



Form No. 3356-455 Rev C

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Parts Catalog

8-Blade 27in Reel Mower Reelmaster® 2000-D and 3100-D

Model No. 03237—Serial No. 260000001 and Up



Ordering Replacement Parts

To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1, 6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustration and in parts lists.

Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

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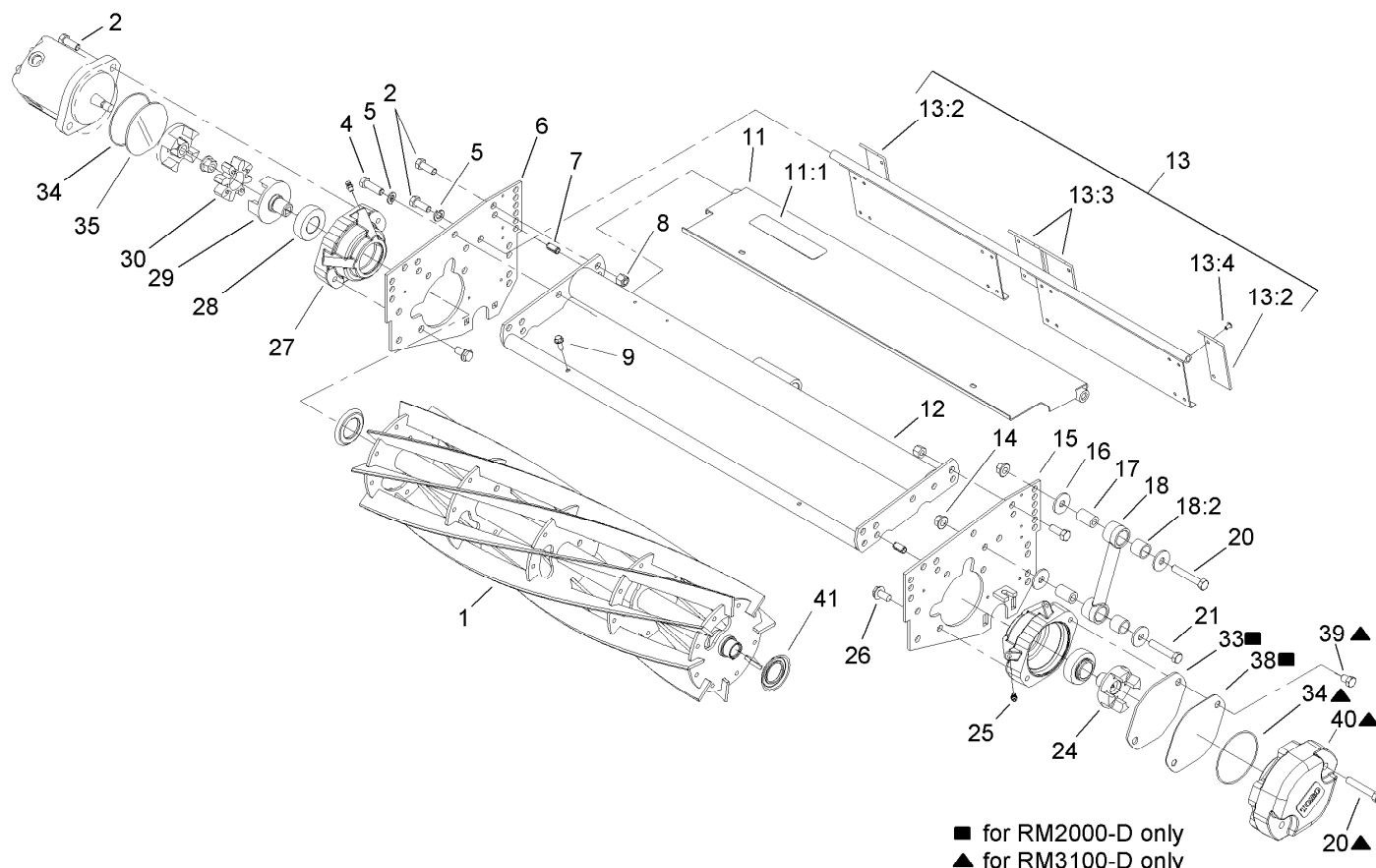
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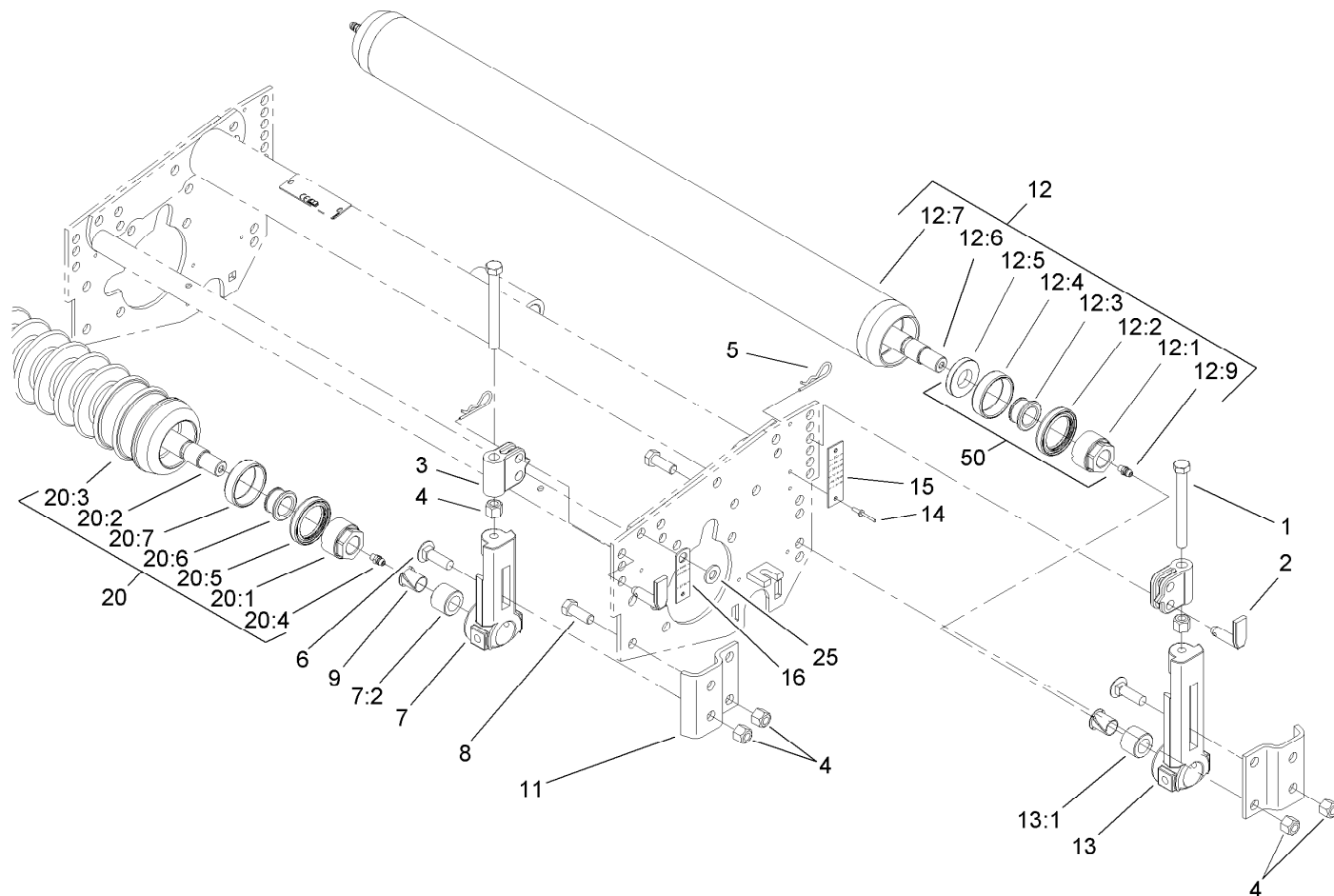
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Reel and Frame Assembly

Ref.	Part Number	Qty.	Description
1	99-3483	1	Reel-Blade, 8
2	323-6	10	Screw-HH
4	323-7	2	Screw-HH
5	3253-5	4	Washer-Lock
6	94-3695-01	1	Plate-Side Reel, RH
7	32121-36	4	Pin-Spring
8	3296-39	6	Nut-Lock, NI
9	32144-10	2	Screw-HWH
11	94-3621	1	Front Grass Shield ASM
11:1	67-7960	1	Decal-Danger
11:1	93-6688	1	Decal-Danger
11:1	94-4584	1	Decal-Danger, Japan
12	95-8753-01	1	27 Inch Reel Frame ASM
13	93-8849	1	Rear Grass Shield ASM
13:2	61-3280	2	Flap-Rubber
13:3	61-3290	2	Flap-Rubber, Middle
13:4	700382	12	Rivet
14	104-8301	8	Nut-HF, NI
15	94-3697-01	1	LH Side Plate ASM
16	93-8806	16	Washer-Hardened

Ref.	Part Number	Qty.	Description
17	93-6981	8	Spacer
18	16-9759	4	Link ASM
18:2	94-8945	2	Bushing
20	323-11	6	Screw-HH
21	323-10	4	Screw-HH
24	93-8826	1	Coupler-Reel, LH Thread
25	302-5	4	Fitting-Grease
26	110-1718	4	Screw-HHSF, Patch
27	99-3404	2	Housing-Bearing
28	100-4926	2	Bearing-Aligning, Self
29	93-8825	1	Coupler-Reel, RH Thread
30	93-8827	1	Coupler-Spider
33	94-5979	1	Gasket
34	353-949	2	O-Ring
35	94-2703	1	Plug
38	93-6960	1	Cover-Holder, Bearing
39	323-2	2	Screw-HH
40	105-0171-03	1	Weight-End
41	105-6761	2	Seal-Guard

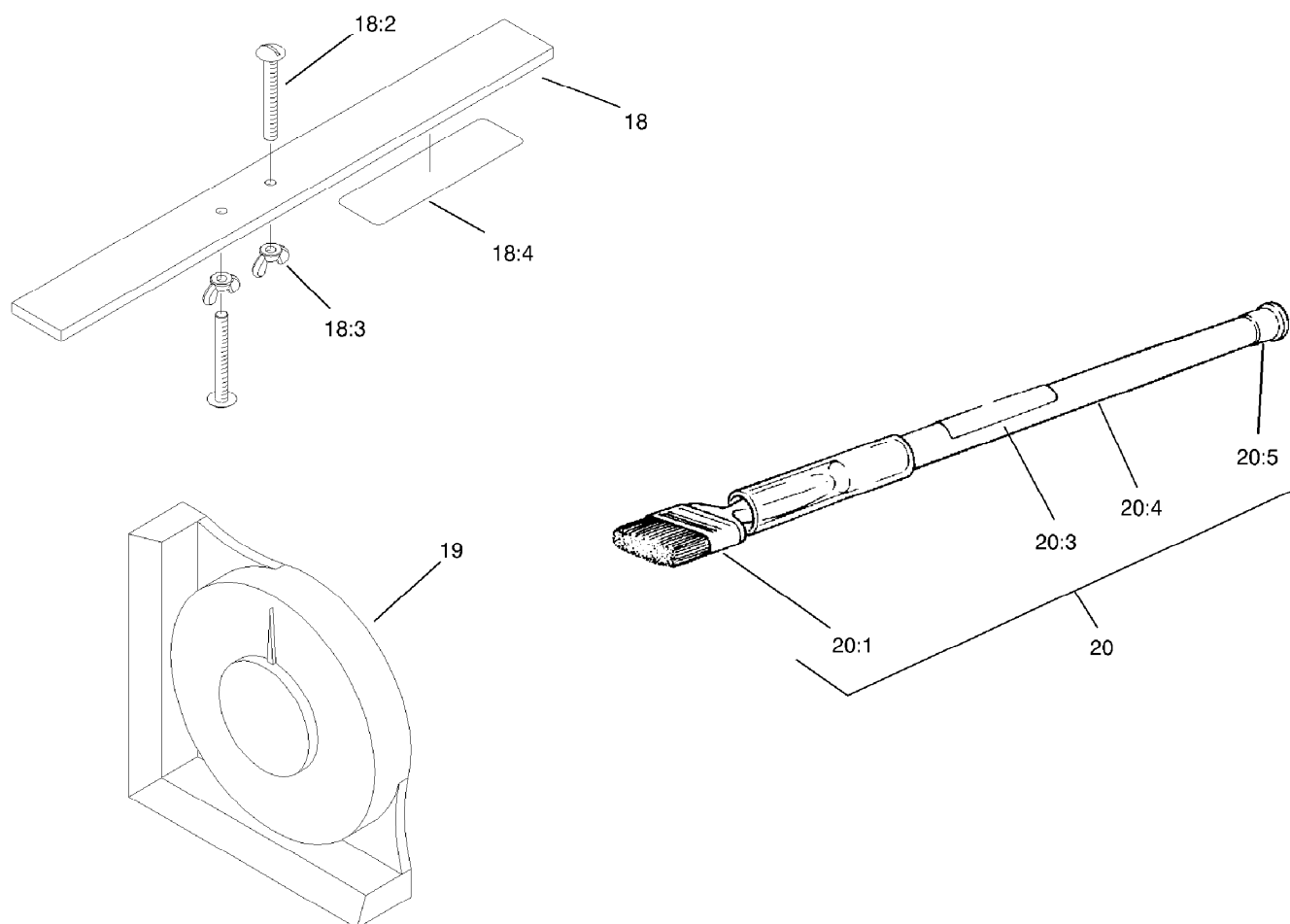


Roller Assembly

Ref.	Part Number	Qty.	Description
1	323-57	4	Screw-HH
2	71-3690	4	Spade-Bent
3	61-0420-01	4	Support-HOC
4	3296-39	16	Nut-Lock, NI
5	3290-467	4	Pin-Hair
6	3231-25	4	Bolt-CARR
7	14-4489	2	Front HOC Bracket ASM
7:2	56-9510	1	Bushing ASM
8	323-6	8	Screw-HH
9	56-9520	2	Bushing-Flanged
11	61-0910	4	Bracket-Angle
12	61-0410	1	Full Roller ASM
12:1	71-3590	2	Nut-Adjustment
12:2	105-0150	2	Seal-Grease
12:3	254-78	2	Bearing-Cone
12:4	254-79	2	Bearing-Roller, Cup
12:5	253-152	2	Seal-Oil
12:6	105-0156	1	Shaft-Roller

Ref.	Part Number	Qty.	Description
12:7	12-4989-01	1	End Cap And Tube ASM
12:9	302-5	2	Fitting-Grease
13	14-4479	2	Rear HOC Bracket And Bushing ASM
13:1	56-9510	1	Bushing ASM
14	3290-55	8	Rivet-Pop
15	61-3800	2	Plate-HOC, Rear
16	61-3790	2	Plate-HOC, Front
20	104-1385	1	Wiehle Roller ASM
20:1	71-3590	2	Nut-Adjustment
20:2	105-0156	1	Shaft-Roller
20:3	104-1386-03	1	Roller-Wiehle, 27In
20:4	302-5	2	Fitting-Grease
20:5	105-0150	2	Seal-Grease
20:6	254-78	2	Bearing-Cone
20:7	254-79	2	Bearing-Roller, Cup
25	3256-24	2	Washer-Plain
50	106-9607	1	Full Roller Kit ●

● Optional Equipment



Gauge Bar, Angle Indicator, Brush and Handle Assembly

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
18	98-1852	1	Gauge Bar ASM
18:2	32122-54	2	Screw-Head, Truss
18:3	32103-3	2	Nut-Wing
18:4	98-7976	1	Decal-Bar, Gauge
19	99-3503	1	Indicator-Angle
20	29-9100	1	Brush And Handle ASM
20:1	36-4310	1	Brush
20:3	98-3206	1	Decal
20:4	29-9080	1	Handle
20:5	2410-18	1	Cap-Plastic

Attachments and Accessories

For 03237 8-Blade 27in Reel Mower Reelmaster 2000-D and 3100-D

Product Name	Model/Part
Basket Kit	03227
27 inch Full Roller Kit	03440
27 inch Bedknife-Highcut.....	104-1380
Wiehle Roller ASM.....	104-1385
High HOC Support Kit.....	104-1395
27 inch Wiehle Roller Scraper Kit (3 inch Dia).....	104-1398
Edgemax Bedknife	112-8910
27 inch Full Roller Scraper Kit.....	60-9560
Full Roller ASM.....	61-0410
27 inch Sectional Roller ASM.....	62-4970
27 inch Anti-Scalp Roller ASM	63-5090
27 inch Comb Kit	67-9400
Fixed Cutting Unit Kit	93-6915
27 inch and 32 inch Skid Kit.....	94-3664

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