



Count on it.

Parts Catalog

Heated (Only) Cab Kit

**2015 and After Groundsmaster® 4000-D
Rotary Mower**

Model No. 31232—Serial No. 408000000 and Up



Ordering Replacement Parts

To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1, 6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustration and in parts lists.

Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

Contents

Frame, Mount and Seal Assembly 4

Windshield Wiper and Fresh-Air Filter Assembly 6

Window and Door Assembly 8

RH Door Assembly 10

LH Door Assembly 11

Heater Hose and Washer Bottle Assembly 12

Interior Foam Assembly 14

Mount Cover Step and Tread Assembly 16

Deck Bumper Assembly 18

Roof, Headliner and Heat Mixing Box Assembly 20

Headliner Wire Harness Assembly 22

Blower Mount Assembly 24

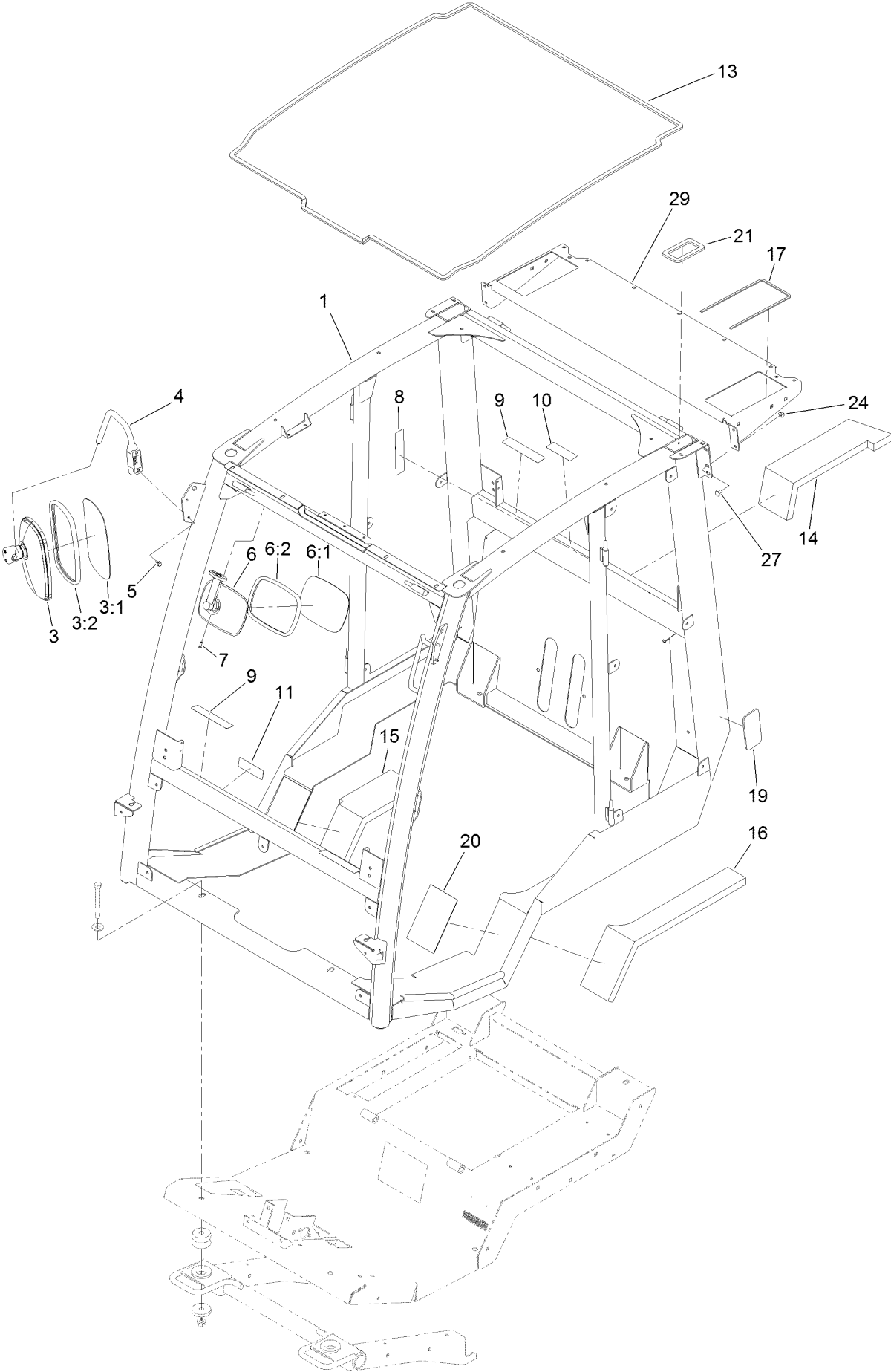
Heater Core Bracket and Cover Assembly 26

Heat / AC Mixing Box Housing Assembly 28

Air Diverter Assembly 30

Air Diverter Assembly No. 121-8369 32

Frame, Mount and Seal Assembly

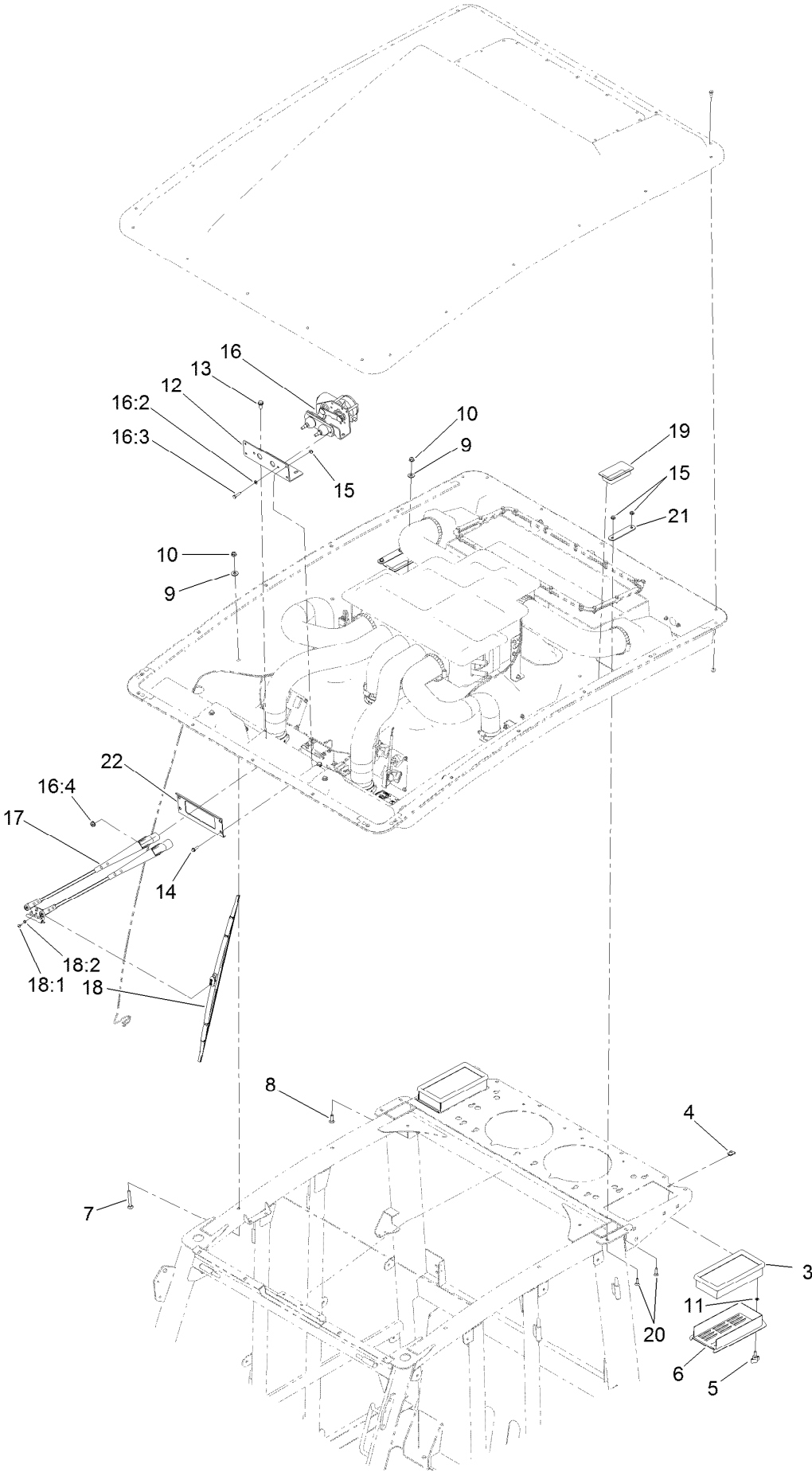


Frame, Mount and Seal Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	136-1790-03	1	Frame ASM	11	130-5356	1	Decal-Traction Pedal
3	121-8341	2	Side Mirror ASM	13	130-0586	1	Seal-Foam, Frame Roof
3:1		1	Mirror-Glass ●	14	121-8545	1	Seal-Foam, RH-Upper
3:2		1	Gasket ●	15	121-8546	1	Seal-Foam, RH
4	121-8275	2	Arm-Mirror, Side	16	121-8508	1	Foam-Seal, LH
5	33103-016	4	Screw-HHF	17	130-0587	2	Seal-Foam, Roof Air Filter
6	121-8343	1	Interior Mirror ASM	19	130-5923	2	Pad
6:1		1	Mirror ●	20	130-5978	2	Patch-Tread
6:2		1	Gasket ●	21	130-5855	2	Seal-Tube, Rear
7	32144-32	2	Screw-PPH	24	104-8300	4	Nut-HF, NI
8	130-0594	1	Decal-Warning	27	3230-18	4	Screw-CARR
9	130-0611	3	Decal-Window, Pin	29	136-1776-03	1	Shelf-Mount, Fan
10	130-5355	1	Decal-Window, Hood				

● Not serviced separately

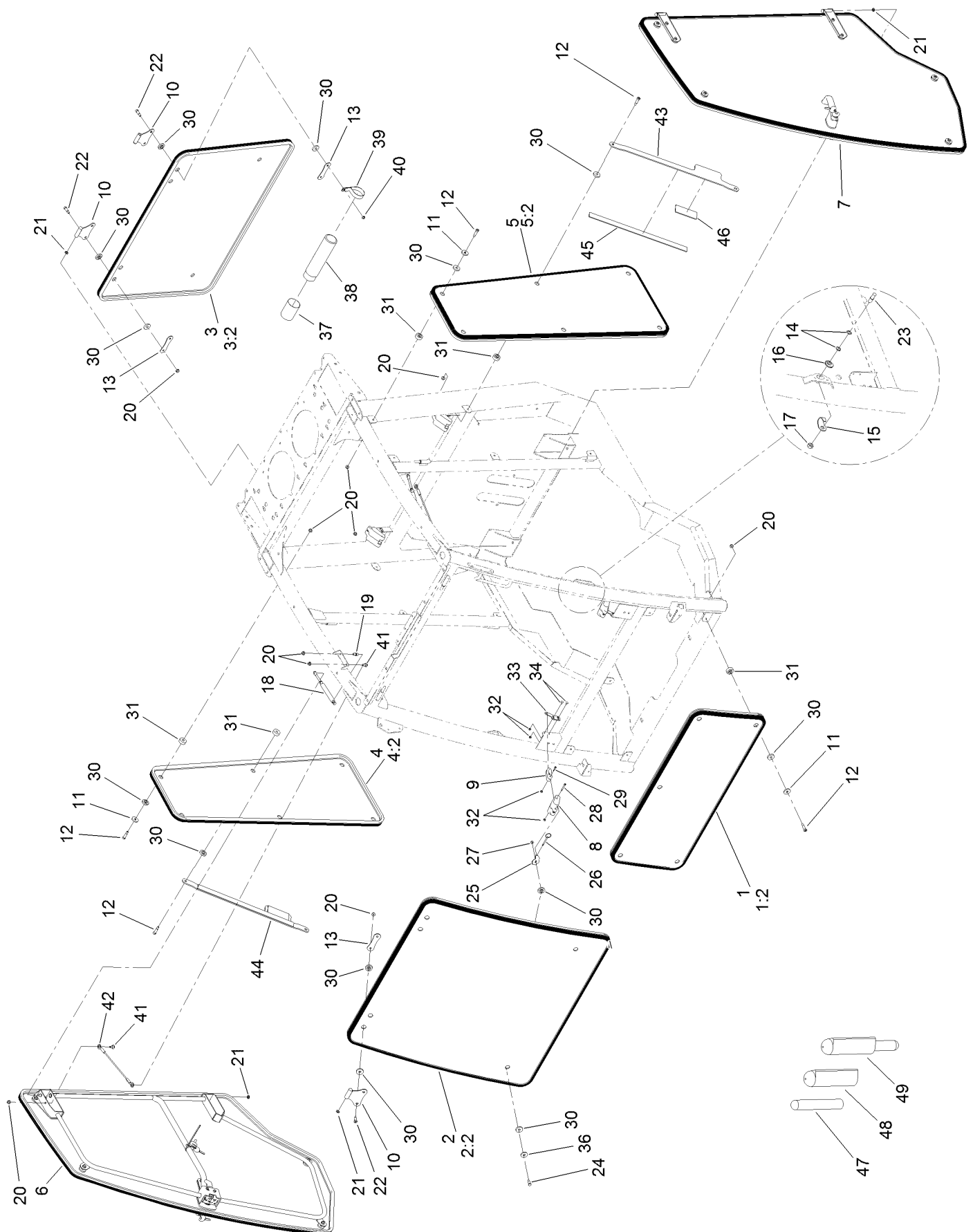
Windshield Wiper and Fresh-Air Filter Assembly



Windshield Wiper and Fresh-Air Filter Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
3	121-8457	2	Filter-Air	16	125-7452	1	Wiper Motor ASM
4	107069	2	Clip	16:2	3253-3	1	Washer-Lock
5	126-5846	2	Knob-T	16:3	33113-025	1	Screw-HH
6	125-9825-03	2	Cover-Air, Fresh	16:4	112-2844	2	Nut-HF
7	3230-9	4	Screw-CARR	17	125-7453	1	Arm-Wiper
8	3230-22	13	Screw-CARR	18	125-7454	1	Blade-Wiper
9	3256-3	17	Washer-Flat	18:1	47-2830	2	Screw
10	104-8300	17	Nut-HF, NI	18:2	43-5920	2	Washer-Lock, Spring
11	32115-15	2	Nut-Push	19	130-5661	2	Tube-Sleeve
12	130-5871	1	Bracket-Wiper	20	3229-30	4	Screw-CARR
13	32144-11	2	Screw-HWH	21	130-5854	2	Brace-Seal
14	32105-15	4	Screw-HWH	22	130-6068-03	1	Plate-Washer, Wiper Motor
15	104-7201	8	Nut-HF, NI				

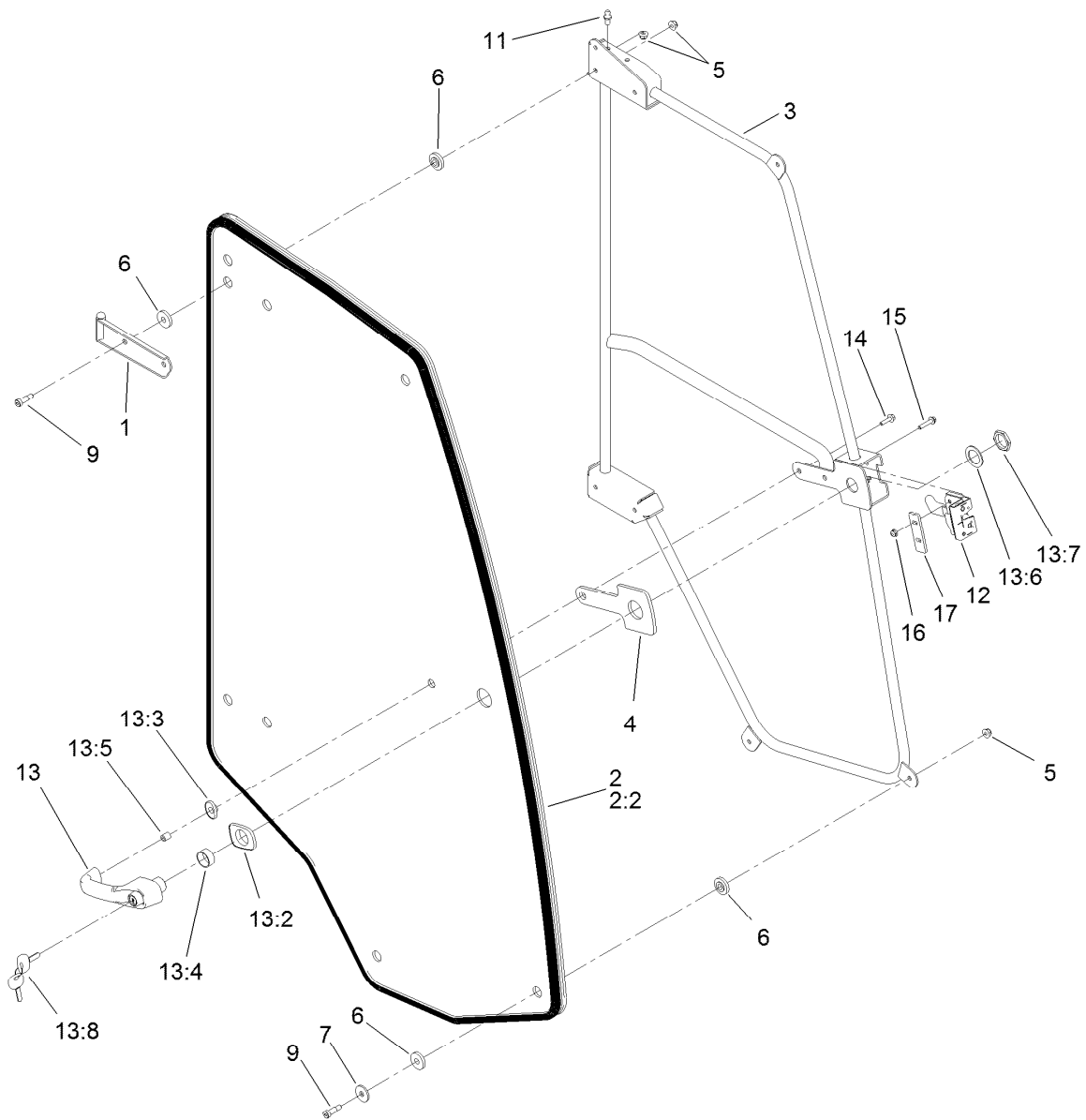
Window and Door Assembly



Window and Door Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	130-5681	1	Lower Front Window ASM	23	125-9993	2	Striker-Stud
1:2	121-8211	1	Trim-Window, Front	24	119-9812	4	Bolt-Shoulder
2	130-5680	1	Upper Front Window ASM	25	144-3308	4	Mount-Latch
2:2	121-8212	1	Seal-Trim	26	127-9850	4	Pin-Release, Quick
3	130-5682	1	Rear Window ASM	27	104-7201	4	Nut-HF, NI
3:2	130-0637	1	Seal-Trim	28	3274-59	4	Screw-HSH
4	130-5676	1	RH-Side Window ASM	29	3274-14	4	Screw-HSH
4:2	121-8215	1	Seal-Trim	30	125-9982	41	Bushing-Flange
5	130-5677	1	LH-Side Window ASM	31	125-9537	17	Bushing-Flange
5:2	121-8215	1	Seal-Trim	32	120-9681	16	Nut-Lock, NI
6		1	RH Door ASM ●	33	130-0590	4	Mount-Tab
7		1	LH Door ASM ●	34	1-807513	8	Bolt-CARR
8	125-9792	4	Handle-Window	36	125-9676	4	Washer-Backup
9	125-9793	4	Link-Window	37	104-7048	1	Cap-Housing
10	121-8535-03	4	Hinge-Window	38	104-7050	1	Tube-Manual
11	130-5815	13	Washer-Backup	39	2412-133	2	Clamp-R
12	125-9521	17	Screw-Shldr HSH	40	3296-47	2	Nut-Lock,NI
13	144-3307	4	Plate-Backer, Windshield	41	120-9471	4	Bolt-Shoulder
14	73-0040	2	Washer-Thrust	42	130-5726	2	Lanyard
15	121-8393	2	Guard-Striker	43	130-6095-03	1	Strap-Support, Left
16	125-9992	2	Adjuster-Stud	44	130-6091-03	1	Strap-Support
17	106-0327	2	Nut-Hex	45	130-6096	2	Strap-Foam, 19.5 Inch
18	130-6083	2	Spring-Gas, Door	46	130-6097	2	Strap-Foam, 4.25 Inch
19	98-3104	2	Stud-Ball	47	133-1110	1	Pin-Hinge
20	104-8300	29	Nut-HF, NI	48	121-8439	1	Receiver-Pivot, Hinge
21	121-8441	8	Washer-Spacer	49	121-8440	1	Pivot-Hinge
22	125-9520	8	Screw-Shoulder, HSH				

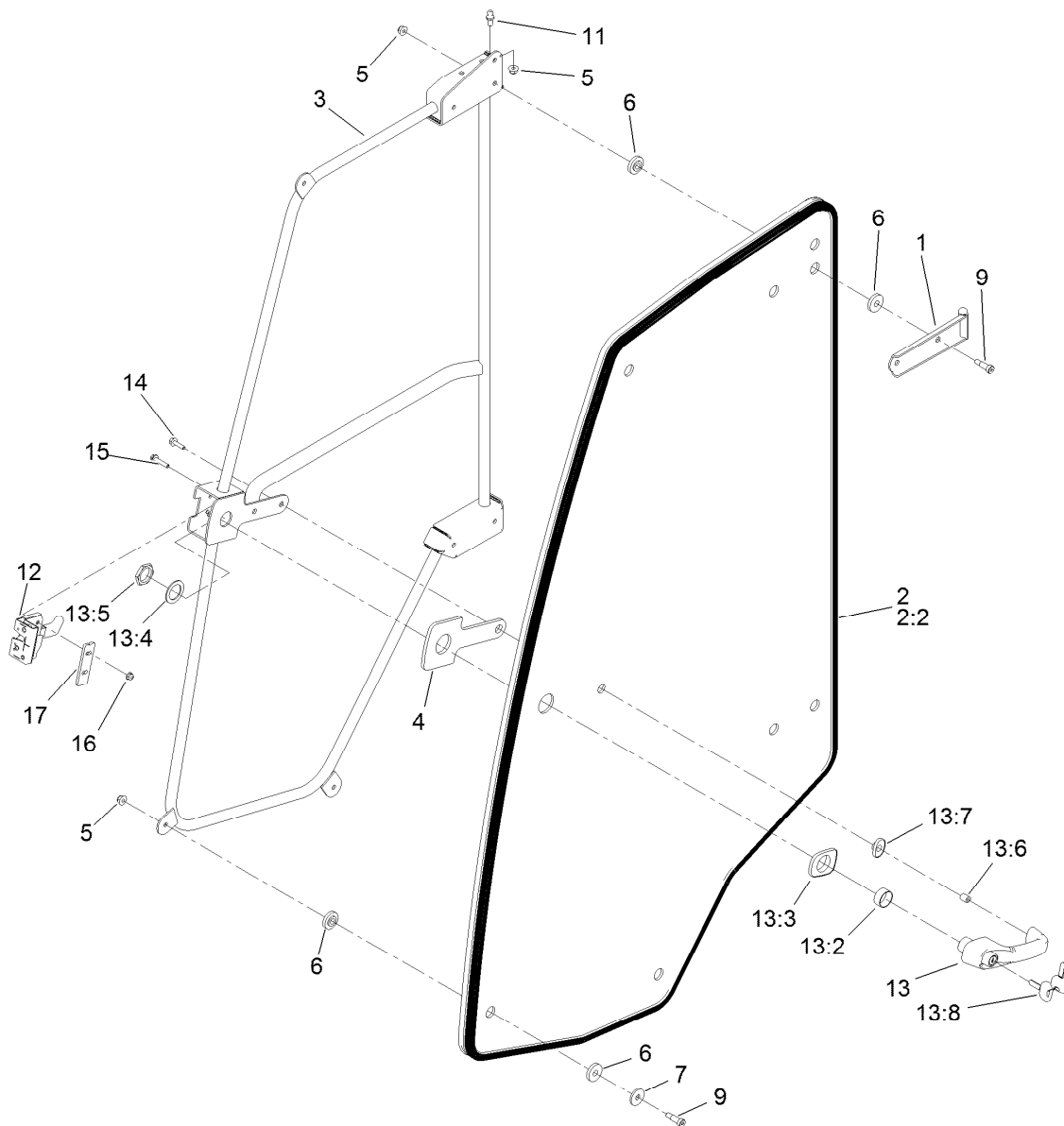
● Not serviced separately



RH Door Assembly

Ref.	Part Number	Qty.	Description
1	125-9618-03	2	Hinge-Door, RH
2	130-5678	1	RH Door ASM
2:2	125-9799	1	Trim-Door
3	121-8570-03	1	Frame-Door, RH
4	121-8331	1	Gasket-Handle
5	104-8300	9	Nut-HF, NI
6	125-9982	16	Bushing-Flange
7	125-9676	4	Washer-Backup
9	125-9520	8	Screw-Shoulder, HSH
11	98-3104	1	Stud-Ball
12	121-8390	1	Latch-RH
13	121-8630	1	Handle ASM

Ref.	Part Number	Qty.	Description
13:2	121-8628	1	Cylinder-Mounting, Key
13:3	121-8322	1	Grommet-Mounting, Large
13:4	121-8327	1	Washer
13:5	121-8328	1	Nut
13:6	121-8627	1	Cylinder-Mounting, End
13:7	121-8323	1	Grommet-Mounting, Small
13:8	125-9531	1	Key-Set
14	33103-025	1	Screw-HHF
15	3234-21	2	Screw-HHF
16	104-7201	2	Nut-HF, NI
17	121-8395	1	Plate-Support, Latch

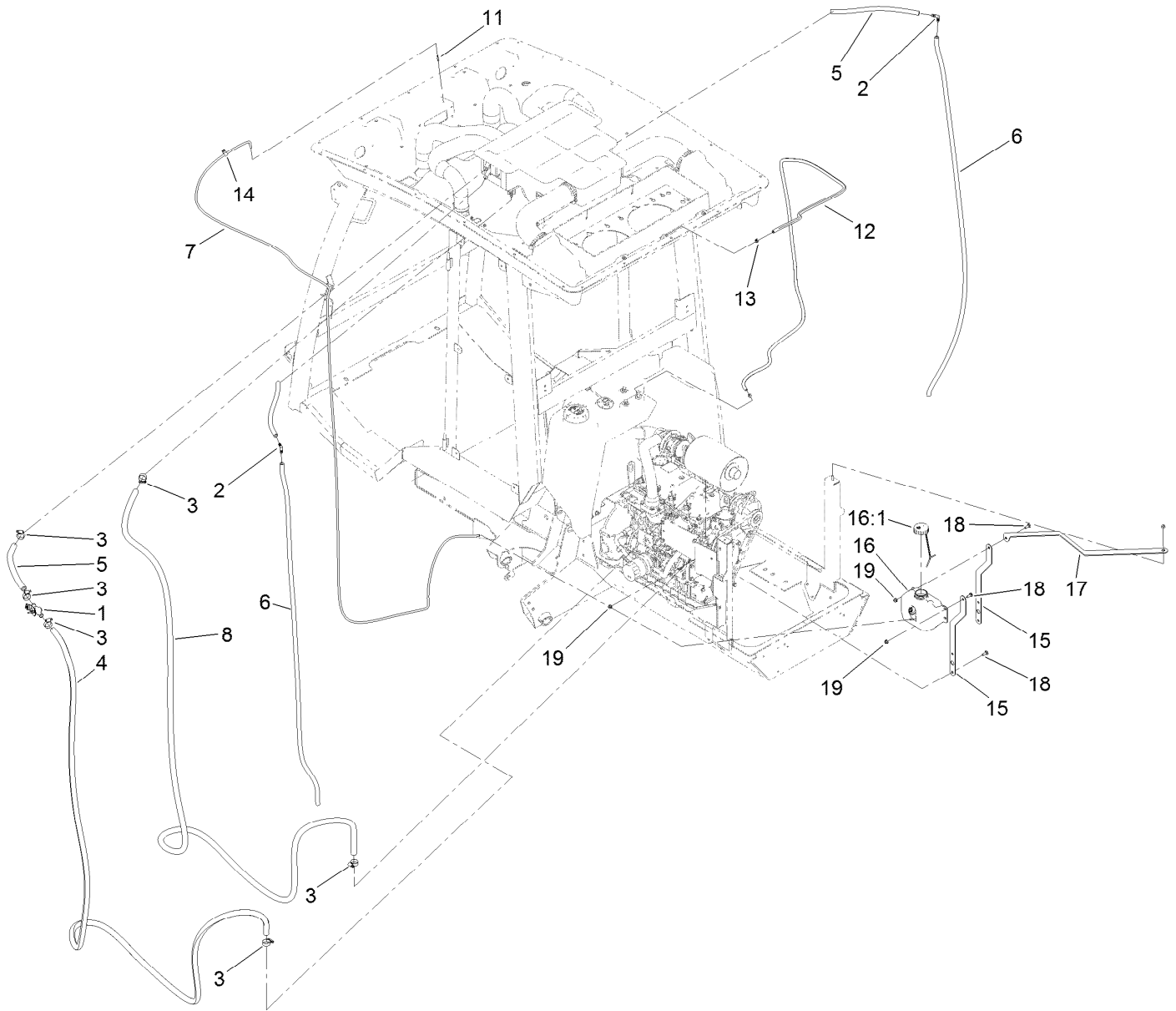


LH Door Assembly

Ref.	Part Number	Qty.	Description
1	125-9619-03	2	Hinge-Door, LH
2	130-5679	1	LH Door ASM
2:2	121-8216	1	Trim-Window
3	121-8571-03	1	Frame-Door, LH
4	121-8331	1	Gasket-Handle
5	104-8300	9	Nut-HF, NI
6	125-9982	16	Bushing-Flange
7	125-9676	4	Washer-Backup
9	125-9520	8	Screw-Shoulder, HSH
11	98-3104	1	Stud-Ball
12	121-8391	1	Latch-LH
13	121-8630	1	Handle ASM

Ref.	Part Number	Qty.	Description
13:2	121-8628	1	Cylinder-Mounting, Key
13:3	121-8322	1	Grommet-Mounting, Large
13:4	121-8327	1	Washer
13:5	121-8328	1	Nut
13:6	121-8627	1	Cylinder-Mounting, End
13:7	121-8323	1	Grommet-Mounting, Small
13:8	125-9531	1	Key-Set
14	33103-025	1	Screw-HHF
15	3234-21	2	Screw-HHF
16	104-7201	2	Nut-HF, NI
17	121-8395	1	Plate-Support, Latch

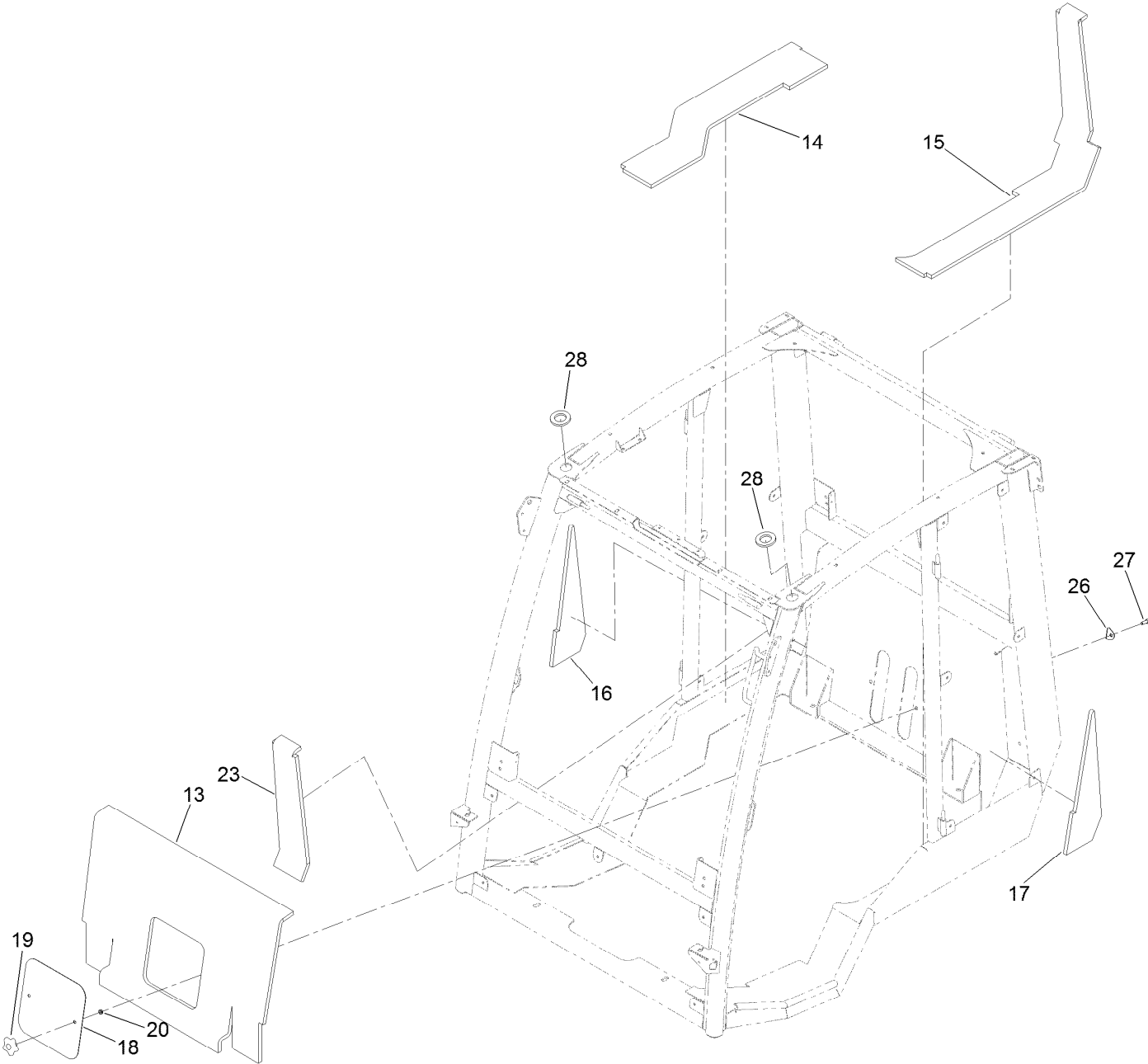
Heater Hose and Washer Bottle Assembly



Heater Hose and Washer Bottle Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	120-4947	1	Valve-Heater	13	2412-98	1	Clamp-Hose
2	130-0578	2	Fitting-Barb, 90 DEG	14	2412-73	1	Clamp-R
3	2412-129	6	Clamp-Hose	15	130-0604-0P	2	Strap-Bottle, Washer Fluid
4	125-9706	1	Hose-Heater	16	138-2702	1	Tank-Fluid, Washer
5	125-9865	2	Hose-Drain	16:1	125-5258	1	Lid-Tank, Washer Fluid
6	125-9866	2	Hose-Drain	17	130-0605-0P	1	Support-Bottle, Washer Fluid
7	127-9901	1	Hose-Washer Fluid	18	3230-10	6	Bolt-CARR
8	125-9864	2	Hose-Heater	19	104-8300	6	Nut-HF, NI
11	127-9905	1	Fitting-Hose, Barb				
12	130-5813	1	Hose-Fuel				

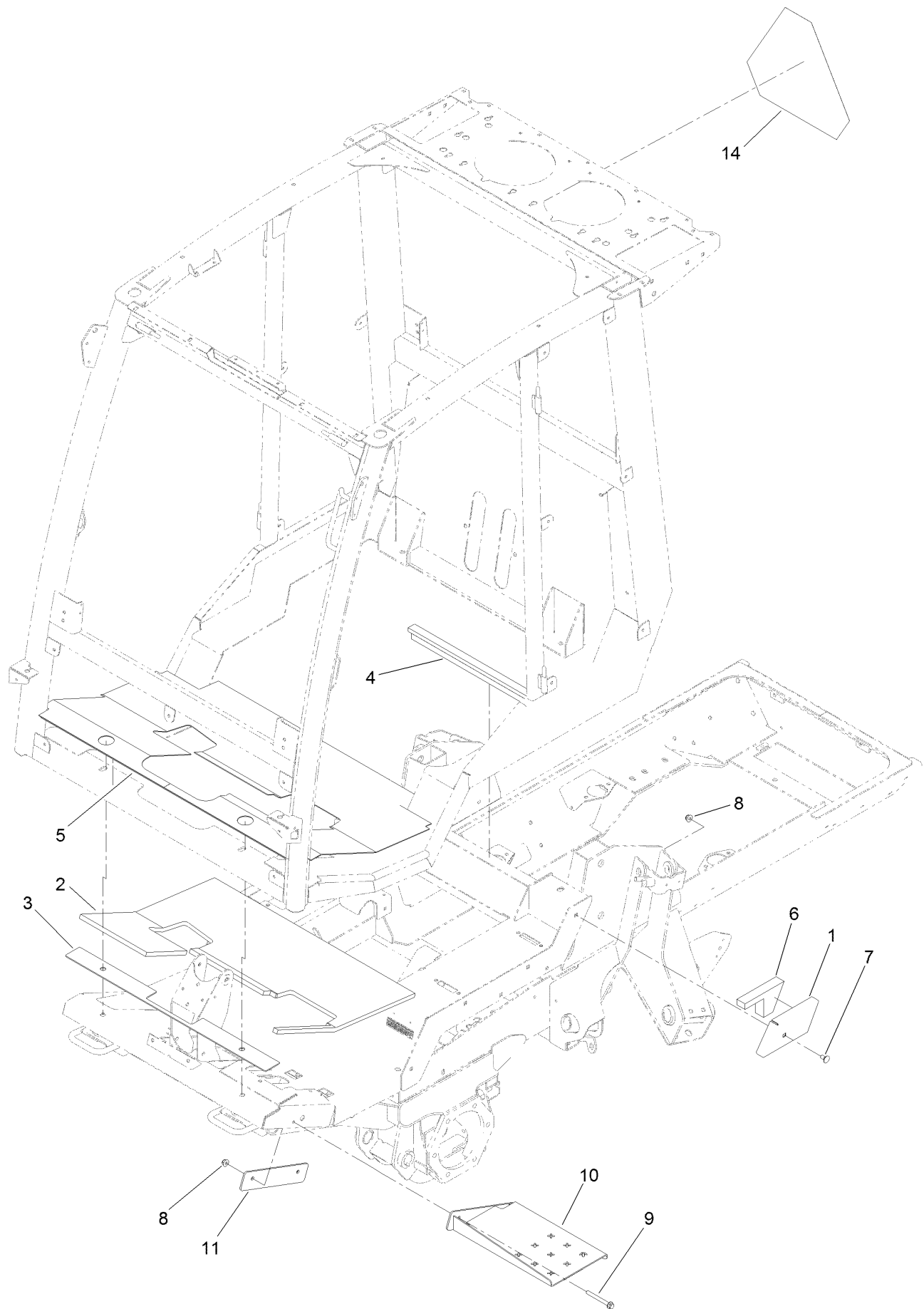
Interior Foam Assembly



Interior Foam Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
13	130-0564	1	Foam-Upholstery, Rear	19	117-5976	2	Knob-Handle
14	130-5837	1	Foam-Interior, RH-Lower	20	3296-47	2	Nut-Lock,NI
15	130-0563	1	Foam-Upholstery, Rear-LH	23	130-5838	1	Foam-Interior, RH (Upper)
16	130-0561	1	Foam-Upholstery, Side (RH)	26	132-3495	2	Retainer-Cover
17	130-0570	1	Foam-Upholstery, Rear (LH)	27	3230-22	2	Screw-CARR
18	121-8161-03	1	Plate-Panel, Access	28	133-0982	2	Tube-Seal, Front

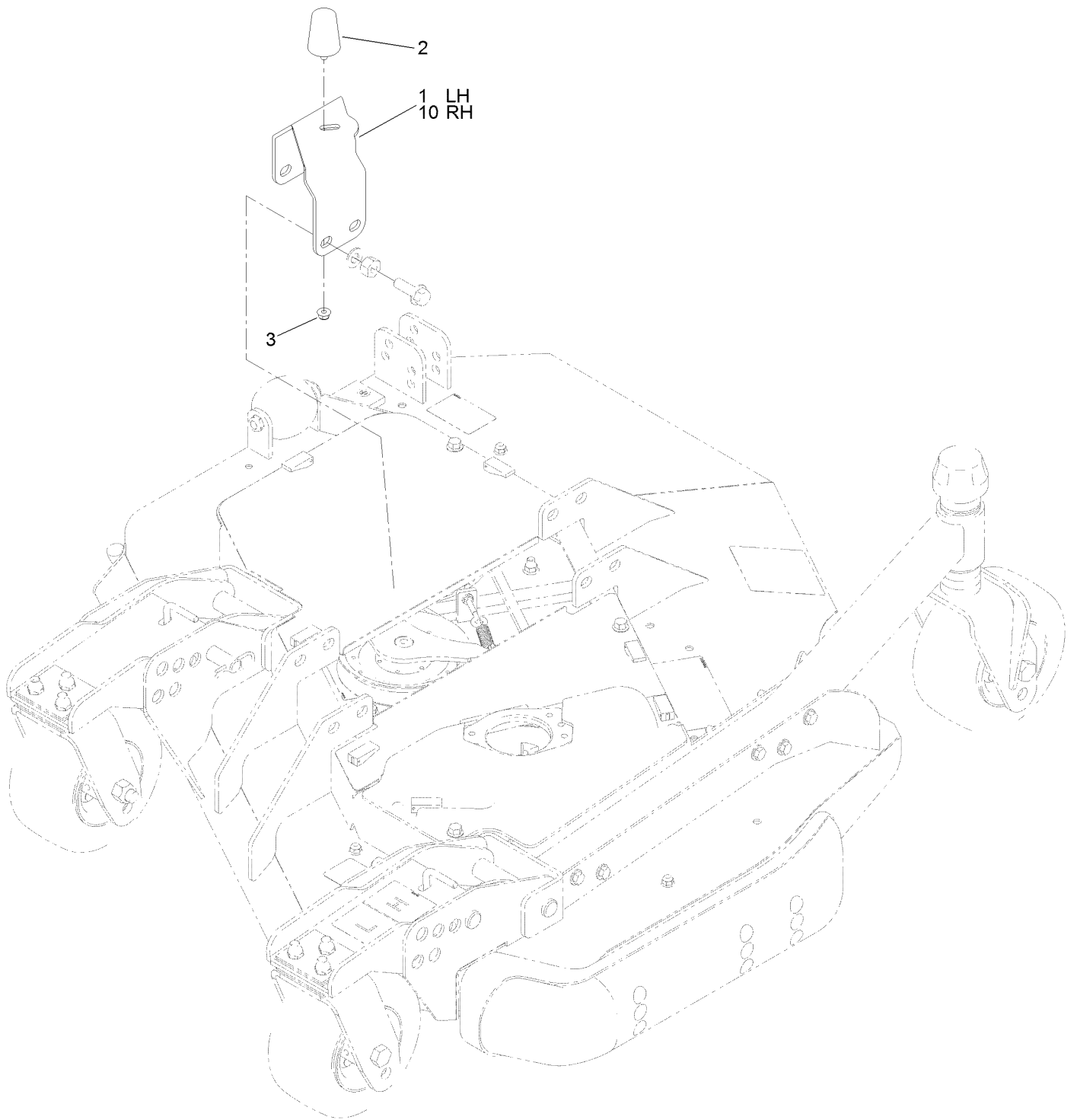
Mount Cover Step and Tread Assembly



Mount Cover Step and Tread Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	130-5747-03	1	Cover-Mount	7	3231-1	1	Screw-CARR
2	132-3598	1	Foam-Tread	8	104-8301	3	Nut-HF, NI
3	132-3599	1	Gasket-Front	9	116-4701	2	Screw-HHF
4	121-8548	1	Foam-Seal, Rear	10	121-1739-03	1	Step
5	132-3528	1	Tread	11	120-9022-0P	1	Support-Step
6	127-9861	1	Foam-Corner	14	120-0250	1	Decal-Warning

Deck Bumper Assembly

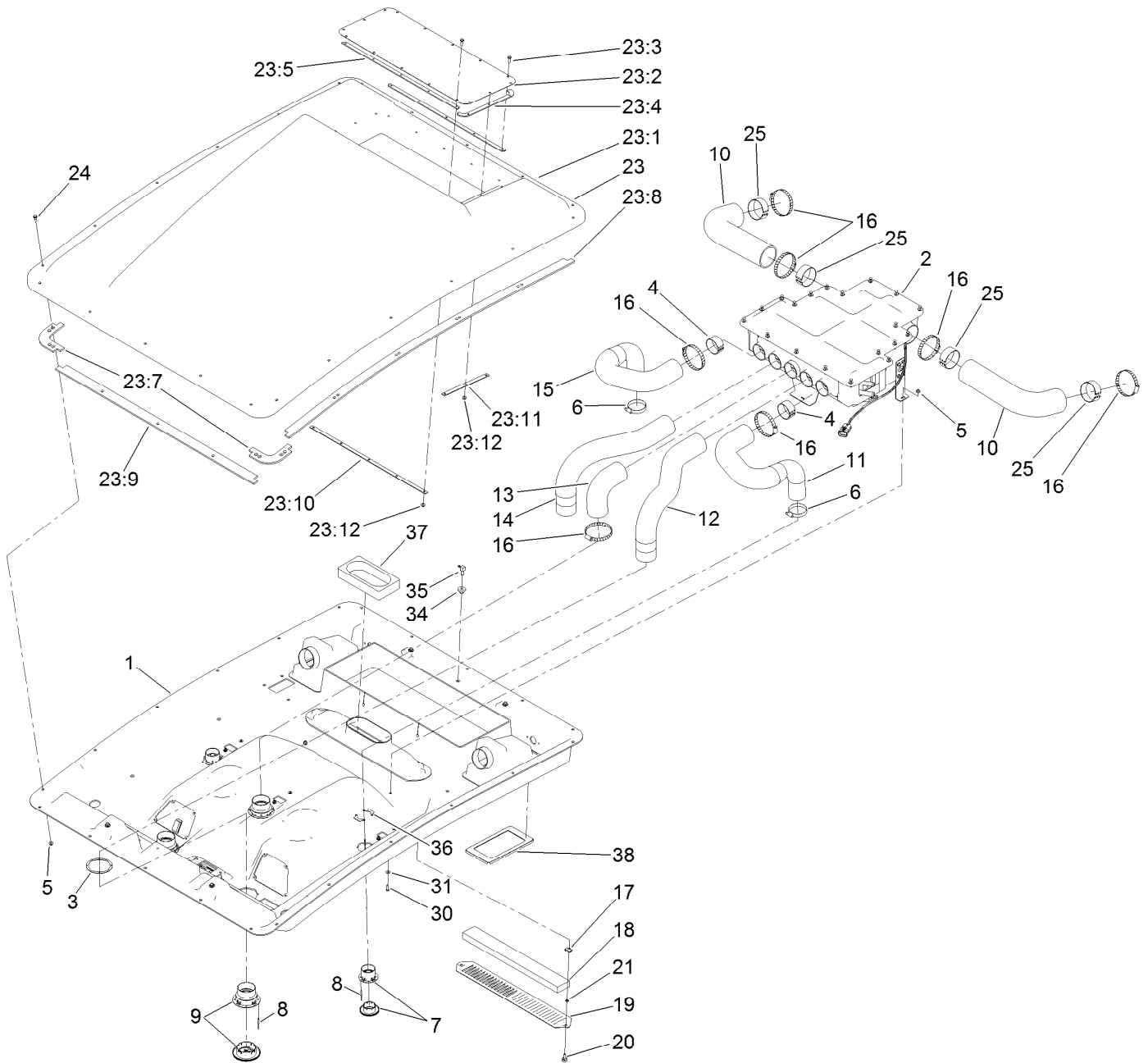


Deck Bumper Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	130-5965-03	1	Bracket-Bumper, LH
2	110-5070	2	Bumper

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
3	104-8300	2	Nut-HF, NI
10	130-5966-03	1	Bracket-Bumper, RH

Roof, Headliner and Heat Mixing Box Assembly

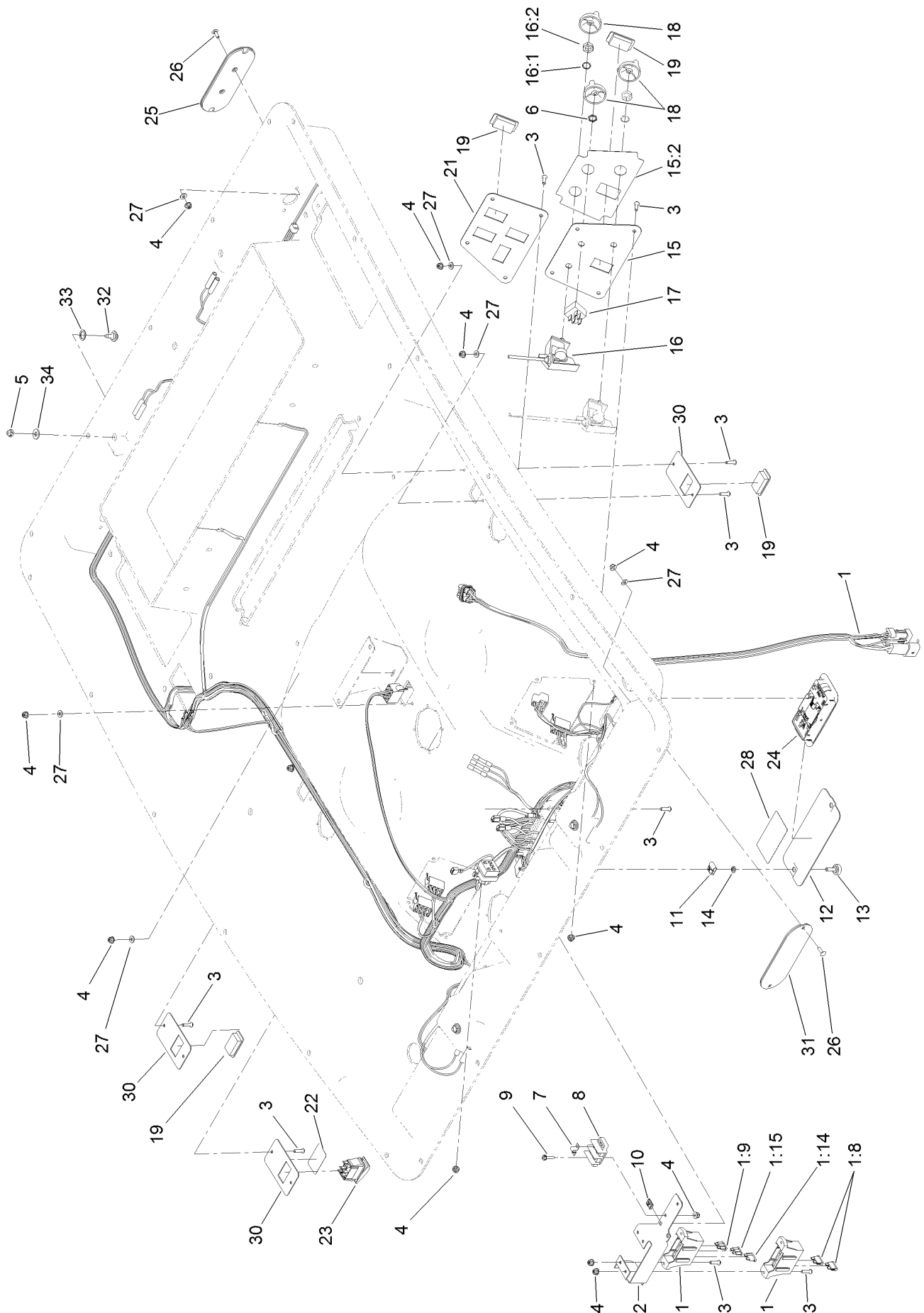


Roof, Headliner and Heat Mixing Box Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	121-8470	1	Headliner	23		1	Roof ASM ●
2	121-8603	1	Heat Mixing Box ASM	23:1	125-9607	1	Roof
3	130-0558	3	Backplate-Rivet	23:2	125-9527-03	1	Cover-Roof
4	130-5938	2	Tube-Support	23:3	32105-15	16	Screw-HWH
5	104-7201	24	Nut-HF, NI	23:4	132-3668	2	Seal-Cover, Short Side
6	2412-130	2	Clamp-Hose	23:5	132-3669	2	Seal-Cover, Long Side
7	130-0455	2	Louver-Round, Snap-In	23:7	130-5961	4	Seal-Corner
8	125-7503	20	Rivet-Pop	23:8	130-5960	2	Seal-Side
9	130-0465	3	Louver-Round, Snap-In (4 Inch)	23:9	130-5962	2	Seal-Front, Rear
10	121-8473	2	Hose-Intake, Fresh Air	23:10	132-3670-03	2	Strap-Roof, Long
11	130-0440	1	Hose-Vent, LH	23:11	132-3671-03	2	Strap-Roof, Short
12	121-8477	1	Hose-Vent, Defrost (LH)	23:12	104-7201	16	Nut-HF, NI
13	130-0437	1	Hose-Vent, Center	24	136-8674	22	Bolt-Pivot, Eccentric
14	121-8478	1	Hose-Vent, Defrost (RH)	25	130-5939	4	Tube-Support
15	130-0441	1	Hose-Vent, RH	30	3274-69	2	Screw-HSBH
16	2412-110	7	Clamp-Band/Screw	31	3256-1	2	Washer-Flat
17	107069	2	Clip	34	46-6560	1	Bushing
18	125-9532	1	Filter-Cab, Inside	35	104-5228	1	Fitting-Elbow, 90 DEG
19	125-9604-03	1	Plate-Cover, Recirculation	36	130-0445	4	Backplate-Rivet
20	125-7438	2	Knob-Screw, Thumb	37	130-0444	1	Foam-Inlet, Airbox
21	32115-15	2	Nut-Push	38	132-3474	2	Insert-Seal, Filter

● Not serviced separately

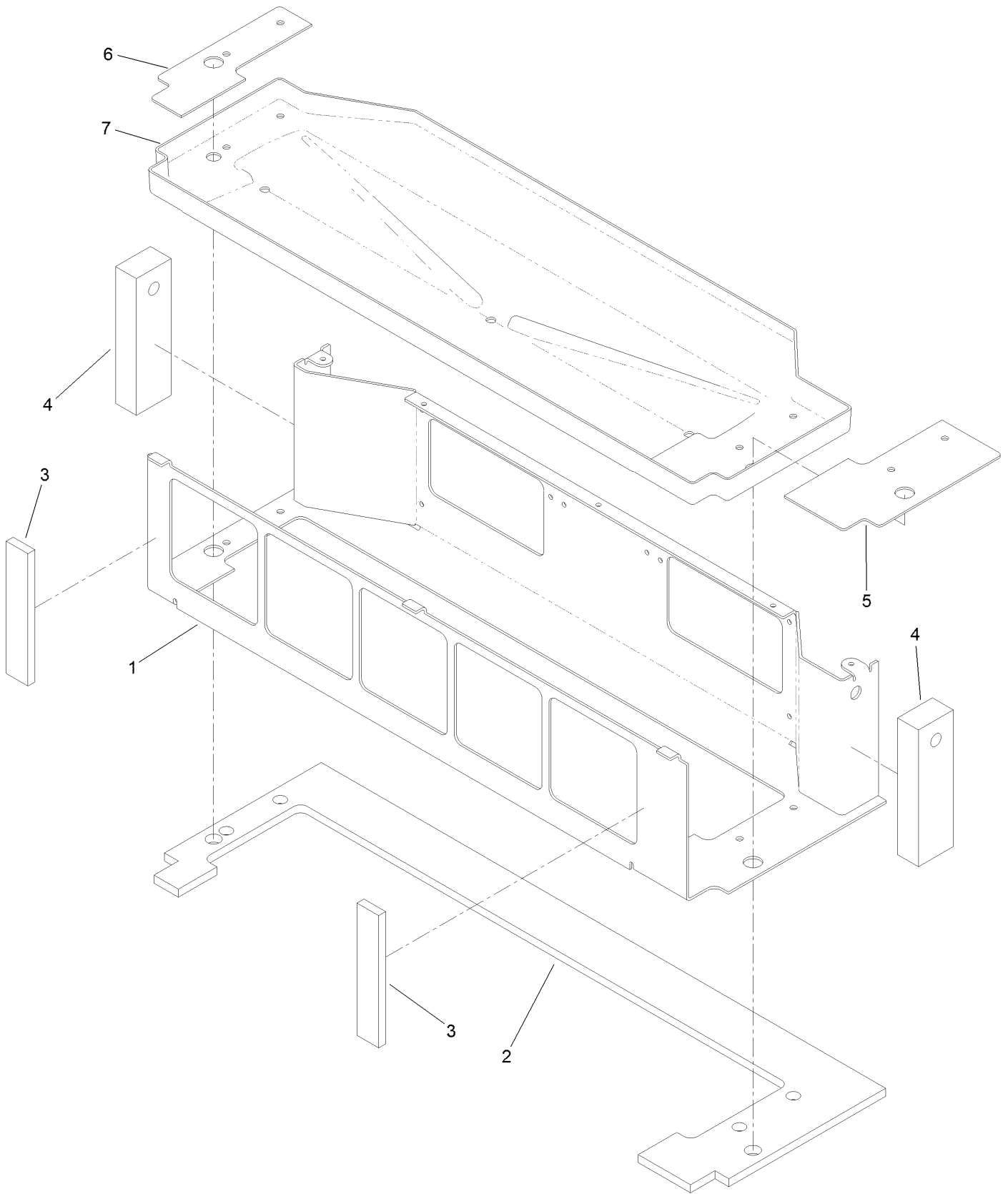
Headliner Wire Harness Assembly



Headliner Wire Harness Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	122-0723	1	Harness-Wire, Headliner	16	125-9677	1	Control-Rotary, Linear
1:8	109355	2	Fuse-Blade, 15 Amp	16:1	3254-20	1	Washer-Lock, Int
1:9	109103	1	Fuse-Blade, 30 Amp	16:2	3220-4	1	Nut-Jam
1:14	109101	1	Fuse-Blade, 20 Amp	17	122-0150	1	Switch, Rotary
1:15	109102	1	Fuse-Blade, 25 Amp	18	125-9510	3	Knob-Control
2	125-9606-03	1	Bracket-Fuse Block	19	99-7420	7	Plug-Hole
3	104-2408	22	Screw-HSBH	21	125-9658-03	1	Panel-Switch, Lights
4	120-4578	28	Nut-HF	22	125-9688	1	Decal-Washer
5	104-7201	4	Nut-HF, NI	23	119-8355	1	Switch-Rocker
6	130-0588	1	Nut-Switch	24	125-7437	1	Light-Dome
7	42863	1	Strip-Jumper	25	130-5867	2	Cover-Light, Rear
8	42862	1	Block-Terminal, Ground	26	3229-34	8	Screw-CARR
9	32105-13	2	Screw-HWH	27	3256-14	14	Washer-Flat
10	107-1013	4	Nut-Speed	28	132-3600	1	Decal-Panel, Fuse
11	609900	2	Nut-Speed	30	144-3306	3	Panel-Switch
12	125-9603-03	1	Plate-Cover, Fuse	31	130-5868	2	Cover-Light, Front
13	125-7438	2	Knob-Screw, Thumb	32	92-9698	4	Screw-Shoulder
14	32115-15	2	Nut-Push	33	94-8196	4	Washer-Nylon
15	121-8481	1	Panel-Air/Heat	34	3256-2	4	Washer-Flat
15:2	121-8378	1	Decal, Air/Heat				

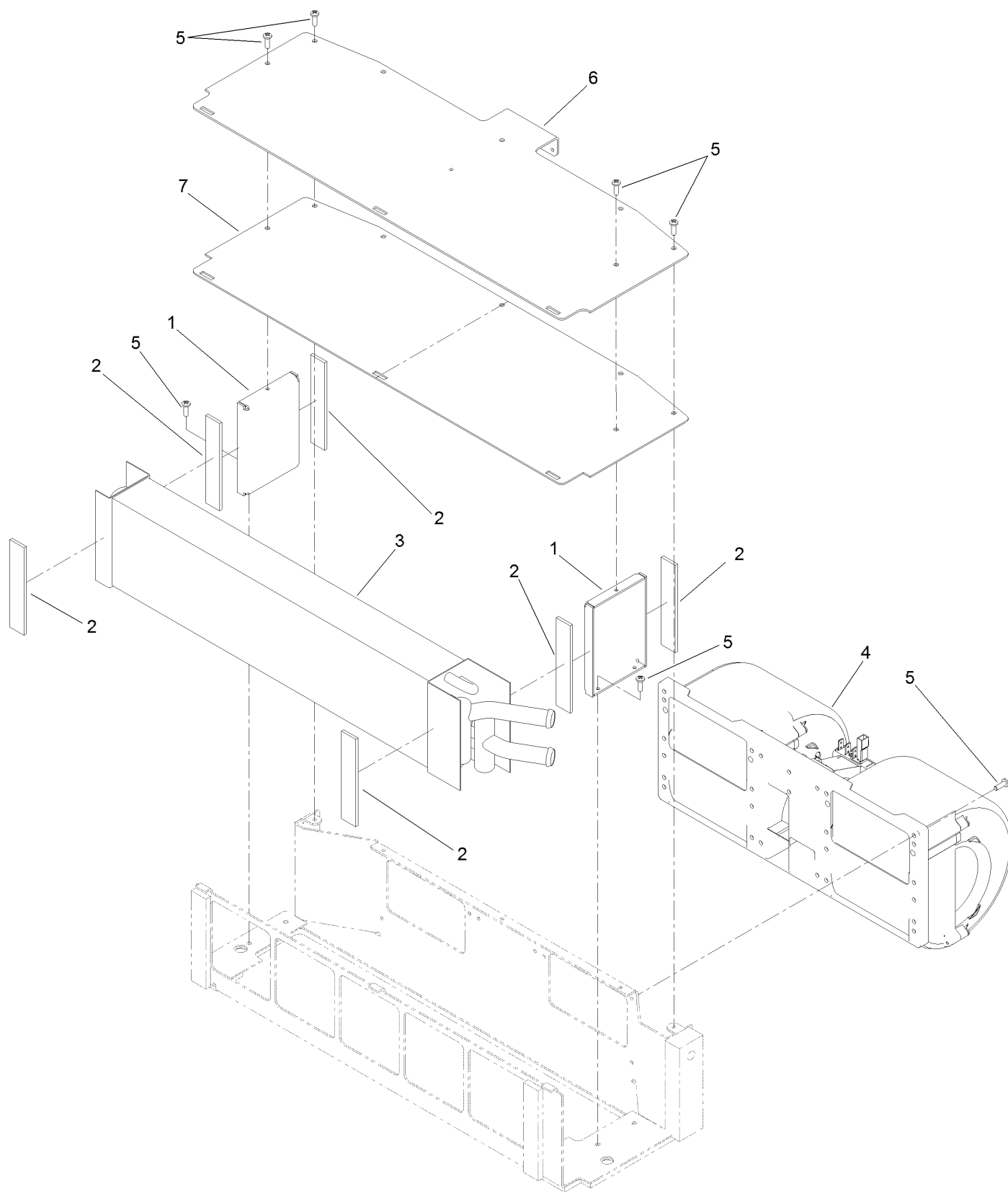
Blower Mount Assembly



Blower Mount Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	130-5655-03	1	Bracket-Mount	5	130-5653	1	Gasket-Mount, LH Bracket
2	130-5659	1	Seal-Foam	6	130-5654	1	Gasket-Mount, RH Bracket
3	130-5808	2	Seal-Foam, Front	7	130-5664	1	Water-Tray
4	130-0602	2	Seal-End				

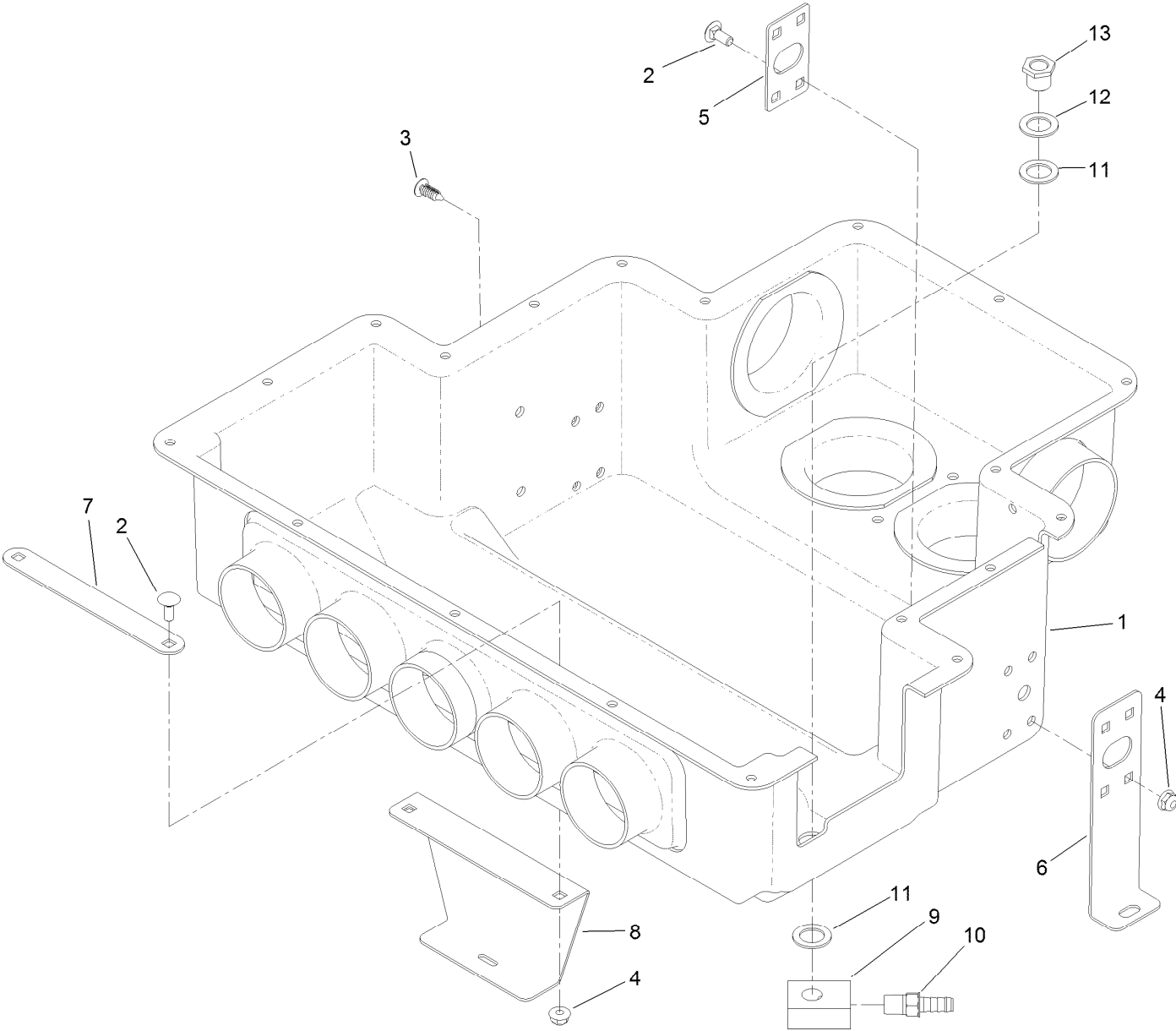
Heater Core Bracket and Cover Assembly



Heater Core Bracket and Cover Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	130-5812-03	2	Bracket-Mount, Heater Core	5	363-8245	17	Screw-TAP
2	130-5658	6	Gasket-Coil	6	130-5656-03	1	Cover, Bracket-Mount
3	127-9915	1	Core-Heater	7	130-5652	1	Gasket-Mount, Cover
4	121-8451	1	Fan-Blower				Bracket

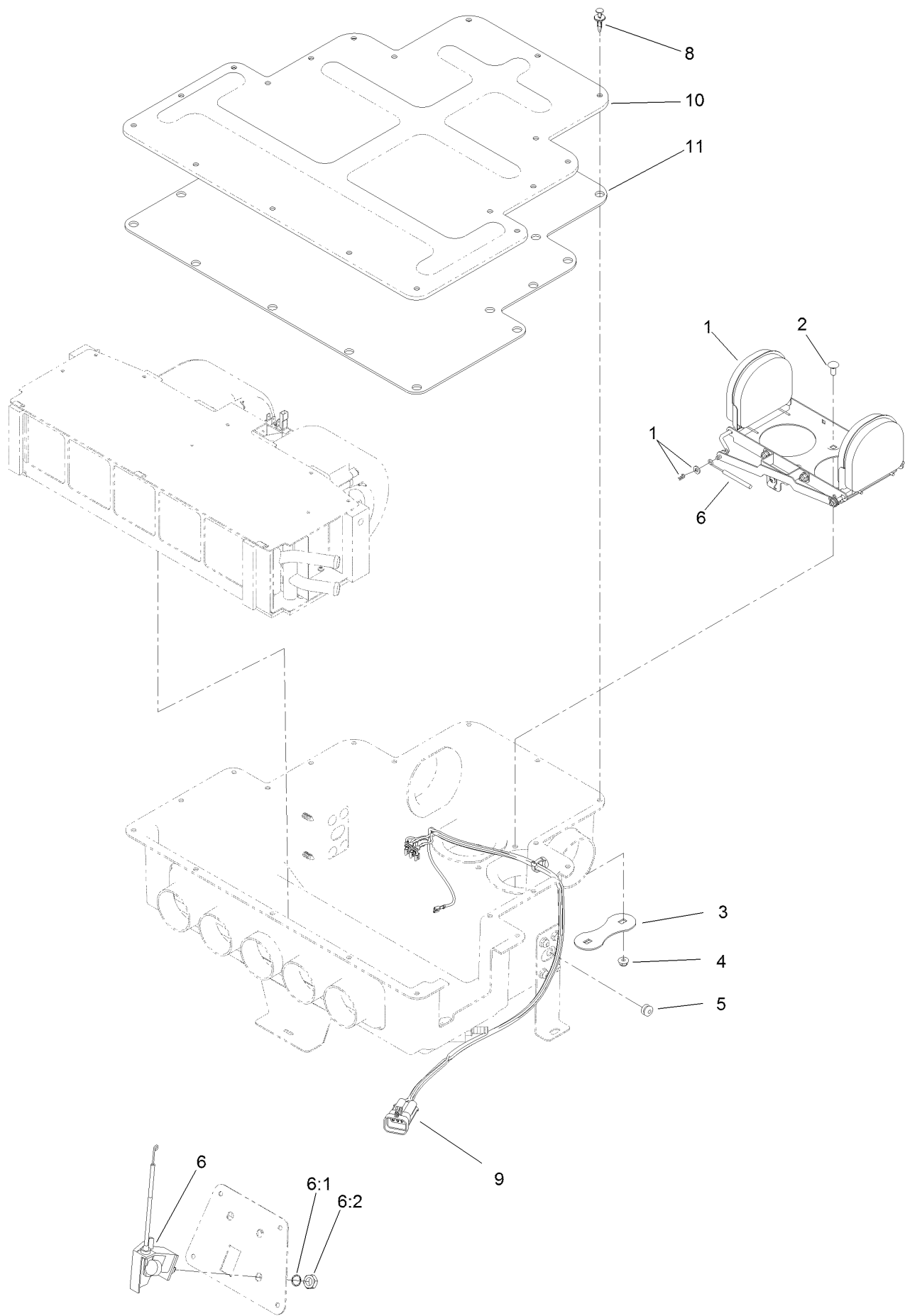
Heat / AC Mixing Box Housing Assembly



Heat / AC Mixing Box Housing Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	130-5830	1	Housing-Heat/AC	8	130-0554	1	Bracket-Airbox, Center
2	3229-11	10	Screw-CARR	9	130-5601	2	Drain-Lower
3	114-4899	2	Rivet-Push	10	108-0342	2	Fitting-Straight
4	104-7201	10	Nut-HF, NI	11	121-6840	4	Washer-Rubber
5	130-5834	2	Bracket-Support	12	107-3041	2	Washer-Flat
6	130-5821	2	Bracket-Airbox, Side	13	130-0293	2	Drain-Upper
7	125-7504	1	Plate-Backer, Center				

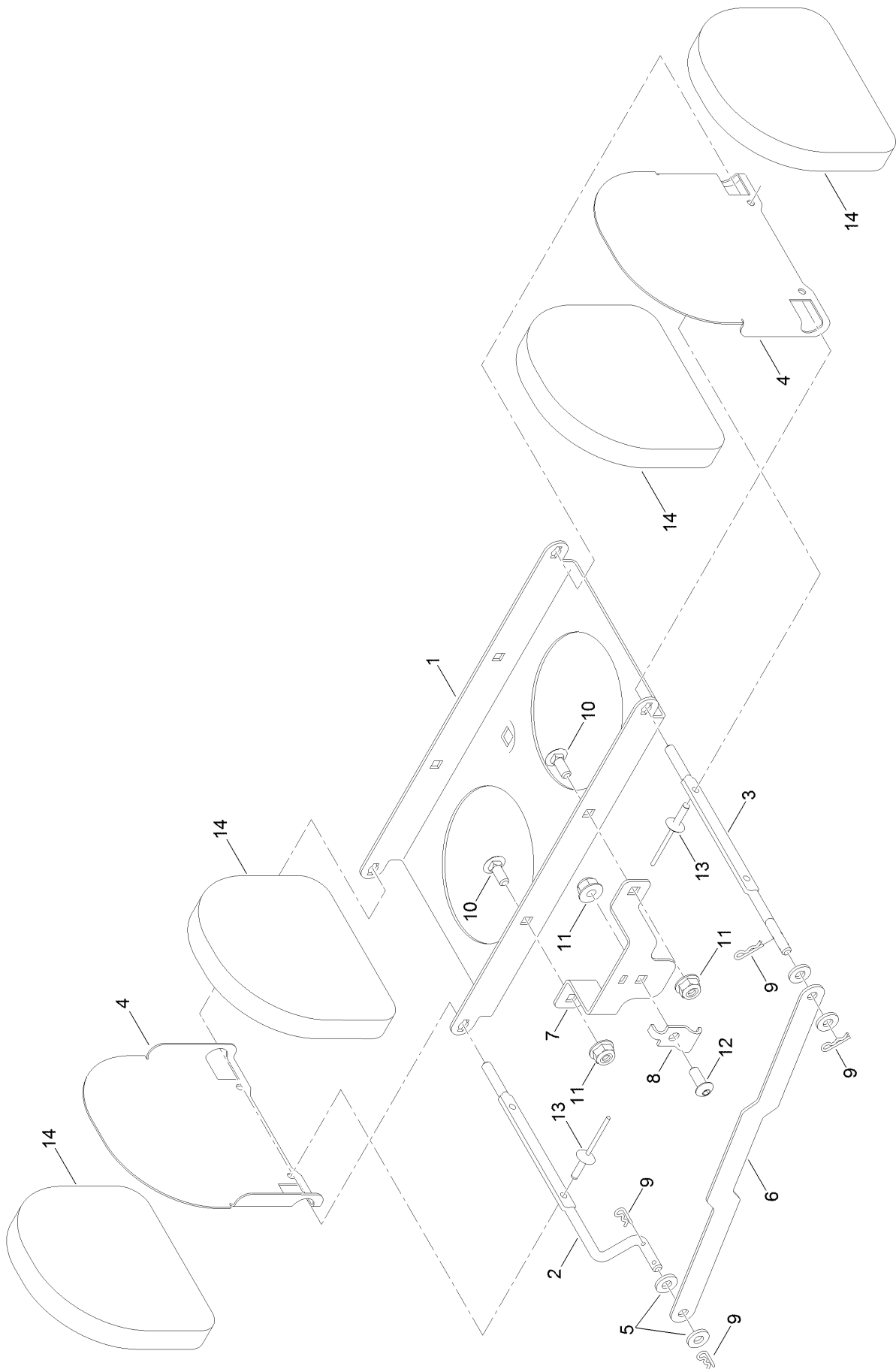
Air Diverter Assembly



Air Diverter Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	121-8369	1	Air Diverter ASM	6:2	3220-4	1	Nut-Jam
2	3229-11	2	Screw-CARR	8	125-9622	19	Rivet-Blind
3	121-8491	1	Plate-Support	9	122-0153	1	Harness-Wire, Heat/AC
4	104-7201	2	Nut-HF, NI				Blower
5	125-7528	1	Grommet-Cable	10	121-8449	1	Housing-Ventilation, Upper
6	125-9678	1	Control-Rotary, Linear	11	130-5614	1	Insulation-Cover
6:1	3254-20	1	Washer-Lock, Int				

Air Diverter Assembly No. 121-8369



Air Diverter Assembly No. 121-8369 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	125-9697	1	Base-Mount	8	613385	1	Clamp-Cable
2	121-8381	1	Shaft-Baffle, RH	9	108-2992	4	Pin-Hair
3	121-8382	1	Shaft-Baffle, LH	10	1-807513	2	Bolt-CARR
4	125-9698	2	Baffle-Air	11	120-4578	3	Nut-HF
5	3256-51	4	Washer-Flat	12	115-9830	1	Screw-HSBH
6	125-9696	1	Link-Baffle	13	3290-271	4	Rivet-Pop
7	121-8374	1	Mount-Cable	14	125-9699	4	Damper-Foam

Notes:

Notes:



Count on it.