Form No. 3374-961 Rev D

TORO®

Count on it.

Parts Catalog

Workman® HDX-D Utility Vehicle with Bed

Model No. 07385TC—Serial No. 313000001 and Up

Register at www.Toro.com.
Original Instructions (EN)

CE

3374-961 D

Ordering Replacement Parts

To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1,6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustration and in parts lists.

Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

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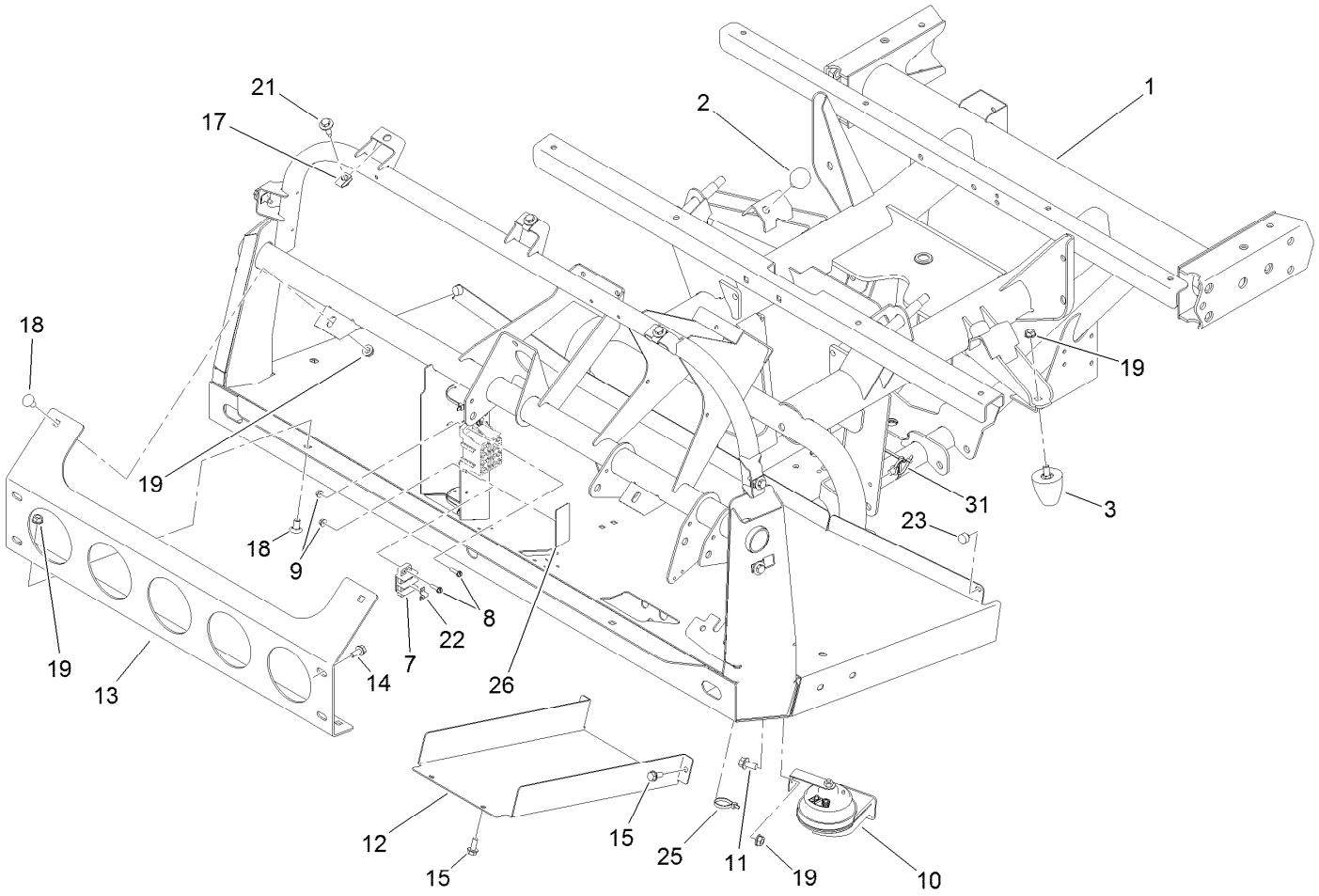
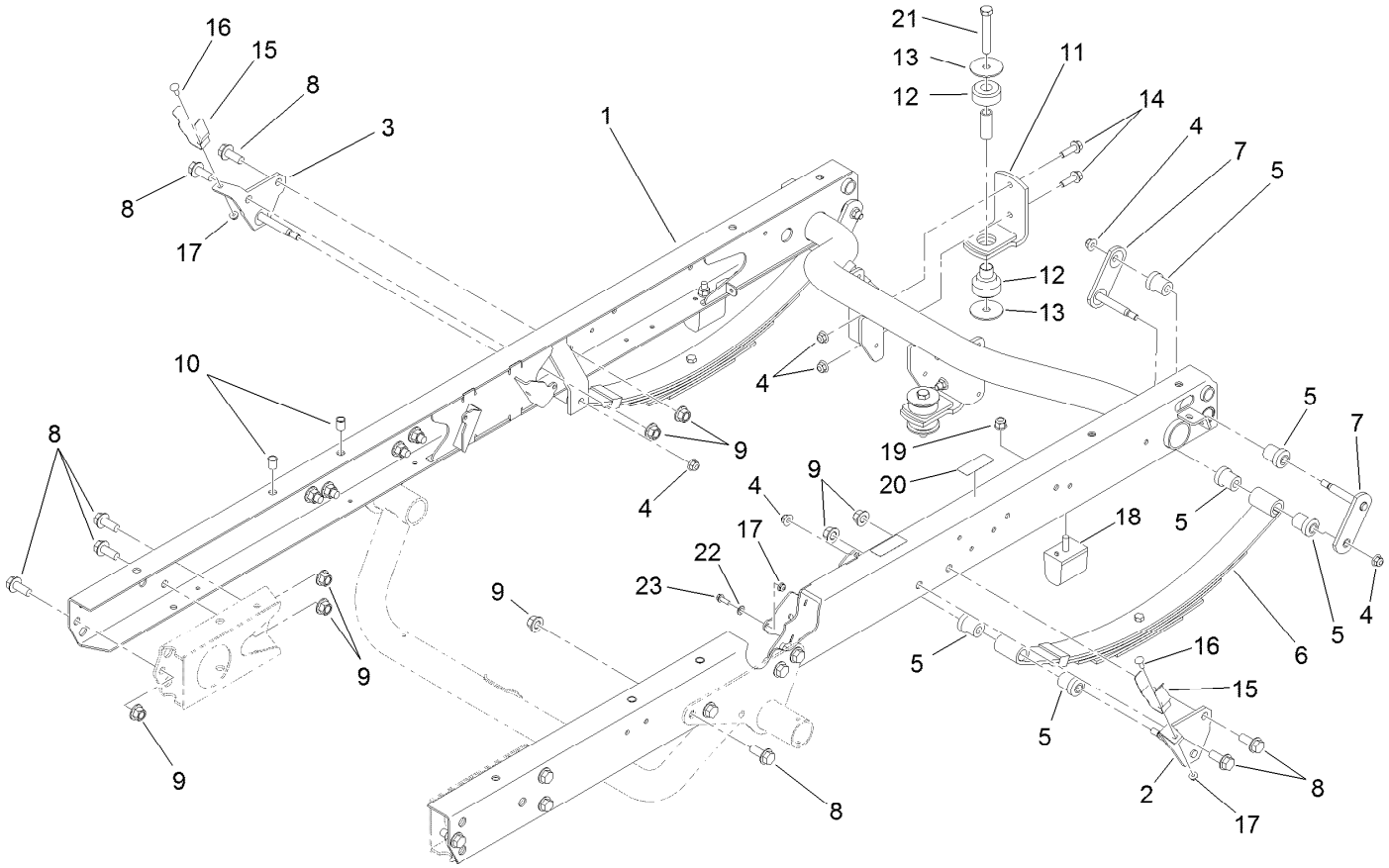


Front Frame Assembly

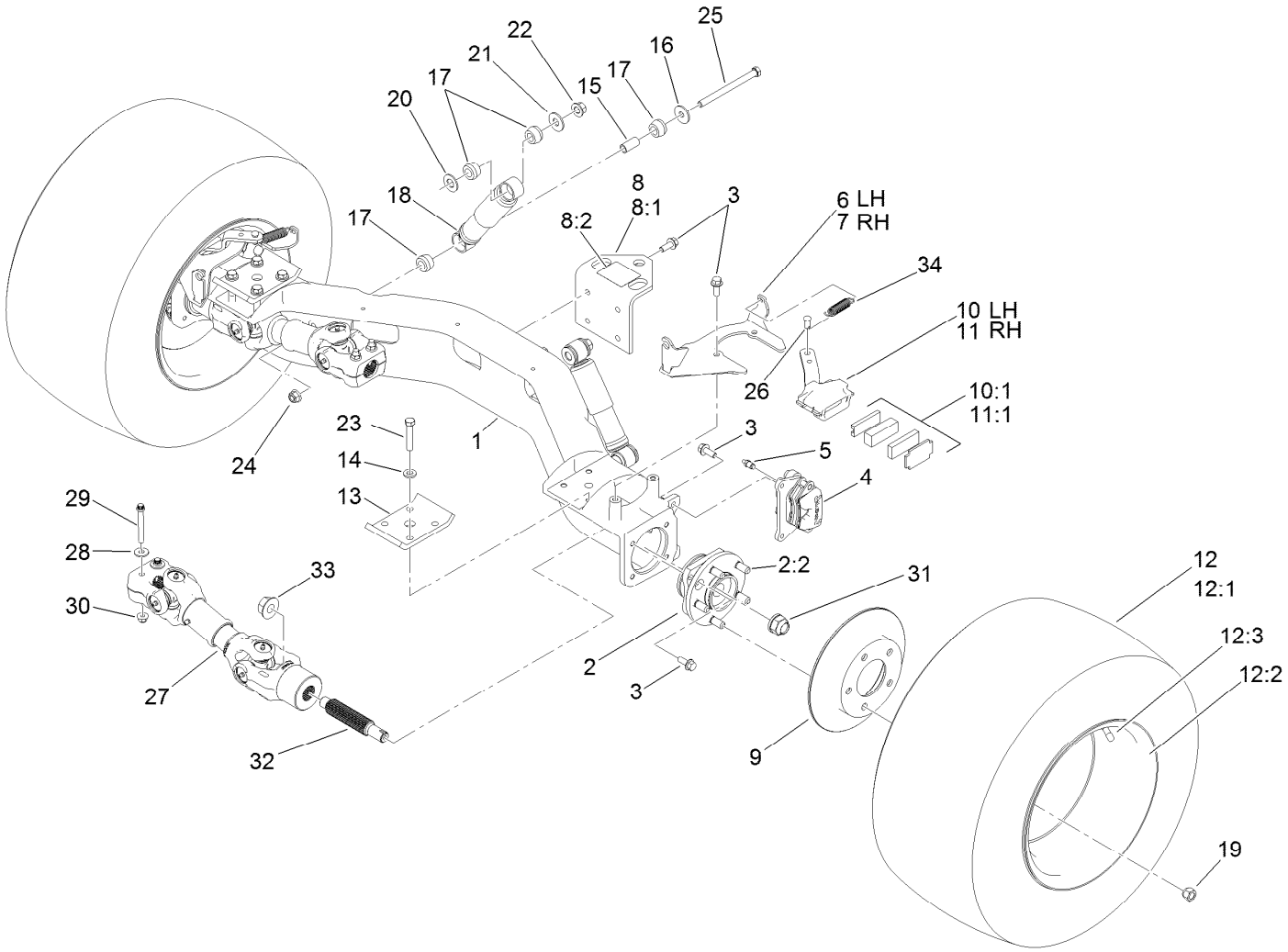
Ref.	Part Number	Qty.	Description
1	120-5083-03	1	Frame-Front
2	87-2440	2	Bumper-Rubber
3	26-0071	2	Snubber-Rubber
7	42862	1	Block-Terminal, Ground
8	32105-13	6	Screw-HWH
9	3290-148	6	Nut-HF
10	110-2594	1	Horn
11	3234-1	1	Screw-HHF
12	106-2427-03	1	Cover
13	114-8272-03	1	Bracket-Bumper
14	3234-5	4	Screw-HHF
15	32144-11	4	Screw-HWH
17	94-2413	7	Nut-U
18	3231-21	4	Screw-CARR
19	3290-357	7	Nut-HSF
21	114-8418	7	Screw-HWH, Sems
22	42863	1	Strip-Jumper
23	107-8042	2	Bumper-Rubber
25	3290-379	8	Tie-Cable
26	115-7813	1	Decal-Fuse
31	32180-030	2	Clip-Tie



Rear Frame and Suspension Assembly

Ref.	*Part Number*	*Qty.*	*Description*
1	115-2255-03	1	Frame-Rear
2	87-3960	1	Mount-Spring, LH
3	87-3940	1	Mount-Spring, RH
4	104-8301	10	Nut-HF, NI
5	87-4760	12	Bushing-Rubber
6	87-1490	2	Spring-Leaf, Rear
7	87-3980	4	Shackle ASM
8	3234-38	18	Screw-HHF
9	99-5107	18	Nut-HF Nylock
10	32148-9	4	Nut-Clinch
11	87-5800-03	2	Mount-Transaxle
12	106-7865	2	Mount-Engine

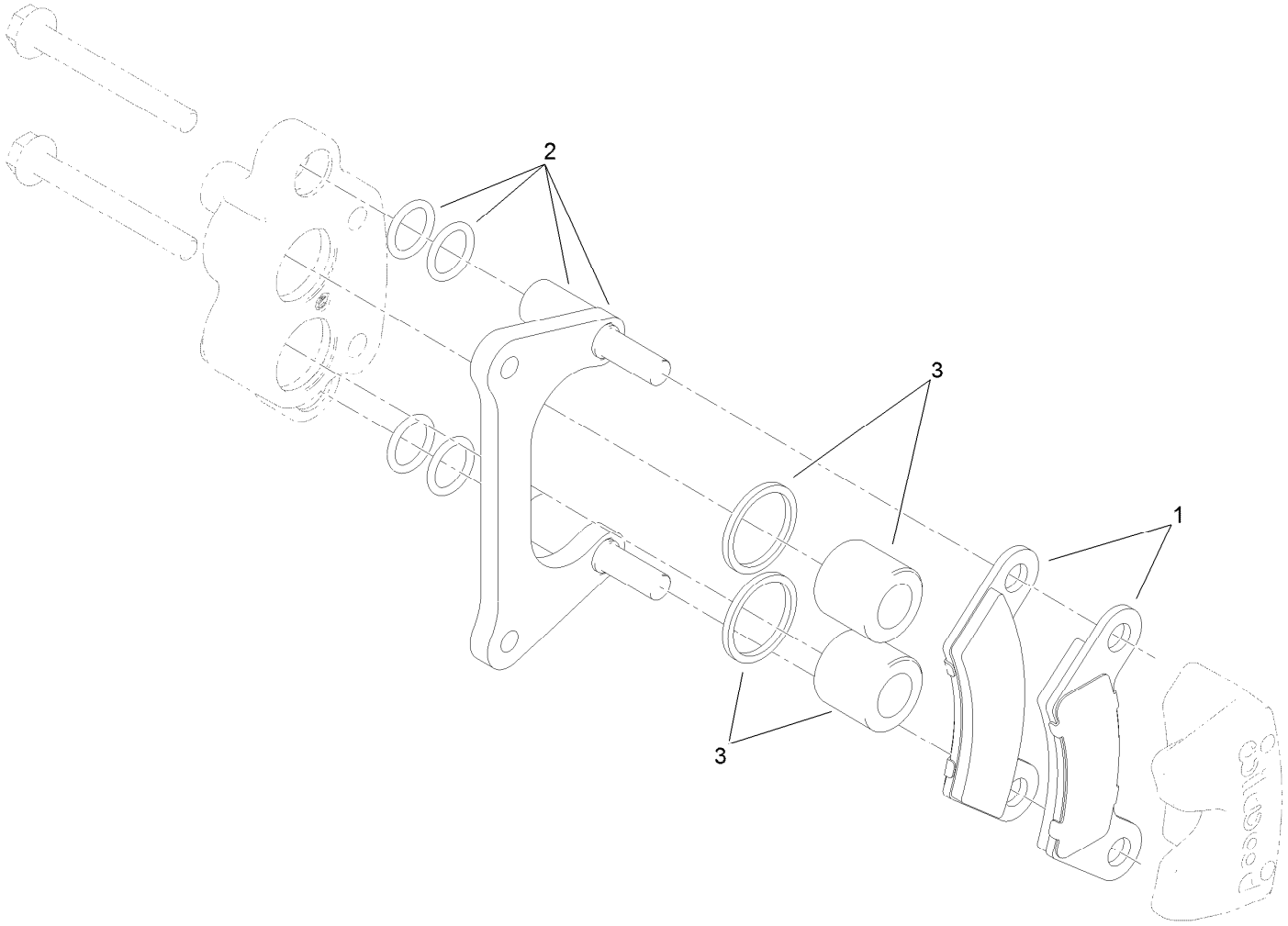
Ref.	*Part Number*	*Qty.*	*Description*
13	87-5100	4	Washer-Snubbing
14	3234-24	4	Screw-HHF
15	108-3109	2	Retainer-Cylinder
16	3229-1	2	Screw-CARR
17	104-7201	3	Nut-HF, NI
18	87-3470	2	Bumper
19	103-9511	2	Nut-Flg
20	115-2047	2	Decal-Surface, Hot
21	33116-080	2	Screw-HH
22	3255-8	1	Washer-Lock
23	32105-15	1	Screw-HWH



Rear Axle Assembly

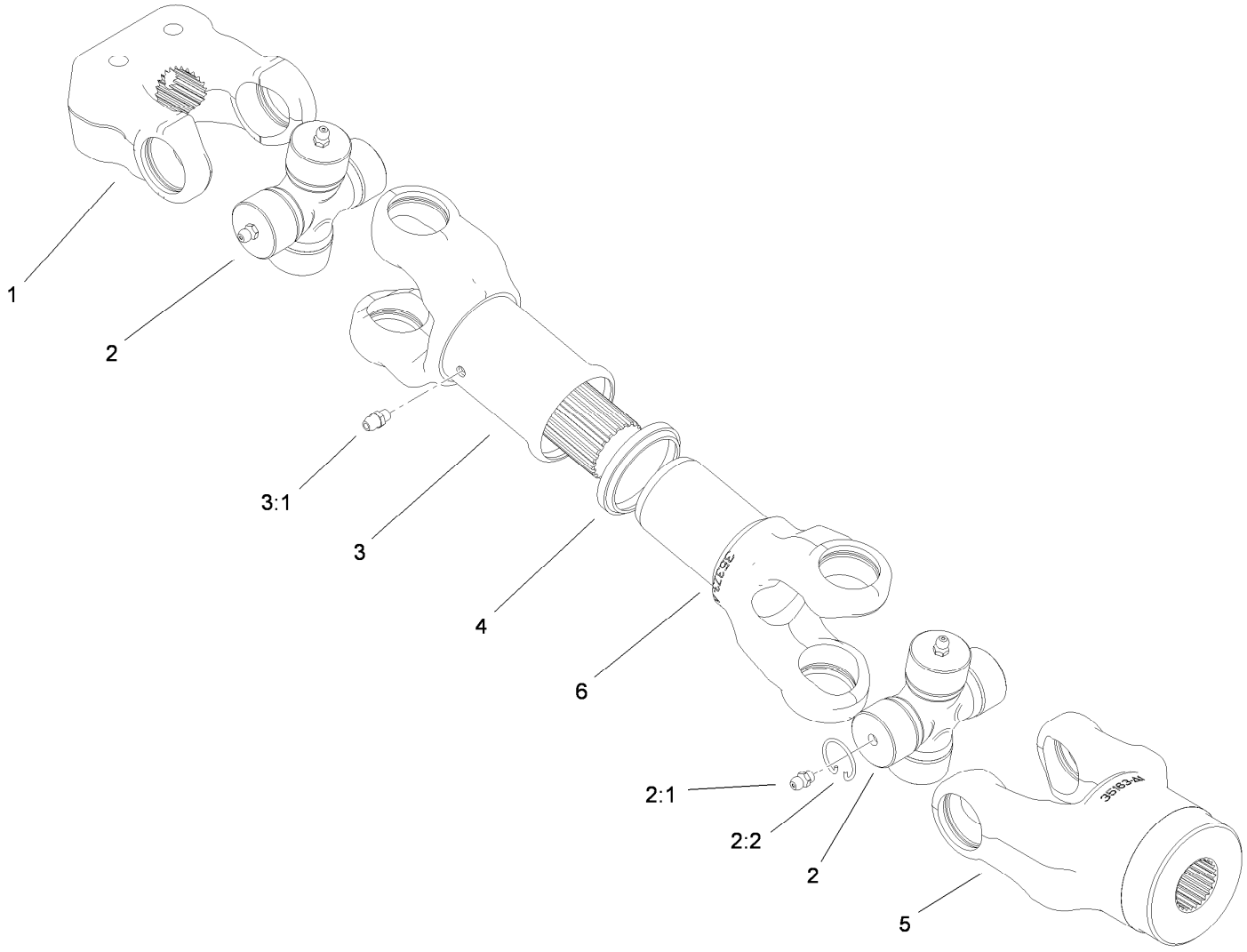
Ref.	Part Number	Qty.	Description
1	119-9515	1	Axle-Rear
2	121-9751	2	Hub-Bearing, Wheel
2:2	121-9752	5	Stud-Wheel
3	3234-11	20	Screw-HHF
4	119-9535	2	Brake Caliper ASM
5	119-9509	2	Screw-Bleed
6	115-2362-03	1	Bracket-Caliper, LH
7	115-2359-03	1	Bracket-Caliper, RH
8	115-7742	1	Hitch ASM
8:1	92-5951-03	1	Angle-Hitch
8:2	115-7740	1	Decal-Load, Towing
9	114-8351	2	Rotor-Brake
10	114-8365	1	Caliper-Mechanical, LH
10:1	115-7847	1	Parking Brake Pad Kit
11	114-8366	1	Caliper-Mechanical, RH
11:1	115-7847	1	Parking Brake Pad Kit
12	114-8288	2	Tire And Wheel ASM
12:1	106-7868	1	Tire
12:2	114-8259	1	Wheel
12:3	232-27	1	Stem-Valve
13	87-7470-03	2	Plate-Spring, Clamp

Ref.	Part Number	Qty.	Description
14	87-7480	8	Washer
15	87-3600	2	Spacer-Absorber, Shock
16	87-5330	2	Washer
17	87-3920	8	Bushing
18	87-3110	2	Absorber-Shock
19	242-50	10	Nut-Lug
20	3256-27	2	Washer-Flat
21	3256-6	2	Washer-Flat
22	99-5107	2	Nut-HF Nylock
23	115-2398	8	Bolt-HH
24	114-8417	2	Nut-HF, NI
25	114-8424	2	Screw-HH
26	283-85	2	Pin-Clevis
27	114-8367	2	Driveshaft ASM
28	80-6990	4	Washer-Hardened
29	98-2939	4	Screw-Cap
30	104-8301	4	Nut-HF, NI
31	115-2164	2	Nut-Spindle
32	115-7771	2	Shaft-Splined
33	104-0753	2	Nut-Flange
34	104-6415	2	Spring-Return, Pedal



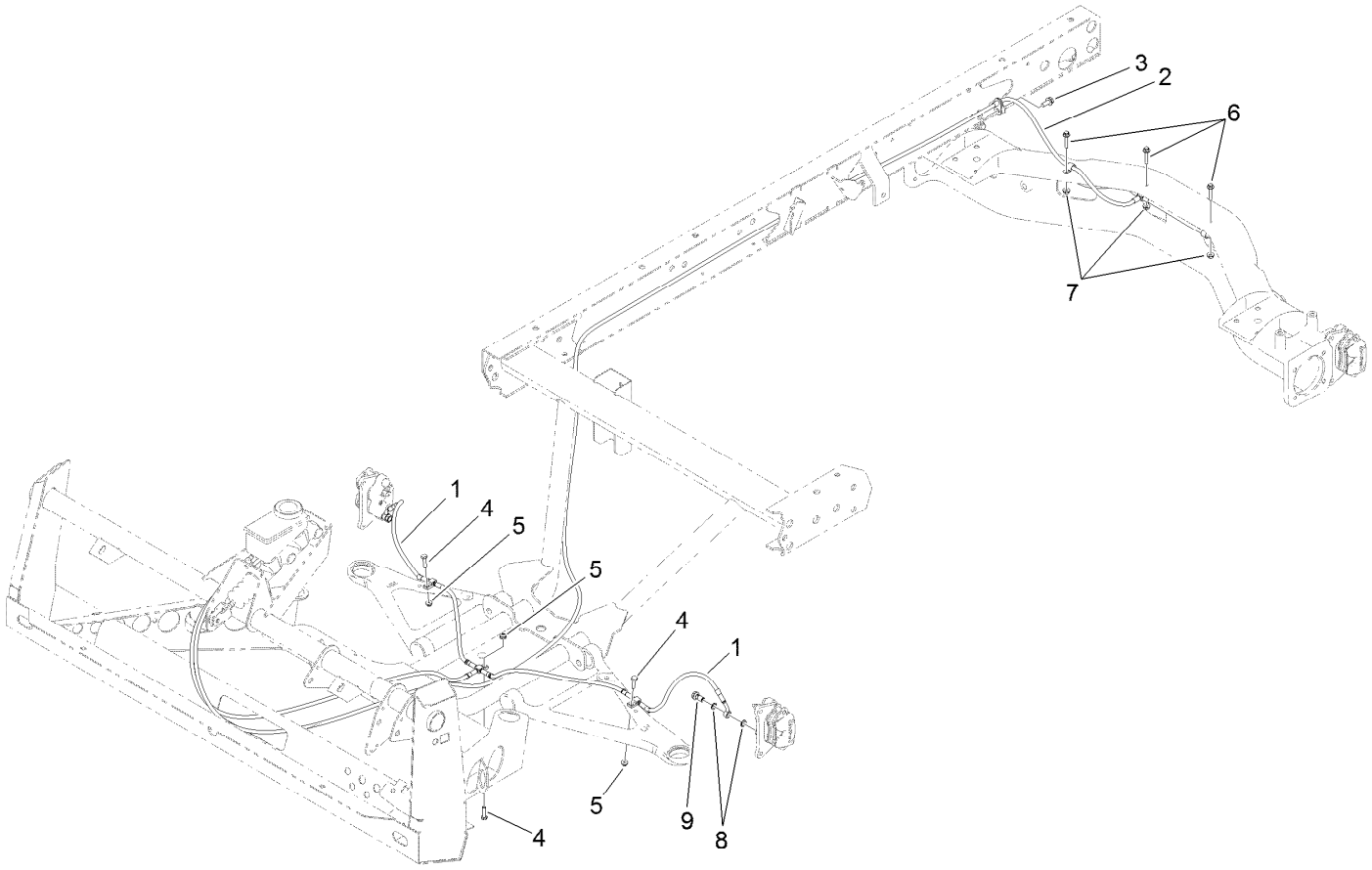
Brake Caliper Assembly No. 119-9535

Ref.	*Part Number*	*Qty.*	*Description*
1	119-9510	1	*obs* Pads-Brake
2	119-9511	1	Bracket Kit
3	119-9512	1	Piston Kit



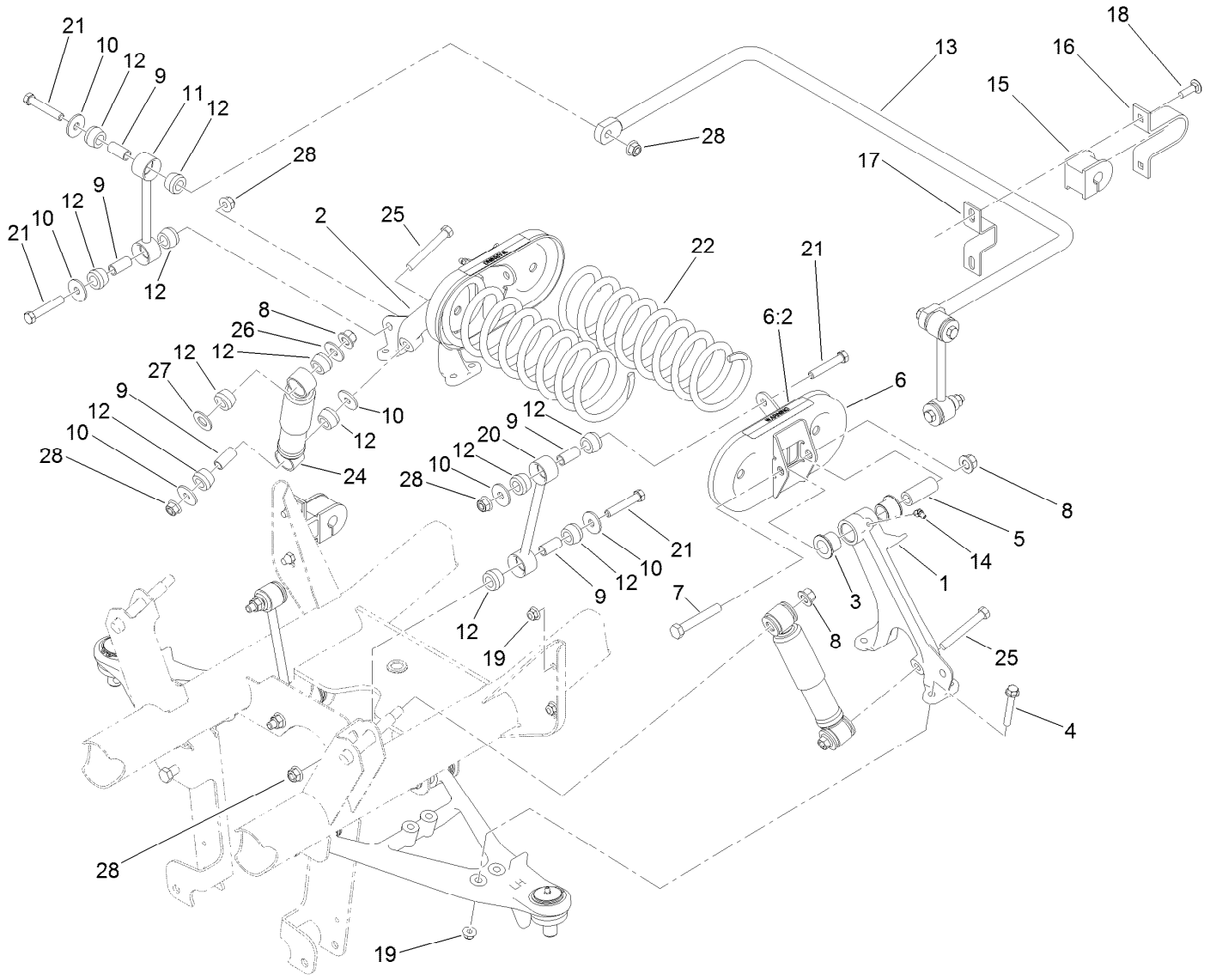
Driveshaft Assembly No. 114-8367

Ref.	*Part Number*	*Qty.*	*Description*
1	98-2940	1	Yoke
2	92-4187	2	Cross And Bearing Kit
2:1	302-58	4	Fitting-Straight
2:2	92-4188	4	Ring-Snap
3	92-4179	1	Yoke-Tube, Shaft And Seal
3:1	302-5	1	Fitting-Grease
4	92-4180	1	Seal
5	115-2351	1	Yoke
6	92-4182	1	Yoke-Telescoping



Front and Rear Brake Line Assembly

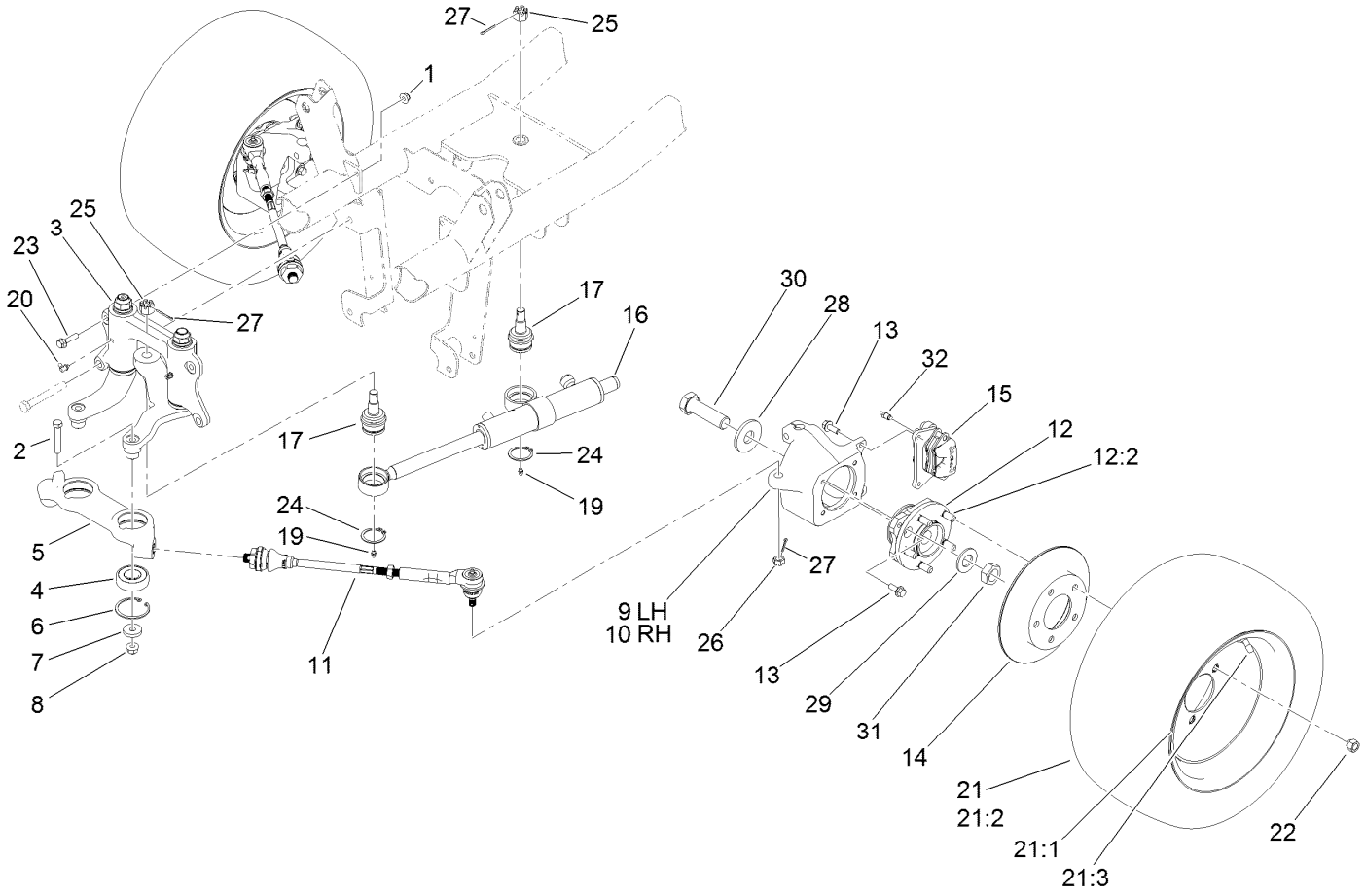
Ref.	*Part Number*	*Qty.*	*Description*
1	119-9682	1	Front Brake Line ASM
2	119-9681	1	Rear Brake Line ASM
3	32144-11	1	Screw-HWH
4	321-6	3	Screw-HH
5	104-7201	3	Nut-HF, NI
6	3234-21	3	Screw-HHF
7	32128-33	3	Nut-HF
8	115-2341	8	Washer-Banjo
9	120-4875	4	Bolt-Flange, Banjo



Front Suspension Assembly

Ref.	Part Number	Qty.	Description
1	87-0160	1	Tower-Control Arm, LH
2	87-0150	1	Tower-Control Arm, RH
3	33-3090	4	Bushing
4	3234-39	8	Screw-HHF
5	87-2500	2	Sleeve-Spring, Pivot
6	105-7958	2	Spring Cradle ASM
6:2	93-9879	1	Decal-Warning
7	325-13	2	Screw-HH
8	99-5107	4	Nut-HF Nylock
9	87-3600	10	Spacer-Absorber, Shock
10	87-5330	12	Washer
11	87-3860-03	2	Link-Sway Bar, Anti
12	87-3920	24	Bushing
13	87-3850-03	1	Bar-Sway, Anti

Ref.	Part Number	Qty.	Description
14	302-11	2	Fitting-Lube, 45 DEG
15	87-3910	2	Bushing-Rubber
16	87-4010-03	2	Clamp-Bar, Sway
17	87-3890-03	2	Bracket-Bar, Sway
18	3231-25	4	Bolt-CARR
19	104-8301	12	Nut-HF, NI
20	106-2302-03	2	Link-Stabilizer
21	324-10	8	Screw-HH
22	105-4183-01	2	Spring-Compression
24	87-3110	2	Absorber-Shock
25	324-13	2	Screw-HH
26	3256-6	2	Washer-Flat
27	3256-27	2	Washer-Flat
28	114-8417	10	Nut-HF, NI

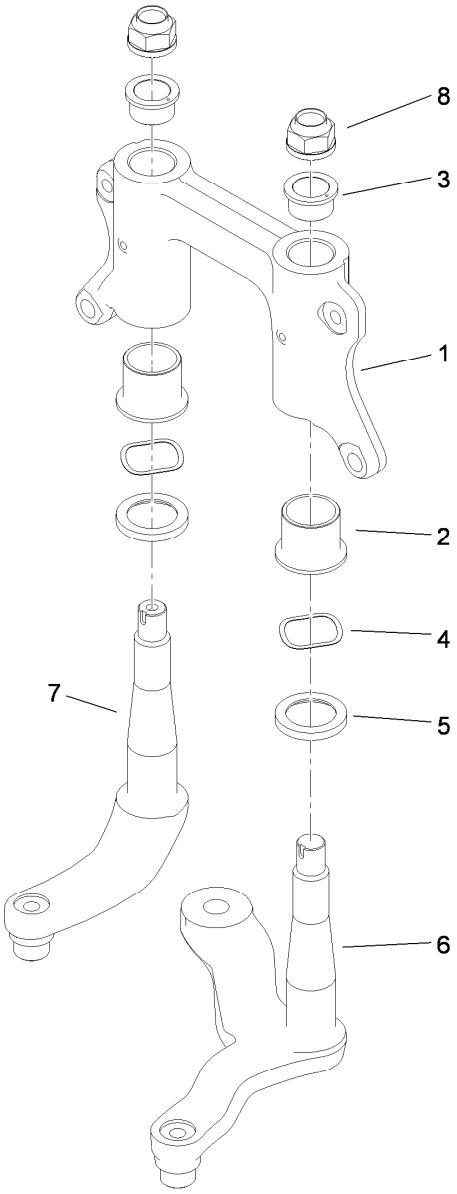


Steering and Front Wheel Assembly

Ref.	Part Number	Qty.	Description
1	104-8301	2	Nut-HF, NI
2	324-10	2	Screw-HH
3		1	Steering Linkage ASM ●
4	119-9548	2	Bearing-Ball
5	114-8296	1	Link-Center
6	32120-22	2	Ring-Snap, Internal
7	112843	2	Washer
8	114-8417	2	Nut-HF, NI
9	119-9513	1	Knuckle-LH
10	119-9514	1	Knuckle-RH
11	114-8356	2	Tie Rod ASM
12	121-9751	2	Hub-Bearing, Wheel
12:2	121-9752	5	Stud-Wheel
13	3234-11	12	Screw-HHF
14	114-8351	2	Rotor-Brake
15	119-9535	2	Brake Caliper ASM
16	112-3217	1	HYD Cylinder ASM
17	106-6774	2	Joint-Ball

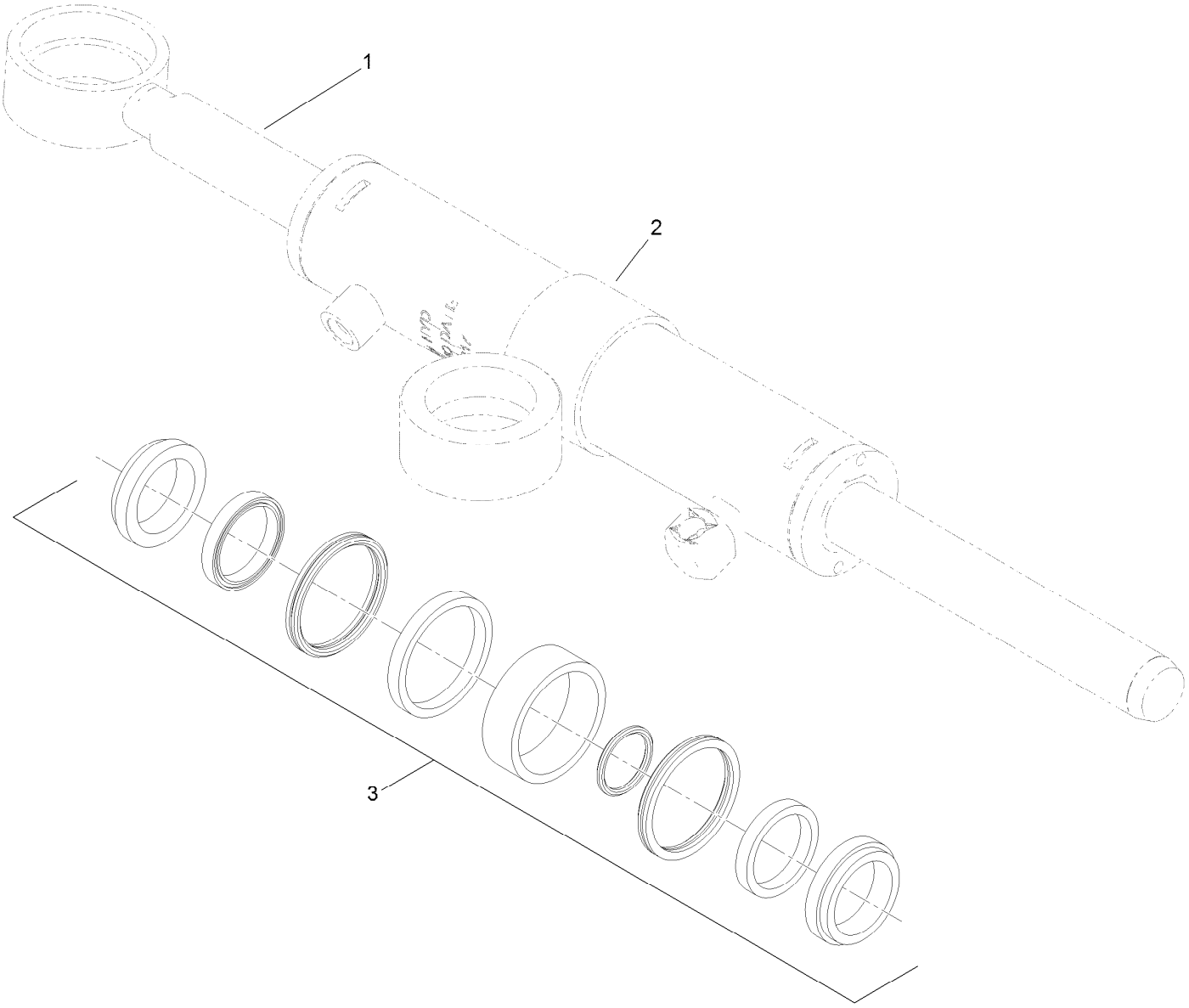
Ref.	Part Number	Qty.	Description
19	302-5	2	Fitting-Grease
20	302-60	2	Fitting-Grease
21	120-4902	2	Tire And Wheel ASM
21:1	120-4901	1	Wheel
21:2	114-8273	1	Tire
21:3	232-27	1	Stem-Valve
22	242-50	10	Nut-Lug
23	114-4681	2	Screw-HHF
24	32151-104	2	Ring-Retaining, External
25	32136-14	2	Nut-Hst
26	32136-3	2	Nut-SHH
27	3272-12	4	Pin-Cotter
28	104-0719	2	Washer-Hardened
29	3256-62	2	Washer-Flat
30	115-2173	2	Screw-HH
31	3296-49	2	Nut-Lock, NI
32	119-9509	2	Screw-Bleed

● Not serviced separately



Steering Linkage Assembly

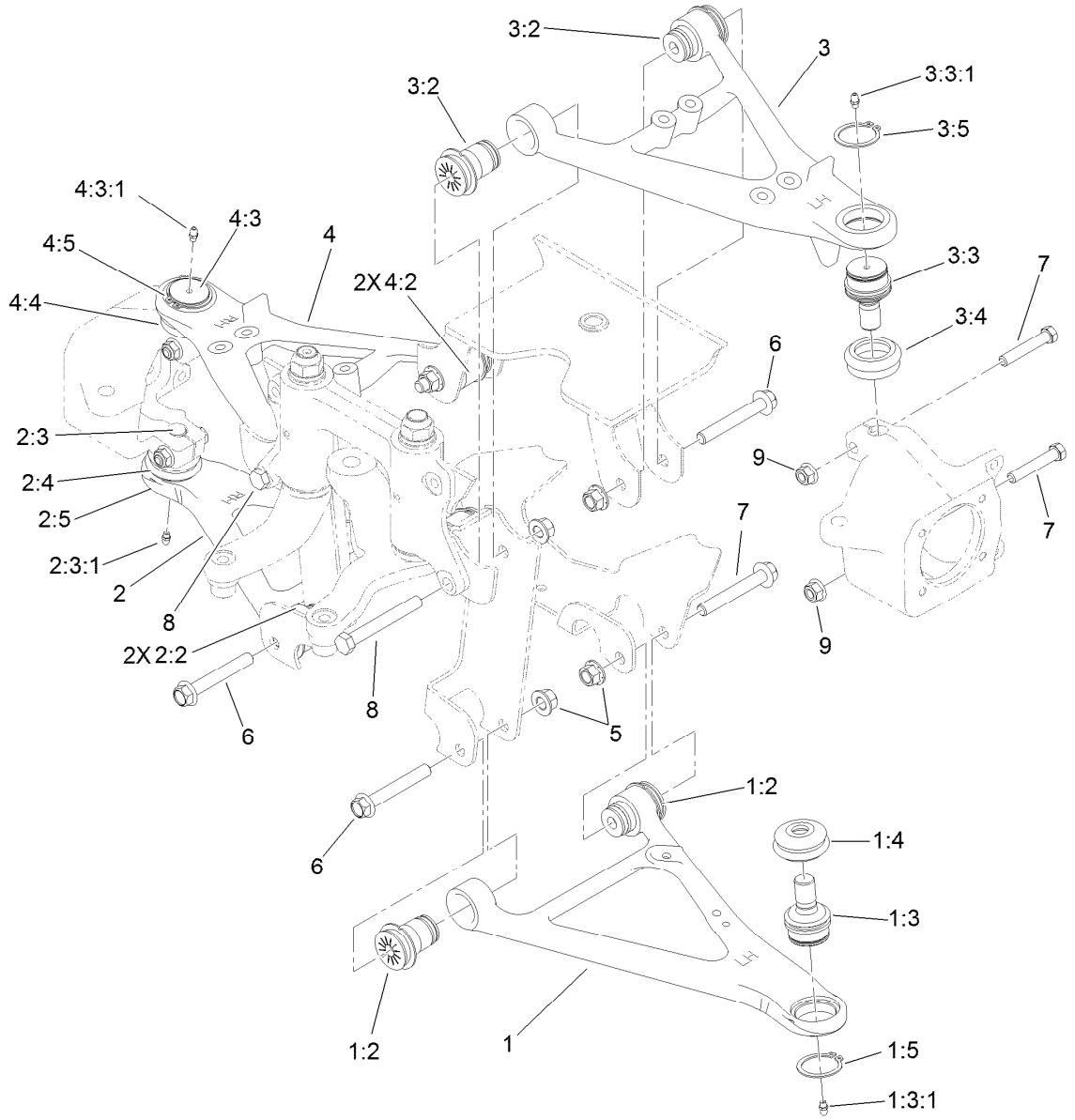
Ref.	*Part Number*	*Qty.*	*Description*
1	114-8389	1	Mount-Pivot
2	69-6470	2	Bushing-Caster
3	112-1626	2	Bushing-Flange
4	93-4632	2	Washer-Wavey
5	86-6560	2	Washer-Thrust
6	114-8256	1	Arm-Pitman
7	114-8298	1	Arm-Idler
8	115-2164	2	Nut-Spindle



Hydraulic Cylinder Assembly No. 112-3217

Ref.	*Part Number*	*Qty.*	*Description*
1		1	Rod-Cylinder ●
2		1	Body-Cylinder ●
3	115-2160	1	Cylinder Repair Kit

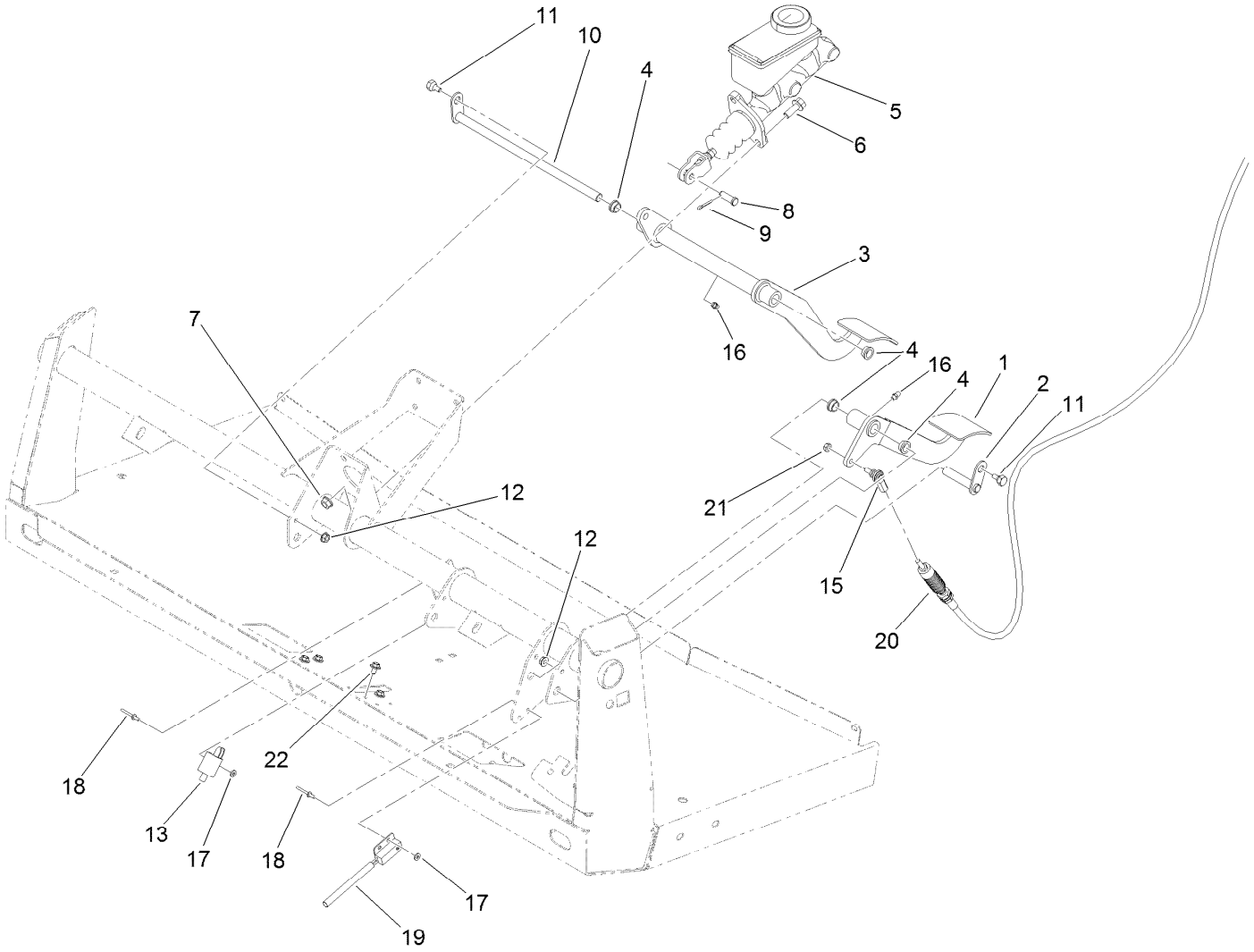
● Not serviced separately



Front Control Arm Assembly

Ref.	Part Number	Qty.	Description
1	115-2405	1	Lower LH Control Arm ASM
1:2	87-1450	2	Bushing-Flange
1:3	115-2165	1	Ball Joint
1:3:1	302-5	1	Fitting-Grease
1:4	87-2420	1	Seal-Joint, Ball
1:5	32151-104	1	Ring-Retaining, External
2	115-2407	1	Lower RH Control Arm ASM
2:2	87-1450	2	Bushing-Flange
2:3	115-2165	1	Ball Joint
2:3:1	302-5	1	Fitting-Grease
2:4	87-2420	1	Seal-Joint, Ball
2:5	32151-104	1	Ring-Retaining, External
3	115-2404	1	Upper LH Control Arm ASM
3:2	87-1450	2	Bushing-Flange
3:3	115-2165	1	Ball Joint

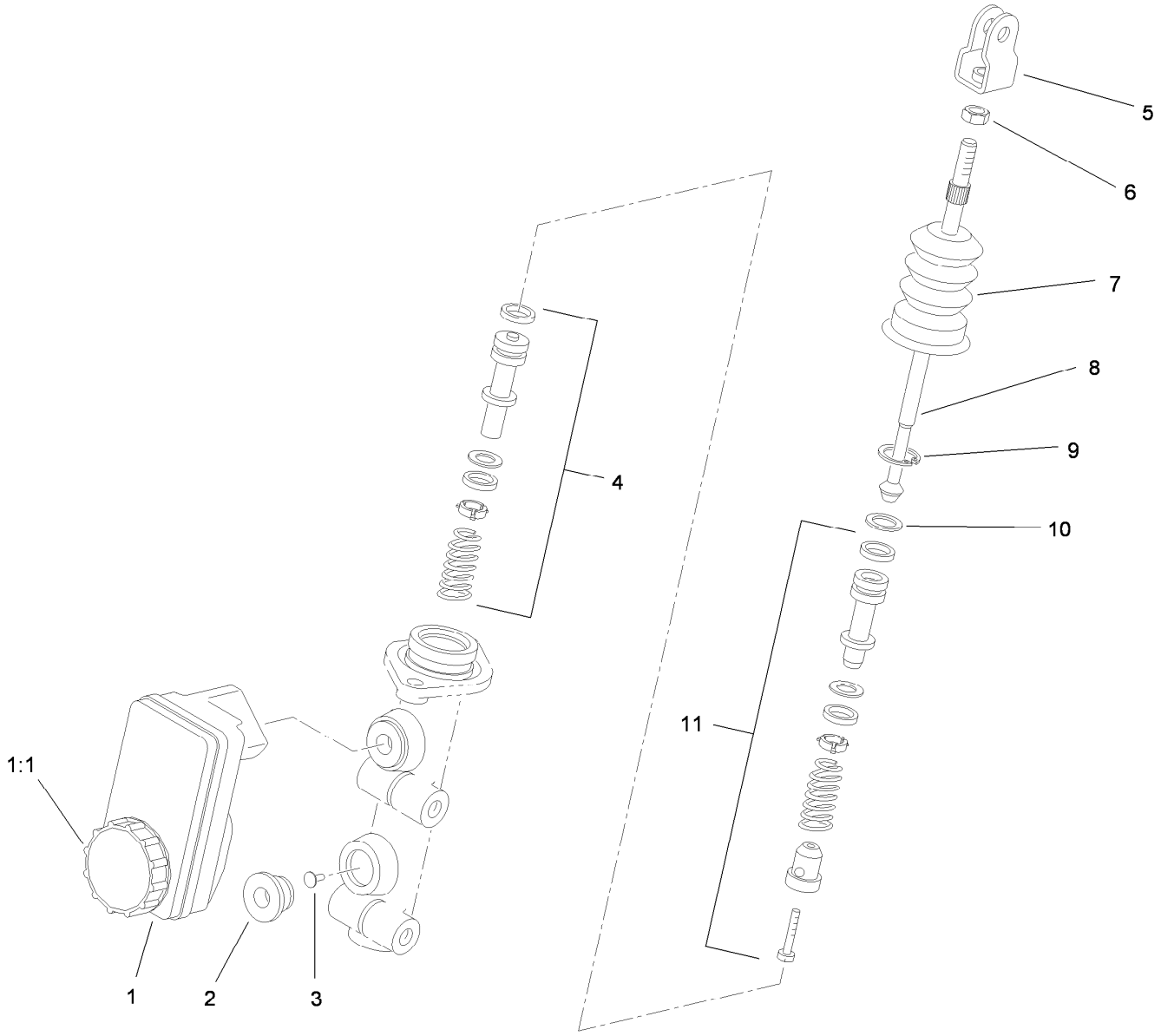
Ref.	Part Number	Qty.	Description
3:3:1	302-5	1	Fitting-Grease
3:4	87-2420	1	Seal-Joint, Ball
3:5	32151-104	1	Ring-Retaining, External
4	115-2406	1	Upper RH Control Arm ASM
4:2	87-1450	2	Bushing-Flange
4:3	115-2165	1	Ball Joint
4:3:1	302-5	1	Fitting-Grease
4:4	87-2420	1	Seal-Joint, Ball
4:5	32151-104	1	Ring-Retaining, External
5	99-5107	8	Nut-HF Nylock
6	114-8419	6	Screw-HHF
7	324-10	4	Screw-HH
8	325-17	2	Screw-HH
9	114-8417	4	Nut-HF, NI



Brake and Clutch Pedal Assembly

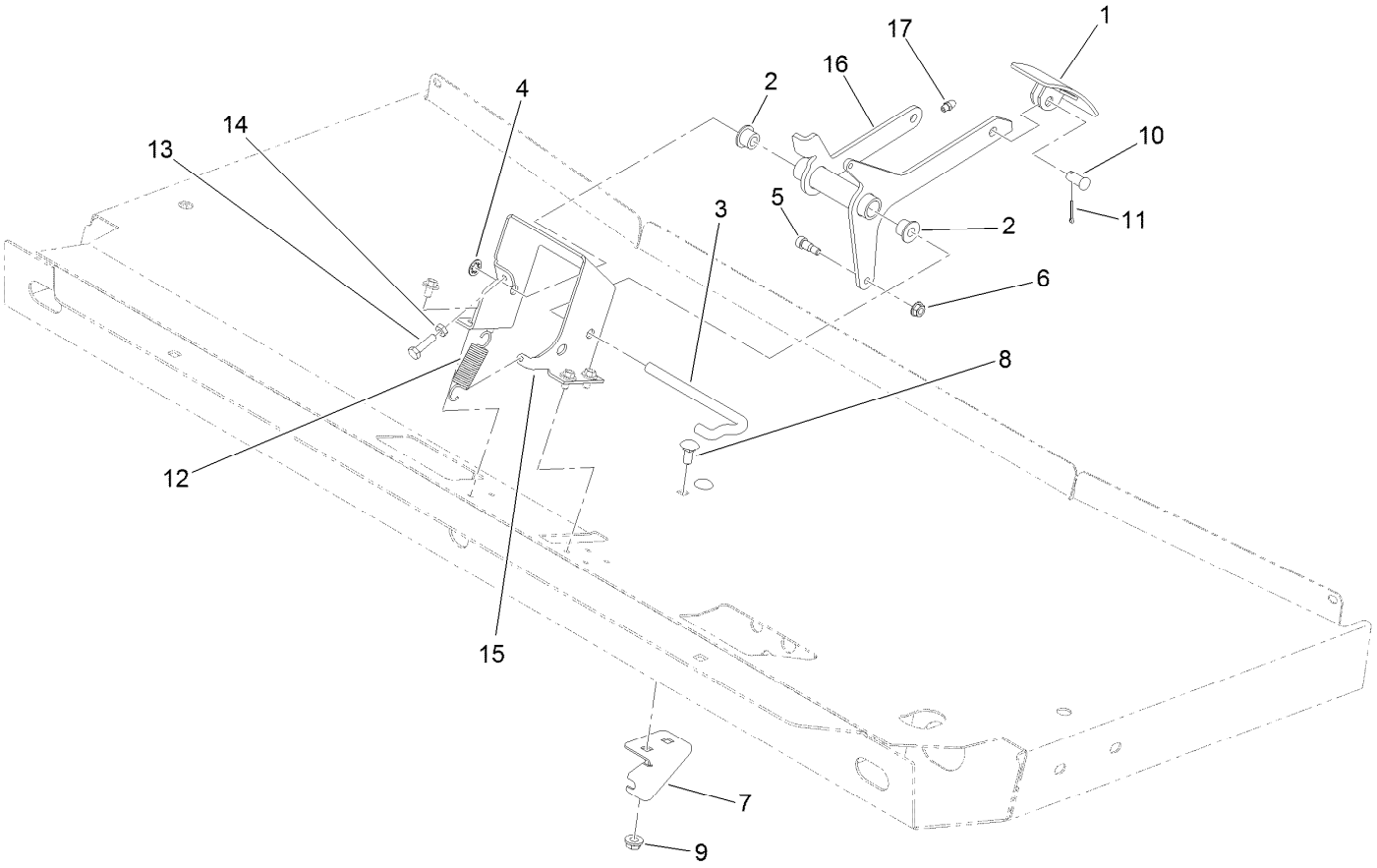
Ref.	Part Number	Qty.	Description
1	115-2271-03	1	Pedal-Clutch
2	115-2269	1	Pin-Pivot
3	120-5023-03	1	Pedal-Brake
4	256-156	4	Bushing-Flange
5	104-6782	1	Master Cylinder ASM
6	3234-11	2	Screw-HHF
7	3290-357	2	Nut-HSF
8	283-2	1	Pin-Clevis
9	3272-10	1	Pin-Cotter
10	106-2475	1	Shaft-Brake
11	63-3410	2	Screw-Shoulder

Ref.	Part Number	Qty.	Description
12	32128-33	2	Nut-HF
13	95-1653	1	Switch-Pole, Single
15	110-2554	1	Rod End-Spherical
16	302-5	2	Fitting-Grease
17	3256-21	4	Washer-Flat
18	3269-25	4	Rivet-Pop
19	105-0023	1	Switch-Proximity
20	115-2284	1	Cable-Clutch
21	3296-13	1	Nut-Lock, NI
22	46-6810	4	Screw And Washer ASM



Master Cylinder Assembly No. 104-6782

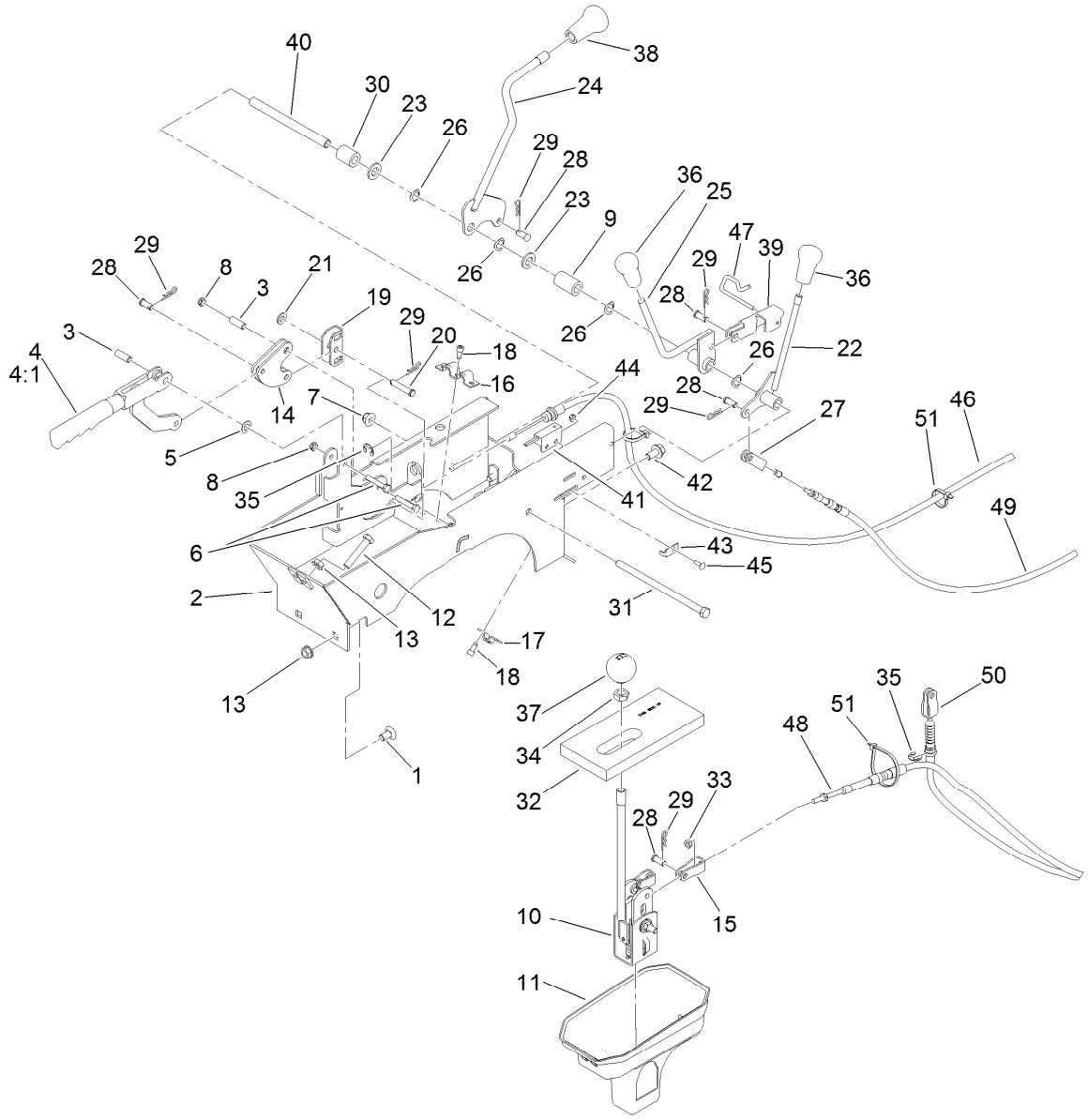
Ref.	*Part Number*	*Qty.*	*Description*
1	104-6845	1	Reservoir ASM
1:1	92-4112	1	Cap ASM
2	93-8971	2	Seal-Port, Flange
3	92-4103	1	Pin-Stop
4	92-4102	1	Secondary Piston ASM
5	92-4110	1	Clevis
6	21-0360	1	Nut-Hex
7	94-5209	1	Cover-Dust
8	94-5210	1	Rod-Push
9	92-4109	1	Ring-Snap
10	92-4108	1	Retainer-Washer
11	92-4101	1	Primary Piston ASM



Accelerator Pedal Assembly

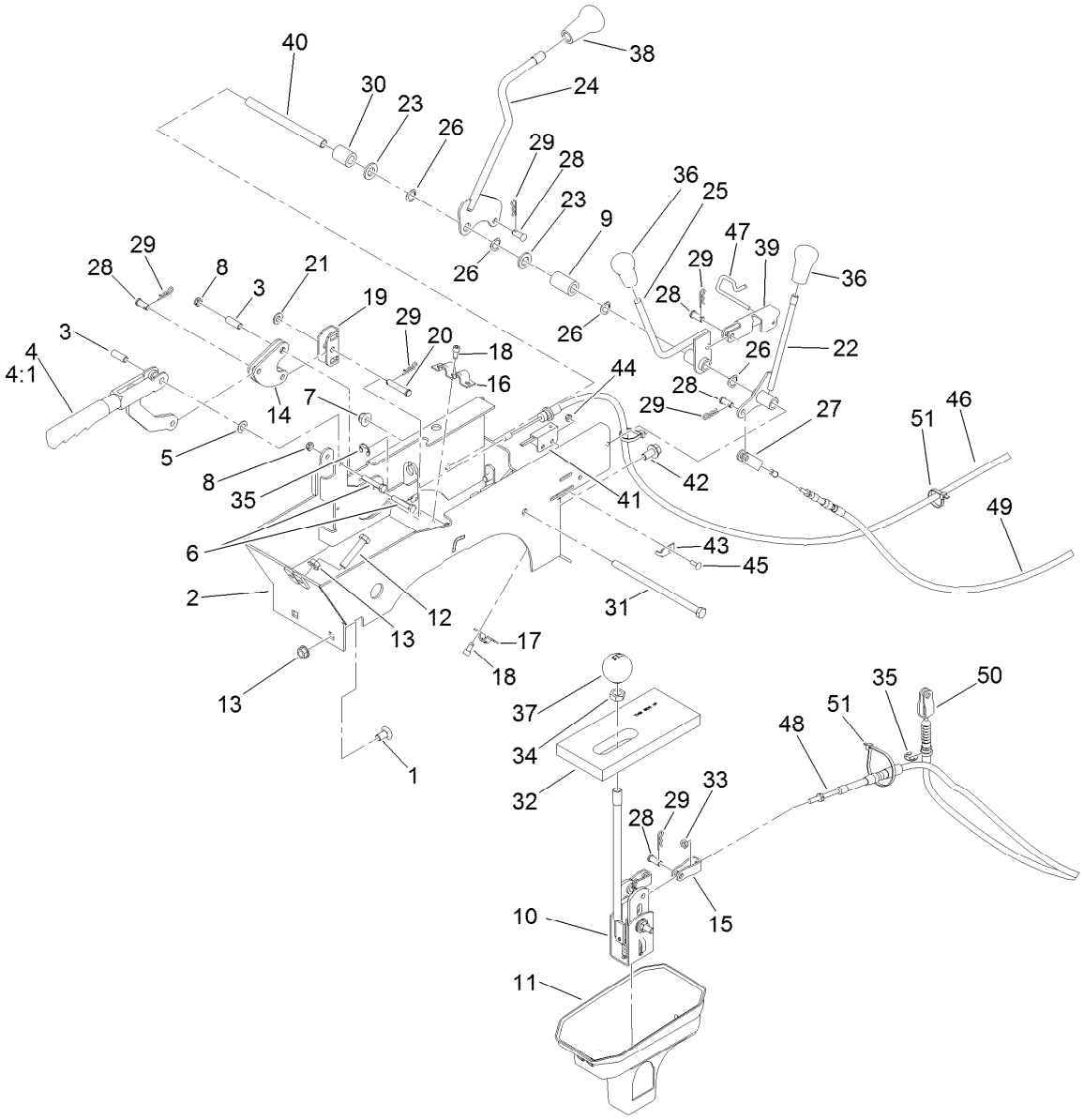
Ref.	Part Number	Qty.	Description
1	93-8969-03	1	Pedal
2	256-259	2	Bushing-Flange
3	87-2880	1	Shaft-Pedal, Accelerator
4	32151-56	1	Ring-Retaining, External
5	119-4881	1	Bolt-Shoulder
6	32128-33	1	Nut-HF
7	120-4982	1	Bracket-Mount, Cable
8	3230-1	2	Bolt-CARR
9	32128-20	2	Nut-HF

Ref.	Part Number	Qty.	Description
10	283-85	1	Pin-Clevis
11	3272-6	1	Pin-Cotter
12	67-1450	1	Spring-Idler
13	321-6	1	Screw-HH
14	3218-1	1	Nut-Jam
15	120-5082-03	1	Bracket-Mount, Pedal
16	120-4983-03	1	Pedal-Accelerator
17	302-5	1	Fitting-Grease



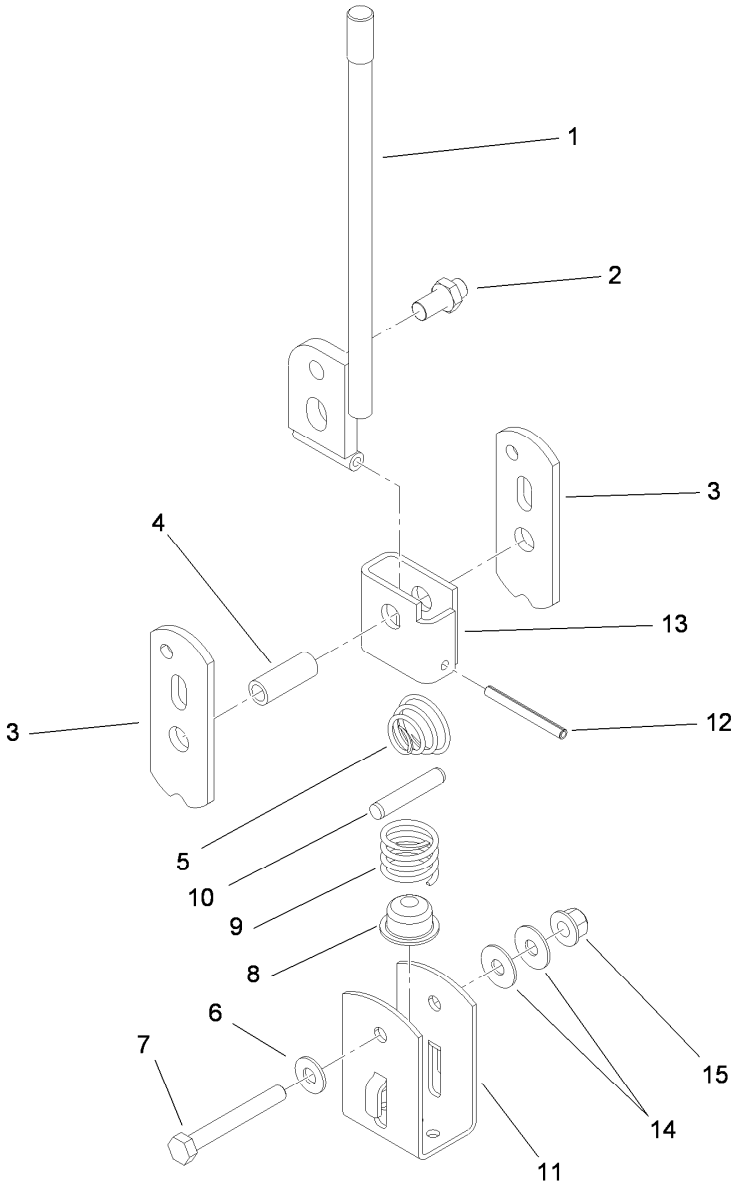
Console Assembly

Ref.	Part Number	Qty.	Description
1	3231-21	2	Screw-CARR
2	108-6914-03	1	Support-Lever
3	114402	2	Spacer
4	104-6842	1	Lever-Brake, Park
4:1	106-7972	1	Grip-Handle
5	3290-477	1	Washer-Curved
6	321-9	2	Screw-HH
7	104-8301	1	Nut-HF, NI
8	3296-56	2	Nut-Lock, NI
9	120-5037	1	Spacer
10	106-7887	1	Shift ASM
11	106-2376	1	Boot-Shift, Lower
12	323-10	2	Screw-HH
13	3290-357	4	Nut-HSF
14	106-7814	2	Bellcrank
15	87-2310	2	Clevis-Cable
16	87-4960	1	Clamp-Cable
17	87-4340	1	Clamp-Cable
18	65-5220	5	Screw-HSH, Thread Forming
19	87-3480	1	Bracket-Equalizer, Cable
20	94-3829	1	Pin-Clevis
21	3256-23	1	Washer-Plain
22	106-7828	1	Lever
23	33096-00	2	Washer-Flat
24	112-3008	1	Lever-Lock, Differential
25	106-7960	1	Lever-HYD
26	3290-221	4	Washer-Spring
27	87-7160	1	Clevis-Cable
28	283-62	6	Pin-Clevis
29	3290-307	7	Pin-Cotter
30	66-6501	1	Spacer-Wheel
31	323-36	1	Screw-HH
32	87-6570	1	Seal-Boot, Lower
33	3220-1	2	Nut-Jam
34	3218-18	1	Nut-Jam
35	32120-47	3	Ring-Retaining, External
36	106-7903	2	Knob-Control
37	87-6720	1	Knob-Shift
38	106-7952	1	Knob
39	115-2250	1	Link
40	106-7833	1	Spacer



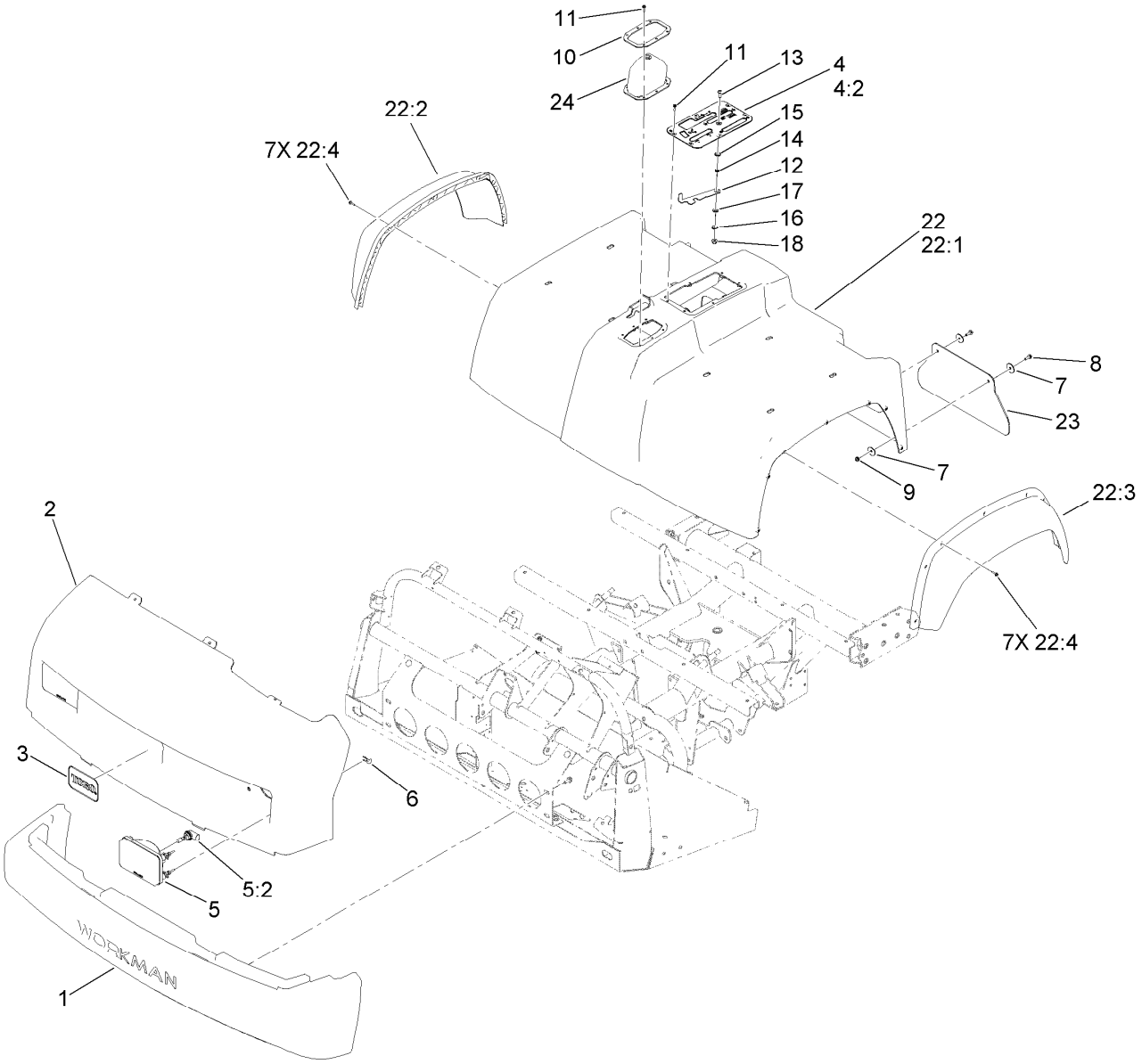
Console Assembly (continued)

Ref.	Part Number	Qty.	Description
41	100-1270	1	Switch-Proximity
42	3234-12	2	Screw-HHF
43	100-4872	1	Plate-Switch, Neutral
44	3296-12	1	Nut-Lock, NI
45	3229-34	1	Screw-CARR
46	115-2283	2	Cable-Brake, Park
47	115-2350	1	Pin-Retainer
48	115-7811	2	Cable-Selector, Gear
49	115-7812	1	Cable-Hi Low
50	115-2287	1	Cable-Lock, Differential
51	3290-379	5	Tie-Cable



Shift Assembly No. 106-7887

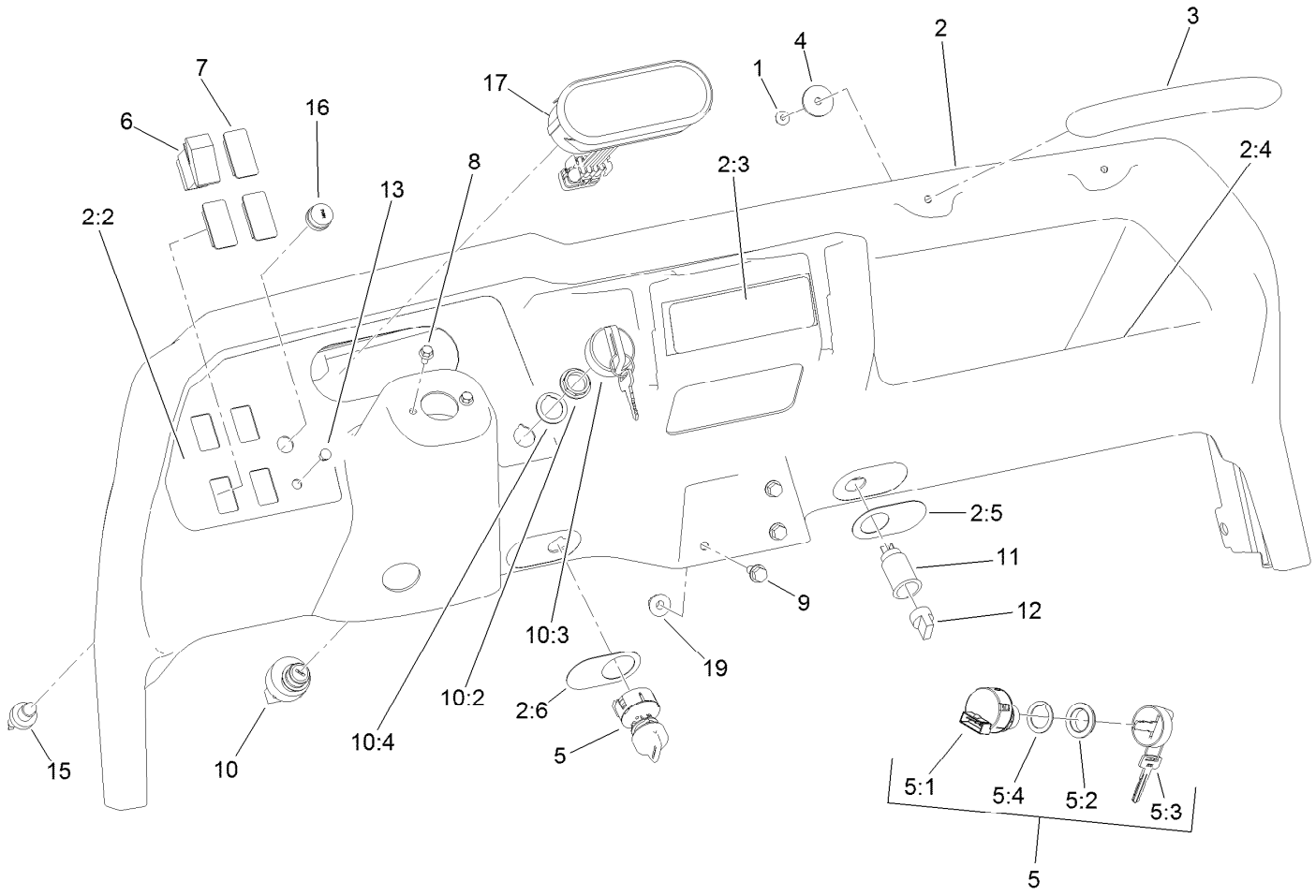
Ref.	*Part Number*	*Qty.*	*Description*
1	87-2040	1	Lever-Shift
2	87-3650	1	Pin-Shift
3	87-3540	2	Link-Shift
4	87-2520	1	Tube-Pivot
5	87-2900	1	Spring-Compression
6	87-8640	1	Washer-Flat
7	322-12	1	Screw-HH
8	87-3530	1	Button-Shifter
9	87-3660	1	Spring-Compression
10	3290-507	1	Pin-Dowel
11	87-3520	1	Clevis
12	32121-48	1	Pin-Spring
13	87-6040	1	Bracket-Shifter
14	3290-456	2	Washer-Belleville
15	104-8300	1	Nut-HF, NI



Bumper, Hood and Seat Base Assembly

Ref.	Part Number	Qty.	Description
1	112-3185	1	Bumper
2	112-3183	1	Hood
3	117-4950	1	Decal
4	106-7886	1	Control Plate ASM
4:2	106-2377	1	Decal-Console
5	114-8322	2	Headlight ASM
5:2	115-2395	1	Bulb-Light
6	114-8341	6	Clip-Speed
7	3256-55	8	Washer-Flat
8	3234-4	4	Screw-HHF
9	104-7201	4	Nut-HF, NI
10	87-3760-03	1	Plate-Boot, Shift
11	98-1375	12	Screw-HWH
12	106-7984	1	Lever-Detent
13	3274-55	1	Screw-HSBH
14	82-4240	1	Spacer-Bearing
15	94-8196	1	Washer-Nylon
16	3290-221	1	Washer-Spring
17	3256-23	1	Washer-Plain
18	104-8300	1	Nut-HF, NI
22		1	Seat Base ASM ●
22:1	114-8406	1	Base-Seat
22:2	114-8407	1	Fender-Front, RH
22:3	114-8408	1	Fender-Front, LH
22:4	117-5036	14	Screw-Plastic, HWH
23	106-2378	2	Mudflap
24	87-8620	1	Boot-Shift

● Not serviced separately

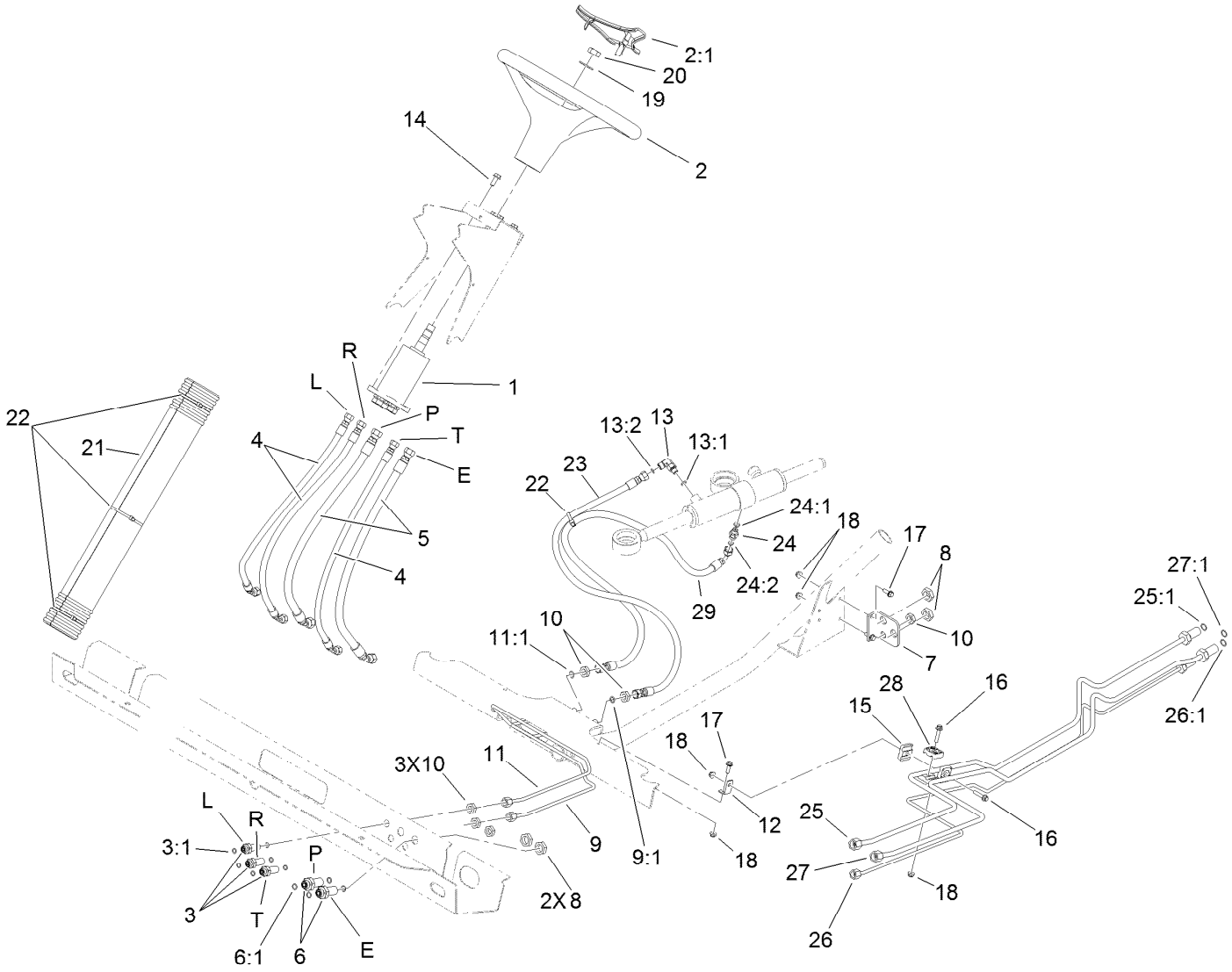


Dash Assembly

Ref.	Part Number	Qty.	Description
1	104-7201	2	Nut-HF, NI
2	115-7912	1	Dash ASM
2:2	115-2281	1	Decal-Dash
2:3	115-7746	1	Decal-Danger
2:4	115-2282	1	Decal-Warning, Dash
2:5	106-2353	1	Decal-Powerpoint
2:6	106-2355	1	Decal-Switch, Supervisor
3	117-4948	1	Handle-Grab
4	103995	2	Washer
5	110-2580	1	Switch-Key, Supervisor
5:1		1	Switch-Key ●
5:2	108-8660	1	Nut-Mounting
5:3	110-5221	1	Set-Key, Supervisor
5:4	108-8659	1	Washer-Backup
6	95-8999	1	Switch-Rocker, On-None-On

Ref.	Part Number	Qty.	Description
7	99-7420	2	Plug-Hole
8	33103-012	2	Screw-HHF
9	3234-5	3	Screw-HHF
10	106-5269	1	Ignition Switch ASM
10:2	108-8660	1	Nut-Mounting
10:3	106-5270	1	Ignition Key Set
10:4	108-8659	1	Washer-Backup
11	99-7411	1	Point-Power
12	99-7416	1	Cap
13	104-9368	1	Plug-Dome
15	112-3324	1	Switch-Horn
16	112-3313	1	Nut-Weatherproof
17	120-4808	1	Cluster-Instrument
19	104-8300	3	Nut-HF, NI

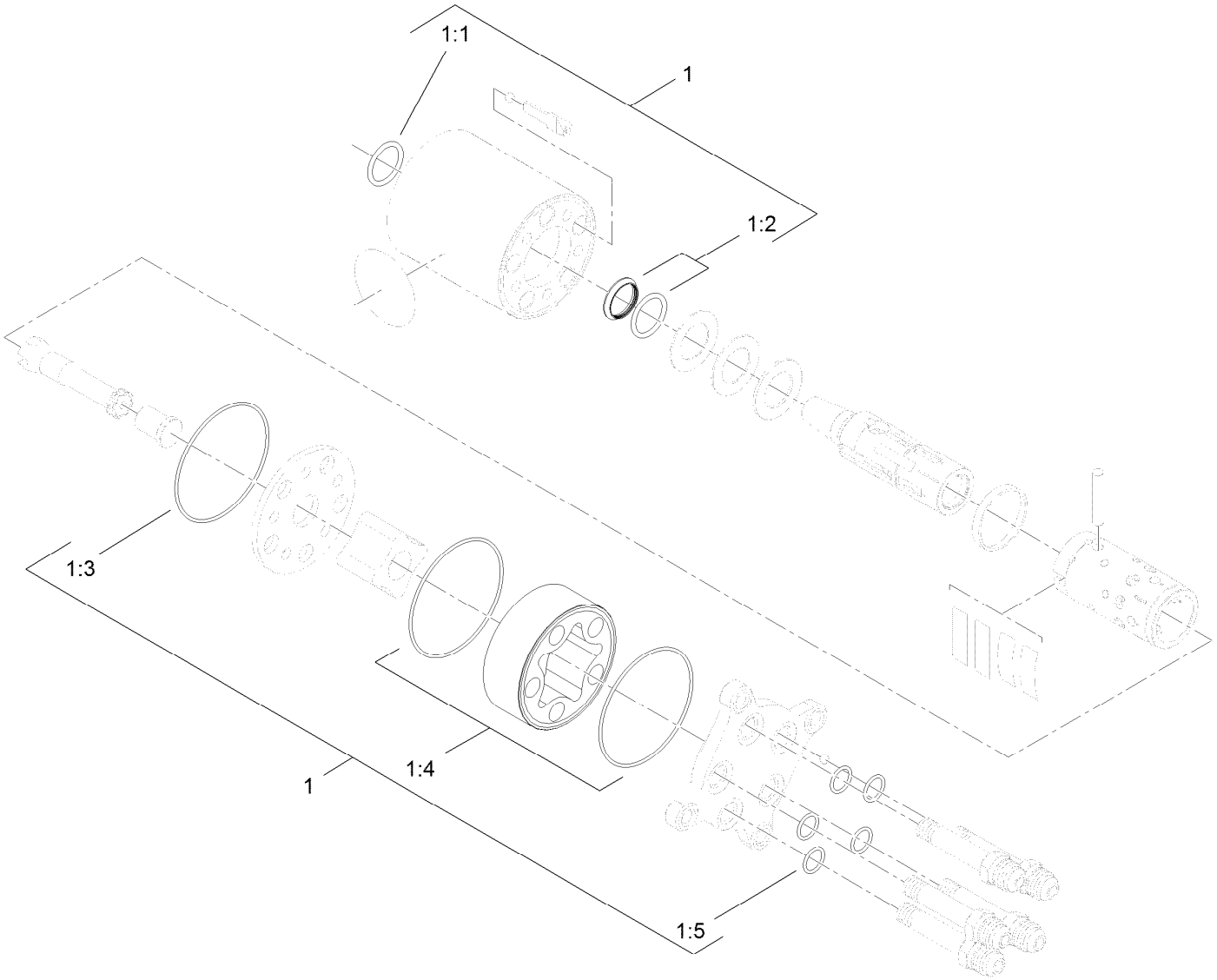
● Not serviced separately



Steering Hydraulic Assembly

Ref.	Part Number	Qty.	Description
1	120-4813	1	Pump-Steering
2	98-1471	1	Wheel-Steering
2:1	98-1468	1	Cover-Wheel, Steering
3	94-1444	3	Union-Bulkhead
3:1	237-21	2	O-Ring
4	106-7974	3	Hose-HYD
5	106-7975	2	Hose-HYD
6	340-71	2	Fitting-Straight, Bulkhead
6:1	237-22	2	O-Ring
7	106-7801-03	1	Bracket-Line, Steering
8	340-70	4	Nut-Lock
9	106-7804	1	Tube-HYD
9:1	237-21	1	O-Ring
10	3219-10	6	Nut-Hex
11	106-7806	1	Tube-HYD
11:1	237-21	1	O-Ring
12	106-7807	1	Bracket-Line, Steering
13	340-132	1	Fitting-Elbow, 90 DEG
13:1	237-78	1	O-Ring
13:2	237-21	1	O-Ring
14	98-7977	4	Screw-HHF

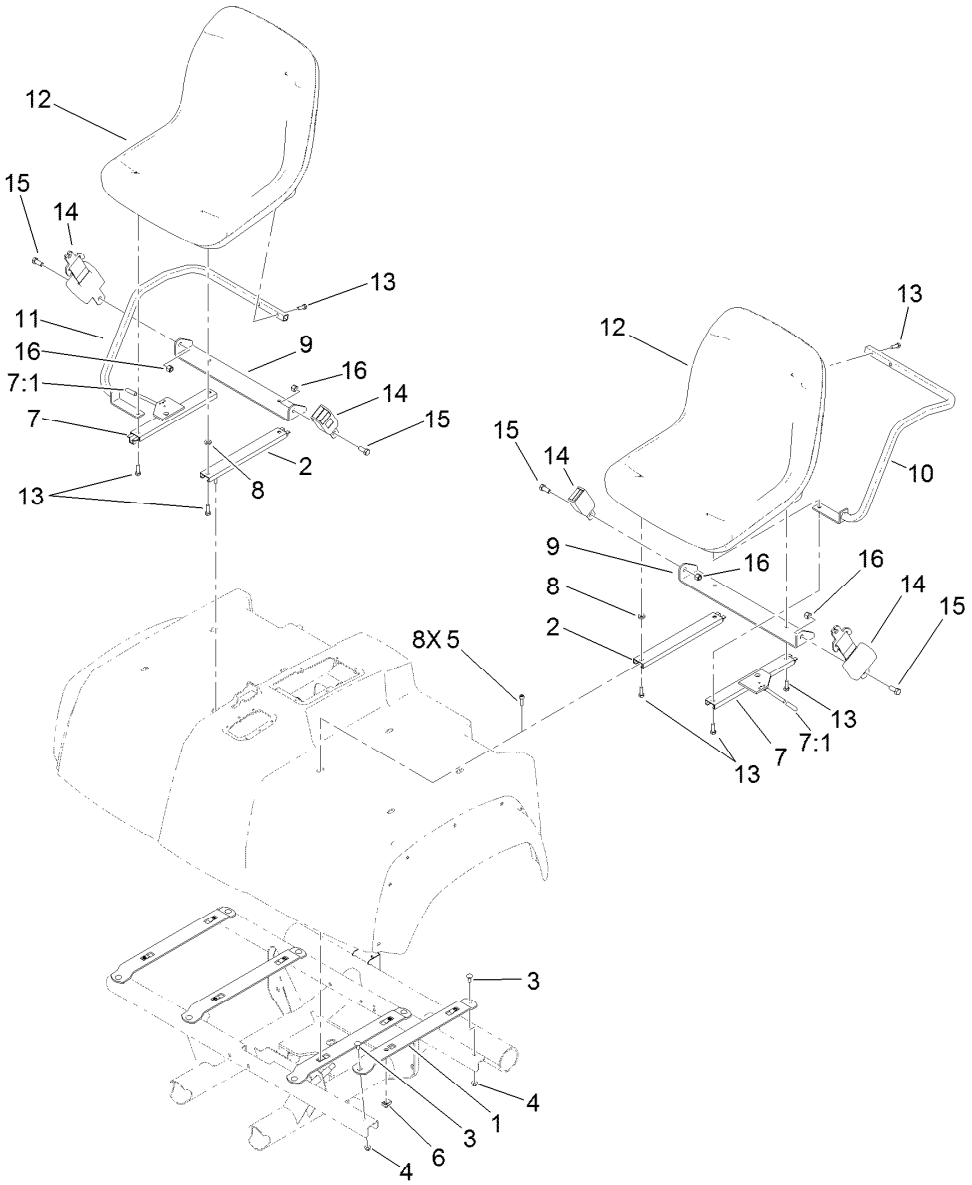
Ref.	Part Number	Qty.	Description
15	106-7839	2	Clamp-Tube
16	3234-21	2	Screw-HHF
17	3234-4	3	Screw-HHF
18	104-7201	5	Nut-HF, NI
19	3256-27	1	Washer-Flat
20	3296-33	1	Nut-Lock, NI
21	106-6713	1	Cover-Lines, Steering
22	3290-379	4	Tie-Cable
23	108-6505	1	Hose-HYD
24	340-92	1	Fitting-Straight
24:1	237-78	1	O-Ring
24:2	237-21	1	O-Ring
25	115-7701	1	Tube-HYD
25:1	237-22	1	O-Ring
26	115-7702	1	Tube-HYD
26:1	237-22	1	O-Ring
27	115-7703	1	Tube-HYD
27:1	237-21	1	O-Ring
28	56-7973	2	Clamp-Tube
29	117-4861	1	Hose-HYD



Steering Valve Assembly No. 120-4813

Ref.	*Part Number*	*Qty.*	*Description*
1	106-6716	1	Seal Kit
1:1		1	Ring-Seal, Dust ●
1:2		1	Seal-Shaft ●
1:3		1	O-Ring ●
1:4		2	O-Ring ●
1:5		5	O-Ring ●

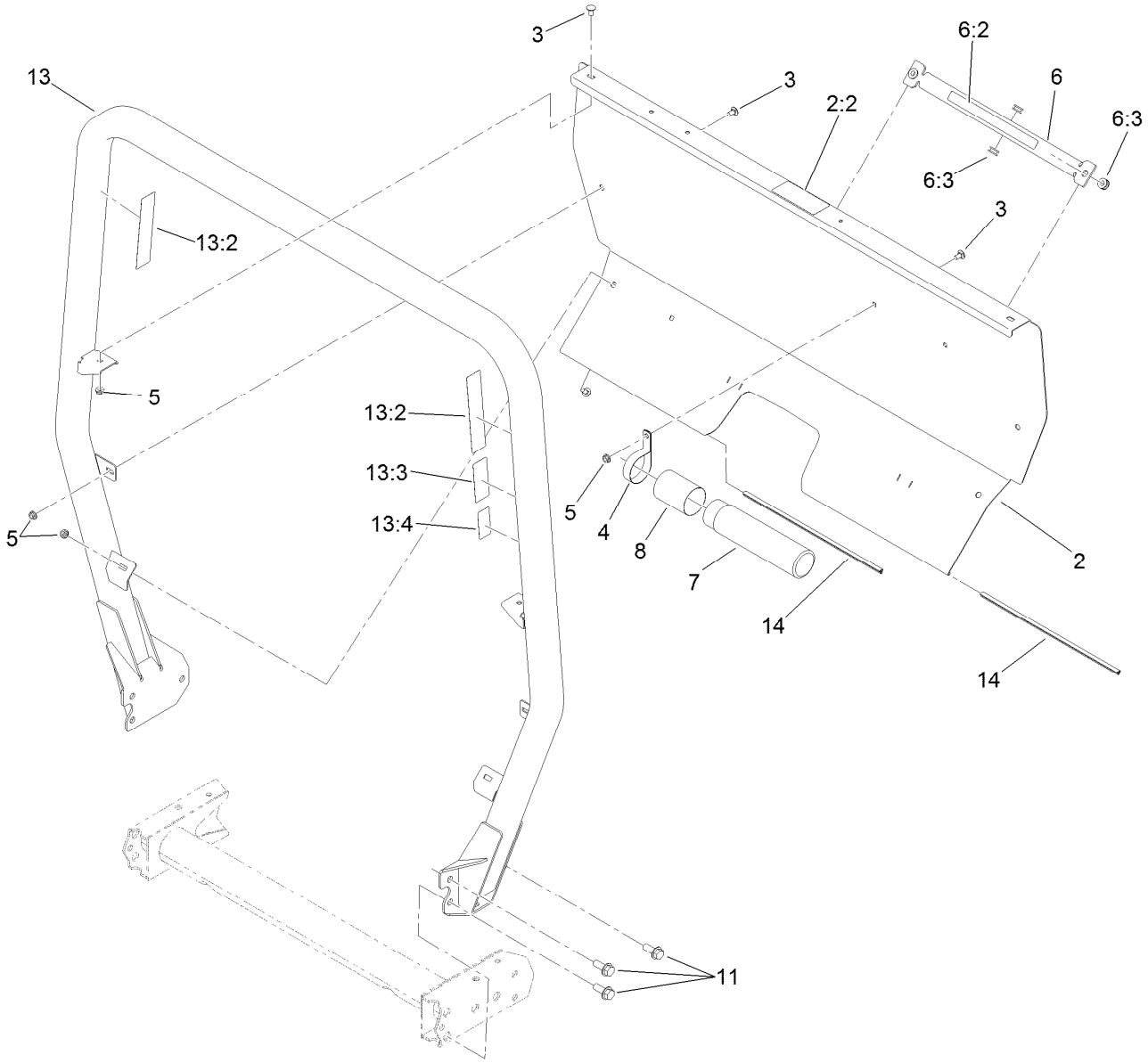
● Not serviced separately



Seat Assembly

Ref.	Part Number	Qty.	Description
1	115-2435-03	4	Bracket-Seat
2	119-0655	2	Adjuster-Seat, Non Locking
3	3230-1	8	Bolt-CARR
4	104-8300	8	Nut-HF, NI
5	3274-22	8	Screw-HSH
6	115-7721	8	Nut-Clip, U
7	121-9763	2	Adjuster-Seat, Locking
7:1	2410-49	1	Cap-Vinyl
8	104-7658	2	Spacer

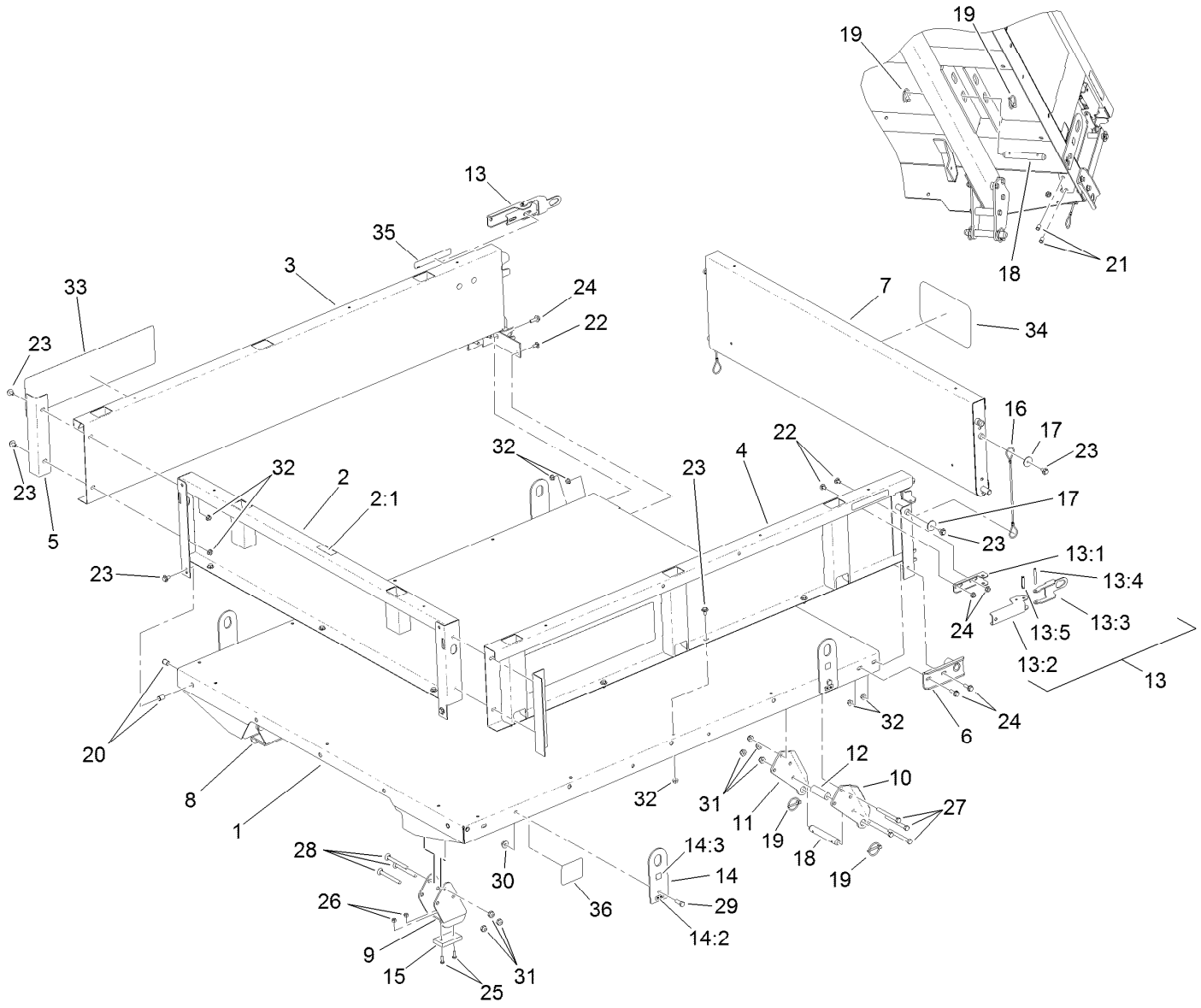
Ref.	Part Number	Qty.	Description
9	119-0727-03	2	Bracket-Belt, Seat
10	119-0731-03	1	Armrest-LH
11	119-0732-03	1	Armrest-RH
12	112-2923	2	Seat ASM
13	33114-030	12	Screw-HH
14	110-0413	2	Seatbelt-Retractable
15	3212-4	4	Screw-HH
16	3296-7	4	Nut-Lock



Roll-Over Protection System Assembly

Ref.	Part Number	Qty.	Description
2	115-2213	1	ROPS Cover ASM
2:2	105-4215	1	Decal-Caution
3	3230-18	8	Screw-CARR
4	2412-133	2	Clamp-R
5	32128-20	8	Nut-HF
6	105-7960	1	Bed Support ASM
6:2	93-9852	1	Decal-Warning
6:3	92-5972	4	Grommet-Rubber

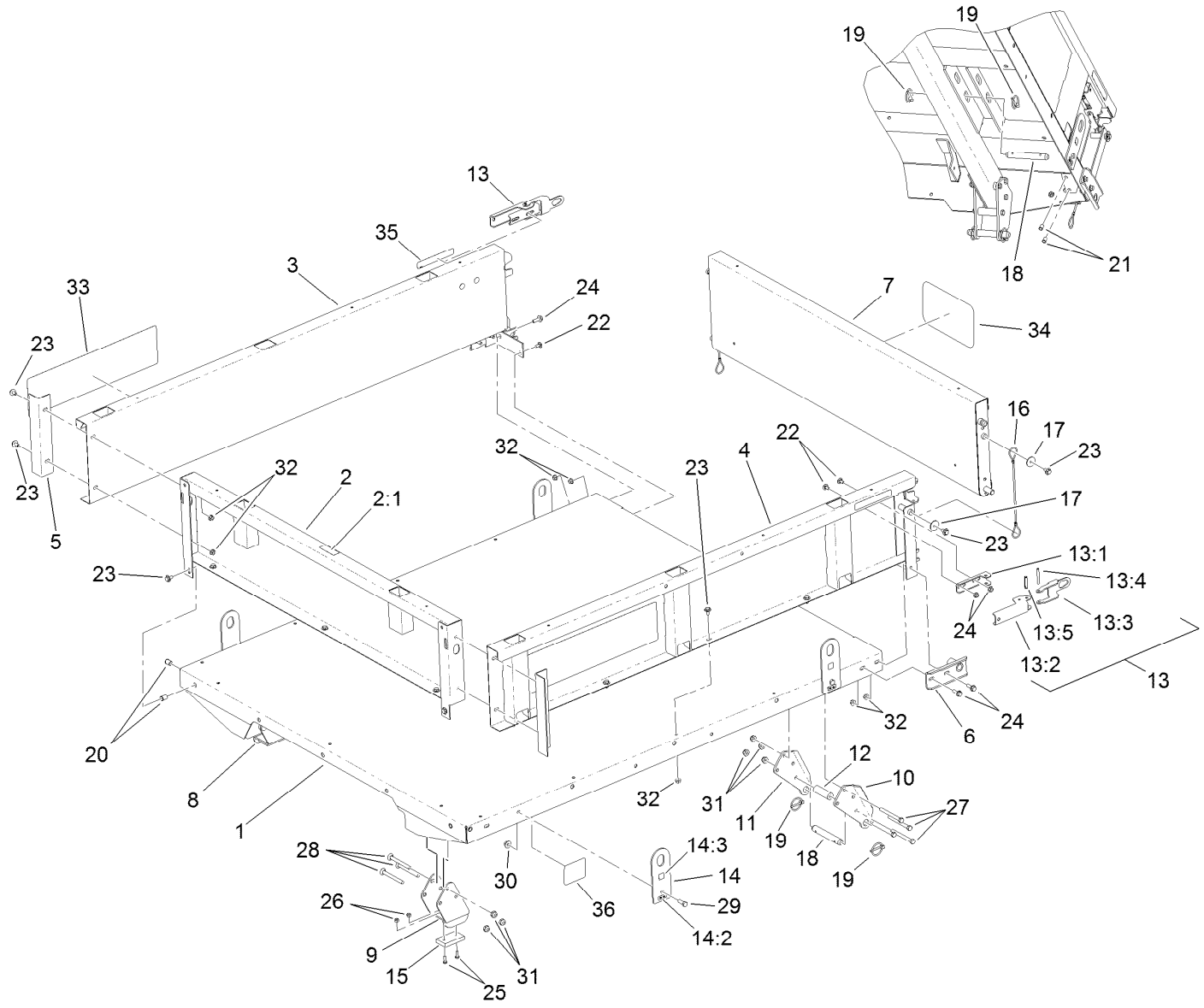
Ref.	Part Number	Qty.	Description
7	104-7050	1	Tube-Manual
8	104-7048	1	Cap-Housing
11	3234-38	6	Screw-HHF
13	115-7910	1	ROPS ASM
13:2	106-7767	2	Decal-ROPS
13:3	93-9850	1	Decal-ROPS, CE
13:4	117-4969	1	Decal-ROPS, ISO
14	121-6294	2	Seal-Bulb



Full Bed and Side Panel Assembly

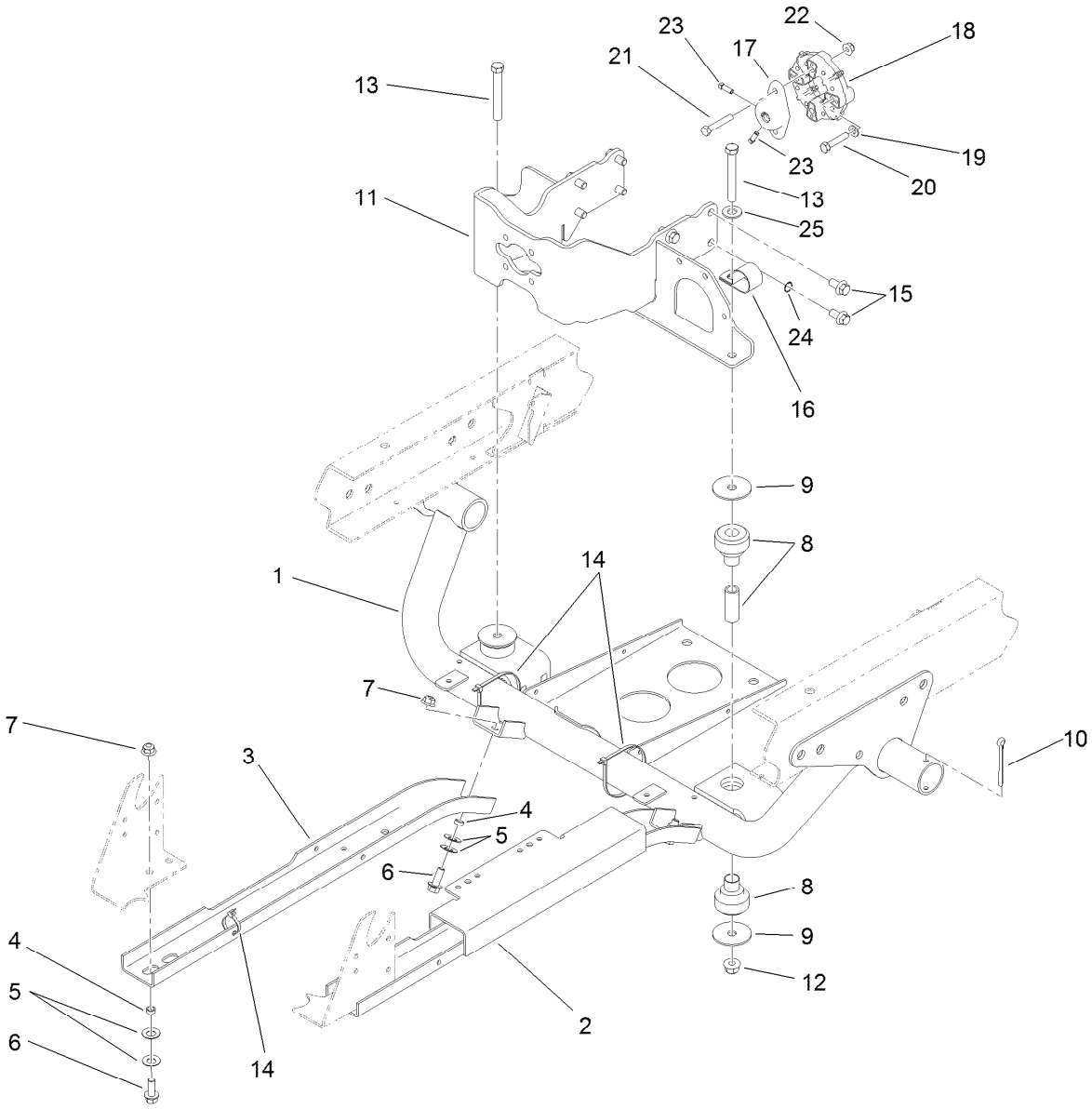
Ref.	Part Number	Qty.	Description
1	93-9724-03	1	Flatbed-Full
2	92-5982	1	Front Panel ASM
2:1	115-7739	1	Decal-No Riders
3	92-1255-03	1	Panel-Side, RH
4	92-1248-03	1	Panel-Side, LH
5	92-1320-03	2	Angle-Side
6	92-1265-03	2	Bracket-Pivot
7	92-1259-03	1	Tailgate-Rear
8	106-2423-03	1	Bracket-Spacer, RH
9	106-2422-03	1	Bracket-Spacer, LH
10	93-9720-03	2	Bracket-Pivot, Long (LH)
11	93-9721-03	2	Bracket-Pivot, Long (RH)
12	93-9575	2	Tube-Pivot, Flatbed
13	99-1123	2	Latch ASM
13:1	92-1271	1	Pivot-Latch
13:2	99-1113	1	Handle-Latch
13:3	99-1112	1	Plate-Retainer
13:4	32121-78	1	Pin-Roll
13:5	32121-25	1	Pin-Roll
14	106-6733	4	Lift Plate ASM
14:2	93-9525	1	Decal

Ref.	Part Number	Qty.	Description
14:3	93-9084	1	Decal-Point, Lift
15	93-9719	2	Block-Wear
16	93-9595	2	Lanyard
17	3256-57	4	Washer-Flat
18	92-1233	4	Pin-Clevis
19	92-1298	8	Pin-Lynch
20	32148-7	4	Nut-Clinch
21	32148-6	4	Nut-Clinch
22	3230-18	6	Screw-CARR
23	3234-7	21	Screw-HHF
24	3234-29	6	Screw-HHF
25	3250-45	4	Screw-SPH
26	3296-42	4	Nut-Lock, NI
27	323-42	8	Screw-HH
28	3231-24	6	Screw-CARR
29	323-6	4	Screw-HH
30	32128-43	4	Nut-Flange
31	3296-44	14	Nut-Lock, NI
32	32128-20	27	Nut-HF
33	115-7915	2	Decal
34	105-4222	1	Decal



Full Bed and Side Panel Assembly (continued)

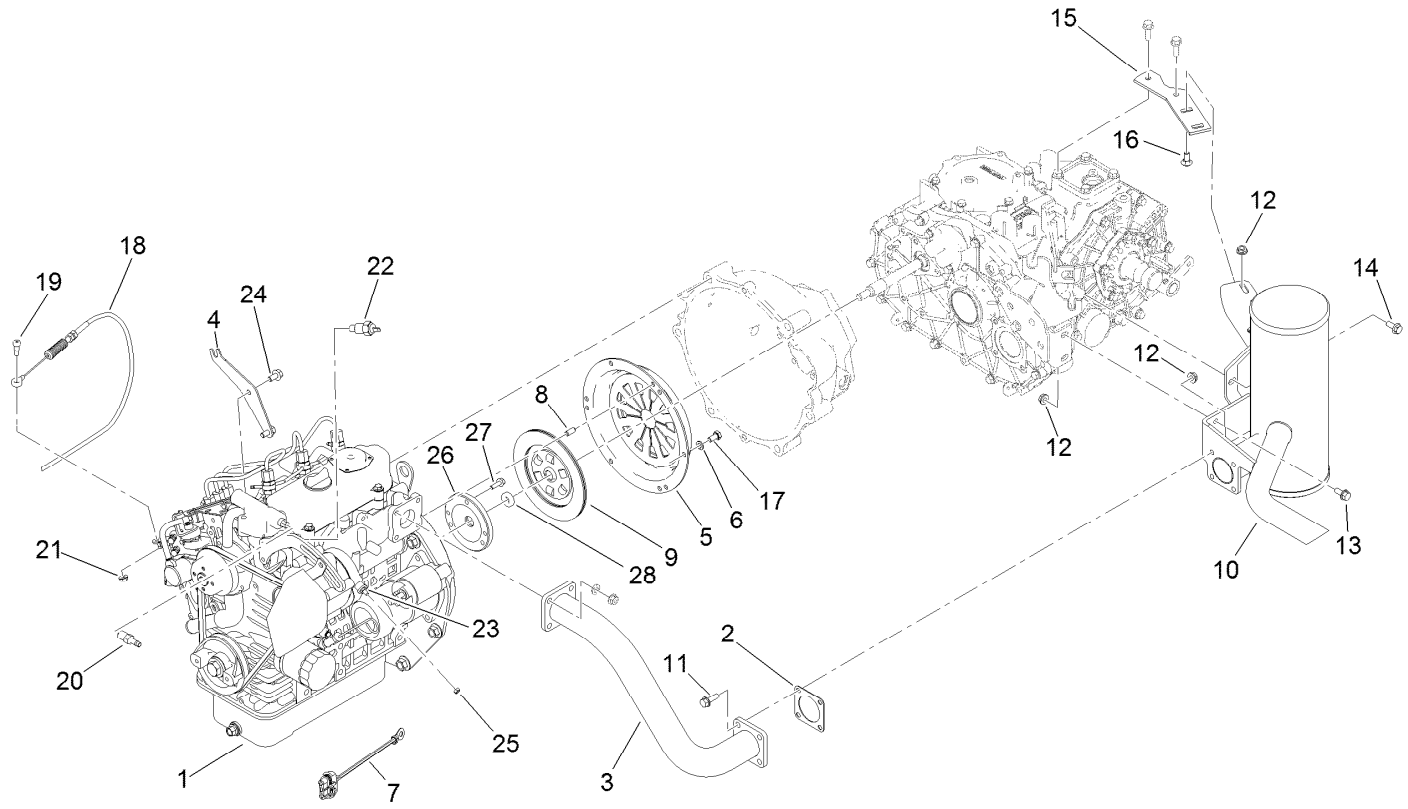
Ref.	*Part Number*	*Qty.*	*Description*
35	93-9868	2	Decal-Caution
36	93-9899	2	Decal-Warning



Engine Sub Frame Assembly

Ref.	Part Number	Qty.	Description
1	119-9679-03	1	Support-Engine
2	115-2215-03	1	Guard-LH
3	87-4730-03	1	Guard-Belly
4	76-9100	6	Spacer
5	3290-413	12	Washer-Belleville
6	3234-11	6	Screw-HHF
7	104-8301	6	Nut-HF, NI
8	106-7865	2	Mount-Engine
9	87-5100	4	Washer-Snubbing
10	3272-37	2	Pin-Cotter
11	121-6259-03	1	Mount-Pump, Engine
12	114-8417	2	Nut-HF, NI
13	324-13	2	Screw-HH

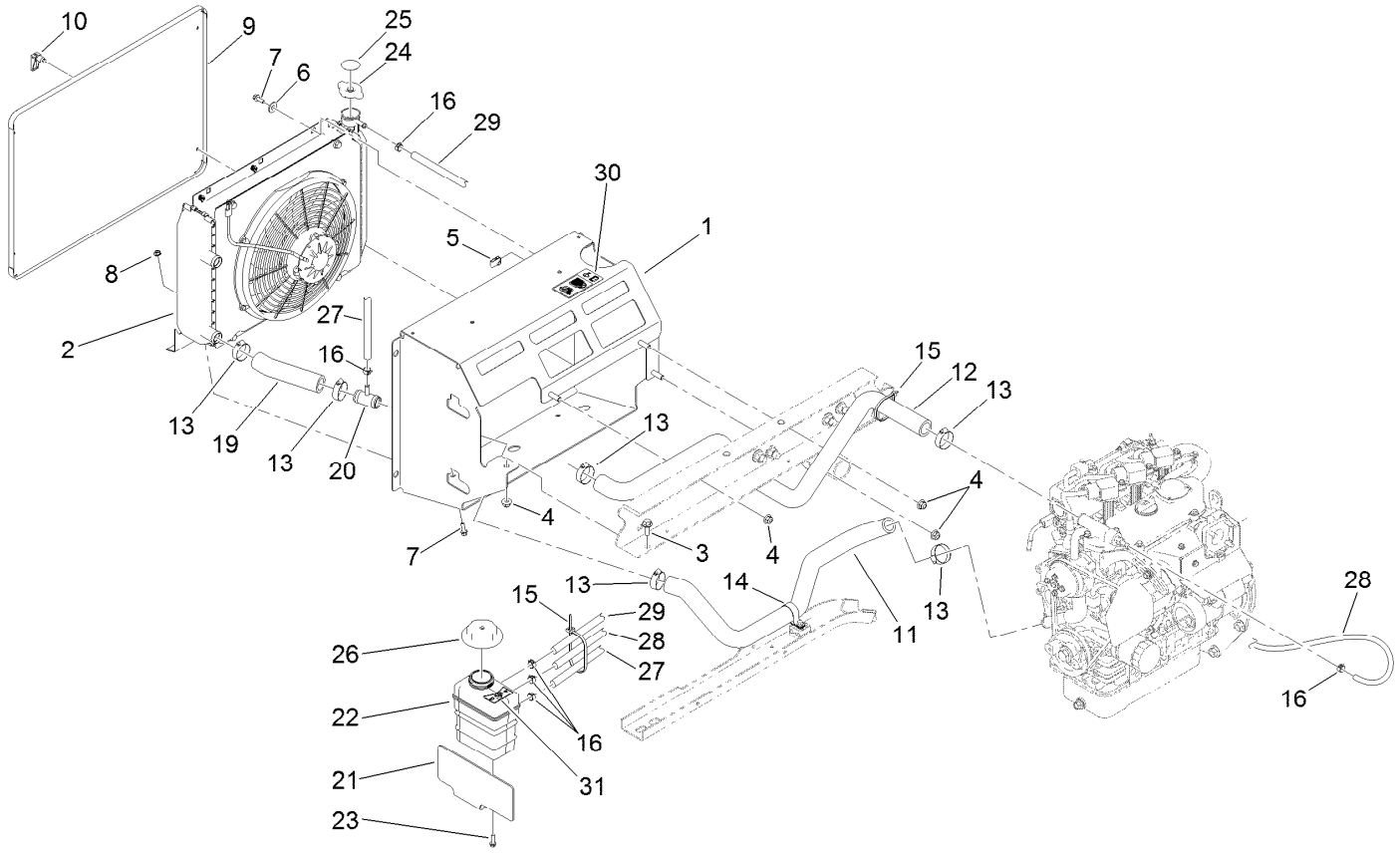
Ref.	Part Number	Qty.	Description
14	3290-379	4	Tie-Cable
15	120-4839	8	Screw-HHF
16	2412-82	1	Clamp-R
17	115-2169	1	Hub-Pump
18	119-0652	1	Coupler-Rubber
19	3256-23	2	Washer-Plain
20	33114-040	2	Screw-HH
21	322-21	2	Screw-HH
22	104-8300	2	Nut-HF, NI
23	3241-6	2	Screw-SQH
24	3254-20	1	Washer-Lock, Int
25	3256-26	1	Washer-Flat



Engine Assembly

Ref.	Part Number	Qty.	Description
1	125-4309	1	Engine ASM
2	105-4209	1	Gasket-Muffler
3	119-0860	1	Tube-Exhaust
4	120-4981-03	1	Mount-Cable, Throttle
5	87-4690	1	Cover-Clutch
6	3253-4	6	Washer-Lock
7	99-3441	1	Harness-Wire, Fusible Link
8	42-7160	3	Pin
9	87-4700	1	Disc-Clutch
10	115-7725	1	Muffler
11	3234-17	4	Screw-HHF
12	32128-20	8	Nut-HF
13	3234-5	2	Screw-HHF
14	98-7977	1	Screw-HHF

Ref.	Part Number	Qty.	Description
15	105-9472	1	Plate-Mount, Muffler
16	3230-1	2	Bolt-CARR
17	33114-016	6	Screw-HH
18	120-4980	1	Cable-Throttle
19	119-4881	1	Bolt-Shoulder
20	353-783	1	Fitting-STR
21	32128-33	1	Nut-HF
22	120-4907	1	Sensor-Temperature
23	120-5075	1	Sender-Temperature
24	33104-016	2	Screw-HHF
25	33013-00	1	Nut-Hex
26	120-5006	1	Holder-Bearing, Pilot
27	33103-020	3	Screw-HHF
28	115-6870	1	Bearing-Ball, Sealed

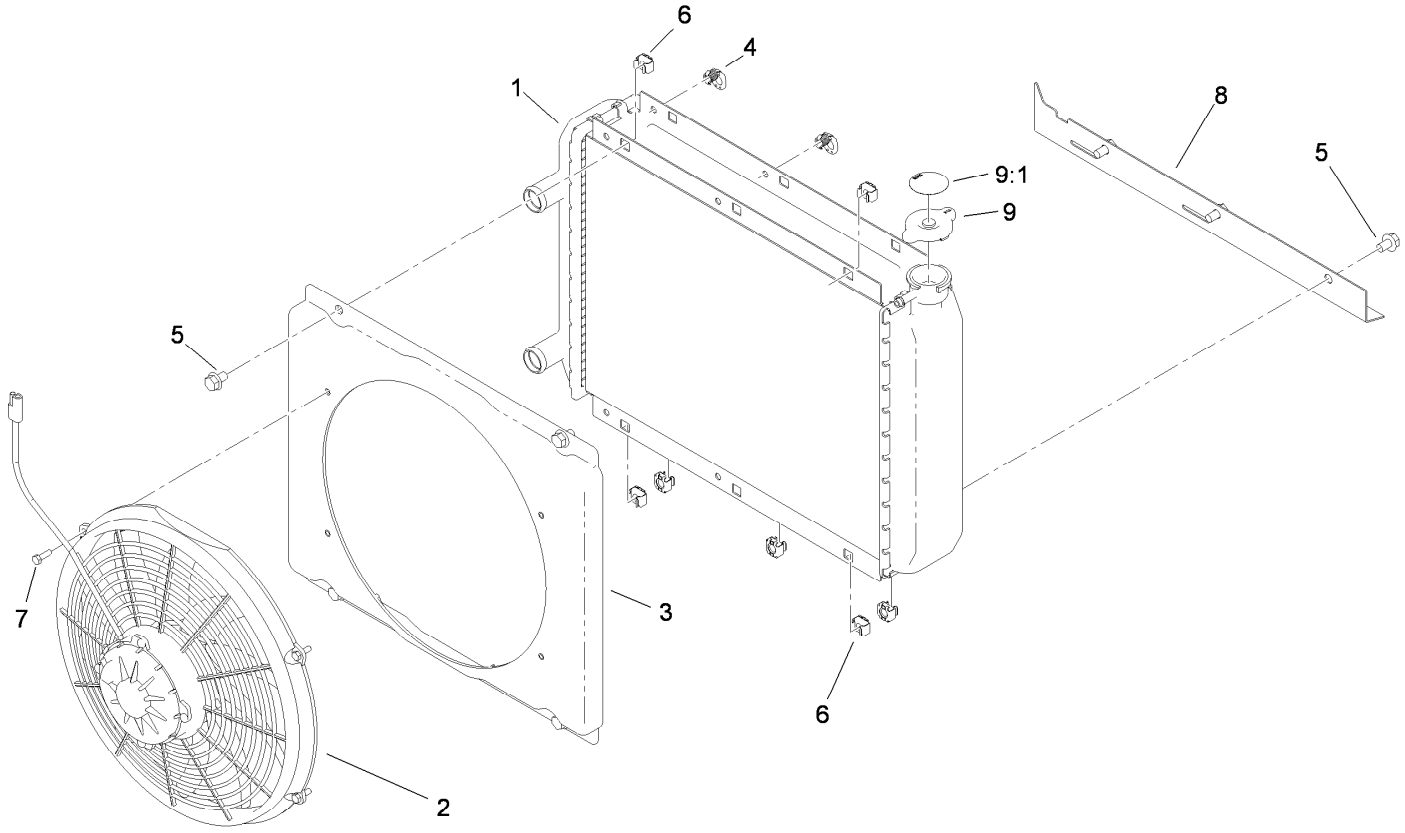


Cooling System Assembly

Ref.	Part Number	Qty.	Description
1	115-2434	1	Mount-Radiator
2		1	Radiator ASM ●
3	3234-11	1	Screw-HHF
4	104-8301	4	Nut-HF, NI
5	107069	2	Clip
6	3256-3	2	Washer-Flat
7	3234-4	4	Screw-HHF
8	32128-33	2	Nut-HF
9	115-2428-03	1	Screen-Radiator
10	74-5950	4	Latch-Swell
11	119-9487	1	Hose-Coolant, Lower
12	119-9486	1	Hose-Coolant, Upper
13	2412-34	6	Clamp-Hose
14	2412-74	1	R-Clamp
15	3290-379	4	Tie-Cable

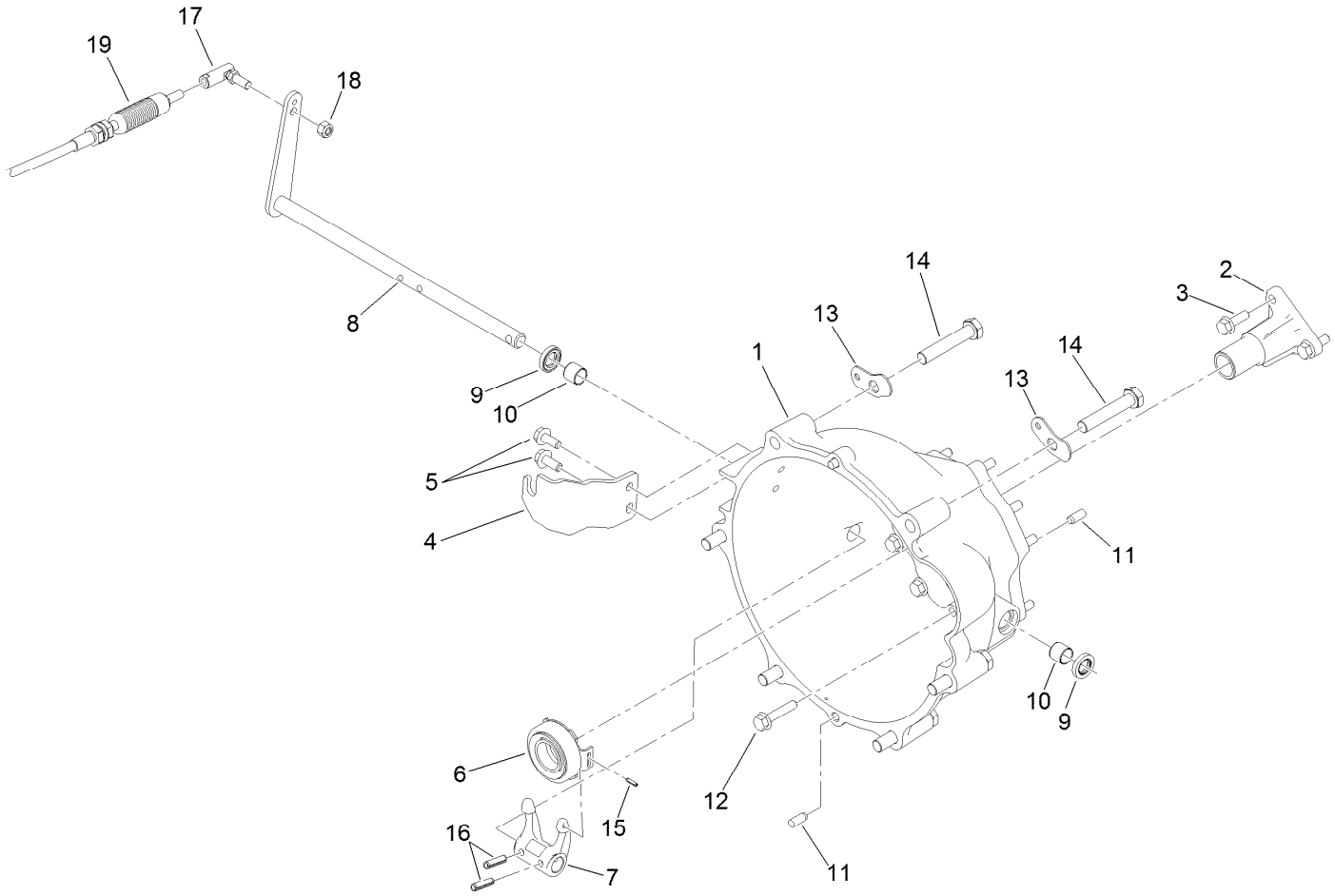
Ref.	Part Number	Qty.	Description
16	92-2379	6	Clamp-Hose
19	120-4905	1	Hose-Coolant, Lower
20	120-4851	1	Tee
21	120-4906-03	1	Plate-Mount, Tank
22	120-4856	1	Tank-Surge
23	46-8091	2	Screw-HWH
24	120-4866	1	Cap-System, Cooling
25	106-6755	1	Decal-Cap, Radiator
26	120-4867	1	Cap-Coolant, Threaded (15 PSI)
27	120-5019	1	Hose-Coolant
28	120-5020	1	Hose-Coolant
29	120-5021	1	Hose-Coolant
30	121-6286	1	Decal-Fill, Radiator
31	121-6287	1	Decal-Tank, Overflow

● Not serviced separately



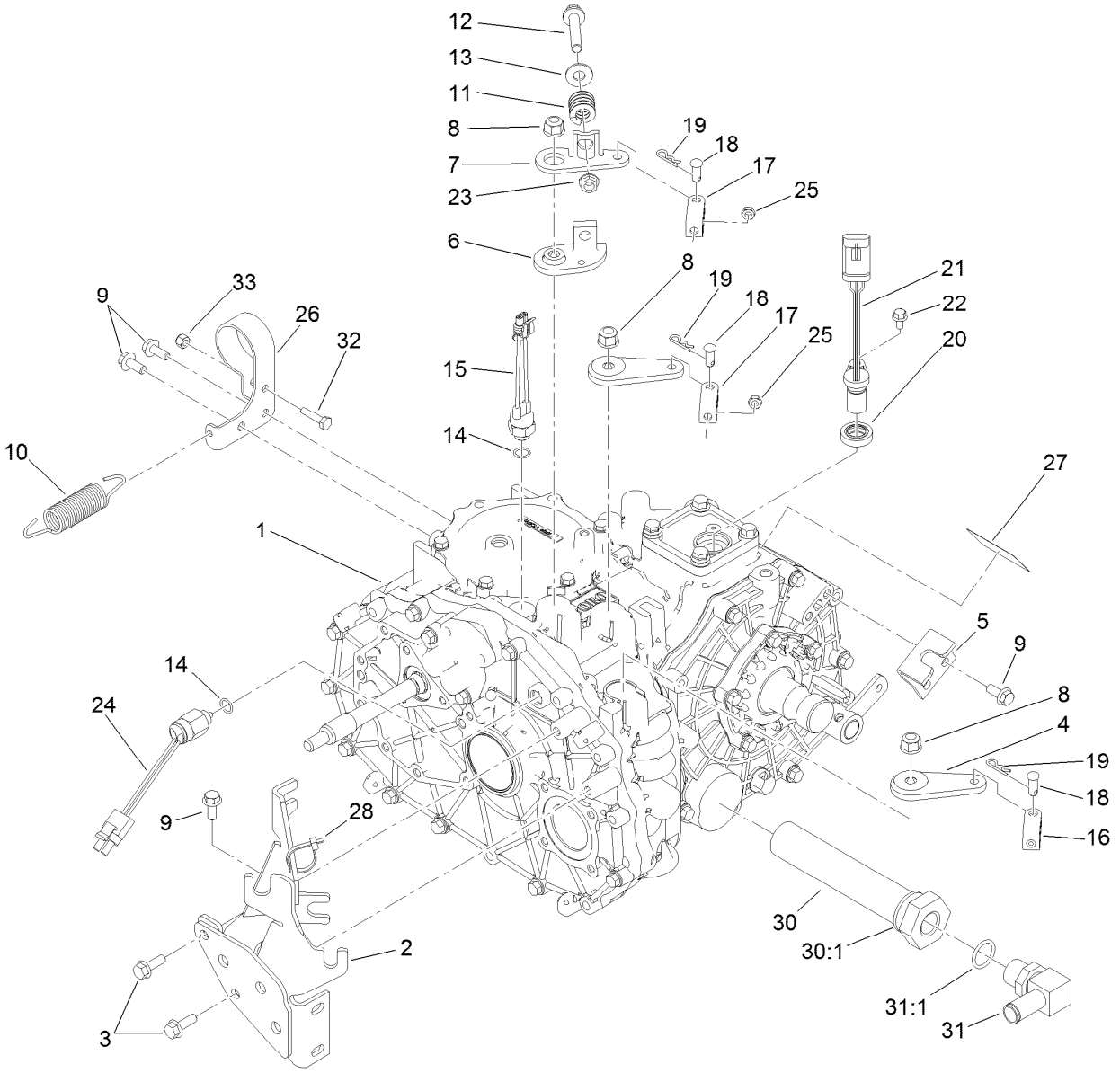
Radiator Assembly

Ref.	*Part Number*	*Qty.*	*Description*
1	161-5356	1	Radiator Kit
2	114-8385	1	Fan-Electric
3	114-8386	1	Shroud
4	114-8387	2	Latch-Spring
5	3234-30	7	Screw-HHF
6	703856	7	Nut-Sq, Caged
7	60-6910	4	Screw-HH
8	115-7765	1	Plate-Mount, Lower
9	115-7766	1	Cap-Radiator
9:1	106-6755	1	Decal-Cap, Radiator



Clutch Linkage Assembly

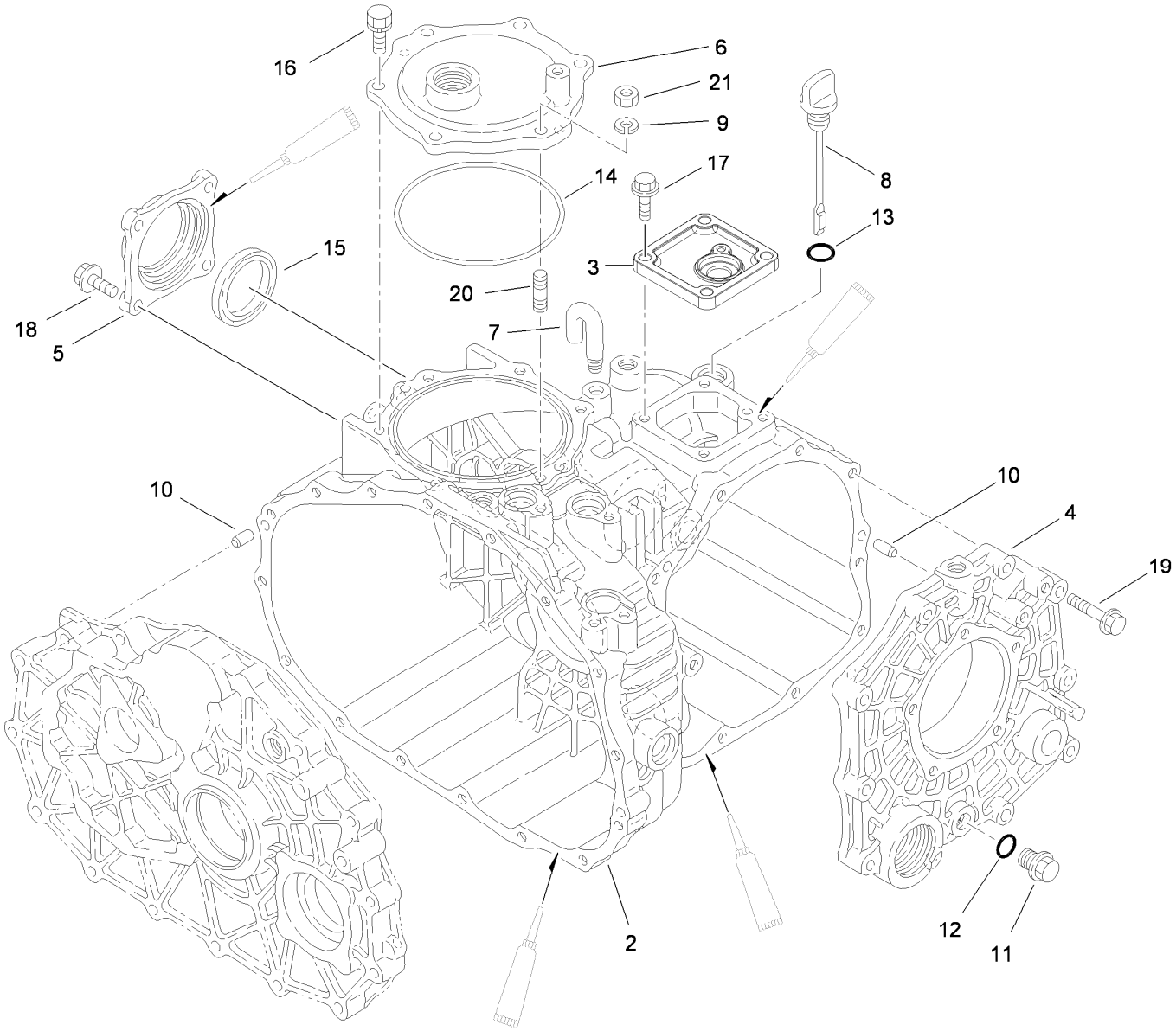
Ref.	Part Number	Qty.	Description
1	119-9498	1	Bell Housing
2	120-4886	1	Guide-Release
3	33104-025	3	Screw-HHF
4	115-2313	1	Bracket-Cable, Clutch
5	98-7977	2	Screw-HHF
6	110-2538	1	Bearing-Release, Clutch
7	87-5300	1	Fork-Clutch
8	115-2311	1	Lever-Clutch
9	87-1920	2	Seal-Oil
10	87-3770	2	Bushing-Housing, Bell
11	87-1910	4	Pin-Dowel
12	33104-040	9	Screw-HHF
13	87-6410	2	Bracket-Harness
14	107-7983	6	Screw-HH
15	32121-7	1	Pin-Roll, Slotted
16	32121-24	2	Pin-Spring
17	2411-33	1	Balljoint-RH (W/Grommet)
18	3296-4	1	Nut-Lock
19	115-2284	1	Cable-Clutch



Transaxle Assembly

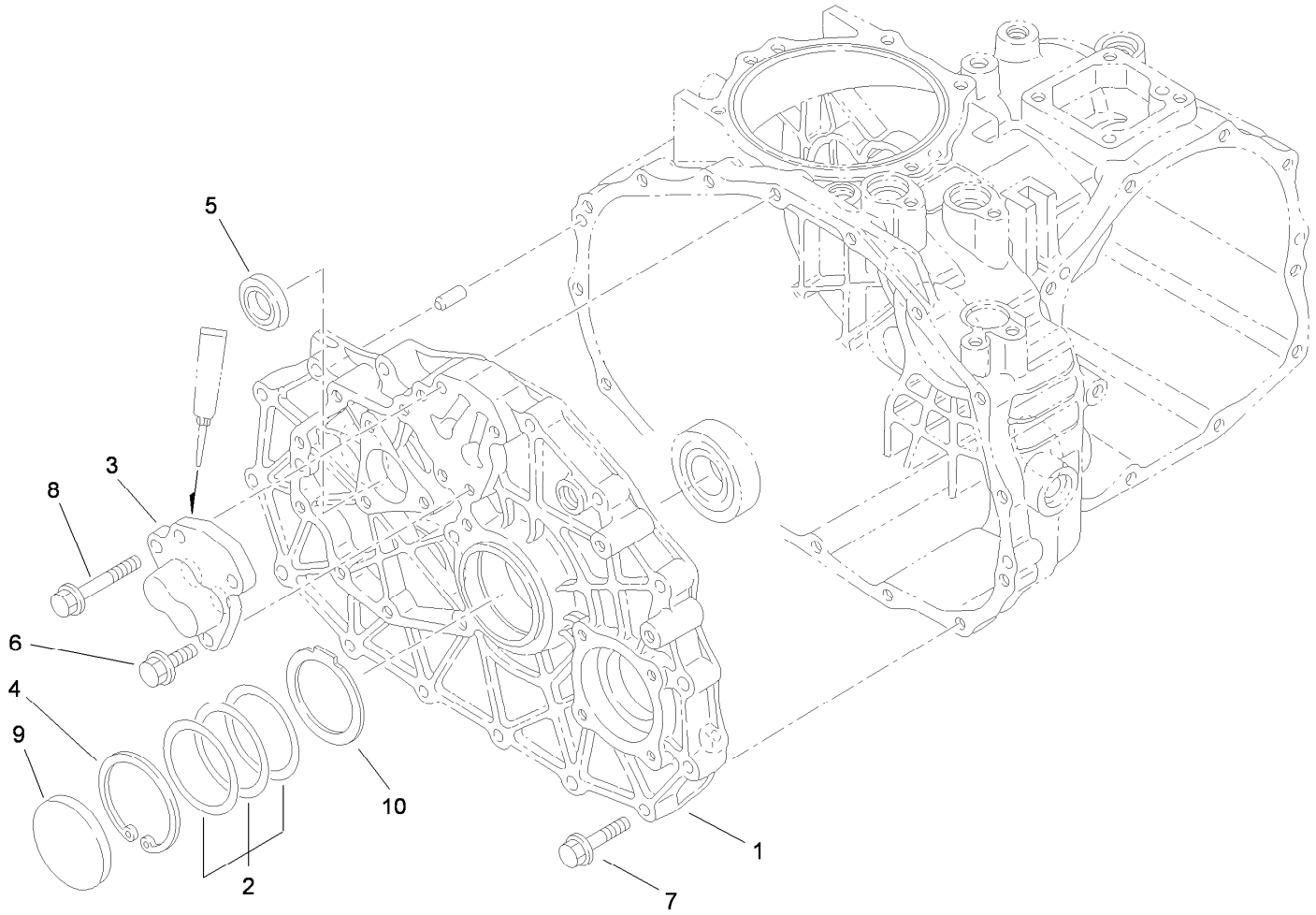
Ref.	Part Number	Qty.	Description
1	115-7783	1	2 Wheel Drive Transaxle ASM
2	105-4207-03	1	Mount-Cable
3	33104-025	2	Screw-HHF
4	87-7960	2	Lever-Shift
5	87-4470	1	Bracket-Lock, Differential
6	87-7970	1	Arm-Shift
7	87-8250	1	Plate-Arm, Shift
8	103-9511	3	Nut-Flg
9	98-7977	5	Screw-HHF
10	68-9950	1	Spring-Traction
11	87-6910	1	Spring-Compression
12	66-9302	1	Screw-HHF Lock
13	3256-4	1	Washer-Flat
14	237-30	2	O-Ring
15	72-4310	1	Switch-Ball
16	87-7160	1	Clevis-Cable
17	87-2310	2	Clevis-Cable

Ref.	Part Number	Qty.	Description
18	283-62	3	Pin-Clevis
19	3290-307	3	Pin-Cotter
20	92-3735	1	Seal-Sensor, Oil
21	120-4800	1	Sensor-Geartooth
22	33103-012	1	Screw-HHF
23	3290-357	1	Nut-HSF
24	87-6710	1	Switch-Transmission
25	3220-1	2	Nut-Jam
26	120-5094	1	Bracket-Pump And Spring Mount
27	115-7741	1	Decal-Oil, Transmission
28	3290-379	1	Tie-Cable
30	87-3990	1	Strainer-Transaxle
30:1	237-123	1	O-Ring
31	353-987	1	Fitting-Elbow, 90
31:1	237-81	1	O-Ring
32	321-7	1	Screw-HH
33	3296-42	1	Nut-Lock, NI



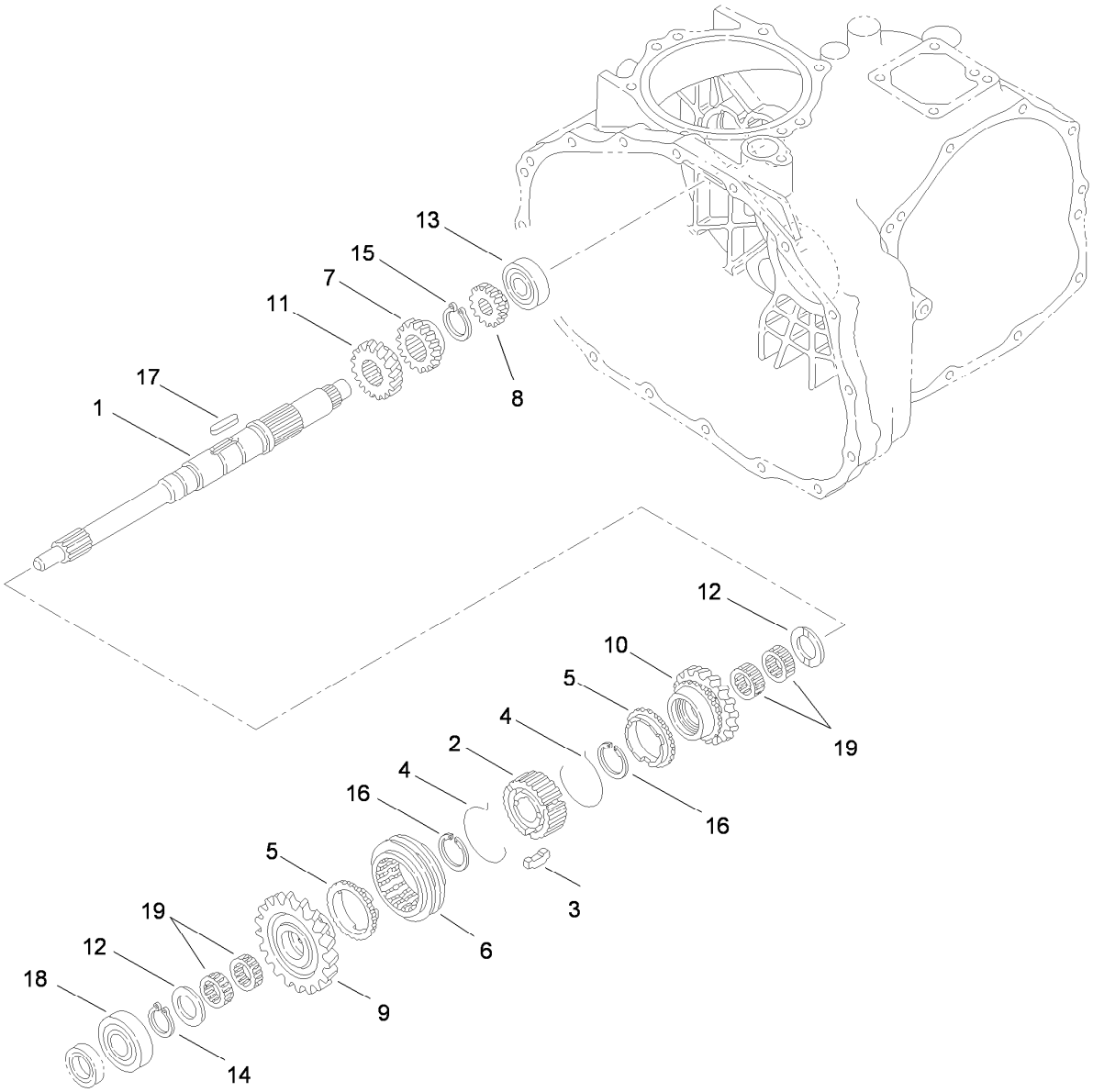
Case Assembly
Transaxle Assembly No. 115-7783

Ref.	Part Number	Qty.	Description
2	92-0651	1	Case-Transmission
3	92-0810	1	Cover-Upper, Sensor
4	92-0653	1	Cover-Side
5	92-0655	1	Cover-Seal, Axle
6	92-0656	1	Cover-Upper, PTO
7	92-0743	1	Breather-Air
8	92-0662	1	Cap-Oil
9	92-0762	1	Washer-Spring
10	92-0765	4	Pin-Parallel
11	92-0773	1	Plug-Drain
12	92-0787	1	O-Ring
13	92-0788	1	O-Ring
14	92-0790	1	O-Ring
15	92-0793	1	Seal-Oil
16	92-0796	5	Bolt
17	33104-025	4	Screw-HHF
18	33104-025	4	Screw-HHF
19	33104-040	10	Screw-HHF
20	92-0805	1	Bolt 8X20
21	68-9400	1	Nut-Flange



Center Plate Assembly
Transaxle Assembly No. 115-7783

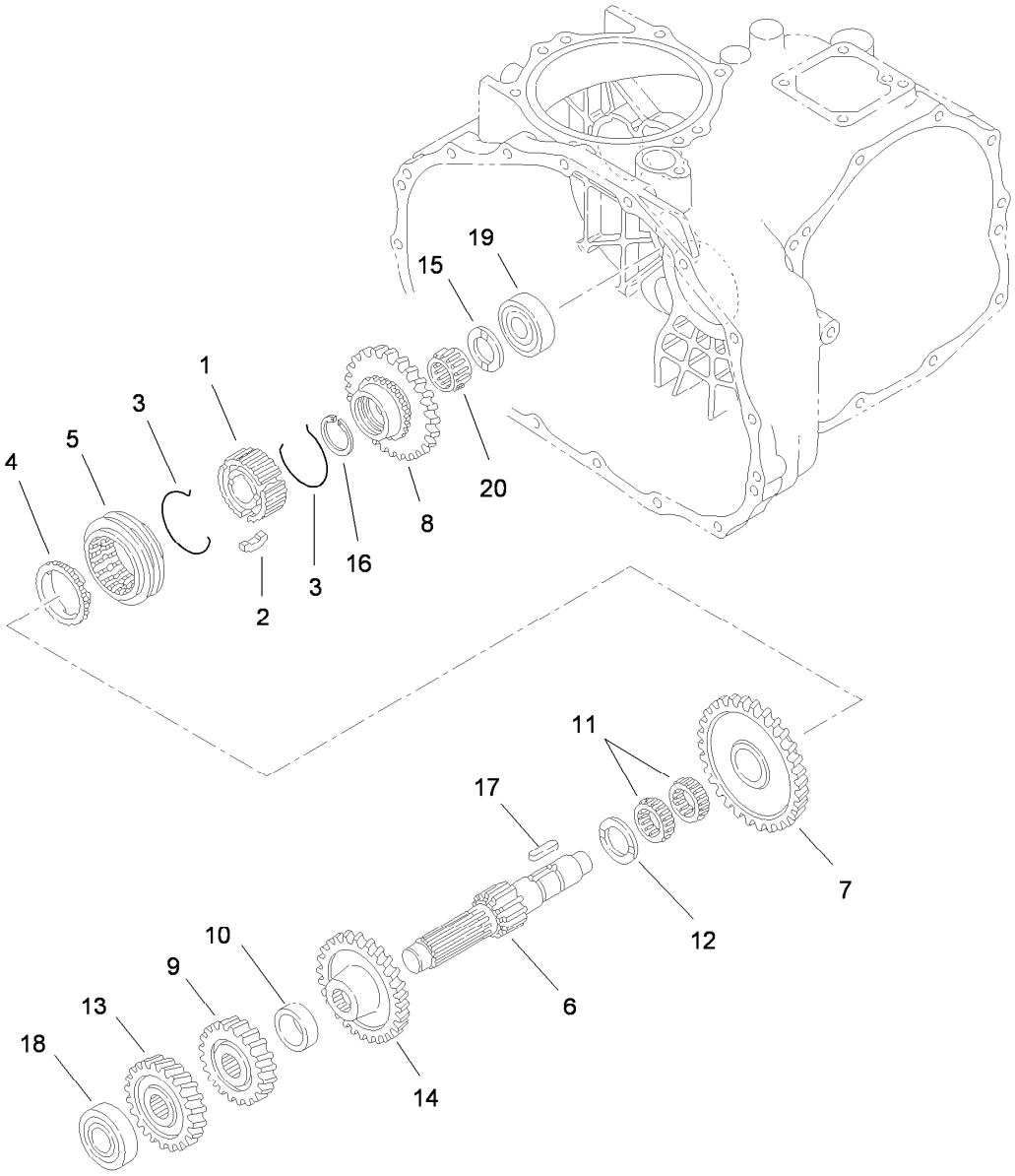
Ref.	*Part Number*	*Qty.*	*Description*
1	100-4461	1	Plate-Center
2	100-4460	1	Shim-Set
3	92-0706	1	Shaft-Fork
4	92-0759	1	Ring-Snap
5	92-0791	1	Seal-Oil
6	33104-025	3	Screw-HHF
7	33104-040	15	Screw-HHF
8	33104-050	1	Screw-HHF
9	92-0807	1	Cap-Sealing
10	100-4465	1	Shim (W/Tab)



Main Shaft Assembly
Transaxle Assembly No. 115-7783

Ref.	*Part Number*	*Qty.*	*Description*
1	92-0663	1	Shaft-Main
2	92-0664	1	Hub-Synchro
3	92-0665	3	Key-Synchro
4	92-0666	2	Spring-Synchro
5	92-0667	2	Ring-Synchro
6	92-0668	1	Shifter-Synchro
7	92-0672	1	Gear-Main, 18 Tooth
8	92-0673	1	Gear-Main, 14 Tooth
9	110-2521	1	Gear-Main, 27 Tooth
10	110-2522	1	Gear- Main, 24 Tooth

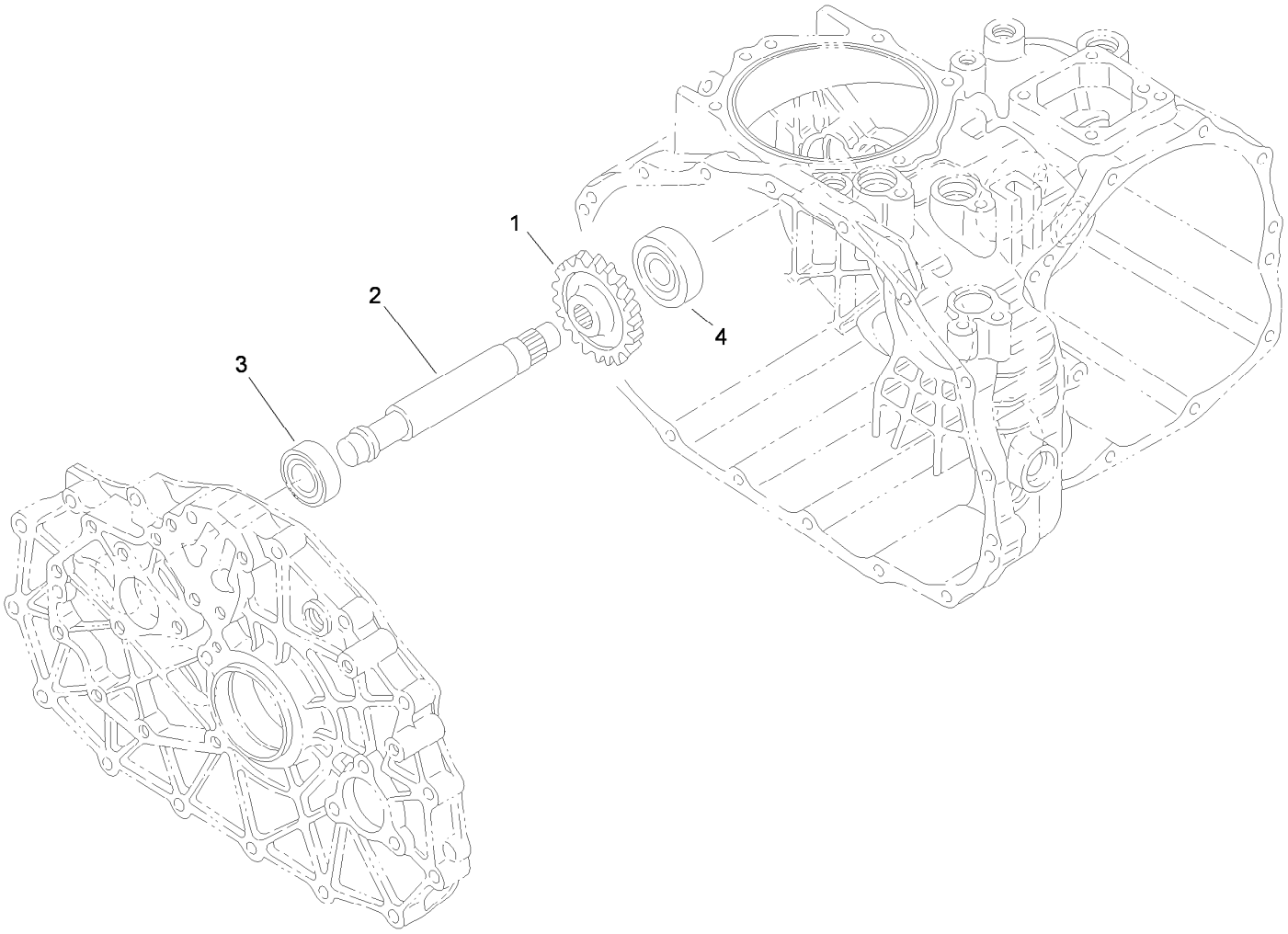
Ref.	*Part Number*	*Qty.*	*Description*
11	92-0687	1	Gear-Main, 16 Tooth
12	92-0740	2	Washer-Thrust
13	92-0650	1	Bearing
14	92-0753	1	Ring-Snap
15	92-0754	1	Ring-Snap
16	92-0763	2	Ring-Snap
17	92-0772	1	Key
18	251-8	1	Bearing-Ball
19	92-0781	4	Bearing-Needle



Reduction Shaft Assembly
Transaxle Assembly No. 115-7783

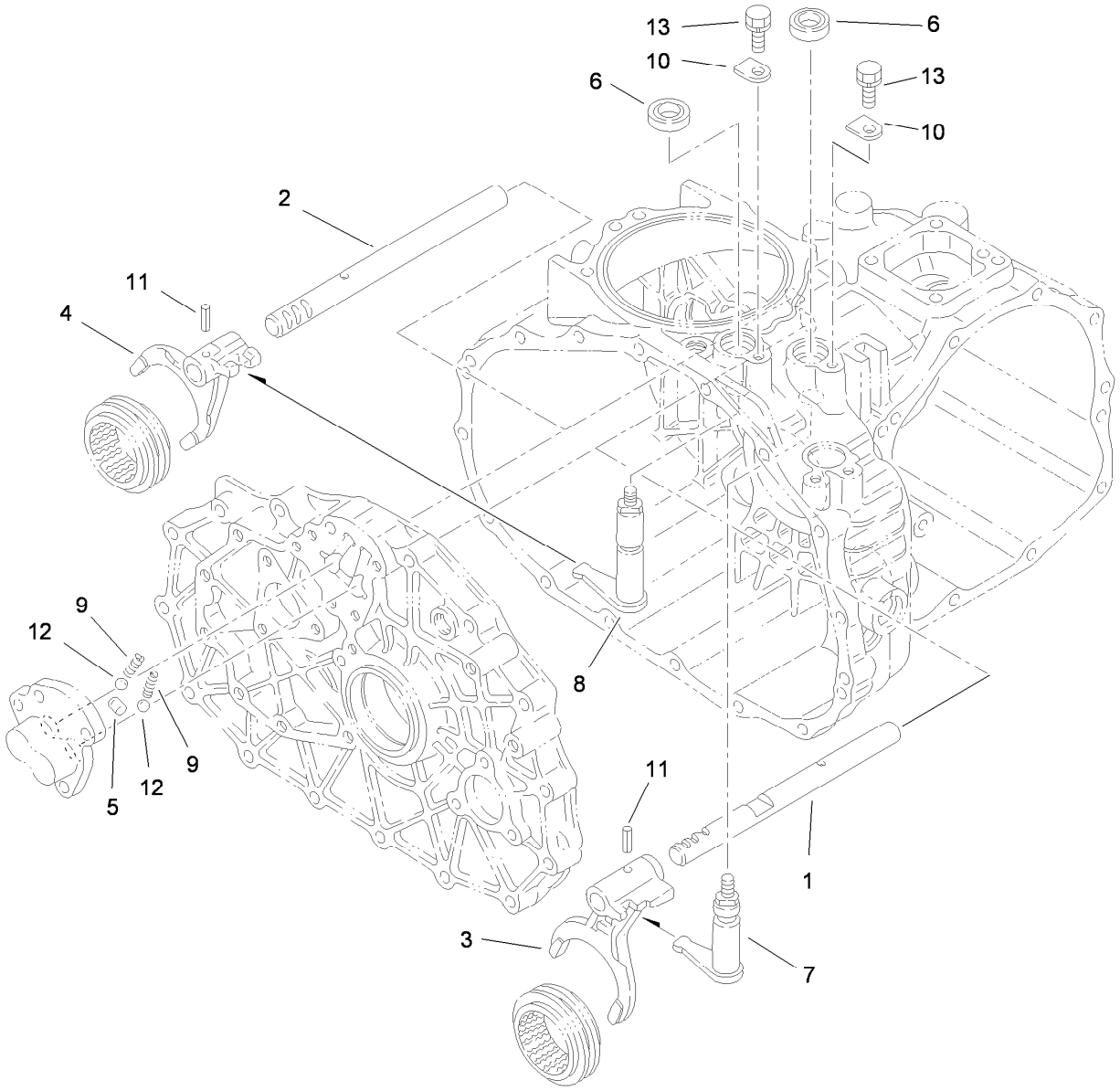
Ref.	*Part Number*	*Qty.*	*Description*
1	92-0664	1	Hub-Synchro
2	92-0665	3	Key-Synchro
3	92-0666	2	Spring-Synchro
4	92-0667	1	Ring-Synchro
5	92-0668	1	Shifter-Synchro
6	92-0674	1	Shaft-Reduction
7	110-2524	1	Gear- Reduction, 49 Tooth
8	92-0819	1	Gear-Reduction, 40 Tooth
9	92-0769	1	Pin-Roll
10	92-0680	1	Collar

Ref.	*Part Number*	*Qty.*	*Description*
11	92-0681	2	Bearing-Needle
12	92-0682	1	Washer-Thrust
13	92-0822	1	Gear-Reduction, 28 Tooth
14	92-0823	1	Gear-Reduction, 43 Tooth
15	92-0740	1	Washer-Thrust
16	92-0673	1	Gear-Main, 14 Tooth
17	92-0772	1	Key
18	105-7985	1	Bearing
19	92-0778	1	Bearing
20	92-0782	1	Bearing-Needle



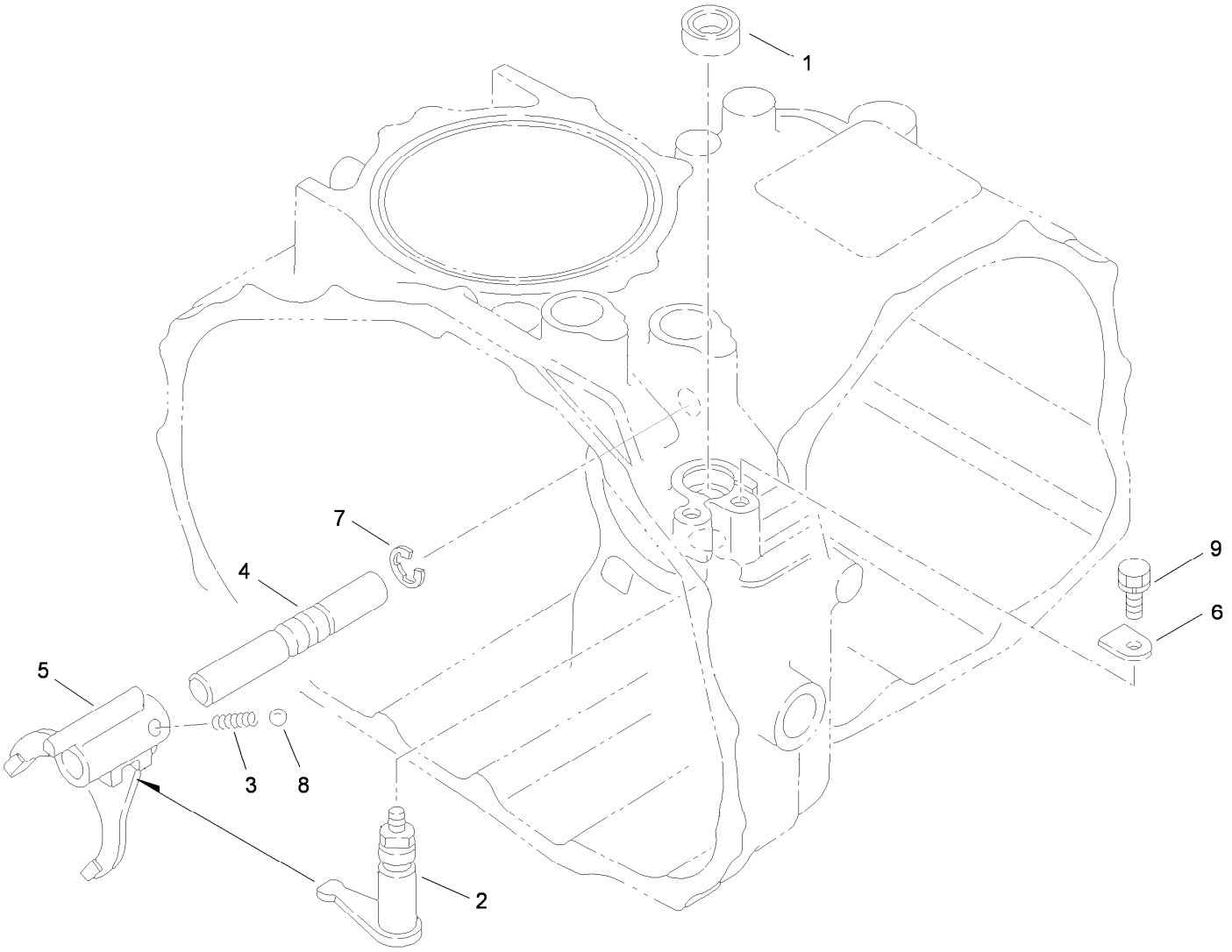
Reverse Shaft Assembly
Transaxle Assembly No. 115-7783

Ref.	*Part Number*	*Qty.*	*Description*
1	92-0684	1	Gear-Reverse, 33 Tooth
2	92-0824	1	Shaft-Idler, Reverse
3	251-346	1	Bearing-Ball
4	92-0778	1	Bearing



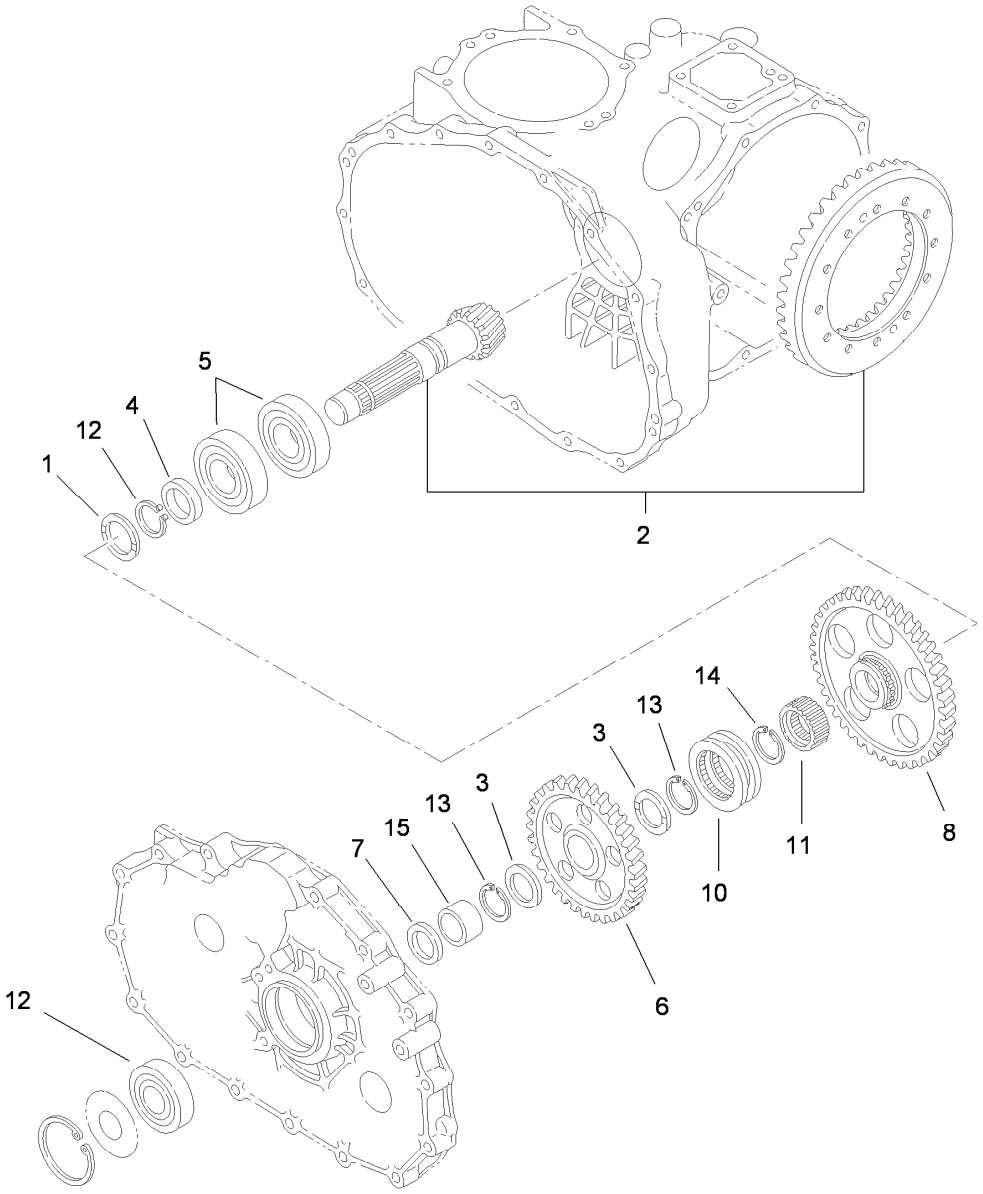
Main Shift Assembly
Transaxle Assembly No. 115-7783

Ref.	*Part Number*	*Qty.*	*Description*
1	92-0698	1	Shaft-Fork
2	92-0699	1	Shaft-Fork
3	92-0700	1	Fork-Shift
4	92-0701	1	Fork-Shift
5	92-0705	1	Lock-Spindle
6	92-0729	2	Seal-Oil
7	92-0816	1	Arm-Shift
8	92-0817	1	Arm-Shift
9	92-0731	2	Spring
10	92-0732	2	Plate-Keeper
11	92-0769	2	Pin-Roll
12	92-0785	2	Ball-Steel
13	33104-016	2	Screw-HHF



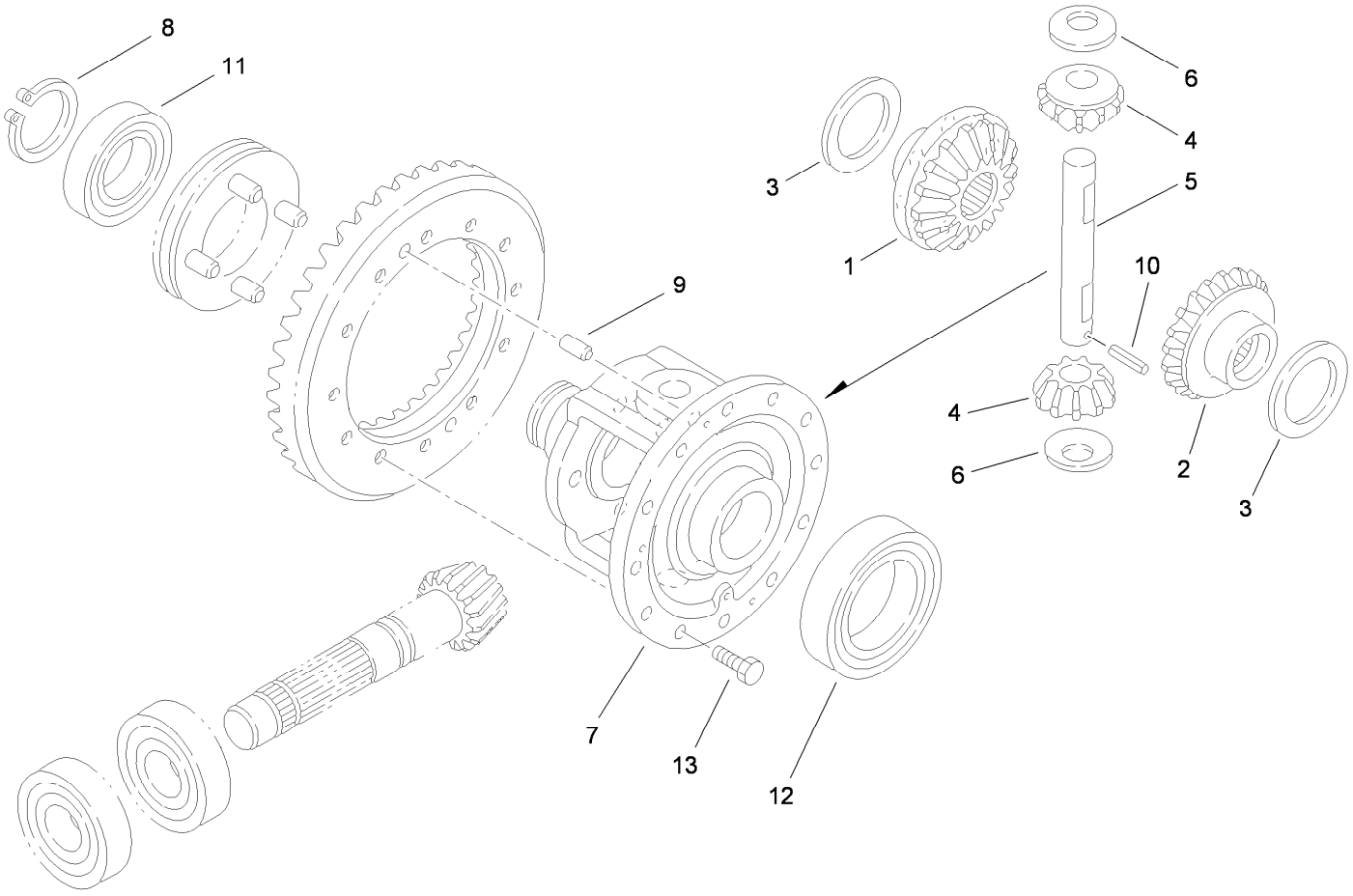
Hi-Lo Shift Assembly
Transaxle Assembly No. 115-7783

Ref.	*Part Number*	*Qty.*	*Description*
1	92-0729	1	Seal-Oil
2	92-0818	1	Arm-Shift
3	92-0731	1	Spring
4	92-0708	1	Shaft-Fork
5	92-0709	1	Fork-Shift
6	92-0732	1	Plate-Keeper
7	92-0761	1	Ring-E
8	92-0785	1	Ball-Steel
9	33104-016	1	Screw-HHF



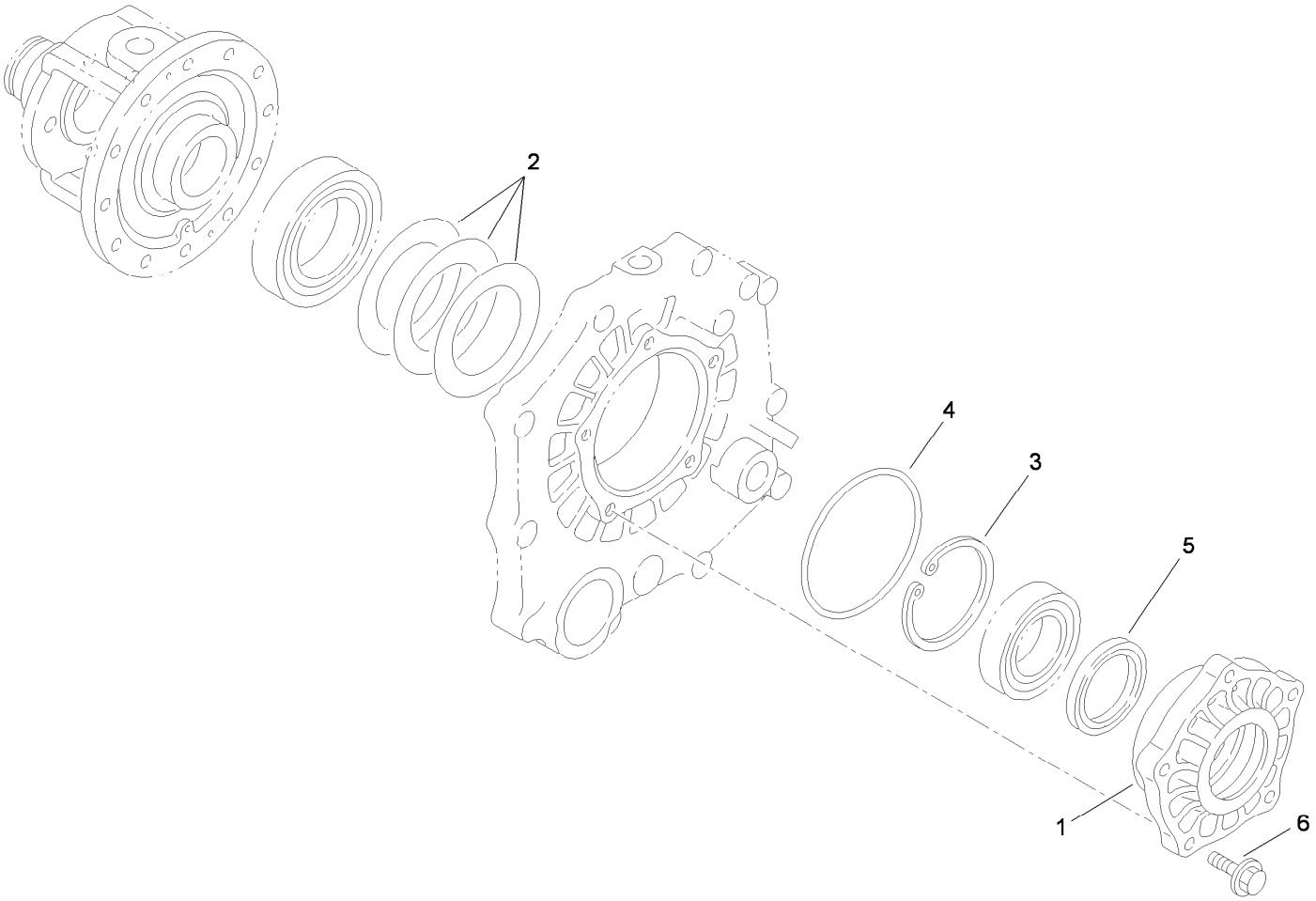
Countershaft Assembly
Transaxle Assembly No. 115-7783

Ref.	*Part Number*	*Qty.*	*Description*
1	92-0741	1	Washer-Thrust
2	105-7983	1	Countershaft And Ring Gear ASM
3	92-0711	2	Washer-Thrust
4	92-0713	1	Collar
5	92-0714	2	Bearing
6	92-0715	1	Gear-Countershaft
7	92-0716	1	Collar
8	92-0717	1	Gear-Countershaft
10	92-0718	1	Shifter
11	105-7986	1	Collar-Spline
12	92-0712	1	Bearing-Ball
13	105-7987	2	Ring-Snap
14	92-0755	1	Ring-Snap
15	92-0783	1	Race-Inner



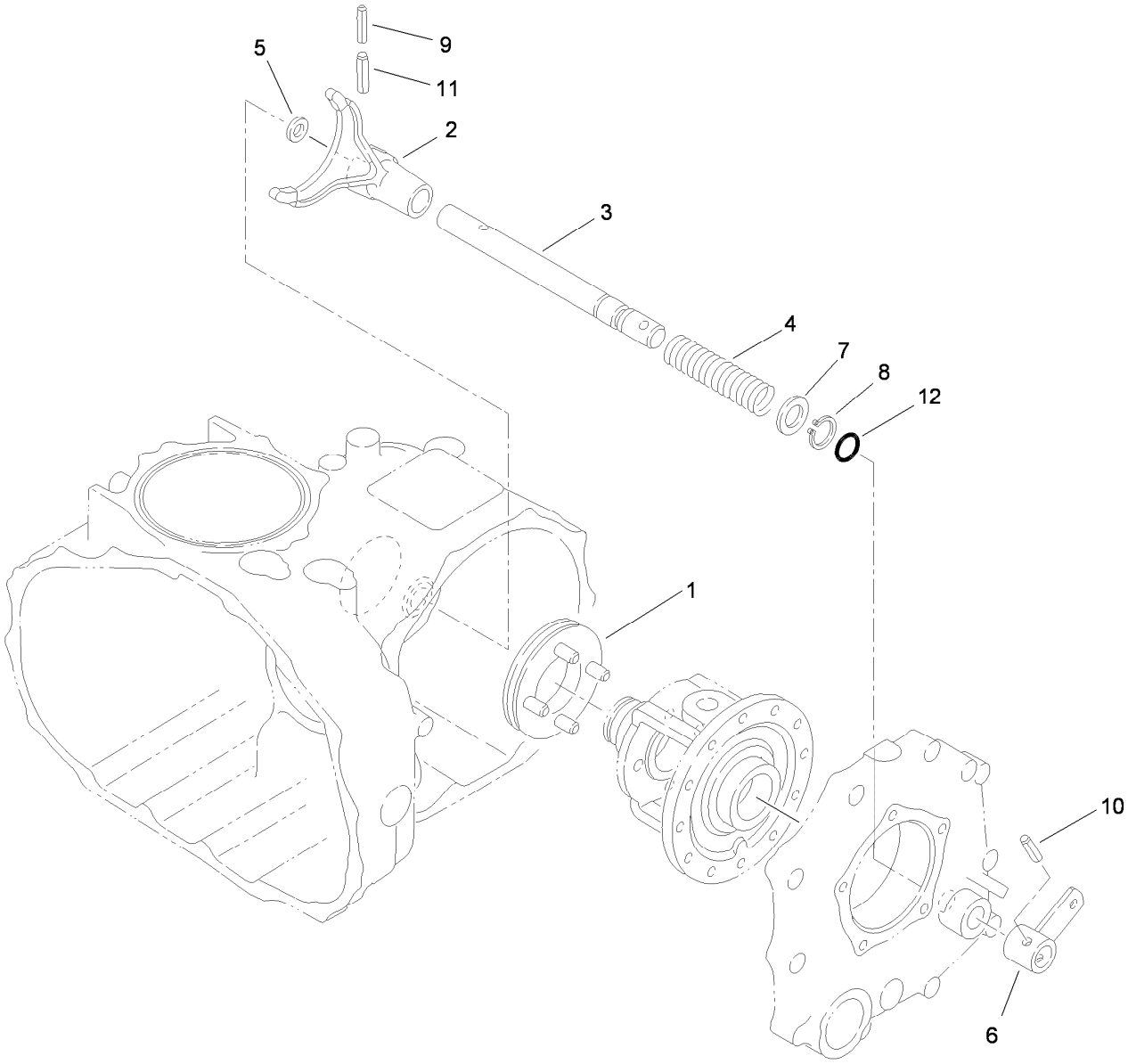
Differential Gear Assembly
Transaxle Assembly No. 115-7783

Ref.	*Part Number*	*Qty.*	*Description*
1	92-0745	1	Gear-Side, LH
2	92-0746	1	Gear-Side, RH
3	92-0747	2	Side-Gear, Left Inner
4	92-0748	2	Pinion-Differential
5	92-0749	1	Shaft-Pinion
6	92-0750	2	Washer
7	92-0720	1	Case-Differential
8	92-0756	1	Ring-Snap
9	92-0765	2	Pin-Parallel
10	92-0768	1	Pin-Roll, Spring
11	92-0775	1	Bearing
12	92-0776	1	Bearing
13	92-0803	12	Bolt



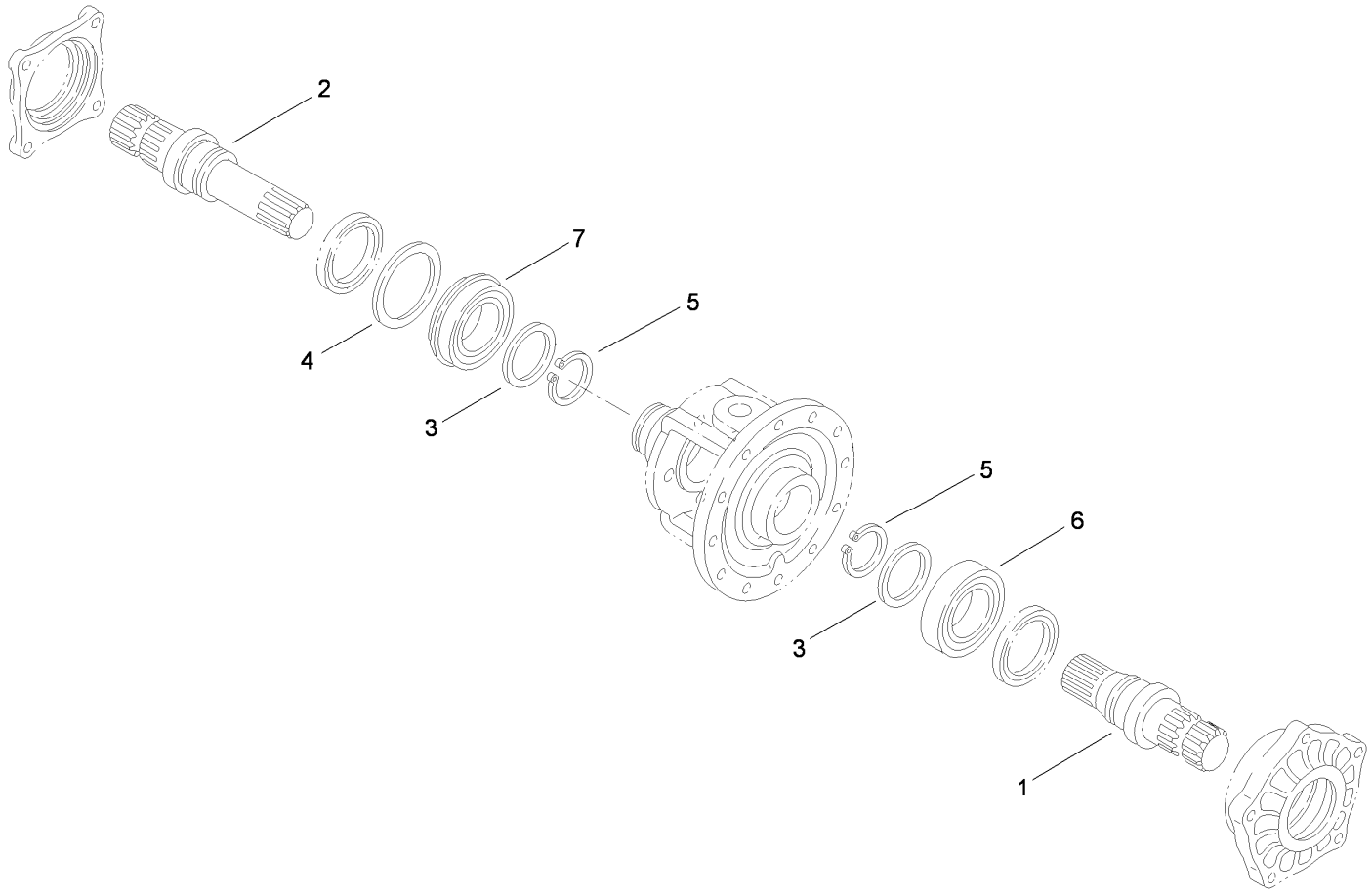
Differential Carrier Assembly
Transaxle Assembly No. 115-7783

Ref.	*Part Number*	*Qty.*	*Description*
1	92-0654	1	Carrier-Differential
2	92-0809	1	Set-Shim
3	92-0760	1	Ring-Snap
4	92-0789	1	O-Ring
5	92-0793	1	Seal-Oil
6	33104-030	5	Screw-HHF



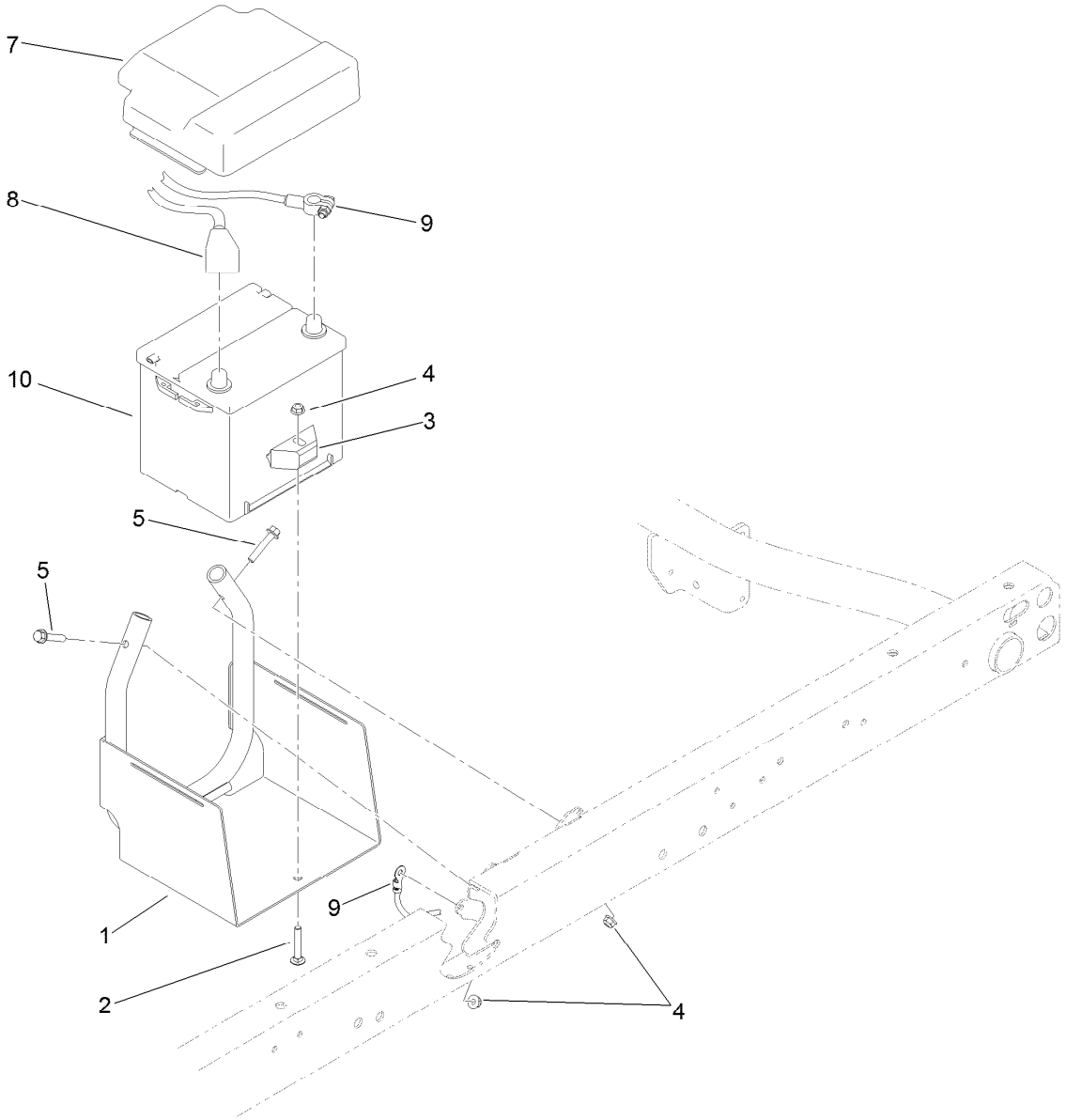
Differential Lock Assembly
Transaxle Assembly No. 115-7783

Ref.	*Part Number*	*Qty.*	*Description*
1	92-0730	1	Slider-Differential, Lock
2	92-0721	1	Fork-Lock, Differential
3	92-0722	1	Shaft-Fork, Lock Differential
4	92-0723	1	Spring-Lock, Differential
5	92-0744	1	Washer
6	92-0724	1	Arm-Lock, Differential
7	92-0733	1	Washer
8	92-0753	1	Ring-Snap
9	92-0768	1	Pin-Roll, Spring
10	92-0770	1	Pin-Roll, Spring
11	92-0771	1	Pin-Roll, Spring
12	92-0787	1	O-Ring



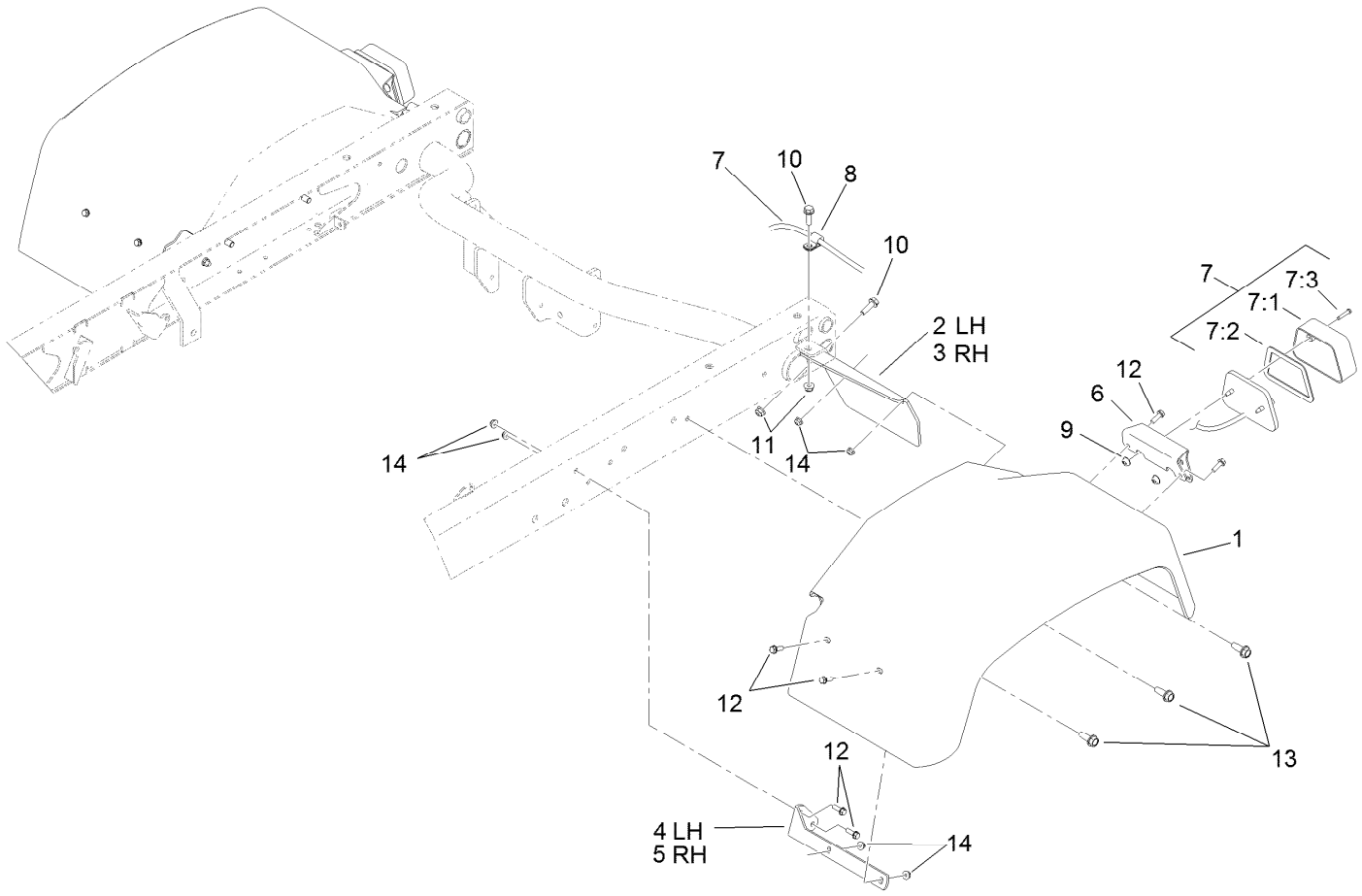
Axle Shaft Assembly
Transaxle Assembly No. 115-7783

Ref.	*Part Number*	*Qty.*	*Description*
1	92-0725	1	Shaft-Axle, Left
2	92-0726	1	Shaft-Axle, Right
3	92-0727	2	Washer
4	92-0728	1	Washer
5	92-0756	2	Ring-Snap
6	92-0775	1	Bearing
7	92-0780	1	Bearing



Battery Assembly

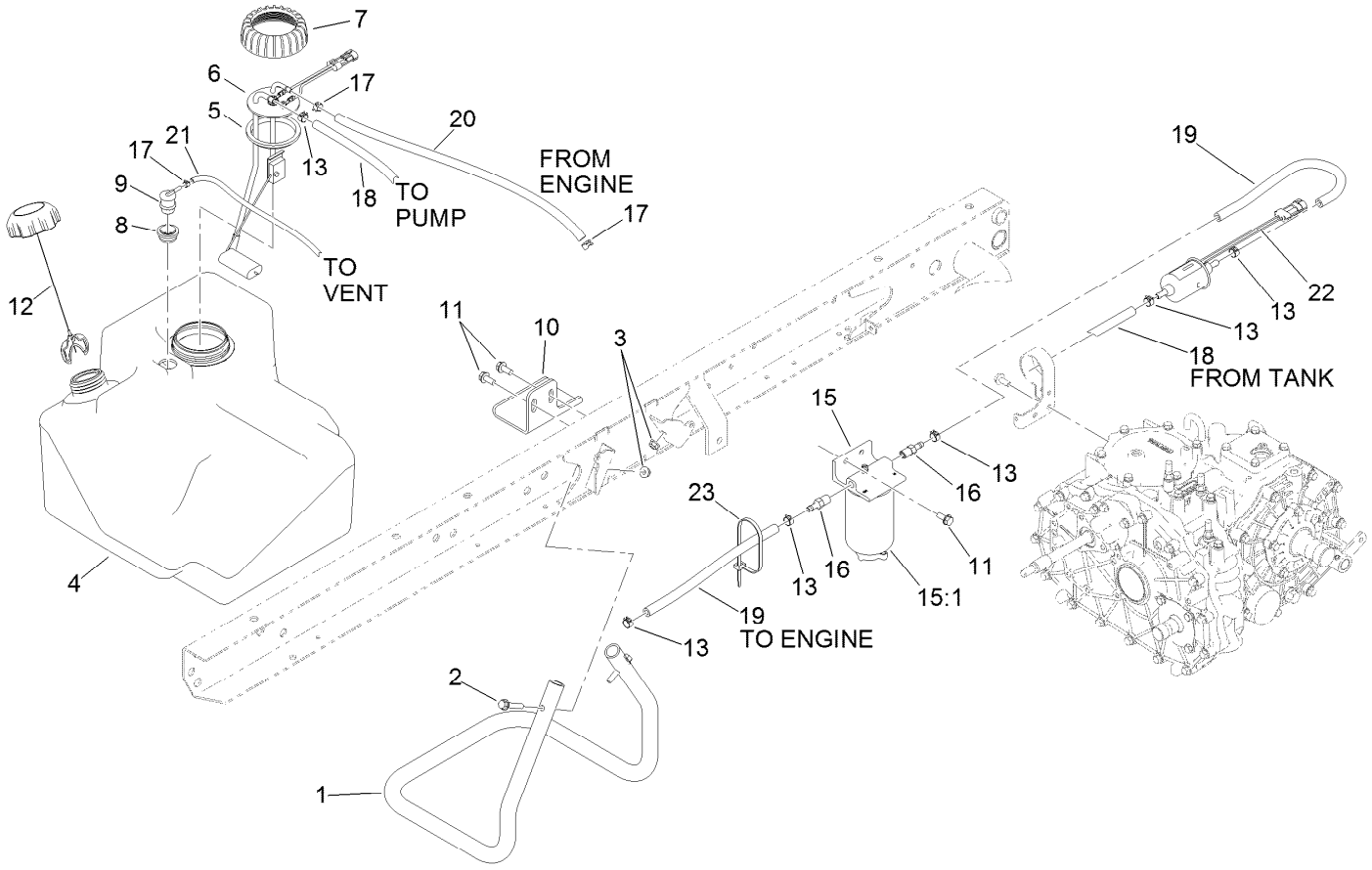
Ref.	*Part Number*	*Qty.*	*Description*
1	115-2237-03	1	Tray-Battery
2	3230-6	1	Bolt-CARR
3	66-2490	1	Retainer-Battery
4	104-8300	3	Nut-HF, NI
5	94-5780	2	Screw-HWH
7	115-2448	1	Cover-Battery
8	87-8000	1	Cable-Battery, Positive
9	115-8122	1	Cable-Battery, Negative
10	106-5187	1	Battery- Dry, 12V, 525 CCA



Tail Light and Fender Assembly

Ref.	Part Number	Qty.	Description
1	87-6660	2	Fender-Rear
2	93-8943-03	1	Bracket-Fender, Rear (LH)
3	93-8944-03	1	Bracket-Fender, Rear (RH)
4	93-8941-03	1	Bracket-Fender, Front (LH)
5	93-8942-03	1	Bracket-Fender, Front (RH)
6	115-2289-03	2	Bracket-Light, Tail
7	115-7745	2	Light-Tail, Brake
7:1	87-6300	1	Lens-Light, Tail
7:2	87-6310	1	Gasket-Light, Tail

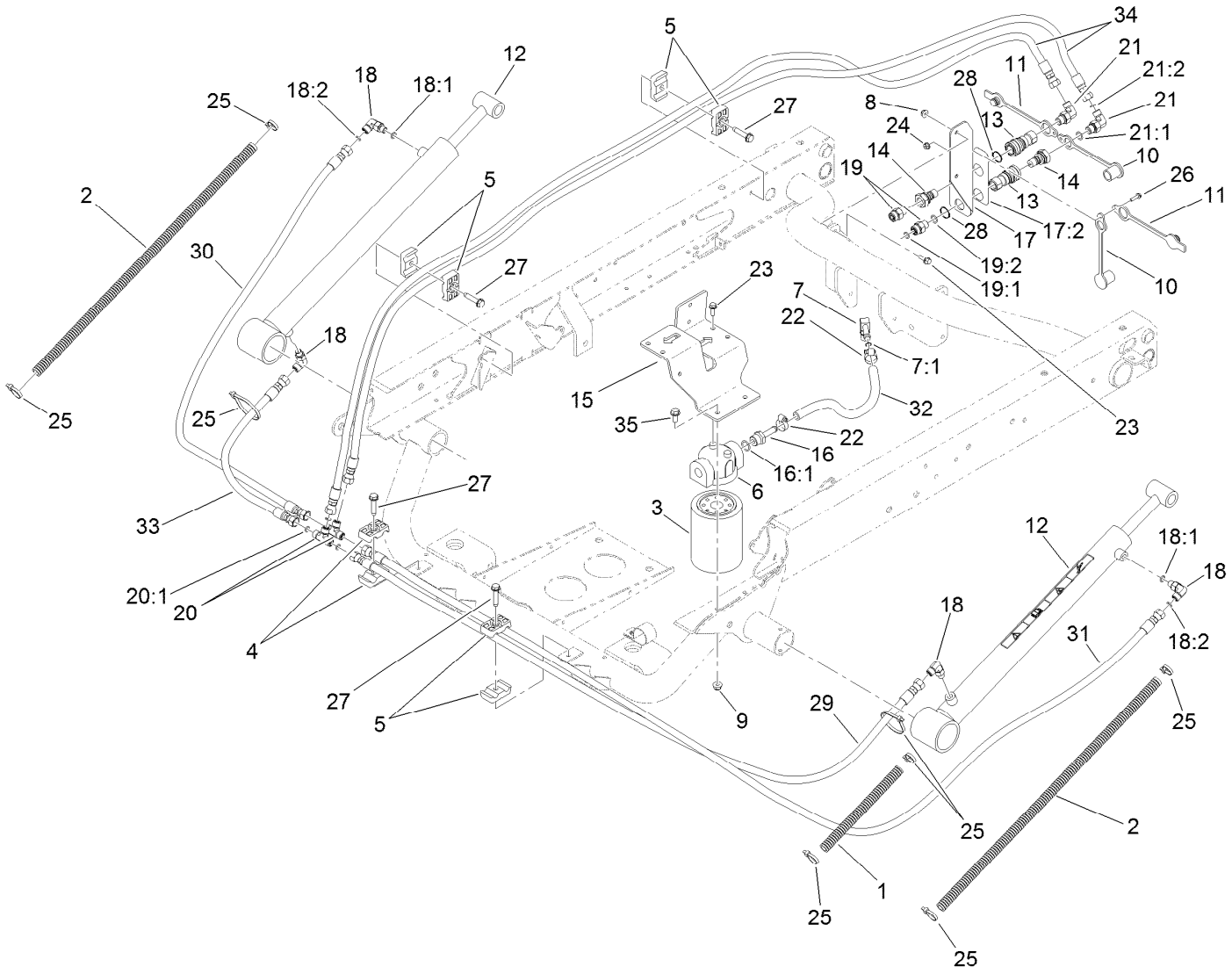
Ref.	Part Number	Qty.	Description
7:3	32144-93	2	Screw-PPHTF
8	2412-93	2	Clamp-R
9	3290-506	4	Palnut
10	3234-17	4	Screw-HHF
11	104-8300	4	Nut-HF, NI
12	32105-15	12	Screw-HWH
13	105-6245	6	Screw-Tapping
14	104-7201	12	Nut-HF, NI



Fuel System Assembly

Ref.	Part Number	Qty.	Description
1	115-7767-03	1	Tube-Support
2	94-5780	2	Screw-HWH
3	104-8300	2	Nut-HF, NI
4	119-0735	1	Tank-Fuel
5	115-2163	1	Gasket-Pump, Fuel
6	114-8348	1	Sender-Fuel
7	115-2162	1	Cap-Pump, Fuel
8	114-0284	1	Grommet
9	114-0285	1	Valve-Rollover
10	114-8404	1	Plate-Retainer
11	32144-11	4	Screw-HWH
12	115-7789	1	Cap-Fuel, Diesel

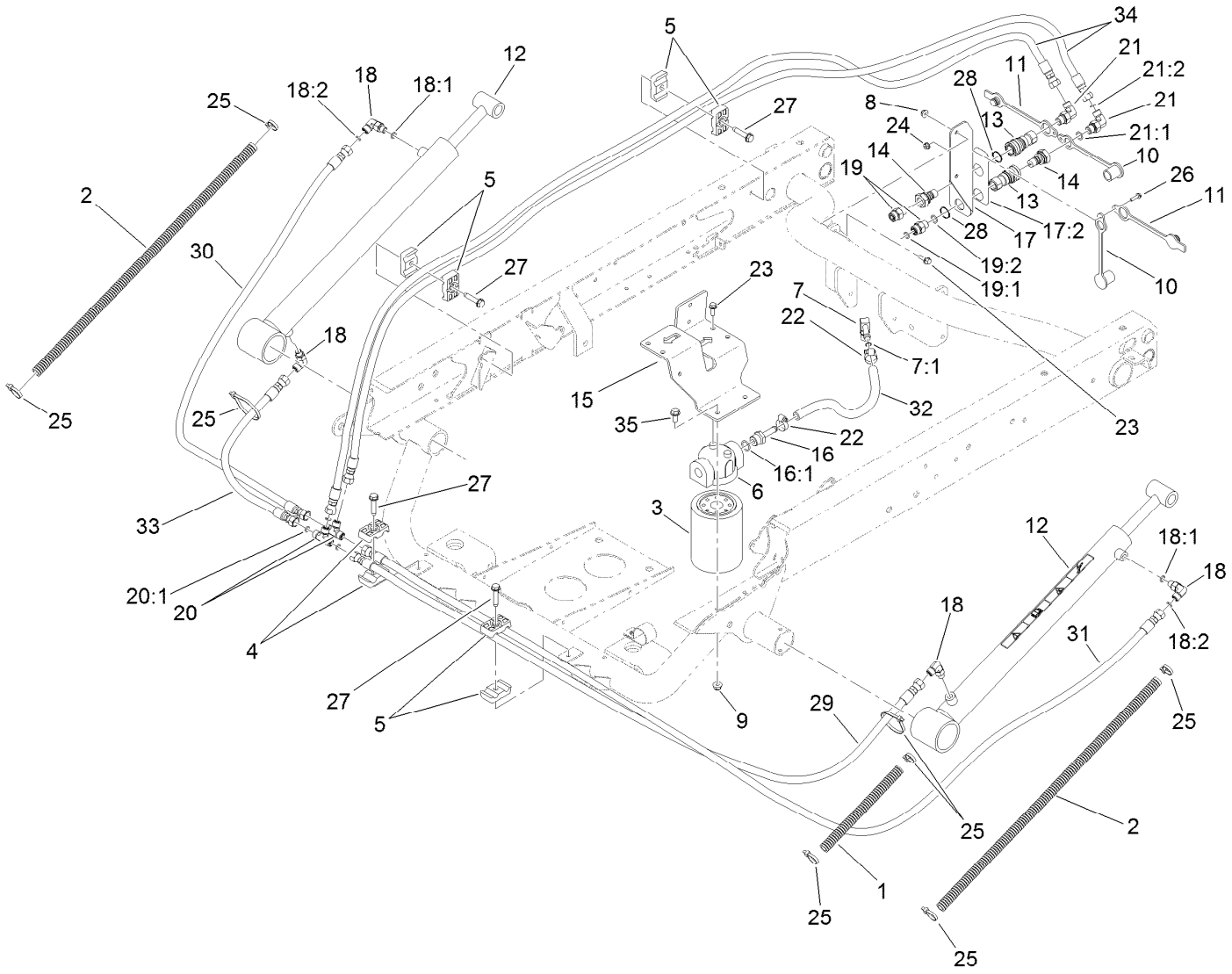
Ref.	Part Number	Qty.	Description
13	92-2379	6	Clamp-Hose
15	110-9044	1	Separator-Filter
15:1	110-9049	1	Filter-Spin On, Fuel/Water
16	353-783	2	Fitting-STR
17	2412-146	3	Clamp-Hose
18	114-8206	1	Hose-Fuel
19	110-4101	2	Hose-Fuel
20	120-5022	1	Hose-Fuel
21	110-8255	1	Hose-Fuel
22	110-8806	1	Pump-Fuel
23	3290-379	1	Tie-Cable



Hydraulic Lift Cylinder Assembly

Ref.	Part Number	Qty.	Description
1	24-7922	1	Conduit-Convoluted, Split
2	24-7923	2	Conduit-Convoluted, Split
3	54-0110	1	Filter-Oil, Transmission
4	56-7971	2	Clamp-Tube
5	56-7976	6	Clamp-Tube
6	87-8780	1	Head-Filter
7	100-4887	1	Fitting-Elbow, 90
7:1	237-42	1	O-Ring
8	104-7201	2	Nut-HF, NI
9	104-8300	2	Nut-HF, NI
10	106-7881	2	Cap-Dust, HYD
11	106-7882	2	Plug-Dust, HYD
12	106-7939	2	HYD Cylinder ASM
13	106-7968	2	Coupler-Quick, Female
14	106-7969	2	Coupler-Quick, Male
15	115-2168-03	1	Bracket-Filter
16	115-2231	1	Fitting-STR
16:1	237-79	1	O-Ring
17	115-7715	1	Coupler Bracket ASM
17:2	115-7723	1	Decal-Disconnect, Quick
18	340-132	4	Fitting-Elbow, 90 DEG

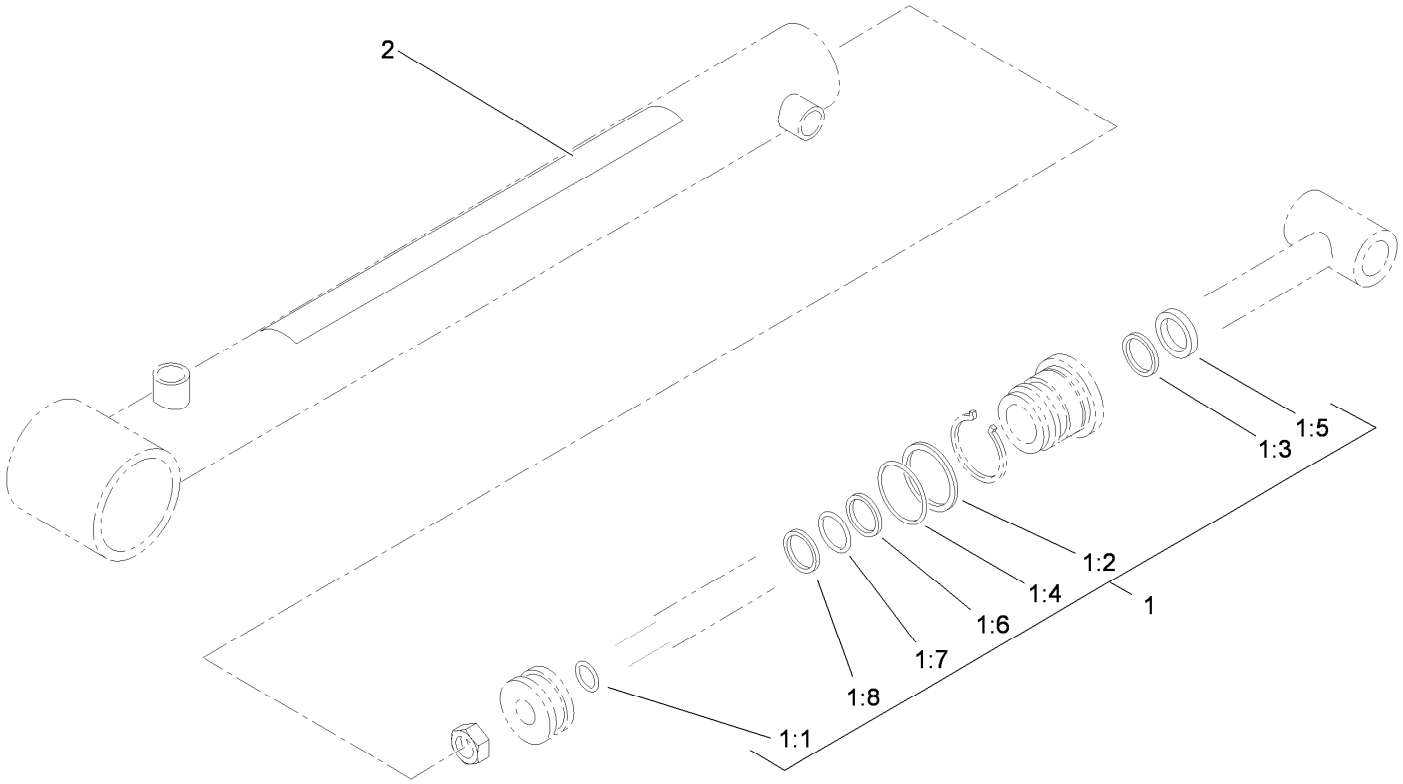
Ref.	Part Number	Qty.	Description
18:1	237-78	1	O-Ring
18:2	237-21	1	O-Ring
19	340-2	2	Fitting-Straight
19:1	237-22	1	O-Ring
19:2	237-42	1	O-Ring
20	340-21	2	Fitting
20:1	237-21	3	O-Ring
21	340-82	2	Fitting-Elbow, 90 DEG
21:1	237-42	1	O-Ring
21:2	237-21	1	O-Ring
22	2412-36	2	Clamp-Hose
23	3234-4	4	Screw-HHF
24	3290-148	1	Nut-HF
25	3290-379	6	Tie-Cable
26	32105-13	1	Screw-HWH
27	32144-57	4	Screw
28	32151-83	2	Ring-Snap
29	115-7711	1	Hose-HYD
30	108-6508	1	Hose-HYD
31	104-3716	1	Hose-HYD
32	115-2228	1	Hose-HYD



Hydraulic Lift Cylinder Assembly (continued)

Ref.	Part Number	Qty.	Description
33	110-0931	1	Hose-HYD

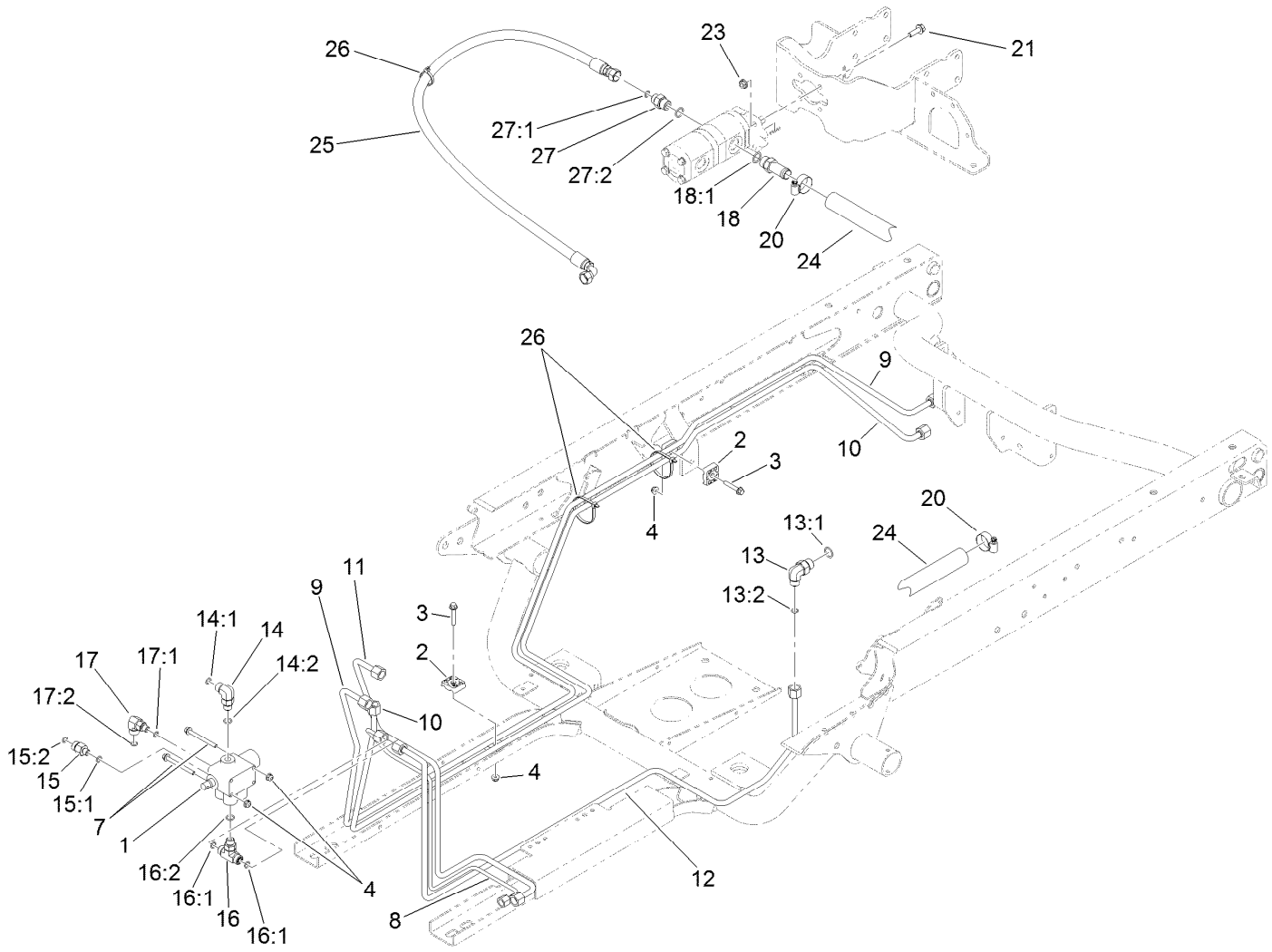
Ref.	Part Number	Qty.	Description
34	106-3680	2	Hose-HYD
35	3234-5	2	Screw-HHF



Hydraulic Cylinder Assembly No. 106-7939

Ref.	*Part Number*	*Qty.*	*Description*
1	106-7941	1	Seal Kit
1:1		1	O-Ring ●
1:2		1	O-Ring ●
1:3		1	Seal ●
1:4		1	Back-Up ●
1:5		1	Wiper ●
1:6		1	Seal ●
1:7		1	O-Ring ●
1:8		1	Ring-Wear ●
2	93-9852	1	Decal-Warning

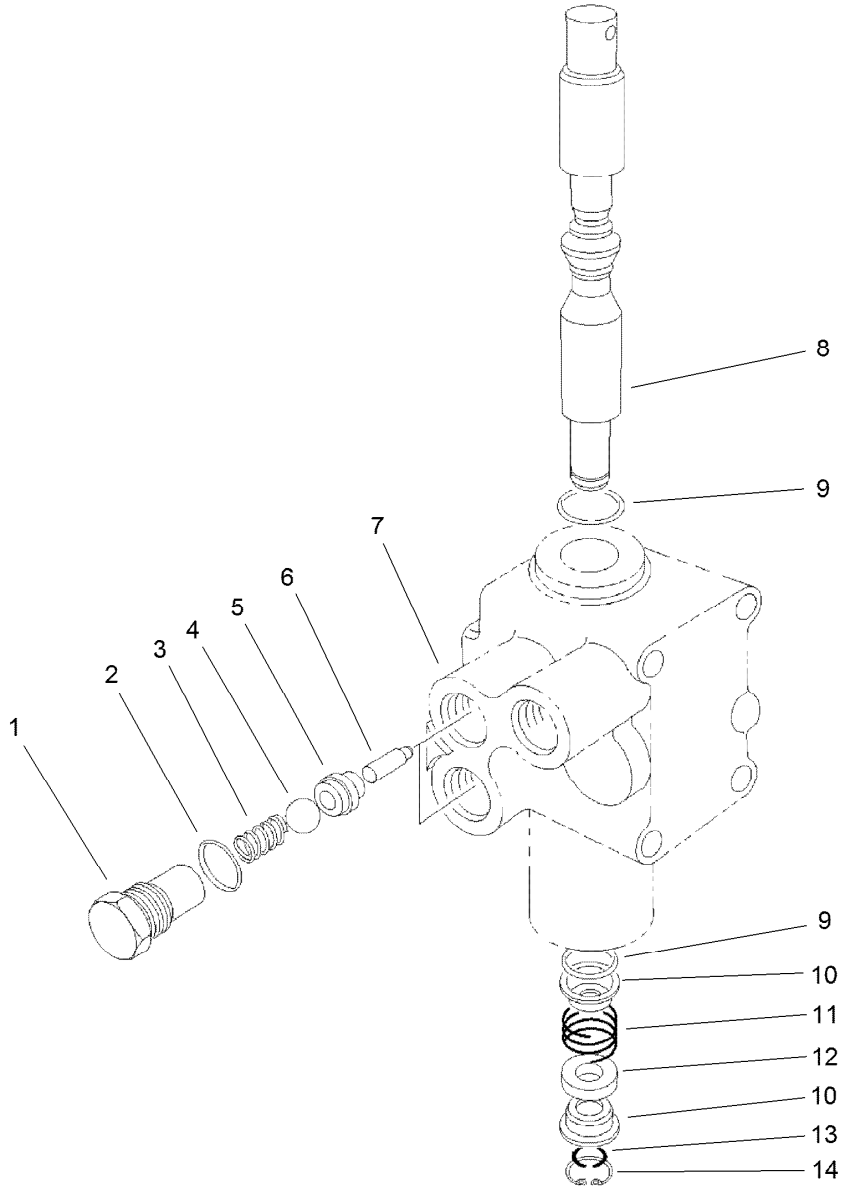
● Not serviced separately



Main Hydraulic Pump and Lift Valve Assembly

Ref.	Part Number	Qty.	Description
1	43-1950	1	HYD Control Valve ASM
2	56-7973	4	Clamp-Tube
3	94-5781	2	Screw-HHF
4	104-7201	4	Nut-HF, NI
7	114-8410	2	Screw-HHF
8	115-2216	1	Tube-HYD
9	115-2217	1	Tube-HYD
10	115-2218	1	Tube-HYD
11	115-2223	1	Tube-HYD
12	115-2224	1	Tube-HYD
13	340-18	1	Fitting-HYD, 90 DEG
13:1	237-79	1	O-Ring
13:2	237-22	1	O-Ring
14	340-77	1	Fitting-Elbow, 90 DEG
14:1	237-22	1	O-Ring
14:2	237-42	1	O-Ring
15	340-88	1	Fitting-Straight
15:1	237-22	1	O-Ring

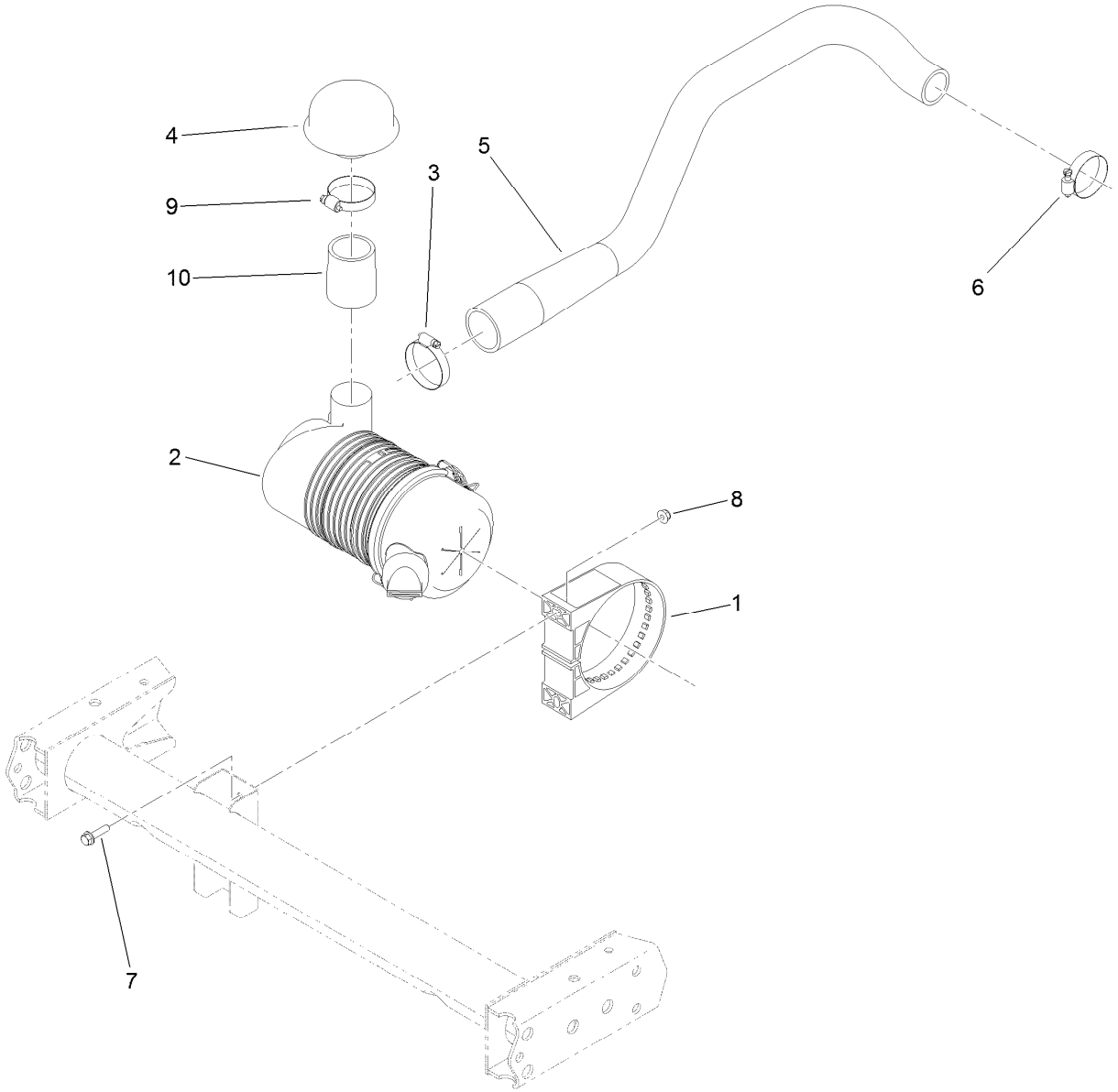
Ref.	Part Number	Qty.	Description
15:2	237-78	1	O-Ring
16	340-94	1	Adapter
16:1	237-22	2	O-Ring
16:2	237-42	1	O-Ring
17	340-97	1	Fitting-Elbow, 90 DEG
17:1	237-22	1	O-Ring
17:2	237-78	1	O-Ring
18	354-136	1	Fitting-STR
18:1	237-80	1	O-Ring
20	2412-129	2	Clamp-Hose
21	3234-17	4	Screw-HHF
23	32128-20	4	Nut-HF
24	87-3670	1	Hose-Suction
25	121-6283	1	Hose-HYD
26	3290-379	3	Tie-Cable
27	340-3	1	Fitting-Straight
27:1	237-22	1	O-Ring
27:2	237-79	1	O-Ring



Control Valve Assembly No. 43-1950

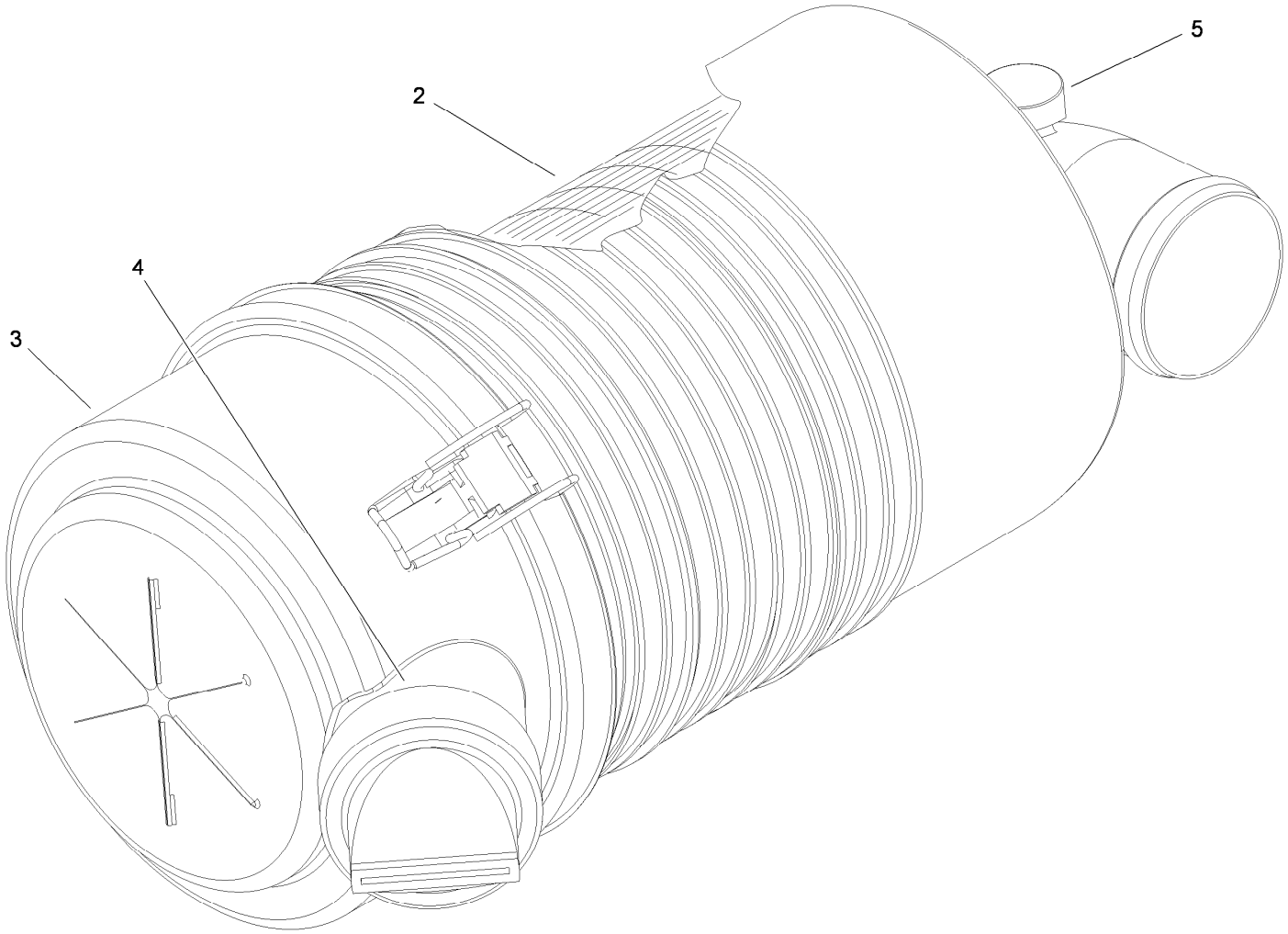
Ref.	*Part Number*	*Qty.*	*Description*
1	22-8330	2	Plug
2	237-42	2	O-Ring
3	22-8340	2	Spring
4	22-8350	2	Ball
5	22-8370	2	Seat-Valve
6	22-8360	2	Pin
7		1	Body ●
8	22-8420	1	Spool
9	22-8500	2	O-Ring
10	22-8380	2	Retainer
11	22-8410	1	Spring
12	23-3030	1	Spacer
13	22-8480	1	Ring-Snap
14	22-8490	1	Ring-Snap

● Not serviced separately



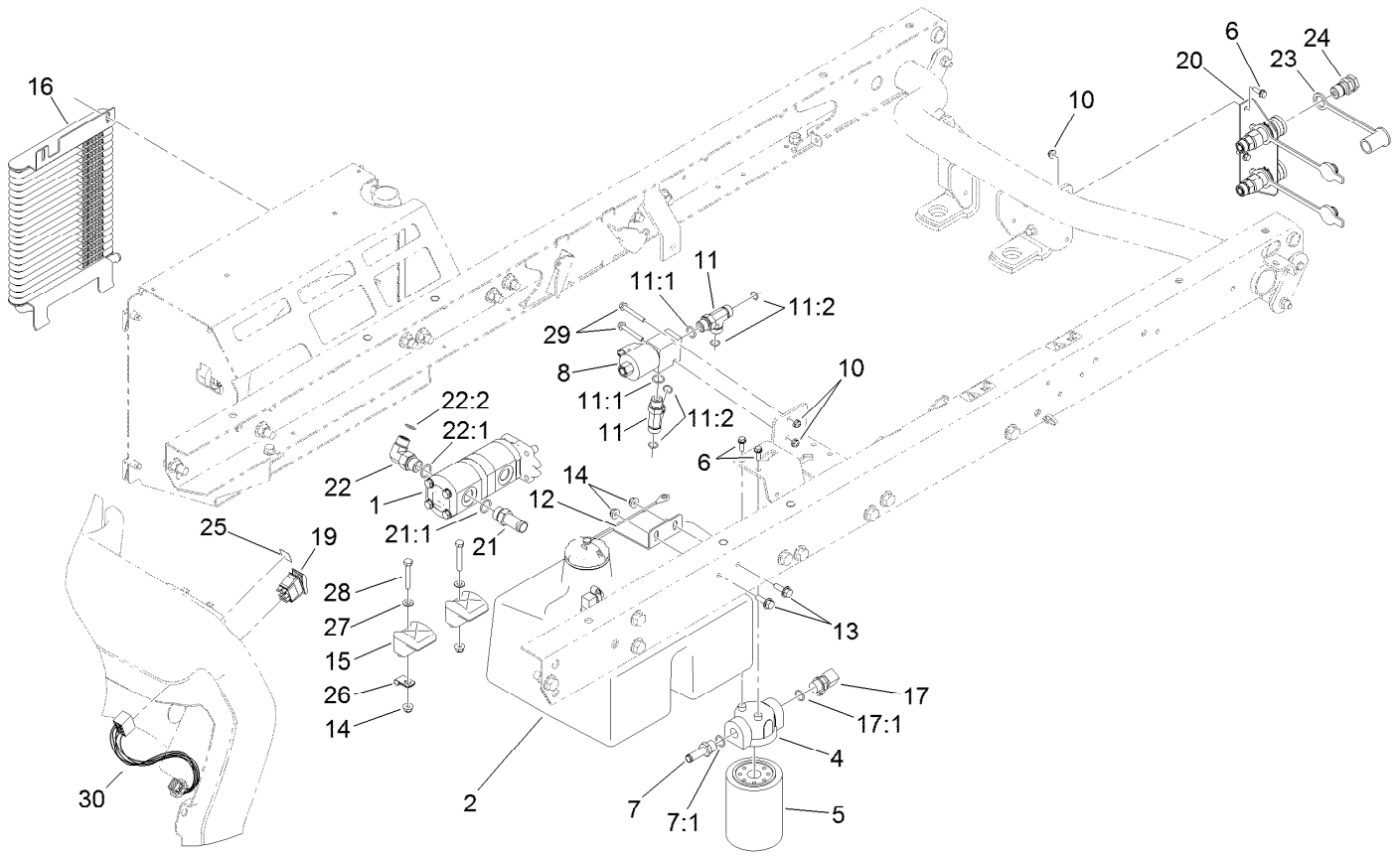
Air Cleaner Assembly

Ref.	*Part Number*	*Qty.*	*Description*
1	98-4525	1	Bracket-Cleaner, Air
2	106-5277	1	Air Cleaner ASM
3	2412-130	1	Clamp-Hose
4	46-7510	1	Hood-Inlet, Air
5	120-5097	1	Hose-Intake, Air (Diesel)
6	2412-92	1	Clamp-Hose
7	3234-36	2	Screw-HHF
8	104-8300	2	Nut-HF, NI
9	2412-139	1	Clamp-Hose
10	121-9674	1	Hose-Intake, Air



Air Cleaner Assembly No. 106-5277

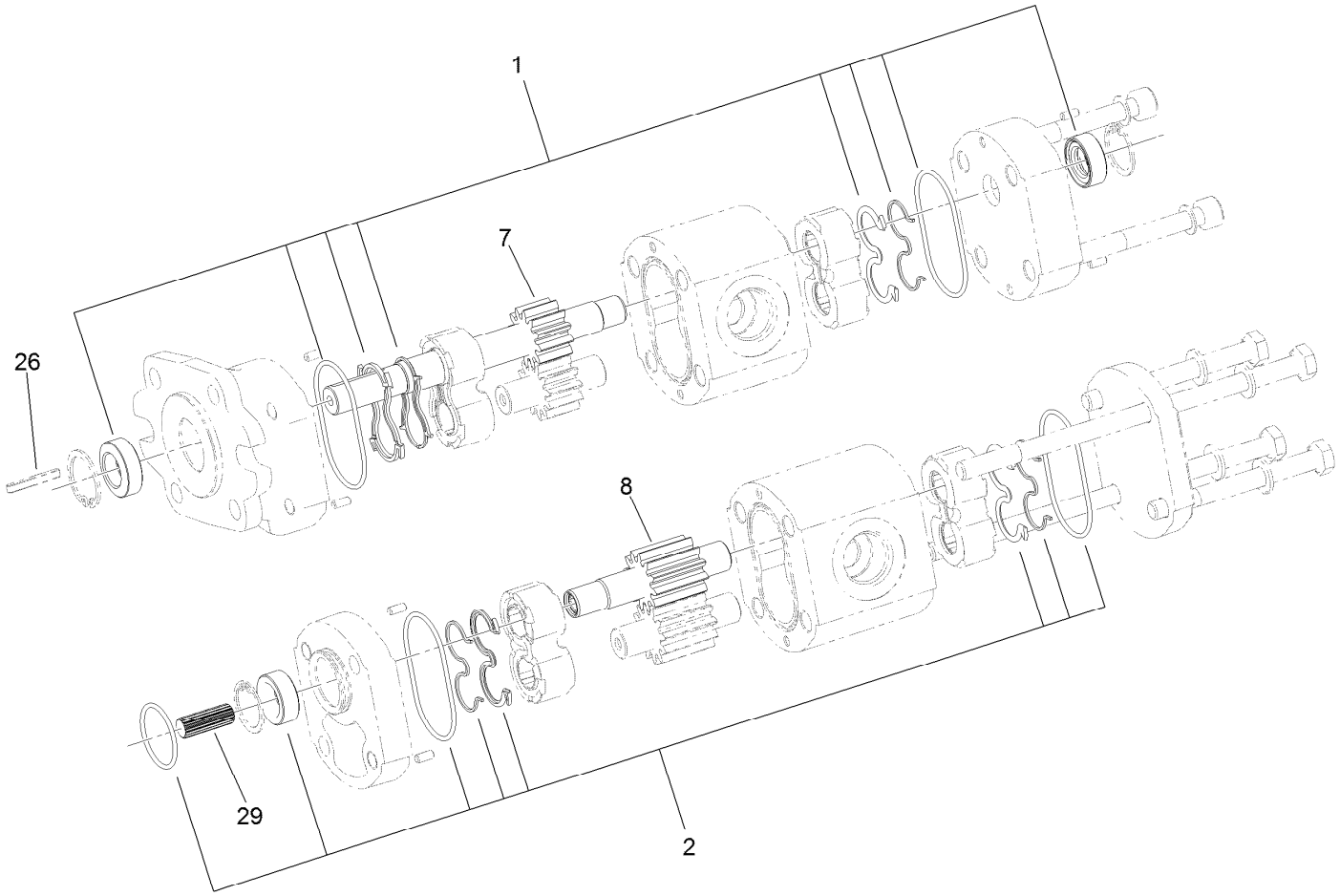
Ref.	*Part Number*	*Qty.*	*Description*
2	108-3810	1	Filter-Air
3	98-9771	1	Cover ASM
4	87-9400	1	Valve-Vacuator
5	285-17	1	Plug-Pipe



High Flow Assembly

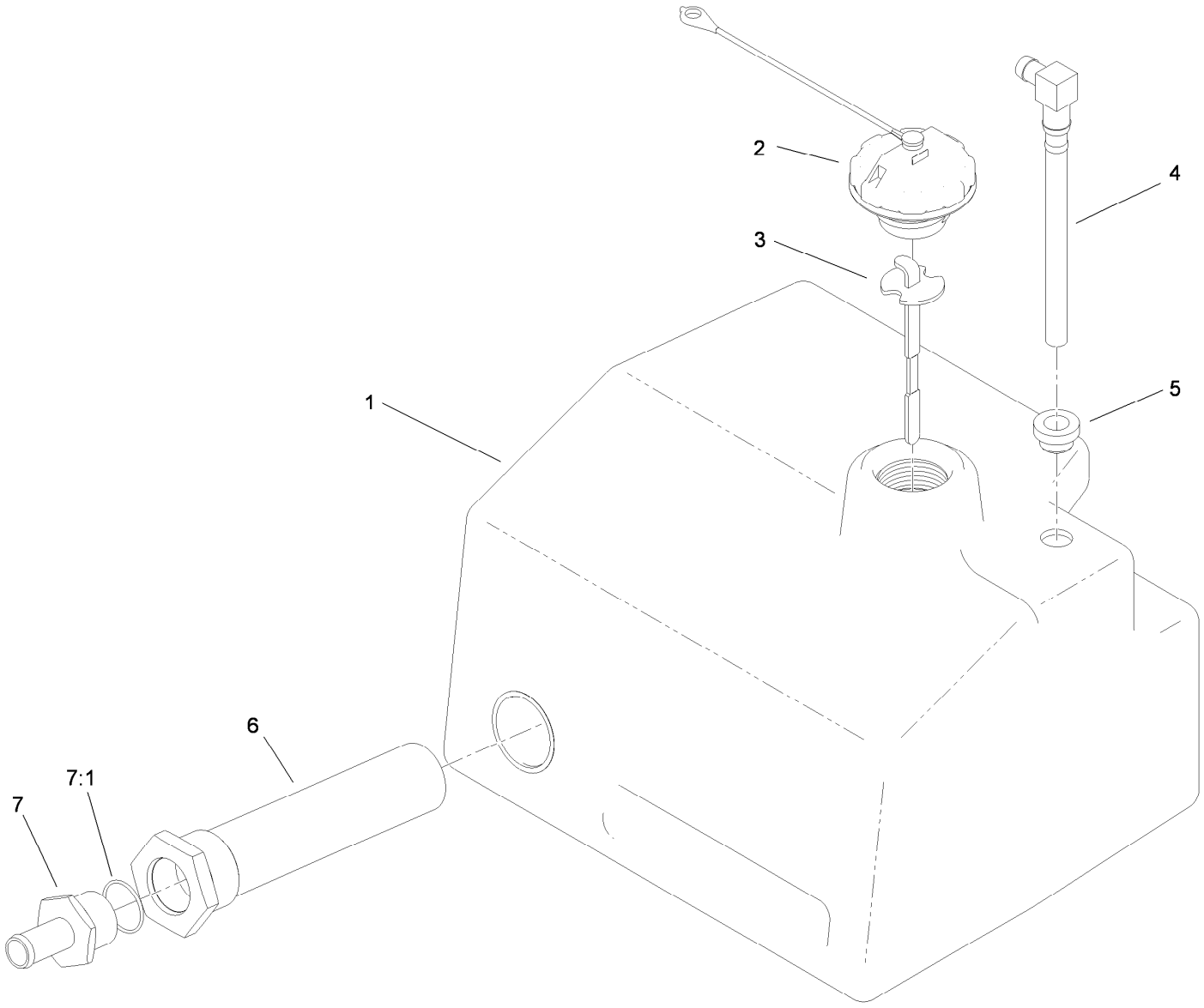
Ref.	Part Number	Qty.	Description
1	115-7787	1	Hydraulic Pump ASM
2	114-8435	1	Tank ASM
4	87-8780	1	Head-Filter
5	54-0110	1	Filter-Oil, Transmission
6	3234-4	4	Screw-HHF
7	354-121	1	Fitting-STR
7:1	237-79	1	O-Ring
8	115-2252	1	HYD Manifold ASM
10	104-7201	4	Nut-HF, NI
11	340-109	2	Fitting-Tee
11:1	237-79	1	O-Ring
11:2	237-30	2	O-Ring
12	115-2166	1	Support-Tank
13	3234-29	2	Screw-HHF
14	104-8300	4	Nut-HF, NI
15	107-4543	2	Clamp
16	114-8363	1	Cooler-Oil

Ref.	Part Number	Qty.	Description
17	354-120	1	Fitting-Elbow, 90
17:1	237-79	1	O-Ring
19	105-4232	1	Switch
20	114-8434	1	Coupler ASM
21	354-136	1	Fitting-STR
21:1	237-80	1	O-Ring
22	340-105	1	Fitting-Elbow, 90 DEG
22:1	237-80	1	O-Ring
22:2	237-30	1	O-Ring
23	105-4170	1	Coupler-Male
24	105-7963	1	Cap-Dust
25	115-7756	1	Decal-HYD, High Flow
26	2412-113	1	Clamp-R
27	3256-23	2	Washer-Plain
28	322-10	2	Screw-HH
29	321-44	2	Screw-HHF
30	105-8513	1	Harness-Wire



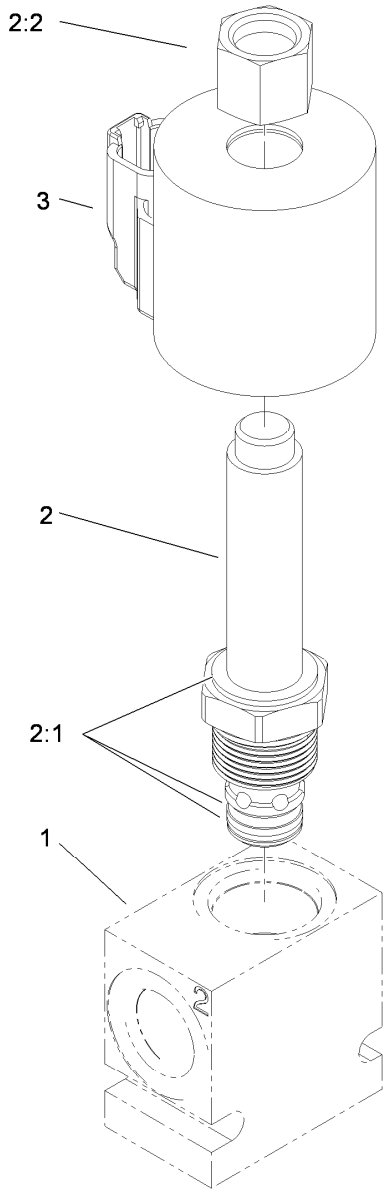
Hydraulic Pump Assembly No. 115-7787

Ref.	*Part Number*	*Qty.*	*Description*
1	115-8696	1	Seal Kit
2	115-8697	1	Seal Kit
7	136-1197	1	Shaft-Drive
8	136-1198	1	Gear-Drive
26	115-7855	1	Key-Square
29	119-0653	1	Coupling-Splined



Tank Assembly No. 114-8435

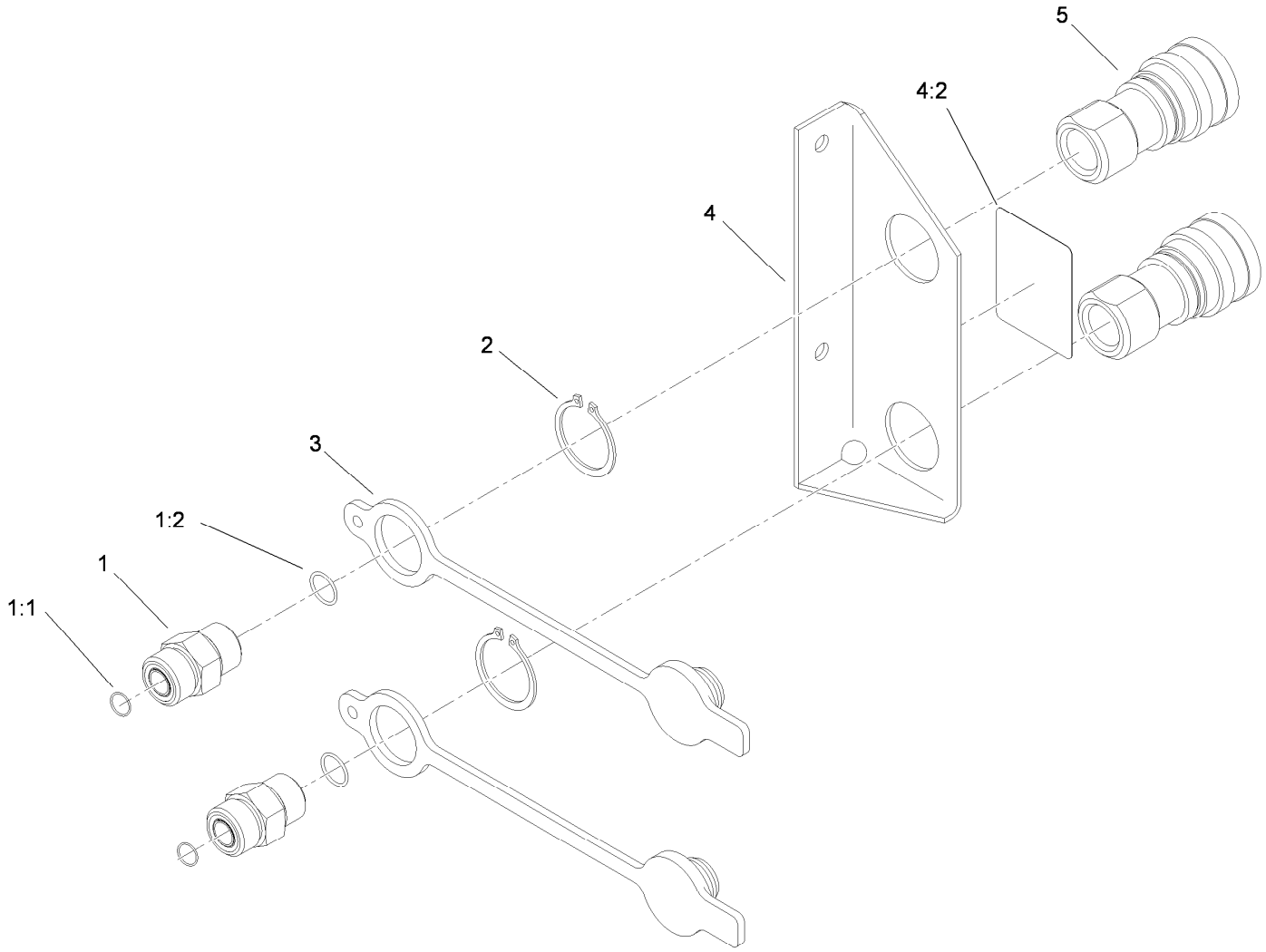
Ref.	*Part Number*	*Qty.*	*Description*
1	114-8364	1	Tank-HYD
2	115-7877	1	Cap-Oil, HYD
3	115-7870	1	Dipstick-Oil
4	104-0791	1	Pipe-Stand
5	104-0790	1	Bushing
6	115-2230	1	Strainer-In Tank
7	99-6932	1	Fitting-STR
7:1	237-117	1	O-Ring



Hydraulic Manifold Assembly No. 115-2252

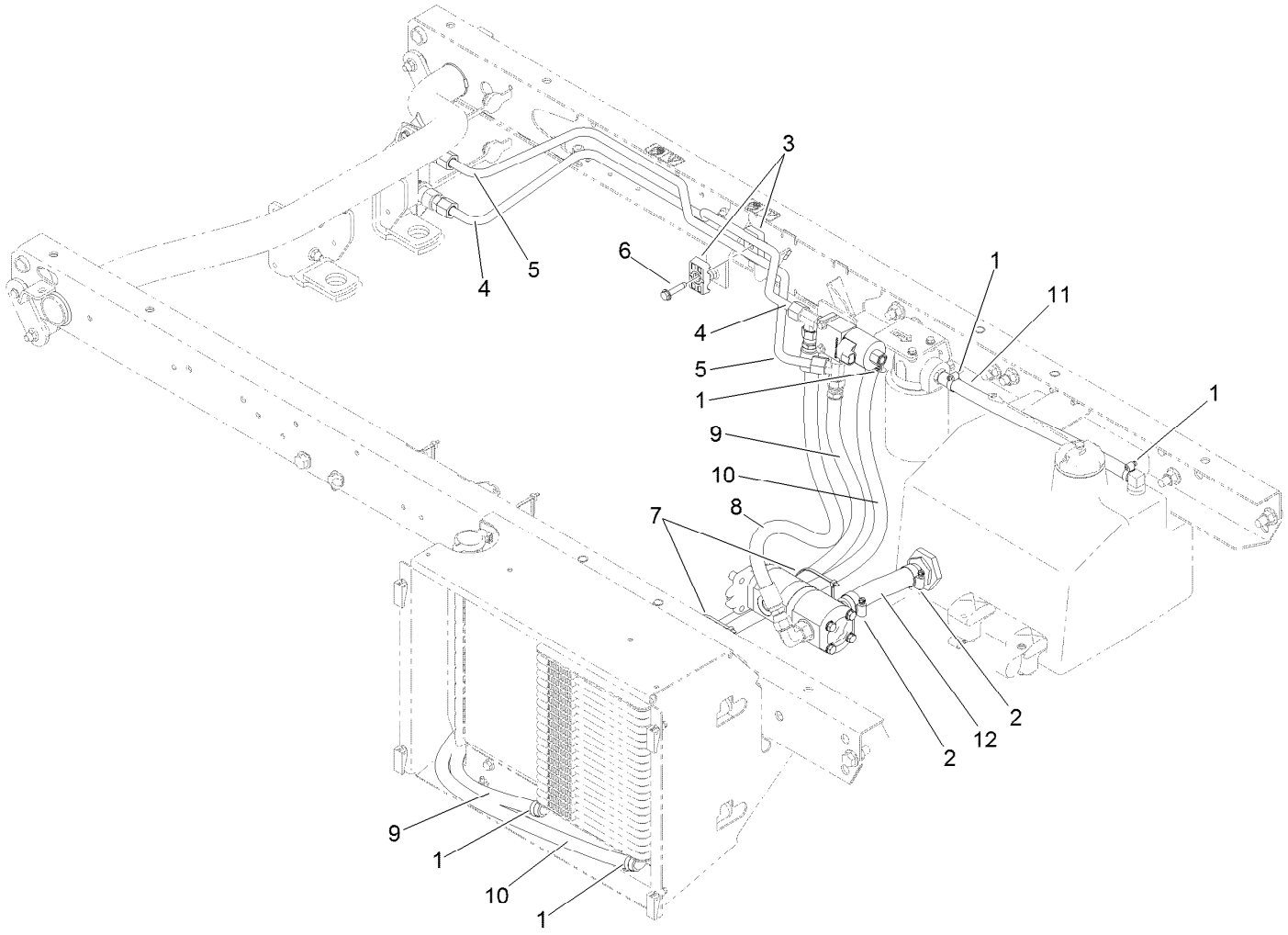
Ref.	*Part Number*	*Qty.*	*Description*
1		1	Housing ●
2	110-8905	1	Valve-Relief, Solenoid
2:1	110-6316	1	Seal Kit
2:2	130-8180	1	Nut-Coil (9/16-24 Unef-2B)
3	115-3021	1	Coil-12V

● Not serviced separately



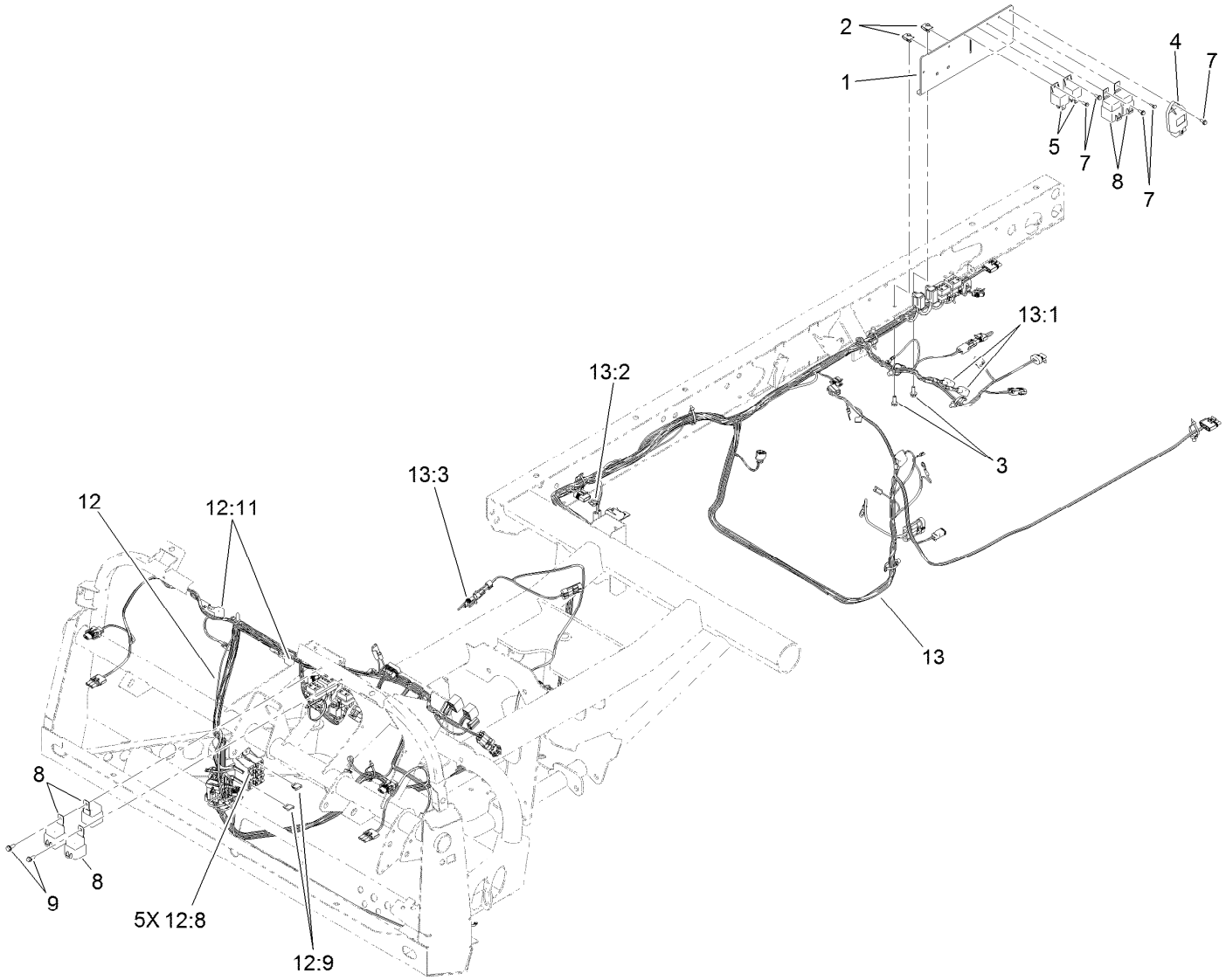
Coupler Assembly No. 114-8434

Ref.	*Part Number*	*Qty.*	*Description*
1	340-4	2	Fitting-Straight
1:1	237-30	1	O-Ring
1:2	237-79	1	O-Ring
2	32120-2	2	Ring-Retaining
3	105-7962	2	Plug-Dust
4	105-7978	1	Coupler Bracket ASM
4:2	105-7977	1	Decal
5	105-4169	2	Coupler-Female



High Flow Hose Assembly

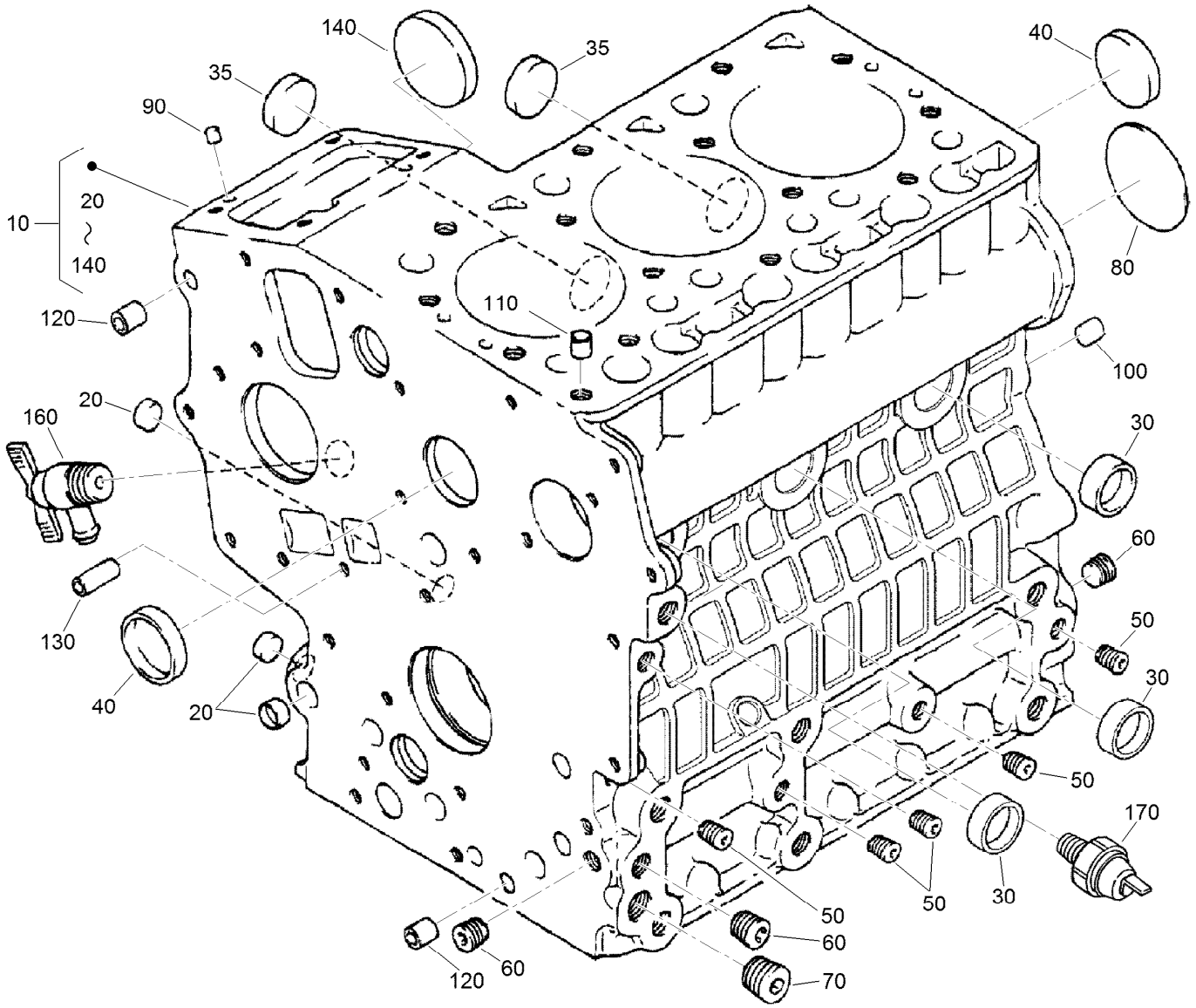
Ref.	*Part Number*	*Qty.*	*Description*
1	2412-36	5	Clamp-Hose
2	2412-129	2	Clamp-Hose
3	56-7976	2	Clamp-Tube
4	115-2248	1	Tube-HYD
5	115-2249	1	Tube-HYD
6	32144-57	1	Screw
7	3290-379	2	Tie-Cable
8	114-8439	1	HYD Hose ASM
9	93-5356	1	Hose-HYD
10	114-8437	1	Hose-HYD
11	114-8438	1	Hose-HYD
12	114-8442	1	Hose-HYD



Front and Rear Wire Harness Assembly

Ref.	Part Number	Qty.	Description
1	115-2225	1	Bracket-Relay
2	107069	2	Clip
3	3234-4	2	Screw-HHF
4	98-7611	1	Controller-Glow
5	99-7435	2	Relay
7	32144-112	5	Screw-HWH
8	99-7430	5	Relay-Mini
9	32144-10	2	Screw-HWH
12	120-3990	1	Harness-Wire, Front

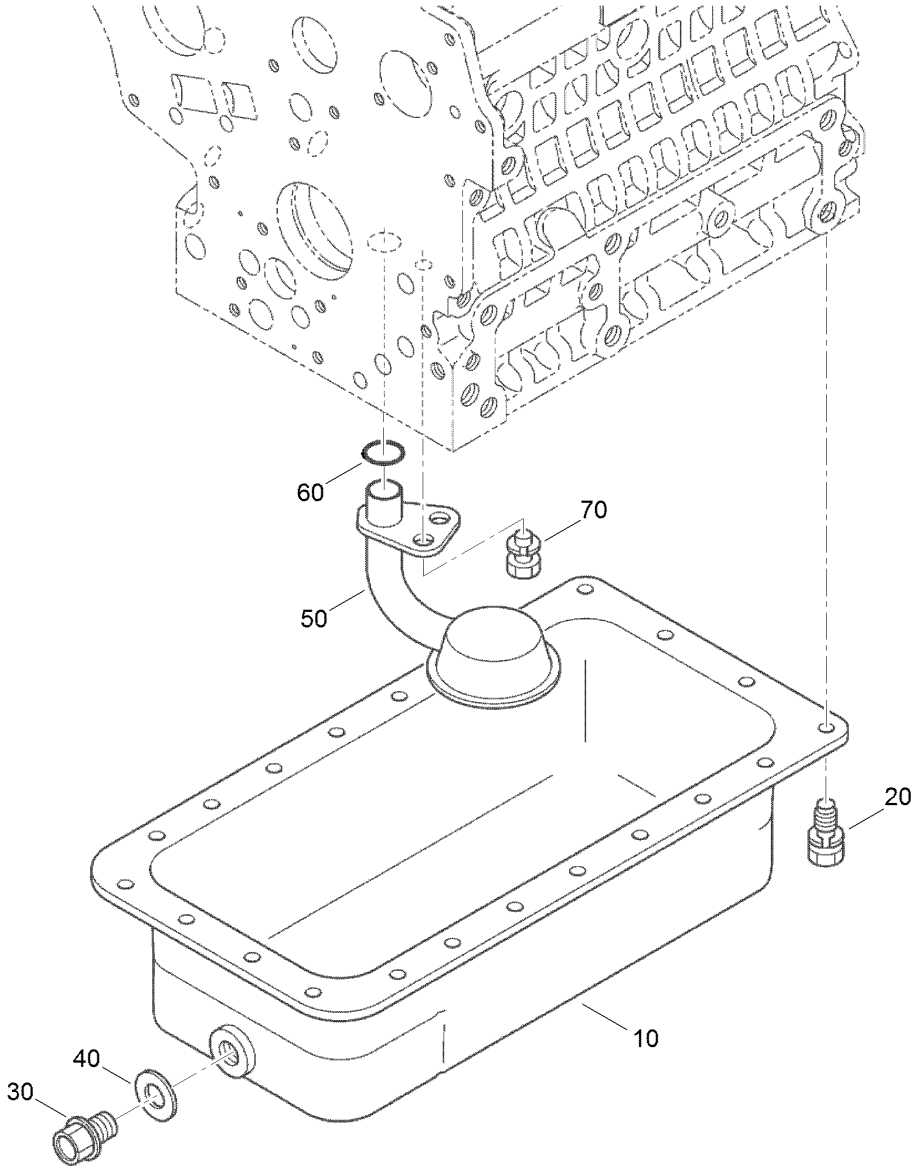
Ref.	Part Number	Qty.	Description
12:8	218-578	5	Fuse-Blade, 10 Amp
12:9	109355	2	Fuse-Blade, 15 Amp
12:11	100-4918	2	Diode
13	120-3975	1	Harness-Wire, Rear
13:1	100-4918	2	Diode
13:2	109103	1	Fuse-Blade, 30 Amp
13:3	119-7787	1	Harness-Wire, Vertical Lift Shunt



Crankcase Assembly

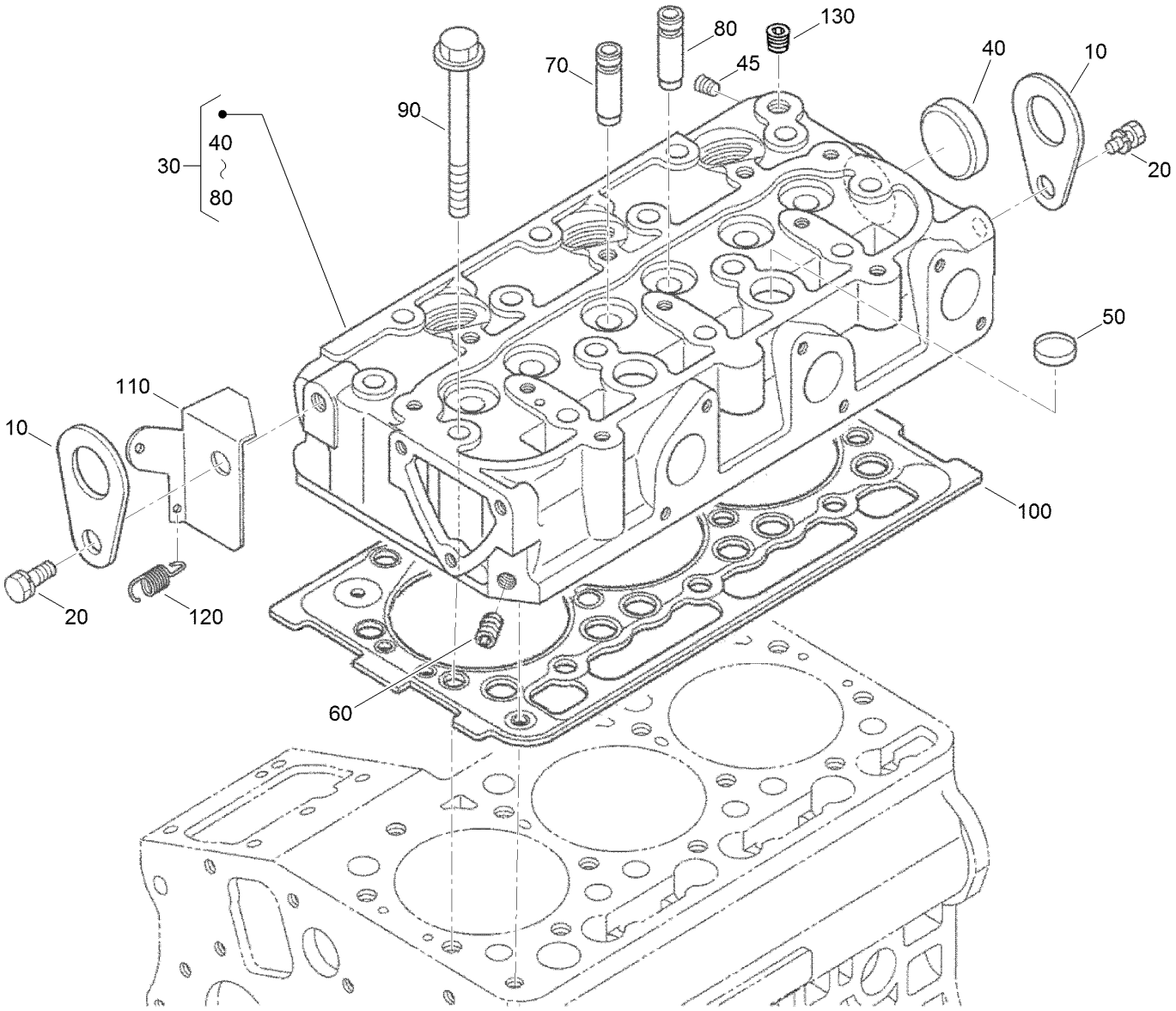
Ref.	Part Number	Qty.	Description
10	120-3120	1	Crankcase ASM
20	100-2019	3	Cap-Sealing
30	100-2020	3	Cap-Sealing
35	110-3702	2	Cap-Sealing
40	98-9398	2	Cap-Sealing
50	98-9687	5	Plug
60	98-7487	3	Plug
70	98-7488	1	Plug
80	100-1851	1	Plug-Expansion

Ref.	Part Number	Qty.	Description
90	98-9375	2	Pin-Straight
100	98-9377	2	Pin-Straight
110	98-7506	1	Pin-Pipe
120	100-2051	2	Pin-Pipe
130	100-2051	2	Pin-Pipe
140	100-1991	1	Cover-Fuel, Camshaft
160	120-3121	1	Draincock ASM
170	98-9416	1	Switch-Oil



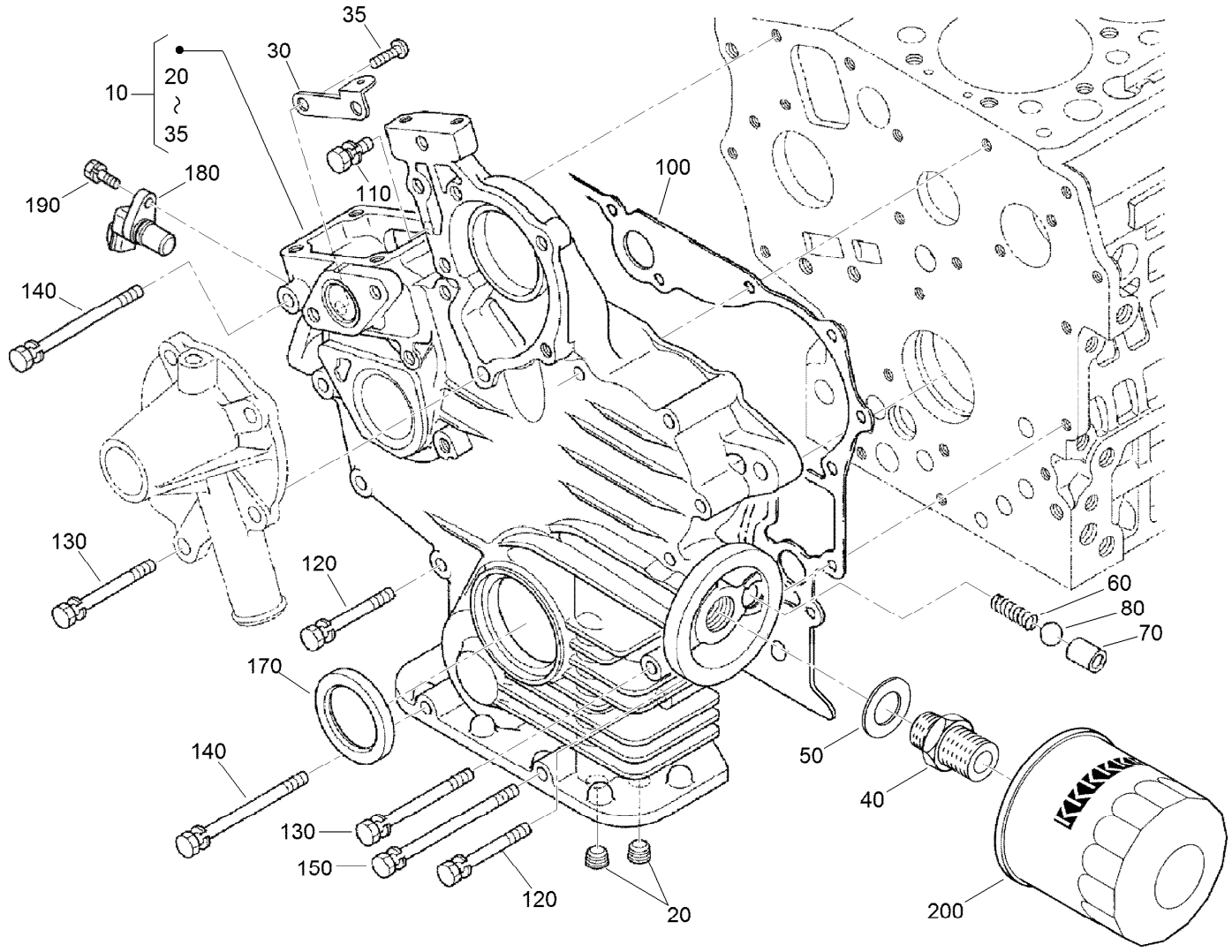
Oil Pan Assembly

Ref.	*Part Number*	*Qty.*	*Description*
10	125-9056	1	Oil Pan ASM
20	98-9351	22	Bolt
30	114-8151	1	Plug-Drain
40	98-7524	1	Gasket
50	125-9052	1	Tube-Pick Up, Oil
60	105-3776	1	O-Ring
70	100-9195	1	Bolt



Cylinder Head Assembly

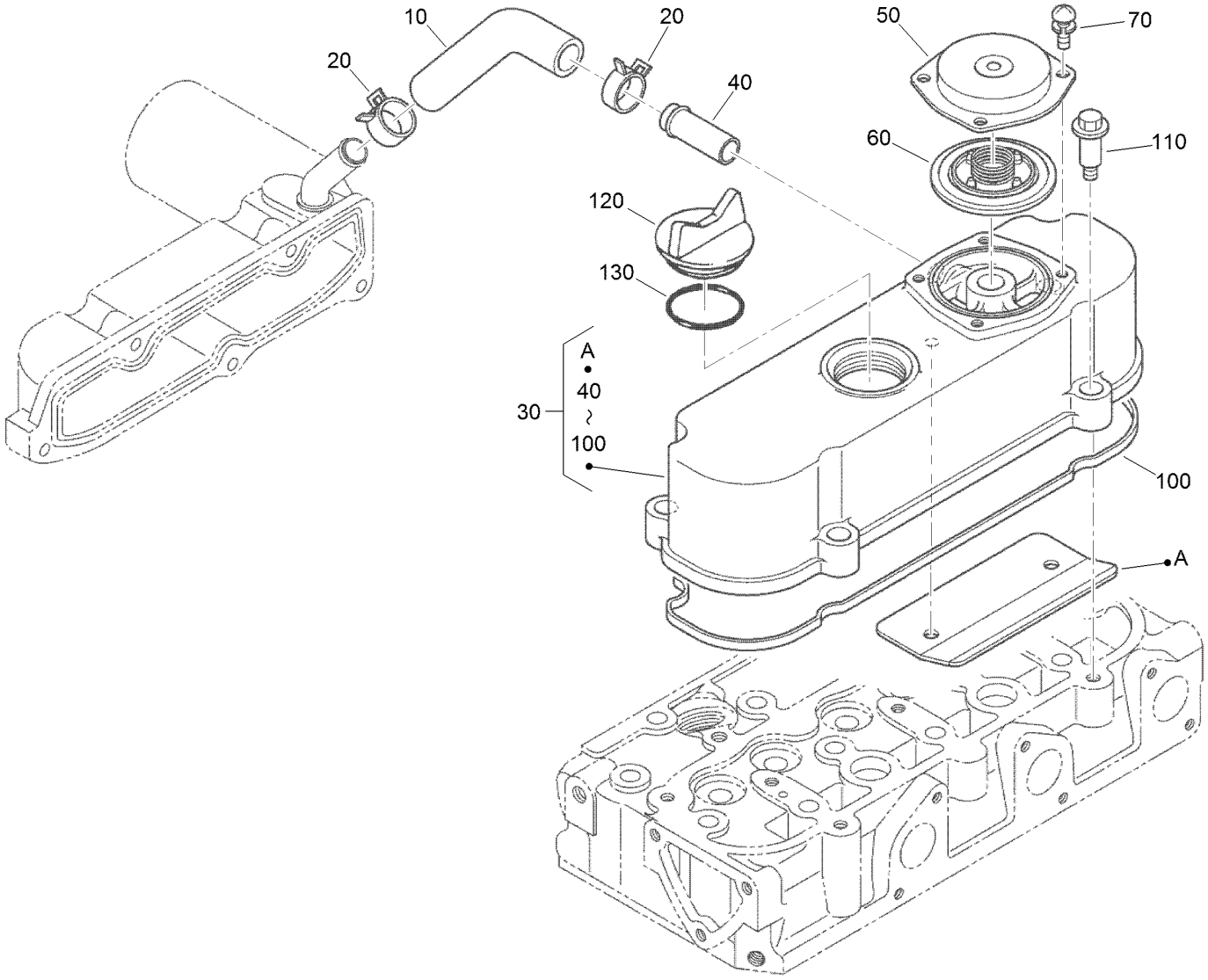
Ref.	*Part Number*	*Qty.*	*Description*
10	98-7531	2	Hook-Engine
20	98-7526	2	Bolt
30	112-8329	1	Head-Cylinder
40	105-3705	1	Cap-Sealing
45	125-9062	1	Plug
50	98-9389	2	Cap-Sealing
60	98-7540	1	Plug
70	100-1882	3	Guide-Valve, Inlet
80	100-1883	3	Guide-Valve, Exhaust
90	100-1820	14	Bolt-Head, Cylinder
100	112-2520	1	Gasket-Head, Cylinder
110	121-3810	1	Stay
120	121-3820	1	Spring-Return
130	98-9444	1	Plug



Gear Case and Oil Filter Cartridge Assembly

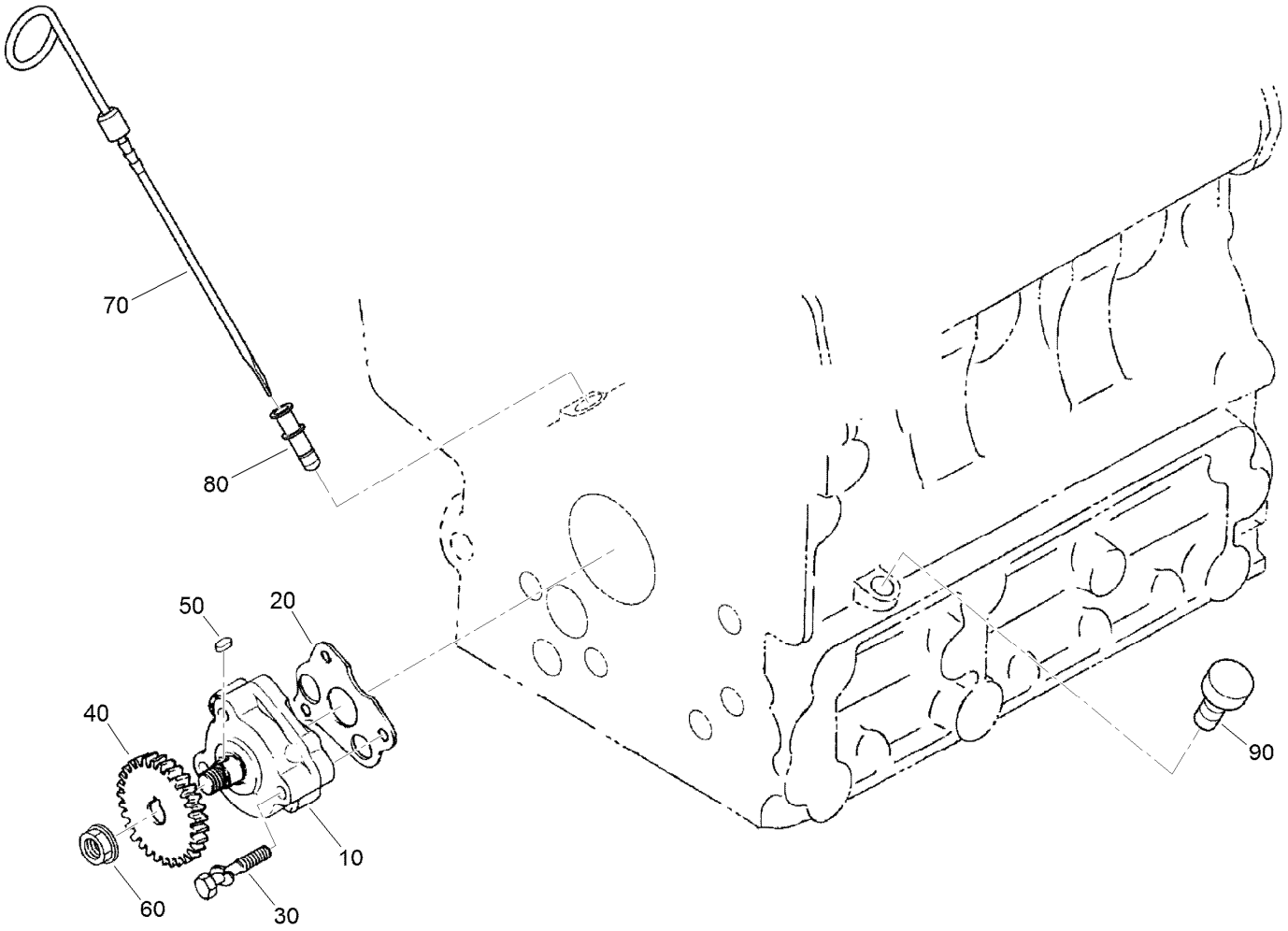
Ref.	Part Number	Qty.	Description
10	125-9057	1	Gear Case ASM
20	98-7488	2	Plug
30	110-3708	1	Stay-Spring, Start
35	100-2040	2	Screw
40	98-9388	1	Joint-Pipe
50	100-1926	1	Washer-Plain
60	100-2004	1	Spring
70	100-1894	1	Seat-Valve
80	100-1792	1	Ball
100	117-0327	1	Gasket-Case, Gear

Ref.	Part Number	Qty.	Description
110	98-7605	1	Bolt
120	105-3797	9	Bolt
130	100-1922	2	Bolt
140	98-9357	2	Bolt
150	110-3710	1	Bolt
170	120-7852	1	Seal-Oil
180	125-9058	1	Sensor-Revolution
190	98-7692	1	Bolt
200	125-9084	1	*obs* Filter-Oil



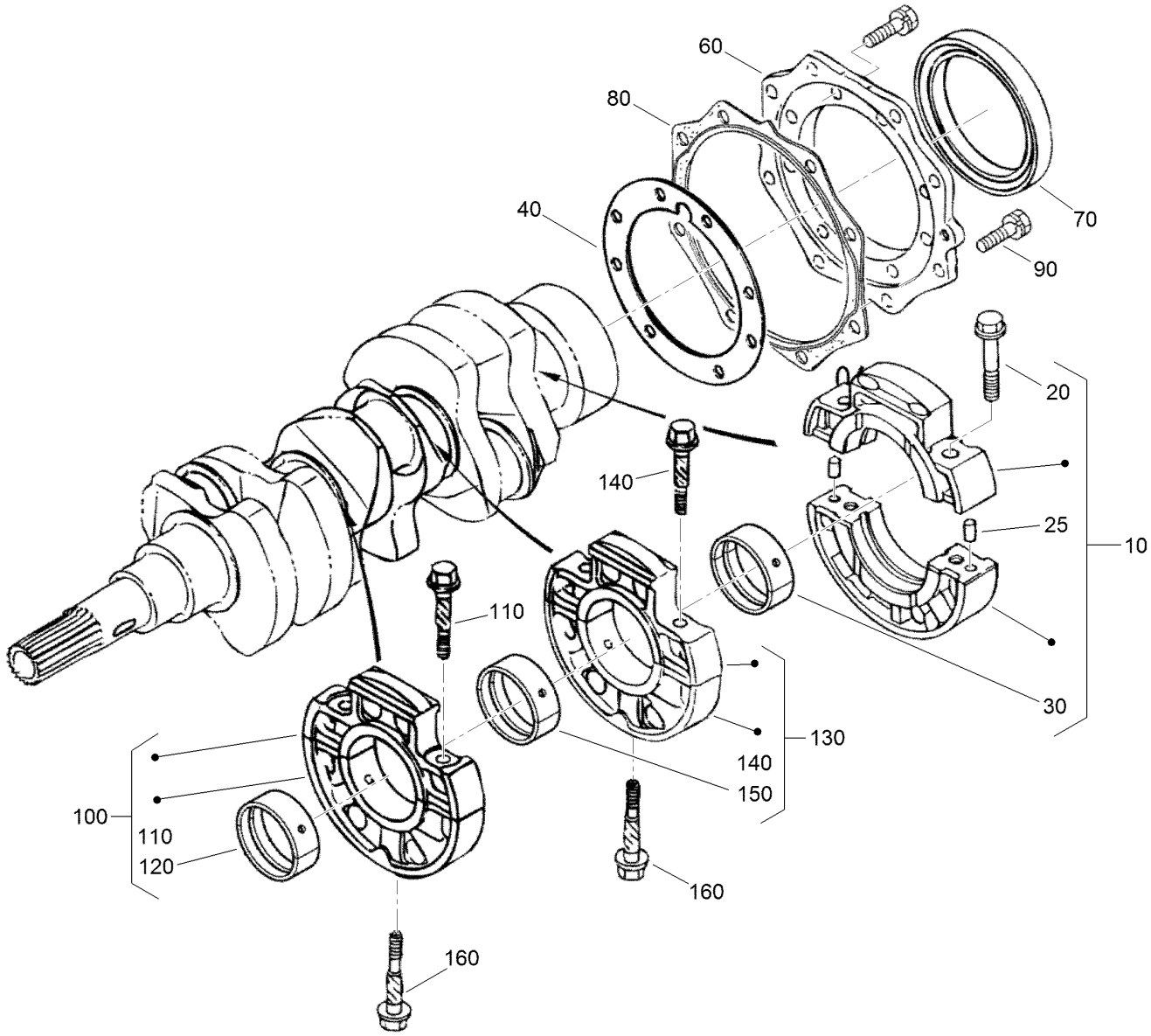
Cylinder Head Cover Assembly

Ref.	*Part Number*	*Qty.*	*Description*
10	120-3139	1	Tube-Breather
20	110-3712	2	Clamp-Hose
30	112-8332	1	Cylinder Head Cover ASM
40	98-9580	1	Pipe-Return, Water
50	110-3714	1	Cover-Breather
60	110-3715	1	Valve-Breather
70	98-9364	4	Screw (With Washer)
100	112-2521	1	Gasket-Cover, Head
110	108-7063	4	Bolt
120	107-9075	1	Plug-Filler, Oil
130	99-3446	1	O-Ring



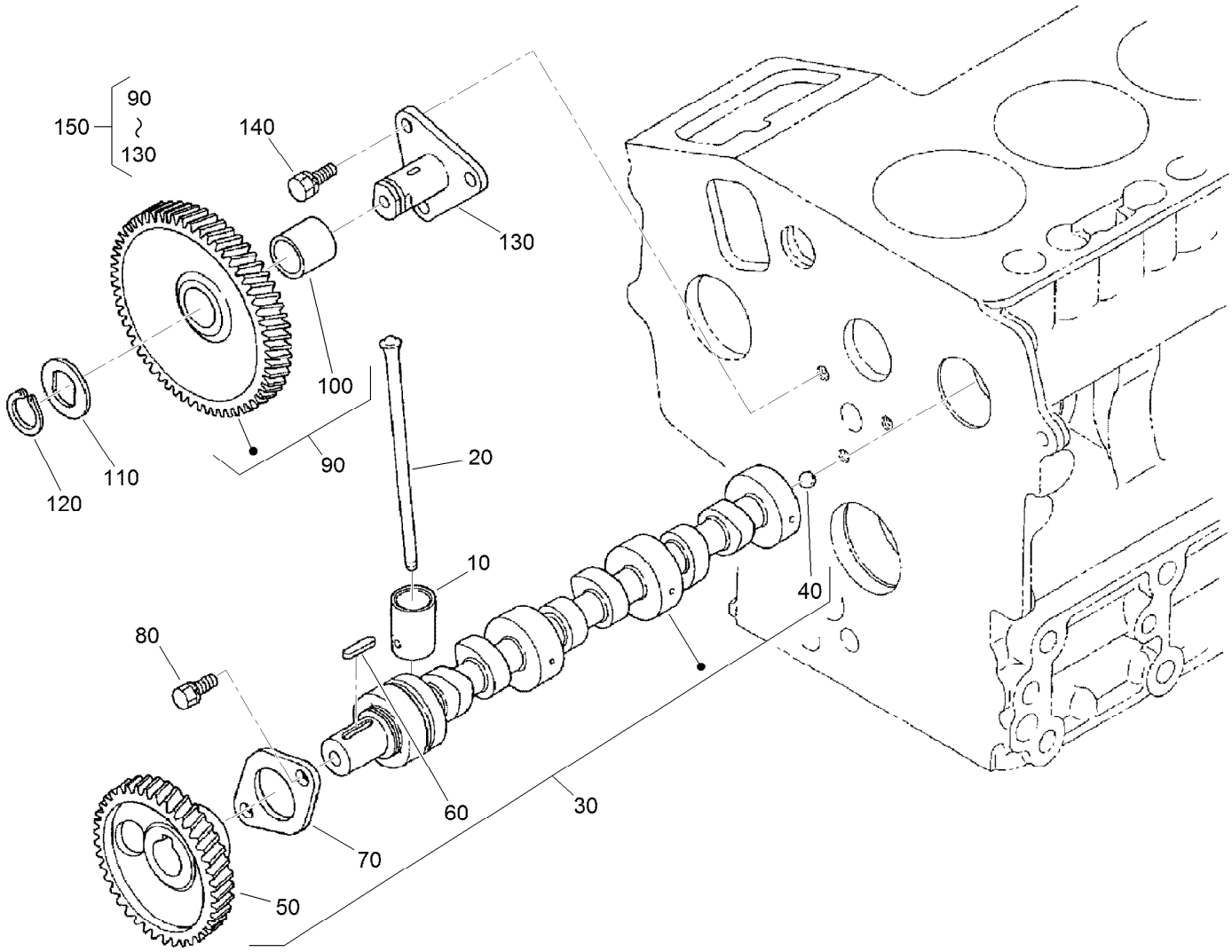
Dipstick, Guide and Oil Pump Assembly

Ref.	*Part Number*	*Qty.*	*Description*
10	100-2002	1	Oil Pump ASM
20	100-2003	1	Gasket-Pump, Oil
30	100-1923	3	Bolt
40	100-1893	1	Gear-Drive, Oil Pump
50	98-7658	1	Key-Feather
60	100-1779	1	Nut-Flange
70	110-3719	1	Gauge-Oil
80	105-4580	1	Guide-Gauge, Oil
90	110-3720	1	Plug-Gauge, Oil



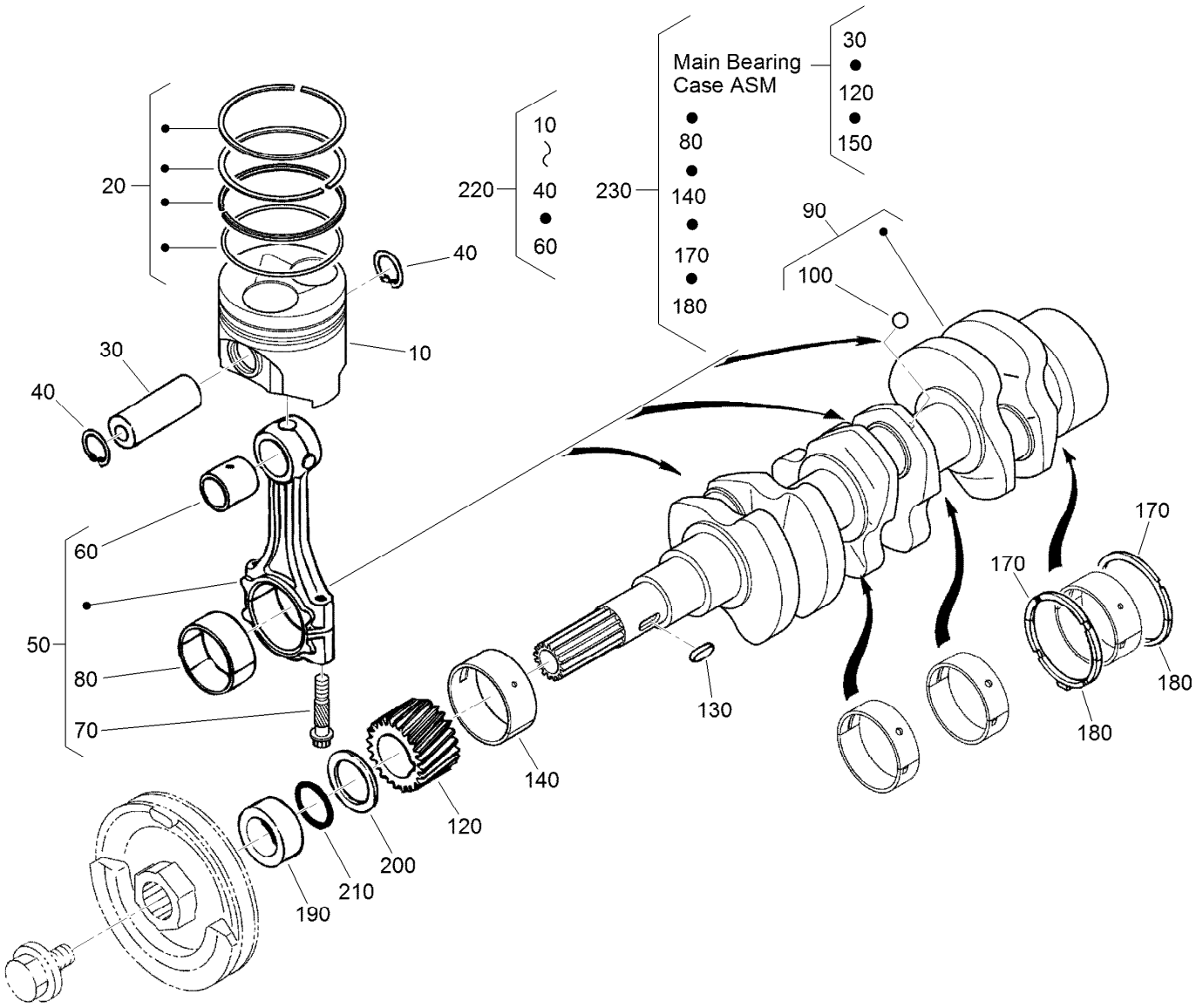
Main Bearing Case Assembly

Ref.	Part Number	Qty.	Description
10	125-9064	1	Wheel Bearing Case ASM
20	125-9065	2	Bolt-Flange
25	125-9082	2	Pin-Straight
30	125-9066	1	Crankshaft Metal ASM (STD)
30	125-9067	1	Crankshaft Metal ASM (-0.20Mm)
30	125-9068	1	Crankshaft Metal ASM (-0.40Mm)
40	112-2812	1	Gasket-Case, Bearing
60	112-8334	1	Cover-Case, Bearing
70	110-3724	1	Seal-Oil
80	100-1876	1	Gasket-Cover, Case
90	100-1750	16	Bolt
100	112-2495	1	Main Case Bearing ASM
110	110-3723	2	Bolt-Case, Bearing
120	110-3741	1	Crankshaft Metal ASM (STD)
120	125-9083	1	Crankshaft Metal ASM (-0.20Mm)
120	110-3743	1	Crankshaft Metal ASM (-0.40Mm)
130	125-9069	1	Main Case Bearing ASM
140	110-3723	2	Bolt-Case, Bearing
150	110-3741	1	Crankshaft Metal ASM (STD)
150	125-9083	1	Crankshaft Metal ASM (-0.20Mm)
150	110-3743	1	Crankshaft Metal ASM (-0.40Mm)
160	100-1874	2	Bolt-Case, Bearing



Cam Shaft and Idle Gear Shaft Assembly

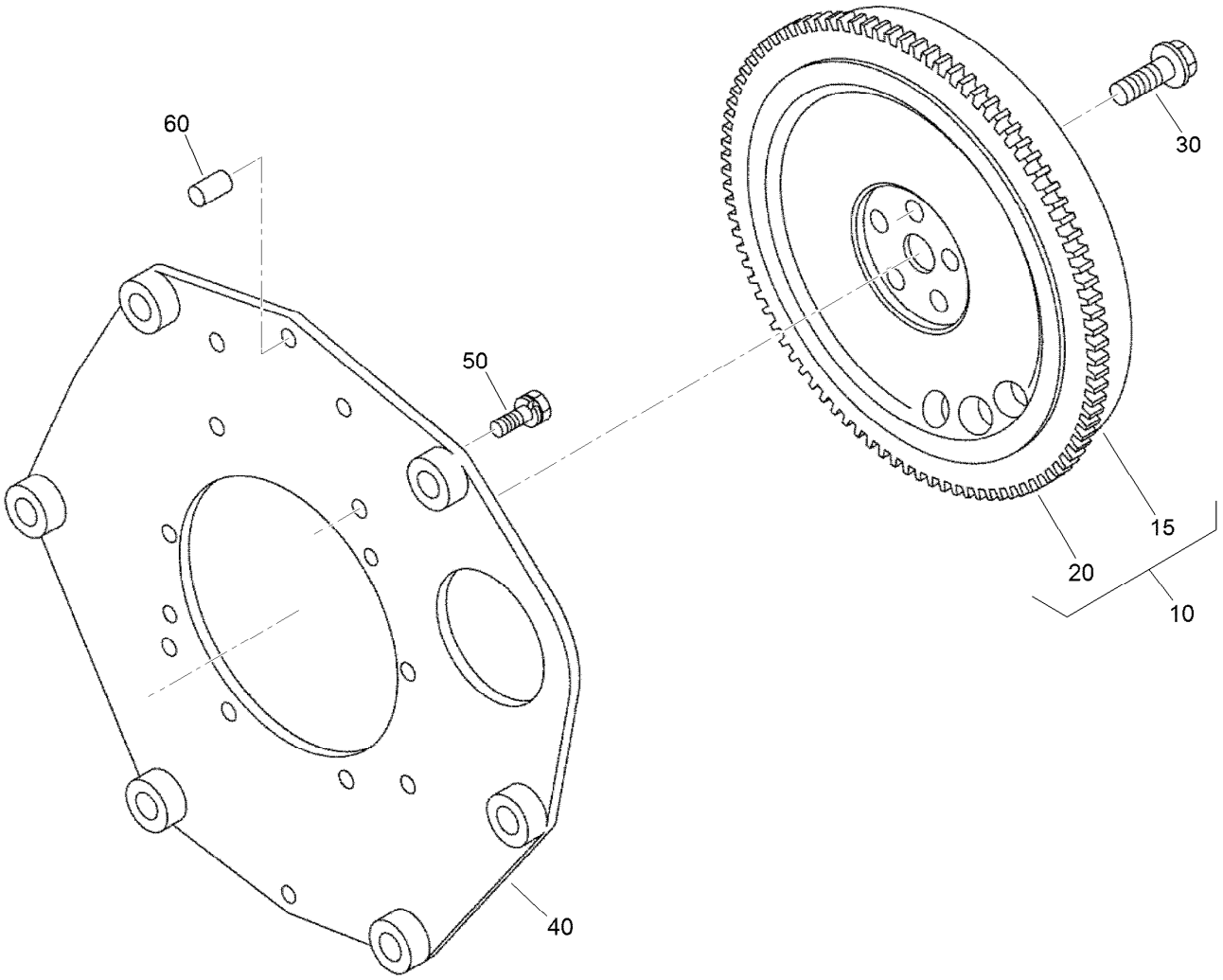
Ref.	*Part Number*	*Qty.*	*Description*
10	110-3727	6	Tappet
20	100-1989	6	Rod-Push
30	117-0305	1	Camshaft ASM
40	110-3729	1	Ball
50	100-2163	1	Gear-Cam
60	98-9378	1	Key-Feather
70	100-1887	1	Stopper-Camshaft
80	98-9350	2	Bolt
90	121-2421	1	Idle Gear ASM
100	121-2422	1	Bushing
110	100-1970	1	Collar-Gear, Idle
120	100-1969	1	Ring-Snap
130	100-1967	1	Shaft-Gear, Idle
140	98-9351	3	Bolt
150	100-2240	1	Idle Gear ASM



Piston and Crankshaft Assembly

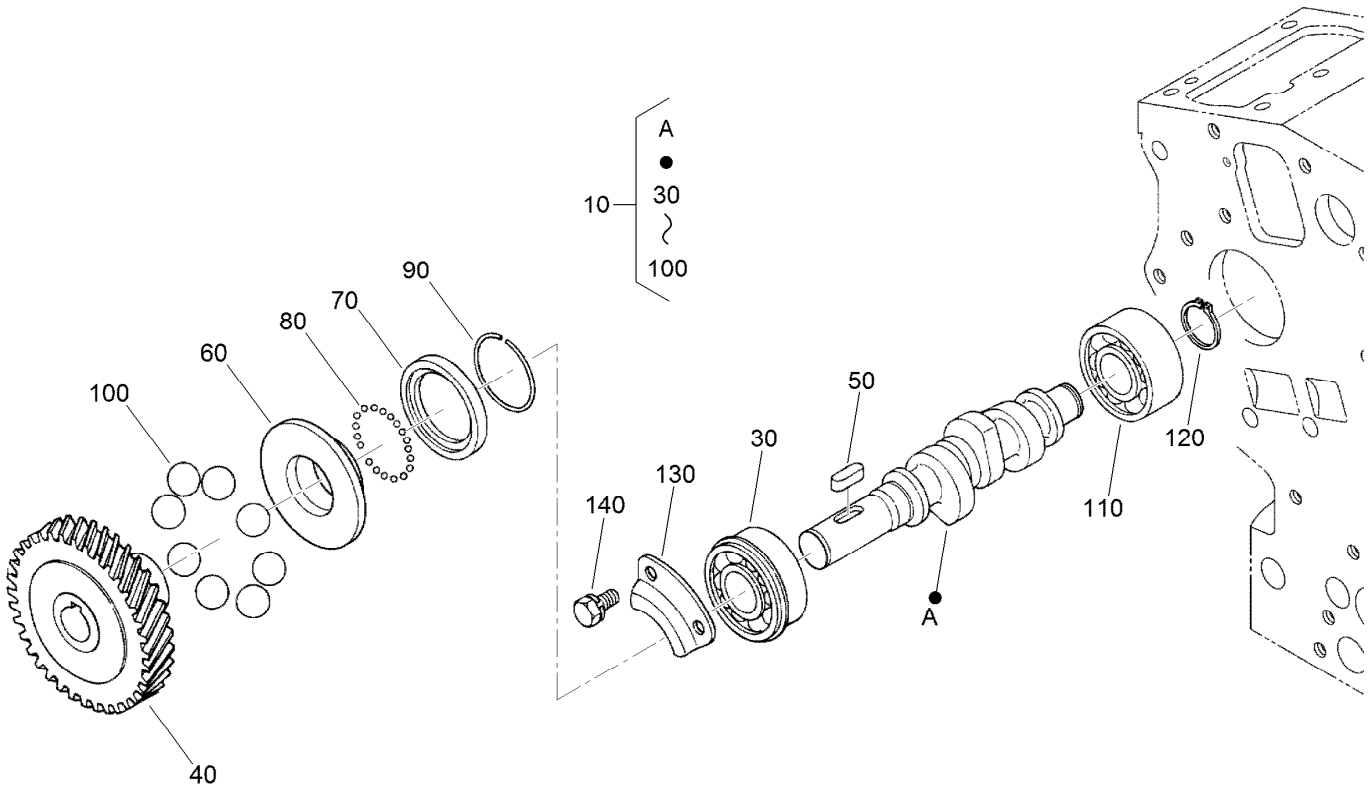
Ref.	Part Number	Qty.	Description
10	117-0306	3	Piston (STD)
10	117-0307	3	Piston (+.25MM)
20	112-2501	3	Piston Ring ASM (STD)
20	112-2502	3	Piston Ring ASM (+.25MM)
30	110-3734	3	Pin-Piston
40	100-1835	6	Circlip-Internal
50	125-9070	3	Connecting Rod ASM
60	110-3736	3	Bushing-Pin, Piston
70	100-1999	6	Bolt-Rod, Connecting
80	100-2000	3	Metal-Crankpin (STD)
80	121-3849	3	Metal-Crankpin (-.20MM)
80	121-2420	3	Metal-Crankpin (-.40MM)
90	117-0308	1	Crankshaft
100	100-1791	3	Ball
120	100-1891	1	Gear-Crankshaft
130	100-1752	1	Key-Feather
140	110-3738	1	Metal-Crankshaft (STD)

Ref.	Part Number	Qty.	Description
140	121-2424	1	Metal-Crankshaft (-.20MM)
140	121-2425	1	Metal-Crankshaft (-.40MM)
170	100-1836	2	Metal-Side (STD)
170	121-3847	2	Metal-Side (+.20MM)
170	121-3848	2	Metal-Side (+.40MM)
180	117-0309	2	Metal-Side (STD)
180	121-2428	2	Metal-Side (+.20MM)
180	121-2429	2	Metal-Side (+.40MM)
190	100-1890	1	Collar-Crankshaft
200	100-1974	1	Slinger-Oil
210	100-2209	1	O-Ring
220	112-2497	3	Piston Kit (STD)
220	112-2498	3	Piston Kit (+.25MM)
230	125-9071	1	Engine Metal Kit (STD)
230	125-9072	1	Engine Metal Kit (+/-.20MM)
230	125-9073	1	Engine Metal Kit (+/-.40MM)



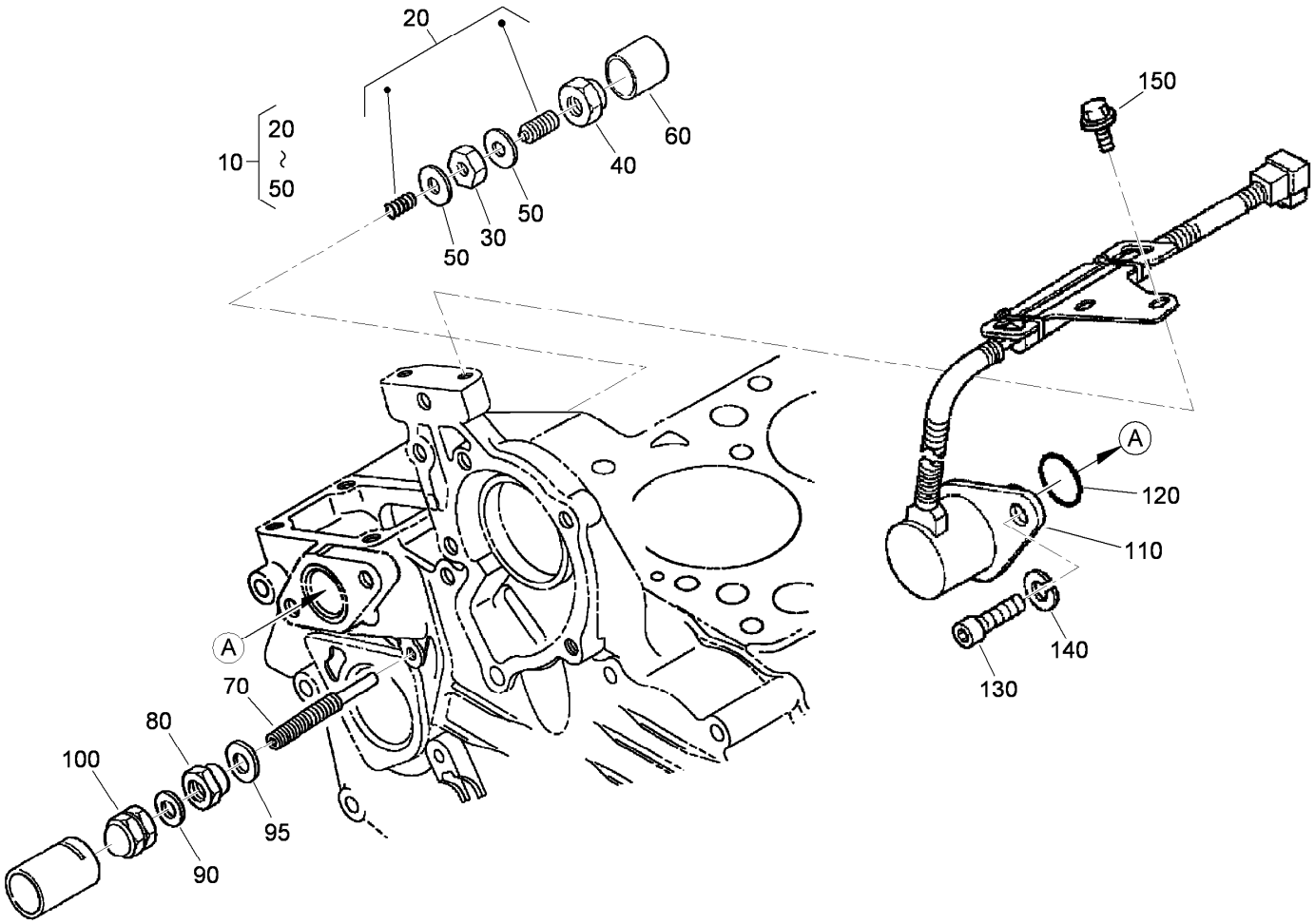
Flywheel Assembly

Ref.	*Part Number*	*Qty.*	*Description*
10	125-9054	1	Flywheel ASM
15	125-9074	1	Flywheel
20	105-3722	1	Gear-Ring
30	125-9051	5	Bolt-Flywheel
40	125-9053	1	Plate-Rear End
50	110-3754	10	Bolt
60	98-9377	2	Pin-Straight



Fuel Camshaft Assembly

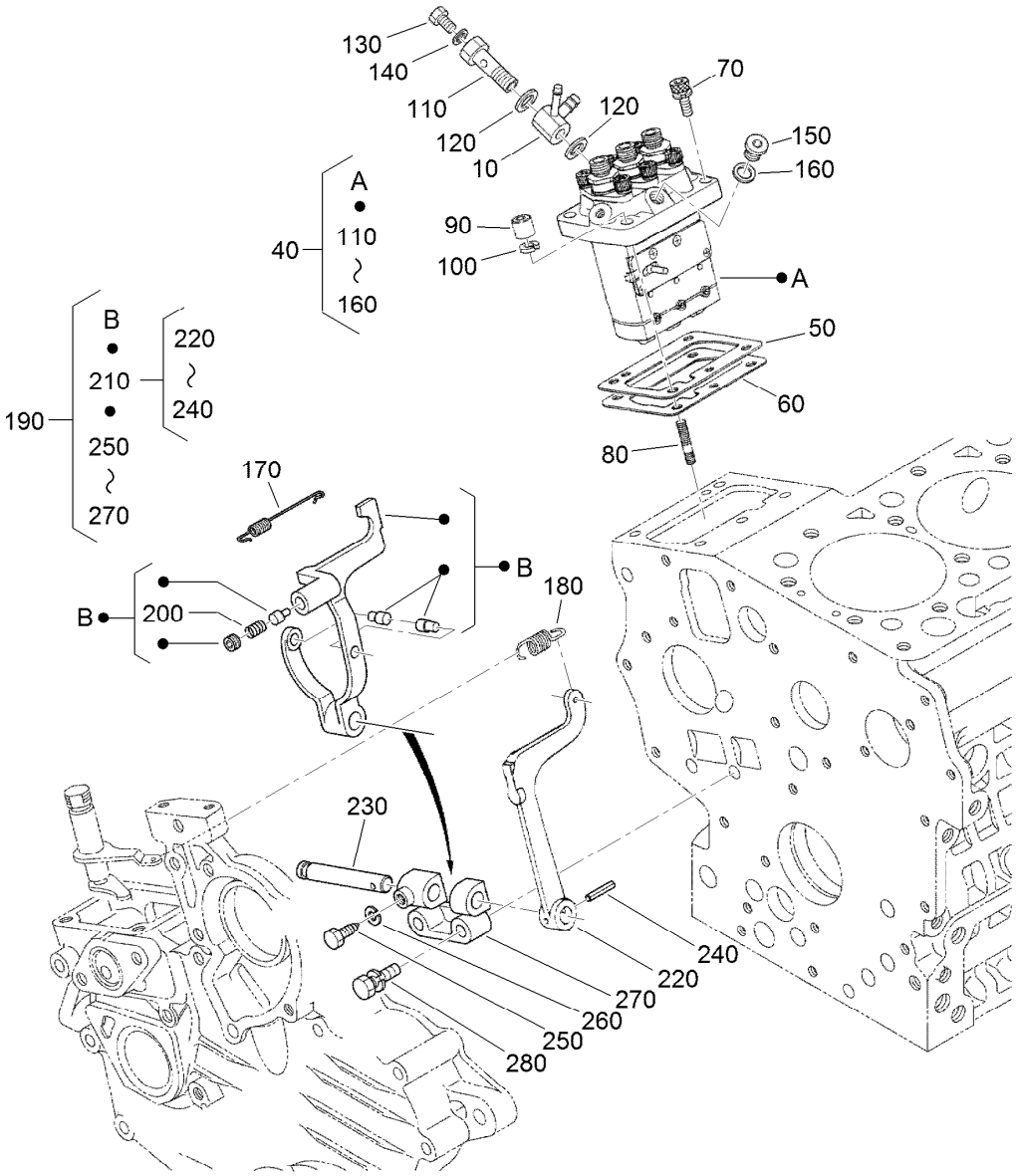
Ref.	*Part Number*	*Qty.*	*Description*
10	125-9075	1	Fuel Camshaft ASM
30	100-1795	1	Bearing-Ball
40	100-2006	1	Gear-Pump, Injection
50	100-1752	1	Key-Feather
60	112-8336	1	Sleeve-Governor
70	100-1904	1	Case-Ball, Governor
80	100-1790	32	Ball
90	100-1843	1	Circ-Clip
100	100-1793	8	Ball
110	110-3757	1	Bearing-Ball
120	100-1784	1	Circ-Clip, External
130	100-1888	1	Stopper-Fuel, Camshaft
140	98-9350	2	Bolt



Idle Apparatus and Stop Solenoid Assembly

Ref.	Part Number	Qty.	Description
10	100-1898	1	Idle Apparatus ASM
20	100-1899	1	Adjusting Bolt ASM
30	100-1846	1	Nut
40	100-1901	1	Nut-Cap
50	98-7428	2	Gasket
60	100-1902	1	Cap
70	110-3758	1	Bolt-Adjusting
80	100-2175	1	Nut-Lock

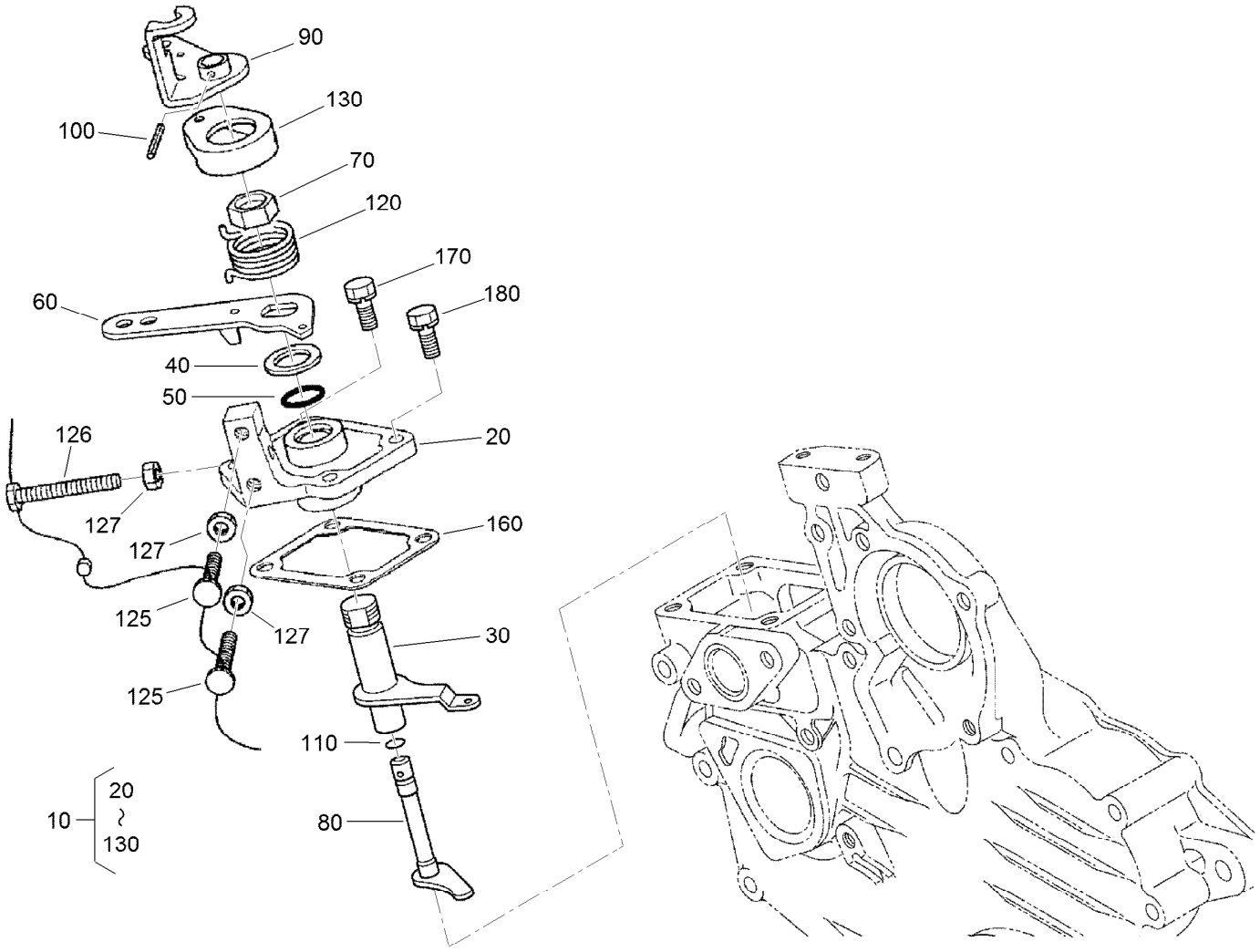
Ref.	Part Number	Qty.	Description
90	98-7654	1	Gasket
95	107-9081	1	Gasket
100	99-8387	1	Nut-Cap
110	117-2719	1	Solenoid Stop ASM
120	110-3762	1	O-Ring
130	110-3763	2	Bolt-HSH
140	98-7699	2	Washer-Spring
150	100-1774	2	Bolt-Flange



Injection Pump and Governor Assembly

Ref.	Part Number	Qty.	Description
10	110-3764	1	Joint
40	110-3765	1	Injection Pump ASM
50	115-3045	1	Shim-Injection (0.175MM)
50	98-9456	1	Shim-Injection (0.20MM)
50	98-9457	1	Shim-Injection (0.25MM)
60	98-9458	1	Shim-Injection (0.30MM)
60	115-3046	1	Shim-Injection (0.35MM)
70	117-7564	2	Bolt-Hex Soc HD
80	98-9438	2	Stud
90	98-9440	2	Nut-Cap
100	98-7699	2	Washer-Spring
110	100-1896	1	Screw-Hollow
120	98-9445	2	Gasket
130	98-9430	1	Screw
140	98-9446	1	Gasket

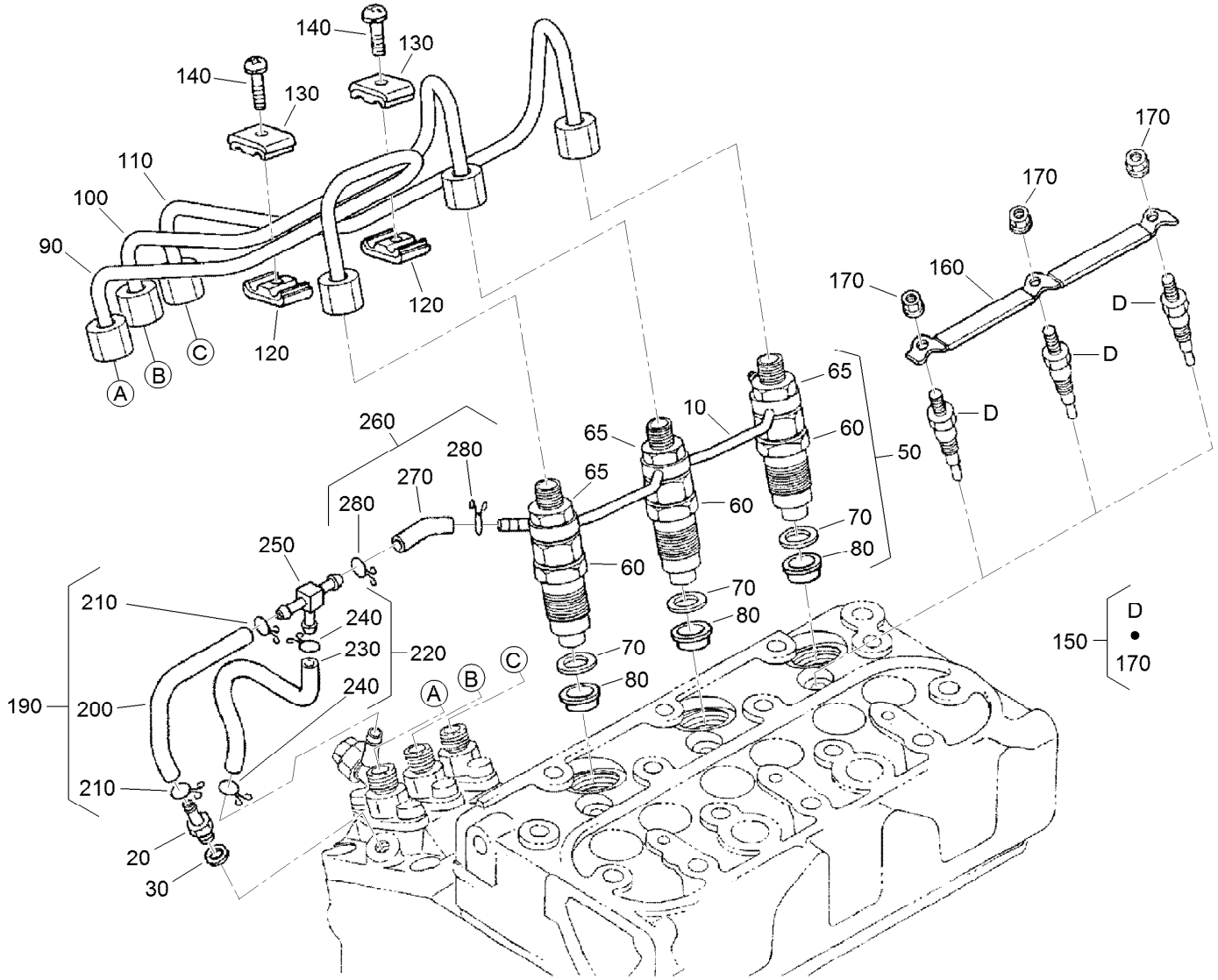
Ref.	Part Number	Qty.	Description
150	98-9466	1	Plug
160	98-9451	1	Gasket
170	110-3766	1	Spring-Start
180	110-3767	1	Spring-Governor
190	112-8337	1	Fork Lever ASM
200	117-0313	1	Spring
210	100-1905	1	Fork Lever ASM
220	100-1907	1	Lever-Fork
230	100-1908	1	Shaft-Lever, Fork
240	100-1751	1	Pin-Spring
250	100-1845	1	Bolt
260	98-7699	1	Washer-Spring
270	100-1909	1	Holder-Lever, Fork
280	100-1763	2	Bolt



Speed Control Plate Assembly

Ref.	Part Number	Qty.	Description
10	110-3769	1	Speed Control Plate ASM
20	110-3770	1	Plate-Control, Speed
30	110-3771	1	Lever-Governor
40	110-3772	1	Collar
50	100-2208	1	O-Ring
60	110-3773	1	Lever-Control, Speed
70	110-3774	1	Nut-Control, Speed
80	110-3775	1	Shaft-Lever
90	110-3776	1	Lever-Stop, Engine
100	110-3777	1	Pin-Spring

Ref.	Part Number	Qty.	Description
110	100-2207	1	O-Ring
120	110-3778	1	Spring-Return
125	120-3133	2	Screw-Stopper
126	120-3134	1	Bolt
127	98-7572	3	Nut
130	110-3779	1	Cap
160	100-1962	1	Gasket-Plate, Control
170	98-7605	2	Bolt
180	112-2507	2	Bolt

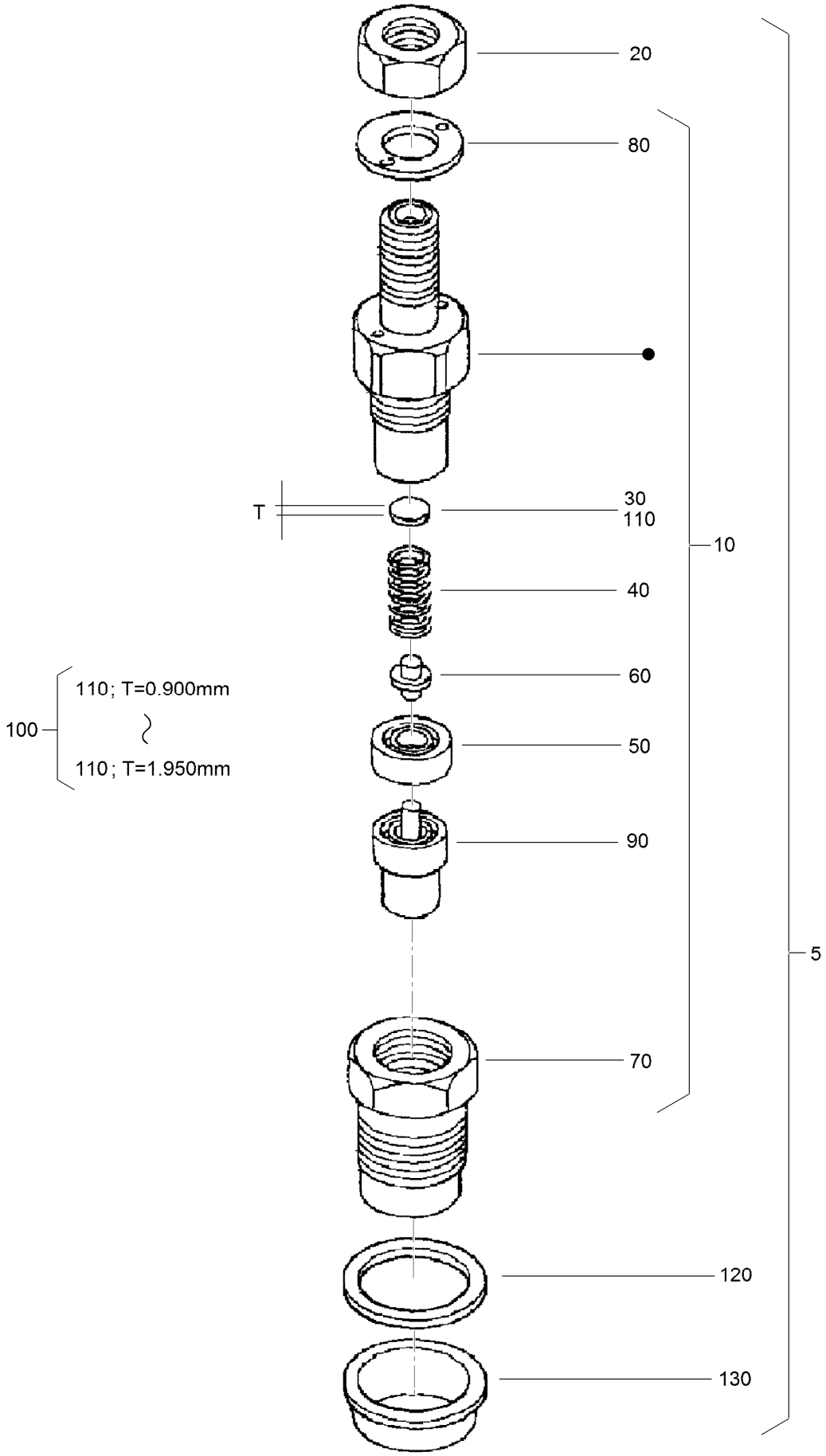


Nozzle Holder and Glow Plug Assembly

Ref.	Part Number	Qty.	Description
10	110-3780	1	Over Flow Pipe ASM
20	98-9431	1	Screw-Bleeder, Air
30	98-7654	1	Gasket
50	100-1982	3	Nozzle Holder Kit
60	100-1758	3	Nozzle Holder ASM
65	121-2411	3	Nut
70	98-7676	3	Gasket
80	98-7677	3	Seal-Heat
90	110-3781	1	Pipe-Injection
100	110-3782	1	Pipe-Injection
110	110-3783	1	Pipe-Injection
120	98-7682	2	Clamp-Pipe
130	98-7683	2	Clamp-Pipe
140	98-7684	2	Screw (W/Washer)

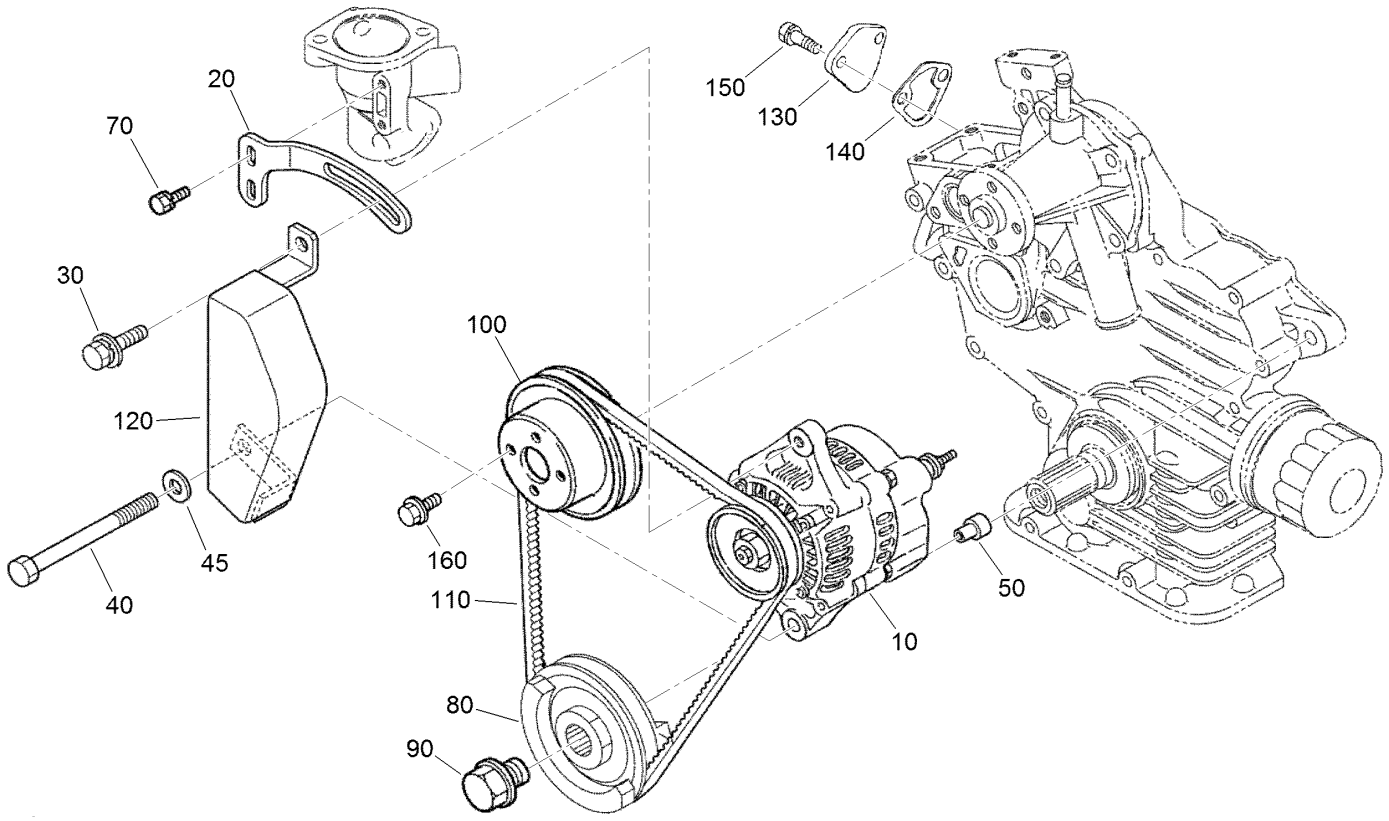
Ref.	Part Number	Qty.	Description
150	100-1854	3	Plug-Glow
160	110-3784	1	Cord-Plug, Glow
170	99-8377	3	Nut-Flange
190	110-3785	1	Fuel Tube ASM
200	110-3786	1	Tube-Fuel
210	98-7671	2	Clip-Pipe
220	110-3787	1	Fuel Tube ASM
230	110-3788	1	Tube-Fuel
240	98-7671	2	Clip-Pipe
250	112-8338	1	Pipe-Joint, T
260	110-3790	1	Fuel Tube ASM
270	110-3791	1	Tube-Fuel
280	98-7671	2	Clip-Pipe

Nozzle Holder Assembly



Nozzle Holder Assembly (continued)

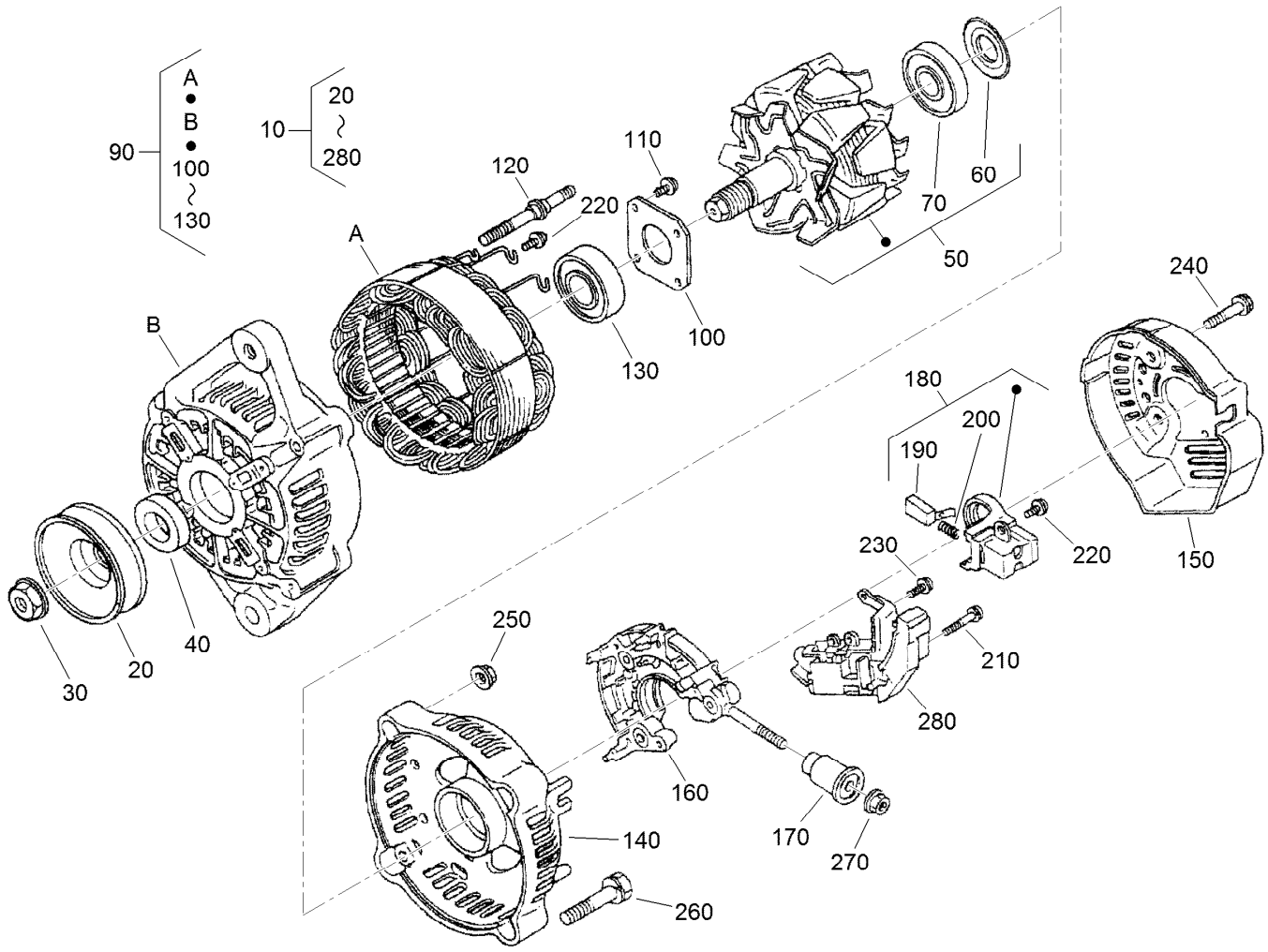
Ref.	Part Number	Qty.	Description
5	100-1982	3	Nozzle Holder Kit
10	100-1758	3	Nozzle Holder ASM
20	121-2411	3	Nut
30	98-7642	3	Washer-Adjusting (0.900Mm)
40	98-7647	3	Spring-Nozzle
50	98-7665	3	Spacer-Distance
60	98-7666	3	Rod-Push
70	100-2008	3	Nut-Nozzle
80	98-7668	3	Washer
90	100-2009	3	Piece-Nozzle
100	98-9448	3	Adjusting Washer ASM
110	98-7642	3	Washer-Adjusting (0.900Mm)
110	98-7841	3	Washer-Adjusting (0.925Mm)
110	98-7842	3	Washer-Adjusting (0.950Mm)
110	98-7843	3	Washer-Adjusting (0.975Mm)
110	98-7844	3	Washer-Adjusting (1.000Mm)
110	98-7845	3	Washer-Adjusting (1.025Mm)
110	98-7846	3	Washer-Adjusting (1.050Mm)
110	98-7847	3	Washer-Adjusting (1.075MM)
110	98-7848	3	Washer-Adjusting (1.100MM)
110	98-7849	3	Washer-Adjusting (1.125MM)
110	98-7850	3	Washer-Adjusting (1.150MM)
110	98-7851	3	Washer-Adjusting (1.175MM)
110	98-7852	3	Washer-Adjusting (1.200MM)
110	98-7853	3	Washer-Adjusting (1.225MM)
110	98-7854	3	Washer-Adjusting (1.250MM)
110	98-7855	3	Washer-Adjusting (1.275MM)
110	98-7856	3	Washer-Adjusting 1.300MM)
110	98-7857	3	Washer-Adjusting (1.325MM)
110	98-7858	3	Washer-Adjusting (1.350MM)
110	98-7859	3	Washer-Adjusting (1.375MM)
110	98-7860	3	Washer-Adjusting (1.400MM)
110	98-7861	3	Washer-Adjusting (1.425MM)
110	98-7862	3	Washer-Adjusting (1.450MM)
110	98-7863	3	Washer-Adjusting (1.475MM)
110	98-7864	3	Washer-Adjusting (1.500MM)
110	98-7865	3	Washer-Adjusting (1.525MM)
110	98-7866	3	Washer-Adjusting (1.550MM)
110	98-7867	3	Washer-Adjusting (1.575MM)
110	98-7868	3	Washer-Adjusting (1.600MM)
110	98-7869	3	Washer-Adjusting (1.625MM)
110	98-7870	3	Washer-Adjusting (1.650MM)
110	98-7871	3	Washer-Adjusting (1.675MM)
110	98-7872	3	Washer-Adjusting (1.700MM)
110	98-7873	3	Washer-Adjusting (1.725MM)
110	98-7874	3	Washer-Adjusting (1.750MM)
110	98-7875	3	Washer-Adjusting (1.775MM)
110	98-7876	3	Washer-Adjusting (1.800MM)
110	98-7877	3	Washer-Adjusting (1.825MM)
110	98-7878	3	Washer-Adjusting (1.850MM)
110	98-7879	3	Washer-Adjusting (1.875MM)
110	98-7880	3	Washer-Adjusting (1.900MM)
110	98-7881	3	Washer-Adjusting (1.925MM)
110	98-7882	3	Washer-Adjusting (1.950MM)
120	98-7676	3	Gasket
130	98-7677	3	Seal-Heat



Alternator, Pulley and Fuel Pump Cover Assembly

Ref.	*Part Number*	*Qty.*	*Description*
10	117-5541	1	60 Amp Alternator ASM
20	117-0314	1	Stay-Alternator
30	121-3800	1	Bolt-Sems
40	110-3793	1	Bolt
45	120-5832	1	Washer-Plain
50	110-3794	1	Collar
70	98-7605	2	Bolt
80	125-9055	1	Pulley-Drive, Fan

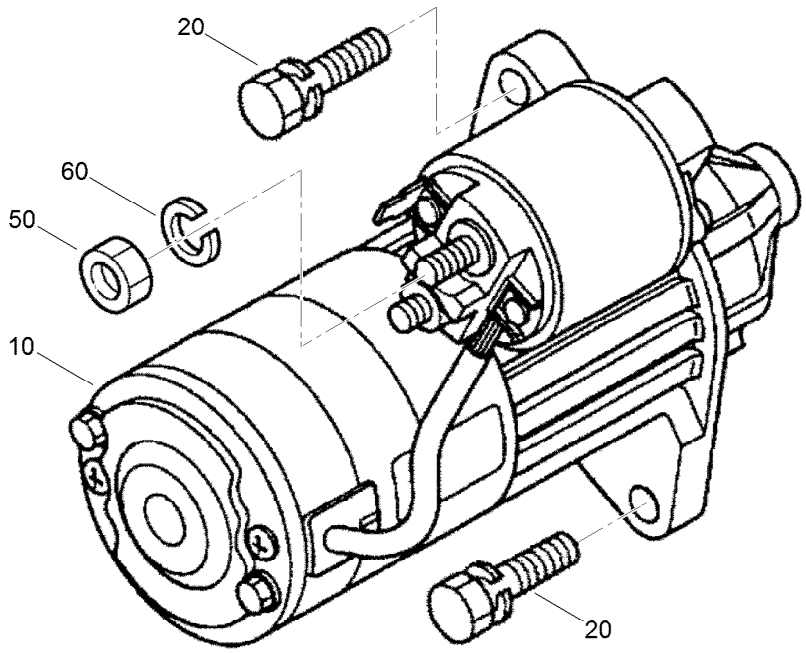
Ref.	*Part Number*	*Qty.*	*Description*
90	100-1978	1	Bolt
100	100-1921	1	Pulley-Fan
110	110-3796	1	Belt-V
120	117-0315	1	Cover-Alternator
130	99-3514	1	Cover
140	98-9636	1	Gasket-Pump, Fuel
150	98-7692	2	Bolt
160	99-8363	4	Bolt-Flange



Alternator Components Assembly

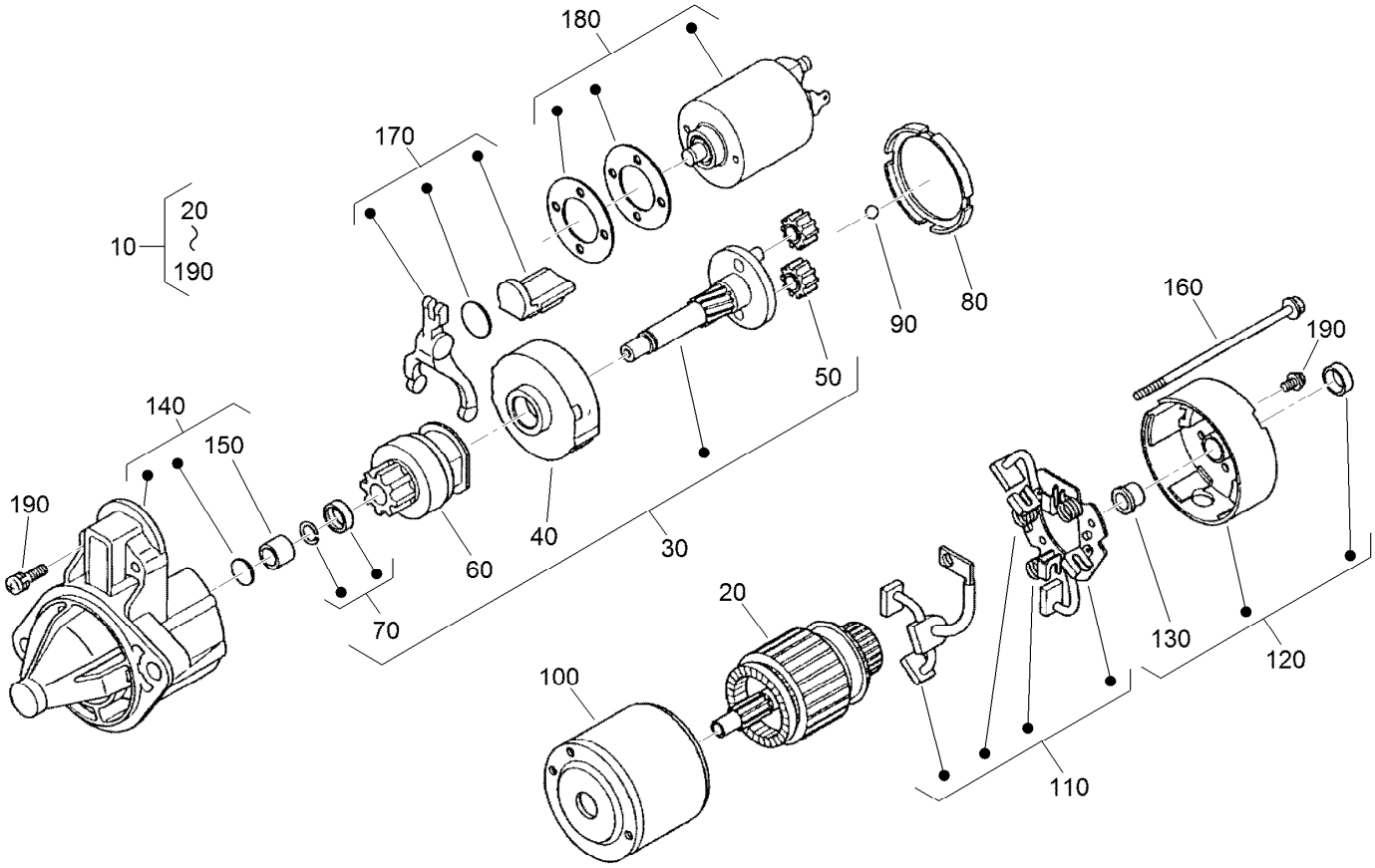
Ref.	Part Number	Qty.	Description
10	117-5541	1	60 Amp Alternator ASM
20	98-9453	1	Pulley-Dynamo
30	98-7708	1	Nut
40	98-7709	1	Collar
50	117-0317	1	Rotor ASM
60	98-7711	1	Cover-Bearing
70	107-0138	1	Bearing-Ball
90	117-0316	1	Drive End Frame ASM
100	98-7715	1	Plate-Retainer
110	98-7716	4	Screw-Head, Round
120	98-7717	2	Bolt-Through
130	107-0137	1	Bearing-Ball
140	117-0318	1	*obs* Frame-End
150	117-0320	1	Cover-End

Ref.	Part Number	Qty.	Description
160	117-0322	1	Holder
170	117-0321	1	Insulation-Brush
180	107-0141	1	Brush Holder ASM
190	98-7724	2	Brush
200	98-7725	2	Spring-Brush
210	98-7726	2	Screw-Head, Round
220	98-7727	6	Screw-Head, Round
230	98-7728	1	Screw-Head, Round
240	98-7729	3	Bolt
250	98-7730	2	Nut
260	98-7731	2	Bolt
270	98-7732	1	Nut
280	117-0319	1	Regulator ASM



Starter Installation Assembly

Ref.	*Part Number*	*Qty.*	*Description*
10	110-3800	1	Starter ASM
20	98-7697	2	Bolt
50	98-7534	1	Nut
60	105-2893	1	Washer-Spring

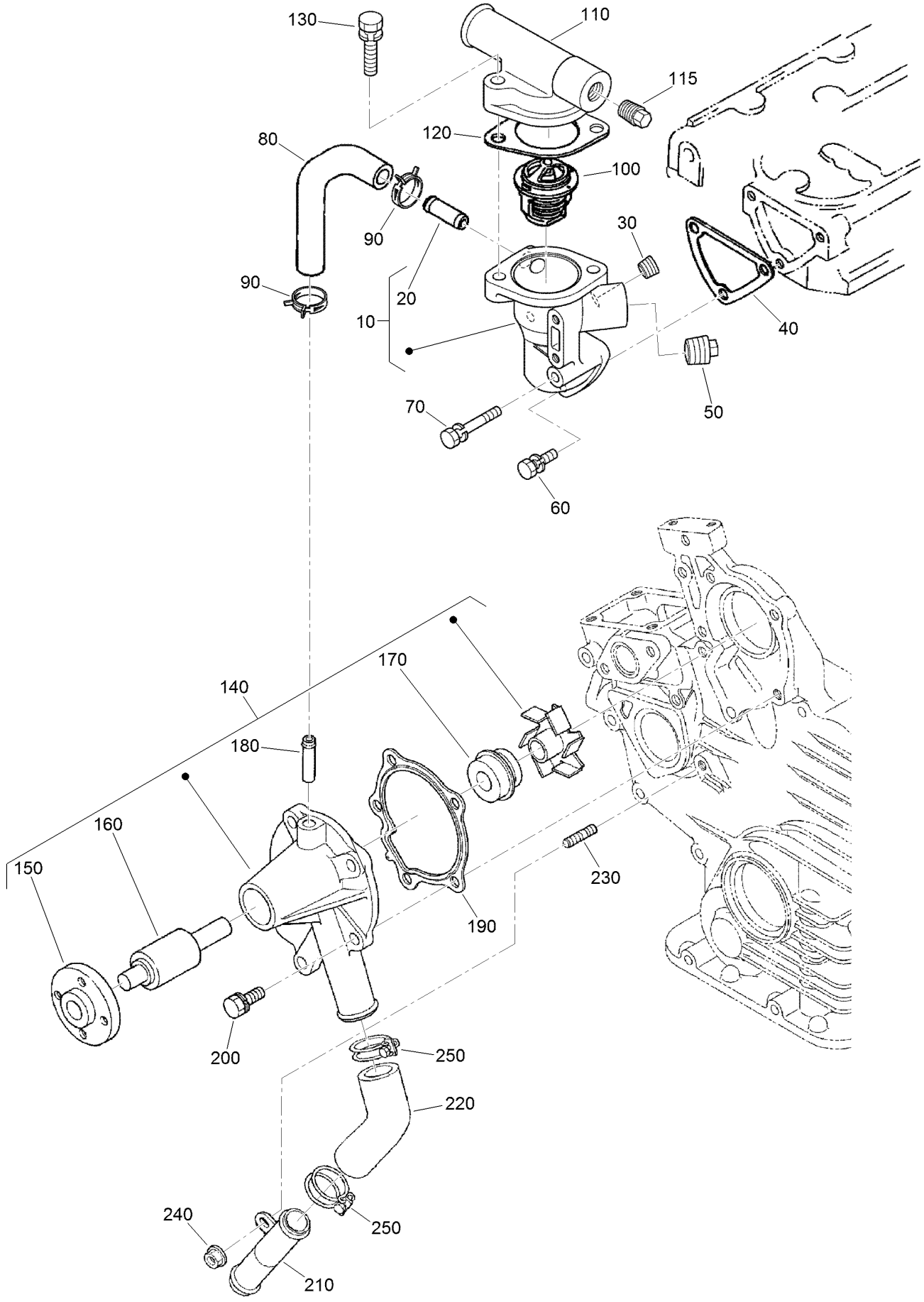


Starter Components Assembly

Ref.	Part Number	Qty.	Description
10	110-3800	1	Starter ASM
20	110-3801	1	Armature
30	110-3802	1	Shaft ASM
40	120-3142	1	Gear-Internal
50	110-3804	3	Gear-Planetary
60	110-3805	1	Clutch-Running, Over
70	110-3806	1	Stopper
80	120-3143	1	Gasket
90	110-3808	1	Ball
100	110-3809	1	Yoke

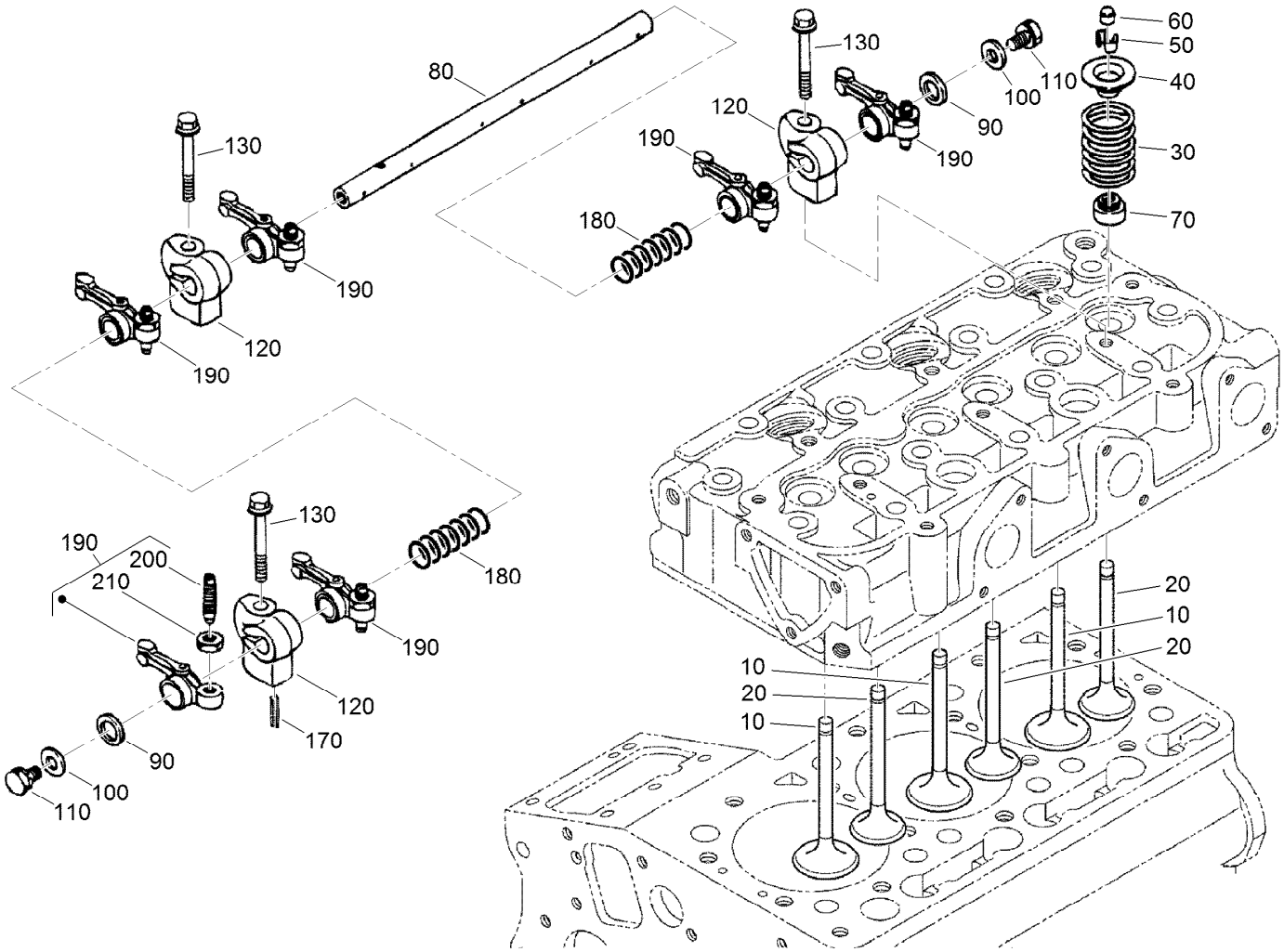
Ref.	Part Number	Qty.	Description
110	110-3810	1	Brush Holder ASM
120	110-3811	1	Rear Bracket ASM
130	110-3812	1	Bushing
140	110-3813	1	Front Bracket ASM
150	110-3814	1	Bushing
160	110-3815	2	Bolt
170	110-3816	1	Fork Lever ASM
180	110-3817	1	Magnetic Switch ASM
190	110-3818	4	Screws (Set Of 4)

Thermostat and Water Pump Assembly



Thermostat and Water Pump Assembly (continued)

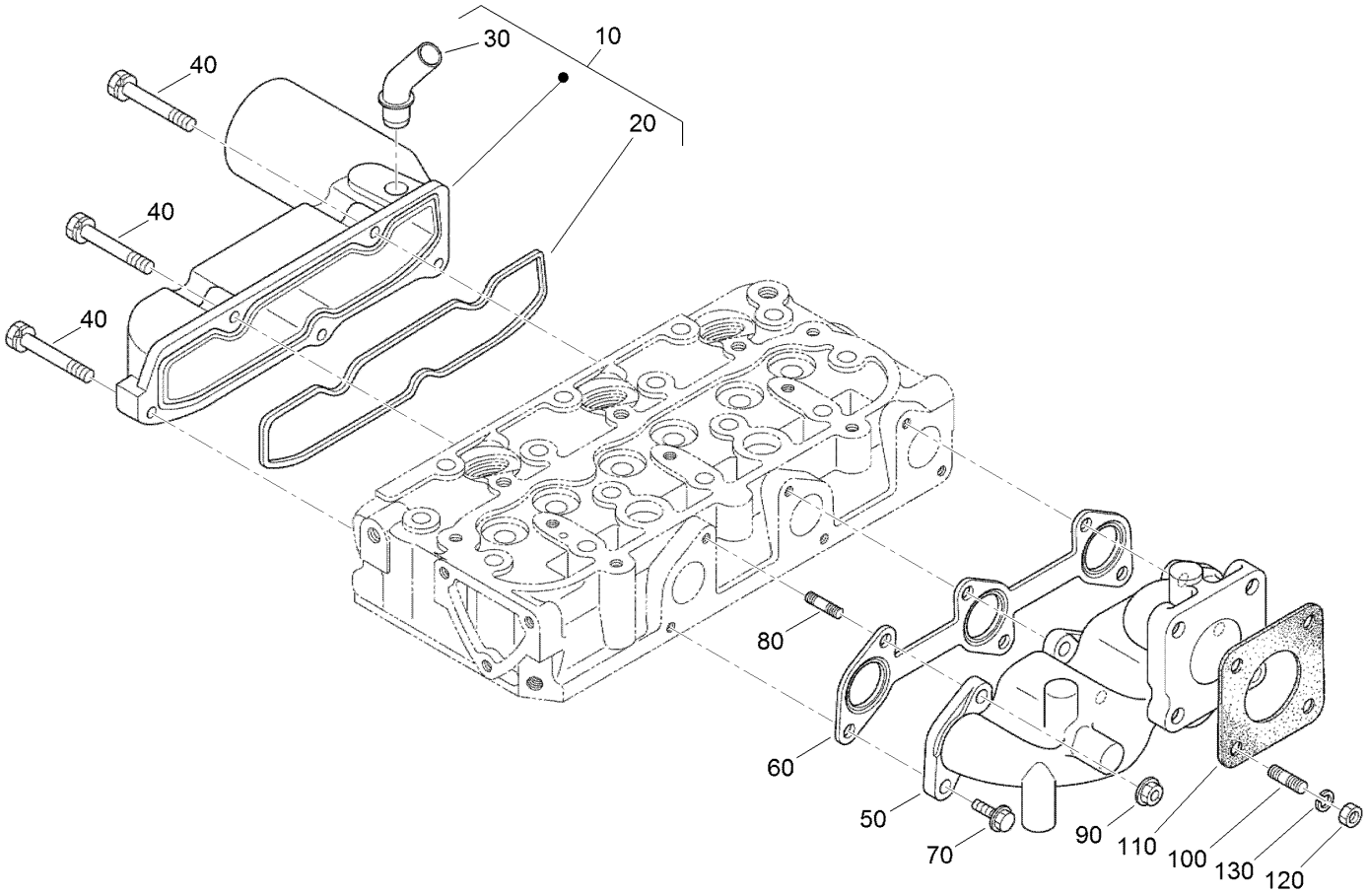
Ref.	Part Number	Qty.	Description
10	110-3819	1	Water Flange ASM
20	98-9580	1	Pipe-Return, Water
30	98-9444	1	Plug
40	110-3820	1	Gasket-Flange, Water
50	110-3821	1	Plug
60	98-7692	2	Bolt
70	105-3797	1	Bolt
80	110-3822	1	Pipe-Return, Water
90	125-9078	2	Clamp-Hose
100	98-7778	1	Thermostat ASM
110	120-7575	1	Cover-Thermostat
115	125-9079	1	Plug
120	105-3748	1	Gasket-Thermostat
130	98-7777	2	Bolt
140	125-9080	1	*obs* Water Pump ASM
150	125-9081	1	Flange-Pump, Water
160	100-1934	1	Bearing-Ball
170	99-3518	1	Water Pump Seal ASM
180	100-1932	1	Pipe-Return, Water
190	117-0330	1	Gasket-Pump, Water
200	100-1750	4	Bolt
210	100-1918	1	Pipe-Water
220	110-3827	1	Pipe-Water
230	100-1924	1	Stud
240	100-2203	1	Nut-Flange
250	110-3828	2	Band-Pipe



Valve and Rocker Arm Assembly

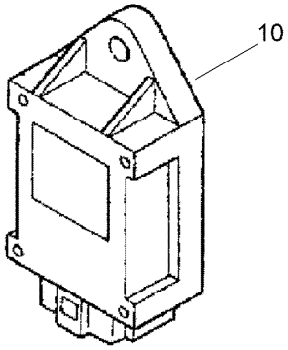
Ref.	Part Number	Qty.	Description
10	112-2514	3	Valve-Inlet
20	112-2515	3	Valve-Exhaust
30	100-1823	6	Spring-Valve
40	100-1825	6	Retainer-Spring, Valve
50	120-3136	6	Collet-Spring, Valve
60	100-2155	6	Cap-Valve
70	100-1797	6	Seal-Stem, Valve
80	112-8341	1	Shaft-Arm, Rocker
90	100-2044	2	Washer

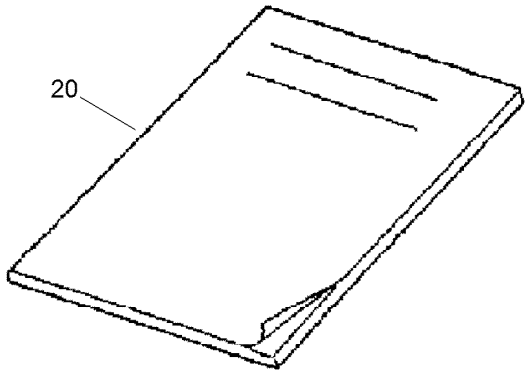
Ref.	Part Number	Qty.	Description
100	110-3832	2	Washer-Plain
110	100-1762	2	Bolt
120	110-3833	3	Bracket-Arm, Rocker
130	110-3834	3	Bolt-Flange
170	98-7602	1	Pin-Spring
180	112-8342	2	Spring
190	100-1884	6	Rocker Arm ASM
200	100-1885	6	Screw-Adjusting
210	100-1827	6	Nut



Intake and Exhaust Manifold Assembly

Ref.	*Part Number*	*Qty.*	*Description*
10	120-3141	1	Intake Manifold ASM
20	110-3838	1	Gasket-Manifold, Intake
30	110-3837	1	Pipe-Breather
40	98-9352	5	Bolt
50	110-3839	1	Manifold-Exhaust
60	110-3840	1	Gasket-Manifold, Exhaust
70	100-1775	3	Bolt
80	100-2202	3	Stud
90	100-1778	3	Nut
100	98-7769	4	Stud
110	99-8343	1	Gasket-Muffler
120	98-7534	4	Nut
130	105-2893	4	Washer-Spring





Miscellaneous Engine Parts

Ref.	*Part Number*	*Qty.*	*Description*
10	98-7611	1	Controller-Glow
20	121-3838	1	Operators Manual

Attachments and Accessories

For 07385TC Workman HDX-D Utility Vehicle with Bed

Product Name	Model/Part
Full Area Flatbed	07301
Full Area Flatbed Side Kit	07302
Fold Down Side Kit	07303
High-Flow Hydraulic Kit	07316
2/3 Area Flatbed	07321
2/3 Area Flatbed Side Kit	07322
Bed Liner	07331
Cab	07339
1/3 Area Flatbed	07341
1/3 Area Platform Lift	07347
Heater Kit	07349
Canopy	07372
Windshield	07373
Cab Door Kit	07375
Solid Window Cab Door Kit	07376
Hitch Frame Kit	07377
4 Post Roll-Over Protection System	07378
Rear PTO Kit	07419
Hand Throttle Kit	07420
Spiker	08856
Finish Grader	08867
Backup Alarm Kit	107-8037
Premium ATF (Drum)	108-1185
Premium ATF (Pail)	108-1186
Premium All Purpose Grease (Tube)	108-1190
Remote Hydraulics Manifold Kit	110-2626
Tire-Rear, 24x13-12	110-5132
Spark Arrestor Kit	112-1688
Wheel-12in x 8.0in	114-8260
Horn Kit	115-7825
High Air Intake Kit	115-7848
Side Mirror Kit	115-7849
Roll-Over Protection System Signal Kit	117-4825
Worklight Kit	117-4827
Remote Hydraulic Float Kit	117-4828
Cab Mirror Kit	117-4830
Receiver Hitch Kit	117-4831
Trailer Signal Kit	117-4836
Trailer Brake Kit	117-4837
24x13-12 Tire and Wheel ASM	117-4838
Sprayer Cylinder Lift Kit, Workman 200 Spray System	117-4846
Engine Cover Kit	117-4867
Harness-Wire, Speedometer Adapter	119-1762
Tapered Nozzle Kit	119-6280
Rectangular Nozzle Kit	119-6281
Nozzle-Extension, Straight	119-6282

Attachments and Accessories (continued)

Nozzle-Extension, Tapered....119-6283
Nozzle-Extension, Rectangular....119-6284
Canopy for Four-Post Roll-Over Protection System Kit....119-9457
Road Light and Homologation Kit....120-5030
Brake and Signal Light Kit....120-5045
Single Nozzle Kit....41024
Hose Reel Kit....41097
Spray Gun Kit 9 (inc. 25ft Of 1/2in Hose)....41133
Pro Foam Concentrate (4 x 1 Gallon)....41157
Sonic Boom Kit....41217
Workman 200 Spray System....41235
Foam Marker Kit....41236
Spreader Base Unit....41253
Vicon Spreader....41256
Topdresser 1800....44225
Core Harvester Adapter Kit....44242
Pro Force Debris Blower....44538
Road-Ready Pro Force Debris Blower....44539
Workman HD Bed Mount Kit, Pro Force Debris Blower....44544
Bed Mount Sound Barrier Kit, Pro Force Debris Blower....44546
ProPass 200 Top Dresser with Twin Spinner and Wireless Control....44700
ProPass 200 Top Dresser with Twin Spinner....44701
Twin Spinner....44702
Conveyor and Swivel Kit....44703
Tow-Type Chassis....44704
Tow-Type Chassis Fender Kit....44705
Tow-Type Chassis Hose Assembly Kit....44706
Toro Workman Chassis....44707
Storage Stand....44712
Hydraulic Power Pack....44713
Automatic Tailgate Release Kit....92-1220
Fuse Block....92-2641
PTO Over Running Clutch Kit....92-2655
Topdresser 1800 Lift Kit....92-4452
Mid-Mount Kit for Platform Lift....93-3741
1/3 Area Cover Kit....93-9225
Rear 1/3 Area Mounting Kit....93-9249
Tire-Rear, 23x8.50-12....98-2993
Tire-Rear, Industrial....99-1091

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Count on it.