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Parts Catalog

18-inch 8-Blade EdgeSeries™ Radial Reel DPA Cutting Unit

Reelmaster® 3550 Traction Unit

Model No. 03485—Serial No. 405600000 and Up



Ordering Replacement Parts

To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1, 6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustration and in parts lists.

Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

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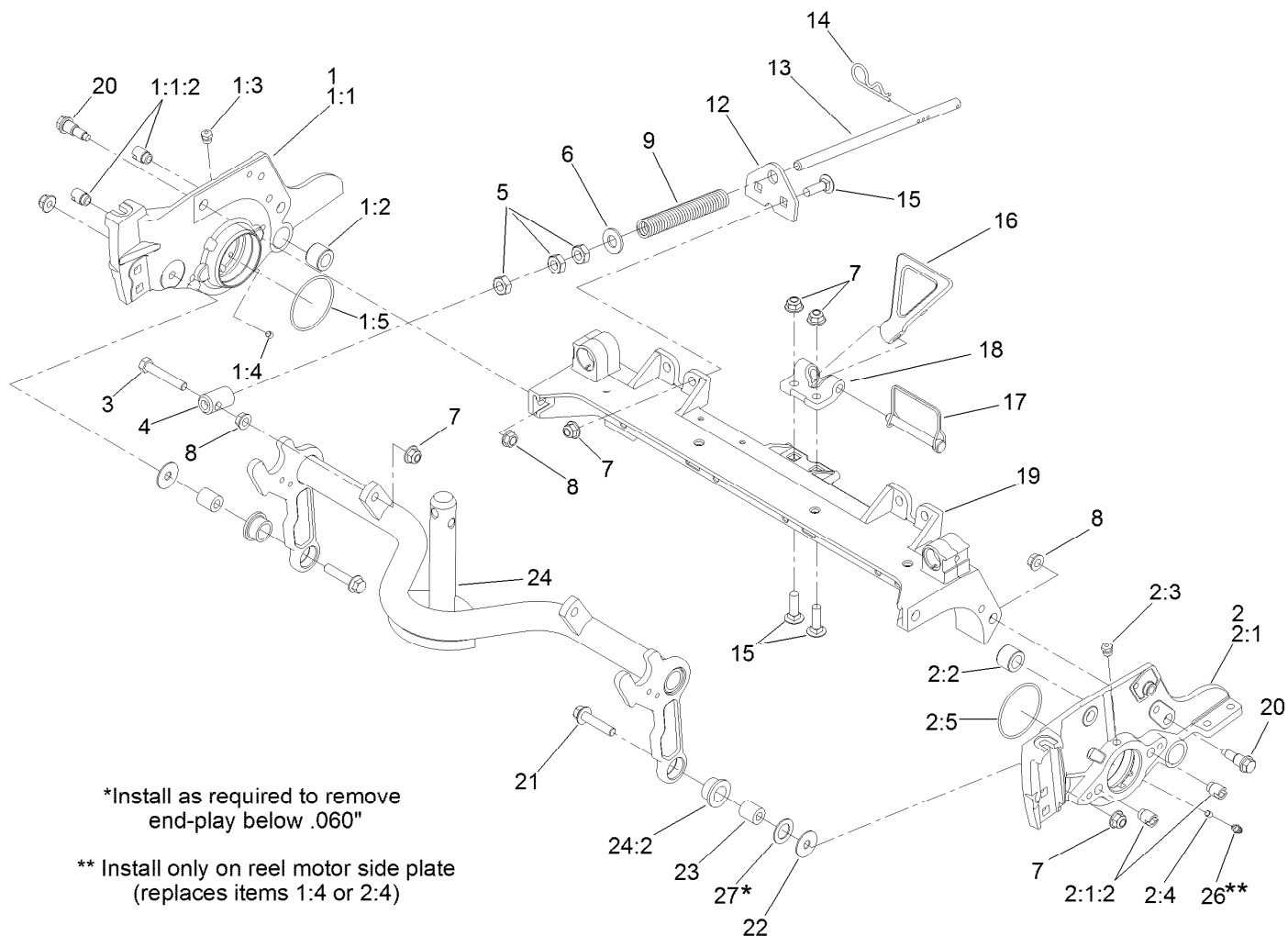
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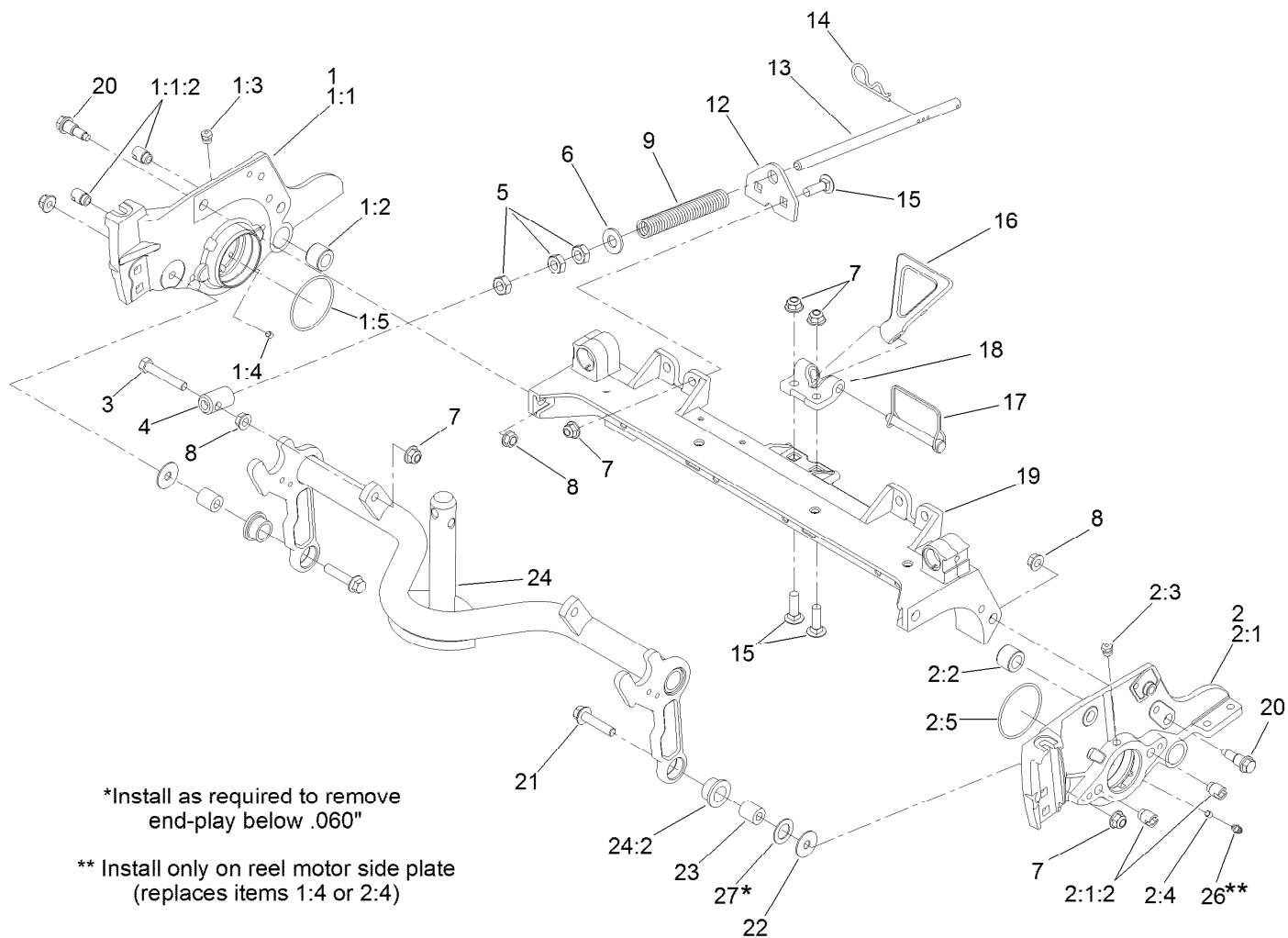
Frame Assembly

Ref.	Part Number	Qty.	Description
1	127-0287	1	5 Inch RH Side Plate ASM
1:1		1	5 Inch RH Side Plate Sub ASM ■
1:1:2	127-7149	2	Insert-Threaded, Side Plate
1:2	106-9618	1	Bushing-Rubber
1:3	302-39	1	Fitting-Plug
1:4	3245-35	1	Screw-Set, HSH
1:5	117-8177	1	O-Ring
2	127-0285	1	5 Inch LH Side Plate ASM
2:1		1	5 Inch LH Side Plate Sub ASM ■
2:1:2	127-7149	2	Insert-Threaded, Side Plate
2:2	106-9618	1	Bushing-Rubber
2:3	302-39	1	Fitting-Plug
2:4	3245-35	1	Screw-Set, HSH
2:5	117-8177	1	O-Ring
3	104-3396	1	Screw-HH
4	99-8662	1	Tube-Spring

Ref.	Part Number	Qty.	Description
5	3218-5	3	Nut-Jam
6	87-7270	1	Washer-Thrust
7	104-8301	7	Nut-HF, NI
8	3290-357	5	Nut-HSF
9	112-1725	1	Spring-Compression
12	110-4069	1	Bracket
13	107-2970	1	Rod
14	92-2762	1	Pin-Hair
15	3231-25	4	Bolt-CARR
16	119-8010-03	1	Kickstand ●
17	107-7400	1	Pin-Lynch
18	110-4058	1	Bracket-Chain
19	112-1703	1	Frame
20	107-2979	4	Bolt-Shoulder
21	3234-19	2	Screw-HHF
22	130-8094	2	Washer-Plain
23	108-4279	2	Spacer-Frame
24	131-4712	1	Carrier Frame ASM

● Optional Equipment

■ Not serviced separately



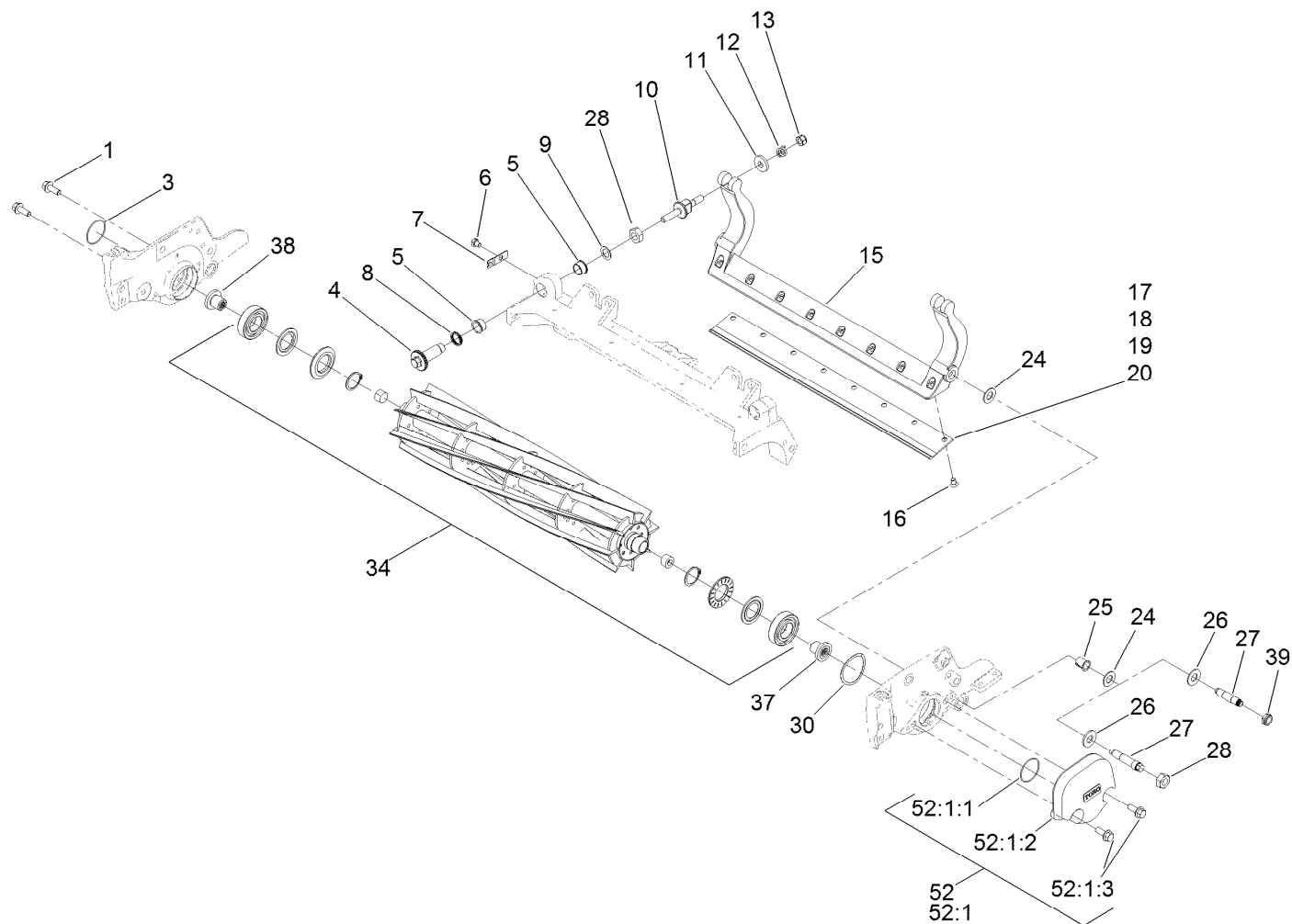
Frame Assembly (continued)

Ref.	Part Number	Qty.	Description
24:2	93-2877	2	Bushing

Ref.	Part Number	Qty.	Description
26	302-5	1	Fitting-Grease
27	67-9410	1	Washer

● Optional Equipment

■ Not serviced separately



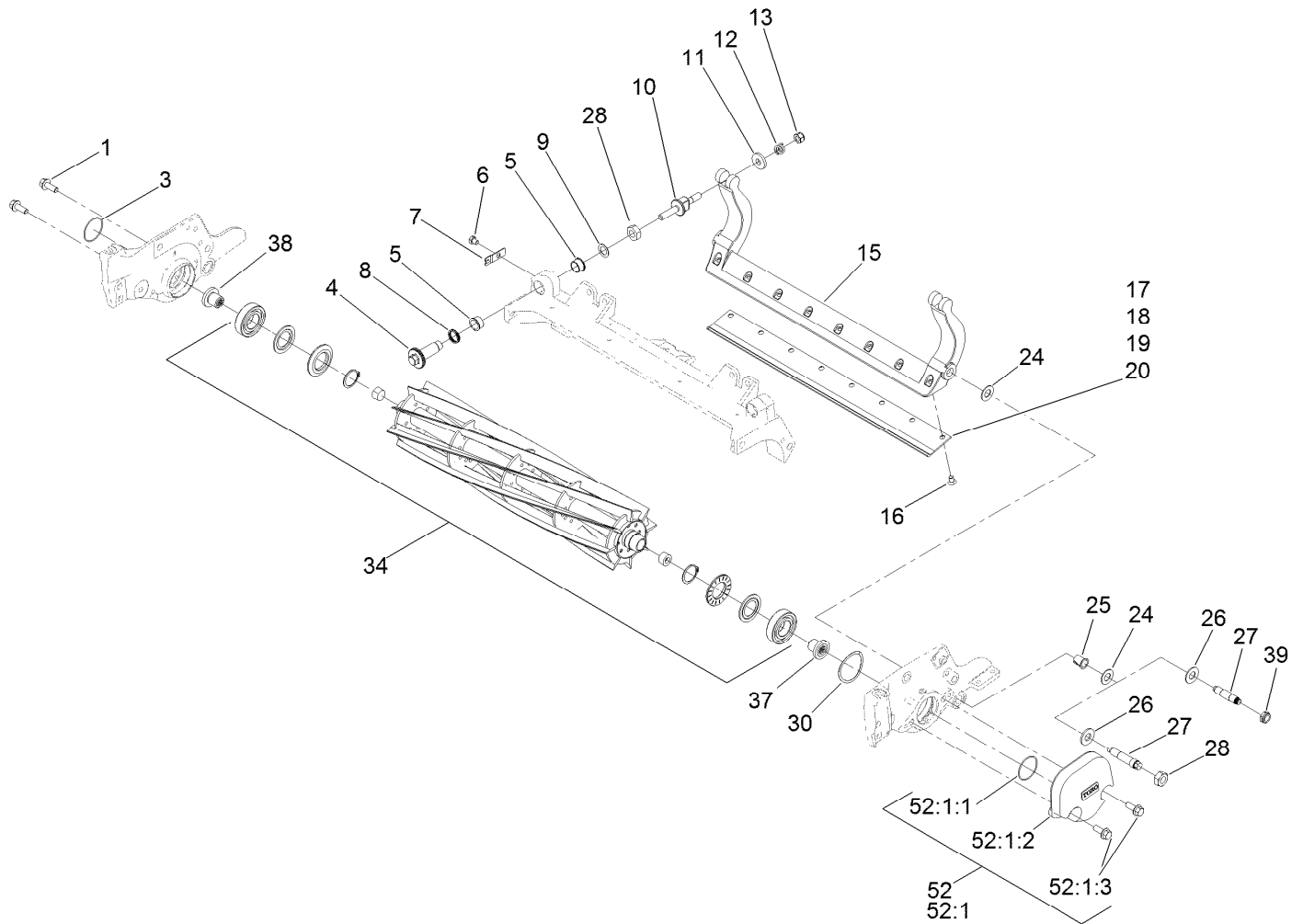
Reel and Bedbar Assembly

Ref.	Part Number	Qty.	Description
1	3234-11	2	Screw-HHF
3	237-68	1	O-Ring
4	120-5118	2	Shaft-Adjuster
5	106-5344	4	Bushing-Flange, Keyed
6	119-4067	2	Screw-HH
7	99-2097	2	Detent
8	120-5116	2	Washer-Wave
9	108-0015	2	Washer-Flat
10	115-7039	2	Screw-Adjuster, Bedbar
11	119-4155	2	Washer-Hardened
12	120-5120	2	Spring-Compression
13	119-4039	2	Nut-Hex
15	112-1718-01	1	Bedbar
15	131-3222-0P	1	Bedbar-Aggressive, 18In ■
16	119-4151	6	Screw-Bedknife
17	137-6091	1	Bedknife-Edgemax
18	121-3166	1	Bedknife-STD ●■

Ref.	Part Number	Qty.	Description
19	137-6090	1	Bedknife-Edgemax Lowcut ●■
20	121-3167	1	Bedknife-Low Cut ●■
24	61-1950	4	Washer-Plastic
25	56-9520	2	Bushing-Flanged
26	69-8980	2	Washer
27	120-9941	2	Bolt-Bedbar
28	3296-33	2	Nut-Lock, NI
30	115-5258	1	Spring-Wire, Flat
34	137-8406	1	5In Edge Series+ 18In Fairway, 8 Blade, Low Drag, Radial Reel ASM
37	130-0064	1	Insert-Threaded, 5 Inch (LH)
38	130-0063	1	Insert-Threaded, 5 Inch (RH)
39	3296-28	2	Nut-Lock, NI
45	120-7230	1	Rm HD DPA MVP Kit ●■

● Not illustrated
▲ Not serviced separately

■ Optional Equipment



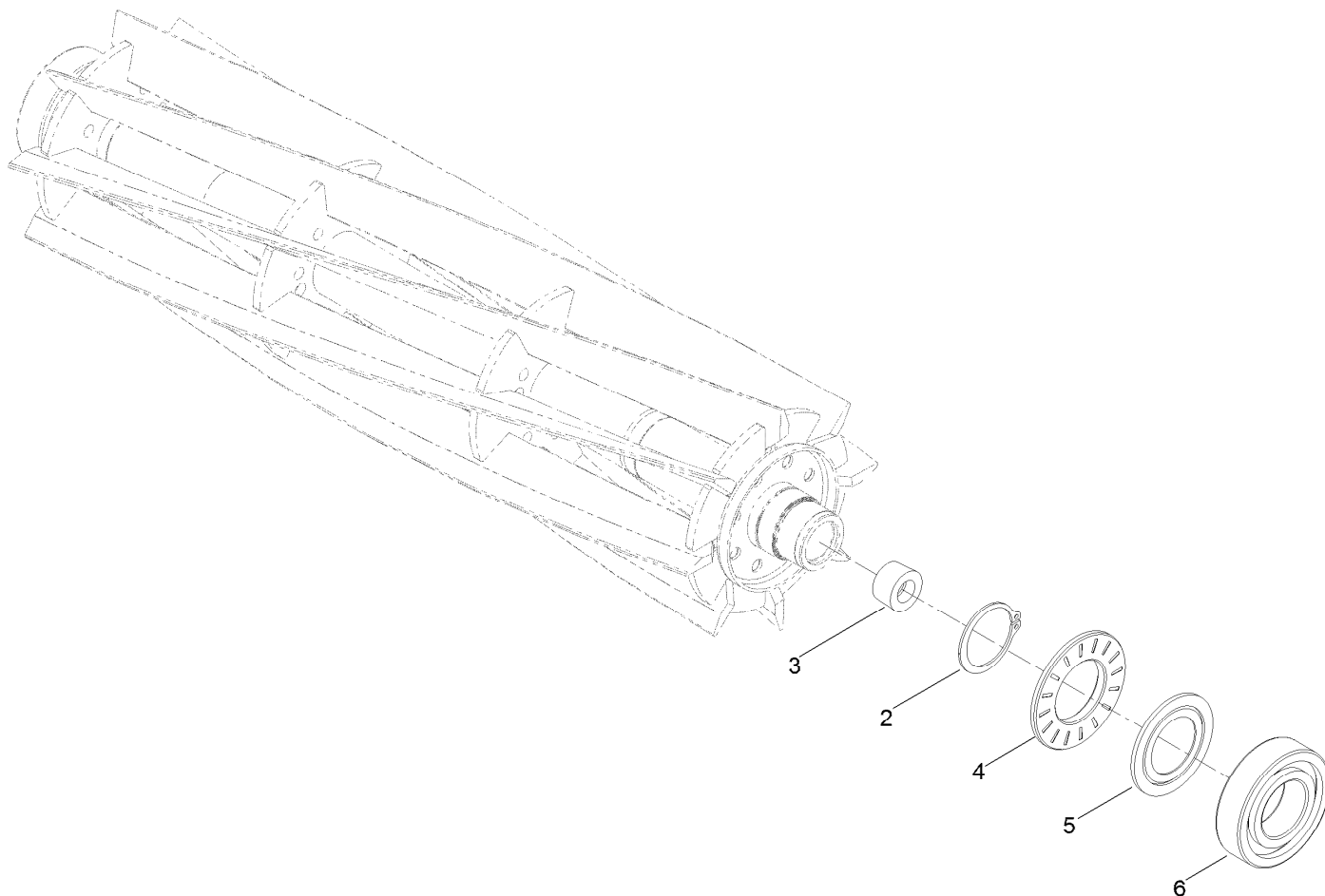
Reel and Bedbar Assembly (continued)

Ref.	Part Number	Qty.	Description
52	03484	1	5 Inch Weight-Cu (W/O Attach) ■
52:1		1	Cutting Unit Weight Kit ▲

Ref.	Part Number	Qty.	Description
52:1:1	237-68	5	O-Ring
52:1:2	125-2779-01	5	Weight-End, 5 Inch
52:1:3	3234-11	10	Screw-HHF

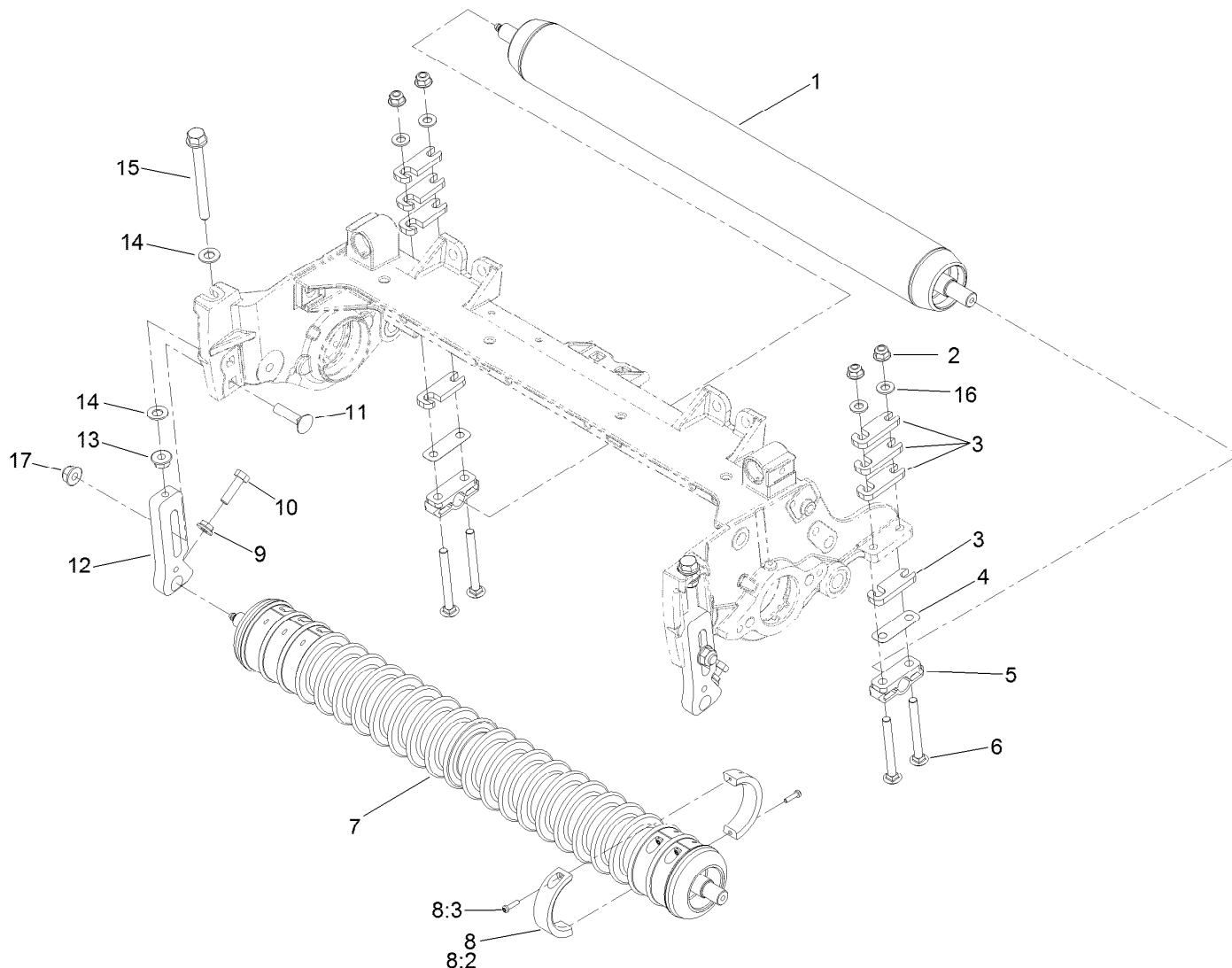
● Not illustrated
▲ Not serviced separately

■ Optional Equipment



5in EdgeSeries+ 18in Fairway, 8 Blade, Low Drag, Radial Reel Assembly No. 137-8406

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
2	92-2601	2	Ring-Retaining
3	127-7118	2	Plug-Shaft, Reel
4	127-4284	2	Washer-Special
5	115-3299	2	Seal-Flocked
6	115-3296	2	Bearing-Sealed



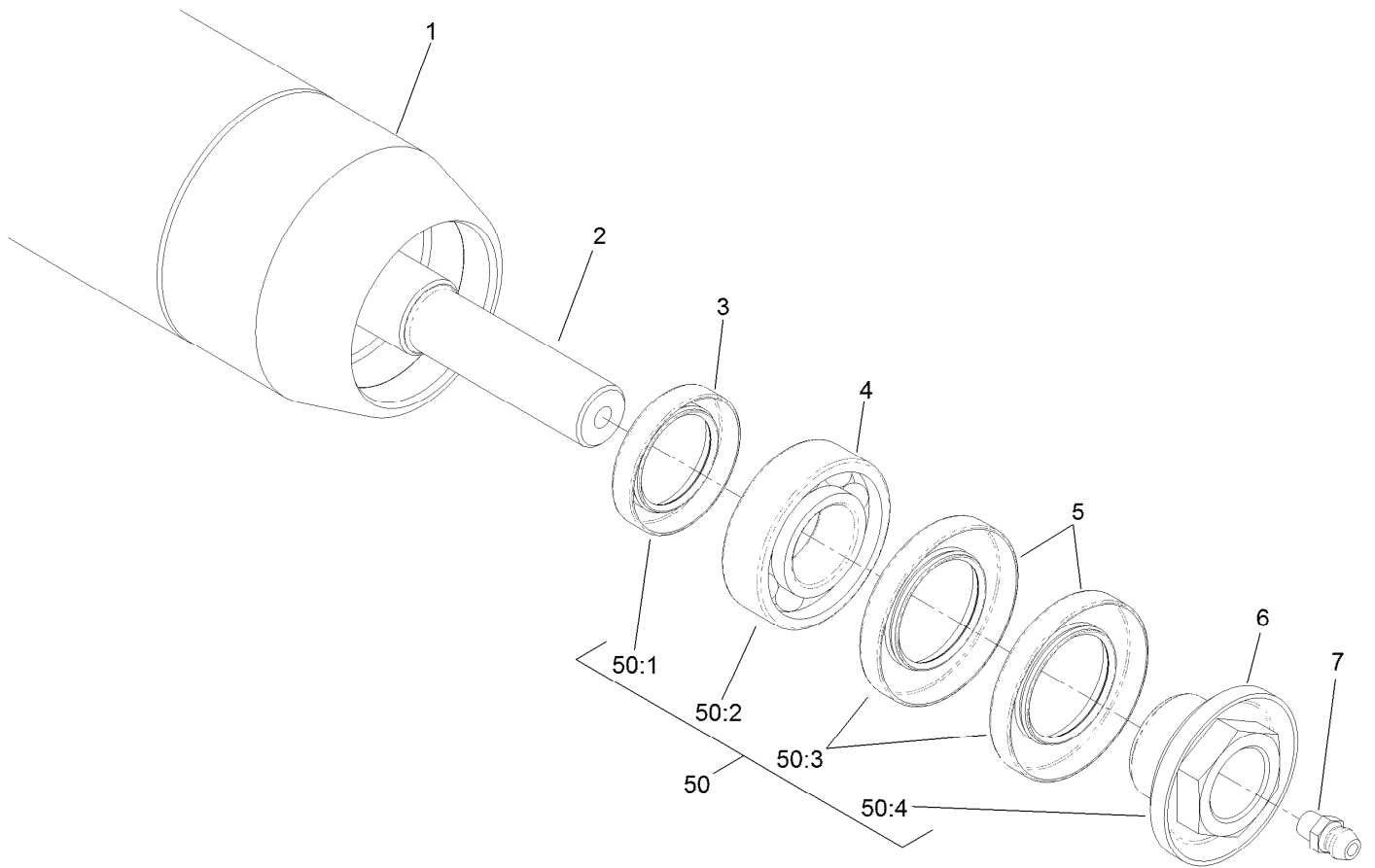
Roller Assembly

Ref.	Part Number	Qty.	Description
1	137-6103	1	Short Rear Roller ASM (2.5In DIA)(18In)
1	137-6101	1	Long Rear Roller ASM (2.5In DIA)(18In) ●■
2	104-8300	4	Nut-HF, NI
3	119-0626	8	Shim-Roller
4	107-4001	2	Shim-Roller (0.01 Inch) ■
5	106-3924	2	Bracket-Roller, Rear
6	3230-26	4	Screw-CARR
7	112-1704	1	Plastic Wiehle Roller ASM
7	137-6116	1	Full Front Roller ASM (3In DIA)(18In) ■●
7	112-1733	1	Plastic Shoulder Roller ASM (18In) ●■

Ref.	Part Number	Qty.	Description
8	104-8215	6	Collar Kit ■
8:2	100-4959	2	Collar
8:3	104-1835	2	Screw
9	32128-20	2	Nut-HF
10	322-16	2	Screw-HH
11	3231-4	2	Screw-CARR
12	140-5690	2	Bracket-Fwy Front HOC
13	104-8301	2	Nut-HF, NI
14	48-9220	4	Washer-Flat
15	133-7571	2	Screw-HOC, Fairway
16	94-6936	4	Washer-Hardened
17	133-7570	2	Nut-Flange, NI
50	137-0890	1	Rm DPA High HOC Kit (F18 & Up) ●■

● Not illustrated

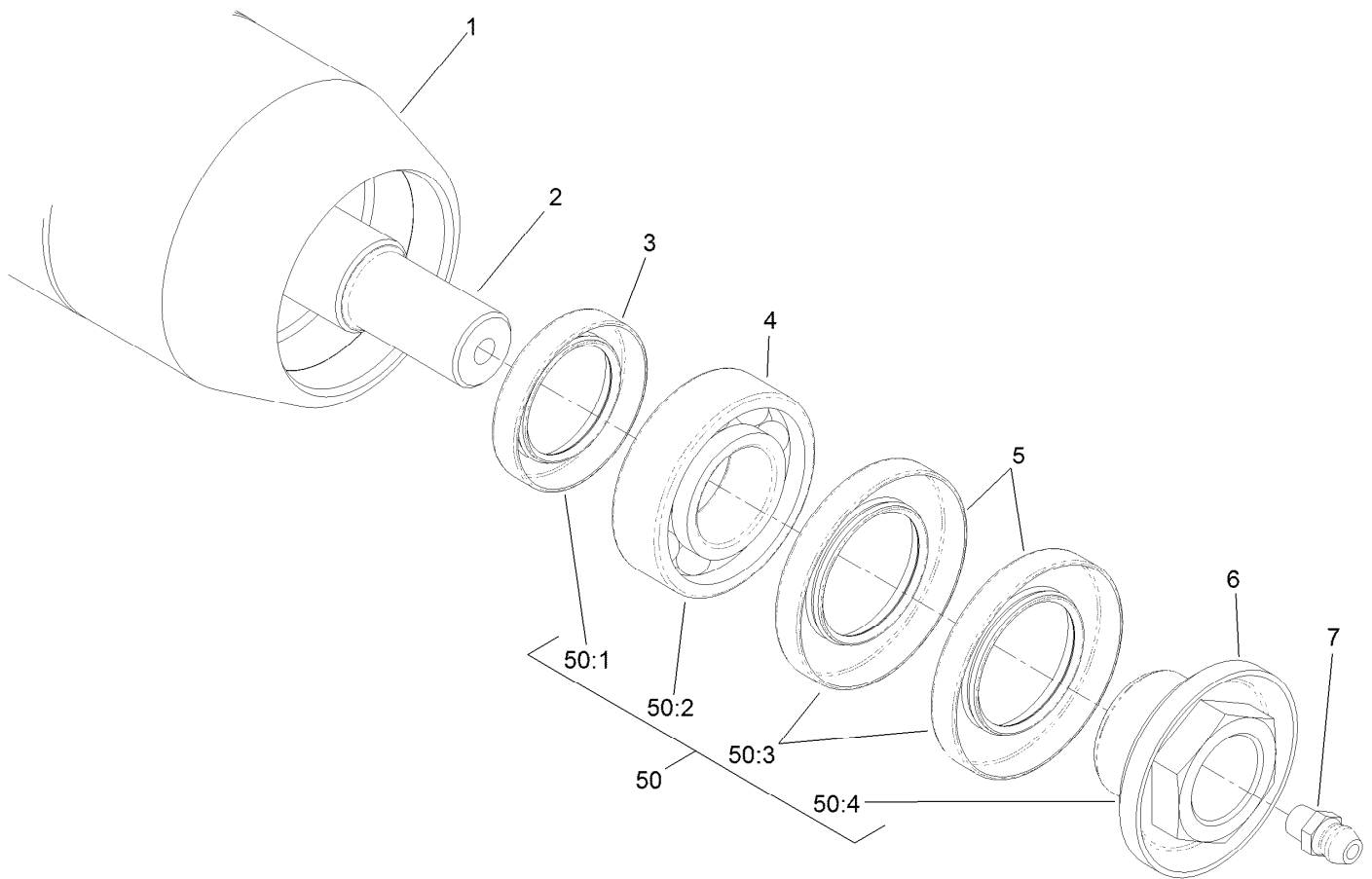
■ Optional Equipment



Rear-Short Roller Assembly No. 137-6103

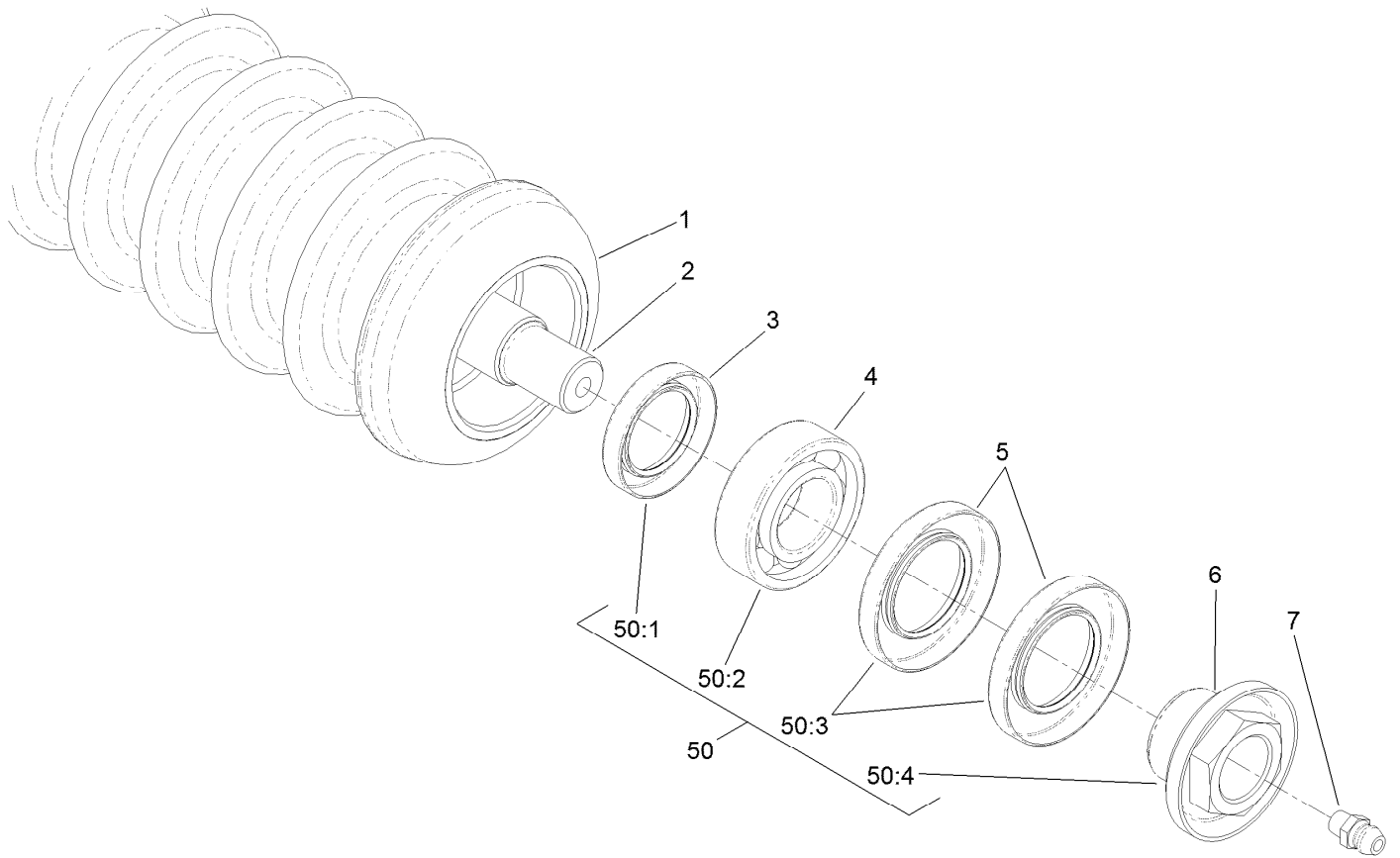
Ref.	Part Number	Qty.	Description
1	137-6102	1	Tube Roller 2.5In DIA X 17In
2	112-1711	1	Shaft-Rear Roller, Short
3	114-3717	2	Seal-Oil
4	112-5290	2	Bearing-Steel, Stainless
5	112-7494	4	Seal
6	114-5411	2	Nut-Lock, Bearing
7	302-5	2	Fitting-Grease
50	114-5430	2	Roller Rebuild Kit ●
50:1	114-3717	2	Seal-Oil
50:2	112-5290	2	Bearing-Steel, Stainless
50:3	112-7494	4	Seal
50:4	114-5411	2	Nut-Lock, Bearing

● Optional Equipment



Optional Long Roller Assembly No. 137-6101

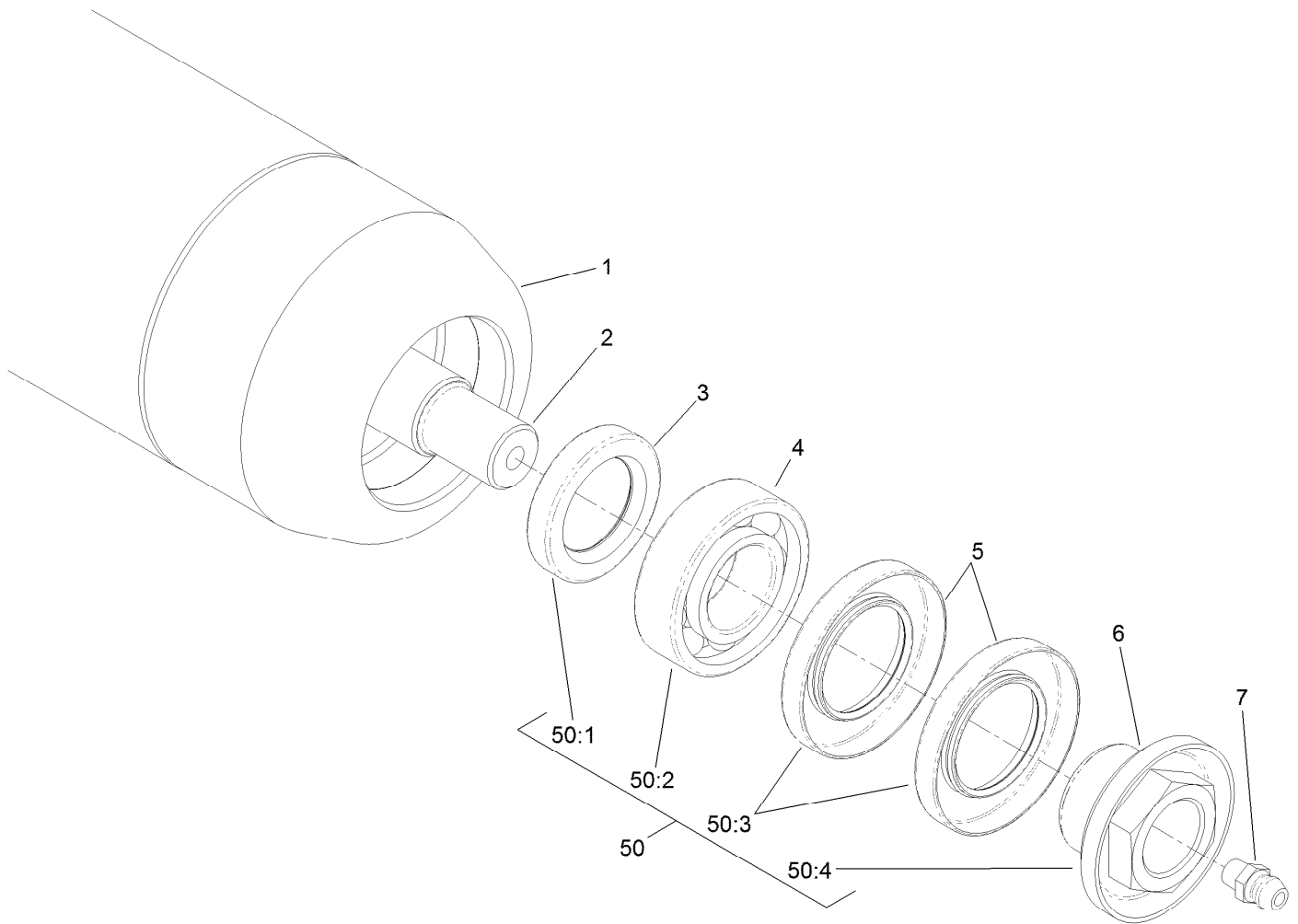
Ref.	Part Number	Qty.	Description
1	137-6100	1	Tube Roller 2.5In DIA X 19In
2	112-1731	1	Shaft-Rear Roller, Long
3	114-3717	2	Seal-Oil
4	112-5290	2	Bearing-Steel, Stainless
5	112-7494	4	Seal
6	114-5411	2	Nut-Lock, Bearing
7	302-5	2	Fitting-Grease
50	114-5430	2	Roller Rebuild Kit
50:1	114-3717	2	Seal-Oil
50:2	112-5290	2	Bearing-Steel, Stainless
50:3	112-7494	4	Seal
50:4	114-5411	2	Nut-Lock, Bearing



Plastic Wiehle Roller Assembly No. 112-1704

Ref.	Part Number	Qty.	Description
1	112-1705	1	Roller-Wiehle, Plastic
2	112-1707	1	Shaft-Roller, Wiehle
3	114-3717	2	Seal-Oil
4	112-5290	2	Bearing-Steel, Stainless
5	112-7494	4	Seal
6	114-3745	2	Nut-Lock, Bearing
6	114-5411	2	Nut-Lock, Bearing
7	302-5	2	Fitting-Grease
50	114-5430	2	Roller Rebuild Kit ●
50:1	114-3717	2	Seal-Oil
50:2	112-5290	2	Bearing-Steel, Stainless
50:3	112-7494	4	Seal
50:4	114-3745	2	Nut-Lock, Bearing

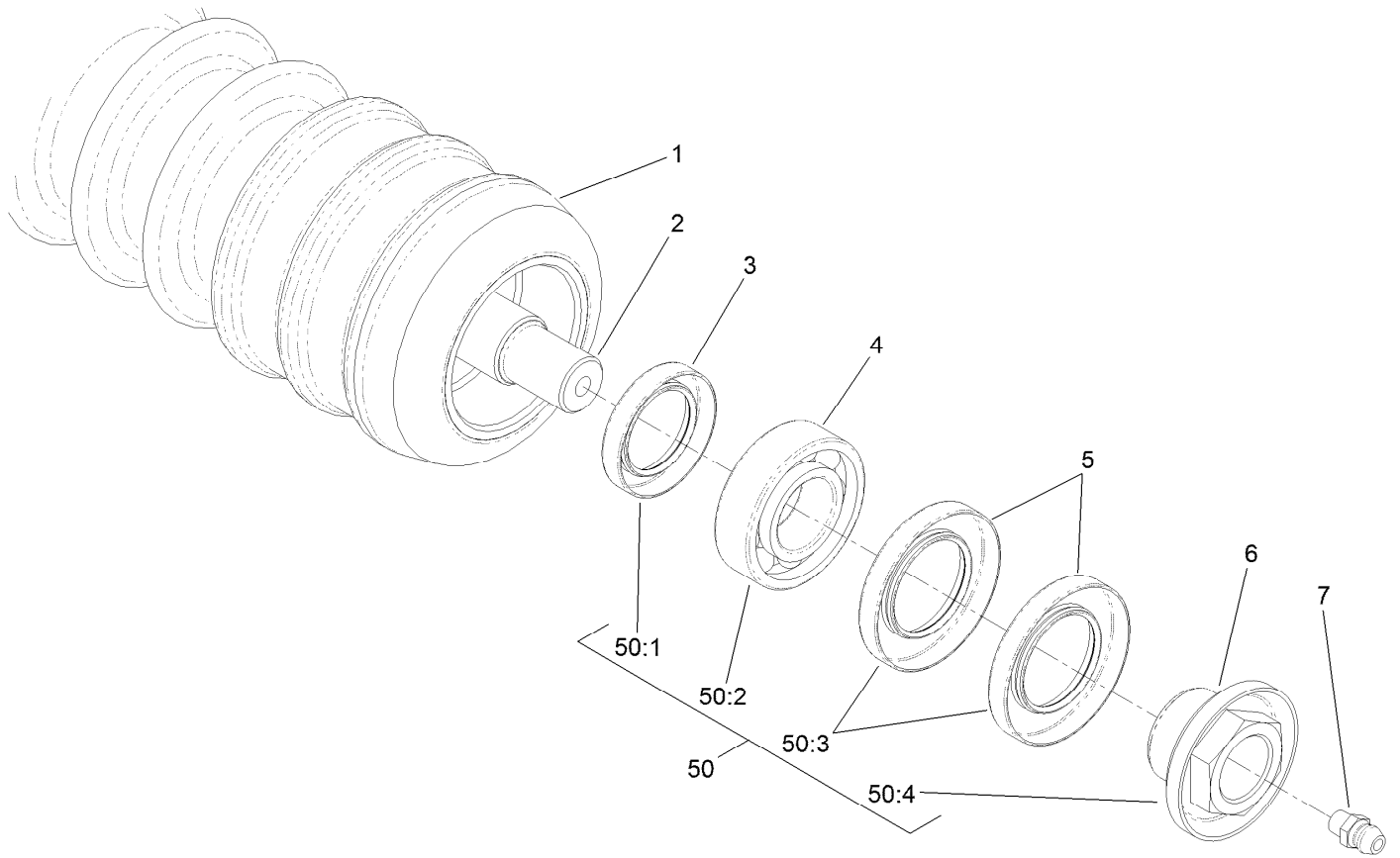
● Optional Equipment



Optional Front-Full Roller Assembly No. 137-6116

Ref.	Part Number	Qty.	Description
1	137-6115	1	Tube Roller 3.0In DIA X 20.5In
2	112-1707	1	Shaft-Roller, Wiehle
3	114-3717	2	Seal-Oil
4	112-5290	2	Bearing-Steel, Stainless
5	112-7494	2	Seal
6	114-5411	2	Nut-Lock, Bearing
7	302-5	2	Fitting-Grease
50	114-5430	1	Roller Rebuild Kit ●
50:1	114-3717	2	Seal-Oil
50:2	112-5290	2	Bearing-Steel, Stainless
50:3	112-7494	4	Seal
50:4	114-5411	2	Nut-Lock, Bearing

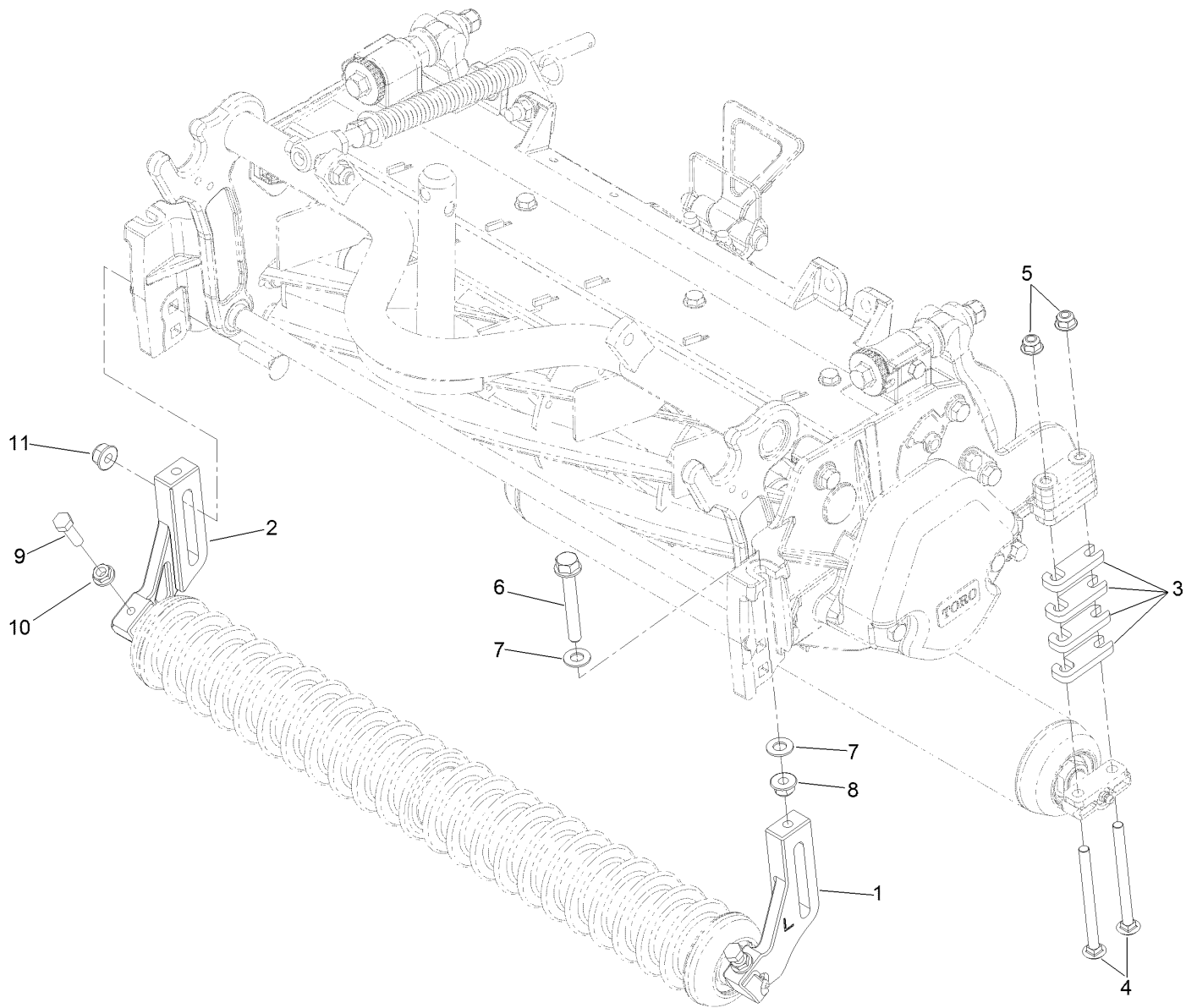
● Optional Equipment



Optional Plastic Shoulder Roller Assembly No. 112-1733

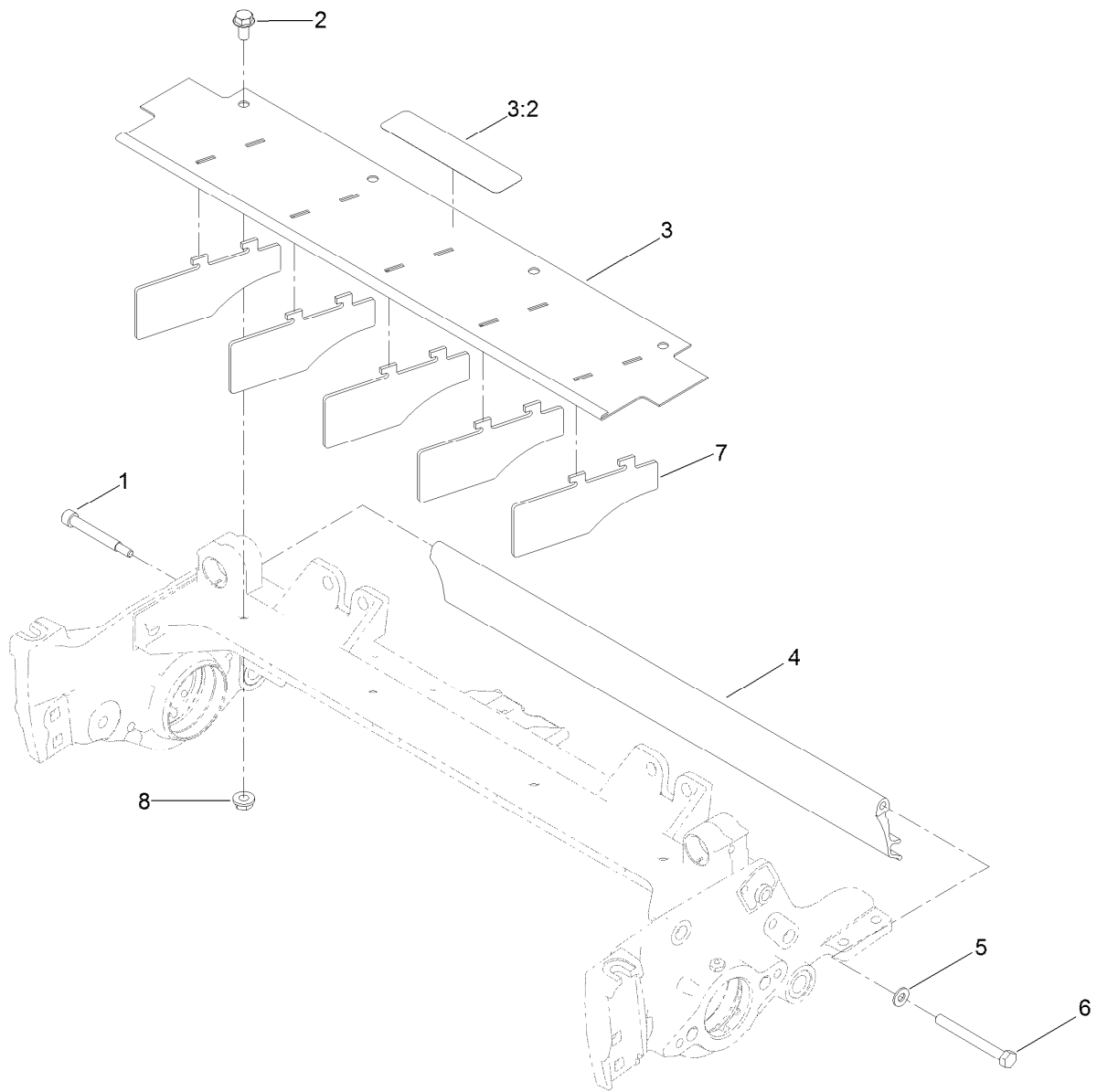
Ref.	Part Number	Qty.	Description
1	112-1734	1	Roller-Shoulder, Plastic
2	112-1707	1	Shaft-Roller, Wiehle
3	114-3717	2	Seal-Oil
4	112-5290	2	Bearing-Steel, Stainless
5	112-7494	4	Seal
6	114-5411	2	Nut-Lock, Bearing
7	302-5	2	Fitting-Grease
50	114-5430	2	Roller Rebuild Kit ●
50:1	114-3717	2	Seal-Oil
50:2	112-5290	2	Bearing-Steel, Stainless
50:3	112-7494	4	Seal
50:4	114-3745	2	Nut-Lock, Bearing

● Optional Equipment



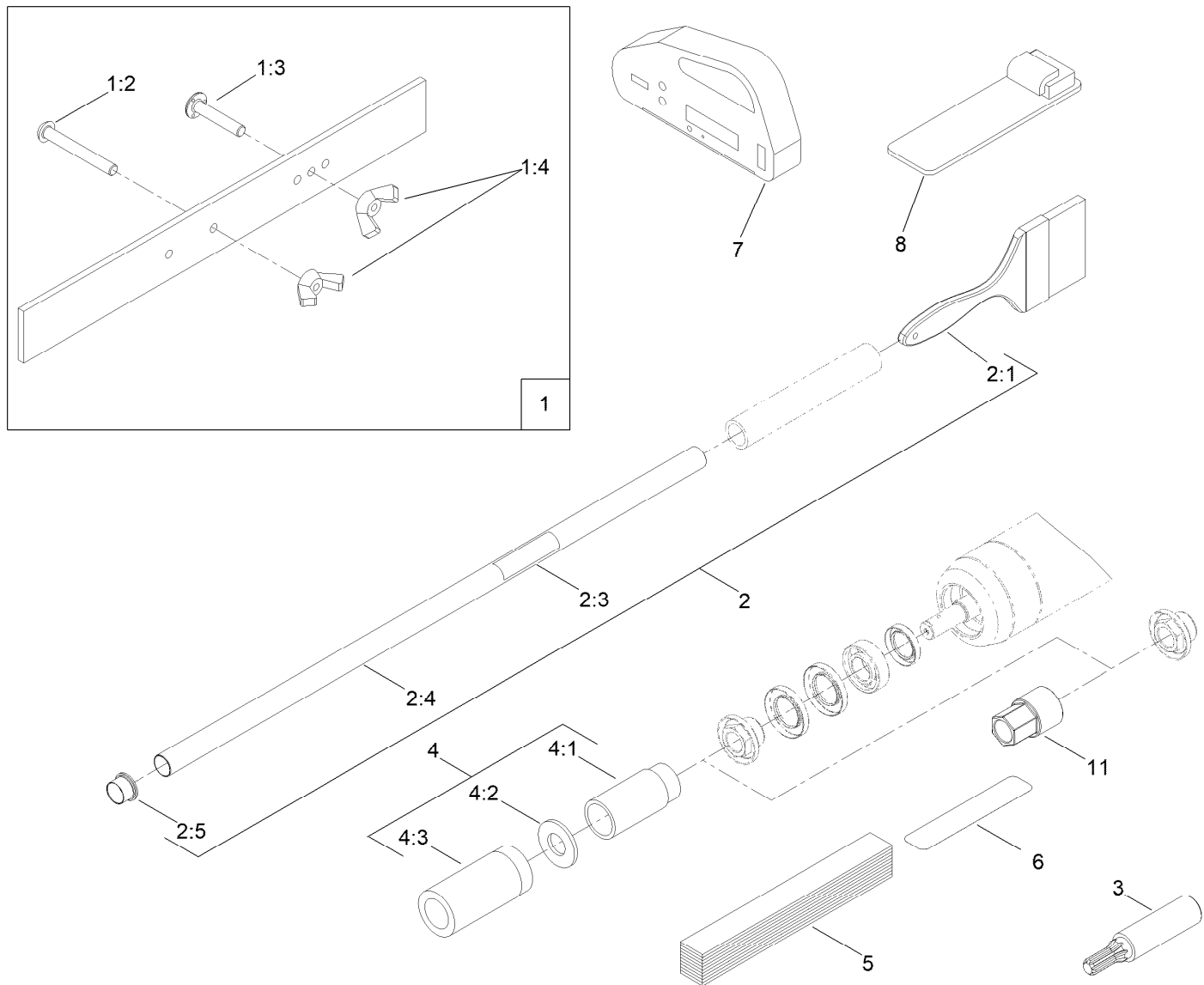
Optional High Height-of-Cut Assembly No. 137-0890

Ref.	Part Number	Qty.	Description
1	120-0404	1	Bracket-High HOC (LH)
2	120-0405	1	Bracket-High HOC (RH)
3	119-0626	8	Shim-Roller
4	106-9758	4	Screw-CARR
4	3230-30	4	Screw-CARR
5	104-8300	4	Nut-HF, NI
6	133-7572	2	Screw-HOC
7	48-9220	4	Washer-Flat
8	104-8301	4	Nut-HF, NI
9	322-16	2	Screw-HH
10	32128-20	2	Nut-HF
11	133-7570	2	Nut-Flange, NI



Shield Assembly

Ref.	Part Number	Qty.	Description
1	107-7773	1	Screw-HSH
2	3234-7	3	Screw-HHF
3	112-1738	1	Front Grass Shield ASM
3:2	137-9706	1	Decal-Warning
4	125-2099	1	Shield-Grass, Rear
5	3256-74	1	Washer-Flat
6	322-14	1	Screw-HH
7	110-1706	4	Deflector
8	32128-20	3	Nut-HF



Optional Tool Assembly

Ref.	Part Number	Qty.	Description
1	108-6715	1	Gauge Bar ASM
1:2	32122-54	1	Screw-Head, Truss
1:3	108-6714	1	Stud-Weld
1:4	32103-3	2	Nut-Wing
2	29-9100	1	Brush And Handle ASM
2:1	36-4310	1	Brush
2:3	98-3206	1	Decal
2:4	29-9080	1	Handle
2:5	2410-18	1	Cap-Plastic
3	TOR4074	1	Adapter-Drive, Reel ■
4	115-0803	1	Rm/Gm Roller Rebuild Tool Kit

Ref.	Part Number	Qty.	Description
4:1	115-0852	1	Tool-Inner Seal
4:2	107-8133	1	Washer-Flat
4:3	115-0853	1	Tool-Bearing/Outer Seal
5	125-5610	1	Paper-Reel, Toro (10 Pack)
6	140-5531	1	Shim-Toro Reel (.002In)
7	131-6828	1	Indicator-Angle
8	131-6829	1	Mount-Indicator, Angle
9	137-0924	1	Tool-Hand TAP 7/8-16 (Rm DPA Reel) ●
10	137-0925	1	Tool-Hand TAP 7/8-16, LH (Rm DPA Reel) ●
11	147-1132	1	Tool-Drive, Roller Nut

● Not illustrated

■ Obtain directly from K-Line Industries, Inc. (<https://klineind.com>)

Attachments and Accessories

For 03485 18-inch 8-Blade EdgeSeries Radial Reel DPA Cutting Unit Reelmaster 3550 Traction Unit

Product Name	Model/Part
Weight Kit (For Universal Groomer Only and Hydraulic Reel Motors).....	03417
Weight Kit for 8-Blade or 11-Blade DPA Cutting Unit with 5 Inch Reel.....	03484
Rear Roller Brush Kit (For Universal Groomer) (18In).....	03657
5 Inch Universal/bi-directional Groomer.....	03763
Grooming Brush (18In)	03766
Universal Groomer Cartridge, Reelmaster 3550 Series 18-inch Edge Series Cutting Units with Universal Groomer	03771
Rear Roller Brush (only) Kit	03916
Rear Roller Brush (3-18 Inch, 2-22 Inch) Kit.....	03918
Flexible Grass Basket Kit.....	03923
Extended Flexible Grass Basket Kit.....	03924
3in Dia Collar Kit.....	104-8215
Gauge Bar Assembly	108-6715
Long Rear Roller Asm.....	112-1728
Full Front Roller Asm	112-1732
Plastic Shoulder Roller Asm	112-1733
Roller Rebuild Kit	114-5430
Roller Rebuild Tool Kit.....	115-0803
Cutting Unit Kickstand	119-8010-03
Heavy-Duty DPA MVP Kit	120-7230
18 Inch Rear Roller Scraper Kit	120-9986
Bedknife-STD	121-3166
Bedknife-Low Cut	121-3167
Wiehle Roller Scraper (18 Inch)	121-3182-03
Brush-Roller (High HOC) (18 Inch)	121-3199
Scraper-Shoulder Roller (18 Inch)	121-6970-03
Comb/Scraper Kit	121-6995
Scraper-Front Full Roller (18 Inch).....	121-6996-03
Rear Roller Adjustment Kit.....	125-0570
Toro Reel Paper (10 Pack).....	125-5610
Toro Reel Shim (0.002in)	125-5611
Bedbar-Agressive, 18in	131-3222-0P
Groomer/RRB Seal Kit.....	131-3233
Groomer Rod Kit (18 Inch).....	131-6823
Angle Indicator.....	131-6828
Angle Indicator Mount.....	131-6829
Broomer Kit (18In)	132-7115
Universal Groomer Drive MVP Kit.....	133-0150
Rear Roller Brush (Universal) MVP Kit	133-0152
Rear Roller Brush MVP Kit	133-0155
Bedknife-EDGEMAX Lowcut (18 inch)	137-0830
Brush-roller, Rear (hd)	137-0843
High Height-of-Cut Kit, Reelmaster 3000 or 5000 Series DPA Cutting Unit	137-0890
Groomer Rod Kit (18 Inch Full Front Roller)	137-0900
Tool-hand Tap 7/8-16 (RM DPA Reel)	137-0924

Attachments and Accessories (continued)

Tool-hand Tap 7/8-16, LH (RM DPA Reel).....	137-0925
BEDKNIFE-EDGEMAX	137-6091
5in EdgeSeries+ 18in Fairway, 8 Blade, Low Drag, Radial Reel.....	137-8406
Reel Drive Adapter (Obtain directly from K-Line Industries, Inc. (800) 241-0936)	TOR4112



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