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Form No. 3472-523 Rev A

Parts Catalog

Front Lift Frame

Sand Pro®/Infield Pro® 5040 Traction Unit

Model No. 08712—Serial No. 418200000 and Up



Ordering Replacement Parts

To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1, 6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustration and in parts lists.

Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

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Valve and Lift Valve Assembly 4

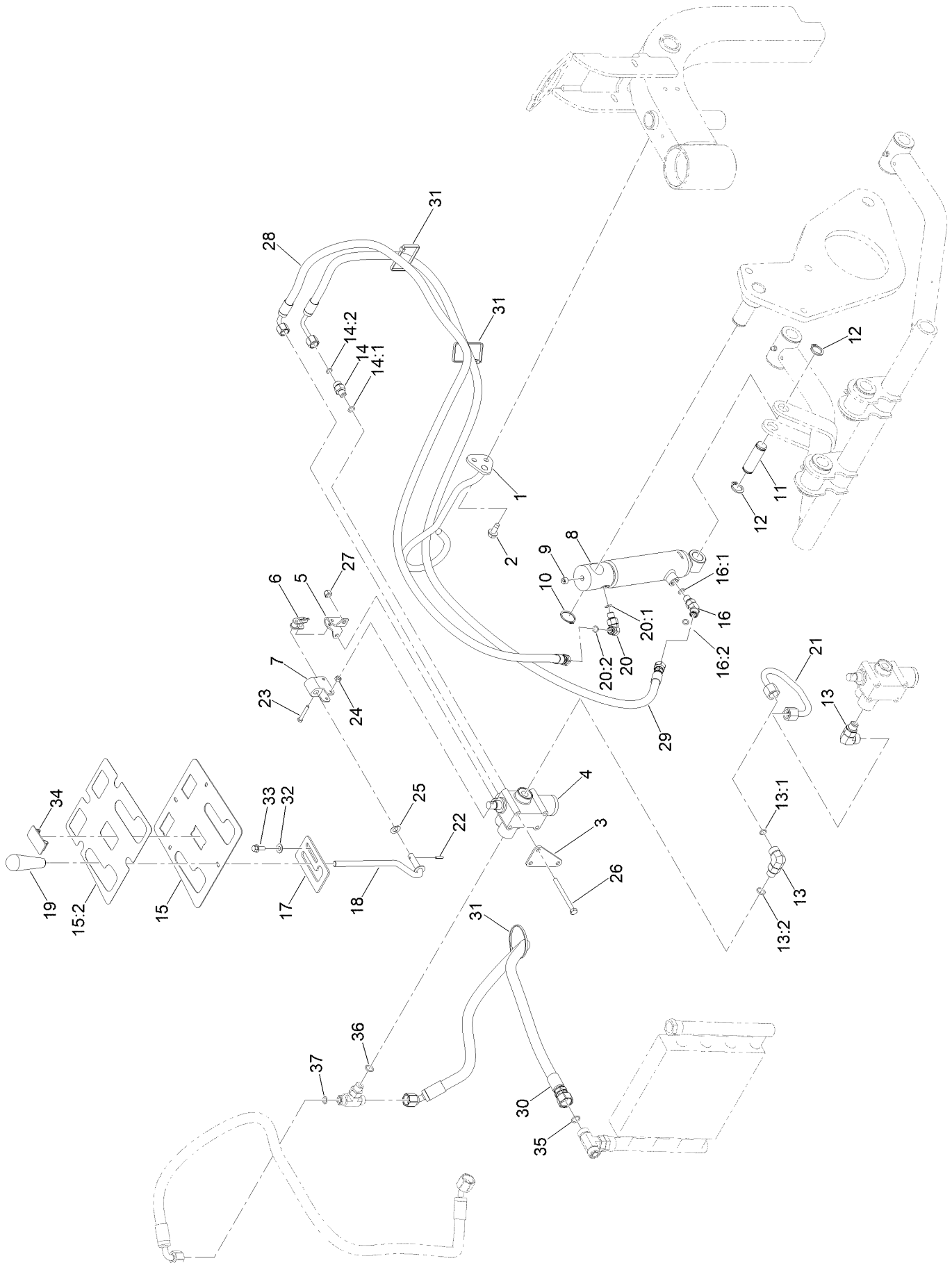
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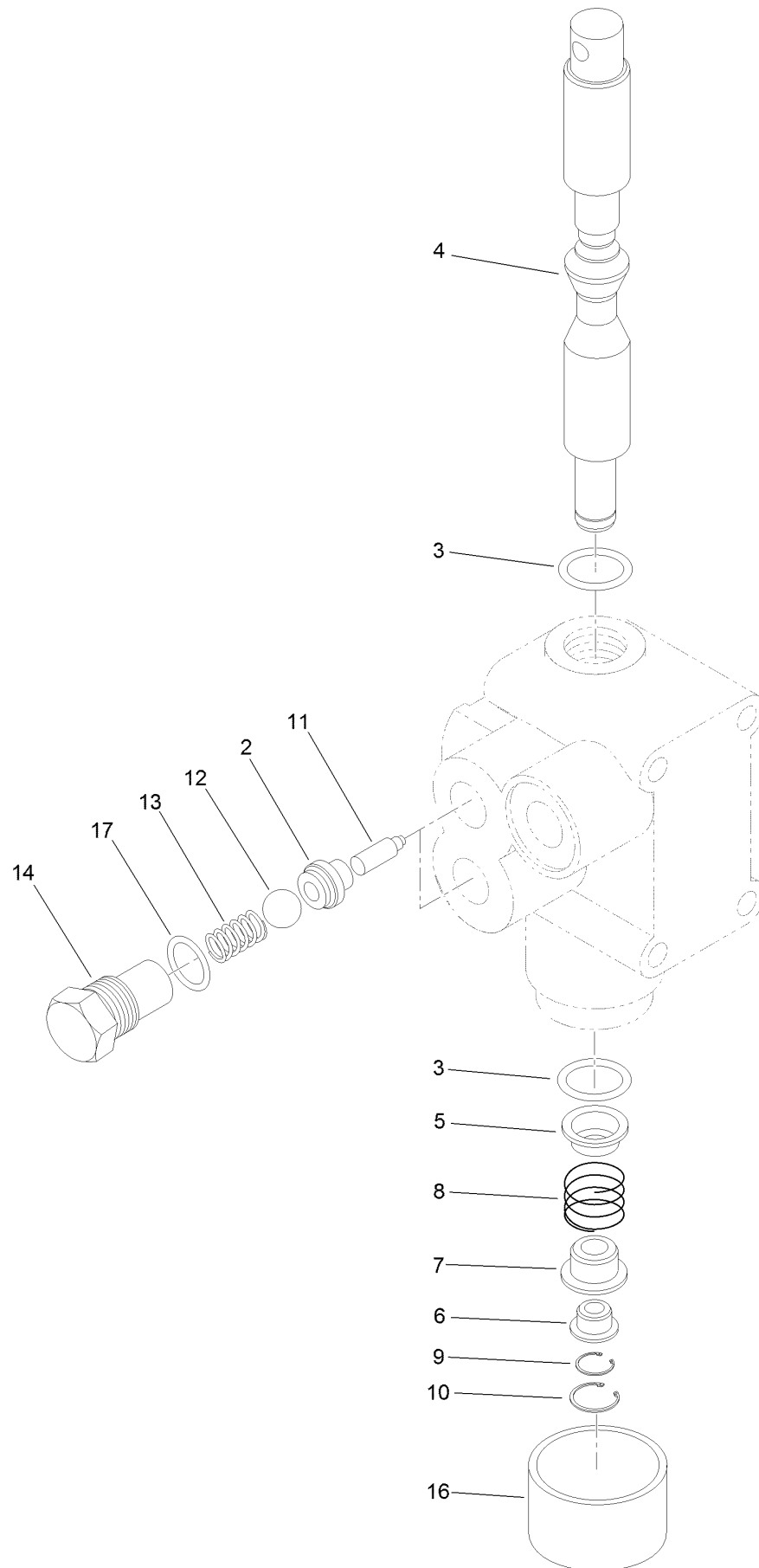
Valve and Lift Valve Assembly



Valve and Lift Valve Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	110-3328	1	Wire ASM	17	108-7941	1	Plate-Guide, Lever
2	32144-11	2	Screw-HWH	18	108-7944	1	Front Lever ASM
3	108-6857	1	Plate-Valve	19	98-0152	1	Knob-Tapered
4	121-9070	1	Valve ASM	20	340-132	1	Fitting-Elbow, 90 DEG
5	88-8480	1	Bracket-Pivot	20:1	237-78	1	O-Ring
6	2710-20	1	Link-Offset	20:2	237-21	1	O-Ring
7	125-1944	1	Pivot-Hinge	21	108-8447	1	Tube ASM
8	114-0626	1	HYD Cylinder ASM	22	32121-73	1	Pin-Roll
9	285-17	1	Plug-Pipe	23	3290-360	2	Screw-HH
10	32151-29	1	Ring-Retaining	24	3296-2	2	Nut-Lock, NI
11	110-8189	1	Pin-Plain	25	3290-477	1	Washer-Curved
12	32120-93	2	Ring-Retaining	26	321-23	3	Screw-HH
13	340-77	2	Fitting-Elbow, 90 DEG	27	3296-42	3	Nut-Lock, NI
13:1	237-22	1	O-Ring	28	108-8453	1	Hose ASM
13:2	237-42	1	O-Ring	29	108-8454	1	Hose ASM
14	340-92	2	Fitting-Straight	30	108-8449	1	Hose ASM
14:1	237-78	1	O-Ring	31	3290-378	3	Tie-Cable
14:2	237-21	1	O-Ring	32	3256-1	2	Washer-Flat
15	137-3361	1	Lift Panel ASM	33	3234-33	2	Screw-HHF
15:2	137-3362	1	Decal-Lift	34	99-7420	1	Plug-Hole
16	340-103	1	Fitting-HYD, 45 DEG	35	237-30	1	O-Ring
16:1	237-78	1	O-Ring	36	237-42	1	O-Ring
16:2	237-21	1	O-Ring	37	237-22	2	O-Ring

Hydraulic Valve Assembly No. 121-9070

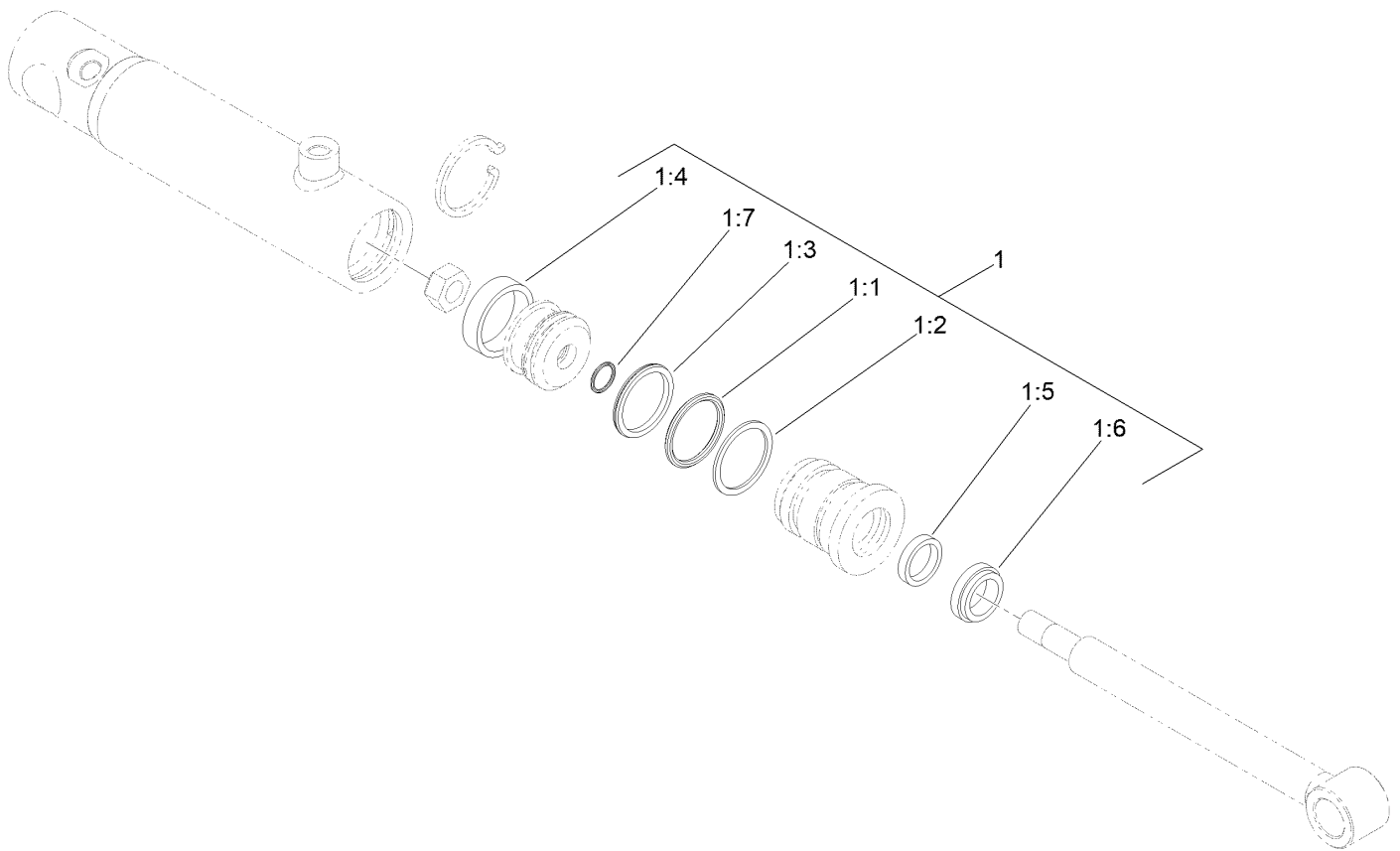


Hydraulic Valve Assembly No. 121-9070 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
2	22-8370	2	Seat-Valve
3	22-8500	2	O-Ring
4	22-8420	1	Spool
5	22-8380	1	Retainer
6	22-8400	1	Spacer
7	22-8390	1	Retainer
8	22-8410	1	Spring
9	22-8480	1	Ring-Snap

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
10	22-8490	1	Ring-Snap
11	22-8360	2	Pin
12	22-8350	2	Ball
13	22-8340	2	Spring
14	22-8330	2	Plug
16	138-2229	1	Cap
17	237-42	2	O-Ring

Hydraulic Cylinder Assembly No. 114-0626



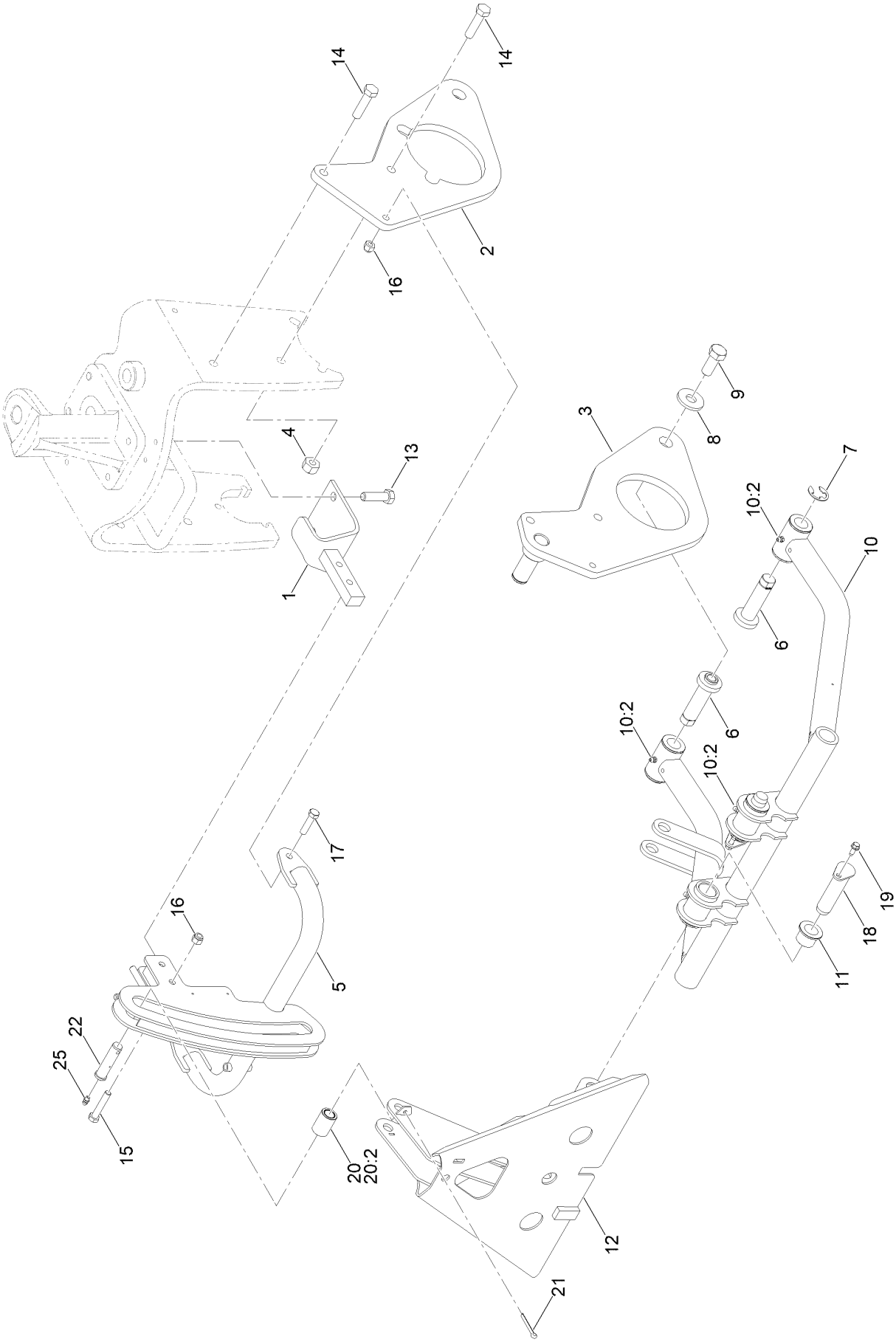
Hydraulic Cylinder Assembly No. 114-0626 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	115-4129	1	Repair Kit
1:1		1	O-Ring ●
1:2		1	Ring-Backup ●
1:3		1	Seal-Bp ●

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1:4		1	Ring-Wear ●
1:5		1	Seal-Bs ●
1:6		1	Seal-Dust ●
1:7		1	O-Ring ●

● Not serviced separately

Front Lift Frame Assembly



Front Lift Frame Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	108-5449-01	1	Bracket ASM	13	325-7	2	Screw-HH
2	110-8186-01	1	LH Plow Plate ASM	14	325-8	4	Screw-HH
3	110-8183-01	1	RH Plow Plate ASM	15	323-10	2	Screw-HH
4	3296-25	4	Nut-Lock, NI	16	3296-39	4	Nut-Lock, NI
5	110-8187-01	1	Hitch Frame ASM	17	323-8	2	Screw-HH
6	108-5454	2	Pin-Cylinder	18	138-6484	2	Pin .875 DIA. X 4.40 Lg.
7	32151-103	2	Ring-Retaining, EXT	19	32144-10	2	Screw-HWH
8	104-9216	2	Washer-Hardened	20	108-5472	1	Tube ASM
9	327-4	2	Screw-HH	20:2	256-311	2	Bushing
10	110-8180	1	Push Arm ASM	21	3272-23	1	Pin-Cotter
10:2	302-5	4	Fitting-Grease	22	108-2282	1	Pin-Clevis
11	33-3090	8	Bushing	25	302-5	1	Fitting-Grease
12	132-4360-01	1	Frame-Adapter				

Attachments and Accessories

For 08712 Front Lift Frame Sand Pro/Infield Pro 5040 Traction Unit

Product Name	Model/Part
Front Hydraulic Blade	08713
QAS Bunker Pump	08765
Rear Remote Hydraulic Kit	08781

Notes:

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