Form Number 3350-333

62in Side Discharge Mower
Groundsmaster® 200 Series

Model No. 30551 - 240000001 and up.

Parts Catalog

Ordering Replacement Parts

To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers

Each Identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1, 6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustrations and in part lists.

Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

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Part Description Abbreviations

Part descriptions in this catalog may include the following abbreviations.

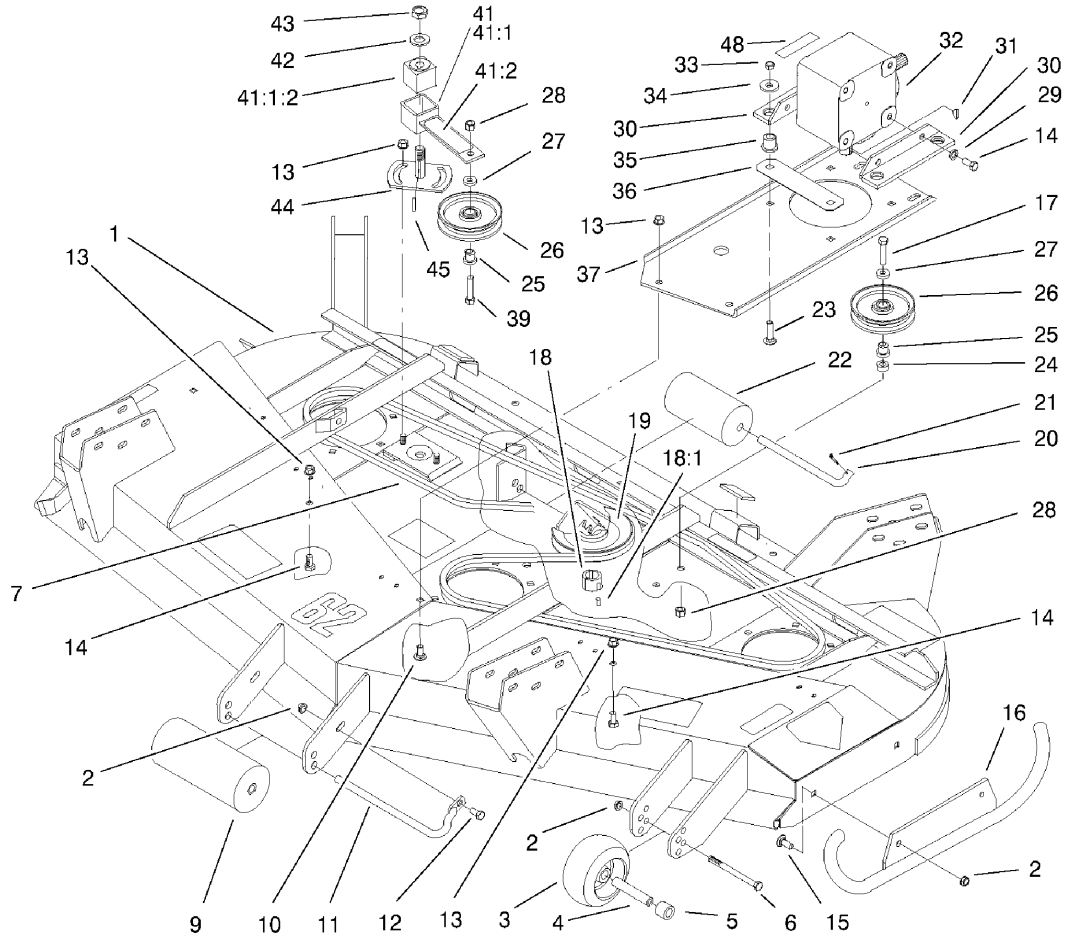
AR. . . . . as required
ASM. . . . . assembly
CARR. . . . . carriage
DEG. . . . . degrees
FH. . . . . flat head
GA. . . . . gauge
HF. . . . . hex flange
HH. . . . . hex head
HHF. . . . . hex head flange
HHFTF. . . . . hex head flange thread forming
HJ. . . . . hex jam
HLH. . . . . hex lag head
HOC. . . . . height-of-cut
HS. . . . . hex
HSBH. . . . . hex socket button head
HSFH. . . . . hex socket flat head
HSH. . . . . hex socket head
HWH. . . . . hex washer head
HWHTF. . . . . hex washer head thread forming
HYD. . . . . hydraulic
INC. . . . . incorporated
LH. . . . . left hand
NI. . . . . nylon insert
PPH. . . . . phillips pan head
PTH. . . . . phillips truss head
PTO. . . . . power take off
RH. . . . . right hand
SFH. . . . . slotted fillister head
SHH. . . . . slotted hex head
SHWH. . . . . slotted hex washer head
SPH. . . . . slotted pan head
SQH. . . . . square head
SRH. . . . . slotted round head
STD. . . . . standard
TAP. . . . . self tapping
TTH. . . . . torx truss head
WH. . . . . wing head

Footnotes

❶ Not illustrated
❷ Not serviced separately
❸ Optional Equipment

Contents

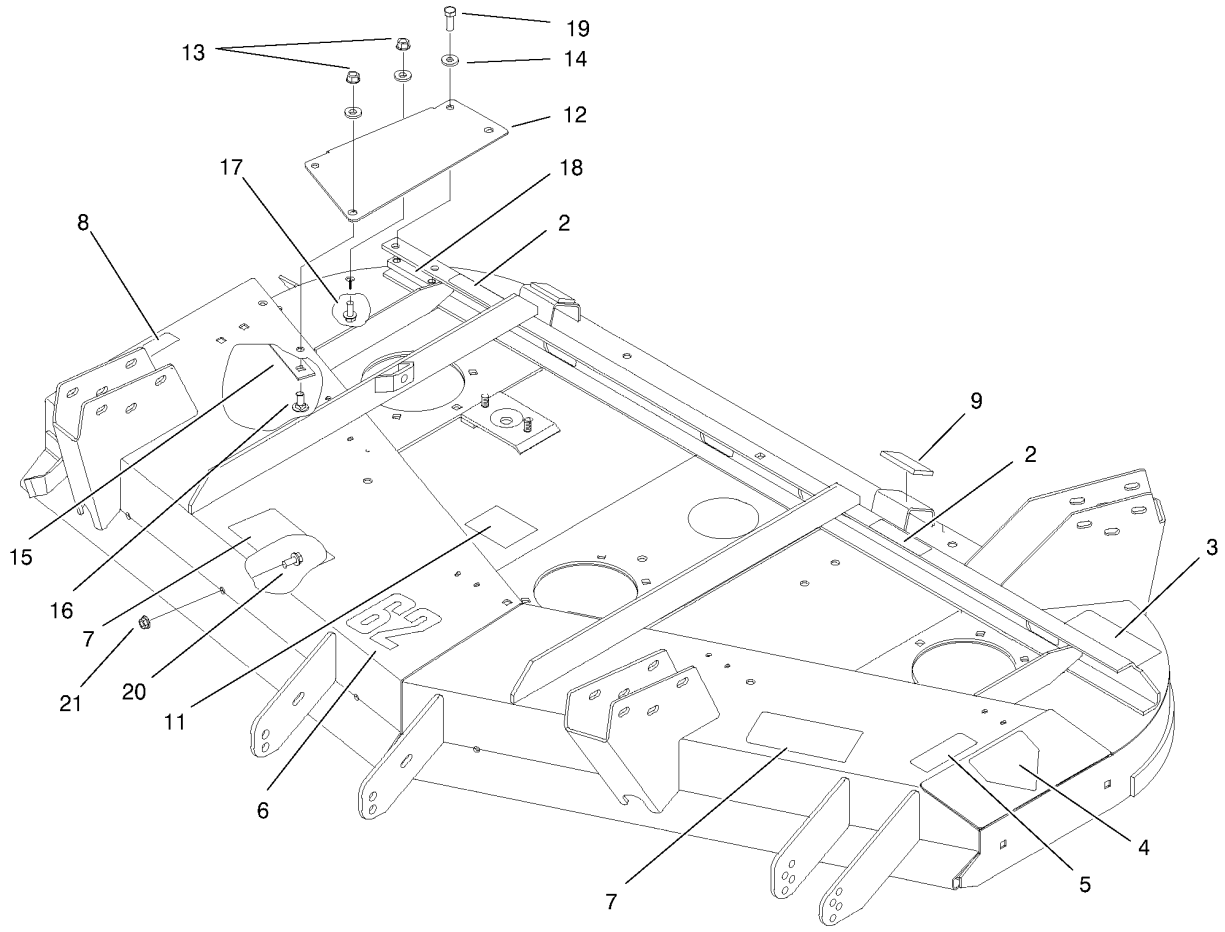
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Roller and Drive Assembly

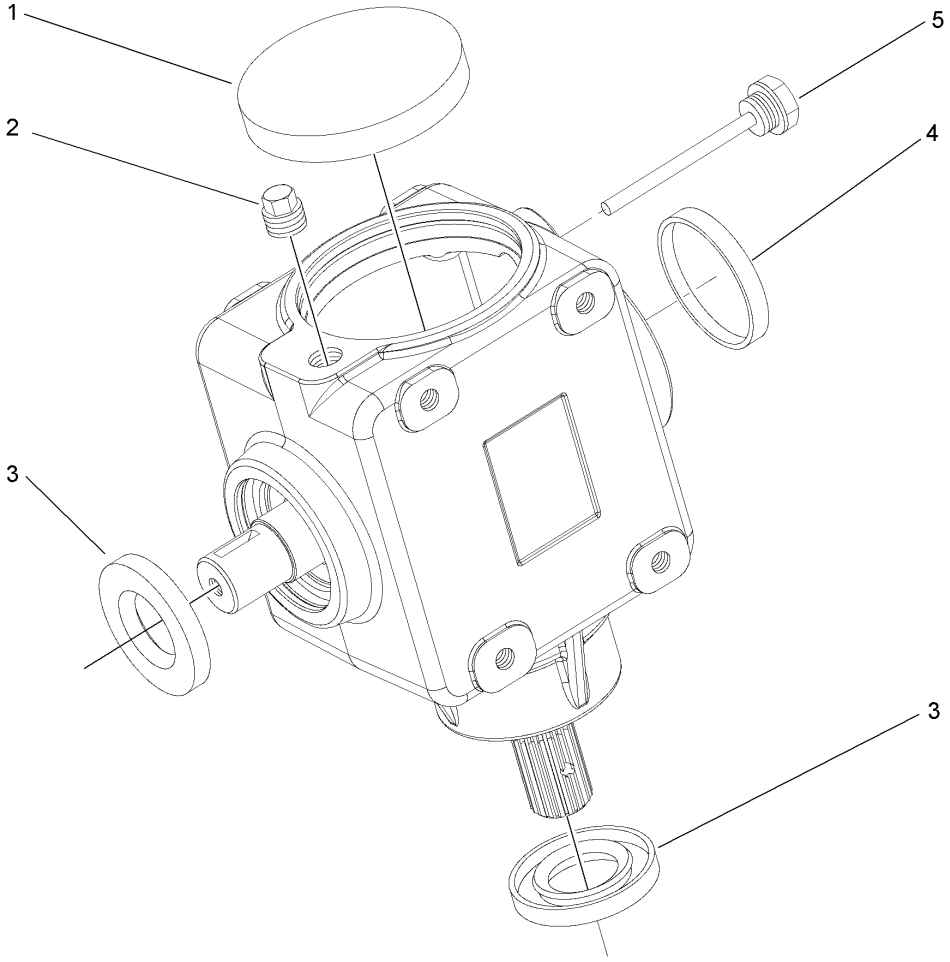
Ref	Part No.	Qty.	Description
1	100-6550	1	Deck ASM
2	32128-19	4	Nut-HF
3	68-2730	1	Wheel-Gage
4	98-7912	1	Tube-Spanner
5	98-7913	1	Tube-Spacer
6	323-23	1	Screw-HH
7	44-6260	1	V-Belt
9	68-6710	1	Roller
10	3231-27	4	Screw-CARR
11	68-6840	1	Shaft-Roller
12	3234-11	1	Screw-HHF
13	3290-357	8	Nut-HHF
14	323-4	6	Screw-HH
15	3231-22	2	Screw-CARR
16	99-1252-01	1	Skid ASM
17	3211-9	1	Screw-HH
18	27-6140	1	Bushing-Lock, Taper
18:1	3245-9	2	Screw-Set
19	63-9900-03	1	Gearbox Pulley ASM
20	40-0340	2	Shaft-Roller, Rear
21	3272-11	2	Pin-Cotter
22	36-1740	2	Roller-Deck
23	3231-26	4	Screw-CARR
24	44-6390	1	Spacer

Ref	Part No.	Qty.	Description
25	65-5950	2	Bushing-Pulley
26	65-5940	2	Pulley-Idler
27	7-0081	2	Washer-Flat
28	3296-5	2	Nut-Lock, NI
29	3253-21	4	Washer-Lock
30	68-8560-03	2	Bracket-Gearbox
31	3257-5	1	Key-Woodruff
32	106-4355	1	Gearbox ASM
33	32153-2	4	Nut-Lock
34	63-8410	4	Washer
35	63-9750	4	Mount
36	68-9890-01	1	Cover-Gearbox, Front
37	72-9310-01	1	Base-Gearbox
39	3211-8	1	Screw-HH
41	100-6178	1	Idler Arm ASM
❷41:1		1	Idler Socket And Bushing ASM
41:1:2	27-8490	1	Bushing-Rubber
41:2	100-6578	1	Decal-Danger
42	3256-27	1	Washer-Flat
43	3296-33	1	Nut-Lock, NI
44	44-6300	1	Plate-Idler
45	5-1077	1	Key-Square
48	93-6697	1	Decal-Lube
❶❸99	95-3071	1	Blade And Belt Kit



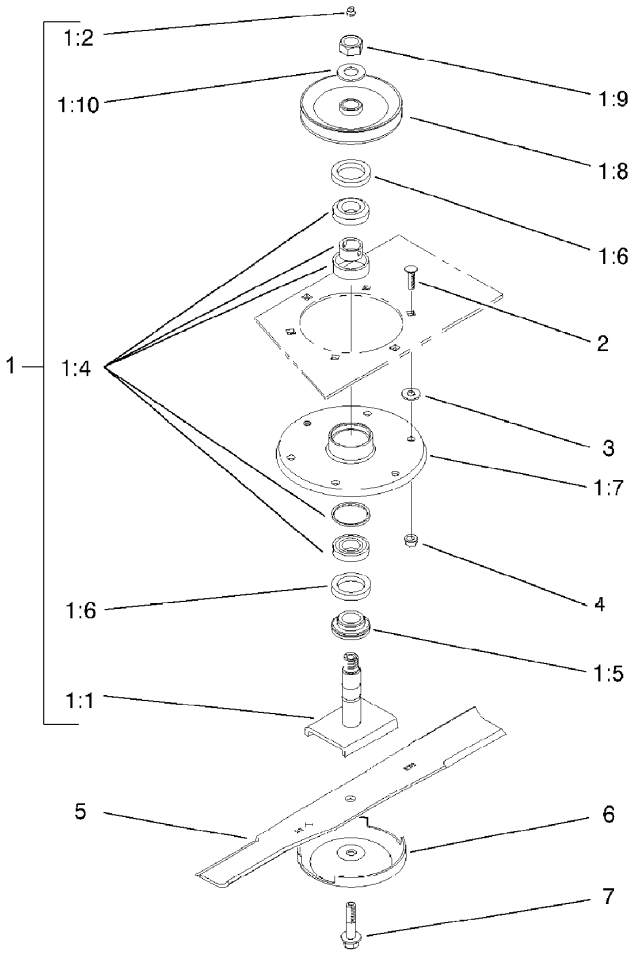
Deck Assembly No. 100-6550

Ref	Part No.	Qty.	Description
2	100-6578	2	Decal-Danger
3	105-9553	1	Decal-Warning
4	106-6753	1	Decal-Danger, Ce
5	93-7818	1	Decal-Torque, Blade Bolt
6	66-1630	1	Decal
7	107-2908	2	Decal-Danger, Combination
8	107-2916	1	Decal-Warning
9	74-0340	2	Cushion-Rubber
11	99-5172	1	Decal-Routing, Belt
12	99-5161-01	1	Plate-Stiffener
13	3296-39	4	Nut-Lock, NI
14	5-0838	6	Washer
15	99-5157	1	Plate-Reinforcement
16	3231-22	2	Screw-CARR
17	3234-11	2	Screw-HHF
18	99-5158	1	Block-Tapped
19	323-6	2	Screw-HH
20	3234-5	6	Screw
21	32128-20	6	Nut-HF



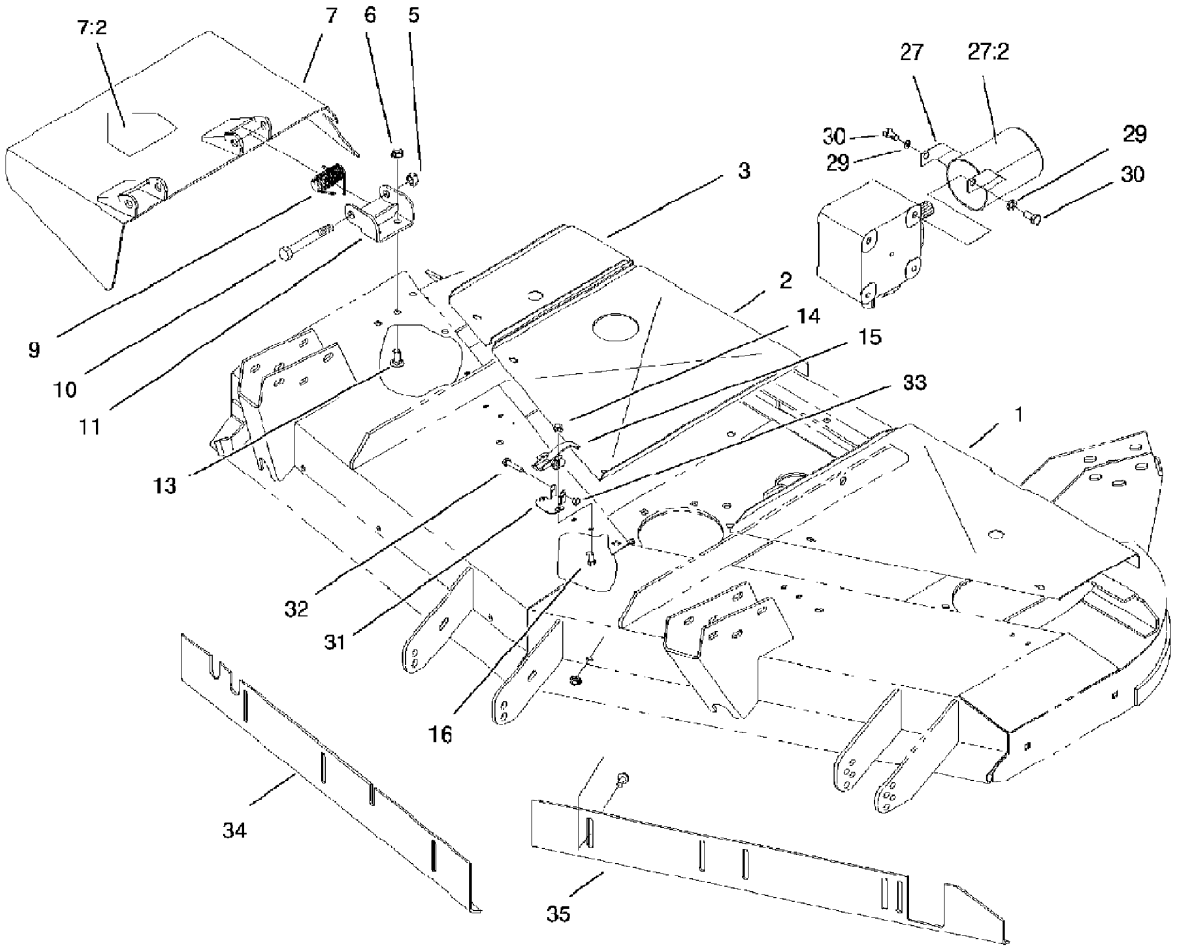
Gear Box Assembly No. 106-4355

Ref	Part No.	Qty.	Description
1	107-2932	1	Cap-Oil
2	107-2933	1	Plug
3	107-2934	2	Seal-Oil
4	107-2935	1	Cap-Oil
5	107-2936	1	Plug-Filler, Dipstick



Spindle and Blade Assembly

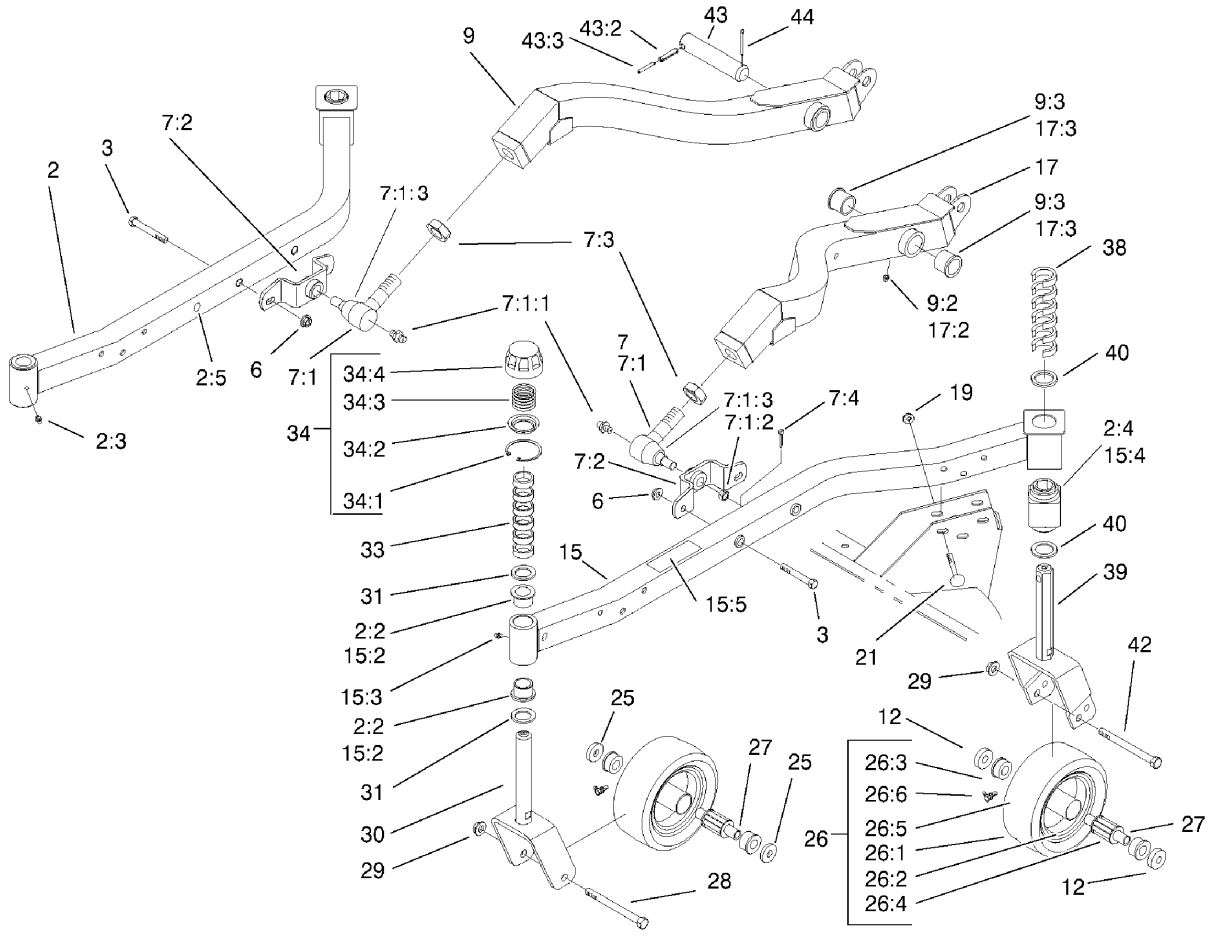
Ref	Part No.	Qty.	Description
❷1		3	Spindle ASM
1:1	27-0920	1	Shaft
1:2	302-2	1	Fitting-Grease
1:4	46-8530	1	Bearing ASM
1:5	27-0950	1	Spacer
1:6	253-139	2	Seal-Oil
1:7	61-4160	1	Housing-Spindle
1:8	44-6340-03	1	Pulley ASM
1:9	32146-20	1	Nut-Jam
1:10	7-4150	1	Washer
2	3231-22	18	Screw-CARR
3	3256-24	2	Washer-Flat
4	32128-21	18	Nut-HF
❸5	104-1303	3	Blade-Atomic
5	44-6250-03	3	Blade
❸5	77-6710	3	Blade-High Sail
6	72-9361	3	Cup-Scalp, Anti
7	92-5816	3	Bolt-Blade
❶❸99	95-3079	1	Spindle Kit



Cover and Deflector Assembly

Ref	Part No.	Qty.	Description
1	99-1294-01	1	Cover-Belt, LH
2	72-9320-01	1	Center Deck Cover
3	99-5163-01	1	Cover-Belt, RH
5	32153-5	2	Nut-Lock
6	3290-357	4	Nut-HHF
7	100-6181	1	Deflector Asm, Ce
7	14-0909	1	Deflector ASM
7:2	106-6753	1	Decal-Danger, Ce
7:2	43-8480	1	Decal-Danger
9	51-1550	2	Spring
10	325-17	2	Screw-HH
11	51-1530-01	2	Bracket-Hinge
13	3231-27	4	Screw-CARR
14	32128-17	10	Nut-Lock, Flange
15	249-21	5	Clamp-Slotted
16	3290-321	10	Screw-HWH
27	107-2904	1	PTO Guard ASM
27:2	107-2915	1	Decal-Danger
29	3253-21	2	Washer-Lock
30	323-2	2	Screw-HH
31	93-7043	3	Retainer-Latch
32	321-8	3	Screw-HH
33	3296-56	3	Nut-Lock, NI
34	82-8820-01	1	Baffle-Front, RH

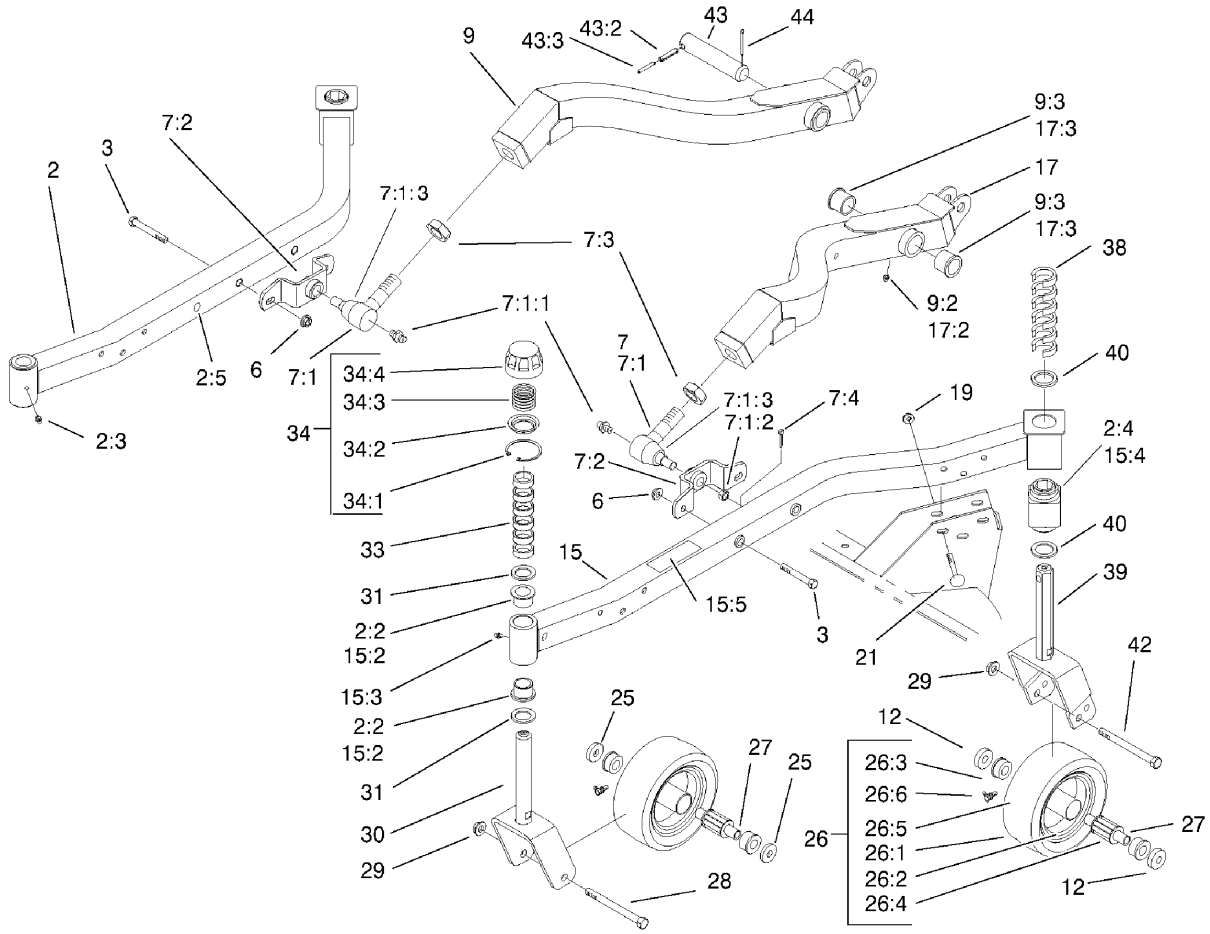
Ref	Part No.	Qty.	Description
35	99-5152-01	1	Baffle-Front, LH



Lift Arm and Castor Arm Assembly

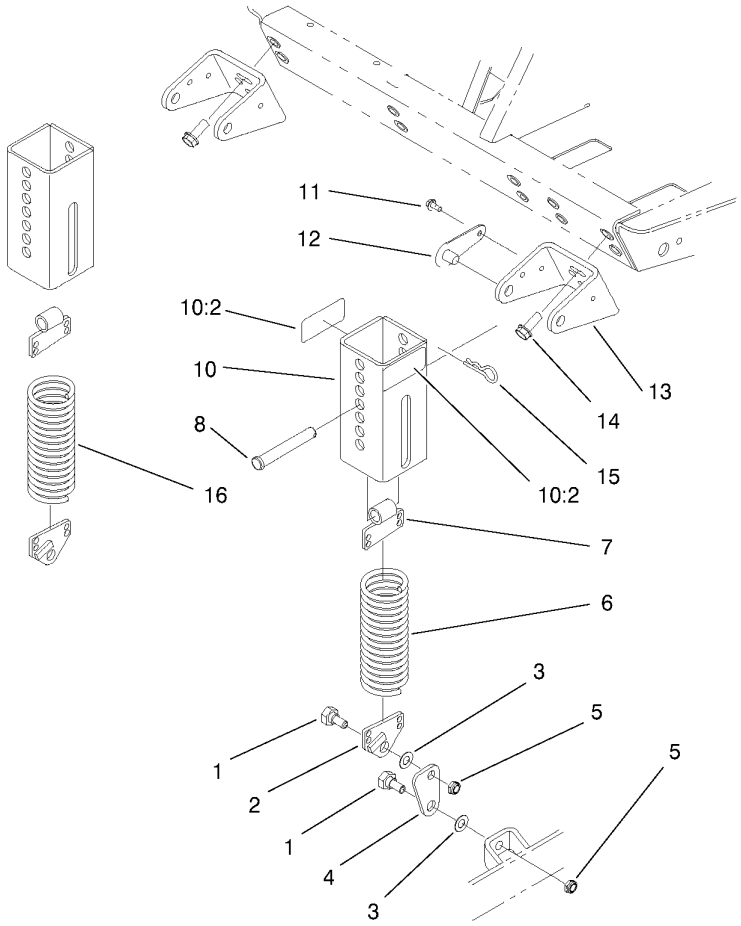
Ref	Part No.	Qty.	Description
2	99-1262	1	Castor Arm Asm, RH
2:2	94-1291	2	Bushing
2:3	302-5	1	Fitting-Grease
2:4	93-8471	1	Bushing-Rubber, Square
2:5	3290-469	1	Clinch Nut
3	324-12	4	Screw-HH
6	32128-42	4	Nut-HF
7		2	Balljoint ASM
7:1	86-8100	1	Joint-Ball
7:1:1	302-5	1	Fitting-Grease
7:1:2	32136-2	1	Nut-SHH
7:1:3	105-7835	1	Seal
7:2	98-7944-01	1	Mount-Balljoint
7:3	21-3000	1	Nut-Hj, Push Arm
7:4	3272-12	1	Pin-Cotter
9	99-1254	1	RH Lift Arm ASM
9:2	302-5	1	Fitting-Grease
9:3	256-268	2	Bushing
12	99-1291	4	Spacer
15	99-1265	1	Castor Arm Asm, LH
15:2	94-1291	2	Bushing
15:3	302-5	1	Fitting-Grease
15:4	93-8471	1	Bushing-Rubber, Square
15:5	92-3035	1	Decal-HOC

Ref	Part No.	Qty.	Description
17	99-1257	1	LH Lift Arm ASM
17:2	302-5	1	Fitting-Grease
17:3	256-268	2	Bushing
19	32128-19	12	Nut-HF
21	3231-10	12	Screw-CARR
25	70-8040	4	Washer
26	99-1268	4	Castor Wheel ASM
26:1	93-9939	1	Tire
26:2	100-2348	1	Rim ASM
26:3	62-5580	2	Bearing-Outside
26:4	62-5570	1	Bearing-Roller
❶26:5	100-5832	1	Tube
26:6	302-11	1	Fitting-Lube, 45 DEG
27	68-8980	4	Spanner-Tire
28	325-19	2	Screw-HH
29	32128-23	4	Nut-HF
30	98-7921-01	2	Fork-Castor
31	3-6781	4	Washer-Thrust
33	63-0070	12	Spacer
34	92-8862	4	HOC Cap ASM
34:1	92-5581	1	Ring-Retaining
34:2	92-5583	1	Washer-Cap
34:3	92-5584	1	Spring-Compression
34:4	92-8861	1	Cap-HOC



Lift Arm and Castor Arm Assembly (continued)

Ref	Part No.	Qty.	Description
38	92-8866	12	Spacer
39	92-5578-01	2	Fork-Castor, Rear
40	92-1765	4	Washer-Thrust
42	325-22	2	Screw-HH
43	98-2330	2	Pivot Pin ASM
43:2	32121-67	1	Pin-Roll
43:3	32121-61	1	Pin-Roll
44	3272-19	2	Pin-Cotter



Counterbalance Assembly

Ref	Part No.	Qty.	Description
1	46-3380	4	Bolt-Shoulder
2	66-8420-03	2	End-Spring
3	3256-24	4	Washer-Flat
4	66-8440-01	2	Link-Knee
5	3296-44	4	Nut-Lock, NI
6	66-8390-03	1	Spring-Extension
7	70-7940-03	2	End-Spring
8	283-69	2	Pin-Clevis
10	100-6179	2	Spring Cover ASM
10:2	93-6696	2	Decal-Warning
11	12-3270	4	Screw
12	70-7920	4	Pin-Lock
13	66-8230-01	2	Bracket-Support
14	3234-11	4	Screw-HHF
15	3290-355	2	Pin-Hair
16	66-8410-03	1	Spring-Extension

NOTES


TORO®