



Form No. 3474-379 Rev A

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Parts Catalog

18in 14-Blade EdgeSeries™ Cutting Unit, Greensmaster® Flex™ 1018 Traction Unit

Model No. 04854—Serial No. 417000000 and Up



Ordering Replacement Parts

To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1, 6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustration and in parts lists.

Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

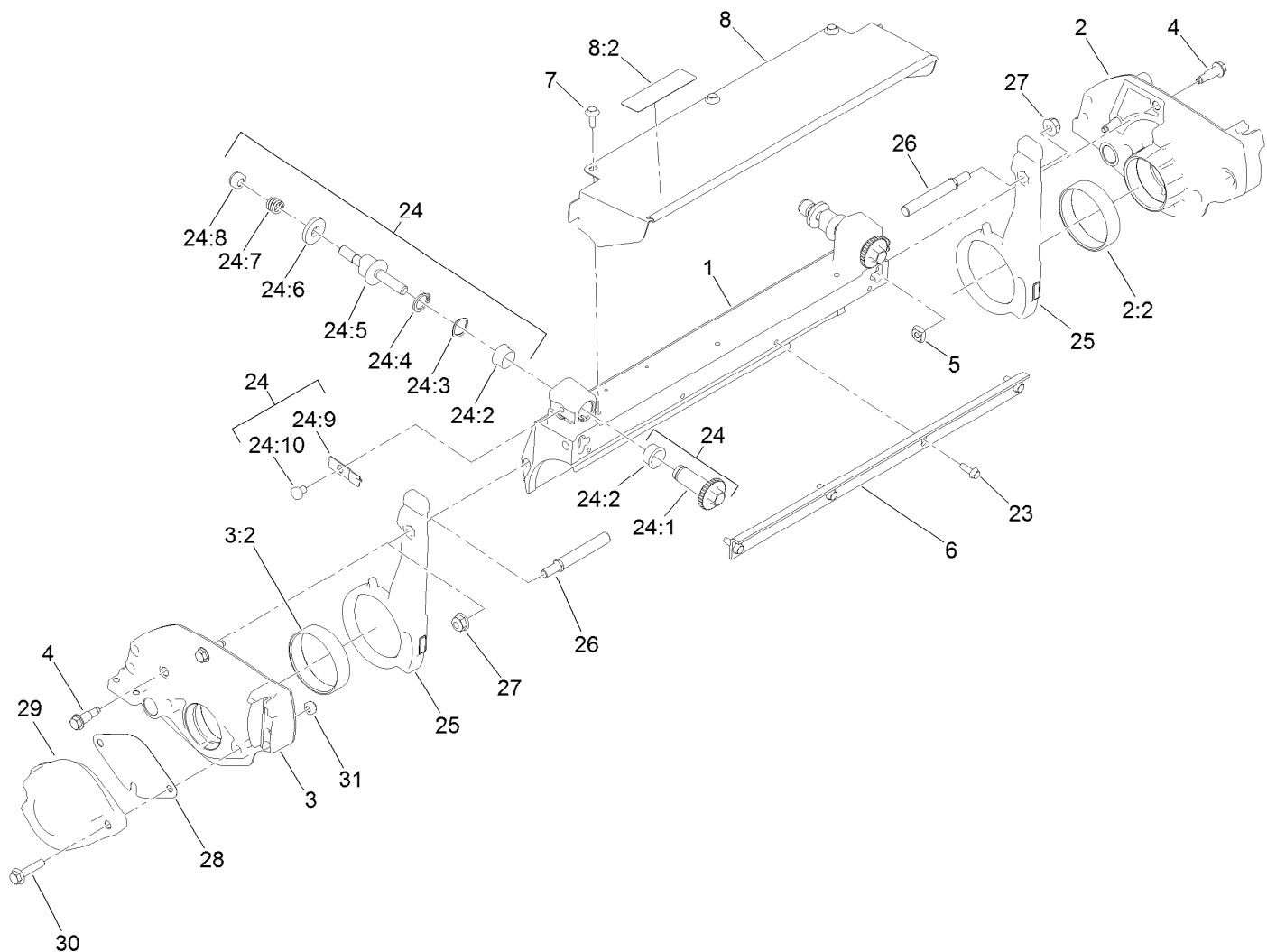
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Reel Assembly 5

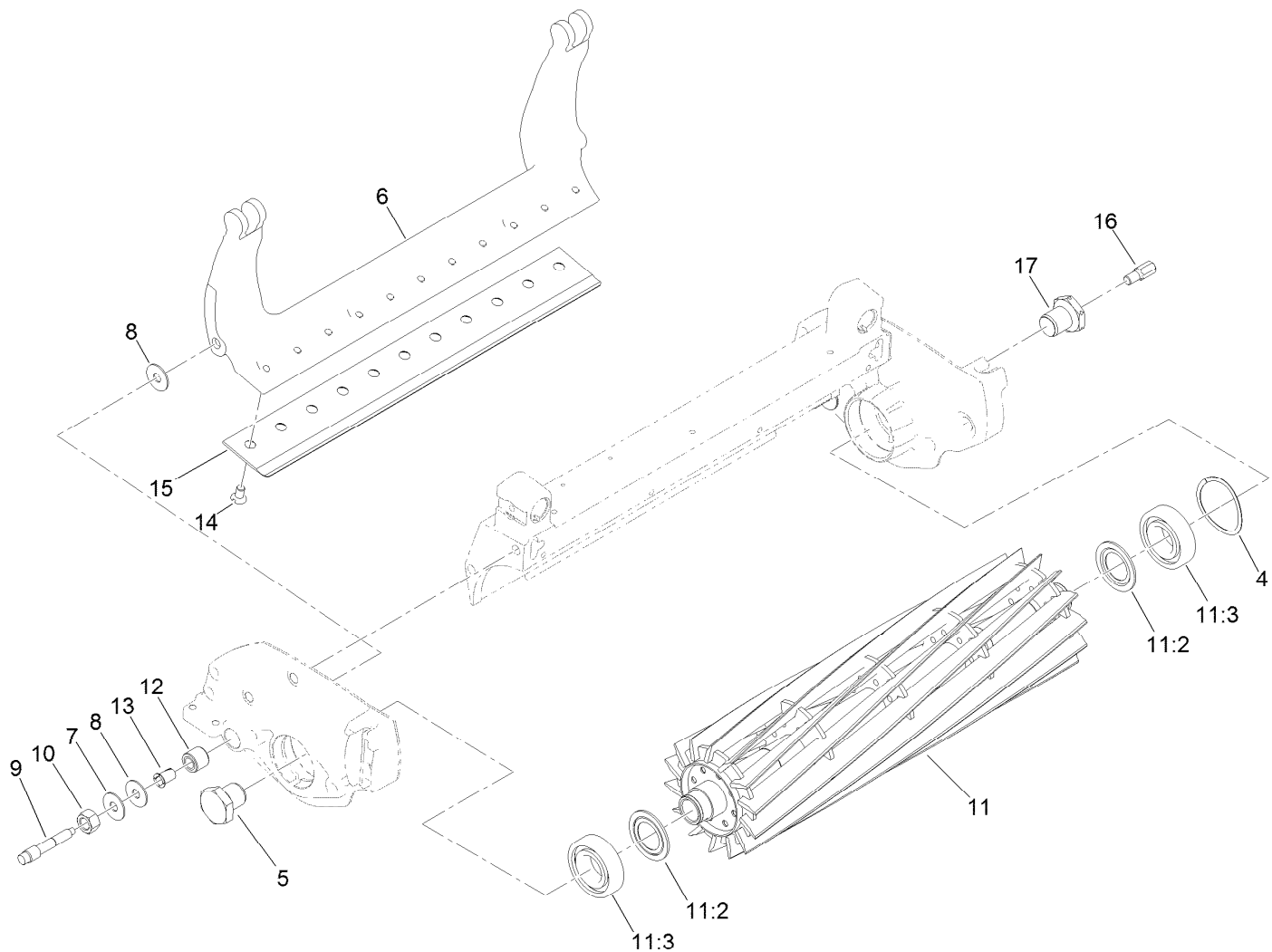
Roller Assembly 6

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Frame Assembly

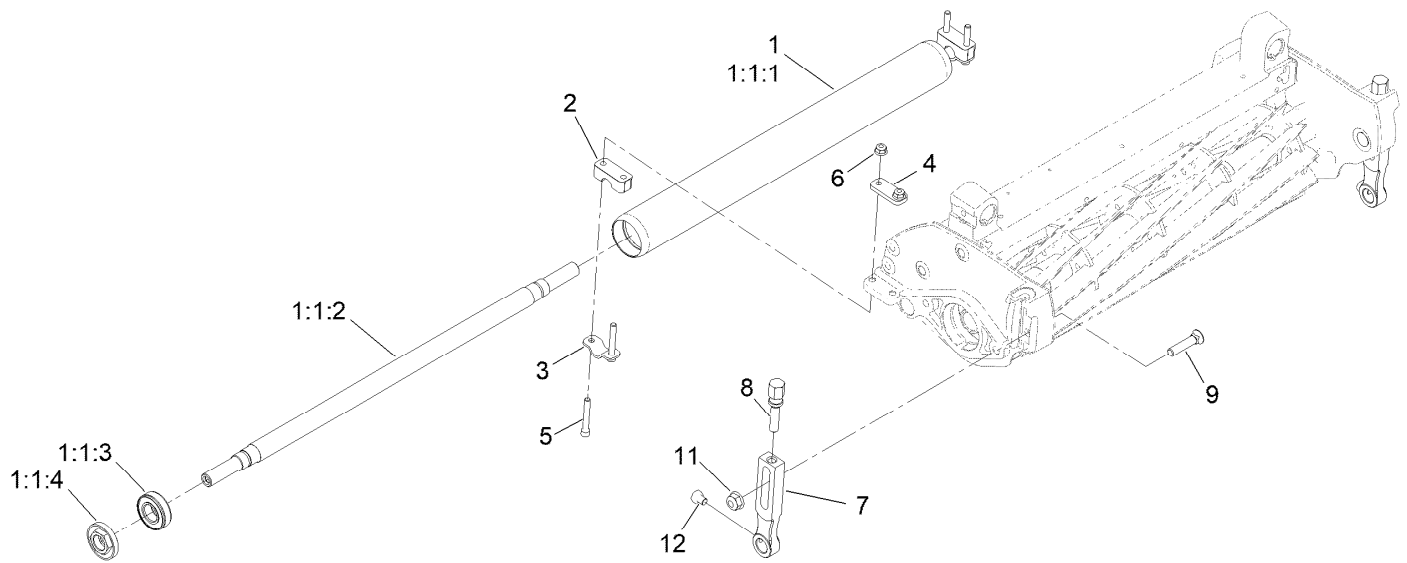
Ref.	Part Number	Qty.	Description	Ref.	Part Number	Qty.	Description
1	119-4009	1	Crossmember	24:3	119-4164	2	Washer-Wave
2	119-4005	1	LH Sideplate ASM	24:4	32120-93	2	Ring-Retaining
2:2	117-6619	1	Bushing	24:5	137-6130	2	Screw-Adjuster, Bedbar
3	119-4007	1	RH Sideplate ASM	24:6	119-4155	2	Washer-Hardened
3:2	117-6619	1	Bushing	24:7	119-4156	2	Spring-Compression
4	115-7042	4	Bolt-Shoulder, Flange	24:8	119-4039	2	Nut-Hex
5	119-4054	4	Nut-Square	24:9	99-2097	2	Detent
6	119-4066-03	1	Bar-Cutoff	24:10	119-4067	2	Screw-HH
7	119-4012	3	Screw-HWHTF	25	139-7433-01	2	Arm-Pitch
8	140-3384	1	Grass Shield ASM, 18 Inch	26	139-7377	2	Pin-Mount
8:2	137-9706	1	Decal-Warning	27	133-7570	2	Nut-Flange, NI
23	131-6150	4	Screw-HWHTF	28	140-3396	1	Gasket-Weight
24	121-2637	1	DPA Rebuild Kit	29	140-3395-03	1	Weight-Reel, Flex [black]
24:1	106-5363	2	Shaft-Adjuster	30	115-1794	2	Screw-HHF
24:2	106-5344	4	Bushing-Flange, Keyed	31	119-4038	2	Nut-Hex



Reel Assembly

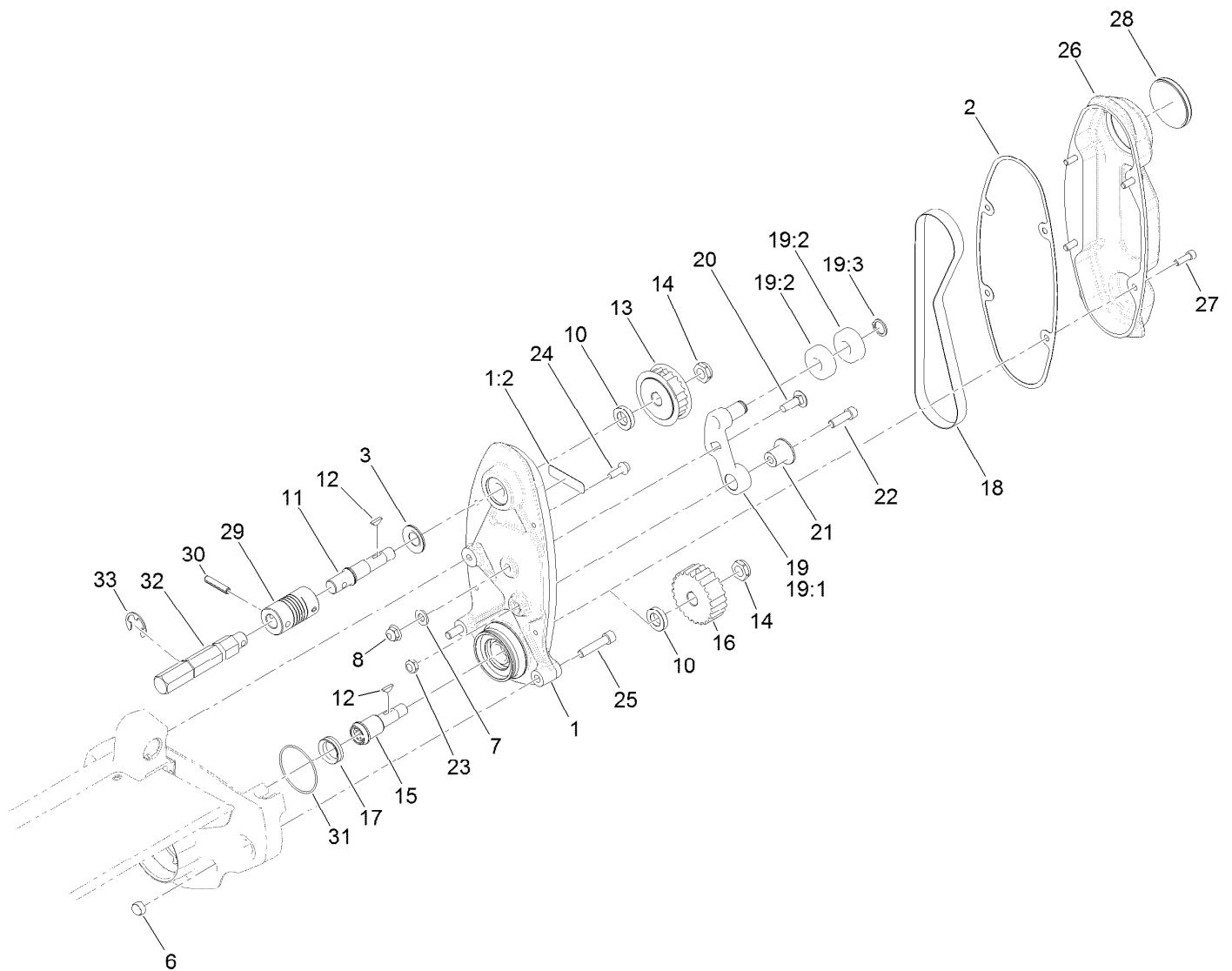
Ref.	Part Number	Qty.	Description	Ref.	Part Number	Qty.	Description
4	115-5258	1	Spring-Wire, Flat	13	52-2890	2	Bushing-Nylon
5	115-7263	1	Screw-Lock, Bearing	14	119-4151	11	Screw-Bedknife
6	110-2281-0P	1	Bedbar-Aggressive ●	15	110-2300	1	Bedknife-Microcut, Extended ●
6	110-2282-01	1	Bedbar	15	110-2301	1	Bedknife-Low Cut ●
7	119-4150	2	Washer-Flat	15	117-1530	1	Bedknife-Edgemax, Microcut
8	52-2900	4	Washer-Plastic	15	117-1532	1	Bedknife-Edgemax, Tournament ●
9	117-9493	2	Bolt-Bedbar	15	98-7260	1	Bedknife-Tournament Cut ●
10	140-9234	2	Nut-Hex Lock	15	98-7261	1	Bedknife-Microcut ●
11	137-8523	1	ES Reel+, Low Drag (18), 14 Bld	16	140-9256	1	Spline-Drive, 8 Tooth
11:2	115-3299	2	Seal-Flocked	17	139-7383	1	Nut-Reel, LH
11:3	140-5510	2	Bearing-Sealed, Stainless				
12	119-4153	2	Rubber Bushing ASM				

● Optional Equipment



Roller Assembly

Ref.	Part Number	Qty.	Description
1	147-1156	1	GR18 Rear Roller ASM
1:1:1	147-1154	1	Tube-Roller 2.0In DIA X 19.15In
1:1:2	147-1340	1	Shaft-Roller (18In)
1:1:3	147-1500	2	Bearing-Ball
1:1:4	147-0702	2	Nut-Bearing Lock
2	119-4166	2	Spacer-Height, Roller
3	119-4157	2	Retainer-Shaft
4	119-4165	2	Shim-Height, Roller
5	119-4035	4	Screw-HSH
6	119-4040	4	Nut-HF, NI
7	140-5691	2	Bracket-GR Front HOC
8	110-7352	2	Screw-HOC
9	99-3773	2	Bolt-Plow
11	133-7570	2	Nut-Flange, NI
12	119-4067	2	Screw-HH



Drive Assembly

Ref.	Part Number	Qty.	Description
1	140-3393	1	Reel Drive Housing ASM, Flex
1:2	120-9570	1	Decal-Warning
2	139-7414	1	Gasket-Reel Drive, Flex
3	115-6923	1	Shield-Bearing, Flocked
6	119-4038	2	Nut-Hex
7	3256-23	1	Washer-Plain
8	119-4041	1	Nut-HF
10	133-9155	2	Spacer-Pulley, Reel
11	139-7384	1	Shaft-Driver
12	937218	2	Key-Hipro
13	121-4722	1	Pulley-Reel, 22 Tooth
14	3296-45	2	Nut-Hex
15	133-9154	1	Shaft-Reel, Driven
16	121-4724	1	Pulley-Reel, 24 Tooth
17	138-1549	1	Seal
18	140-9348	1	Belt-Reel, 75T
19	139-7351	1	Idler ASM

Ref.	Part Number	Qty.	Description
19:1	133-9152	1	Idler Arm
19:2	115-6869	2	Bearing-Ball, Stainless
19:3	115-6755	1	Ring-Retaining
20	3230-2	1	Bolt-CARR
21	131-1847	1	Bushing-Idler
22	3274-22	1	Screw-HSH
23	3296-47	1	Nut-Lock,NI
24	131-6150	1	Screw-HWHTF
25	3274-83	2	Screw-HSH
26	139-7404	1	Cover-Drive, Reel
27	3274-8	4	Screw-HSH
28	137-0325	1	Plug-Expansion
29	133-2341	1	Coupling-Helical
30	125-3542	2	Pin-Roll
31	360-0398	1	O-Ring
32	139-7399	1	Shaft-Coupler
33	32151-48	1	E-Ring



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