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Form No. 3470-896 Rev A

Parts Catalog

Log Splitter

Model No. 23618HD—Serial No. 416700000 and Up



Ordering Replacement Parts

To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1, 6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustration and in parts lists.

Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

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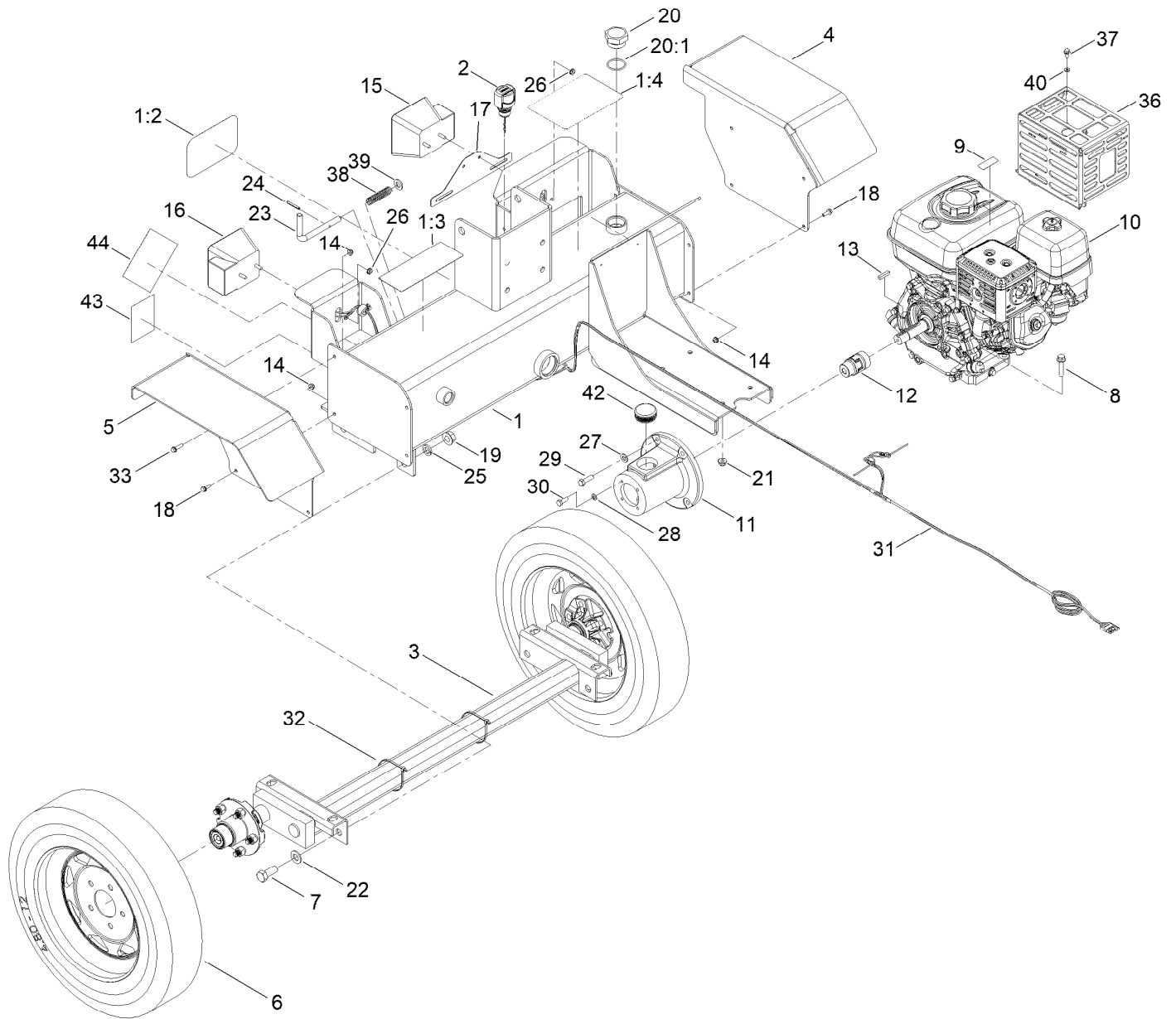
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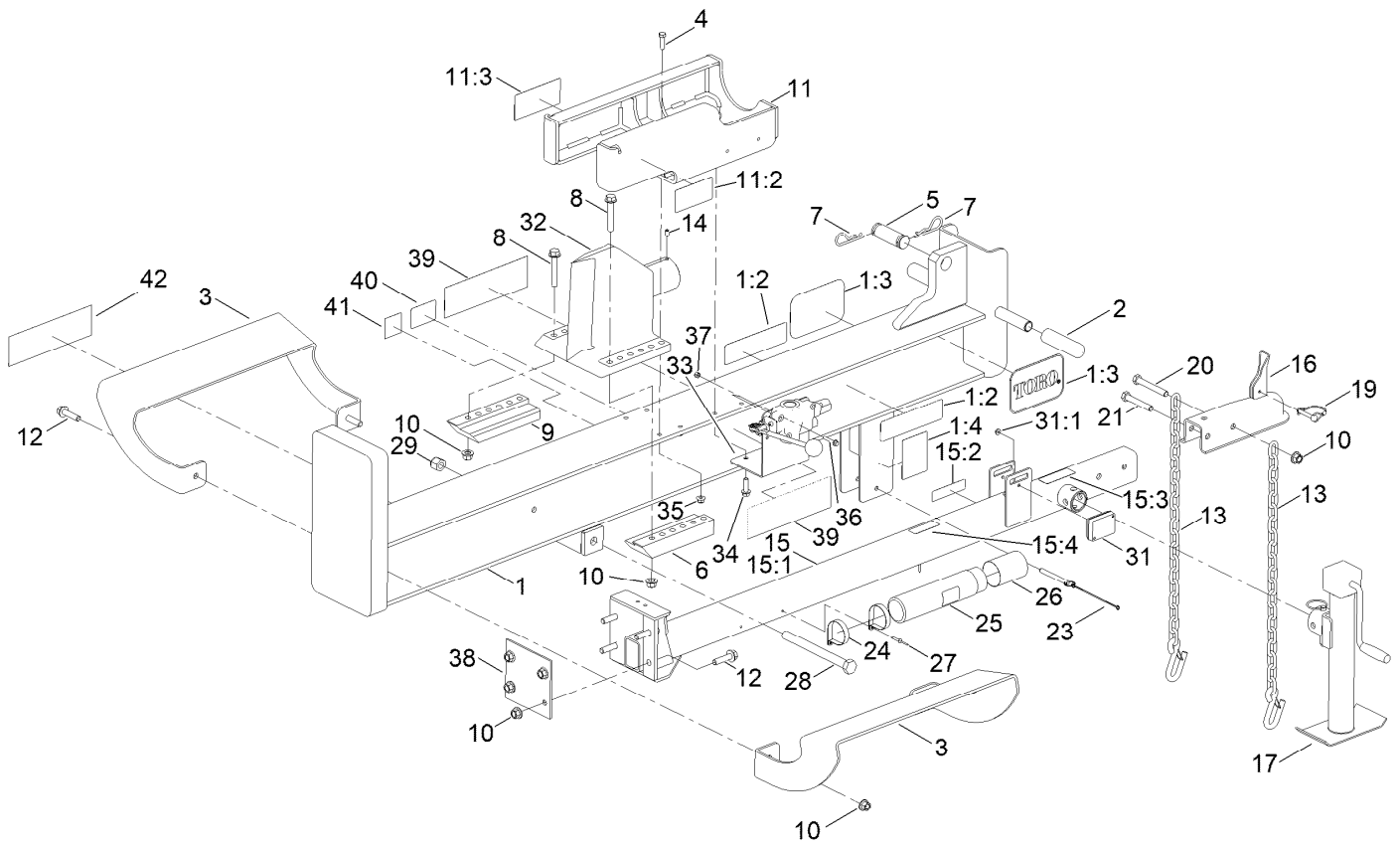
Engine and Axle Assembly



Engine and Axle Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	137-0637	1	HYD Tank ASM	20:1	237-101	1	O-Ring
1:2	62-5550	1	Decal	21	104-8301	4	Nut-HF, NI
1:3	137-0551	1	Decal-Warning	22	119-1868	4	Washer
1:4	145-4999	1	Decal-Service , 23618[hd]]	23	137-0601	1	Pin-Latch
2	132-9292	1	Breather	24	32121-34	1	Pin-Roll
3	136-4575	1	Axle ASM	25	3253-23	4	Washer-Lock
4	137-0639-03	1	Fender-LH	26	32149-2	4	Nut-Keps
5	137-0638-03	1	Fender-RH	27	3256-24	4	Washer-Plain
6	120-1206	2	Wheel And Tire ASM	28	3253-4	4	Washer-Lock
7	327-4	4	Screw-HH	29	323-7	4	Screw-HH
8	3234-19	4	Screw-HHF	30	322-4	4	Screw-HH
9	130-8322	1	Decal-Warning, Ethanol	31	136-4571	1	Harness-Wire
10	145-3189	1	Engine-Honda, Gx270	32	3290-379	2	Tie-Cable
11	144-7106-03	1	Mount-Pump [black]	33	120-4654	2	Screw-HHF
12	137-0566	1	Coupler-Flex	36	137-0595-03	1	Guard-Muffler
13	13-2840	1	Key-Square	37	33103-016	2	Screw-HHF
14	104-7201	8	Nut-HF, NI	38	95-4256	1	Spring-Compression
15	120-3735	1	Light-Tail, LH	39	106-9888	1	Washer-Flat
16	120-3734	1	Light-Tail, RH	40	3256-14	2	Washer-Flat
17	125-8659-03	1	Holder-Plate, License	42	137-6827	1	Plug-Plastic
18	115-5103	6	Screw-HHF	43	145-3328	1	Decal- Rhvsg3X4
19	32128-50	4	Nut-Flange	44	131-0714	1	Decal-Cper0001
20	108-8468	1	Plug-HH				

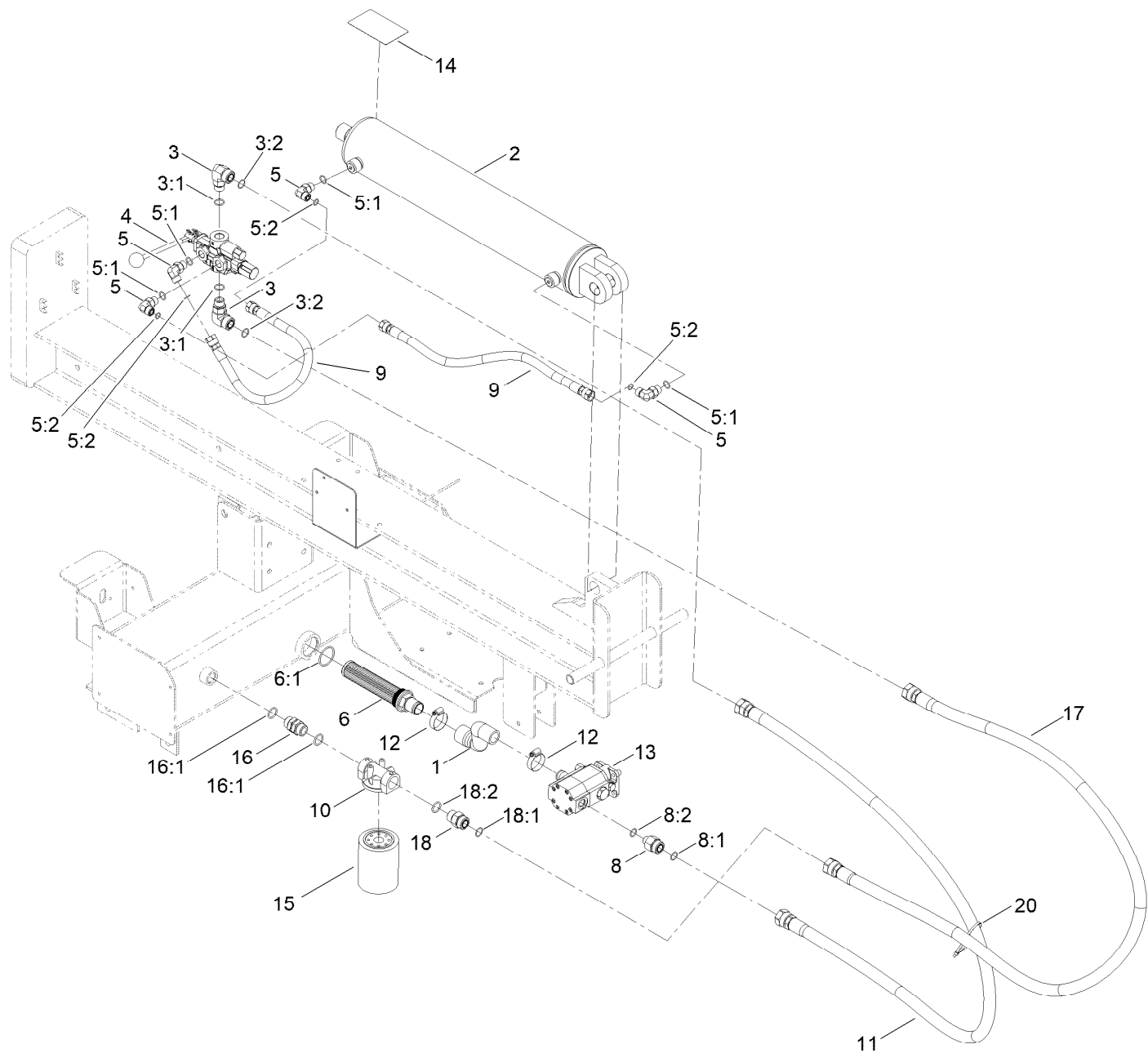
Splitter Frame Assembly



Splitter Frame Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	137-0634	1	Beam ASM	16	145-3188	1	Receiver-Ball Hitch
1:2	137-0552	2	Decal	17	145-3186	1	Jack
1:3	62-5550	2	Decal	19	105-9245	1	Pin-Lock
1:4	137-0588	1	Decal-Warning, Pin	20	325-15	1	Screw-HH
2	120-1333	2	Grip-Handle	21	325-13	1	Screw-HH
3	136-4668-03	2	Plate-Catch	23	136-4588	1	Pin
4	323-7	4	Screw-HH	24	2412-120	2	Clamp-R
5	120-1420	1	Pin-Pivot	25	104-7050	1	Tube-Manual
6	145-0635-03	1	Bar-Slide, LH	26	104-7048	1	Cap-Housing
7	3290-256	2	Pin-Hair	27	107-0386	3	Rivet-Blind
8	3234-40	12	Screw-HF	28	120-1796	1	Bolt-HH
9	145-0634-03	1	Bar-Slide, RH	29	3296-51	1	Nut-Lock, NI
10	99-5107	20	Nut-Lock	31	127-7562	2	Lamp-Marker, Front Side
11	161-7259	1	Dislodge Bracket W/Decals	31:1	32149-2	1	Nut-Keps
11:2	137-0555	1	Decal-Warning, Pinch Point	32	136-4674-03	1	Wedge [black]
11:3	137-0564	1	Decal-Caution, Dangerous Area	33	161-7253-03	1	Bracket-Valve
12	133-0041	6	Screw-HF	34	119-4061	2	Screw-HHF
13	119-3045	2	Chain-Safety, Trailer	35	104-8301	4	Nut-HF, NI
14	3247-4	1	Screw-Set	36	94-5781	3	Screw-HHF
15	147-3205	1	Decal ASM-Tube	37	3296-42	3	Nut-Lock, NI
15:1	145-4996-01	1	Tongue ASM [red]	38	144-2034-01	1	Plate - Backing
15:2	133-8062	1	Decal-Spark Arrestor	39	147-7002	2	Decal-Rhhlg3X10
15:3	137-0554	1	Decal-Caution	40	131-0718	1	Decal-Cper0011
15:4	120-0625	1	Decal-Warning	41	131-0716	1	Decal-Cper0003
				42	131-0715	1	Decal-Cper0002

Hydraulic Pump Assembly



Hydraulic Pump Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	136-4675	1	Hose-Molded	9	161-2347	2	Hose ASM-HYD
2	145-0623	1	Cylinder-Hydraulic	10	92-5821	1	Head-Filter
2:1	147-3204	1	Kit-Seal ●	11	144-7461	1	Hose ASM-HYD
3	340-16	2	Fitting-HYD, 90 DEG	12	2412-111	2	Clamp-Hose, W/Liner
3:1	237-80	1	O-Ring	13	161-6860	1	Pump HYD
3:2	237-58	1	O-Ring	14	137-0587	1	Decal- Caution, Control
4	161-7256	1	Valve-Control	15	54-0110	1	Filter-Oil, Transmission
5	340-98	4	Fitting-Elbow, 90 DEG	16	98-9906	1	Fitting-Thread, Straight
5:1	237-79	1	O-Ring	16:1	237-81	2	O-Ring
5:2	237-30	1	O-Ring	17	144-7462	1	Hose ASM-HYD
6	145-2463	1	Strainer-Tank, Hydraulic	18	340-9	1	Fitting-STR
6:1	340-136	1	O-Ring	18:1	237-58	1	O-Ring
8	98-9921	1	Fitting-Straight	18:2	237-81	1	O-Ring
8:1	237-145	1	O-Ring	20	3290-379	3	Tie-Cable
8:2	237-79	1	O-Ring				

● Not illustrated

Attachments and Accessories

For 23618HD Log Splitter

Product Name	Model/Part
PX Hydraulic Fluid (5 Gal)	133-8086
PX Hydraulic Fluid (55 Gal).....	133-8087
Spark Arrester Kit	137-0592
Pump Service Kit	137-4850
Cylinder Service Kit	137-4852
Oil-30/10W-30 Synthetic (Quart).....	138-6053
PX Hydraulic Fluid-4 Pack (Gallon).....	138-9460
10W30 4-Cycle Engine Oil (32oz Bottle).....	38280

Notes:



Count on it.