Form No. 3371-266 Rev D

TORO®

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Parts Catalog

Industrial Workman® HDX-D

Utility Vehicle with Bed

Model No. 07354—Serial No. 312000001 and Up

Register at www.Toro.com.
Original Instructions (EN)

Ordering Replacement Parts

To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1,6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustration and in parts lists.

Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

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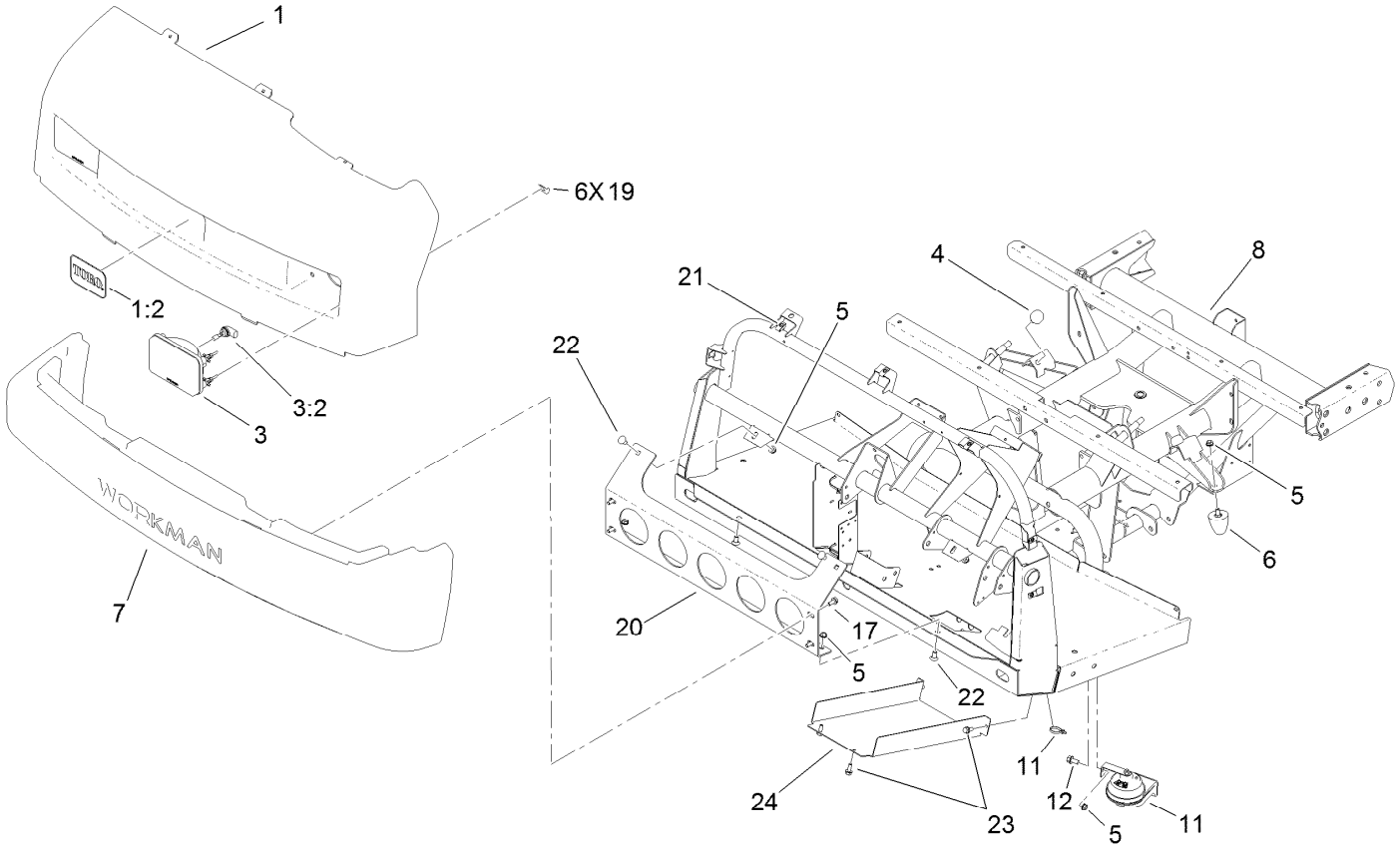
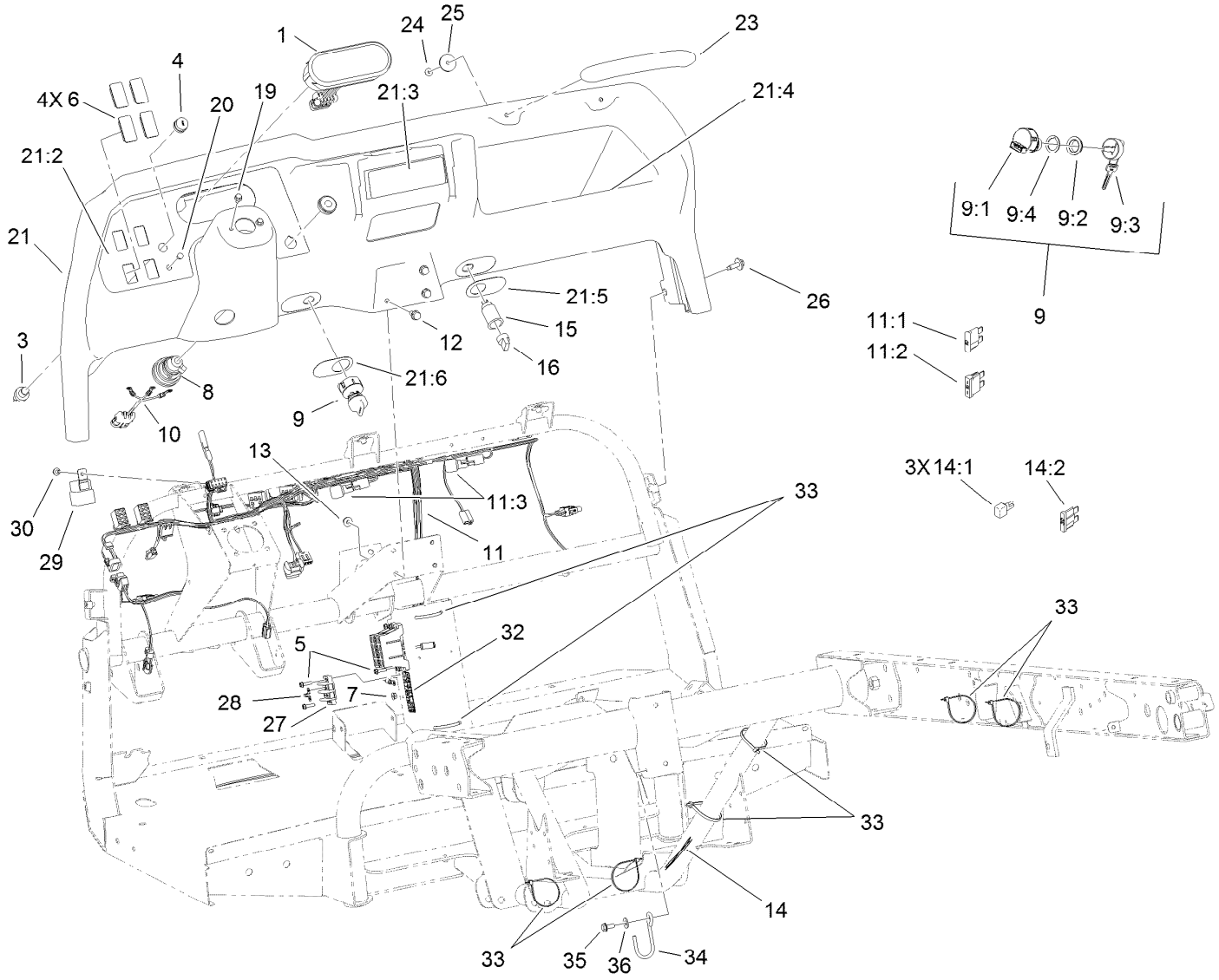


Hood and Bumper Assembly

Ref.	Part Number	Qty.	Description
1	139-4476	1	HD Workman Hood ASM
1:2	117-4950	1	Decal
3	114-8322	2	Headlight ASM
3:2	115-2395	1	Bulb-Light
4	87-2440	2	Bumper-Rubber
5	3290-357	7	Nut-HSF
6	26-0071	2	Snubber-Rubber
7	112-3185	1	Bumper
8	119-0949-03	1	Frame-Front

Ref.	Part Number	Qty.	Description
11	110-2594	1	Horn
12	3234-1	1	Screw-HHF
17	3234-5	4	Screw-HHF
19	114-8341	6	Clip-Speed
20	114-8272-03	1	Bracket-Bumper
21	94-2413	7	Nut-U
22	3231-21	4	Screw-CARR
23	32144-11	4	Screw-HWH
24	106-2427-03	1	Cover

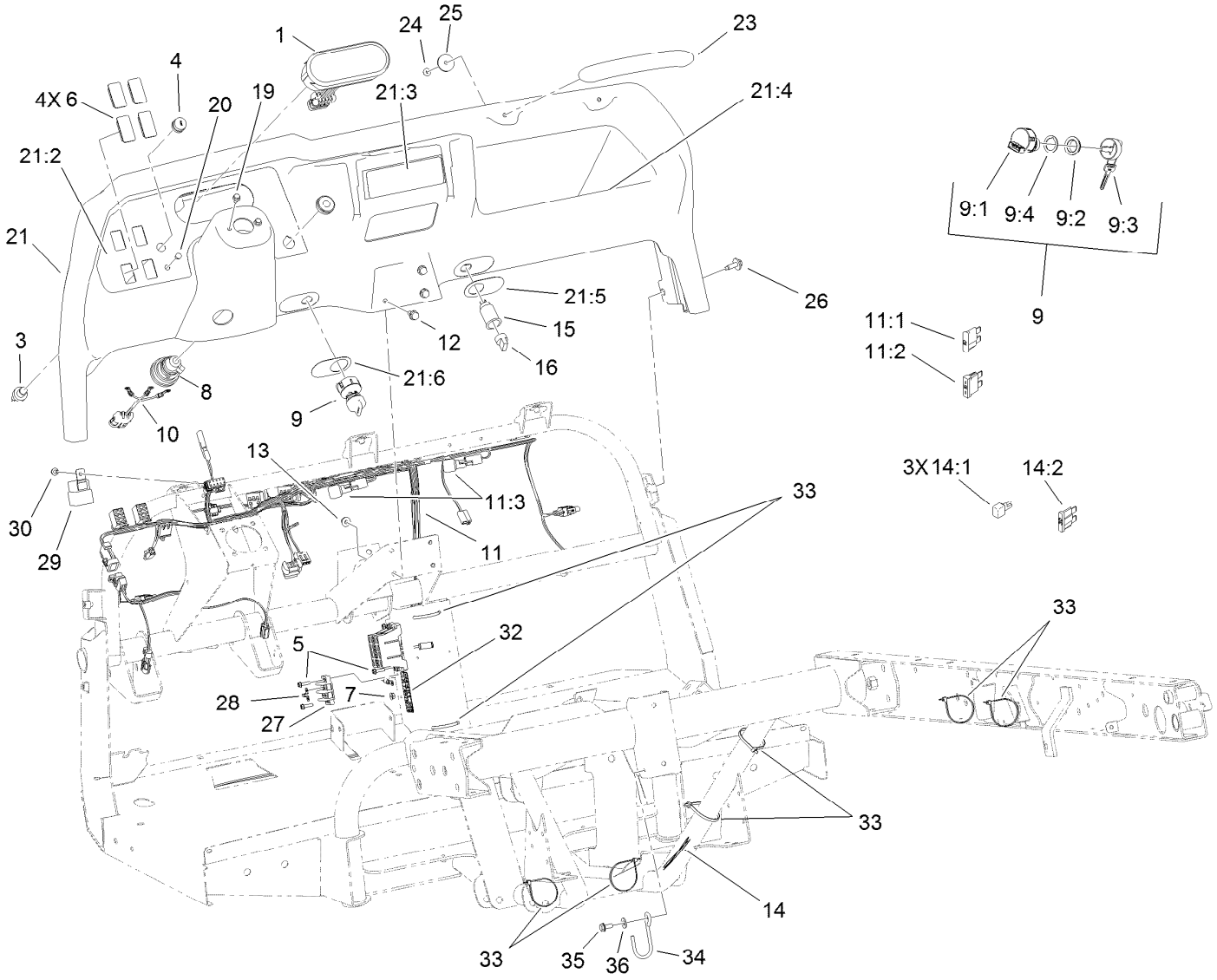


Dash Assembly

Ref.	Part Number	Qty.	Description
1	120-4801	1	Cluster-Instrument (L/C)
3	112-3324	1	Switch-Horn
4	112-3313	1	Nut-Weatherproof
5	32105-13	6	Screw-HWH
6	99-7420	4	Plug-Hole
7	3290-148	6	Nut-HF
8	119-9588	1	Switch-Ignition, Keyless
9	110-2580	1	Switch-Key, Supervisor
9:1		1	Switch-Key ●
9:2	108-8660	1	Nut-Mounting
9:3	110-5221	1	Set-Key, Supervisor
9:4	108-8659	1	Washer-Backup
10	119-1760	1	Harness-Adapter, Keyless Switch
11	120-5040	1	Harness-Wire, Front
11:1	218-578	5	Fuse-Blade, 10 Amp
11:2	109355	2	Fuse-Blade, 15 Amp
11:3	100-4918	2	Diode

Ref.	Part Number	Qty.	Description
12	3234-5	3	Screw-HHF
13	104-8300	3	Nut-HF, NI
14	117-5634	1	Harness-Electrical, Rear
14:1	100-4918	3	Diode
14:2	109103	1	Fuse-Blade, 30 Amp
15	99-7411	1	Point-Power
16	99-7416	1	Cap
19	33103-012	2	Screw-HHF
20	104-9368	1	Plug-Dome
21	115-7912	1	Dash ASM
21:2	115-2281	1	Decal-Dash
21:3	115-7746	1	Decal-Danger
21:4	115-2282	1	Decal-Warning, Dash
21:5	106-2353	1	Decal-Powerpoint
21:6	106-2355	1	Decal-Switch, Supervisor
23	117-4948	1	Handle-Grab
24	104-7201	2	Nut-HF, NI
25	103995	2	Washer

● Not serviced separately

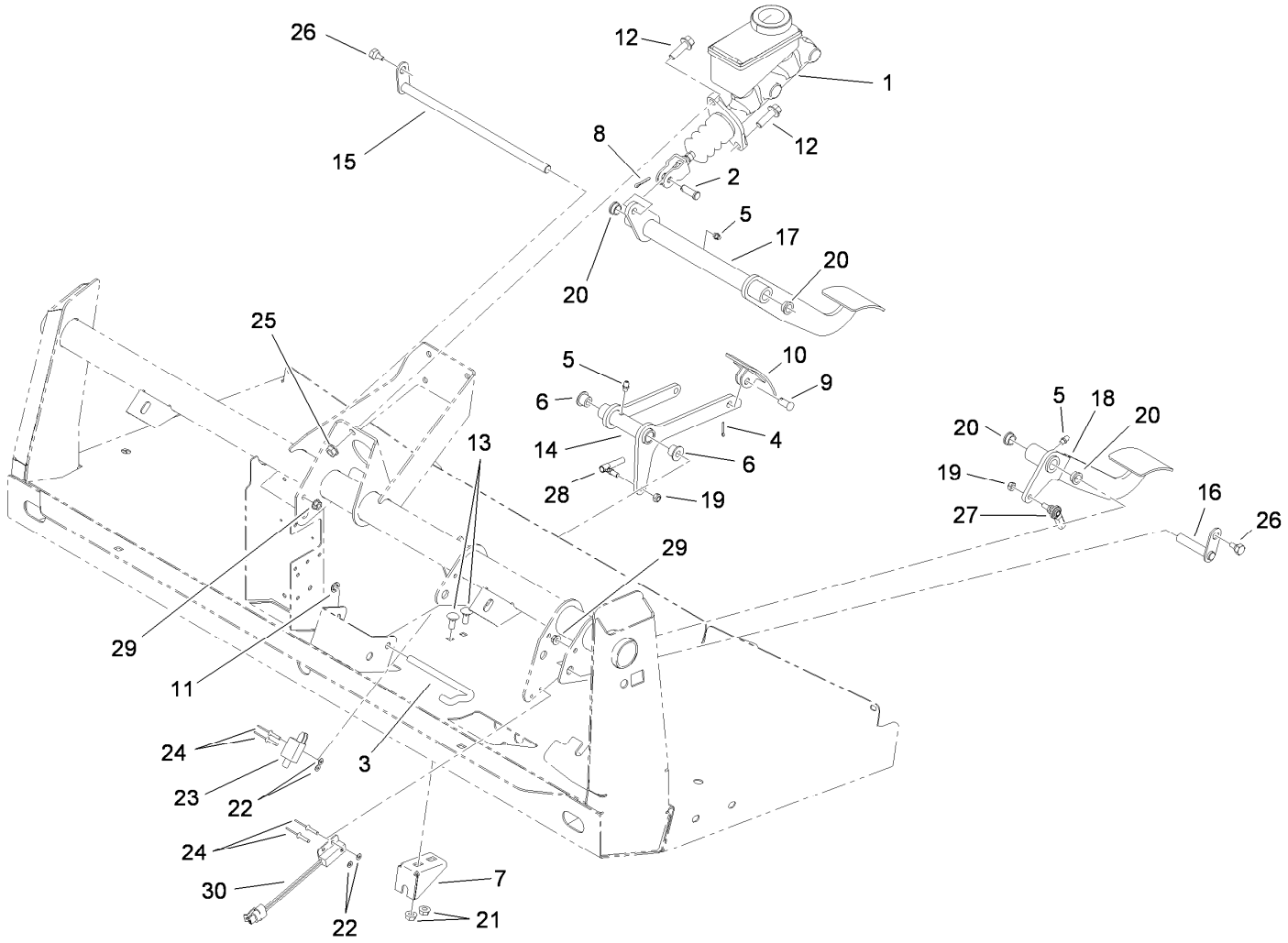


Dash Assembly (continued)

Ref.	Part Number	Qty.	Description
26	114-8418	7	Screw-HWH, Sems
27	42862	1	Block-Terminal, Ground
28	42863	1	Strip-Jumper
29	99-7430	1	Relay-Mini
30	32144-10	1	Screw-HWH

Ref.	Part Number	Qty.	Description
32	115-7813	1	Decal-Fuse
33	3290-379	8	Tie-Cable
34	117-4860	1	Guide-Cable
35	32144-11	1	Screw-HWH
36	3256-71	1	Washer-Flat

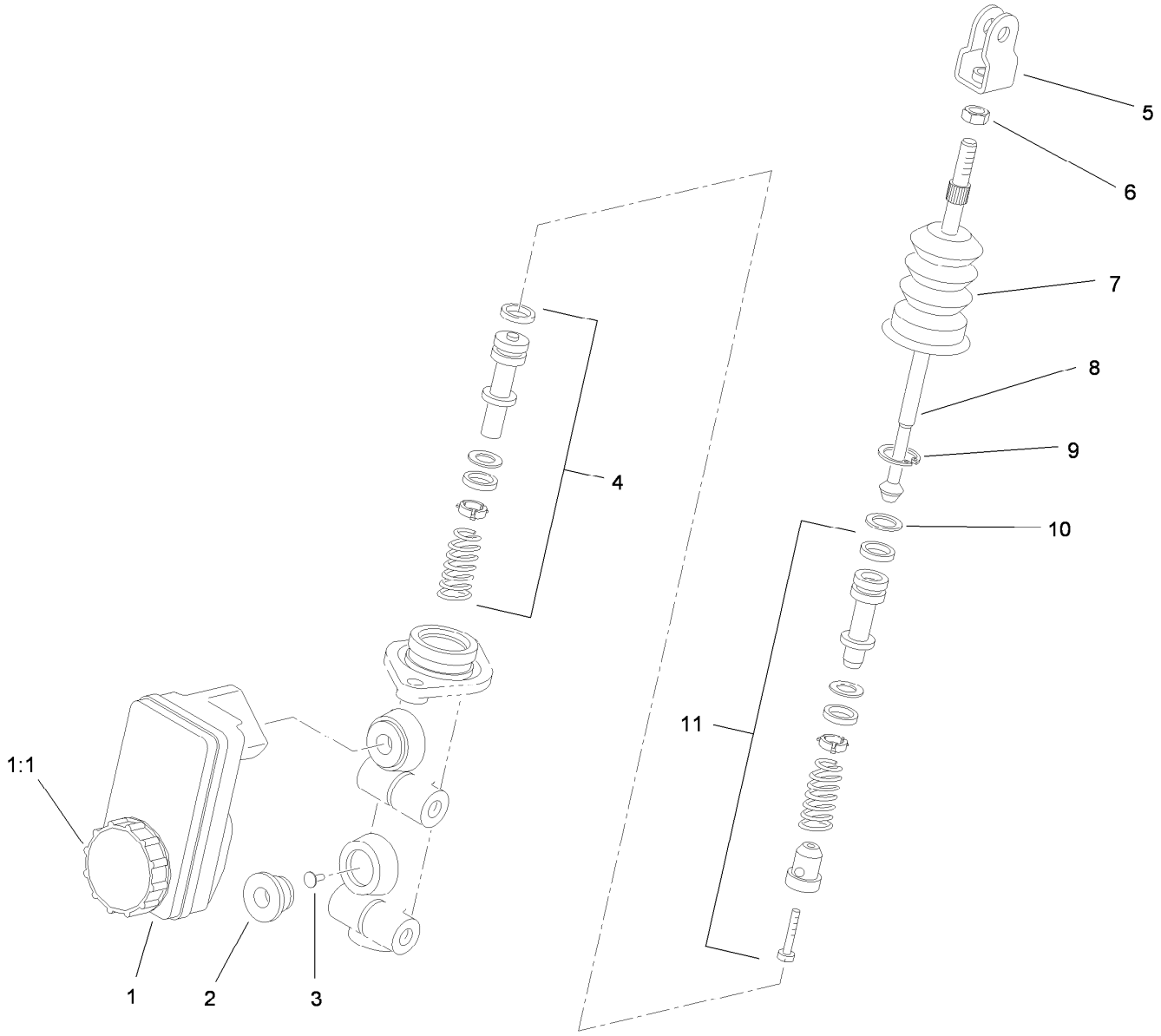
● Not serviced separately



Pedal Assembly

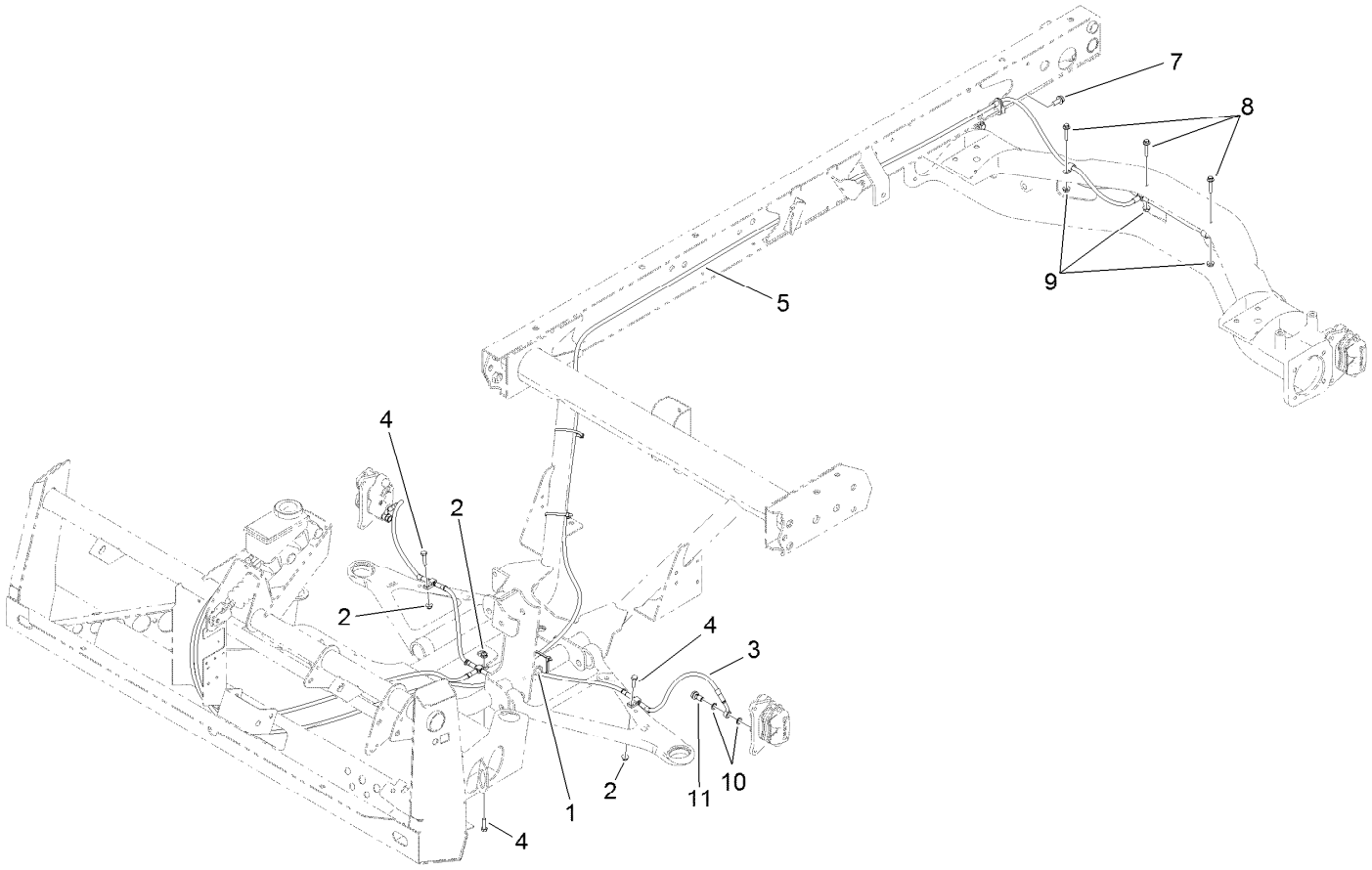
Ref.	Part Number	Qty.	Description
1	104-6782	1	Master Cylinder ASM
2	283-2	1	Pin-Clevis
3	87-2880	1	Shaft-Pedal, Accelerator
4	3272-6	1	Pin-Cotter
5	302-5	3	Fitting-Grease
6	256-259	2	Bushing-Flange
7	106-2421	1	Bracket-Mount, Cable
8	3272-10	1	Pin-Cotter
9	283-85	1	Pin-Clevis
10	93-8969-03	1	Pedal
11	32151-56	1	Ring-Retaining, External
12	3234-11	2	Screw-HHF
13	3230-1	2	Bolt-CARR
14	106-2471-03	1	Arm-Pedal, Accelerator
15	106-2475	1	Shaft-Brake

Ref.	Part Number	Qty.	Description
16	115-2269	1	Pin-Pivot
17	115-2275-03	1	Pedal-Brake
18	115-2271-03	1	Pedal-Clutch
19	3296-13	2	Nut-Lock, NI
20	256-156	4	Bushing-Flange
21	32128-20	2	Nut-HF
22	3256-21	4	Washer-Flat
23	95-1653	1	Switch-Pole, Single
24	3269-25	4	Rivet-Pop
25	3290-357	2	Nut-HSF
26	63-3410	2	Screw-Shoulder
27	110-2554	1	Rod End-Spherical
28	18-1720	1	Ball Joint
29	32128-33	2	Nut-HF
30	105-0023	1	Switch-Proximity



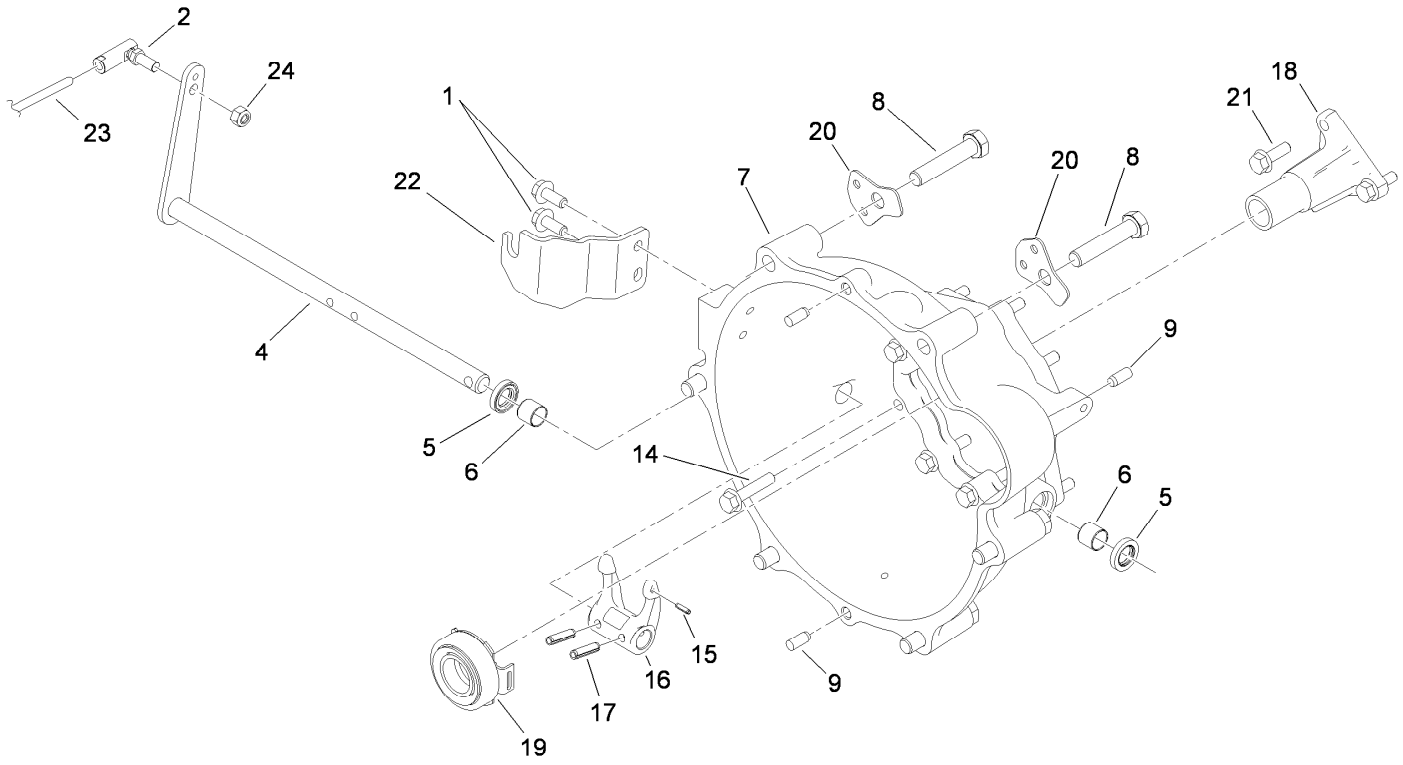
Master Cylinder Assembly No. 104-6782

Ref.	*Part Number*	*Qty.*	*Description*
1	104-6845	1	Reservoir ASM
1:1	92-4112	1	Cap ASM
2	93-8971	2	Seal-Port, Flange
3	92-4103	1	Pin-Stop
4	92-4102	1	Secondary Piston ASM
5	92-4110	1	Clevis
6	21-0360	1	Nut-Hex
7	94-5209	1	Cover-Dust
8	94-5210	1	Rod-Push
9	92-4109	1	Ring-Snap
10	92-4108	1	Retainer-Washer
11	92-4101	1	Primary Piston ASM



Hydraulic Brake Line Assembly

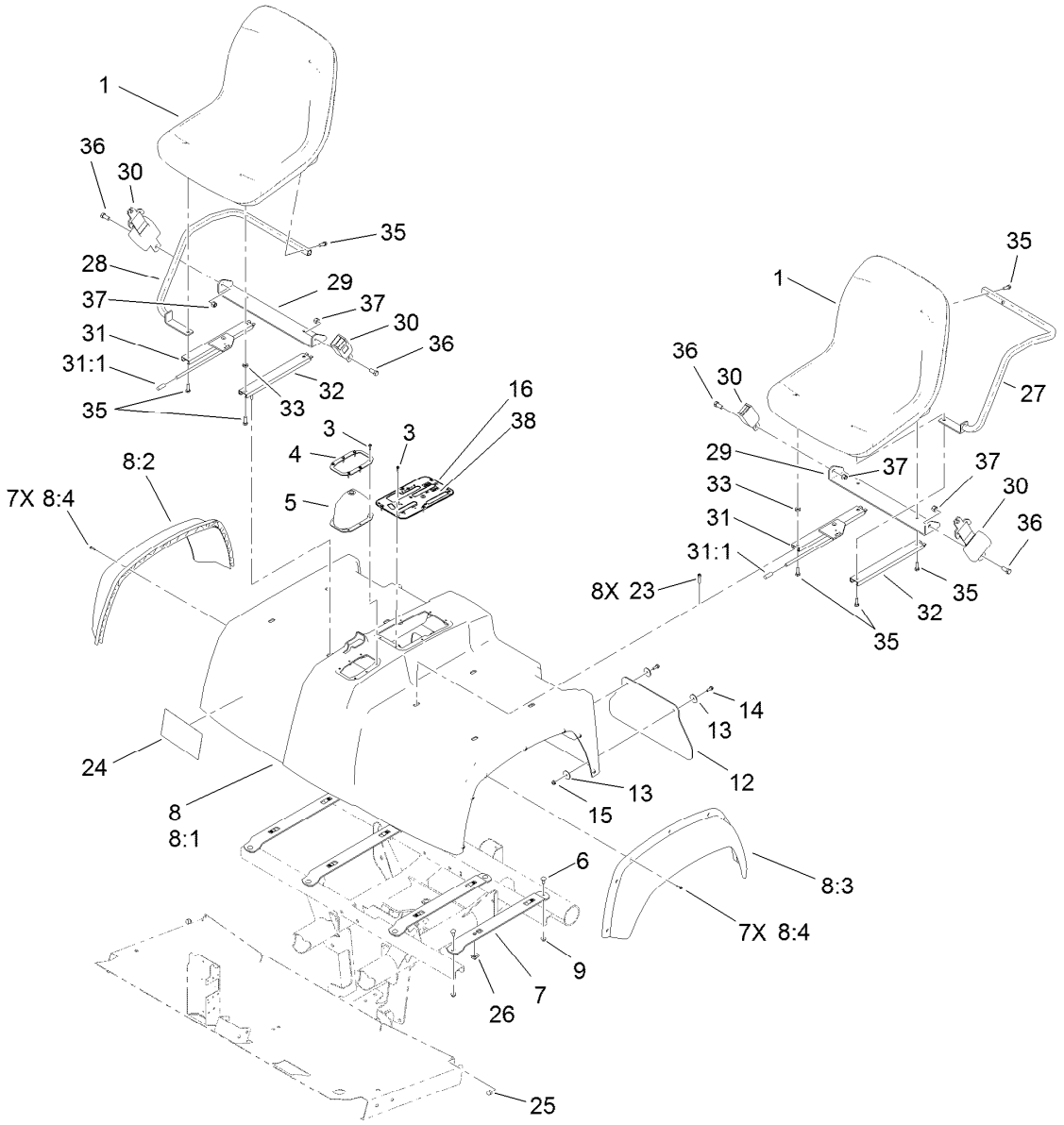
Ref.	*Part Number*	*Qty.*	*Description*
1	32180-030	2	Clip-Tie
2	104-7201	3	Nut-HF, NI
3	119-9682	1	Front Brake Line ASM
4	321-6	3	Screw-HH
5	119-9681	1	Rear Brake Line ASM
7	32144-11	1	Screw-HWH
8	3234-21	3	Screw-HHF
9	32128-33	3	Nut-HF
10	115-2341	8	Washer-Banjo
11	120-4875	4	Bolt-Flange, Banjo



Clutch Linkage Assembly

Ref.	Part Number	Qty.	Description
1	98-7977	2	Screw-HHF
2	2411-33	1	Balljoint-RH (W/Grommet)
4	115-2311	1	Lever-Clutch
5	87-1920	2	Seal-Oil
6	87-3770	2	Bushing-Housing, Bell
7	104-9249	1	Housing-Bell
8	3215-2	6	Screw-HH
9	87-1910	4	Pin-Dowel
14	33104-040	9	Screw-HHF
15	32121-7	1	Pin-Roll, Slotted

Ref.	Part Number	Qty.	Description
16	87-5300	1	Fork-Clutch
17	32121-24	2	Pin-Spring
18	115-2259	1	Guide-Release
19	110-2538	1	Bearing-Release, Clutch
20	115-2247	2	Bracket-Harness
21	33104-025	3	Screw-HHF
22	115-2313	1	Bracket-Cable, Clutch
23	115-2284	1	Cable-Clutch
24	3296-4	1	Nut-Lock

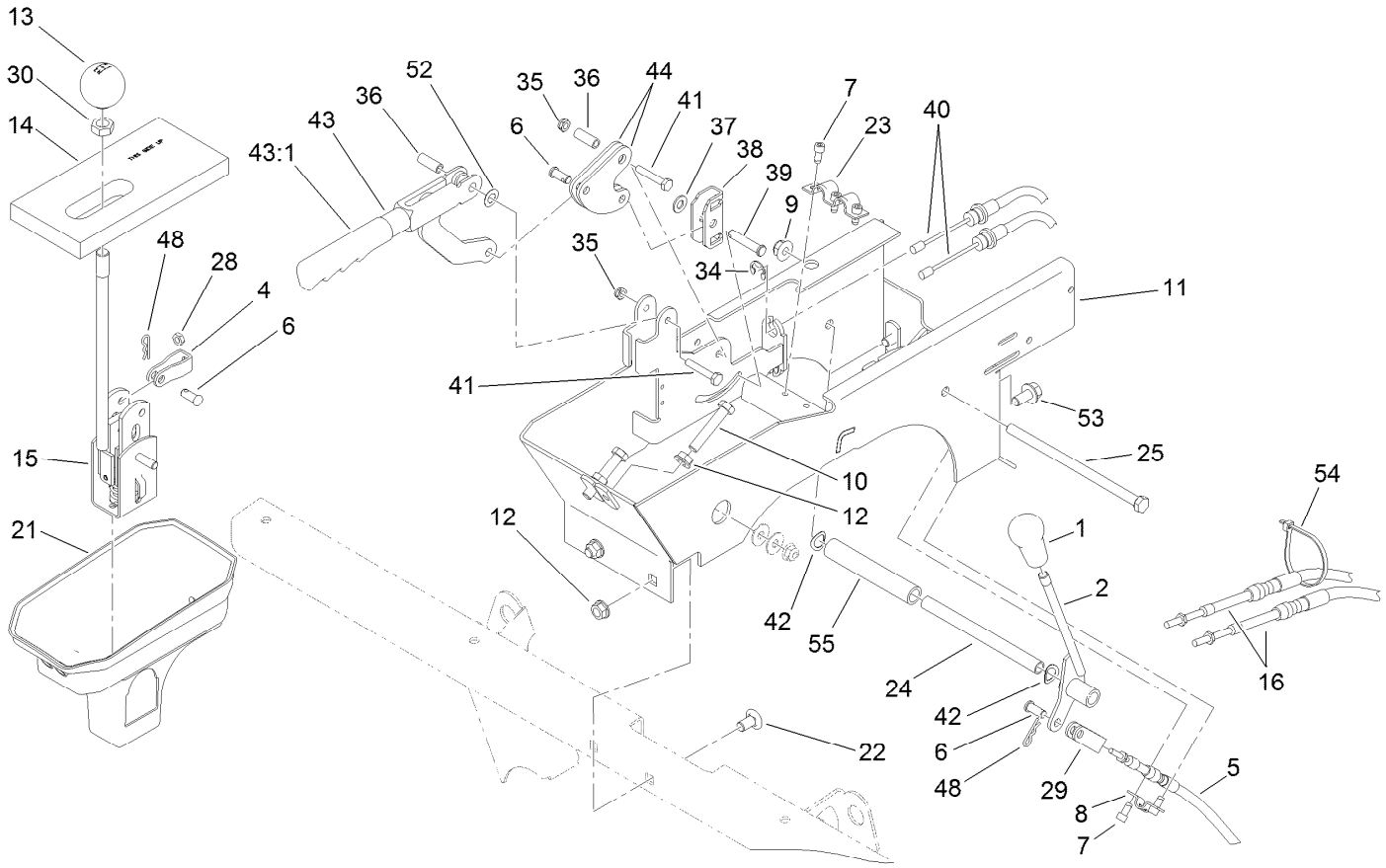


Shroud and Seat Assembly

Ref.	Part Number	Qty.	Description
1	112-2923	2	Seat ASM
3	98-1375	12	Screw-HWH
4	87-3760-03	1	Plate-Boot, Shift
5	87-8620	1	Boot-Shift
6	3230-1	8	Bolt-CARR
7	115-2435-03	4	Bracket-Seat
8		1	Seat Base ASM ●
8:1	117-4983	1	Seat Base
8:2	114-8407	1	Fender-Front, RH
8:3	114-8408	1	Fender-Front, LH
8:4	117-5036	14	Screw-Plastic, HWH
9	104-8300	8	Nut-HF, NI
12	106-2378	2	Mudflap
13	3256-55	8	Washer-Flat
14	3234-4	4	Screw-HHF
15	104-7201	4	Nut-HF, NI
16	117-4981-03	1	Plate-Cover

Ref.	Part Number	Qty.	Description
23	3274-22	8	Screw-HSH
24	115-7814	1	Decal-Reference, Quick
25	107-8042	2	Bumper-Rubber
26	115-7721	8	Nut-Clip, U
27	119-0731-03	1	Armrest-LH
28	119-0732-03	1	Armrest-RH
29	119-0727-03	2	Bracket-Belt, Seat
30	110-0413	2	Seatbelt-Retractable
31	119-0654	2	Adjuster-Seat, Locking
31:1	2410-49	1	Cap-Vinyl
32	119-0655	2	Adjuster-Seat, Non Locking
33	104-7658	2	Spacer
35	33114-030	12	Screw-HH
36	3212-4	4	Screw-HH
37	3296-7	4	Nut-Lock
38	106-2377	1	Decal-Console

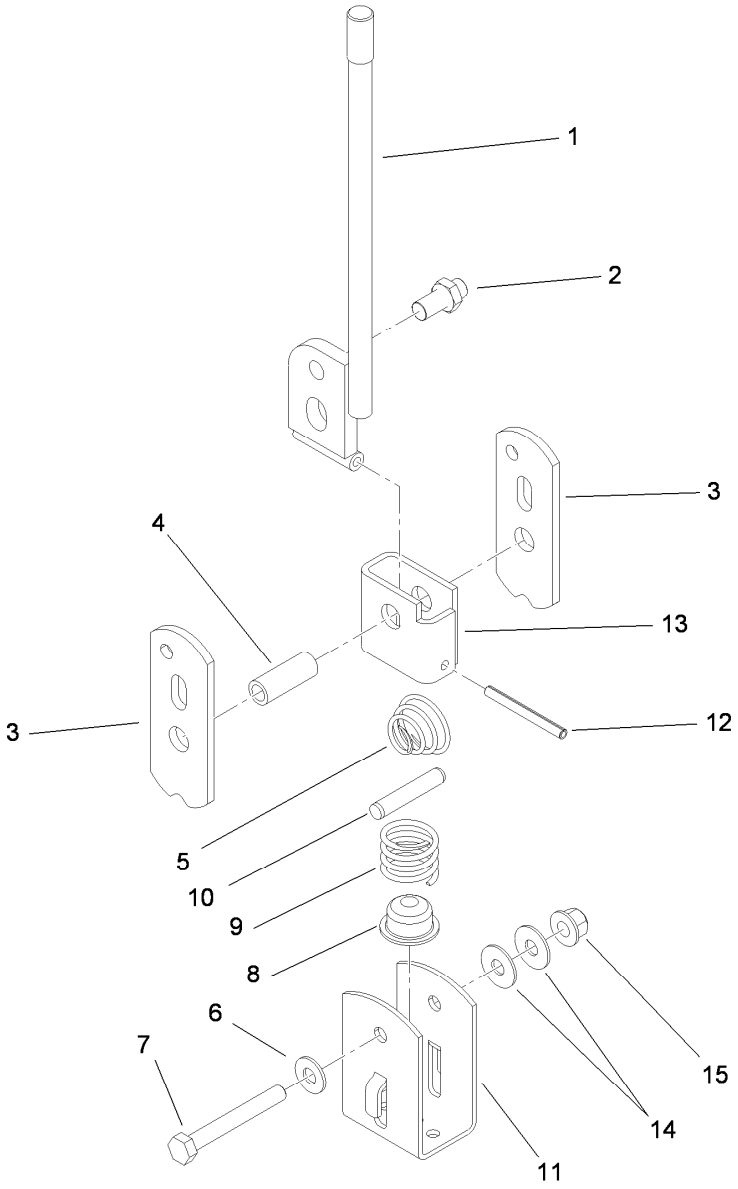
● Not serviced separately



Console Assembly

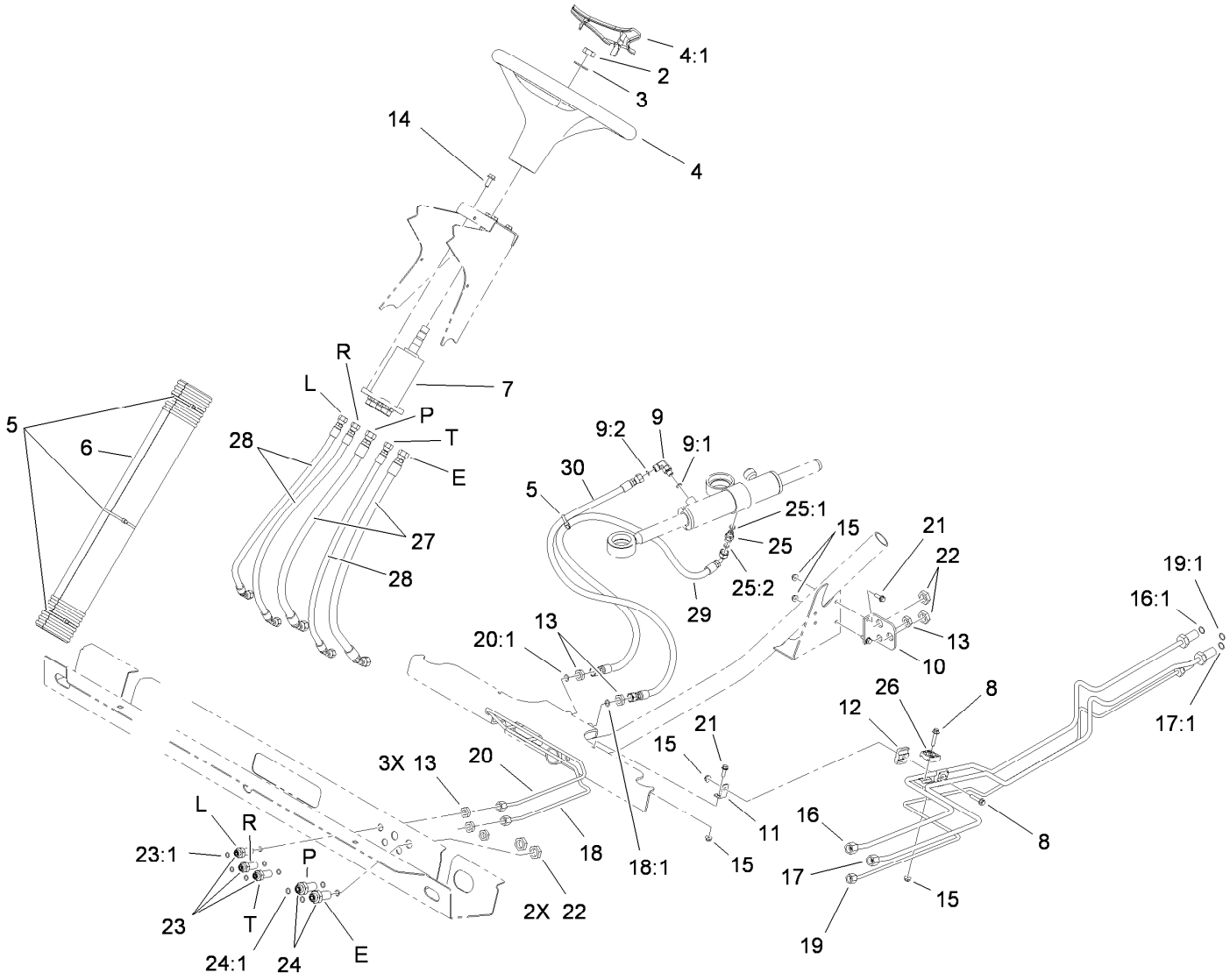
Ref.	Part Number	Qty.	Description
1	106-7903	1	Knob-Control
2	106-7828	1	Lever
4	87-2310	2	Clevis-Cable
5	115-7812	1	Cable-Hi Low
6	283-62	4	Pin-Clevis
7	65-5220	5	Screw-HSH, Thread Forming
8	87-4340	1	Clamp-Cable
9	104-8301	1	Nut-HF, NI
10	323-10	2	Screw-HH
11	108-6914-03	1	Support-Lever
12	3290-357	4	Nut-HSF
13	87-6720	1	Knob-Shift
14	87-6570	1	Seal-Boot, Lower
15	106-7887	1	Shift ASM
16	115-7811	2	Cable-Selector, Gear
21	106-2376	1	Boot-Shift, Lower
22	3231-21	2	Screw-CARR
23	87-4960	1	Clamp-Cable
24	106-7833	1	Spacer
25	323-36	1	Screw-HH

Ref.	Part Number	Qty.	Description
28	3220-1	2	Nut-Jam
29	87-7160	1	Clevis-Cable
30	3218-18	1	Nut-Jam
34	32120-47	2	Ring-Retaining, External
35	3296-56	2	Nut-Lock, NI
36	114402	2	Spacer
37	3256-23	1	Washer-Plain
38	87-3480	1	Bracket-Equalizer, Cable
39	94-3829	1	Pin-Clevis
40	115-2283	2	Cable-Brake, Park
41	321-9	2	Screw-HH
42	3290-221	2	Washer-Spring
43	104-6842	1	Lever-Brake, Park
43:1	106-7972	1	Grip-Handle
44	106-7814	2	Bellcrank
48	3290-307	5	Pin-Cotter
52	3290-477	1	Washer-Curved
53	3234-12	2	Screw-HHF
54	3290-379	3	Tie-Cable
55	119-9585	1	Spacer



Shift Assembly No. 106-7887

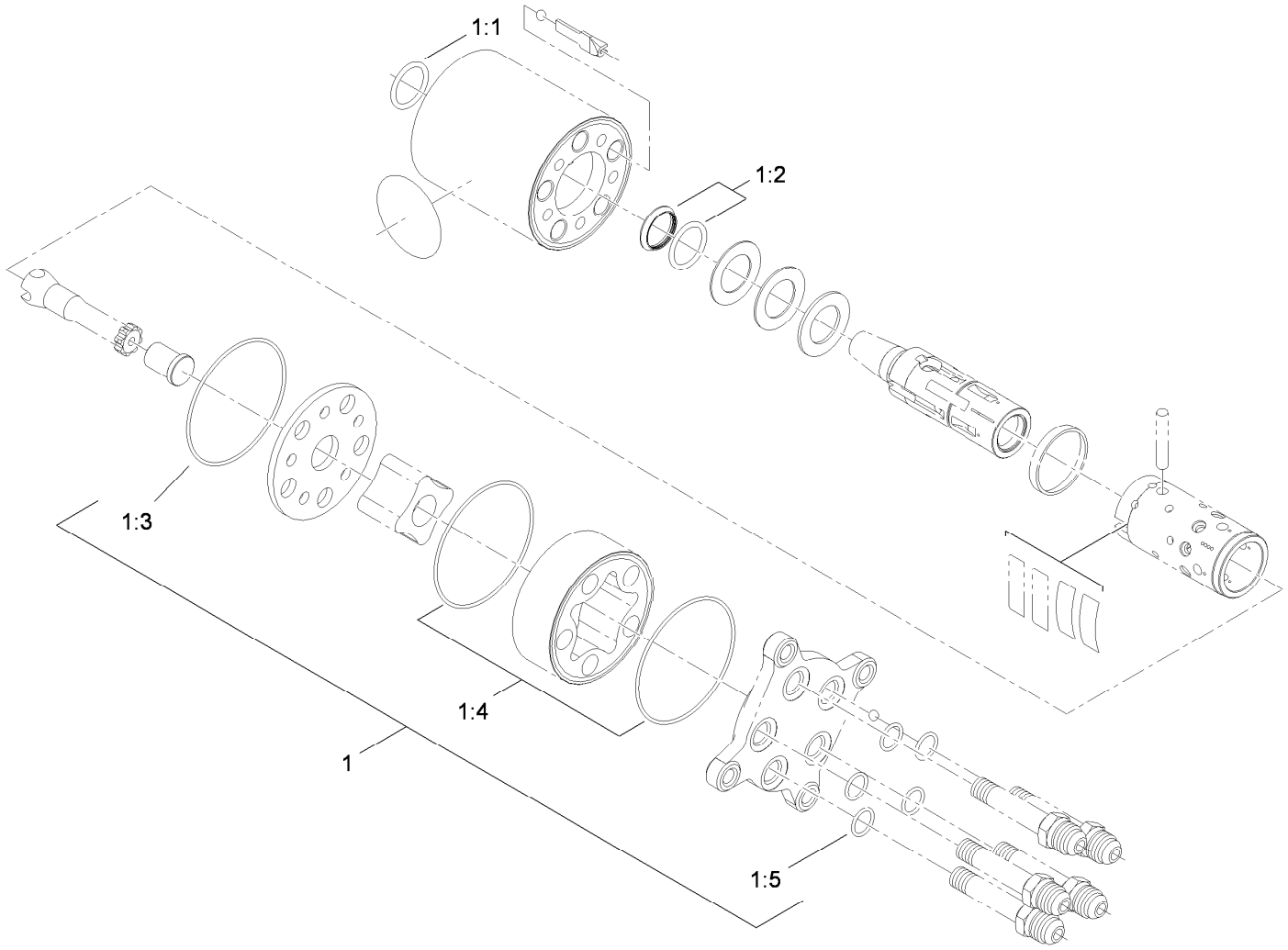
Ref.	*Part Number*	*Qty.*	*Description*
1	87-2040	1	Lever-Shift
2	87-3650	1	Pin-Shift
3	87-3540	2	Link-Shift
4	87-2520	1	Tube-Pivot
5	87-2900	1	Spring-Compression
6	87-8640	1	Washer-Flat
7	322-12	1	Screw-HH
8	87-3530	1	Button-Shifter
9	87-3660	1	Spring-Compression
10	3290-507	1	Pin-Dowel
11	87-3520	1	Clevis
12	32121-48	1	Pin-Spring
13	87-6040	1	Bracket-Shifter
14	3290-456	2	Washer-Belleville
15	104-8300	1	Nut-HF, NI



Steering Hydraulic Assembly

Ref.	Part Number	Qty.	Description
2	3296-33	1	Nut-Lock, NI
3	3256-27	1	Washer-Flat
4	98-1471	1	Wheel-Steering
4:1	98-1468	1	Cover-Wheel, Steering
5	3290-379	4	Tie-Cable
6	106-6713	1	Cover-Lines, Steering
7	120-4813	1	Pump-Steering
8	3234-21	2	Screw-HHF
9	340-132	1	Fitting-Elbow, 90 DEG
9:1	237-78	1	O-Ring
9:2	237-21	1	O-Ring
10	106-7801-03	1	Bracket-Line, Steering
11	106-7807	1	Bracket-Line, Steering
12	106-7839	2	Clamp-Tube
13	3219-10	6	Nut-Hex
14	98-7977	4	Screw-HHF
15	104-7201	5	Nut-HF, NI
16	115-7701	1	Tube-HYD
16:1	237-22	1	O-Ring
17	115-7702	1	Tube-HYD
17:1	237-22	1	O-Ring

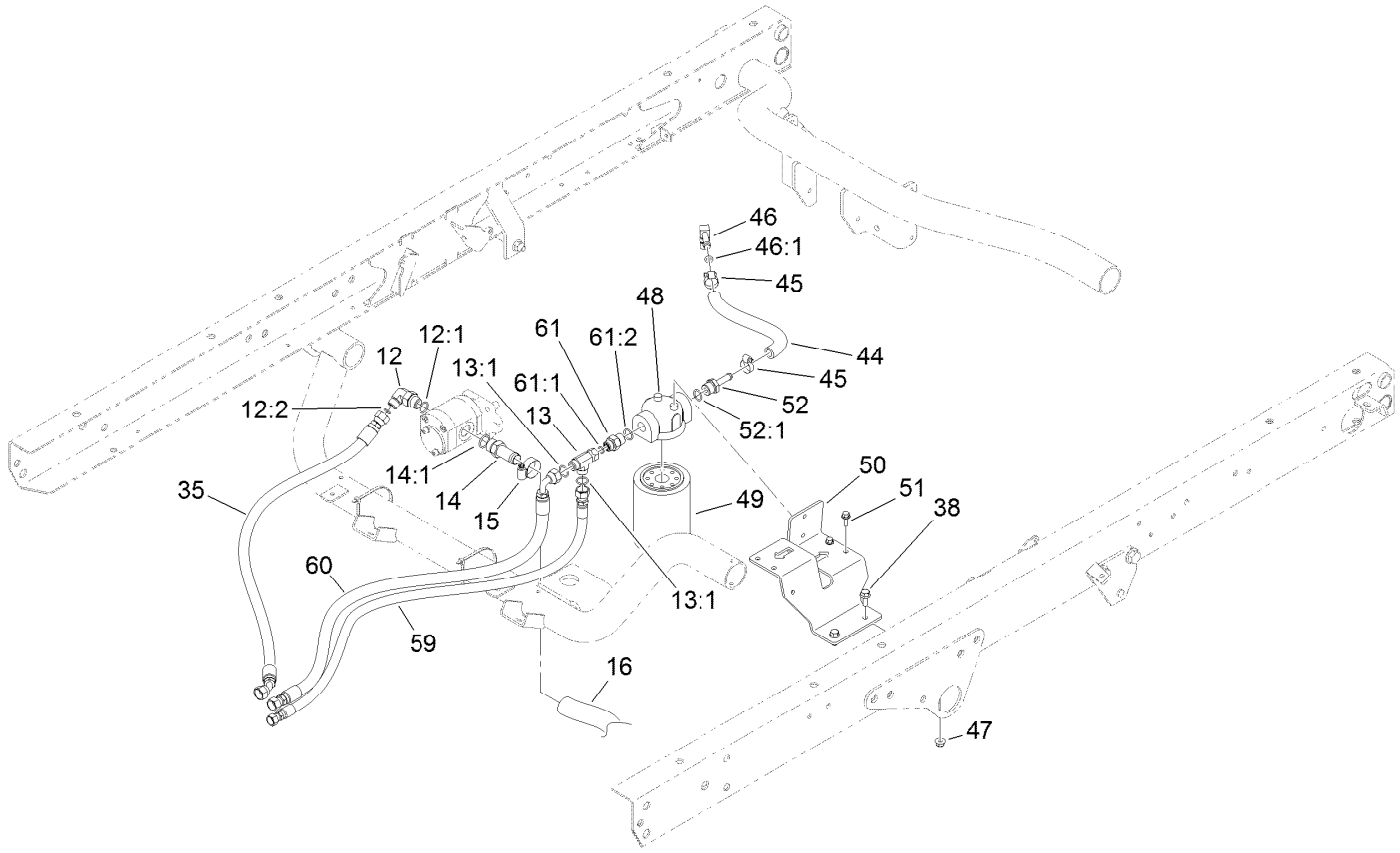
Ref.	Part Number	Qty.	Description
18	106-7804	1	Tube-HYD
18:1	237-21	1	O-Ring
19	115-7703	1	Tube-HYD
19:1	237-21	1	O-Ring
20	106-7806	1	Tube-HYD
20:1	237-21	1	O-Ring
21	3234-4	3	Screw-HHF
22	340-70	4	Nut-Lock
23	94-1444	3	Union-Bulkhead
23:1	237-21	2	O-Ring
24	340-71	2	Fitting-Straight, Bulkhead
24:1	237-22	2	O-Ring
25	340-92	1	Fitting-Straight
25:1	237-78	1	O-Ring
25:2	237-21	1	O-Ring
26	56-7973	2	Clamp-Tube
27	106-7975	2	Hose-HYD
28	106-7974	3	Hose-HYD
29	117-4861	1	Hose-HYD
30	108-6505	1	Hose-HYD



Steering Valve Assembly No. 120-4813

Ref.	*Part Number*	*Qty.*	*Description*
1	106-6716	1	Seal Kit
1:1		1	Ring-Seal, Dust ●
1:2		1	Seal-Shaft ●
1:3		1	O-Ring ●
1:4		2	O-Ring ●
1:5		5	O-Ring ●

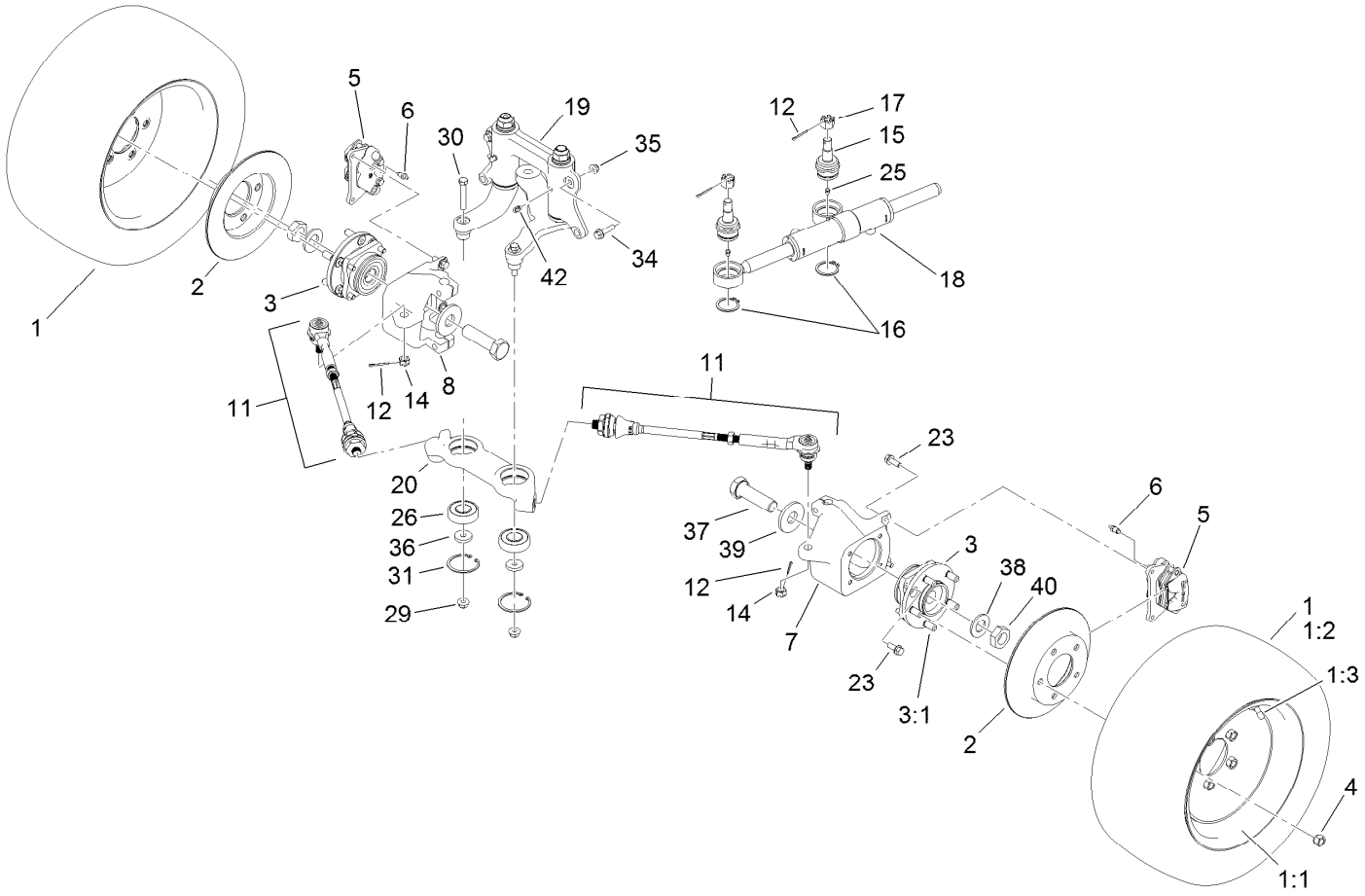
● Not serviced separately



Rear Hydraulic Assembly

Ref.	*Part Number*	*Qty.*	*Description*
12	340-18	1	Fitting-HYD, 90 DEG
12:1	237-79	1	O-Ring
12:2	237-22	1	O-Ring
13	340-115	1	Fitting-Tee
13:1	237-22	2	O-Ring
14	354-136	1	Fitting-STR
14:1	237-80	1	O-Ring
15	2412-129	1	Clamp-Hose
16	87-3670	1	Hose-Suction
35	95-0965	1	Hose ASM
38	3234-47	2	Screw-HHF
44	115-2228	1	Hose-HYD
45	2412-36	2	Clamp-Hose
46	100-4887	1	Fitting-Elbow, 90

Ref.	*Part Number*	*Qty.*	*Description*
46:1	237-42	1	O-Ring
47	104-8300	2	Nut-HF, NI
48	87-8780	1	Head-Filter
49	54-0110	1	Filter-Oil, Transmission
50	115-2168-03	1	Bracket-Filter
51	3234-4	4	Screw-HHF
52	115-2231	1	Fitting-STR
52:1	237-79	1	O-Ring
59	105-5408	1	Hose-HYD
60	105-0018	1	Hose-HYD
61	340-3	1	Fitting-Straight
61:1	237-22	1	O-Ring
61:2	237-79	1	O-Ring

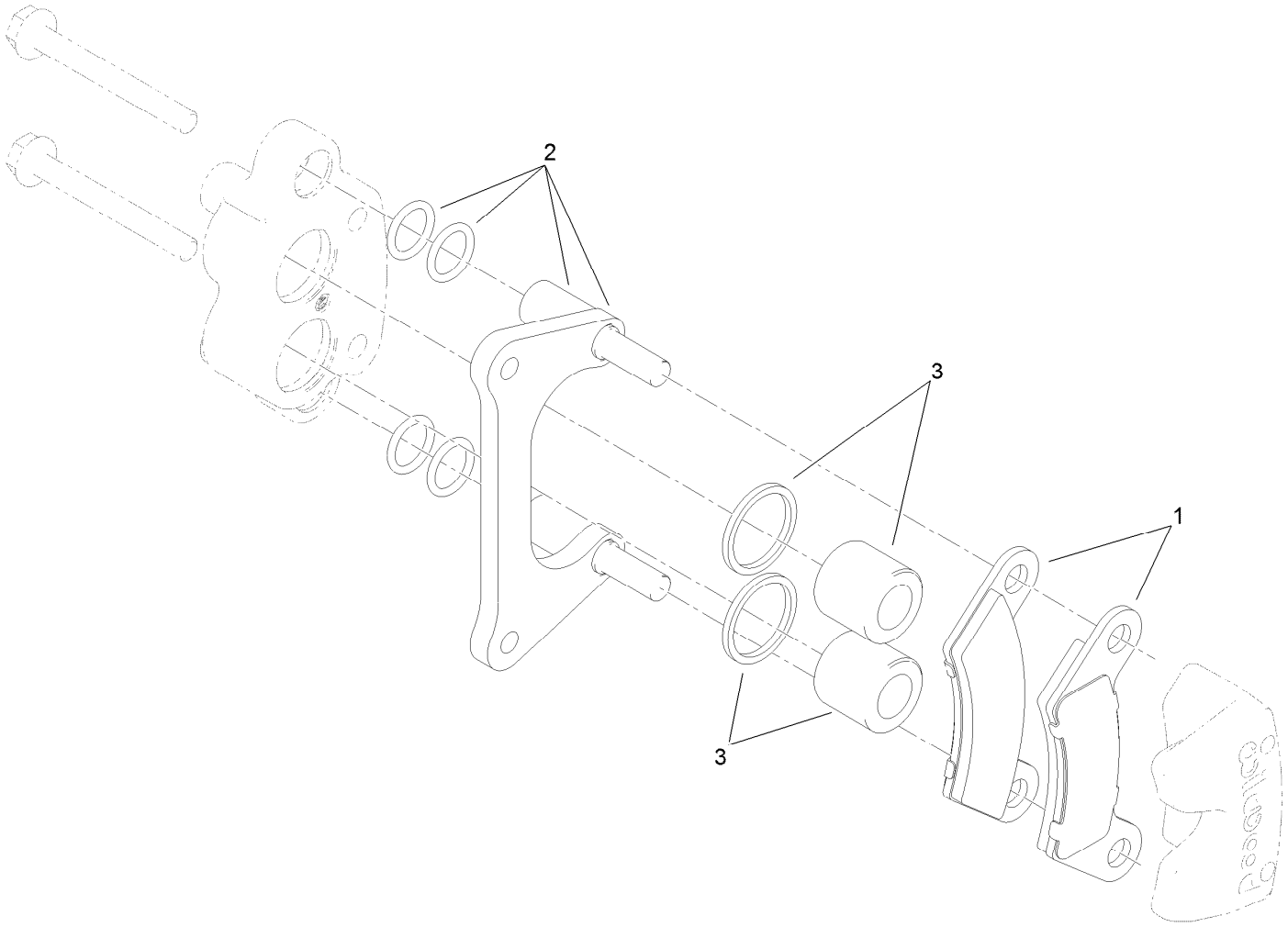


Front Wheel Assembly

Ref.	Part Number	Qty.	Description
1		2	Tire And Wheel ASM ●
1:1	120-4901	1	Wheel
1:2	114-8273	1	Tire
1:3	232-27	1	Stem-Valve
2	114-8351	2	Rotor-Brake
3	112-3214	2	Wheel Hub ASM
3:1	114-8299	5	Stud-Wheel
4	242-50	10	Nut-Lug
5	119-9535	2	Brake Caliper ASM
6	119-9509	2	Screw-Bleed
7	119-9513	1	Knuckle-LH
8	119-9514	1	Knuckle-RH
11	114-8356	2	Tie Rod ASM
12	3272-12	4	Pin-Cotter
14	32136-3	2	Nut-SHH
15	106-6774	2	Joint-Ball
16	32151-104	2	Ring-Retaining, External
17	32136-14	2	Nut-Hst

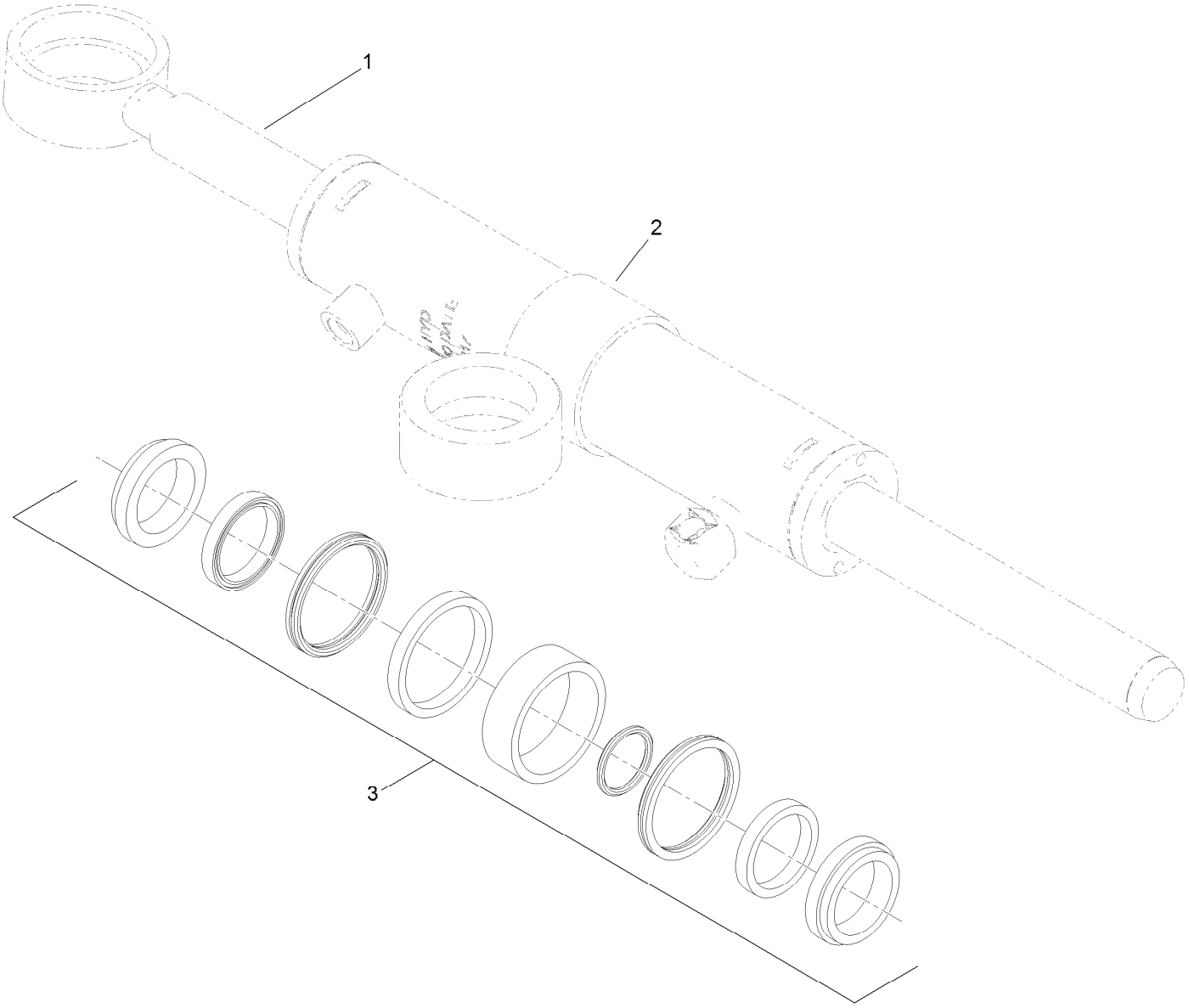
Ref.	Part Number	Qty.	Description
18	112-3217	1	HYD Cylinder ASM
19		1	Steering Linkage ASM ●
20	114-8296	1	Link-Center
23	3234-11	12	Screw-HHF
25	302-5	2	Fitting-Grease
26	119-9548	2	Bearing-Ball
29	114-8417	2	Nut-HF, NI
30	324-10	2	Screw-HH
31	32120-22	2	Ring-Snap, Internal
34	114-4681	2	Screw-HHF
35	104-8301	2	Nut-HF, NI
36	112843	2	Washer
37	115-2173	2	Screw-HH
38	3256-62	2	Washer-Flat
39	104-0719	2	Washer-Hardened
40	3296-49	2	Nut-Lock, NI
42	302-60	2	Fitting-Grease

● Not serviced separately



Brake Caliper Assembly No. 119-9535

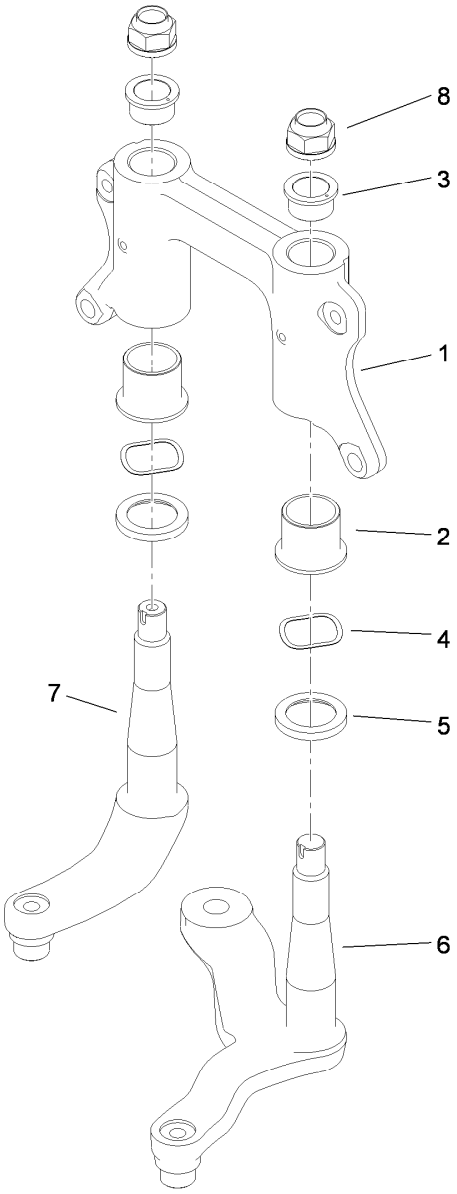
Ref.	*Part Number*	*Qty.*	*Description*
1	119-9510	1	*obs* Pads-Brake
2	119-9511	1	Bracket Kit
3	119-9512	1	Piston Kit



Hydraulic Cylinder Assembly No. 112-3217

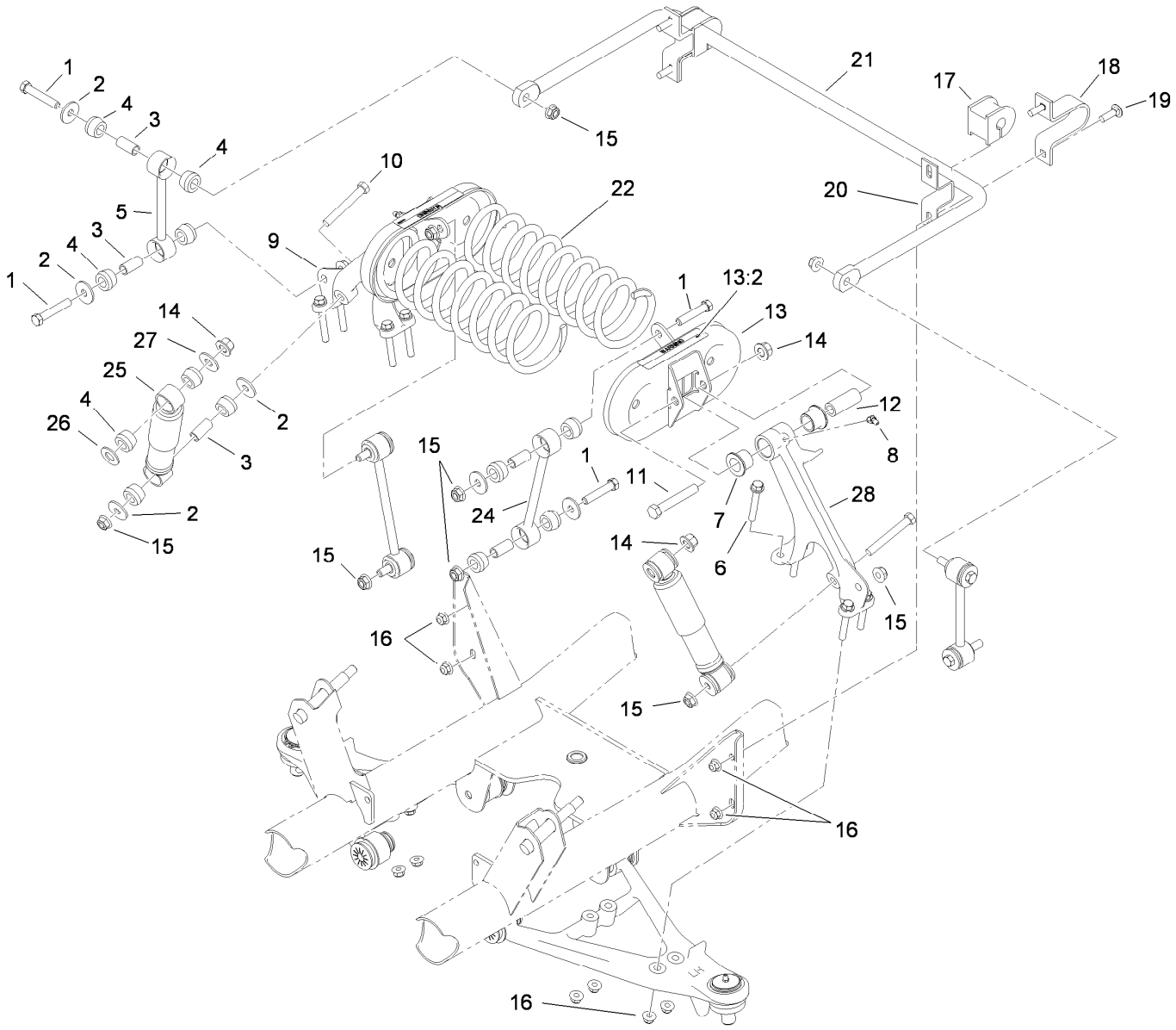
Ref.	*Part Number*	*Qty.*	*Description*
1		1	Rod-Cylinder ●
2		1	Body-Cylinder ●
3	115-2160	1	Cylinder Repair Kit

● Not serviced separately



Steering Linkage Assembly

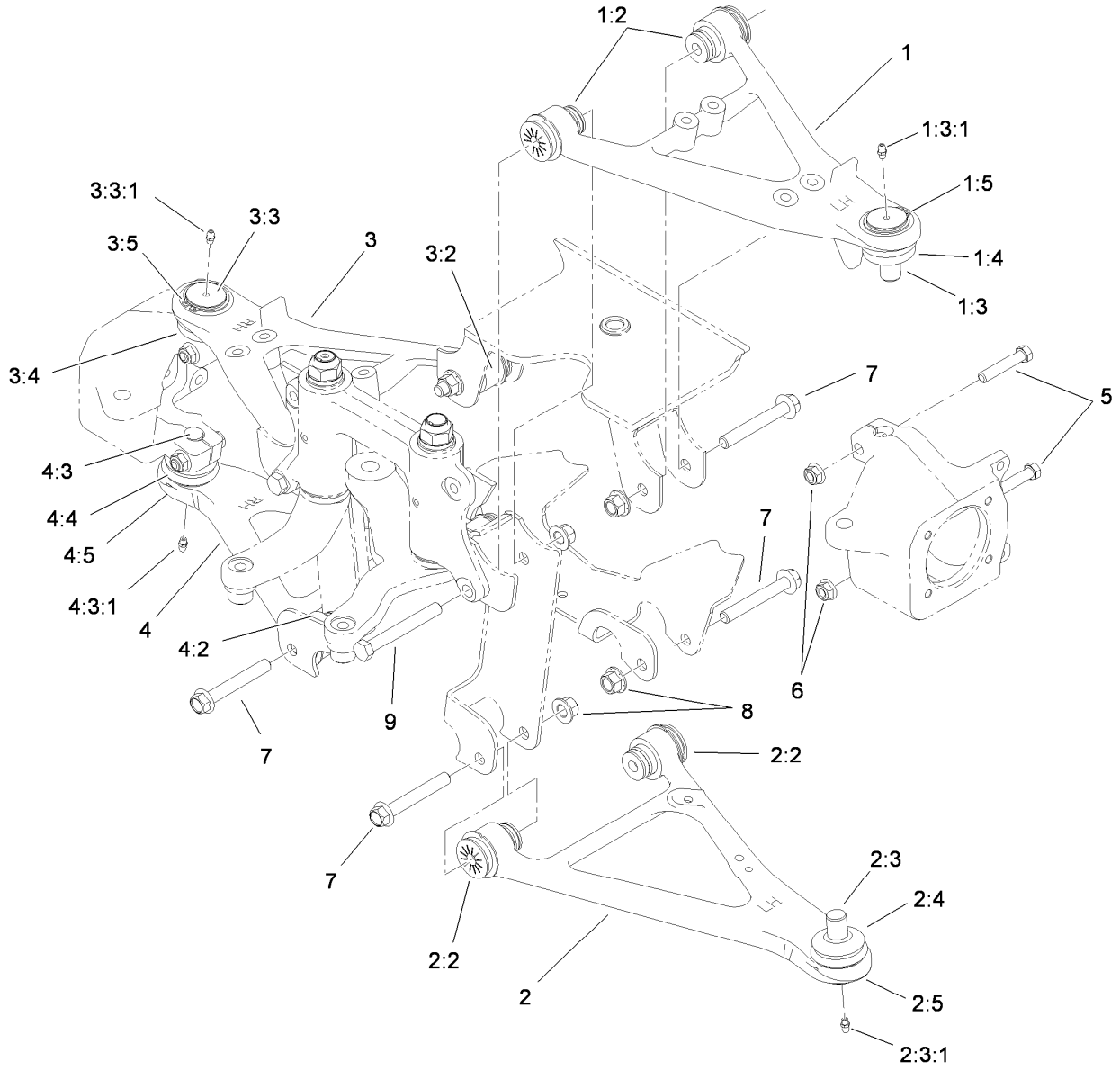
Ref.	*Part Number*	*Qty.*	*Description*
1	114-8389	1	Mount-Pivot
2	69-6470	2	Bushing-Caster
3	112-1626	2	Bushing-Flange
4	93-4632	2	Washer-Wavey
5	86-6560	2	Washer-Thrust
6	114-8256	1	Arm-Pitman
7	114-8298	1	Arm-Idler
8	115-2164	2	Nut-Spindle



Front Suspension Assembly

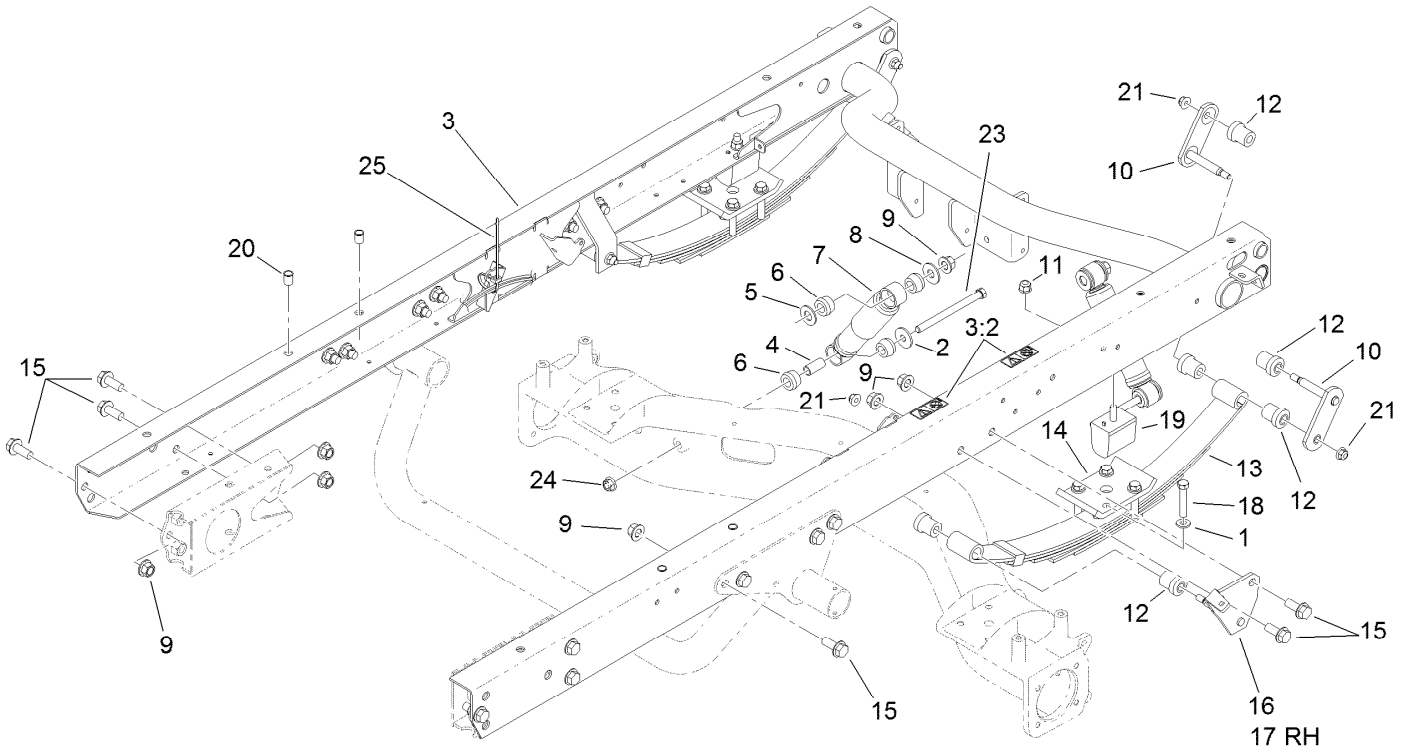
Ref.	Part Number	Qty.	Description
1	324-10	8	Screw-HH
2	87-5330	12	Washer
3	87-3600	10	Spacer-Absorber, Shock
4	87-3920	24	Bushing
5	87-3860-03	2	Link-Sway Bar, Anti
6	3234-39	8	Screw-HHF
7	33-3090	4	Bushing
8	302-11	2	Fitting-Lube, 45 DEG
9	87-0150	1	Tower-Control Arm, RH
10	324-13	2	Screw-HH
11	325-13	2	Screw-HH
12	87-2500	2	Sleeve-Spring, Pivot
13	105-7958	2	Spring Cradle ASM
13:2	93-9879	1	Decal-Warning

Ref.	Part Number	Qty.	Description
14	99-5107	4	Nut-Lock
15	114-8417	10	Nut-HF, NI
16	104-8301	12	Nut-HF, NI
17	87-3910	2	Bushing-Rubber
18	87-4010-03	2	Clamp-Bar, Sway
19	3231-25	4	Bolt-CARR
20	87-3890-03	2	Bracket-Bar, Sway
21	87-3850-03	1	Bar-Sway, Anti
22	105-4183-01	2	Spring-Compression
24	106-2302-03	2	Link-Stabilizer
25	87-3110	2	Absorber-Shock
26	3256-27	2	Washer-Flat
27	3256-6	2	Washer-Flat
28	87-0160	1	Tower-Control Arm, LH



Front Control Arm Assembly

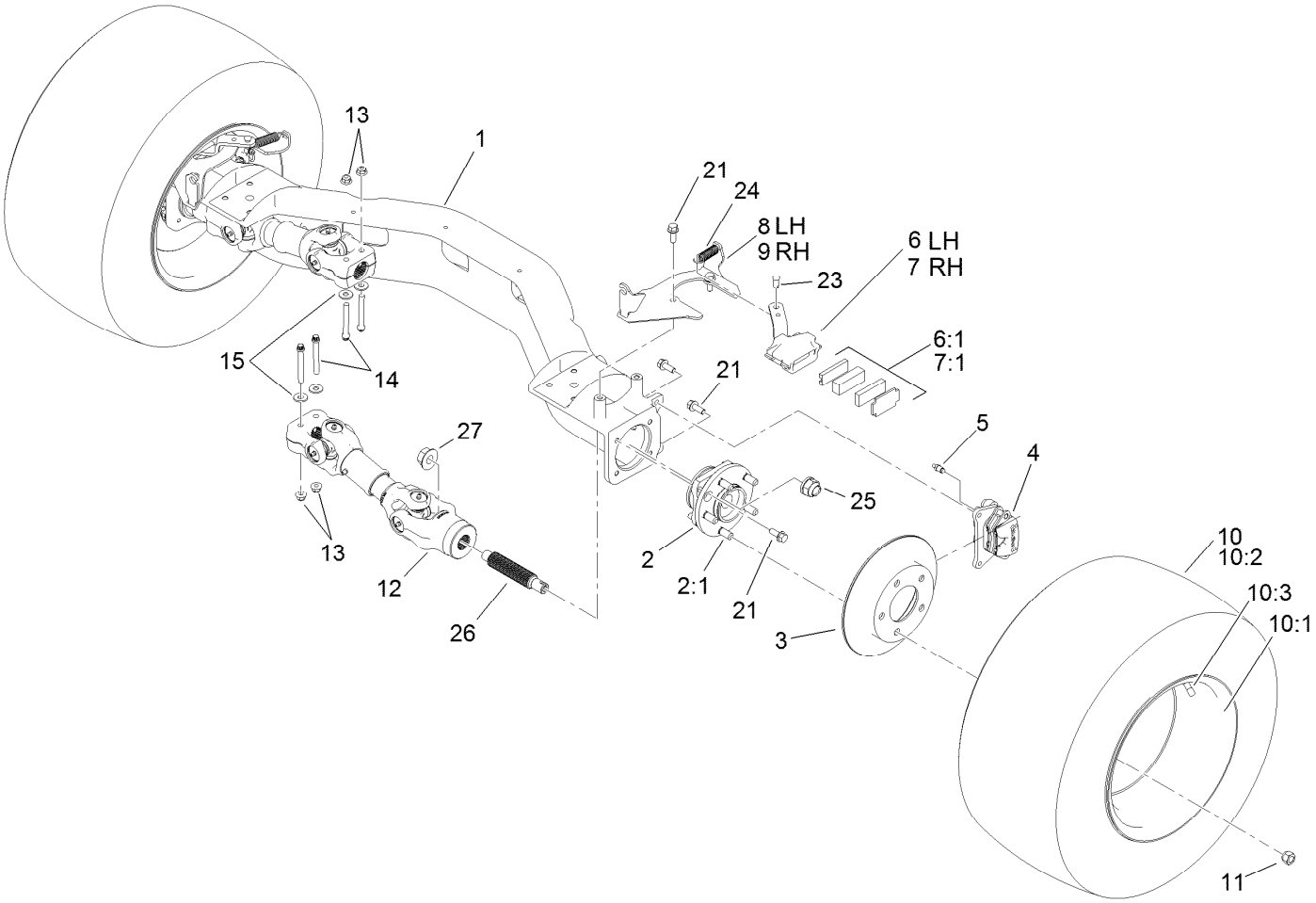
Ref.	Part Number	Qty.	Description
1	115-2404	1	Upper LH Control Arm ASM
1:2	87-1450	2	Bushing-Flange
1:3	115-2165	1	Ball Joint
1:3:1	302-5	1	Fitting-Grease
1:4	87-2420	1	Seal-Joint, Ball
1:5	32151-104	1	Ring-Retaining, External
2	115-2405	1	Lower LH Control Arm ASM
2:2	87-1450	2	Bushing-Flange
2:3	115-2165	1	Ball Joint
2:3:1	302-5	1	Fitting-Grease
2:4	87-2420	1	Seal-Joint, Ball
2:5	32151-104	1	Ring-Retaining, External
3	115-2406	1	Upper RH Control Arm ASM
3:2	87-1450	2	Bushing-Flange
3:3	115-2165	1	Ball Joint
3:3:1	302-5	1	Fitting-Grease
3:4	87-2420	1	Seal-Joint, Ball
3:5	32151-104	1	Ring-Retaining, External
4	115-2407	1	Lower RH Control Arm ASM
4:2	87-1450	2	Bushing-Flange
4:3	115-2165	1	Ball Joint
4:3:1	302-5	1	Fitting-Grease
4:4	87-2420	1	Seal-Joint, Ball
4:5	32151-104	1	Ring-Retaining, External
5	324-10	4	Screw-HH
6	114-8417	4	Nut-HF, NI
7	114-8419	6	Screw-HHF
8	99-5107	8	Nut-Lock
9	325-17	2	Screw-HH



Rear Frame Assembly

Ref.	Part Number	Qty.	Description
1	87-7480	8	Washer
2	87-5330	2	Washer
3	115-7911	1	Rear Frame ASM
3:2	115-2047	2	Decal-Surface, Hot
4	87-3600	2	Spacer-Absorber, Shock
5	3256-27	2	Washer-Flat
6	87-3920	8	Bushing
7	87-3110	2	Absorber-Shock
8	3256-6	2	Washer-Flat
9	99-5107	20	Nut-Lock
10	87-3980	4	Shackle ASM
11	103-9511	2	Nut-Flg
12	87-4760	12	Bushing-Rubber

Ref.	Part Number	Qty.	Description
13	87-1490	2	Spring-Leaf, Rear
14	87-7470-03	2	Plate-Spring, Clamp
15	3234-38	18	Screw-HHF
16	87-3960	1	Mount-Spring, LH
17	87-3940	1	Mount-Spring, RH
18	115-2398	8	Bolt-HH
19	87-3470	2	Bumper
20	32148-9	4	Nut-Clinch
21	104-8301	6	Nut-HF, NI
23	114-8424	2	Screw-HH
24	114-8417	2	Nut-HF, NI
25	3290-379	1	Tie-Cable

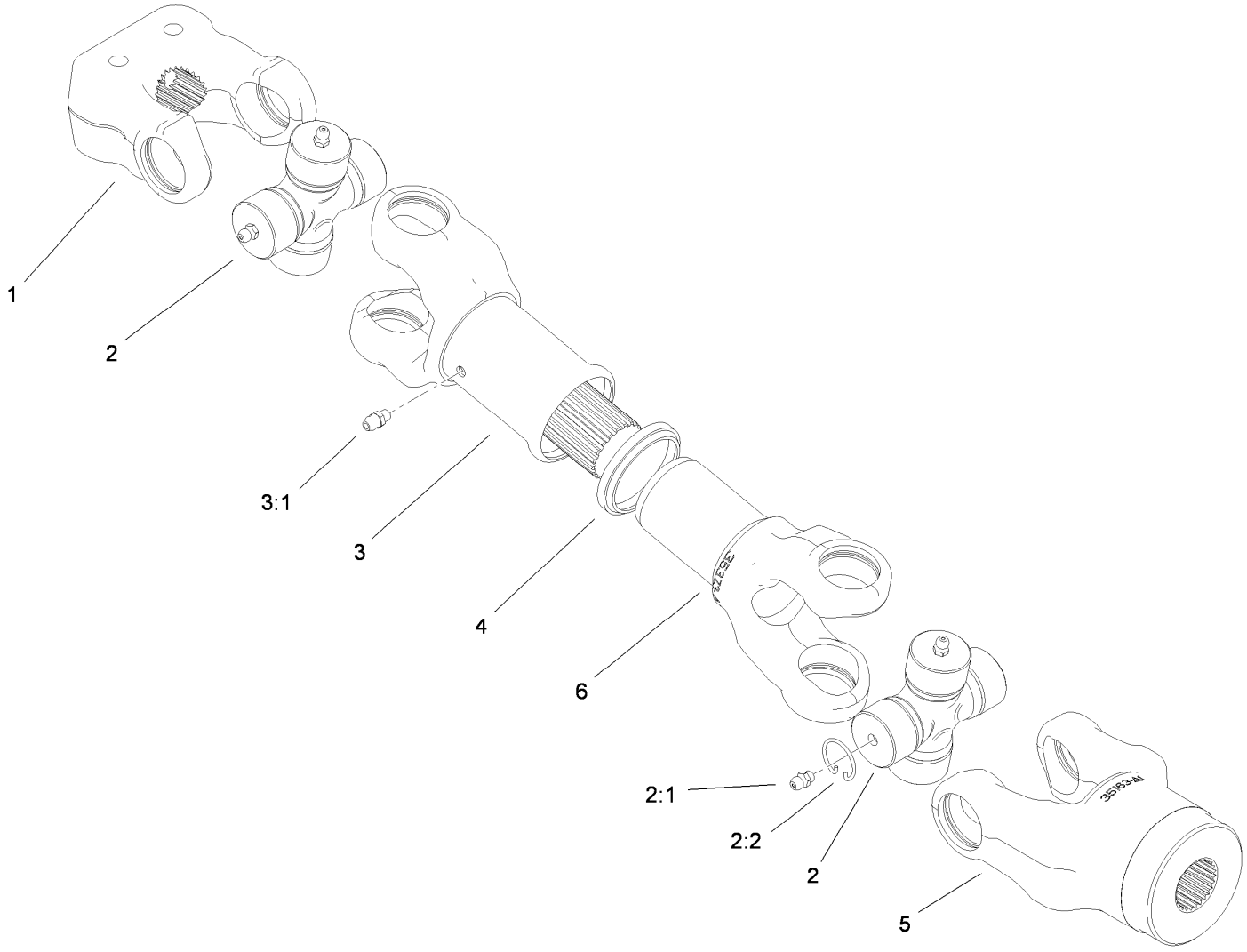


Rear Axle Assembly

Ref.	Part Number	Qty.	Description
1	119-9515	1	Axle-Rear
2	112-3214	2	Wheel Hub ASM
2:1	114-8299	5	Stud-Wheel
3	114-8351	2	Rotor-Brake
4	119-9535	2	Brake Caliper ASM
5	119-9509	2	Screw-Bleed
6	114-8365	1	Caliper-Mechanical, LH
6:1	115-7847	1	Parking Brake Pad Kit
7	114-8366	1	Caliper-Mechanical, RH
7:1	115-7847	1	Parking Brake Pad Kit
8	115-2362-03	1	Bracket-Caliper, LH
9	115-2359-03	1	Bracket-Caliper, RH
10		2	Tire And Wheel ASM ●
10:1	114-8260	1	Wheel

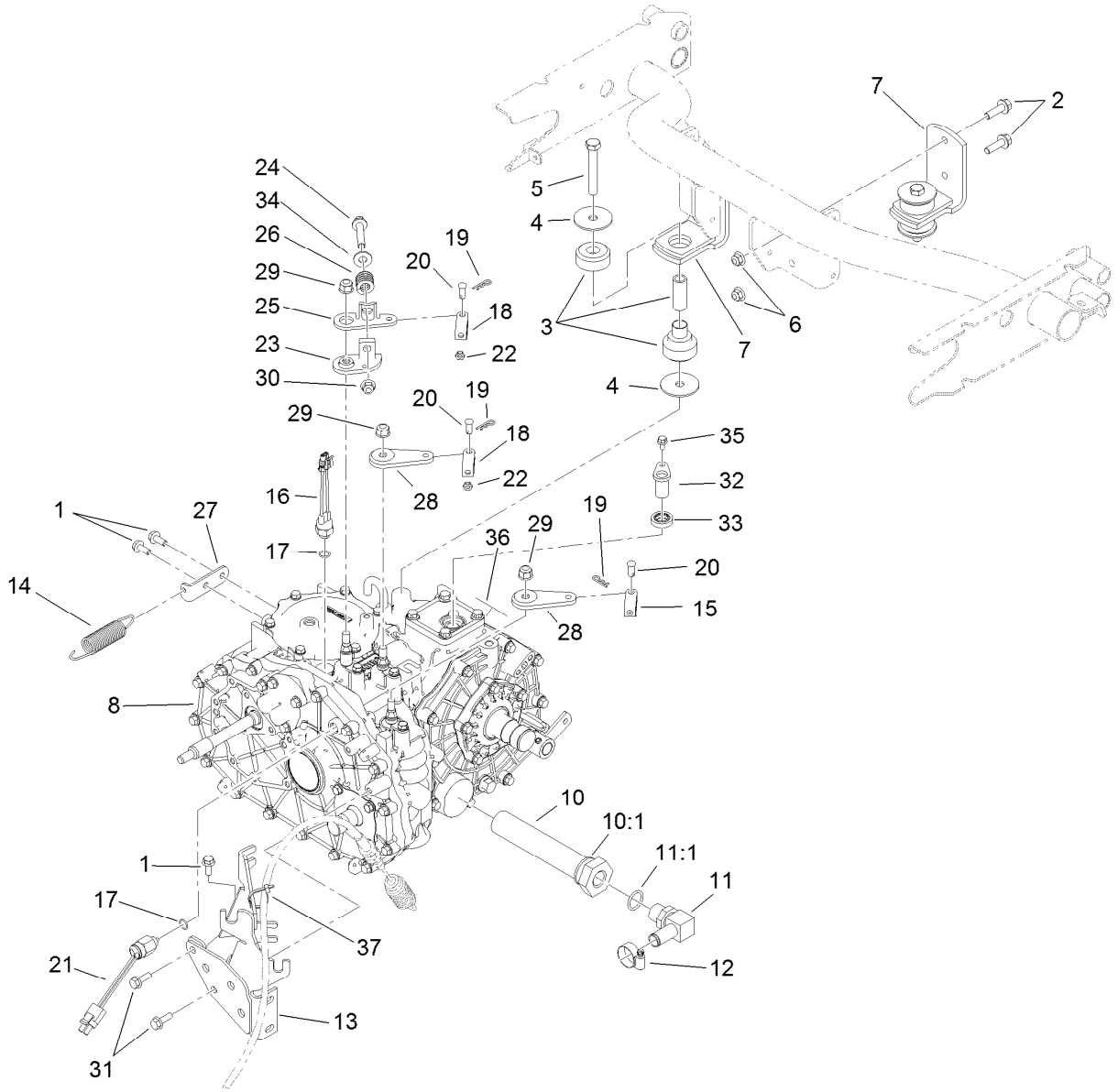
Ref.	Part Number	Qty.	Description
10:2	232-27	1	Stem-Valve
10:3	99-1091	1	Tire
11	242-50	10	Nut-Lug
12	114-8367	2	Driveshaft ASM
13	104-8301	4	Nut-HF, NI
14	98-2939	4	Screw-Cap
15	80-6990	4	Washer-Hardened
21	3234-11	16	Screw-HHF
23	283-85	2	Pin-Clevis
24	104-6415	2	Spring-Return, Pedal
25	115-2164	2	Nut-Spindle
26	115-7771	2	Shaft-Splined
27	32128-53	2	Nut-HF

● Not serviced separately



Driveshaft Assembly No. 114-8367

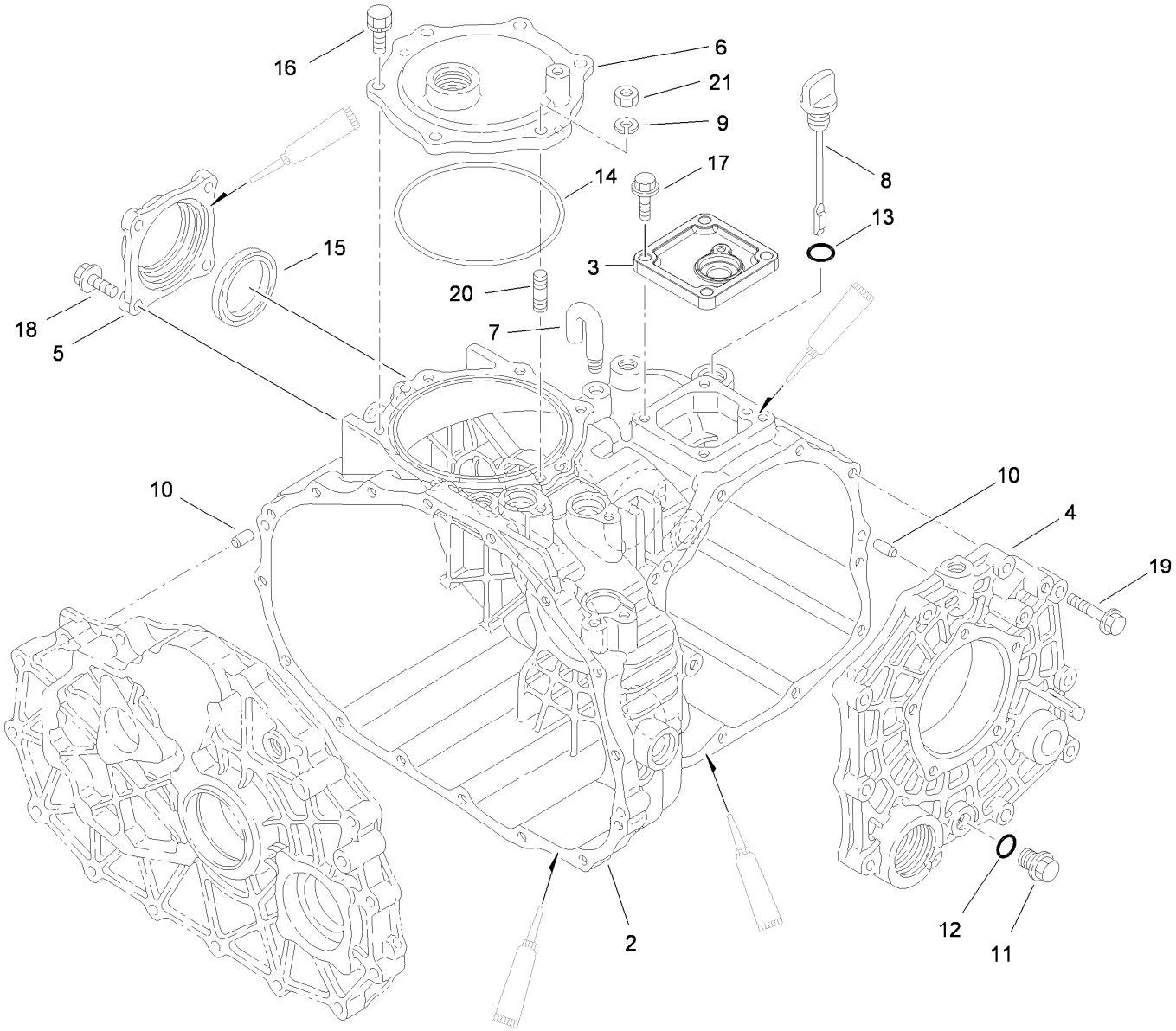
Ref.	*Part Number*	*Qty.*	*Description*
1	98-2940	1	Yoke
2	92-4187	2	Cross And Bearing Kit
2:1	302-58	4	Fitting-Straight
2:2	92-4188	4	Ring-Snap
3	92-4179	1	Yoke-Tube, Shaft And Seal
3:1	302-5	1	Fitting-Grease
4	92-4180	1	Seal
5	115-2351	1	Yoke
6	92-4182	1	Yoke-Telescoping



Transaxle Assembly

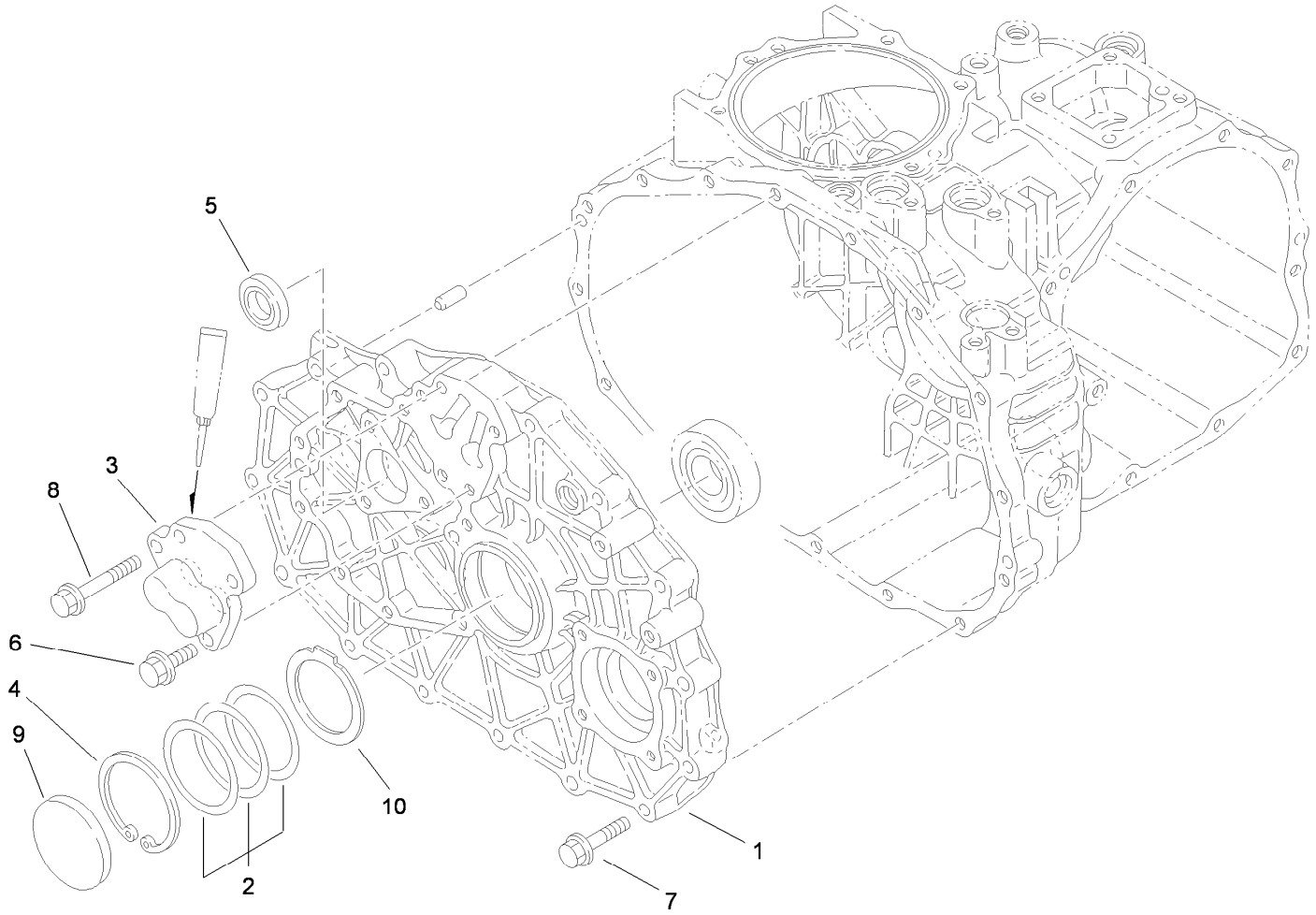
Ref.	Part Number	Qty.	Description
1	98-7977	3	Screw-HHF
2	3234-24	4	Screw-HHF
3	106-7865	2	Mount-Engine
4	87-5100	4	Washer-Snubbing
5	33116-080	2	Screw-HH
6	104-8301	4	Nut-HF, NI
7	87-5800-03	2	Mount-Transaxle
8	115-7783	1	2 Wheel Drive Transaxle ASM
10	87-3990	1	Strainer-Transaxle
10:1	237-123	1	O-Ring
11	353-987	1	Fitting-Elbow, 90
11:1	237-81	1	O-Ring
12	2412-129	1	Clamp-Hose
13	105-4207-03	1	Mount-Cable
14	68-9950	1	Spring-Traction
15	87-7160	1	Clevis-Cable
16	72-4310	1	Switch-Ball
17	237-30	2	O-Ring
18	87-2310	2	Clevis-Cable

Ref.	Part Number	Qty.	Description
19	3290-307	3	Pin-Cotter
20	283-62	3	Pin-Clevis
21	87-6710	1	Switch-Transmission
22	3220-1	2	Nut-Jam
23	87-7970	1	Arm-Shift
24	66-9302	1	Screw-HHF Lock
25	87-8250	1	Plate-Arm, Shift
26	87-6910	1	Spring-Compression
27	115-7714	1	Bracket-Spring
28	87-7960	2	Lever-Shift
29	103-9511	3	Nut-Flg
30	3290-357	1	Nut-HSF
31	33104-025	2	Screw-HHF
32	120-4800	1	Sensor-Geartooth
33	92-3735	1	Seal-Sensor, Oil
34	3256-4	1	Washer-Flat
35	33103-012	1	Screw-HHF
36	115-7741	1	Decal-Oil, Transmission
37	3290-379	1	Tie-Cable



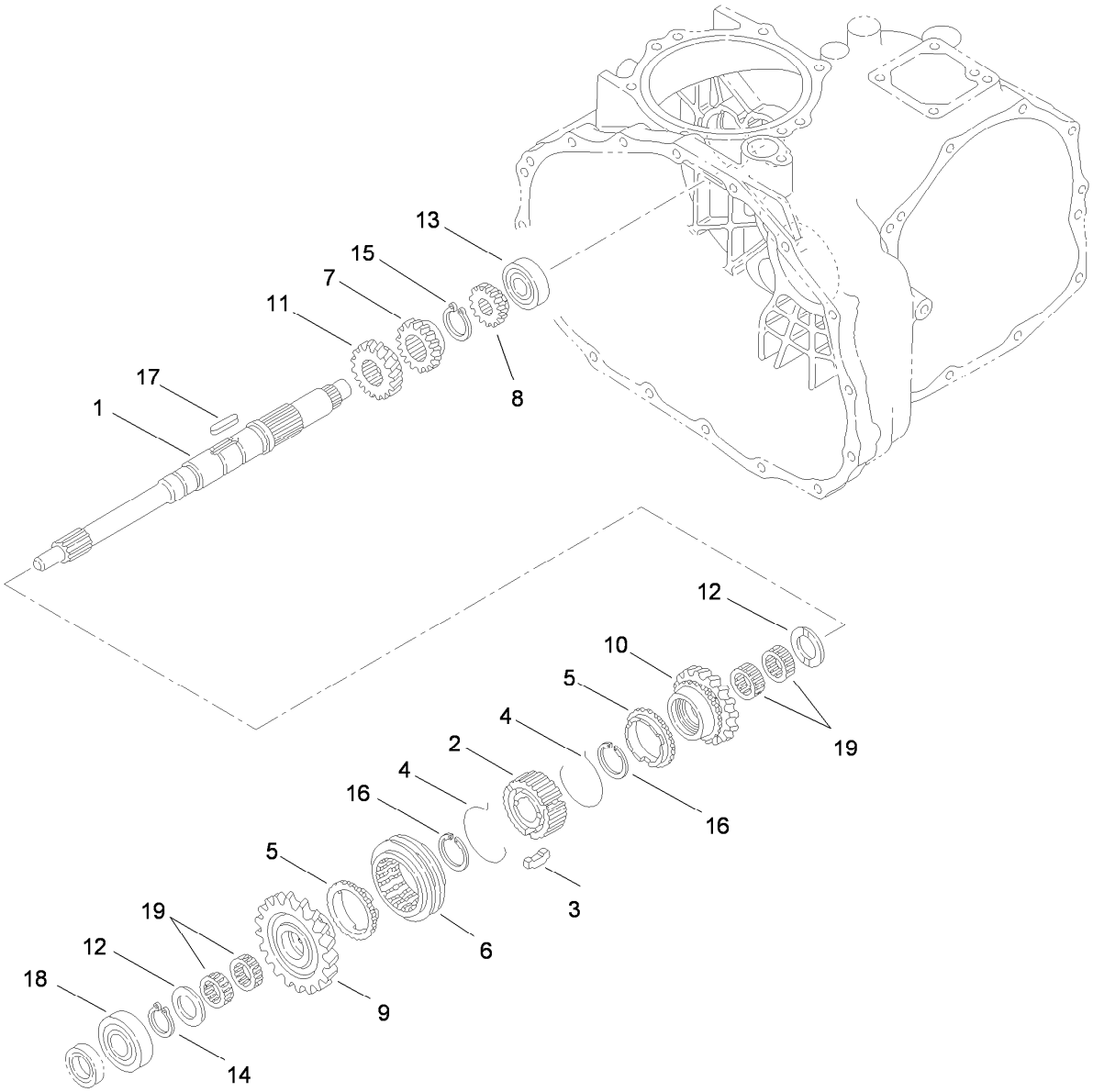
Case Assembly
Transaxle Assembly No. 115-7783

Ref.	Part Number	Qty.	Description
2	92-0651	1	Case-Transmission
3	92-0810	1	Cover-Upper, Sensor
4	92-0653	1	Cover-Side
5	92-0655	1	Cover-Seal, Axle
6	92-0656	1	Cover-Upper, PTO
7	92-0743	1	Breather-Air
8	92-0662	1	Cap-Oil
9	92-0762	1	Washer-Spring
10	92-0765	4	Pin-Parallel
11	92-0773	1	Plug-Drain
12	92-0787	1	O-Ring
13	92-0788	1	O-Ring
14	92-0790	1	O-Ring
15	92-0793	1	Seal-Oil
16	92-0796	5	Bolt
17	33104-025	4	Screw-HHF
18	33104-025	4	Screw-HHF
19	33104-040	10	Screw-HHF
20	92-0805	1	Bolt 8X20
21	68-9400	1	Nut-Flange



Center Plate Assembly
Transaxle Assembly No. 115-7783

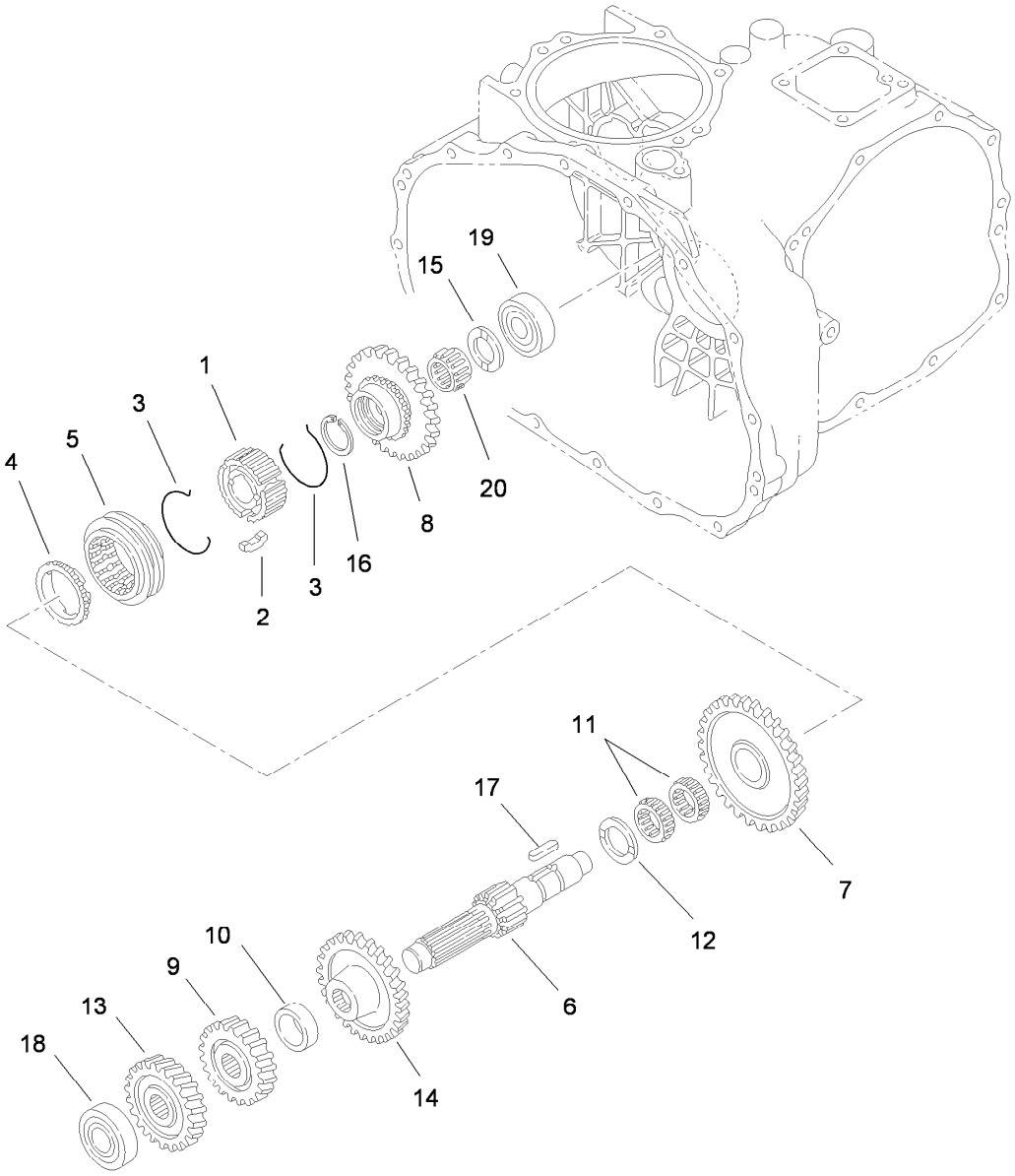
Ref.	*Part Number*	*Qty.*	*Description*
1	100-4461	1	Plate-Center
2	100-4460	1	Shim-Set
3	92-0706	1	Shaft-Fork
4	92-0759	1	Ring-Snap
5	92-0791	1	Seal-Oil
6	33104-025	3	Screw-HHF
7	33104-040	15	Screw-HHF
8	33104-050	1	Screw-HHF
9	92-0807	1	Cap-Sealing
10	100-4465	1	Shim (W/Tab)



Main Shaft Assembly
Transaxle Assembly No. 115-7783

Ref.	*Part Number*	*Qty.*	*Description*
1	92-0663	1	Shaft-Main
2	92-0664	1	Hub-Synchro
3	92-0665	3	Key-Synchro
4	92-0666	2	Spring-Synchro
5	92-0667	2	Ring-Synchro
6	92-0668	1	Shifter-Synchro
7	92-0672	1	Gear-Main, 18 Tooth
8	92-0673	1	Gear-Main, 14 Tooth
9	110-2521	1	Gear-Main, 27 Tooth
10	110-2522	1	Gear- Main, 24 Tooth

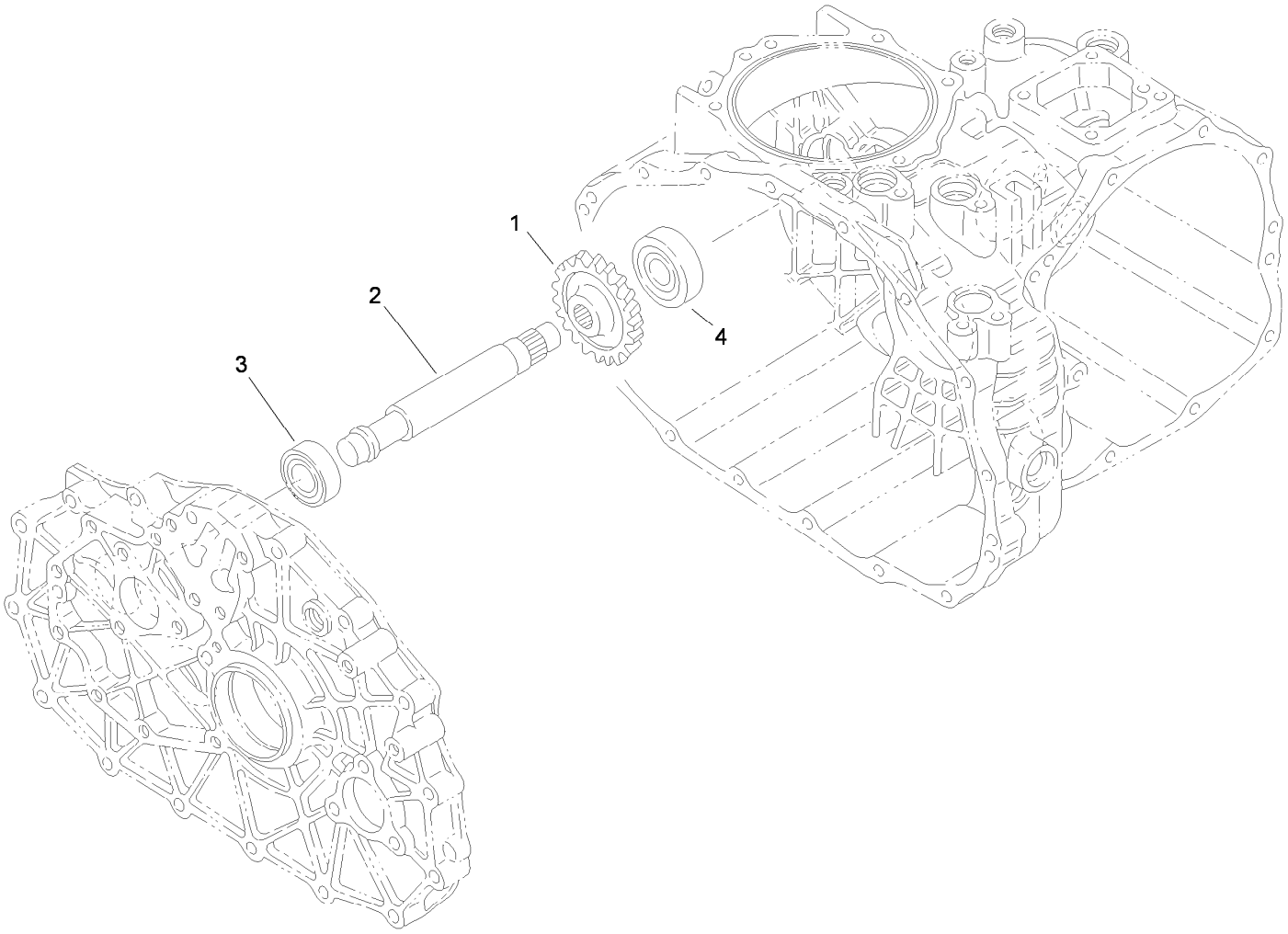
Ref.	*Part Number*	*Qty.*	*Description*
11	92-0687	1	Gear-Main, 16 Tooth
12	92-0740	2	Washer-Thrust
13	92-0650	1	Bearing
14	92-0753	1	Ring-Snap
15	92-0754	1	Ring-Snap
16	92-0763	2	Ring-Snap
17	92-0772	1	Key
18	251-8	1	Bearing-Ball
19	92-0781	4	Bearing-Needle



Reduction Shaft Assembly
Transaxle Assembly No. 115-7783

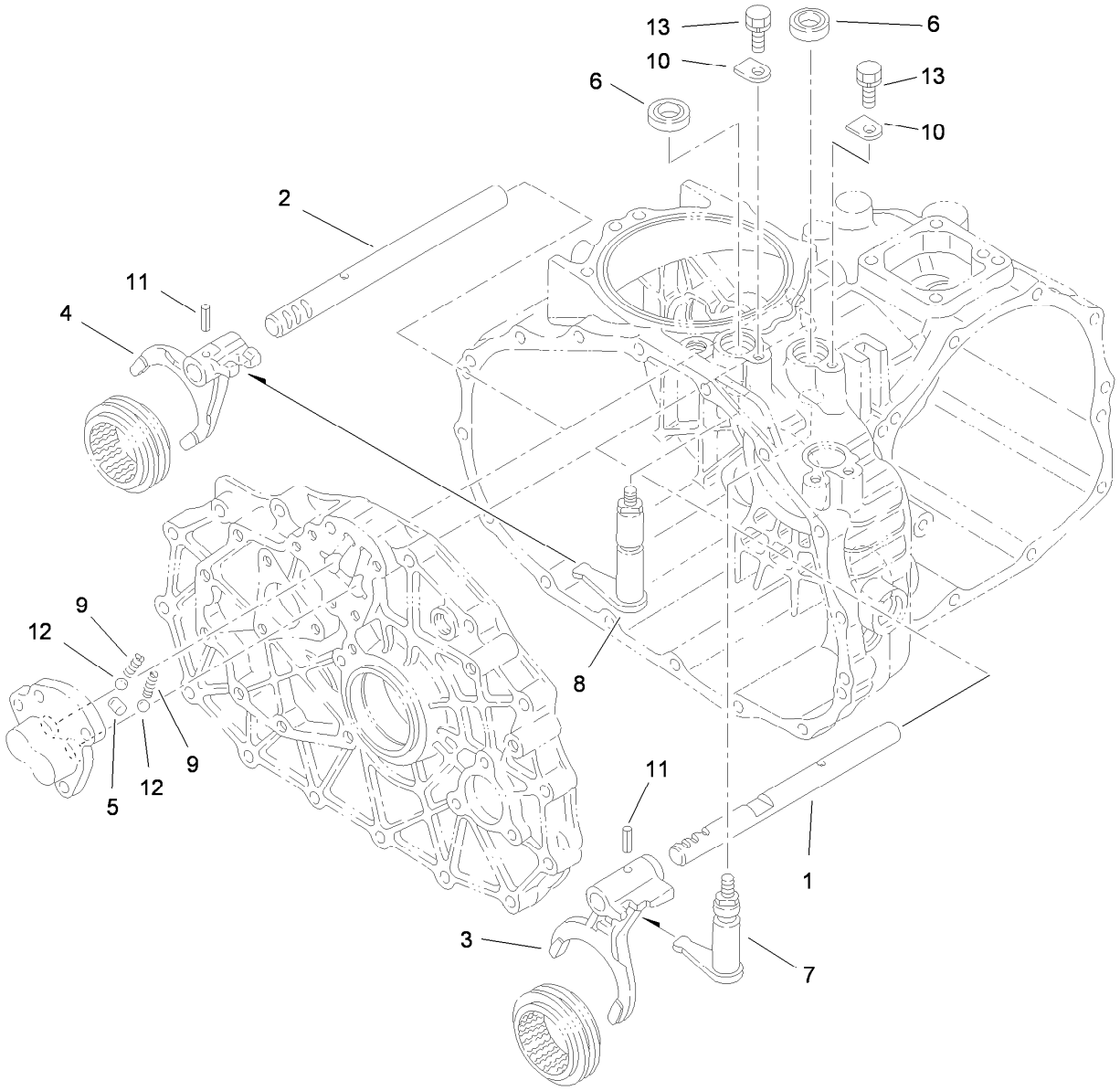
Ref.	*Part Number*	*Qty.*	*Description*
1	92-0664	1	Hub-Synchro
2	92-0665	3	Key-Synchro
3	92-0666	2	Spring-Synchro
4	92-0667	1	Ring-Synchro
5	92-0668	1	Shifter-Synchro
6	92-0674	1	Shaft-Reduction
7	110-2524	1	Gear- Reduction, 49 Tooth
8	92-0819	1	Gear-Reduction, 40 Tooth
9	92-0769	1	Pin-Roll
10	92-0680	1	Collar

Ref.	*Part Number*	*Qty.*	*Description*
11	92-0681	2	Bearing-Needle
12	92-0682	1	Washer-Thrust
13	92-0822	1	Gear-Reduction, 28 Tooth
14	92-0823	1	Gear-Reduction, 43 Tooth
15	92-0740	1	Washer-Thrust
16	92-0673	1	Gear-Main, 14 Tooth
17	92-0772	1	Key
18	105-7985	1	Bearing
19	92-0778	1	Bearing
20	92-0782	1	Bearing-Needle



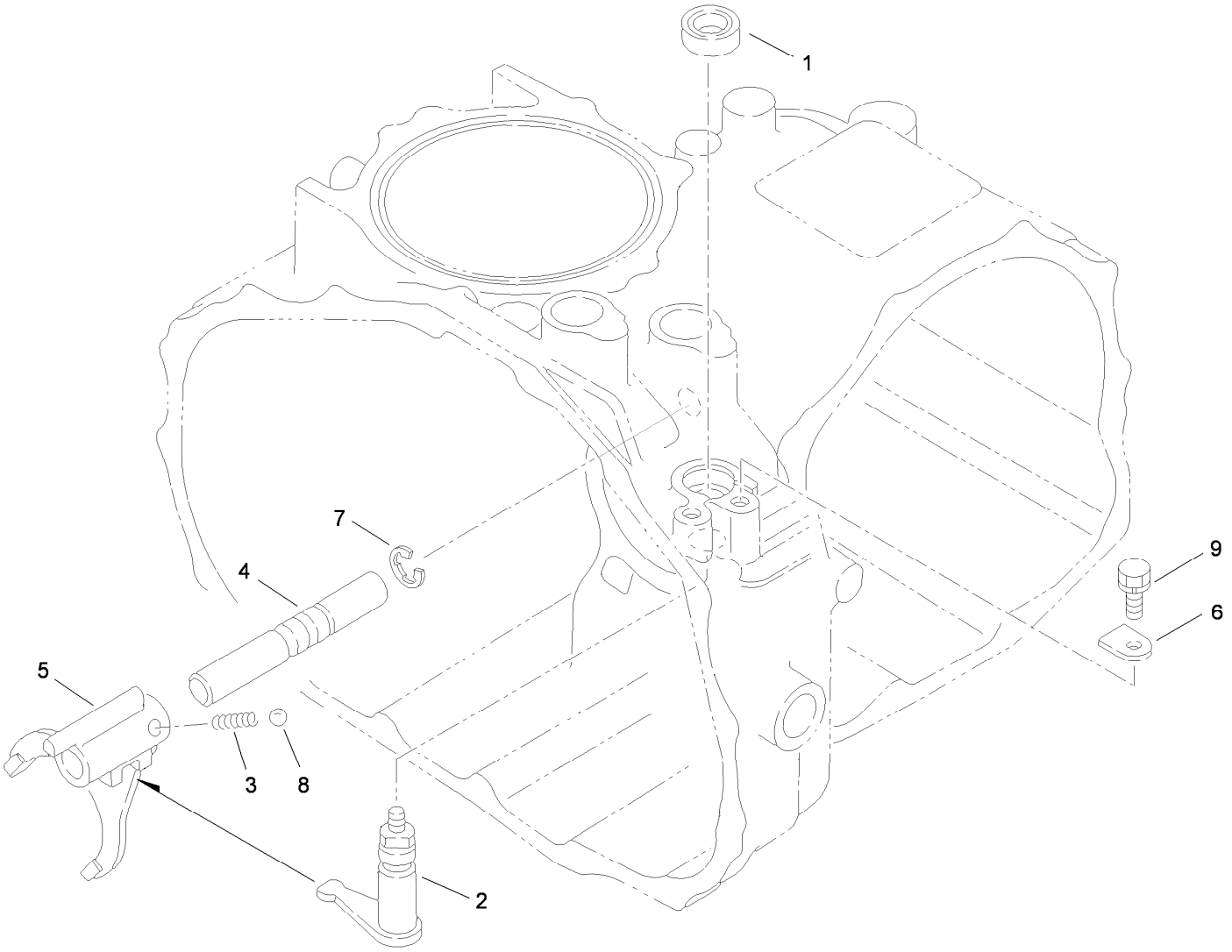
Reverse Shaft Assembly
Transaxle Assembly No. 115-7783

Ref.	*Part Number*	*Qty.*	*Description*
1	92-0684	1	Gear-Reverse, 33 Tooth
2	92-0824	1	Shaft-Idler, Reverse
3	251-346	1	Bearing-Ball
4	92-0778	1	Bearing



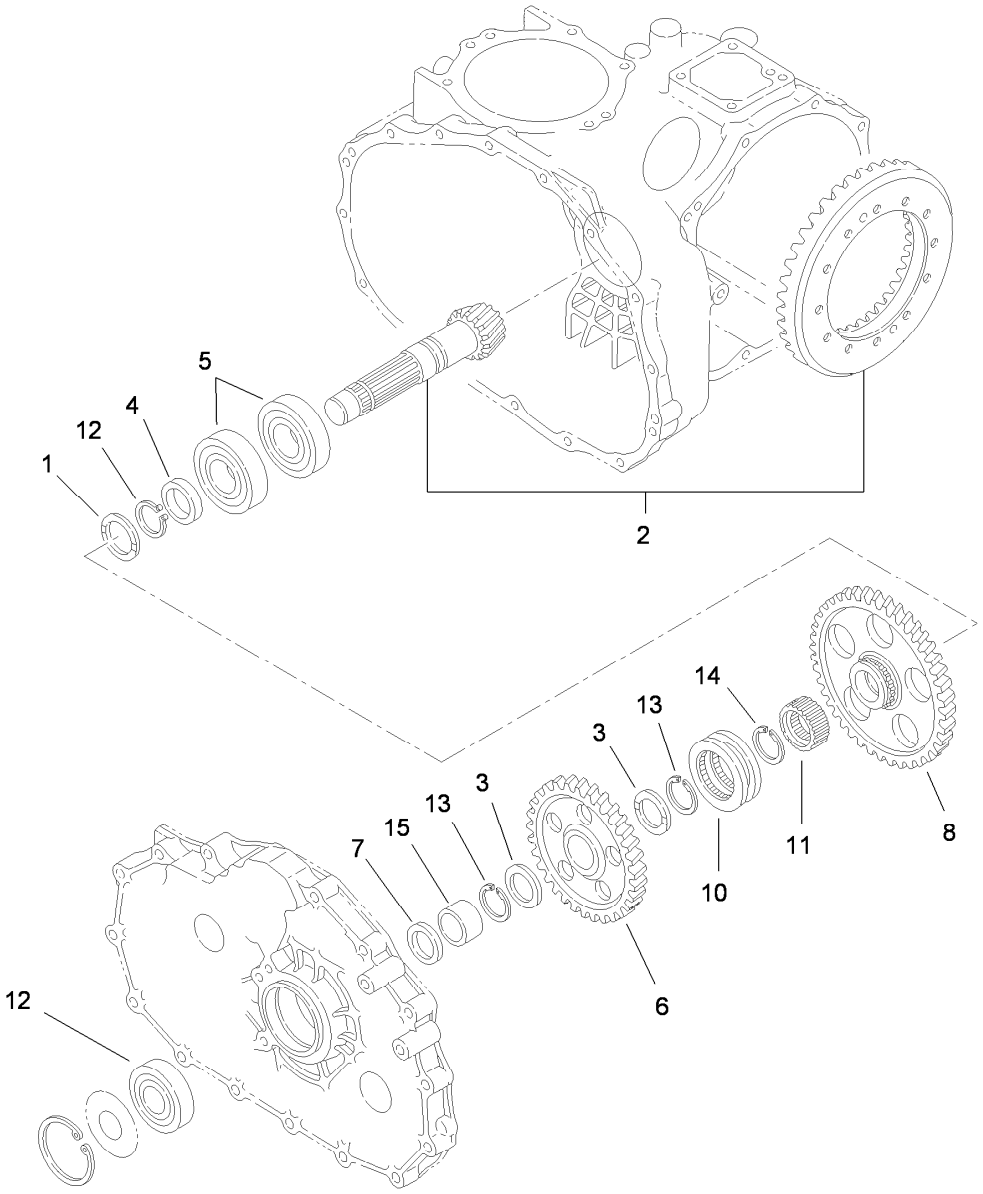
Main Shift Assembly
Transaxle Assembly No. 115-7783

Ref.	*Part Number*	*Qty.*	*Description*
1	92-0698	1	Shaft-Fork
2	92-0699	1	Shaft-Fork
3	92-0700	1	Fork-Shift
4	92-0701	1	Fork-Shift
5	92-0705	1	Lock-Spindle
6	92-0729	2	Seal-Oil
7	92-0816	1	Arm-Shift
8	92-0817	1	Arm-Shift
9	92-0731	2	Spring
10	92-0732	2	Plate-Keeper
11	92-0769	2	Pin-Roll
12	92-0785	2	Ball-Steel
13	33104-016	2	Screw-HHF



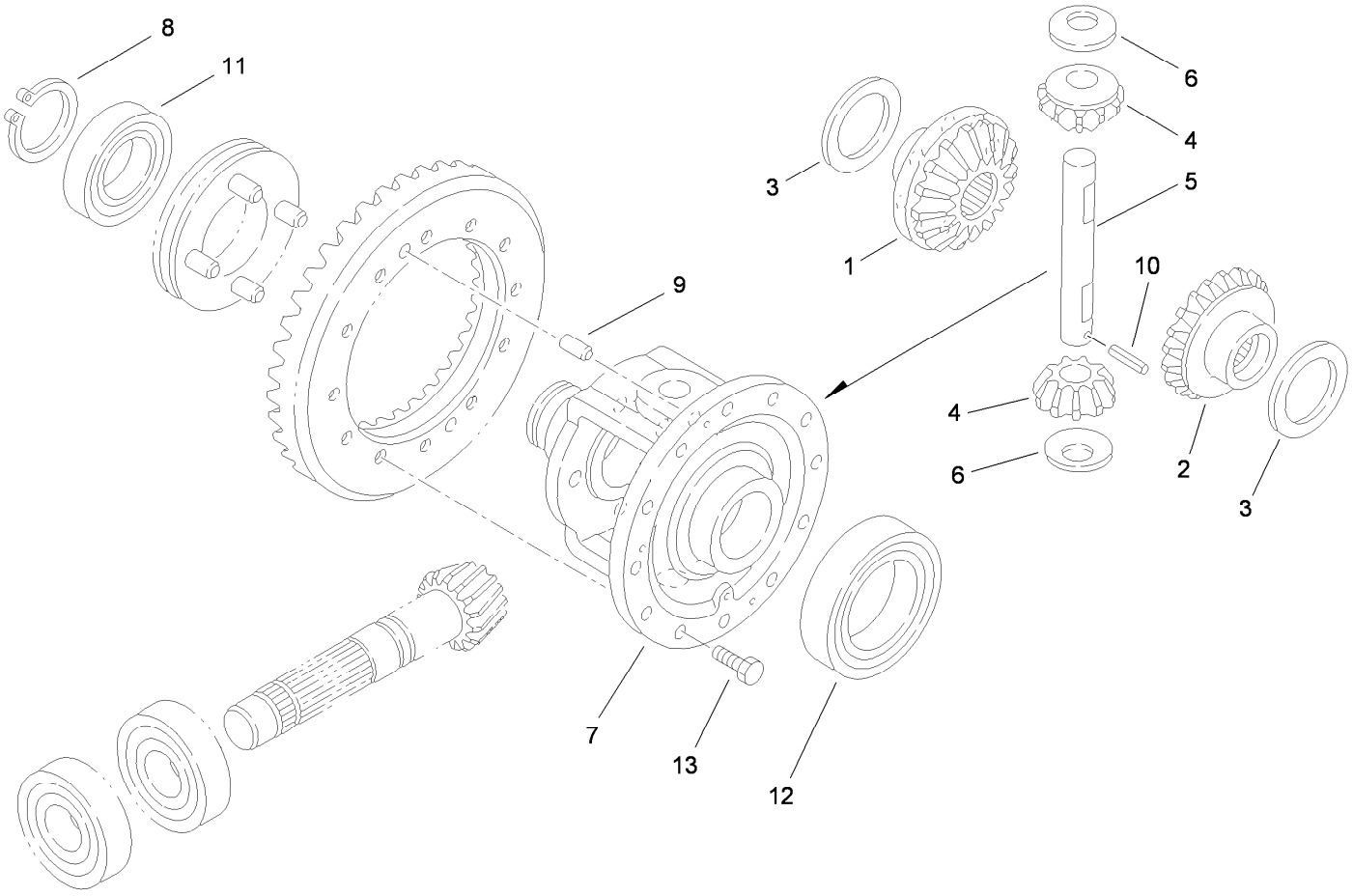
Hi-Lo Shift Assembly
Transaxle Assembly No. 115-7783

Ref.	*Part Number*	*Qty.*	*Description*
1	92-0729	1	Seal-Oil
2	92-0818	1	Arm-Shift
3	92-0731	1	Spring
4	92-0708	1	Shaft-Fork
5	92-0709	1	Fork-Shift
6	92-0732	1	Plate-Keeper
7	92-0761	1	Ring-E
8	92-0785	1	Ball-Steel
9	33104-016	1	Screw-HHF



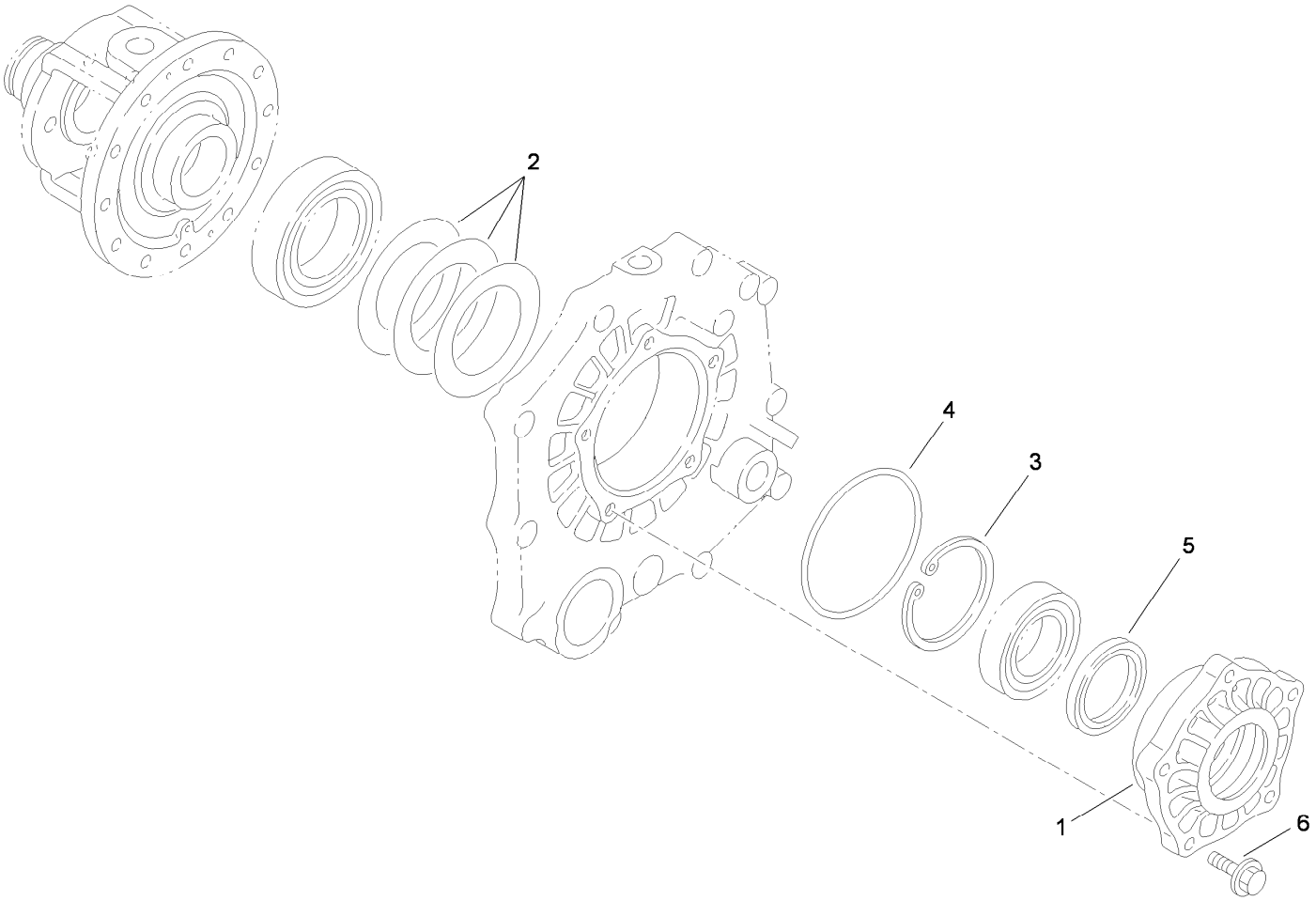
Countershaft Assembly
Transaxle Assembly No. 115-7783

Ref.	*Part Number*	*Qty.*	*Description*
1	92-0741	1	Washer-Thrust
2	105-7983	1	Countershaft And Ring Gear ASM
3	92-0711	2	Washer-Thrust
4	92-0713	1	Collar
5	92-0714	2	Bearing
6	92-0715	1	Gear-Countershaft
7	92-0716	1	Collar
8	92-0717	1	Gear-Countershaft
10	92-0718	1	Shifter
11	105-7986	1	Collar-Spline
12	92-0712	1	Bearing-Ball
13	105-7987	2	Ring-Snap
14	92-0755	1	Ring-Snap
15	92-0783	1	Race-Inner



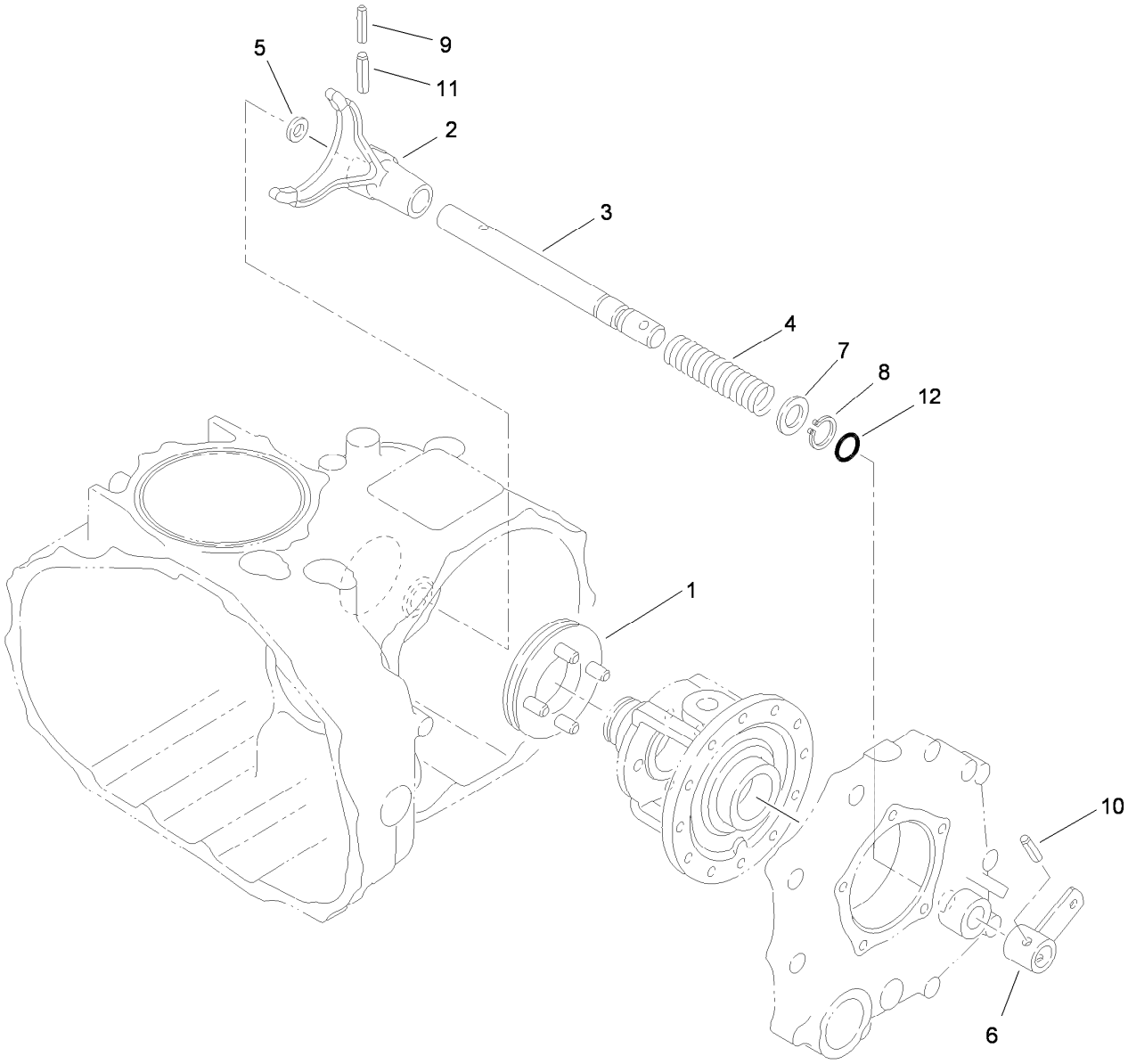
Differential Gear Assembly
Transaxle Assembly No. 115-7783

Ref.	*Part Number*	*Qty.*	*Description*
1	92-0745	1	Gear-Side, LH
2	92-0746	1	Gear-Side, RH
3	92-0747	2	Side-Gear, Left Inner
4	92-0748	2	Pinion-Differential
5	92-0749	1	Shaft-Pinion
6	92-0750	2	Washer
7	92-0720	1	Case-Differential
8	92-0756	1	Ring-Snap
9	92-0765	2	Pin-Parallel
10	92-0768	1	Pin-Roll, Spring
11	92-0775	1	Bearing
12	92-0776	1	Bearing
13	92-0803	12	Bolt



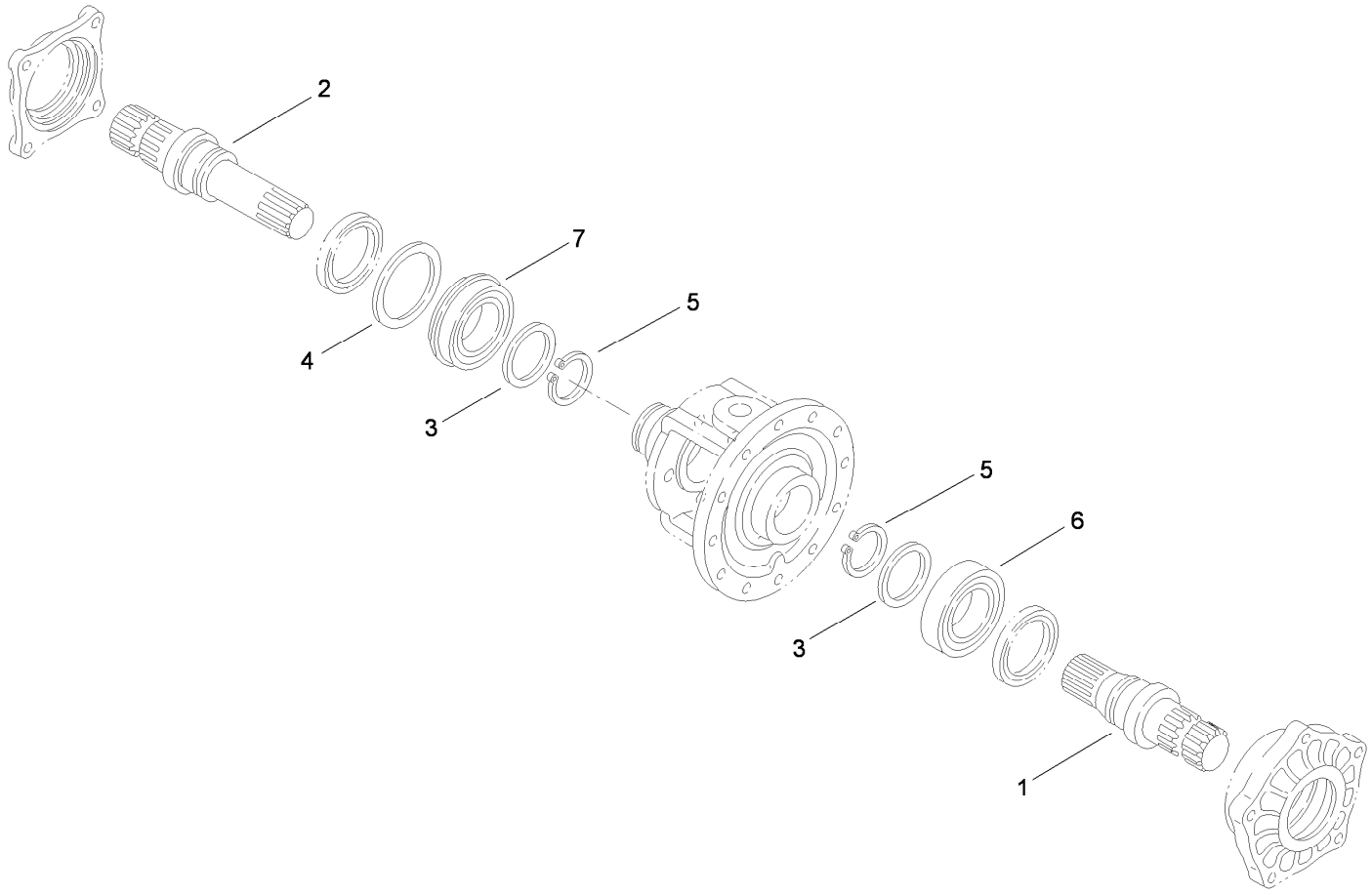
Differential Carrier Assembly
Transaxle Assembly No. 115-7783

Ref.	*Part Number*	*Qty.*	*Description*
1	92-0654	1	Carrier-Differential
2	92-0809	1	Set-Shim
3	92-0760	1	Ring-Snap
4	92-0789	1	O-Ring
5	92-0793	1	Seal-Oil
6	33104-030	5	Screw-HHF



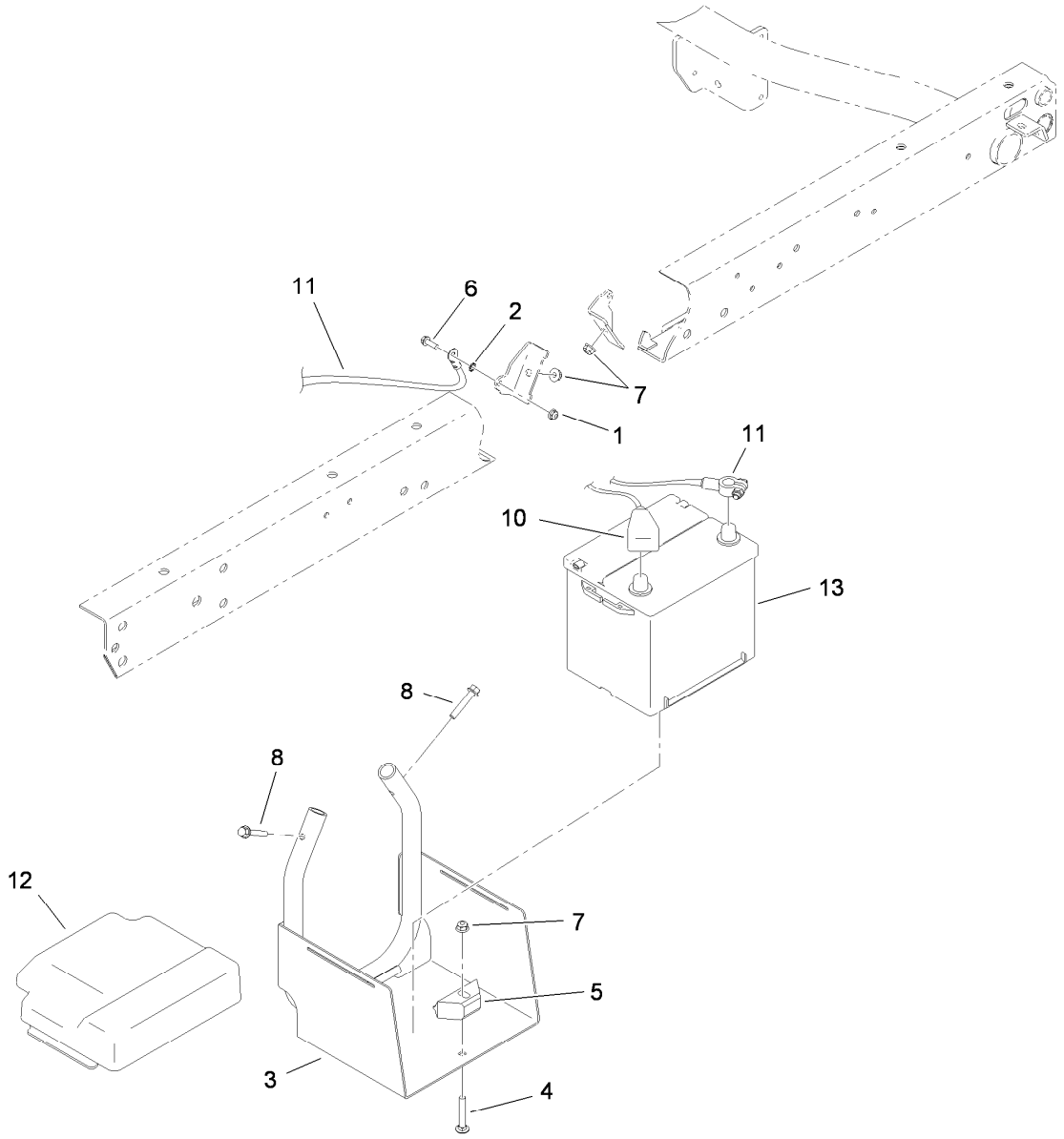
Differential Lock Assembly
Transaxle Assembly No. 115-7783

Ref.	*Part Number*	*Qty.*	*Description*
1	92-0730	1	Slider-Differential, Lock
2	92-0721	1	Fork-Lock, Differential
3	92-0722	1	Shaft-Fork, Lock Differential
4	92-0723	1	Spring-Lock, Differential
5	92-0744	1	Washer
6	92-0724	1	Arm-Lock, Differential
7	92-0733	1	Washer
8	92-0753	1	Ring-Snap
9	92-0768	1	Pin-Roll, Spring
10	92-0770	1	Pin-Roll, Spring
11	92-0771	1	Pin-Roll, Spring
12	92-0787	1	O-Ring



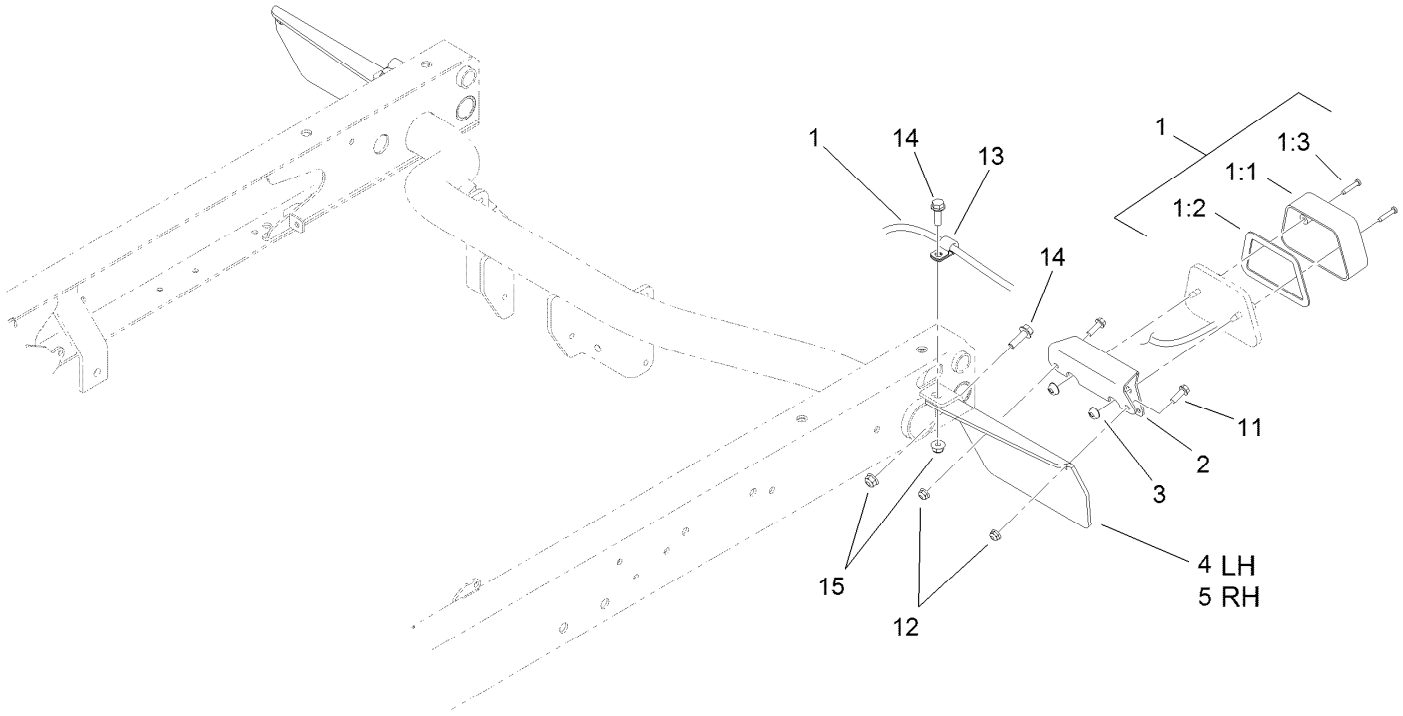
Axle Shaft Assembly
Transaxle Assembly No. 115-7783

Ref.	*Part Number*	*Qty.*	*Description*
1	92-0725	1	Shaft-Axle, Left
2	92-0726	1	Shaft-Axle, Right
3	92-0727	2	Washer
4	92-0728	1	Washer
5	92-0756	2	Ring-Snap
6	92-0775	1	Bearing
7	92-0780	1	Bearing



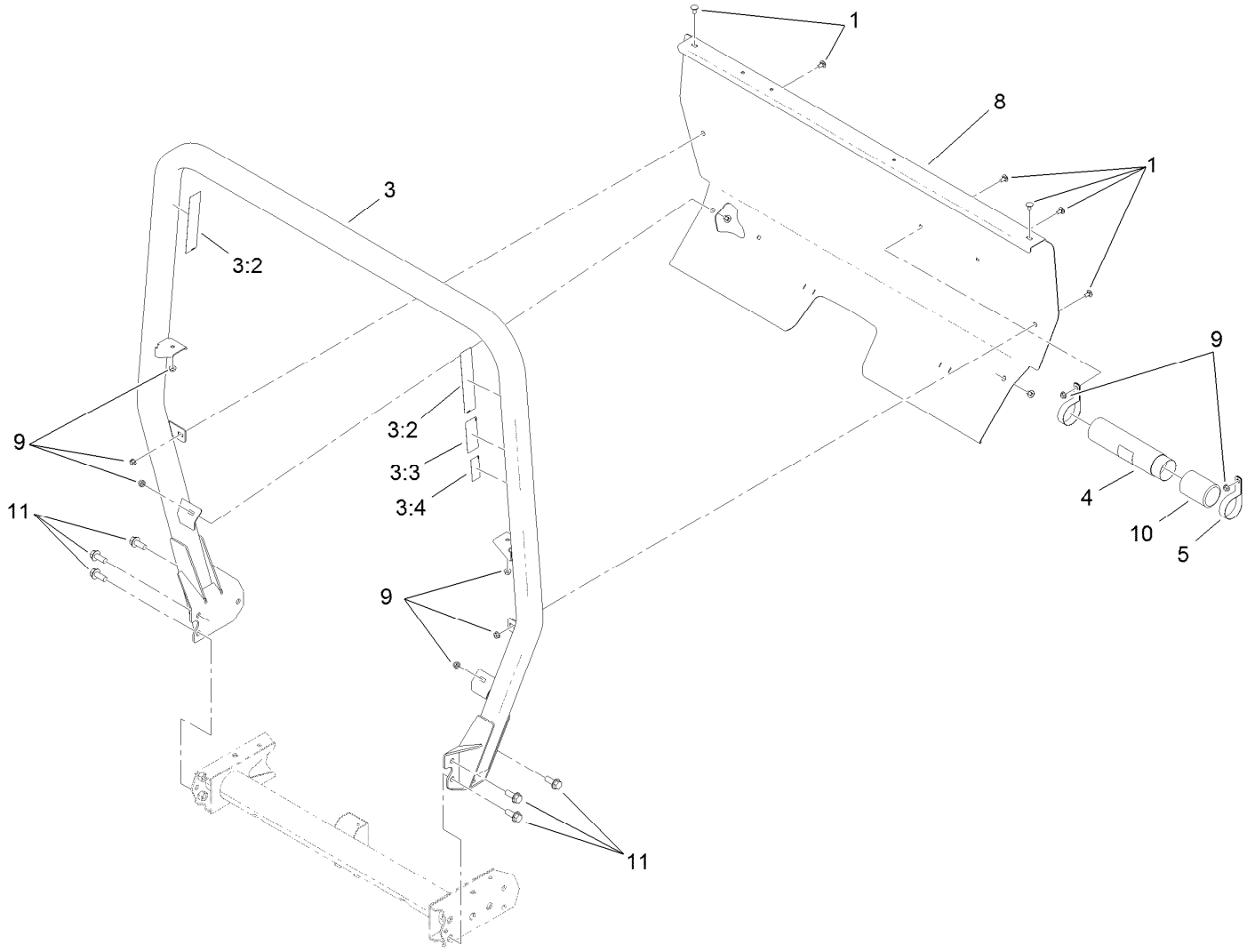
Battery Assembly

Ref.	*Part Number*	*Qty.*	*Description*
1	104-7201	1	Nut-HF, NI
2	3255-7	1	Washer-Lock/EXT
3	115-2237-03	1	Tray-Battery
4	3230-6	1	Bolt-CARR
5	66-2490	1	Retainer-Battery
6	32105-15	1	Screw-HWH
7	104-8300	3	Nut-HF, NI
8	94-5780	2	Screw-HWH
10	87-8000	1	Cable-Battery, Positive
11	115-8112	1	Cable-Battery, Negative
12	115-2448	1	Cover-Battery
13	106-5187	1	Battery- Dry, 12V, 525 CCA



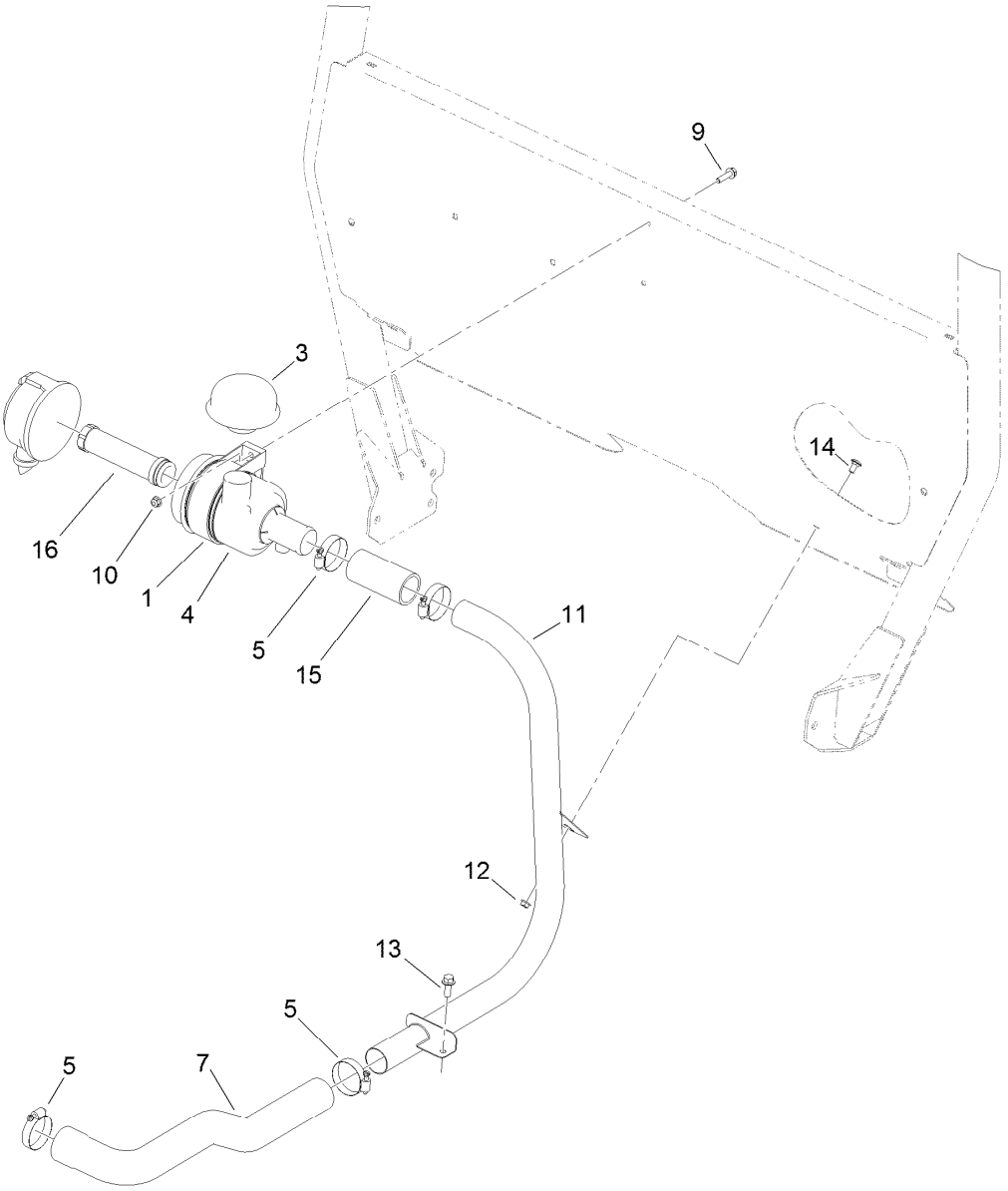
Tail Light and Fender Assembly

Ref.	*Part Number*	*Qty.*	*Description*
1	115-7745	2	Light-Tail, Brake
1:1	87-6300	1	Lens-Light, Tail
1:2	87-6310	1	Gasket-Light, Tail
1:3	32144-93	2	Screw-PPHTF
2	115-2289-03	2	Bracket-Light, Tail
3	3290-506	4	Palnut
4	93-8943-03	1	Bracket-Fender, Rear (LH)
5	93-8944-03	1	Bracket-Fender, Rear (RH)
11	32105-15	4	Screw-HWH
12	104-7201	4	Nut-HF, NI
13	2412-93	2	Clamp-R
14	3234-17	4	Screw-HHF
15	104-8300	4	Nut-HF, NI



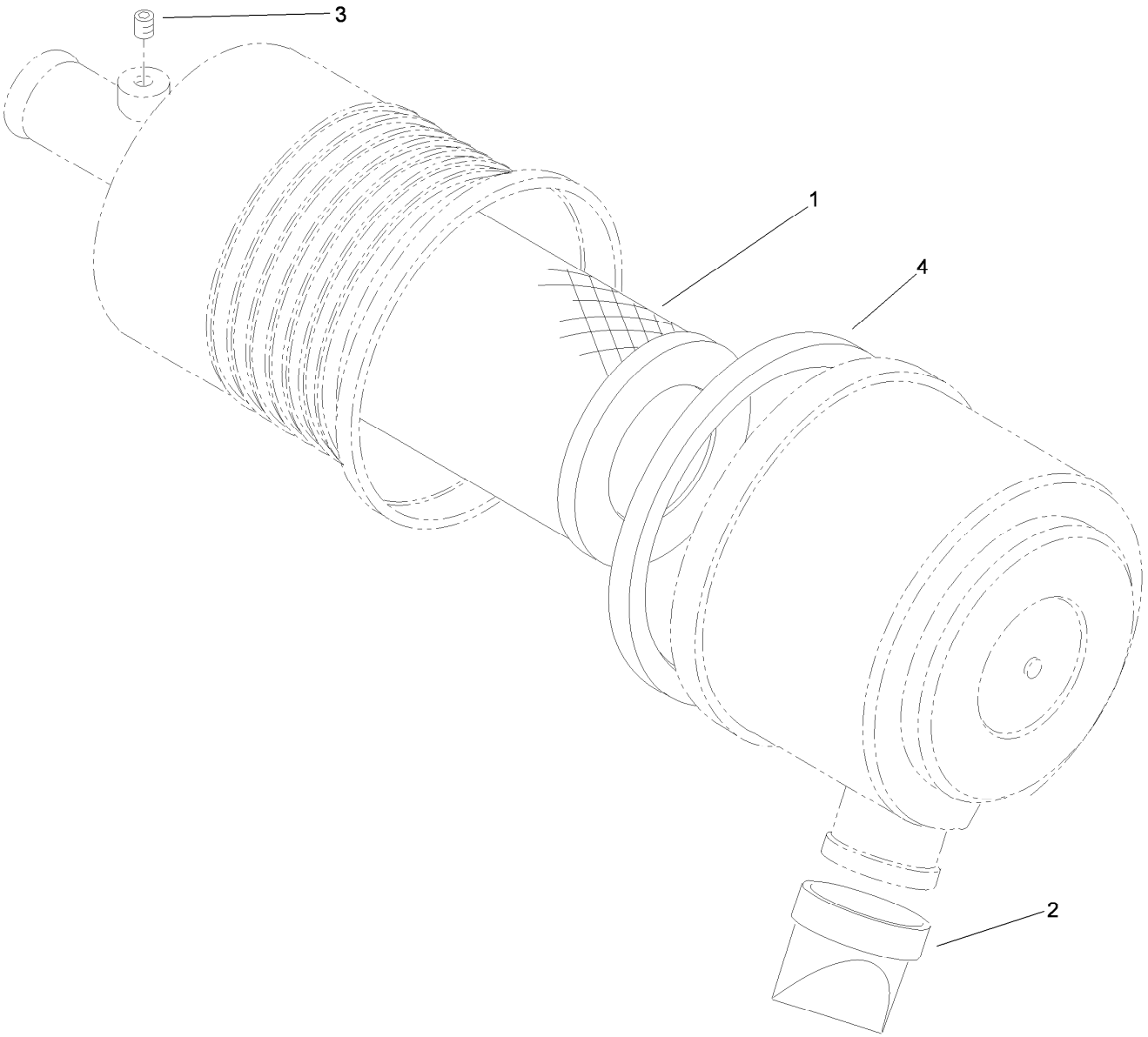
Roll-Over Protection System Assembly

Ref.	*Part Number*	*Qty.*	*Description*
1	3230-18	8	Screw-CARR
3	115-7910	1	ROPS ASM
3:2	106-7767	2	Decal-ROPS
3:3	93-9850	1	Decal-ROPS, CE
3:4	117-4969	1	Decal-ROPS, ISO
4	104-7050	1	Tube-Manual
5	2412-133	2	Clamp-R
8	119-9706-03	1	Cover-ROPS, High Filter
9	32128-20	8	Nut-HF
10	104-7048	1	Cap-Housing
11	3234-38	6	Screw-HHF



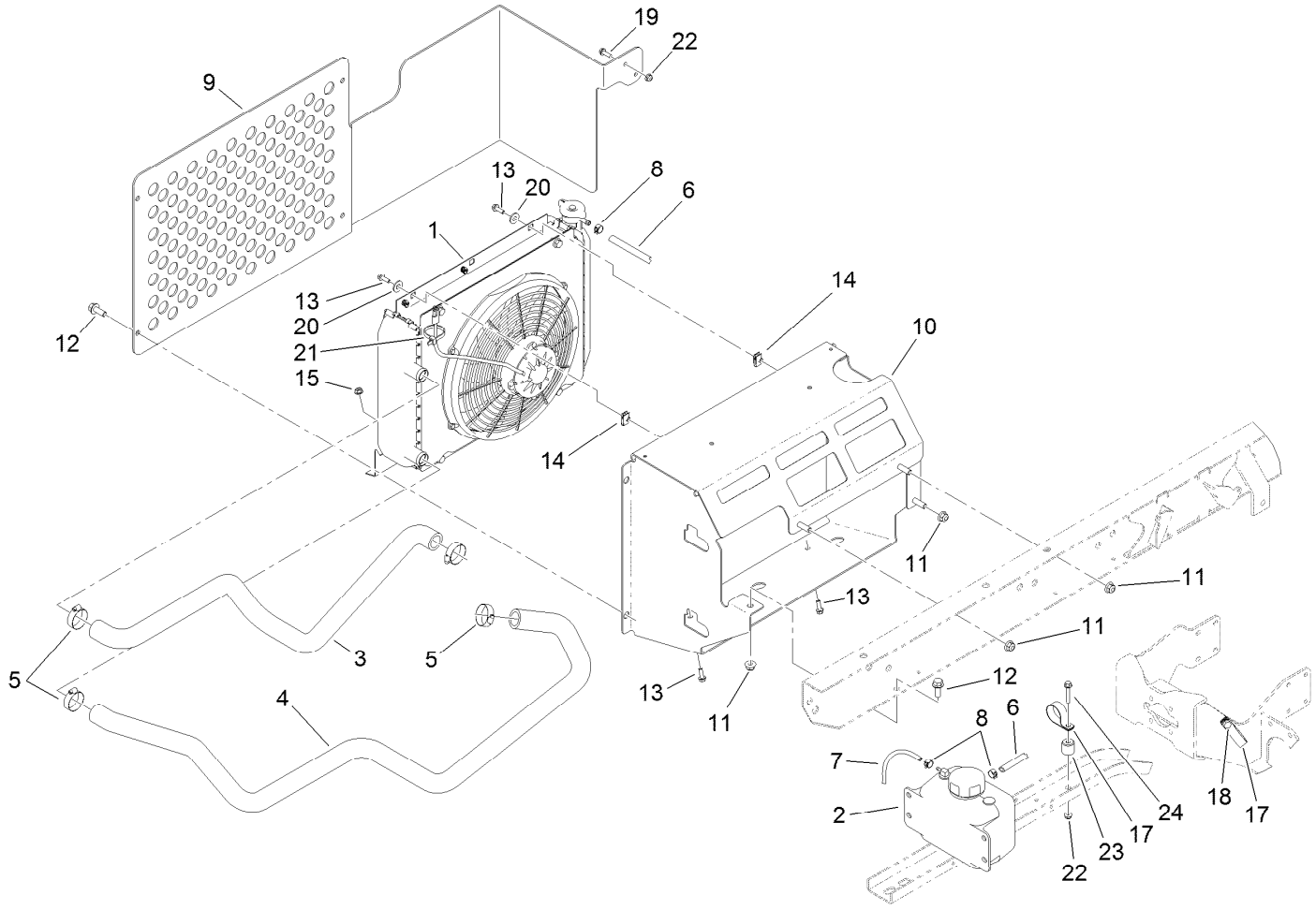
Air Cleaner Assembly

Ref.	*Part Number*	*Qty.*	*Description*
1	95-5806	1	Bracket-Mounting, Air Cleaner
3	46-7510	1	Hood-Inlet, Air
4	106-2416	1	Air Cleaner ASM
5	2412-92	4	Clamp-Hose
7	107-7960	1	Hose-Intake
9	3234-36	2	Screw-HHF
10	104-8300	2	Nut-HF, NI
11	119-9705	1	High Filter Tube ASM
12	32128-20	1	Nut-HF
13	3234-11	1	Screw-HHF
14	3230-18	1	Screw-CARR
15	93-6724	1	Hose-Intake
16	98-2982	1	Filter-Element, Safety



Air Cleaner Assembly No. 106-2416

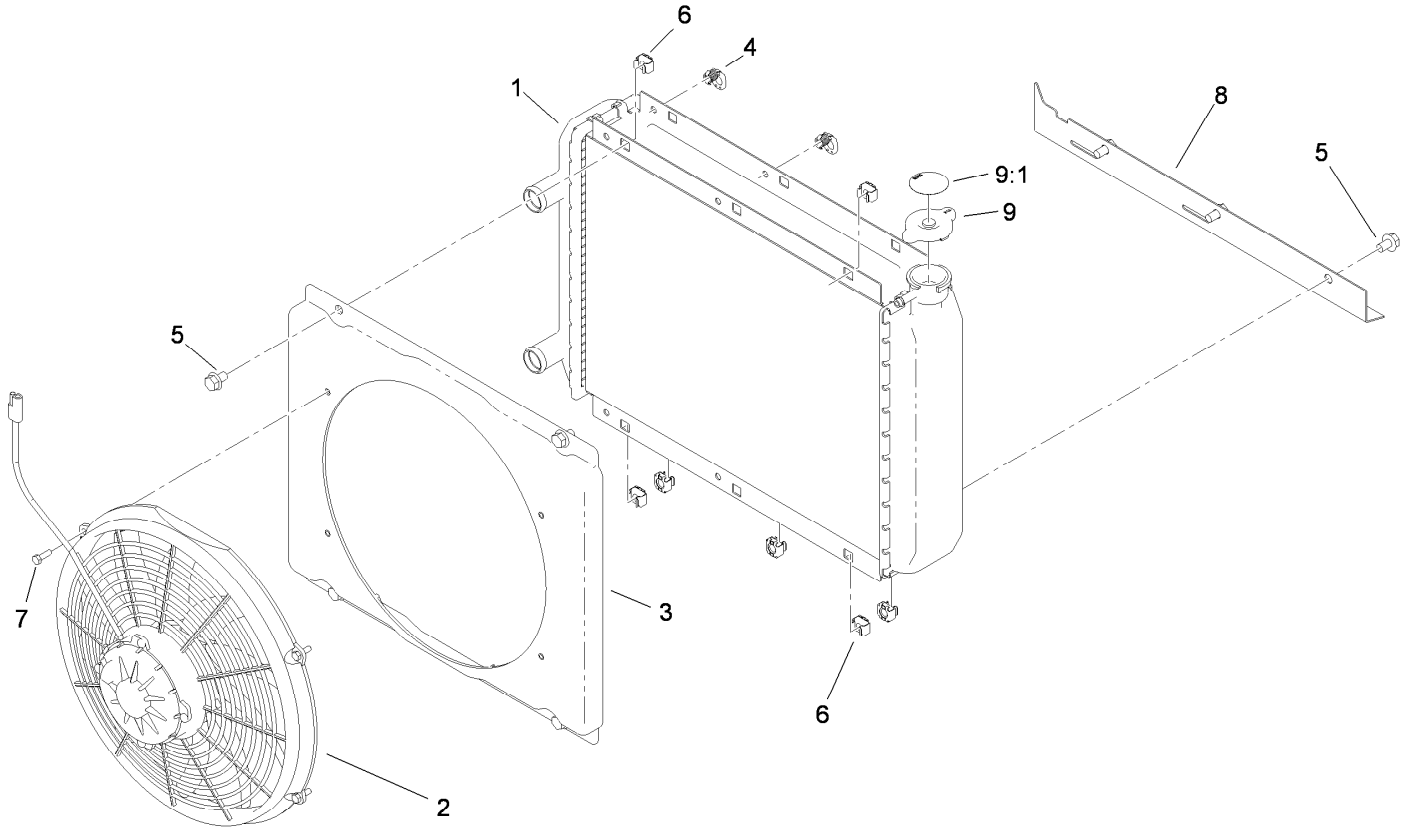
Ref.	*Part Number*	*Qty.*	*Description*
1	108-3811	1	Filter-Air V-Twin HD
2	104-0498	1	Valve-Vacuator
3	285-17	1	Plug-Pipe
4	106-6748	1	Gasket



Cooling System Assembly

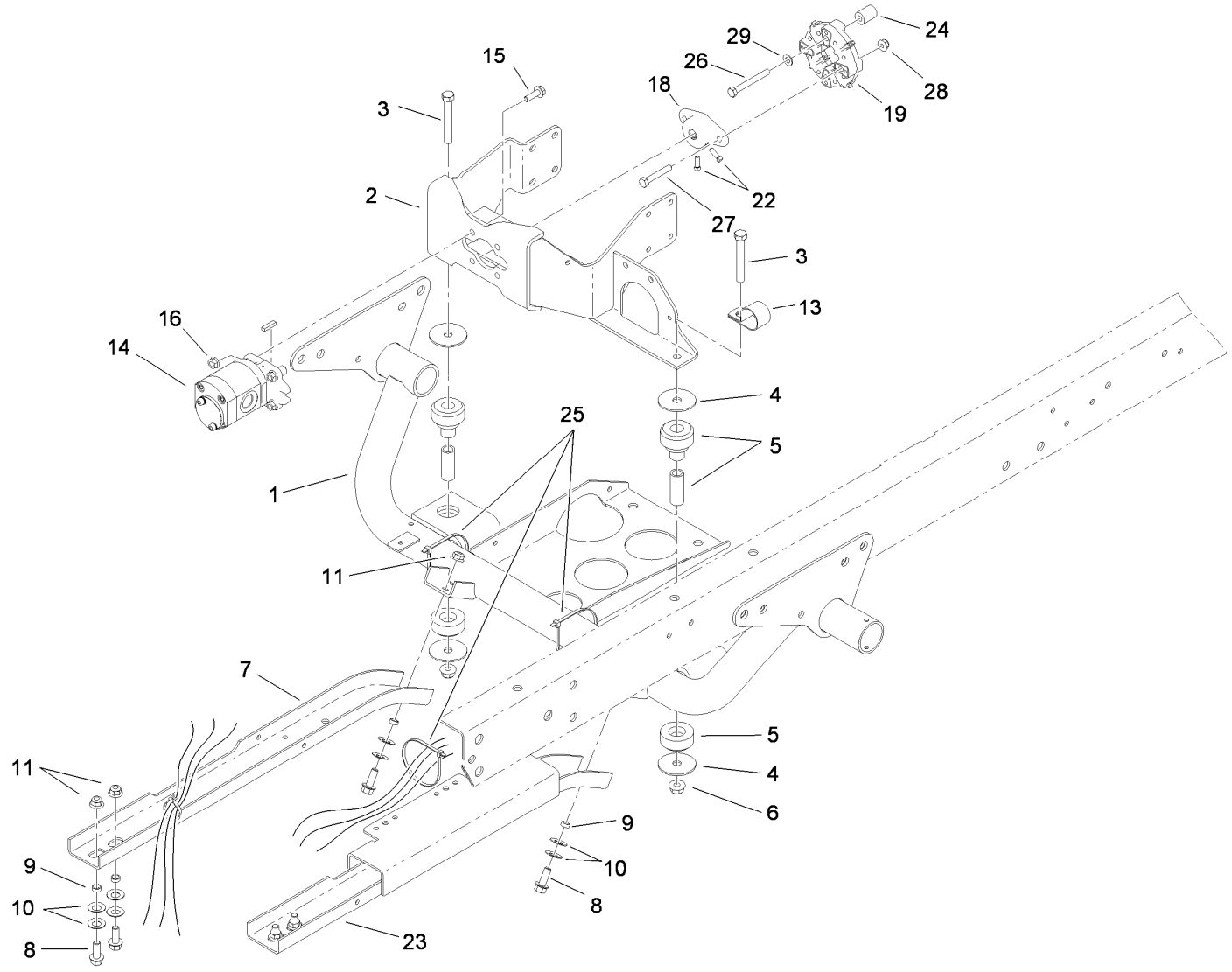
Ref.	Part Number	Qty.	Description
1		1	Radiator ASM ●
2	87-3710	1	Reservoir-Coolant
3	115-7753	1	Hose-Coolant, Upper
4	115-7752	1	Hose-Coolant, Lower
5	2412-34	4	Clamp-Hose
6	110-4114	1	Hose-Fuel
7	110-4104	1	Hose-Fuel
8	92-2379	3	Clamp-Hose
9	119-9720-03	1	Guard-Radiator, Fuel
10	115-2434	1	Mount-Radiator
11	104-8301	8	Nut-HF, NI
12	3234-11	5	Screw-HHF
13	3234-4	4	Screw-HHF
14	107069	2	Clip
15	32128-33	2	Nut-HF
17	2412-74	2	R-Clamp
18	32144-11	1	Screw-HWH
19	32105-15	2	Screw-HWH
20	3256-3	2	Washer-Flat
21	3290-379	1	Tie-Cable
22	104-7201	3	Nut-HF, NI
23	110-8856	1	Spacer
24	94-5781	1	Screw-HHF

● Not serviced separately



Radiator Assembly

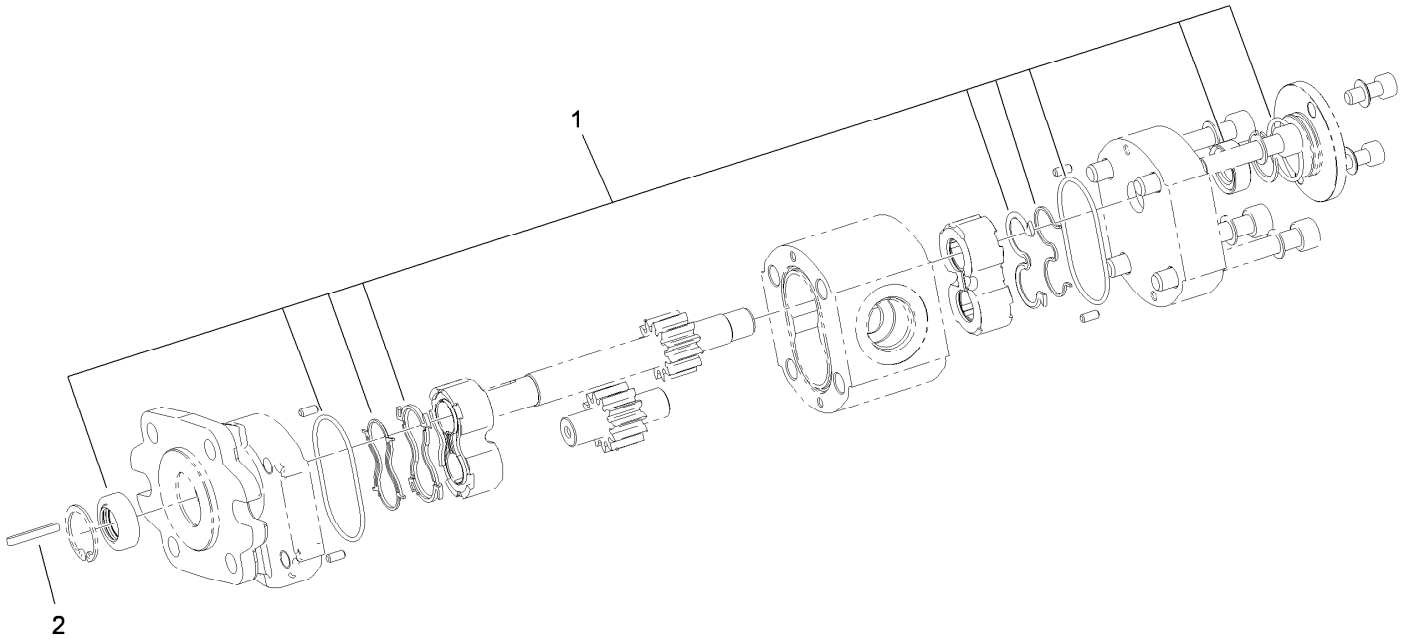
Ref.	*Part Number*	*Qty.*	*Description*
1	161-5356	1	Radiator Kit
2	114-8385	1	Fan-Electric
3	114-8386	1	Shroud
4	114-8387	2	Latch-Spring
5	3234-30	7	Screw-HHF
6	703856	7	Nut-Sq, Caged
7	60-6910	4	Screw-HH
8	115-7765	1	Plate-Mount, Lower
9	115-7766	1	Cap-Radiator
9:1	106-6755	1	Decal-Cap, Radiator



Engine Support Assembly

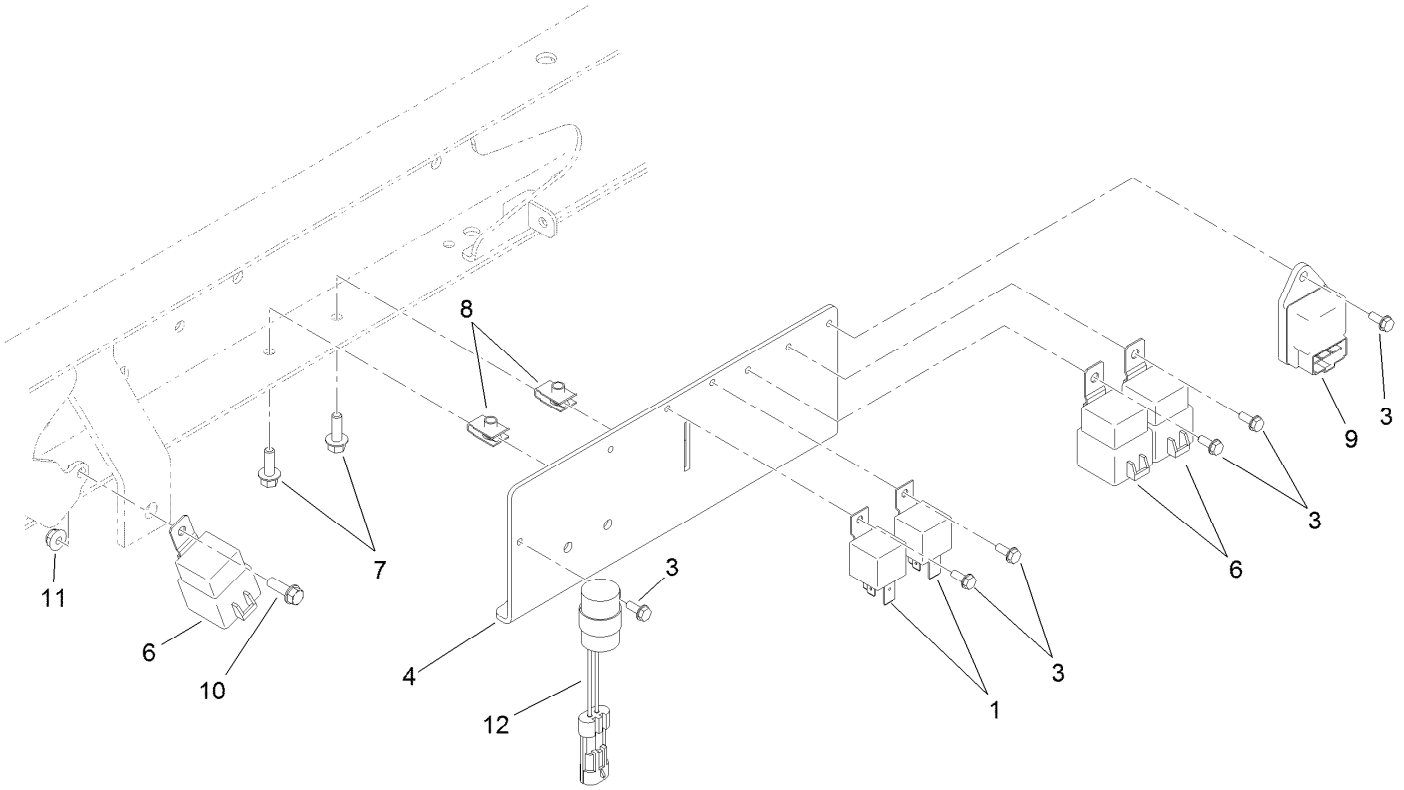
Ref.	Part Number	Qty.	Description
1	115-2256-03	1	Support-Engine
2	114-8443-03	1	Mount-Pump/Engine
3	324-13	2	Screw-HH
4	87-5100	4	Washer-Snubbing
5	106-7865	2	Mount-Engine
6	114-8417	2	Nut-HF, NI
7	87-4730-03	1	Guard-Belly
8	3234-11	6	Screw-HHF
9	76-9100	6	Spacer
10	3290-413	12	Washer-Belleville
11	104-8301	6	Nut-HF, NI
13	2412-82	1	Clamp-R
14	114-8302	1	HYD Pump ASM

Ref.	Part Number	Qty.	Description
15	3234-17	4	Screw-HHF
16	32128-20	4	Nut-HF
18	115-2169	1	Hub-Pump
19	119-0652	1	Coupler-Rubber
22	3241-6	2	Screw-SQH
23	115-2215-03	1	Guard-LH
24	119-0718	2	Spacer
25	3290-379	4	Tie-Cable
26	33114-070	2	Screw-HH
27	322-10	2	Screw-HH
28	104-8300	2	Nut-HF, NI
29	3256-23	2	Washer-Plain



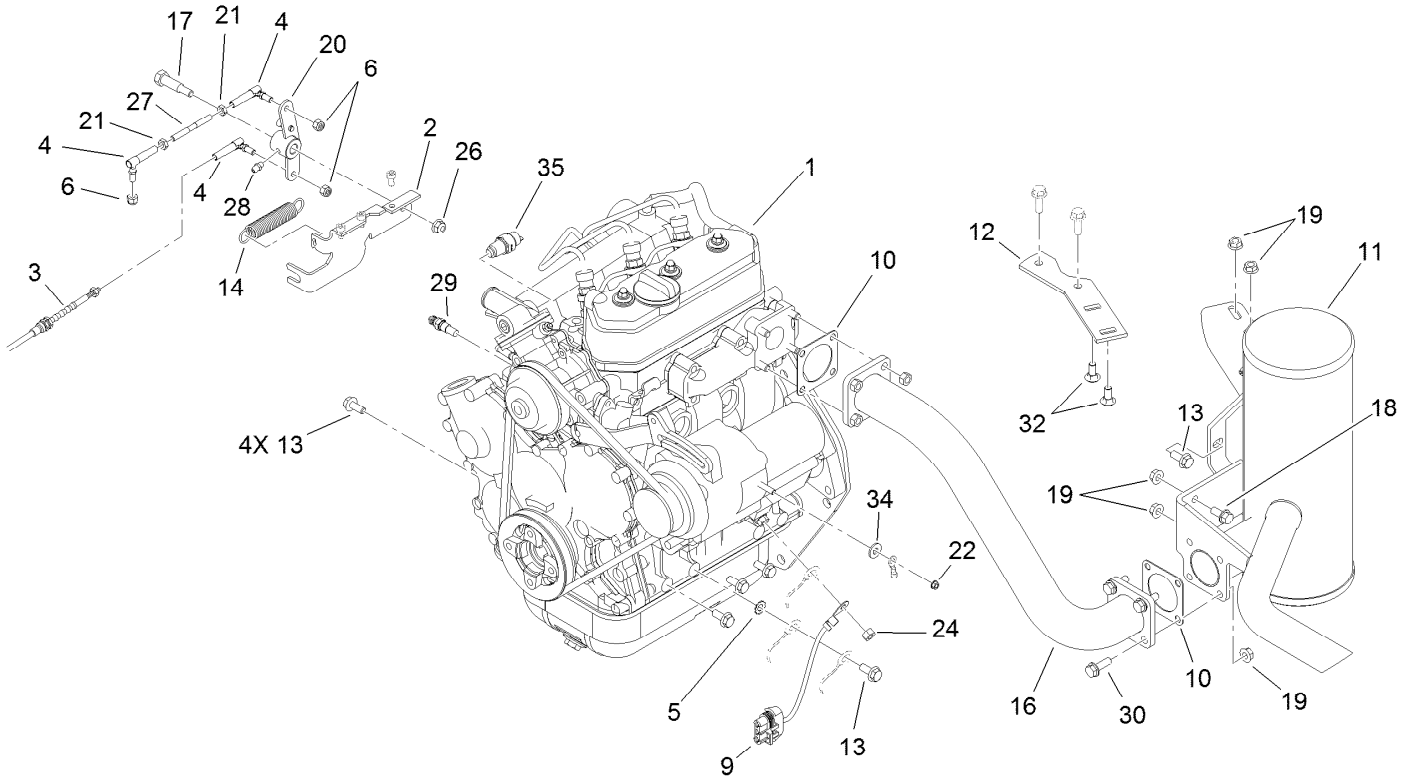
Hydraulic Gear Pump Assembly No. 114-8302

Ref.	*Part Number*	*Qty.*	*Description*
1	115-8696	1	Seal Kit
2	115-7855	1	Key-Square



Relay Assembly

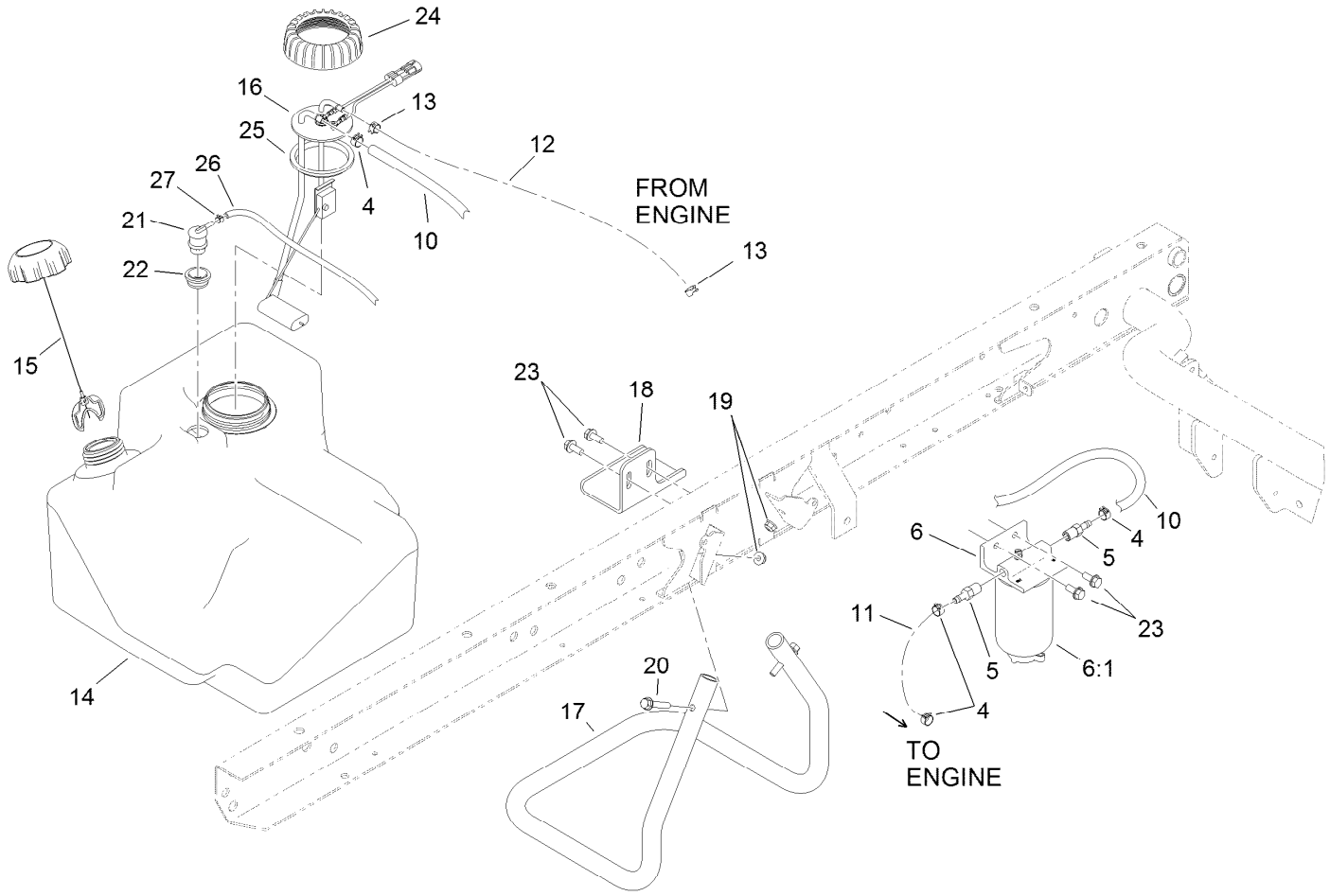
Ref.	*Part Number*	*Qty.*	*Description*
1	99-7435	2	Relay
3	32144-112	6	Screw-HWH
4	115-2225	1	Bracket-Relay
6	99-7430	3	Relay-Mini
7	3234-4	2	Screw-HHF
8	107069	2	Clip
9	115-2292	1	Timer-Glow Plug
10	32105-15	1	Screw-HWH
11	104-7201	1	Nut-HF, NI
12	115-8133	1	Timer-Delay



Engine Assembly

Ref.	Part Number	Qty.	Description
1	114-8320	1	Engine ASM
2	106-2403	1	Bracket-Throttle, Diesel
3	115-2285	1	Cable-Accelerator
4	18-1720	3	Ball Joint
5	3255-8	1	Washer-Lock
6	3296-3	3	Nut-Lock
9	99-3441	1	Harness-Wire, Fusible Link
10	105-4209	2	Gasket-Muffler
11	115-7725	1	Muffler
12	105-9472	1	Plate-Mount, Muffler
13	98-7977	9	Screw-HHF
14	86-4760	1	Spring-Extension
16	108-3066	1	Exhaust Tube ASM
17	7-0030	1	Screw-Shoulder, HH

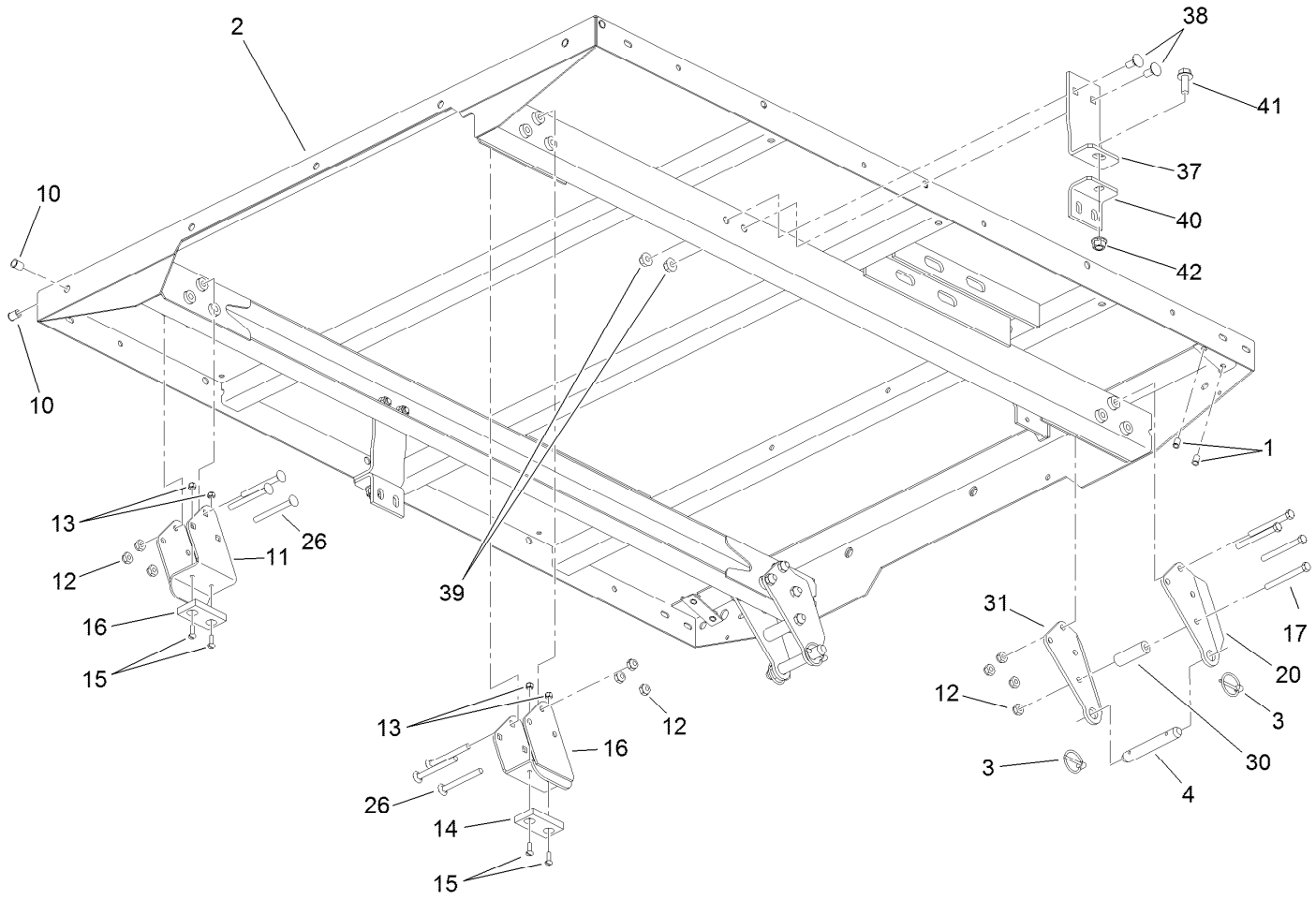
Ref.	Part Number	Qty.	Description
18	3234-5	2	Screw-HHF
19	32128-20	8	Nut-HF
20	115-2425	1	Bell Crank ASM
21	3220-1	2	Nut-Jam
22	33003-00	1	Nut-HF
24	33014-00	1	Nut-Hex
26	104-8300	1	Nut-HF, NI
27	105-1789	1	Rod-Threaded
28	302-5	1	Fitting-Grease
29	94-7621	1	Sender-Temperature
30	3234-17	4	Screw-HHF
32	3230-1	2	Bolt-CARR
34	3256-2	1	Washer-Flat
35	99-9157	1	Switch-Temperature, Water



Fuel System Assembly

Ref.	Part Number	Qty.	Description
4	92-2379	4	Clamp-Hose
5	353-783	2	Fitting-STR
6	110-9044	1	Separator-Filter
6:1	110-9049	1	Filter-Spin On, Fuel/Water
10	110-8802	1	Hose-Fuel
11	110-4112	1	Hose-Fuel
12	110-1872	1	Hose-Fuel
13	2412-98	2	Clamp-Hose
14	119-0735	1	Tank-Fuel
15	115-7789	1	Cap-Fuel, Diesel
16	114-8348	1	Sender-Fuel

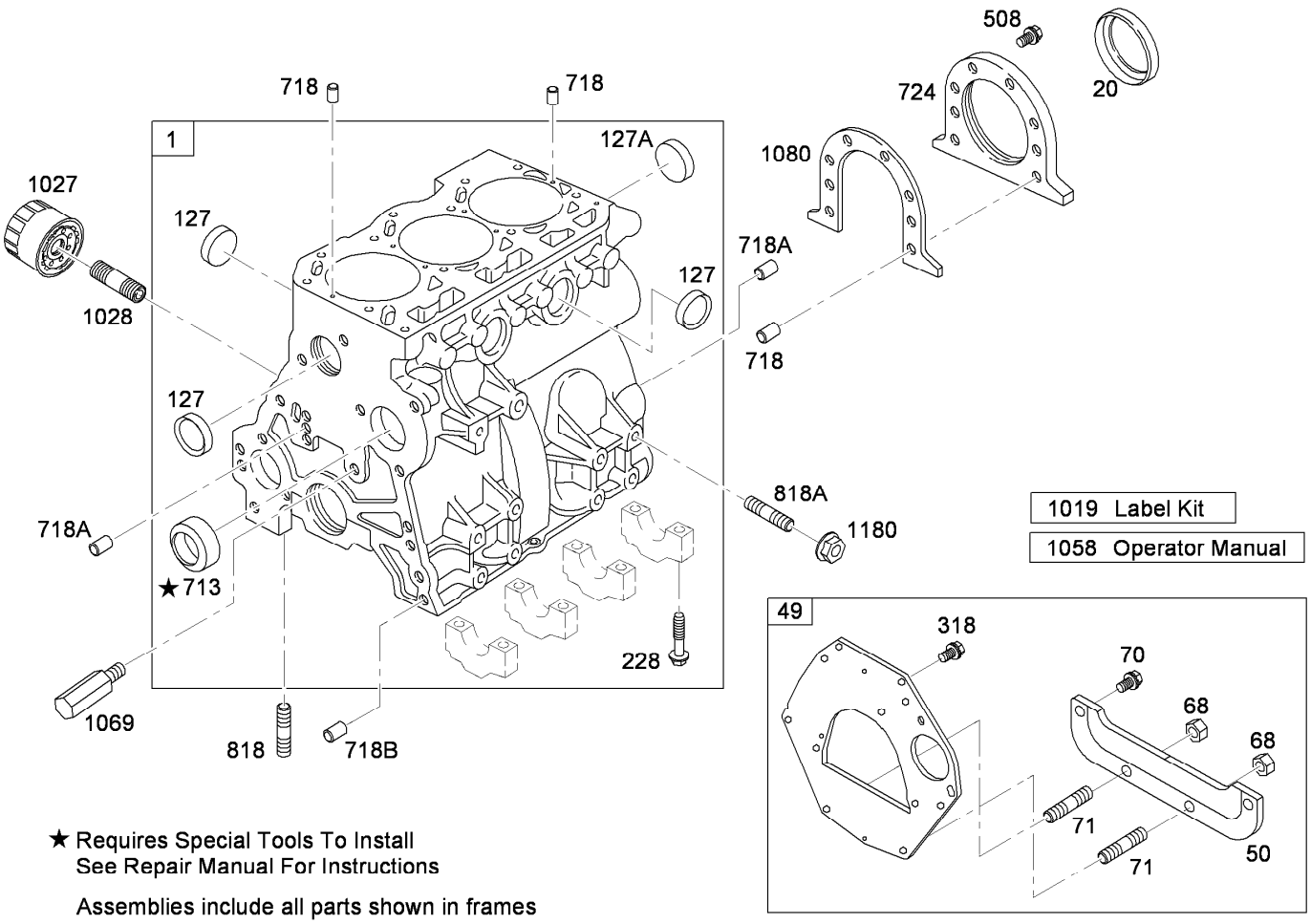
Ref.	Part Number	Qty.	Description
17	115-7767-03	1	Tube-Support
18	114-8404	1	Plate-Retainer
19	104-8300	2	Nut-HF, NI
20	94-5780	2	Screw-HWH
21	114-0285	1	Valve-Rollover
22	114-0284	1	Grommet
23	32144-11	4	Screw-HWH
24	115-2162	1	Cap-Pump, Fuel
25	115-2163	1	Gasket-Pump, Fuel
26	110-8255	1	Hose-Fuel
27	2412-146	1	Clamp-Hose



Flat Bed Assembly

Ref.	Part Number	Qty.	Description
1	32148-6	4	Nut-Clinch
2	93-9724-03	1	Flatbed-Full
3	92-1298	4	Pin-Lynch
4	92-1233	2	Pin-Clevis
10	32148-7	4	Nut-Clinch
11	106-2423-03	1	Bracket-Spacer, RH
12	3296-44	14	Nut-Lock, NI
13	3296-42	4	Nut-Lock, NI
14	106-2422-03	1	Bracket-Spacer, LH
15	3250-45	4	Screw-SPH
16	93-9719	2	Block-Wear

Ref.	Part Number	Qty.	Description
17	323-42	8	Screw-HH
20	93-9720-03	2	Bracket-Pivot, Long (LH)
26	3231-24	6	Screw-CARR
30	93-9575	2	Tube-Pivot, Flatbed
31	93-9721-03	2	Bracket-Pivot, Long (RH)
37	112-3175-03	2	Bracket-Hold Down, Bed
38	3232-1	4	Screw-CARR
39	114-8417	4	Nut-HF, NI
40	92-2667-03	2	Bracket-Mount
41	3234-38	2	Screw-HHF
42	99-5107	2	Nut-Lock



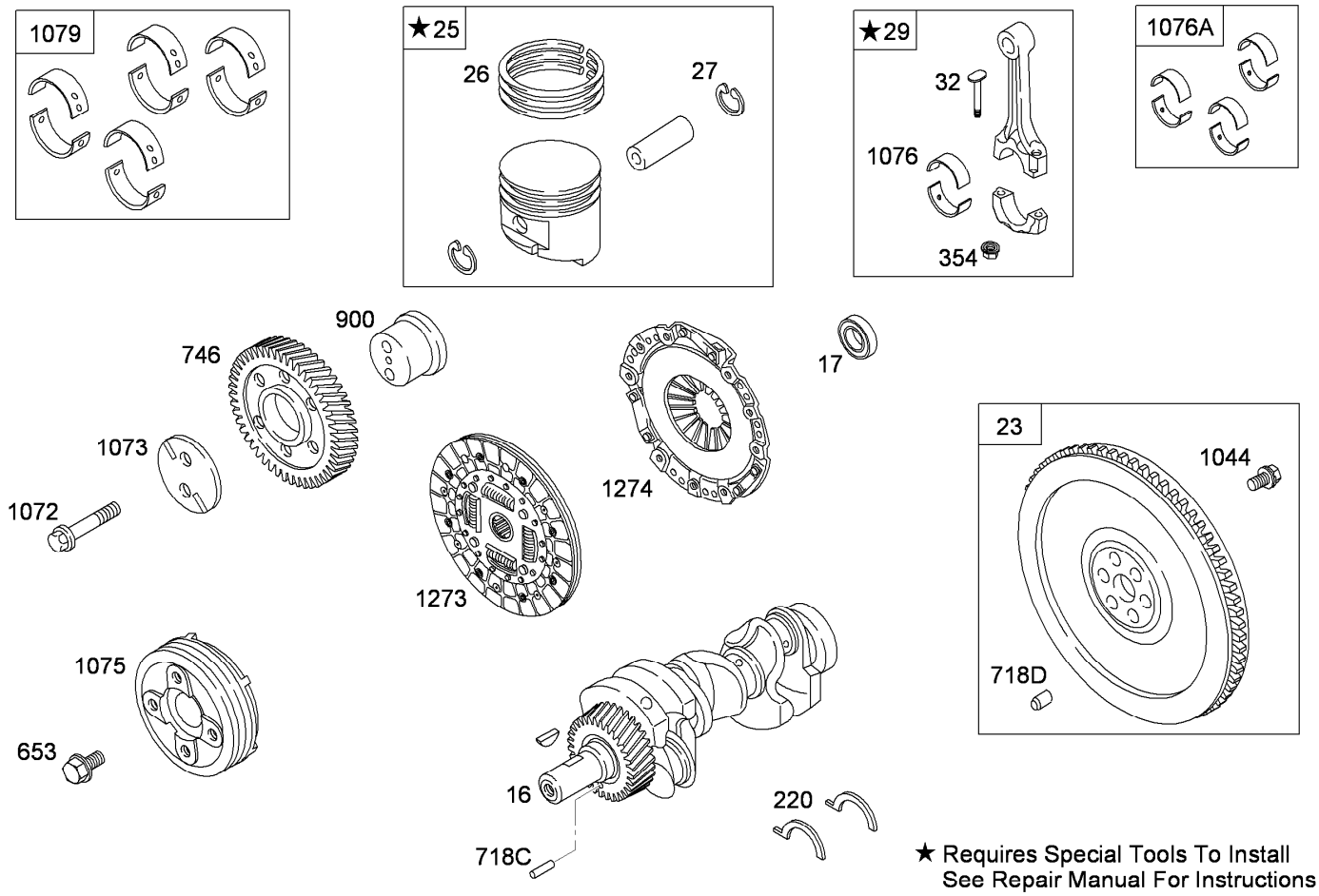
★ Requires Special Tools To Install
See Repair Manual For Instructions

Assemblies include all parts shown in frames

Cylinder Assembly

Ref.	Part Number	Qty.	Description
1	107-9891	1	Cylinder ASM
20	99-9003	1	Seal-Oil
49	115-2310	1	Backing Plate ASM
50	115-2309	1	Plate-Shield, End
68	99-9114	1	Nut-Hex, Metric
70	115-2307	1	Screw
71	115-2306	1	Stud
127	99-9008	1	Plug-Welch
127A	107-9892	1	Plug-Welch (Cam)
228	99-9006	1	Screw-Hex
318	99-9005	1	Screw-Hex
508	99-9004	1	Screw-Hex
713	99-9002	1	Bushing

Ref.	Part Number	Qty.	Description
718	99-9012	1	Pin-Locating
718A	99-9013	1	Pin-Locating
718B	99-9014	1	Pin-Locating
724	99-9022	1	Retainer-Seal
818	99-9007	1	Stud-Metric
818A	99-9221	1	Stud-Standard
1019	110-2595	1	Label Kit
1027	108-3842	1	Filter-Oil
1028	105-9337	1	Adapter-Filter, Oil
1058	99-9602	1	Manual-Owners
1069	99-9020	1	Nozzle-Oil
1080	99-9021	1	Gasket-Retainer
1180	99-9176	1	Nut-Hex

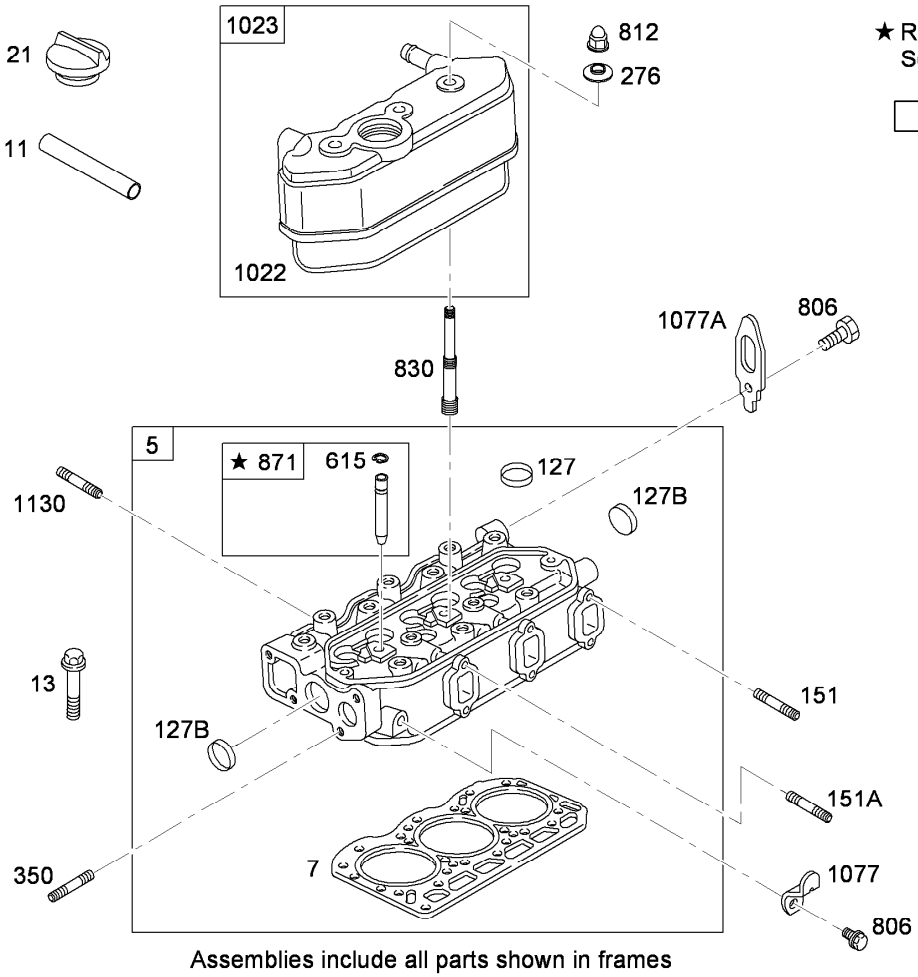


★ Requires Special Tools To Install
See Repair Manual For Instructions

Assemblies include all parts shown in frames

Crankshaft Assembly

Ref.	Part Number	Qty.	Description
16	105-9339	1	Crankshaft
17	105-9324	1	Bearing-Ball, Radial
23	105-9323	1	Flywheel ASM
25	107-9895	1	Piston ASM
25	107-9896	1	Piston ASM (Oversize)
26	105-9340	1	Ring Set
26	99-9269	1	Ring Set (.010 Oversized)
27	99-9607	1	Lock-Pin, Piston
29	117-8838	1	Rod-Connecting
32	99-9030	1	Screw-Rod, Connecting
220	99-9035	1	Washer-Thrust
220	99-9036	1	Washer-Thrust (.005 In Oversized)
354	99-9034	1	Nut-Hex
653	107-9897	1	Screw-Hex
718C	99-9037	1	Pin-Locating
718D	106-1852	1	Pin-Locating
746	99-9609	1	Gear-Drive
900	99-9039	1	Shaft-Gear
1044	99-9031	1	Screw-Hex
1072	99-9032	1	Screw-Hex
1073	99-9040	1	Plate-Gear, Idler
1075	99-9041	1	Pulley-Crankshaft
1076	99-9043	1	Set-Bearing, Rod
1076A	99-9043	1	Set-Bearing, Rod
1076A	99-9044	1	Set-Bearing, Rod (.010 Undersized)
1079	99-9045	1	Set-Bearing, Main (Set Of 8)
1079	99-9046	1	Set-Bearing, Main (.010 Undersized)
1273	104-9219	1	Disc-Clutch
1274	104-9231	1	Plate-Pressure, Clutch



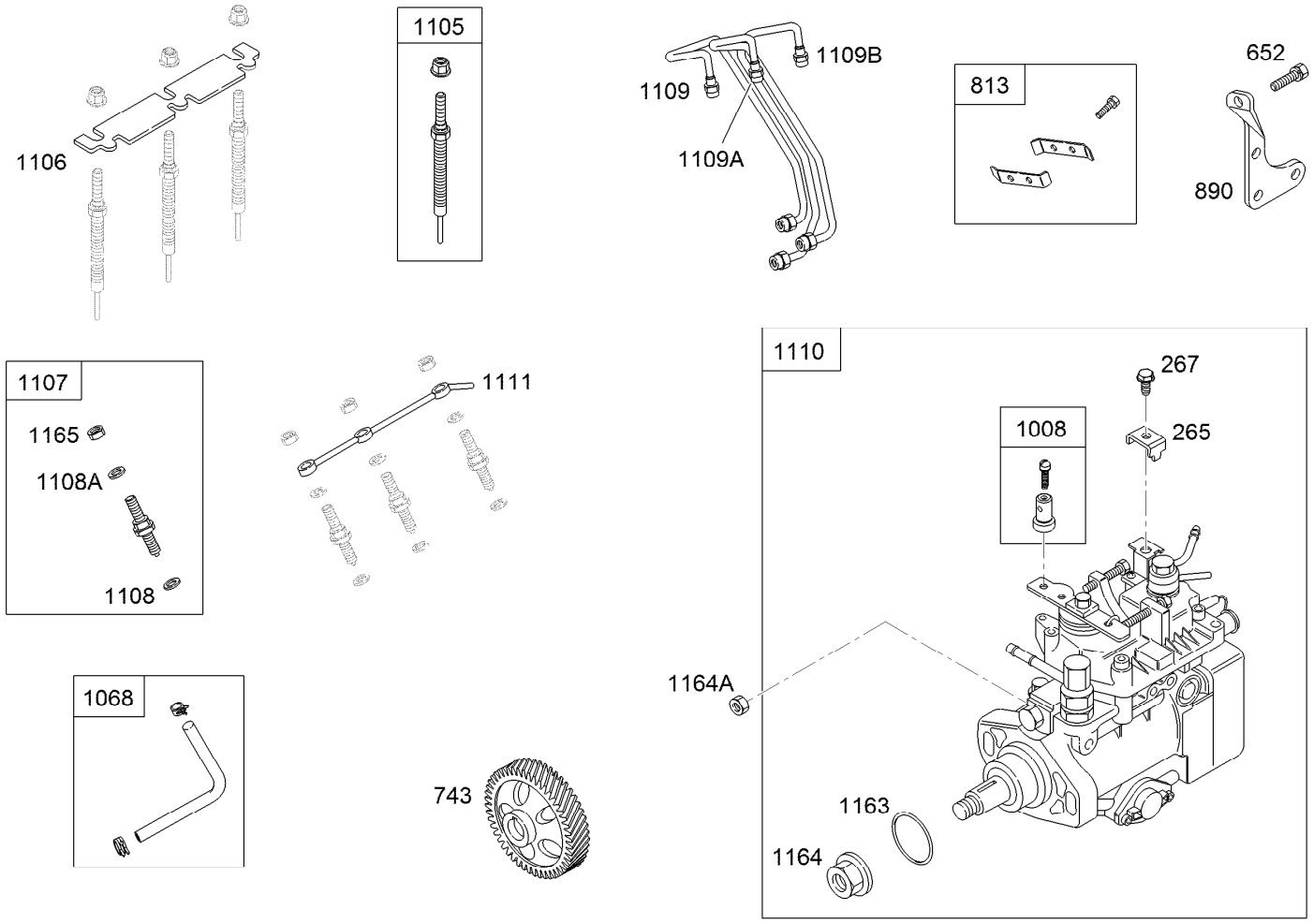
★ Requires Special Tools To Install
See Repair Manual For Instructions

1036 Emission Label Kit

Assemblies include all parts shown in frames

Cylinder Head Assembly

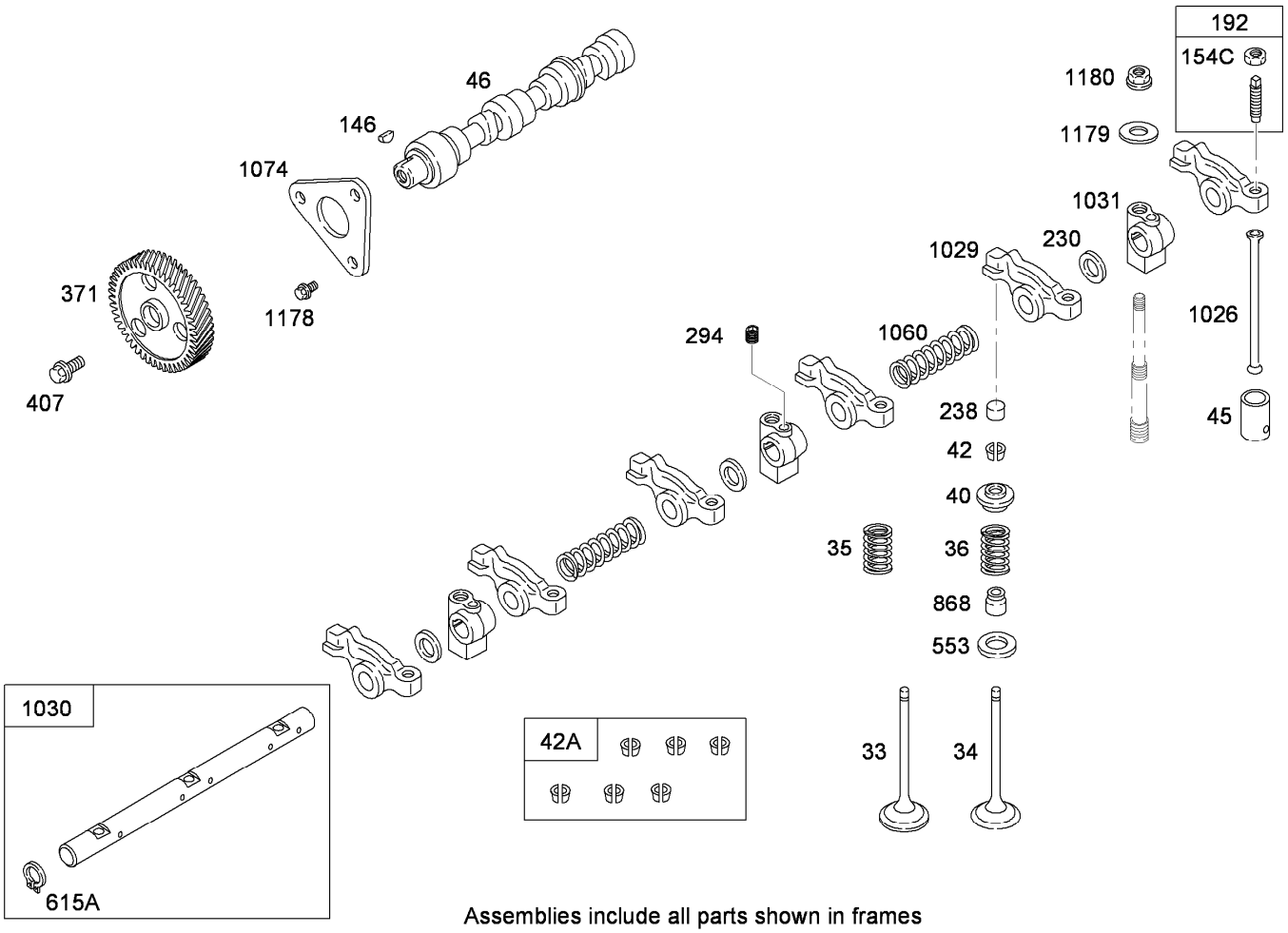
Ref.	*Part Number*	*Qty.*	*Description*
5	110-2596	1	Head-Cylinder
7	107-9898	1	Gasket-Head, Cylinder
11	105-9342	1	Tube-Breather
13	99-9614	1	Screw-Metric
21	99-9052	1	Cap-Fill, Oil
127	99-9060	1	Plug-Welch
127B	99-9008	1	Plug-Welch
151	99-9058	1	Stud-Metric
151A	99-9059	1	Stud-Metric
276	99-9063	1	Washer-Seal
350	99-9057	1	Stud-Metric
615	99-9067	1	Retainer
806	99-9054	1	Screw-Hex
812	99-9061	1	Nut-Hex, Metric
830	99-9101	1	Stud-Arm, Rocker
871	99-9070	1	Bushing-Guide
1022	99-9073	1	Gasket-Cover, Rocker
1023	100-6402	1	Cover-Rocker
1036	99-9615	1	Emission Label Kit
1077	99-9076	1	Bracket-Lifting
1077A	99-9077	1	Bracket-Lifting
1130	99-9055	1	Stud-Metric



Assemblies include all parts shown in frames

Injection Pump Assembly

Ref.	Part Number	Qty.	Description
265	99-9688	1	Clamp-Casing
267	100-6403	1	Screw-Metric (Casing Clamp)
652	99-9616	1	Screw-Hex (Support Bracket)
743	99-9624	1	Gear-Drive
813	99-9625	1	Clamp
890	99-9626	1	Bracket-Support
1008	99-9628	1	Clamp-Swivel
1068	99-9629	1	Hose / Clamp ASM
1105	114-4695	1	Plug-Glow
1106	99-9631	1	Strap-Plug, Glow
1107	114-4696	1	Injection Nozzle
1108	99-9633	1	Seat-Injector
1108A	105-9343	1	Seat-Injector
1109	99-9690	1	Pipe-Injector, No. 1
1109A	99-9634	1	Pipe-Injector, No. 2
1109B	99-9635	1	Pipe-Injector, No. 3
1110	115-2294	1	Pump-Injection
1111	99-9637	1	Pipe-Return, Fuel
1163	99-9618	1	O-Ring (Injection Pump Shaft)
1164	99-9619	1	Nut-Hex, Metric (Injection Pump Shaft)
1164A	99-9620	1	Nut-Hex, Metric (Injection Pump)
1165	105-9345	1	Nut (Injector Nozzle)

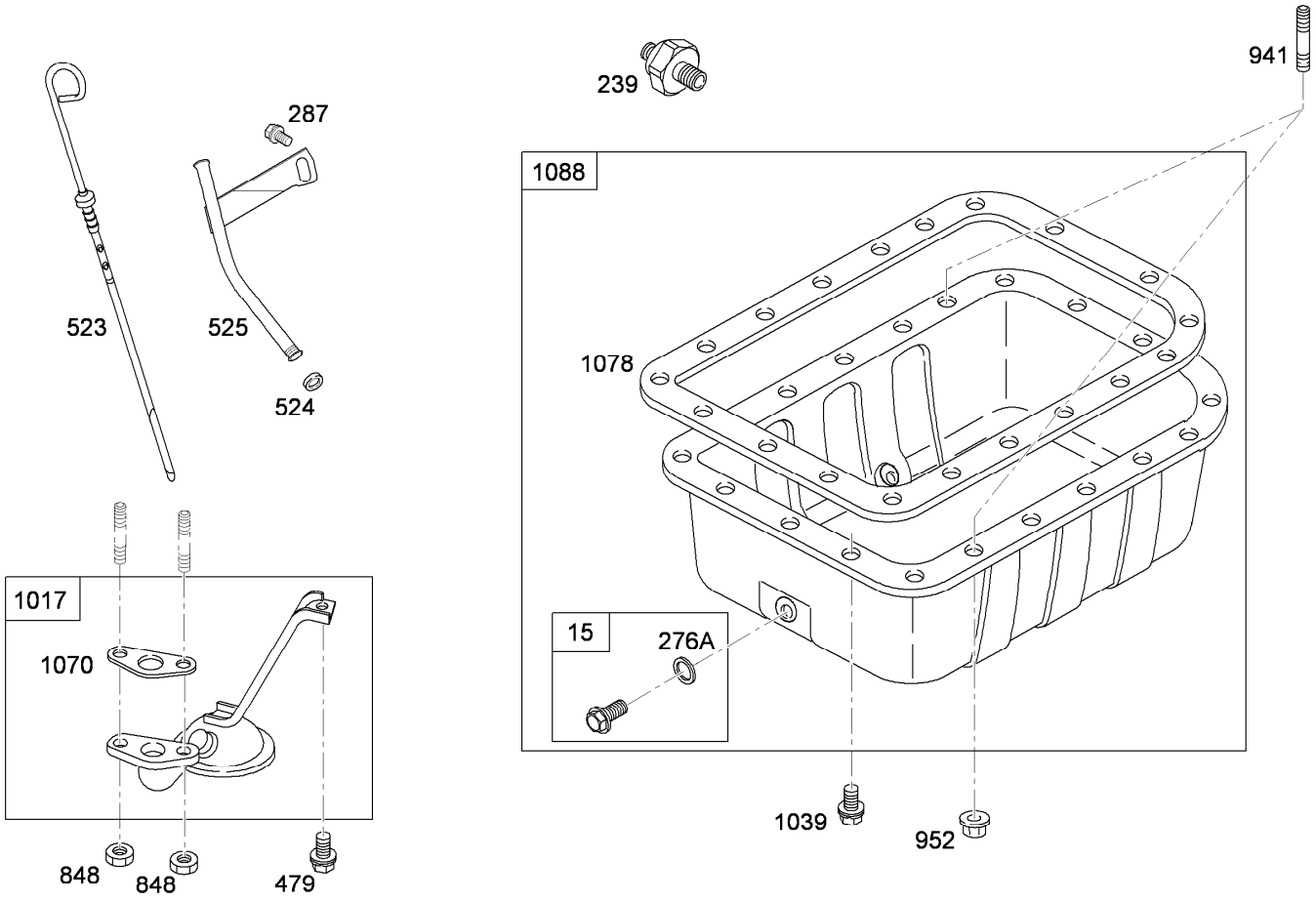


Assemblies include all parts shown in frames

Camshaft Assembly

Ref.	Part Number	Qty.	Description
33	99-9638	1	Valve-Exhaust
34	99-9639	1	Valve-Intake
35	99-9640	1	Spring-Valve
36	99-9640	1	Spring-Valve
40	99-9084	1	Retainer-Valve
42	99-9086	1	Keeper-Valve (Set)
42A	99-9087	1	Keeper-Valve (Set Of 6)
45	99-9088	1	Tappet-Valve
46	99-9097	1	Shaft-Cam
146	99-9675	1	Key-Timing
154C	99-9091	1	Nut-Hex, Metric
192	112-2978	1	Adjuster-Arm, Rocker
230	99-9093	1	Washer-Spacer
238	112-2979	1	Cap-Valve
294	99-9090	1	Screw-Metric

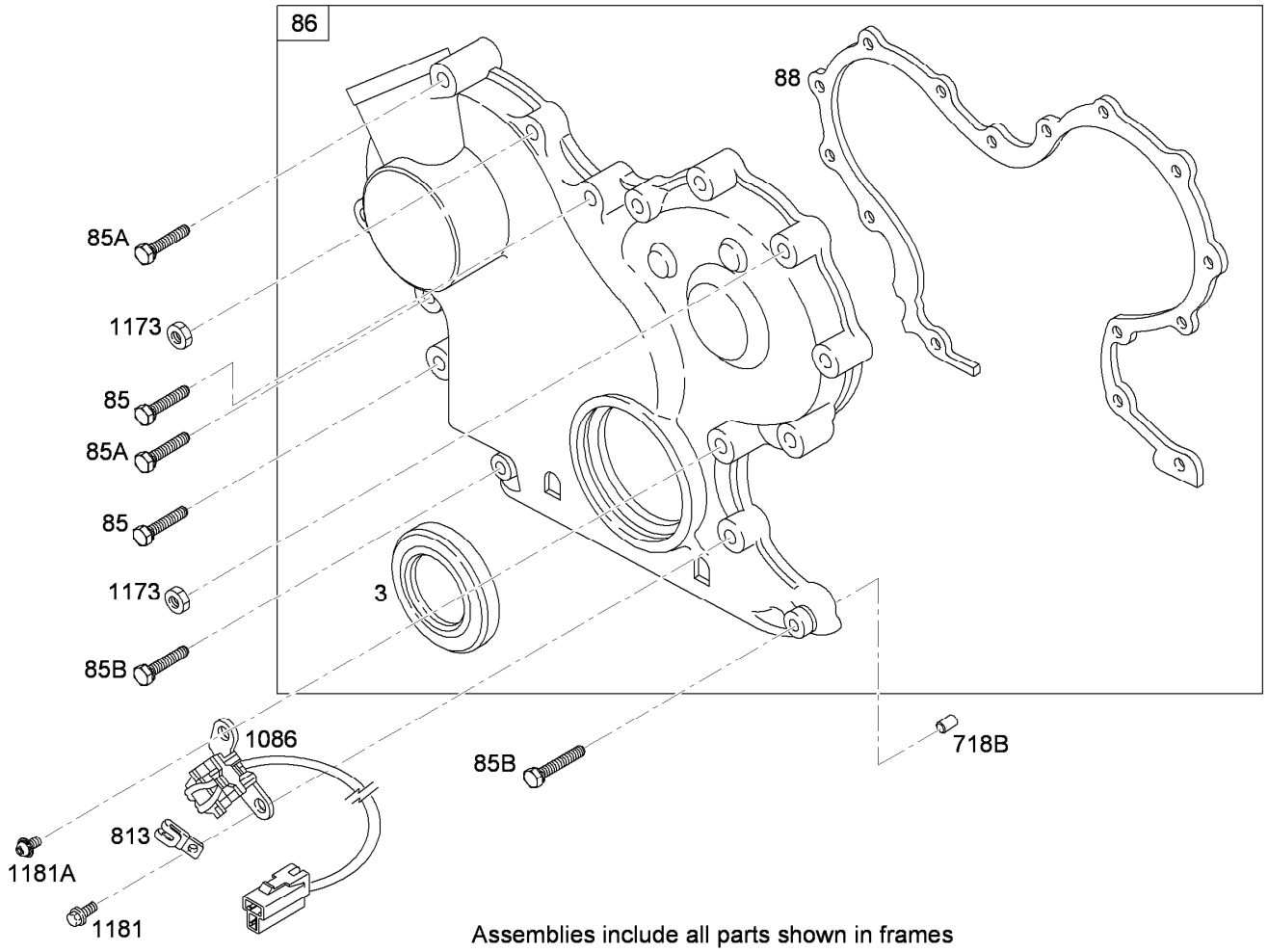
Ref.	Part Number	Qty.	Description
371	99-9641	1	Gear-Cam
407	99-9085	1	Screw-Metric
553	99-9096	1	Seat-Spring, Valve
615A	99-9099	1	Retainer
868	99-9643	1	Seal-Valve
1026	112-2980	1	Rod-Push
1029	99-9104	1	Arm-Rocker
1030	99-9106	1	Shaft-Arm, Rocker
1031	99-9107	1	Support-Arm, Rocker
1060	99-9108	1	Spring-Shaft, Rocker
1074	99-9109	1	Retainer-Camshaft
1178	99-9083	1	Screw-Hex
1179	99-9079	1	Washer-Flat
1180	99-9091	1	Nut-Hex, Metric



Assemblies include all parts shown in frames

Oil Pan Assembly

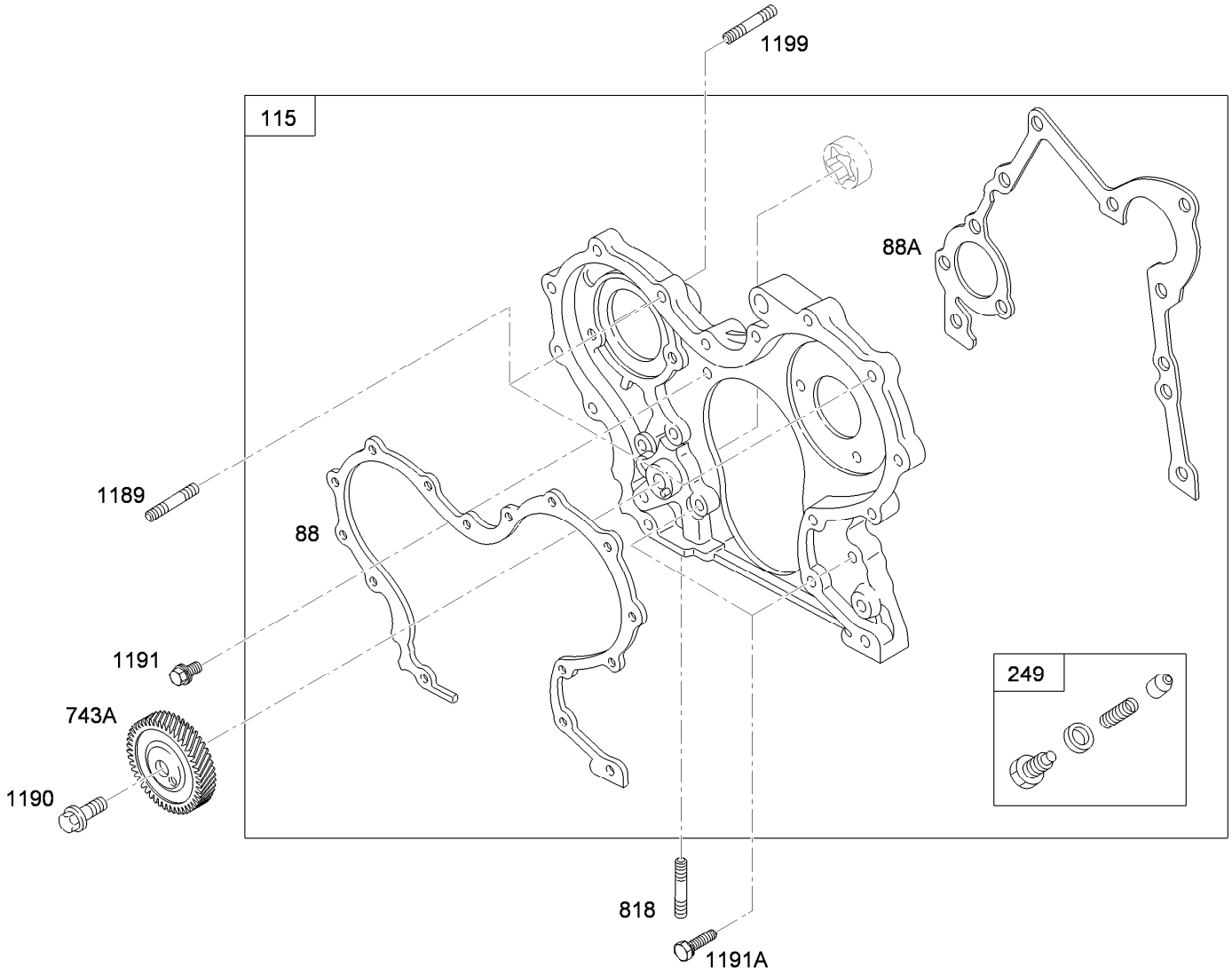
Ref.	*Part Number*	*Qty.*	*Description*
15	99-9247	1	Plug-Drain, Oil
239	107-9908	1	Switch-Pressure, Oil
276A	99-9249	1	Washer-Seal
287	99-9256	1	Screw-Hex
479	99-9111	1	Screw-Hex
523	100-6405	1	Dipstick
524	99-9265	1	Seal-O-Ring
525	100-6406	1	Tube-Dipstick
848	99-9114	1	Nut-Hex, Metric
941	99-9112	1	Stud-Metric
952	99-9113	1	Nut-Hex, Metric
1017	99-9116	1	Screen-Pump, Oil
1039	99-9623	1	Screw-Hex
1070	99-9120	1	Gasket-Strainer, Oil
1078	99-9121	1	Gasket-Pan, Oil
1088	99-9241	1	Pan-Oil



Assemblies include all parts shown in frames

Gear Cover Assembly

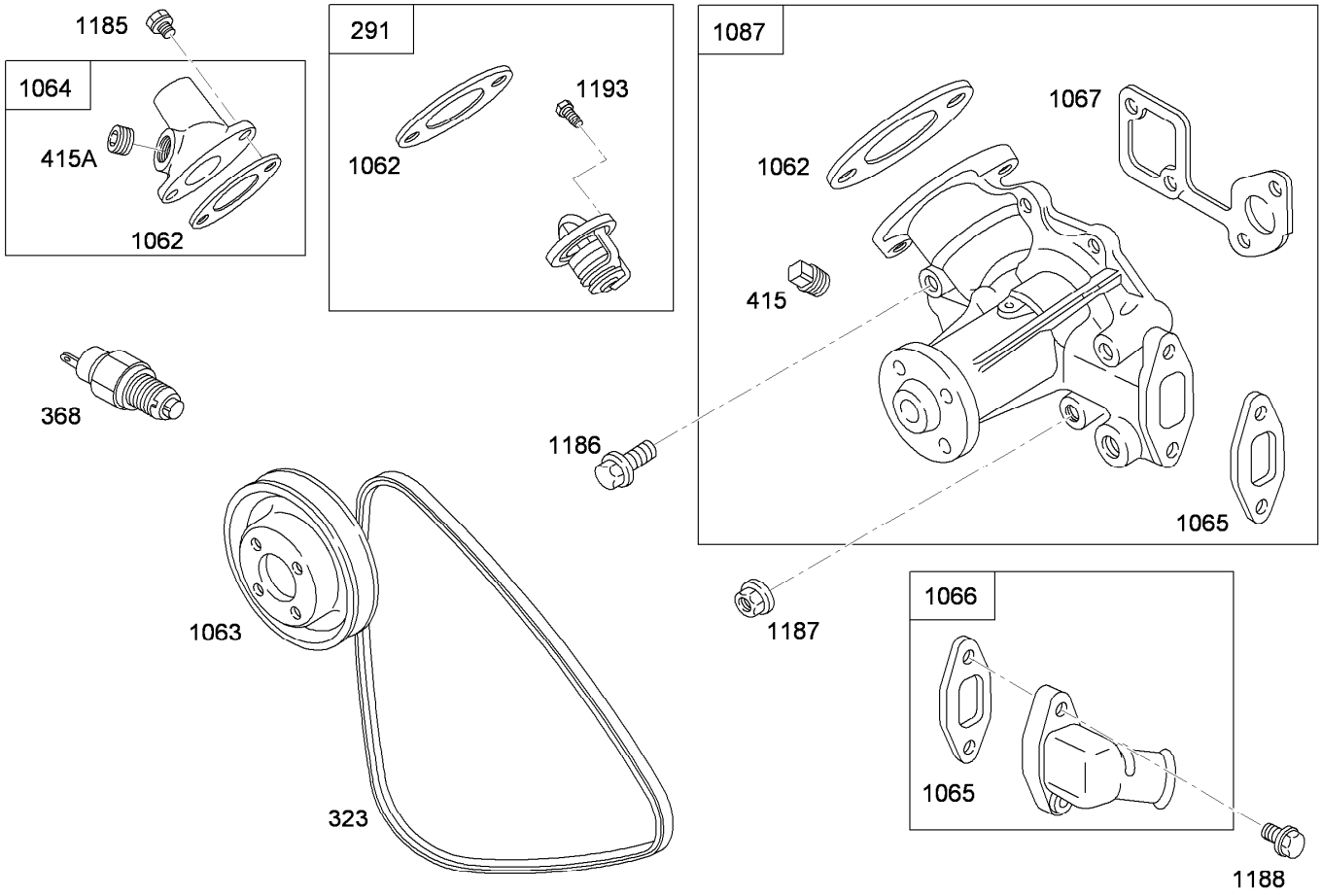
Ref.	*Part Number*	*Qty.*	*Description*
3	115-2291	1	Seal-Oil
85	99-9651	1	Screw-Hex
85A	99-9128	1	Screw-Hex
85B	99-9129	1	Screw-Hex
86	115-2338	1	Gear Cover ASM
88	99-9653	1	Gasket-Cover, Gear
718B	99-9014	1	Pin-Locating
813	99-9208	1	Clamp
1086	117-4920	1	Trigger-Ignition
1173	99-9114	1	Nut-Hex, Metric
1181	99-9128	1	Screw-Hex
1181A	99-9210	1	Screw-Phillips



Assemblies include all parts shown in frames

Gear Housing Assembly

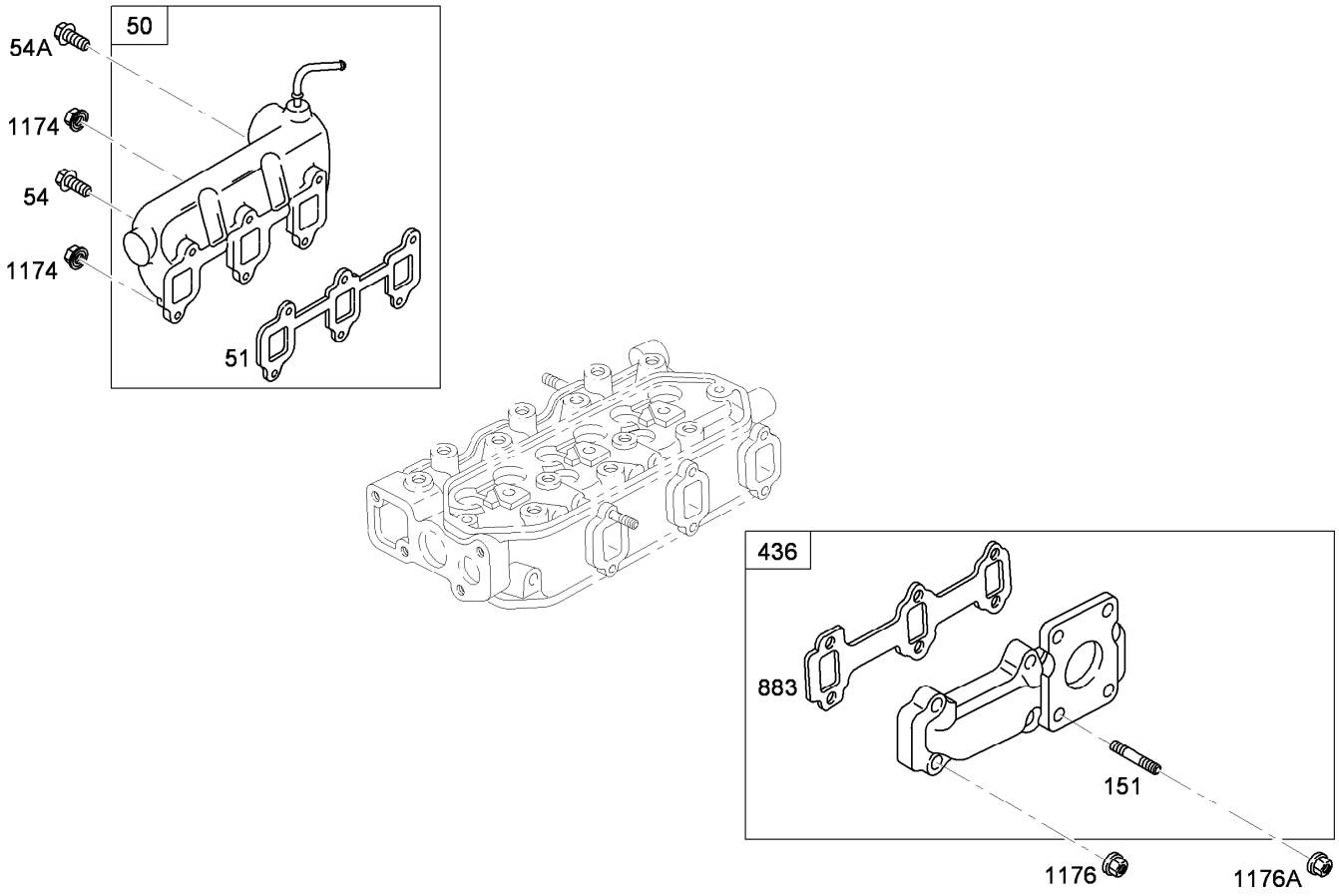
Ref.	*Part Number*	*Qty.*	*Description*
88	99-9653	1	Gasket-Cover, Gear
88A	99-9136	1	Gasket-Cover, Gear
115	99-9655	1	Housing-Gear
249	99-9142	1	Valve-Relief, Oil
743A	99-9656	1	Gear-Drive
818	99-9007	1	Stud-Metric
1189	99-9137	1	Stud-Metric
1190	99-9616	1	Screw-Hex
1191	99-9134	1	Screw-Hex
1191A	99-9133	1	Screw-Hex
1199	99-9654	1	Stud-Metric



Assemblies include all parts shown in frames

Water Pump Assembly

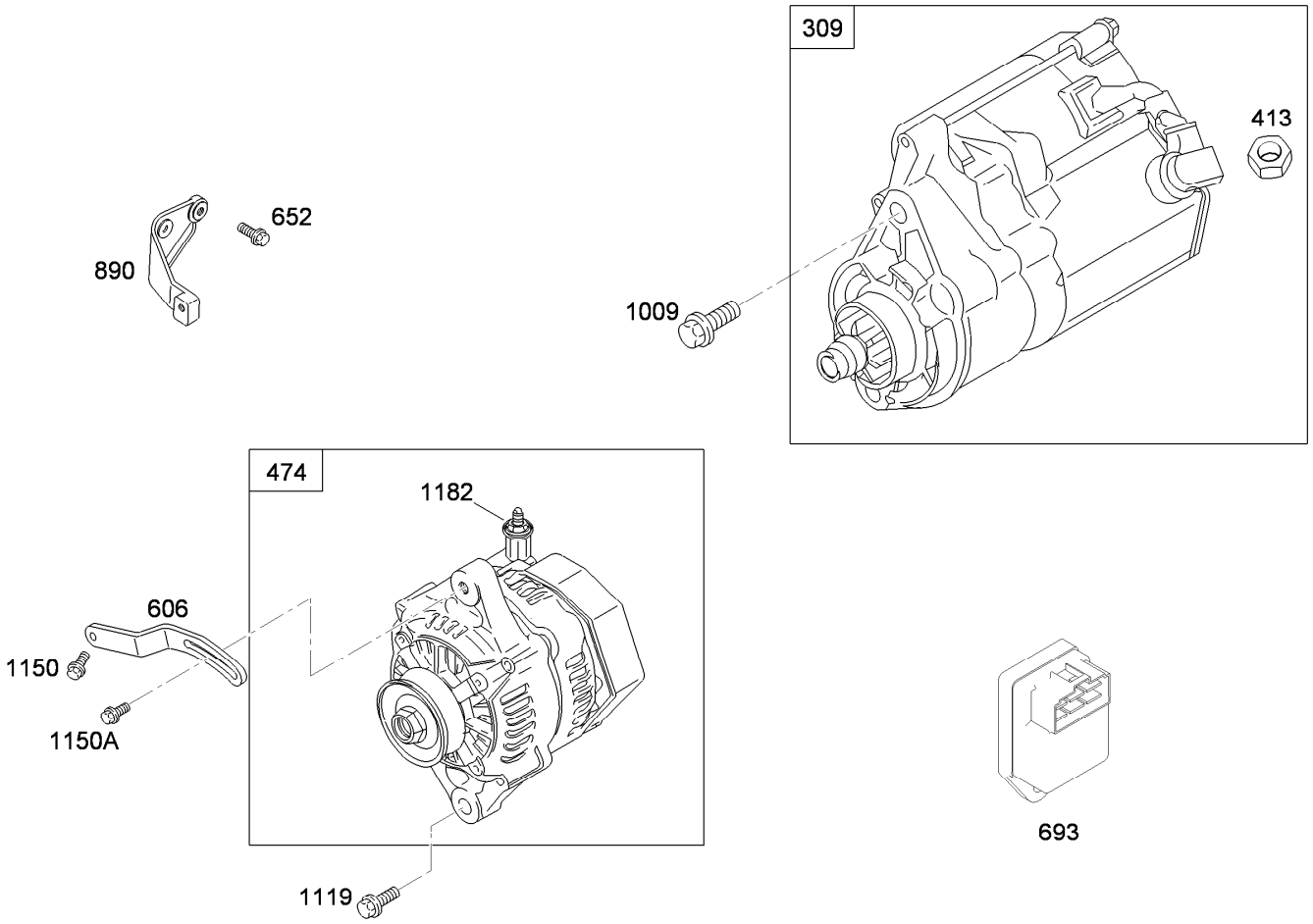
Ref.	*Part Number*	*Qty.*	*Description*
291	99-9155	1	Thermostat
323	117-4922	1	Belt-Vee
368	117-4923	1	Switch-Temperature, Water
415	99-9159	1	Plug
415A	99-9158	1	Plug
1062	99-9163	1	Gasket-Outlet
1063	99-9164	1	Pulley-Pump
1064	99-9165	1	Housing-Outlet
1065	99-9166	1	Gasket-Housing, Inlet
1066	99-9167	1	Housing-Inlet
1067	99-9168	1	Gasket-Pump, Water
1087	105-9348	1	Pump-Water
1185	99-9004	1	Screw-Hex
1186	99-9151	1	Screw-Hex
1187	99-9153	1	Nut-Hex, Metric
1188	99-9004	1	Screw-Hex
1193	99-9152	1	Screw-Metric



Assemblies include all parts shown in frames

Manifold Assembly

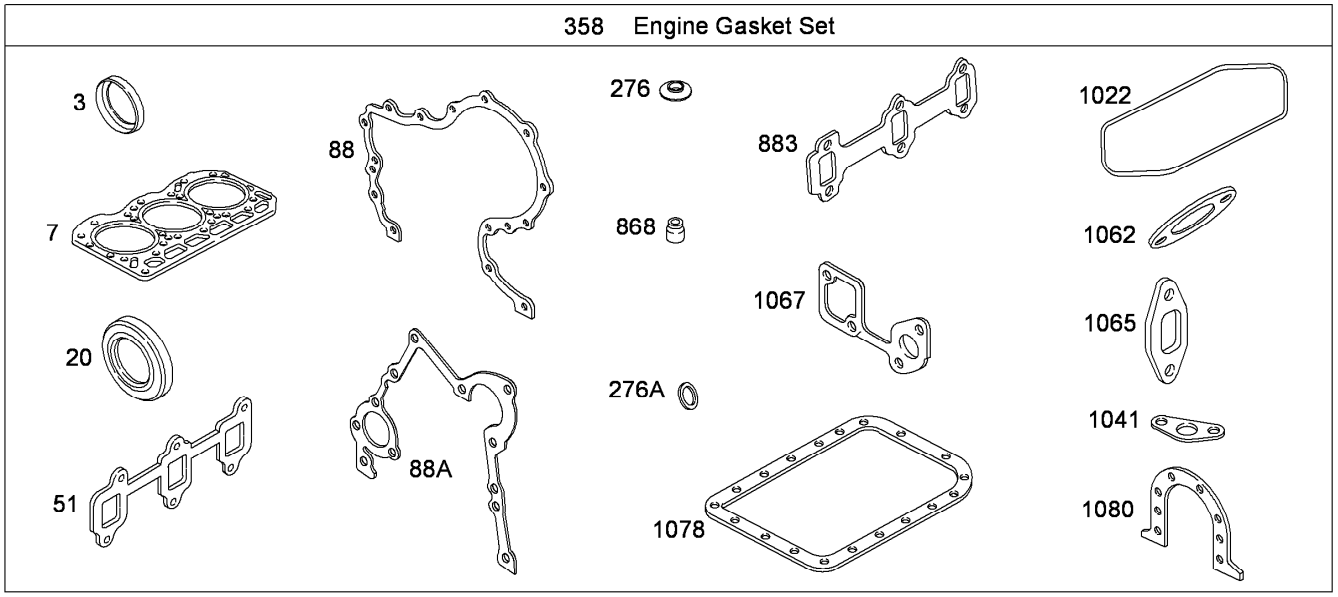
Ref.	*Part Number*	*Qty.*	*Description*
50	99-9661	1	Manifold-Intake
51	99-9662	1	Gasket-Intake
54	99-9083	1	Screw-Hex
54A	99-9660	1	Screw-Hex
151	99-9174	1	Stud-Manifold, Exhaust
436	99-9177	1	Manifold-Exhaust
883	106-1855	1	Gasket-Exhaust
1174	99-9114	1	Nut-Hex, Metric
1176	99-9175	1	Nut-Hex, Metric
1176A	99-9176	1	Nut-Hex

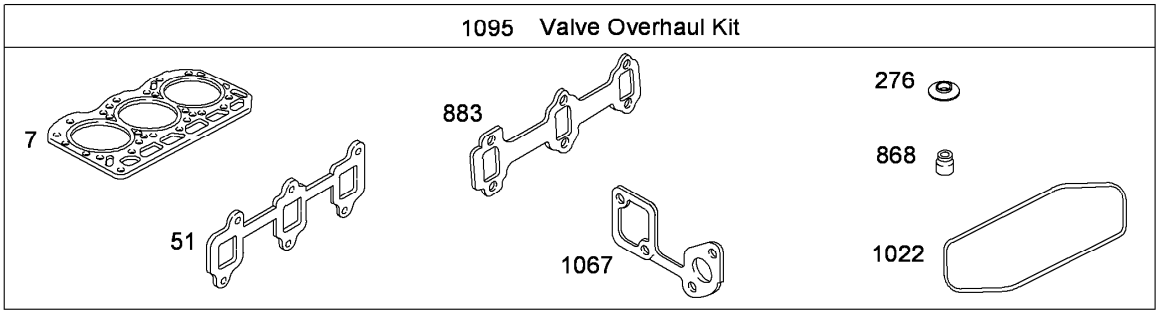


Assemblies include all parts shown in frames

Starter Motor and Alternator Assembly

Ref.	*Part Number*	*Qty.*	*Description*
309	110-2598	1	Motor-Starter
413	99-9206	1	Nut-Hex, Metric
474	115-9473	1	Alternator-60Amp
606	106-1952	1	Strap-Adjusting
652	99-9203	1	Screw-Hex
693	115-2292	1	Timer-Glow Plug
890	99-9211	1	Bracket-Support
1009	99-9201	1	Screw-Hex
1119	99-9205	1	Screw-Hex, Metric
1150	99-9202	1	Screw-Hex
1150A	107-9903	1	Screw-Hex, Metric
1182	99-9114	1	Nut-Hex, Metric





Assemblies include all parts shown in frames

Engine Gasket Set

Ref.	*Part Number*	*Qty.*	*Description*
3	99-9003	1	Seal-Oil
7	107-9898	1	Gasket-Head, Cylinder
20	115-2291	1	Seal-Oil
51	99-9662	1	Gasket-Intake
88	99-9653	1	Gasket-Cover, Gear
88A	99-9136	1	Gasket-Cover, Gear
276	99-9063	1	Washer-Seal
276A	99-9645	1	Washer-Seal
358	115-2339	1	Gasket Kit
868	99-9643	1	Seal-Valve
883	106-1855	1	Gasket-Exhaust
1022	99-9073	1	Gasket-Cover, Rocker
1041	99-9120	1	Gasket-Strainer, Oil
1062	99-9163	1	Gasket-Outlet
1065	99-9166	1	Gasket-Housing, Inlet
1067	99-9168	1	Gasket-Pump, Water
1078	99-9121	1	Gasket-Pan, Oil
1080	99-9021	1	Gasket-Retainer
1095	107-9907	1	Valve Overhaul Kit

Attachments and Accessories

For 07354 Industrial Workman HDX-D Utility Vehicle with Bed

Product Name	Model/Part
Full Area Flatbed	07301
Full Area Flatbed Side Kit	07302
Fold Down Side Kit	07303
High-Flow Hydraulic Kit	07316
2/3 Area Flatbed	07321
2/3 Area Flatbed Side Kit	07322
Bed Liner	07331
Cab	07339
1/3 Area Flatbed	07341
1/3 Area Stake Side Kit	07342
1/3 Area Platform Lift	07344
Heater Kit	07349
Canopy	07372
Windshield	07373
Cab Door Kit	07375
Solid Window Cab Door Kit	07376
Hitch Frame Kit	07377
4 Post Roll-Over Protection System	07378
Rear PTO Kit	07419
Hand Throttle Kit	07420
Spiker	08856
Finish Grader	08867
Backup Alarm Kit	107-8037
Premium Engine Oil, 10w30 (55 Gallon Drum)	108-1179
Premium Engine Oil, 10w30 (5 Gallon Pail)	108-1180
Premium ATF (Drum)	108-1185
Premium ATF (Pail)	108-1186
Premium All Purpose Grease (Tube)	108-1190
Remote Hydraulics Manifold Kit	110-2626
Tire-Rear, 24x13-12	110-5132
Spark Arrestor Kit	112-1688
Wheel-12in x 8.0in	114-8260
Horn Kit	115-7825
High Air Intake Kit	115-7848
Side Mirror Kit	115-7849
Roll-Over Protection System Signal Kit	117-4825
Worklight Kit	117-4827
Remote Hydraulic Float Kit	117-4828
Cab Mirror Kit	117-4830
Receiver Hitch Kit	117-4831
Trailer Signal Kit	117-4836
Trailer Brake Kit	117-4837
24x13-12 Tire and Wheel ASM	117-4838
Sprayer Cylinder Lift Kit, Workman 200 Spray System	117-4846
Engine Cover Kit	117-4867
Manual 4-Wheel Drive Control Kit	119-0817

Attachments and Accessories (continued)

Harness-Wire, Speedometer Adapter....119-1762
Tapered Nozzle Kit....119-6280
Rectangular Nozzle Kit....119-6281
Nozzle-Extension, Straight....119-6282
Nozzle-Extension, Tapered....119-6283
Nozzle-Extension, Rectangular....119-6284
Canopy for Four-Post Roll-Over Protection System Kit....119-9457
Road Light and Homologation Kit....120-5030
Brake and Signal Light Kit....120-5045
Single Nozzle Kit....41024
Hose Reel Kit....41097
Spray Gun Kit 9 (inc. 25ft Of 1/2in Hose)....41133
Pro Foam Concentrate (4 x 1 Gallon)....41157
Sonic Boom Kit....41217
Workman 200 Spray System....41235
Foam Marker Kit....41236
Spreader Base Unit....41253
Vicon Spreader....41256
Topdresser 1800....44225
Core Harvester Adapter Kit....44242
Pro Force Debris Blower....44538
Road-Ready Pro Force Debris Blower....44539
Workman HD Bed Mount Kit, Pro Force Debris Blower....44544
Bed Mount Sound Barrier Kit, Pro Force Debris Blower....44546
ProPass 200 Top Dresser with Twin Spinner and Wireless Control....44700
ProPass 200 Top Dresser with Twin Spinner....44701
Twin Spinner....44702
Conveyor and Swivel Kit....44703
Tow-Type Chassis....44704
Tow-Type Chassis Fender Kit....44705
Tow-Type Chassis Hose Assembly Kit....44706
Toro Workman Chassis....44707
Storage Stand....44712
Hydraulic Power Pack....44713
Automatic Tailgate Release Kit....92-1220
Fuse Block....92-2641
PTO Over Running Clutch Kit....92-2655
Topdresser 1800 Lift Kit....92-4452
Mid-Mount Kit for Platform Lift....93-3741
1/3 Area Cover Kit....93-9225
Rear 1/3 Area Mounting Kit....93-9249
Tire-Rear, 23x8.50-12....98-2993
Tire-Rear, Industrial....99-1091

Notes:

Count on it.