



Count on it.

Parts Catalog

**Z Master® Professional 5000
Series Riding Mower**

**with 48in TURBO FORCE® Side Discharge
Mower**

Model No. 72904—Serial No. 40000000 and Up



Ordering Replacement Parts

To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1, 6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustration and in parts lists.

Reference Numbers Indicating Quantity

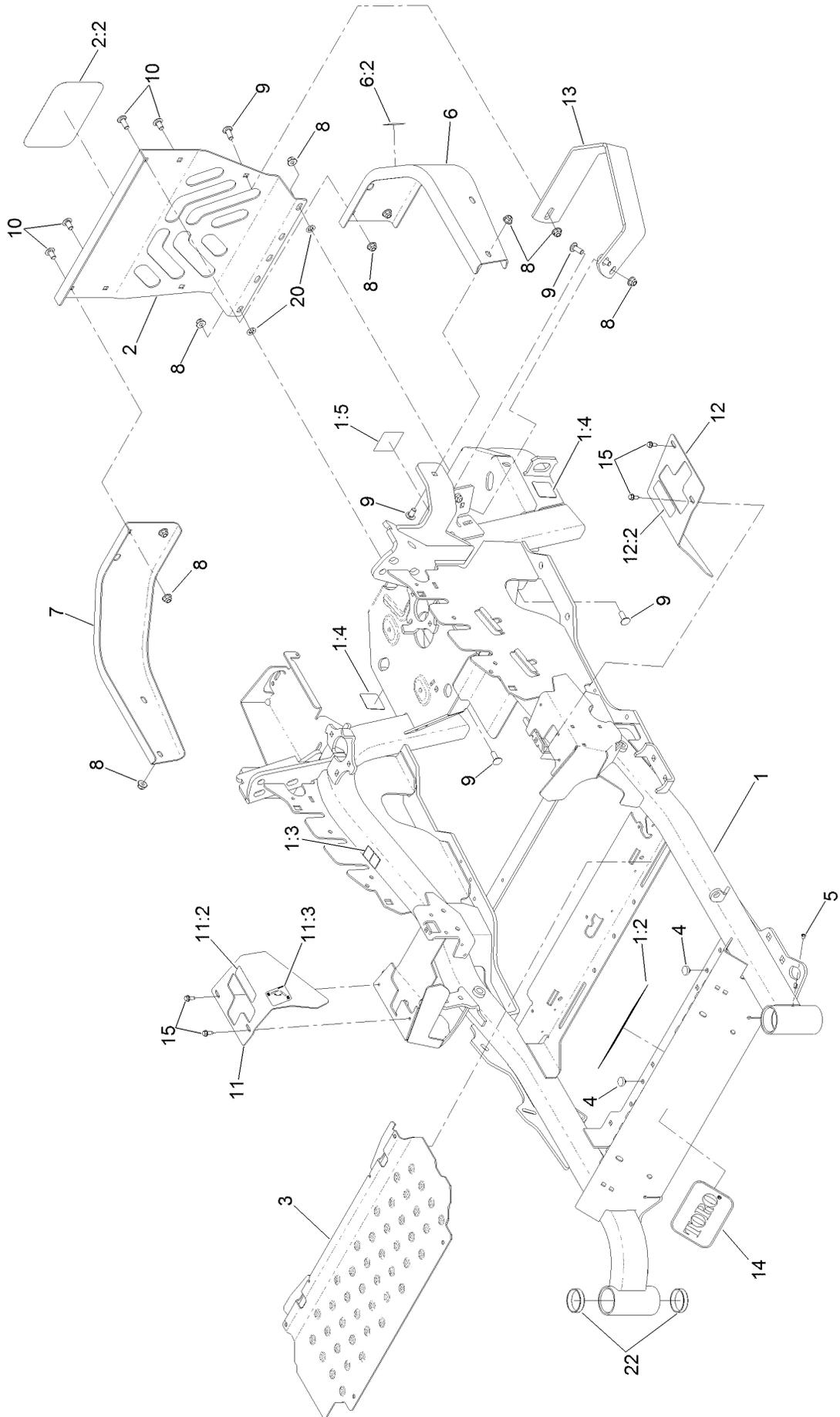
In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

Contents

Frame Assembly	4
Roll-Over Protection System Assembly No. 116-0231	6
Caster Wheel and Fork Assembly	8
Hydraulic Drive Assembly	10
Pump Idler Assembly No. 116-1255	12
LH Hydro Assembly No. 135-7899	14
RH Hydro Assembly No. 135-7900	16
Rear Wheel Assembly	18
Park Brake Assembly	20
Fuel Assembly	22
Fuel Tank Assembly No. 135-0643	24
Seat Mounting Assembly	26
Seat Assembly No. 140-8003	28
Motion Control Assembly	30
Control Console Assembly	32
Electrical Assembly	34
Wire Harness Assembly No. 135-5753	36
Deck Lift Assembly	38
Height-of-Cut Assembly No. 109-7438	40
Engine, Clutch and Muffler Assembly	42
Deck Assembly	44
Deck Decal Assembly No. 140-1167	46
Spindle Assembly No. 137-9780	48
Rubber Deflector Assembly No. 108-2792	50
Idler Arm Assembly	52
Frame Decal Assembly	54
Attachments and Accessories	56

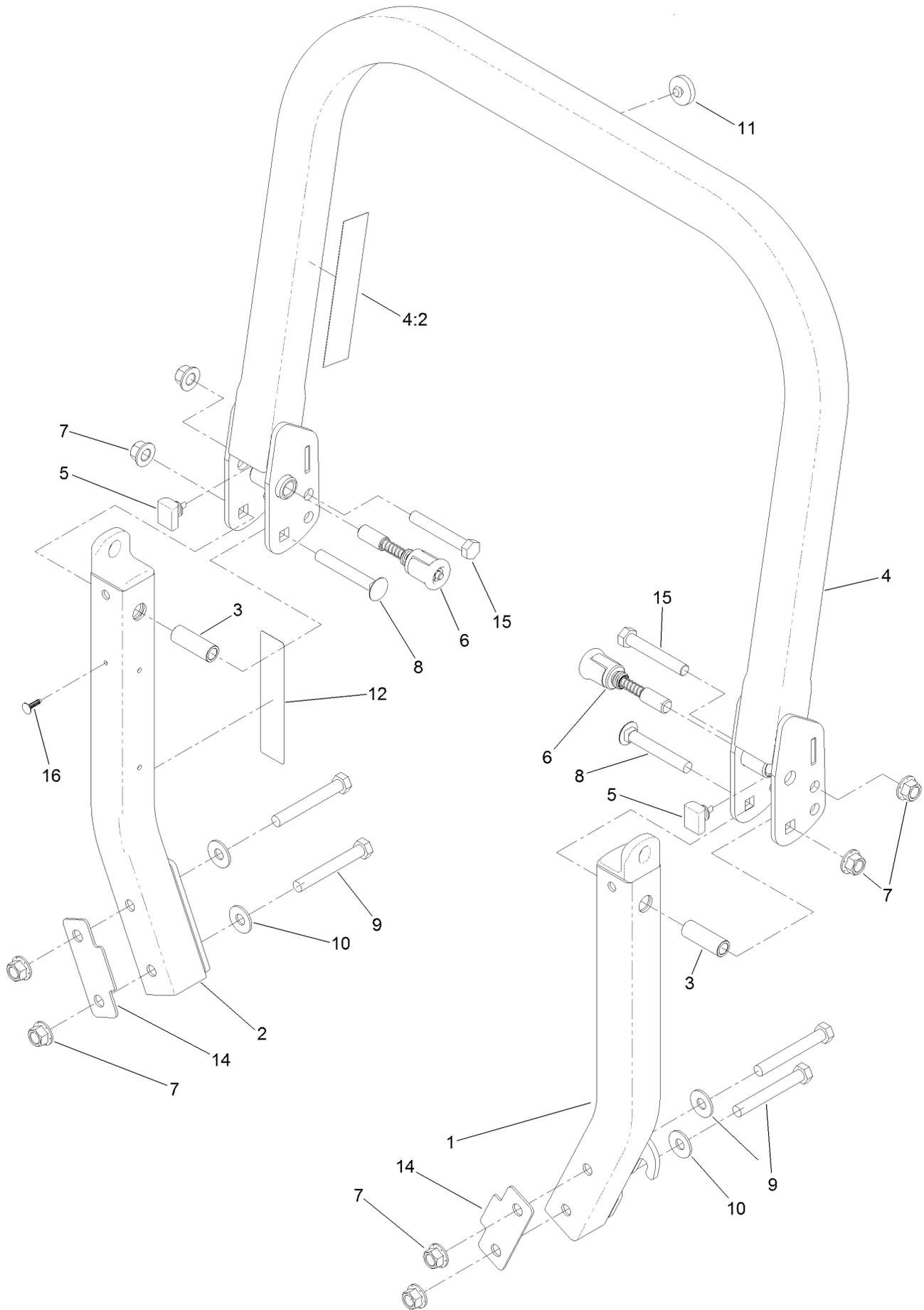
Frame Assembly



Frame Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	116-5900	1	Mainframe ASM	9	3231-22	7	Screw-CARR
1:2	132-0871	1	Decal-Danger	10	3231-21	4	Screw-CARR
1:3	106-5517	2	Decal-Warning	11	116-5899	1	RH Motion Control Cover ASM
1:4	106-2655	2	Decal-Hazard, Pinched Finger	11:2	99-8936	1	Decal-Control, Motion
1:5	133-8062	1	Decal-Spark Arrestor	11:3	116-5988	1	Decal-Park Brake, CE
2	115-7410	1	Rear Guard ASM	12	116-0580	1	LH Motion Control Cover ASM
2:2	67-7320	1	Decal	12:2	99-8936	1	Decal-Control, Motion
3	116-8898-01	1	Floorpan	13	126-2067-03	1	Guard-Muffler
4	1-513658	2	Bumper	14	68-3640	1	Decal
5	1-811010	2	Plug	15	32144-10	4	Screw-HWH
6	116-0180	1	LH Bumper ASM	20	107-3154	2	Nut-Push
6:2	106-5517	1	Decal-Warning	22	1-543508	4	Cup-Bearing
7	116-0057-03	1	Bumper-RH				
8	104-8301	11	Nut-HF, NI				

Roll-Over Protection System Assembly No. 116-0231

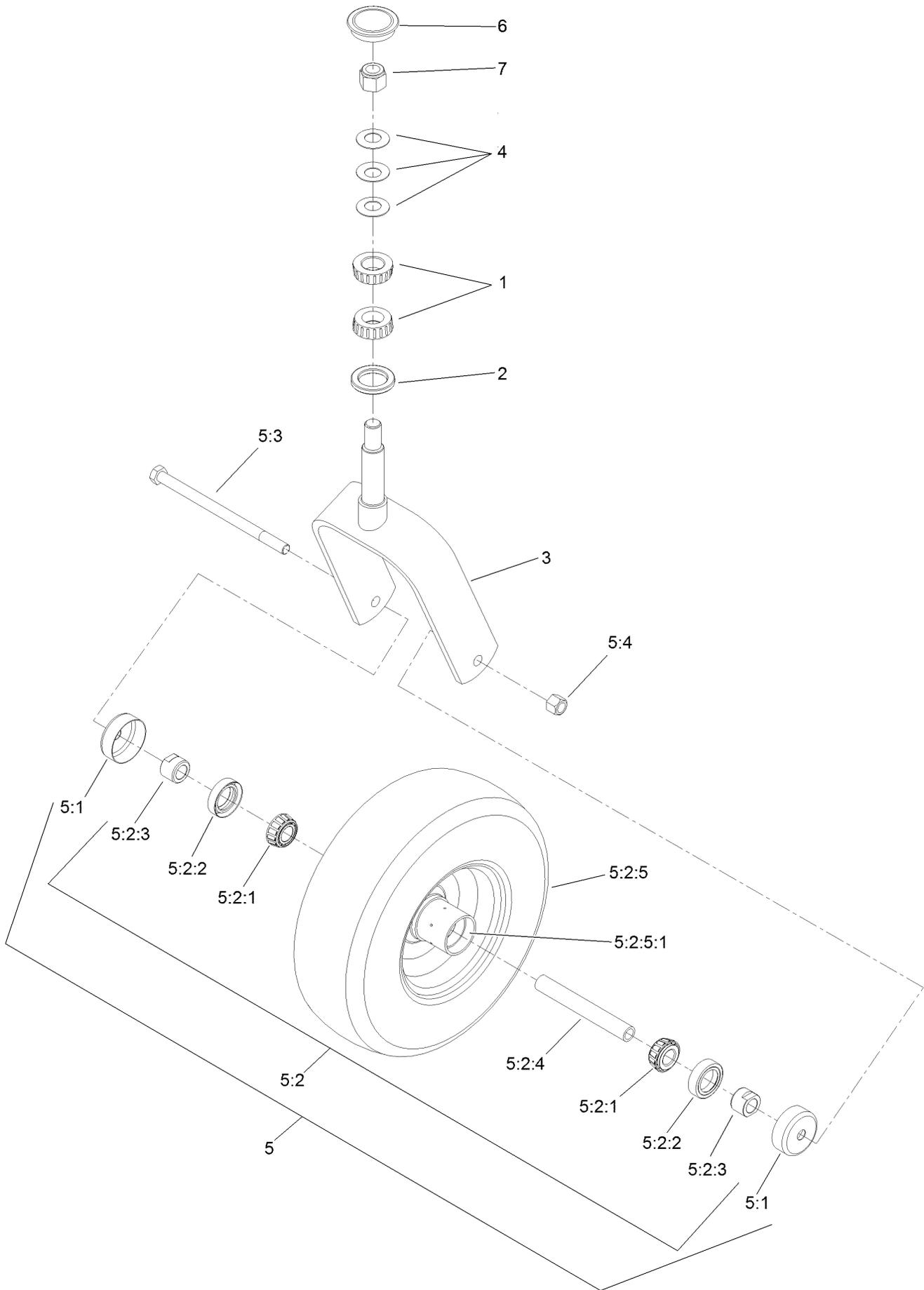


Roll-Over Protection System Assembly No. 116-0231 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1		1	Leg-ROPS, LH ●	8	3233-10	2	Screw-CARR
2		1	Leg-ROPS, RH ●	9	325-35	4	Screw-HH
3	109-6653	2	Spacer	10	109-9505	4	Washer-Spring
4		1	Upper ROPS ASM ●	11	109-9233	1	Bumper-Push-In, Rubber
4:2	107-3069	1	Decal-Warning	12	117-0346	1	Decal-Caution, Fuel Vent
5	109-5337	2	Bumper-ROPS	14	116-0960	2	Spacer
6	116-0104	2	Pin-Spring	15	325-13	2	Screw-HH
7	99-5107	8	Nut-Lock	16	125-8067	1	Plug-Plastic

● Not serviced separately

Caster Wheel and Fork Assembly



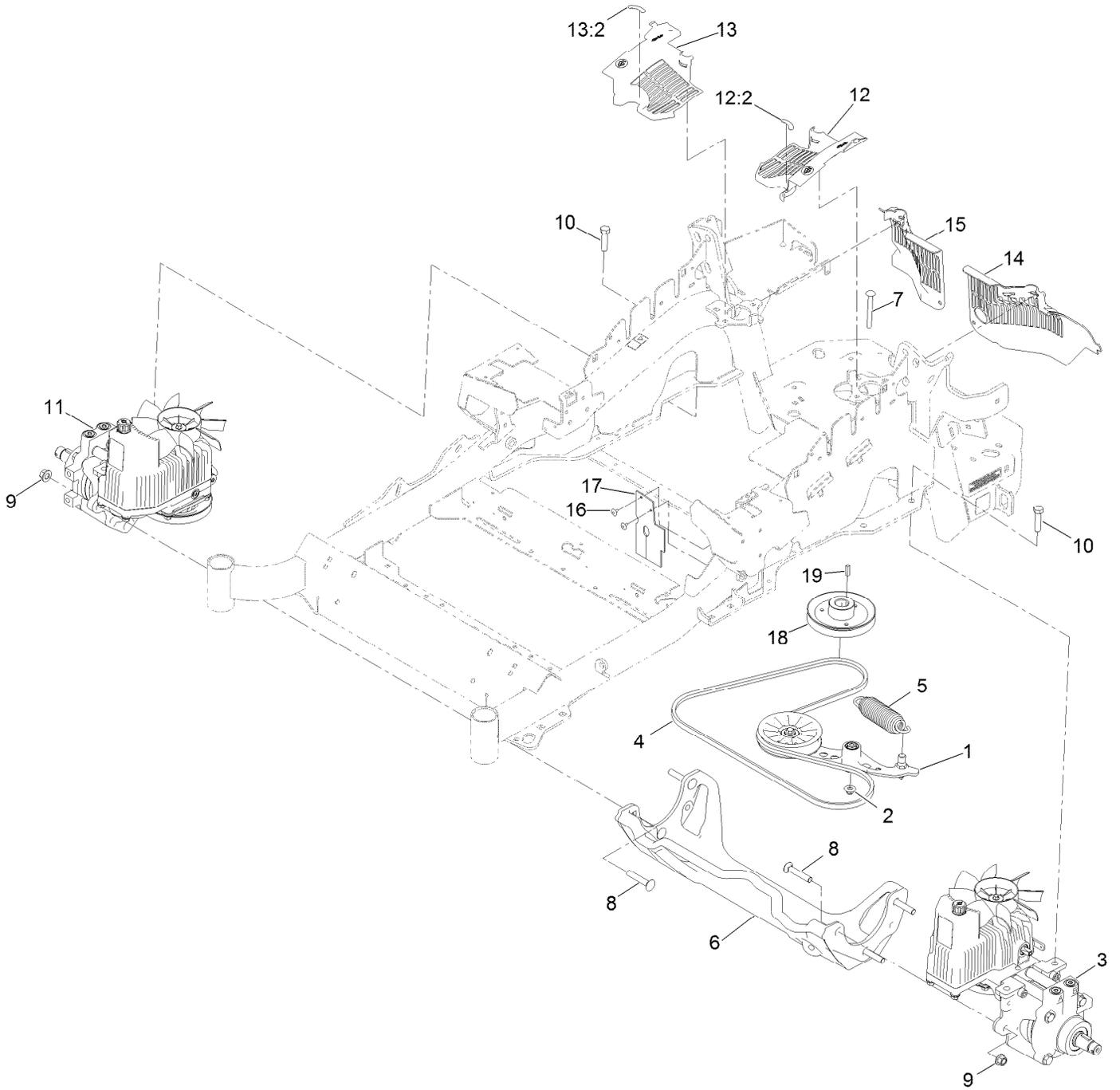
Caster Wheel and Fork Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	1-543509	2	Bearing-Roller, Tapered	5:2:3	103-3051	1	Spacer-Nut ■
2	116-5647	1	Seal-Grease	5:2:4	126-5360	1	Axle-Caster
3	116-6702-01	1	Fork-Caster	5:2:5		1	Wheel And Tire ASM ●
4	1-633508	3	Washer-Bellville	5:2:5:1	1-633584	2	Bearing-Cup
5	127-9531	1	Wheel And Axle ASM	5:3	325-42	1	Screw-HH
5:1	103-2768	2	Guard-Seal	5:4	3296-23	1	Nut-Lock, NI
5:2		1	Wheel And Bearing ASM ●	6	103-4882	1	Cap-Grease
5:2:1	1-633585	2	Bearing-Cone, Taper	7	3296-51	1	Nut-Lock, NI
5:2:2	103-0063	2	Seal-Caster				

● Not serviced separately

■ Use Pro-Lock, Nut Type (P/N 1-840022, .5ml tube) on threads.

Hydraulic Drive Assembly

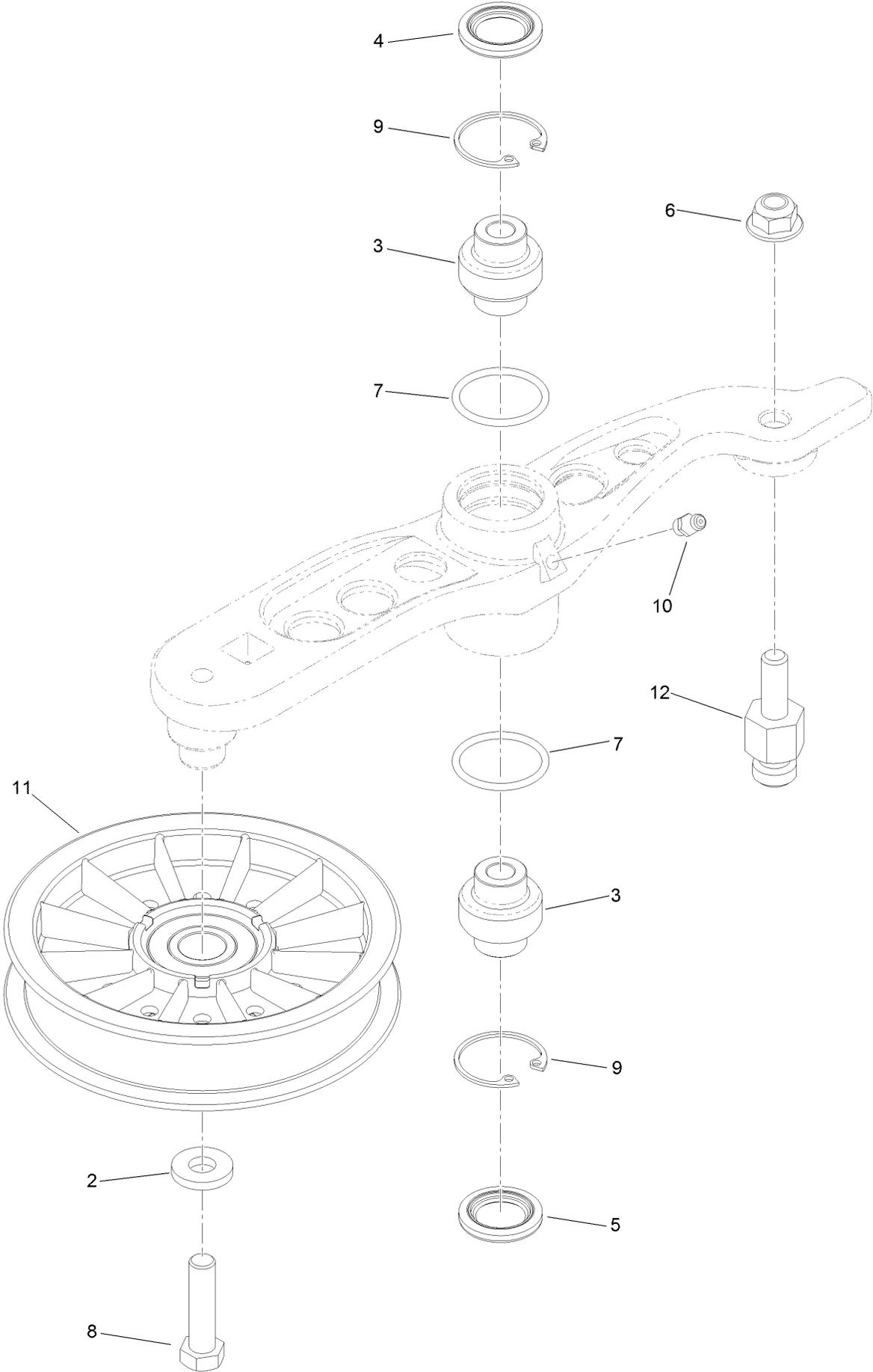


Hydraulic Drive Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	116-1255	1	Pump Idler ASM	13	116-0171	1	RH Hydro Guard ASM
2	109-6658	1	Nut-Flange, NI	13:2	116-8726	1	Decal-Oil, Hydro
3	135-7899	1	Hydro-LH	14	109-9057	1	Guard-Hydro, Rear (LH)
4	126-9835	1	Belt-V	15	109-9058	1	Guard-Hydro, Rear (RH)
5	116-6317	1	Spring-Extension	16	1-803035	2	Rivet-Pop
6	116-7558	1	Cradle-Hydro	17	116-2362	1	Deflector-Air Flow
7	116-1502	1	Bolt-Shoulder, Carriage	18	109-9905	1	Sheave
8	126-0095	6	Screw-CARR	19	1-807259	1	Key
9	99-5107	6	Nut-Lock	99	114-4713	1	Hypr-Oil 500 (Quart) ●
10	325-8	4	Screw-HH	99	114-4714	1	Hypr-Oil 500 (Gallon) ●
11	135-7900	1	Hydro-RH	99	114-4715	1	Hypr-Oil 500-5 (5 Gallon) ●
12	116-0170	1	LH Hydro Guard ASM	99	117-0390	1	Filter-Hydro ●
12:2	116-8726	1	Decal-Oil, Hydro				

● Not illustrated

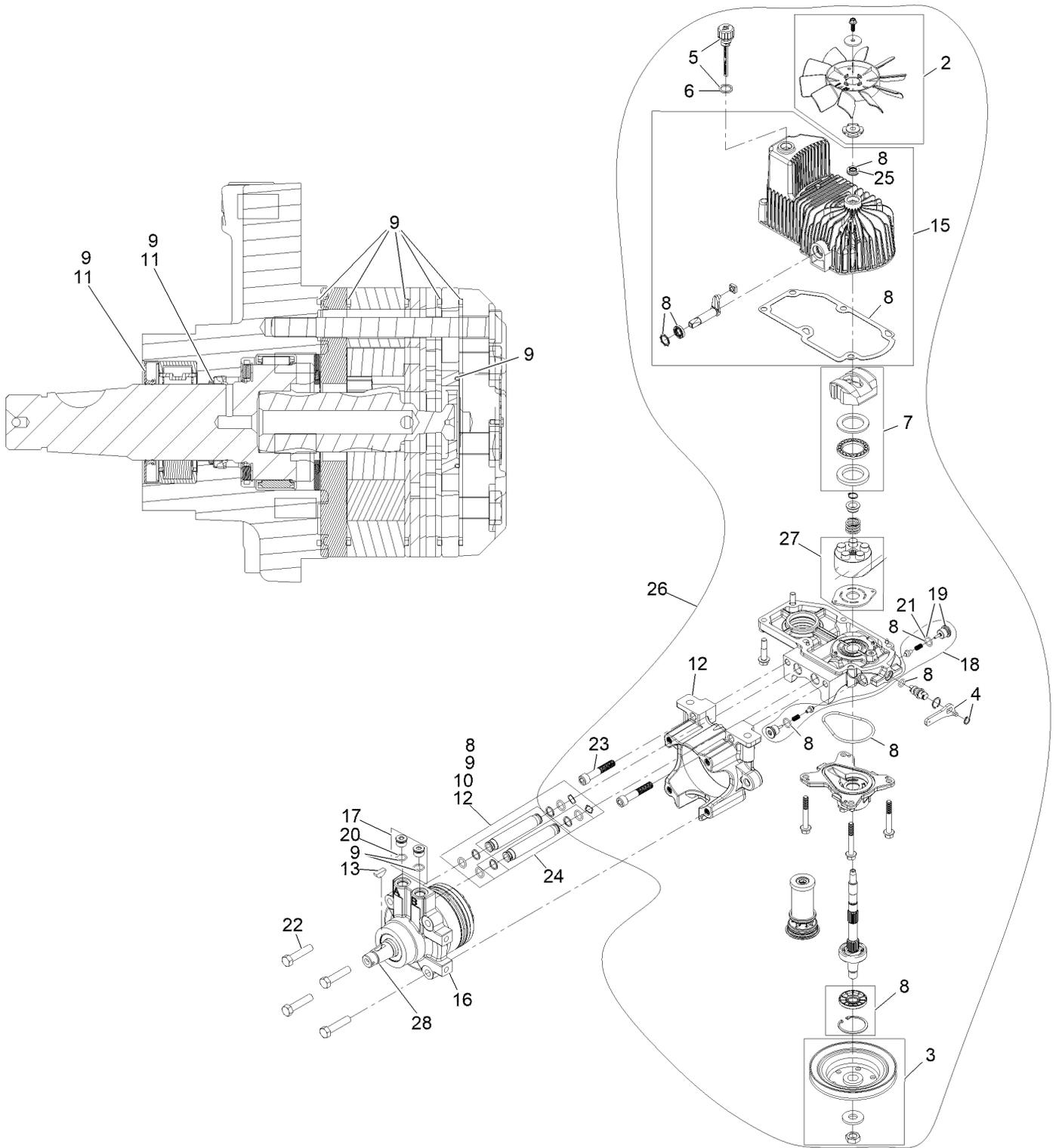
Pump Idler Assembly No. 116-1255



Pump Idler Assembly No. 116-1255 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
2	43-0940	1	Spacer	8	323-8	1	Screw-HH
3	103-3504	2	Bearing-Spherical	9	32120-10	2	Ring-Snap
4	103-3505	1	Seal-Lip, Double	10	302-19	1	Fitting-Grease
5	103-3506	1	Seal-Lip, Single	11	109-8076	1	Pulley-Idler
6	109-6658	1	Nut-Flange, NI	12	132-4724	1	Pin-Anchor, Spring
7	106-7159	2	O-Ring				

LH Hydro Assembly No. 135-7899



LH Hydro Assembly No. 135-7899 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
2	142-3603	1	Kit, 7.8 In Fan	18	142-3605	1	ASM, Check Valve
3	116-0234	1	Pulley Kit	19	116-1631	2	Plug-Check (W/O-Ring)
4	116-0235	1	Handle	20	76-1900	2	O-Ring
5	116-0236	1	Dipstick	21	116-8662	2	O-Ring-Valve, Check
6	116-0237	1	Gasket	22	116-8974	4	Screw HH
7	116-1367	1	Swash Block Kit	23	116-8975	2	Screw-HSH
8	142-3604	1	Kit, Pump Seal	24	116-9922	2	Hydraulic Tube Kit
9	116-1369	1	Motor Seal Kit	25	126-7711	1	Seal-Drive, Fan
10	116-1370	1	Tube Seal Kit	26	142-3609	1	Kit, Pump Section 12Cc LH
11	116-1371	1	Output Shaft Seal Kit	27	142-4500	1	Kit - 12Cc Port Plate, Rotate Grp
12	116-5469	1	Cup-Nose				
13	3257-42	1	Key-Woodruff	28	146-3749	1	Output Shaft- TI Uht Motor
15	142-4460	1	Kit, Housing-Hydro LH	99	116-1373	1	Flow Test Kit ●
16	116-8915	1	Motor-Hydraulic	99	116-4245	1	Puller-Pulley ●
17	116-7901	1	Magnetic Plugs Service Kit				

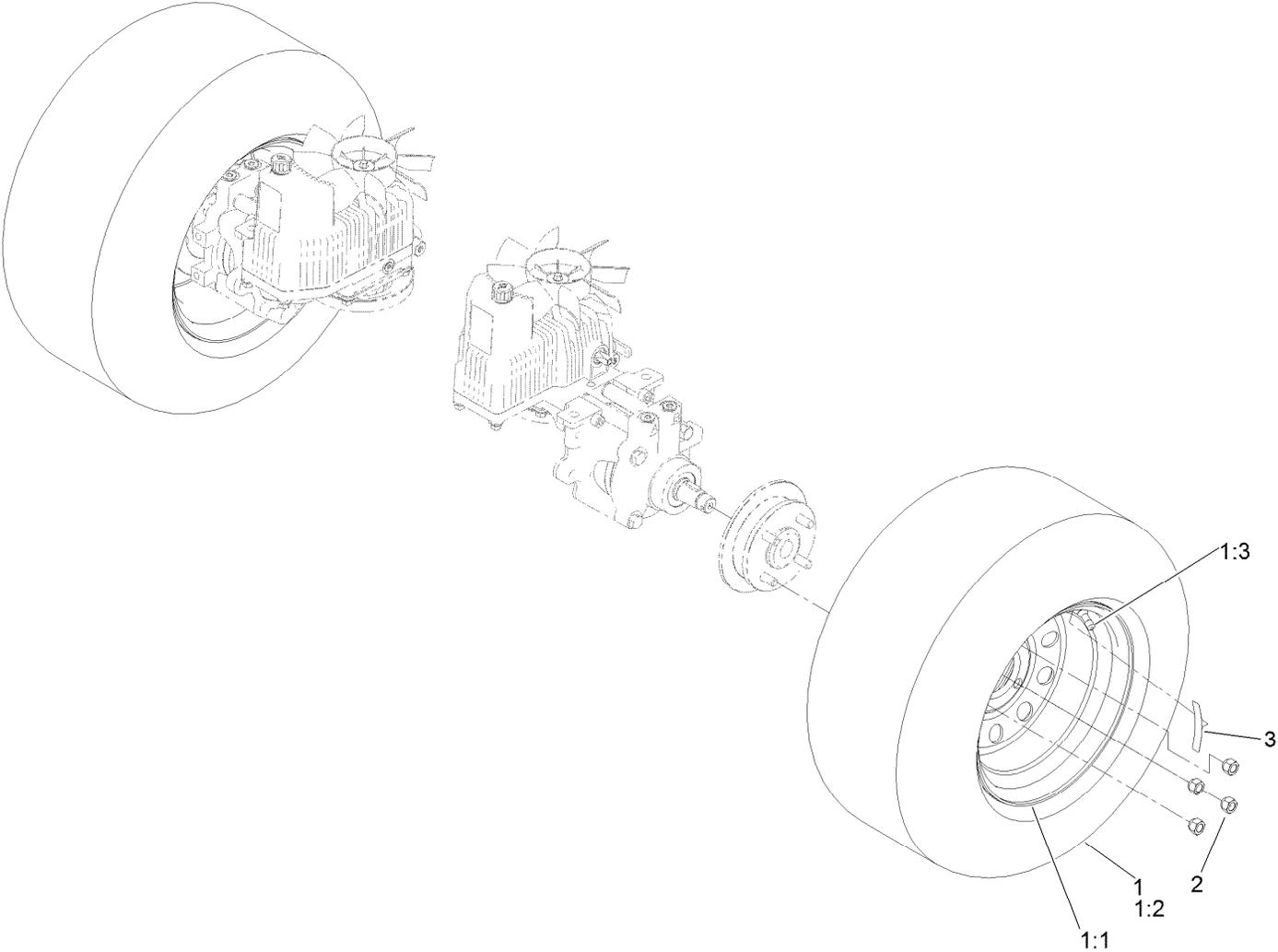
● Not illustrated

RH Hydro Assembly No. 135-7900 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	135-7827	1	Plate, Horse Shoe Mount	17	116-7901	1	Magnetic Plugs Service Kit
2	142-3603	1	Kit, 7.8 In Fan	18	142-3605	1	ASM, Check Valve
3	116-0234	1	Pulley Kit	19	116-1631	2	Plug-Check (W/O-Ring)
4	116-0235	1	Handle	20	76-1900	2	O-Ring
5	116-0236	1	Dipstick	21	116-8662	2	O-Ring-Valve, Check
6	116-0237	1	Gasket	22	116-8974	4	Screw HH
7	116-1367	1	Swash Block Kit	23	116-8975	2	Screw-HSH
8	142-3604	1	Kit, Pump Seal	24	116-9922	2	Hydraulic Tube Kit
9	116-1369	1	Motor Seal Kit	25	126-7711	1	Seal-Drive, Fan
10	116-1370	1	Tube Seal Kit	26	142-3608	1	Kit, Pump Section 12Cc RH
11	116-1371	1	Output Shaft Seal Kit	27	142-4500	1	Kit - 12Cc Port Plate, Rotate Grp
12	116-5469	1	Cup-Nose				
13	3257-42	1	Key-Woodruff	28	146-3749	1	Output Shaft- TI Uht Motor
15	142-4461	1	Kit, Housing-Hydro RH	99	116-1373	1	Flow Test Kit ●
16	116-8916	1	Motor-Hydraulic RH 240Cc	99	116-4245	1	Puller-Pulley ●

● Not illustrated

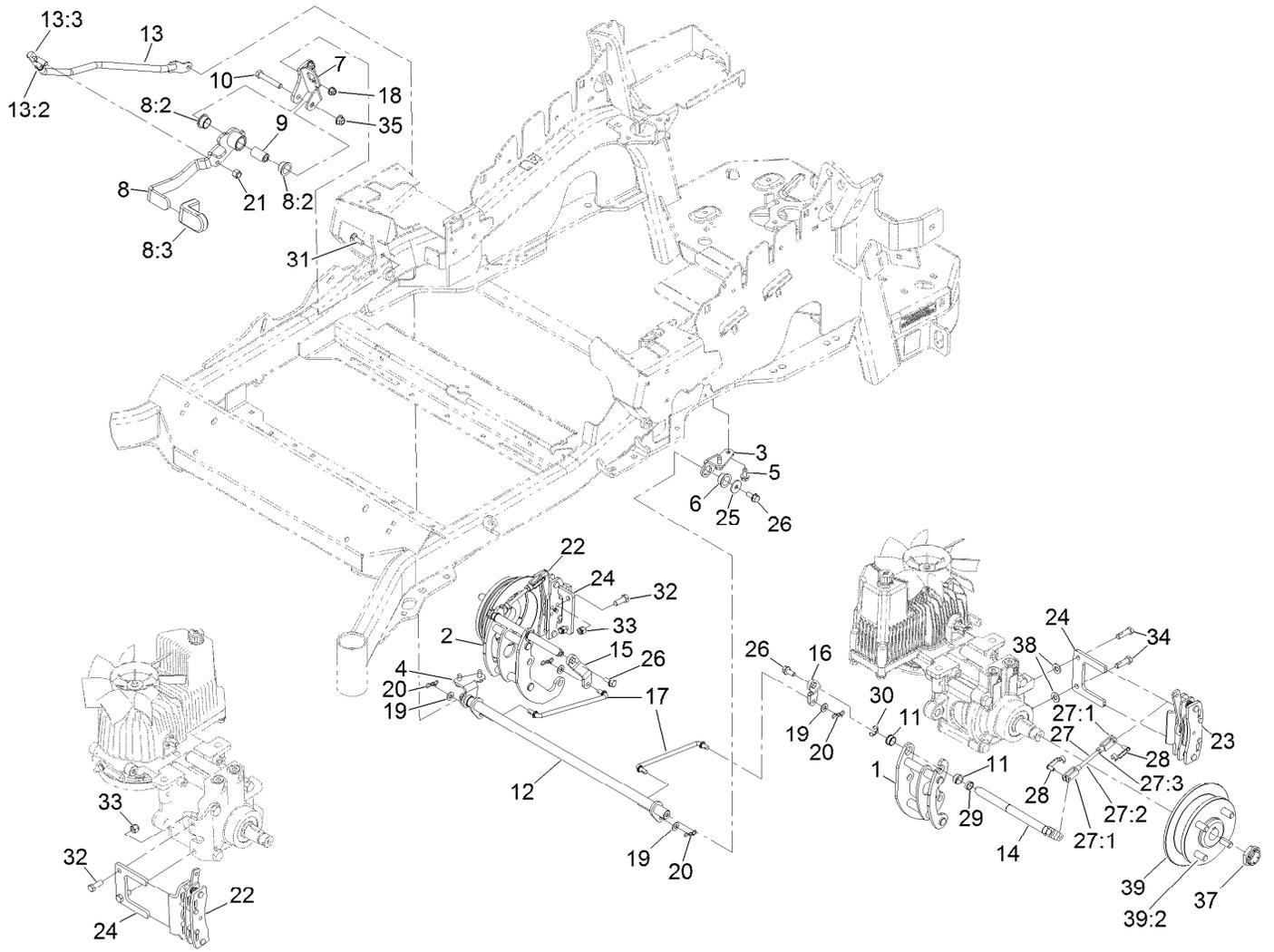
Rear Wheel Assembly



Rear Wheel Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	127-9510	2	Wheel And Tire ASM	2	242-50	8	Nut-Lug
1:1	127-9511	1	Wheel	3	126-2055	2	Decal-Torque, Wheel Hub Lug
1:2	1-653160	1	Tire				
1:3	232-27	1	Stem-Valve				

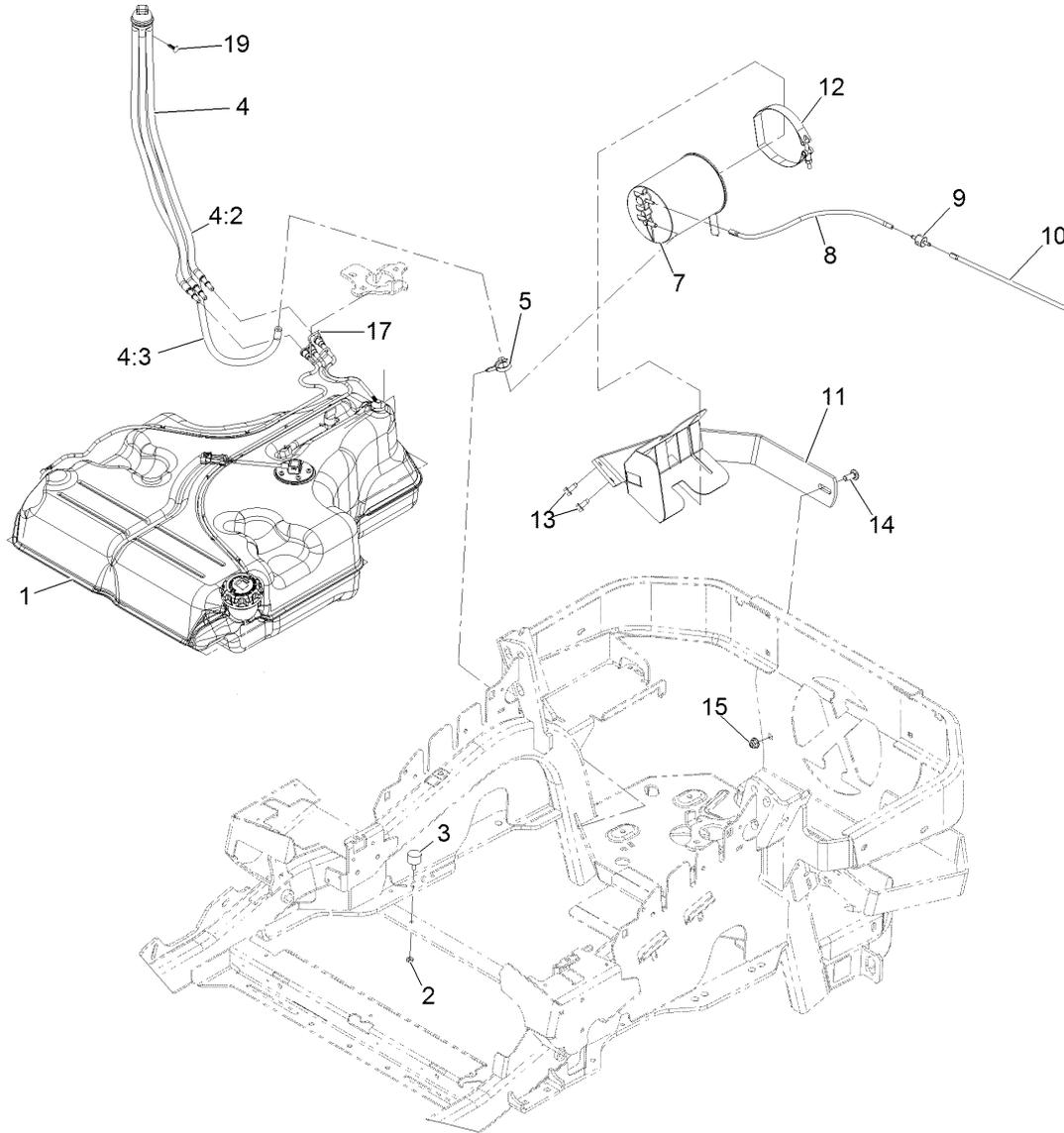
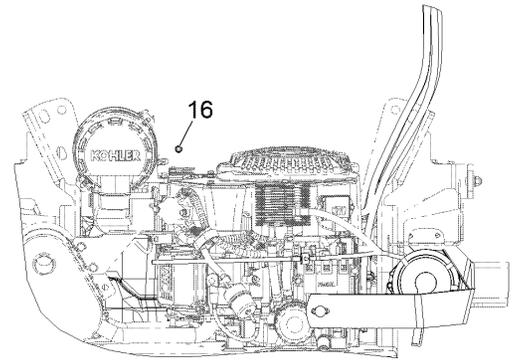
Park Brake Assembly



Park Brake Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	126-4248	1	Mount-Bellcrank, LH	20	119-1415	4	Pin-Cotter, Locking
2	126-4249	1	Mount-Bellcrank, RH	21	3296-6	1	Nut-Lock
3	116-9681	1	Mount-Pivot, LH	22	135-7440	1	Caliper-Brake, RH
4	116-9682	1	Mount-Pivot, RH	23	135-7441	1	Caliper-Brake, LH
5	32144-70	4	Screw-HWHTF	24	135-7828	2	Plate-Mount, Brake
6	109-8054	2	Bushing-Flange	25	115-7109	2	Washer-Flat
7	116-9096-01	1	Bracket-Mount	26	98-9940	4	Screw-HHF
8	135-7565	1	Brake Lever ASM	27	126-7587	2	Rear Linkage ASM
8:2	109-8054	2	Bushing-Flange	27:1	126-7588	2	Yoke
8:3	132-4749	1	Grip-Lever	27:2	116-9069	1	Linkage, Rear
9	116-9117	1	Pivot-Handle, Brake	27:3	3220-1	1	Nut-Jam
10	323-11	1	Screw-HH	28	126-6395	4	Pin-Clevis, Spring
11	126-6199	4	Bushing	29	126-6200	2	Spacer
12	135-7800	1	Shaft-Cross	30	32120-19	2	E-Ring
13	135-7805	1	ASM, Front Linkage	31	3230-2	2	Bolt-CARR
13:2	94-7572	1	End-Tie Rod, RH	32	135-7915	2	Screw-HH,
13:3	3220-3	1	Nut-HJ	33	112-0236	2	Nut-Lock
14	126-4251	2	Bellcrank	34	135-7890	2	Screw-HH, Patch
15	126-3716	1	Arm-Inner, RH	35	104-8301	1	Nut-HF, NI
16	126-3715	1	Arm-Inner, LH	37	116-1399	2	Locknut
17	135-7584	2	Wireform, Mid-Link, Lwb	38	3256-24	6	Washer-Plain
18	104-8300	2	Nut-HF, NI	39	142-2701	2	Wheel Hub ASM
19	3256-23	4	Washer-Plain	39:2	116-1696	4	Stud-Wheel

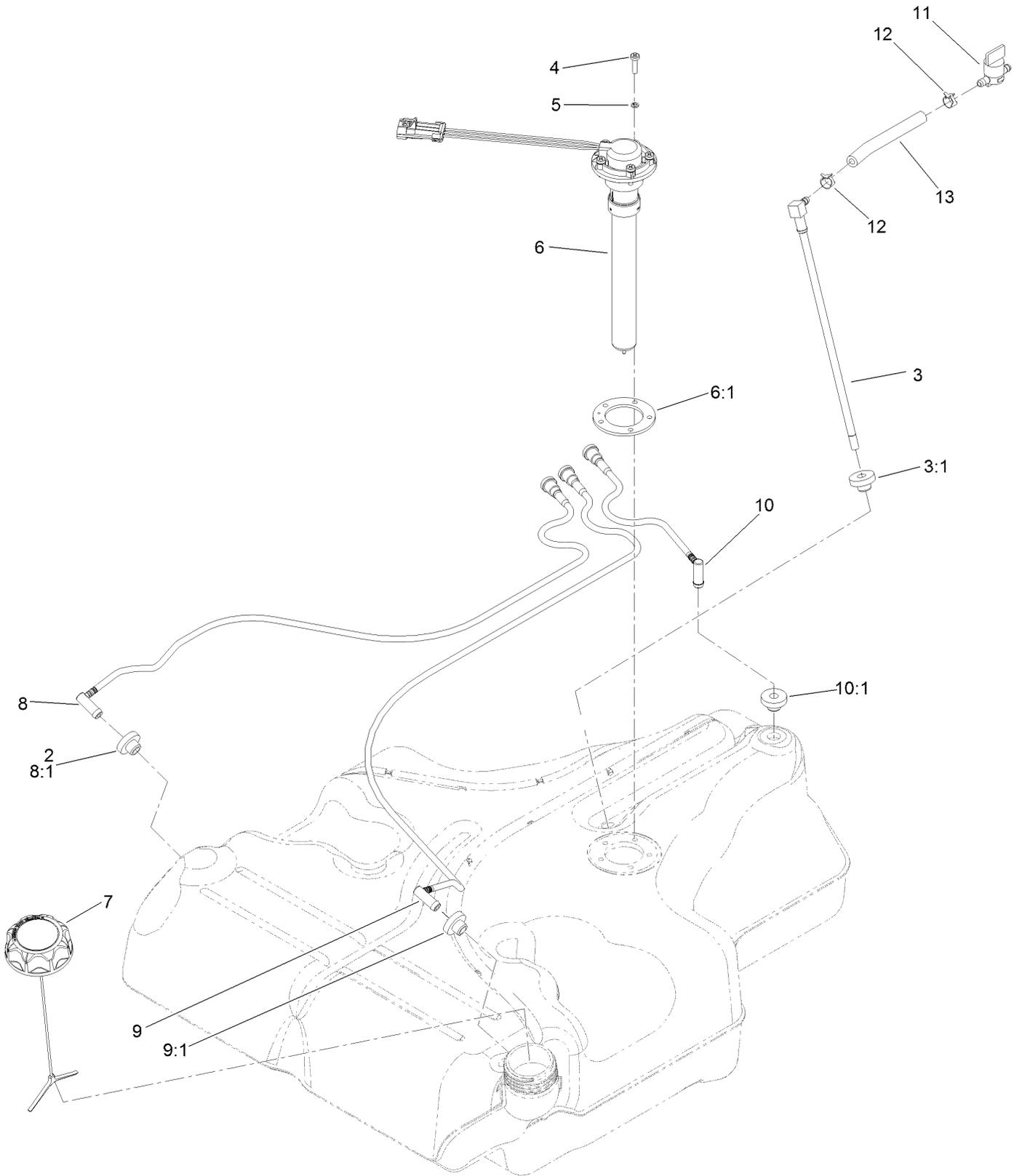
Fuel Assembly



Fuel Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	135-0643	1	Fuel Tank ASM	10	119-4235	1	Hose-Vent, Formed
2	3218-1	2	Nut-Jam 1/4-20	11	116-1433-03	1	Mount-Canister
3	1-523420	2	Bumper	12	116-2228	1	Clamp, T-Bolt
4	127-0583	1	Fuel Manifold Vent ASM	13	32144-70	2	Screw-HWH 5/16-18 X 3/4 Tf
4:2	109-0302	3	Hose-Fuel Line 24"	14	3231-22	1	Bolt-Carriage 3/8-16 X 1
4:3	108-5376	1	Hose-Fuel	15	104-8301	1	Nut-Nyloc 3/8-16 Flg
5	105-1853	1	Clamp-Hose	16	116-4464	1	Plug-Port
7	116-1442	1	Canister-Carbon, 1200Cc	17	116-6005	1	Retainer-Line, Vapor
8	116-2963	1	Hose-Vent, Formed	19	125-8067	1	Plug-Plastic
9	133-8499	1	Valve-Check, Vacuum				

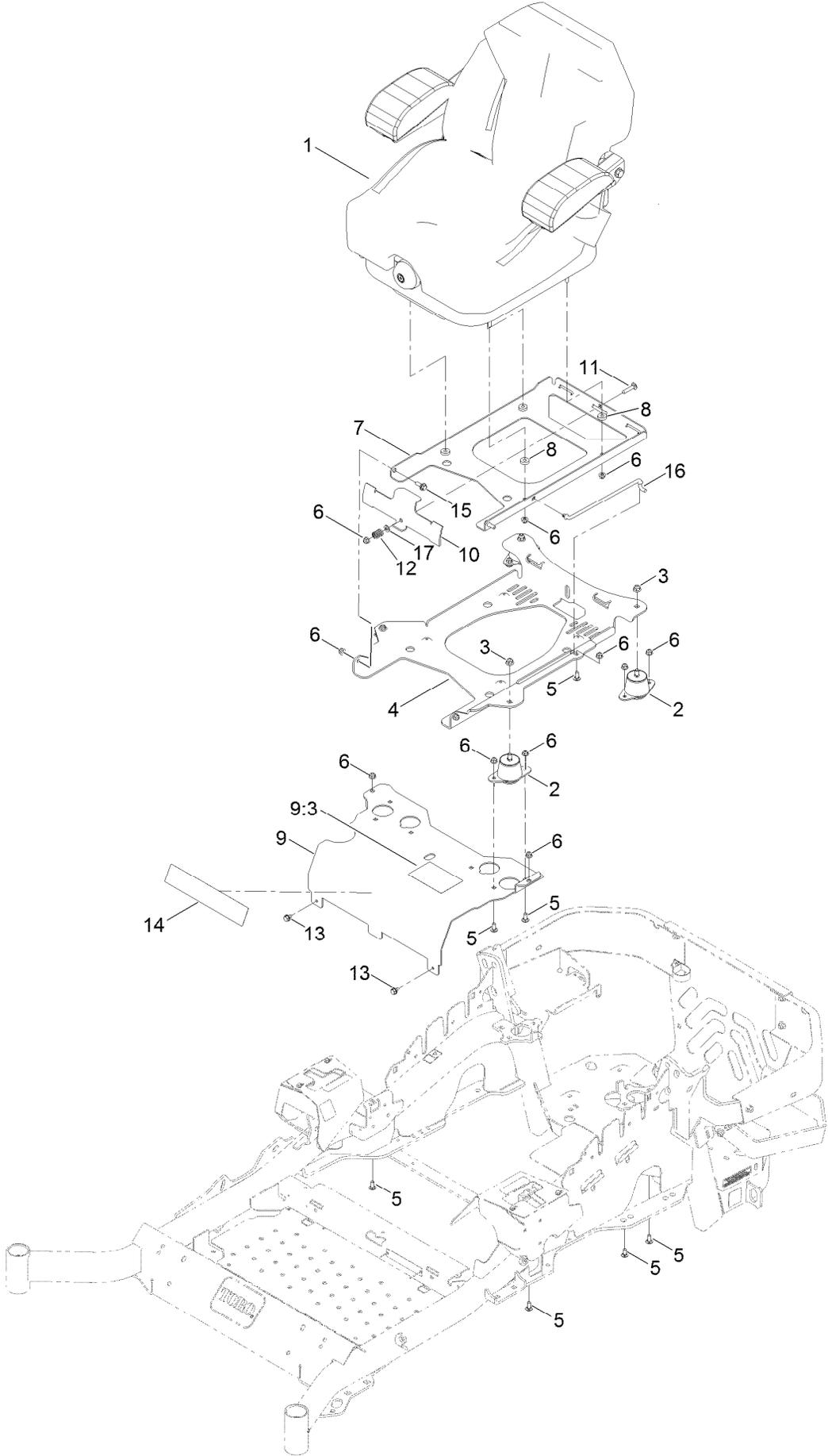
Fuel Tank Assembly No. 135-0643



Fuel Tank Assembly No. 135-0643 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
2	46-6560	4	Bushing	8:1	46-6560	1	Bushing
3	116-2459	1	Fuel Line Kit (With Grommet)	9	116-2461	1	LH Vent Line Kit (With Grommet)
3:1	46-6560	1	Bushing	9:1	46-6560	1	Bushing
4	3290-500	5	Screw-PPH	10	116-2462	1	Rear Vent Line Kit (With Grommet)
5	3253-17	5	Washer-Lock	10:1	46-6560	1	Bushing
6	126-3913	1	Float-Sender, Fuel	11	1-603770	1	Valve-Fuel
6:1	126-3950	1	Gasket-Sender	12	2412-98	2	Clamp-Hose
7	126-1789	1	Cap-Fuel, Ratcheting	13	109-0650	1	Hose-Fuel
8	116-2460	1	RH Vent Line Kit (With Grommet)				

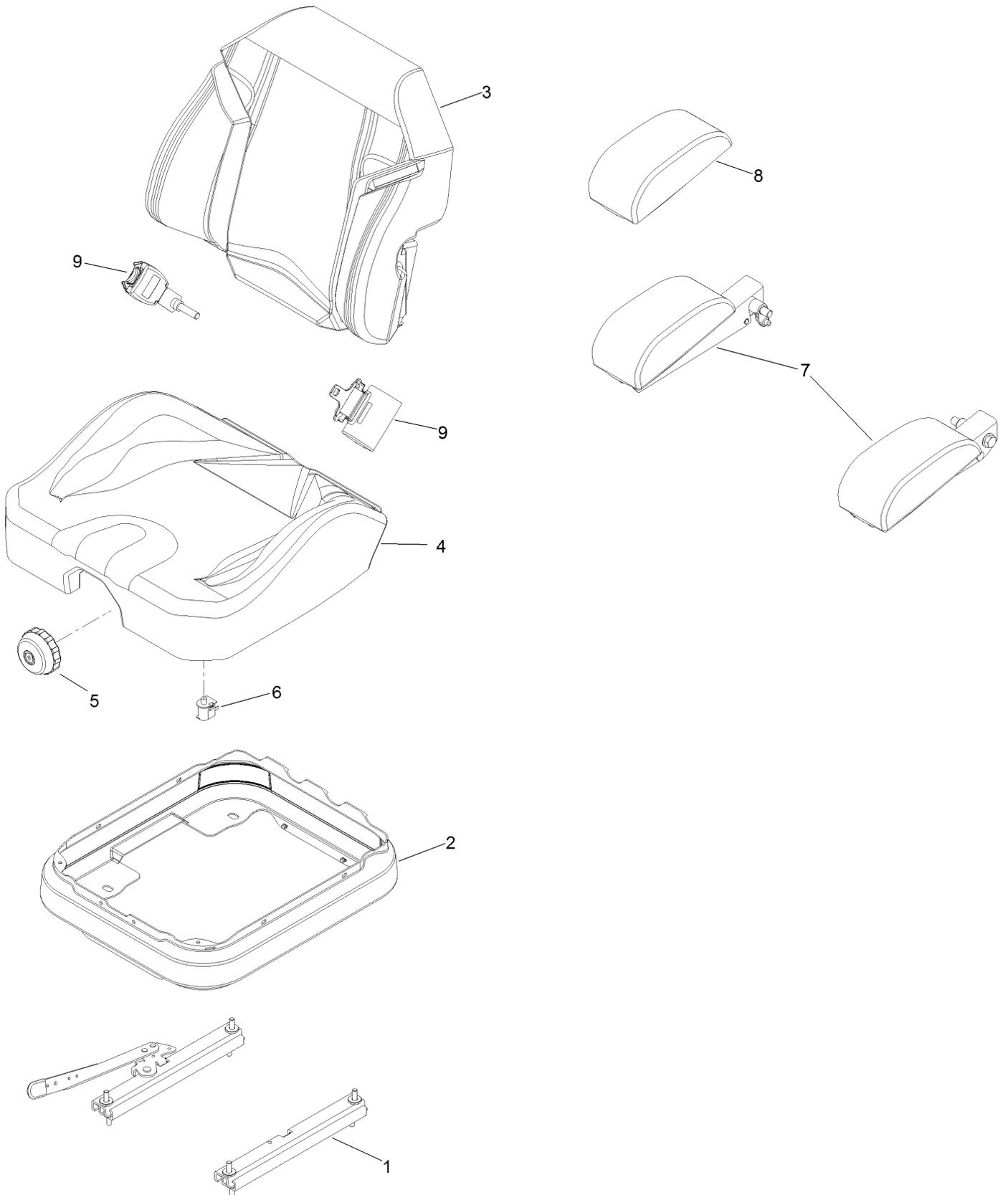
Seat Mounting Assembly



Seat Mounting Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	140-8003	1	Seat-Suspension	9:3	125-9383	1	Decal-Service Aid
2	109-9034	4	Isolator-Seat	10	109-9881-03	1	Plate-Latch, Seat
3	104-8301	4	Nut-HF, NI	11	3230-4	1	Screw-CARR
4	116-3860-03	1	Plate-Tilt, Seat Support	12	107-3017	1	Spring-Compression
5	3230-23	11	Bolt-CARR	13	9266934	2	Screw
6	104-8300	18	Nut-HF, NI	14	140-1215	1	Decal-Console
7	116-3859-03	1	Plate-Frame, Seat	15	116-1297	2	Screw-Shoulder
8	26-4840	4	Spacer-Pin, Mounting	16	116-0070	1	Rod-Prop
9	125-9385	1	Seat Mount ASM	17	3256-23	1	Washer-Plain

Seat Assembly No. 140-8003

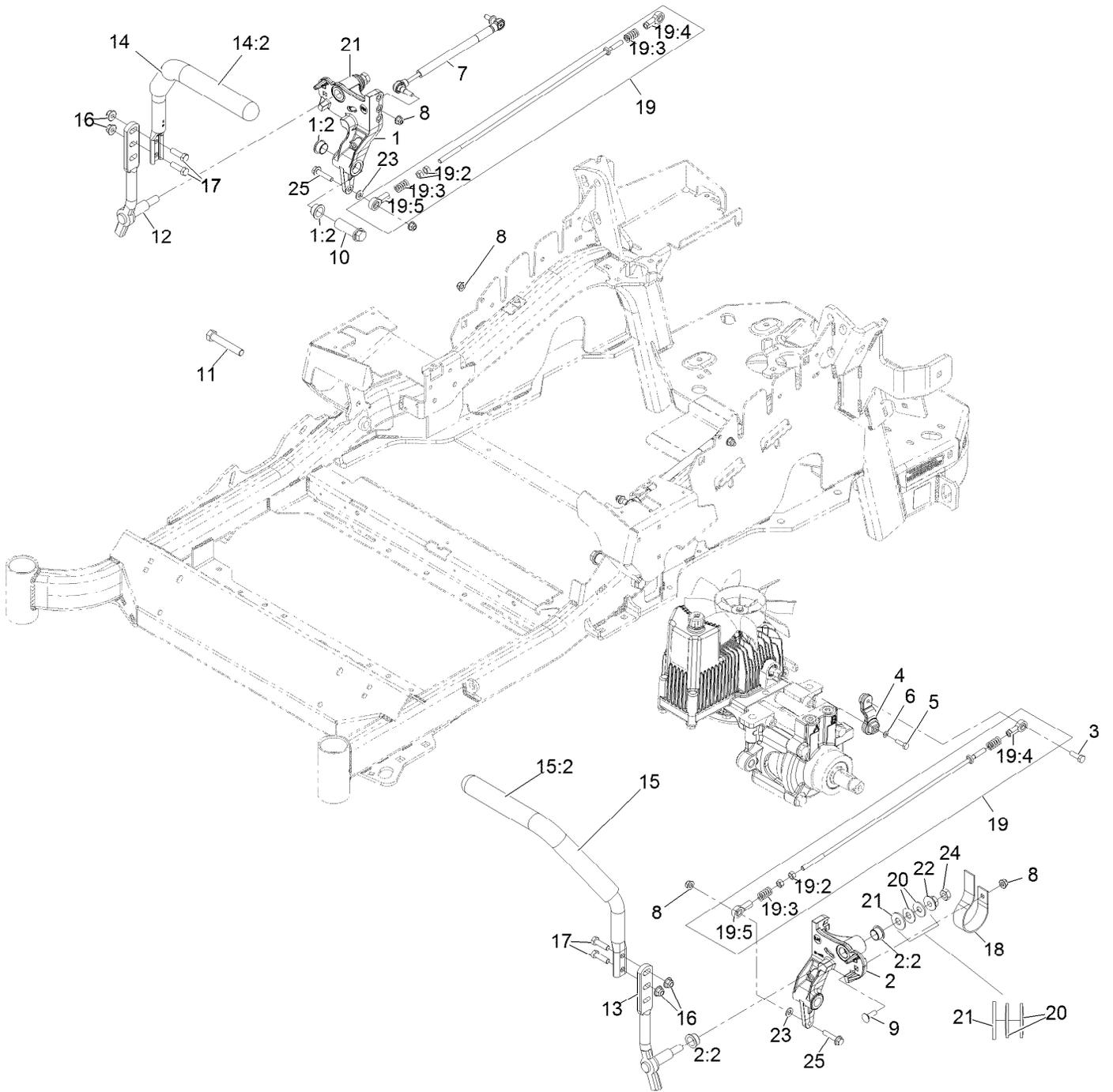


Seat Assembly No. 140-8003 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	140-8012	1	Seat Track Set
2	116-5659	1	Cover-Suspension Bellows
3	140-8004	1	Cover-Back
4	140-8005	1	Cover-Cushion
5	116-8911	1	Knob-Adjuster

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
6	82-2190	1	Switch-Bail
7	109-9803	1	Arm Rest Set
8	109-9802	1	Arm Rest Pad Set
9	126-2061	1	Seat Belt Service Kit

Motion Control Assembly

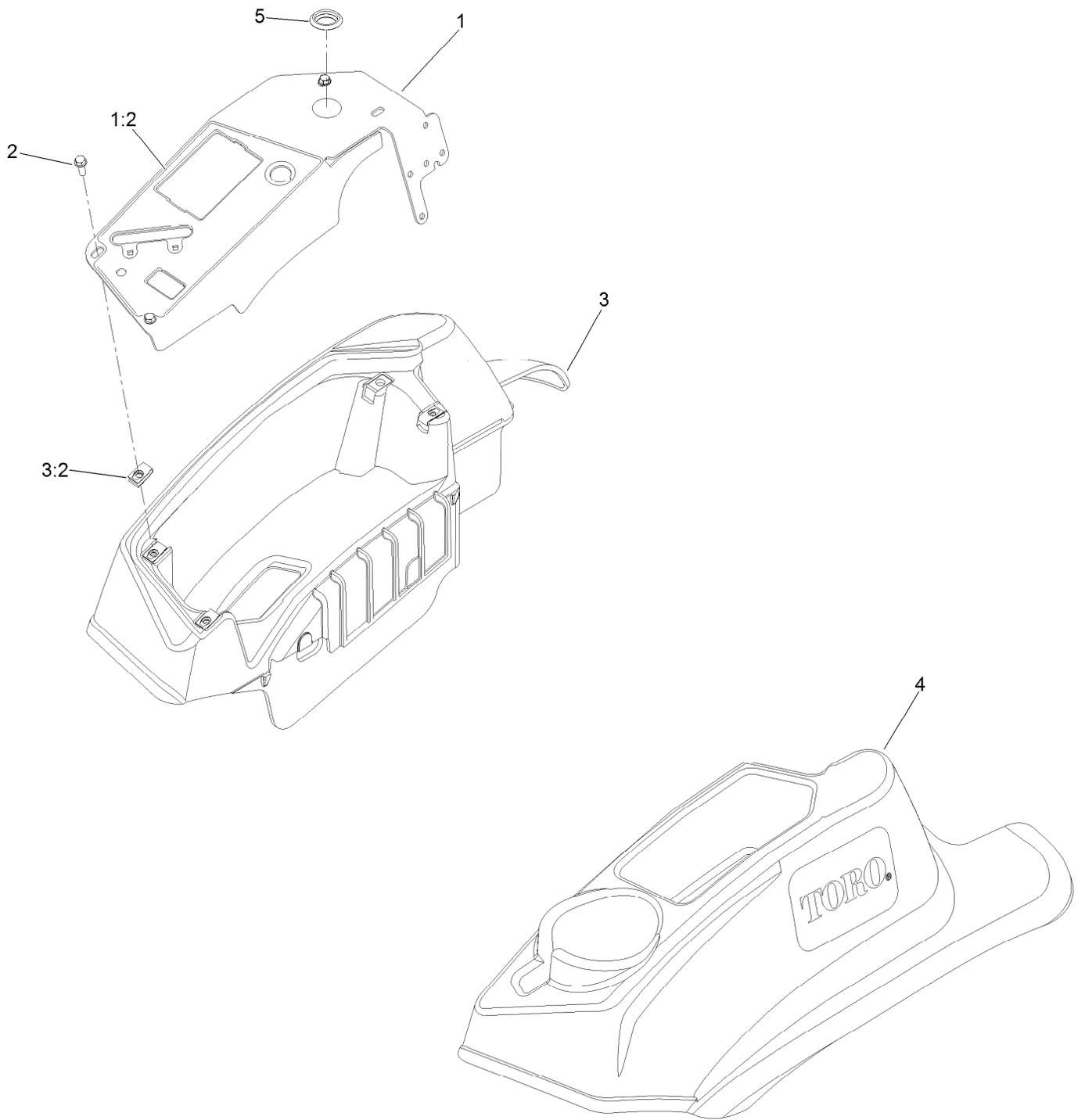


Motion Control Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	116-0880	1	RH Motion Control And Bushing ASM	14:2	109-5668	1	Grip-Lever, Control
1:2	109-8054	4	Bushing-Flanged	15	135-4373	1	LH Handle ASM
2	116-0881	1	LH Motion Control And Bushing ASM	15:2	109-5668	1	Grip-Lever, Control
2:2	109-8054	4	Bushing-Flanged	16	104-8301	4	Nut-Nyloc 3/8-16 Flg
3	116-0648	2	Screw-HH 5/16-18 X 1 W/Patch ●	17	323-7	4	Screw-HH 3/8-16 X 1 1/4
4	109-4581	2	Arm-Control, Pump	18	109-5575	2	Spring-Leaf
5	9080046	2	Screw-HH 1/4-20 X 7/8 ●	19	109-8107	2	Pump Linkage Rear ASM
6	1-303435	2	Washer-Spring Disc 1/4	19:2	3219-2	2	Nut-Hex 5/16-24
7	116-0027	2	Damper-Control, Motion	19:3	1-323245	2	Spring-Compression
8	104-8300	8	Nut-Nyloc 5/16-18 Flg	19:4	1-633152	1	Balljoint
9	3230-2	2	Bolt-Carriage 5/16-18 X 1	19:5	1-543017	1	Balljoint
10	109-5891	2	Hub-Threaded	20	109-9505	4	Washer, Spring Disc 1/2
11	325-12	2	Screw-HH 1/2-13 X 3	21	3256-6	2	Washer
12	116-0039	1	Lever-Control Motion, RH	22	32128-56	2	Nut-Hex 1/2-13 Flange
13	116-0040	1	Lever-Control Motion, LH	23	3256-23	2	Washer-5/16 SAE
14	135-4371	1	RH Handle ASM	24	3218-5	2	Nut-Jam 1/2-13
				25	115-1794	2	Screw-Hex Flange 5/16-18 X 1 1/2

● Use Pro-Lock, Nut Type (P/N 1-840022, .5ml tube) on threads.

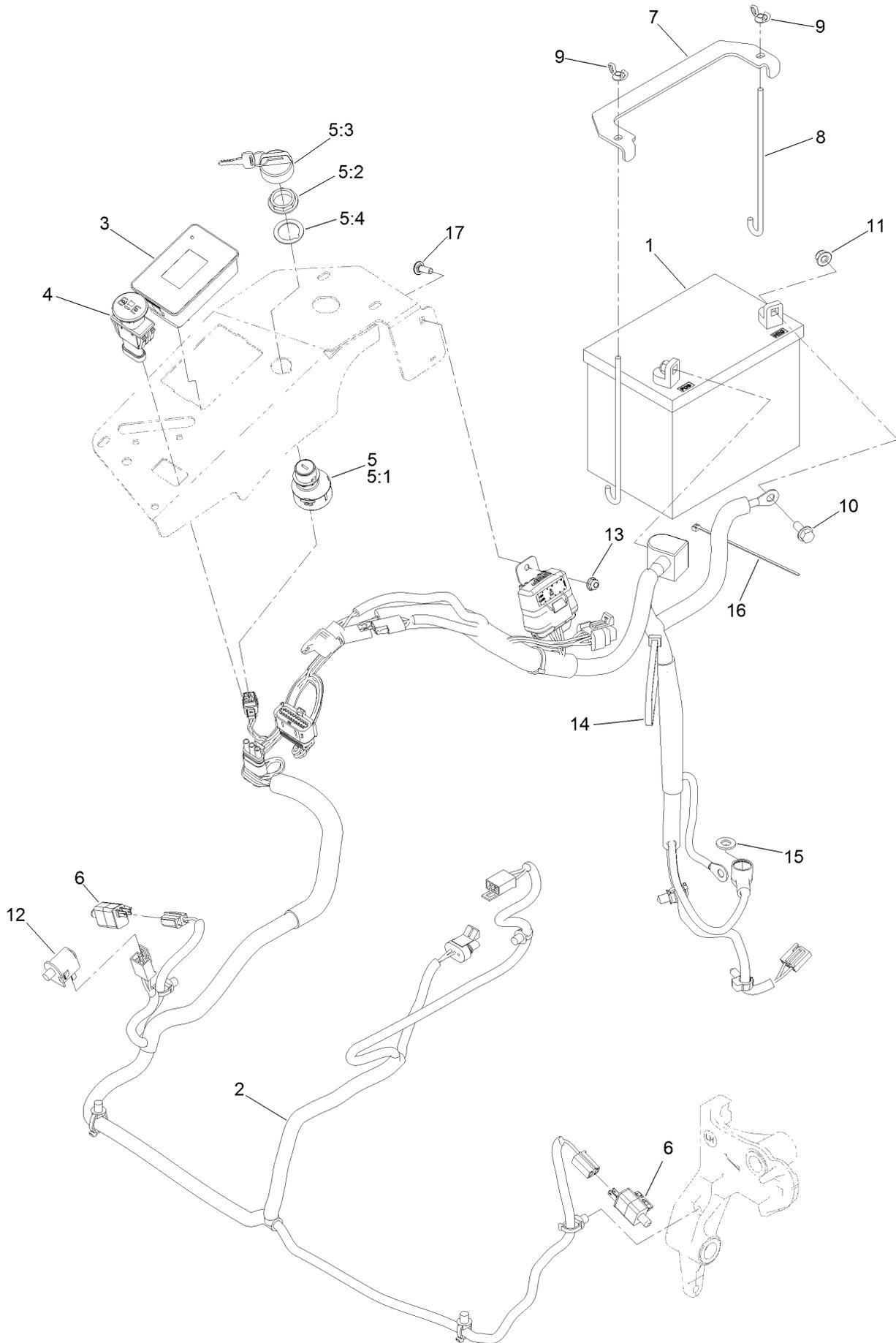
Control Console Assembly



Control Console Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	137-9200	1	Control Panel ASM	3:2	107069	4	Clip
1:2	137-9208	1	Decal-Panel, Control	4	119-2602	1	Console-LH
2	32105-15	4	Screw-HWH	5	116-1875	1	Plug-Plastic
3	119-2603	1	RH Console ASM				

Electrical Assembly

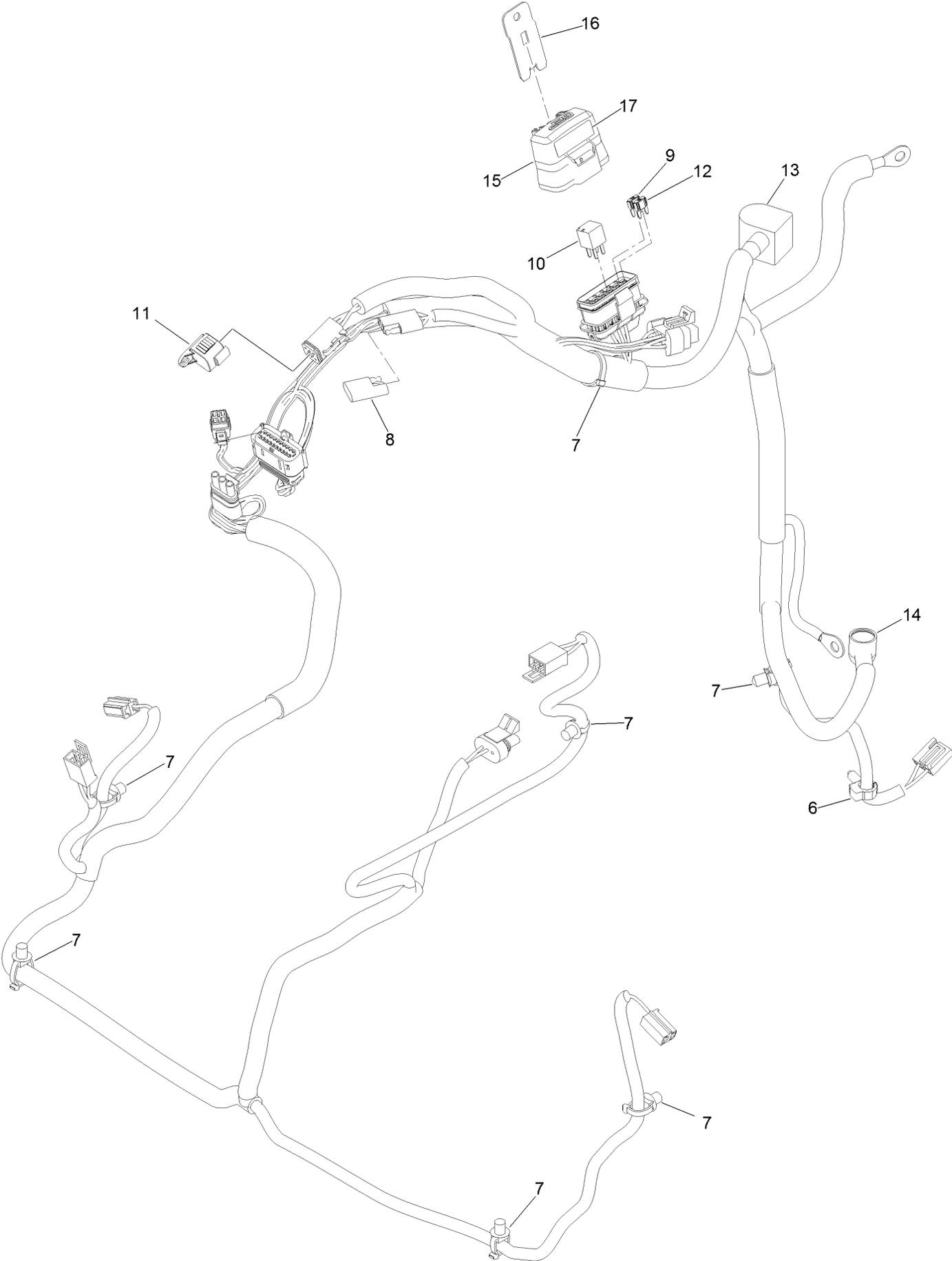


Electrical Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	104-8162	1	Battery	8	1-633651	2	Bolt-Holddown
2	135-5753	1	Wire Harness ASM	9	1-543792	2	Wingnut
3	135-2471	1	Meter-Hour	10	3234-5	2	Screw-HHF
4	126-6187	1	Switch-PTO, Sealed	11	104-8300	2	Nut-HF, NI
5	126-6285	1	Ignition Switch ASM	12	82-2190	1	Switch-Bail
5:1		1	Switch-Ignition ●	13	104-7201	1	Nut-HF, NI
5:2	108-8660	1	Nut-Mounting	14	1-303335	1	Tie-Plastic
5:3	106-5270	1	Ignition Key Set	15	3256-24	1	Washer-Plain
5:4	108-8659	1	Washer-Backup	16	1-303287	1	Tie-Cable
6	110-6765	2	Switch	17	1-807512	1	Bolt-CARR
7	116-0042-03	1	Strap-Tie Down, Battery				

● Not serviced separately

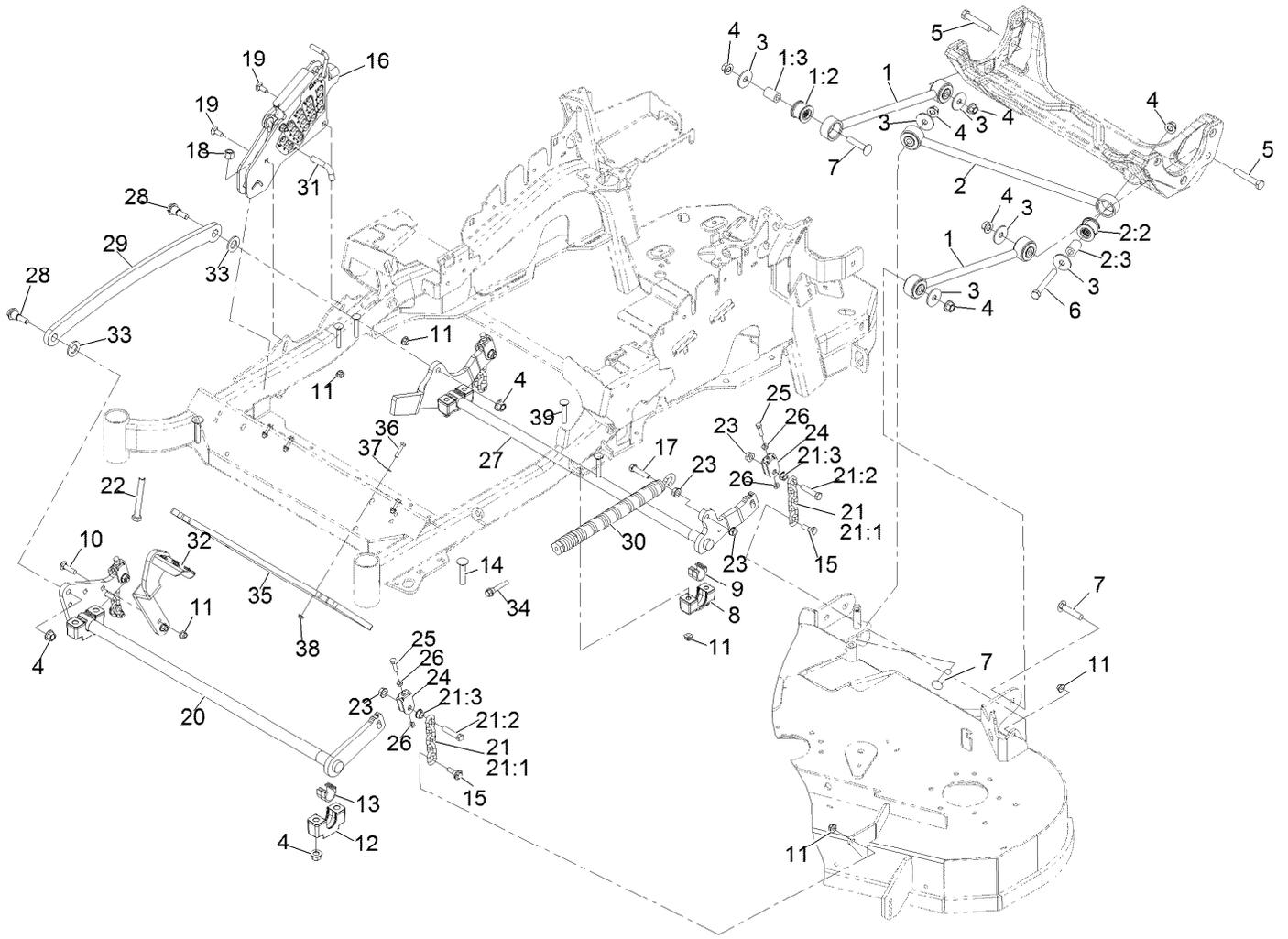
Wire Harness Assembly No. 135-5753



Wire Harness Assembly No. 135-5753 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
6	32180-037	1	Clip-Harness	12	121-8867	1	Fuse-Mini Blade, 15 Amp
7	32180-030	7	Clip-Tie	13	126-8876	1	Insulator-Battery
8	32180-197	1	Cap-Plug	14	1-543393	1	Insulator-Solenoid
9	121-8868	1	Fuse-Mini Blade, 20 Amp	15	32180-176	1	Cover-Block, Fuse
10	126-3991	1	Relay-Micro	16	32180-177	1	Clip-Mounting
11	32180-156	1	Cap-Plug, 6 Way	17	126-7875	1	Decal-Fuse

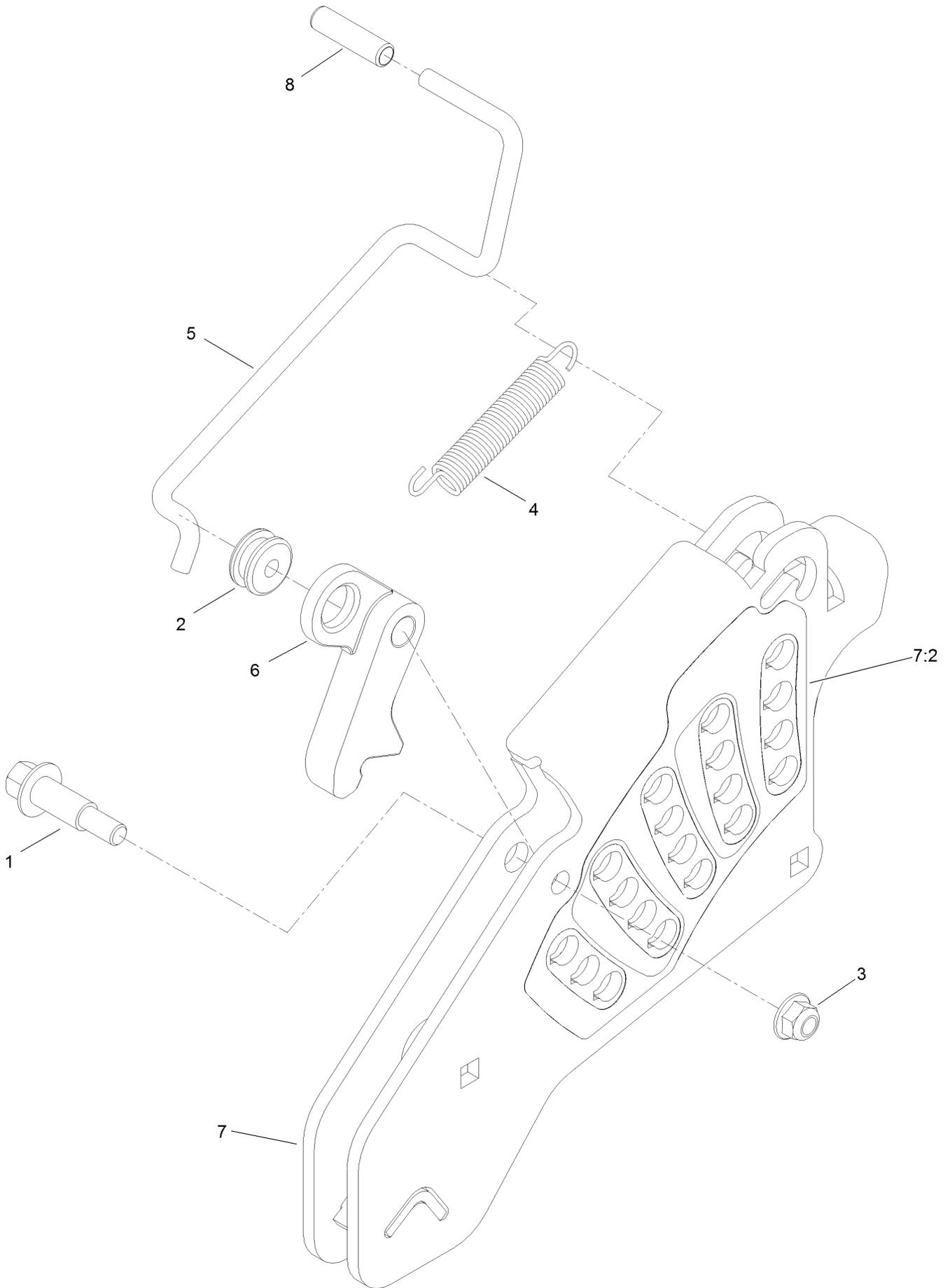
Deck Lift Assembly



Deck Lift Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	109-7952	2	Deck Strut ASM	18	3296-23	1	Nut-Nyloc 1/2-13
1:2	109-5009	2	Bushing-Suspension, Rubber	19	3231-2	2	Bolt-Carriage 3/8-16 X 1
1:3	109-5010	2	Spacer	20	126-2475-03	1	Decklift-Front
2	109-5013	1	Panhard Rod ASM	21	116-0756	4	Deck Lift Chain ASM
2:2	109-5009	2	Bushing-Suspension, Rubber	21:1	1-633447	1	Chain-Lift, Deck
2:3	109-5010	2	Spacer	21:2	109-9065	1	Screw-HH 7/16-14 X 2
3	86-1990	6	Washer	21:3	32128-37	1	Nut-Whizlock 7/16-14
4	99-5107	12	Nut-Lock 1/2-13	22	116-0559	1	Bolt-HH 1/2-13 X 4 Tap
5	325-12	2	Screw-HH 1/2-13 X 3	23	32128-37	6	Nut-Whizlock 7/16-14
6	325-17	1	Screw-HH 1/2-13 X 4	24	109-9066	4	Yoke-Adjust, Deck
7	3233-34	3	Bolt-Carriage 1/2-13 X 2 1/2	25	322-47	4	Screw-HH 5/16-18 X 1 1/4
8	127-0553	2	Support-Bearing, Cross Shaft (Rear)	26	3218-2	8	Nut-Jam 5/16-18
9	109-7173	2	Bearing-Cross Shaft, Rear	27	116-0459-03	1	Lift-Deck, Rear
10	3231-4	2	Bolt-Carriage 3/8-16 X 1 1/2	28	116-0780	2	Screw-Shoulder HHF 1/2-13 X 1.12
11	104-8301	12	Nut-Nyloc 3/8-16 Flg	29	116-0797-03	1	Link-Lift, Deck
12	109-9409	2	Support-Bearing, Cross Shaft (Front)	30	116-0886	1	Spring-Extension
13	109-9410	2	Bearing-Cross Shaft, Front	31	116-5584	1	Pin-HOC
14	116-1700	4	Bolt-Carriage 1/2-13 X 2 1/2 Spl Neck	32	116-1919-01	1	Lever-Foot
15	109-9840	4	Screw-Hex Flange 3/8-16 X .80	33	3256-28	2	Washer-3/4 SAE
16	109-7438	1	HOC ASM	34	92-7674	1	Screw-SHCS 3/8-16 X 2.212
17	109-9065	1	Screw-HH 7/16-14 X 2	35	132-5075-01	1	*obs* Weight-Toe Board
				36	321-8	4	Screw-HH 1/4-20 X 1 1/4
				37	3256-22	4	Washer-1/4 SAE
				38	104-7201	4	Nut-Nyloc 1/4-20 Flg
				39	3231-7	4	Bolt-Carriage 3/8-16 X 2 1/4

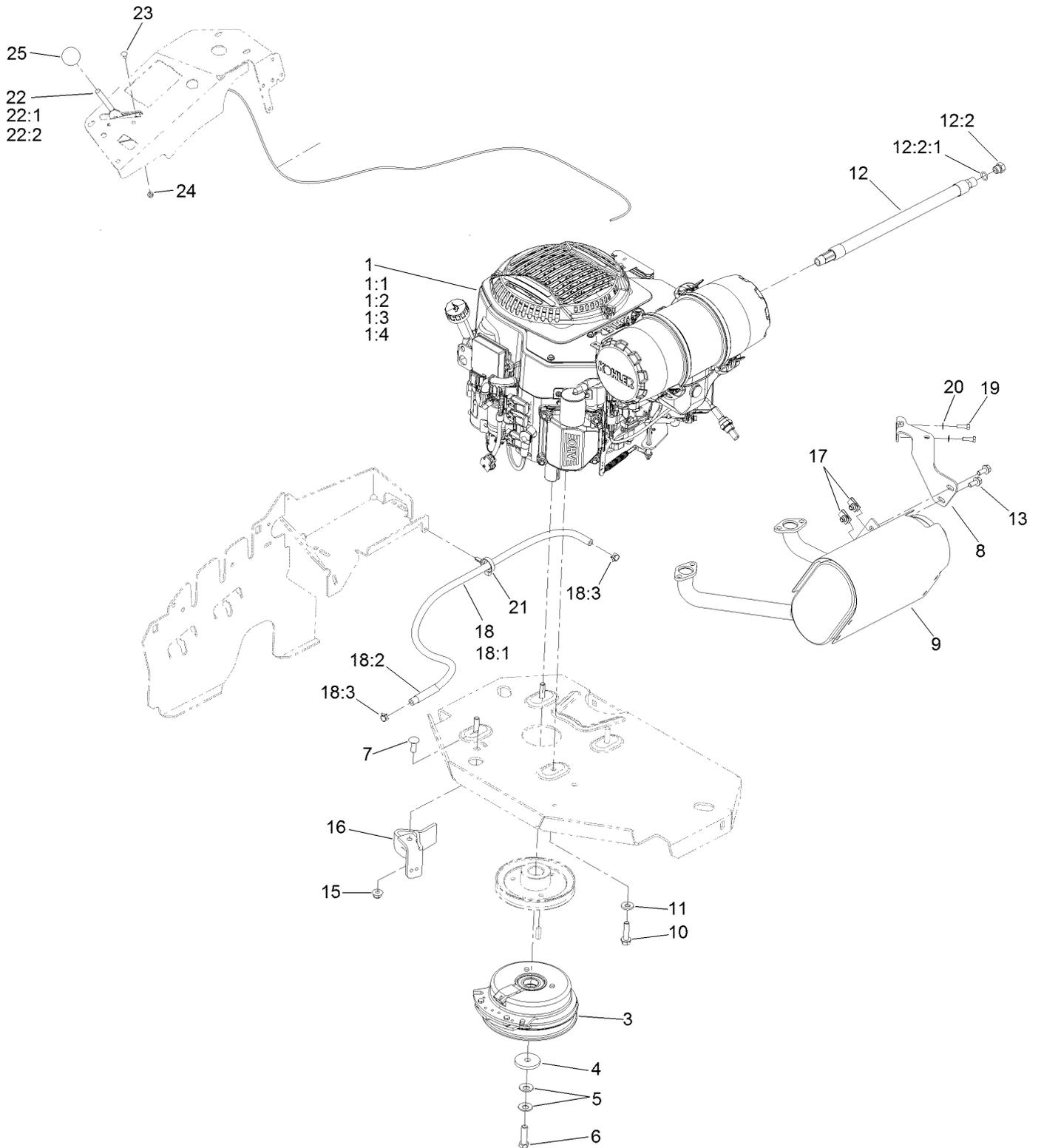
Height-of-Cut Assembly No. 109-7438



Height-of-Cut Assembly No. 109-7438 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	62-1330	1	Bolt-Shoulder	6	116-0118	1	Pawl-Transport, HOC
2	109-7130	1	Grommet	7	109-7335	1	HOC Plate ASM
3	104-8301	1	Nut-HF, NI	7:2	126-4398	1	Decal-HOC
4	109-7124	1	Spring-Extension	8	109-8250	1	Grip-Lever
5	109-7128	1	Rod-Lock, Transport				

Engine, Clutch and Muffler Assembly



Engine, Clutch and Muffler Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1		1	Engine-Kohler, Ecv730-3043 ▲◆	12:2	353-508	1	Plug-HH ●
1:1	135-0337	1	Kohler 52 050 02-S Engine Oil Filter ◆	12:2:1	237-42	1	O-Ring
1:2	135-0338	1	Kohler 25 083 01-S Engine Air Filter ◆	13	3234-5	2	Screw-HHF
1:3	135-0339	1	Kohler 25 083 04-S Safety Filter ◆	15	104-8301	1	Nut-HF, NI
1:4	135-2483	1	Kohler 25 050 42-S Fuel Filter ◆	16	116-2612-01	1	Clutch-Anchor
3	116-1620	1	Clutch Kit	17	94-2413	2	Nut-U
4	109-6919	1	Washer-Plain	18	117-3893	1	Fuel Line ASM
5	1-603610	2	Washer-Spring	18:1	109-0273	1	Hose-Fuel
6	109-9761	1	Screw-HH □	18:2	117-3892	1	Sleeve-Thermal
7	3231-22	1	Screw-CARR	18:3	2412-98	2	Clamp-Hose
8	116-4297	1	Muffler Bracket Kit	19	116-4295	2	Screw-HH
9	135-2127	1	Muffler Kit	20	1-303435	2	Washer-Spring
10	32144-102	4	Screw-HWH	21	105-1853	1	Clamp-Hose
11	98-5975	4	Washer-Belleville	22	115-2752	1	Throttle Control ASM
12	116-5316	1	Oil Drain Hose ASM ■	22:1	112-2334	1	Lever-Throttle
				22:2	115-3868	1	Cable-Throttle
				23	1-807513	2	Bolt-CARR
				24	3296-2	2	Nut-Lock, NI
				25	1-603175	1	Knob-Ball

● Torque to 24-26 ft-lb

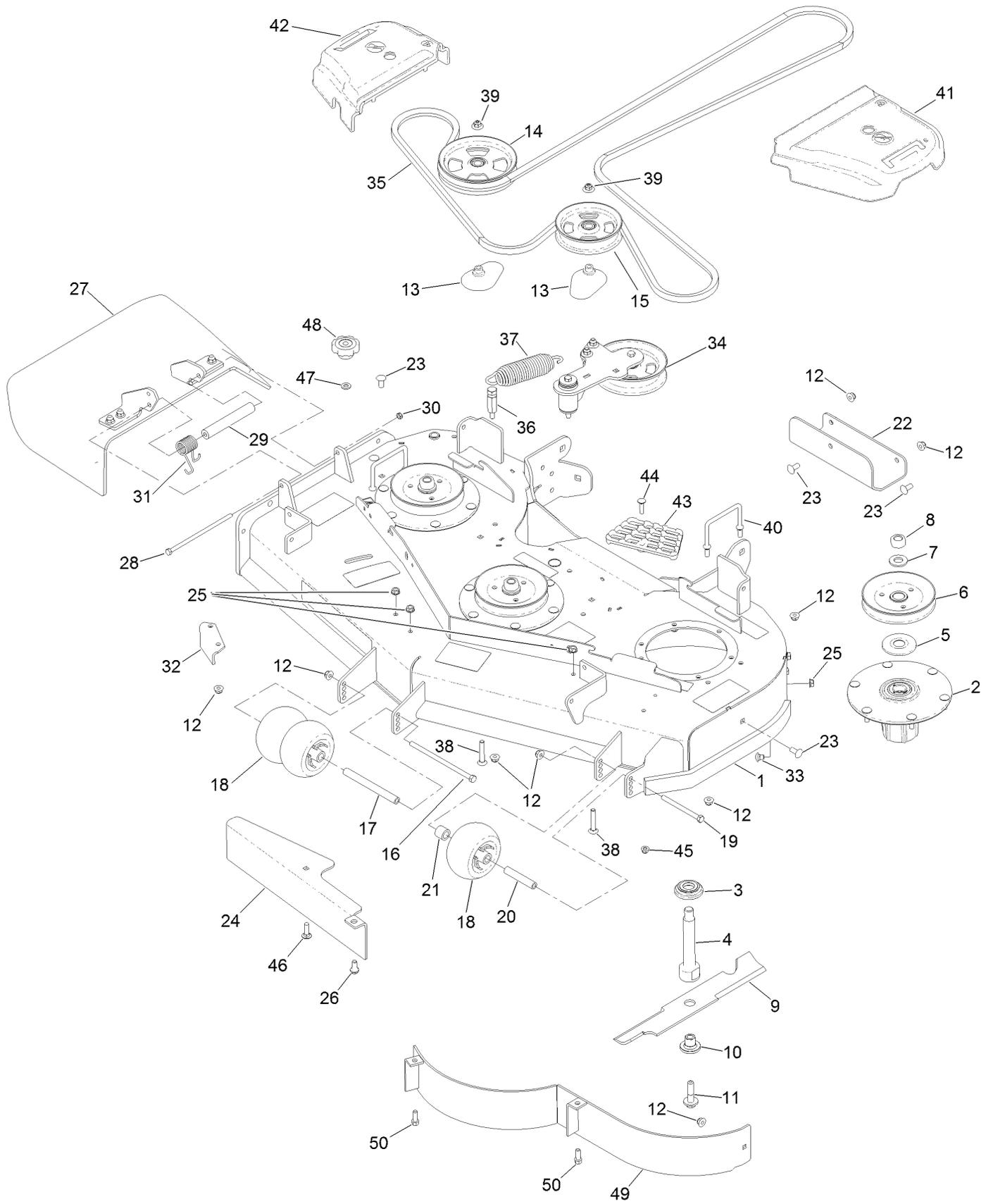
▲ Not serviced separately

□ Use Pro-Lock, Nut Type (P/N 1-840022, .5ml tube) on threads.

■ Torque to 17-23 ft-lb

◆ Obtain parts from www.kohlerplus.com

Deck Assembly

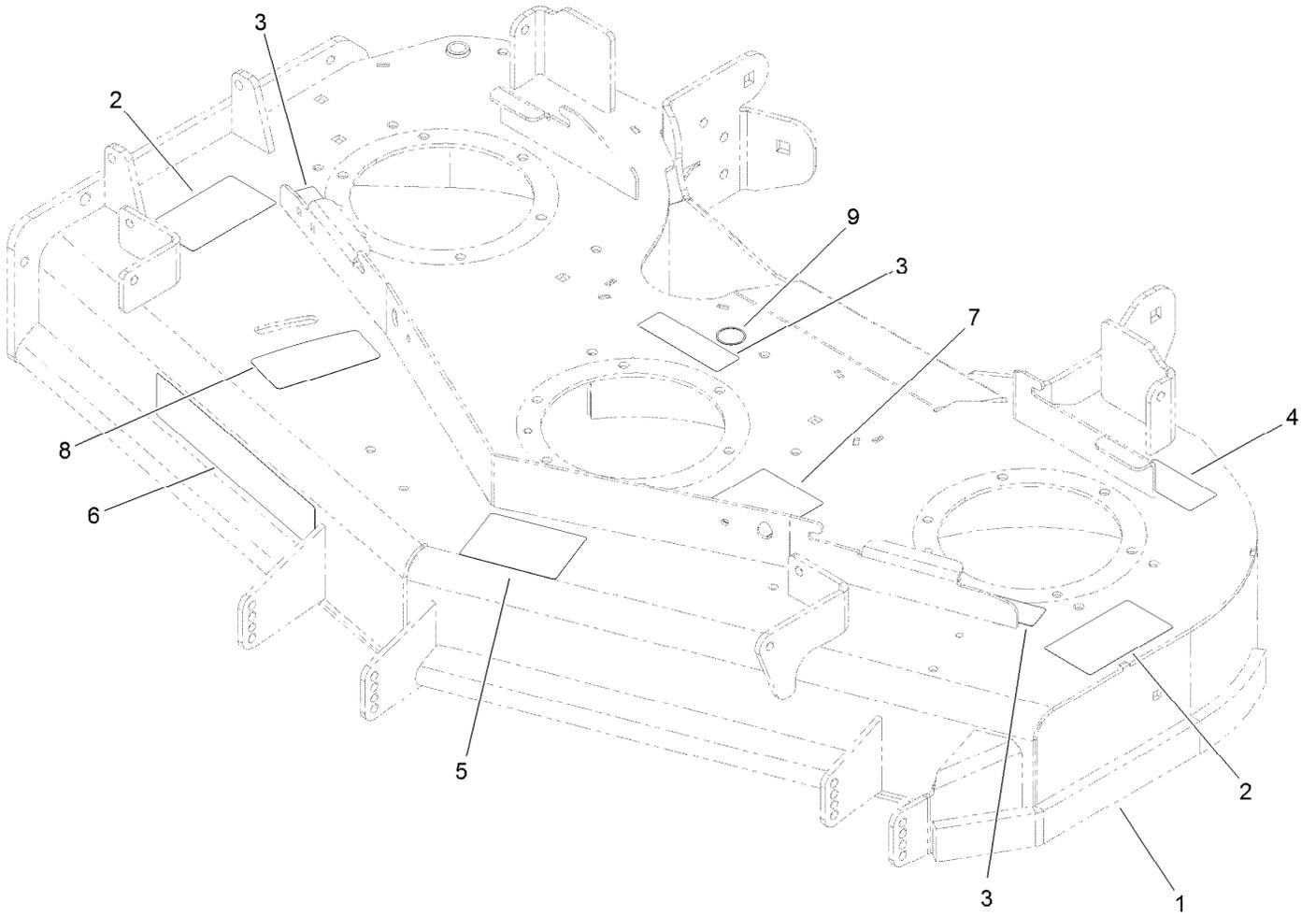


Deck Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	140-1167	1	Deck Decal ASM	26	94-7582	1	Bolt-Shoulder
2	137-9780	3	Spindle ASM	27	108-2792	1	Rubber Deflector ASM
3	137-9784	3	Guard-Bottom	28	322-50	1	Screw-HH
4	138-6045	3	Shaft-Spindle	29	105-4622	1	Spacer
5	103-1330	3	Guard-Bearing, Top	30	3296-47	1	Nut-Lock,NI
6	138-6065	3	Sheave,Blade Drive 5.91	31	108-4052	1	Spring-Torsion
7	103-2802	3	Washer	32	107-8541-01	1	Baffle-Discharge
8	116-7306	3	Nut-Hex	33	108-5387	3	Screw-CARR
9	140-1243	3	Blade-16.50 High Flow	34		1	Idler Arm ASM ●
10	137-9787	3	Bushing-Hex	35	115-7407	1	Belt-V
11	109-9220	3	Screw-Sems	36	114-5867	1	Anchor-Spring, Tall
12	104-8301	32	Nut-HF, NI	37	116-6317	1	Spring-Extension
13	109-2872	2	Spacer-Pulley	38	3231-40	2	Bolt-CARR
14	136-5404	1	Pulley-Idler, Flat	39	109-6658	2	Nut-Flange, NI
15	136-5405	1	Pulley-Idler, Flat	40	109-6982	2	Wireform-Cover
16	108-5388	1	Screw-HH	41	109-6936	1	Cover-Belt, LH
17	98-5967	1	Spacer-Wheel	42	109-6935	1	Cover-Belt, RH
18	1-603299	3	Roller-Scalp, Anti	43	126-4781-03	1	Step-Deck
19	323-23	1	Screw-HH	44	3230-3	1	Screw-CARR
20	98-7912	1	Tube-Spanner	45	104-8300	1	Nut-HF, NI
21	98-7913	1	Tube-Spacer	46	3231-25	1	Bolt-CARR
22	121-7975-01	1	Plate-Skid	47	100-4852	1	Washer-Hardened
23	3231-27	6	Screw-CARR	48	109-1092	1	Knob
24	138-6052-01	1	Plate-Baffle, Formed	49	114-5862-01	1	Baffle
25	3290-357	6	Nut-HSF	50	92-1624	2	Screw-HWH Thd Form

● Not serviced separately

Deck Decal Assembly No. 140-1167

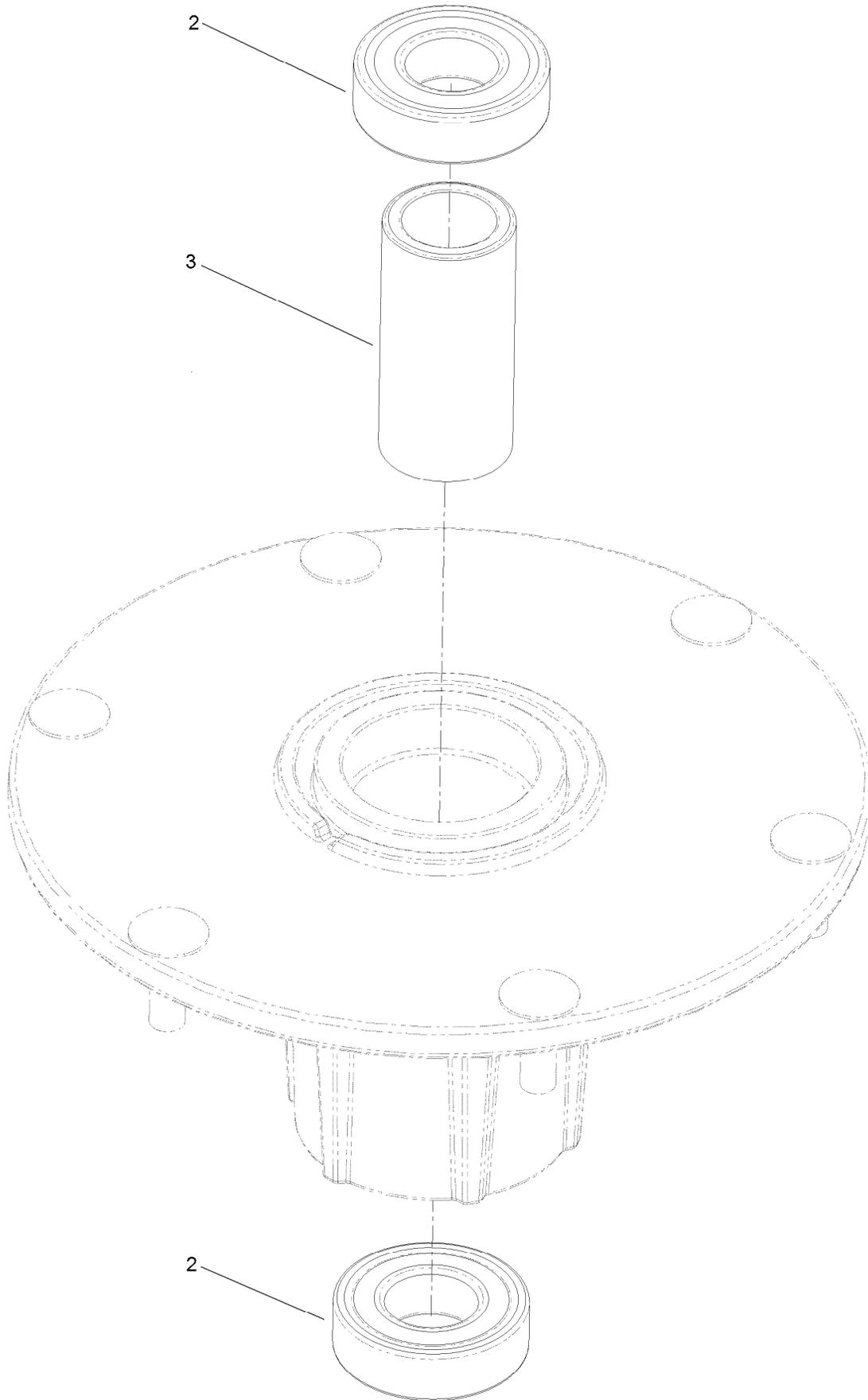


Deck Decal Assembly No. 140-1167 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1		1	Deck ASM ●	6	107-1690	1	Decal
2	117-3848	2	Decal-Danger	7	136-5508	1	Decal-Routing, Deck Belt
3	112-9028	3	Decal-Cover, Missing	8	131-1180	1	Decal-Adjustment, Baffle
4	116-8283	1	Decal-Torque, Bolt	9	58-6520	1	Decal-Grease
5	127-0326	1	Decal-Scalp, Anti				

● Not serviced separately

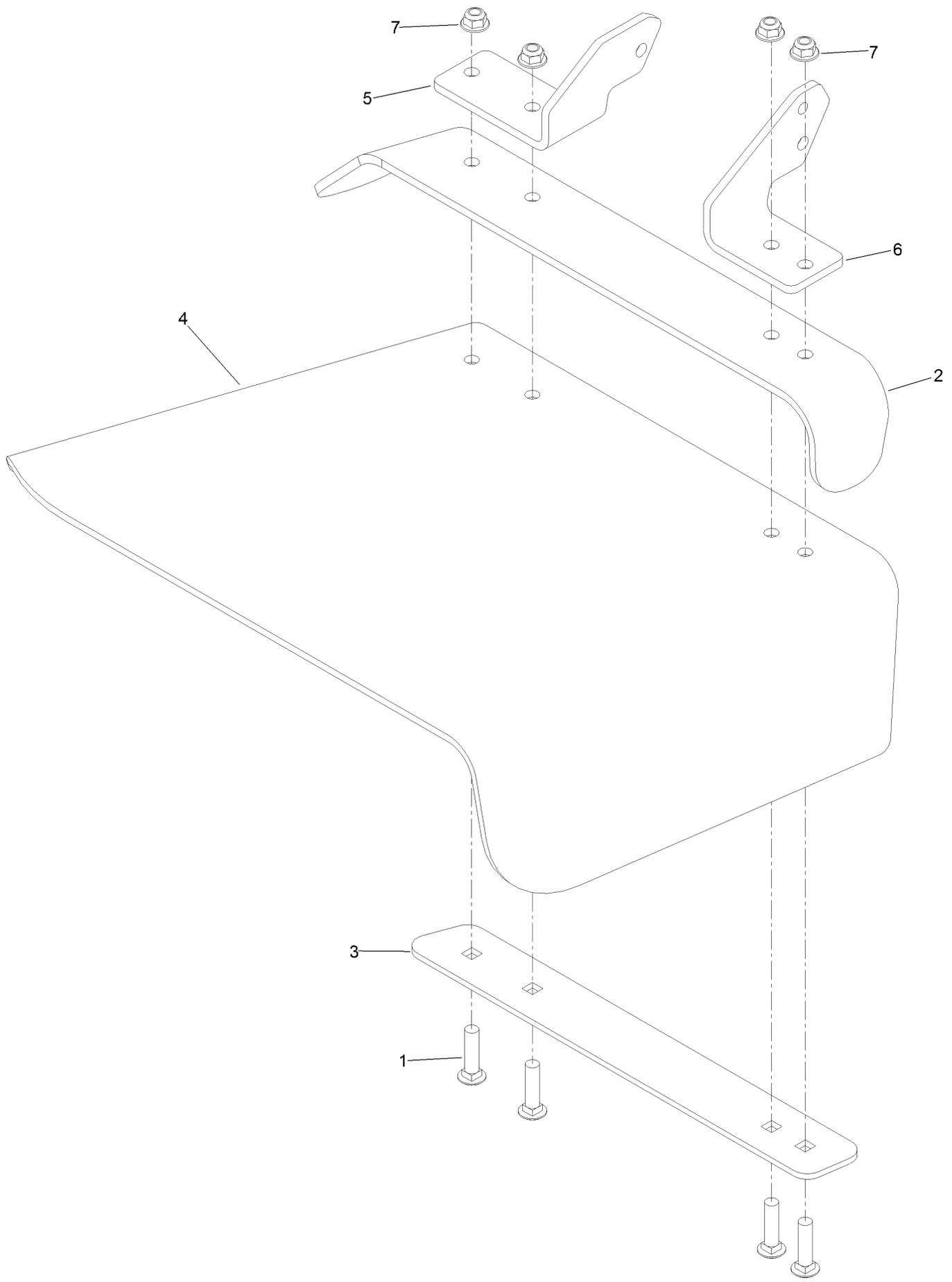
Spindle Assembly No. 137-9780



Spindle Assembly No. 137-9780 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
2	116-0720	2	Bearing-Ball
3	138-6042	1	Spacer-Bearing

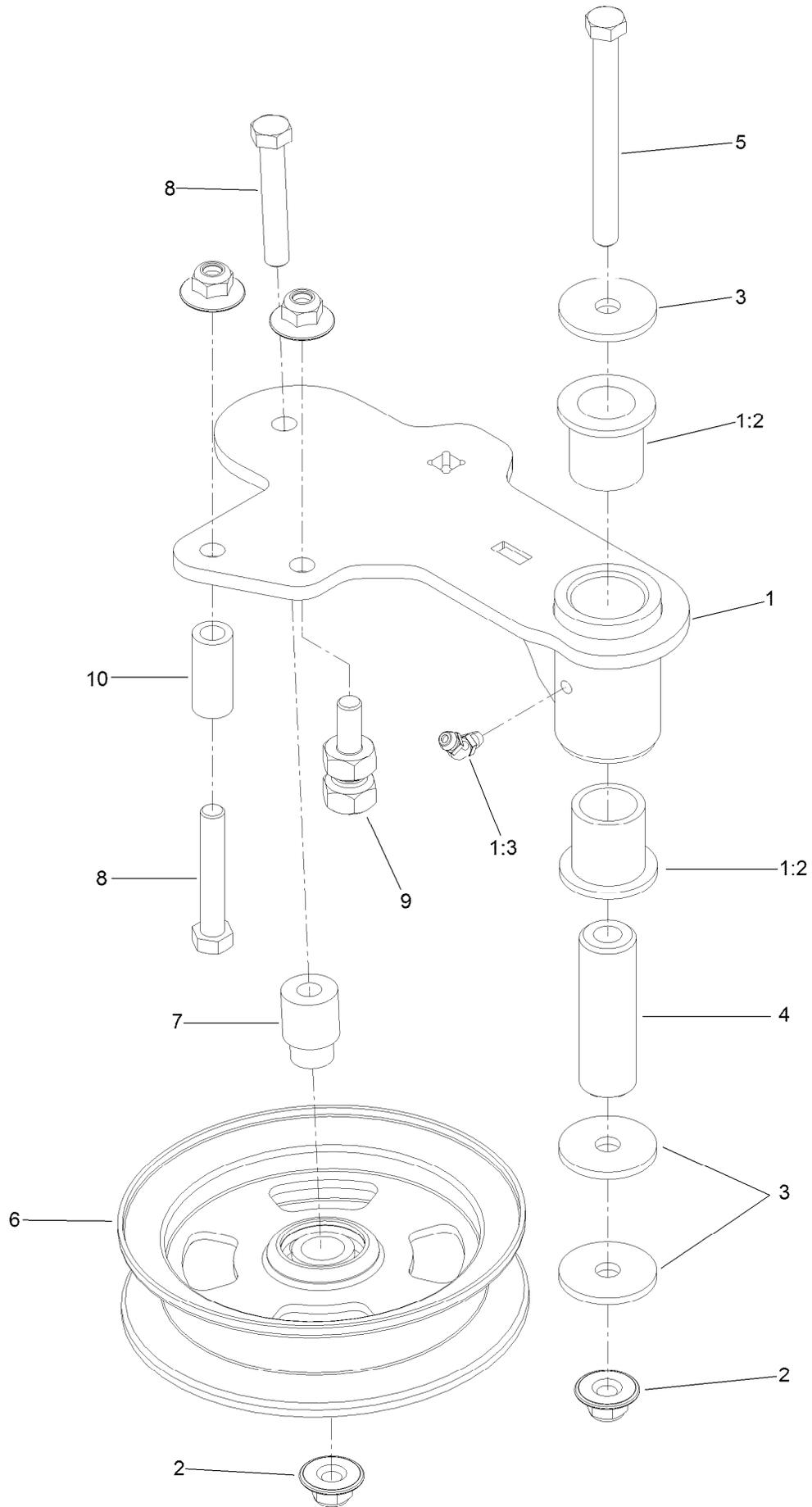
Rubber Deflector Assembly No. 108-2792



Rubber Deflector Assembly No. 108-2792 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	3231-4	4	Screw-CARR	5	108-4059-01	1	Plate-Hinge, Rear
2	106-3246-01	1	Deflector	6	106-3253-01	1	Plate-Hinge, Front
3	106-3248-03	1	Strap-Discharge	7	104-8301	4	Nut-HF, NI
4	108-5029	1	Deflector-Rubber				

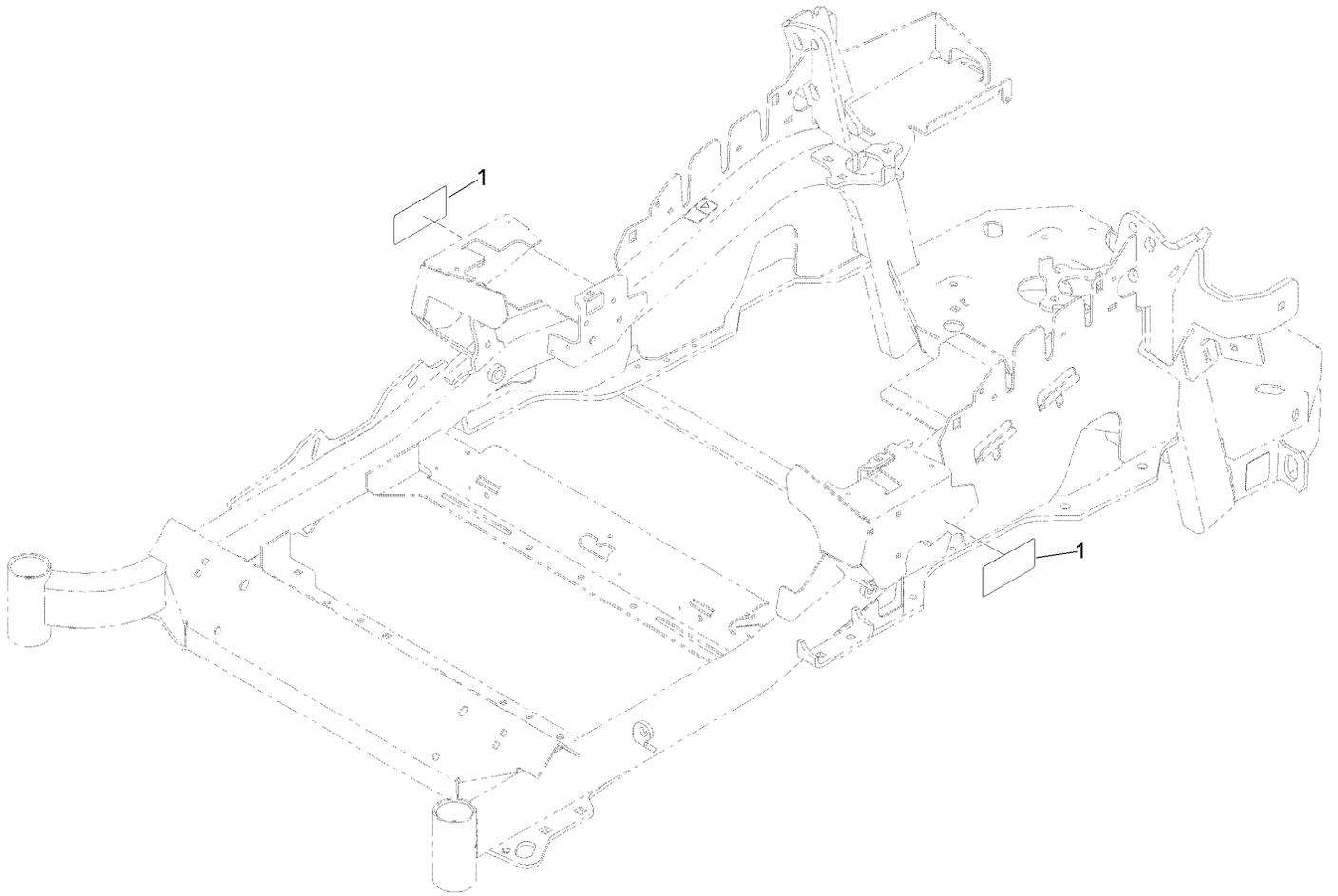
Idler Arm Assembly



Idler Arm Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	114-5870	1	Idler Arm ASM	5	98-5961	1	Screw-HH
1:2	1-303514	2	Bearing-Flanged	6	132-9425	1	Pulley-Idler, Flat
1:3	1481	1	Fitting-Grease	7	112-4212	1	Mount-Pulley
2	109-6658	4	Nut-Flange, NI	8	323-11	2	Screw-HH
3	1-213069	3	Washer	9	132-4729	1	Anchor-Spring, Short
4	114-5848	1	Spacer-Plain	10	104-0151	1	Spacer

Frame Decal Assembly



Frame Decal Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	120-5894	2	Decal

Attachments and Accessories

For 72904 Z Master Professional 5000 Series Riding Mower with 48in TURBO FORCE Side Discharge Mower

Product Name	Model/Part
Blade-Hi Flow, 16.5in.....	107-3192-03
Blade-Low Flow, 16.5in.....	107-3193-03
Blade-Mid Flow, 16.5in	107-3194-03
Blade-Atomic, 16.5in	107-3195-03
Blade-Recycling, 16.5in.....	107-3196-03
Anti-Scalp Kit (Trim Side).....	108-4140
Hitch Kit	109-9487
Blade-Hi Flow, 16.5in (6 Pack).....	110-0414
Blade-Lo Flow, 16.5in (6 Pack)	110-0415
Blade-Recycler, 16.5in (6 Pack).....	110-0416
Blade-Atomic, 16.5in (6 Pack)	110-0417
Blade-Mid Flow, 16.5in (6 Pack)	110-0418
Hypr-Oil 500 (quart).....	114-4713
Hypr-Oil 500 (gallon).....	114-4714
Hypr-Oil 500-5 (5 gallon).....	114-4715
Bimini Folding Shade Assembly	115-4510
Recycler Kit	115-7466
Roller Striper Kit.....	115-7470
Light Kit.....	116-1154
Seat Cover (W/arm rest).....	117-0095
Operator Controlled Discharge Chute Kit.....	117-3600
Z Stand Kit	121-4811
Deluxe Seat Kit	121-7595
Seat Tilt Frame and ISO Mount Kit.....	121-7596
Jack Mount Kit	127-6665
Jack Kit	127-6666
Power Deck Lift Kit	132-5986
Bucket Mount Kit.....	137-9216
Trimmer Mount	137-9769
Toro Deluxe Rider Cover.....	490-7319
Spark Arrestor Screen	75-6880
Blower and Drive Kit	78551
E-Z Vac Twin Bagging System.....	78562
E-Z Vac DFS Collection System	78566
Filter Minder Gauge	99-4664
Trash Holder Kit.....	TC26

Notes:

Notes:

Notes:



Count on it.