Form No. 3350–480

Key Relocation Kit

Sand Pro® 5020

Part No. 106–9263

Installation Instructions

1. Disconnect the black (negative) battery cable from the battery.

2. Unplug the wire harness connector from the underside of the key switch terminal (Fig. 1).

3. Remove the jam nut securing the key switch to the control panel. Discard the key switch.

4. Under the control panel decal, locate the unused hole in the fender for the auxillary light switch indicator (Fig. 1). Cut out the decal material to expose the hole.

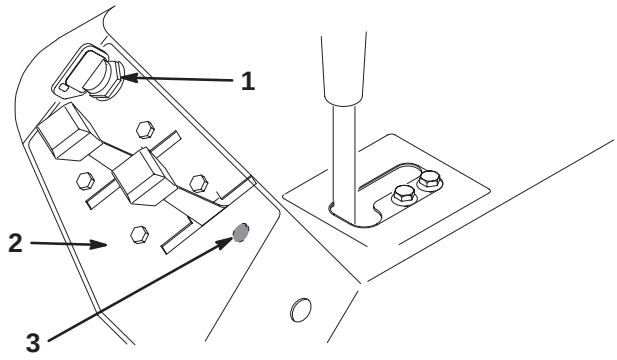


Figure 1

1. Key switch
2. Control panel
3. Unused hole in panel

5. Using a 5/8” drill, enlarge the hole in the fender. Remove all the burrs from the hole.

6. From the underside of the fender, insert the new key switch into the hole (Fig. 2).

7. From the top side of the fender, insert the rectangular switch plate onto the exposed threads of the switch (Fig. 2). Position the switch and plate so the flats are downward.

8. Using the switch plate as a template, locate and mark the location of the pilot hole in control panel.

9. Remove the switch and the switch plate from the fender. Drill a 5/32” hole in the fender at the location marked (Fig. 2).

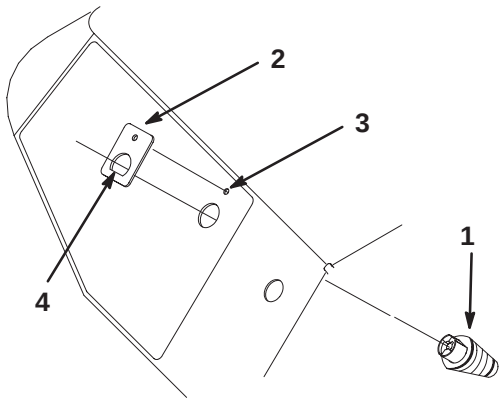


Figure 2

1. Switch
2. Switch plate
3. 5/32” pilot hole
4. Flat area

10. Insert the switch plate onto the key switch (Fig. 3).

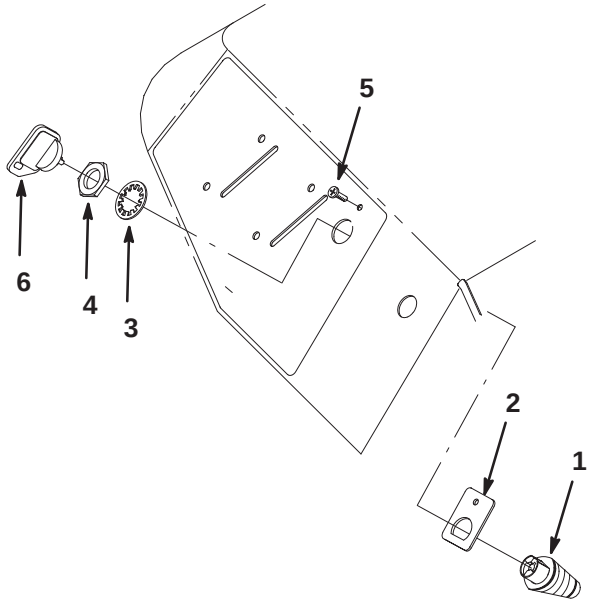


Figure 3

1. Switch
2. Switch plate
3. Star washer
4. Jam nut
5. Screw
6. Key

11. From the underside of the fender, insert the key switch w/ switch plate into the hole (Fig. 3).

© 2003 by The Toro Company
8111 Lyndale Avenue South
Bloomington, MN 55420-1196

All Rights Reserved
Printed in the USA

12. Loosely mount the switch and the switch plate to the fender with the star washer and the jam nut provided with the switch (Fig. 3).

13. Align the hole in the switch plate with the pilot hole in the fender. Secure the switch plate to the fender with the screw provided (Fig. 3).

14. Tighten the nut securing the key switch to the fender (Fig. 3).

15. Route the wire harness to the new switch and plug the connectors onto the switch terminals.

16. Remove the knobs from the choke and throttle control levers.

17. Clean the control panel decal and affix the new decal over the decal. Install the knobs the onto control levers.

18. Connect the black (negative) cable to the battery.