



42in Rear Discharge Mower XT Series Garden Tractors

Model No. 78291 - 230000001 and up.

Parts Catalog

Ordering Replacement Parts

To order replacement parts, please supply: the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form **a:b**. The **a** represents the reference number of the entire service assembly and the **b** represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by **6:1**, the valve by **6:2**, and the wheel by **6:3**. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1, 6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustrations and in part lists.

Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form **nX y**. The **n** represents the quantity of the part, the **X** is the multiplication symbol, and the **y** represents the reference number.

For example, in an illustration, the reference number **2X 37** means that two of the parts identified by reference number 37 are indicated.

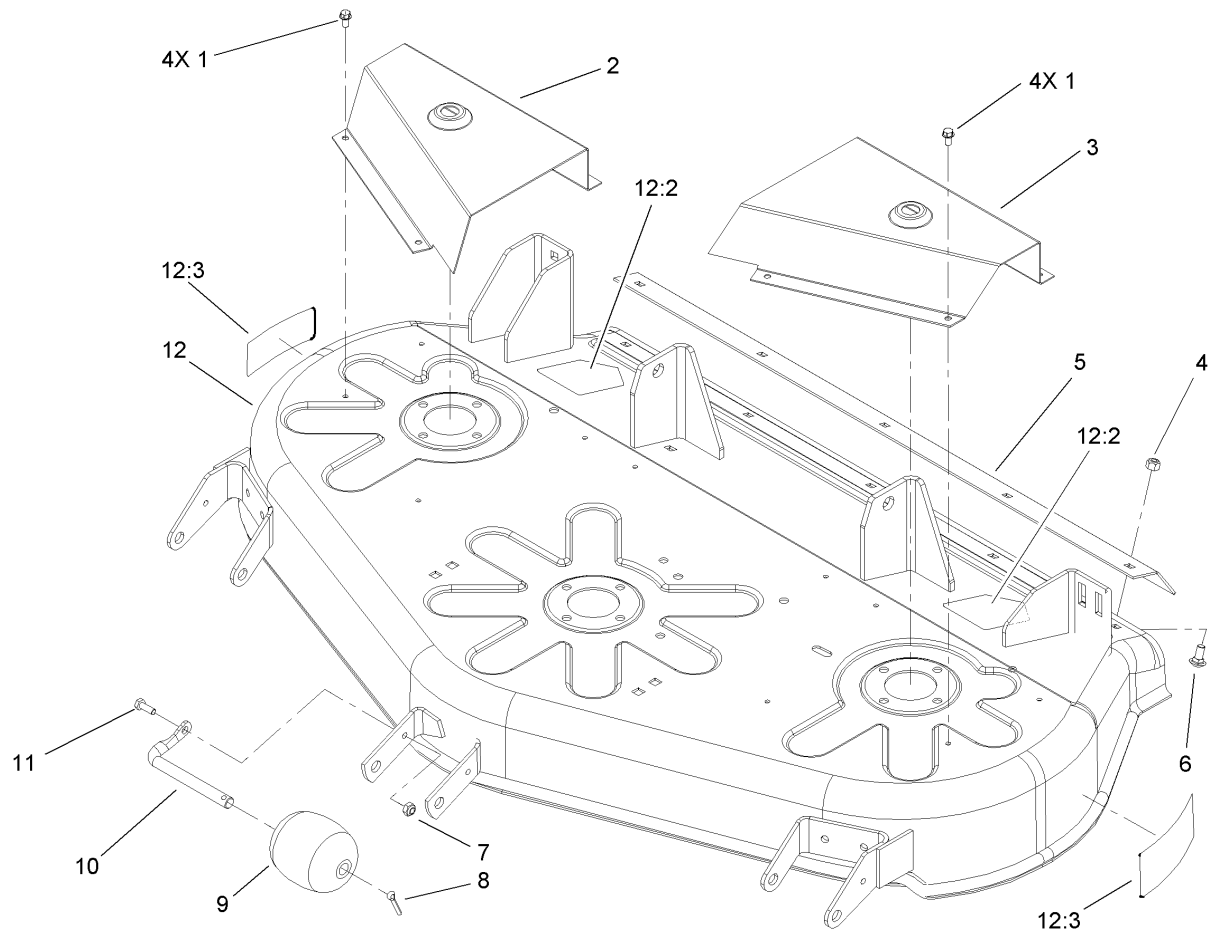
Part Description Abbreviations

Part descriptions in this catalog may include the following abbreviations

AR.....	as required	HWHTF.....	hex washer head thread forming
ASM.....	assembly	HYD.....	hydraulic
CARR.....	carriage	INC.....	incorporated
DEG.....	degrees	LH.....	left hand
FH.....	flat head	NI.....	nylon insert
GA.....	gauge	PPH.....	phillips pan head
HF.....	hex flange	PTH.....	phillips truss head
HH.....	hex head	PTO.....	power take off
HHF.....	hex head flange	RH.....	right hand
HHFTF.....	hex head flange thread forming	SFH.....	slotted fillister head
HJ.....	hex jam	SHH.....	slotted hex head
HLH.....	hex lag head	SHWH.....	slotted hex washer head
HOC.....	height-of-cut	SPH.....	slotted pan head
HS.....	hex	SQH.....	square head
HSBH.....	hex socket button head	SRH.....	slotted round head
HSFH.....	hex socket flat head	STD.....	standard
HSH.....	hex socket head	TAP.....	self tapping
HWH.....	hex washer head	TTH.....	torx truss head

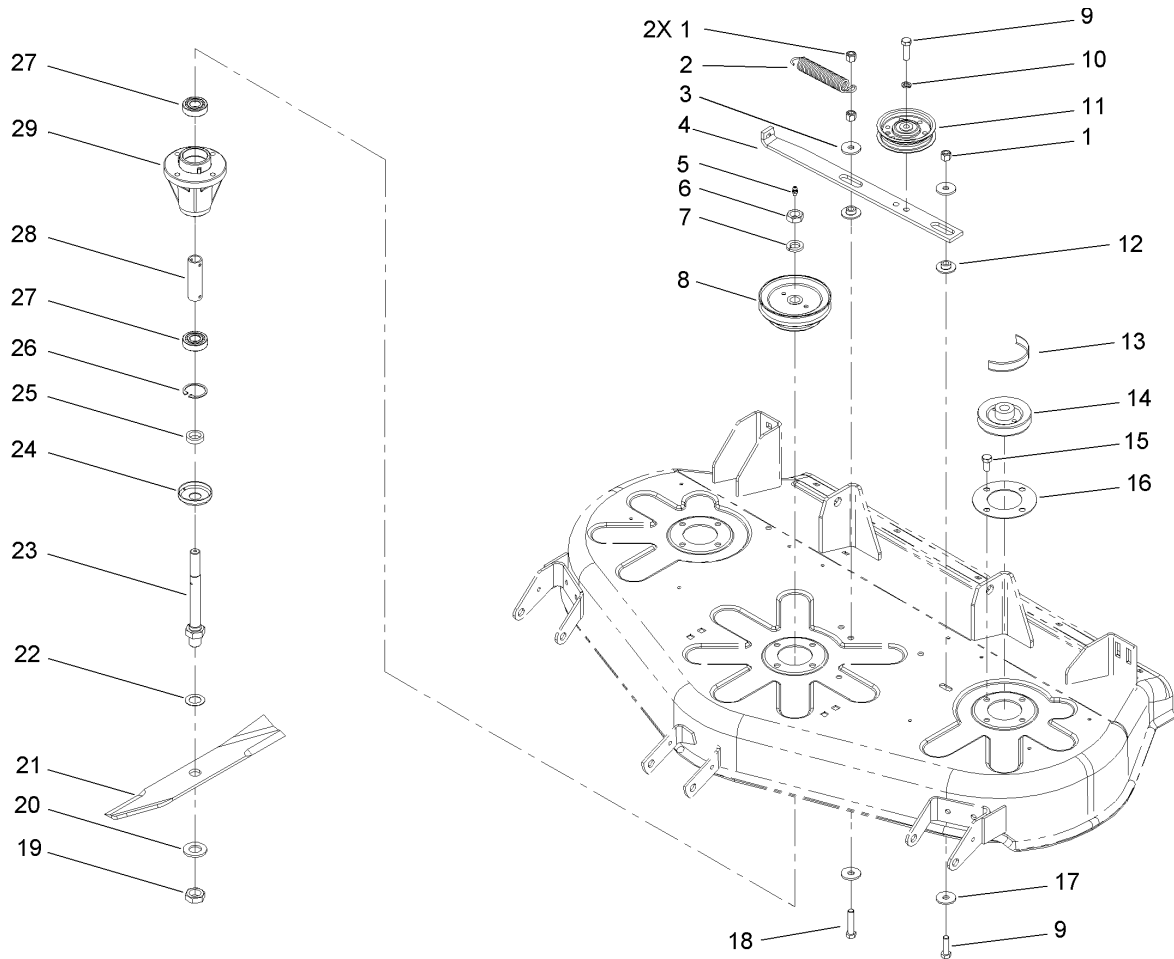
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Deck Assembly

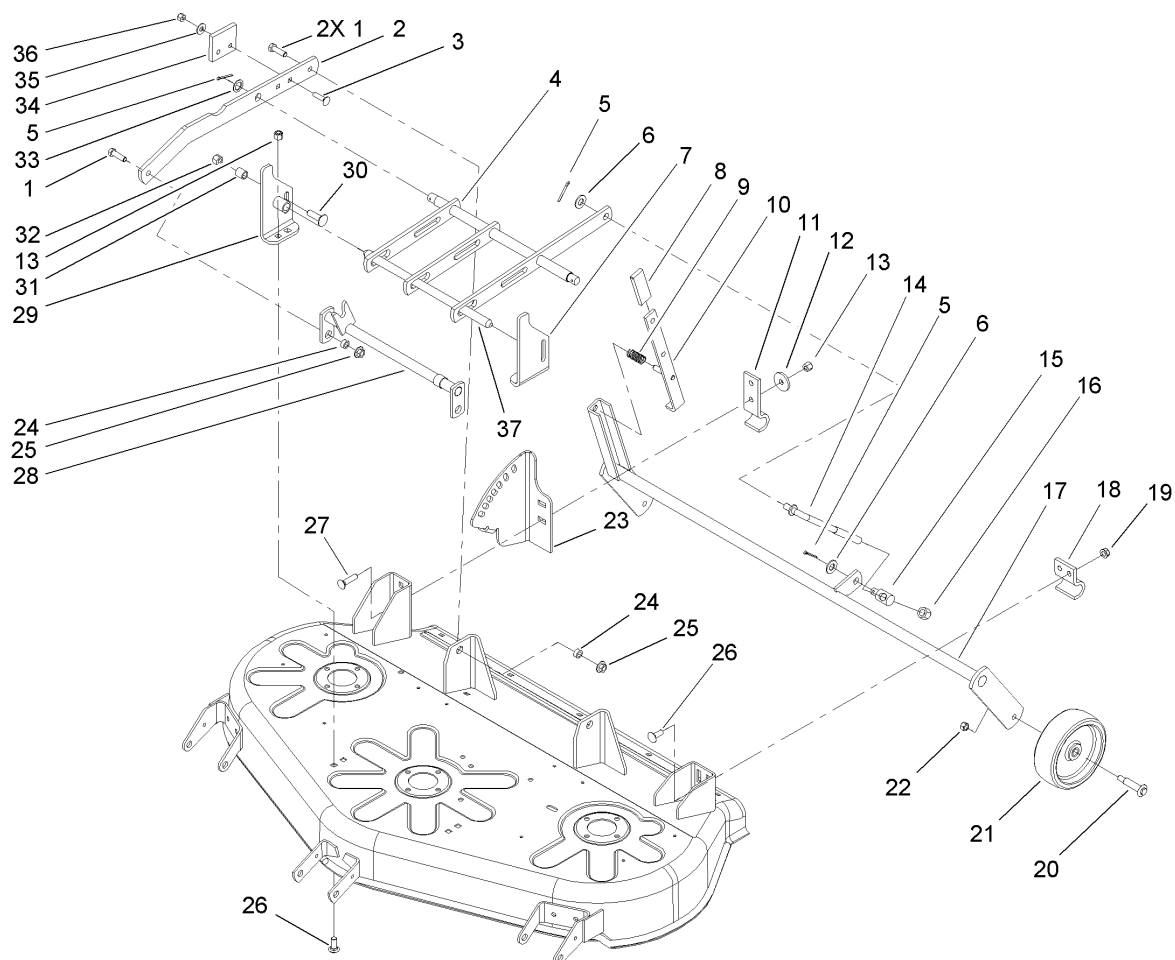
Ref	Part No.	Qty.	Description				
1	9266714	8	Screw-HWH				
2	106409-01	1	Cover-Belt, RH				
3	106638-01	1	Cover Belt, LH				
4	3296-29	5	Nut-Lock, NI				
5	98-3494-01	1	Deflector				
6	3230-1	5	Bolt-CARR				
7	3296-16	3	Nut-Lock, NI				
8	3272-21	3	Pin-Cotter				
9	94-1599	3	Roller				
10	110847-03	3	Shaft-Roller				
11	321-4	3	Screw-HH				
12	106-5809	1	Deck And Decal ASM				
12:2	93-1122	2	Decal-Danger				
12:3	92-7108	2	Decal-Danger				



Spindle and Blade Assembly

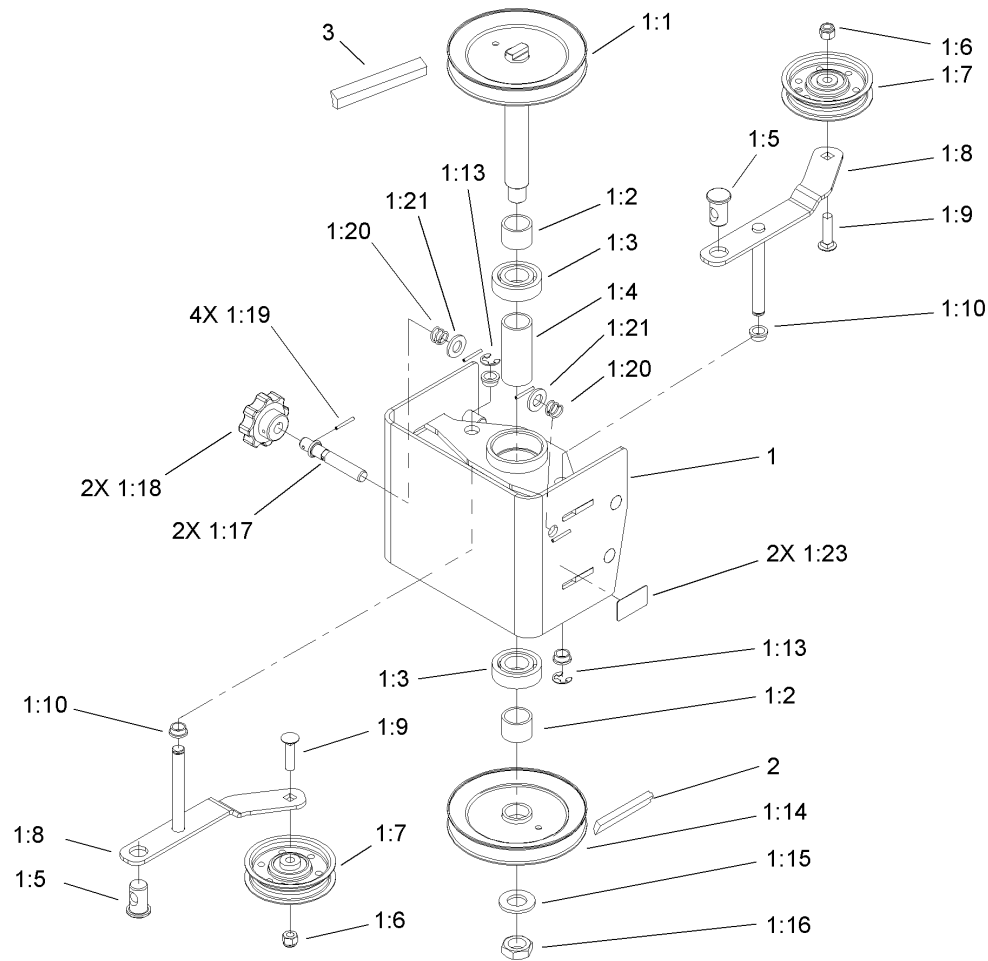
Ref	Part No.	Qty.	Description
1	3296-39	3	Nut-Lock, NI
2	100071	1	Spring-Extension
3	107675	2	Washer
4	106120	1	Bar-Idler Support
5	302-5	3	Fitting-Grease
6	3220-6	3	Nut-Jam
7	3253-8	3	Washer-Lock
8	110148	1	Pulley
9	323-7	2	Screw-HH
10	3253-21	1	Washer-Lock
11	92-7101	1	Pulley-Flat Idler
12	107674	2	Spacer-Bushing
13	106125	1	V-Belt
14	109967	2	Pulley
15	9080326	12	Screw-HH
16	106117	3	Plate-Spindle
17	2844	2	Washer
18	323-9	1	Screw-HH
19	3220-7	3	Nut-Jam
20	3256-28	3	Washer-Flat
21	106108	3	Blade-14.5in
22	9202574	3	Washer-Flat
23	112674	3	Shaft-Spindle
24	106067	3	Cup-Spindle

Ref	Part No.	Qty.	Description
25	106068	3	Spacer-Blade
26	32120-42	3	Ring-Retaining
27	109966	6	Bearing-Ball
28	116085	3	Tube
29	114568	3	Housing-Spindle



Deck Suspension Assembly

Ref	Part No.	Qty.	Description	Ref	Part No.	Qty.	Description
1	323-7	4	Screw-HH	25	102809	4	Locknut-Flange
2	106-5641-03	2	Bar-Draft	26	3231-2	6	Screw-CARR
3	3230-3	4	Screw-CARR	27	3231-4	2	Screw-CARR
4	92-0981-03	1	Bar-Leveler	28	106-5644-03	1	Hitch ASM
5	3272-12	4	Pin-Cotter	29	106-5604-03	1	Bracket-Front Deck, RH
6	3256-26	2	Washer-Flat	30	3232-3	2	Screw-CARR
7	106-5603-03	1	Bracket-Front Deck, LH	31	9793604	2	Spacer
8	102597	1	Grip	32	3296-48	2	Nut-Lock, NI
9	101853	1	Spring-Compression	33	3256-69	2	Washer-Flat
10	94-7965-01	1	Lever-HOC	34	102322	2	Bumper
11	110837-03	1	Bracket-Pivot	35	3256-3	4	Washer-Flat
12	98-3479	1	Washer-Support	36	3296-29	4	Nut-Lock, NI
13	3296-39	6	Nut-Lock, NI	37	102570-03	1	Shaft-Front
14	106-8237	1	Rod-Adjusting				
15	94-7802	1	Trunnion				
16	3296-23	1	Nut-Lock, NI				
17	106-8234-01	1	Wheel Support ASM				
18	94-7543-03	1	Clamp				
19	32128-40	2	Nut-Flange				
20	92-1057	2	Bolt-Shoulder				
21	95-4102	2	Wheel				
22	32146-2	2	Nut-Lock, NI				
23	106-8236-01	1	Quadrant				
24	114127	4	Spacer				



Pulley Box Assembly

Ref	Part No.	Qty.	Description				
1	106-5562	1	Pulley Box ASM				
1:1	106-5625	1	Upper Pulley ASM				
1:2	106-5634	2	Spacer-Pulley				
1:3	251-82	2	Bearing-Ball				
1:4	106-5633	1	Spacer-Bearing				
1:5	105-1397	2	Ferrule-Adjuster				
1:6	3296-22	2	Nut-Lock NI				
1:7	92-7101	2	Pulley-Flat Idler				
1:8	106-5636	2	Idler Arm ASM				
1:9	3231-4	2	Screw-CARR				
1:10	256-156	4	Bushing-Flange				
1:13	32120-47	2	Ring-Retaining, External				
1:14	106-5627	1	Lower Pulley ASM				
1:15	3256-28	1	Washer-Flat				
1:16	3220-7	1	Nut-Jam				
1:17	106-4024	2	Rod-Tension				
1:18	105-1492	2	Knob-Adjusting				
1:19	933156	4	Pin-Roll				
1:20	106-9892	2	Spring-Compression				
1:21	106-9888	2	Washer-Flat				
1:23	65-2690	2	Decal-Surface, Hot				
2	106-5807	1	Belt-Drive				
3	106-5631	1	Belt-PTO				



