Form No. 3329–550

# Versa Vac

**Model No. 07053 – 230000201 and Up**

# Parts Catalog

## Ordering Replacement Parts

To order replacement parts, please supply: the part number, the quantity, and the description of each part desired.

## Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

### Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form **a:b.** The **a** represents the reference number of the entire service assembly and the **b** represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number **6**, the tire by **6:1**, the valve by **6:2**, and the wheel by **6:3**. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1, 6:2, and 6:3. However, you may also order any part individually.

Reference numbers of this type appear in illustrations and in part lists.

### Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form **nX y.** The **n** represents the quantity of the part, the **X** is the multiplication symbol, and the **y** represents the reference number.

For example, in an illustration, the reference number **2X 37** means that two of the parts identified by reference number 37 are indicated.

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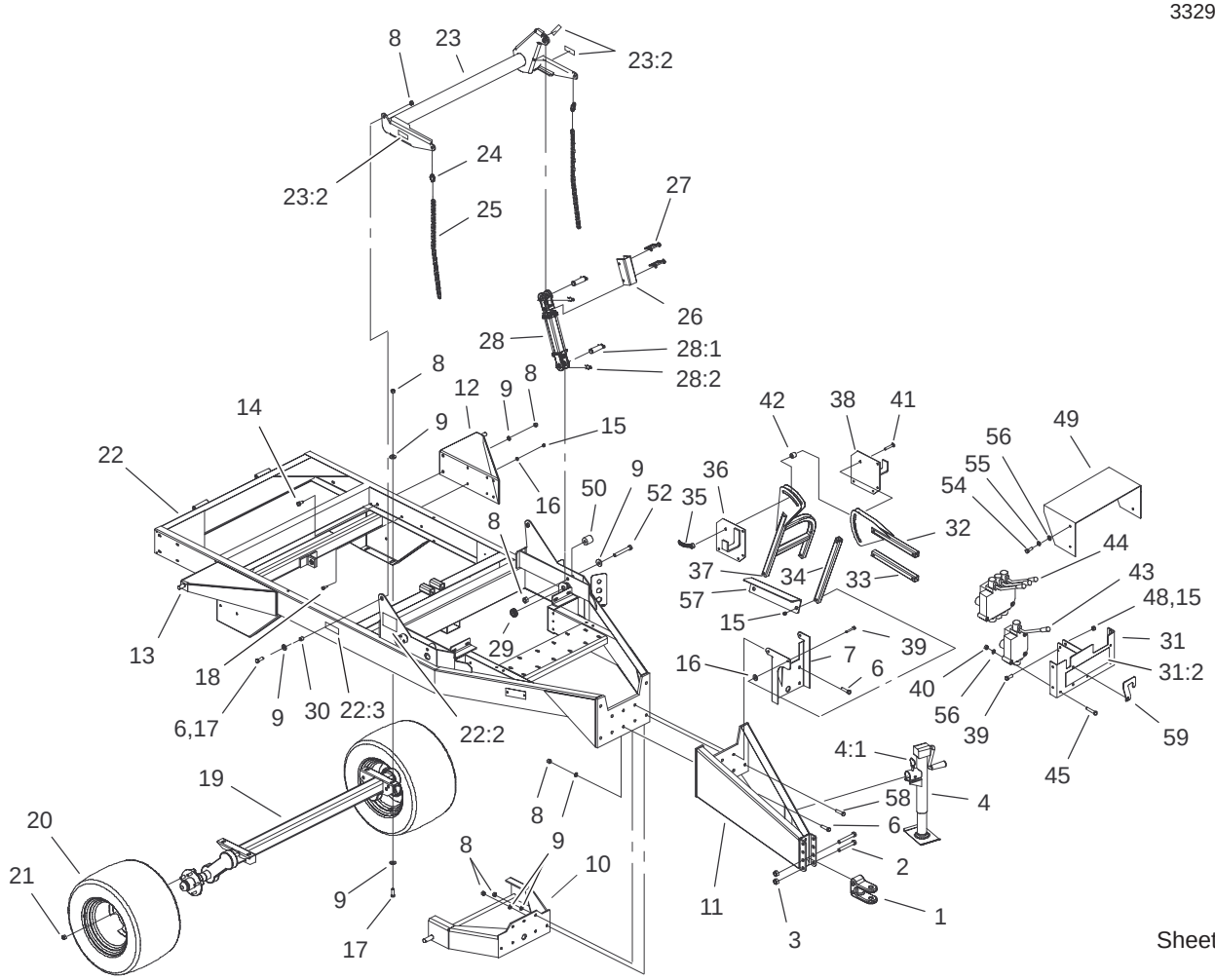
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## Part Description Abbreviations

Part descriptions in this catalog may include the following abbreviations.

| Abbreviation | Meaning |
|---|---|
| AR | as required |
| ASM | assembly |
| CARR | carriage |
| DEG | degrees |
| FH | flat head |
| GA | gauge |
| HF | hex flange |
| HH | hex head |
| HHF | hex head flange |
| HLH | hex lag head |
| HJ | hex jam |
| HOC | height-of-cut |
| HS | hex socket |
| HSBH | hex socket button head |
| HSFH | hex socket flat head |
| HSH | hex socket head |
| HWH | hex washer head |
| HWHTF | hex washer head thread forming |
| HYD | hydraulic |
| INC | incorporated |
| LH | left hand |
| NI | nylon insert |
| PPH | Phillips pan head |
| PTH | Phillips truss head |
| PTO | power take off |
| RH | right hand |
| SFH | slotted fillister head |
| SHH | slotted hex head |
| SQH | square head |
| SHWH | slotted hex washer head |
| SPH | slotted pan head |
| SRH | slotted round head |
| STD | standard |
| TAP | self tapping |
| TTH | Torx truss head |
| WH | wing head |

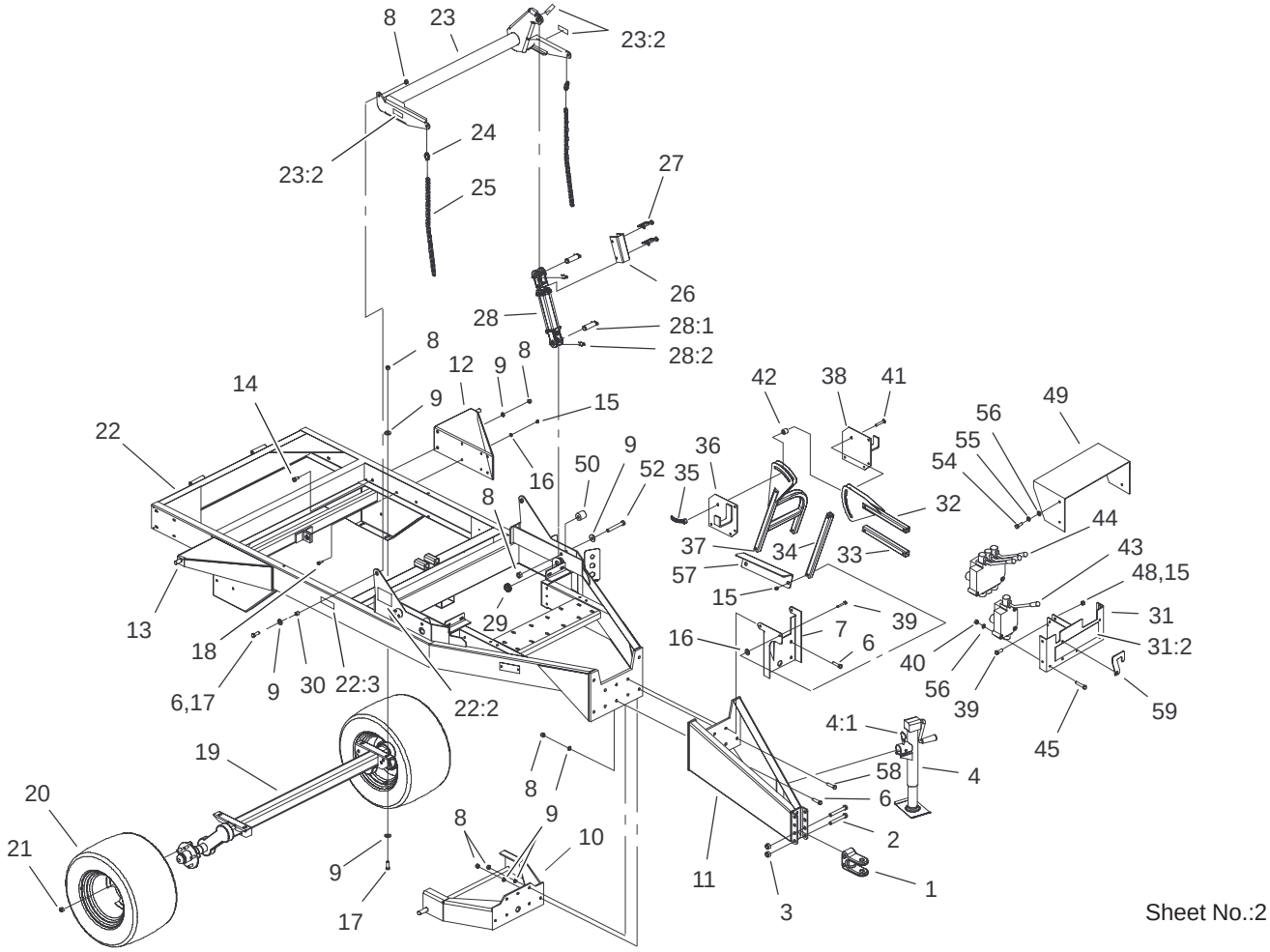



Sheet No.:2

# Frame and Axle Assembly

| Ref. No. | Part No. | Qty. | Description |
|---|---|---|---|
| 1 | SV112–02–03 | 1 | Hitch–Clevis |
| 2 | 327–23 | 2 | Screw–HH |
| 3 | 3296–53 | 2 | Nut–Lock, NI |
| 4 | SVP15300 | 1 | Jack |
| 4:1 | 55–7190 | 1 | Pin And Chain ASM |
| 6 | 325–8 | 5 | Screw–HH |
| 7 | SVA17500–03 | 1 | Base–Stand |
| 8 | 3296–23 | 21 | Nut–Lock, NI |
| 9 | 3256–6 | 24 | Washer–Flat |
| 10 | SVA11200–03 | 1 | Deck Mount ASM |
| 11 | SV198–00–03 | 1 | Hitch |
| 12 | SVA11300–03 | 1 | Bracket–Door, Left ASM |
| 13 | SVA11400–03 | 1 | Bracket–Door, Right ASM |
| 14 | 325–5 | 4 | Screw–HH |
| 15 | 3296–39 | 17 | Nut–Lock, NI |
| 16 | 3256–24 | 17 | Washer–Flat |
| 17 | 325–6 | 4 | Screw–HH |
| 18 | 323–6 | 8 | Screw–HH |
| 19 | SVP20000 | 1 | Axle–Torflex |
| 20 | SVP15000 | 2 | Tire And Wheel ASM |
| 21 | 242–50 | 10 | Nut–Lug |
| 22 | 106–0189 | 1 | Frame |
| 22:2 | 106–0167 | 1 | Decal–Caution |

| Ref. No. | Part No. | Qty. | Description |
|---|---|---|---|
| 22:3 | 106–0162 | 2 | Decal–Caution Stay Clear |
| 23 | 106–0190 | 1 | Arm–Lift |
| 23:2 | 93–6674 | 3 | Decal–Warning |
| 24 | CSP15000 | 2 | Link–Quick |
| 25 | SV139–00 | 2 | Chain–Link |
| 26 | SV158–00–03 | 1 | Channel–Lock |
| 27 | PF244–00 | 2 | Pin–Wire, Lock |
| 28 | SVP14700 | 1 | Cylinder–ASM |
| 28:1 | PSP10301 | 2 | Pin |
| 28:2 | PSP10302 | 4 | Keeper |
| 29 | PB502–00 | 1 | Collar–Set |
| 29:1 | 3246–1 | 1 | Screw–Set |
| 30 | CS130–00 | 2 | Spacer |
| 31 | 106–0186 | 1 | Mount–Valve |
| 31:2 | 106–0183 | 1 | Decal–Control Panel |
| 32 | SVA17100–03 | 1 | Stand–Valve |
| 33 | SVA17200–03 | 1 | Tube–Horizontal |
| 34 | SVA17000–03 | 1 | Tube–Vertical |
| 35 | SVA18500 | 1 | Handle–Locking |
| 36 | SVA17400–03 | 1 | Hanger–Hose, Right |
| 37 | SVA16900–03 | 1 | Stand–Vavle |
| 38 | SVA17900–03 | 1 | Hanger–Hose, Left |
| 39 | 323–11 | 9 | Screw–HH |
| 40 | 3296–29 | 6 | Nut–Lock, NI |

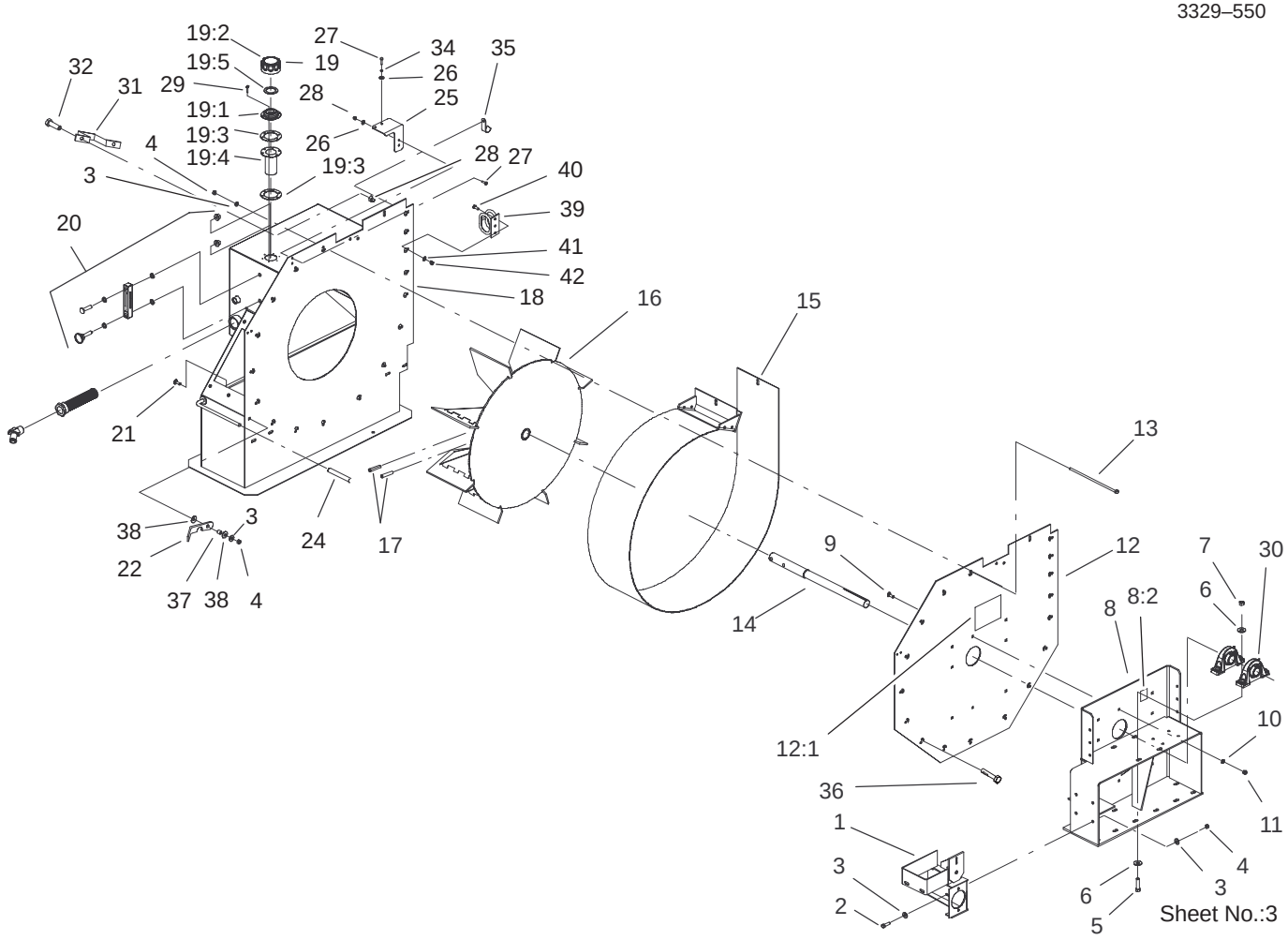



Sheet No.:2

# Frame and Axle Assembly (Continued)

| Ref. No. | Part No. | Qty. | Description |
|---|---|---|---|
| 41 | 3231–31 | 1 | Screw–CARR |
| 42 | SVA17700 | 1 | Spacer |
| 43 | 106–0168 | 1 | Valve–Control, Single Spool |
| 44 | 106–0169 | 1 | Valve–Control, Three Spool |
| 45 | 322–13 | 6 | Screw–HH |
| 49 | 106–0171–03 | 1 | Guard–Hose |
| 50 | SV136–00–03 | 2 | Roller–Chain |
| 52 | 325–12 | 2 | Screw–HH |
| 54 | 322–2 | 4 | Screw–HH |
| 55 | 3253–4 | 4 | Washer–Lock |
| 56 | 3256–23 | 10 | Washer–Flat |
| 57 | 105–4855–03 | 1 | Support |
| 58 | 325–10 | 6 | Screw–HH |
| 59 | 105–4920–03 | 1 | Lockout–Valve |

| Ref. No. | Part No. | Qty. | Description |
|---|---|---|---|

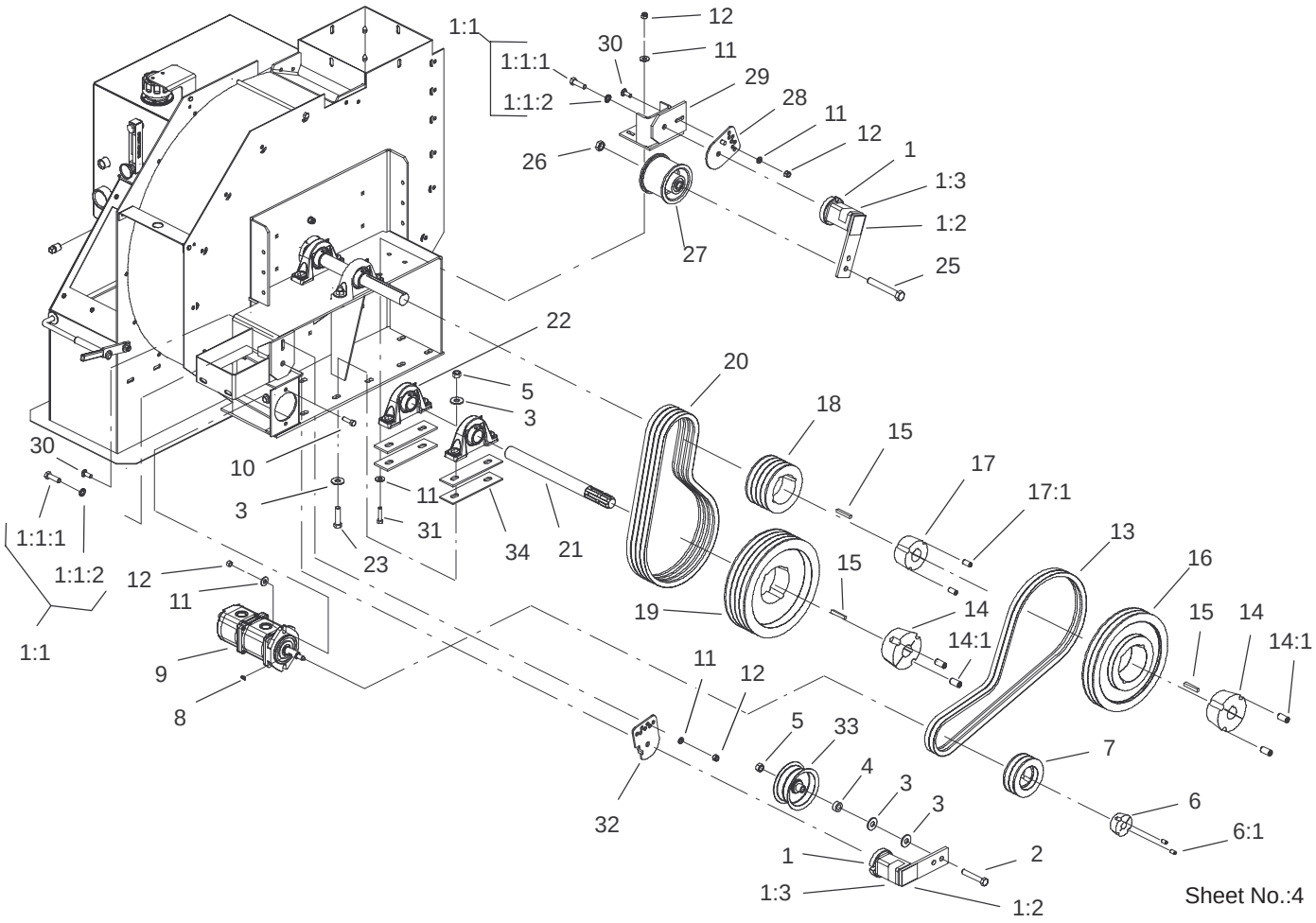



# Impeller Assembly

| Ref. No. | Part No. | Qty. | Description |
|---|---|---|---|
| 1 | 105–4868–01 | 1 | Pump Mount ASM |
| 2 | 323–7 | 4 | Screw–HH |
| 3 | 3256–4 | 21 | Washer–Flat |
| 4 | 3296–39 | 22 | Nut–Lock, NI |
| 5 | 325–8 | 4 | Screw–HH |
| 6 | 3256–6 | 8 | Washer–Flat |
| 7 | 3296–23 | 4 | Nut–Lock, NI |
| 8 | 106–0191 | 1 | Mount–Drive |
| 8:2 | 105–4586 | 1 | Decal–Shield |
| 9 | 3231–2 | 8 | Screw–CARR |
| 10 | 3256–4 | 8 | Washer–Flat |
| 11 | 3296–39 | 8 | Nut–Lock, NI |
| 12 | 106–0206 | 1 | Panel–Back |
| 12:1 | 66–6140 | 1 | Decal |
| 13 | 106–0184 | 15 | Screw–HH |
| 14 | SV327–00 | 1 | Shaft–Impeller |
| 15 | SV102–00–01 | 1 | Band ASM |
| 16 | SV201–00–01 | 1 | Impeller ASM |
| 17 | LDB14600 | 2 | Pin–Spiral |
| 18 | SV305–00–01 | 1 | Funnel ASM |
| 19 | 95–7004 | 1 | Filler Cap ASM |
| 19:1 | 353–961 | 1 | Flange |
| 19:2 | 353–962 | 1 | Cap ASM |
| 19:3 | 353–963 | 2 | Gasket |
| 19:4 | 62–2610 | 1 | Strainer–Cap, Filler |
| 19:5 | 76–1720 | 1 | Gasket–Cap, Filler |

| Ref. No. | Part No. | Qty. | Description |
|---|---|---|---|
| 20 | SVB14700 | 1 | Themometer ASM |
| 21 | 3231–28 | 1 | Screw–CARR |
| 22 | 106–0236–01 | 1 | Latch |
| 24 | PF225–00 | 1 | Cover–Handle |
| 25 | SVB15900–01 | 1 | Mount–Filter |
| 26 | 3256–22 | 6 | Washer–Flat |
| 27 | 321–4 | 4 | Screw–HH |
| 28 | 3296–42 | 4 | Nut–Lock, NI |
| 29 | 32144–89 | 6 | Screw–Forming, Thread |
| 30 | BLP10200 | 2 | Bearing–Pillow Block |
| 30:1 | 302–2 | 1 | Fitting–Grease |
| 30:2 | 3246–17 | 1 | Setscrew–HSH |
| 31 | CGC10900–01 | 1 | Clamp–Capacitor |
| 32 | 321–4 | 2 | Screw–HH |
| 34 | 3253–3 | 2 | Washer–Lock |
| 35 | SVB17600–01 | 1 | Hose Hanger |
| 36 | 105–4865 | 2 | Screw–HH |
| 37 | 92–9025 | 1 | Spacer |
| 38 | 3290–473 | 2 | Washer–Belleville |
| 39 | 99–5621 | 1 | Guide–Hose |
| 40 | 322–3 | 2 | Screw–HH |
| 41 | 3256–23 | 2 | Washer–Flat |
| 42 | 3296–29 | 2 | Nut–Lock, NI |

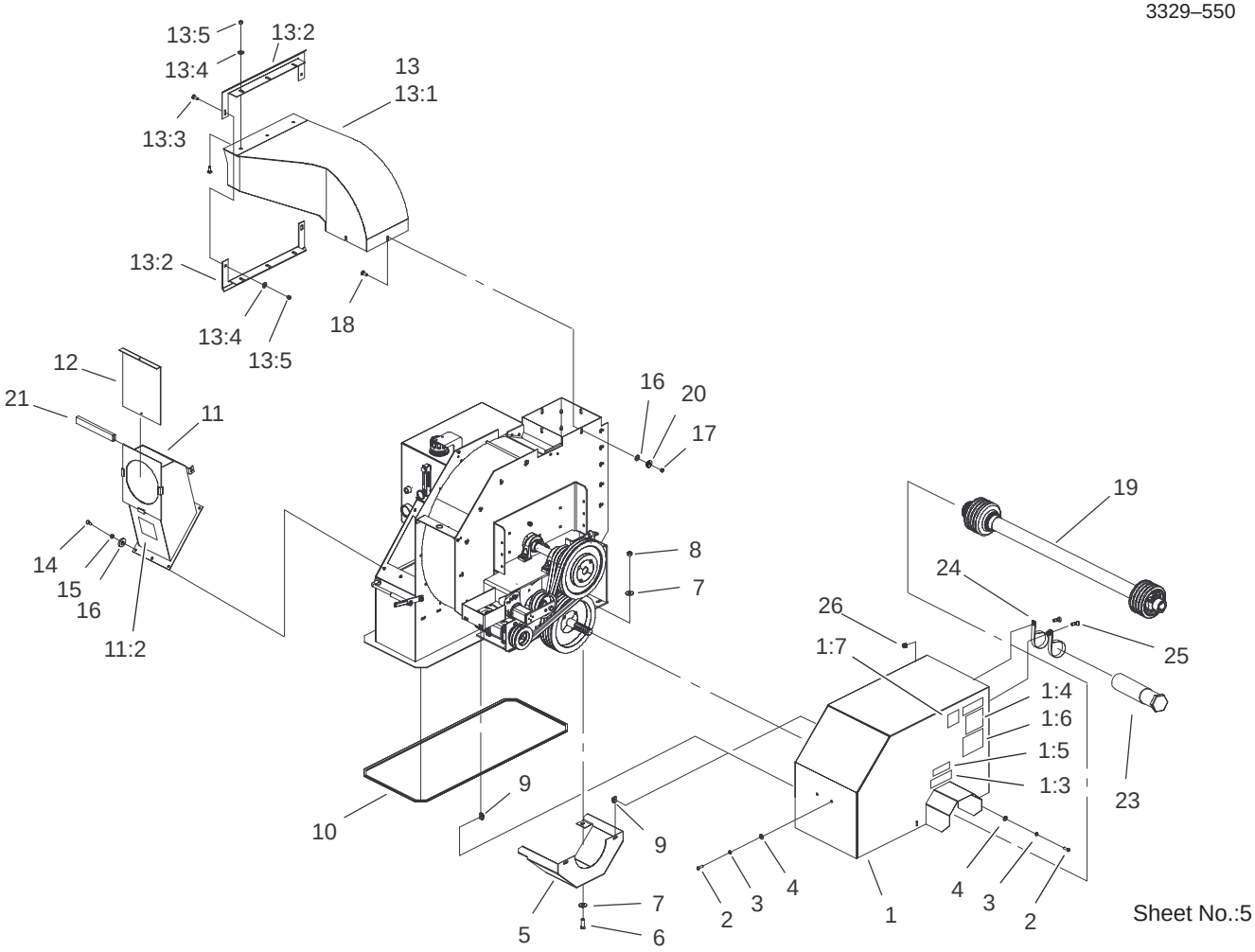
3329–550




# Drive Assembly

| Ref. No. | Part No. | Qty. | Description |
|---|---|---|---|
| 1 | 105–0667 | 2 | Tensioner–Idler |
| 1:1:1 | 33116–040 | 1 | Screw–HH |
| 1:1:2 | 3253–7 | 1 | Washer–Lock |
| 1:2 | 105–0668 | 1 | Decal–Align |
| 1:3 | 105–0669 | 1 | Decal–Angle |
| 2 | 325–12 | 1 | Screw–HH |
| 3 | 3256–6 | 10 | Washer–Flat |
| 4 | GF213–00 | 1 | Spacer |
| 5 | 3296–23 | 5 | Nut–Lock, NI |
| 6 | SVA19300 | 1 | Bushing–Taper Lock |
| 6:1 | 3247–4 | 2 | Screw–Set |
| 7 | SBC18000 | 1 | Sheave–Taper Lock |
| 8 | 3257–32 | 1 | Key–Woodruff |
| 9 | SVA18100 | 1 | Pump–HYD, Double Gear |
| *9:1 | SVA18101 | 1 | Seal Kit (Front Pump–140s6) |
| *9:2 | SVA18102 | 1 | Seal Kit (Back Pump–070s) |
| 10 | 323–7 | 6 | Screw–HH |
| 11 | 3256–4 | 12 | Washer–Flat |
| 12 | 3296–39 | 8 | Nut–Lock, NI |
| 13 | SVB13600 | 2 | V–Belt |
| 14 | BLP11200 | 2 | Bushing–Taper Lock |
| 14:1 | 105–0683 | 2 | Screw–Set |
| 15 | 61–004–0451 | 3 | Key–Square |

| Ref. No. | Part No. | Qty. | Description |
|---|---|---|---|
| 16 | SVB13200 | 1 | Pulley–Taper Lock |
| 17 | FBJ10700 | 1 | Bushing–Taper Lock |
| 17:1 | 3248–6 | 2 | Setscrew |
| 18 | LDB14700 | 1 | Sheave–Taper, Lock |
| 19 | LDB12400 | 1 | Pulley–Taper, Lock |
| 20 | SBC17000 | 4 | V–Belt |
| 21 | SVB13000 | 1 | Shaft–Input |
| 22 | BLP10200 | 2 | Bearing–Pillow Block |
| 22:1 | 302–2 | 1 | Fitting–Grease |
| 22:2 | 3246–17 | 1 | Setscrew–HSH |
| 23 | 325–12 | 4 | Screw–HH |
| 25 | 3214–15 | 1 | Screw–HH |
| 26 | 3220–6 | 1 | Nut–Jam |
| 27 | 105–4821 | 1 | Idler–Pulley |
| 28 | 105–4839 | 1 | Stabilizer–Tensioner |
| 29 | SV286–00–01 | 1 | Bracket–Lovejoy |
| 30 | 3231–25 | 2 | Screw–CARR |
| 31 | 323–8 | 4 | Screw–HH |
| 32 | 105–4835 | 1 | Stabilizer–Tensioner |
| 33 | FBJ11100 | 1 | Pulley–Idler |
| 34 | SVB19500–01 | 4 | Shim |

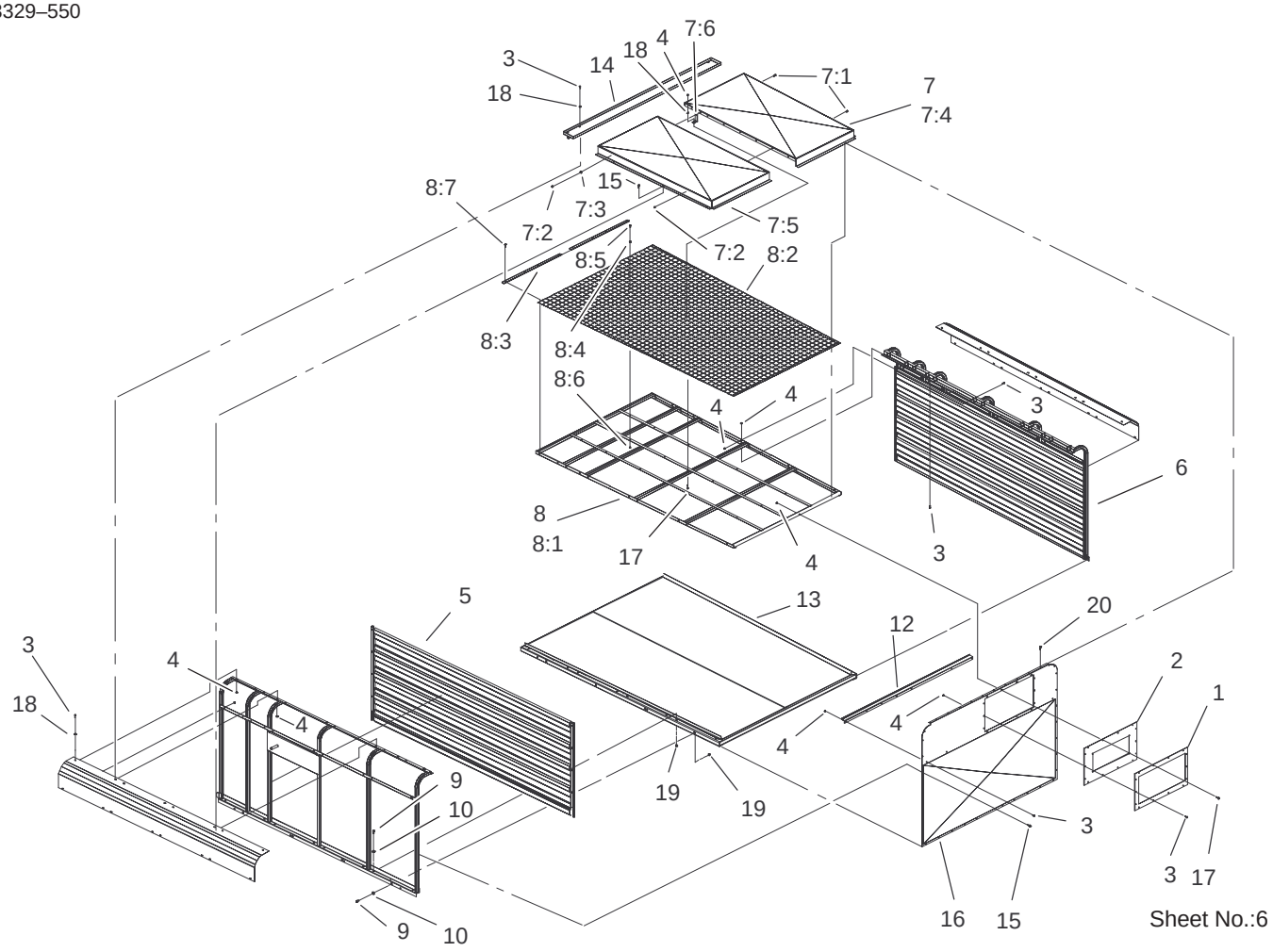



Sheet No.:5

# Power–Take–Off Shaft and Shield Assembly

| Ref. No. | Part No. | Qty. | Description |
|---|---|---|---|
| 1 | 106–0193 | 1 | Shield–Drive |
| 1:3 | 105–0628 | 1 | Decal–Caution, U–Joint |
| 1:4 | 105–4587 | 1 | Decal–Caution, Ce |
| 1:5 | 105–0627 | 1 | Decal–Caution |
| 1:6 | 106–0163 | 1 | Decal–Danger, Blowers |
| 1:7 | 105–4586 | 1 | Decal–Shield |
| 2 | 322–5 | 6 | Screw–HH |
| 3 | 3253–4 | 6 | Washer–Lock |
| 4 | 3256–23 | 6 | Washer–Flat |
| 5 | 105–4842–01 | 1 | Guard–Pulley |
| 6 | 325–6 | 2 | Screw–HH |
| 7 | 3256–6 | 4 | Washer–Flat |
| 8 | 3296–23 | 2 | Nut–Lock, NI |
| 9 | CSP11700 | 4 | Nut–Thin, Tinnerman |
| 10 | 105–4843 | 1 | Trim |
| 11 | 106–0192 | 1 | Chute–Vac |
| 11:2 | 106–0166 | 1 | Decal–Danger, Blower |
| 12 | SV143–00–01 | 1 | Door–Hose |
| 13 | SVA14900 | 1 | Spout ASM |
| 13:1 | SV216–00–01 | 1 | Transition–Spout ASM |
| 13:2 | SVA10200–01 | 2 | Seal–Dust |
| 13:3 | 3231–2 | 8 | Screw–CARR |
| 13:4 | 3256–24 | 8 | Washer–Flat |
| 13:5 | 3296–39 | 8 | Nut–Lock, NI |

| Ref. No. | Part No. | Qty. | Description |
|---|---|---|---|
| 14 | 323–6 | 6 | Screw–HH |
| 15 | 3253–21 | 6 | Washer–Lock |
| 16 | 3256–4 | 10 | Washer–Flat |
| 17 | 3217–7 | 4 | Nut–Hex |
| 18 | 3231–2 | 4 | Screw–CARR |
| 19 | 105–4935 | 1 | Driveshaft ASM |
| 20 | 3253–21 | 4 | Washer–Lock |
| 21 | 106–0207 | 1 | Trim–Chute Vac |
| 23 | 74–0720 | 1 | Tube–Manual |
| 24 | 2412–133 | 2 | R–Clamp |
| 25 | 323–5 | 2 | Screw–HH |
| 26 | 3296–39 | 2 | Nut–Lock, NI |

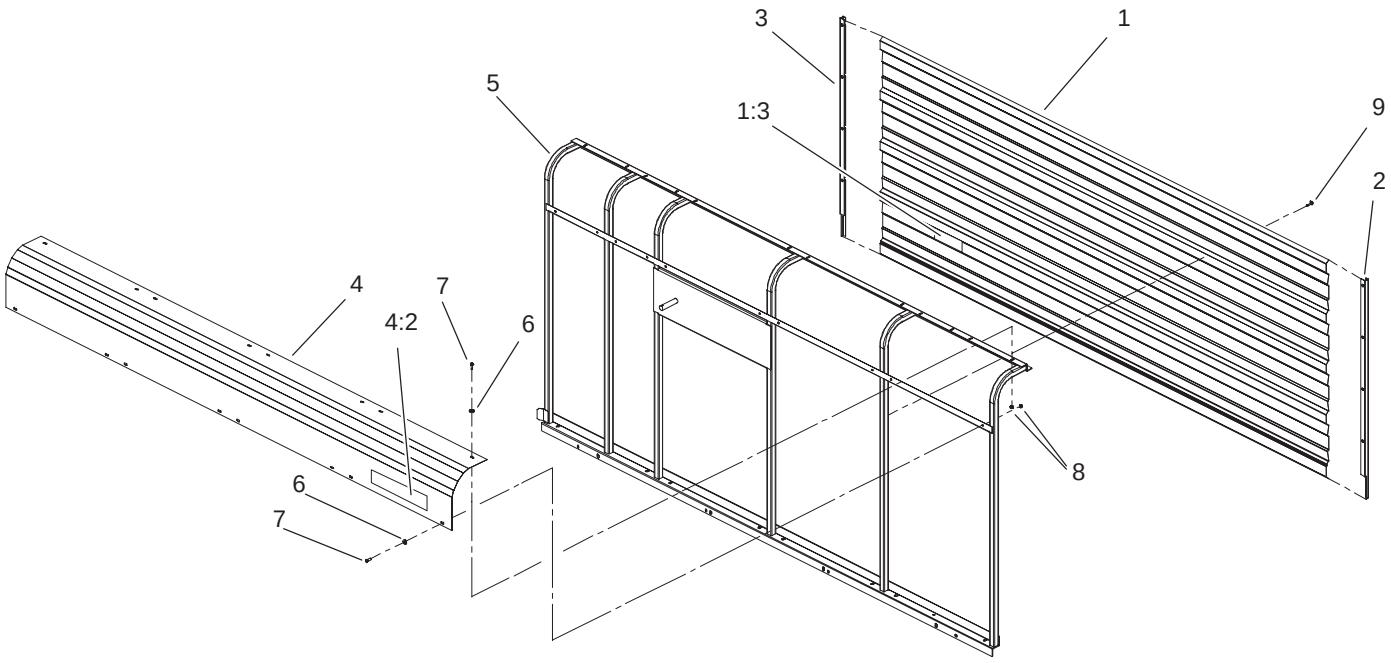



# Sidewall Assembly

| Ref. No. | Part No. | Qty. | Description |
|---|---|---|---|
| 1 | SVA10600–01 | 1 | Plate |
| 2 | SVA10400 | 1 | Gasket–Dust |
| 3 | 321–4 | 69 | Screw–HH |
| 4 | 3296–42 | 74 | Nut–Lock, NI |
| ☆5 | | 1 | RH Sidewall ASM |
| ☆6 | | 1 | LH Sidewall ASM |
| ☆7 | | 1 | Dust Cap ASM |
| 7:1 | 321–4 | 8 | Screw–HH |
| 7:2 | 3296–42 | 8 | Nut–Lock, NI |
| 7:3 | 3256–2 | 1 | Washer–Flat |
| 7:4 | VT309–0L–01 | 1 | Dust–Cover, Left |
| 7:5 | VT309–0R–01 | 1 | Dust–Cover, Right |
| 7:6 | VT340–00–01 | 1 | Support–Dust Cover |
| ☆8 | | 1 | Roof–Trailer ASM |
| 8:1 | VT306–00–01 | 1 | Roof Frame ASM |
| 8:2 | VT307–00 | 2 | Screen–Roof |
| 8:3 | VT308–00–01 | 2 | Trim–Edge |
| 8:4 | 3256–22 | 15 | Washer–Flat |
| 8:5 | 321–4 | 15 | Screw–HH |
| 8:6 | 3296–42 | 15 | Nut–Lock, NI |
| 8:7 | 105–0618 | 8 | Screw |
| 9 | 323–6 | 24 | Screw–HH |
| 10 | 3256–24 | 24 | Washer–Flat |
| 12 | SVA12000–01 | 1 | Brace–Front |
| 13 | VT301–00 | 1 | Frame–Floor |
| 14 | SVA11900–01 | 1 | Hinge Mount ASM |

| Ref. No. | Part No. | Qty. | Description |
|---|---|---|---|
| 15 | 105–0618 | 28 | Screw |
| 16 | VT310–00–01 | 1 | Sheet–Trailer, Front |
| 17 | 321–10 | 5 | Screw–HH |
| 18 | 3256–22 | 57 | Washer–Flat |
| 19 | 3290–357 | 24 | Nut–HHF |
| 20 | 105–4848 | 14 | Screw |

☆ Not serviced separately

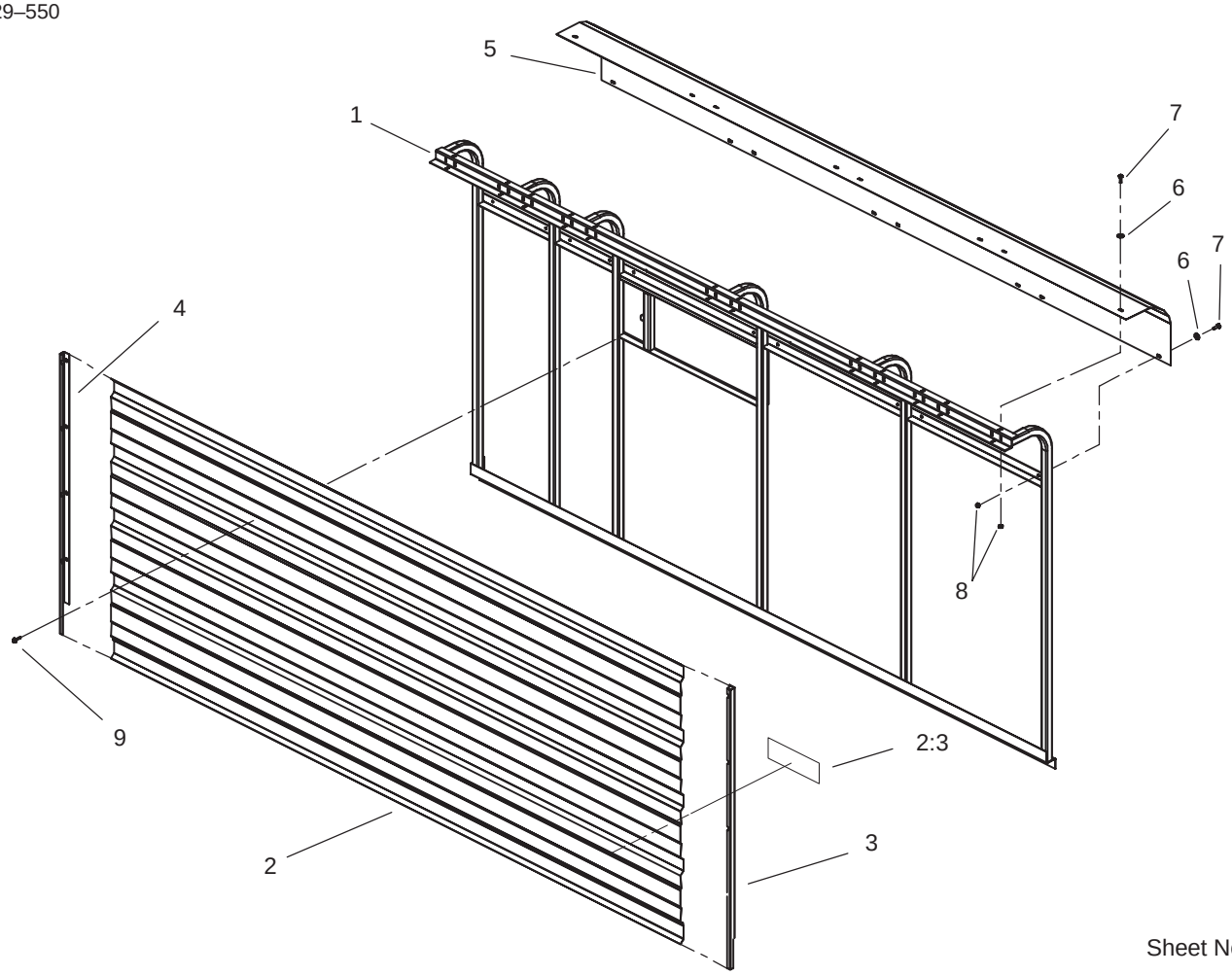



Sheet No.:A1

# Right Hand Sidewall Assembly

| Ref. No. | Part No. | Qty. | Description |
|---|---|---|---|
| 1 | 106–0174 | 1 | Sheet–Sidewall, RH |
| 1:3 | 106–0162 | 1 | Decal–Caution Stay Clear |
| 2 | VT130–0R–01 | 1 | Trim–Enclosure, Right |
| 3 | VT130–0L–01 | 1 | Trim–Enclosure, Left |
| 4 | 106–0173 | 1 | Corner–Roof, RH |
| 4:2 | 105–0738 | 1 | Decal–RH |
| 5 | VT203–0R–01 | 1 | Right Wall ASM |
| 6 | 3256–22 | 8 | Washer–Flat |
| 7 | 321–4 | 8 | Screw–HH |
| 8 | 3296–42 | 8 | Nut–Lock, NI |
| 9 | 105–0618 | 24 | Screw |

| Ref. No. | Part No. | Qty. | Description |
|---|---|---|---|

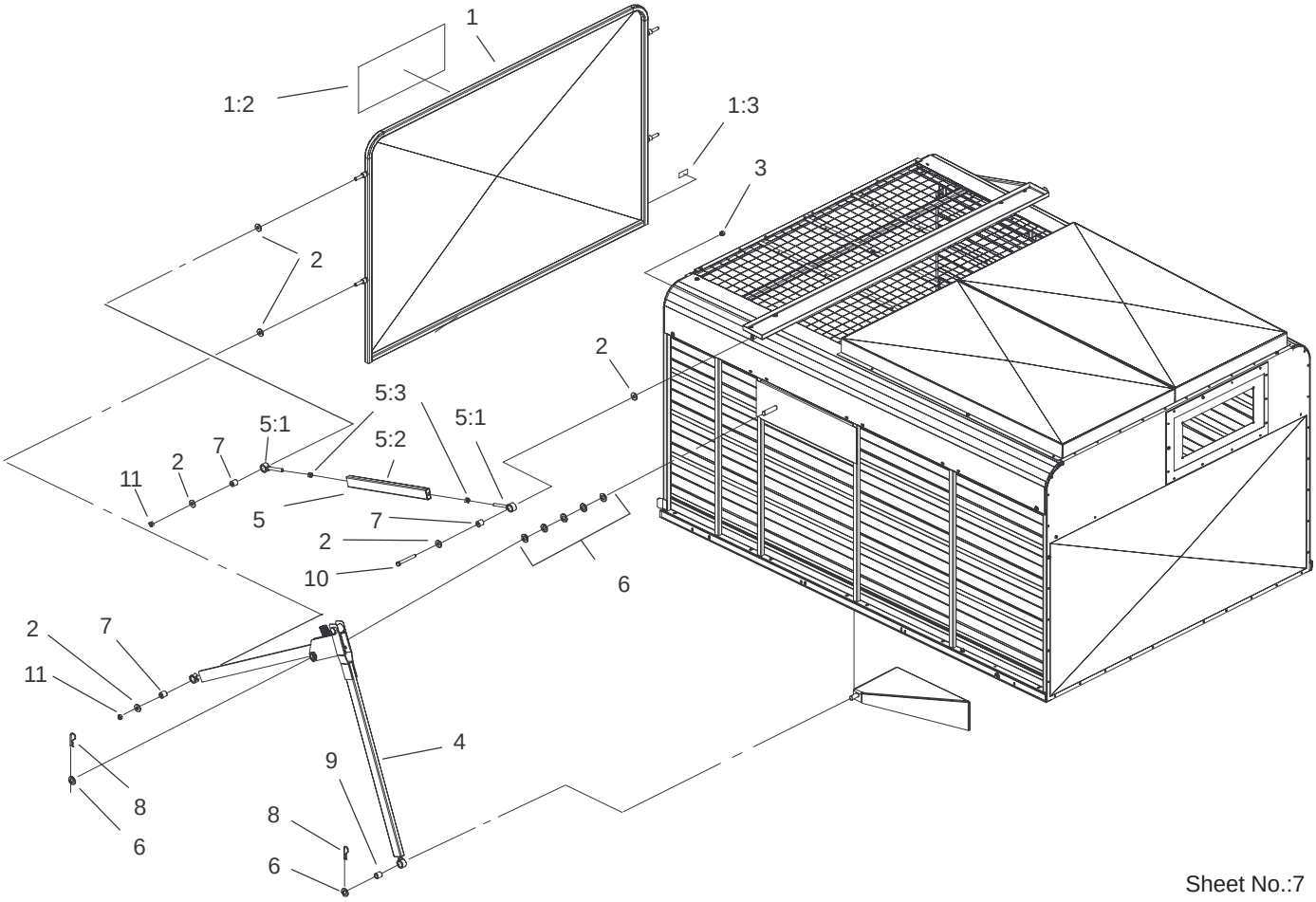



Sheet No.:A2

# Left Hand Sidewall Assembly

| Ref. No. | Part No. | Qty. | Description |
|---|---|---|---|
| 1 | VT203–0L–01 | 1 | Left Wall ASM |
| 2 | 106–0176 | 1 | Sheet–Sidewall, LH |
| 2:3 | 106–0162 | 1 | Decal–Caution Stay Clear |
| 3 | VT130–0L–01 | 1 | Trim–Enclosure, Left |
| 4 | 106–0175 | 1 | Corner–Roof, LH |
| 5 | VT130–0R–01 | 1 | Trim–Enclosure, Right |
| 6 | 3256–22 | 8 | Washer–Flat |
| 7 | 321–4 | 8 | Screw–HH |
| 8 | 3296–42 | 8 | Nut–Lock, NI |
| 9 | 105–0618 | 24 | Screw |

| Ref. No. | Part No. | Qty. | Description |
|---|---|---|---|

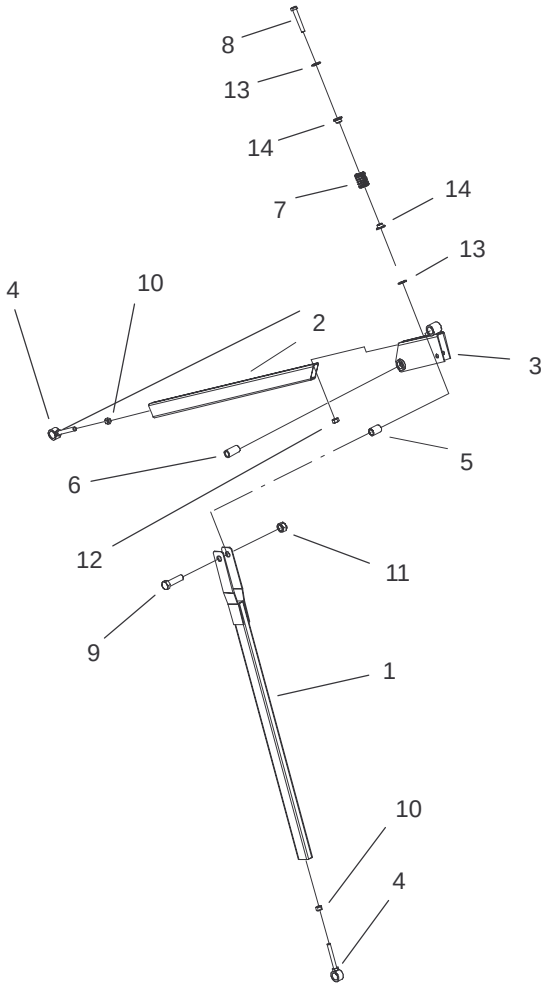



Sheet No.:7

# Door Assembly

| Ref. No. | Part No. | Qty. | Description |
|---|---|---|---|
| 1 | 106–0194 | 1 | Door–Trailer |
| 1:2 | 67–7920 | 1 | Decal–Toro Logo |
| 1:3 | 106–0162 | 1 | Decal–Caution Stay Clear |
| 2 | 3256–5 | 12 | Washer–Flat |
| 3 | 3296–23 | 2 | Nut–Lock, NI |
| 4 | SVA15100 | 2 | Link–Lower Door ASM |
| 5 | SVA15000 | 2 | Link–Upper Door ASM |
| 5:1 | SVA11700–01 | 1 | Link–ASM |
| 5:2 | SVA12200 | 2 | Pivot–Hinge |
| 5:3 | 3217–9 | 2 | Nut–HH |
| 6 | 3256–28 | 14 | Washer–Flat |
| 7 | SVA12700 | 6 | Bushing |
| 8 | 9335064 | 4 | Pin–Cotter, Hair |
| 9 | SVA12800 | 2 | Bushing |
| 10 | 325–17 | 2 | Screw–HH |
| 11 | 32153–5 | 4 | Nut–Lock |

| Ref. No. | Part No. | Qty. | Description |
|---|---|---|---|

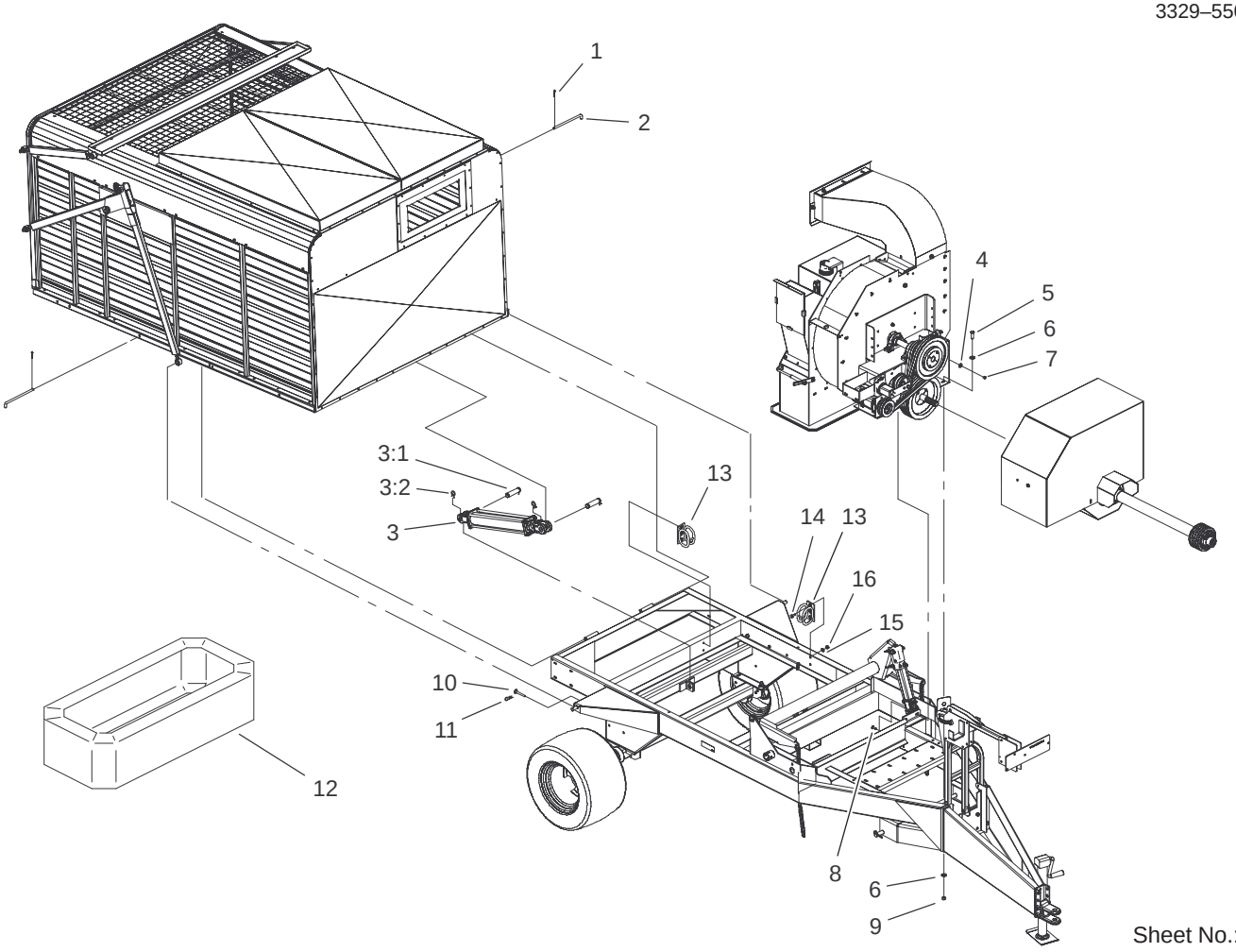



Sheet No.:A3

# Link – Lower Door Assembly

| Ref. No. | Part No. | Qty. | Description |
|---|---|---|---|
| 1 | SVA11800–01 | 1 | Pull Arm ASM |
| 2 | SVA11600–01 | 1 | Lower Linkage ASM |
| 3 | SVA12100–01 | 1 | Mount–Bracket |
| 4 | SVA12200 | 2 | Pivot–Hinge |
| 5 | SVA12900 | 1 | Bushing |
| 6 | SVA13000 | 1 | Bushing |
| 7 | GF206–00 | 1 | Spring–Compression |
| 8 | 325–13 | 1 | Screw–HH |
| 9 | 328–3 | 1 | Screw–HH |
| 10 | 3217–9 | 2 | Nut–HH |
| 11 | 3296–51 | 1 | Nut–Lock, NI |
| 12 | 3296–23 | 1 | Nut–Lock, NI |
| 13 | 3256–26 | 2 | Washer–Flat |
| 14 | SVA13300 | 2 | Bushing–Flange |

| Ref. No. | Part No. | Qty. | Description |
|---|---|---|---|



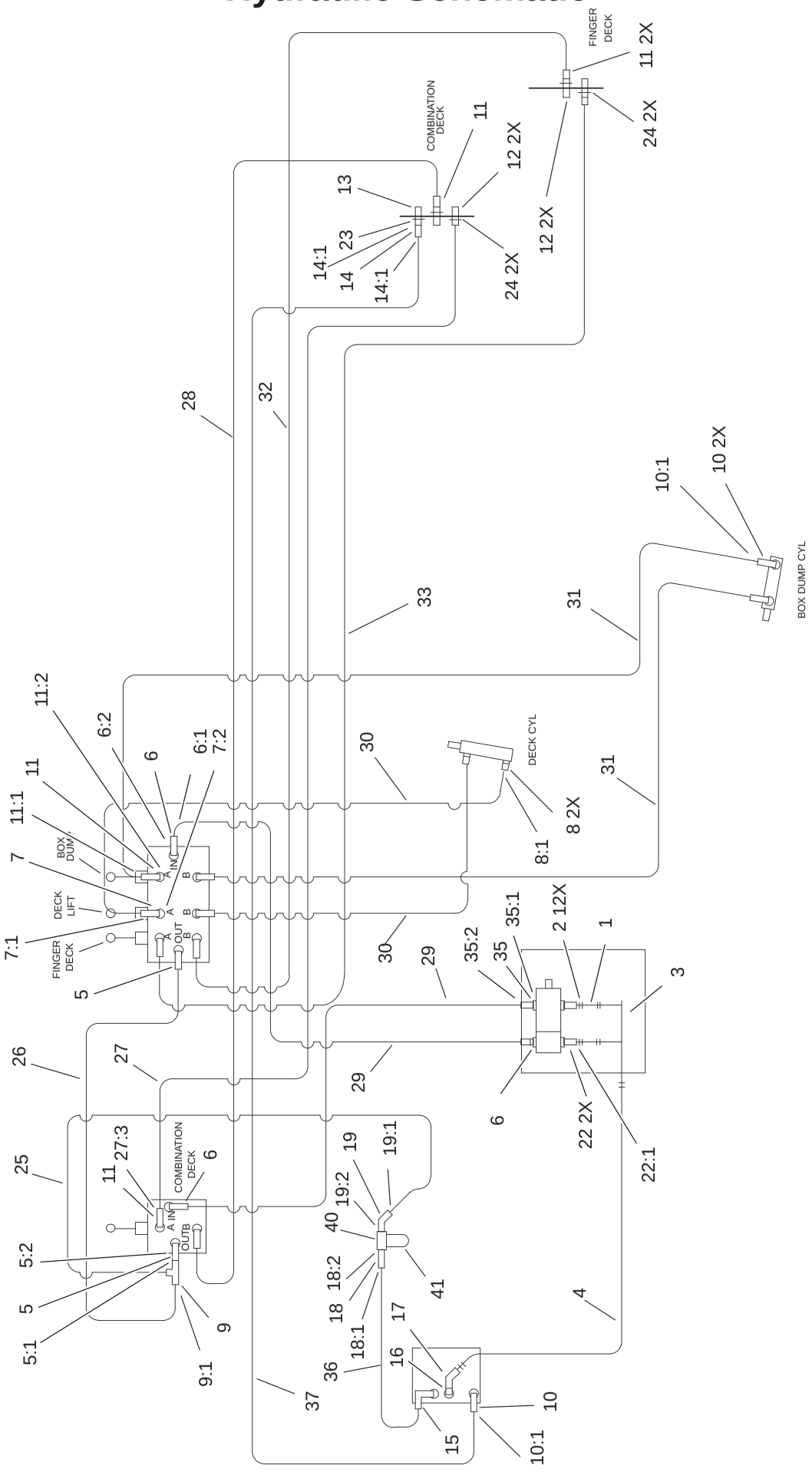

Sheet No.:8

# Cylinder Assembly

| Ref. No. | Part No. | Qty. | Description |
|---|---|---|---|
| 1 | 3272–22 | 2 | Pin–Cotter |
| 2 | PB114–00 | 2 | Pin–Hinge |
| 3 | PSP10300 | 1 | Hydraulic Cylinder ASM |
| 3:1 | PSP10301 | 2 | Pin |
| 3:2 | PSP10302 | 4 | Keeper |
| 4 | 3256–4 | 4 | Washer–Flat |
| 5 | 325–6 | 5 | Screw–HH |
| 6 | 3256–6 | 10 | Washer–Flat |
| 7 | 3296–39 | 4 | Nut–Lock, NI |
| 8 | 3231–25 | 4 | Screw–CARR |
| 9 | 3296–23 | 5 | Nut–Lock, NI |
| 10 | SVA12600 | 2 | Pin–Door, ASM |
| 11 | 3290–355 | 2 | Pin–Hair |
| 12 | SVP15100 | 1 | Ring–Canvas |
| 13 | 99–5621 | 2 | Guide–Hose |
| 14 | 322–3 | 4 | Screw–HH |
| 15 | 3256–23 | 4 | Washer–Flat |
| 16 | 3296–29 | 4 | Nut–Lock, NI |

| Ref. No. | Part No. | Qty. | Description |
|---|---|---|---|

# Hydraulic Schematic




Sheet No.:9

# Hydraulic Schematic

| Ref. No. | Part No. | Qty. | Description |
|---|---|---|---|
| 1 | 106–0072 | 2 | Hose–Suction |
| 2 | 2412–34 | 12 | Clamp–Hose |
| 3 | 106–0070 | 1 | Tube–Manifold |
| 4 | 106–0071 | 1 | Hose–Suction |
| 5 | 340–7 | 2 | Adapter |
| 5:1 | 237–65 | 1 | O–Ring |
| 5:2 | 237–80 | 1 | O–Ring |
| 6 | 340–6 | 3 | Fitting–HYD, Straight |
| 6:1 | 237–30 | 1 | O–Ring |
| 6:2 | 237–80 | 1 | O–Ring |
| 7 | 106–0073 | 1 | Fitting–Orificed |
| 7:1 | 237–22 | 1 | O–Ring |
| 7:2 | 237–79 | 1 | O–Ring |
| 7:99 | 32151–83 | 1 | Ring–Snap |
| 8 | 340–12 | 2 | Fitting–Straight |
| 8:1 | 237–22 | 1 | O–Ring |
| 9 | 340–147 | 1 | Fitting–HYD, Tee |
| 9:1 | 237–65 | 2 | O–Ring |
| 10 | 340–124 | 3 | Adapter |
| 10:1 | 237–22 | 1 | O–Ring |
| 11 | 340–3 | 7 | Adapter |
| 11:1 | 237–22 | 1 | O–Ring |
| 11:2 | 237–79 | 1 | O–Ring |
| 12 | 105–4169 | 4 | Coupler–Female |
| 13 | 63–1220 | 1 | Coupler–Disconnect, Quick |
| 14 | 340–82 | 1 | Adapter |
| 14:1 | 237–42 | 1 | O–Ring |
| 14:2 | 237–21 | 1 | O–Ring |
| 15 | 340–108 | 1 | Fitting–HYD |
| 16 | SVB14400 | 1 | Strainer–Suction |
| 17 | SVB15100 | 1 | Adapter–Cms |
| 18 | 340–8 | 1 | Adapter |
| 18:1 | 237–65 | 1 | O–Ring |
| 18:2 | 237–81 | 1 | O–Ring |
| 19 | 340–156 | 1 | Fitting–HYD |
| 19:1 | 237–65 | 1 | O–Ring |
| 19:2 | 237–81 | 1 | O–Ring |
| 22 | 353–987 | 2 | Fitting–HYD, 90° |
| 22:1 | 237–81 | 1 | O–Ring |
| 23 | 32151–83 | 1 | Ring–Snap |
| 24 | 32120–2 | 4 | Ring–Retaining |
| 25 | 105–0649 | 1 | HYD Hose ASM |
| 26 | 105–0648 | 1 | HYD Hose ASM |
| 27 | 105–0650 | 1 | HYD Hose ASM |
| 27:3 | 237–79 | 1 | O–Ring |
| 28 | 105–0651 | 1 | HYD Hose ASM |
| 29 | 105–0653 | 2 | HYD Hose ASM |
| 30 | 105–0642 | 2 | HYD Hose ASM |
| 31 | 105–0652 | 2 | HYD Hose ASM |
| 32 | 105–0645 | 1 | HYD Hose ASM |
| 33 | 105–0646 | 1 | HYD Hose ASM |
| 35 | 340–105 | 1 | Fitting–HYD, 90° |
| 35:1 | 237–80 | 1 | O–Ring |
| 35:2 | 237–30 | 1 | O–Ring |
| 36 | 105–0638 | 1 | HYD Hose ASM |
| 37 | 105–0654 | 1 | HYD Hose ASM |
| 40 | 92–5821 | 1 | Filter Head ASM |
| 41 | 54–0110 | 1 | Filter–Oil, Transmission |

| Ref. No. | Part No. | Qty. | Description |
|---|---|---|---|
| *42 | SVA13800 | 10 | Tiewire |
| 44 | | 3 | Adapter |
| 44:1 | 237–30 | 1 | O–Ring |
| 44:2 | 237–79 | 1 | O–Ring |

* Not illustrated


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