



Z355

Z Master[®] with 48in Mower and Bagger

Model No. 74805 - 240000001 and up.

Parts Catalog

Ordering Replacement Parts

To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers

Each Identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1, 6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustrations and in part lists.

Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

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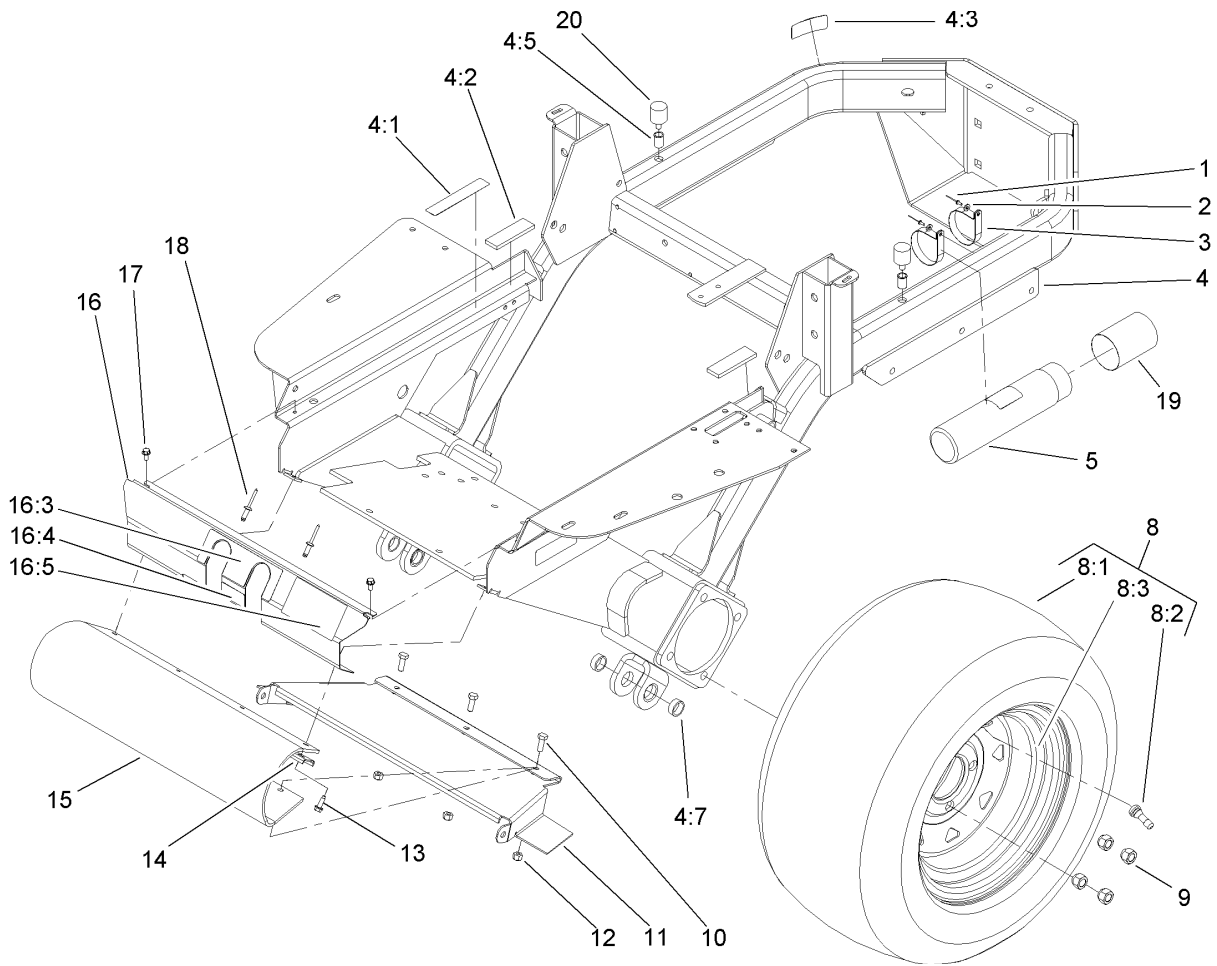
Part Description Abbreviations

Part descriptions in this catalog may include the following abbreviations.

AR. as required	INC. incorporated
ASM. assembly	LH. left hand
CARR. carriage	NI. nylon insert
DEG. degrees	PPH. phillips pan head
FH. flat head	PTH. phillips truss head
GA. gauge	PTO. power take off
HF. hex flange	RH. right hand
HH. hex head	SFH. slotted fillister head
HHF. hex head flange	SHH. slotted hex head
HHFTF. hex head flange thread forming	SHWH. slotted hex washer head
HJ. hex jam	SPH. slotted pan head
HLH. hex lag head	SQH. square head
HOC. height-of-cut	SRH. slotted round head
HS. hex	STD. standard
HSBH. hex socket button head	TAP. self tapping
HSFH. hex socket flat head	TTH. torx truss head
HSH. hex socket head	WH. wing head
HWH. hex washer head	
HWHTF. hex washer head thread forming	
HYD. hydraulic	

Footnotes

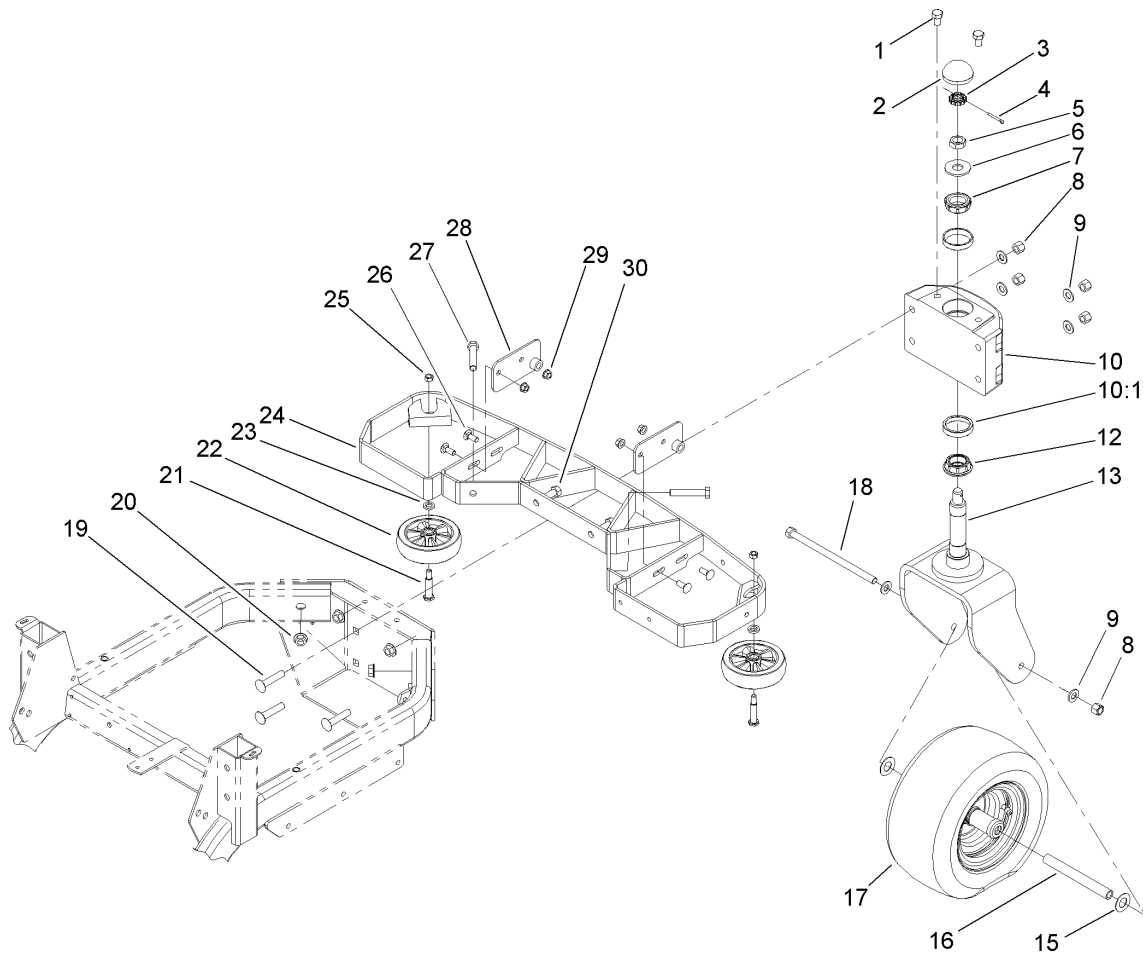
- ❶ Not illustrated
- ❷ Not serviced separately
- ❸ Obtain Parts From Your Local Kohler Dealer



Traction Frame Assembly

Ref	Part No.	Qty.	Description
1	3269-8	2	Rivet
2	3256-21	2	Washer-Flat
3	2412-120	2	R-Clamp
4	104-7780	1	Frame ASM
4:1	98-4361	1	Decal-Warning
4:2	52-5260	2	Pad-Rubber
4:3	93-9198	1	Decal-Hot Surface
4:5	32148-8	2	Insert-Threaded
4:7	100-2442	4	Bushing
5	104-7050	1	Housing-Manual
8	94-9381	2	Tire And Wheel ASM
8:1	94-9388	1	Tire
8:2	232-27	1	Stem-Valve
8:3	94-9385	1	Wheel
9	242-50	8	Nut-Lug
10	322-4	3	Screw-HH
11	100-9614-01	1	Cover-Driveshaft
12	3296-29	3	Nut-Lock, NI
13	32144-44	2	Screw-HWH
14	100-9620-03	1	Bracket-Guard
15	100-9619	1	Guard-Footrest
16	104-2401	1	Cover Plate ASM
16:3	98-1313	1	Decal - Operation
16:4	98-4387	1	Decal-Protection, Ear

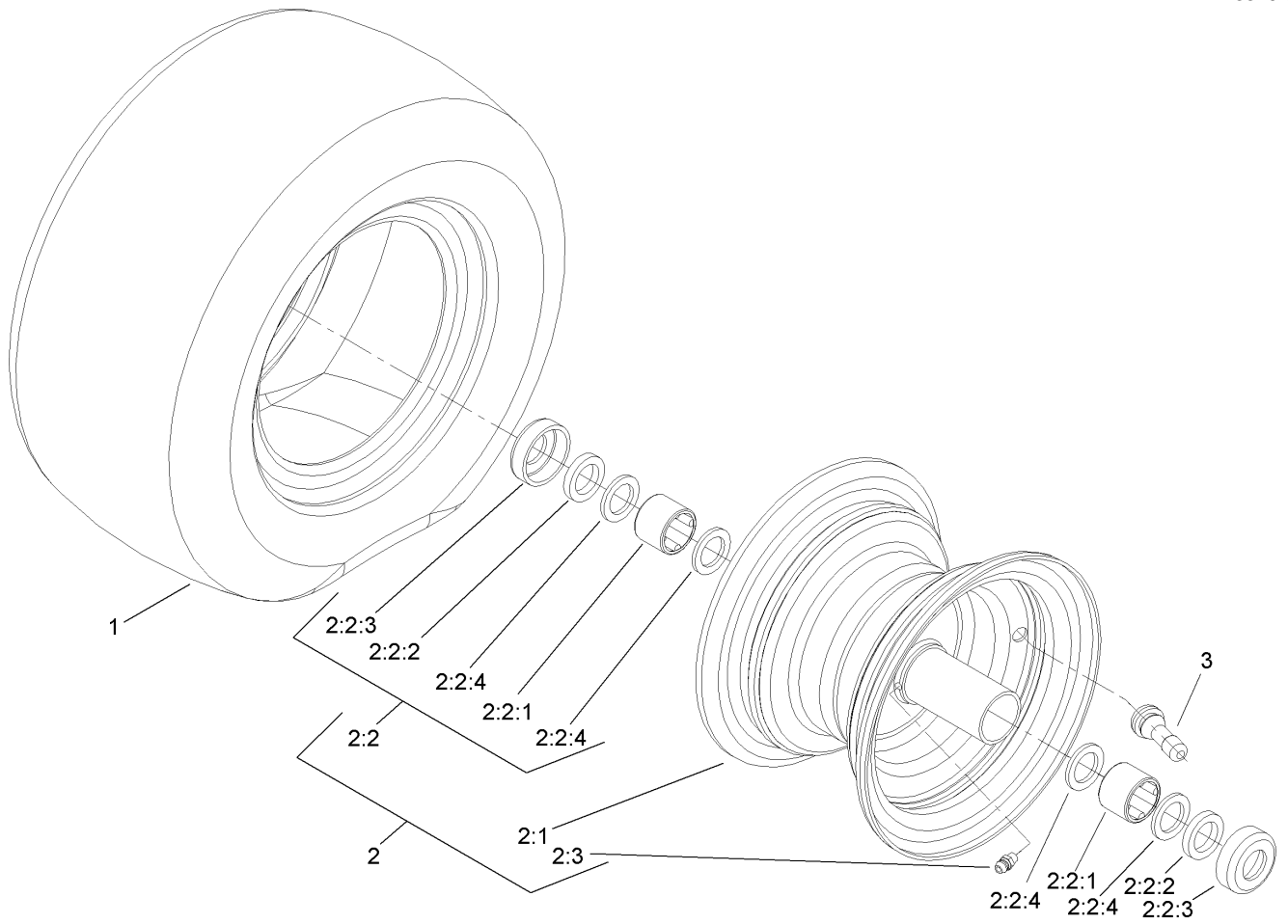
Ref	Part No.	Qty.	Description
16:5	104-5106	1	Decal-Pak, Dense
17	32144-4	2	Screw-HWH
18	3290-412	2	Rivet
19	104-7048	1	Cap-Housing
20	104-2442	2	Bumper-Rubber



Tail Wheel and Bumper Assembly

Ref	Part No.	Qty.	Description
1	325-2	2	Screw-HH
2	94-4665	1	Dustcap
3	93-0307	1	Nut-Lock, Retainer
4	3272-17	1	Pin-Cotter
5	3220-7	1	Nut-Jam
6	3256-8	1	Washer-Flat
7	254-62	1	Bearing-Roller, Cone
8	3296-23	5	Nut-Lock, NI
9	3256-26	6	Washer-Flat
10	105-1609	1	Spindle Housing ASM
10:1	254-61	2	Bearing-Cup
12	254-70	1	Bearing-Cone
13	94-4647-01	1	Caster Fork ASM
15	3256-39	2	Washer-Flat
16	94-4753	1	Tube-Spacer, Castor
17	98-4352	1	Tire And Wheel ASM
18	325-24	1	Screw-HH
19	3233-27	4	Screw-CARR
20	32128-23	4	Nut-HF
21	5188	2	Bolt-Shoulder
22	109375	2	Wheel ASM
23	9202424	2	Spacer
24	104-2434-03	1	Bumper ASM
25	32153-2	2	Nut-Lock, Side

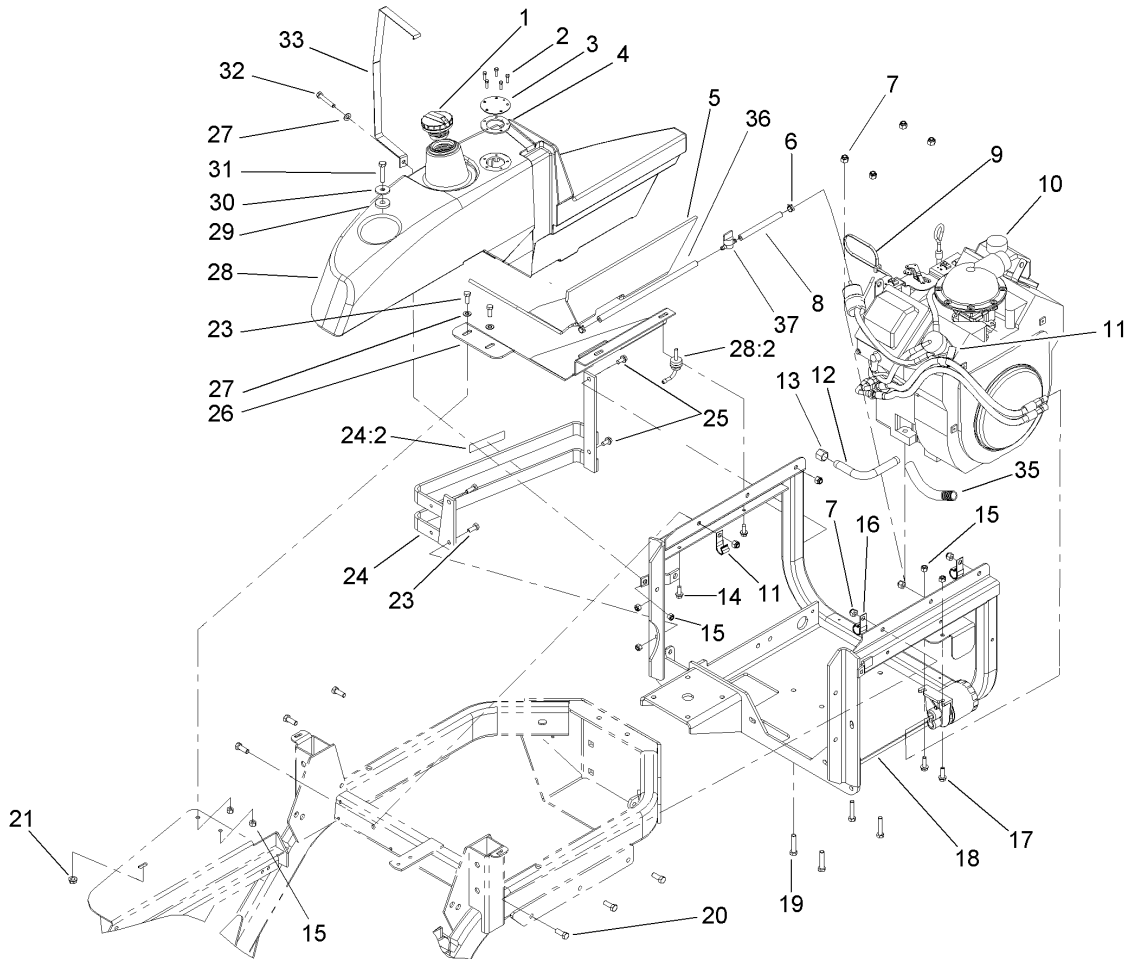
Ref	Part No.	Qty.	Description
26	3231-2	4	Screw-CARR
27	325-11	2	Screw-HH
28	104-2430-03	2	Pivot ASM
29	32128-21	4	Nut-HF
30	325-5	2	Screw-HH



Wheel and Tire Assembly No. 98-4352

Ref	Part No.	Qty.	Description
1	94-9384	1	Tire
2	98-4351	1	Wheel ASM
2:1	100-2352	1	Wheel
2:2	106-7473	1	Bearing Kit
2:2:1	99-0247	2	Bearing-Roller
2:2:2	99-0248	2	Seal-Felt
2:2:3	99-0249	2	Cap-End
2:2:4	99-0246	4	Washer-Stop
2:3	302-55	1	Fitting-Grease
3	232-27	1	Stem-Valve

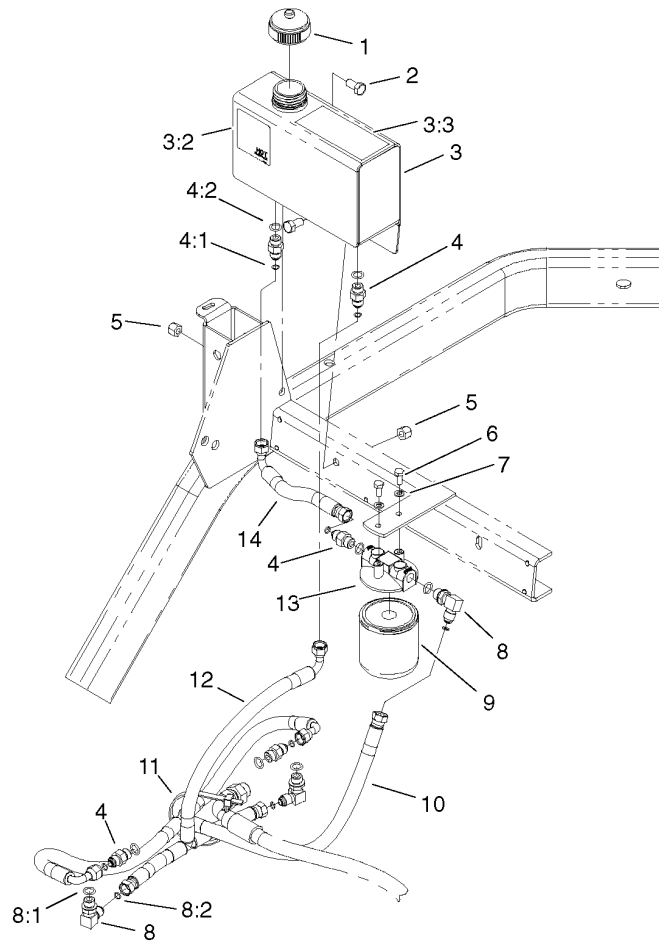
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Engine Installation and Fuel Assembly

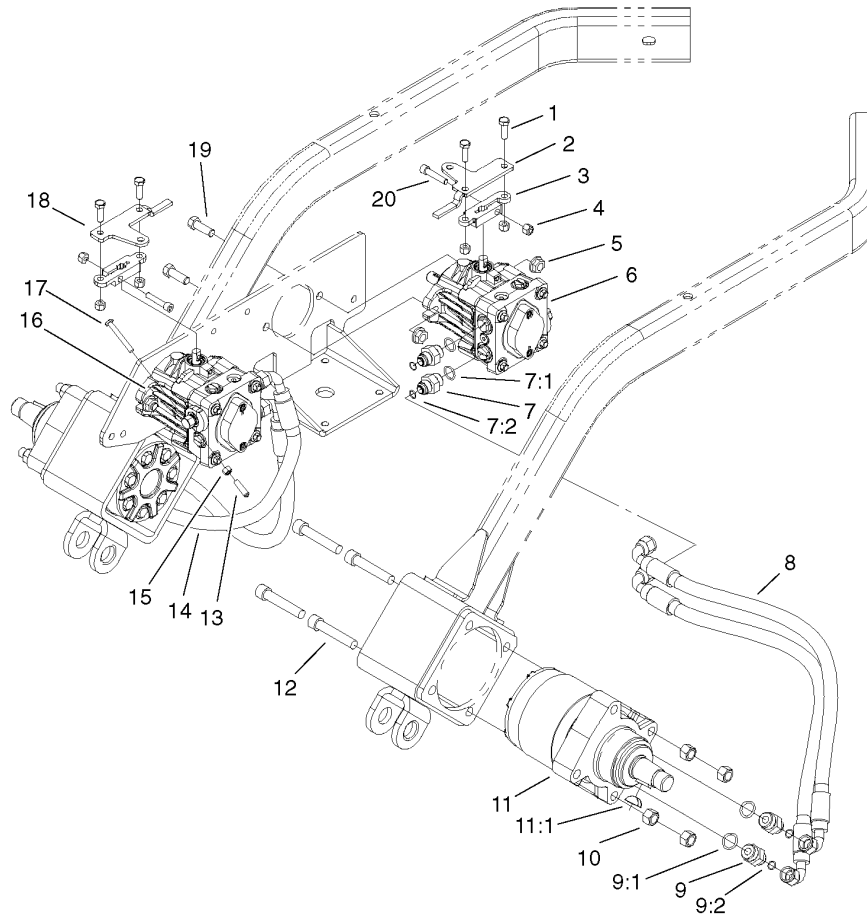
Ref	Part No.	Qty.	Description
1	93-3101	1	Cap-Fuel
2	3250-29	5	Screw-PPH
3	94-9597	1	Cover-Opening, Fuel Tank
4	62-7650	1	Gasket
5	98-1319	1	Foam-Tank, Fuel
6	2412-98	4	Clamp
7	3296-39	10	Nut-Lock, NI
8	47-2966	1	Hose-Fuel
9	3290-378	1	Tie-Cable
10		1	Engine-Kohler, Ch25s 68696
11	8830	2	Clip
12	94-9499	1	Tube-Drain, Oil
13	288-4	1	Cap-Pipe
14	32144-11	2	Screw-TAP
15	3296-29	7	Nut-Lock, NI
16	94-9580	2	Clamp-J
17	3234-17	2	Screw-HHF
18	100-5844-03	1	Engine Frame ASM
19	323-9	4	Screw-HH
20	323-6	6	Screw-HH
21	3290-357	1	Nut-HHF
23	322-4	4	Screw-HH
24	98-1995	1	Bumper ASM
24:2	93-9198	1	Decal-Hot Surface

Ref	Part No.	Qty.	Description
25	32144-14	2	Screw-HWH
26	94-4798-01	1	Plate-Support, Tank
27	3256-23	3	Washer-Flat
28	107-1871	1	Fuel Tank ASM
28:2	103-2605	1	Fitting-Fuel, Bulkhead
29	240-11	1	Bushing-Flange
30	63-8410	1	Washer
31	323-9	1	Screw-HH
32	322-10	1	Screw-HH
33	94-4799-03	1	Strap-Tank, Fuel
35	105-1663	1	Tube-Convoluted
36	100-1255	1	Hose-Fuel
37	1-603770	1	Valve-Fuel



Hydraulic #1 Assembly

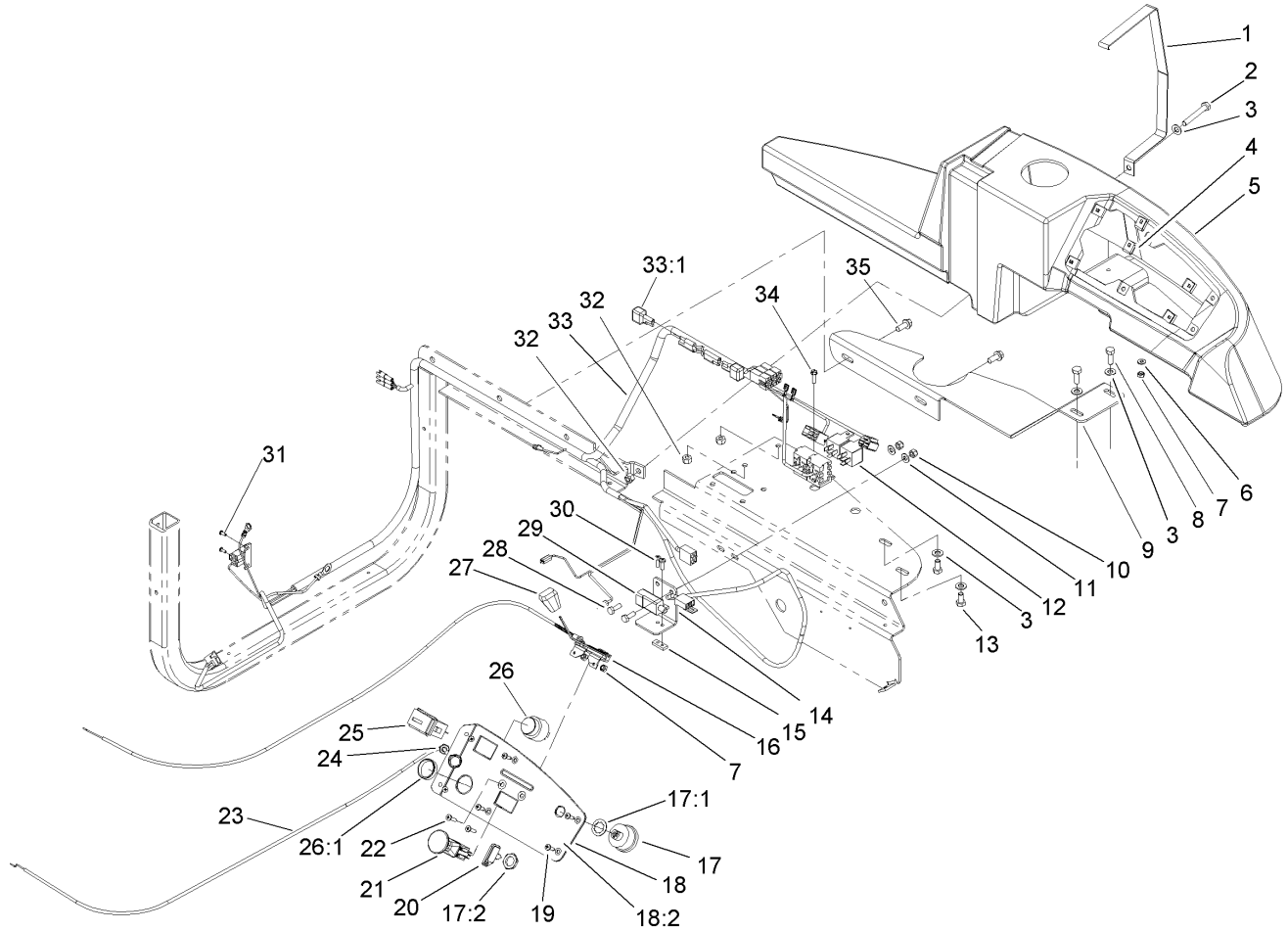
Ref	Part No.	Qty.	Description				
1	105-1601	1	Cap-Oil				
2	323-4	2	Screw-HH				
3	104-7835	1	HYD Tank ASM				
3:2	1-523552	1	Decal-Tank, HYD				
3:3	104-8172	1	Decal-Mobil 1				
4	104-7834	5	Adapter-Straight				
4:1	104-7838	1	O-Ring				
4:2	237-42	1	O-Ring				
5	3296-39	2	Nut-Lock, NI				
6	321-3	2	Screw-HH				
7	3253-3	2	Washer-Lock				
8	104-7833	3	Adapter-Elbow, 90 DEG				
8:1	237-42	1	O-Ring				
8:2	104-7838	1	O-Ring				
9	1-633750	1	Filter-HYD				
10	104-7818	1	HYD Hose ASM				
11	3334-945	1	Tie-Cable				
12	104-7819	1	HYD Hose ASM				
13	104-7836	1	Head-Filter				
14	104-7821	1	HYD Hose ASM				



Hydraulic #2 Assembly

Ref	Part No.	Qty.	Description
1	322-5	4	Screw-HH
2	94-4702-03	1	Plate-Control, Left
3	94-4678	2	Arm-Control, Pump
4	3296-29	6	Nut-Lock, NI
5	32128-42	4	Nut-HF
6	104-7750	1	Pump-HYD
7	1-603990	4	Fitting-Straight
7:1	237-79	1	O-Ring
7:2	1-603992	1	O-Ring
8	104-7845	2	HYD Hose ASM
9	1-603991	4	Fitting-Straight
9:1	237-80	1	O-Ring
9:2	1-603992	1	O-Ring
10	3296-23	8	Nut-Lock, NI
11	99-0206	2	Motor-Wheel, HYD
11:1	3257-42	1	Key-Woodruff
12	3274-93	8	Screw-HSH
13	1-613073	2	Grip-Valve, Dump
14	104-7846	2	HYD Hose ASM
15	3296-42	2	Nut-Lock, NI
16	104-7751	1	Pump-HYD
17	1-801063	2	Screw
18	94-4701-03	1	Plate-Control, Right
19	324-5	4	Screw-HH

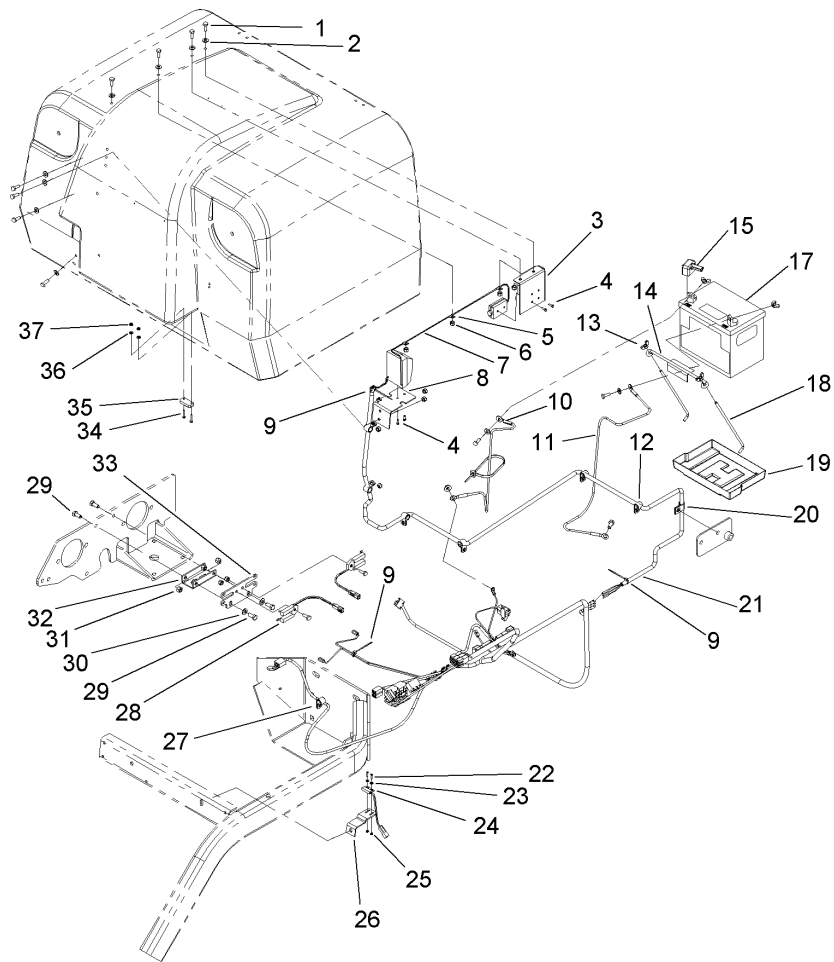
Ref	Part No.	Qty.	Description
20	3274-83	2	Screw-HSH



Electrical #1 Assembly

Ref	Part No.	Qty.	Description
1	94-9488-03	1	Strap-Console
2	322-11	1	Screw-HH
3	3256-23	5	Washer-Flat
4	95-1962	6	Clip-Tinnerman
5	107-1870	1	Console
6	3256-14	1	Washer-Flat
7	3296-2	3	Nut-Lock
8	322-4	2	Screw-HH
9	100-7792-01	1	Plate-Support, Console
10	3296-42	2	Nut-Lock, NI
11	3256-22	2	Washer-Flat
12	116397	2	Relay
13	322-2	2	Screw-HH
14	104-7773-01	1	Bracket-Switch
15	1-633181	1	Plate-Tapped
16	98-4350	1	Throttle Control ASM
17	88-9830	1	Key Switch ASM
17:1	3254-5	1	Washer-Tooth
17:2	218-461	1	Nut-HH
18	104-7801	1	Instrument Panel ASM
18:2	104-7807	1	Decal-Instrument
19	32144-124	6	Screw-PPH
20	62-7770	2	Key-Ignition
21	1-633673	1	Switch-Delta

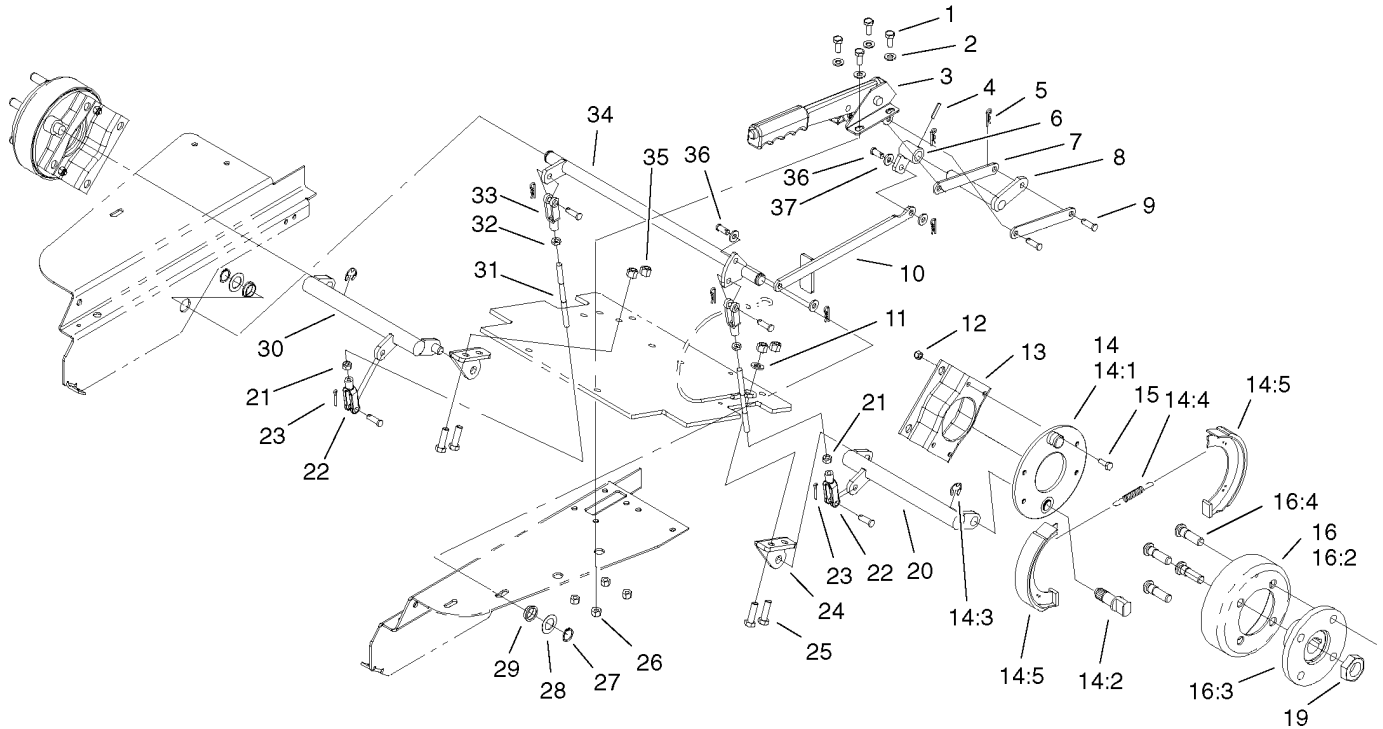
Ref	Part No.	Qty.	Description
22	3250-13	2	Screw-PPH
23	98-1956	1	Control-Choke
24	3220-3	1	Nut-Jam
25	94-4208	1	Hourmeter
26	80-9330	1	Alarm-Audio
26:1	104-5107	1	Nut-Plastic, Knurled
27	66-0120	1	Knob
28	321-4	2	Screw-HH
29	1-633111	1	Switch
30	3290-500	2	Screw-PPH
31	32144-74	2	Screw-TAP
32	3296-29	3	Nut-Lock, NI
33	104-0394	1	Harness-Wire
33:1	100-4918	2	Diode
34	32105-13	1	Screw-SHH
35	32144-11	2	Screw-TAP



Electrical #2 Assembly

Ref	Part No.	Qty.	Description
1	321-4	12	Screw-HH
2	3256-22	12	Washer-Flat
3	100-2440-03	1	Bracket-Emitter
4	3250-19	4	Screw-PPH
5	2412-127	3	Clamp-R
6	3296-42	11	Nut-Lock, NI
7	98-2367	1	Module-Detect,
8	98-3000-03	1	Bracket-Receiver
9	3290-381	4	Tie-Cable
10	28-3893	1	Wire ASM
11	92-6287	1	Wire ASM (Negative)
12	2412-93	6	Clamp-R
13	32103-22	4	Nut-Wing
14	113010	1	Holddown-Battery
15	28-8080	1	Boot-Terminal
17	104-2492	1	Battery
18	94-6146	2	Retainer-Battery
19	106948	1	Tray-Battery
20	2412-138	1	R-Clamp
21	98-3009	1	Conduit-Convoluted
22	32105-28	2	Screw-HH
23	104-5112	2	Washer-Flat
24	95-7669	1	Switch-Reed, Magnetic
25	3296-52	2	Nut-Lock NI

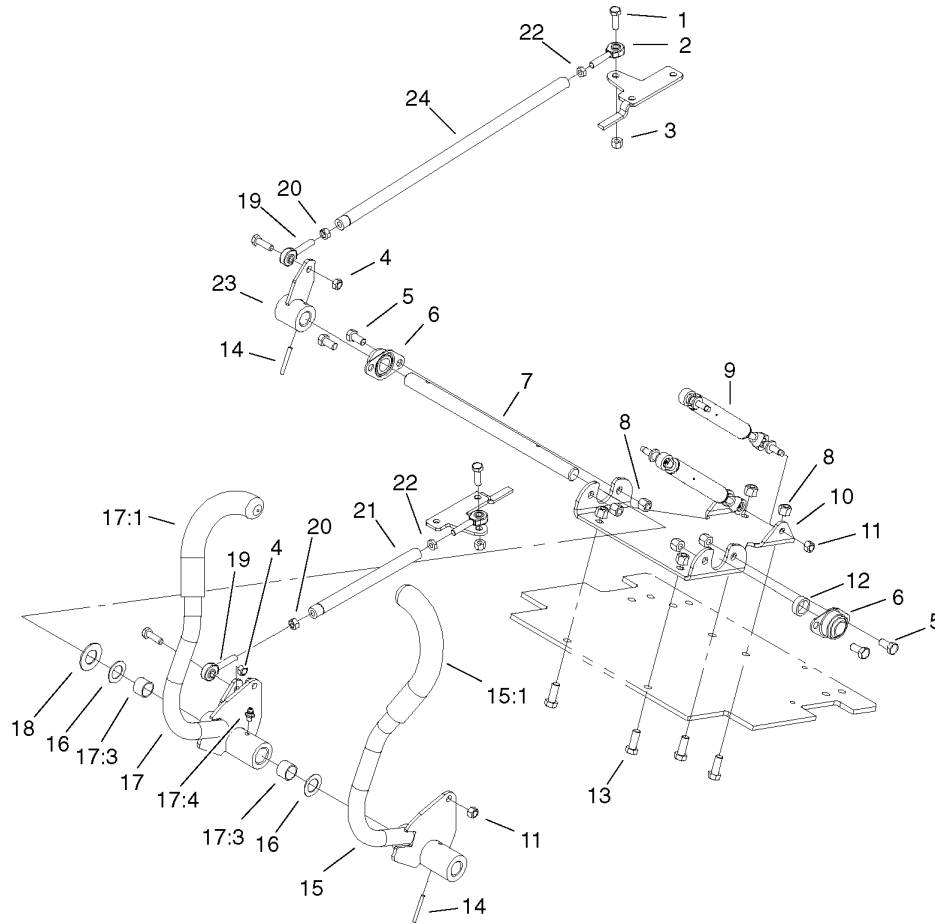
Ref	Part No.	Qty.	Description
26	104-2443-03	1	Bracket-Switch
27	2412-93	1	Clamp-R
28	98-1324	2	Switch-Interrupter
29	322-3	4	Screw-HH
30	3256-23	2	Washer-Flat
31	3296-29	4	Nut-Lock, NI
32	94-4797-03	1	Channel-Mount, Switch
33	94-9460	1	Plate-Mount, Switch
34	3290-124	2	Screw-HH
35	98-3006	1	Actuator
36	3256-12	2	Washer-Flat
37	3296-9	2	Nut-Lock



Parking Brake Assembly

Ref	Part No.	Qty.	Description
1	322-3	4	Screw-HH
2	3256-23	4	Washer-Flat
3	94-4602	1	Lever-Brake
4	32121-93	1	Pin-Spiral
5	3290-307	6	Pin-Hair
6	104-7771	1	Brake Hub ASM
7	98-1992	2	Link-Brake
8	98-1990	1	Transfer Shaft ASM
9	283-1	5	Pin-Clevis
10	104-7770	1	Connector Link ASM
11	3256-24	1	Washer-Flat
12	3296-42	8	Nut-Lock, NI
13	84-2000-03	2	Bracket-Brake
14	104-7705	2	Brake ASM
14:1	70-9870	1	Plate-Backing
14:2	104-7707	1	Shaft-Cam, Brake
14:3	104-7706	1	E Ring-Bowed
14:4	70-9880	2	Spring-Return
14:5	70-9840	2	Shoe-Brake
15	321-4	8	Screw-HH
16	10-6821	2	Brake Drum ASM
16:2	10-6850	1	Drum-Brake
16:3	10-6870-03	1	Hub-Wheel
16:4	85-6540	4	Stud-Drive

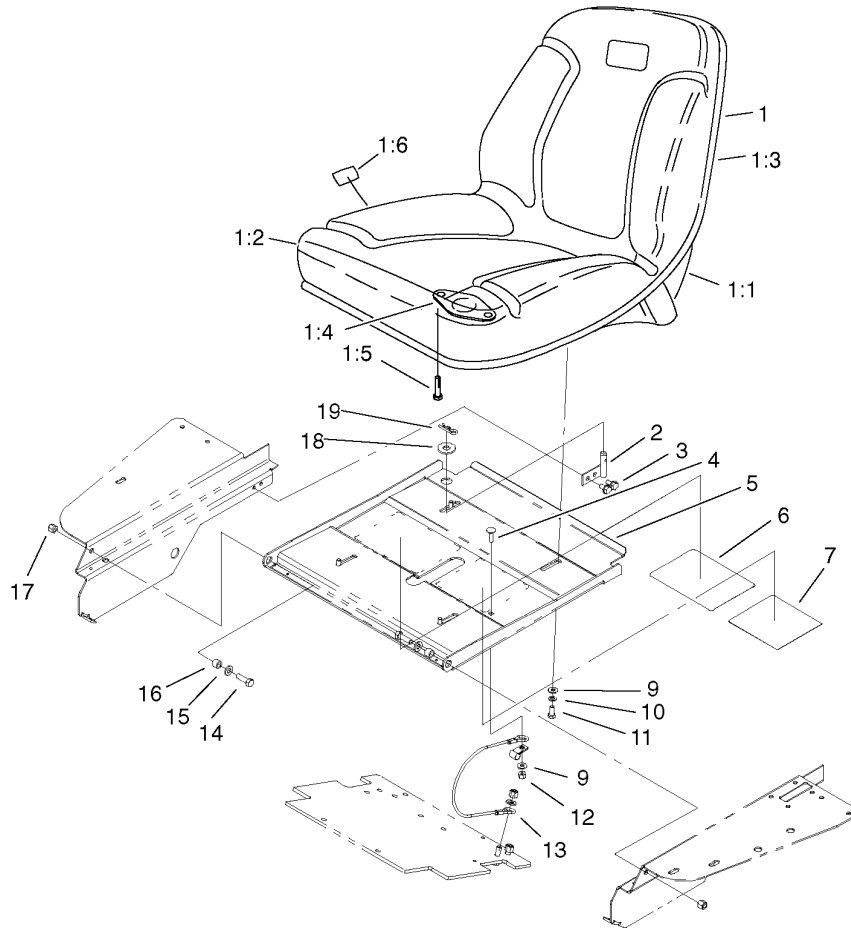
Ref	Part No.	Qty.	Description
19	26-3790	2	Nut-Lock
20	98-1997	1	LH Brake Lever ASM
21	3220-20	2	Nut-Jam
22	98-4367	2	Clevis-Adjustable
23	3272-10	2	Pin-Cotter
24	94-9573-01	2	Mount-Lever, Brake, RH
25	323-7	4	Screw-HH
26	3296-29	4	Nut-Lock, NI
27	32120-72	2	Ring-Snap
28	9202574	3	Washer-Flat
29	106950	2	Bushing
30	98-1998	1	RH Brake Lever ASM
31	98-1996	2	Rod-Brake
32	3220-2	2	Nut-Jam
33	282-2	2	Yoke
34	98-1988	1	Torsion Shaft ASM
35	3296-39	4	Nut-Lock, NI
36	283-62	3	Pin-Clevis
37	3256-2	4	Washer-Flat



Steering Control Assembly

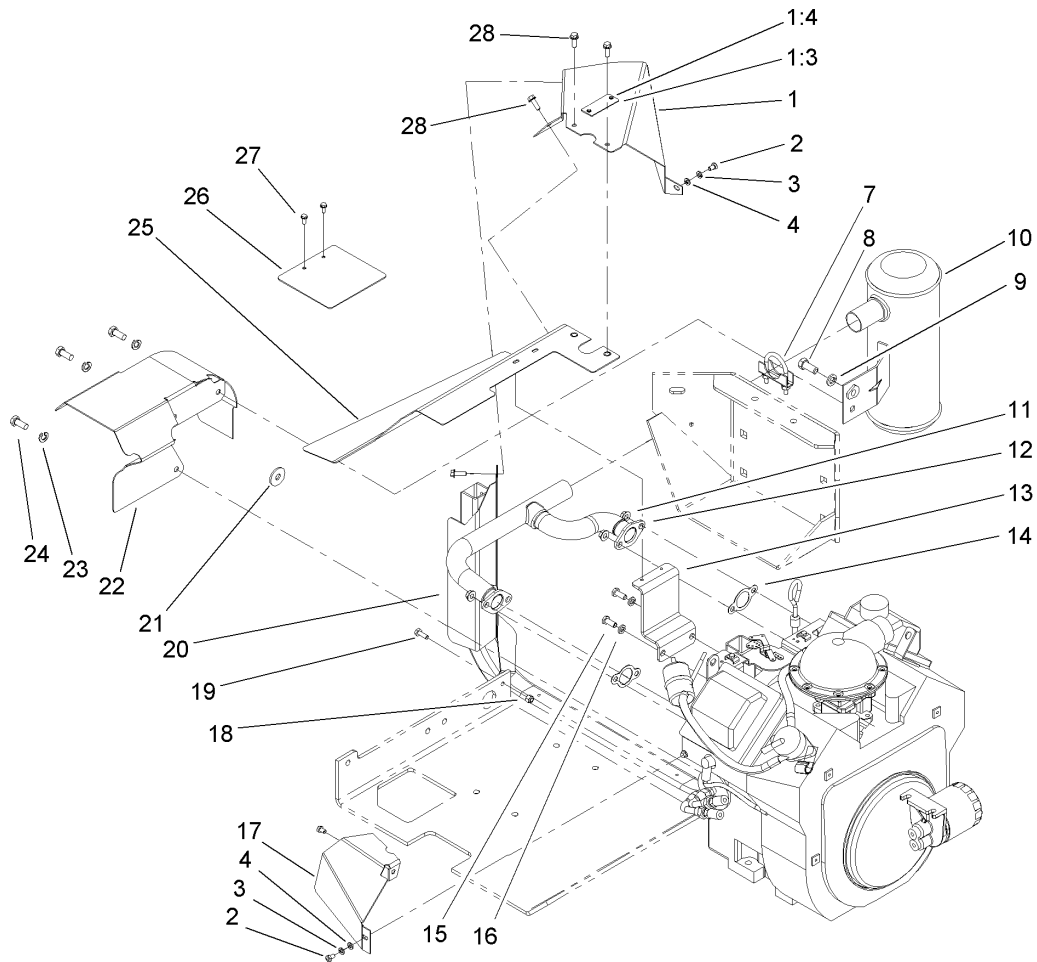
Ref	Part No.	Qty.	Description
1	322-5	4	Screw-HH
2	2411-52	2	Bearing-Rod End, RH
3	3296-29	2	Nut-Lock, NI
4	3296-47	2	Nut-Lock, NI
5	323-4	4	Screw-HH
6	27-2320	2	Bearing
7	94-9515	1	Shaft-Control
8	3296-39	8	Nut-Lock, NI
9	104-5141	2	Damper-Bidirectional
10	104-5113-03	1	Channel-Mount, Control
11	33024-00	4	Nut-Lock
12	94-9524	1	Spacer-Control
13	323-6	4	Screw-HH
14	32121-103	2	Pin-Spring
15	104-7795	1	LH Control Handle ASM
15:1	94-9490	1	Grip-Cushion
16	9202574	2	Washer-Flat
17	104-5115	1	RH Control Handle ASM
17:1	94-9490	1	Grip-Cushion
17:3	256-76	2	Bushing
17:4	302-5	1	Fitting-Grease
18	3256-39	1	Washer-Flat
19	2411-53	2	Bearing-Rod End, LH
20	3220-20	2	Nut-Jam

Ref	Part No.	Qty.	Description
21	94-4717	1	Rod-Control, RH
22	3220-2	2	Nut-Jam
23	94-9594-03	1	Control Hub ASM
24	94-4718	1	Rod-Control, LH



Seat Assembly

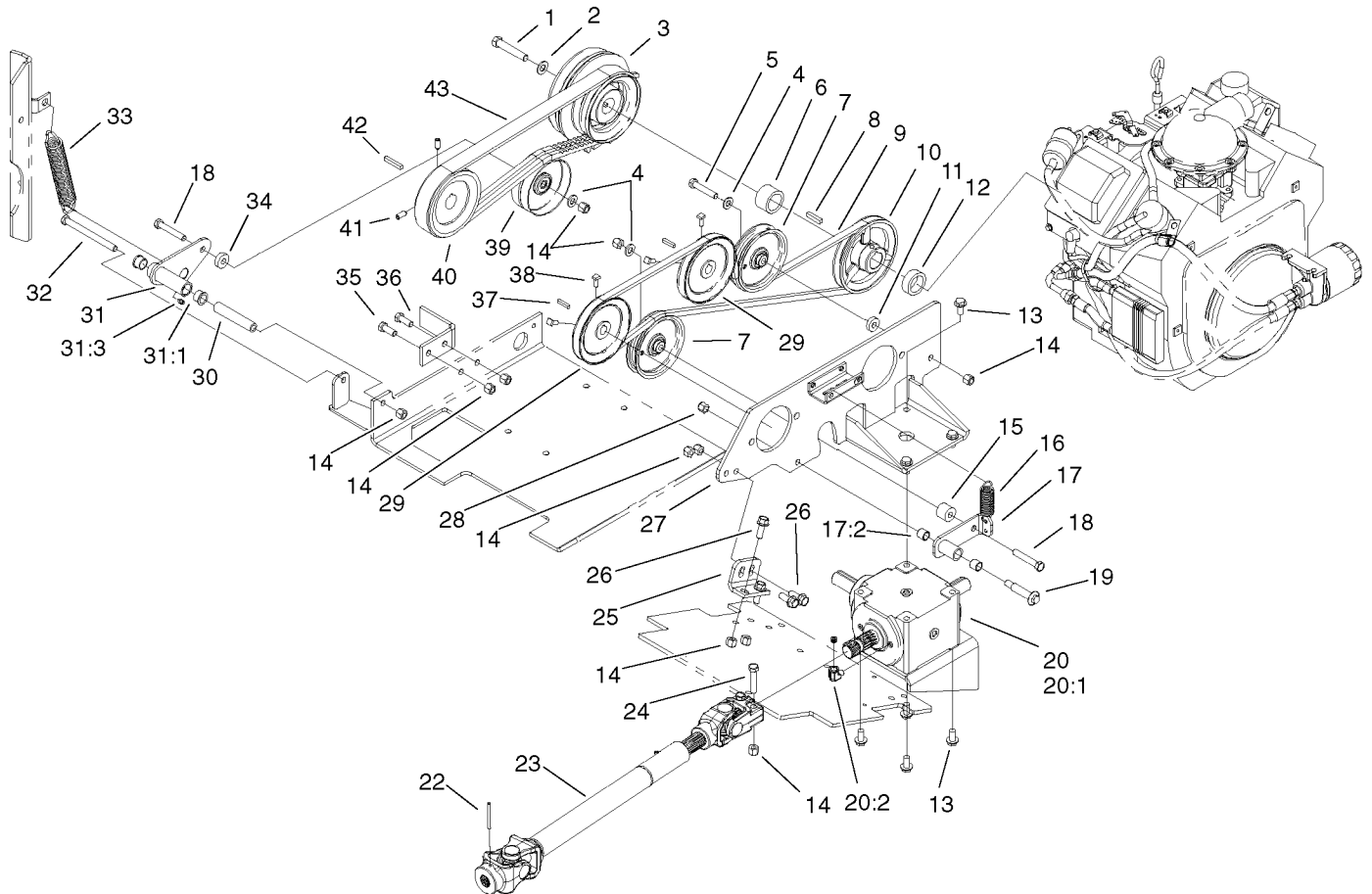
Ref	Part No.	Qty.	Description				
1	92-6280	1	Seat ASM				
1:1	92-6534	1	Shell				
1:2	92-6533	1	Kit-Cushion, Seat				
1:3	351-78	1	Edging				
1:4	92-6282	1	Switch-Seat				
1:5	321-3	2	Screw-HH				
1:6	351-80	1	Clip				
2	98-1985	1	Latch ASM				
3	32144-14	2	Screw-HWH				
4	3230-2	1	Bolt-CARR				
5	94-9529-01	1	Seat Plate ASM				
6	104-0390	1	Decal-Instructional				
7	105-1603	1	Decal-Service, Ofz				
9	3256-2	5	Washer-Flat				
10	3253-4	4	Washer-Lock				
11	322-3	4	Screw-HH				
12	3296-29	1	Nut-Lock, NI				
13	98-4371	1	Cable-Seat				
14	323-7	2	Screw-HH				
15	3256-24	2	Washer-Flat				
16	52-2480	2	Spacer-Wheel				
17	3296-39	2	Nut-Lock, NI				
18	3256-6	1	Washer-Flat				
19	3290-355	1	Pin-Hair				



Exhaust Assembly

Ref	Part No.	Qty.	Description
1	98-1968	1	Rear Heat Baffle ASM
1:3	80-9350	1	Plate-Hot Surface
1:4	3269-8	2	Rivet
2	42-9430	2	Bolt-Washer
3	48-8020	2	Washer-Spring
4	33093-00	2	Washer-Flat
7	2112-11	1	Clamp-Muffler
8	324-4	1	Screw-HH
9	3253-6	1	Washer-Lock
10	94-9495	1	Muffler
11	92-6780	4	Nut-HF
12	94-9494	1	Manifold
13	94-9561	1	Bracket-Shield, Manifold
14	93-0350	2	Gasket-Exhaust
15	33114-020	2	Screw-HH
16	3253-4	2	Washer-Lock
17	98-1349	1	Baffle-Heat, Front
18	3296-42	1	Nut-Lock, NI
19	321-4	1	Screw-HH
20	98-1329	1	Baffle-Heat, Middle
21	2844	1	Washer
22	98-1326	1	Baffle-Heat, Lower
23	3253-5	3	Washer-Lock
24	323-5	3	Screw-HH

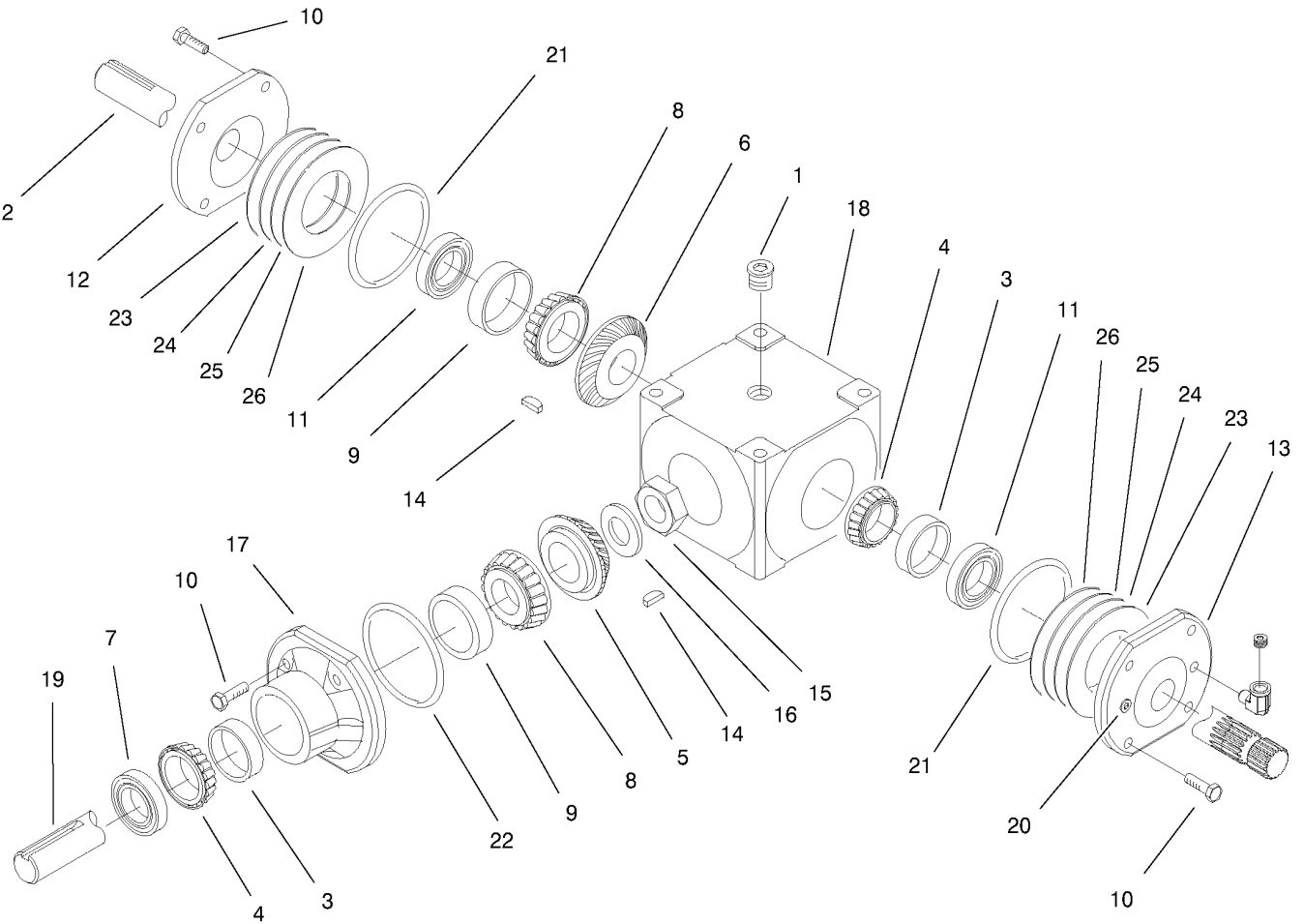
Ref	Part No.	Qty.	Description
25	98-1967	1	Top Heat Baffle ASM
26	98-1979	1	Panel-Access, Baffle
27	32144-112	2	Screw-HWH
28	3234-4	4	Screw-HHF



PTO / Hydro Drive Assembly

Ref	Part No.	Qty.	Description
1	3212-10	1	Screw-HH
2	3256-25	1	Washer-Flat
3	104-7756	1	Clutch
4	3256-24	3	Washer-Flat
5	323-10	1	Screw-HH
6	94-4689	1	Spacer-Shaft, Engine
7	93-1622	2	Pulley-Idler
8	13-2840	1	Key-Square
9	94-4607	1	V-Belt
10	94-4628	1	Pulley-Engine
11	9202204	1	Washer
12	94-4688	1	Spacer-Shaft, Engine
13	3234-1	8	Screw-HHF
14	3296-39	13	Nut-Lock, NI
15	94-4792	1	Spacer-Arm, Idler
16	94-9599	1	Spring-Extension
17	95-1950	1	Idler Arm ASM
17:2	256-154	2	Bushing
18	323-11	2	Screw-HH
19	27-6230	1	Bolt-Wheel
20	104-2433	1	Gearbox ASM
20:1		1	Gearbox-PTO
20:2	2811-7	1	Elbow
22	32121-48	1	Pin-Spring

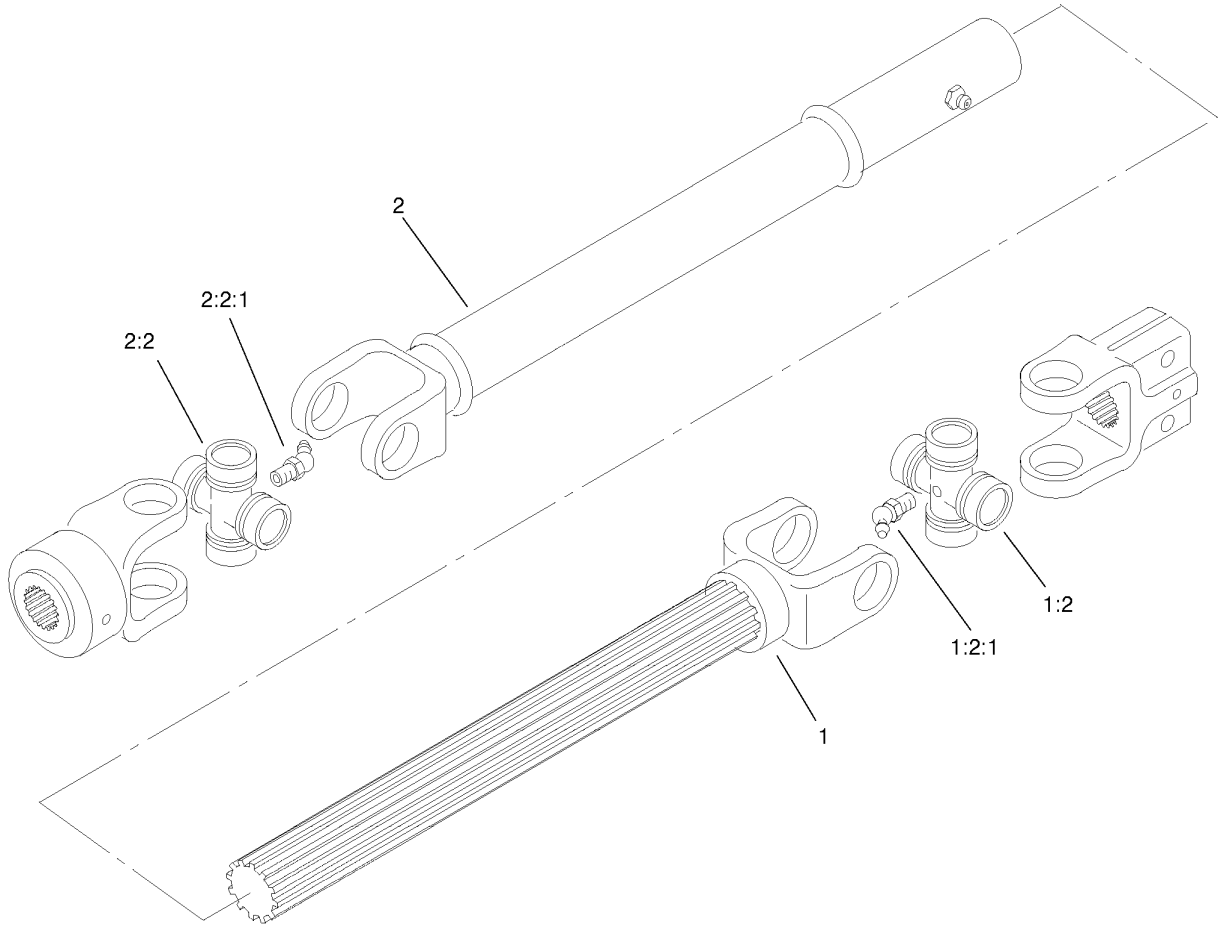
Ref	Part No.	Qty.	Description
23	94-4722	1	Shaft-Drive
24	323-19	2	Screw-HH
25	94-4787-03	1	Mount-Plate, Pump
26	3234-11	4	Screw-HHF
27	104-7785-03	1	Pump Mount ASM
28	3296-6	1	Nut-Lock
29	80-8170	2	Pulley-Pump, Traction
30	100-5837	1	Spacer-Idler
31	100-5840	1	Idler Arm ASM
31:1	109859	2	Bushing
31:3	302-58	1	Fitting-Grease
32	323-23	1	Screw-HH
33	104-7794	1	Spring-Extension
34	94-4685	1	Spacer-Idler
35	323-6	2	Screw-HH
36	98-1301-03	1	Stop-Clutch
37	80-6090	2	Key-Pump
38	3241-5	4	Screw-Set
39	104-7791	1	Pulley-Flat
40	94-4629	1	Pulley-Clutch
41	3246-6	2	Screw-Set, HSH
42	67-7490	1	Key-Square
43	99-0219	1	Belt-V, Banded



PTO / Gearbox Assembly

Ref	Part No.	Qty.	Description
1	100-5812	3	Plug
2	104-2423	1	Shaft-Cross
3	100-4571	2	Bearing-Cup
4	100-4572	2	Bearing-Cone
5	100-5814	1	Gear-Spiral, RH
6	100-5815	1	Gear-Spiral, LH
7	100-4575	1	Seal
8	100-5816	2	Bearing-Cone
9	100-5817	2	Bearing-Cup
10	100-5818	12	Screw-HH
11	100-5819	2	Seal
12	100-5820	1	Cap-End
13	100-5821	1	End Cap W/ Drain Plugs
14	100-5822	2	*obs* Key
15	100-5823	1	Nut-Lock
16	100-5824	1	Washer
17	100-5825	1	Housing-Pinion
18	100-5826	1	Case
19	104-2424	1	Shaft-Pinion
20	100-4583	2	Plug
21	100-5847	2	O-Ring
22	100-5848	1	O-Ring
23	100-7757	1	Shim-Green (.003)
24	100-7758	1	Shim-Blue (.005)

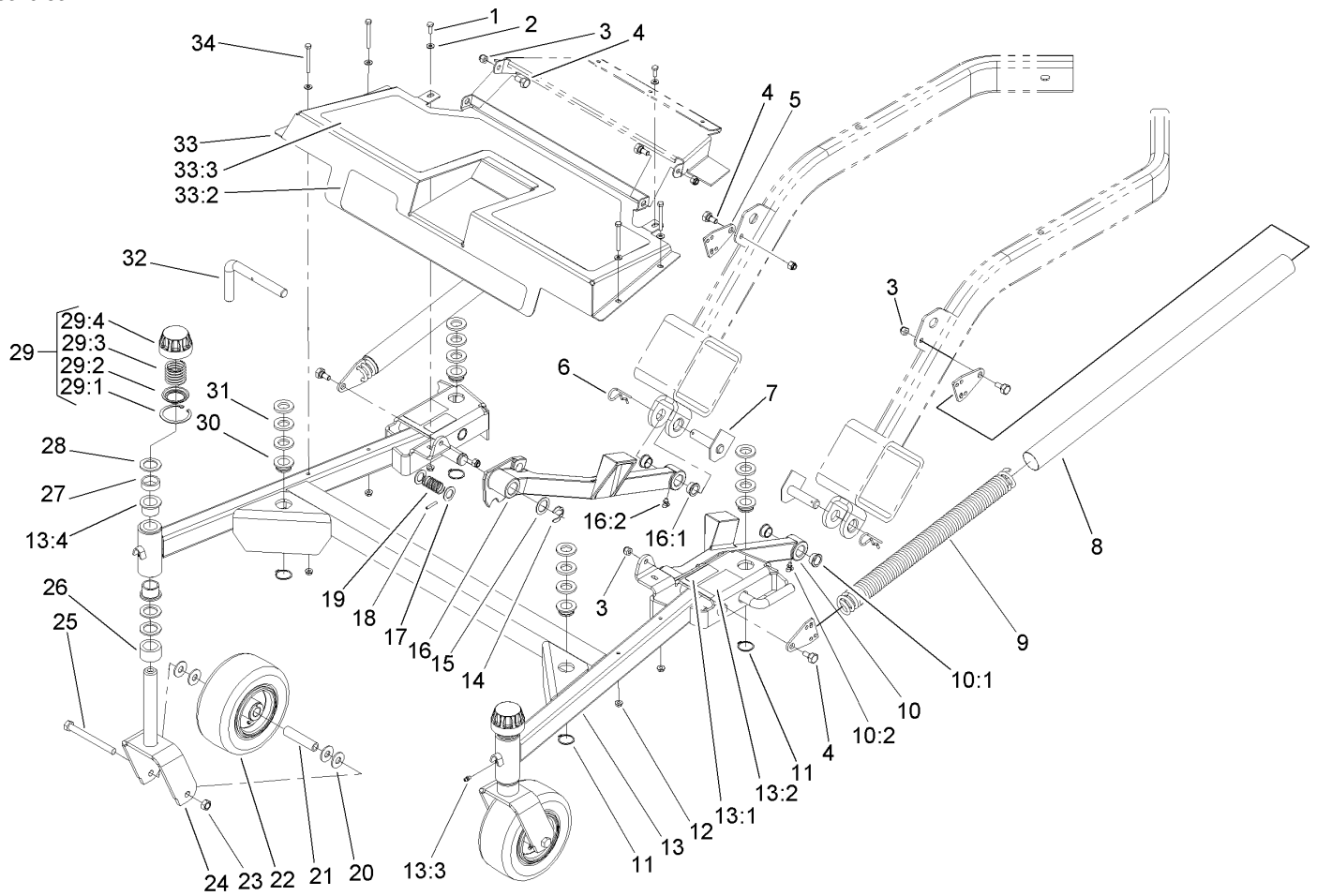
Ref	Part No.	Qty.	Description
25	100-7759	1	Shim - Brown (.010)
26	100-7760	1	Shim - Yellow (.020in)



Drive Shaft Assembly No. 94-4722

Ref	Part No.	Qty.	Description
1	100-7765	1	Joint And Shaft Half ASM
1:2	54-9180	1	U-Joint Kit
1:2:1	62-3820	1	Fitting-Grease
2	100-7766	1	Joint And Tube Half ASM
2:2	54-9180	1	U-Joint Kit
2:2:1	62-3820	1	Fitting-Grease

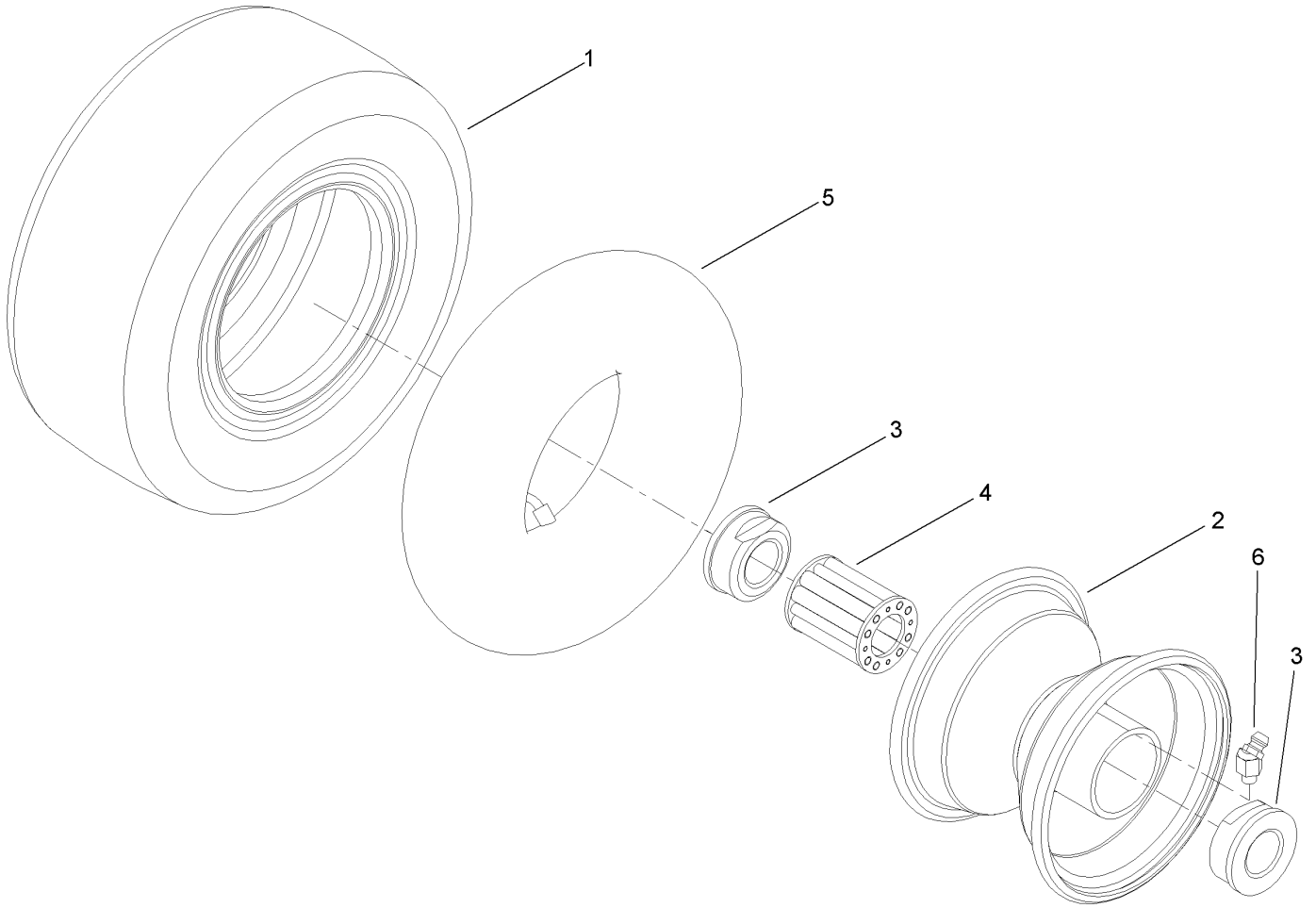
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Carrier Frame Assembly

Ref	Part No.	Qty.	Description
1	321-4	2	Screw-HH
2	3256-22	6	Washer-Flat
3	3296-39	6	Nut-Lock, NI
4	46-3380	6	Bolt-Shoulder
5	94-4750	4	Plate-End, Spring
6	3290-343	2	Pin-Hair
7	94-4755	2	Pivot Pin ASM
8	94-9550	2	Cover-Spring
9	94-4664	2	Spring-Extension
10	105-1645	1	LH Pusharm ASM
10:1	27-9080	2	Bearing-Flange
10:2	302-60	1	Fitting-Grease
11	32120-33	4	Ring-Retaining
12	32128-33	6	Nut-HF
13	100-7780	1	Carrier Frame ASM
13:1	55-4300	2	Decal-Warning
13:2	100-7769	2	Decal-Adjustment, Cutting Height
13:3	302-5	2	Fitting-Grease
13:4	94-1291	4	Bushing
14	32151-91	2	Ring-Retaining
15	9202514	2	Washer
16	105-1646	1	RH Pusharm ASM
16:1	27-9080	2	Bearing-Flange
16:2	302-60	1	Fitting-Grease

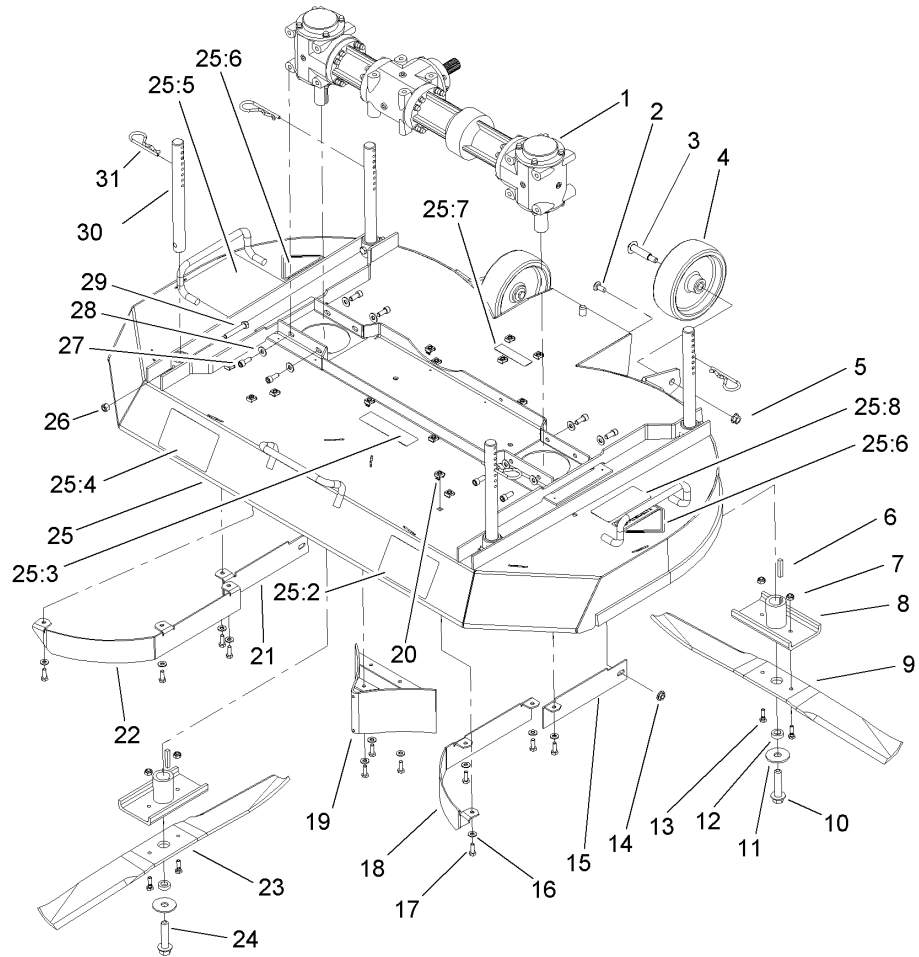
Ref	Part No.	Qty.	Description
17	9202254	4	Washer
18	32121-79	2	Pin-Roll
19	98-1339	2	Spring-Compression
20	3256-6	8	Washer-Flat
21	68-8980	2	Spanner-Tire
22	99-1268	2	Castor Wheel ASM
23	32153-5	2	Nut-Lock, Side
24	99-0295-01	2	Castor Fork ASM
25	325-19	2	Screw-HH
26	93-1167	2	Spacer-Castor
27	63-0070	2	Spacer
28	3-6781	6	Washer-Thrust
29	92-8862	2	HOC Cap ASM
29:1	92-5581	1	Ring-Retaining
29:2	92-5583	1	Washer-Cap
29:3	92-5584	1	Spring-Compression
29:4	92-8861	1	Cap-HOC
30	1-513336	4	Bushing-Deck
31	1-513338	12	Washer-Flat
32	100-2389	2	Pin-Pivot
33	100-7774	1	Footrest ASM
33:2	100-7770	1	Decal
33:3	100-7775	1	Pad-Footrest
34	321-15	4	Screw-HH



Caster Wheel Assembly No. 99-1268

Ref	Part No.	Qty.	Description
1	93-9939	1	Tire
2	100-2348	1	Rim ASM
3	62-5580	2	Bearing-Outside
4	62-5570	1	Bearing-Roller
5	100-5832	1	Tube
6	302-11	1	Fitting-Lube, 45 DEG

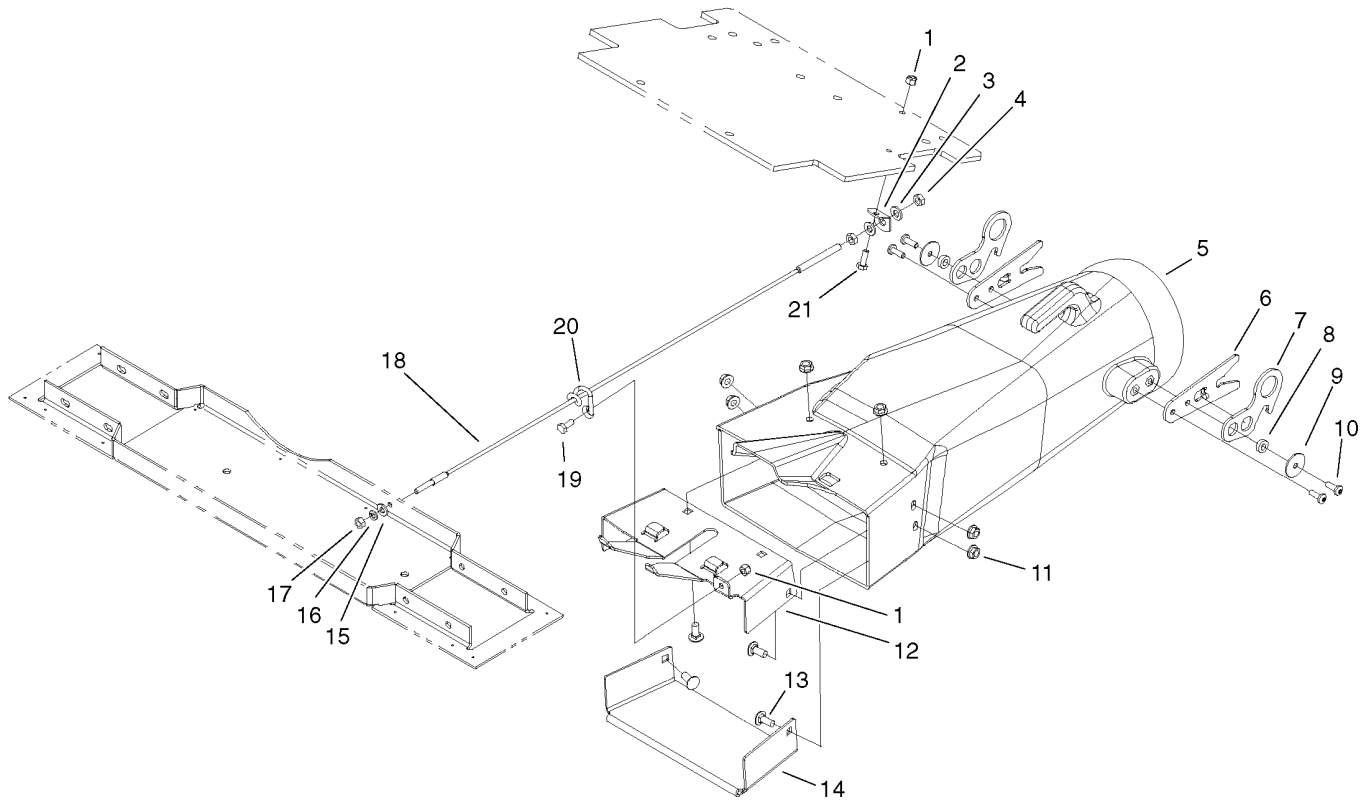
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Deck Assembly

Ref	Part No.	Qty.	Description
1	105-6172	1	Gearbox Service Kit
2	3230-23	2	Screw-CARR
3	92-1057	2	Bolt-Shoulder
4	95-4102	2	Wheel
5	32128-21	2	Nut-HF
6	67-7490	2	Key-Square
7	3296-16	4	Nut-Lock, NI
8	98-0810-01	2	Blade Retainer ASM
9	99-4942	1	Blade-25in, LH
10	92-5816	1	Bolt-Blade
11	86-1990	2	Washer
12	99-0217	2	Spacer
13	99-0283	4	Bolt-Shear
14	32128-13	2	Nut-HF
15	104-0388-01	1	Bracket-Discharge, LH
16	3256-22	15	Washer-Flat
17	321-4	15	Screw-HH
18	98-3015-01	1	Baffle-LH
19	100-9655-01	1	Center Baffle ASM
20	32115-5	15	Nut-Retained
21	104-0389-01	1	Bracket-Discharge, RH
22	98-3016-01	1	Baffle-RH
23	99-4941	1	Blade-25in, RH
24	104-2444	1	Bolt-Blade, LH Thread

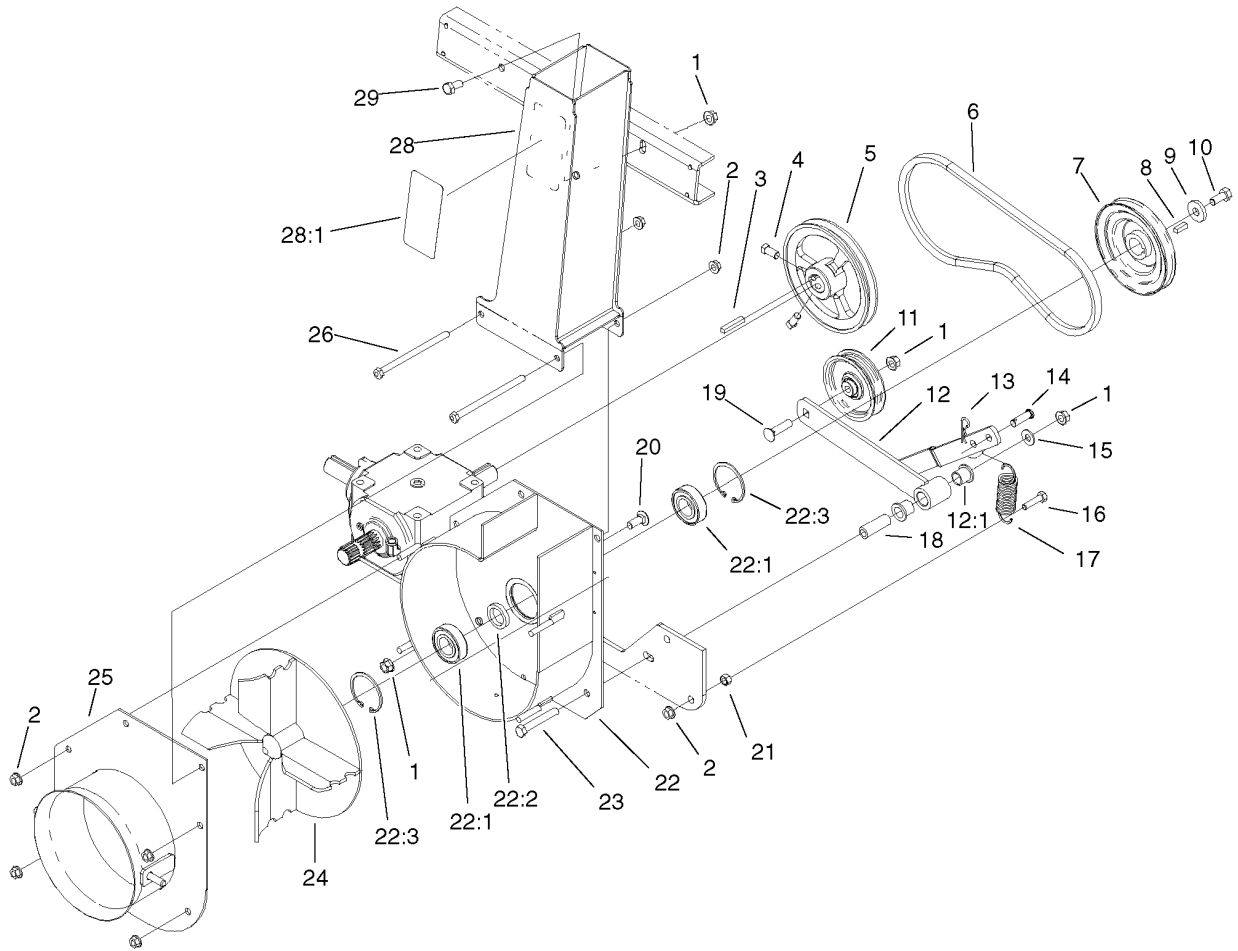
Ref	Part No.	Qty.	Description
25	104-0371	1	Deck ASM
25:2	100-7788	1	Decal-Dds
25:3	100-5809	1	Decal-Transmission Fluid
25:4	106-7463	1	Decal
25:5	98-1304	1	Decal-Danger
25:6	43-8480	2	Decal-Danger
25:7	80-8760	1	Decal-Danger
25:8	68-8340	1	Decal-Torque
26	3296-29	4	Nut-Lock, NI
27	104-0356	8	Screw-HSH
28	100-2400	8	Washer
29	322-10	4	Screw-HH
30	100-2393	4	Pin-Deck
31	3290-256	4	Pin-Hair



Plenum Assembly

Ref	Part No.	Qty.	Description
1	3296-42	2	Nut-Lock, NI
2	98-3035	1	Bracket-Spring
3	3256-23	2	Washer-Flat
4	3218-2	2	Nut-Jam
5	104-2412	1	Plenum
6	104-0350	2	Plate-Guide
7	100-7799	2	Plate-Latch
8	104-0351	2	Spacer
9	3256-55	2	Washer-Flat
10	614267	4	Screw-Torx
11	32128-35	6	Nut-HF
12	104-0385-03	1	Plate-Plenum, Top
13	3230-23	6	Screw-CARR
14	104-0386-03	1	Plate-Plenum, Bottom
15	3256-22	1	Washer-Flat
16	3253-3	1	Washer-Lock
17	3217-5	1	Nut-Hex
18	104-0396	1	Cable-Tension
19	321-3	1	Screw-HH
20	104-2405	1	Guide-Cable
21	321-4	1	Screw-HH

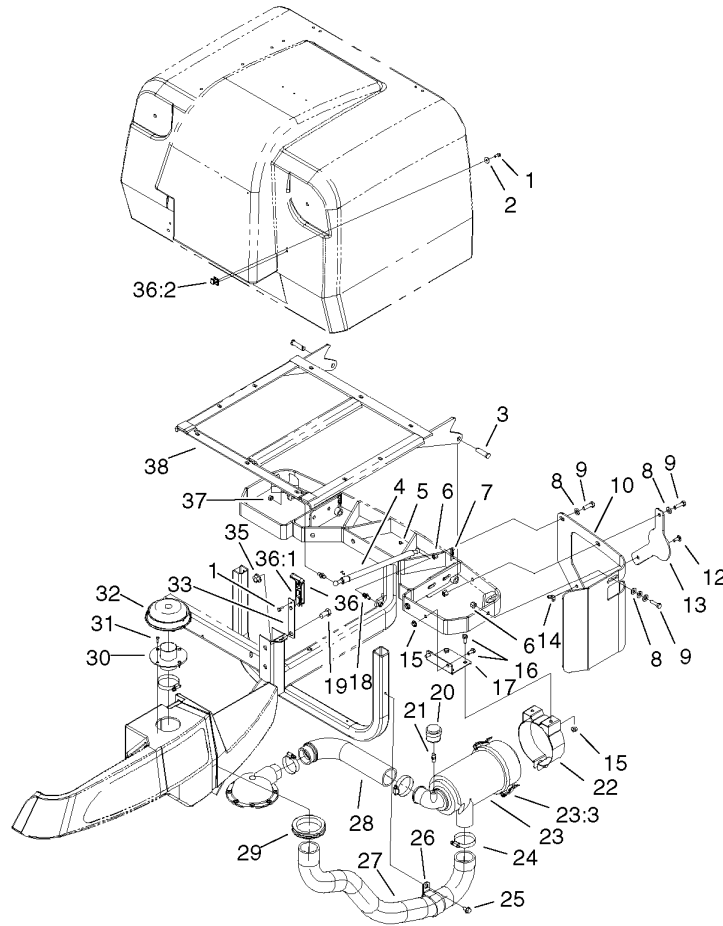
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Blower Assembly

Ref	Part No.	Qty.	Description
1	32128-21	4	Nut-HF
2	32128-25	7	Nut-HF
3	67-7490	1	Key-Square
4	3242-4	2	Screw-Set, SQH
5	94-4630	1	Pulley-Gearbox
6	19-2650	1	V-Belt
7	99-0287	1	Pulley-Impeller
8	20-9540	1	Key-Square
9	65-8680	1	Washer-Thrust, Plain
10	323-5	1	Screw-HH
11	56-4920	1	Pulley-Idler
12	105-1626	1	Idler Arm ASM
12:1	256-90	2	Bushing-Flange
13	3290-467	1	Pin-Hair
14	283-2	1	Pin-Clevis
15	3256-3	1	Washer-Flat
16	322-6	1	Screw-HH
17	67-1440	1	Spring-Extension
18	95-6448	1	Spacer
19	3231-4	1	Screw-CARR
20	3231-2	1	Screw-CARR
21	3217-6	1	Nut-Hex
22	105-1627	1	Blower Housing ASM
22:1	251-82	2	Bearing-Ball

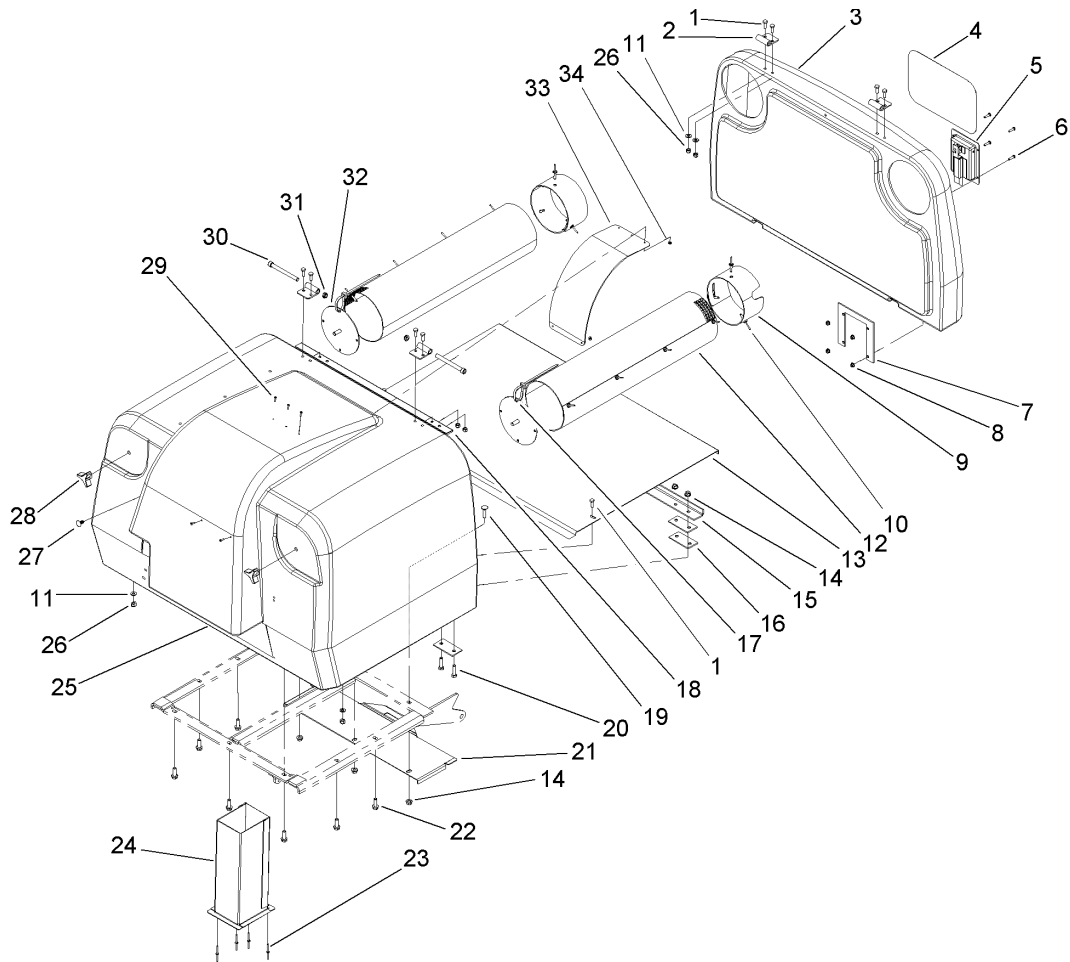
Ref	Part No.	Qty.	Description
22:2	95-6427	1	Spacer-Bearing
22:3	32120-8	2	Ring-Snap
23	323-12	1	Screw-HH
24	99-0296-03	1	Impeller ASM
25	100-7795-03	1	Cover ASM
26	322-29	2	Screw-HH
28	105-1661	1	Impeller Chute ASM
28:1	79-0360	1	Decal-Danger
29	323-4	1	Screw-HH



Air Cleaner and Bagger Frame Assembly

Ref	Part No.	Qty.	Description
1	3290-134	3	Screw
2	3256-61	1	Washer-Flat
3	283-40	2	Pin-Clevis
4	98-3043	1	Spring-Gas
5	98-3044	2	Clip-Safety
6	3296-39	3	Nut-Lock, NI
7	3290-355	2	Pin-Hair
8	3256-24	5	Washer-Flat
9	323-7	3	Screw-HH
10	104-0355-03	1	Guard-Filter, Air
12	3230-23	1	Screw-CARR
13	104-0364-03	1	Plate-Cover
14	32103-29	1	Nut-Wing
15	32128-13	4	Nut-HF
16	322-3	4	Screw-HH
17	100-2412-03	1	Bracket
18	88-6770	2	Stud-Ball
19	325-4	1	Screw-HH
20	104-7755	1	Indicator-Filter, Air
21	94-1416	1	Indicator Adapter ASM
22	100-2435	1	Bracket
23	100-2434	1	Cleaner-Air
①23:1	100-4557	1	Filter-Safety
①23:2	100-4556	1	Element

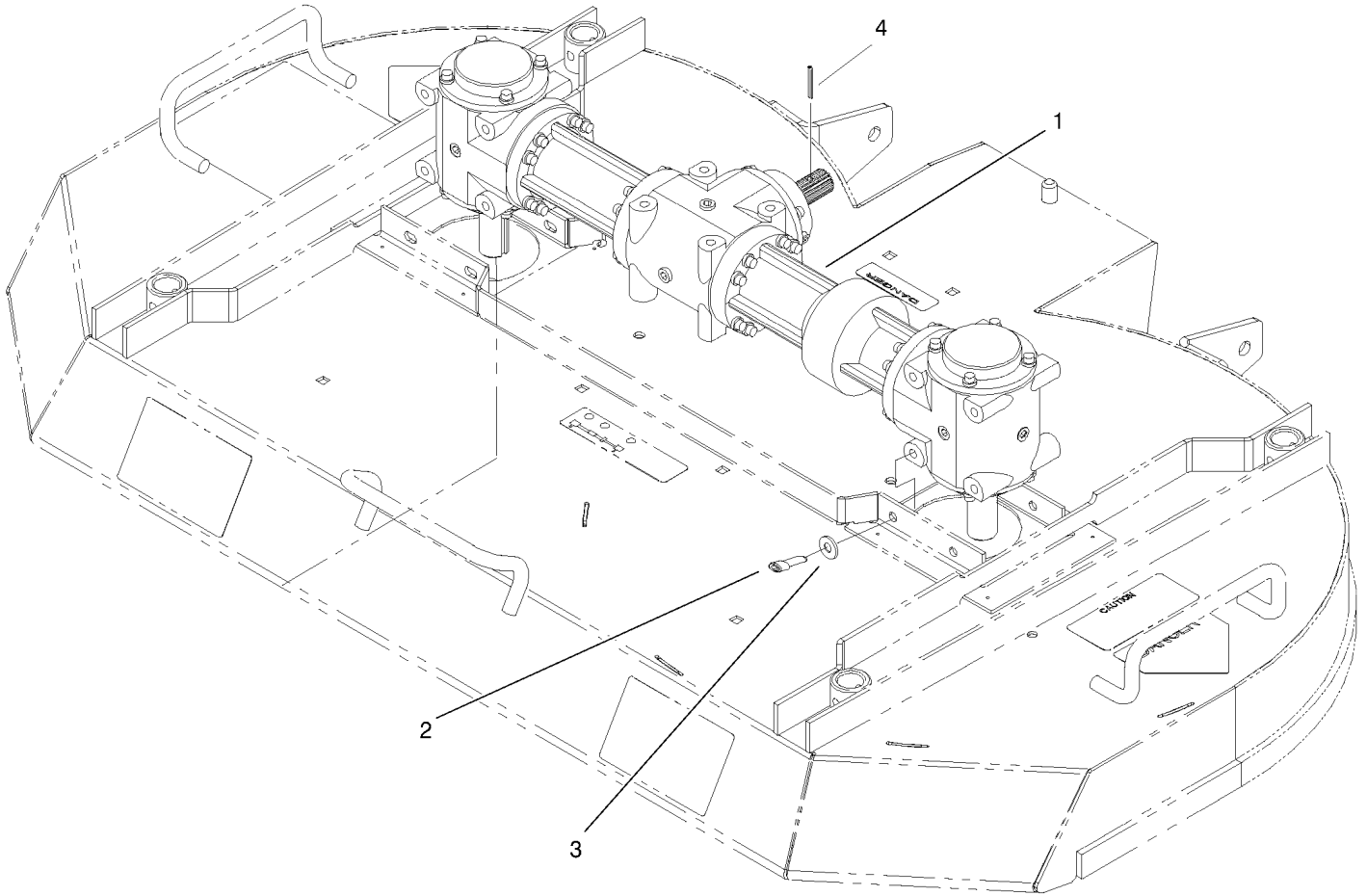
Ref	Part No.	Qty.	Description
23:3	99-3174	2	Clip-Cleaner, Air
①23:4	99-3175	1	Valve-Ejector, Dust
24	2412-130	4	Clamp-Hose
25	32144-14	1	Screw-HWH
26	2412-102	1	R-Clamp
27	100-2405	1	Hose
28	100-2406	1	Hose
29	240-8	1	Grommet-Rubber
30	100-2411-03	1	Flanged Connector ASM
31	32144-124	4	Screw-PPH
32	100-2436	1	Hood
33	105-1664	1	Plate-Latch
35	32128-23	1	Nut-HF
36	94-5626	1	Latch-Draw, Flexible
36:1	100-5806	1	Handle-Latch
36:2	100-5807	1	Keeper-Latch
37	32152-1	2	Nut-Lock, Cone
38	104-2432-03	1	Grass Bin Frame ASM



Bagger Assembly

Ref	Part No.	Qty.	Description
1	321-4	10	Screw-HH
2	98-3027-03	4	Hinge
3	100-9617	1	Cover-Bin
4	67-7310	1	Decal
5	100-9631	1	Lever-Latch
6	104-2408	4	Screw-Head, Button
7	100-9632-03	1	Plate-Latch
8	32128-17	4	Nut-Lock, Flange
9	100-5845	2	Ring-Support
10	104-1417	14	Rivet-Plastic
11	3256-22	8	Washer-Flat
12	95-6441	2	Screen
13	100-4550-03	1	Floor-Hopper
14	32128-25	14	Nut-HF
15	98-0849-03	1	Flange-Bin
16	98-3004	6	Spacer
17	3290-378	8	Tie-Cable
18	98-3036-03	1	Angle-Bin
19	3230-3	3	Screw-CARR
20	322-6	4	Screw-HH
21	100-7773-03	1	Plate-Latch
22	3234-17	7	Screw-HHF
23	98-7310	4	Rivet
24	95-6482-03	1	Chute ASM

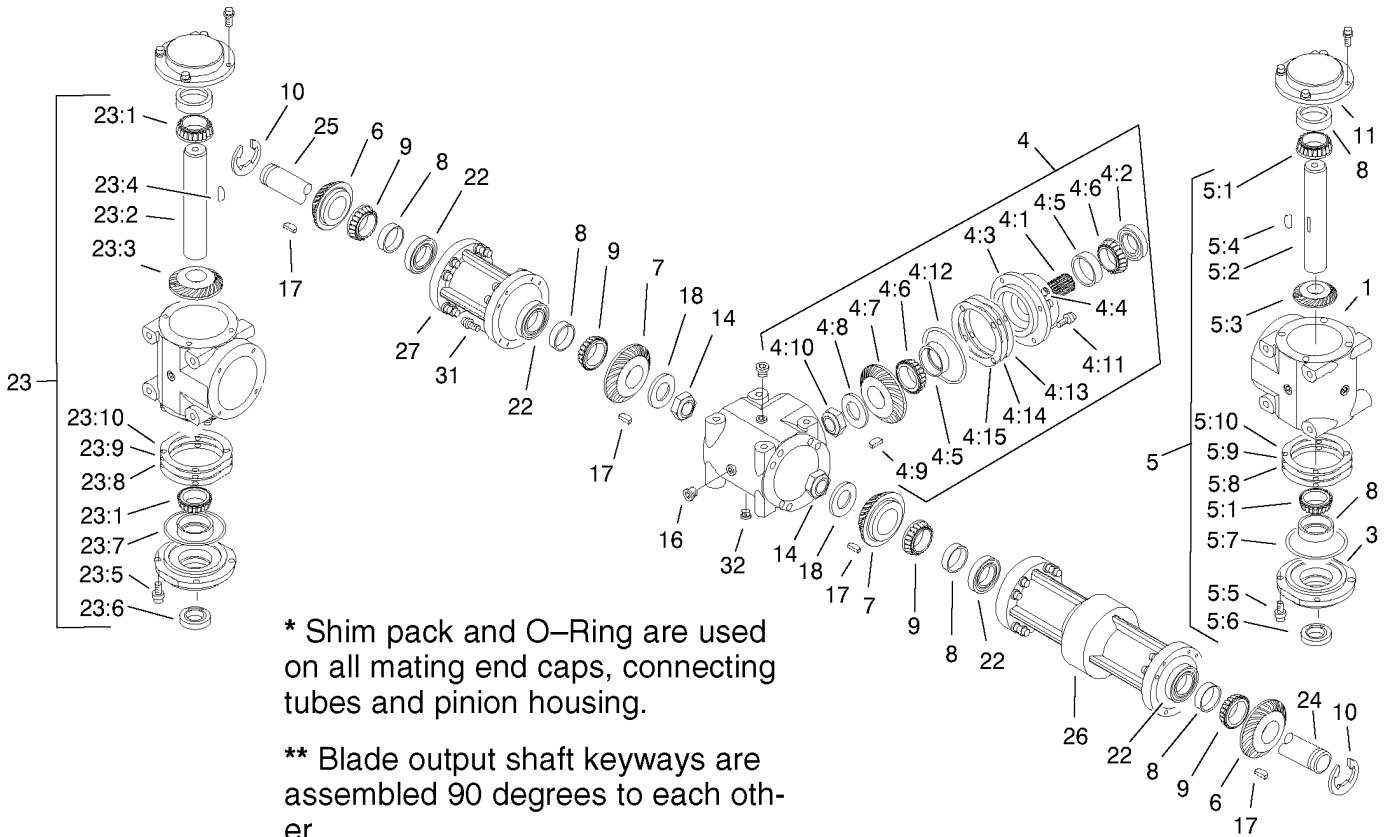
Ref	Part No.	Qty.	Description
25	104-2417	1	Bin-Grass
26	3296-42	10	Nut-Lock, NI
27	104-0395	1	Plug-Plastic
28	233-52	2	Knob
29	3269-17	5	Rivet-Pop
30	3274-102	2	Screw-HSH
31	3296-59	2	Nut-Lock, NI
32	95-6444-03	2	Plate ASM
33	100-4552	1	Plate-Wear
34	3256-12	5	Washer-Flat



Gearbox Kit Assembly No. 104-2446

Ref	Part No.	Qty.	Description
1		1	Gearbox ASM
2	104-0356	8	Screw-HSH
3	100-2400	8	Washer
4	32121-48	1	Pin-Spring

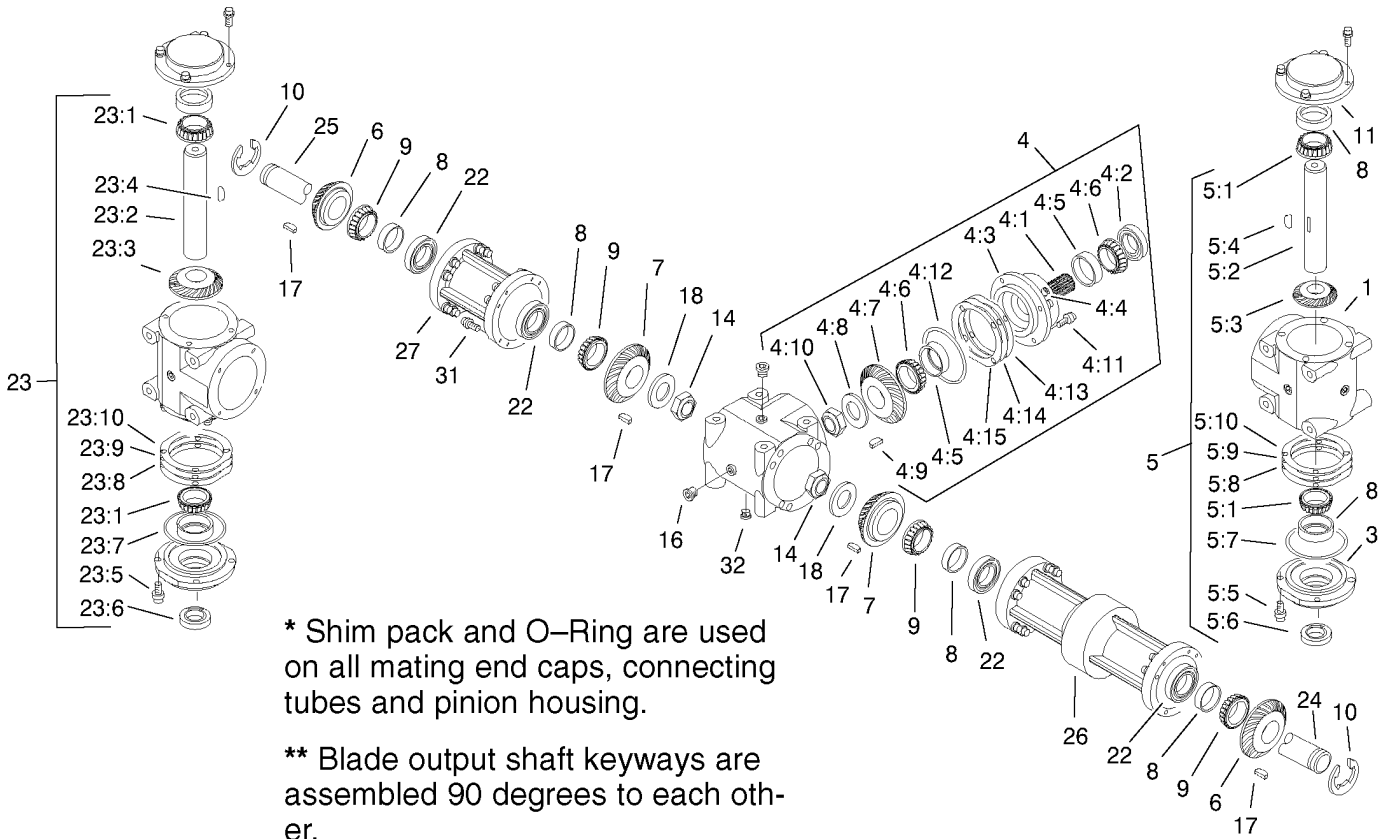
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Gearbox Assembly

Ref	Part No.	Qty.	Description
1	100-4564	3	Case
3	100-4566	2	Cap - End, Open
4	100-7755	1	Splined Pinion ASM
4:1	100-4567	1	Shaft - Input, Splined
4:2	100-4575	1	Seal
4:3	100-4565	1	Housing - Pinion
4:4	100-4583	1	Plug
4:5	100-4571	2	Bearing-Cup
4:6	100-4572	2	Bearing-Cone
4:7	100-4569	1	Gear - 27 Tooth
4:8	100-4581	1	Washer
4:9	100-4580	1	Key-Woodruff
4:10	100-4577	1	Nut-Jam
4:11	100-4578	4	Screw
4:12	100-4582	1	O-Ring
4:13	100-4591	2	Shim - Brown
4:14	100-4592	1	Shim - Blue
4:15	100-4593	1	Shim - Green
5	100-7754	1	LH Shaft ASM
5:1	100-4572	2	Bearing-Cone
5:2	100-4568	1	Shaft - Cross, A/d
5:3	100-4570	1	Gear - 29 Tooth
5:4	100-4580	1	Key-Woodruff
5:5	100-4578	4	Screw

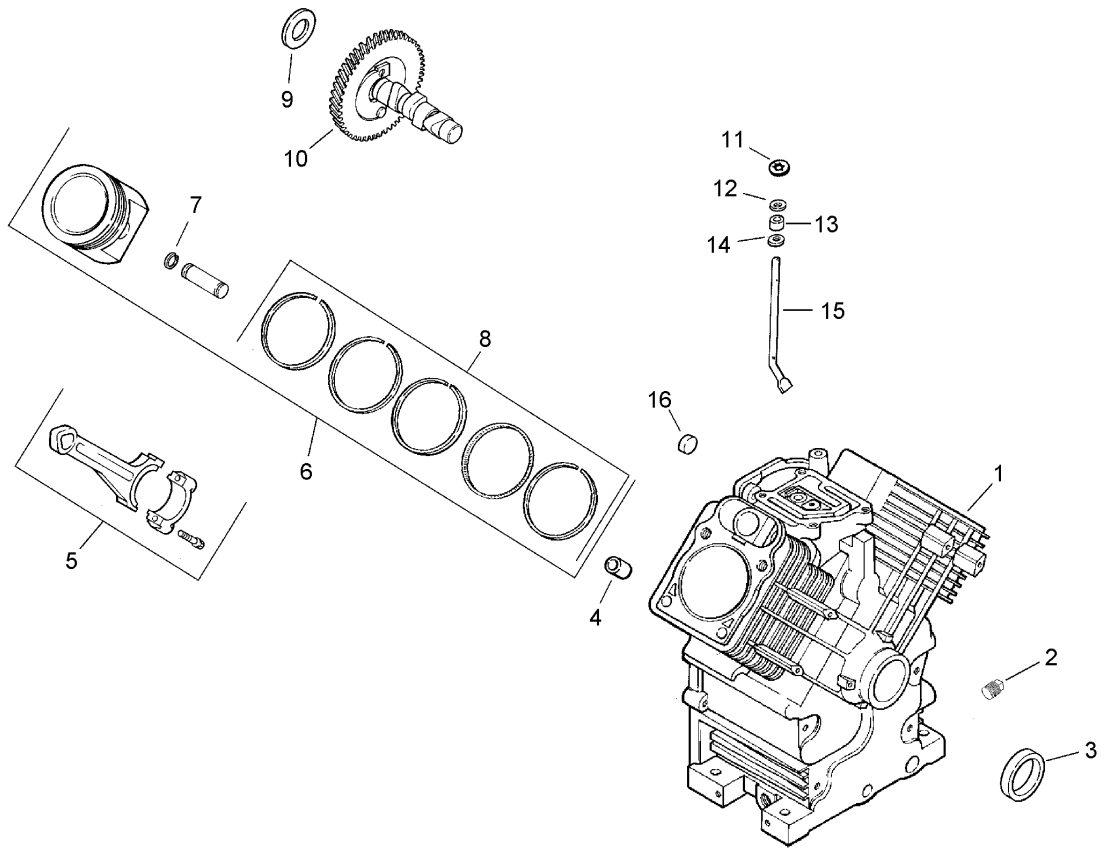
Ref	Part No.	Qty.	Description
5:6	100-4576	1	Seal
5:7	100-4582	1	O-Ring
5:8	100-4591	2	Shim - Brown
5:9	100-4592	1	Shim - Blue
5:10	100-4593	1	Shim - Green
6	100-4569	3	Gear - 27 Tooth
7	100-4570	4	Gear - 29 Tooth
8	100-4571	10	Bearing-Cup
9	100-4572	10	Bearing-Cone
10	100-4573	2	Clip-Retaining
11	100-4574	2	Cap - End, Closed
14	100-4577	3	Nut-Jam
16	100-4579	8	Plug
17	100-4580	7	Key-Woodruff
18	100-4581	3	Washer
22	100-4585	4	Seal
23	104-2427	1	RH Shaft ASM
23:1	100-4572	2	Bearing-Cone
23:2	104-2422	1	Shaft - Cross, B/d
23:3	100-4570	1	Gear - 29 Tooth
23:4	100-4580	1	Key-Woodruff
23:5	100-4578	4	Screw
23:6	100-4576	1	Seal
23:7	100-4582	1	O-Ring



Gearbox Assembly (continued)

Ref	Part No.	Qty.	Description
23:8	100-4591	2	Shim - Brown
23:9	100-4592	1	Shim - Blue
23:10	100-4593	1	Shim - Green
24	100-4587	1	Shaft - Connecting, Long
25	100-4588	1	Shaft - Connecting, Short
26	100-4589	1	Flange - Connecting, Long
27	100-4590	1	Flange - Connecting, Short
31	100-4594	32	Screw
32	100-4595	1	Plug-Magnetic

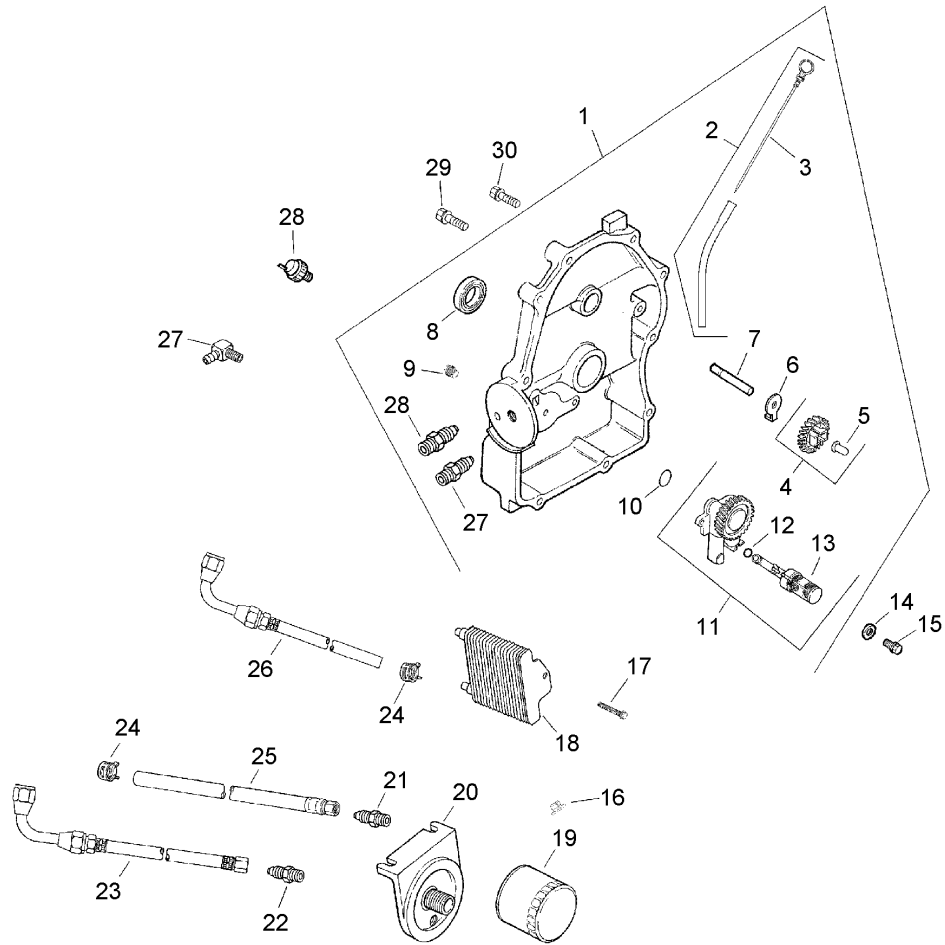
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Group 2 - Crankcase Assembly Kohler CH25S 68696

Ref	Part No.	Qty.	Description
1		1	Crankcase (Use: Short Block Or Miniblock)
2	25 139 57-S	2	Plug-Solid, 3/8in N.p.t.f. SQH
3	24 032 01-S	1	Seal-Oil, Front
4	24 380 13-S	6	Pin-Locating
5	24 067 13-S	2	Rod-Connecting (Std.)
5	24 067 14-S	2	Rod-Connecting (.25)
6	24 874 08-S	2	Piston W/ring Set (Std.) (Includes 7,8)
6	24 874 16-S	2	Piston W/ring Set (.08) (Includes 7,8)
7	24 018 01-S	4	Retainer-Pin, Piston
8	24 108 05-S	2	Ring Set (Std. And .08)
9	12 422 09-S	1	Shim-Camshaft (Red)
9	12 422 13-S	1	Shim-Camshaft (Black)
9	12 422 07-S	1	Shim-Camshaft (White)
9	12 422 08-S	1	Shim-Camshaft (Blue)
9	12 422 10-S	1	Shim-Camshaft (Yellow)
9	12 422 11-S	1	Shim-Camshaft (Green)
9	12 422 12-S	1	Shim-Camshaft (Gray)
10	24 012 10-S	1	Camshaft
11	24 018 09-S	1	Ring-Retainer
12	M-931010-S	1	Washer-Nylon (Top)
13	28 032 09-S	1	Seal-Cross Shaft, Governor
14	24 468 15-S	1	Washer (Bottom)

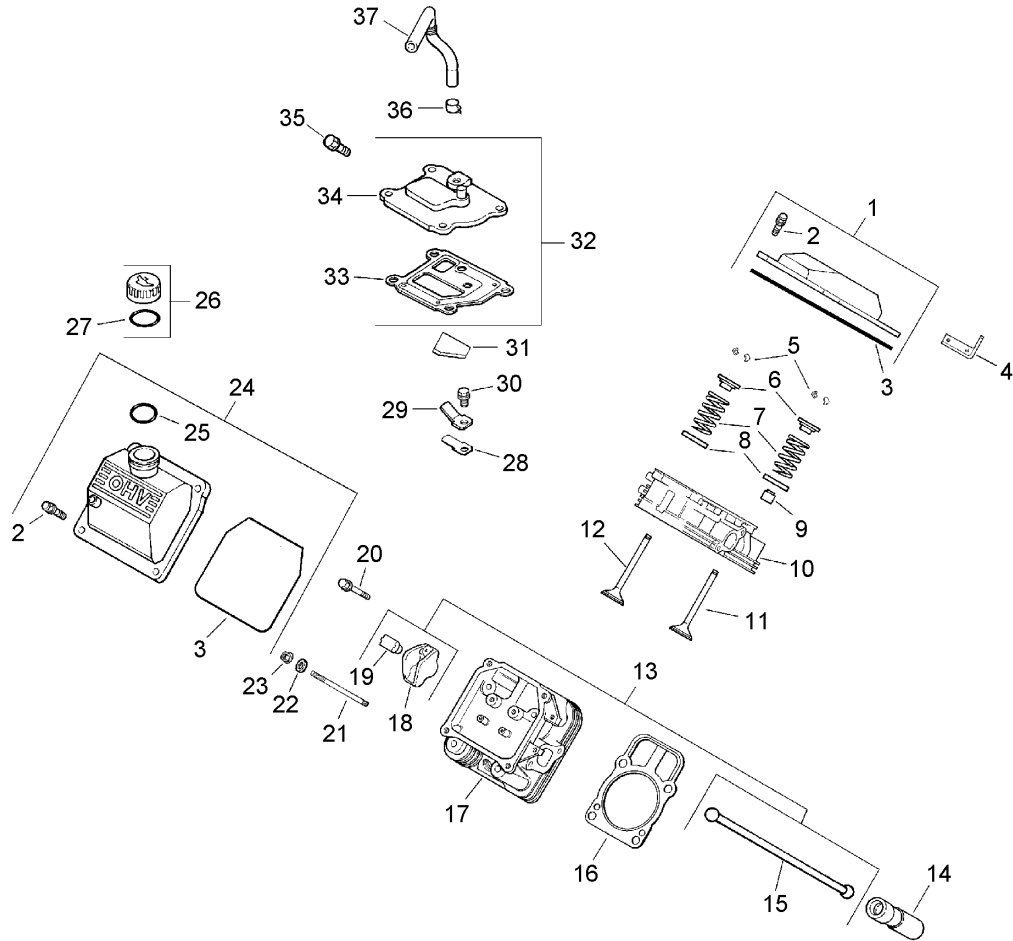
Ref	Part No.	Qty.	Description
15	24 144 33-S	1	Shaft-Cross, Governor
16	52 139 09-S	1	Plug-Cup



Group 3 - Oil Pan/Lubrication Assembly Kohler CH25S 68696

Ref	Part No.	Qty.	Description
①	24 009 96-S	1	Closure Plate Kit (Includes 2-13)
②	24 755 121-S	1	Dipstick And Tube Kit (Includes 3)
③	24 038 10-S	1	Dipstick
④	24 043 12-S	1	Governor Gear Kit (Includes 5)
⑤	12 380 01-S	1	Pin-Regulating, Governor
⑥	52 448 02-S	1	Tab-Locking
⑦	12 144 02-S	1	Shaft-Gear, Governor
⑧	52 032 08-S	1	Seal-Oil (Pto End)
⑨	25 139 60-S	2	Plug-Pipe, 1/8in Allen Head
⑩	24 153 08-S	1	O-Ring
⑪	24 393 10-S	1	Oil Pump ASM (Includes 12,13)
⑫	24 153 01-S	1	O-Ring (Oil Pick-Up)
⑬	24 381 04-S	1	Pick Up-Oil
⑭	M-631005-S	2	Washer-Plain, 6mm
⑮	M-645025-S	2	Screw-Hf, M6x1.0x25
⑯	24 100 01-S	2	Nut-Plastic
⑰	24 086 12-S	1	Screw-Hex. Cap, 18mm
⑱	24 594 12-S	1	Cooler-Oil (Includes 20, 21)
⑲	52 050 02-S	1	Filter-Oil
⑳	25 029 01-S	1	Adapter-Oil Filter, Remote
㉑	52 155 03-S	1	Connector-Hose
㉒	52 136 02-S	1	Nipple-Metallic
㉓	24 326 19-S	1	Hose-Oil
㉔	24 237 10-S	2	Clamp-Hose

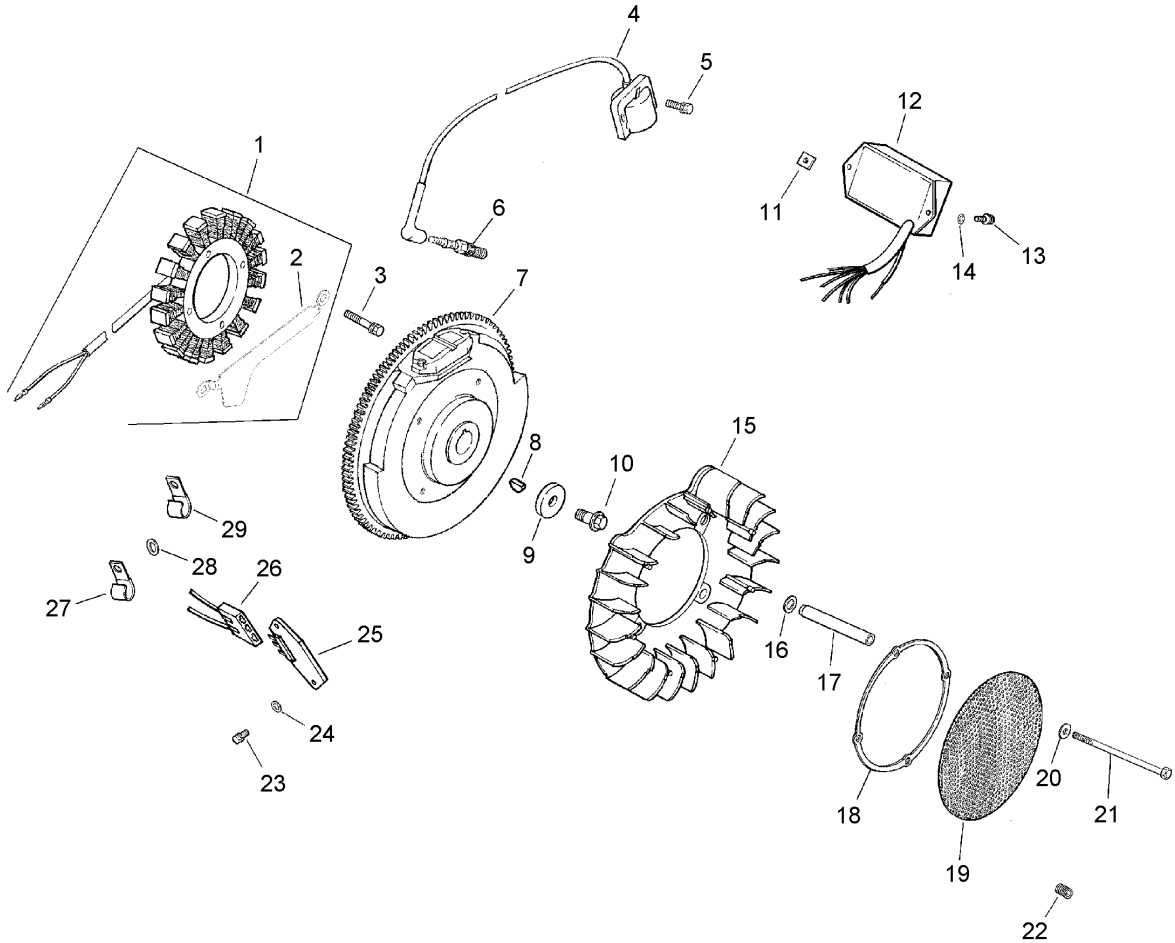
Ref	Part No.	Qty.	Description
㉕	24 326 60-S	1	Hose-Oil
㉖	24 326 33-S	1	Hose-Oil
㉗	25 155 02-S	1	Connector
㉘	24 099 03-S	1	Switch-Pressure, Oil
㉙	24 086 16-S	9	Screw-Hf, M8x1.25x45
㉚	24 086 17-S	1	Screw-Hf, M8x1.25x45
①⑥	24 113 25-S	1	Decal-Cooler, Oil
①⑦	25 454 03-S	1	Tie-Wire



Group 4 - Head/Valve/Breather Assembly Kohler CH25S 68696

Ref	Part No.	Qty.	Description
❶	24 755 74-S	1	Plain Valve Cover Kit (Includes 2,3)
❷	24 086 32-S	4	Screw-Shoulder, M6x1.0x30
❸	24 153 16-S	1	O-Ring
❹	24 445 01-S	1	Strap-Lifting
❺	12 755 03-S	4	Retainer Kit
❻	12 173 01-S	4	Cap-Spring, Valve
❼	24 089 02-S	4	Spring-Valve
❽	235011-S	4	Retainer-Spring
❾	66 032 05-S	2	Seal-Stem, Valve
❿	24 318 65-S	1	Head ASM (No. 1 Cylinder)
⓫	24 017 01-S	2	Valve-Intake (Std.)
⓫	24 017 02-S	2	Valve-Intake (.25)
⓬	24 016 01-S	2	Valve-Exhaust (Std.)
⓬	24 016 02-S	2	Valve-Exhaust (.25)
⓭	24 755 66-S	1	Valve Train Kit (Includes 15,18,19)
⓮	25 351 01-S	4	Lifter-Valve
⓯	24 411 05-S	4	Rod-Push
⓰	24 041 37-S	2	Gasket-Head, Cylinder
⓱	24 318 66-S	1	Head ASM (No. 2 Cylinder)
⓲	25 186 01-S	4	Arm-Rocker
⓳	24 599 01-S	4	Pivot-Arm, Rocker
⓴	M-640034-S	4	Screw-Hf, M6x1.0x34
⓵	24 072 09-S	8	Stud-M10x1.5x90
⓶	24 468 16-S	8	Washer-Flat

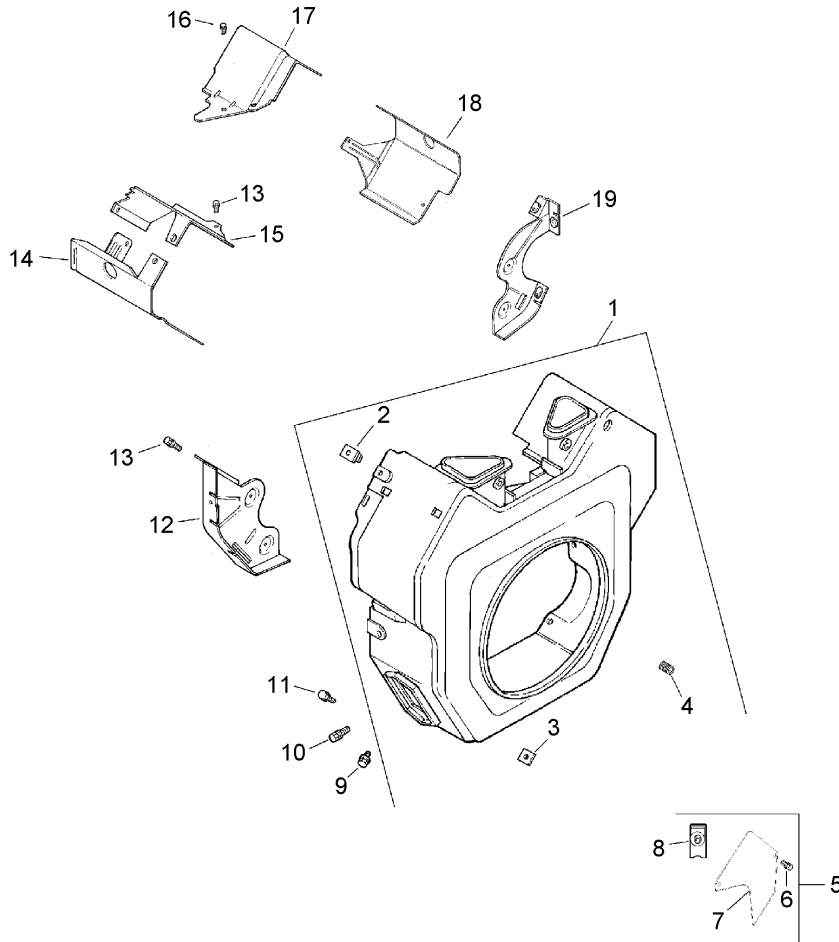
Ref	Part No.	Qty.	Description
⓷	24 100 10-S	8	Nut-Hf, M8x1.25
⓸	24 755 75-S	1	Oil Fill Valve Cover Kit (Includes 2-4,25)
⓹	24 153 09-S	1	O-Ring
⓺	24 755 46-S	1	Oil Fill Cap Kit (Includes 27)
⓻	12 153 03-S	1	O-Ring (Oil Fill Cap)
⓼	24 402 03-S	1	Reed-Breather
⓽	12 018 01-S	1	Retainer-Reed, Breather
⓾	M-545010-S	1	Screw-Hf, M5x0.8x10
⓿	24 050 01-S	1	Filter-Breather
⓿	24 033 01-S	1	Breather Kit (Includes 33,34)
⓿	24 041 23-S	1	Gasket-Breather
⓿	24 096 58-S	1	Cover-Breather
⓿	M-645020-S	4	Screw-Hf, M6x1.0x20
⓿	25 237 14-S	1	Clamp-Hose
⓿	24 326 26-S	1	Hose-Breather



Group 5 - Ignition/Electrical Assembly Kohler CH25S 68696

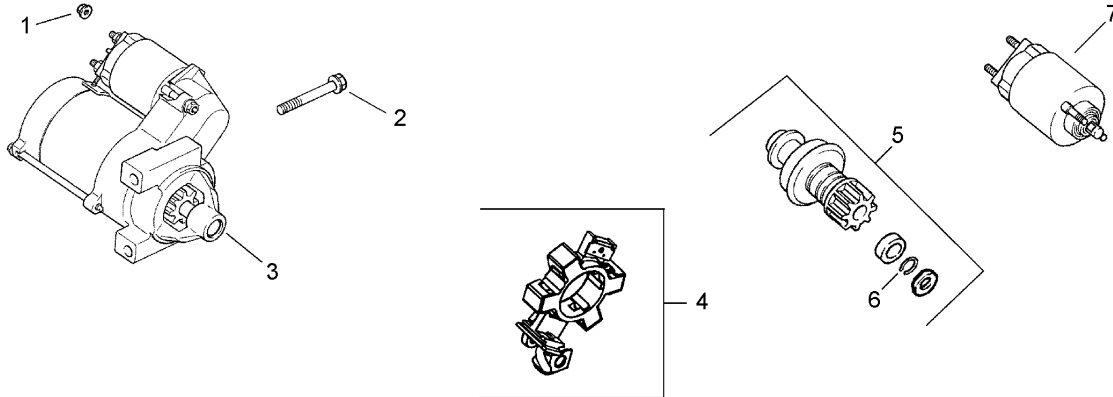
Ref	Part No.	Qty.	Description
❶	54 755 09-S	1	15 Amp Stator Kit (Includes 2)
❷	24 126 71-S	1	Bracket-Wire, Stator
❸	M-548025-S	2	Screw-Hex. Cap, M5x0.8x25
❹	24 584 15-S	2	Module-Ignition
❺	M-561025-S	4	Screw-Hsh, M5x0.8x25
❻	12 132 06-S	2	Spark Plug
❼	24 025 14-S	1	Flywheel
❽	X-42-15-S	1	Key
❾	12 468 03-S	1	Washer-Plain, 3/8in
❿	12 086 14-S	1	Screw-Hf, M10x1.5x46
⓫	24 100 02-S	2	Nut-Plastic
⓬	24 584 09-S	1	Module-Advance, Speed
⓭	24 086 41-S	2	Screw-Phillips Head, 11-16x1/2in
⓮	X-22-11-S	1	Washer-Lock, 1/4in
⓯	24 157 03-S	1	Fan
⓰	24 468 11-S	4	Washer-Spring
⓱	24 112 14-S	4	Spacer
⓲	24 141 06-S	1	Ring-Support
⓳	24 162 25-S	1	Screen-Grass
⓴	X-25-53-S	4	Washer-Plain, 1/4in
⓵	25 086 55-S	4	Screw-Socket Truss Head, Cap
⓶	25 086 43-S	1	Screw-Set
⓷	24 086 18-S	2	Screw-Phillips Head, 11-16x7/8
⓸	X-25-92-S	6	Washer-Plain, 3/16in

Ref	Part No.	Qty.	Description
❷❺	25 403 03-S	1	Rectifier-Regulator, 15 Amp
❷❻	236602-S	1	Connector
❷❼	47 154 01-S	1	Clip-Cable
❷❽	X-25-63-S	1	Washer-Plain, 1/4in
❷❾	48 154 02-S	1	Clip-Cable
❶❶	24 176 16-S	1	Harness-Wiring
❶❷	24 518 12-S	1	Lead-Black (5in, 12 Gauge, Insulated Grip Barrel Eyelet Terminals)
❶❸	25 454 03-S	2	Tie-Wire



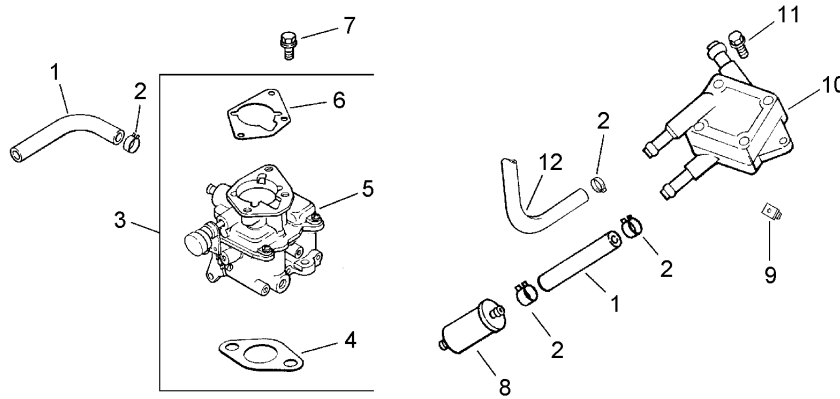
Group 6 - Blower Housing and Baffle Assembly Kohler CH25S 68696

Ref	Part No.	Qty.	Description
1	84 027 03-S	1	Blower Housing ASM (Includes 2-8)
2	24 100 01-S	2	Nut-Plastic
3	24 100 02-S	2	Nut-Plastic
4	25 086 43-S	1	Screw-Set
5	25 755 21-S	1	Access Panel Kit (Includes 6 [qty 4],7,8)
6	M-645016-S	10	Screw-Hf, M6x1.0x16
7	24 096 64-S	2	Cover-Access
8	25 154 02-S	4	Clip
9	M-551016-S	1	Screw-Hf, M5x0.8x16
10	M-545016-S	2	Screw-Hf, M5x0.8x16
11	M-545020-S	4	Screw-Hf, M5x0.8x20
12	24 146 19-S	1	Plate-Backing, No.2 Side
13	M-645016-S	6	Screw-Hf, M6x1.0x16
14	24 063 39-S	1	Baffle-Cylinder Barrel, No.2 Side
15	24 063 17-S	1	Baffle-Valley, No.2 Side
16	M-545010-S	2	Screw-Hf, M5x0.8x10
17	24 063 24-S	1	Baffle-Valley, No. 1 Side
18	24 063 58-S	1	Baffle-Cylinder Barrel, No.1 Side
19	24 146 20-S	1	Plate-Backing, No.1 Side
19	24 113 97-S	1	Decal-25hp



Group 7 - Starting System Assembly Kohler CH25S 68696

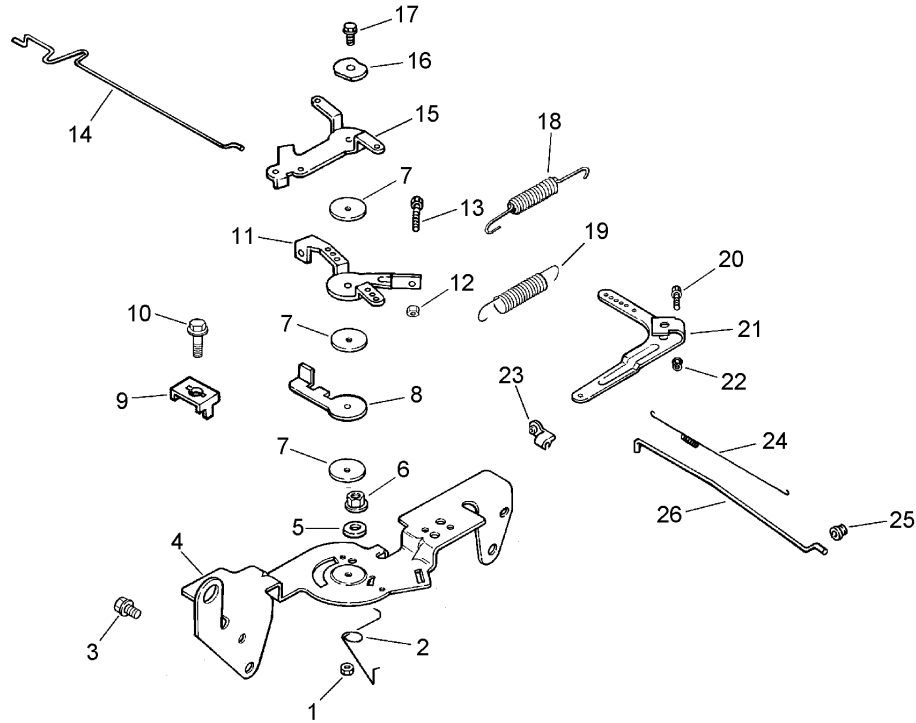
Ref	Part No.	Qty.	Description
①	M-841080-S	1	Nut-Hf, M8x1.25
②	M-839080-S	2	Screw-Hf, M8x1.25x80
③	25 098 08-S	1	Starter Solenoid Shift ASM (Includes 4-7)
④	25 221 01-S	1	Brush Kit
⑤	25 755 33-S	1	Pinion Drive Kit (Includes 6)
⑥	25 141 05-S	1	Ring
⑦	25 435 04-S	1	Solenoid Kit



Group 8 - Fuel System Assembly Kohler CH25S 68696

Ref	Part No.	Qty.	Description
1	25 353 32-S	2	Line-Fuel, 9-1/4in
2	25 237 14-S	6	Clamp-Hose
3	24 853 77-S	1	Carburetor Kit (Includes 4-6)
4	24 041 17-S	1	Gasket-Carburetor
5	24 053 77	1	Carburetor ASM (For Information Only Not Available Separately) (Service With: 24 757 01-S, 24 757 02-S, 24 757 03-S, 24 757 08-S, & 24 757 09-S)
6	24 041 06-S	1	Gasket-Base, Air Cleaner
7	M-651030-S	2	Screw-Hf, M6x1.0x30
8	24 050 02-S	1	Filter-Fuel
9	24 100 01-S	2	Nut-Plastic
10	24 393 16-S	1	Pump-Fuel, Pulse
11	24 086 12-S	2	Screw-Hex. Cap, 18mm
12	24 353 02-S	1	Line-Fuel, 15-1/2in
13	24 757 01-S	1	Solenoid Kit
13	24 757 02-S	1	Float Kit
13	24 757 03-S	1	Carburetor Repair Kit
13	24 757 08-S	1	Accelerator Pump Diaphragm Repair Kit
13	24 757 09-S	1	Accelerator Pump Seal And Bushing Repair Kit
13	25 454 03-S	1	Tie-Wire

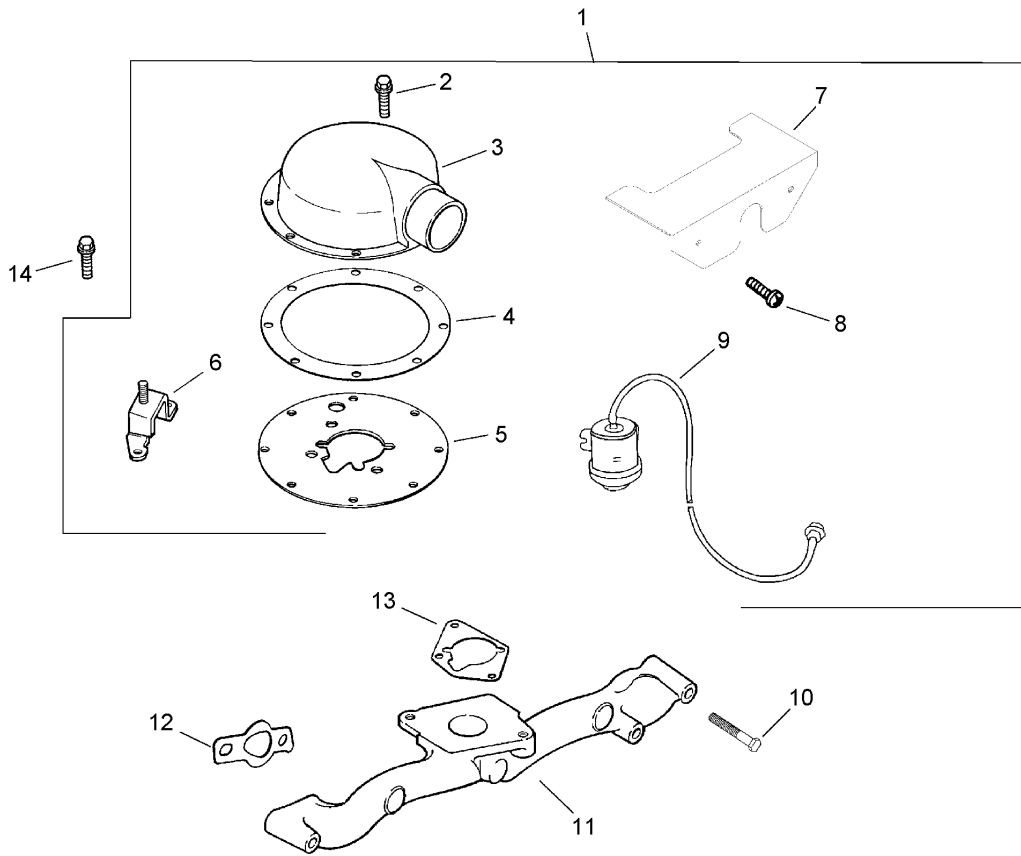
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Group 9 - Engine Control Assembly Kohler CH25S 68696

Ref	Part No.	Qty.	Description
①	M-547050-S	1	Nut-Hex. Lock, M5x0.8
②	24 089 03-S	1	Spring-Return, Choke
③	M-645016-S	4	Screw-Hf, M6x1.0x16
④	24 126 56-S	1	Bracket-Control
⑤	M-541050-S	1	Nut-Hf, M5x0.8
⑥	X-20-1-S	1	Washer-Lock, 1/4in
⑦	24 468 01-S	3	Washer-Plain, 1/4in
⑧	24 090 07-S	1	Lever-Actuator, Throttle
⑨	12 237 01-S	2	Clamp-Cable
⑩	M-545016-S	3	Screw-Hf, M5x0.8x16
⑪	24 090 03-S	1	Lever-Control, Throttle
⑫	M-446030-S	1	Nut-Hf, M4x0.7
⑬	M-401030-S	1	Screw-Hf, M4x0.7x30
⑭	24 079 02-S	1	Linkage-Choke
⑮	24 090 05-S	1	Lever-Choke
⑯	41 468 03-S	1	Washer-Spring, 1/4in
⑰	M-545020-S	1	Screw-Hf, M5x0.8x20
⑱	24 089 51-S	1	Spring-Limiter, Throttle
⑲	24 089 49-S	1	Spring-Governor
⑳	24 211 03-S	1	Bolt-Round Head Sqr Neck, M6x1.0x25
㉑	24 090 33-S	1	Lever-Governor
㉒	M-641060-S	1	Nut-Hf, M6x1.0
㉓	25 158 11-S	1	Bushing-Retaining, Linkage

Ref	Part No.	Qty.	Description
㉔	24 089 01-S	1	Spring-Linkage
㉕	25 158 08-S	1	Bushing-Linkage, Throttle
㉖	24 079 01-S	1	Linkage-Throttle



Group 10 - Air Intake/Filtration Assembly Kohler CH25S 68696

Ref	Part No.	Qty.	Description
1	24 743 26-S	1	Heavy Duty Air Cleaner Kit (Includes 2-9, 24 853 77-S, & 24 113 97-S)
2	M-645016-S	7	Screw-Hf, M6x1.0x16
3	24 029 28-S	1	Adapter-Intake, Air
4	24 041 38-S	1	Gasket-Adapter, Air Cleaner
5	24 029 35-S	1	Plate-Adapter
6	24 126 21-S	1	Bracket-Base, Air Cleaner
7	24 314 25-S	1	Shield-Debris
8	24 086 06-S	2	Screw-Phillips Head, 11-16x3/4in
9	25 755 24-S	1	Air Filter Gauge Kit
10	25 086 84-S	4	Screw-Hf, M6x1.0x55
11	24 164 14-S	1	Manifold-Intake
12	24 041 01-S	2	Gasket-Manifold, Intake
13	24 041 06-S	1	Gasket-Base, Air Cleaner
14	M-639016-S	3	Screw-Hf, M6x1.0x16
15	24 853 77-S	1	Carburetor Kit
16	25 113 27-S	1	Decal-Cleaner, Air
17	24 113 97-S	1	Decal-25hp

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