Form Number 3350-550

416XT Garden Tractor

Model No. 72200 - 240000001 and up.

Parts Catalog

Ordering Replacement Parts

To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers

Each Identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1, 6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustrations and in part lists.

Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

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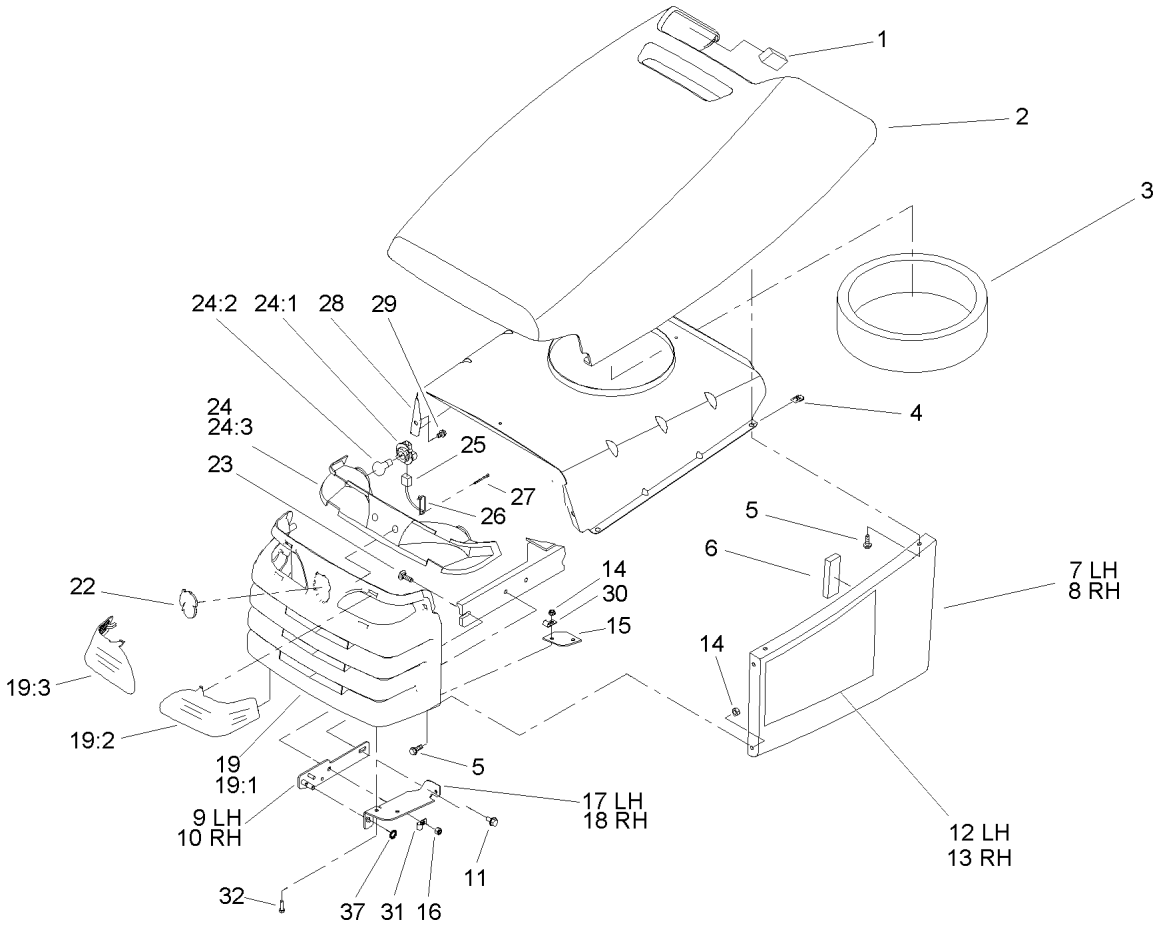
Part Description Abbreviations

Part descriptions in this catalog may include the following abbreviations.

AR. . . . . as required
ASM. . . . . assembly
CARR. . . . . carriage
DEG. . . . . degrees
FH. . . . . flat head
GA. . . . . gauge
HF. . . . . hex flange
HH. . . . . hex head
HHF. . . . . hex head flange
HHFTF. . . . . hex head flange thread forming
HJ. . . . . hex jam
HLH. . . . . hex lag head
HOC. . . . . height-of-cut
HS. . . . . hex
HSBH. . . . . hex socket button head
HSFH. . . . . hex socket flat head
HSH. . . . . hex socket head
HWH. . . . . hex washer head
HWHTF. . . . . hex washer head thread forming
HYD. . . . . hydraulic
INC. . . . . incorporated
LH. . . . . left hand
NI. . . . . nylon insert
PPH. . . . . phillips pan head
PTH. . . . . phillips truss head
PTO. . . . . power take off
RH. . . . . right hand
SFH. . . . . slotted fillister head
SHH. . . . . slotted hex head
SHWH. . . . . slotted hex washer head
SPH. . . . . slotted pan head
SQH. . . . . square head
SRH. . . . . slotted round head
STD. . . . . standard
TAP. . . . . self tapping
TTH. . . . . torx truss head
WH. . . . . wing head

Footnotes

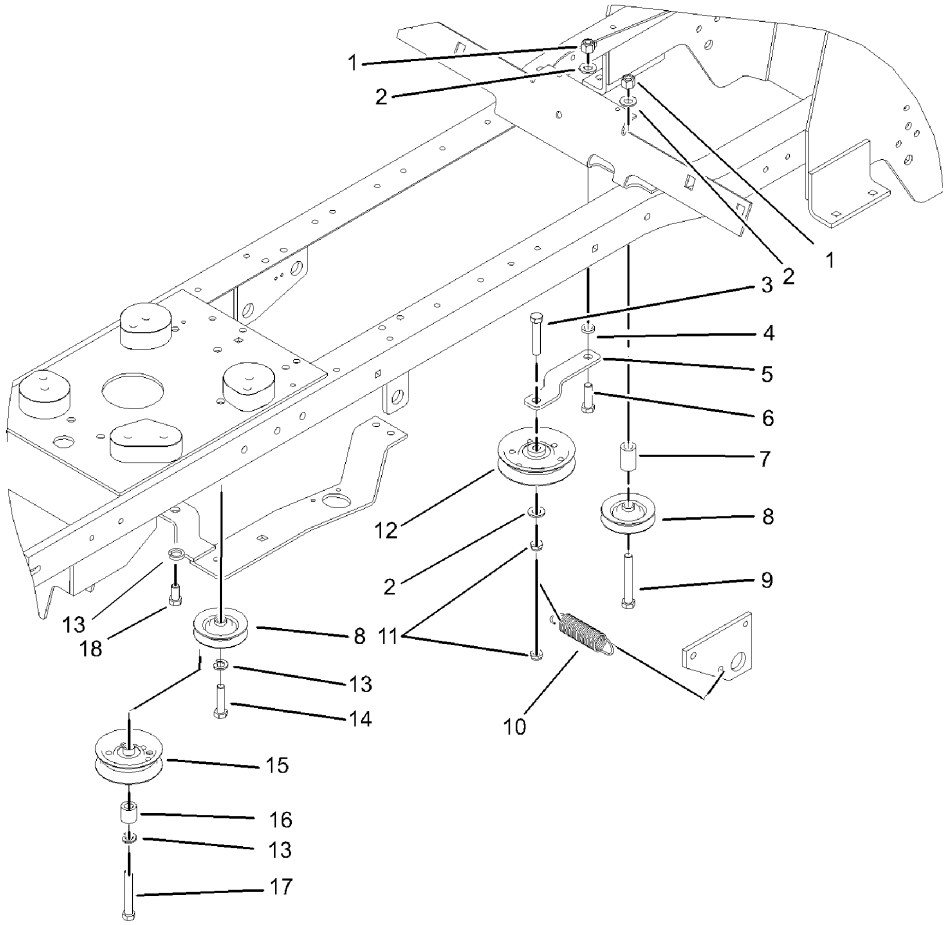
❶ Not illustrated
❷ Not serviced separately
❸ Obtain parts from your local Kohler dealer.



Hood and Grill Assembly

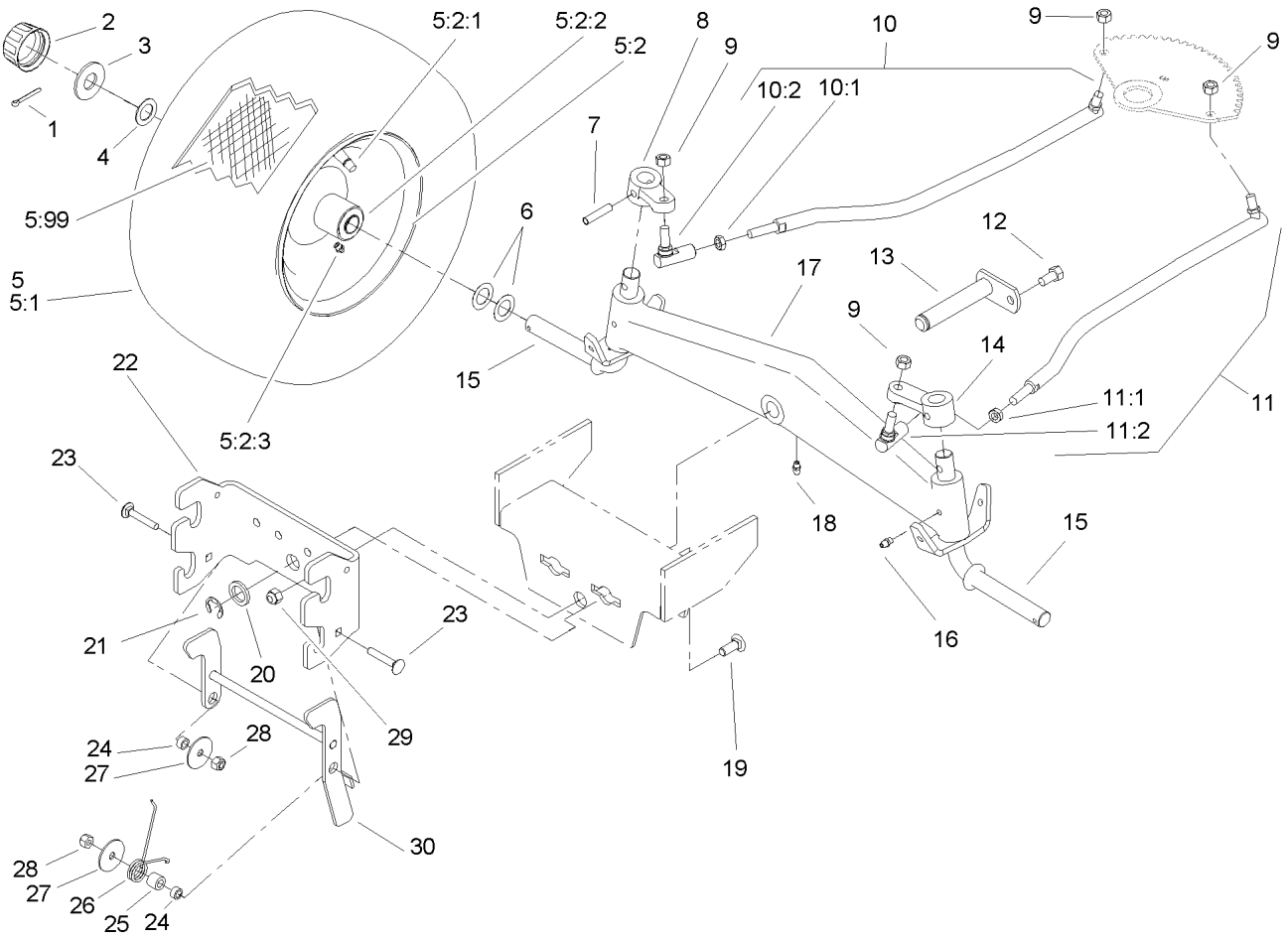
Ref	Part No.	Qty.	Description
1	94-1980	2	Foam-Hood
2	93-0490	1	Hood ASM
3	92-7076	1	Seal-Air Inlet, Twin
4	92-7006	4	Nut
5	32105-15	8	Screw
6	92-7148	2	Foam-Sidepanel
7	93-0491	1	Hood-Side, LH
8	93-0492	1	Hood-Side, RH
9	106-5673-03	1	Bracket-Hinge, LH
❶10	106-5672-03	1	Bracket-Hinge, RH
11	32144-14	2	Screw-HWH
12	107-8902	1	Decal-Hood, LH
❶13	107-8913	1	Decal-Hood, RH
14	32128-10	8	Nut-Lock, HHF
15	106-5676-03	2	Hinge-Hood
16	3296-29	2	Nut-Lock, NI
17	106-5680-03	1	Bracket-Hood, Hinge, LH
❶18	106-5682-03	1	Bracket-Hood, Hinge, RH
❶19		1	Grille ASM
19:1	106-5595	1	Grille
19:2	106-5693	1	Lens-LH
19:3	106-5692	1	Lens-RH
22	95-4248	1	Decal
23	3230-16	2	Screw-CARR

Ref	Part No.	Qty.	Description
24	106-9870	1	Reflector And Lamp ASM
24:1	116262	2	Socket-Headlight
24:2	7228	2	Bulb
24:3	106-9869	1	Reflector
25	106-9890	1	Harness-Wire, Headlights
26	614249	2	Strap-Tie
27	94-6961	2	Screw
28	92-6914-03	1	Baffle-Hood, Upper
29	46-8093	2	Screw-Plastite
30	2412-89	1	Clamp
31	98-2390	1	Clamp-R
32	321-5	4	Screw-HH
37	106-8745	1	O-Ring



Hydro Drive Assembly

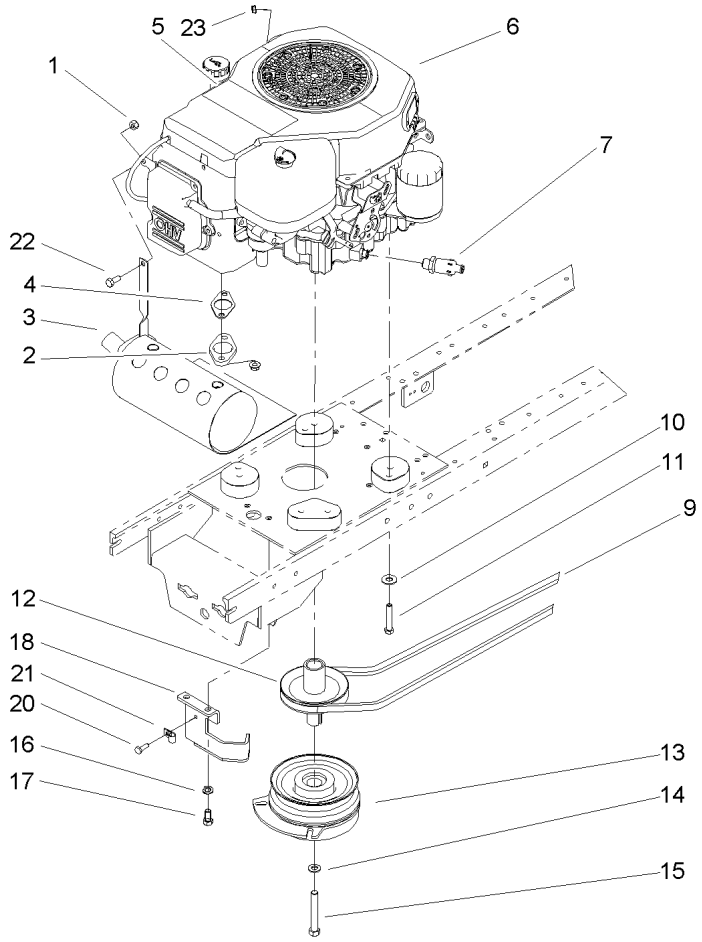
Ref	Part No.	Qty.	Description
1	3296-39	2	Nut-Lock, NI
2	3256-24	3	Washer-Flat
3	323-10	1	Screw-HH
4	106-5597	1	Spacer-Idler, Traction
5	106-5566-03	1	Bracket-Idler
6	323-7	1	Screw-HH
7	106-5565	1	Spacer-Idler
8	93-0320	2	Pulley-Idler
9	323-13	1	Screw-HH
10	106-5598	1	Spring-Extension
11	3296-59	2	Nut-Lock, NI
12	92-7101	1	Pulley-Flat Idler
13	3253-5	3	Washer-Lock
14	323-8	1	Screw-HH
15	92-7104	1	Pulley-Idler
16	106-5574	1	Spacer-Mounting, Steering
17	323-12	1	Screw-HH
18	323-4	1	Screw-HH



Front Axle and Hitch Assembly

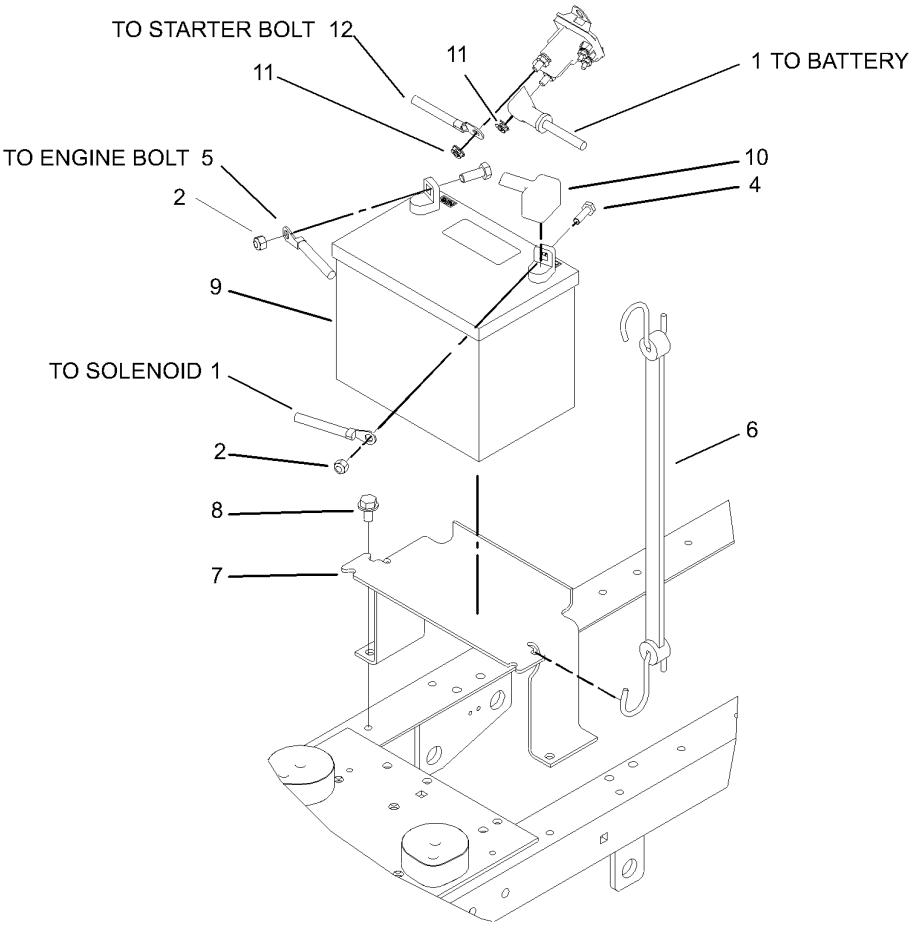
Ref	Part No.	Qty.	Description
1	3272-17	2	Pin-Cotter
2	61-9780	2	Cap-Hub
3	28-2480	2	Washer
4	1278	2	Washer
❷5		2	Front Wheel And Tire ASM
5:1	99-2336	1	Tire
5:2	93-9801	1	Wheel ASM
5:2:1	5108	1	Valve
5:2:2	110513	2	Bearing-Wheel
5:2:3	109500	1	Zerk-Grease
5:99	105293	1	Tube-Inner
6	5210	4	Washer-Shim
7	933270	2	Pin
8	78-1950-03	1	Spindle-Front Arm
9	9150026	4	Nut
10	92-6883	1	Linkage-Steering, RH
10:1	9150854	1	Nut-Jam
10:2	78-2920	1	Ball-Joint
11	92-6884	1	Linkage-Steering, LH
11:1	9150854	1	Nut-Jam
11:2	78-2920	1	Ball-Joint
12	9267154	1	Screw
13	92-7057-03	1	Pin-Axle
14	78-1940-03	1	Spindle-Front Arm

Ref	Part No.	Qty.	Description
15	78-2601-03	2	Spindle
16	302-5	2	Fitting-Grease
17	78-7960-03	1	Axle-Front
18	302-11	1	Fitting-Lube, 45 DEG
19	3231-25	4	Screw-CARR
20	9202324	1	Washer
21	5618	1	E-Ring
22	106-4044-03	1	Hitch-Front
23	3230-5	2	Screw-CARR
24	92-6998	2	Spacer-Yoke, Right
25	107-3677	1	Spacer-Tube
26	106-4048	1	Spring-Torsion
27	3256-68	2	Washer-Flat
28	3296-29	2	Nut-Lock, NI
29	3296-39	4	Nut-Lock, NI
30	106-5637-03	1	Latch ASM



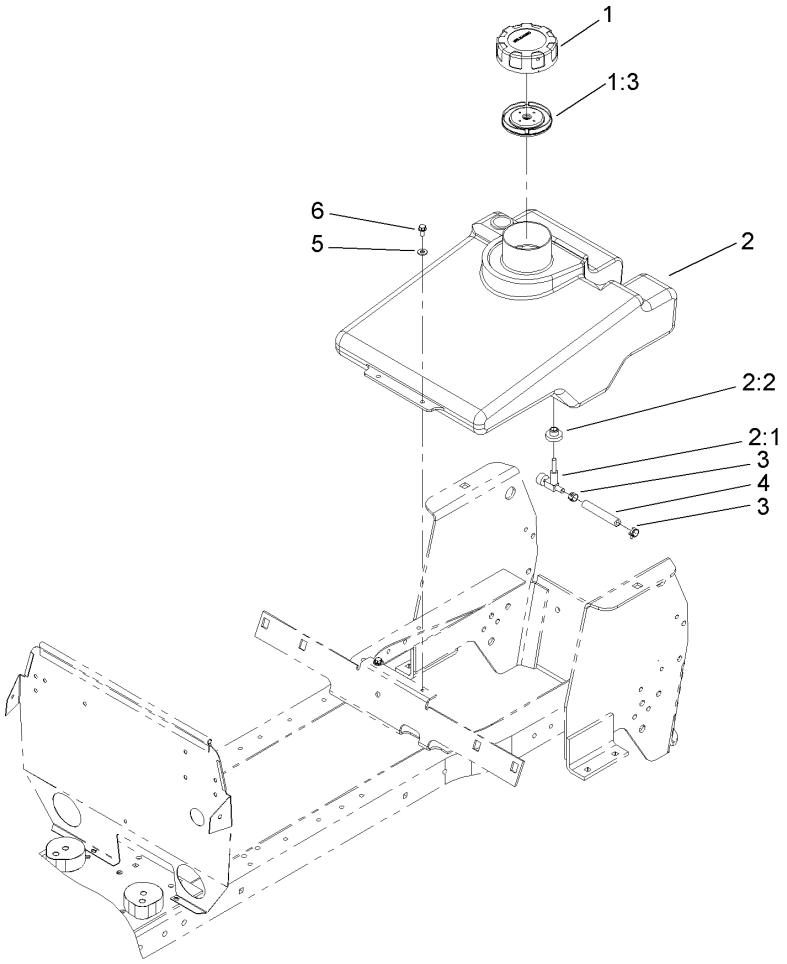
Engine, Muffler and PTO Assembly

Ref	Part No.	Qty.	Description
1	3296-29	1	Nut-Lock, NI
2	92-6780	2	Nut-HF
3	106-5670	1	Muffler
4	92-6716	1	Gasket-Exhaust
5	104-4693	1	Decal-Power
❷6		1	Engine-Kohler, Cv460s-26518
7	92-6877	1	Valve-Drain, Oil
9	106-5813	1	V Belt-Traction
10	3253-4	4	Washer-Lock
11	33114-050	4	Screw-HH
12	106-5665-03	1	Pulley-Engine
13	106-4099	1	Clutch
14	3256-25	1	Washer-Flat
15	3212-19	1	Screw-HH
16	3253-5	2	Washer-Lock
17	323-4	2	Screw-HH
18	107-3662-03	1	PTO Stop ASM
20	32144-4	1	Screw-HWH
21	2412-89	1	Clamp
22	322-3	1	Screw-HH
23	32149-2	1	Nut



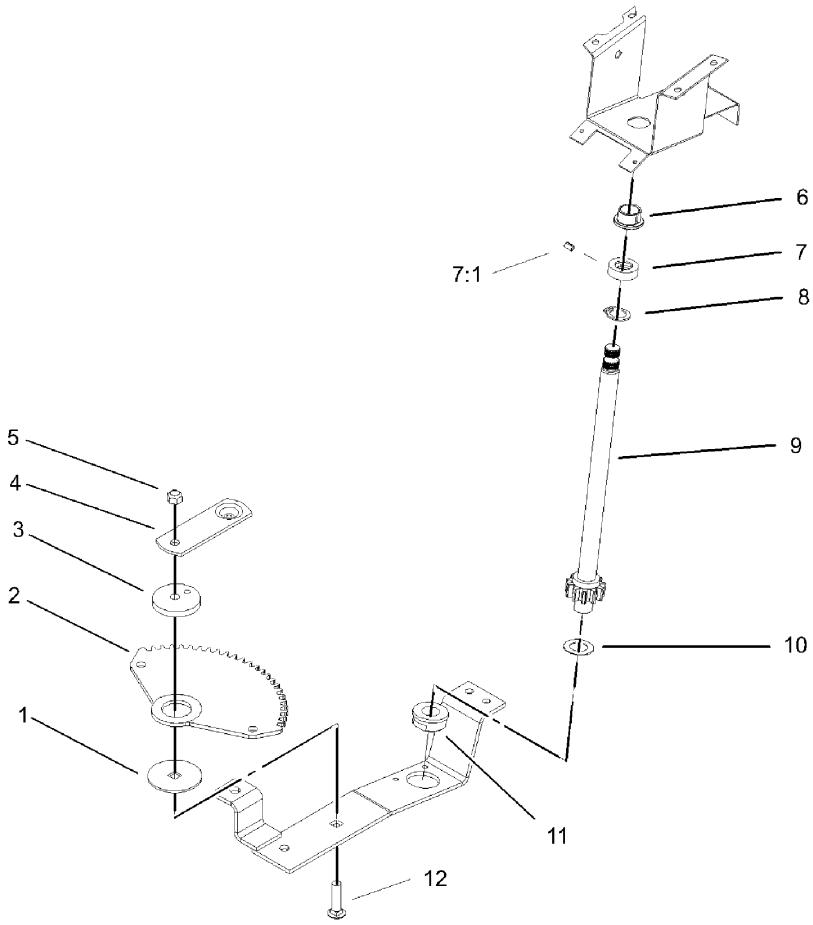
Battery Assembly

Ref	Part No.	Qty.	Description
1	106-8268	1	Cable-Battery, Red
2	3296-29	2	Nut-Lock, NI
4	322-4	2	Screw-HH
5	105-0836	1	Cable-Battery, Black
6	104-2467	1	Hold-Down, Battery
7	104-0812-03	1	Bracket-Battery
8	32144-14	2	Screw-HWH
9	104-2491	1	Battery
10	28-8080	1	Boot-Terminal
11	32149-2	2	Nut
12	106-8269	1	Cable-Battery, Red



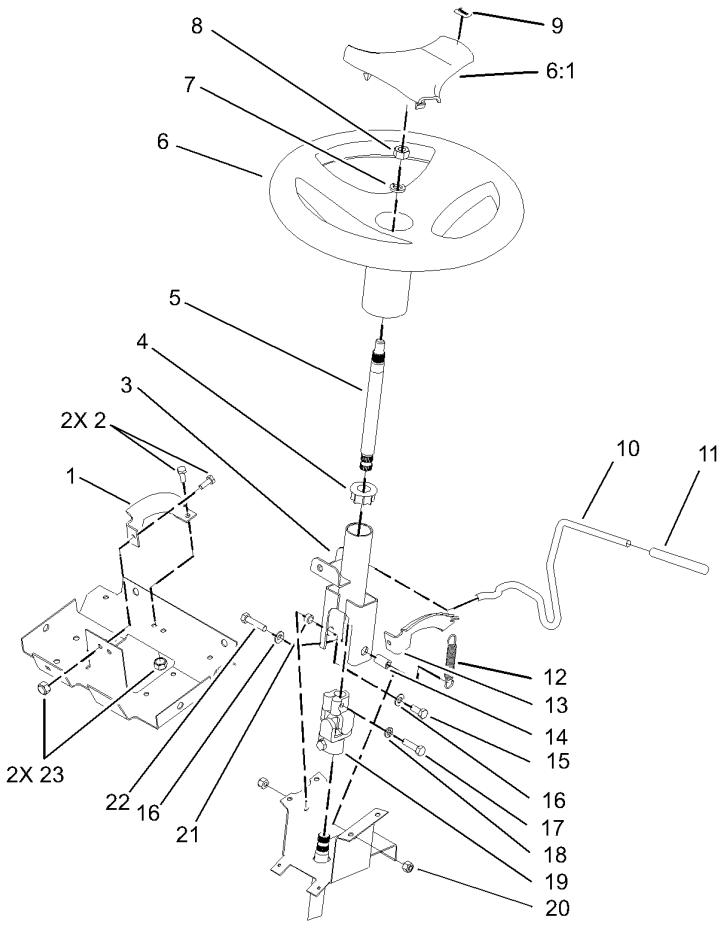
Fuel Tank Assembly

Ref	Part No.	Qty.	Description
1	88-3980	1	Gas Cap ASM
1:3	88-4010	1	Gasket-Cap, Gas
2	94-6928	1	Tank-Gas
2:1	104048	1	Valve-Fuel
2:2	104047	1	Bushing
3	2412-98	2	Clamp
4	106-9876	1	Hose-Fuel Line
5	3256-22	2	Washer-Flat
6	32144-4	2	Screw-HWH



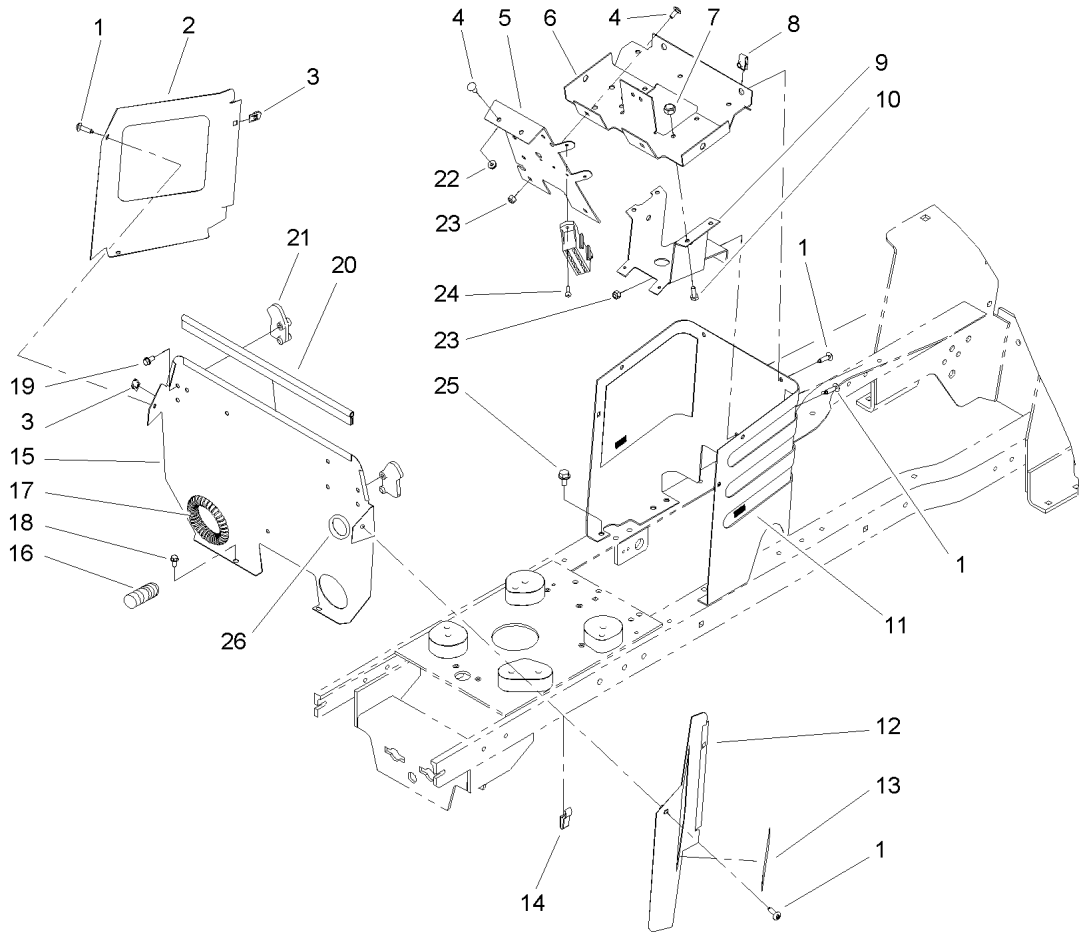
Lower Steering Wheel and Tilt Assembly

Ref	Part No.	Qty.	Description
1	111419	1	Washer-Bearing
2	106-8262	1	Sector-Gear
3	111418	1	Bushing
4	78-9150-03	1	Plate
5	108881	1	Nut
6	109189	1	Bearing-Flanged
7	111383	1	Collar
7:1	3245-32	1	Screw-HS
8	111646	1	Ring-Retaining
9	92-6702	1	Shaft-Steering Lower
10	1278	2	Washer
11	110391	1	Bearing-Wheel
12	3231-4	1	Screw-CARR



Steering Wheel and Tilt Assembly

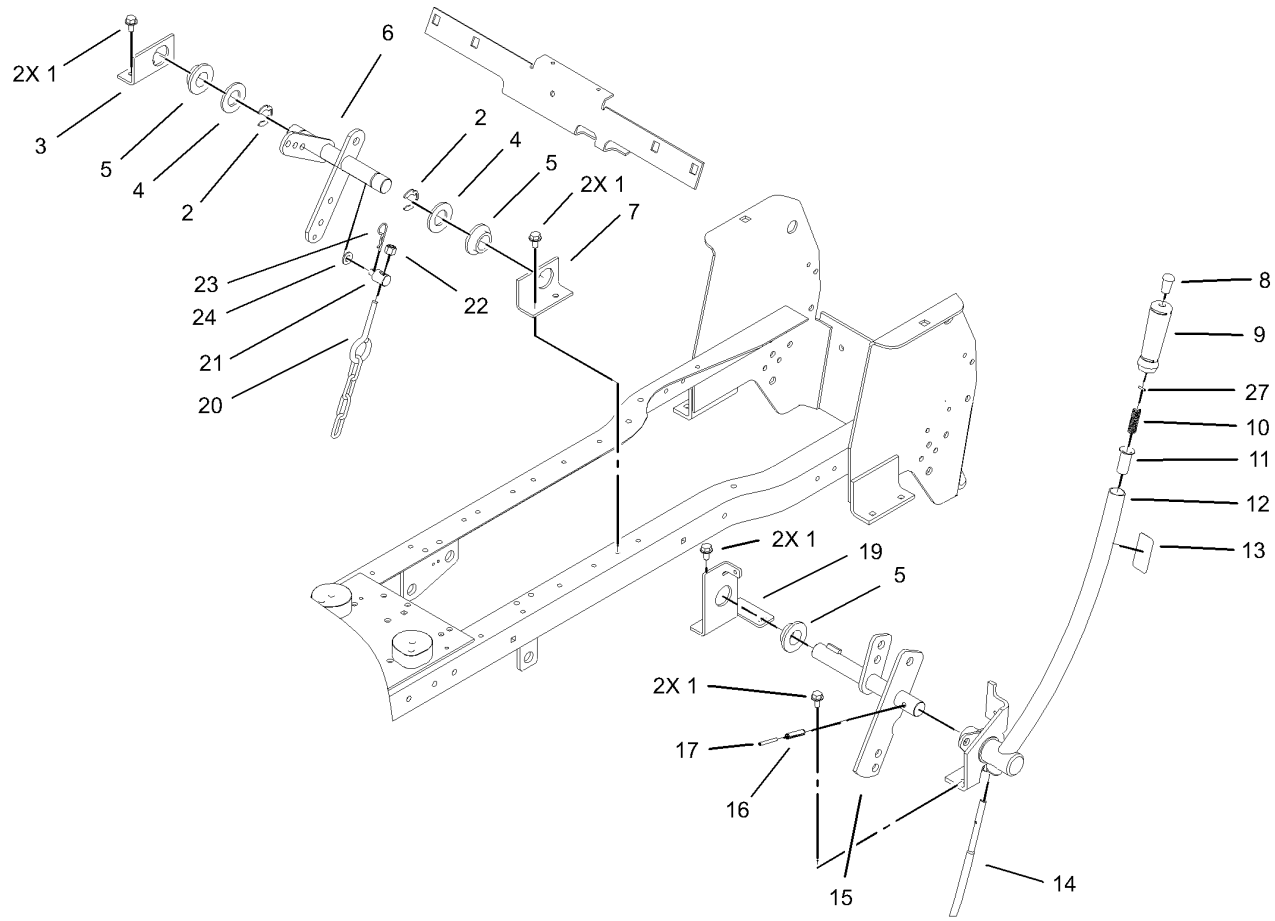
Ref	Part No.	Qty.	Description
1	92-6777-03	1	Bracket-Support Column
2	321-4	4	Screw-HH
3	93-1148-03	1	Column ASM
4	93-1146	1	Bushing-Upper, Steering
5	94-2874	1	Shaft-Short, Steering
6	98-1471	1	Wheel-Steering
6:1	98-1468	1	Cover-Wheel, Steering
7	3253-7	1	Washer-Lock
8	3217-9	1	Nut-Hex
9	98-1459	1	Decal
10	92-6971	1	Lever-Tilt
11	92-6798	1	Cap-Rod, Tilt
12	93-1357	1	Spring-Extension, Steering
13	92-6776	1	Bracket-Detent
14	92-6999	1	Spacer-Yoke
15	322-3	1	Screw-HH
16	3256-23	2	Washer-Flat
17	33114-030	2	Screw-HH
18	3253-4	2	Washer-Lock
19	92-6717	1	U Joint-Steering
20	3296-29	2	Nut-Lock, NI
21	92-6998	1	Spacer-Yoke, Right
22	322-17	1	Screw-HH
23	3296-8	4	Nut-Lock, NI



Hoodstand and Firewall Assembly

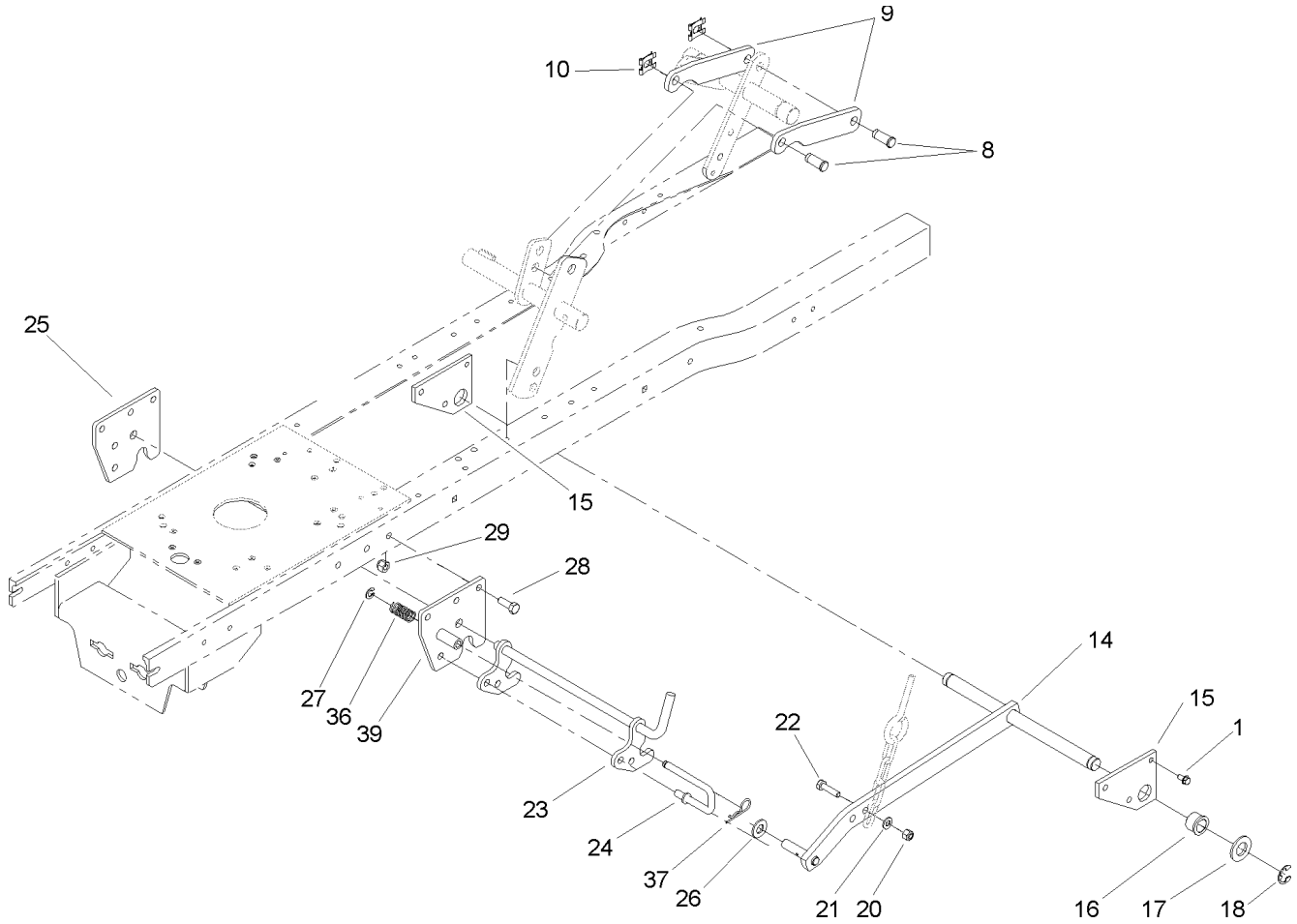
Ref	Part No.	Qty.	Description
1	92-7020	9	Screw-HH
2	92-6937-03	1	Cover-RH Side ASM
3	92-7006	4	Nut
4	3229-11	4	Screw-CARR
5	106-8246-03	1	Panel-Support, Dash
6	92-6859-03	1	Support-Dash
7	3296-8	4	Nut-Lock, NI
8	107069	4	Clip
9	92-6778-03	1	Bracket-Column, Lower
10	321-4	4	Screw-HH
11	106-5570-03	1	Hoodstand ASM
12	92-6936-03	1	LH Cover ASM
13	106-5816	2	Decal
14	212-93	1	Clamp-Casing
15	104-0818-03	1	Firewall
16	106-4146	1	Harness-Wire
17	24-7924	2	Cover-Drive Shaft
18	32144-4	2	Screw-HWH
19	46-8093	2	Screw-Plastite
20	93-1131	1	Trim-Seal Firewall
21	92-6960	2	Latch-Hood
22	32149-2	2	Nut
23	3296-42	3	Nut-Lock, NI
24	32144-8	2	Screw-HH

Ref	Part No.	Qty.	Description
25	32144-14	2	Screw-HWH
26	7410076	5	Conduit-Polyethylene



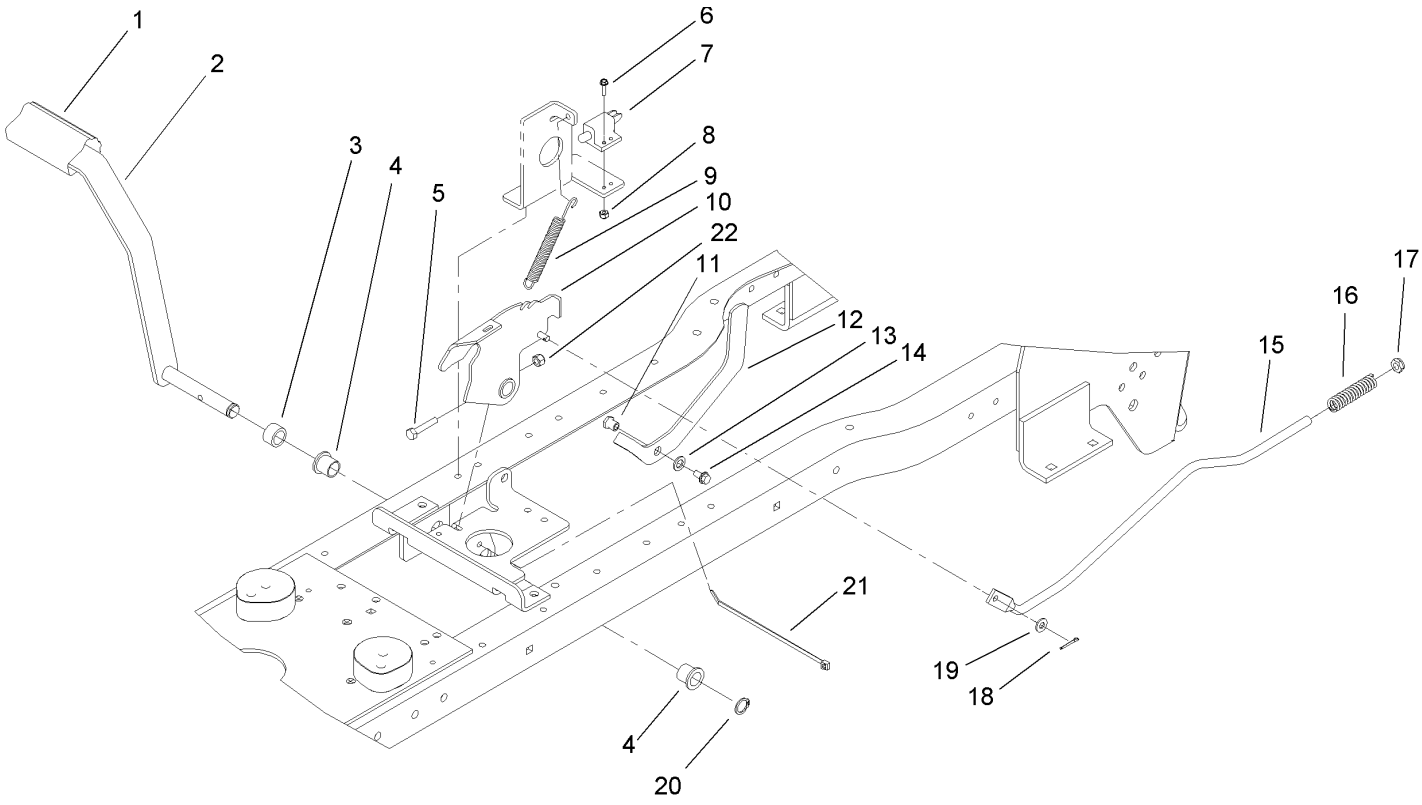
Manual Lift Lever Assembly

Ref	Part No.	Qty.	Description
1	32144-14	8	Screw-HWH
2	32151-91	2	Ring-Retaining
3	106-5650-03	1	Bracket-Pivot Linkage, RH
4	3256-62	2	Washer-Flat
5	106269	3	Bearing-Flange
6	106-5660-03	1	Lift Lever ASM
7	106-5652-03	1	Bracket-Pivot Linkage, LH
8	92-6711	1	Tip-Rod
9	92-6710	1	Grip-Handle
10	3624	1	Spring-Compression
11	8130	1	Retainer-Spring
12	106-5663-03	1	Lift Lever ASM
13	112168	1	Decal-Lift
14	92-6977-03	1	Rod-Lift Lever
15	106-5656-03	1	Lift Arm ASM
16	32121-25	1	Pin-Roll
17	32121-103	1	Pin-Spring
19	106-4073-03	1	Bracket-Pivot, Lift
20	106522	1	Chain-Lift
21	79-2790	1	Trunnion
22	3296-39	1	Nut-Lock, NI
23	9335054	1	Pin-Hair
24	3256-24	1	Washer-Flat
27	933148	1	Pin-Spirol



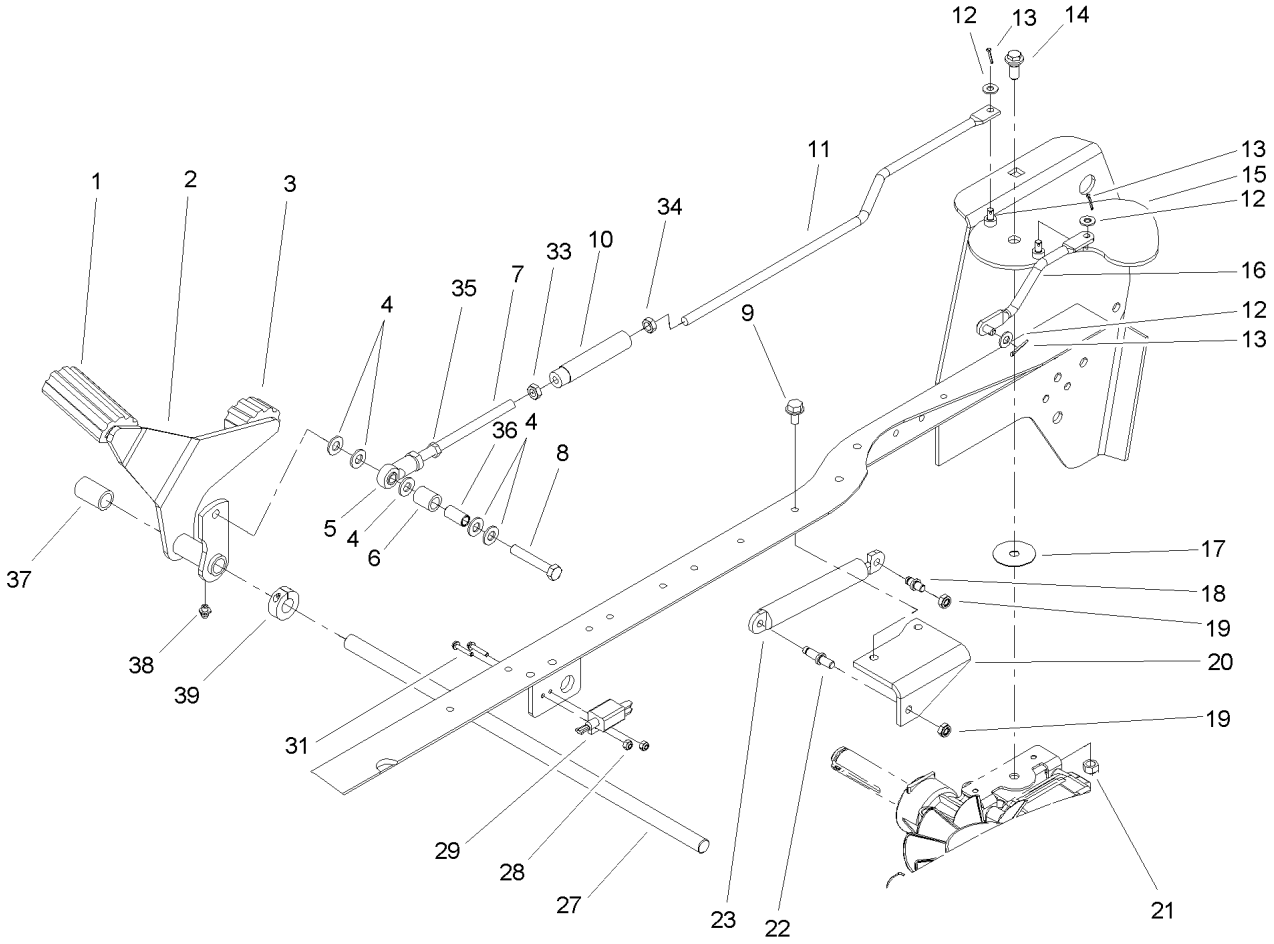
Lift Assembly

Ref	Part No.	Qty.	Description
1	32144-14	2	Screw-HWH
8	98-1639	2	Pin-Clevis
9	106-5691-03	2	Strap-Link, Lift
10	95-4064	2	Clip-Pin
14	106-4065-03	1	Lift Bar ASM
15	106-4066	2	Plate-Lift, Rear
16	98-1636	2	Bushing-Flange
17	3256-28	2	Washer-Flat
18	32151-48	2	E-Ring
20	3296-29	1	Nut-Lock, NI
21	3256-23	1	Washer-Flat
22	322-6	1	Screw-HH
23	106-4091	1	Midhitch Latch ASM
24	107-3663	1	Rod-Catch
25	106-4060	1	Plate-Hitch
26	3256-26	1	Washer-Flat
27	105797	1	Ring-Retaining
28	323-46	6	Screw-HH
29	3296-39	6	Nut-Lock, NI
36	101853	1	Spring-Compression
37	9335054	1	Pin-Hair
39	107-3665	1	Midhitch ASM



Brake Assembly

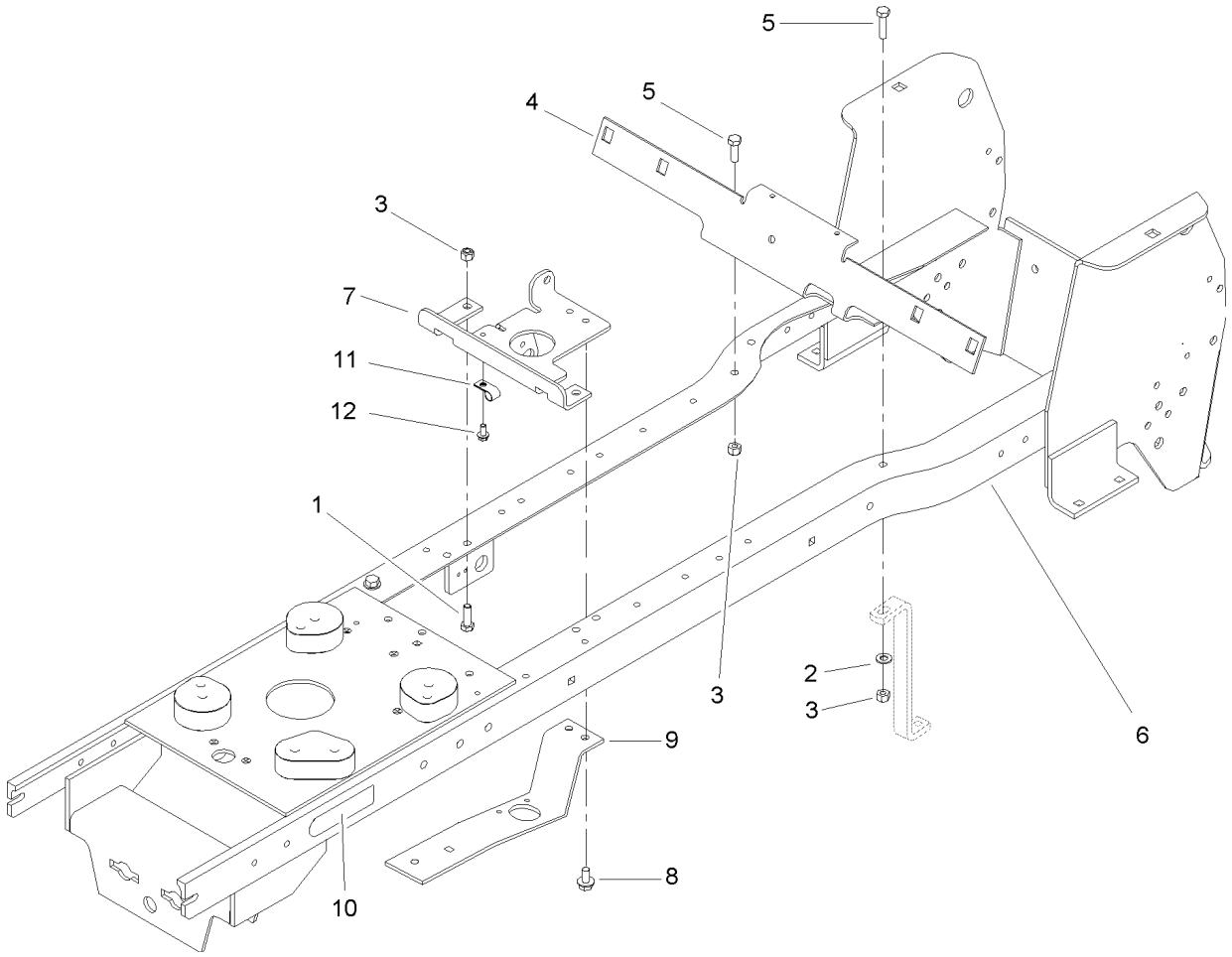
Ref	Part No.	Qty.	Description
1	65-2920	1	Pad-Pedal
2	106-4068-03	1	Brake Pedal ASM
3	92-6982	1	Spacer-Brake
4	256-90	2	Bushing-Flange
5	321-13	1	Screw-HH
6	3290-392	2	Screw-HHF
7	95-1653	1	Switch-Pole, Single
8	3296-1	2	Nut-Lock, NI
9	93-0540	1	Spring-Extension
10	106-4069	1	Brake ASM
11	47-4990	1	Post-Linkage Mounting
12	106-4075	1	Lever-Brake, Parking
13	106-5592	1	Spacer-Brake, Parking
14	3234-13	1	Screw-HHF
15	106-5621	1	Rod-Brake
16	104-0837	1	Spring-Compression
17	3296-5	1	Nut-Lock
18	3272-6	1	Pin-Cotter
19	3256-22	1	Washer-Flat
20	32151-62	1	Ring-Retaining
21	614249	1	Strap-Tie
22	3296-42	1	Nut-Lock, NI



Hydro Control Assembly

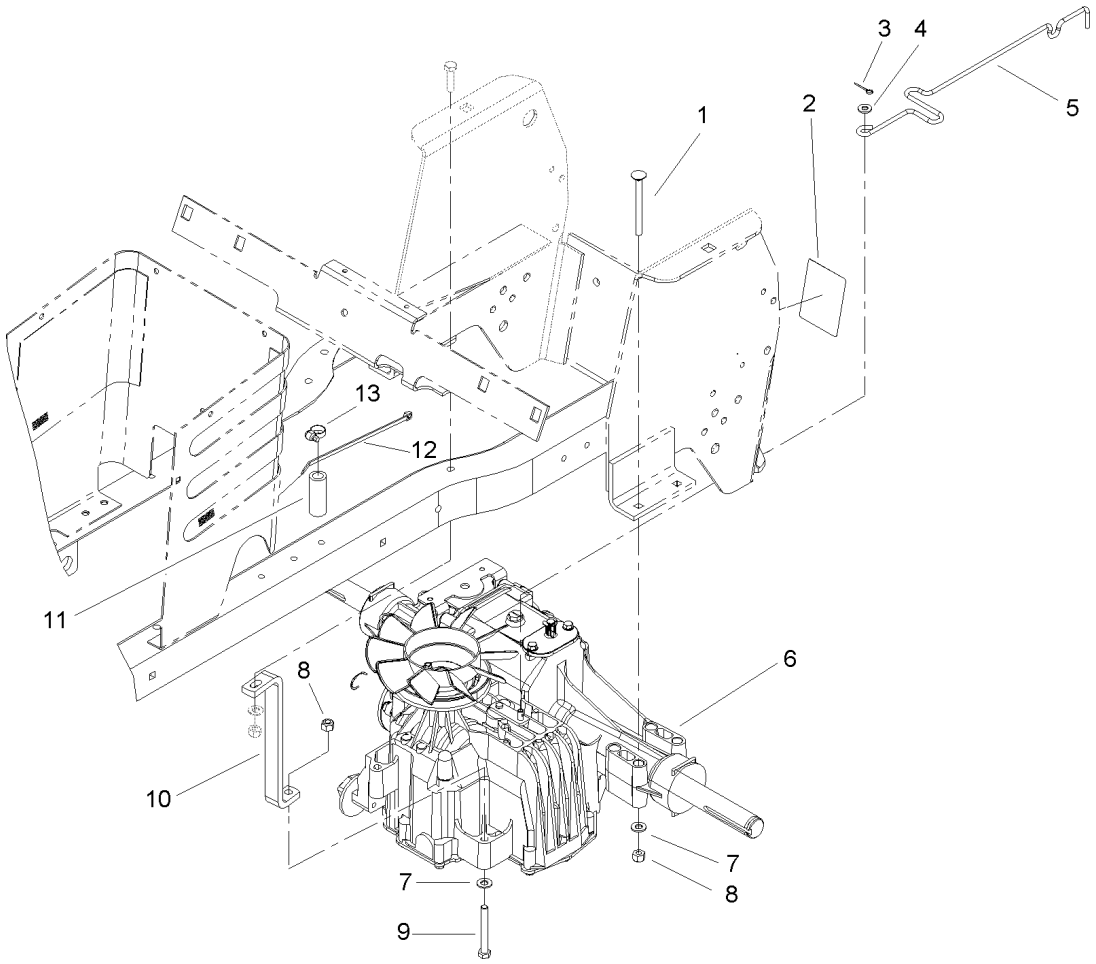
Ref	Part No.	Qty.	Description
1	92-6902	1	Pad-Pedal
2	107-3676-03	1	Hydro Pedal ASM
3	92-6903	1	Pad-Pedal
4	3256-24	5	Washer-Flat
5	92-7008	1	End-Rod, Female
6	106-9939	1	Spacer-Interlock
7	107-3674	1	Rod-Hydro, Front
8	323-11	1	Screw-HH
9	32144-70	1	Screw-HH
10	95-1504	1	Turnbuckle
11	107-3679	1	Rod-Hydro, Rear
12	3256-23	3	Washer-Flat
13	3272-6	3	Pin-Cotter
14	94-7582	1	Bolt-Shoulder
15	106-5579	1	Cruise Plate ASM
16	106-5577	1	Bell Crank Rod ASM
17	94-7575	1	Spacer-Cruise
18	100-6056	1	Arm-Control, Pin Damper
19	3296-20	2	Nut-Lock, NI
20	106-8247-03	1	Bracket-Damper
21	108881	1	Nut
22	100-6057	1	Pin-Damper Bracket
23	100-8732	1	Damper-Gas
27	94-4944	1	Shaft-Pedal Pivot

Ref	Part No.	Qty.	Description
28	3296-1	2	Nut-Lock, NI
29	106-4145	1	Switch-Adjustable
31	32105-29	2	Screw-SHWH
33	3220-3	1	Nut-Jam
34	106-8248	1	Nut-Jam
35	3218-3	1	Nut-Jam
36	76-1920	1	Sleeve-Bearing
37	92-6966	1	Spacer
38	302-26	1	Fitting-Grease
39	107-8453	1	Collar-Locking



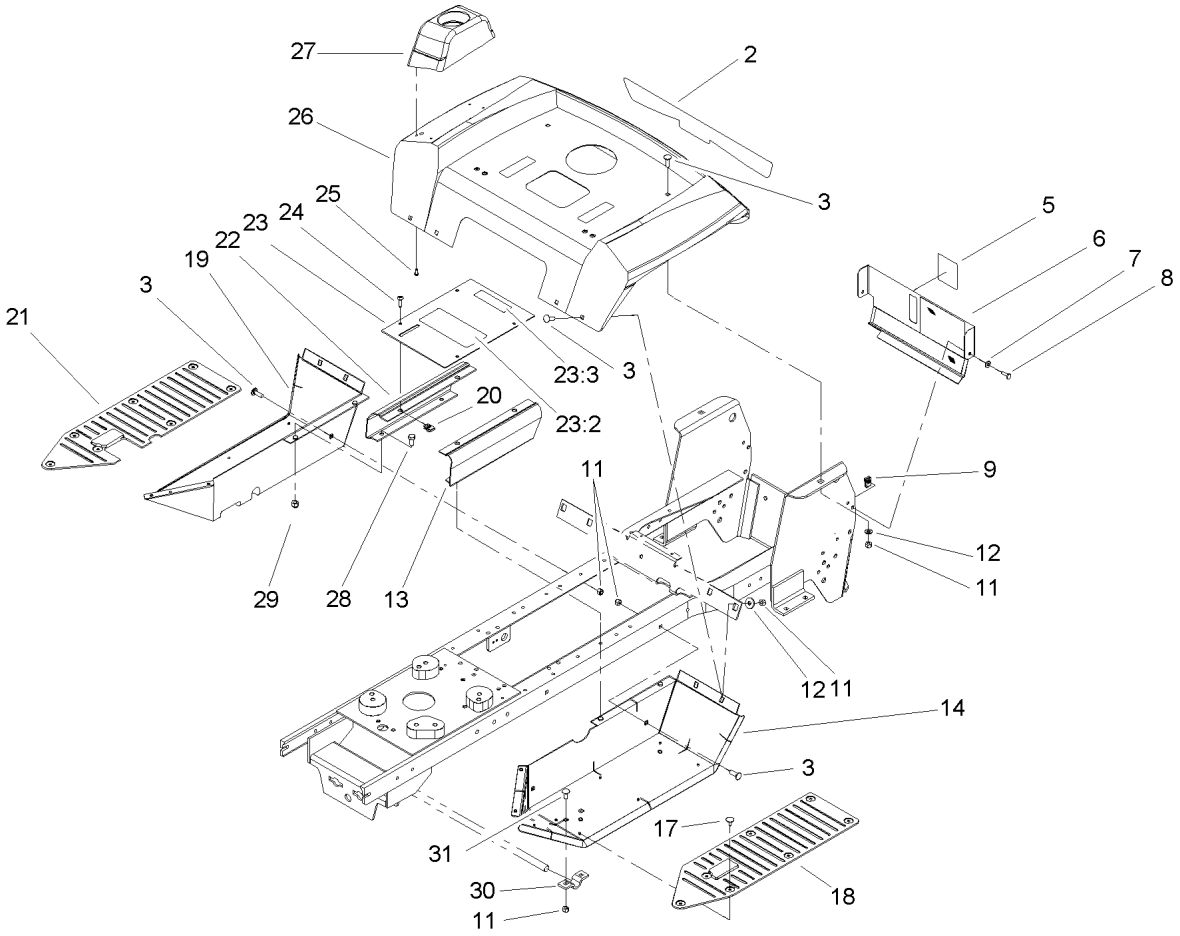
Frame Assembly

Ref	Part No.	Qty.	Description
1	322-5	2	Screw-HH
2	3256-23	1	Washer-Flat
3	3296-29	4	Nut-Lock, NI
4	106-5564-03	1	Support-Fender
5	322-6	2	Screw-HH
6	107-8451-03	1	Frame ASM
7	106-4074-03	1	Bracket-Support, Steering
8	32144-14	2	Screw-HWH
9	106-5573-03	1	Steering Bracket ASM
10	92-8747	2	Decal-Attach-A-Matic
11	2412-89	1	Clamp
12	32144-4	1	Screw-HWH



Hydro Transaxle Assembly

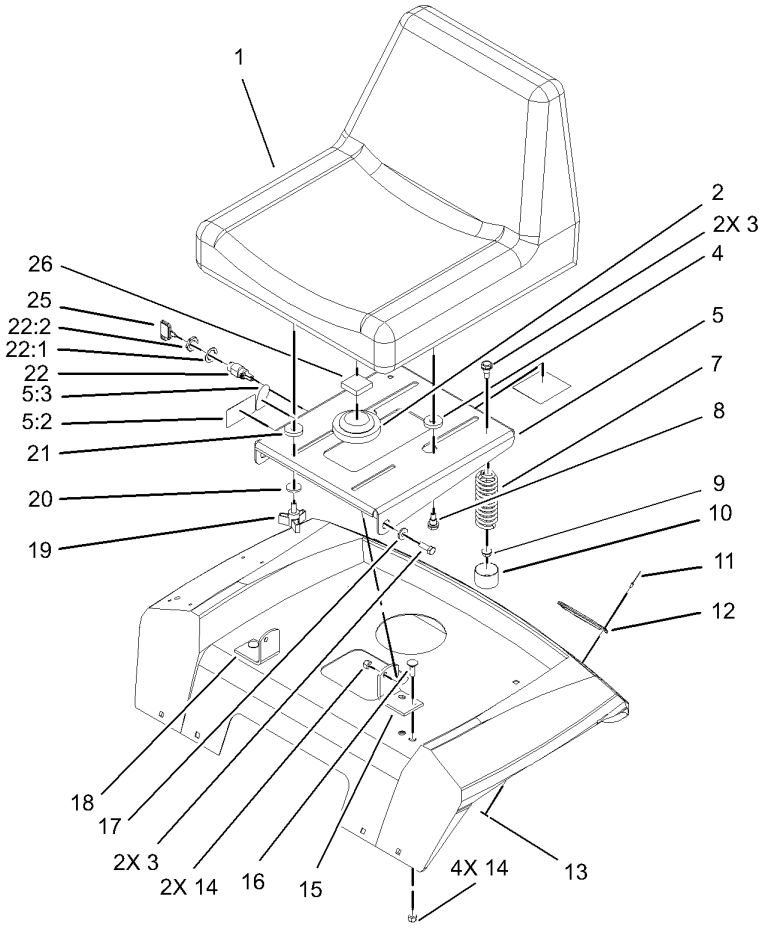
Ref	Part No.	Qty.	Description
1	3230-11	4	Screw-CARR
2	92-6726	1	Decal-Hydro Valve
3	3272-2	1	Pin-Cotter
4	3256-22	1	Washer-Flat
5	104-5037	1	Rod-Bypass
6	104-4310	1	Transaxle-Hydrostatic
7	3256-23	5	Washer-Flat
8	3296-29	5	Nut-Lock, NI
9	322-11	1	Screw-HH
10	100-1343-03	1	Strap-Torque
11	106-5588	1	Hose-Breather
12	614249	1	Strap-Tie
13	2412-119	1	Clamp-Worm



Fender and Footrest Assembly

Ref	Part No.	Qty.	Description
2	106-5845	1	Decal-Fender, Rear
3	3230-31	10	Screw-CARR
5	92-6727	1	Decal-Fuel Level
6	99-6765-03	1	Rear Panel ASM
7	3256-22	2	Washer-Flat
8	321-4	2	Screw-HH
9	609900	2	Nut-Speed
11	3296-29	14	Nut-Lock, NI
12	94-2869	6	Washer
13	106-5594-03	1	Channel-Saddle, LH
14	92-6746-01	1	Footrest-LH
17	3290-479	14	Fastener-Panel
18	92-6688	1	Footpad-LH
19	92-6747-01	1	Footrest-RH
20	107069	4	Clip
21	92-6687	1	Footpad-RH
22	106-5593-03	1	Channel-Saddle, RH
23	107-9213	1	Saddle Plate Decal ASM
23:2	93-0302	1	Decal-Danger
23:3	83-6620	1	Decal-Instruction
24	92-7020	4	Screw-HH
25	32144-20	4	Screw-Thread Forming
26	106-5583-01	1	Fender ASM
27	104-0838	1	Holder-Cup

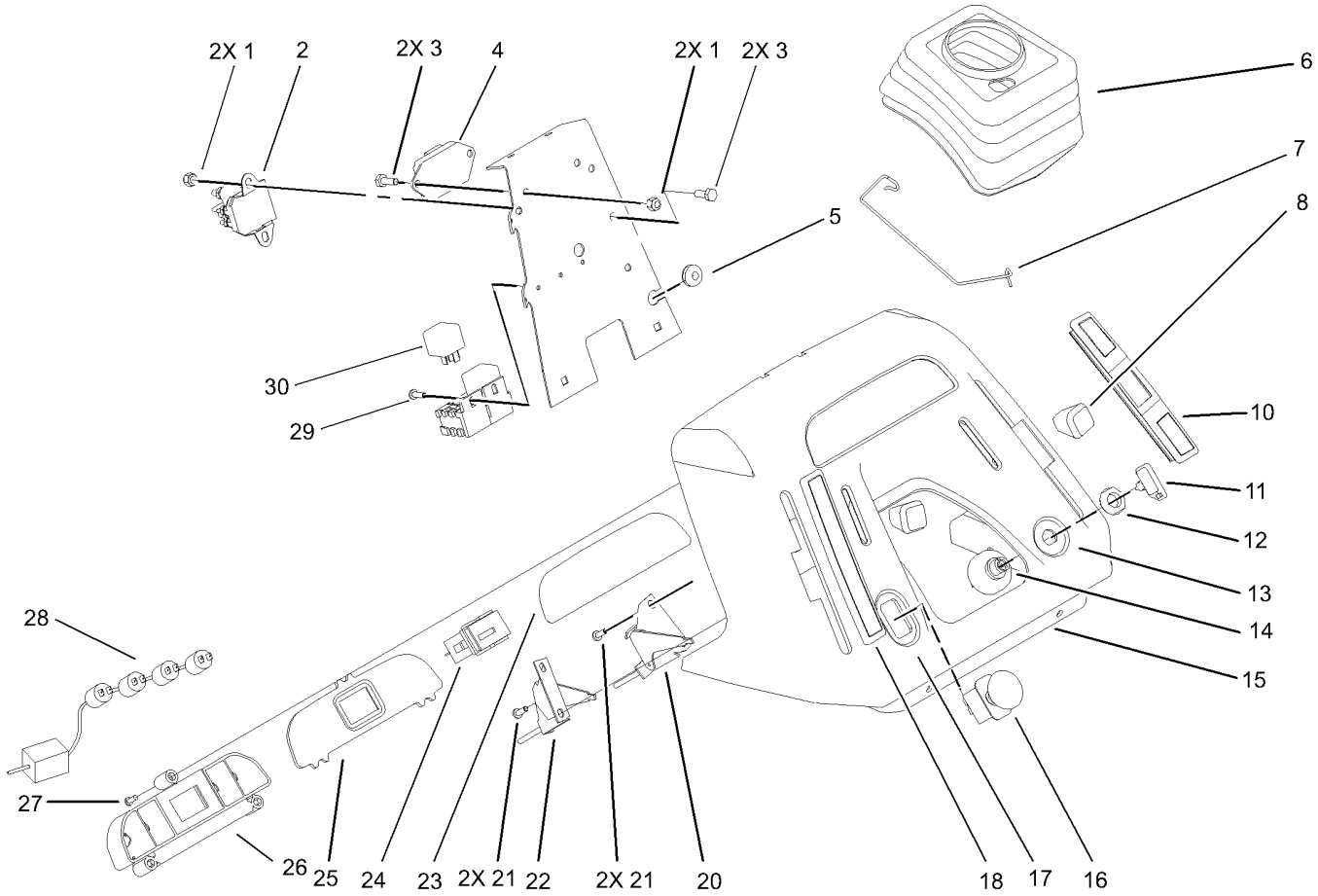
Ref	Part No.	Qty.	Description
28	323-4	4	Screw-HH
29	3296-39	4	Nut-Lock, NI
30	106288	2	Clamp
31	3230-1	4	Bolt-CARR



Seat Assembly

Ref	Part No.	Qty.	Description
1	104-2463	1	Seat-High Back
2	100-3524	1	Switch-Seat
3	322-5	4	Screw-HH
4	92-6750	2	Spacer-Nylon
5	104-5027	1	Support Seat ASM
5:2	99-2985	1	Danger-Decal
5:3	99-5339	1	Decal
7	92-7054	2	Spring-Compression
8	92-6986	2	Bolt-Shoulder
9	32128-25	2	Nut-HF
10	701178	2	Cap-Protector
11	3290-282	4	Rivet-Pop
12	106557	2	Reflector-Stick On
13	3256-49	4	Washer-Flat
14	3296-29	6	Nut-Lock, NI
15	79-0950-03	1	Bracket-Pivot, RH
16	3230-31	4	Screw-CARR
17	105503	2	Bushing
18	79-0970-03	1	Bracket-Pivot, LH
19	700806	2	Knob
20	94-2869	2	Washer
21	109989	2	Spacer-Nylon
22	46-5780	1	Switch-Starter
22:1	3254-5	1	Washer-Tooth

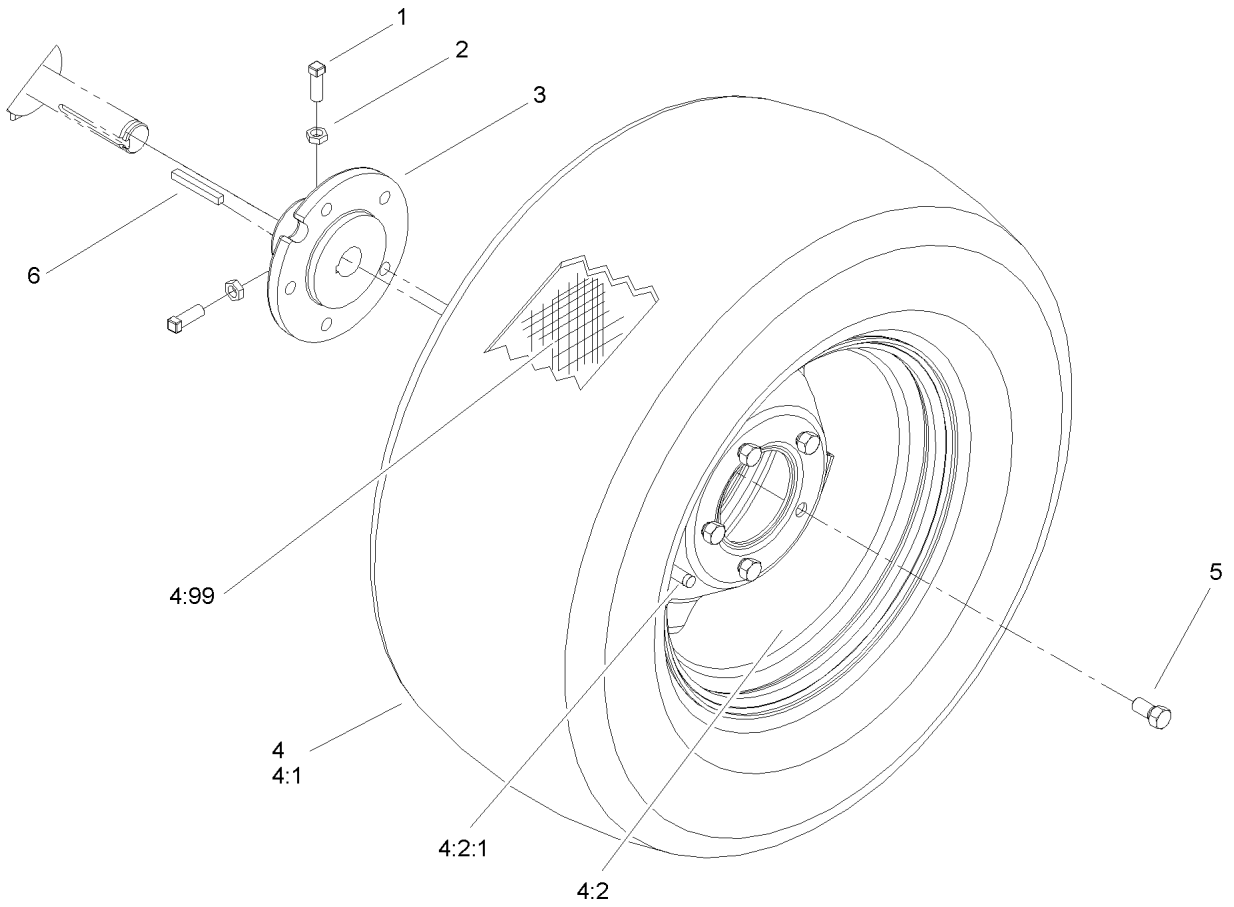
Ref	Part No.	Qty.	Description
22:2	218-461	1	Nut-HH
25	62-7770	1	Key-Ignition
26	104-2488	1	Foam-Switch, Seat



Dash Assembly

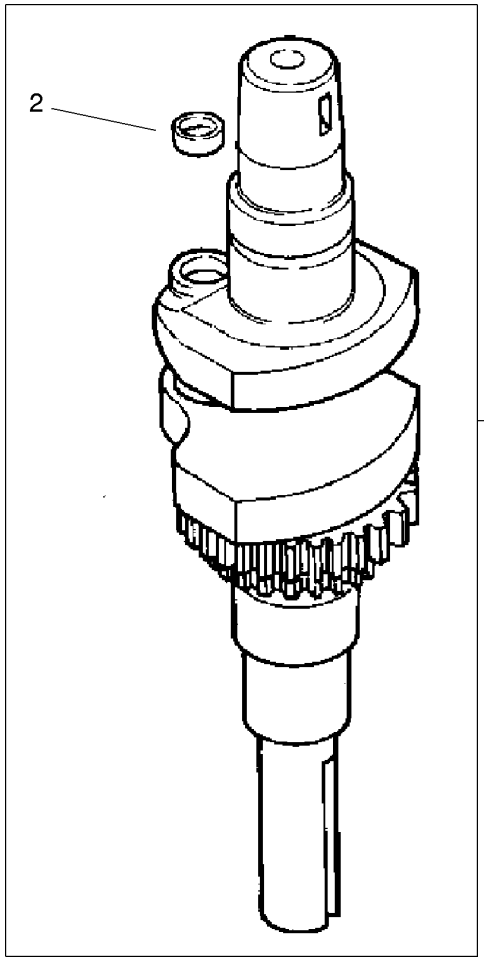
Ref	Part No.	Qty.	Description
1	3296-42	4	Nut-Lock, NI
2	106-8245	1	Solenoid
3	321-4	4	Screw-HH
4	99-3701	1	Module-Clutch
5	237-141	1	Grommet-Rubber
6	92-6680	1	Boot-Steering
7	94-2966	1	Clip-Boot
8	66-0120	2	Knob
10	92-6796	1	Cover-Slot RH
11	62-7770	1	Key-Ignition
12	700919	1	Nut
13	92-6721	1	Decal-Throttle, Ignition
14	92-6785	1	Switch-Ignition
15	94-1894	1	Dash
16	93-9998	1	Switch-PTO
17	92-6720	1	Decal-Pto/choke
18	92-6797	1	Cover-Slot, LH
20	92-6782	1	Control-Throttle
21	32144-32	4	Screw
22	92-6781	1	Control-Choke
23	99-8038	1	Decal-Lens, Dash
24	94-4208	1	Hourmeter
25	92-6705	1	Lens-Dash
26	92-6732	1	Housing-Light, Indicator

Ref	Part No.	Qty.	Description
27	94-6961	3	Screw
28	99-8066	1	Harness-Lamp
29	32144-8	2	Screw-HH
30	98-7249	2	Relay



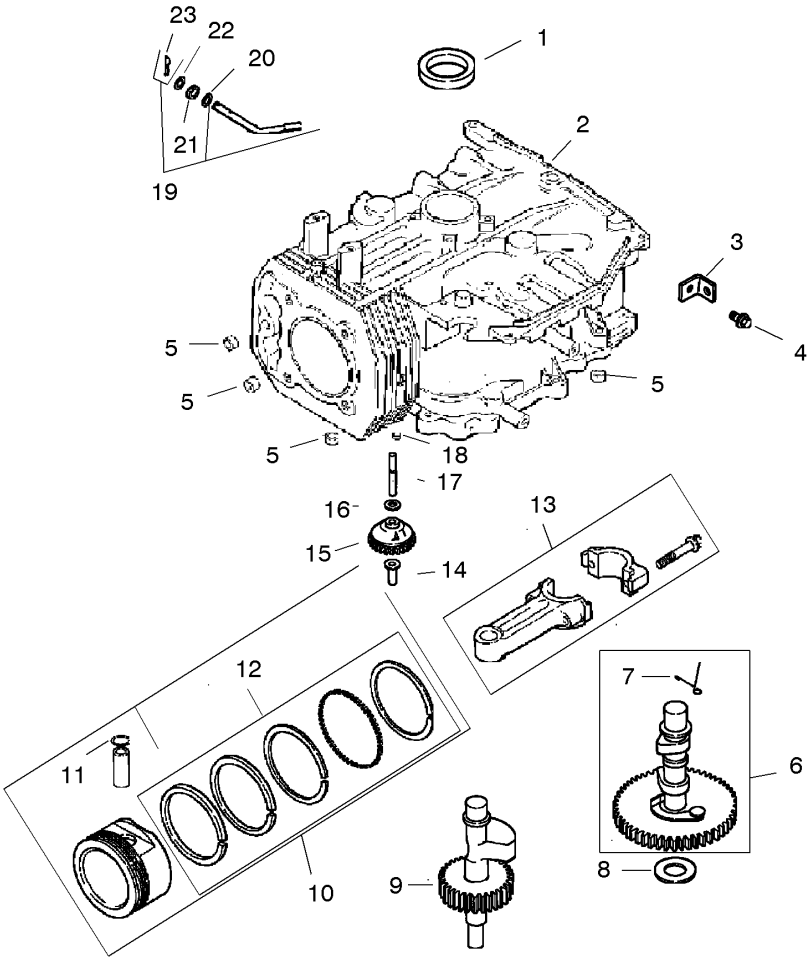
Rear Wheel Assembly

Ref	Part No.	Qty.	Description
1	3243-5	4	Screw-Set, SQH
2	3218-3	4	Nut-Jam
3	93-3659-03	2	Hub-Wheel
4		2	Rear Wheel And Tire ASM
4:1	99-2334	1	Tire
4:2	78-1221	1	Wheel
4:2:1	5108	1	Valve
4:99	7007	1	Tube-Inner
5	83-2720	10	Bolt-Lug
6	5-1336	2	Key-Square



Crankshaft Assembly
Kohler CV460S-26518

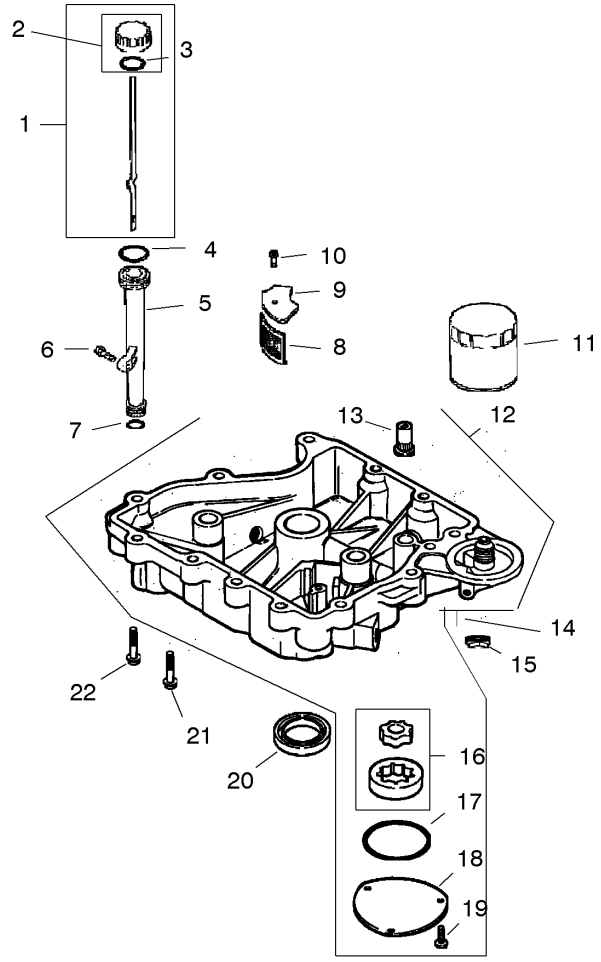
Ref	Part No.	Qty.	Description
❸1	12 014 67-S	1	Crankshaft (Includes 2)
❸2	25 139 27-S	1	Plug, Cup



Crankcase Assembly
Kohler CV460S-26518

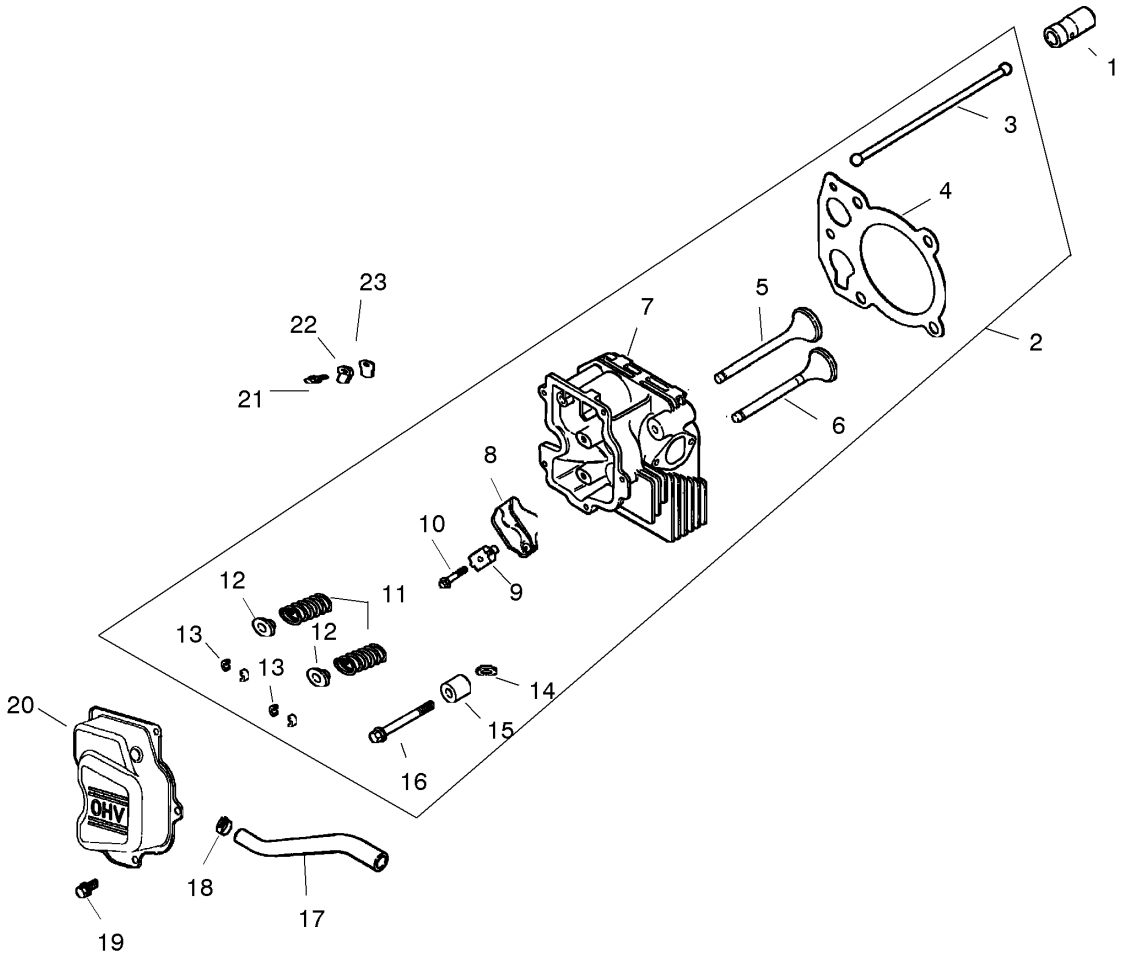
Ref	Part No.	Qty.	Description
❸1	12 032 03-S	1	Seal-Oil (Pto End)
❸2		1	Crankcase (Use: Short Block Or Miniblock)
❸3	12 445 02-S	1	Strap-Lifting
❸4	M-839025-S	1	Screw-Hf, M8x1.25x25
❸5	24 380 13-S	4	Pin-Locating
❸6	12 010 31-S	1	Camshaft ASM (Includes 7)
❸7	12 089 31-S	1	Spring-Actuating
❸8	12 422 08-S	1	Shim-Camshaft, Blue
❸	12 422 09-S	1	Shim-Camshaft, Red
❸	12 422 10-S	1	Shim-Camshaft, Yellow
❸	12 422 11-S	1	Shim-Camshaft, Green
❸	12 422 12-S	1	Shim-Camshaft, Gray
❸	12 422 13-S	1	Shim-Camshaft, Black
❸	12 422 07-S	1	Shim-Camshaft, White
❸9	12 144 28-S	1	Shaft, Balance
❸10	12 874 01-S	1	Piston W/ring Set (Std.) (Includes 11, 12)
❸	12 874 10-S	1	Piston W/ring Set (.08)
❸	12 874 02-S	1	Piston W/ring Set (.25)
❸	12 874 03-S	1	Piston W/ring Set (.50)
❸11	12 018 02-S	2	Retainer-Pin, Piston (2)
❸12	12 108 01-S	1	Ring Set (Std. And .08)
❸	12 108 02-S	1	Ring Set (.25)

Ref	Part No.	Qty.	Description
❸	12 108 03-S	1	Ring Set (.50)
❸13	12 067 11-S	1	Connecting Rod (Std.)
❸	12 067 12-S	1	Connecting Rod (.25)
❸14	12 380 01-S	1	Pin-Regulating, Governor
❸15	12 043 05-S	1	Gear-Governor
❸16	M-631005-S	1	Washer-Plain, 6mm
❸17	12 144 02-S	1	Shaft-Gear, Governor
❸18	52 139 09-S	1	Plug-Cup
❸19	12 755 64-S	1	Kit, Governor Cross Shaft W/clip (Includes 23)
❸20	X-25-102-S	1	Washer-Plain, 1/4in
❸21	12 032 01-S	1	Seal-Cross Shaft, Governor
❸22	M-631015-S	1	Washer-Plain, 6mm
❸23	12 154 05-S	1	Clip-Pin, Hitch



Oil Pan / Lubrication Assembly
Kohler CV460S-26518

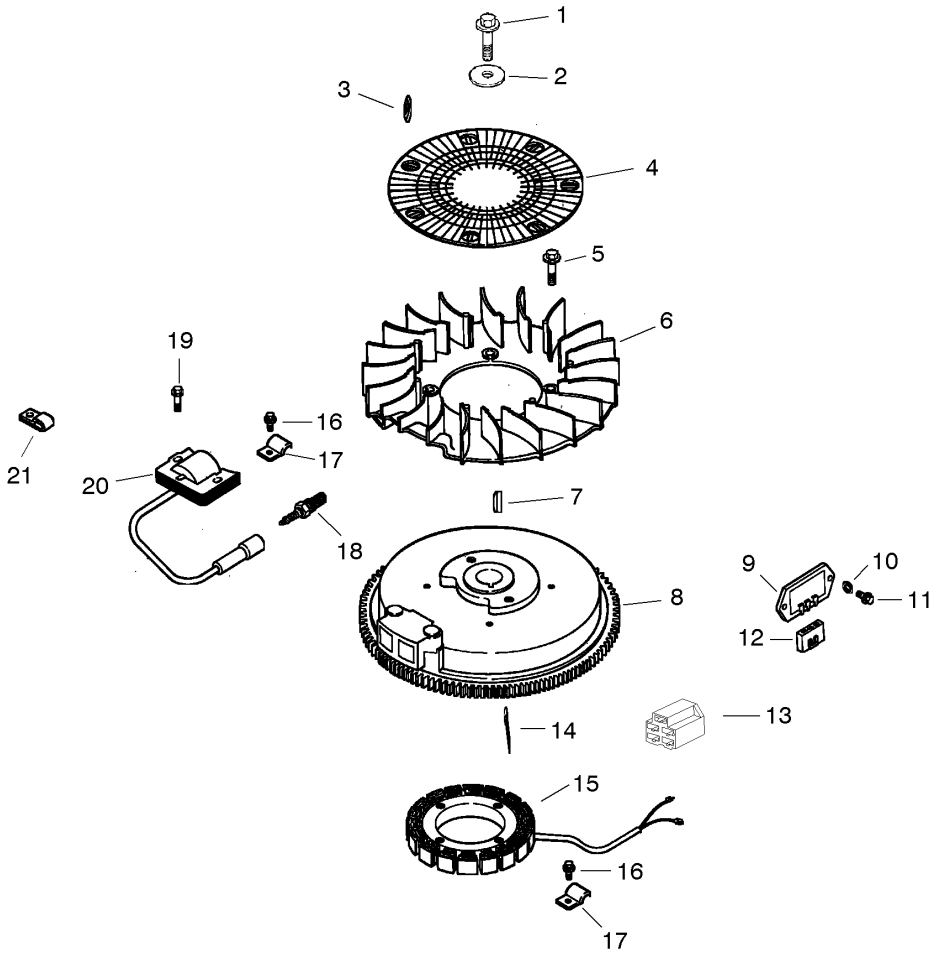
Ref	Part No.	Qty.	Description
❸1	12 038 01-S	1	Dipstick ASM (Includes 2, 3)
❸2	25 755 13-S	1	Kit, Oil Fill Cap (Includes 3)
❸3	25 153 02-S	1	O Ring-Dipstick
❸4	12 153 02-S	1	O Ring-Oil Fill Tube, Upper
❸5	12 123 04-S	1	Tube-Fill, Oil
❸6	M-645025-S	1	Screw-Hf, M6x1.0x20
❸7	12 153 01-S	1	O Ring-Oil Fill Tube, Lower
❸8	25 162 07-S	1	Screen-Pickup, Oil
❸9	12 096 03-S	1	Cover-Screen, Oil Pickup
❸10	M-545016-S	1	Screw-Hf, M5x0.8x16
❸11	12 050 01-S	1	Filter, Oil
❸12	12 199 50-S	1	Pan Asm, Oil (Includes 13, 16-19)
❸13	25 462 09-S	1	Valve-Relief, Oil Pressure
❸14	25 139 52-S	1	Plug-Pipe, 1/8in Square Head
❸15	25 139 57-S	2	Plug-Pipe, 3/8in Square Head
❸16	12 393 01-S	1	Oil Pump ASM
❸17	12 153 06-S	1	O Ring-Pump Cover, Oil
❸18	12 096 34-S	1	Cover-Pump, Oil
❸19	M-545016-S	3	Screw-Hf, M5x0.8x16
❸20	12 032 03-S	1	Seal-Oil (Pto End)
❸21	24 086 16-S	11	Screw-Hf, M8x1.25x45
❸22	24 086 17-S	1	Screw-Hf, M8x1.25x45



Head / Valve / Breather Assembly
Kohler VS460S-26518

Ref	Part No.	Qty.	Description
❸1	25 351 01-S	2	Lifter-Valve
❸2	12 755 97-S	1	Kit, Cylinder Head (Includes 3-17, Carburetor Gasket (2), Air Cleaner Base Gasket, Exhaust Manifold Gasket)
❸3	12 411 05-S	2	Rod, Push
❸4	12 041 08-S	1	Gasket, Cylinder Head
❸5	12 017 01-S	1	Valve-Intake (Std.)
❸6	12 016 01-S	1	Valve-Exhaust (Std.)
❸7	12 318 50-S	1	Cylinder Head
❸8	25 186 01-S	2	Arm-Rocker
❸9	12 599 03-S	2	Pivot-Arm, Rocker
❸10	M-640034-S	2	Screw-Hf, M6x1.0x34
❸11	12 089 34-S	2	Spring-Valve
❸12	12 173 01-S	2	Cap-Spring, Valve
❸13	12 755 03-S	2	Retainer Kit
❸14	12 468 05-S	1	Washer-Plain, 13/32in
❸15	12 112 13-S	1	Spacer-Exhaust Port, Head Bolt
❸16	20 086 02-S	5	Screw-Hf, M10x1.5x81
❸17	12 326 18-S	1	Hose-Breather
❸18	25 237 14-S	1	Clamp-Hose, 11/16in
❸19	M-645016-S	5	Screw-HF
❸20	12 096 47-S	1	Cover-Valve
❸21	M-545010-S	1	Screw-Hf, M5x0.8x10
❸22	12 018 01-S	1	Retainer, Breather Reed

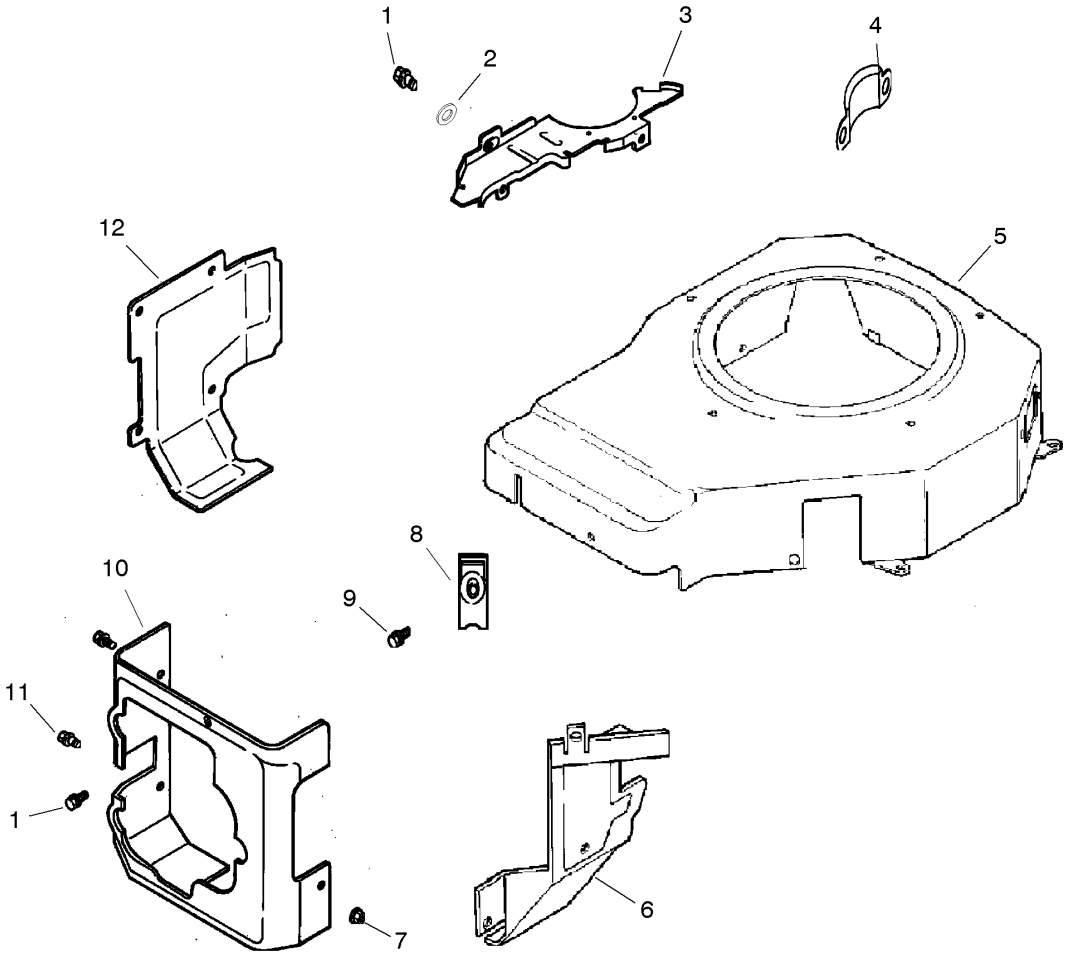
Ref	Part No.	Qty.	Description
❸23	12 402 02-S	1	Reed-Breather
❶❸	12 017 02-S	1	Valve-Intake (.25)
❶❸	12 016 02-S	1	Valve-Exhaust (.25)
❶❸	12 041 01-S	2	Gasket-Carburetor
❶❸	12 041 02-S	1	Gasket-Cleaner, Air
❶❸	12 041 03-S	1	Gasket-Manifold, Exhaust



Ignition / Electrical Assembly
Kohler CV460S-26518

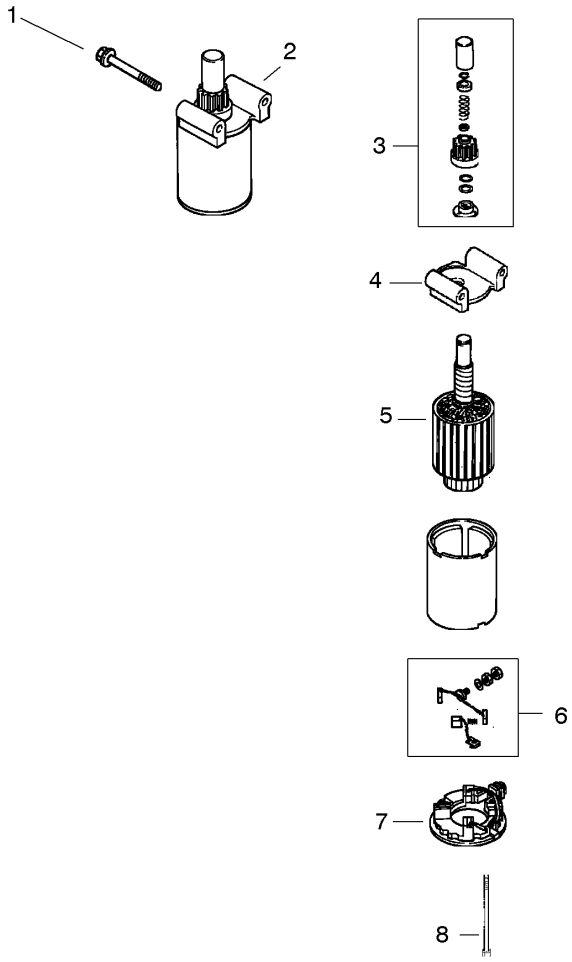
Ref	Part No.	Qty.	Description
❸1	12 086 14-S	1	Screw-Hf, M10x1.5x46
❸2	12 468 03-S	1	Washer-Plain, 3/8in
❸3	24 018 03-S	3	Retainer-Screen, Grass
❸4	24 162 03-S	1	Screen-Grass
❸5	25 086 47-S	4	Bolt, Shoulder M6x1.0x25
❸6	12 157 06-S	1	Fan
❸7	X-42-15-S	1	Key
❸8	12 025 15-S	1	Flywheel
❸9	41 403 09-S	1	Rectifier-Regulator
❸10	X-22-11-S	2	Washer-Lock, 1/4in
❸11	12 086 42-S	2	Screw, Hex. Flange M6x1.0x16
❸12	236602-S	1	Connector
❸13	48 155 01-S	1	Connector (5 Contact)
❸14	M-548025-S	2	Screw-Hex. Cap, M5x0.8x25
❸15	237878-S	1	Kit, Stator (Includes Terminal 25 452 01-S)
❸16	M-545010-S	2	Screw-Hf, M5x0.8x10
❸17	X-728-1-S	2	Clip-Cable
❸18	12 132 02-S	1	Spark Plug
❸19	M-545020-S	2	Screw-Hf, M5x0.8x20
❸20	12 584 04-S	1	Module-Ignition
❸21	12 154 07-S	2	Clip
❶❸	25 452 01-S	2	Terminal

Ref	Part No.	Qty.	Description
❶❸	12 518 01-S	1	Lead-White (19in 18 Gauge - Fully Insulated Female Terminal And Uninsulated Female Terminal)
❶❸	24 518 12-S	1	Lead-Black (6in 12 Gauge – Insulated Grip Barrel Eyelet Terminal)
❶❸	25 518 05-S	1	Lead-Red (20in 18 Gauge - Uninsulated Female Terminals)



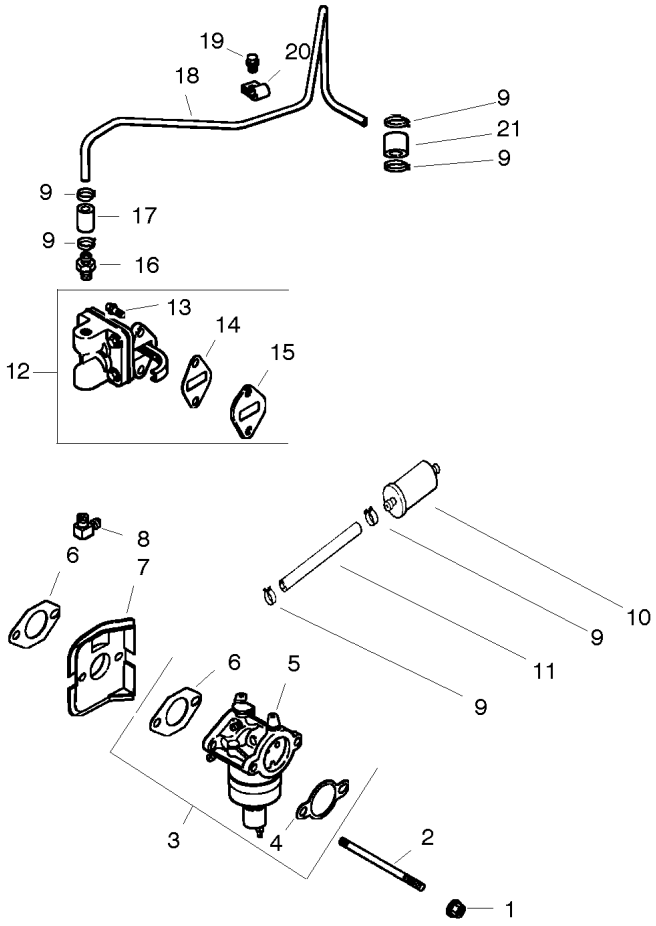
Blower Housing Assembly
Kohler CV460S-26518

Ref	Part No.	Qty.	Description
❸1	M-545010-S	6	Screw-Hf, M5x0.8x10
❸2	24 468 10-S	1	Washer, Plain 1/4
❸3	12 146 07-S	1	Plate-Housing, Blower
❸4	24 096 05-S	1	Cover, Pinion
❸5	12 027 55-S	1	Housing, Blower
❸6	12 063 18-S	1	Baffle, Intake Side
❸7	M-541050-S	1	Nut-Hex. Flange, M5x0.8x50
❸8	25 154 02-S	3	Clip, Mounting
❸9	M-645016-S	2	Screw-HF
❸10	12 063 20-S	1	Baffle, Cylinder Head
❸11	12 086 37-S	3	Screw, Captive Washer M5x0.8x20
❸12	12 063 19-S	1	Baffle-Cylinder



Starter Assembly
Kohler CV460S-26518

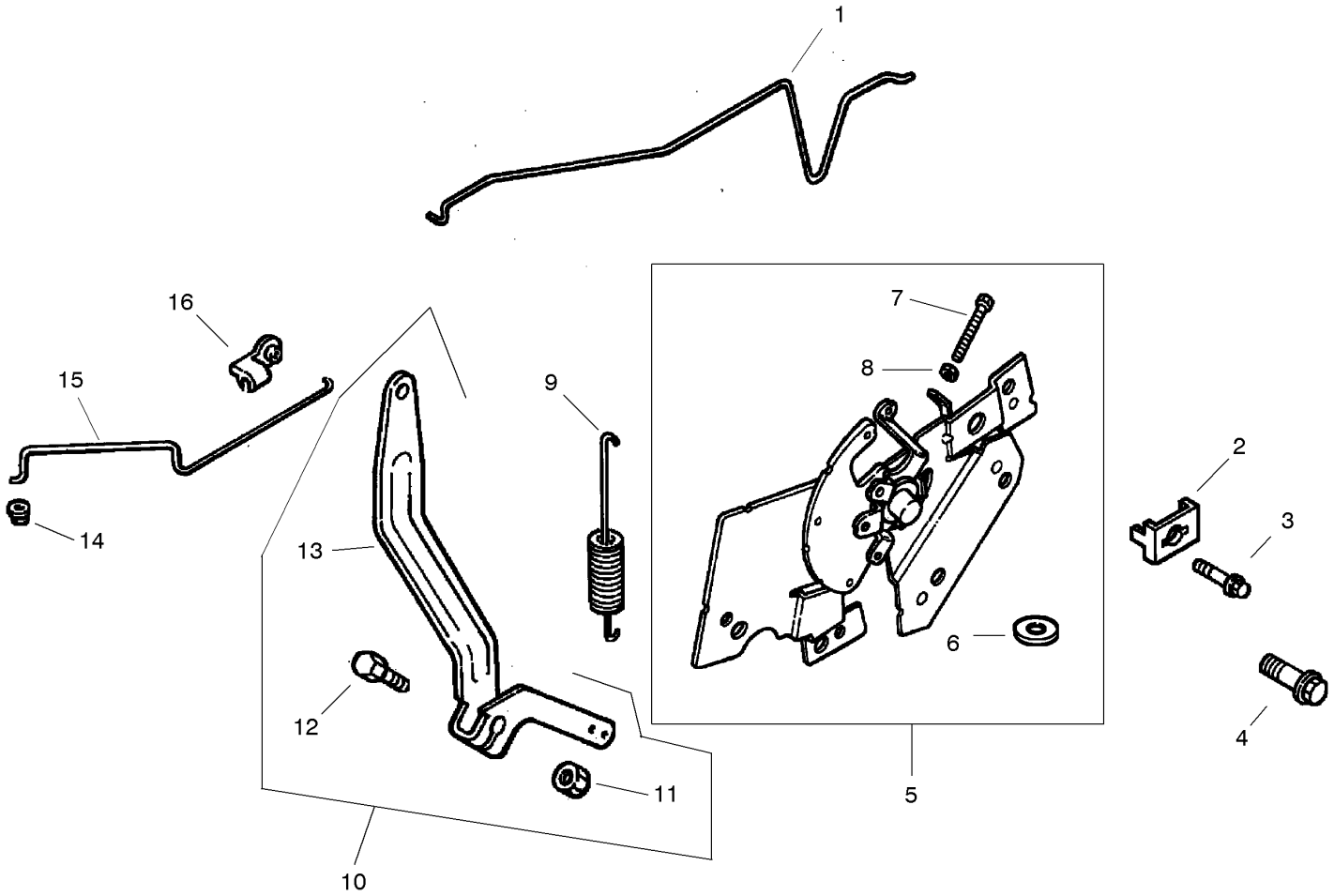
Ref	Part No.	Qty.	Description
❸1	M-839070-S	2	Screw-Hf, M8x1.25x70
❸2	12 098 22-S	1	Starter ASM (Includes 3-8)
❸3	12 755 53-S	1	Drive Kit
❸4	12 227 19-S	1	Cap-End, Drive
❸5	12 170 05-S	1	Armature
❸6	12 221 01-S	1	Brush ASM
❸7	12 227 13-S	1	Commutator, End Cap
❸8	12 211 01-S	2	Bolt



Fuel System Asembly
Kohler Cv460S-26518

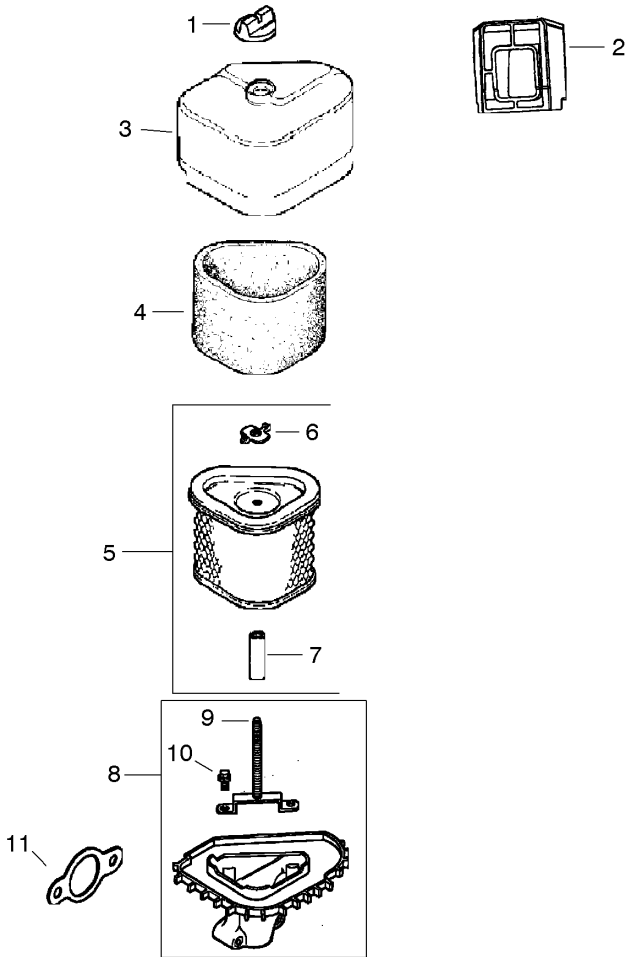
Ref	Part No.	Qty.	Description
1	M-641060-S	2	Nut-Hf, M6x1.0
2	M-629116-S	2	Stud-M6x1.0x116
3	12 853 131-S	1	Kit, Carburetor W/gaskets (Includes 4, 5, 6 [qty. 1], Terminal 25 452 20-S, & Tie 12 454 03-S)
4	12 041 02-S	1	Gasket-Cleaner, Air
5	12 053 131	1	Carburetor ASM
		0	(For Information Only Not Available Separately) (Service With Kits: 12 757 02-S, 1275703-S, 12 757 33-S, And 12 757 37-S)
6	12 041 01-S	2	Gasket-Carburetor
7	12 265 06-S	1	Deflector, Heat
8	25 155 02-S	1	Connector, 90°
9	25 237 14-S	6	Clamp-Hose, 11/16in
10	25 050 07-S	1	Filter, Fuel
11	25 353 02-S	1	Line, Fuel 3in
12	12 559 01-S	1	Kit, Fuel Pump (Includes 13-15)
13	M-645020-S	2	Screw-Hex. Flange, M6x1.0x20
14	25 041 09-S	2	Gasket, Fuel Pump
15	12 112 05-S	1	Spacer, Fuel Pump
16	25 326 03-S	1	Connector, Straight Hose
17	12 353 01-S	1	Line, Fuel 1-1/4in
18	12 123 19-S	1	Line, Fuel - Metal
19	M-545010-S	1	Screw-Hf, M5x0.8x10

Ref	Part No.	Qty.	Description
20	12 154 01-S	1	Clamp, Fuel Line
21	41 353 18-S	1	Line Fuel 2-1/2in
	12 757 02-S	1	Float Kit
	12 757 03-S	1	Carburetor Repair Kit
	12 757 33-S	1	Solenoid Repair Kit
	12 757 37-S	1	Bowl Replacement Kit
	12 518 24-S	1	Lead, Red (20" - 18 Gauge - Insulated Socket And Uninsulated Push On Tab Terminals)
	12 454 03-S	3	Tie, Wire
	M-561010-S	1	Screw, Thread Forming M5x0.8x10
	X-22-11-S	1	Washer-Lock, 1/4in



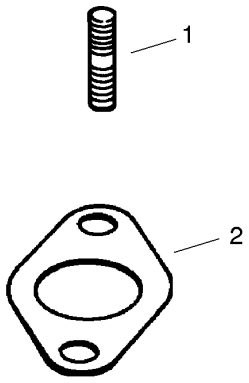
Engine Control Assembly
Kohler CV460S-26518

Ref	Part No.	Qty.	Description
❸1	12 079 11-S	1	Linkage, Choke
❸2	12 237 01-S	2	Clamp-Cable
❸3	M-545016-S	2	Screw-Hf, M5x0.8x16
❸4	M-664020-S	2	Screw-Lobed Socket, M6x1.0x20
❸5	12 536 02-S	1	Control, Speed ASM (Includes 6-8)
❸6	230293-S	1	Spacer, Shim (.005)
❸7	M-401030-S	1	Screw-Hex. Cap, M4x0.7x30
❸8	M-446030-S	1	Nut-Hex, M4x0.7
❸9	52 089 07-S	1	Spring, Governor
❸10	12 755 83-S	1	Governor Lever Kit (Includes 11-13)
❸11	12 100 07-S	1	Nut-Hf, 1/4-20
❸12	52 211 04-S	1	Bolt-Head, Round
❸13	12 090 28-S	1	Lever-Governor
❸14	25 158 08-S	1	Bushing-Retaining, Linkage
❸15	12 079 10-S	1	Linkage, Throttle
❸16	25 158 11-S	1	Bushing-Linkage, Throttle



Air Intake / Filtration Assembly
Kohler CV460S-26518

Ref	Part No.	Qty.	Description
❸1	25 341 03-S	1	Knob-Cover
❸2	12 281 02-S	1	Duct-Air
❸3	12 096 44-S	1	Cover-Cleaner, Air
❸4	12 083 12-S	1	Element-Precleaner
❸5	12 083 10-S	1	Element, Air Cleaner (Includes 6,7)
❸6	12 100 01-S	1	Nut-Wing
❸7	12 032 11-S	1	Seal
❸8	12 094 14-S	1	Base, Air Cleaner (Includes 9,10)
❸9	12 072 04-S	1	Stud-M6x1.0x66
❸10	12 086 01-S	2	Screw-Hi-Lo Thread Forming, No.10
❸11	12 041 02-S	1	Gasket-Cleaner, Air
❶❸	12 113 04-S	1	Decal-Cleaner, Air



Exhaust Assembly
Kohler CV460S-26518

Ref	Part No.	Qty.	Description
❸1	25 072 04-S	2	Stud-M8x1.25x33
❸2	12 041 03-S	2	Gasket-Manifold, Exhaust
❸3	12 126 87-S	1	Bracket, Lifting Strap
❸4	M-645020-S	1	Screw-Hex. Flange, M6x1.0x20
❶❸	12 522 54	1	Short Block
❶❸	12 755 93-S	1	Gasket Set

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