



Side Bed Racking Kit

Workman® GTX, MDX, or UTX Passenger Utility Vehicle

Model No. 08148

Installation Instructions

Important: Before installing this kit, you must install the Center Bed Racking Kit (Model 08142 or 08147).

Important: When installing the Side Bed Racking Kit on the driver's side or both sides of a Lifted GTX Workman Vehicle, or a vehicle equipped with the Lift Kit (Model 07414), you must install one of the following kits: Canopy with ROPS Kit (Model 07169) or Cab Kit (Model 07142).

Installation

Loose Parts

Use the chart below to verify that all parts have been shipped.

Description	Qty.	Use
No parts required	—	Prepare the machine.
Side rack assembly	1	Install the side bed racking kit.
Rack panel	2	
Carriage bolt (5/16 x 3/4 inch)	10	
Locknut (5/16 inch)	10	

Preparing the Machine

1. Park the machine on a level surface.
2. Shift the transmission lever to the P (Park) position.
3. Shut off the engine and remove the key.



Installing the Side Bed Racking Kit

Note: You can install the Side Bed Racking Kit on either side of the machine or on both sides of the machine.

1. Loosely secure the side rack assembly to the center rack using 1 carriage bolt (5/16 x 3/4 inch) and 1 locknut (5/16 inch) as shown in [Figure 1](#).

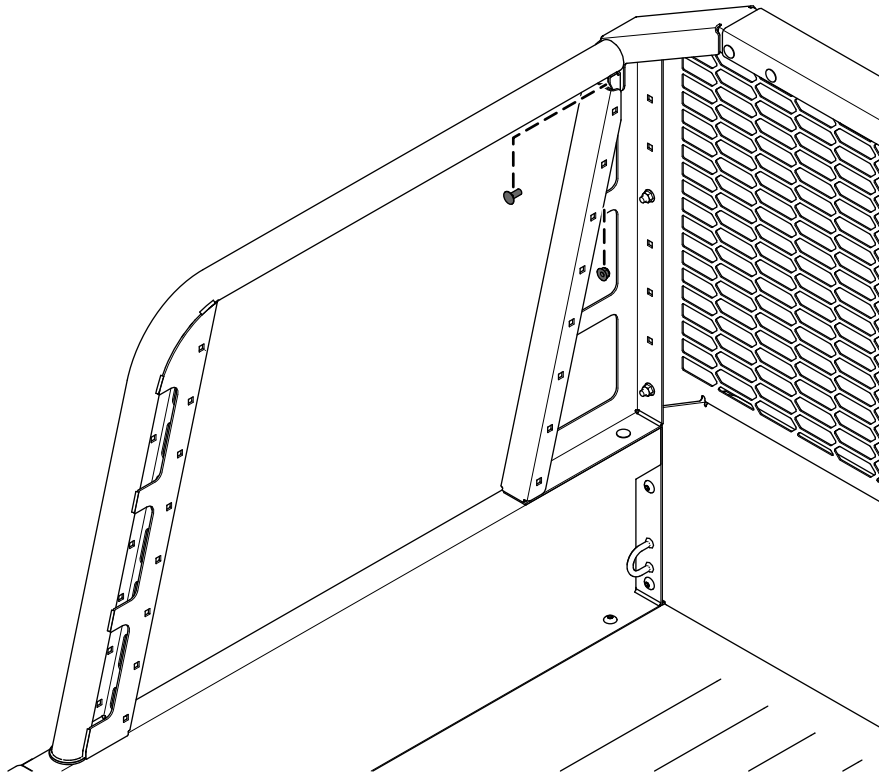


Figure 1

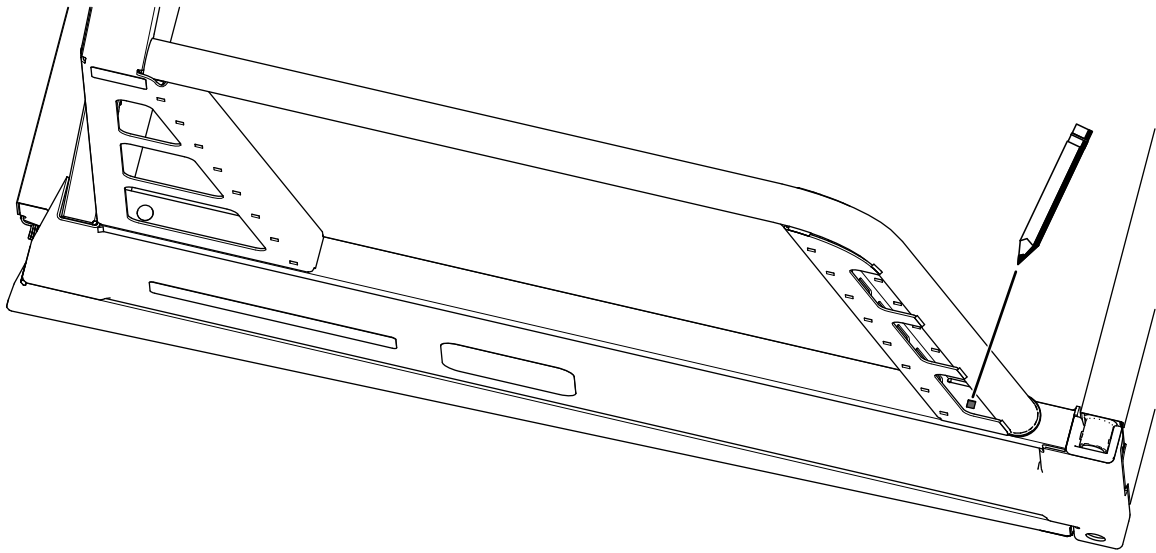
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2. With the side rack assembly aligned with the outside of the cargo bed, mark the locations for drilling as shown in [Figure 2](#).
3. Remove the side rack assembly from the center rack.
4. Center-punch the marked locations on the cargo bed.
5. Drill 1 hole (9 mm or 11/32 inch) in the cargo bed.

⚠ CAUTION

Using a drill without proper eye protection may allow debris to enter the eyes, causing injury.

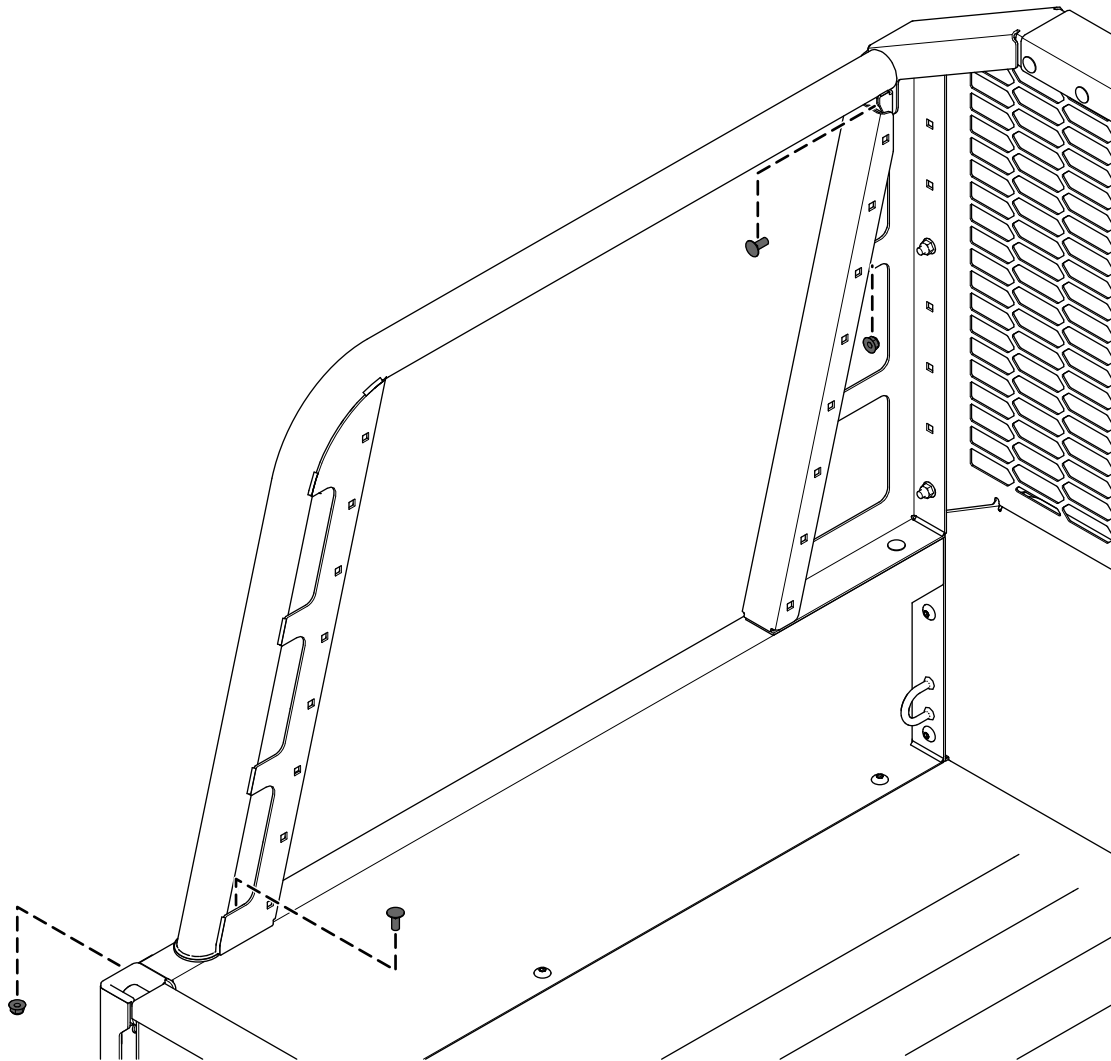
When drilling, always wear eye protection.



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Figure 2

6. Loosely secure the side racking frame to the center rack and cargo bed using 2 carriage bolts (5/16 x 3/4 inch) and 2 locknuts (5/16 inch) as shown in [Figure 3](#).



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Figure 3

7. In your desired position, loosely secure the 2 rack panels to the side rack assembly and center rack using 8 carriage bolts (5/16 x 3/4 inch) and 8 locknuts (5/16 inch) as shown in [Figure 4](#).

Note: You can install the rack panels to the inside or outside of the side racking frame at your desired position.

Note: You can purchase additional rack panels and fasteners. Refer to the table below for the parts needed. You can attach up to 4 rack panels to each side of the racking frame.

Toro Part Number	Part Description	Quantity Needed
145-2134-05	Rack panel	1
144-2265	Carriage bolt (5/16 x 3/4 inch)	4
104-8300	Locknut (5/16 inch)	4

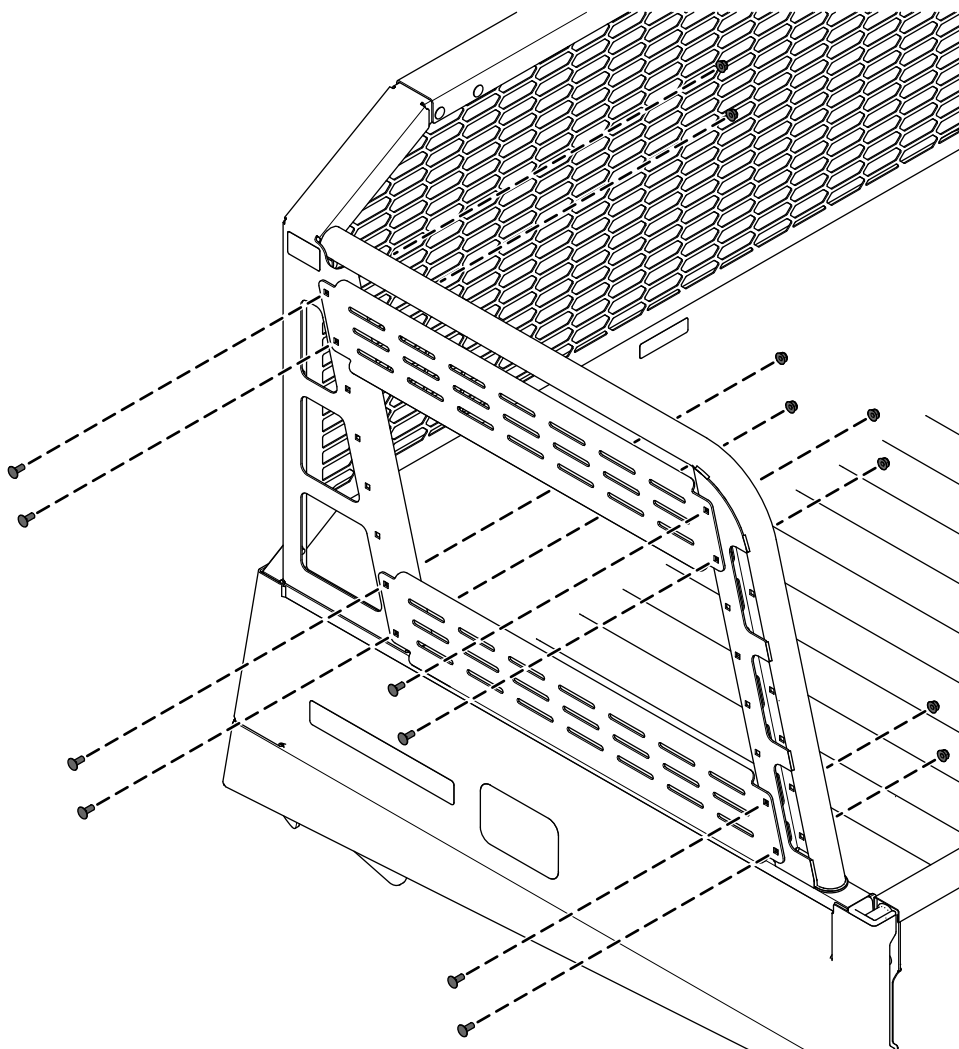


Figure 4

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8. Torque all the fasteners to 20 to 25 N·m (180 to 220 in-lb).