



Count on it.

Parts Catalog

72in Side Discharge Rotary Mower

Groundsmaster® e3200 or e3300 Traction Unit

Model No. 31892—Serial No. 400000000 and Up



Ordering Replacement Parts

To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1, 6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustration and in parts lists.

Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

Contents

Deck Assembly 4

Deck Decal Assembly No. 161-0831 5

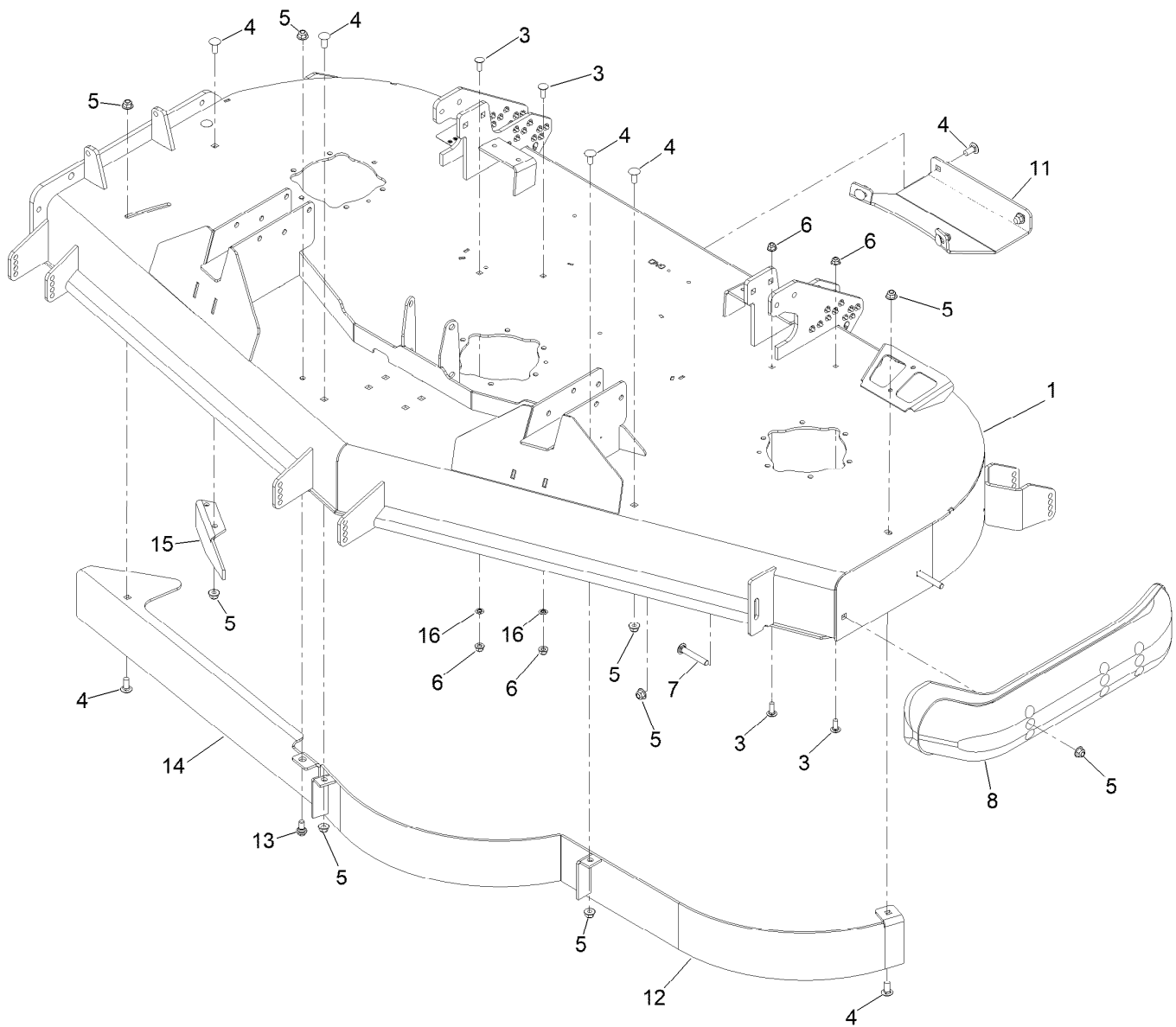
Caster Wheel and Latch Assembly 6

Deflector Assembly No. 163-4544..... 8

Wheel Assembly No. 137-5529..... 9

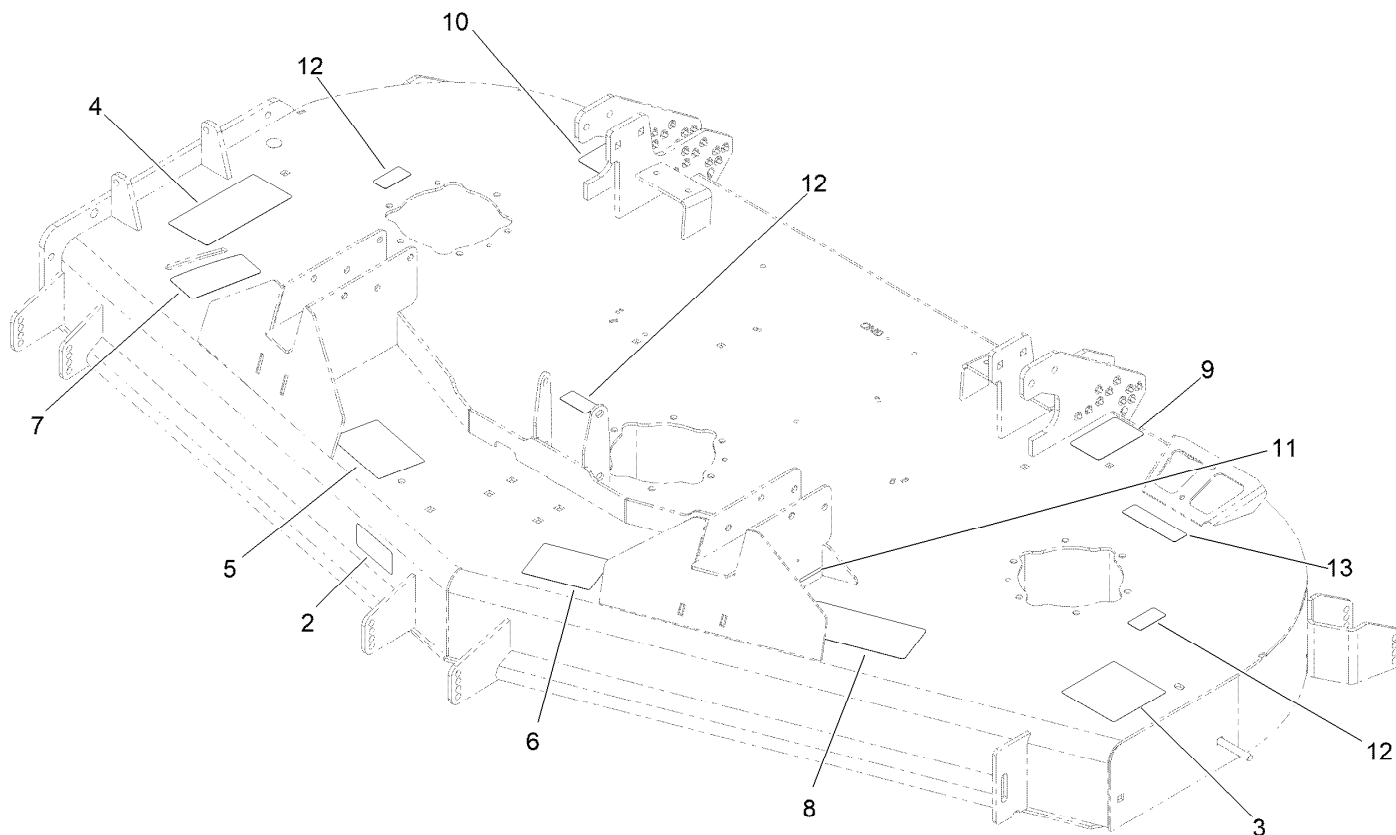
Latch Assembly No. 147-0070..... 10

Electrical Assembly 11



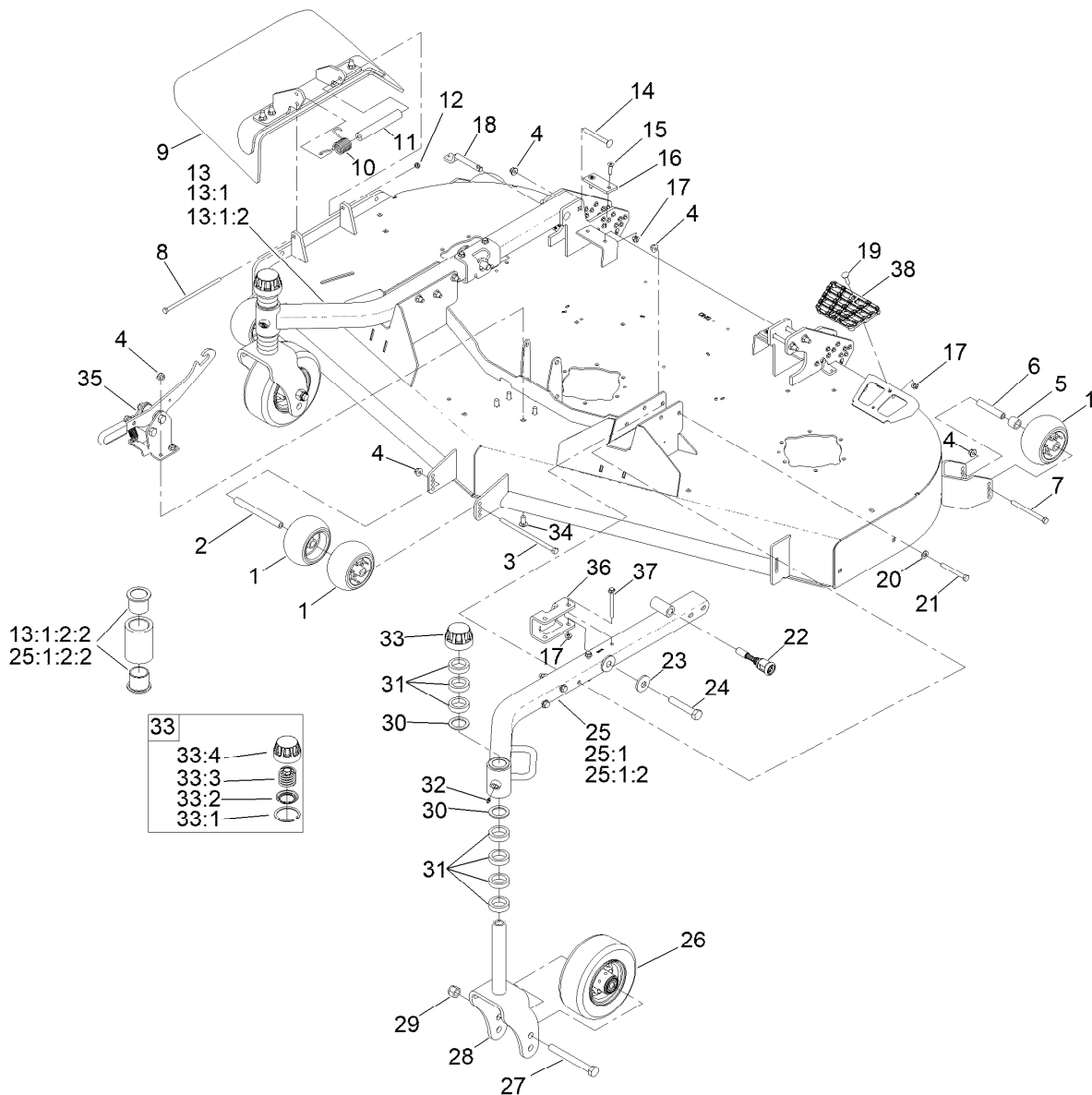
Deck Assembly

Ref.	Part Number	Qty.	Description
1	161-0831	1	Service Deck 72Sd
3	3230-10	4	Bolt-CARR
4	3231-27	11	Screw-CARR
5	104-8301	14	Nut-HF, NI
6	104-8300	4	Nut-HF, NI
7	3231-44	2	Screw-CARR
8	112-1479	1	Skid-Bumper, Deck
11	137-2560-0P	1	Plate-Skid
12	138-7328-0P	1	Baffle ASM [welded] [primed]
13	94-7582	1	Bolt-Shoulder
14	138-6051-0P	1	Plate-Baffle
15	106-3216-0P	1	Baffle-Discharge
16	109-5667	2	Nut-Push



Deck Decal Assembly No. 161-0831

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
2	116-8283	1	Decal-Torque, Bolt
3	120-6604	1	Decal-Danger
4	140-3073	1	Decal-Danger, CE
5	57-0280	1	Decal
6	127-0326	1	Decal-Scalp, Anti
7	131-1180	1	Decal-Adjustment, Baffle
8	137-5949	1	Decal-HOC
9	137-5947	1	Decal-HOC, LH
10	137-5948	1	Decal-HOC, RH
11	133-8061	1	Decal-Warning
12	137-8127	3	Decal-No Spray
13	144-7008	1	Decal-Service, Shut-Off

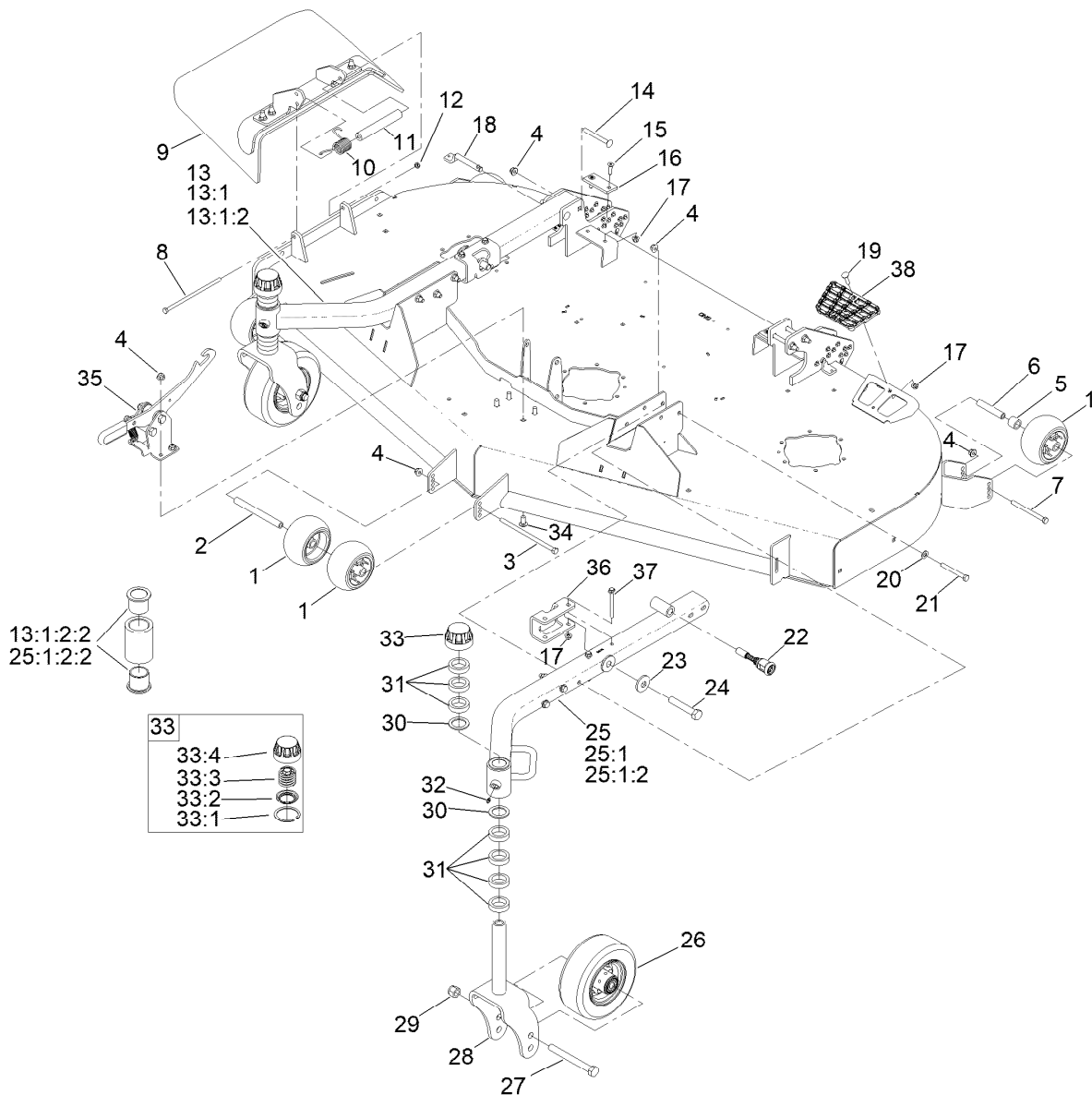


Caster Wheel and Latch Assembly

Ref.	Part Number	Qty.	Description
1	1-603299	5	Roller-Scalp, Anti
2	98-5967	1	Spacer-Wheel
3	108-5388	1	Screw-HH
4	104-8301	18	Nut-HF, NI
5	98-7913	3	Tube-Spacer
6	98-7912	3	Tube-Spanner
7	323-23	3	Screw-HH
8	322-50	1	Screw-HH
9	163-4544	1	Rubber Deflector ASM
10	108-4052	1	Spring-Torsion
11	105-4622	1	Spacer
12	3296-47	1	Nut-Lock, NI
13	145-5906-01	1	Arm-Caster, RH
13:1		1	Arm-Caster, RH ●
13:1:2		1	Hub ASM ●
13:1:2:2	69-6470	2	Bushing-Caster
14	3231-11	4	Screw-CARR
15	133-4543	4	Screw

Ref.	Part Number	Qty.	Description
16	138-4452	2	Pad-Stop, Deck
17	104-8300	9	Nut-HF, NI
18	140-3064	2	Pin-HOC ASM
19	3230-3	1	Screw-CARR
20	3256-24	6	Washer-Plain
21	323-20	6	Screw-HH
22	139-6345	1	Spring-Pin
23	103-0865	2	Washer-Blade Bolt, Heavy
24	139-6203	2	Screw-HH
25	145-5905-01	1	Arm-Caster, LH
25:1		1	Arm-Caster, LH ●
25:1:2		1	Hub ASM ●
25:1:2:2	69-6470	2	Bushing-Caster
26	137-5529	2	Wheel ASM
27	327-24	2	Screw-HH
28	137-2546-01	2	Fork-Caster
28	140-6304-01	2	Caster Fork ASM
29	3296-53	2	Nut-Lock, NI

● Not serviced separately

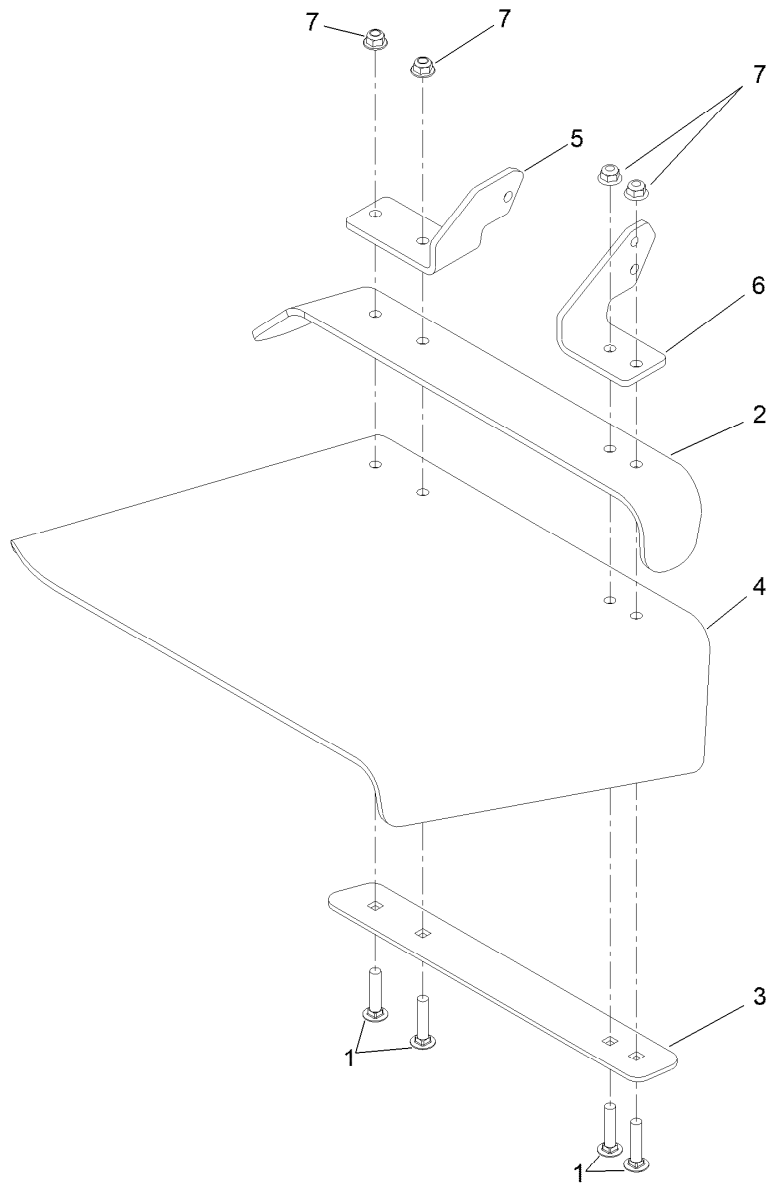


Caster Wheel and Latch Assembly (continued)

Ref.	Part Number	Qty.	Description
30	69-6860	4	Washer-Thrust
31	69-1510	14	Spacer
32	302-5	2	Fitting-Grease
33	92-9727	2	HOC Cap ASM
33:1	92-5581	1	Ring-Rtng,Snap,Int,Flat
33:2	92-5583	1	Washer-Cap
33:3	92-9726	1	Spring-Compression

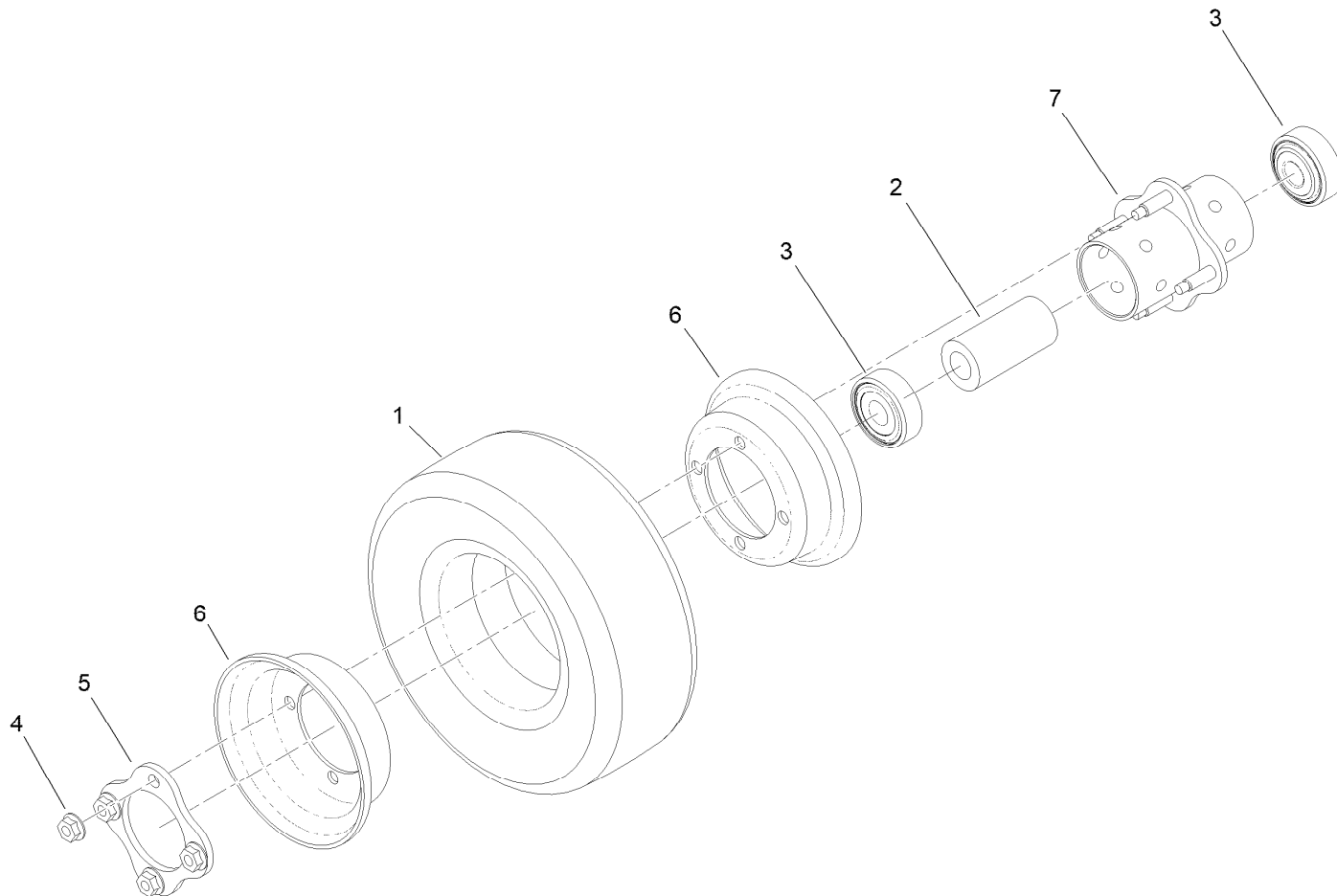
Ref.	Part Number	Qty.	Description
33:4	92-8861	1	Cap-HOC
34	3231-27	4	Screw-CARR
35	147-0070	1	Latch ASM
36	144-4048-01	2	Channel-Deck Mount
37	126-4687	4	Screw-HHF
38	126-4781	1	Step-Deck

● Not serviced separately



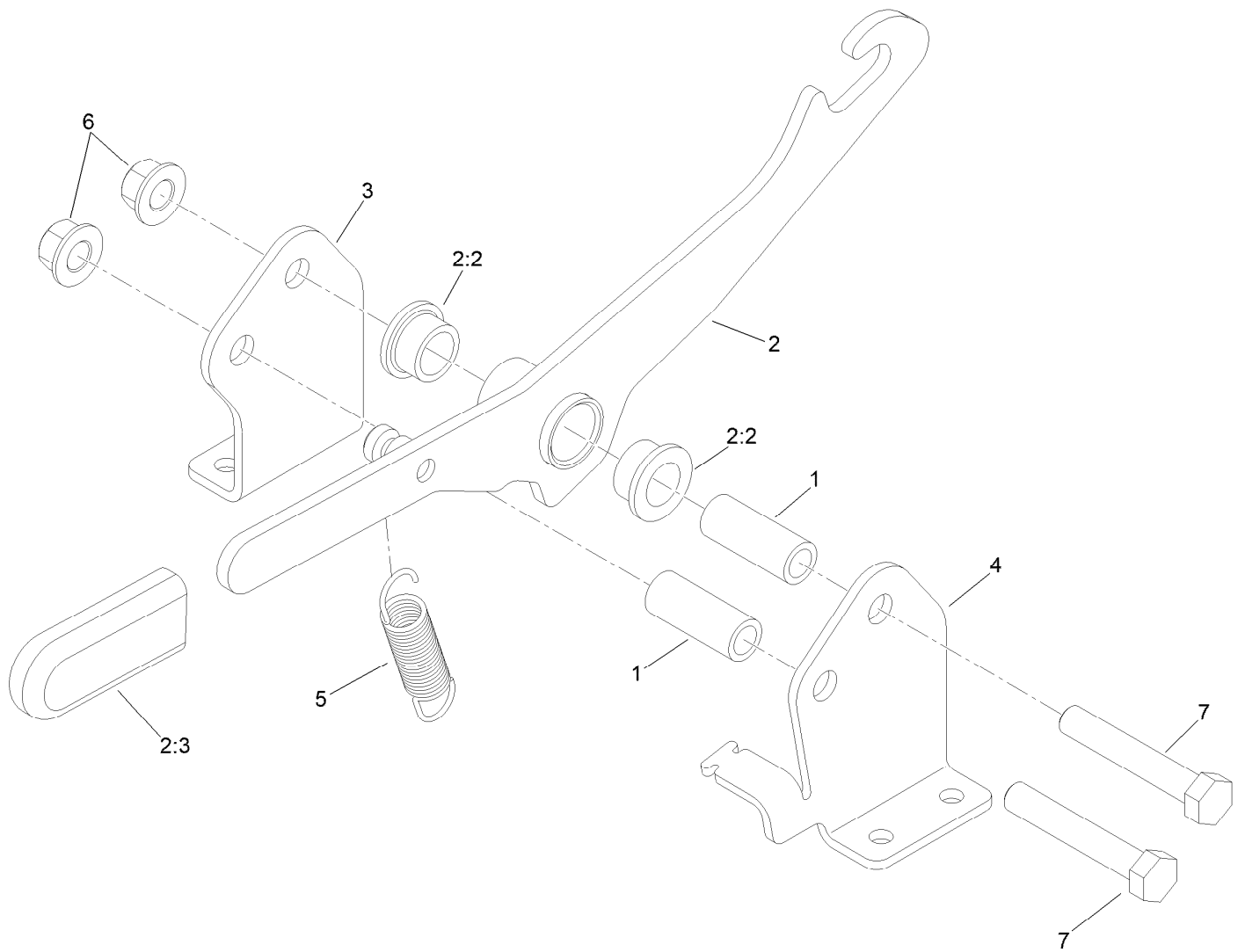
Deflector Assembly No. 163-4544

Ref.	Part Number	Qty.	Description
1	3231-5	4	Screw-CARR
2	106-3246-01	1	Deflector
3	106-3248-03	1	Strap-Discharge
4	161-3464	1	Deflector-Deck, Rubber
5	108-4059-01	1	Plate-Hinge, Rear
6	106-3253-01	1	Plate-Hinge, Front
7	104-8301	4	Nut-HF, NI



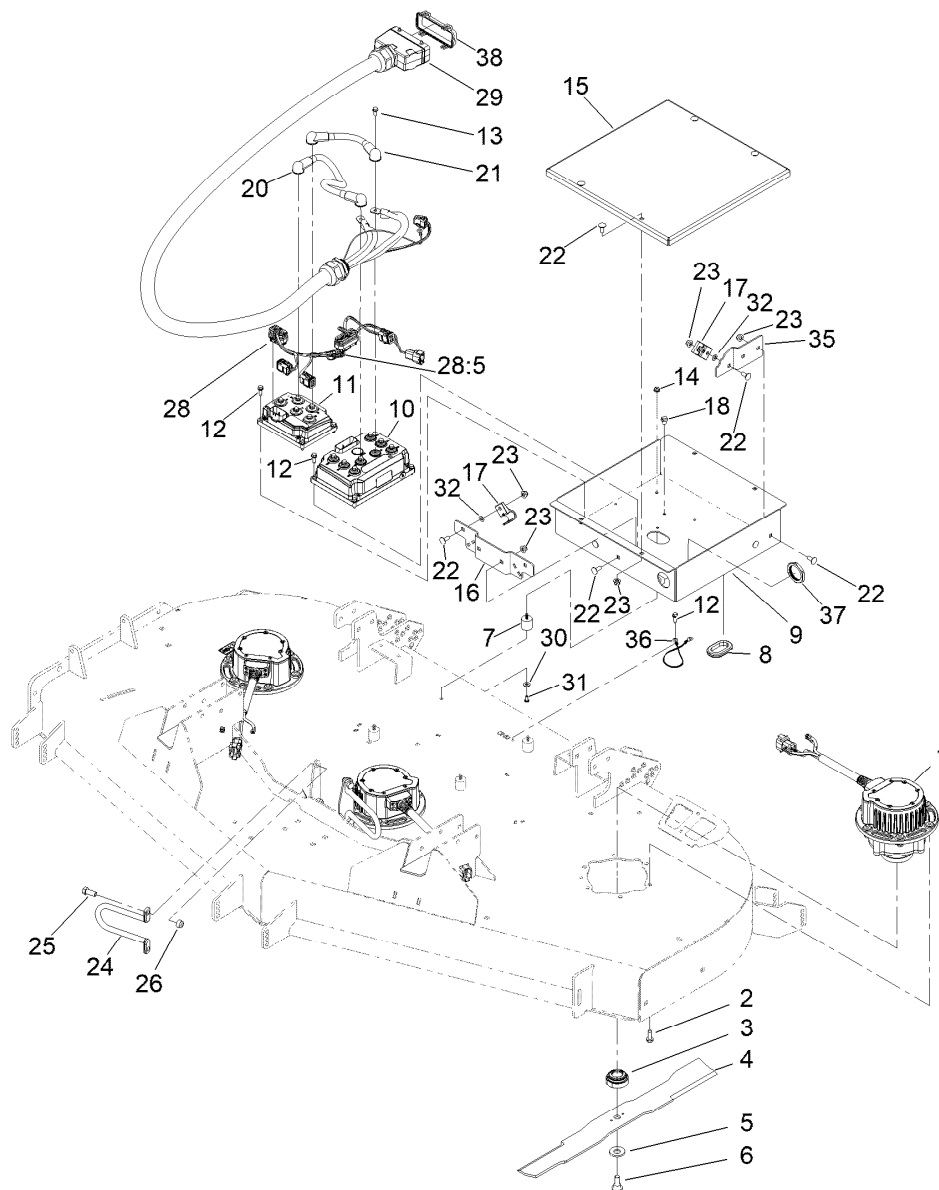
Wheel Assembly No. 137-5529

Ref.	Part Number	Qty.	Description
1	136-4424	1	Tire-Pneumatic, Semi
2	93-4241	1	Spacer-Bearing, Inner
3	120-3366	2	Bearing
4	32128-16	4	Nut-HHF
5	93-4242	1	Plate
6	137-5552	2	Rim-Wheel, Half
7	93-5980	1	Hub



Latch Assembly No. 147-0070

Ref.	Part Number	Qty.	Description
1	117-0380	2	Spacer
2	147-0066	1	Latch Arm ASM
2:2	93-2877	2	Bushing
2:3	119-1846	1	Grip
3	139-0889	1	Bracket-Latch, Mount (RH)
4	139-0887	1	Bracket-Latch, Mount (LH)
5	130-9645	1	Spring-Extension
6	99-5107	2	Nut-Lock
7	325-12	2	Screw-HH



Electrical Assembly

Ref.	Part Number	Qty.	Description
1	144-6868	3	Motor/Gen-48V, 3Kw
2	701243	18	Screw-Thd Roll, HWH
3	145-3439	3	Retainer-Blade
4	147-2135	3	Blade-24.50 Low Flow
5	125-1736	3	Washer-Belleville
6	145-3499	3	Screw-Shoulder, HWH
7	147-2089	4	Mount-Isolator
8	240-2	3	Grommet-Rubber
9	161-0812-01	1	Box-Controller
10	138-8984	1	Inv/Ctrlr-48V,Dual 94Arms
11	145-7270	1	Inv/Ctrlr-48V
12	32144-44	9	Screw-HWH, Thread Roll
13	145-5782	13	Screw-Sems
14	104-7201	4	Nut-HF, NI
15	145-1071-01	1	Lid-Controller
16	147-2071-01	1	Brkt-Cable
17	145-6985	3	Mount-Cable
18	32180-030	1	Clip-Tie

Ref.	Part Number	Qty.	Description
20	122-2957	1	Cable-Battery, Rd ASM
21	122-2958	1	Cable-Battery, Bk ASM
22	3230-23	11	Bolt-CARR
23	104-8300	11	Nut-HF, NI
24	105-5740	2	Hook-Lift (GR30/31X0)
25	324-4	4	Screw-HH
26	3296-48	4	Nut-Hex
28	122-3462	1	Harness-Wire, Deck 72"
28:5	32180-282	1	Conn, Res, 120 Ohm
29	122-2783	1	Harness-Wire, Implement
30	3256-1	4	Washer-Flat
31	135-6367	4	Screw-HSBH
32	109-5667	3	Nut-Push
35	161-0845-01	1	Brkt-Cable
36	122-3473	1	Cable-Strap, Braided
37	32180-563	1	Nut - Locknut, M40X1.5
38	32180-609	1	Cover-Harting, Han 24B, Plastic



Count on it.