



Count on it.

Parts Catalog

Groundsmaster® 4500-D Traction Unit

Model No. 30881—Serial No. 313000001 and Up

Model No. 30881A—Serial No. 314000001 and Up



Ordering Replacement Parts

To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1, 6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustration and in parts lists.

Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

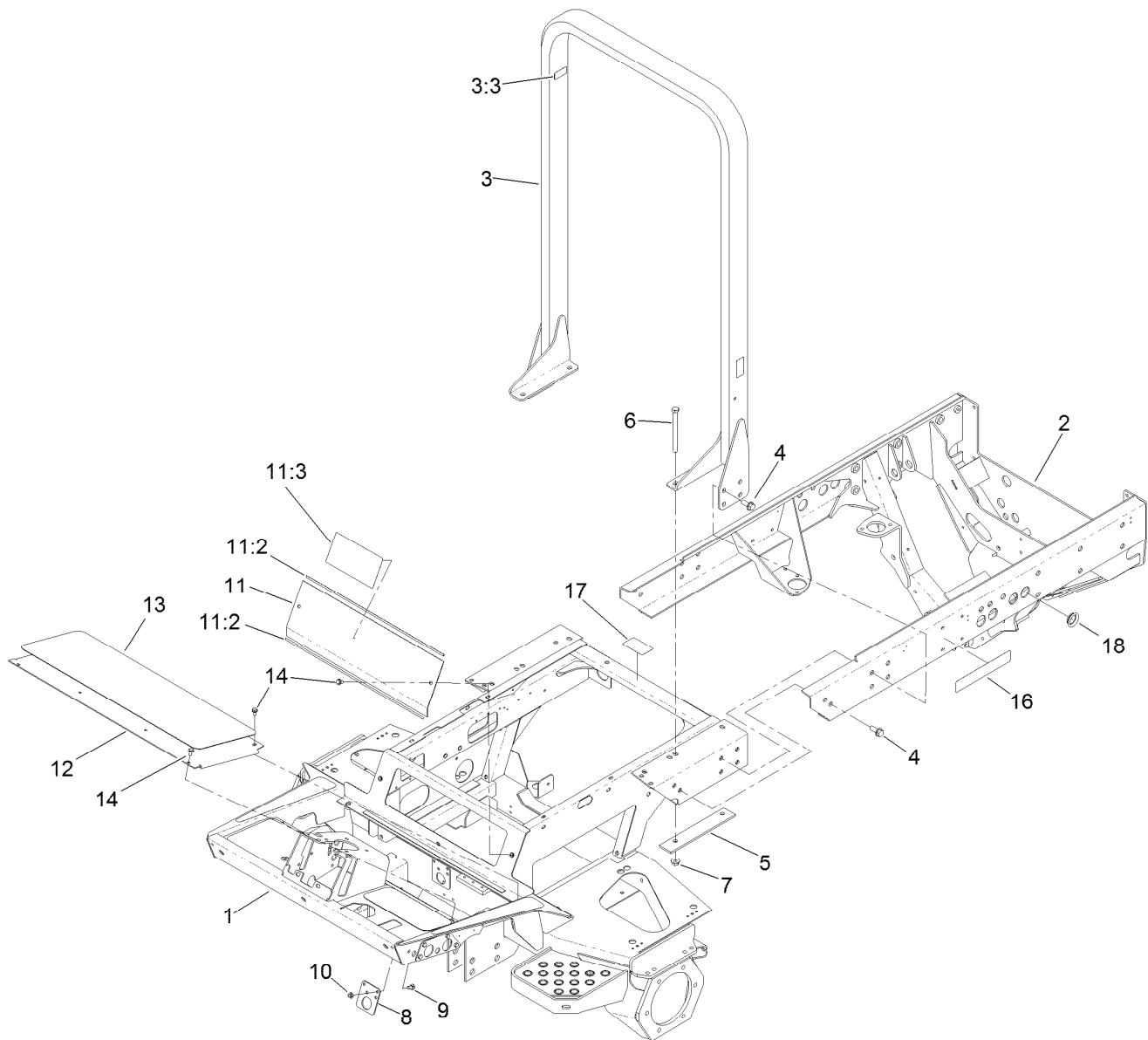
For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

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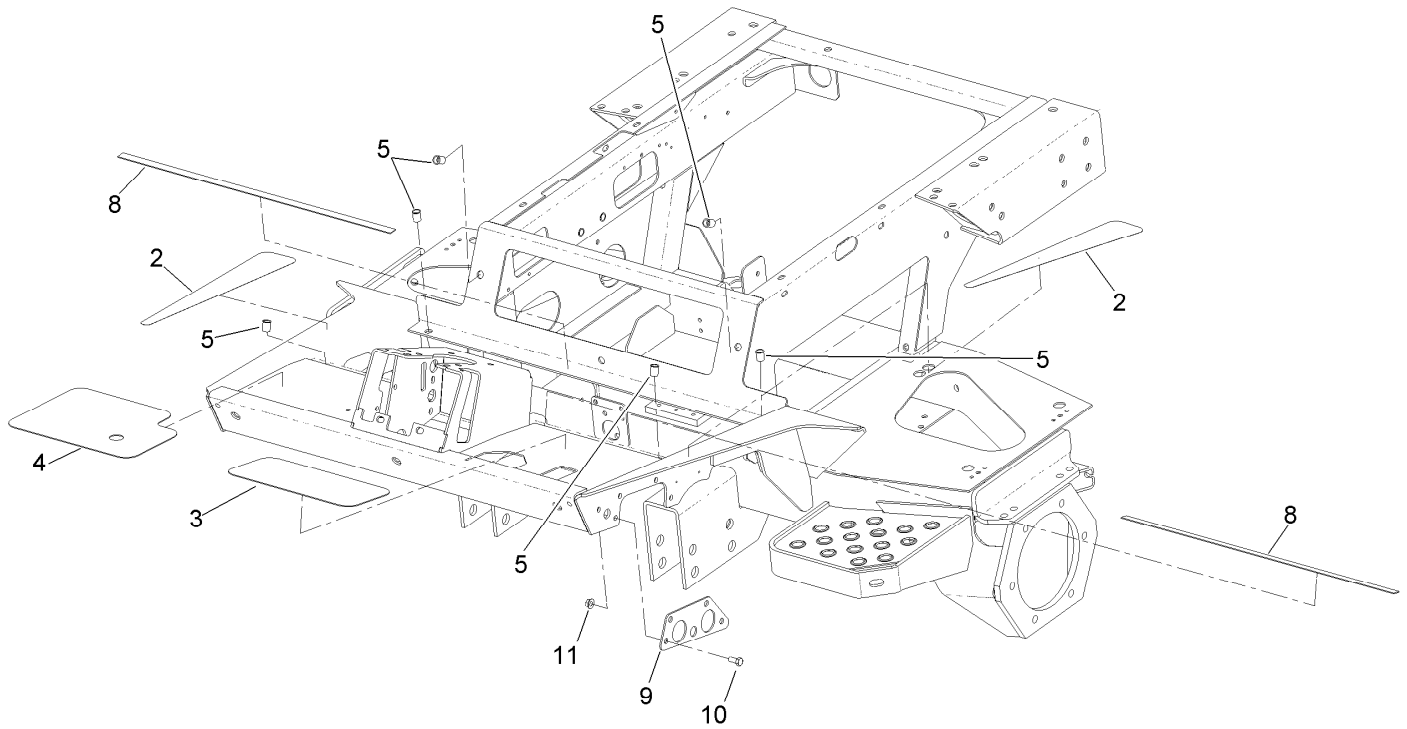
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Frame Assembly

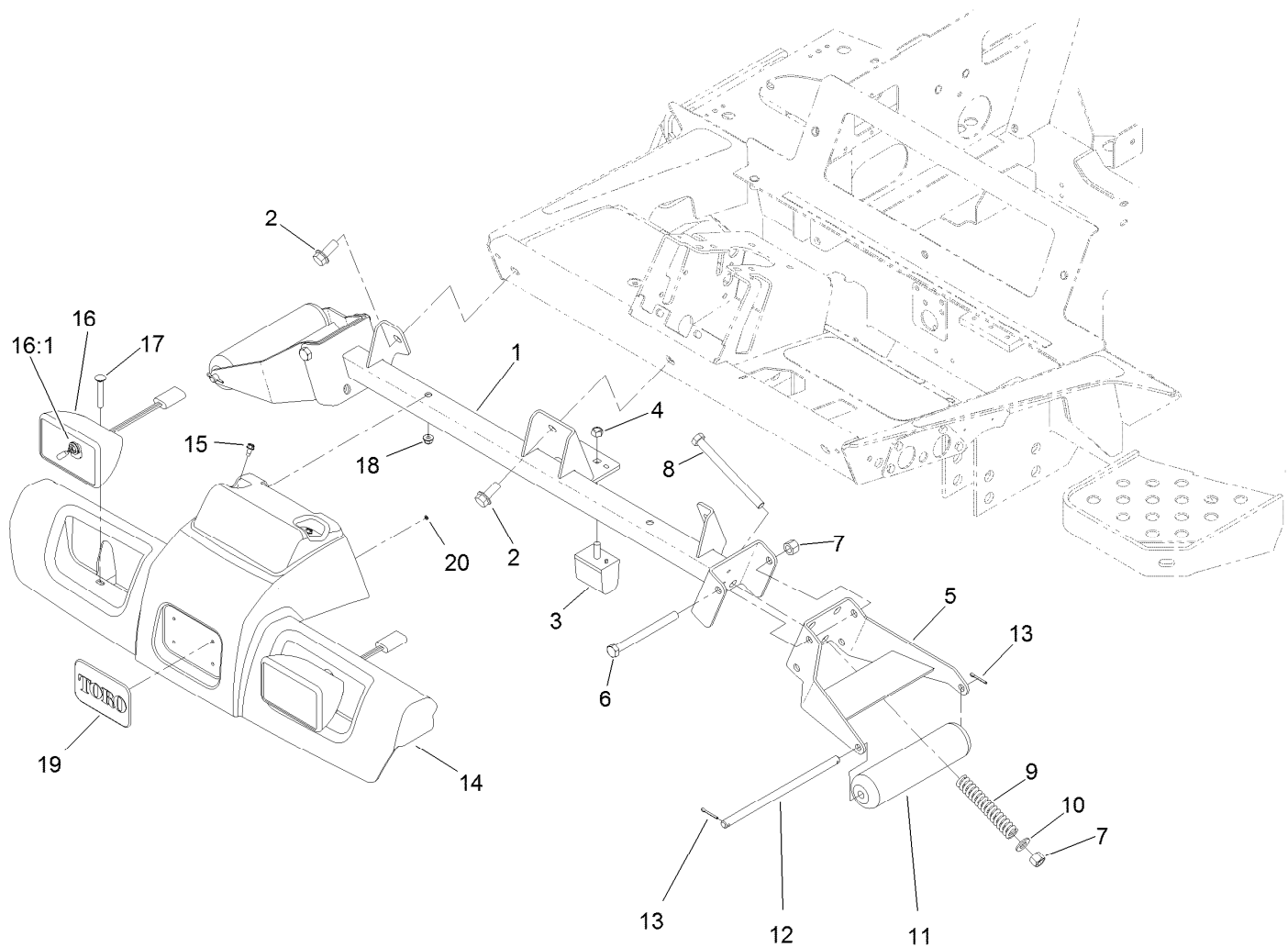
Ref.	Part Number	Qty.	Description
1	120-8086	1	Front Frame ASM
2	120-8007-03	1	Frame-Rear
3	108-4018	1	ROPS ASM
3:3	98-4387	1	Decal-Protection, Ear
4	3234-38	12	Screw-HHF
5	104-5584-03	2	Plate-Reinforcement, ROPS
6	325-20	4	Screw-HH
7	32128-49	4	Nut-HHF
8	104-5516-01	1	Support-Tube
9	3230-23	2	Bolt-CARR

Ref.	Part Number	Qty.	Description
10	32128-20	2	Nut-HF
11	119-0006	1	Access Plate ASM
11:2	105-9860	2	Seal-Foam
11:3	112-5297	1	Decal-Danger
12	75-1410-01	1	Plate-Access, Floor
13	125-4614	1	Tread-Foot, Center
14	3234-7	6	Screw-HHF
16	72-3560	2	Decal
17	106-6754	1	Decal-Danger
18	105-9194	4	Plug



Front Frame Assembly No. 120-8086

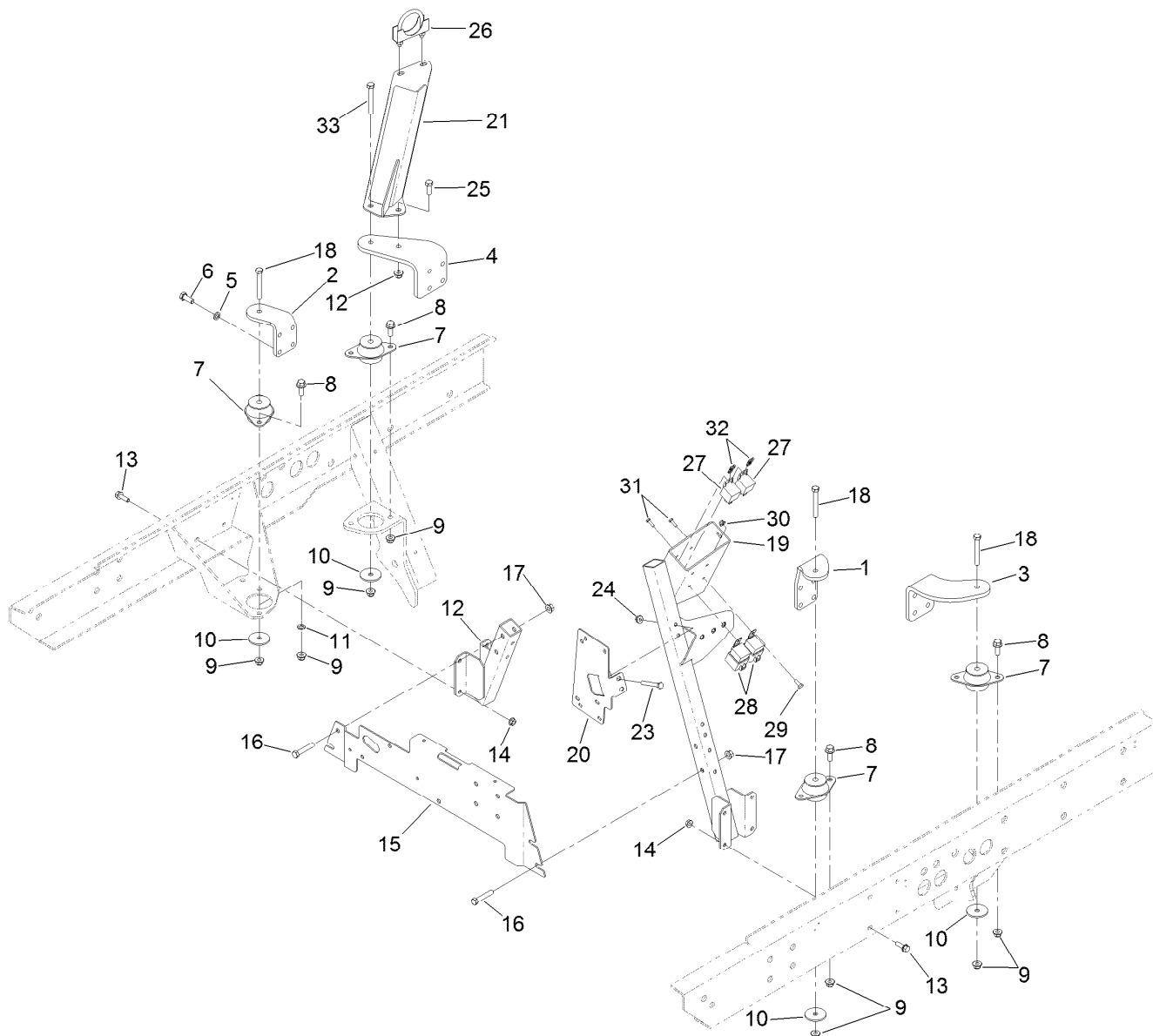
Ref.	Part Number	Qty.	Description
2	93-7592	2	Tread-Rest, Foot
3	75-0620	1	Tread-Foot, LH
4	104-5223	1	Tread-Foot, RH
5	32148-7	10	Nut-Clinch
8	105-9860	2	Seal-Foam
9	106-7794-01	2	Plate-Mount, HYD Fitting
10	322-3	8	Screw-HH
11	32128-20	8	Nut-HF



Front Shroud Assembly

Ref.	Part Number	Qty.	Description
1	117-4760-01	1	Support-Roller
2	3234-38	3	Screw-HHF
3	87-3470	1	Bumper
4	33025-00	1	Nut-Lock, NI
5	105-3996-01	2	Support-Roller
6	325-22	2	Screw-HH
7	3296-23	4	Nut-Lock, NI
8	325-20	2	Screw-HH
9	105-3970	2	Spring-Compression
10	3256-26	2	Washer-Flat
11	105-9816	2	Roller-Plastic

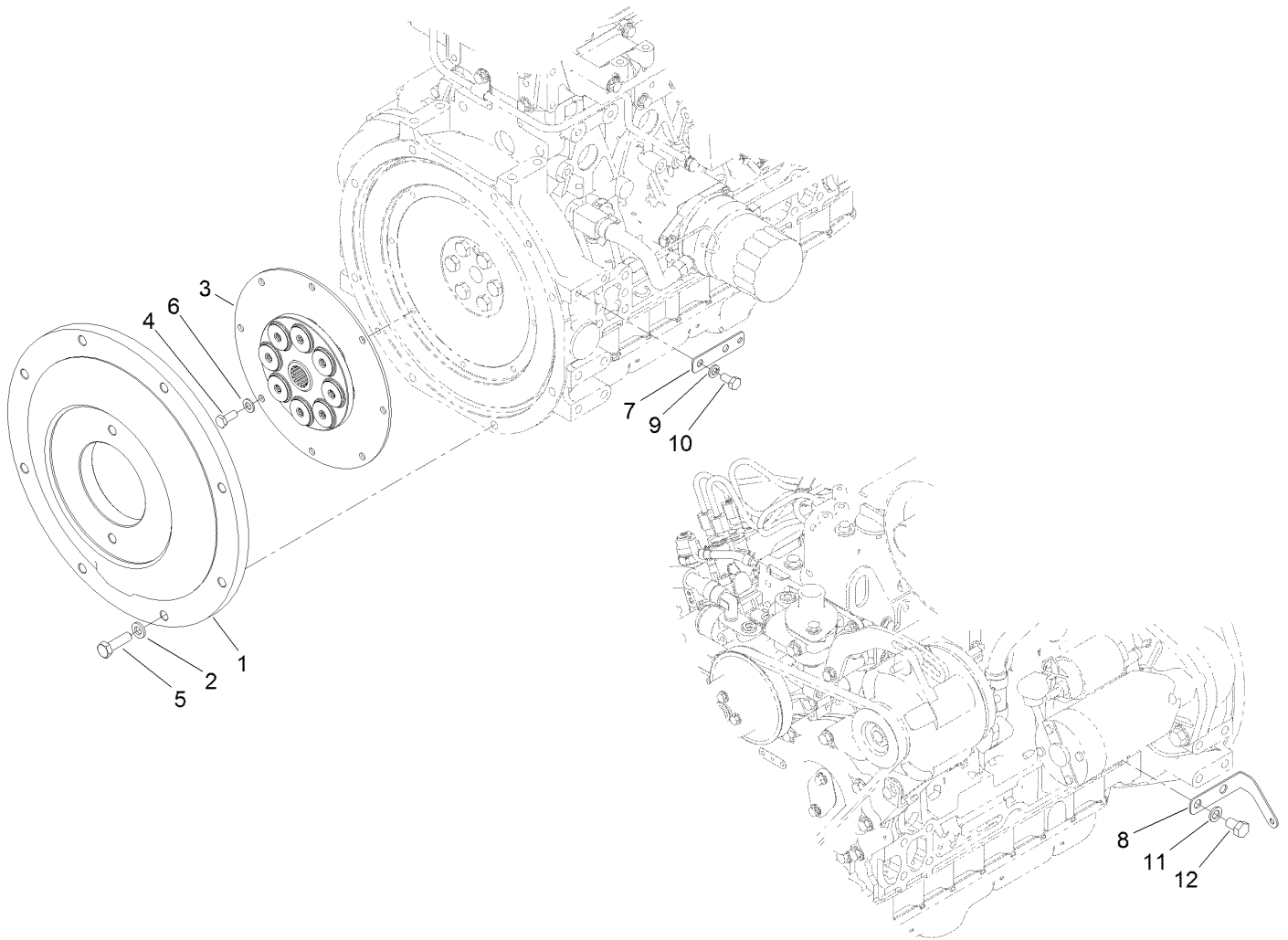
Ref.	Part Number	Qty.	Description
12	104-5545	2	Shaft-Roller
13	3272-11	4	Pin-Cotter
14	115-9137	1	Shroud-Platform
15	32104-17	2	Screw-HWH
16	94-9024	2	Lamp ASM
16:1	95-0909	1	Lamp-12 Volt
17	3230-7	2	Bolt-CARR
18	104-8300	2	Nut-HF, NI
19	93-6028	1	Plate-Logo
20	3254-9	4	Washer-Lock, Internal



Engine Mount Assembly

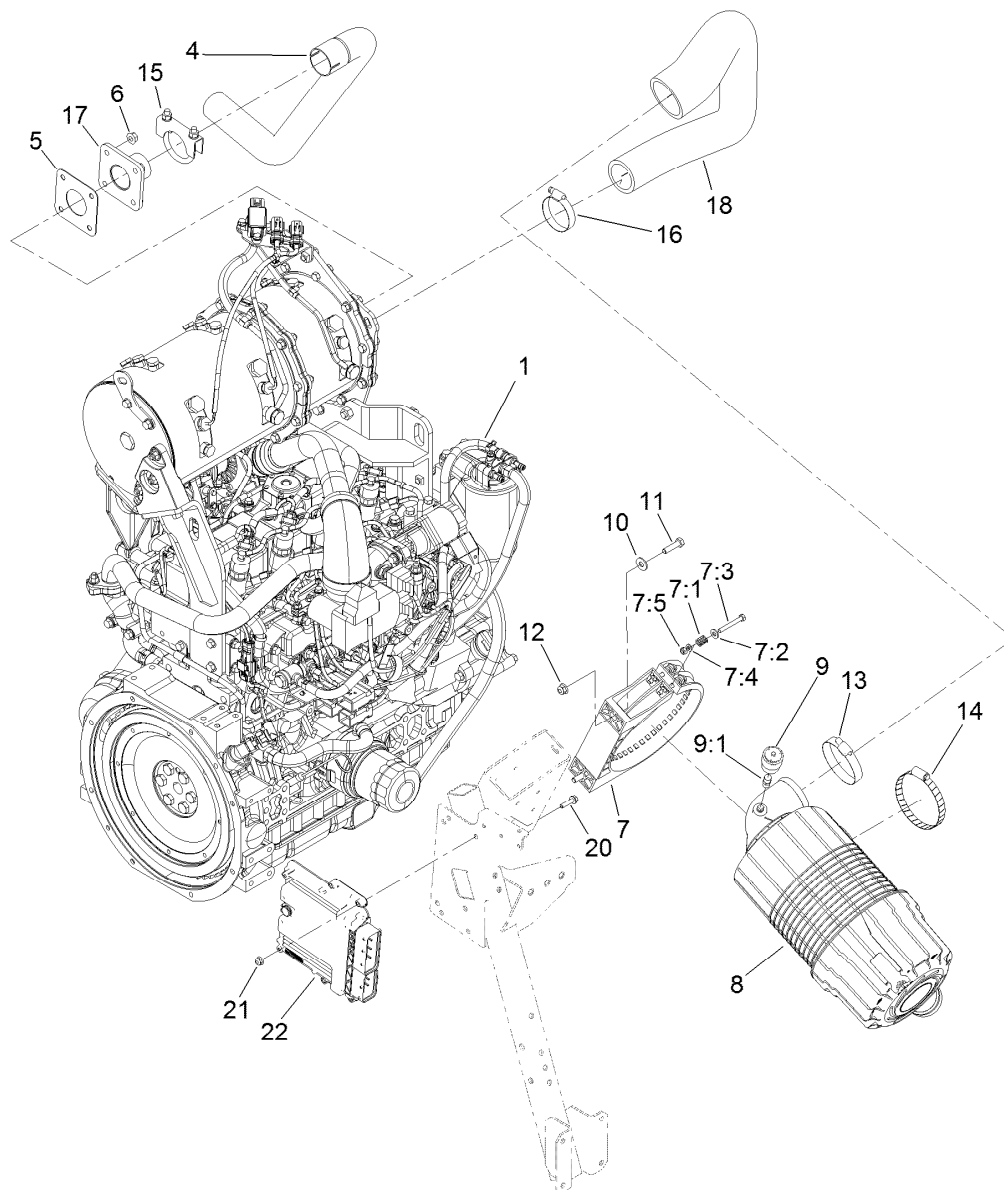
Ref.	Part Number	Qty.	Description
1	120-8001-03	1	Mount-Engine, Front (LH)
2	120-8002-03	1	Mount-Engine, Front (RH)
3	120-8003-03	1	Mount-Engine, Rear (LH)
4	120-8004-03	1	Mount-Engine, Rear (RH)
5	48-9590	16	Washer-Lock
6	33115-025	16	Screw-HH
7	53-9682	4	Mount-Engine
8	3234-11	8	Screw-HHF
9	104-8301	13	Nut-HF, NI
10	63-7400	4	Washer-Rebound
11	3255-9	1	Washer-Lock
12	104-5420-03	1	Support-Battery
13	3234-29	8	Screw-HHF
14	32128-20	8	Nut-HF
15	114-8134-03	1	Bracket-Support
16	323-10	4	Screw-HH

Ref.	Part Number	Qty.	Description
17	32128-21	4	Nut-HF Lock
18	323-13	3	Screw-HH
19	121-3140-03	1	Bracket-Mount, Air Cleaner
20	121-3102-03	1	Bracket-Controller
21	121-3098-03	1	Support-Tailpipe
23	322-11	2	Screw-HH
24	104-8300	2	Nut-HF, NI
25	323-6	1	Screw-HH
26	18-2130	1	Clamp
27	99-7435	2	Relay
28	99-7430	2	Relay-Mini
29	321-3	2	Screw-HH
30	104-7201	2	Nut-HF, NI
31	3290-134	2	Screw
32	3290-277	2	Nut-Speed
33	323-14	1	Screw-HH



Flywheel Assembly

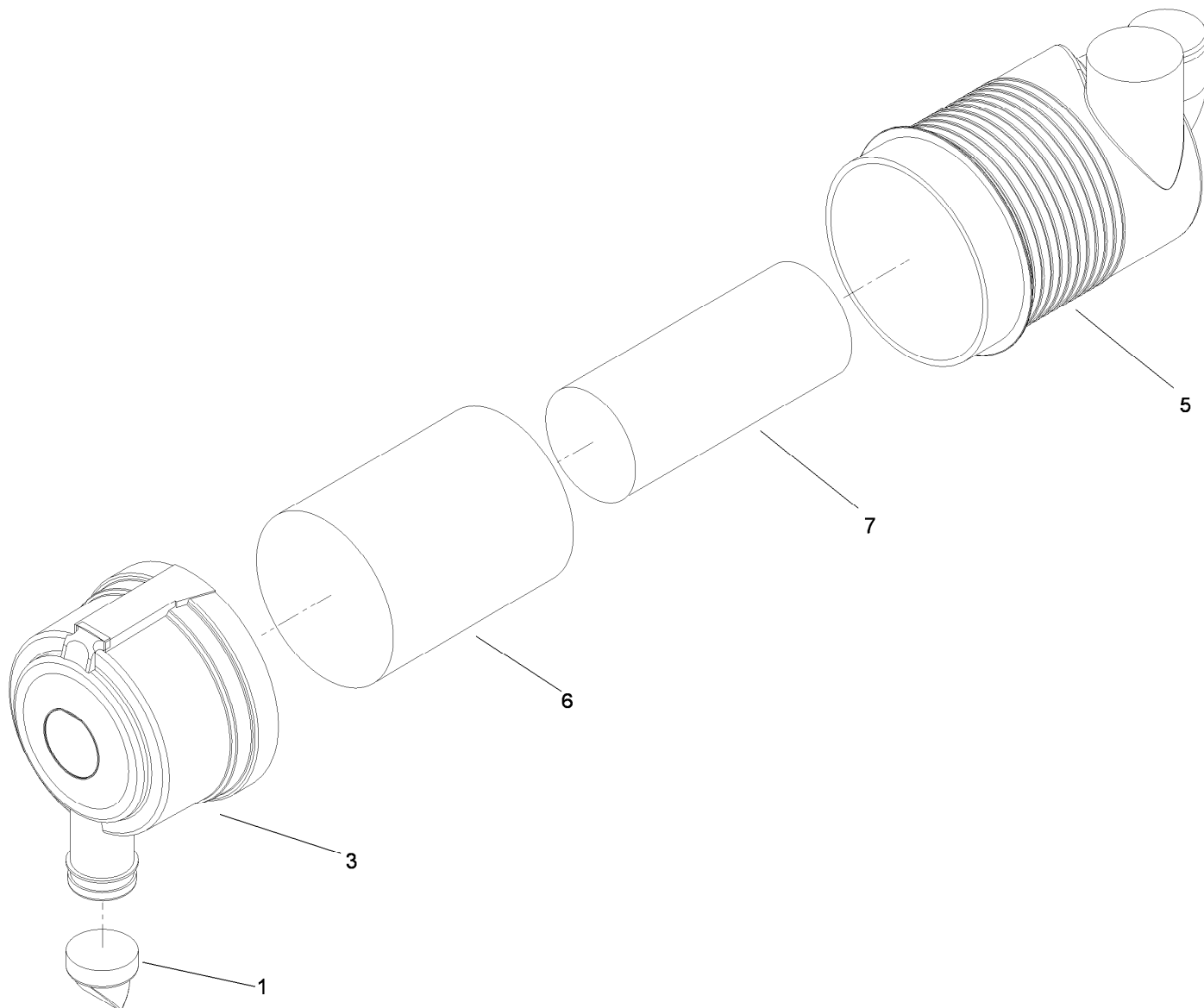
<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	115-6657-03	1	Plate-Flywheel
2	107-1413	8	Washer-Hardened
3	120-4176	1	Coupling-Spring, Flywheel
4	33114-020	8	Screw-HH
5	117-5663	8	Screw-HH
6	87-7510	8	Washer-Flat
7	121-5636	1	Tab-Harness
8	121-6580	1	Bracket-Harness
9	3253-4	2	Washer-Lock
10	33114-016	2	Screw-HH
11	48-9590	2	Washer-Lock
12	33115-016	2	Screw-HH



Engine, Air Cleaner and Controller Assembly

Ref.	Part Number	Qty.	Description
1	120-4111	1	Engine ASM
4	121-3061	1	Pipe-Exhaust
5	121-3058	1	Gasket-Exhaust
6	33004-00	4	Nut-HF
7	99-5414	1	Strap-Cleaner, Air
7:1	108-1512	2	Spring
7:2	3256-22	2	Washer-Flat
7:3	33113-050	2	Screw-HH
7:4	33093-00	2	Washer-Flat
7:5	33023-00	2	Nut-Lock
8	99-5410	1	Air Cleaner ASM
9	104-3563	1	Indicator
9:1	94-1416	1	Adapter-Indicator

Ref.	Part Number	Qty.	Description
10	3256-3	2	Washer-Flat
11	322-6	2	Screw-HH
12	104-8300	2	Nut-HF, NI
13	2412-125	1	Clamp-Hose
14	2412-110	1	Clamp-Band/Screw
15	18-2130	1	Clamp
16	2412-130	1	Clamp-Hose
17	121-3060	1	Flange-Exhaust
18	121-3142	1	Hose-Air Cleaner, Outlet
20	120-4654	4	Screw-HHF
21	104-7201	4	Nut-HF, NI
22	121-5592	1	Electronic Control Unit

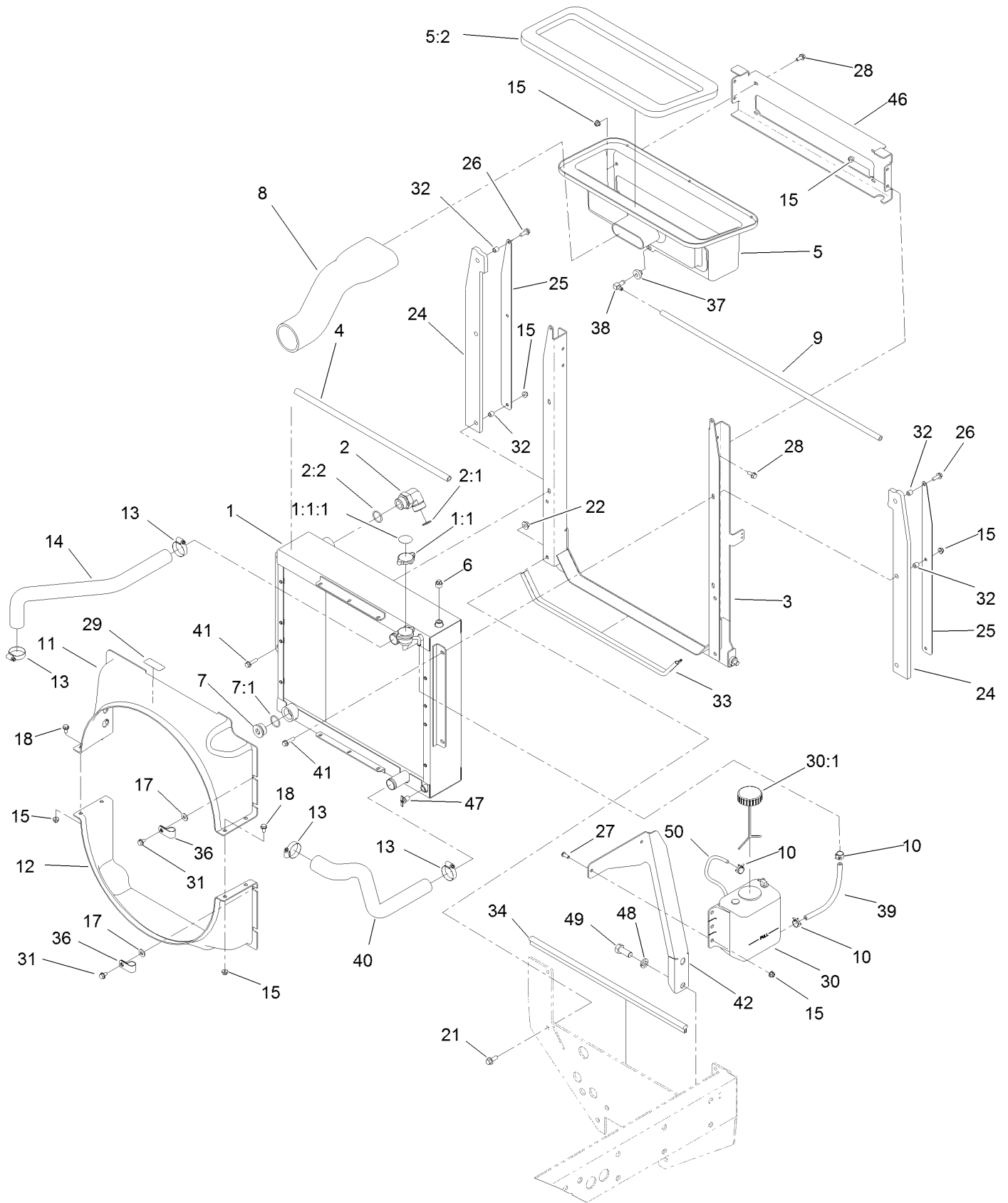


Air Cleaner Assembly No. 99-5410

Ref.	Part Number	Qty.	Description
1	104-4258	1	Valve-Vacuator
3	104-4259	1	Cover
5		1	Body ASM ●
6	108-3814	1	Filter-Air
7	108-3816	1	Filter-Air

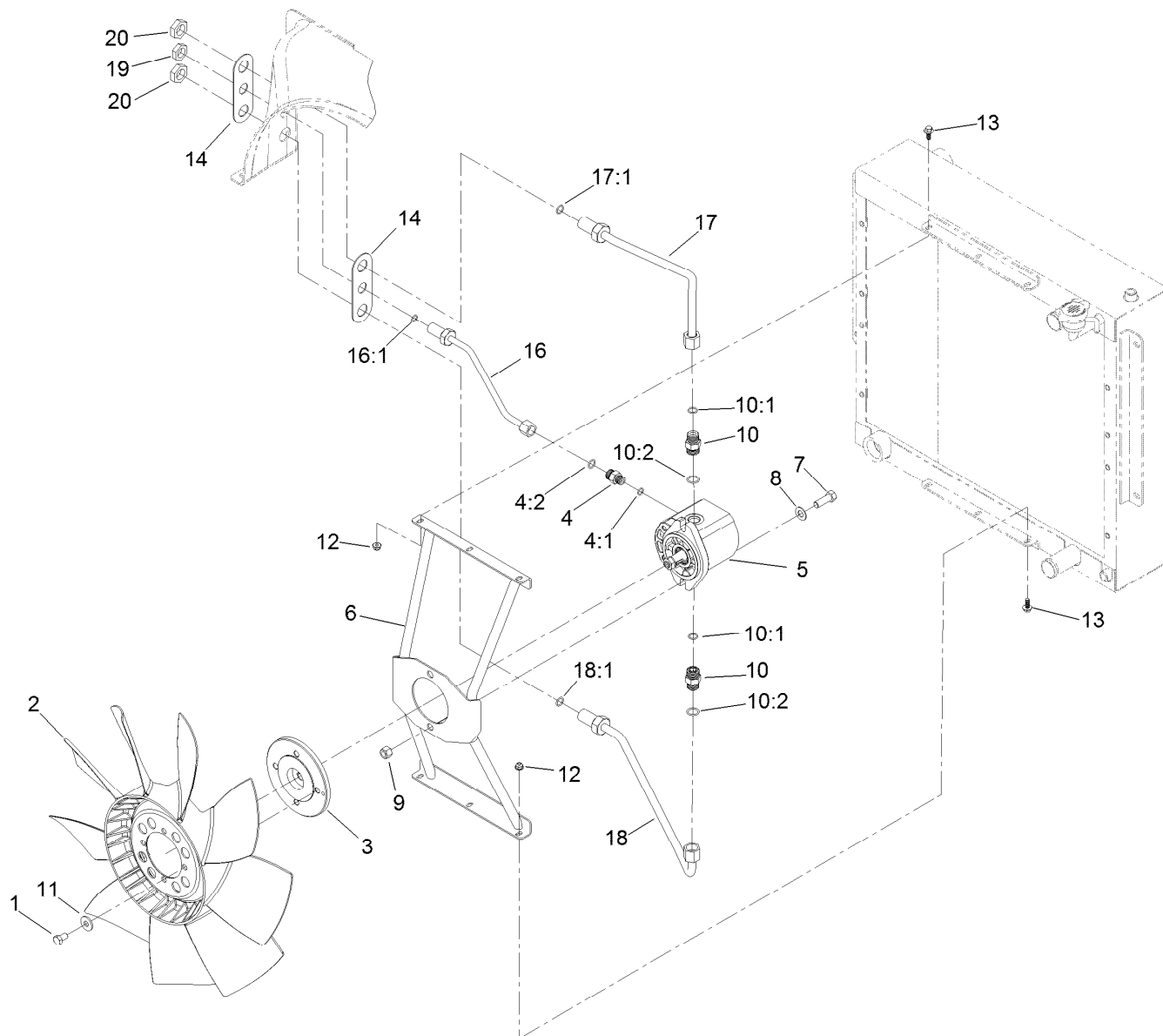
● Not serviced separately

Radiator Assembly



Radiator Assembly (continued)

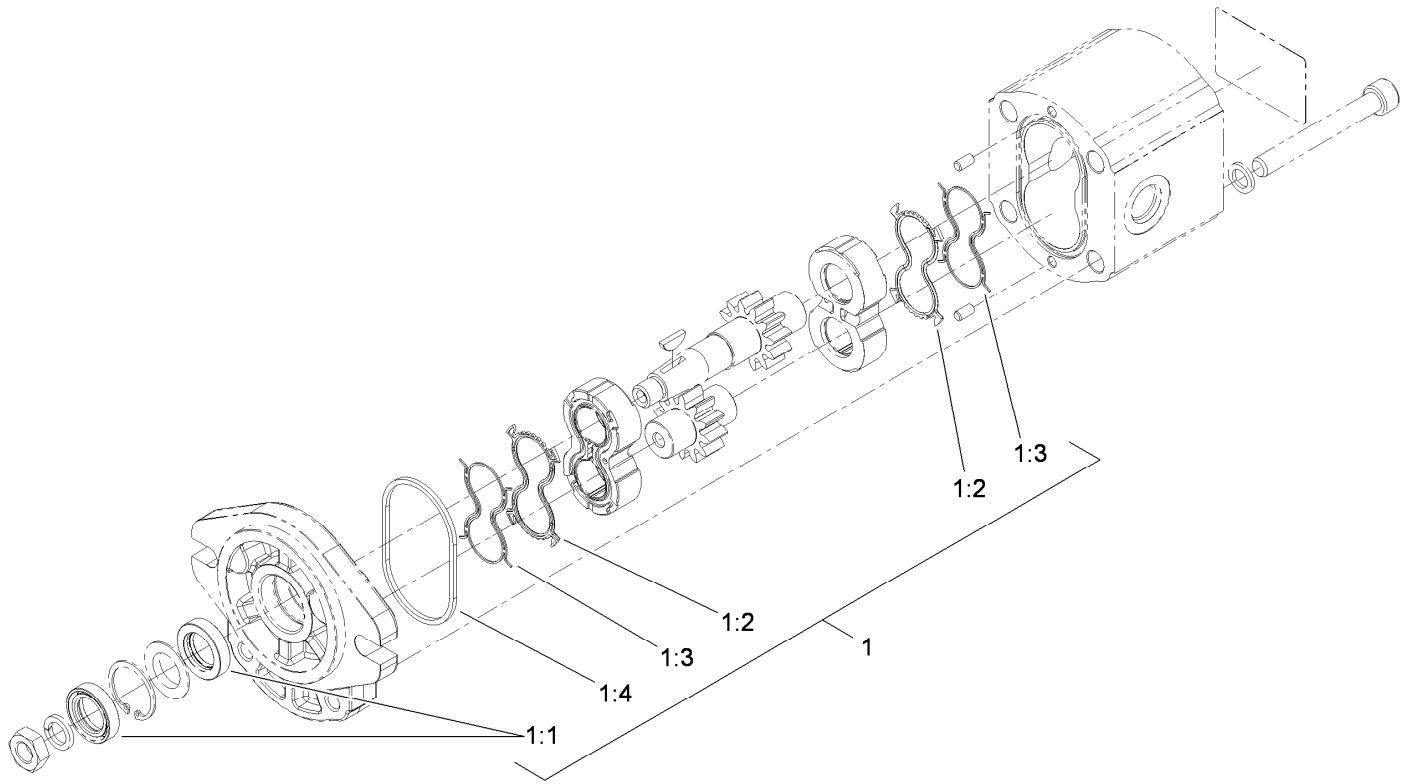
<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	121-3080	1	Radiator/Oil Cooler	24	121-3087	2	Seal-Foam, Hood
1:1	115-7766	1	Cap-Radiator	25	121-3086-03	2	Bracket-Seal, Hood
1:1:1	106-6755	1	Decal-Cap, Radiator	26	32144-41	2	Screw-Taptite
2	340-129	2	Fitting-Elbow, 90 DEG	27	3274-55	2	Screw-HSBH
2:1	237-146	1	O-Ring	28	3234-47	12	Screw-HHF
2:2	340-65	1	O-Ring	29	117-4766	1	Decal-Warning, Fan
3	121-3084-03	1	Mount-Radiator	30	120-5571	1	Coolant Reservoir ASM
4	114-3828	1	Seal-Bulb	30:1	87-7050	1	Cap-Reservoir
5	115-4363	1	Plenum ASM	31	3234-30	8	Screw-HHF
5:2	115-4393	1	Seal-Plenum	32	1-603903	6	Spacer
6	281-13	1	Plug-Pipe	33	117-4782	1	Seal-Bulb
7	105-3921	1	Fitting-Plug	34	105-9858	1	Seal-Bulb
7:1	237-146	1	O-Ring	36	2412-81	2	Clamp-R
8	121-3143	1	Hose-Air Cleaner, Inlet	37	46-6560	1	Bushing
9	110-3258	1	Hose-Fuel	38	46-6550	1	Fitting-Elbow, 90 DEG
10	92-2379	4	Clamp-Hose	39	109-0282	1	Hose-Fuel
11	125-4615	1	Shroud-Radiator, Upper	40	121-1477	1	Hose-Radiator, Lower
12	121-3106	1	Shroud-Radiator, Lower	41	3234-36	4	Screw-HHF
13	2412-111	4	Clamp-Hose, W/Liner	42	125-4609-03	1	Bracket-Mount, Tank
14	121-1476	1	Hose-Radiator, Upper	46	121-3085	1	Plate-Crossover
15	104-8300	22	Nut-HF, NI	47	304-46	1	Draincock
17	3256-3	8	Washer-Flat	48	3253-8	2	Washer-Lock
18	3234-7	4	Screw-HHF	49	327-4	2	Screw-HH
21	3234-11	4	Screw-HHF	50	109-0273	1	Hose-Fuel
22	32128-43	4	Nut-Flange				



Fan Mounting Assembly

Ref.	Part Number	Qty.	Description
1	115-8486	4	Screw-HH
2	114-3825	1	Fan
3	117-2364	1	Hub-Fan
4	340-2	1	Fitting-Straight
4:1	237-22	1	O-Ring
4:2	237-42	1	O-Ring
5	117-4769	1	HYD Motor ASM
6	120-8935-03	1	Bracket-Fan
7	324-5	2	Screw-HH
8	3256-25	2	Washer-Flat
9	3296-48	2	Nut-Hex
10	340-4	2	Fitting-Straight
10:1	237-30	1	O-Ring

Ref.	Part Number	Qty.	Description
10:2	237-79	1	O-Ring
11	80-6990	4	Washer-Hardened
12	104-7201	6	Nut-HF, NI
13	99-6810	6	Screw-HHF
14	125-4610	2	Shim-Support
16	125-4598	1	Tube ASM
16:1	237-22	1	O-Ring
17	125-4596	1	Tube ASM
17:1	237-30	1	O-Ring
18	125-4597	1	Tube ASM
18:1	237-30	1	O-Ring
19	340-70	1	Nut-Lock
20	340-127	2	Nut-Bulkhead

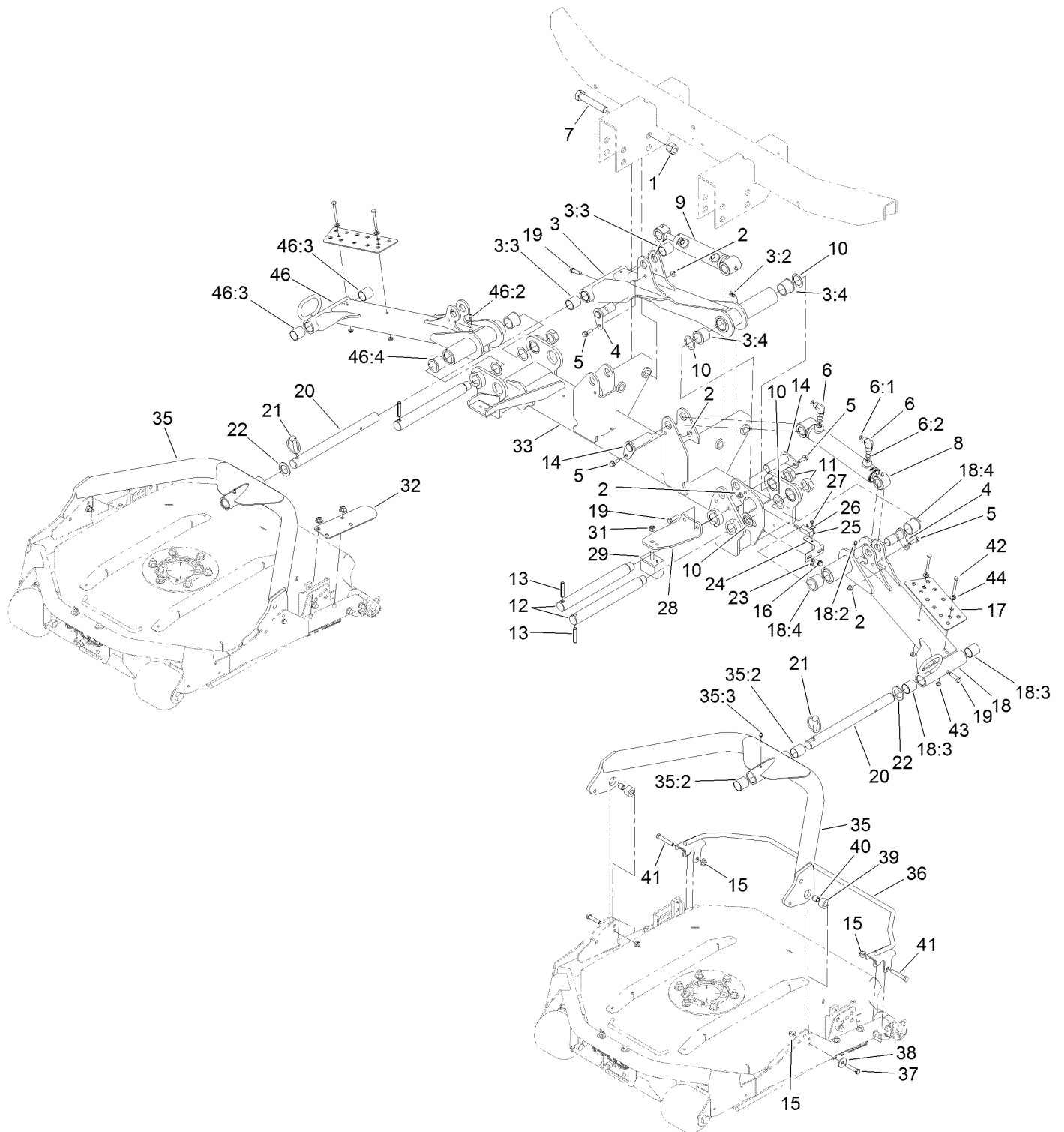


Hydraulic Motor Assembly No. 117-4769

Ref.	Part Number	Qty.	Description
1	115-4110	1	Seal Kit
1:1		2	Seal-Shaft ●
1:2		2	Seal-Plate, Balancing ●
1:3		2	Seal-Anti Extrusion ●
1:4		2	O-Ring (Housing) ●

● Not serviced separately

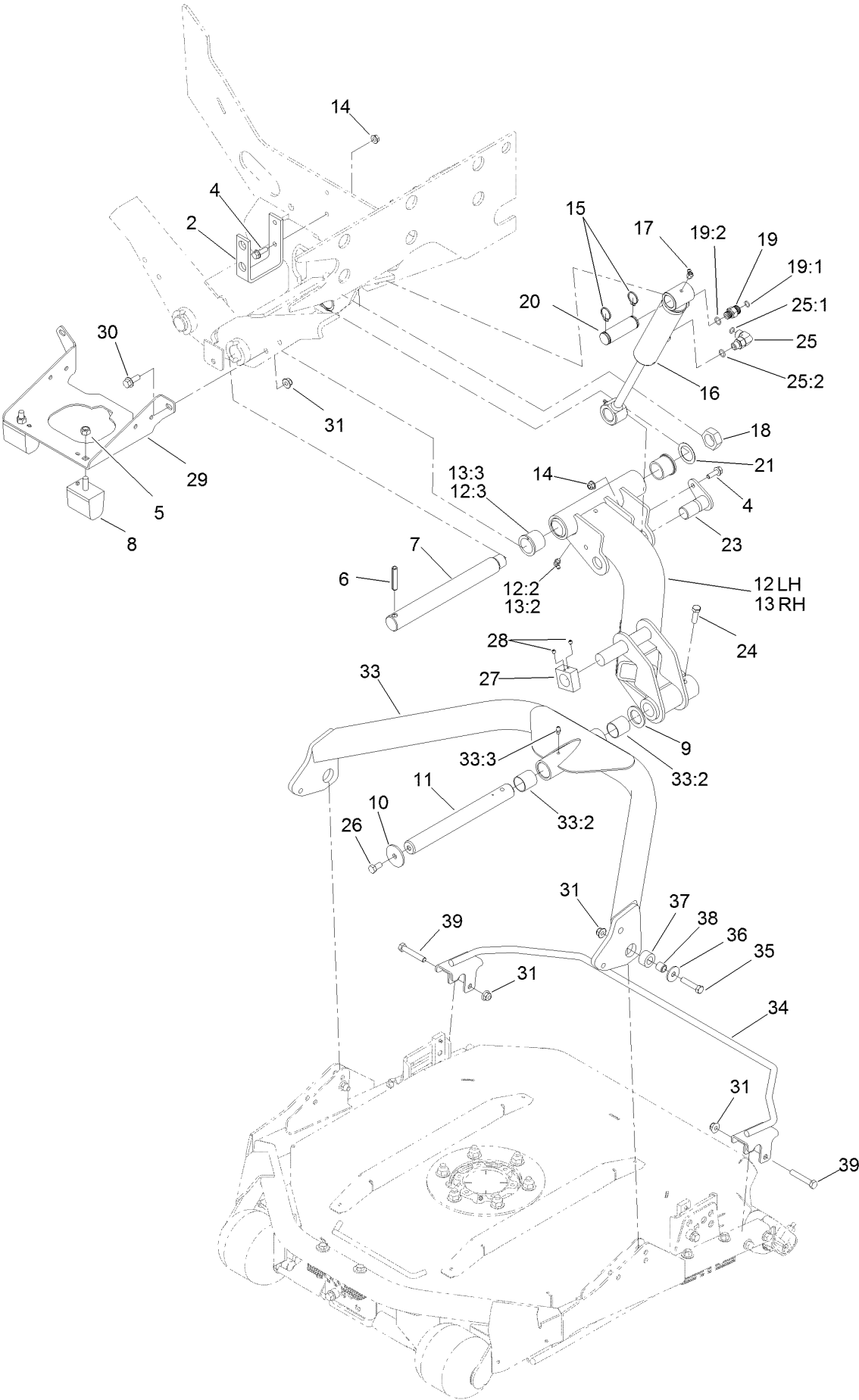
No. 1, No. 4 and No. 5 Lift Arm and Deck Assembly



No. 1, No. 4 and No. 5 Lift Arm and Deck Assembly (continued)

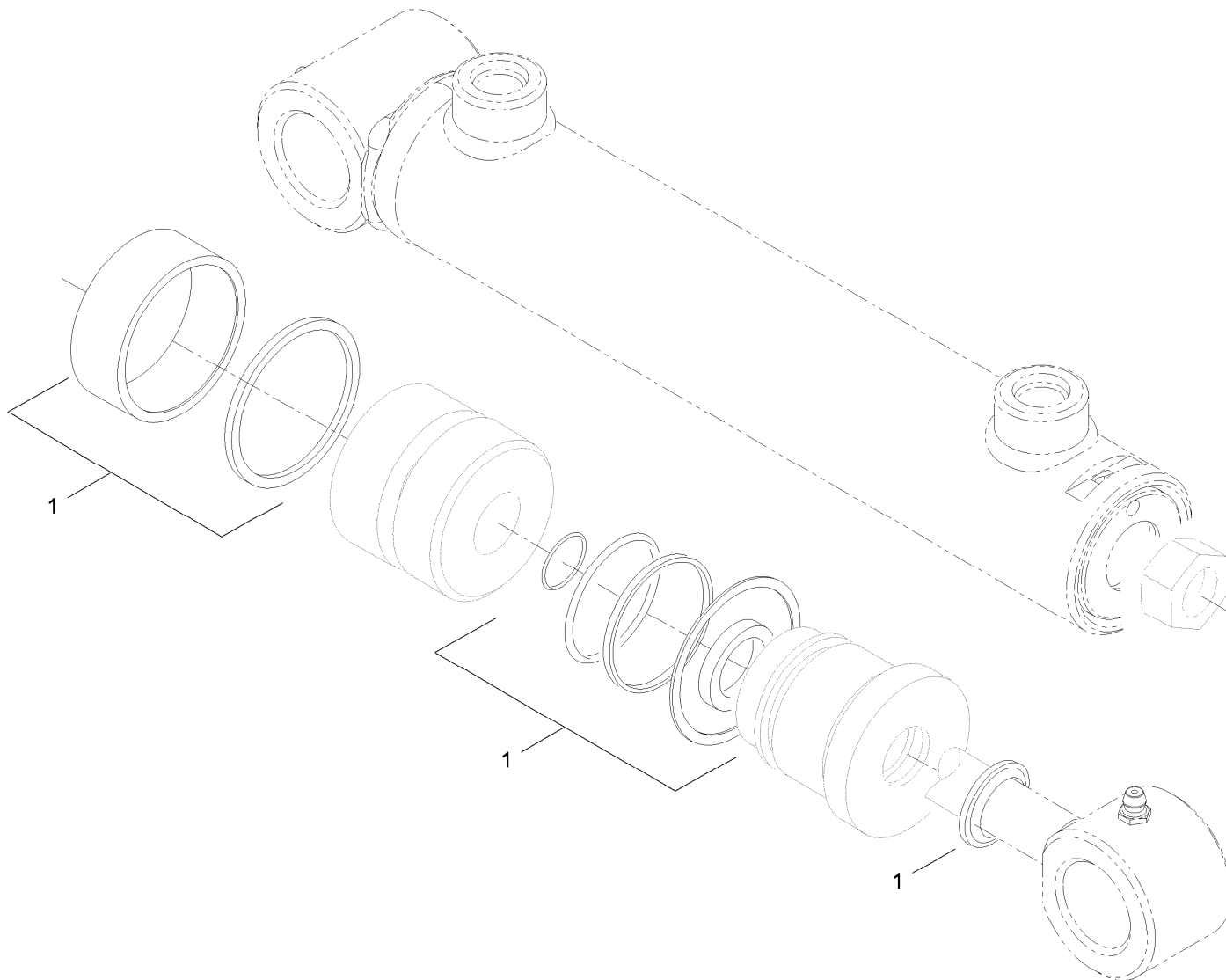
<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	3296-51	4	Nut-Lock, NI	21	283-71	3	Pin-Lynch
2	104-8300	6	Nut-HF, NI	22	3-6781	3	Washer-Flat
3	108-4032	1	No. 1 Lift Arm ASM	23	104-1450	2	Bolt-CARR
3:2	302-60	1	Fitting-Grease	24	104-5585	2	Bracket-Switch
3:3	108-4000	2	Bushing	25	106-9288	2	Sensor-Proximity, Ferrous
3:4	104-0015	2	Bushing-Flange	26	100-4872	2	Plate-Switch, Neutral
4	104-5525	3	Pin-Cylinder	27	32149-7	2	Nut-Keps
5	3234-17	6	Screw-HHF	28	104-5689-03	1	Bracket-Support, Bumper
6	340-77	6	Fitting-Elbow, 90 DEG	29	87-3470	2	Bumper
6:1	237-22	1	O-Ring	31	33025-00	2	Nut-Lock, NI
6:2	237-42	1	O-Ring	32	105-9831-03	2	Bracket-Bumper, No. 1
7	328-7	4	Screw-HH	33	104-5680-03	1	Frame-Carrier, Front
8	107-1979	2	Lift Cylinder ASM	35	115-3453	3	Carrier Frame ASM
9	107-1980	1	Lift Cylinder ASM	35:2	108-4000	2	Bushing
10	76-2980	6	Washer-Thrust	35:3	302-5	1	Fitting-Grease
11	3296-49	3	Nut-Lock, NI	36	112-9900-03	2	Guard-Foot
12	95-7158	3	Pin-Pivot	37	323-52	6	Screw-HH
13	32121-110	3	Pin-Roll, Slotted	38	93-8806	6	Washer-Hardened
14	105-9889	3	Pin-Cylinder	39	105-9823	6	Bushing-Carrier
15	104-8301	12	Nut-HF, NI	40	105-9822	6	Spacer
16	32104-32	4	Screw-HWH	41	323-11	4	Screw-HH
17	105-3987-03	2	Plate-Skid	42	321-15	4	Screw-HH
18	108-4033	1	No. 4 Lift Arm ASM	43	32128-33	4	Nut-HF
18:2	302-5	1	Fitting-Grease	44	3256-23	4	Washer-Plain
18:3	108-4000	2	Bushing	46	108-4034	1	No. 5 Lift Arm ASM
18:4	104-0015	2	Bushing-Flange	46:2	302-5	1	Fitting-Grease
19	323-7	5	Screw-HH	46:3	108-4000	2	Bushing
20	108-4023	3	Shaft-Carrier, Pivot	46:4	104-0015	2	Bushing-Flange

No. 2 and 3 Lift Arm and Deck Assembly



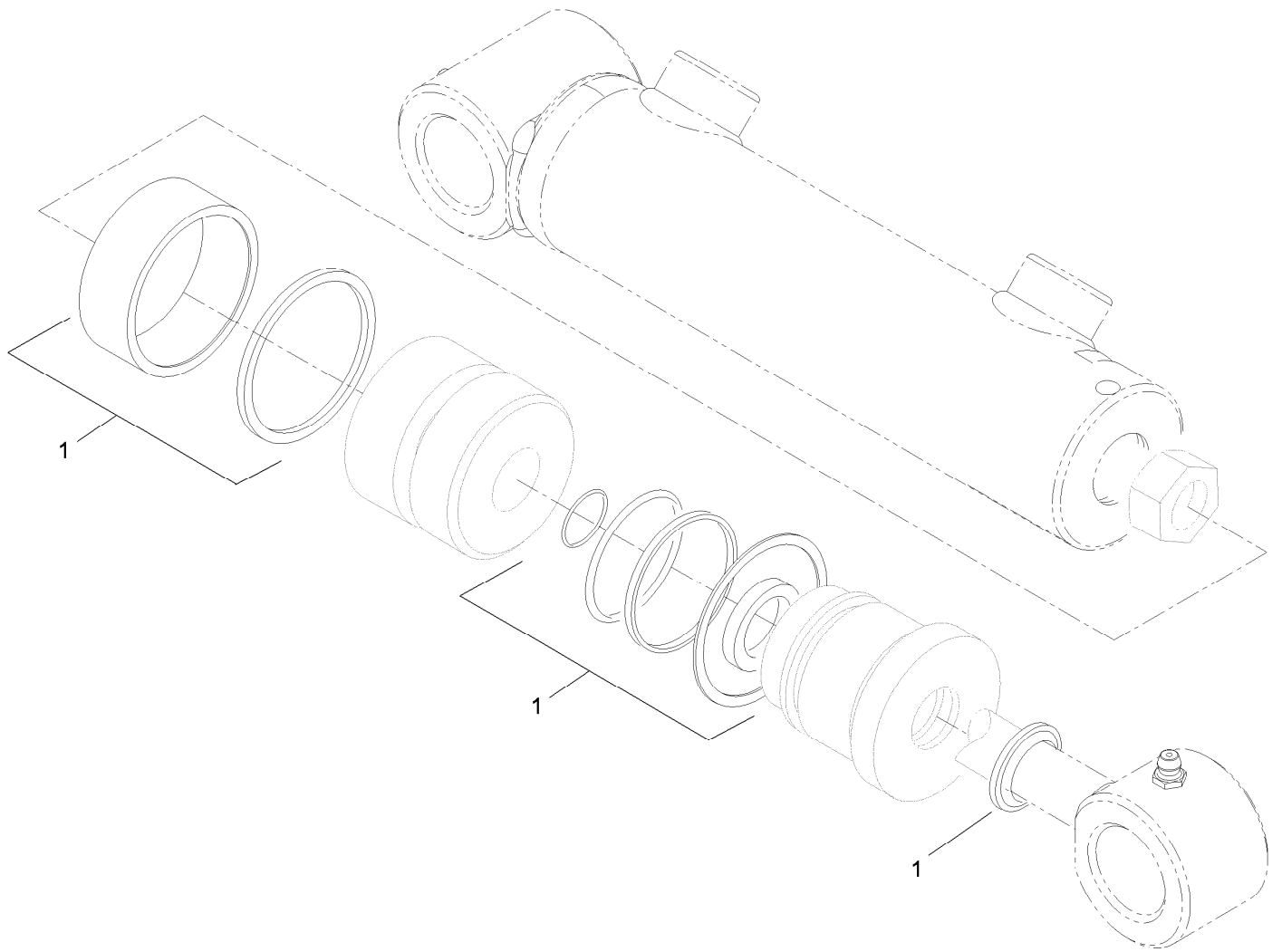
No. 2 and 3 Lift Arm and Deck Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
2	105-3992-03	1	Bracket-Bulkhead	20	92-7548	2	Pin-Cylinder
4	3234-17	4	Screw-HHF	21	76-2980	2	Washer-Thrust
5	33025-00	2	Nut-Lock, NI	23	104-5525	2	Pin-Cylinder
6	32121-110	2	Pin-Roll, Slotted	24	323-7	2	Screw-HH
7	95-7158	2	Pin-Pivot	25	340-77	2	Fitting-Elbow, 90 DEG
8	87-3470	2	Bumper	25:1	237-22	1	O-Ring
9	3-6781	2	Washer-Flat	25:2	237-42	1	O-Ring
10	63-7400	2	Washer-Rebound	26	323-4	2	Screw-HH
11	105-9827	2	Shaft	27	105-9839	2	Stop-Rotation, No. 2 And 3
12	105-9202	1	No. 2 Lift Arm ASM	28	3245-1	4	Screw-Set, HSH
12:2	302-60	1	Fitting-Grease	29	119-3941-03	1	Support-Bumper, Rear
12:3	104-0015	2	Bushing-Flange	30	3234-11	3	Screw-HHF
13	105-9203	1	No. 3 Lift Arm ASM	31	104-8301	11	Nut-HF, NI
13:2	302-60	1	Fitting-Grease	33	115-3453	2	Carrier Frame ASM
13:3	104-0015	2	Bushing-Flange	33:2	108-4000	2	Bushing
14	104-8300	4	Nut-HF, NI	33:3	302-5	1	Fitting-Grease
15	32151-36	4	Ring-Retaining	34	112-9900-03	2	Guard-Foot
16	107-1978	2	HYD Cylinder ASM	35	323-52	4	Screw-HH
17	302-11	2	Fitting-Lube, 45 DEG	36	93-8806	4	Washer-Hardened
18	3296-49	2	Nut-Lock, NI	37	105-9823	4	Bushing-Carrier
19	340-2	2	Fitting-Straight	38	105-9822	4	Spacer
19:1	237-22	1	O-Ring	39	323-11	4	Screw-HH
19:2	237-42	1	O-Ring				



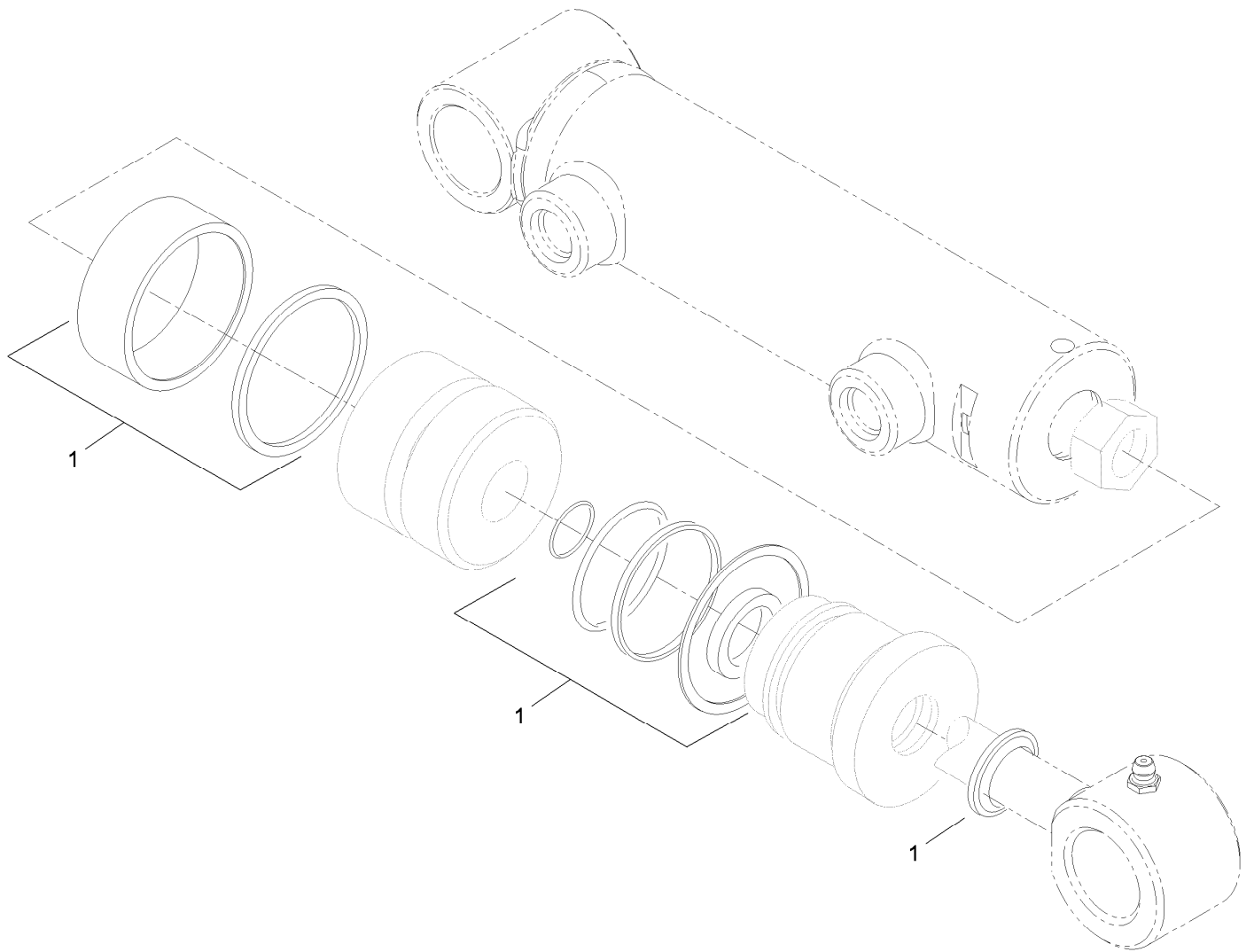
Hydraulic Cylinder Assembly No. 107-1979

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	107-1977	1	Seal Kit



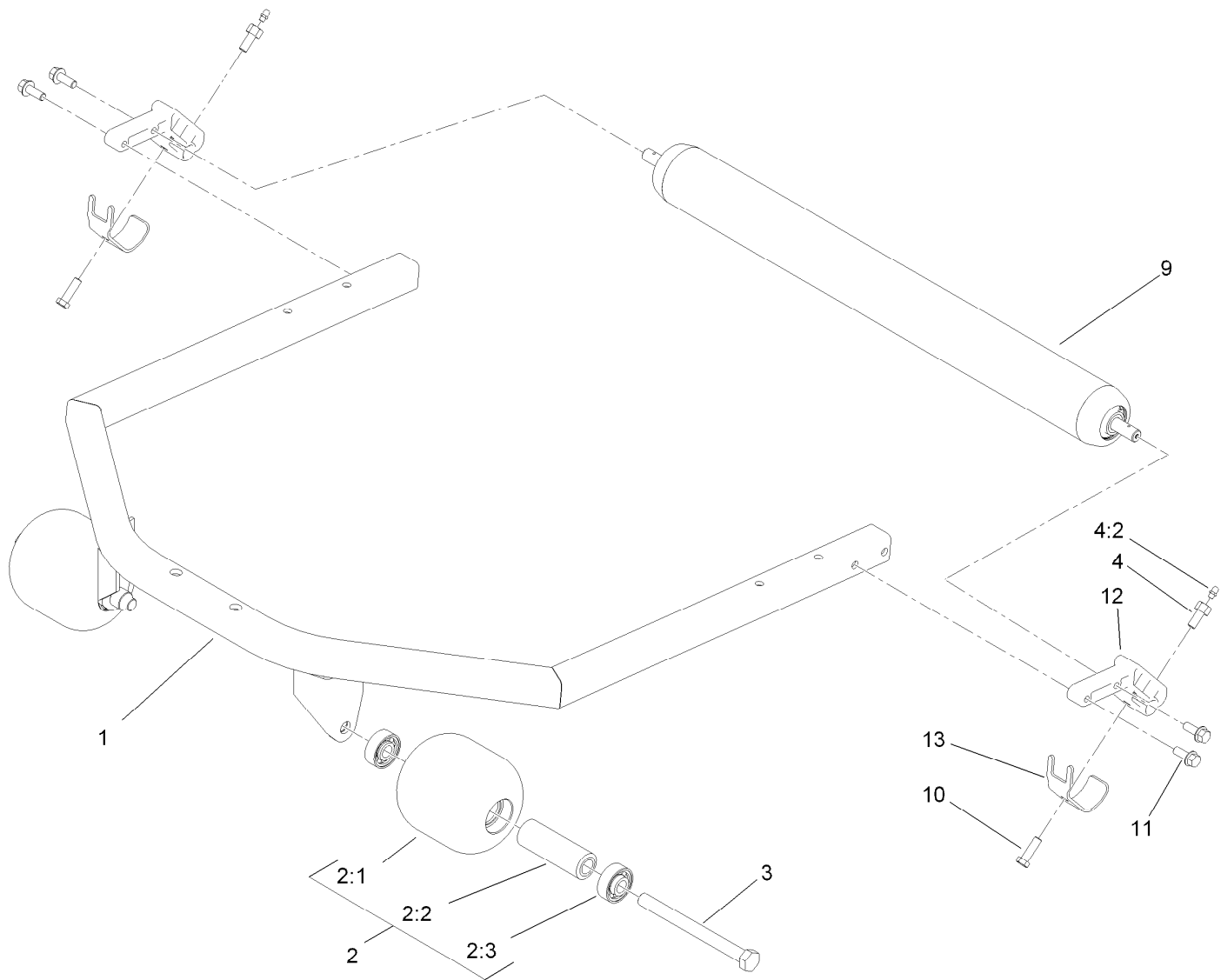
Hydraulic Cylinder Assembly No. 107-1980

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	107-1977	1	Seal Kit



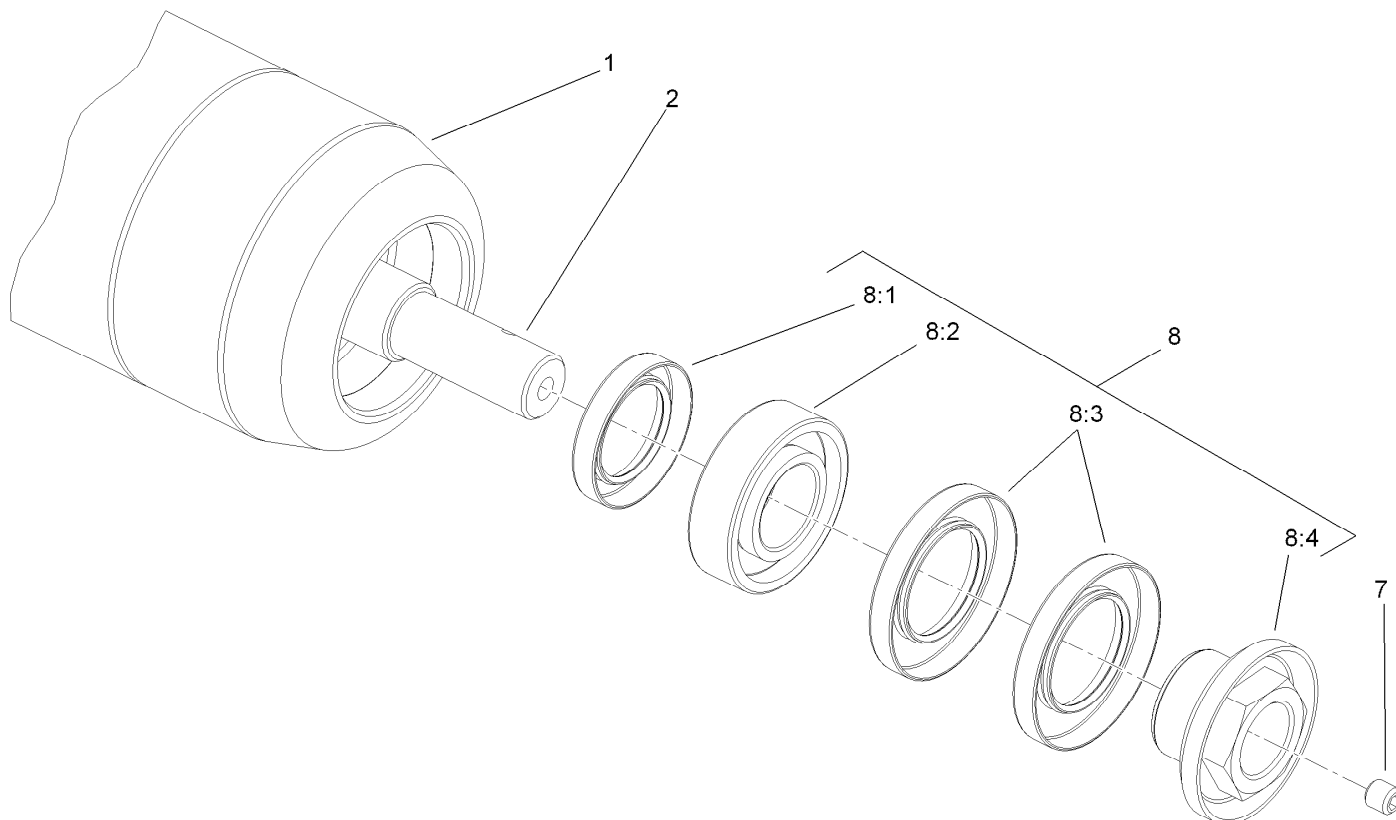
Hydraulic Cylinder Assembly No. 107-1978

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	107-1977	1	Seal Kit



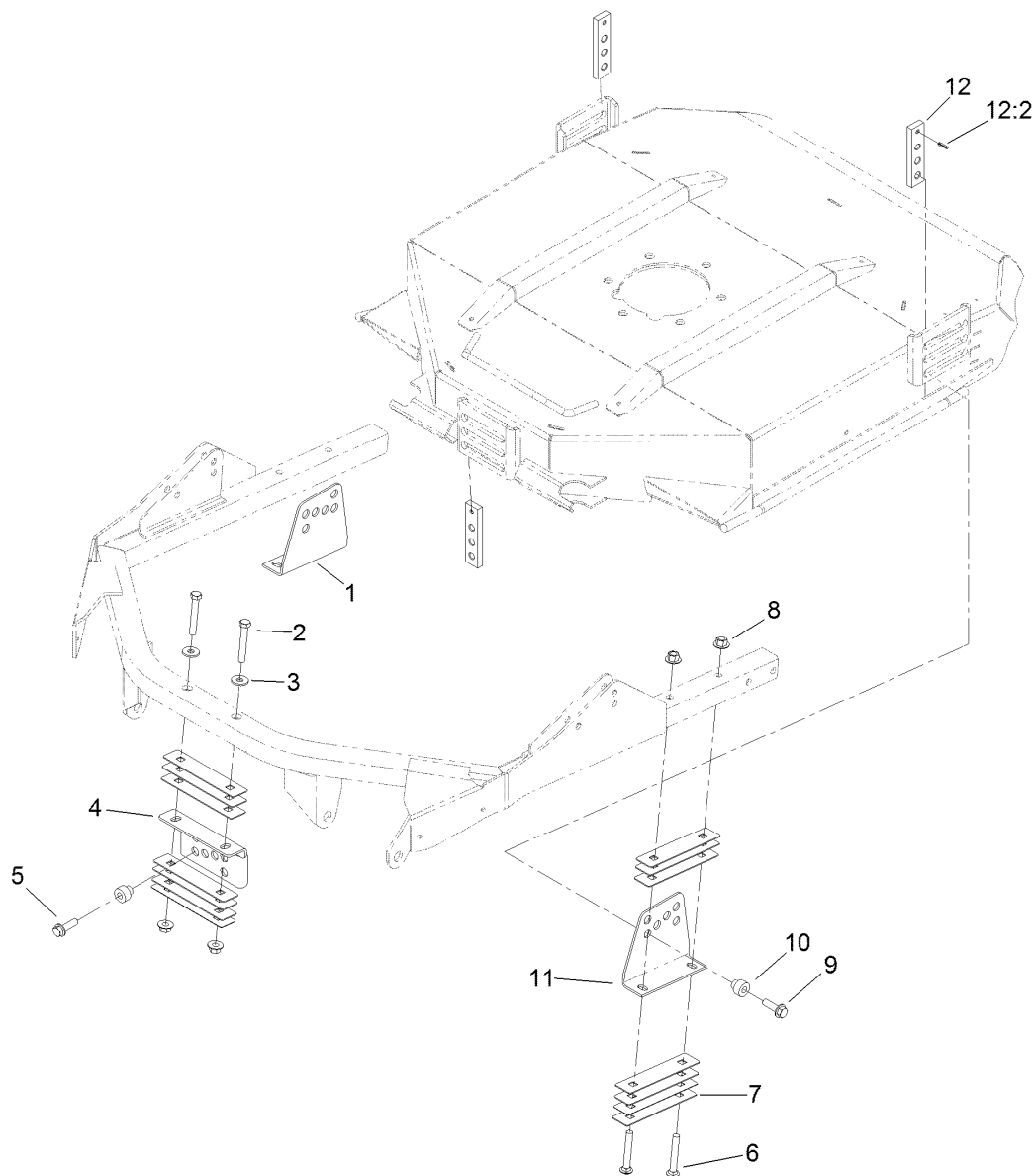
Roller and Carrier Frame Assembly

Ref.	Part Number	Qty.	Description
1	100-5780-03	1	Frame-Deck
2	115-3418	2	Roller ASM
2:1	104-1093	1	Roller
2:2	100-5762	1	Spacer-Bearing
2:3	120-3366	2	Bearing
3	327-15	2	Screw-HH
4	112-5270	2	Roller Shaft Screw ASM
4:2	302-5	1	Fitting-Grease
9	112-5265	1	Roller ASM
10	323-7	2	Screw-HH
11	3234-11	4	Screw-HHF
12	112-5268	2	Mount-Roller
13	107-7816	2	Bracket-Skid



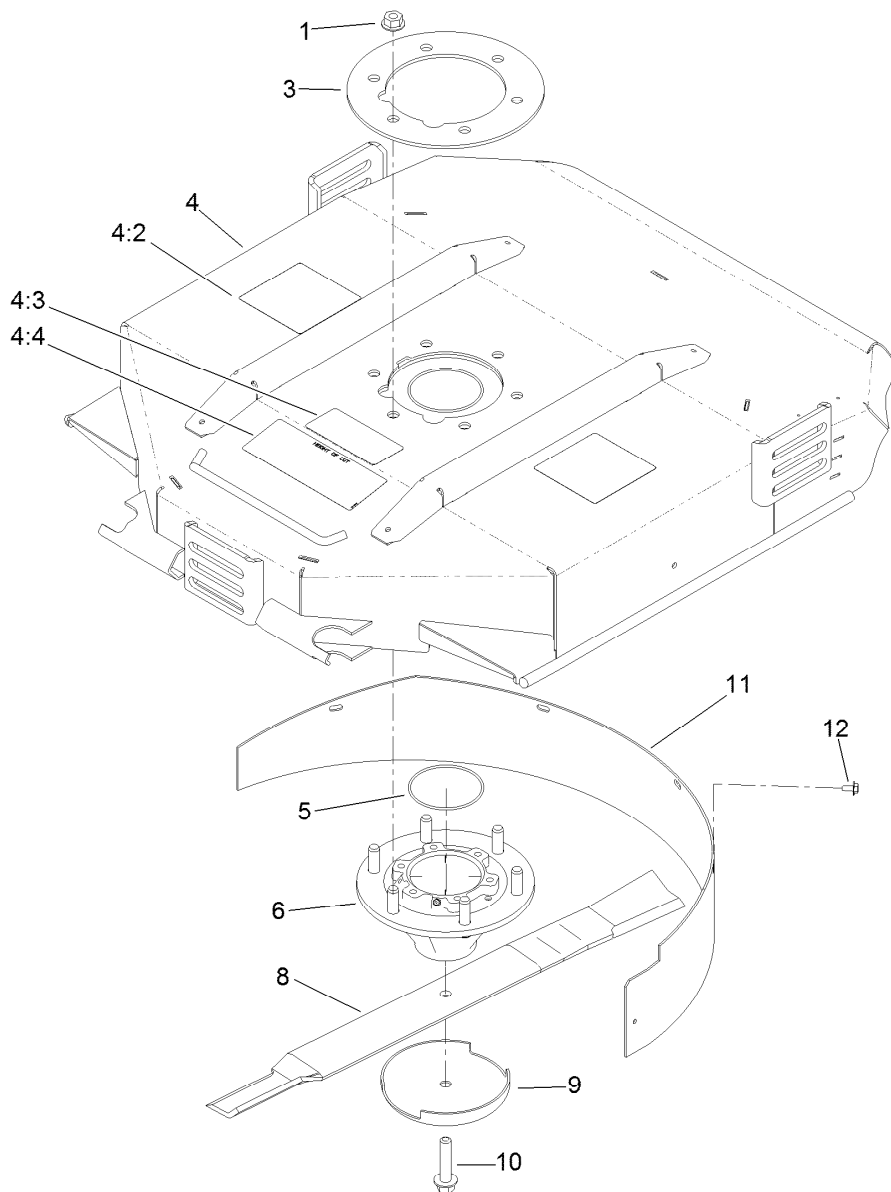
Roller Assembly No. 112-5265

Ref.	Part Number	Qty.	Description
1	112-5274-03	1	Tube ASM
2	117-5100	1	Shaft-Roller, Rear
7	108-0989	2	Screw-Set
8	114-5430	1	Roller Rebuild Kit
8:1	114-3717	2	Seal-Oil
8:2	112-5290	2	Bearing-Steel, Stainless
8:3	112-7494	4	Seal
8:4	114-5411	2	Nut-Lock, Bearing



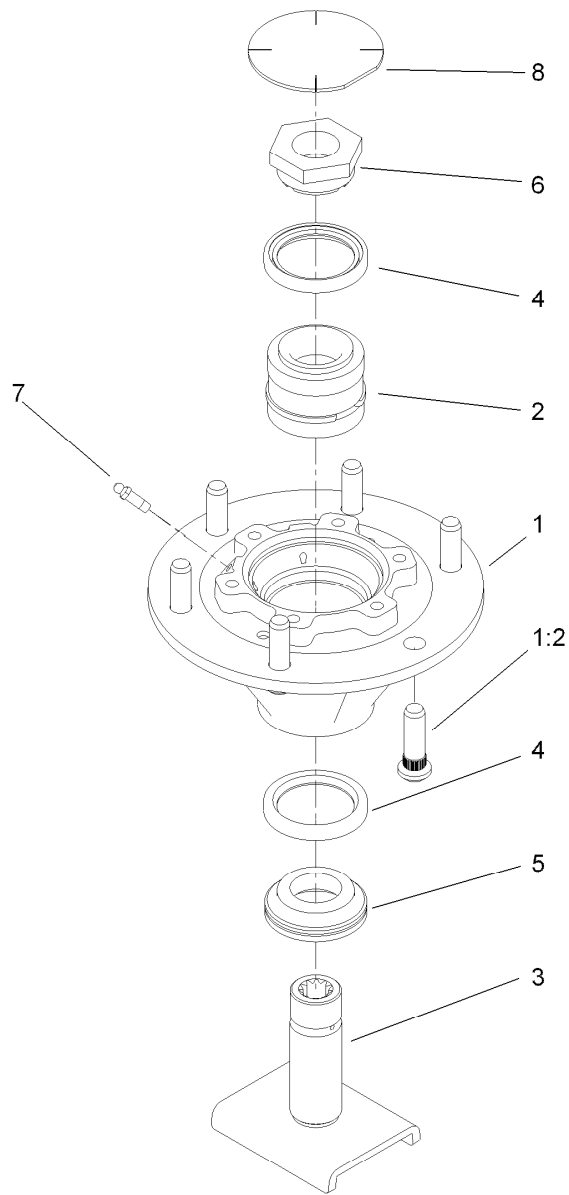
Height-of-Cut Bracket Assembly

Ref.	Part Number	Qty.	Description
1	100-5797-03	1	Bracket-HOC, RH
2	323-12	2	Screw-HH
3	80-6990	2	Washer-Hardened
4	104-1052-03	1	Bracket-HOC, Front
5	100-5799	18	Shim-HOC, .060 Inch
6	3231-9	4	Screw-CARR
7	104-4641	3	Shim-HOC, .030 Inch
8	32128-43	6	Nut-Flange
9	3234-24	3	Screw-HHF
10	105-9226	3	Spacer-HOC
11	104-4624-03	1	Bracket-HOC, LH
12	105-9225	3	HOC Plate ASM
12:2	32121-3	1	Pin-Spring



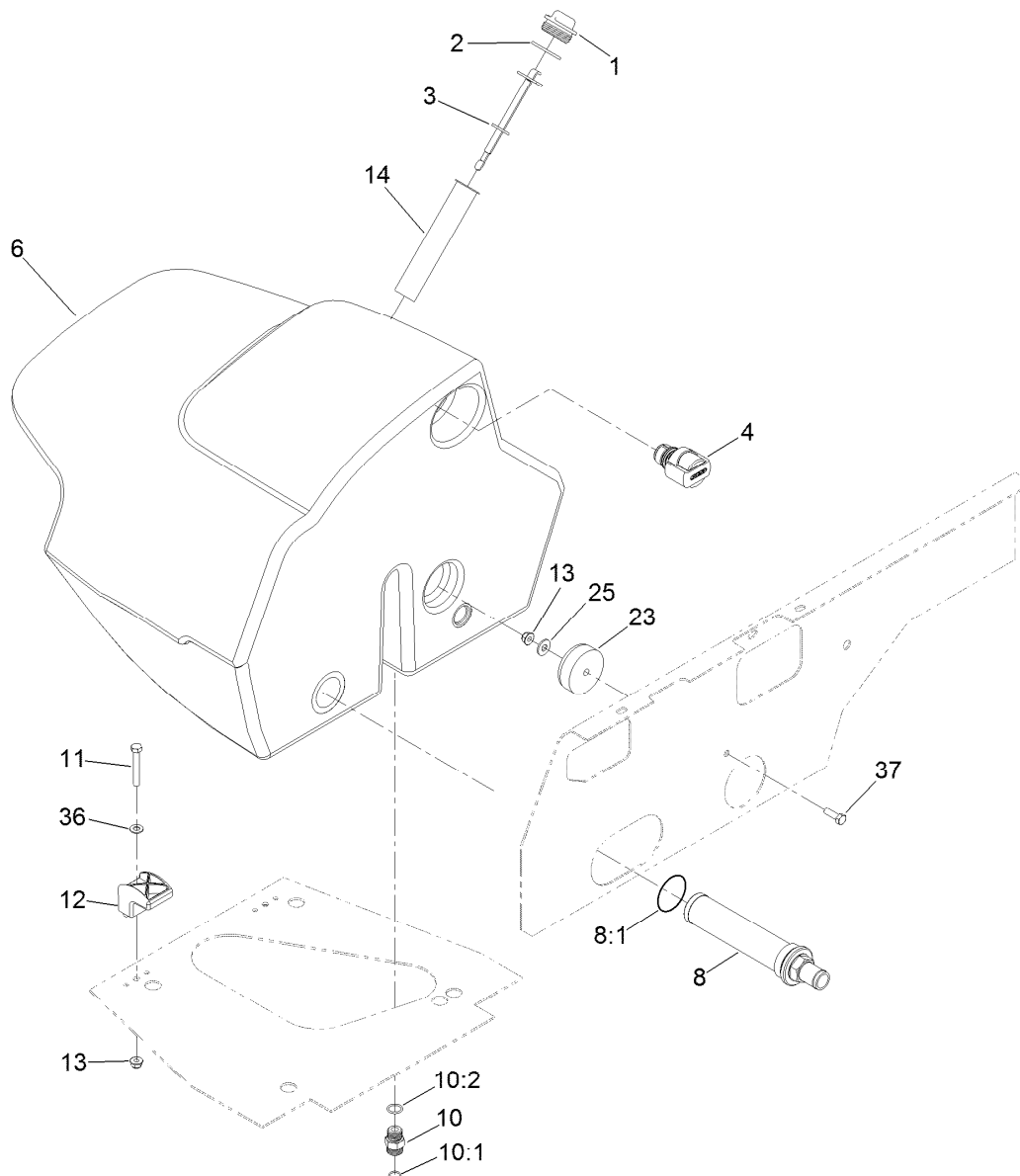
Chamber, Blade and Spindle Assembly

Ref.	Part Number	Qty.	Description
1	32128-39	6	Nut-HF
3	104-1051-03	1	Plate-Spindle
4	115-3479	1	Chamber ASM
4:2	117-4764	2	Decal-Danger
4:3	93-7818	1	Decal-Torque, Blade Bolt
4:4	104-1086	1	Decal-HOC
5	237-161	1	O-Ring
6	115-3435	1	Spindle ASM
8	107-0235-03	1	Blade-Atomic
8	108-9026-03	1	Blade-Combo
9	72-9361	1	Cup-Scalp, Anti
10	92-5816	1	Bolt-Blade
11	108-9025-01	1	Baffle-Mulching
12	46-8560	5	Screw-HHFTF



Spindle Assembly No. 115-3435

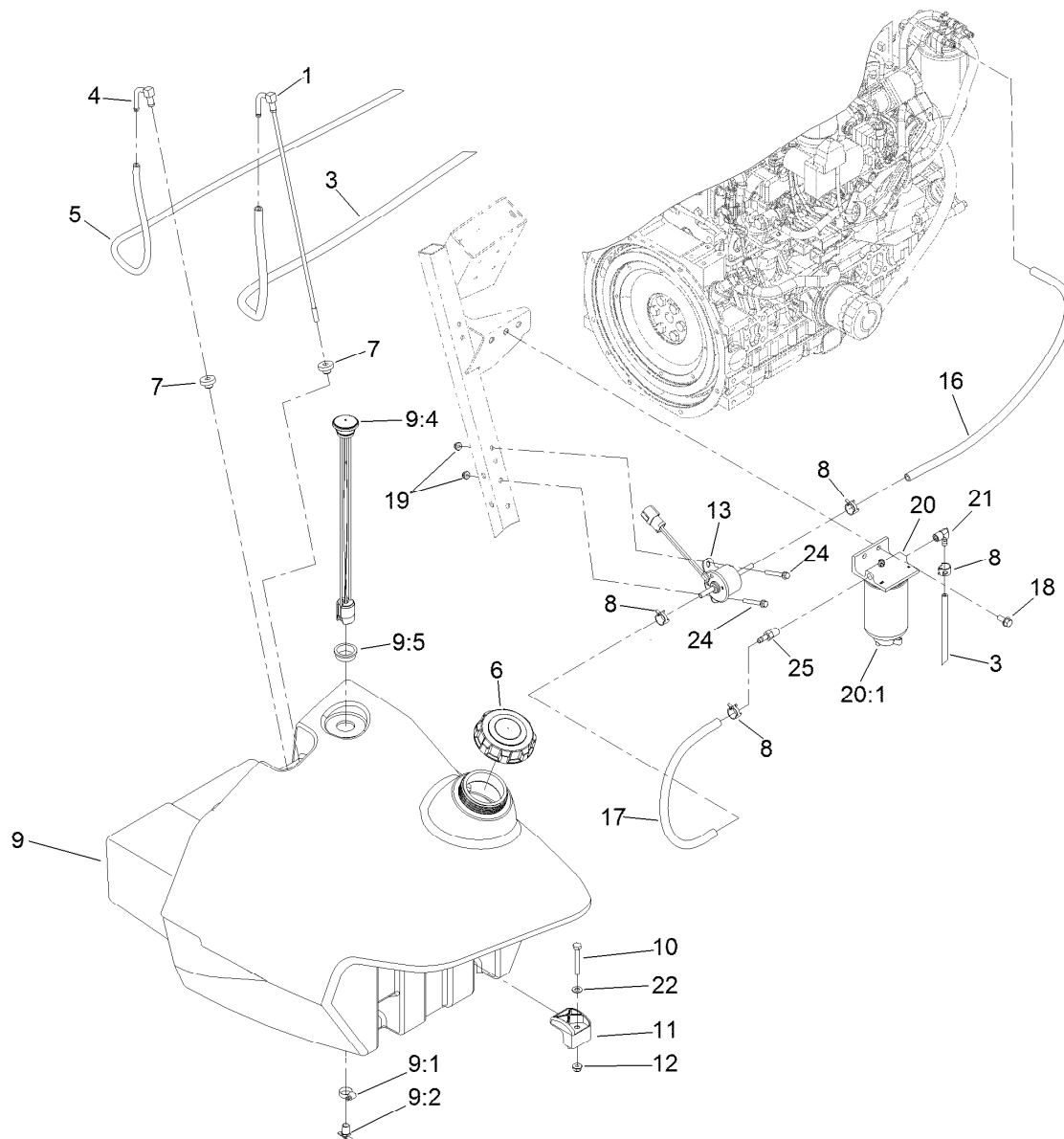
Ref.	Part Number	Qty.	Description
1	115-3434	1	Spindle
1:2	10-6830	6	Stud-Type, Drive
2	100-5703	1	Spacer And Bearing ASM
3	100-5705	1	Spindle Shaft ASM
4	253-154	2	Seal-Oil
5	69-6950	1	Spacer-Shaft, Spindle
6	100-5709	1	Nut-Spindle, Spcl
7	302-62	2	Fitting-Grease
8	94-2703	1	Plug



Hydraulic Tank Assembly

Ref.	Part Number	Qty.	Description
1	93-7498	1	Plug-Plastic
2	237-101	1	O-Ring
3	119-6968	1	Dipstick-Oil
4	115-9793	1	Breather
6	119-0017	1	Tank-HYD
8	104-7546	1	Tank Strainer ASM
8:1	340-136	1	O-Ring
10	340-4	1	Fitting-Straight
10:1	237-30	1	O-Ring

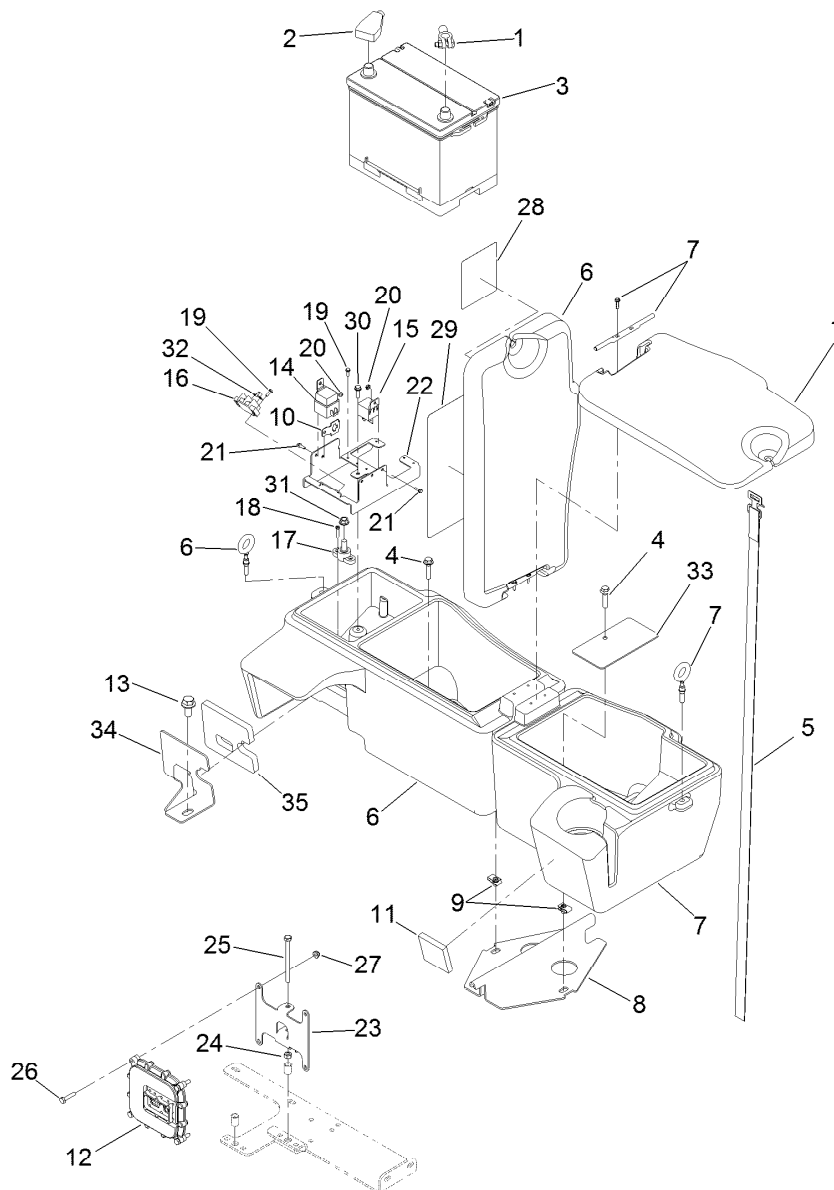
Ref.	Part Number	Qty.	Description
10:2	237-79	1	O-Ring
11	322-11	2	Screw-HH
12	107-4543	2	Clamp
13	104-8300	3	Nut-HF, NI
14	61-2790	1	Filter-Screen
23	108-1605	1	Bumper-Recess
25	3256-3	1	Washer-Flat
36	3256-23	2	Washer-Plain
37	322-5	1	Screw-HH



Fuel System Assembly

Ref.	Part Number	Qty.	Description
1	115-4354	1	Tube-Suction, Fuel
3	108-3282	1	Hose-Fuel
4	121-3127	1	Fitting-Return
5	119-0577	1	Hose-Fuel
6	125-9172	1	Cap-Fuel, Diesel, Ultra Low Sulfur
7	46-6560	2	Bushing
8	92-2379	8	Clamp-Hose
9	115-4353	1	Fuel Tank ASM
9:1	2412-36	1	Clamp-Hose
9:2	304-46	1	Draincock
9:4	117-4790	1	Gauge-Fuel
9:5	95-8972	1	Grommet
10	322-11	2	Screw-HH

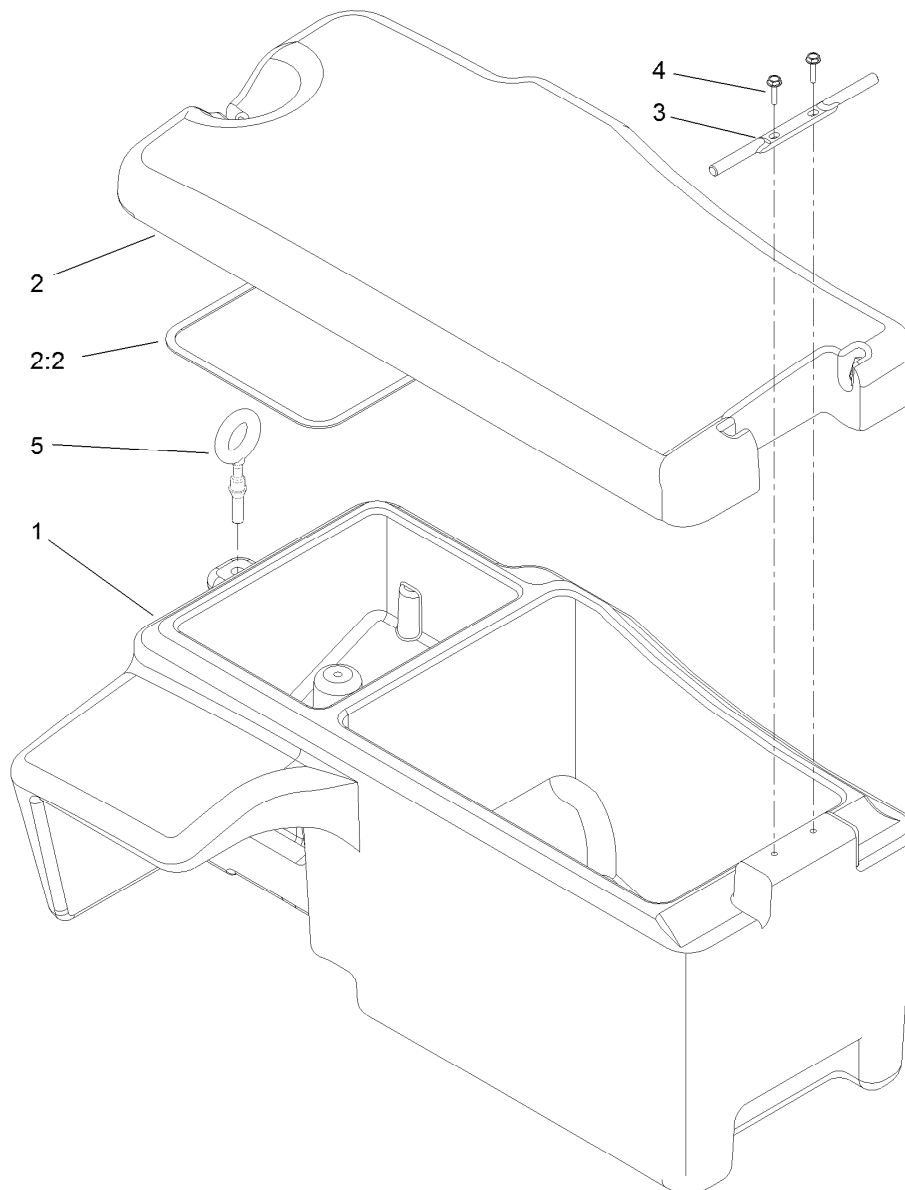
Ref.	Part Number	Qty.	Description
11	107-4543	2	Clamp
12	104-8300	2	Nut-HF, NI
13	121-5613	1	Pump-Fuel, Electric
16	109-0308	1	Hose-Fuel
17	110-4101	1	Hose-Fuel
18	3234-5	2	Screw-HHF
19	104-7201	2	Nut-HF, NI
20	125-2914	1	Filter-Separator
20:1	125-2915	1	Filter-Fuel/Water Separator
21	353-781	1	Fitting-HYD, 90
22	3256-23	2	Washer-Plain
24	3234-34	2	Screw-HHF
25	353-783	1	Fitting-STR



Battery and Controller Assembly

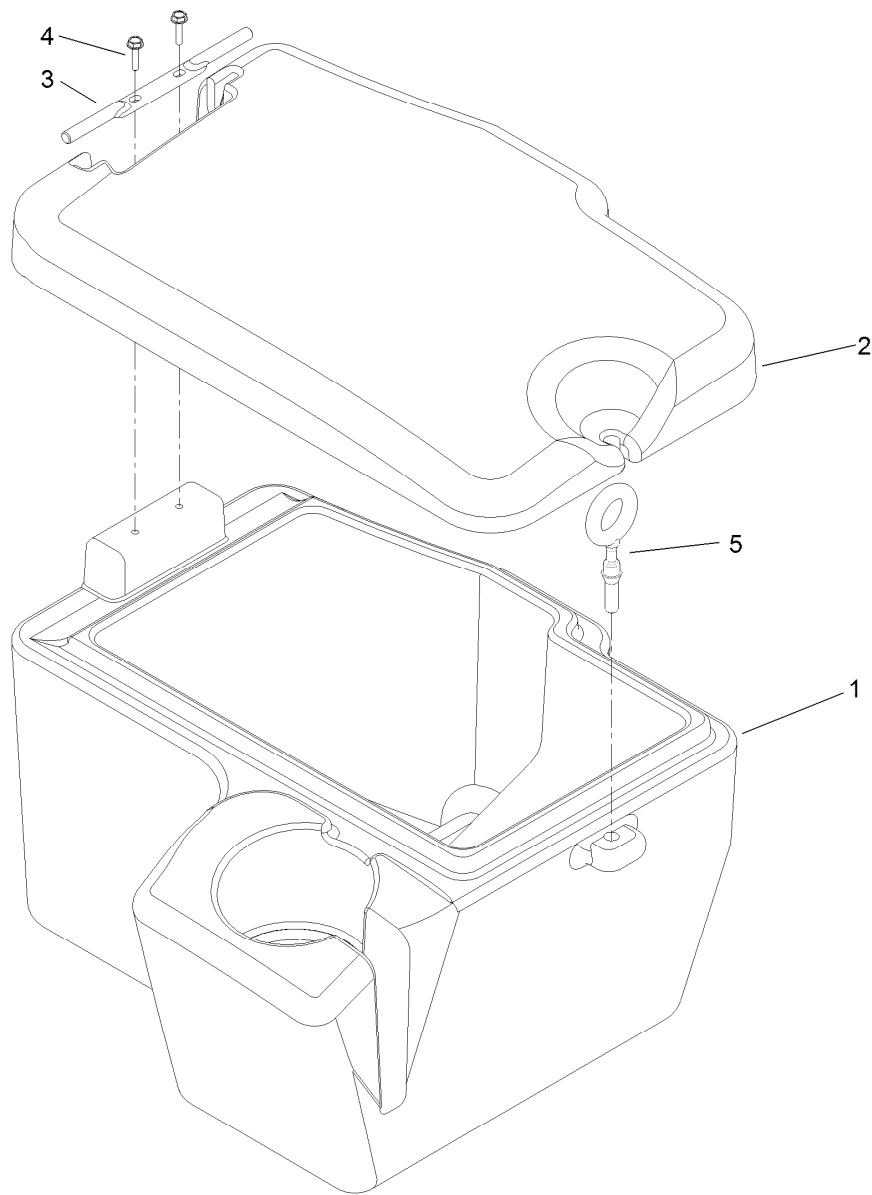
Ref.	Part Number	Qty.	Description
1	117-2377	1	Cable-Battery, Negative
2	121-6589	1	Cable-Battery, Positive
3	106-5190	1	Battery, 660 CCA W/O Electrolyte
4	115-1794	2	Screw-HHF
5	3339-175	1	Strapping-Web
6	115-9100	1	Box-Storage, Battery
7	115-9101	1	Box-Storage
8	115-4387-03	1	Support-Box, Storage
9	112-3306	2	Nut
10	114-5502	1	Clip-Fuse
11	117-4783	2	Seal-Foam
12	114-3321	1	Controller-Tec
13	3234-6	1	Screw-HHF
14	99-7430	1	Relay-Mini
15	99-7435	3	Relay
16	42862	1	Block-Terminal, Ground
17	110-8822	1	Block-Junction

Ref.	Part Number	Qty.	Description
18	93-0231	2	Screw-PPH
19	32144-87	6	Screw-HWHTF
20	3296-54	5	Nut-Lock
21	112-3169	5	Screw-HHF, Serrated
22	115-4356-03	1	Mount-Fuse Block
23	117-2360-03	1	Bracket-Mount, Controller
24	3217-6	1	Nut-Hex
25	322-19	1	Screw-HH
26	321-8	4	Screw-HH
27	104-7201	4	Nut-HF, NI
28	125-4605	1	Decal-Fuse
29	125-4606	1	Decal-Service
30	46-8091	1	Screw-HWH
31	3290-357	1	Nut-HSF
32	42863	1	Strip-Jumper
33	117-4768-03	1	Plate-Box, Storage
34	117-4774-03	1	Clamp
35	117-4775	1	Seal-Battery Box



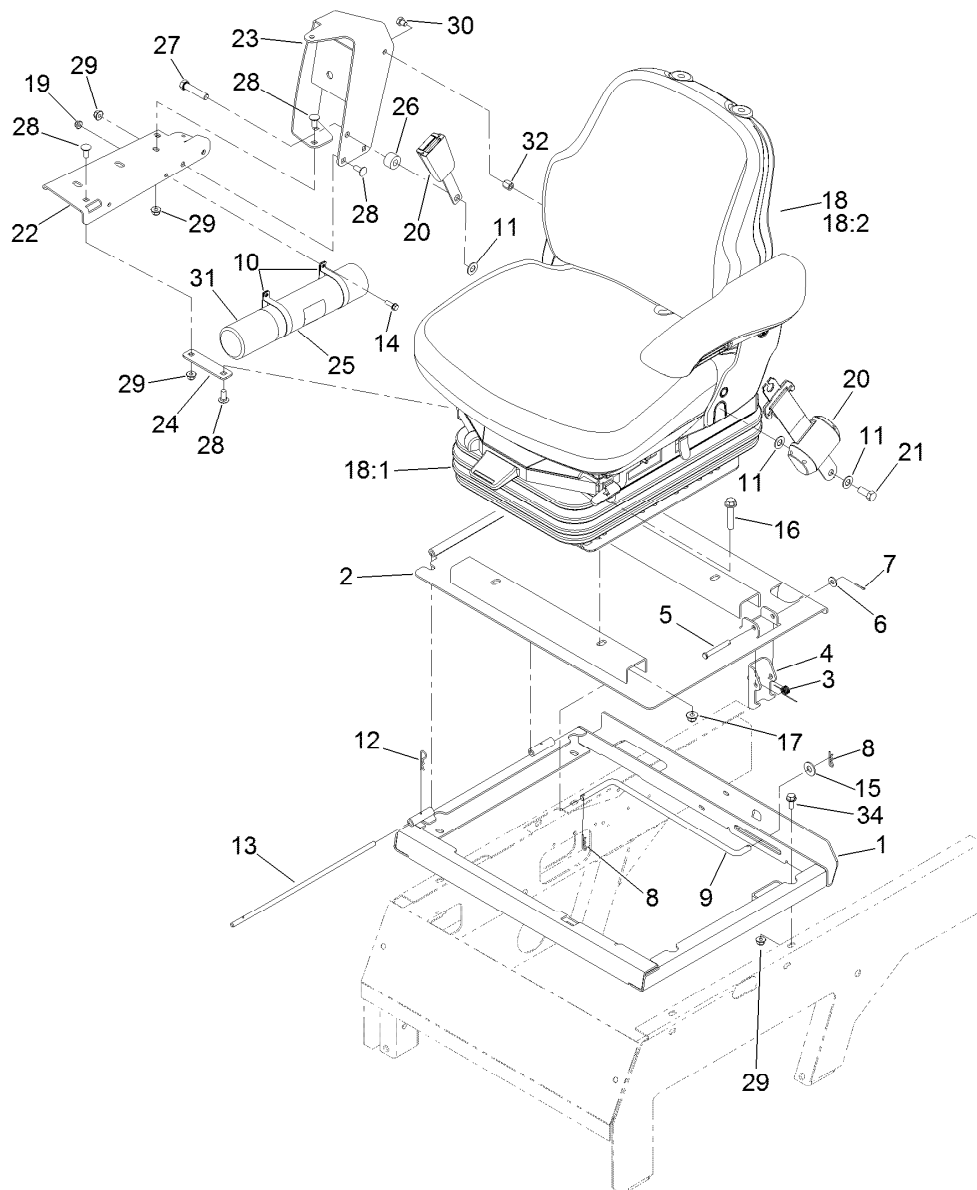
Battery Storage Box Assembly No. 115-9100

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	114-8124	1	Box-Storage, RH
2	115-4368	1	Cover ASM
2:2	115-4367	1	Seal-Cover
3	114-8132	1	Hinge-Cover
4	98-1375	2	Screw-HWH
5	115-4366	1	Latch-Rubber



Storage Box Assembly No. 115-9101

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	114-8123	1	Box-Storage, LH
2	114-8125	1	Cover-Storage Box, LH
3	114-8132	1	Hinge-Cover
4	98-1375	2	Screw-HWH
5	115-4366	1	Latch-Rubber



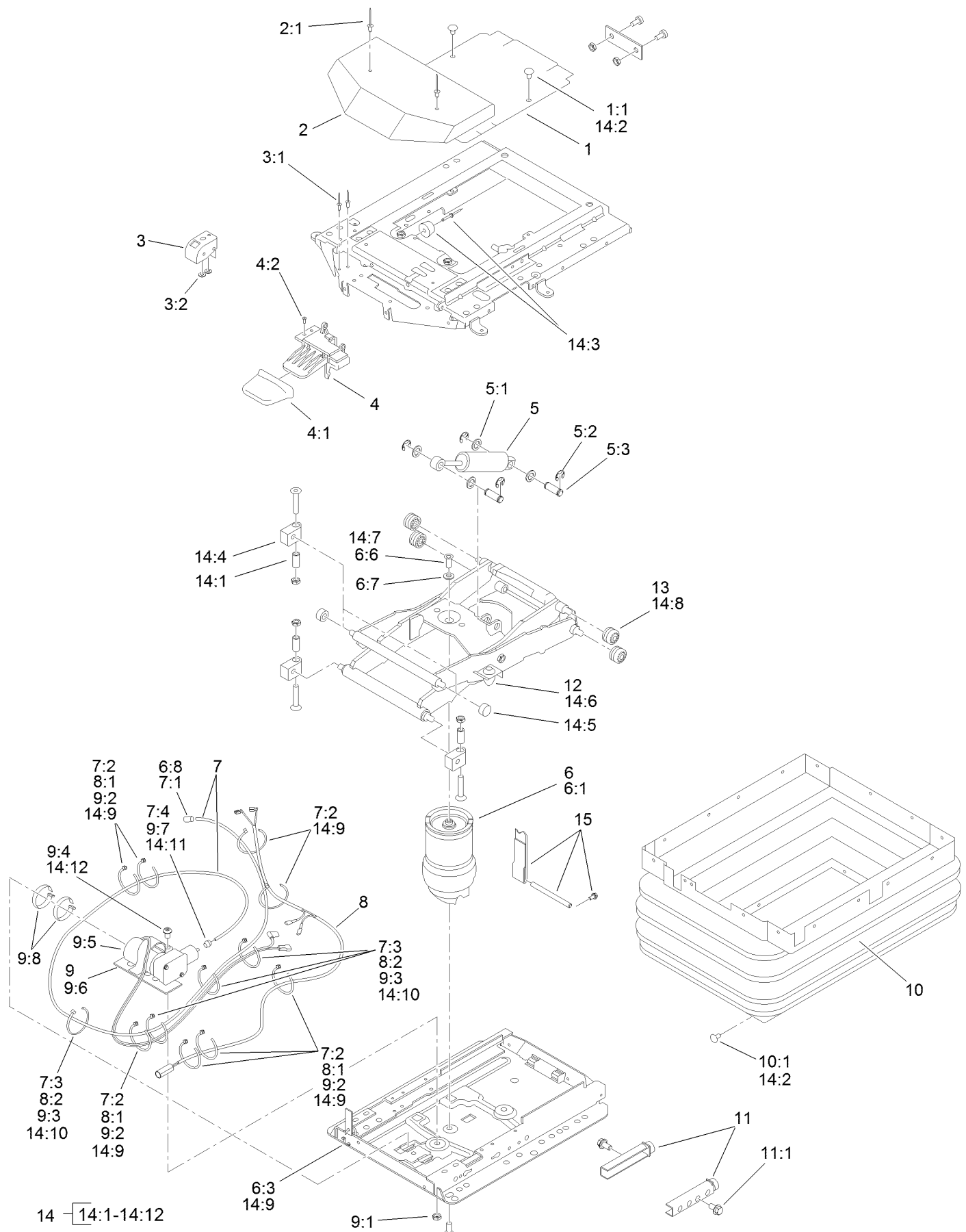
Seat Mounting Assembly

Ref.	Part Number	Qty.	Description
1	115-4400-03	1	Frame-Seat
2	115-4411-03	1	Plate-Seat
3	104-4821	1	Spring-Torsion
4	115-4423-03	1	Latch-Seat Plate
5	110-0618	1	Pin-Clevis
6	3256-2	1	Washer-Flat
7	3272-6	1	Pin-Cotter
8	3290-307	4	Pin-Cotter
9	117-4797-03	2	Rod-Seat Frame
10	107-1865	2	R-Clamp
11	3256-25	3	Washer-Flat
12	3290-467	1	Pin-Hair
13	75-3400	1	Shaft-Pivot, Seat
14	32105-15	2	Screw-HWH
15	3256-4	2	Washer-Flat
16	66-9302	4	Screw-HHF Lock
17	104-8301	4	Nut-HF, NI
18		1	Seat And Suspension ASM

Ref.	Part Number	Qty.	Description
18:1	108-1488	1	Seat Suspension ASM
18:2	117-5676	1	Premium Seat ASM
19	104-7201	2	Nut-HF, NI
20	110-0413	1	Seatbelt-Retractable
21	3212-4	1	Screw-HH
22	119-0000-03	1	Channel-Support
23	117-4798-03	1	Arm-Support
24	112-7449-03	1	Bracket-Support
25	104-7050	1	Tube-Manual
26	17-7190	1	Spacer-Finger
27	3212-8	1	Screw-HH
28	3230-23	6	Bolt-CARR
29	104-8300	9	Nut-HF, NI
30	108-8646	1	Screw-HH, Lock
31	104-7048	1	Cap-Housing
32	112-7405	1	Nut-Hex, Coupling
34	3234-47	4	Screw-HHF

● Not serviced separately

Air Ride Seat Suspension Assembly No. 108-1488

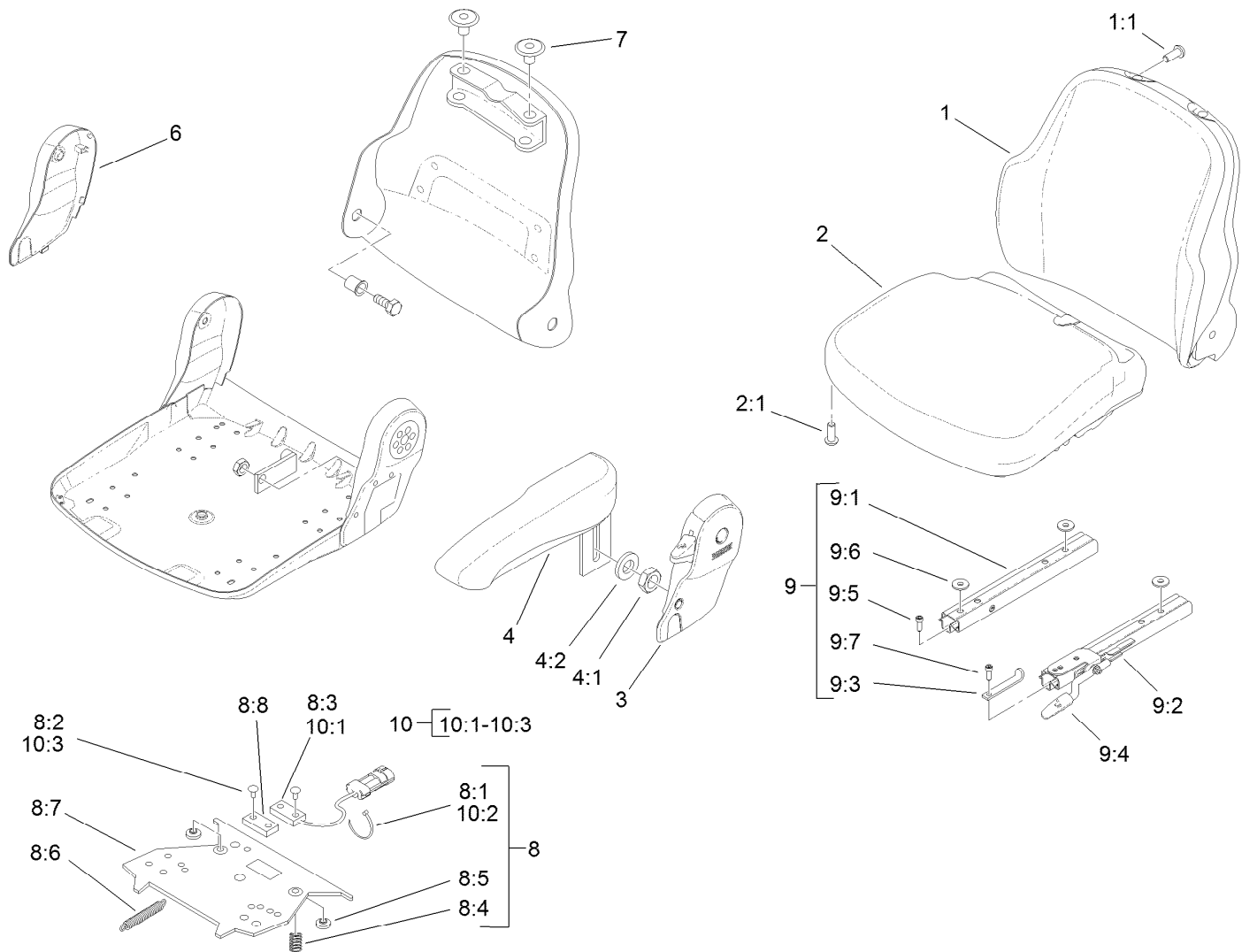


Air Ride Seat Suspension Assembly No. 108-1488 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	108-8026	1	Cover ASM	9:1		1	Nut ■
1:1	39-5710	2	Plug-Plastic	9:2		5	Tie-Wire ■
2	108-8027	1	Cover	9:3		4	Tie-Wire ■
2:1		2	Rivet ■	9:4		1	Screw ■
3	108-8028	1	Level Indicator Kit	9:5		1	Compressor ■
3:1		2	Rivet ■	9:6		1	Plate-Mounting ■
3:2		2	Washer ■	9:7		1	Nipple-Hose ■
4	108-8029	1	Valve-Control, Air	9:8		2	Clamp ■
4:1		1	Handle ■	10	108-8035	1	Bellows ASM
4:2		3	Screw ■	10:1	39-5710	23	Plug-Plastic
5	108-8030	1	Shock Absorber Kit	11	108-8036	1	Stop Kit
5:1		4	Washer ■	11:1		2	Screw ■
5:2		4	C-Clip ■	12	107-1213	2	Bumper Set
5:3		2	Pin ■	13	108-8037	4	Roller
6	108-8031	1	Air Spring Kit	14	108-8038	1	Wear Parts Kit ●
6:1		1	Air Spring ■	14:1		4	Spacer ■
6:3		2	Cable Tie ■	14:2	39-5710	2	Plug-Plastic
6:6		2	Screw ■	14:3		1	Bumper ■
6:7		1	Washer ■	14:4		4	Support-Housing ■
6:8		1	Nipple-Hose ■	14:5		2	Roller ■
7	108-8032	1	Air Tube ASM	14:6	107-1213	2	Bumper Set
7:1		1	Nipple-Hose ■	14:7		2	Screw ■
7:2		7	Tie-Wire ■	14:8	108-8037	4	Roller
7:3		4	Tie-Wire ■	14:9		9	Tie-Wire ■
7:4		1	Nipple-Hose ■	14:10		4	Tie-Wire ■
8	108-8033	1	Connecting Cable ASM	14:11		1	Nipple-Hose ■
8:1		8	Tie-Wire ■	14:12		1	Screw ■
8:2		4	Tie-Wire ■	15	119-2161	1	Tether Kit
9	108-8034	1	Compressor Kit				

● Not illustrated

■ Not serviced separately

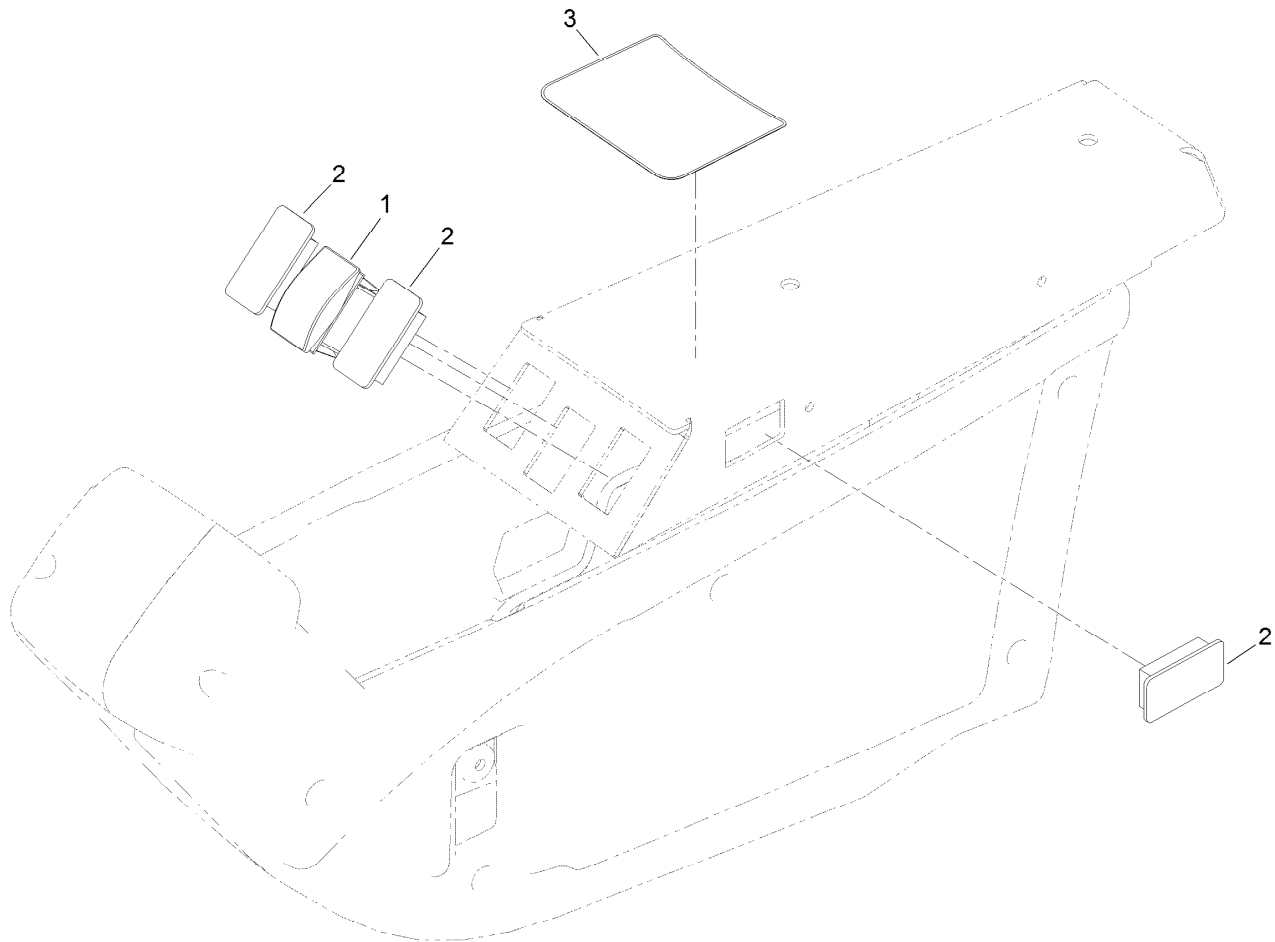


Vinyl Premium Seat Assembly No. 117-5676

Ref.	Part Number	Qty.	Description
1	108-8016	1	Backrest Cushion ASM
1:1	119-7742	4	Screw-Cushion
2	108-8017	1	Seat Cushion ASM
2:1	119-7742	3	Screw-Cushion
3	108-8018	1	Cover-Armrest
4	108-8019	1	LH Armrest ASM
4:1	82-9650	1	Nut
4:2	107-1198	1	Washer
6	108-8021	1	Cover-Armrest
7	108-8022	2	Cover-Black
8	108-8024	1	Switch Kit
8:1		3	Wire Tie ●
8:2		4	Rivet ●
8:3		1	Sensor-Seat Switch ●
8:4		2	Spring-Compression ●
8:5		2	Bumper-Pressure Plate ●

Ref.	Part Number	Qty.	Description
8:6		1	Spring-Extension ●
8:7		1	Plate-Mounting ●
8:8		1	Magnet ●
9	108-8025	1	Adjustment Rail Set
9:1		1	Rail-Adjustment, RH ●
9:2		1	Rail-Adjustment, LH ●
9:3		1	Stop-Rail ●
9:4		1	Handle ●
9:5		3	Screw ●
9:6		3	Washer ●
9:7		1	Screw ●
10	110-6189	1	Switch Kit
10:1		1	Switch ●
10:2		3	Wire Tie ●
10:3		2	Rivet ●

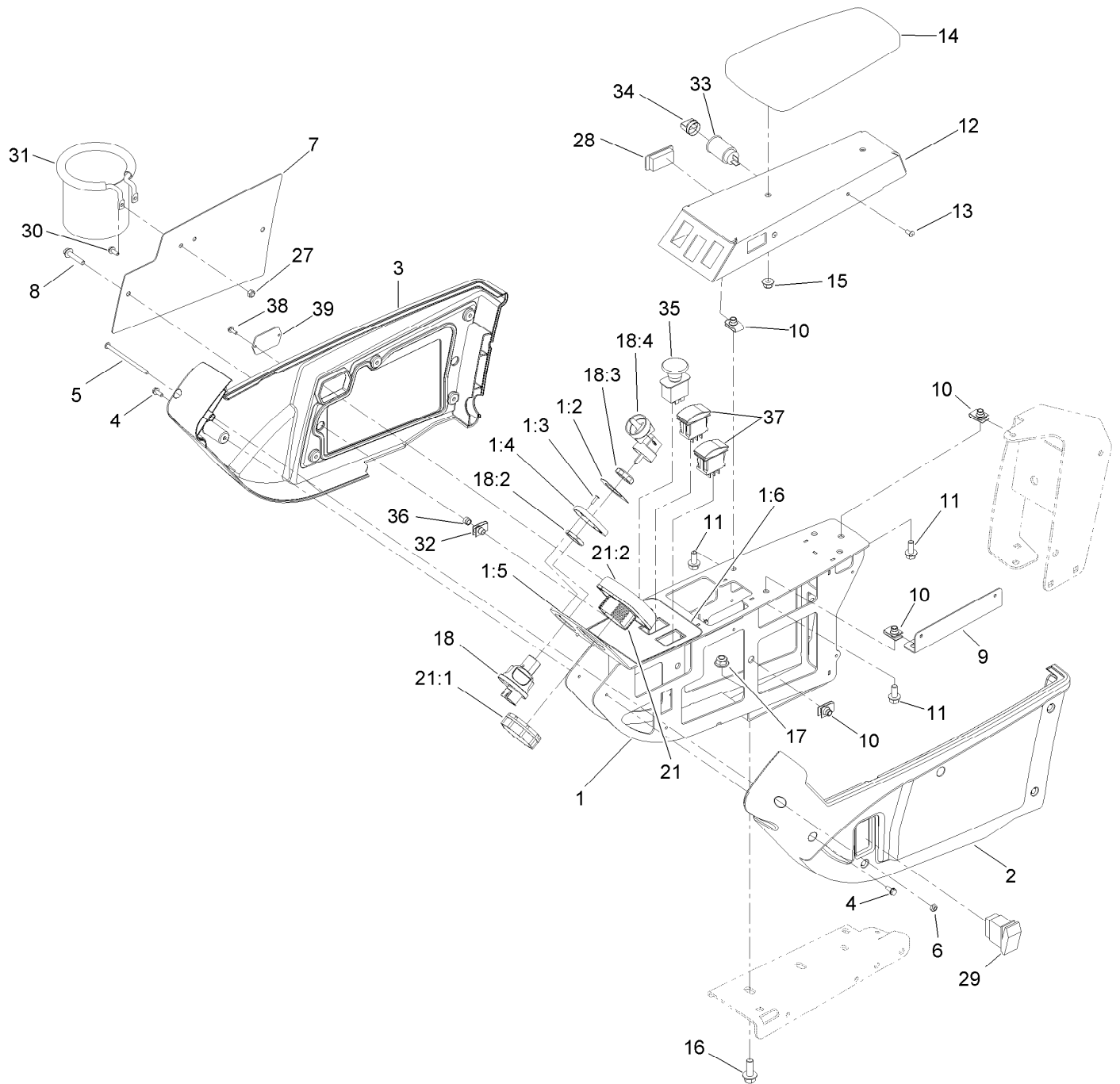
● Not serviced separately



Console Switch, Cover and Decal Assembly

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	100-1535	1	Switch-Rocker, (On)-Off-(On)
2	99-7420	3	Plug-Hole
3	125-4603	1	Decal-Lift

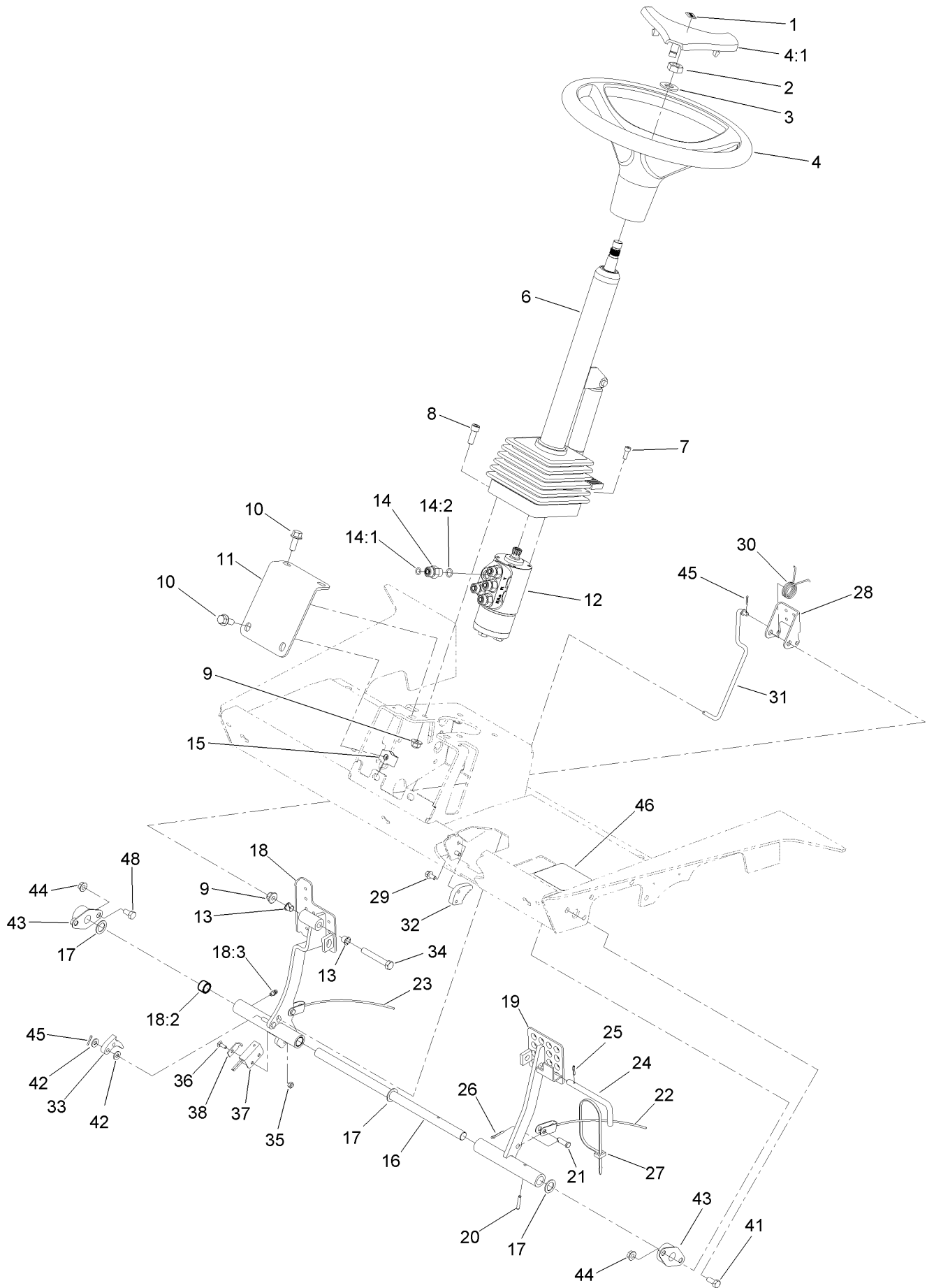
Console Assembly



Console Assembly (continued)

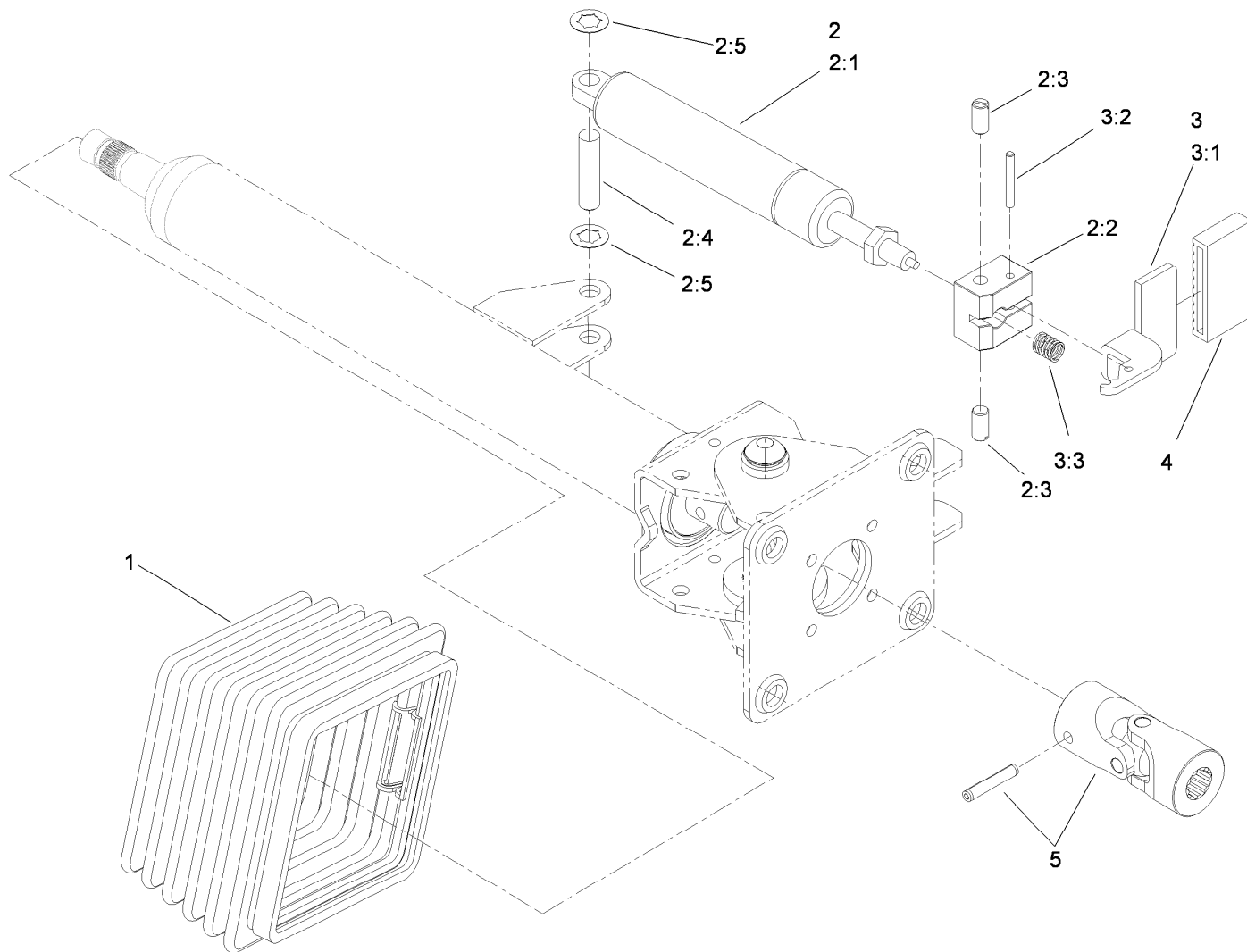
<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	120-4155	1	Panel ASM	18	121-5159	1	Switch-Ignition
1:2	121-3884	1	Decal-Console, Upper	18:2	121-5160	1	Nut-Hex
1:3	3269-17	2	Rivet-Pop	18:3	121-5161	1	Nut-Face
1:4	121-3889	1	Step-Elevated, Switch	18:4	121-5162	1	Set-Key, Ignition
1:5	121-3887	1	Decal-Console, Display	21	120-6310	1	LCD Display ASM Kantrak 1700
1:6	120-4159	1	Decal-Console, Lower	21:1	120-4630	1	Nut-Display
2	108-7604	1	Cover-LH	21:2	120-6311	1	Decal-Display
3	108-7605	1	Cover-RH	27	3296-2	2	Nut-Lock, NI
4	32144-112	10	Screw-HWH	28	99-7420	1	Plug-Hole
5	3250-22	1	Screw-PPH	29	95-8999	1	Switch-Rocker, On-None-On
6	3296-12	1	Nut-Lock, NI	30	3290-321	2	Screw-HWH
7	115-8849-03	1	Plate-Cover	31	117-2378	1	Holder-Bag
8	3234-21	2	Screw-HHF	32	107069	2	Clip
9	112-7404	1	Angle-Mounting	33	99-7411	1	Point-Power
10	94-2413	5	Nut-U	34	99-7416	1	Cap
11	3234-5	5	Screw-HHF	35	93-9999	1	Switch-PTO
12	117-2380-03	1	Panel-Switches, Control Arm	36	110-0542	2	Spacer-Flange
13	3290-409	2	Rivet	37	100-1535	2	Switch-Rocker, (On)-Off-(On)
14	108-7602	1	Rest-Arm	38	32144-18	2	Screw-HWH
15	104-8300	2	Nut-HF, NI	39	121-1630	1	Plate-Cover
16	3234-42	2	Screw-HHF				
17	104-8301	2	Nut-HF, NI				

Steering and Brake Assembly



Steering and Brake Assembly (continued)

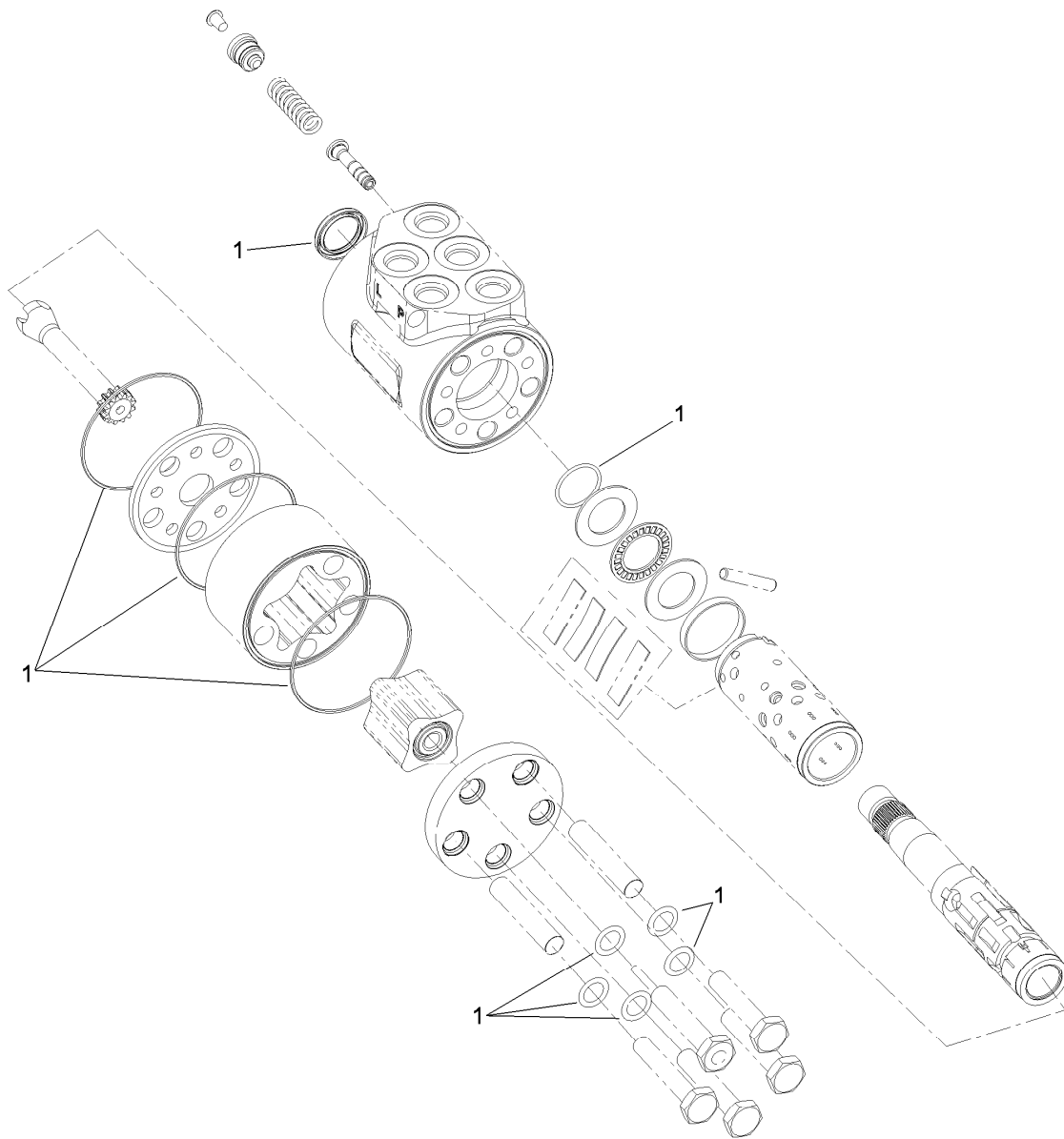
<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	98-1459	1	Decal	22	92-7530	1	Cable-Brake, LH
2	3296-33	1	Nut-Lock, NI	23	92-7529	1	Cable-Brake, RH
3	3256-27	1	Washer-Flat	24	63-7880	1	Pin-Latch, Brake
4	98-1471	1	Wheel-Steering	25	32121-50	1	Pin-Spring
4:1	98-1468	1	Cover-Wheel, Steering	26	3272-10	2	Pin-Cotter
6	106-3622	1	Steering Tilt Column ASM	27	3290-378	1	Tie-Cable
7	105-2409	4	Screw-HSH	28	99-7963-03	1	Pedal-Park
8	3274-7	4	Screw-HSH	29	3234-13	2	Screw-HHF
9	104-8301	5	Nut-HF, NI	30	99-7140	1	Spring-Torsion
10	3234-11	4	Screw-HHF	31	115-4417	1	Rod-Brake Pawl
11	115-4379-01	1	Brace-Column	32	119-0002	1	Pawl-Brake
12	114-8119	1	Steering Valve ASM	33	120-1691	1	Detent-Brake
13	52-2891	2	Bushing-Flanged, Nylon	34	323-12	1	Screw-HH
14	340-2	5	Fitting-Straight	35	3296-2	1	Nut-Lock, NI
14:1	237-22	1	O-Ring	36	3229-34	1	Screw-CARR
14:2	237-42	1	O-Ring	37	100-1270	1	Switch-Proximity
15	112-4576	4	Nut-Clip, U	38	100-4872	1	Plate-Switch, Neutral
16	75-1470	1	Pin-Pivot, Brake	41	322-3	1	Screw-HH
17	3256-69	3	Washer-Flat	42	3256-22	3	Washer-Flat
18	119-0005	1	RH Brake Pedal ASM	43	256-236	2	Bearing-Mount, Flange
18:2	256-42	2	Bushing	44	32128-20	3	Nut-HF
18:3	302-5	1	Fitting-Grease	45	3272-5	3	Pin-Cotter
19	115-4421-03	1	Pedal-Brake, LH	46	117-4763	1	Decal-Brake
20	32121-16	1	Pin-Spring	48	322-2	2	Screw-HH
21	283-58	2	Pin-Clevis				



Steering Tilt Column Assembly No. 106-3622

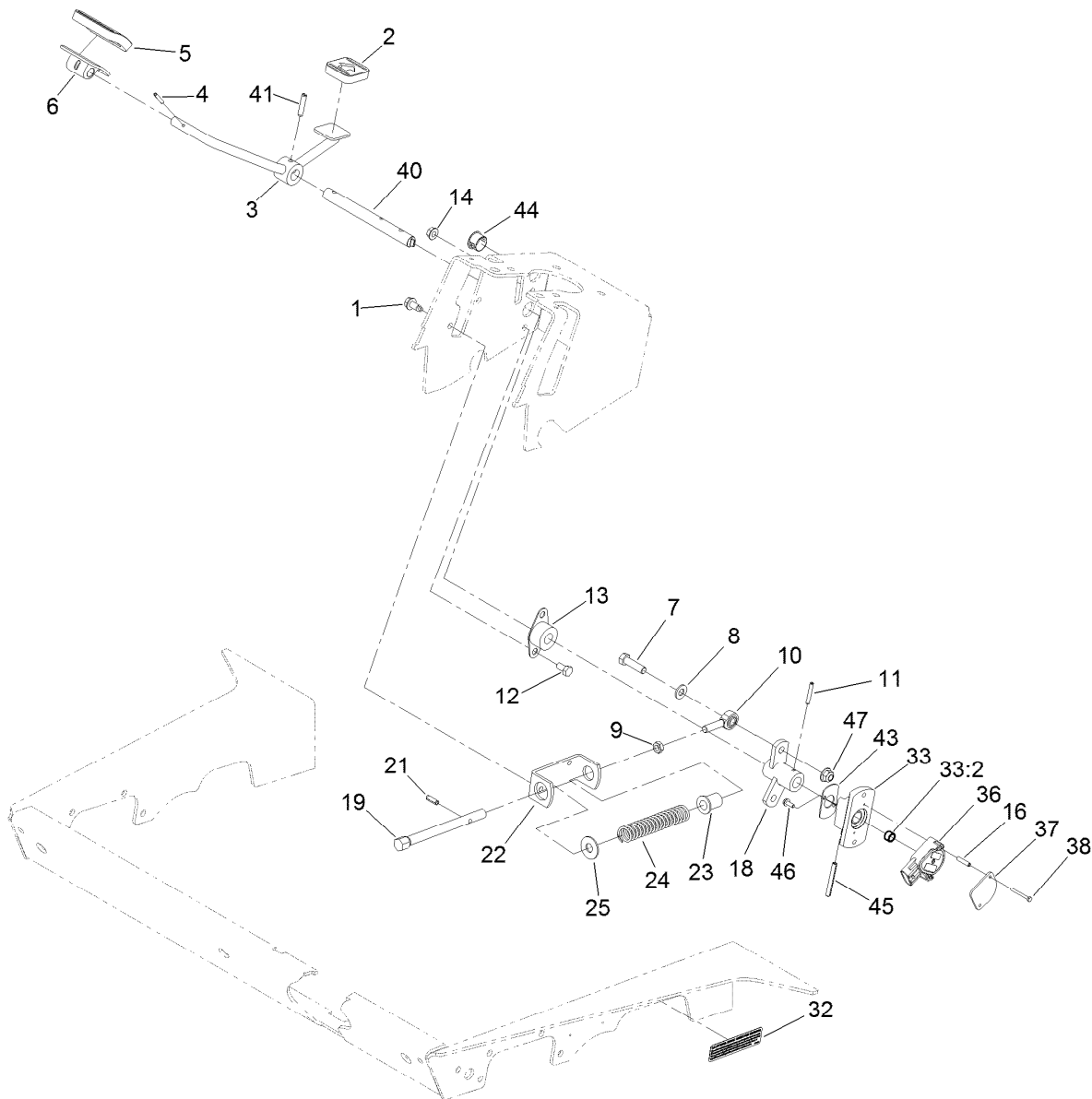
Ref.	Part Number	Qty.	Description
1	110-6462	1	Bellows-Rubber
2	110-6463	1	Cylinder Service Kit
2:1		1	Cylinder-Gas ●
2:2		1	Block-Pedal ●
2:3		2	Bolt ●
2:4		1	Pin ●
2:5		2	Washer-Lock ●
3	110-6464	1	Pedal Service Kit
3:1		1	Pedal ●
3:2		1	Pin ●
3:3		1	Spring ●
4	110-6465	1	Cover-Pedal
5	120-6256	1	Universal Joint Kit

● Not serviced separately



Steering Valve Assembly No. 114-8119

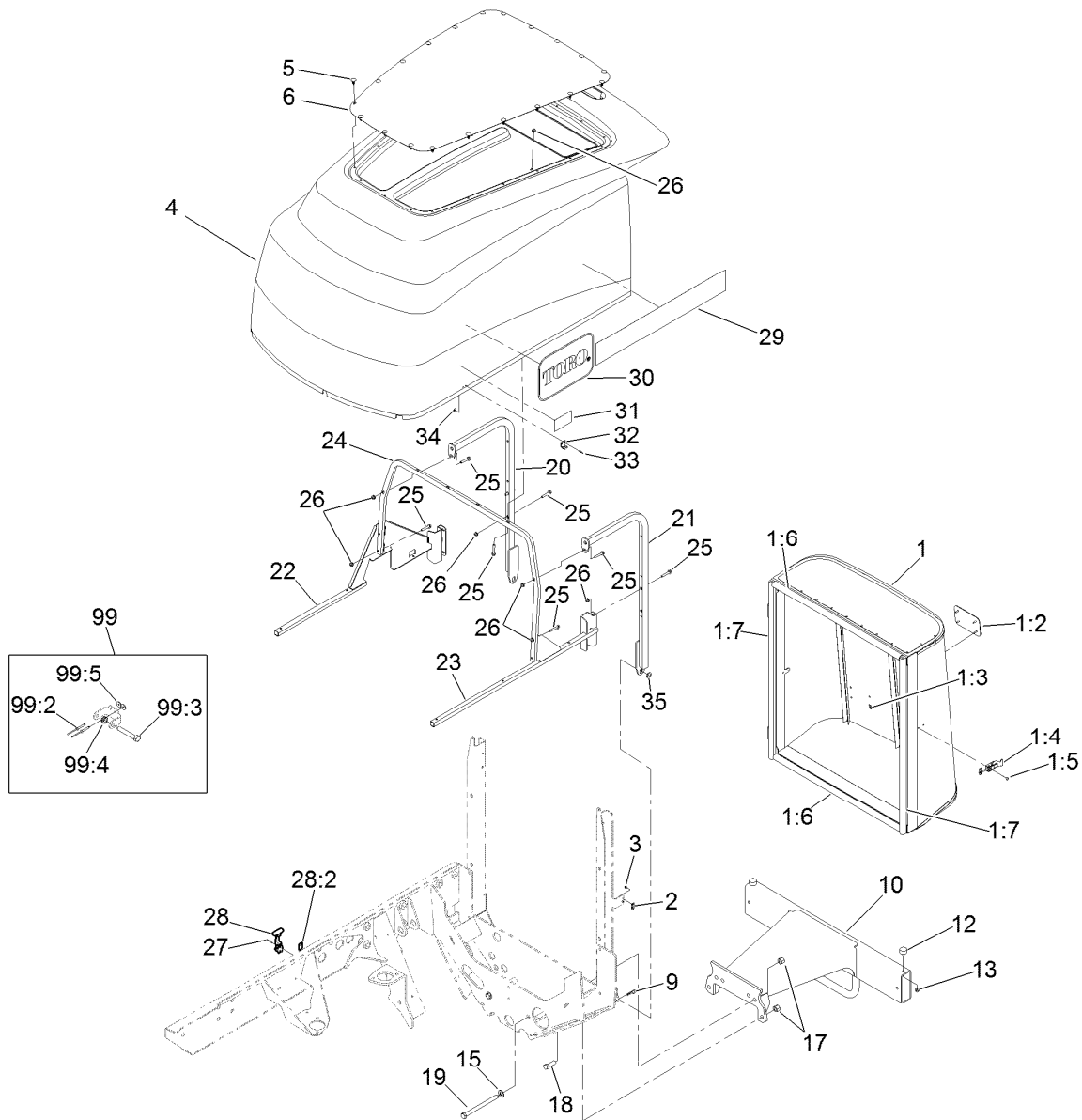
<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	106-6716	1	Seal Kit



Pedal Assembly

Ref.	Part Number	Qty.	Description
1	32104-32	2	Screw-HWH
2	74-9110	1	Pad-Pedal, Reverse
3	120-8095	1	Pedal
4	32121-45	1	Pin-Spring
5	74-9100	1	Pad-Pedal, Forward
6	117-9507	1	Pedal-Accelerator
7	323-29	1	Screw-HH
8	3256-24	1	Washer-Plain
9	3220-3	1	Nut-HJ
10	2411-36	1	Bearing-End, Rod
11	32121-6	1	Pin-Roll, Slotted
12	322-2	4	Screw-HH
13	256-236	1	Bearing-Mount, Flange
14	32128-20	2	Nut-HF
16	114-5608	2	Spacer-Standoff
18	120-8088-03	1	Hub-Traction Pedal Pivot
19	115-4383	1	Shaft-Spring
21	32121-11	1	Pin-Roll

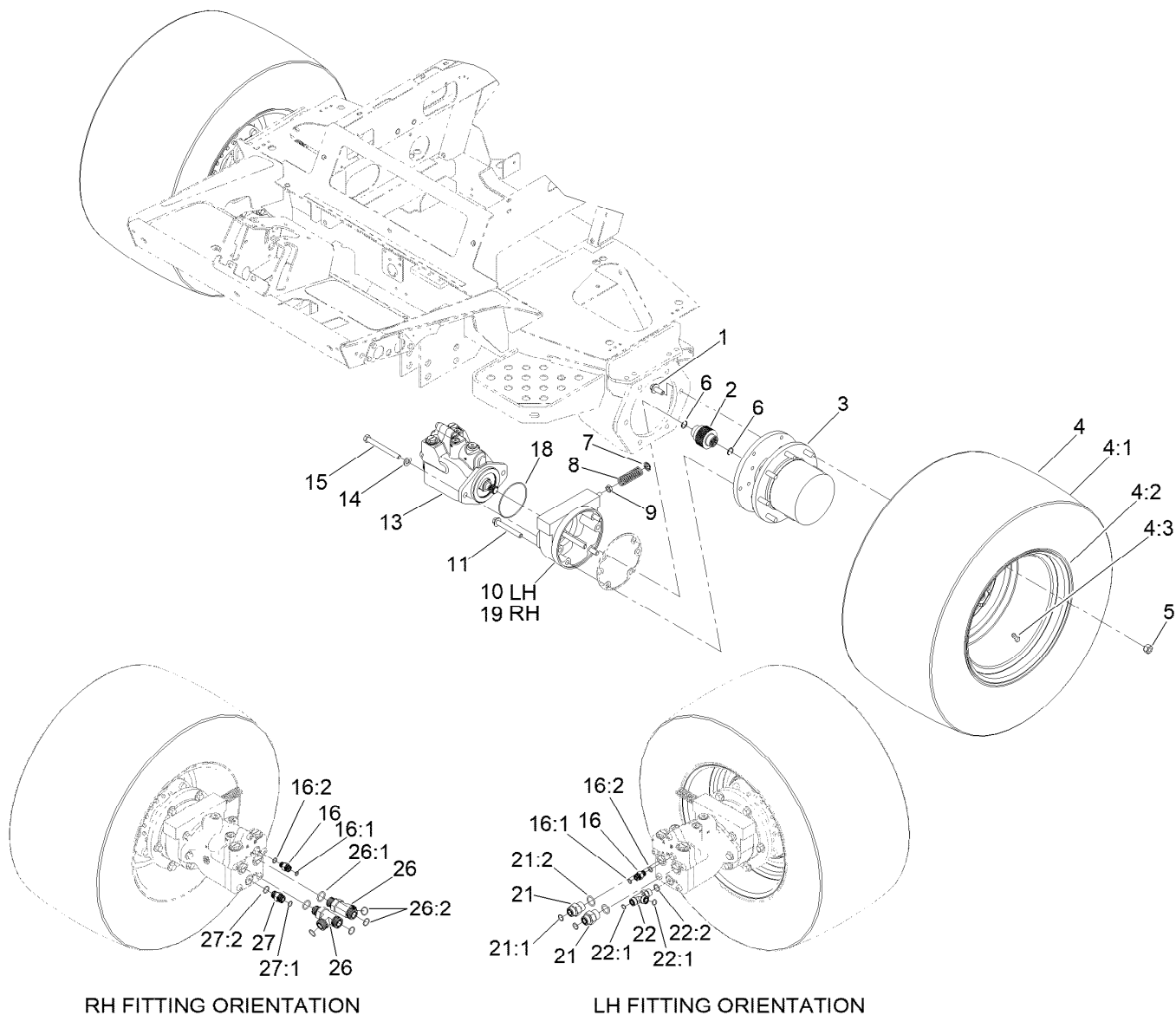
Ref.	Part Number	Qty.	Description
22	92-7608-03	1	Bracket-Spring
23	92-7610	1	Retainer-Spring
24	84-9100	1	Spring
25	3256-5	1	Washer-Flat
32	117-2718	1	Decal-Arrester, Spark
33	120-8038	1	Hub ASM
33:2	95-7497	1	Bushing-Wheel
36	114-5609	1	Sensor-Position
37	114-5595	1	Plate-Capture
38	32105-21	2	Screw-HH
40	120-8091	1	Shaft-Pivot, Traction
41	32121-69	1	Pin-Roll
43	120-8089	1	Plate-Cover, Sensor
44	121-3099	1	Plug-Panel, Plastic
45	32121-78	1	Pin-Roll
46	3290-321	2	Screw-HWH
47	104-8301	1	Nut-HF, NI



Hood Assembly

Ref.	Part Number	Qty.	Description
1	115-4362	1	Screen ASM
1:2	93-6028	1	Plate-Logo
1:3	94-2638	4	Nut-Flat
1:4	114-8117	1	Latch-Adjustable
1:5	3269-3	2	Rivet-Pop
1:6	115-4358	2	Seal-Bulb
1:7	115-4359	2	Seal-Bulb
2	115-4357	1	Latch-Keeper
3	3269-3	2	Rivet-Pop
4	125-4576	1	Hood ASM
5	117-2382	20	Plug-Plastic
6	114-4192-03	1	Screen-Hood
9	3290-467	2	Pin-Hair
10	120-8020-03	1	Bumper-Rear
12	240-14	2	Bumper-Rubber
13	32128-33	2	Nut-HF
15	3256-26	2	Washer-Flat
17	3296-23	4	Nut-Lock, NI
18	325-6	2	Screw-HH
19	325-33	2	Screw-HH
20	114-8108-03	1	Tube-RH

Ref.	Part Number	Qty.	Description
21	114-8109-03	1	Tube-LH
22	121-3136-03	1	Tube-RH
23	114-8102-03	1	Tube
24	121-3133-03	1	Tube-Frame, Hood
25	94-5781	25	Screw-HHF
26	104-7201	26	Nut-HF, NI
27	3290-55	4	Rivet-Pop
28	59-9740	2	Flex Draw Latch ASM
28:2	249-40	1	Keeper
29	105-9877	2	Decal
30	66-1210	2	Decal
31	106-6754	2	Decal-Danger
32	249-40	2	Keeper
33	3269-17	4	Rivet-Pop
34	3269-10	4	Washer-Back
35	98-1629	2	Washer
99	119-2004	1	CE Latch Kit
99:2	107-0333	2	Rivet-Pop
99:3	322-10	1	Screw-HH
99:4	3296-47	1	Nut-Lock, NI
99:5	3269-10	2	Washer-Back



RH FITTING ORIENTATION

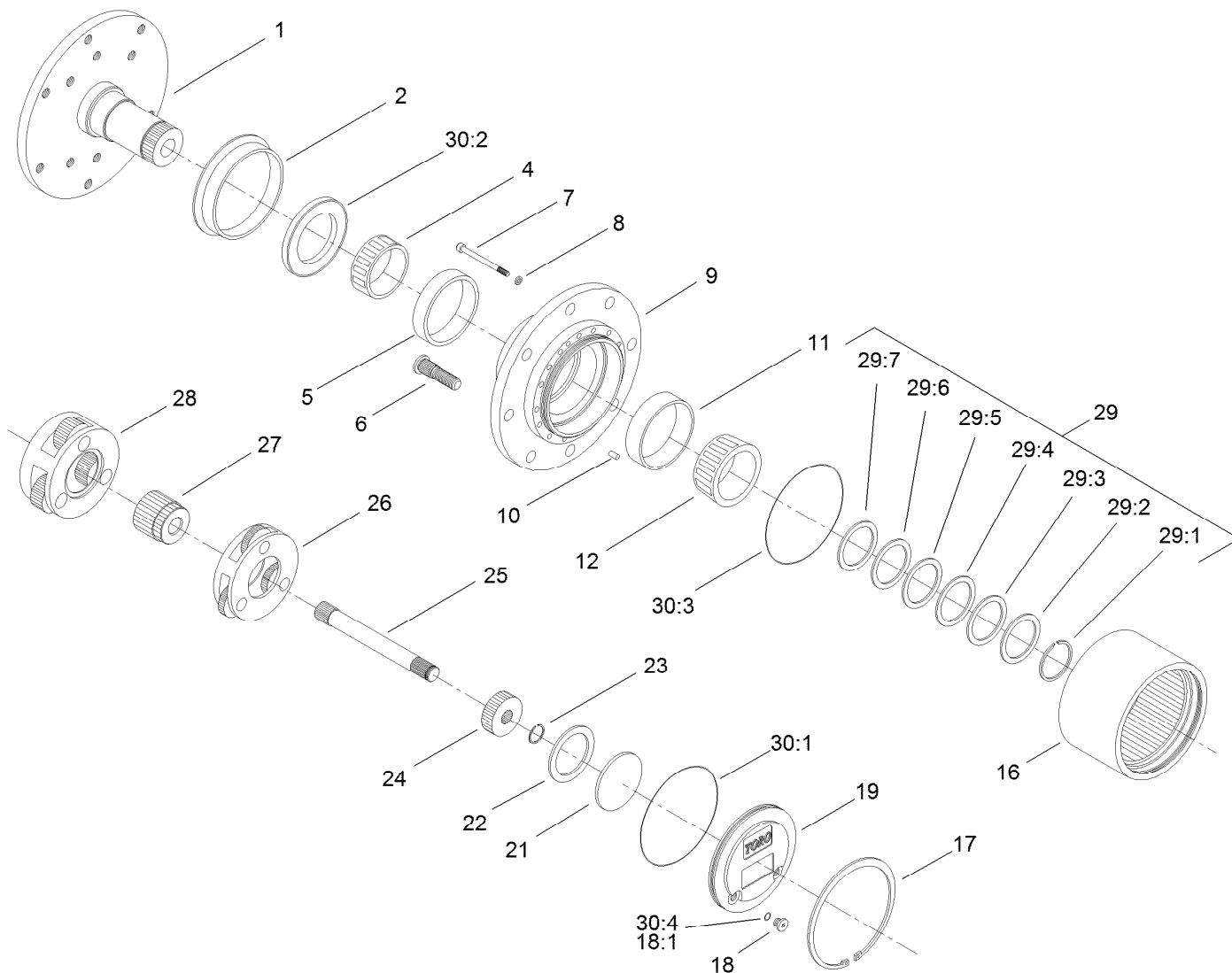
LH FITTING ORIENTATION

Front Drive and Brake Assembly

Ref.	Part Number	Qty.	Description
1	33106-030	12	Screw-HHF
2	100-3046	2	Shaft-Brake, Splined
3	105-4500-03	2	Planetary ASM
4		2	Tire And Wheel ASM ●
4:1	119-0023	1	Tire
4:2	119-0024	1	Wheel
4:3	232-24	1	Stem-Valve
5	92-7483	16	Nut-Lug
6	93-7972	4	Ring-Retaining, Internal
7	94-3050	2	Plate-Spring
8	94-3088	2	Spring-Compression
9	3218-4	2	Nut-Jam
10	100-3070-03	1	Brake ASM
11	33106-090	8	Screw-HHF
13	121-3100	2	HYD Piston Motor ASM
14	106-9888	4	Washer-Flat
15	33116-120	4	Screw-HH
16	340-2	2	Fitting-Straight

Ref.	Part Number	Qty.	Description
16:1	237-22	1	O-Ring
16:2	237-42	1	O-Ring
18	237-166	2	O-Ring
19	100-3069-03	1	Brake ASM
21	340-8	2	Fitting-Straight
21:1	237-65	1	O-Ring
21:2	237-81	1	O-Ring
22	340-109	1	Fitting-Tee
22:1	237-79	1	O-Ring
22:2	237-30	2	O-Ring
26	340-148	2	Fitting-Tee
26:1	237-81	1	O-Ring
26:2	237-58	2	O-Ring
27	340-4	1	Fitting-Straight
27:1	237-30	1	O-Ring
27:2	237-79	1	O-Ring

● Not serviced separately



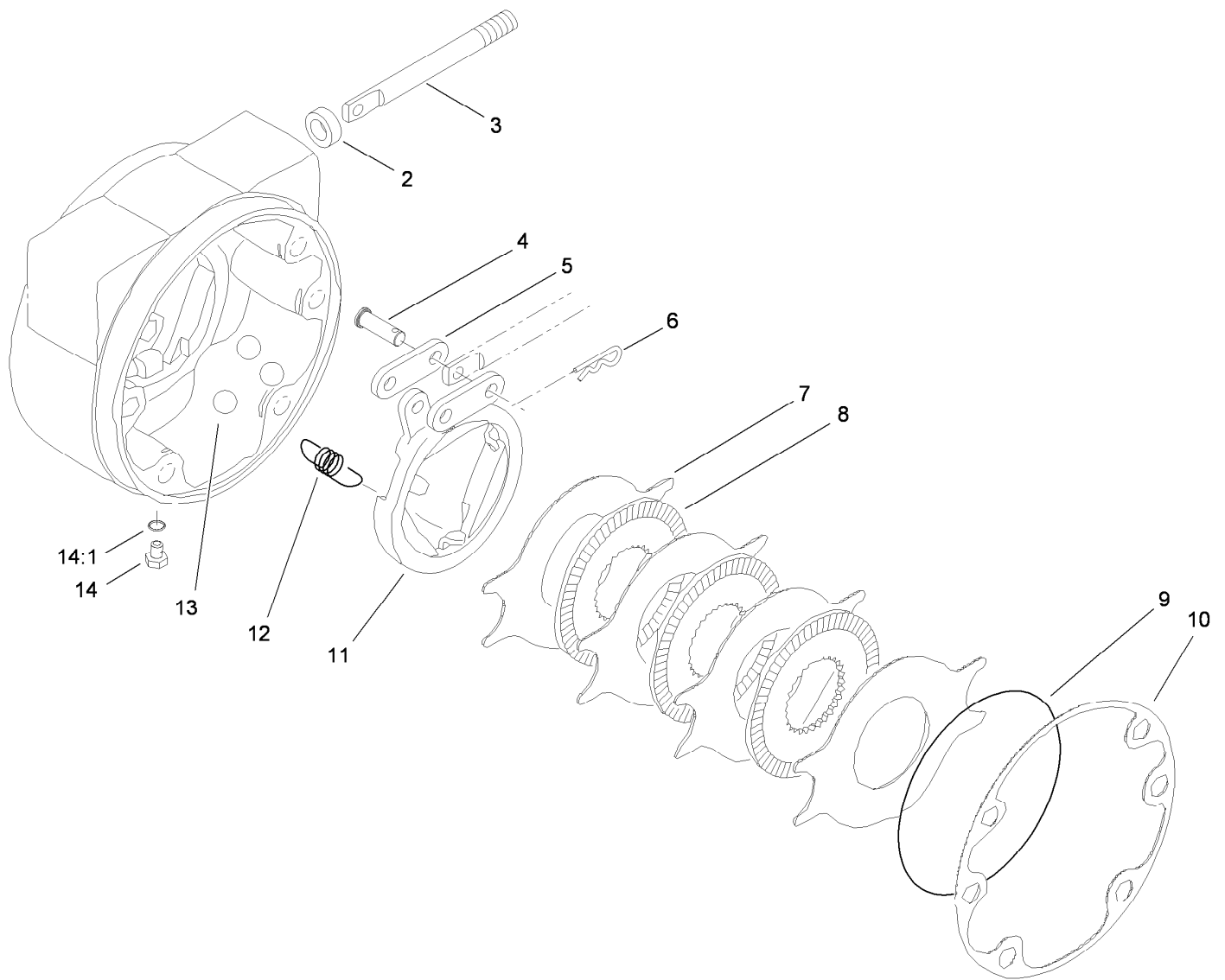
Planetary Assembly No. 105-4500-03

Ref.	Part Number	Qty.	Description
1		1	Spindle ■
2	105-8122	1	Seal-Boot
4	105-8120	1	Bearing-Cone
5	105-8119	1	Bearing-Cup
6	105-8124	8	Stud-Wheel
7	105-8125	16	Bolt-Head, Socket
8	3253-18	16	Washer-Lock
9		1	Housing ■
10	105-8121	1	Pin-Dowel
11	105-8117	1	Bearing-Cup
12	105-8118	1	Bearing-Cone
16	105-8113	1	Gear-Ring
17	105-8132	1	Ring-Retaining
18	353-990	2	Plug ASM
18:1	237-78	1	O-Ring
19	105-8138	1	Cap-End
21	105-8133	1	Plug-Thrust
22	105-8123	1	Washer-Thrust
23	105-8131	1	Ring-Retaining

Ref.	Part Number	Qty.	Description
24	105-8114	1	Gear-Primary
25	105-8115	1	Shaft-Drive
26	105-8129	1	Carrier-Primary
27	105-8139	1	Gear-Secondary
28	105-8130	1	Carrier-Secondary
29	105-8136	1	Shim Kit
29:1		1	Ring-Snap ■
29:2		1	Shim-Bearing, 2.9Mm ■
29:3		1	Shim-Bearing, 2.8Mm ■
29:4		1	Shim-Bearing, 2.7Mm ■
29:5		1	Shim-Bearing, 2.6Mm ■
29:6		1	Shim-Bearing, 2.5Mm ■
29:7		1	Shim-Bearing, 2.4Mm ■
30	105-8137	1	Seal Kit ●
30:1		1	O Ring-Flange Cap ■
30:2		1	Seal-Oil ■
30:3		2	O Ring-End Cap ■
30:4	237-78	2	O-Ring

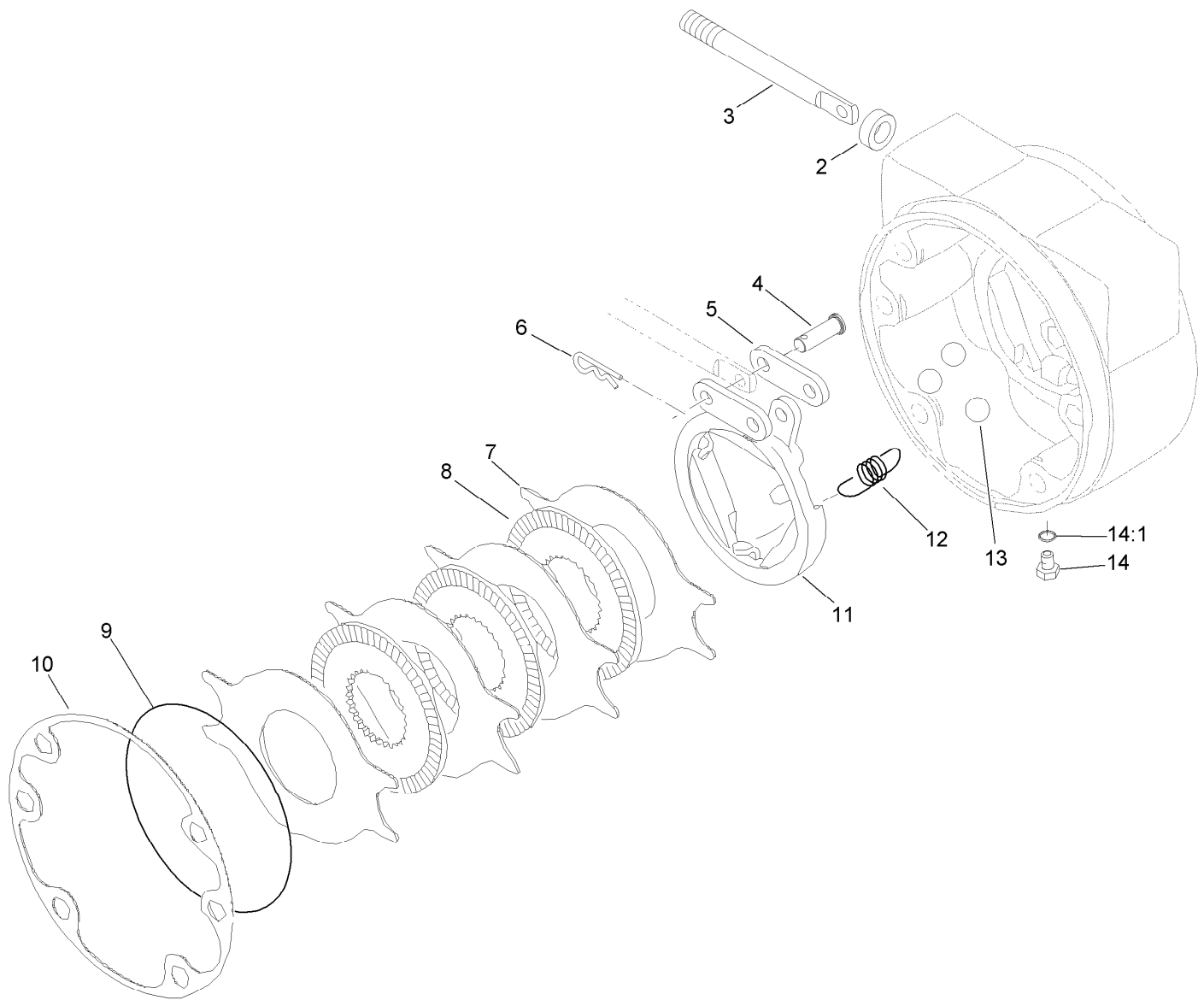
● Not illustrated

■ Not serviced separately



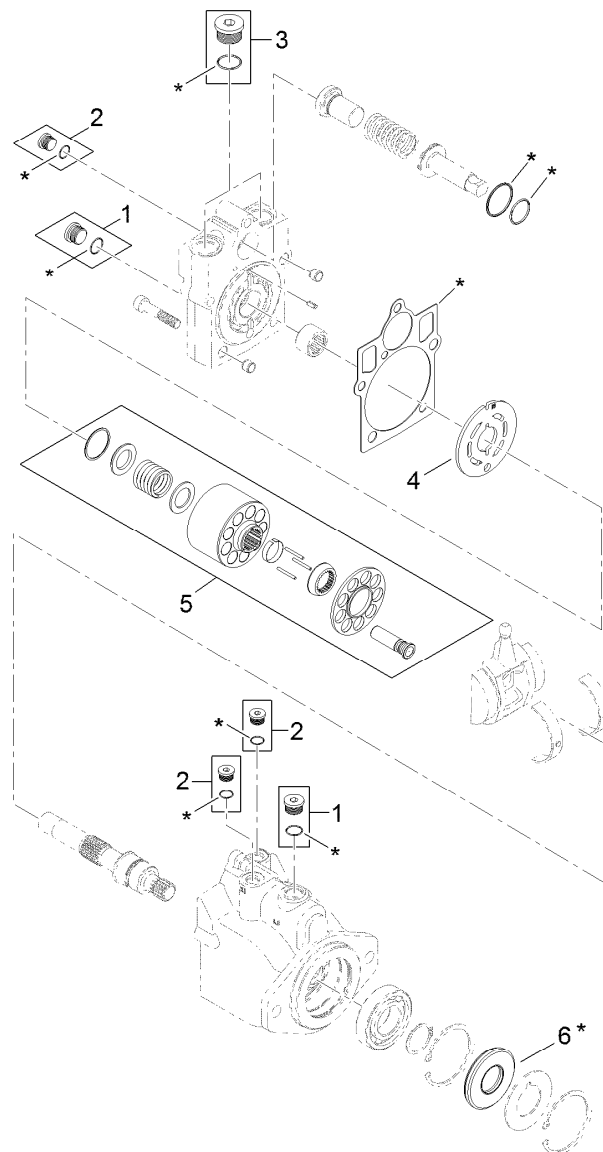
Brake Assembly No. 100-3070-03

Ref.	Part Number	Qty.	Description
2	93-7977	1	Seal
3	93-7978	1	Rod-Pull
4	93-7983	2	Pin-Clevis
5	93-7980	2	Link
6	93-7979	2	Pin-Hitch
7	93-7986	4	Disc-Stationary
8	104-4278	3	Disc-Rotating
9	93-7976	1	Ring-Retaining
10	93-7984	1	Gasket
11	104-4279	1	Actuator-Rotating
12	93-7987	3	Spring-Extension
13	93-7985	3	Ball
14	353-990	2	Plug ASM
14:1	237-78	1	O-Ring



Brake Assembly No. 100-3069-03

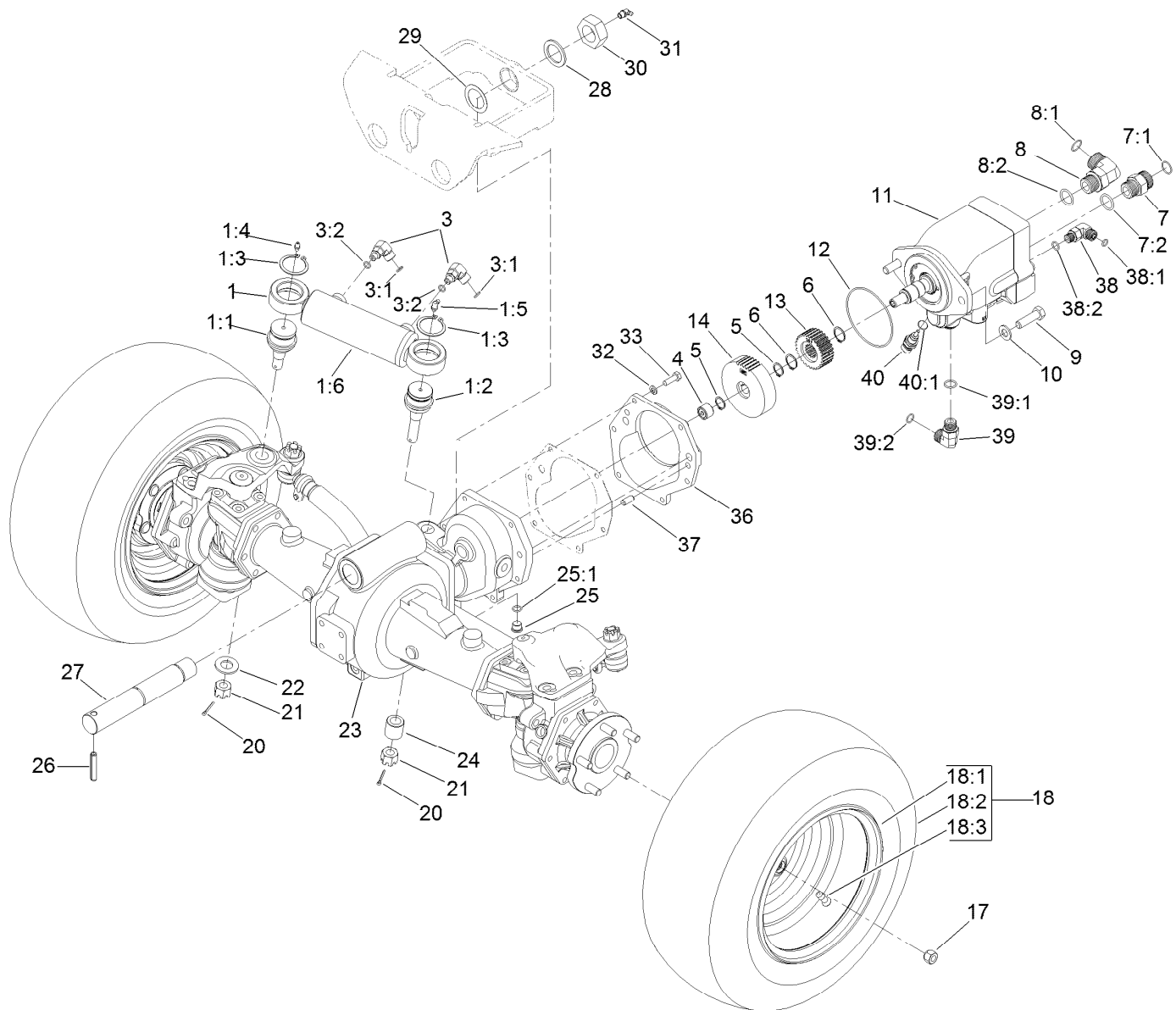
Ref.	Part Number	Qty.	Description
2	93-7977	1	Seal
3	93-7978	1	Rod-Pull
4	93-7983	2	Pin-Clevis
5	93-7980	2	Link
6	93-7979	2	Pin-Hitch
7	93-7986	4	Disc-Stationary
8	104-4278	3	Disc-Rotating
9	93-7976	1	Ring-Retaining
10	93-7984	1	Gasket
11	104-4280	1	Actuator-Rotating
12	93-7987	3	Spring-Extension
13	93-7985	3	Ball
14	353-990	2	Plug ASM
14:1	237-78	1	O-Ring



7 = all items with * are included in overhaul seal kit

Hydraulic Piston Motor Assembly No. 121-3100

Ref.	Part Number	Qty.	Description
1	67-9090	2	Plug
2	69-3080	3	Plug
3	107-4352	1	Plug
4	121-1734	1	Plate-Valve
5	121-1735	1	Cylinder Block Kit
6	69-3190	1	Seal-Lip
7	121-1736	1	Overhaul Seal Kit

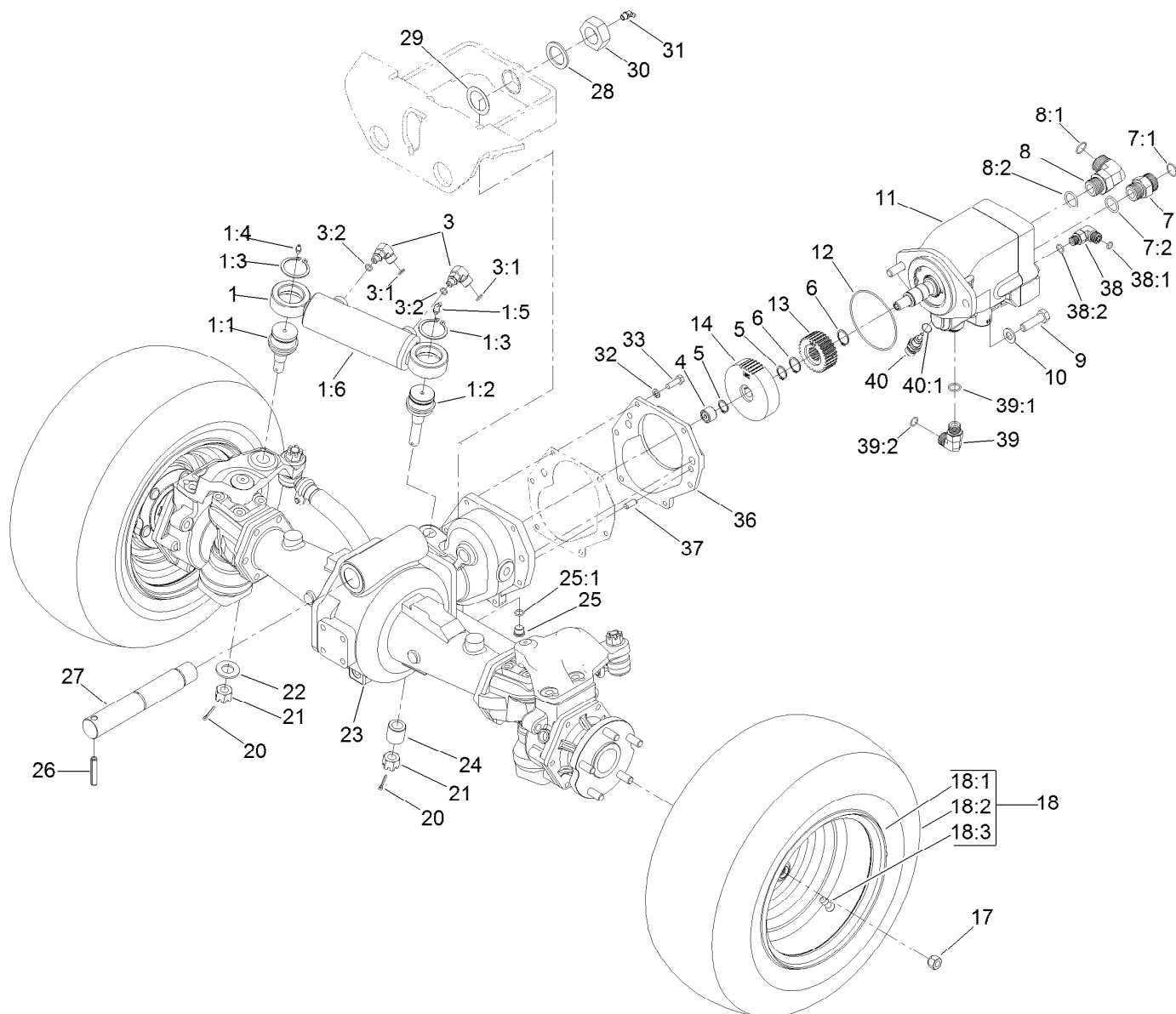


Rear Axle Assembly

Ref.	Part Number	Qty.	Description
1	105-9861	1	Steering Cylinder ASM
1:1	106-6774	1	Joint-Ball
1:2	100-3795	1	Joint-Ball
1:3	32151-104	2	Ring-Retaining, External
1:4	302-5	1	Fitting-Grease
1:5	302-60	1	Fitting-Grease
1:6	107-1976	1	HYD Cylinder ASM
3	340-97	2	Fitting-Elbow, 90 DEG
3:1	237-22	1	O-Ring
3:2	237-78	1	O-Ring
4	74-5700	1	Bearing-Needle, Roller
5	32120-15	2	Ring-Snap, EXT
6	32120-76	2	Ring-Snap, EXT
7	340-9	1	Fitting-STR
7:1	237-58	1	O-Ring
7:2	237-81	1	O-Ring
8	340-142	1	Fitting-Elbow, 90 DEG
8:1	237-58	1	O-Ring

Ref.	Part Number	Qty.	Description
8:2	237-81	1	O-Ring
9	325-7	2	Screw-HH
10	106-9888	2	Washer-Flat
11	121-3101	1	Motor-Piston
12	237-166	1	O-Ring
13	104-5663	1	Pinion-28T
14	104-5664	1	Gear-44T
17	93-5268	10	Nut-Lug
18		2	Rim And Tire ASM ●
18:1	115-1573	1	Rim
18:2	115-1572	1	Tire
18:3	232-27	1	Stem-Valve
20	3272-11	2	Pin-Cotter
21	32136-14	2	Nut-Hst
22	92-5836	1	Washer
23	110-4750	1	Drive Axle ASM
24	100-3796	1	Spacer-Joint, Ball
25	353-989	2	Plug-Hex, Hollow

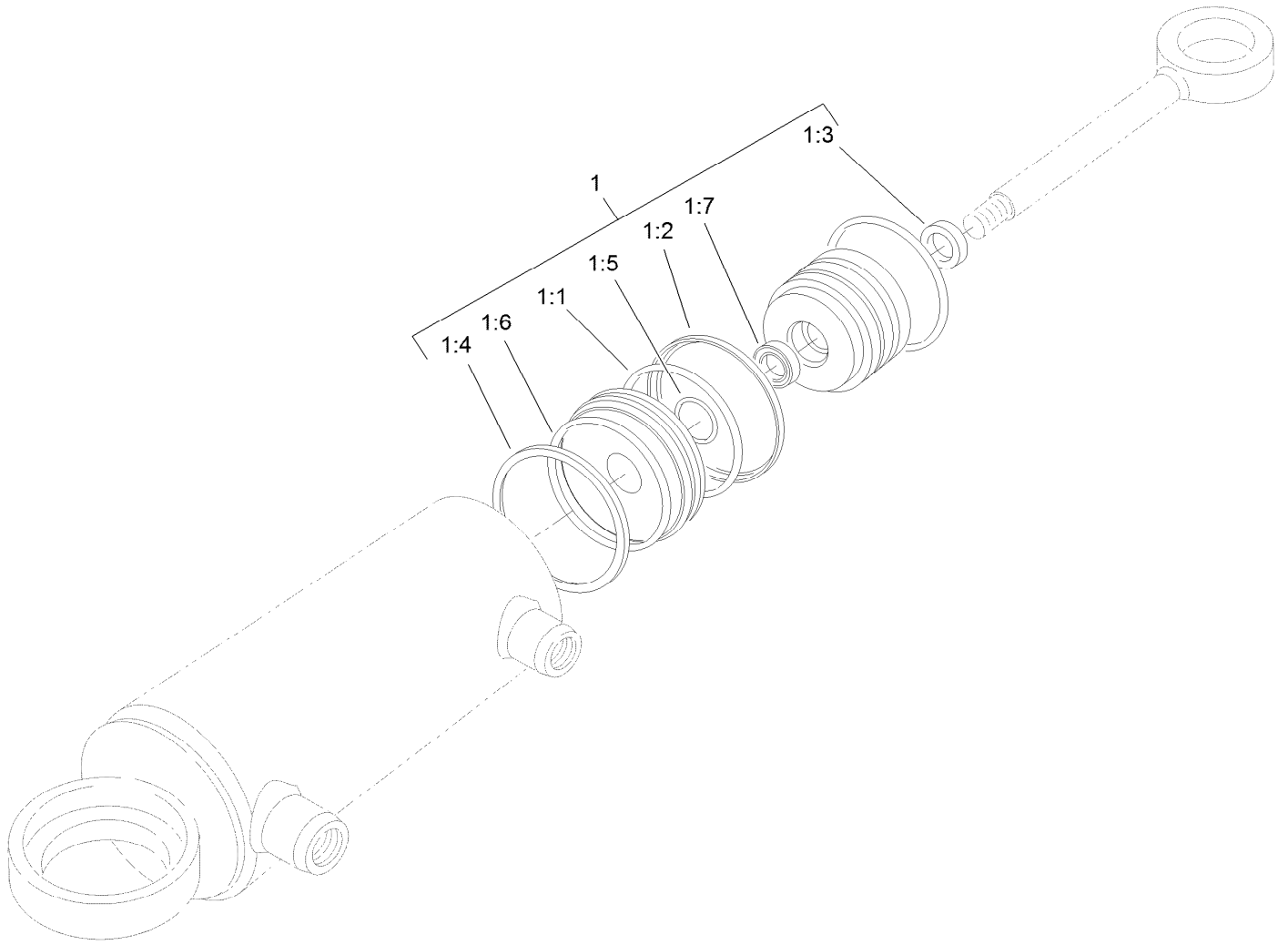
● Not serviced separately



Rear Axle Assembly (continued)

Ref.	Part Number	Qty.	Description	Ref.	Part Number	Qty.	Description
25:1	237-42	1	O-Ring	37	104-2353	2	Pin-Dowel
26	32121-110	1	Pin-Roll, Slotted	38	340-77	1	Fitting-Elbow, 90 DEG
27	115-9142	1	Pin-Rear Axle	38:1	237-22	1	O-Ring
28	92-1765	1	Washer-Thrust	38:2	237-42	1	O-Ring
29	98-3867	2	Washer-Thrust	39	340-98	1	Fitting-Elbow, 90 DEG
30	3296-68	1	Nut-Lock, NI	39:1	237-79	1	O-Ring
31	302-33	1	Fitting-Grease	39:2	237-30	1	O-Ring
32	3253-4	6	Washer-Lock	40	110-8829	1	Sender-Temperature
33	33114-025	6	Screw-HH	40:1	237-42	1	O-Ring
36	95-7541	1	Plate-Cover				

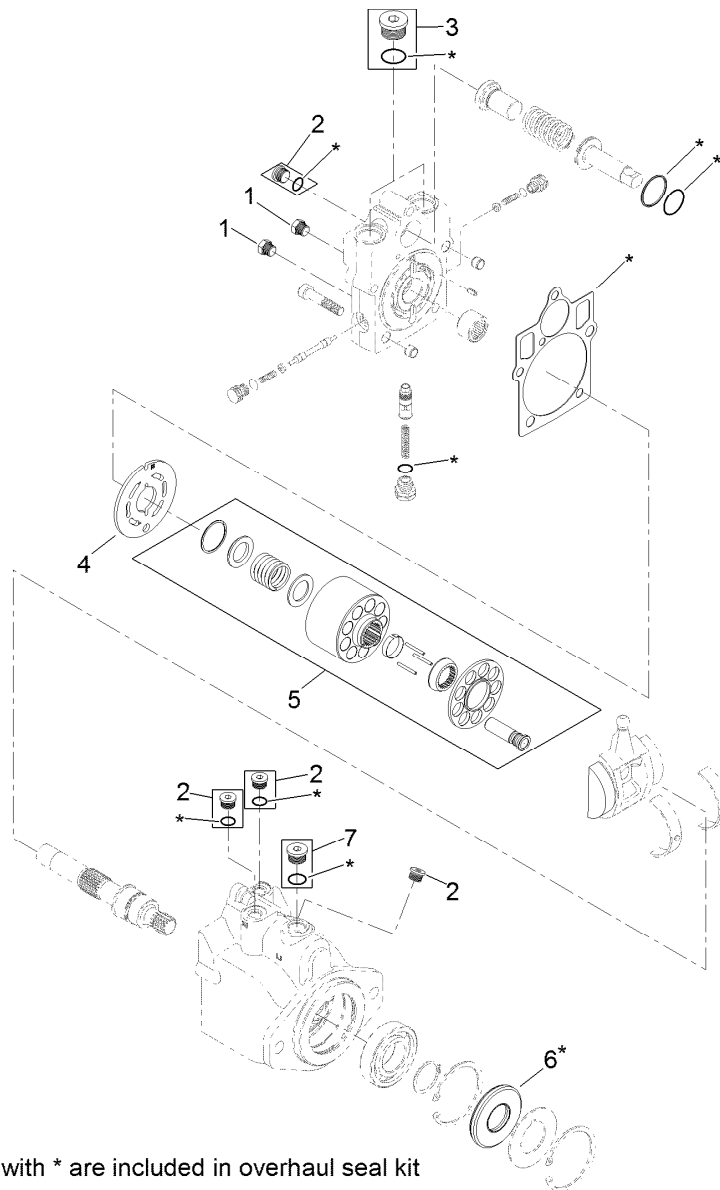
● Not serviced separately



Cylinder Assembly No. 107-1976

Ref.	Part Number	Qty.	Description
1	107-0245	1	Seal Kit
1:1		1	O-Ring ●
1:2		1	Back-Up ●
1:3		1	Wiper ●
1:4		1	Seal ●
1:5		1	O-Ring ●
1:6		1	O-Ring ●
1:7		1	Seal ●

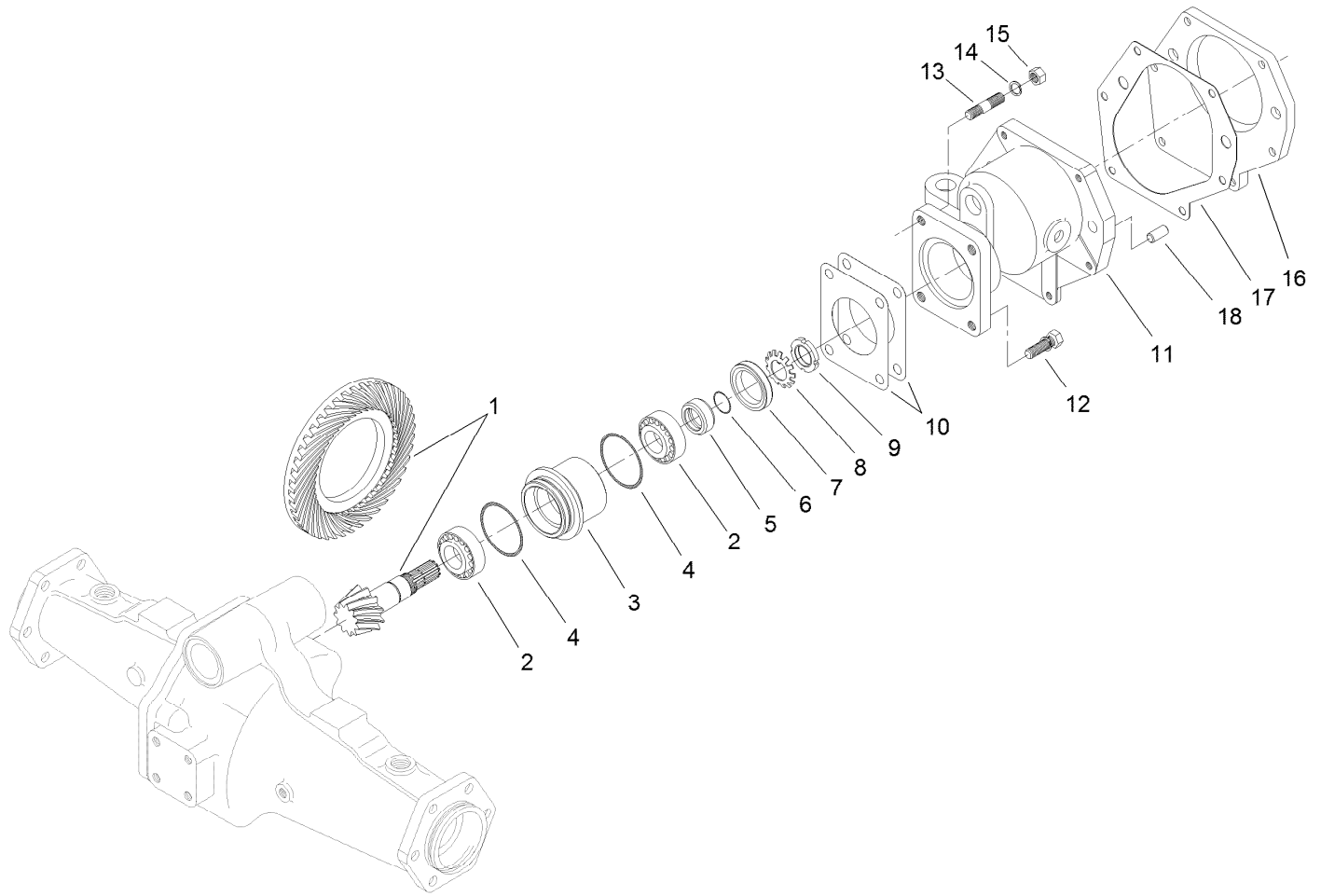
● Not serviced separately



8 = all items with * are included in overhaul seal kit

Piston Motor Assembly No. 121-3101

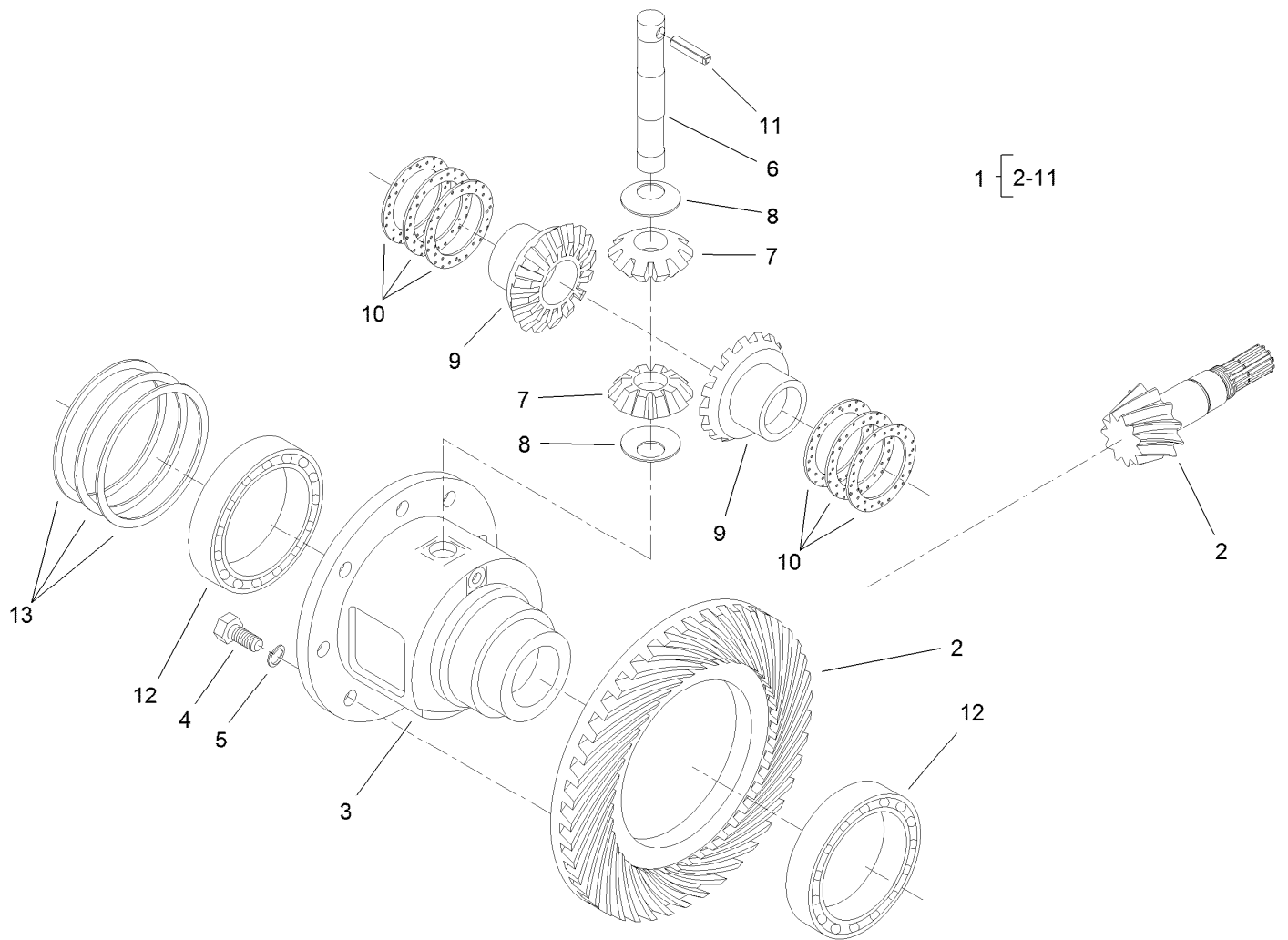
Ref.	Part Number	Qty.	Description
1	92-1352	2	Plug
2	69-3080	4	Plug
3	69-3130	1	Plug
4	125-4638	1	Valve Plate
5	125-4639	1	Cylinder Block Kit
6	69-3190	1	Seal-Lip
7	67-9090	1	Plug
8	121-1736	1	Overhaul Seal Kit



Bevel Pinion Shaft Assembly Rear Axle Assembly No. 110-4750

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	106-1093	1	Ring And Pinion Set
2	99-7570	2	Bearing-Roller, Taper
3	95-7534	1	Case-Bearing
4	106-1065	2	O-Ring
5	99-7572	1	Collar-Seal, Oil
6	106-1066	1	O-Ring
7	99-7574	1	Seal-Oil
8	99-7559	1	Washer-Lock
9	99-7560	1	Nut-Lock
10	99-7550	2	Shim 0.1

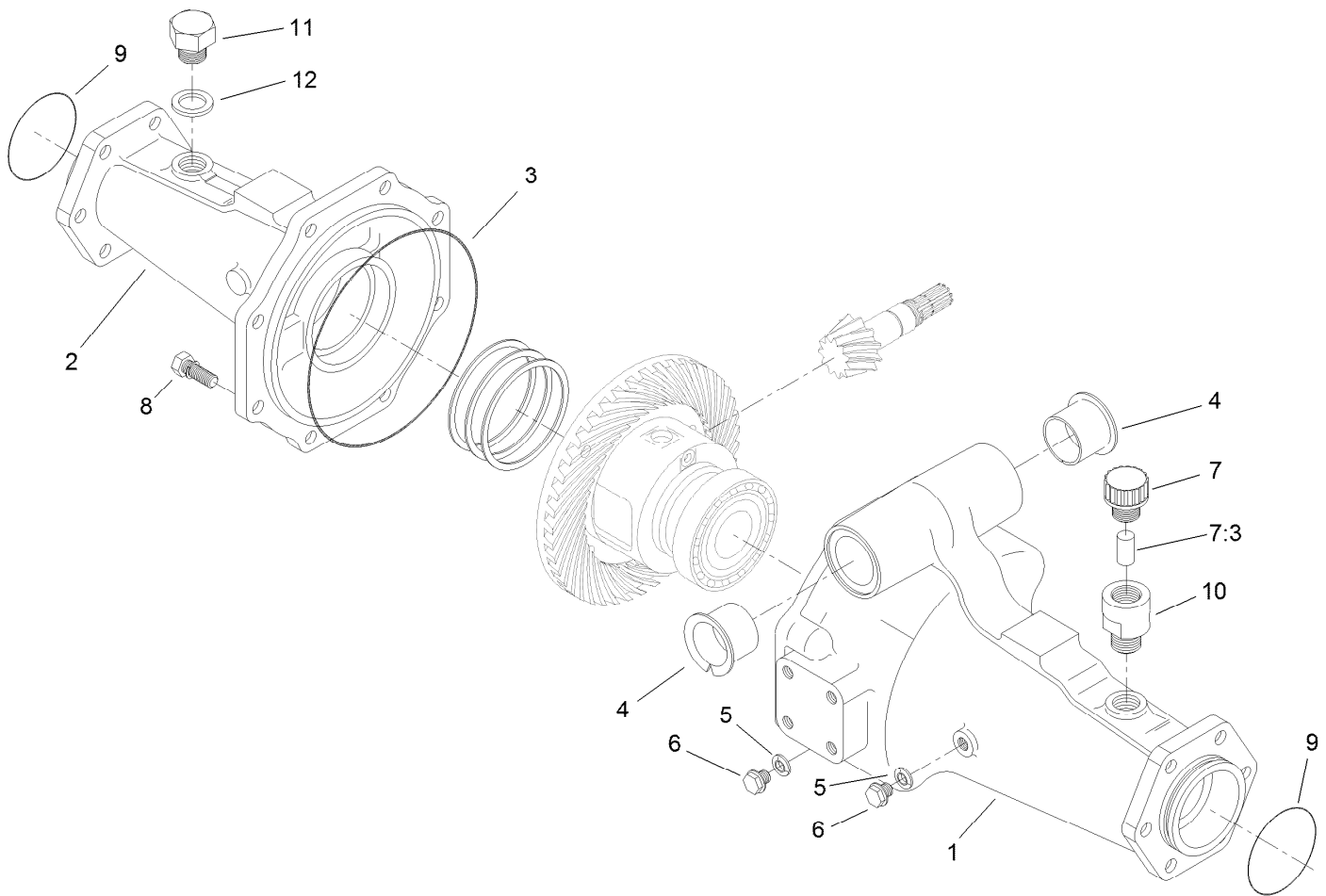
<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
10	99-7551	2	Shim 0.2
11	95-7533	1	Case-Gear
12	99-7575	2	Bolt
13	98-7735	2	Stud
14	99-7527	2	Washer-Spring
15	99-7526	2	Nut
16	95-7541	1	Plate-Cover
17	106-1140	1	Gasket
18	104-2353	2	Pin-Dowel



Differential Assembly Rear Axle Assembly No. 110-4750

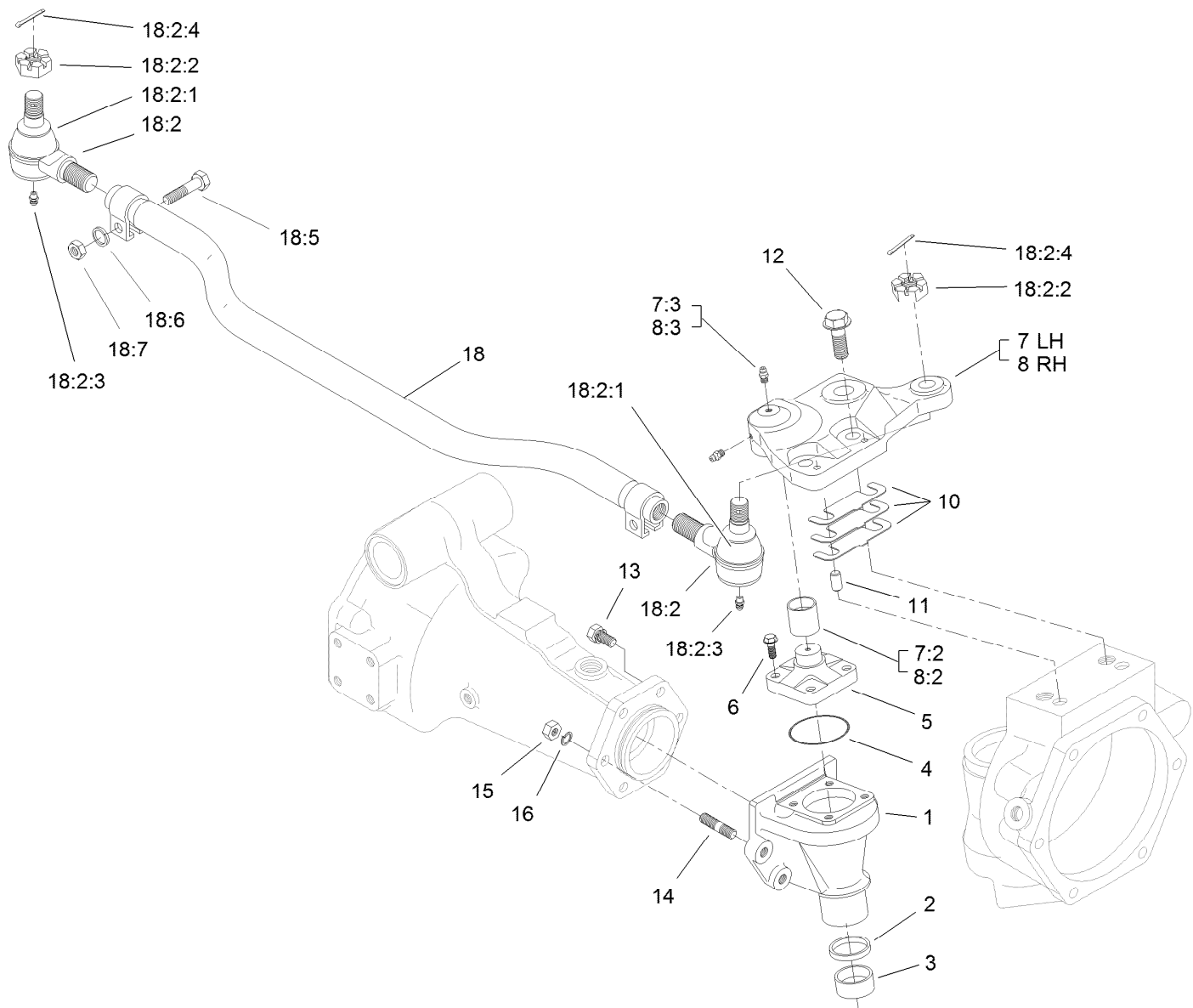
Ref.	Part Number	Qty.	Description
1	95-7503	1	Differential ASM
2	106-1093	1	Ring And Pinion Set
3	95-7502	1	Case-Differential
4	99-7576	8	Bolt
5	3253-4	8	Washer-Lock
6	99-7578	1	Shaft-Differential
7	99-7579	2	Pinion-Differential
8	99-7580	2	Washer-Differential
9	99-7581	2	Gear-Differential

Ref.	Part Number	Qty.	Description
10	99-7582	2	Washer-Differential
10	99-7583	2	Washer-Differential
10	99-7584	2	Washer-Differential
11	99-7588	1	Pin-Spring
12	99-7562	2	Bearing-Ball
13	99-7585	2	Shim 0.1
13	99-7586	2	Shim 0.2
13	99-7587	2	Shim 0.4



Axle Support Assembly Rear Axle Assembly No. 110-4750

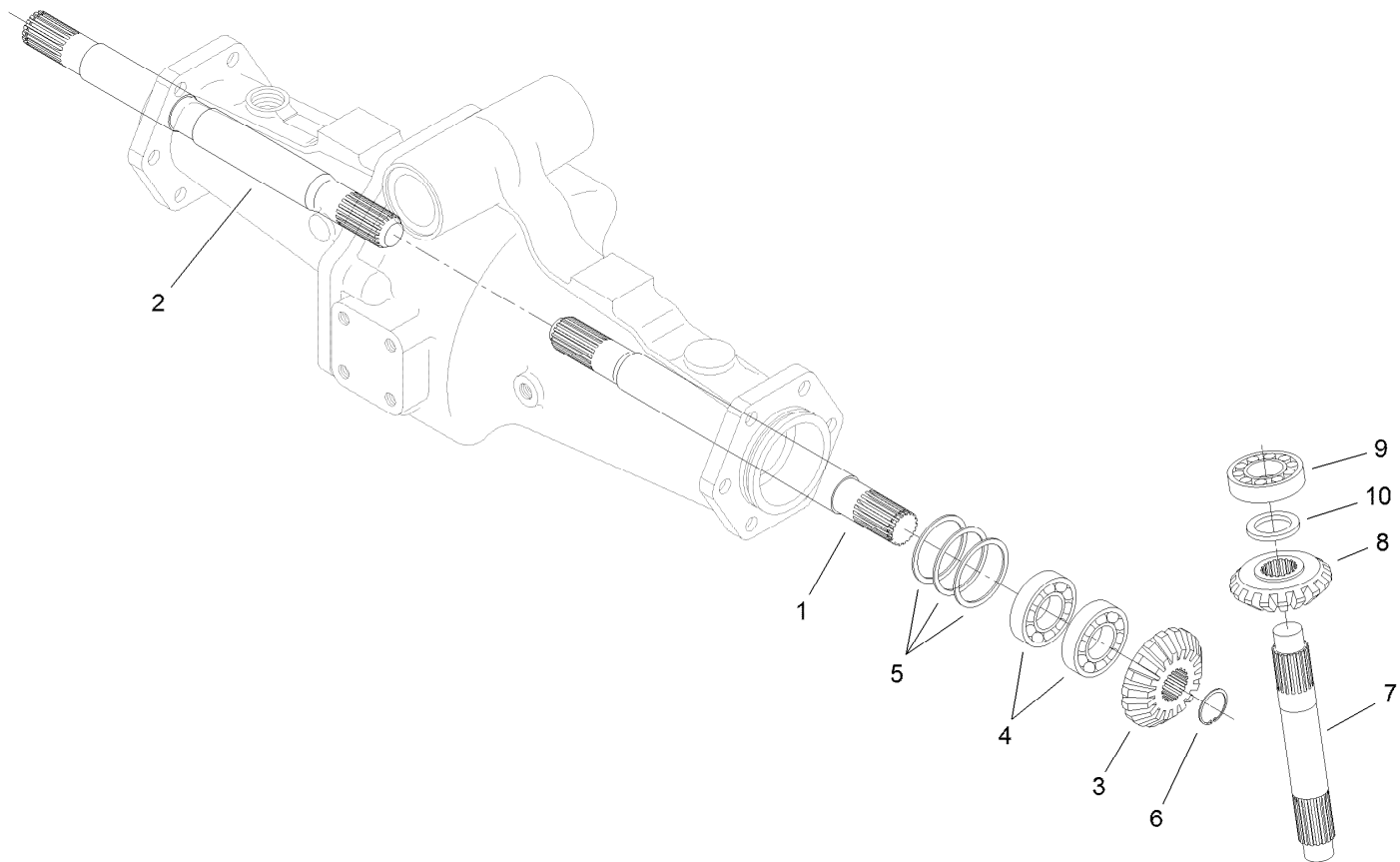
Ref.	Part Number	Qty.	Description
1	95-7508	1	Support-Axle
2	95-7506	1	Support-Axle
3	106-1067	1	O-Ring
4	95-7537	2	Bushing-Flanged
5	99-7590	2	Washer-Seal
6	99-7589	2	Plug
7	110-4812	1	Axle Vent ASM
7:3	110-4815	1	Insert-Filter, Foam
8	99-7592	8	Bolt
9	106-1068	2	O-Ring
10	104-2377	1	Extension-Vent
11	104-8643	1	Plug
12	104-8644	1	O-Ring



Bevel Gear Case Assembly Rear Axle Assembly No. 110-4750

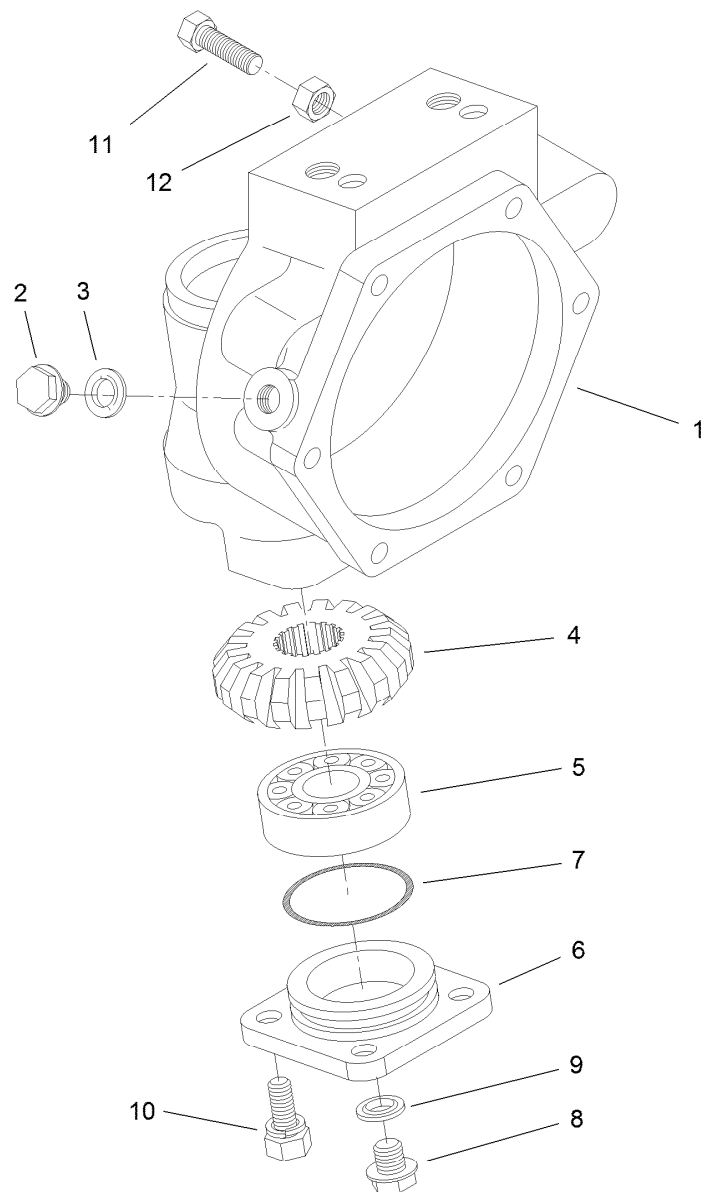
Ref.	Part Number	Qty.	Description
1	110-4752	2	Case-Gear, Bevel
2	110-4754	2	Seal-Oil
3	104-2378	2	Bushing
4	106-1069	2	O-Ring
5	104-2373	2	Knuckle
6	104-2374	8	Bolt
7	100-3768	1	LH Steering Arm ASM
7:2	104-8634	1	Bushing
7:3	106-1104	2	Fitting-Grease
8	100-3766	1	RH Steering Arm ASM
8:2	104-8634	1	Bushing
8:3	106-1104	2	Fitting-Grease
10	95-7547	2	Shim 0.1
10	95-7548	2	Shim 0.2
10	95-7549	2	Shim 0.3
11	99-7597	4	Pin-Dowel

Ref.	Part Number	Qty.	Description
12	104-2375	4	Bolt
13	99-7599	8	Bolt
14	99-7525	4	Stud
15	99-7526	4	Nut
16	99-7527	4	Washer-Spring
18	106-1141	1	Steering Tie Rod ASM
18:2	106-1113	2	Tie Rod End ASM - RH Thread
18:2:1	100-3853	1	Cover-Dust
18:2:2	100-3854	1	Nut-Castle
18:2:3	110-4755	1	Fitting-Grease
18:2:4	3272-11	1	Pin-Cotter
18:5	100-3855	2	Bolt
18:6	99-7527	2	Washer-Spring
18:7	99-7526	2	Nut



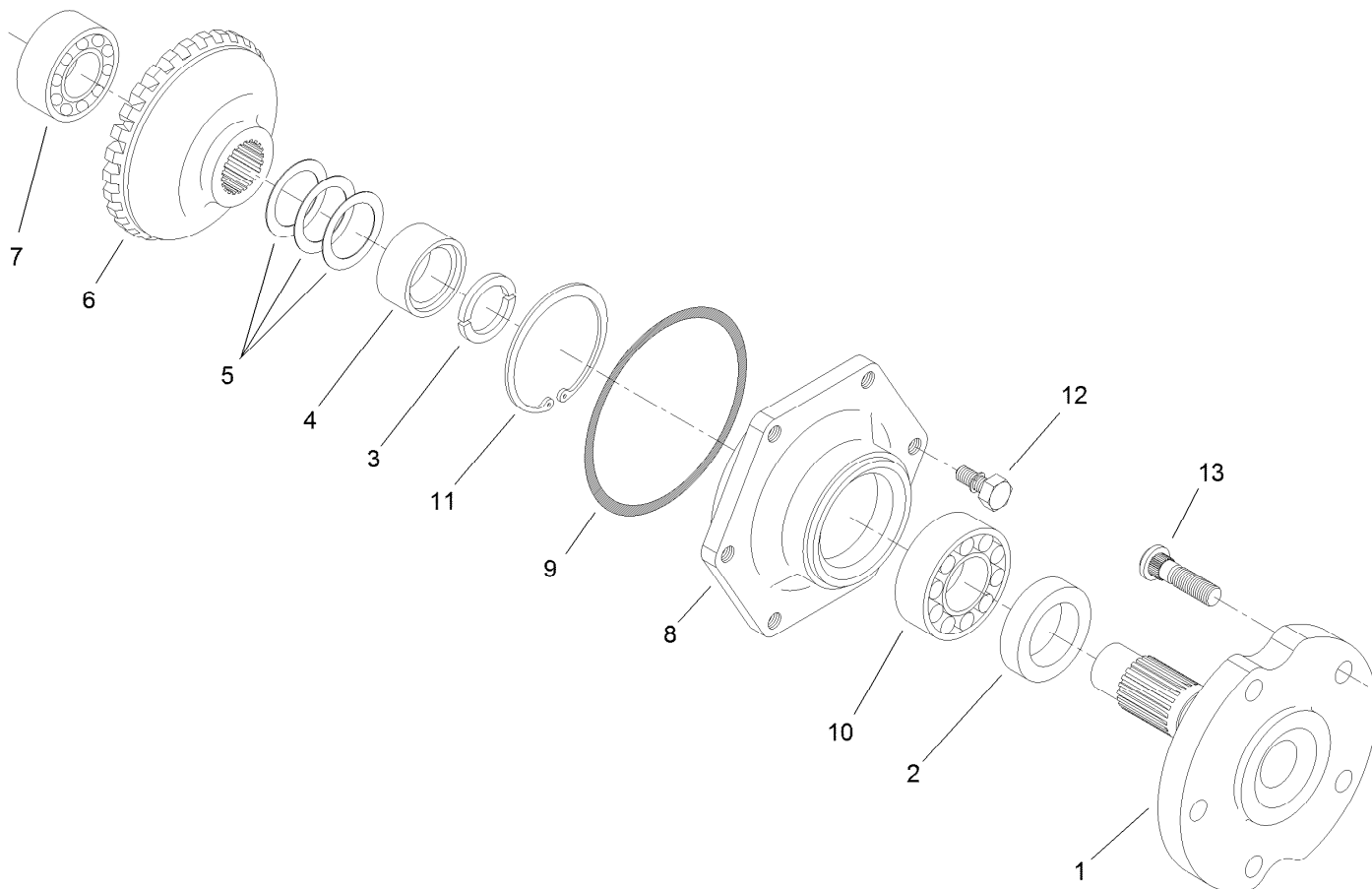
Bevel Gear Shaft Assembly Rear Axle Assembly No. 110-4750

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	95-7509	1	Shaft-Gear, Differential
2	95-7512	1	Shaft-Gear, Differential
3	95-7517	2	Gear-Bevel, 15 Tooth
4	99-7530	4	Bearing-Ball
5	99-7552	2	Shim 0.1
5	99-7553	2	Shim 0.2
5	99-7554	2	Shim 0.5
6	99-7531	2	Clip
7	110-4753	2	Shaft-Gear, Bevel
8	95-7519	2	Gear-Bevel, 17 Tooth
9	99-7532	2	Bearing-Roller, Taper
10	99-7558	2	Collar



Axle Case Assembly Rear Axle Assembly No. 110-4750

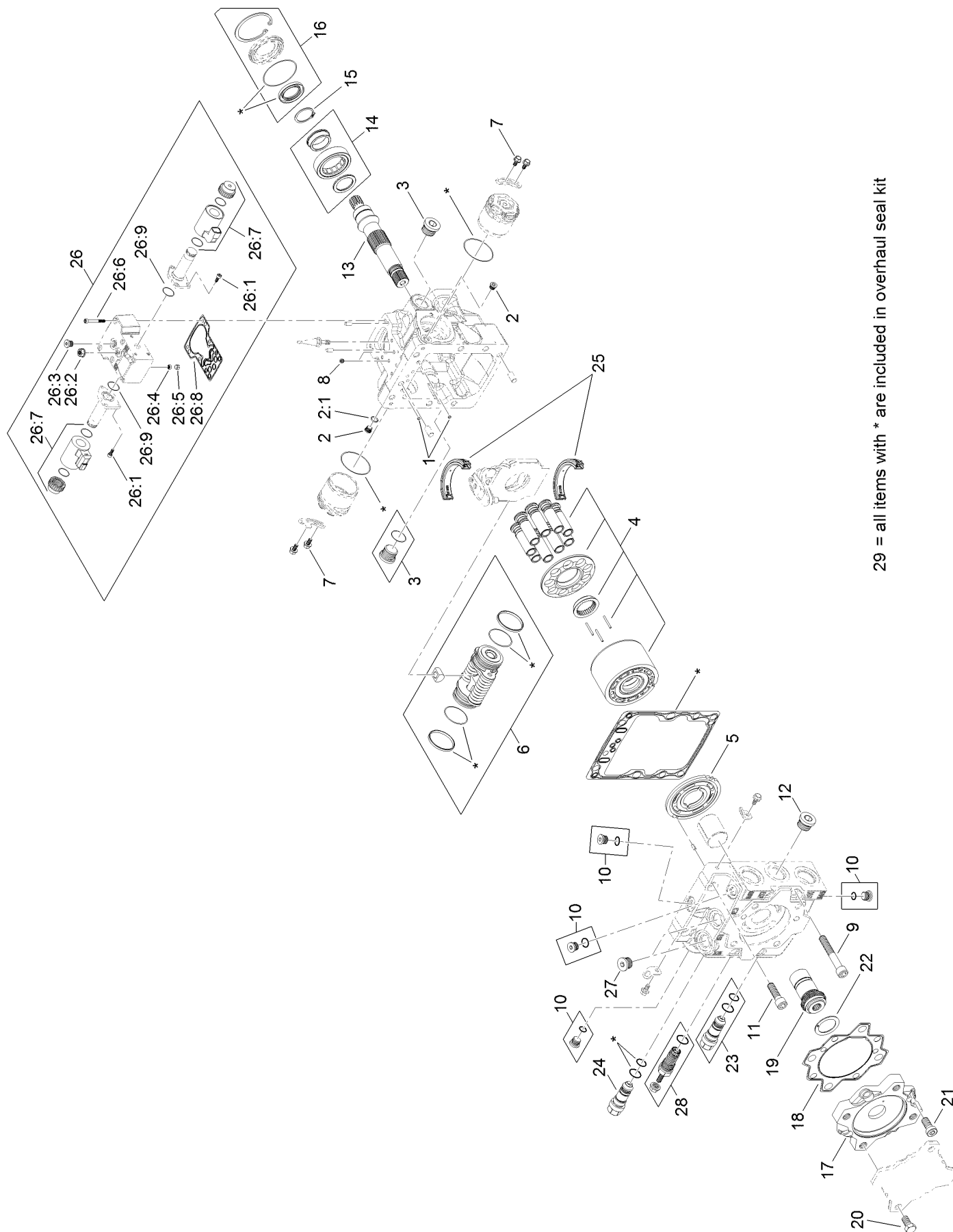
Ref.	Part Number	Qty.	Description
1	110-4751	2	Case-Axle
2	99-7535	2	Plug
3	99-7536	2	Washer-Seal
4	95-7527	2	Gear-Bevel, 17 Tooth
5	99-7532	2	Bearing-Roller, Taper
6	100-2560	2	Cover
7	106-1070	2	O-Ring
8	99-7589	2	Plug
9	99-7590	2	Washer-Seal
10	100-2562	8	Bolt
11	106-1102	2	Bolt-Stop
12	106-1103	2	Nut



Axle Assembly Rear Axle Assembly No. 110-4750

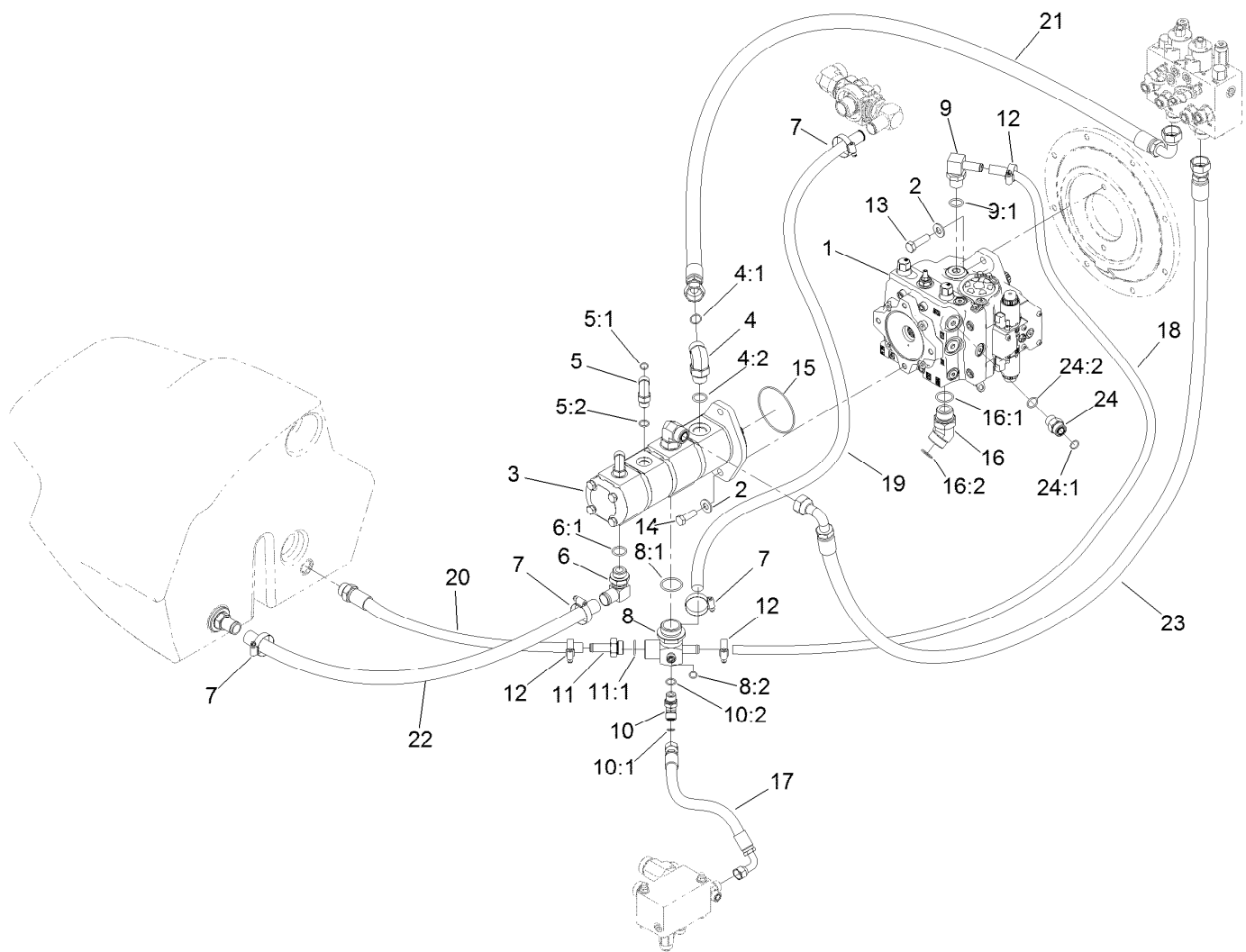
Ref.	Part Number	Qty.	Description
1	95-7522	2	Axle
2	99-7564	2	Seal-Oil
3	95-7544	4	Clip
4	95-7523	2	Spacer
5	99-7555	2	Shim 0.3
5	99-7556	2	Shim 0.2
5	99-7557	2	Shim 0.5
6	95-7524	2	Gear-Bevel, 29 Tooth
7	99-7534	2	Bearing-Ball
8	95-7521	2	Cover-Axle
9	106-1071	2	O-Ring
10	99-7561	2	Bearing-Ball
11	99-7539	2	Clip
12	99-7596	12	Bolt
13	99-7563	10	Stud

Piston Pump Assembly No. 120-9059



Piston Pump Assembly No. 120-9059 (continued)

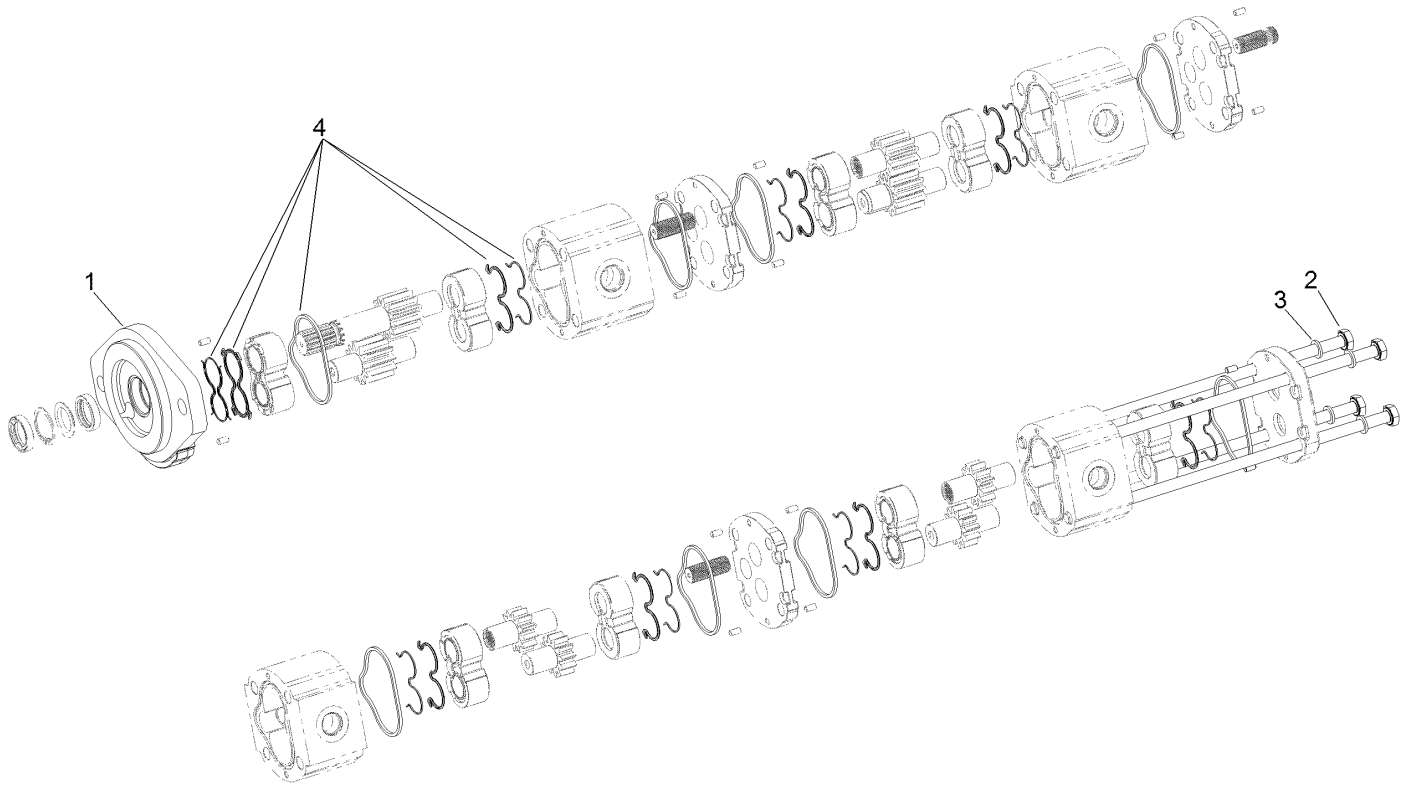
<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	125-5266	2	Screen	20	125-5281	4	Screw
2	75-0170	2	Plug-Thread, Straight	21	125-5282	4	Screw
2:1	92-8777	1	O-Ring	22	125-5287	1	Plate-Thrust
3	107-4352	2	Plug	23	121-1731	1	Valve-Relief, High Pressure
4	121-1723	1	Cylinder Block Kit	24	125-5291	1	Valve-Relief, High Pressure
5	121-1724	1	Plate-Valve, CW	25	121-1732	1	Swash Plate Bearing Kit
6	121-1725	1	Servo Piston ASM	26	125-5295	1	Control Kit (12 Volt)
7	125-5270	6	Screw	26:1	125-5272	6	Screw
8	125-5276	2	Orifice (0.8)	26:2	125-5273	1	Nut-Seal
9	121-1726	4	Screw	26:3	125-5302	1	Plug
10	125-5300	4	Plug ASM	26:4	125-5266	1	Screen
11	121-1727	2	Screw	26:5	125-5269	1	Ring-Locking
12	125-5301	1	Plug	26:6	125-5274	6	Screw
13	121-1728	1	Shaft	26:7	125-5294	2	Coil Kit
14	125-5279	1	Bearing-Roller	26:8	125-5283	1	Gasket-Control
15	125-5280	1	Ring-Retaining	26:9	125-5288	2	O-Ring
16	121-1729	1	Shaft Seal Kit	27	125-5303	2	Plug ASM
17	125-5284	1	Adapter	28	125-5297	1	Charge Relief Kit
18	125-5285	1	Seal-Adapter	29	121-1733	1	Overhaul Seal Kit
19	121-1730	1	Coupling				



Hydraulic System Assembly

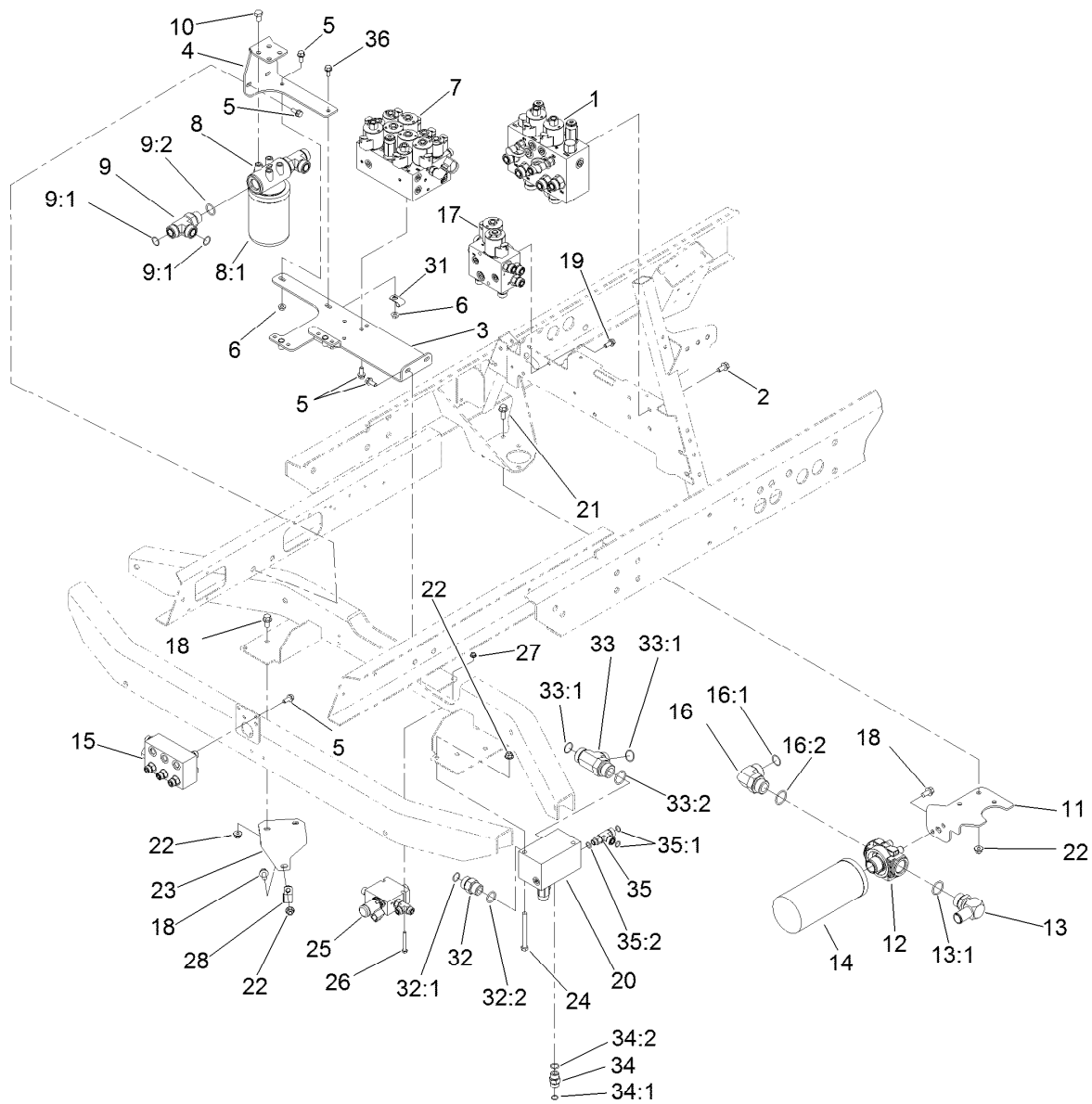
Ref.	Part Number	Qty.	Description
1	120-9059	1	Piston Pump ASM
2	87-7270	4	Washer-Thrust
3	114-4189	1	4-Section Pump ASM
4	340-142	2	Fitting-Elbow, 90 DEG
4:1	237-58	1	O-Ring
4:2	237-81	1	O-Ring
5	340-98	2	Fitting-Elbow, 90 DEG
5:1	237-79	1	O-Ring
5:2	237-30	1	O-Ring
6	100-4202	1	Fitting-90
6:1	237-81	1	O-Ring
7	2412-111	4	Clamp-Hose, W/Liner
8	120-8016	1	Fitting-Tee
8:1	237-101	1	O-Ring
8:2	237-22	1	O-Ring
9	117-3681	1	Fitting-Elb 90
9:1	237-81	1	O-Ring
10	340-101	1	Fitting-HYD, 45 DEG
10:1	237-30	1	O-Ring
10:2	237-79	1	O-Ring

Ref.	Part Number	Qty.	Description
11	121-1526	1	Fitting-STR
11:1	237-81	1	O-Ring
12	2412-129	3	Clamp-Hose
13	121-1524	2	Screw-HH
14	121-1525	2	Screw-HH
15	107-9447	1	O-Ring
16	104-3509	2	Fitting-HYD, 45 DEG
16:1	237-146	1	O-Ring
16:2	340-65	1	O-Ring
17	125-4616	1	Hose ASM
18	120-9050	1	Hose-HYD
19	121-3062	1	Hose-Suction
20	121-3079	1	Hose ASM
21	105-3874	1	Hose ASM
22	125-4568	1	Hose-Suction
23	115-4384	1	Hose-HYD
24	340-7	1	Fitting-Straight
24:1	237-65	1	O-Ring
24:2	237-80	1	O-Ring



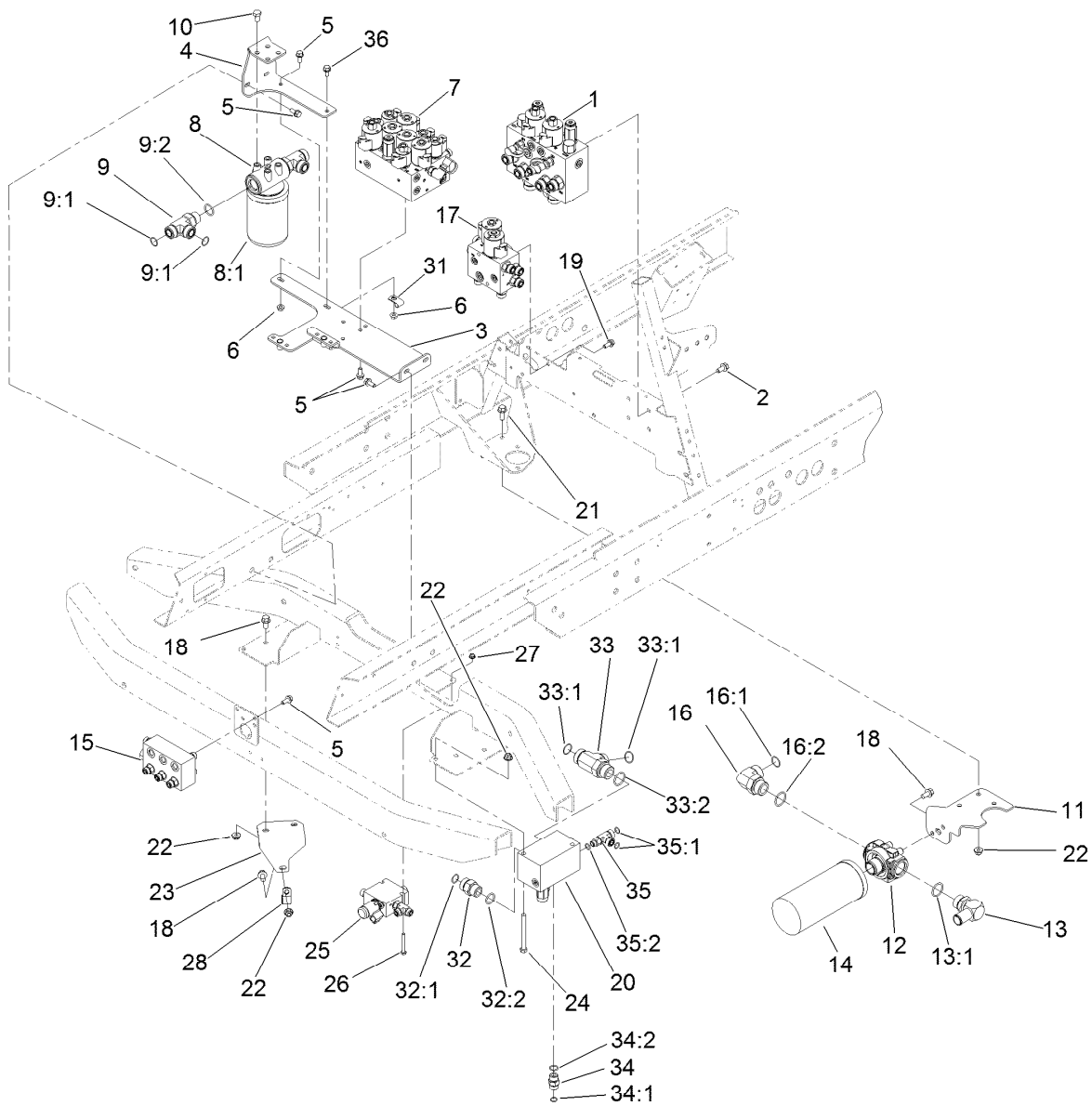
Four Section Pump Assembly No. 114-4189

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	115-3774	1	Cover-Front
2	115-4444	4	Bolt
3	115-9138	4	Washer
4	115-3776	1	Seal Kit



Hydraulic Valve Mounting Assembly

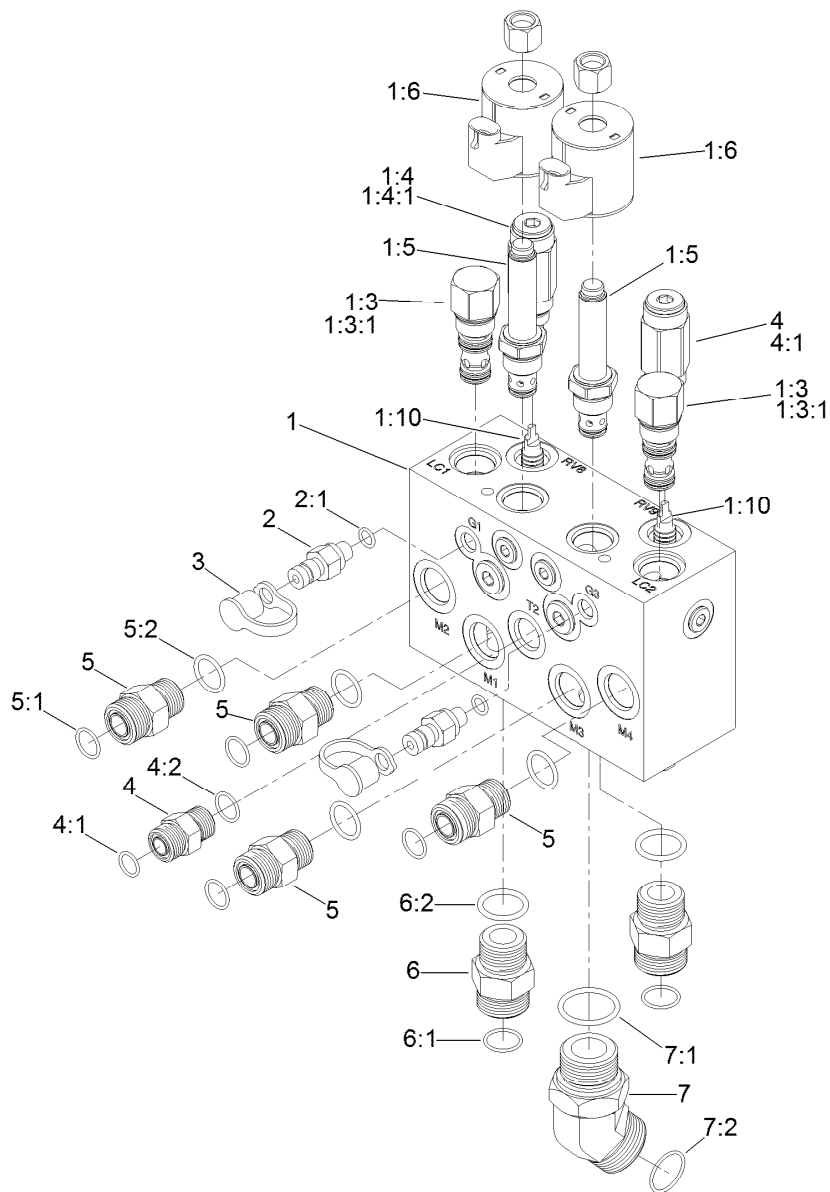
Ref.	Part Number	Qty.	Description	Ref.	Part Number	Qty.	Description
1	120-8064	1	Mow Manifold ASM	16:2	340-65	1	O-Ring
2	110-1718	4	Screw-HHSF,Patch	17	117-2395	1	Fan Drive Manifold ASM
3	117-2362	1	Bracket-Mount, Valve	18	3234-1	5	Screw-HHF
4	104-5492-03	1	Bracket-Mount, Filter	19	100-1668	2	Screw-HHF
5	3234-5	9	Screw-HHF	20	121-3078	1	Rear Traction Manifold ASM
6	32128-20	2	Nut-HF	21	3234-11	2	Screw-HHF
7	117-2388	1	Lift Manifold ASM	22	104-8301	7	Nut-HF, NI
8	93-2242	1	Oil Filter ASM	23	121-3089-03	1	Plate-Mount,Tube
8:1	75-1310	1	Filter-HYD	24	323-42	2	Screw-HH
9	340-148	2	Fitting-Tee	25	121-3077	1	3 Way Valve Manifold ASM
9:1	237-81	1	O-Ring	26	321-11	2	Screw-HH
9:2	237-58	2	O-Ring	27	104-7201	2	Nut-HF, NI
10	33115-016	4	Screw-HH	28	2412-4	1	Clamp-R
11	120-8022-03	1	Plate-Mount, Filter	31	56-7973	2	Clamp-Tube
12	121-1577	1	Head-Filter	32	340-9	1	Fitting-STR
13	23-8910	1	Stem-Barb-90	32:1	237-58	1	O-Ring
13:1	237-146	1	O-Ring	32:2	237-81	1	O-Ring
14	94-2621	1	Element-Filter	33	104-3795	1	Fitting-Tee
15	117-2394	1	Junction Manifold ASM	33:1	340-65	2	O-Ring
16	340-129	1	Fitting-Elbow, 90 DEG	33:2	237-146	1	O-Ring
16:1	237-146	1	O-Ring	34	340-4	1	Fitting-Straight



Hydraulic Valve Mounting Assembly (continued)

Ref.	Part Number	Qty.	Description
34:1	237-30	1	O-Ring
34:2	237-79	1	O-Ring
35	110-0064	1	Fitting-Tee

Ref.	Part Number	Qty.	Description
35:1	237-30	2	O-Ring
35:2	237-42	1	O-Ring
36	115-1794	1	Screw-HHF

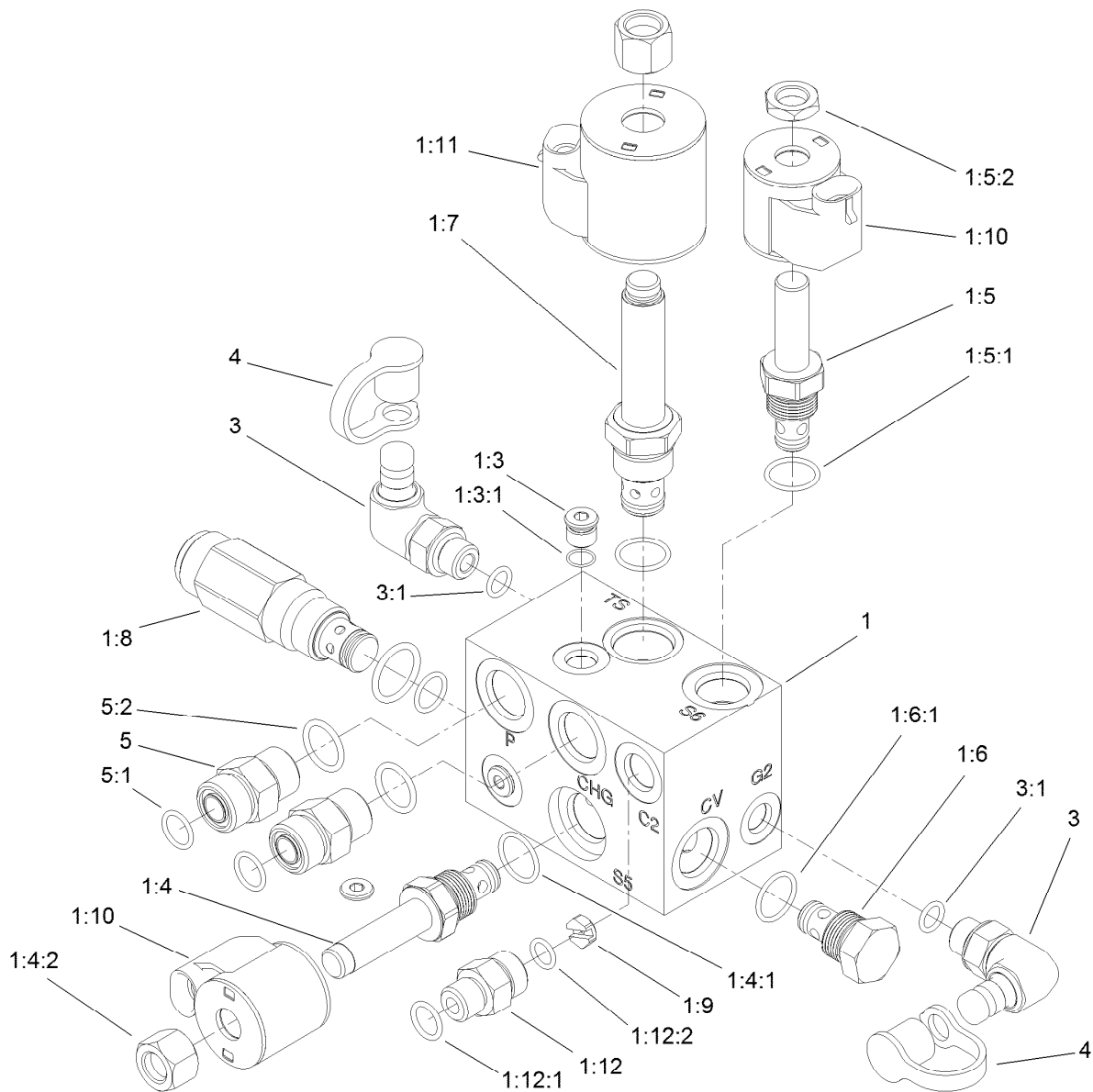


Mow Manifold Assembly No. 120-8064

Ref.	Part Number	Qty.	Description
1		1	Manifold-Mow ●
1:3	105-9153	2	Element-Logic, Vented
1:3:1	119-2159	1	Seal Kit
1:4	112-5259	2	Valve-Relief
1:4:1	105-9156	1	Seal Kit
1:5	110-8799	2	Valve-Relief, Proportional
1:6	110-6344	2	Coil-12V, DC
1:10	105-9157	2	Piston-Pilot
2	354-77	2	Fitting-Quick
2:1	237-78	1	O-Ring
3	354-79	2	Cap-Dust
4	340-4	1	Fitting-Straight
4:1	237-30	1	O-Ring

Ref.	Part Number	Qty.	Description
4:2	237-79	1	O-Ring
5	340-7	4	Fitting-Straight
5:1	237-65	1	O-Ring
5:2	237-80	1	O-Ring
6	340-9	1	Fitting-STR
6:1	237-58	1	O-Ring
6:2	237-81	1	O-Ring
7	104-3509	1	Fitting-HYD, 45 DEG
7:1	237-146	1	O-Ring
7:2	340-65	1	O-Ring
8	340-142	1	Fitting-Elbow, 90 DEG
8:1	237-58	1	O-Ring
8:2	237-81	1	O-Ring

● Not serviced separately

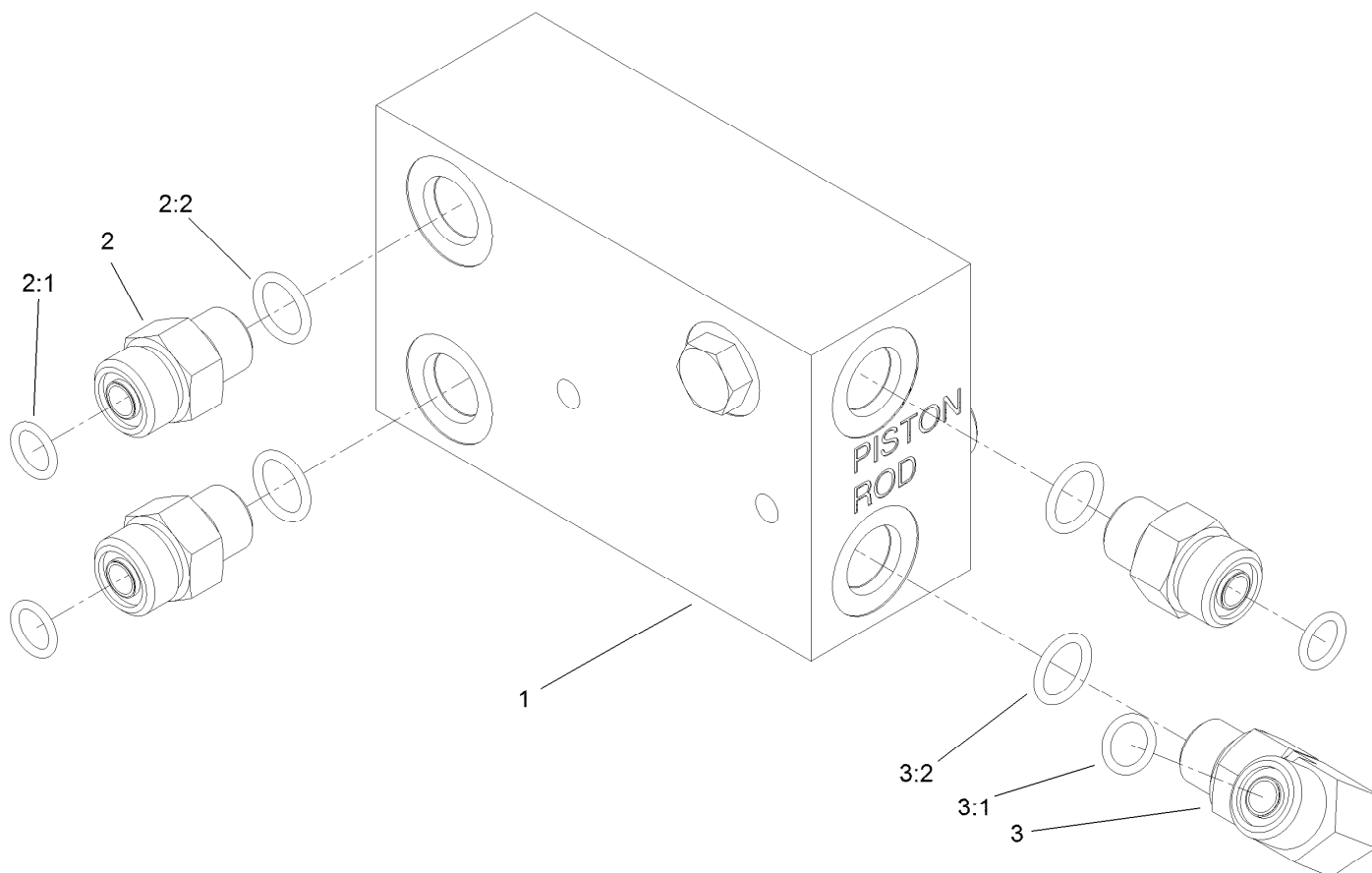


Lift Manifold Assembly No. 117-2388

Ref.	Part Number	Qty.	Description
1		1	Manifold-Lift ●
1:3	106-1025	3	Plug-HYD
1:3:1	237-78	1	O-Ring
1:4	107-7517	1	Valve-Solenoid
1:4:1	105-9156	1	Seal Kit
1:4:2	107-7812	1	Nut-Solenoid
1:5	112-9206	1	Solenoid Valve ASM
1:5:1	105-9156	1	Seal Kit
1:5:2	110-2634	1	Nut-Coil
1:6	105-9321	1	Check Valve ASM
1:6:1	105-9156	1	Seal Kit
1:7	117-2399	1	Relief Valve-Proportional
1:8	117-4793	1	Valve-Relief

Ref.	Part Number	Qty.	Description
1:9	117-4756	1	Orifice-Flow Control, .080
1:10	110-0497	2	Coil-Solenoid
1:11	110-6344	1	Coil-12V, DC
1:12	340-2	1	Fitting-Straight
1:12:1	237-22	1	O-Ring
1:12:2	237-42	1	O-Ring
3	115-9147	2	Fitting-Elbow, 90 DEG
3:1	237-78	1	O-Ring
4	354-79	2	Cap-Dust
5	340-4	2	Fitting-Straight
5:1	237-30	1	O-Ring
5:2	237-79	1	O-Ring

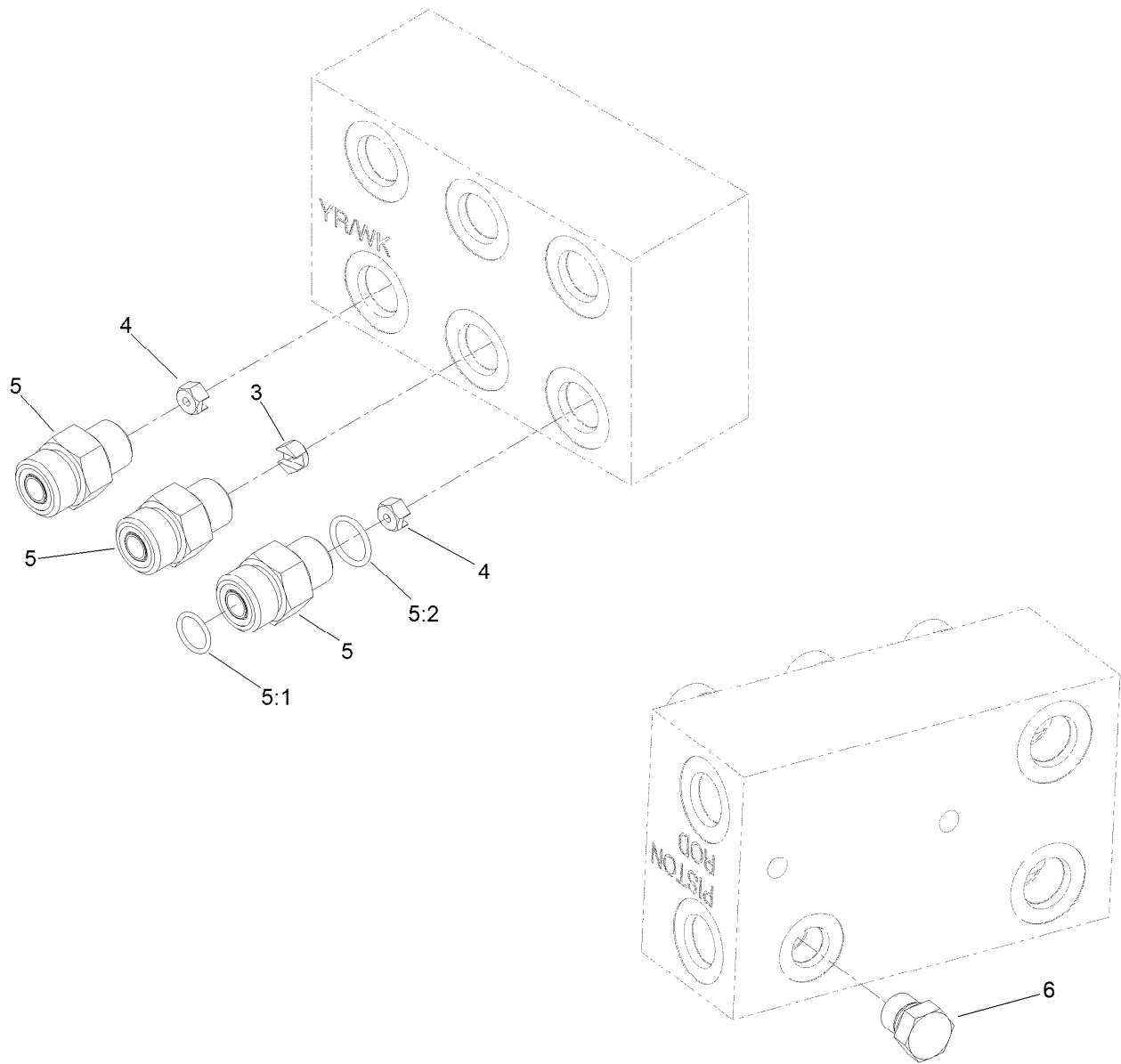
● Not serviced separately



Junction Manifold Assembly No. 117-2394

Ref.	Part Number	Qty.	Description
1		1	Manifold-Junction ●
2	340-2	3	Fitting-Straight
2:1	237-22	1	O-Ring
2:2	237-42	1	O-Ring
3	340-77	1	Fitting-Elbow, 90 DEG
3:1	237-22	1	O-Ring
3:2	237-42	1	O-Ring

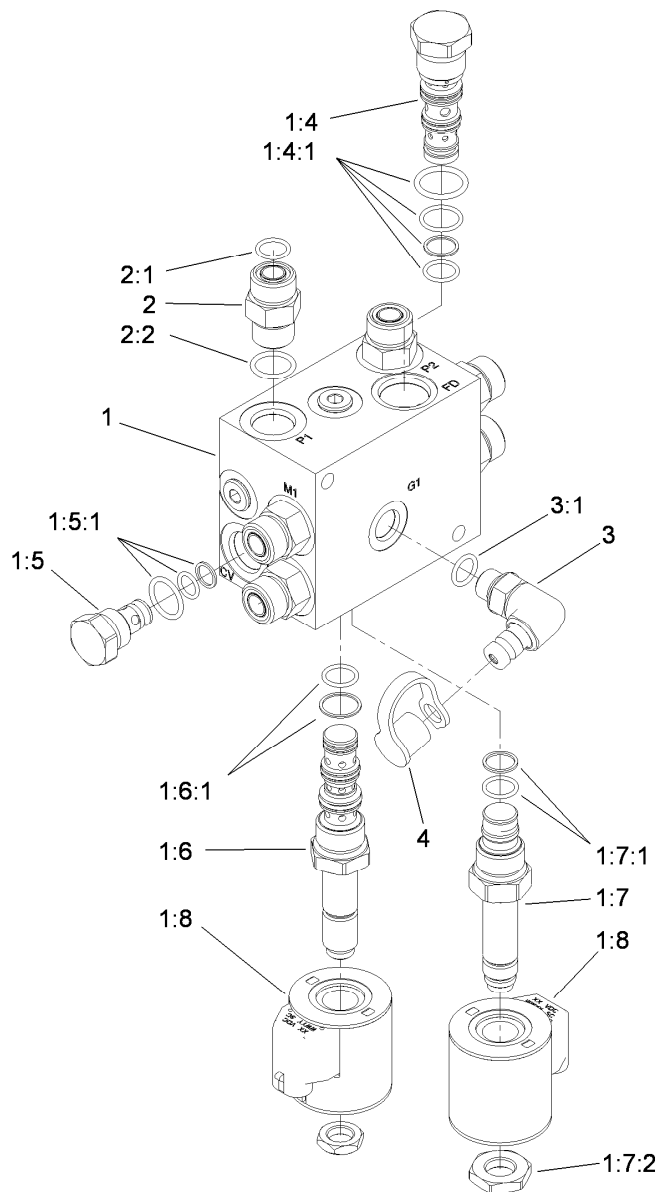
● Not serviced separately



Junction Manifold Assembly

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
3	119-2010	1	Orifice-Control, Flow (0.055)
4	119-2009	2	Orifice-Flow Control (0.030)
5	340-2	3	Fitting-Straight
5:1	237-22	1	O-Ring
5:2	237-42	1	O-Ring
6	117-0115	1	Plug
6:1	237-78	1	O-Ring ●

● Not illustrated

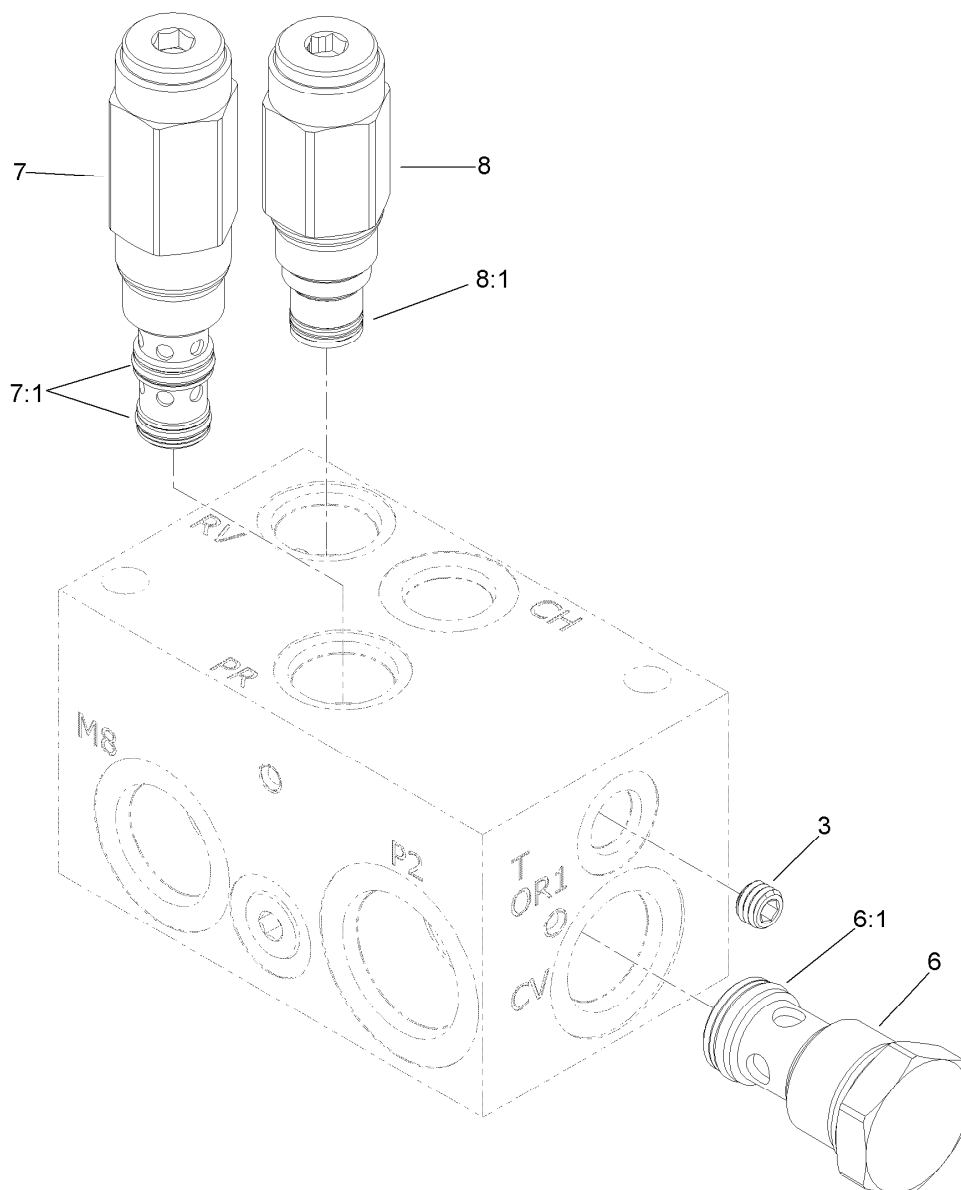


Fan Drive Manifold Assembly No. 117-2395

Ref.	Part Number	Qty.	Description
1		1	Fan Drive Manifold ASM ●
1:4	115-3024	1	Valve-Flow Divider/Combiner
1:4:1	115-3025	1	Seal Kit
1:5	105-9321	1	Check Valve ASM
1:5:1	105-9156	1	Seal Kit
1:6	115-3023	1	Solenoid Valve ASM
1:6:1	110-8908	1	Spool Valve Seal Kit
1:7	115-3022	1	Relief-Proportional

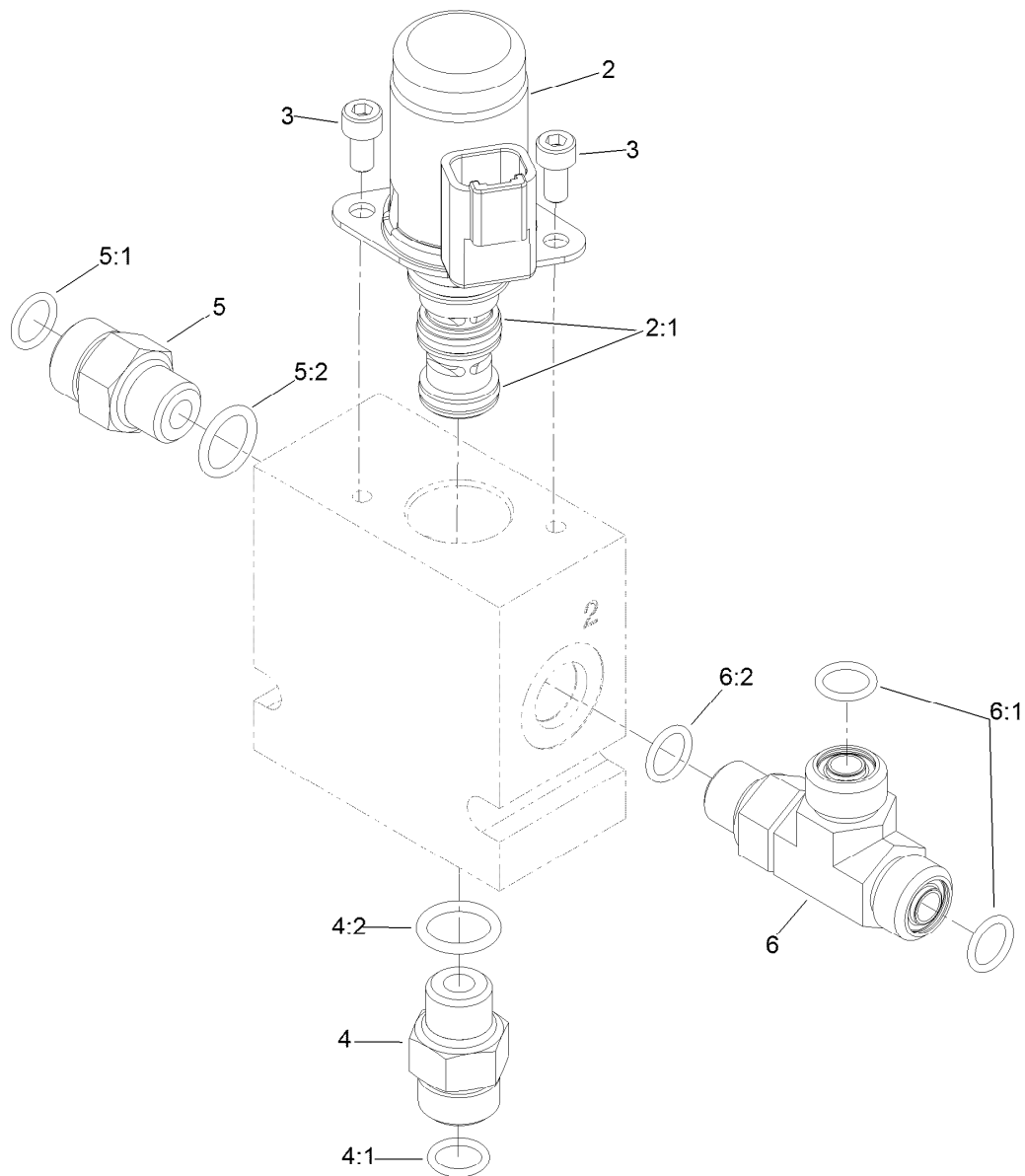
Ref.	Part Number	Qty.	Description
1:7:1	110-6316	1	Seal Kit
1:7:2	119-7715	1	Nut-Coil
1:8	110-6344	2	Coil-12V, DC
2	340-4	7	Fitting-Straight
2:1	237-30	1	O-Ring
2:2	237-79	1	O-Ring
3	115-9148	1	Fitting-Elbow-90
3:1	237-42	1	O-Ring
4	354-79	1	Cap-Dust

● Not serviced separately



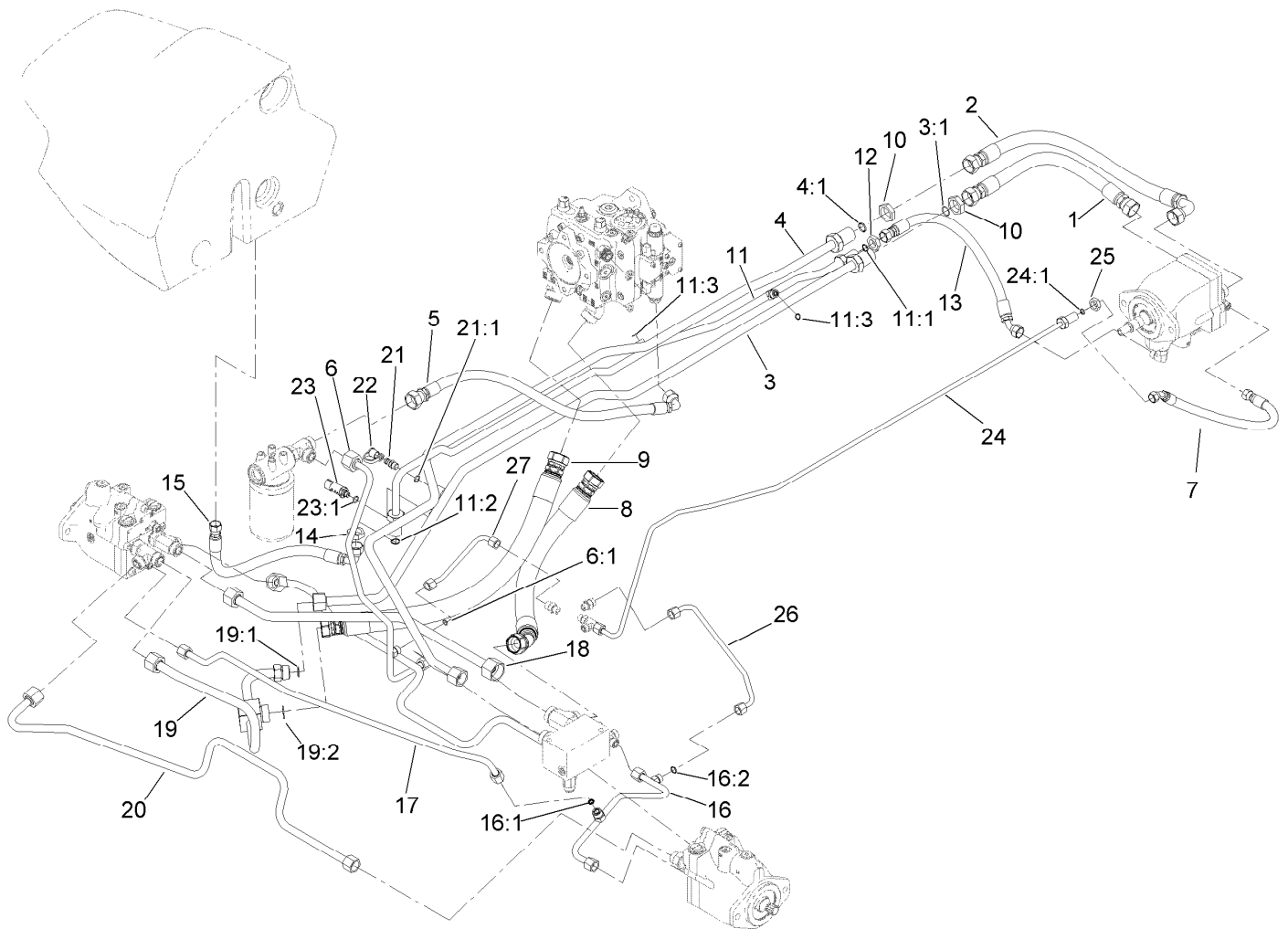
Rear Traction Manifold Assembly No. 121-3078

Ref.	Part Number	Qty.	Description
3	110-0495	1	Plug-Orifice (0.050 Inch)
6	125-4328	1	Valve-Check
6:1	125-4336	1	Seal Kit
7	125-7567	1	Valve-Pressure Reducing
7:1	125-4334	1	Seal Kit
8	125-7566	1	Valve-Relief
8:1	125-7568	1	Seal Kit



3 Way Manifold Valve Assembly No. 121-3077

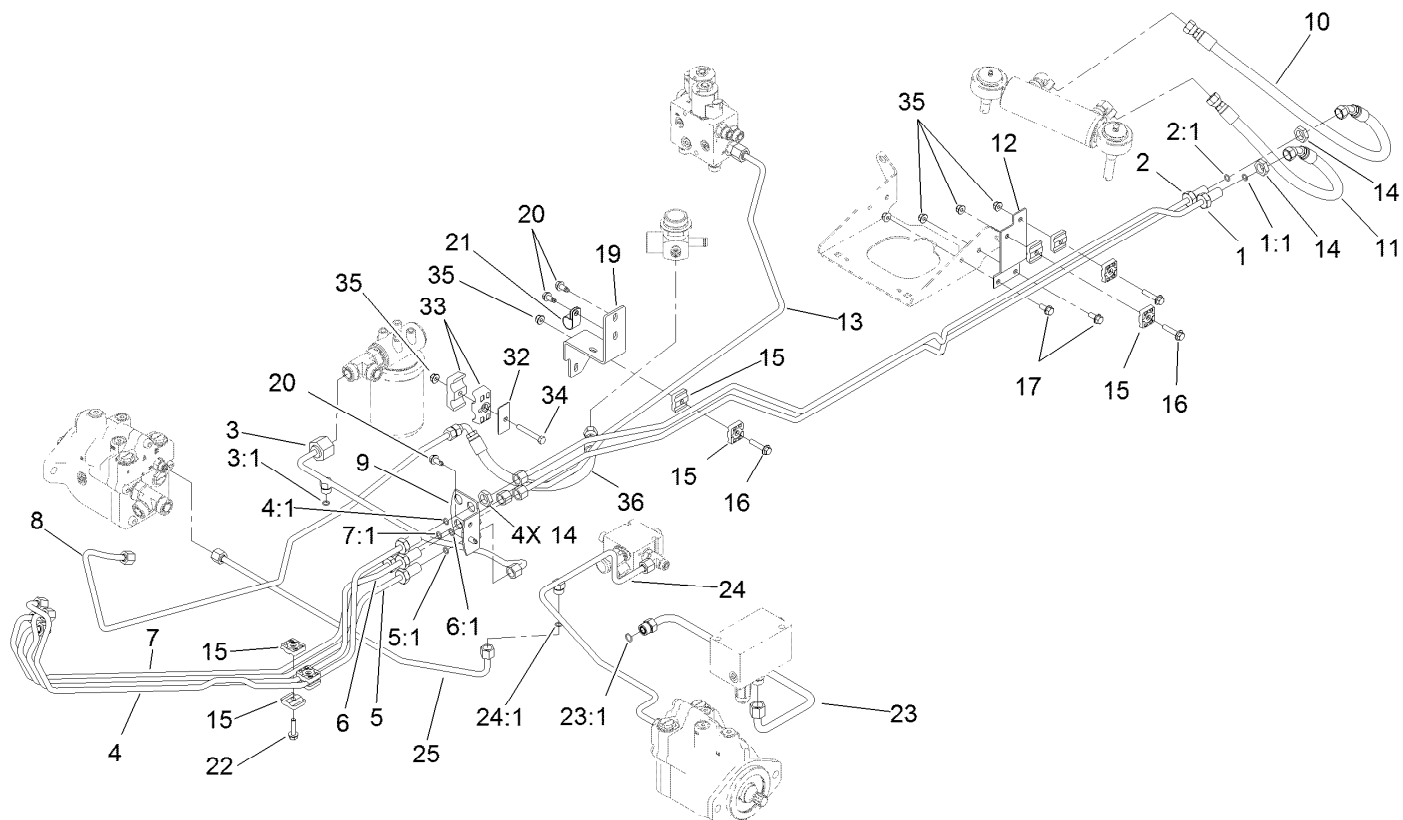
Ref.	Part Number	Qty.	Description
2	125-7554	1	Valve-Solenoid
2:1	125-7561	1	Seal Kit
3	115-8733	2	Screw-HSH
4	340-2	1	Fitting-Straight
4:1	237-22	1	O-Ring
4:2	237-42	1	O-Ring
5	92-9258	1	Adapter-Check
5:1	237-22	1	O-Ring
5:2	237-42	1	O-Ring
6	340-86	1	Fitting-Tee
6:1	237-22	2	O-Ring
6:2	237-42	1	O-Ring



Hydraulic Traction Circuit Assembly

Ref.	Part Number	Qty.	Description
1	120-8053	1	Hose ASM
2	104-3789	1	Filter Hose ASM
3	120-8079	1	Tube ASM
3:1	237-58	1	O-Ring
4	120-8080	1	Tube ASM
4:1	237-58	1	O-Ring
5	121-3094	1	Hose ASM
6	120-8047	1	Tube ASM
6:1	237-22	2	O-Ring
7	92-7595	1	Hose-HYD
8	120-8098	1	Hose ASM
9	125-4571	1	Hose ASM
10	340-126	2	Nut-Bulkhead
11	120-8025	1	Tube ASM
11:1	237-30	1	O-Ring
11:2	237-65	1	O-Ring
11:3	237-22	2	O-Ring
12	340-127	1	Nut-Bulkhead
13	92-2406	1	Hose-HYD
14	340-74	1	Nut-Lock, Bulkhead

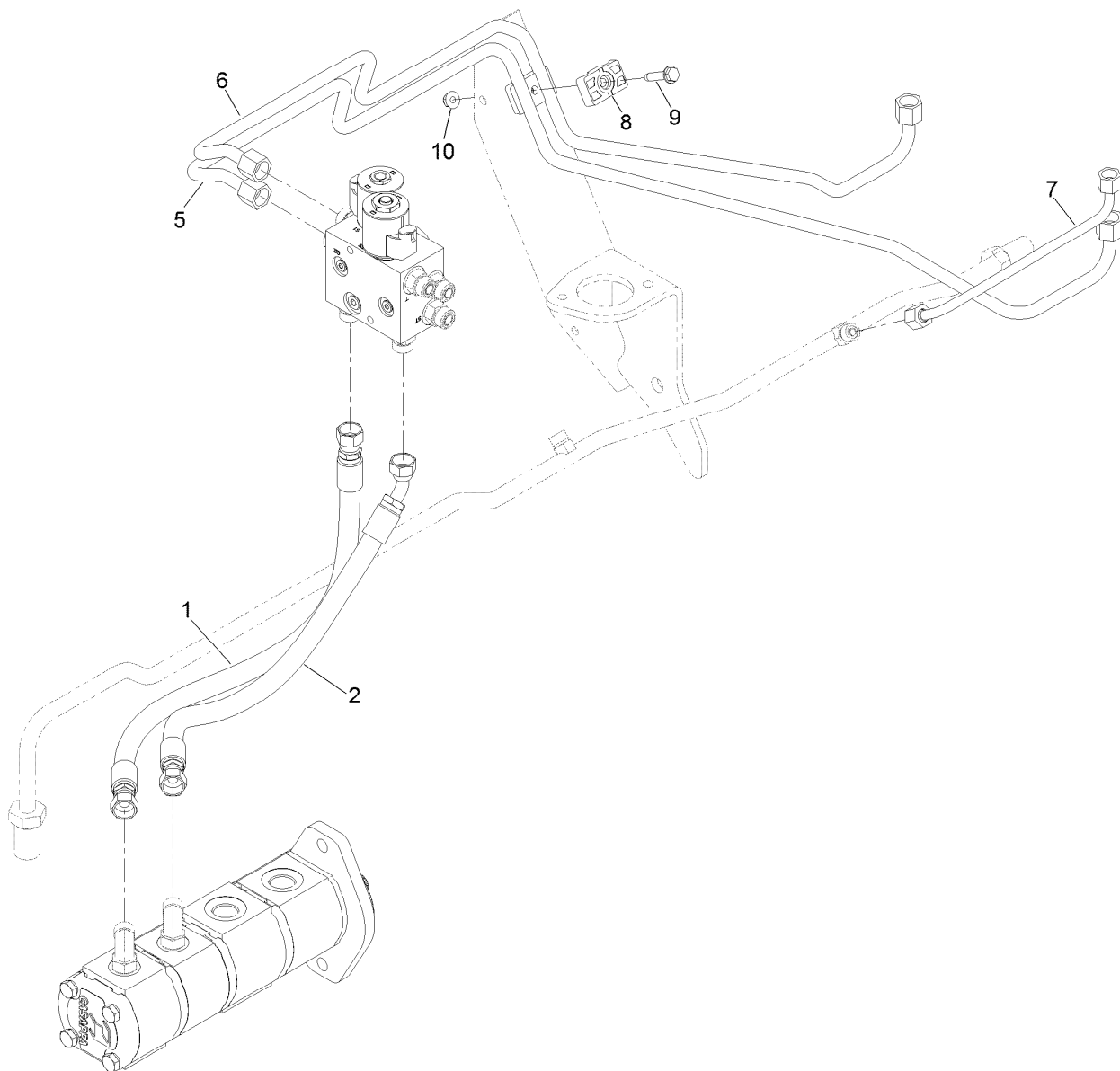
Ref.	Part Number	Qty.	Description
15	120-8097	1	Hose ASM
16	121-3055	1	Tube ASM
16:1	237-30	1	O-Ring
16:2	237-22	1	O-Ring
17	121-3056	1	Tube ASM
18	121-3123	1	Tube ASM
19	125-4569	1	Tube ASM
19:1	237-58	1	O-Ring
19:2	340-65	1	O-Ring
20	121-3054	2	Tube ASM
21	59-7410	1	Fitting-Diagnostic
21:1	237-42	1	O-Ring
22	354-79	1	Cap-Dust
23	119-0011	1	Pressure Transducer ASM
23:1	237-78	1	O-Ring
24	120-8052	1	Tube ASM
24:1	237-22	1	O-Ring
25	340-70	1	Nut-Lock
26	125-4563	1	Tube ASM
27	125-4566	1	Tube ASM



Hydraulic Steering Circuit Assembly

Ref.	Part Number	Qty.	Description
1	120-8056	1	Tube ASM
1:1	237-22	1	O-Ring
2	120-8055	1	Tube ASM
2:1	237-22	1	O-Ring
3	115-4412	1	Tube ASM
3:1	237-22	1	O-Ring
4	115-4408	1	Tube ASM
4:1	237-22	1	O-Ring
5	115-4406	1	Tube ASM
5:1	237-22	1	O-Ring
6	115-4409	1	Tube ASM
6:1	237-22	1	O-Ring
7	115-4405	1	Tube ASM
7:1	237-22	1	O-Ring
8	125-4581	1	Tube ASM
9	92-7606-03	1	Bracket-Bulkhead
10	125-4560	1	Hose ASM
11	92-7539	1	Hose-HYD
12	105-3873-03	1	Bracket-Mount, Clamp

Ref.	Part Number	Qty.	Description
13	120-8057	1	Tube ASM
14	340-70	6	Nut-Lock
15	56-7973	10	Clamp-Tube
16	115-1794	3	Screw-HHF
17	3234-5	2	Screw-HHF
19	105-3993-03	1	Bracket-Support, Tube
20	32104-32	4	Screw-HWH
21	2412-81	1	Clamp-R
22	119-4036	2	Screw-HHF
23	125-4570	1	Tube ASM
23:1	237-30	1	O-Ring
24	121-3064	1	Tube ASM
24:1	237-22	1	O-Ring
25	121-3063	1	Tube ASM
32	69-9761	1	Plate-Cover
33	94-8105	2	Clamp-Tube
34	322-11	1	Screw-HH
35	104-8300	6	Nut-HF, NI
36	92-5694	1	Hose-Hydraulic



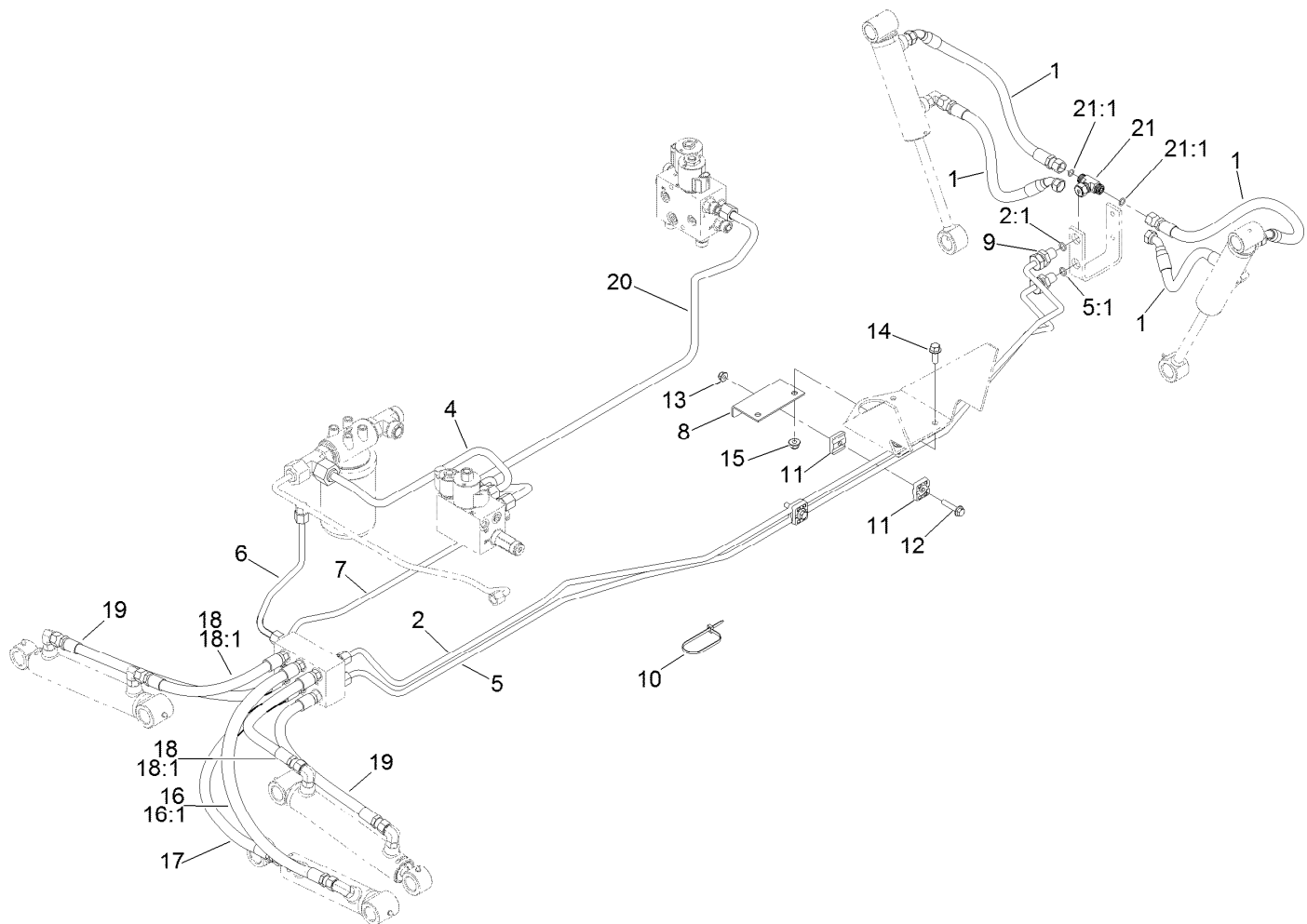
Hydraulic Lift Circuit Assembly

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	125-4558	1	Hose ASM
2	95-8829	1	Hose ASM
5	125-4601	1	Tube ASM
6	125-4599	1	Tube ASM
7	125-4602	1	Tube ASM
8	56-7976	2	Clamp-Tube
9	32144-57	1	Screw
10	104-8300	1	Nut-HF, NI

This diagram illustrates the exploded view of a vehicle chassis system, showing the relationship between various components. The main frame (1) is shown at the top left, with suspension arms (2, 3) and control arms (4, 5) attached. The rear suspension (6, 7) is shown at the bottom right, with a rear axle (8) and a rear differential (9). The front suspension (10, 11) is shown at the top right, with a front axle (12) and a front differential (13). The diagram also shows the steering knuckle (14), the steering rack (15), and the steering pump (16). The power steering system (17, 18) is shown at the bottom left, with a power steering pump (19) and a power steering rack (20). The diagram includes numerous callouts for specific parts, such as bolts (21, 22), nuts (23, 24), washers (25, 26), and seals (27, 28). The diagram is a technical drawing of a vehicle chassis, showing the exploded view of various components. The components are labeled with numbers, indicating their assembly order and position. The diagram shows the main frame (1), suspension arms (2, 3), control arms (4, 5), rear suspension (6, 7), rear axle (8), rear differential (9), front suspension (10, 11), front axle (12), front differential (13), steering knuckle (14), steering rack (15), steering pump (16), power steering system (17, 18), power steering pump (19), and power steering rack (20). The diagram also shows various bolts (21, 22), nuts (23, 24), washers (25, 26), and seals (27, 28).

Hydraulic Mow Circuit Assembly (continued)

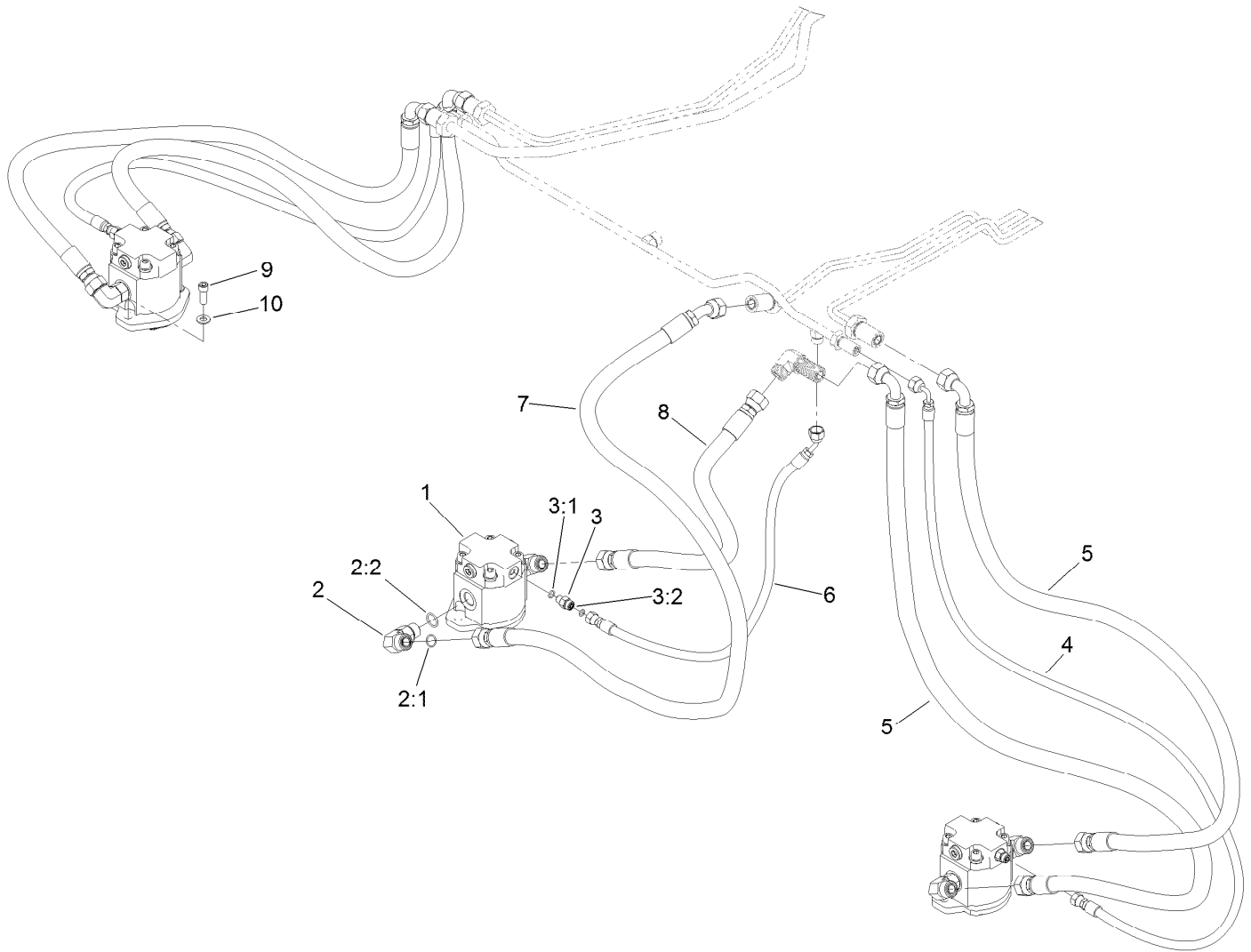
<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	108-1689	2	Hose-HYD	21	121-3113	1	Tube ASM
2	125-4574	1	Tube ASM	21:1	237-65	2	O-Ring
2:1	340-65	1	O-Ring	23	125-4573	1	Tube ASM
5	121-3114	1	Tube ASM	23:1	340-65	1	O-Ring
5:1	237-22	1	O-Ring	24	340-154	2	Union-Bulkhead
6	125-4557	1	Tube ASM	24:1	237-22	2	O-Ring
6:1	237-65	1	O-Ring	25	56-7971	4	Clamp-Tube
7	115-4398	1	Tube-HYD	26	340-128	2	Nut-Bulkhead
8	115-4371	1	Tube-HYD	27	340-70	4	Nut-Lock
8:1	237-65	1	O-Ring	28	115-1794	2	Screw-HHF
9	115-4370	1	Tube-HYD	30	104-8300	4	Nut-HF, NI
9:1	237-65	1	O-Ring	32	56-7972	2	Clamp-Tube
10	69-9000	9	Spacer	33	340-72	1	Fitting-Bulkhead, 90 DEG
11	240-3	9	Grommet-Rubber	33:1	237-65	2	O-Ring
12	340-74	9	Nut-Lock, Bulkhead	37	121-3115	1	Tube ASM
13	69-9010	18	Washer	41	56-7977	2	Clamp-Tube
16	120-8081	1	Tube ASM	42	69-9760	2	Plate-Cover
16:1	237-30	1	O-Ring	43	322-10	1	Screw-HH
16:2	237-22	3	O-Ring	44	125-4577	2	Spacer
17	125-4556	1	Tube ASM	45	56-7973	2	Clamp-Tube
17:1	237-65	1	O-Ring	46	322-14	1	Screw-HH
18	120-8082	1	Tube ASM	47	3256-23	1	Washer-Plain
19	105-3901	1	Tube ASM	48	69-9761	2	Plate-Cover
19:1	237-65	2	O-Ring				



Deck Lift Hydraulic Assembly

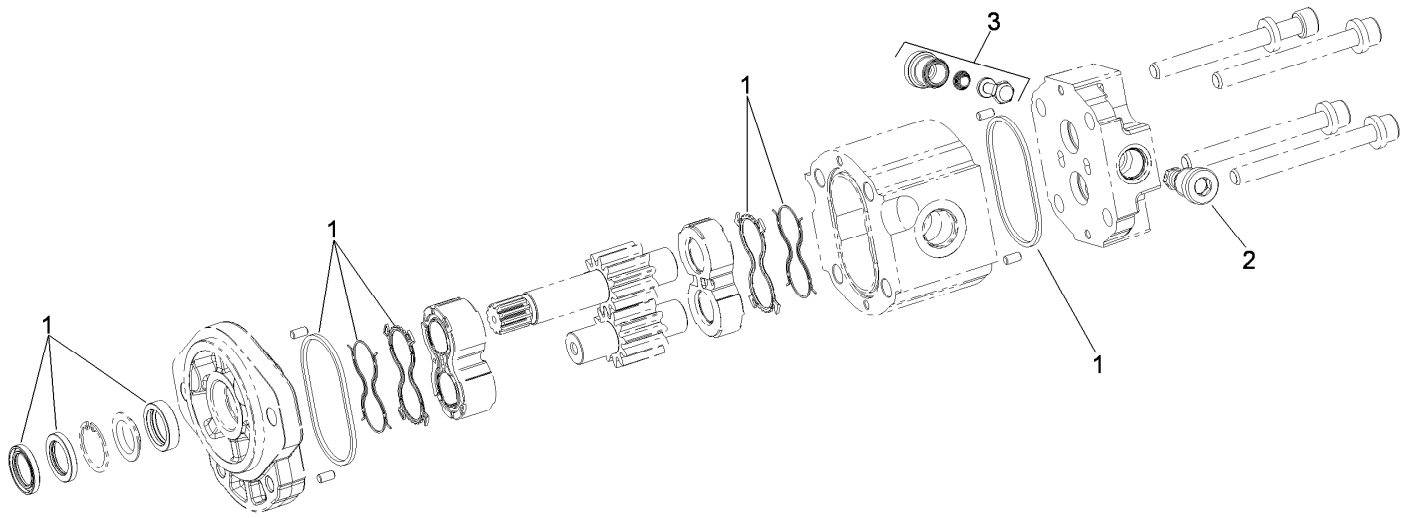
Ref.	Part Number	Qty.	Description
1	105-9238	4	Hose-HYD
2	121-3103	1	Tube ASM
2:1	237-22	1	O-Ring
4	114-8143	1	Tube-HYD
5	121-3104	1	Tube ASM
5:1	237-22	1	O-Ring
6	115-9121	1	Tube-HYD
7	114-8142	1	Tube-HYD
8	105-3990-03	1	Bracket-Support, Tube
9	340-70	2	Nut-Lock
10	3334-945	1	Tie-Cable
11	56-7973	4	Clamp-Tube
12	115-1794	2	Screw-HHF

Ref.	Part Number	Qty.	Description
13	104-8300	3	Nut-HF, NI
14	3234-11	2	Screw-HHF
15	104-8301	1	Nut-HF, NI
16	104-5511	1	Hose -HYD
16:1	237-42	1	O-Ring
17	100-5629	1	Hose ASM
18	104-5512	2	Hose-HYD
18:1	237-42	1	O-Ring
19	99-3579	2	Hose-HYD
20	120-8058	1	Tube ASM
21	340-166	2	Fitting-Tee
21:1	237-22	2	O-Ring



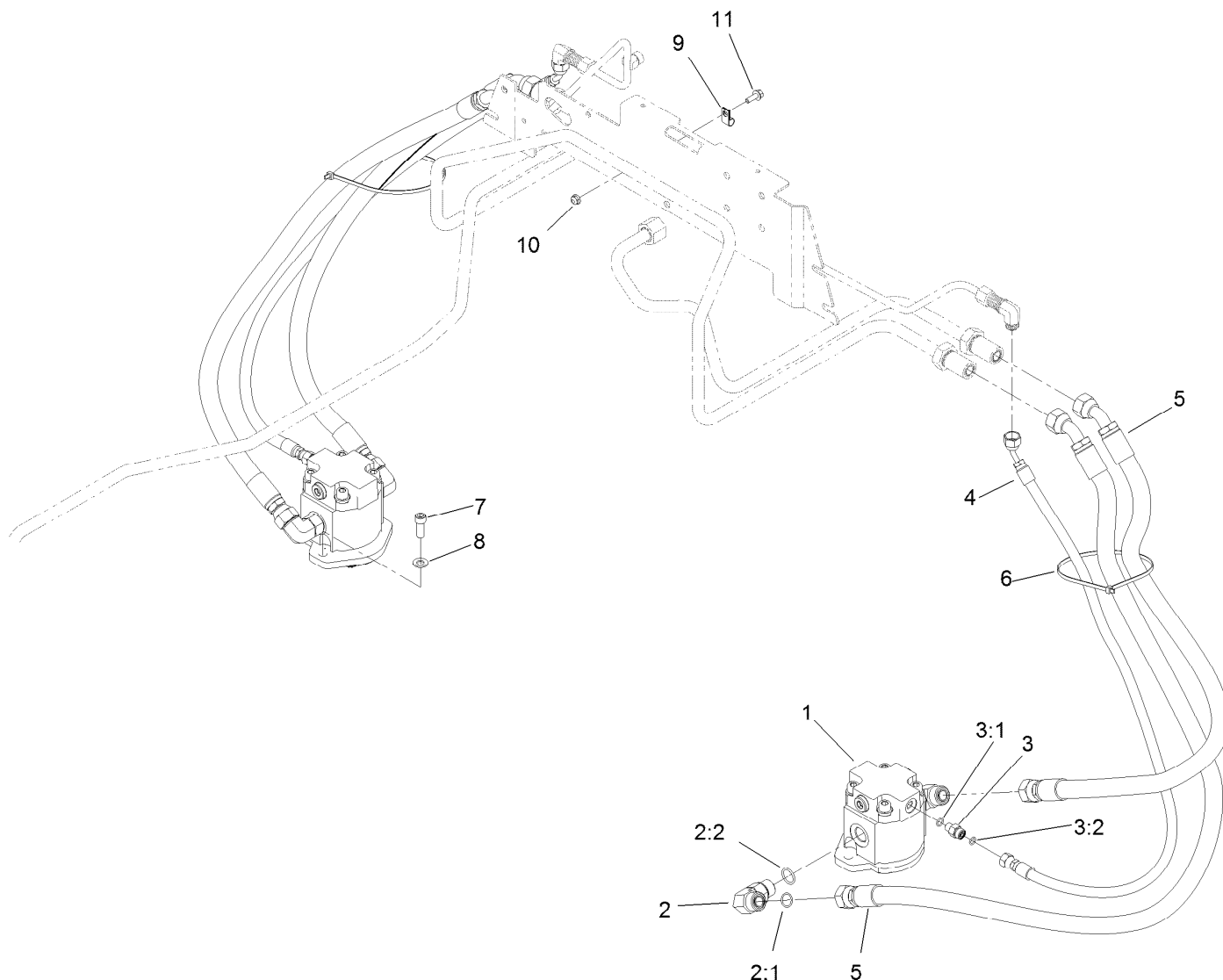
Deck No. 1, 4 and 5 Hydraulic Assembly

Ref.	Part Number	Qty.	Description
1	117-5141	3	HYD Motor ASM
2	340-17	6	Fitting-Elbow, 90 DEG
2:1	237-65	1	O-Ring
2:2	237-80	1	O-Ring
3	340-92	3	Fitting-Straight
3:1	237-78	1	O-Ring
3:2	237-21	1	O-Ring
4	104-5500	2	Hose-HYD
5	104-5501	4	Hose-HYD
6	104-5502	1	Hose-HYD
7	104-5504	1	Hose-HYD
8	104-5505	1	Hose-HYD
9	3274-7	6	Screw-HSH
10	3256-24	6	Washer-Plain



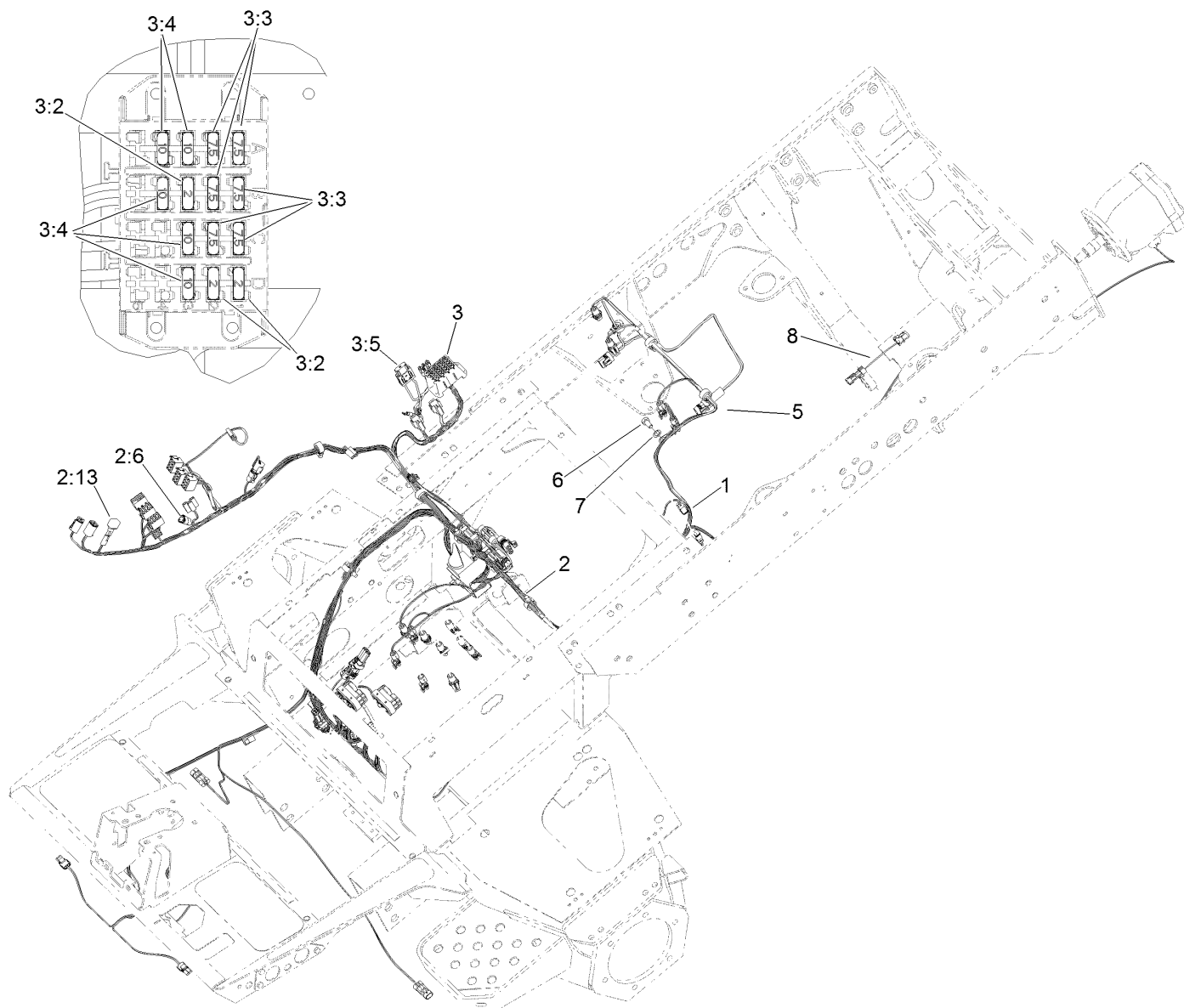
Gear Motor Assembly No. 117-5141

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	117-0235	1	Seal Kit
2	107-7820	1	Valve-Relief
3	107-7821	1	Valve-Anticavitation



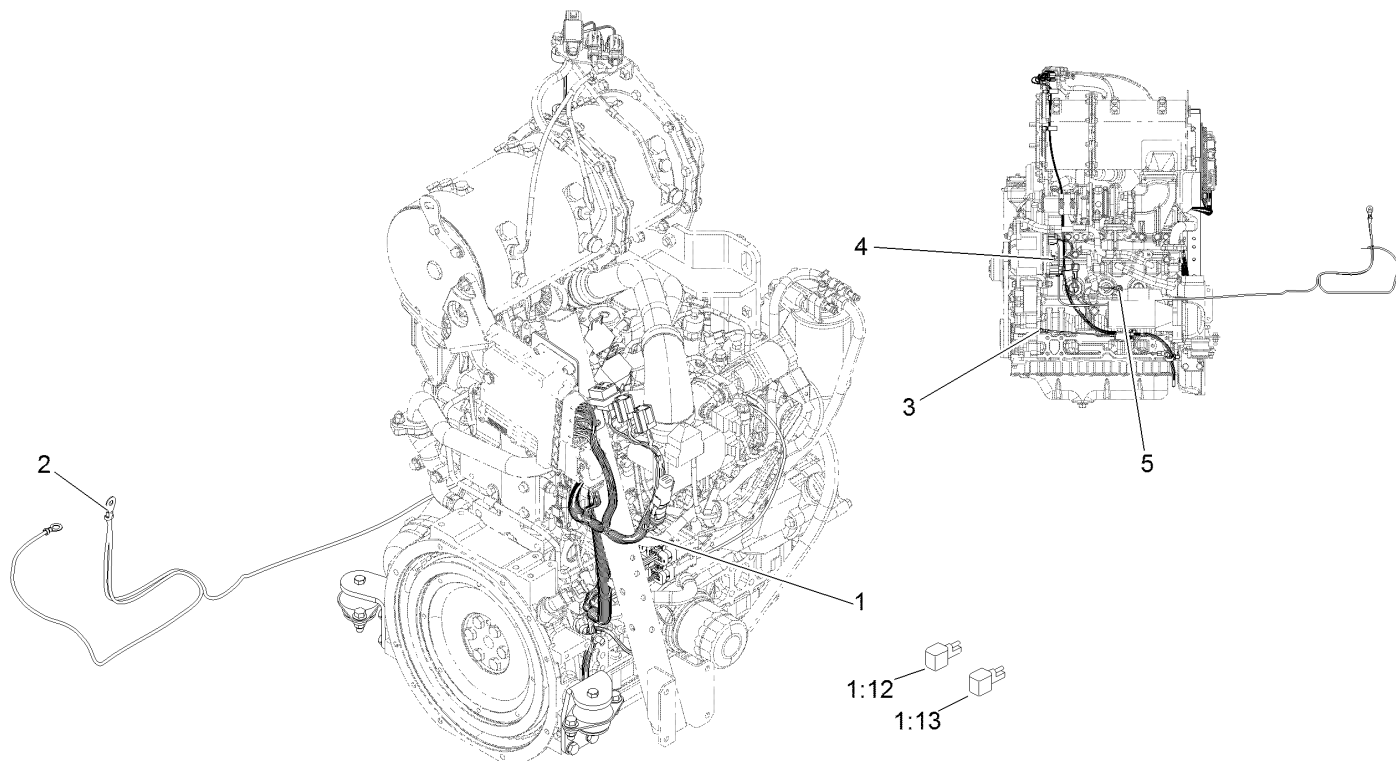
Deck No. 2 and 3 Hydraulic Assembly

Ref.	Part Number	Qty.	Description
1	117-5141	2	HYD Motor ASM
2	340-17	4	Fitting-Elbow, 90 DEG
2:1	237-65	1	O-Ring
2:2	237-80	1	O-Ring
3	340-92	2	Fitting-Straight
3:1	237-78	1	O-Ring
3:2	237-21	1	O-Ring
4	104-5502	2	Hose-HYD
5	104-5505	4	Hose-HYD
6	3290-379	2	Tie-Cable
7	3274-7	4	Screw-HSH
8	3256-24	4	Washer-Plain
9	2412-89	1	Clamp-R
10	104-7201	1	Nut-HF, NI
11	3234-4	1	Screw-HHF



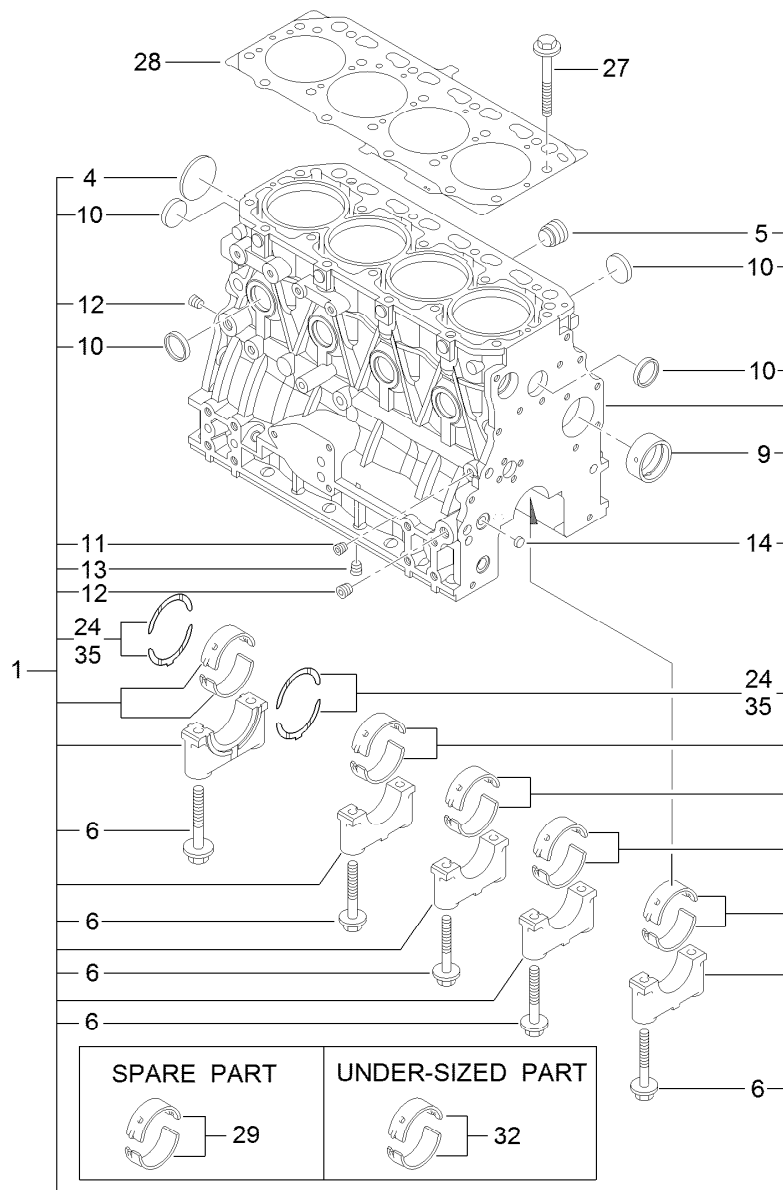
Main Wire Harness Assembly

Ref.	Part Number	Qty.	Description
1	120-6359	1	Harness-Wire, Main
2	120-6358	1	Harness-Wire
2:6	32180-043	1	Resistor-120 Ohm
2:13	104-4022	1	Resistor-75 Ohm
3	121-8857	1	Harness-Wire, Power Center
3:2	121-8861	3	Fuse-Mini Blade, 2 Amp
3:3	121-8865	6	Fuse-Mini Blade, 7.5 Amp
3:4	121-8866	5	Fuse-Mini Blade, 10 Amp
3:5	114-3342	1	Fuse-Maxi, 60 Amp
5	117-2370	1	Harness-Ground
6	33115-020	1	Screw-HH
7	3255-2	1	Washer-Lock, EXT
8	115-1931	1	Harness-Wire, Fuel Pump Adapter



Engine Wire Harness Assembly

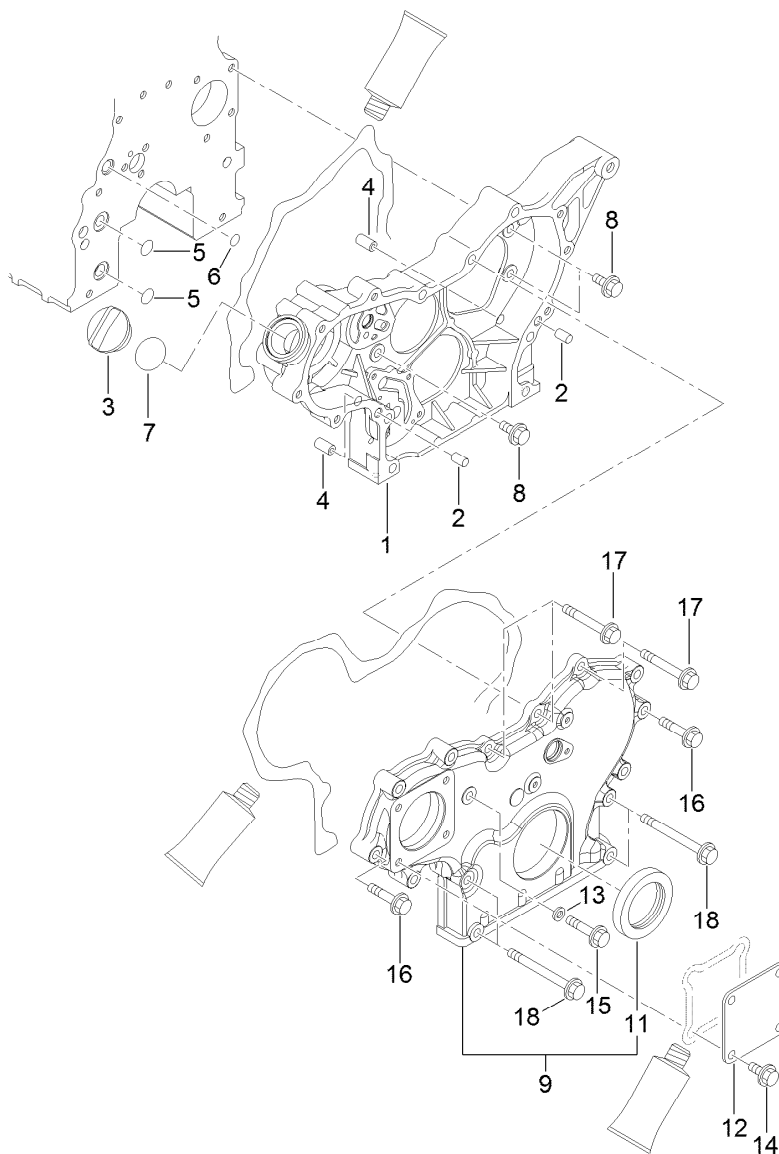
Ref.	Part Number	Qty.	Description
1	121-8852	1	Harness-Wire, Engine
1:12	100-4918	2	Diode
1:13	121-8891	1	Resistor (1.6K Ohm)
2	117-2372	1	Harness-Wire, Alternator
3	108-9470	1	Harness-Wire, Fusible Link
4	33003-00	1	Nut-HF
5	33004-00	1	Nut-HF



Cylinder Block Assembly

Ref.	Part Number	Qty.	Description
1	127-3127	1	Cylinder Block ASM
4	125-6980	1	Plug
5	125-7170	1	Plug
6	125-7007	10	Bolt
9	125-7108	1	Bushing
10	125-7239	8	Plug
11	125-6969	1	Plug
12	125-6973	2	Plug

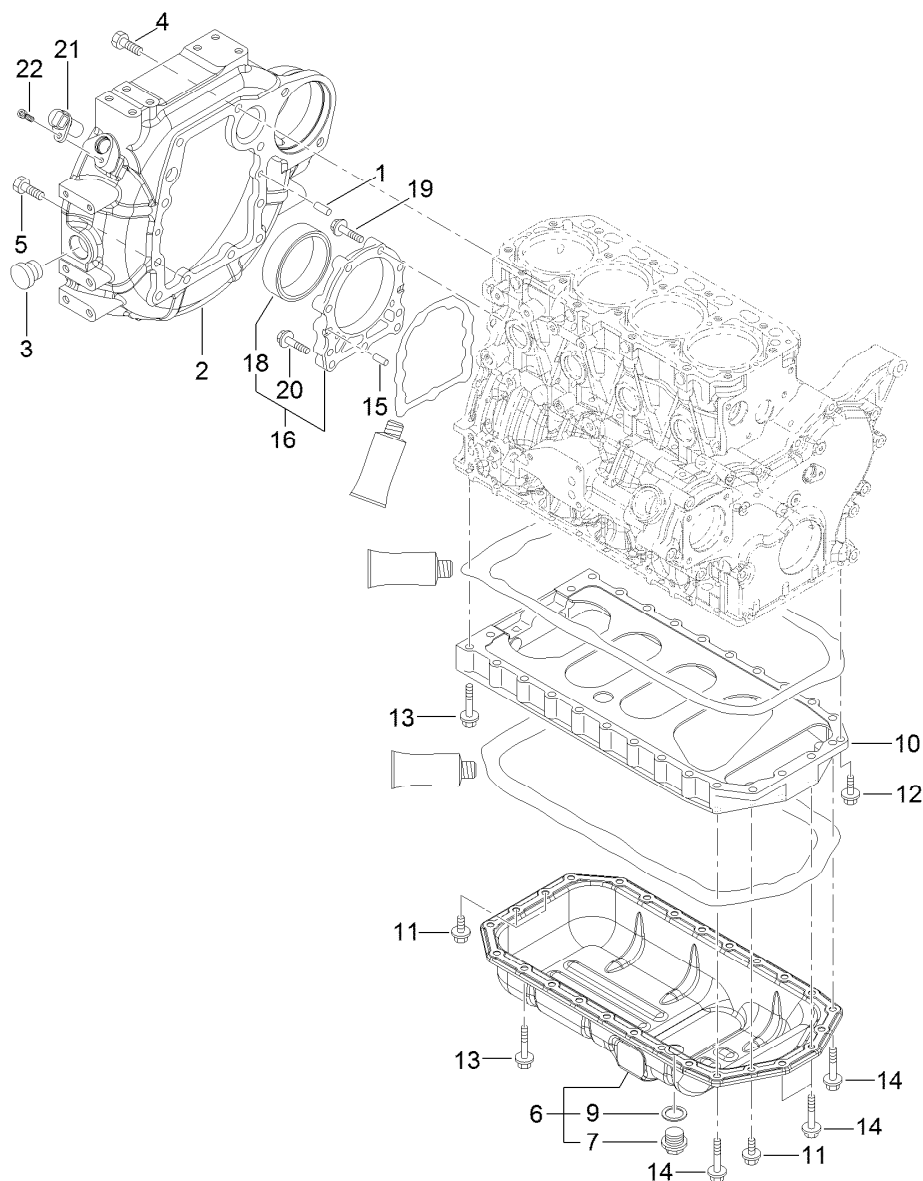
Ref.	Part Number	Qty.	Description
13	125-6973	1	Plug
14	125-7237	1	Plug
24	125-7010	2	Metal-Thrust
27	125-7006	18	Bolt
28	127-3126	1	Gasket-Head, Cylinder
29	125-6981	5	Metal-Main
32	125-7009	5	Metal-Main (0.25)
35	125-7011	1	Metal-Thrust (0.25)



Gear Housing Assembly

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	127-3023	1	Case-Gear
2	125-6995	2	Pin
3	125-6972	1	Cover-Filler
4	125-7107	2	Pipe
5	125-6909	2	O-Ring
6	127-2973	1	O-Ring
7	125-7197	1	O-Ring
8	125-7214	3	Bolt
9	127-3024	1	Gearcase Cover ASM

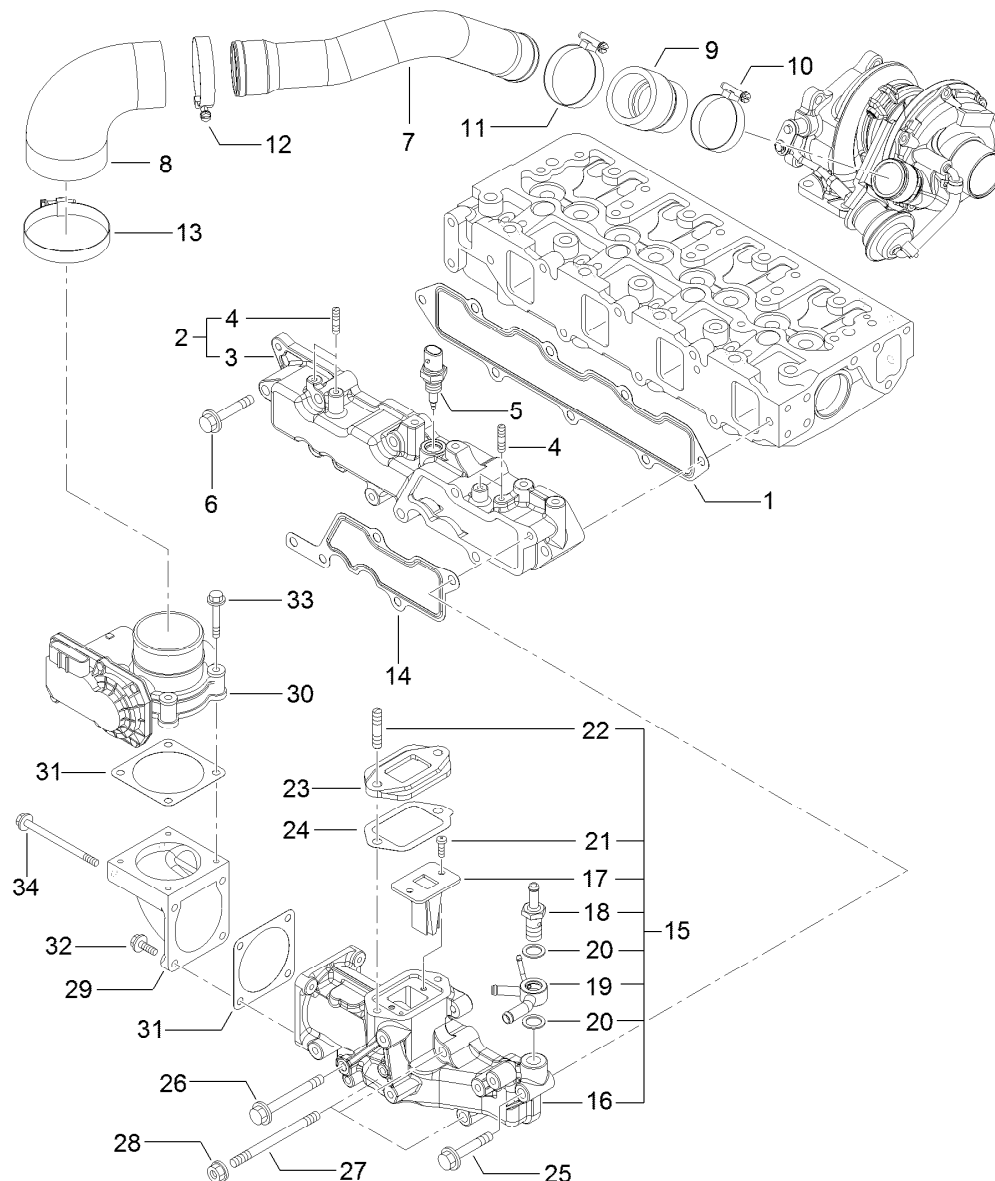
<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
11	125-6944	1	Seal-Oil
12	125-6977	1	Cover
13	125-7174	1	Washer-Seal
14	125-7214	4	Bolt
15	125-7217	1	Bolt
16	125-7218	7	Bolt
17	125-7222	3	Bolt
18	125-7224	4	Bolt



Flywheel Housing and Oil Sump Assembly

Ref.	Part Number	Qty.	Description
1	125-6995	2	Pin
2	127-3025	1	Housing-Flywheel
3	125-6910	1	Cap
4	125-7226	6	Bolt
5	125-7227	4	Bolt
6	125-7241	1	Oil Sump ASM
7	125-6912	1	Plug-Drain
9	125-7177	1	Washer-Seal
10	125-7035	1	Spacer
11	125-7214	4	Bolt

Ref.	Part Number	Qty.	Description
12	125-7215	2	Bolt
13	125-7219	20	Bolt
14	125-7220	4	Bolt
15	125-6995	2	Pin
16	125-6996	1	Case ASM
18	125-7106	1	Seal-Oil
19	125-7045	6	Bolt
20	125-7217	3	Bolt
21	127-3062	1	Sensor-Rev, Flywheel
22	127-3184	1	Bolt

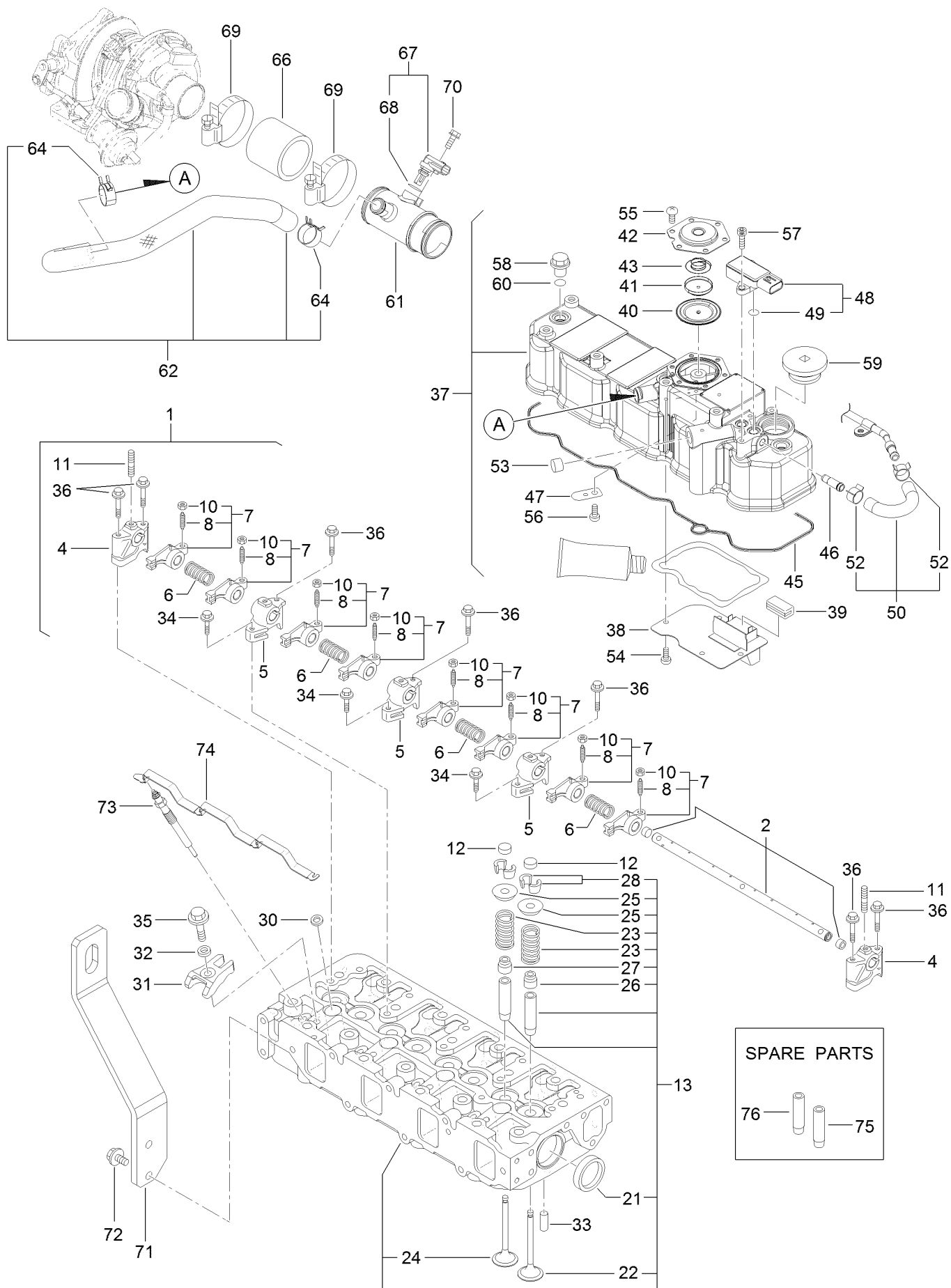


Suction Manifold Assembly

Ref.	Part Number	Qty.	Description
1	127-3107	1	Gasket-Manifold, Intake
2	127-3135	1	Intake Manifold ASM
3	127-3134	1	Manifold-Intake
4	127-3180	4	Stud
5	127-3031	1	Sensor-Temp, Air
6	125-7220	5	Bolt
7	127-3152	1	Duct-Suction
8	127-3096	1	Joint-Rubber
9	127-3153	1	Joint-Rubber
10	125-7189	1	Clamp-Hose
11	127-3170	1	Clamp-Hose
12	125-7190	1	Clamp-Hose
13	127-3171	1	Clamp-Hose
14	127-3034	1	Gasket-Collector
15	127-3093	1	Intake Collector ASM
16	127-3092	1	Collector-Intake
17	127-3139	1	Valve-Reed

Ref.	Part Number	Qty.	Description
18	127-3080	1	Joint-Hose
19	127-3081	1	Joint-Hose
20	127-3166	2	Washer-Seal
21	127-3168	2	Screw
22	127-3181	2	Stud
23	127-3045	1	Spacer-Valve, E G R
24	127-3046	1	Gasket-E G R
25	125-7220	1	Bolt
26	127-3178	1	Bolt
27	127-3182	3	Stud
28	125-7229	3	Nut
29	127-3035	1	Bend-Inlet
30	127-3036	1	Body-Throttle
31	127-3037	2	Gasket-Throttle
32	125-7209	2	Bolt
33	125-7211	4	Bolt
34	127-3177	2	Bolt

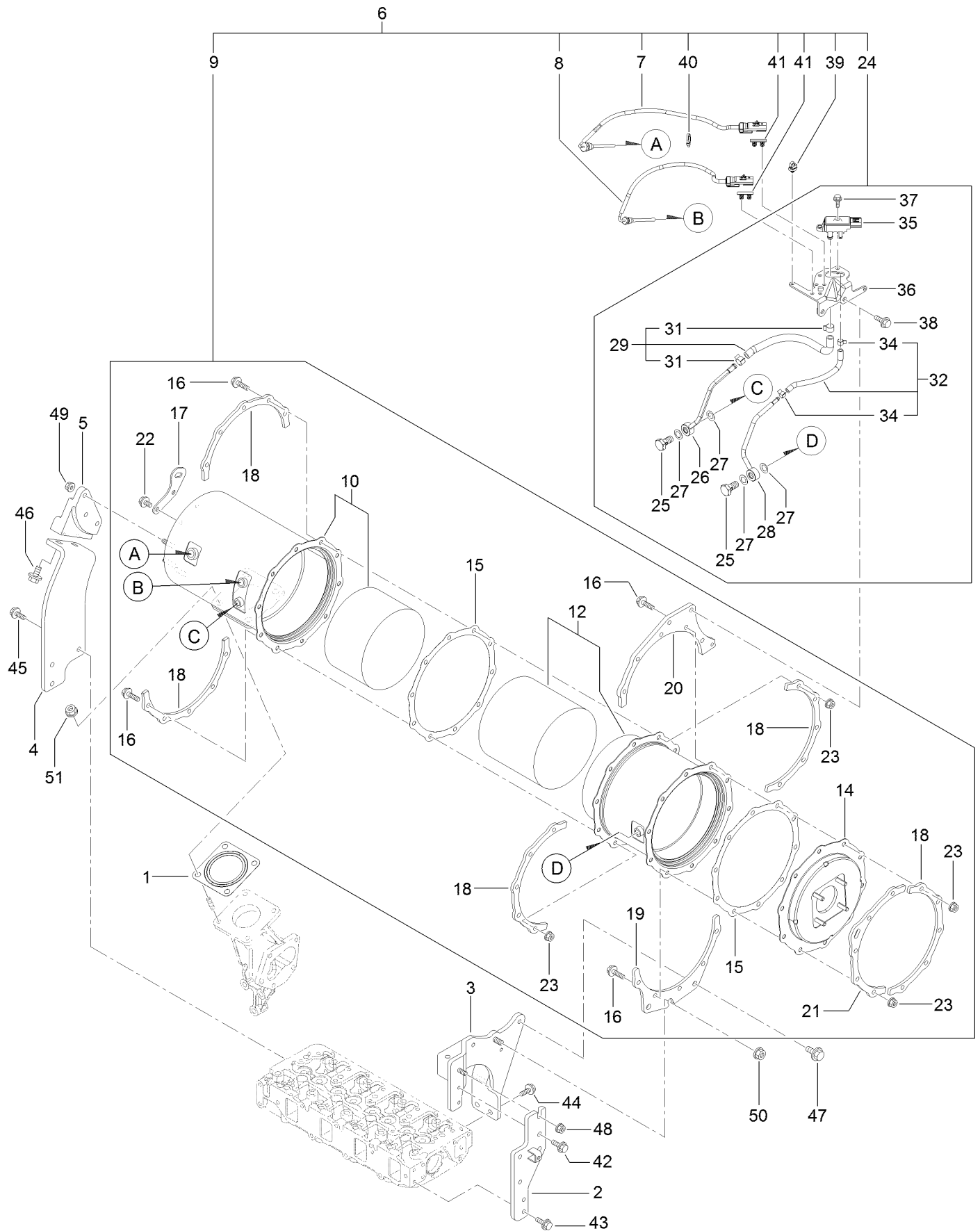
Cylinder Head and Cover Assembly



Cylinder Head and Cover Assembly (continued)

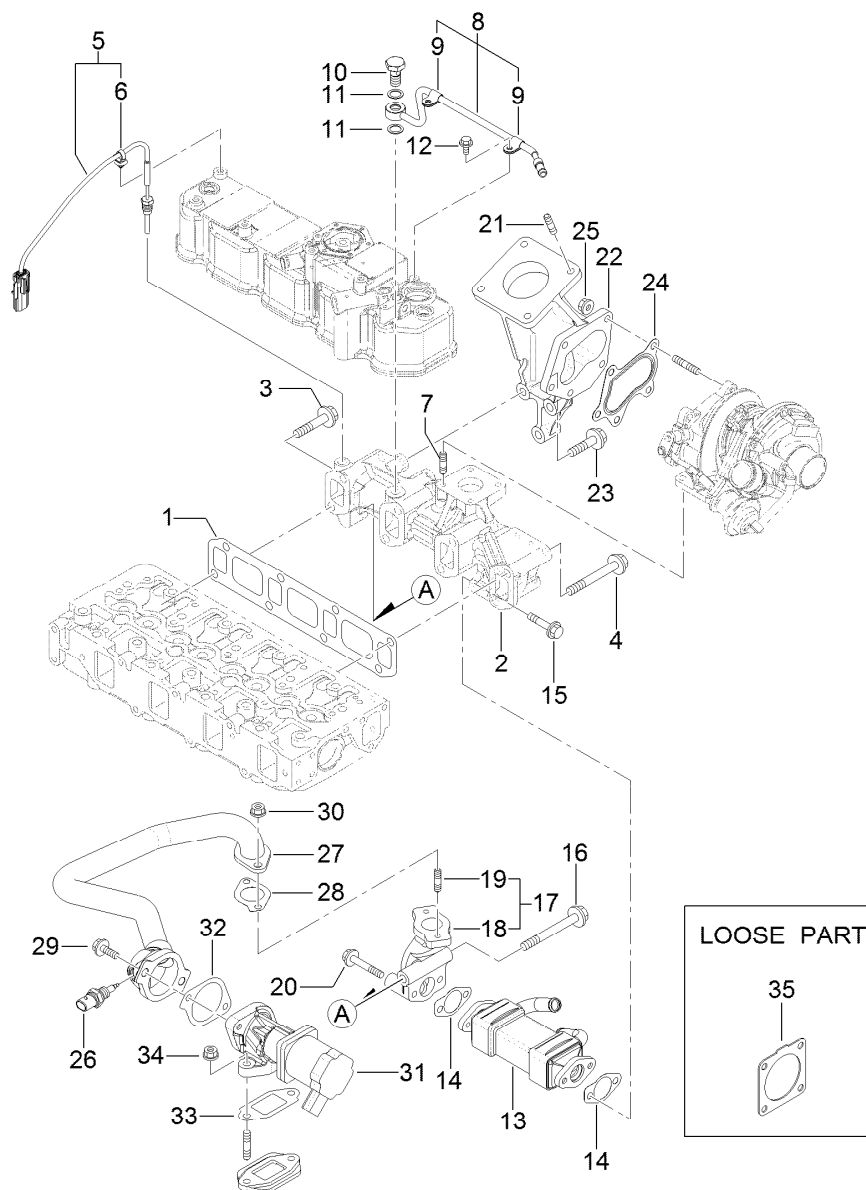
<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	127-3005	1	Shaft ASM	42	125-6961	1	Plate-Breather
2	127-3006	1	Shaft	43	125-6962	1	Spring-Diaphragm
4	127-2974	2	Support	45	127-3106	1	Gasket-Cover
5	127-2975	3	Support	46	127-3026	1	Joint
6	127-2995	4	Spring	47	125-6994	1	Spring
7	127-2989	8	Arm-Rocker	48	127-3029	1	Sensor-Pressure
8	125-7013	8	Screw-Adjust, Valve	49	127-3032	2	O Ring-Sensor, Pressure
10	125-7014	8	Nut	50	127-3040	1	Hose ASM
11	127-3183	3	Stud	52	127-3041	2	Clip-Hose
12	127-2996	8	Cap-Valve	53	125-6913	1	Plug
13	127-3132	1	Cylinder Head ASM	54	125-7186	4	Screw
21	125-7240	2	Plug	55	125-7186	6	Screw
22	127-2990	4	Valve	56	125-7186	1	Screw
23	127-3012	8	Spring	57	127-3184	2	Bolt
24	127-2994	4	Valve	58	125-6974	3	Knob
25	127-3013	8	Retainer-Spring	59	127-2978	1	Plug
26	127-2986	4	Seal-Stem, Valve	60	93-0418	3	O-Ring
27	127-3027	4	Seal-Stem, Valve	61	127-3128	1	Joint-Breather
28	127-3186	8	Pin-Cotter	62	127-3129	1	Breather Hose ASM
30	127-3021	4	Gasket-Injector	64	125-7040	2	Clip-Hose
31	127-3028	4	Retainer-Injector	66	127-3133	1	Hose-Intake
32	127-2980	4	Washer-Injector	67	127-3030	1	Sensor-Temp, Air
33	125-7184	2	Pin-Spring	68	127-3033	1	O-Ring
34	125-7215	3	Bolt	69	125-7190	2	Clamp-Hose
35	125-7217	4	Bolt	70	125-7208	1	Bolt
36	125-7220	7	Bolt	71	127-3130	1	Lifter-Engine
37	127-3131	1	Cylinder Head Cover ASM	72	125-7214	2	Bolt
38	127-2988	1	Plate	73	127-2991	4	Plug-Glow
39	125-7012	1	Baffle	74	127-3123	1	Connector-Glow Plug
40	125-6959	1	Diaphragm	75	127-2979	4	Guide
41	125-6960	1	Plate	76	127-2997	4	Guide-Valve

Diesel Particulate Filter Assembly



Diesel Particulate Filter Assembly (continued)

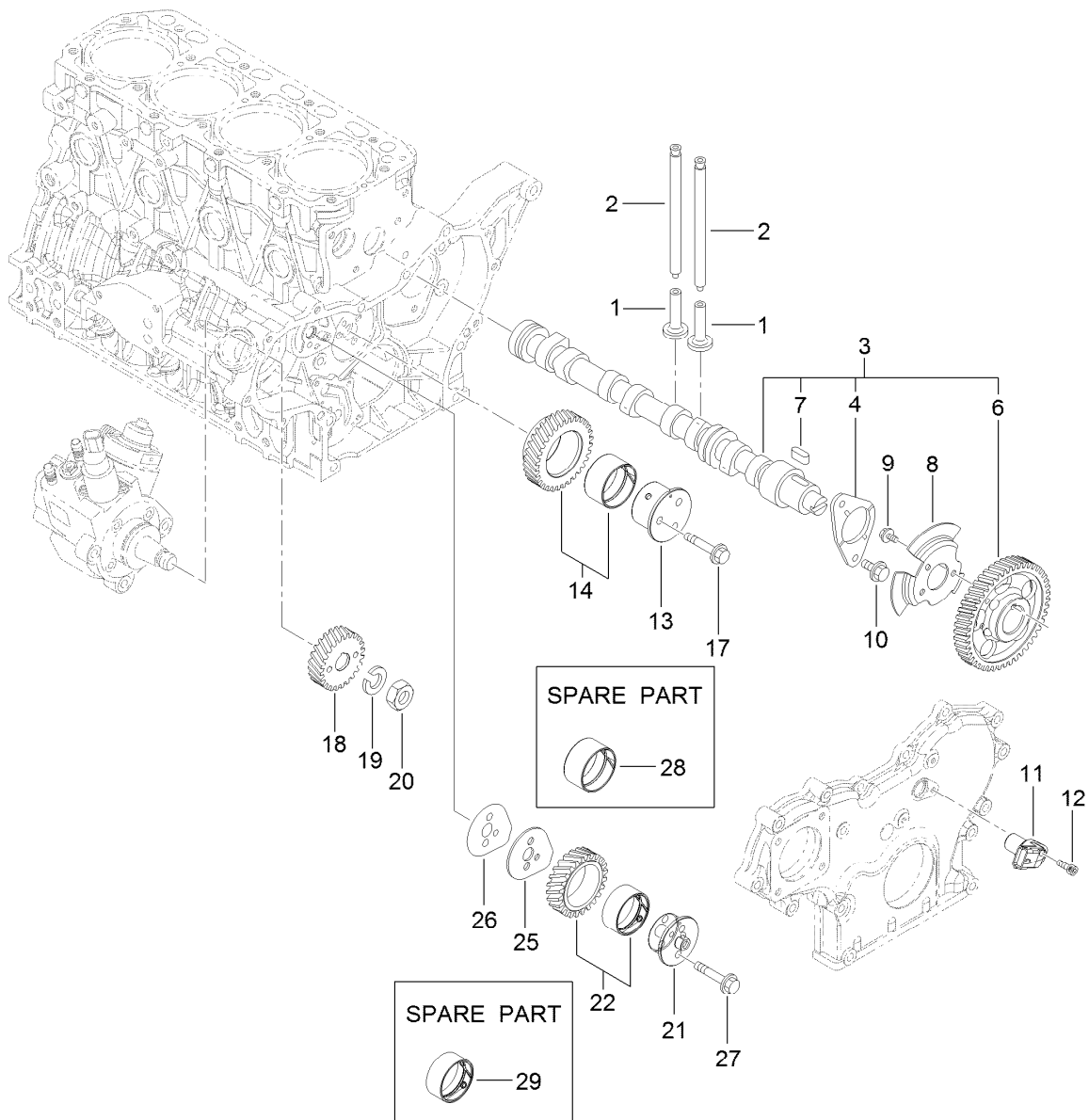
<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	127-2987	1	Gasket-Silencer	27	127-3056	4	Gasket-Sensor
2	127-3095	1	Stay-D P F	28	127-3165	1	Exhaust Pressure Pipe ASM
3	127-3148	1	Stay- D P F	29	127-3114	1	Exhaust Hose ASM
4	127-3149	1	Stay-D P F	31	127-3057	2	Clip-Hose
5	127-3150	1	Stay-D P F	32	127-3059	1	Exhaust Pressure Hose ASM
6	127-3159	1	D P F Unit	34	127-3058	2	Clip-Hose
7	127-3111	1	Sensor-Temp, Exhaust	35	127-3060	1	Sensor-Pressure
8	127-3112	1	Sensor-Temp, Exhaust	36	127-3061	1	Bracket-Sensor, Pressure
9	127-3157	1	D P F ASM	37	125-7208	2	Bolt
10	127-3141	1	Case-Doc	38	125-7595	2	Bolt
12	127-3142	1	Case-Filter, Soot	39	127-3087	1	Band-Clip
14	127-3143	1	Flange-Outlet	40	127-3124	1	Band
15	127-3162	2	Gasket-D P F	41	127-3088	2	Clip-Connector
16	127-3055	20	Bolt	42	125-7595	2	Bolt
17	127-3144	1	Lifter-D P F	43	125-7595	2	Bolt
18	127-3145	5	Stiffener-D P F, A	44	125-7595	2	Bolt
19	127-3146	1	Stiffener-D P F, B	45	125-7595	3	Bolt
20	127-3158	1	Stiffener-D P F, D	46	127-3179	2	Bolt
21	127-3147	1	Stiffener-D P F, C	47	127-3179	2	Bolt
22	125-7213	2	Bolt	48	125-7229	1	Nut
23	125-7229	20	Nut	49	125-7229	3	Nut
24	127-3163	1	Pressure Sensor Unit	50	125-7230	1	Nut
25	127-3039	2	Bolt-Joint, Pipe	51	125-7230	4	Nut
26	127-3164	1	Exhaust Pressure Pipe ASM				



Exhaust Manifold Assembly

Ref.	Part Number	Qty.	Description
1	127-3108	1	Gasket-Manifold, Exhaust
2	127-3136	1	Manifold-Exhaust
3	127-3094	1	Bolt
4	127-3044	7	Bolt-M10
5	127-3140	1	Sensor-Temp, Exhaust
6	127-3087	1	Band-Clip
7	125-7043	4	Stud
8	127-3038	1	Exhaust Pipe ASM
9	127-3173	2	Clamp
10	127-3039	1	Bolt-Joint, Pipe
11	127-3174	2	Gasket
12	125-7206	2	Bolt
13	127-3042	1	Cooler-E G R
14	127-3043	2	Gasket-Cooler, E G R
15	127-2976	2	Bolt
16	127-3022	1	Bolt-Flange
17	127-3048	1	E G R Pipe ASM
18	127-3049	1	Pipe-Out, E G R

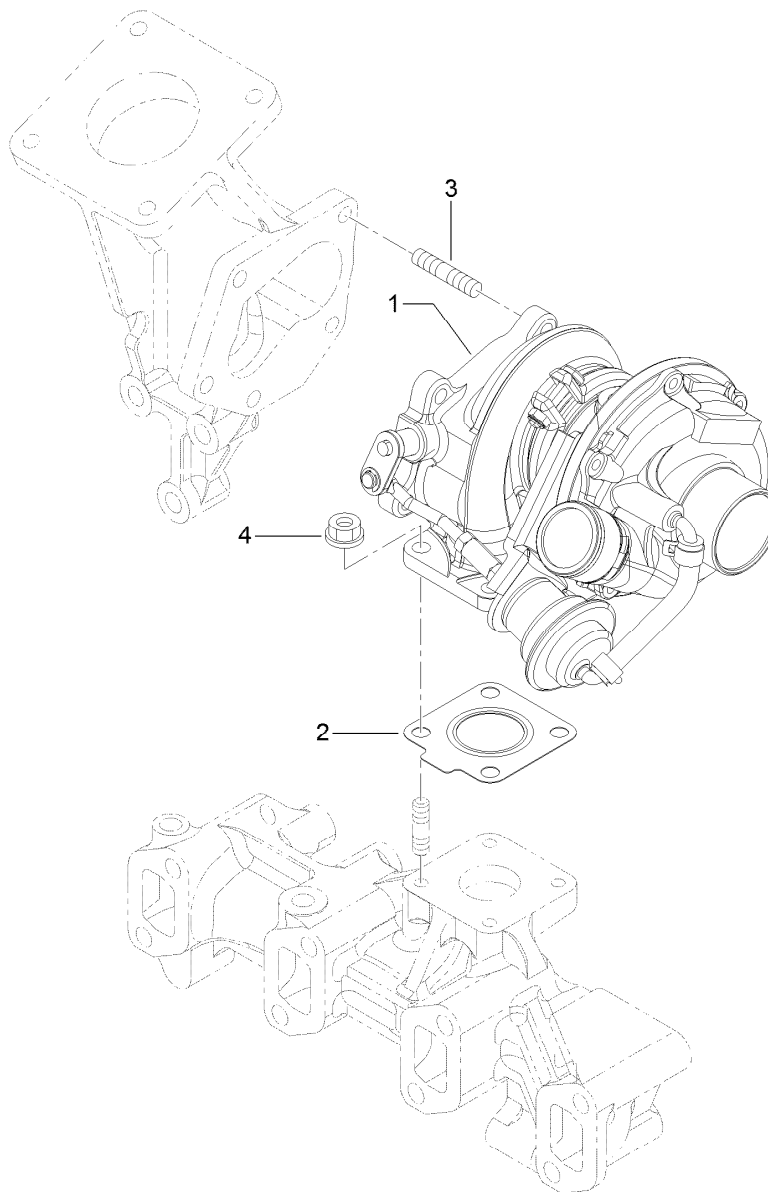
Ref.	Part Number	Qty.	Description
19	125-7043	2	Stud
20	125-7220	2	Bolt
21	127-2984	4	Stud
22	127-3137	1	Pipe-Exhaust
23	127-3138	3	Bolt-Flange
24	125-7071	1	Gasket
25	125-7229	5	Nut
26	127-3047	1	Sensor-Gas Temp, E G R
27	127-3109	1	E G R Pipe ASM
28	127-3016	1	Gasket
29	125-7215	2	Bolt
30	125-7229	2	Nut
31	127-3110	1	Valve-E G R
32	127-3050	1	Gasket-Intake Valve, E G R
33	127-3051	1	Gasket-Out Valve, E G R
34	125-7229	2	Nut
35	127-3019	1	Gasket



Camshaft and Driving Gear Assembly

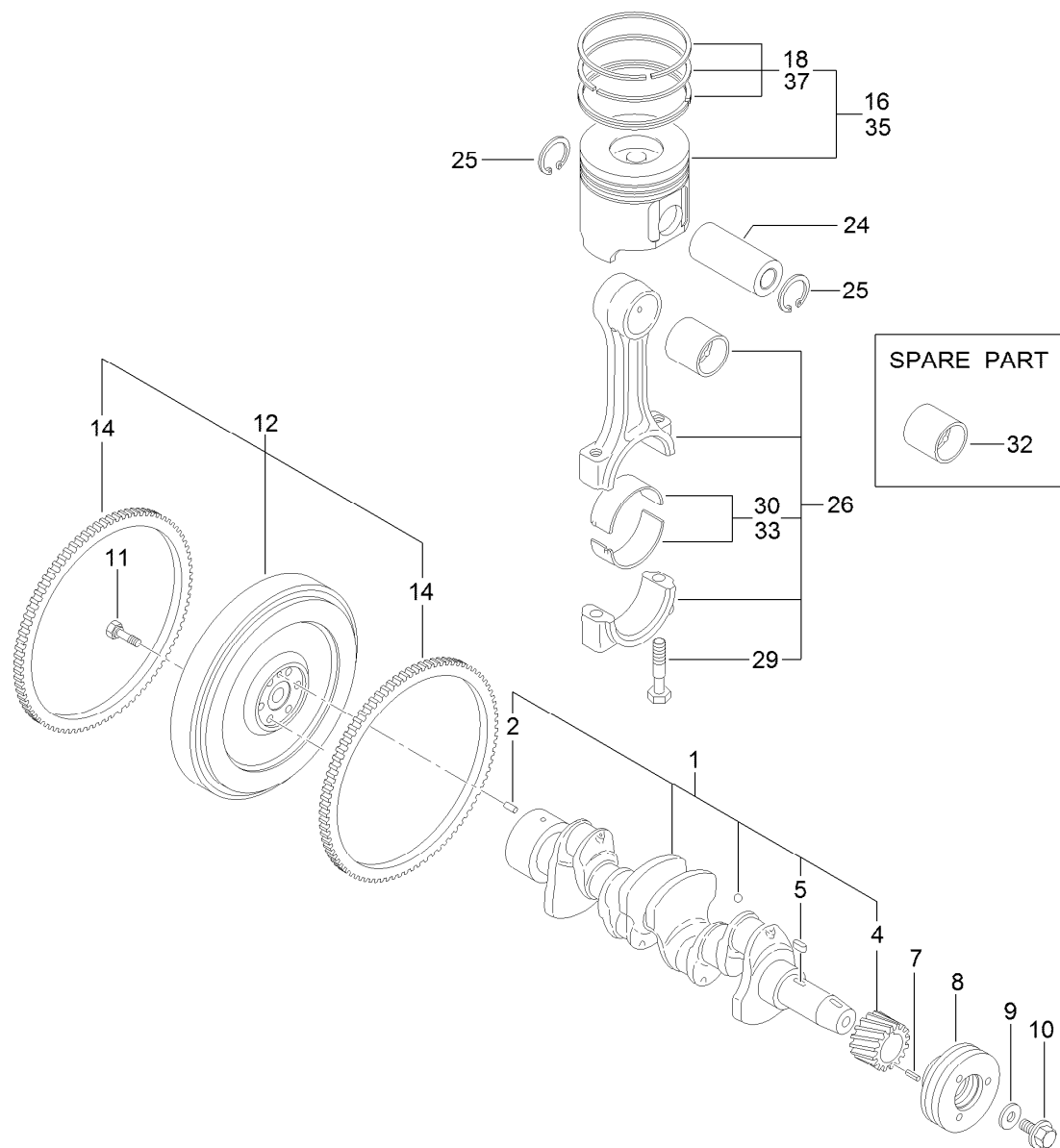
Ref.	Part Number	Qty.	Description
1	125-7016	8	Tappet
2	125-7017	8	Rod-Push
3	127-3113	1	Camshaft ASM
4	125-7008	1	Metal-Thrust
6	127-3052	1	Gear-Camshaft
7	125-7185	1	Key
8	127-3053	1	Pulser-Camshaft
9	125-7205	3	Bolt
10	125-7213	2	Bolt
11	127-3054	1	Sensor-Rev, Gear
12	127-3184	1	Bolt
13	127-3063	1	Shaft-Idle, Gear A

Ref.	Part Number	Qty.	Description
14	127-3066	1	Idle Gear A ASM
17	125-7219	3	Bolt
18	127-3070	1	Gear-Pump, Supply
19	127-3167	1	Washer-Spring
20	127-3185	1	Nut-Lock
21	127-3064	1	Shaft-Idle, Gear B
22	127-3067	1	Idle Gear B ASM
25	127-3068	1	Plate-Idle, Shaft
26	127-3069	1	Gasket-Idle, Shaft B
27	125-7218	2	Bolt
28	125-6927	1	Bushing
29	127-3065	1	Bushing



Turbine Assembly

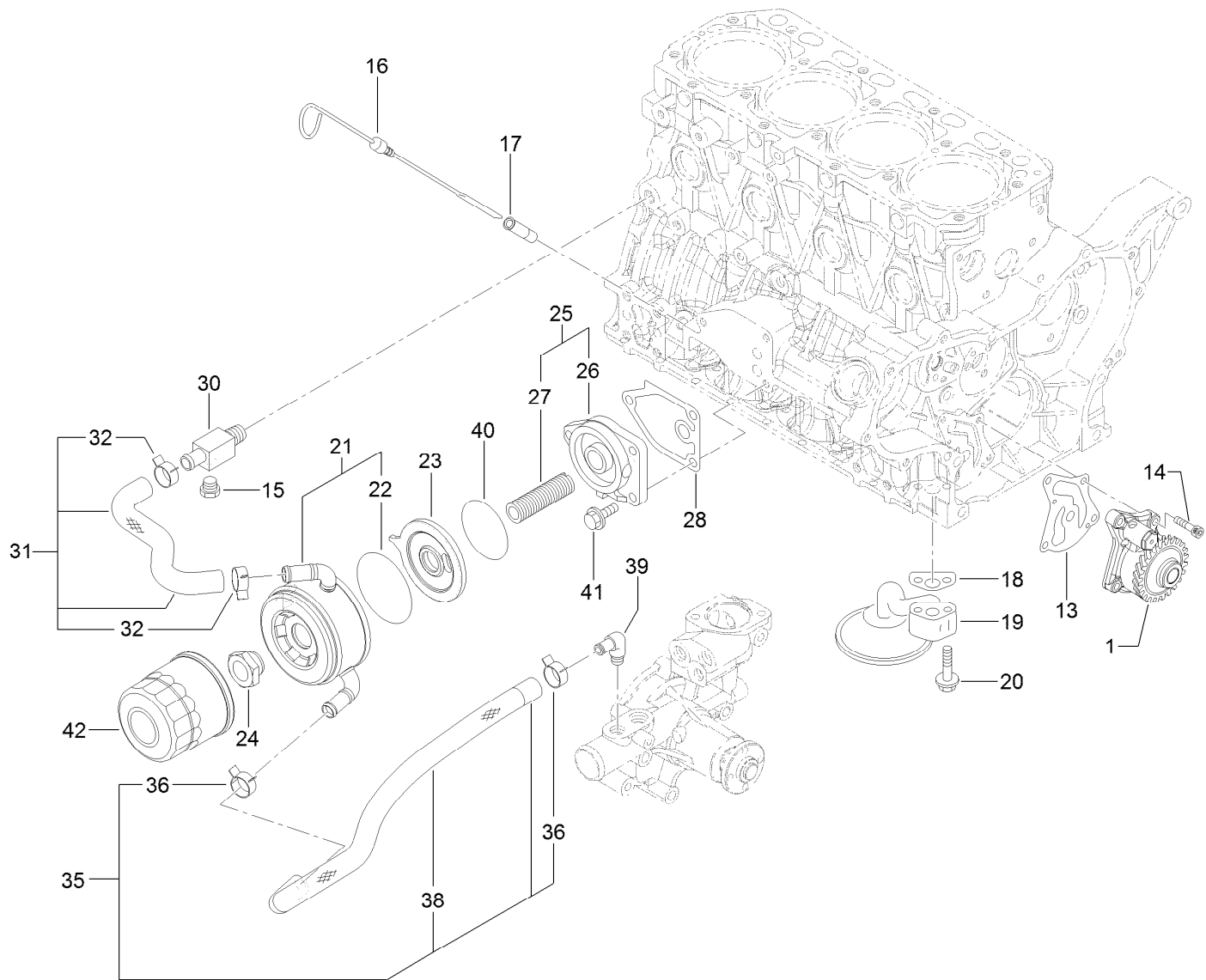
<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	127-3151	1	Turbine ASM
2	125-7070	1	Gasket
3	125-6906	5	Stud
4	125-7229	4	Nut



Crankshaft and Piston Assembly

Ref.	Part Number	Qty.	Description
1	125-7091	1	Crankshaft ASM
2	125-6995	1	Pin
4	125-6937	1	Gear
5	125-7185	1	Key
7	125-7182	1	Pin-Spring
8	125-6925	1	V-Pulley
9	125-7109	1	Washer
10	125-6956	1	Bolt
11	125-6951	6	Bolt
12	127-3160	1	Flywheel ASM
14	125-6943	1	Gear

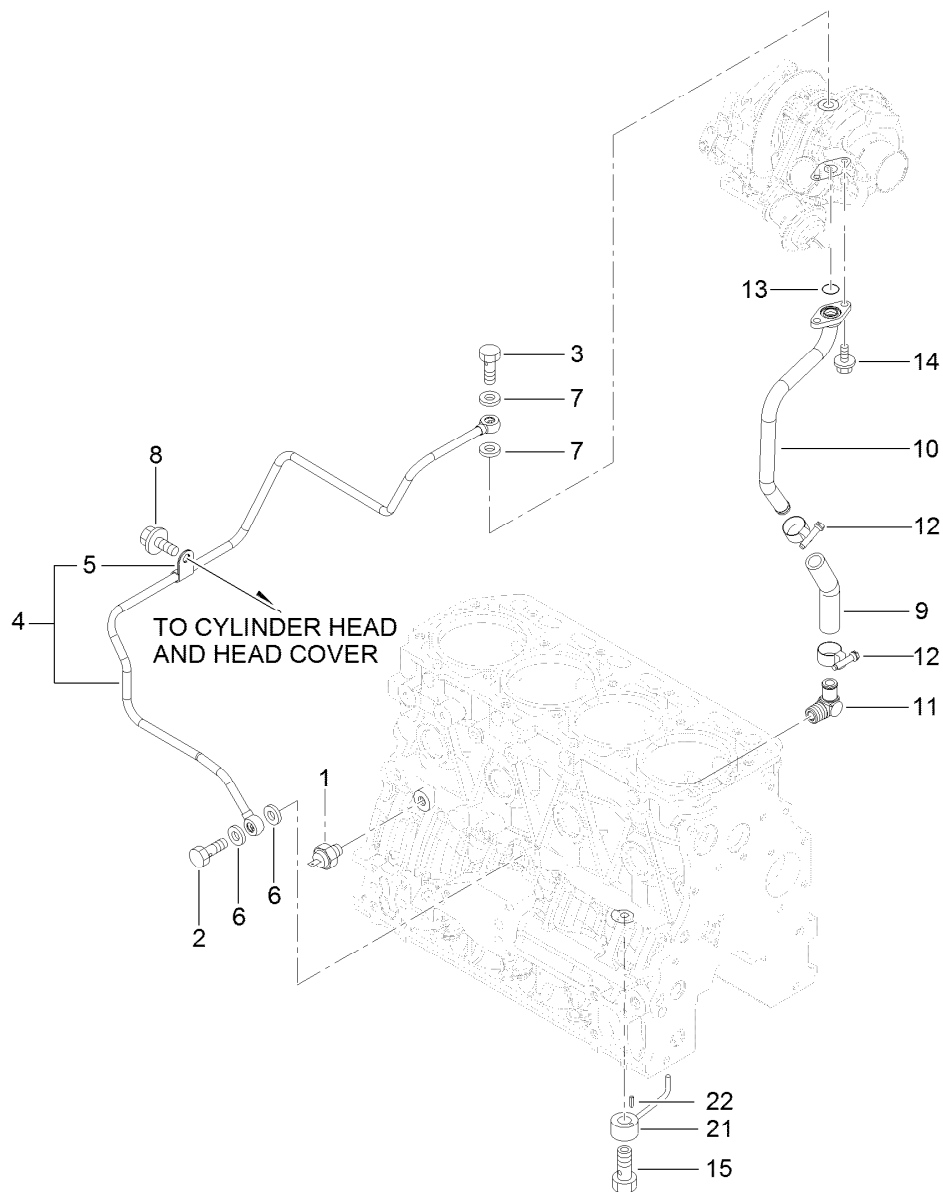
Ref.	Part Number	Qty.	Description
16	127-3097	4	Piston ASM
18	127-3098	4	Piston Ring ASM
24	125-7030	4	Pin
25	125-7180	8	Ring
26	125-7242	4	Connecting Rod ASM
29	125-6955	8	Bolt
30	125-7018	4	Pin-Crank
32	125-6997	4	Pin-Piston
33	125-7019	4	Pin-Crank (.25)
35	127-3099	4	Piston ASM (0.25 O.S.)
37	127-3100	4	Piston Ring ASM (0.25 O.S.)



Lubrication and Oil System Assembly

Ref.	Part Number	Qty.	Description
1	127-3101	1	Oil Lube Pump ASM
13	127-3004	1	Gasket
14	125-7232	4	Bolt
15	125-7171	1	Plug-Drain
16	125-6987	1	Dipstick
17	125-6954	1	Guide-Dipstick
18	125-7022	1	Gasket
19	125-7023	1	Pipe ASM
20	125-7217	2	Bolt
21	127-3014	1	Cooler ASM
22	127-2985	1	O-Ring
23	127-3015	1	Bracket-Cooler
24	125-7041	1	Nut-Cooler, Oil
25	127-3009	1	Bracket ASM

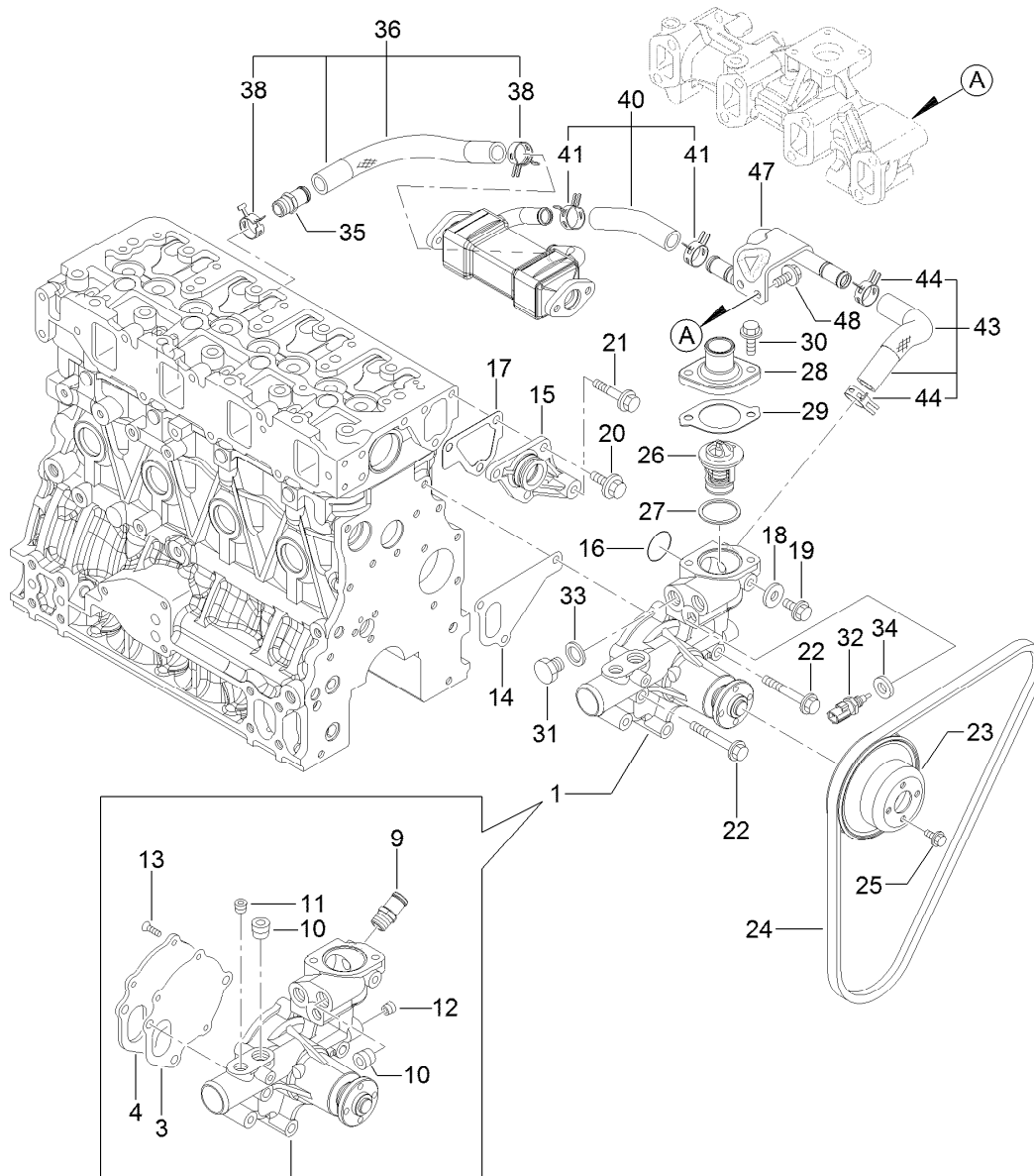
Ref.	Part Number	Qty.	Description
26	125-6930	1	Bracket
27	127-3010	1	Stud
28	125-7024	1	Gasket
30	125-6990	1	Joint
31	127-3102	1	Pipe-Cooling, Water
32	125-7162	2	Clip
35	127-3103	1	Hose-Cooling, Water
36	125-7162	2	Clip
38	127-3007	1	Tube
39	125-7001	1	Elbow
40	127-3176	1	O-Ring
41	125-7595	3	Bolt
42	125-7025	1	Filter-Engine, Oil



Lubrication Oil Line Assembly

Ref.	Part Number	Qty.	Description
1	125-6918	1	Switch-Oil
2	125-6975	1	Bolt-Joint, Pipe
3	125-6952	1	Bolt-Joint, Pipe
4	127-3154	1	Lube Oil Pipe ASM
5	125-6976	1	Retainer
6	125-7175	2	Washer-Seal
7	125-7193	2	Gasket
8	93-0362	1	Bolt
9	127-2992	1	Joint

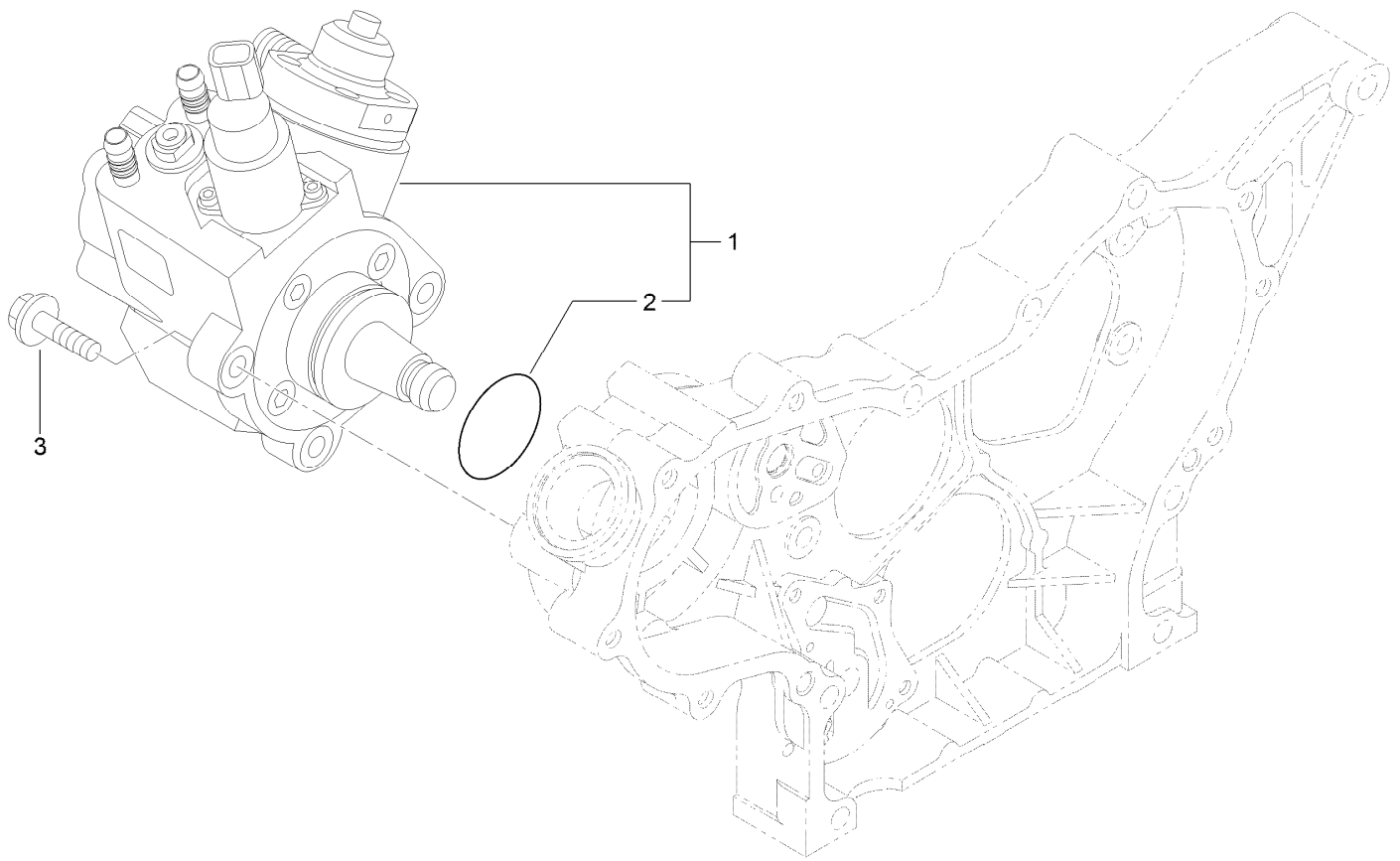
Ref.	Part Number	Qty.	Description
10	127-3155	1	Pipe-Lube, Oil
11	127-3003	1	Elbow
12	127-3169	2	Clamp-Hose
13	125-7198	1	O-Ring
14	125-7208	2	Bolt
15	125-7105	4	Check Valve ASM
21	125-7098	4	Nozzle
22	125-7182	4	Pin-Spring



Cooling Water System Assembly

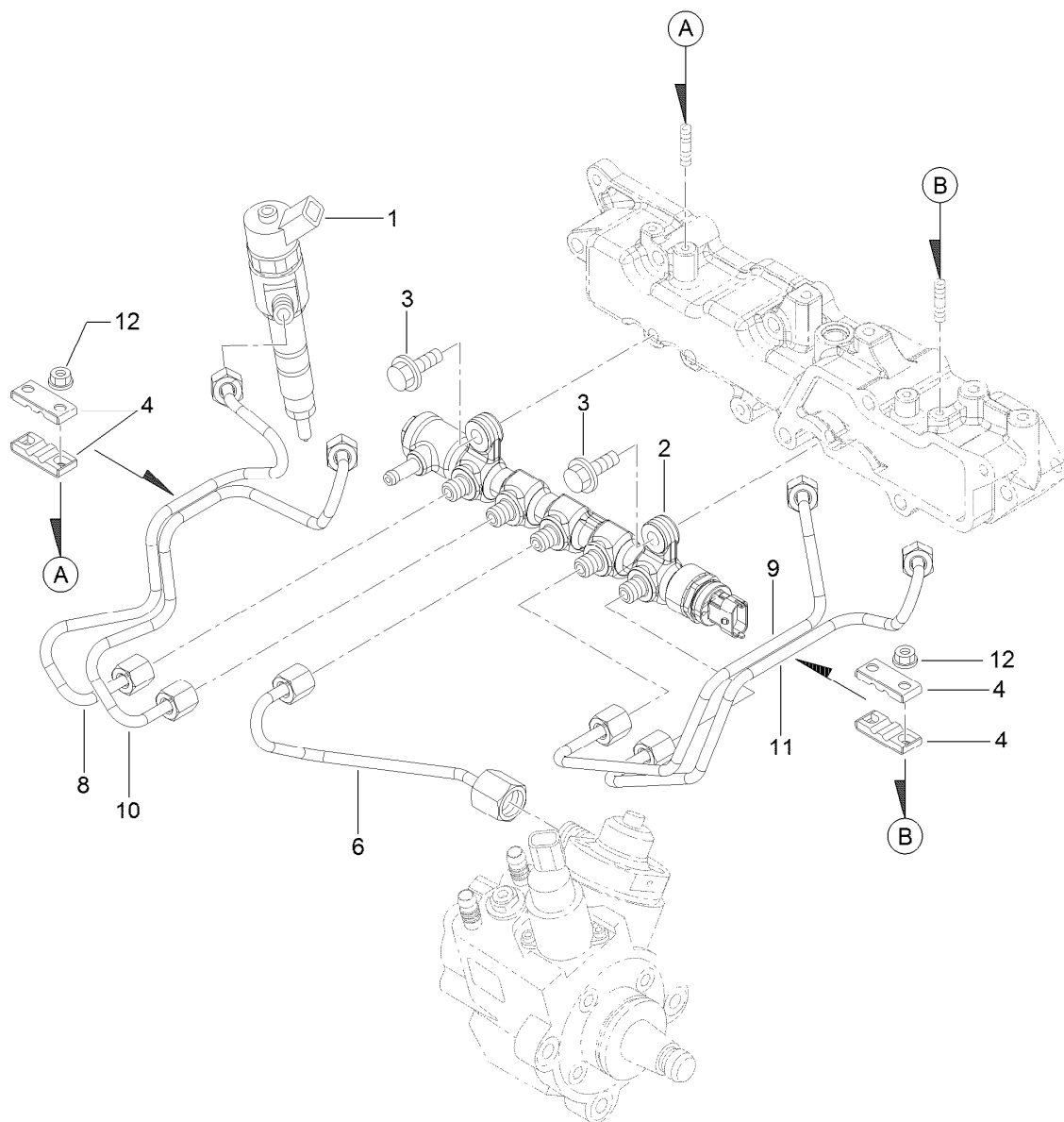
Ref.	Part Number	Qty.	Description
1	127-3071	1	Water Pump ASM
3	125-6998	1	Gasket
4	125-6999	1	Plate
9	127-3017	1	Joint
10	125-7123	2	Plug
11	127-3175	1	Plug
12	125-7195	1	Plug
13	125-7234	3	Screw
14	125-7047	1	Gasket
15	125-6986	1	Joint
16	125-7048	1	O-Ring
17	125-6978	1	Gasket
18	125-7192	1	Gasket
19	93-0362	1	Bolt
20	125-7214	3	Bolt
21	125-7219	1	Bolt
22	125-7222	3	Bolt
23	125-7039	1	V-Pulley
24	127-2998	1	V-Belt

Ref.	Part Number	Qty.	Description
25	125-7206	4	Bolt
26	125-7029	1	Thermostat
27	125-7026	1	Gasket
28	125-7034	1	Cover
29	125-7110	1	Gasket
30	125-7594	2	Bolt
31	125-6953	1	Plug
32	125-7124	1	Sensor-Thermostat, CW
33	125-6979	1	Gasket
34	125-7176	1	Washer-Seal
35	127-3017	1	Joint
36	127-3072	1	Water In Pipe ASM
38	127-3020	2	Clip-Hose
40	127-3115	1	Water Out Pipe ASM
41	127-3020	2	Clip-Hose
43	127-3116	1	Water Out Pipe ASM
44	127-3020	2	Clip-Hose
47	127-3117	1	Pipe-Out, CW
48	125-7214	2	Bolt



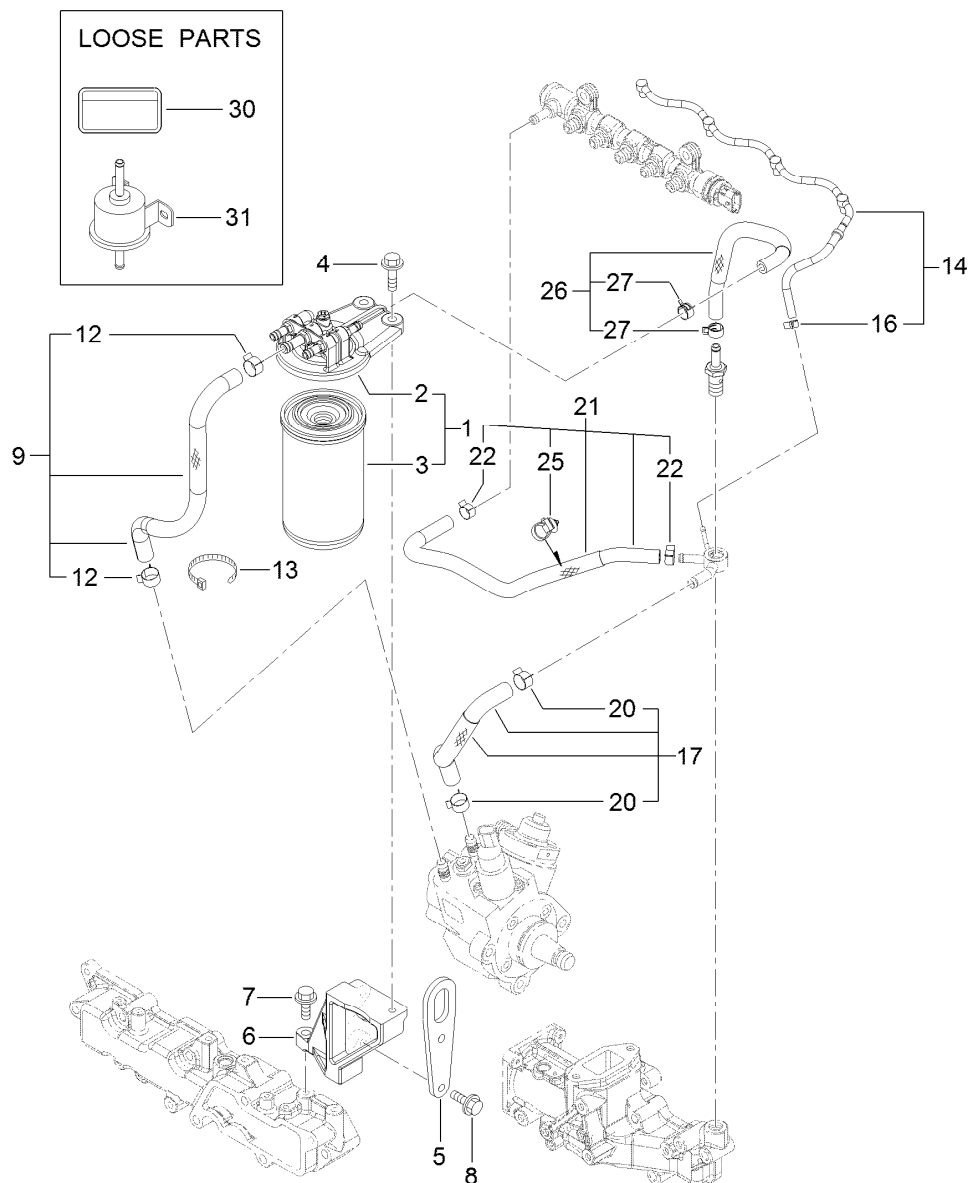
Fuel System Assembly

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	127-3073	1	Fuel Pump ASM
2	127-3074	1	O-Ring
3	125-7216	3	Bolt



Fuel Injection Valve Assembly

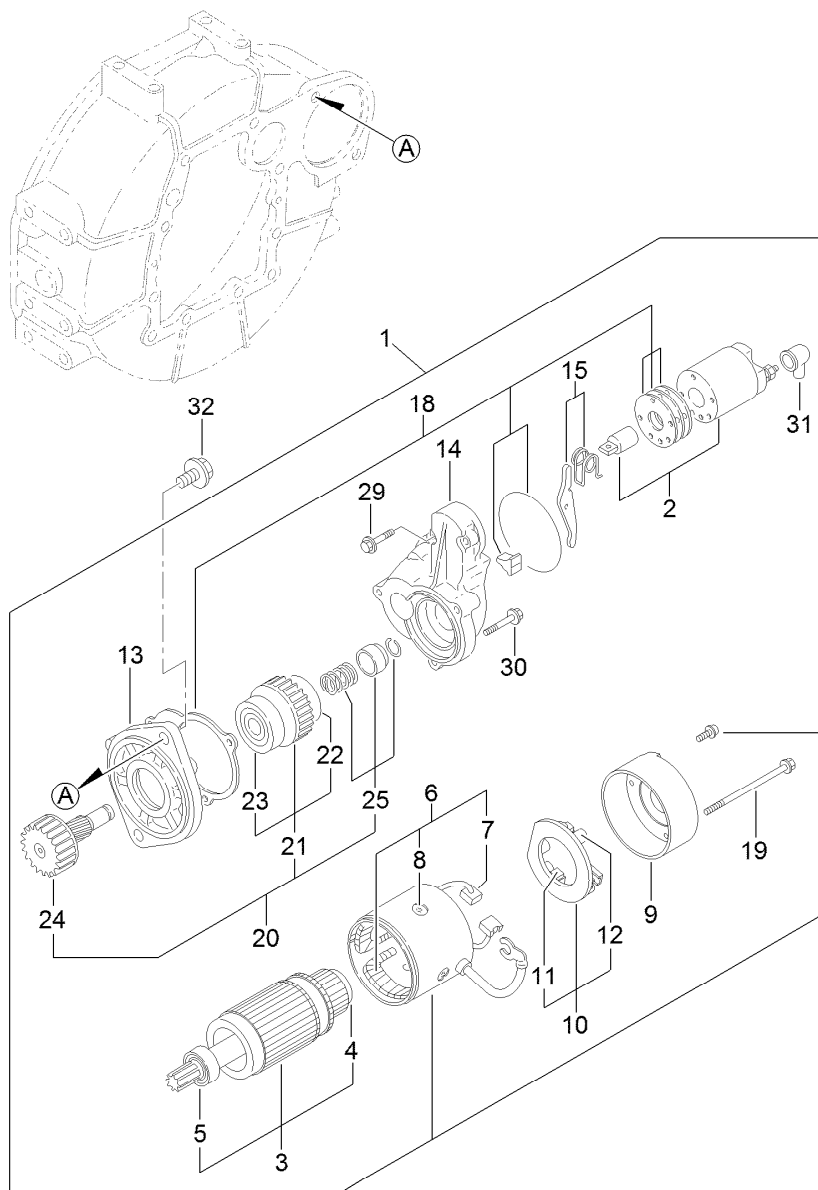
Ref.	Part Number	Qty.	Description
1	127-3104	4	Injector ASM
2	127-3118	1	Rail ASM
3	125-7215	2	Bolt
4	127-2982	4	Retainer
6	127-3082	1	Rail In Pipe ASM
8	127-3121	1	Injection Pipe ASM
9	127-3083	1	Injection Pipe ASM
10	127-3122	1	Injection Pipe ASM
11	127-3084	1	Injection Pipe ASM
12	125-7231	4	Nut



Fuel Line Assembly

Ref.	Part Number	Qty.	Description
1	127-3075	1	Fuel/Oil Filter ASM
2	127-3076	1	Fuel/Oil Filter Bracket ASM
3	125-8752	1	Filter-Fuel/Oil
4	125-7216	2	Bolt
5	127-3091	1	Lifter-Engine
6	127-3105	1	Stay-Bracket, Filter
7	125-7215	1	Bolt
8	125-7216	2	Bolt
9	127-3077	1	Fuel Pipe ASM
12	125-7191	2	Clamp-Hose
13	127-2981	1	Band

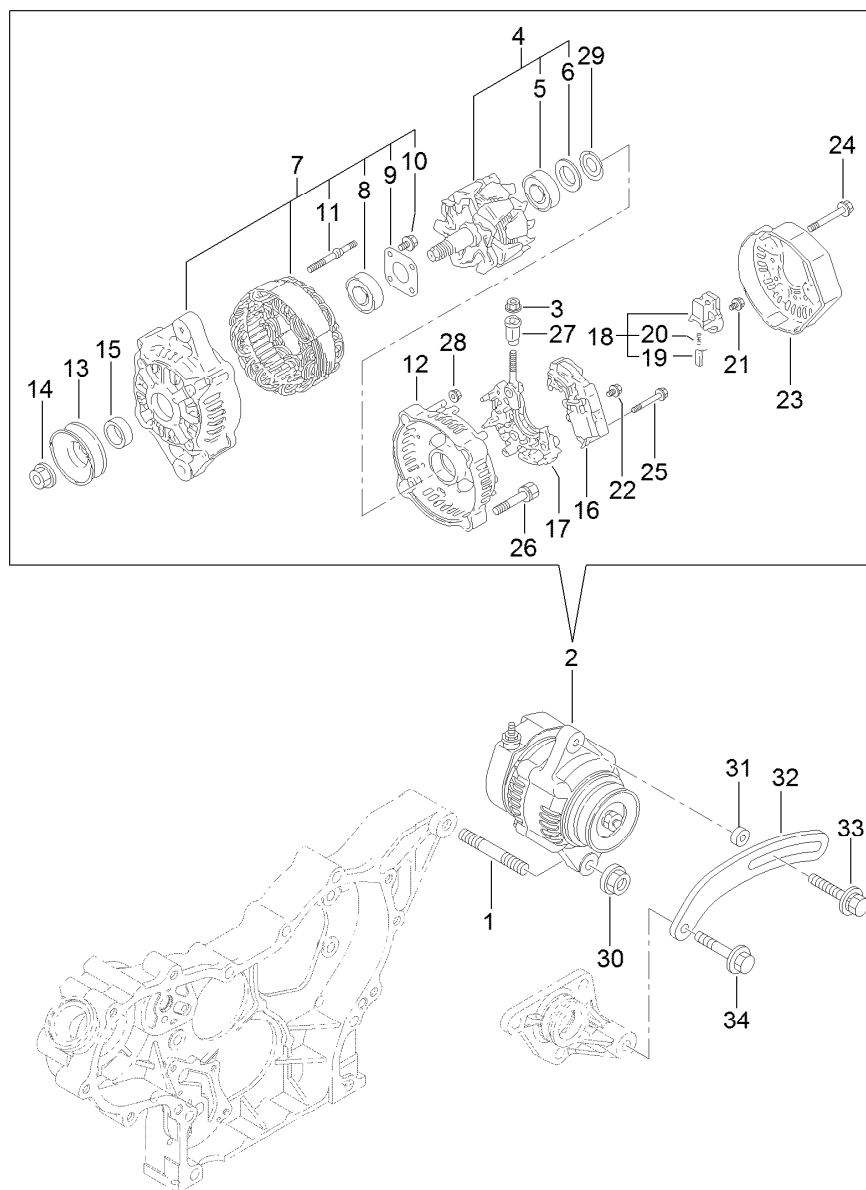
Ref.	Part Number	Qty.	Description
14	127-3120	1	Fuel Pipe ASM
16	127-3172	1	Clamp-Hose
17	127-3078	1	Fuel Pipe ASM
20	125-7191	2	Clamp-Hose
21	127-3119	1	Fuel Pipe ASM
22	127-2950	2	Clip-Hose
25	127-3087	1	Band-Clip
26	127-3079	1	Fuel Pipe ASM
27	127-2950	2	Clip-Hose
30	125-6900	1	Label-Caution, Fuel Oil
31	127-3008	1	Fuel Feed Pump ASM



Starting Motor Assembly

Ref.	Part Number	Qty.	Description
1	125-7003	1	Starter
2	125-7004	1	Switch ASM
3	125-7112	1	Armature ASM
4	125-7252	1	Bearing-Ball
5	125-7249	1	Bearing, Ball
6	125-7113	1	Field Coil ASM
7	125-7114	2	Brush
8	125-7163	4	Screw
9	125-7115	1	Cover
10	125-7116	1	Brush Holder ASM
11	125-7114	2	Brush
12	125-7036	4	Spring
13	125-7164	1	Case-Gear
14	125-7005	1	Housing

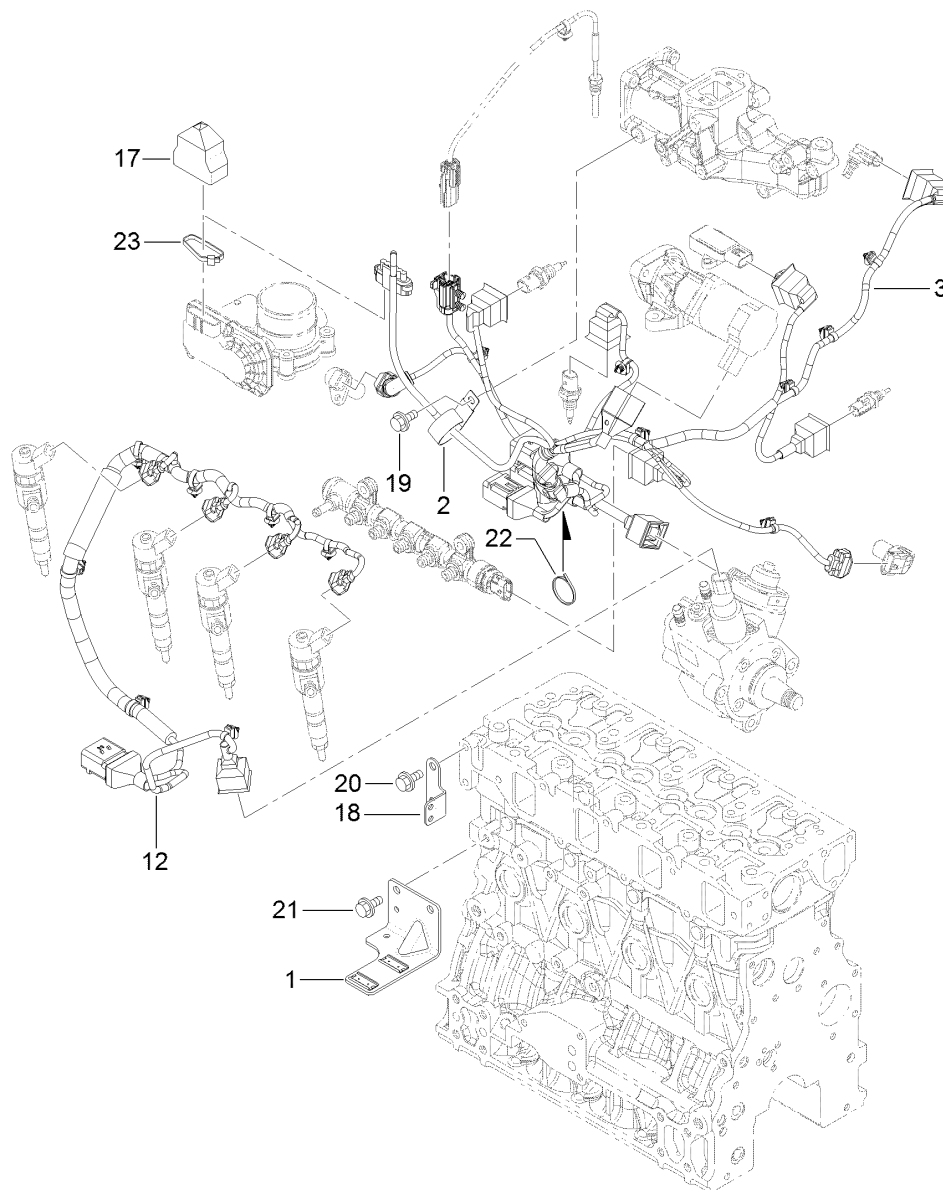
Ref.	Part Number	Qty.	Description
15	125-7165	1	Lever Set
18	125-7037	1	Dust Cover ASM
19	125-7117	2	Bolt-Through
20	125-7166	1	Pinion ASM
21	125-7250	1	Clutch ASM
22	125-7251	1	Bearing-Ball
23	125-7253	1	Bearing-Ball
24	125-7167	1	Shaft
25	125-7168	1	Stopper Set
29	125-7210	2	Bolt
30	125-7211	3	Bolt
31	125-7169	1	Cover
32	125-7225	2	Bolt



Generator Assembly

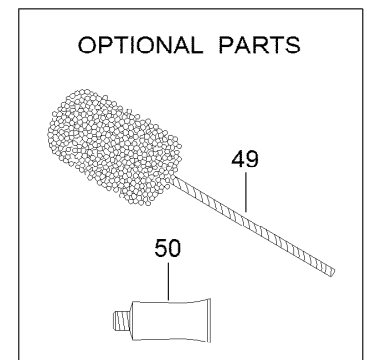
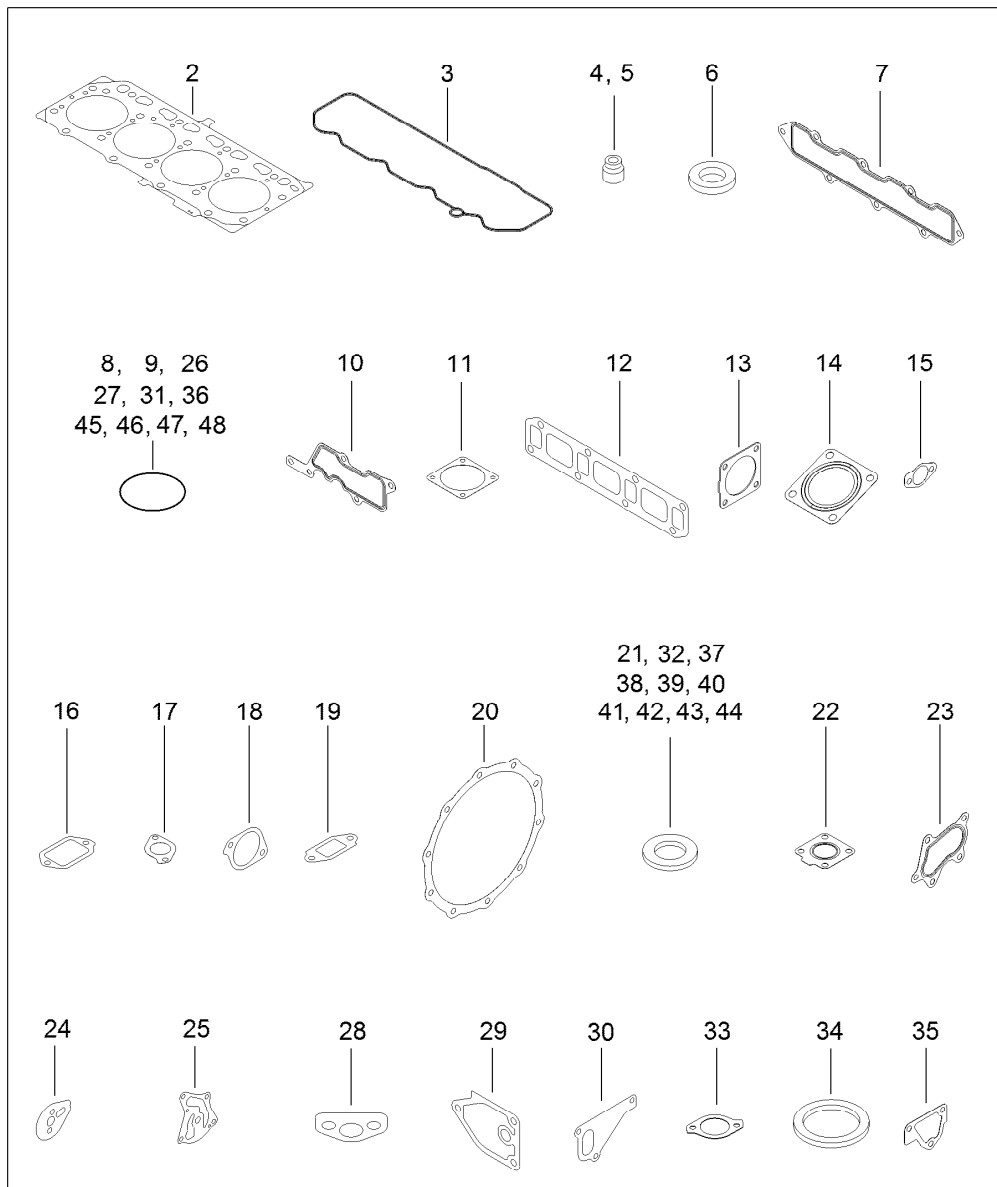
Ref.	Part Number	Qty.	Description
1	127-3011	1	Stud
2	127-3001	1	Generator
3	127-3190	1	Nut
4	127-2951	1	Rotor ASM
5	127-2983	1	Bearing-Ball
6	127-2962	1	Cover
7	127-2952	1	Frame ASM
8	127-2958	1	Bearing-Ball
9	127-2959	1	Plate-Retainer
10	127-2960	4	Screw
11	127-2961	2	Stud
12	127-2953	1	Frame ASM
13	127-2954	1	Pulley
14	127-2955	1	Nut
15	127-2957	1	Collar
16	127-3002	1	Regulator ASM
17	127-2963	1	Holder

Ref.	Part Number	Qty.	Description
18	127-2993	1	Holder
19	127-2956	2	Brush ASM
20	127-2964	2	Spring
21	127-2965	6	Screw
22	127-2966	1	Screw
23	127-2999	1	Cover
24	127-2967	3	Bolt
25	127-2968	2	Screw
26	127-2969	2	Bolt
27	127-2970	1	Bushing-Insulation
28	127-2971	2	Nut
29	127-2972	1	Washer
30	125-7230	1	Nut
31	125-6947	1	Spacer
32	127-2977	1	Adjuster
33	125-7134	1	Bolt
34	125-7219	1	Bolt



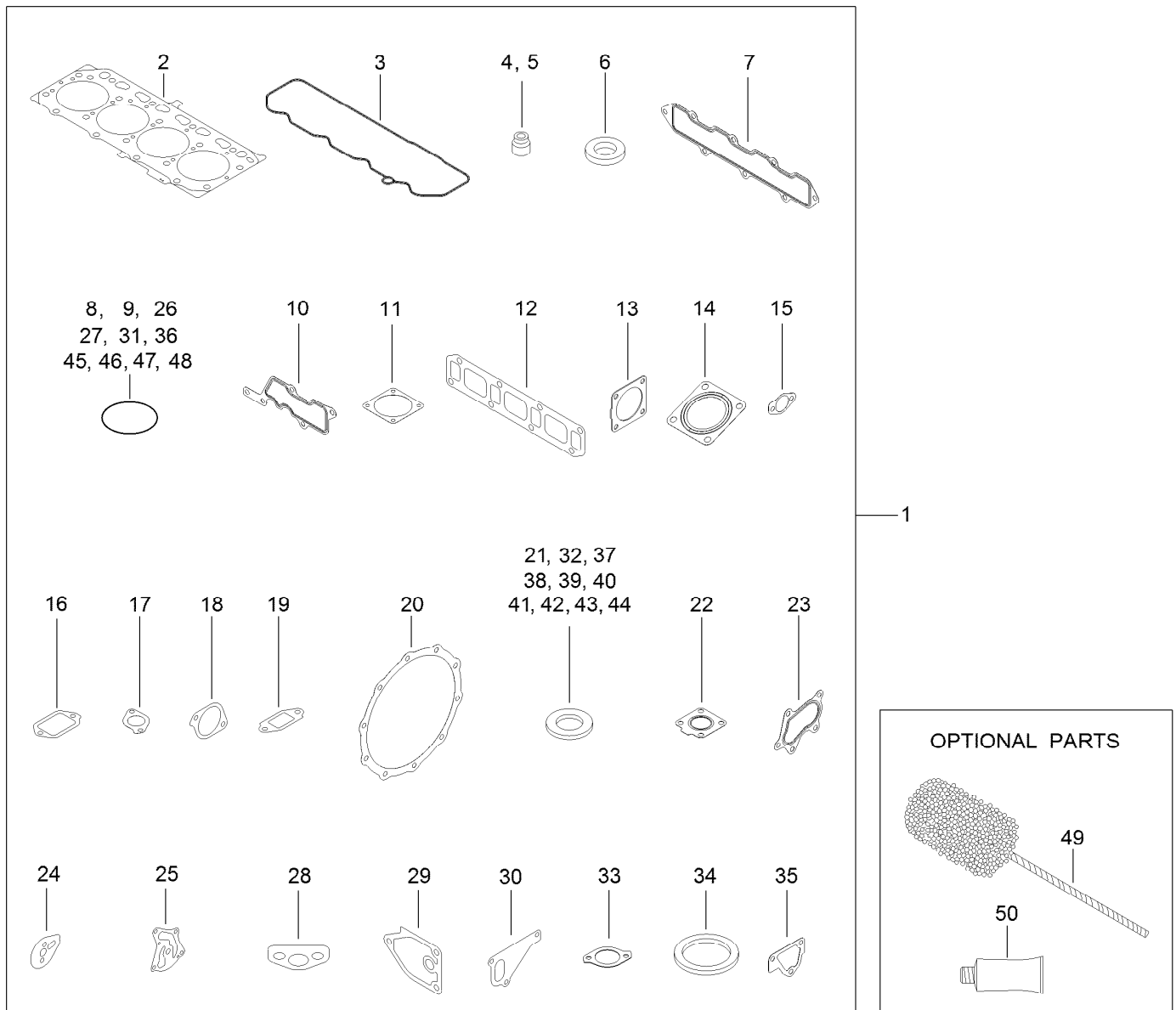
Electric Parts Assembly

Ref.	Part Number	Qty.	Description
1	127-3086	1	Bracket-Connector
2	127-3018	1	Clip
3	127-3156	1	Harness B-E C O, Engine
12	127-3125	1	Harness C
17	127-3089	1	Boot-Type, Cap
18	127-3090	1	Bracket-Harness
19	93-0362	1	Bolt
20	93-0362	2	Bolt
21	93-0362	2	Bolt
22	127-3187	1	Band
23	127-3188	1	Band



Gasket Set

Ref.	Part Number	Qty.	Description	Ref.	Part Number	Qty.	Description
1	127-3189	1	Gasket Kit	22	125-7070	1	Gasket
2	127-3126	1	Gasket-Head, Cylinder	23	125-7071	1	Gasket
3	127-3106	1	Gasket-Cover	24	127-3069	1	Gasket-Idle, Shaft B
4	127-2986	4	Seal-Stem, Valve	25	127-3004	1	Gasket
5	127-3027	4	Seal-Stem, Valve	26	125-6909	2	O-Ring
6	127-3021	4	Gasket-Injector	27	127-2973	1	O-Ring
7	127-3107	1	Gasket-Manifold, Intake	28	125-7022	1	Gasket
8	127-3032	2	O Ring-Sensor, Pressure	29	125-7024	1	Gasket
9	127-3033	1	O-Ring	30	125-7047	1	Gasket
10	127-3034	1	Gasket-Collector	31	125-7048	1	O-Ring
11	127-3037	2	Gasket-Throttle	32	125-6979	1	Gasket
12	127-3108	1	Gasket-Manifold, Exhaust	33	125-7110	1	Gasket
13	127-3019	1	Gasket	34	125-7026	1	Gasket
14	127-2987	1	Gasket-Silencer	35	125-6978	1	Gasket
15	127-3043	2	Gasket-Cooler, E G R	36	127-3074	1	O-Ring
16	127-3046	1	Gasket-E G R	37	125-7174	1	Washer-Seal
17	127-3016	1	Gasket	38	125-7175	2	Washer-Seal
18	127-3050	1	Gasket-Intake Valve, E G R	39	125-7176	1	Washer-Seal
19	127-3051	1	Gasket-Out Valve, E G R	40	127-3166	2	Washer-Seal
20	127-3162	2	Gasket-D P F	41	125-7177	1	Washer-Seal
21	127-3056	4	Gasket-Sensor	42	125-7192	1	Gasket



Gasket Set (continued)

Ref.	Part Number	Qty.	Description	Ref.	Part Number	Qty.	Description
43	125-7193	2	Gasket	47	125-7198	1	O-Ring
44	127-3174	2	Gasket	48	127-3176	1	O-Ring
45	93-0418	3	O-Ring	49	127-3000	1	Hone
46	125-7197	1	O-Ring	50	125-7248	1	Gasket-Liquid

Attachments and Accessories

For 30881 Groundsmaster 4500-D Traction Unit

Product Name	Model/Part
Blade-High Lift	104-5183
Blade-Angle Sail	105-9810-03
Blade-Atomic	107-0235-03
27in Blade Service Pack (qty 5)	108-1463
Blade-Combo.....	108-9026-03
Operator Fan Kit - US Sales Only, 3in ROPS Post	110-8804
Sectional Roller Assembly	117-5121
Windscreen Kit	117-9440
Extension Kit for 2-Post ROPS	119-0020
Universal Sunshade	30349
400 Hour MVP Kit	30408
CE Light Kit.....	30491
27in Rotary Cutting Unit.....	30834
Leaf Mulching Kit	30836
Cab Kit.....	30860
Flow Divider Kit.....	30876
Cab A/C Kit (Yanmar)	30877

Notes:

Notes:



Count on it.