



## Reelmaster<sup>®</sup> 2000-D

Model No. 03428 - 240000001 and up.

### Parts Catalog

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#### Ordering Replacement Parts

To order replacement parts, please supply: the part number, the quantity, and the description of each part desired.

#### Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

#### Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form **a:b**. The **a** represents the reference number of the entire service assembly and the **b** represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by **6:1**, the valve by **6:2**, and the wheel by **6:3**. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1, 6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustrations and in part lists.

#### Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form **nX y**. The **n** represents the quantity of the part, the **X** is the multiplication symbol, and the **y** represents the reference number.

For example, in an illustration, the reference number **2X 37** means that two of the parts identified by reference number 37 are indicated.

# Part Description Abbreviations

Part descriptions in this catalog may include the following abbreviations.

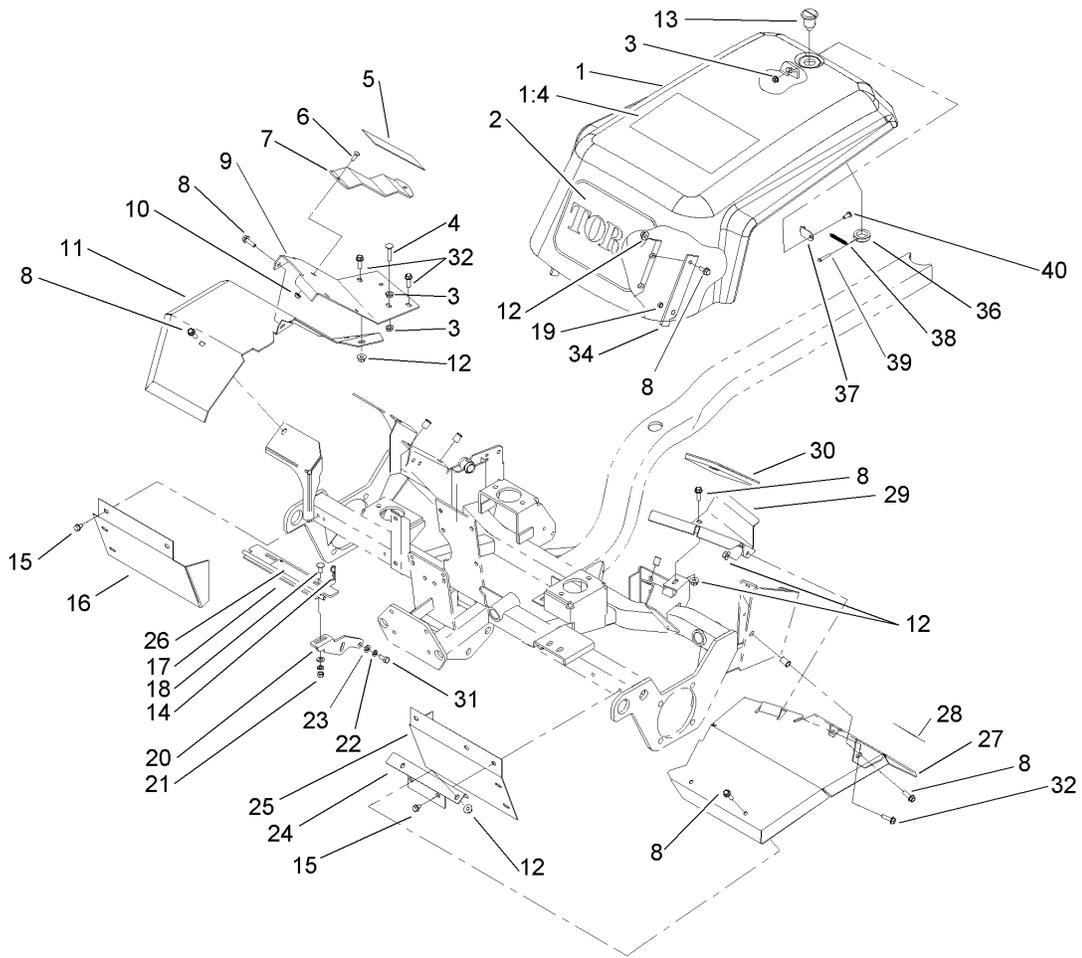
AR. ....	as required	HYD. ....	hydraulic
ASM. ....	assembly	INC. ....	incorporated
CARR. ....	carriage	LH. ....	left hand
DEG. ....	degrees	NI. ....	nylon insert
FH. ....	flat head	PPH. ....	phillips pan head
GA. ....	gauge	PTH. ....	phillips truss head
HF. ....	hex flange	PTO. ....	power take off
HH. ....	hex head	RH. ....	right hand
HHF. ....	hex head flange	SFH. ....	slotted fillister head
HHFTF. ....	hex head flange thread forming	SHH. ....	slotted hex head
HJ. ....	hex jam	SHWH. ....	slotted hex washer head
HLH. ....	hex lag head	SPH. ....	slotted pan head
HOC. ....	height-of-cut	SQH. ....	square head
HS. ....	hex	SRH. ....	slotted round head
HSBH. ....	hex socket button head	STD. ....	standard
HSFH. ....	hex socket flat head	TAP. ....	self tapping
HS. ....	hex socket head	TTH. ....	torx truss head
HWH. ....	hex washer head	WH. ....	wing head
HWHTF. ....	hex washer head thread forming		

## Footnotes

- ❶ Not illustrated
- ❷ Not serviced separately

## Contents

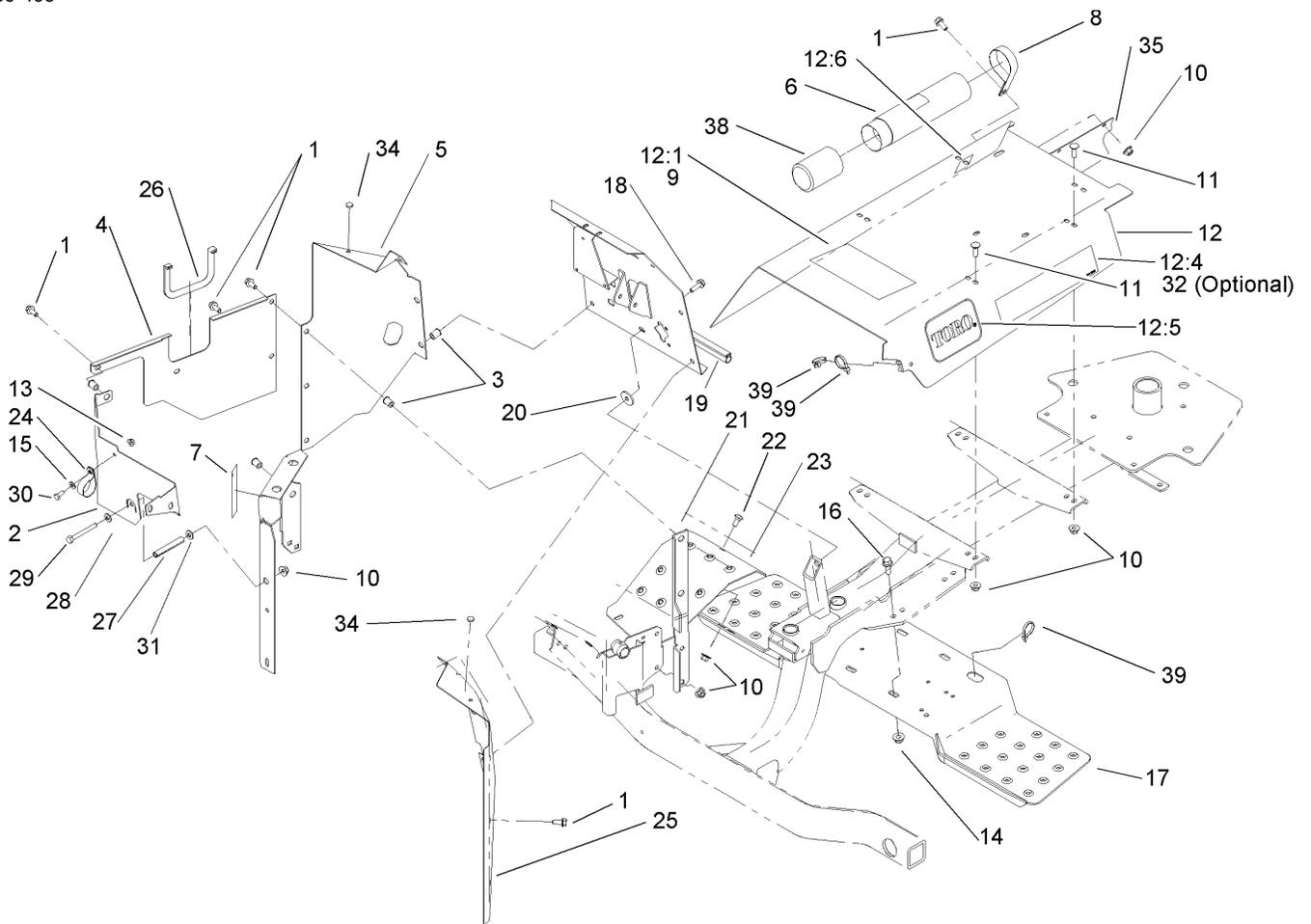
Description	Page	Description	Page
Hood Assembly	3	Rear Lift Arm Assembly	27
Skirt and Body Panel Assembly	4	Hydraulic Cylinder Assembly No. 93-6869	28
Instrument Panel Assembly	5	Front Lift Cylinder Assembly	29
Steering Assembly	6	Hydraulic Lift Cylinder Assembly No. 94-5031	30
Castor Fork Assembly	7	Manifold Block Assembly No. 104-3995	31
Fuel Tank and Filter Assembly	8	Reel Motor Assembly	32
Engine Assembly	9	Gear Motor Assembly No. 93-6972	34
Muffler, Air Cleaner and Oil Cooler Assembly	10	Gear Motor Assembly No. 93-6975	35
Air Cleaner Assembly No. 93-2190	11	Cylinder Assembly	36
Engine Installation Assembly	12	Crankshaft Assembly	37
Radiator Assembly	13	Cylinder Head Assembly	38
Hydraulic Tank and Filter Assembly	14	Injection Assembly	39
Hydraulic Pump Assembly	15	Rocker Arm Assembly	40
Hydraulic Pump Assembly No. 104-3874	16	Oil Pan Assembly	41
Gear Pump Assembly No. 99-6131	17	Cover Assembly	42
Pump Mount Assembly	18	Gear Housing Assembly	43
Traction Control Assembly	19	Water Pump Assembly	44
Hydraulic Motor Installation Assembly	20	Manifold Assembly	45
Hydraulic Motor Assembly No. 75-9990	21	Alternator Assembly	46
Wheel Motor Assembly No. 93-6888	22	Alternator Assembly No. 99-9209	47
Front Wheel and Brake Assembly	23	Gasket and Valve Overhaul Kit	48
Brake Assembly No. 104-7705	24		
Hydraulic Valve Installation Assembly	25		
Hydraulic Control Valve No. 104-4092	26		



## Hood Assembly

Ref	Part No.	Qty.	Description
1	104-3987	1	Hood ASM
1:4	106-8109	1	Decal
2	66-1210	1	Decal
3	32128-20	3	Nut-HF
4	3230-27	1	Screw-CARR
5	76-2260	1	Pad-Footrest
6	3229-1	2	Screw-CARR
7	76-2200-03	1	Footrest-Pedal, Tract
8	3234-5	13	Screw
9	93-6779-03	1	Footrest-RH
10	32128-33	3	Nut-HF
11	93-6778-01	1	Fender-RH
12	32128-44	16	Nut
13	104-4074	1	Stud-Latch
14	3290-467	1	Pin-Hair
15	32104-82	5	Screw-HHF
16	104-4062-01	1	Shield-Front, RH
17	93-6780-03	1	Hinge
18	3230-2	2	Bolt-CARR
19	256-320	2	Bushing-Nylon
20	93-6742-03	2	Bracket-Hood, Pivot
21	3217-6	2	Nut-Hex
22	3253-4	6	Washer-Lock
23	3256-23	6	Washer-Flat

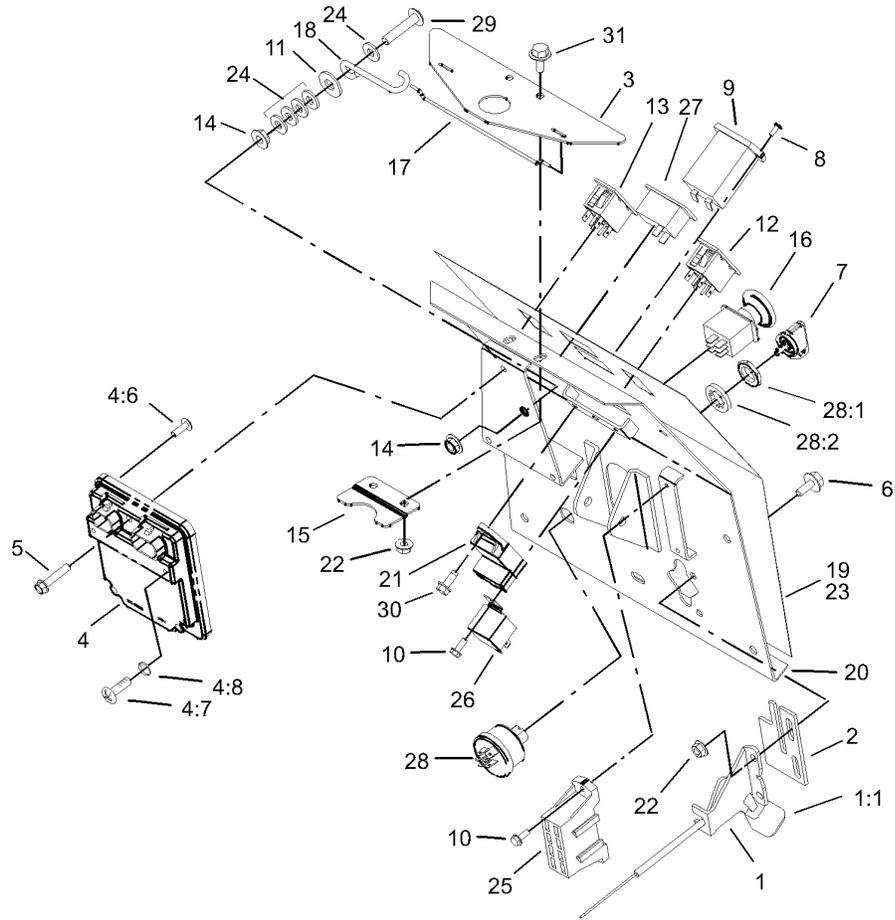
Ref	Part No.	Qty.	Description
24	83-8510-01	1	Bracket-Fender, Left
25	83-9800-01	1	Grass Shield-Front, LH
26	94-5056	1	Decal
27	93-6776-01	1	Fender-LH
28	93-7267	1	Decal-Brake
29	83-9710-03	1	Footrest-Pedal, Tract
30	83-9840	1	Pad-Foot
31	322-3	4	Screw-HH
32	3234-17	5	Screw-HHF
34	104-3968-03	2	Bracket-Hood
36	104-4078	1	Collar-Latch
37	104-4079	1	Bracket-Spring
38	104-4080	1	Spring-Extension
39	3290-360	1	Screw-HH
40	3290-145	1	Screw
99	3290-379	2	Tie-Cable



## Skirt and Body Panel Assembly

Ref	Part No.	Qty.	Description
1	3234-5	16	Screw
2	104-3865-03	1	Panel-Front, RH
3	32148-7	8	Insert-Nut
4	104-4063-03	1	Front Panel ASM
5	104-3932-03	1	Panel-Rear, Right
6	104-7050	1	Housing-Manual
7	106-8120	1	Decal-Danger, Ce
8	2412-133	2	R-Clamp
9	106-8119	1	Decal-Warning, Ce
10	32128-44	13	Nut
11	3230-2	4	Bolt-CARR
12	104-3916	1	Skirt ASM
12:1	104-4096	1	Decal-Warning
12:4	104-3988	2	Decal
12:5	104-3989	2	Decal
12:6	105-4674	1	Decal-Noise, Ce
13	32128-33	1	Nut-HF
14	32128-43	4	Nut-Flange
15	3256-22	1	Washer-Flat
16	3234-11	4	Screw-HHF
17	93-6868-03	1	Step-Foot
18	3234-17	1	Screw-HHF
19	76-6471	1	Strip-Seal, Firewall
20	62-7170	1	Spacer-Rubber

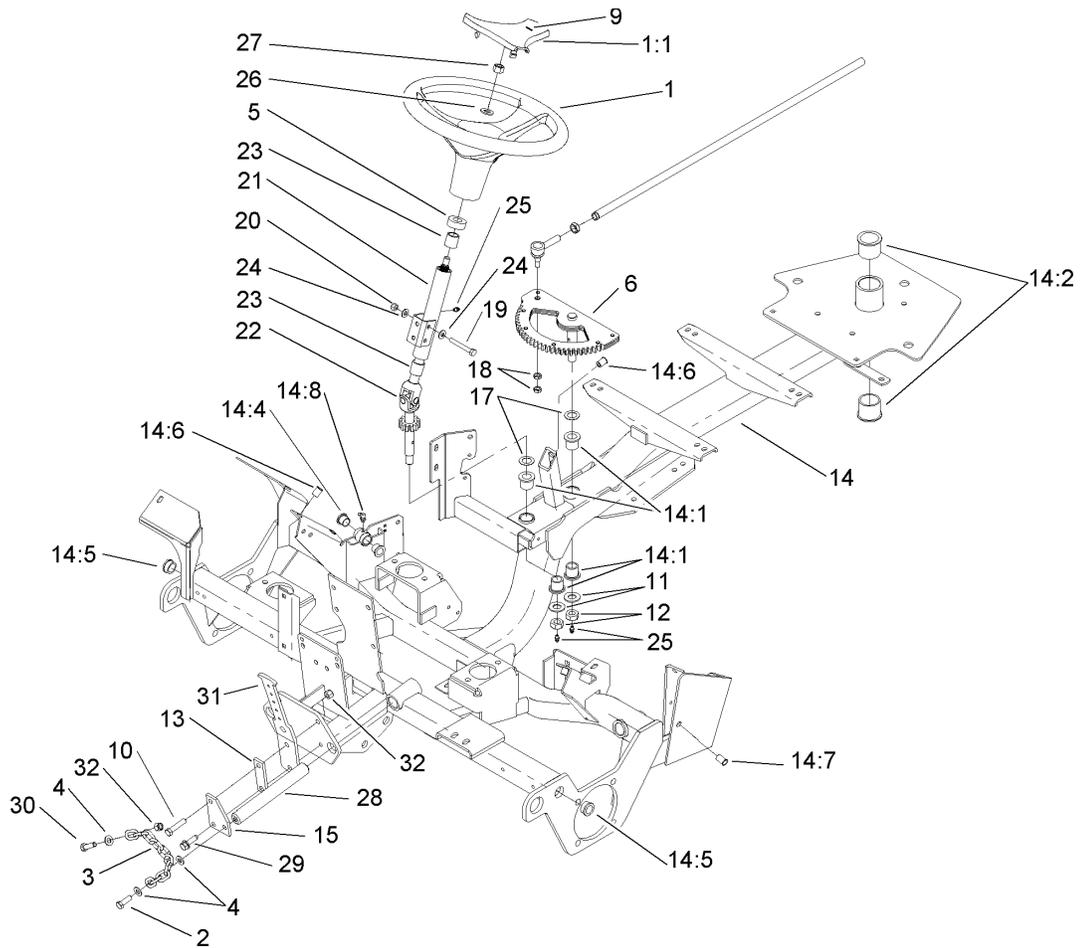
Ref	Part No.	Qty.	Description
21	104-4009-03	1	Angle-Right
22	3230-1	1	Bolt-CARR
23	93-6938-03	1	Shield-Footrest
24	2412-74	1	R-Clamp
25	93-6732-03	1	Panel-Rear, Left
26	104-4060	1	Trim
27	93-6908	1	Spacer-Split
28	3256-23	1	Washer-Flat
29	322-23	1	Screw-HH
30	321-3	1	Screw-HH
31	87-8640	1	Washer-Flat
32	104-4014	1	Decal-Sport, Reelmaster
34	104-4098	2	Seal-Foam
35	104-4086-01	1	Shield-Muffler
38	104-7048	1	Cap-Housing
39	3290-379	3	Tie-Cable



## Instrument Panel Assembly

Ref	Part No.	Qty.	Description
1	104-3967	1	Cable-Control, Throttle
1:1	66-0120	1	Knob
2	93-6743	1	Stop-Throttle
3	104-4075-03	1	Plate-Latch
4	105-8505	1	Standard Control Module
④4:6		7	Screw-PPH
④4:7		2	Screw-PPH
④4:8		2	O-Ring
5	32144-110	3	Screw-HWH
6	3234-4	2	Screw-HHF
7	63-8360	2	Key-Ignition
8	32144-18	2	Screw-HH
9	75-6820	1	Hourmeter
10	32144-1	3	Screw-Taptite
11	3256-4	1	Washer-Flat
12	100-8070	1	Lamp-Warning
13	100-8071	1	Lamp-Warning
14	32128-44	2	Nut
15	104-4076-03	1	Plate-Spring, Keeper
16	93-9998	1	Switch-PTO
17	104-4077	1	Wire-Form
18	94-5973	1	Hook
19	104-3991	1	Decal
20	104-3864-03	1	Panel-Instrument

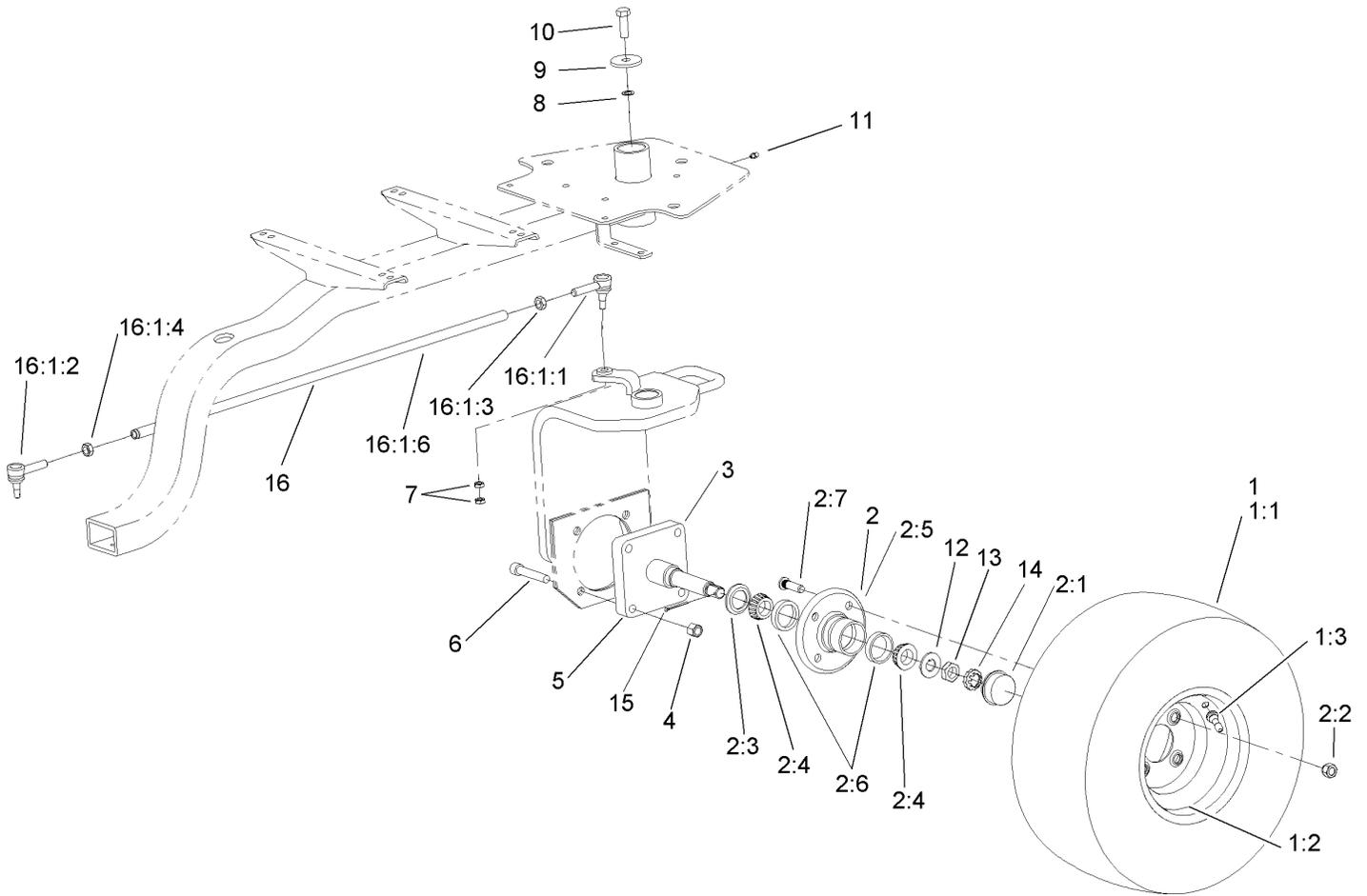
Ref	Part No.	Qty.	Description
21	99-9666	1	Module
22	32128-33	4	Nut-HF
23	104-3994	1	Decal
24	3256-2	5	Washer-Flat
25	104-4064	1	Harness-Wire, Main
①25:1	218-578	1	Fuse-10 Amp
①25:2	109355	1	Fuse-15 Amp
①25:3	104-4022	1	Resistor-75 Ohm
①25:4	94-6710	1	Fuse-Blade, 2 Amp
26	99-7435	1	Relay-Power
27	104-4071	1	Light-Indicator, Amber
28	104-2541	1	Switch-Key
28:1	218-461	1	Nut-HH
28:2	3254-5	1	Washer-Tooth
29	322-41	1	Screw-HH
30	32144-10	1	Screw-HWH
31	3234-13	2	Screw-HHF



## Steering Assembly

Ref	Part No.	Qty.	Description
1	98-1471	1	Wheel-Steering
1:1	98-1468	1	Cover-Wheel, Steering
2	323-18	2	Screw-HH
3	93-6738	2	Chain
4	3256-24	6	Washer-Flat
5	21-9260	1	Cover-Dust
6	93-6768-03	1	Gear-Sector
9	98-1459	1	Decal
10	323-9	2	Screw-HH
11	3256-27	2	Washer-Flat
12	3296-33	2	Nut-Lock, NI
13	98-3445	2	Spacer
14	104-3913	1	Frame ASM
14:1	92-3162	4	Bushing
14:2	256-245	2	Bushing-Flange
14:4	75-2160	2	Bushing
14:5	256-247	2	Bushing-Flange
14:6	32148-7	4	Insert-Nut
14:7	32148-8	1	Insert-Threaded
14:8	302-60	1	Fitting-Grease
15	98-3446	2	Plate-Reinforcement
17	3-6498	6	Washer-Thrust
18	3220-3	2	Nut-Jam
19	322-12	1	Screw-HH

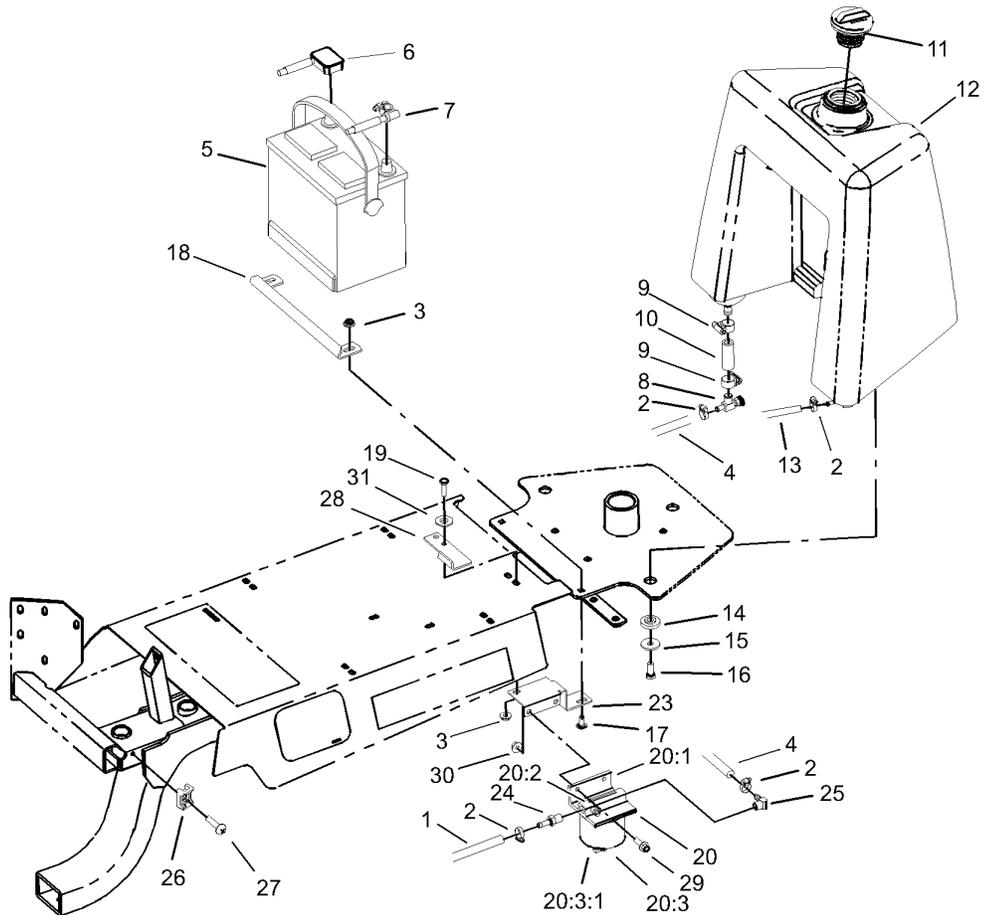
Ref	Part No.	Qty.	Description
20	3296-29	1	Nut-Lock, NI
21	93-6769-03	1	Column-Steering
22	94-5969	1	Shaft And Gear-Steering
23	256-27	2	Bushing
24	87-8640	2	Washer-Flat
25	302-5	3	Fitting-Grease
26	3256-26	1	Washer-Flat
27	3296-25	1	Nut-Lock, NI
28	92-1812	2	Shaft-Pivot, Lift
29	32144-109	2	Screw
30	323-7	2	Screw-HH
31	92-1818-01	2	Arm-Spring, Tension
32	3296-39	4	Nut-Lock, NI



## Castor Fork Assembly

Ref	Part No.	Qty.	Description
①		1	Tire And Wheel ASM
1:1	94-5028	1	Tire
1:2	93-6881	1	Rim ASM
1:3	232-27	1	Stem-Valve
②		1	Hub ASM
2:1	241-119	1	Cap-Dust
2:2	242-50	4	Nut-Lug
2:3	253-129	1	Seal
2:4	254-94	2	Bearing-Cone, Taper
2:5	80-6580	1	Hub
2:6	254-72	2	Bearing-Cup, Tapered
2:7	10-6830	4	Stud-Type, Drive
3	104-3966-03	1	2wd Hub ASM
4	3296-23	4	Nut-Lock, NI
5	93-6782-01	1	Fork-Wheel, Rear
6	3274-93	4	Screw-HSH
7	3220-3	2	Nut-Jam
8	3255-2	1	Washer-Lock/ext
9	75-7730	1	Washer-Thrust
10	325-3	1	Screw-HH
11	302-5	1	Fitting-Grease
12	93-0309	1	Washer-Tab
13	3220-7	1	Nut-Jam
14	93-0307	1	Nut-Lock, Retainer

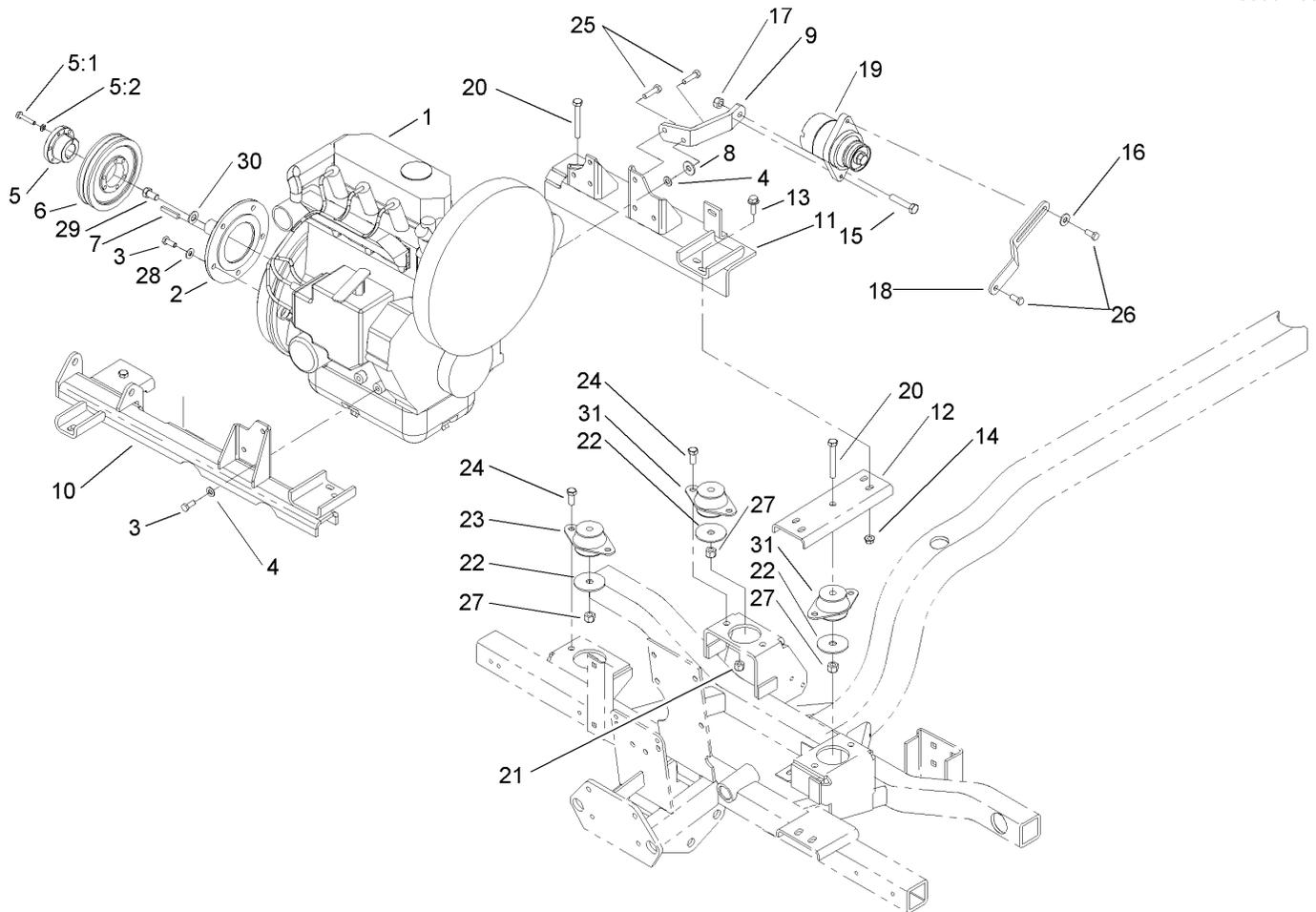
Ref	Part No.	Qty.	Description
15	3272-13	1	Pin-Cotter
①6		1	Steering Tube ASM
16:1:1	21-0141	1	RH Ball Joint ASM
16:1:2	21-0151	1	LH Ball Joint ASM
16:1:3	3220-12	1	Nut-Hj, LH Thread
16:1:4	3220-5	1	Nut-Jam
16:1:6	61-2070-03	1	Tube-Steering



## Fuel Tank and Filter Assembly

Ref	Part No.	Qty.	Description
1	93-5483	1	Hose-Fuel
2	2412-108	4	Clamp-Worm
3	32128-44	4	Nut
4	27-5370	1	Hose-Fuel
5	104-9979	1	Battery (Dry)
6	104-4061	1	Cable-Battery, Pos
7	94-5980	1	Cable-Battery, Neg
8	56-2520	1	Fitting-Shut Off, Fuel
9	2412-36	2	Clamp-Hose
10	104-4097	1	Hose ASM
11	93-3102	1	Cap-Fuel
12	83-8720	1	Tank-Fuel
13	104-4070	1	Hose-Fuel
14	240-11	3	Bushing-Flange
15	63-8410	3	Washer
16	323-5	3	Screw-HH
17	3230-1	2	Bolt-CARR
18	83-9240	1	Bracket-Battery
19	322-5	2	Screw-HH
20	63-7650	1	Separator-Filter/water
20:1	63-8280	1	Head ASM
20:2	63-8290	1	Vent-Air
20:3	63-8300	1	Element-Spin-On
20:3:1	63-8310	1	Valve-Drain

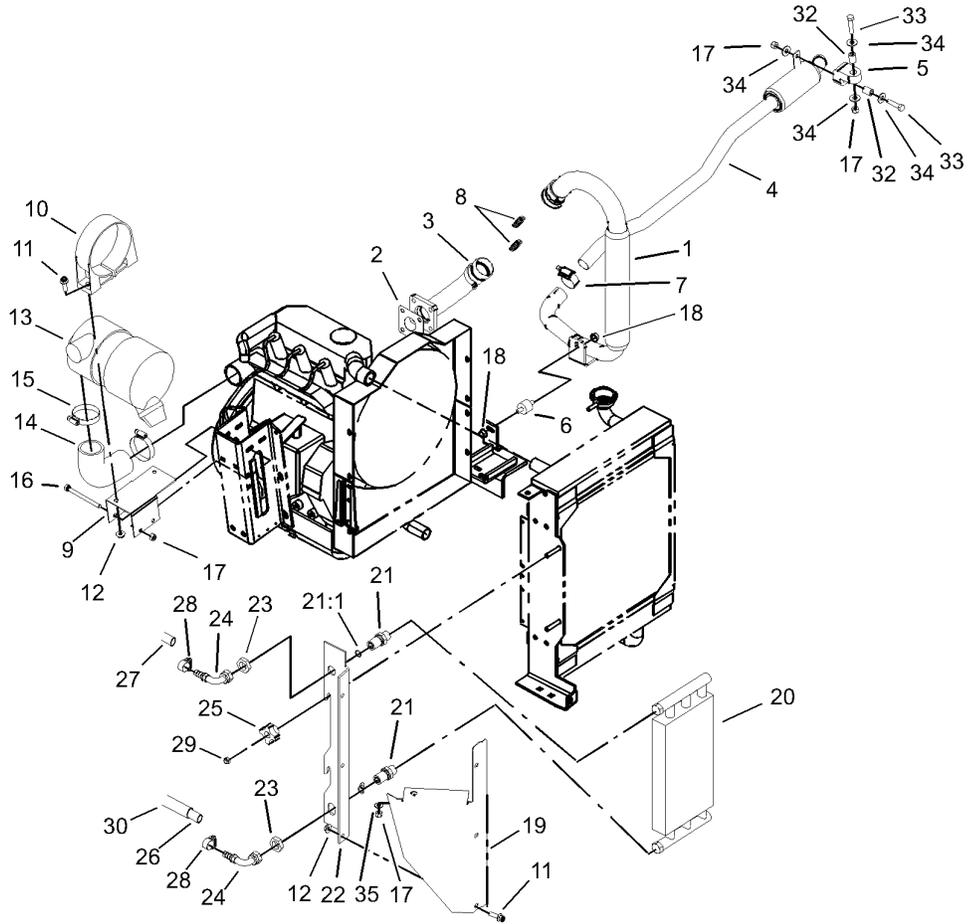
Ref	Part No.	Qty.	Description
23	104-3947-01	1	Bracket-Filter, Fuel
24	353-783	1	Fitting
25	353-781	1	Fitting-Elbow
26	3290-509	1	Tie-Mount
27	63-8590	1	Screw
28	104-4028-01	1	Bracket-Stop
29	3234-4	2	Screw-HHF
30	32128-33	2	Nut-HF
31	3256-3	1	Washer-Flat



## Engine Assembly

Ref	Part No.	Qty.	Description
1	104-3855	1	Engine-B/s, Diahatsu
2	104-3860-03	1	Shaft-Stub, Flywheel
3	33114-020	16	Screw-HH
4	3256-23	12	Washer-Flat
5	61-3340	1	Bushing
5:1	100-4208	3	Screw-HH
5:2	100-4209	3	Washer-Lock/sp
6	100-4207	1	Sheave
7	67-7490	1	Key-Square
8	80-6990	1	Washer-Hardened
9	93-2445	1	Bracket-Alternator, Upper
10	104-3869-03	1	Frame-Engine, Front
11	104-3868-03	1	Frame-Engine, Rear
12	104-3870-03	1	Channel-Engine
13	3234-29	4	Screw-HHF
14	32128-20	4	Nut-HF
15	33115-050	1	Screw-HH
16	3256-3	1	Washer-Flat
17	33025-00	1	Nut-Lock
18	93-2446	1	Bracket-Alternator, Lower
19	99-9209	1	Alternator
20	324-11	3	Screw-HH
21	3296-39	6	Nut-Lock, NI
22	87-5100	3	Washer-Snubbing

Ref	Part No.	Qty.	Description
23	53-9681	1	Mount-Engine
24	323-5	6	Screw-HH
25	33114-030	2	Screw-HH
26	33114-020	2	Screw-HH
27	3296-48	3	Nut-Lock, NI
28	87-8640	5	Washer-Flat
29	3212-2	1	Screw-HH
30	3256-25	1	Washer-Flat
31	53-9680	2	Mount-Engine

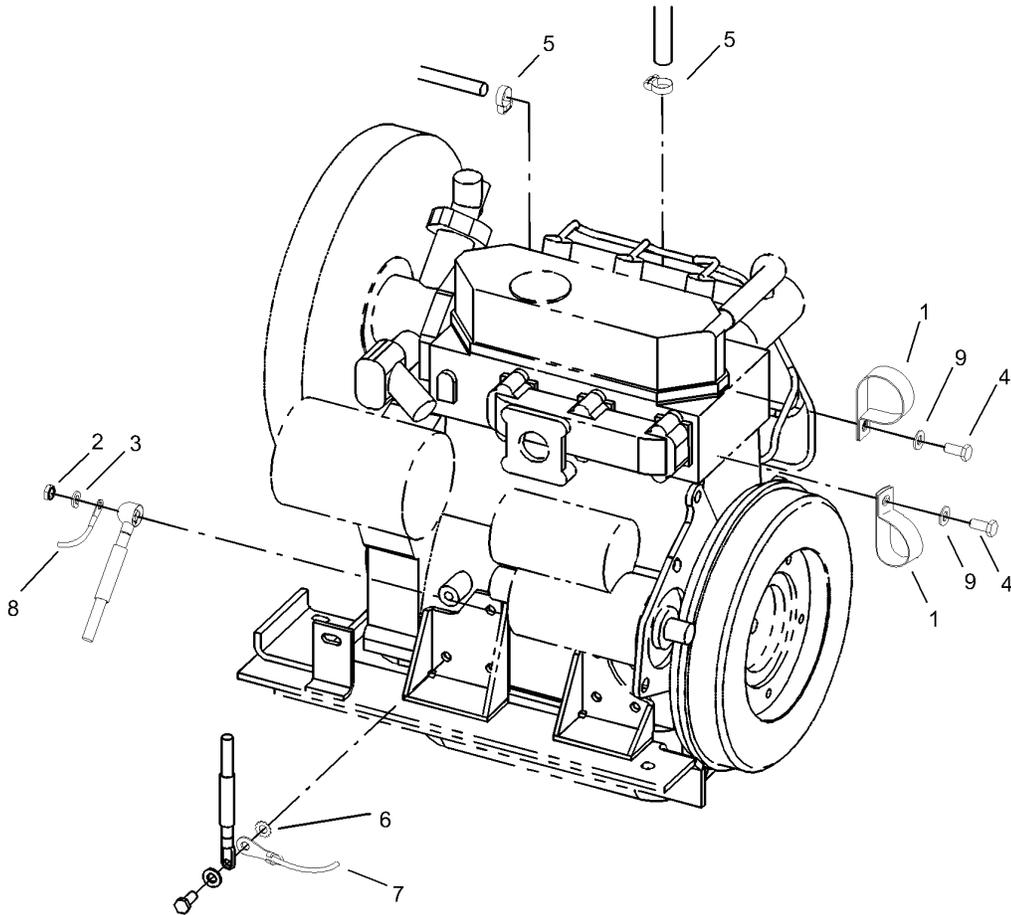


## Muffler, Air Cleaner and Oil Cooler Assembly

Ref	Part No.	Qty.	Description
1	104-4034	1	Muffler
2	99-9179	1	Gasket-Exhaust
3	104-4035	1	Header-Muffler
4	104-4036	1	Tailpipe
5	95-5622	1	Hanger-Rubber
6	104-4038	1	Isolator-Rubber
7	104-4090	1	Clamp-Muffler
8	104-6478	2	Spring-Coupler, Exhaust
9	104-3884-03	1	Bracket-Cleaner, Air
10	95-5806	1	Bracket-Mounting
11	3234-17	5	Screw-HHF
12	32128-44	5	Nut
13	93-2190	1	Air Cleaner ASM
14	104-3908	1	Hose-Intake, Air
15	2412-130	2	Clamp-Hose
16	322-23	2	Screw-HH
17	3296-29	5	Nut-Lock, NI
18	98-0668	2	Nut
19	83-8210-03	1	Panel-Front, Left
20	93-6932	1	Cooler-Oil
21	83-7970	2	Connector
21:1	237-30	1	O-Ring
22	88-6730-03	1	Bracket-Screen, Front
23	340-127	2	Nut-Bulkhead

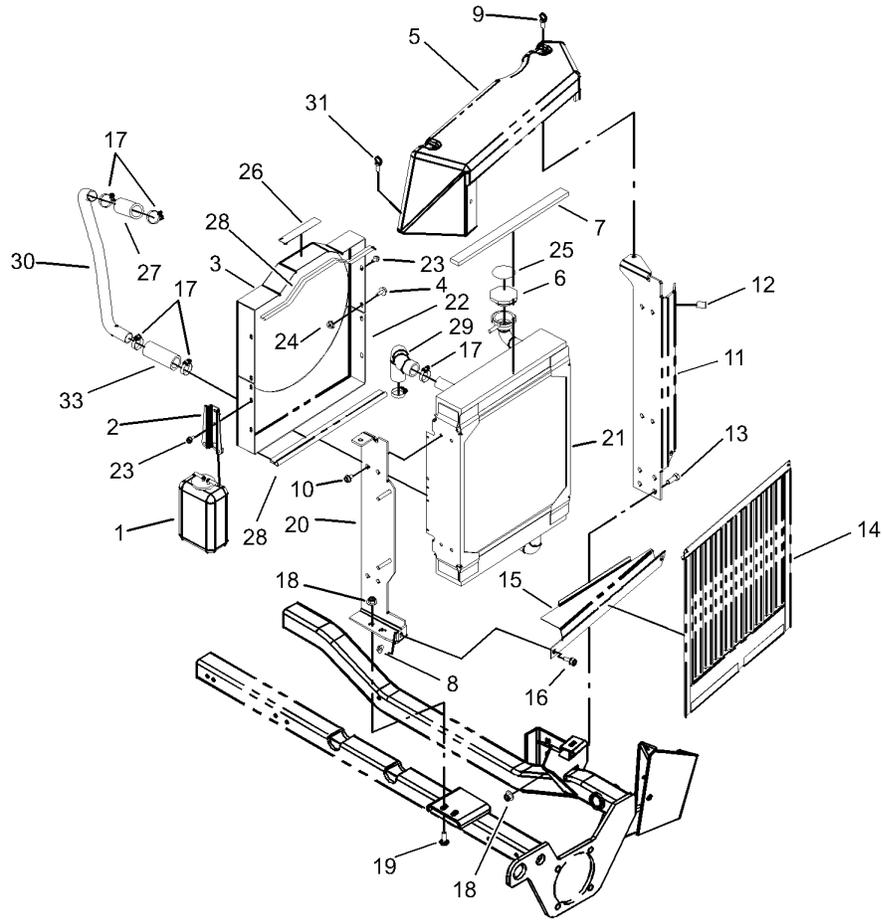
Ref	Part No.	Qty.	Description
24	93-6803	2	Fitting-90 DEG
25	93-7159	2	Handle-Knob
26	104-4004	1	Hose
27	93-6805	1	Hose
28	2412-36	2	Clamp-Hose
29	32153-3	2	Nut-Lock
30	93-6933	1	Sleeve-Protective
32	93-5023	2	Spacer
33	322-7	2	Screw-HH
34	3256-3	4	Washer-Flat
35	3256-23	1	Washer-Flat





### Engine Installation Assembly

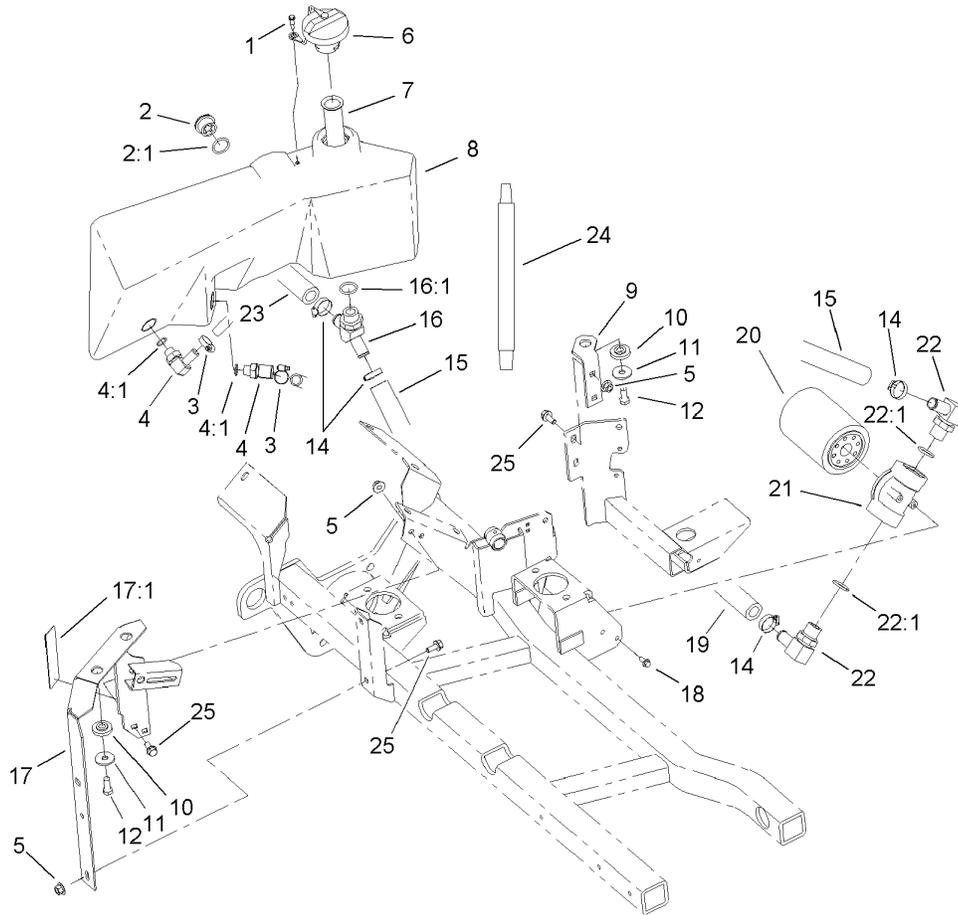
Ref	Part No.	Qty.	Description
1	2412-96	2	Clamp-R
2	57-6390	1	Nut-Jam
3	42-9850	1	Washer-Lock, Spring
4	33114-016	2	Screw-HH
5	2412-108	2	Clamp-Worm
6	3255-8	1	Washer-Lock
7	104-3986	1	Harness-Wire, Engine
7:1	100-4918	1	Diode
8	99-3441	1	Harness-Wire, Fusible Link
9	3256-23	2	Washer-Flat



## Radiator Assembly

Ref	Part No.	Qty.	Description
1	104-3930	1	Tank-Radiator, Surge
2	104-3931	1	Mounting-Tank, Surge
3	104-3944-03	1	Shroud-Radiator, Top
4	3234-4	2	Screw-HHF
5	83-8040	1	Cover-Left
6	66-3240	1	Cap-Radiator
7	83-9030	1	Foam-Top
8	32128-44	3	Nut
9	104-4000	2	Screw-Thumb
10	3234-28	8	Screw-HHF
11	104-4006-03	1	Rear Radiator Bracket ASM
12	32148-8	3	Insert-Threaded
13	323-6	4	Screw-HH
14	83-8150-03	1	Screen ASM
15	83-8070-03	1	Shield-Radiator, Bottom
16	3234-5	2	Screw
17	2412-34	6	Clamp-Hose
18	32128-43	6	Nut-Flange
19	3231-22	2	Screw-CARR
20	104-4008-03	1	Front Radiator Bracket ASM
21	104-3861	1	Radiator ASM
22	104-3945-03	1	Shroud-Radiator, Bottom
23	32104-116	7	Screw
24	32128-33	2	Nut-HF

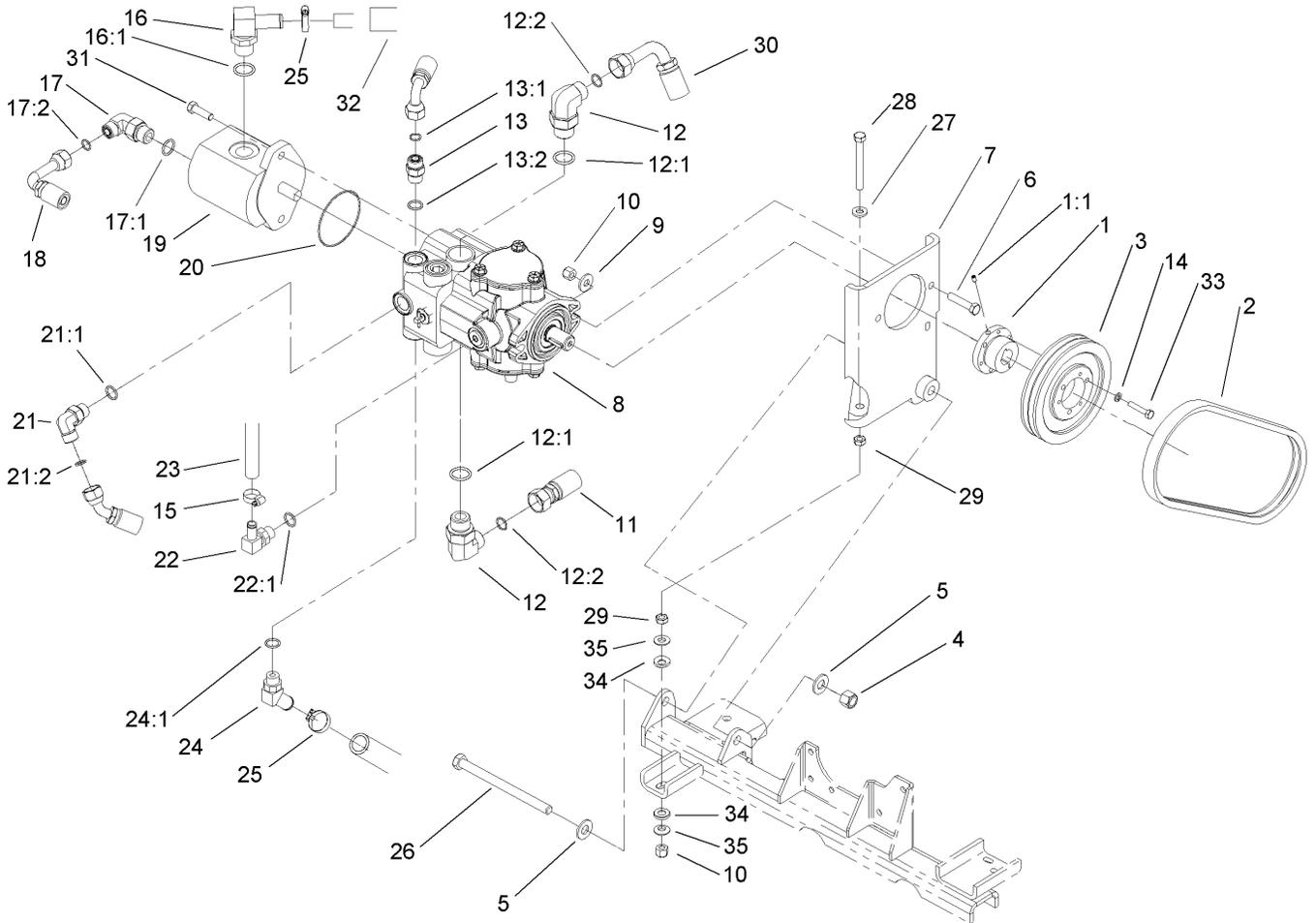
Ref	Part No.	Qty.	Description
25	106-5976	1	Decal-Warning
26	93-7272	1	Decal-Warning
27	104-3912	1	Hose-Radiator
28	104-4029	2	Seal-Bulb
29	104-3911	1	Hose-Radiator, Top
30	104-3914-03	1	Tube-Radiator
31	3234-17	1	Screw-HHF
33	104-4068	1	Hose-Radiator



## Hydraulic Tank and Filter Assembly

Ref	Part No.	Qty.	Description
1	57-5420	1	Screw-Shoulder
2	69-1170	1	Glass-Sight
2:1	237-81	1	O-Ring
3	2412-36	2	Clamp-Hose
4	106-8108	2	Fitting-Hyd, 90 DEG
4:1	237-65	1	O-Ring
5	32128-44	5	Nut
6	93-7160	1	Cap-Oil, HYD
7	61-2790	1	Filter-Screen
8	106-8111	1	Tank-HYD
9	83-9920	1	Bracket-Tank, HYD
10	240-11	3	Bushing-Flange
11	63-8410	3	Washer
12	323-5	3	Screw-HH
14	2412-34	4	Clamp-Hose
15	104-4089	1	Hose-Suction
16	93-6794	1	Fitting-45 DEG
16:1	237-81	1	O-Ring
17	104-3980	1	U-Bracket ASM
17:1	67-5360	1	Decal-Danger
18	3234-33	2	Screw-HHF
19	104-4011	1	Hose-Suction
20	54-0110	1	Filter-Oil, Transmission
21	68-8990	1	Filter Head ASM

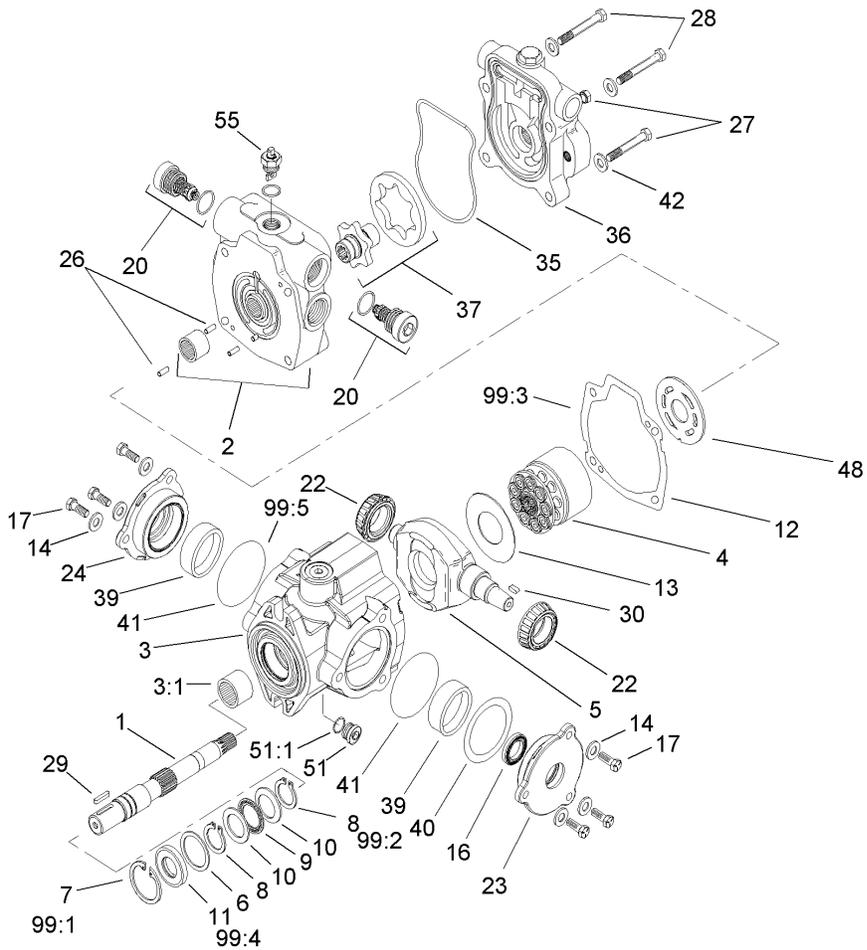
Ref	Part No.	Qty.	Description
22	353-987	2	Fitting-Hyd, 90 DEG
22:1	237-81	1	O-Ring
23	93-6857	1	Hose-Suction
24	88-9220	1	Plug-Reservior
25	3234-5	5	Screw



## Hydraulic Pump Assembly

Ref	Part No.	Qty.	Description
1	93-6842	1	Bushing-Lock, Taper
1:1	3245-36	1	Screw-HSH
2	93-6840	1	V-Belt
3	93-6841	1	Pulley
4	3296-23	1	Nut-Lock, NI
5	87-7270	2	Washer-Thrust
6	323-9	2	Screw-HH
7	104-3898-03	1	Pump Support ASM
8	104-3874	1	Pump-Piston, HYD
9	80-6990	2	Washer-Hardened
10	3296-39	3	Nut-Lock, NI
11	104-3999	1	Hose ASM
12	340-139	2	Fitting-Hyd, 90 DEG
12:1	237-81	1	O-Ring
12:2	237-65	1	O-Ring
13	340-4	1	Fitting-Hyd, Sraight
13:1	237-30	1	O-Ring
13:2	237-79	1	O-Ring
14	3253-3	3	Washer-Lock
15	2412-36	1	Clamp-Hose
16	353-987	1	Fitting-Hyd, 90 DEG
16:1	237-81	1	O-Ring
17	340-105	1	Fitting-Hyd, 90 DEG
17:1	237-80	1	O-Ring

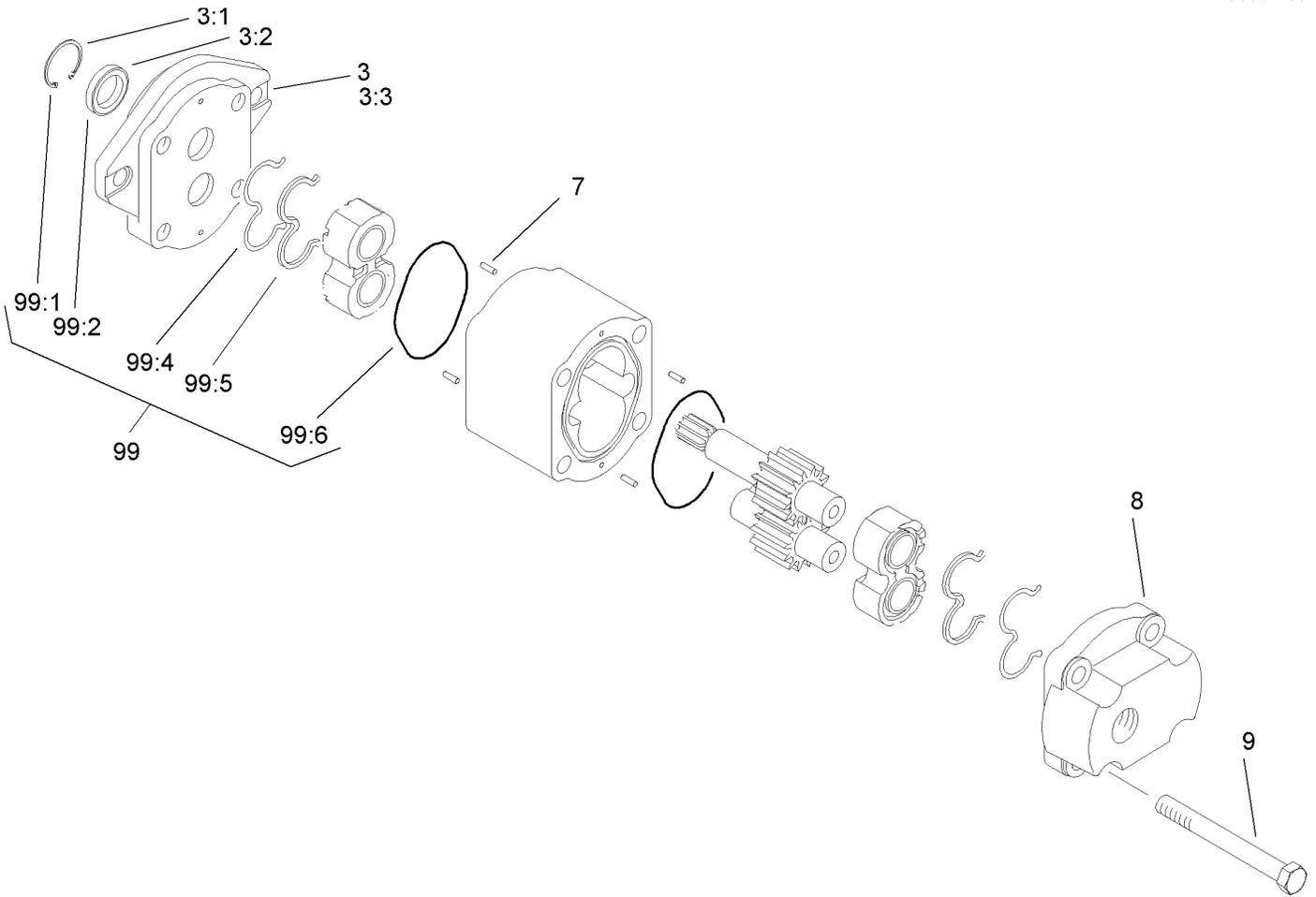
Ref	Part No.	Qty.	Description
17:2	237-30	1	O-Ring
18	104-4003	1	Hose ASM
19	99-6131	1	Pump-Drive, Reel
20	353-949	1	O-Ring
21	340-98	1	Fitting-Hyd, 90 DEG
21:1	237-79	1	O-Ring
21:2	237-30	1	O-Ring
22	93-6795	1	Fitting-90 DEG
22:1	237-79	1	O-Ring
23	104-4059	1	Hose-Return
24	93-6848	1	Fitting-HYD
24:1	237-79	1	O-Ring
25	2412-34	2	Clamp-Hose
26	325-33	1	Screw-HH
27	100-4852	1	Washer-Hardened
28	323-49	1	Bolt-TAP
29	3217-7	2	Nut-Hex
30	104-3998	1	Hose ASM
31	323-7	2	Screw-HH
32	94-3688	1	Sleeve-Protective
33	321-13	3	Screw-HH
34	104-4067	2	Washer
35	104-4066	2	Washer



## Hydraulic Pump Assembly No. 104-3874

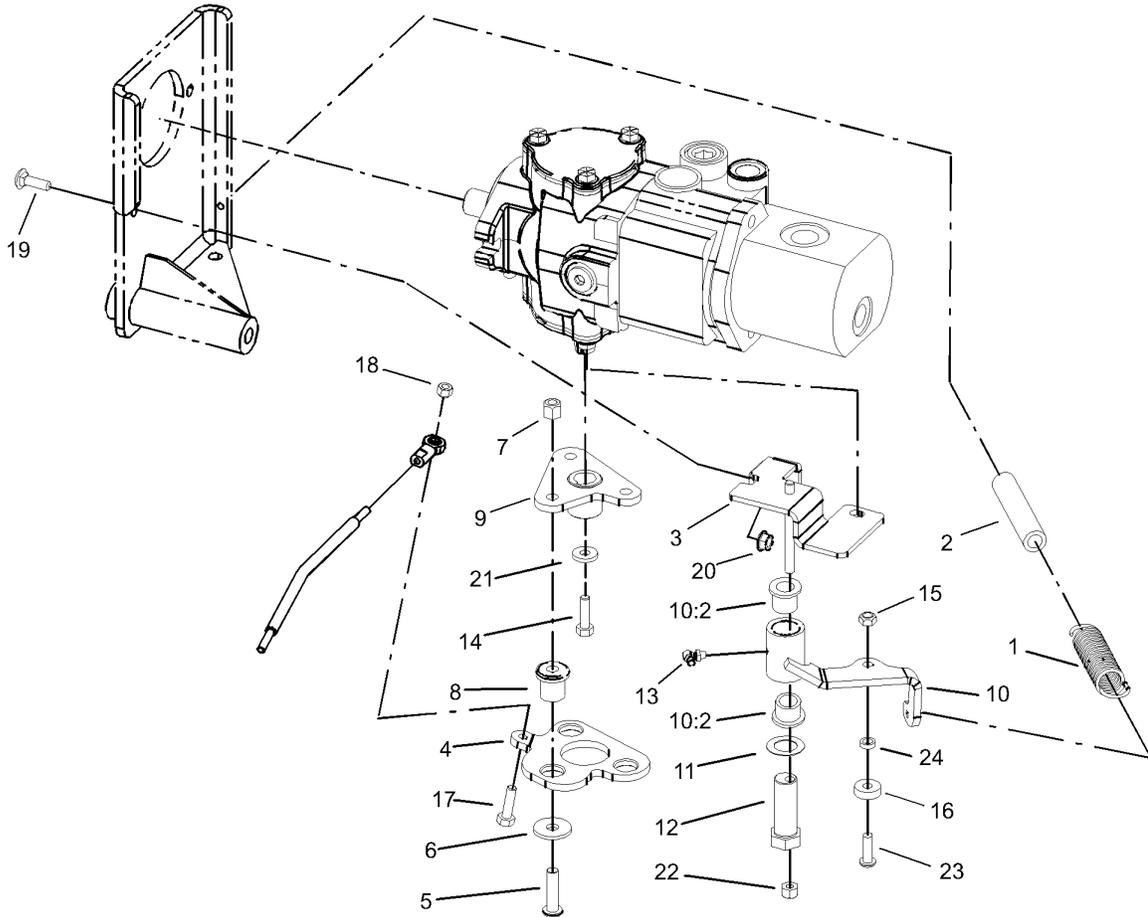
Ref	Part No.	Qty.	Description
1	94-3642	1	Shaft-Drive
2	104-4047	1	Endcover
3	100-3176	1	Housing ASM
3:1	94-6363	1	Bearing
4	76-6070	1	Rotating Kit
5	100-3175	1	Camplate
6	33-3720	1	Washer
7	32151-13	1	Ring-Retaining
8	32151-29	2	Ring-Retaining
9	252-66	1	Bearing-Thrust
10	252-71	2	Washer-Thrust
11	104-4861	1	Seal-Shaft
12	33-4930	1	Gasket-Housing
13	98-4635	1	Insert-Plate, Cam
14	105-9762	6	Washer
16	76-6190	1	Seal-Shaft
17	98-4640	6	Screw-Cap
20	105-3812	2	Valve-Check
22	98-4639	2	Bearing-Cone
23	98-4645	1	Plate-Cover
24	98-4644	1	Plate-Cover
26	76-6150	2	Pin-Dowel
27	104-4042	2	Screw-Cap
28	104-4043	2	Screw-Cap

Ref	Part No.	Qty.	Description
29	94-3645	1	Key
30	94-3646	1	Key
35	104-4044	1	O-Ring
36	104-4045	1	Charge Pump Adapter ASM
37	94-3648	1	Gerotor & Coupler ASM
39	104-4046	2	Bearing-Cup
40	100-3182	2	Shim Kit
41	100-3179	2	O-Ring
42	104-4048	4	Washer
48	104-4049	1	Plate-Valve
51	74-9280	1	Plug ASM
51:1		1	O-Ring
55	105-3811	1	Valve-Bypass
99	104-4868	1	Seal Repair Kit
99:1	32151-13	1	Ring-Retaining
99:2	32151-29	1	Ring-Retaining
99:3	33-4930	1	Gasket-Housing
99:4	104-4861	1	Seal-Shaft
99:5	100-3179	1	O-Ring



## Gear Pump Assembly No. 99-6131

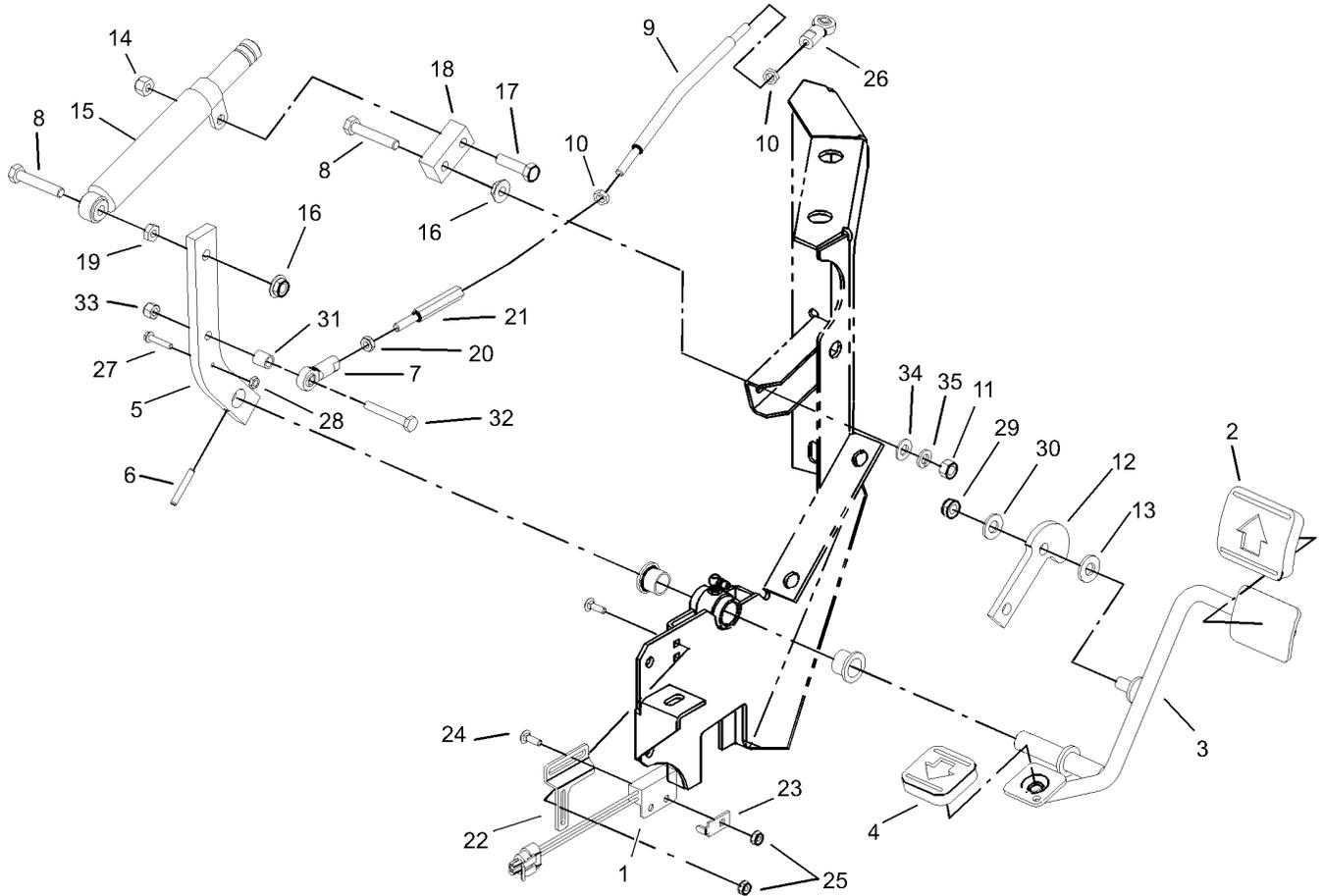
Ref	Part No.	Qty.	Description	
3	93-4268	1	Flange Kit	
● 3:1		1	Ring-Retaining	
● 3:2		1	Seal-Shaft	
● 3:3		1	Flange	
7	94-3625	4	Pin-Dowel	
8	94-3626	1	Cover-End	
9	94-3639	4	Screw-HH	
99	99-6132	1	Seal Kit	
● 99:1		1	Ring-Retaining	
● 99:2		2	Seal-Shaft	
● 99:4		2	Seal-E	
● 99:5		2	Ring-Backup	
● 99:6		2	O-Ring	



## Pump Mount Assembly

Ref	Part No.	Qty.	Description
1	94-1369	1	Spring-Extension
2	99-3556	1	Hose
3	104-3918-03	1	Bracket ASM
4	104-3917-03	1	Lever-Pump
5	95-3857	3	Screw-HSBH
6	2844	3	Washer
7	3296-39	3	Nut-Lock, NI
8	63-9750	3	Mount
9	99-3598-03	1	Hub ASM
10	104-0422	1	Neutral Arm ASM
10:2	256-113	2	Bushing-Flange
11	3-6498	1	Washer-Thrust
12	76-8640	1	Stud-Traction
13	302-60	1	Fitting-Grease
14	3210-6	1	Screw-HH
15	3296-47	1	Nut-Lock, NI
16	251-259	1	Bearing-Ball
17	321-6	1	Screw-HH
18	3296-42	1	Nut-Lock, NI
19	3230-22	1	Screw-CARR
20	32128-20	1	Nut-HF
21	88-7200	1	Washer-Flat
22	3296-29	1	Nut-Lock, NI
23	3274-104	1	Screw-HSBH

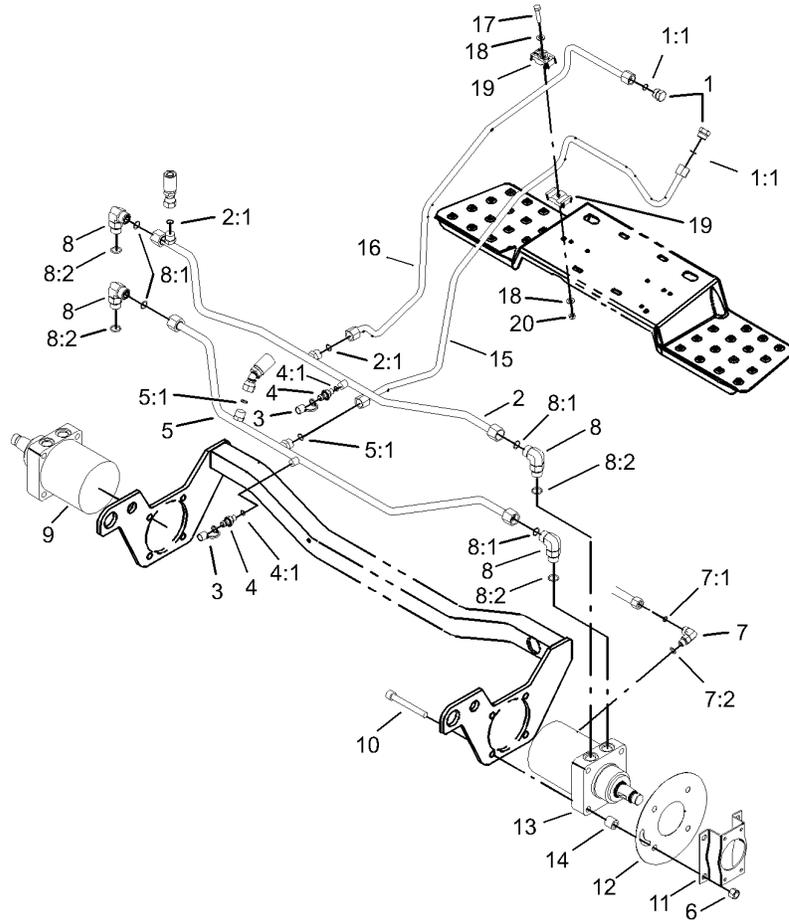
Ref	Part No.	Qty.	Description
24	100-4817	1	Spacer-Bearing



## Traction Control Assembly

Ref	Part No.	Qty.	Description
1	105-0023	1	Switch-Proximity
2	74-9100	1	Pad-Pedal, Forward
3	104-3938-03	1	Traction Pedal ASM
4	74-9110	1	Pad-Pedal, Reverse
5	104-3939	1	Arm-Traction
6	32121-6	1	Pin-Roll
7	104-4013	1	Joint-Ball, LH
8	322-9	2	Screw-HH
9	104-3977	1	Rod-Control, Pump
10	3220-1	2	Nut-Jam
11	3217-6	1	Nut-Hex
12	74-6110	1	Stop-Traction
13	66-2920	1	Washer-Friction
14	3296-29	1	Nut-Lock, NI
15	76-8870	1	Lever Damper ASM
16	32128-44	2	Nut
17	322-6	1	Screw-HH
18	76-9760	1	Damper-Pivot
19	3218-2	1	Nut-Jam
20	104-3941	1	Nut-Jam
21	104-3978	1	Nut-Rod
22	104-3979	1	Bracket-Switch
23	100-4872	1	Plate-Switch, Neutral
24	3229-34	3	Bolt-CARR

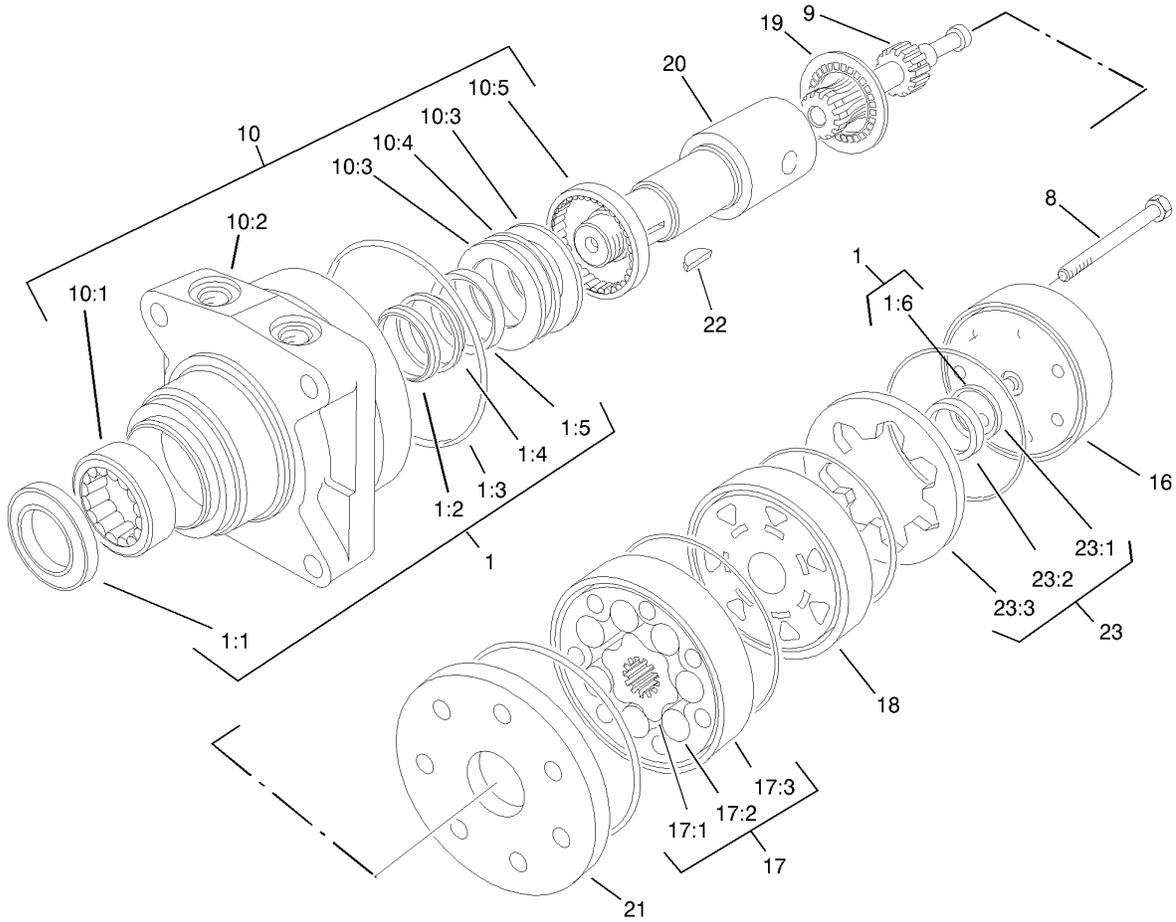
Ref	Part No.	Qty.	Description
25	32149-7	3	Nut-Keps
26	2411-41	1	Joint-Ball
27	32105-29	1	Screw-SHWH
28	32149-9	1	Nut
29	3296-59	1	Nut-Lock, NI
30	3256-24	1	Washer-Flat
31	93-6859	1	Spacer
32	321-10	1	Screw-HH
33	3296-42	1	Nut-Lock, NI
34	3256-23	1	Washer-Flat
35	3253-4	1	Washer-Lock



## Hydraulic Motor Installation Assembly

Ref	Part No.	Qty.	Description
1	106-8100	2	Plug-HYD
1:1	237-79	1	O-Ring
2	104-3984	1	Front Tube ASM
2:1	237-30	2	O-Ring
3	354-79	2	Cap-Dust
4	354-77	2	Fitting-Quick
4:1	237-78	1	O-Ring
5	104-3983	1	Rear Tube ASM
5:1	237-30	2	O-Ring
6	3296-23	8	Nut-Lock, NI
7	340-77	1	Fitting-Hyd, 90 DEG
7:1	237-22	1	O-Ring
7:2	237-42	1	O-Ring
8	340-17	4	Fitting-Hyd, 90 DEG
8:1	237-65	1	O-Ring
8:2	237-80	1	O-Ring
9	75-9990	1	HYD Motor ASM
10	3274-99	8	Screw-HSH
11	84-2000-03	2	Bracket-Brake
12	93-6905-03	2	Shield-Wheel
13	93-6888	1	Motor-Wheel
14	94-5135	8	Spacer
15	106-8112	1	Tube-HYD
16	106-8113	1	Tube-HYD

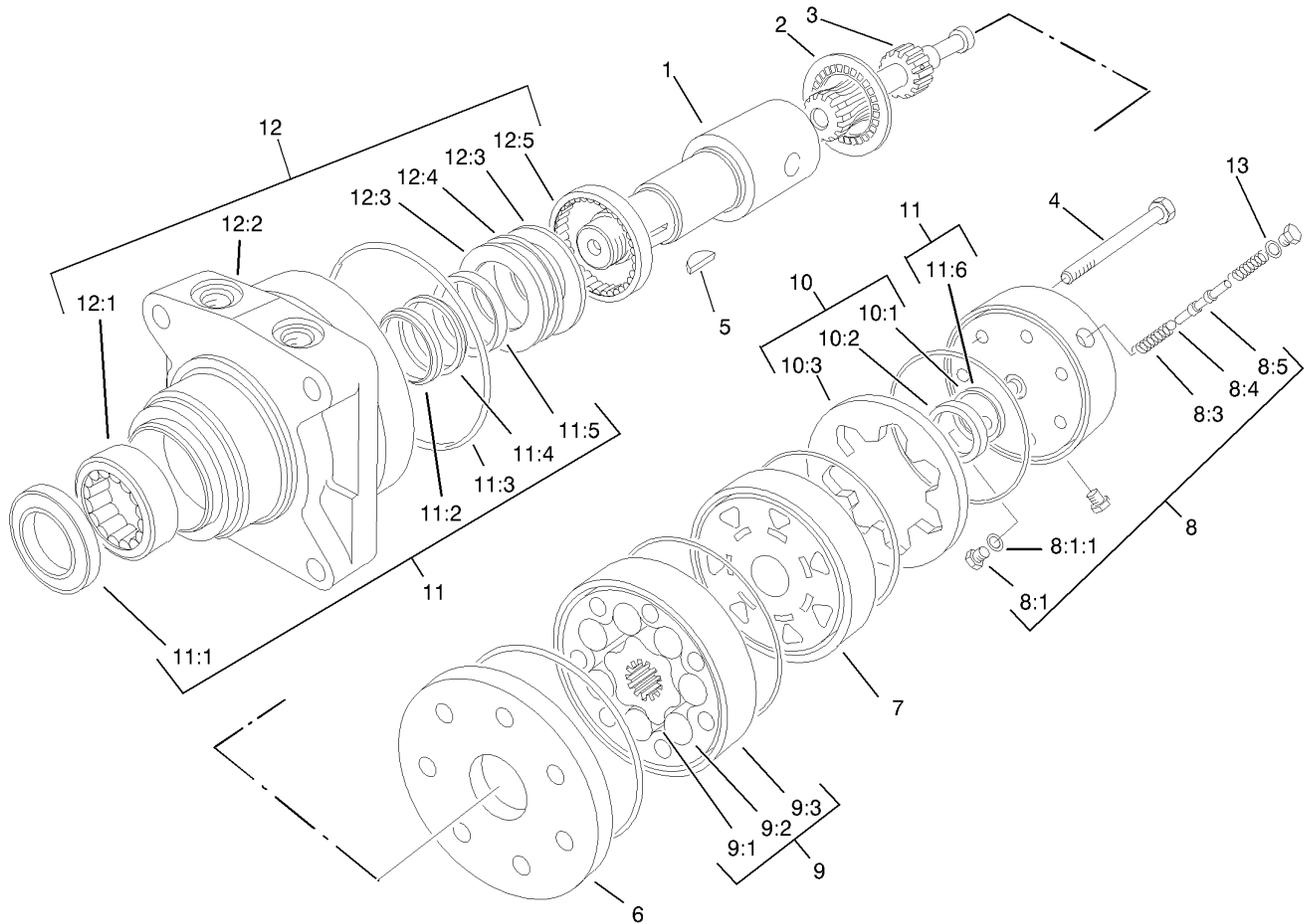
Ref	Part No.	Qty.	Description
17	322-10	1	Screw-HH
18	3256-23	2	Washer-Flat
19	56-7976	2	Clamp-Tube
20	3296-29	1	Nut-Lock, NI



## Hydraulic Motor Assembly No. 75-9990

Ref	Part No.	Qty.	Description
1	76-0800	1	Seal Kit
● 1:1		1	Seal-Dirt & Water
● 1:2		1	Washer-Back-Up
● 1:3		5	Ring-Seal
● 1:4		1	Washer-Back-Up
● 1:5		1	Seal-Inner
● 1:6		1	Seal-Commutator
8	76-1010	7	Screw
9	76-0960	1	Link-Drive
10	76-0810	1	Housing ASM
● 10:1		1	Bearing
● 10:2		1	Housing
● 10:3		2	Washer-Thrust
● 10:4		1	Bearing-Thrust
● 10:5		1	Bearing
16	76-0940	1	End Cover ASM
17	76-0970	1	Set-Rotor
● 17:1		1	Rotor
● 17:2		7	Vane
● 17:3		1	Stator
18	76-0840	1	Manifold
19	76-0850	1	Bearing-Thrust
20	76-0860	1	Shaft-Coupling
21	76-0870	1	Plate-Wear

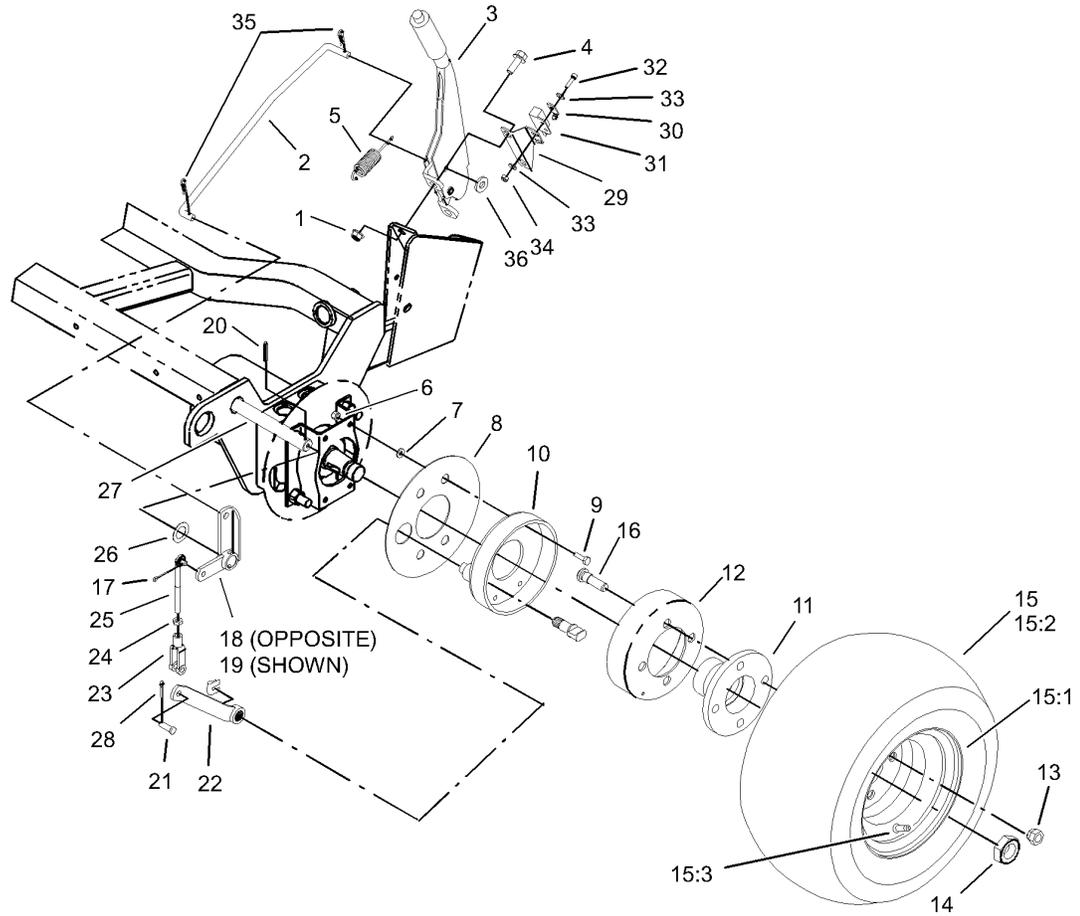
Ref	Part No.	Qty.	Description
22	3257-42	1	Key-Woodruff
23	76-0880	1	Commutator ASM
● 23:1		1	Seal-Commutator
● 23:2		1	Commutator
● 23:3		1	Ring-Commutator



## Wheel Motor Assembly No. 93-6888

Ref	Part No.	Qty.	Description
1	76-0860	1	Shaft-Coupling
2	76-0850	1	Bearing-Thrust
3	76-0960	1	Link-Drive
4	94-3662	7	Screw-Cap, HH
5	3257-42	1	Key-Woodruff
6	76-0870	2	Plate-Wear
7	76-0840	1	Manifold
8	76-0890	1	End Cover ASM
8:1	353-990	2	Plug
8:1:1	237-78	1	O-Ring
8:3		2	Spring
8:4		1	Ball
8:5		1	Valve-Shuttle
9	76-0970	1	Set-Rotor
9:1		1	Rotor
9:2		7	Vane
9:3		1	Stator
10	76-0880	1	Commutator ASM
10:1		1	Seal-Commutator
10:2		1	Commutator
10:3		1	Ring-Commutator
11	76-0800	1	Seal Kit
11:1		1	Seal-Dirt & Water
11:2		1	Washer-Back-Up

Ref	Part No.	Qty.	Description
11:3		5	Ring-Seal
11:4		1	Washer-Back-Up
11:5		1	Seal-Inner
11:6		1	Seal-Commutator
12	76-0810	1	Housing ASM
12:1		1	Bearing
12:2		1	Housing
12:3		2	Washer-Thrust
12:4		1	Bearing-Thrust
12:5		1	Bearing
13	237-78	2	O-Ring

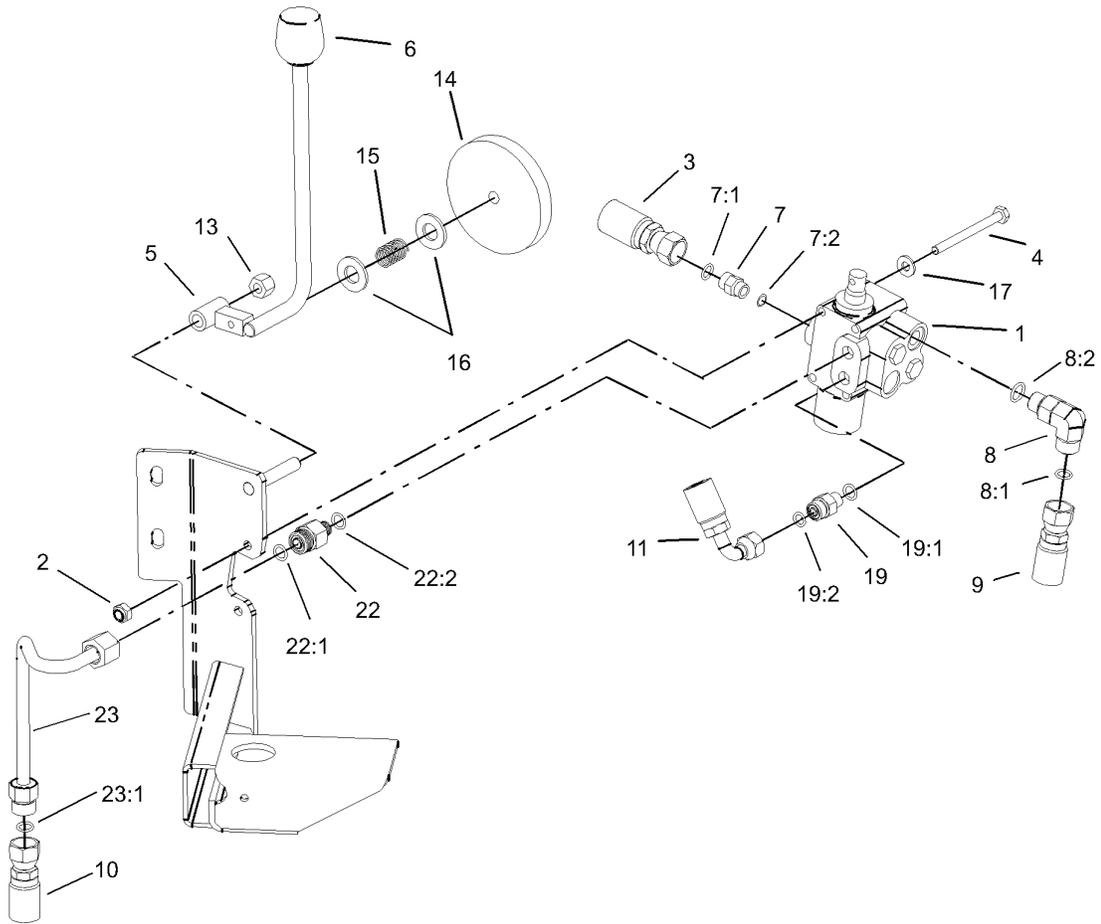


## Front Wheel and Brake Assembly

Ref	Part No.	Qty.	Description
1	3290-357	2	Nut-HHF
2	104-3907	1	Rod-Brake
3	104-3903	1	Lever-Brake, Parking
4	3234-11	2	Screw-HHF
5	104-4010	1	Spring-Extension
6	3296-42	8	Nut-Lock, NI
7	3256-16	8	Washer-Flat
8	83-9340	2	Shield-Brake, Grass
9	321-5	8	Screw-HH
10	104-7705	2	Brake ASM
11	93-6838-03	2	Hub-Wheel
12	10-6850	2	Drum-Brake
13	242-50	8	Nut-Lug
14	26-3790	2	Nut-Lock
15		2	Front Tire/wheel ASM
15:1	93-6881	1	Rim ASM
15:2	99-4506	1	Tire-Mate, Turf
15:3	232-27	1	Stem-Valve
16	85-6540	8	Stud-Drive
17	3272-6	2	Pin-Cotter
18	83-9310	1	RH Brake Lever ASM
19	104-3928	1	LH Brake Lever ASM
20	32121-6	2	Pin-Roll
21	283-1	2	Pin-Clevis

Ref	Part No.	Qty.	Description
22	93-6850	2	Lever-Brake
23	282-2	2	Yoke
24	3220-2	2	Nut
25	84-1990	2	Rod-Adjusting
26	3-6498	2	Washer-Thrust
27	83-9330	1	Shaft-Brake
28	3272-10	2	Pin-Cotter
29	104-4052-03	1	Bracket-Switch, Brake
30	100-4872	1	Plate-Switch, Neutral
31	100-1270	1	Switch-Proximity
32	3274-14	1	Screw-HSH
33	3256-14	2	Washer-Flat
34	3296-2	1	Nut-Lock
35	3290-307	2	Pin-Hair
36	3256-24	3	Washer-Flat

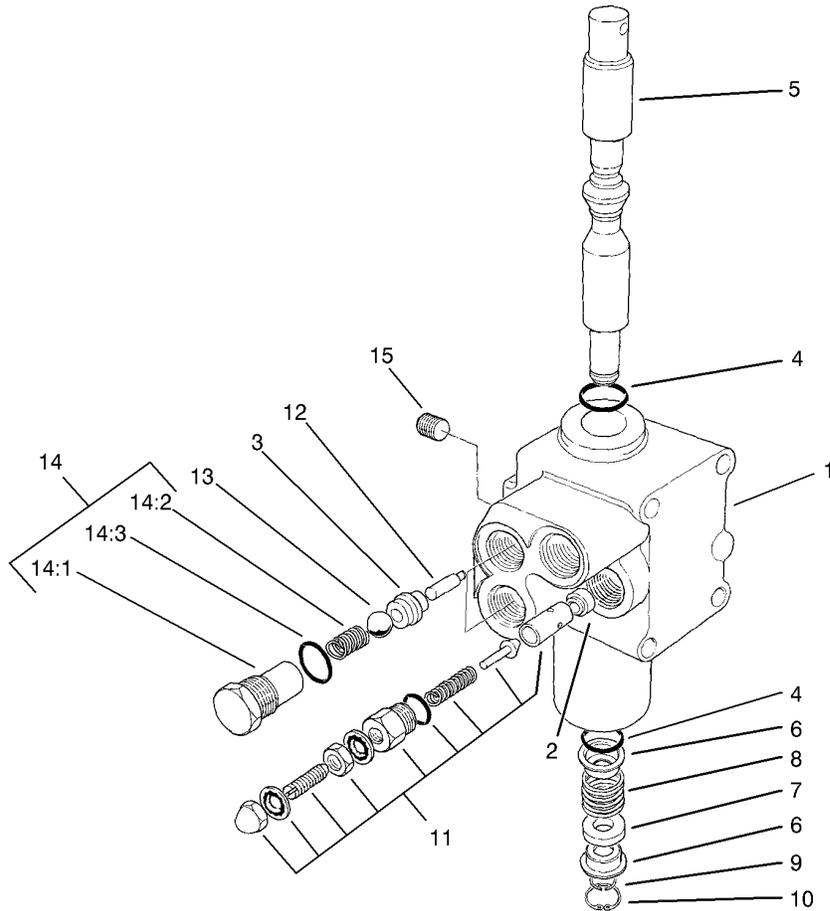




## Hydraulic Valve Installation Assembly

Ref	Part No.	Qty.	Description
1	104-4092	1	Valve-Lift
2	3296-16	2	Nut-Lock, NI
3	104-5163	1	Hose ASM
4	321-23	2	Screw-HH
5	85-5160-03	1	Lever-Valve
6	233-37	1	Knob
7	340-2	1	Fitting-Hyd, Straight
7:1	237-22	1	O-Ring
7:2	237-42	1	O-Ring
8	340-77	1	Fitting-Hyd, 90 DEG
8:1	237-22	1	O-Ring
8:2	237-42	1	O-Ring
9	104-5162	1	Hose ASM
10	104-4001	1	Hose ASM
11	104-4083	1	Hose ASM
13	3296-39	1	Nut-Lock, NI
14	94-5119	1	Sponge
15	65-9940	1	Spring
16	3256-26	2	Washer-Flat
17	3256-22	2	Washer-Flat
19	340-92	1	Fitting-Hyd, Straight
19:1	237-78	1	O-Ring
19:2	237-21	1	O-Ring
22	340-88	1	Adapter

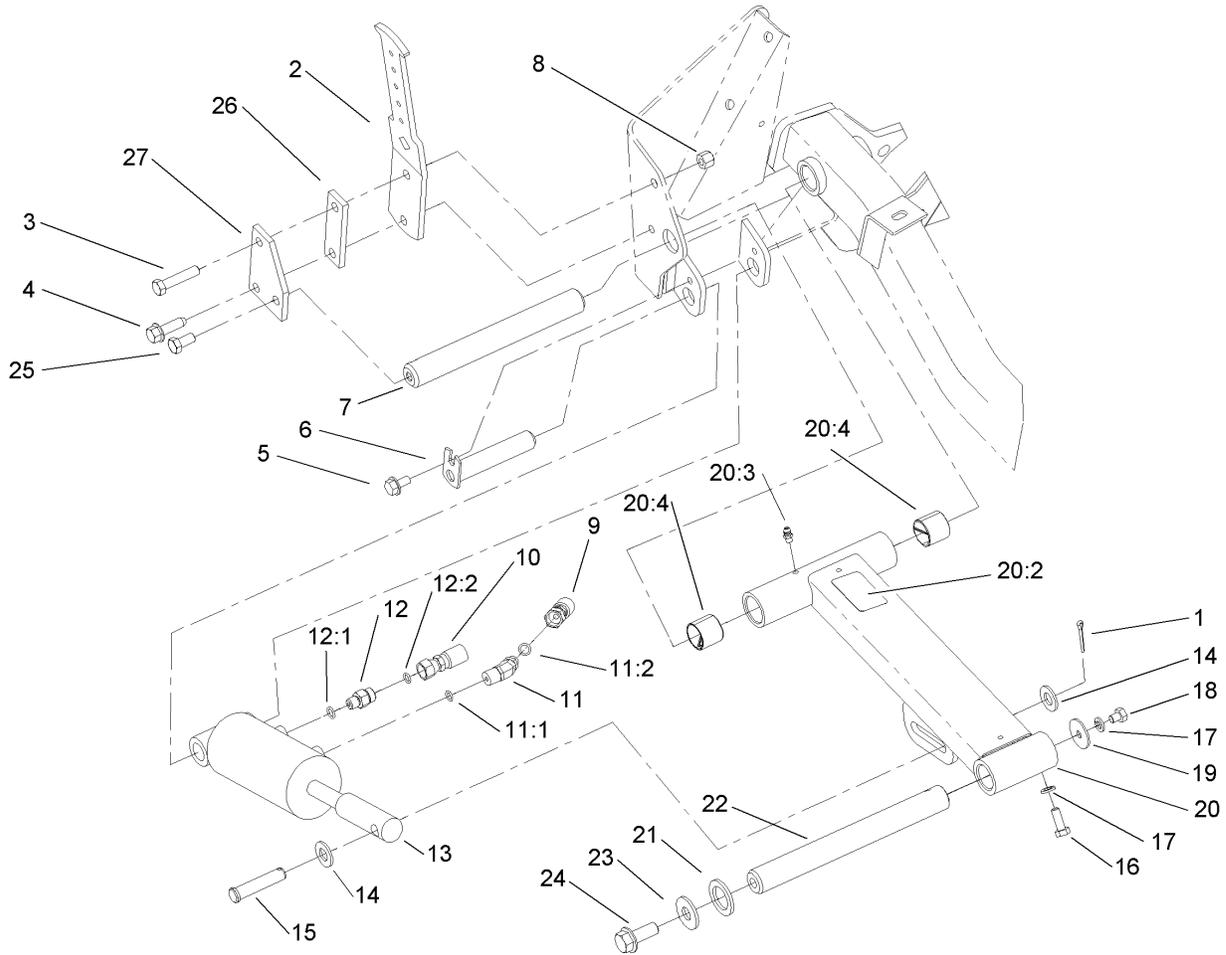
Ref	Part No.	Qty.	Description
22:1	237-22	1	O-Ring
22:2	237-78	1	O-Ring
23	104-4085	1	HYD Tube ASM
23:1	237-22	1	O-Ring



## Hydraulic Control Valve No. 104-4092

Ref	Part No.	Qty.	Description
1		1	Body
2	55-3640	1	Seat-Relief
3	22-8370	2	Seat-Valve
4	22-8500	2	O-Ring
5	22-8420	1	Spool
6	22-8380	2	Retainer
7	23-3030	1	Spacer
8	22-8410	1	Spring
9	22-8480	1	Ring-Snap
10	22-8490	1	Ring-Snap
11	22-8440	1	Valve-Relief
12	22-8360	2	Pin
13	22-8350	2	Ball
14	105-7827	2	Plug ASM
14:1	22-8330	1	Plug
14:2	22-8340	1	Spring
14:3	237-42	1	O-Ring
15	55-3650	1	Plug

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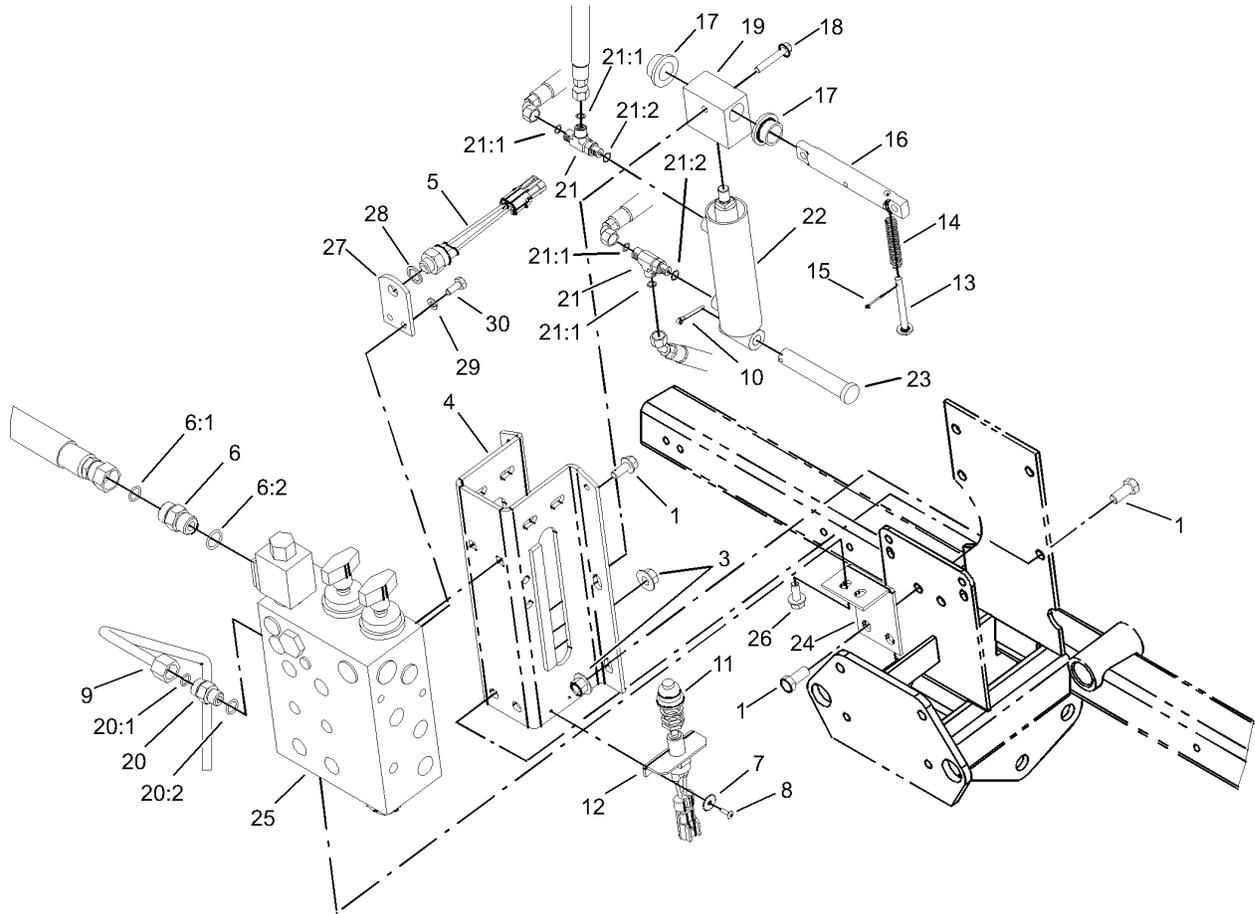


## Rear Lift Arm Assembly

Ref	Part No.	Qty.	Description
1	3272-11	1	Pin-Cotter
2	92-1818-01	1	Arm-Spring, Tension
3	323-9	1	Screw-HH
4	32144-109	1	Screw
5	32144-14	1	Screw-HWH
6	93-6893	1	Pin-Pivot, Ram
7	92-1812	1	Shaft-Pivot, Lift
8	3296-39	1	Nut-Lock, NI
9	104-4002	1	Hose ASM
10	94-5008	1	Hose ASM
11	340-103	1	Fitting-Hyd, 45 DEG
11:1	237-78	1	O-Ring
11:2	237-21	1	O-Ring
12	340-92	1	Fitting-Hyd, Straight
12:1	237-78	1	O-Ring
12:2	237-21	1	O-Ring
13	93-6869	1	HYD Cylinder ASM
14	3256-26	2	Washer-Flat
15	93-6926	1	Pin-Clevis
16	322-4	1	Screw-HH
17	3253-4	2	Washer-Lock
18	322-26	1	Screw-HH
19	3256-57	1	Washer-Flat
20	94-3635	1	Center Lift Arm ASM

Ref	Part No.	Qty.	Description
20:2	93-6696	1	Decal-Warning
20:3	302-5	1	Fitting-Grease
20:4	3-0348	2	Bushing
21	256-115	1	Washer-Thrust
22	99-2338	1	Shaft-Pivot
23	3256-6	1	Washer-Flat
24	3234-32	1	Screw-HHF
25	323-4	1	Screw-HH
26	98-3445	1	Spacer
27	98-3446	1	Plate-Reinforcement



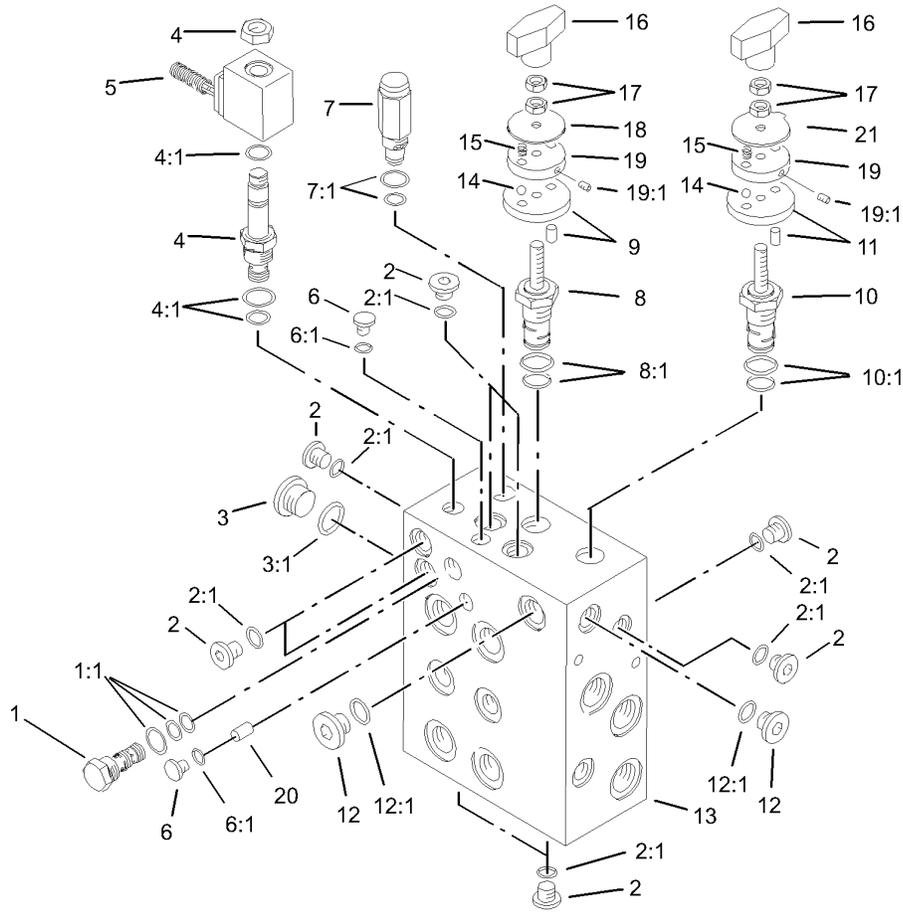


## Front Lift Cylinder Assembly

Ref	Part No.	Qty.	Description
1	3234-25	6	Bolt-HF
3	32128-43	6	Nut-Flange
4	104-3946-03	1	Cylinder Support ASM
5	72-4320	1	Switch-Ball, N.o.
6	340-4	1	Fitting-Hyd, Straight
6:1	237-30	1	O-Ring
6:2	237-79	1	O-Ring
7	3254-9	2	Washer-Lock/int
8	32144-18	2	Screw-HH
9	104-4050	1	HYD Tube ASM
10	3272-11	1	Pin-Cotter
11	94-3429	1	Switch-Ball
12	94-3424	1	Bracket-Mount, Switch
13	94-5010	1	Pin-Actuator, Switch
14	94-5011	1	Spring-Compression
15	3272-4	1	Pin-Cotter
16	72-4190	1	Pin-Guide, Cylinder
17	84-8440	2	Bushing
18	321-43	1	Capscrew
19	61-2450	1	Hub-Lift
20	340-2	1	Fitting-Hyd, Straight
20:1	237-22	1	O-Ring
20:2	237-42	1	O-Ring
21	340-86	2	Fitting-Hyd, Tee

Ref	Part No.	Qty.	Description
21:1	237-22	2	O-Ring
21:2	237-42	1	O-Ring
22	94-5031	1	Cylinder-Lift, HYD
23	283-78	1	Pin-Clevis
24	93-6733-03	1	Bracket-Mount, Valve
25	104-3995	1	Manifold Block ASM
26	3234-5	3	Screw
27	98-8199	1	Bracket-Switch
28	3256-76	1	Washer-Flat
29	3253-3	2	Washer-Lock
30	329-3	2	Screw-HH

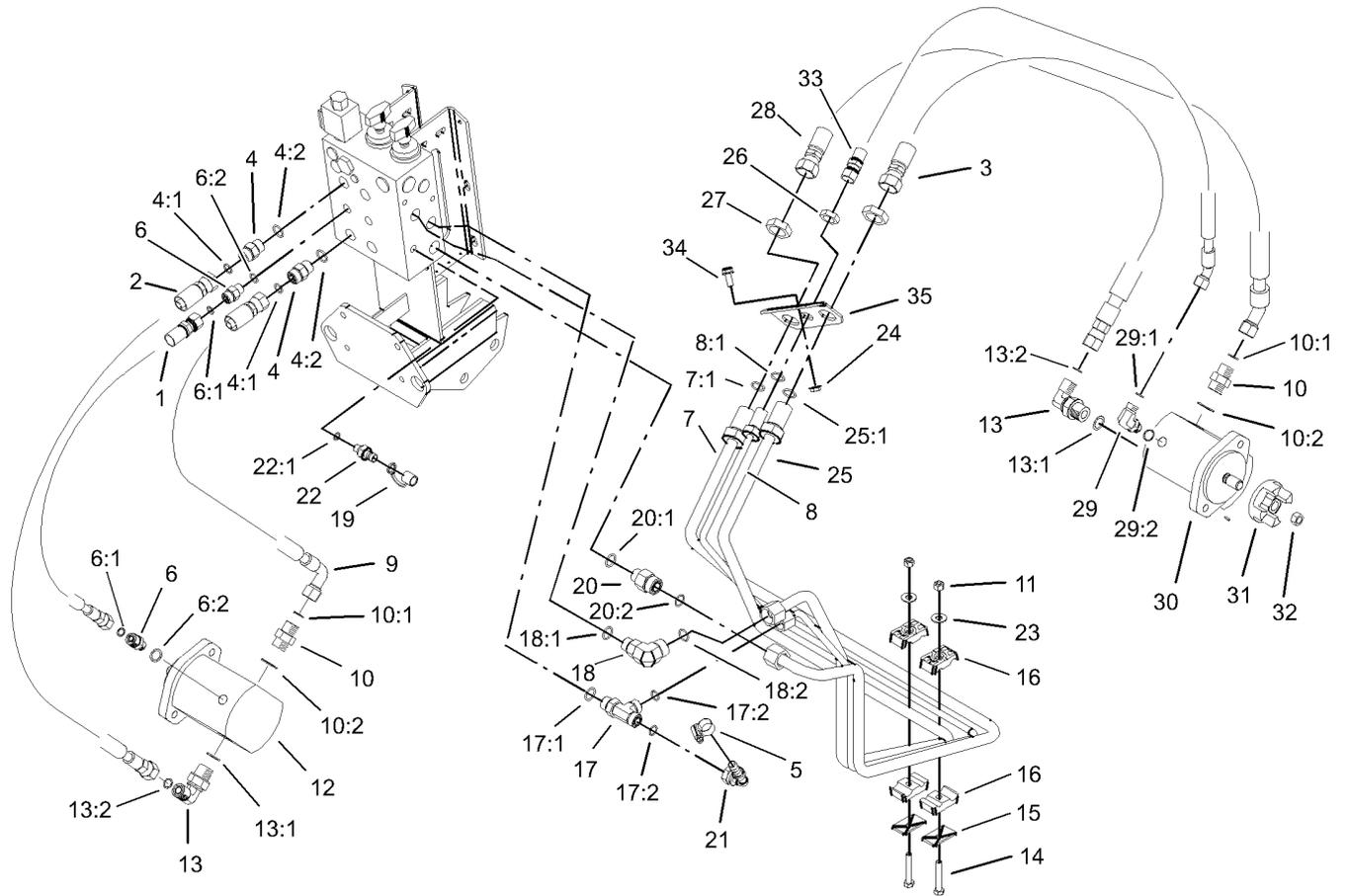




## Manifold Block Assembly No. 104-3995

Ref	Part No.	Qty.	Description
1	95-5634	1	Cartridge-Logic, Spool
1:1	95-5641	1	Seal Kit
2	353-990	8	Plug
2:1	237-78	1	O-Ring
3	353-988	1	Plug-Hex, Hollow
3:1	237-79	1	O-Ring
4	93-7494	1	Cartridge
4:1	75-2080	1	Seal Kit
5	83-2010	1	Coil-Valve
6	353-991	2	Plug-Hex, Hollow
6:1	237-156	1	O-Ring
7	94-3655	1	Valve-Relief
7:1	75-2080	1	Seal Kit
8	94-3659	1	Control-Flow, Rotary
8:1	75-2080	1	Seal Kit
9	94-5025	1	Plate-Locating
10	94-3657	1	Spool ASM
10:1	94-3661	1	4-Way Seal Kit
11	94-5021	1	Plate-Locating
12	353-989	3	Plug-Hex, Hollow
12:1	237-42	1	O-Ring
13		1	Body-Manifold
14	255-13	4	Ball-Steel, Stainless
15	94-5027	4	Spring

Ref	Part No.	Qty.	Description
16	94-5020	2	Knob ASM
17	3218-1	4	Nut-Jam
18	94-5026	1	Plate-Indicator
19	94-5023	2	Plate-Detent
19:1	3245-36	1	Screw-HSH
20	75-2070	1	Plug-Orifice
21	99-3543	1	Plate-Indicator

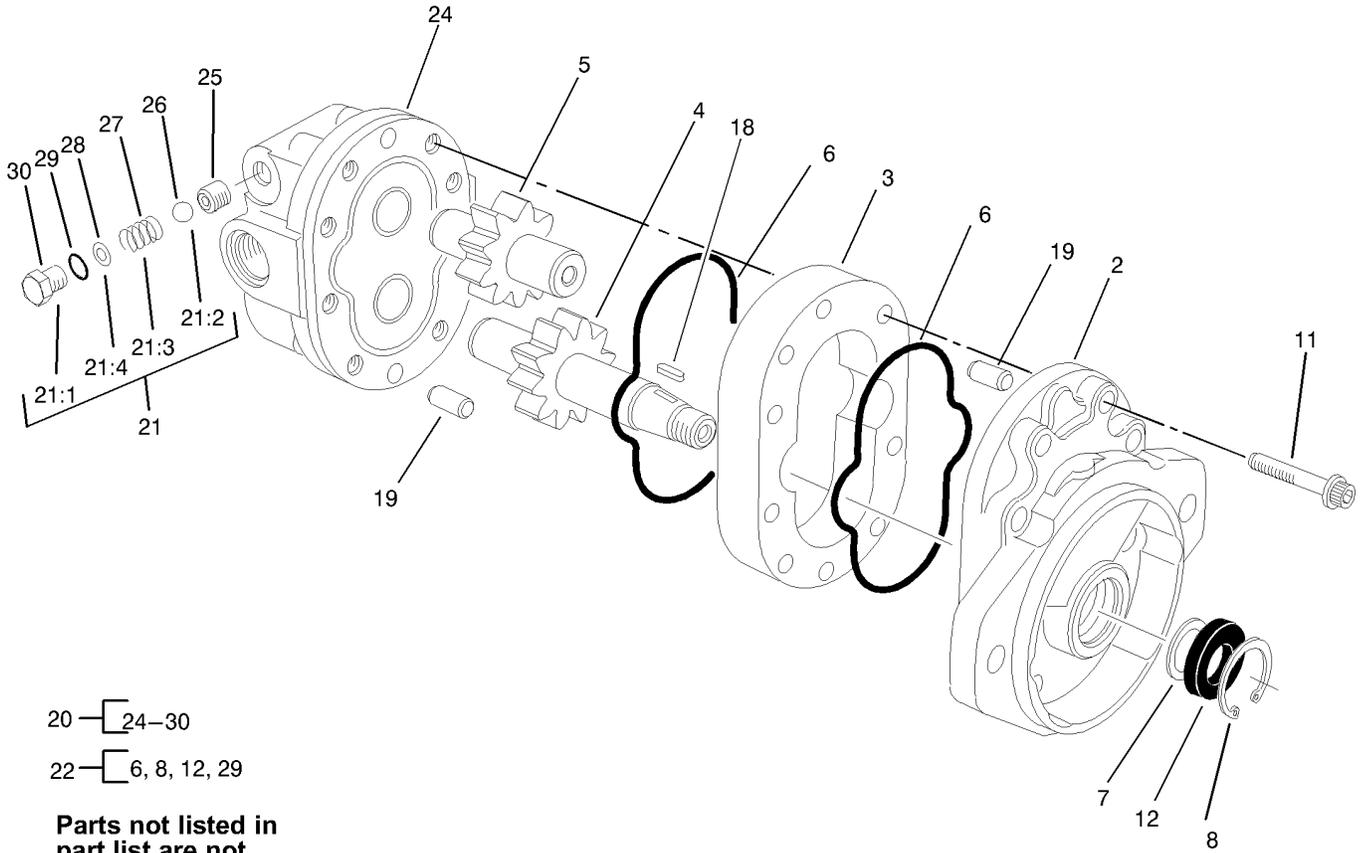


## Reel Motor Assembly

Ref	Part No.	Qty.	Description
1	94-5986	2	Hose ASM
2	94-5987	2	Hose ASM
3	94-5129	1	Hose ASM
4	340-4	4	Fitting-Hyd, Sraight
4:1	237-30	1	O-Ring
4:2	237-79	1	O-Ring
5	2412-36	1	Clamp-Hose
6	340-2	4	Fitting-Hyd, Straight
6:1	237-22	1	O-Ring
6:2	237-42	1	O-Ring
7	104-3950	1	Tube ASM
7:1	237-65	1	O-Ring
8	104-3951	1	Tube ASM
8:1	237-30	1	O-Ring
9	94-5985	2	Hose ASM
10	340-6	3	Fitting-Hyd, Straight
10:1	237-30	1	O-Ring
10:2	237-80	1	O-Ring
11	3296-29	2	Nut-Lock, NI
12	93-6972	2	Motor-Gear
13	340-105	3	Fitting-Hyd, 90 DEG
13:1	237-80	1	O-Ring
13:2	237-30	1	O-Ring
14	322-10	2	Screw-HH

Ref	Part No.	Qty.	Description
15	69-9760	2	Coverplate
16	56-7970	4	Clamp-Tube
17	340-109	1	Fitting-Hyd, Tee
17:1	237-79	1	O-Ring
17:2	237-30	2	O-Ring
18	340-153	1	Fitting-HYD
18:1	237-79	1	O-Ring
18:2	237-151	1	O-Ring
19	354-79	1	Cap-Dust
20	340-155	1	Fitting-Hyd, Straight
20:1	237-79	1	O-Ring
20:2	237-151	1	O-Ring
21	93-6803	1	Fitting-90 DEG
22	354-77	1	Fitting-Quick
22:1	237-78	1	O-Ring
23	3256-3	2	Washer-Flat
24	32128-44	2	Nut
25	104-3949	1	Tube ASM
25:1	237-65	1	O-Ring
26	340-70	1	Nut-Lock
27	340-74	2	Locknut-Bulkhead
28	93-6790	1	Hose-HYD
29	340-77	1	Fitting-Hyd, 90 DEG
29:1	237-22	1	O-Ring





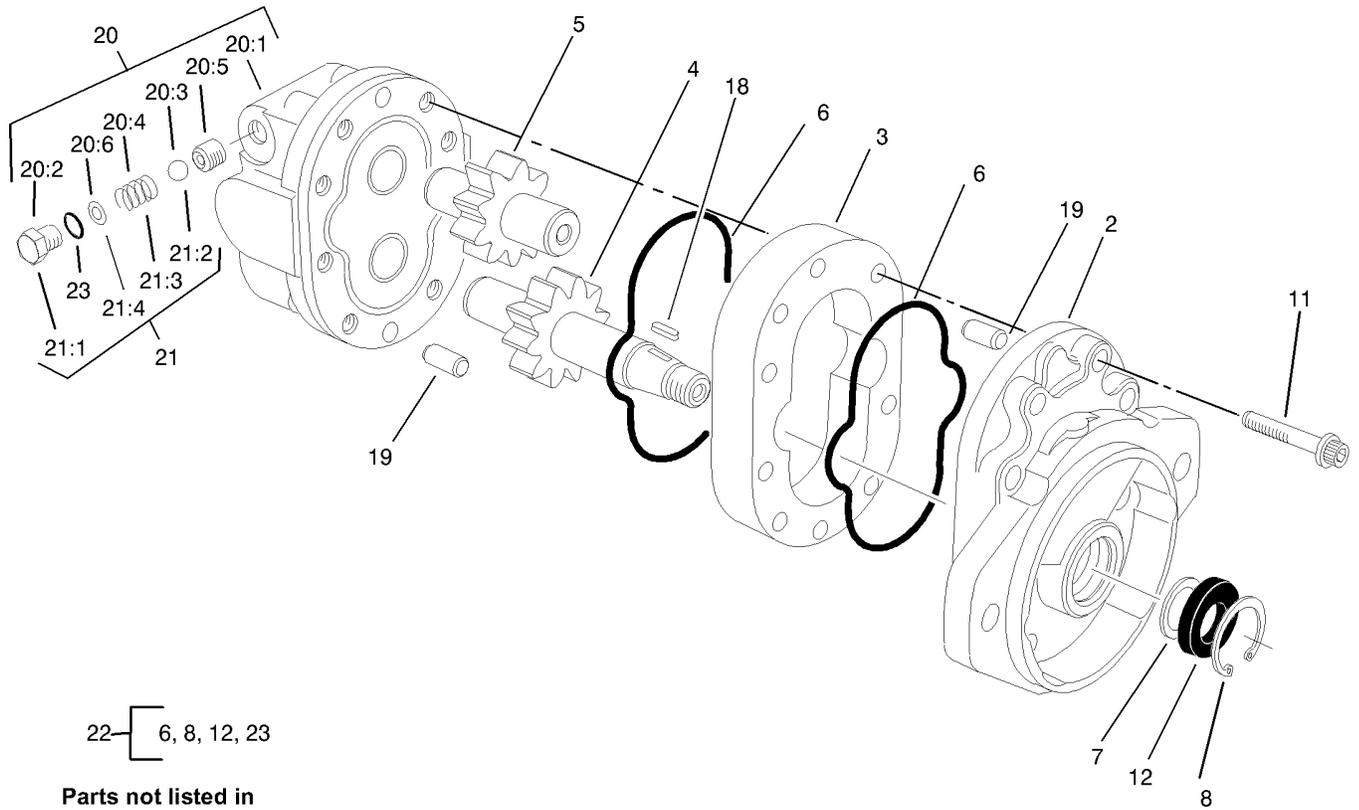
- 20 — [ 24-30
- 22 — [ 6, 8, 12, 29

**Parts not listed in part list are not serviced separately**

## Gear Motor Assembly No. 93-6972

Ref	Part No.	Qty.	Description
2	66-5730	1	Front Plate ASM
3	94-3603	1	Motor Body ASM
4	94-3602	1	Drive Gear ASM
5	94-3601	1	Idler Gear ASM
6	59-8420	2	Ring
7	60-5890	1	Washer
8	59-8320	1	Ring-Retaining
11	94-3600	8	Capscrew
12	66-5710	1	Seal-Shaft
18	94-3606	1	Key
19	42-2010	2	Pin-Dowel
20	94-3604	1	Backplate ASM
21	92-9260	1	Relief Valve Kit
● 21:1		2	Plug
● 21:2		2	Ball
● 21:3		2	Spring
● 21:4		2	Shim
22	93-1413	1	Seal Kit

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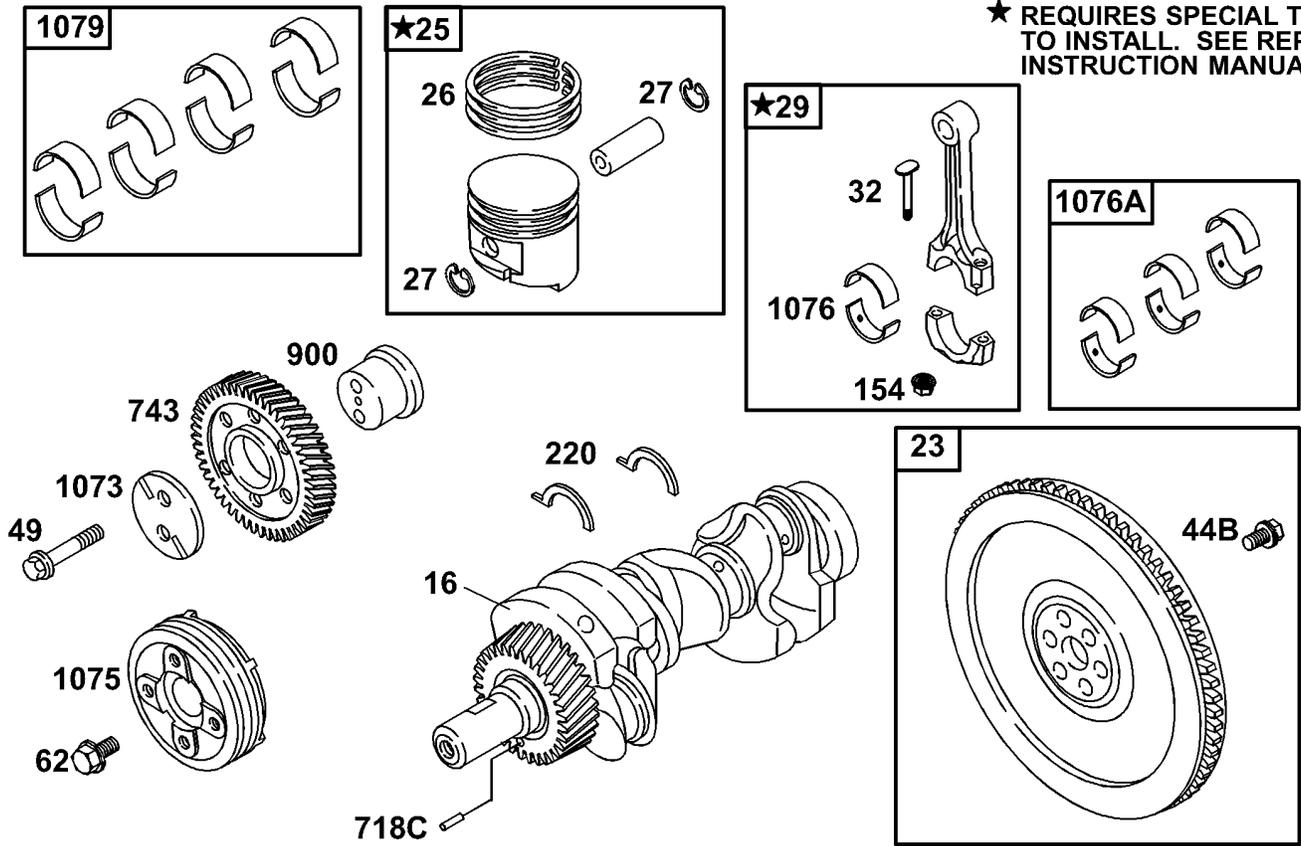
22 — [ 6, 8, 12, 23 ]  
**Parts not listed in partlist are not serviced separately.**

## Gear Motor Assembly No. 93-6975

Ref	Part No.	Qty.	Description
2	66-5730	1	Front Plate ASM
3	94-3603	1	Motor Body ASM
4	94-3602	1	Drive Gear ASM
5	94-3601	1	Idler Gear ASM
6	59-8420	2	Ring
7	60-5890	1	Washer
8	59-8320	1	Ring-Retaining
11	94-3600	8	Capscrew
12	66-5710	1	Seal-Shaft
18	94-3606	1	Key
19	42-2010	2	Pin-Dowel
20	94-3605	1	Backplate ASM
20:1		1	Backplate
20:2		2	Plug
20:3		2	Ball
20:4		2	Spring
20:5		2	Seat
20:6		2	Shim
21	92-9260	1	Relief Valve Kit
21:1		2	Plug
21:2		2	Ball
21:3		2	Spring
21:4		2	Shim
22	93-1413	1	Seal Kit

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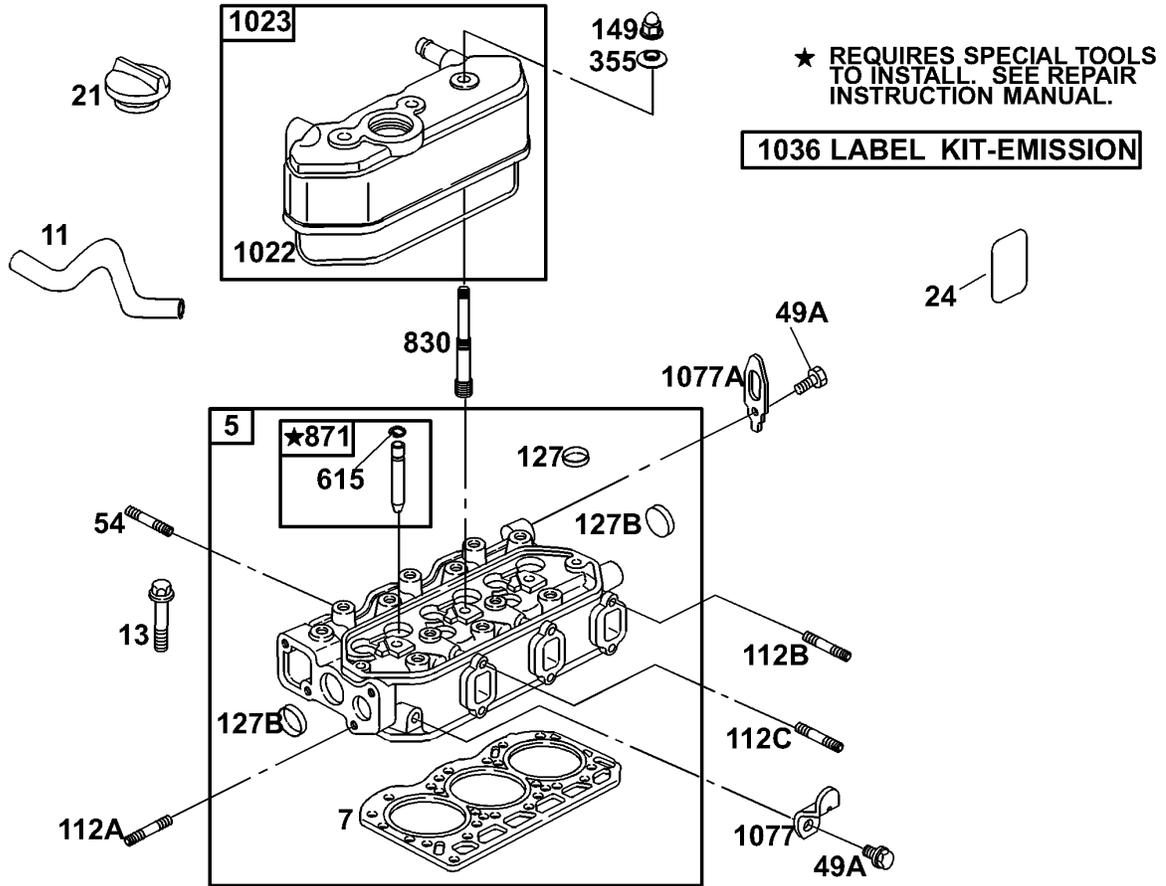


★ REQUIRES SPECIAL TOOLS TO INSTALL. SEE REPAIR INSTRUCTION MANUAL.

## Crankshaft Assembly

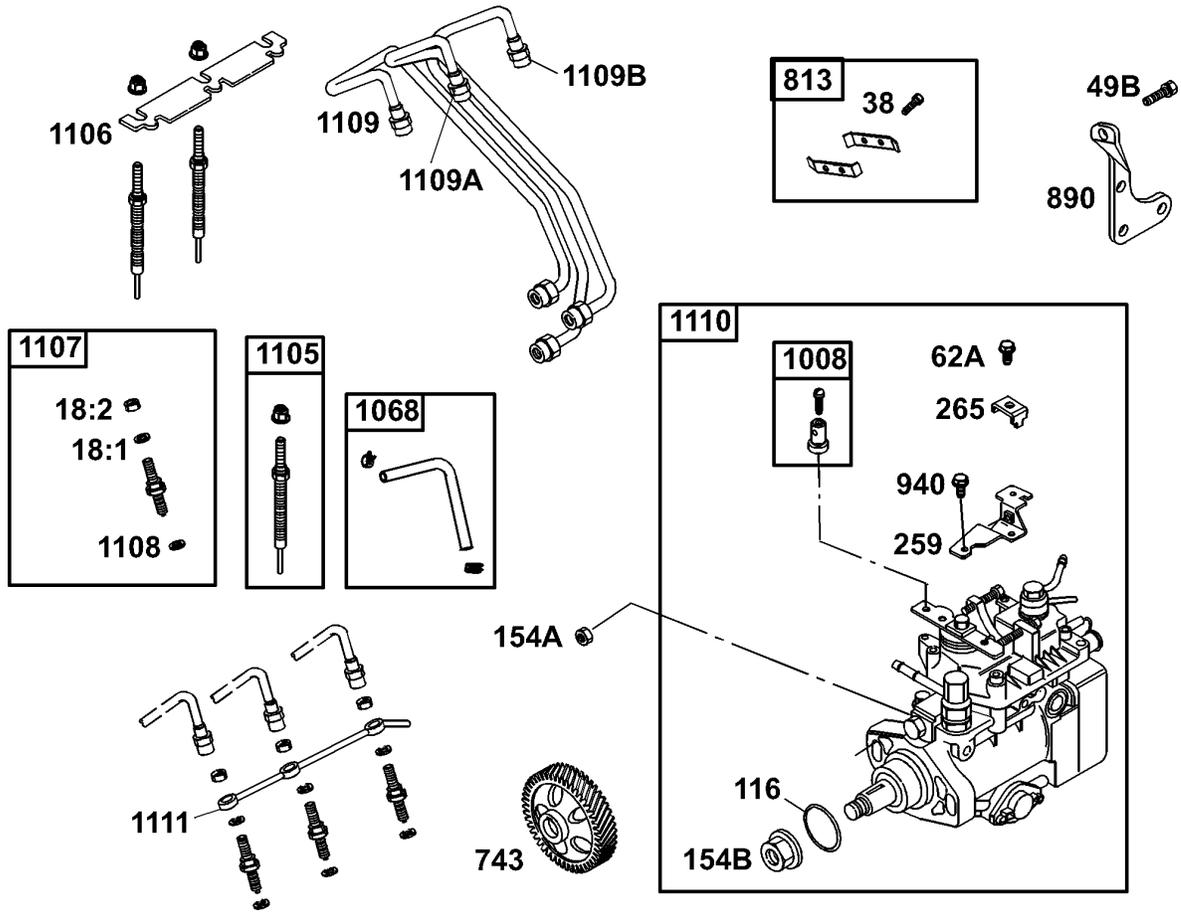
Ref	Part No.	Qty.	Description
16	99-9252	1	Crankshaft
23	99-9267	1	Flywheel
25	99-9605	3	Piston ASM
25	99-9268	3	Piston ASM-.010" Oversized
26	99-9606	3	Ring Set
26	99-9269	3	Ring Set-.010" Oversized
27	99-9607	6	Lock-Pin, Piston
29	99-9608	3	Rod-Connecting
32	99-9030	6	Screw-Rod, Connecting
49	99-9032	2	Screw-Hex
62	99-9033	1	Screw-Hex
154	99-9034	6	Nut-Hex
220	99-9035	1	Washer-Thrust
220	99-9036	1	Washer-Thrust, .005 Oversize
44B	99-9031	6	Screw-Hex
743	99-9609	1	Gear-Drive
900	99-9039	1	Shaft-Gear
1073	99-9040	1	Plate-Gear, Idler
1075	99-9692	1	Pully-Crankshaft
1076	99-9042	1	Bearing-Rod
1079	99-9045	1	Bearing Set (Main)set Of 8
1079	99-9046	1	Bearing Set (.010 Undersize)
718C	99-9037	1	Pin-Locating
1076A	99-9043	3	Rod Bearing Set

Ref	Part No.	Qty.	Description
1076A	99-9044	3	Rod Bearing Set (.010 Undersize)



## Cylinder Head Assembly

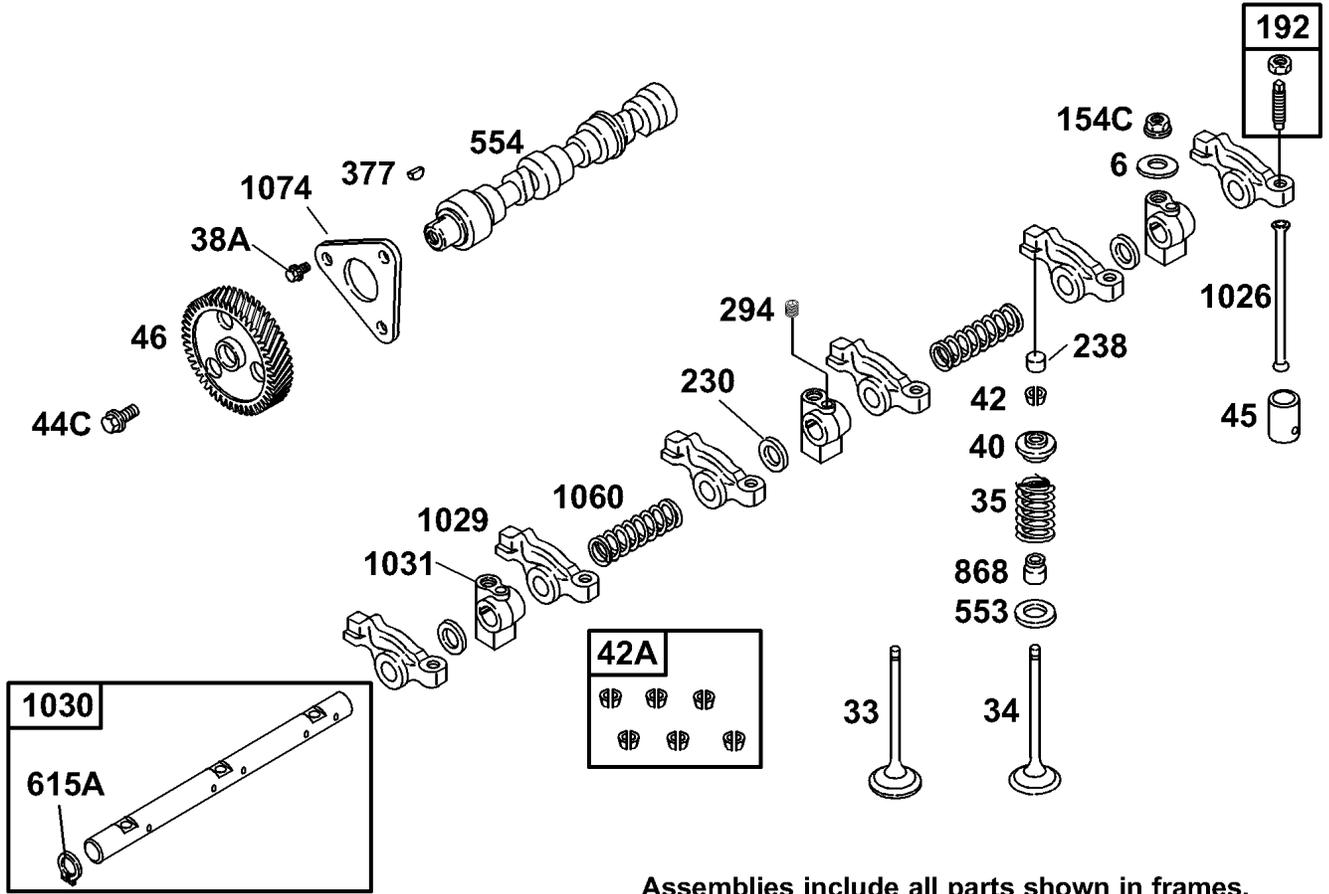
Ref	Part No.	Qty.	Description
5	99-9611	1	Head-Cylinder
7	99-9612	1	Gasket-Head, Cylinder
11	104-7743	1	Tube-Breather
13	99-9614	14	Screw-Metric
21	99-9052	1	Cap-Fill, Oil
24	105-3817	1	Label-Fill, Oil
54	99-9055	2	Stud-Metric
127	99-9008	2	Plug-Welch
149	99-9061	3	Nut-Hex, Metric
355	99-9063	3	Washer-Seal
49A	99-9054	2	Screw-Hex
615	99-9067	6	Retainer
830	99-9101	3	Stud-Arm, Rocker
871	99-9070	6	Bushing-Guide
1022	99-9073	1	Gasket-Cover, Rocker
1023	100-6402	1	Cover-Rocker
1036	99-9615	1	Emission Label Kit
1077	99-9076	1	Bracket-Lifting
112A	99-9057	2	Stud-Metric
112B	99-9058	5	Stud-Metric
112C	99-9059	1	Stud-Metric
127B	99-9060	2	Plug-Welch
1077A	99-9077	1	Bracket-Lifting

## Injection Assembly

Ref	Part No.	Qty.	Description
38	99-9004	2	Screw-Hex
116	99-9618	1	O-Ring
259	99-9621	1	Bracket-Clamp, Casing
265	99-9622	1	Clamp-Casing
49B	99-9616	4	Screw-Hex
62A	100-6403	1	Screw-Metric
743	99-9624	1	Gear-Drive
813	99-9625	1	Clamp
890	99-9626	1	Bracket-Support
940	100-6410	2	Screw-Hex
1008	99-9628	1	Clamp-Swivel
1068	99-9629	1	Hose/clamp ASM
1105	99-9630	3	Plug-Glow
1106	99-9631	1	Strap-Plug, Glow
1107	99-9632	3	Nozzle-Injector
1108	99-9633	3	Seat-Injector
1109	99-9690	1	Pipe-Injector, #1
1110	104-3970	1	Pump-Injection
1111	99-9637	1	Pipe-Return, Fuel
154A	99-9619	2	Nut-Hex, Metric
154B	99-9620	1	Nut-Hex, Metric
1109A	99-9634	1	Pipe-Injector, #2
1109B	99-9635	1	Pipe-Injector, #3
18:1	100-5148	1	Washer

Ref	Part No.	Qty.	Description
18:2	100-5149	1	Nut-Hex



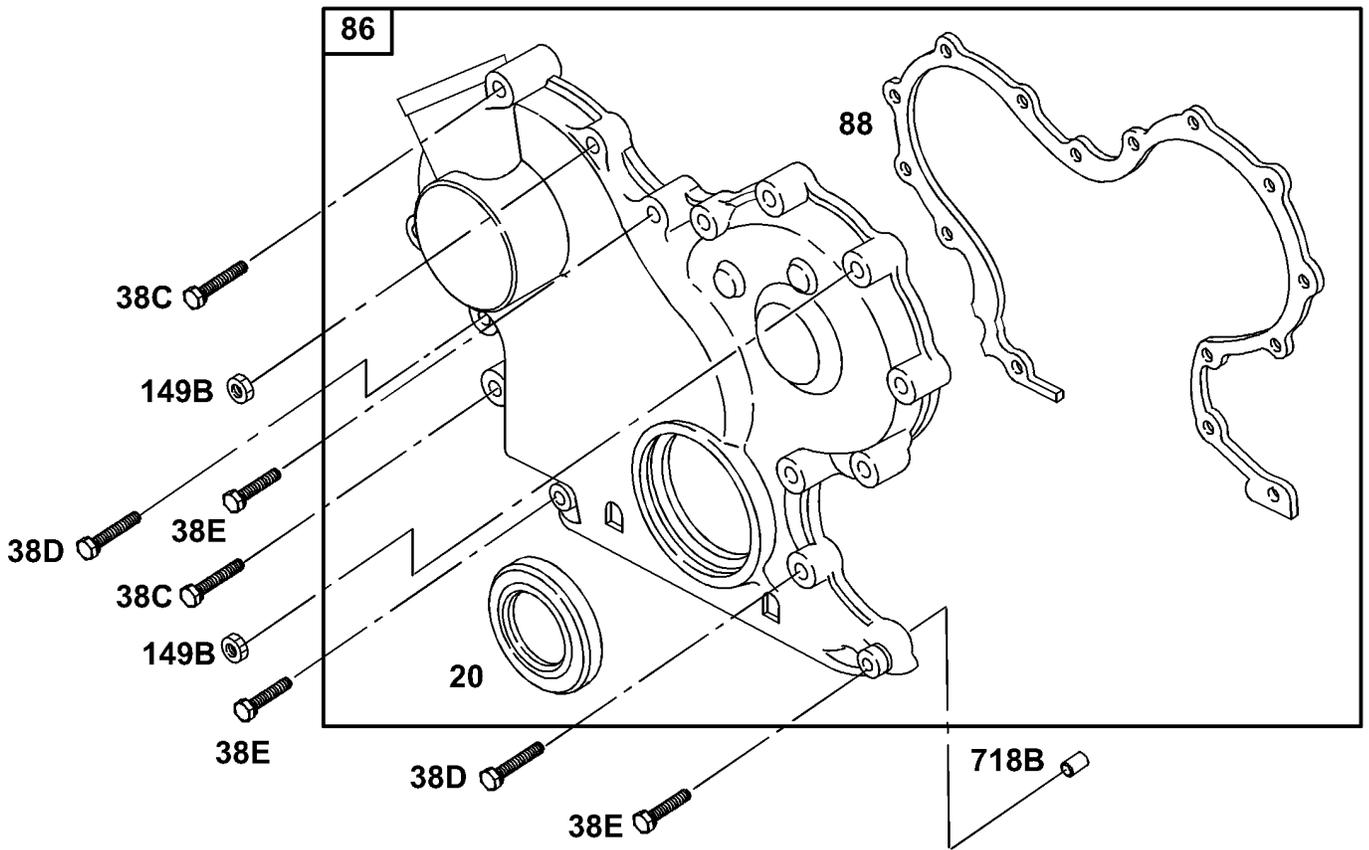
Assemblies include all parts shown in frames.

## Rocker Arm Assembly

Ref	Part No.	Qty.	Description
6	99-9079	3	Washer-Flat
33	99-9638	3	Valve-Exhaust
34	99-9639	3	Valve-Intake
35	99-9640	6	Spring-Valve
40	99-9084	6	Retainer-Valve
42	99-9086	1	Keeper-Valve
45	99-9088	6	Tappet-Valve
46	99-9641	1	Gear-Cam
192	99-9092	6	Adjuster-Arm, Rocker
230	99-9093	3	Washer-Spacer
238	99-9094	6	Cap-Valve
294	99-9090	1	Screw-Metric
377	99-9642	1	Key-Timing
38A	99-9083	3	Screw-Hex
42A	99-9087	6	Keeper-Valve (Set Of Six)
44C	99-9085	1	Screw-Metric
553	99-9096	6	Seat-Spring, Valve
554	99-9097	1	Shaft-Cam
868	99-9643	6	Seal-Valve
1026	99-9103	6	Rod-Push
1029	99-9104	1	Arm-Rocker
1030	99-9106	1	Shaft-Arm, Rocker
1031	99-9107	3	Support-Arm, Rocker
1060	99-9108	2	Spring-Shaft, Rocker

Ref	Part No.	Qty.	Description
1074	99-9109	1	Retainer-Camshaft
154C	99-9091	3	Nut-Hex, Metric
615A	99-9099	2	Retainer

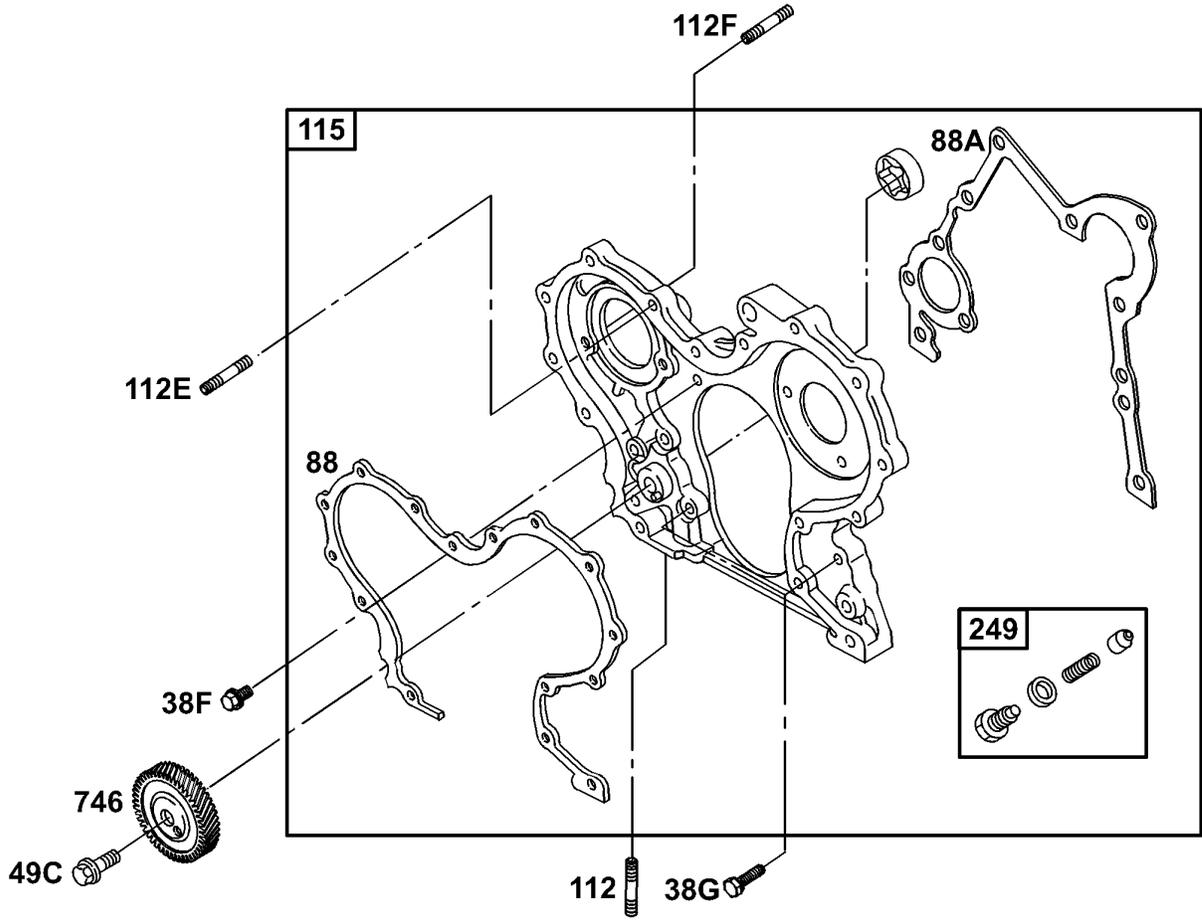




### Cover Assembly

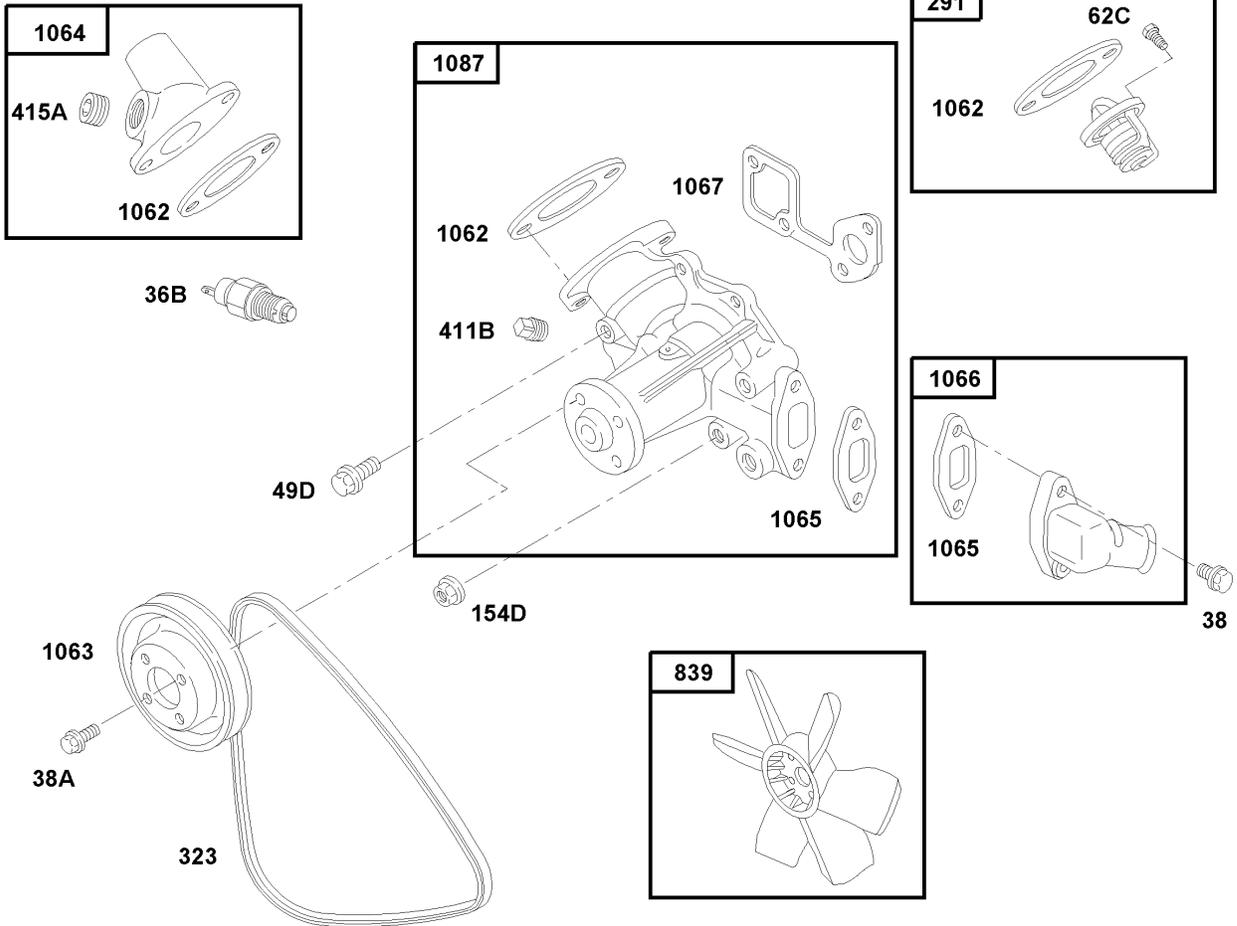
Ref	Part No.	Qty.	Description
20	99-9126	1	Seal-Oil
86	99-9652	1	Gear Cover ASM
88	99-9653	1	Gasket-Cover, Gear
38C	99-9651	2	Screw-Hex
38D	99-9128	9	Screw-Hex
38E	99-9129	3	Screw-Hex
149B	99-9114	2	Nut-Hex, Metric
718B	99-9014	1	Pin-Locating

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## Gear Housing Assembly

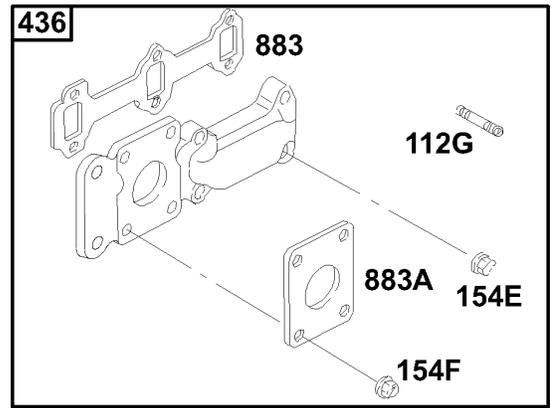
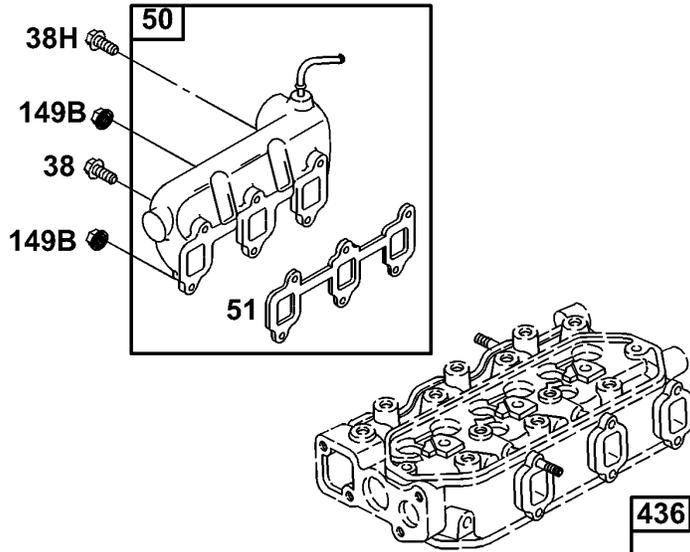
Ref	Part No.	Qty.	Description				
88	99-9653	1	Gasket-Cover, Gear				
112	99-9007	1	Stud-Metric				
115	99-9655	1	Housing-Gear				
249	99-9142	1	Valve-Relief, Oil				
38F	99-9134	1	Screw-Hex				
38G	99-9133	4	Screw-Hex				
49C	99-9135	1	Screw-Hex				
746	99-9656	1	Gear-Drive				
88A	99-9136	1	Gasket-Cover, Gear				
112E	99-9137	2	Stud-Metric				
112F	99-9654	2	Stud-Metric				



## Water Pump Assembly

Ref	Part No.	Qty.	Description
38	99-9004	2	Screw-Hex
291	99-9155	1	Thermostat
323	99-8153	1	Belt-V
36B	99-9157	1	Switch-Temp., Water
38A	99-9111	4	Screw-Hex
49D	99-9151	2	Screw-Hex
62C	99-9152	1	Screw-Metric
839	104-3969	1	Fan-Engine,320mm, #825454
1062	99-9163	1	Gasket-Outlet
1063	99-9164	1	Pulley-Pump
1064	99-9165	1	Housing-Outlet
1065	99-9166	1	Gasket-Housing, Inlet
1066	99-9167	1	Housing-Inlet
1067	99-9168	1	Gasket-Pump, Water
1087	105-3832	1	Pump-Water
154D	99-9153	1	Nut-Hex, Metric
411B	99-9159	1	Plug
415A	99-9158	1	Plug

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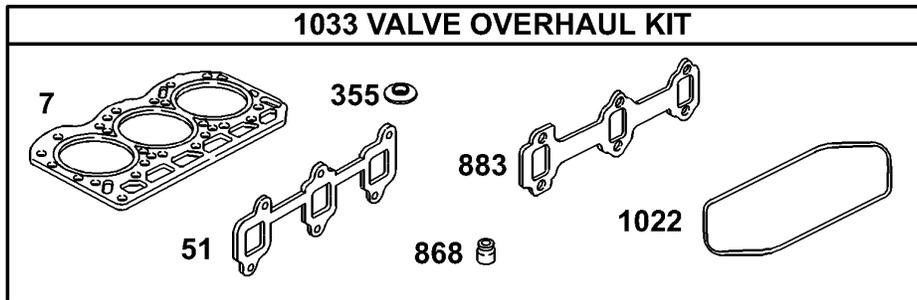
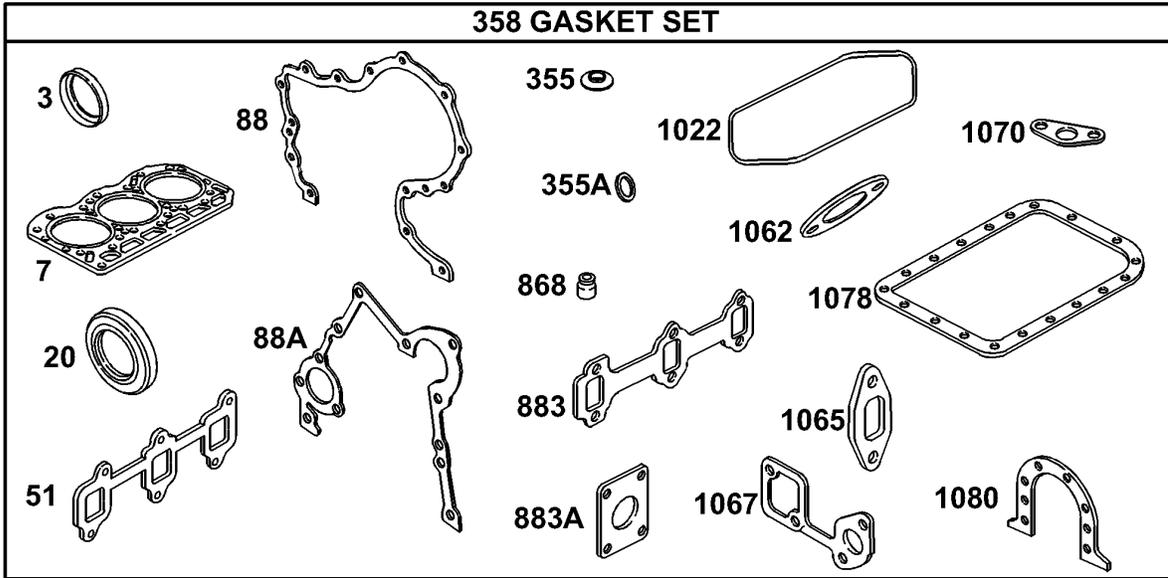
## Manifold Assembly

Ref	Part No.	Qty.	Description
38	99-9004	1	Screw-Hex
50	99-9661	1	Manifold-Intake
51	99-9662	1	Gasket-Intake
38H	99-9660	3	Screw-Hex
436	99-9177	1	Manifold-Exhaust
883	99-9178	1	Gasket-Exhaust
112G	100-6407	4	Stud-Manifold, Exhaust
149B	99-9114	2	Nut-Hex, Metric
154E	99-9175	6	Nut-Hex, Metric
154F	99-9176	4	Nut-Hex
883A	99-9179	1	Gasket-Exhaust

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### Gasket and Valve Overhaul Kit

Ref	Part No.	Qty.	Description
3	99-9003	1	Seal-Oil
7	99-9612	1	Gasket-Head, Cylinder
20	99-9126	1	Seal-Oil
51	99-9662	1	Gasket-Intake
88	99-9653	1	Gasket-Cover, Gear
355	99-9063	1	Washer-Seal
358	99-9667	1	Gasket-Set
868	99-9643	6	Seal-Valve
883	99-9178	1	Gasket-Exhaust
88A	99-9136	1	Gasket-Cover, Gear
1022	99-9073	1	Gasket-Cover, Rocker
1033	99-9668	1	Valve Overhaul Kit
1062	99-9163	1	Gasket-Outlet
1065	99-9166	1	Gasket-Housing, Inlet
1067	99-9168	1	Gasket-Pump, Water
1070	99-9120	1	Gasket-Strainer, Oil
1078	99-9121	1	Gasket-Pan, Oil
1080	99-9021	1	Gasket-Retainer
355A	99-9645	1	Washer-Seal
883A	99-9179	1	Gasket-Exhaust

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## NOTES

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