



42in/48in Vacuum Bagger

XT Series Garden Tractor

Model No. 79480–230000001 and Up

Parts Catalog

Ordering Replacement Parts

To order replacement parts, please supply: the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form **a:b**. The **a** represents the reference number of the entire service assembly and the **b** represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number **6**, the tire by **6:1**, the valve by **6:2**, and the wheel by **6:3**. When you order the assembly identified by reference number **6**, you receive all parts identified by reference numbers **6:1**, **6:2**, and **6:3**. However, you may also order any part individually.

Reference numbers of this type appear in illustrations and in part lists.

Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form **nX y**. The **n** represents the quantity of the part, the **X** is the multiplication symbol, and the **y** represents the reference number.

For example, in an illustration, the reference number **2X 37** means that two of the parts identified by reference number **37** are indicated.

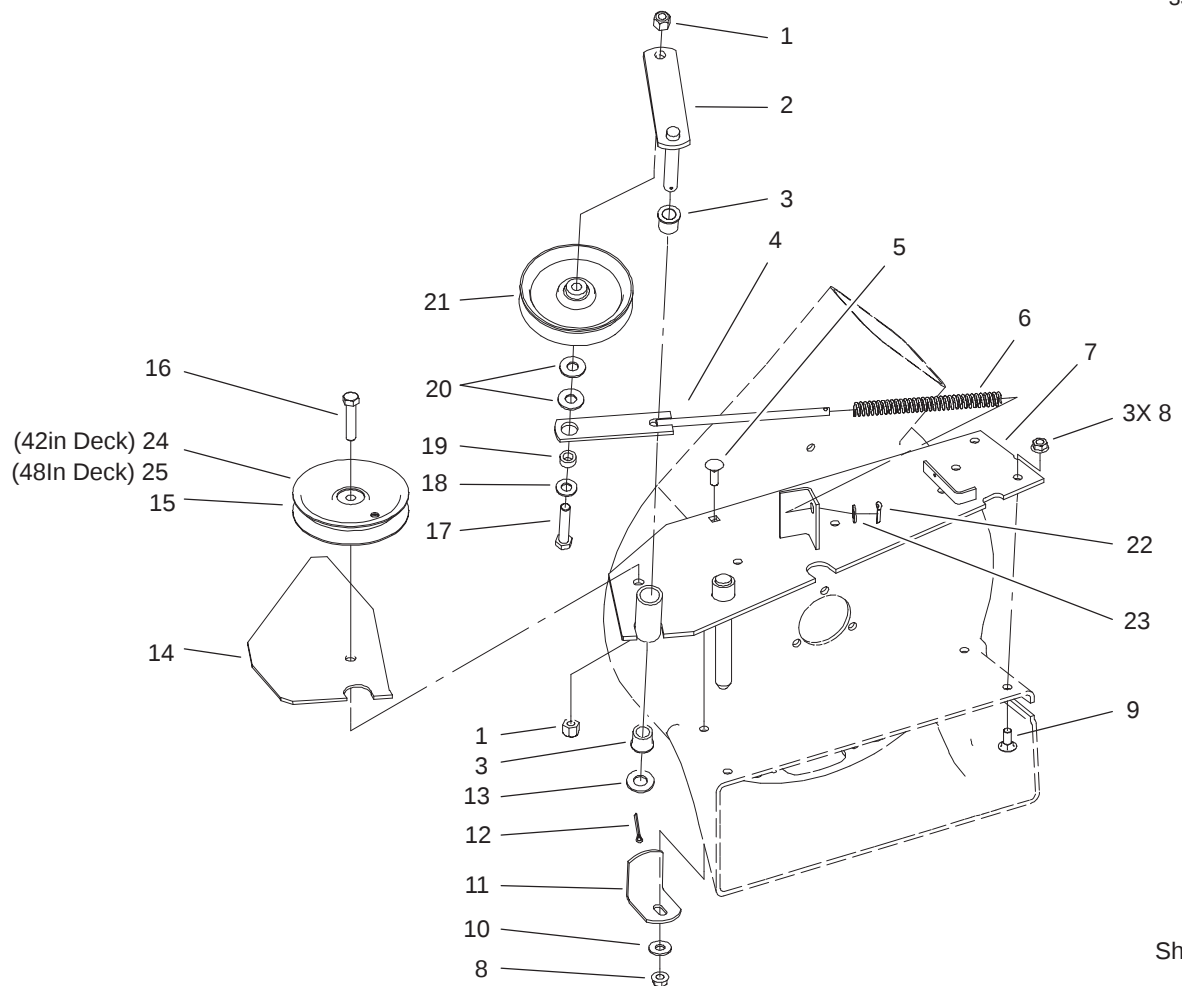
Contents

Description	Page	Description	Page
Drive Assembly	3	42" Deck Component Assembly	6
Blower Housing Assembly	4	48in Deck Component Assembly	7
Top Bagger Assembly	5	Bag and Frame Assembly	8

Part Description Abbreviations

Part descriptions in this catalog may include the following abbreviations.

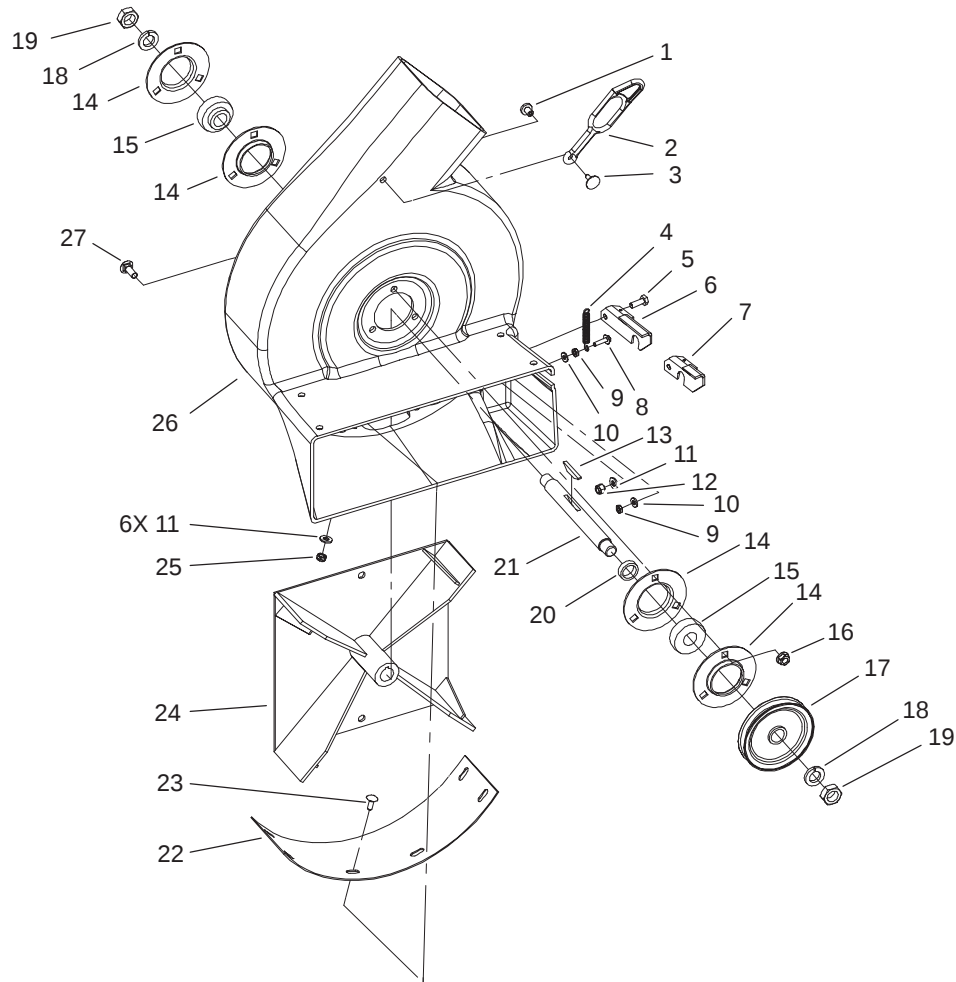
Abbreviation	Meaning	Abbreviation	Meaning
AR	as required	HYD	hydraulic
ASM	assembly	INC	incorporated
CARR	carriage	LH	left hand
DEG	degrees	NI	nylon insert
FH	flat head	PPH	Phillips pan head
GA	gauge	PTH	Phillips truss head
HF	hex flange	PTO	power take off
HH	hex head	RH	right hand
HHF	hex head flange	SFH	slotted fillister head
HLH	hex lag head	SHH	slotted hex head
HJ	hex jam	SQH	square head
HOC	height-of-cut	SHWH	slotted hex washer head
HS	hex socket	SPH	slotted pan head
HSBH	hex socket button head	SRH	slotted round head
HSFH	hex socket flat head	STD	standard
HSH	hex socket head	TAP	self tapping
HWH	hex washer head	TTH	Torx truss head
HWHTF	hex washer head thread forming	WH	wing head



Sheet No.:2

Drive Assembly

Ref. No.	Part No.	Qty.	Description
1	3296-39	2	Nut-Lock, NI
2	79-1970	1	Idle Arm ASM
3	100284	2	Bushing
4	79-2020	1	Spring-Rod
5	3230-16	1	Screw-CARR
6	79-7110	1	Spring-Compression
7	79-1380-03	1	Blower Mounting ASM
8	32128-20	4	Nut-HF
9	3230-1	3	Bolt-CARR
10	3256-3	1	Washer-Flat
11	79-7440	1	Bracket-Support, Housing
12	3272-7	1	Pin-Cotter
13	3256-26	1	Washer-Flat
14	79-7280-03	1	Support-Shield, Belt
15	93-1622	1	Pulley-Idle
16	323-9	1	Screw-HH
17	323-10	1	Screw-HH
18	3256-24	1	Washer-Flat
19	107213	1	Spacer
20	3256-4	2	Washer-Flat
21	92-7099	1	Pulley-Idle
22	3272-10	1	Pin-Cotter
23	3256-23	1	Washer-Flat
24	79-7480	1	V-Belt
25	79-7490	1	V-Belt

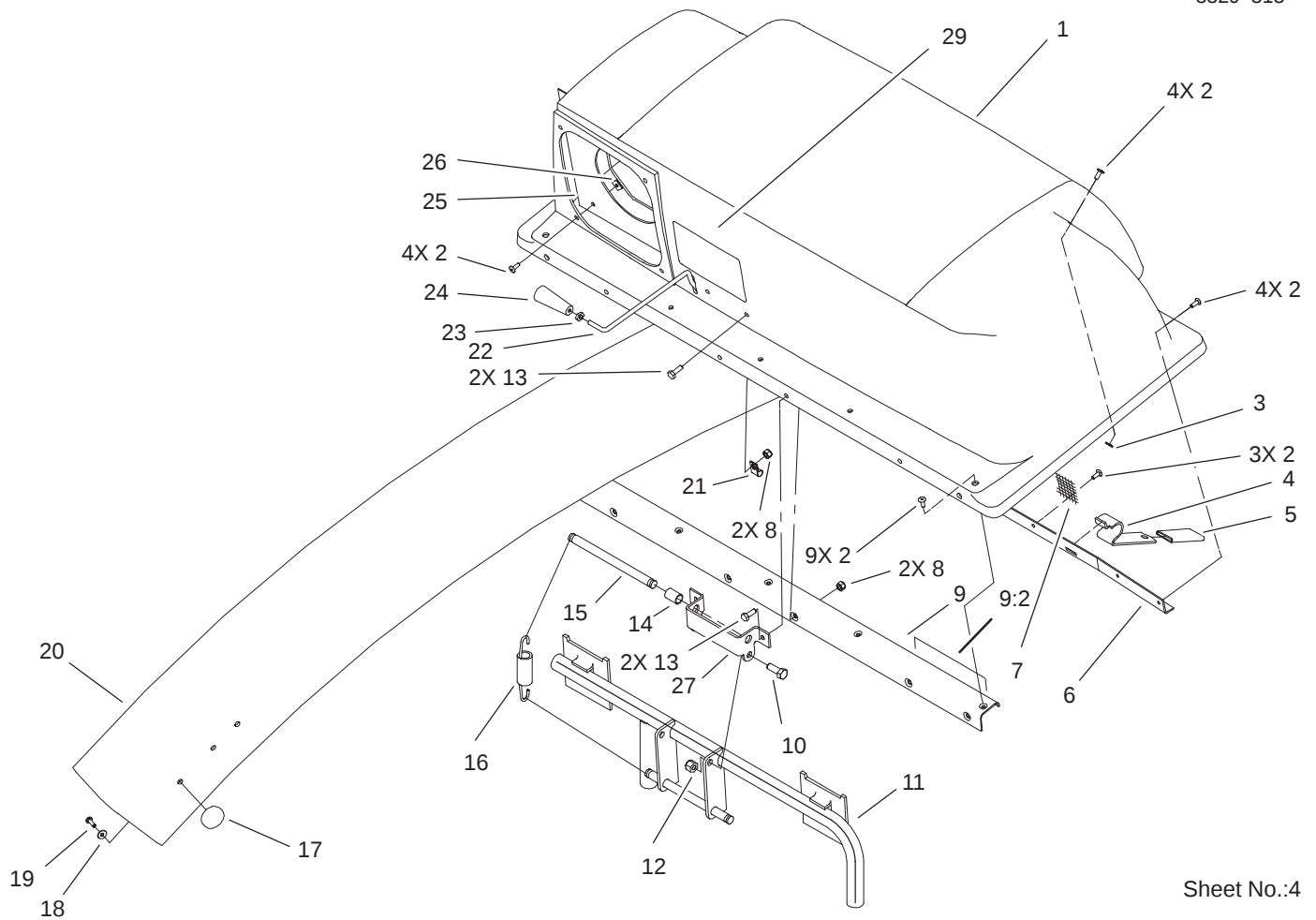


Sheet No.:3

Blower Housing Assembly

Ref. No.	Part No.	Qty.	Description
1	22-9741	1	Spacer-Interlock
2	82-5690	1	Retainer-Duct
3	3290-479	1	Fastener-Panel
4	79-7390	1	Spring-Extension
5	321-4	1	Screw-HH
6	79-7230-03	1	Latch-Blower
7	79-7220-03	1	Latch-Blower
8	32105-13	1	Screw-SHH
9	3217-26	2	Nut-Hex
10	3256-14	2	Washer-Flat
11	3256-22	7	Washer-Flat
12	3296-42	1	Nut-Lock, NI
13	3257-40	1	Key-Hi Pro
14	251-341	4	Flange
15	251-288	2	Bearing-Ball
16	32128-20	6	Nut-HF
17	79-1460	1	Pulley-Blower
18	3253-8	2	Washer-Lock
19	3220-6	2	Nut-Jam
20	7038	1	Spacer
21	79-1470	1	Shaft-Blower
22	79-7170	1	Cover-Blower, Bottom
23	3229-11	6	Screw-CARR
24	79-4300-03	1	Impeller
25	3296-56	6	Nut-Lock, NI

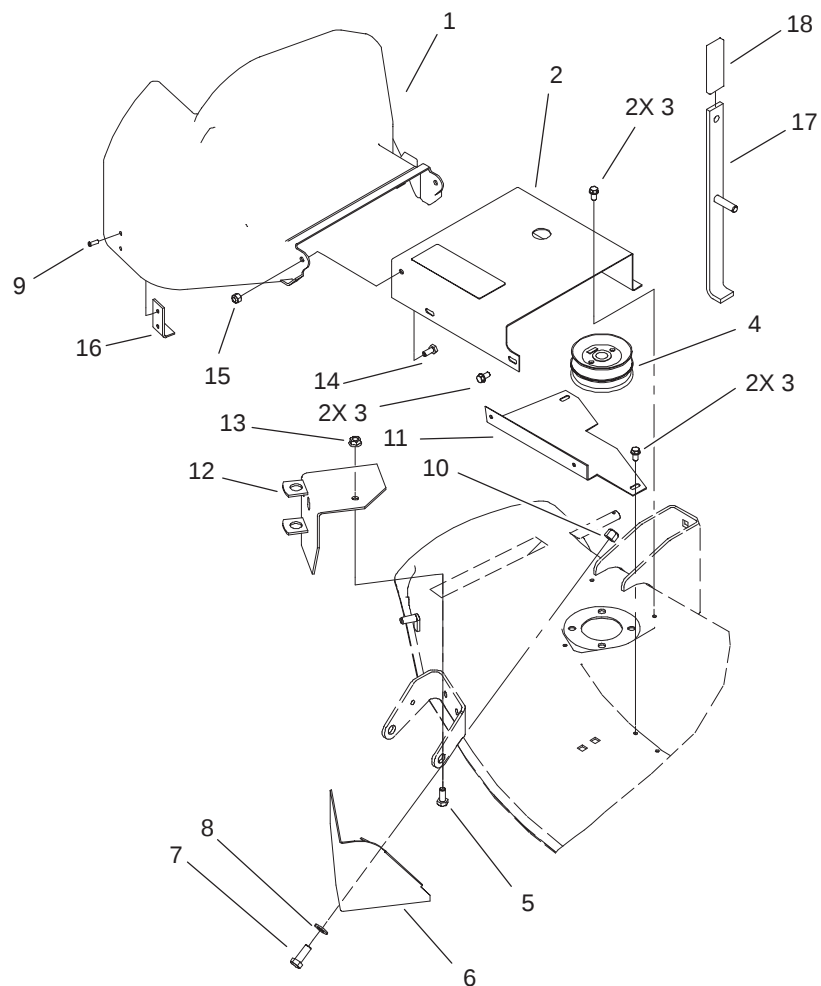
Ref. No.	Part No.	Qty.	Description
26	79-6890	1	Housing-Vac, Blower
27	3230-16	6	Screw-CARR



Sheet No.:4

Top Bagger Assembly

Ref. No.	Part No.	Qty.	Description	Ref. No.	Part No.	Qty.	Description
1	92-1734	1	Top-Bagger	26	114961-03	1	Hinge-Bag, Top
2	114439	24	Rivet-Pop	27	114966	1	Clamp-Seal
3	9202704	4	Washer	29	116347	1	Decal-Twin, Easy
4	115481-03	2	Latch-Bagger, Top				
5	115880	2	Grip				
6	92-1736-03	1	Support-Screen				
7	114967	1	Screen-Bagger				
8	3296-42	4	Nut-Lock, NI				
9	88-9570	1	Stiffener ASM				
9:2	92-7113	1	Decal-Caution				
10	323-6	2	Screw-HH				
11	114955-03	1	Frame ASM				
12	3296-39	2	Nut-Lock, NI				
13	321-4	4	Screw-HH				
14	9790944	2	Spacer				
15	114960	1	Pin-Spring				
16	114962	2	Spring-Extension				
17	233-68	1	Knob				
18	3256-49	1	Washer-Flat				
19	32144-8	1	Screw-HH				
20	79-7240	1	Chute-Discharge				
21	2412-91	2	Clamp				
22	114969	1	Feeler-Fill, Bag				
23	3218-1	1	Nut-Jam				
24	118320	1	Handle-Tapered				
25	117239	1	Seal-Chute				

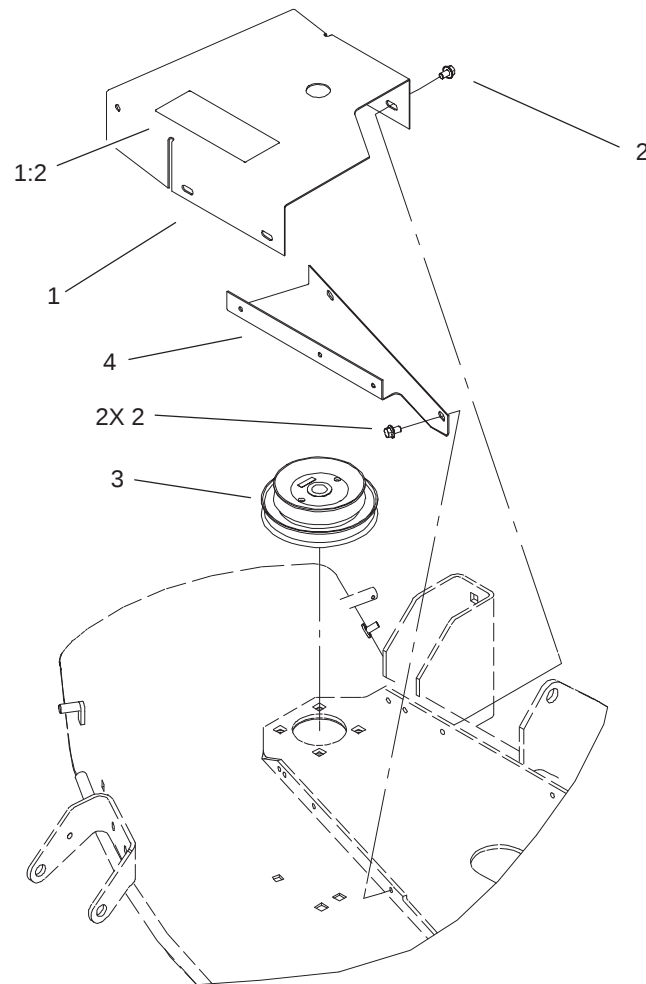


Sheet No.:5

42" Deck Component Assembly

Ref. No.	Part No.	Qty.	Description
1	86-9300	1	Shield-Belt
2	106-8281	1	Shield ASM
3	9266714	6	Screw-HWH
4	79-7310	1	Pulley
5	322-3	1	Screw-HH
6	79-7300-03	1	Deflector
7	323-6	1	Screw-HH
8	3256-24	1	Washer-Flat
9	79-0470	4	Rivet-Pop
10	3296-39	1	Nut-Lock, NI
11	79-7120-03	1	Adapter-Shield
12	79-7000-03	1	Pivot Bracket ASM
13	32128-20	1	Nut-HF
14	321-3	2	Screw-HH
15	3296-42	2	Nut-Lock, NI
16	88-1870	2	Bracket-Support, Shield
17	106-9878-01	1	HOC Lever ASM
18	102597	1	Grip

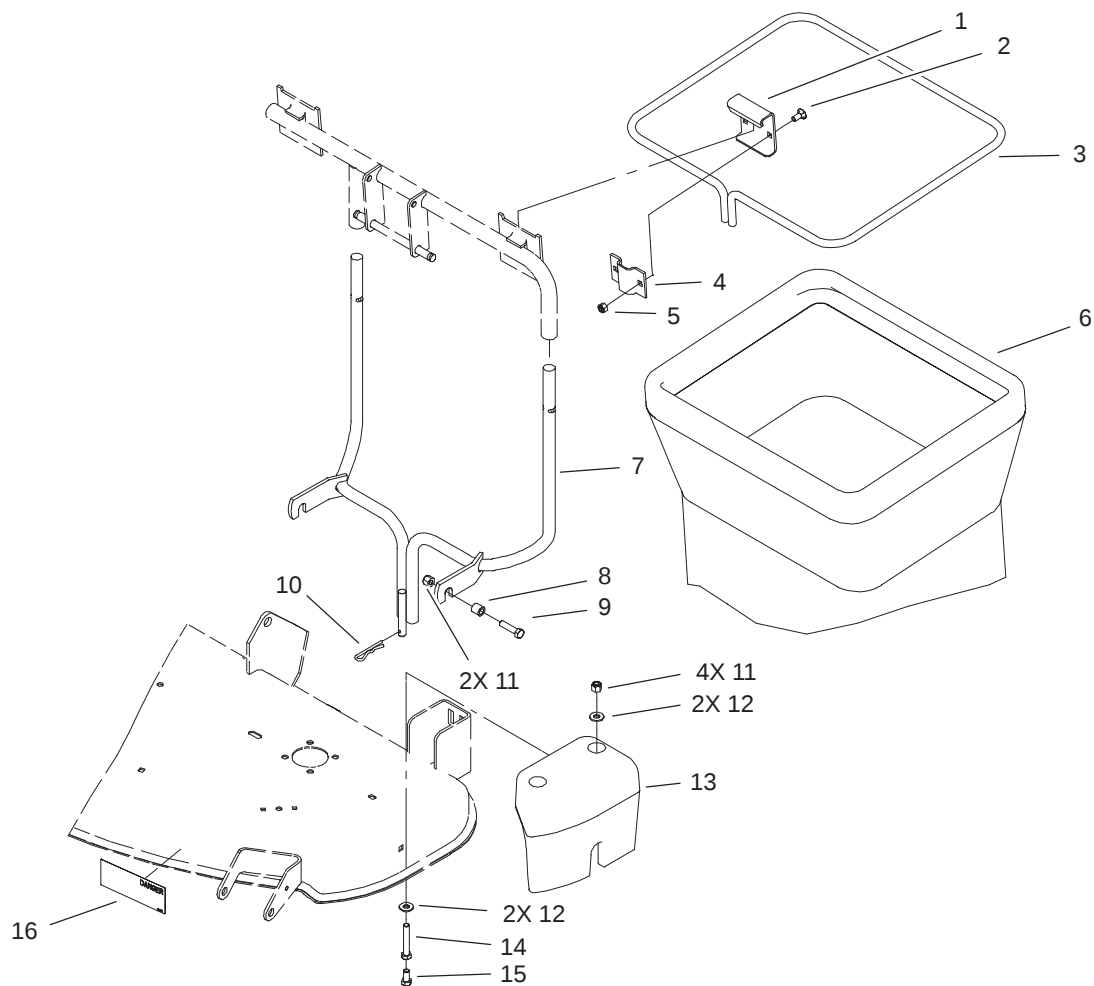
Ref. No.	Part No.	Qty.	Description



Sheet No.:6

48in Deck Component Assembly

Ref. No.	Part No.	Qty.	Description
1	98-5096	1	Shield ASM
1:2	92-7108	1	Decal-Danger
2	3234-26	3	Screw
3	79-7130	1	Pulley
4	106-8279-03	1	Adapter-Shield



Sheet No.:7

Bag and Frame Assembly

Ref. No.	Part No.	Qty.	Description
1	114973-03	2	Hanger-Bag
2	3230-1	4	Bolt-CARR
3	114972-03	2	Frame-Bag
4	114974-03	2	Clamp
5	3296-29	4	Nut-Lock, NI
6	93-1623	2	Bag-Depth
7	92-7053-03	1	Bracket-Bagger
8	105474	2	Spacer
9	323-8	2	Screw-HH
10	9335064	1	Pin-Cotter, Hair
11	3296-39	6	Nut-Lock, NI
12	3256-56	4	Washer-Flat
13	98-3096	1	Weight
14	323-45	2	Screw-HH
15	323-4	2	Screw-HH
16	92-7108	1	Decal-Danger

Ref. No.	Part No.	Qty.	Description

Maintenance Record

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Maintenance Record

[illegible]

Maintenance Record

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