



**Count on it.**

Form No. 3395-178 Rev D

# Parts Catalog

## Groundsmaster® 4700-D Traction Unit

Model No. 30882—Serial No. 315000001 and Up



# Ordering Replacement Parts

To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

## Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

## Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1, 6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustration and in parts lists.

## Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

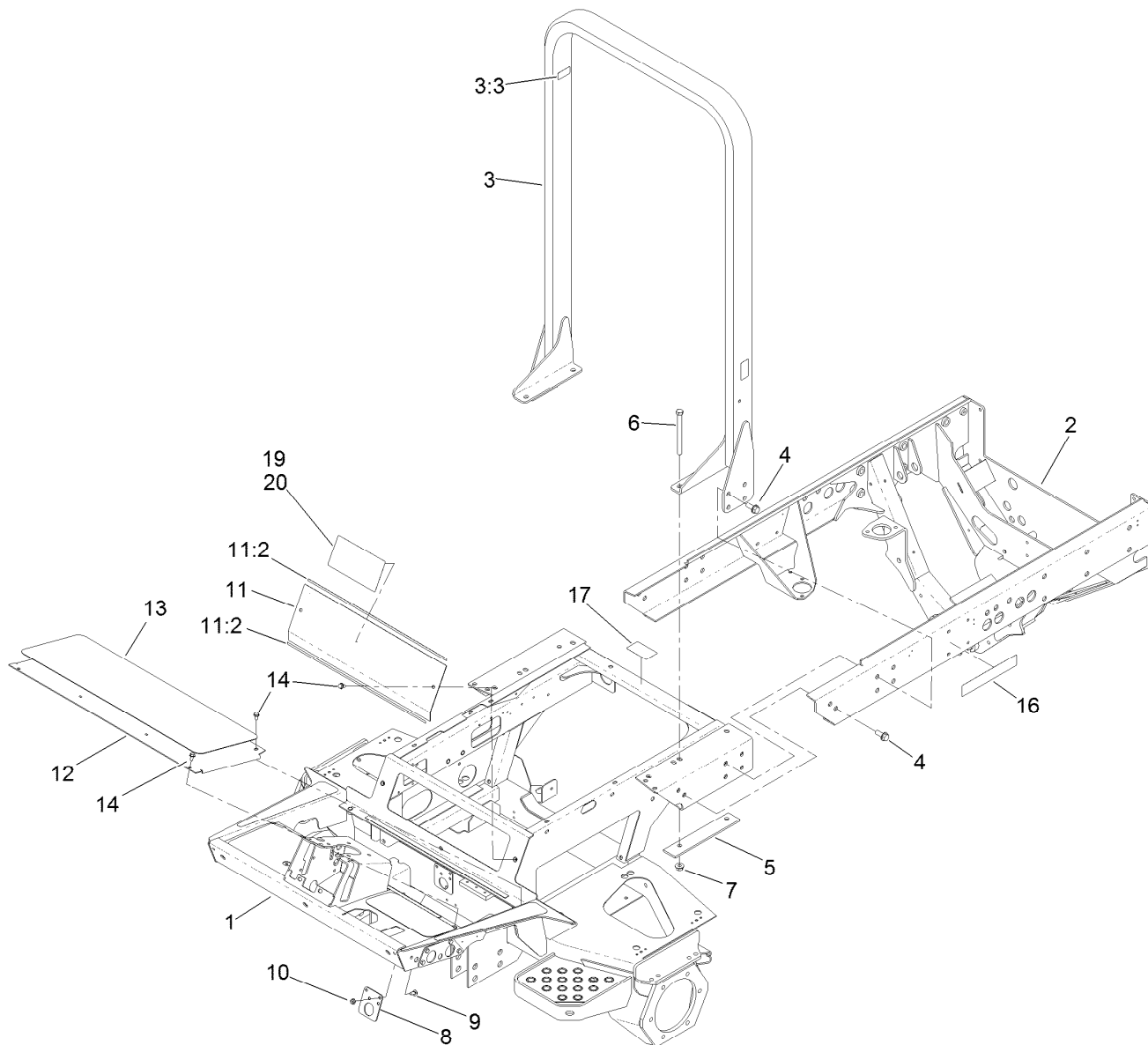
For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

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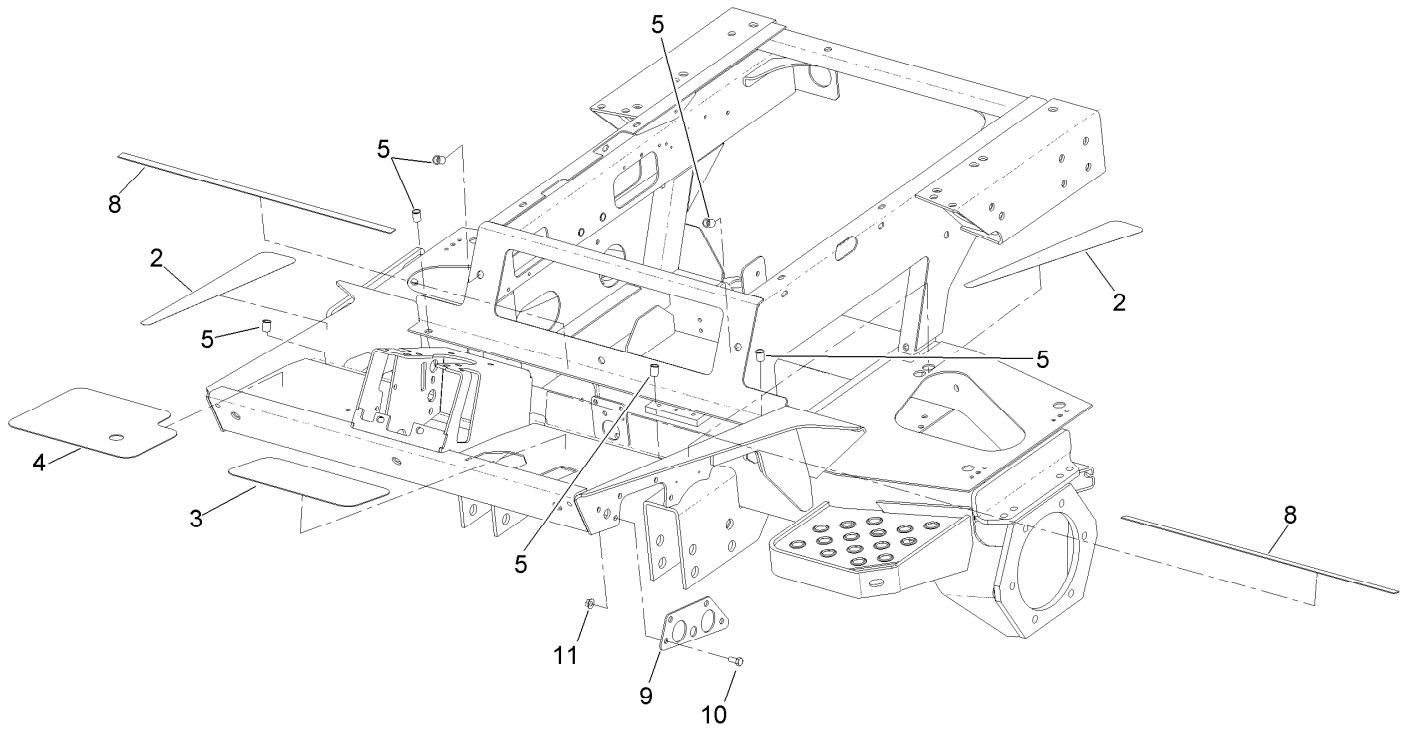
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## Frame and Roll-Over Protection System Assembly

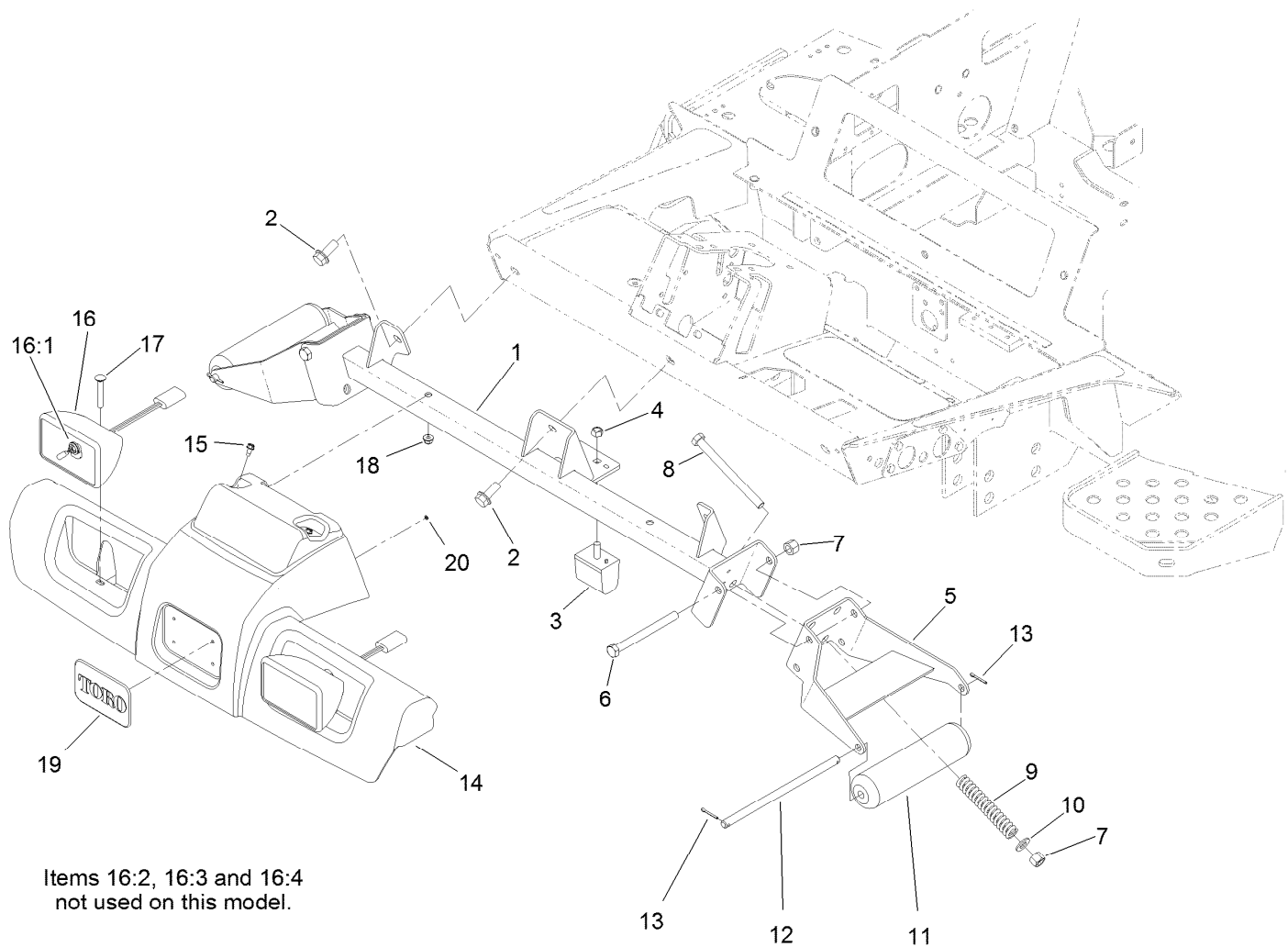
| <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i>        |
|-------------|--------------------|-------------|---------------------------|
| 1           | 120-8086           | 1           | Front Frame ASM           |
| 2           | 120-8007-03        | 1           | Frame-Rear                |
| 3           | 108-4018           | 1           | ROPS ASM                  |
| 3:3         | 98-4387            | 1           | Decal-Protection, Ear     |
| 4           | 3234-38            | 12          | Screw-HHF                 |
| 5           | 104-5584-03        | 2           | Plate-Reinforcement, ROPS |
| 6           | 325-20             | 4           | Screw-HH                  |
| 7           | 32128-49           | 4           | Nut-HHF                   |
| 8           | 104-5516-01        | 1           | Support-Tube              |
| 9           | 3230-23            | 2           | Bolt-CARR                 |

| <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i>        |
|-------------|--------------------|-------------|---------------------------|
| 10          | 32128-20           | 2           | Nut-HF                    |
| 11          | 119-0006           | 1           | Access Plate ASM          |
| 11:2        | 105-9860           | 2           | Seal-Foam                 |
| 12          | 75-1410-01         | 1           | Plate-Access, Floor       |
| 13          | 125-4614           | 1           | Tread-Foot, Center        |
| 14          | 3234-7             | 6           | Screw-HHF                 |
| 16          | 72-3560            | 2           | Decal                     |
| 17          | 106-6754           | 1           | Decal-Danger              |
| 19          | 127-6448           | 1           | Decal-Danger, CE (21 DEG) |
| 20          | 112-5297           | 1           | Decal-Danger              |



## Front Frame Assembly No. 120-8086

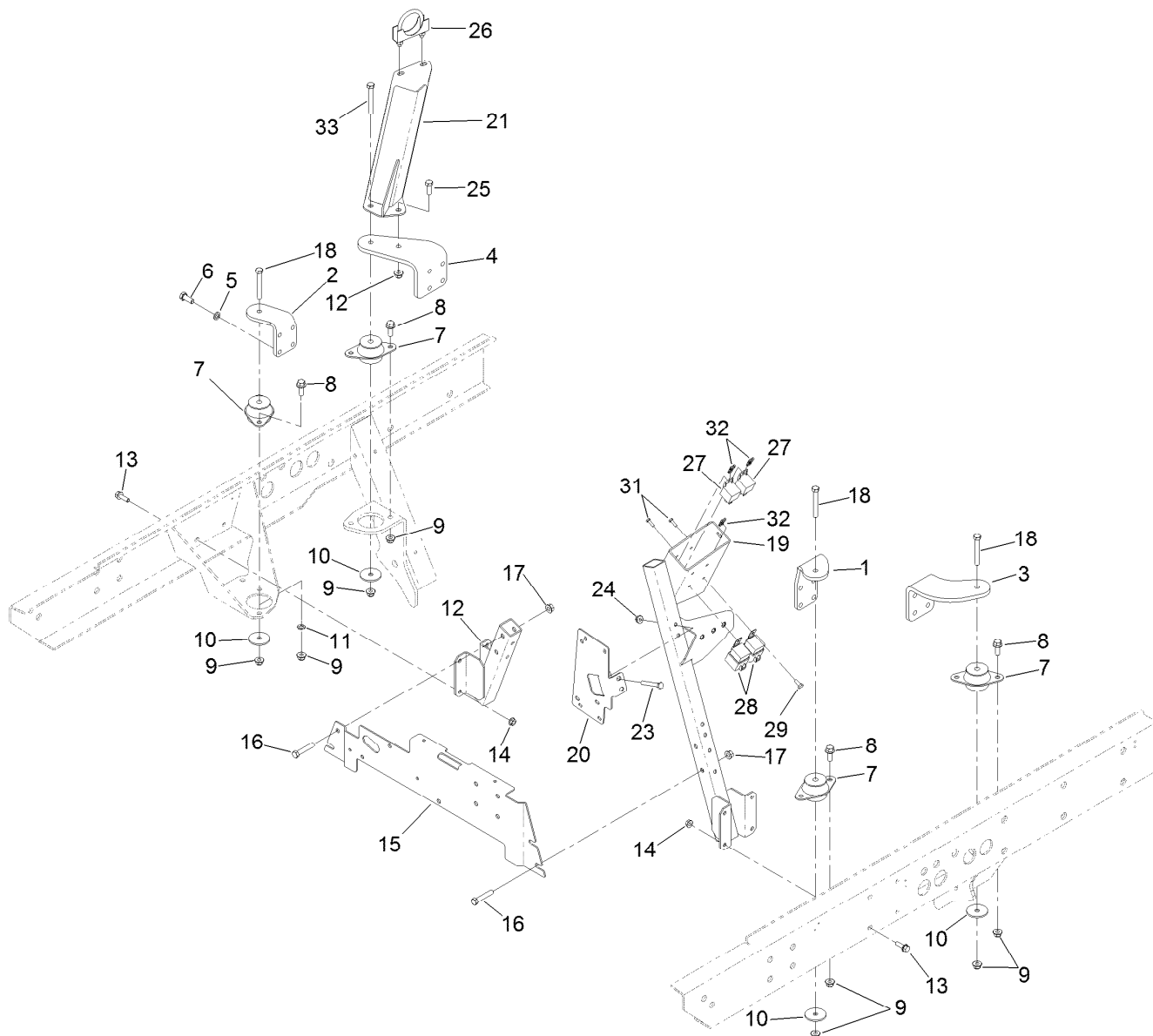
| Ref. | Part Number | Qty. | Description              |
|------|-------------|------|--------------------------|
| 2    | 93-7592     | 2    | Tread-Rest, Foot         |
| 3    | 75-0620     | 1    | Tread-Foot, LH           |
| 4    | 104-5223    | 1    | Tread-Foot, RH           |
| 5    | 32148-7     | 10   | Nut-Clinch               |
| 8    | 105-9860    | 2    | Seal-Foam                |
| 9    | 106-7794-01 | 2    | Plate-Mount, HYD Fitting |
| 10   | 322-3       | 8    | Screw-HH                 |
| 11   | 32128-20    | 8    | Nut-HF                   |



## Front Shroud Assembly

| Ref. | Part Number | Qty. | Description        |
|------|-------------|------|--------------------|
| 1    | 117-4760-01 | 1    | Support-Roller     |
| 2    | 3234-38     | 3    | Screw-HHF          |
| 3    | 87-3470     | 1    | Bumper             |
| 4    | 33025-00    | 1    | Nut-Lock, NI       |
| 5    | 105-3996-01 | 2    | Support-Roller     |
| 6    | 325-22      | 2    | Screw-HH           |
| 7    | 3296-23     | 4    | Nut-Lock, NI       |
| 8    | 325-20      | 2    | Screw-HH           |
| 9    | 105-3970    | 2    | Spring-Compression |
| 10   | 3256-26     | 2    | Washer-Flat        |
| 11   | 105-9816    | 2    | Roller-Plastic     |
| 12   | 104-5545    | 2    | Shaft-Roller       |

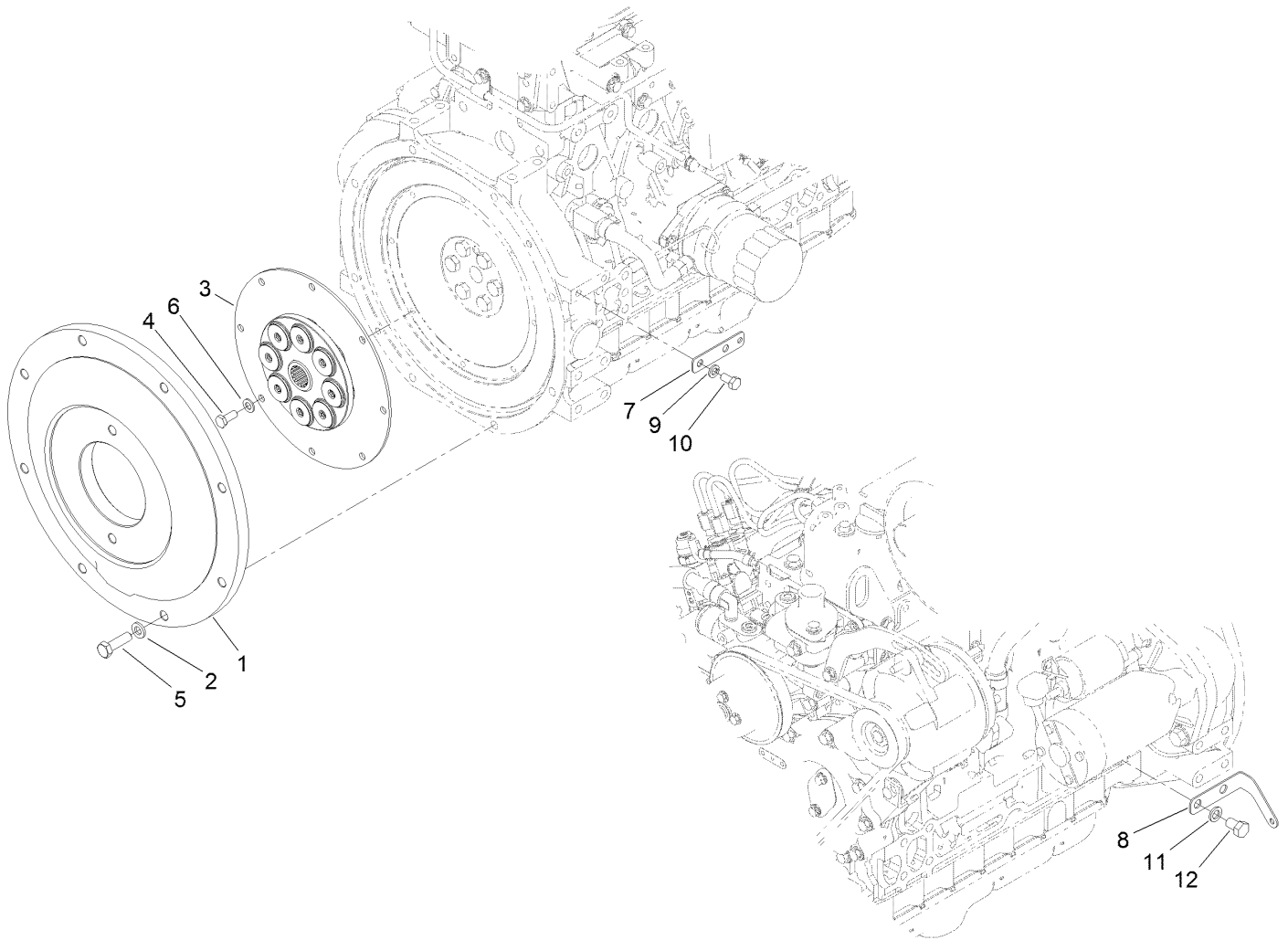
| Ref. | Part Number | Qty. | Description           |
|------|-------------|------|-----------------------|
| 13   | 3272-11     | 4    | Pin-Cotter            |
| 14   | 115-9137    | 1    | Shroud-Platform       |
| 15   | 32104-17    | 2    | Screw-HWH             |
| 16   | 94-9024     | 2    | Lamp ASM              |
| 16:1 | 95-0909     | 1    | Lamp-12 Volt          |
| 16:2 | 3230-28     | 1    | Screw-CARR            |
| 16:3 | 3253-33     | 1    | Washer-Lock           |
| 16:4 | 3217-6      | 1    | Nut-Hex               |
| 17   | 3230-7      | 2    | Bolt-CARR             |
| 18   | 104-8300    | 2    | Nut-HF, NI            |
| 19   | 93-6028     | 1    | Plate-Logo            |
| 20   | 3254-9      | 4    | Washer-Lock, Internal |



## Engine Mount Assembly

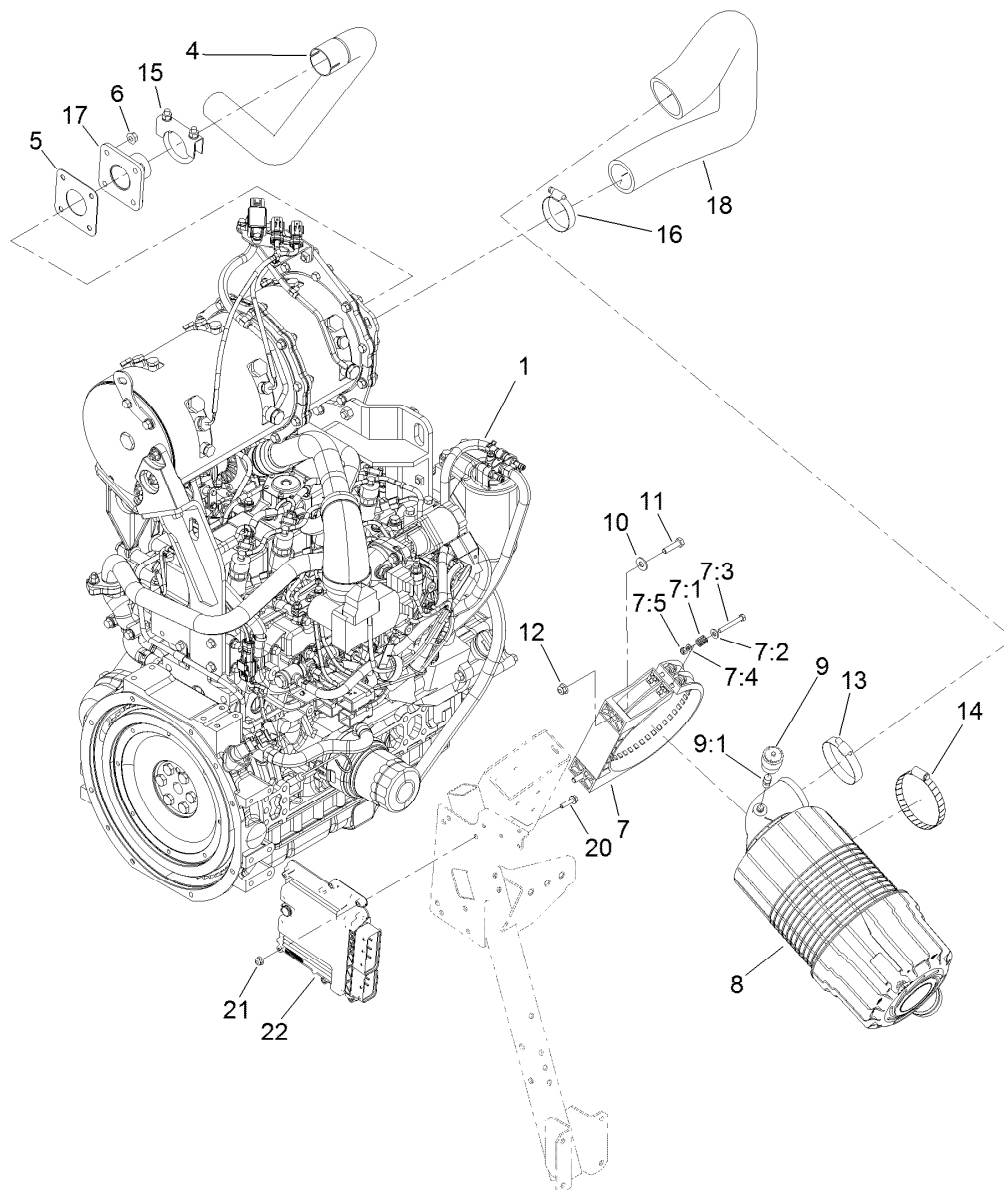
| Ref. | Part Number | Qty. | Description              |
|------|-------------|------|--------------------------|
| 1    | 120-8001-03 | 1    | Mount-Engine, Front (LH) |
| 2    | 120-8002-03 | 1    | Mount-Engine, Front (RH) |
| 3    | 120-8003-03 | 1    | Mount-Engine, Rear (LH)  |
| 4    | 120-8004-03 | 1    | Mount-Engine, Rear (RH)  |
| 5    | 48-9590     | 16   | Washer-Lock              |
| 6    | 33115-025   | 16   | Screw-HH                 |
| 7    | 53-9682     | 4    | Mount-Engine             |
| 8    | 3234-11     | 8    | Screw-HHF                |
| 9    | 104-8301    | 13   | Nut-HF, NI               |
| 10   | 63-7400     | 4    | Washer-Rebound           |
| 11   | 3255-9      | 1    | Washer-Lock              |
| 12   | 104-5420-03 | 1    | Support-Battery          |
| 13   | 3234-29     | 8    | Screw-HHF                |
| 14   | 32128-20    | 8    | Nut-HF                   |
| 15   | 114-8134-03 | 1    | Bracket-Support          |
| 16   | 323-10      | 4    | Screw-HH                 |

| Ref. | Part Number | Qty. | Description                |
|------|-------------|------|----------------------------|
| 17   | 32128-21    | 4    | Nut-HF Lock                |
| 18   | 323-13      | 3    | Screw-HH                   |
| 19   | 121-3140-03 | 1    | Bracket-Mount, Air Cleaner |
| 20   | 121-3102-03 | 1    | Bracket-Controller         |
| 21   | 121-3098-03 | 1    | Support-Tailpipe           |
| 23   | 322-11      | 2    | Screw-HH                   |
| 24   | 104-8300    | 2    | Nut-HF, NI                 |
| 25   | 323-6       | 1    | Screw-HH                   |
| 26   | 18-2130     | 1    | Clamp                      |
| 27   | 99-7435     | 2    | Relay                      |
| 28   | 99-7430     | 2    | Relay-Mini                 |
| 29   | 321-3       | 2    | Screw-HH                   |
| 31   | 3290-134    | 2    | Screw                      |
| 32   | 3290-277    | 4    | Nut-Speed                  |
| 33   | 323-14      | 1    | Screw-HH                   |



## Flywheel Assembly

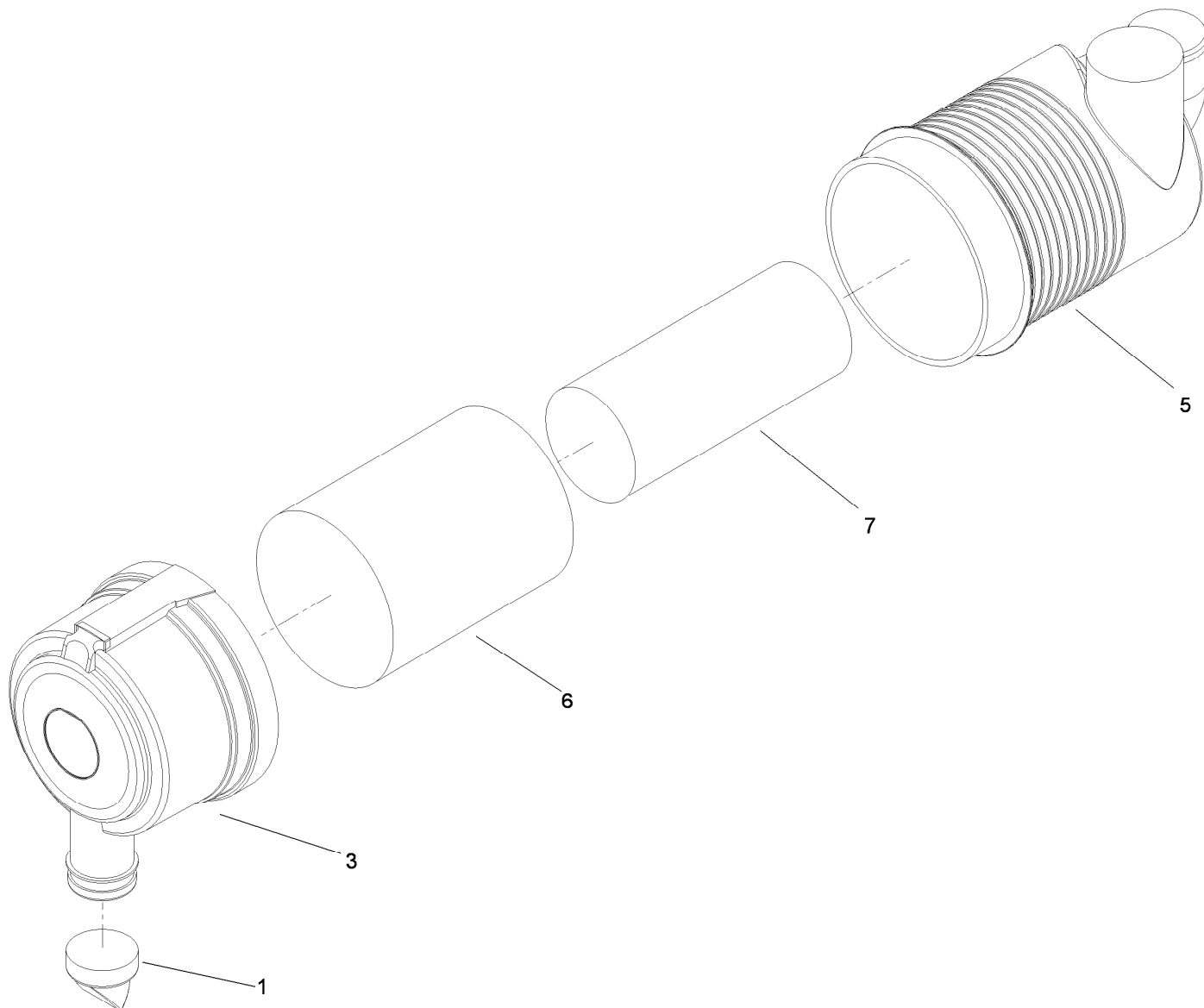
| <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i>        |
|-------------|--------------------|-------------|---------------------------|
| 1           | 115-6657-03        | 1           | Plate-Flywheel            |
| 2           | 107-1413           | 8           | Washer-Hardened           |
| 3           | 120-4176           | 1           | Coupling-Spring, Flywheel |
| 4           | 99-5132            | 8           | Bolt                      |
| 5           | 117-5663           | 8           | Screw-HH                  |
| 6           | 87-7510            | 8           | Washer-Flat               |
| 7           | 121-5636           | 1           | Tab-Harness               |
| 8           | 121-6580           | 1           | Bracket-Harness           |
| 9           | 3253-4             | 2           | Washer-Lock               |
| 10          | 33114-016          | 2           | Screw-HH                  |
| 11          | 48-9590            | 2           | Washer-Lock               |
| 12          | 33115-016          | 2           | Screw-HH                  |



## Engine, Air Cleaner and Controller Assembly

| Ref. | Part Number | Qty. | Description        |
|------|-------------|------|--------------------|
| 1    | 120-4111    | 1    | Engine ASM         |
| 4    | 121-3061    | 1    | Pipe-Exhaust       |
| 5    | 121-3058    | 1    | Gasket-Exhaust     |
| 6    | 33004-00    | 4    | Nut-HF             |
| 7    | 99-5414     | 1    | Strap-Cleaner, Air |
| 7:1  | 108-1512    | 2    | Spring             |
| 7:2  | 3256-22     | 2    | Washer-Flat        |
| 7:3  | 33113-050   | 2    | Screw-HH           |
| 7:4  | 33093-00    | 2    | Washer-Flat        |
| 7:5  | 33023-00    | 2    | Nut-Lock           |
| 8    | 99-5410     | 1    | Air Cleaner ASM    |
| 9    | 104-3563    | 1    | Indicator          |
| 9:1  | 94-1416     | 1    | Adapter-Indicator  |

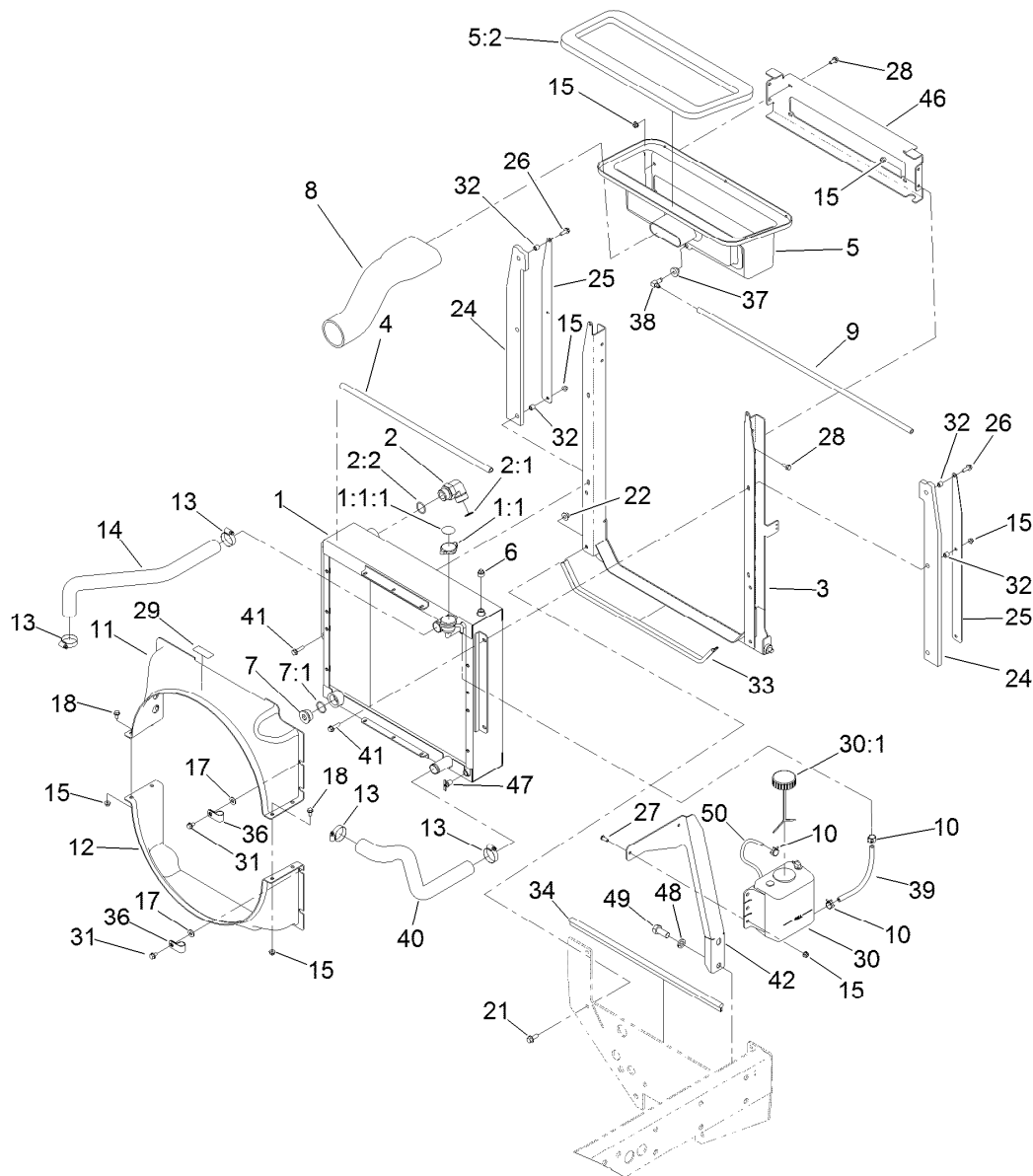
| Ref. | Part Number | Qty. | Description              |
|------|-------------|------|--------------------------|
| 10   | 3256-3      | 2    | Washer-Flat              |
| 11   | 322-6       | 2    | Screw-HH                 |
| 12   | 104-8300    | 2    | Nut-HF, NI               |
| 13   | 2412-125    | 1    | Clamp-Hose               |
| 14   | 2412-110    | 1    | Clamp-Band/Screw         |
| 15   | 18-2130     | 1    | Clamp                    |
| 16   | 2412-130    | 1    | Clamp-Hose               |
| 17   | 121-3060    | 1    | Flange-Exhaust           |
| 18   | 121-3142    | 1    | Hose-Air Cleaner, Outlet |
| 20   | 120-4654    | 4    | Screw-HHF                |
| 21   | 104-7201    | 4    | Nut-HF, NI               |
| 22   | 121-5592    | 1    | Electronic Control Unit  |



## Air Cleaner Assembly No. 99-5410

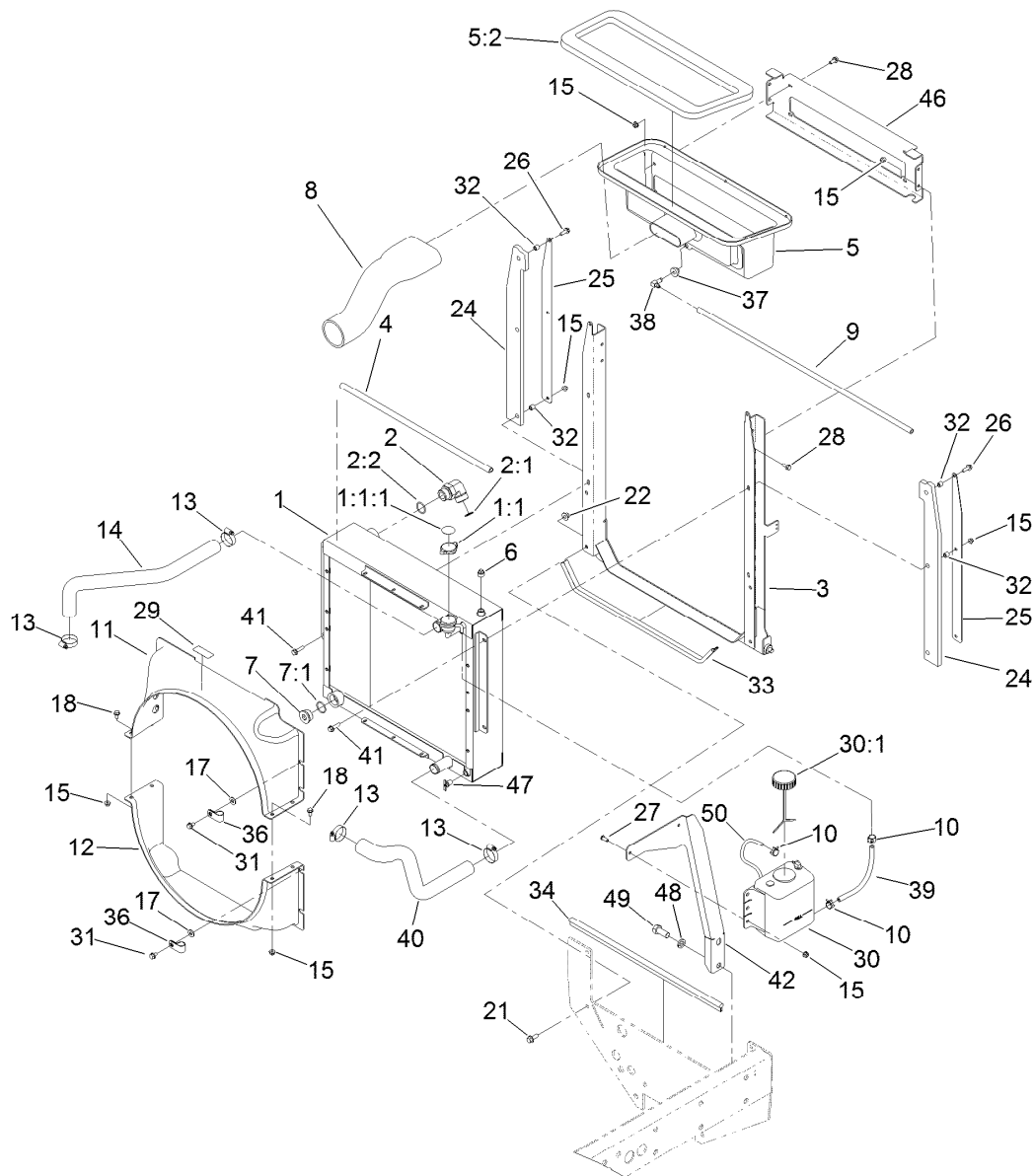
| <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i> |
|-------------|--------------------|-------------|--------------------|
| 1           | 104-4258           | 1           | Valve-Vacuator     |
| 3           | 104-4259           | 1           | Cover              |
| 5           |                    | 1           | Body ASM ●         |
| 6           | 108-3814           | 1           | Filter-Air         |
| 7           | 108-3816           | 1           | Filter-Air         |

● Not serviced separately



## Radiator Assembly

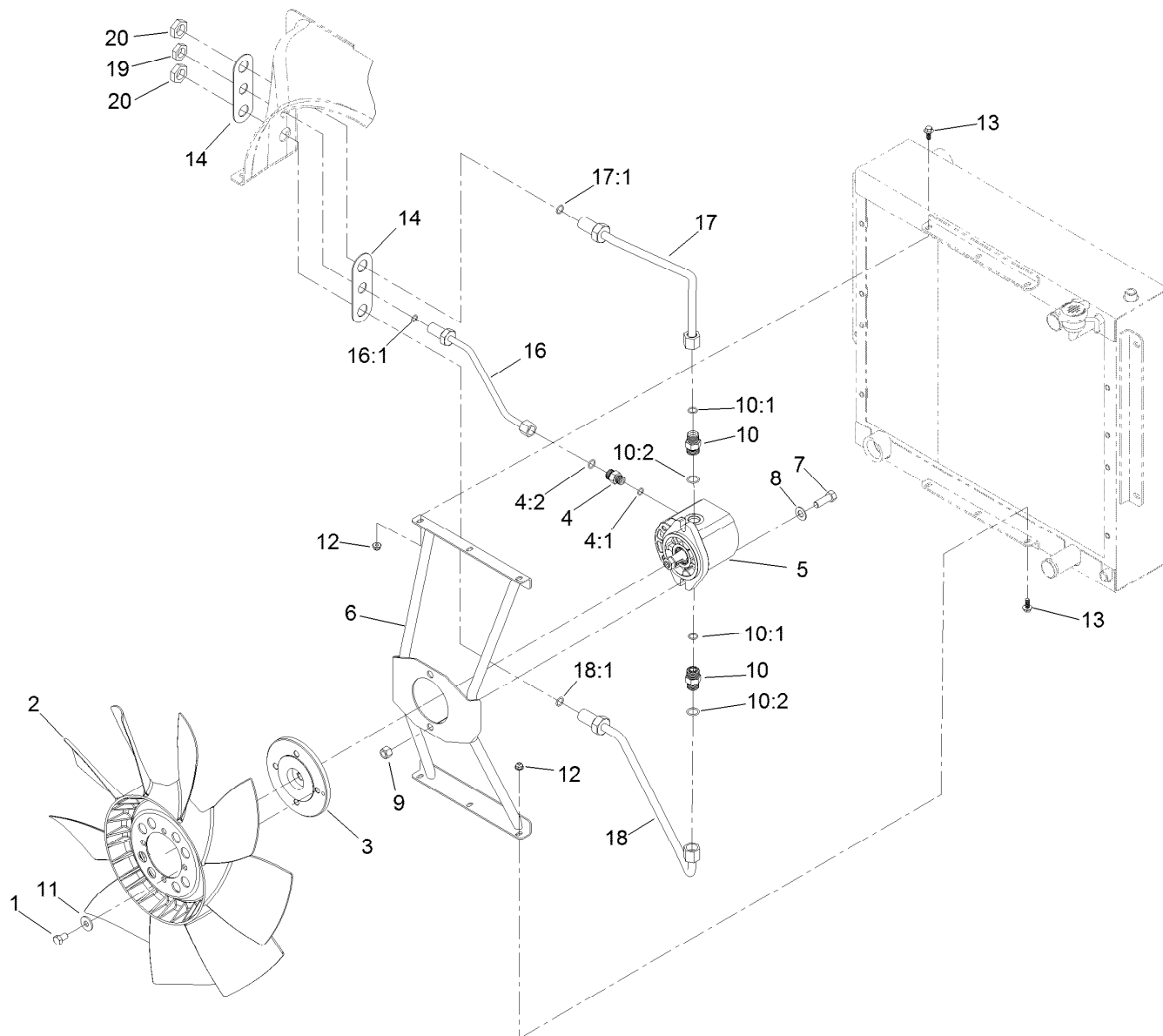
| Ref.  | Part Number | Qty. | Description             | Ref. | Part Number | Qty. | Description           |
|-------|-------------|------|-------------------------|------|-------------|------|-----------------------|
| 1     | 121-3080    | 1    | Radiator/Oil Cooler     | 17   | 3256-3      | 8    | Washer-Flat           |
| 1:1   | 115-7766    | 1    | Cap-Radiator            | 18   | 3234-7      | 4    | Screw-HHF             |
| 1:1:1 | 106-6755    | 1    | Decal-Cap, Radiator     | 21   | 3234-11     | 4    | Screw-HHF             |
| 2     | 340-129     | 2    | Fitting-Elbow, 90 DEG   | 22   | 32128-43    | 4    | Nut-Flange            |
| 2:1   | 237-146     | 1    | O-Ring                  | 24   | 121-3087    | 2    | Seal-Foam, Hood       |
| 2:2   | 340-65      | 1    | O-Ring                  | 25   | 121-3086-03 | 2    | Bracket-Seal, Hood    |
| 3     | 121-3084-03 | 1    | Mount-Radiator          | 26   | 32144-41    | 2    | Screw-Taptite         |
| 4     | 114-3828    | 1    | Seal-Bulb               | 27   | 3274-55     | 2    | Screw-HSBH            |
| 5     | 115-4363    | 1    | Plenum ASM              | 28   | 3234-47     | 12   | Screw-HHF             |
| 5:2   | 115-4393    | 1    | Seal-Plenum             | 29   | 117-4766    | 1    | Decal-Warning, Fan    |
| 6     | 281-13      | 1    | Plug-Pipe               | 30   | 120-5571    | 1    | Coolant Reservoir ASM |
| 7     | 105-3921    | 1    | Fitting-Plug            | 30:1 | 87-7050     | 1    | Cap-Reservoir         |
| 7:1   | 237-146     | 1    | O-Ring                  | 31   | 3234-30     | 8    | Screw-HHF             |
| 8     | 121-3143    | 1    | Hose-Air Cleaner, Inlet | 32   | 1-603903    | 6    | Spacer                |
| 9     | 110-3258    | 1    | Hose-Fuel               | 33   | 117-4782    | 1    | Seal-Bulb             |
| 10    | 92-2379     | 4    | Clamp-Hose              | 34   | 105-9858    | 1    | Seal-Bulb             |
| 11    | 125-4615    | 1    | Shroud-Radiator, Upper  | 36   | 2412-81     | 2    | Clamp-R               |
| 12    | 121-3106    | 1    | Shroud-Radiator, Lower  | 37   | 46-6560     | 1    | Bushing               |
| 13    | 2412-111    | 4    | Clamp-Hose, W/Liner     | 38   | 46-6550     | 1    | Fitting-Elbow, 90 DEG |
| 14    | 121-1476    | 1    | Hose-Radiator, Upper    | 39   | 109-0282    | 1    | Hose-Fuel             |
| 15    | 104-8300    | 22   | Nut-HF, NI              | 40   | 121-1477    | 1    | Hose-Radiator, Lower  |



## Radiator Assembly (continued)

| Ref. | Part Number | Qty. | Description         |
|------|-------------|------|---------------------|
| 41   | 3234-36     | 4    | Screw-HHF           |
| 42   | 125-4609-03 | 1    | Bracket-Mount, Tank |
| 46   | 121-3085    | 1    | Plate-Crossover     |
| 47   | 304-46      | 1    | Draincock           |

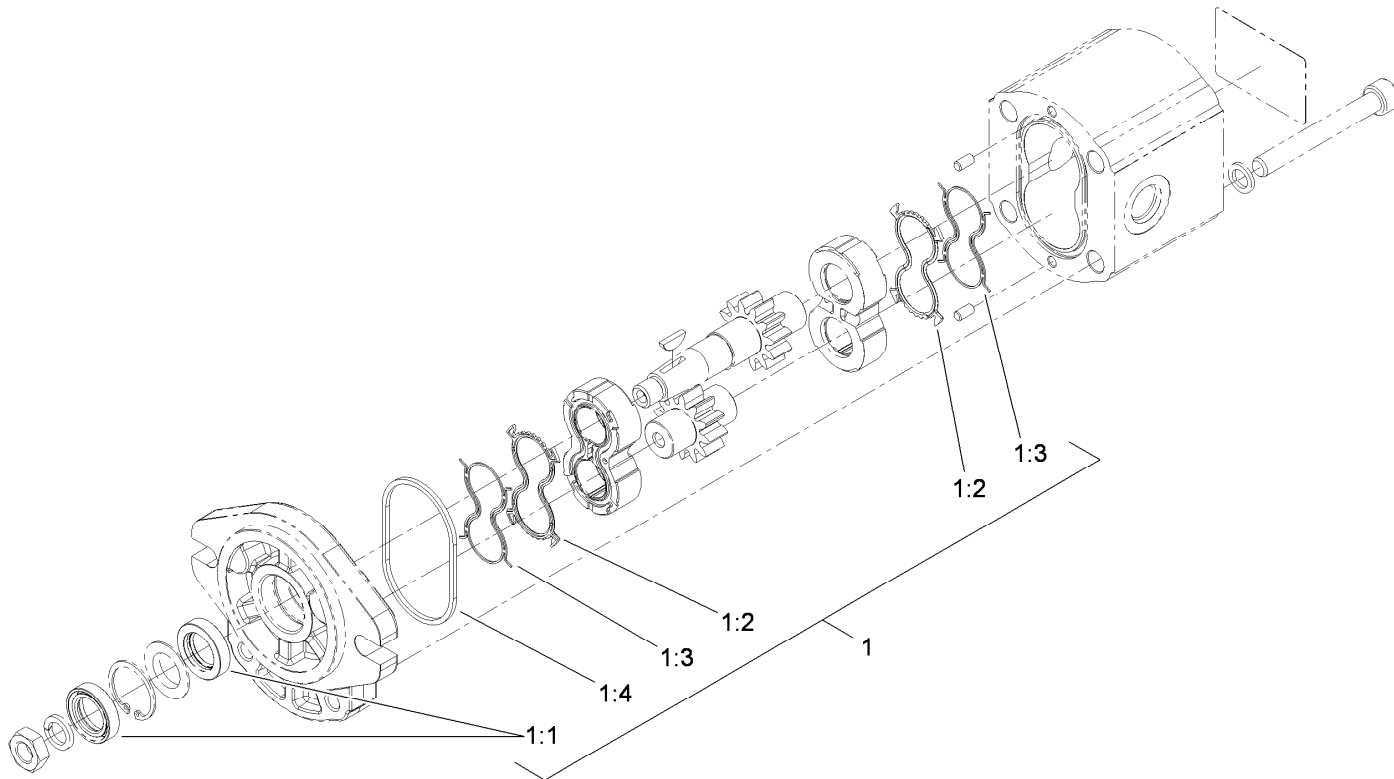
| Ref. | Part Number | Qty. | Description |
|------|-------------|------|-------------|
| 48   | 3253-8      | 2    | Washer-Lock |
| 49   | 3218-6      | 2    | Nut-Jam     |
| 50   | 109-0273    | 1    | Hose-Fuel   |



## Fan Mounting Assembly

| Ref. | Part Number | Qty. | Description      |
|------|-------------|------|------------------|
| 1    | 115-8486    | 4    | Screw-HH         |
| 2    | 114-3825    | 1    | Fan              |
| 3    | 117-2364    | 1    | Hub-Fan          |
| 4    | 340-2       | 1    | Fitting-Straight |
| 4:1  | 237-22      | 1    | O-Ring           |
| 4:2  | 237-42      | 1    | O-Ring           |
| 5    | 117-4769    | 1    | HYD Motor ASM    |
| 6    | 120-8935-03 | 1    | Bracket-Fan      |
| 7    | 324-5       | 2    | Screw-HH         |
| 8    | 3256-25     | 2    | Washer-Flat      |
| 9    | 3296-48     | 2    | Nut-Hex          |
| 10   | 340-4       | 2    | Fitting-Straight |
| 10:1 | 237-30      | 1    | O-Ring           |

| Ref. | Part Number | Qty. | Description     |
|------|-------------|------|-----------------|
| 10:2 | 237-79      | 1    | O-Ring          |
| 11   | 80-6990     | 4    | Washer-Hardened |
| 12   | 104-7201    | 6    | Nut-HF, NI      |
| 13   | 99-6810     | 6    | Screw-HHF       |
| 14   | 125-4610    | 2    | Shim-Support    |
| 16   | 125-4598    | 1    | Tube ASM        |
| 16:1 | 237-22      | 1    | O-Ring          |
| 17   | 125-4596    | 1    | Tube ASM        |
| 17:1 | 237-30      | 1    | O-Ring          |
| 18   | 125-4597    | 1    | Tube ASM        |
| 18:1 | 237-30      | 1    | O-Ring          |
| 19   | 340-70      | 1    | Nut-Lock        |
| 20   | 340-127     | 2    | Nut-Bulkhead    |

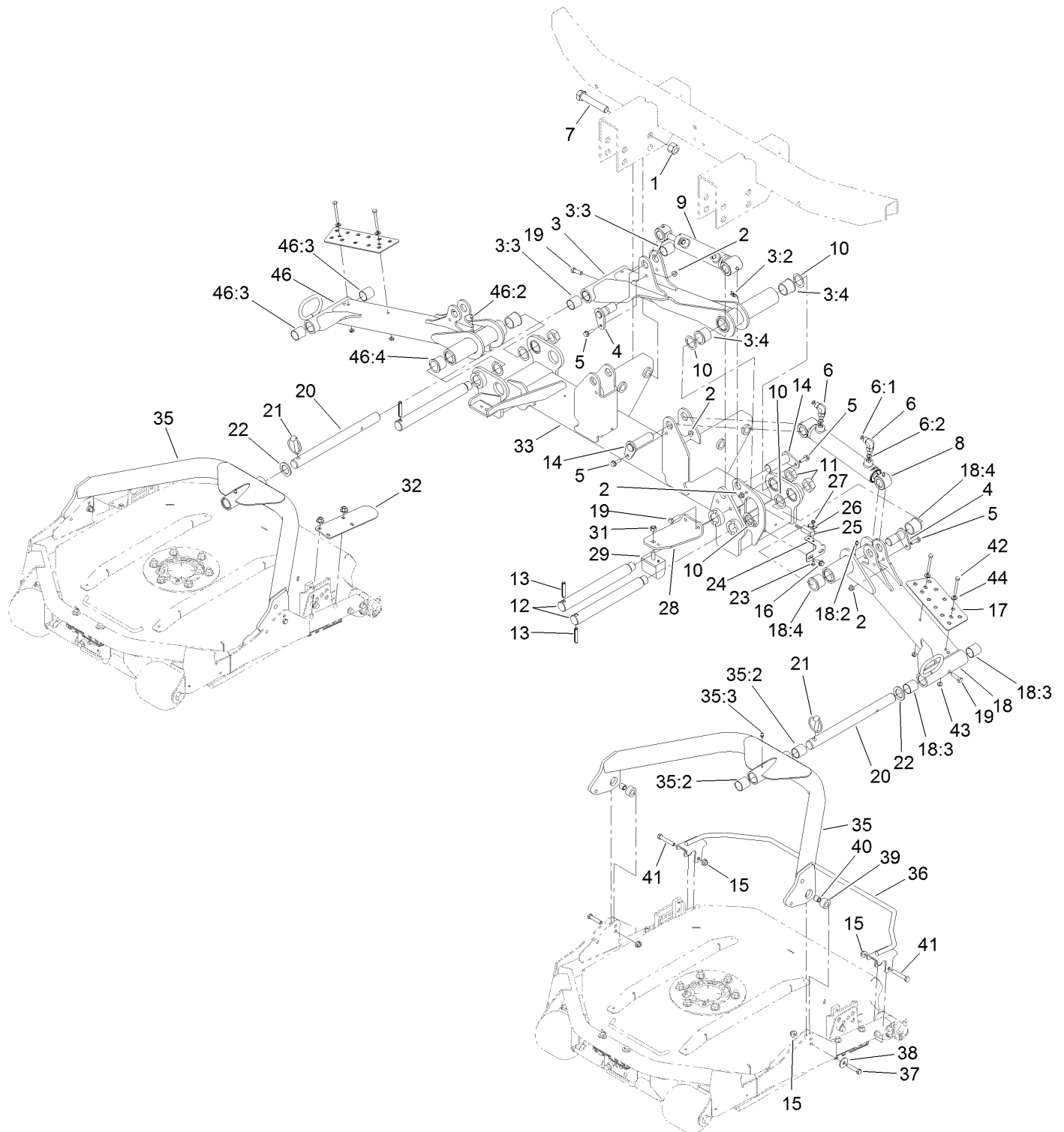


## Hydraulic Motor Assembly No. 117-4769

| Ref. | Part Number | Qty. | Description             |
|------|-------------|------|-------------------------|
| 1    | 115-4110    | 1    | Seal Kit                |
| 1:1  |             | 2    | Seal-Shaft ●            |
| 1:2  |             | 2    | Seal-Plate, Balancing ● |
| 1:3  |             | 2    | Seal-Anti Extrusion ●   |
| 1:4  |             | 2    | O-Ring (Housing) ●      |

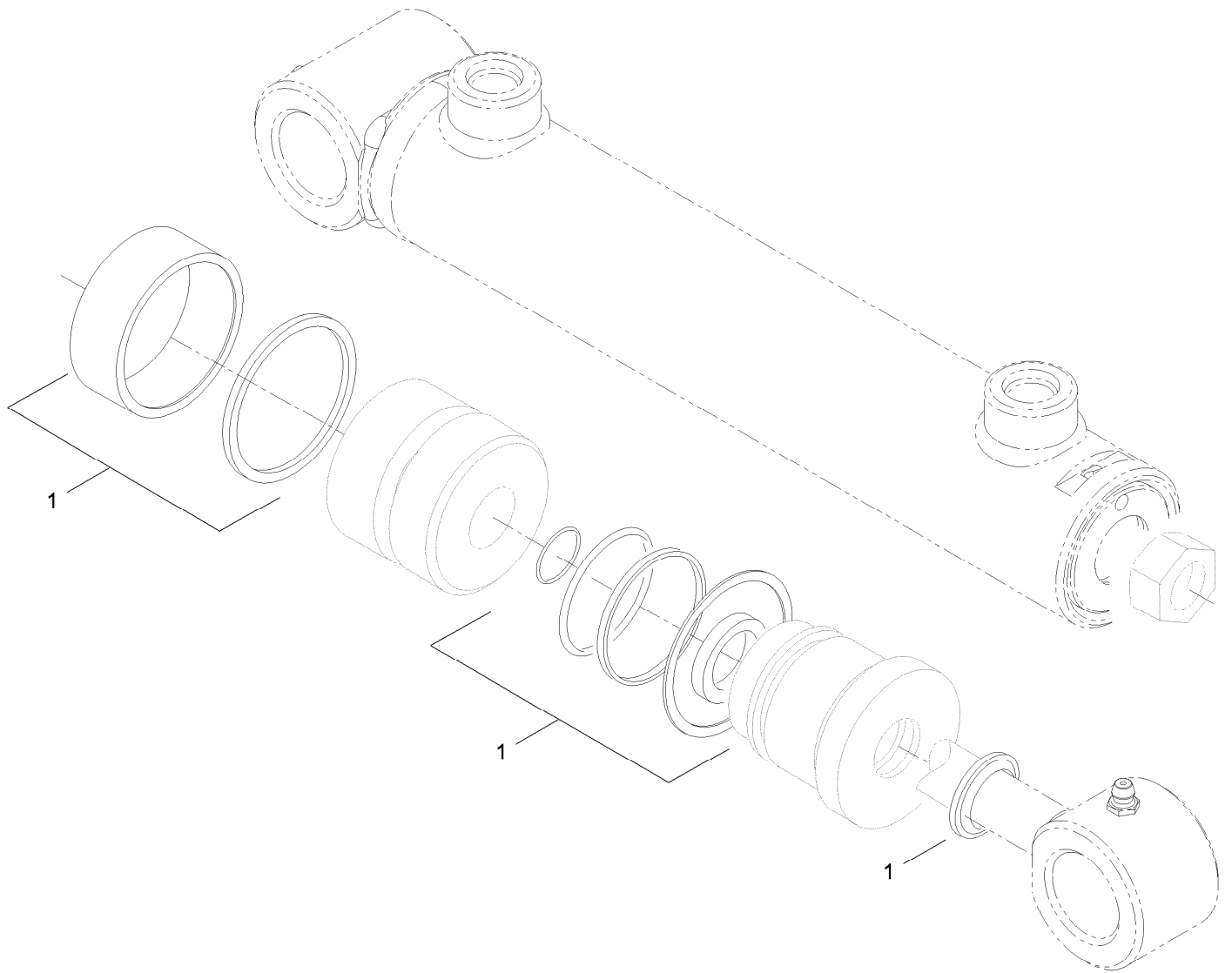
● Not serviced separately

# No. 1, No. 4 and No. 5 Lift Arm and Deck Assembly



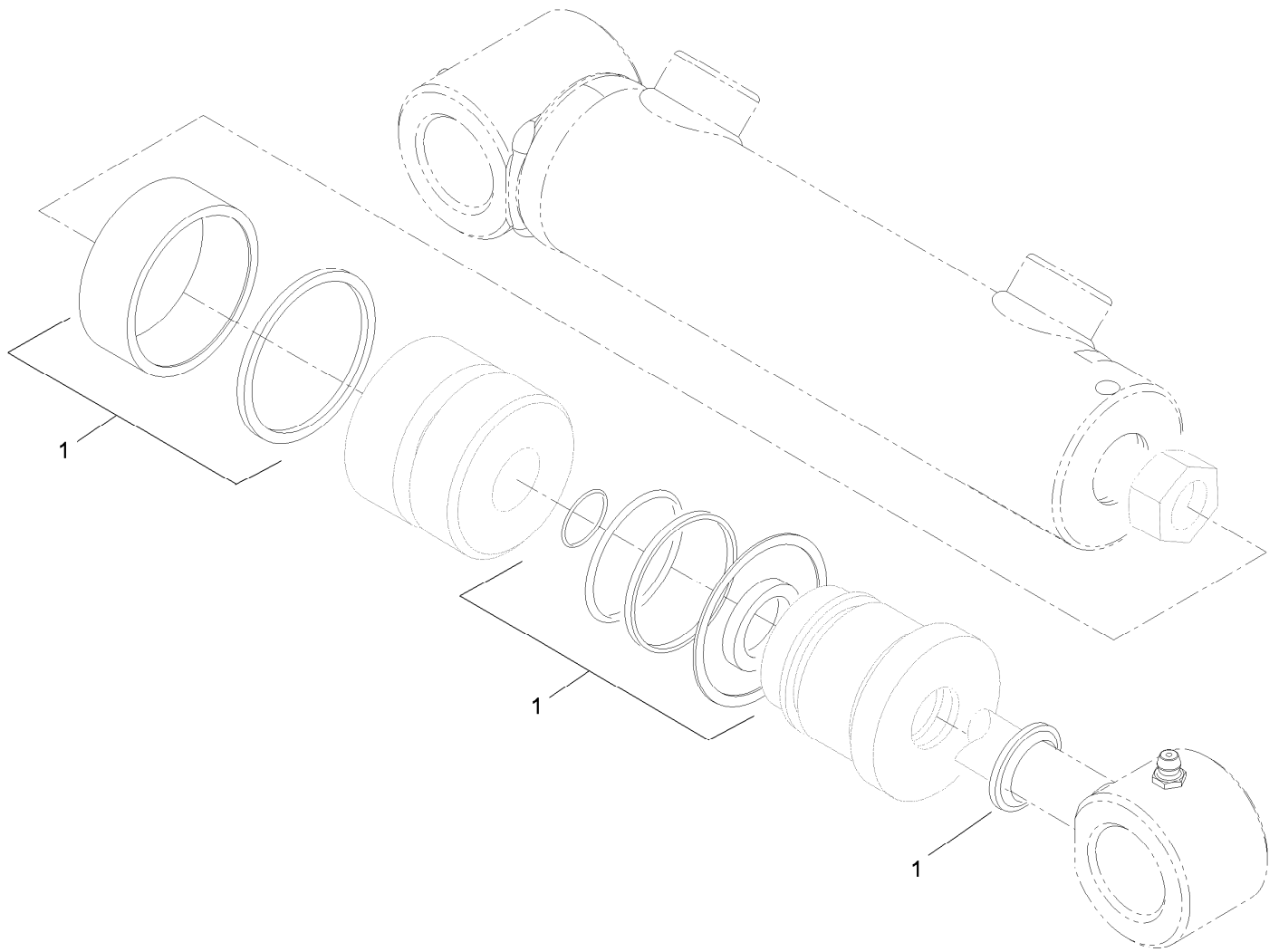
## No. 1, No. 4 and No. 5 Lift Arm and Deck Assembly (continued)

| <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i>    | <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i>        |
|-------------|--------------------|-------------|-----------------------|-------------|--------------------|-------------|---------------------------|
| 1           | 3296-51            | 4           | Nut-Lock, NI          | 21          | 283-71             | 3           | Pin-Lynch                 |
| 2           | 104-8300           | 6           | Nut-HF, NI            | 22          | 3-6781             | 3           | Washer-Flat               |
| 3           | 108-4032           | 1           | No. 1 Lift Arm ASM    | 23          | 104-1450           | 2           | Bolt-CARR                 |
| 3:2         | 302-60             | 1           | Fitting-Grease        | 24          | 104-5585           | 2           | Bracket-Switch            |
| 3:3         | 108-4000           | 2           | Bushing               | 25          | 106-9288           | 2           | Sensor-Proximity, Ferrous |
| 3:4         | 104-0015           | 2           | Bushing-Flange        | 26          | 100-4872           | 2           | Plate-Switch, Neutral     |
| 4           | 104-5525           | 3           | Pin-Cylinder          | 27          | 32149-7            | 2           | Nut-Keps                  |
| 5           | 3234-17            | 6           | Screw-HHF             | 28          | 104-5689-03        | 1           | Bracket-Support, Bumper   |
| 6           | 340-77             | 6           | Fitting-Elbow, 90 DEG | 29          | 87-3470            | 2           | Bumper                    |
| 6:1         | 237-22             | 1           | O-Ring                | 31          | 33025-00           | 2           | Nut-Lock, NI              |
| 6:2         | 237-42             | 1           | O-Ring                | 32          | 105-9831-03        | 2           | Bracket-Bumper, No. 1     |
| 7           | 328-7              | 4           | Screw-HH              | 33          | 104-5680-03        | 1           | Frame-Carrier, Front      |
| 8           | 107-1979           | 2           | Lift Cylinder ASM     | 35          | 115-3453           | 3           | Carrier Frame ASM         |
| 9           | 107-1980           | 1           | Lift Cylinder ASM     | 35:2        | 108-4000           | 2           | Bushing                   |
| 10          | 76-2980            | 6           | Washer-Thrust         | 35:3        | 302-5              | 1           | Fitting-Grease            |
| 11          | 3296-49            | 3           | Nut-Lock, NI          | 36          | 112-9900-03        | 2           | Guard-Foot                |
| 12          | 95-7158            | 3           | Pin-Pivot             | 37          | 323-52             | 6           | Screw-HH                  |
| 13          | 32121-110          | 3           | Pin-Roll, Slotted     | 38          | 93-8806            | 6           | Washer-Hardened           |
| 14          | 125-1906           | 3           | Pin-Cylinder          | 39          | 105-9823           | 6           | Bushing-Carrier           |
| 15          | 104-8301           | 12          | Nut-HF, NI            | 40          | 105-9822           | 6           | Spacer                    |
| 16          | 32104-32           | 4           | Screw-HWH             | 41          | 323-11             | 4           | Screw-HH                  |
| 17          | 105-3987-03        | 1           | Plate-Skid            | 42          | 321-15             | 2           | Screw-HH                  |
| 18          | 108-4033           | 1           | No. 4 Lift Arm ASM    | 43          | 32128-33           | 2           | Nut-HF                    |
| 18:2        | 302-5              | 1           | Fitting-Grease        | 44          | 3256-23            | 2           | Washer-Plain              |
| 18:3        | 108-4000           | 2           | Bushing               | 46          | 108-4034           | 1           | No. 5 Lift Arm ASM        |
| 18:4        | 104-0015           | 2           | Bushing-Flange        | 46:2        | 302-5              | 1           | Fitting-Grease            |
| 19          | 323-7              | 5           | Screw-HH              | 46:3        | 108-4000           | 2           | Bushing                   |
| 20          | 108-4023           | 3           | Shaft-Carrier, Pivot  | 46:4        | 104-0015           | 2           | Bushing-Flange            |



## Hydraulic Cylinder Assembly No. 107-1979

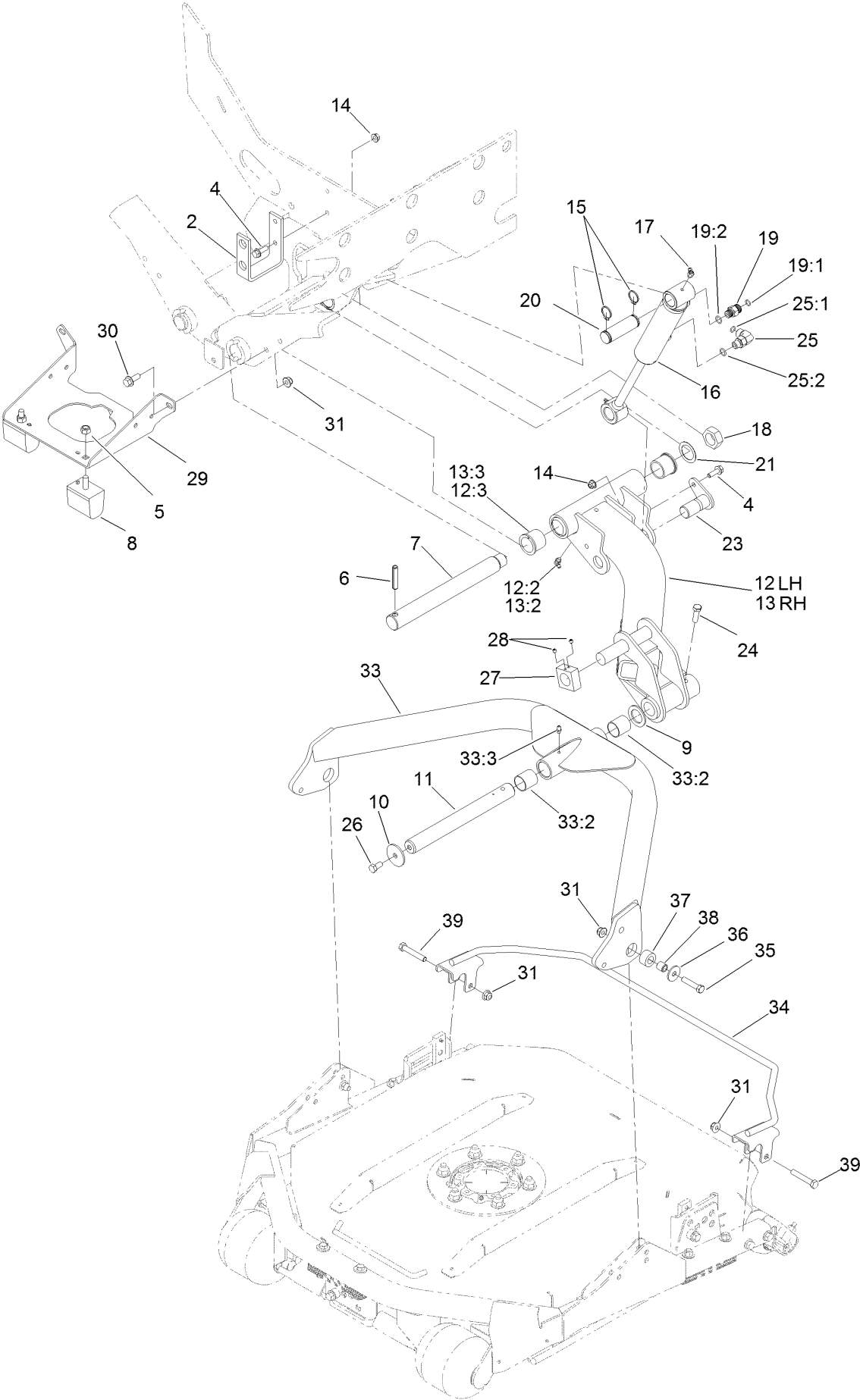
| <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i> |
|-------------|--------------------|-------------|--------------------|
| 1           | 107-1977           | 1           | Seal Kit           |



## Hydraulic Cylinder Assembly No. 107-1980

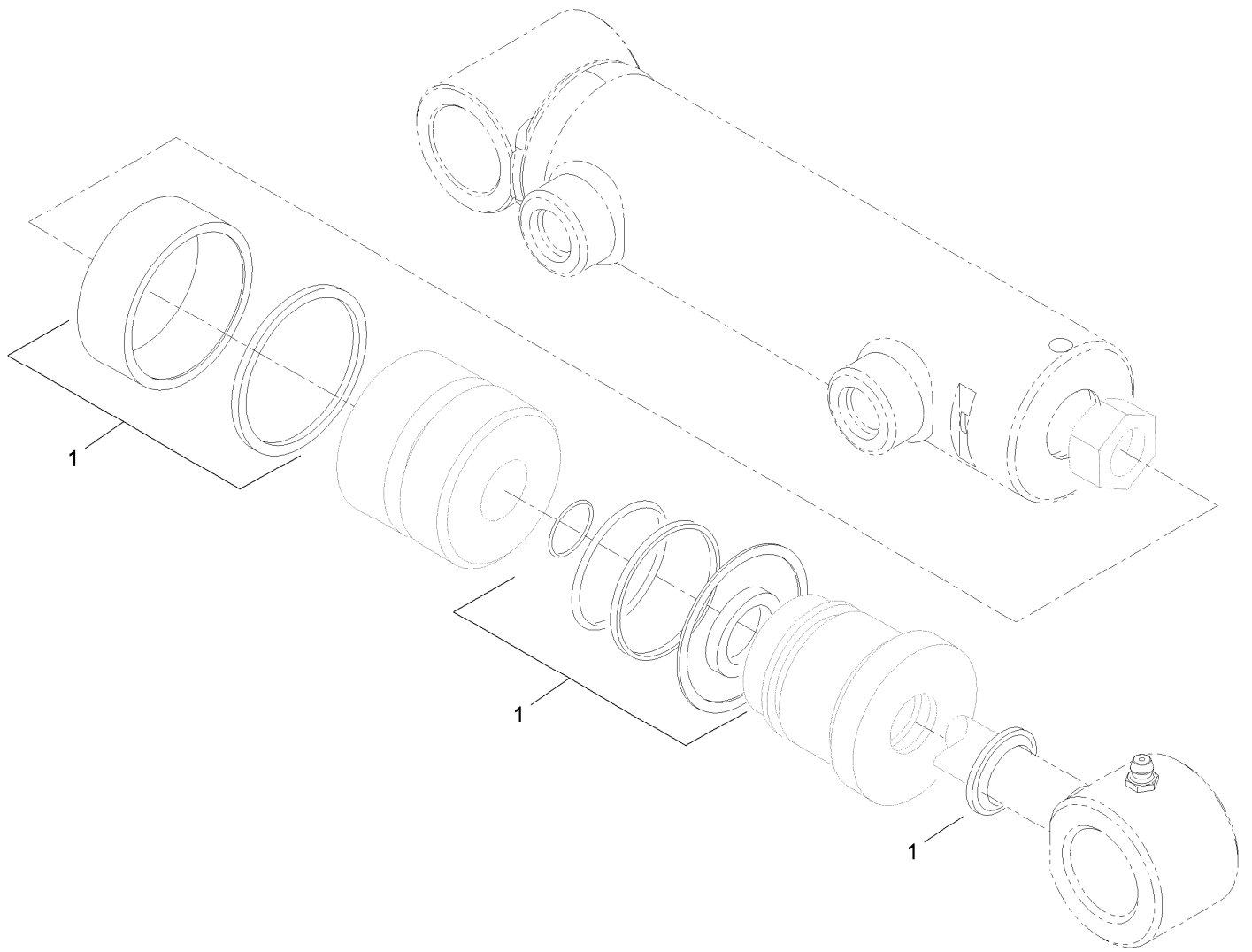
| <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i> |
|-------------|--------------------|-------------|--------------------|
| 1           | 107-1977           | 1           | Seal Kit           |

No. 2 and 3 Lift Arm and Deck Assembly



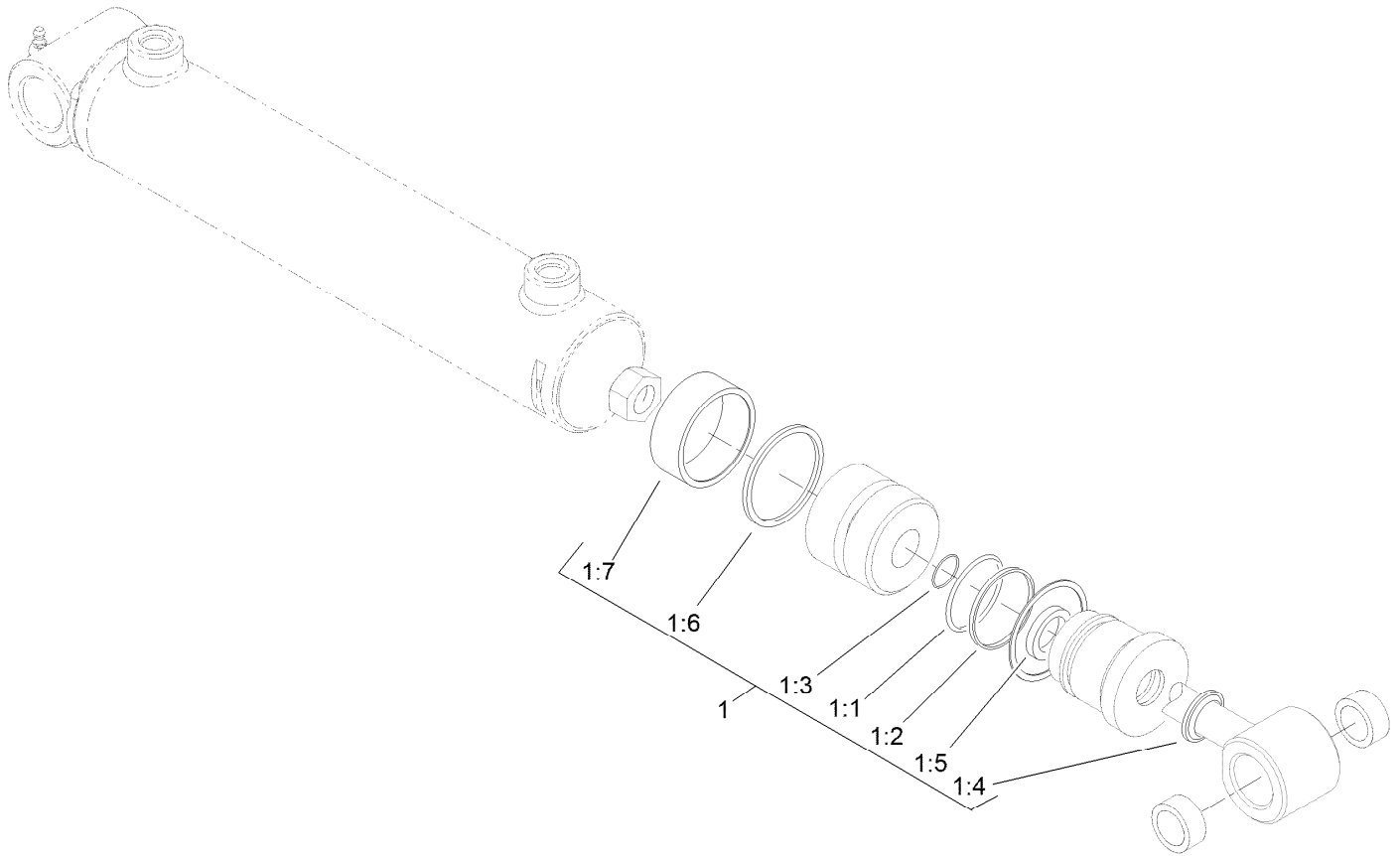
## No. 2 and 3 Lift Arm and Deck Assembly (continued)

| <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i>   | <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i>         |
|-------------|--------------------|-------------|----------------------|-------------|--------------------|-------------|----------------------------|
| 2           | 105-3992-03        | 1           | Bracket-Bulkhead     | 20          | 92-7548            | 2           | Pin-Cylinder               |
| 4           | 3234-17            | 4           | Screw-HHF            | 21          | 76-2980            | 2           | Washer-Thrust              |
| 5           | 33025-00           | 2           | Nut-Lock, NI         | 23          | 104-5525           | 2           | Pin-Cylinder               |
| 6           | 32121-110          | 2           | Pin-Roll, Slotted    | 24          | 323-7              | 2           | Screw-HH                   |
| 7           | 95-7158            | 2           | Pin-Pivot            | 25          | 340-77             | 2           | Fitting-Elbow, 90 DEG      |
| 8           | 87-3470            | 2           | Bumper               | 25:1        | 237-22             | 1           | O-Ring                     |
| 9           | 3-6781             | 2           | Washer-Flat          | 25:2        | 237-42             | 1           | O-Ring                     |
| 10          | 63-7400            | 2           | Washer-Rebound       | 26          | 323-4              | 2           | Screw-HH                   |
| 11          | 105-9827           | 2           | Shaft                | 27          | 105-9839           | 2           | Stop-Rotation, No. 2 And 3 |
| 12          | 105-9202           | 1           | No. 2 Lift Arm ASM   | 28          | 3245-1             | 4           | Screw-Set, HSH             |
| 12:2        | 302-60             | 1           | Fitting-Grease       | 29          | 119-3941-03        | 1           | Support-Bumper, Rear       |
| 12:3        | 104-0015           | 2           | Bushing-Flange       | 30          | 3234-11            | 3           | Screw-HHF                  |
| 13          | 105-9203           | 1           | No. 3 Lift Arm ASM   | 31          | 104-8301           | 11          | Nut-HF, NI                 |
| 13:2        | 302-60             | 1           | Fitting-Grease       | 33          | 115-3453           | 2           | Carrier Frame ASM          |
| 13:3        | 104-0015           | 2           | Bushing-Flange       | 33:2        | 108-4000           | 2           | Bushing                    |
| 14          | 104-8300           | 4           | Nut-HF, NI           | 33:3        | 302-5              | 1           | Fitting-Grease             |
| 15          | 32151-36           | 4           | Ring-Retaining       | 34          | 112-9900-03        | 2           | Guard-Foot                 |
| 16          | 107-1978           | 2           | HYD Cylinder ASM     | 35          | 323-52             | 4           | Screw-HH                   |
| 17          | 302-11             | 2           | Fitting-Lube, 45 DEG | 36          | 93-8806            | 4           | Washer-Hardened            |
| 18          | 3296-49            | 2           | Nut-Lock, NI         | 37          | 105-9823           | 4           | Bushing-Carrier            |
| 19          | 340-2              | 2           | Fitting-Straight     | 38          | 105-9822           | 4           | Spacer                     |
| 19:1        | 237-22             | 1           | O-Ring               | 39          | 323-11             | 4           | Screw-HH                   |
| 19:2        | 237-42             | 1           | O-Ring               |             |                    |             |                            |



## Hydraulic Cylinder Assembly No. 107-1978

| <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i> |
|-------------|--------------------|-------------|--------------------|
| 1           | 107-1977           | 1           | Seal Kit           |

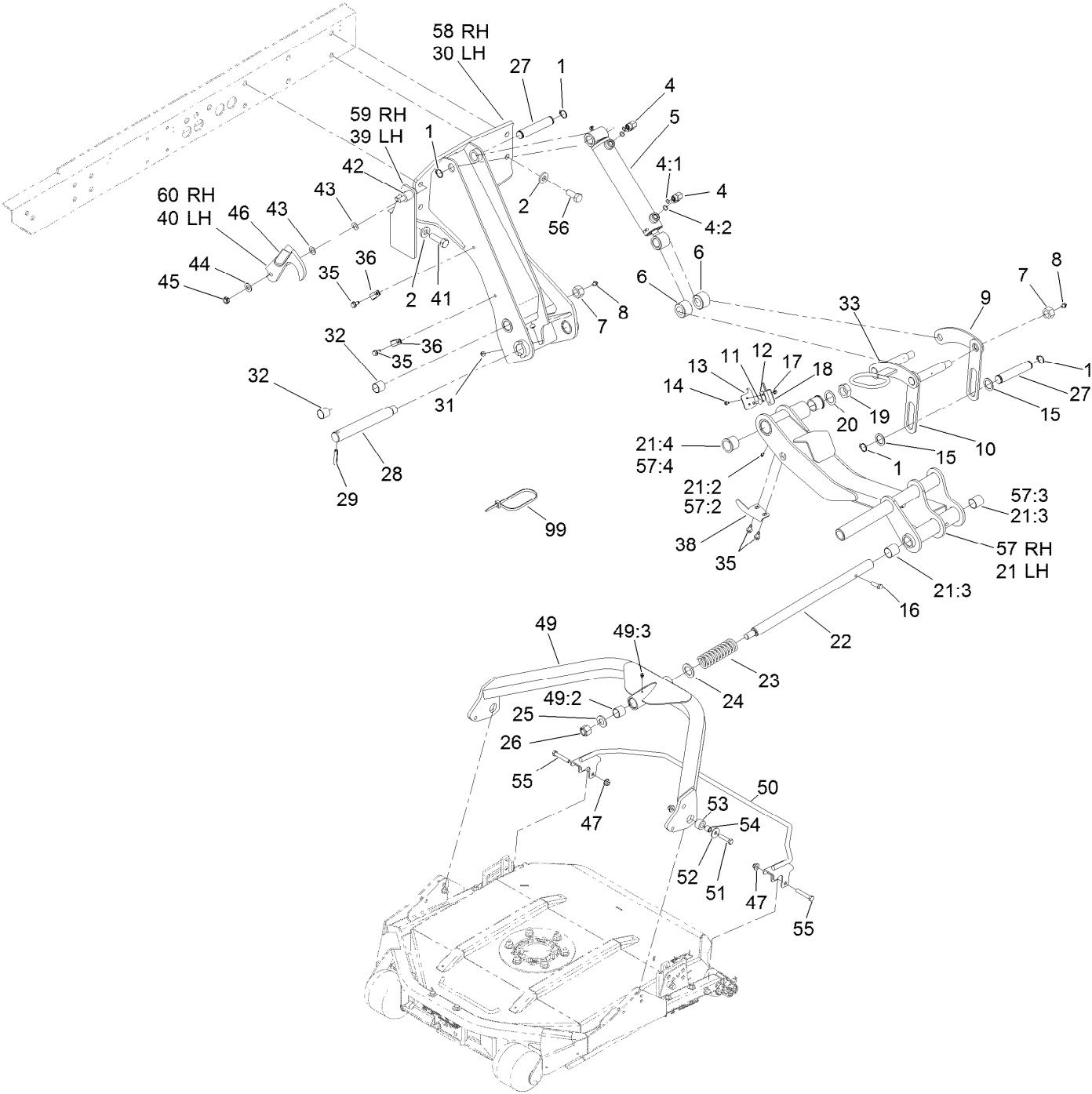


## Hydraulic Cylinder Assembly No. 107-1981

| Ref. | Part Number | Qty. | Description       |
|------|-------------|------|-------------------|
| 1    | 107-2564    | 1    | Seal Kit          |
| 1:1  |             | 1    | O-Ring ●          |
| 1:2  |             | 1    | O-Ring ●          |
| 1:3  |             | 1    | Seal ●            |
| 1:4  |             | 1    | Back-Up ●         |
| 1:5  |             | 1    | Wiper ●           |
| 1:6  |             | 1    | Seal-W/Out Ring ● |
| 1:7  |             | 1    | Ring-Wear ●       |

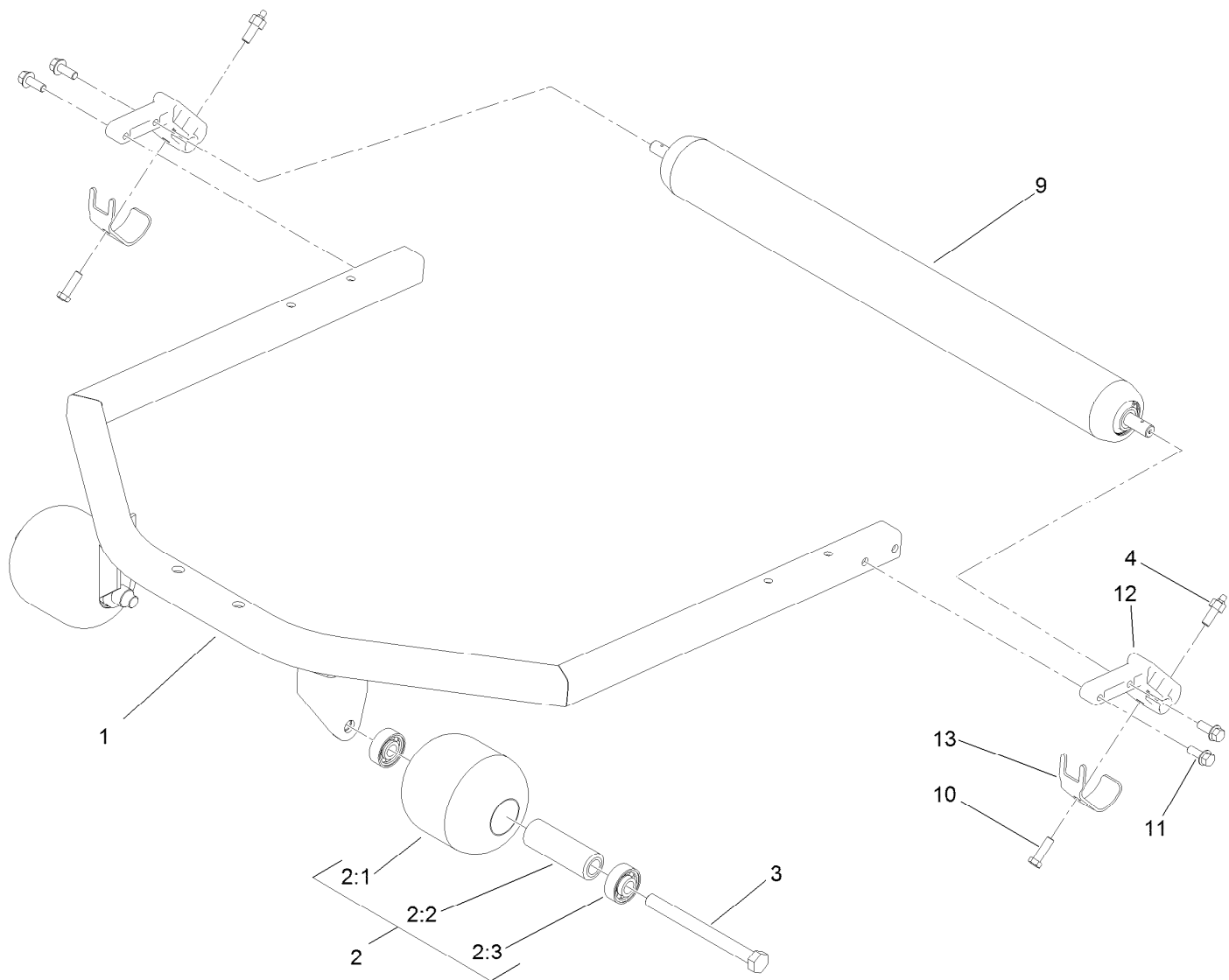
● Not serviced separately

No. 6 and 7 Lift Arm and Deck Assembly



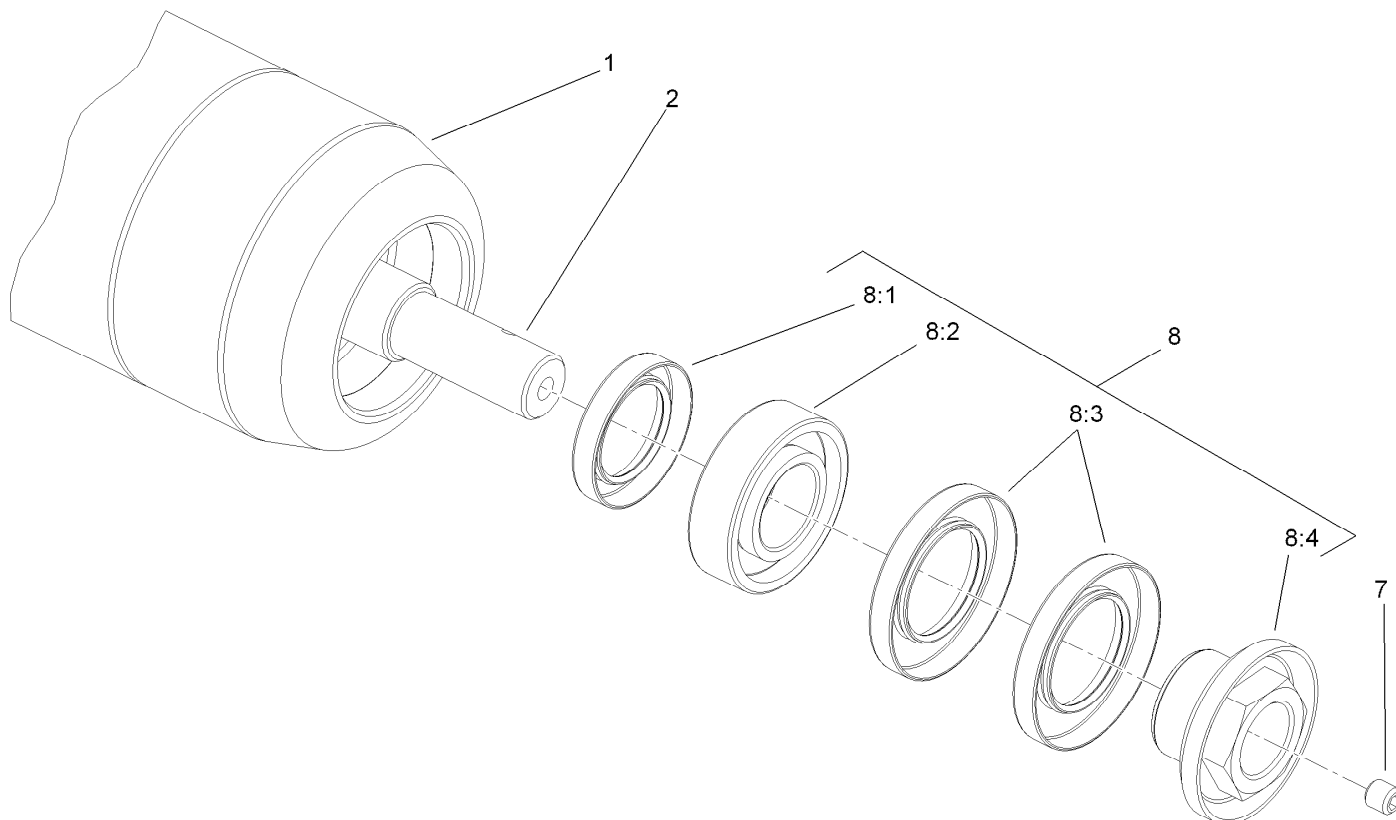
## No. 6 and 7 Lift Arm and Deck Assembly (continued)

| <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i>        | <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i>    |
|-------------|--------------------|-------------|---------------------------|-------------|--------------------|-------------|-----------------------|
| 1           | 32151-36           | 8           | Ring-Retaining            | 31          | 32128-33           | 2           | Nut-HF                |
| 2           | 99-7667            | 12          | Washer-Flat               | 32          | 67-1750            | 4           | Bushing               |
| 4           | 340-77             | 4           | Fitting-Elbow, 90 DEG     | 33          | 115-1577-03        | 2           | Link ASM              |
| 4:1         | 237-22             | 1           | O-Ring                    | 35          | 32104-32           | 8           | Screw-HWH             |
| 4:2         | 237-42             | 1           | O-Ring                    | 36          | 2412-93            | 4           | Clamp-R               |
| 5           | 107-1981           | 2           | Lift Cyclinder ASM        | 38          | 105-9828           | 2           | Actuator-Switch       |
| 6           | 93-2700            | 4           | Roller-Plastic            | 39          | 108-4045-03        | 1           | Latch-Arm, LH         |
| 7           | 33029-00           | 4           | Nut-Lock, NI              | 40          | 104-3556-03        | 1           | Latch-RH              |
| 8           | 302-2              | 4           | Fitting-Grease            | 41          | 327-6              | 10          | Screw-HH              |
| 9           | 98-8821            | 2           | Link-Rear                 | 42          | 3234-46            | 2           | Screw-HHF             |
| 10          | 93-2704-03         | 4           | Link-Left                 | 43          | 104-3577           | 4           | Washer                |
| 11          | 3229-28            | 2           | Screw-CARR                | 44          | 3256-26            | 2           | Washer-Flat           |
| 12          | 100-4872           | 2           | Plate-Switch, Neutral     | 45          | 3296-45            | 2           | Nut-Hex               |
| 13          | 105-3858           | 2           | Bracket-Switch            | 46          | 48-7081            | 2           | Grip-Plastic          |
| 14          | 104-1450           | 2           | Bolt-CARR                 | 47          | 104-8301           | 8           | Nut-HF, NI            |
| 15          | 10-8110            | 4           | Washer-Thrust             | 49          | 115-3453           | 2           | Carrier Frame ASM     |
| 16          | 323-7              | 2           | Screw-HH                  | 49:2        | 108-4000           | 2           | Bushing               |
| 17          | 32149-7            | 2           | Nut-Keps                  | 49:3        | 302-5              | 1           | Fitting-Grease        |
| 18          | 106-9288           | 2           | Sensor-Proximity, Ferrous | 50          | 112-9900-03        | 2           | Guard-Foot            |
| 19          | 3296-49            | 2           | Nut-Lock, NI              | 51          | 323-52             | 4           | Screw-HH              |
| 20          | 76-2980            | 2           | Washer-Thrust             | 52          | 93-8806            | 4           | Washer-Hardened       |
| 21          | 108-4035           | 1           | No. 6 Liftarm ASM         | 53          | 105-9823           | 4           | Bushing-Carrier       |
| 21:2        | 302-5              | 1           | Fitting-Grease            | 54          | 105-9822           | 4           | Spacer                |
| 21:3        | 108-4000           | 2           | Bushing                   | 55          | 323-11             | 4           | Screw-HH              |
| 21:4        | 104-0015           | 2           | Bushing-Flange            | 56          | 115-4841           | 2           | Screw-HH              |
| 22          | 108-4022           | 2           | Shaft-Carrier, Pivot      | 57          | 108-4036           | 1           | No. 7 Liftarm ASM     |
| 23          | 105-3999           | 2           | Spring-Compression        | 57:2        | 302-5              | 1           | Fitting-Grease        |
| 24          | 3-6781             | 2           | Washer-Flat               | 57:3        | 108-4000           | 2           | Bushing               |
| 25          | 3256-28            | 2           | Washer-Flat               | 57:4        | 104-0015           | 2           | Bushing-Flange        |
| 26          | 3296-50            | 2           | Nut-Lock, NI              | 58          | 104-5658-03        | 1           | No. 7 Support Arm ASM |
| 27          | 93-2699            | 4           | Pin                       | 59          | 108-4046-03        | 1           | Latch-Arm, RH         |
| 28          | 98-8826            | 2           | Pin-Pivot                 | 60          | 104-3557-03        | 1           | Latch-LH              |
| 29          | 32121-110          | 2           | Pin-Roll, Slotted         | 99          | 3290-378           | 2           | Tie-Cable             |
| 30          | 104-5657-03        | 1           | No. 6 Support Arm ASM     |             |                    |             |                       |



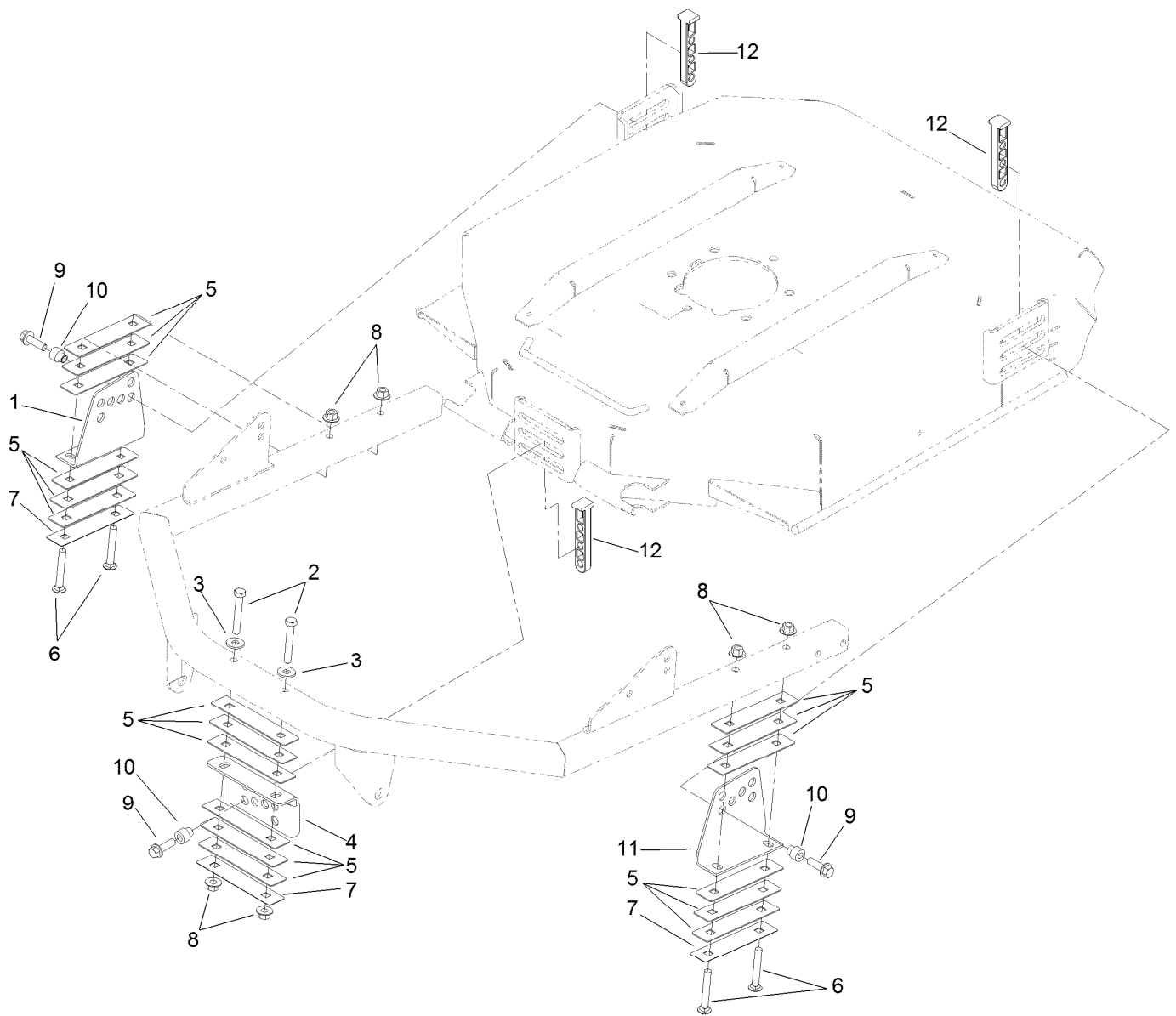
## Roller and Carrier Frame Assembly

| Ref. | Part Number | Qty. | Description          |
|------|-------------|------|----------------------|
| 1    | 100-5780-03 | 1    | Frame-Deck           |
| 2    | 115-3418    | 2    | Roller ASM           |
| 2:1  | 104-1093    | 1    | Roller               |
| 2:2  | 100-5762    | 1    | Spacer-Bearing       |
| 2:3  | 120-3366    | 2    | Bearing              |
| 3    | 327-15      | 2    | Screw-HH             |
| 4    | 127-6422    | 2    | Screw-Grease, Roller |
| 9    | 112-5265    | 1    | Roller ASM           |
| 10   | 323-7       | 2    | Screw-HH             |
| 11   | 3234-11     | 4    | Screw-HHF            |
| 12   | 112-5268    | 2    | Mount-Roller         |
| 13   | 107-7816    | 2    | Bracket-Skid         |



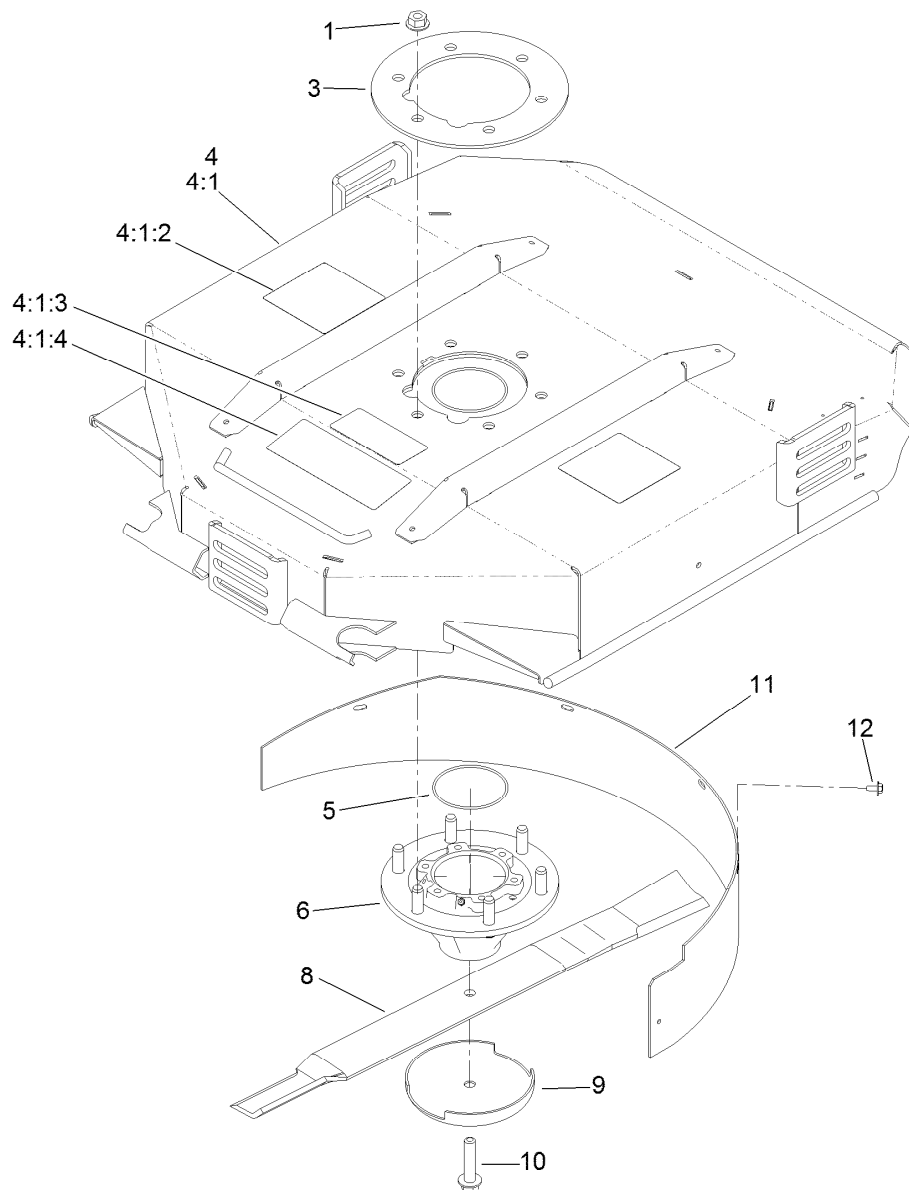
## Roller Assembly No. 112-5265

| <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i>       |
|-------------|--------------------|-------------|--------------------------|
| 1           | 112-5274-03        | 1           | Tube ASM                 |
| 2           | 117-5100           | 1           | Shaft-Roller, Rear       |
| 7           | 108-0989           | 2           | Screw-Set                |
| 8           | 114-5430           | 1           | Roller Rebuild Kit       |
| 8:1         | 114-3717           | 2           | Seal-Oil                 |
| 8:2         | 112-5290           | 2           | Bearing-Steel, Stainless |
| 8:3         | 112-7494           | 4           | Seal                     |
| 8:4         | 114-5411           | 2           | Nut-Lock, Bearing        |



## Height-of-Cut Bracket Assembly

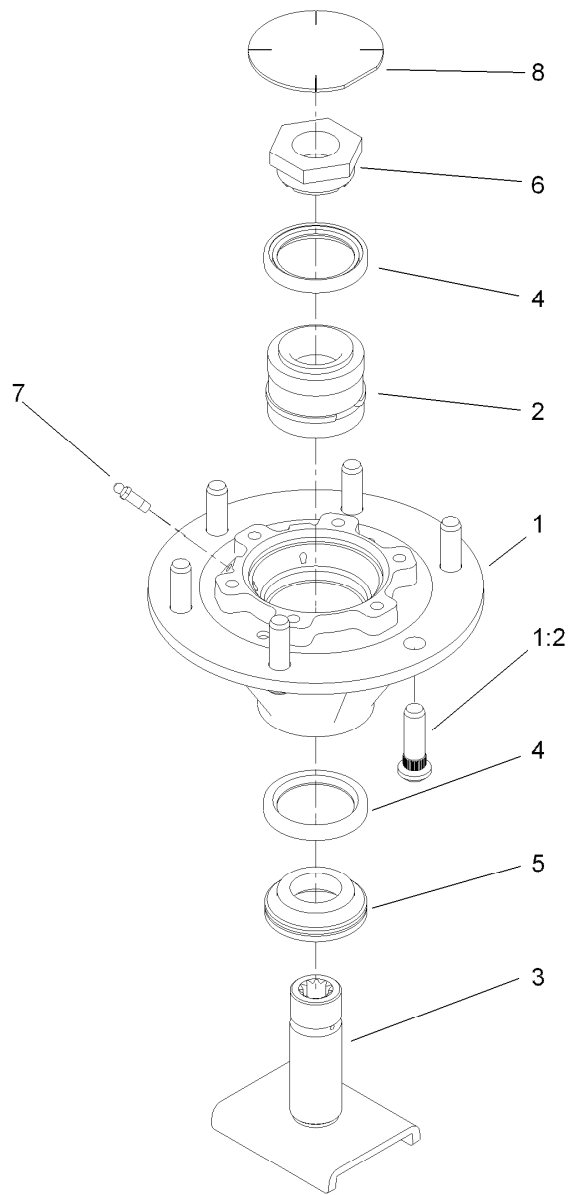
| Ref. | Part Number | Qty. | Description         |
|------|-------------|------|---------------------|
| 1    | 100-5797-03 | 1    | Bracket-HOC, RH     |
| 2    | 323-12      | 2    | Screw-HH            |
| 3    | 80-6990     | 2    | Washer-Hardened     |
| 4    | 104-1052-03 | 1    | Bracket-HOC, Front  |
| 5    | 100-5799    | 18   | Shim-HOC, .060 Inch |
| 6    | 3231-9      | 4    | Screw-CARR          |
| 7    | 104-4641    | 3    | Shim-HOC, .030 Inch |
| 8    | 32128-43    | 6    | Nut-Flange          |
| 9    | 3234-24     | 3    | Screw-HHF           |
| 10   | 121-3575    | 3    | Spacer-HOC          |
| 11   | 104-4624-03 | 1    | Bracket-HOC, LH     |
| 12   | 125-2011    | 3    | Bracket-HOC         |



## Chamber, Blade and Spindle Assembly

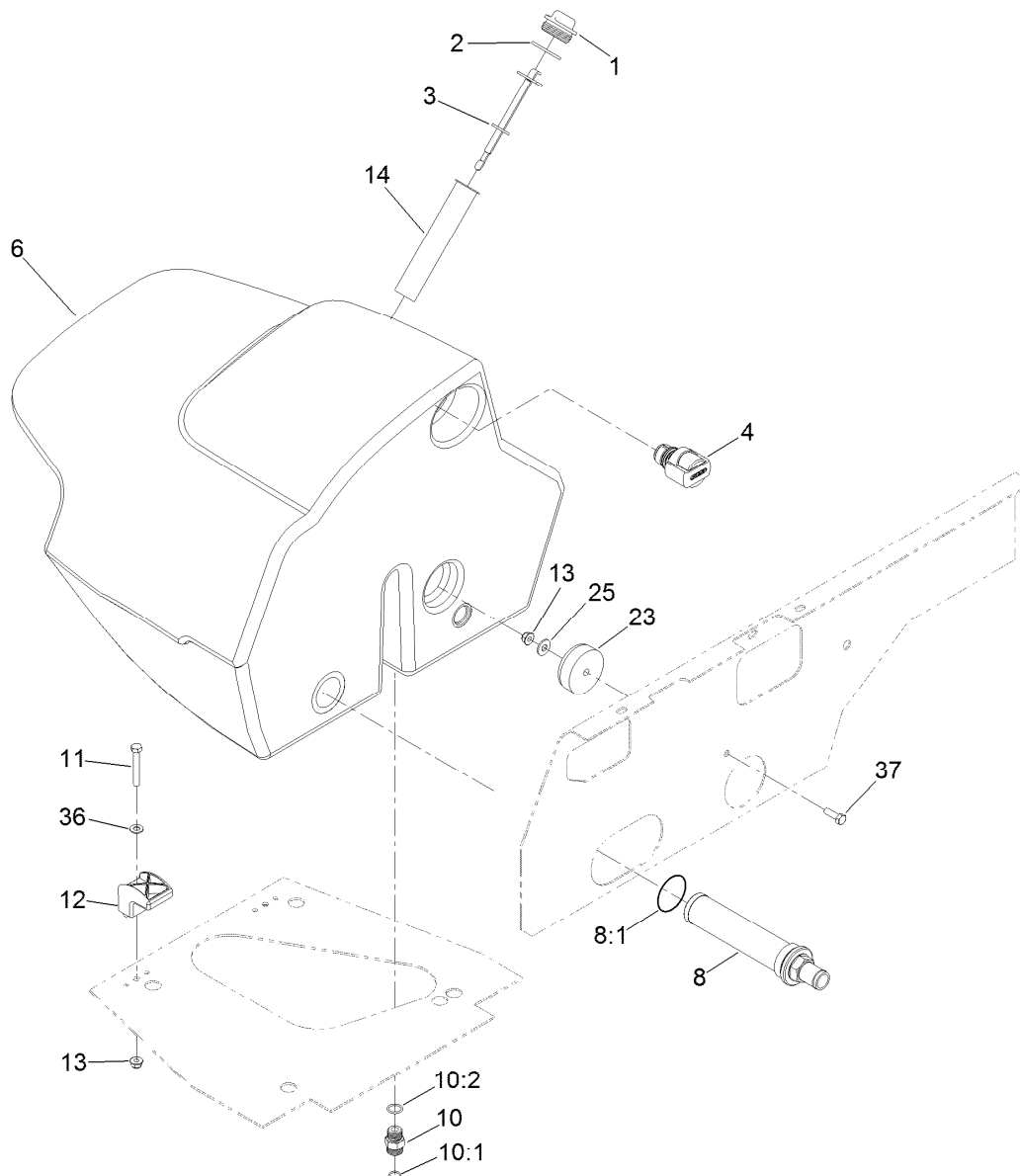
| Ref.  | Part Number | Qty. | Description              |
|-------|-------------|------|--------------------------|
| 1     | 32128-39    | 6    | Nut-HF                   |
| 3     | 104-1051-03 | 1    | Plate-Spindle            |
| 4     | 127-6389    | 1    | Deck Chamber Service ASM |
| 4:1   |             | 1    | Chamber ASM ●            |
| 4:1:2 | 117-4764    | 2    | Decal-Danger             |
| 4:1:3 | 93-7818     | 1    | Decal-Torque, Blade Bolt |
| 4:1:4 | 104-1086    | 1    | Decal-HOC                |
| 5     | 237-161     | 1    | O-Ring                   |
| 6     | 115-3435    | 1    | Spindle ASM              |
| 8     | 107-0235-03 | 1    | Blade-Atomic             |
| 8     | 108-9026-03 | 1    | Blade-Combo              |
| 9     | 72-9361     | 1    | Cup-Scalp, Anti          |
| 10    | 92-5816     | 1    | Bolt-Blade               |
| 11    | 108-9025-01 | 1    | Baffle-Mulching          |
| 12    | 46-8560     | 5    | Screw-HHFTF              |

● Not serviced separately



## Spindle Assembly No. 115-3435

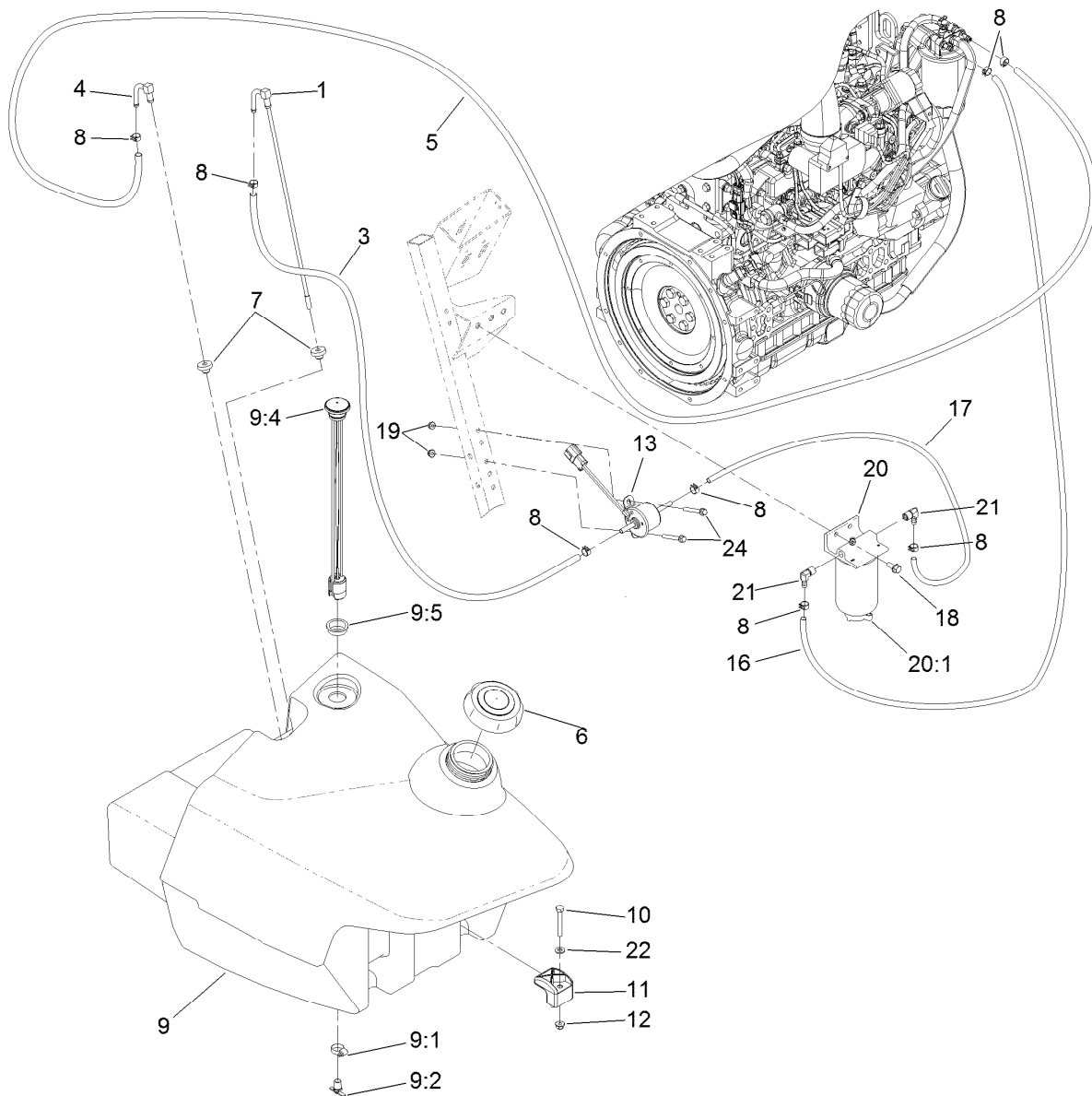
| <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i>     |
|-------------|--------------------|-------------|------------------------|
| 1           | 115-3434           | 1           | Spindle                |
| 1:2         | 10-6830            | 6           | Stud-Type, Drive       |
| 2           | 100-5703           | 1           | Spacer And Bearing ASM |
| 3           | 100-5705           | 1           | Spindle Shaft ASM      |
| 4           | 253-154            | 2           | Seal-Oil               |
| 5           | 69-6950            | 1           | Spacer-Shaft, Spindle  |
| 6           | 100-5709           | 1           | Nut-Spindle, Spcl      |
| 7           | 302-62             | 2           | Fitting-Grease         |
| 8           | 94-2703            | 1           | Plug                   |



## Hydraulic Tank Assembly

| Ref. | Part Number | Qty. | Description       |
|------|-------------|------|-------------------|
| 1    | 93-7498     | 1    | Plug-Plastic      |
| 2    | 237-101     | 1    | O-Ring            |
| 3    | 119-6968    | 1    | Dipstick-Oil      |
| 4    | 115-9793    | 1    | Breather          |
| 6    | 119-0017    | 1    | Tank-HYD          |
| 8    | 104-7546    | 1    | Tank Strainer ASM |
| 8:1  | 340-136     | 1    | O-Ring            |
| 10   | 340-4       | 1    | Fitting-Straight  |
| 10:1 | 237-30      | 1    | O-Ring            |

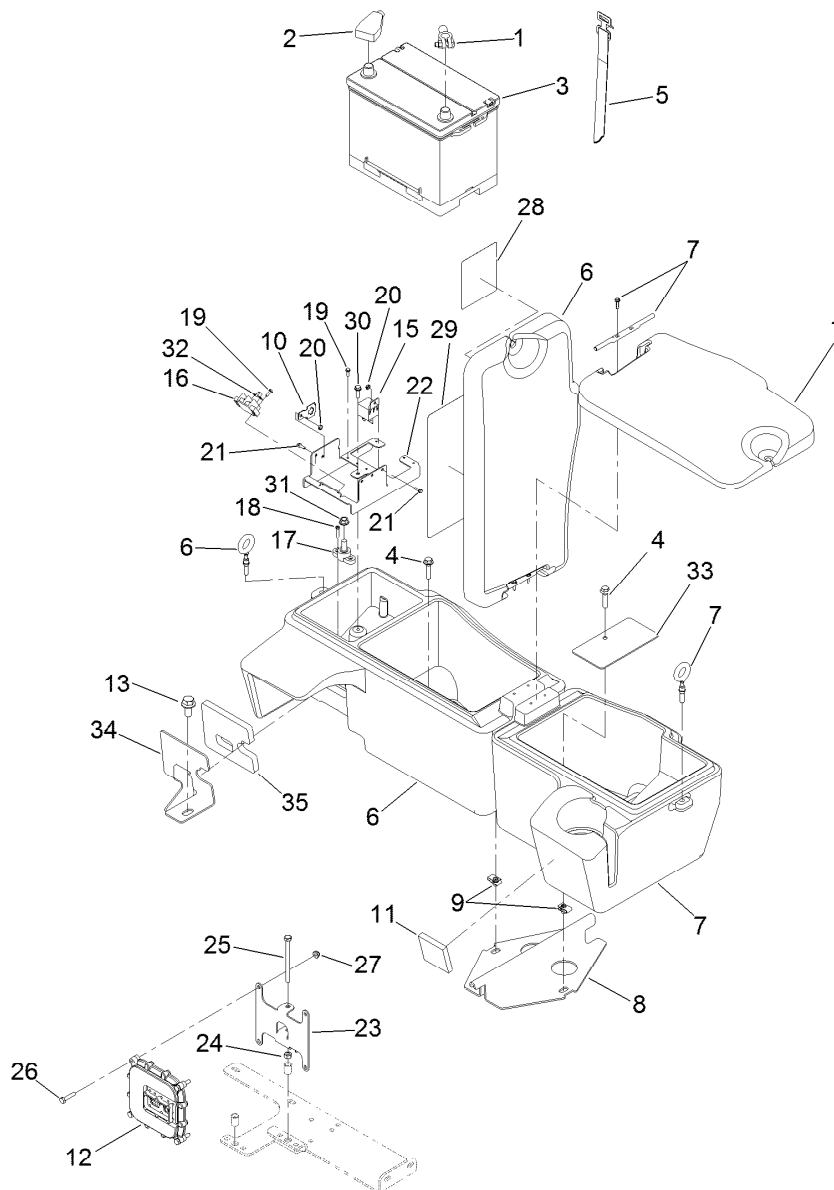
| Ref. | Part Number | Qty. | Description   |
|------|-------------|------|---------------|
| 10:2 | 237-79      | 1    | O-Ring        |
| 11   | 322-11      | 2    | Screw-HH      |
| 12   | 107-4543    | 2    | Clamp         |
| 13   | 104-8300    | 3    | Nut-HF, NI    |
| 14   | 61-2790     | 1    | Filter-Screen |
| 23   | 108-1605    | 1    | Bumper-Recess |
| 25   | 3256-3      | 1    | Washer-Flat   |
| 36   | 3256-23     | 2    | Washer-Plain  |
| 37   | 322-5       | 1    | Screw-HH      |



## Fuel System Assembly

| Ref. | Part Number | Qty. | Description                        |
|------|-------------|------|------------------------------------|
| 1    | 115-4354    | 1    | Tube-Suction, Fuel                 |
| 3    | 110-8802    | 1    | Hose-Fuel                          |
| 4    | 121-3127    | 1    | Fitting-Return                     |
| 5    | 119-0577    | 1    | Hose-Fuel                          |
| 6    | 125-9172    | 1    | Cap-Fuel, Diesel, Ultra Low Sulfur |
| 7    | 46-6560     | 2    | Bushing                            |
| 8    | 92-2379     | 8    | Clamp-Hose                         |
| 9    | 115-4353    | 1    | Fuel Tank ASM                      |
| 9:1  | 2412-36     | 1    | Clamp-Hose                         |
| 9:2  | 304-46      | 1    | Draincock                          |
| 9:4  | 117-4790    | 1    | Gauge-Fuel                         |
| 9:5  | 95-8972     | 1    | Grommet                            |

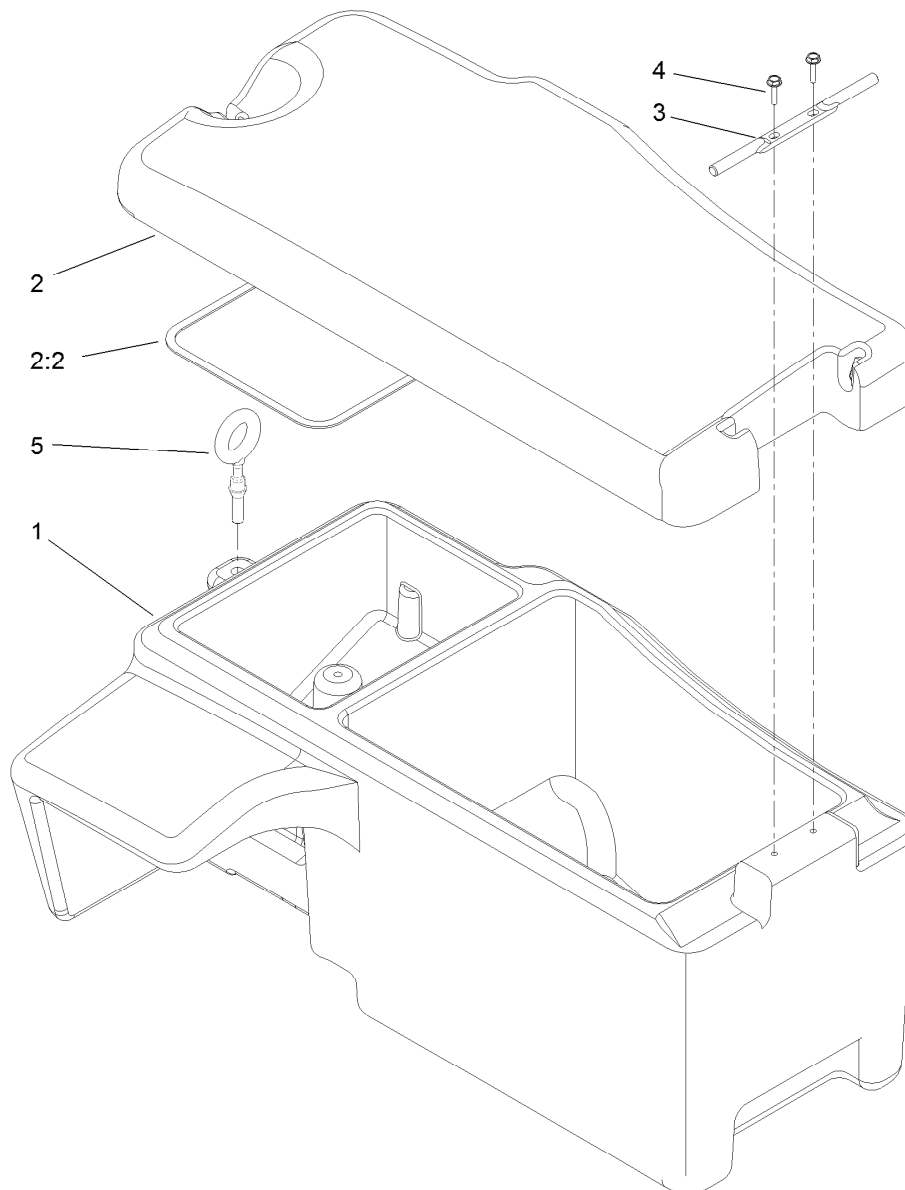
| Ref. | Part Number | Qty. | Description                 |
|------|-------------|------|-----------------------------|
| 10   | 322-11      | 2    | Screw-HH                    |
| 11   | 107-4543    | 2    | Clamp                       |
| 12   | 104-8300    | 2    | Nut-HF, NI                  |
| 13   | 121-5613    | 1    | Pump-Fuel, Electric         |
| 16   | 109-0308    | 1    | Hose-Fuel                   |
| 17   | 110-4113    | 1    | Hose-Fuel                   |
| 18   | 3234-5      | 2    | Screw-HHF                   |
| 19   | 104-7201    | 2    | Nut-HF, NI                  |
| 20   | 125-2914    | 1    | Filter-Separator            |
| 20:1 | 125-2915    | 1    | Filter-Fuel/Water Separator |
| 21   | 353-781     | 2    | Fitting-HYD, 90             |
| 22   | 3256-23     | 2    | Washer-Plain                |
| 24   | 3234-34     | 2    | Screw-HHF                   |



## Electrical Assembly

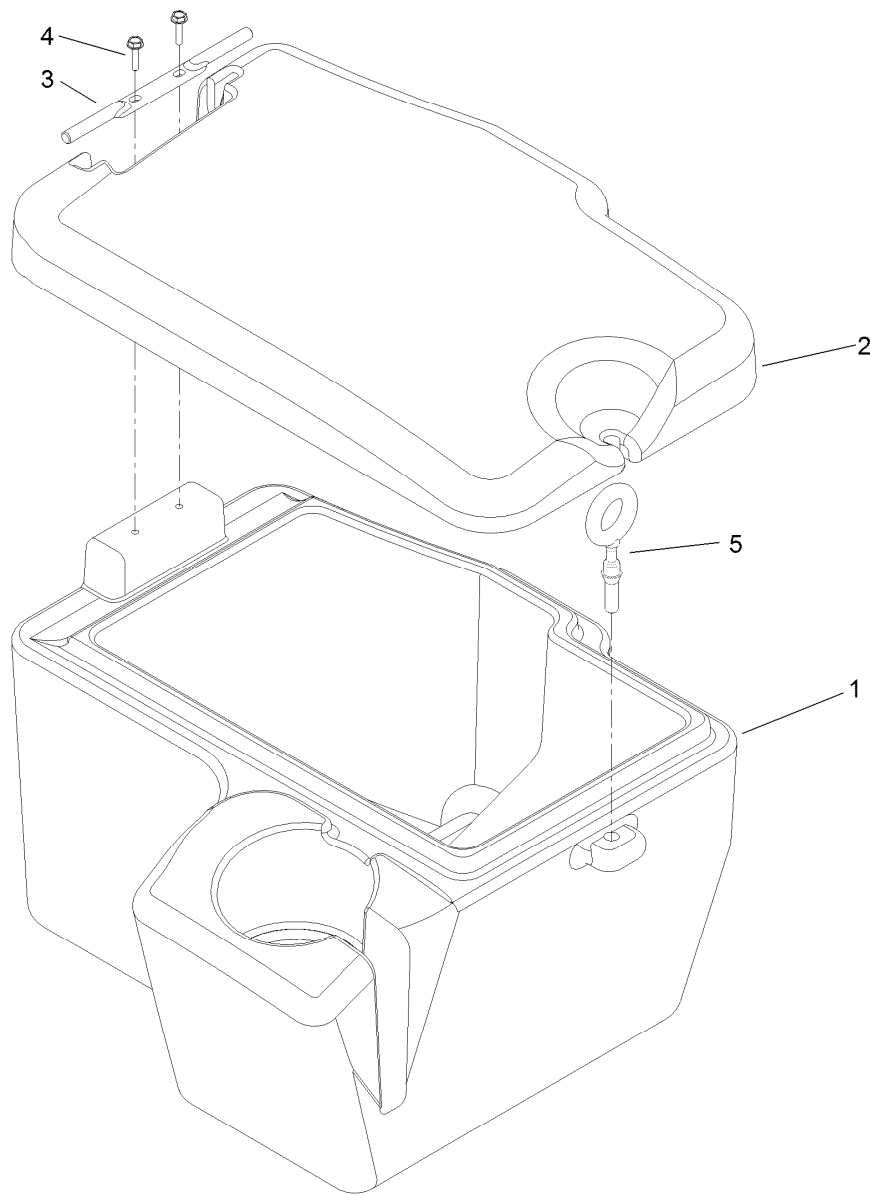
| Ref. | Part Number | Qty. | Description                      |
|------|-------------|------|----------------------------------|
| 1    | 117-2377    | 1    | Cable-Battery, Negative          |
| 2    | 121-6589    | 1    | Cable-Battery, Positive          |
| 3    | 106-5190    | 1    | Battery, 660 CCA W/O Electrolyte |
| 4    | 115-1794    | 2    | Screw-HHF                        |
| 5    | 3339-175    | 1    | Strapping-Web                    |
| 6    | 115-9100    | 1    | Box-Storage, Battery             |
| 7    | 115-9101    | 1    | Box-Storage                      |
| 8    | 115-4387-03 | 1    | Support-Box, Storage             |
| 9    | 112-3306    | 2    | Nut                              |
| 10   | 114-5502    | 1    | Clip-Fuse                        |
| 11   | 117-4783    | 2    | Seal-Foam                        |
| 12   | 114-3321    | 1    | Controller-Tec                   |
| 13   | 3234-6      | 1    | Screw-HHF                        |
| 15   | 99-7435     | 2    | Relay                            |
| 16   | 42862       | 1    | Block-Terminal, Ground           |
| 17   | 110-8822    | 1    | Block-Junction                   |
| 18   | 93-0231     | 2    | Screw-PPH                        |

| Ref. | Part Number | Qty. | Description               |
|------|-------------|------|---------------------------|
| 19   | 32144-87    | 6    | Screw-HWHTF               |
| 20   | 3296-54     | 4    | Nut-Lock                  |
| 21   | 112-3169    | 4    | Screw-HHF, Serrated       |
| 22   | 115-4356-03 | 1    | Mount-Fuse Block          |
| 23   | 117-2360-03 | 1    | Bracket-Mount, Controller |
| 24   | 3217-6      | 1    | Nut-Hex                   |
| 25   | 322-19      | 1    | Screw-HH                  |
| 26   | 321-8       | 4    | Screw-HH                  |
| 27   | 104-7201    | 4    | Nut-HF, NI                |
| 28   | 125-4605    | 1    | Decal-Fuse                |
| 29   | 125-4606    | 1    | Decal-Service             |
| 30   | 46-8091     | 1    | Screw-HWH                 |
| 31   | 3290-357    | 1    | Nut-HSF                   |
| 32   | 42863       | 1    | Strip-Jumper              |
| 33   | 117-4768-03 | 1    | Plate-Box, Storage        |
| 34   | 117-4774-03 | 1    | Clamp                     |
| 35   | 117-4775    | 1    | Seal-Battery Box          |



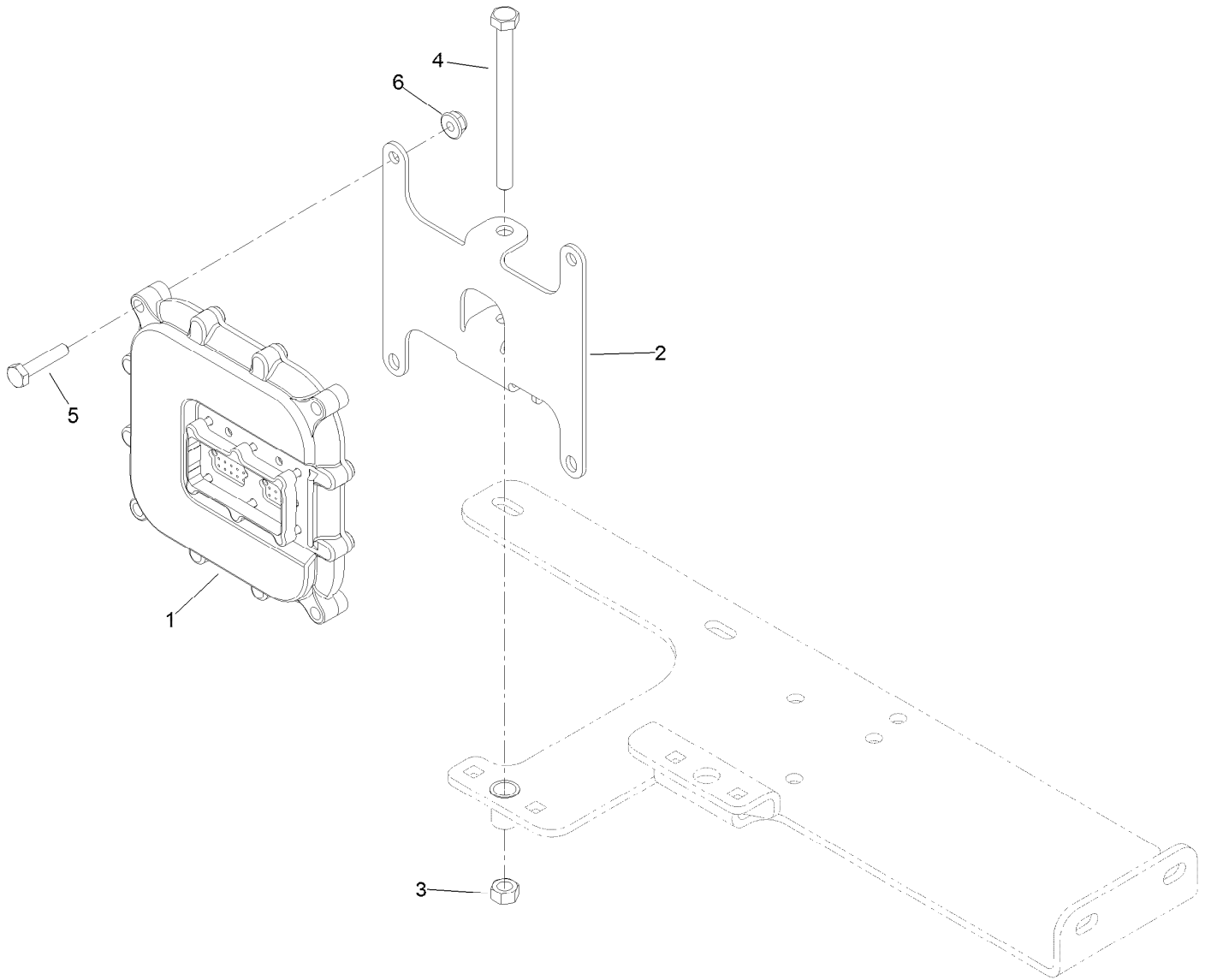
## Battery Storage Box Assembly No. 115-9100

| <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i> |
|-------------|--------------------|-------------|--------------------|
| 1           | 114-8124           | 1           | Box-Storage, RH    |
| 2           | 115-4368           | 1           | Cover ASM          |
| 2:2         | 115-4367           | 1           | Seal-Cover         |
| 3           | 114-8132           | 1           | Hinge-Cover        |
| 4           | 98-1375            | 2           | Screw-HWH          |
| 5           | 115-4366           | 1           | Latch-Rubber       |



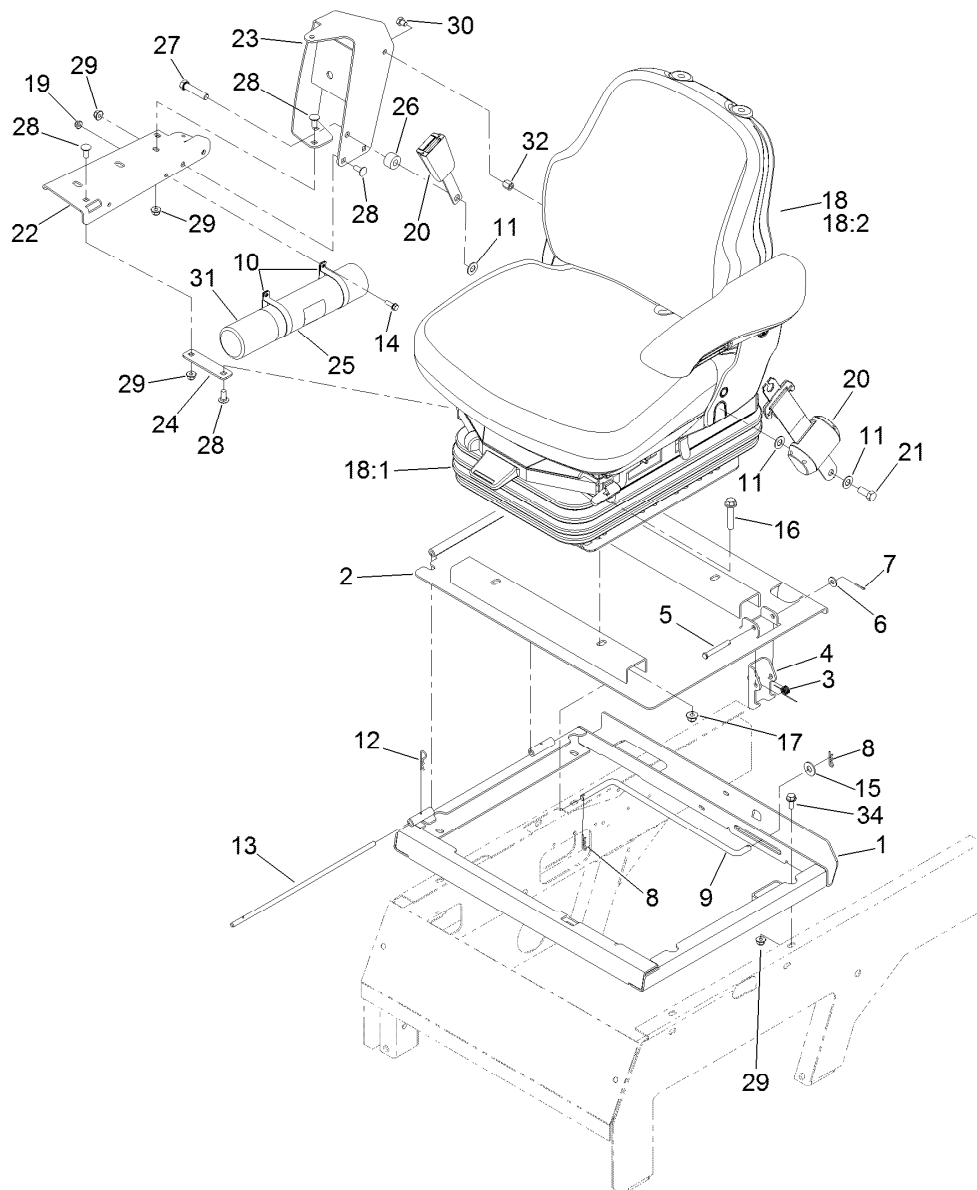
## Storage Box Assembly No. 115-9101

| <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i>    |
|-------------|--------------------|-------------|-----------------------|
| 1           | 114-8123           | 1           | Box-Storage, LH       |
| 2           | 114-8125           | 1           | Cover-Storage Box, LH |
| 3           | 114-8132           | 1           | Hinge-Cover           |
| 4           | 98-1375            | 2           | Screw-HWH             |
| 5           | 115-4366           | 1           | Latch-Rubber          |



## Controller Mount Assembly

| <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i>        |
|-------------|--------------------|-------------|---------------------------|
| 1           | 115-1900           | 1           | Controller                |
| 2           | 117-2360-03        | 1           | Bracket-Mount, Controller |
| 3           | 3217-6             | 1           | Nut-Hex                   |
| 4           | 322-19             | 1           | Screw-HH                  |
| 5           | 321-8              | 4           | Screw-HH                  |
| 6           | 104-7201           | 4           | Nut-HF, NI                |



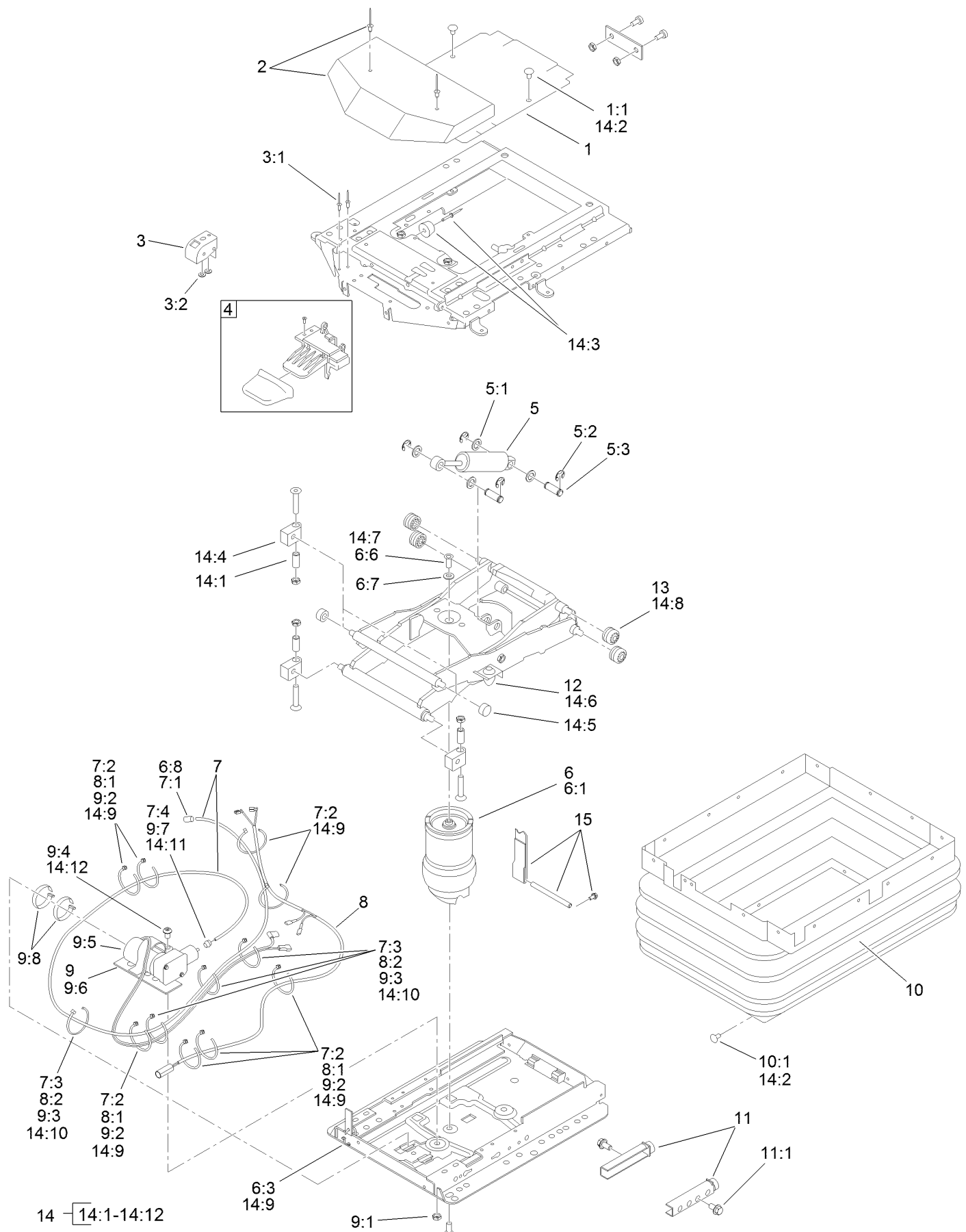
## Seat Mounting Assembly

| Ref. | Part Number | Qty. | Description             |
|------|-------------|------|-------------------------|
| 1    | 115-4400-03 | 1    | Frame-Seat              |
| 2    | 115-4411-03 | 1    | Plate-Seat              |
| 3    | 104-4821    | 1    | Spring-Torsion          |
| 4    | 115-4423-03 | 1    | Latch-Seat Plate        |
| 5    | 110-0618    | 1    | Pin-Clevis              |
| 6    | 3256-2      | 1    | Washer-Flat             |
| 7    | 3272-6      | 1    | Pin-Cotter              |
| 8    | 3290-307    | 4    | Pin-Cotter              |
| 9    | 117-4797-03 | 2    | Rod-Seat Frame          |
| 10   | 107-1865    | 2    | R-Clamp                 |
| 11   | 3256-25     | 3    | Washer-Flat             |
| 12   | 3290-467    | 1    | Pin-Hair                |
| 13   | 75-3400     | 1    | Shaft-Pivot, Seat       |
| 14   | 32105-15    | 2    | Screw-HWH               |
| 15   | 3256-4      | 2    | Washer-Flat             |
| 16   | 66-9302     | 4    | Screw-HHF Lock          |
| 17   | 104-8301    | 4    | Nut-HF, NI              |
| 18   |             | 1    | Seat And Suspension ASM |

| Ref. | Part Number | Qty. | Description          |
|------|-------------|------|----------------------|
| 18:1 | 108-1488    | 1    | Seat Suspension ASM  |
| 18:2 | 117-5676    | 1    | Premium Seat ASM     |
| 19   | 104-7201    | 2    | Nut-HF, NI           |
| 20   | 110-0413    | 1    | Seatbelt-Retractable |
| 21   | 3212-4      | 1    | Screw-HH             |
| 22   | 119-0000-03 | 1    | Channel-Support      |
| 23   | 117-4798-03 | 1    | Arm-Support          |
| 24   | 112-7449-03 | 1    | Bracket-Support      |
| 25   | 104-7050    | 1    | Tube-Manual          |
| 26   | 17-7190     | 1    | Spacer-Finger        |
| 27   | 3212-8      | 1    | Screw-HH             |
| 28   | 3230-23     | 6    | Bolt-CARR            |
| 29   | 104-8300    | 9    | Nut-HF, NI           |
| 30   | 108-8646    | 1    | Screw-HH, Lock       |
| 31   | 104-7048    | 1    | Cap-Housing          |
| 32   | 112-7405    | 1    | Nut-Hex, Coupling    |
| 34   | 3234-47     | 4    | Screw-HHF            |

● Not serviced separately

# Air Ride Seat Suspension Assembly No. 108-1488



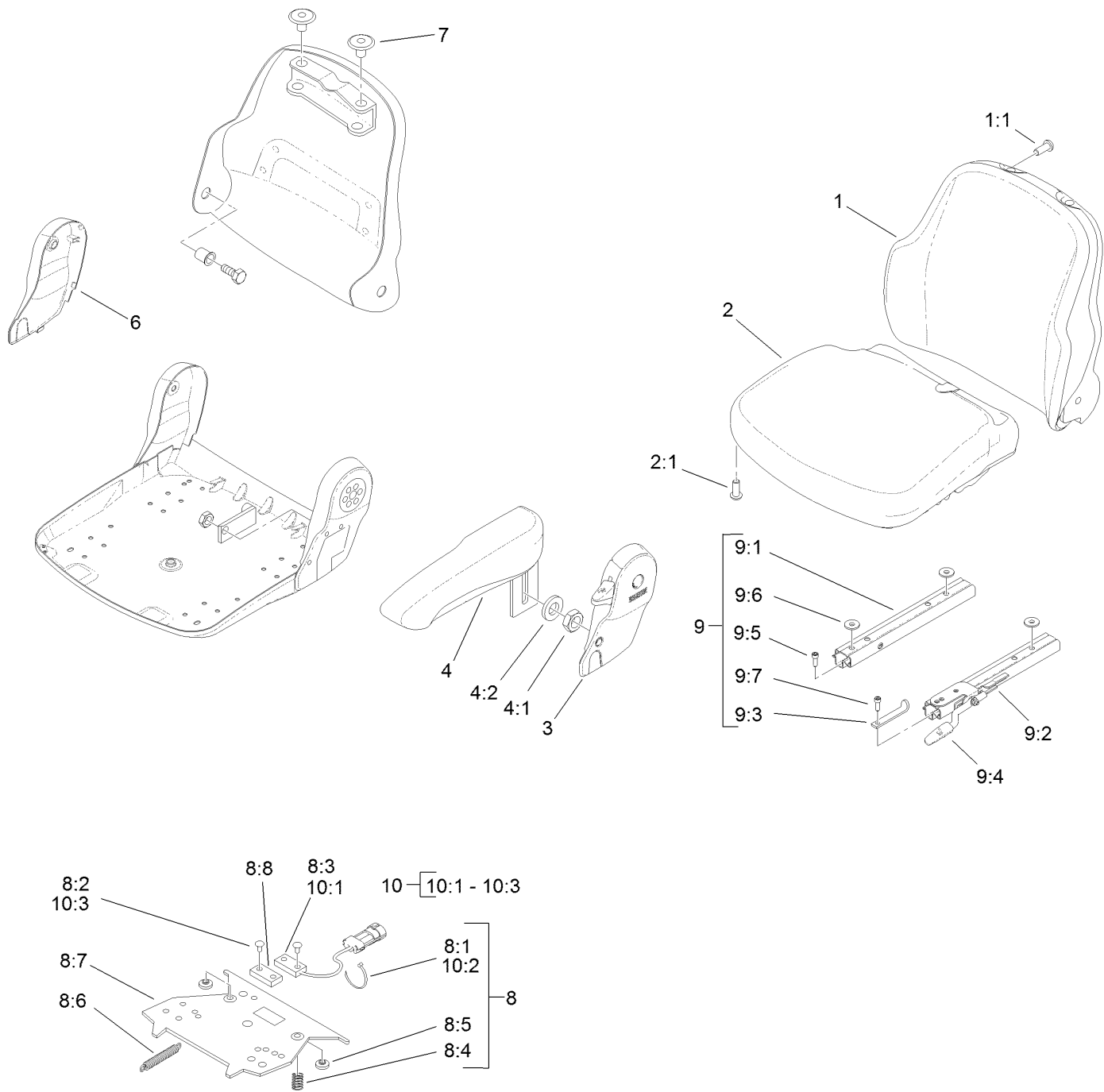
# Air Ride Seat Suspension Assembly No. 108-1488 (continued)

| <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i>   | <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i> |
|-------------|--------------------|-------------|----------------------|-------------|--------------------|-------------|--------------------|
| 1           | 108-8026           | 1           | Cover ASM            | 9:2         |                    | 5           | Tie-Wire ■         |
| 1:1         | 39-5710            | 2           | Plug-Plastic         | 9:3         |                    | 4           | Tie-Wire ■         |
| 2           | 108-8027           | 1           | Cover                | 9:4         |                    | 1           | Screw ■            |
| 3           | 108-8028           | 1           | Level Indicator Kit  | 9:5         |                    | 1           | Compressor ■       |
| 3:1         |                    | 2           | Rivet ■              | 9:6         |                    | 1           | Plate-Mounting ■   |
| 3:2         |                    | 2           | Washer ■             | 9:7         |                    | 1           | Nipple-Hose ■      |
| 4           | 108-8029           | 1           | Valve-Control, Air   | 9:8         |                    | 2           | Clamp ■            |
| 5           | 108-8030           | 1           | Shock Absorber Kit   | 10          | 108-8035           | 1           | Bellows ASM        |
| 5:1         |                    | 4           | Washer ■             | 10:1        | 39-5710            | 23          | Plug-Plastic       |
| 5:2         |                    | 4           | C-Clip ■             | 11          | 108-8036           | 1           | Stop Kit           |
| 5:3         |                    | 2           | Pin ■                | 11:1        |                    | 2           | Screw ■            |
| 6           | 108-8031           | 1           | Air Spring Kit       | 12          | 107-1213           | 2           | Bumper Set         |
| 6:1         |                    | 1           | Air Spring ■         | 13          | 108-8037           | 4           | Roller             |
| 6:3         |                    | 2           | Cable Tie ■          | 14          | 108-8038           | 1           | Wear Parts Kit ●   |
| 6:6         |                    | 2           | Screw ■              | 14:1        |                    | 4           | Spacer ■           |
| 6:7         |                    | 1           | Washer ■             | 14:2        | 39-5710            | 2           | Plug-Plastic       |
| 6:8         |                    | 1           | Nipple-Hose ■        | 14:3        |                    | 1           | Bumper ■           |
| 7           | 108-8032           | 1           | Air Tube ASM         | 14:4        |                    | 4           | Support-Housing ■  |
| 7:1         |                    | 1           | Nipple-Hose ■        | 14:5        |                    | 2           | Roller ■           |
| 7:2         |                    | 7           | Tie-Wire ■           | 14:6        | 107-1213           | 2           | Bumper Set         |
| 7:3         |                    | 4           | Tie-Wire ■           | 14:7        |                    | 2           | Screw ■            |
| 7:4         |                    | 1           | Nipple-Hose ■        | 14:8        | 108-8037           | 4           | Roller             |
| 8           | 108-8033           | 1           | Connecting Cable ASM | 14:9        |                    | 9           | Tie-Wire ■         |
| 8:1         |                    | 8           | Tie-Wire ■           | 14:10       |                    | 4           | Tie-Wire ■         |
| 8:2         |                    | 4           | Tie-Wire ■           | 14:11       |                    | 1           | Nipple-Hose ■      |
| 9           | 108-8034           | 1           | Compressor Kit       | 14:12       |                    | 1           | Screw ■            |
| 9:1         |                    | 1           | Nut ■                | 15          | 119-2161           | 1           | Tether Kit         |

● Not illustrated

■ Not serviced separately

Vinyl Premium Seat Assembly No. 117-5676

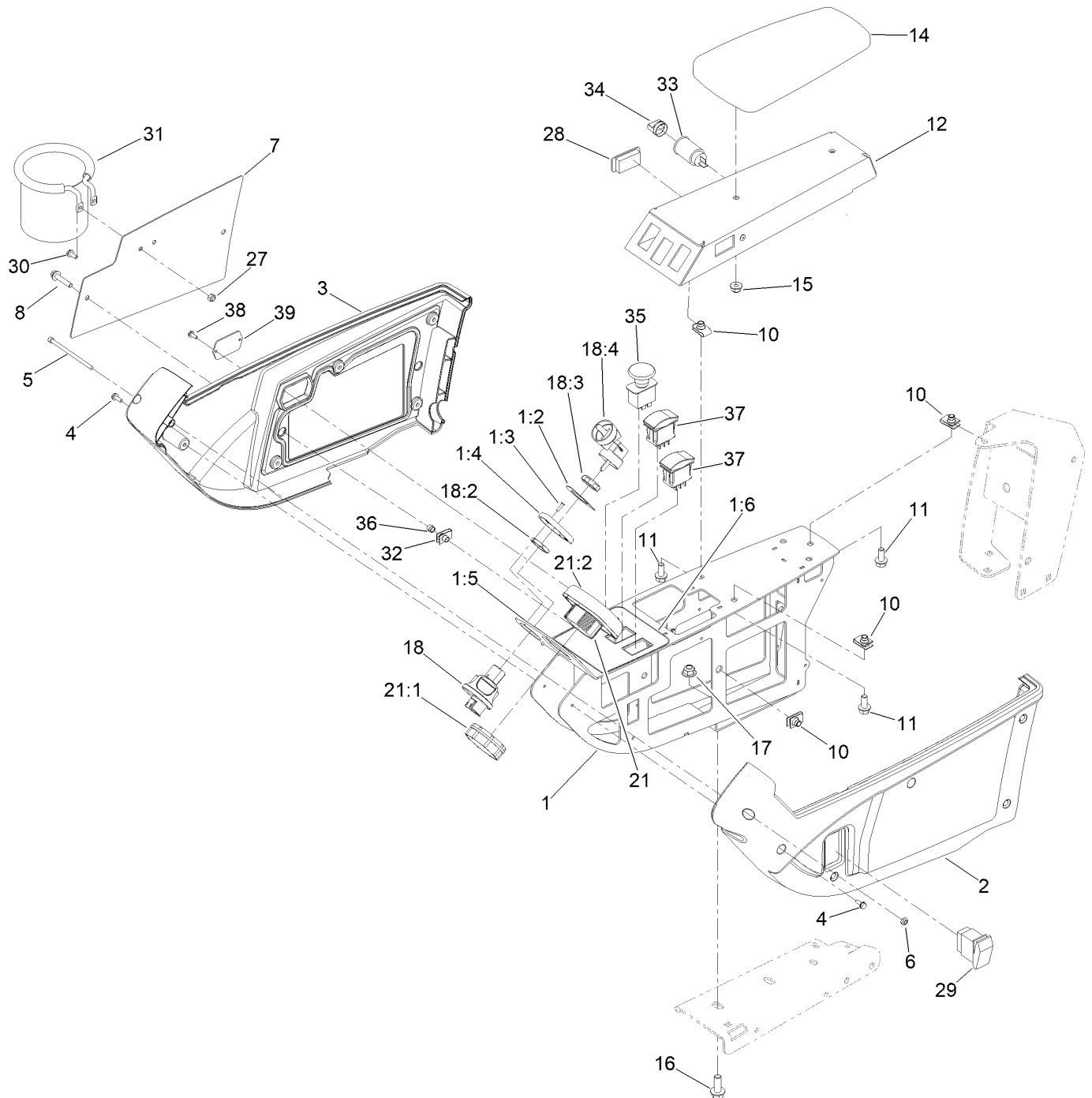


# Vinyl Premium Seat Assembly No. 117-5676 (continued)

| <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i>      | <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i>    |
|-------------|--------------------|-------------|-------------------------|-------------|--------------------|-------------|-----------------------|
| 1           | 108-8016           | 1           | Backrest Cushion ASM    | 8:6         |                    | 1           | Spring-Extension ●    |
| 1:1         | 119-7742           | 4           | Screw-Cushion           | 8:7         |                    | 1           | Plate-Mounting ●      |
| 2           | 108-8017           | 1           | Seat Cushion ASM        | 8:8         |                    | 1           | Magnet ●              |
| 2:1         | 119-7742           | 3           | Screw-Cushion           | 9           | 108-8025           | 1           | Adjustment Rail Set   |
| 3           | 108-8018           | 1           | Cover-Armrest           | 9:1         |                    | 1           | Rail-Adjustment, RH ● |
| 4           | 108-8019           | 1           | LH Armrest ASM          | 9:2         |                    | 1           | Rail-Adjustment, LH ● |
| 4:1         | 82-9650            | 1           | Nut                     | 9:3         |                    | 1           | Stop-Rail ●           |
| 4:2         | 107-1198           | 1           | Washer                  | 9:4         |                    | 1           | Handle ●              |
| 6           | 108-8021           | 1           | Cover-Armrest           | 9:5         |                    | 3           | Screw ●               |
| 7           | 108-8022           | 2           | Cover-Black             | 9:6         |                    | 3           | Washer ●              |
| 8           | 108-8024           | 1           | Switch Kit              | 9:7         |                    | 1           | Screw ●               |
| 8:1         |                    | 3           | Wire Tie ●              | 10          | 110-6189           | 1           | Switch Kit            |
| 8:2         |                    | 4           | Rivet ●                 | 10:1        |                    | 1           | Switch ●              |
| 8:3         |                    | 1           | Sensor-Seat Switch ●    | 10:2        |                    | 3           | Wire Tie ●            |
| 8:4         |                    | 2           | Spring-Compression ●    | 10:3        |                    | 2           | Rivet ●               |
| 8:5         |                    | 2           | Bumper-Pressure Plate ● |             |                    |             |                       |

● Not serviced separately

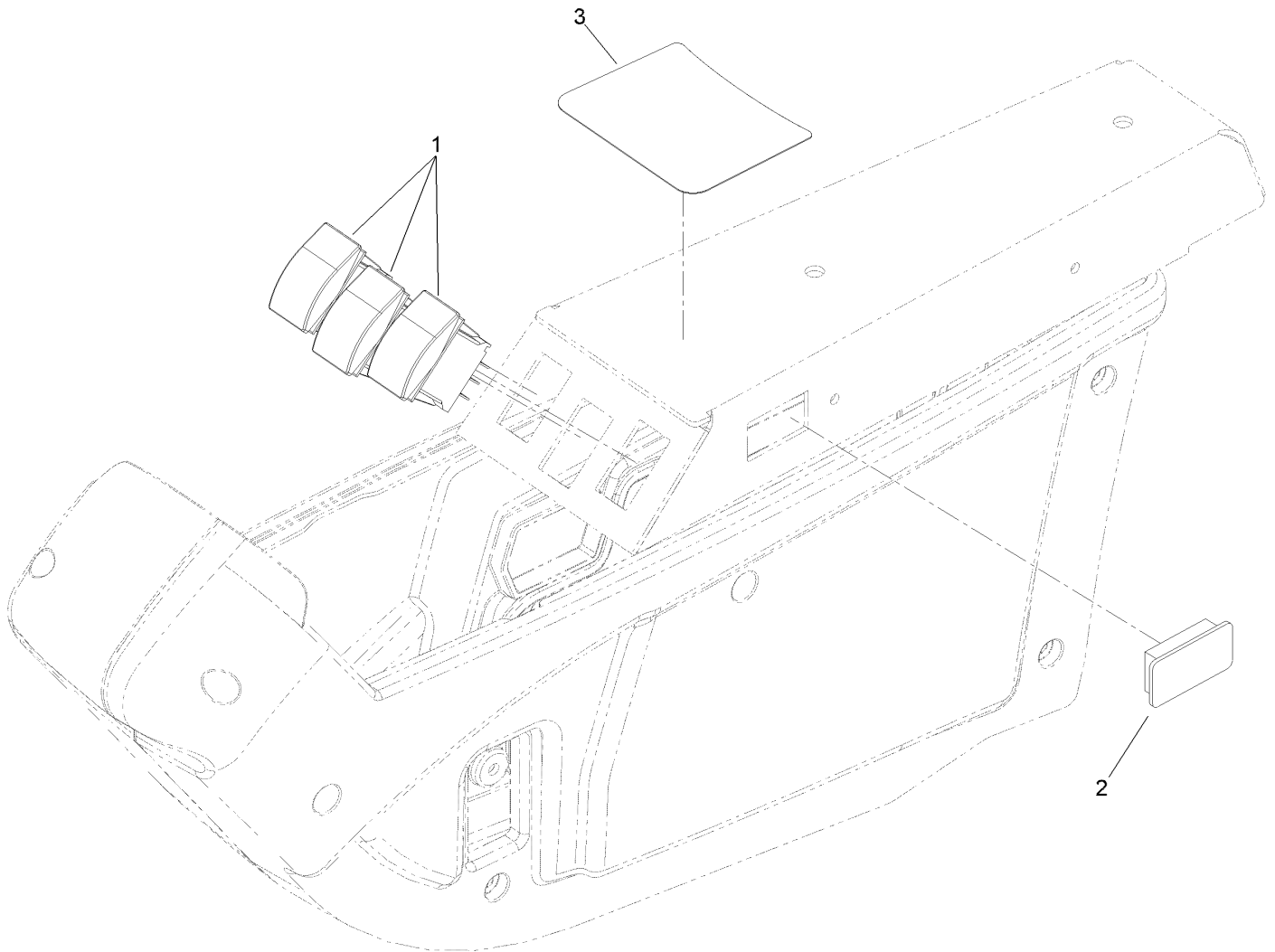
# Console Assembly



## Console Assembly (continued)

| <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i>     | <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i>           |
|-------------|--------------------|-------------|------------------------|-------------|--------------------|-------------|------------------------------|
| 1           | 120-4155           | 1           | Panel ASM              | 18:3        | 121-5161           | 1           | Nut-Face                     |
| 1:2         | 121-3884           | 1           | Decal-Console, Upper   | 18:4        | 121-5162           | 1           | Set-Key, Ignition            |
| 1:3         | 3269-17            | 2           | Rivet-Pop              | 21          | 120-6310           | 1           | LCD Display ASM Kantrak 1700 |
| 1:4         | 121-3889           | 1           | Step-Elevated, Switch  | 21:1        | 120-4630           | 1           | Nut-Display                  |
| 1:5         | 121-3887           | 1           | Decal-Console, Display | 21:2        | 120-6311           | 1           | Decal-Display                |
| 1:6         | 120-4159           | 1           | Decal-Console, Lower   | 27          | 3296-2             | 2           | Nut-Lock, NI                 |
| 2           | 108-7604           | 1           | Cover-LH               | 28          | 99-7420            | 1           | Plug-Hole                    |
| 3           | 108-7605           | 1           | Cover-RH               | 29          | 95-8999            | 1           | Switch-Rocker, On-None-On    |
| 4           | 32144-112          | 10          | Screw-HWH              | 30          | 3290-321           | 2           | Screw-HWH                    |
| 5           | 3250-22            | 1           | Screw-PPH              | 31          | 117-2378           | 1           | Holder-Bag                   |
| 6           | 3296-12            | 1           | Nut-Lock, NI           | 32          | 107069             | 2           | Clip                         |
| 7           | 115-8849-03        | 1           | Plate-Cover            | 33          | 99-7411            | 1           | Point-Power                  |
| 8           | 3234-21            | 2           | Screw-HHF              | 34          | 99-7416            | 1           | Cap                          |
| 10          | 94-2413            | 5           | Nut-U                  | 35          | 93-9999            | 1           | Switch-PTO                   |
| 11          | 3234-5             | 5           | Screw-HHF              | 36          | 110-0542           | 2           | Spacer-Flange                |
| 12          | 125-4646-03        | 1           | Panel-Control          | 37          | 100-1535           | 2           | Switch-Rocker, (On)-Off-(On) |
| 14          | 108-7602           | 1           | Rest-Arm               | 38          | 32144-18           | 2           | Screw-HWH                    |
| 15          | 104-8300           | 2           | Nut-HF, NI             | 39          | 121-1630           | 1           | Plate-Cover                  |
| 16          | 3234-42            | 2           | Screw-HHF              |             |                    |             |                              |
| 17          | 104-8301           | 2           | Nut-HF, NI             |             |                    |             |                              |
| 18          | 121-5159           | 1           | Switch-Ignition        |             |                    |             |                              |
| 18:2        | 121-5160           | 1           | Nut-Hex                |             |                    |             |                              |

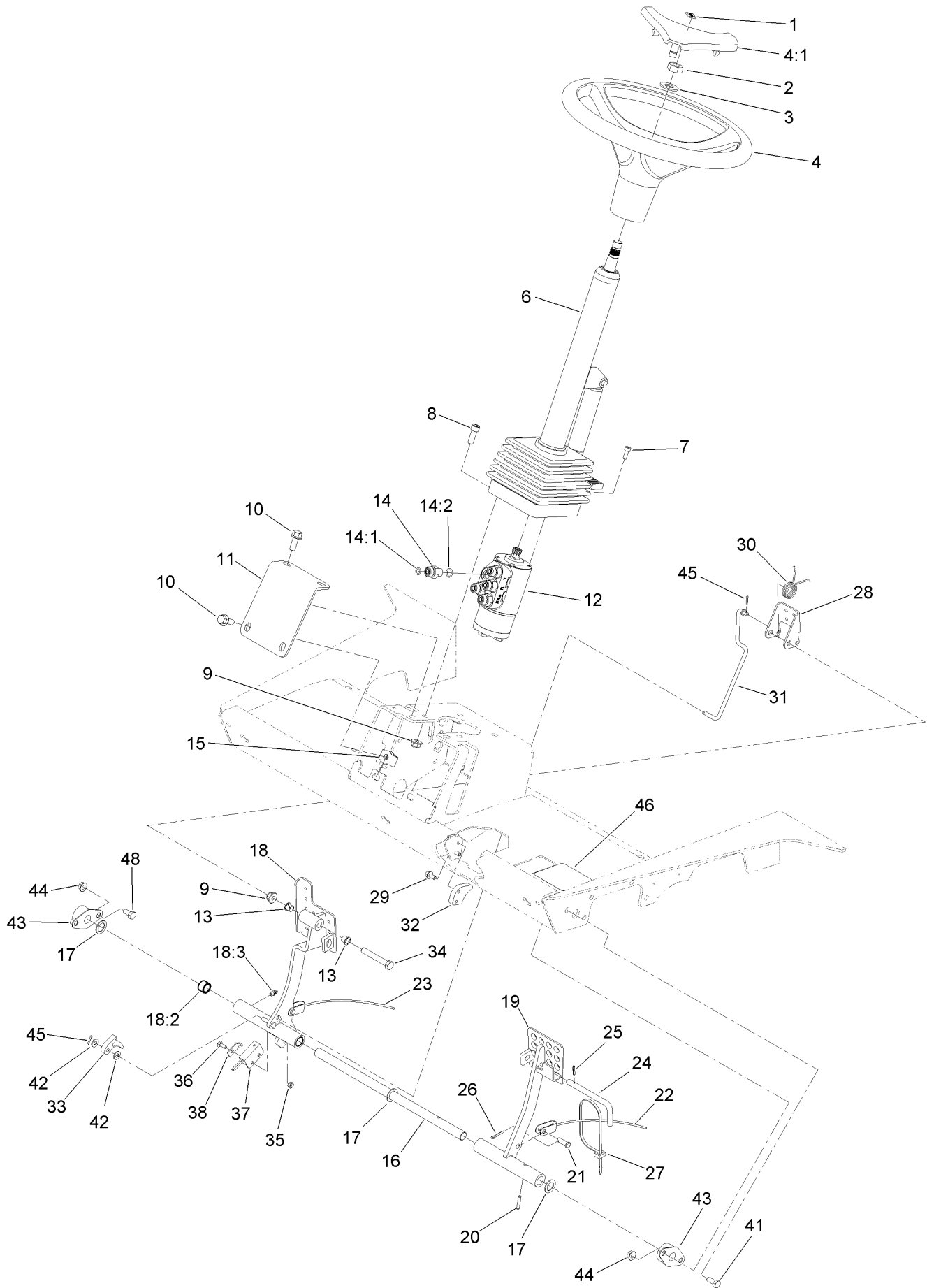
# Control Arm Switch Assembly



## Control Arm Switch Assembly (continued)

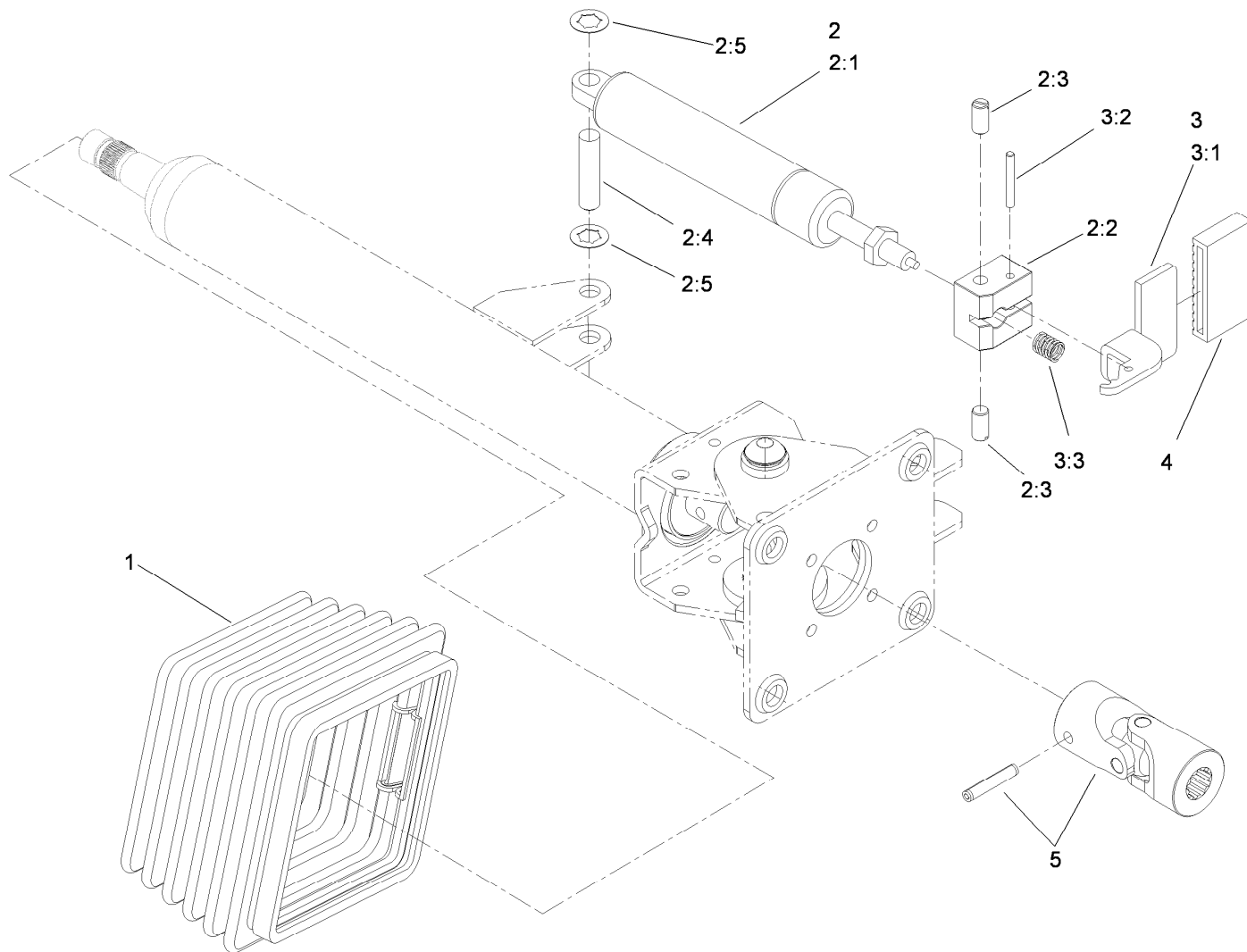
| <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i>              |
|-------------|--------------------|-------------|---------------------------------|
| 1           | 100-1535           | 3           | Switch-Rocker,<br>(On)-Off-(On) |
| 2           | 99-7420            | 1           | Plug-Hole                       |
| 3           | 125-4604           | 1           | Decal-Lift                      |

# Steering and Brake Assembly



## Steering and Brake Assembly (continued)

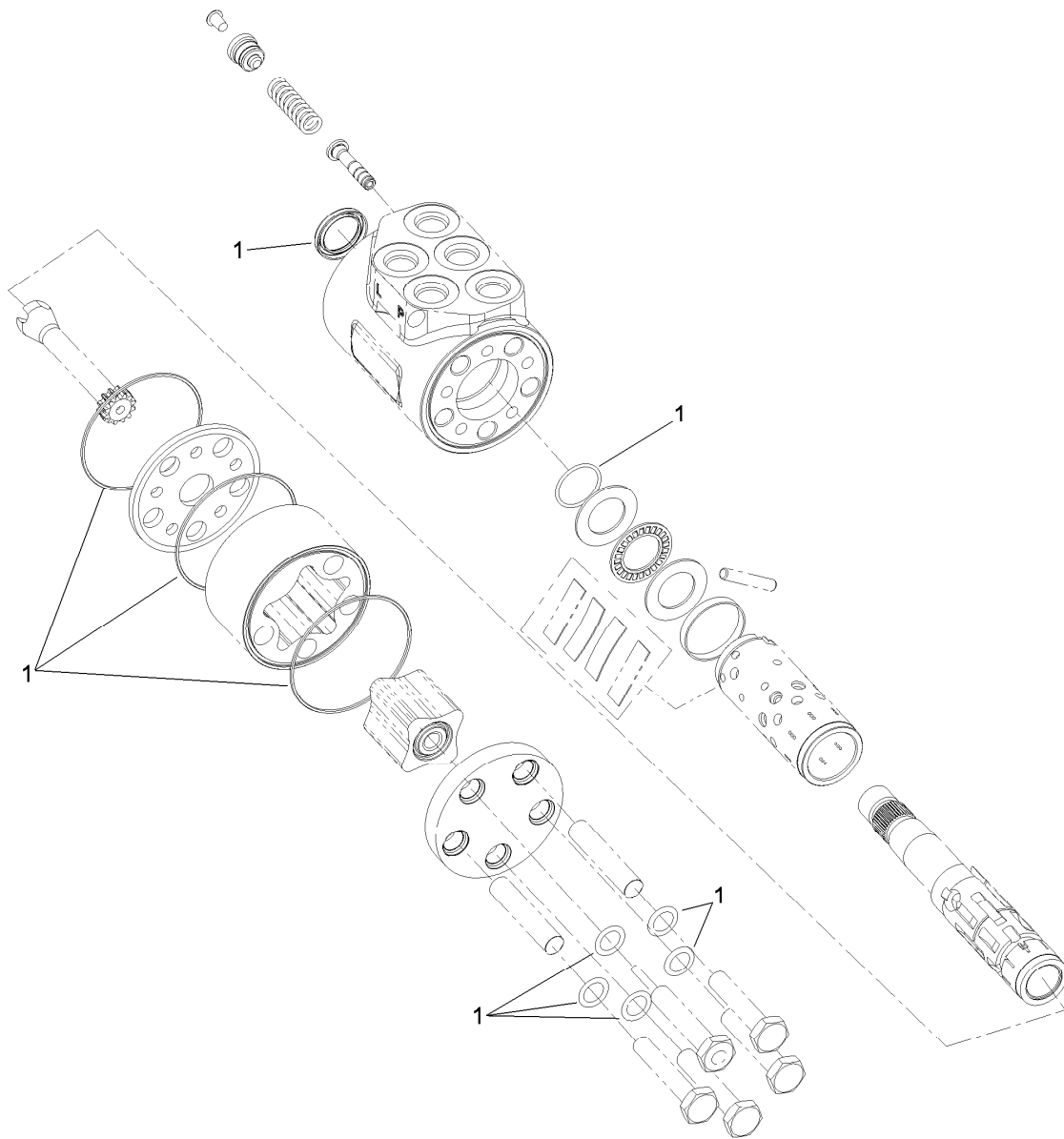
| <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i>       | <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i>    |
|-------------|--------------------|-------------|--------------------------|-------------|--------------------|-------------|-----------------------|
| 1           | 98-1459            | 1           | Decal                    | 22          | 92-7530            | 1           | Cable-Brake, LH       |
| 2           | 3296-33            | 1           | Nut-Lock, NI             | 23          | 92-7529            | 1           | Cable-Brake, RH       |
| 3           | 3256-27            | 1           | Washer-Flat              | 24          | 63-7880            | 1           | Pin-Latch, Brake      |
| 4           | 98-1471            | 1           | Wheel-Steering           | 25          | 32121-50           | 1           | Pin-Spring            |
| 4:1         | 98-1468            | 1           | Cover-Wheel, Steering    | 26          | 3272-10            | 2           | Pin-Cotter            |
| 6           | 106-3622           | 1           | Steering Tilt Column ASM | 27          | 3290-378           | 1           | Tie-Cable             |
| 7           | 105-2409           | 4           | Screw-HSH                | 28          | 99-7963-03         | 1           | Pedal-Park            |
| 8           | 3274-7             | 4           | Screw-HSH                | 29          | 3234-13            | 2           | Screw-HHF             |
| 9           | 104-8301           | 5           | Nut-HF, NI               | 30          | 99-7140            | 1           | Spring-Torsion        |
| 10          | 3234-11            | 4           | Screw-HHF                | 31          | 115-4417           | 1           | Rod-Brake Pawl        |
| 11          | 115-4379-01        | 1           | Brace-Column             | 32          | 119-0002           | 1           | Pawl-Brake            |
| 12          | 114-8119           | 1           | Steering Valve ASM       | 33          | 120-1691           | 1           | Detent-Brake          |
| 13          | 52-2891            | 2           | Bushing-Flanged, Nylon   | 34          | 323-12             | 1           | Screw-HH              |
| 14          | 340-2              | 5           | Fitting-Straight         | 35          | 3296-2             | 1           | Nut-Lock, NI          |
| 14:1        | 237-22             | 1           | O-Ring                   | 36          | 3229-34            | 1           | Screw-CARR            |
| 14:2        | 237-42             | 1           | O-Ring                   | 37          | 100-1270           | 1           | Switch-Proximity      |
| 15          | 105-4886           | 4           | Nut-Tinnerman            | 38          | 100-4872           | 1           | Plate-Switch, Neutral |
| 16          | 75-1470            | 1           | Pin-Pivot, Brake         | 41          | 322-3              | 1           | Screw-HH              |
| 17          | 3256-69            | 3           | Washer-Flat              | 42          | 3256-22            | 3           | Washer-Flat           |
| 18          | 119-0005           | 1           | RH Brake Pedal ASM       | 43          | 256-236            | 2           | Bearing-Mount, Flange |
| 18:2        | 256-42             | 2           | Bushing                  | 44          | 32128-20           | 3           | Nut-HF                |
| 18:3        | 302-5              | 1           | Fitting-Grease           | 45          | 3272-5             | 3           | Pin-Cotter            |
| 19          | 115-4421-03        | 1           | Pedal-Brake, LH          | 46          | 117-4763           | 1           | Decal-Brake           |
| 20          | 32121-16           | 1           | Pin-Spring               | 48          | 322-2              | 2           | Screw-HH              |
| 21          | 283-58             | 2           | Pin-Clevis               |             |                    |             |                       |



## Steering Tilt Column Assembly No. 106-3622

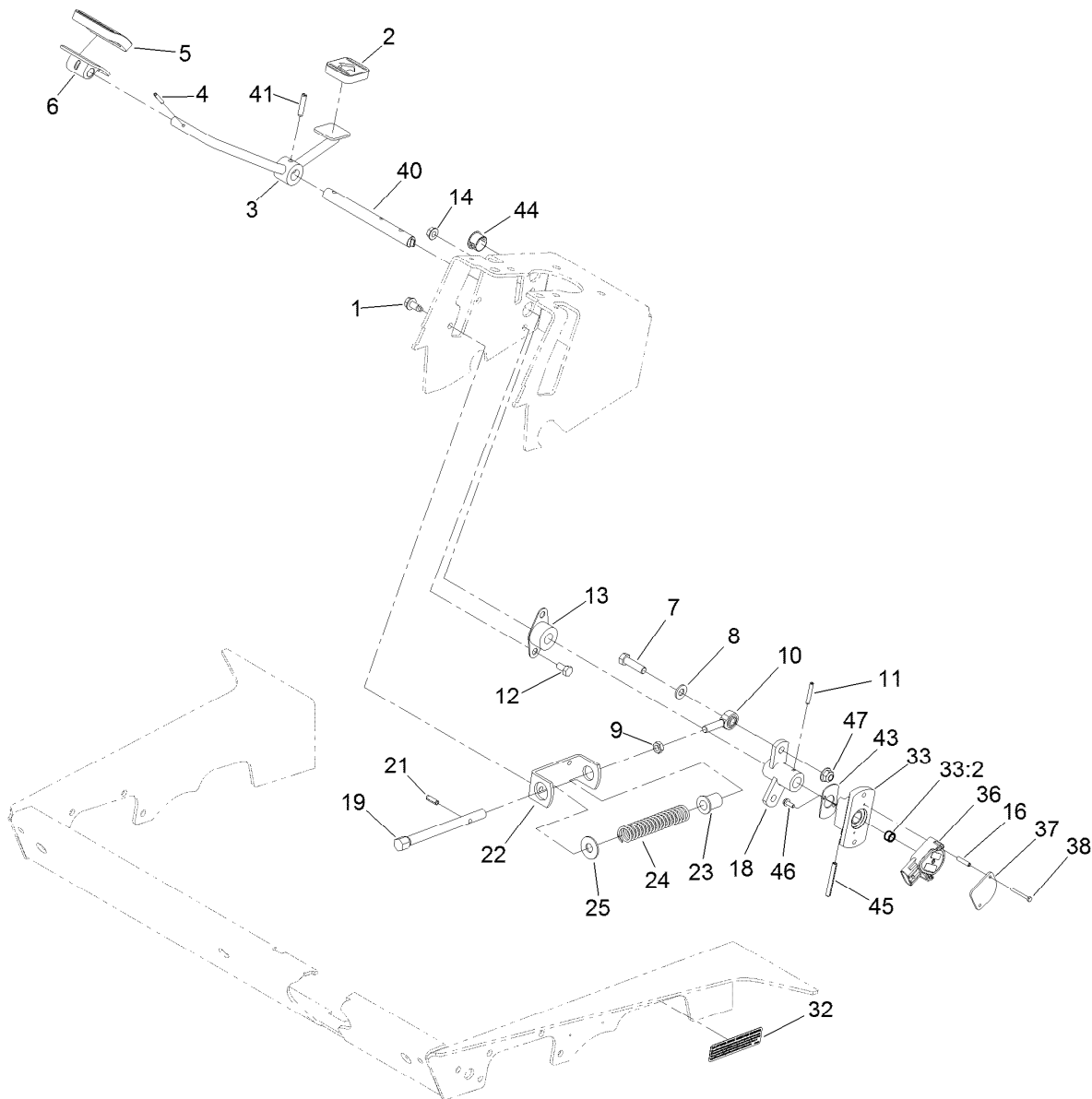
| Ref. | Part Number | Qty. | Description          |
|------|-------------|------|----------------------|
| 1    | 110-6462    | 1    | Bellows-Rubber       |
| 2    | 110-6463    | 1    | Cylinder Service Kit |
| 2:1  |             | 1    | Cylinder-Gas ●       |
| 2:2  |             | 1    | Block-Pedal ●        |
| 2:3  |             | 2    | Bolt ●               |
| 2:4  |             | 1    | Pin ●                |
| 2:5  |             | 2    | Washer-Lock ●        |
| 3    | 110-6464    | 1    | Pedal Service Kit    |
| 3:1  |             | 1    | Pedal ●              |
| 3:2  |             | 1    | Pin ●                |
| 3:3  |             | 1    | Spring ●             |
| 4    | 110-6465    | 1    | Cover-Pedal          |
| 5    | 120-6256    | 1    | Universal Joint Kit  |

● Not serviced separately



## Steering Valve Assembly No. 114-8119

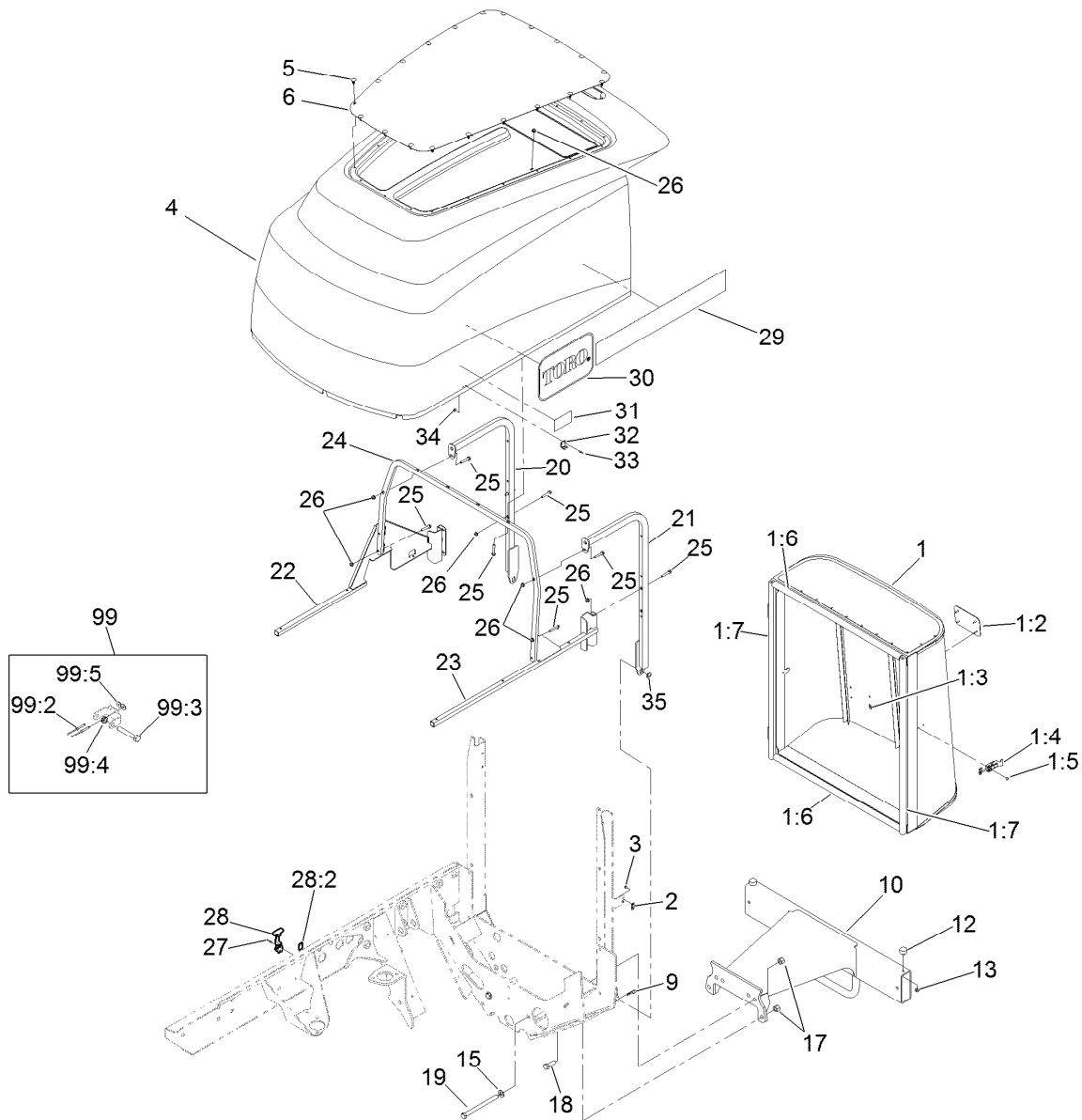
| <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i> |
|-------------|--------------------|-------------|--------------------|
| 1           | 106-6716           | 1           | Seal Kit           |



## Pedal Assembly

| Ref. | Part Number | Qty. | Description              |
|------|-------------|------|--------------------------|
| 1    | 32104-32    | 2    | Screw-HWH                |
| 2    | 74-9110     | 1    | Pad-Pedal, Reverse       |
| 3    | 120-8095    | 1    | Pedal                    |
| 4    | 32121-45    | 1    | Pin-Spring               |
| 5    | 74-9100     | 1    | Pad-Pedal, Forward       |
| 6    | 117-9507    | 1    | Pedal-Accelerator        |
| 7    | 323-29      | 1    | Screw-HH                 |
| 8    | 3256-24     | 1    | Washer-Plain             |
| 9    | 3220-3      | 1    | Nut-HJ                   |
| 10   | 2411-36     | 1    | Bearing-End, Rod         |
| 11   | 32121-6     | 1    | Pin-Roll, Slotted        |
| 12   | 322-2       | 4    | Screw-HH                 |
| 13   | 256-236     | 1    | Bearing-Mount, Flange    |
| 14   | 32128-20    | 2    | Nut-HF                   |
| 16   | 114-5608    | 2    | Spacer-Standoff          |
| 18   | 120-8088-03 | 1    | Hub-Traction Pedal Pivot |
| 19   | 115-4383    | 1    | Shaft-Spring             |
| 21   | 32121-11    | 1    | Pin-Roll                 |

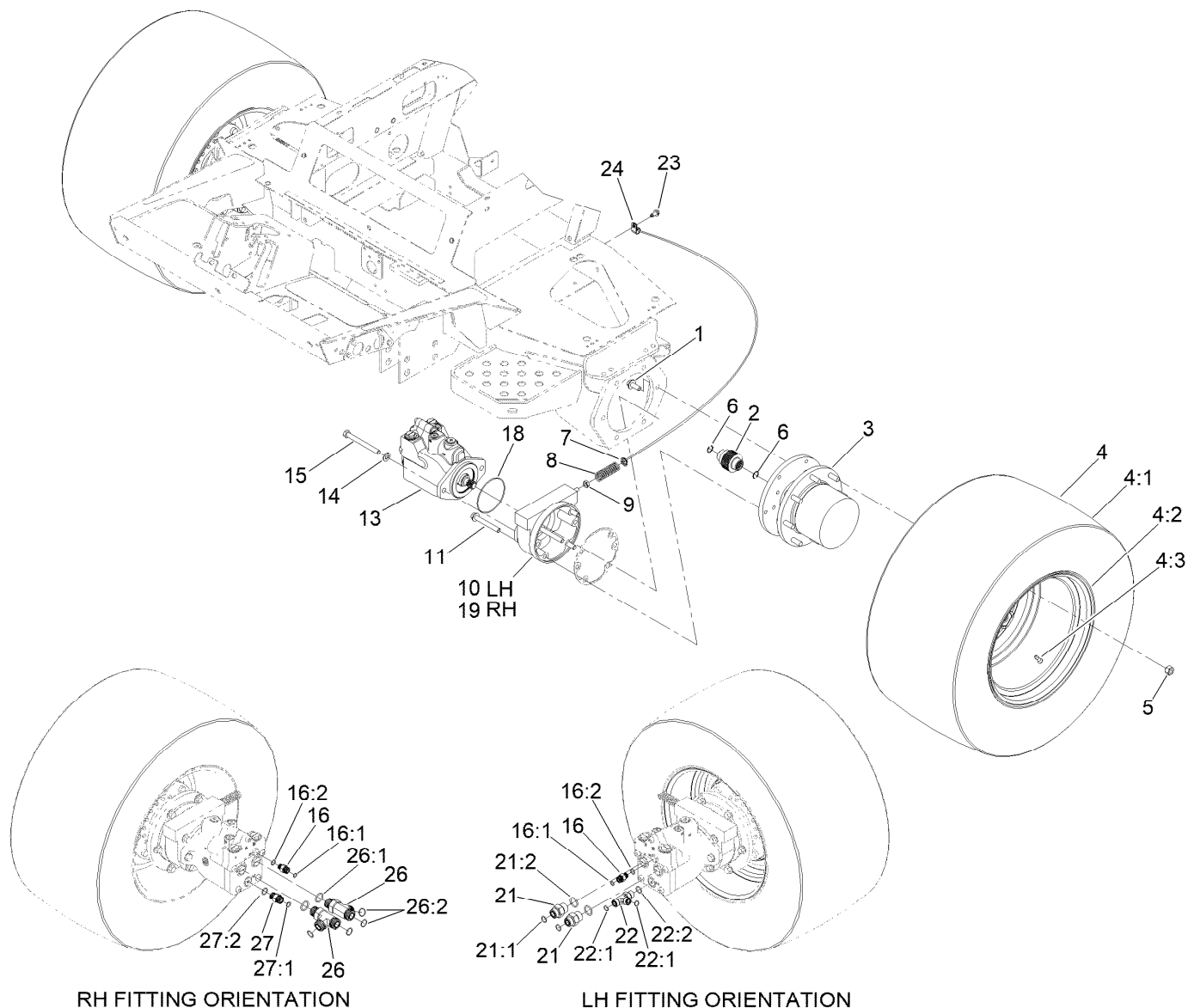
| Ref. | Part Number | Qty. | Description           |
|------|-------------|------|-----------------------|
| 22   | 92-7608-03  | 1    | Bracket-Spring        |
| 23   | 92-7610     | 1    | Retainer-Spring       |
| 24   | 84-9100     | 1    | Spring                |
| 25   | 3256-5      | 1    | Washer-Flat           |
| 32   | 117-2718    | 1    | Decal-Arrester, Spark |
| 33   | 120-8038    | 1    | Hub ASM               |
| 33:2 | 95-7497     | 1    | Bushing-Wheel         |
| 36   | 114-5609    | 1    | Sensor-Position       |
| 37   | 114-5595    | 1    | Plate-Capture         |
| 38   | 32105-21    | 2    | Screw-HH              |
| 40   | 120-8091    | 1    | Shaft-Pivot, Traction |
| 41   | 32121-69    | 1    | Pin-Roll              |
| 43   | 120-8089    | 1    | Plate-Cover, Sensor   |
| 44   | 121-3099    | 1    | Plug-Panel, Plastic   |
| 45   | 32121-78    | 1    | Pin-Roll              |
| 46   | 3290-321    | 2    | Screw-HWH             |
| 47   | 104-8301    | 1    | Nut-HF, NI            |



## Hood Assembly

| Ref. | Part Number | Qty. | Description      |
|------|-------------|------|------------------|
| 1    | 115-4362    | 1    | Screen ASM       |
| 1:2  | 93-6028     | 1    | Plate-Logo       |
| 1:3  | 94-2638     | 4    | Nut-Flat         |
| 1:4  | 114-8117    | 1    | Latch-Adjustable |
| 1:5  | 3269-3      | 2    | Rivet-Pop        |
| 1:6  | 115-4358    | 2    | Seal-Bulb        |
| 1:7  | 115-4359    | 2    | Seal-Bulb        |
| 2    | 115-4357    | 1    | Latch-Keeper     |
| 3    | 3269-3      | 2    | Rivet-Pop        |
| 4    | 121-3137    | 1    | Hood ASM         |
| 5    | 117-2382    | 20   | Plug-Plastic     |
| 6    | 114-4192-03 | 1    | Screen-Hood      |
| 9    | 3290-467    | 2    | Pin-Hair         |
| 10   | 120-8020-03 | 1    | Bumper-Rear      |
| 12   | 240-14      | 2    | Bumper-Rubber    |
| 13   | 32128-33    | 2    | Nut-HF           |
| 15   | 3256-26     | 2    | Washer-Flat      |
| 17   | 3296-23     | 4    | Nut-Lock, NI     |
| 18   | 325-6       | 2    | Screw-HH         |
| 19   | 325-33      | 2    | Screw-HH         |
| 20   | 114-8108-03 | 1    | Tube-RH          |

| Ref. | Part Number | Qty. | Description         |
|------|-------------|------|---------------------|
| 21   | 114-8109-03 | 1    | Tube-LH             |
| 22   | 121-3136-03 | 1    | Tube-RH             |
| 23   | 114-8102-03 | 1    | Tube                |
| 24   | 121-3133-03 | 1    | Tube-Frame, Hood    |
| 25   | 94-5781     | 25   | Screw-HHF           |
| 26   | 104-7201    | 26   | Nut-HF, NI          |
| 27   | 3290-55     | 4    | Rivet-Pop           |
| 28   | 59-9740     | 2    | Flex Draw Latch ASM |
| 28:2 | 249-40      | 1    | Keeper              |
| 29   | 105-9876    | 2    | Decal               |
| 30   | 66-1210     | 2    | Decal               |
| 31   | 106-6754    | 2    | Decal-Danger        |
| 32   | 249-40      | 2    | Keeper              |
| 33   | 3269-17     | 4    | Rivet-Pop           |
| 34   | 3269-10     | 4    | Washer-Back         |
| 35   | 98-1629     | 2    | Washer              |
| 99   | 119-2004    | 1    | CE Latch Kit        |
| 99:2 | 107-0333    | 2    | Rivet-Pop           |
| 99:3 | 322-10      | 1    | Screw-HH            |
| 99:4 | 3296-47     | 1    | Nut-Lock, NI        |
| 99:5 | 3269-10     | 2    | Washer-Back         |

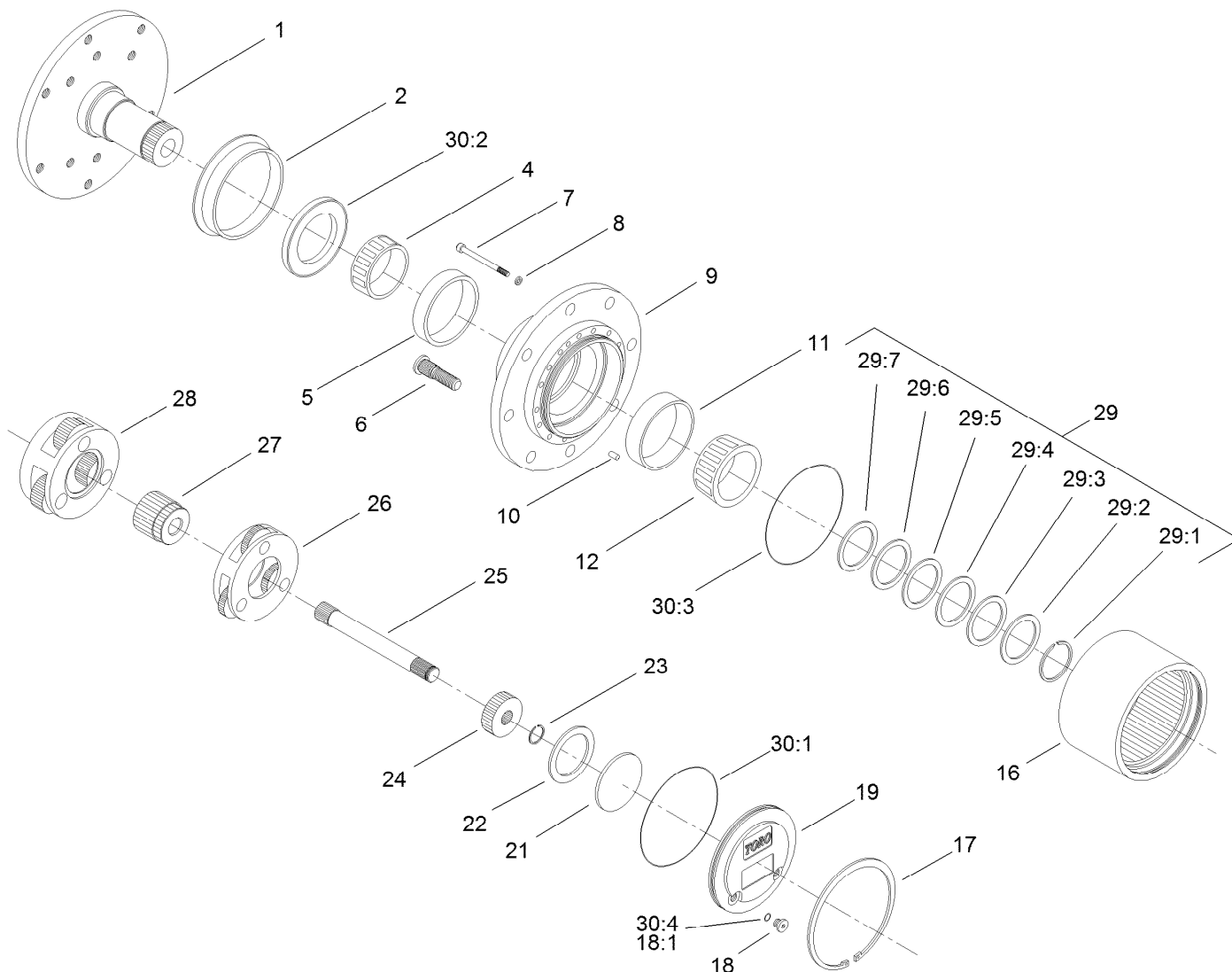


## Front Wheel Drive Assembly

| Ref. | Part Number | Qty. | Description              |
|------|-------------|------|--------------------------|
| 1    | 33106-030   | 12   | Screw-HHF                |
| 2    | 100-3046    | 2    | Shaft-Brake, Splined     |
| 3    | 105-4500-03 | 2    | Planetary ASM            |
| 4    |             | 2    | Tire And Wheel ASM ●     |
| 4:1  | 119-0023    | 1    | Tire                     |
| 4:2  | 119-0024    | 1    | Wheel                    |
| 4:3  | 232-24      | 1    | Stem-Valve               |
| 5    | 92-7483     | 16   | Nut-Lug                  |
| 6    | 93-7972     | 4    | Ring-Retaining, Internal |
| 7    | 94-3050     | 2    | Plate-Spring             |
| 8    | 94-3088     | 2    | Spring-Compression       |
| 9    | 3218-4      | 2    | Nut-Jam                  |
| 10   | 100-3070-03 | 1    | Brake ASM                |
| 11   | 33106-090   | 8    | Screw-HHF                |
| 13   | 121-3100    | 2    | HYD Piston Motor ASM     |
| 14   | 106-9888    | 4    | Washer-Flat              |
| 15   | 33116-120   | 4    | Screw-HH                 |
| 16   | 340-2       | 2    | Fitting-Straight         |

| Ref. | Part Number | Qty. | Description      |
|------|-------------|------|------------------|
| 16:1 | 237-22      | 1    | O-Ring           |
| 16:2 | 237-42      | 1    | O-Ring           |
| 18   | 237-166     | 2    | O-Ring           |
| 19   | 100-3069-03 | 1    | Brake ASM        |
| 21   | 340-8       | 2    | Fitting-Straight |
| 21:1 | 237-65      | 1    | O-Ring           |
| 21:2 | 237-81      | 1    | O-Ring           |
| 22   | 340-109     | 1    | Fitting-Tee      |
| 22:1 | 237-79      | 1    | O-Ring           |
| 22:2 | 237-30      | 2    | O-Ring           |
| 23   | 32104-32    | 2    | Screw-HWH        |
| 24   | 2412-93     | 2    | Clamp-R          |
| 26   | 340-148     | 2    | Fitting-Tee      |
| 26:1 | 237-81      | 1    | O-Ring           |
| 26:2 | 237-58      | 2    | O-Ring           |
| 27   | 340-4       | 1    | Fitting-Straight |
| 27:1 | 237-30      | 1    | O-Ring           |
| 27:2 | 237-79      | 1    | O-Ring           |

● Not serviced separately



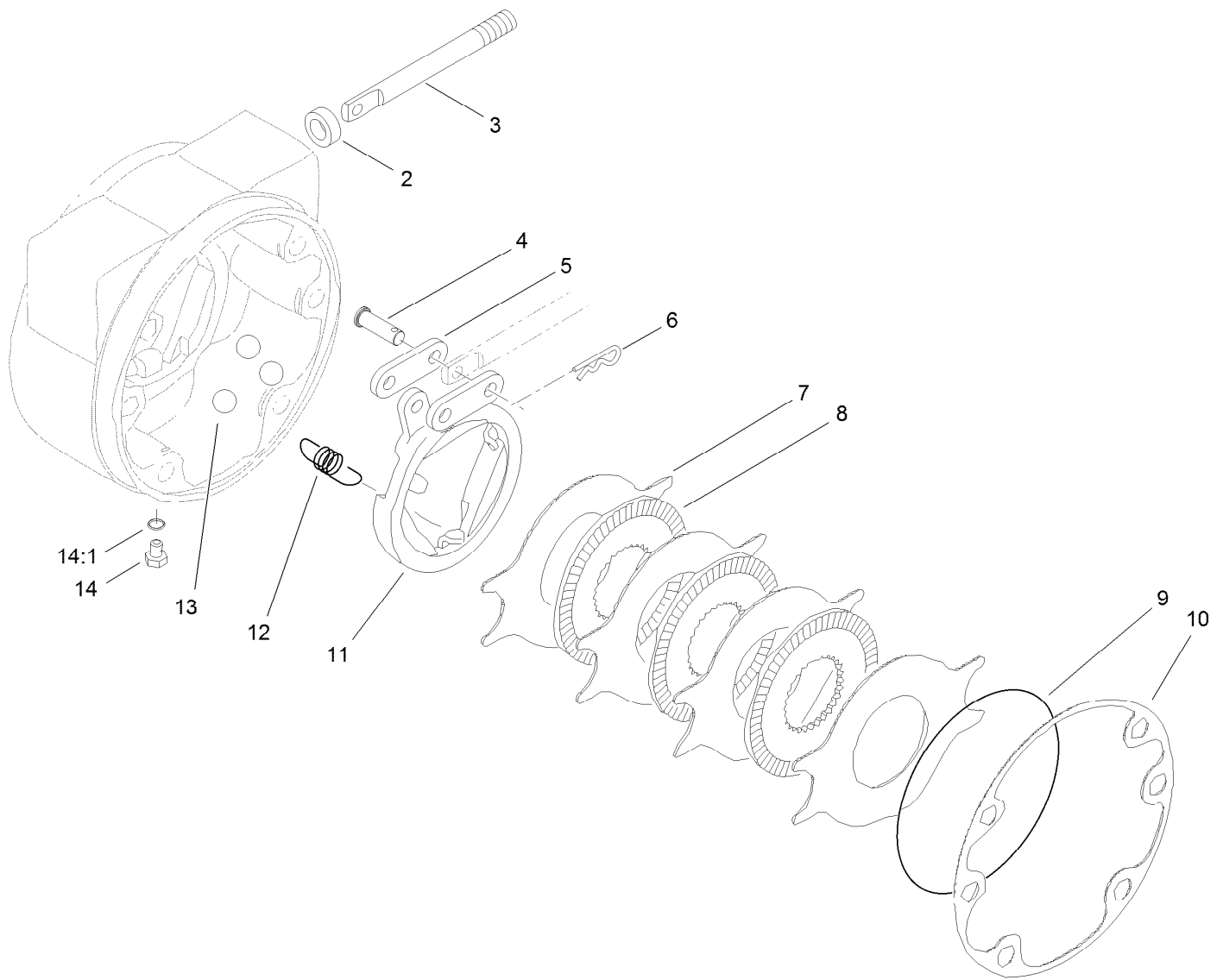
## Planetary Assembly No. 105-4500-03

| Ref. | Part Number | Qty. | Description       |
|------|-------------|------|-------------------|
| 1    |             | 1    | Spindle ■         |
| 2    | 105-8122    | 1    | Seal-Boot         |
| 4    | 105-8120    | 1    | Bearing-Cone      |
| 5    | 105-8119    | 1    | Bearing-Cup       |
| 6    | 105-8124    | 8    | Stud-Wheel        |
| 7    | 105-8125    | 16   | Bolt-Head, Socket |
| 8    | 3253-18     | 16   | Washer-Lock       |
| 9    |             | 1    | Housing ■         |
| 10   | 105-8121    | 1    | Pin-Dowel         |
| 11   | 105-8117    | 1    | Bearing-Cup       |
| 12   | 105-8118    | 1    | Bearing-Cone      |
| 16   | 105-8113    | 1    | Gear-Ring         |
| 17   | 105-8132    | 1    | Ring-Retaining    |
| 18   | 353-990     | 2    | Plug ASM          |
| 18:1 | 237-78      | 1    | O-Ring            |
| 19   | 105-8138    | 1    | Cap-End           |
| 21   | 105-8133    | 1    | Plug-Thrust       |
| 22   | 105-8123    | 1    | Washer-Thrust     |
| 23   | 105-8131    | 1    | Ring-Retaining    |

| Ref. | Part Number | Qty. | Description           |
|------|-------------|------|-----------------------|
| 24   | 105-8114    | 1    | Gear-Primary          |
| 25   | 105-8115    | 1    | Shaft-Drive           |
| 26   | 105-8129    | 1    | Carrier-Primary       |
| 27   | 105-8139    | 1    | Gear-Secondary        |
| 28   | 105-8130    | 1    | Carrier-Secondary     |
| 29   | 105-8136    | 1    | Shim Kit              |
| 29:1 |             | 1    | Ring-Snap ■           |
| 29:2 |             | 1    | Shim-Bearing, 2.9Mm ■ |
| 29:3 |             | 1    | Shim-Bearing, 2.8Mm ■ |
| 29:4 |             | 1    | Shim-Bearing, 2.7Mm ■ |
| 29:5 |             | 1    | Shim-Bearing, 2.6Mm ■ |
| 29:6 |             | 1    | Shim-Bearing, 2.5Mm ■ |
| 29:7 |             | 1    | Shim-Bearing, 2.4Mm ■ |
| 30   | 105-8137    | 1    | Seal Kit ●            |
| 30:1 |             | 1    | O Ring-Flange Cap ■   |
| 30:2 |             | 1    | Seal-Oil ■            |
| 30:3 |             | 2    | O Ring-End Cap ■      |
| 30:4 | 237-78      | 2    | O-Ring                |

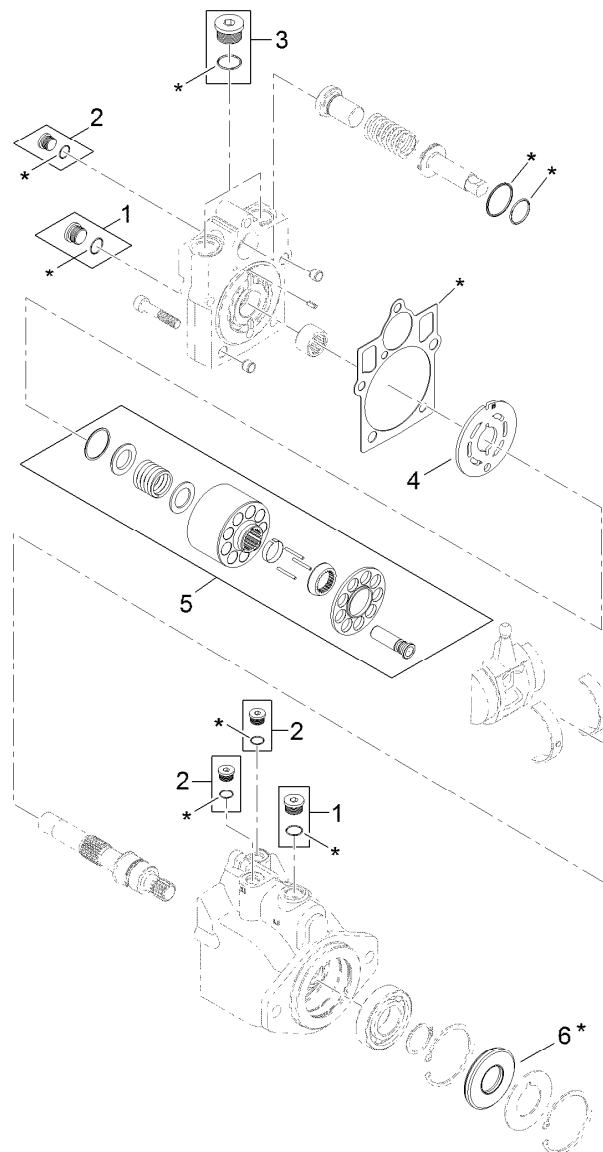
● Not illustrated

■ Not serviced separately



## LH Brake Assembly No. 100-3070

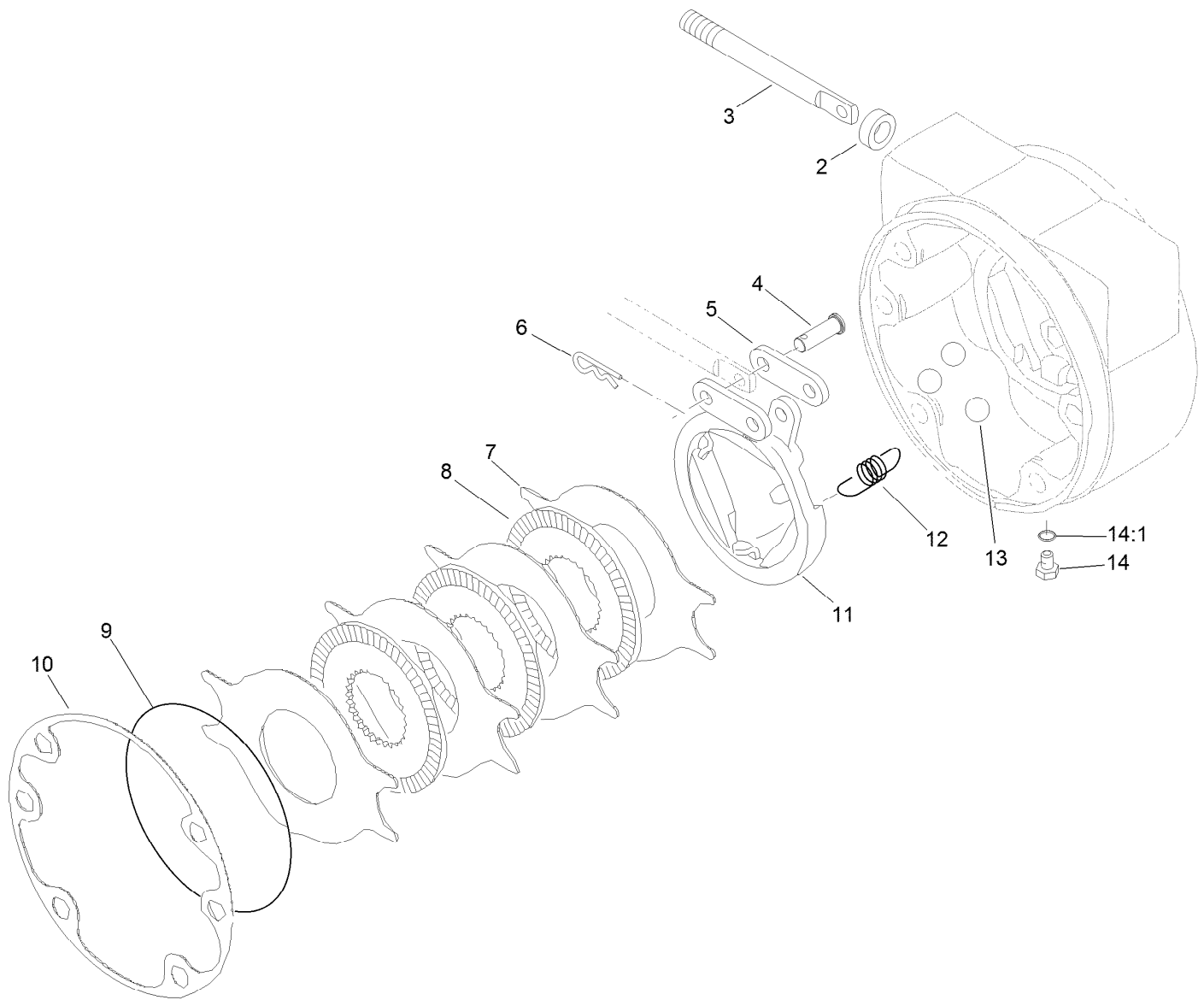
| Ref. | Part Number | Qty. | Description       |
|------|-------------|------|-------------------|
| 2    | 93-7977     | 1    | Seal              |
| 3    | 93-7978     | 1    | Rod-Pull          |
| 4    | 93-7983     | 2    | Pin-Clevis        |
| 5    | 93-7980     | 2    | Link              |
| 6    | 93-7979     | 2    | Pin-Hitch         |
| 7    | 93-7986     | 4    | Disc-Stationary   |
| 8    | 104-4278    | 3    | Disc-Rotating     |
| 9    | 93-7976     | 1    | Ring-Retaining    |
| 10   | 93-7984     | 1    | Gasket            |
| 11   | 104-4279    | 1    | Actuator-Rotating |
| 12   | 93-7987     | 3    | Spring-Extension  |
| 13   | 93-7985     | 3    | Ball              |
| 14   | 353-990     | 2    | Plug ASM          |
| 14:1 | 237-78      | 1    | O-Ring            |



7 = all items with \* are included in overhaul seal kit

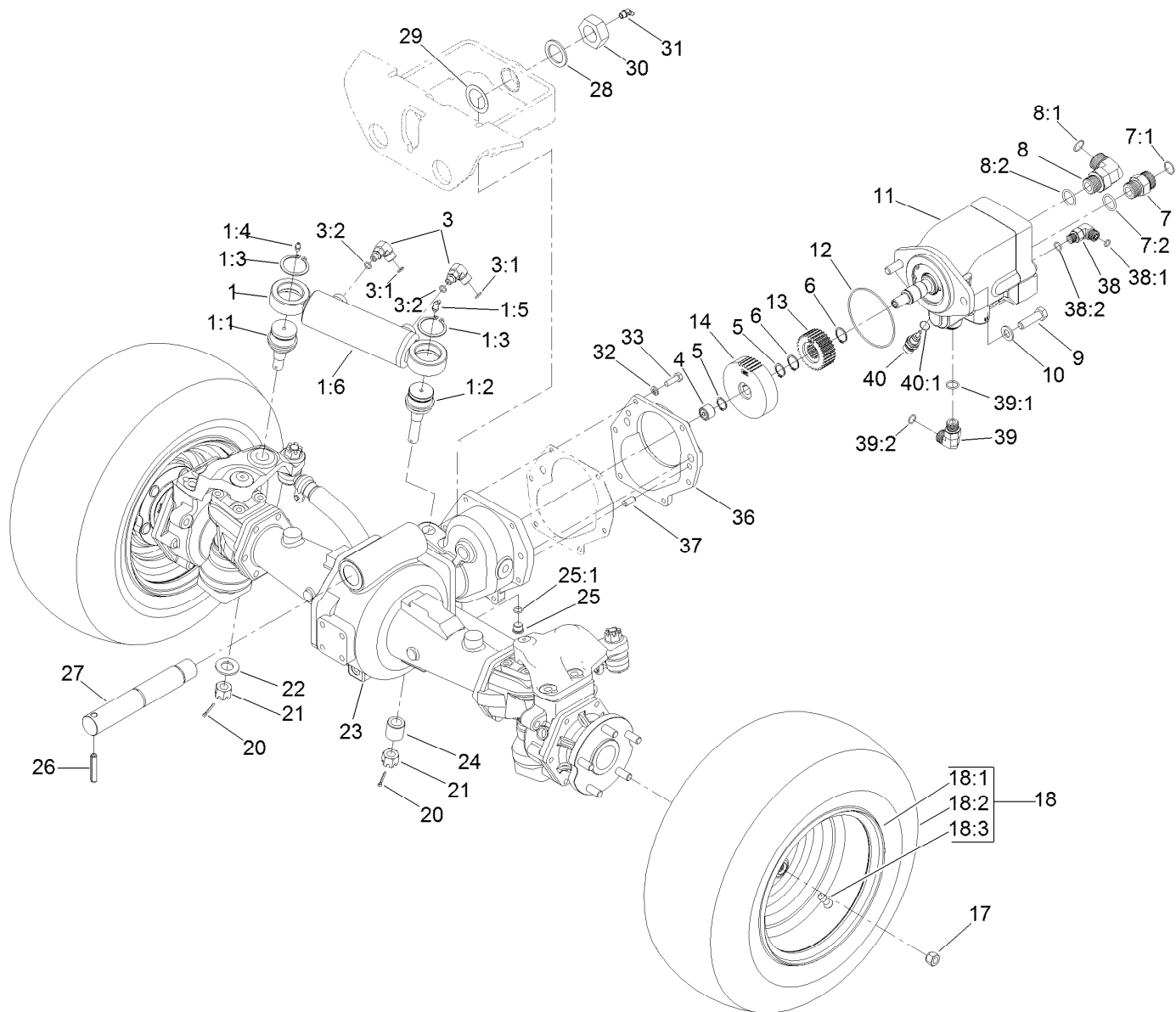
## Hydraulic Piston Motor Assembly

| Ref. | Part Number | Qty. | Description        |
|------|-------------|------|--------------------|
| 1    | 67-9090     | 2    | Plug               |
| 2    | 69-3080     | 3    | Plug               |
| 3    | 107-4352    | 1    | Plug               |
| 4    | 121-1734    | 1    | Plate-Valve        |
| 5    | 121-1735    | 1    | Cylinder Block Kit |
| 6    | 69-3190     | 1    | Seal-Lip           |
| 7    | 121-1736    | 1    | Overhaul Seal Kit  |



## RH Brake Assembly No. 100-3069

| Ref. | Part Number | Qty. | Description       |
|------|-------------|------|-------------------|
| 2    | 93-7977     | 1    | Seal              |
| 3    | 93-7978     | 1    | Rod-Pull          |
| 4    | 93-7983     | 2    | Pin-Clevis        |
| 5    | 93-7980     | 2    | Link              |
| 6    | 93-7979     | 2    | Pin-Hitch         |
| 7    | 93-7986     | 4    | Disc-Stationary   |
| 8    | 104-4278    | 3    | Disc-Rotating     |
| 9    | 93-7976     | 1    | Ring-Retaining    |
| 10   | 93-7984     | 1    | Gasket            |
| 11   | 104-4280    | 1    | Actuator-Rotating |
| 12   | 93-7987     | 3    | Spring-Extension  |
| 13   | 93-7985     | 3    | Ball              |
| 14   | 353-990     | 2    | Plug ASM          |
| 14:1 | 237-78      | 1    | O-Ring            |

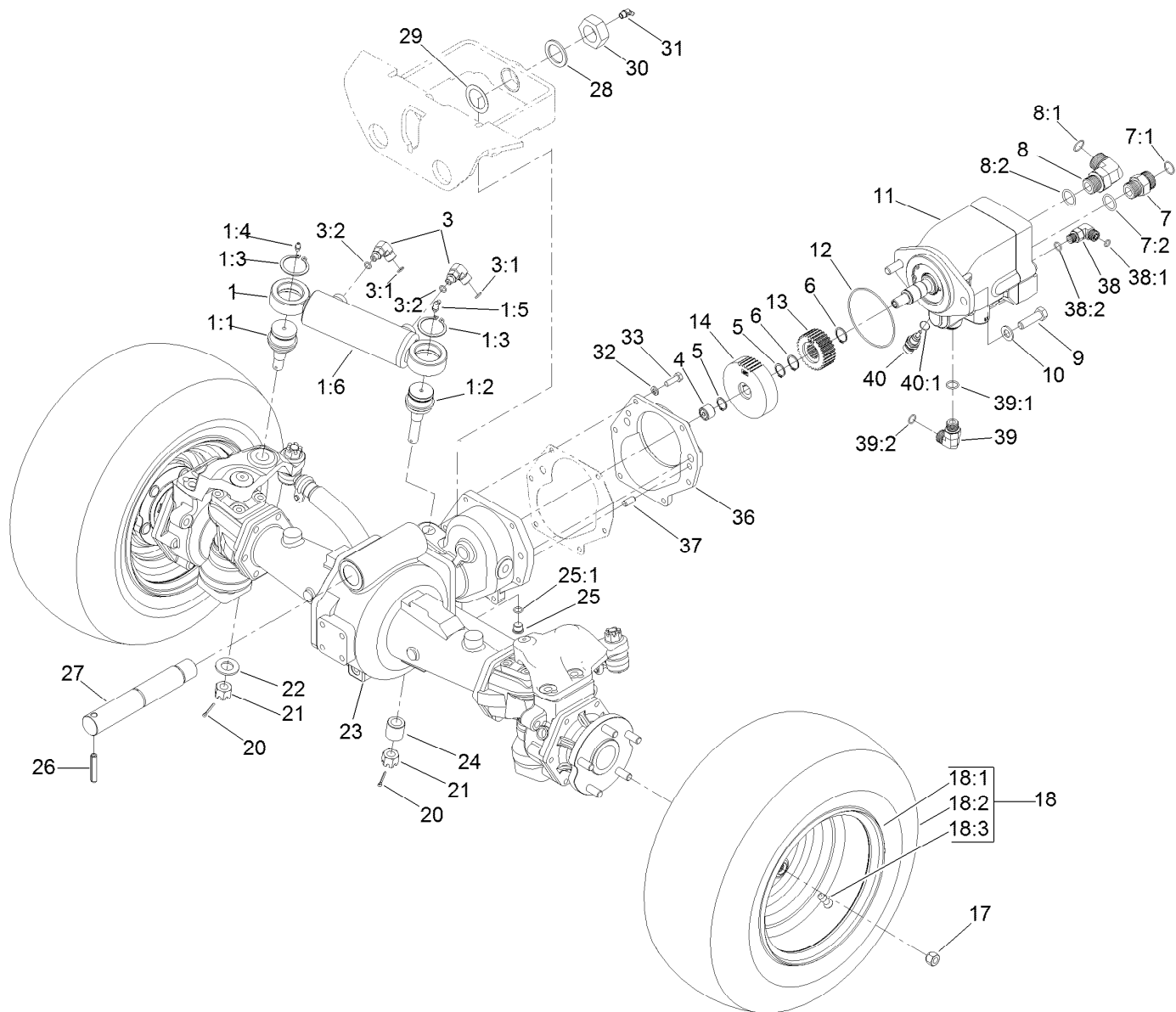


## Rear Axle Assembly

| Ref. | Part Number | Qty. | Description              |
|------|-------------|------|--------------------------|
| 1    | 105-9861    | 1    | Steering Cylinder ASM    |
| 1:1  | 106-6774    | 1    | Joint-Ball               |
| 1:2  | 100-3795    | 1    | Joint-Ball               |
| 1:3  | 32151-104   | 2    | Ring-Retaining, External |
| 1:4  | 302-5       | 1    | Fitting-Grease           |
| 1:5  | 302-60      | 1    | Fitting-Grease           |
| 1:6  | 107-1976    | 1    | HYD Cylinder ASM         |
| 3    | 340-97      | 2    | Fitting-Elbow, 90 DEG    |
| 3:1  | 237-22      | 1    | O-Ring                   |
| 3:2  | 237-78      | 1    | O-Ring                   |
| 4    | 74-5700     | 1    | Bearing-Needle, Roller   |
| 5    | 32120-15    | 2    | Ring-Snap, EXT           |
| 6    | 32120-76    | 2    | Ring-Snap, EXT           |
| 7    | 340-9       | 1    | Fitting-STR              |
| 7:1  | 237-58      | 1    | O-Ring                   |
| 7:2  | 237-81      | 1    | O-Ring                   |
| 8    | 340-142     | 1    | Fitting-Elbow, 90 DEG    |
| 8:1  | 237-58      | 1    | O-Ring                   |

| Ref. | Part Number | Qty. | Description        |
|------|-------------|------|--------------------|
| 8:2  | 237-81      | 1    | O-Ring             |
| 9    | 325-7       | 2    | Screw-HH           |
| 10   | 106-9888    | 2    | Washer-Flat        |
| 11   | 121-3101    | 1    | Motor-Piston       |
| 12   | 237-166     | 1    | O-Ring             |
| 13   | 104-0755    | 1    | Pinion-27 Tooth    |
| 14   | 100-3053    | 1    | Gear-45 Tooth      |
| 17   | 93-5268     | 10   | Nut-Lug            |
| 18   |             | 2    | Rim And Tire ASM ● |
| 18:1 | 115-1573    | 1    | Rim                |
| 18:2 | 115-1572    | 1    | Tire               |
| 18:3 | 232-27      | 1    | Stem-Valve         |
| 20   | 3272-11     | 2    | Pin-Cotter         |
| 21   | 32136-14    | 2    | Nut-Hst            |
| 22   | 92-5836     | 1    | Washer             |
| 23   | 110-4750    | 1    | Drive Axle ASM     |
| 24   | 100-3796    | 1    | Spacer-Joint, Ball |
| 25   | 353-989     | 2    | Plug-Hex, Hollow   |

● Not serviced separately

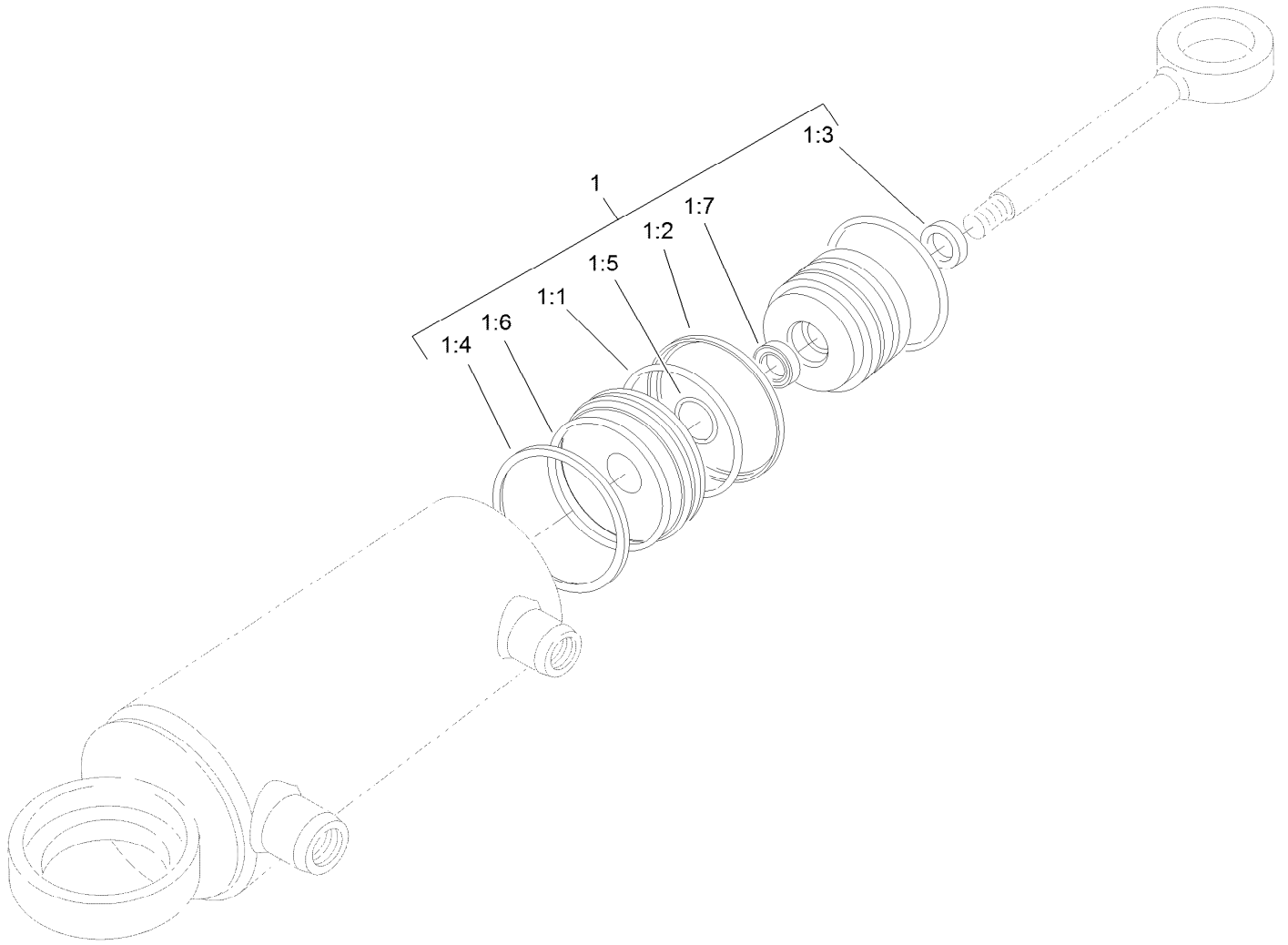


## Rear Axle Assembly (continued)

| Ref. | Part Number | Qty. | Description       |
|------|-------------|------|-------------------|
| 25:1 | 237-42      | 1    | O-Ring            |
| 26   | 32121-110   | 1    | Pin-Roll, Slotted |
| 27   | 115-9142    | 1    | Pin-Rear Axle     |
| 28   | 92-1765     | 1    | Washer-Thrust     |
| 29   | 98-3867     | 2    | Washer-Thrust     |
| 30   | 3296-68     | 1    | Nut-Lock, NI      |
| 31   | 302-33      | 1    | Fitting-Grease    |
| 32   | 3253-4      | 6    | Washer-Lock       |
| 33   | 33114-025   | 6    | Screw-HH          |
| 36   | 95-7541     | 1    | Plate-Cover       |

| Ref. | Part Number | Qty. | Description           |
|------|-------------|------|-----------------------|
| 37   | 104-2353    | 2    | Pin-Dowel             |
| 38   | 340-77      | 1    | Fitting-Elbow, 90 DEG |
| 38:1 | 237-22      | 1    | O-Ring                |
| 38:2 | 237-42      | 1    | O-Ring                |
| 39   | 340-98      | 1    | Fitting-Elbow, 90 DEG |
| 39:1 | 237-79      | 1    | O-Ring                |
| 39:2 | 237-30      | 1    | O-Ring                |
| 40   | 110-8829    | 1    | Sender-Temperature    |
| 40:1 | 237-42      | 1    | O-Ring                |

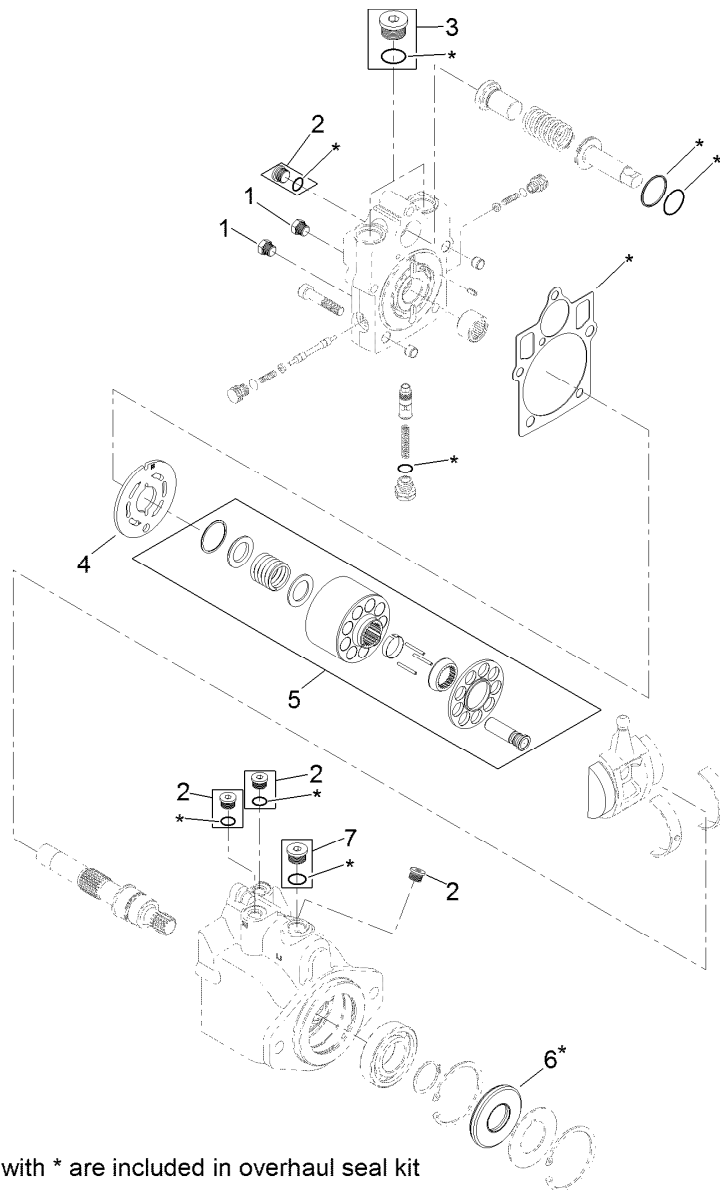
● Not serviced separately



## Cylinder Assembly No. 107-1976

| Ref. | Part Number | Qty. | Description |
|------|-------------|------|-------------|
| 1    | 107-0245    | 1    | Seal Kit    |
| 1:1  |             | 1    | O-Ring ●    |
| 1:2  |             | 1    | Back-Up ●   |
| 1:3  |             | 1    | Wiper ●     |
| 1:4  |             | 1    | Seal ●      |
| 1:5  |             | 1    | O-Ring ●    |
| 1:6  |             | 1    | O-Ring ●    |
| 1:7  |             | 1    | Seal ●      |

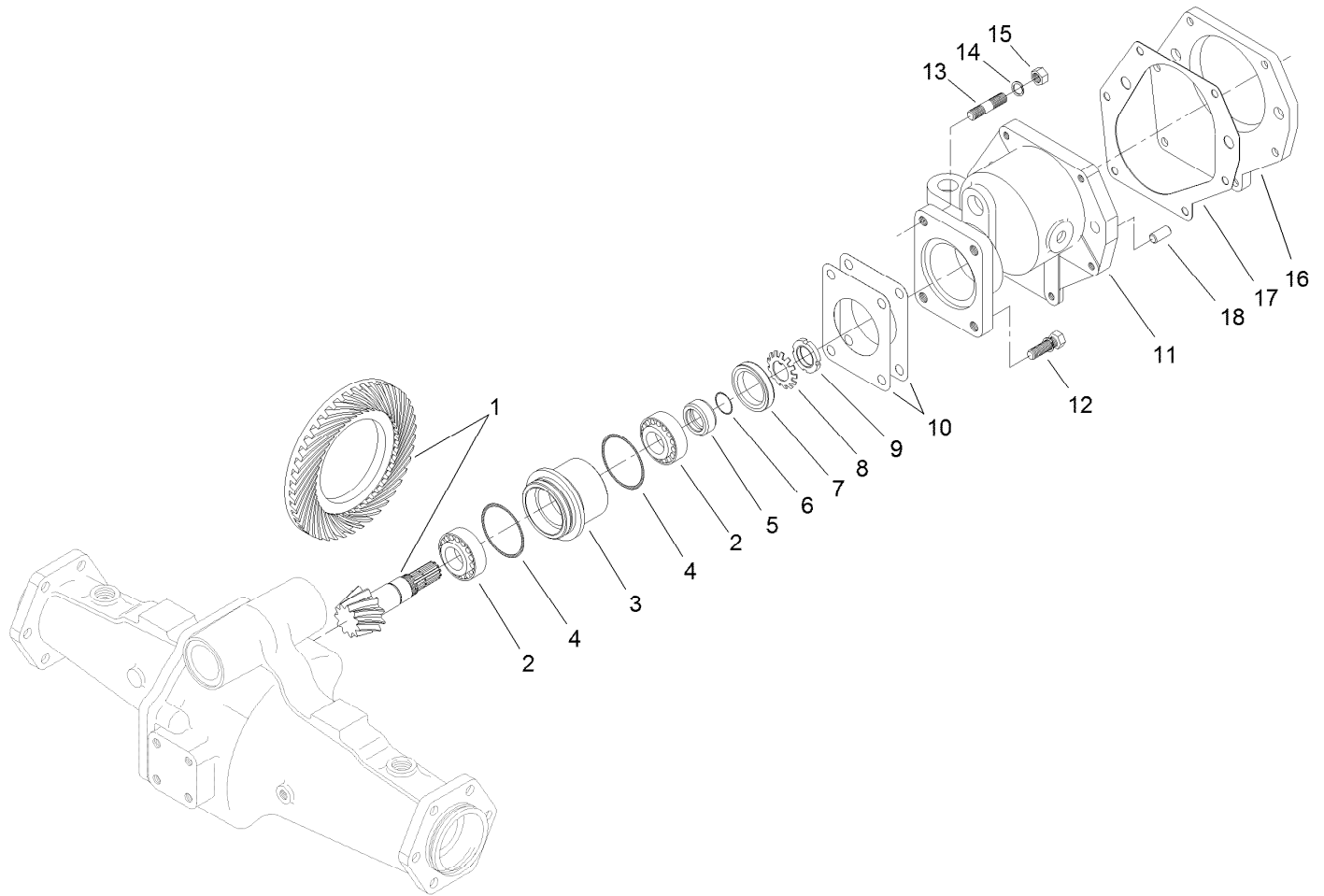
● Not serviced separately



8 = all items with \* are included in overhaul seal kit

## Piston Motor Assembly No. 121-3101

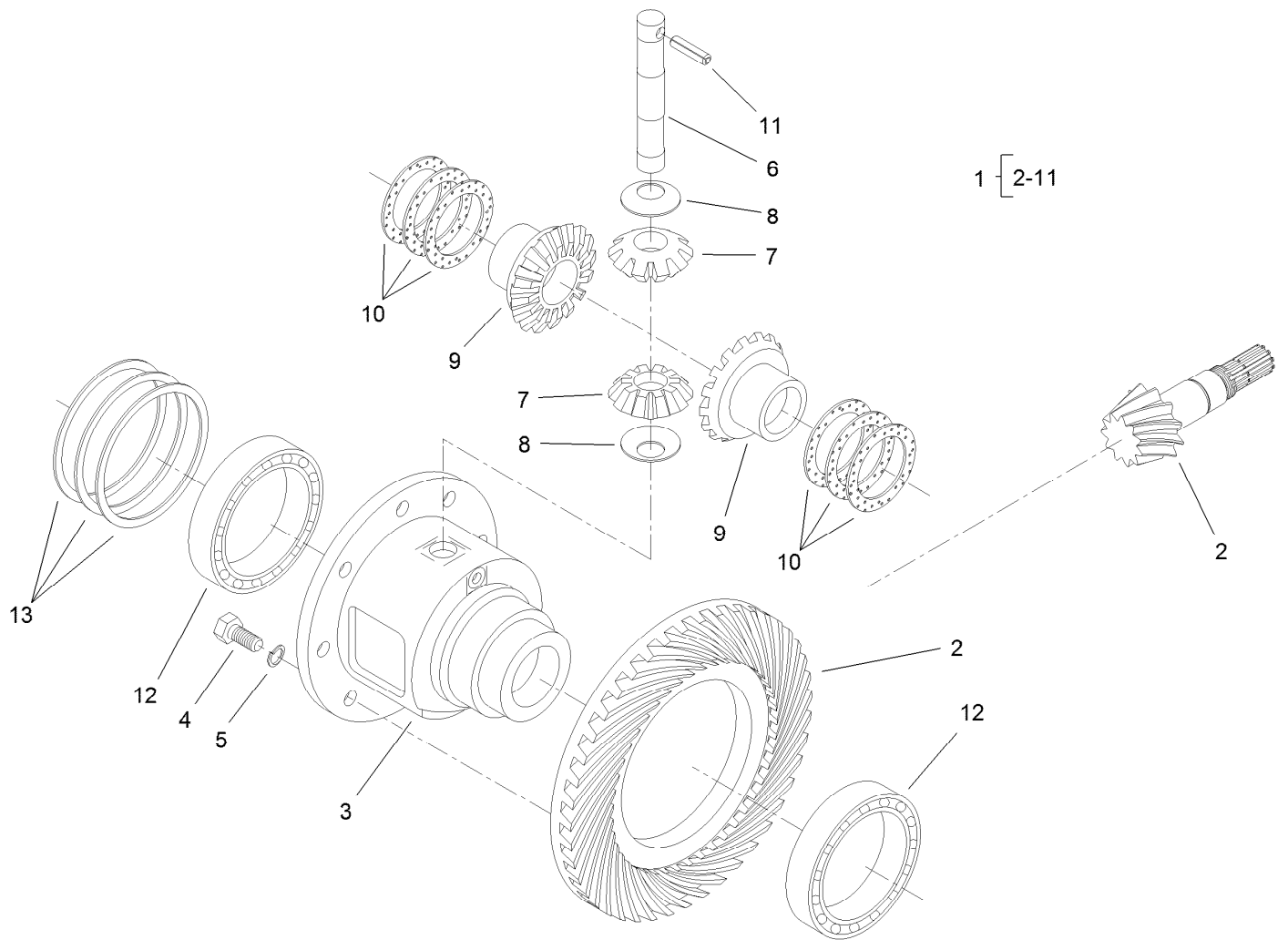
| Ref. | Part Number | Qty. | Description        |
|------|-------------|------|--------------------|
| 1    | 92-1352     | 2    | Plug               |
| 2    | 69-3080     | 5    | Plug               |
| 3    | 69-3130     | 2    | Plug               |
| 4    | 125-4638    | 1    | Valve Plate        |
| 5    | 125-4639    | 1    | Cylinder Block Kit |
| 6    | 69-3190     | 1    | Seal-Lip           |
| 7    | 67-9090     | 1    | Plug               |
| 8    | 121-1736    | 1    | Overhaul Seal Kit  |



## Bevel Pinion Shaft Assembly Rear Axle Assembly No. 110-4750

| <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i>    |
|-------------|--------------------|-------------|-----------------------|
| 1           | 106-1093           | 1           | Ring And Pinion Set   |
| 2           | 99-7570            | 2           | Bearing-Roller, Taper |
| 3           | 95-7534            | 1           | Case-Bearing          |
| 4           | 106-1065           | 2           | O-Ring                |
| 5           | 99-7572            | 1           | Collar-Seal, Oil      |
| 6           | 106-1066           | 1           | O-Ring                |
| 7           | 99-7574            | 1           | Seal-Oil              |
| 8           | 99-7559            | 1           | Washer-Lock           |
| 9           | 99-7560            | 1           | Nut-Lock              |
| 10          | 99-7550            | 2           | Shim 0.1              |

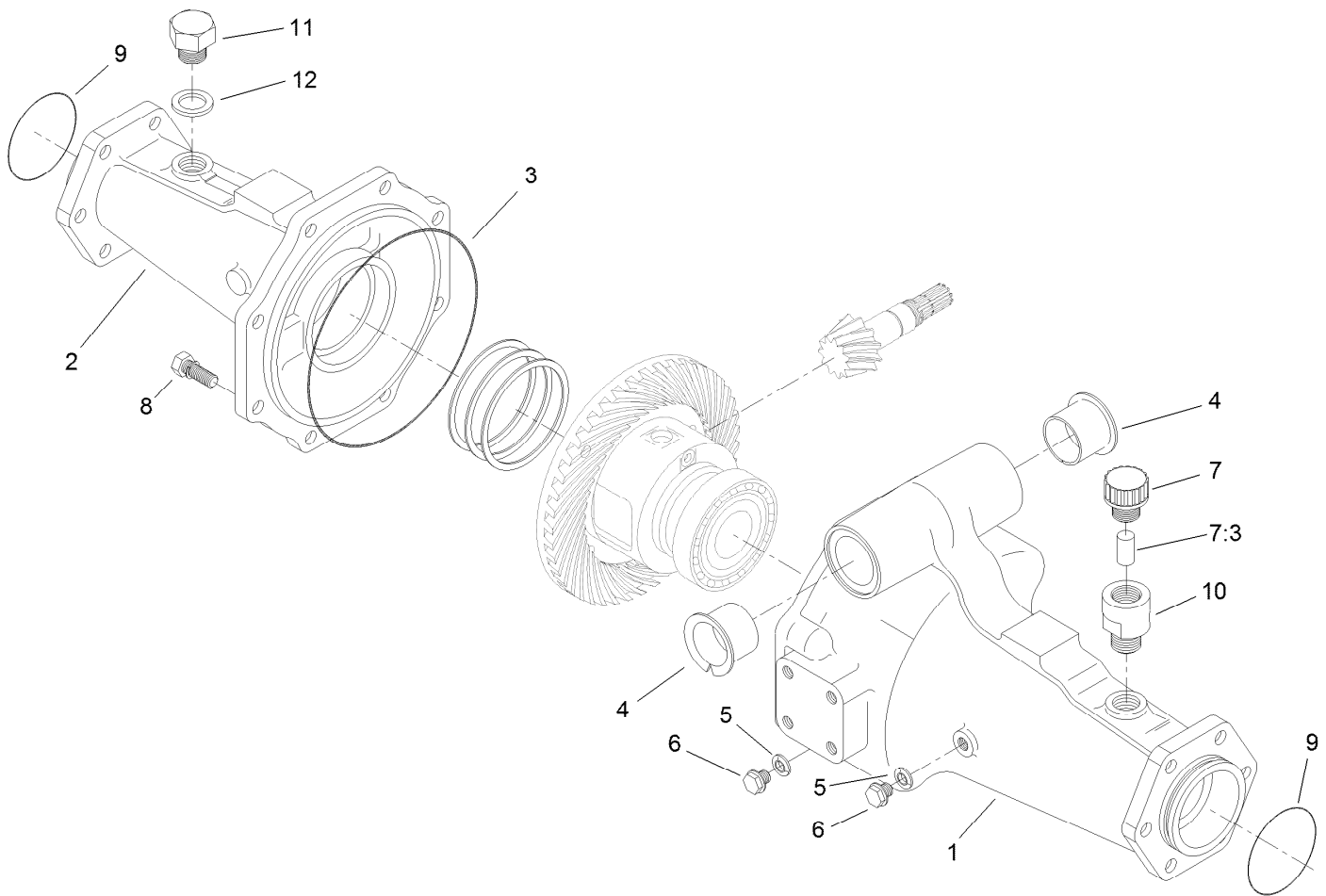
| <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i> |
|-------------|--------------------|-------------|--------------------|
| 10          | 99-7551            | 2           | Shim 0.2           |
| 11          | 95-7533            | 1           | Case-Gear          |
| 12          | 99-7575            | 2           | Bolt               |
| 13          | 98-7735            | 2           | Stud               |
| 14          | 99-7527            | 2           | Washer-Spring      |
| 15          | 99-7526            | 2           | Nut                |
| 16          | 95-7541            | 1           | Plate-Cover        |
| 17          | 106-1140           | 1           | Gasket             |
| 18          | 104-2353           | 2           | Pin-Dowel          |



## Differential Assembly Rear Axle Assembly No. 110-4750

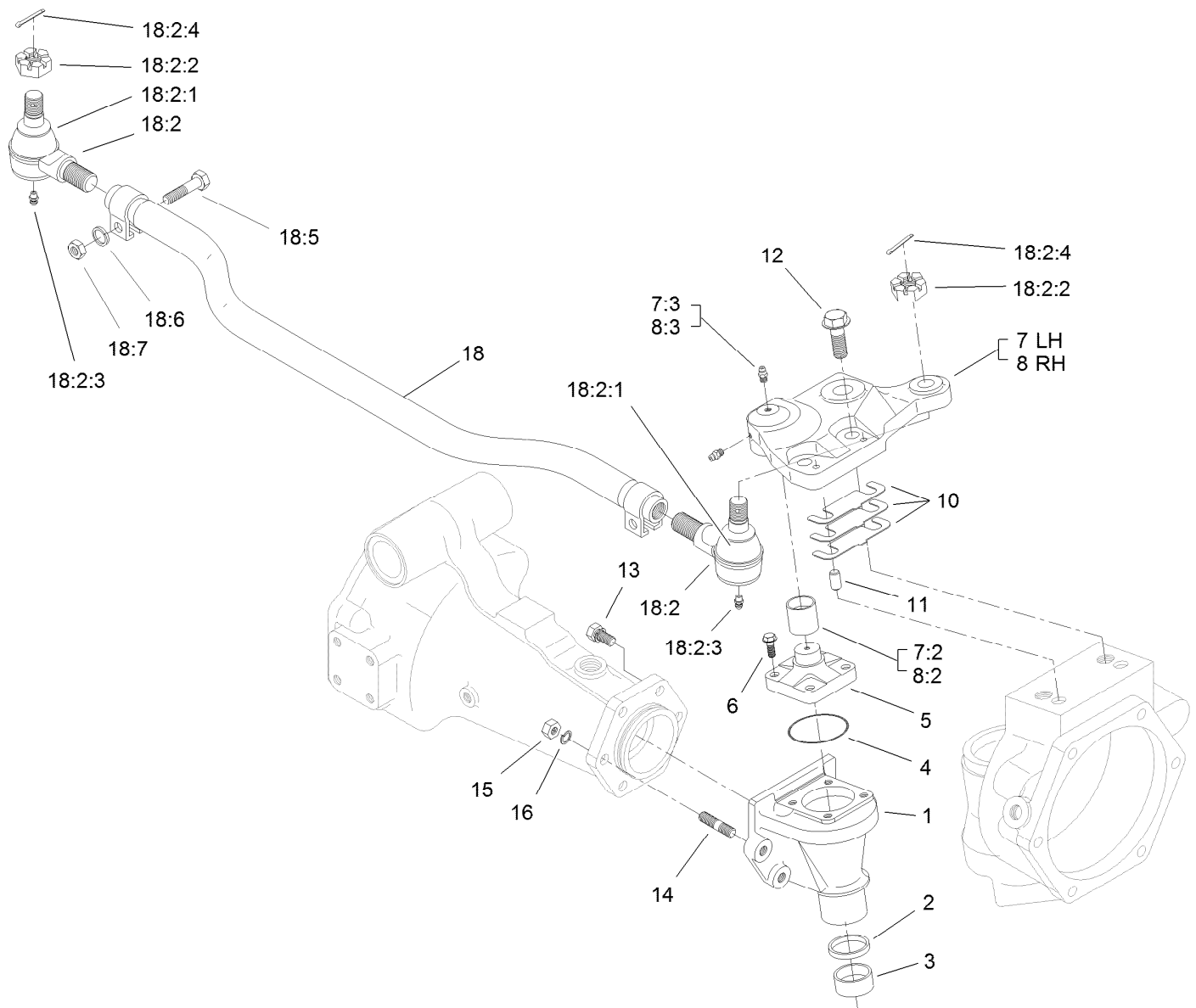
| Ref. | Part Number | Qty. | Description         |
|------|-------------|------|---------------------|
| 1    | 95-7503     | 1    | Differential ASM    |
| 2    | 106-1093    | 1    | Ring And Pinion Set |
| 3    | 95-7502     | 1    | Case-Differential   |
| 4    | 99-7576     | 8    | Bolt                |
| 5    | 3253-4      | 8    | Washer-Lock         |
| 6    | 99-7578     | 1    | Shaft-Differential  |
| 7    | 99-7579     | 2    | Pinion-Differential |
| 8    | 99-7580     | 2    | Washer-Differential |
| 9    | 99-7581     | 2    | Gear-Differential   |

| Ref. | Part Number | Qty. | Description         |
|------|-------------|------|---------------------|
| 10   | 99-7582     | 2    | Washer-Differential |
| 10   | 99-7583     | 2    | Washer-Differential |
| 10   | 99-7584     | 2    | Washer-Differential |
| 11   | 99-7588     | 1    | Pin-Spring          |
| 12   | 99-7562     | 2    | Bearing-Ball        |
| 13   | 99-7585     | 2    | Shim 0.1            |
| 13   | 99-7586     | 2    | Shim 0.2            |
| 13   | 99-7587     | 2    | Shim 0.4            |



## Axle Support Assembly Rear Axle Assembly No. 110-4750

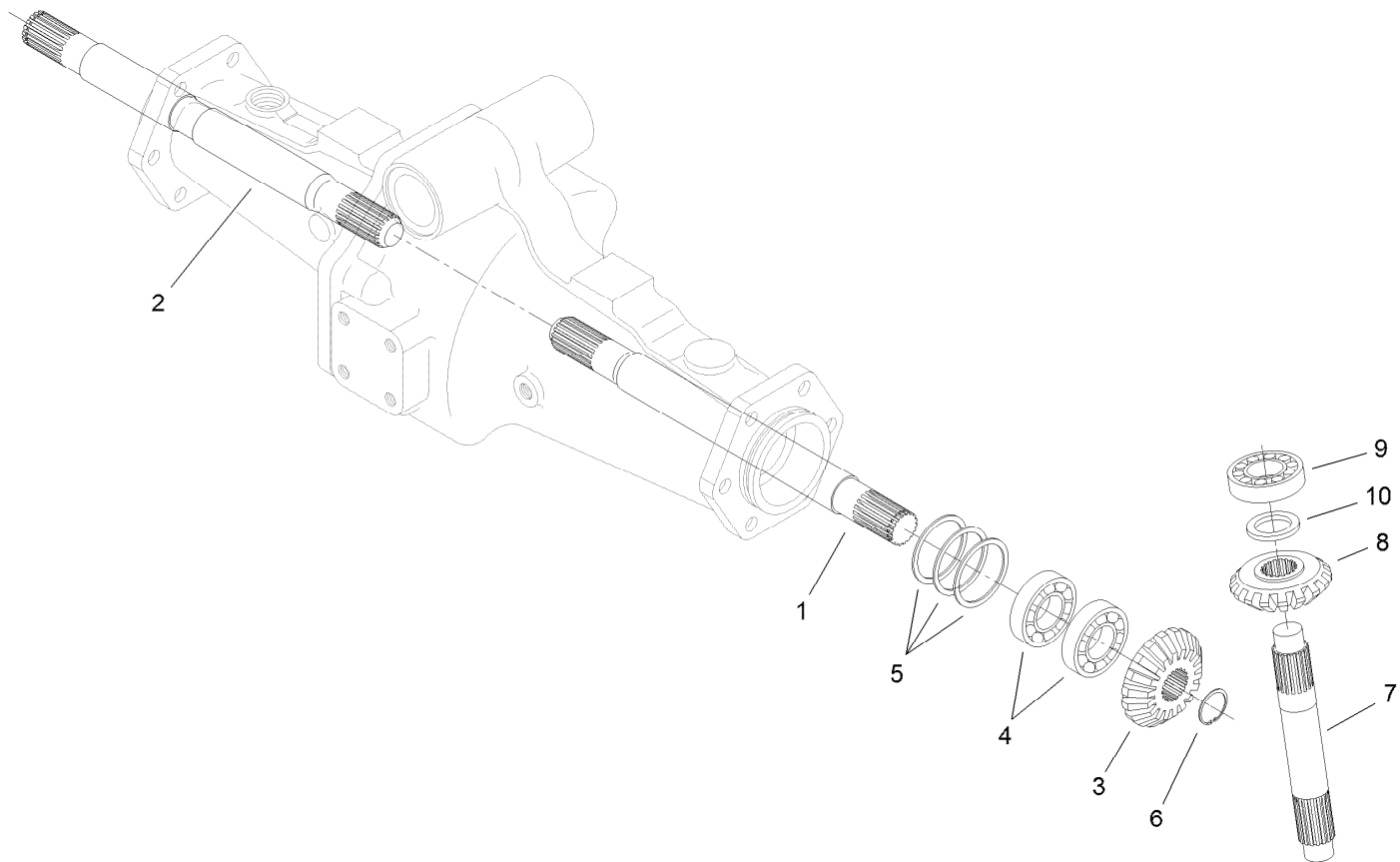
| Ref. | Part Number | Qty. | Description         |
|------|-------------|------|---------------------|
| 1    | 95-7508     | 1    | Support-Axle        |
| 2    | 95-7506     | 1    | Support-Axle        |
| 3    | 106-1067    | 1    | O-Ring              |
| 4    | 95-7537     | 2    | Bushing-Flanged     |
| 5    | 99-7590     | 2    | Washer-Seal         |
| 6    | 99-7589     | 2    | Plug                |
| 7    | 110-4812    | 1    | Axle Vent ASM       |
| 7:3  | 110-4815    | 1    | Insert-Filter, Foam |
| 8    | 99-7592     | 8    | Bolt                |
| 9    | 106-1068    | 2    | O-Ring              |
| 10   | 104-2377    | 1    | Extension-Vent      |
| 11   | 104-8643    | 1    | Plug                |
| 12   | 104-8644    | 1    | O-Ring              |



## Bevel Gear Case Assembly Rear Axle Assembly No. 110-4750

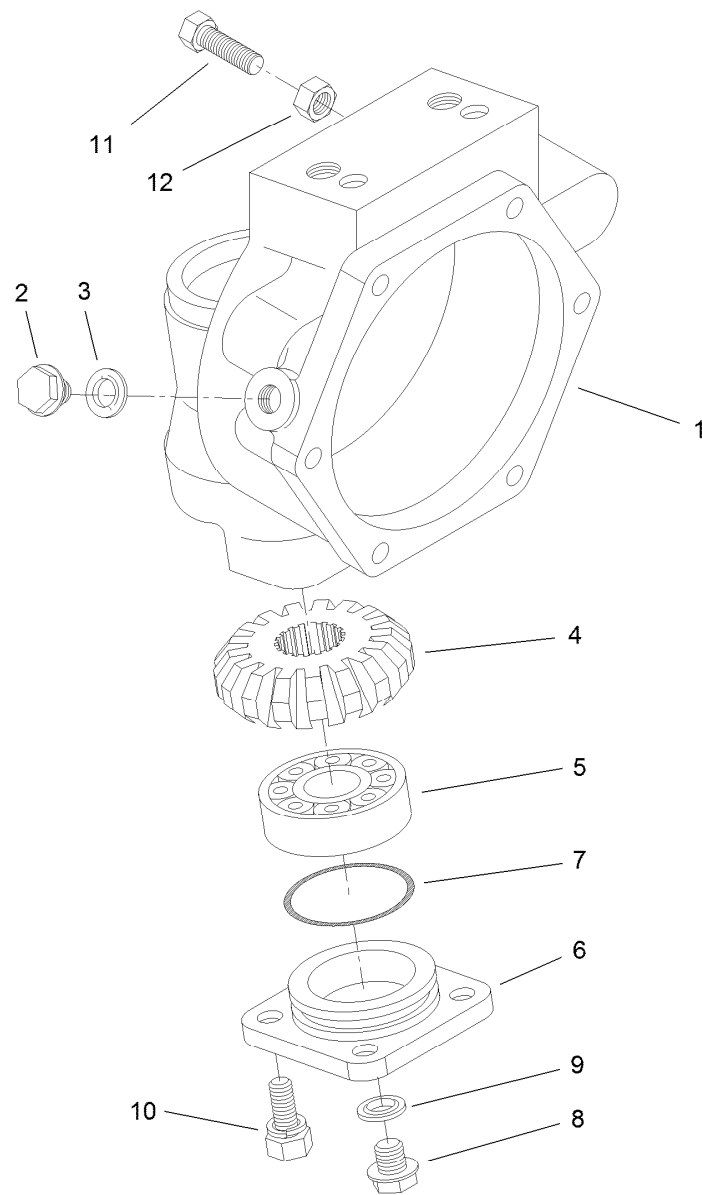
| Ref. | Part Number | Qty. | Description         |
|------|-------------|------|---------------------|
| 1    | 110-4752    | 2    | Case-Gear, Bevel    |
| 2    | 110-4754    | 2    | Seal-Oil            |
| 3    | 104-2378    | 2    | Bushing             |
| 4    | 106-1069    | 2    | O-Ring              |
| 5    | 104-2373    | 2    | Knuckle             |
| 6    | 104-2374    | 8    | Bolt                |
| 7    | 100-3768    | 1    | LH Steering Arm ASM |
| 7:2  | 104-8634    | 1    | Bushing             |
| 7:3  | 106-1104    | 2    | Fitting-Grease      |
| 8    | 100-3766    | 1    | RH Steering Arm ASM |
| 8:2  | 104-8634    | 1    | Bushing             |
| 8:3  | 106-1104    | 2    | Fitting-Grease      |
| 10   | 95-7547     | 2    | Shim 0.1            |
| 10   | 95-7548     | 2    | Shim 0.2            |
| 10   | 95-7549     | 2    | Shim 0.3            |
| 11   | 99-7597     | 4    | Pin-Dowel           |

| Ref.   | Part Number | Qty. | Description                 |
|--------|-------------|------|-----------------------------|
| 12     | 104-2375    | 4    | Bolt                        |
| 13     | 99-7599     | 8    | Bolt                        |
| 14     | 99-7525     | 4    | Stud                        |
| 15     | 99-7526     | 4    | Nut                         |
| 16     | 99-7527     | 4    | Washer-Spring               |
| 18     | 106-1141    | 1    | Steering Tie Rod ASM        |
| 18:2   | 106-1113    | 2    | Tie Rod End ASM - RH Thread |
| 18:2:1 | 100-3853    | 1    | Cover-Dust                  |
| 18:2:2 | 100-3854    | 1    | Nut-Castle                  |
| 18:2:3 | 110-4755    | 1    | Fitting-Grease              |
| 18:2:4 | 3272-11     | 1    | Pin-Cotter                  |
| 18:5   | 100-3855    | 2    | Bolt                        |
| 18:6   | 99-7527     | 2    | Washer-Spring               |
| 18:7   | 99-7526     | 2    | Nut                         |



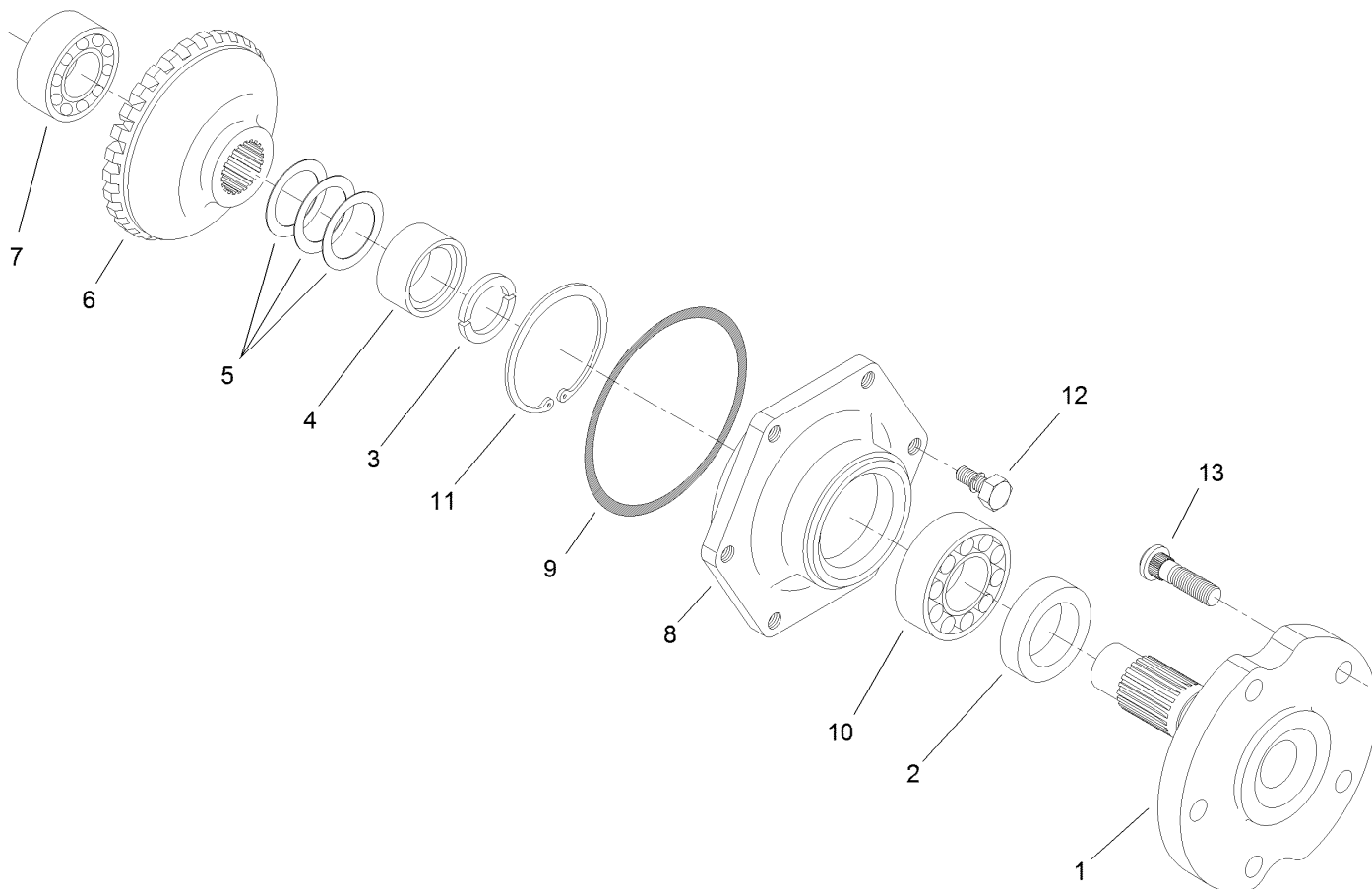
## Bevel Gear Shaft Assembly Rear Axle Assembly No. 110-4750

| <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i>       |
|-------------|--------------------|-------------|--------------------------|
| 1           | 95-7509            | 1           | Shaft-Gear, Differential |
| 2           | 95-7512            | 1           | Shaft-Gear, Differential |
| 3           | 95-7517            | 2           | Gear-Bevel, 15 Tooth     |
| 4           | 99-7530            | 4           | Bearing-Ball             |
| 5           | 99-7552            | 2           | Shim 0.1                 |
| 5           | 99-7553            | 2           | Shim 0.2                 |
| 5           | 99-7554            | 2           | Shim 0.5                 |
| 6           | 99-7531            | 2           | Clip                     |
| 7           | 110-4753           | 2           | Shaft-Gear, Bevel        |
| 8           | 95-7519            | 2           | Gear-Bevel, 17 Tooth     |
| 9           | 99-7532            | 2           | Bearing-Roller, Taper    |
| 10          | 99-7558            | 2           | Collar                   |



## Axle Case Assembly Rear Axle Assembly No. 110-4750

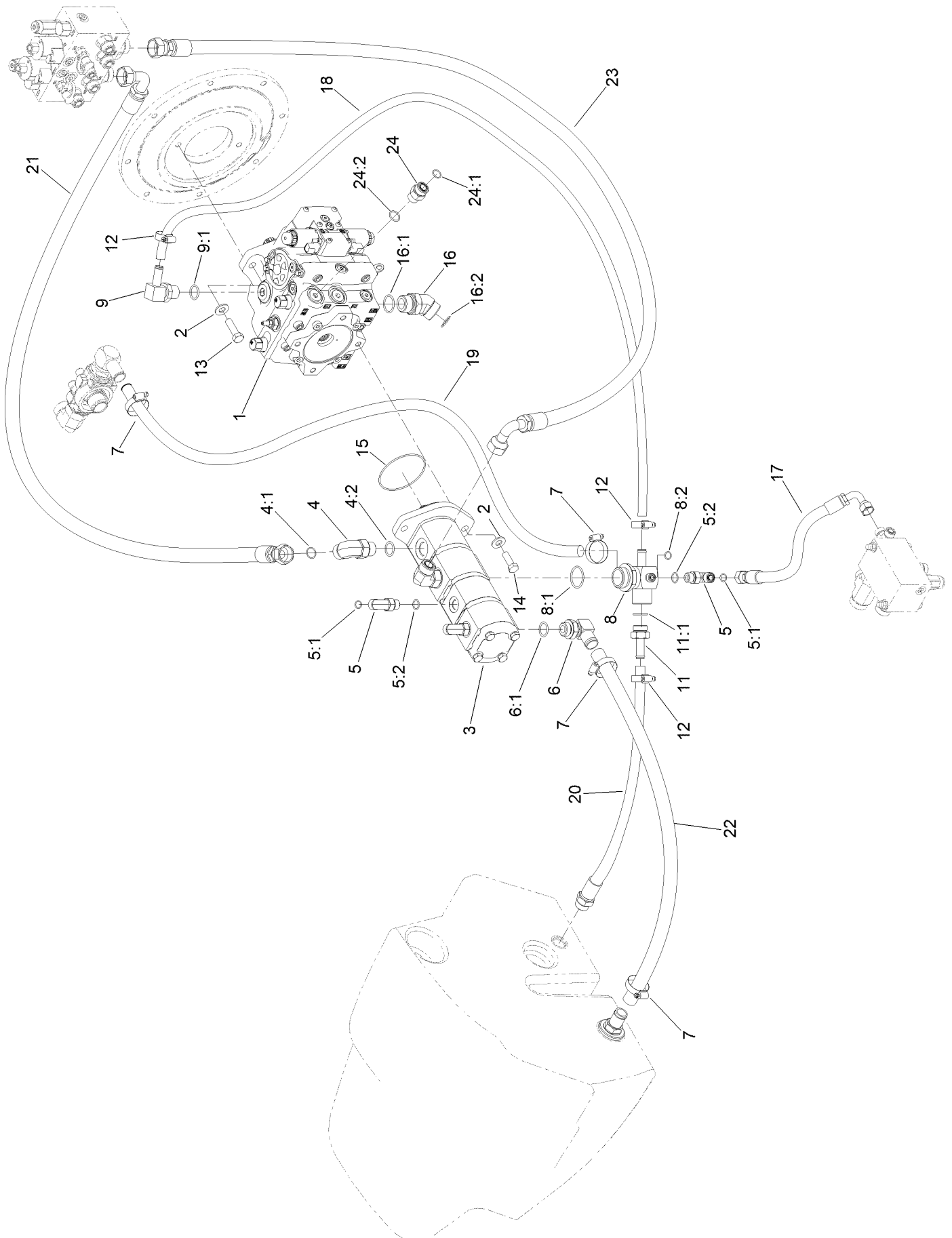
| Ref. | Part Number | Qty. | Description           |
|------|-------------|------|-----------------------|
| 1    | 110-4751    | 2    | Case-Axle             |
| 2    | 99-7535     | 2    | Plug                  |
| 3    | 99-7536     | 2    | Washer-Seal           |
| 4    | 95-7527     | 2    | Gear-Bevel, 17 Tooth  |
| 5    | 99-7532     | 2    | Bearing-Roller, Taper |
| 6    | 100-2560    | 2    | Cover                 |
| 7    | 106-1070    | 2    | O-Ring                |
| 8    | 99-7589     | 2    | Plug                  |
| 9    | 99-7590     | 2    | Washer-Seal           |
| 10   | 100-2562    | 8    | Bolt                  |
| 11   | 106-1102    | 2    | Bolt-Stop             |
| 12   | 106-1103    | 2    | Nut                   |



## Axle Assembly Rear Axle Assembly No. 110-4750

| Ref. | Part Number | Qty. | Description          |
|------|-------------|------|----------------------|
| 1    | 95-7522     | 2    | Axle                 |
| 2    | 99-7564     | 2    | Seal-Oil             |
| 3    | 95-7544     | 4    | Clip                 |
| 4    | 95-7523     | 2    | Spacer               |
| 5    | 99-7555     | 2    | Shim 0.3             |
| 5    | 99-7556     | 2    | Shim 0.2             |
| 5    | 99-7557     | 2    | Shim 0.5             |
| 6    | 95-7524     | 2    | Gear-Bevel, 29 Tooth |
| 7    | 99-7534     | 2    | Bearing-Ball         |
| 8    | 95-7521     | 2    | Cover-Axle           |
| 9    | 106-1071    | 2    | O-Ring               |
| 10   | 99-7561     | 2    | Bearing-Ball         |
| 11   | 99-7539     | 2    | Clip                 |
| 12   | 99-7596     | 12   | Bolt                 |
| 13   | 99-7563     | 10   | Stud                 |

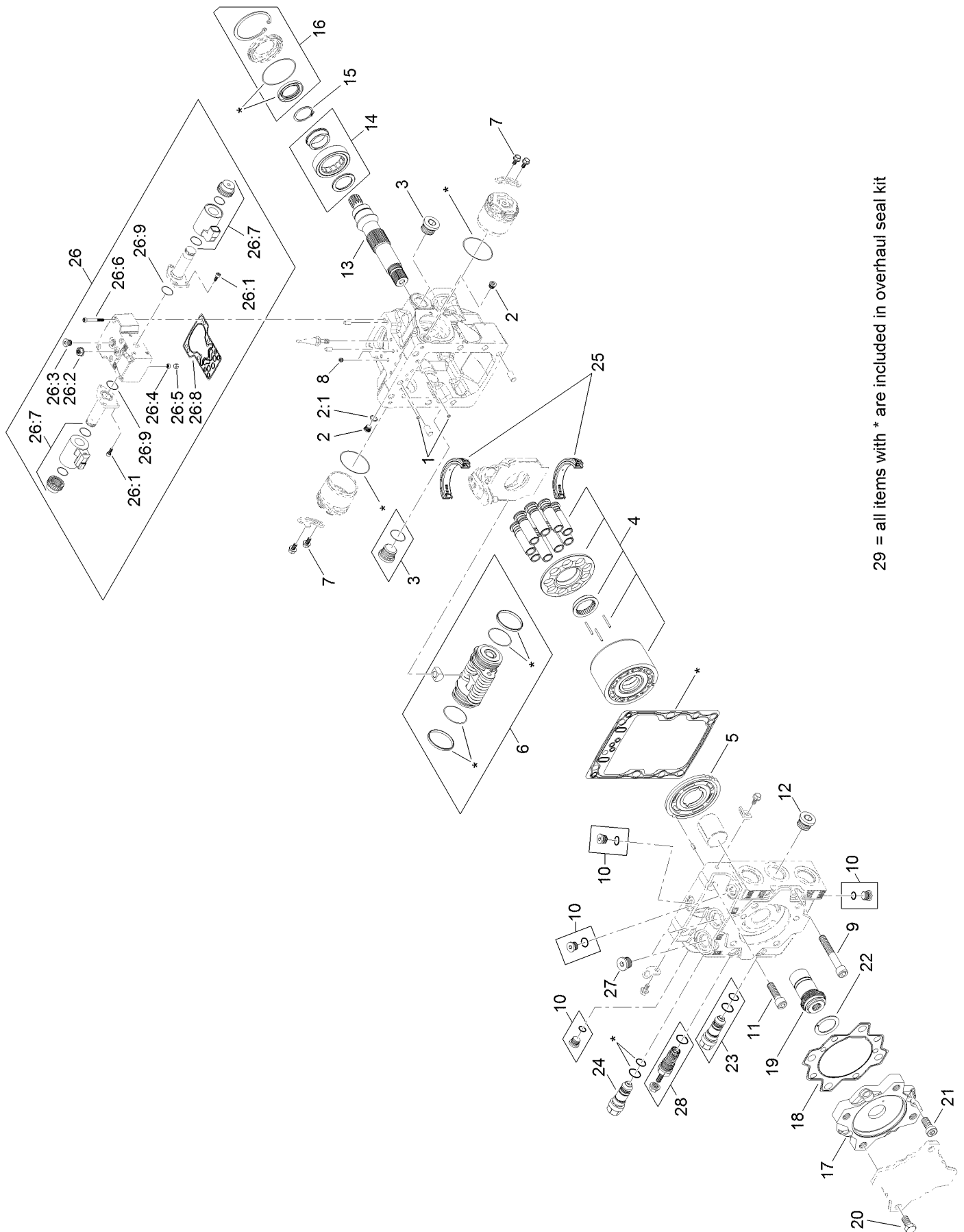
# Hydraulic System Assembly



## Hydraulic System Assembly (continued)

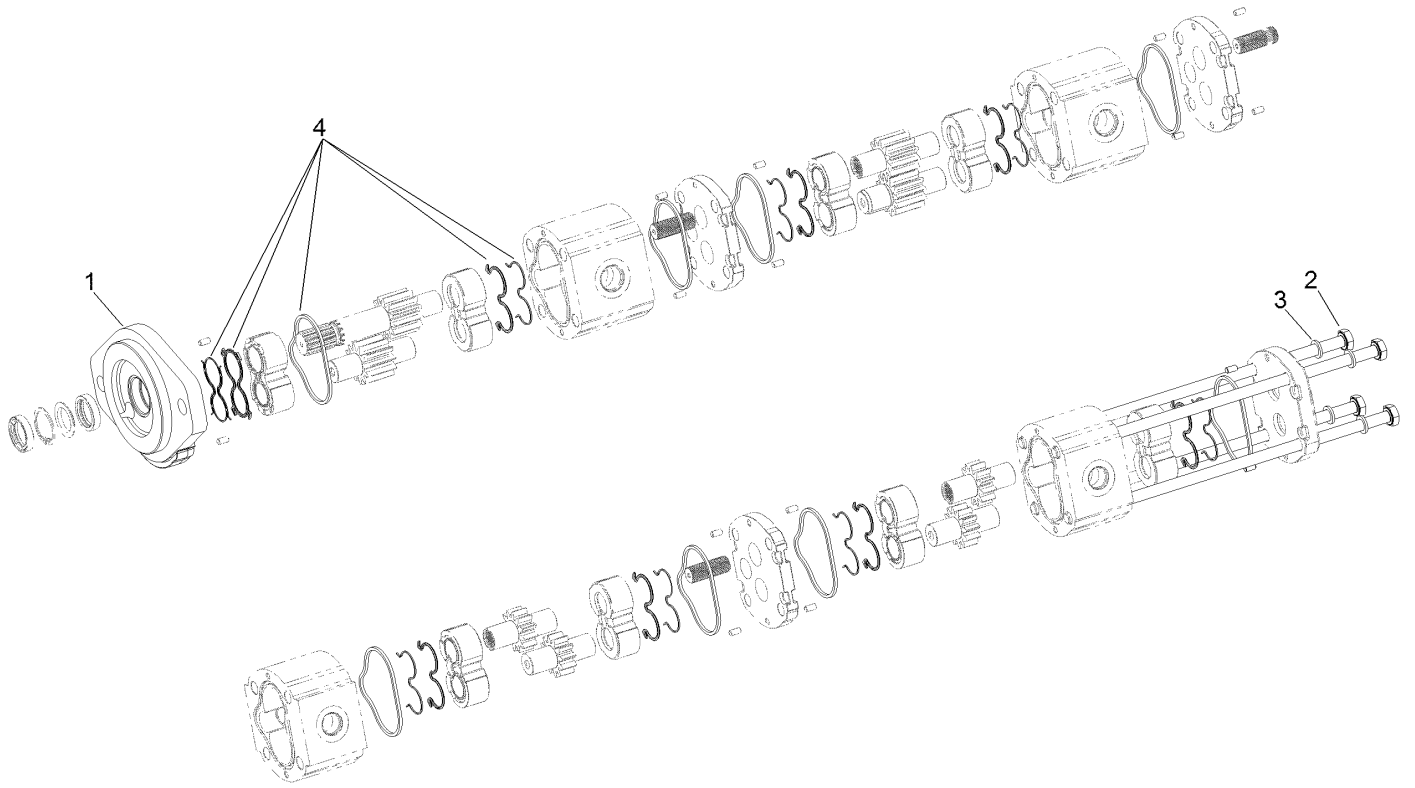
| <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i>    | <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i>  |
|-------------|--------------------|-------------|-----------------------|-------------|--------------------|-------------|---------------------|
| 1           | 120-9059           | 1           | Piston Pump ASM       | 11:1        | 237-81             | 1           | O-Ring              |
| 2           | 87-7270            | 4           | Washer-Thrust         | 12          | 2412-129           | 3           | Clamp-Hose          |
| 3           | 114-4189           | 1           | 4-Section Pump ASM    | 13          | 121-1524           | 2           | Screw-HH            |
| 4           | 340-142            | 2           | Fitting-Elbow, 90 DEG | 14          | 121-1525           | 2           | Screw-HH            |
| 4:1         | 237-58             | 1           | O-Ring                | 15          | 107-9447           | 1           | O-Ring              |
| 4:2         | 237-81             | 1           | O-Ring                | 16          | 104-3509           | 2           | Fitting-HYD, 45 DEG |
| 5           | 340-98             | 3           | Fitting-Elbow, 90 DEG | 16:1        | 237-146            | 1           | O-Ring              |
| 5:1         | 237-79             | 1           | O-Ring                | 16:2        | 340-65             | 1           | O-Ring              |
| 5:2         | 237-30             | 1           | O-Ring                | 17          | 125-4616           | 1           | Hose ASM            |
| 6           | 100-4202           | 1           | Fitting-90            | 18          | 120-9050           | 1           | Hose-HYD            |
| 6:1         | 237-81             | 1           | O-Ring                | 19          | 121-3062           | 1           | Hose-Suction        |
| 7           | 2412-111           | 4           | Clamp-Hose, W/Liner   | 20          | 121-3079           | 1           | Hose ASM            |
| 8           | 120-8016           | 1           | Fitting-Tee           | 21          | 105-3874           | 1           | Hose ASM            |
| 8:1         | 237-101            | 1           | O-Ring                | 22          | 125-4568           | 1           | Hose-Suction        |
| 8:2         | 237-22             | 1           | O-Ring                | 23          | 115-4384           | 1           | Hose-HYD            |
| 9           | 117-3681           | 1           | Fitting-Elb 90        | 24          | 340-7              | 1           | Fitting-Straight    |
| 9:1         | 237-81             | 1           | O-Ring                | 24:1        | 237-65             | 1           | O-Ring              |
| 11          | 121-1526           | 1           | Fitting-STR           | 24:2        | 237-80             | 1           | O-Ring              |

# Piston Pump Assembly No. 120-9059



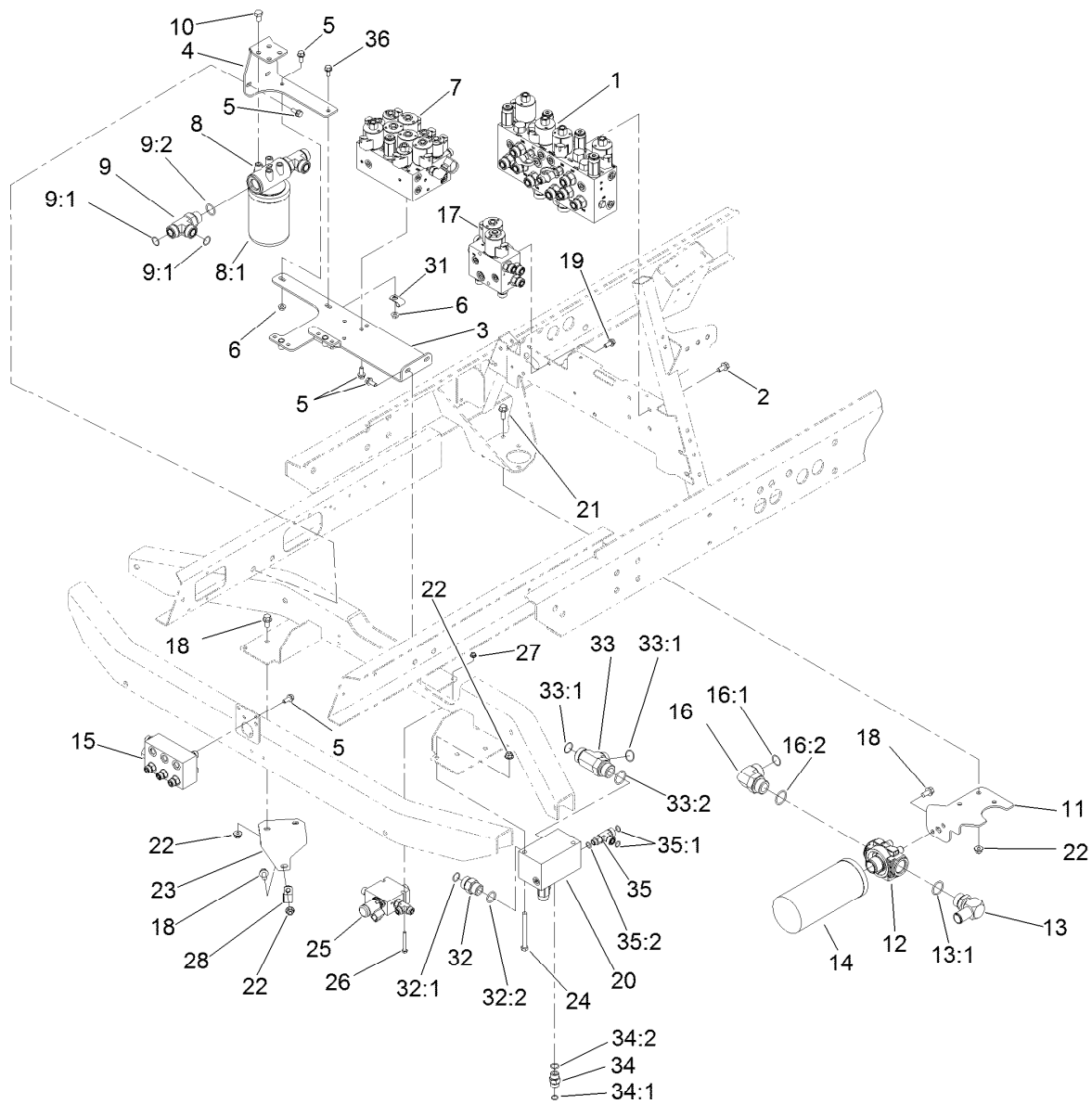
## Piston Pump Assembly No. 120-9059 (continued)

| <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i>    | <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i>          |
|-------------|--------------------|-------------|-----------------------|-------------|--------------------|-------------|-----------------------------|
| 1           | 125-5266           | 2           | Screen                | 20          | 125-5281           | 4           | Screw                       |
| 2           | 75-0170            | 2           | Plug-Thread, Straight | 21          | 125-5282           | 4           | Screw                       |
| 2:1         | 92-8777            | 1           | O-Ring                | 22          | 125-5287           | 1           | Plate-Thrust                |
| 3           | 107-4352           | 2           | Plug                  | 23          | 121-1731           | 1           | Valve-Relief, High Pressure |
| 4           | 121-1723           | 1           | Cylinder Block Kit    | 24          | 125-5291           | 1           | Valve-Relief, High Pressure |
| 5           | 121-1724           | 1           | Plate-Valve, CW       | 25          | 121-1732           | 1           | Swash Plate Bearing Kit     |
| 6           | 121-1725           | 1           | Servo Piston ASM      | 26          | 125-5295           | 1           | Control Kit (12 Volt)       |
| 7           | 125-5270           | 6           | Screw                 | 26:1        | 125-5272           | 6           | Screw                       |
| 8           | 125-5276           | 2           | Orifice (0.8)         | 26:2        | 125-5273           | 1           | Nut-Seal                    |
| 9           | 121-1726           | 4           | Screw                 | 26:3        | 125-5302           | 1           | Plug                        |
| 10          | 125-5300           | 4           | Plug ASM              | 26:4        | 125-5266           | 1           | Screen                      |
| 11          | 121-1727           | 2           | Screw                 | 26:5        | 125-5269           | 1           | Ring-Locking                |
| 12          | 125-5301           | 1           | Plug                  | 26:6        | 125-5274           | 6           | Screw                       |
| 13          | 121-1728           | 1           | Shaft                 | 26:7        | 125-5294           | 2           | Coil Kit                    |
| 14          | 125-5279           | 1           | Bearing-Roller        | 26:8        | 125-5283           | 1           | Gasket-Control              |
| 15          | 125-5280           | 1           | Ring-Retaining        | 26:9        | 125-5288           | 2           | O-Ring                      |
| 16          | 121-1729           | 1           | Shaft Seal Kit        | 27          | 125-5303           | 2           | Plug ASM                    |
| 17          | 125-5284           | 1           | Adapter               | 28          | 125-5297           | 1           | Charge Relief Kit           |
| 18          | 125-5285           | 1           | Seal-Adapter          | 29          | 121-1733           | 1           | Overhaul Seal Kit           |
| 19          | 121-1730           | 1           | Coupling              |             |                    |             |                             |



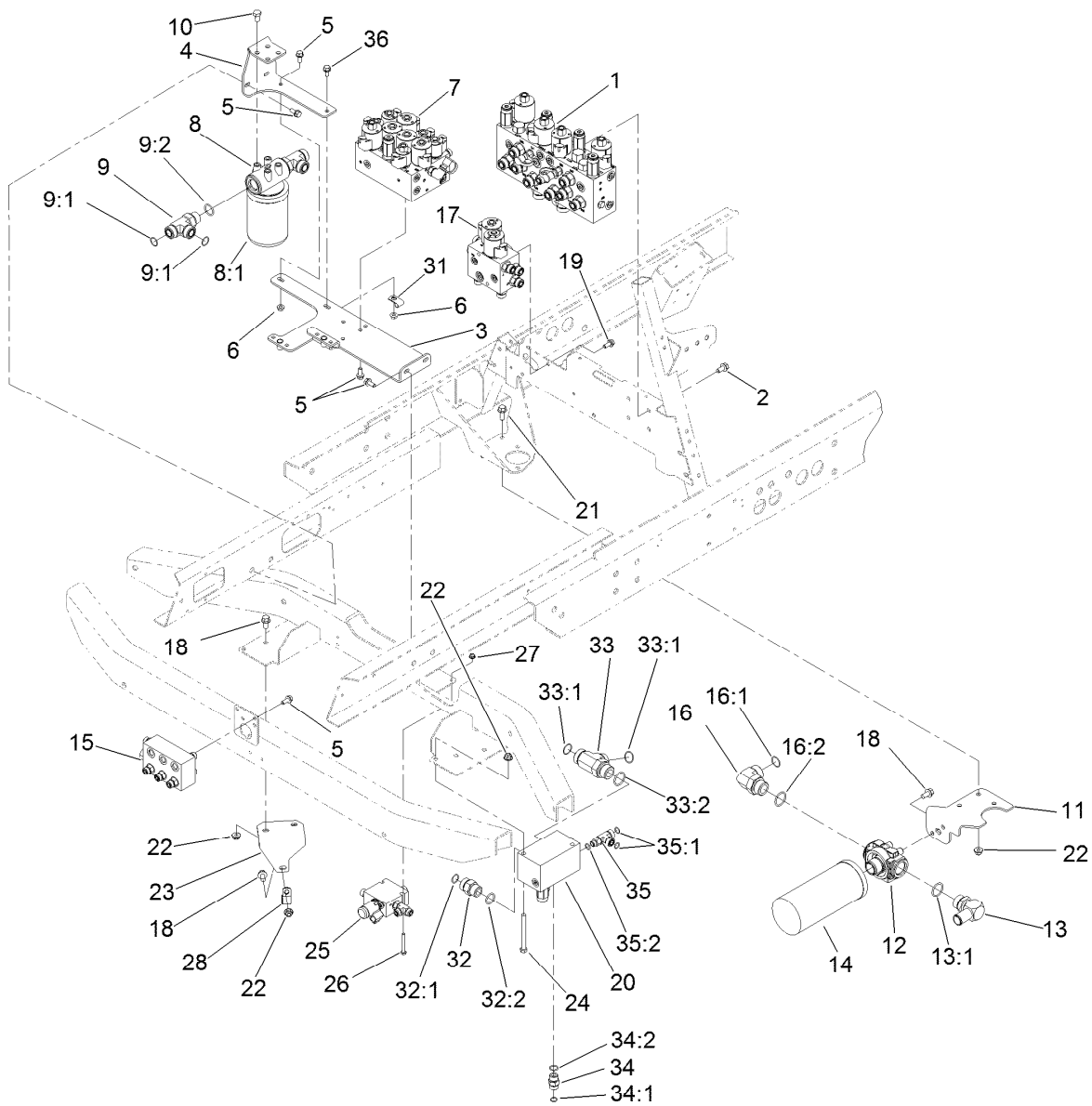
## Four Section Pump Assembly No. 114-4189

| <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i> |
|-------------|--------------------|-------------|--------------------|
| 1           | 115-3774           | 1           | Cover-Front        |
| 2           | 115-4444           | 4           | Bolt               |
| 3           | 115-9138           | 4           | Washer             |
| 4           | 115-3776           | 1           | Seal Kit           |



## Hydraulic Valve Mounting Assembly

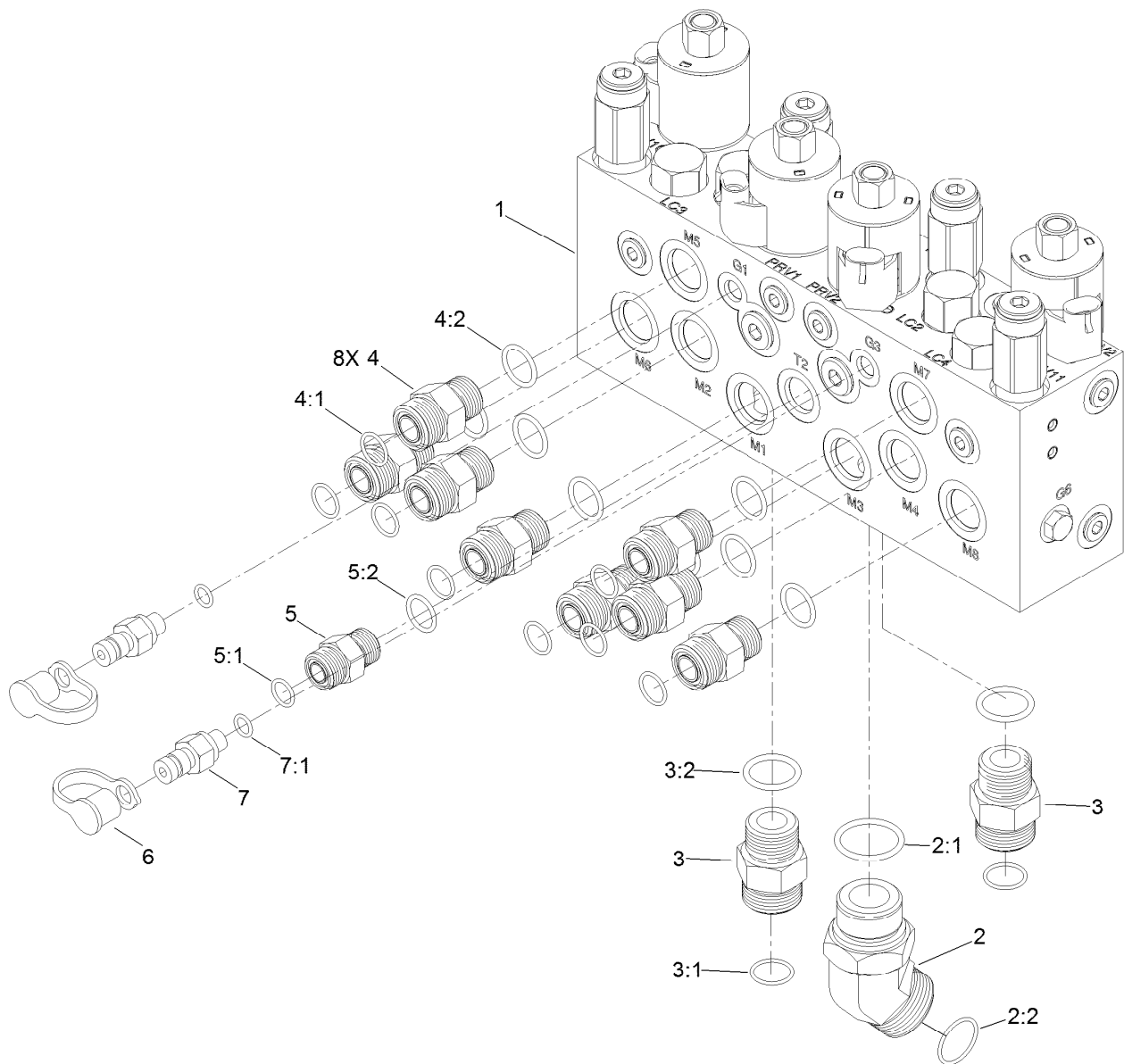
| Ref. | Part Number | Qty. | Description           | Ref. | Part Number | Qty. | Description                |
|------|-------------|------|-----------------------|------|-------------|------|----------------------------|
| 1    | 120-8077    | 1    | Mow Manifold ASM      | 16:2 | 340-65      | 1    | O-Ring                     |
| 2    | 110-1718    | 4    | Screw-HHSF,Patch      | 17   | 117-2395    | 1    | Fan Drive Manifold ASM     |
| 3    | 117-2362    | 1    | Bracket-Mount, Valve  | 18   | 3234-1      | 5    | Screw-HHF                  |
| 4    | 104-5492-03 | 1    | Bracket-Mount, Filter | 19   | 100-1668    | 2    | Screw-HHF                  |
| 5    | 3234-5      | 9    | Screw-HHF             | 20   | 121-3078    | 1    | Rear Traction Manifold ASM |
| 6    | 32128-20    | 2    | Nut-HF                | 21   | 3234-11     | 2    | Screw-HHF                  |
| 7    | 117-2389    | 1    | Lift Manifold ASM     | 22   | 104-8301    | 7    | Nut-HF, NI                 |
| 8    | 93-2242     | 1    | Oil Filter ASM        | 23   | 121-3089-03 | 1    | Plate-Mount,Tube           |
| 8:1  | 75-1310     | 1    | Filter-HYD            | 24   | 323-42      | 2    | Screw-HH                   |
| 9    | 340-148     | 2    | Fitting-Tee           | 25   | 121-3077    | 1    | 3 Way Valve Manifold ASM   |
| 9:1  | 237-81      | 1    | O-Ring                | 26   | 321-11      | 2    | Screw-HH                   |
| 9:2  | 237-58      | 2    | O-Ring                | 27   | 104-7201    | 2    | Nut-HF, NI                 |
| 10   | 33115-016   | 4    | Screw-HH              | 28   | 2412-150    | 1    | Clip-J                     |
| 11   | 120-8022-03 | 1    | Plate-Mount, Filter   | 31   | 56-7973     | 2    | Clamp-Tube                 |
| 12   | 121-1577    | 1    | Head-Filter           | 32   | 340-9       | 1    | Fitting-STR                |
| 13   | 23-8910     | 1    | Stem-Barb-90          | 32:1 | 237-58      | 1    | O-Ring                     |
| 13:1 | 237-146     | 1    | O-Ring                | 32:2 | 237-81      | 1    | O-Ring                     |
| 14   | 94-2621     | 1    | Element-Filter        | 33   | 104-3795    | 1    | Fitting-Tee                |
| 15   | 117-2394    | 1    | Junction Manifold ASM | 33:1 | 340-65      | 2    | O-Ring                     |
| 16   | 340-129     | 1    | Fitting-Elbow, 90 DEG | 33:2 | 237-146     | 1    | O-Ring                     |
| 16:1 | 237-146     | 1    | O-Ring                | 34   | 340-4       | 1    | Fitting-Straight           |



## Hydraulic Valve Mounting Assembly (continued)

| Ref. | Part Number | Qty. | Description |
|------|-------------|------|-------------|
| 34:1 | 237-30      | 1    | O-Ring      |
| 34:2 | 237-79      | 1    | O-Ring      |
| 35   | 110-0064    | 1    | Fitting-Tee |

| Ref. | Part Number | Qty. | Description |
|------|-------------|------|-------------|
| 35:1 | 237-30      | 2    | O-Ring      |
| 35:2 | 237-42      | 1    | O-Ring      |
| 36   | 115-1794    | 1    | Screw-HHF   |

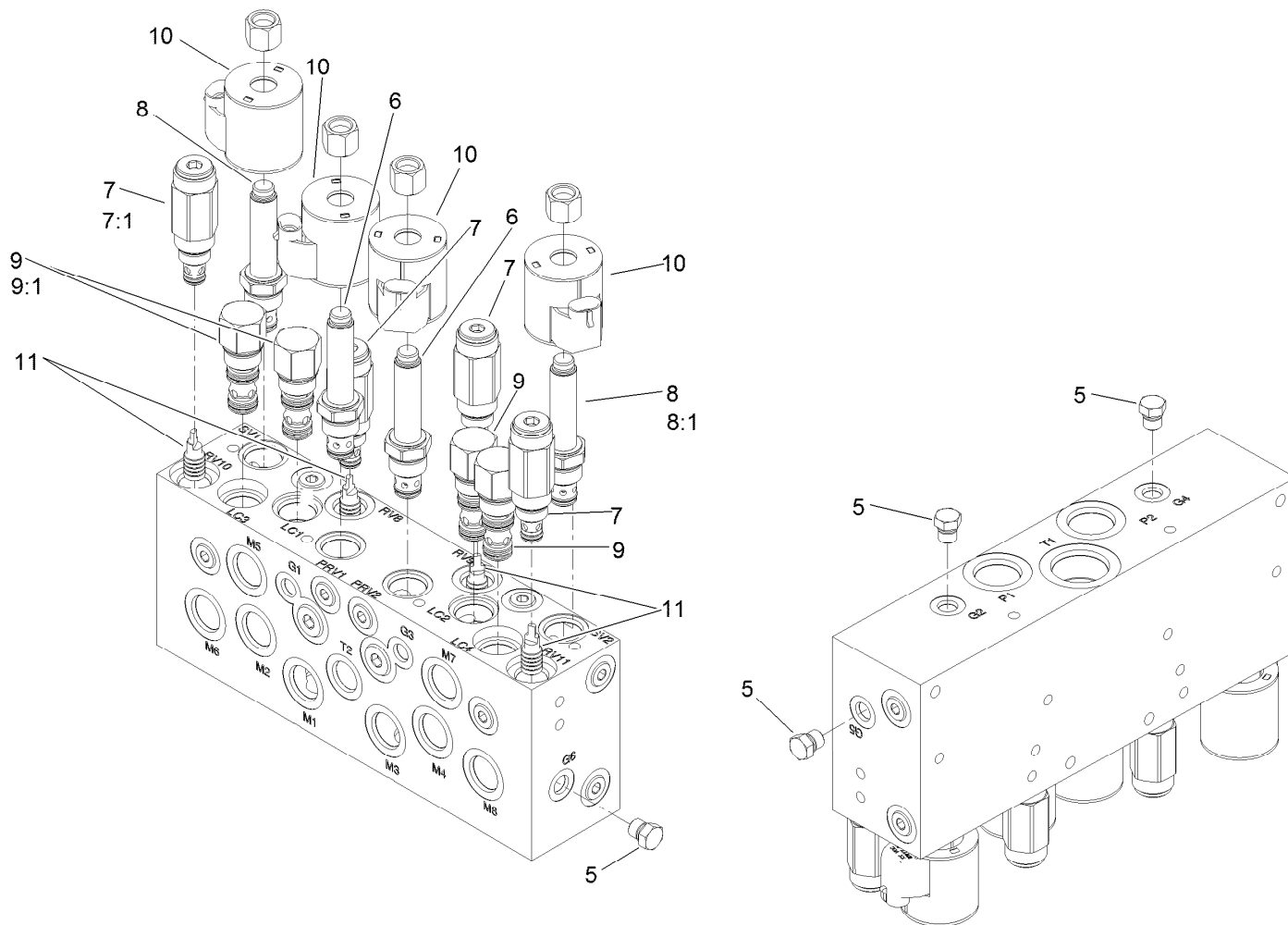


## Mow Manifold Assembly No. 120-8077

| Ref. | Part Number | Qty. | Description         |
|------|-------------|------|---------------------|
| 1    |             | 1    | Manifold-Mow ●      |
| 2    | 104-3509    | 1    | Fitting-HYD, 45 DEG |
| 2:1  | 237-146     | 1    | O-Ring              |
| 2:2  | 340-65      | 1    | O-Ring              |
| 3    | 340-9       | 1    | Fitting-STR         |
| 3:1  | 237-58      | 1    | O-Ring              |
| 3:2  | 237-81      | 1    | O-Ring              |
| 4    | 340-7       | 8    | Fitting-Straight    |

| Ref. | Part Number | Qty. | Description      |
|------|-------------|------|------------------|
| 4:1  | 237-65      | 1    | O-Ring           |
| 4:2  | 237-80      | 1    | O-Ring           |
| 5    | 340-4       | 1    | Fitting-Straight |
| 5:1  | 237-30      | 1    | O-Ring           |
| 5:2  | 237-79      | 1    | O-Ring           |
| 6    | 354-79      | 2    | Cap-Dust         |
| 7    | 354-77      | 2    | Fitting-Quick    |
| 7:1  | 237-78      | 1    | O-Ring           |

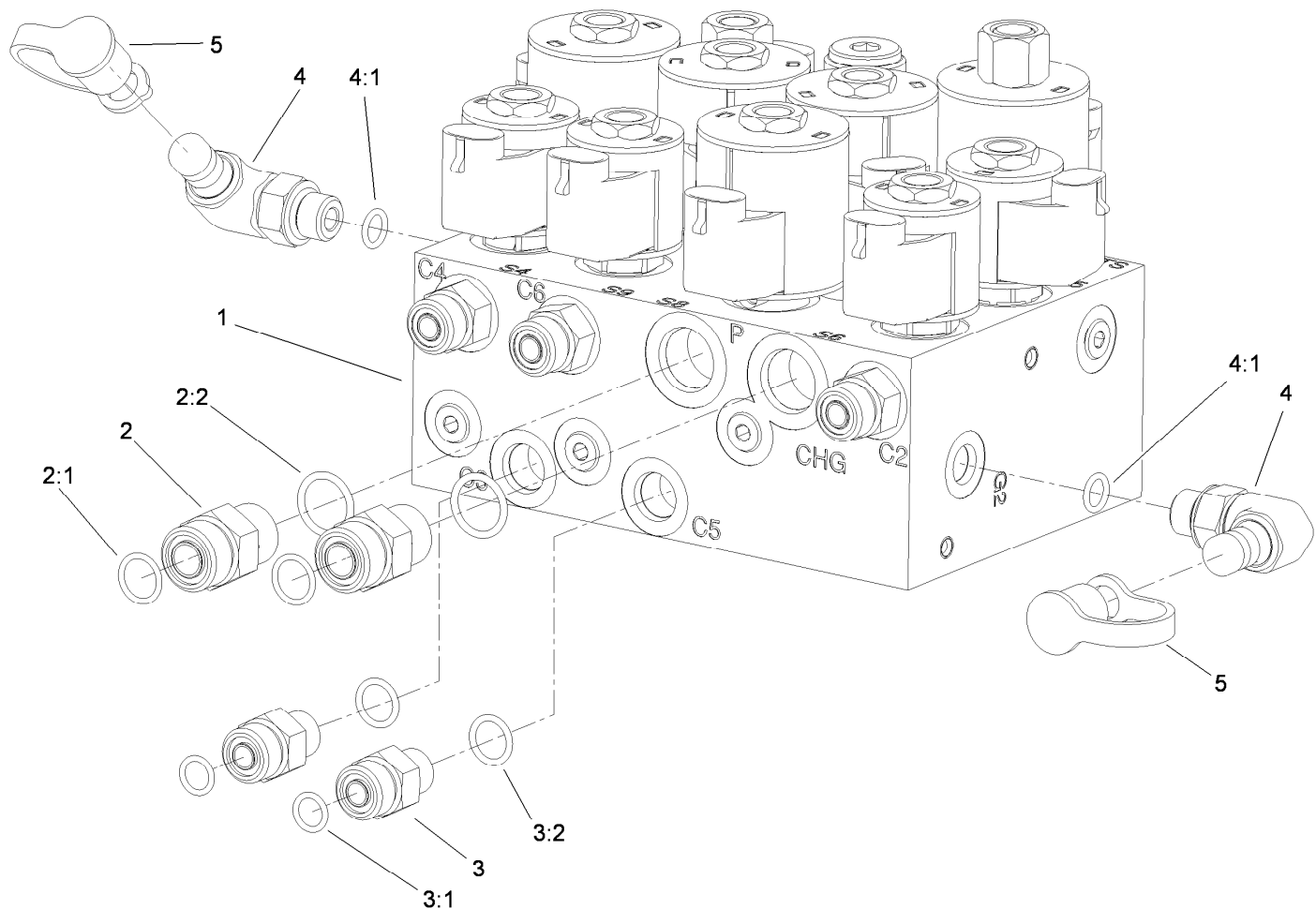
● Not serviced separately



## Mow Manifold Assembly

| Ref. | Part Number | Qty. | Description                |
|------|-------------|------|----------------------------|
| 5    | 117-0115    | 4    | Plug                       |
| 6    | 110-8799    | 2    | Valve-Relief, Proportional |
| 7    | 112-5259    | 4    | Valve-Relief               |
| 7:1  | 105-9156    | 1    | Seal Kit                   |
| 8    | 105-9158    | 2    | Valve-Solenoid, N.O.       |
| 8:1  | 105-9159    | 1    | Seal Kit ●                 |
| 9    | 105-9153    | 4    | Element-Logic, Vented      |
| 9:1  | 119-2159    | 1    | Seal Kit                   |
| 10   | 110-6344    | 4    | Coil-12V, DC               |
| 11   | 105-9157    | 4    | Piston-Pilot               |

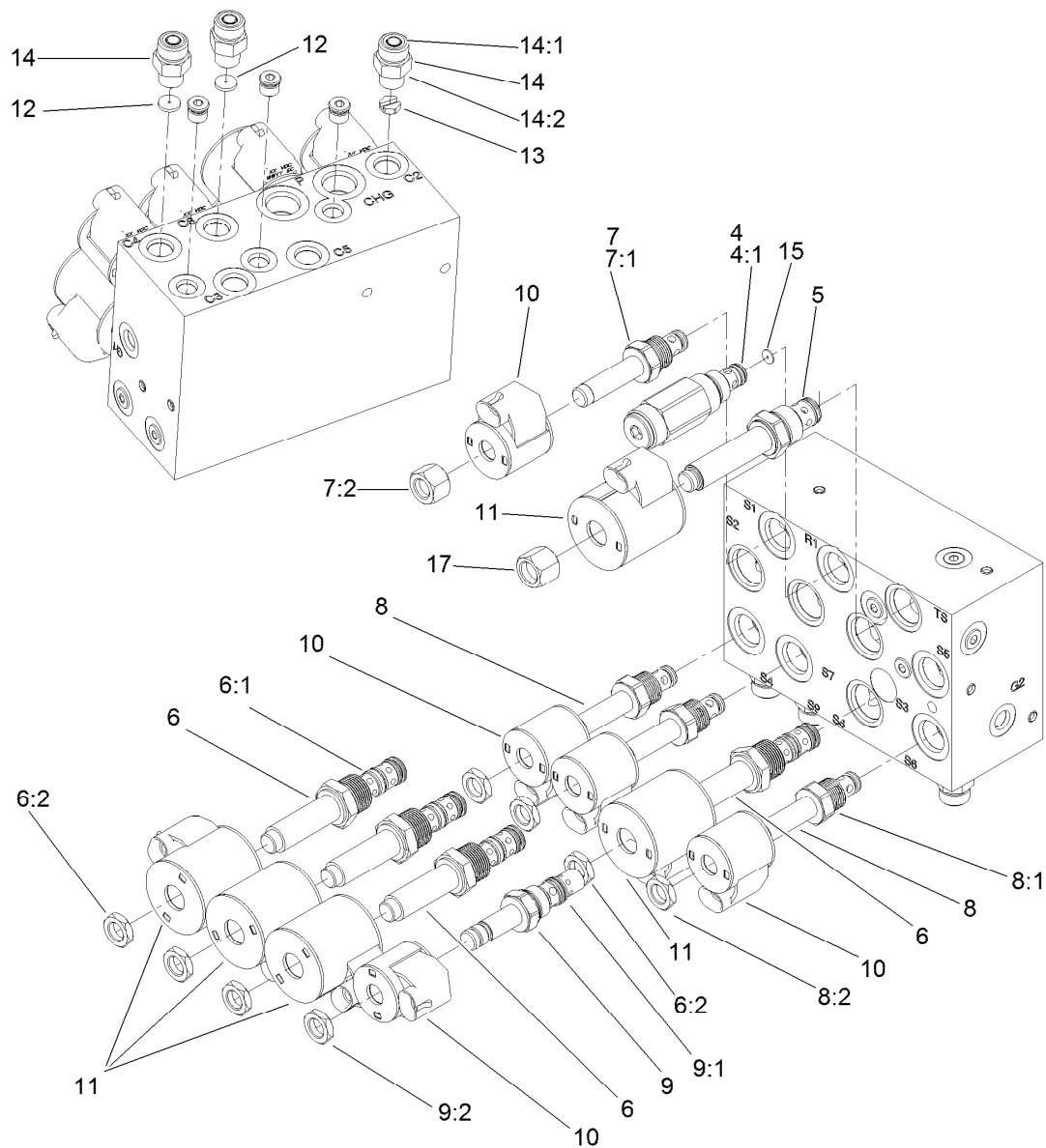
● Not illustrated



## Lift Manifold Assembly No. 117-2389

| Ref. | Part Number | Qty. | Description           |
|------|-------------|------|-----------------------|
| 1    |             | 1    | Manifold-Lift ●       |
| 2    | 340-4       | 2    | Fitting-Straight      |
| 2:1  | 237-30      | 1    | O-Ring                |
| 2:2  | 237-79      | 1    | O-Ring                |
| 3    | 340-2       | 2    | Fitting-Straight      |
| 3:1  | 237-22      | 1    | O-Ring                |
| 3:2  | 237-42      | 1    | O-Ring                |
| 4    | 115-9147    | 2    | Fitting-Elbow, 90 DEG |
| 4:1  | 237-78      | 1    | O-Ring                |
| 5    | 354-79      | 2    | Cap-Dust              |

● Not serviced separately

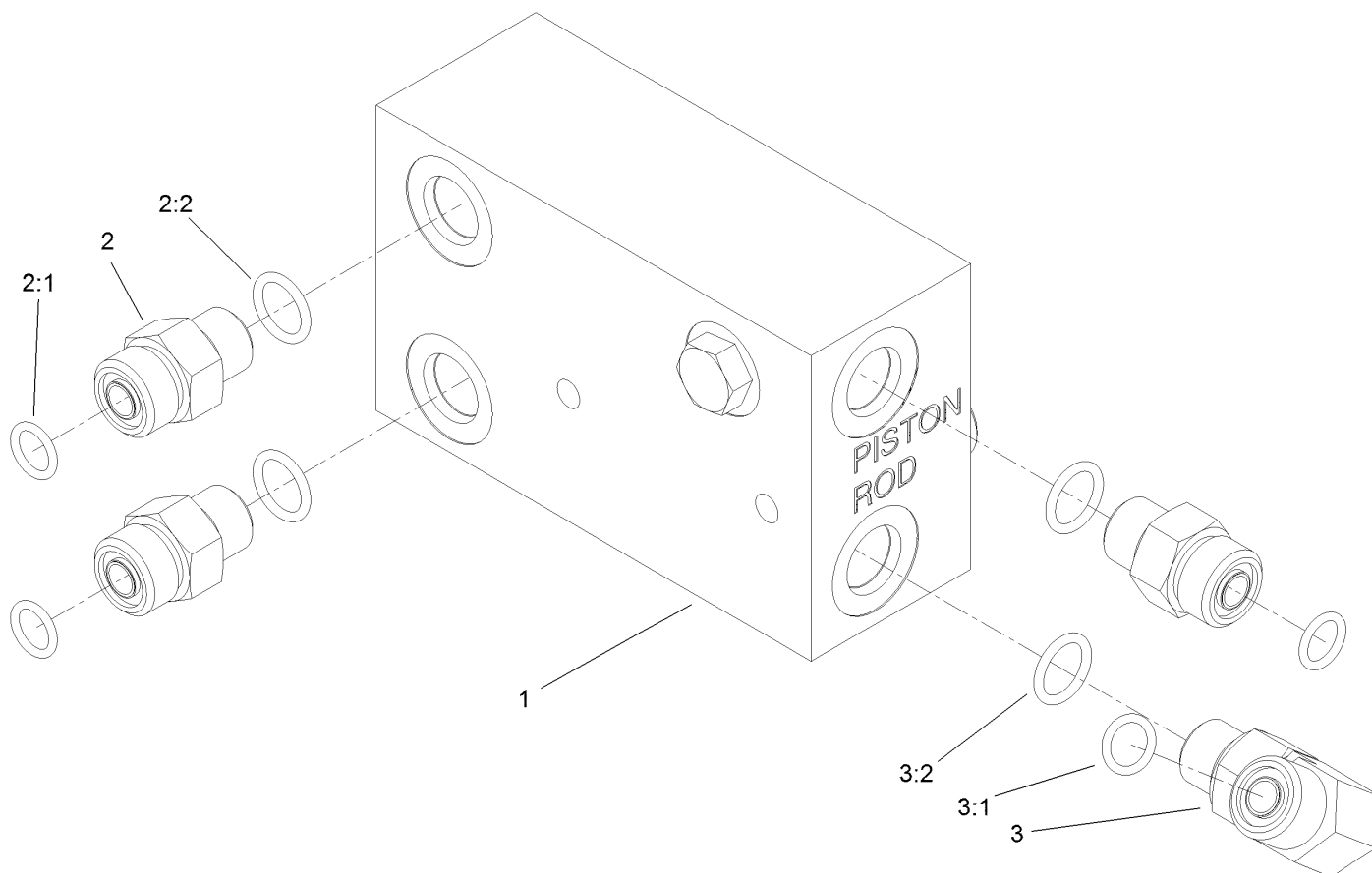


## Lift Manifold Assembly

| Ref. | Part Number | Qty. | Description               |
|------|-------------|------|---------------------------|
| 4    | 127-6371    | 1    | Valve-Relief              |
| 4:1  | 105-9156    | 1    | Seal Kit                  |
| 5    | 117-2399    | 1    | Relief Valve-Proportional |
| 6    | 115-5400    | 4    | Solenoid Valve ASM        |
| 6:1  | 107-7813    | 1    | Seal Kit                  |
| 6:2  | 110-2634    | 1    | Nut-Coil                  |
| 7    | 107-7517    | 1    | Valve-Solenoid            |
| 7:1  | 105-9156    | 1    | Seal Kit ●                |
| 7:2  | 107-7812    | 1    | Nut-Solenoid              |
| 8    | 112-9206    | 3    | Solenoid Valve ASM        |
| 8:1  | 105-9156    | 1    | Seal Kit                  |
| 8:2  | 110-2634    | 1    | Nut-Coil                  |

| Ref. | Part Number | Qty. | Description                |
|------|-------------|------|----------------------------|
| 9    | 115-5405    | 1    | Solenoid Valve ASM         |
| 9:1  | 115-5413    | 1    | Seal Kit                   |
| 9:2  | 110-2634    | 1    | Nut-Coil                   |
| 10   | 110-0497    | 5    | Coil-Solenoid              |
| 11   | 110-6344    | 5    | Coil-12V, DC               |
| 12   | 117-4757    | 2    | Orifice-Disk, .063         |
| 13   | 117-4756    | 1    | Orifice-Flow Control, .080 |
| 14   | 340-2       | 3    | Fitting-Straight           |
| 14:1 | 237-22      | 1    | O-Ring                     |
| 14:2 | 237-42      | 1    | O-Ring                     |
| 15   | 127-6372    | 1    | Orifice Disc,.081          |
| 17   | 110-2635    | 1    | Nut-Coil                   |

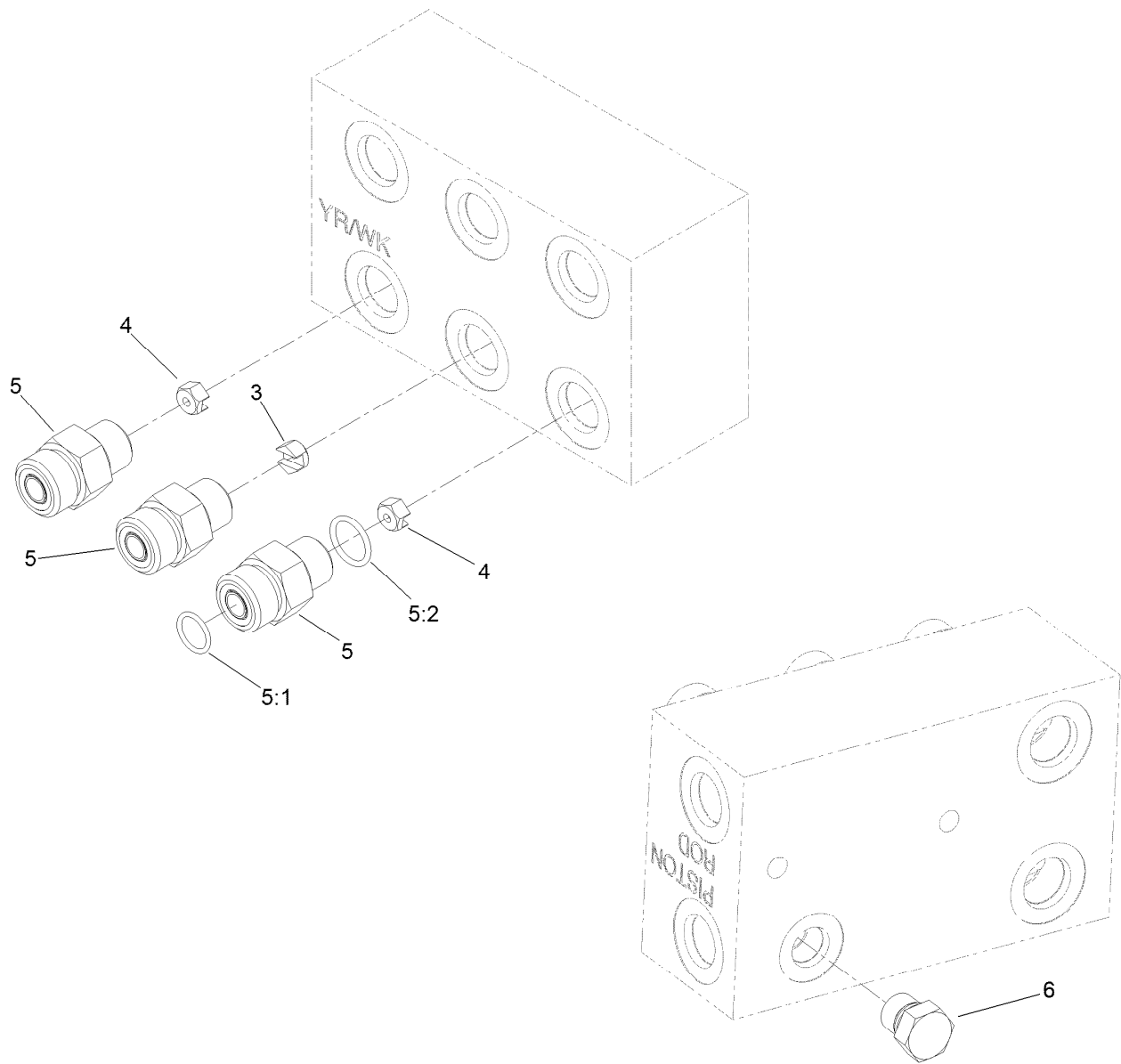
● Not illustrated



## Junction Manifold Assembly No. 117-2394

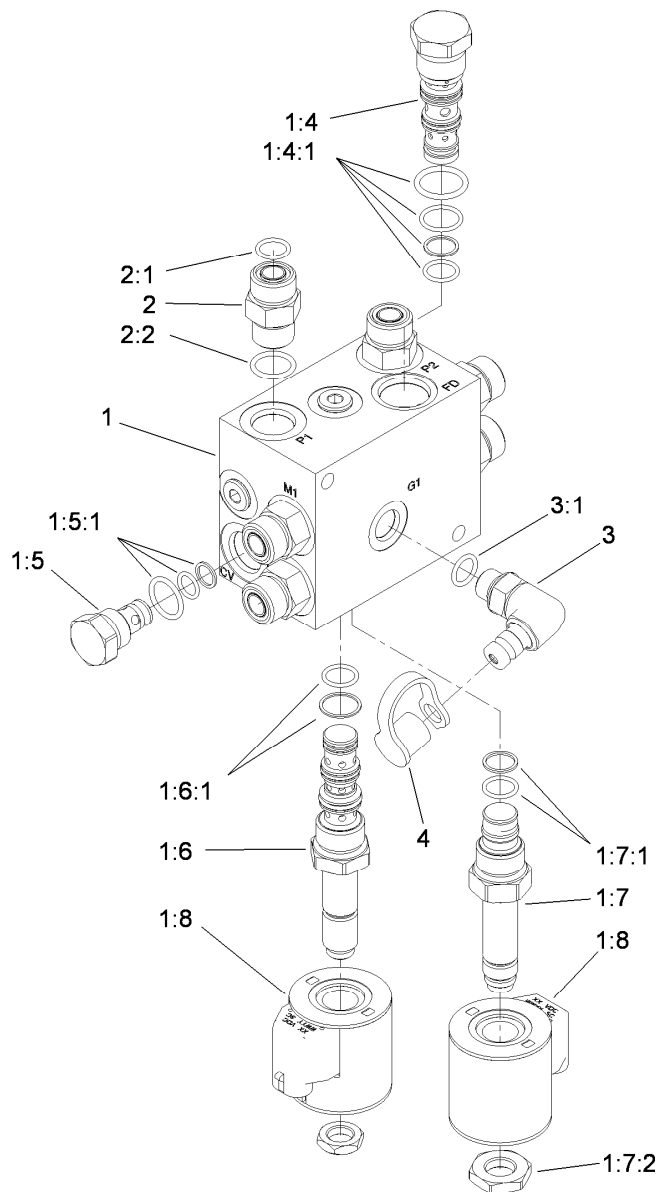
| Ref. | Part Number | Qty. | Description           |
|------|-------------|------|-----------------------|
| 1    |             | 1    | Manifold-Junction ●   |
| 2    | 340-2       | 3    | Fitting-Straight      |
| 2:1  | 237-22      | 1    | O-Ring                |
| 2:2  | 237-42      | 1    | O-Ring                |
| 3    | 340-77      | 1    | Fitting-Elbow, 90 DEG |
| 3:1  | 237-22      | 1    | O-Ring                |
| 3:2  | 237-42      | 1    | O-Ring                |

● Not serviced separately



## Junction Manifold Assembly

| <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i>            |
|-------------|--------------------|-------------|-------------------------------|
| 3           | 119-2010           | 1           | Orifice-Control, Flow (0.055) |
| 4           | 119-2009           | 2           | Orifice-Flow Control (0.030)  |
| 5           | 340-2              | 3           | Fitting-Straight              |
| 5:1         | 237-22             | 1           | O-Ring                        |
| 5:2         | 237-42             | 1           | O-Ring                        |
| 6           | 117-0115           | 1           | Plug                          |

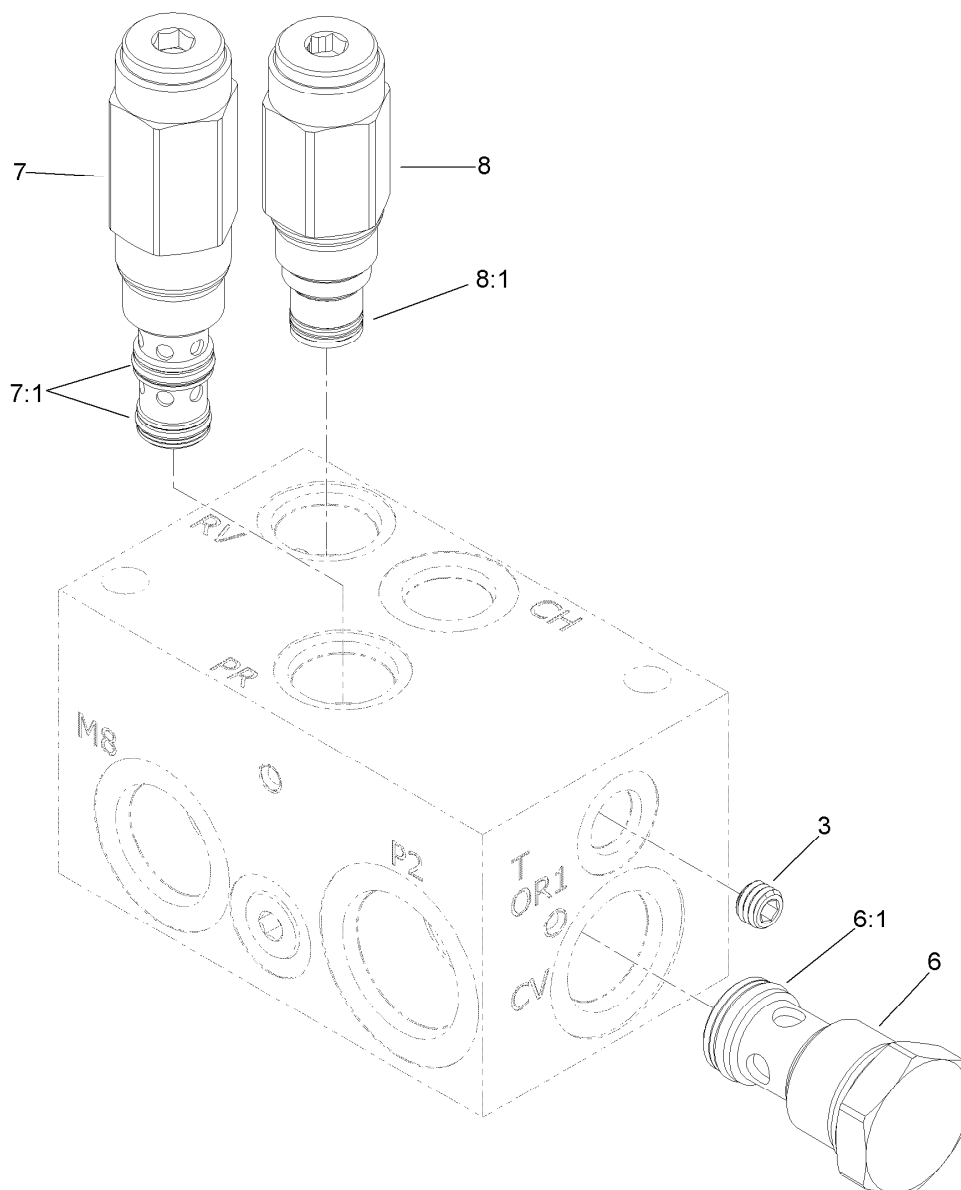


## Fan Drive Manifold Assembly No. 117-2395

| Ref.  | Part Number | Qty. | Description                 |
|-------|-------------|------|-----------------------------|
| 1     |             | 1    | Fan Drive Manifold ASM ●    |
| 1:4   | 115-3024    | 1    | Valve-Flow Divider/Combiner |
| 1:4:1 | 115-3025    | 1    | Seal Kit                    |
| 1:5   | 105-9321    | 1    | Check Valve ASM             |
| 1:5:1 | 105-9156    | 1    | Seal Kit                    |
| 1:6   | 115-3023    | 1    | Solenoid Valve ASM          |
| 1:6:1 | 110-8908    | 1    | Spool Valve Seal Kit        |
| 1:7   | 115-3022    | 1    | Relief-Proportional         |

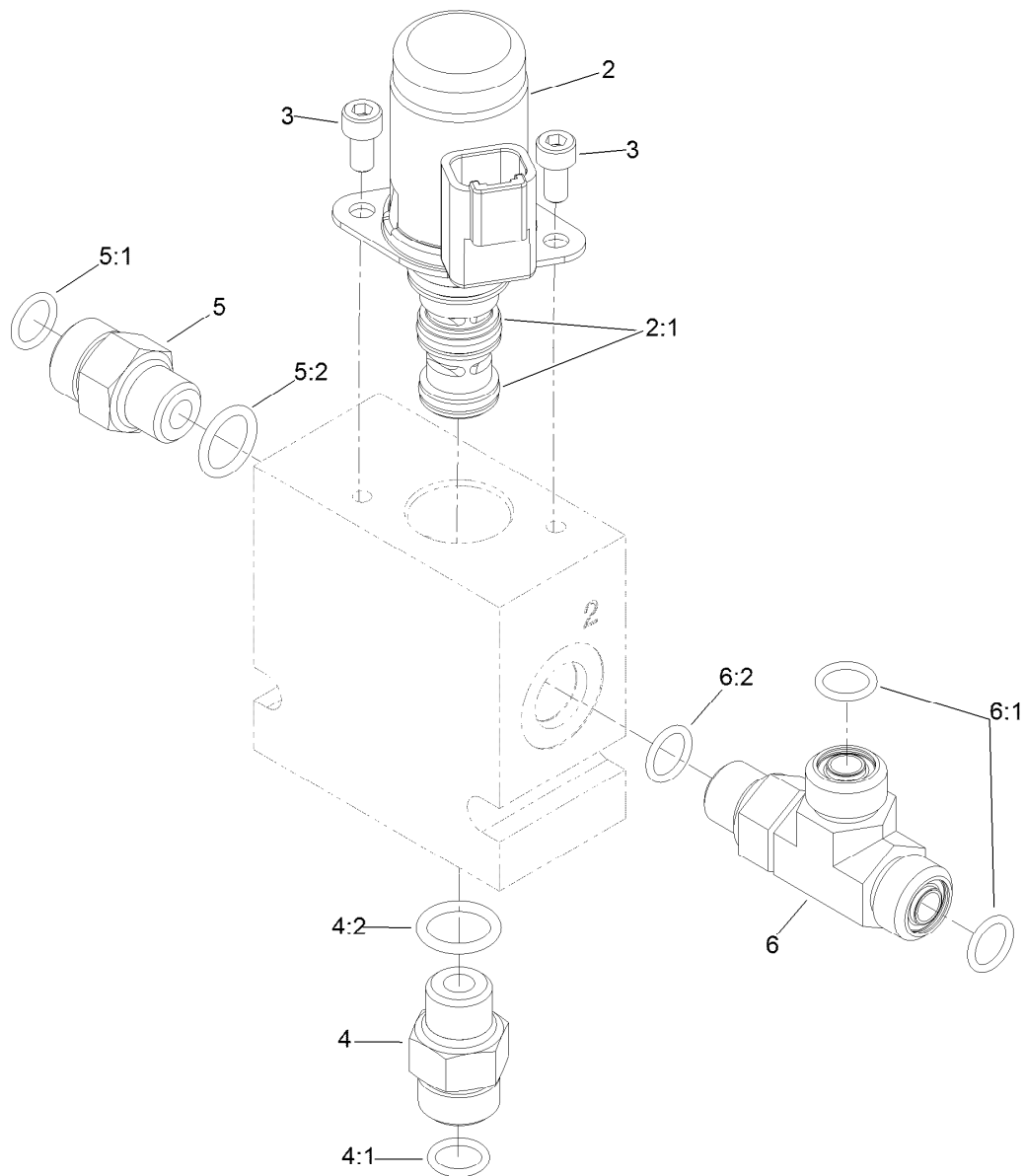
| Ref.  | Part Number | Qty. | Description      |
|-------|-------------|------|------------------|
| 1:7:1 | 110-6316    | 1    | Seal Kit         |
| 1:7:2 | 119-7715    | 1    | Nut-Coil         |
| 1:8   | 110-6344    | 2    | Coil-12V, DC     |
| 2     | 340-4       | 7    | Fitting-Straight |
| 2:1   | 237-30      | 1    | O-Ring           |
| 2:2   | 237-79      | 1    | O-Ring           |
| 3     | 115-9148    | 1    | Fitting-Elbow-90 |
| 3:1   | 237-42      | 1    | O-Ring           |
| 4     | 354-79      | 1    | Cap-Dust         |

● Not serviced separately



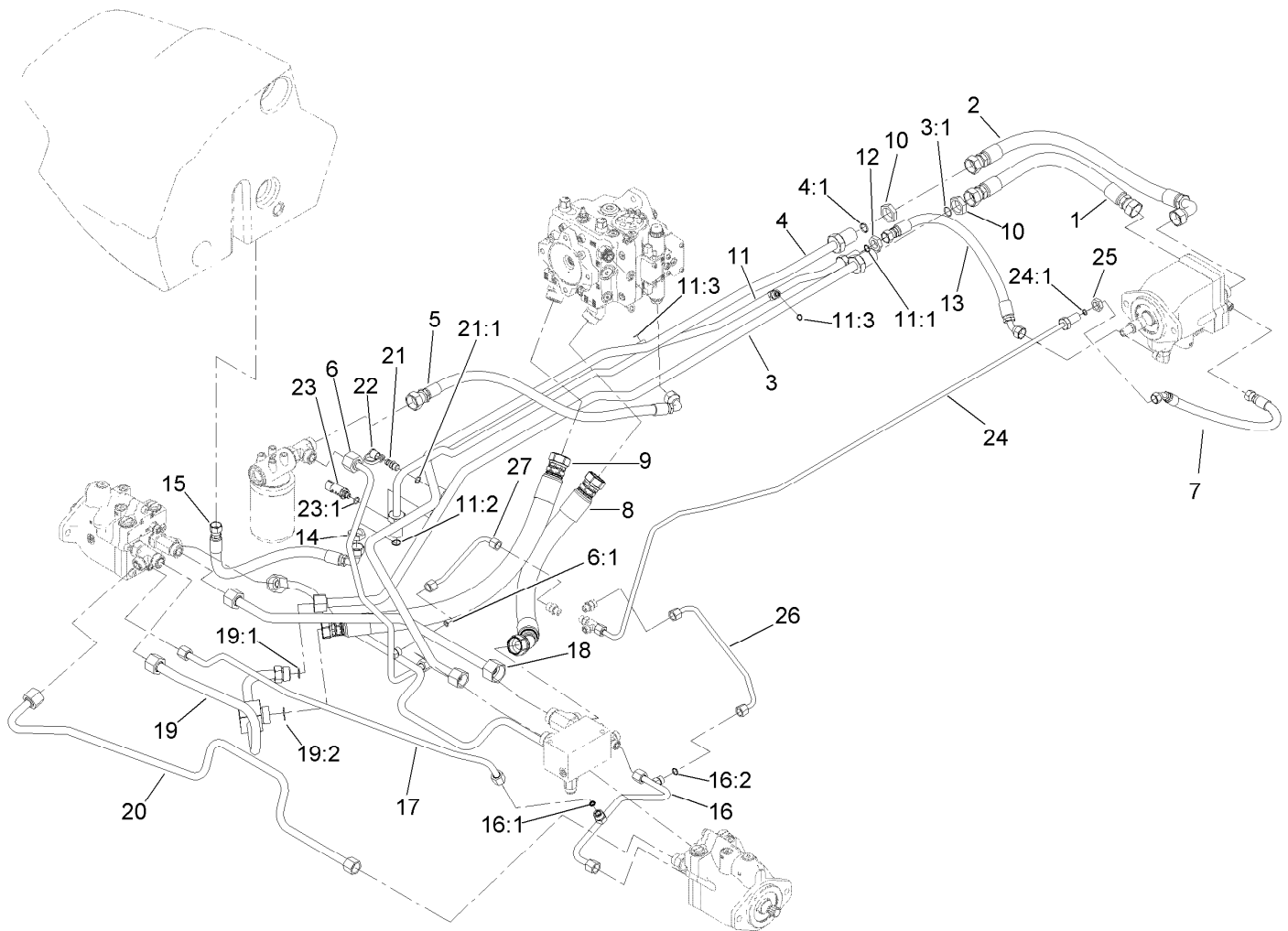
## Rear Traction Manifold Assembly No. 121-3078

| Ref. | Part Number | Qty. | Description               |
|------|-------------|------|---------------------------|
| 3    | 110-0495    | 1    | Plug-Orifice (0.050 Inch) |
| 6    | 125-4328    | 1    | Valve-Check               |
| 6:1  | 125-4336    | 1    | Seal Kit                  |
| 7    | 125-7567    | 1    | Valve-Pressure Reducing   |
| 7:1  | 125-4334    | 1    | Seal Kit                  |
| 8    | 125-7566    | 1    | Valve-Relief              |
| 8:1  | 110-6316    | 1    | Seal Kit                  |



## 3 Way Valve Manifold Assembly No. 121-3077

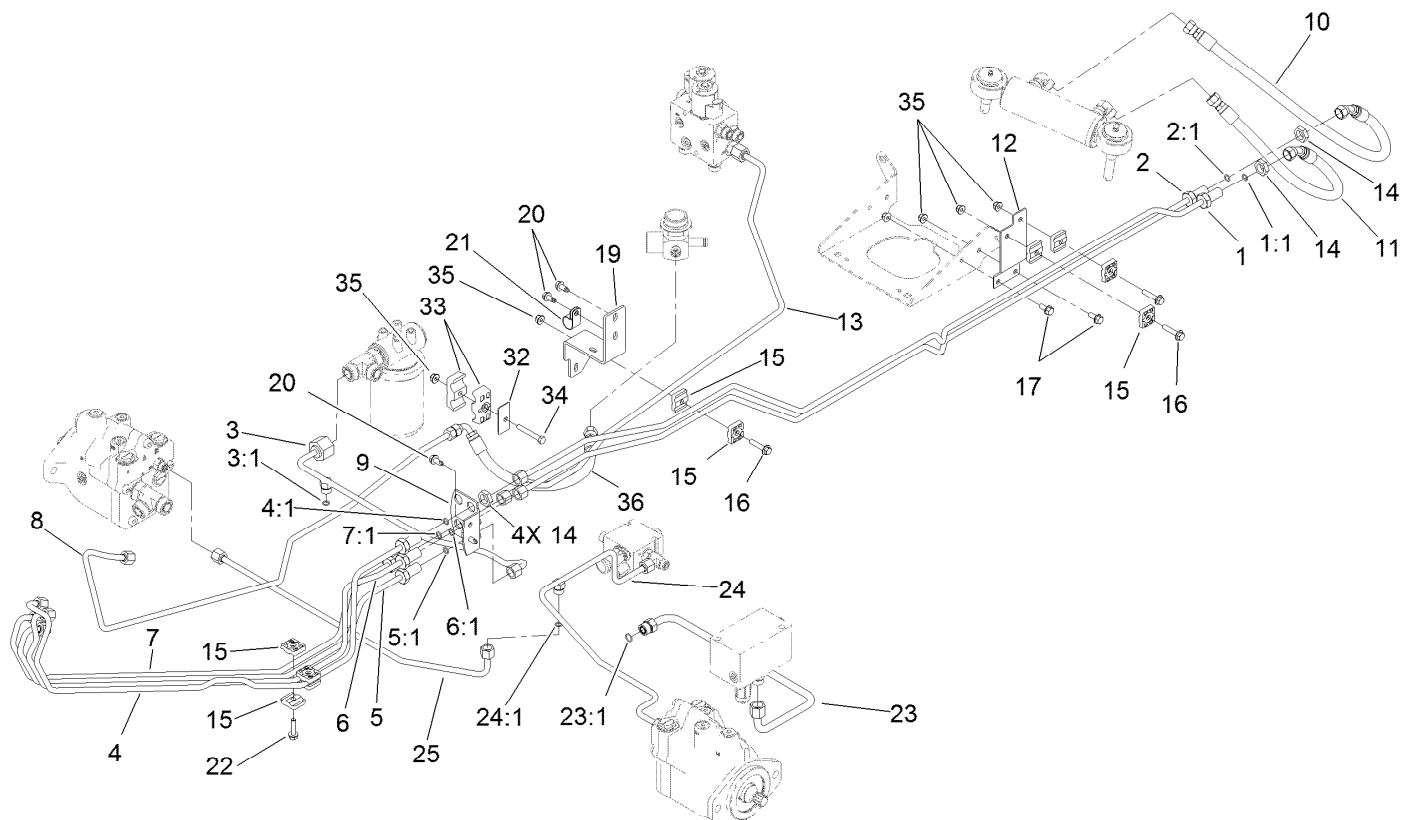
| Ref. | Part Number | Qty. | Description      |
|------|-------------|------|------------------|
| 2    | 125-7554    | 1    | Valve-Solenoid   |
| 2:1  | 125-7561    | 1    | Seal Kit         |
| 3    | 115-8733    | 2    | Screw-HSH        |
| 4    | 340-2       | 1    | Fitting-Straight |
| 4:1  | 237-22      | 1    | O-Ring           |
| 4:2  | 237-42      | 1    | O-Ring           |
| 5    | 92-9258     | 1    | Adapter-Check    |
| 5:1  | 237-22      | 1    | O-Ring           |
| 5:2  | 237-42      | 1    | O-Ring           |
| 6    | 340-86      | 1    | Fitting-Tee      |
| 6:1  | 237-22      | 2    | O-Ring           |
| 6:2  | 237-42      | 1    | O-Ring           |



## Hydraulic Traction Circuit Assembly

| Ref. | Part Number | Qty. | Description        |
|------|-------------|------|--------------------|
| 1    | 120-8053    | 1    | Hose ASM           |
| 2    | 104-3789    | 1    | Filter Hose ASM    |
| 3    | 120-8079    | 1    | Tube ASM           |
| 3:1  | 237-58      | 1    | O-Ring             |
| 4    | 120-8080    | 1    | Tube ASM           |
| 4:1  | 237-58      | 1    | O-Ring             |
| 5    | 121-3094    | 1    | Hose ASM           |
| 6    | 120-8047    | 1    | Tube ASM           |
| 6:1  | 237-22      | 1    | O-Ring             |
| 7    | 92-7595     | 1    | Hose-HYD           |
| 8    | 120-8098    | 1    | Hose ASM           |
| 9    | 125-4571    | 1    | Hose ASM           |
| 10   | 340-126     | 2    | Nut-Bulkhead       |
| 11   | 120-8025    | 1    | Tube ASM           |
| 11:1 | 237-30      | 1    | O-Ring             |
| 11:2 | 237-65      | 1    | O-Ring             |
| 11:3 | 237-22      | 2    | O-Ring             |
| 12   | 340-127     | 1    | Nut-Bulkhead       |
| 13   | 92-2406     | 1    | Hose-HYD           |
| 14   | 340-74      | 1    | Nut-Lock, Bulkhead |

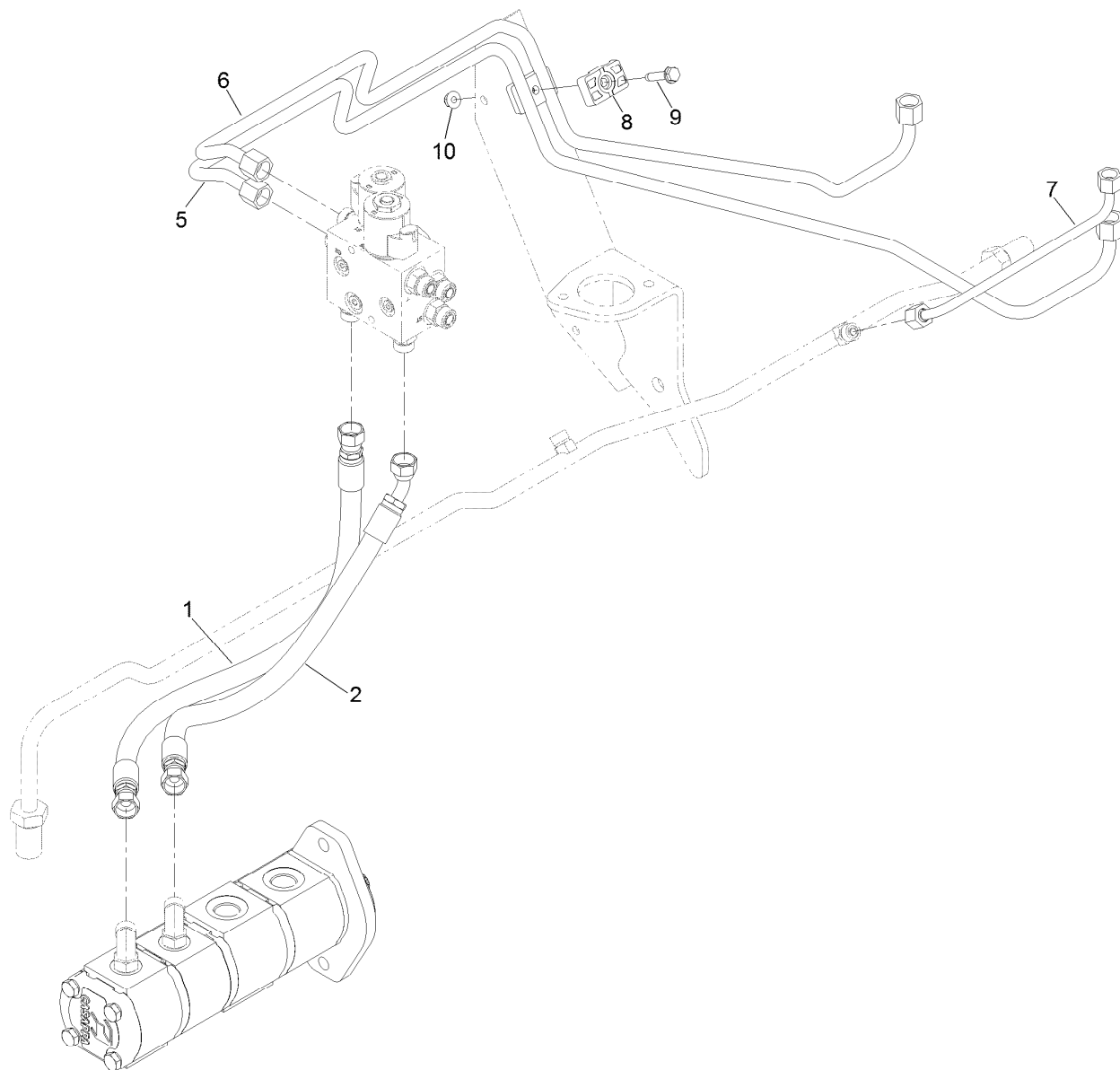
| Ref. | Part Number | Qty. | Description             |
|------|-------------|------|-------------------------|
| 15   | 120-8097    | 1    | Hose ASM                |
| 16   | 121-3055    | 1    | Tube ASM                |
| 16:1 | 237-30      | 1    | O-Ring                  |
| 16:2 | 237-22      | 1    | O-Ring                  |
| 17   | 121-3056    | 1    | Tube ASM                |
| 18   | 121-3123    | 1    | Tube ASM                |
| 19   | 125-4569    | 1    | Tube ASM                |
| 19:1 | 237-58      | 1    | O-Ring                  |
| 19:2 | 340-65      | 1    | O-Ring                  |
| 20   | 121-3054    | 2    | Tube ASM                |
| 21   | 59-7410     | 1    | Fitting-Diagnostic      |
| 21:1 | 237-42      | 1    | O-Ring                  |
| 22   | 354-79      | 1    | Cap-Dust                |
| 23   | 119-0011    | 1    | Pressure Transducer ASM |
| 23:1 | 237-78      | 1    | O-Ring                  |
| 24   | 120-8052    | 1    | Tube ASM                |
| 24:1 | 237-22      | 1    | O-Ring                  |
| 25   | 340-70      | 1    | Nut-Lock                |
| 26   | 125-4563    | 1    | Tube ASM                |
| 27   | 125-4566    | 1    | Tube ASM                |



## Hydraulic Steering Circuit Assembly

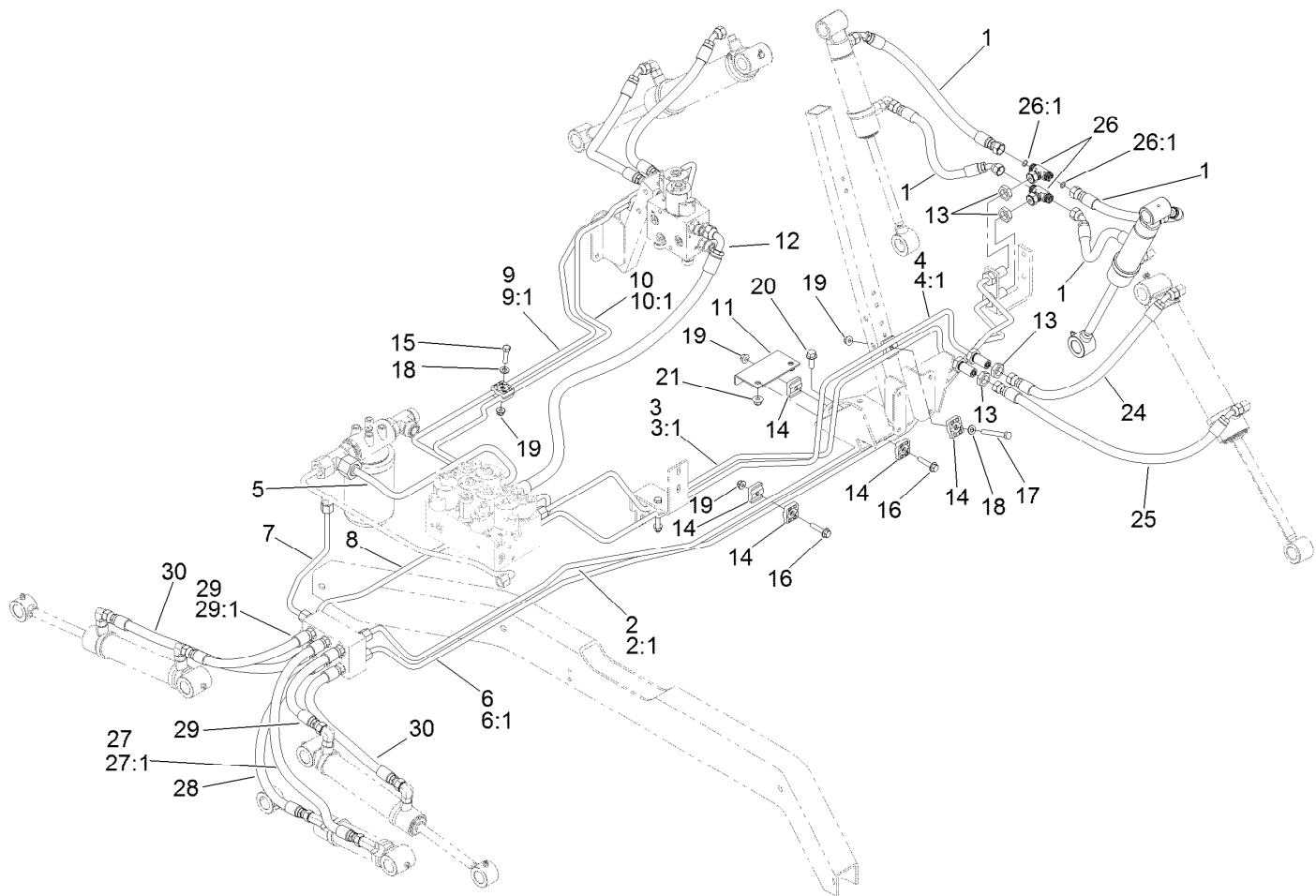
| Ref. | Part Number | Qty. | Description          |
|------|-------------|------|----------------------|
| 1    | 120-8056    | 1    | Tube ASM             |
| 1:1  | 237-22      | 1    | O-Ring               |
| 2    | 120-8055    | 1    | Tube ASM             |
| 2:1  | 237-22      | 1    | O-Ring               |
| 3    | 115-4412    | 1    | Tube ASM             |
| 3:1  | 237-22      | 1    | O-Ring               |
| 4    | 115-4408    | 1    | Tube ASM             |
| 4:1  | 237-22      | 1    | O-Ring               |
| 5    | 115-4406    | 1    | Tube ASM             |
| 5:1  | 237-22      | 1    | O-Ring               |
| 6    | 115-4409    | 1    | Tube ASM             |
| 6:1  | 237-22      | 1    | O-Ring               |
| 7    | 115-4405    | 1    | Tube ASM             |
| 7:1  | 237-22      | 1    | O-Ring               |
| 8    | 125-4581    | 1    | Tube ASM             |
| 9    | 92-7606-03  | 1    | Bracket-Bulkhead     |
| 10   | 125-4560    | 1    | Hose ASM             |
| 11   | 92-7539     | 1    | Hose-HYD             |
| 12   | 105-3873-03 | 1    | Bracket-Mount, Clamp |

| Ref. | Part Number | Qty. | Description           |
|------|-------------|------|-----------------------|
| 13   | 120-8057    | 1    | Tube ASM              |
| 14   | 340-70      | 6    | Nut-Lock              |
| 15   | 56-7973     | 10   | Clamp-Tube            |
| 16   | 115-1794    | 3    | Screw-HHF             |
| 17   | 3234-5      | 2    | Screw-HHF             |
| 19   | 105-3993-03 | 1    | Bracket-Support, Tube |
| 20   | 32104-32    | 4    | Screw-HWH             |
| 21   | 2412-81     | 1    | Clamp-R               |
| 22   | 119-4036    | 2    | Screw-HHF             |
| 23   | 125-4570    | 1    | Tube ASM              |
| 23:1 | 237-30      | 1    | O-Ring                |
| 24   | 121-3064    | 1    | Tube ASM              |
| 24:1 | 237-22      | 1    | O-Ring                |
| 25   | 121-3063    | 1    | Tube ASM              |
| 32   | 69-9761     | 1    | Plate-Cover           |
| 33   | 94-8105     | 2    | Clamp-Tube            |
| 34   | 322-11      | 1    | Screw-HH              |
| 35   | 104-8300    | 6    | Nut-HF, NI            |
| 36   | 92-5694     | 1    | Hose-Hydraulic        |



## Hydraulic Lift Circuit Assembly

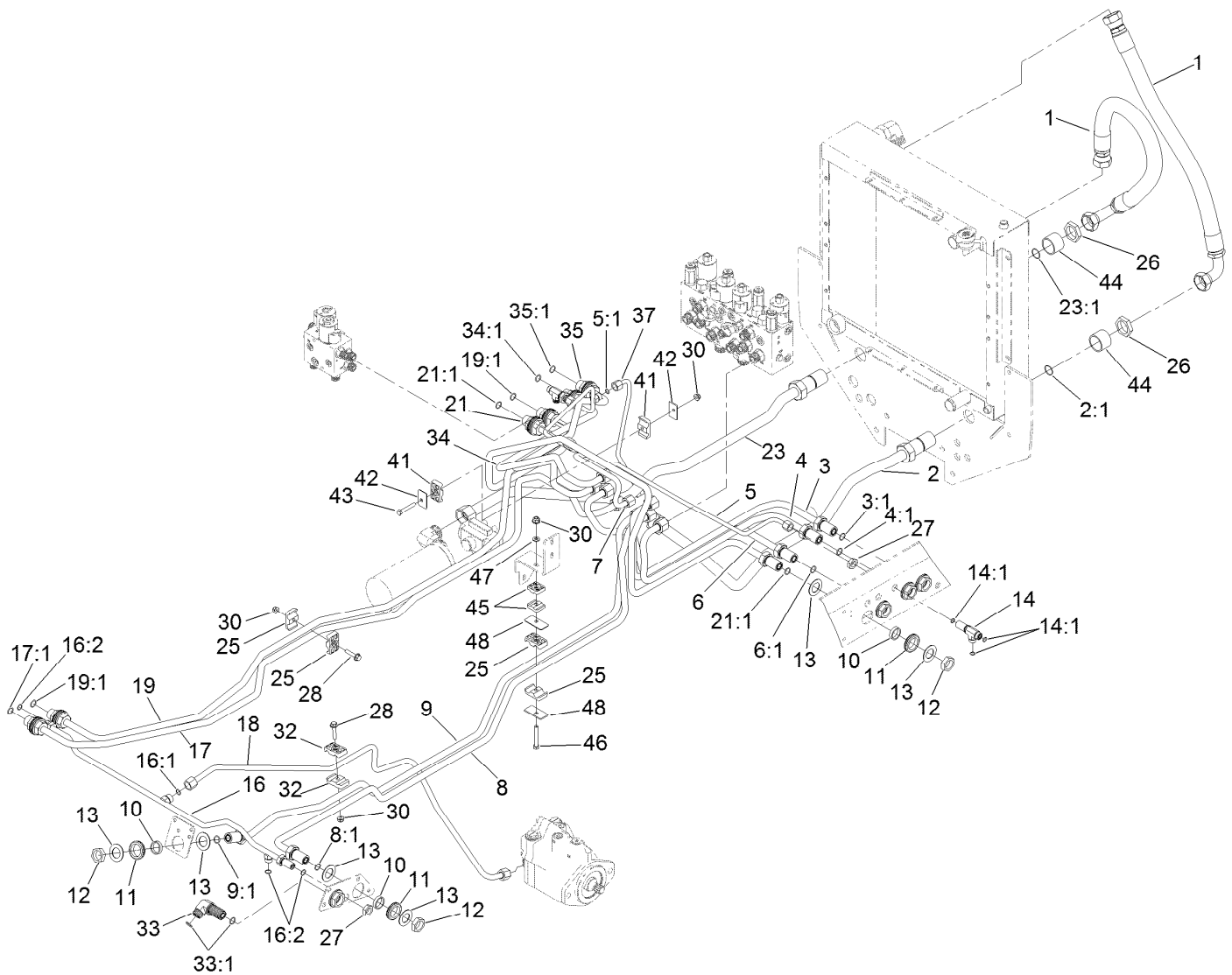
| <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i> |
|-------------|--------------------|-------------|--------------------|
| 1           | 125-4558           | 1           | Hose ASM           |
| 2           | 95-8829            | 1           | Hose ASM           |
| 5           | 125-4601           | 1           | Tube ASM           |
| 6           | 125-4599           | 1           | Tube ASM           |
| 7           | 125-4602           | 1           | Tube ASM           |
| 8           | 56-7976            | 2           | Clamp-Tube         |
| 9           | 32144-57           | 1           | Screw              |
| 10          | 104-8300           | 1           | Nut-HF, NI         |



## Deck Lift Hydraulic Assembly

| Ref. | Part Number | Qty. | Description           |
|------|-------------|------|-----------------------|
| 1    | 105-9238    | 4    | Hose-HYD              |
| 2    | 121-3103    | 1    | Tube ASM              |
| 2:1  | 237-22      | 1    | O-Ring                |
| 3    | 114-8140    | 1    | Tube ASM              |
| 3:1  | 237-22      | 1    | O-Ring                |
| 4    | 114-8141    | 1    | Tube ASM              |
| 4:1  | 237-22      | 1    | O-Ring                |
| 5    | 114-8143    | 1    | Tube-HYD              |
| 6    | 121-3104    | 1    | Tube ASM              |
| 6:1  | 237-22      | 1    | O-Ring                |
| 7    | 115-9121    | 1    | Tube-HYD              |
| 8    | 114-8142    | 1    | Tube-HYD              |
| 9    | 114-8138    | 1    | Tube ASM              |
| 9:1  | 237-22      | 1    | O-Ring                |
| 10   | 114-8139    | 1    | Tube ASM              |
| 10:1 | 237-22      | 1    | O-Ring                |
| 11   | 105-3990-03 | 1    | Bracket-Support, Tube |
| 12   | 131-7758    | 1    | Hose ASM              |
| 13   | 340-70      | 6    | Nut-Lock              |

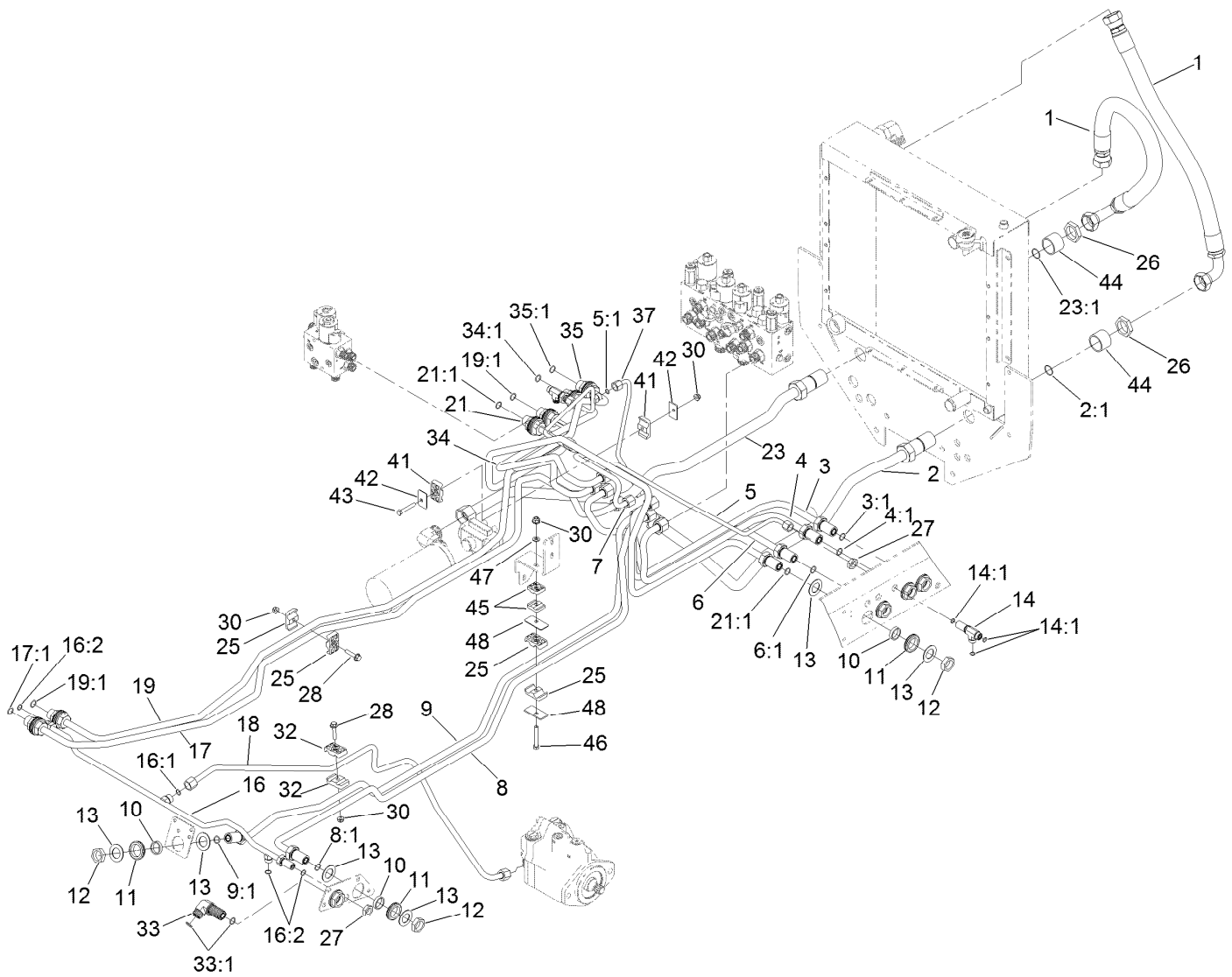
| Ref. | Part Number | Qty. | Description  |
|------|-------------|------|--------------|
| 14   | 56-7973     | 10   | Clamp-Tube   |
| 15   | 322-6       | 2    | Screw-HH     |
| 16   | 115-1794    | 2    | Screw-HHF    |
| 17   | 322-13      | 2    | Screw-HH     |
| 18   | 3256-23     | 3    | Washer-Plain |
| 19   | 104-8300    | 5    | Nut-HF, NI   |
| 20   | 3234-11     | 2    | Screw-HHF    |
| 21   | 104-8301    | 2    | Nut-HF, NI   |
| 24   | 105-3918    | 2    | Hose-HYD     |
| 25   | 105-3919    | 2    | Hose-HYD     |
| 26   | 340-166     | 2    | Fitting-Tee  |
| 26:1 | 237-22      | 2    | O-Ring       |
| 27   | 104-5511    | 1    | Hose -HYD    |
| 27:1 | 237-42      | 1    | O-Ring       |
| 28   | 100-5629    | 1    | Hose ASM     |
| 29   | 104-5512    | 2    | Hose-HYD     |
| 29:1 | 237-42      | 1    | O-Ring       |
| 30   | 99-3579     | 2    | Hose-HYD     |



## Hydraulic Mow Circuit Assembly

| Ref. | Part Number | Qty. | Description           |
|------|-------------|------|-----------------------|
| 1    | 108-1689    | 2    | Hose-HYD              |
| 2    | 125-4574    | 1    | Tube ASM              |
| 2:1  | 340-65      | 1    | O-Ring                |
| 3    | 115-4372    | 1    | Tube-HYD              |
| 3:1  | 237-65      | 1    | O-Ring                |
| 4    | 115-4373    | 1    | Tube-HYD              |
| 4:1  | 237-65      | 1    | O-Ring                |
| 5    | 121-3114    | 1    | Tube ASM              |
| 5:1  | 237-22      | 1    | O-Ring                |
| 6    | 125-4557    | 1    | Tube ASM              |
| 6:1  | 237-65      | 1    | O-Ring                |
| 7    | 115-4398    | 1    | Tube-HYD              |
| 8    | 115-4371    | 1    | Tube-HYD              |
| 8:1  | 237-65      | 1    | O-Ring                |
| 9    | 115-4370    | 1    | Tube-HYD              |
| 9:1  | 237-65      | 1    | O-Ring                |
| 10   | 125-1984    | 13   | Spacer                |
| 11   | 240-3       | 13   | Grommet-Rubber        |
| 12   | 340-74      | 13   | Nut-Lock, Bulkhead    |
| 13   | 69-9010     | 26   | Washer                |
| 14   | 340-68      | 2    | Fitting-Tee, Bulkhead |

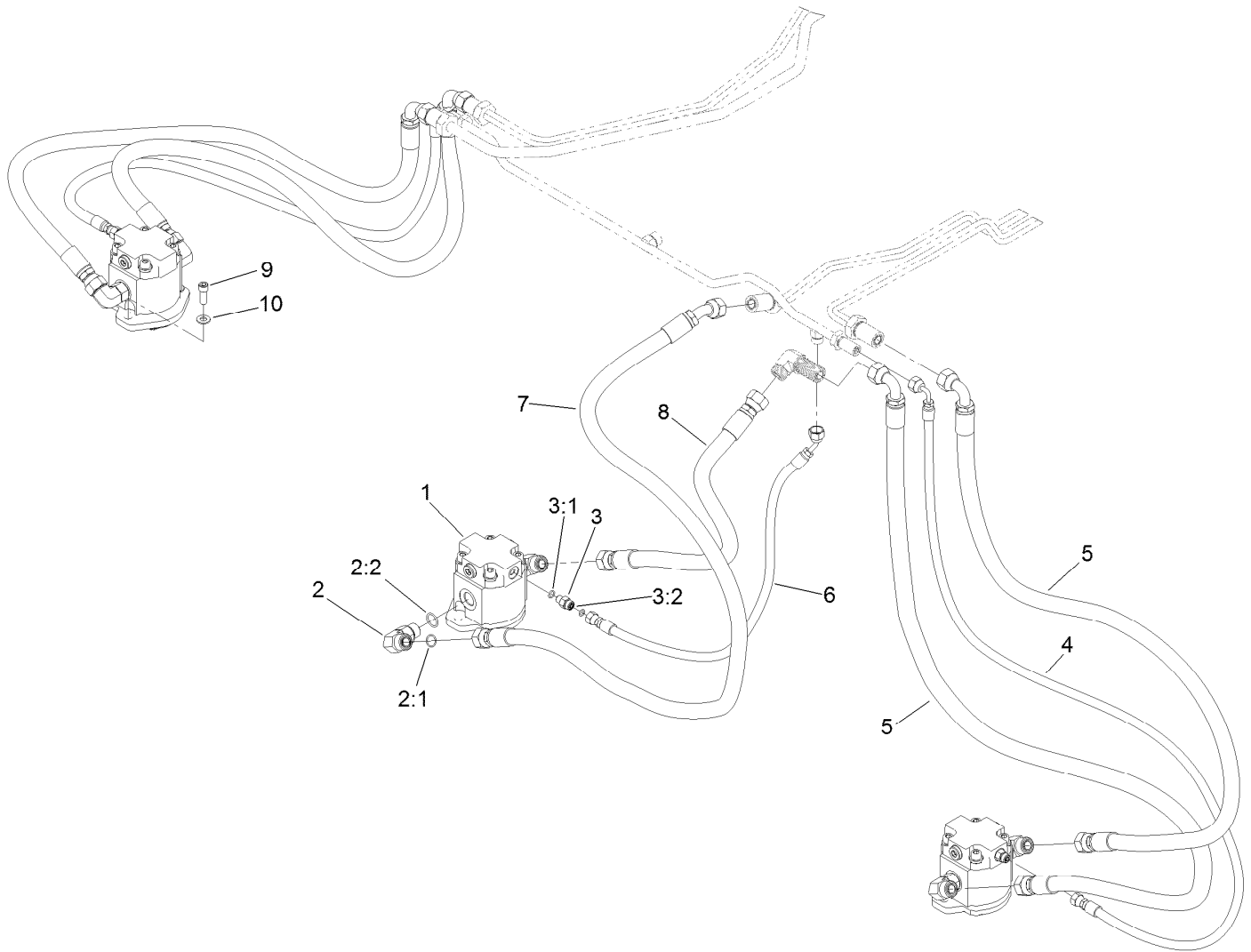
| Ref. | Part Number | Qty. | Description              |
|------|-------------|------|--------------------------|
| 14:1 | 237-22      | 3    | O-Ring                   |
| 16   | 120-8081    | 1    | Tube ASM                 |
| 16:1 | 237-30      | 1    | O-Ring                   |
| 16:2 | 237-22      | 3    | O-Ring                   |
| 17   | 125-4556    | 1    | Tube ASM                 |
| 17:1 | 237-65      | 1    | O-Ring                   |
| 18   | 120-8082    | 1    | Tube ASM                 |
| 19   | 105-3901    | 1    | Tube ASM                 |
| 19:1 | 237-65      | 2    | O-Ring                   |
| 21   | 121-3113    | 1    | Tube ASM                 |
| 21:1 | 237-65      | 2    | O-Ring                   |
| 23   | 125-4573    | 1    | Tube ASM                 |
| 23:1 | 340-65      | 1    | O-Ring                   |
| 25   | 56-7971     | 4    | Clamp-Tube               |
| 26   | 340-128     | 2    | Nut-Bulkhead             |
| 27   | 340-70      | 4    | Nut-Lock                 |
| 28   | 115-1794    | 2    | Screw-HHF                |
| 30   | 104-8300    | 4    | Nut-HF, NI               |
| 32   | 56-7972     | 2    | Clamp-Tube               |
| 33   | 340-72      | 1    | Fitting-Bulkhead, 90 DEG |
| 33:1 | 237-65      | 2    | O-Ring                   |



## Hydraulic Mow Circuit Assembly (continued)

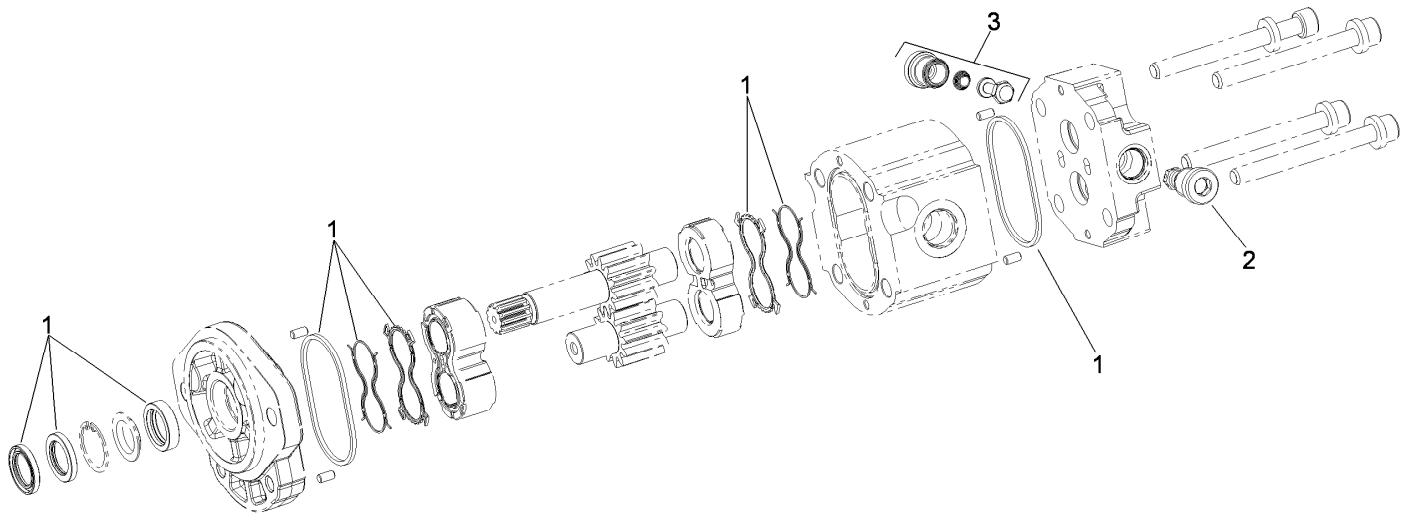
| Ref. | Part Number | Qty. | Description |
|------|-------------|------|-------------|
| 34   | 121-3112    | 1    | Tube ASM    |
| 34:1 | 237-65      | 1    | O-Ring      |
| 35   | 125-4555    | 1    | Tube ASM    |
| 35:1 | 237-65      | 1    | O-Ring      |
| 37   | 121-3115    | 1    | Tube ASM    |
| 41   | 56-7977     | 2    | Clamp-Tube  |
| 42   | 69-9760     | 2    | Plate-Cover |

| Ref. | Part Number | Qty. | Description  |
|------|-------------|------|--------------|
| 43   | 322-10      | 1    | Screw-HH     |
| 44   | 125-4577    | 2    | Spacer       |
| 45   | 56-7973     | 2    | Clamp-Tube   |
| 46   | 322-14      | 1    | Screw-HH     |
| 47   | 3256-23     | 1    | Washer-Plain |
| 48   | 69-9761     | 2    | Plate-Cover  |



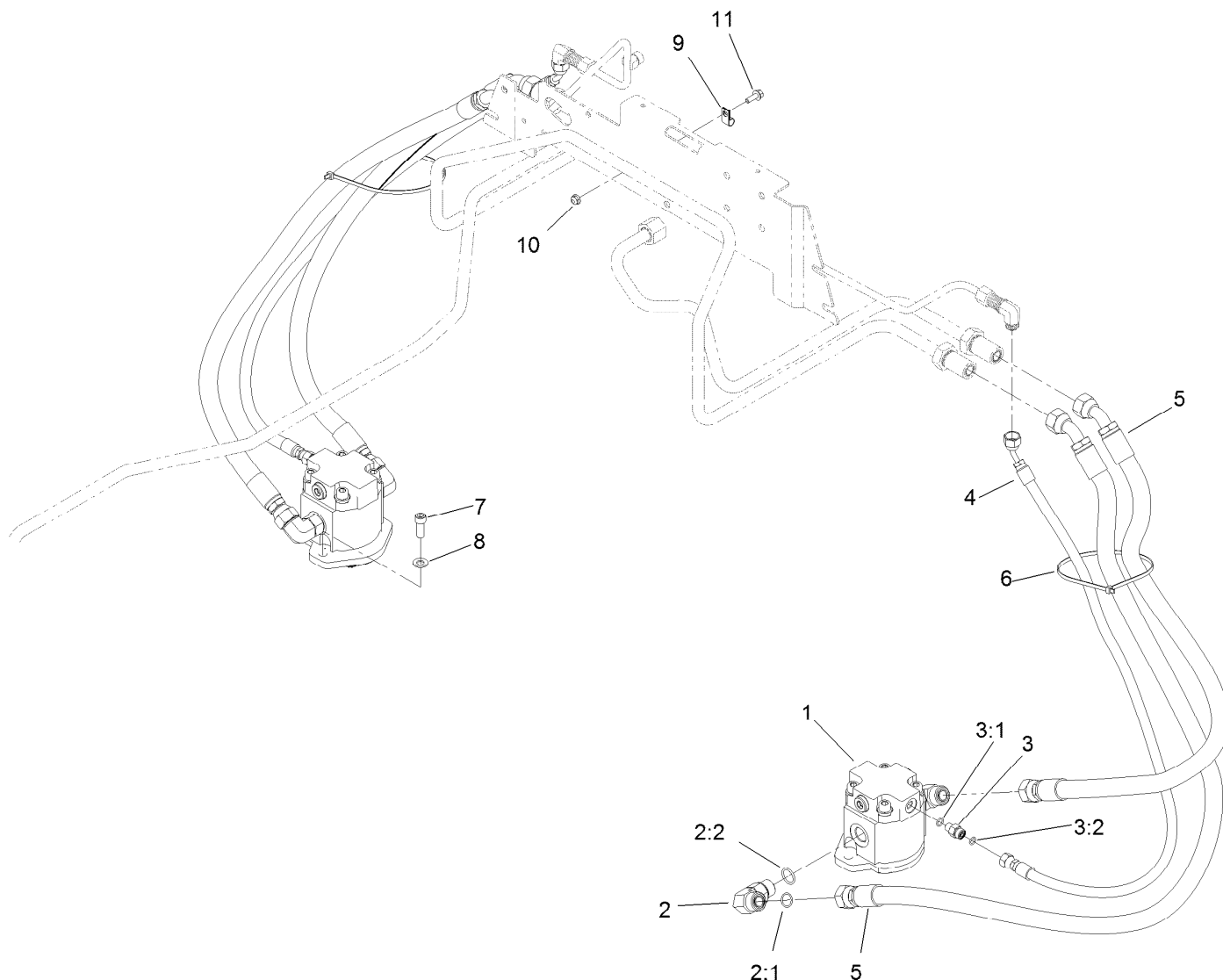
## Deck No. 1, 4 and 5 Hydraulic Assembly

| Ref. | Part Number | Qty. | Description           |
|------|-------------|------|-----------------------|
| 1    | 117-5141    | 3    | HYD Motor ASM         |
| 2    | 340-17      | 6    | Fitting-Elbow, 90 DEG |
| 2:1  | 237-65      | 1    | O-Ring                |
| 2:2  | 237-80      | 1    | O-Ring                |
| 3    | 340-92      | 3    | Fitting-Straight      |
| 3:1  | 237-78      | 1    | O-Ring                |
| 3:2  | 237-21      | 1    | O-Ring                |
| 4    | 104-5500    | 2    | Hose-HYD              |
| 5    | 104-5501    | 4    | Hose-HYD              |
| 6    | 104-5502    | 1    | Hose-HYD              |
| 7    | 104-5504    | 1    | Hose-HYD              |
| 8    | 104-5505    | 1    | Hose-HYD              |
| 9    | 3274-7      | 6    | Screw-HSH             |
| 10   | 3256-24     | 6    | Washer-Plain          |



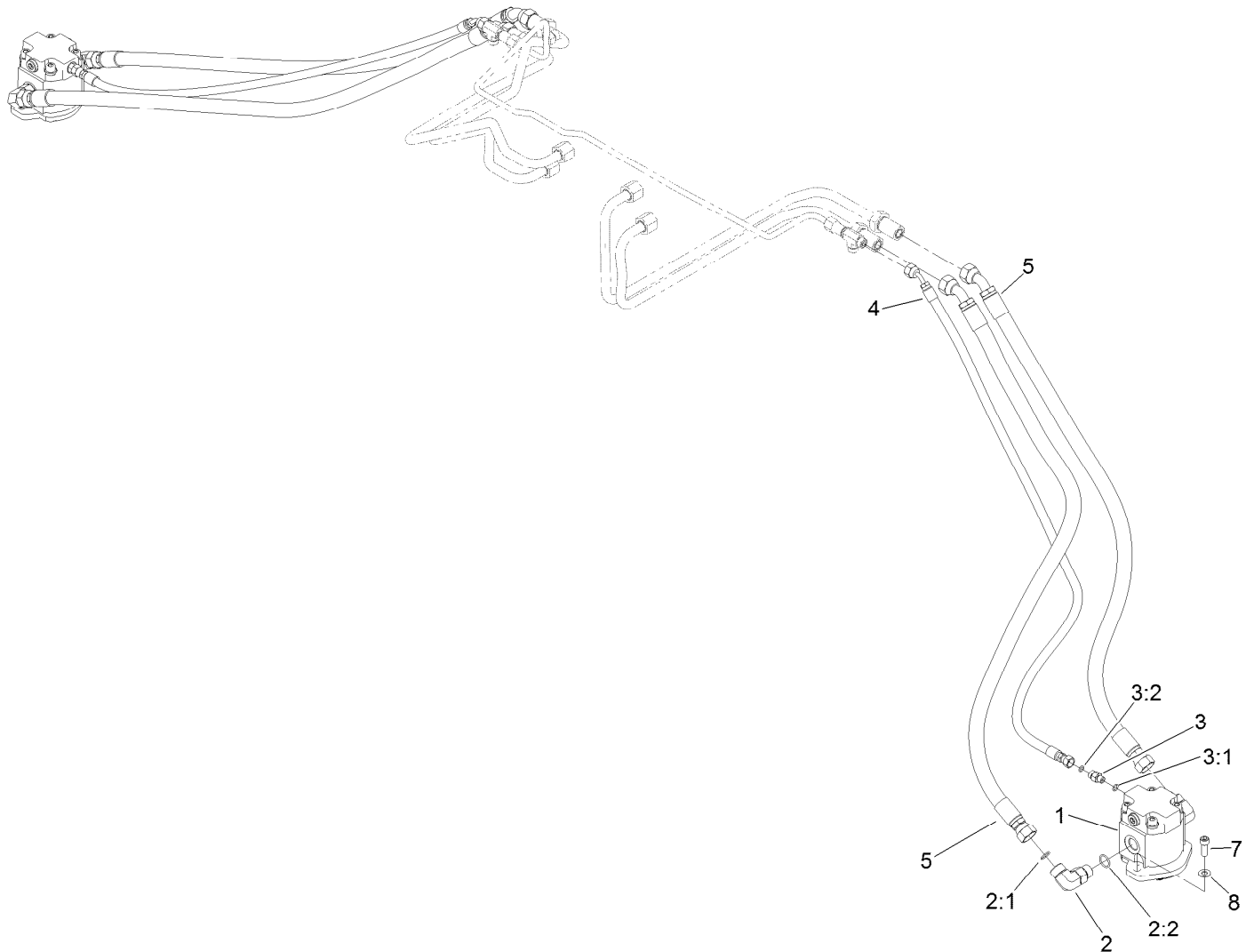
## Gear Motor Assembly No. 117-5141

| <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i>   |
|-------------|--------------------|-------------|----------------------|
| 1           | 117-0235           | 1           | Seal Kit             |
| 2           | 107-7820           | 1           | Valve-Relief         |
| 3           | 107-7821           | 1           | Valve-Anticavitation |



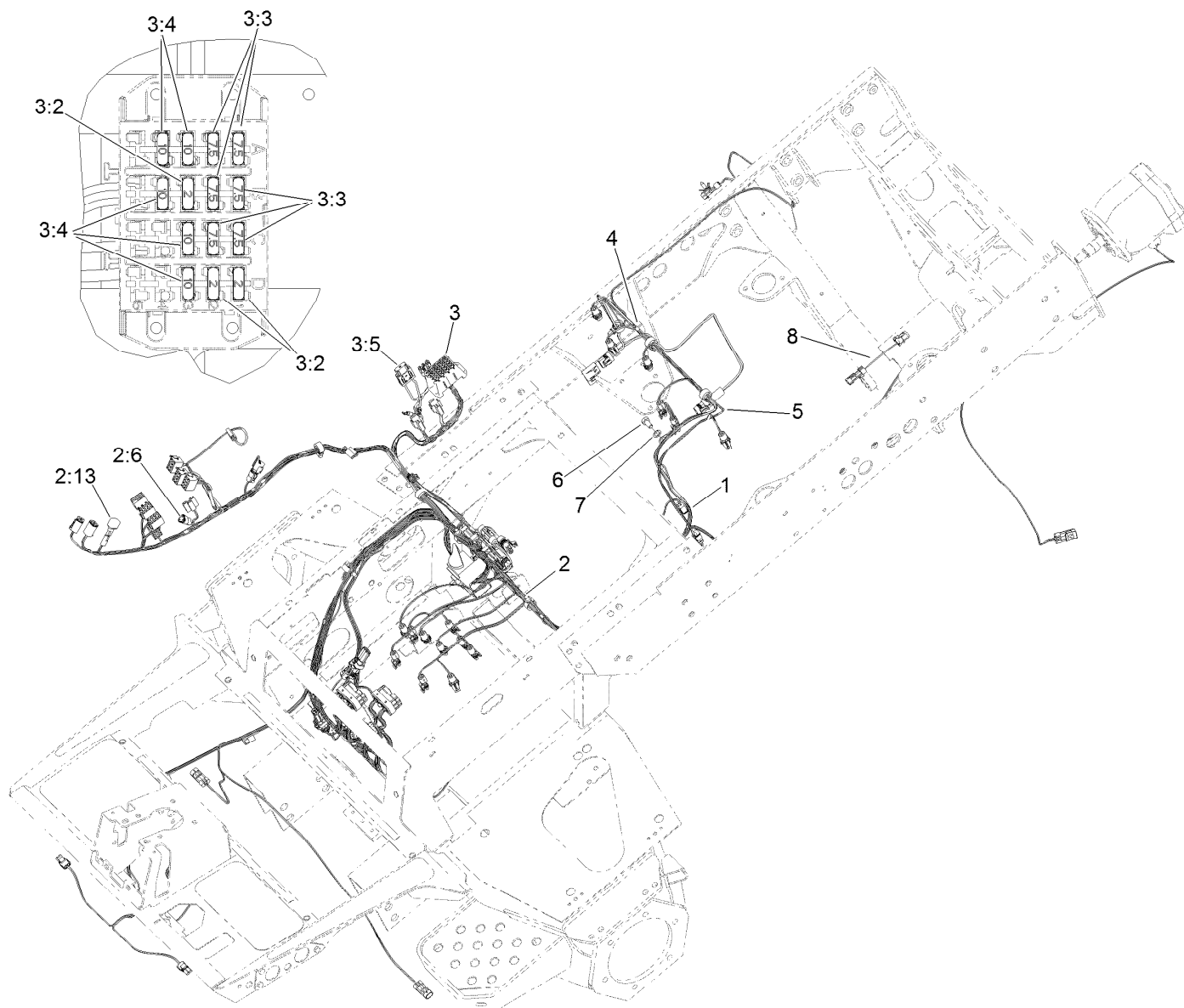
## Deck No. 2 and 3 Hydraulic Assembly

| Ref. | Part Number | Qty. | Description           |
|------|-------------|------|-----------------------|
| 1    | 117-5141    | 2    | HYD Motor ASM         |
| 2    | 340-17      | 4    | Fitting-Elbow, 90 DEG |
| 2:1  | 237-65      | 1    | O-Ring                |
| 2:2  | 237-80      | 1    | O-Ring                |
| 3    | 340-92      | 2    | Fitting-Straight      |
| 3:1  | 237-78      | 1    | O-Ring                |
| 3:2  | 237-21      | 1    | O-Ring                |
| 4    | 104-5502    | 2    | Hose-HYD              |
| 5    | 104-5505    | 4    | Hose-HYD              |
| 6    | 3290-379    | 2    | Tie-Cable             |
| 7    | 3274-7      | 4    | Screw-HSH             |
| 8    | 3256-24     | 4    | Washer-Plain          |
| 9    | 2412-89     | 1    | Clamp-R               |
| 10   | 104-7201    | 1    | Nut-HF, NI            |
| 11   | 3234-4      | 1    | Screw-HHF             |



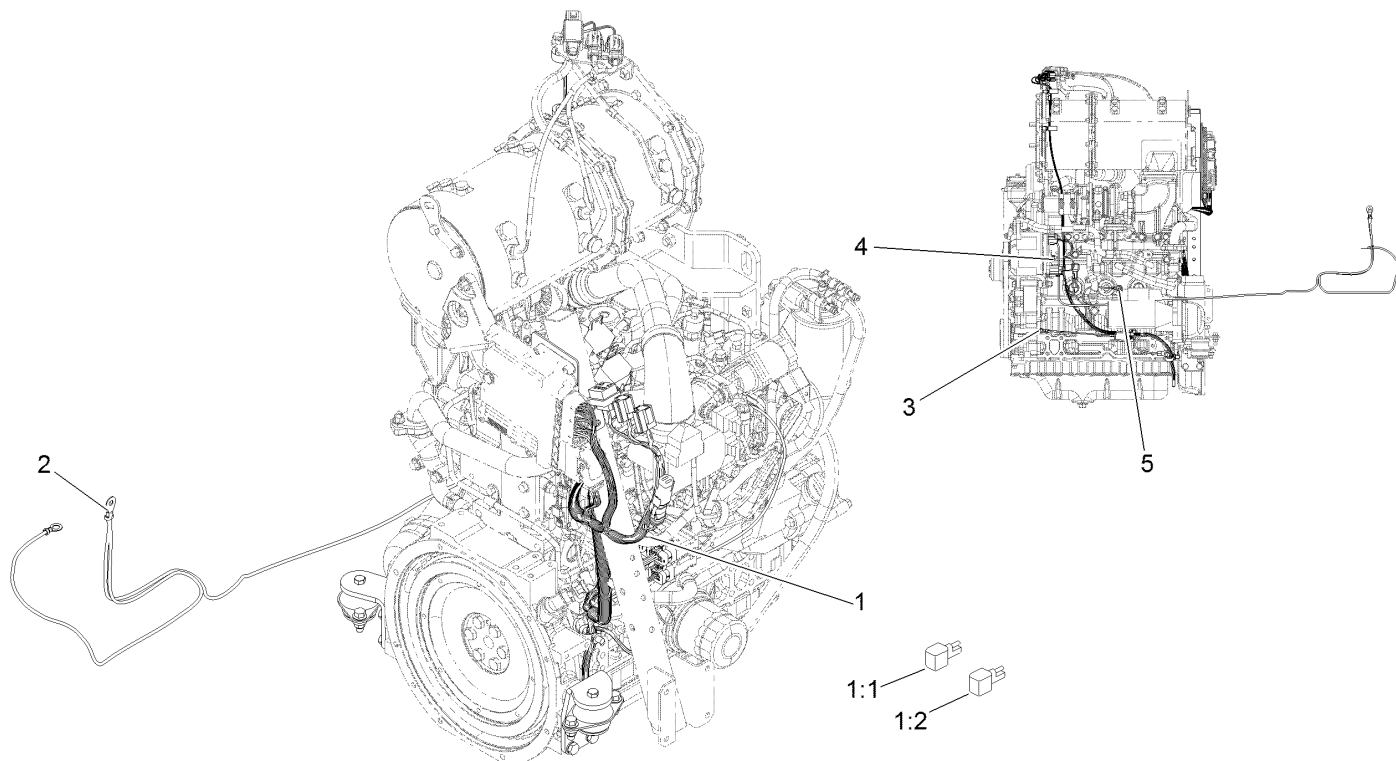
## Deck No. 6 and 7 Hydraulic Assembly

| Ref. | Part Number | Qty. | Description           |
|------|-------------|------|-----------------------|
| 1    | 117-5141    | 2    | HYD Motor ASM         |
| 2    | 340-17      | 4    | Fitting-Elbow, 90 DEG |
| 2:1  | 237-65      | 1    | O-Ring                |
| 2:2  | 237-80      | 1    | O-Ring                |
| 3    | 340-92      | 2    | Fitting-Straight      |
| 3:1  | 237-78      | 1    | O-Ring                |
| 3:2  | 237-21      | 1    | O-Ring                |
| 4    | 104-5499    | 2    | Hose-HYD              |
| 5    | 104-5498    | 4    | Hose-HYD              |
| 7    | 3274-7      | 4    | Screw-HSH             |
| 8    | 3256-24     | 4    | Washer-Plain          |



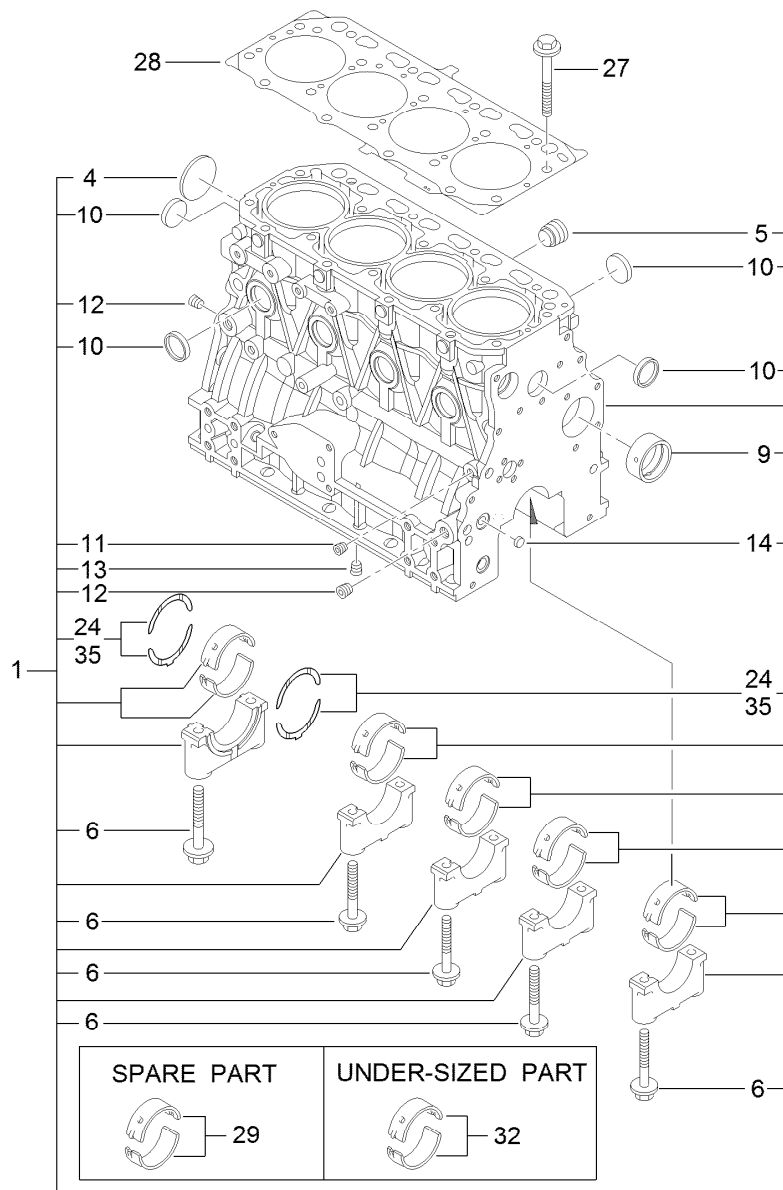
## Main Wire Harness Assembly

| Ref. | Part Number | Qty. | Description                     |
|------|-------------|------|---------------------------------|
| 1    | 120-6359    | 1    | Harness-Wire, Main              |
| 2    | 120-6358    | 1    | Harness-Wire                    |
| 2:6  | 32180-043   | 1    | Resistor-120 Ohm                |
| 2:13 | 104-4022    | 1    | Resistor-75 Ohm                 |
| 3    | 121-8857    | 1    | Harness-Wire, Power Center      |
| 3:2  | 121-8861    | 3    | Fuse-Mini Blade, 2 Amp          |
| 3:3  | 121-8865    | 6    | Fuse-Mini Blade, 7.5 Amp        |
| 3:4  | 121-8866    | 5    | Fuse-Mini Blade, 10 Amp         |
| 3:5  | 114-3342    | 1    | Fuse-Maxi, 60 Amp               |
| 4    | 121-8860    | 1    | Harness-Wire                    |
| 5    | 117-2370    | 1    | Harness-Ground                  |
| 6    | 33115-020   | 1    | Screw-HH                        |
| 7    | 3255-2      | 1    | Washer-Lock, EXT                |
| 8    | 115-1931    | 1    | Harness-Wire, Fuel Pump Adapter |



## Engine Wire Harness Assembly

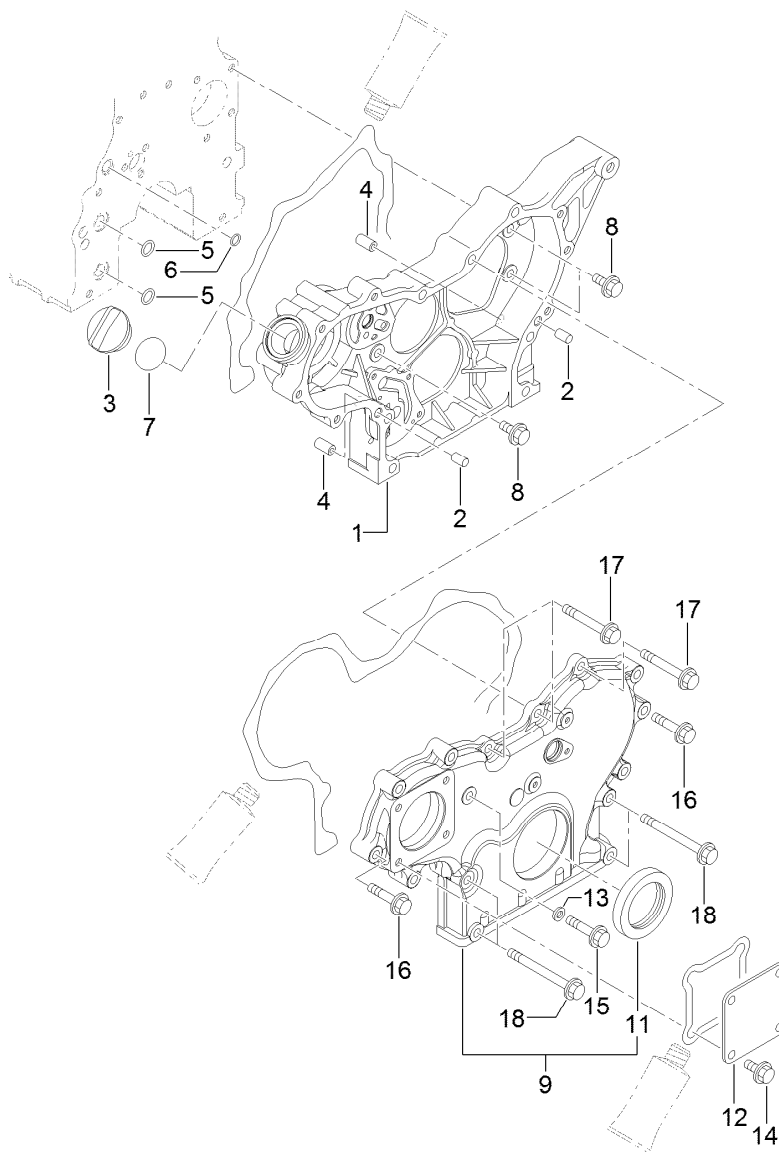
| Ref. | Part Number | Qty. | Description                |
|------|-------------|------|----------------------------|
| 1    | 122-0230    | 1    | Harness-Wire               |
| 1:1  | 100-4918    | 2    | Diode                      |
| 1:2  | 121-8891    | 1    | Resistor (1.6K Ohm)        |
| 2    | 115-1930    | 1    | Cable-Battery, Positive    |
| 3    | 108-9470    | 1    | Harness-Wire, Fusible Link |
| 4    | 33003-00    | 1    | Nut-HF                     |
| 5    | 33004-00    | 1    | Nut-HF                     |



## Cylinder Block Assembly

| Ref. | Part Number | Qty. | Description        |
|------|-------------|------|--------------------|
| 1    | 127-3127    | 1    | Cylinder Block ASM |
| 4    | 125-6980    | 1    | Plug               |
| 5    | 125-7170    | 1    | Plug               |
| 6    | 125-7007    | 10   | Bolt               |
| 9    | 125-7108    | 1    | Bushing            |
| 10   | 125-7239    | 8    | Plug               |
| 11   | 125-6969    | 1    | Plug               |
| 12   | 125-6973    | 2    | Plug               |

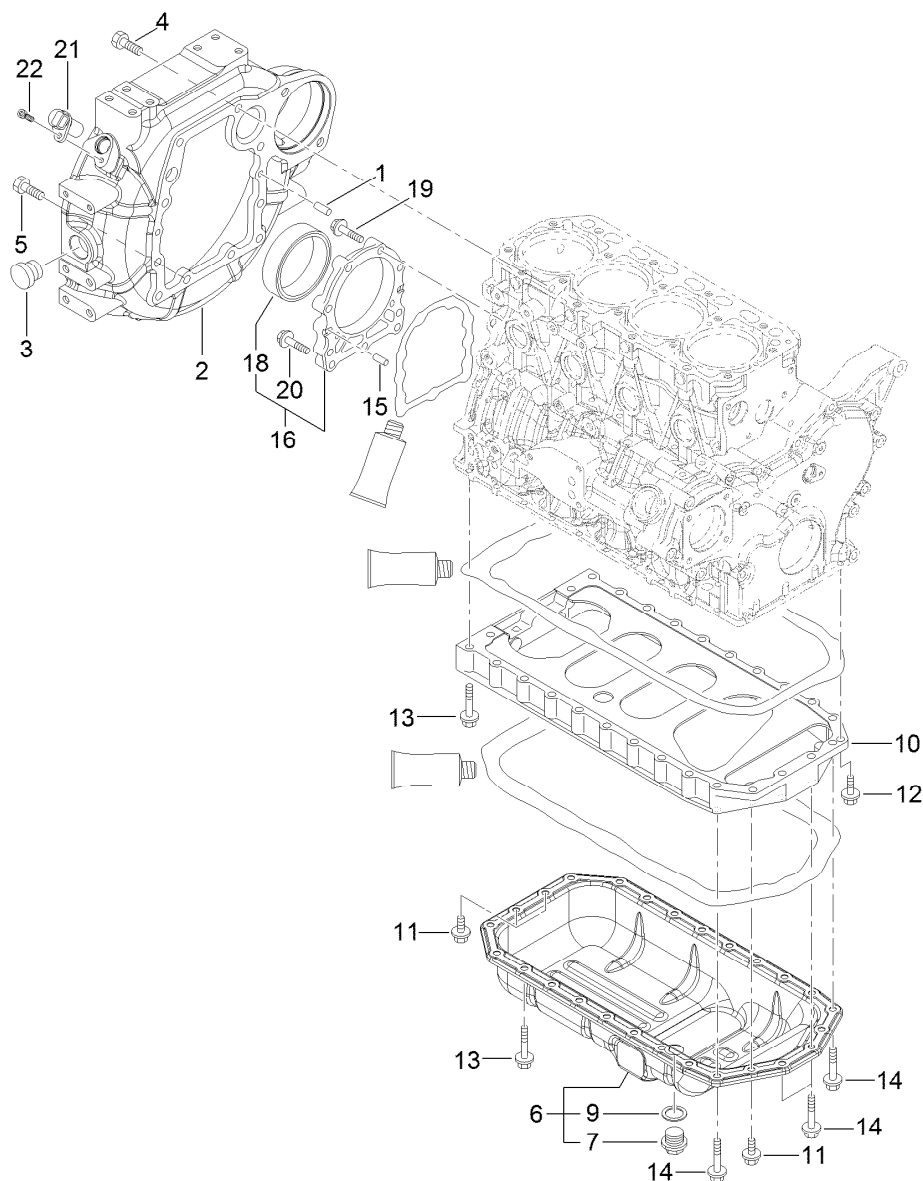
| Ref. | Part Number | Qty. | Description           |
|------|-------------|------|-----------------------|
| 13   | 125-6973    | 1    | Plug                  |
| 14   | 125-7237    | 1    | Plug                  |
| 24   | 125-7010    | 2    | Metal-Thrust          |
| 27   | 125-7006    | 18   | Bolt                  |
| 28   | 127-3126    | 1    | Gasket-Head, Cylinder |
| 29   | 125-6981    | 5    | Metal-Main            |
| 32   | 125-7009    | 5    | Metal-Main (0.25)     |
| 35   | 125-7011    | 1    | Metal-Thrust (0.25)   |



## Gear Housing Assembly

| <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i> |
|-------------|--------------------|-------------|--------------------|
| 1           | 127-3023           | 1           | Case-Gear          |
| 2           | 125-6995           | 2           | Pin                |
| 3           | 125-6972           | 1           | Cover-Filler       |
| 4           | 125-7107           | 2           | Pipe               |
| 5           | 125-6909           | 2           | O-Ring             |
| 6           | 127-2973           | 1           | O-Ring             |
| 7           | 125-7197           | 1           | O-Ring             |
| 8           | 125-7214           | 3           | Bolt               |
| 9           | 127-3024           | 1           | Gearcase Cover ASM |

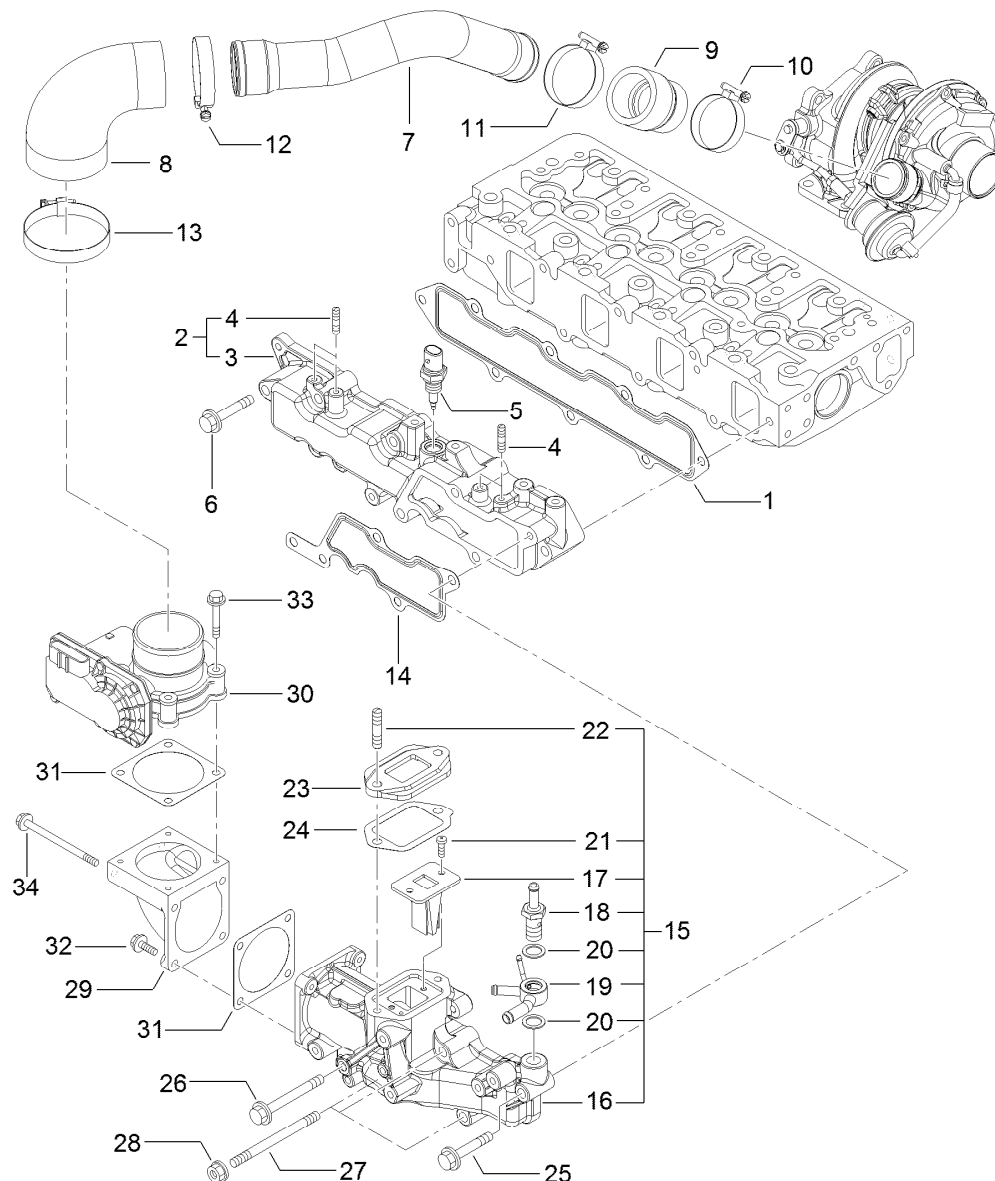
| <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i> |
|-------------|--------------------|-------------|--------------------|
| 11          | 125-6944           | 1           | Seal-Oil           |
| 12          | 125-6977           | 1           | Cover              |
| 13          | 125-7174           | 1           | Washer-Seal        |
| 14          | 125-7214           | 4           | Bolt               |
| 15          | 125-7217           | 1           | Bolt               |
| 16          | 125-7218           | 7           | Bolt               |
| 17          | 125-7222           | 3           | Bolt               |
| 18          | 125-7224           | 4           | Bolt               |



## Flywheel Housing and Oil Sump Assembly

| Ref. | Part Number | Qty. | Description      |
|------|-------------|------|------------------|
| 1    | 125-6995    | 2    | Pin              |
| 2    | 127-3025    | 1    | Housing-Flywheel |
| 3    | 125-6910    | 1    | Cap              |
| 4    | 125-7226    | 6    | Bolt             |
| 5    | 125-7227    | 4    | Bolt             |
| 6    | 125-7241    | 1    | Oil Sump ASM     |
| 7    | 125-6912    | 1    | Plug-Drain       |
| 9    | 125-7177    | 1    | Washer-Seal      |
| 10   | 125-7035    | 1    | Spacer           |
| 11   | 125-7214    | 4    | Bolt             |

| Ref. | Part Number | Qty. | Description          |
|------|-------------|------|----------------------|
| 12   | 125-7215    | 2    | Bolt                 |
| 13   | 125-7219    | 20   | Bolt                 |
| 14   | 125-7220    | 4    | Bolt                 |
| 15   | 125-6995    | 2    | Pin                  |
| 16   | 125-6996    | 1    | Case ASM             |
| 18   | 125-7106    | 1    | Seal-Oil             |
| 19   | 125-7045    | 6    | Bolt                 |
| 20   | 125-7217    | 3    | Bolt                 |
| 21   | 127-3062    | 1    | Sensor-Rev, Flywheel |
| 22   | 127-3184    | 1    | Bolt                 |

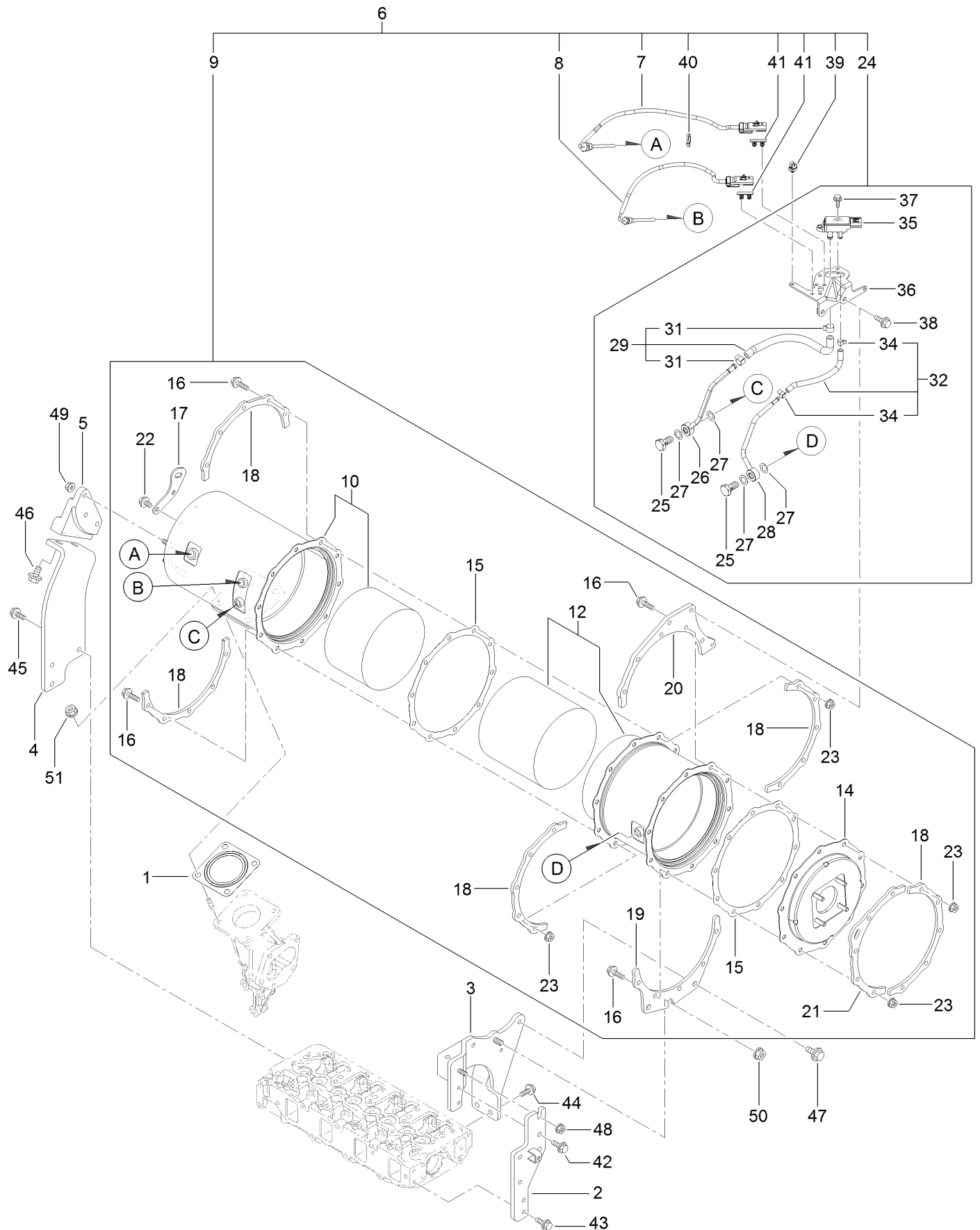


## Suction Manifold Assembly

| Ref. | Part Number | Qty. | Description             |
|------|-------------|------|-------------------------|
| 1    | 127-3107    | 1    | Gasket-Manifold, Intake |
| 2    | 127-3135    | 1    | Intake Manifold ASM     |
| 3    | 127-3134    | 1    | Manifold-Intake         |
| 4    | 127-3180    | 4    | Stud                    |
| 5    | 127-3031    | 1    | Sensor-Temp, Air        |
| 6    | 125-7220    | 5    | Bolt                    |
| 7    | 127-3152    | 1    | Duct-Suction            |
| 8    | 127-3096    | 1    | Joint-Rubber            |
| 9    | 127-3153    | 1    | Joint-Rubber            |
| 10   | 125-7189    | 1    | Clamp-Hose              |
| 11   | 127-3170    | 1    | Clamp-Hose              |
| 12   | 125-7190    | 1    | Clamp-Hose              |
| 13   | 127-3171    | 1    | Clamp-Hose              |
| 14   | 127-3034    | 1    | Gasket-Collector        |
| 15   | 127-3093    | 1    | Intake Collector ASM    |
| 16   | 127-3092    | 1    | Collector-Intake        |
| 17   | 127-3139    | 1    | Valve-Reed              |

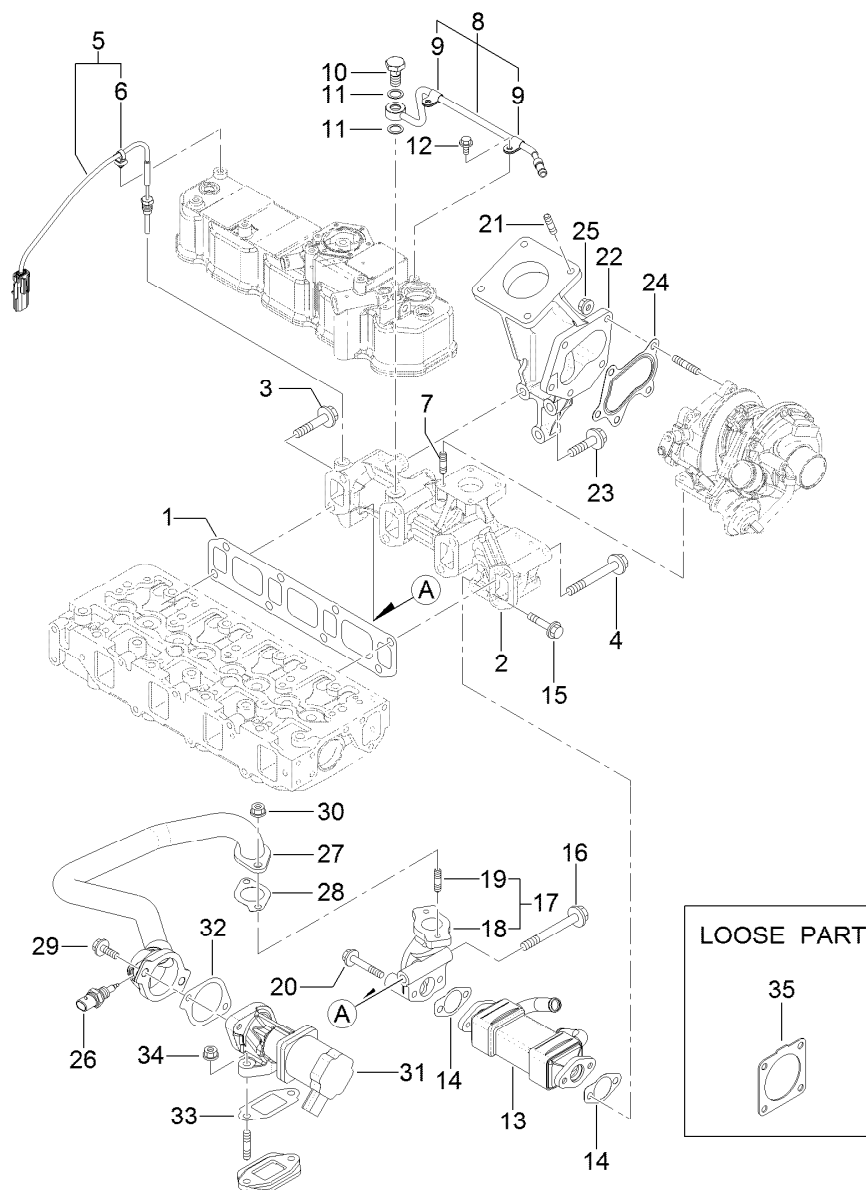
| Ref. | Part Number | Qty. | Description         |
|------|-------------|------|---------------------|
| 18   | 127-3080    | 1    | Joint-Hose          |
| 19   | 127-3081    | 1    | Joint-Hose          |
| 20   | 127-3166    | 2    | Washer-Seal         |
| 21   | 127-3168    | 2    | Screw               |
| 22   | 127-3181    | 2    | Stud                |
| 23   | 127-3045    | 1    | Spacer-Valve, E G R |
| 24   | 127-3046    | 1    | Gasket-E G R        |
| 25   | 125-7220    | 1    | Bolt                |
| 26   | 127-3178    | 1    | Bolt                |
| 27   | 127-3182    | 3    | Stud                |
| 28   | 125-7229    | 3    | Nut                 |
| 29   | 127-3035    | 1    | Bend-Inlet          |
| 30   | 127-3036    | 1    | Body-Throttle       |
| 31   | 127-3037    | 2    | Gasket-Throttle     |
| 32   | 125-7209    | 2    | Bolt                |
| 33   | 125-7211    | 4    | Bolt                |
| 34   | 127-3177    | 2    | Bolt                |

# Diesel Particulate Filter Assembly



## Diesel Particulate Filter Assembly (continued)

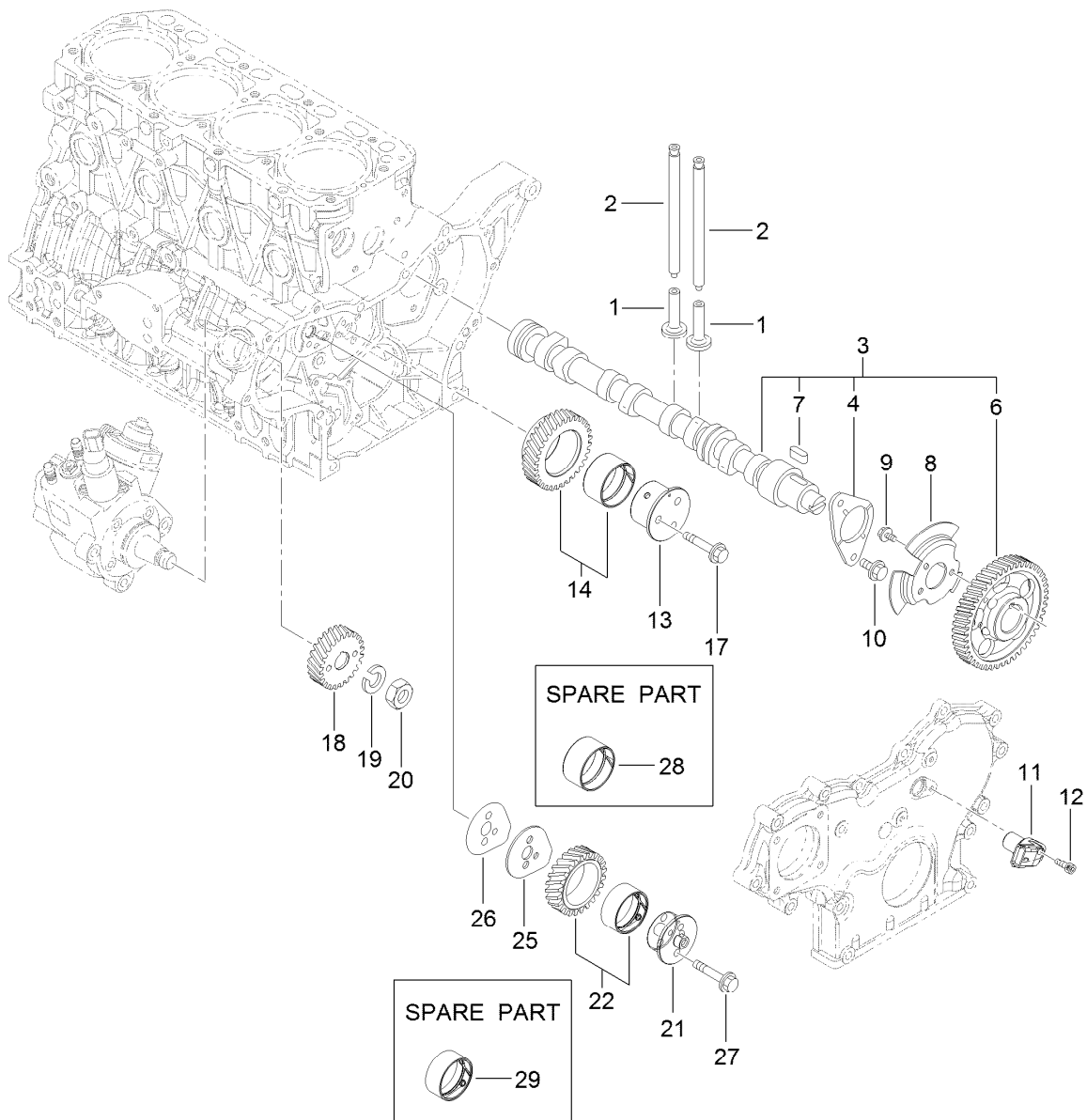
| <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i>        | <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i>           |
|-------------|--------------------|-------------|---------------------------|-------------|--------------------|-------------|------------------------------|
| 1           | 127-2987           | 1           | Gasket-Silencer           | 27          | 127-3056           | 4           | Gasket-Sensor                |
| 2           | 127-3095           | 1           | Stay-D P F                | 28          | 127-3165           | 1           | Exhaust Pressure Pipe ASM    |
| 3           | 127-3148           | 1           | Stay- D P F               | 29          | 127-3114           | 1           | Exhaust Hose ASM             |
| 4           | 127-3149           | 1           | Stay-D P F                | 31          | 127-3057           | 2           | Clip-Hose                    |
| 5           | 127-3150           | 1           | Stay-D P F                | 32          | 127-3059           | 1           | Exhaust Pressure Hose<br>ASM |
| 6           | 127-3159           | 1           | D P F Unit                | 34          | 127-3058           | 2           | Clip-Hose                    |
| 7           | 127-3111           | 1           | Sensor-Temp, Exhaust      | 35          | 127-3060           | 1           | Sensor-Pressure              |
| 8           | 127-3112           | 1           | Sensor-Temp, Exhaust      | 36          | 127-3061           | 1           | Bracket-Sensor, Pressure     |
| 9           | 127-3157           | 1           | D P F ASM                 | 37          | 125-7208           | 2           | Bolt                         |
| 10          | 127-3141           | 1           | Case-Doc                  | 38          | 125-7595           | 2           | Bolt                         |
| 12          | 127-3142           | 1           | Case-Filter, Soot         | 39          | 127-3087           | 1           | Band-Clip                    |
| 14          | 127-3143           | 1           | Flange-Outlet             | 40          | 127-3124           | 1           | Band                         |
| 15          | 127-3162           | 2           | Gasket-D P F              | 41          | 127-3088           | 2           | Clip-Connector               |
| 16          | 127-3055           | 20          | Bolt                      | 42          | 125-7595           | 2           | Bolt                         |
| 17          | 127-3144           | 1           | Lifter-D P F              | 43          | 125-7595           | 2           | Bolt                         |
| 18          | 127-3145           | 5           | Stiffener-D P F, A        | 44          | 125-7595           | 2           | Bolt                         |
| 19          | 127-3146           | 1           | Stiffener-D P F, B        | 45          | 125-7595           | 3           | Bolt                         |
| 20          | 127-3158           | 1           | Stiffener-D P F, D        | 46          | 127-3179           | 2           | Bolt                         |
| 21          | 127-3147           | 1           | Stiffener-D P F, C        | 47          | 127-3179           | 2           | Bolt                         |
| 22          | 125-7213           | 2           | Bolt                      | 48          | 125-7229           | 1           | Nut                          |
| 23          | 125-7229           | 20          | Nut                       | 49          | 125-7229           | 3           | Nut                          |
| 24          | 127-3163           | 1           | Pressure Sensor Unit      | 50          | 125-7230           | 1           | Nut                          |
| 25          | 127-3039           | 2           | Bolt-Joint, Pipe          | 51          | 125-7230           | 4           | Nut                          |
| 26          | 127-3164           | 1           | Exhaust Pressure Pipe ASM |             |                    |             |                              |



## Exhaust Manifold Assembly

| Ref. | Part Number | Qty. | Description              |
|------|-------------|------|--------------------------|
| 1    | 127-3108    | 1    | Gasket-Manifold, Exhaust |
| 2    | 127-3136    | 1    | Manifold-Exhaust         |
| 3    | 127-3094    | 1    | Bolt                     |
| 4    | 127-3044    | 7    | Bolt-M10                 |
| 5    | 127-3140    | 1    | Sensor-Temp, Exhaust     |
| 6    | 127-3087    | 1    | Band-Clip                |
| 7    | 125-7043    | 4    | Stud                     |
| 8    | 127-3038    | 1    | Exhaust Pipe ASM         |
| 9    | 127-3173    | 2    | Clamp                    |
| 10   | 127-3039    | 1    | Bolt-Joint, Pipe         |
| 11   | 127-3174    | 2    | Gasket                   |
| 12   | 125-7206    | 2    | Bolt                     |
| 13   | 127-3042    | 1    | Cooler-E G R             |
| 14   | 127-3043    | 2    | Gasket-Cooler, E G R     |
| 15   | 127-2976    | 2    | Bolt                     |
| 16   | 127-3022    | 1    | Bolt-Flange              |
| 17   | 127-3048    | 1    | E G R Pipe ASM           |
| 18   | 127-3049    | 1    | Pipe-Out, E G R          |

| Ref. | Part Number | Qty. | Description                |
|------|-------------|------|----------------------------|
| 19   | 125-7043    | 2    | Stud                       |
| 20   | 125-7220    | 2    | Bolt                       |
| 21   | 127-2984    | 4    | Stud                       |
| 22   | 127-3137    | 1    | Pipe-Exhaust               |
| 23   | 127-3138    | 3    | Bolt-Flange                |
| 24   | 125-7071    | 1    | Gasket                     |
| 25   | 125-7229    | 5    | Nut                        |
| 26   | 127-3047    | 1    | Sensor-Gas Temp, E G R     |
| 27   | 127-3109    | 1    | E G R Pipe ASM             |
| 28   | 127-3016    | 1    | Gasket                     |
| 29   | 125-7215    | 2    | Bolt                       |
| 30   | 125-7229    | 2    | Nut                        |
| 31   | 127-3110    | 1    | Valve-E G R                |
| 32   | 127-3050    | 1    | Gasket-Intake Valve, E G R |
| 33   | 127-3051    | 1    | Gasket-Out Valve, E G R    |
| 34   | 125-7229    | 2    | Nut                        |
| 35   | 127-3019    | 1    | Gasket                     |

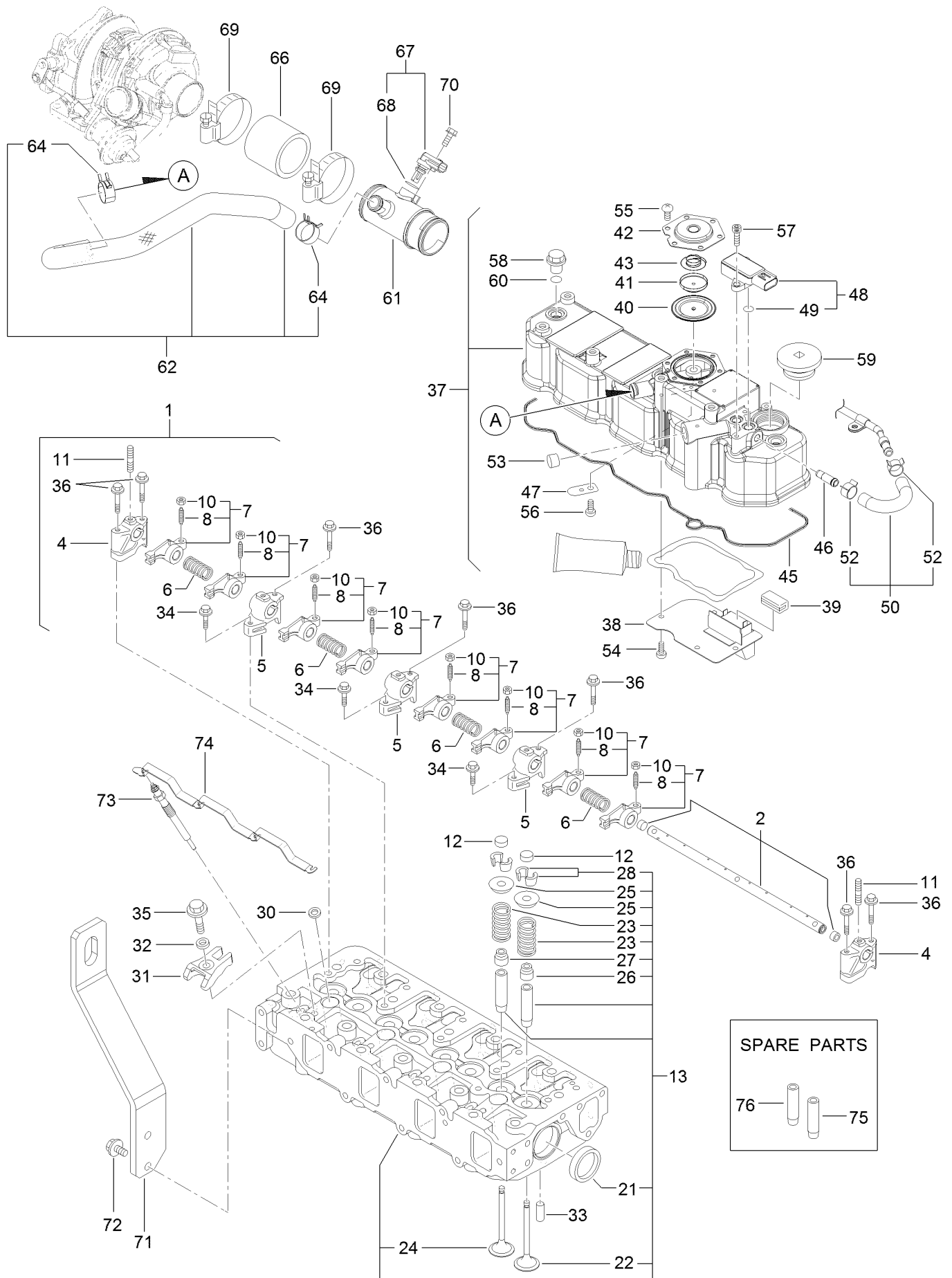


## Camshaft and Driving Gear Assembly

| Ref. | Part Number | Qty. | Description        |
|------|-------------|------|--------------------|
| 1    | 125-7016    | 8    | Tappet             |
| 2    | 125-7017    | 8    | Rod-Push           |
| 3    | 127-3113    | 1    | Camshaft ASM       |
| 4    | 125-7008    | 1    | Metal-Thrust       |
| 6    | 127-3052    | 1    | Gear-Camshaft      |
| 7    | 125-7185    | 1    | Key                |
| 8    | 127-3053    | 1    | Pulser-Camshaft    |
| 9    | 125-7205    | 3    | Bolt               |
| 10   | 125-7213    | 2    | Bolt               |
| 11   | 127-3054    | 1    | Sensor-Rev, Gear   |
| 12   | 127-3184    | 1    | Bolt               |
| 13   | 127-3063    | 1    | Shaft-Idle, Gear A |

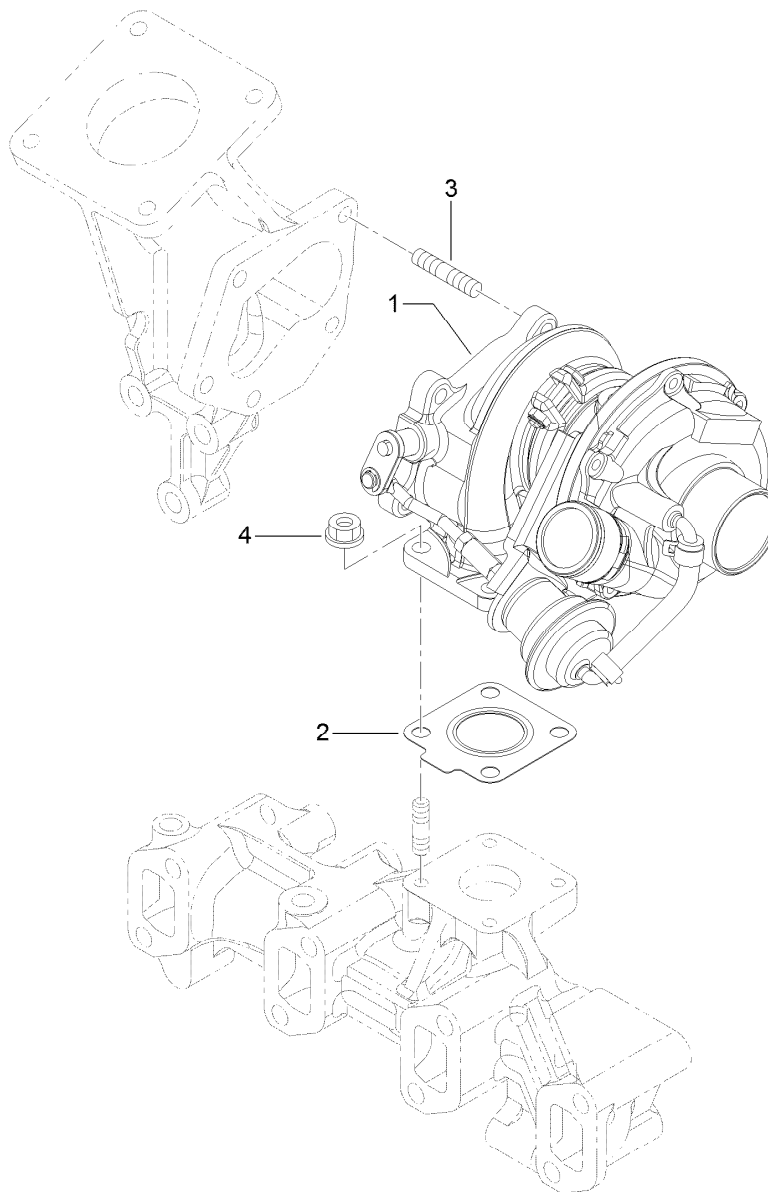
| Ref. | Part Number | Qty. | Description          |
|------|-------------|------|----------------------|
| 14   | 127-3066    | 1    | Idle Gear A ASM      |
| 17   | 125-7219    | 3    | Bolt                 |
| 18   | 127-3070    | 1    | Gear-Pump, Supply    |
| 19   | 127-3167    | 1    | Washer-Spring        |
| 20   | 127-3185    | 1    | Nut-Lock             |
| 21   | 127-3064    | 1    | Shaft-Idle, Gear B   |
| 22   | 127-3067    | 1    | Idle Gear B ASM      |
| 25   | 127-3068    | 1    | Plate-Idle, Shaft    |
| 26   | 127-3069    | 1    | Gasket-Idle, Shaft B |
| 27   | 125-7218    | 2    | Bolt                 |
| 28   | 125-6927    | 1    | Bushing              |
| 29   | 127-3065    | 1    | Bushing              |

# Cylinder Head and Cover Assembly



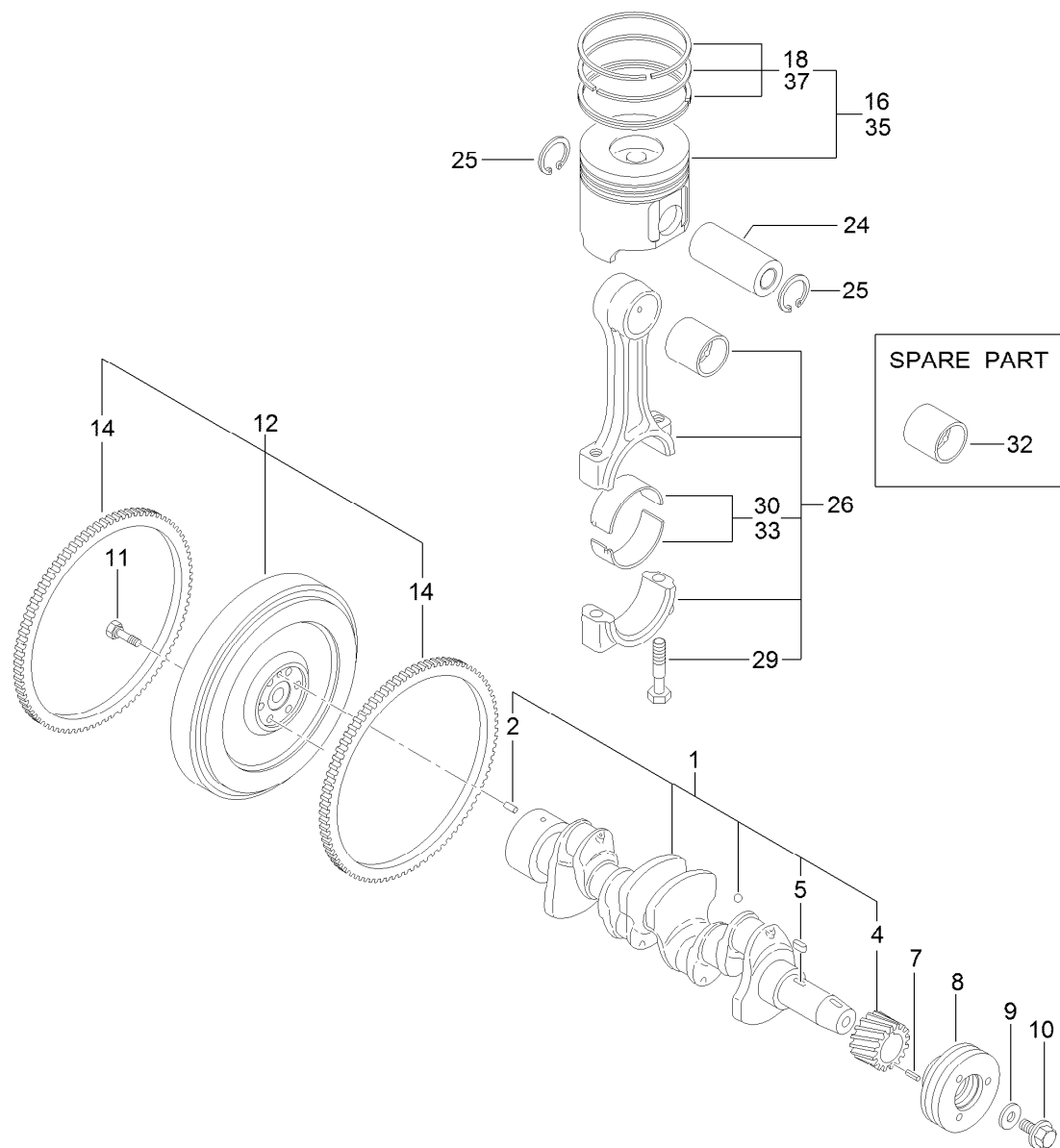
## Cylinder Head and Cover Assembly (continued)

| <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i>      | <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i>      |
|-------------|--------------------|-------------|-------------------------|-------------|--------------------|-------------|-------------------------|
| 1           | 127-3005           | 1           | Shaft ASM               | 42          | 125-6961           | 1           | Plate-Breather          |
| 2           | 127-3006           | 1           | Shaft                   | 43          | 125-6962           | 1           | Spring-Diaphragm        |
| 4           | 127-2974           | 2           | Support                 | 45          | 127-3106           | 1           | Gasket-Cover            |
| 5           | 127-2975           | 3           | Support                 | 46          | 127-3026           | 1           | Joint                   |
| 6           | 127-2995           | 4           | Spring                  | 47          | 125-6994           | 1           | Spring                  |
| 7           | 127-2989           | 8           | Arm-Rocker              | 48          | 127-3029           | 1           | Sensor-Pressure         |
| 8           | 125-7013           | 8           | Screw-Adjust, Valve     | 49          | 127-3032           | 2           | O Ring-Sensor, Pressure |
| 10          | 125-7014           | 8           | Nut                     | 50          | 127-3040           | 1           | Hose ASM                |
| 11          | 127-3183           | 3           | Stud                    | 52          | 127-3041           | 2           | Clip-Hose               |
| 12          | 127-2996           | 8           | Cap-Valve               | 53          | 125-6913           | 1           | Plug                    |
| 13          | 127-3132           | 1           | Cylinder Head ASM       | 54          | 125-7186           | 4           | Screw                   |
| 21          | 125-7240           | 2           | Plug                    | 55          | 125-7186           | 6           | Screw                   |
| 22          | 127-2990           | 4           | Valve                   | 56          | 125-7186           | 1           | Screw                   |
| 23          | 127-3012           | 8           | Spring                  | 57          | 127-3184           | 2           | Bolt                    |
| 24          | 127-2994           | 4           | Valve                   | 58          | 125-6974           | 3           | Knob                    |
| 25          | 127-3013           | 8           | Retainer-Spring         | 59          | 127-2978           | 1           | Plug                    |
| 26          | 127-2986           | 4           | Seal-Stem, Valve        | 60          | 93-0418            | 3           | O-Ring                  |
| 27          | 127-3027           | 4           | Seal-Stem, Valve        | 61          | 127-3128           | 1           | Joint-Breather          |
| 28          | 127-3186           | 8           | Pin-Cotter              | 62          | 127-3129           | 1           | Breather Hose ASM       |
| 30          | 127-3021           | 4           | Gasket-Injector         | 64          | 125-7040           | 2           | Clip-Hose               |
| 31          | 127-3028           | 4           | Retainer-Injector       | 66          | 127-3133           | 1           | Hose-Intake             |
| 32          | 127-2980           | 4           | Washer-Injector         | 67          | 127-3030           | 1           | Sensor-Temp, Air        |
| 33          | 125-7184           | 2           | Pin-Spring              | 68          | 127-3033           | 1           | O-Ring                  |
| 34          | 125-7215           | 3           | Bolt                    | 69          | 125-7190           | 2           | Clamp-Hose              |
| 35          | 125-7217           | 4           | Bolt                    | 70          | 125-7208           | 1           | Bolt                    |
| 36          | 125-7220           | 7           | Bolt                    | 71          | 127-3130           | 1           | Lifter-Engine           |
| 37          | 127-3131           | 1           | Cylinder Head Cover ASM | 72          | 125-7214           | 2           | Bolt                    |
| 38          | 127-2988           | 1           | Plate                   | 73          | 127-2991           | 4           | Plug-Glow               |
| 39          | 125-7012           | 1           | Baffle                  | 74          | 127-3123           | 1           | Connector-Glow Plug     |
| 40          | 125-6959           | 1           | Diaphragm               | 75          | 127-2979           | 4           | Guide                   |
| 41          | 125-6960           | 1           | Plate                   | 76          | 127-2997           | 4           | Guide-Valve             |



## Turbine Assembly

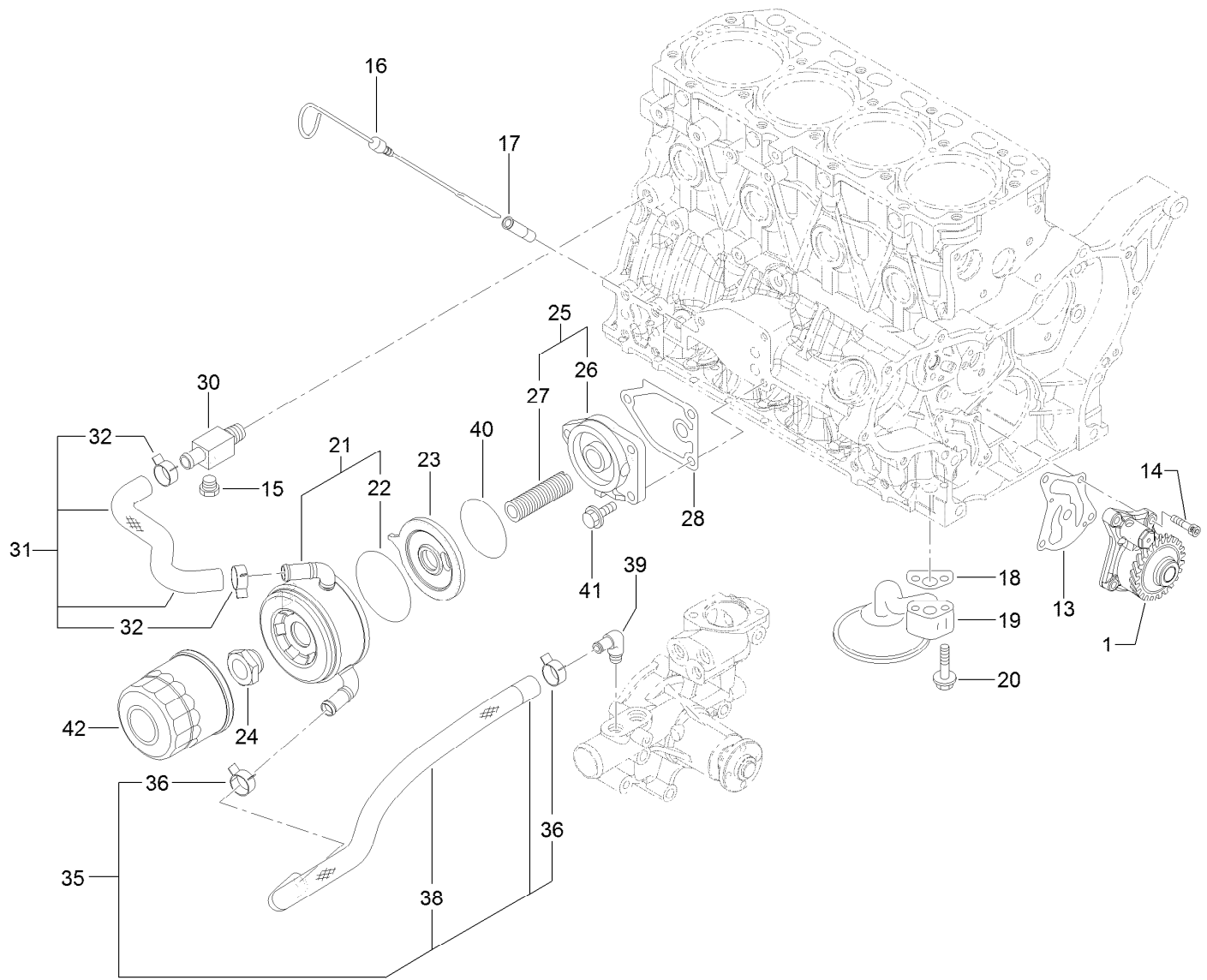
| <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i> |
|-------------|--------------------|-------------|--------------------|
| 1           | 127-3151           | 1           | Turbine ASM        |
| 2           | 125-7070           | 1           | Gasket             |
| 3           | 125-6906           | 5           | Stud               |
| 4           | 125-7229           | 4           | Nut                |



## Crankshaft and Piston Assembly

| Ref. | Part Number | Qty. | Description    |
|------|-------------|------|----------------|
| 1    | 125-7091    | 1    | Crankshaft ASM |
| 2    | 125-6995    | 1    | Pin            |
| 4    | 125-6937    | 1    | Gear           |
| 5    | 125-7185    | 1    | Key            |
| 7    | 125-7182    | 1    | Pin-Spring     |
| 8    | 125-6925    | 1    | V-Pulley       |
| 9    | 125-7109    | 1    | Washer         |
| 10   | 125-6956    | 1    | Bolt           |
| 11   | 125-6951    | 6    | Bolt           |
| 12   | 127-3160    | 1    | Flywheel ASM   |
| 14   | 125-6943    | 1    | Gear           |

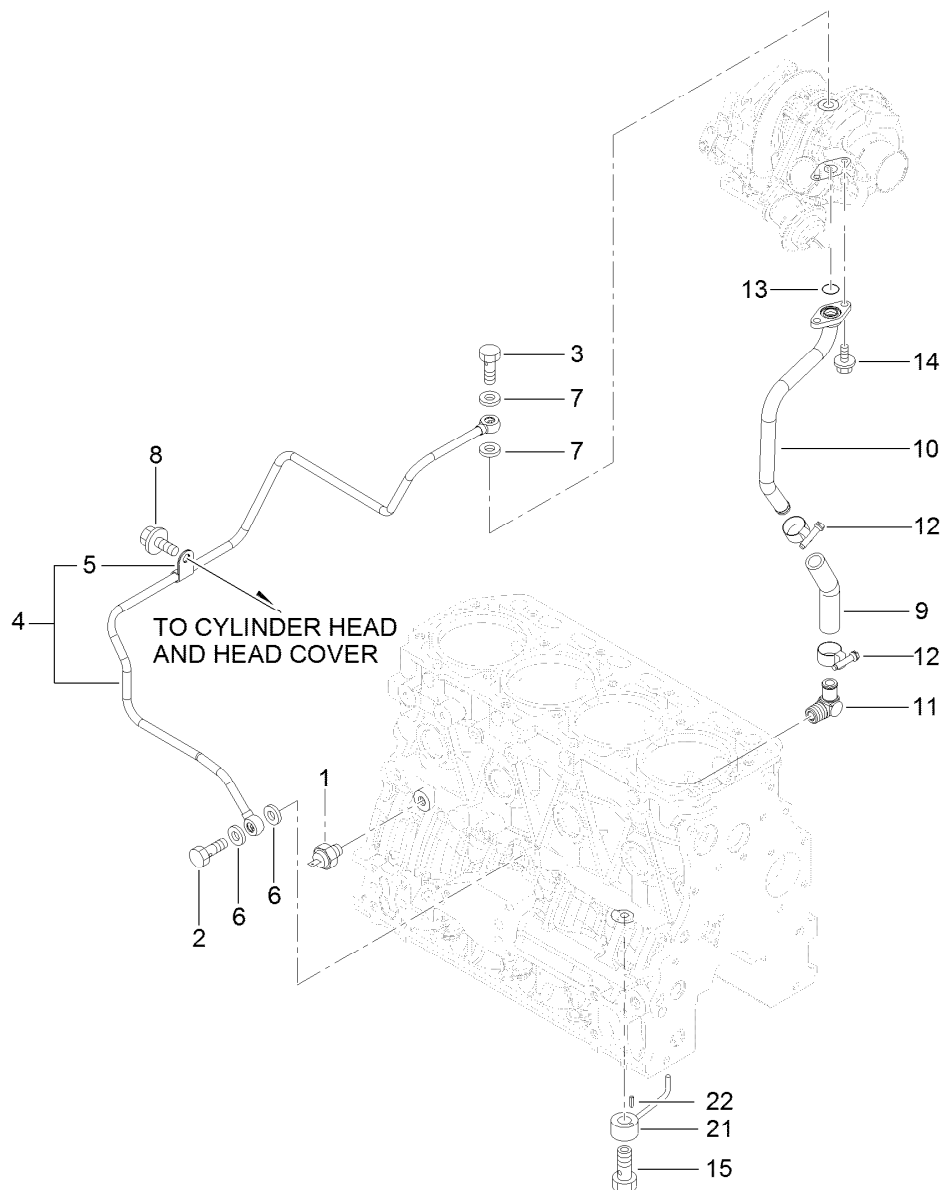
| Ref. | Part Number | Qty. | Description                 |
|------|-------------|------|-----------------------------|
| 16   | 127-3097    | 4    | Piston ASM                  |
| 18   | 127-3098    | 4    | Piston Ring ASM             |
| 24   | 125-7030    | 4    | Pin                         |
| 25   | 125-7180    | 8    | Ring                        |
| 26   | 125-7242    | 4    | Connecting Rod ASM          |
| 29   | 125-6955    | 8    | Bolt                        |
| 30   | 125-7018    | 4    | Pin-Crank                   |
| 32   | 125-6997    | 4    | Pin-Piston                  |
| 33   | 125-7019    | 4    | Pin-Crank (.25)             |
| 35   | 127-3099    | 4    | Piston ASM (0.25 O.S.)      |
| 37   | 127-3100    | 4    | Piston Ring ASM (0.25 O.S.) |



## Lubrication and Oil System Assembly

| Ref. | Part Number | Qty. | Description       |
|------|-------------|------|-------------------|
| 1    | 127-3101    | 1    | Oil Lube Pump ASM |
| 13   | 127-3004    | 1    | Gasket            |
| 14   | 125-7232    | 4    | Bolt              |
| 15   | 125-7171    | 1    | Plug-Drain        |
| 16   | 125-6987    | 1    | Dipstick          |
| 17   | 125-6954    | 1    | Guide-Dipstick    |
| 18   | 125-7022    | 1    | Gasket            |
| 19   | 125-7023    | 1    | Pipe ASM          |
| 20   | 125-7217    | 2    | Bolt              |
| 21   | 127-3014    | 1    | Cooler ASM        |
| 22   | 127-2985    | 1    | O-Ring            |
| 23   | 127-3015    | 1    | Bracket-Cooler    |
| 24   | 125-7041    | 1    | Nut-Cooler, Oil   |
| 25   | 127-3009    | 1    | Bracket ASM       |

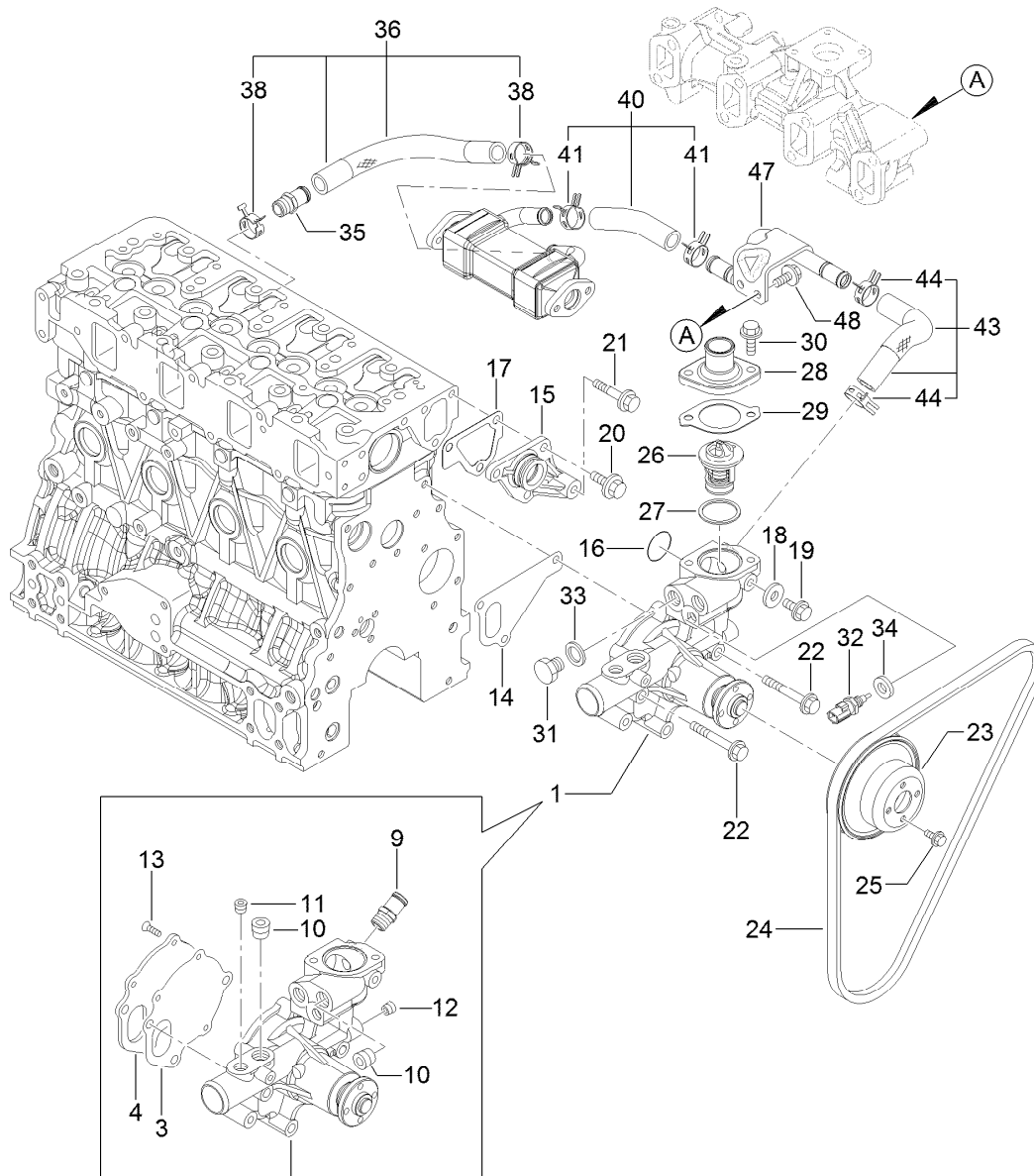
| Ref. | Part Number | Qty. | Description         |
|------|-------------|------|---------------------|
| 26   | 125-6930    | 1    | Bracket             |
| 27   | 127-3010    | 1    | Stud                |
| 28   | 125-7024    | 1    | Gasket              |
| 30   | 125-6990    | 1    | Joint               |
| 31   | 127-3102    | 1    | Pipe-Cooling, Water |
| 32   | 125-7162    | 2    | Clip                |
| 35   | 127-3103    | 1    | Hose-Cooling, Water |
| 36   | 125-7162    | 2    | Clip                |
| 38   | 127-3007    | 1    | Tube                |
| 39   | 125-7001    | 1    | Elbow               |
| 40   | 127-3176    | 1    | O-Ring              |
| 41   | 125-7595    | 3    | Bolt                |
| 42   | 125-7025    | 1    | Filter-Engine, Oil  |



## Lubrication Oil Line Assembly

| Ref. | Part Number | Qty. | Description       |
|------|-------------|------|-------------------|
| 1    | 125-6918    | 1    | Switch-Oil        |
| 2    | 125-6975    | 1    | Bolt-Joint, Pipe  |
| 3    | 125-6952    | 1    | Bolt-Joint, Pipe  |
| 4    | 127-3154    | 1    | Lube Oil Pipe ASM |
| 5    | 125-6976    | 1    | Retainer          |
| 6    | 125-7175    | 2    | Washer-Seal       |
| 7    | 125-7193    | 2    | Gasket            |
| 8    | 93-0362     | 1    | Bolt              |
| 9    | 127-2992    | 1    | Joint             |

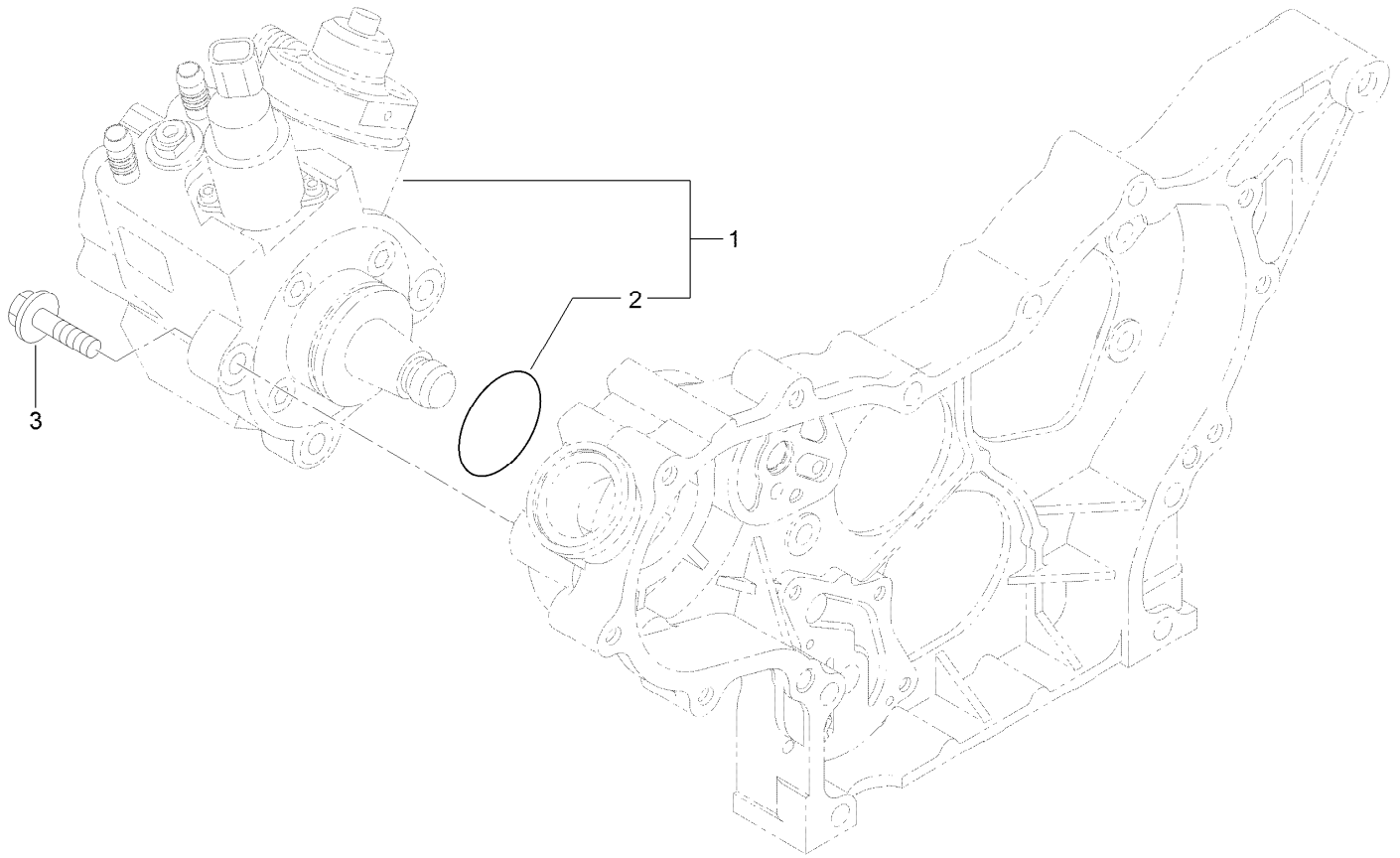
| Ref. | Part Number | Qty. | Description     |
|------|-------------|------|-----------------|
| 10   | 127-3155    | 1    | Pipe-Lube, Oil  |
| 11   | 127-3003    | 1    | Elbow           |
| 12   | 127-3169    | 2    | Clamp-Hose      |
| 13   | 125-7198    | 1    | O-Ring          |
| 14   | 125-7208    | 2    | Bolt            |
| 15   | 125-7105    | 4    | Check Valve ASM |
| 21   | 125-7098    | 4    | Nozzle          |
| 22   | 125-7182    | 4    | Pin-Spring      |



## Cooling Water System Assembly

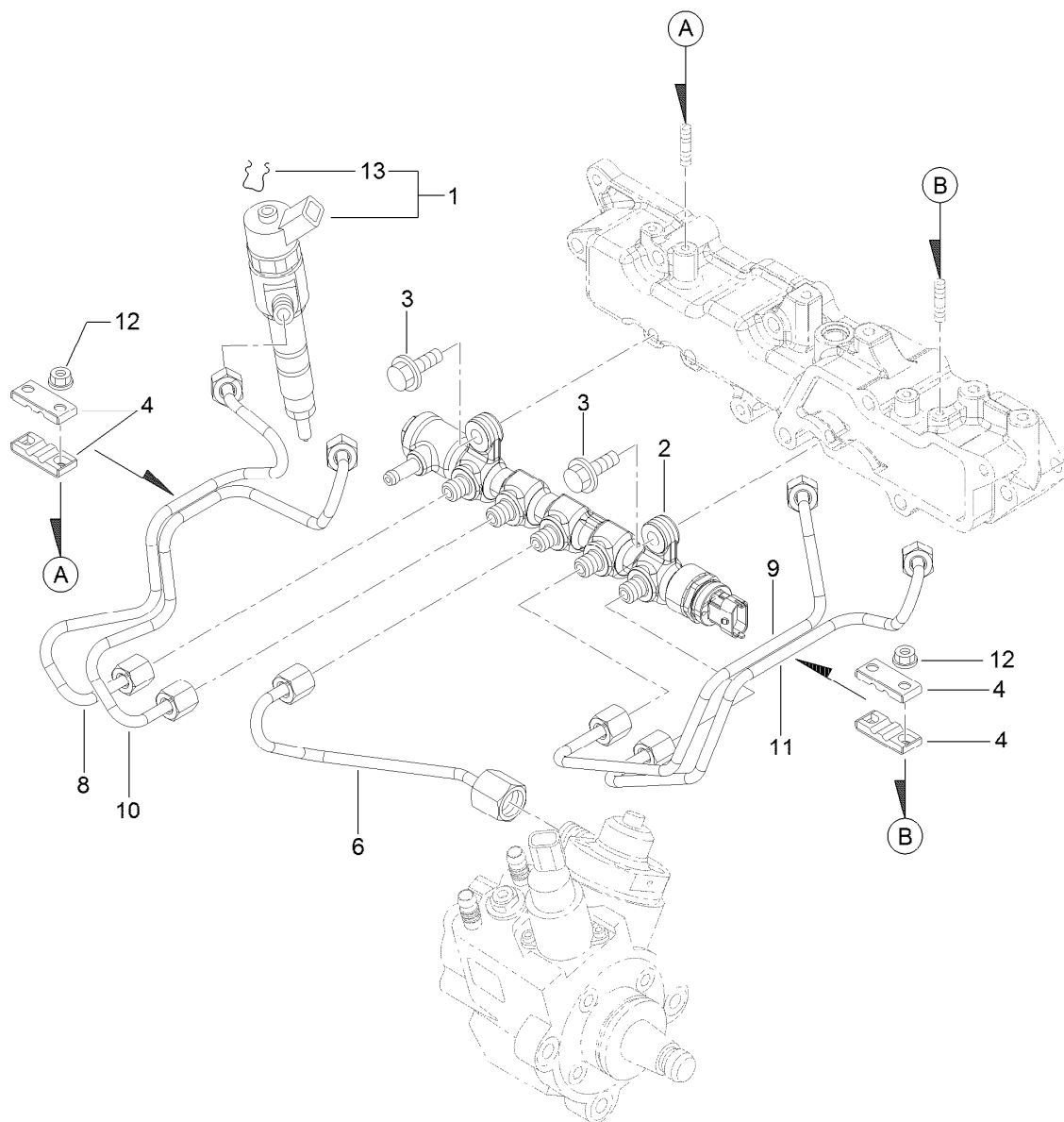
| Ref. | Part Number | Qty. | Description    |
|------|-------------|------|----------------|
| 1    | 127-3071    | 1    | Water Pump ASM |
| 3    | 125-6998    | 1    | Gasket         |
| 4    | 125-6999    | 1    | Plate          |
| 9    | 127-3017    | 1    | Joint          |
| 10   | 125-7123    | 2    | Plug           |
| 11   | 127-3175    | 1    | Plug           |
| 12   | 125-7195    | 1    | Plug           |
| 13   | 125-7234    | 3    | Screw          |
| 14   | 125-7047    | 1    | Gasket         |
| 15   | 125-6986    | 1    | Joint          |
| 16   | 125-7048    | 1    | O-Ring         |
| 17   | 125-6978    | 1    | Gasket         |
| 18   | 125-7192    | 1    | Gasket         |
| 19   | 93-0362     | 1    | Bolt           |
| 20   | 125-7214    | 3    | Bolt           |
| 21   | 125-7219    | 1    | Bolt           |
| 22   | 125-7222    | 3    | Bolt           |
| 23   | 125-7039    | 1    | V-Pulley       |
| 24   | 127-2998    | 1    | V-Belt         |

| Ref. | Part Number | Qty. | Description           |
|------|-------------|------|-----------------------|
| 25   | 125-7206    | 4    | Bolt                  |
| 26   | 125-7029    | 1    | Thermostat            |
| 27   | 125-7026    | 1    | Gasket                |
| 28   | 125-7034    | 1    | Cover                 |
| 29   | 125-7110    | 1    | Gasket                |
| 30   | 125-7594    | 2    | Bolt                  |
| 31   | 125-6953    | 1    | Plug                  |
| 32   | 125-7124    | 1    | Sensor-Thermostat, CW |
| 33   | 125-6979    | 1    | Gasket                |
| 34   | 125-7176    | 1    | Washer-Seal           |
| 35   | 127-3017    | 1    | Joint                 |
| 36   | 127-3072    | 1    | Water In Pipe ASM     |
| 38   | 127-3020    | 2    | Clip-Hose             |
| 40   | 127-3115    | 1    | Water Out Pipe ASM    |
| 41   | 127-3020    | 2    | Clip-Hose             |
| 43   | 127-3116    | 1    | Water Out Pipe ASM    |
| 44   | 127-3020    | 2    | Clip-Hose             |
| 47   | 127-3117    | 1    | Pipe-Out, CW          |
| 48   | 125-7214    | 2    | Bolt                  |



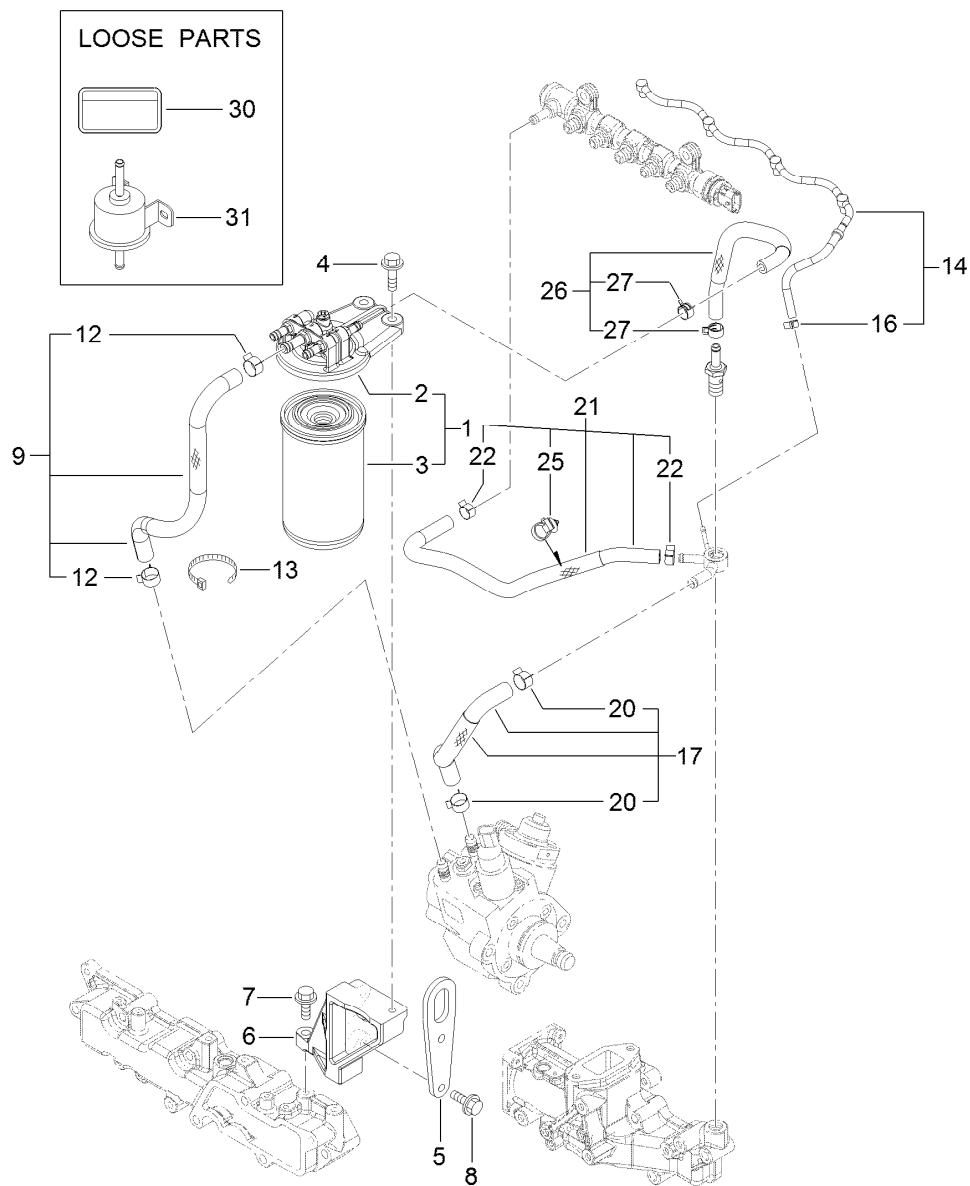
## Fuel System Assembly

| <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i> |
|-------------|--------------------|-------------|--------------------|
| 1           | 127-3073           | 1           | Fuel Pump ASM      |
| 2           | 127-3074           | 1           | O-Ring             |
| 3           | 125-7216           | 3           | Bolt               |



## Fuel Injection Valve Assembly

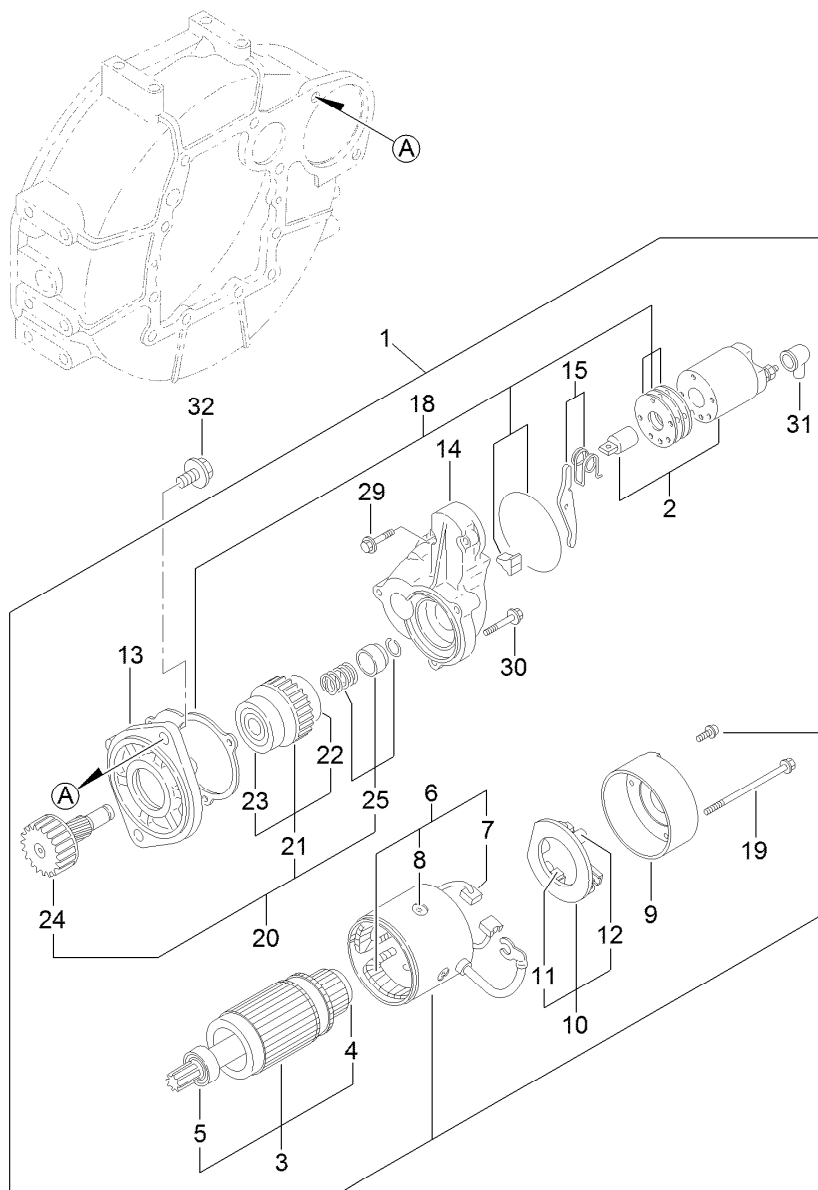
| Ref. | Part Number | Qty. | Description        |
|------|-------------|------|--------------------|
| 1    | 127-3104    | 4    | Injector ASM       |
| 2    | 127-3118    | 1    | Rail ASM           |
| 3    | 125-7215    | 2    | Bolt               |
| 4    | 127-2982    | 4    | Retainer           |
| 6    | 127-3082    | 1    | Rail In Pipe ASM   |
| 8    | 127-3121    | 1    | Injection Pipe ASM |
| 9    | 127-3083    | 1    | Injection Pipe ASM |
| 10   | 127-3122    | 1    | Injection Pipe ASM |
| 11   | 127-3084    | 1    | Injection Pipe ASM |
| 12   | 125-7231    | 4    | Nut                |
| 13   | 130-7430    | 4    | Ring-Retaining     |



## Fuel Line Assembly

| Ref. | Part Number | Qty. | Description                 |
|------|-------------|------|-----------------------------|
| 1    | 127-3075    | 1    | Fuel/Oil Filter ASM         |
| 2    | 127-3076    | 1    | Fuel/Oil Filter Bracket ASM |
| 3    | 125-8752    | 1    | Filter-Fuel/Oil             |
| 4    | 125-7216    | 2    | Bolt                        |
| 5    | 127-3091    | 1    | Lifter-Engine               |
| 6    | 127-3105    | 1    | Stay-Bracket, Filter        |
| 7    | 125-7215    | 1    | Bolt                        |
| 8    | 125-7216    | 2    | Bolt                        |
| 9    | 127-3077    | 1    | Fuel Pipe ASM               |
| 12   | 125-7191    | 2    | Clamp-Hose                  |
| 13   | 127-2981    | 1    | Band                        |

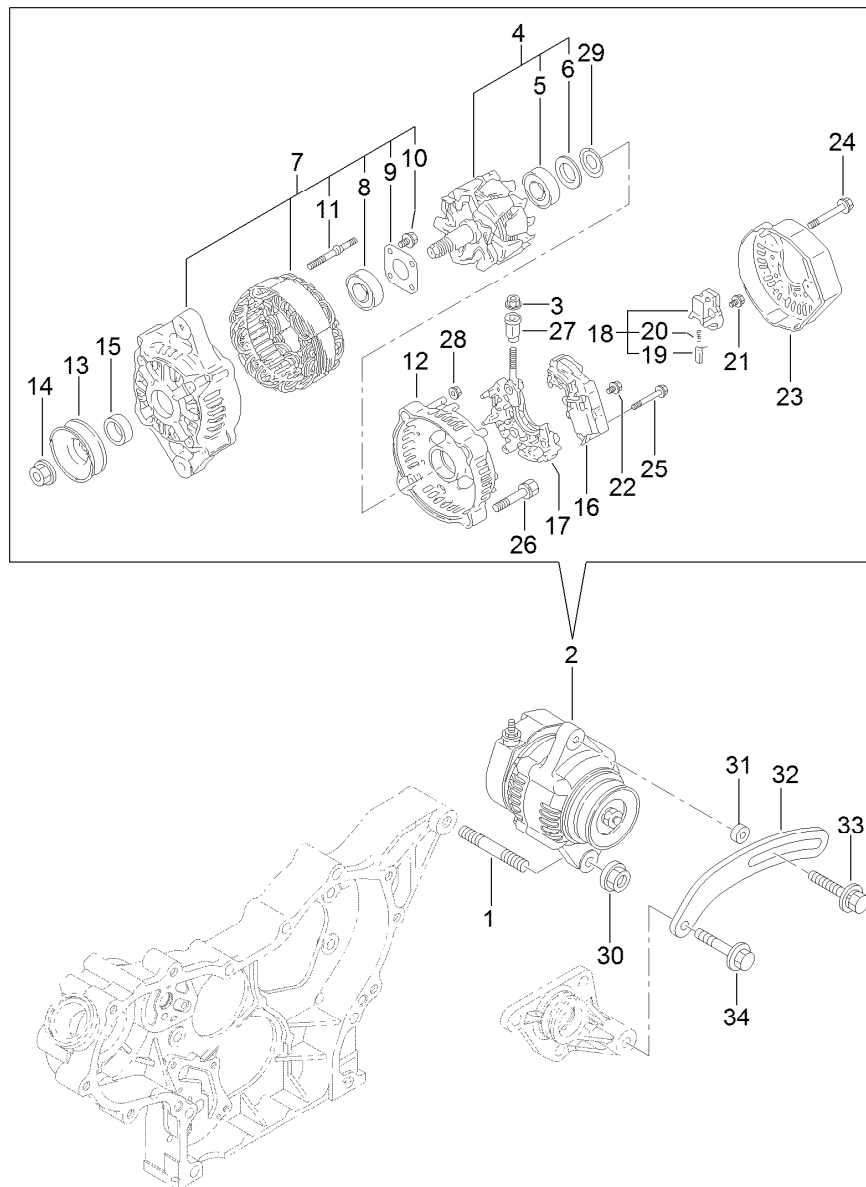
| Ref. | Part Number | Qty. | Description             |
|------|-------------|------|-------------------------|
| 14   | 127-3120    | 1    | Fuel Pipe ASM           |
| 16   | 127-3172    | 1    | Clamp-Hose              |
| 17   | 127-3078    | 1    | Fuel Pipe ASM           |
| 20   | 125-7191    | 2    | Clamp-Hose              |
| 21   | 127-3119    | 1    | Fuel Pipe ASM           |
| 22   | 127-2950    | 2    | Clip-Hose               |
| 25   | 127-3087    | 1    | Band-Clip               |
| 26   | 127-3079    | 1    | Fuel Pipe ASM           |
| 27   | 127-2950    | 2    | Clip-Hose               |
| 30   | 125-6900    | 1    | Label-Caution, Fuel Oil |
| 31   | 127-3008    | 1    | Fuel Feed Pump ASM      |



## Starting Motor Assembly

| Ref. | Part Number | Qty. | Description      |
|------|-------------|------|------------------|
| 1    | 125-7003    | 1    | Starter          |
| 2    | 125-7004    | 1    | Switch ASM       |
| 3    | 125-7112    | 1    | Armature ASM     |
| 4    | 125-7252    | 1    | Bearing-Ball     |
| 5    | 125-7249    | 1    | Bearing, Ball    |
| 6    | 125-7113    | 1    | Field Coil ASM   |
| 7    | 125-7114    | 2    | Brush            |
| 8    | 125-7163    | 4    | Screw            |
| 9    | 125-7115    | 1    | Cover            |
| 10   | 125-7116    | 1    | Brush Holder ASM |
| 11   | 125-7114    | 2    | Brush            |
| 12   | 125-7036    | 4    | Spring           |
| 13   | 125-7164    | 1    | Case-Gear        |
| 14   | 125-7005    | 1    | Housing          |

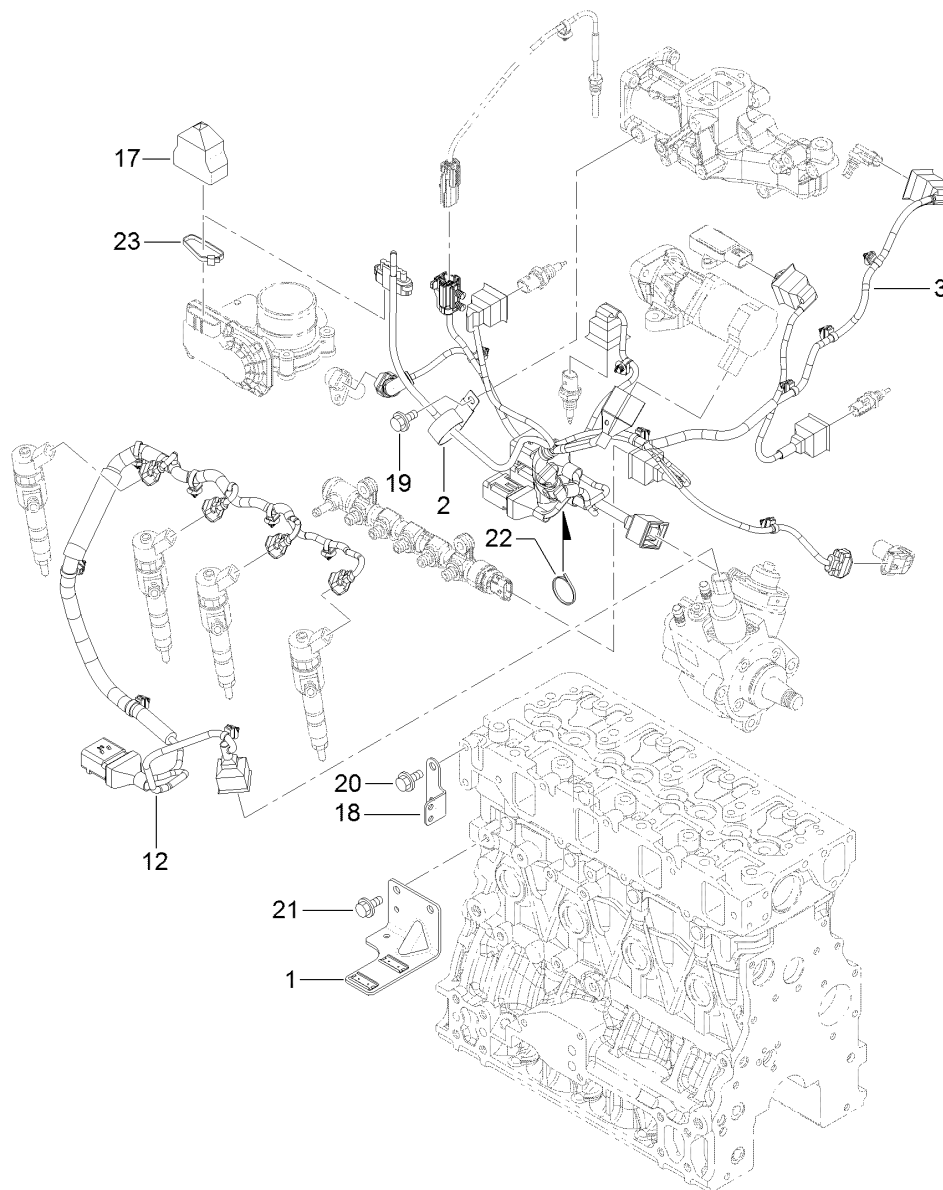
| Ref. | Part Number | Qty. | Description    |
|------|-------------|------|----------------|
| 15   | 125-7165    | 1    | Lever Set      |
| 18   | 125-7037    | 1    | Dust Cover ASM |
| 19   | 125-7117    | 2    | Bolt-Through   |
| 20   | 125-7166    | 1    | Pinion ASM     |
| 21   | 125-7250    | 1    | Clutch ASM     |
| 22   | 125-7251    | 1    | Bearing-Ball   |
| 23   | 125-7253    | 1    | Bearing-Ball   |
| 24   | 125-7167    | 1    | Shaft          |
| 25   | 125-7168    | 1    | Stopper Set    |
| 29   | 125-7210    | 2    | Bolt           |
| 30   | 125-7211    | 3    | Bolt           |
| 31   | 125-7169    | 1    | Cover          |
| 32   | 125-7225    | 2    | Bolt           |



## Generator Assembly

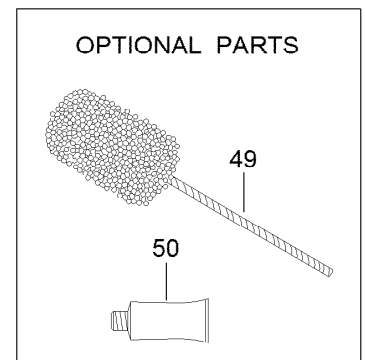
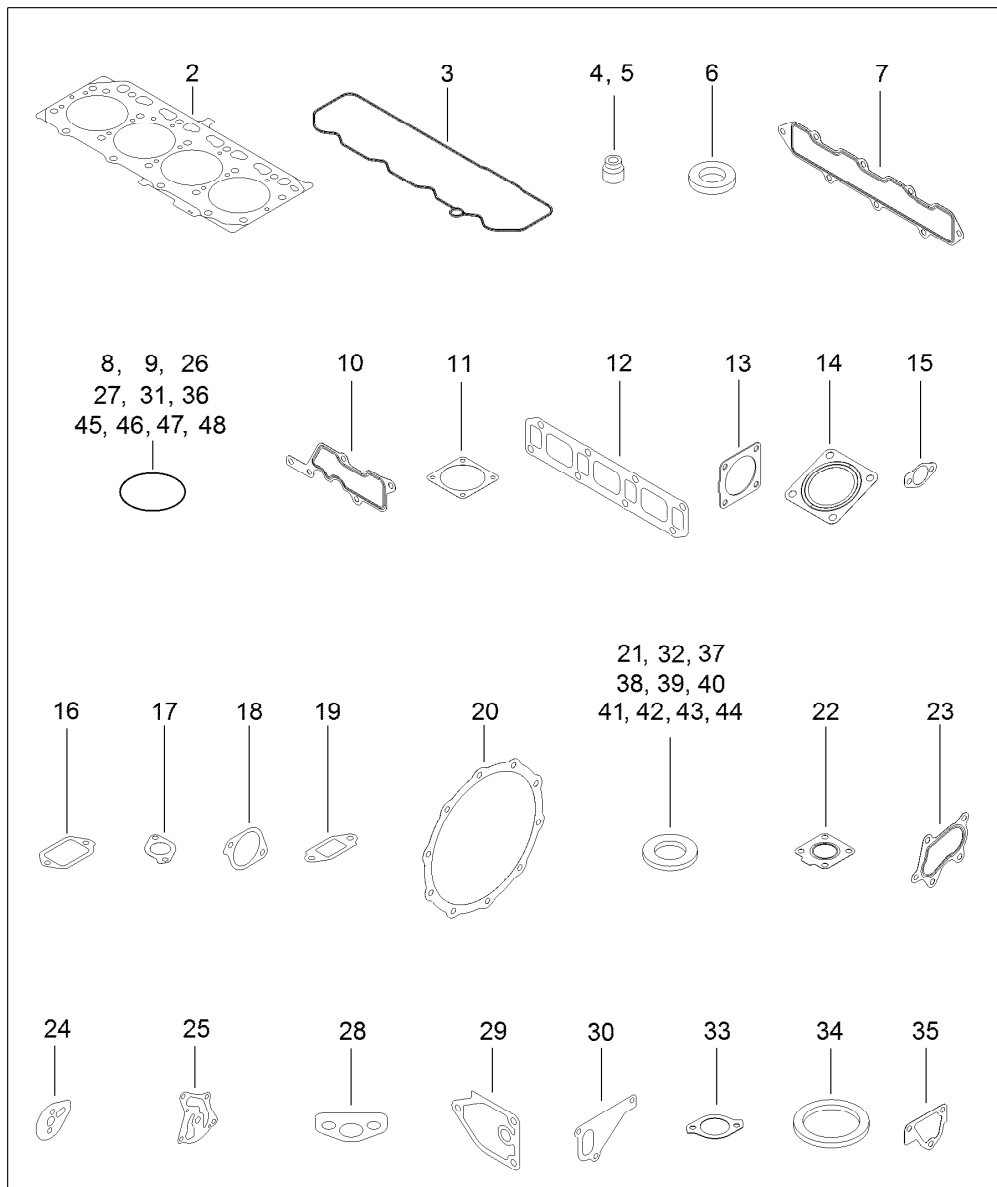
| Ref. | Part Number | Qty. | Description    |
|------|-------------|------|----------------|
| 1    | 127-3011    | 1    | Stud           |
| 2    | 127-3001    | 1    | Generator      |
| 3    | 127-3190    | 1    | Nut            |
| 4    | 127-2951    | 1    | Rotor ASM      |
| 5    | 127-2983    | 1    | Bearing-Ball   |
| 6    | 127-2962    | 1    | Cover          |
| 7    | 127-2952    | 1    | Frame ASM      |
| 8    | 127-2958    | 1    | Bearing-Ball   |
| 9    | 127-2959    | 1    | Plate-Retainer |
| 10   | 127-2960    | 4    | Screw          |
| 11   | 127-2961    | 2    | Stud           |
| 12   | 127-2953    | 1    | Frame ASM      |
| 13   | 127-2954    | 1    | Pulley         |
| 14   | 127-2955    | 1    | Nut            |
| 15   | 127-2957    | 1    | Collar         |
| 16   | 127-3002    | 1    | Regulator ASM  |
| 17   | 127-2963    | 1    | Holder         |

| Ref. | Part Number | Qty. | Description        |
|------|-------------|------|--------------------|
| 18   | 127-2993    | 1    | Holder             |
| 19   | 127-2956    | 2    | Brush ASM          |
| 20   | 127-2964    | 2    | Spring             |
| 21   | 127-2965    | 6    | Screw              |
| 22   | 127-2966    | 1    | Screw              |
| 23   | 127-2999    | 1    | Cover              |
| 24   | 127-2967    | 3    | Bolt               |
| 25   | 127-2968    | 2    | Screw              |
| 26   | 127-2969    | 2    | Bolt               |
| 27   | 127-2970    | 1    | Bushing-Insulation |
| 28   | 127-2971    | 2    | Nut                |
| 29   | 127-2972    | 1    | Washer             |
| 30   | 125-7230    | 1    | Nut                |
| 31   | 125-6947    | 1    | Spacer             |
| 32   | 127-2977    | 1    | Adjuster           |
| 33   | 125-7134    | 1    | Bolt               |
| 34   | 125-7219    | 1    | Bolt               |



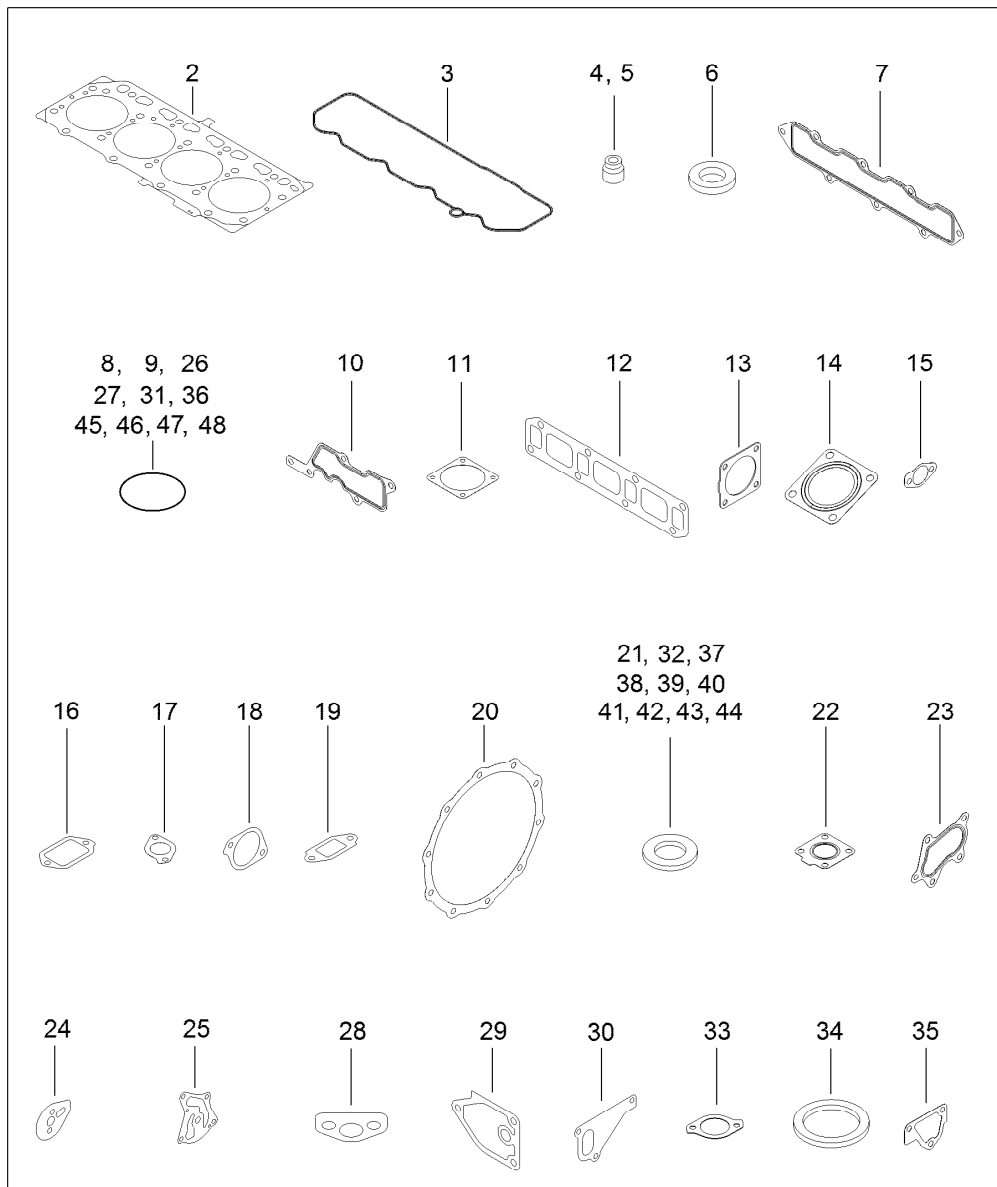
## Electric Parts Assembly

| Ref. | Part Number | Qty. | Description             |
|------|-------------|------|-------------------------|
| 1    | 127-3086    | 1    | Bracket-Connector       |
| 2    | 127-3018    | 1    | Clip                    |
| 3    | 127-3156    | 1    | Harness B-E C O, Engine |
| 12   | 127-3125    | 1    | Harness C               |
| 17   | 127-3089    | 1    | Boot-Type, Cap          |
| 18   | 127-3090    | 1    | Bracket-Harness         |
| 19   | 93-0362     | 1    | Bolt                    |
| 20   | 93-0362     | 2    | Bolt                    |
| 21   | 93-0362     | 2    | Bolt                    |
| 22   | 127-3187    | 1    | Band                    |
| 23   | 127-3188    | 1    | Band                    |



## Gasket Set

| Ref. | Part Number | Qty. | Description                | Ref. | Part Number | Qty. | Description          |
|------|-------------|------|----------------------------|------|-------------|------|----------------------|
| 1    | 127-3189    | 1    | Gasket Kit                 | 22   | 125-7070    | 1    | Gasket               |
| 2    | 127-3126    | 1    | Gasket-Head, Cylinder      | 23   | 125-7071    | 1    | Gasket               |
| 3    | 127-3106    | 1    | Gasket-Cover               | 24   | 127-3069    | 1    | Gasket-Idle, Shaft B |
| 4    | 127-2986    | 4    | Seal-Stem, Valve           | 25   | 127-3004    | 1    | Gasket               |
| 5    | 127-3027    | 4    | Seal-Stem, Valve           | 26   | 125-6909    | 2    | O-Ring               |
| 6    | 127-3021    | 4    | Gasket-Injector            | 27   | 127-2973    | 1    | O-Ring               |
| 7    | 127-3107    | 1    | Gasket-Manifold, Intake    | 28   | 125-7022    | 1    | Gasket               |
| 8    | 127-3032    | 2    | O Ring-Sensor, Pressure    | 29   | 125-7024    | 1    | Gasket               |
| 9    | 127-3033    | 1    | O-Ring                     | 30   | 125-7047    | 1    | Gasket               |
| 10   | 127-3034    | 1    | Gasket-Collector           | 31   | 125-7048    | 1    | O-Ring               |
| 11   | 127-3037    | 2    | Gasket-Throttle            | 32   | 125-6979    | 1    | Gasket               |
| 12   | 127-3108    | 1    | Gasket-Manifold, Exhaust   | 33   | 125-7110    | 1    | Gasket               |
| 13   | 127-3019    | 1    | Gasket                     | 34   | 125-7026    | 1    | Gasket               |
| 14   | 127-2987    | 1    | Gasket-Silencer            | 35   | 125-6978    | 1    | Gasket               |
| 15   | 127-3043    | 2    | Gasket-Cooler, E G R       | 36   | 127-3074    | 1    | O-Ring               |
| 16   | 127-3046    | 1    | Gasket-E G R               | 37   | 125-7174    | 1    | Washer-Seal          |
| 17   | 127-3016    | 1    | Gasket                     | 38   | 125-7175    | 2    | Washer-Seal          |
| 18   | 127-3050    | 1    | Gasket-Intake Valve, E G R | 39   | 125-7176    | 1    | Washer-Seal          |
| 19   | 127-3051    | 1    | Gasket-Out Valve, E G R    | 40   | 127-3166    | 2    | Washer-Seal          |
| 20   | 127-3162    | 2    | Gasket-D P F               | 41   | 125-7177    | 1    | Washer-Seal          |
| 21   | 127-3056    | 4    | Gasket-Sensor              | 42   | 125-7192    | 1    | Gasket               |



## Gasket Set (continued)

| Ref. | Part Number | Qty. | Description |
|------|-------------|------|-------------|
| 43   | 125-7193    | 2    | Gasket      |
| 44   | 127-3174    | 2    | Gasket      |
| 45   | 93-0418     | 3    | O-Ring      |
| 46   | 125-7197    | 1    | O-Ring      |

| Ref. | Part Number | Qty. | Description   |
|------|-------------|------|---------------|
| 47   | 125-7198    | 1    | O-Ring        |
| 48   | 127-3176    | 1    | O-Ring        |
| 49   | 127-3000    | 1    | Hone          |
| 50   | 125-7248    | 1    | Gasket-Liquid |

# Attachments and Accessories

## For 30882 Groundsmaster 4700-D Traction Unit

| Product Name                                                            | Model/Part  |
|-------------------------------------------------------------------------|-------------|
| Blade-High Lift .....                                                   | 104-5183    |
| Blade-Angle Sail .....                                                  | 105-9810-03 |
| Blade-Atomic .....                                                      | 107-0235-03 |
| Premium All Season Hydraulic Fluid (55 Gallon Drum) .....               | 108-1177    |
| Premium All Season Hydraulic Fluid (5 Gallon Pail) .....                | 108-1178    |
| Premium All Purpose Grease (Tube) .....                                 | 108-1190    |
| 27in Blade Service Pack (qty 7) .....                                   | 108-1464    |
| Blade-Combo .....                                                       | 108-9026-03 |
| Operator Fan Kit - US Sales Only, 3in ROPS Post .....                   | 110-8804    |
| Sectional Roller Assembly .....                                         | 117-5121    |
| Windscreen Kit .....                                                    | 117-9440    |
| Extension Kit for 2-Post ROPS .....                                     | 119-0020    |
| Premium Synthetic Bio-Degradable Hydraulic Fluid (5 Gallon Pail) .....  | 119-2157    |
| Premium Synthetic Bio-Degradable Hydraulic Fluid (55 Gallon Drum) ..... | 119-2158    |
| Universal Sunshade .....                                                | 30349       |
| 400 Hour MVP Kit .....                                                  | 30408       |
| CE Light Kit .....                                                      | 30491       |
| 27in Rotary Cutting Unit .....                                          | 30834       |
| Leaf Mulching Kit .....                                                 | 30836       |
| Cab Kit .....                                                           | 30860       |
| Flow Divider Kit .....                                                  | 30876       |



**Count on it.**