



**Count on it.**

# Parts Catalog

## **Groundsmaster® 5900/5910 Rotary Mower**

Model No. 31598—Serial No. 315000501 and Up

Model No. 31598TE—Serial No. 315000501 and Up

Model No. 31599—Serial No. 315000501 and Up

Model No. 31599TE—Serial No. 315000501 and Up



# Ordering Replacement Parts

To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

## Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

## Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1, 6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustration and in parts lists.

## Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

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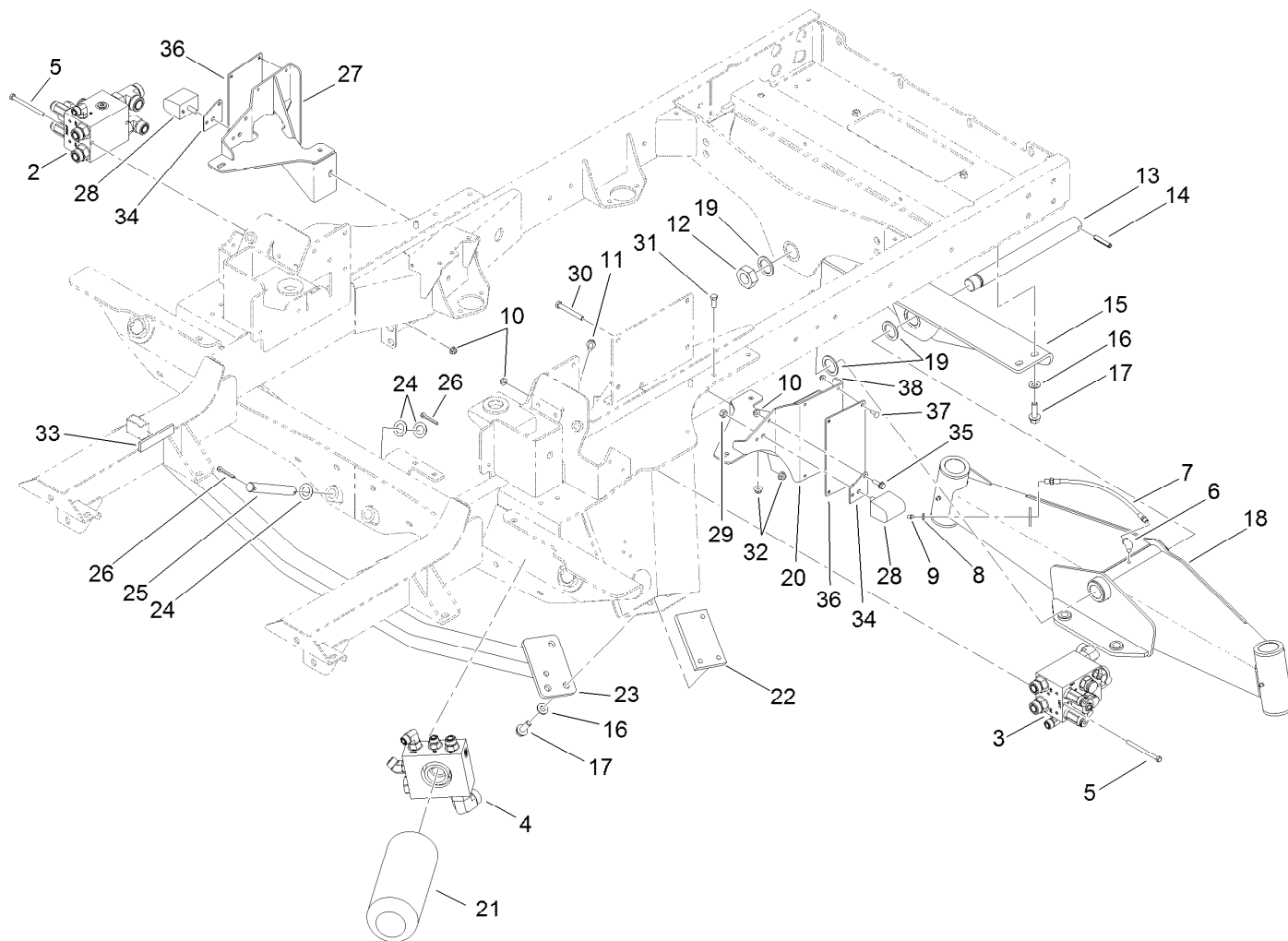
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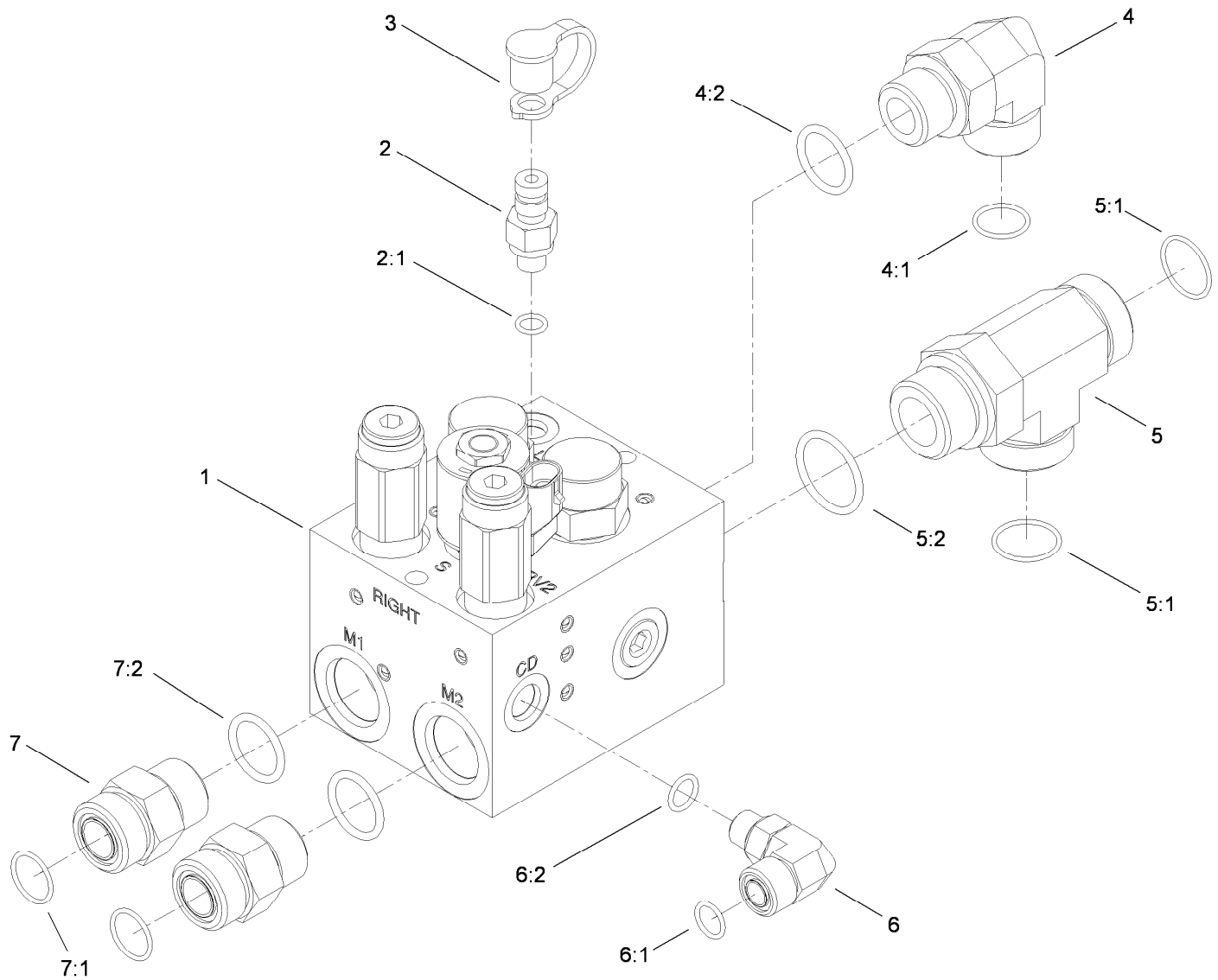


## Frame and Rear Axle Assembly

| Ref. | Part Number | Qty. | Description             |
|------|-------------|------|-------------------------|
| 2    |             | 1    | RH PTO Valve ASM ●      |
| 3    |             | 1    | LH PTO Valve ASM ●      |
| 4    |             | 1    | Filter Manifold ASM ●   |
| 5    | 322-19      | 4    | Screw-HH                |
| 6    | 2811-7      | 1    | Elbow                   |
| 7    | 114-5586    | 1    | Hose ASM (With Fitting) |
| 8    | 114-5587    | 1    | Nut                     |
| 9    | 302-5       | 1    | Fitting-Grease          |
| 10   | 104-8300    | 6    | Nut-HF, NI              |
| 11   | 3234-1      | 4    | Screw-HHF               |
| 12   | 3296-68     | 1    | Nut-Lock, NI            |
| 13   | 114-5970    | 1    | Shaft-Pivot             |
| 14   | 32121-110   | 1    | Pin-Roll, Slotted       |
| 15   | 110-6033-01 | 1    | Support-Axle            |
| 16   | 3256-26     | 10   | Washer-Flat             |
| 17   | 100-6116    | 10   | Screw-HHF               |
| 18   | 114-5982-01 | 1    | Axle ASM                |
| 19   | 98-1452     | 3    | Washer-Thrust           |
| 20   | 119-8275-01 | 1    | Pad-Transport, LH       |

| Ref. | Part Number | Qty. | Description       |
|------|-------------|------|-------------------|
| 21   | 86-6110     | 1    | Filter-Hydraulic  |
| 22   | 114-5990    | 2    | Plate-Tapped      |
| 23   | 114-5969-01 | 1    | Crossmember       |
| 24   | 110-6767    | 8    | Washer-Thrust     |
| 25   | 110-6006    | 2    | Pin-Clevis        |
| 26   | 3272-30     | 4    | Pin-Cotter        |
| 27   | 119-8270-01 | 1    | Pad-Transport, RH |
| 28   | 87-3470     | 2    | Bumper            |
| 29   | 33025-00    | 2    | Nut-Lock, NI      |
| 30   | 323-14      | 2    | Screw-HH          |
| 31   | 323-6       | 4    | Screw-HH          |
| 32   | 104-8301    | 6    | Nut-HF, NI        |
| 33   | 115-5465    | 1    | Seal-Trim         |
| 34   | 115-8826    | 2    | Shim-Bumper       |
| 35   | 3234-17     | 2    | Screw-HHF         |
| 36   | 117-5476    | 2    | Pad-Roller        |
| 37   | 1-807512    | 8    | Bolt-CARR         |
| 38   | 104-7201    | 8    | Nut-HF, NI        |

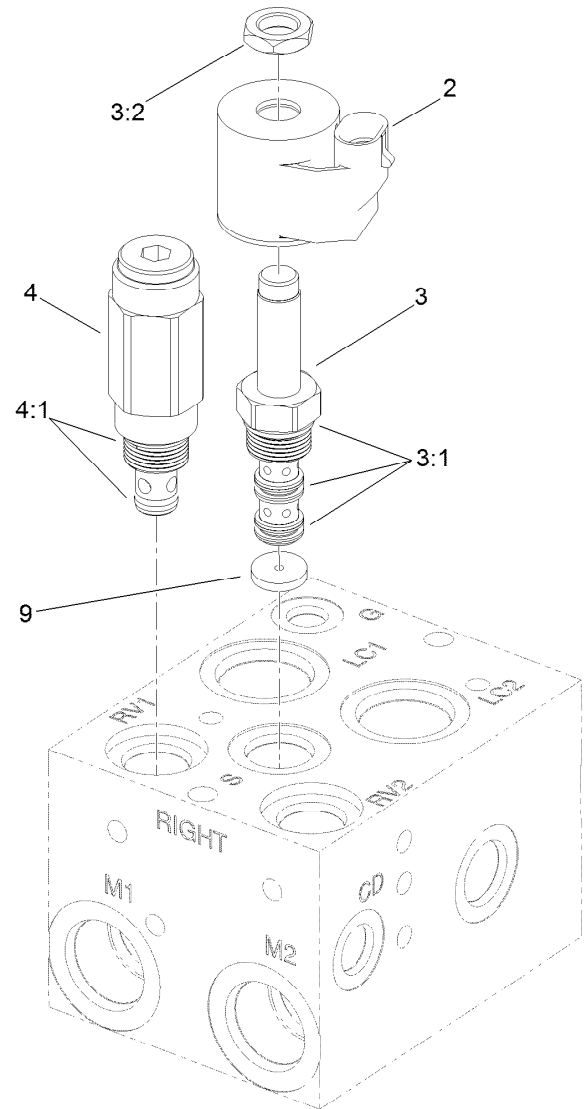
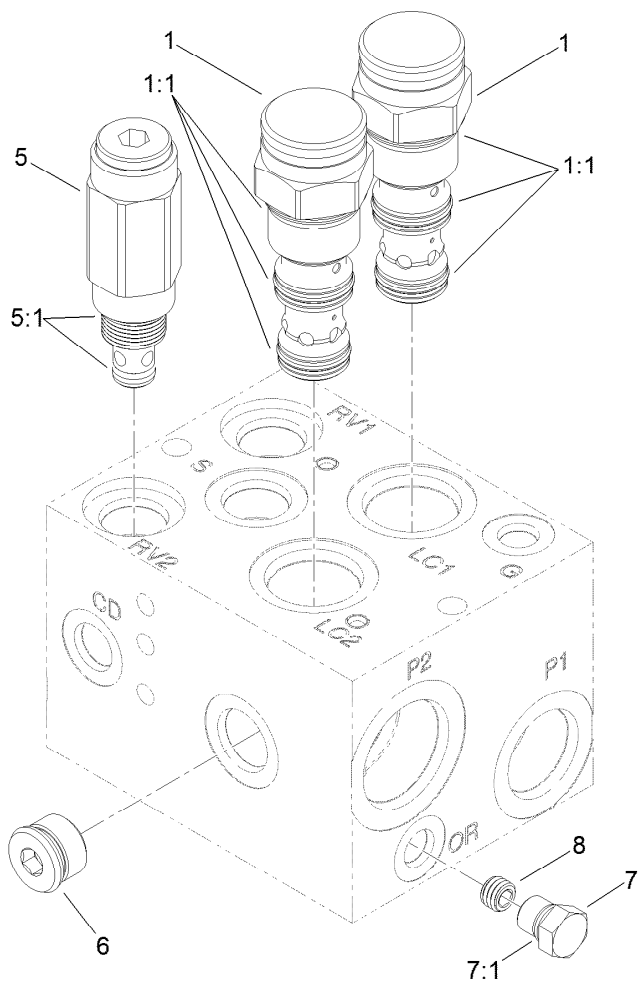
● Not serviced separately



## RH PTO Valve Assembly

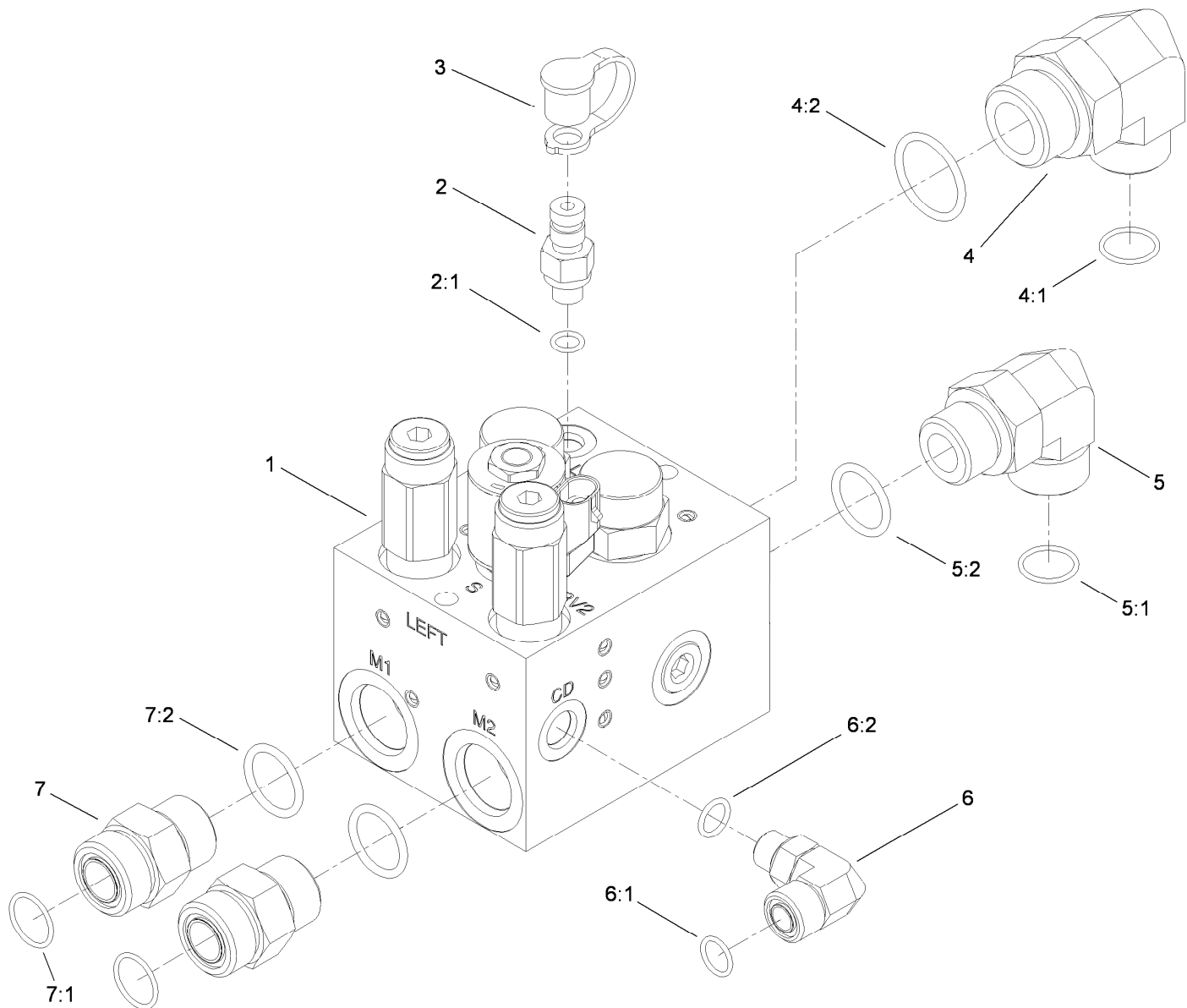
| Ref. | Part Number | Qty. | Description           |
|------|-------------|------|-----------------------|
| 1    | 117-1112    | 1    | Manifold-PTO, RH      |
| 2    | 354-77      | 1    | Fitting-Quick         |
| 2:1  | 237-78      | 1    | O-Ring                |
| 3    | 354-79      | 1    | Cap-Dust              |
| 4    | 340-142     | 1    | Fitting-Elbow, 90 DEG |
| 4:1  | 237-58      | 1    | O-Ring                |
| 4:2  | 237-81      | 1    | O-Ring                |
| 5    | 104-3795    | 1    | Fitting-Tee           |

| Ref. | Part Number | Qty. | Description         |
|------|-------------|------|---------------------|
| 5:1  | 340-65      | 2    | O-Ring              |
| 5:2  | 237-146     | 1    | O-Ring              |
| 6    | 340-99      | 1    | Fitting-HYD, 90 DEG |
| 6:1  | 237-30      | 1    | O-Ring              |
| 6:2  | 237-42      | 1    | O-Ring              |
| 7    | 340-9       | 2    | Fitting-STR         |
| 7:1  | 237-58      | 1    | O-Ring              |
| 7:2  | 237-81      | 1    | O-Ring              |



## Hydraulic PTO Manifold Assembly No. 117-1112

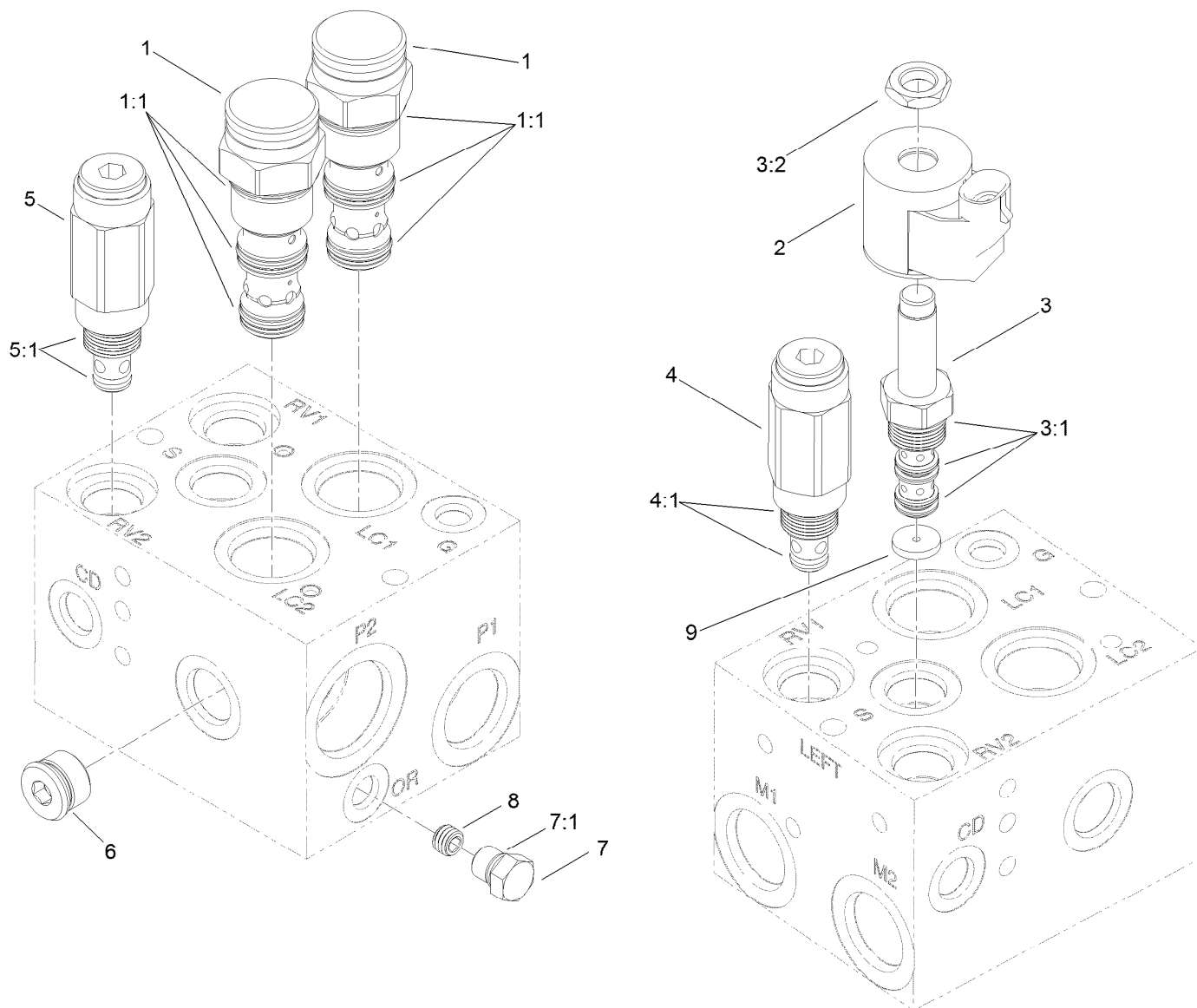
| Ref. | Part Number | Qty. | Description            |
|------|-------------|------|------------------------|
| 1    | 114-5511    | 2    | Cartridge-Logic        |
| 1:1  | 119-8048    | 1    | Seal Kit               |
| 2    | 105-9333    | 1    | Coil-12Vdc             |
| 3    | 110-0494    | 1    | Valve-Solenoid         |
| 3:1  | 110-8773    | 1    | Seal Kit               |
| 3:2  | 110-2634    | 1    | Nut-Coil               |
| 4    | 114-5514    | 1    | Valve-Relief, 2000 PSI |
| 4:1  | 105-9156    | 1    | Seal Kit               |
| 5    | 114-5512    | 1    | Valve-Relief, 600 PSI  |
| 5:1  | 105-9156    | 1    | Seal Kit               |
| 6    | 106-1027    | 1    | Plug                   |
| 7    | 353-990     | 1    | Plug ASM               |
| 7:1  | 237-78      | 1    | O-Ring                 |
| 8    | 112-6538    | 1    | Orifice (.063 Inch)    |
| 9    | 117-2791    | 1    | Disc-Orifice (.050)    |



## LH PTO Valve Assembly

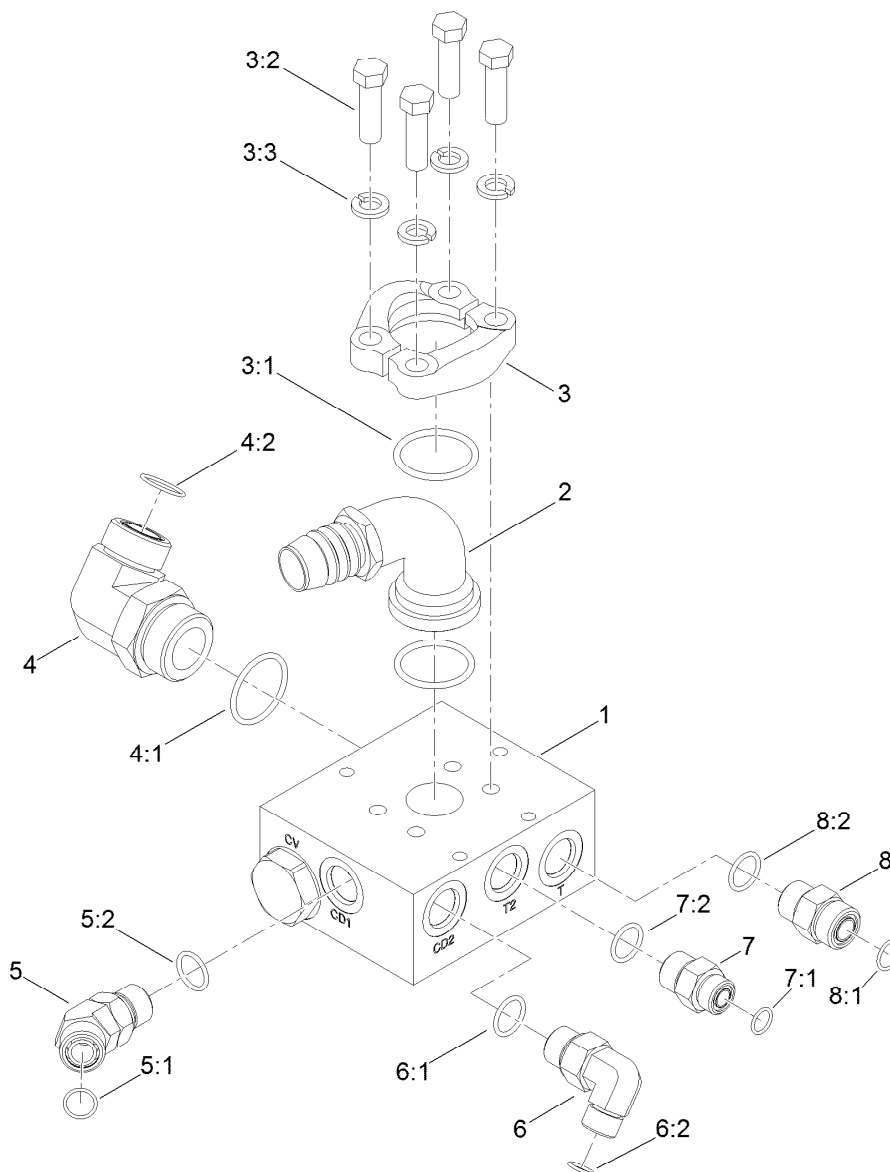
| Ref. | Part Number | Qty. | Description           |
|------|-------------|------|-----------------------|
| 1    | 117-1111    | 1    | Manifold-PTO, LH      |
| 2    | 354-77      | 1    | Fitting-Quick         |
| 2:1  | 237-78      | 1    | O-Ring                |
| 3    | 354-79      | 1    | Cap-Dust              |
| 4    | 340-142     | 1    | Fitting-Elbow, 90 DEG |
| 4:1  | 237-58      | 1    | O-Ring                |
| 4:2  | 237-81      | 1    | O-Ring                |
| 5    | 340-15      | 1    | Fitting-Elbow 90      |

| Ref. | Part Number | Qty. | Description         |
|------|-------------|------|---------------------|
| 5:1  | 237-58      | 1    | O-Ring              |
| 5:2  | 237-146     | 1    | O-Ring              |
| 6    | 340-99      | 1    | Fitting-HYD, 90 DEG |
| 6:1  | 237-30      | 1    | O-Ring              |
| 6:2  | 237-42      | 1    | O-Ring              |
| 7    | 340-9       | 2    | Fitting-STR         |
| 7:1  | 237-58      | 1    | O-Ring              |
| 7:2  | 237-81      | 1    | O-Ring              |



## Hydraulic PTO Manifold Assembly No. 117-1111

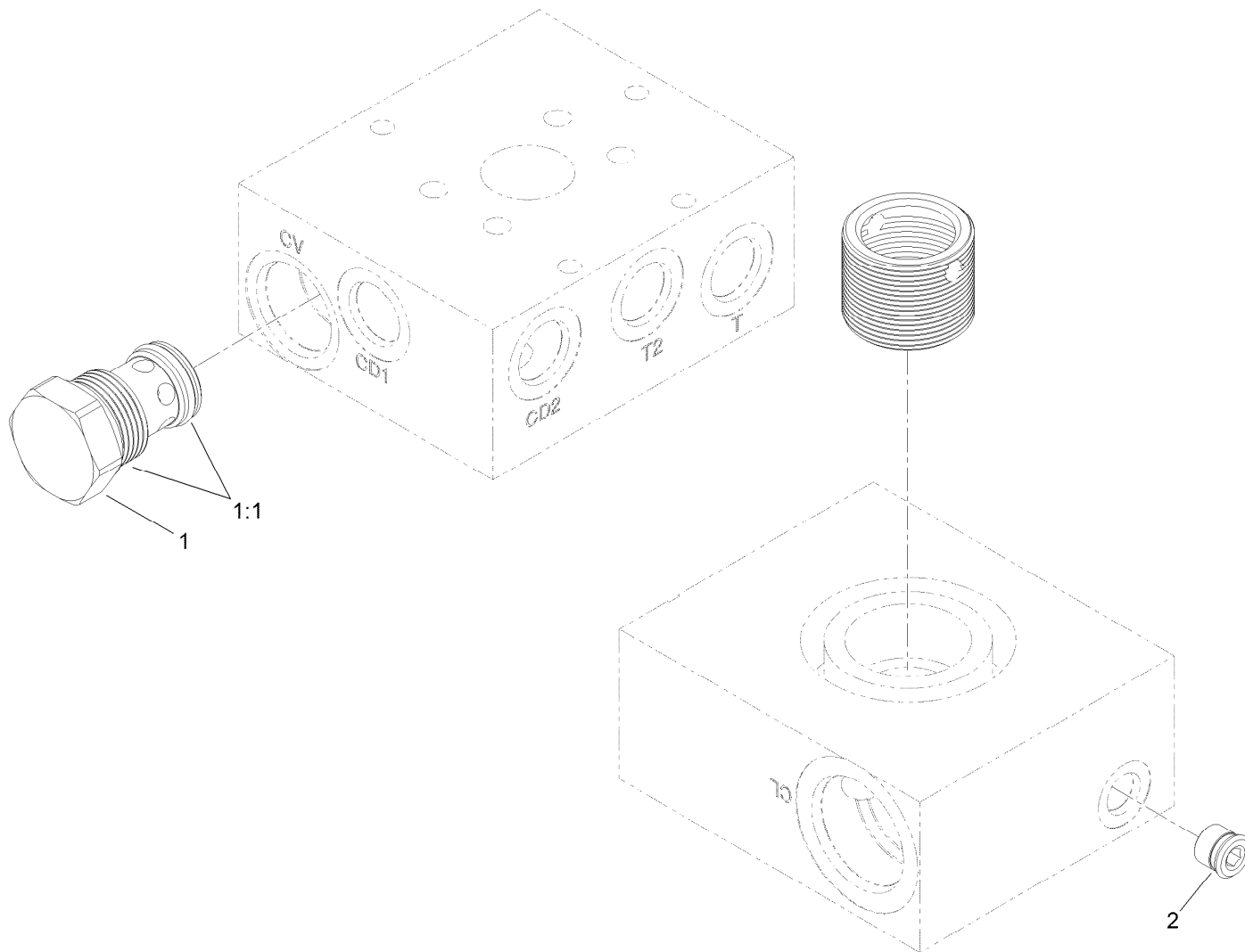
| Ref. | Part Number | Qty. | Description            |
|------|-------------|------|------------------------|
| 1    | 114-5511    | 2    | Cartridge-Logic        |
| 1:1  | 119-8048    | 1    | Seal Kit               |
| 2    | 105-9333    | 1    | Coil-12Vdc             |
| 3    | 110-0494    | 1    | Valve-Solenoid         |
| 3:1  | 110-8773    | 1    | Seal Kit               |
| 3:2  | 110-2634    | 1    | Nut-Coil               |
| 4    | 114-5510    | 1    | Valve-Relief, 3000 PSI |
| 4:1  | 105-9156    | 1    | Seal Kit               |
| 5    | 114-5512    | 1    | Valve-Relief, 600 PSI  |
| 5:1  | 105-9156    | 1    | Seal Kit               |
| 6    | 106-1027    | 1    | Plug                   |
| 7    | 353-990     | 1    | Plug ASM               |
| 7:1  | 237-78      | 1    | O-Ring                 |
| 8    | 112-6538    | 1    | Orifice (.063 Inch)    |
| 9    | 117-2791    | 1    | Disc-Orifice (.050)    |



## Filter Manifold Assembly

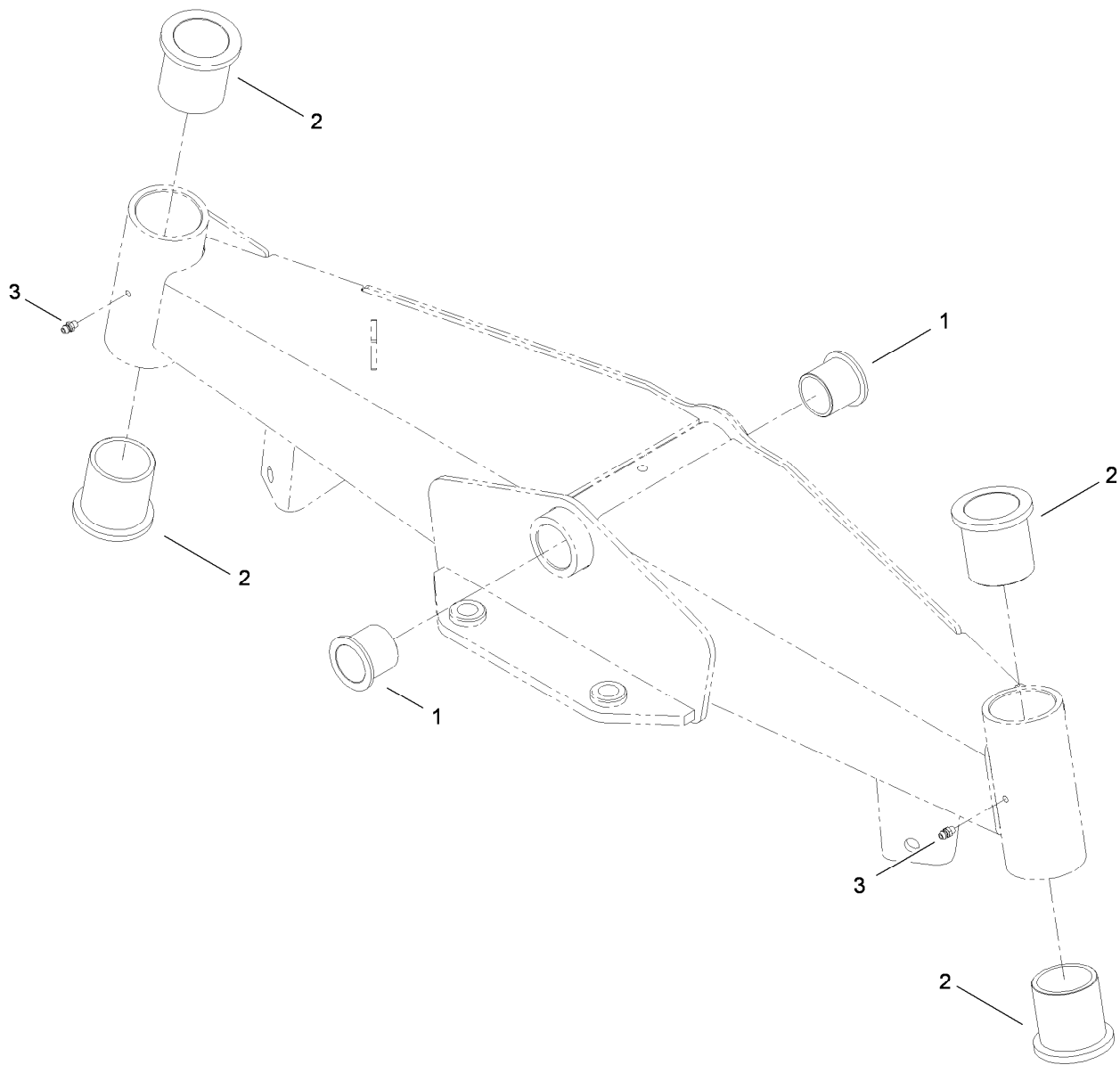
| Ref. | Part Number | Qty. | Description         |
|------|-------------|------|---------------------|
| 1    | 119-7703    | 1    | Manifold-Filter     |
| 2    | 112-7374    | 1    | Fitting             |
| 3    | 114-0090    | 1    | Flange Kit          |
| 3:1  | 115-5420    | 1    | O-Ring              |
| 3:2  | 324-6       | 4    | Screw-HH            |
| 3:3  | 3253-6      | 4    | Washer-Lock         |
| 4    | 340-79      | 1    | Fitting-Elbow 90    |
| 4:1  | 237-101     | 1    | O-Ring              |
| 4:2  | 340-65      | 1    | O-Ring              |
| 5    | 340-14      | 1    | Fitting-HYD, 45 DEG |
| 5:1  | 237-65      | 1    | O-Ring              |

| Ref. | Part Number | Qty. | Description           |
|------|-------------|------|-----------------------|
| 5:2  | 237-80      | 1    | O-Ring                |
| 6    | 340-105     | 1    | Fitting-Elbow, 90 DEG |
| 6:1  | 237-80      | 1    | O-Ring                |
| 6:2  | 237-30      | 1    | O-Ring                |
| 7    | 340-6       | 1    | Fitting-Straight      |
| 7:1  | 237-30      | 1    | O-Ring                |
| 7:2  | 237-80      | 1    | O-Ring                |
| 8    | 340-7       | 1    | Fitting-Straight      |
| 8:1  | 237-65      | 1    | O-Ring                |
| 8:2  | 237-80      | 1    | O-Ring                |



## Hydraulic Filter Manifold Assembly No. 119-7703

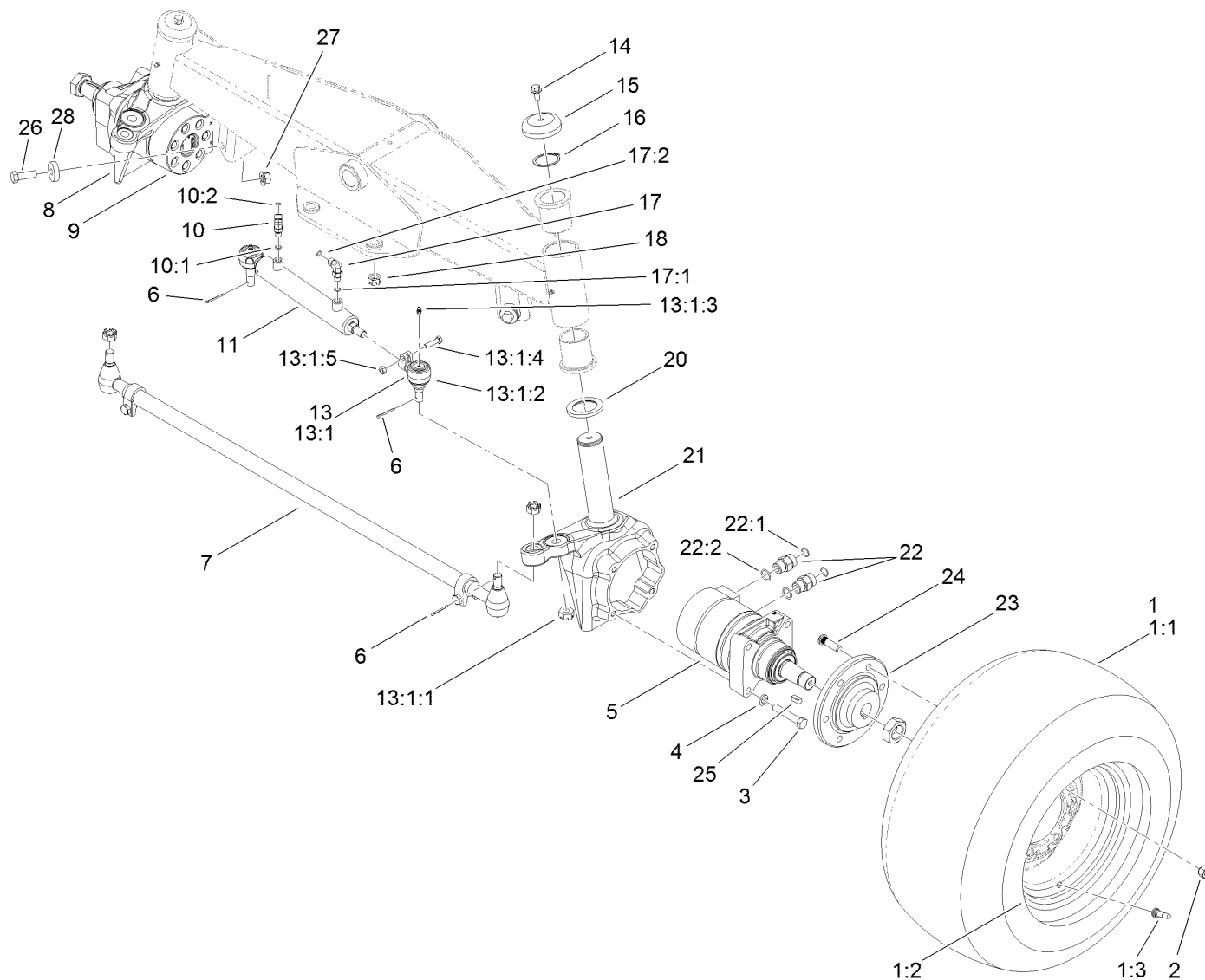
| Ref. | Part Number | Qty. | Description         |
|------|-------------|------|---------------------|
| 1    | 115-5411    | 1    | Valve-Check, 43 PSI |
| 1:1  | 115-5416    | 1    | Seal Kit            |
| 2    | 106-1026    | 1    | Plug-HYD            |



## Axle Assembly No. 114-5982-01

| Ref. | Part Number | Qty. | Description    |
|------|-------------|------|----------------|
| 1    | 69-6470     | 2    | Bushing-Caster |
| 2    | 100-2506    | 4    | Bushing-Castor |
| 3    | 302-5       | 2    | Fitting-Grease |

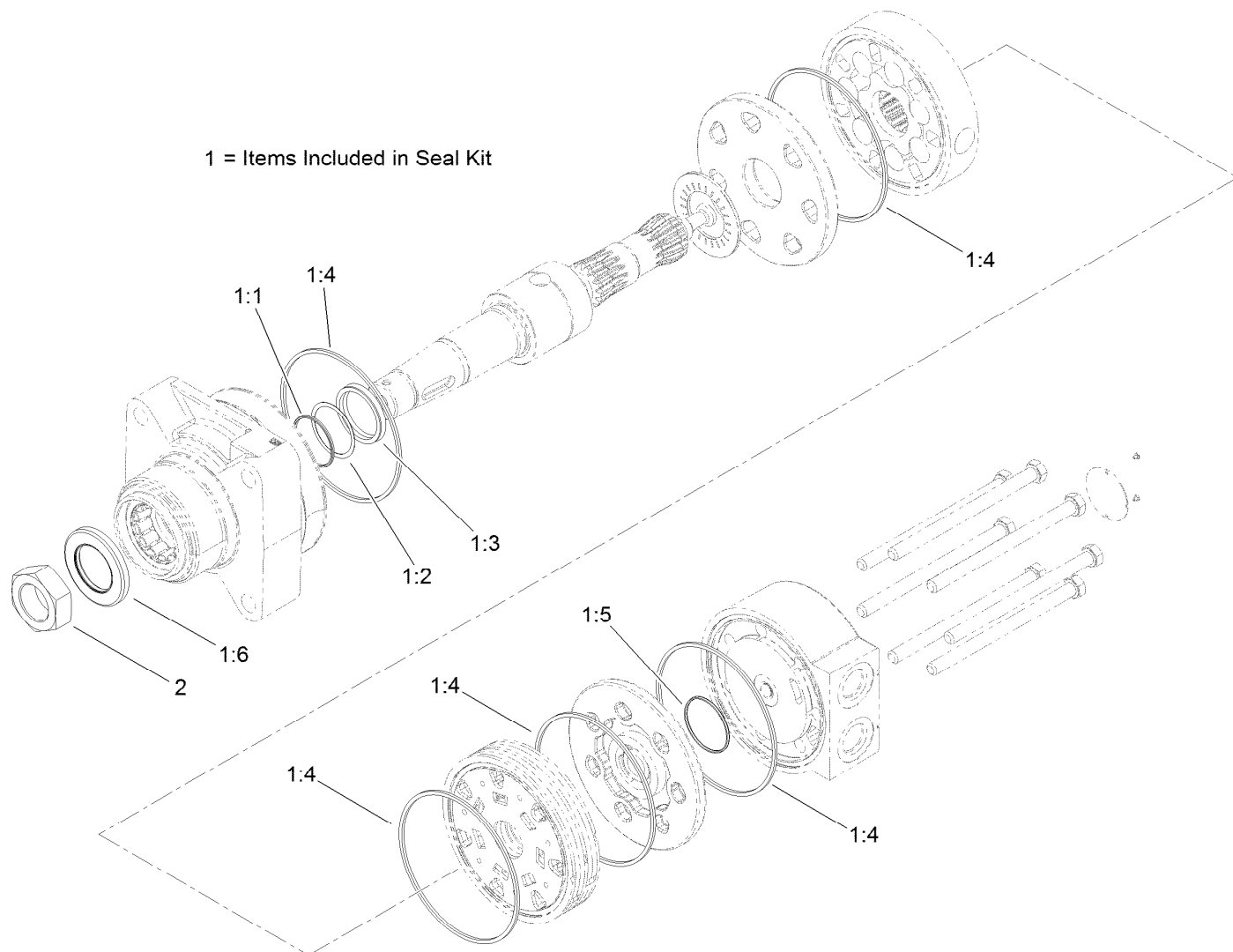
# Rear Axle Assembly



## Rear Axle Assembly (continued)

| <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i>  | <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i>    |
|-------------|--------------------|-------------|---------------------|-------------|--------------------|-------------|-----------------------|
| 1           | 120-9886           | 2           | Wheel And Tire ASM  | 13:1:4      | 3210-7             | 1           | Screw-HH              |
| 1:1         | 120-9884           | 1           | Rim-Wheel           | 13:1:5      | 32152-5            | 1           | Nut-Hex               |
| 1:2         | 117-2901           | 1           | Tire                | 14          | 3234-12            | 2           | Screw-HHF             |
| 1:3         | 5108               | 1           | Valve               | 15          | 100-3362           | 2           | Cap-Spindle           |
| 2           | 92-7483            | 12          | Nut-Lug             | 16          | 100-4196           | 2           | Ring-Retaining        |
| 3           | 325-11             | 8           | Screw-HH            | 17          | 340-132            | 2           | Fitting-Elbow, 90 DEG |
| 4           | 3253-7             | 8           | Washer-Lock         | 17:1        | 237-78             | 1           | O-Ring                |
| 5           | 114-5593           | 1           | HYD Motor ASM       | 17:2        | 237-21             | 1           | O-Ring                |
| 6           | 3272-12            | 6           | Pin-Cotter          | 18          | 32136-13           | 2           | Nut-SHH               |
| 7           | 110-6049-03        | 1           | Tie Rod ASM         | 20          | 100-2508           | 2           | Washer-Thrust         |
| 8           | 110-6015-01        | 1           | Spindle-Steer, RH   | 21          | 110-6013-01        | 1           | Spindle-Steer, LH     |
| 9           | 114-5594           | 1           | HYD Motor ASM       | 22          | 340-7              | 4           | Fitting-Straight      |
| 10          | 340-103            | 2           | Fitting-HYD, 45 DEG | 22:1        | 237-65             | 1           | O-Ring                |
| 10:1        | 237-78             | 1           | O-Ring              | 22:2        | 237-80             | 1           | O-Ring                |
| 10:2        | 237-21             | 1           | O-Ring              | 23          | 117-1102-03        | 2           | Hub-7.50 Inch, 6 Bolt |
| 11          | 98-0661            | 2           | HYD Cylinder ASM    | 24          | 10-6830            | 12          | Stud-Type, Drive      |
| 13          | 106-6895-03        | 2           | Ball Joint ASM      | 25          | 117-5198           | 2           | Key-Square            |
| 13:1        |                    | 1           | Joint-Ball ●        | 26          | 325-6              | 2           | Screw-HH              |
| 13:1:1      | 32136-13           | 1           | Nut-SHH             | 27          | 99-5107            | 2           | Nut-Lock              |
| 13:1:2      | 106-6896           | 1           | Seal                | 28          | 30-8770            | 2           | Washer                |
| 13:1:3      | 302-5              | 1           | Fitting-Grease      |             |                    |             |                       |

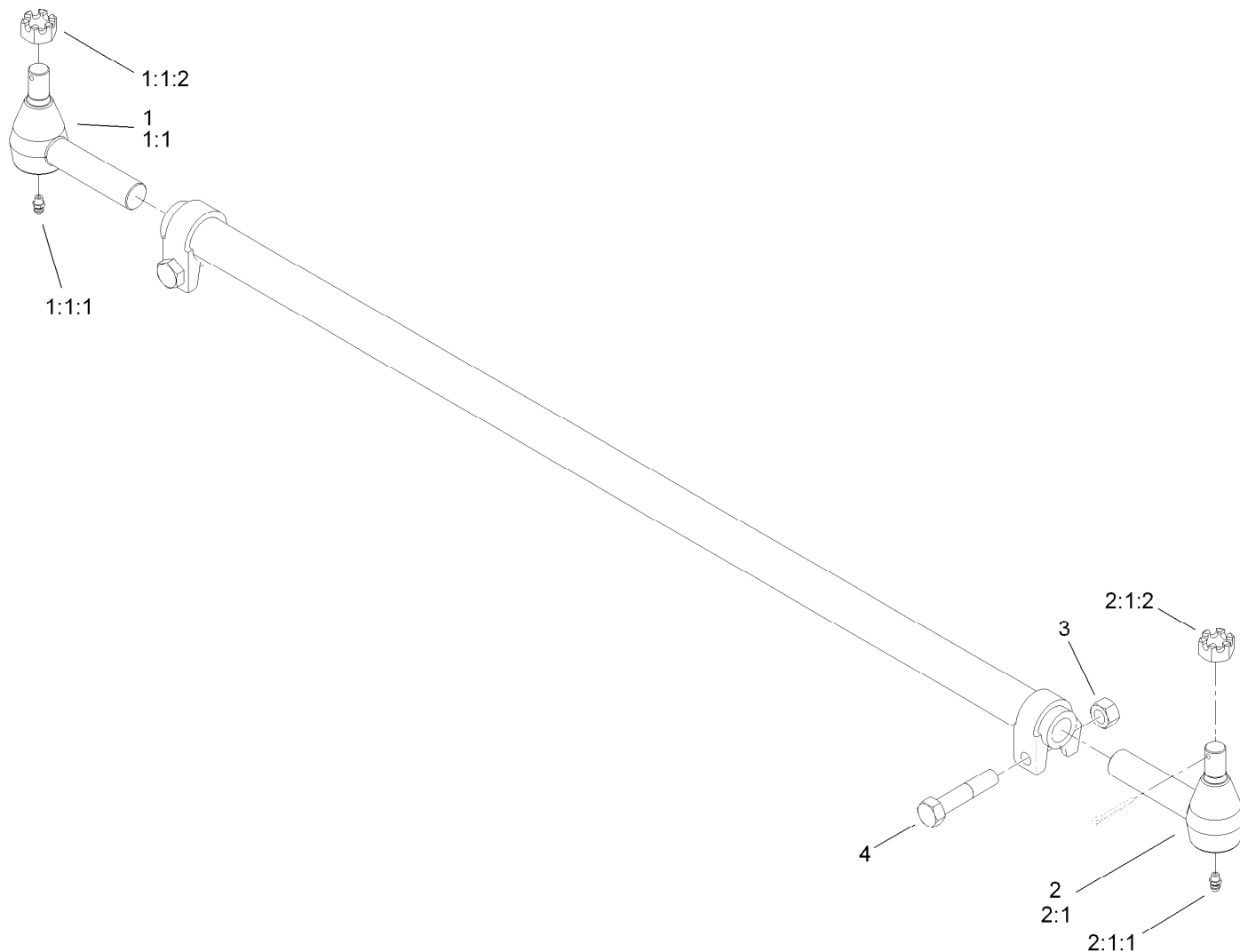
● Not serviced separately



## Right Rear Wheel Hydraulic Motor Assembly No. 114-5594

| Ref. | Part Number | Qty. | Description           |
|------|-------------|------|-----------------------|
| 1    | 100-6131    | 1    | Seal Kit              |
| 1:1  |             | 1    | Ring-Back Up ●        |
| 1:2  |             | 1    | Washer-Back Up ●      |
| 1:3  |             | 1    | Seal-Shaft ●          |
| 1:4  |             | 5    | Seal-Ring ●           |
| 1:5  |             | 1    | Seal-Commutator ●     |
| 1:6  |             | 1    | Seal-Dirt And Water ● |
| 2    | 107-9319    | 1    | Nut-Hex               |

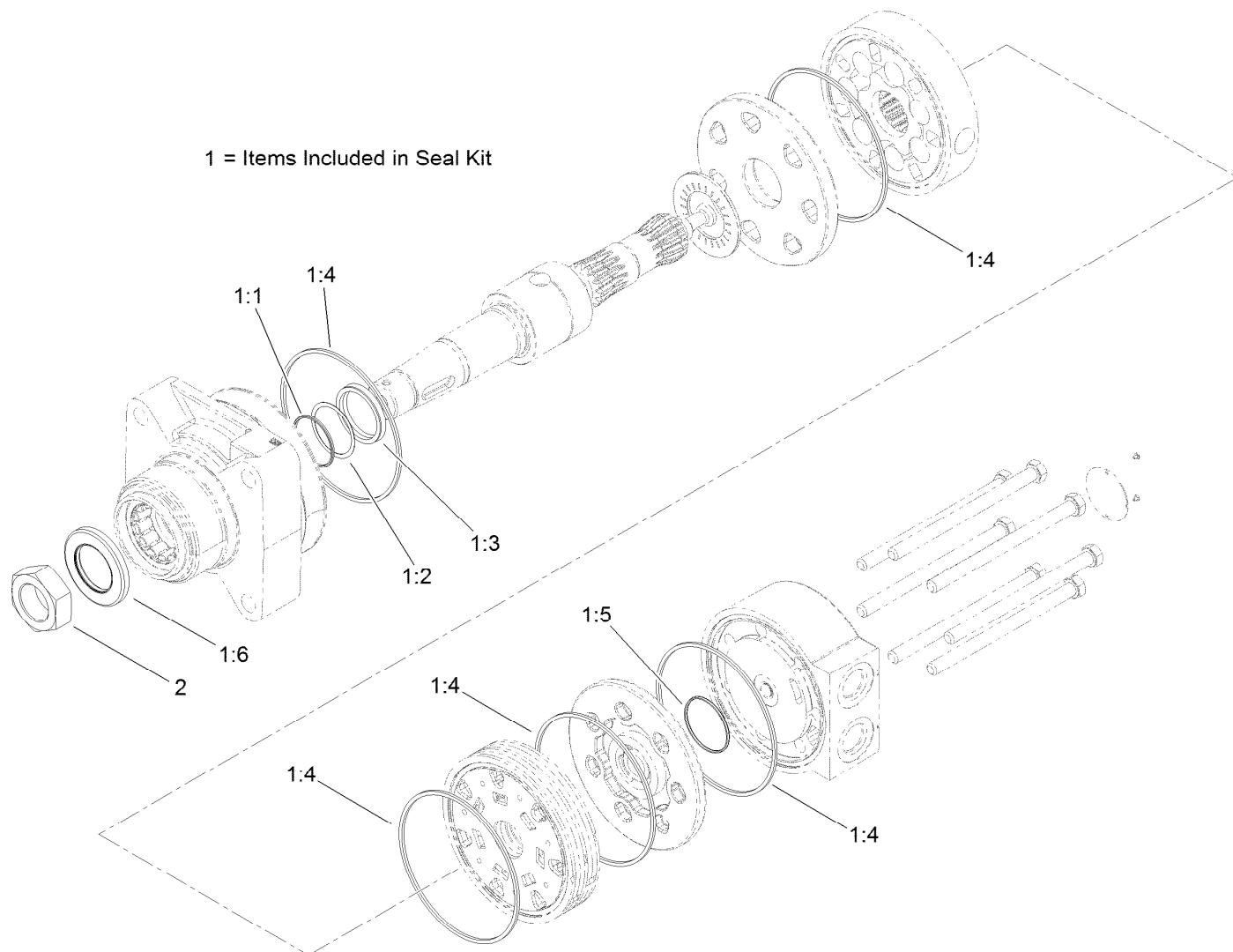
● Not serviced separately



## Tie Rod Assembly No. 110-6049-03

| Ref.  | Part Number | Qty. | Description        |
|-------|-------------|------|--------------------|
| 1     | 110-6141-03 | 1    | RH Tie Rod End ASM |
| 1:1   |             | 1    | Rod End-Tie, RH ●  |
| 1:1:1 | 302-5       | 1    | Fitting-Grease     |
| 1:1:2 | 32136-2     | 1    | Nut-SHH            |
| 2     | 110-6142-03 | 1    | LH Tie Rod End ASM |
| 2:1   |             | 1    | Rod End-Tie, LH ●  |
| 2:1:1 | 302-5       | 1    | Fitting-Grease     |
| 2:1:2 | 32136-2     | 1    | Nut-SHH            |
| 3     | 44-2200     | 1    | Screw-Blade        |
| 4     | 32153-7     | 1    | Nut-Lock           |

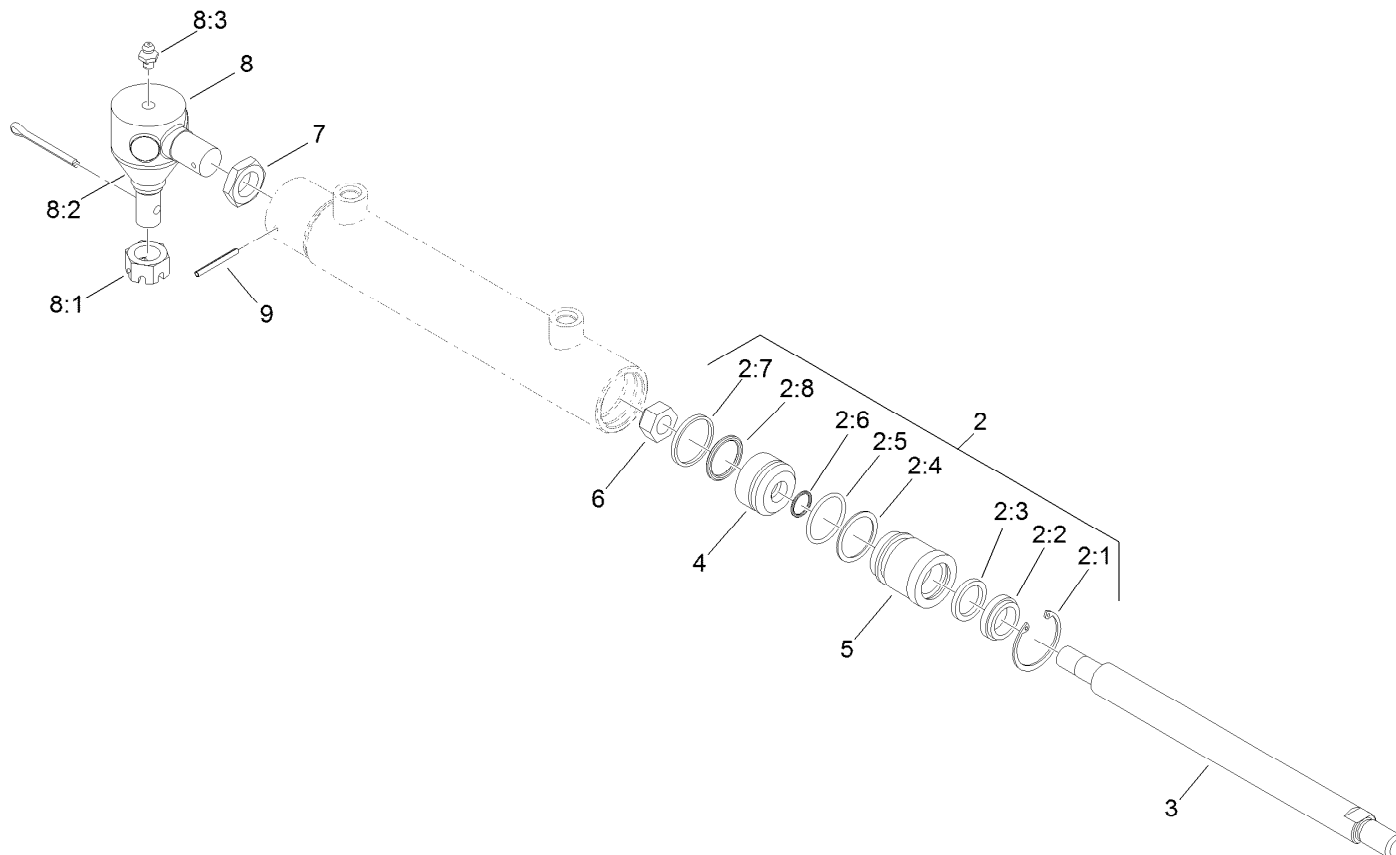
● Not serviced separately



## Left Rear Wheel Hydraulic Motor Assembly No. 114-5593

| Ref. | Part Number | Qty. | Description           |
|------|-------------|------|-----------------------|
| 1    | 100-6131    | 1    | Seal Kit              |
| 1:1  |             | 1    | Ring-Back Up ●        |
| 1:2  |             | 1    | Washer-Back Up ●      |
| 1:3  |             | 1    | Seal-Shaft ●          |
| 1:4  |             | 5    | Seal-Ring ●           |
| 1:5  |             | 1    | Seal-Commutator ●     |
| 1:6  |             | 1    | Seal-Dirt And Water ● |
| 2    | 107-9319    | 1    | Nut-Hex               |

● Not serviced separately



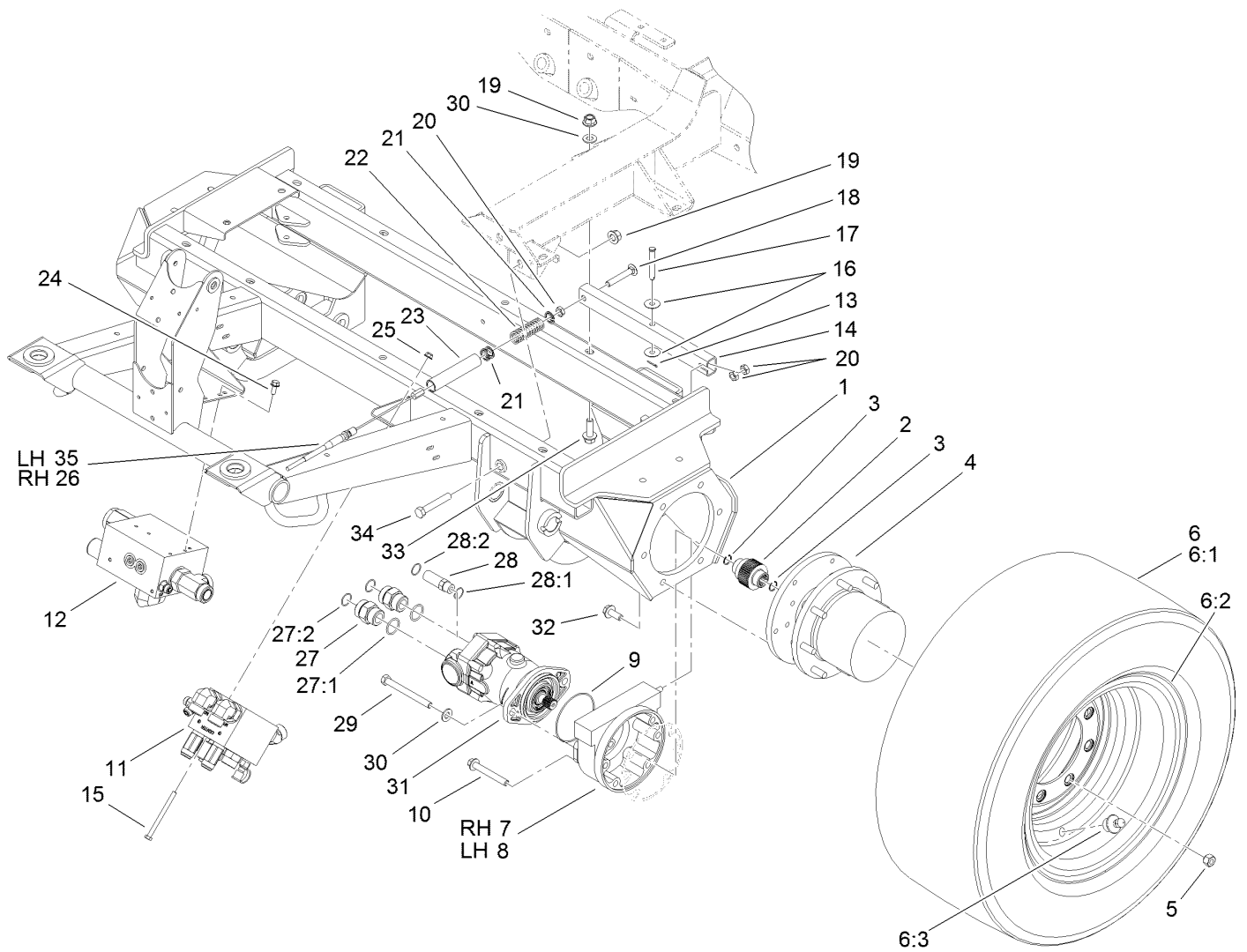
## Hydraulic Steering Cylinder Assembly No. 98-0661

| Ref. | Part Number | Qty. | Description      |
|------|-------------|------|------------------|
| 2    | 98-0667     | 1    | Repair Kit       |
| 2:1  |             | 1    | Ring-Retaining ● |
| 2:2  |             | 1    | Wiper-Rod ●      |
| 2:3  |             | 1    | Seal-U Cup ●     |
| 2:4  |             | 1    | Ring-Back Up ●   |
| 2:5  |             | 1    | O-Ring ●         |
| 2:6  |             | 1    | O-Ring ●         |
| 2:7  |             | 1    | Ring-Piston ●    |
| 2:8  |             | 1    | O-Ring ●         |
| 3    |             | 1    | Rod-Piston ●     |

| Ref. | Part Number | Qty. | Description      |
|------|-------------|------|------------------|
| 4    |             | 1    | Ring-Head ●      |
| 5    |             | 1    | Piston ●         |
| 6    |             | 1    | Nut-Lock ●       |
| 7    | 69-1980     | 1    | Nut-Jam          |
| 8    | 82-5730     | 1    | Tie Rod End ASM  |
| 8:1  | 105-7941    | 1    | Nut-Hex, Slotted |
| 8:2  | 105-7835    | 1    | Seal             |
| 8:3  | 302-5       | 1    | Fitting-Grease   |
| 9    | 32121-34    | 1    | Pin-Roll         |

● Not serviced separately

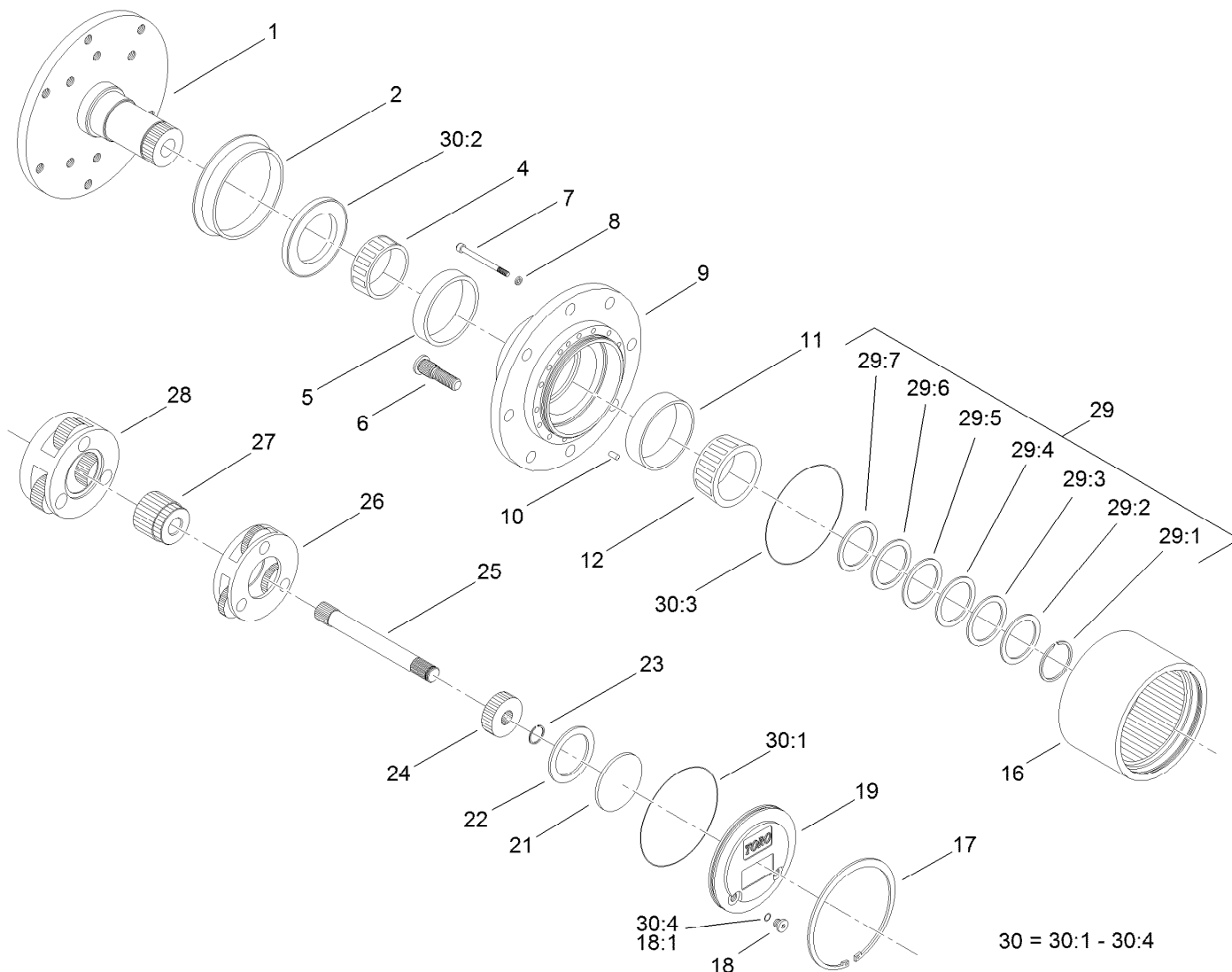
# Front Axle and Brake Assembly



## Front Axle and Brake Assembly (continued)

| <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i>       | <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i> |
|-------------|--------------------|-------------|--------------------------|-------------|--------------------|-------------|--------------------|
| 1           | 110-5974-01        | 1           | Frame-Axle, Front        | 19          | 99-5107            | 10          | Nut-Lock           |
| 2           | 100-3046           | 2           | Shaft-Brake, Splined     | 20          | 3218-4             | 6           | Nut-Jam            |
| 3           | 93-7972            | 4           | Ring-Retaining, Internal | 21          | 94-3050            | 6           | Plate-Spring       |
| 4           | 105-4500           | 2           | Planetary ASM            | 22          | 94-3088            | 2           | Spring-Compression |
| 5           | 92-7483            | 16          | Nut-Lug                  | 23          | 114-0161           | 2           | Spacer-Plain       |
| 6           | 114-4860           | 2           | Wheel And Tire ASM       | 24          | 110-5053           | 4           | Screw-HHF          |
| 6:1         | 114-4861           | 1           | Tire                     | 25          | 104-8300           | 2           | Nut-HF, NI         |
| 6:2         | 114-4862           | 1           | Wheel                    | 26          | 114-0159           | 1           | Cable-Brake, RH    |
| 6:3         | 232-24             | 1           | Stem-Valve               | 27          | 104-3797           | 4           | Fitting-Straight   |
| 7           | 119-8258           | 1           | Brake ASM                | 27:1        | 237-146            | 1           | O-Ring             |
| 8           | 119-8259           | 1           | Brake ASM                | 27:2        | 340-65             | 1           | O-Ring             |
| 9           | 237-166            | 2           | O-Ring                   | 28          | 94-2628            | 2           | Fitting-STR        |
| 10          | 33106-090          | 8           | Screw-HHF                | 28:1        | 237-79             | 1           | O-Ring             |
| 11          |                    | 1           | Front PTO Valve ASM ●    | 28:2        | 237-30             | 1           | O-Ring             |
| 12          |                    | 1           | Traction Valve ASM ●     | 29          | 33116-120          | 4           | Screw-HH           |
| 13          | 3272-6             | 2           | Pin-Cotter               | 30          | 3256-26            | 12          | Washer-Flat        |
| 14          | 114-0160-03        | 2           | Lever-Brake              | 31          | 114-4849           | 2           | Piston Motor ASM   |
| 15          | 322-19             | 2           | Screw-HH                 | 32          | 33106-030          | 12          | Screw-HHF          |
| 16          | 105-6814           | 4           | Washer-Plain             | 33          | 100-6116           | 8           | Screw-HHF          |
| 17          | 283-52             | 2           | Pin-Clevis               | 34          | 325-12             | 2           | Screw-HH           |
| 18          | 3232-17            | 2           | Screw-CARR               | 35          | 114-0158           | 1           | Cable-Brake, LH    |

● Not serviced separately

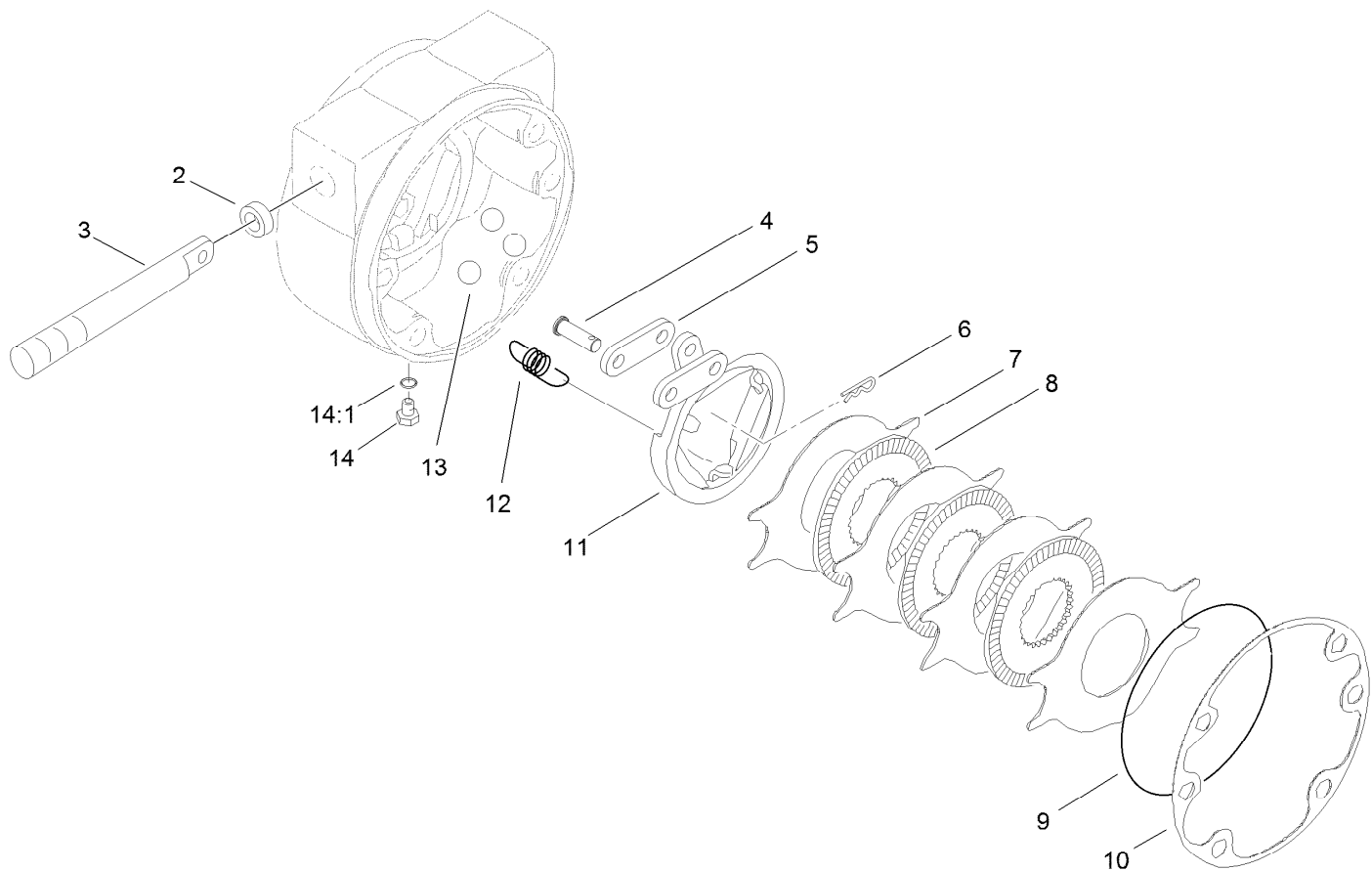


## Planetary Assembly No. 105-4500

| Ref. | Part Number | Qty. | Description       |
|------|-------------|------|-------------------|
| 1    |             | 1    | Spindle ●         |
| 2    | 105-8122    | 1    | Seal-Boot         |
| 4    | 105-8120    | 1    | Bearing-Cone      |
| 5    | 105-8119    | 1    | Bearing-Cup       |
| 6    | 105-8124    | 8    | Stud-Wheel        |
| 7    | 105-8125    | 16   | Bolt-Head, Socket |
| 8    | 3253-18     | 16   | Washer-Lock       |
| 9    |             | 1    | Housing ●         |
| 10   | 105-8121    | 1    | Pin-Dowel         |
| 11   | 105-8117    | 1    | Bearing-Cup       |
| 12   | 105-8118    | 1    | Bearing-Cone      |
| 16   | 105-8113    | 1    | Gear-Ring         |
| 17   | 105-8132    | 1    | Ring-Retaining    |
| 18   | 353-990     | 2    | Plug ASM          |
| 18:1 | 237-78      | 1    | O-Ring            |
| 19   | 105-8138    | 1    | Cap-End           |
| 21   | 105-8133    | 1    | Plug-Thrust       |
| 22   | 105-8123    | 1    | Washer-Thrust     |
| 23   | 105-8131    | 1    | Ring-Retaining    |

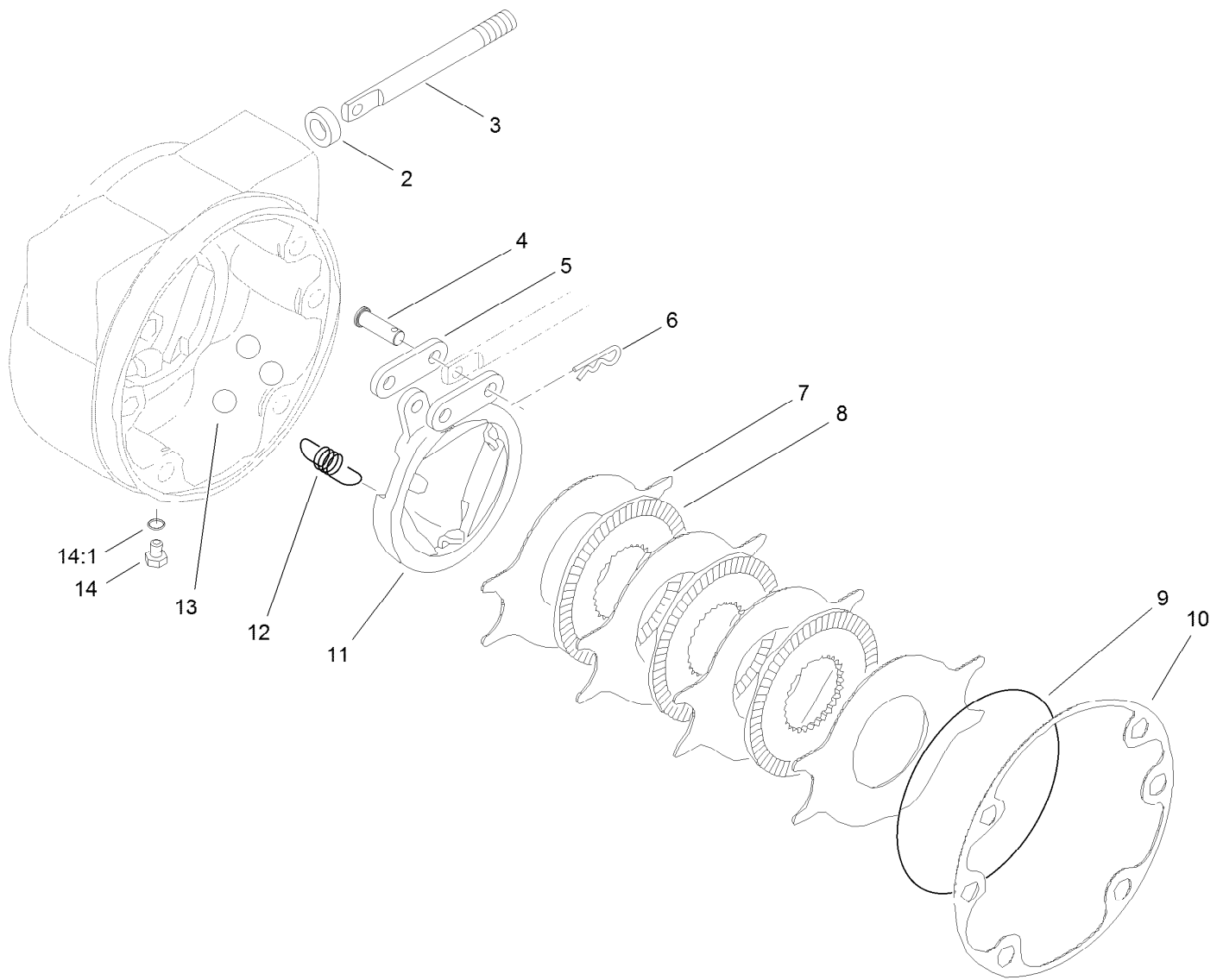
| Ref. | Part Number | Qty. | Description           |
|------|-------------|------|-----------------------|
| 24   | 105-8114    | 1    | Gear-Primary          |
| 25   | 105-8115    | 1    | Shaft-Drive           |
| 26   | 105-8129    | 1    | Carrier-Primary       |
| 27   | 105-8139    | 1    | Gear-Secondary        |
| 28   | 105-8130    | 1    | Carrier-Secondary     |
| 29   | 105-8136    | 1    | Shim Kit              |
| 29:1 |             | 1    | Ring-Snap ●           |
| 29:2 |             | 1    | Shim-Bearing, 2.9Mm ● |
| 29:3 |             | 1    | Shim-Bearing, 2.8Mm ● |
| 29:4 |             | 1    | Shim-Bearing, 2.7Mm ● |
| 29:5 |             | 1    | Shim-Bearing, 2.6Mm ● |
| 29:6 |             | 1    | Shim-Bearing, 2.5Mm ● |
| 29:7 |             | 1    | Shim-Bearing, 2.4Mm ● |
| 30   | 105-8137    | 1    | Seal Kit              |
| 30:1 |             | 1    | O Ring-Flange Cap ●   |
| 30:2 |             | 1    | Seal-Oil ●            |
| 30:3 |             | 2    | O Ring-End Cap ●      |
| 30:4 | 237-78      | 2    | O-Ring                |

● Not serviced separately



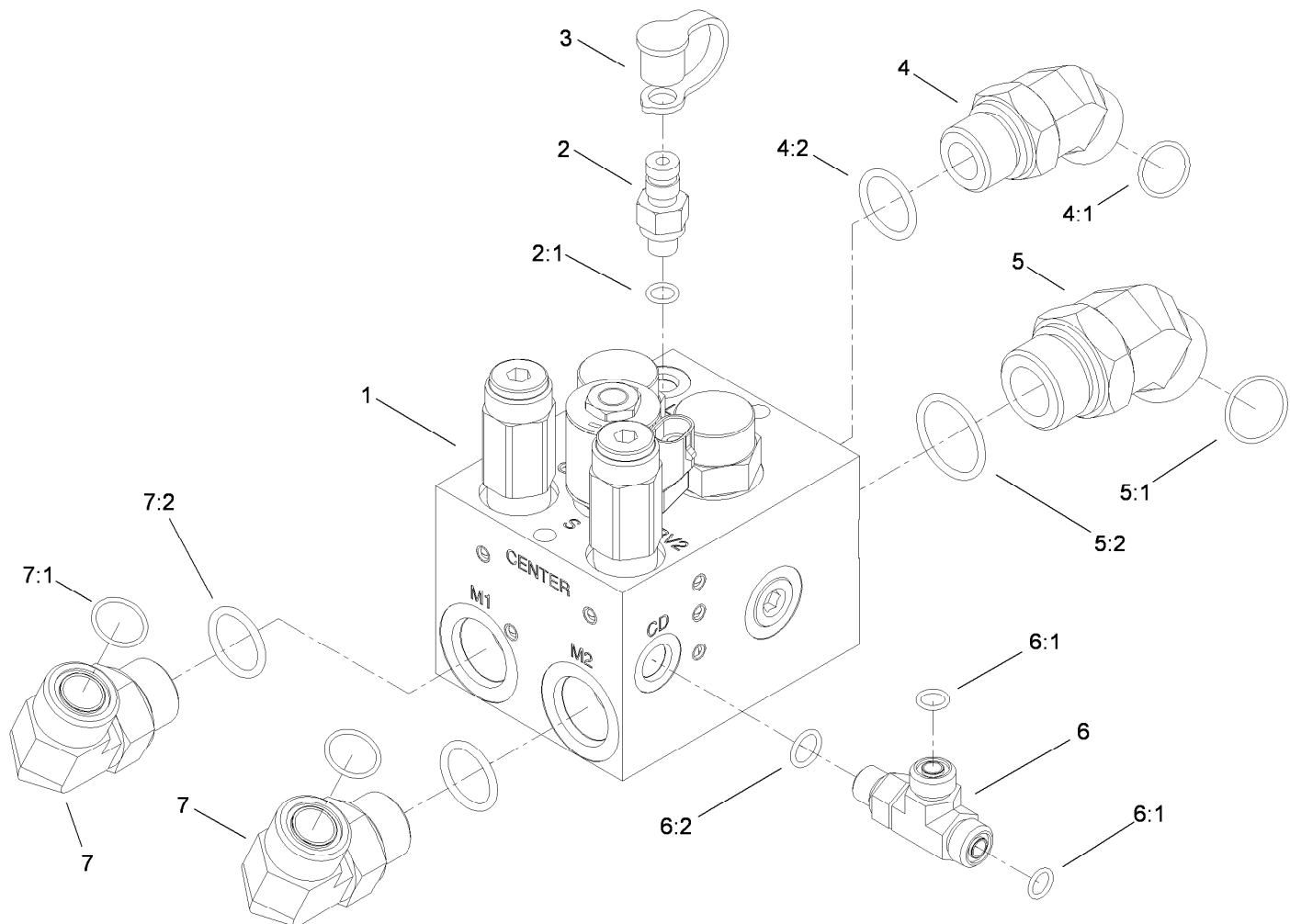
## Brake Assembly No. 119-8258

| Ref. | Part Number | Qty. | Description             |
|------|-------------|------|-------------------------|
| 2    | 93-7977     | 1    | Seal                    |
| 3    | 93-7978     | 1    | Rod-Pull                |
| 4    | 93-7983     | 2    | Pin-Clevis              |
| 5    | 93-7980     | 2    | Link                    |
| 6    | 93-7979     | 2    | Pin-Hitch               |
| 7    | 93-7986     | 4    | Disc-Stationary         |
| 8    | 119-8257    | 3    | Disc-Rotating, Metallic |
| 9    | 93-7976     | 1    | Ring-Retaining          |
| 10   | 93-7984     | 1    | Gasket                  |
| 11   | 104-4280    | 1    | Actuator-Rotating       |
| 12   | 93-7987     | 3    | Spring-Extension        |
| 13   | 93-7985     | 3    | Ball                    |
| 14   | 353-990     | 2    | Plug ASM                |
| 14:1 | 237-78      | 1    | O-Ring                  |



## Brake Assembly No. 119-8259

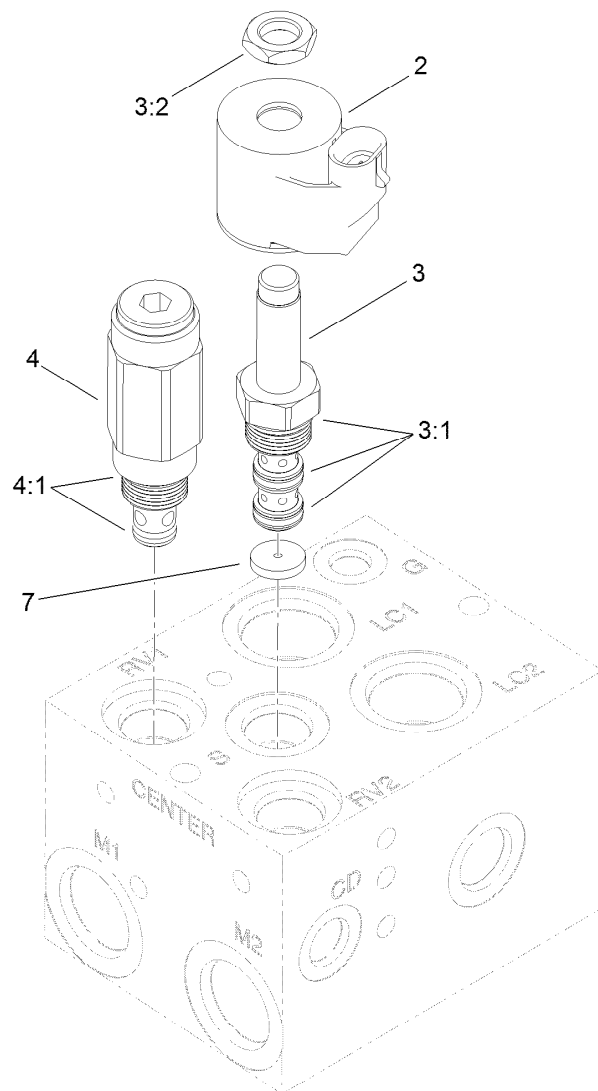
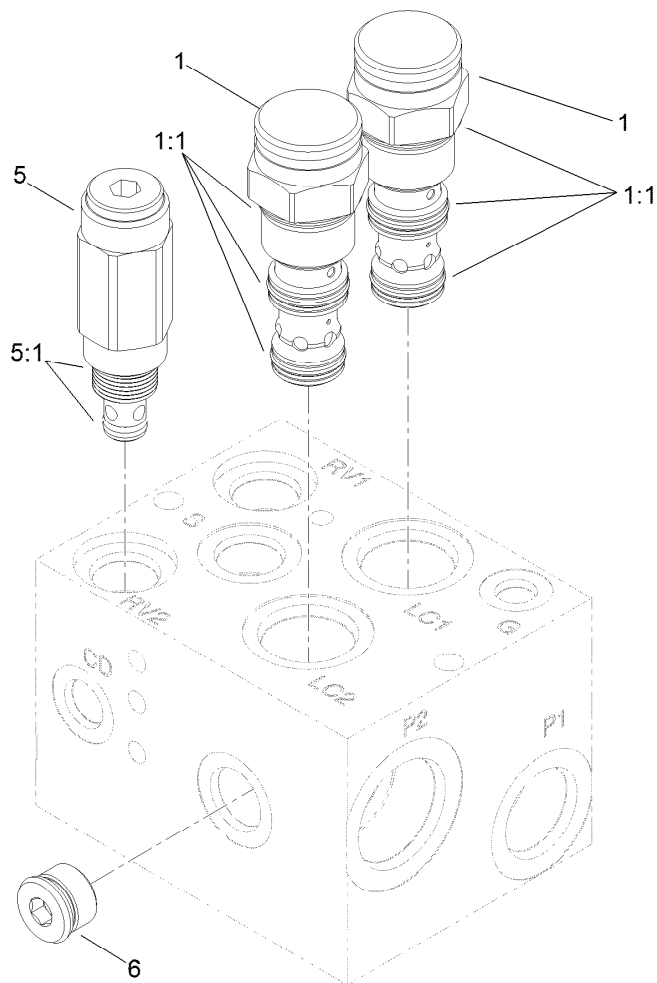
| Ref. | Part Number | Qty. | Description             |
|------|-------------|------|-------------------------|
| 2    | 93-7977     | 1    | Seal                    |
| 3    | 93-7978     | 1    | Rod-Pull                |
| 4    | 93-7983     | 2    | Pin-Clevis              |
| 5    | 93-7980     | 2    | Link                    |
| 6    | 93-7979     | 2    | Pin-Hitch               |
| 7    | 93-7986     | 4    | Disc-Stationary         |
| 8    | 119-8257    | 3    | Disc-Rotating, Metallic |
| 9    | 93-7976     | 1    | Ring-Retaining          |
| 10   | 93-7984     | 1    | Gasket                  |
| 11   | 104-4279    | 1    | Actuator-Rotating       |
| 12   | 93-7987     | 3    | Spring-Extension        |
| 13   | 93-7985     | 3    | Ball                    |
| 14   | 353-990     | 2    | Plug ASM                |
| 14:1 | 237-78      | 1    | O-Ring                  |



## Front PTO Valve Assembly

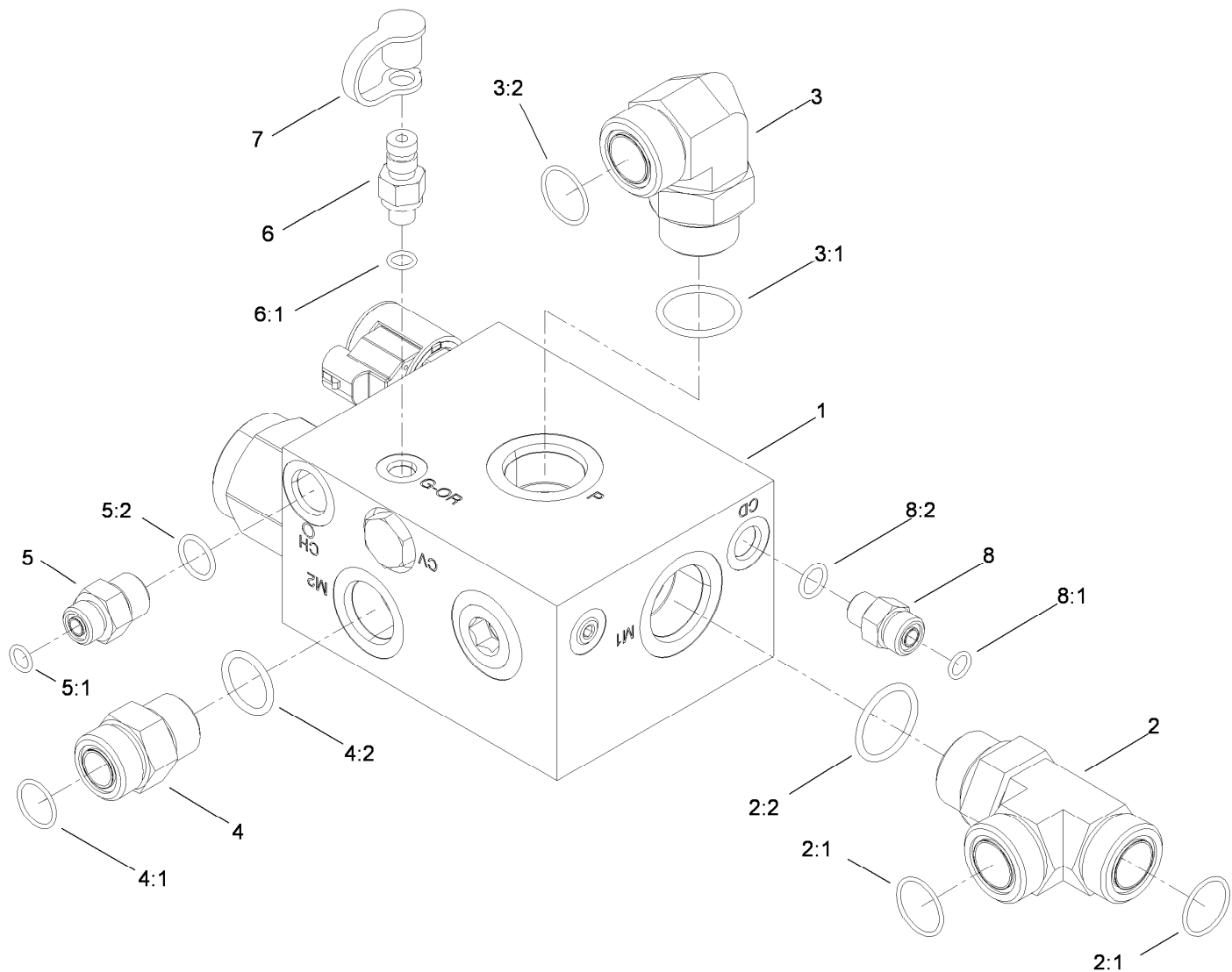
| Ref. | Part Number | Qty. | Description         |
|------|-------------|------|---------------------|
| 1    | 117-1110    | 1    | Manifold-PTO, Front |
| 2    | 354-77      | 1    | Fitting-Quick       |
| 2:1  | 237-78      | 1    | O-Ring              |
| 3    | 354-79      | 1    | Cap-Dust            |
| 4    | 100-5530    | 1    | Fitting-45 DEG      |
| 4:1  | 237-58      | 1    | O-Ring              |
| 4:2  | 237-81      | 1    | O-Ring              |
| 5    | 104-3509    | 1    | Fitting-HYD, 45 DEG |

| Ref. | Part Number | Qty. | Description           |
|------|-------------|------|-----------------------|
| 5:1  | 237-146     | 1    | O-Ring                |
| 5:2  | 340-65      | 1    | O-Ring                |
| 6    | 340-86      | 1    | Fitting-Tee           |
| 6:1  | 237-22      | 2    | O-Ring                |
| 6:2  | 237-42      | 1    | O-Ring                |
| 7    | 340-142     | 2    | Fitting-Elbow, 90 DEG |
| 7:1  | 237-58      | 1    | O-Ring                |
| 7:2  | 237-81      | 1    | O-Ring                |



## Hydraulic PTO Manifold Assembly No. 117-1110

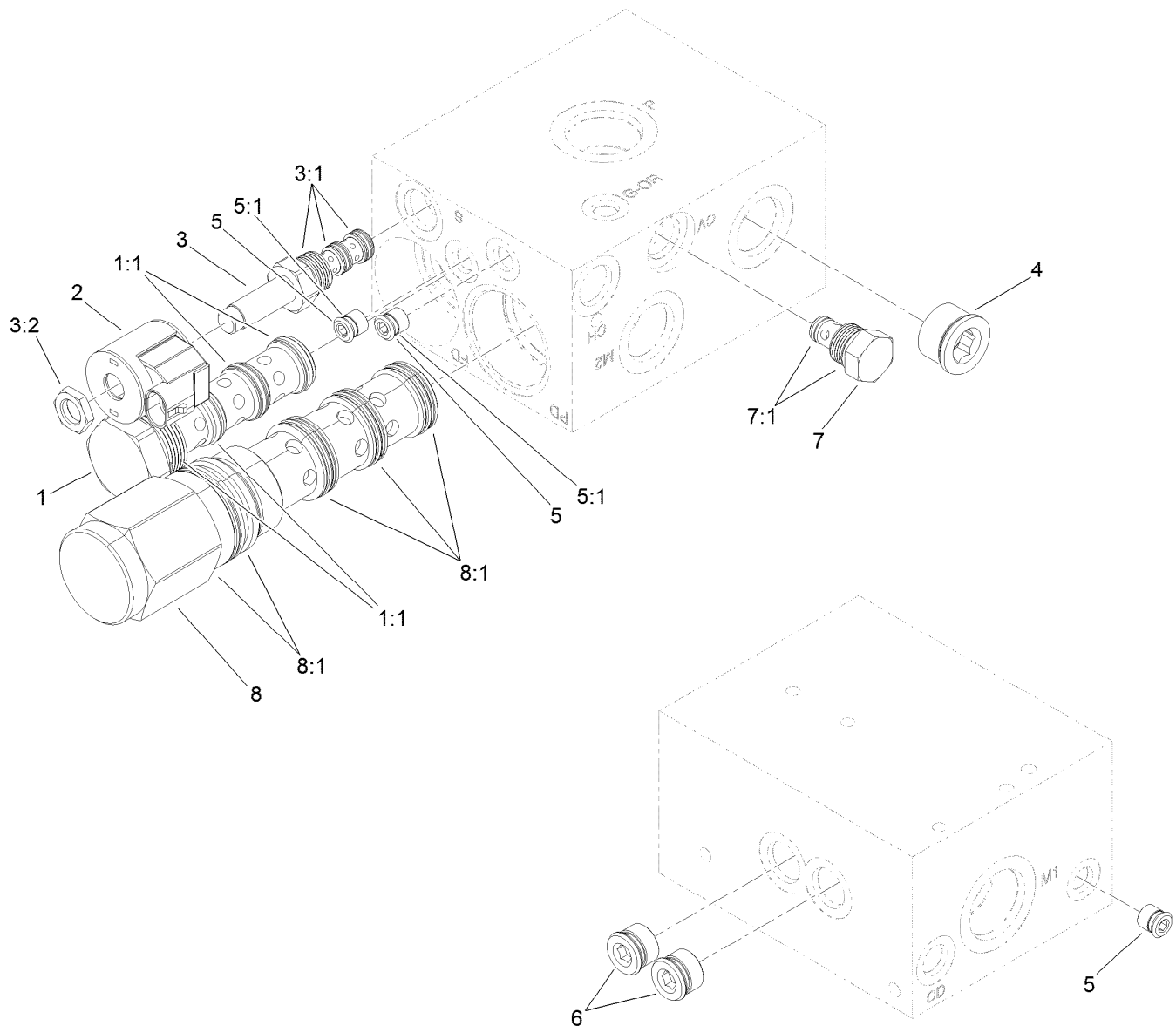
| Ref. | Part Number | Qty. | Description            |
|------|-------------|------|------------------------|
| 1    | 114-5511    | 2    | Cartridge-Logic        |
| 1:1  | 119-8048    | 1    | Seal Kit               |
| 2    | 105-9333    | 1    | Coil-12Vdc             |
| 3    | 110-0494    | 1    | Valve-Solenoid         |
| 3:1  | 110-8773    | 1    | Seal Kit               |
| 3:2  | 110-2634    | 1    | Nut-Coil               |
| 4    | 114-5510    | 1    | Valve-Relief, 3000 PSI |
| 4:1  | 105-9156    | 1    | Seal Kit               |
| 5    | 114-5512    | 1    | Valve-Relief, 600 PSI  |
| 5:1  | 105-9156    | 1    | Seal Kit               |
| 6    | 106-1027    | 1    | Plug                   |
| 7    | 117-2791    | 1    | Disc-Orifice (.050)    |



## Traction Valve Assembly

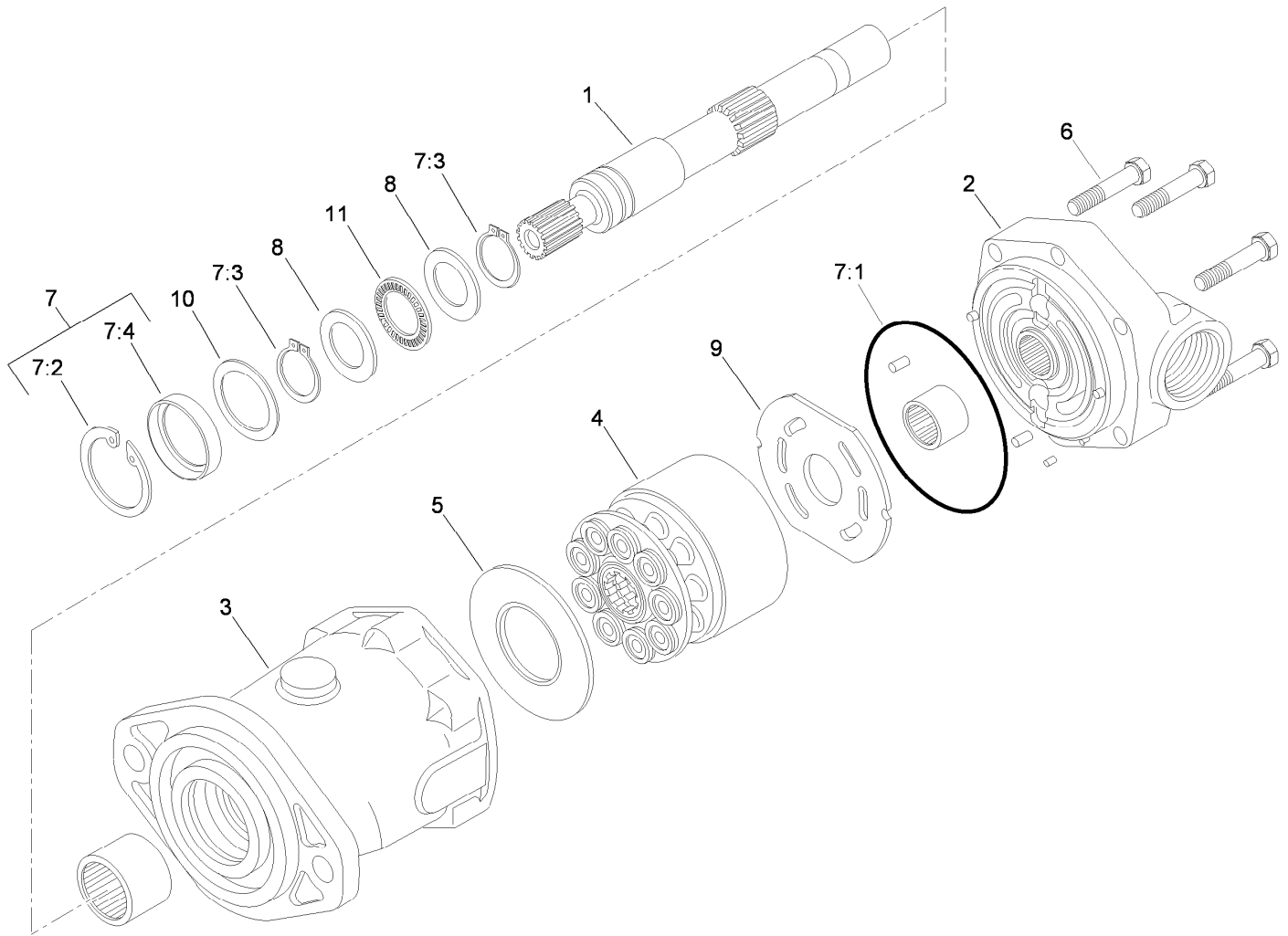
| Ref. | Part Number | Qty. | Description           |
|------|-------------|------|-----------------------|
| 1    | 110-6062    | 1    | Manifold-Traction     |
| 2    | 104-3795    | 1    | Fitting-Tee           |
| 2:1  | 340-65      | 2    | O-Ring                |
| 2:2  | 237-146     | 1    | O-Ring                |
| 3    | 340-129     | 1    | Fitting-Elbow, 90 DEG |
| 3:1  | 237-146     | 1    | O-Ring                |
| 3:2  | 340-65      | 1    | O-Ring                |
| 4    | 340-9       | 1    | Fitting-STR           |
| 4:1  | 237-58      | 1    | O-Ring                |
| 4:2  | 237-81      | 1    | O-Ring                |

| Ref. | Part Number | Qty. | Description      |
|------|-------------|------|------------------|
| 5    | 340-3       | 1    | Fitting-Straight |
| 5:1  | 237-22      | 1    | O-Ring           |
| 5:2  | 237-79      | 1    | O-Ring           |
| 6    | 354-77      | 1    | Fitting-Quick    |
| 6:1  | 237-78      | 1    | O-Ring           |
| 7    | 354-79      | 1    | Cap-Dust         |
| 8    | 340-2       | 1    | Fitting-Straight |
| 8:1  | 237-22      | 1    | O-Ring           |
| 8:2  | 237-42      | 1    | O-Ring           |



## Hydraulic Traction Manifold Assembly No. 110-6062

| Ref. | Part Number | Qty. | Description               |
|------|-------------|------|---------------------------|
| 1    | 115-5407    | 1    | Divider-Flow, 50/50 Split |
| 1:1  | 115-5414    | 1    | Seal Kit                  |
| 2    | 105-9333    | 1    | Coil-12Vdc                |
| 3    | 110-0494    | 1    | Valve-Solenoid            |
| 3:1  | 110-8773    | 1    | Seal Kit                  |
| 3:2  | 110-2634    | 1    | Nut-Coil                  |
| 4    | 106-1029    | 1    | Plug-Leak, Zero           |
| 5    | 353-990     | 3    | Plug ASM                  |
| 5:1  | 237-78      | 1    | O-Ring                    |
| 6    | 106-1027    | 2    | Plug                      |
| 7    | 105-9321    | 1    | Check Valve ASM           |
| 7:1  | 105-9156    | 1    | Seal Kit                  |
| 8    | 115-5408    | 1    | Valve-Directional, Pilot  |
| 8:1  | 115-5415    | 1    | Seal Kit                  |

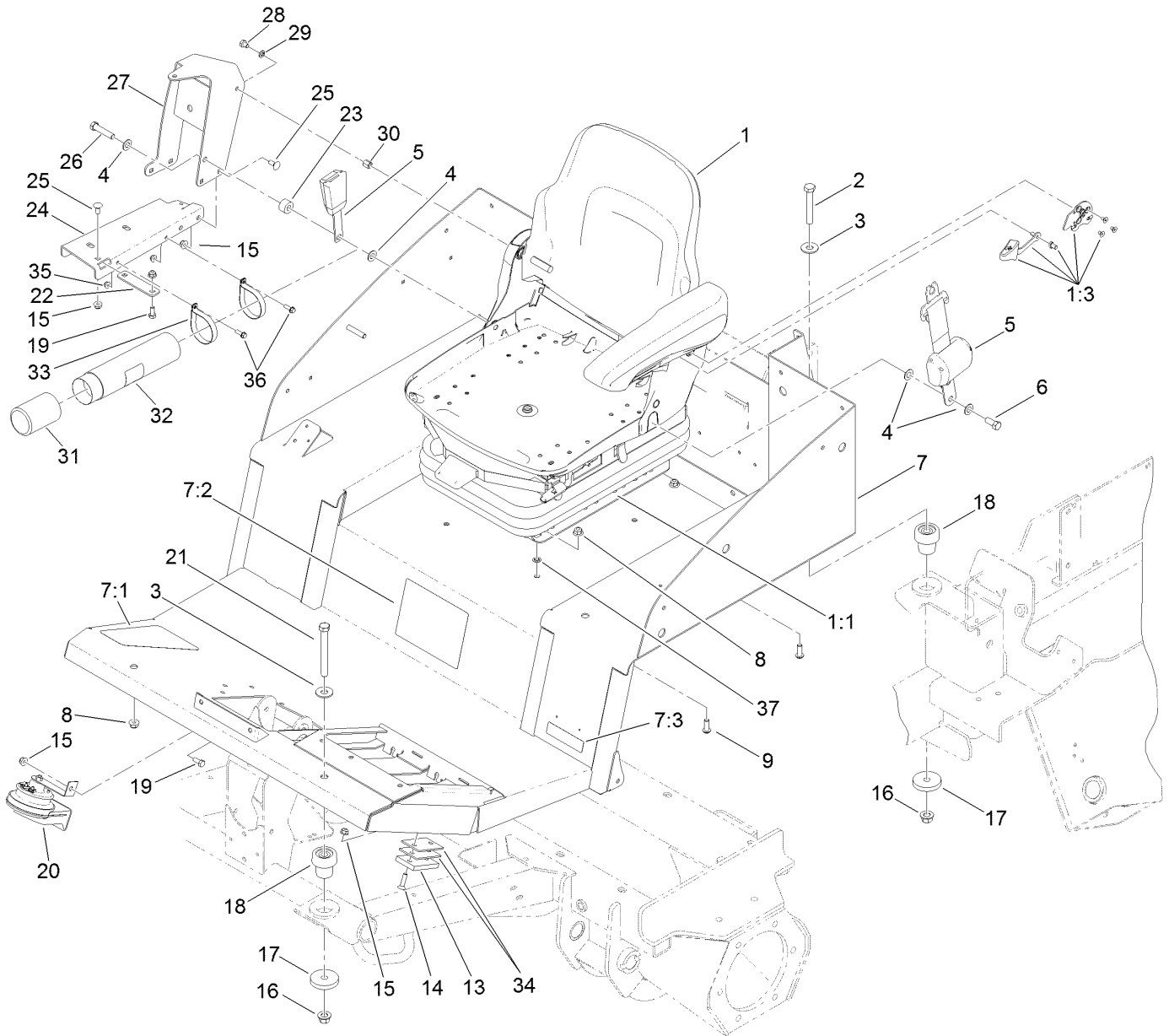


## Hydraulic Motor Assembly No. 114-4849

| Ref. | Part Number | Qty. | Description          |
|------|-------------|------|----------------------|
| 1    | 94-3004     | 1    | Shaft-Drive, Splined |
| 2    |             | 1    | Backplate ASM ●      |
| 3    |             | 1    | Housing ASM ●        |
| 4    | 76-6910     | 1    | Rotating Kit         |
| 5    | 76-6970     | 1    | Insert-Plate, Cam    |
| 6    | 94-3002     | 6    | Screw-Cap            |
| 7    | 106-6876    | 1    | Seal Kit             |
| 7:1  |             | 1    | O-Ring ●             |
| 7:2  | 76-7010     | 1    | Ring-Retaining       |
| 7:3  | 76-7000     | 2    | Ring-Retaining       |
| 7:4  |             | 1    | Seal-Shaft ●         |
| 8    | 76-6950     | 2    | Race-Thrust          |
| 9    | 94-3003     | 1    | Plate-Valve          |
| 10   | 60-6240     | 1    | Washer               |
| 11   | 76-6960     | 1    | Bearing-Thrust       |

● Not serviced separately

# Seat and Platform Assembly

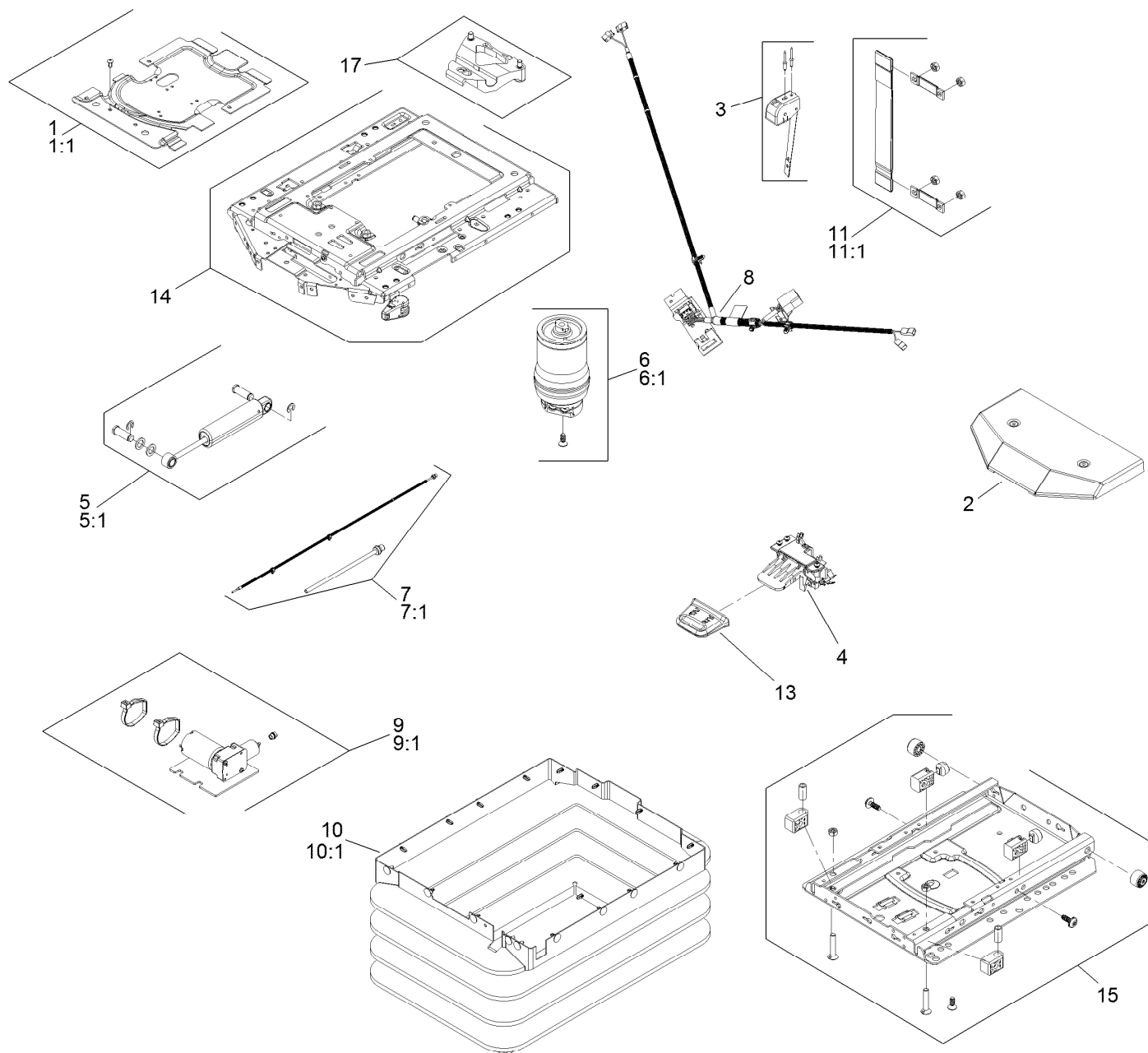


## Seat and Platform Assembly (continued)

| <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i>               | <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i>   |
|-------------|--------------------|-------------|----------------------------------|-------------|--------------------|-------------|----------------------|
| 1           |                    | 1           | Seat And Suspension ASM<br>●     | 18          | 110-5954           | 4           | Mount-Center, Bonded |
| 1:1         | 130-2702           | 1           | Air Ride Seat Suspension         | 19          | 322-3              | 2           | Screw-HH             |
| 1:3         | 132-1304           | 1           | Backrest Adjustment Kit          | 20          | 116749             | 1           | Horn                 |
| 2           | 112-7264           | 2           | Screw-HH                         | 21          | 702093             | 2           | Screw-HH             |
| 3           | 92-2651            | 6           | Washer                           | 22          | 112-7449-03        | 1           | Bracket-Support      |
| 4           | 3256-25            | 4           | Washer-Flat                      | 23          | 17-7190            | 1           | Spacer-Finger        |
| 5           | 110-0413           | 1           | Seatbelt-Retractable             | 24          | 112-7437-03        | 1           | Channel-Support      |
| 6           | 3212-4             | 1           | Screw-HH                         | 25          | 3230-1             | 5           | Bolt-CARR            |
| 7           | 117-9400           | 1           | Platform ASM                     | 26          | 3212-8             | 1           | Screw-HH             |
| 7:1         | 114-0849           | 1           | Decal-Pedal, Traction            | 27          | 112-7446-03        | 1           | Support-Arm          |
| 7:2         | 114-0846           | 1           | Decal-Instructions,<br>Operating | 28          | 33114-010          | 1           | Screw-HH             |
| 7:3         | 117-2718           | 1           | Decal-Arrester, Spark            | 29          | 3253-4             | 1           | Washer-Lock          |
| 8           | 104-8301           | 4           | Nut-HF, NI                       | 30          | 112-7405           | 1           | Nut-Hex, Coupling    |
| 9           | 3231-22            | 4           | Screw-CARR                       | 31          | 104-7048           | 1           | Cap-Housing          |
| 13          | 69-9290            | 2           | Pad-Bumper                       | 32          | 104-7050           | 1           | Tube-Manual          |
| 14          | 32108-103          | 4           | Screw-FH                         | 33          | 107-1865           | 2           | R-Clamp              |
| 15          | 104-8300           | 11          | Nut-HF, NI                       | 34          | 114-5553           | 4           | Shim-Pad             |
| 16          | 99-5107            | 4           | Nut-Lock                         | 35          | 104-7201           | 2           | Nut-HF, NI           |
| 17          | 115-5519           | 4           | Washer-Plain                     | 36          | 32105-15           | 2           | Screw-HWH            |
|             |                    |             |                                  | 37          | 107-3154           | 4           | Nut-Push             |

● Not serviced separately

# Seat Suspension Assembly No. 130-2702



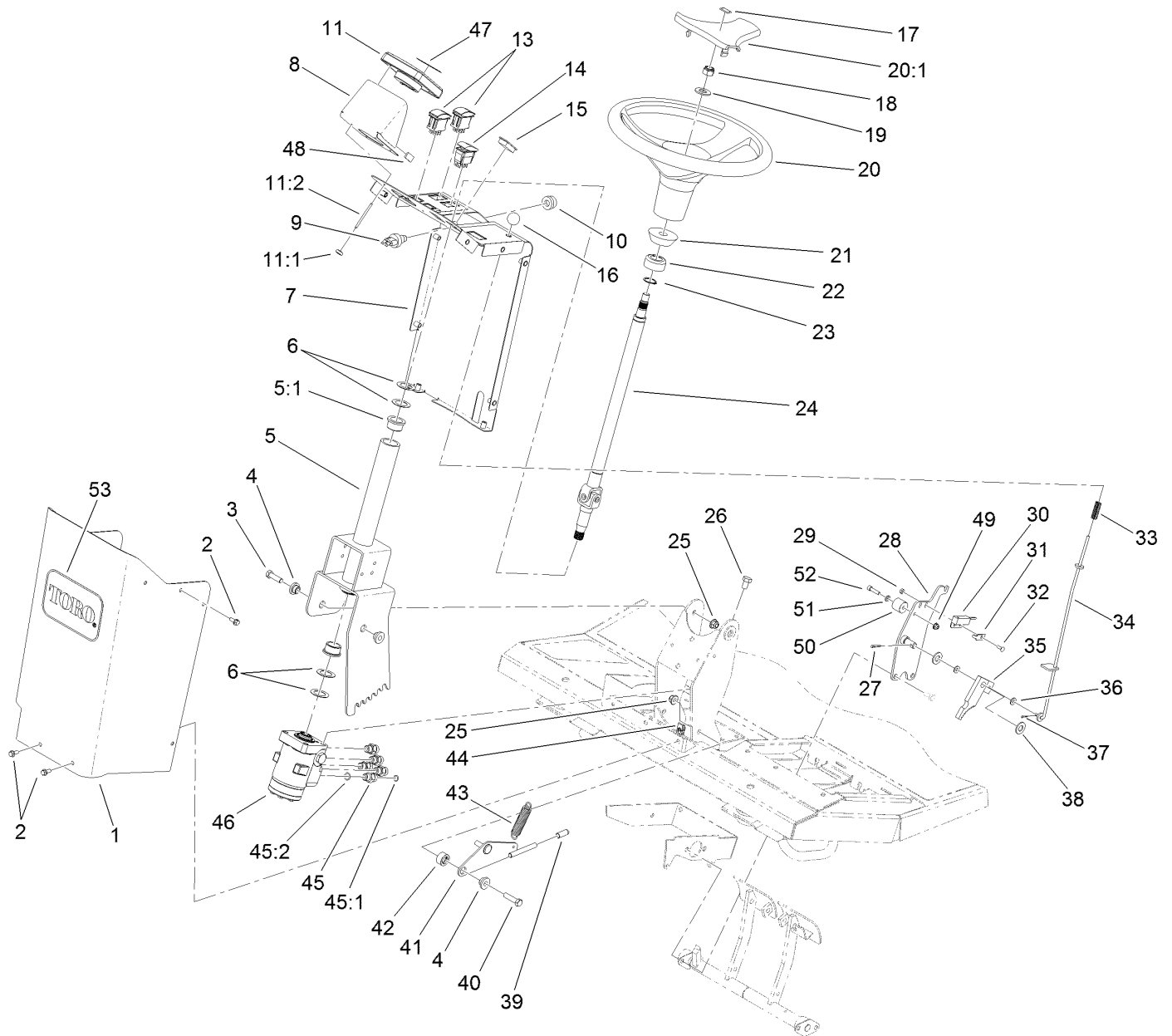
## Seat Suspension Assembly No. 130-2702 (continued)

| <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i> |
|-------------|--------------------|-------------|--------------------|
| 1           | 130-2709           | 1           | Cover ASM          |
| 1:1         | 130-2710           | 1           | Cover Kit          |
| 2           | 108-8027           | 1           | Cover              |
| 3           | 130-2711           | 1           | Control-Level      |
| 4           | 108-8029           | 1           | Valve-Control, Air |
| 5           | 130-2712           | 1           | Shock Absorber ASM |
| 5:1         | 130-2713           | 1           | Shock Absorber Kit |
| 6           | 130-2714           | 1           | Air Spring ASM     |
| 6:1         | 130-2715           | 1           | Air Spring Kit     |
| 7           | 130-2716           | 1           | Air Tube ASM       |
| 7:1         | 130-2717           | 1           | Air Tube Kit       |
| 8           | 130-2718           | 1           | Harness-Wire       |

| <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i>      |
|-------------|--------------------|-------------|-------------------------|
| 9           | 130-2719           | 1           | Compressor              |
| 9:1         | 130-2720           | 1           | Compressor Kit          |
| 10          | 130-2721           | 1           | Bellows ASM             |
| 10:1        | 130-2722           | 1           | Bellows Kit             |
| 11          | 130-2723           | 1           | Tether                  |
| 11:1        | 130-2724           | 1           | Tether Kit              |
| 12          | 130-2725           | 1           | Wear Parts Kit ●        |
| 13          | 130-2726           | 1           | Handle                  |
| 14          | 130-2727           | 1           | Upper Suspension Kit    |
| 15          | 130-2728           | 1           | Lower Suspension Kit    |
| 16          | 130-2729           | 1           | Adjuster Mounting Kit ● |
| 17          | 130-2730           | 1           | Limiter-Thrust          |

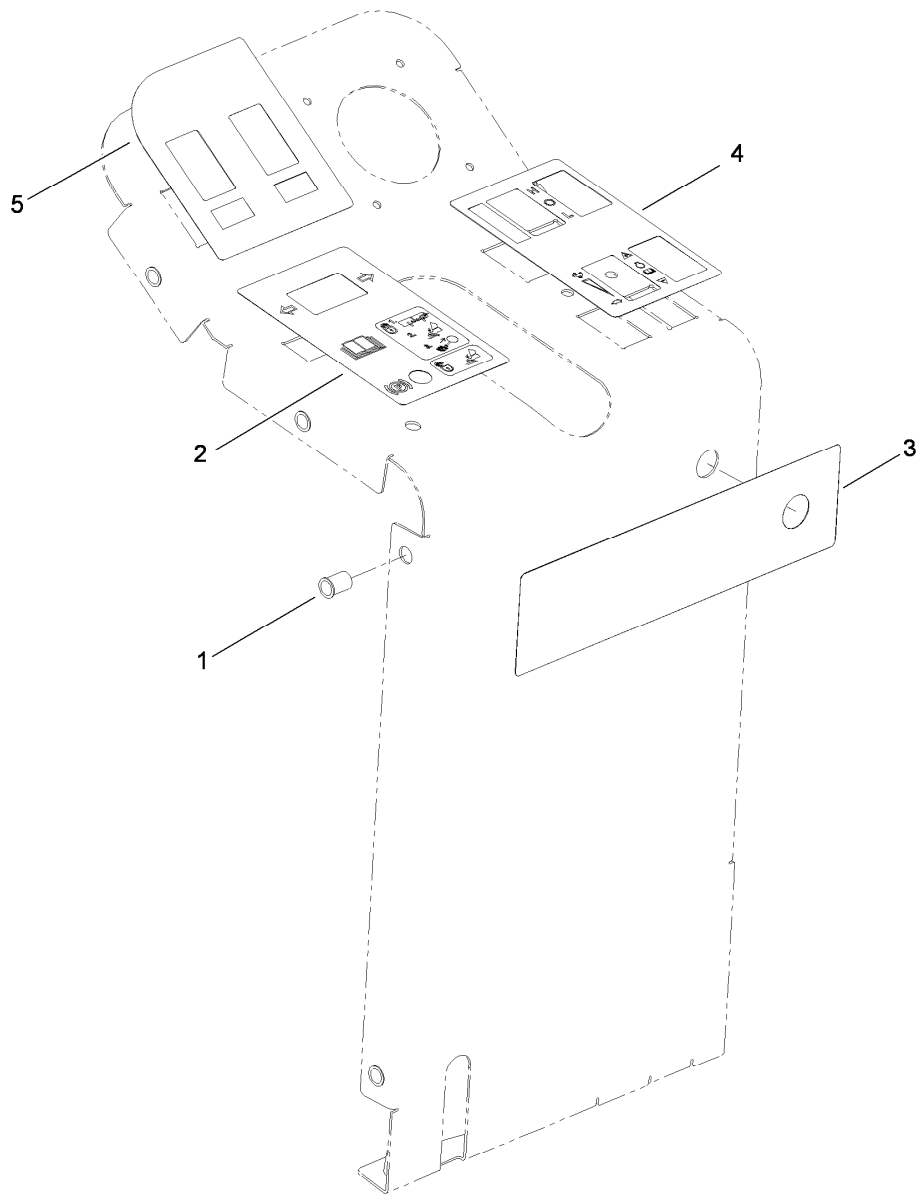
● Not illustrated

# Steering Column Assembly



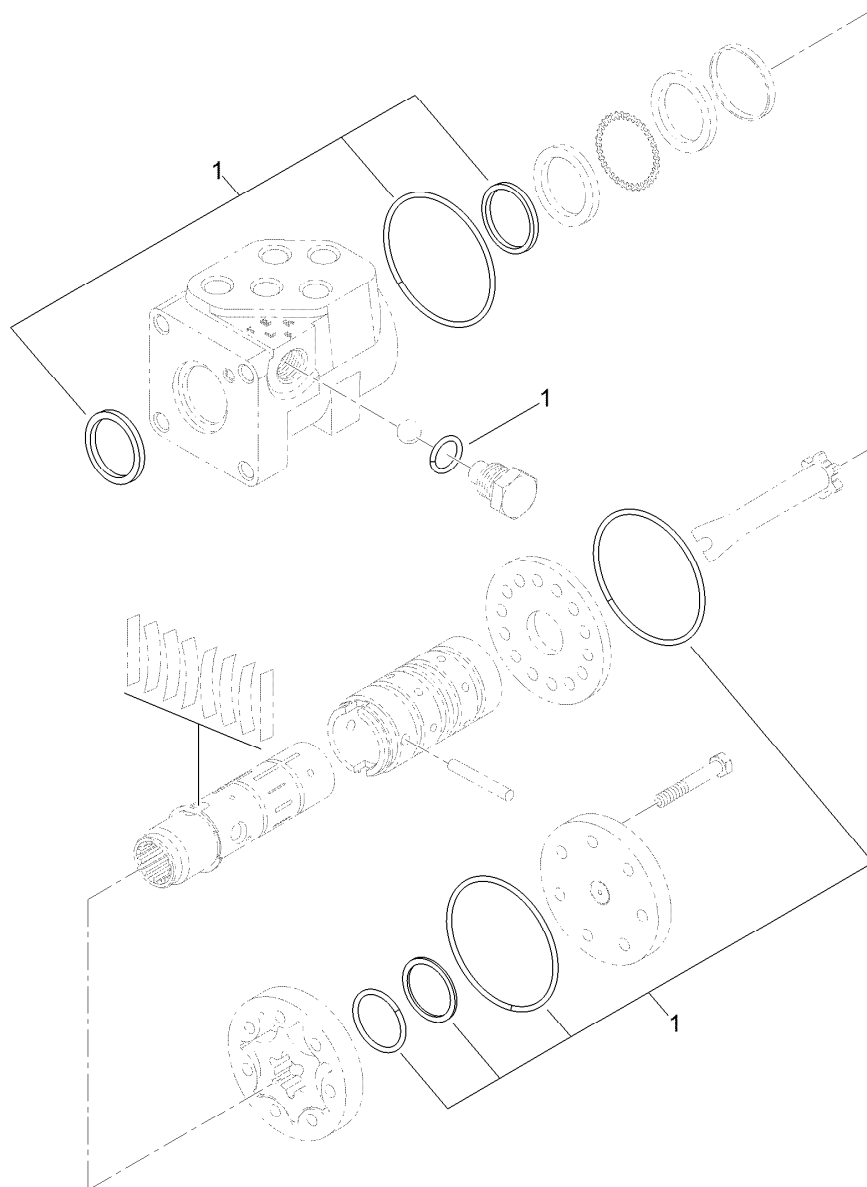
## Steering Column Assembly (continued)

| <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i>              | <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i>         |
|-------------|--------------------|-------------|---------------------------------|-------------|--------------------|-------------|----------------------------|
| 1           | 117-5493-01        | 1           | Cover-Steering Tower, Front     | 27          | 3272-10            | 1           | Pin-Cotter                 |
| 2           | 3234-33            | 12          | Screw-HHF                       | 28          | 114-0190-03        | 1           | Pivot-Parking, Brake       |
| 3           | 323-7              | 2           | Screw-HH                        | 29          | 3296-2             | 1           | Nut-Lock, NI               |
| 4           | 93-5988            | 3           | Hub-Pivot                       | 30          | 100-1270           | 1           | Switch-Proximity           |
| 5           | 114-0167           | 1           | Steering Column ASM             | 31          | 100-4872           | 1           | Plate-Switch, Neutral      |
| 5:1         | 256-132            | 2           | Bushing-Flange                  | 32          | 3229-34            | 1           | Screw-CARR                 |
| 6           | 9547               | 4           | Washer-Thrust                   | 33          | 95-1821-03         | 1           | Spring-Compression         |
| 7           | 117-5492           | 1           | Steering Tower ASM              | 34          | 114-0195           | 1           | Rod-Parking, Brake         |
| 8           | 115-5447-01        | 1           | Guard-Visor                     | 35          | 63-7900-03         | 1           | Rack                       |
| 9           | 112-3324           | 1           | Switch-Horn                     | 36          | 3256-22            | 2           | Washer-Flat                |
| 10          | 112-3313           | 1           | Nut-Weatherproof                | 37          | 3272-5             | 1           | Pin-Cotter                 |
| 11          | 125-5320           | 1           | Infocenter Kantrak 2700         | 38          | 3256-26            | 2           | Washer-Flat                |
| 11:1        | 115-8884           | 4           | Nut-Thumb                       | 39          | 93-5446            | 1           | Cap-Vinyl                  |
| 11:2        | 115-8885           | 4           | Stud                            | 40          | 323-8              | 1           | Screw-HH                   |
| 13          | 100-1535           | 2           | Switch-Rocker,<br>(On)-Off-(On) | 41          | 114-5907-03        | 1           | Lever-Tilt                 |
| 14          | 112-3530           | 1           | Switch-Rocker, On-On-On         | 42          | 114-4854           | 1           | Spacer-Cup                 |
| 15          | 99-7420            | 3           | Plug-Hole                       | 43          | 13-0480            | 1           | Spring                     |
| 16          | 233-17             | 1           | Knob                            | 44          | 107069             | 2           | Clip                       |
| 17          | 98-1459            | 1           | Decal                           | 45          | 340-2              | 5           | Fitting-Straight           |
| 18          | 108-9342           | 1           | Nut-Hex                         | 45:1        | 237-22             | 1           | O-Ring                     |
| 19          | 3256-27            | 1           | Washer-Flat                     | 45:2        | 237-42             | 1           | O-Ring                     |
| 20          | 98-1471            | 1           | Wheel-Steering                  | 46          | 130-7949           | 1           | Steering Control Valve ASM |
| 20:1        | 98-1468            | 1           | Cover-Wheel, Steering           | 47          | 114-5554           | 1           | Decal-Center, Info         |
| 21          | 93-5429            | 1           | Collar-Foam                     | 48          | 115-5417           | 2           | Strip-Foam                 |
| 22          | 93-5439            | 1           | Seal-Steering                   | 49          | 104-7201           | 1           | Nut-HF, NI                 |
| 23          | 32151-29           | 2           | Ring-Retaining                  | 50          | 117-5499           | 1           | Spacer-Deflector           |
| 24          | 93-5428            | 1           | Shaft-Steering                  | 51          | 55-9620            | 1           | Spacer-Plate, Pivot        |
| 25          | 104-8301           | 3           | Nut-HF, NI                      | 52          | 3274-9             | 1           | Screw-HSH                  |
| 26          | 33115-016          | 4           | Screw-HH                        | 53          | 62-5550            | 1           | Decal                      |



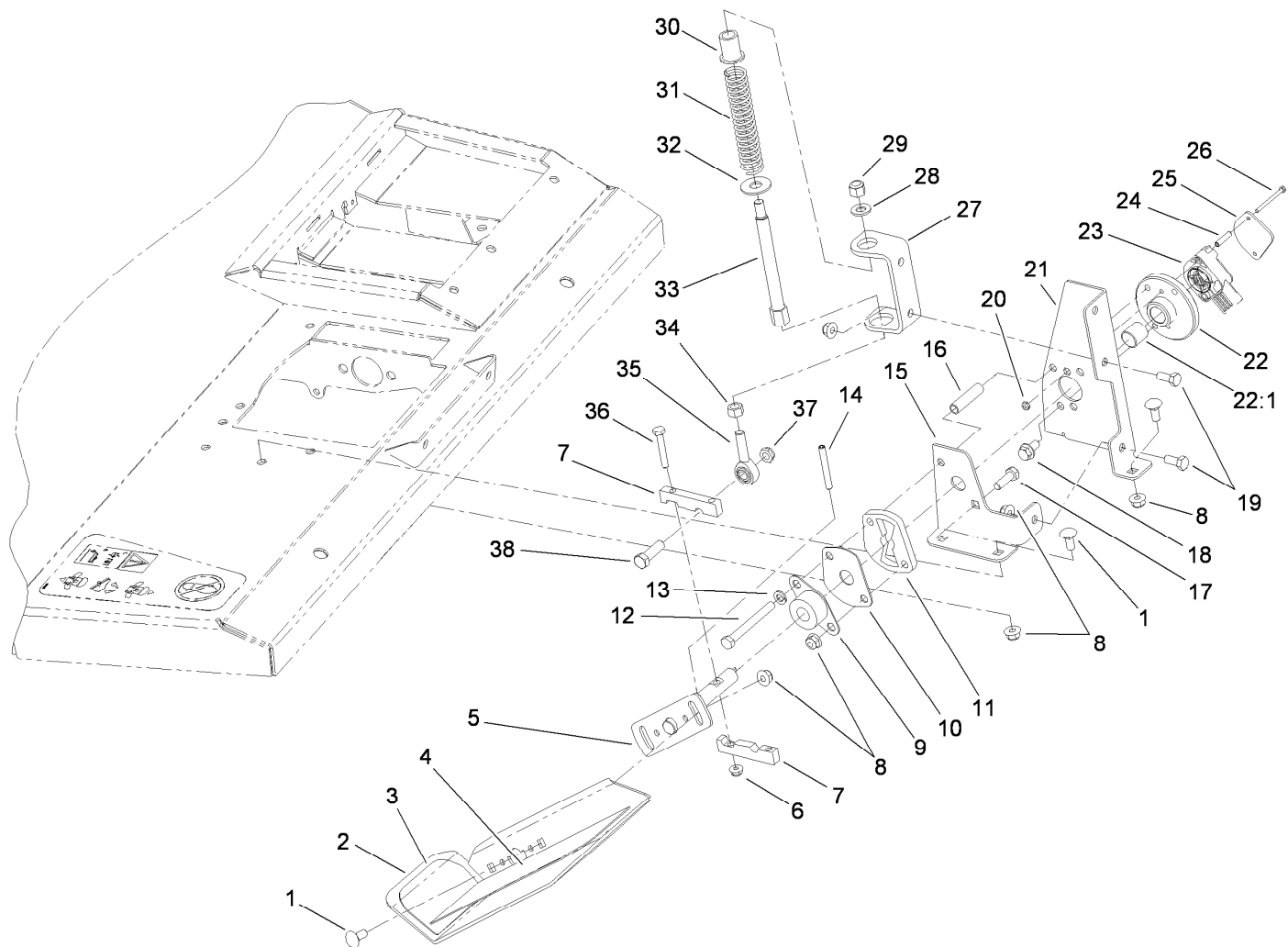
## Steering Tower Assembly No. 117-5492

| <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i>          |
|-------------|--------------------|-------------|-----------------------------|
| 1           | 32148-6            | 10          | Nut-Clinch                  |
| 2           | 114-0844           | 1           | Decal-Column, Steering (LH) |
| 3           | 114-0845           | 1           | Decal-Column, Steering      |
| 4           | 114-0848           | 1           | Decal-Column, Steering (RH) |
| 5           | 114-0906           | 1           | Decal-Attachment            |



## Steering Valve Assembly No. 130-7949

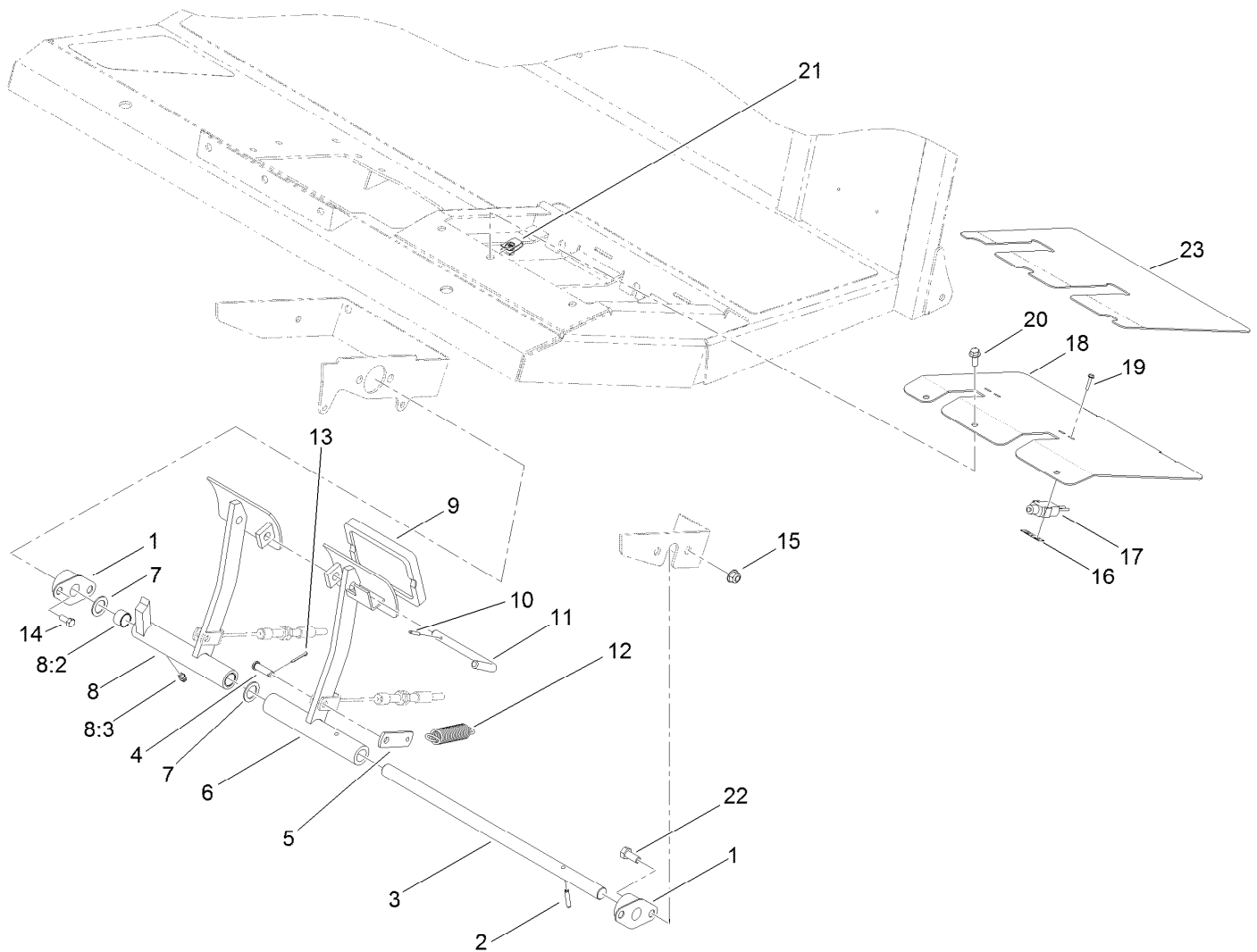
| <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i> |
|-------------|--------------------|-------------|--------------------|
| 1           | 130-8358           | 1           | Seal Kit           |



## Traction Pedal Assembly

| Ref. | Part Number | Qty. | Description           |
|------|-------------|------|-----------------------|
| 1    | 3230-1      | 6    | Bolt-CARR             |
| 2    | 110-5986-01 | 1    | Pedal-Traction        |
| 3    | 93-5368     | 1    | Abrasive-Pedal        |
| 4    | 93-5347     | 1    | Abrasive-Pedal        |
| 5    | 117-5450    | 1    | Shaft-Pedal, Traction |
| 6    | 104-7201    | 2    | Nut-HF, NI            |
| 7    | 117-5459    | 2    | Block-Clamp           |
| 8    | 104-8300    | 10   | Nut-HF, NI            |
| 9    | 256-236     | 1    | Bearing-Mount, Flange |
| 10   | 117-5455    | 1    | Plate-Cover           |
| 11   | 117-5454    | 1    | Plate-Butterfly       |
| 12   | 322-14      | 1    | Screw-HH              |
| 13   | 3253-4      | 1    | Washer-Lock           |
| 14   | 32121-78    | 1    | Pin-Roll              |
| 15   | 117-5453-01 | 1    | Bracket-Butterfly     |
| 16   | 93-7960     | 1    | Spacer                |
| 17   | 322-5       | 1    | Screw-HH              |
| 18   | 114-7728    | 2    | Screw-HHF, Patch      |
| 19   | 322-3       | 3    | Screw-HH              |
| 20   | 3296-9      | 2    | Nut-Hex               |

| Ref. | Part Number | Qty. | Description      |
|------|-------------|------|------------------|
| 21   | 117-5451-01 | 1    | Bracket-Sensor   |
| 22   | 117-5445    | 1    | Bushing Hub ASM  |
| 22:1 | 95-7497     | 1    | Bushing-Wheel    |
| 23   | 114-5609    | 1    | Sensor-Position  |
| 24   | 114-5608    | 2    | Spacer-Standoff  |
| 25   | 114-5595    | 1    | Plate-Capture    |
| 26   | 32105-25    | 2    | Screw-SHH        |
| 27   | 117-5452-01 | 1    | Bracket-Spring   |
| 28   | 3256-24     | 1    | Washer-Plain     |
| 29   | 3296-6      | 1    | Nut-Lock         |
| 30   | 92-7610     | 1    | Retainer-Spring  |
| 31   | 84-9100     | 1    | Spring           |
| 32   | 3256-5      | 1    | Washer-Flat      |
| 33   | 117-5446    | 1    | Shaft-Spring     |
| 34   | 3219-3      | 1    | Nut-Hex          |
| 35   | 2411-36     | 1    | Bearing-End, Rod |
| 36   | 321-37      | 2    | Screw-HH         |
| 37   | 3296-59     | 1    | Nut-Lock, NI     |
| 38   | 323-7       | 1    | Screw-HH         |

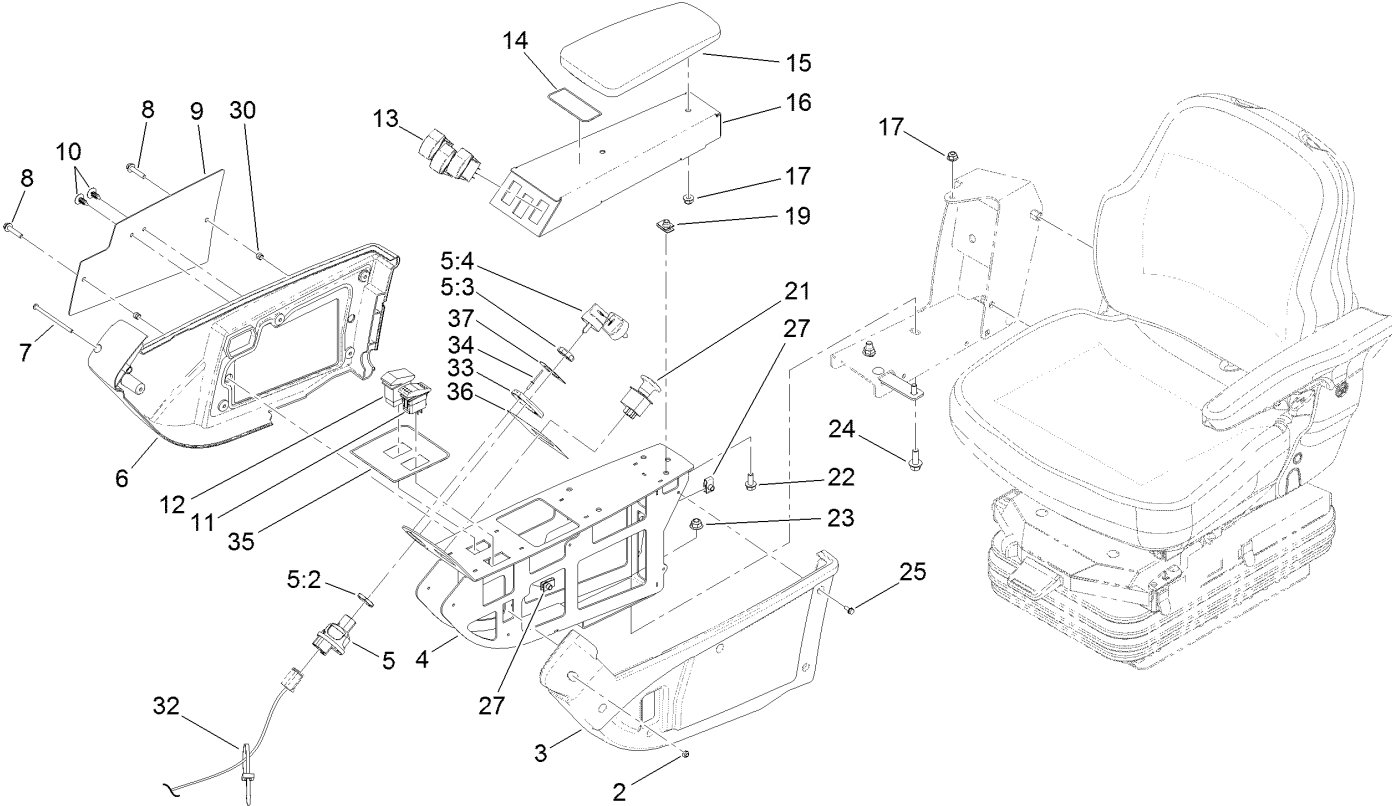


## Brake Pedal Assembly

| Ref. | Part Number | Qty. | Description           |
|------|-------------|------|-----------------------|
| 1    | 256-236     | 2    | Bearing-Mount, Flange |
| 2    | 32121-16    | 1    | Pin-Spring            |
| 3    | 75-1470     | 1    | Pin-Pivot, Brake      |
| 4    | 283-61      | 2    | Pin-Yoke              |
| 5    | 100-5540    | 2    | Strap-Brake           |
| 6    | 75-1440-03  | 1    | Pedal-Brake, LH       |
| 7    | 3256-69     | 5    | Washer-Flat           |
| 8    | 75-1430     | 1    | RH Brake Pedal ASM    |
| 8:2  | 256-42      | 2    | Bushing               |
| 8:3  | 302-5       | 1    | Fitting-Grease        |
| 9    | 93-8742     | 2    | Footpad-Brake         |
| 10   | 32121-50    | 1    | Pin-Spring            |
| 11   | 63-7880     | 1    | Pin-Latch, Brake      |

| Ref. | Part Number | Qty. | Description           |
|------|-------------|------|-----------------------|
| 12   | 93-5262     | 2    | Spring-Extension      |
| 13   | 3272-6      | 2    | Pin-Cotter            |
| 14   | 322-3       | 2    | Screw-HH              |
| 15   | 104-8300    | 4    | Nut-HF, NI            |
| 16   | 108-9824    | 2    | Nut-Switch            |
| 17   | 99-3410     | 2    | Switch                |
| 18   | 114-0740-01 | 1    | Bracket-Switch        |
| 19   | 117-5458    | 4    | Screw-HHF             |
| 20   | 3234-33     | 3    | Screw-HHF             |
| 21   | 107069      | 3    | Clip                  |
| 22   | 322-2       | 2    | Screw-HH              |
| 23   | 130-5992    | 1    | Tread-Abrasive, Cover |

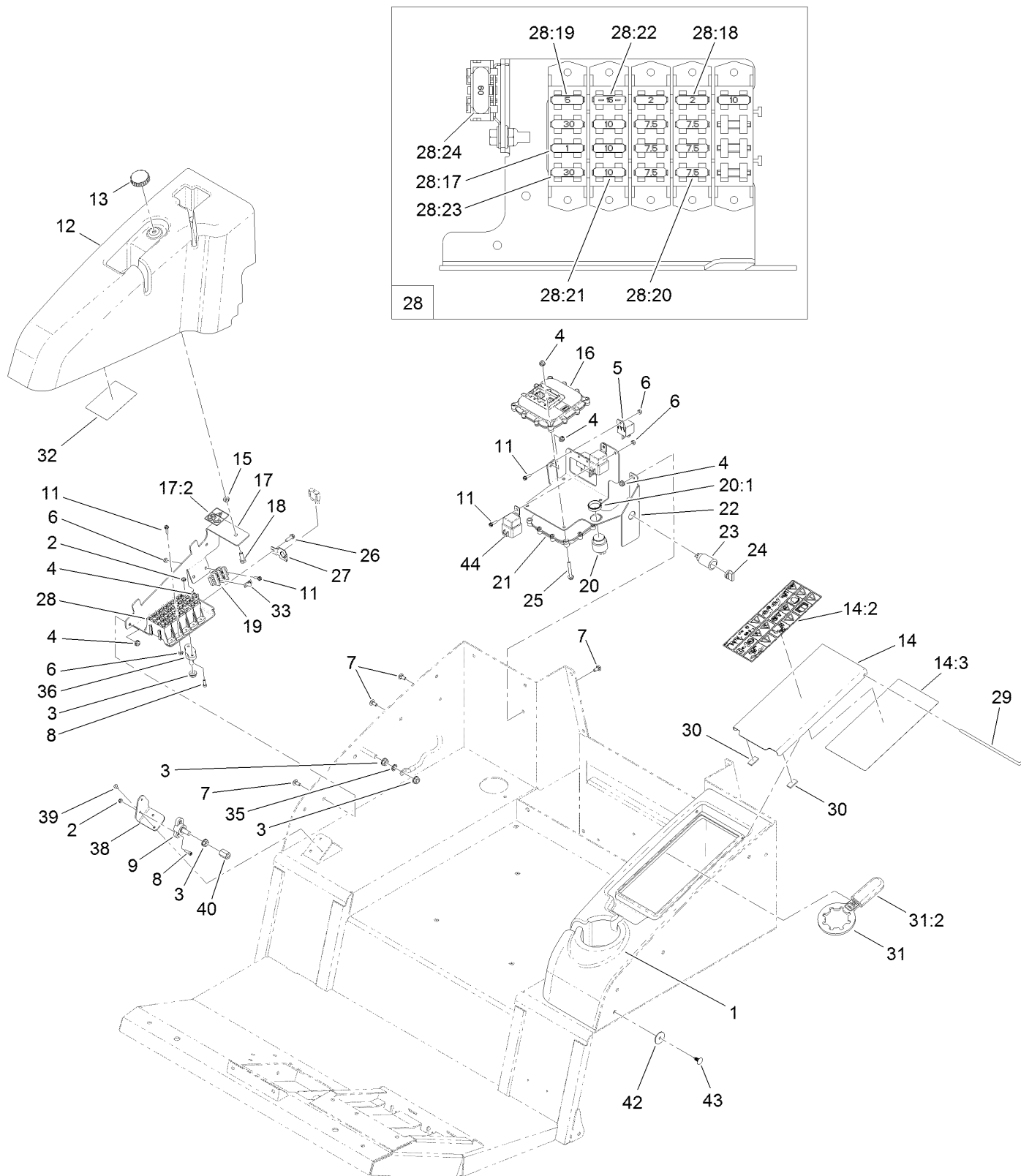
# Control Console Assembly



## Control Console Assembly (continued)

| <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i>              | <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i>    |
|-------------|--------------------|-------------|---------------------------------|-------------|--------------------|-------------|-----------------------|
| 2           | 3296-12            | 1           | Nut-Lock, NI                    | 15          | 108-7602           | 1           | Rest-Arm              |
| 3           | 108-7604           | 1           | Cover-LH                        | 16          | 127-3531-03        | 1           | Panel-Control         |
| 4           | 121-3876-03        | 1           | Panel                           | 17          | 104-8300           | 3           | Nut-HF, NI            |
| 5           | 121-5159           | 1           | Switch-Ignition                 | 19          | 94-2413            | 4           | Nut-U                 |
| 5:2         | 121-5160           | 1           | Nut-Hex                         | 21          | 93-9999            | 1           | Switch-PTO            |
| 5:3         | 121-5161           | 1           | Nut-Face                        | 22          | 3234-5             | 5           | Screw-HHF             |
| 5:4         | 121-5162           | 1           | Set-Key, Ignition               | 23          | 104-8301           | 2           | Nut-HF, NI            |
| 6           | 108-7605           | 1           | Cover-RH                        | 24          | 3234-42            | 2           | Screw-HHF             |
| 7           | 3250-22            | 1           | Screw-PPH                       | 25          | 32144-112          | 10          | Screw-HWH             |
| 8           | 3234-21            | 2           | Screw-HHF                       | 27          | 107069             | 2           | Clip                  |
| 9           | 115-8849-03        | 1           | Plate-Cover                     | 30          | 110-0542           | 2           | Spacer-Flange         |
| 10          | 117-2382           | 2           | Plug-Plastic                    | 32          | 3290-378           | 1           | Tie-Cable             |
| 11          | 114-3329           | 1           | Switch-Rocker                   | 33          | 121-3889           | 1           | Step-Elevated, Switch |
| 12          | 106-2027           | 1           | Switch-Intermittent             | 34          | 3269-17            | 2           | Rivet-Pop             |
| 13          | 100-1535           | 3           | Switch-Rocker,<br>(On)-Off-(On) | 35          | 114-0133           | 1           | Decal-Console, Lower  |
| 14          | 114-0135           | 1           | Decal-Console, Lift             | 36          | 121-3883           | 1           | Decal-Console, PTO    |
|             |                    |             |                                 | 37          | 121-3884           | 1           | Decal-Console, Upper  |

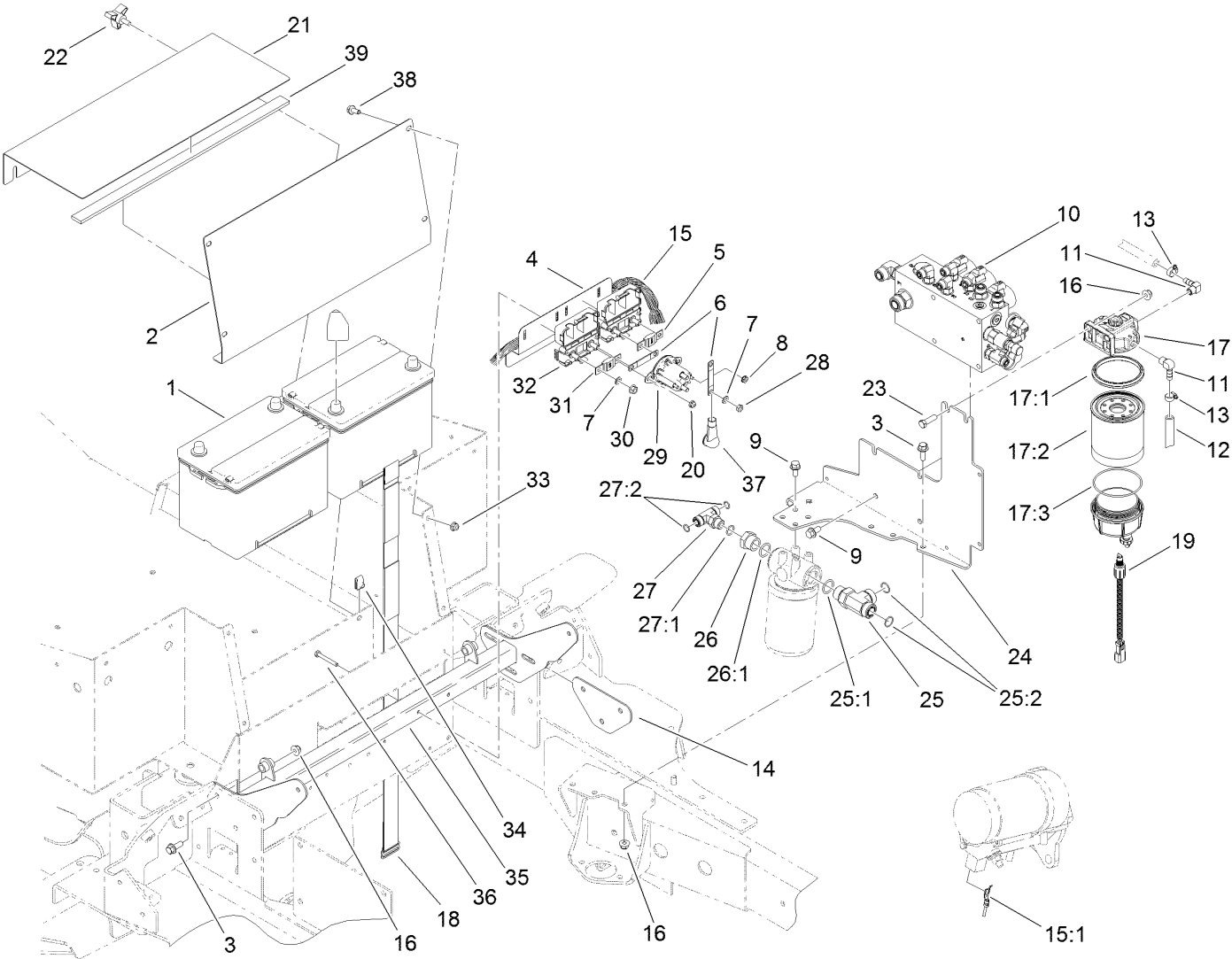
# Electrical Component Assembly



## Electrical Component Assembly (continued)

| <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i>         | <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i>    |
|-------------|--------------------|-------------|----------------------------|-------------|--------------------|-------------|-----------------------|
| 1           | 112-7316           | 1           | Cover-Storage, Center      | 25          | 321-44             | 4           | Screw-HHF             |
| 2           | 3296-27            | 4           | Nut-Lock, NI               | 26          | 32105-15           | 1           | Screw-HWH             |
| 3           | 3290-357           | 4           | Nut-HSF                    | 27          | 114-5502           | 1           | Clip-Fuse             |
| 4           | 104-7201           | 9           | Nut-HF, NI                 | 28          | 122-0274           | 1           | Harness-Wire          |
| 5           | 99-7435            | 4           | Relay                      | 28:17       | 104-9055           | 1           | Fuse-Blade, 1 Amp     |
| 6           | 3296-2             | 11          | Nut-Lock, NI               | 28:18       | 94-6710            | 2           | Fuse-2 Amp            |
| 7           | 3229-11            | 4           | Screw-CARR                 | 28:19       | 110928             | 1           | Fuse-Blade, 5 Amp     |
| 8           | 3273-26            | 4           | Screw-HSH                  | 28:20       | 114241             | 6           | Fuse-Blade, 7.5 Amp   |
| 9           | 110-8822           | 1           | Block-Junction             | 28:21       | 218-578            | 4           | Fuse-Blade, 10 Amp    |
| 11          | 32105-13           | 11          | Screw-HWH                  | 28:22       | 109355             | 1           | Fuse-Blade, 15 Amp    |
| 12          | 112-7315           | 1           | Cover-Power, Center        | 28:23       | 109103             | 2           | Fuse-Blade, 30 Amp    |
| 13          | 94-5583            | 1           | Knob                       | 28:24       | 114-3342           | 1           | Fuse-Maxi, 60 Amp     |
| 14          | 125-5319           | 1           | Lid-Center, Storage        | 29          | 114-5508           | 1           | Rod-Hinge             |
| 14:2        | 117-2754           | 1           | Decal-Warning              | 30          | 115-5417           | 2           | Strip-Foam            |
| 14:3        | 130-2449           | 1           | Decal-Service              | 31          | 121-3874           | 1           | Wrench ASM            |
| 15          | 3218-2             | 1           | Nut-Hex Jam                | 31:2        | 119-1846           | 1           | Grip                  |
| 16          | 115-1900           | 1           | Controller                 | 32          | 125-5263           | 1           | Decal-Fuse            |
| 17          | 125-5265           | 1           | Power Center Bracket ASM   | 33          | 42863              | 1           | Strip-Jumper          |
| 17:2        | 115-5459           | 1           | Decal-Warning              | 35          | 3254-6             | 1           | Washer-Lock, Internal |
| 18          | 322-5              | 1           | Screw-HH                   | 36          | 110-8823           | 1           | Block-Junction        |
| 19          | 42862              | 1           | Block-Terminal, Ground     | 38          | 115-5592           | 1           | Mount-Post, Positive  |
| 20          | 80-9330            | 1           | Audio Alarm ASM            | 39          | 3290-409           | 2           | Rivet                 |
| 20:1        | 104-5107           | 1           | Nut-Plastic, Knurled       | 40          | 113690             | 1           | Nut-Coupling          |
| 21          | 114-3321           | 1           | Controller-Tec             | 42          | 3256-55            | 8           | Washer-Flat           |
| 22          | 125-5262-01        | 1           | Bracket-Power Center, Rear | 43          | 117-2382           | 8           | Plug-Plastic          |
| 23          | 99-7411            | 1           | Point-Power                | 44          | 99-7430            | 2           | Relay-Mini            |
| 24          | 99-7416            | 1           | Cap                        |             |                    |             |                       |

# Battery and Lift Manifold Assembly

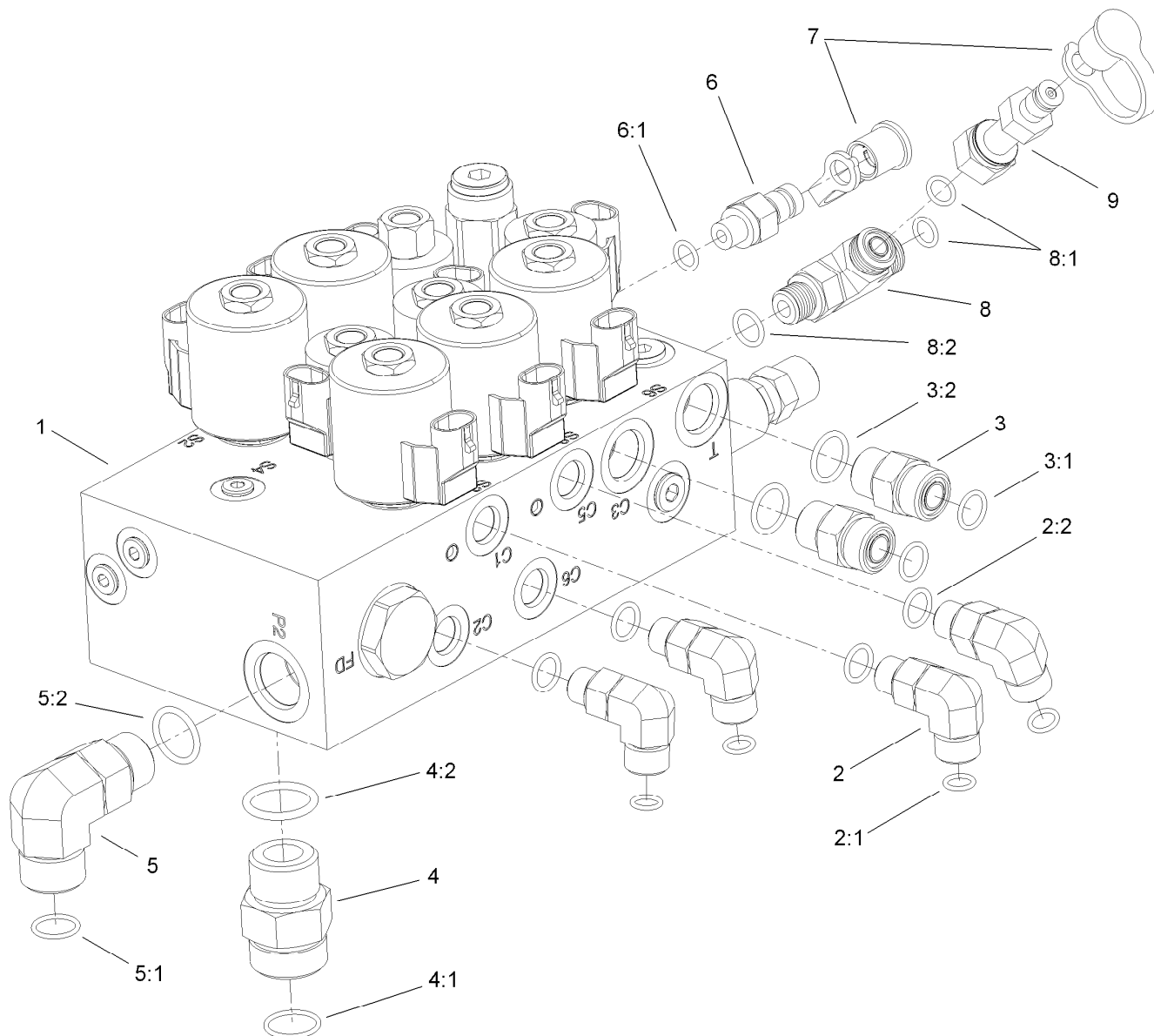


## Battery and Lift Manifold Assembly (continued)

| <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i>                 | <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i>  |
|-------------|--------------------|-------------|------------------------------------|-------------|--------------------|-------------|---------------------|
| 1           |                    | 2           | Battery-12 Volt, Wet ●■            | 20          | 104-7201           | 2           | Nut-HF, NI          |
| 2           | 121-3886-01        | 1           | Panel-Access, Rear                 | 21          | 121-3885-01        | 1           | Cover-Battery       |
| 3           | 3234-42            | 5           | Screw-HHF                          | 22          | 700806             | 2           | Knob                |
| 4           | 114-5681-03        | 1           | Support-Fuse                       | 23          | 323-7              | 2           | Screw-HH            |
| 5           | 110-8820           | 1           | Fuse-Mega, 300A                    | 24          | 119-7732-03        | 1           | Plate-Mount, Filter |
| 6           | 114-5682           | 2           | Strap-Jumper                       | 25          | 340-148            | 1           | Fitting-Tee         |
| 7           | 3255-8             | 6           | Washer-Lock                        | 25:1        | 237-81             | 1           | O-Ring              |
| 8           | 32149-8            | 2           | Nut-Keps                           | 25:2        | 237-58             | 2           | O-Ring              |
| 9           | 3234-1             | 8           | Screw-HHF                          | 26          | 96-0864            | 1           | Fitting-Straight    |
| 10          |                    | 1           | Lift Manifold ASM ■                | 26:1        | 237-81             | 1           | O-Ring              |
| 11          | 354-93             | 2           | Fitting-Elbow, 90                  | 27          | 340-157            | 1           | Fitting-HYD, Tee    |
| 12          | 114-0832           | 1           | Hose-Fuel                          | 27:1        | 237-79             | 1           | O-Ring              |
| 13          | 2412-108           | 2           | Clamp-Worm                         | 27:2        | 237-30             | 2           | O-Ring              |
| 14          | 114-5585           | 2           | Shim-Support, Hood                 | 28          | 3220-2             | 2           | Nut-Jam             |
| 15          | 122-0275           | 1           | Harness-Wire, Rear                 | 29          | 114-3315           | 1           | Solenoid            |
| 15:1        | 117-5461           | 1           | Harness-Wire, Starter              | 30          | 33004-00           | 4           | Nut-HF              |
| 16          | 104-8301           | 7           | Nut-HF, NI                         | 31          | 110-8818           | 1           | Fuse-Mega, 125A     |
| 17          | 114-0149           | 1           | Fuel/Water Separator Filter<br>ASM | 32          | 114-3318           | 2           | Holder-Fuse, Mega   |
| 17:1        | 115-5470           | 1           | Gasket-Beveled                     | 33          | 104-8300           | 4           | Nut-HF, NI          |
| 17:2        | 115-5471           | 1           | Element-Separator,<br>Fuel/Water   | 34          | 94-2413            | 2           | Nut-U               |
| 17:3        | 115-5472           | 1           | O Ring-Bowl                        | 35          | 119-8252-03        | 1           | Support-Hood        |
| 18          | 114-0881           | 2           | Strap-Battery                      | 36          | 321-11             | 2           | Screw-HH            |
| 19          | 114-0170           | 1           | Sensor-Wif                         | 37          | 32180-008          | 1           | Insulator-Lug, Red  |
|             |                    |             |                                    | 38          | 3234-47            | 4           | Screw-HHF           |
|             |                    |             |                                    | 39          | 108-9683           | 1           | Strip-Foam          |

● Obtain locally.

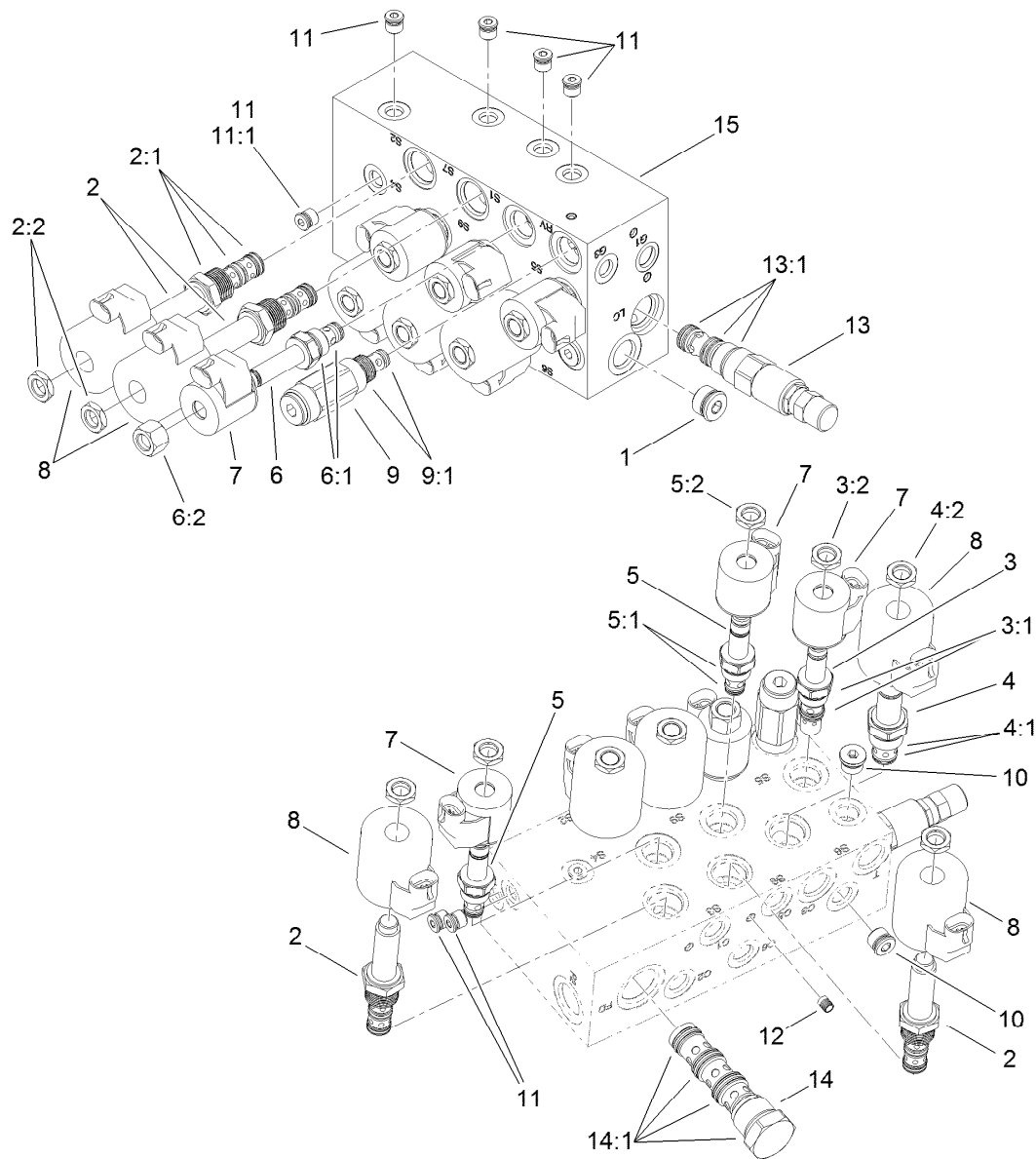
■ Not serviced separately



## Hydraulic Lift Manifold Assembly

| Ref. | Part Number | Qty. | Description           |
|------|-------------|------|-----------------------|
| 1    | 119-7731    | 1    | HYD Lift Manifold ASM |
| 2    | 340-77      | 4    | Fitting-Elbow, 90 DEG |
| 2:1  | 237-22      | 1    | O-Ring                |
| 2:2  | 237-42      | 1    | O-Ring                |
| 3    | 340-4       | 2    | Fitting-Straight      |
| 3:1  | 237-30      | 1    | O-Ring                |
| 3:2  | 237-79      | 1    | O-Ring                |
| 4    | 340-9       | 1    | Fitting-STR           |
| 4:1  | 237-58      | 1    | O-Ring                |
| 4:2  | 237-81      | 1    | O-Ring                |

| Ref. | Part Number | Qty. | Description           |
|------|-------------|------|-----------------------|
| 5    | 340-17      | 1    | Fitting-Elbow, 90 DEG |
| 5:1  | 237-65      | 1    | O-Ring                |
| 5:2  | 237-80      | 1    | O-Ring                |
| 6    | 354-77      | 1    | Fitting-Quick         |
| 6:1  | 237-78      | 1    | O-Ring                |
| 7    | 354-79      | 2    | Cap-Dust              |
| 8    | 340-86      | 1    | Fitting-Tee           |
| 8:1  | 237-22      | 2    | O-Ring                |
| 8:2  | 237-42      | 1    | O-Ring                |
| 9    | 86-5480     | 1    | Nipple-Test           |



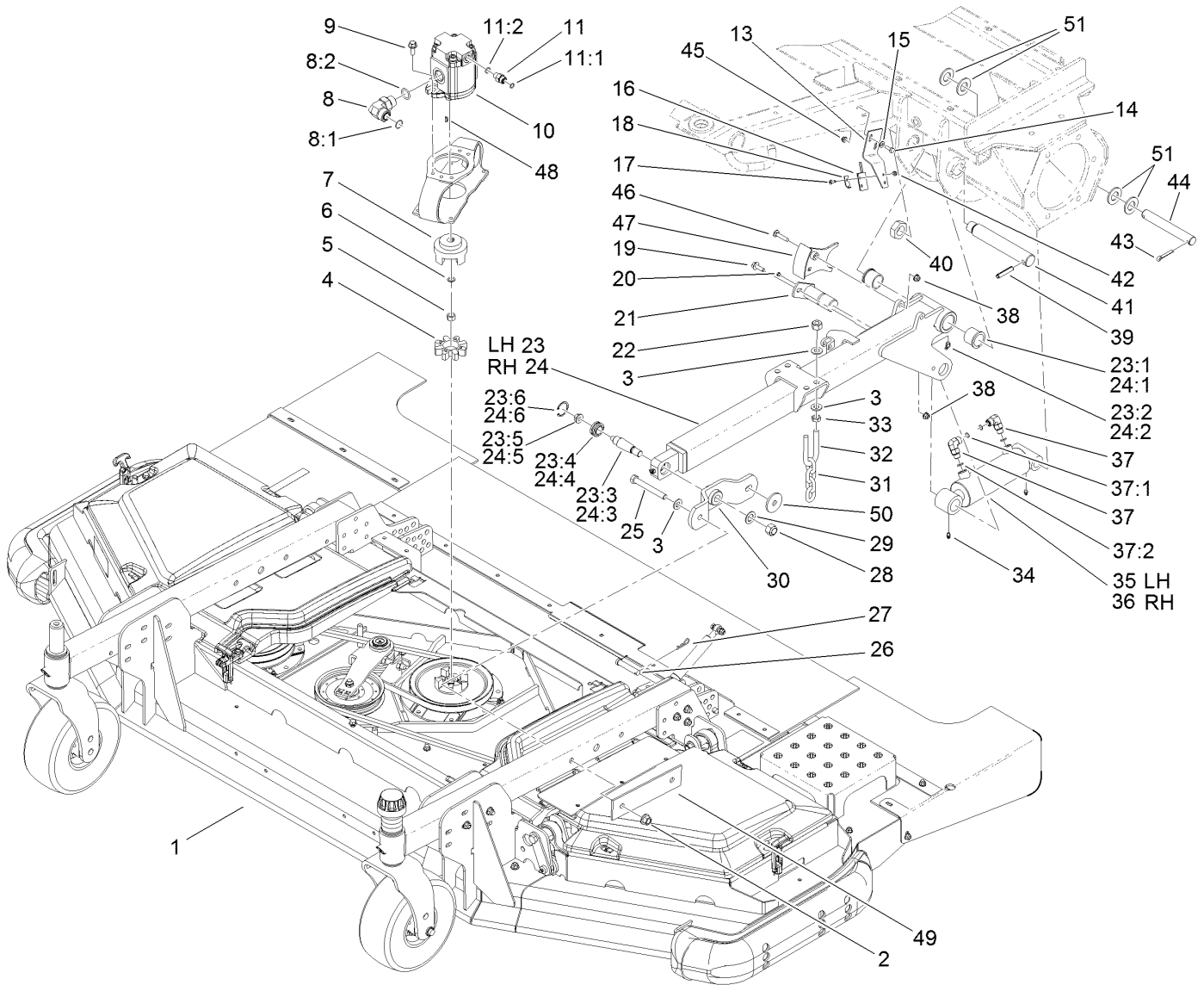
## Hydraulic Lift Manifold Assembly No. 119-7731

| Ref. | Part Number | Qty. | Description        |
|------|-------------|------|--------------------|
| 1    | 106-1027    | 1    | Plug               |
| 2    | 115-5400    | 4    | Solenoid Valve ASM |
| 2:1  | 107-7813    | 1    | Seal Kit           |
| 2:2  | 110-2634    | 1    | Nut-Coil           |
| 3    | 115-5405    | 1    | Solenoid Valve ASM |
| 3:1  | 115-5413    | 1    | Seal Kit           |
| 3:2  | 110-2634    | 1    | Nut-Coil           |
| 4    | 115-5404    | 1    | Valve-Solenoid     |
| 4:1  | 105-9159    | 1    | Seal Kit           |
| 4:2  | 110-2634    | 1    | Nut-Coil           |
| 5    | 119-7706    | 2    | Valve-Solenoid     |
| 5:1  | 119-7716    | 1    | Seal Kit           |
| 5:2  | 110-2634    | 1    | Nut-Coil           |
| 6    | 107-7517    | 1    | Valve-Solenoid     |
| 6:1  | 105-9156    | 1    | Seal Kit           |

| Ref. | Part Number | Qty. | Description         |
|------|-------------|------|---------------------|
| 6:2  | 107-7812    | 1    | Nut-Solenoid        |
| 7    | 105-9333    | 4    | Coil-12Vdc          |
| 8    | 110-2630    | 5    | Coil-12Vdc          |
| 9    | 115-5499    | 1    | Valve-Relief        |
| 9:1  | 105-9156    | 1    | Seal Kit            |
| 10   | 106-1026    | 2    | Plug-HYD            |
| 11   | 353-990     | 7    | Plug ASM            |
| 11:1 | 237-78      | 1    | O-Ring              |
| 12   |             | 6    | Plug-Expander ●     |
| 13   | 119-7721    | 1    | Valve-Logic, Vented |
| 13:1 | 119-2159    | 1    | Seal Kit            |
| 14   | 115-5406    | 1    | Divider-Flow        |
| 14:1 | 110-6111    | 1    | Seal Kit            |
| 15   |             | 1    | Manifold Block ●    |

● Not serviced separately

# Front Deck Lift Arm and Cylinder Assembly



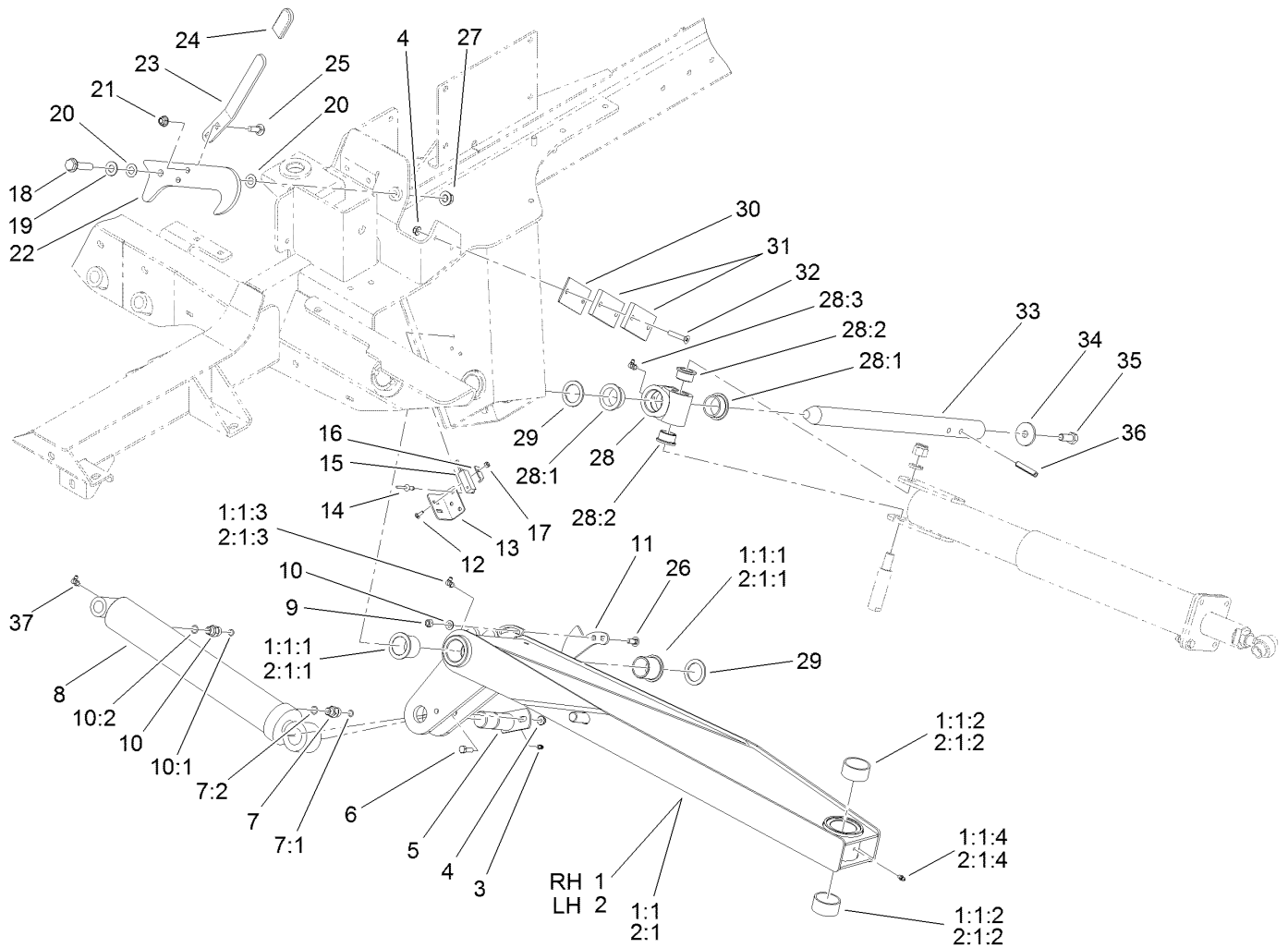
# Front Deck Lift Arm and Cylinder Assembly (continued)

| <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i>        | <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i>     |
|-------------|--------------------|-------------|---------------------------|-------------|--------------------|-------------|------------------------|
| 1           |                    | 1           | Front Deck ASM ■          | 24:2        | 302-11             | 2           | Fitting-Lube, 45 DEG   |
| 2           | 99-5107            | 4           | Nut-Lock                  | 24:3        | 105-7468           | 1           | Stud-Tapered           |
| 3           | 3256-26            | 12          | Washer-Flat               | 24:4        | 105-7441           | 1           | Bearing-Spherical      |
| 4           | 104-3542           | 3           | Spider                    | 24:5        | 32128-42           | 1           | Nut-HF                 |
| 5           | 110-8815           | 3           | Nut-Hex                   | 24:6        | 32151-34           | 1           | Ring-Retaining         |
| 6           | 112-6957           | 3           | Washer-Hardened           | 25          | 325-17             | 4           | Screw-HH               |
| 7           | 104-3541           | 3           | Hub-Spider                | 26          | 92-2743            | 2           | Pin-Clevis             |
| 8           | 340-142            | 5           | Fitting-Elbow, 90 DEG     | 27          | 3290-467           | 2           | Pin-Hair               |
| 8:1         | 237-58             | 1           | O-Ring                    | 28          | 3296-41            | 2           | Nut-Lock NI            |
| 8:2         | 237-81             | 1           | O-Ring                    | 29          | 86-1440            | 2           | Washer-Flat            |
| 9           | 3234-42            | 6           | Screw-HHF                 | 30          | 115-5442-01        | 2           | Support-Hub            |
| 10          | 114-4940           | 3           | Gear Motor ASM            | 31          | 95-6231            | 2           | Chain-HOC              |
| 11          | 340-2              | 3           | Fitting-Straight          | 32          | 104-0108           | 2           | U-Bolt                 |
| 11:1        | 237-22             | 1           | O-Ring                    | 33          | 3218-5             | 4           | Nut-Jam                |
| 11:2        | 237-42             | 1           | O-Ring                    | 34          | 302-5              | 4           | Fitting-Grease         |
| 13          | 114-5671           | 1           | Bracket-Sensor            | 35          | 114-4831           | 1           | LH Lift Cylinder ASM   |
| 14          | 321-4              | 2           | Screw-HH                  | 36          | 114-4830           | 1           | RH Lift Cylinder ASM ● |
| 15          | 3256-22            | 2           | Washer-Flat               | 37          | 340-77             | 4           | Fitting-Elbow, 90 DEG  |
| 16          | 106-9288           | 1           | Sensor-Proximity, Ferrous | 37:1        | 237-22             | 1           | O-Ring                 |
| 17          | 3229-34            | 1           | Screw-CARR                | 37:2        | 237-42             | 1           | O-Ring                 |
| 18          | 100-4872           | 1           | Plate-Switch, Neutral     | 38          | 104-8300           | 3           | Nut-HF, NI             |
| 19          | 3234-29            | 2           | Screw-HHF                 | 39          | 32121-110          | 2           | Pin-Roll, Slotted      |
| 20          | 1-811010           | 2           | Plug                      | 40          | 3296-49            | 2           | Nut-Lock, NI           |
| 21          | 125-1912           | 2           | Pin-Pivot                 | 41          | 100-3017           | 2           | *obs Pin-Lift Arm      |
| 22          | 3296-25            | 4           | Nut-Lock, NI              | 42          | 3296-2             | 1           | Nut-Lock, NI           |
| 23          | 110-5962           | 1           | LH Front Lift Arm ASM     | 43          | 3272-30            | 4           | Pin-Cotter             |
| 23:1        | 104-0015           | 2           | Bushing-Flange            | 44          | 110-6006           | 2           | Pin-Clevis             |
| 23:2        | 302-11             | 2           | Fitting-Lube, 45 DEG      | 45          | 104-7201           | 2           | Nut-HF, NI             |
| 23:3        | 105-7468           | 1           | Stud-Tapered              | 46          | 3230-4             | 1           | Bolt-CARR              |
| 23:4        | 105-7441           | 1           | Bearing-Spherical         | 47          | 114-0738-01        | 1           | Sensor Trigger ASM     |
| 23:5        | 32128-42           | 1           | Nut-HF                    | 48          | 3257-3             | 3           | Key-Woodruff           |
| 23:6        | 32151-34           | 1           | Ring-Retaining            | 49          | 69-8790-01         | 2           | Plate-Reinforcing      |
| 24          | 110-5966           | 1           | RH Front Lift Arm ASM     | 50          | 75-7730            | 2           | Washer-Thrust          |
| 24:1        | 104-0015           | 2           | Bushing-Flange            | 51          | 3256-29            | 8           | Washer-Flat            |

● Not illustrated

■ Not serviced separately

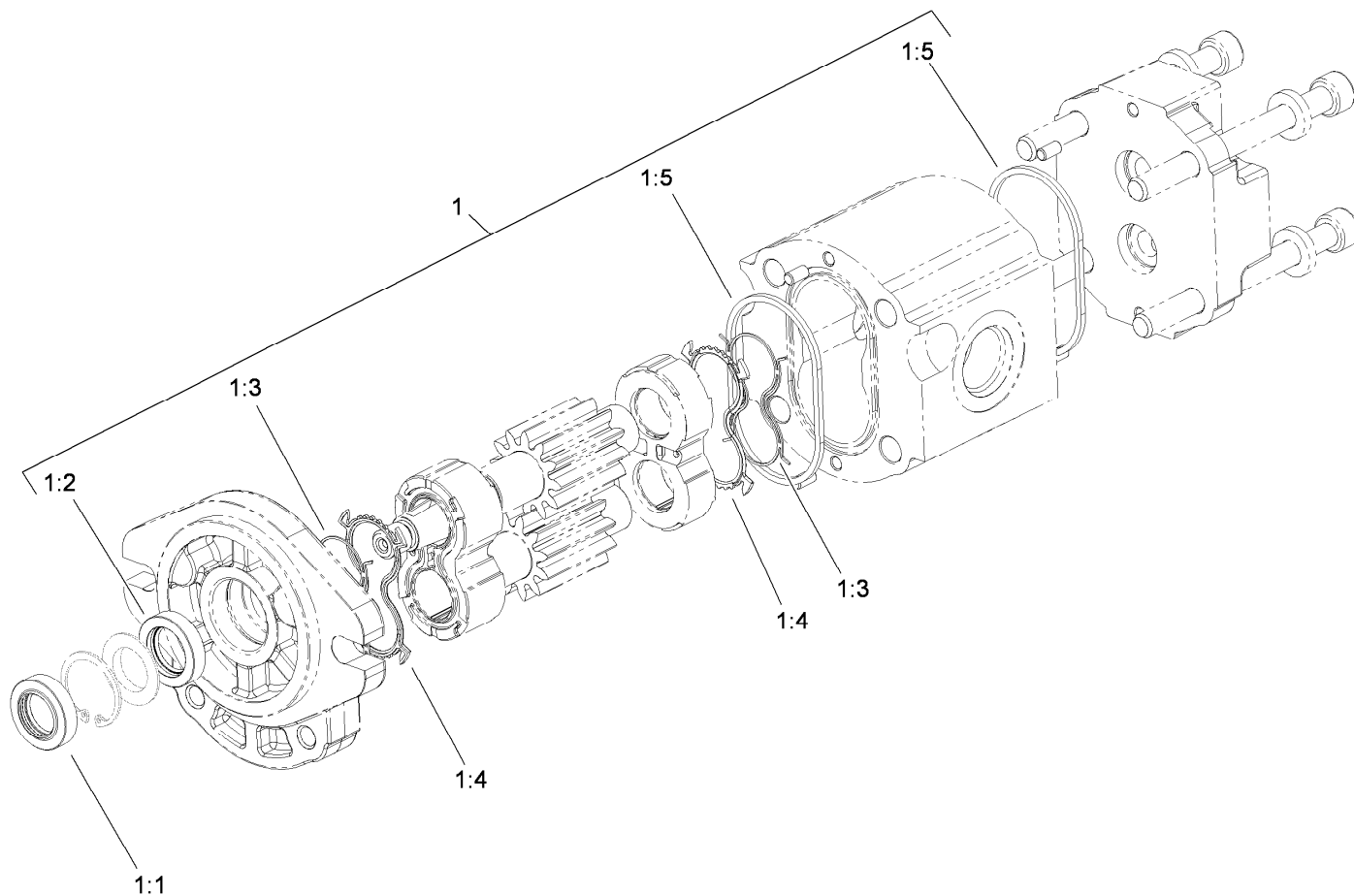
# Wing Lift Arm Assembly



## Wing Lift Arm Assembly (continued)

| <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i>               | <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i>        |
|-------------|--------------------|-------------|----------------------------------|-------------|--------------------|-------------|---------------------------|
| 1           | 114-5650-01        | 1           | RH Lift Arm ASM                  | 14          | 3290-412           | 6           | Rivet-Blind               |
| 1:1         |                    | 1           | Arm-Lift, RH ●                   | 15          | 106-9288           | 2           | Sensor-Proximity, Ferrous |
| 1:1:1       | 69-6470            | 2           | Bushing-Caster                   | 16          | 100-4872           | 2           | Plate-Switch, Neutral     |
| 1:1:2       | 114-5596           | 2           | Bushing-Straight                 | 17          | 3296-2             | 2           | Nut-Lock, NI              |
| 1:1:3       | 302-60             | 1           | Fitting-Grease                   | 18          | 3234-46            | 2           | Screw-HHF                 |
| 1:1:4       | 302-5              | 1           | Fitting-Grease                   | 19          | 3256-26            | 2           | Washer-Flat               |
| 2           | 114-5660-01        | 1           | LH Lift Arm ASM                  | 20          | 104-3577           | 4           | Washer                    |
| 2:1         |                    | 1           | Arm-Lift, LH ●                   | 21          | 104-8301           | 4           | Nut-HF, NI                |
| 2:1:1       | 69-6470            | 2           | Bushing-Caster                   | 22          | 119-7723-03        | 2           | Latch-Wing                |
| 2:1:2       | 114-5596           | 2           | Bushing-Straight                 | 23          | 114-5659-03        | 2           | Handle-Latch              |
| 2:1:3       | 302-60             | 1           | Fitting-Grease                   | 24          | 48-7081            | 2           | Grip-Plastic              |
| 2:1:4       | 302-5              | 1           | Fitting-Grease                   | 25          | 3231-25            | 4           | Bolt-CARR                 |
| 3           | 302-5              | 2           | Fitting-Grease                   | 26          | 3230-16            | 4           | Screw-CARR                |
| 4           | 104-8300           | 6           | Nut-HF, NI                       | 27          | 99-5107            | 2           | Nut-Lock                  |
| 5           | 125-1912           | 2           | Pin-Pivot                        | 28          | 115-5468           | 2           | Pivot Hub ASM             |
| 6           | 322-5              | 2           | Screw-HH                         | 28:1        | 115-5469           | 2           | Bushing-Flange            |
| 7           | 340-2              | 2           | Fitting-Straight                 | 28:2        | 114-5680           | 2           | Bushing-Flange            |
| 7:1         | 237-22             | 1           | O-Ring                           | 28:3        | 302-60             | 1           | Fitting-Grease            |
| 7:2         | 237-42             | 1           | O-Ring                           | 29          | 98-1452            | 4           | Washer-Thrust             |
| 8           | 114-5685           | 2           | HYD Cylinder ASM                 | 30          | 114-5675           | 2           | Shim-Pad                  |
| 9           | 104-8300           | 4           | Nut-HF, NI                       | 31          | 69-9300            | 4           | Pad-Bumper                |
| 10          | 119-7707           | 2           | Fitting-HYD, Straight<br>(Check) | 32          | 3289-22            | 4           | Screw-FH                  |
| 10:1        | 237-22             | 1           | O-Ring                           | 33          | 121-3882           | 2           | Shaft-Pivot, Lift Arm     |
| 10:2        | 237-42             | 1           | O-Ring                           | 34          | 106-2008           | 2           | Washer-Thrust             |
| 11          | 112-7339           | 2           | Plate-Sensing                    | 35          | 325-5              | 2           | Screw-HH                  |
| 12          | 3229-34            | 2           | Screw-CARR                       | 36          | 117-5479           | 4           | Pin-Spring                |
| 13          | 112-7338           | 2           | Plate-Aluminum                   | 37          | 302-60             | 2           | Fitting-Grease            |

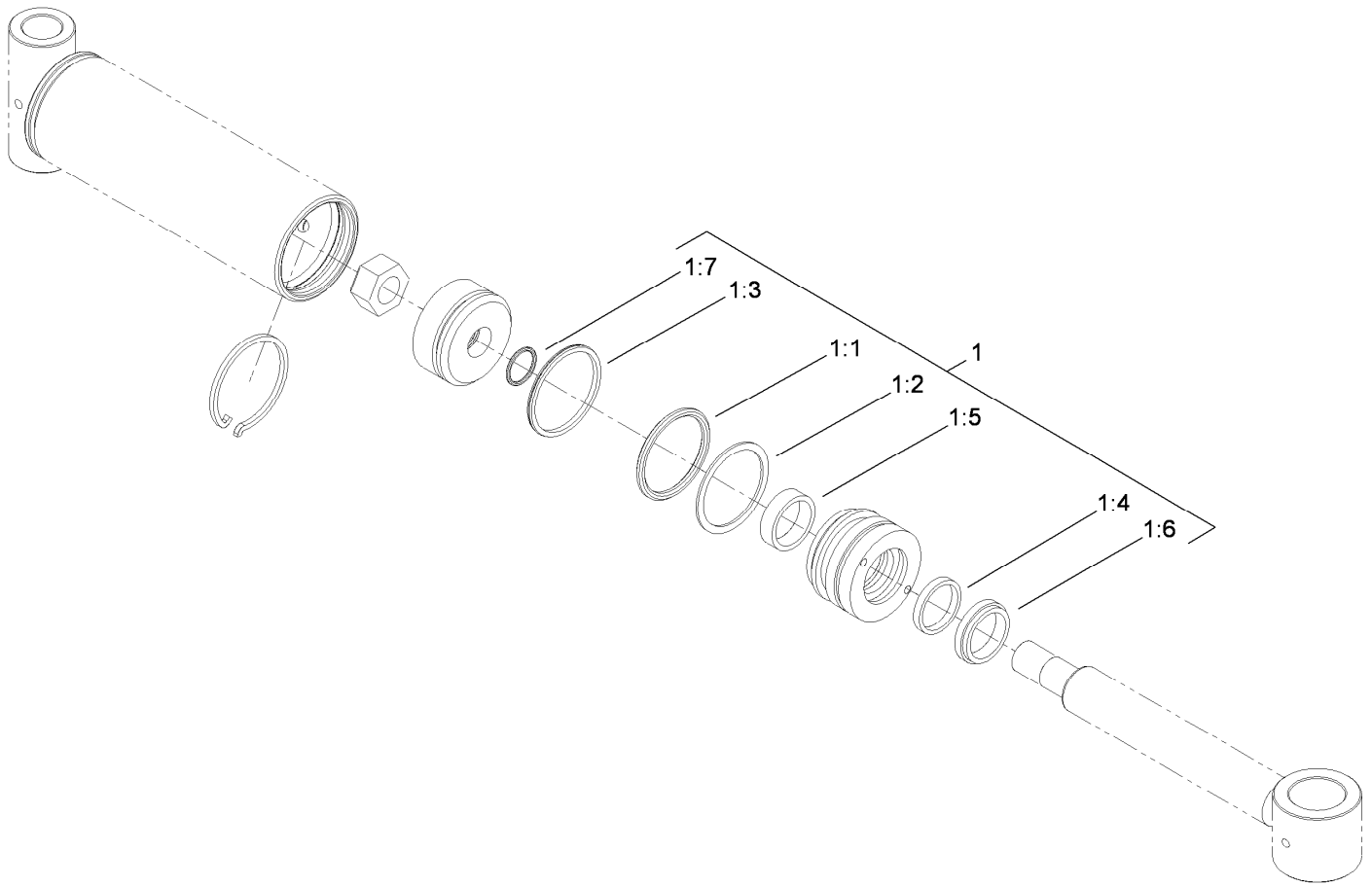
● Not serviced separately



## Hydraulic Gear Motor Assembly No. 114-4940

| Ref. | Part Number | Qty. | Description             |
|------|-------------|------|-------------------------|
| 1    | 114-5620    | 1    | Seal Kit                |
| 1:1  |             | 1    | Seal-Shaft ●            |
| 1:2  |             | 1    | Seal-Shaft ●            |
| 1:3  |             | 2    | Seal-Anti Extrusion ●   |
| 1:4  |             | 2    | Seal-Plate, Balancing ● |
| 1:5  |             | 2    | O Ring-Housing ●        |

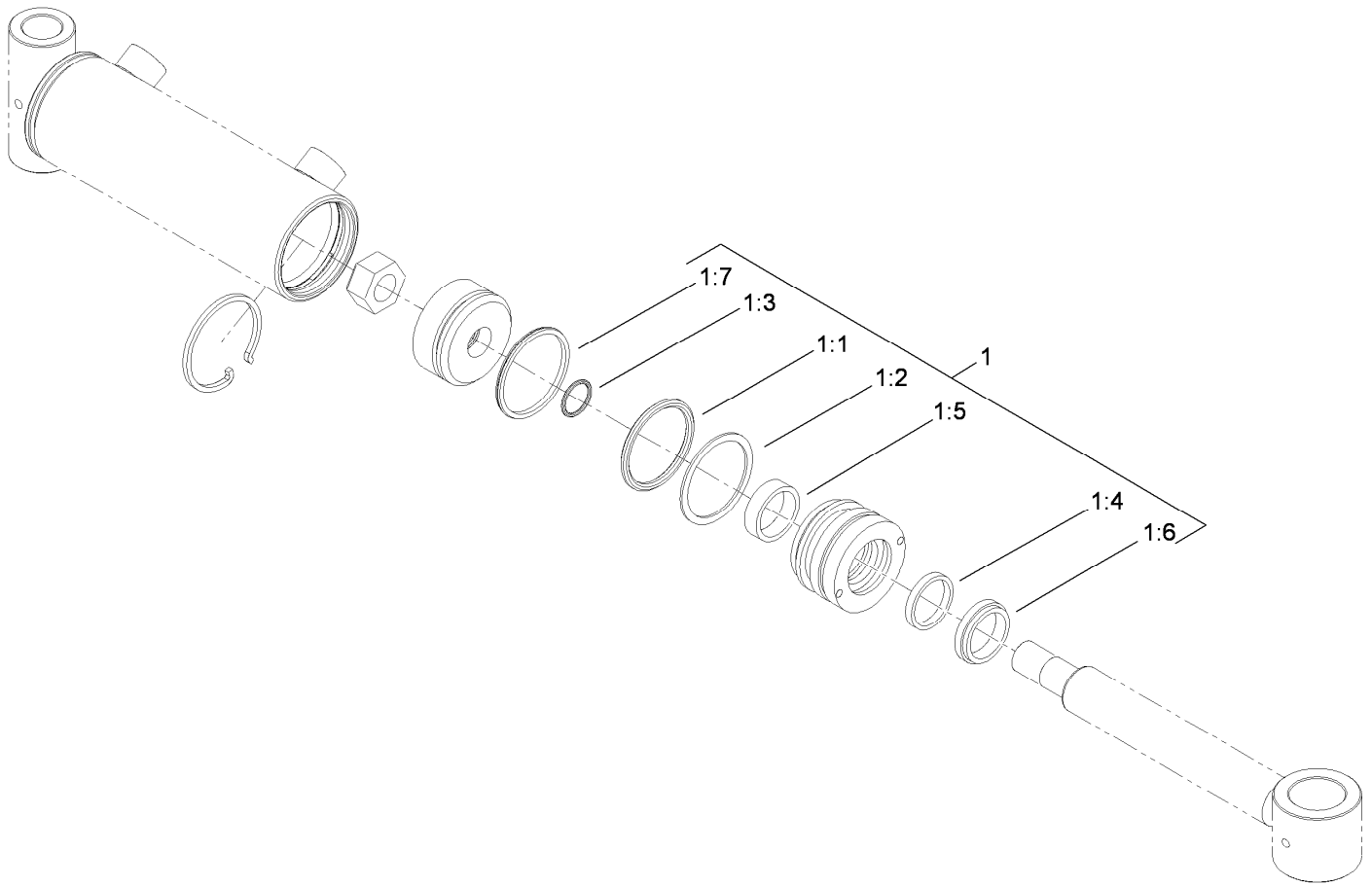
● Not serviced separately



## Hydraulic Cylinder Assembly No. 114-4830

| <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i> |
|-------------|--------------------|-------------|--------------------|
| 1           | 114-5611           | 1           | Seal Kit           |
| 1:1         |                    | 1           | O-Ring ●           |
| 1:2         |                    | 1           | Backup ●           |
| 1:3         |                    | 1           | Seal-Bp ●          |
| 1:4         |                    | 1           | Seal-Bs ●          |
| 1:5         |                    | 1           | Ring-Wear ●        |
| 1:6         |                    | 1           | Seal-Dust ●        |
| 1:7         |                    | 1           | O-Ring ●           |

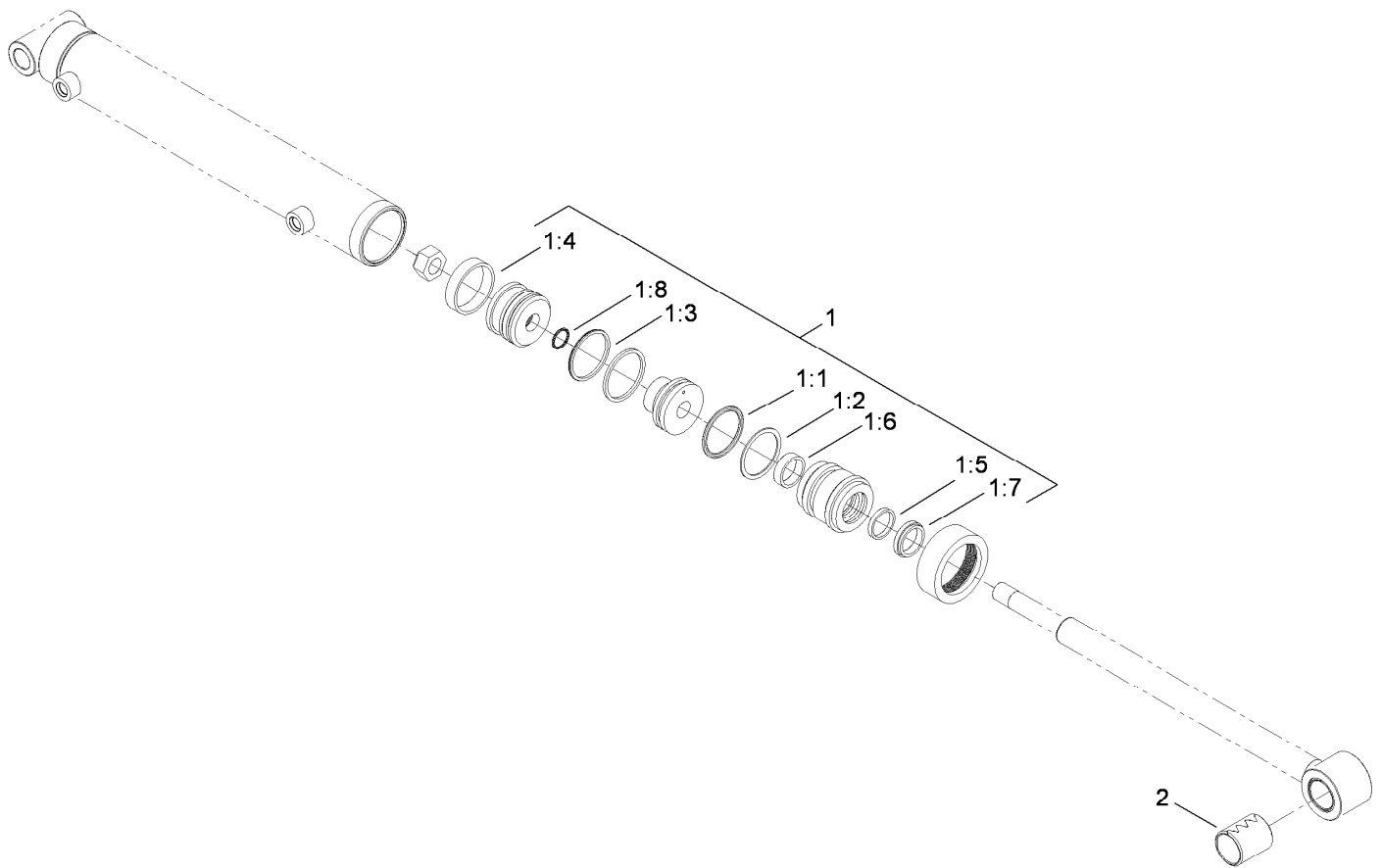
● Not serviced separately



## Hydraulic Cylinder Assembly No. 114-4831

| <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i> |
|-------------|--------------------|-------------|--------------------|
| 1           | 114-5611           | 1           | Seal Kit           |
| 1:1         |                    | 1           | O-Ring ●           |
| 1:2         |                    | 1           | Backup ●           |
| 1:3         |                    | 1           | Seal-Bp ●          |
| 1:4         |                    | 1           | Seal-Bs ●          |
| 1:5         |                    | 1           | Ring-Wear ●        |
| 1:6         |                    | 1           | Seal-Dust ●        |
| 1:7         |                    | 1           | O-Ring ●           |

● Not serviced separately

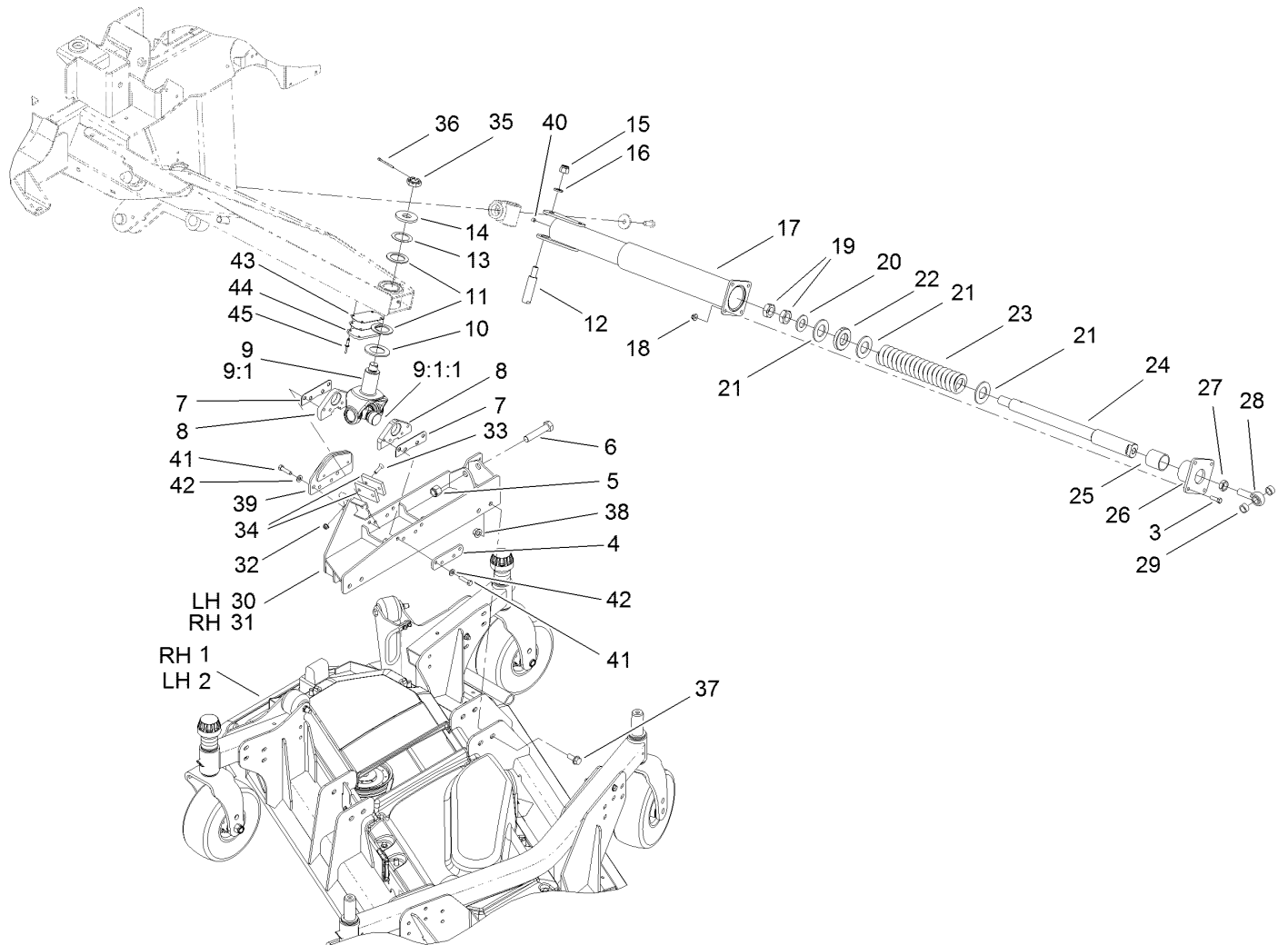


## Hydraulic Cylinder Assembly No. 114-5685

| Ref. | Part Number | Qty. | Description    |
|------|-------------|------|----------------|
| 1    | 114-5612    | 1    | Seal Kit       |
| 1:1  |             | 1    | O-Ring ●       |
| 1:2  |             | 1    | Backup ●       |
| 1:3  |             | 1    | Seal-Bp ●      |
| 1:4  |             | 1    | Ring-Wear ●    |
| 1:5  |             | 1    | Seal-Bs ●      |
| 1:6  |             | 1    | Ring-Wear ●    |
| 1:7  |             | 1    | Seal-Dust ●    |
| 1:8  |             | 1    | O-Ring ●       |
| 2    | 117-9407    | 1    | Bushing-Connex |

● Not serviced separately

# Wing Connection and Impact Arm Assembly

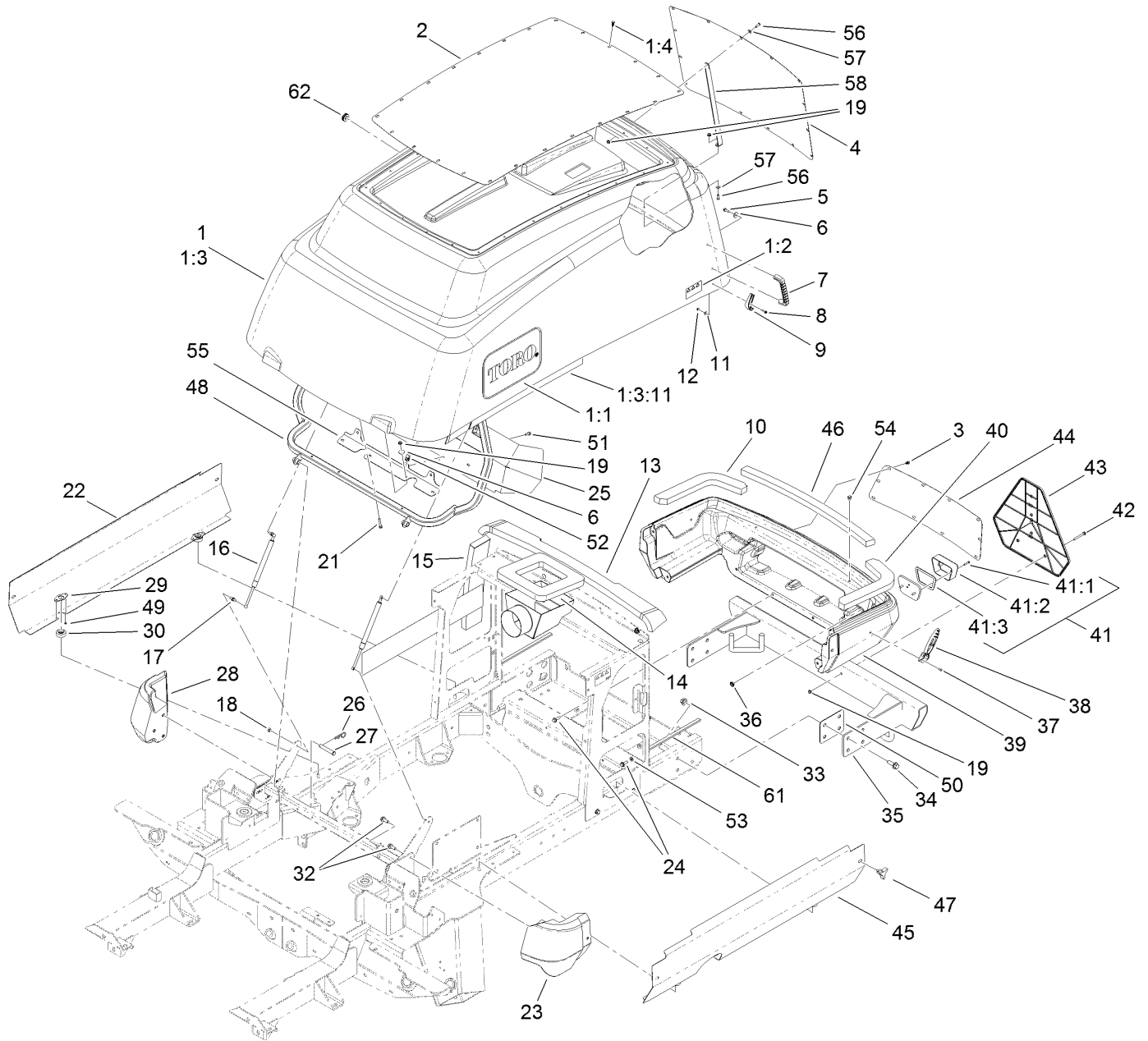


## Wing Connection and Impact Arm Assembly (continued)

| <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i>    | <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i>   |
|-------------|--------------------|-------------|-----------------------|-------------|--------------------|-------------|----------------------|
| 1           |                    | 1           | Right Deck ASM ●      | 23          | 114-5993           | 2           | Spring-Compression   |
| 2           |                    | 1           | Left Deck ASM ●       | 24          | 117-9404           | 2           | Shaft-Spring         |
| 3           | 323-7              | 8           | Screw-HH              | 25          | 114-5989           | 2           | Bushing-Plain        |
| 4           | 117-9419           | 2           | Plate-Spacer          | 26          | 114-5677-03        | 2           | Housing              |
| 5           | 3296-51            | 2           | Nut-Lock, NI          | 27          | 3220-7             | 2           | Nut-Jam              |
| 6           | 328-5              | 2           | Screw-HH              | 28          | 105-2806           | 2           | End-Rod              |
| 7           | 104-0731           | 4           | Shim                  | 29          | 74-3730            | 4           | Spacer-Spindle, Rear |
| 8           | 115-8870-03        | 4           | Mount-Base            | 30          | 114-0925-01        | 1           | Connection-Deck, LH  |
| 9           | 114-5640-03        | 2           | Joint Yoke ASM        | 31          | 114-0926-01        | 1           | Connection-Deck, RH  |
| 9:1         |                    | 1           | Yoke-Joint ●          | 32          | 104-8300           | 4           | Nut-HF, NI           |
| 9:1:1       | 104-4299           | 1           | Cross And Bearing Kit | 33          | 32108-103          | 4           | Screw-FH             |
| 10          | 104-0720           | 2           | Spacer                | 34          | 69-9290            | 4           | Pad-Bumper           |
| 11          | 104-0721           | 4           | Washer-Thrust         | 35          | 99-3139            | 2           | Nut-Slotted          |
| 12          | 104-2281           | 2           | Shaft-Pivot           | 36          | 3272-25            | 2           | Pin-Cotter           |
| 13          | 114-5641           | 2           | Washer-Thrust         | 37          | 3234-38            | 16          | Screw-HHF            |
| 14          | 104-0719           | 2           | Washer-Hardened       | 38          | 99-5107            | 16          | Nut-Lock             |
| 15          | 3296-53            | 2           | Nut-Lock, NI          | 39          | 119-4525-01        | 2           | Stop                 |
| 16          | 3253-8             | 2           | Washer-Lock           | 40          | 285-17             | 2           | Plug-Pipe            |
| 17          | 112-7330-03        | 2           | Arm-Impact, Rear      | 41          | 323-43             | 16          | Screw-HH             |
| 18          | 104-8301           | 8           | Nut-HF, NI            | 42          | 100-4852           | 16          | Washer-Hardened      |
| 19          | 3220-9             | 4           | Nut-Jam               | 43          | 119-4522           | 4           | Shim-Stop            |
| 20          | 3256-62            | 2           | Washer-Flat           | 44          | 119-4521           | 2           | Pad-Stop             |
| 21          | 114-5986           | 6           | Washer-Plain          | 45          | 3269-35            | 8           | Rivet-Blind          |
| 22          | 114-5992           | 2           | Bearing-Plastic       |             |                    |             |                      |

● Not serviced separately

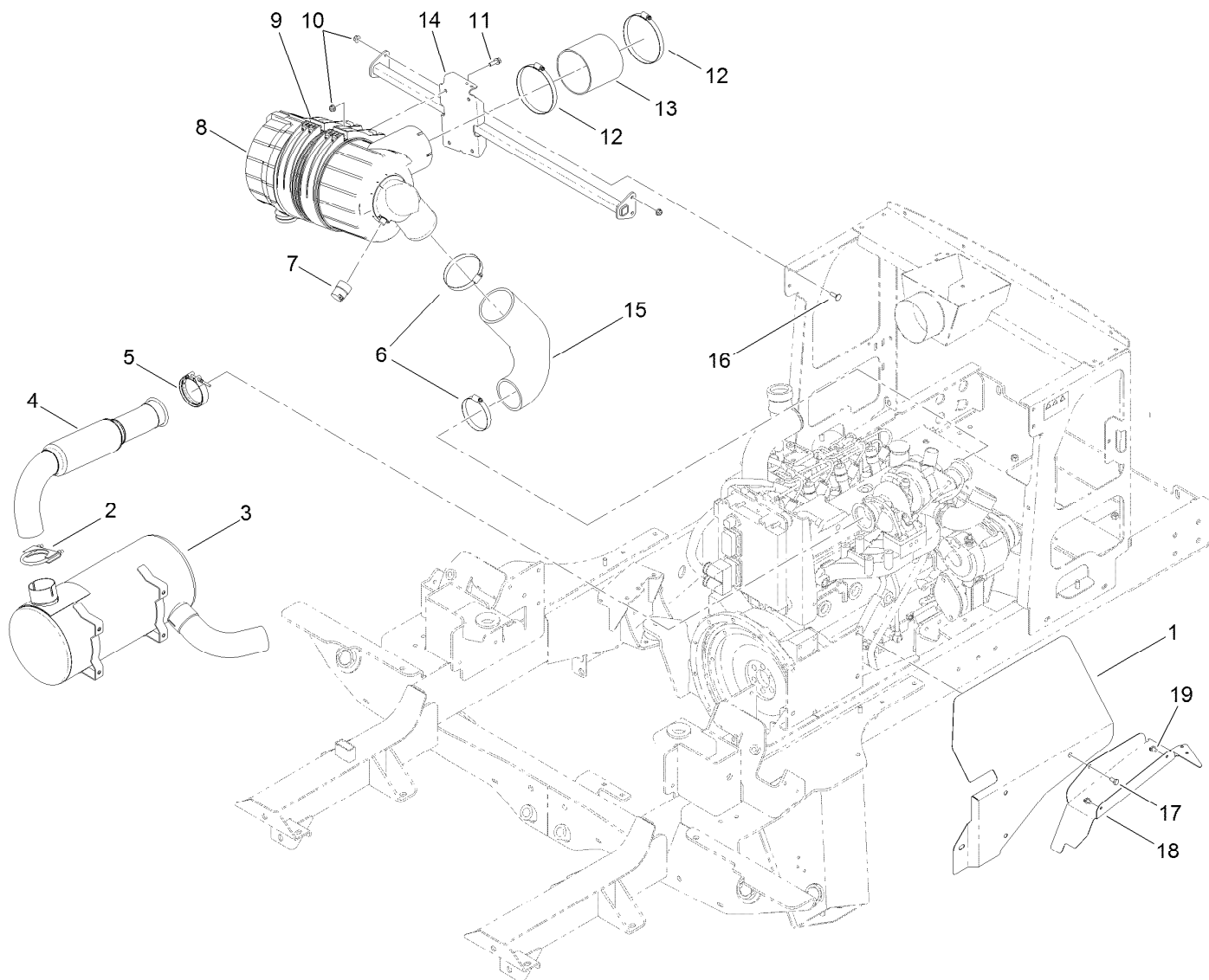
# Hood and Bumper Assembly



## Hood and Bumper Assembly (continued)

| <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i>   | <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i>          |
|-------------|--------------------|-------------|----------------------|-------------|--------------------|-------------|-----------------------------|
| 1           | 117-9405           | 1           | Hood ASM             | 32          | 3234-42            | 6           | Screw-HHF                   |
| 1:1         | 114-0990           | 2           | Decal                | 33          | 99-5107            | 8           | Nut-Lock                    |
| 1:2         | 106-6754           | 2           | Decal-Danger         | 34          | 100-6116           | 8           | Screw-HHF                   |
| 1:3         |                    | 1           | Hood ASM ●           | 35          | 115-5457-03        | 1           | Bumper                      |
| 1:3:11      | 114-5527           | 1           | Tape-Heat Shield     | 36          | 3290-506           | 4           | Palnut                      |
| 1:4         | 117-2382           | 38          | Plug-Plastic         | 37          | 3234-4             | 2           | Screw-HHF                   |
| 2           | 114-0076-03        | 1           | Screen-Hood, Top     | 38          | 103-2898           | 2           | Latch-Rubber                |
| 3           | 117-2382           | 48          | Plug-Plastic         | 39          | 119-8251           | 1           | Shroud ASM-Lower, Rear      |
| 4           | 114-0077-03        | 1           | Screen-Hood, Back    | 40          | 114-0188           | 1           | Foam-Rear, LH               |
| 5           | 46-8091            | 4           | Screw-HWH            | 41          | 104-6662           | 2           | Stop And Tail Lamp ASM      |
| 6           | 87-6630            | 12          | Washer-Plain         | 41:1        | 32144-93           | 4           | Screw-PPHTF                 |
| 7           | 65-5100            | 2           | Handle-Door          | 41:2        | 87-6300            | 2           | Lens-Light, Tail            |
| 8           | 3274-39            | 4           | Screw-HSBH           | 41:3        | 87-6310            | 2           | Gasket-Light, Tail          |
| 9           | 103-2897           | 2           | Latch-Catch          | 42          | 114-8410           | 2           | Screw-HHF                   |
| 10          | 114-0187           | 1           | Foam-Rear, RH        | 43          | 92-7760            | 1           | Emblem-Vehicle, Slow Moving |
| 11          | 3256-14            | 4           | Washer-Flat          | 44          | 114-4897-03        | 1           | Screen-Shroud, Lower        |
| 12          | 3296-12            | 4           | Nut-Lock, NI         | 45          | 114-5592-03        | 1           | Panel-Side, LH              |
| 13          | 114-0185           | 1           | Foam-Hood, Top       | 46          | 114-0183           | 1           | Foam-Hood, Rear             |
| 14          | 114-0186           | 1           | Foam-Hood, Air Box   | 47          | 92-9674            | 4           | Knob                        |
| 15          | 114-0184           | 2           | Foam-Hood, Side      | 48          | 114-5548-03        | 1           | Frame-Hood                  |
| 16          | 114-5532           | 2           | Cylinder-Gas         | 49          | 1-803035           | 8           | Rivet-Pop                   |
| 17          | 103-5752           | 4           | Stud-Ball            | 50          | 115-5458-03        | 1           | Shim-Bumper                 |
| 18          | 32153-3            | 4           | Nut-Hex, Side Deform | 51          | 3234-4             | 3           | Screw-HHF                   |
| 19          | 104-7201           | 12          | Nut-HF, NI           | 52          | 107069             | 3           | Clip                        |
| 21          | 321-10             | 8           | Screw-HH             | 53          | 3256-23            | 4           | Washer-Plain                |
| 22          | 114-4890-03        | 1           | Panel-Side           | 54          | 32180-030          | 2           | Clip-Tie                    |
| 23          | 117-5456           | 1           | Shroud-Front, LH     | 55          | 115-5497-03        | 1           | Plate-Support               |
| 24          | 3234-29            | 8           | Screw-HHF            | 56          | 99-7335            | 2           | Screw                       |
| 25          | 115-5498-03        | 1           | Shield-Heat          | 57          | 3256-1             | 2           | Washer-Flat                 |
| 26          | 92-2762            | 2           | Pin-Hair             | 58          | 115-5522-03        | 1           | Strap-Hood                  |
| 27          | 283-55             | 2           | Pin-Clevis           | 61          | 107-8676           | 2           | Seal-Foam                   |
| 28          | 117-5457           | 1           | Shroud-Front, RH     | 62          | 104-1453           | 1           | Grommet                     |
| 29          | 114-5619           | 4           | Plate-Grommet        |             |                    |             |                             |
| 30          | 114-4869           | 4           | Grommet              |             |                    |             |                             |

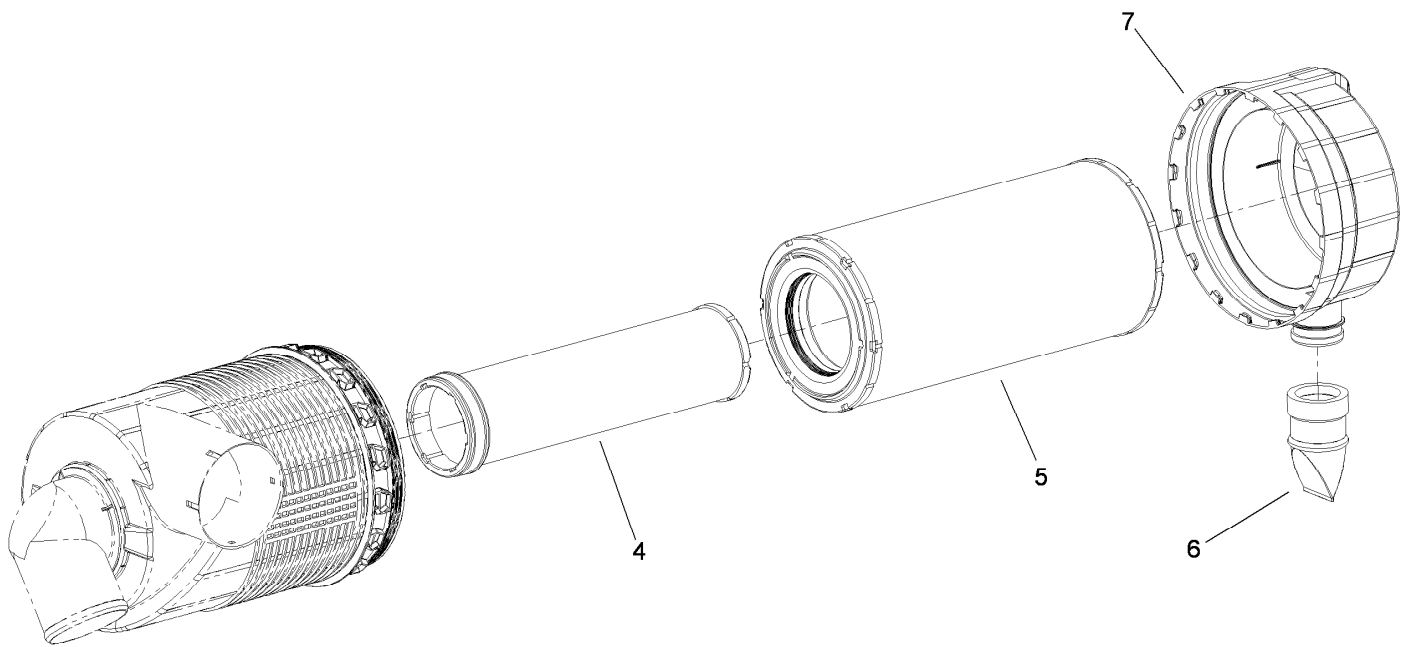
● Not serviced separately



## Air Cleaner and Muffler Assembly

| Ref. | Part Number | Qty. | Description                |
|------|-------------|------|----------------------------|
| 1    | 117-9417-03 | 1    | Shield-Heat                |
| 2    | 112-7310    | 1    | Clamp-Muffler              |
| 3    | 114-5589    | 1    | Muffler                    |
| 4    | 114-5588    | 1    | Tube-Exhaust               |
| 5    | 112-7323    | 1    | Clamp-Exhaust              |
| 6    | 114-4938    | 2    | Clamp-Worm                 |
| 7    | 69-1940     | 1    | Indicator-Electrical       |
| 8    | 112-7329    | 1    | Air Cleaner ASM            |
| 9    | 112-7340    | 2    | Band-Mounting, Air Cleaner |
| 10   | 104-8300    | 8    | Nut-HF, NI                 |

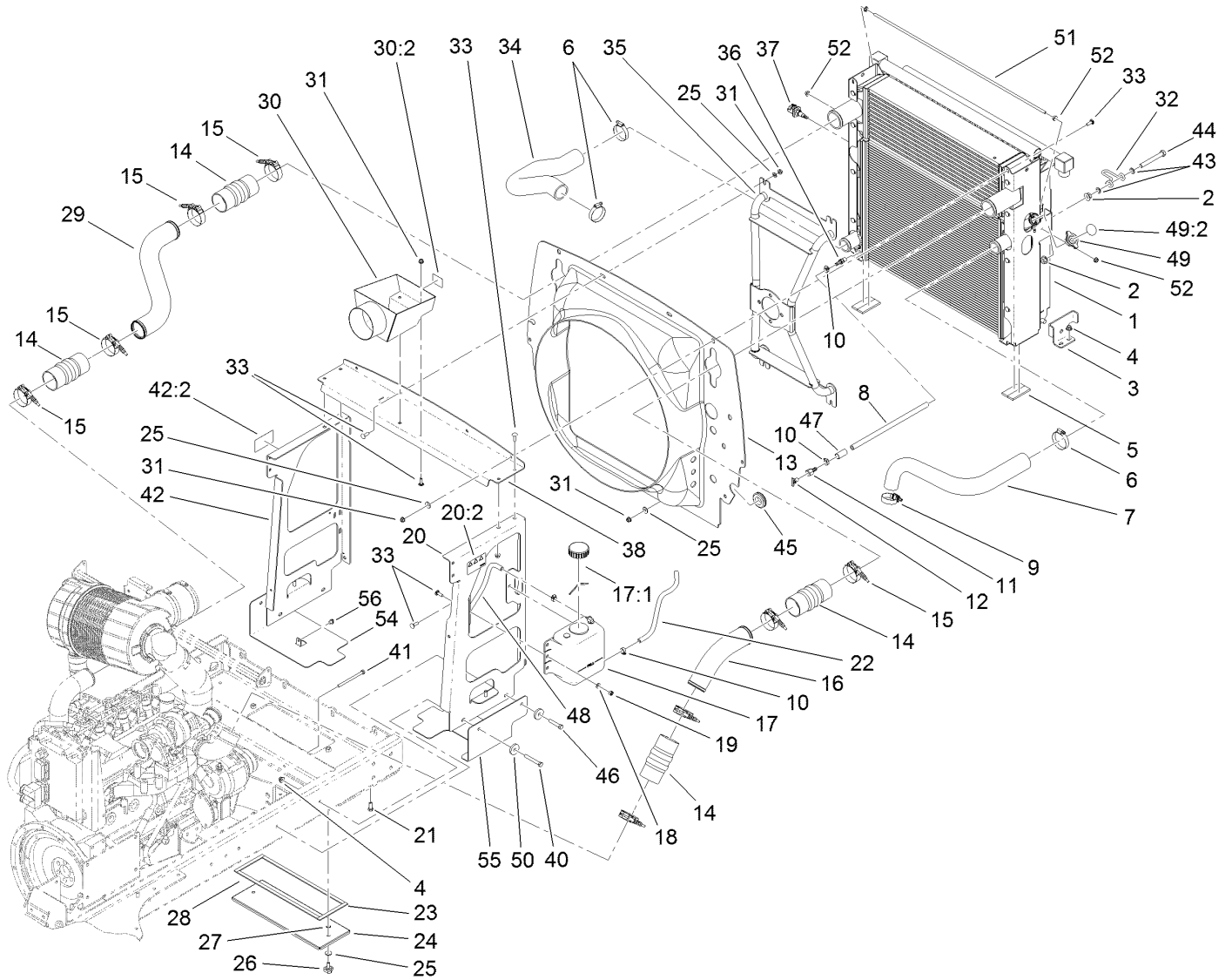
| Ref. | Part Number | Qty. | Description        |
|------|-------------|------|--------------------|
| 11   | 3234-29     | 4    | Screw-HHF          |
| 12   | 2412-46     | 2    | Clamp              |
| 13   | 112-7371    | 1    | Hose-Air           |
| 14   | 112-7348-03 | 1    | Mount-Cleaner, Air |
| 15   | 125-5323    | 1    | Hose-Intake, Air   |
| 16   | 3230-23     | 4    | Bolt-CARR          |
| 17   | 33104-016   | 4    | Screw-HHF          |
| 18   | 117-9448-03 | 1    | Shield-Heat        |
| 19   | 32180-030   | 2    | Clip-Tie           |



## Air Cleaner Assembly No. 112-7329

| <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i>           |
|-------------|--------------------|-------------|------------------------------|
| 4           | 115-8877           | 1           | Filter-Air, Engine (Safety)  |
| 5           | 115-8887           | 1           | Filter-Air, Engine (Primary) |
| 6           | 114-5624           | 1           | Valve-Vacuator               |
| 7           | 114-5625           | 1           | Cover ASM                    |

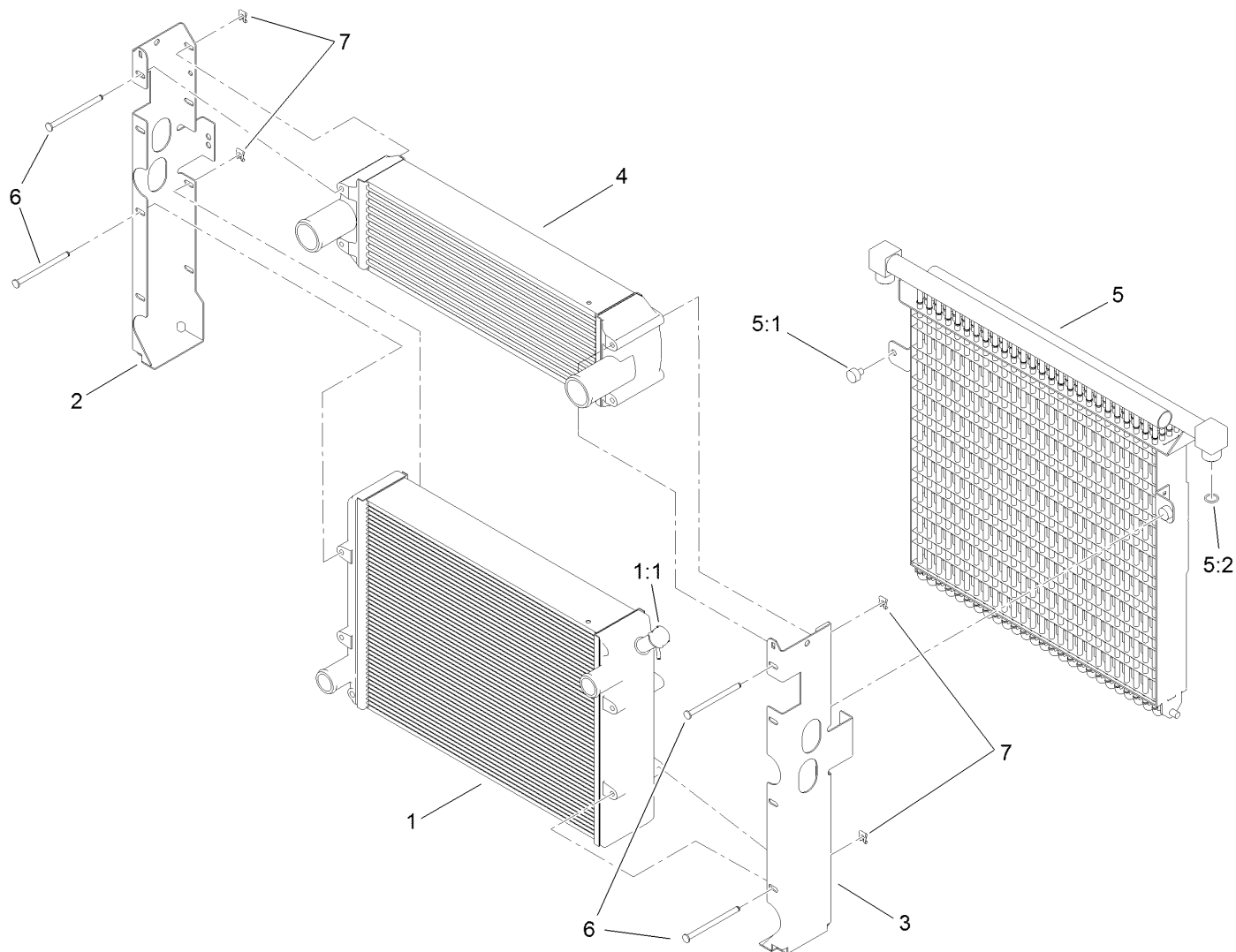
# Radiator and Fan Shroud Assembly



## Radiator and Fan Shroud Assembly (continued)

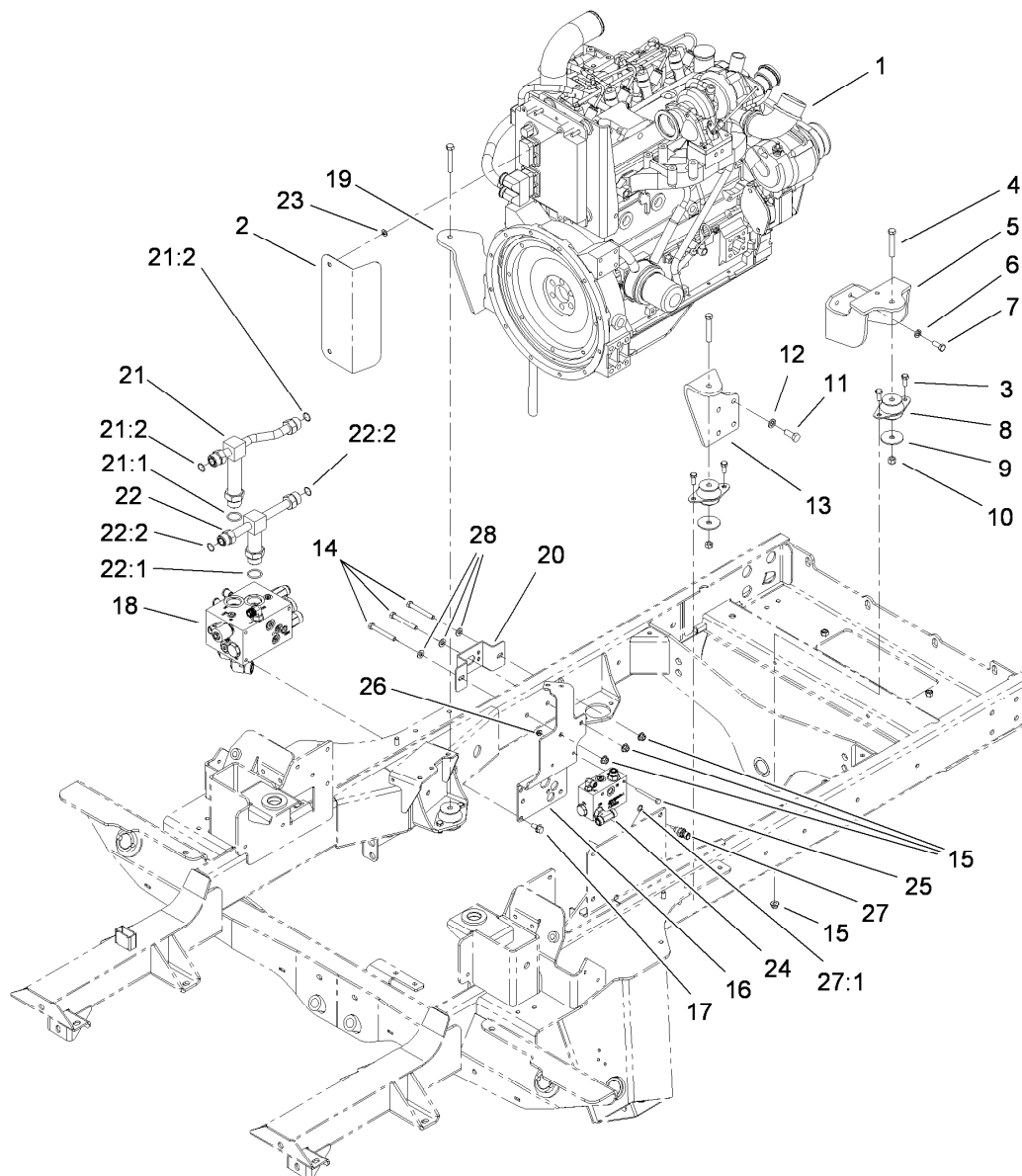
| <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i>      | <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i>      |
|-------------|--------------------|-------------|-------------------------|-------------|--------------------|-------------|-------------------------|
| 1           |                    | 1           | Radiator ASM ●          | 29          | 112-7282           | 1           | Tube-Cac, Cold (Rigid)  |
| 2           | 32128-49           | 4           | Nut-HHF                 | 30          | 117-5468           | 1           | Air Box ASM             |
| 3           | 115-5433-01        | 2           | Plate-Support, Cooler   | 30:2        | 93-7275            | 1           | Decal-Fluid, Starting   |
| 4           | 104-8301           | 8           | Nut-HF, NI              | 31          | 104-8300           | 14          | Nut-HF, NI              |
| 5           | 52-5260            | 4           | Pad-Rubber              | 32          | 104-5429           | 2           | Clamp-Form, Wire        |
| 6           | 2412-130           | 3           | Clamp-Hose              | 33          | 3230-2             | 14          | Bolt-CARR               |
| 7           | 112-7285           | 1           | Hose-Upper, Radiator    | 34          | 112-7284           | 1           | Hose-Lower, Radiator    |
| 8           | 94-5625            | 1           | Hose                    | 35          | 125-5255-03        | 1           | Bracket-Motor, Fan      |
| 9           | 2412-111           | 1           | Clamp-Hose, W/Liner     | 36          | 108-0342           | 1           | Fitting-Straight        |
| 10          | 2412-108           | 5           | Clamp-Worm              | 37          | 110-8828           | 1           | Sensor-Level, Coolant   |
| 11          | 354-94             | 1           | Fitting-Female, Barbed  | 38          | 114-0155-03        | 1           | Support-Radiator, Top   |
| 12          | 93-5528            | 1           | Fitting-Cock, Drain     | 40          | 323-14             | 2           | Screw-HH                |
| 13          | 121-3870           | 1           | Shroud-Fan              | 41          | 322-38             | 2           | Screw-HH                |
| 14          | 112-7283           | 4           | Tube-Cac, Flexible      | 42          | 115-5437           | 1           | RH Radiator Support ASM |
| 15          | 114-0031           | 8           | Clamp, T-Bolt           | 42:2        | 106-6754           | 1           | Decal-Danger            |
| 16          | 112-7281           | 1           | Tube-Cac, Hot (Rigid)   | 43          | 41-8440            | 4           | Washer                  |
| 17          | 120-5571           | 1           | Coolant Reservoir ASM   | 44          | 325-17             | 2           | Screw-HH                |
| 17:1        | 87-7050            | 1           | Cap-Reservoir           | 45          | 108-3723           | 2           | Grommet                 |
| 18          | 3256-23            | 2           | Washer-Plain            | 46          | 323-11             | 2           | Screw-HH                |
| 19          | 3296-29            | 2           | Nut-Lock, NI            | 47          | 114-5530           | 1           | Sleeve-Hose             |
| 20          | 115-5438           | 1           | LH Radiator Support ASM | 48          | 109-0309           | 1           | Hose-Fuel               |
| 20:2        | 106-6754           | 1           | Decal-Danger            | 49          | 115-5440           | 1           | Radiator Cap ASM        |
| 21          | 323-6              | 4           | Screw-HH                | 49:2        | 106-6755           | 1           | Decal-Cap, Radiator     |
| 22          | 106-1126           | 1           | Hose-Fuel               | 50          | 1-543610           | 4           | Washer-Flat             |
| 23          | 105-0778           | 2           | Strip-Foam              | 51          | 115-5496           | 1           | Rod-Support             |
| 24          | 104-2287-03        | 1           | Cover-Frame             | 52          | 32128-20           | 4           | Nut-HF                  |
| 25          | 3256-3             | 10          | Washer-Flat             | 54          | 119-8254-01        | 1           | Bracket-Diffuser, RH    |
| 26          | 95-9648            | 2           | Knob                    | 55          | 119-8255-01        | 1           | Bracket-Diffuser, LH    |
| 27          | 32151-72           | 2           | Ring-Retaining          | 56          | 32180-030          | 1           | Clip-Tie                |
| 28          | 105-0777           | 2           | Strip-Foam              |             |                    |             |                         |

● Not serviced separately



## Radiator Assembly

| Ref. | Part Number | Qty. | Description        |
|------|-------------|------|--------------------|
| 1    | 114-5542    | 1    | Radiator           |
| 1:1  | 93-5957     | 1    | Cap-Radiator       |
| 2    | 114-5540    | 1    | Bracket-Cooler, RH |
| 3    | 114-5541    | 1    | Bracket-Cooler, LH |
| 4    | 114-5543    | 1    | Cooler-Charge, Air |
| 5    | 114-5544    | 1    | Cooler-Oil         |
| 5:1  | 115-5495    | 2    | Bumper-Rubber      |
| 5:2  | 340-65      | 2    | O-Ring             |
| 6    | 114-5545    | 8    | Pin                |
| 7    | 114-5546    | 8    | Clip-Pin           |

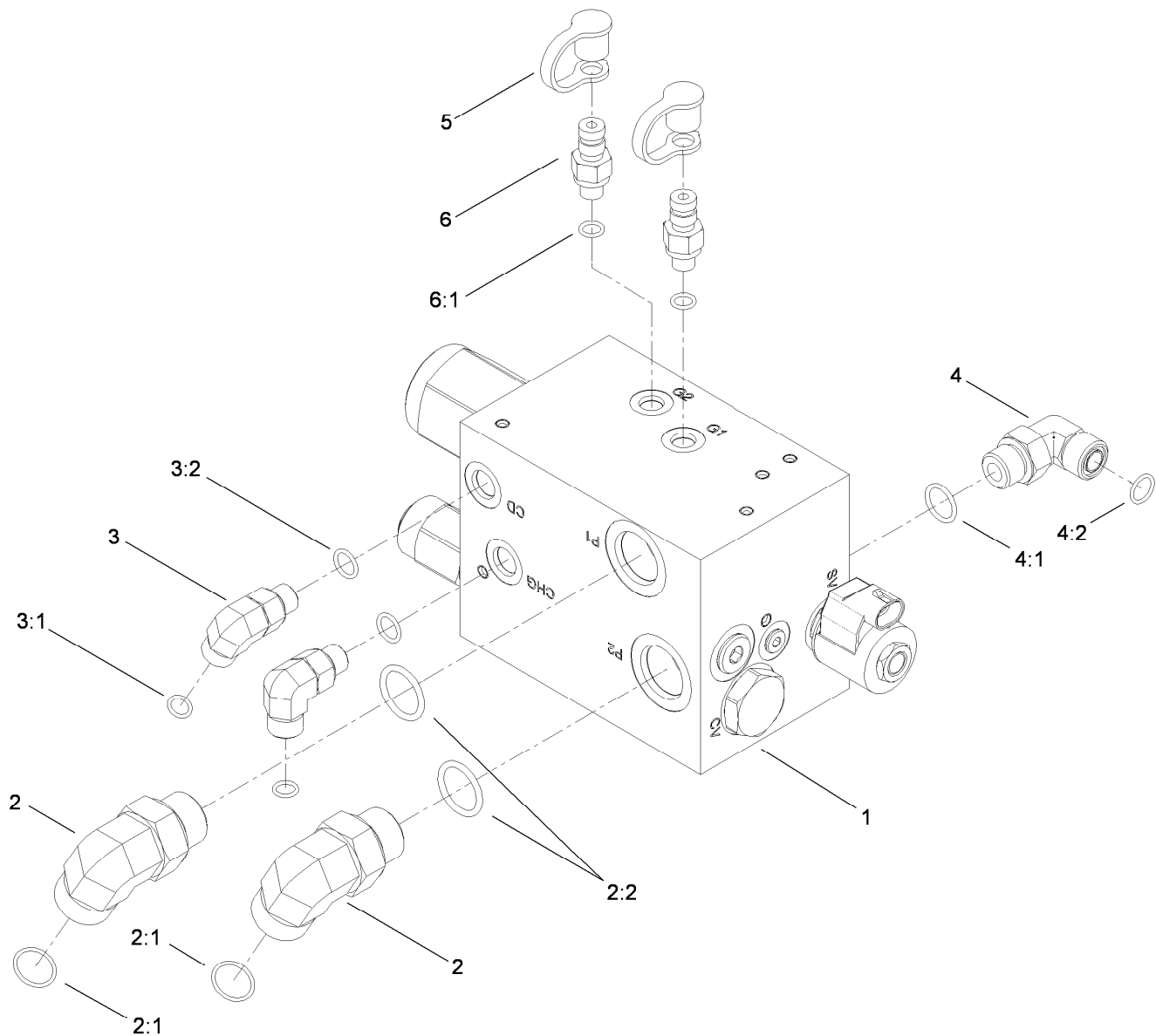


## Engine and Mount Assembly

| Ref. | Part Number | Qty. | Description                       |
|------|-------------|------|-----------------------------------|
| 1    |             | 1    | Engine-Cummins ●                  |
| 2    | 114-5591-03 | 1    | Shield-Heat                       |
| 3    | 323-5       | 7    | Screw-HH                          |
| 4    | 324-11      | 4    | Screw-HH                          |
| 5    | 110-6018-03 | 2    | Mount-Engine, Rear                |
| 6    | 3253-6      | 8    | Washer-Lock                       |
| 7    | 33115-025   | 8    | Screw-HH                          |
| 8    | 53-9681     | 4    | Mount-Engine                      |
| 9    | 87-5100     | 4    | Washer-Snubbing                   |
| 10   | 3296-48     | 4    | Nut-Hex                           |
| 11   | 33116-030   | 8    | Screw-HH                          |
| 12   | 3253-7      | 8    | Washer-Lock                       |
| 13   | 110-6029-03 | 1    | Mount-Front, LH (Engine Isolator) |
| 14   | 323-14      | 3    | Screw-HH                          |
| 15   | 104-8301    | 11   | Nut-HF, NI                        |
| 16   | 112-7422-03 | 1    | Plate-Mount, 4Wd Valve            |
| 17   | 3234-1      | 4    | Screw-HHF                         |

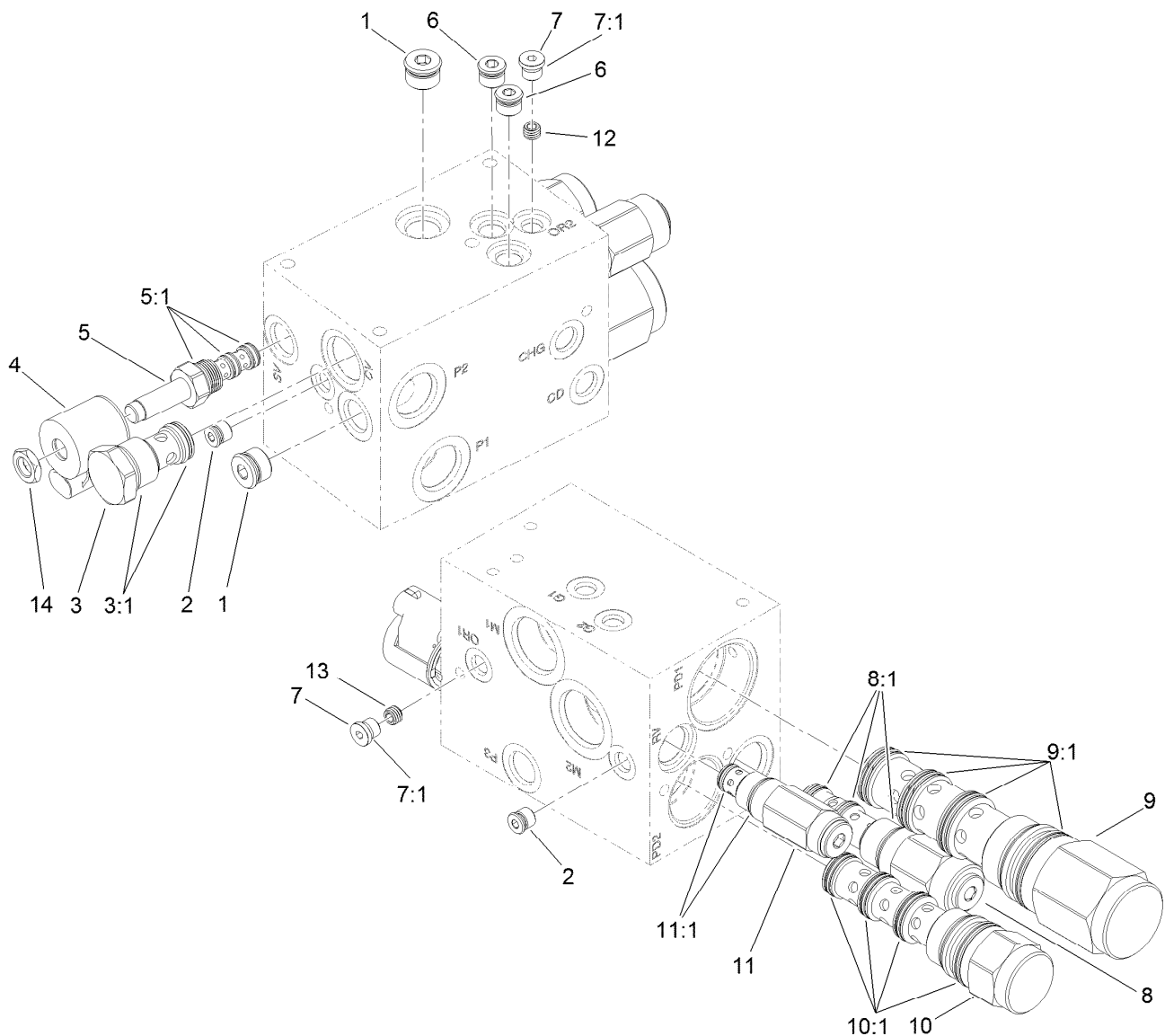
| Ref. | Part Number | Qty. | Description                       |
|------|-------------|------|-----------------------------------|
| 18   |             | 1    | 4Wd Manifold ASM ●                |
| 19   | 110-6028-03 | 1    | Mount-Front, RH (Engine Isolator) |
| 20   | 114-5560    | 1    | Plate-Mount, Bulkhead             |
| 21   | 114-0878    | 1    | Fitting-Special                   |
| 21:1 | 237-146     | 1    | O-Ring                            |
| 21:2 | 237-58      | 2    | O-Ring                            |
| 22   | 114-0877    | 1    | Fitting-Special                   |
| 22:1 | 237-146     | 1    | O-Ring                            |
| 22:2 | 237-58      | 2    | O-Ring                            |
| 23   | 3256-23     | 2    | Washer-Plain                      |
| 24   |             | 1    | Flush Manifold ASM ●              |
| 25   | 321-14      | 2    | Screw-HH                          |
| 26   | 104-7201    | 2    | Nut-HF, NI                        |
| 27   | 110-8829    | 1    | Sender-Temperature                |
| 27:1 | 237-42      | 1    | O-Ring                            |
| 28   | 3256-24     | 3    | Washer-Plain                      |

● Not serviced separately



## 4 Wheel Drive Hydraulic Manifold Assembly

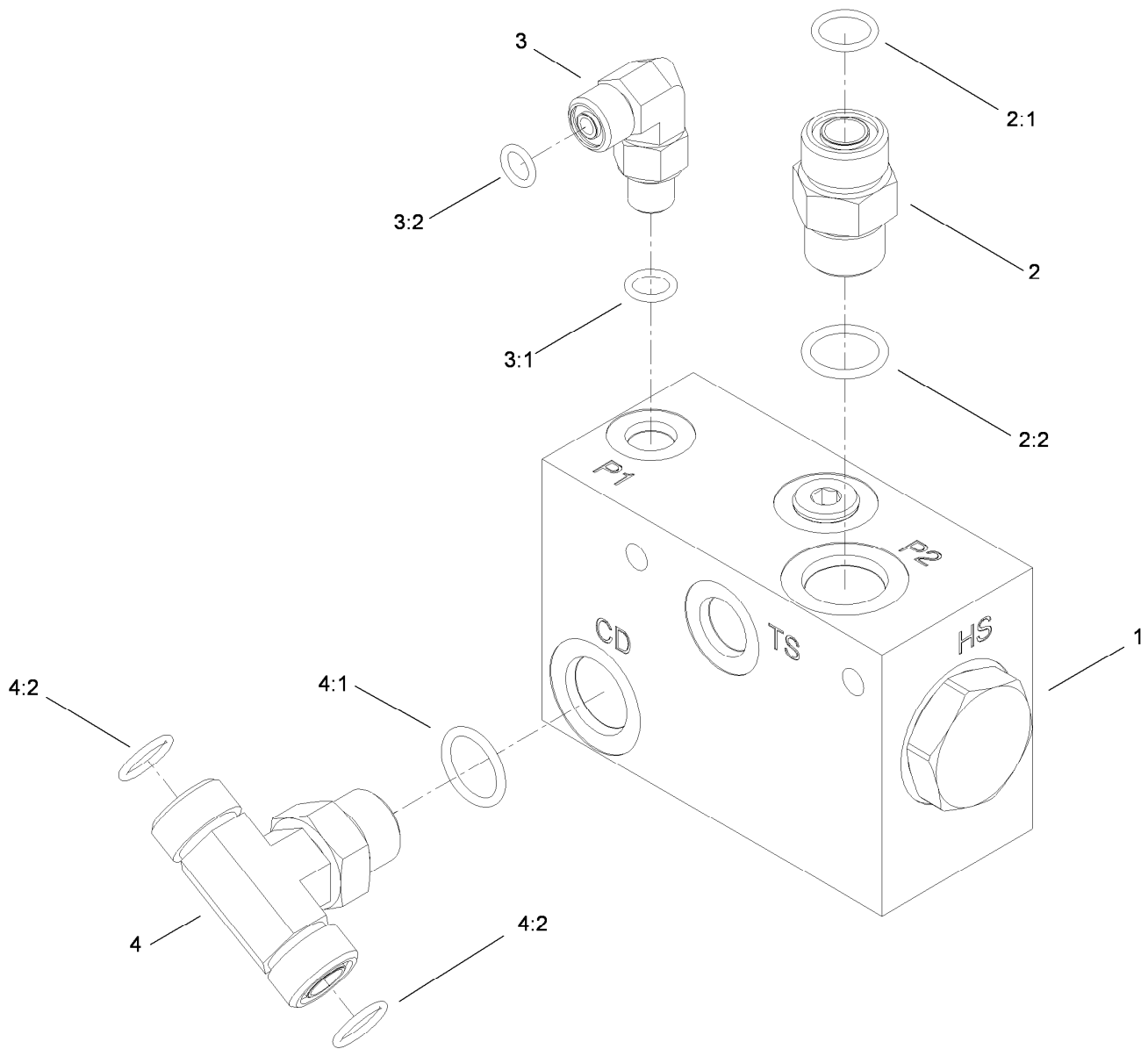
| Ref. | Part Number | Qty. | Description           |
|------|-------------|------|-----------------------|
| 1    | 110-6063    | 1    | Manifold-4Wd          |
| 2    | 340-142     | 2    | Fitting-Elbow, 90 DEG |
| 2:1  | 237-58      | 1    | O-Ring                |
| 2:2  | 237-81      | 1    | O-Ring                |
| 3    | 340-77      | 2    | Fitting-Elbow, 90 DEG |
| 3:1  | 237-22      | 1    | O-Ring                |
| 3:2  | 237-42      | 1    | O-Ring                |
| 4    | 340-98      | 1    | Fitting-Elbow, 90 DEG |
| 4:1  | 237-79      | 1    | O-Ring                |
| 4:2  | 237-30      | 1    | O-Ring                |
| 5    | 354-79      | 2    | Cap-Dust              |
| 6    | 354-77      | 2    | Fitting-Quick         |
| 6:1  | 237-78      | 1    | O-Ring                |



## 4 Wheel Drive Hydraulic Manifold Assembly No. 110-6063

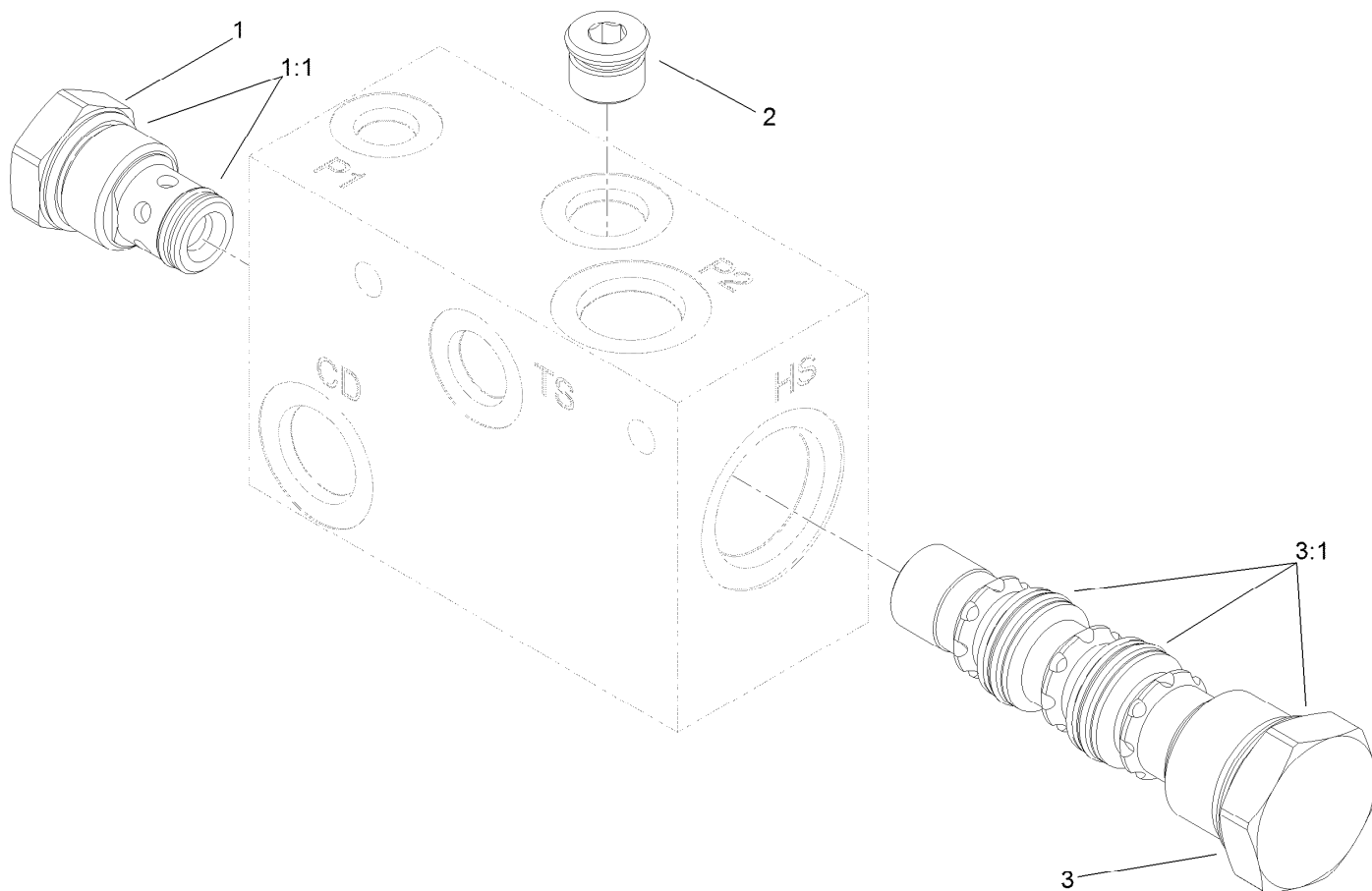
| Ref. | Part Number | Qty. | Description             |
|------|-------------|------|-------------------------|
| 1    | 106-1027    | 2    | Plug                    |
| 2    | 106-1025    | 2    | Plug-HYD                |
| 3    | 110-0468    | 1    | Valve-Check, 5 PSI      |
| 3:1  | 110-0470    | 1    | Seal Kit                |
| 4    | 105-9333    | 1    | Coil-12Vdc              |
| 5    | 106-1995    | 1    | Valve-3 Way             |
| 5:1  | 110-8773    | 1    | Seal Kit                |
| 6    | 106-1026    | 2    | Plug-HYD                |
| 7    | 353-990     | 2    | Plug ASM                |
| 7:1  | 237-78      | 1    | O-Ring                  |
| 8    | 110-6069    | 1    | Valve-Pressure, Red/Rel |

| Ref. | Part Number | Qty. | Description            |
|------|-------------|------|------------------------|
| 8:1  | 110-6068    | 1    | Seal Kit               |
| 9    | 112-7394    | 1    | Directional-Pilot      |
| 9:1  | 115-5415    | 1    | Seal Kit               |
| 10   | 110-0491    | 1    | Valve-Directional      |
| 10:1 | 106-6775    | 1    | Seal Kit               |
| 11   | 119-7724    | 1    | Valve-Relief, Free Rev |
| 11:1 | 110-6316    | 1    | Seal Kit               |
| 12   | 107-1987    | 1    | Orifice-0.040          |
| 13   | 110-5973    | 1    | Orifice-0.030          |
| 14   | 110-2634    | 1    | Nut-Coil               |



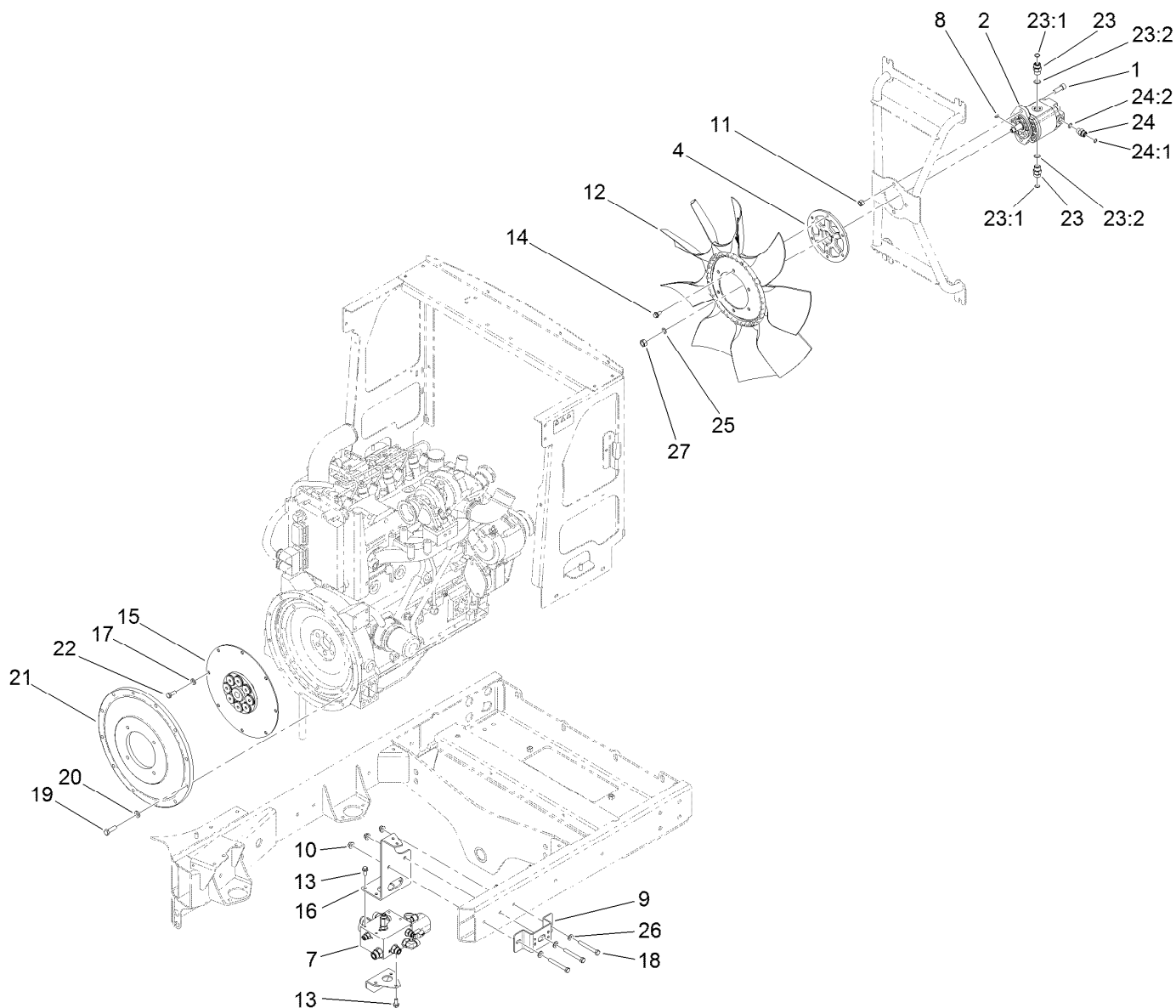
## Flush Manifold Assembly

| Ref. | Part Number | Qty. | Description           |
|------|-------------|------|-----------------------|
| 1    | 120-9869    | 1    | Manifold-Flush        |
| 2    | 340-4       | 1    | Fitting-Straight      |
| 2:1  | 237-30      | 1    | O-Ring                |
| 2:2  | 237-79      | 1    | O-Ring                |
| 3    | 340-132     | 1    | Fitting-Elbow, 90 DEG |
| 3:1  | 237-78      | 1    | O-Ring                |
| 3:2  | 237-21      | 1    | O-Ring                |
| 4    | 340-157     | 1    | Fitting-HYD, Tee      |
| 4:1  | 237-79      | 1    | O-Ring                |
| 4:2  | 237-30      | 2    | O-Ring                |



## Flush Valve Assembly No. 120-9869

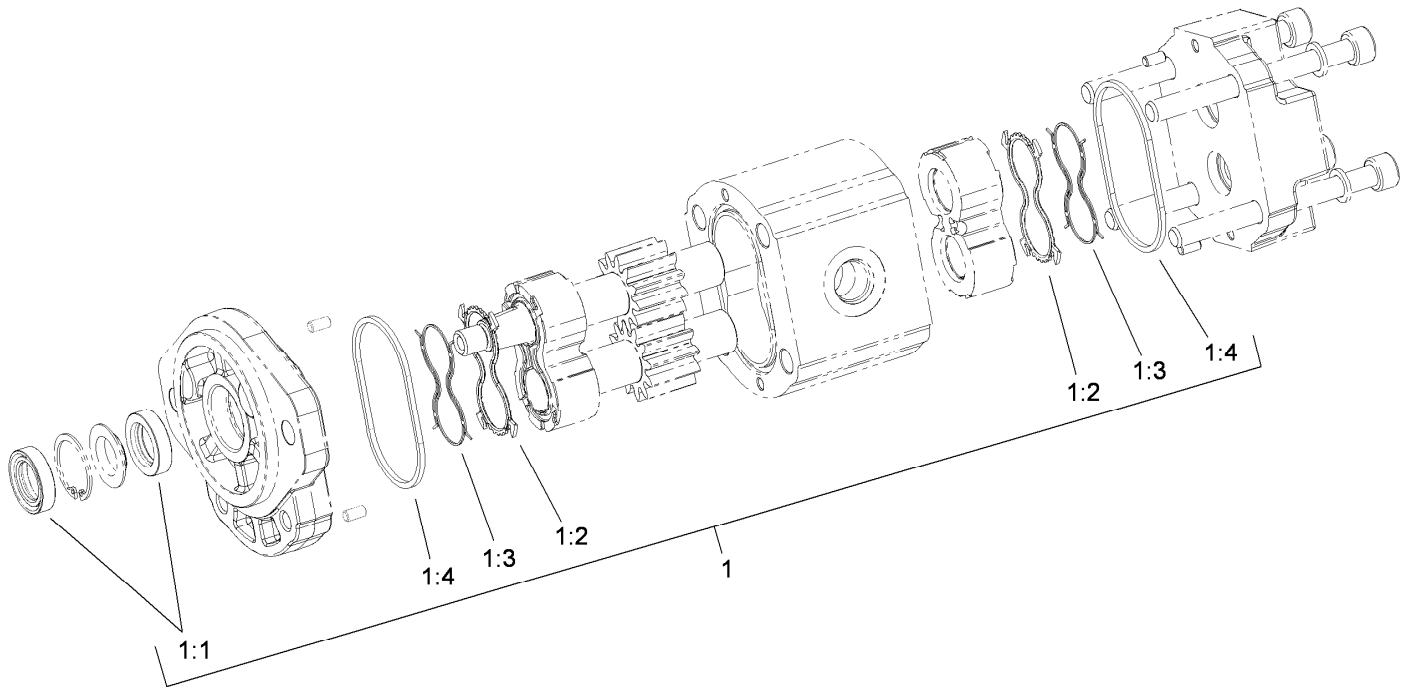
| <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i>     |
|-------------|--------------------|-------------|------------------------|
| 1           | 110-0469           | 1           | Valve-Check, 180 PSI   |
| 1:1         | 105-9159           | 1           | Seal Kit               |
| 2           | 106-1026           | 1           | Plug-HYD               |
| 3           | 120-9868           | 1           | Valve-Shuttle, Hot Oil |
| 3:1         | 120-7597           | 1           | Seal Kit               |



## Fan and Coupling Assembly

| Ref. | Part Number | Qty. | Description                  | Ref. | Part Number | Qty. | Description                |
|------|-------------|------|------------------------------|------|-------------|------|----------------------------|
| 1    | 3274-49     | 2    | Screw-HSH                    | 18   | 323-14      | 3    | Screw-HH                   |
| 2    | 112-7400    | 1    | Fan Motor ASM                | 19   | 33115-035   | 12   | Screw-HH                   |
| 4    | 114-4848-03 | 1    | Hub-Fan                      | 20   | 100-4852    | 12   | Washer-Hardened            |
| 7    |             | 1    | Steer/Fan Manifold ASM ●     | 21   | 121-3856    | 1    | Housing-Coupling, Flywheel |
| 8    | 3257-3      | 1    | Key-Woodruff                 | 22   | 33115-025   | 8    | Screw-HH                   |
| 9    | 114-5560    | 1    | Plate-Mount, Bulkhead        | 23   | 340-4       | 2    | Fitting-Straight           |
| 10   | 104-8301    | 3    | Nut-HF, NI                   | 23:1 | 237-30      | 1    | O-Ring                     |
| 11   | 3296-48     | 2    | Nut-Hex                      | 23:2 | 237-79      | 1    | O-Ring                     |
| 12   | 110-5980    | 1    | Fan                          | 24   | 340-2       | 1    | Fitting-Straight           |
| 13   | 110-5053    | 7    | Screw-HHF                    | 24:1 | 237-22      | 1    | O-Ring                     |
| 14   | 3234-47     | 6    | Screw-HHF                    | 24:2 | 237-42      | 1    | O-Ring                     |
| 15   | 110-6046    | 1    | Flywheel Coupling ASM        | 25   | 112-6957    | 1    | Washer-Hardened            |
| 16   | 112-7423-03 | 1    | Plate-Mount, Fan/Steer Valve | 26   | 3256-24     | 3    | Washer-Plain               |
| 17   | 107-1413    | 8    | Washer-Hardened              | 27   | 110-8815    | 1    | Nut-Hex                    |

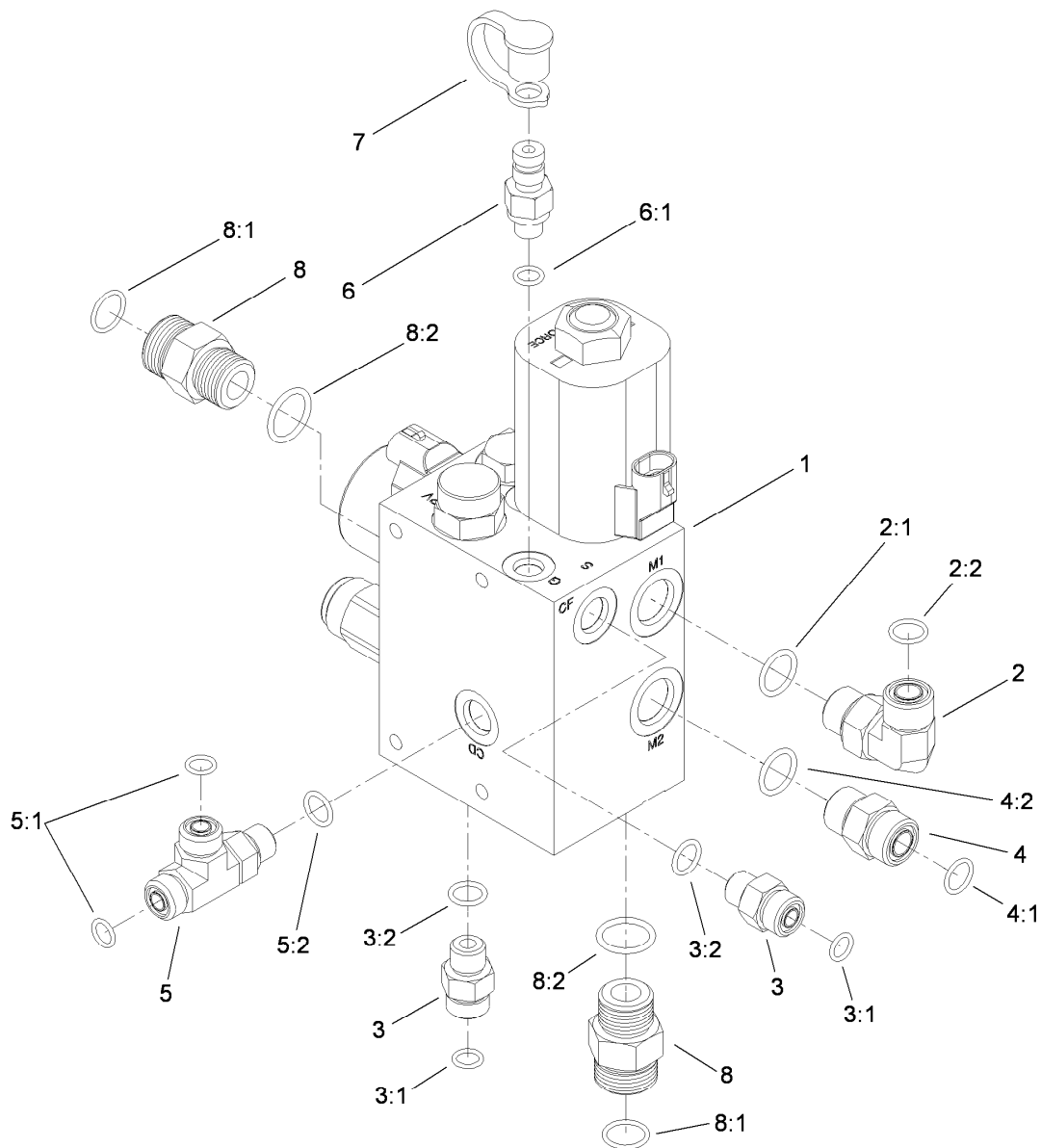
● Not serviced separately



## Hydraulic Fan Motor Assembly No. 112-7400

| Ref. | Part Number | Qty. | Description             |
|------|-------------|------|-------------------------|
| 1    | 115-4110    | 1    | Seal Kit                |
| 1:1  |             | 2    | Seal-Shaft ●            |
| 1:2  |             | 2    | Seal-Plate, Balancing ● |
| 1:3  |             | 2    | Seal-Anti Extrusion ●   |
| 1:4  |             | 2    | O-Ring (Housing) ●      |

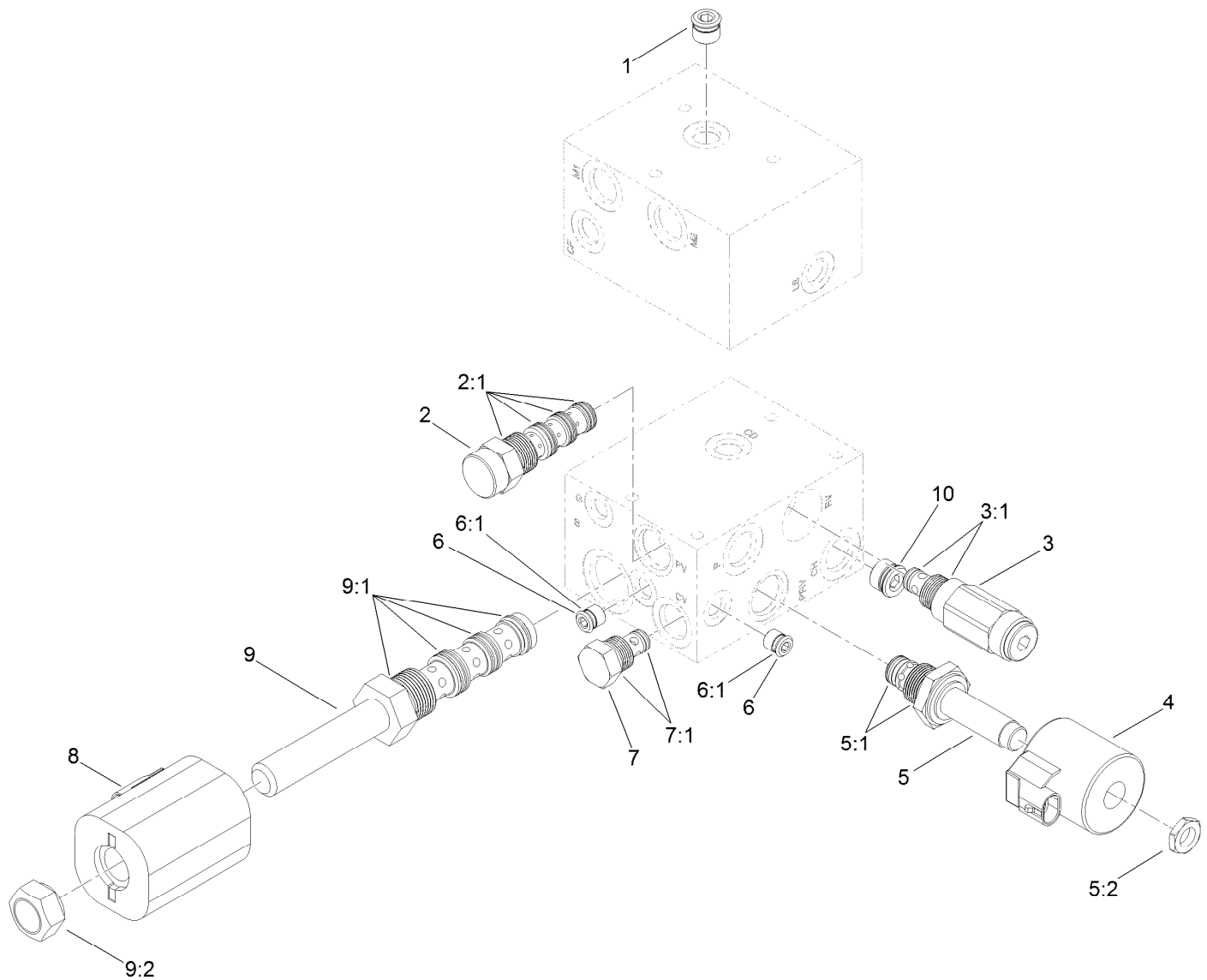
● Not serviced separately



## Steer/Fan Manifold Assembly

| Ref. | Part Number | Qty. | Description           |
|------|-------------|------|-----------------------|
| 1    | 110-6065    | 1    | Manifold-Steer / Fan  |
| 2    | 340-98      | 1    | Fitting-Elbow, 90 DEG |
| 2:1  | 237-79      | 1    | O-Ring                |
| 2:2  | 237-30      | 1    | O-Ring                |
| 3    | 340-2       | 2    | Fitting-Straight      |
| 3:1  | 237-22      | 1    | O-Ring                |
| 3:2  | 237-42      | 1    | O-Ring                |
| 4    | 340-4       | 1    | Fitting-Straight      |
| 4:1  | 237-30      | 1    | O-Ring                |
| 4:2  | 237-79      | 1    | O-Ring                |

| Ref. | Part Number | Qty. | Description      |
|------|-------------|------|------------------|
| 5    | 340-86      | 1    | Fitting-Tee      |
| 5:1  | 237-22      | 2    | O-Ring           |
| 5:2  | 237-42      | 1    | O-Ring           |
| 6    | 354-77      | 1    | Fitting-Quick    |
| 6:1  | 237-78      | 1    | O-Ring           |
| 7    | 354-79      | 1    | Cap-Dust         |
| 8    | 340-7       | 2    | Fitting-Straight |
| 8:1  | 237-65      | 1    | O-Ring           |
| 8:2  | 237-80      | 1    | O-Ring           |

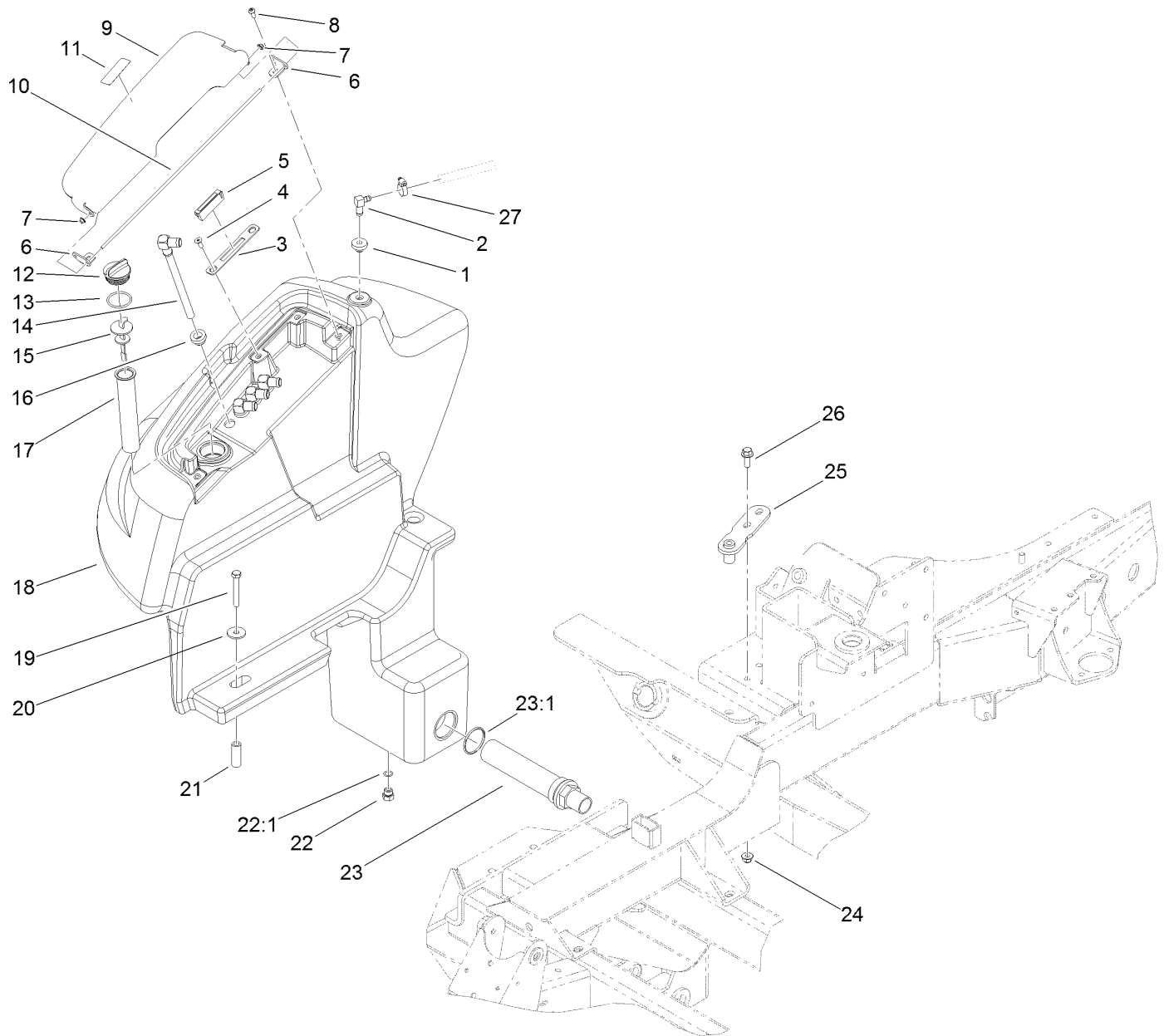


## Hydraulic Manifold Assembly No. 110-6065

| Ref. | Part Number | Qty. | Description            |
|------|-------------|------|------------------------|
| 1    | 106-1026    | 1    | Plug-HYD               |
| 2    | 115-5409    | 1    | Compensator ASM        |
| 2:1  | 110-8908    | 1    | Spool Valve Seal Kit   |
| 3    | 114-5514    | 1    | Valve-Relief, 2000 PSI |
| 3:1  | 105-9156    | 1    | Seal Kit               |
| 4    | 110-2630    | 1    | Coil-12Vdc             |
| 5    | 115-3022    | 1    | Relief-Proportional    |
| 5:1  | 110-6316    | 1    | Seal Kit               |
| 5:2  | 119-7715    | 1    | Nut-Coil               |

| Ref. | Part Number | Qty. | Description     |
|------|-------------|------|-----------------|
| 6    | 353-990     | 2    | Plug ASM        |
| 6:1  | 237-78      | 1    | O-Ring          |
| 7    | 105-9321    | 1    | Check Valve ASM |
| 7:1  | 105-9156    | 1    | Seal Kit        |
| 8    | 114-5084    | 1    | Coil-Solenoid   |
| 9    | 115-5410    | 1    | Valve-Solenoid  |
| 9:1  | 110-6111    | 1    | Seal Kit        |
| 9:2  | 114-5085    | 1    | Nut-E Coil      |
| 10   | 106-1027    | 1    | Plug            |

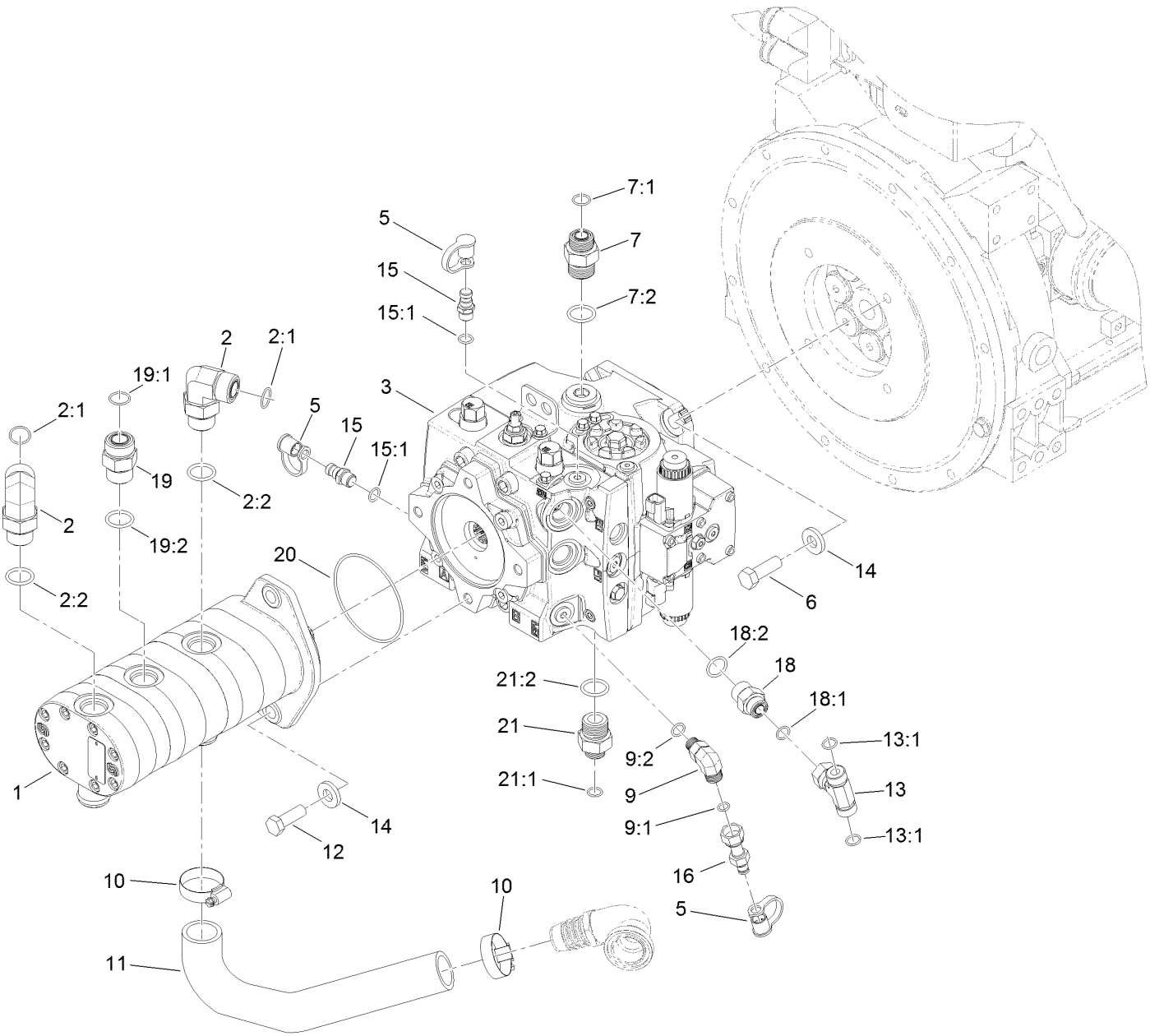
# Hydraulic Tank Assembly



## Hydraulic Tank Assembly (continued)

| <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i>    | <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i> |
|-------------|--------------------|-------------|-----------------------|-------------|--------------------|-------------|--------------------|
| 1           | 46-6560            | 1           | Bushing               | 16          | 104-0790           | 4           | Bushing            |
| 2           | 46-6550            | 1           | Fitting-Elbow, 90 DEG | 17          | 92-1705            | 1           | Filter-Screen      |
| 3           | 114-0941           | 1           | Plate-Latch           | 18          | 119-7726           | 1           | Hydraulic Tank ASM |
| 4           | 3274-47            | 2           | Screw-HSFH            | 19          | 323-12             | 1           | Screw-HH           |
| 5           | 58-4250            | 1           | Catch-Magnetic        | 20          | 63-8410            | 1           | Washer             |
| 6           | 114-0940           | 2           | Bracket-Hinge         | 21          | 95-6448            | 1           | Spacer             |
| 7           | 108-3629           | 2           | Nut-Push              | 22          | 353-508            | 1           | Plug-HH            |
| 8           | 3274-31            | 2           | Screw-HSBH            | 22:1        | 237-42             | 1           | O-Ring             |
| 9           | 114-0939-03        | 1           | Cover-Tank, HYD       | 23          | 105-0131           | 1           | Strainer-Tank, Oil |
| 10          | 114-0904           | 1           | Rod                   | 23:1        | 340-136            | 1           | O-Ring             |
| 11          | 93-6686            | 1           | Decal-Oil, HYD        | 24          | 104-8301           | 2           | Nut-HF, NI         |
| 12          | 93-7498            | 1           | Plug-Plastic          | 25          | 114-0094           | 1           | Hold Down-Tank     |
| 13          | 94-8166            | 1           | O-Ring                | 26          | 3234-42            | 2           | Screw-HHF          |
| 14          | 114-0002           | 4           | Pipe-Stand            | 27          | 2412-108           | 1           | Clamp-Worm         |
| 15          | 105-2812           | 1           | Dipstick              |             |                    |             |                    |

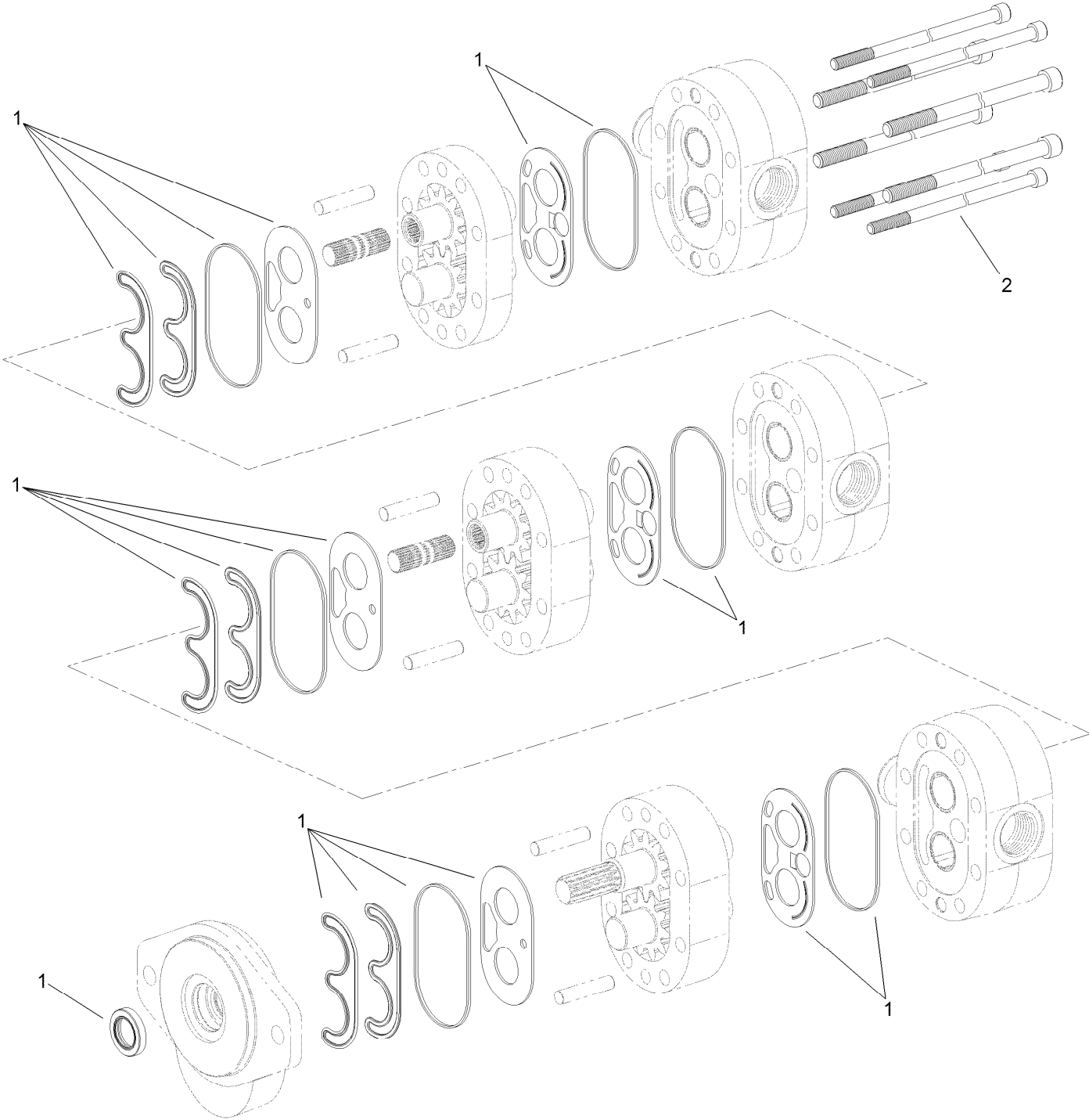
# Hydraulic Pump Assembly



## Hydraulic Pump Assembly (continued)

| <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i>    | <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i> |
|-------------|--------------------|-------------|-----------------------|-------------|--------------------|-------------|--------------------|
| 1           | 114-4840           | 1           | Triple Gear Pump ASM  | 13          | 93-6810            | 1           | Fitting-Tee        |
| 2           | 340-142            | 2           | Fitting-Elbow, 90 DEG | 13:1        | 237-30             | 2           | O-Ring             |
| 2:1         | 237-58             | 1           | O-Ring                | 14          | 107-3395           | 2           | Washer-Hardened    |
| 2:2         | 237-81             | 1           | O-Ring                | 15          | 59-7410            | 2           | Fitting-Diagnostic |
| 3           | 121-3900           | 1           | Piston Pump ASM       | 15:1        | 237-42             | 1           | O-Ring             |
| 5           | 354-79             | 3           | Cap-Dust              | 16          | 86-5480            | 1           | Nipple-Test        |
| 6           | AU426-824          | 4           | Screw-HH              | 18          | 340-6              | 1           | Fitting-Straight   |
| 7           | 340-8              | 1           | Fitting-Straight      | 18:1        | 237-30             | 1           | O-Ring             |
| 7:1         | 237-65             | 1           | O-Ring                | 18:2        | 237-80             | 1           | O-Ring             |
| 7:2         | 237-81             | 1           | O-Ring                | 19          | 340-9              | 1           | Fitting-STR        |
| 9           | 340-77             | 1           | Fitting-Elbow, 90 DEG | 19:1        | 237-58             | 1           | O-Ring             |
| 9:1         | 237-22             | 1           | O-Ring                | 19:2        | 237-81             | 1           | O-Ring             |
| 9:2         | 237-42             | 1           | O-Ring                | 20          | 107-9447           | 1           | O-Ring             |
| 10          | 2412-111           | 2           | Clamp-Hose, W/Liner   | 21          | 100-4240           | 1           | Fitting-STR        |
| 11          | 114-5506           | 1           | Hose-Formed           | 21:1        | 237-30             | 1           | O-Ring             |
| 12          | 121-1525           | 2           | Screw-HH              | 21:2        | 237-81             | 1           | O-Ring             |

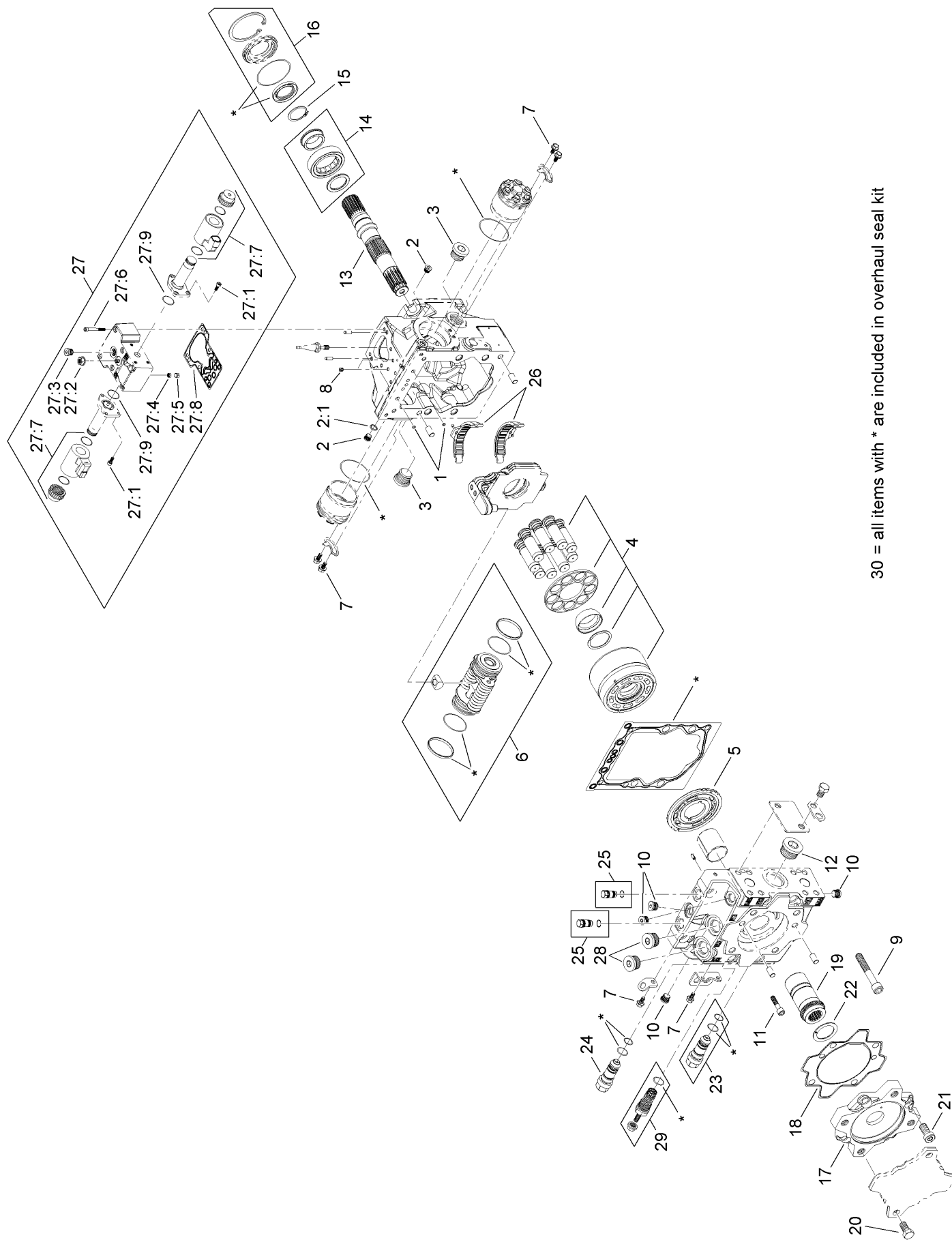
Triple Pump Assembly No. 114-4840



## Triple Pump Assembly No. 114-4840 (continued)

| <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i>     |
|-------------|--------------------|-------------|------------------------|
| 1           | 117-1109           | 1           | Seal Kit               |
| 2           | 127-3620           | 8           | Screw-Cap, Socket Head |

# Piston Pump Assembly No. 121-3900

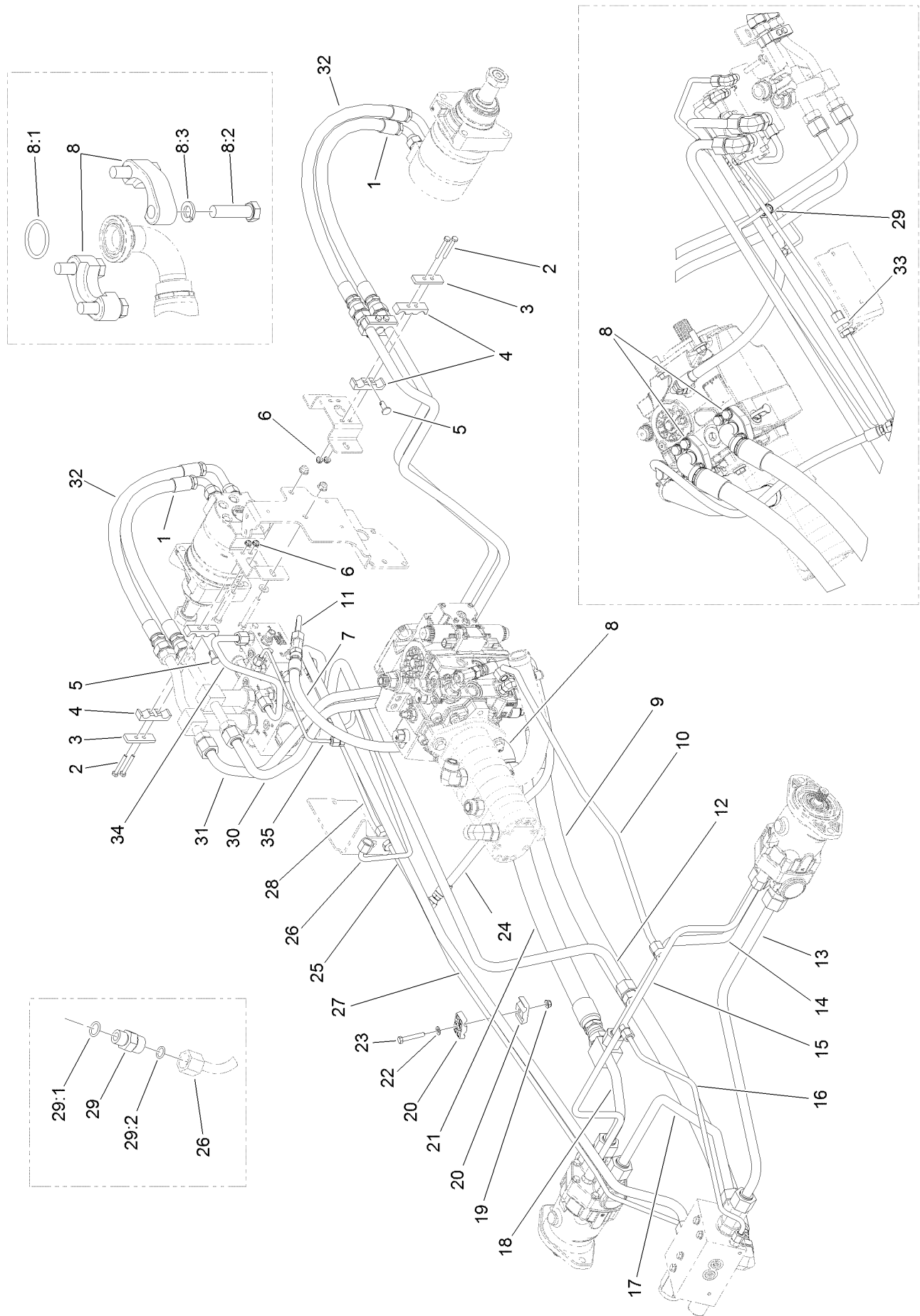


30 = all items with \* are included in overhaul seal kit

## Piston Pump Assembly No. 121-3900 (continued)

| <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i>    | <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i>          |
|-------------|--------------------|-------------|-----------------------|-------------|--------------------|-------------|-----------------------------|
| 1           | 125-5266           | 2           | Screen                | 20          | 125-5281           | 4           | Screw                       |
| 2           | 75-0170            | 2           | Plug-Thread, Straight | 21          | 125-5282           | 4           | Screw                       |
| 2:1         | 92-8777            | 1           | O-Ring                | 22          | 125-5287           | 1           | Plate-Thrust                |
| 3           | 107-4352           | 2           | Plug                  | 23          | 125-5290           | 1           | Valve-Relief, High Pressure |
| 4           | 125-5267           | 1           | Cylinder Block Kit    | 24          | 125-5291           | 1           | Valve-Relief, High Pressure |
| 5           | 125-5268           | 1           | Valve Plate, CW       | 25          | 125-5292           | 2           | Pressure Limiter Plug ASM   |
| 6           | 125-5271           | 1           | Servo Piston ASM      | 26          | 125-5293           | 1           | Swashplate Bearing Kit      |
| 7           | 125-5270           | 6           | Screw                 | 27          | 125-5295           | 1           | Control Kit (12 Volt)       |
| 8           | 125-5276           | 2           | Orifice (0.8)         | 27:1        | 125-5272           | 6           | Screw                       |
| 9           | 125-5277           | 4           | Screw                 | 27:2        | 125-5273           | 1           | Nut-Seal                    |
| 10          | 125-5300           | 4           | Plug ASM              | 27:3        | 125-5302           | 1           | Plug                        |
| 11          | 125-5275           | 2           | Screw                 | 27:4        | 125-5266           | 1           | Screen                      |
| 12          | 125-5301           | 1           | Plug                  | 27:5        | 125-5269           | 1           | Ring-Locking                |
| 13          | 125-5278           | 1           | Shaft                 | 27:6        | 125-5274           | 6           | Screw                       |
| 14          | 125-5279           | 1           | Bearing-Roller        | 27:7        | 125-5294           | 2           | Coil Kit                    |
| 15          | 125-5280           | 1           | Ring-Retaining        | 27:8        | 125-5283           | 1           | Gasket-Control              |
| 16          | 125-5296           | 1           | Shaft Seal Kit        | 27:9        | 125-5288           | 2           | O-Ring                      |
| 17          | 125-5284           | 1           | Adapter               | 28          | 125-5303           | 2           | Plug ASM                    |
| 18          | 125-5285           | 1           | Seal-Adapter          | 29          | 125-5297           | 1           | Charge Relief Kit           |
| 19          | 125-5286           | 1           | Coupling              | 30          | 125-5299           | 1           | Overhaul Seal Kit           |

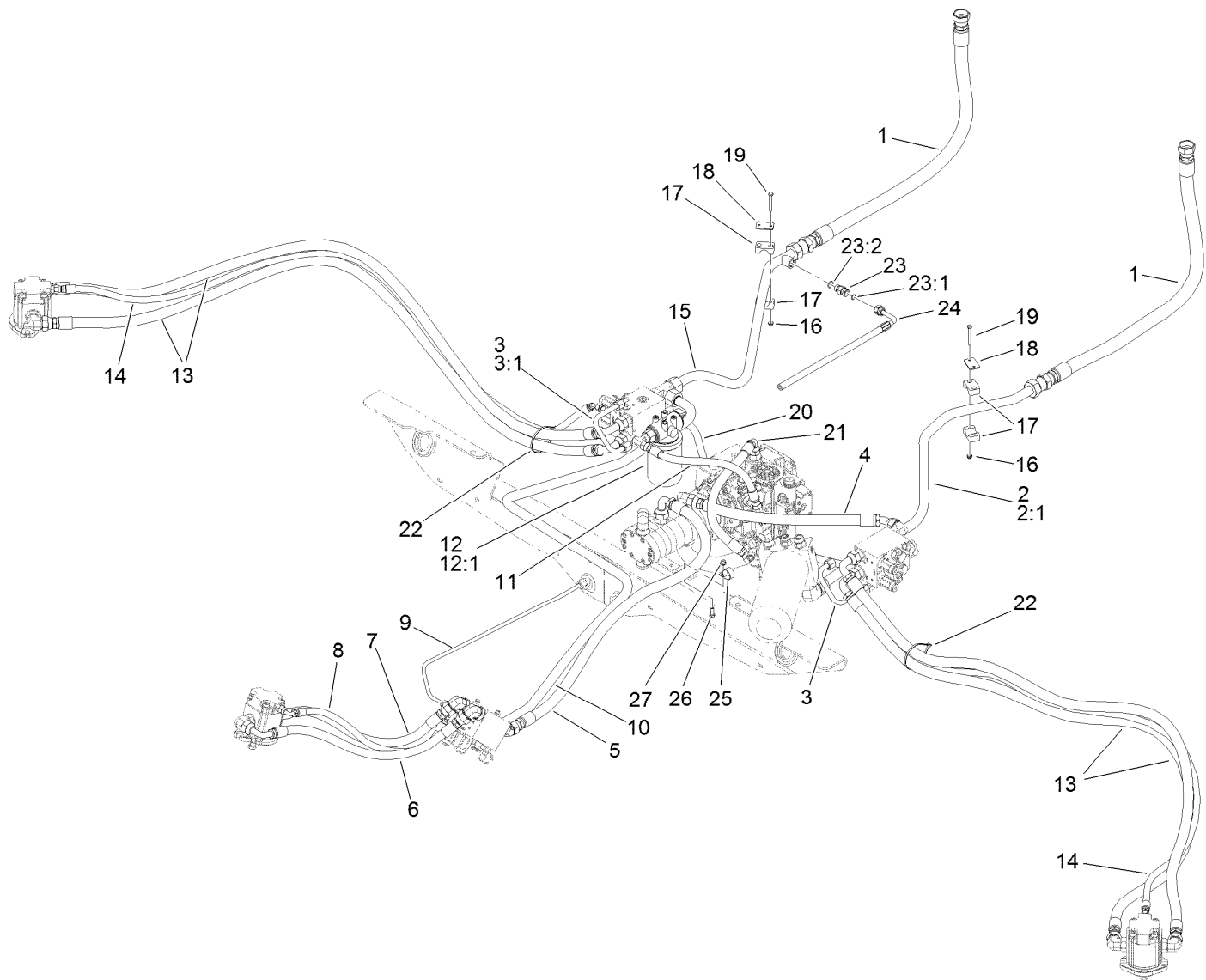
# Traction Hydraulic Plumbing Assembly



## Traction Hydraulic Plumbing Assembly (continued)

| <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i> | <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i> |
|-------------|--------------------|-------------|--------------------|-------------|--------------------|-------------|--------------------|
| 1           | 120-9878           | 2           | Hose-Hydraulic, HP | 18:1        | 340-65             | 1           | O-Ring ●           |
| 2           | 321-11             | 6           | Screw-HH           | 18:2        | 237-58             | 1           | O-Ring ●           |
| 3           | 114-0989           | 3           | Plate-Cover        | 19          | 104-8300           | 1           | Nut-HF, NI         |
| 4           | 99-3641            | 6           | Clamp-Tube         | 20          | 56-7978            | 2           | Clamp-Tube         |
| 5           | 98-5055            | 3           | Pin-Weld           | 21          | 121-3901           | 1           | Hose-Hydraulic, HP |
| 6           | 104-7201           | 8           | Nut-HF, NI         | 22          | 3256-23            | 1           | Washer-Plain       |
| 7           | 94-4714            | 1           | Hose-Hydraulic     | 23          | 322-10             | 1           | Screw-HH           |
| 8           | 121-3903           | 2           | Flange Kit         | 24          | 108-6514           | 1           | Hose-Hydraulic     |
| 8:1         | 121-3904           | 1           | O-Ring             | 25          | 121-3914           | 1           | Tube-Hydraulic     |
| 8:2         | 33116-045          | 4           | Screw-HH           | 26          | 114-4918           | 1           | Tube-Hydraulic     |
| 8:3         | 48-8070            | 4           | Washer-Lock        | 27          | 121-3869           | 1           | Tube-Hydraulic     |
| 9           | 121-3902           | 1           | Hose-Hydraulic, HP | 27:1        | 237-21             | 1           | O-Ring ●           |
| 10          | 114-4843           | 1           | Tube-Hydraulic     | 28          | 114-4905           | 1           | Tube-Hydraulic     |
| 11          | 117-5460           | 1           | Tube-Hydraulic     | 29          | 92-9258            | 1           | Adapter-Check      |
| 12          | 114-4819           | 1           | Tube-Hydraulic     | 29:1        | 237-22             | 1           | O-Ring             |
| 13          | 114-4844           | 1           | Tube-Hydraulic     | 29:2        | 237-42             | 1           | O-Ring             |
| 14          | 114-4847           | 1           | Tube-Hydraulic     | 30          | 114-0025           | 1           | Tube-Hydraulic     |
| 14:1        | 237-58             | 1           | O-Ring ●           | 30:1        | 237-58             | 1           | O-Ring ●           |
| 15          | 114-4842           | 1           | Tube-Hydraulic     | 31          | 114-0026           | 1           | Tube-Hydraulic     |
| 15:1        | 237-22             | 1           | O-Ring ●           | 31:1        | 237-58             | 1           | O-Ring ●           |
| 15:2        | 237-30             | 1           | O-Ring ●           | 32          | 120-9879           | 2           | Hose-Hydraulic, HP |
| 16          | 114-4834           | 1           | Tube-Hydraulic     | 33          | 340-70             | 1           | Nut-Lock           |
| 17          | 114-4845           | 1           | Tube-Hydraulic     | 34          | 115-8875           | 1           | Tube-Hydraulic     |
| 18          | 114-4846           | 1           | Tube-Hydraulic     | 35          | 121-3859           | 1           | Tube-Hydraulic     |

● Not illustrated

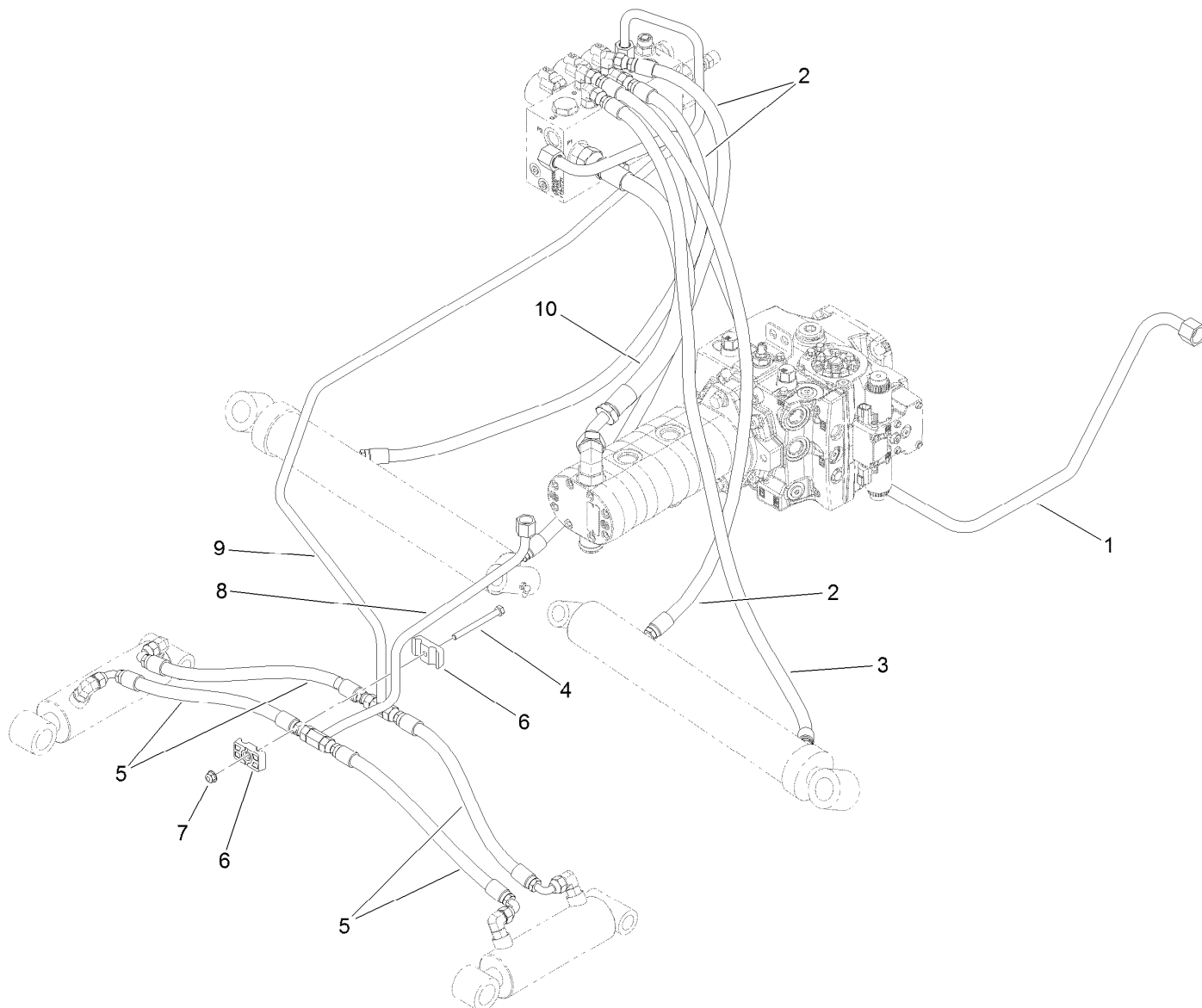


## Power-Take-Off Hydraulic Plumbing Assembly

| Ref. | Part Number | Qty. | Description        |
|------|-------------|------|--------------------|
| 1    | 114-4904    | 2    | Hose-Hydraulic, HP |
| 2    | 114-0016    | 1    | Tube-Hydraulic     |
| 2:1  | 340-65      | 1    | O-Ring ●           |
| 3    | 114-0173    | 2    | Tube-Hydraulic     |
| 3:1  | 237-22      | 1    | O-Ring ●           |
| 4    | 115-8869    | 1    | Hose-Hydraulic     |
| 5    | 120-9865    | 1    | Hose-Hydraulic     |
| 6    | 115-5518    | 1    | Hose-Hydraulic, HP |
| 7    | 115-5517    | 1    | Hose-Hydraulic, HP |
| 8    | 114-5500    | 1    | Hose-HYD           |
| 9    | 114-4820    | 1    | Tube-Hydraulic     |
| 10   | 114-4839    | 1    | Tube-Hydraulic     |
| 11   | 114-5501    | 1    | Hose-Hydraulic     |
| 12   | 93-2242     | 1    | Oil Filter ASM     |
| 12:1 | 75-1310     | 1    | Filter-HYD         |
| 13   | 114-0985    | 4    | Hose-Hydraulic     |

| Ref. | Part Number | Qty. | Description      |
|------|-------------|------|------------------|
| 14   | 114-0945    | 2    | Hose-Hydraulic   |
| 15   | 119-7725    | 1    | Tube-Hydraulic   |
| 16   | 104-7201    | 4    | Nut-HF, NI       |
| 17   | 114-4901    | 2    | Clamp            |
| 18   | 114-4902    | 2    | Plate-Cover      |
| 19   | 321-18      | 4    | Screw-HH         |
| 20   | 110-6067    | 1    | Tube-Hydraulic   |
| 21   | 99-4217     | 1    | Hose-Hydraulic   |
| 22   | 3290-379    | 2    | Tie-Cable        |
| 23   | 98-4735     | 1    | Valve-Check, HYD |
| 23:1 | 237-30      | 1    | O-Ring           |
| 23:2 | 237-79      | 1    | O-Ring           |
| 24   | 120-9864    | 1    | Hose-Hydraulic   |
| 25   | 2412-104    | 1    | Clamp-R          |
| 26   | 322-5       | 1    | Screw-HH         |
| 27   | 104-8300    | 1    | Nut-HF, NI       |

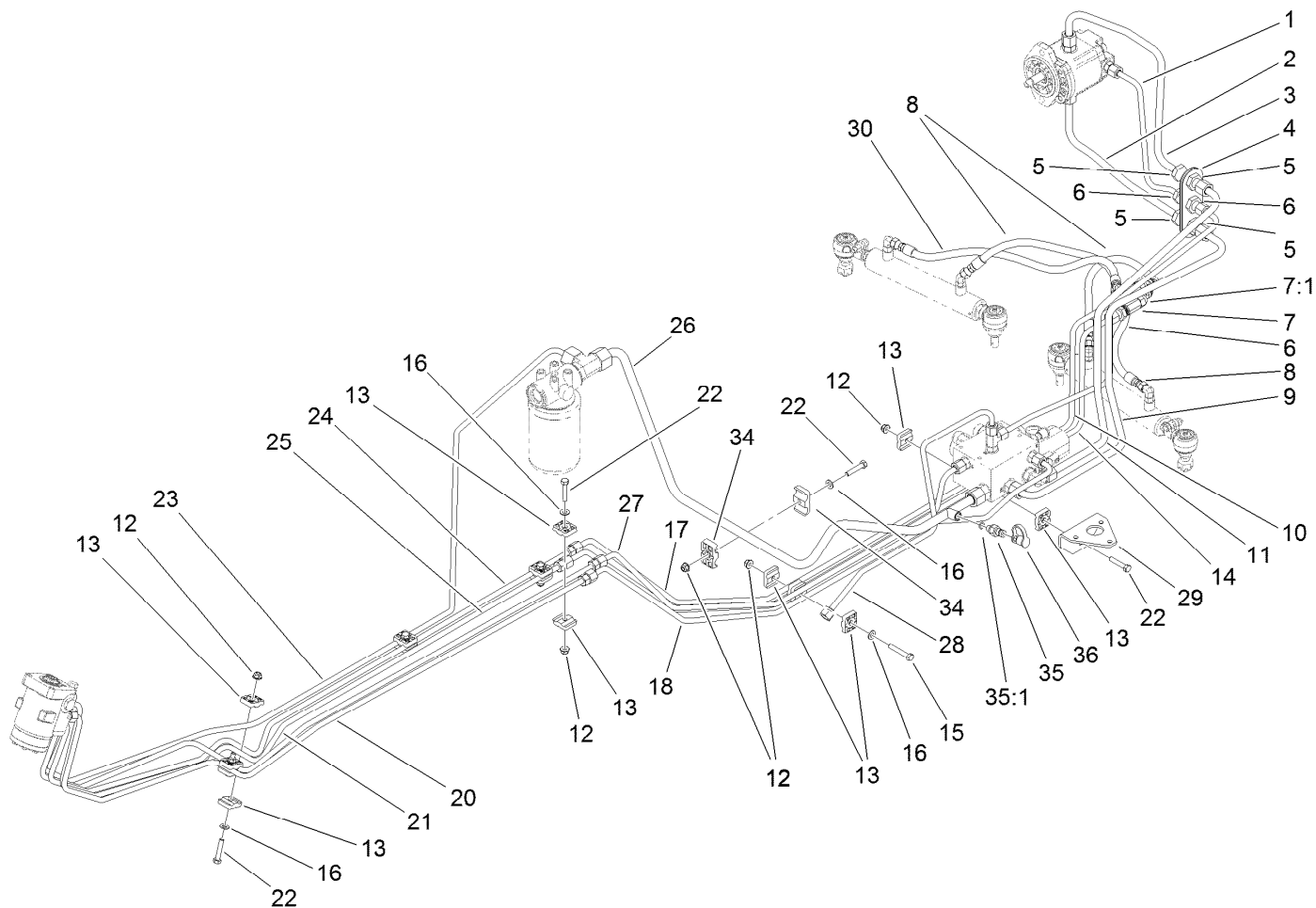
● Not illustrated



## Lift Arms Hydraulic Plumbing Assembly

| Ref. | Part Number | Qty. | Description        |
|------|-------------|------|--------------------|
| 1    | 121-3908    | 1    | Tube-Hydraulic     |
| 2    | 114-4817    | 3    | Hose-Hydraulic, HP |
| 3    | 114-4818    | 1    | Hose-Hydraulic, HP |
| 4    | 322-22      | 1    | Screw-HH           |
| 5    | 92-5694     | 4    | Hose-Hydraulic     |
| 6    | 56-7976     | 2    | Clamp-Tube         |
| 7    | 104-8300    | 1    | Nut-HF, NI         |
| 8    | 114-4824    | 1    | Tube-Hydraulic     |
| 8:1  | 237-22      | 2    | O-Ring ●           |
| 9    | 117-9408    | 1    | Tube-Hydraulic     |
| 9:1  | 237-22      | 2    | O-Ring ●           |
| 10   | 117-9411    | 1    | Hose-Hydraulic, HP |

● Not illustrated

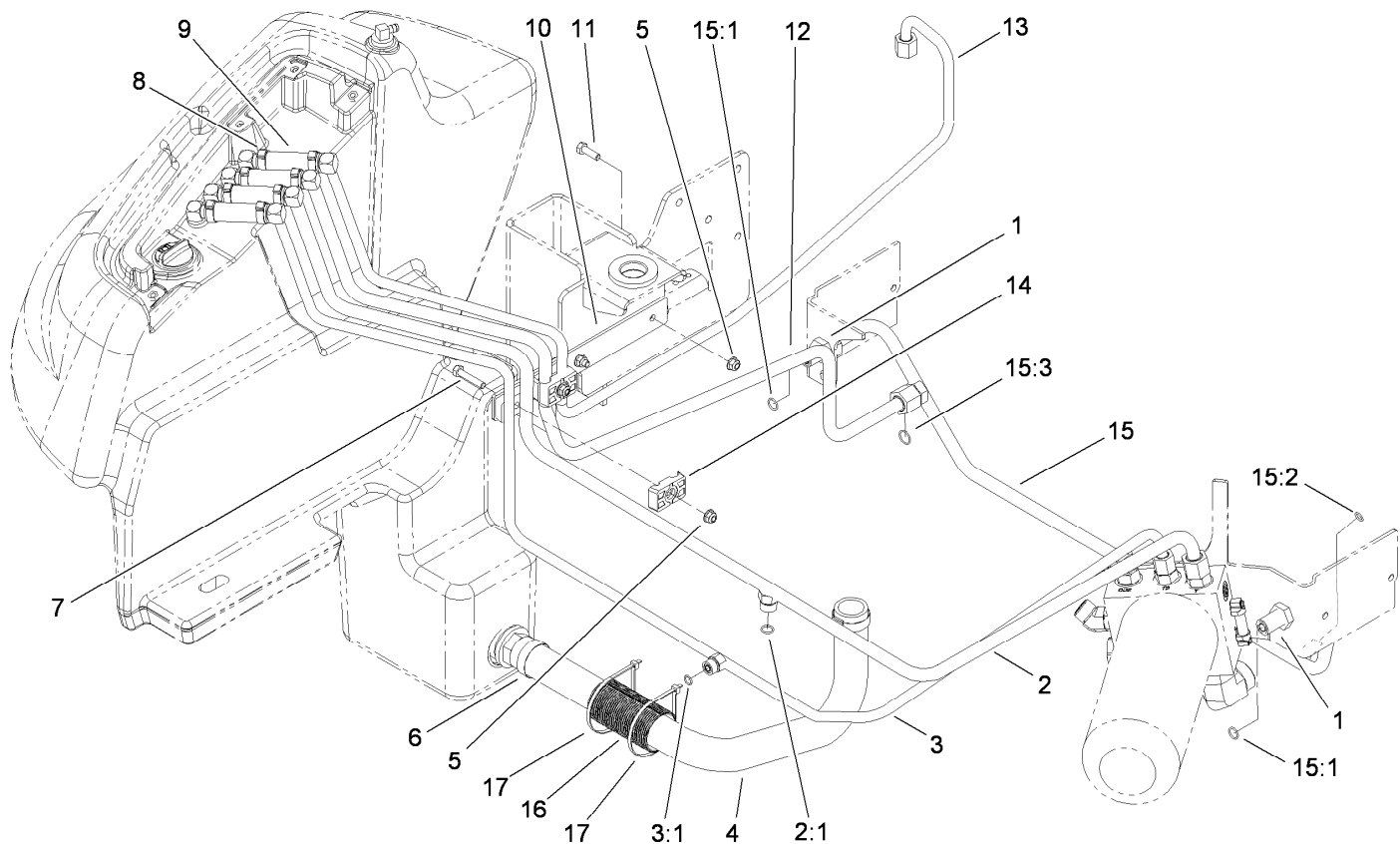


## Steering Hydraulic Plumbing Assembly

| Ref. | Part Number | Qty. | Description           |
|------|-------------|------|-----------------------|
| 1    | 125-5315    | 1    | Hydraulic Tube ASM    |
| 2    | 125-5314    | 1    | Hydraulic Tube ASM    |
| 3    | 125-5313    | 1    | Hydraulic Tube ASM    |
| 4    | 114-0063    | 2    | Shim-Support          |
| 5    | 340-127     | 4    | Nut-Bulkhead          |
| 6    | 340-70      | 4    | Nut-Lock              |
| 7    | 340-68      | 2    | Fitting-Tee, Bulkhead |
| 7:1  | 237-22      | 3    | O-Ring                |
| 8    | 114-4922    | 3    | HYD Hose ASM          |
| 9    | 114-0910    | 1    | HYD Tube ASM          |
| 10   | 114-0911    | 1    | HYD Tube ASM          |
| 11   | 114-0909    | 1    | HYD Tube ASM          |
| 12   | 104-8300    | 8    | Nut-HF, NI            |
| 13   | 56-7973     | 16   | Clamp-Tube            |
| 14   | 114-4915    | 1    | HYD Tube ASM          |
| 15   | 322-10      | 1    | Screw-HH              |
| 16   | 3256-23     | 7    | Washer-Plain          |
| 17   | 121-3911    | 1    | Hydraulic Tube ASM    |
| 18   | 115-5435    | 1    | HYD Tube ASM          |

| Ref. | Part Number | Qty. | Description        |
|------|-------------|------|--------------------|
| 20   | 114-0145    | 1    | HYD Tube ASM       |
| 20:1 | 237-22      | 1    | O-Ring ●           |
| 21   | 114-0071    | 1    | HYD Tube ASM       |
| 21:1 | 237-22      | 1    | O-Ring ●           |
| 22   | 322-8       | 7    | Screw-HH           |
| 23   | 114-0144    | 1    | HYD Tube ASM       |
| 23:1 | 237-22      | 1    | O-Ring ●           |
| 24   | 114-0070    | 1    | HYD Tube ASM       |
| 24:1 | 237-22      | 1    | O-Ring ●           |
| 25   | 114-0147    | 1    | HYD Tube ASM       |
| 26   | 121-3907    | 1    | Hydraulic Tube ASM |
| 27   | 114-4916    | 1    | HYD Tube ASM       |
| 28   | 121-3910    | 1    | Hydraulic Tube ASM |
| 29   | 114-0066-03 | 1    | Plate-Mount, Tube  |
| 30   | 114-4934    | 1    | HYD Hose ASM       |
| 34   | 56-7971     | 2    | Clamp-Tube         |
| 35   | 354-77      | 1    | Fitting-Quick      |
| 35:1 | 237-78      | 1    | O-Ring             |
| 36   | 354-79      | 1    | Cap-Dust           |

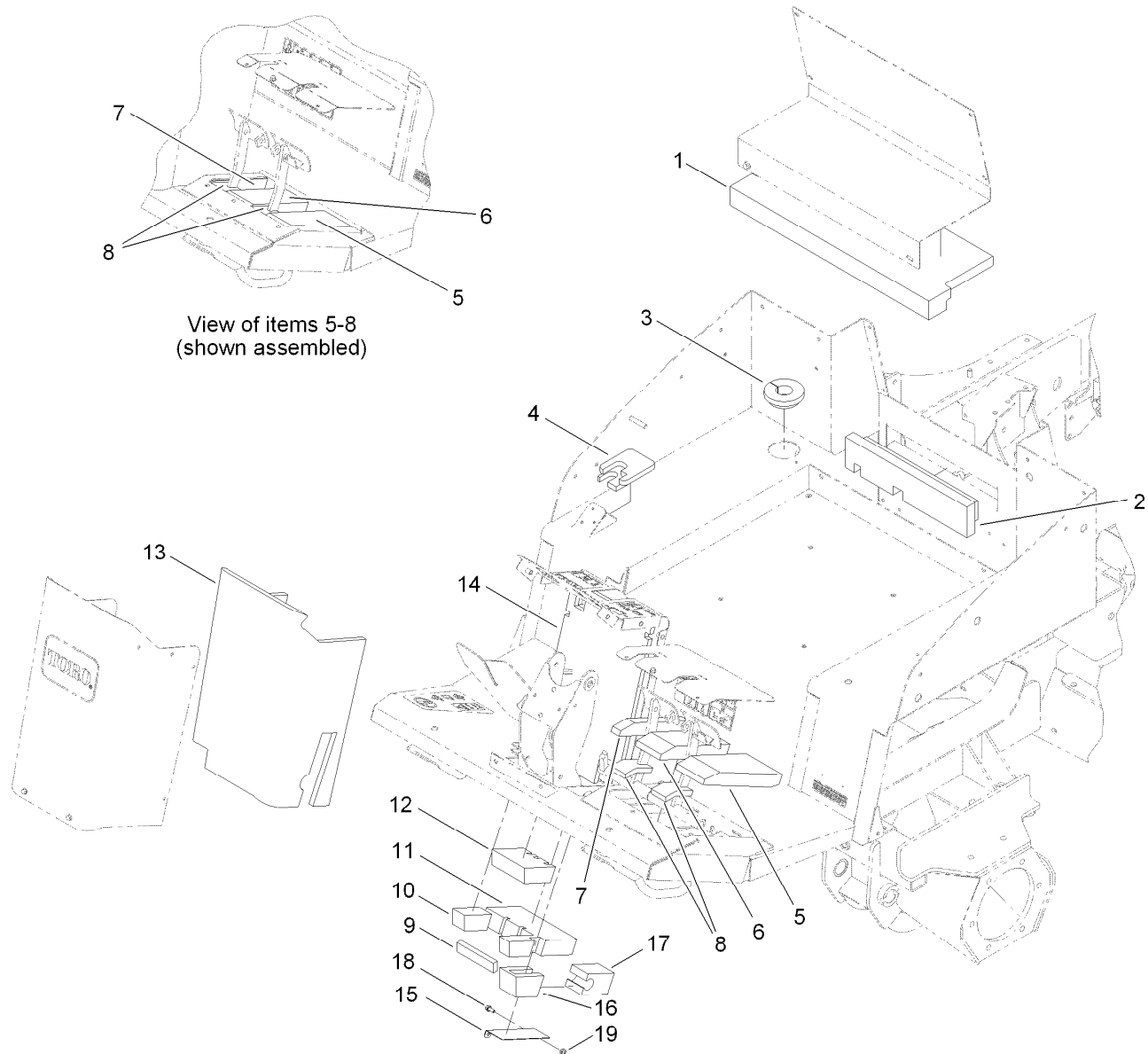
● Not illustrated



## Hydraulic Tank Plumbing Assembly

| Ref. | Part Number | Qty. | Description         |
|------|-------------|------|---------------------|
| 1    | 340-127     | 2    | Nut-Bulkhead        |
| 2    | 114-4821    | 1    | Tube-Hydraulic      |
| 2:1  | 237-30      | 1    | O-Ring              |
| 3    | 114-4822    | 1    | Tube-Hydraulic      |
| 3:1  | 237-22      | 1    | O-Ring              |
| 4    | 114-5507    | 1    | Hose-Formed         |
| 5    | 104-8300    | 4    | Nut-HF, NI          |
| 6    | 2412-111    | 2    | Clamp-Hose, W/Liner |
| 7    | 322-8       | 2    | Screw-HH            |
| 8    | 2412-36     | 8    | Clamp-Hose          |
| 9    | 114-4920    | 4    | Hose                |

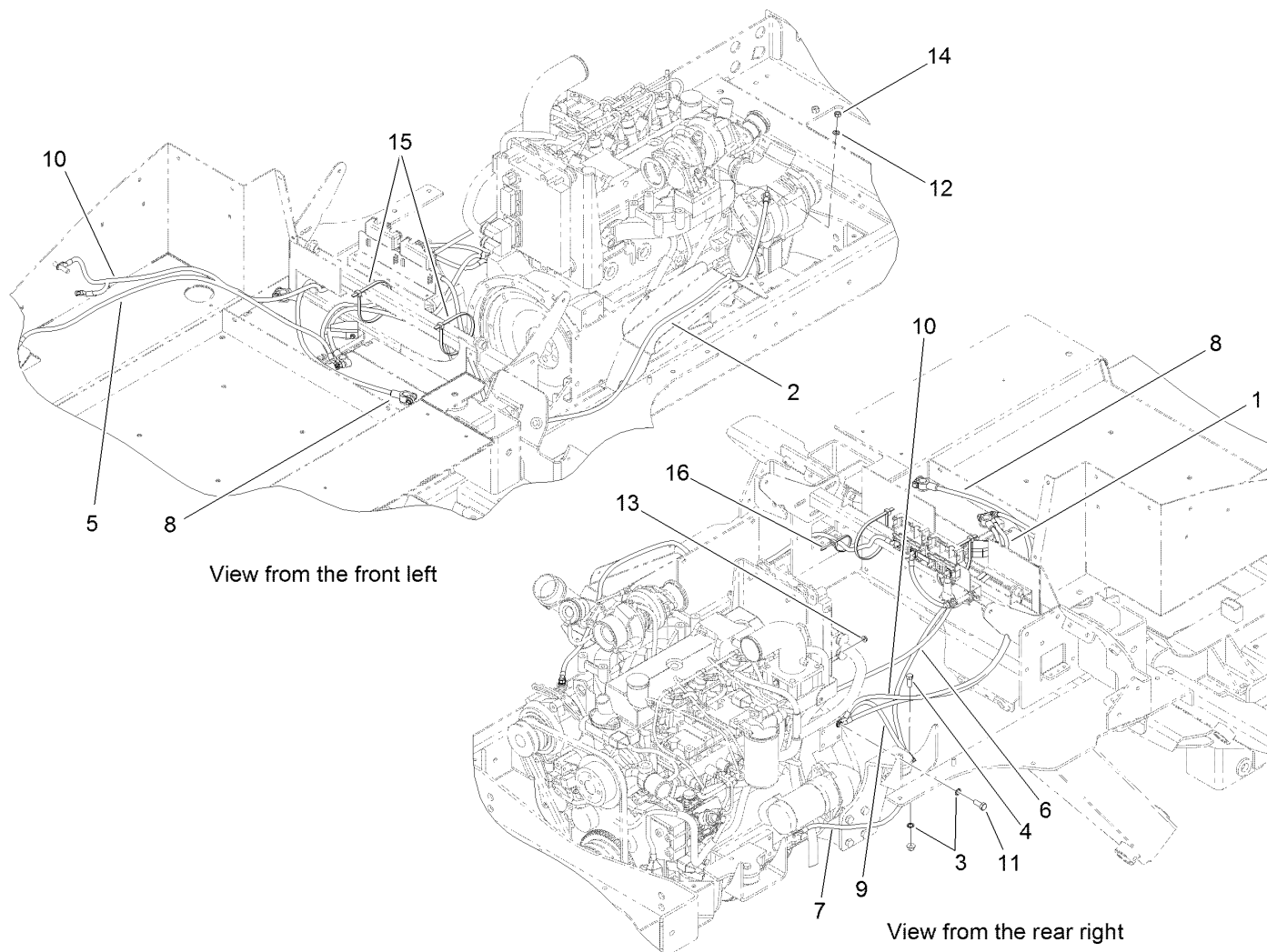
| Ref. | Part Number | Qty. | Description       |
|------|-------------|------|-------------------|
| 10   | 114-4919-03 | 1    | Plate-Mount, Tube |
| 11   | 322-5       | 2    | Screw-HH          |
| 12   | 114-0172    | 1    | Tube-Hydraulic    |
| 13   | 117-9409    | 1    | Tube-Hydraulic    |
| 14   | 56-7977     | 4    | Clamp-Tube        |
| 15   | 121-3909    | 1    | Tube-Hydraulic    |
| 15:1 | 237-30      | 2    | O-Ring            |
| 15:2 | 237-22      | 1    | O-Ring            |
| 15:3 | 237-65      | 1    | O-Ring            |
| 16   | 115-5523    | 1    | Guard-Hose        |
| 17   | 3290-379    | 2    | Tie-Cable         |



## Acoustic Foam Assembly

| Ref. | Part Number | Qty. | Description            |
|------|-------------|------|------------------------|
| 1    | 121-3925    | 1    | Foam-Battery, Cover    |
| 2    | 115-8801    | 1    | Foam-Battery, Plug     |
| 3    | 115-8802    | 1    | Foam-Plug, Round       |
| 4    | 115-8803    | 1    | Foam-Plug, Rectangular |
| 5    | 115-8804    | 1    | Foam-Brake, LH         |
| 6    | 115-8805    | 1    | Foam-Brake, Center     |
| 7    | 115-8806    | 1    | Foam-Brake, RH         |
| 8    | 115-8807    | 2    | Foam-Plug, Brake       |
| 9    | 115-8808    | 1    | Foam-Strip, Front      |
| 10   | 115-8809    | 1    | Foam-Plug, RH          |

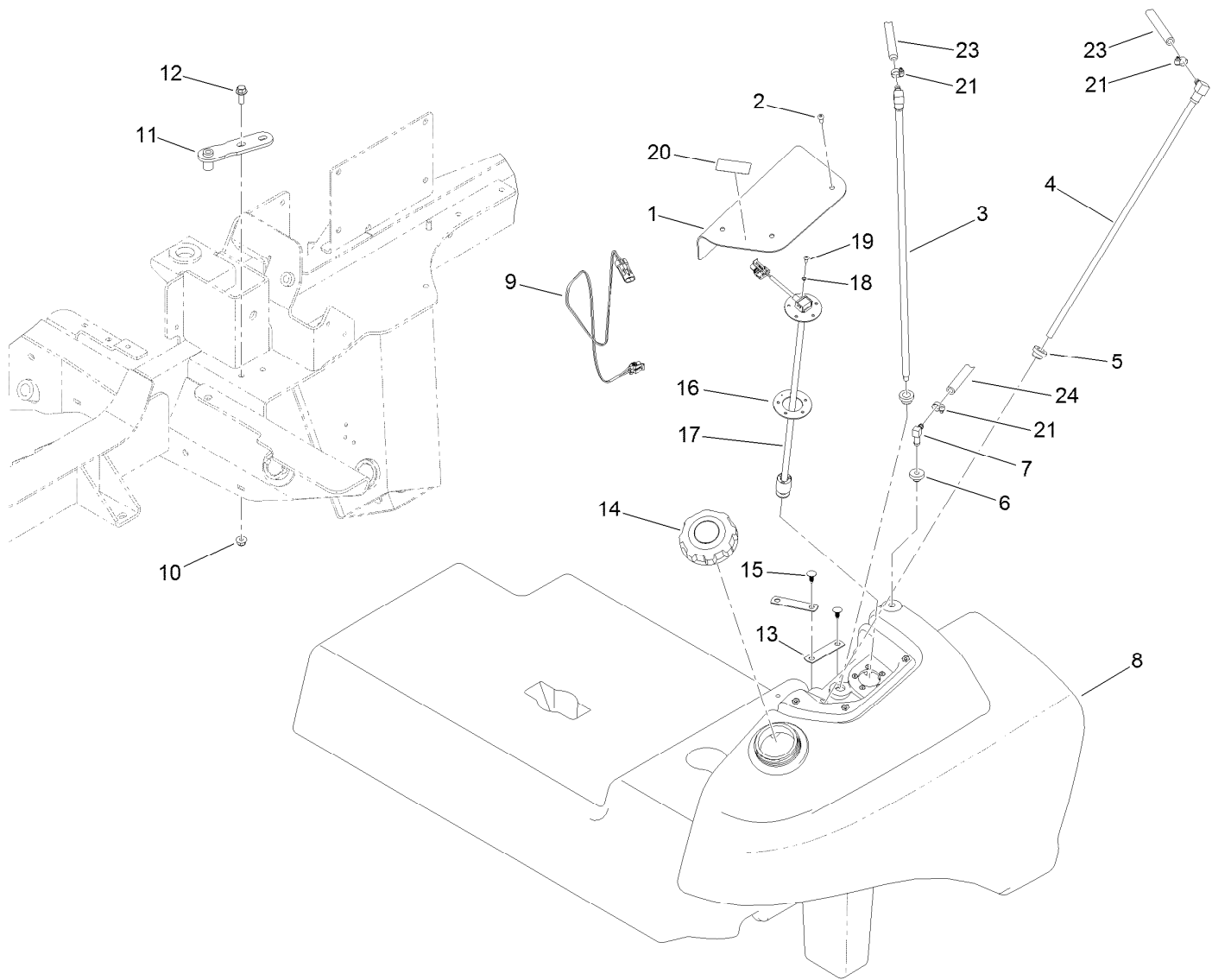
| Ref. | Part Number | Qty. | Description          |
|------|-------------|------|----------------------|
| 11   | 115-8810    | 1    | Foam-Steering, Rear  |
| 12   | 115-8811    | 1    | Foam-Steering, Front |
| 13   | 115-8812    | 1    | Foam-Column, Front   |
| 14   | 115-8813    | 1    | Foam-Column, Rear    |
| 15   | 115-8841-01 | 1    | Bracket-Foam, Pawl   |
| 16   | 115-8814    | 1    | Foam-Pawl, Brake     |
| 17   | 115-8815    | 1    | Foam-Plug, Brake     |
| 18   | 3234-33     | 2    | Screw-HHF            |
| 19   | 104-7201    | 2    | Nut-HF, NI           |



## Battery Cable Routing Assembly

| Ref. | Part Number | Qty. | Description             |
|------|-------------|------|-------------------------|
| 1    | 114-3304    | 1    | Cable-Battery, Positive |
| 2    | 114-3305    | 1    | Cable-Battery, Positive |
| 3    | 3254-6      | 2    | Washer-Lock, Internal   |
| 4    | 323-6       | 1    | Screw-HH                |
| 5    | 114-3308    | 1    | Cable-Battery, Positive |
| 6    | 114-3309    | 1    | Cable-Battery, Positive |
| 7    | 114-3310    | 1    | Cable-Battery, Positive |
| 8    | 114-3311    | 1    | Cable-Battery, Negative |

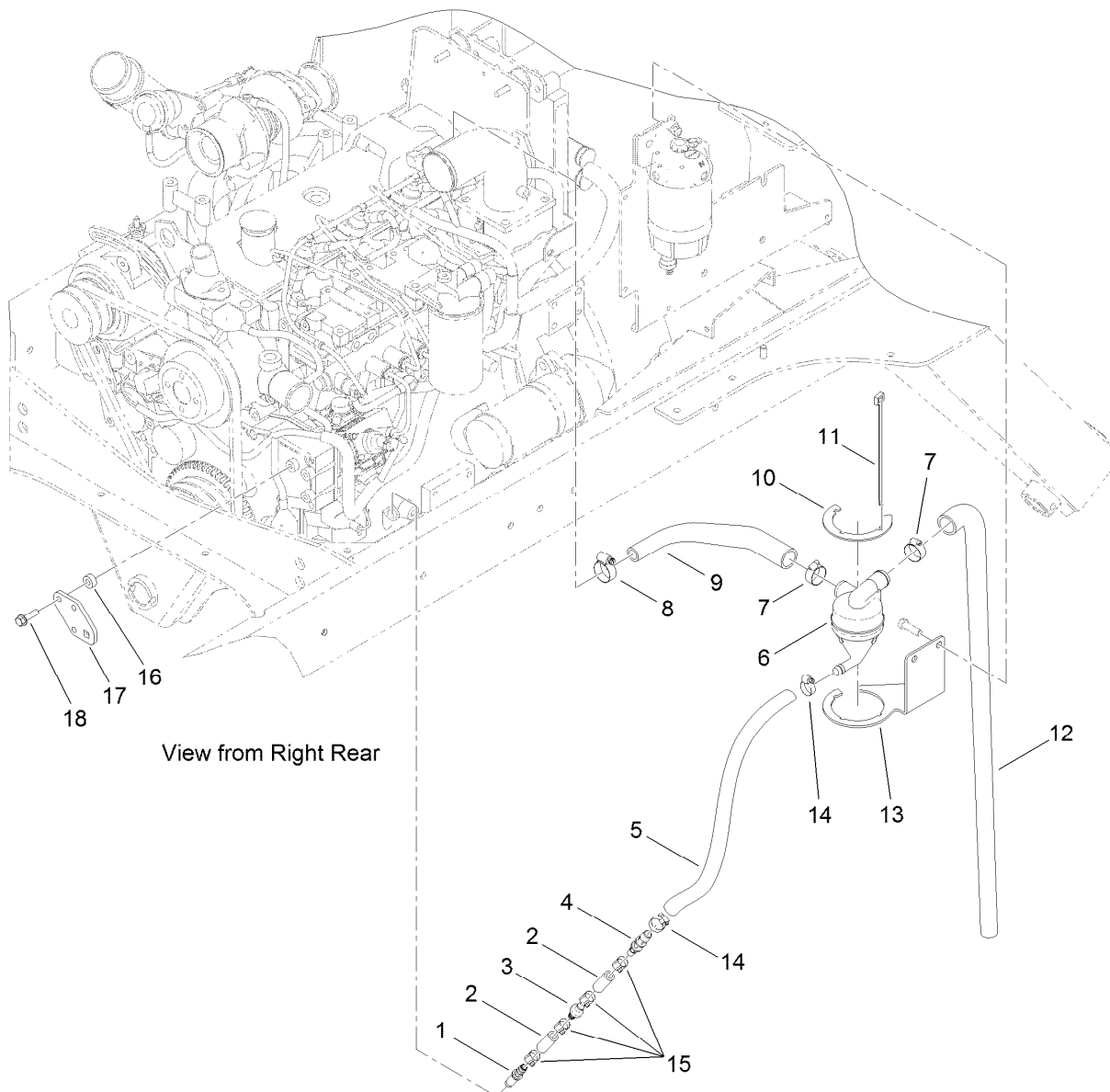
| Ref. | Part Number | Qty. | Description             |
|------|-------------|------|-------------------------|
| 9    | 114-3312    | 1    | Cable-Battery, Negative |
| 10   | 114-3313    | 1    | Cable-Battery, Negative |
| 11   | 33115-025   | 1    | Screw-HH                |
| 12   | 3255-8      | 1    | Washer-Lock             |
| 13   | 98-5845     | 1    | Nut-Hex                 |
| 14   | 33014-00    | 1    | Nut-Hex                 |
| 15   | 3334-945    | 2    | Tie-Cable               |
| 16   | 3290-378    | 1    | Tie-Cable               |



## Fuel Tank Assembly

| Ref. | Part Number | Qty. | Description             |
|------|-------------|------|-------------------------|
| 1    | 114-4939-03 | 1    | Cover-Fitting, Fuel     |
| 2    | 3274-31     | 3    | Screw-HSBH              |
| 3    | 119-7748    | 1    | Pipe-Stand, Fuel        |
| 4    | 114-0943    | 1    | Pipe-Stand, Return      |
| 5    | 104-0790    | 2    | Bushing                 |
| 6    | 46-6550     | 1    | Fitting-Elbow, 90 DEG   |
| 7    | 46-6560     | 1    | Bushing                 |
| 8    | 131-2284    | 1    | Fuel Tank ASM           |
| 9    | 122-0577    | 1    | Harness-Wire, Extension |
| 10   | 104-8301    | 2    | Nut-HF, NI              |
| 11   | 114-0094    | 1    | Hold Down-Tank          |
| 12   | 3234-42     | 2    | Screw-HHF               |

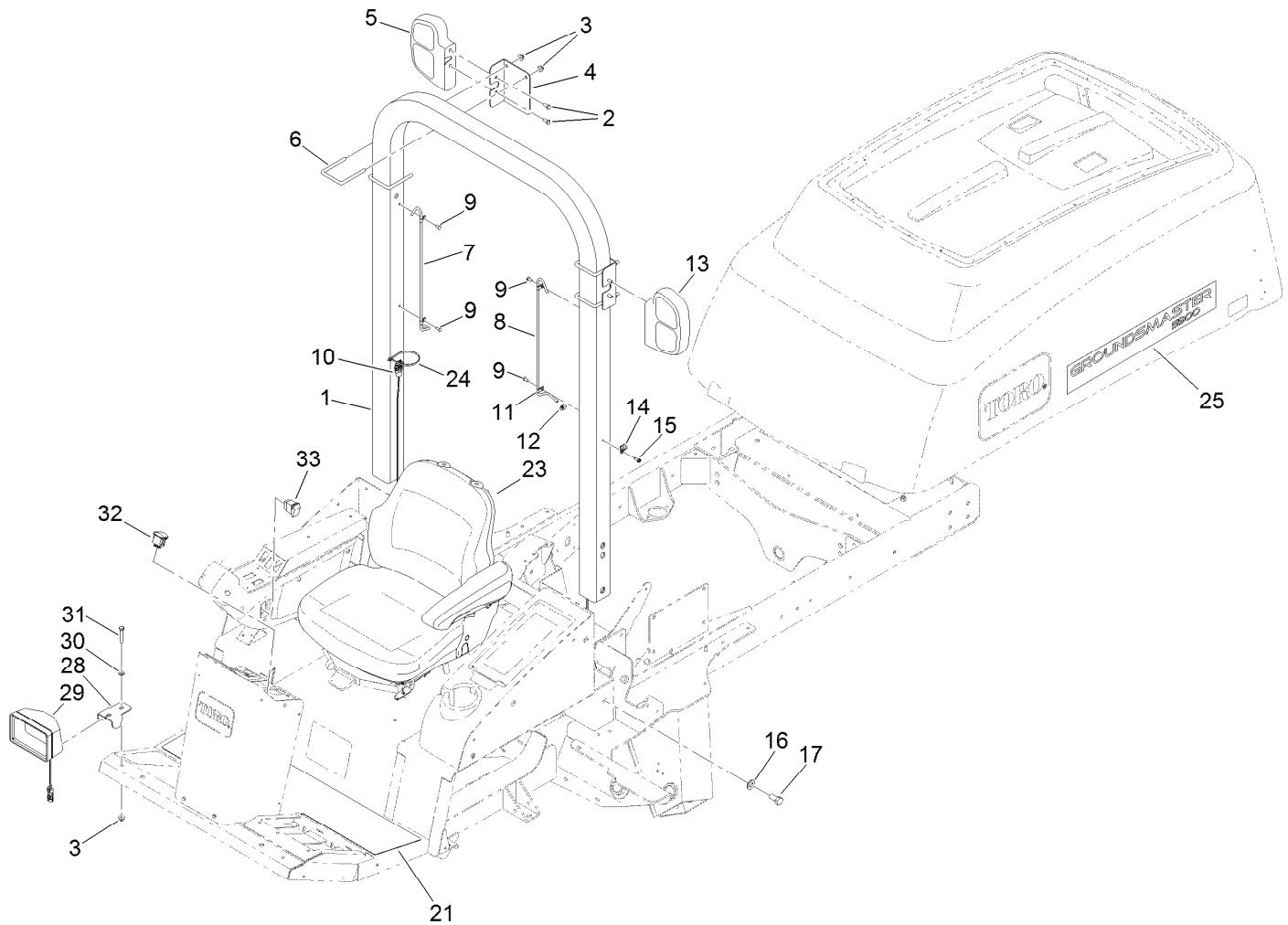
| Ref. | Part Number | Qty. | Description          |
|------|-------------|------|----------------------|
| 13   | 94-6821     | 2    | Clamp-Wire           |
| 14   | 119-8266    | 1    | Cap-Fuel (Biodiesel) |
| 15   | 117-2382    | 4    | Plug-Plastic         |
| 16   | 121-1707    | 1    | Gasket-Fuel, Viton   |
| 17   | 121-1688    | 1    | Gauge-Fuel           |
| 18   | 3253-15     | 5    | Washer-Lock          |
| 19   | 32122-24    | 5    | Screw-PTH            |
| 20   | 114-9600    | 1    | Decal-Low Sulfur     |
| 21   | 2412-108    | 3    | Clamp-Worm           |
| 23   | 114-5916    | 2    | Hose-Fuel            |
| 24   | 110-4110    | 2    | Hose-Fuel            |



## Engine Breather Assembly

| Ref. | Part Number | Qty. | Description                 |
|------|-------------|------|-----------------------------|
| 1    | 117-2789    | 1    | Fitting-Barb                |
| 2    | 115-3392    | 2    | Hose-Fuel                   |
| 3    | 115-3397    | 1    | Valve-Check                 |
| 4    | 115-3398    | 1    | Adapter-Straight, Hose Barb |
| 5    | 87-3740     | 1    | Hose-Breather               |
| 6    | 115-3399    | 1    | Breather-Cyclone            |
| 7    | 2412-34     | 2    | Clamp-Hose                  |
| 8    | 2412-129    | 1    | Clamp-Hose                  |
| 9    | 115-3395    | 1    | Hose-Formed, Breather Inlet |

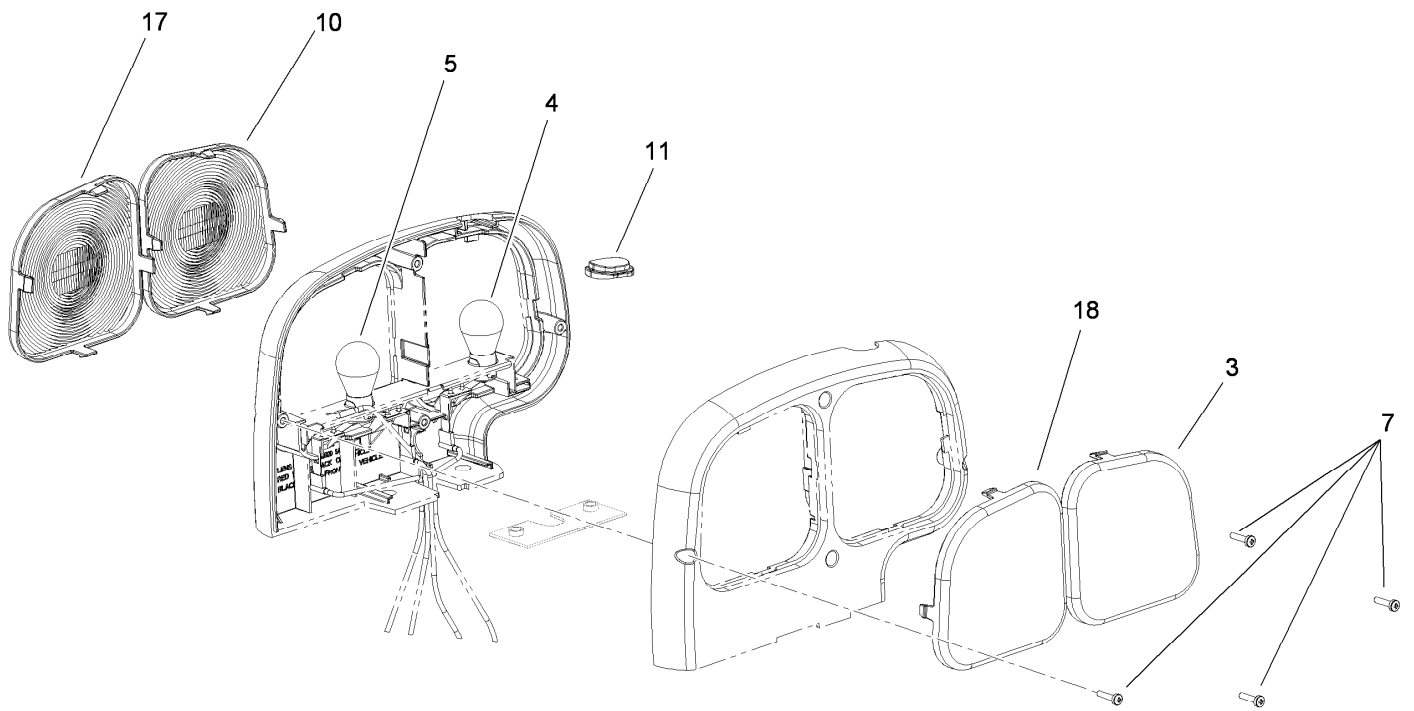
| Ref. | Part Number | Qty. | Description           |
|------|-------------|------|-----------------------|
| 10   | 115-8879    | 1    | Plate-Latch           |
| 11   | 3290-378    | 3    | Tie-Cable             |
| 12   | 117-9406    | 1    | Hose-Formed, Breather |
| 13   | 115-3393-03 | 1    | Plate-Mount, Breather |
| 14   | 2412-36     | 2    | Clamp-Hose            |
| 15   | 2412-108    | 6    | Clamp-Worm            |
| 16   | 121-1759    | 3    | Spacer                |
| 17   | 114-4947    | 1    | Plate-Mount, Pad      |
| 18   | 33104-030   | 3    | Screw-HHF             |



## Roll-Over Protection System Assembly For ROPS Model Only

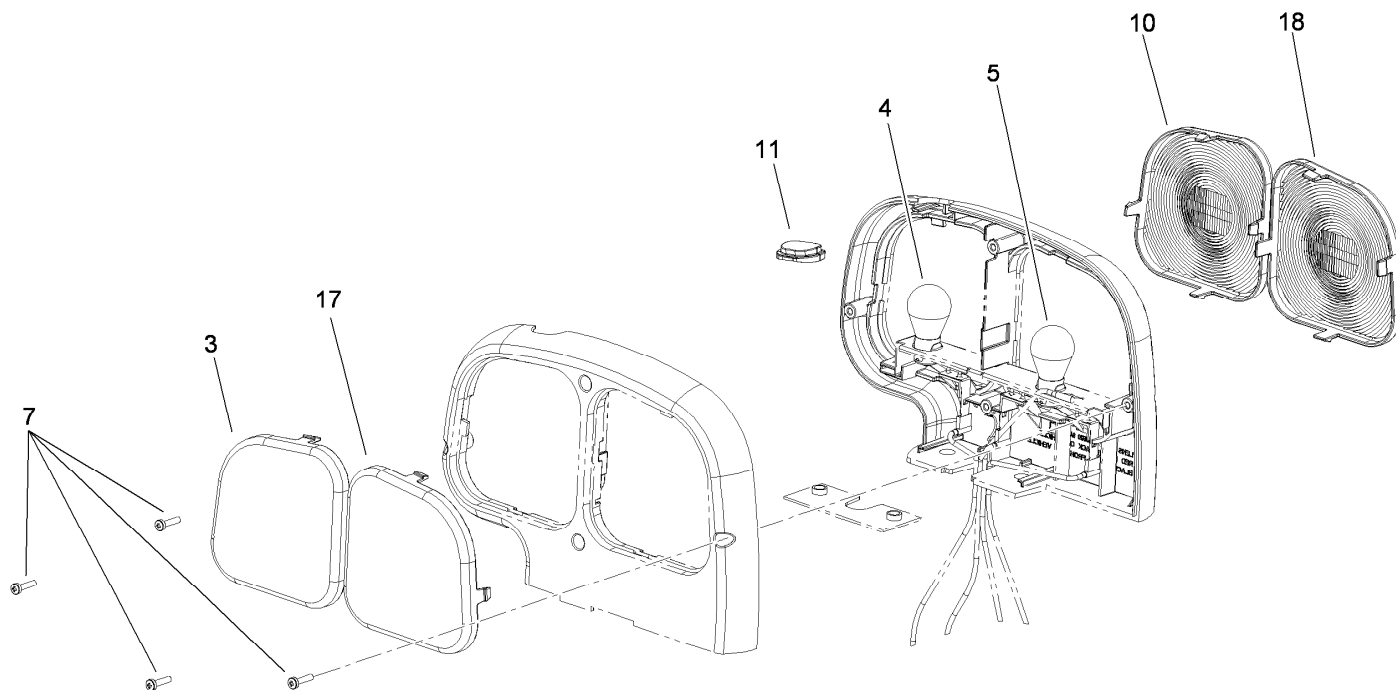
| Ref. | Part Number | Qty. | Description            |
|------|-------------|------|------------------------|
| 1    | 114-5505    | 1    | ROPS ASM               |
| 2    | 33114-020   | 4    | Screw-HH               |
| 3    | 104-8301    | 10   | Nut-HF, NI             |
| 4    | 114-5601-03 | 2    | Bracket-Flasher        |
| 5    | 108-8007    | 1    | Tail Light Flasher ASM |
| 6    | 100-7067    | 4    | U-Bolt (4 Inch)        |
| 7    | 114-0938    | 1    | Tube-Vent              |
| 8    | 114-0937    | 1    | Tube-Vent              |
| 9    | 3290-412    | 4    | Rivet-Blind            |
| 10   | 120-6305    | 1    | Harness-Wire, Flashers |
| 11   | 2412-72     | 4    | Clip-Closed, Insulated |
| 12   | 2412-108    | 2    | Clamp-Worm             |
| 13   | 108-8008    | 1    | Tail Light Flasher ASM |
| 14   | 2412-134    | 2    | Clamp-R                |

| Ref. | Part Number | Qty. | Description               |
|------|-------------|------|---------------------------|
| 15   | 49-2040     | 2    | Screw-HWHTF               |
| 16   | 3256-27     | 4    | Washer-Flat               |
| 17   | 327-3       | 4    | Screw-HH                  |
| 21   | 114-0835    | 1    | Tread-Foot, Abrasive      |
| 23   | 117-5676    | 1    | Premium Seat ASM          |
| 24   | 3290-379    | 7    | Tie-Cable                 |
| 25   | 110-6008    | 2    | Decal-Hood                |
| 28   | 125-5305-01 | 2    | Bracket-Headlight         |
| 29   | 114-5928    | 2    | Headlight ASM             |
| 30   | 3256-45     | 2    | Washer-Flat               |
| 31   | 323-10      | 2    | Screw-HH                  |
| 32   | 107-8034    | 1    | Switch-Rocker, On-Off-On  |
| 33   | 95-8999     | 1    | Switch-Rocker, On-None-On |



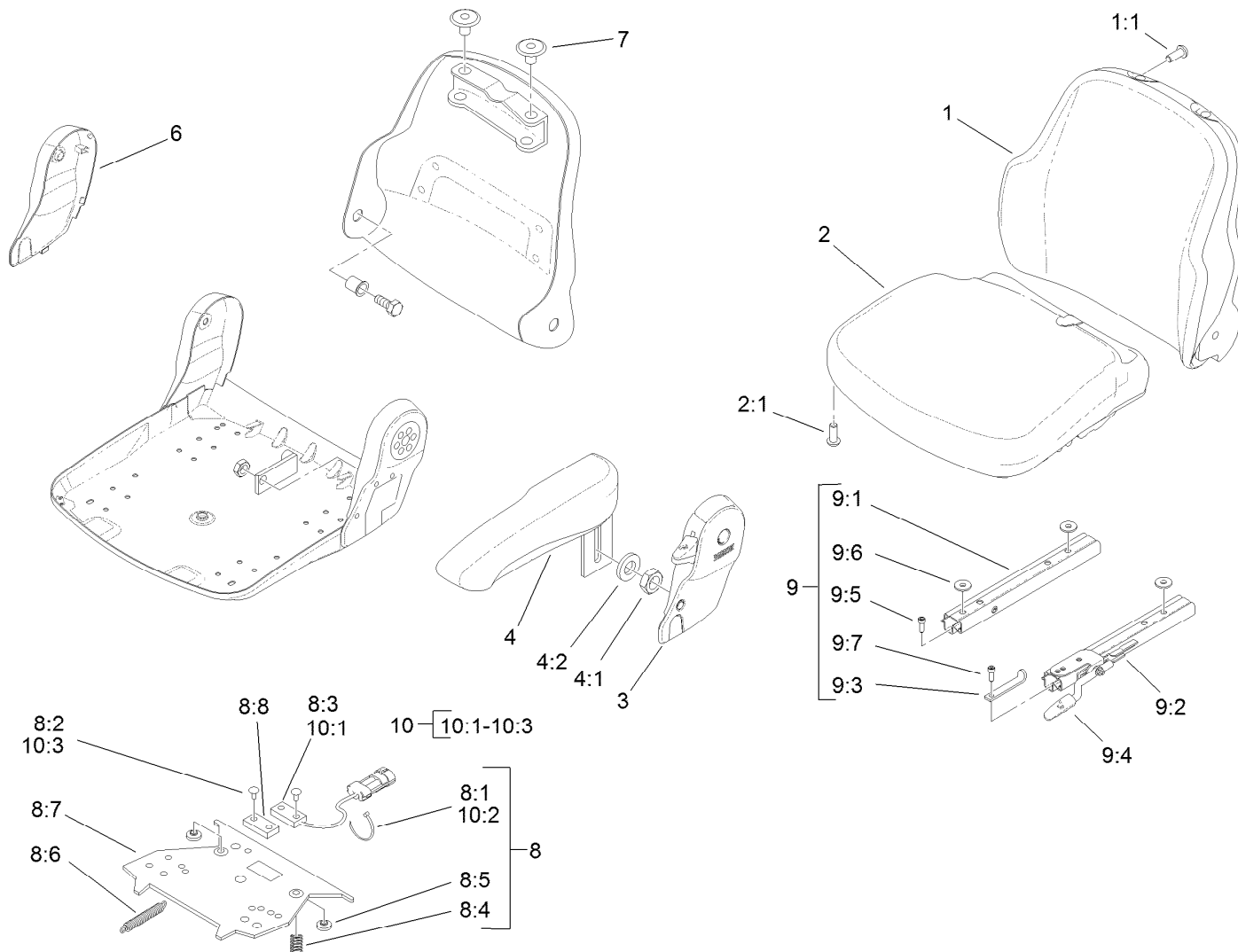
## Right Hand Tail Light Assembly No. 108-8007

| Ref. | Part Number | Qty. | Description        |
|------|-------------|------|--------------------|
| 3    | 108-8056    | 1    | Lens-Amber, Base   |
| 4    | 7228        | 1    | Bulb-1156          |
| 5    | 108-8054    | 1    | Bulb-1157          |
| 7    | 108-8053    | 4    | Screw              |
| 10   | 108-8057    | 1    | Lens-Amber, Cover  |
| 11   | 108-8055    | 1    | Lens-Amber, Window |
| 17   | 108-8060    | 1    | Lens-Red, Base     |
| 18   | 108-8059    | 1    | Lens-Black, Cover  |



## Left Hand Tail Light Assembly No. 108-8008

| Ref. | Part Number | Qty. | Description        |
|------|-------------|------|--------------------|
| 3    | 108-8056    | 1    | Lens-Amber, Base   |
| 4    | 7228        | 1    | Bulb-1156          |
| 5    | 108-8054    | 1    | Bulb-1157          |
| 7    | 108-8053    | 4    | Screw              |
| 10   | 108-8057    | 1    | Lens-Amber, Cover  |
| 11   | 108-8055    | 1    | Lens-Amber, Window |
| 17   | 108-8061    | 1    | Lens-Red, Cover    |
| 18   | 108-8058    | 1    | Lens-Black, Base   |

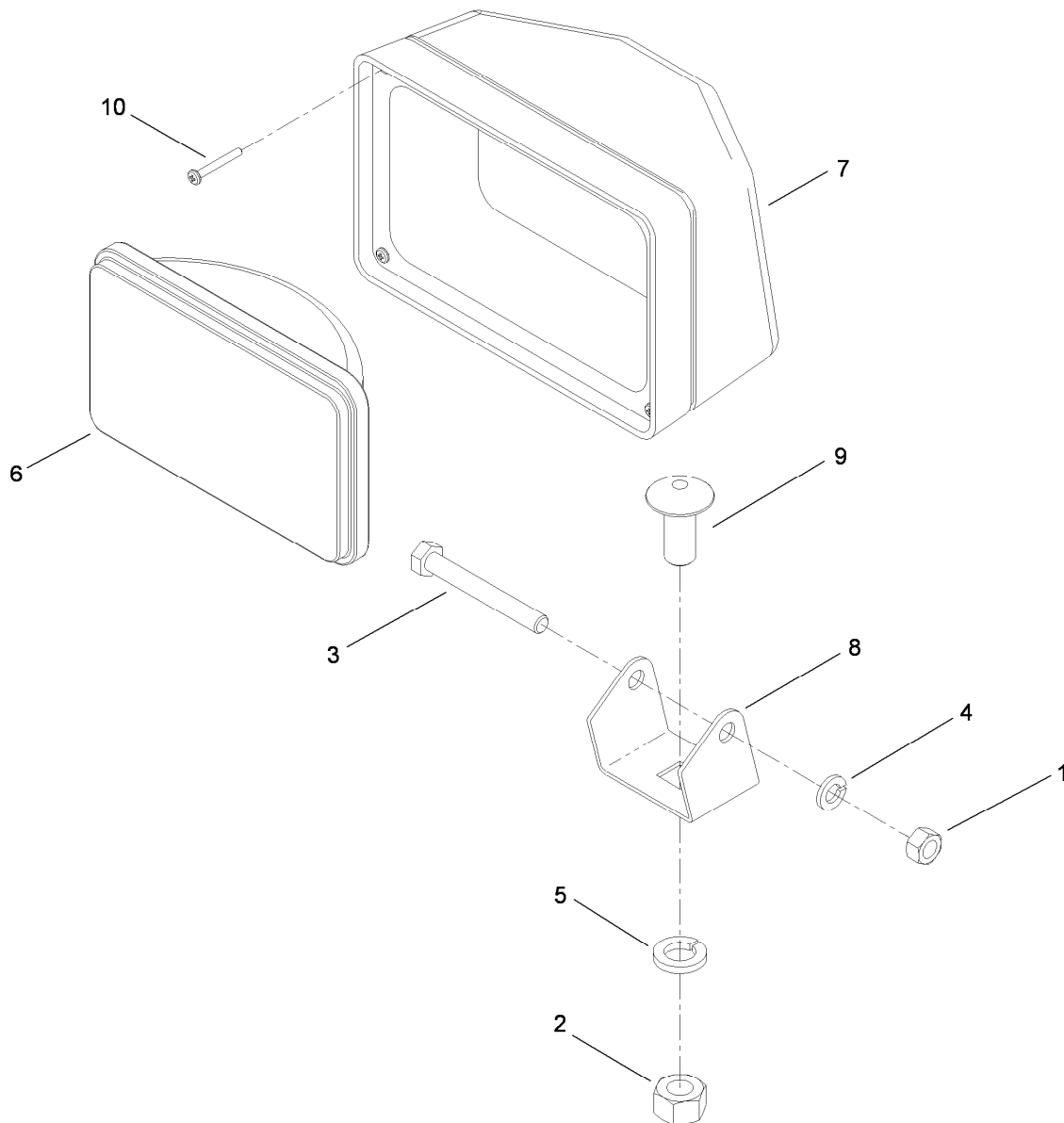


## Vinyl Premium Seat Assembly No. 117-5676

| Ref. | Part Number | Qty. | Description             |
|------|-------------|------|-------------------------|
| 1    | 108-8016    | 1    | Backrest Cushion ASM    |
| 1:1  | 119-7742    | 4    | Screw-Cushion           |
| 2    | 108-8017    | 1    | Seat Cushion ASM        |
| 2:1  | 119-7742    | 3    | Screw-Cushion           |
| 3    | 108-8018    | 1    | Cover-Armrest           |
| 4    | 108-8019    | 1    | LH Armrest ASM          |
| 4:1  | 82-9650     | 1    | Nut                     |
| 4:2  | 107-1198    | 1    | Washer                  |
| 6    | 108-8021    | 1    | Cover-Armrest           |
| 7    | 108-8022    | 2    | Cover-Black             |
| 8    | 108-8024    | 1    | Switch Kit              |
| 8:1  |             | 3    | Wire Tie ●              |
| 8:2  |             | 4    | Rivet ●                 |
| 8:3  |             | 1    | Sensor-Seat Switch ●    |
| 8:4  |             | 2    | Spring-Compression ●    |
| 8:5  |             | 2    | Bumper-Pressure Plate ● |

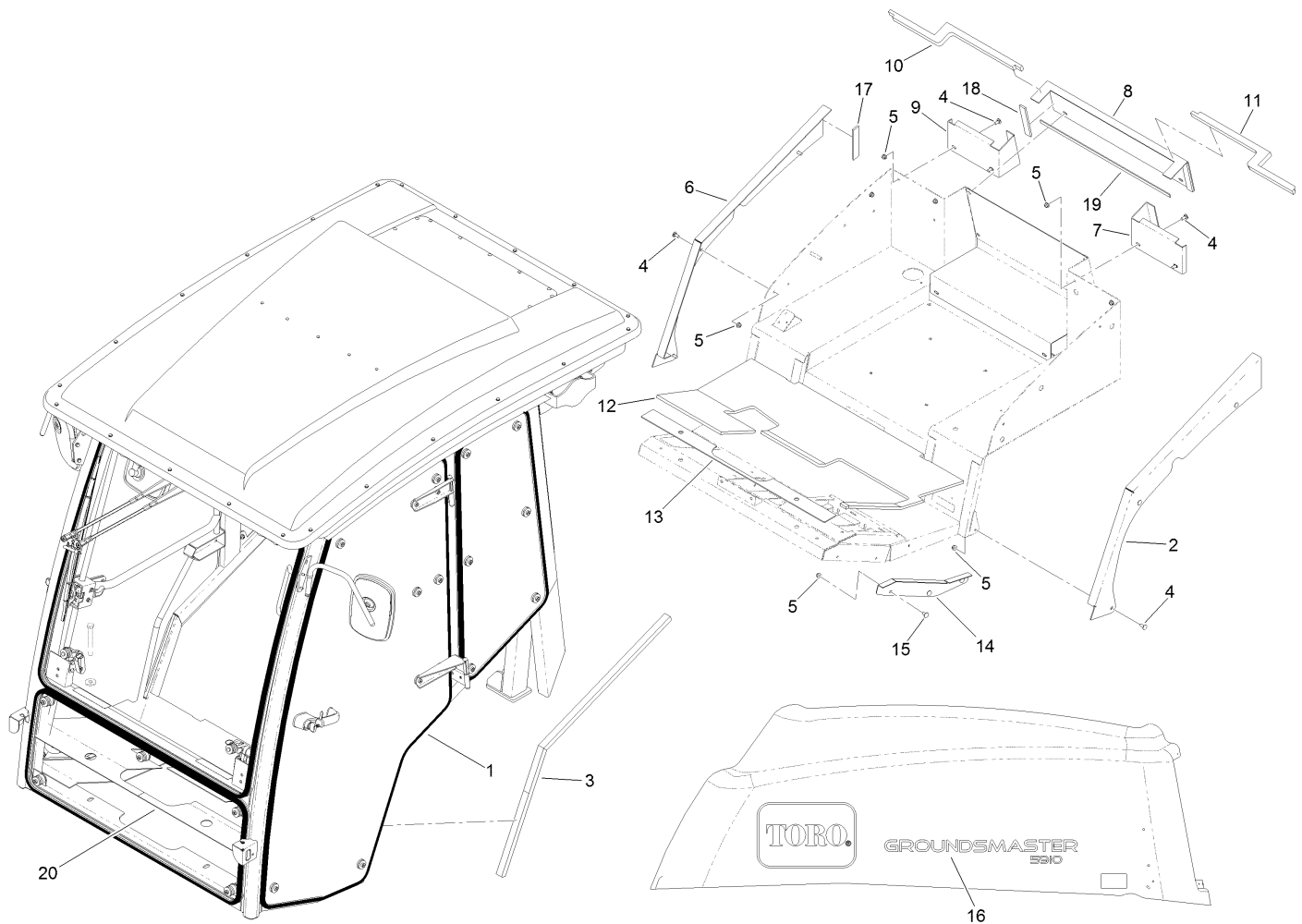
| Ref. | Part Number | Qty. | Description           |
|------|-------------|------|-----------------------|
| 8:6  |             | 1    | Spring-Extension ●    |
| 8:7  |             | 1    | Plate-Mounting ●      |
| 8:8  |             | 1    | Magnet ●              |
| 9    | 108-8025    | 1    | Adjustment Rail Set   |
| 9:1  |             | 1    | Rail-Adjustment, RH ● |
| 9:2  |             | 1    | Rail-Adjustment, LH ● |
| 9:3  |             | 1    | Stop-Rail ●           |
| 9:4  |             | 1    | Handle ●              |
| 9:5  |             | 3    | Screw ●               |
| 9:6  |             | 3    | Washer ●              |
| 9:7  |             | 1    | Screw ●               |
| 10   | 110-6189    | 1    | Switch Kit            |
| 10:1 |             | 1    | Switch ●              |
| 10:2 |             | 3    | Wire Tie ●            |
| 10:3 |             | 2    | Rivet ●               |

● Not serviced separately



## Head Light Assembly No. 114-5928

| Ref. | Part Number | Qty. | Description            |
|------|-------------|------|------------------------|
| 1    | 3217-6      | 1    | Nut-Hex                |
| 2    | 3217-9      | 1    | Nut-HH                 |
| 3    | 322-12      | 1    | Screw-HH               |
| 4    | 3253-4      | 1    | Washer-Lock            |
| 5    | 3253-7      | 1    | Washer-Lock            |
| 6    | 92-6595     | 1    | Lamp-Beam, Sealed      |
| 7    | 92-6596     | 1    | Bezel                  |
| 8    | 92-6597     | 1    | Bracket-Mounting       |
| 9    | 92-6598     | 1    | Bolt-Carriage, Drilled |
| 10   | 92-6599     | 4    | Screw                  |



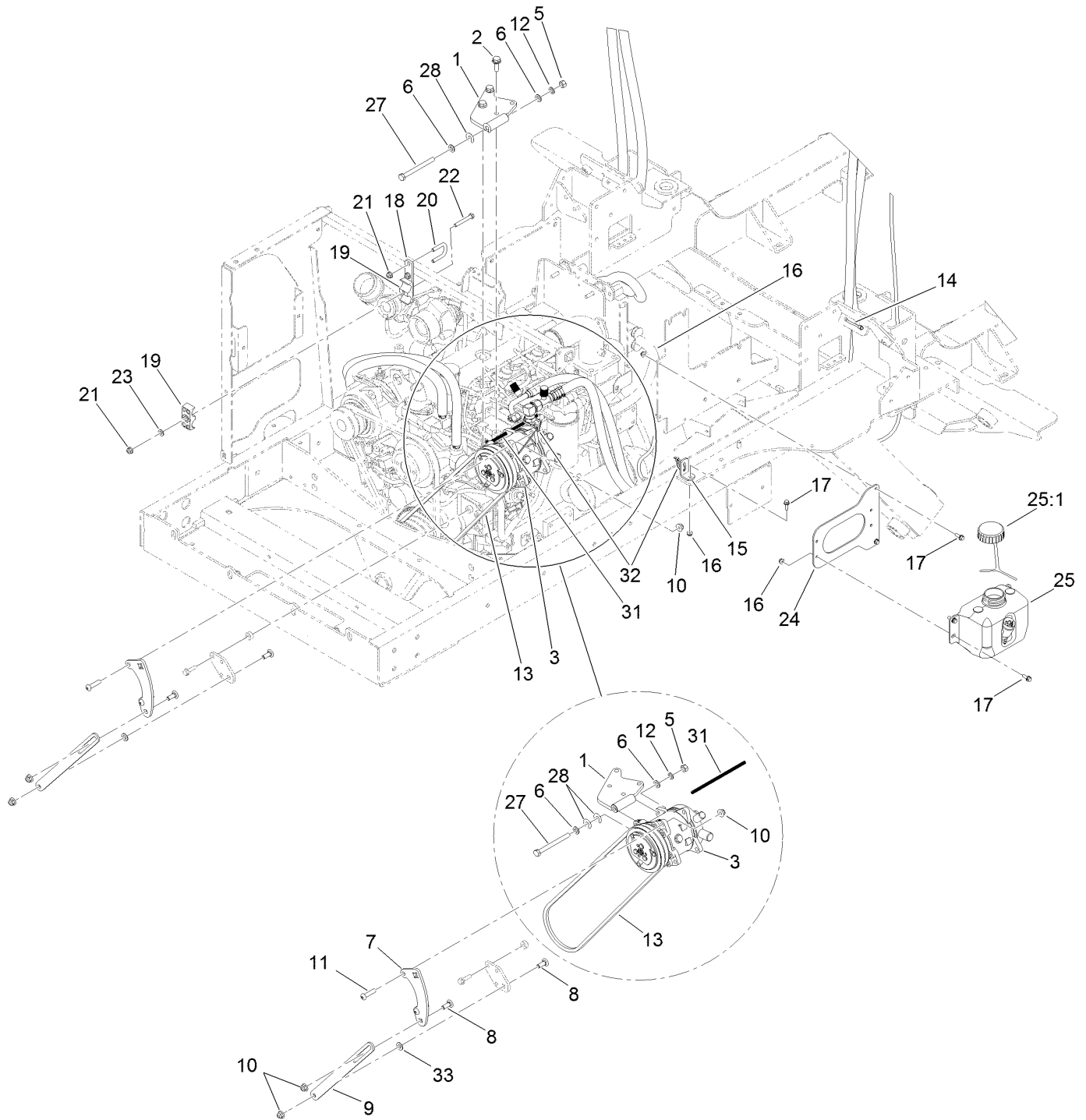
## Cab Mounting Assembly For Cab Model Only

| Ref. | Part Number | Qty. | Description           |
|------|-------------|------|-----------------------|
| 1    |             | 1    | Cab ASM ●             |
| 2    | 125-7545-03 | 1    | Panel-Transition, LH  |
| 3    | 130-5977    | 2    | Foam-Seal, Side Panel |
| 4    | 3230-23     | 10   | Bolt-CARR             |
| 5    | 104-8300    | 13   | Nut-HF, NI            |
| 6    | 125-7544-03 | 1    | Panel-Transition, RH  |
| 7    | 125-7547-03 | 1    | Panel-Rear, LH        |
| 8    | 125-7548-03 | 1    | Panel-Rear, Center    |
| 9    | 125-7546-03 | 1    | Panel-Rear, RH        |
| 10   | 130-0534    | 1    | Foam-Seal, Rear RH    |

| Ref. | Part Number | Qty. | Description               |
|------|-------------|------|---------------------------|
| 11   | 130-0535    | 1    | Foam-Seal, Rear LH        |
| 12   | 130-5991    | 1    | Foam-Floor                |
| 13   | 130-5605    | 1    | Gasket-Front              |
| 14   | 130-5606-03 | 1    | Bracket-Mount, Floor Foam |
| 15   | 3230-18     | 3    | Screw-CARR                |
| 16   | 115-5448    | 2    | Decal-Hood                |
| 17   | 130-5722    | 2    | Seal-Trim                 |
| 18   | 130-5723    | 2    | Seal-Trim                 |
| 19   | 130-5724    | 1    | Seal-Trim                 |
| 20   | 130-5990    | 1    | Tread-Floor               |

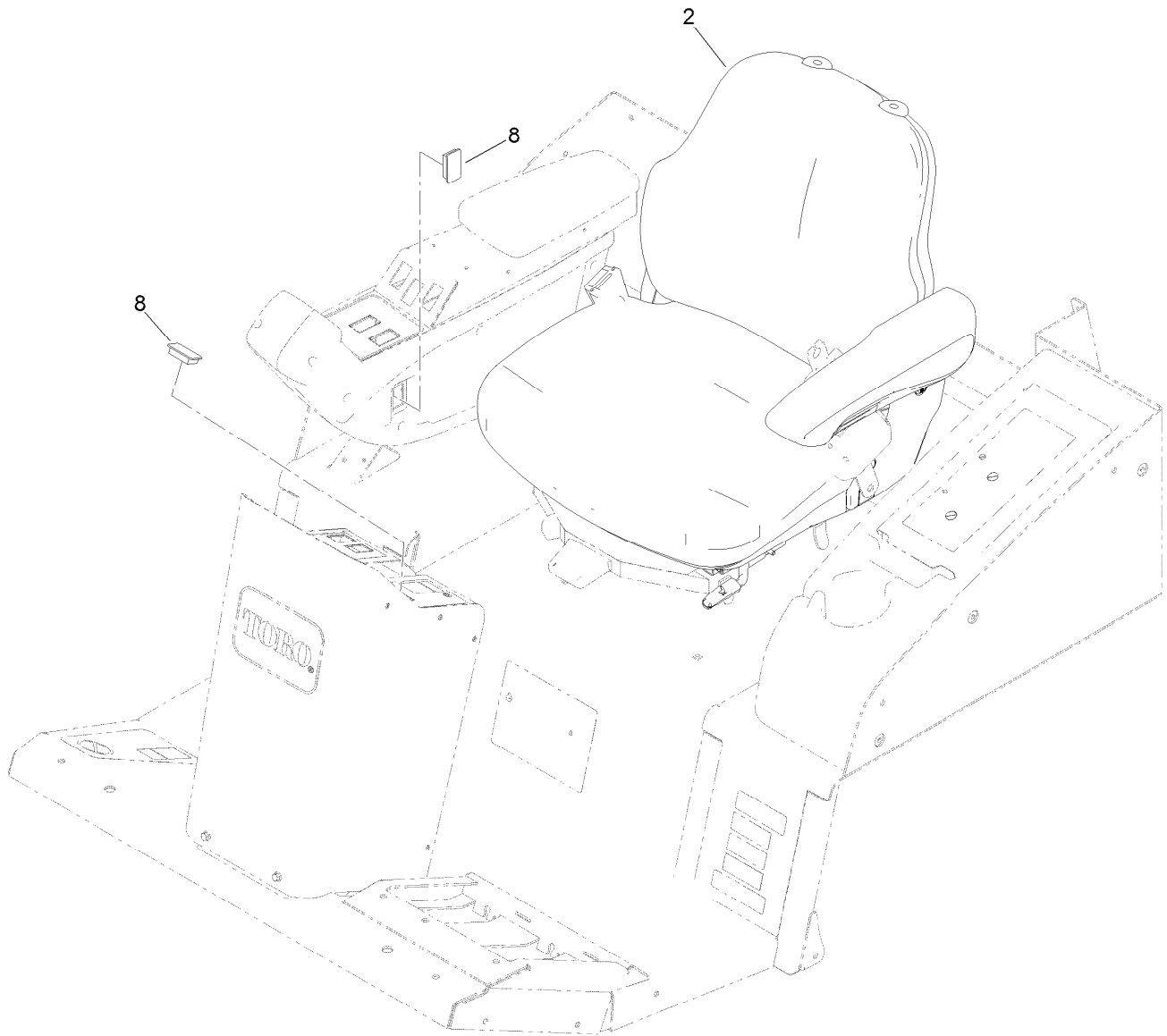
● Not serviced separately

# Compressor Mount and Cab Fluids Assembly For Cab Model Only



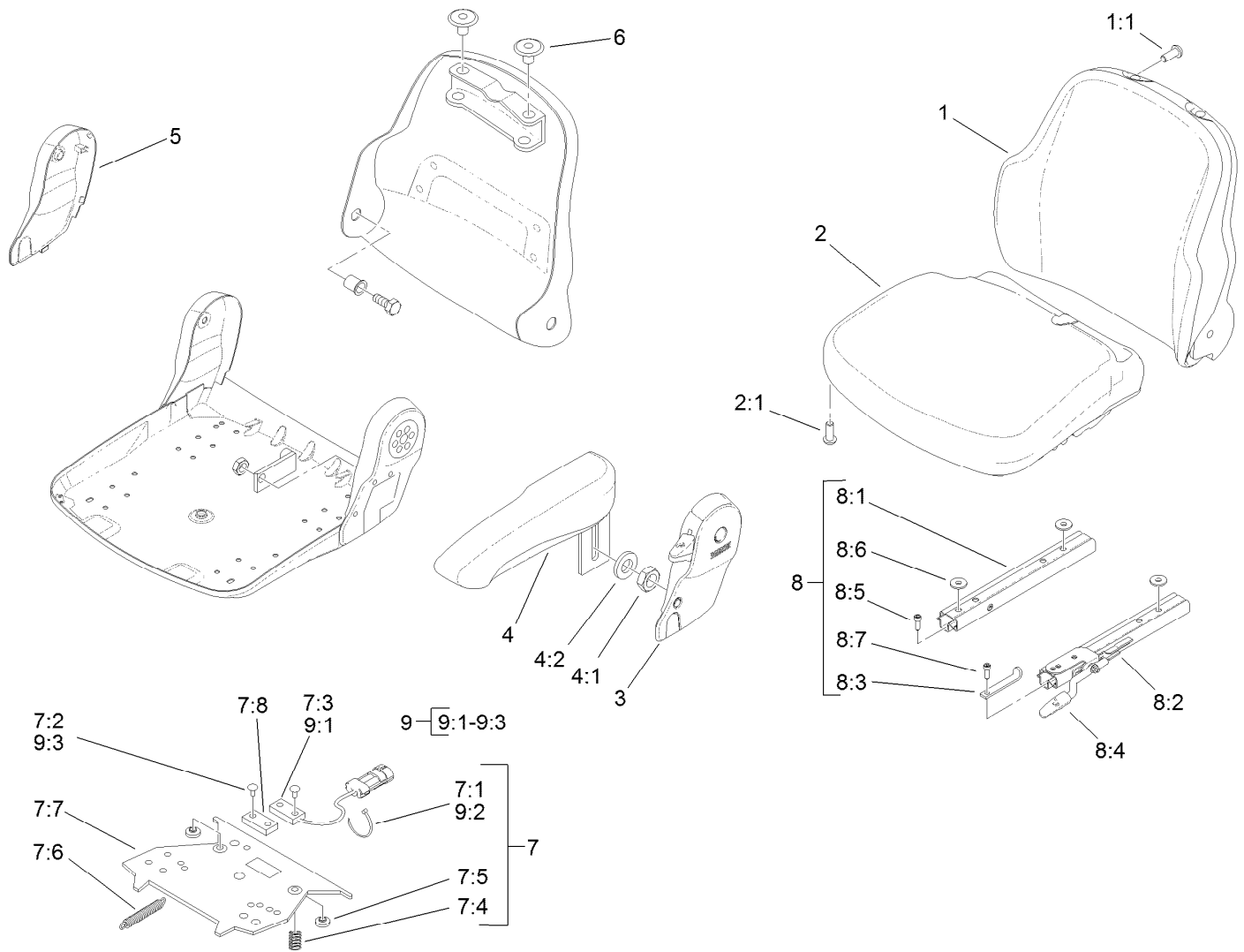
## Compressor Mount and Cab Fluids Assembly For Cab Model Only (continued)

| <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i>      | <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i>        |
|-------------|--------------------|-------------|-------------------------|-------------|--------------------|-------------|---------------------------|
| 1           | 131-2286-03        | 1           | Plate-Pivot             | 17          | 3234-4             | 7           | Screw-HHF                 |
| 2           | 33105-030          | 4           | Screw-HHF               | 18          | 114-5616           | 1           | Plate-Mount, Heater Hoses |
| 3           | 119-0103           | 1           | Compressor              | 19          | 56-7974            | 2           | Clamp-Tube                |
| 5           | 33025-00           | 1           | Nut-Lock, NI            | 20          | 114-0004           | 1           | U-Bolt                    |
| 6           | 33095-00           | 2           | Washer-Flat             | 21          | 104-8300           | 3           | Nut-HF, NI                |
| 7           | 114-4948           | 1           | Plate-Mount, Compressor | 22          | 322-11             | 1           | Screw-HH                  |
| 8           | 3231-22            | 2           | Screw-CARR              | 23          | 3256-23            | 1           | Washer-Plain              |
| 9           | 114-4949-03        | 1           | Arm-Tensioner           | 24          | 125-5256           | 1           | Plate-Tank Mount          |
| 10          | 104-8301           | 4           | Nut-HF, NI              | 25          | 125-5257           | 1           | Tank-Fluid, Washer        |
| 11          | 95-3857            | 2           | Screw-HSBH              | 25:1        | 125-5258           | 1           | Lid-Tank, Washer Fluid    |
| 12          | 48-9590            | 1           | Washer-Lock             | 27          | 33115-110          | 1           | Screw-HH                  |
| 13          | 105-3693           | 1           | Belt-Fan                | 28          | 119-7734           | 2           | Shim                      |
| 14          | 3290-379           | 2           | Tie-Cable               | 31          | 115-8882           | 1           | Conduit-Convoluted        |
| 15          | 84-5330            | 1           | Bracket-Prop, Hood      | 32          | 3290-378           | 2           | Tie-Cable                 |
| 16          | 104-7201           | 7           | Nut-HF, NI              | 33          | 3256-24            | 1           | Washer-Plain              |



## Cab Seat Assembly For Cab Model Only

| <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i>    |
|-------------|--------------------|-------------|-----------------------|
| 2           | 117-9429           | 1           | Matrix Cloth Seat ASM |
| 8           | 99-7420            | 2           | Plug-Hole             |



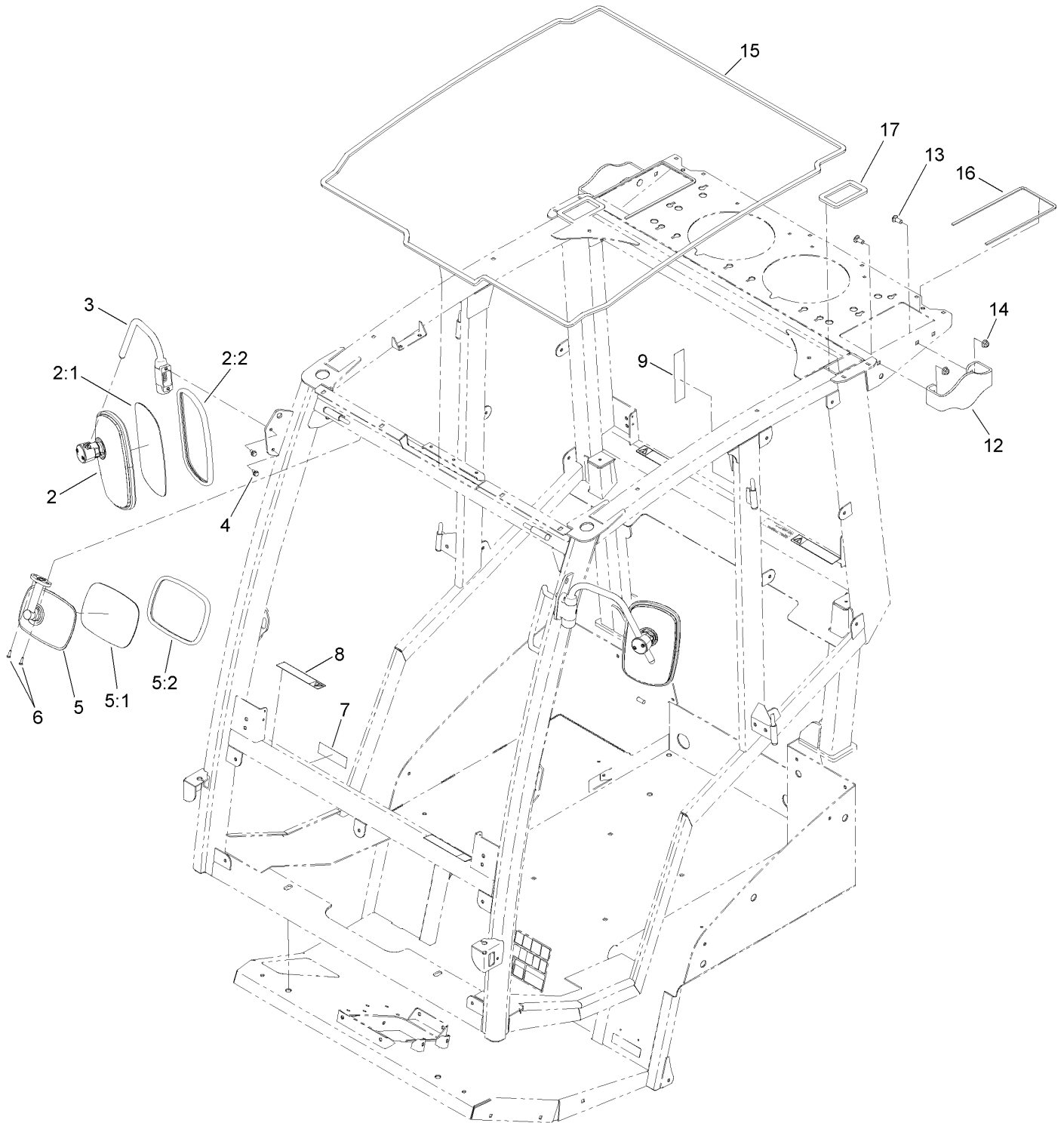
## Cloth Premium Seat Assembly No. 117-9429

| Ref. | Part Number | Qty. | Description                       |
|------|-------------|------|-----------------------------------|
| 1    | 117-9415    | 1    | Backrest Cushion ASM Matrix Cloth |
| 1:1  | 119-7742    | 4    | Screw-Cushion                     |
| 2    | 117-9416    | 1    | Seat Cushion ASM Matrix Cloth     |
| 2:1  | 119-7742    | 3    | Screw-Cushion                     |
| 3    | 108-8018    | 1    | Cover-Armrest                     |
| 4    | 108-8019    | 1    | LH Armrest ASM                    |
| 4:1  | 82-9650     | 1    | Nut                               |
| 4:2  | 107-1198    | 1    | Washer                            |
| 5    | 108-8021    | 1    | Cover-Armrest                     |
| 6    | 108-8022    | 2    | Cover-Black                       |
| 7    | 108-8024    | 1    | Switch Kit                        |
| 7:1  |             | 3    | Wire Tie ●                        |
| 7:2  |             | 4    | Rivet ●                           |
| 7:3  |             | 1    | Sensor-Seat Switch ●              |
| 7:4  |             | 2    | Spring-Compression ●              |

| Ref. | Part Number | Qty. | Description             |
|------|-------------|------|-------------------------|
| 7:5  |             | 2    | Bumper-Pressure Plate ● |
| 7:6  |             | 1    | Spring-Extension ●      |
| 7:7  |             | 1    | Plate-Mounting ●        |
| 7:8  |             | 1    | Magnet ●                |
| 8    | 108-8025    | 1    | Adjustment Rail Set     |
| 8:1  |             | 1    | Rail-Adjustment, RH ●   |
| 8:2  |             | 1    | Rail-Adjustment, LH ●   |
| 8:3  |             | 1    | Stop-Rail ●             |
| 8:4  |             | 1    | Handle ●                |
| 8:5  |             | 3    | Screw ●                 |
| 8:6  |             | 3    | Washer ●                |
| 8:7  |             | 1    | Screw ●                 |
| 9    | 110-6189    | 1    | Switch Kit              |
| 9:1  |             | 1    | Switch ●                |
| 9:2  |             | 3    | Wire Tie ●              |
| 9:3  |             | 2    | Rivet ●                 |

● Not serviced separately

# Cab Frame, Mirror and Decal Assembly For Cab Model Only

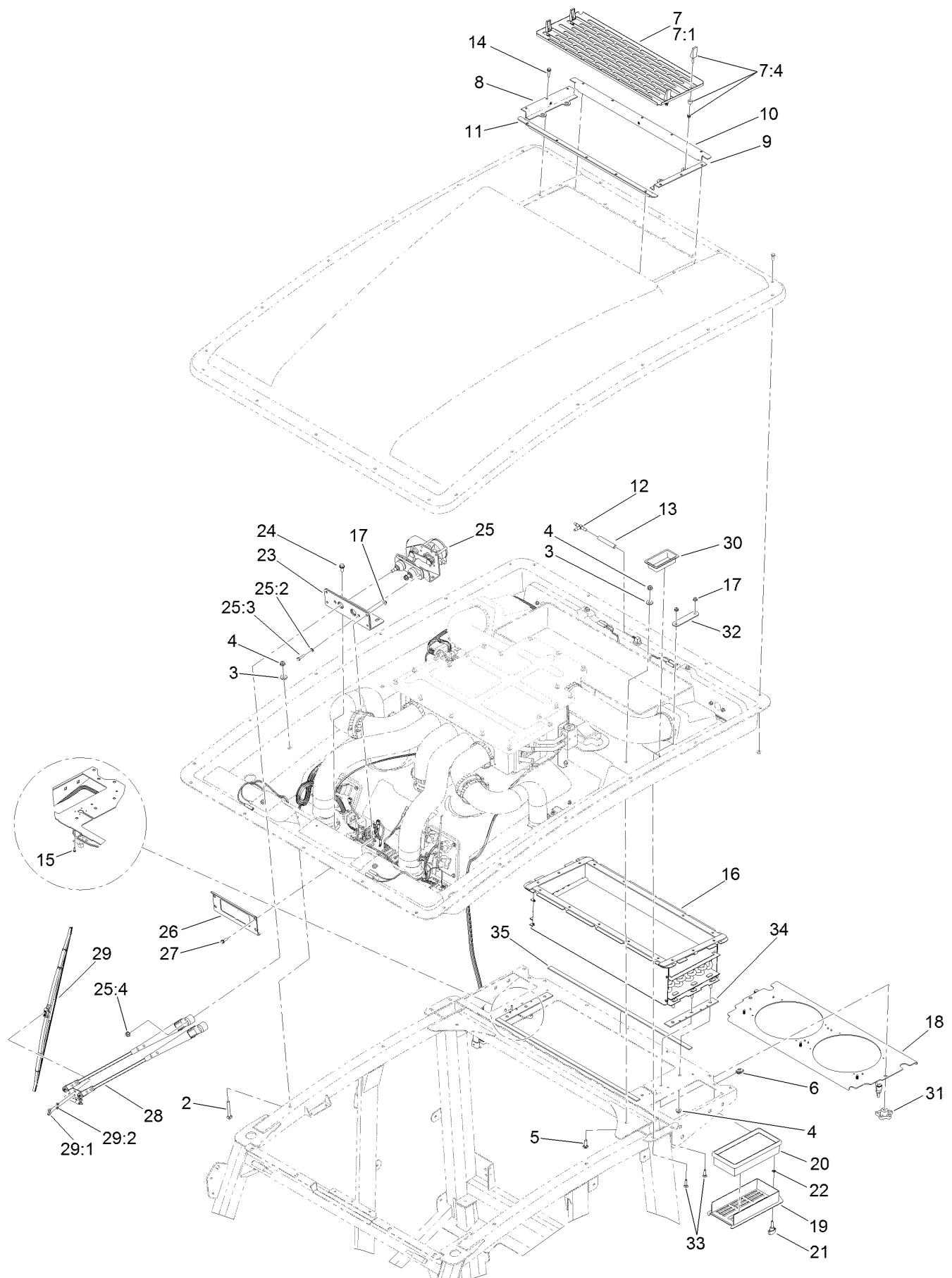


## Cab Frame, Mirror and Decal Assembly For Cab Model Only (continued)

| <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i>  | <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i>         |
|-------------|--------------------|-------------|---------------------|-------------|--------------------|-------------|----------------------------|
| 2           | 121-8341           | 2           | Side Mirror ASM     | 7           | 130-5356           | 1           | Decal-Traction Pedal       |
| 2:1         |                    | 1           | Mirror-Glass ●      | 8           | 130-0611           | 4           | Decal-Window, Pin          |
| 2:2         |                    | 1           | Gasket ●            | 9           | 130-0594           | 1           | Decal-Warning              |
| 3           | 121-8275           | 2           | Arm-Mirror, Side    | 12          | 130-5791-03        | 2           | Deck-Stop                  |
| 4           | 33103-016          | 4           | Screw-HHF           | 13          | 3231-12            | 4           | Bolt-CARR                  |
| 5           | 121-8343           | 1           | Interior Mirror ASM | 14          | 104-8301           | 4           | Nut-HF, NI                 |
| 5:1         |                    | 1           | Mirror ●            | 15          | 130-0586           | 1           | Seal-Foam, Frame Roof      |
| 5:2         |                    | 1           | Gasket ●            | 16          | 130-0587           | 2           | Seal-Foam, Roof Air Filter |
| 6           | 32144-32           | 2           | Screw-PPH           | 17          | 130-5855           | 2           | Seal-Tube, Rear            |

● Not serviced separately

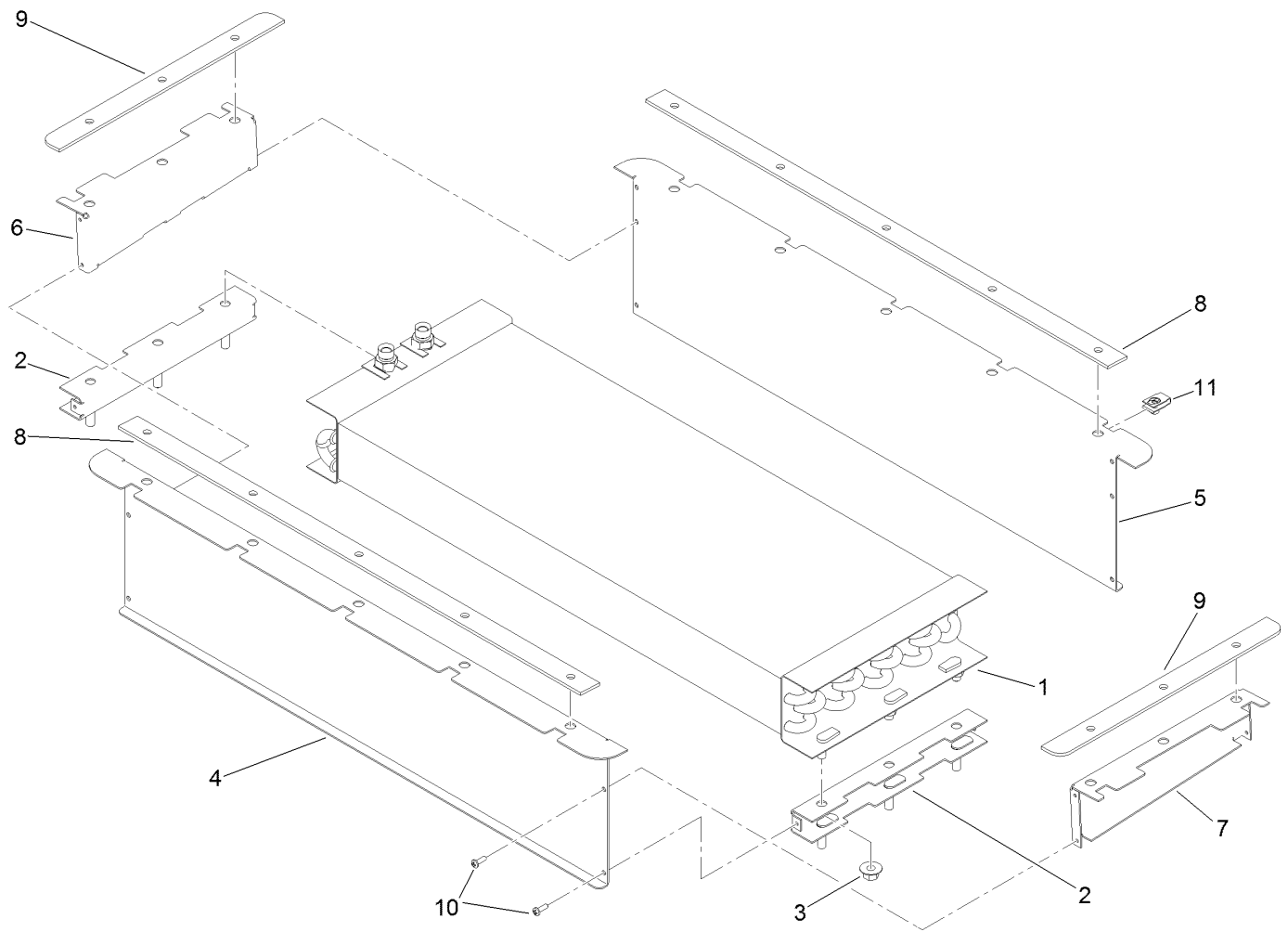
# Windshield Wiper, Filter and Air Conditioning Assembly For Cab Model Only



# Windshield Wiper, Filter and Air Conditioning Assembly For Cab Model Only (continued)

| <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i>  | <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i>        |
|-------------|--------------------|-------------|---------------------|-------------|--------------------|-------------|---------------------------|
| 2           | 3230-9             | 4           | Screw-CARR          | 21          | 126-5846           | 2           | Knob-T                    |
| 3           | 3256-3             | 17          | Washer-Flat         | 22          | 106-8737           | 2           | Nut-Retainer              |
| 4           | 104-8300           | 21          | Nut-HF, NI          | 23          | 130-5871           | 1           | Bracket-Wiper             |
| 5           | 3230-22            | 13          | Screw-CARR          | 24          | 32144-11           | 3           | Screw-HWH                 |
| 6           | 107069             | 2           | Clip                | 25          | 125-7452           | 1           | Wiper Motor ASM           |
| 7           | 132-3529           | 1           | A C Screen ASM      | 25:2        | 3253-3             | 1           | Washer-Lock               |
| 7:1         | 132-3530-03        | 1           | Screen              | 25:3        | 33113-025          | 1           | Screw-HH                  |
| 7:4         | 74-5950            | 4           | Latch-Swell         | 25:4        | 112-2844           | 2           | Nut-HF                    |
| 8           | 132-3534-03        | 1           | Seal-Side, Right    | 26          | 130-6068-03        | 1           | Plate-Washer, Wiper Motor |
| 9           | 132-3533-03        | 1           | Seal-Side, Left     | 27          | 32105-15           | 4           | Screw-HWH                 |
| 10          | 132-3532-03        | 1           | Seal-Rear           | 28          | 125-7453           | 1           | Arm-Wiper                 |
| 11          | 132-3531-03        | 1           | Seal-Front          | 29          | 125-7454           | 1           | Blade-Wiper               |
| 12          | 99-5005            | 1           | Fitting-Tee, Barbed | 29:1        | 47-2830            | 2           | Screw                     |
| 13          | 114-3765           | 1           | Hose-Fuel           | 29:2        | 43-5920            | 2           | Washer-Lock, Spring       |
| 14          | 120-4654           | 16          | Screw-HHF           | 30          | 130-5661           | 2           | Tube-Sleeve               |
| 15          | 363-8245           | 8           | Screw-TAP           | 31          | 117-5976           | 2           | Knob-Handle               |
| 16          | 132-3468           | 1           | A/C Duct ASM        | 32          | 130-5854           | 2           | Brace-Seal                |
| 17          | 104-7201           | 8           | Nut-HF, NI          | 33          | 3229-30            | 4           | Screw-CARR                |
| 18          | 132-3488           | 1           | Panel-Fan           | 34          | 132-3608           | 2           | Seal-Edge                 |
| 19          | 125-9825-03        | 2           | Cover-Air, Fresh    | 35          | 132-3609           | 2           | Seal-Strip                |
| 20          | 121-8457           | 2           | Filter-Air          |             |                    |             |                           |

# Air Conditioning Duct Assembly No. 132-3468 For Cab Model Only

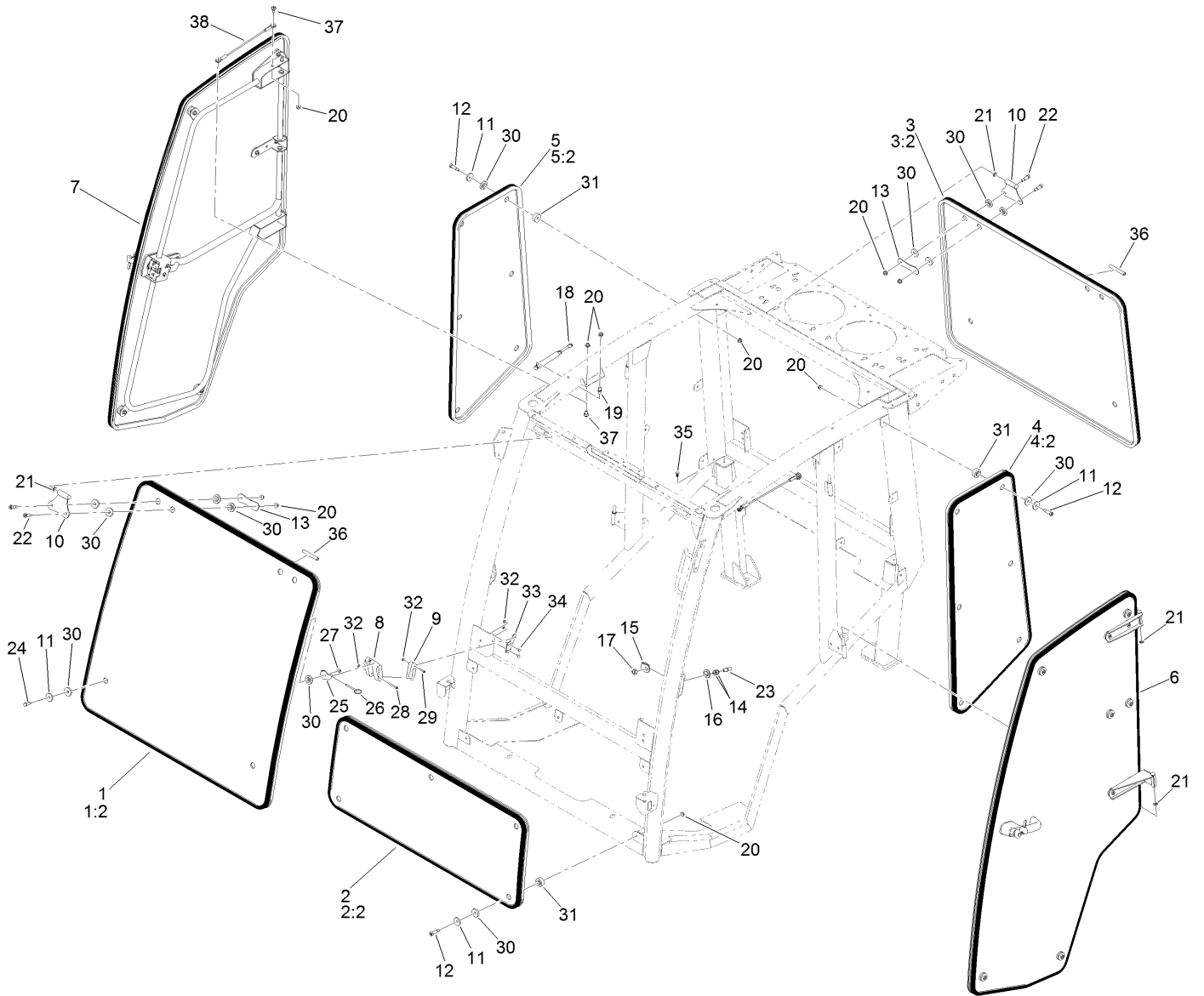


# Air Conditioning Duct Assembly No. 132-3468

## For Cab Model Only (continued)

| <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i> | <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i> |
|-------------|--------------------|-------------|--------------------|-------------|--------------------|-------------|--------------------|
| 1           | 121-8447           | 1           | Core-Condenser     | 7           | 132-3465-03        | 1           | Wall-Side, Left    |
| 2           | 132-3469-03        | 2           | Leg-Lower          | 8           | 132-3466           | 2           | Seal-Strip         |
| 3           | 32128-44           | 6           | Nut                | 9           | 132-3467           | 2           | Seal-Edge          |
| 4           | 132-3462-03        | 1           | Wall-Front         | 10          | 363-8245           | 12          | Screw-TAP          |
| 5           | 132-3463-03        | 1           | Wall-Back          | 11          | 107069             | 16          | Clip               |
| 6           | 132-3464-03        | 1           | Wall-Side, Right   |             |                    |             |                    |

# Window and Door Assembly For Cab Model Only

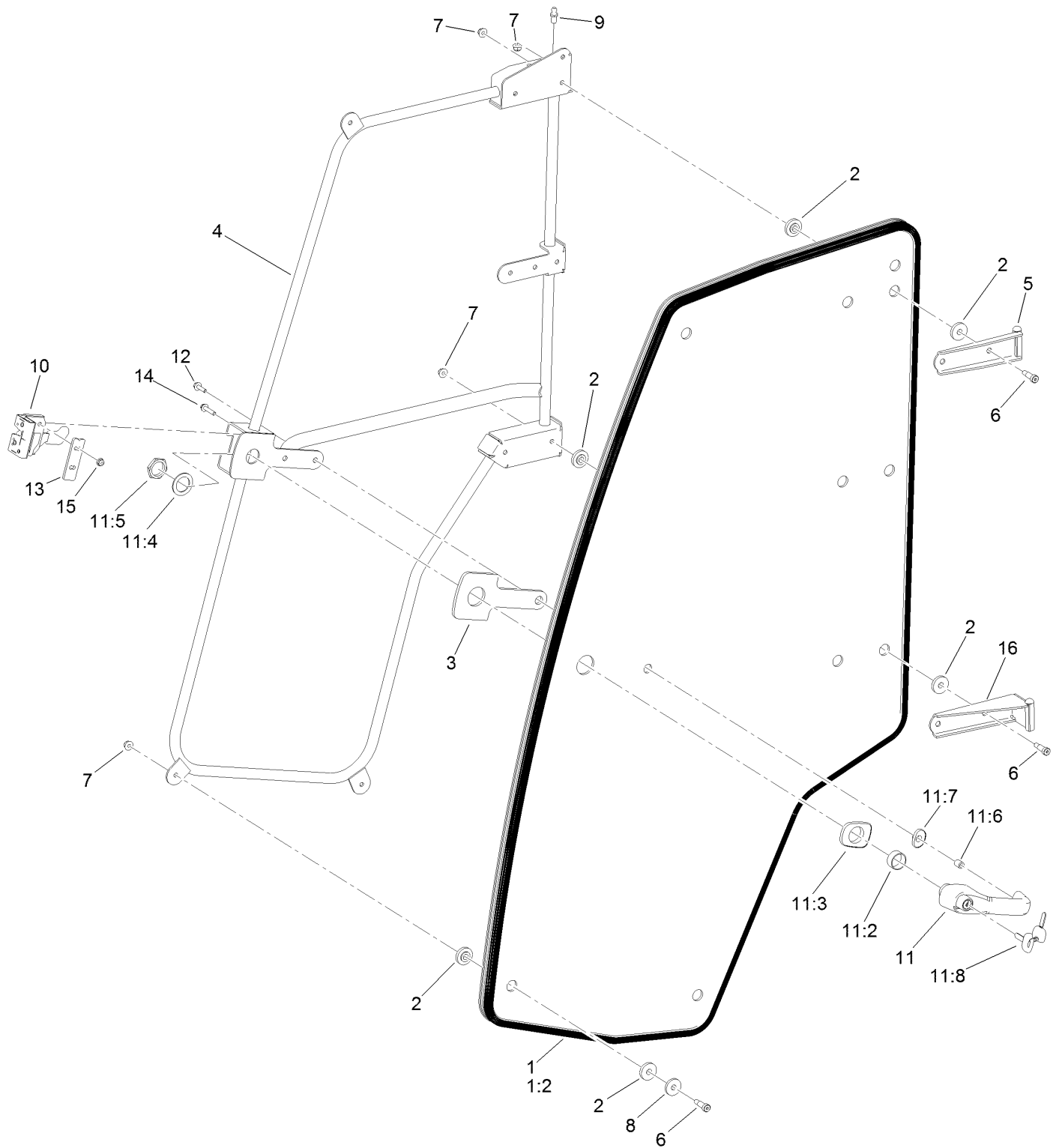


## Window and Door Assembly For Cab Model Only (continued)

| <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i>       | <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i>  |
|-------------|--------------------|-------------|--------------------------|-------------|--------------------|-------------|---------------------|
| 1           | 130-5680           | 1           | Upper Front Window ASM   | 18          | 130-6083           | 2           | Spring-Gas, Door    |
| 1:2         | 121-8212           | 1           | Seal-Trim                | 19          | 98-3104            | 2           | Stud-Ball           |
| 2           | 130-5681           | 1           | Lower Front Window ASM   | 20          | 104-8300           | 31          | Nut-HF, NI          |
| 2:2         | 121-8211           | 1           | Trim-Window, Front       | 21          | 121-8441           | 8           | Washer-Spacer       |
| 3           | 130-5690           | 1           | Rear Window ASM          | 22          | 125-9520           | 8           | Screw-Shoulder, HSH |
| 3:2         | 121-8213           | 1           | Trim-Window, Rear        | 23          | 125-9993           | 2           | Striker-Stud        |
| 4           | 130-6187           | 1           | LH Side Window ASM       | 24          | 119-9812           | 4           | Bolt-Shoulder       |
| 4:2         | 130-0502           | 1           | Trim-Window, Stationary  | 25          | 125-9987           | 4           | Mount-Latch         |
| 5           | 130-6186           | 1           | RH Side Window ASM       | 26          | 127-9850           | 4           | Pin-Release, Quick  |
| 5:2         | 130-0502           | 1           | Trim-Window, Stationary  | 27          | 104-7201           | 4           | Nut-HF, NI          |
| 6           |                    | 1           | LH Door ASM ●            | 28          | 3274-59            | 4           | Screw-HSH           |
| 7           |                    | 1           | RH Door ASM ●            | 29          | 3274-14            | 4           | Screw-HSH           |
| 8           | 125-9792           | 4           | Handle-Window            | 30          | 125-9982           | 41          | Bushing-Flange      |
| 9           | 125-9793           | 4           | Link-Window              | 31          | 125-9537           | 17          | Bushing-Flange      |
| 10          | 121-8535-03        | 4           | Hinge-Window             | 32          | 120-9681           | 16          | Nut-Lock, NI        |
| 11          | 130-5815           | 21          | Washer-Backup            | 33          | 130-0590           | 4           | Mount-Tab           |
| 12          | 125-9521           | 17          | Screw-Shldr HSH          | 34          | 1-807513           | 8           | Bolt-CARR           |
| 13          | 127-9933           | 4           | Plate-Backer, Windshield | 35          | 114-4899           | 2           | Rivet-Push          |
| 14          | 73-0040            | 4           | Washer-Thrust            | 36          | 130-5578           | 2           | Tubing-Seal, Rubber |
| 15          | 121-8393           | 2           | Guard-Striker            | 37          | 120-9471           | 4           | Bolt-Shoulder       |
| 16          | 125-9992           | 2           | Adjuster-Stud            | 38          | 130-5726           | 2           | Lanyard             |
| 17          | 106-0327           | 2           | Nut-Hex                  |             |                    |             |                     |

● Not serviced separately

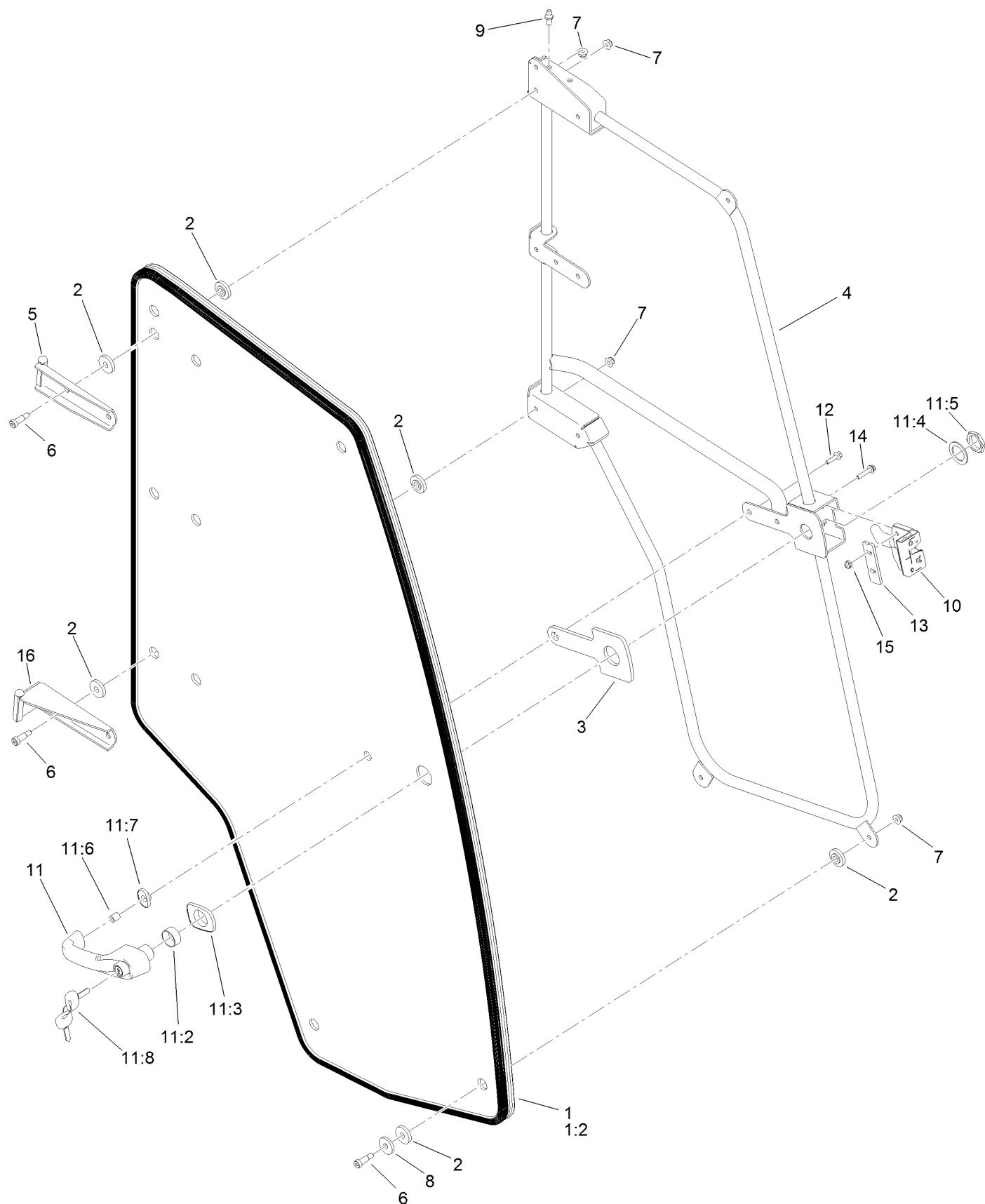
# Left Hand Door Assembly For Cab Model Only



## Left Hand Door Assembly For Cab Model Only (continued)

| <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i>   | <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i>      |
|-------------|--------------------|-------------|----------------------|-------------|--------------------|-------------|-------------------------|
| 1           | 130-6185           | 1           | LH Door ASM          | 11:2        | 121-8628           | 1           | Cylinder-Mounting, Key  |
| 1:2         | 121-8317           | 1           | Trim-Window, Door    | 11:3        | 121-8322           | 1           | Grommet-Mounting, Large |
| 2           | 125-9982           | 20          | Bushing-Flange       | 11:4        | 121-8327           | 1           | Washer                  |
| 3           | 121-8331           | 1           | Gasket-Handle        | 11:5        | 121-8328           | 1           | Nut                     |
| 4           | 125-7358-03        | 1           | Frame-Door, LH       | 11:6        | 121-8627           | 1           | Cylinder-Mounting, End  |
| 5           | 130-0525-03        | 1           | Hinge-Door, Top (LH) | 11:7        | 121-8323           | 1           | Grommet-Mounting, Small |
| 6           | 125-9520           | 10          | Screw-Shoulder, HSH  | 11:8        | 125-9531           | 1           | Key-Set                 |
| 7           | 104-8300           | 11          | Nut-HF, NI           | 12          | 33103-025          | 1           | Screw-HHF               |
| 8           | 130-5815           | 6           | Washer-Backup        | 13          | 121-8395           | 1           | Plate-Support, Latch    |
| 9           | 98-3104            | 1           | Stud-Ball            | 14          | 3234-21            | 2           | Screw-HHF               |
| 10          | 121-8391           | 1           | Latch-LH             | 15          | 104-7201           | 2           | Nut-HF, NI              |
| 11          | 121-8630           | 1           | Handle ASM           | 16          | 130-0526-03        | 1           | Hinge-Door, Bottom (LH) |

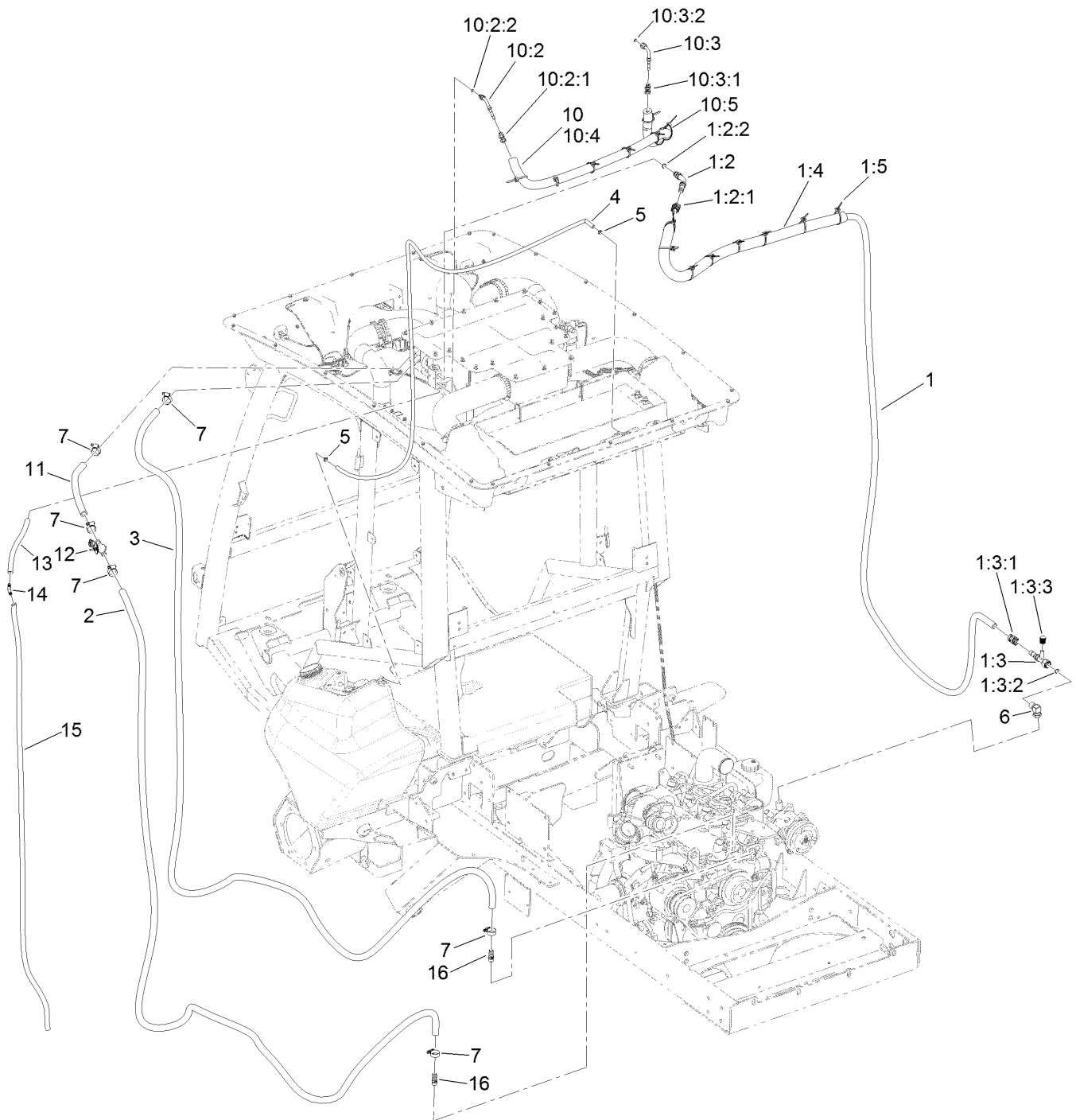
# Right Hand Door Assembly For Cab Model Only



## Right Hand Door Assembly For Cab Model Only (continued)

| <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i>   | <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i>      |
|-------------|--------------------|-------------|----------------------|-------------|--------------------|-------------|-------------------------|
| 1           | 130-6184           | 1           | RH Door ASM          | 11:2        | 121-8628           | 1           | Cylinder-Mounting, Key  |
| 1:2         | 121-8317           | 1           | Trim-Window, Door    | 11:3        | 121-8322           | 1           | Grommet-Mounting, Large |
| 2           | 125-9982           | 20          | Bushing-Flange       | 11:4        | 121-8327           | 1           | Washer                  |
| 3           | 121-8331           | 1           | Gasket-Handle        | 11:5        | 121-8328           | 1           | Nut                     |
| 4           | 125-7359-03        | 1           | Frame-Door, RH       | 11:6        | 121-8627           | 1           | Cylinder-Mounting, End  |
| 5           | 130-0529-03        | 1           | Hinge-Door, Top (RH) | 11:7        | 121-8323           | 1           | Grommet-Mounting, Small |
| 6           | 125-9520           | 10          | Screw-Shoulder, HSH  | 11:8        | 125-9531           | 1           | Key-Set                 |
| 7           | 104-8300           | 11          | Nut-HF, NI           | 12          | 33103-025          | 1           | Screw-HHF               |
| 8           | 130-5815           | 6           | Washer-Backup        | 13          | 121-8395           | 1           | Plate-Support, Latch    |
| 9           | 98-3104            | 1           | Stud-Ball            | 14          | 3234-21            | 2           | Screw-HHF               |
| 10          | 121-8390           | 1           | Latch-RH             | 15          | 104-7201           | 2           | Nut-HF, NI              |
| 11          | 121-8630           | 1           | Handle ASM           | 16          | 130-0530-03        | 1           | Hinge-Door, Bottom (RH) |

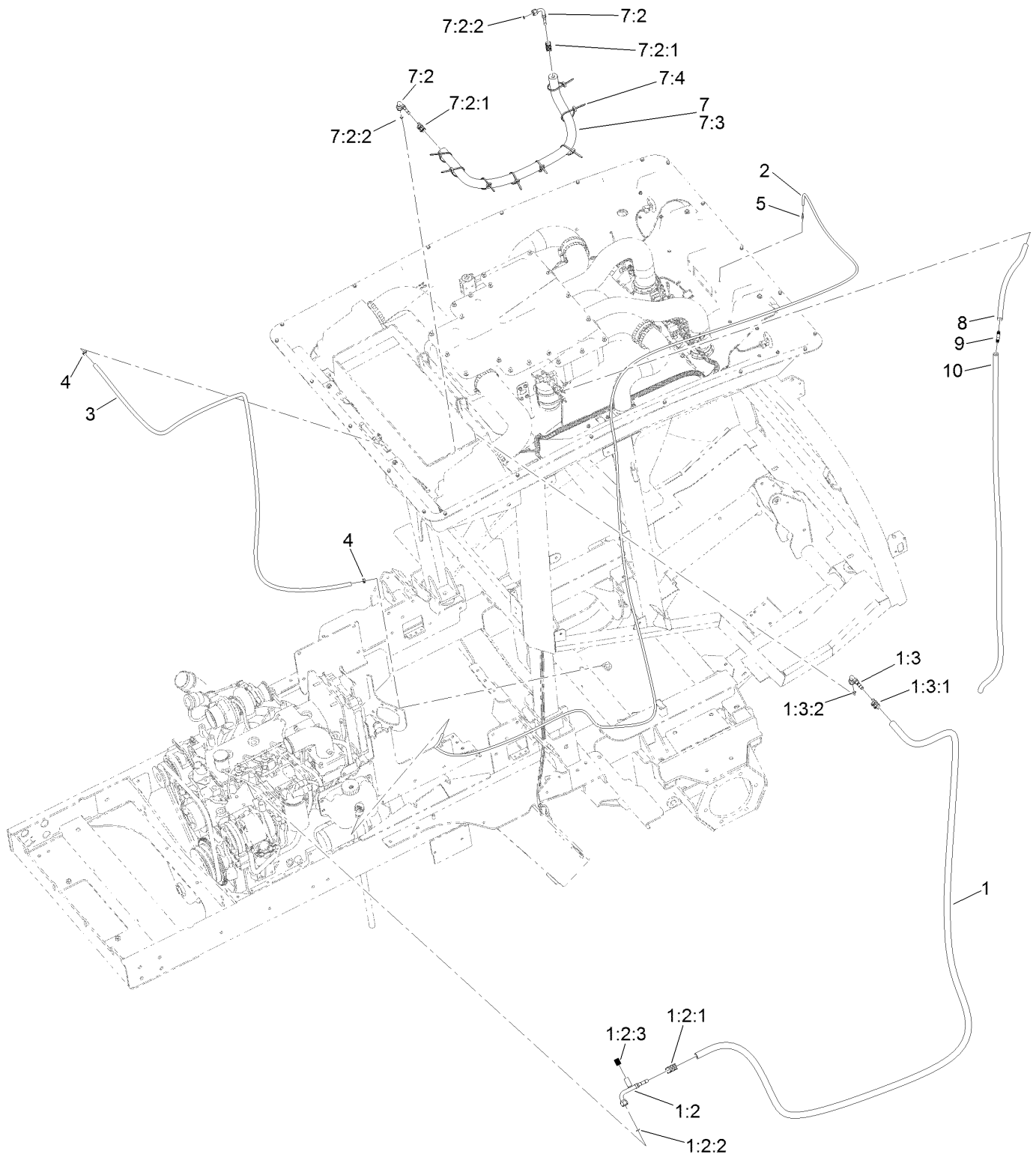
# Left Side Hose Assembly For Cab Model Only



## Left Side Hose Assembly For Cab Model Only (continued)

| <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i>       | <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i>     |
|-------------|--------------------|-------------|--------------------------|-------------|--------------------|-------------|------------------------|
| 1           | 130-5620           | 1           | A/C Hose ASM             | 10          | 125-9702           | 1           | Hose ASM               |
| 1:2         | 130-5754           | 1           | Fitting-Male, 45 DEG     | 10:2        | 130-5753           | 1           | Fitting-45 DEG         |
| 1:2:1       | 130-5775           | 1           | Fitting Kit              | 10:2:1      | 130-5772           | 1           | Fitting Kit            |
| 1:2:2       | 117-2780           | 1           | O-Ring                   | 10:2:2      | 117-2778           | 1           | O-Ring                 |
| 1:3         | 130-5755           | 1           | Fitting-Female, Straight | 10:3        | 130-5751           | 1           | Fitting-Female, 90 DEG |
| 1:3:1       | 130-5775           | 1           | Fitting Kit              | 10:3:1      | 130-5772           | 1           | Fitting Kit            |
| 1:3:2       | 117-2780           | 1           | O-Ring                   | 10:3:2      | 117-2778           | 1           | O-Ring                 |
| 1:3:3       | 117-2784           | 1           | Cap-Side, Low            | 10:4        | 130-5958           | 1           | Cover-Foam             |
| 1:4         | 130-5959           | 1           | Cover-Foam               | 10:5        | 3290-378           | 8           | Tie-Cable              |
| 1:5         | 3290-378           | 8           | Tie-Cable                | 11          | 125-9706           | 1           | Hose-Heater            |
| 2           | 130-5622           | 1           | Hose-Heater              | 12          | 120-4947           | 1           | Valve-Heater           |
| 3           | 130-5946           | 1           | Hose-Heater              | 13          | 125-9865           | 1           | Hose-Drain             |
| 4           | 130-5813           | 1           | Hose-Fuel                | 14          | 130-0578           | 1           | Fitting-Barb, 90 DEG   |
| 5           | 2412-98            | 2           | Clamp-Hose               | 15          | 125-9866           | 1           | Hose-Drain             |
| 6           | 119-0128           | 1           | Fitting-Elbow, 90 DEG    | 16          | 117-9410           | 2           | Fitting-Straight       |
| 7           | 2412-129           | 6           | Clamp-Hose               |             |                    |             |                        |

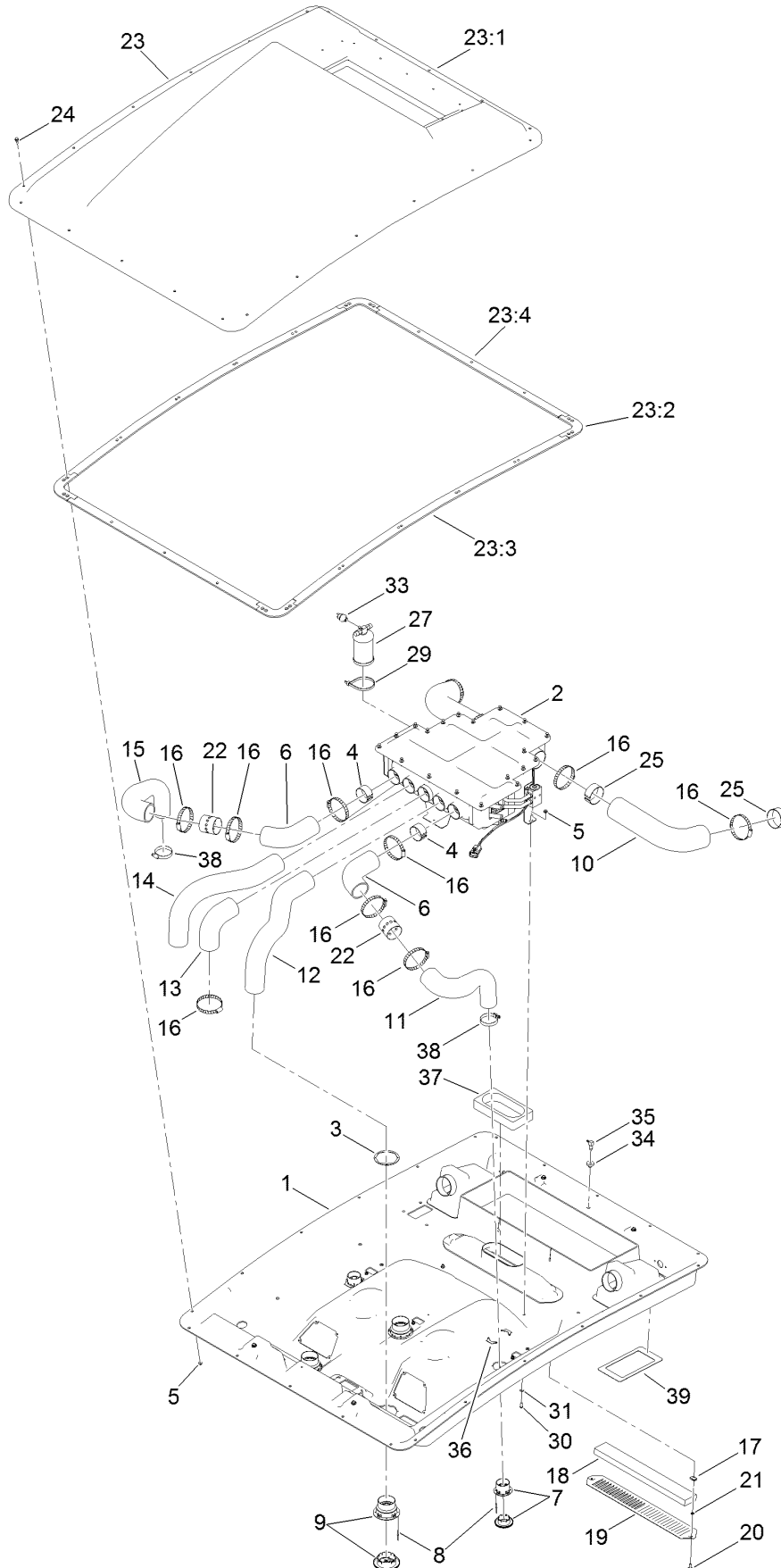
# Right Side Hose Assembly For Cab Model Only



## Right Side Hose Assembly For Cab Model Only (continued)

| <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i>     | <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i>     |
|-------------|--------------------|-------------|------------------------|-------------|--------------------|-------------|------------------------|
| 1           | 130-5621           | 1           | A/C Hose ASM           | 5           | 127-9905           | 1           | Fitting-Hose, Barb     |
| 1:2         | 130-5758           | 1           | Fitting-Female, 90 DEG | 7           | 125-9703           | 1           | Hose ASM               |
| 1:2:1       | 130-5773           | 1           | Fitting Kit            | 7:2         | 130-5751           | 2           | Fitting-Female, 90 DEG |
| 1:2:2       | 117-2779           | 1           | O-Ring                 | 7:2:1       | 130-5772           | 1           | Fitting Kit            |
| 1:2:3       | 117-2783           | 1           | Cap-Side, High         | 7:2:2       | 117-2778           | 1           | O-Ring                 |
| 1:3         | 130-5752           | 1           | Fitting-Female, 90 DEG | 7:3         | 130-5958           | 1           | Cover-Foam             |
| 1:3:1       | 130-5773           | 1           | Fitting Kit            | 7:4         | 3290-378           | 8           | Tie-Cable              |
| 1:3:2       | 117-2778           | 1           | O-Ring                 | 8           | 125-9865           | 1           | Hose-Drain             |
| 2           | 130-5624           | 1           | Hose-Fluid, Wiper      | 9           | 130-0578           | 1           | Fitting-Barb, 90 DEG   |
| 3           | 130-5813           | 1           | Hose-Fuel              | 10          | 125-9866           | 1           | Hose-Drain             |
| 4           | 2412-98            | 2           | Clamp-Hose             |             |                    |             |                        |

# Mixing Box and Vent Hose Assembly For Cab Model Only

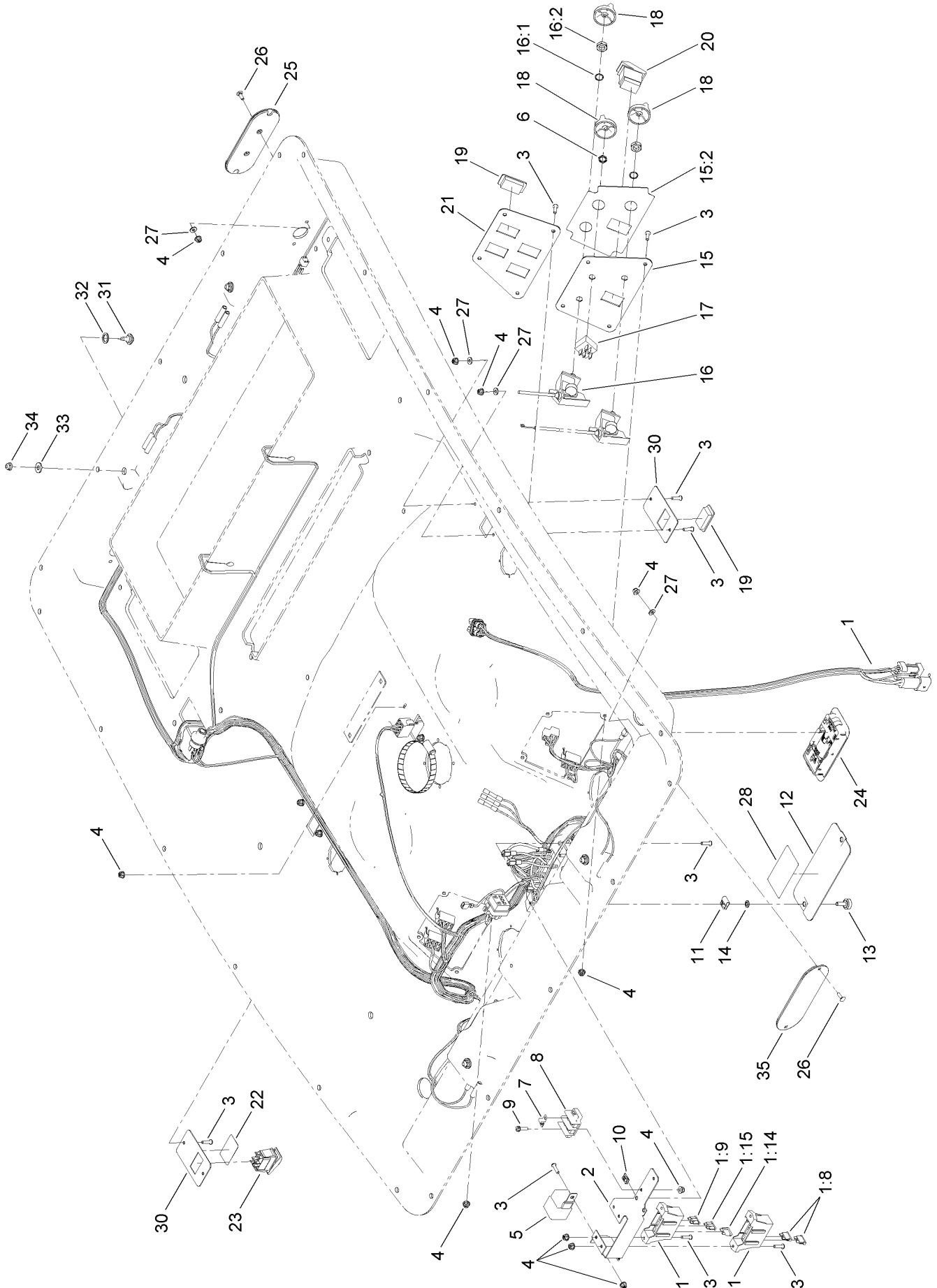


## Mixing Box and Vent Hose Assembly For Cab Model Only (continued)

| <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i>                | <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i>    |
|-------------|--------------------|-------------|-----------------------------------|-------------|--------------------|-------------|-----------------------|
| 1           | 121-8470           | 1           | Headliner                         | 21          | 106-8737           | 2           | Nut-Retainer          |
| 2           | 121-8495           | 1           | Box-Mixing, Heater A/C            | 22          | 130-5927           | 2           | Adapter-Bleed         |
| 3           | 130-0558           | 3           | Backplate-Rivet                   | 23          |                    | 1           | Roof ASM ●            |
| 4           | 130-5938           | 2           | Tube-Support                      | 23:1        | 132-3602           | 1           | Roof                  |
| 5           | 104-7201           | 24          | Nut-HF, NI                        | 23:2        | 130-5961           | 4           | Seal-Corner           |
| 6           | 130-5860           | 2           | Hose-Vent                         | 23:3        | 130-5960           | 2           | Seal-Side             |
| 7           | 130-0455           | 2           | Louver-Round, Snap-In             | 23:4        | 130-5962           | 2           | Seal-Front, Rear      |
| 8           | 125-7503           | 20          | Rivet-Pop                         | 24          | 119-4161           | 22          | Bolt-Shoulder         |
| 9           | 130-0465           | 3           | Louver-Round, Snap-In (4<br>Inch) | 25          | 130-5939           | 4           | Tube-Support          |
| 10          | 121-8473           | 2           | Hose-Intake, Fresh Air            | 27          | 130-5999           | 1           | Drier-Receiver        |
| 11          | 130-5861           | 1           | Hose-Vent, Outer (LH)             | 29          | 3334-945           | 2           | Tie-Cable             |
| 12          | 121-8477           | 1           | Hose-Vent, Defrost (LH)           | 30          | 3274-69            | 2           | Screw-HSBH            |
| 13          | 130-0437           | 1           | Hose-Vent, Center                 | 31          | 3256-1             | 2           | Washer-Flat           |
| 14          | 121-8478           | 1           | Hose-Vent, Defrost (RH)           | 33          | 119-4501           | 1           | Switch-Function, Dual |
| 15          | 130-5862           | 1           | Hose-Vent, Outer (RH)             | 34          | 46-6560            | 1           | Bushing               |
| 16          | 2412-110           | 11          | Clamp-Band/Screw                  | 35          | 104-5228           | 1           | Fitting-Elbow, 90 DEG |
| 17          | 107069             | 2           | Clip                              | 36          | 130-0445           | 4           | Backplate-Rivet       |
| 18          | 125-9532           | 1           | Filter-Cab, Inside                | 37          | 130-0444           | 1           | Foam-Inlet, Airbox    |
| 19          | 125-9604-03        | 1           | Plate-Cover, Recirculation        | 38          | 2412-130           | 2           | Clamp-Hose            |
| 20          | 125-7438           | 2           | Knob-Screw, Thumb                 | 39          | 132-3474           | 2           | Insert-Seal, Filter   |

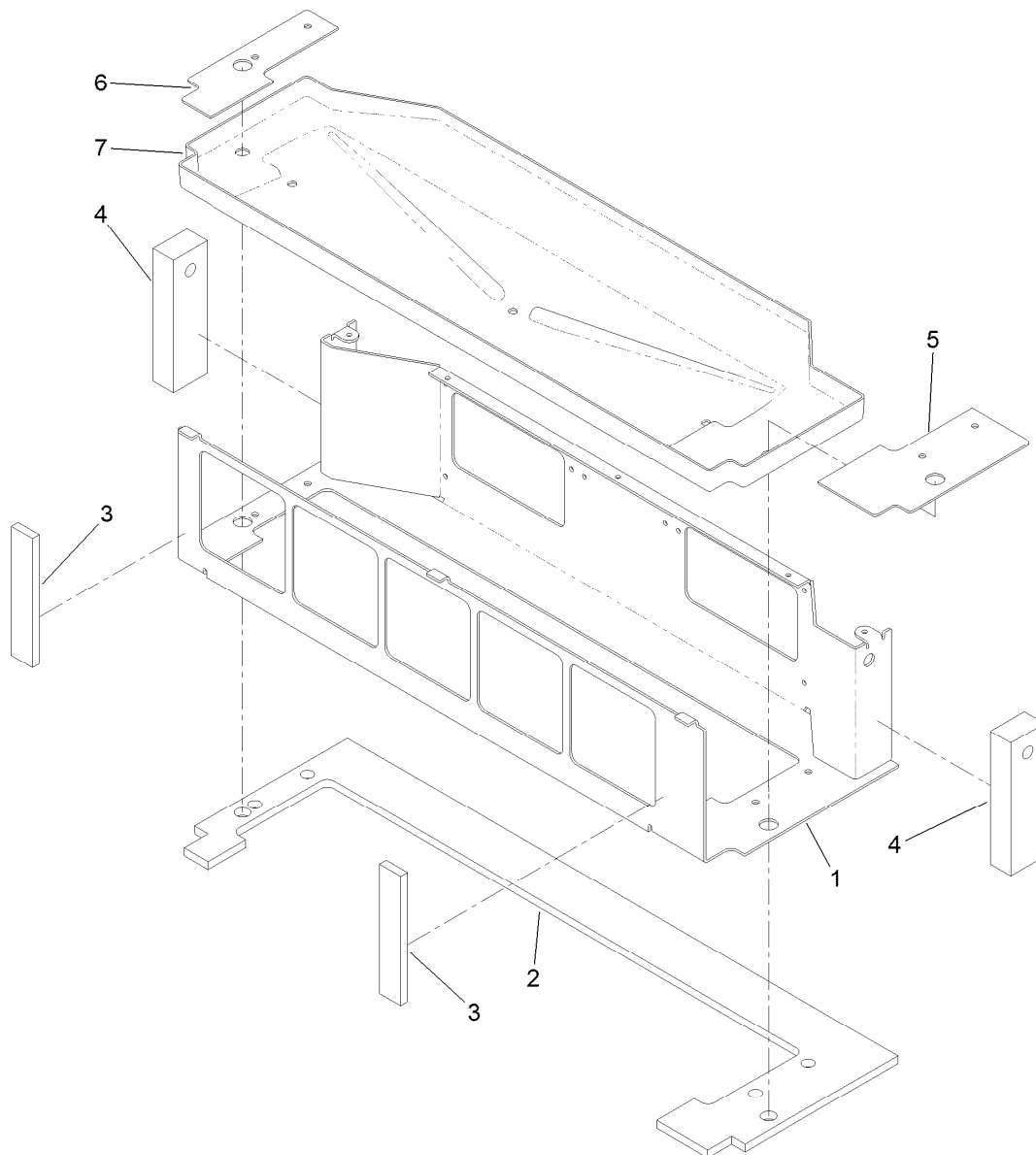
● Not serviced separately

# Headliner Wire Harness and Control Assembly For Cab Model Only



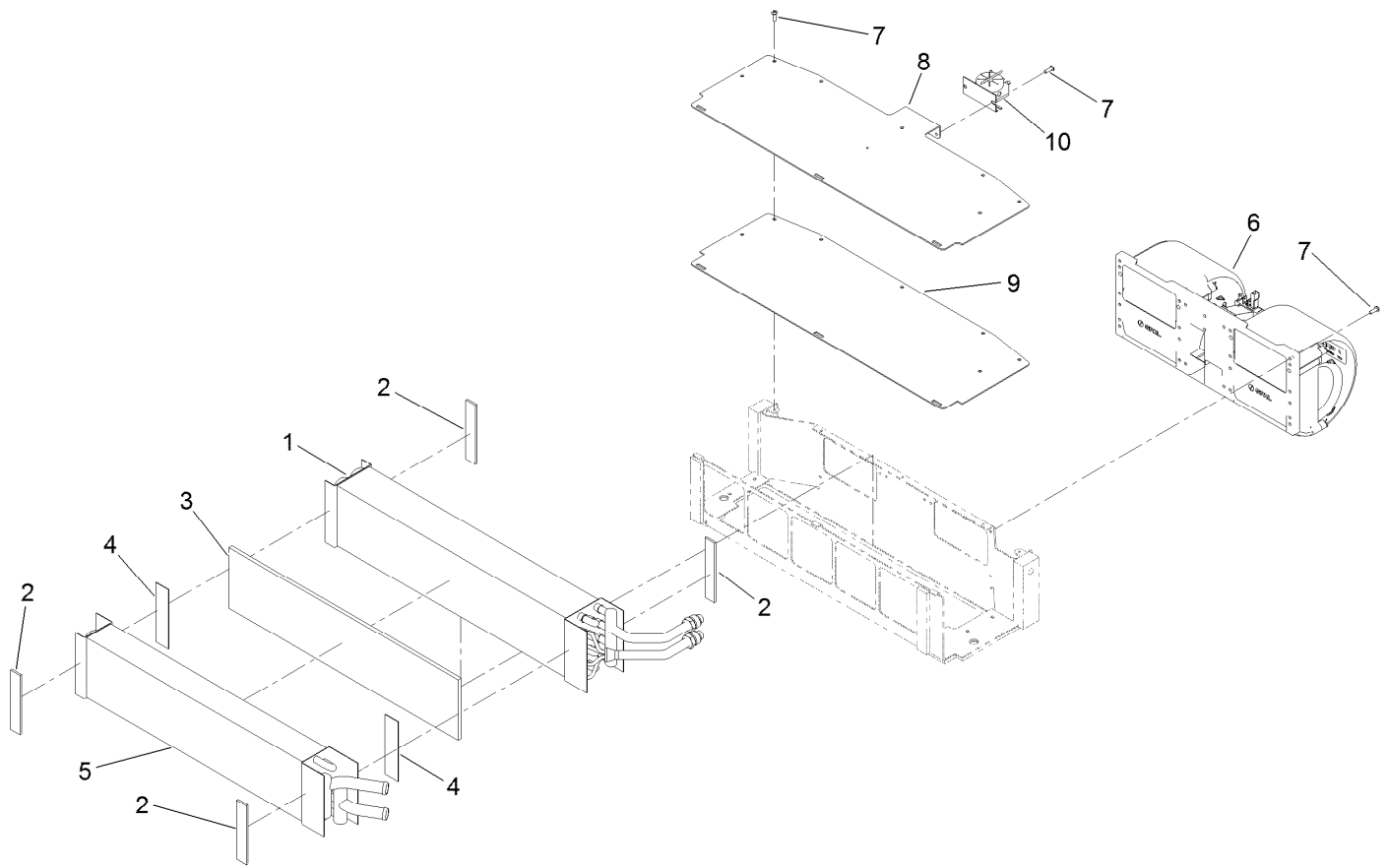
# Headliner Wire Harness and Control Assembly For Cab Model Only (continued)

| <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i>      | <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i>           |
|-------------|--------------------|-------------|-------------------------|-------------|--------------------|-------------|------------------------------|
| 1           | 122-0723           | 1           | Harness-Wire, Headliner | 16:1        | 3254-20            | 1           | Washer-Lock, Int             |
| 1:8         | 109355             | 2           | Fuse-Blade, 15 Amp      | 16:2        | 3220-4             | 1           | Nut-Jam                      |
| 1:9         | 109103             | 1           | Fuse-Blade, 30 Amp      | 17          | 122-0150           | 1           | Switch, Rotary               |
| 1:14        | 109101             | 1           | Fuse-Blade, 20 Amp      | 18          | 125-9510           | 3           | Knob-Control                 |
| 1:15        | 109102             | 1           | Fuse-Blade, 25 Amp      | 19          | 99-7420            | 6           | Plug-Hole                    |
| 2           | 125-9606-03        | 1           | Bracket-Fuse Block      | 20          | 95-8999            | 1           | Switch-Rocker,<br>On-None-On |
| 3           | 104-2408           | 23          | Screw-HSBH              | 21          | 125-9691-03        | 1           | Panel-Switch, Lights         |
| 4           | 120-4578           | 29          | Nut-HF                  | 22          | 125-9688           | 1           | Decal-Washer                 |
| 5           | 99-7430            | 1           | Relay-Mini              | 23          | 119-8355           | 1           | Switch-Rocker                |
| 6           | 130-0588           | 1           | Nut-Switch              | 24          | 125-7437           | 1           | Light-Dome                   |
| 7           | 42863              | 1           | Strip-Jumper            | 25          | 130-5867           | 2           | Cover-Light, Rear            |
| 8           | 42862              | 1           | Block-Terminal, Ground  | 26          | 3229-34            | 8           | Screw-CARR                   |
| 9           | 32105-13           | 2           | Screw-HWH               | 27          | 3256-14            | 14          | Washer-Flat                  |
| 10          | 107-1013           | 4           | Nut-Speed               | 28          | 132-3600           | 1           | Decal-Panel, Fuse            |
| 11          | 609900             | 2           | Nut-Speed               | 30          | 130-0436           | 3           | Panel-Switch                 |
| 12          | 125-9603-03        | 1           | Plate-Cover, Fuse       | 31          | 92-9698            | 4           | Screw-Shoulder               |
| 13          | 125-7438           | 2           | Knob-Screw, Thumb       | 32          | 94-8196            | 4           | Washer-Nylon                 |
| 14          | 106-8737           | 2           | Nut-Retainer            | 33          | 3256-2             | 4           | Washer-Flat                  |
| 15          | 121-8481           | 1           | Panel-Air/Heat          | 34          | 104-7201           | 4           | Nut-HF, NI                   |
| 15:2        | 121-8378           | 1           | Decal, Air/Heat         | 35          | 130-5868           | 2           | Cover-Light, Front           |
| 16          | 125-9677           | 1           | Control-Rotary, Linear  |             |                    |             |                              |



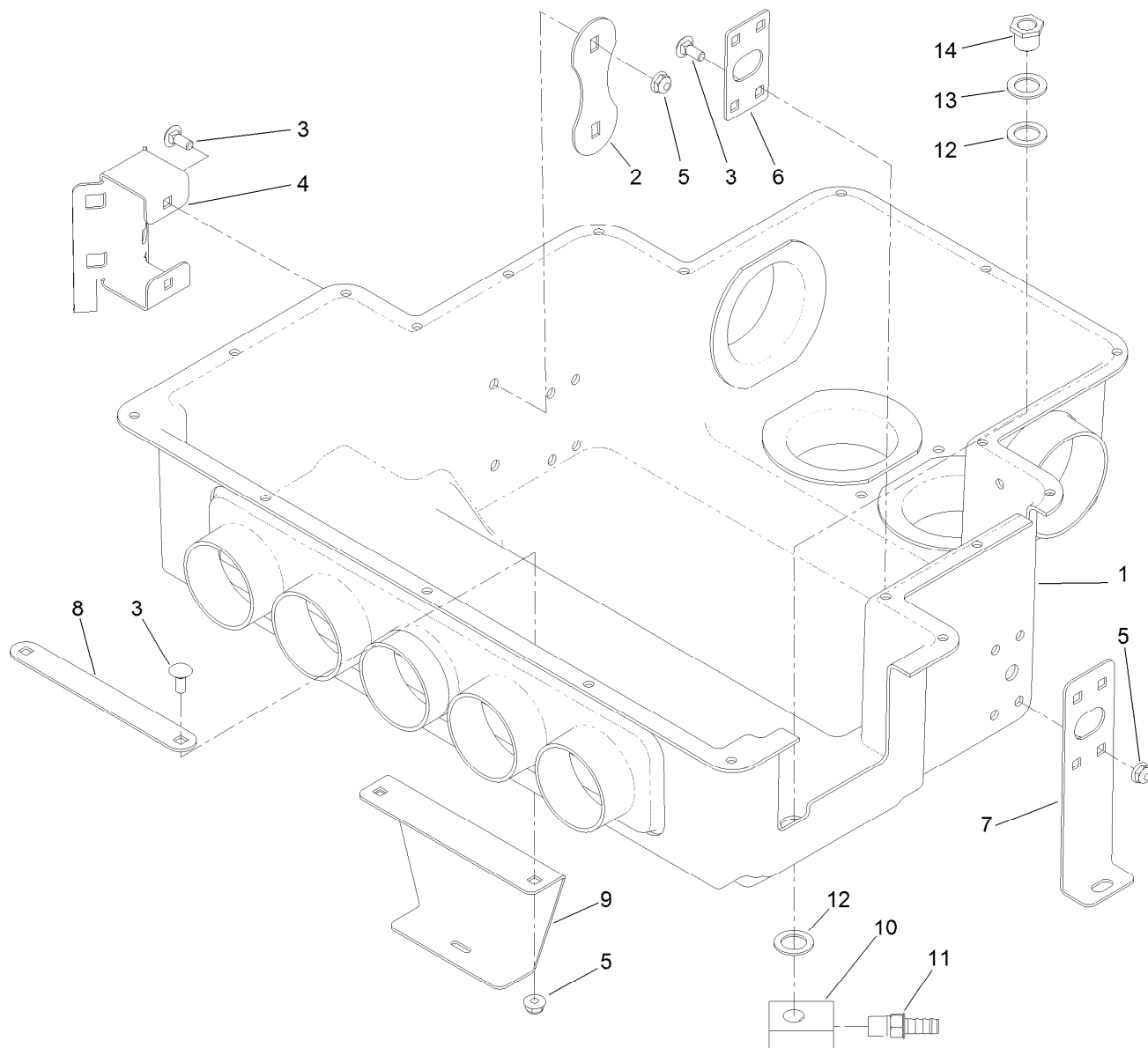
## Mixing Box Mounting Bracket and Water Tray Assembly For Cab Model Only

| Ref. | Part Number | Qty. | Description              |
|------|-------------|------|--------------------------|
| 1    | 130-5655-03 | 1    | Bracket-Mount            |
| 2    | 130-5659    | 1    | Seal-Foam                |
| 3    | 130-5808    | 2    | Seal-Foam, Front         |
| 4    | 130-0602    | 2    | Seal-End                 |
| 5    | 130-5653    | 1    | Gasket-Mount, LH Bracket |
| 6    | 130-5654    | 1    | Gasket-Mount, RH Bracket |
| 7    | 130-5660    | 1    | Tray-Water               |



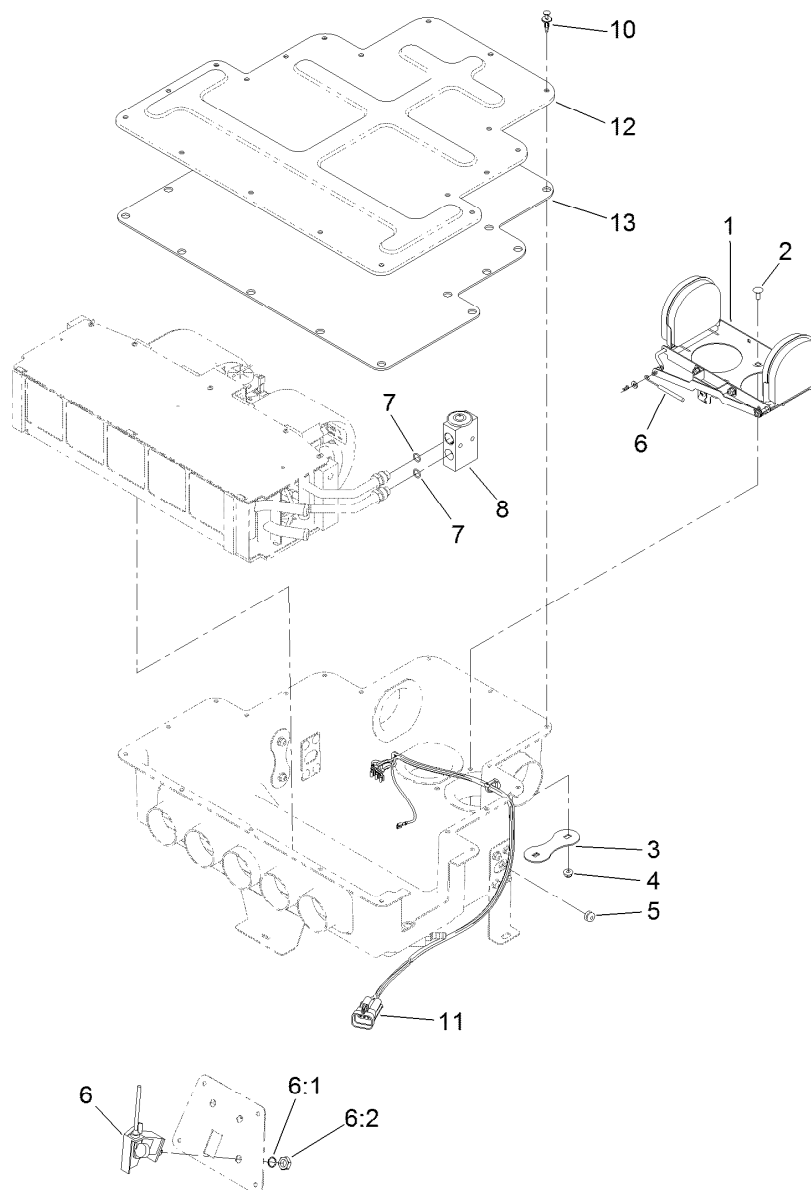
## Blower Fan and Evaporator Core Assembly For Cab Model Only

| Ref. | Part Number | Qty. | Description                 |
|------|-------------|------|-----------------------------|
| 1    | 130-5392    | 1    | Core-Evaporator             |
| 2    | 130-5658    | 4    | Gasket-Coil                 |
| 3    | 130-5807    | 1    | Foam                        |
| 4    | 130-5806    | 2    | Tape, Double-Sided          |
| 5    | 127-9915    | 1    | Core-Heater                 |
| 6    | 121-8451    | 1    | Fan-Blower                  |
| 7    | 363-8245    | 13   | Screw-TAP                   |
| 8    | 130-5656-03 | 1    | Cover, Bracket-Mount        |
| 9    | 130-5652    | 1    | Gasket-Mount, Cover Bracket |
| 10   | 121-8385    | 1    | Thermostat-Switch, Freeze   |



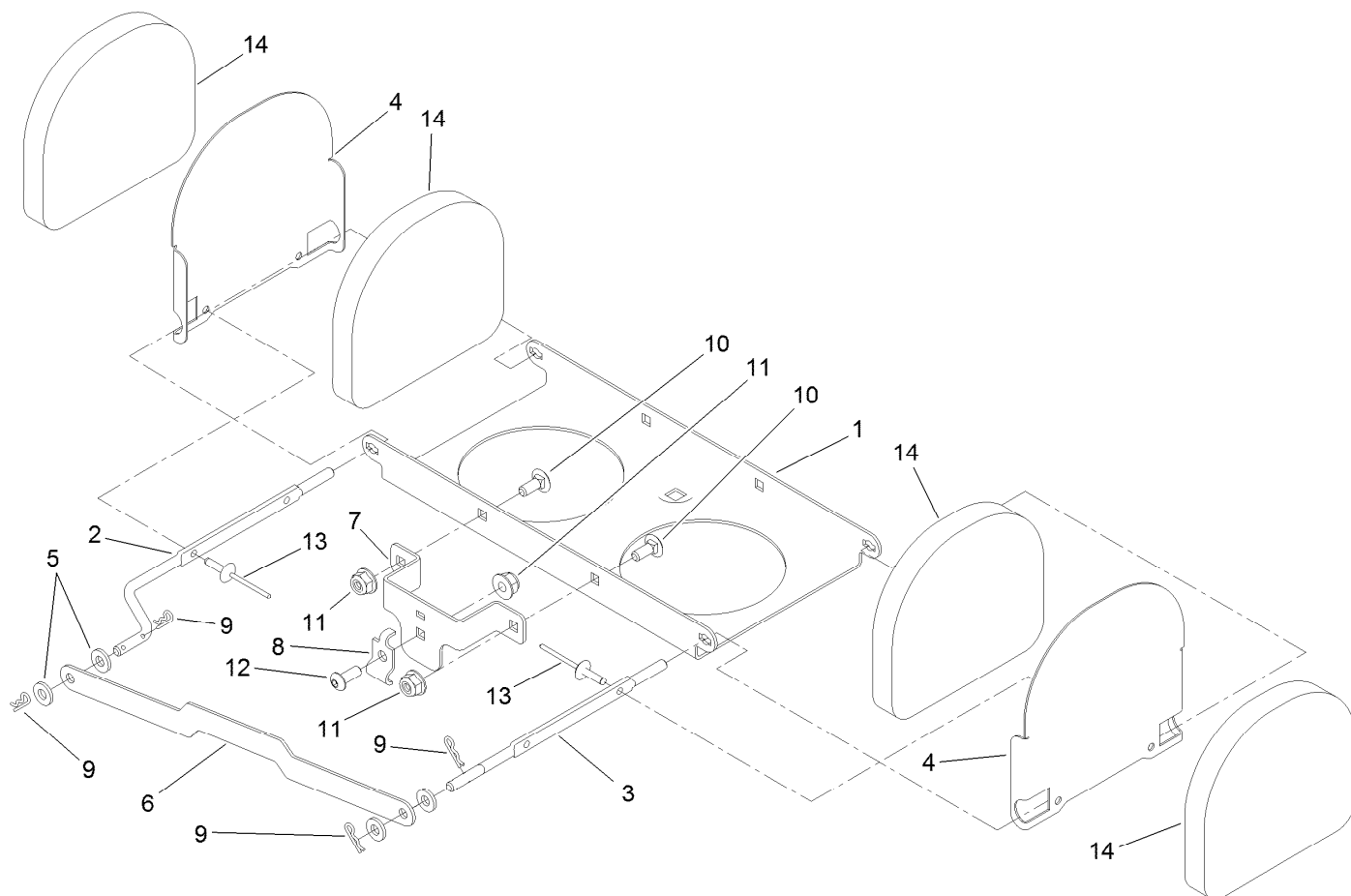
## Heat / Air Conditioner Housing Assembly For Cab Model Only

| Ref. | Part Number | Qty. | Description            |
|------|-------------|------|------------------------|
| 1    | 130-5830    | 1    | Housing-Heat/AC        |
| 2    | 121-8491    | 1    | Plate-Support          |
| 3    | 3229-11     | 12   | Screw-CARR             |
| 4    | 121-8490    | 1    | Bracket-Mount, Drier   |
| 5    | 104-7201    | 12   | Nut-HF, NI             |
| 6    | 130-5834    | 2    | Bracket-Support        |
| 7    | 130-5821    | 2    | Bracket-Airbox, Side   |
| 8    | 125-7504    | 1    | Plate-Backer, Center   |
| 9    | 130-0554    | 1    | Bracket-Airbox, Center |
| 10   | 130-5601    | 2    | Drain-Lower            |
| 11   | 108-0342    | 2    | Fitting-Straight       |
| 12   | 121-6840    | 4    | Washer-Rubber          |
| 13   | 107-3041    | 2    | Washer-Flat            |
| 14   | 130-0293    | 2    | Drain-Upper            |



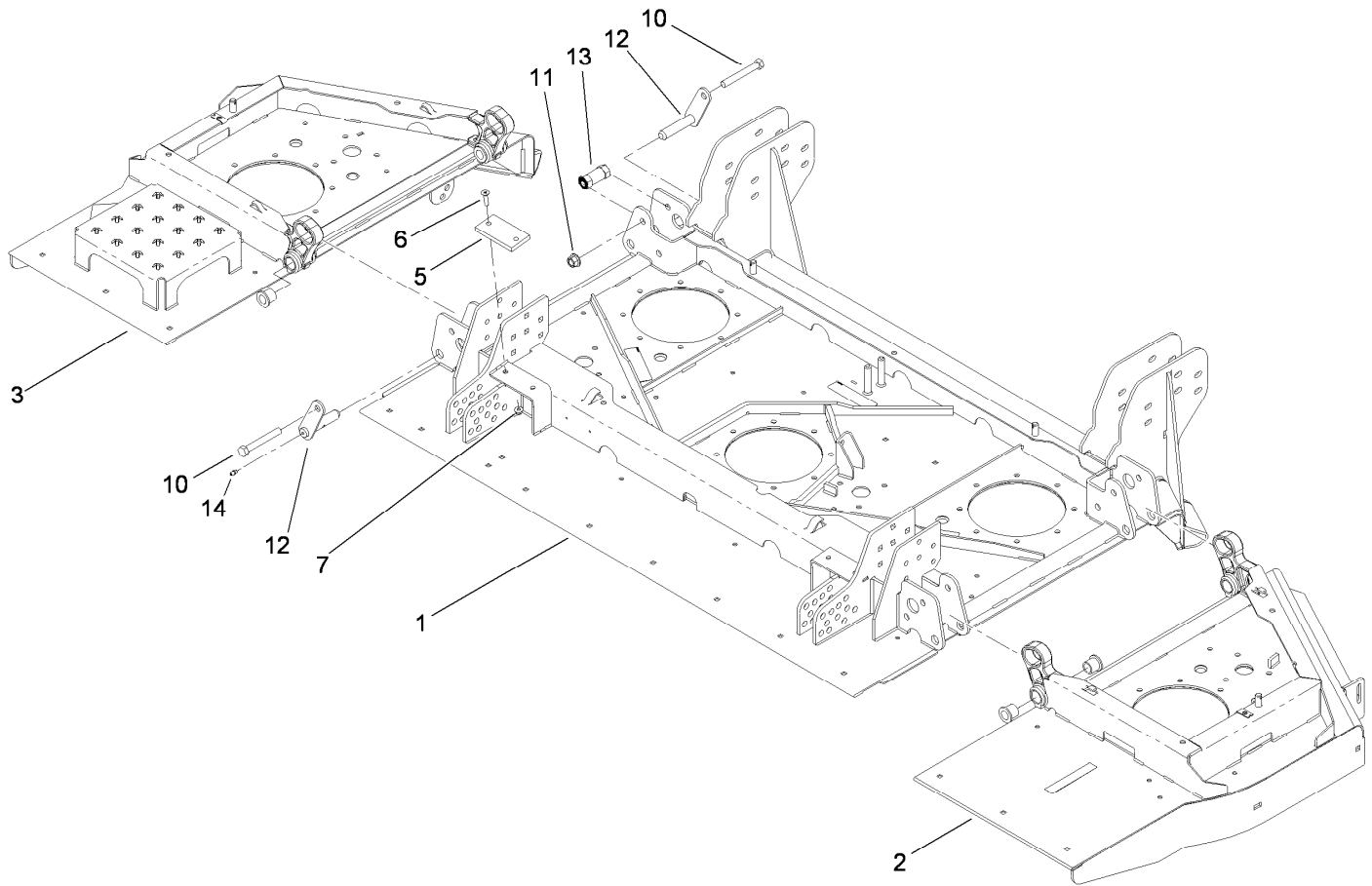
## Air Diverter and Expansion Valve Assembly For Cab Model Only

| Ref. | Part Number | Qty. | Description                  |
|------|-------------|------|------------------------------|
| 1    | 121-8369    | 1    | Air Diverter ASM             |
| 2    | 3229-11     | 2    | Screw-CARR                   |
| 3    | 121-8491    | 1    | Plate-Support                |
| 4    | 104-7201    | 2    | Nut-HF, NI                   |
| 5    | 125-7528    | 1    | Grommet-Cable                |
| 6    | 125-9678    | 1    | Control-Rotary, Linear       |
| 6:1  | 3254-20     | 1    | Washer-Lock, Int             |
| 6:2  | 3220-4      | 1    | Nut-Jam                      |
| 7    | 125-9524    | 2    | O-Ring                       |
| 8    | 121-8384    | 1    | Valve-Expansion              |
| 10   | 125-9622    | 19   | Rivet-Blind                  |
| 11   | 122-0153    | 1    | Harness-Wire, Heat/AC Blower |
| 12   | 121-8449    | 1    | Housing-Ventilation, Upper   |
| 13   | 130-5614    | 1    | Insulation-Cover             |



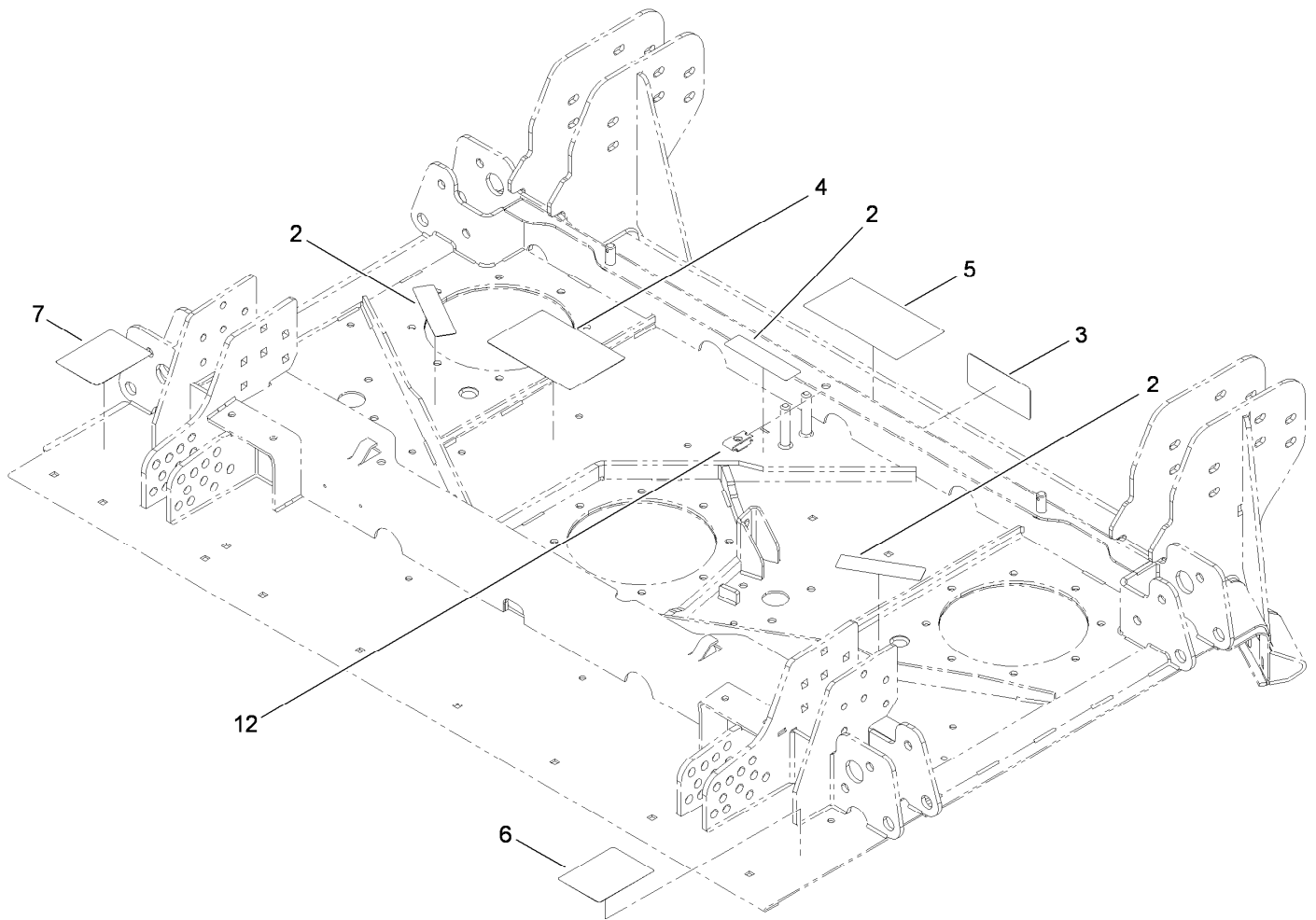
## Air Diverter Assembly No. 121-8369 For Cab Model Only

| Ref. | Part Number | Qty. | Description      |
|------|-------------|------|------------------|
| 1    | 125-9697    | 1    | Base-Mount       |
| 2    | 121-8381    | 1    | Shaft-Baffle, RH |
| 3    | 121-8382    | 1    | Shaft-Baffle, LH |
| 4    | 125-9698    | 2    | Baffle-Air       |
| 5    | 3256-51     | 4    | Washer-Flat      |
| 6    | 125-9696    | 1    | Link-Baffle      |
| 7    | 121-8374    | 1    | Mount-Cable      |
| 8    | 121-8256    | 1    | Clamp-Conduit    |
| 9    | 108-2992    | 4    | Pin-Hair         |
| 10   | 1-807513    | 2    | Bolt-CARR        |
| 11   | 120-4578    | 3    | Nut-HF           |
| 12   | 115-9830    | 1    | Screw-HSBH       |
| 13   | 3290-271    | 4    | Rivet-Pop        |
| 14   | 125-9699    | 4    | Damper-Foam      |



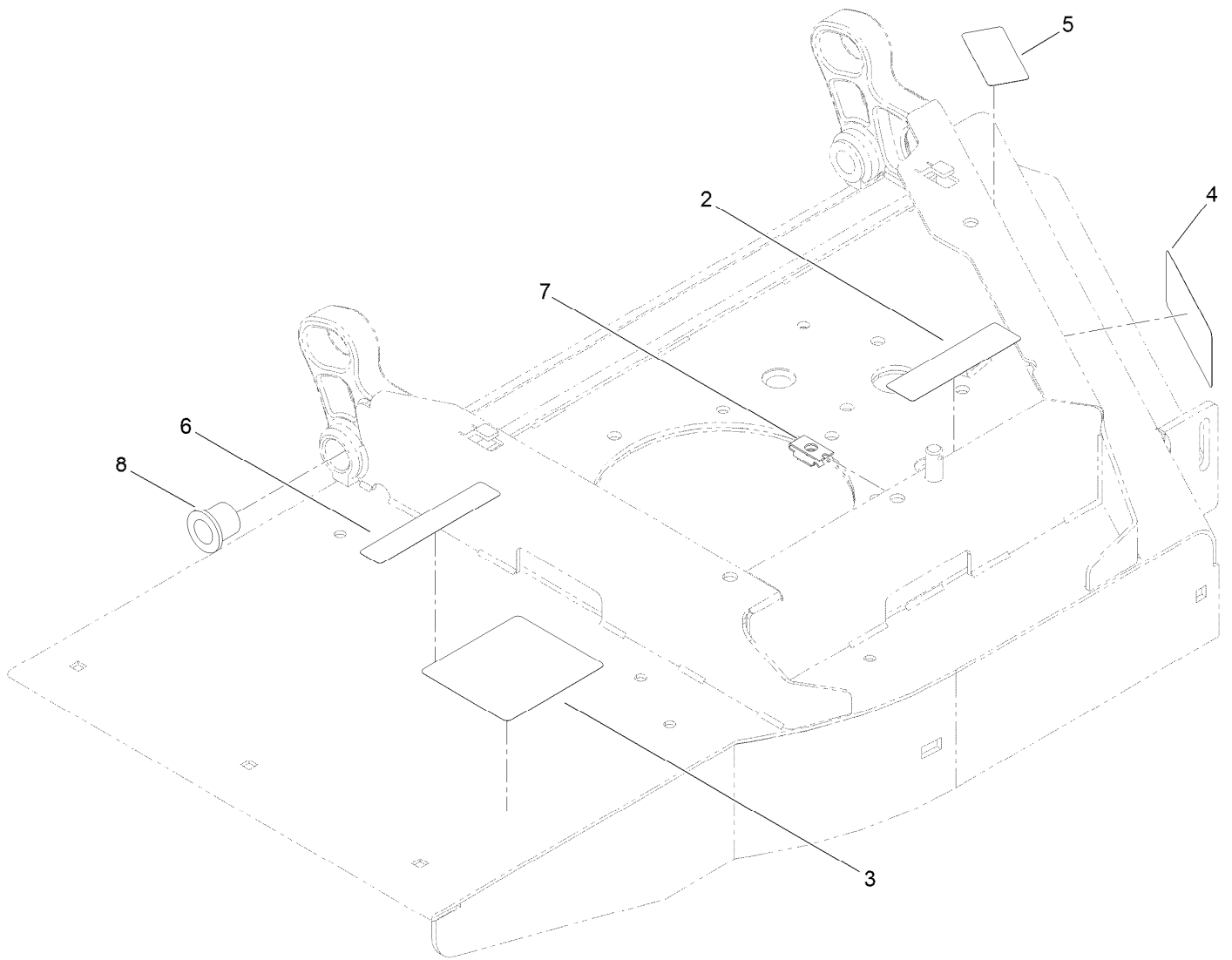
## Center Deck and Winglet Assembly

| Ref. | Part Number | Qty. | Description                     |
|------|-------------|------|---------------------------------|
| 1    | 110-5911    | 1    | Center Front Deck And Decal ASM |
| 2    | 110-5914    | 1    | Right Front Deck And Decal ASM  |
| 3    | 110-5917    | 1    | Left Front Deck And Decal ASM   |
| 5    | 69-9300     | 2    | Pad-Bumper                      |
| 6    | 32108-103   | 4    | Screw-FH                        |
| 7    | 104-8300    | 4    | Nut-HF, NI                      |
| 10   | 325-35      | 4    | Screw-HH                        |
| 11   | 99-5107     | 4    | Nut-Lock                        |
| 12   | 114-0714    | 4    | Hinge Pin ASM                   |
| 13   | 115-3367    | 4    | Eccentric                       |
| 14   | 302-5       | 4    | Fitting-Grease                  |



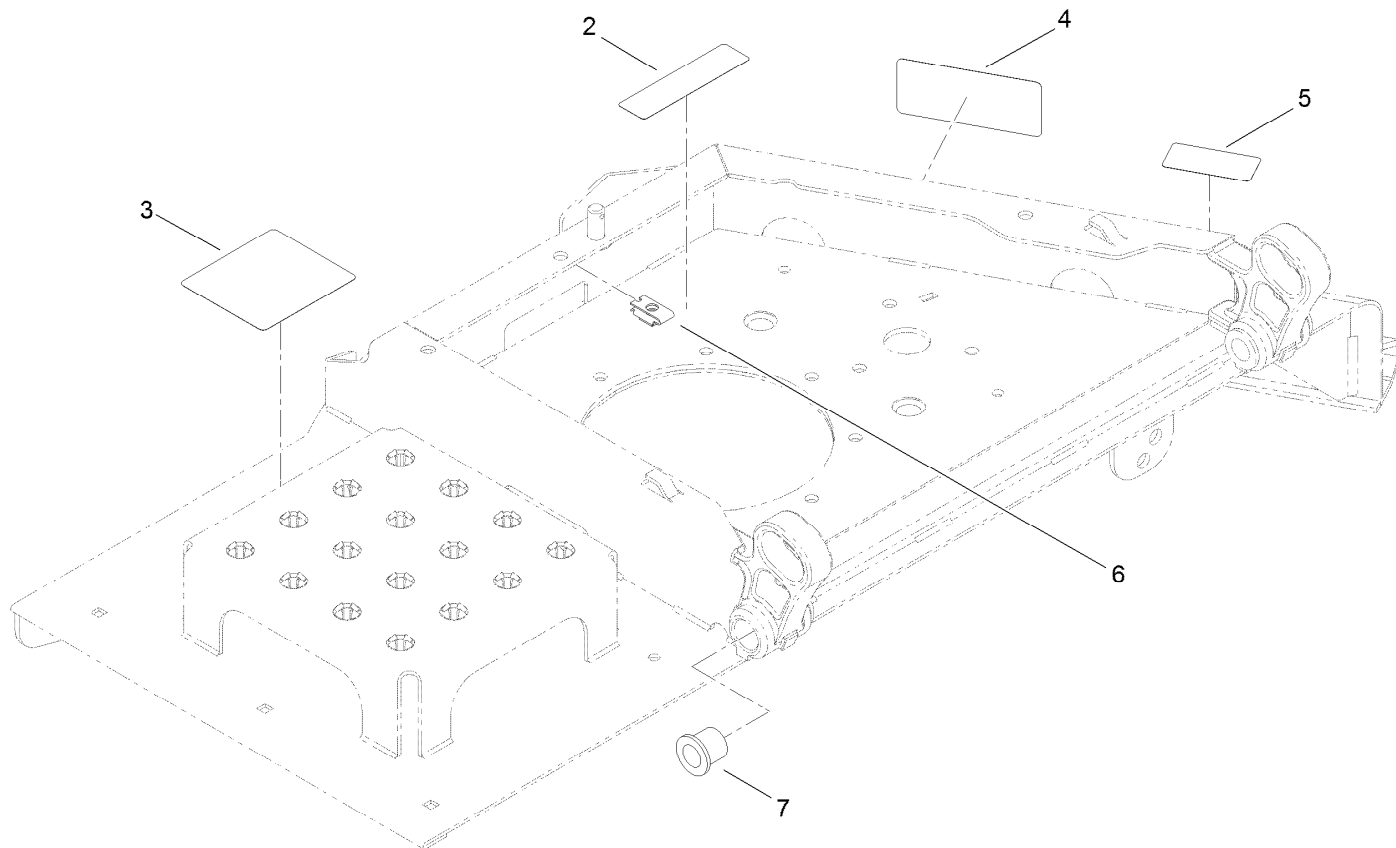
## Center Front Deck and Decal Assembly No. 110-5911

| <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i>       |
|-------------|--------------------|-------------|--------------------------|
| 2           | 117-4979           | 3           | Decal-Warning            |
| 3           | 93-7818            | 1           | Decal-Torque, Blade Bolt |
| 4           | 114-0922           | 1           | Decal-Belt Routing       |
| 5           | 114-0975           | 1           | Decal-HOC                |
| 6           | 114-0864           | 1           | Decal-Rear HOC, RH       |
| 7           | 114-0865           | 1           | Decal-Rear HOC, LH       |
| 12          | 110-3510           | 1           | Nut-Retainer             |



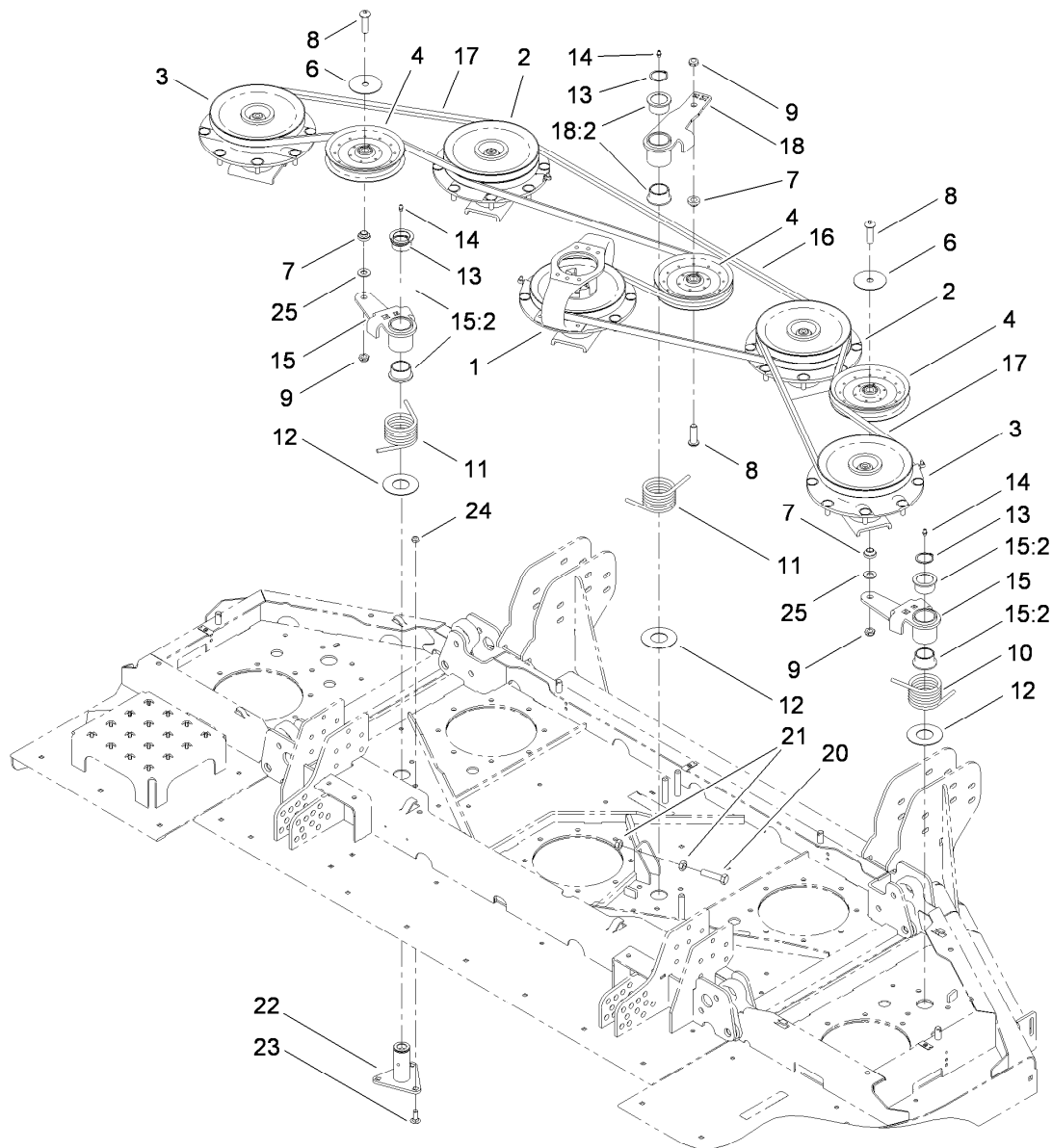
## Right Front Deck and Decal Assembly No. 110-5914

| Ref. | Part Number | Qty. | Description              |
|------|-------------|------|--------------------------|
| 2    | 117-4979    | 1    | Decal-Warning            |
| 3    | 120-6604    | 1    | Decal-Danger             |
| 4    | 93-7818     | 1    | Decal-Torque, Blade Bolt |
| 5    | 93-6674     | 1    | Decal-Warning            |
| 6    | 93-6687     | 1    | Decal-No Step            |
| 7    | 110-3510    | 1    | Nut-Retainer             |
| 8    | 92-3162     | 4    | Bushing                  |



## Left Front Deck and Decal Assembly No. 110-5917

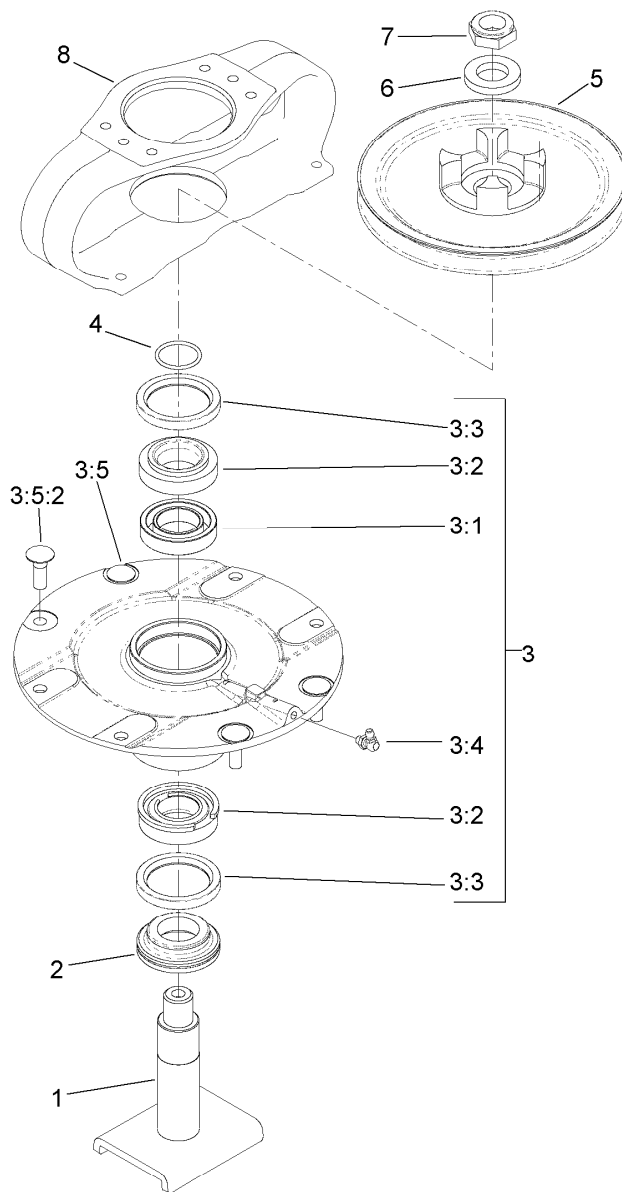
| <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i>       |
|-------------|--------------------|-------------|--------------------------|
| 2           | 117-4979           | 1           | Decal-Warning            |
| 3           | 120-6604           | 1           | Decal-Danger             |
| 4           | 93-7818            | 1           | Decal-Torque, Blade Bolt |
| 5           | 93-6674            | 1           | Decal-Warning            |
| 6           | 110-3510           | 1           | Nut-Retainer             |
| 7           | 92-3162            | 4           | Bushing                  |



## Center Deck Belt and Pulley Assembly

| Ref. | Part Number | Qty. | Description               |
|------|-------------|------|---------------------------|
| 1    | 119-4547    | 1    | Driving Spindle ASM       |
| 2    | 119-4548    | 2    | Double Driven Spindle ASM |
| 3    | 119-4549    | 2    | High-Driven Spindle ASM   |
| 4    | 110-9596    | 3    | Pulley-Idler              |
| 6    | 100-3102    | 2    | Washer-Flat               |
| 7    | 108-1924    | 3    | Spacer-Idler              |
| 8    | 108-1993    | 3    | Screw-HSBH                |
| 9    | 3296-45     | 3    | Nut-Hex                   |
| 10   | 108-1921    | 1    | Spring-Torsion            |
| 11   | 112-7395    | 2    | Spring-Torsion            |
| 12   | 108-1926    | 3    | Washer                    |
| 13   | 32120-84    | 3    | Ring-Snap, External       |
| 14   | 302-5       | 3    | Fitting-Grease            |

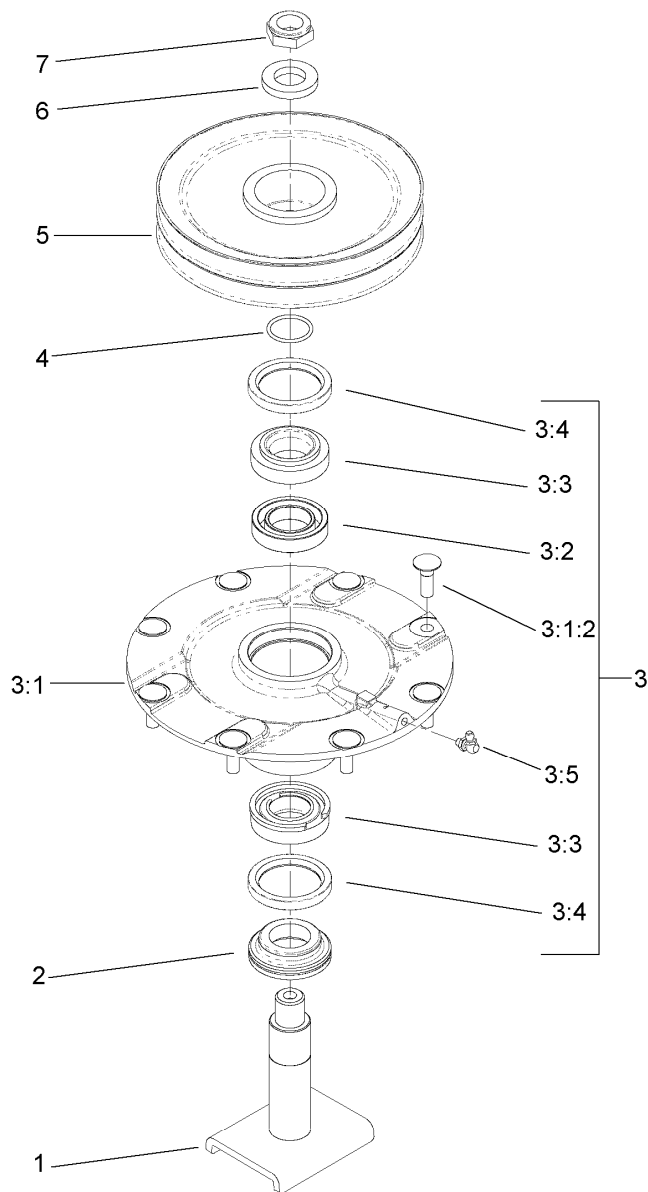
| Ref. | Part Number | Qty. | Description        |
|------|-------------|------|--------------------|
| 15   | 117-9176    | 2    | Idler Arm ASM      |
| 15:2 | 93-4510     | 2    | Bushing-Caster     |
| 16   | 112-7376    | 1    | Belt-V, B          |
| 17   | 112-7377    | 2    | Belt-V, B          |
| 18   | 114-0100    | 1    | High Idler Arm ASM |
| 18:2 | 93-4510     | 2    | Bushing-Caster     |
| 20   | 01-182-0816 | 1    | Bolt-HH            |
| 21   | 3218-5      | 2    | Nut-Jam            |
| 22   | 114-0997    | 3    | Pivot-Idler        |
| 23   | 3231-2      | 9    | Bolt-CARR          |
| 24   | 3296-59     | 9    | Nut-Lock, NI       |
| 25   | 3256-26     | 2    | Washer-Flat        |



## Driven Spindle Assembly No. 119-4547

| Ref.  | Part Number | Qty. | Description           |
|-------|-------------|------|-----------------------|
| 1     | 104-3554    | 1    | Shaft-Spindle         |
| 2     | 69-6950     | 1    | Spacer-Shaft, Spindle |
| 3     | 119-4546    | 1    | Spindle Housing ASM   |
| 3:1   | 120-5577    | 1    | Bearing Spacer Set    |
| 3:2   | 110-8297    | 1    | Bearing ASM           |
| 3:3   | 253-154     | 2    | Seal-Oil              |
| 3:4   | 302-60      | 1    | Fitting-Grease        |
| 3:5   |             | 1    | Spindle ASM ●         |
| 3:5:2 | 114-8195    | 4    | Bolt-Neck, Ribbed     |
| 4     | 106-7159    | 1    | O-Ring                |
| 5     | 104-3545    | 1    | Pulley-Driving        |
| 6     | 120-5576    | 1    | Washer-Hardened       |
| 7     | 3296-60     | 1    | Nut-Lock, NI          |
| 8     | 104-3544    | 1    | Mount-Motor, Drive    |

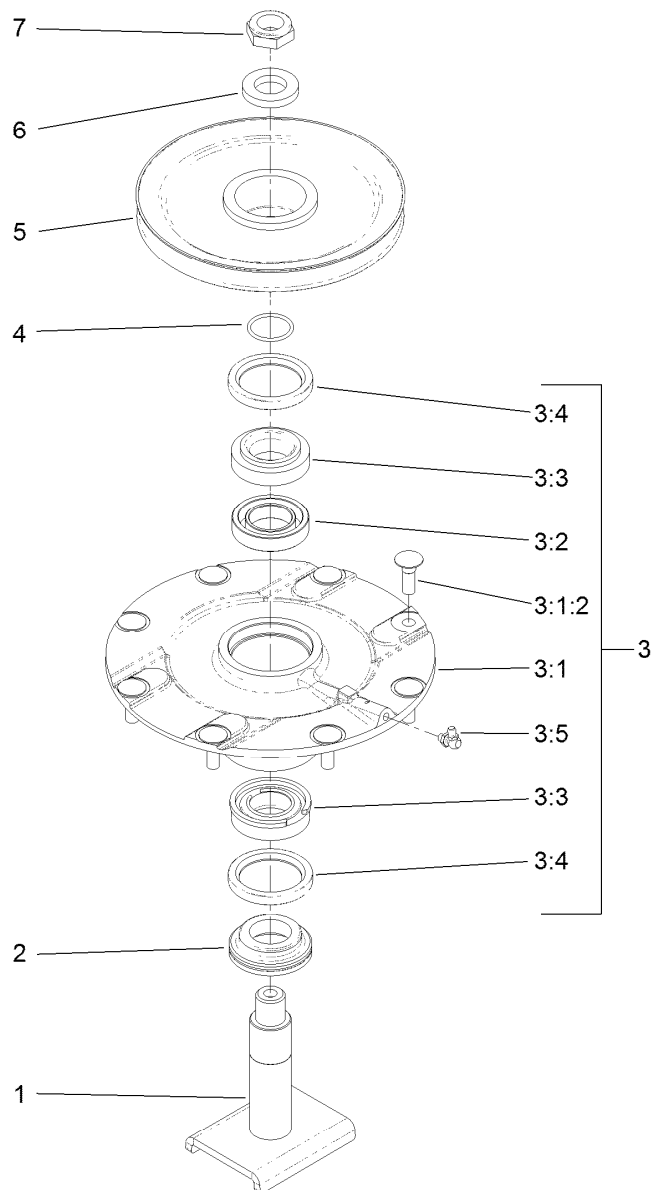
● Not serviced separately



## Double Driven Spindle Assembly No. 119-4548

| Ref.  | Part Number | Qty. | Description           |
|-------|-------------|------|-----------------------|
| 1     | 104-3554    | 1    | Shaft-Spindle         |
| 2     | 69-6950     | 1    | Spacer-Shaft, Spindle |
| 3     | 119-4775    | 1    | Spindle Housing ASM   |
| 3:1   |             | 1    | Spindle ASM ●         |
| 3:1:2 | 114-8195    | 8    | Bolt-Neck, Ribbed     |
| 3:2   | 120-5577    | 1    | Bearing Spacer Set    |
| 3:3   | 110-8297    | 1    | Bearing ASM           |
| 3:4   | 253-154     | 2    | Seal-Oil              |
| 3:5   | 302-60      | 1    | Fitting-Grease        |
| 4     | 106-7159    | 1    | O-Ring                |
| 5     | 104-3547    | 1    | Pulley-Driven, Double |
| 6     | 120-5576    | 1    | Washer-Hardened       |
| 7     | 3296-60     | 1    | Nut-Lock, NI          |

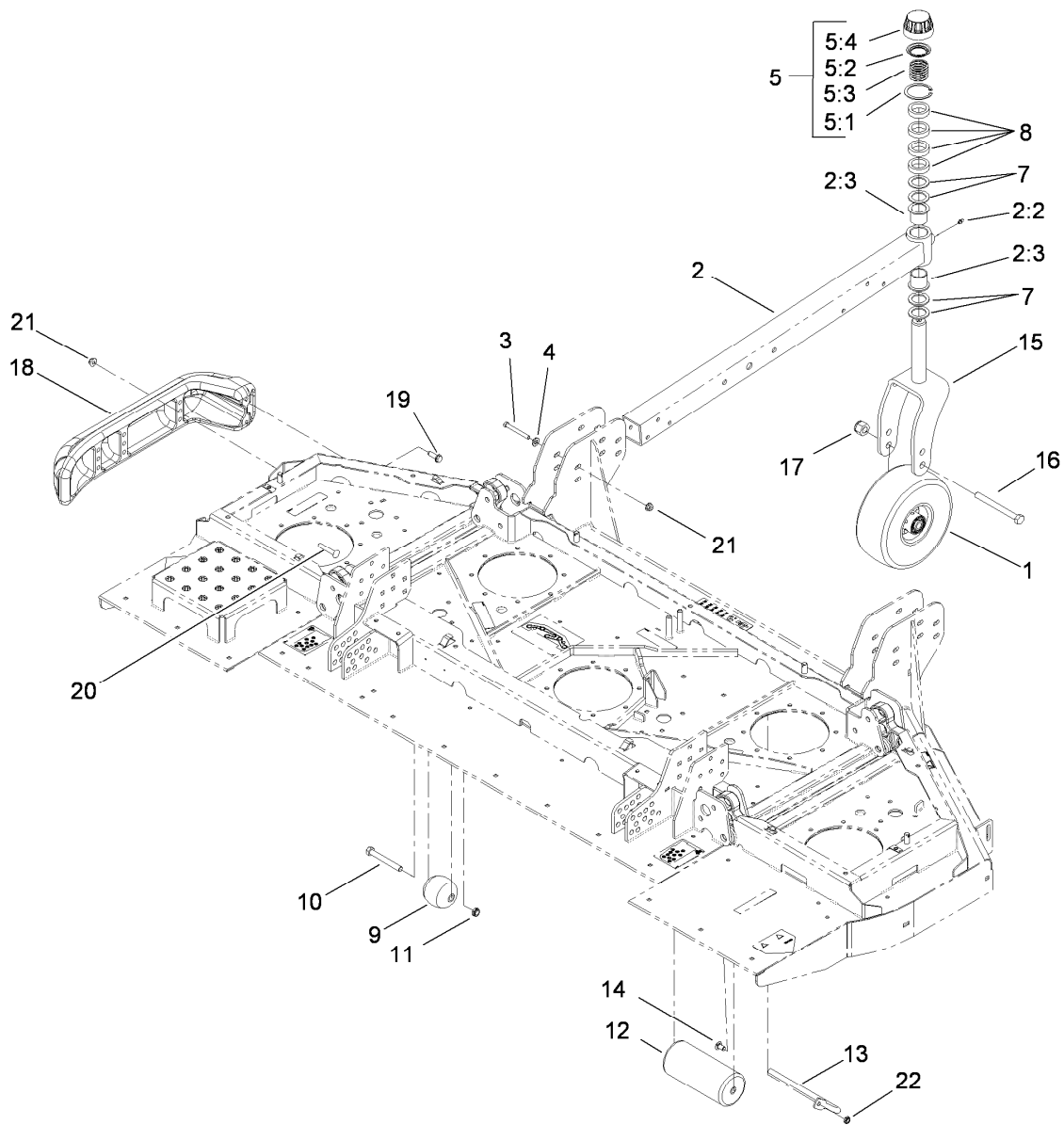
● Not serviced separately



## High Driven Spindle Assembly No. 119-4549

| Ref.  | Part Number | Qty. | Description           |
|-------|-------------|------|-----------------------|
| 1     | 104-3554    | 1    | Shaft-Spindle         |
| 2     | 69-6950     | 1    | Spacer-Shaft, Spindle |
| 3     | 119-4775    | 1    | Spindle Housing ASM   |
| 3:1   |             | 1    | Spindle ASM ●         |
| 3:1:2 | 114-8195    | 8    | Bolt-Neck, Ribbed     |
| 3:2   | 120-5577    | 1    | Bearing Spacer Set    |
| 3:3   | 110-8297    | 1    | Bearing ASM           |
| 3:4   | 253-154     | 2    | Seal-Oil              |
| 3:5   | 302-60      | 1    | Fitting-Grease        |
| 4     | 106-7159    | 1    | O-Ring                |
| 5     | 104-3548    | 1    | Pulley-Driven, High   |
| 6     | 120-5576    | 1    | Washer-Hardened       |
| 7     | 3296-60     | 1    | Nut-Lock, NI          |

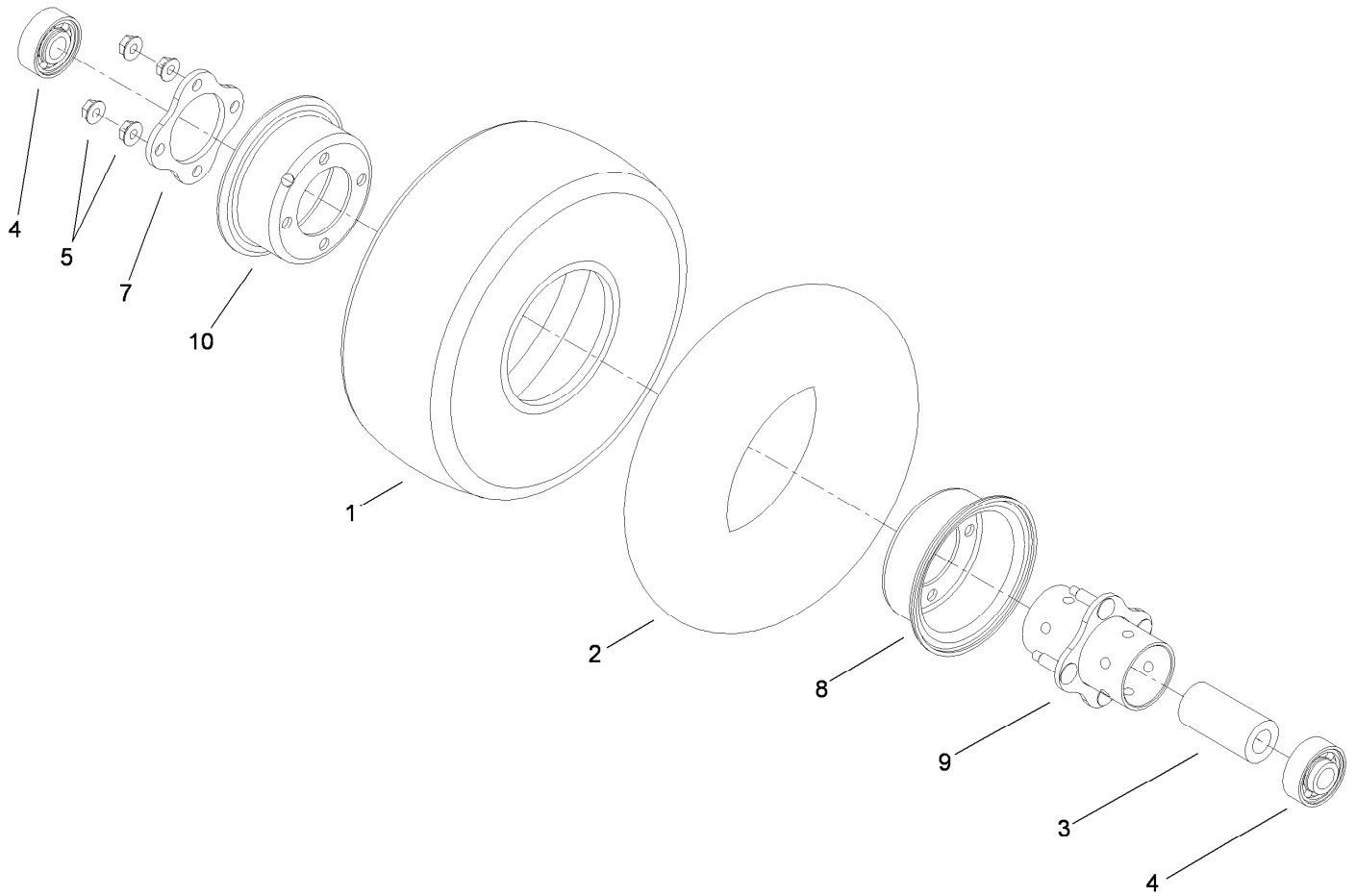
● Not serviced separately



## Center Deck Roller, Skid and Caster Wheel Assembly

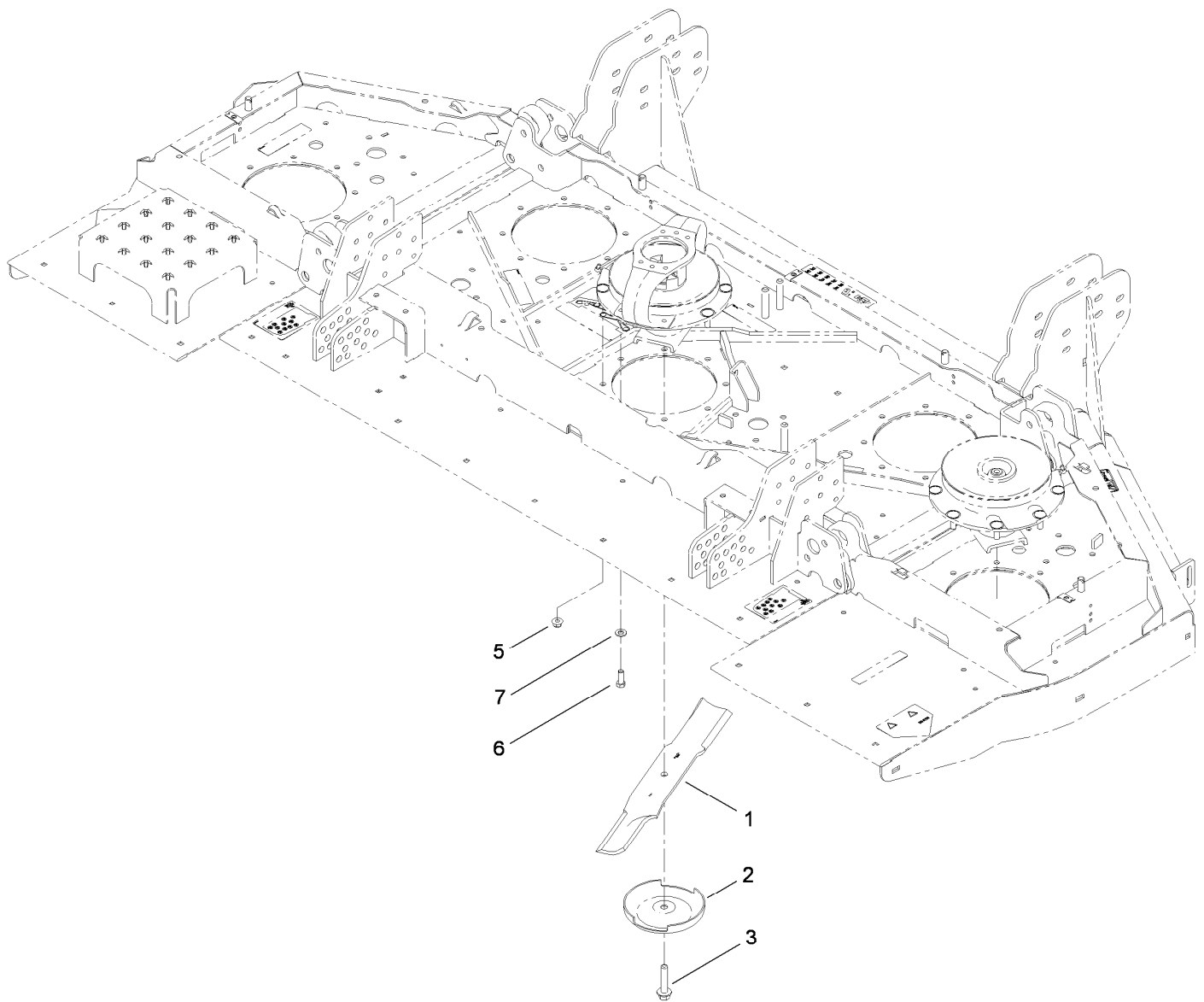
| Ref. | Part Number | Qty. | Description             |
|------|-------------|------|-------------------------|
| 1    | 93-4240     | 2    | 10 Inch Wheel ASM       |
| 2    | 114-4885    | 2    | Front Castor Arm ASM    |
| 2:2  | 302-5       | 1    | Fitting-Grease          |
| 2:3  | 69-6470     | 2    | Bushing-Caster          |
| 3    | 323-42      | 12   | Screw-HH                |
| 4    | 3256-24     | 12   | Washer-Plain            |
| 5    | 92-9727     | 2    | HOC Cap ASM             |
| 5:1  | 92-5581     | 1    | Ring-Rtng,Snap,Int,Flat |
| 5:2  | 92-5583     | 1    | Washer-Cap              |
| 5:3  | 92-9726     | 1    | Spring-Compression      |
| 5:4  | 92-8861     | 1    | Cap-HOC                 |
| 7    | 69-6860     | 8    | Washer-Thrust           |
| 8    | 69-1510     | 8    | Spacer                  |
| 9    | 29-4820     | 2    | Roller                  |

| Ref. | Part Number | Qty. | Description       |
|------|-------------|------|-------------------|
| 10   | 325-17      | 2    | Screw-HH          |
| 11   | 3296-45     | 2    | Nut-Hex           |
| 12   | 68-6710     | 1    | Roller            |
| 13   | 68-6840     | 1    | Shaft-Roller      |
| 14   | 3231-21     | 1    | Screw-CARR        |
| 15   | 110-5999-01 | 2    | Castor Fork ASM   |
| 16   | 327-24      | 2    | Screw-HH          |
| 17   | 3296-53     | 2    | Nut-Lock, NI      |
| 18   | 112-1479    | 2    | Skid-Bumper, Deck |
| 19   | 9136144     | 2    | Screw-HWHTF       |
| 20   | 3231-33     | 4    | Screw-CARR        |
| 21   | 104-8301    | 16   | Nut-HF, NI        |
| 22   | 3296-59     | 1    | Nut-Lock, NI      |



## 10 Inch Wheel Assembly No. 93-4240

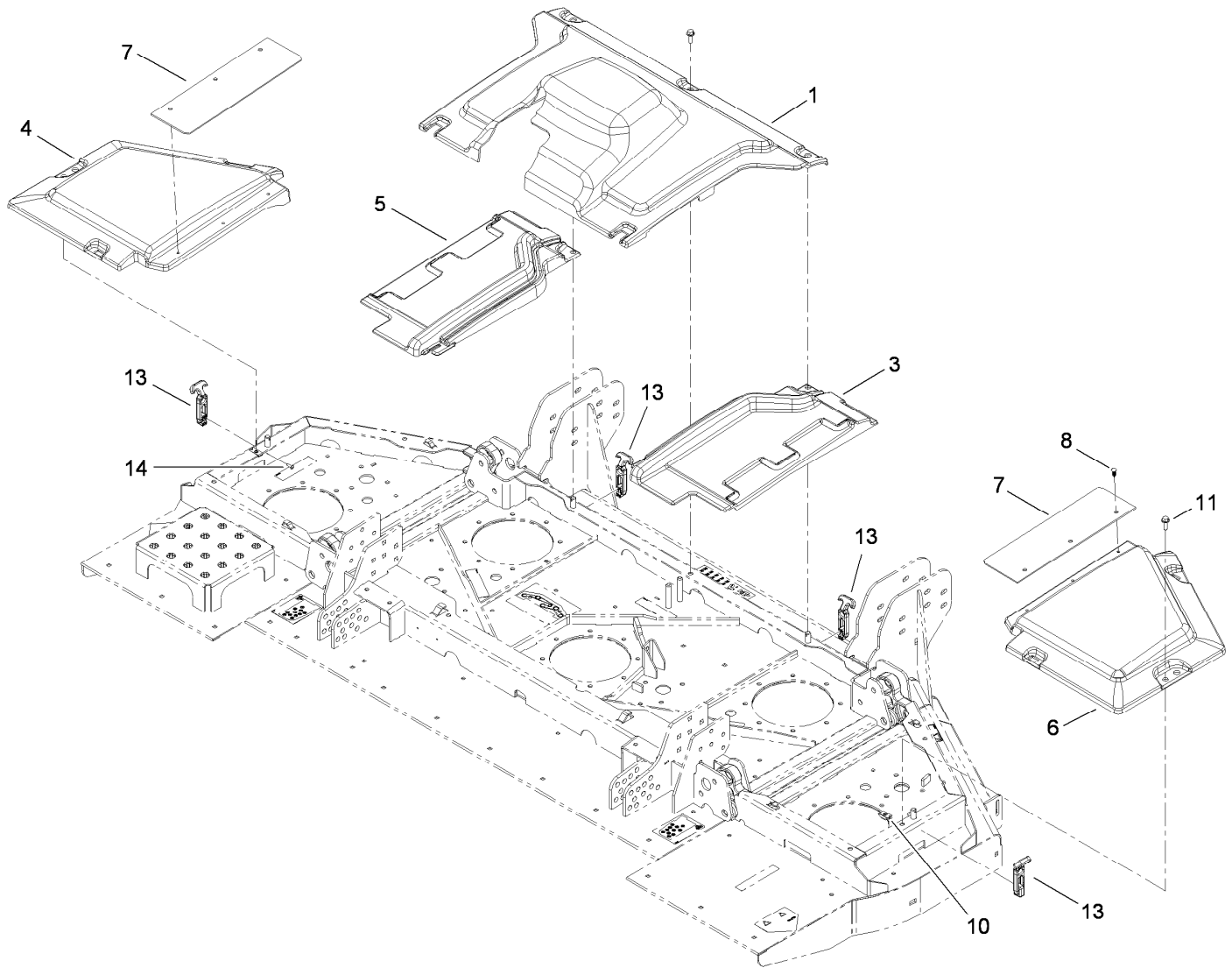
| Ref. | Part Number | Qty. | Description           |
|------|-------------|------|-----------------------|
| 1    | 93-4243     | 1    | Tire                  |
| 2    | 93-4244     | 1    | Tube-Inner (W/Valve)  |
| 3    | 93-4241     | 1    | Spacer-Bearing, Inner |
| 4    | 120-3366    | 2    | Bearing               |
| 5    | 32128-16    | 4    | Nut-HHF               |
| 7    | 93-4242     | 1    | Plate                 |
| 8    | 93-4239     | 1    | Rim-Wheel, Half       |
| 9    | 93-5980     | 1    | Hub                   |
| 10   | 95-2741     | 1    | Rim-Wheel, Half       |



## Center Deck Spindle and Blade Assembly

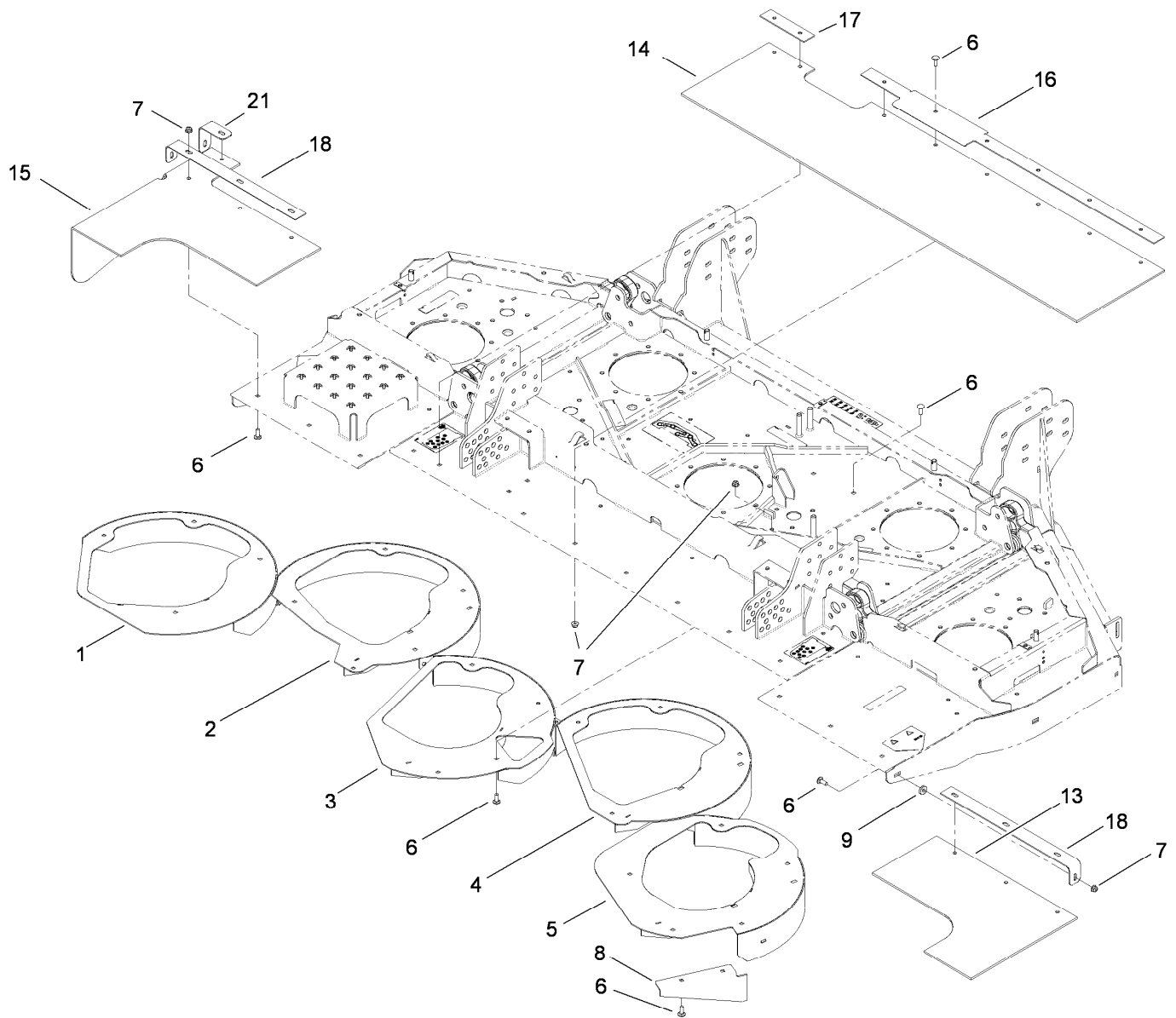
| Ref. | Part Number | Qty. | Description            |
|------|-------------|------|------------------------|
| 1    | 110-5946-03 | 5    | Blade-Rotary           |
| 1    | 110-5948-03 | 5    | Blade-Rotary, Atomic ● |
| 2    | 72-9361     | 5    | Cup-Scalp, Anti        |
| 3    | 92-5816     | 5    | Bolt-Blade             |
| 5    | 104-8301    | 36   | Nut-HF, NI             |
| 6    | 323-6       | 4    | Screw-HH               |
| 7    | 3256-24     | 4    | Washer-Plain           |

● Not illustrated



## Center Deck Belt Cover Assembly

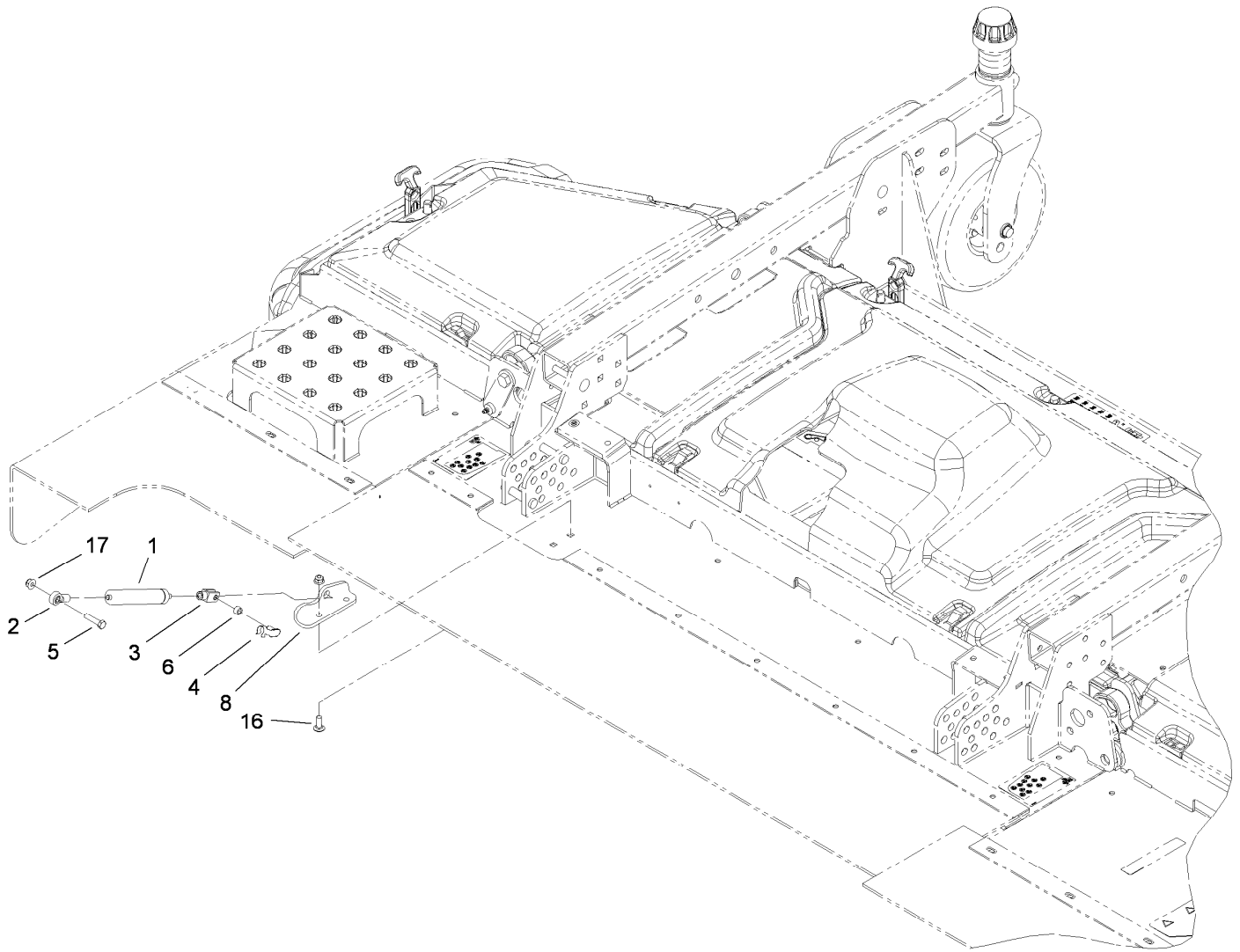
| <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i>              |
|-------------|--------------------|-------------|---------------------------------|
| 1           | 114-5630           | 1           | Cover-Center, Front Deck        |
| 3           | 114-5632           | 1           | Cover-Front Deck, RH Transition |
| 4           | 114-5629           | 1           | Cover-Front Deck, LH            |
| 5           | 114-5631           | 1           | Cover-Front Deck, LH Transition |
| 6           | 114-5628           | 1           | Cover-Front Deck, RH            |
| 7           | 115-5424           | 2           | Shield-Deck, Flexible           |
| 8           | 117-2382           | 6           | Plug-Plastic                    |
| 10          | 110-3510           | 3           | Nut-Retainer                    |
| 11          | 3234-29            | 3           | Screw-HHF                       |
| 13          | 103-4080           | 4           | Latch-Rubber                    |
| 14          | 3274-39            | 8           | Screw-HSBH                      |



## Center Deck Chamber Assembly

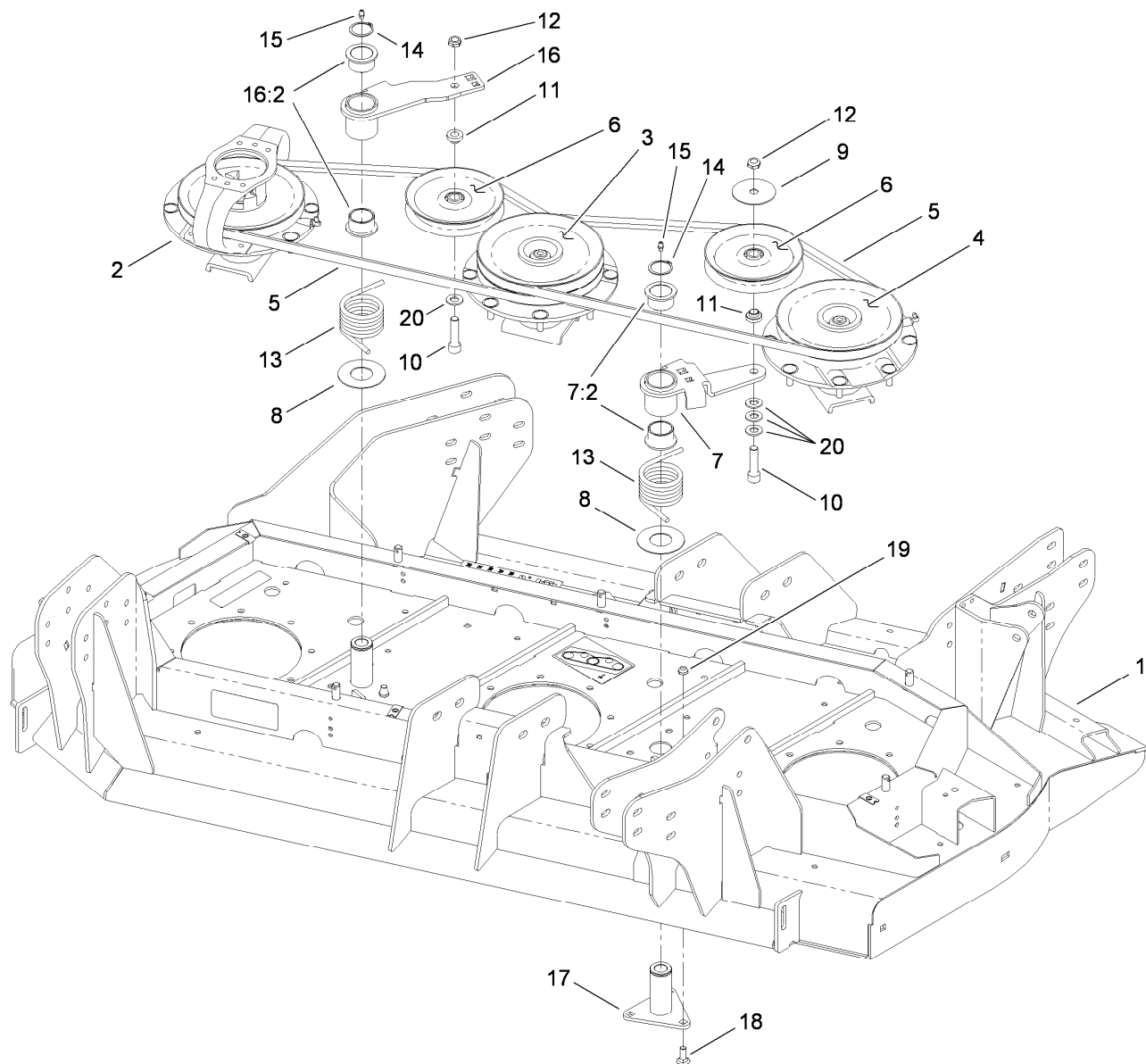
| Ref. | Part Number | Qty. | Description       |
|------|-------------|------|-------------------|
| 1    | 115-2100-01 | 1    | Chamber-Outer, LH |
| 2    | 115-2101-01 | 1    | Chamber-Inner, LH |
| 3    | 115-2102-01 | 1    | Chamber-Center    |
| 4    | 115-2103-01 | 1    | Chamber-Inner, RH |
| 5    | 115-2104-01 | 1    | Chamber-Outer, RH |
| 6    | 3230-10     | 43   | Bolt-CARR         |
| 7    | 104-8300    | 43   | Nut-HF, NI        |
| 8    | 115-2147-01 | 1    | Baffle-Deflector  |

| Ref. | Part Number | Qty. | Description                |
|------|-------------|------|----------------------------|
| 9    | 104-7658    | 1    | Spacer                     |
| 13   | 114-0891    | 1    | Flap-Rubber, Right Winglet |
| 14   | 114-0890    | 1    | Flap-Rubber, Center        |
| 15   | 115-3389    | 1    | Flap-Rubber, Left Winglet  |
| 16   | 114-0884-03 | 1    | Bar-Flap Holddown, Center  |
| 17   | 115-3390-03 | 1    | Bar-Flap Holddown, Center  |
| 18   | 114-0885-03 | 2    | Bar-Flap Holddown, Outer   |
| 21   | 115-5444-03 | 1    | Strap-Deflector            |



## Center Deck Transport Damper Assembly

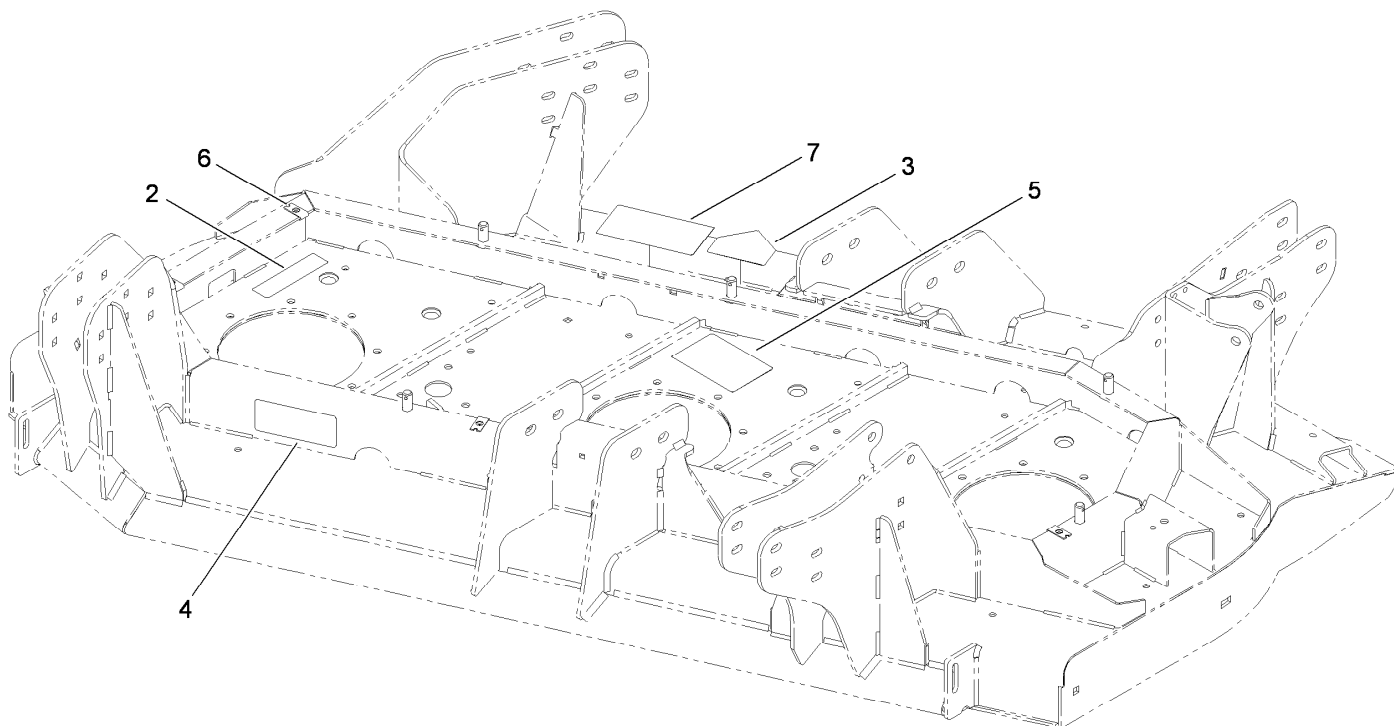
| <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i> |
|-------------|--------------------|-------------|--------------------|
| 1           | 105-3249           | 1           | Damper             |
| 2           | 104-8331           | 1           | End-Rod, Spherical |
| 3           | 115-5455           | 1           | End-Rod, Clevis    |
| 4           | 115-5454           | 1           | Pin-Spring         |
| 5           | 322-17             | 1           | Screw-HH           |
| 6           | 115-2142           | 1           | Spacer             |
| 8           | 115-5452-01        | 1           | Mount-Damper       |
| 16          | 3230-10            | 2           | Bolt-CARR          |
| 17          | 104-8300           | 3           | Nut-HF, NI         |



## Right Deck Belt and Pulley Assembly

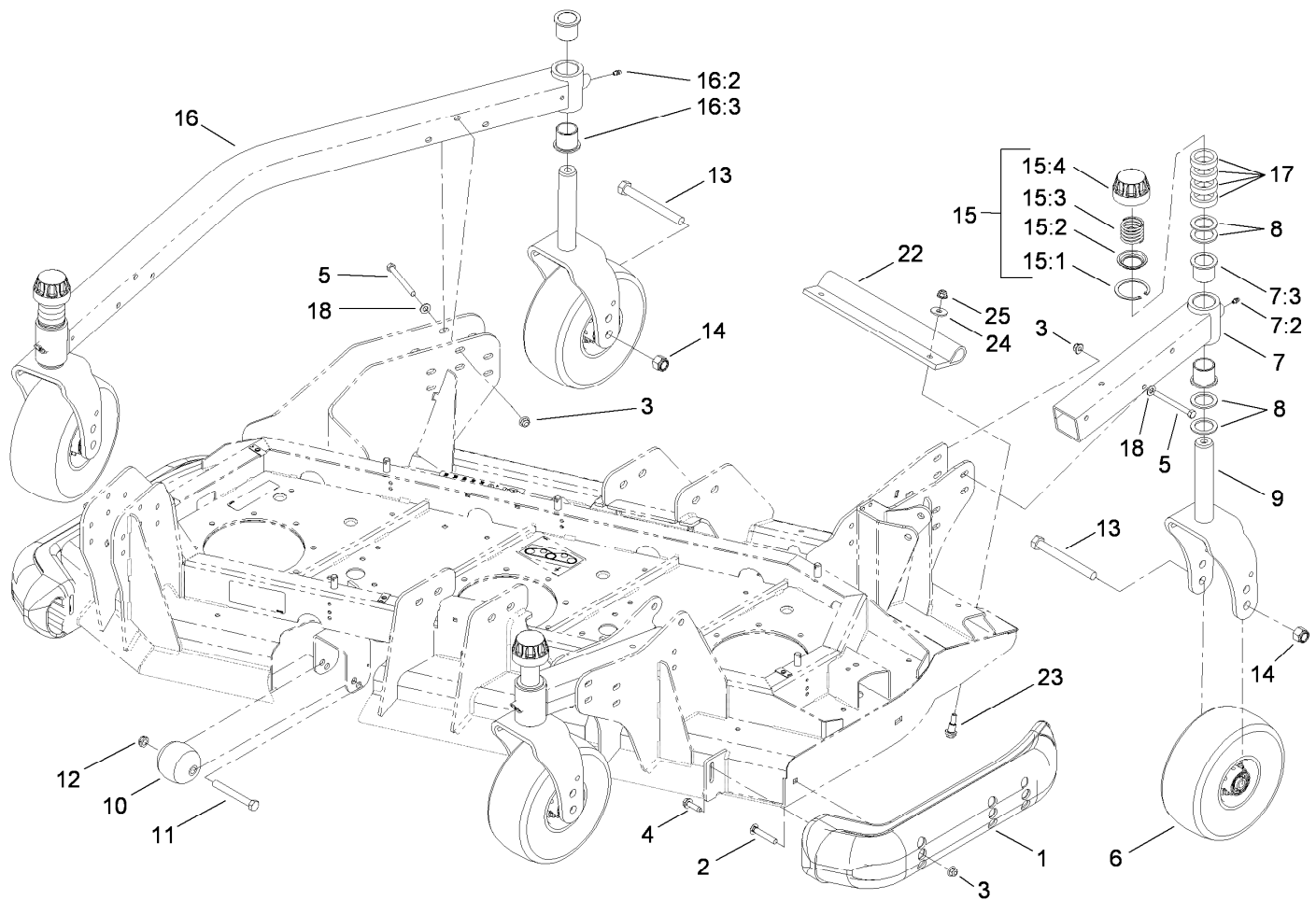
| Ref. | Part Number | Qty. | Description               |
|------|-------------|------|---------------------------|
| 1    | 110-5921    | 1    | Right Deck And Decal ASM  |
| 2    | 119-4547    | 1    | Driving Spindle ASM       |
| 3    | 119-4548    | 1    | Double Driven Spindle ASM |
| 4    | 119-4549    | 1    | High-Driven Spindle ASM   |
| 5    | 112-7377    | 2    | Belt-V, B                 |
| 6    | 01-268-0160 | 2    | Pulley-Idler              |
| 7    | 117-9176    | 1    | Idler Arm ASM             |
| 7:2  | 93-4510     | 2    | Bushing-Caster            |
| 8    | 108-1926    | 2    | Washer                    |
| 9    | 100-3102    | 1    | Washer-Flat               |
| 10   | 3274-5      | 2    | Screw-HSH                 |

| Ref. | Part Number | Qty. | Description         |
|------|-------------|------|---------------------|
| 11   | 108-1924    | 2    | Spacer-Idler        |
| 12   | 3296-45     | 2    | Nut-Hex             |
| 13   | 108-1921    | 2    | Spring-Torsion      |
| 14   | 32120-84    | 2    | Ring-Snap, External |
| 15   | 302-5       | 2    | Fitting-Grease      |
| 16   | 108-1930    | 1    | Idler Arm ASM       |
| 16:2 | 93-4510     | 2    | Bushing-Caster      |
| 17   | 114-0997    | 2    | Pivot-Idler         |
| 18   | 3231-2      | 6    | Bolt-CARR           |
| 19   | 3296-59     | 6    | Nut-Lock, NI        |
| 20   | 3256-26     | 4    | Washer-Flat         |



## Right Deck Decal Assembly No. 110-5921

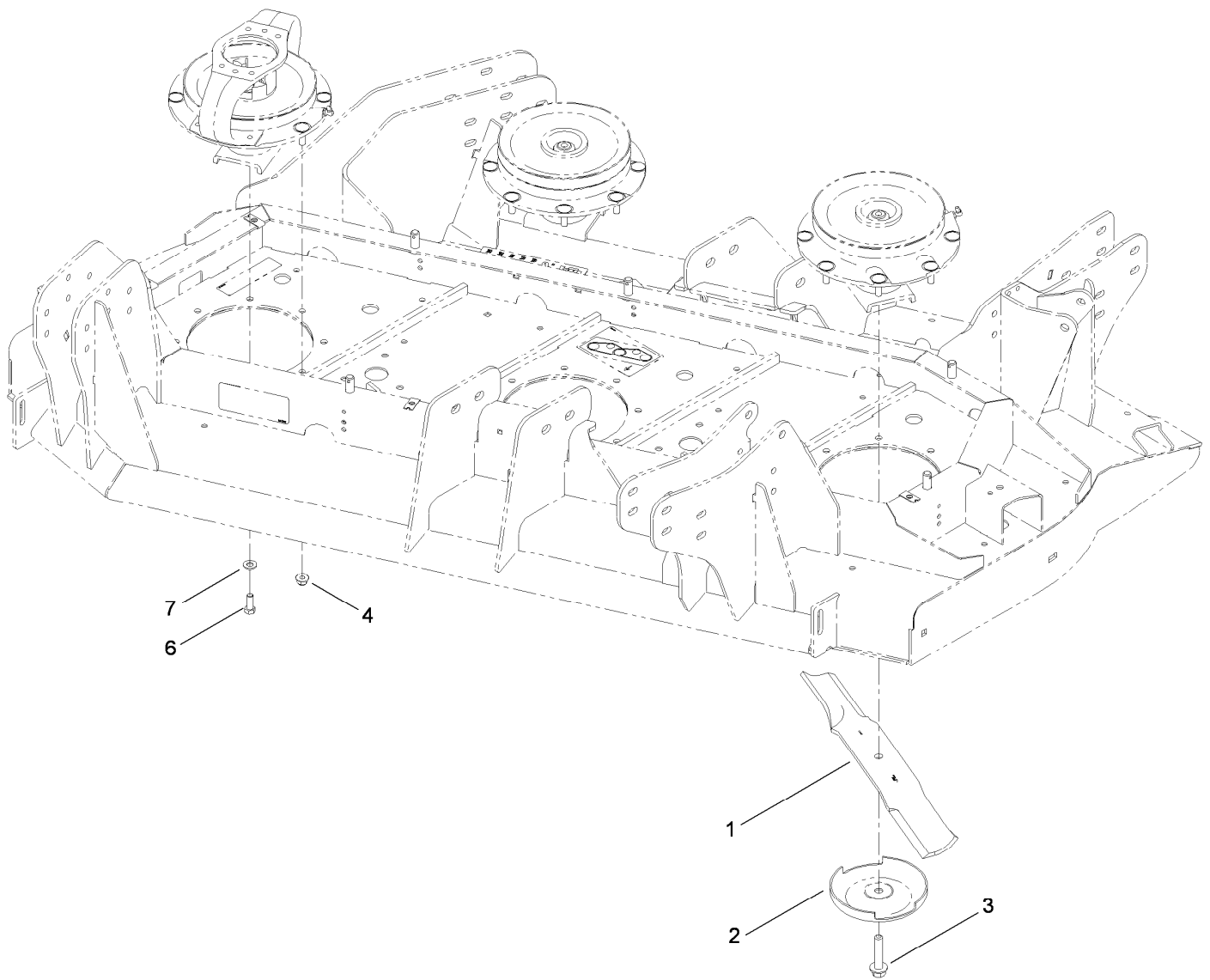
| <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i>            |
|-------------|--------------------|-------------|-------------------------------|
| 2           | 117-4979           | 3           | Decal-Warning                 |
| 3           | 120-6604           | 1           | Decal-Danger                  |
| 4           | 93-7818            | 1           | Decal-Torque, Blade Bolt      |
| 5           | 114-0974           | 1           | Decal-Belt Routing, Deck (RH) |
| 6           | 110-3510           | 4           | Nut-Retainer                  |
| 7           | 114-0975           | 1           | Decal-HOC                     |



## Right Deck Roller, Skid and Caster Wheel Assembly

| Ref. | Part Number | Qty. | Description       |
|------|-------------|------|-------------------|
| 1    | 112-1479    | 2    | Skid-Bumper, Deck |
| 2    | 3231-33     | 4    | Screw-CARR        |
| 3    | 104-8301    | 16   | Nut-HF, NI        |
| 4    | 9136144     | 2    | Screw-HWHTF       |
| 5    | 323-42      | 12   | Screw-HH          |
| 6    | 93-4240     | 4    | 10 Inch Wheel ASM |
| 7    | 110-6040    | 2    | Castor Arm ASM    |
| 7:2  | 302-5       | 1    | Fitting-Grease    |
| 7:3  | 69-6470     | 2    | Bushing-Caster    |
| 8    | 69-6860     | 16   | Washer-Thrust     |
| 9    | 110-5999-01 | 4    | Castor Fork ASM   |
| 10   | 29-4820     | 2    | Roller            |
| 11   | 325-17      | 2    | Screw-HH          |
| 12   | 3296-45     | 2    | Nut-Hex           |
| 13   | 327-24      | 4    | Screw-HH          |

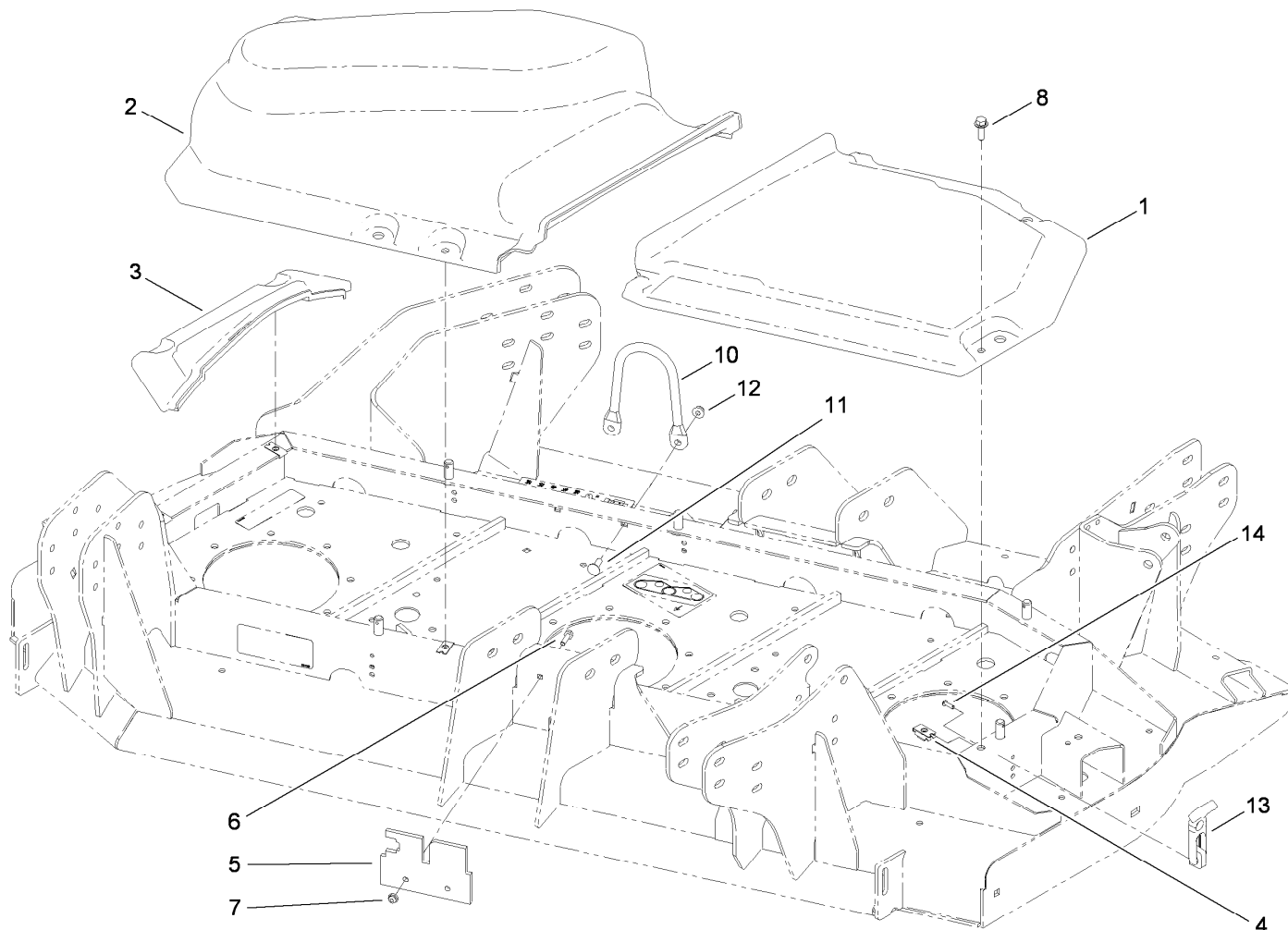
| Ref. | Part Number | Qty. | Description                |
|------|-------------|------|----------------------------|
| 14   | 3296-53     | 4    | Nut-Lock, NI               |
| 15   | 92-9727     | 4    | HOC Cap ASM                |
| 15:1 | 92-5581     | 1    | Ring-Rtng, Snap, Int, Flat |
| 15:2 | 92-5583     | 1    | Washer-Cap                 |
| 15:3 | 92-9726     | 1    | Spring-Compression         |
| 15:4 | 92-8861     | 1    | Cap-HOC                    |
| 16   | 114-0953    | 1    | HOC Castor Arm ASM         |
| 16:2 | 302-5       | 2    | Fitting-Grease             |
| 16:3 | 69-6470     | 4    | Bushing-Caster             |
| 17   | 69-1510     | 16   | Spacer                     |
| 18   | 3256-24     | 12   | Washer-Plain               |
| 22   | 117-2768    | 1    | Flap-Rubber                |
| 23   | 104-0858    | 2    | Bolt-Shoulder              |
| 24   | 103995      | 2    | Washer                     |
| 25   | 104-7201    | 2    | Nut-HF, NI                 |



## Right Deck Spindle and Blade Assembly

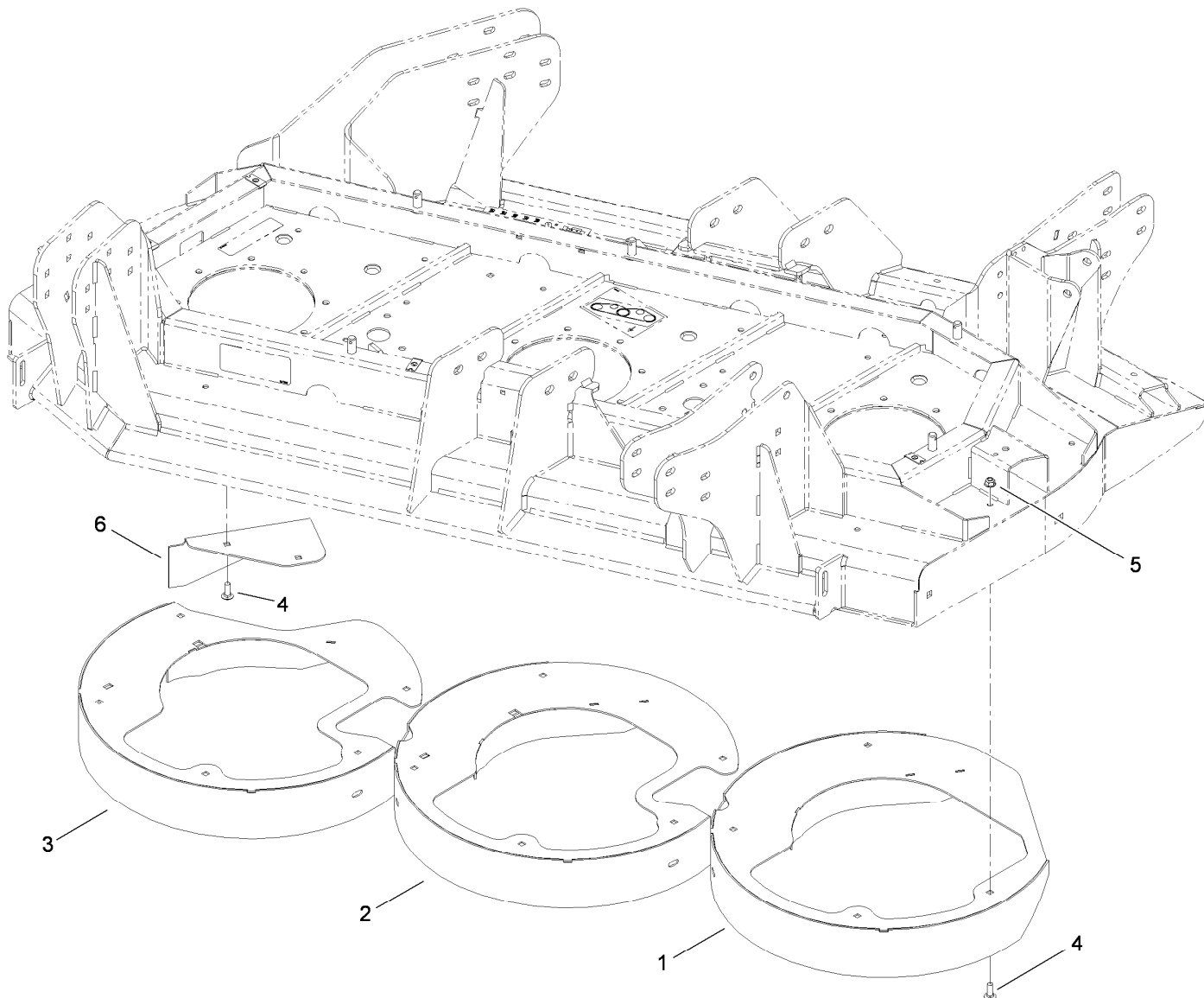
| Ref. | Part Number | Qty. | Description            |
|------|-------------|------|------------------------|
| 1    | 110-5946-03 | 3    | Blade-Rotary           |
| 1    | 110-5948-03 | 3    | Blade-Rotary, Atomic ● |
| 2    | 72-9361     | 3    | Cup-Scalp, Anti        |
| 3    | 92-5816     | 3    | Bolt-Blade             |
| 4    | 104-8301    | 20   | Nut-HF, NI             |
| 6    | 323-6       | 4    | Screw-HH               |
| 7    | 3256-24     | 4    | Washer-Plain           |

● Not illustrated



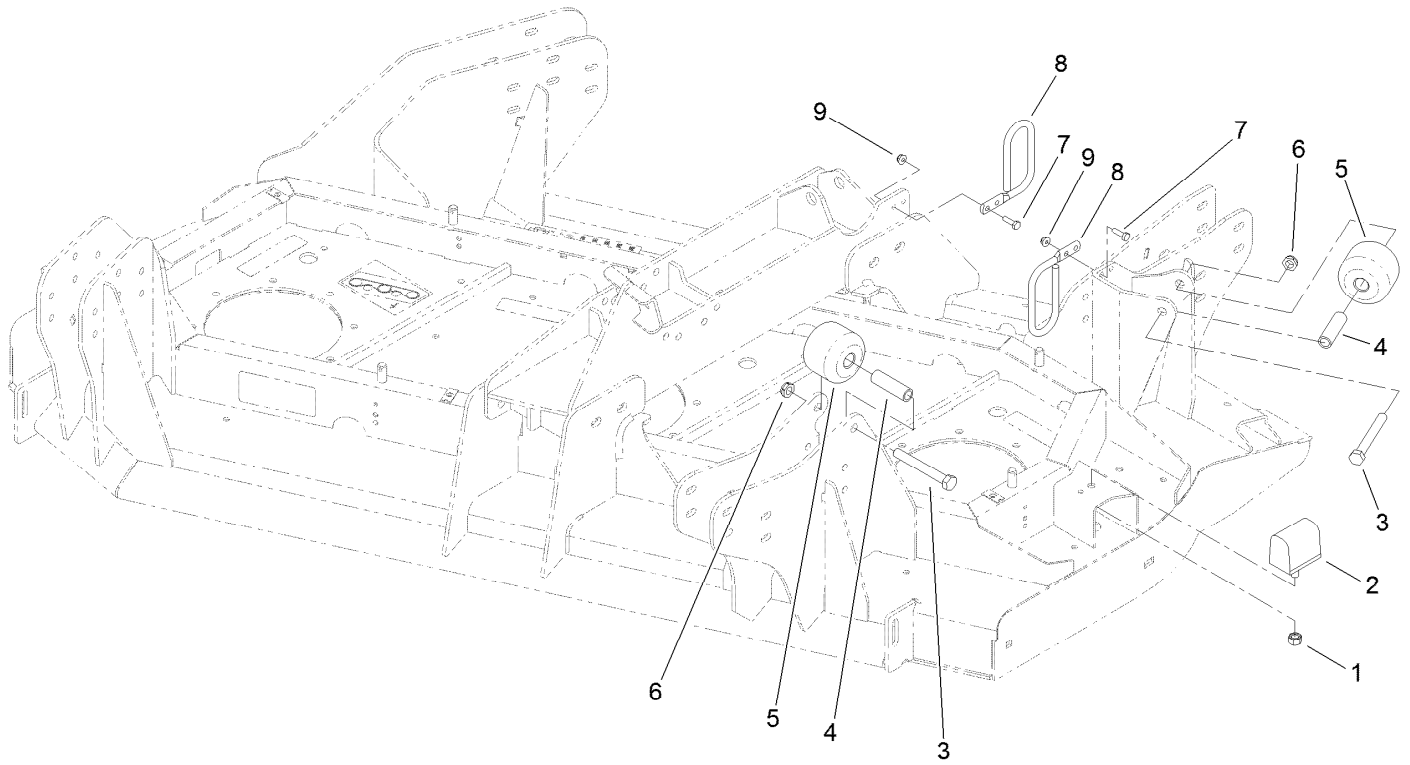
## Right Deck Belt Cover Assembly

| Ref. | Part Number | Qty. | Description                   |
|------|-------------|------|-------------------------------|
| 1    | 114-5635    | 1    | Cover-Deck, RH Wing (Inside)  |
| 2    | 114-5636    | 1    | Cover-Deck, RH Wing (Outside) |
| 3    | 114-5638    | 1    | Cover-Deck, RH Wing (Fixed)   |
| 4    | 110-3510    | 4    | Nut-Retainer                  |
| 5    | 115-3363    | 1    | Deflector-Debris, Side Deck   |
| 6    | 321-5       | 2    | Screw-HH                      |
| 7    | 104-7201    | 2    | Nut-HF, NI                    |
| 8    | 3234-29     | 4    | Screw-HHF                     |
| 10   | 115-3362    | 1    | Guide-Hose                    |
| 11   | 3230-10     | 2    | Bolt-CARR                     |
| 12   | 104-8300    | 2    | Nut-HF, NI                    |
| 13   | 103-4080    | 4    | Latch-Rubber                  |
| 14   | 3274-39     | 8    | Screw-HSBH                    |



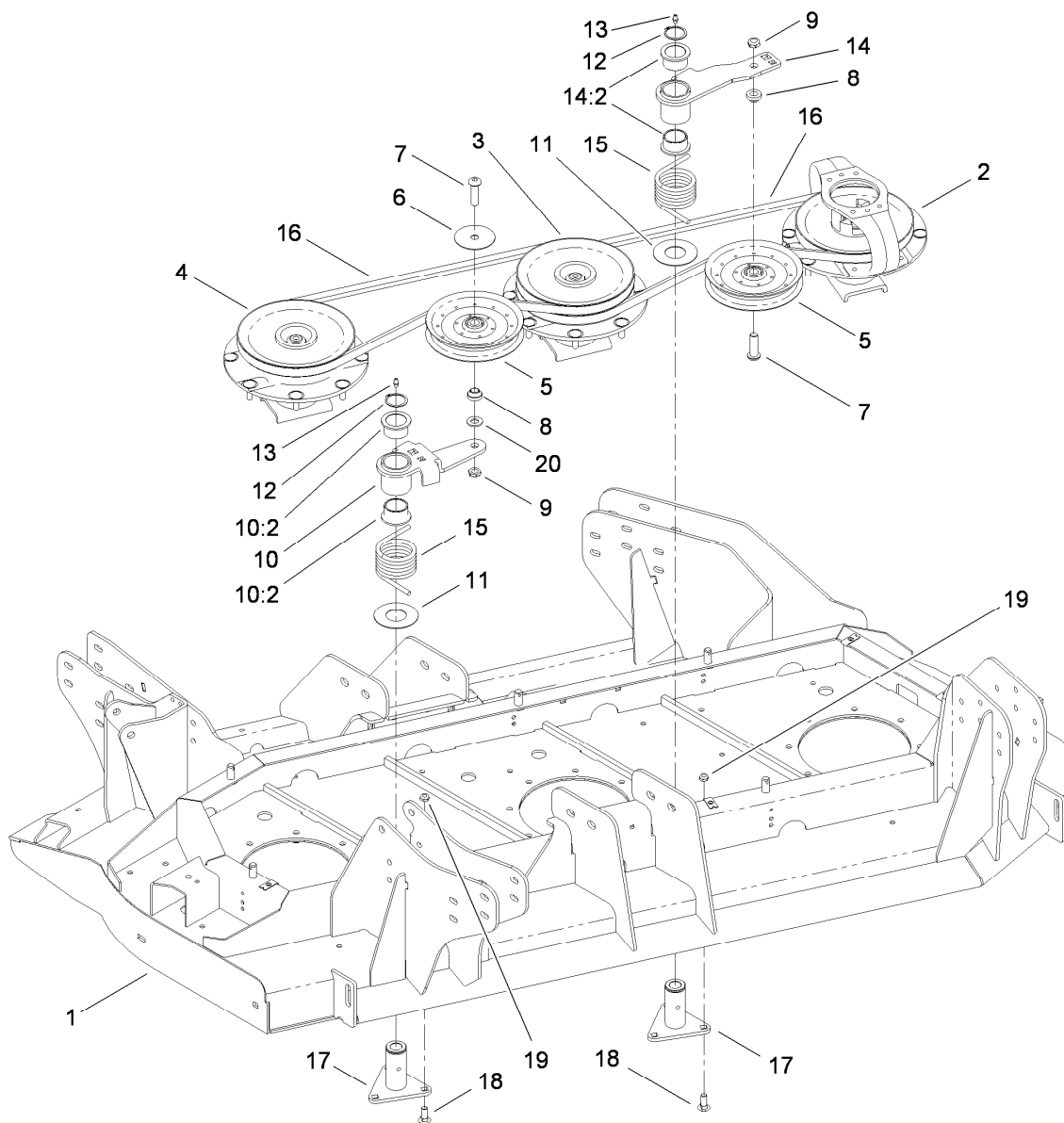
## Right Deck Chamber Assembly

| Ref. | Part Number | Qty. | Description                |
|------|-------------|------|----------------------------|
| 1    | 115-2125-01 | 1    | Chamber-Inner, Right Deck  |
| 2    | 115-2126-01 | 1    | Chamber-Center, Right Deck |
| 3    | 115-2127-01 | 1    | Chamber-Outer, Right Deck  |
| 4    | 3230-10     | 16   | Bolt-CARR                  |
| 5    | 104-8300    | 16   | Nut-HF, NI                 |
| 6    | 115-2146-01 | 1    | Baffle-Deflector           |



## Right Deck Stop and Hose Guide Assembly

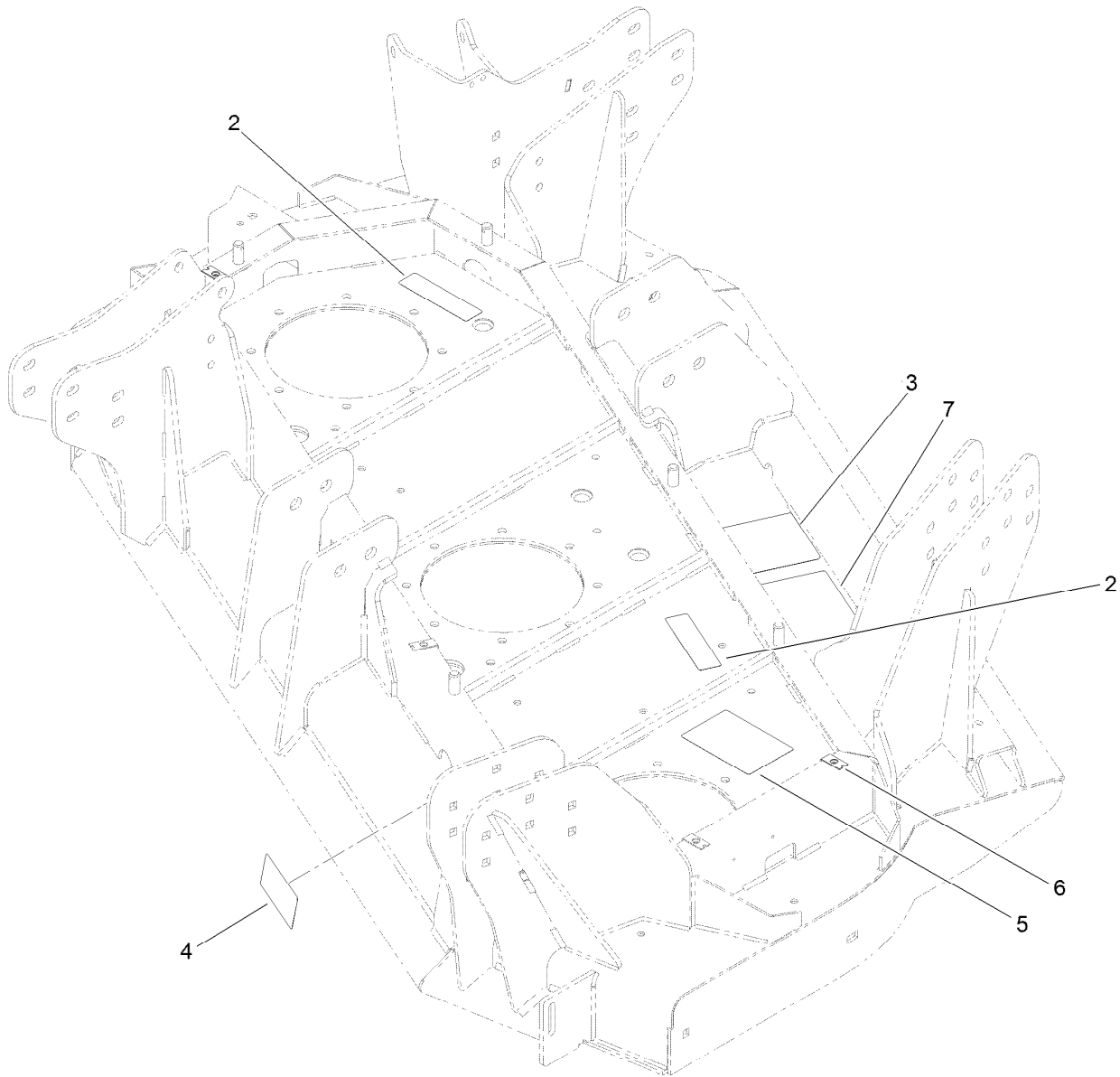
| <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i> |
|-------------|--------------------|-------------|--------------------|
| 1           | 48-9520            | 1           | Nut                |
| 2           | 87-3470            | 1           | Bumper             |
| 3           | 325-17             | 2           | Screw-HH           |
| 4           | 115-2144           | 2           | Tube-Spacer        |
| 5           | 115-3366           | 2           | Roller             |
| 6           | 3296-45            | 2           | Nut-Hex            |
| 7           | 321-5              | 4           | Screw-HH           |
| 8           | 114-5918           | 2           | Support-Hose       |
| 9           | 104-7201           | 4           | Nut-HF, NI         |



## Left Deck Belt and Pulley Assembly

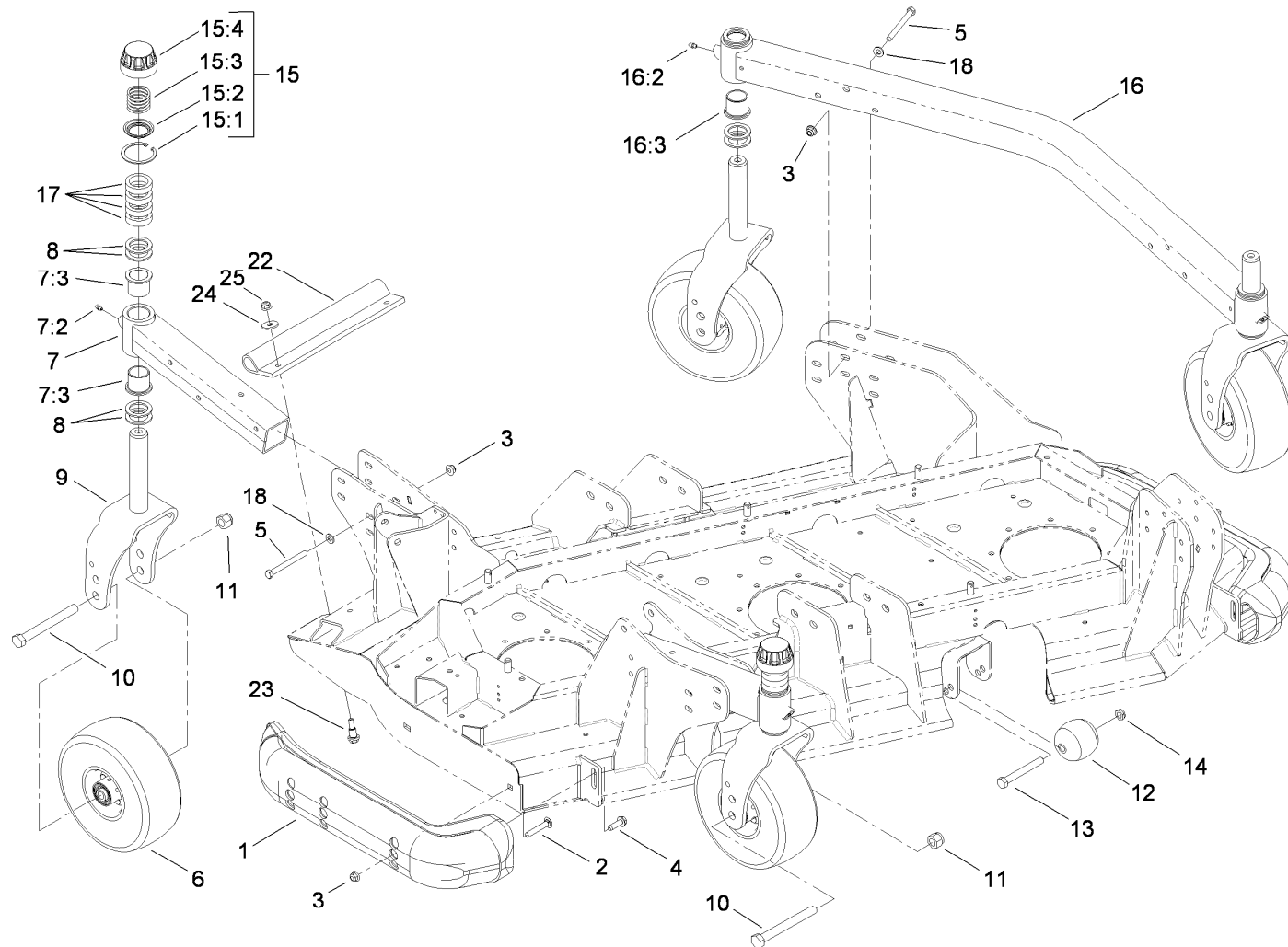
| Ref. | Part Number | Qty. | Description               |
|------|-------------|------|---------------------------|
| 1    | 110-5931    | 1    | Left Deck And Decal ASM   |
| 2    | 119-4547    | 1    | Driving Spindle ASM       |
| 3    | 119-4548    | 1    | Double Driven Spindle ASM |
| 4    | 119-4549    | 1    | High-Driven Spindle ASM   |
| 5    | 110-9596    | 2    | Pulley-Idler              |
| 6    | 100-3102    | 1    | Washer-Flat               |
| 7    | 108-1993    | 2    | Screw-HSBH                |
| 8    | 108-1924    | 2    | Spacer-Idler              |
| 9    | 3296-45     | 2    | Nut-Hex                   |
| 10   | 117-9176    | 1    | Idler Arm ASM             |
| 10:2 | 93-4510     | 2    | Bushing-Caster            |

| Ref. | Part Number | Qty. | Description         |
|------|-------------|------|---------------------|
| 11   | 108-1926    | 2    | Washer              |
| 12   | 32120-84    | 2    | Ring-Snap, External |
| 13   | 302-5       | 2    | Fitting-Grease      |
| 14   | 108-1930    | 1    | Idler Arm ASM       |
| 14:2 | 93-4510     | 2    | Bushing-Caster      |
| 15   | 108-1921    | 2    | Spring-Torsion      |
| 16   | 112-7377    | 2    | Belt-V, B           |
| 17   | 114-0997    | 2    | Pivot-Idler         |
| 18   | 3231-2      | 6    | Bolt-CARR           |
| 19   | 3296-59     | 6    | Nut-Lock, NI        |
| 20   | 3256-26     | 1    | Washer-Flat         |



## Left Deck Decal Assembly No. 110-5931

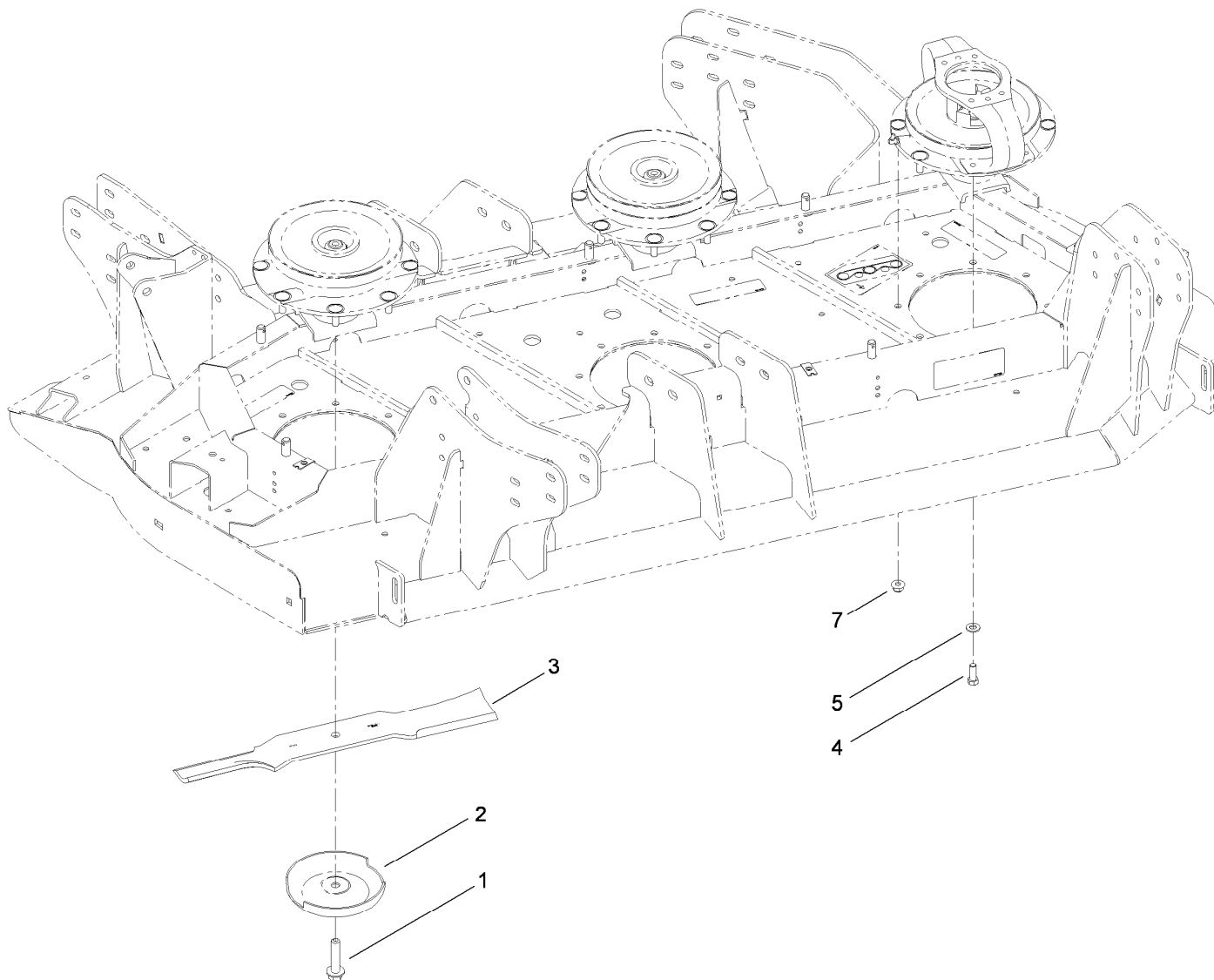
| <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i>            |
|-------------|--------------------|-------------|-------------------------------|
| 2           | 117-4979           | 3           | Decal-Warning                 |
| 3           | 120-6604           | 1           | Decal-Danger                  |
| 4           | 93-7818            | 1           | Decal-Torque, Blade Bolt      |
| 5           | 114-4883           | 1           | Decal-Belt Routing, Deck (LH) |
| 6           | 110-3510           | 4           | Nut-Retainer                  |
| 7           | 114-0975           | 1           | Decal-HOC                     |



## Left Deck Roller, Skid and Caster Wheel Assembly

| Ref. | Part Number | Qty. | Description       |
|------|-------------|------|-------------------|
| 1    | 112-1479    | 2    | Skid-Bumper, Deck |
| 2    | 3231-33     | 4    | Screw-CARR        |
| 3    | 104-8301    | 16   | Nut-HF, NI        |
| 4    | 9136144     | 2    | Screw-HWHTF       |
| 5    | 323-42      | 12   | Screw-HH          |
| 6    | 93-4240     | 4    | 10 Inch Wheel ASM |
| 7    | 110-6040    | 2    | Castor Arm ASM    |
| 7:2  | 302-5       | 1    | Fitting-Grease    |
| 7:3  | 69-6470     | 2    | Bushing-Caster    |
| 8    | 69-6860     | 16   | Washer-Thrust     |
| 9    | 110-5999-01 | 4    | Castor Fork ASM   |
| 10   | 327-24      | 4    | Screw-HH          |
| 11   | 3296-53     | 4    | Nut-Lock, NI      |
| 12   | 29-4820     | 2    | Roller            |
| 13   | 325-17      | 2    | Screw-HH          |

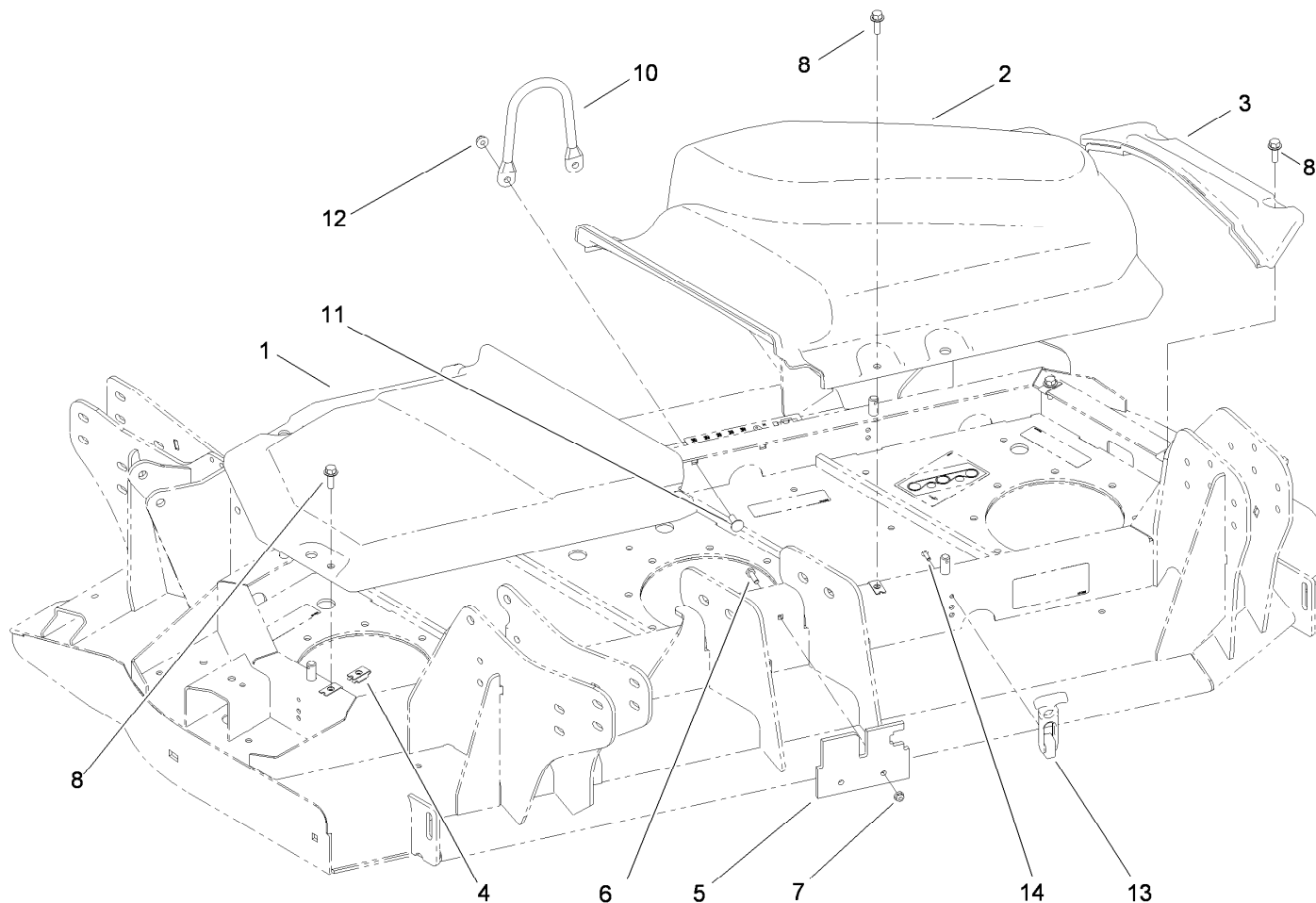
| Ref. | Part Number | Qty. | Description                |
|------|-------------|------|----------------------------|
| 14   | 3296-45     | 2    | Nut-Hex                    |
| 15   | 92-9727     | 4    | HOC Cap ASM                |
| 15:1 | 92-5581     | 1    | Ring-Rtng, Snap, Int, Flat |
| 15:2 | 92-5583     | 1    | Washer-Cap                 |
| 15:3 | 92-9726     | 1    | Spring-Compression         |
| 15:4 | 92-8861     | 1    | Cap-HOC                    |
| 16   | 114-0953    | 1    | HOC Castor Arm ASM         |
| 16:2 | 302-5       | 2    | Fitting-Grease             |
| 16:3 | 69-6470     | 4    | Bushing-Caster             |
| 17   | 69-1510     | 16   | Spacer                     |
| 18   | 3256-24     | 12   | Washer-Plain               |
| 22   | 117-2768    | 1    | Flap-Rubber                |
| 23   | 104-0858    | 2    | Bolt-Shoulder              |
| 24   | 103995      | 2    | Washer                     |
| 25   | 104-7201    | 2    | Nut-HF, NI                 |



## Left Deck Spindle and Blade Assembly

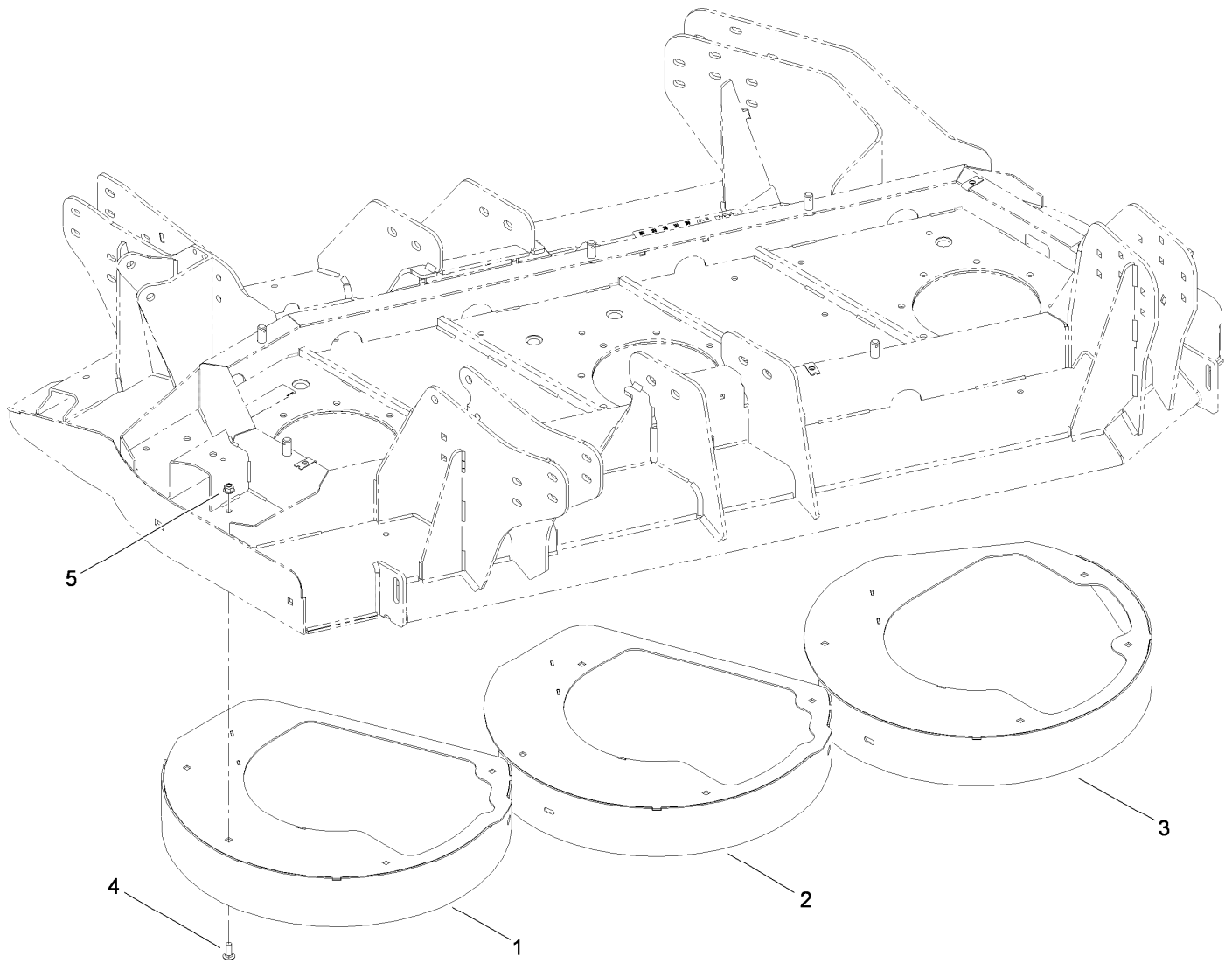
| Ref. | Part Number | Qty. | Description            |
|------|-------------|------|------------------------|
| 1    | 92-5816     | 3    | Bolt-Blade             |
| 2    | 72-9361     | 3    | Cup-Scalp, Anti        |
| 3    | 110-5946-03 | 3    | Blade-Rotary           |
| 3    | 110-5948-03 | 3    | Blade-Rotary, Atomic ● |
| 4    | 323-6       | 4    | Screw-HH               |
| 5    | 3256-24     | 4    | Washer-Plain           |
| 7    | 104-8301    | 20   | Nut-HF, NI             |

● Not illustrated



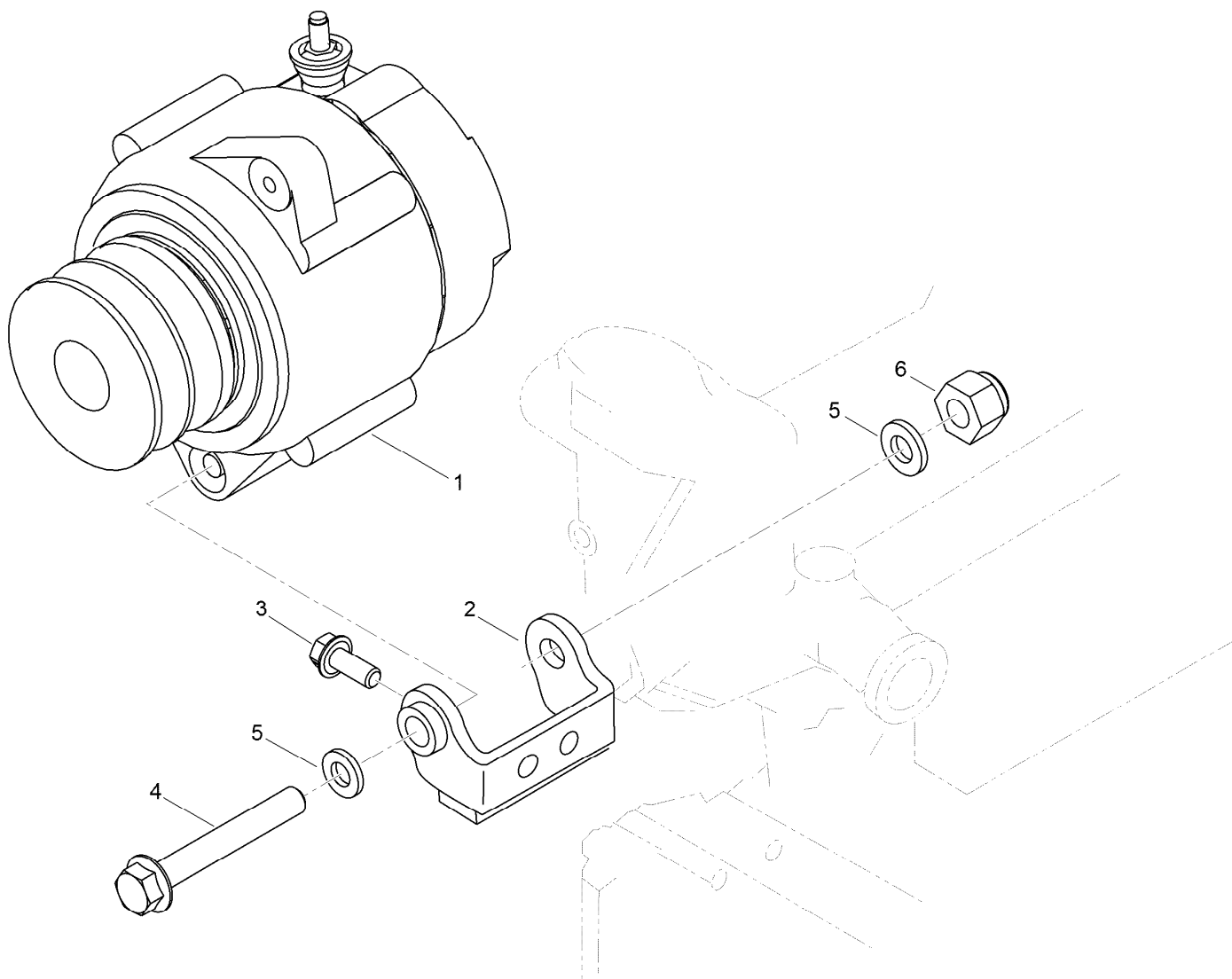
## Left Deck Belt Cover Assembly

| <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i>            |
|-------------|--------------------|-------------|-------------------------------|
| 1           | 114-5633           | 1           | Cover-Deck, LH Wing (Inside)  |
| 2           | 114-5634           | 1           | Cover-Deck, LH Wing (Outside) |
| 3           | 114-5637           | 1           | Cover-Deck, LH Wing (Fixed)   |
| 4           | 110-3510           | 4           | Nut-Retainer                  |
| 5           | 115-3363           | 1           | Deflector-Debris, Side Deck   |
| 6           | 321-5              | 2           | Screw-HH                      |
| 7           | 104-7201           | 2           | Nut-HF, NI                    |
| 8           | 3234-29            | 4           | Screw-HHF                     |
| 10          | 115-3362           | 1           | Guide-Hose                    |
| 11          | 3230-10            | 2           | Bolt-CARR                     |
| 12          | 104-8300           | 2           | Nut-HF, NI                    |
| 13          | 103-4080           | 4           | Latch-Rubber                  |
| 14          | 3274-39            | 8           | Screw-HSBH                    |



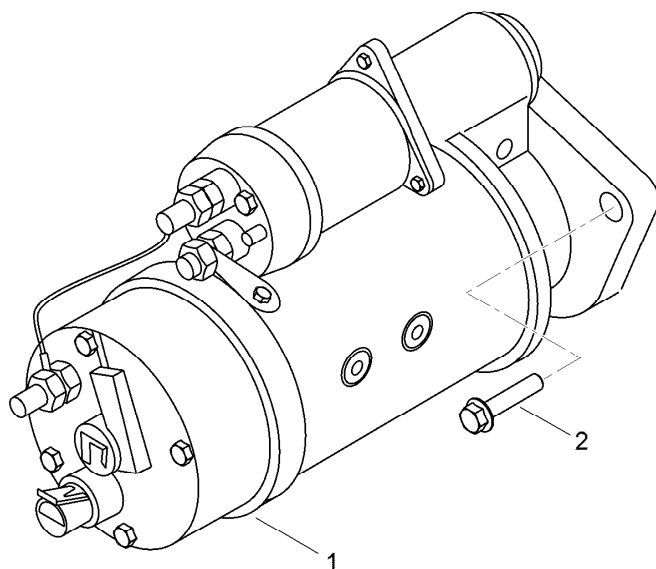
## Left Deck Chamber Assembly

| <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i>        |
|-------------|--------------------|-------------|---------------------------|
| 1           | 115-2107-01        | 1           | Chamber-Inner, Left Deck  |
| 2           | 115-2106-01        | 1           | Chamber-Center, Left Deck |
| 3           | 115-2105-01        | 1           | Chamber-Outer, Left Deck  |
| 4           | 3230-10            | 12          | Bolt-CARR                 |
| 5           | 104-8300           | 12          | Nut-HF, NI                |



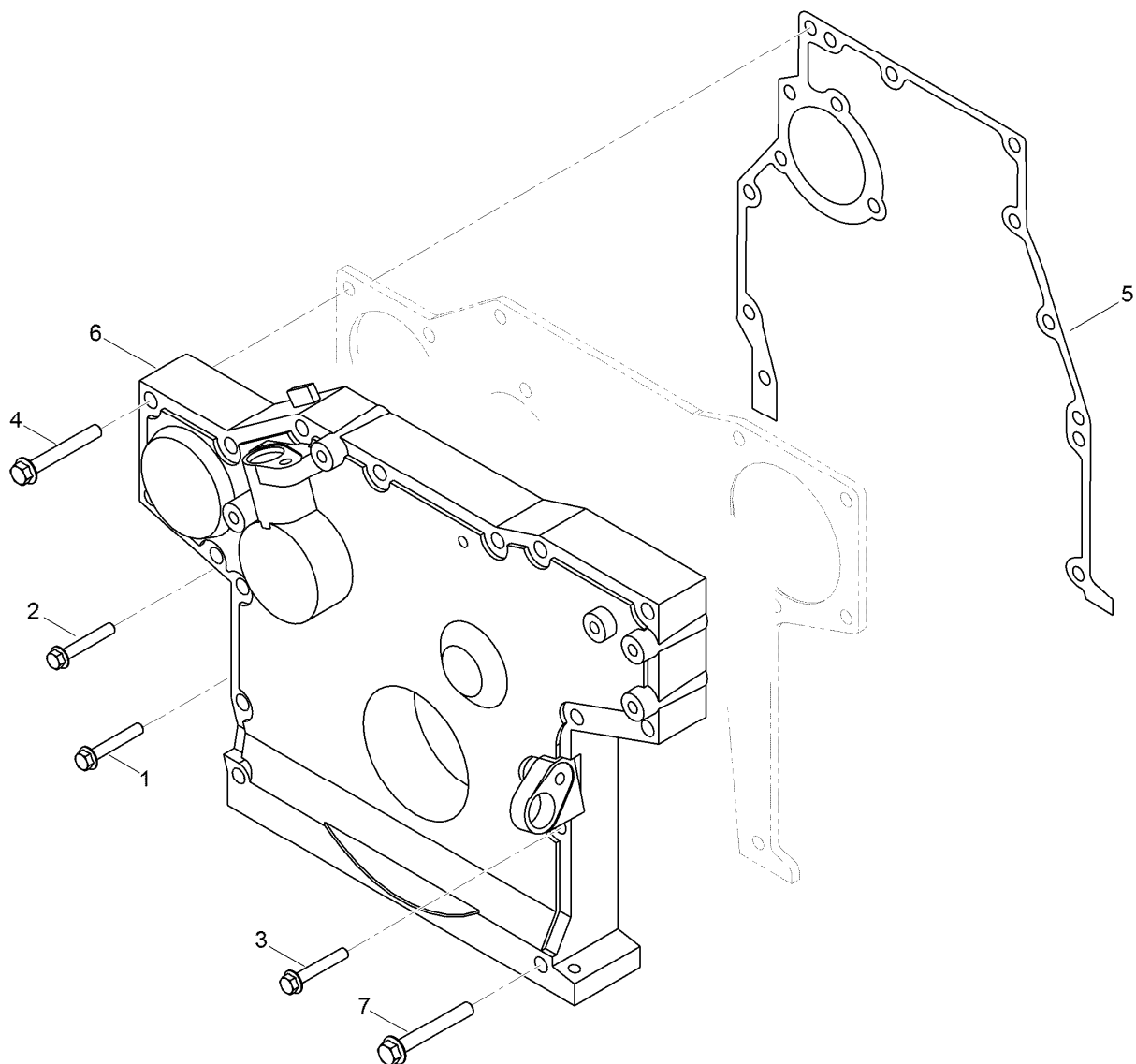
## Engine Alternator Assembly

| Ref. | Part Number | Qty. | Description        |
|------|-------------|------|--------------------|
| 1    | 117-5419    | 1    | Alternator         |
| 2    | 115-8851    | 1    | Bracket-Alternator |
| 3    | 117-5401    | 2    | Screw-Flange, HH   |
| 4    | 117-5400    | 1    | Screw-Flange, HH   |
| 5    | 117-5403    | 2    | Washer-Bevel       |
| 6    | 117-5402    | 1    | Nut-HH             |



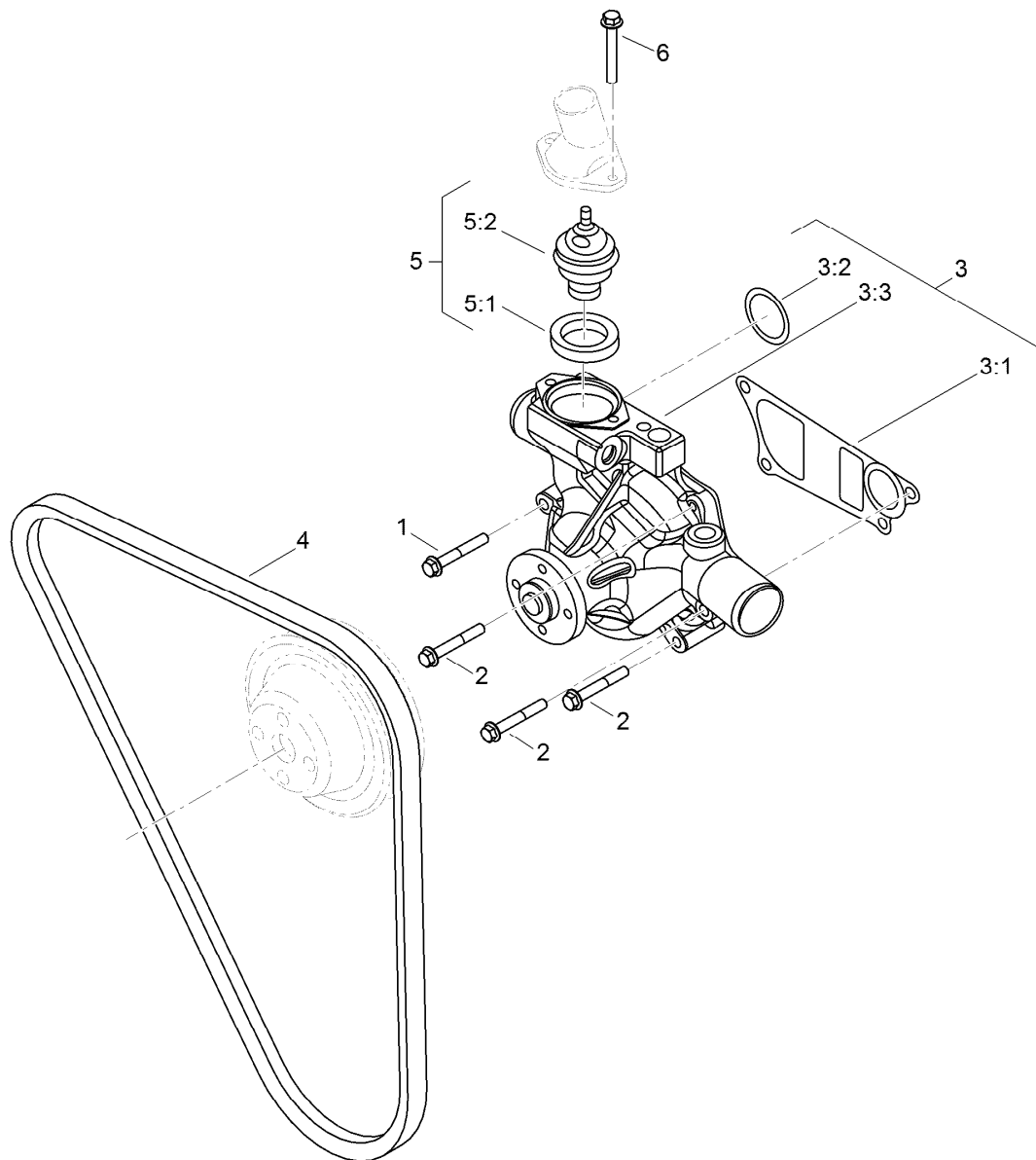
## Engine Starter Assembly

| <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i>      |
|-------------|--------------------|-------------|-------------------------|
| 1           | 115-8861           | 1           | Starter                 |
| 2           | 117-5404           | 2           | Screw-Mounting, Starter |



## Engine Gear Case Front Cover Assembly

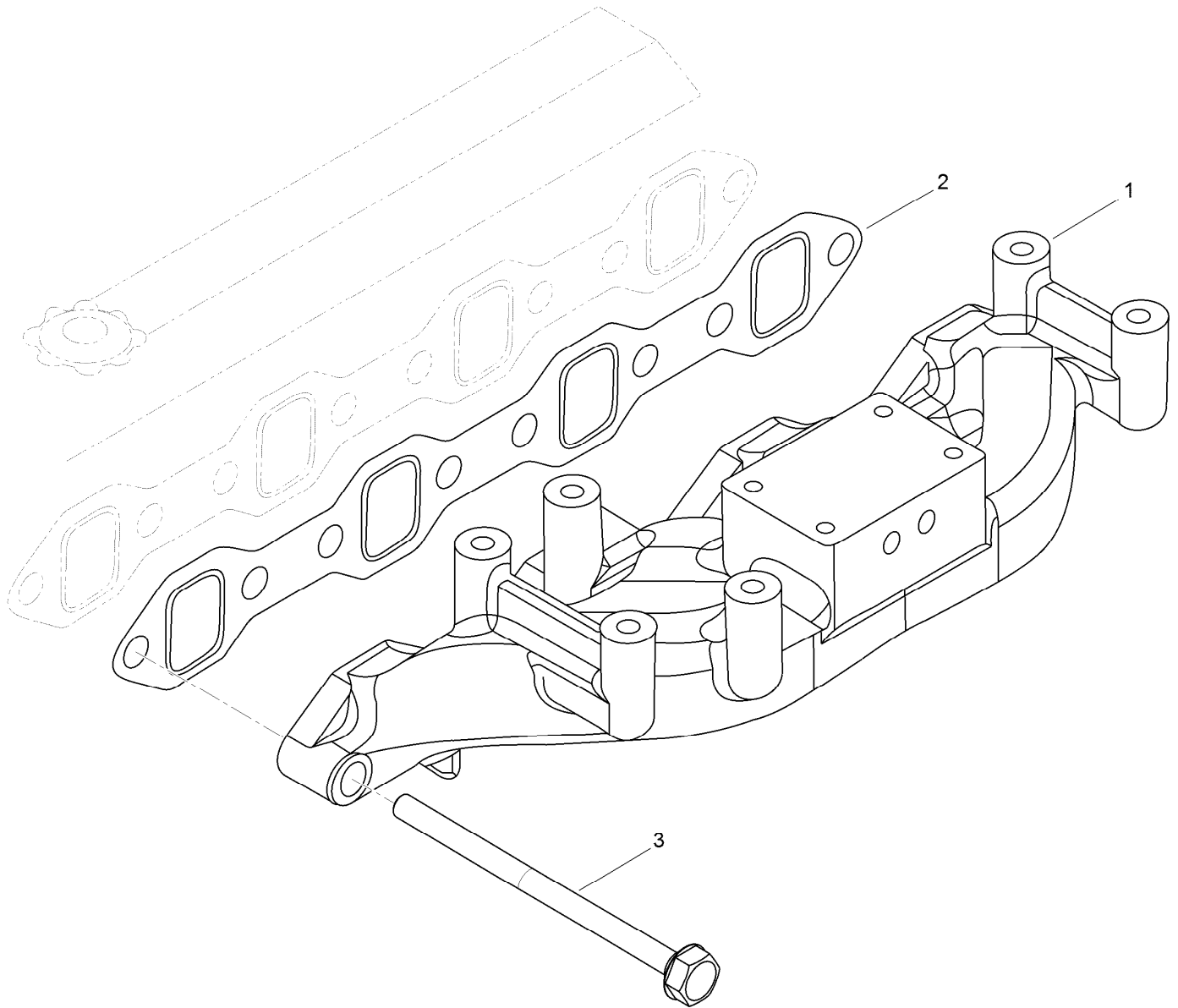
| Ref. | Part Number | Qty. | Description         |
|------|-------------|------|---------------------|
| 1    | 117-5405    | 2    | Screw-Flange, HH    |
| 2    | 117-5406    | 2    | Screw-Flange, HH    |
| 3    | 117-5407    | 6    | Screw-Flange, HH    |
| 4    | 117-5408    | 8    | Screw-Flange, HH    |
| 5    | 117-5423    | 1    | Gasket-Cover, Front |
| 6    | 117-5421    | 1    | Cover-Front         |
| 7    | 117-5409    | 2    | Screw-Flange, HH    |



## Engine Water Pump and Thermostat Assembly

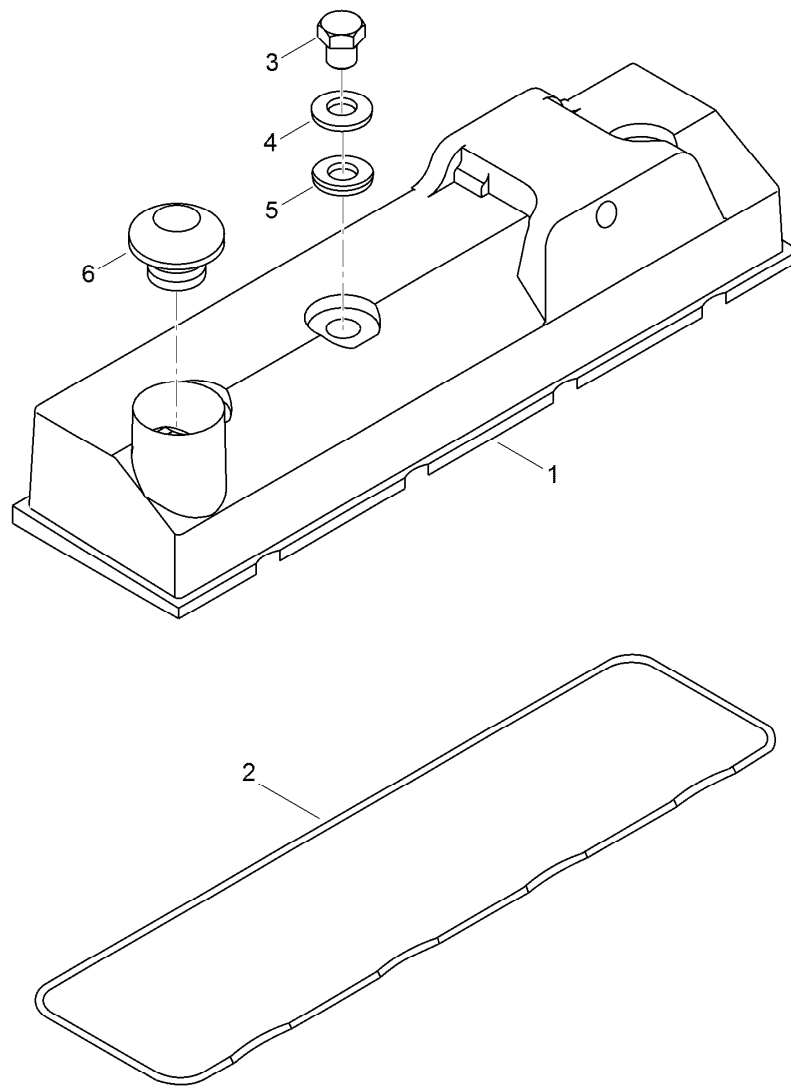
| Ref. | Part Number | Qty. | Description        |
|------|-------------|------|--------------------|
| 1    | 117-5412    | 1    | Screw-Flange, HH   |
| 2    | 117-5407    | 3    | Screw-Flange, HH   |
| 3    | 117-5426    | 1    | Water Pump Kit     |
| 3:1  | 115-8857    | 1    | Gasket-Pump, Water |
| 3:2  | 117-5411    | 1    | O Ring-Seal        |
| 3:3  |             | 1    | Water Pump ●       |
| 4    | 117-5420    | 1    | Belt-V, Ribbed     |
| 5    | 115-8860    | 1    | Thermostat Kit     |
| 5:1  | 117-5414    | 1    | Gasket-Connection  |
| 5:2  |             | 1    | Thermostat ●       |
| 6    | 117-5406    | 2    | Screw-Flange, HH   |

● Not serviced separately



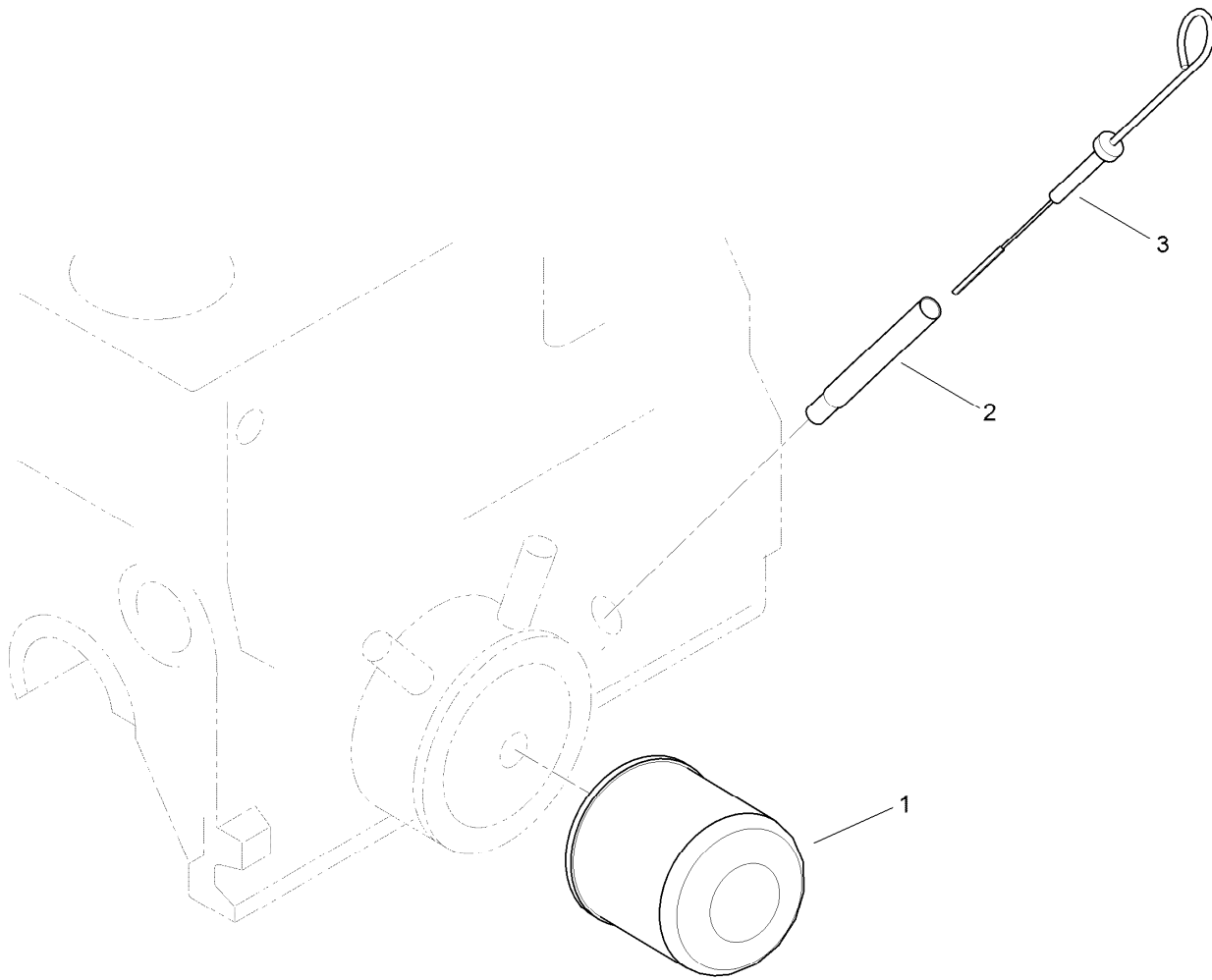
## Engine Exhaust Manifold Assembly

| <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i>       |
|-------------|--------------------|-------------|--------------------------|
| 1           | 117-5425           | 1           | Manifold-Exhaust         |
| 2           | 115-8855           | 1           | Gasket-Manifold, Exhaust |
| 3           | 117-5410           | 8           | Screw-Flange, HH         |



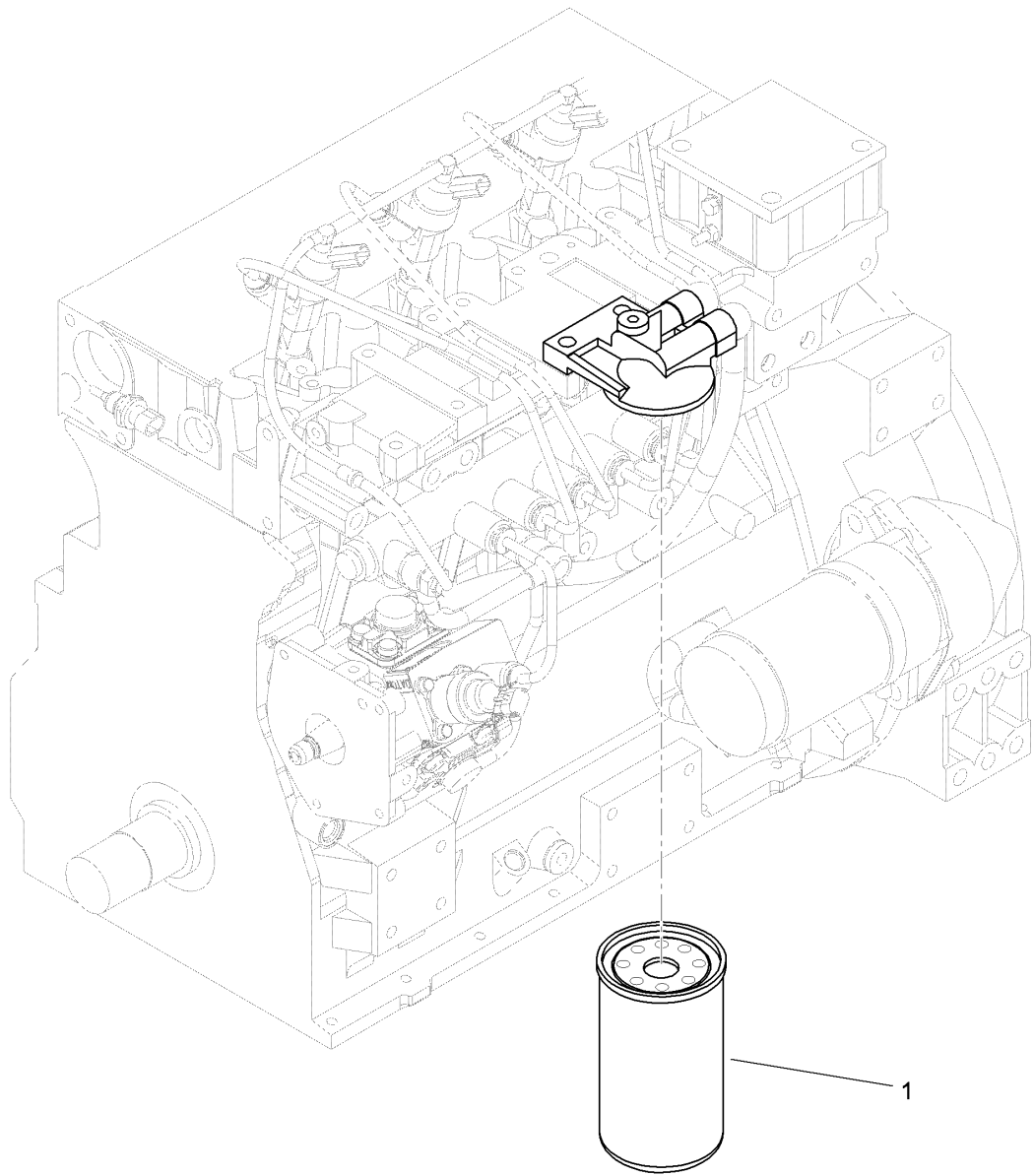
## Engine Valve Cover Assembly

| <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i> |
|-------------|--------------------|-------------|--------------------|
| 1           | 117-5427           | 1           | Cover-Valve        |
| 2           | 117-5428           | 1           | O Ring-Seal        |
| 3           | 117-5417           | 3           | Nut-Lock           |
| 4           | 117-5415           | 3           | Washer-Plain       |
| 5           | 117-5416           | 3           | Isolator-Noise     |
| 6           | 117-5429           | 1           | Cap-Filler         |



## Engine Oil Filter and Dipstick Assembly

| <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i> |
|-------------|--------------------|-------------|--------------------|
| 1           | 115-8868           | 1           | Filter-Oil, Engine |
| 2           | 117-5424           | 1           | Tube-Dipstick      |
| 3           | 117-5422           | 1           | Dipstick           |



## Engine Fuel Filter Assembly

| <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i> |
|-------------|--------------------|-------------|--------------------|
| 1           | 117-2792           | 1           | Filter-Fuel        |

# Attachments and Accessories

## For 31598 Groundsmaster 5900/5910 Rotary Mower

| Product Name                                              | Model/Part |
|-----------------------------------------------------------|------------|
| 12 Volt Battery .....                                     | 106-5190   |
| Premium All Season Hydraulic Fluid (55 Gallon Drum) ..... | 108-1177   |
| Premium All Season Hydraulic Fluid (5 Gallon Pail) .....  | 108-1178   |
| Premium Heavy Duty All Season Gear Lube (Pail) .....      | 108-1188   |
| Premium All Purpose Grease (Tube) .....                   | 108-1190   |
| Premium Heavy Duty All Season Gear Lube (Quart) .....     | 108-1591   |
| Atomic Blade Kit .....                                    | 114-0897   |
| Fuel/Water Separator Element .....                        | 115-5471   |
| Engine Oil Filter .....                                   | 115-8868   |
| Filter-Engine, Air Safety .....                           | 115-8877   |
| Filter-Engine, Air Primary .....                          | 115-8887   |
| Standard Blade Kit .....                                  | 115-8896   |
| Blade and Belt Kit .....                                  | 115-8898   |
| Fuel Filter .....                                         | 117-2792   |
| Tall Grass Kit .....                                      | 117-2795   |
| Extension Kit for 2-Post ROPS .....                       | 117-9430   |
| Windscreen Kit .....                                      | 117-9440   |
| CE Kit (For 2010 models and Up) .....                     | 117-9449   |
| Vinyl Backrest Extension Kit .....                        | 119-7718   |
| Beacon Kit .....                                          | 119-8256   |
| Flat Blade Kit .....                                      | 119-8268   |
| Registration Plate and Light Kit .....                    | 120-7570   |
| Breather Kit .....                                        | 120-9895   |
| Cab Interior Air Filter .....                             | 121-3891   |
| Cab Exterior Air Filter .....                             | 121-3892   |
| Premium Engine Oil 15w40 (55 Gallon Drum) .....           | 121-6394   |
| Premium Engine Oil 15w40 (5 Gallon Pail) .....            | 121-6395   |
| MVP Filter Kit .....                                      | 30041      |
| Universal Sunshade .....                                  | 30349      |
| Leaf Mulching Kit .....                                   | 31581      |
| Light Kit .....                                           | 31582      |
| Center Replacement Deck .....                             | 31591      |
| Right Replacement Deck .....                              | 31592      |
| Left Replacement Deck .....                               | 31593      |
| Hydraulic Filter .....                                    | 75-1310    |
| Hydraulic Filter .....                                    | 86-6110    |
| Fuse Block .....                                          | 92-2641    |
| 10in Foam Filled Castor Wheel .....                       | 93-5973    |

## For 31598TE Groundsmaster 5900/5910 Rotary Mower

| Product Name                                                         | Model/Part |
|----------------------------------------------------------------------|------------|
| TÜV Kit - Speed Decal 20kph .....                                    | 02980      |
| TÜV Kit - German Vehicle Serial Plate .....                          | 02983      |
| Cutting Unit Cover Kit, Groundsmaster 5900 Series Rotary Mower ..... | 02985      |

## Attachments and Accessories (continued)

|                                                           |          |
|-----------------------------------------------------------|----------|
| 12 Volt Battery .....                                     | 106-5190 |
| Premium All Season Hydraulic Fluid (55 Gallon Drum) ..... | 108-1177 |
| Premium All Season Hydraulic Fluid (5 Gallon Pail) .....  | 108-1178 |
| Premium Heavy Duty All Season Gear Lube (Pail) .....      | 108-1188 |
| Premium All Purpose Grease (Tube) .....                   | 108-1190 |
| Premium Heavy Duty All Season Gear Lube (Quart) .....     | 108-1591 |
| Warning Triangle .....                                    | 111-4250 |
| Atomic Blade Kit .....                                    | 114-0897 |
| Fuel/Water Separator Element .....                        | 115-5471 |
| Engine Oil Filter .....                                   | 115-8868 |
| Filter-Engine, Air Safety .....                           | 115-8877 |
| Filter-Engine, Air Primary .....                          | 115-8887 |
| Standard Blade Kit .....                                  | 115-8896 |
| Blade and Belt Kit .....                                  | 115-8898 |
| Fuel Filter .....                                         | 117-2792 |
| Tall Grass Kit .....                                      | 117-2795 |
| Extension Kit for 2-Post ROPS .....                       | 117-9430 |
| Windscreen Kit .....                                      | 117-9440 |
| CE Kit (For 2010 models and Up) .....                     | 117-9449 |
| Vinyl Backrest Extension Kit .....                        | 119-7718 |
| Beacon Kit .....                                          | 119-8256 |
| Flat Blade Kit .....                                      | 119-8268 |
| Wire Harness and Tail Light Fuse .....                    | 120-6332 |
| Registration Plate and Light Kit .....                    | 120-7570 |
| Breather Kit .....                                        | 120-9895 |
| Cab Interior Air Filter .....                             | 121-3891 |
| Cab Exterior Air Filter .....                             | 121-3892 |
| Premium Engine Oil 15w40 (55 Gallon Drum) .....           | 121-6394 |
| Premium Engine Oil 15w40 (5 Gallon Pail) .....            | 121-6395 |
| MVP Filter Kit .....                                      | 30041    |
| Universal Sunshade .....                                  | 30349    |
| Leaf Mulching Kit .....                                   | 31581    |
| Light Kit .....                                           | 31582    |
| Center Replacement Deck .....                             | 31591    |
| Right Replacement Deck .....                              | 31592    |
| Left Replacement Deck .....                               | 31593    |
| Hydraulic Filter .....                                    | 75-1310  |
| Hydraulic Filter .....                                    | 86-6110  |
| Fuse Block .....                                          | 92-2641  |
| 10in Foam Filled Castor Wheel .....                       | 93-5973  |

### For 31599 Groundsmaster 5900/5910 Rotary Mower

| Product Name                                              | Model/Part |
|-----------------------------------------------------------|------------|
| 12 Volt Battery .....                                     | 106-5190   |
| Premium All Season Hydraulic Fluid (55 Gallon Drum) ..... | 108-1177   |
| Premium All Season Hydraulic Fluid (5 Gallon Pail) .....  | 108-1178   |
| Premium Heavy Duty All Season Gear Lube (Pail) .....      | 108-1188   |
| Premium All Purpose Grease (Tube) .....                   | 108-1190   |

## Attachments and Accessories (continued)

|                                                       |          |
|-------------------------------------------------------|----------|
| Premium Heavy Duty All Season Gear Lube (Quart) ..... | 108-1591 |
| Atomic Blade Kit .....                                | 114-0897 |
| Work Light Kit .....                                  | 114-5610 |
| Fuel/Water Separator Element .....                    | 115-5471 |
| Engine Oil Filter .....                               | 115-8868 |
| Filter-Engine, Air Safety .....                       | 115-8877 |
| Filter-Engine, Air Primary .....                      | 115-8887 |
| Standard Blade Kit .....                              | 115-8896 |
| Blade and Belt Kit .....                              | 115-8898 |
| Fuel Filter .....                                     | 117-2792 |
| Tall Grass Kit .....                                  | 117-2795 |
| CE Kit (For 2010 models and Up) .....                 | 117-9449 |
| Backrest Extension Kit .....                          | 119-7719 |
| Beacon Kit .....                                      | 119-8256 |
| Flat Blade Kit .....                                  | 119-8268 |
| Registration Plate and Light Kit .....                | 120-7570 |
| Breather Kit .....                                    | 120-9895 |
| Cab Interior Air Filter .....                         | 121-3891 |
| Cab Exterior Air Filter .....                         | 121-3892 |
| Premium Engine Oil 15w40 (55 Gallon Drum) .....       | 121-6394 |
| Premium Engine Oil 15w40 (5 Gallon Pail) .....        | 121-6395 |
| MVP Filter Kit .....                                  | 30041    |
| Leaf Mulching Kit .....                               | 31581    |
| Light Kit .....                                       | 31582    |
| Center Replacement Deck .....                         | 31591    |
| Right Replacement Deck .....                          | 31592    |
| Left Replacement Deck .....                           | 31593    |
| Hydraulic Filter .....                                | 75-1310  |
| Hydraulic Filter .....                                | 86-6110  |
| Fuse Block .....                                      | 92-2641  |
| 10in Foam Filled Castor Wheel .....                   | 93-5973  |

### For 31599TE Groundsmaster 5900/5910 Rotary Mower

| Product Name                                                         | Model/Part |
|----------------------------------------------------------------------|------------|
| TÜV Kit - Speed Decal 20kph .....                                    | 02980      |
| TÜV Kit - German Vehicle Serial Plate .....                          | 02983      |
| Cutting Unit Cover Kit, Groundsmaster 5900 Series Rotary Mower ..... | 02985      |
| 12 Volt Battery .....                                                | 106-5190   |
| Premium All Season Hydraulic Fluid (55 Gallon Drum) .....            | 108-1177   |
| Premium All Season Hydraulic Fluid (5 Gallon Pail) .....             | 108-1178   |
| Premium Heavy Duty All Season Gear Lube (Pail) .....                 | 108-1188   |
| Premium All Purpose Grease (Tube) .....                              | 108-1190   |
| Premium Heavy Duty All Season Gear Lube (Quart) .....                | 108-1591   |
| Warning Triangle .....                                               | 111-4250   |
| Atomic Blade Kit .....                                               | 114-0897   |
| Work Light Kit .....                                                 | 114-5610   |
| Fuel/Water Separator Element .....                                   | 115-5471   |
| Engine Oil Filter .....                                              | 115-8868   |

## Attachments and Accessories (continued)

|                                                 |          |
|-------------------------------------------------|----------|
| Filter-Engine, Air Safety.....                  | 115-8877 |
| Filter-Engine, Air Primary.....                 | 115-8887 |
| Standard Blade Kit.....                         | 115-8896 |
| Blade and Belt Kit .....                        | 115-8898 |
| Fuel Filter.....                                | 117-2792 |
| Tall Grass Kit.....                             | 117-2795 |
| CE Kit (For 2010 models and Up) .....           | 117-9449 |
| Backrest Extension Kit.....                     | 119-7719 |
| Beacon Kit .....                                | 119-8256 |
| Flat Blade Kit .....                            | 119-8268 |
| Wire Harness and Tail Light Fuse .....          | 120-6332 |
| Registration Plate and Light Kit.....           | 120-7570 |
| Breather Kit.....                               | 120-9895 |
| Cab Interior Air Filter.....                    | 121-3891 |
| Cab Exterior Air Filter.....                    | 121-3892 |
| Premium Engine Oil 15w40 (55 Gallon Drum) ..... | 121-6394 |
| Premium Engine Oil 15w40 (5 Gallon Pail) .....  | 121-6395 |
| MVP Filter Kit.....                             | 30041    |
| Leaf Mulching Kit .....                         | 31581    |
| Light Kit.....                                  | 31582    |
| Center Replacement Deck.....                    | 31591    |
| Right Replacement Deck .....                    | 31592    |
| Left Replacement Deck .....                     | 31593    |
| Hydraulic Filter.....                           | 75-1310  |
| Hydraulic Filter.....                           | 86-6110  |
| Fuse Block.....                                 | 92-2641  |
| 10in Foam Filled Castor Wheel.....              | 93-5973  |

**Notes:**

**Notes:**



**Count on it.**