—Hose
3	24 853 59	1	Kit—Carburetor w/gasket (Incl. 4–6)
4	24 041 17	1	Gasket—Carburetor
5	24 053 59	1	Carburetor ASM (For information only not available separately) (Service with kits 24 757 01, 24 757 02, 24 757 03, and 24 757 07)
6	24 041 06	1	Gasket—Base, Air Cleaner
7	M-651030	2	Screw—HHF
8	24 050 02	1	Filter—Fuel
9	24 353 11	1	Line—Fuel
10	47 154 01	1	Clip—Cable
*	24 757 01	1	Kit—Solenoid (Includes the following)
*	24 153 04		O—Ring
*	24 153 05		O—Ring
*	24 153 06		O—Ring
*			Solenoid Seat,

Ref. No.	Part No.	Qty.	Description
*			Solenoid & Solenoid Screw)
*			
*	24 757 02	1	Kit—Repair, Float (Includes Carburetor Body Gasket)
*	24 757 03	1	Kit—Repair, Carburetor (Includes Carburetor Body Gasket, Carburetor Body, Screw Idle Needle, Slow Jet Spring, Main Jet Screw, O—Ring, O—Ring—Solenoid, O—Ring—Solenoid, O—Ring—Solenoid, Inlet Needle Valve Clip, Idle Needle, & Inlet Needle Valve)
*	24 153 04 24 153 05 24 153 06		
*	24 757 07	1	Kit—Choke Repair (Includes Choke Cap Lever)

*Not Illustrated
Obtain parts from Kohler

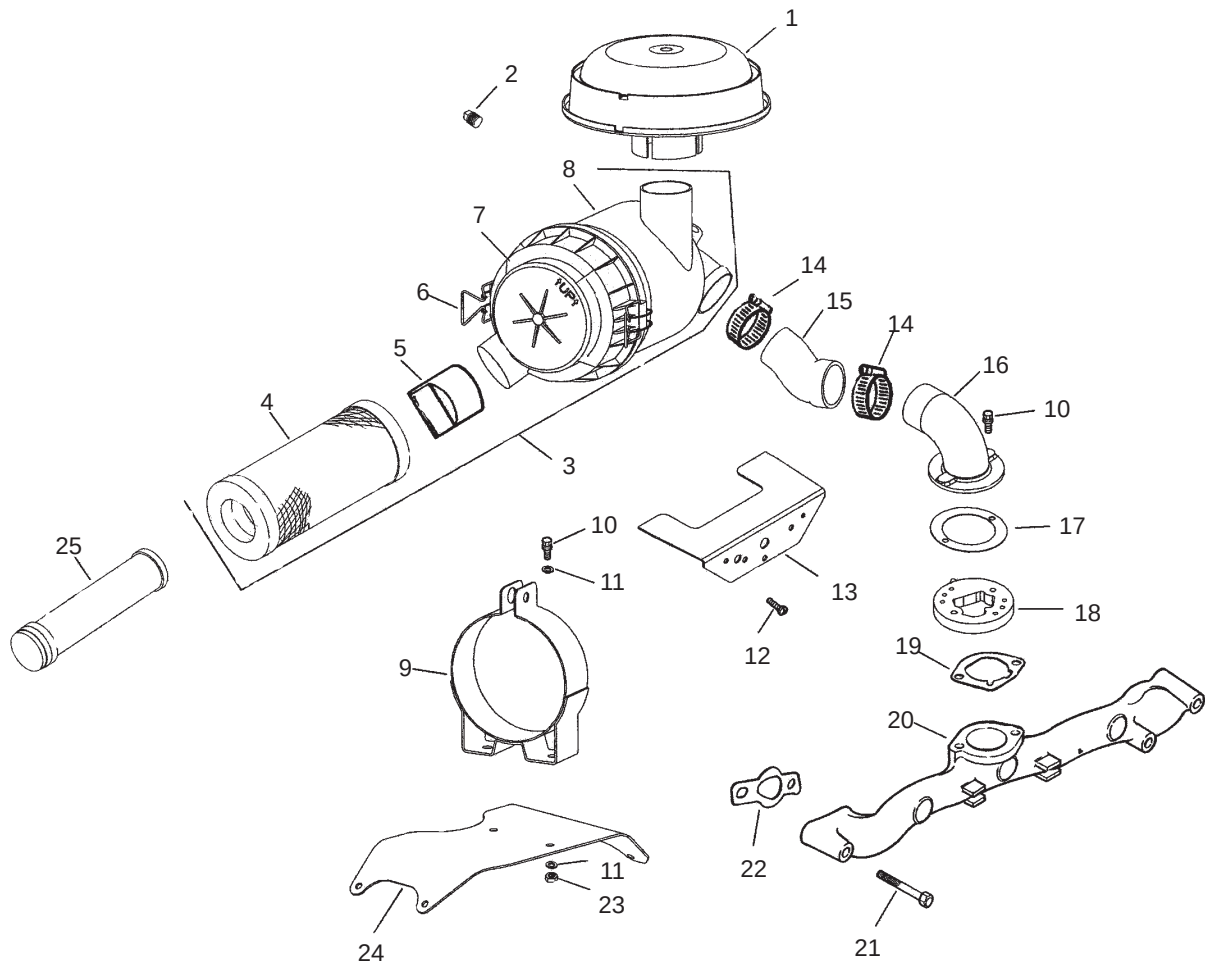


Engine Control Assembly Kohler CH23S PS-76546

Ref. No.	Part No.	Qty.	Description	Ref. No.	Part No.	Qty.	Description
1	M-547050	1	Nut-Hex Lock	22	25 158 11	1	Bushing-Retaining Linkage
2	M-545016	1	Screw-HF	23	24 079 01	1	Linkage-Throttle
3	M-645016	4	Screw-HF	24	M-545010	2	Screw-HF
4	24 126 56	1	Bracket-Control	25	24 086 43	1	Screw-HHF
5	X-20-1	1	Washer-Lock	26	12 237 01	1	Clamp-Cable
6	M-541050	1	Nut-HF	27	24 126 99	1	Bracket-Support, Cable
7	24 468 01	3	Washer-Plain	28	24 225 02	1	Cable, control ASM
8	24 090 07	1	Lever-Actuator, Throttle	29	24 211 03	1	Bolt
9	M-446030	1	Nut-Hex	*	24 113 92-S	1	Decal-Panel, Control
10	24 090 13	1	Lever-Control, Throttle				
11	M-401030	1	Screw-HH				
12	24 079 02	1	Linkage-Choke				
13	24 090 05	1	Lever-Choke				
14	41 468 03	1	Washer-Spring				
15	M-545020	1	Screw-HF				
16	24 089 51	1	Spring-Limiter, Throttle				
17	24 089 49	1	Spring-Governor				
18	24 090 33	1	Lever-Governor				
19	M-641060	1	Nut-HF				
20	25 158 08	1	Bushing-Retaining, Linkage				
21	24 089 01	1	Spring-Linkage				

*Not Illustrated

Obtain parts from Kohler

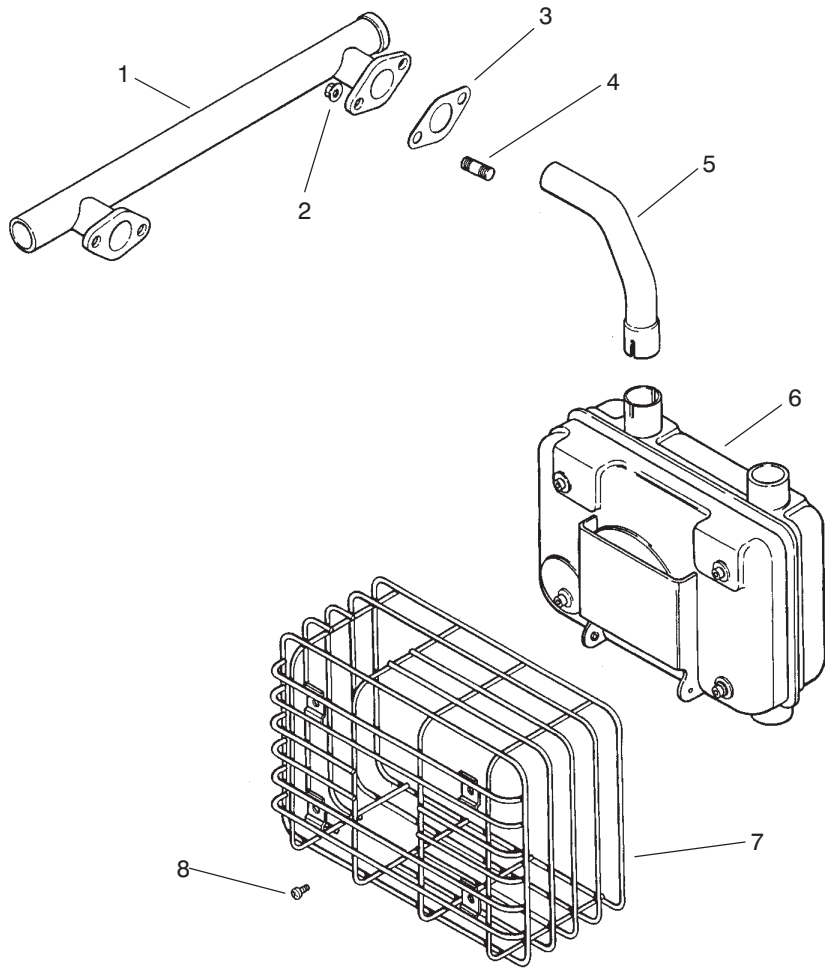


Air Intake and Filtration Assembly Kohler CH23S PS-76546

Ref. No.	Part No.	Qty.	Description
1	25 324 02	1	Hood–Cleaner, Air
2	25 139 20	1	Plug–Pipe
3	25 048 07	1	Air cleaner ASM (Includes 4–8)
4	25 083 01	1	Element–Cleaner, Air (Primary)
5	24 462 07	1	Valve–Ejector, Dust
6	25 154 05	2	Clip
7	25 096 06	1	Plastic Air Cleaner Cover Assembly
8	25 081 01	1	Housing–Air Cleaner, Heavy Duty
9	25 126 02	1	Bracket–Cleaner, Air
10	M-639016	6	Screw–HF
11	X-25-73	4	Washer–Plain
12	24 086 06	2	Screw–PTH
13	24 314 29	1	Shield–Debris
14	25 237 14	2	Clamp–Hose
15	24 326 32	1	Hose–Cleaner, Air
16	24 029 21	1	Adapter–Remote
17	24 041 34	1	Gasket–Adapter
18	24 029 31	1	Adapter Assembly
19	24 041 06	1	Gasket–Base, Air Cleaner

Ref. No.	Part No.	Qty.	Description
20	24 164 14	1	Manifold–Intake
21	25 086 84	4	Screw–HF
22	24 041 01	2	Gasket–Manifold, Intake
23	M-647060	2	Nut–Hex
24	24 126 98	1	Bracket–Cleaner, Air
25	25 083 04	1	Element–Cleaner, Air (Safety)
*	12 113 04	1	Decal–Cleaner, Air

*Not Illustrated
Obtain parts from Kohler



Exhaust Assembly **Kohler CH23S PS-76546**

Ref. No.	Part No.	Qty.	Description	Ref. No.	Part No.	Qty.	Description
1	24 164 11	1	Manifold-Exhaust				
2	M-841080	4	Nut-HF				
3	24 041 02	2	Gasket-Exhaust				
4	25 072 04	4	Stud				
*	12 755 93	1	Gasket Set				
5	24 382 04	1	Pipe-Exhaust				
6	24 068 14	1	Muffler-Side Mount				
7	24 314 03	1	Guard-Muffler				
8	M-550010	4	Screw-HF				
*	12 189 02	1	Spark Arrestor (Optional)				

*Not Illustrated
Obtain parts from Kohler

