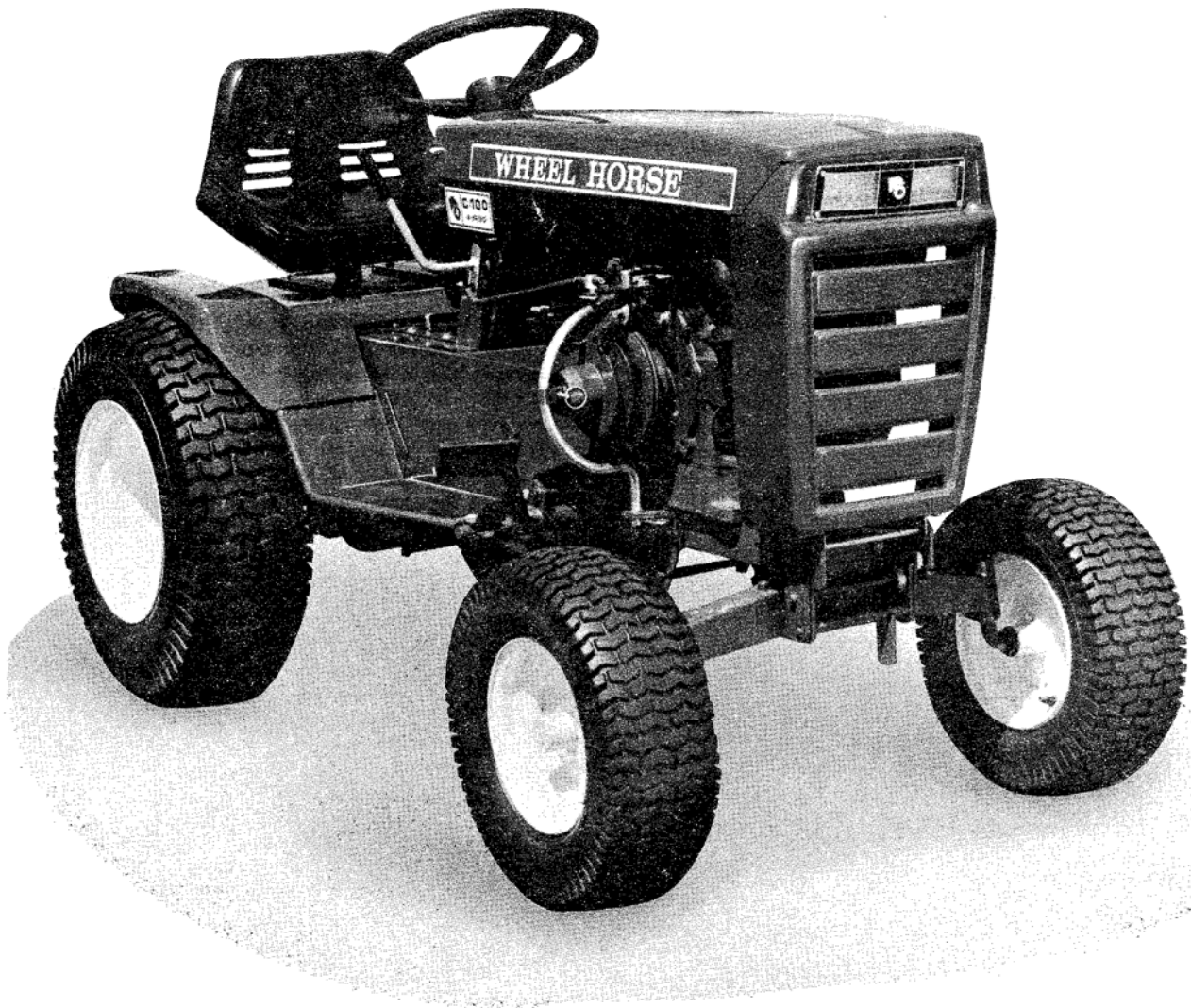


1975 PARTS MANUAL

for

FACTORY ORDER NUMBER

1-0394



WHEEL HORSE

lawn & garden tractors

Price \$1.00

FORM NO. 3350-163

FACTORY ORDER NUMBERS

Factory order, serial and specification numbers are necessary to order parts. Tractor numbers are on a plate attached to the left side of the hood stand. Engine numbers are on plate attached to the engine shroud. For ready reference, enter these numbers in the spaces below.

	Factory Order Number	Serial Number
Tractor	_____	_____
Engine	_____	_____

TO ORDER PARTS

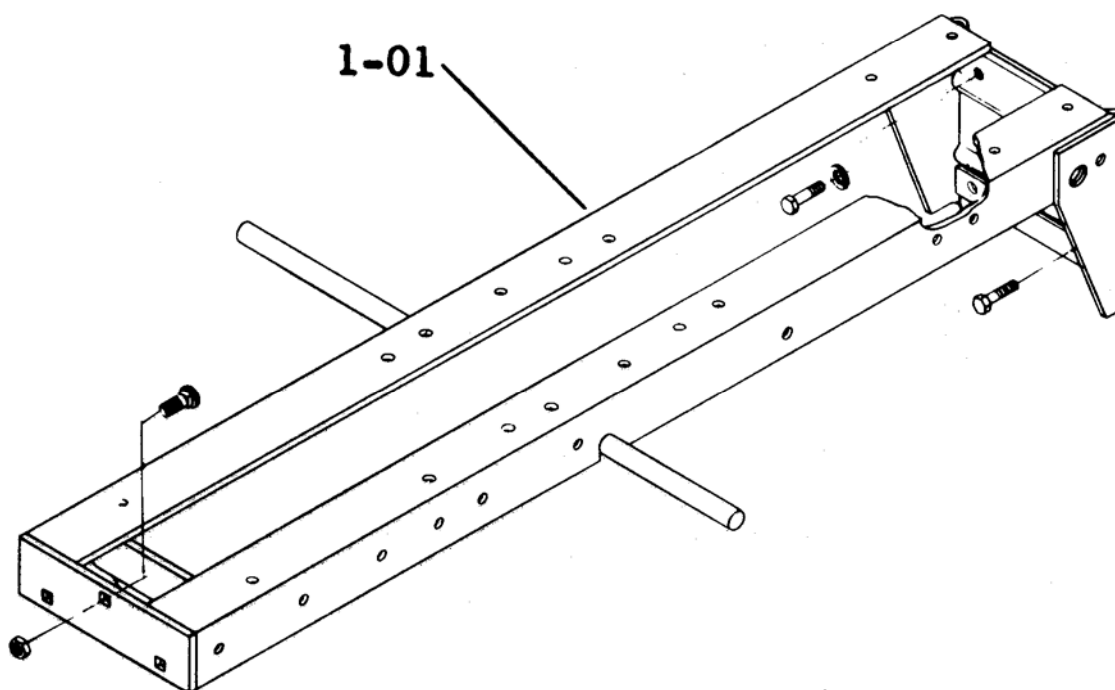
1. List factory order numbers and serial numbers.
2. Locate the desired part in the proper illustration and note its item number.
3. Locate the item number in that parts list. Always order by both **part number** and **description**.

PARTS AVAILABLE ONLY THROUGH YOUR LOCAL AUTHORIZED
WHEEL HORSE DEALER.

At the time of printing (3-75), product information and specifications, as shown, were correct. Wheel Horse Products, Inc. reserves the right to change product specifications, designs and standard equipment without notice and without incurring obligation.



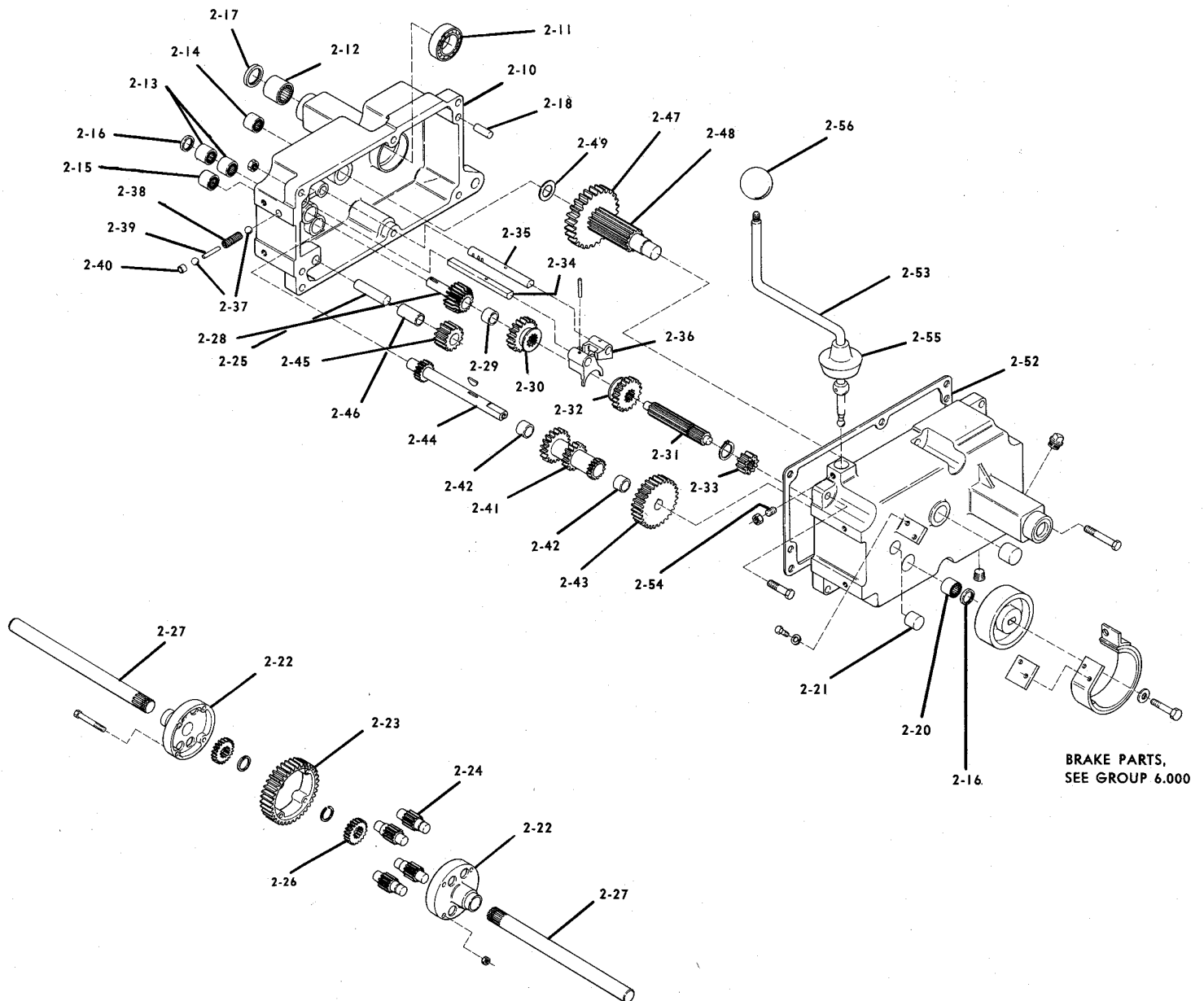
Figure 1. FRAME



1.000 FRAME ASSEMBLY (FIG. 1)

ITEM NO.	PART NO.	DESCRIPTION	NO. REQ'D.
1-01	103563	Frame Assembly	1
	908032	Bolt, 3/8-16 x 3/4 Trans. Upper	2
	920083	Lockwasher, 3/8 Upper Bolts	2
	908033	Bolt, 3/8-16 x 7/8 Trans. Lower	2
	900063	Bolt, Carriage 3/8-16 x 1 Front Hitch	3
	915113	Nut, Eslok 3/8-16	3

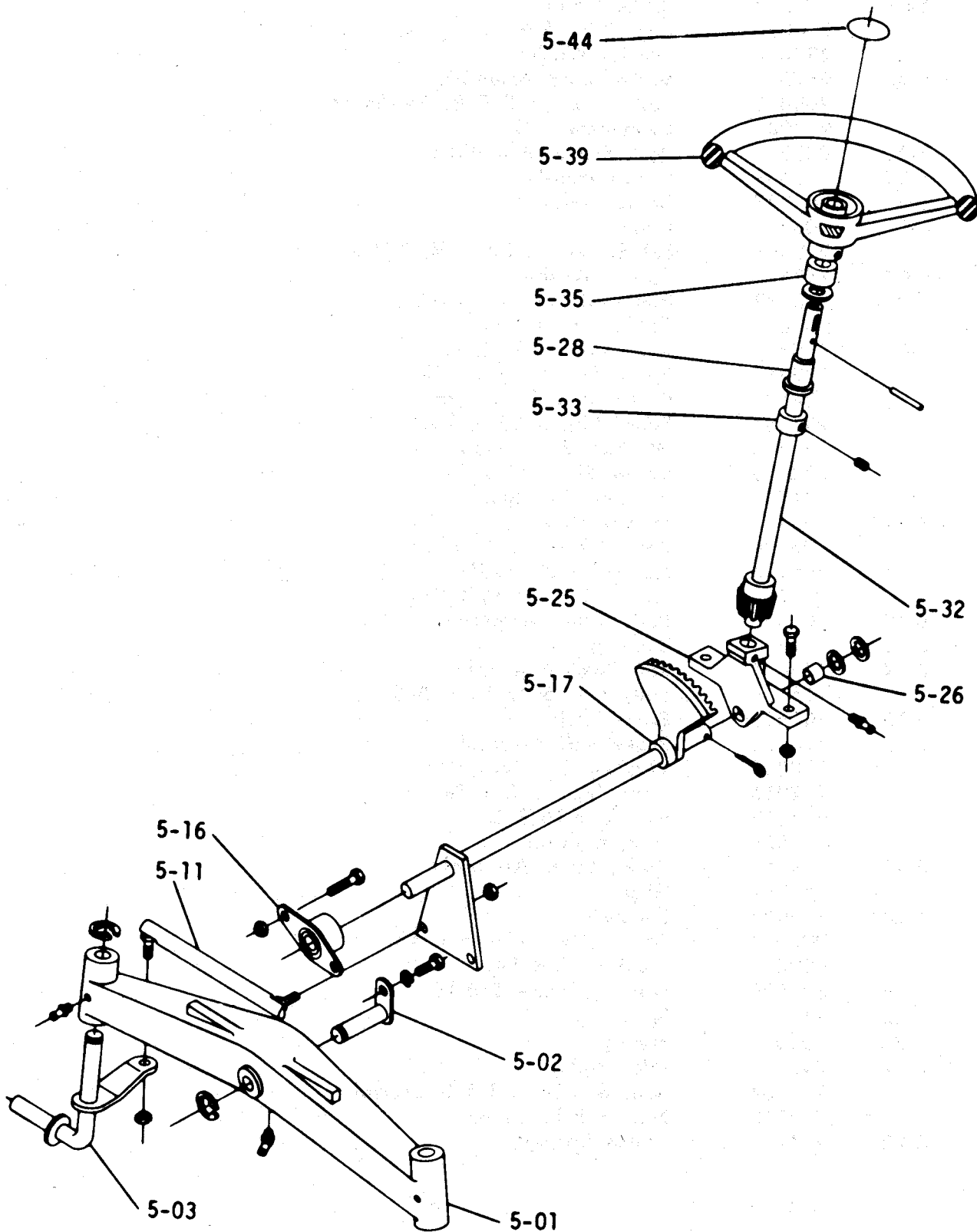
Figure 2. 4-SPEED TRANSMISSION 5084



2.000 TRANSMISSION (FIG. 2)

ITEM NO.	PART NO.	DESCRIPTION	NO. REQ'D.
2-10	3900	R.H. Case	1
	3901	L. H. Case	1
	908043	Bolt, Lower Case 3/8-16 x 3-1/2	1
	908038	Bolt, Case 3/8-16 x 2	5
	915113	Nut, 3/8-16 Eslok	6
	943460	1/4" Plug, Oil Drain Pipe	1
	943420	3/8" Plug, Oil Filler Pipe	1
2-11	1533	Ball Bearing, 1-1/2" I.D.	2
2-12	1528	Needle Bearing, 1" I.D.	2
2-13	1508	Needle Bearing, 3/4" I.D.	2
2-14	1532	Needle Bearing, 1" I.D.	2
2-15	1529	Needle Bearing, 3/4" I.D.	1
2-16	100441	Oil Seal, 3/4" Shaft	2
2-17	100863	Oil Seal, 1" Shaft	2
2-18	3915	Dowel Pin	2
2-20	1523	Needle Bearing, 3/4" I.D.	1
2-21	1531	Needle Bearing, 5/8" I.D.	1
2-22	101053	Differential Case	2
	908146	Bolt, Hex 5/16-18 x 3-1/4	4
	915662	Nut, 5/16-18 ES	4
2-23	3906	Differential Bull Gear	1
2-24	101623	Differential Pinion Gear	4
2-25	3909	Shaft	1
2-26	3908	Axle Gear	2
2-27	101880	Rear Axle	2
	7939	Axle Snap Ring	2
2-28	3522	Input Gear	1
2-29	1518	Needle Bearing, 5/8" I.D.	1
2-30	3523	Hi and 2nd Gear	1
2-31	3907	Spline Shaft	1
	936125	Snap Ring, 3/4"	1
2-32	3524	Low and Reverse Gear	1
2-33	3526	Splined Pinion Gear	1
2-34	5615	Front Shift Rail	1
2-35	5616	Rear Shift Rail	1
2-36	3503	Shift Fork	2
	933156	Roll pin, 1/8 x 1	2
2-37	3517	Shift Stop Ball	2
2-38	3518	Shift Stop Spring	1
2-39	5614	Shift Stop Pin	1
2-40	1243	Cup Plug	1
2-41	3525	Cluster Gear	1
2-42	1504	Bronze Bearing, 3/4" I.D.	2
2-43	3527	Reduction Gear	1
2-44	9840	Cluster Gear/Brake Shaft	1
	937014	#9 Woodruff Key	1
2-45	4204	Reverse Idler Gear	1
2-46	1516	Bronze Bushing, 1/2" I.D.	1
2-47	101626	Gear, 44 Teeth	1
2-48	101625	Gear, 11 Teeth	1
2-49	9547	Thrust Washer, 1" I.D.	1
2-52	3912	Case Gasket	1
2-53	5632	Shift Stick Assembly	1
2-54	1239	Set Screw, 1/4-20 x 3/4	1
	915111	Nut, 1/4-20	1
2-55	3577	Boot	1
2-56	102871	Knob	1
	7968	Gear Lube, Pint	3

Figure 5. FRONT AXLE AND STEERING

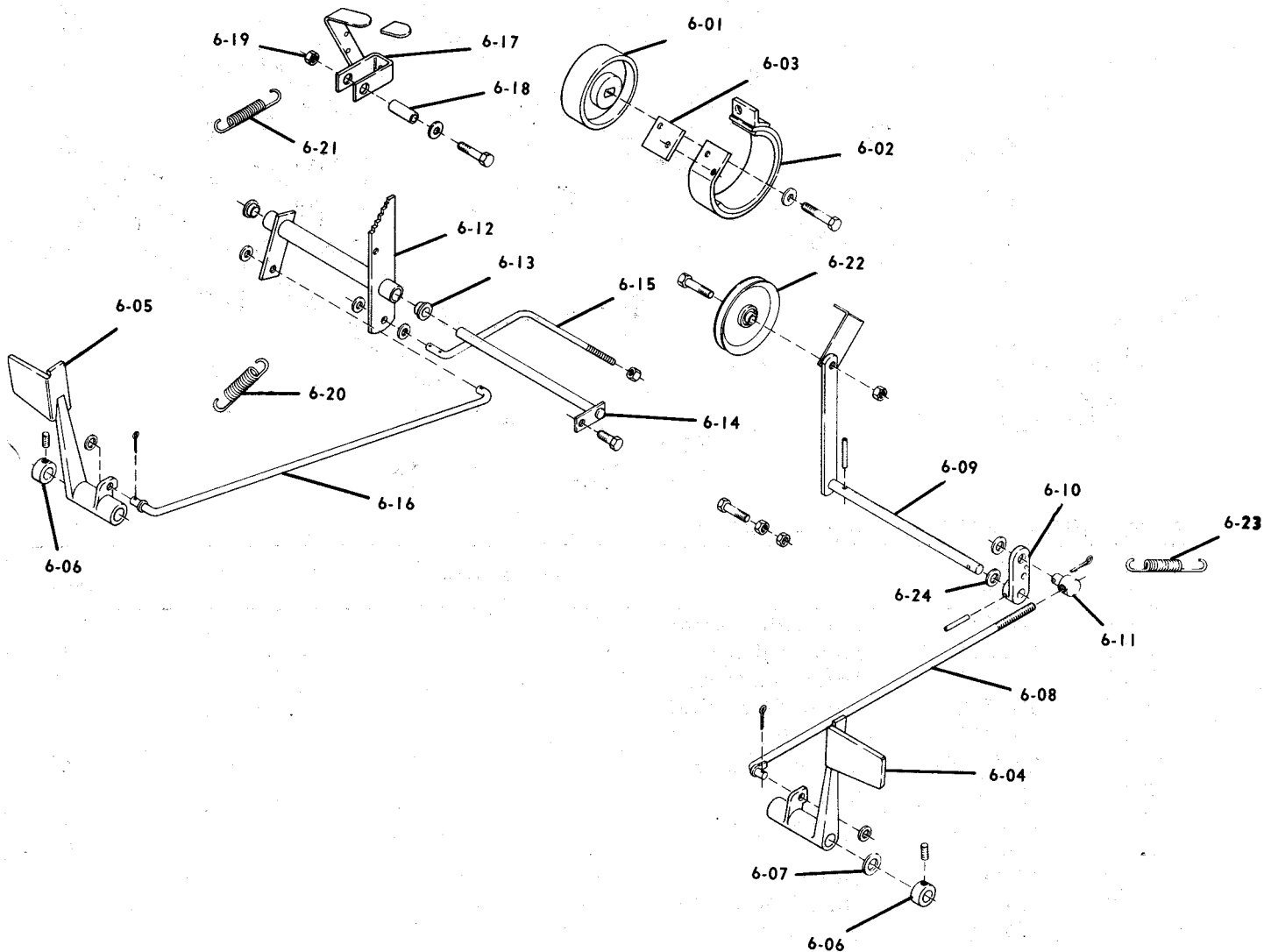


5.000 FRONT AXLE AND STEERING (FIG. 5)

ITEM NO.	PART NO.	DESCRIPTION	NO. REQ'D.
5-01	5638	Front Axle	1
	1030	Grease Fitting	2
	1481	Grease Fitting — 45°	1
5-02	6216	Pin and Plate Assembly	1
	908015	Bolt, 5/16-18 x 1/2	1
	920082	Lockwasher, 5/16	1
5-03	5630	Spindle Assembly — R. H.	1
	5631	Spindle Assembly — L. H.	1
	5618	E-Ring, 3/4	3
5-11	102592	Ball Joint — R. H.	1
	102593	Ball Joint — L. H.	1
	915002	Nut, Eslok 3/8-24	4
5-16	6472	Bearing and Housing	1
	908034	Bolt, 3/8-16 x 1	2
	915113	Nut, Eslok 3/8-16	2
5-17	104889	Lower Steering Shaft	1
	5210	Shim Washer (.015)	1
	1278	Shim Washer (.050)	1
	932035	Cotter Pin, 3/16 x 1 1/4	1
5-25	6396	Lower Steering Support	1
	908035	Bolt, 3/8-16 x 1 1/4	2
	915113	Nut, 3/8-16 Eslok	2
	1030	Grease Fitting	1
5-26	6397	Lower Shaft Bushing	1
5-28	101442	Steering Column Bearing	1
5-32	104887	Upper Steering Shaft	1
5-33	1085	Collar	1
	909848	Set Screw, 1/4-20 x 1/4 Nylok	1
5-35	104007	Steering Collar	1
5-39	102715	Steering Wheel	1
	933221	Spirol Pin, 1/4 x 2	1
	7896	Spring Washer	1
5-44	102856	Steering Wheel Insert	1

PROTOTYPE

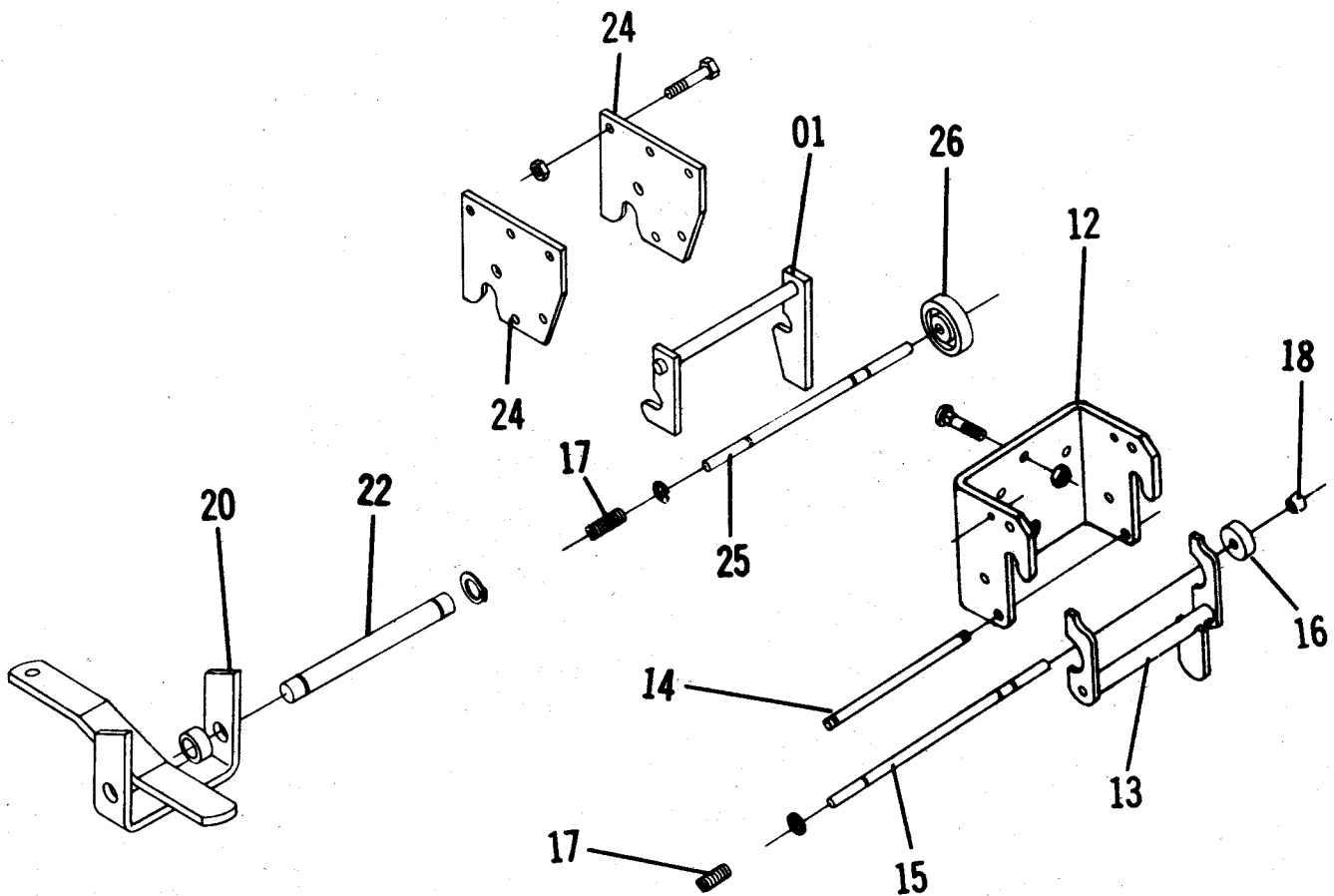
Figure 6. BRAKE/CLUTCH LINKAGE



6.000 BRAKE/CLUTCH LINKAGE (FIG. 6)

ITEM NO.	PART NO.	DESCRIPTION	NO. REQ'D.
6-01	102717	Brake Drum	1
	908032	Bolt, 3/8-16 x 3/4 Nylok	1
	2844	Special Washer	1
6-02	9593	Brake Band Assembly	1
	908002	Bolt, 1/4-20 x 5/8 Brake Anchor	2
	920081	Lockwasher, 1/4	2
6-03	9598	Park Brake Stop Plate	1
6-04	103599	Clutch Pedal	1
6-05	103323	Brake Pedal	1
6-06	1085	Collar	2
	909848	Set Screw, 1/4-20 x 1/4 Nylok	2
6-07	7896	Spring Washer	1
6-08	103347	Rod and Guide Assembly	1
	932017	Cotter Pin, 1/8 x 1	1
6-09	104407	Idle Arm Assembly	1
	933267	Spirol Pin, 5/32 x 1 1/4	1
6-10	104404	Clutch Rod Pivot Arm	1
	933267	Spirol Pin, 5/32 x 1 1/4	1
	920248	Washer, 3/8 Nylon	1
	932016	Cotter Pin, 1/8 x 3/4	1
	3765	Washer, 1/2 Shim	1
6-11	104456	Swivel Stud	1
	908006	Bolt — Hex 1/4-20 x 1 1/4	1
	915111	Nut — Eslok 1/4-20	1
	915234	Nut — Hex Jam 1/4-20	1
6-12	103543	Bell Crank Assembly	1
6-13	7879	Bushing	2
6-14	104053	Rod Pivot Assembly	1
	926694	Bolt, S.T. 5/16-18 x 5/8	1
6-15	103538	Brake Rod	1
6-16	104026	Brake Rod Assembly	1
	920248	Washer, 3/8 Nylon	4
	932016	Cotter Pin, 1/8 x 3/4	2
	915663	Nut, 3/8-16 E. S.	1
	933504	Hairpin Cotter	2
6-17	104069	Brake Lever Assembly	1
	6820	Grip	1
6-18	102025	Spacer	1
	908037	Bolt — Hex 3/8-16 x 1 3/4	1
	920009	Washer, 3/8 SAE	1
6-19	102809	Nut — Flange 3/8-16	1
6-20	9111	Spring	1
6-21	103628	Spring	1
6-22	7451	Idle Pulley	1
	911404	Bolt, 3/8-16 x 1-5/8 Special	1
	915113	Nut, 3/8-16 Eslok	1
6-23	1014	Clutch Spring	1

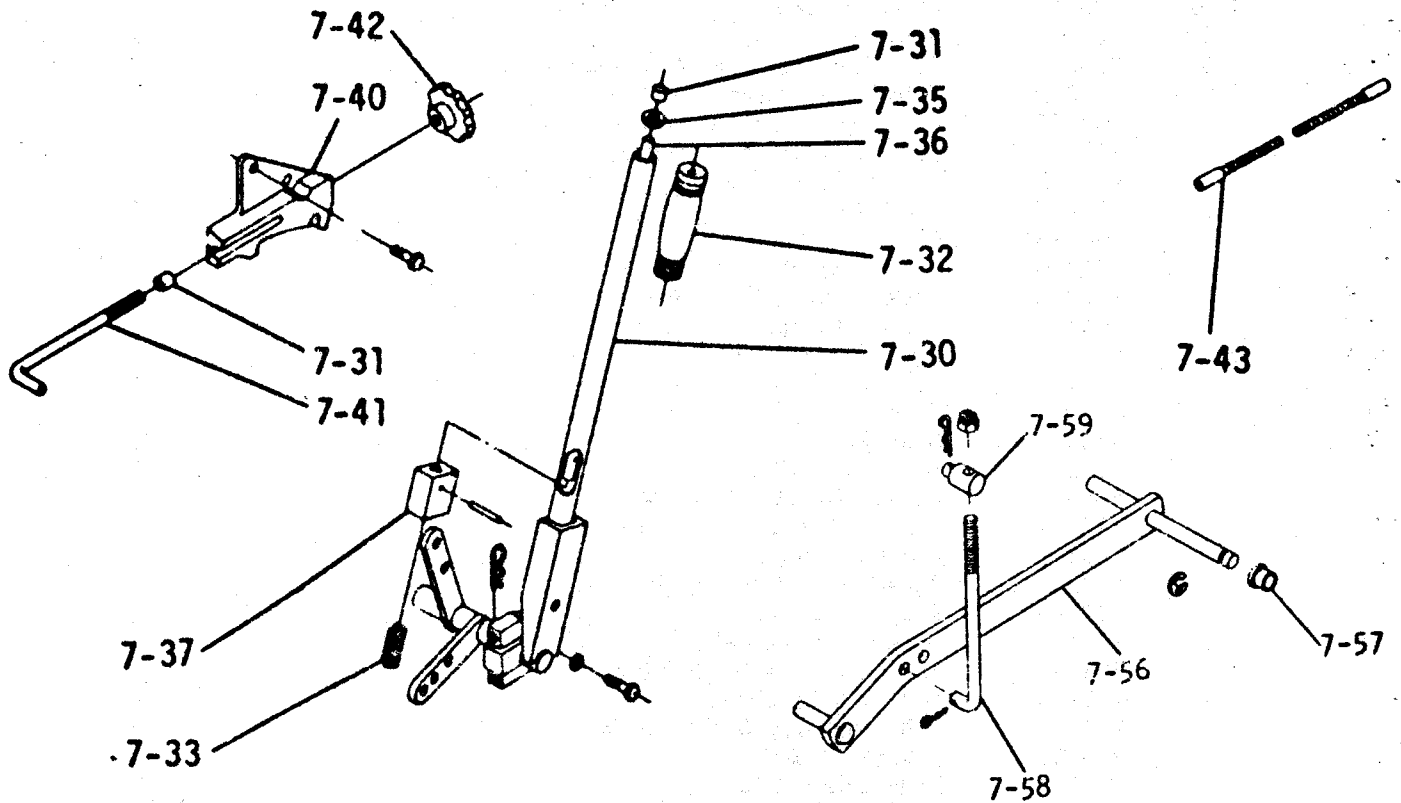
Figure 7A. HITCHES



7.000 HITCH ASSEMBLIES (FIG. 7A)

ITEM NO.	PART NO.	DESCRIPTION	NO. REQ'D.
7-01	102639	Mid Hitch Latch	1
7-12	101711	Front Hitch	1
7-13	101741	Latch Assembly	1
7-14	101750	Latch Pivot Rod	1
7-15	101751	Lock Rod	1
	MW-4564	E-Ring — 3/8	5
7-16	101707	Lock	1
7-17	8616	Spring	2
7-18	3680	Cap	2
7-20	1644	Hitch	1
7-22	1647	Hitch Mounting Pin	1
	979120	Spacer	2
	1813	Tool Pin	1
	936125	Snap Ring, 3/4	2
	933505	Hairpin	1
7-24	102644	Plate — R. H. & L. H.	2
7-25	102672	Lock Rod	1
7-26	101017	Lock	1
	900063	Bolt — Carriage 3/8-16 x 1	3
	915113	Nut — Eslok 3/8-16	6
	908034	Bolt — Hex 3/8-16 x 1	3
	MW-4564	E-Ring — 3/8	3

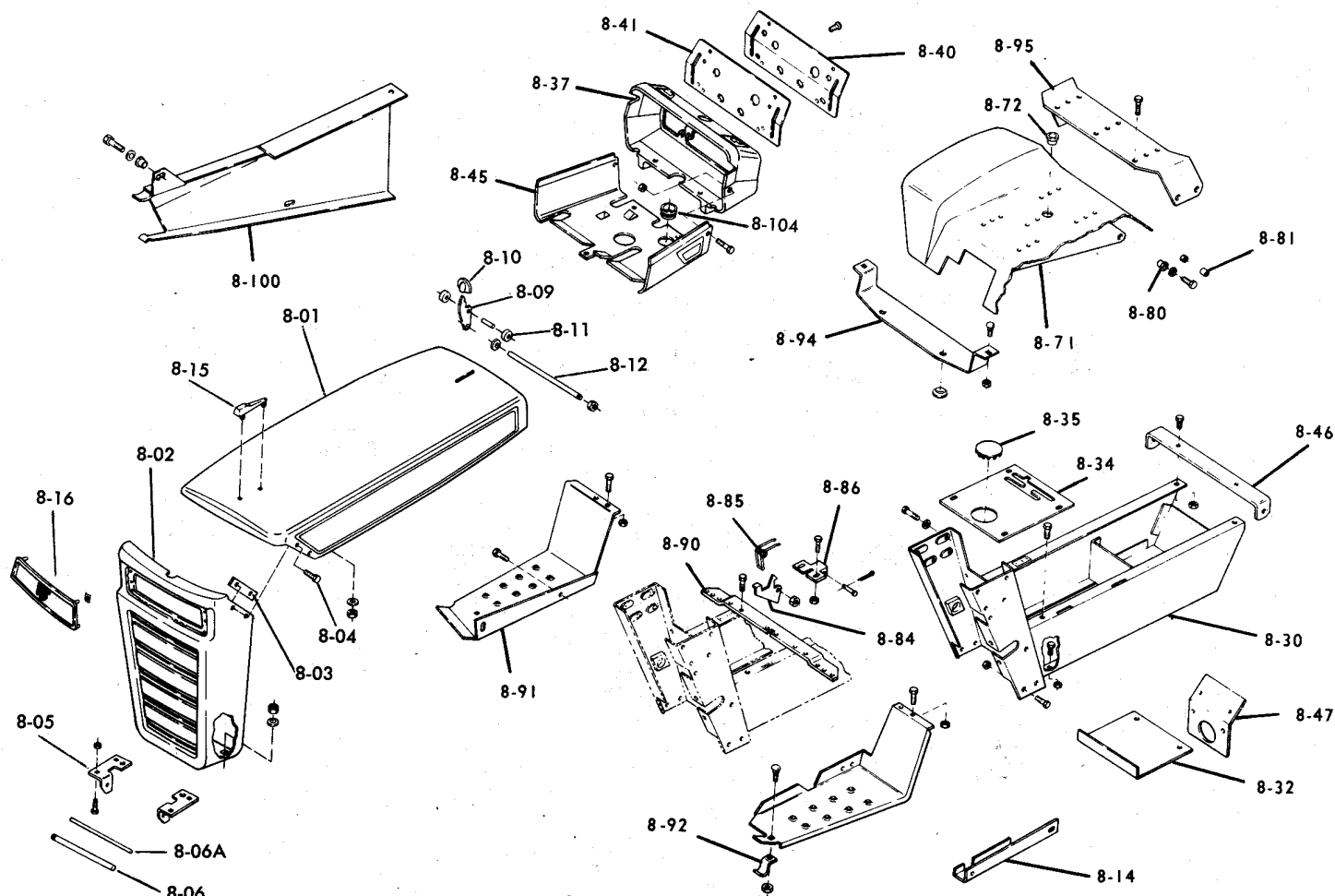
Figure 7B. LIFT LINKAGE



7.030 LIFT LINKAGE (FIG. 7B)

ITEM NO.	PART NO.	DESCRIPTION	NO. REQ'D.
7-30	5448	Lift Lever Assembly	1
	933506	Hairpin Cotter, Mounting Block	1
	908015	Bolt, 5/16-18 x 1/2 Mounting	3
	920082	Lockwasher, 5/16	3
7-31	3680	Rod End Cap	2
7-32	6542	Handle Grip	1
7-33	3624	Spring	1
7-35	3578	Plunger Rod Guide	1
7-36	5449	Plunger Rod	1
7-37	4438	Plunger	1
	933168	Roll Pin, 5/32 x 13/16	1
7-40	5640	Quadrant	1
7-41	2179	Height Control Rod	1
7-42	5280	Height Control Knob	1
	926715	Screw, 3/8-16 x 3/4 S. T.	2
7-43	8277	Conduit Assembly	1
7-56	102373	Lift Bar Assembly	1
7-57	6229	Bearing	1
	5701	E-Ring, 1/2"	1
7-58	102385	Lift Rod	1
7-59	6739	Trunnion	1
	933504	Hairpin Cotter	1
	932008	Cotter Pin, 3/32 x 3/4	1
	915663	Nut, 3/8-16 E. S.	1

Figure 8. SHEET METAL AND COVERS

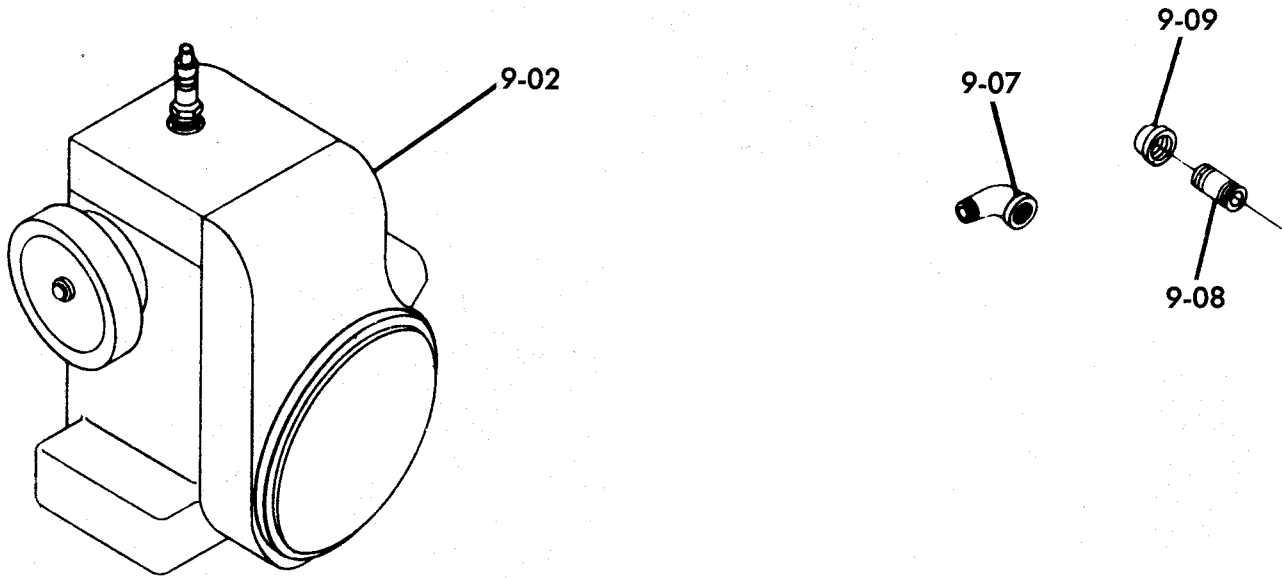


8-86	7616	Fender Latch Bracket	1
	908002	Bolt, 1/4-20 x 5/8	2
	915111	Nut, 1/4-20 Eslok	2
8-90	103830	Footrest Bracket	1
	926694	Screw, 5/16-18 x 5/8 S. T.	2
8-91	103372	Footrest — R. H.	1
	102799	Footrest — L. H.	1
	105201	Foot Rest Pad	2
	908017	Bolt, 5/16-18 x 3/4 To Bracket	4
	915662	Nut, 5/16-18 E. S.	4
	960175	Bolt, 5/16-18 x 1/2 To Belt Guard	2
8-92	7456	Footrest Anchor Bracket	2
	900037	Bolt, 5/16-18 x 3/4 Carriage	2
	915662	Nut, 5/16-18 E. S.	2
8-94	102248	Fender Bracket	1
	900037	Bolt, 5/16-18 x 3/4 Carriage	2
	915112	Nut, 5/16-18 Eslok	2
	5667	Rubber Bumper	2
8-95	102249	Fender Hinge Bracket	1
	908017	Bolt — Hex 5/16-18 x 3/4	4
	915112	Nut — 5/16-18	4
	920082	Lockwasher, 5/16 Plain	4
8-100	103831	Belt Guard Assembly	1
	908046	Bolt, 7/16-14 x 1	1
	920084	Lockwasher, 7/16	1
	960175	Bolt — Whizlock 5/16-18 x 1/2	1
8-101	102788	Footrest Pad — R. H.	1
8-102	102789	Footrest Pad — L. H.	1
8-103	102810	Wire Support Channel	1
	9690	Spacer	1
8-104	101971	Grommet, Rubber	1

8.000 SHEET METAL AND COVERS (FIG. 8)

ITEM NO.	PART NO.	DESCRIPTION	NO. REQ'D.
8-01	9699	Hood Assembly	1
8-02	105039	Grille Assembly	1
8-03	105038	Plate, Grille	2
8-04	926693	Bolt, Hex 5/16-18 x 1/2 Swage Form	4
8-05	101732	Grille Pivot Bracket — R. H.	1
	101733	Grille Pivot Bracket — L. H.	1
	900037	Bolt, 5/16-18 x 3/4 Carriage	4
	915112	Nut, 5/16-18 Eslok	4
8-06	101710	Pivot Rod	1
	100398	E-Ring, 3/8	2
8-06A	101850	Hood Stop Rod	1
	932000	Cotter Pin, 1/16 x 1/2	2
8-07	5667	Rubber Bumper	2
8-09	5467	Hood Latch Lever	1
	933182	Roll Pin, 3/16 x 5/8	1
8-10	5469	Knob	1
8-11	5468	Steel Roller	2
8-12	5522	Hood Latch Rod	1
	5466	Speed Nut, 1/4 Push On	2
	915932	Nut — Hi Crown #10-24	2
8-15	5438	Hood Ornament	1
	5437	Speed Nut, 1/8 Dia. Push On	2
	100646	Rubber Washer	2
8-30	104698	Hoodstand Assembly	1
	908034	Bolt, 3/8-16 x 1 To Frame	4
	915113	Nut, 3/8-16 Eslok	4
	908032	Bolt, Tool Box 3/8-16 x 3/4	2
	920009	Washer, 3/8 SAE	2
	920083	Lockwasher, 3/8	2
	938030	Insulator Bushing	1
8-32	104180	Dust Cover.	1
	908017	Bolt, Hex 5/16-18 x 3/4	2
	915112	Nut, 5/16-18 Eslok	2
8-34	103547	Cover Plate	1
	960151	Bolt, 1/4-20 x 1/2 Whizlock	4
	MW-4474	Clip, 1/4-20	4
8-35	104745	Plug Button	1
8-37	5450	Control Panel Housing	1
	960152	Bolt, 1/4-20 x 5/8 Whizlock	4
	915111	Nut, 1/4-20 Eslok	4
8-40	104023	Dash Panel	1
8-41	101841	Backup Plate	1
	5442	Speednut #10-16	4
	102168	Screw, S. T. 10-16	4
8-44	5606	Hood Insulation Tape	AR
8-45	103877	Fuel Tank Support	1
	926720	Screw, 5/16-18 x 3/4 S. T.	4
	3023	Clip	AR
8-46	102304	Bracket — Seat Support	1
	908032	Bolt, 3/8-16 x 3/4	2
	915113	Nut, 3/8-16 Eslok	2
8-47	101344	Instrument Bracket	1
	MW-4475	Clip, Tinnerman 1/4-20	4
	960151	Bolt, Whizlock 1/4-20 x 1/2	2
8-71	104853	Fender	1
	938030	Insulator Bushing	1
8-80	7879	Bronze Bushing	2
8-81	4937	Spacer	2
	908035	Bolt, 3/8-16 x 1 1/4	2
	915663	Nut, 3/8-16 E. S.	2
	920009	Washer, 3/8 SAE	2
8-84	104087	Fender Latch	1
8-85	MW-8863	Spring	1
	5977	Bushing	1
	7617	Pin, 5/16	1
	932008	Cotter Pin, 3/32 x 3/4	1

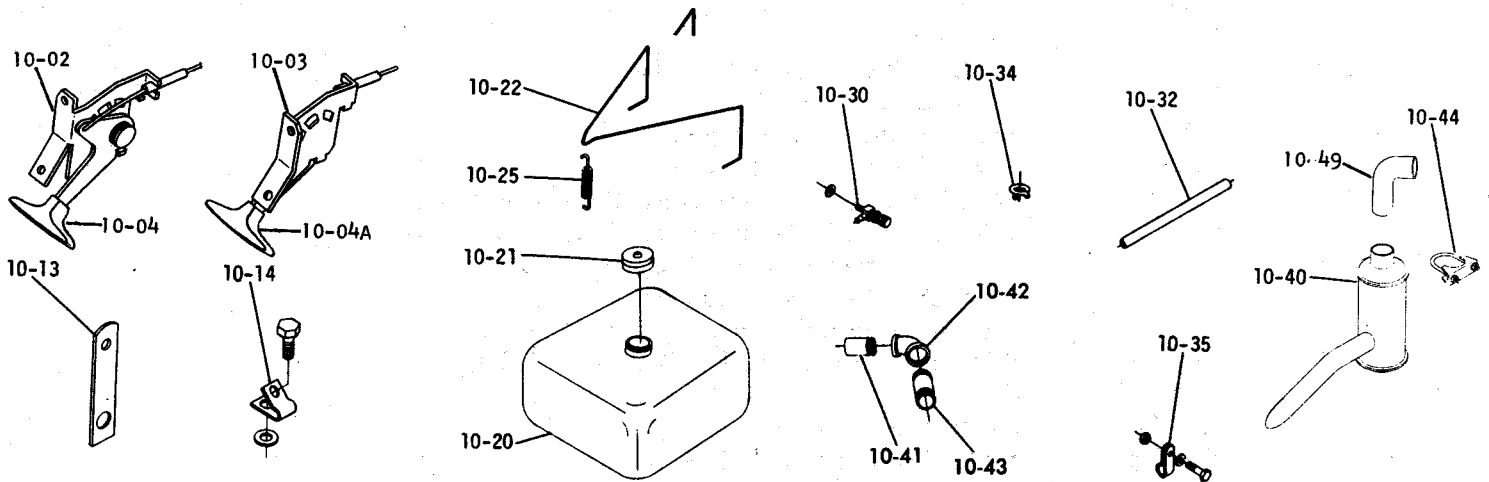
Figure 9. ENGINE



9.000 ENGINE (FIG. 9)

ITEM NO.	PART NO.	DESCRIPTION	NO. REQ'D.
9-02	101954	Engine — Kohler	1
	908036	Bolt, 3/8-16 x 1 1/2	2
	915663	Nut, 3/8-16 E. S.	2
	920083	Lockwasher, 3/8	2
	908034	Bolt, 3/8-16 x 1	2
9-07	5222	Elbow, 90°	1
9-08	943335	Nipple, 3/8 x 5	1
9-09	5224	Cap, 3/8	1

Figure 10. FUEL AND EXHAUST SYSTEMS



10.000 FUEL AND EXHAUST SYSTEMS (FIG. 10)

ITEM NO.	PART NO.	DESCRIPTION	NO. REQ'D.
10-02	101837	Choke Control Assembly	1
10-03	101834	Throttle Control Assembly	1
	8713	Screw, Pan Head 10-24 x 3/8	4
	915964	Nut — Keps 10-24	4
10-04	102186	Choke Knob	1
10-04A	102185	Throttle Knob	1
10-13	100452	Engine Strap (PTO Side)	1
10-14	100729	Clip, To Fuel Tank Support	1
	2879	Clip	2
	960150	Bolt — 1/4-20 x 3/8 Whizlock	1
	5431	Nut — Special 1/4-20	1
	908001	Bolt, 1/4-20 x 1/2	1
	915111	Nut, 1/4-20 Eslok	1
10-20	104065	Fuel Tank	1
10-21	102321	Fuel Tank Cap	1
10-22	100427	Tank Hold Down Wire	1
10-25	6949	Spring	1
10-30	104048	Fuel Valve	1
	104047	Bushing	1
10-32	*8214	Fuel Hose, 36.5"	1
	*Cut from 6554		
10-34	950154	Clamp — Corbin 1/2"	2
10-35	101861	Hose Clamp	AR
	908020	Bolt, 5/16-18 x 1 1/4	1
	920008	Washer, 5/16 SAE	1
	915112	Nut, 5/16-18 Eslok	1
10-40	102258	Muffler	1
10-44	102645	Muffler Clamp	2
10-49	102228	Inlet Tube	1

Figure 11A. ELECTRICAL SYSTEM

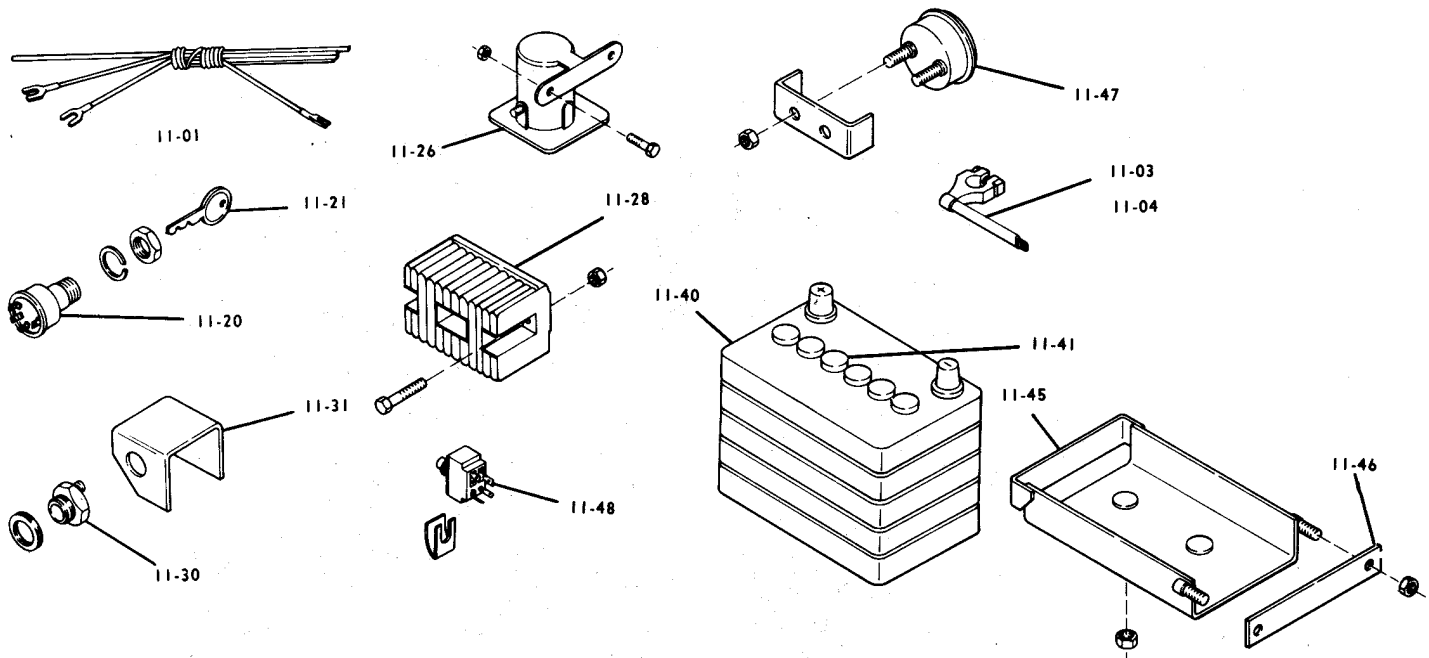
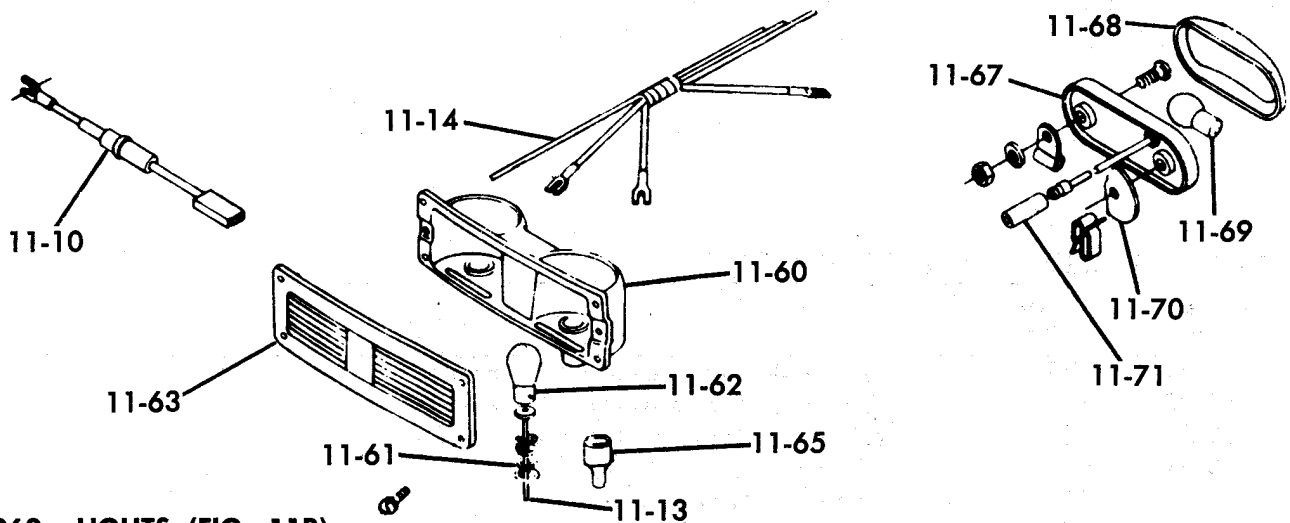


Figure 11B. LIGHTS



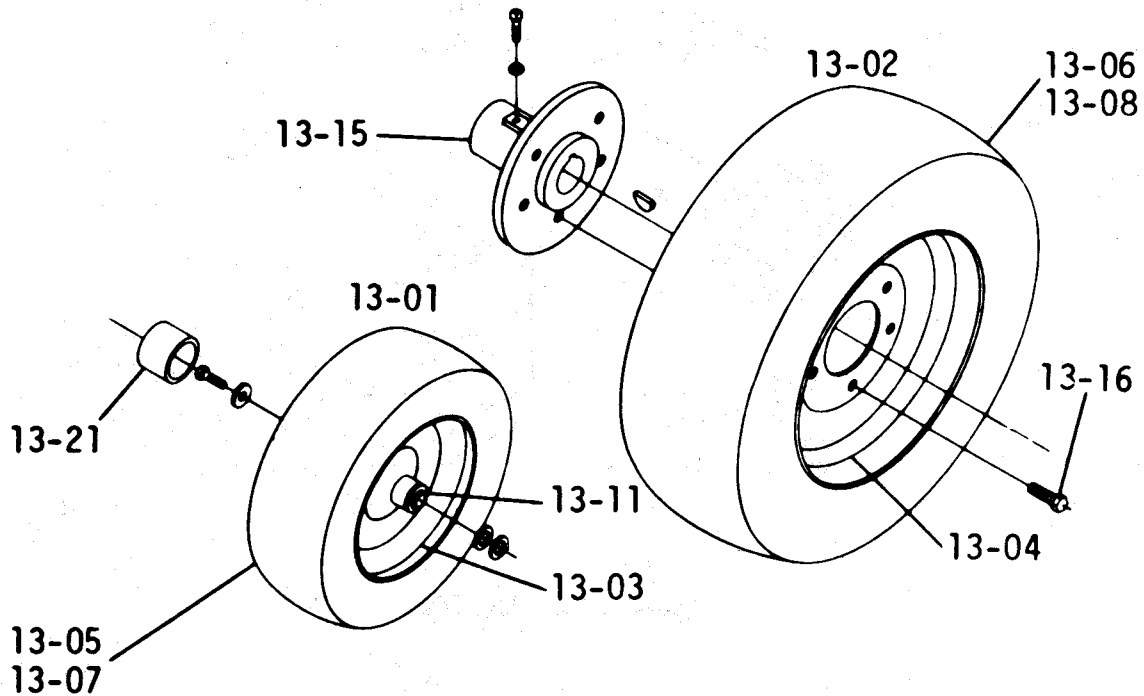
11.060 LIGHTS (FIG. 11B)

ITEM NO.	PART NO.	DESCRIPTION	NO. REQ'D.
11-60	7223	Reflector, Housing & Socket	1
11-61	7227	Spring	2
11-62	7228	Bulb — #1156	2
11-63	103771	Lens	1
	7229	Screw, 6-32 x 3/8 S. T. Special	4
11-65	7618	Connector, 3 Wire	1
	3023	Clip	4
	938007	Bushing	1
11-67	8041	Tail Light Base W/Bulb	1
11-68	8042	Cover	1
11-69	8043	Bulb, Tail Light	1
11-70	8044	Tail Light Mounting Pad	1
11-71	6922	Connector — 2 Wire	1
	3023	Clip	5
	910808	Bolt, Pan Hd. 10-32 x 5/8	2
	915551	Nut, Hex 10-32	2
	920079	Lockwasher, #10	2

11.000 ELECTRICAL SYSTEM (FIG. 11A)

ITEM NO.	PART NO.	DESCRIPTION	NO. REQ'D.
11-01	104703	Wiring Harness (Main)	1
	100571	Tie	AR
	101446	Insulator (Plastic Shield)	1
	3023	Retainer	3
11-02	101971	Rubber Grommet (11-02 Fig. 8)	1
11-03	100446	Wire, Battery to Ground	1
11-04	101972	Wire, Battery to Solenoid	1
11-05	8655	Wire, Solenoid to Starter	1
11-06	102250	Wire Assembly — Interlock Switch to Solenoid	1
11-07	102251	Wire Assembly — Interlock Switch to Harness	1
11-10	101846	Fused Connector (Fig. 11B)	1
	101639	Fuse SFE 20 Amp., Box of 5	1
11-13		Wire & Terminal, Head Light (11B)	2
11-14	103137	Wiring Harness, Head & Tail Light (11B)	1
	8519	Clip	AR
11-20	103990	Ignition Switch	1
	101884	Nut — Hex Special 5/8-32	1
	920160	Lockwasher, 5/8	1
11-21	7262	Ignition Switch Key	2
11-24	102138	Light Switch	1
	8785	Nut, Knurled 15/32-32	1
	8786	Nut, Hex 15/32-32	1
	104868	Plug Button	1
11-25	102046	Ammeter	1
	102047	Mounting Clamp	1
	5924	Nut, 10-32 E. S.	2
11-26	8658	Solenoid	1
	960151	Bolt, 1/4-20 x 1/2 Whizlock	2
	915111	Nut, 1/4-20 Eslok	2
11-28	101450	Regulator — Rectifier	1
	908003	Bolt, 1/4-20 x 3/4	2
	915111	Nut, 1/4-20 Eslok	2
11-30	101845	Switch — Interlock Clutch	1
	102277	Nut — Switch 9/16-18	1
11-30A	104680	Clutch Switch	1
	104681	Clip	1
11-31	101827	Switch Mounting Bracket	1
	908034	Bolt, 3/8-16 x 1	1
	915113	Nut, 3/8-16 Eslok	1
11-40	104961	Battery	1
11-41	100438	Cap — Battery Cell	6
11-42	9155	Battery Terminal Cover — Positive	1
11-45	7781	Battery Box Assembly	1
	915112	Nut, 5/16-18 Eslok	2
11-46	7779	Battery Clamp Link	1
	915111	Nut, 1/4-20 Eslok	2
11-47	102046	Ammeter	1
	102047	Clamp	1
	5924	Nut, #10-32 E.S.	2
11-48	104680	Clutch Switch	1
	104681	Switch Clip	1

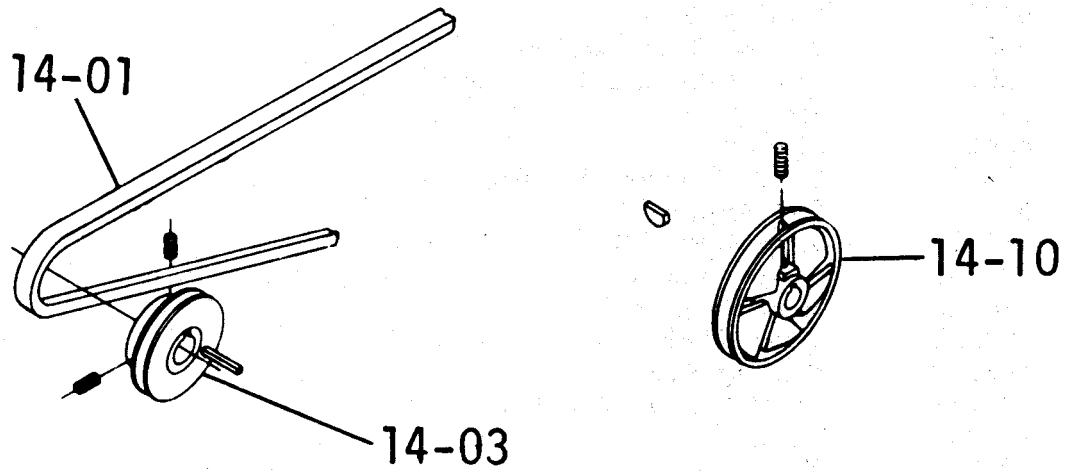
Figure 13. WHEELS AND TIRES



13.000 WHEELS AND TIRES (FIG. 13)

ITEM NO.	PART NO.	DESCRIPTION	NO. REQ'D.
13-01	9791	Wheel & Tire Assembly — Front	2
13-02	5432	Wheel & Tire Assembly — Rear	2
13-03	9652	Wheel & Bearing Assembly — Front	2
13-04	5433	Wheel — 12 x 7 JA	2
	5108	Valve — Tubeless Tire	4
13-05	9792	Tire 16 x 6.50-8 Front	2
13-06	5434	Tire 23 x 8.50-12 Rear	2
13-07	5512	Tube 16 x 6.50-8 (Service Only)	2
13-08	7007	Tube 23 x 8.50 (Service Only)	2
13-11	4999	Bearing — Ball Front Wheel	2
	908033	Bolt, 3/8-16 x 7/8	2
	103470	Washer	2
	1278	Washer (.050")	2
	5210	Washer (.015")	2
13-15	6465	Wheel Hub	2
	909554	Set Screw — 3/8-16 x 1 — Sq. Hd.	2
	915236	Nut — Hex 3/8-16 Jam	2
	937022	Key — Woodruff #15	2
13-16	1004	Lug Bolt	10
13-21	103565	Hub Cap	2

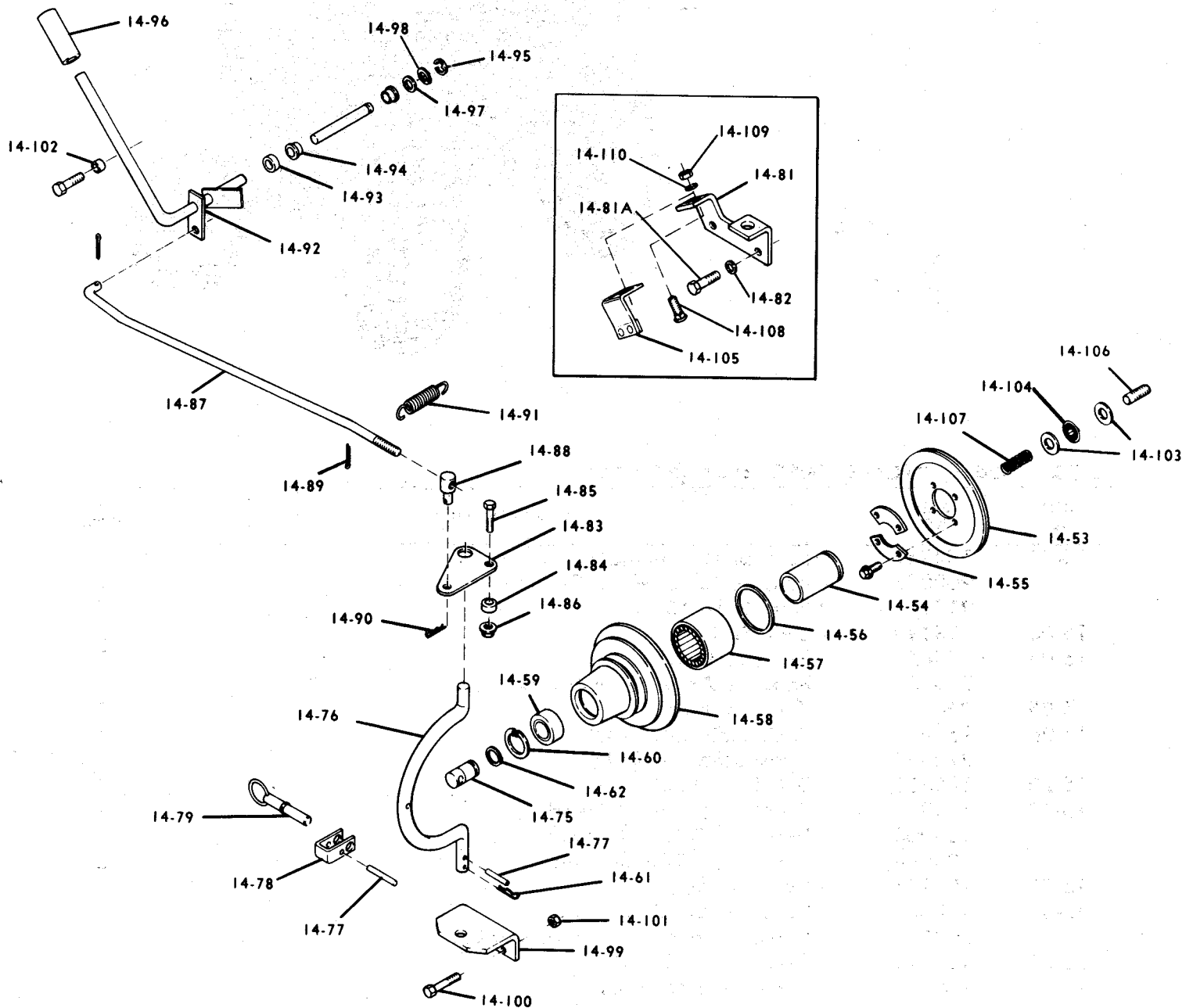
Figure 14A. DRIVE BELTS, PULLEYS



14.000 DRIVE BELTS AND PULLEYS (FIG. 14A)

ITEM NO.	PART NO.	DESCRIPTION	NO. REQ'D.
14-01	7473	Drive V-Belt	1
14-03	7466	Engine Pulley	1
	6507	Key — $\frac{1}{4} \times \frac{1}{4} \times \frac{1}{2}$	1
	909862	Set Screw — 5/16-18 x 5/16	2
14-10	7492	Transmission Pulley	1
	937221	Key	1
	909862	Set Screw, 5/16-18 x 5/16 Nylok	1

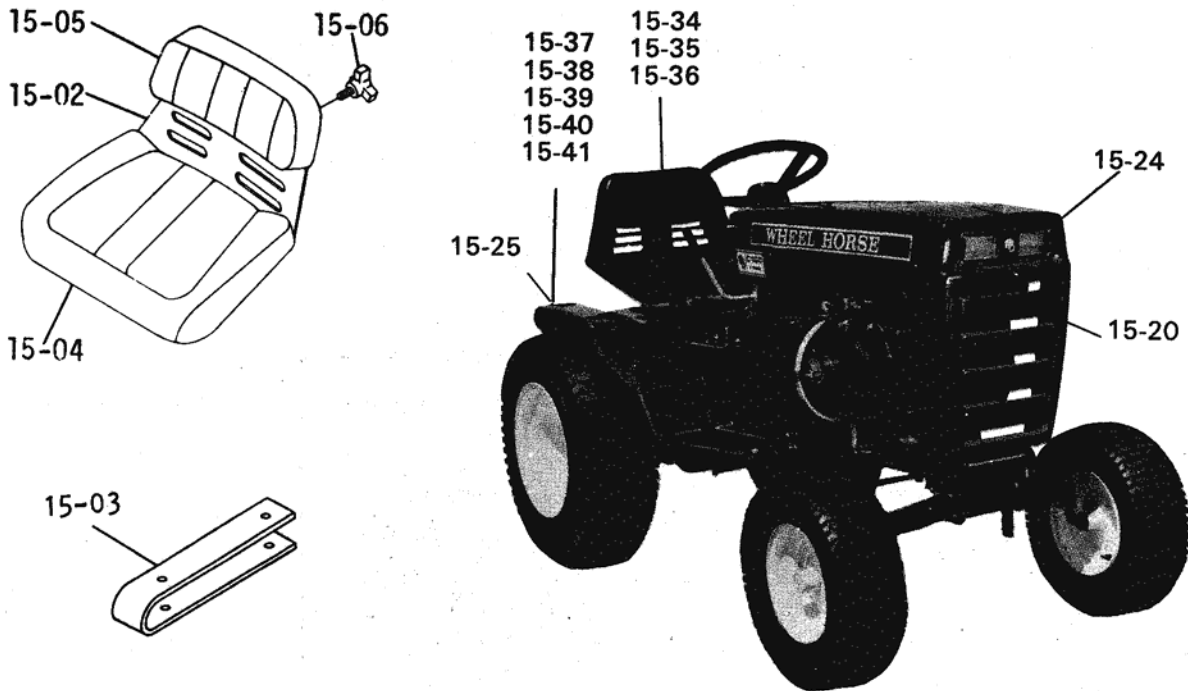
Figure 14B. PTO CLUTCH



14.050 MANUAL P.T.O. (FIG. 14B)

ITEM NO.	PART NO.	DESCRIPTION	NO. REQ'D.
14-53	103817	Clutch Plate & Facing Assembly	1
	103477	Clutch Plate	1
	103140	Facing	1
	6657	Rivet	6
14-54	6658	Bearing Race	1
14-55	6659	Bearing Race Retainer	2
	960152	Bolt, 1/4-20 x 5/8 Whizlock	4
14-56	6663	Seal	1
14-57	6662	Bearing	1
14-58	103478	Clutch & Pulley Housing	1
14-59	5196	Ball Bearing	1
14-60	936032	Snap Ring, 1 3/4	1
14-61	933506	Hairpin Cotter	1
14-62	936125	Snap Ring, 3/4	2
14-75	102872	Clutch Shaft	1
14-76	102938	Housing Rod	1
14-77	933267	Spirol Pin, 5/32 x 1 1/4	2
14-78	102941	Clevis	1
14-79	102956	Pin	1
14-81	104729	Bracket — Engine	1
14-81A	908046	Bolt — Hex 7/16-14 x 1	2
14-82	920084	Lockwasher, 7/16	1
14-83	102943	Plate	1
14-84	102704	Spacer	1
14-85	908034	Bolt, Hex 3/8-16 x 1	1
14-86	102809	Nut, Flange	1
14-87	102937	Clutch Rod	1
14-88	101161	Trunnion	1
14-89	932016	Cotter Pin, 1/8 x 3/4	2
14-90	933505	Hairpin	1
14-91	1230	Spring	1
14-92	103881	Clutch Lever Assembly	1
14-93	102964	Spacer	1
14-94	7879	Bushing	2
14-95	5701	E-Ring, 1/2	1
14-96	9038	Grip	1
14-97	920011	Washer, 1/2 SAE	1
14-98	3765	Washer — Shim	1
14-99	102870	Support	1
14-100	908035	Bolt, Hex 3/8-16 x 1 1/4	2
14-101	915113	Nut, 3/8-16 Eslok	2
14-102	9690	Spacer	1
14-103	7947	Thrust Washer	2
14-104	9862	Thrust Bearing	1
14-105	104730	Clutch Brake Assembly	1
14-106	104842	Stud	1
14-107	104841	Spring	1
14-108	900015	Bolt, 1/4-20 x 1 Carriage	2
14-109	915111	Nut, 1/4-20 Eslok	2
14-110	920007	Washer — 1/4 SAE	2

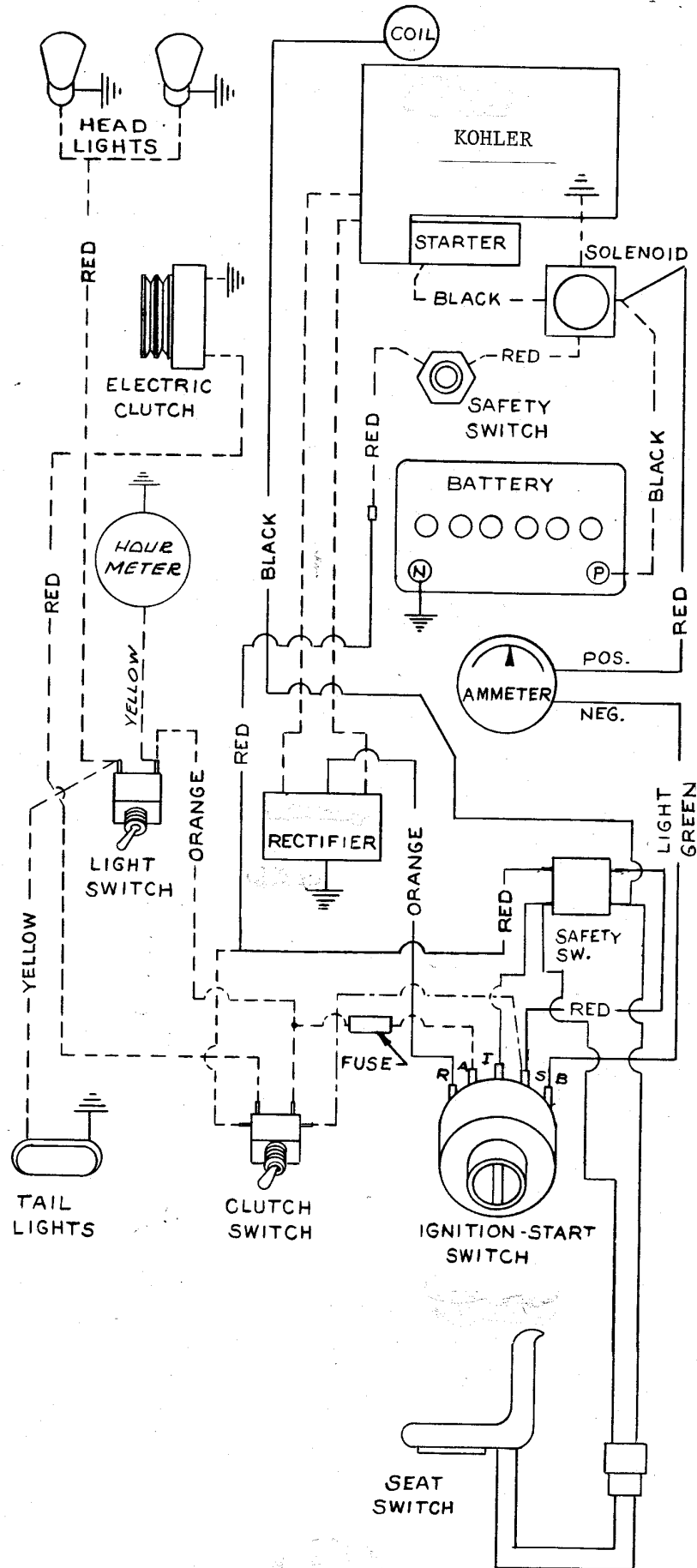
Figure 15. SEATS, DECALS, MISC. TRIM



15.000 SEATS, DECALS, MISC. TRIM (FIG. 15)

ITEM NO.	PART NO.	DESCRIPTION	NO. REQ'D.
15-02	104849	Seat Base Assembly	1
	900037	Bolt, 5/16-18 x 3/4 Carriage	4
	915112	Nut, 5/16-18	4
15-03	103145	Seat Spring	2
15-04	104850	Seat Cushion	1
	960151	Bolt, 1/4-20 x 1/2 Whizlock	3
15-05	9664	Back Cushion	1
15-06	9665	Back Adjusting Knob	1
	920082	Lockwasher — 5/16	4
15-20	102831	Decal — Hood	2
15-25	103174	Decal — Rear	1
15-34	103567	Decal — Caution	1
15-35	103568	Decal — Read Operator Manual	1
15-36	102948	Decal — Hand Lift	1
15-37	102847	Decal — Shift Knob	1
15-38	104951	Decal — Parking Brake	1
15-39	102859	Decal — PTO	1
15-40	104937	Decal — Tach-a-matic	1
15-41	102848	Decal — Hi — Lo	1

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