



Count on it.

Parts Catalog

Z Master® Professional 5000 Series Riding Mower with 72in TURBO FORCE® Side Discharge Mower

Model No. 72918—Serial No. 420000000 and Up



Ordering Replacement Parts

To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1, 6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustration and in parts lists.

Reference Numbers Indicating Quantity

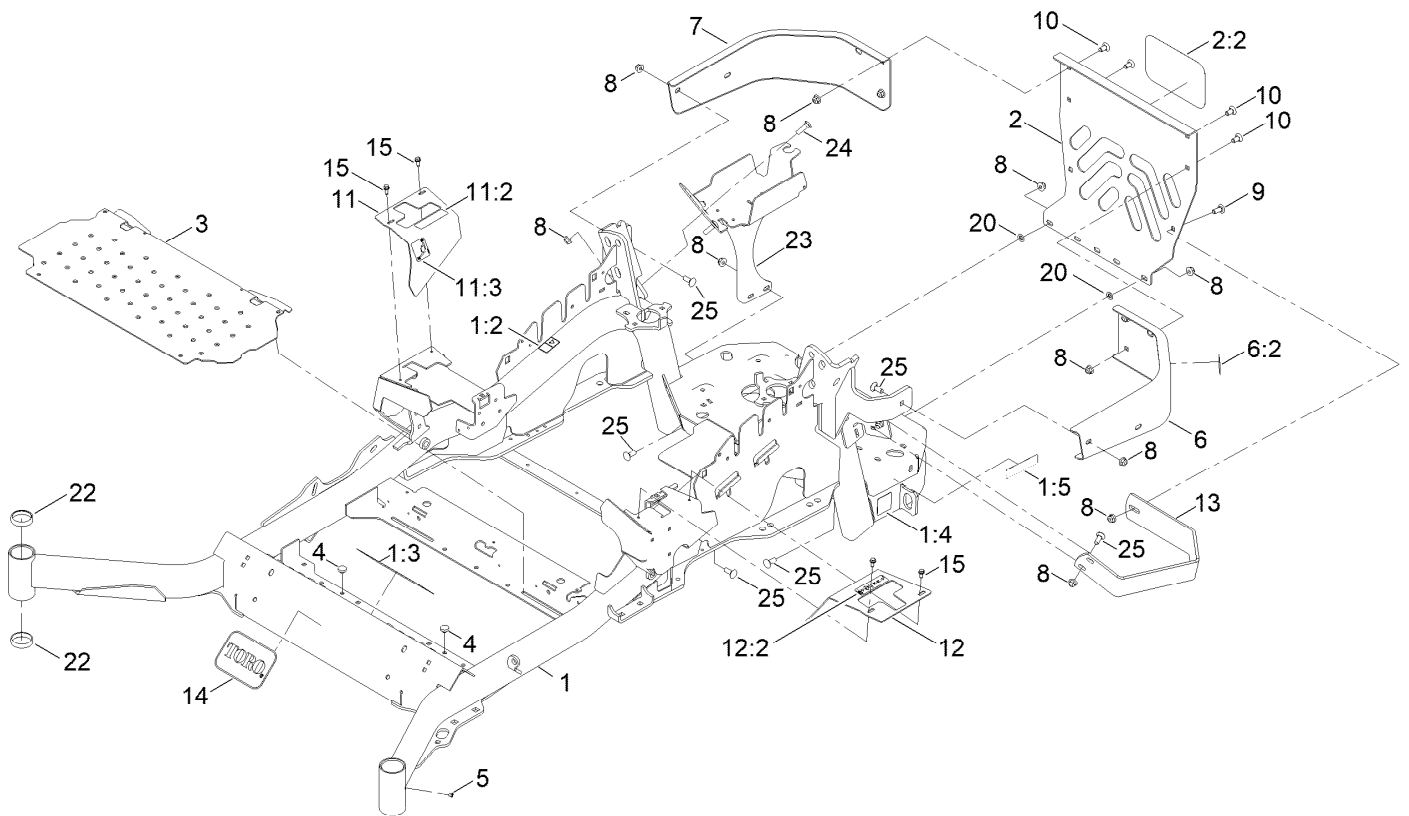
In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

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Frame Assembly

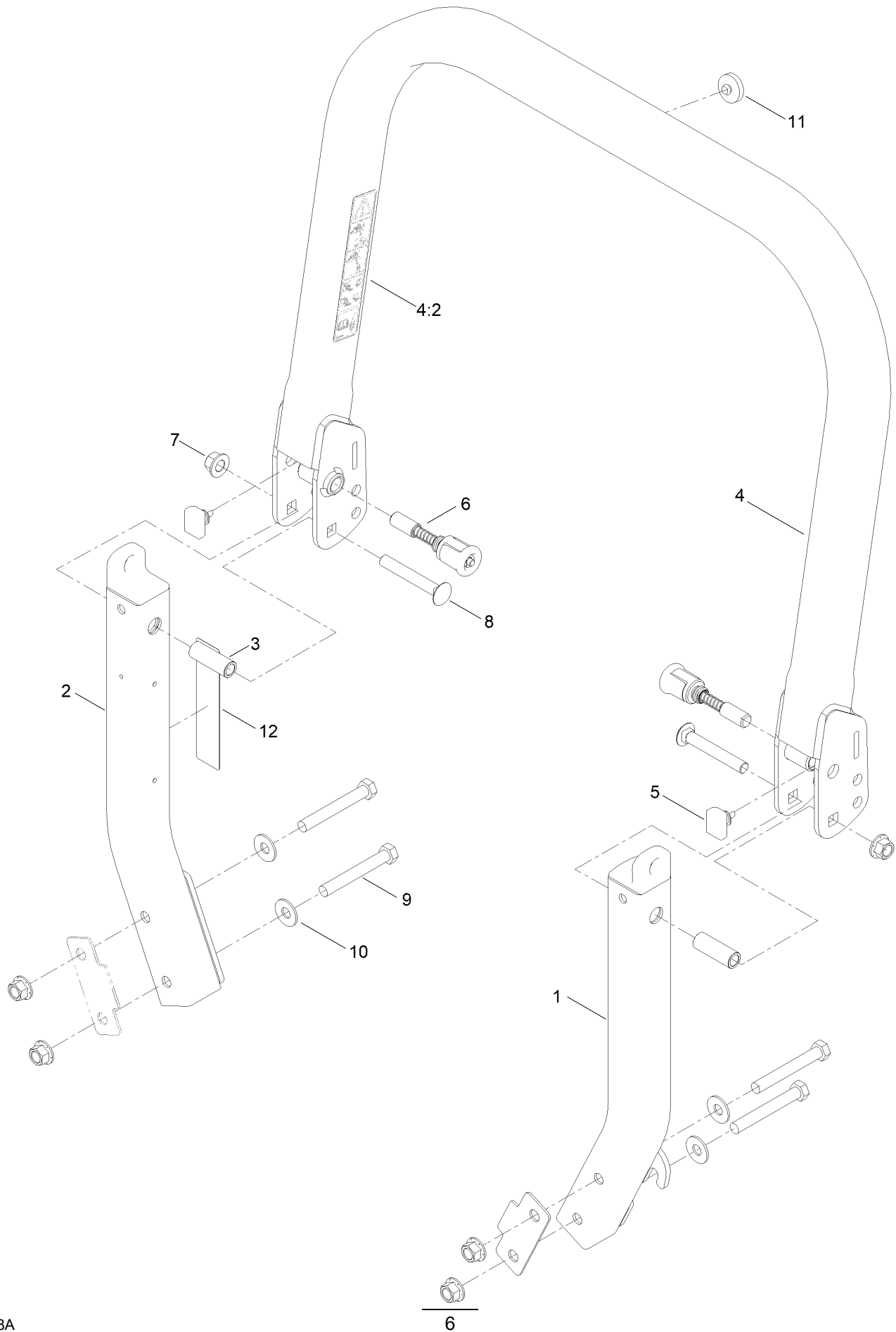


Frame Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	142-7266	1	Mainframe Service ASM - 72	10	3231-21	4	Screw-CARR
1:2	106-5517	2	Decal-Warning	11	116-5899	1	RH Motion Control Cover ASM
1:3	132-0871	1	Decal-Danger	11:2	99-8936	1	Decal-Control, Motion
1:4	106-2655	2	Decal-Hazard, Pinched Finger	11:3	116-5988	1	Decal-Park Brake, CE
1:5	133-8062	1	Decal-Spark Arrestor	12	116-0580	1	LH Motion Control Cover ASM
2	115-7410	1	Rear Guard ASM	12:2	99-8936	1	Decal-Control, Motion
2:2	67-7320	1	Decal	13	126-2067-03	1	Guard-Muffler
3	116-8898-01	1	Floorpan	14	68-3640	1	Decal
4	1-513658	2	Bumper	15	32144-10	4	Screw-HWH
5	1-811010	2	Plug	20	107-3154	2	Nut-Push
6	116-0180	1	LH Bumper ASM	22	1-543508	4	Cup-Bearing
6:2	106-5517	1	Decal-Warning	23	146-6751-01	1	Weld-Battery Mount
7	116-0057-03	1	Bumper-RH	24	3231-25	2	Bolt-CARR
8	119-4042	15	Nut-HF, NI	25	3231-2	8	Bolt-CARR
9	3231-22	1	Screw-CARR				

Roll-Over Protection System Assembly

No. 109-9211



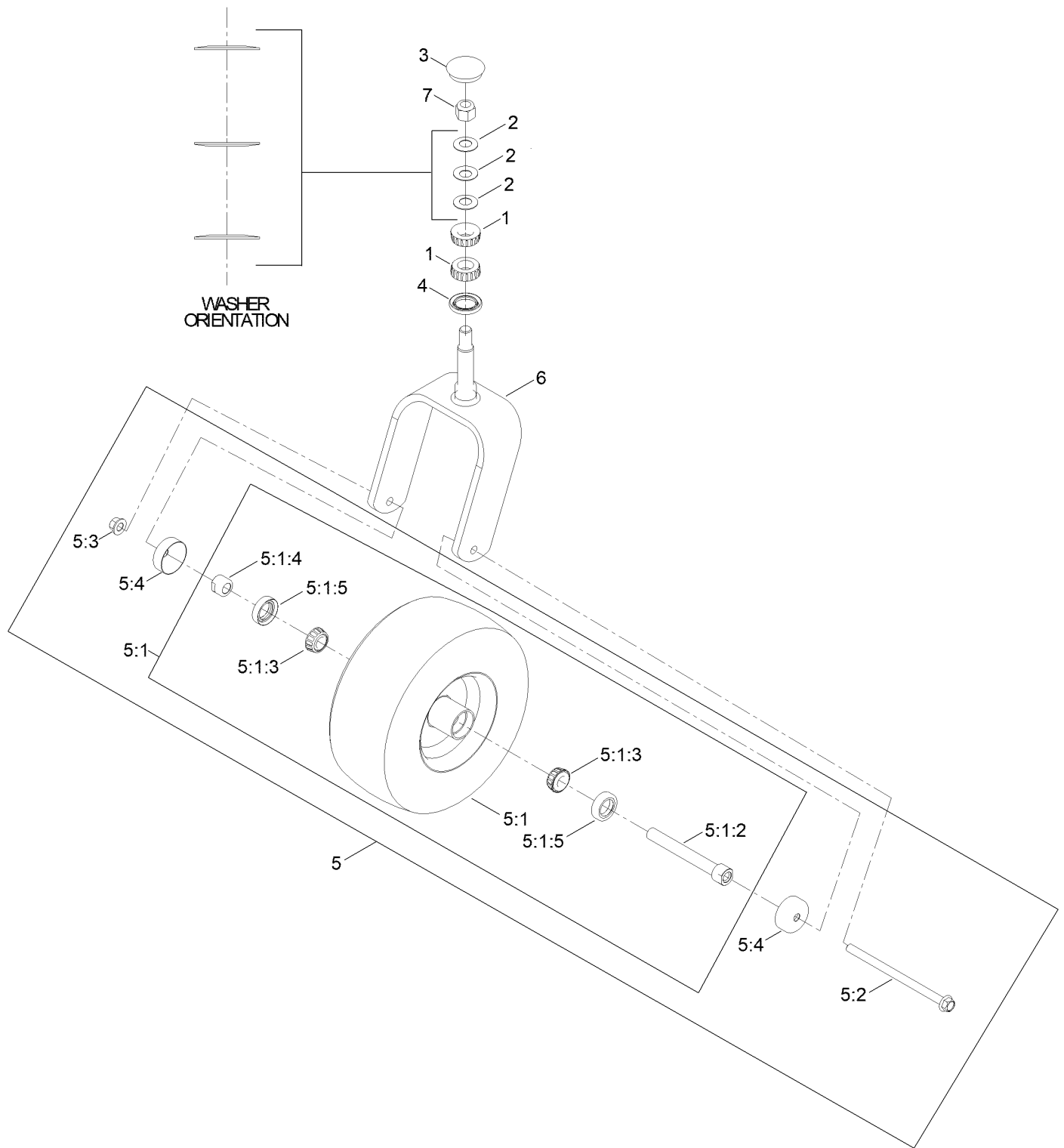
Roll-Over Protection System Assembly

No. 109-9211 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1		1	Leg-ROPS, LH ●	7	139-1689	8	Nut-HF
2		1	Leg-ROPS, RH ●	8	3233-10	2	Screw-CARR
3	109-6653	2	Spacer	9	325-35	4	Screw-HH
4		1	Upper ROPS ASM ●	10	109-9505	4	Washer-Spring
4:2	107-3069	1	Decal-Warning	11	109-9233	1	Bumper-Push-In, Rubber
5	109-5337	2	Bumper-ROPS	12	117-0346	1	Decal-Caution, Fuel Vent
6	116-0104	2	Pin-Spring				

● Not serviced separately

Caster Fork and Wheel Assembly

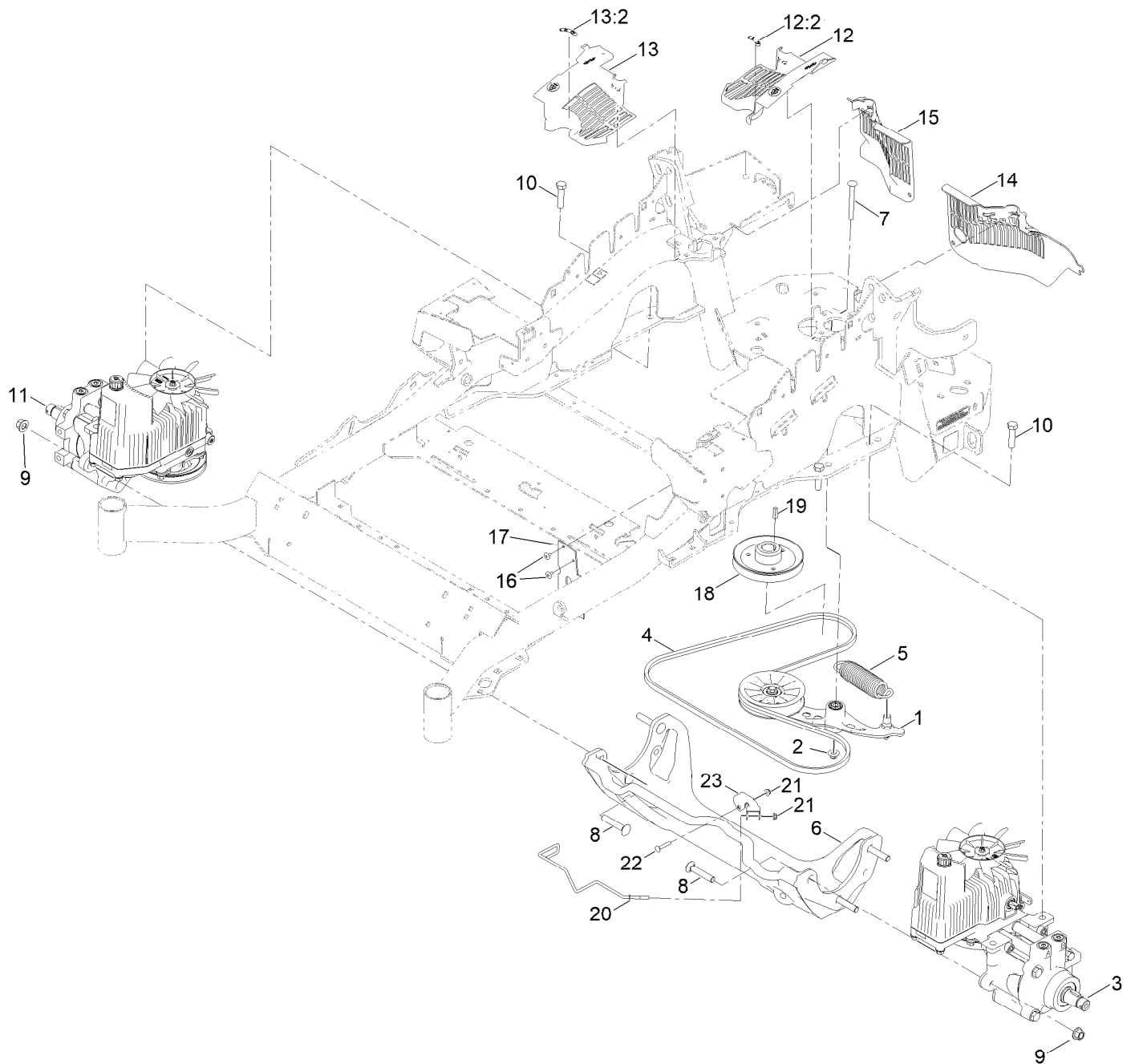


Caster Fork and Wheel Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	1-543509	2	Bearing-Roller, Tapered	5:1:3	1-633585	2	Bearing-Cone, Taper
2	1-633508	3	Washer-Bellville	5:1:4	103-3051	1	Spacer-Nut
3	103-4882	1	Cap-Grease	5:1:5	103-0063	2	Seal-Caster
4	116-5647	1	Seal-Grease	5:2	147-2939	1	Screw-HHF
5	146-7967	1	Semi Pneumatic ASM	5:3	139-1689	1	Nut-HF
			13X6.50-6	5:4	103-2768	2	Guard-Seal
5:1		1	Wheel And Bearings ASM ●	6	146-2794-01	1	Weld, Caster Fork
5:1:2	126-7796	1	Caster Axle ASM	7	3296-51	1	Nut-Lock, NI

● Not serviced separately

Hydraulic Drive Assembly

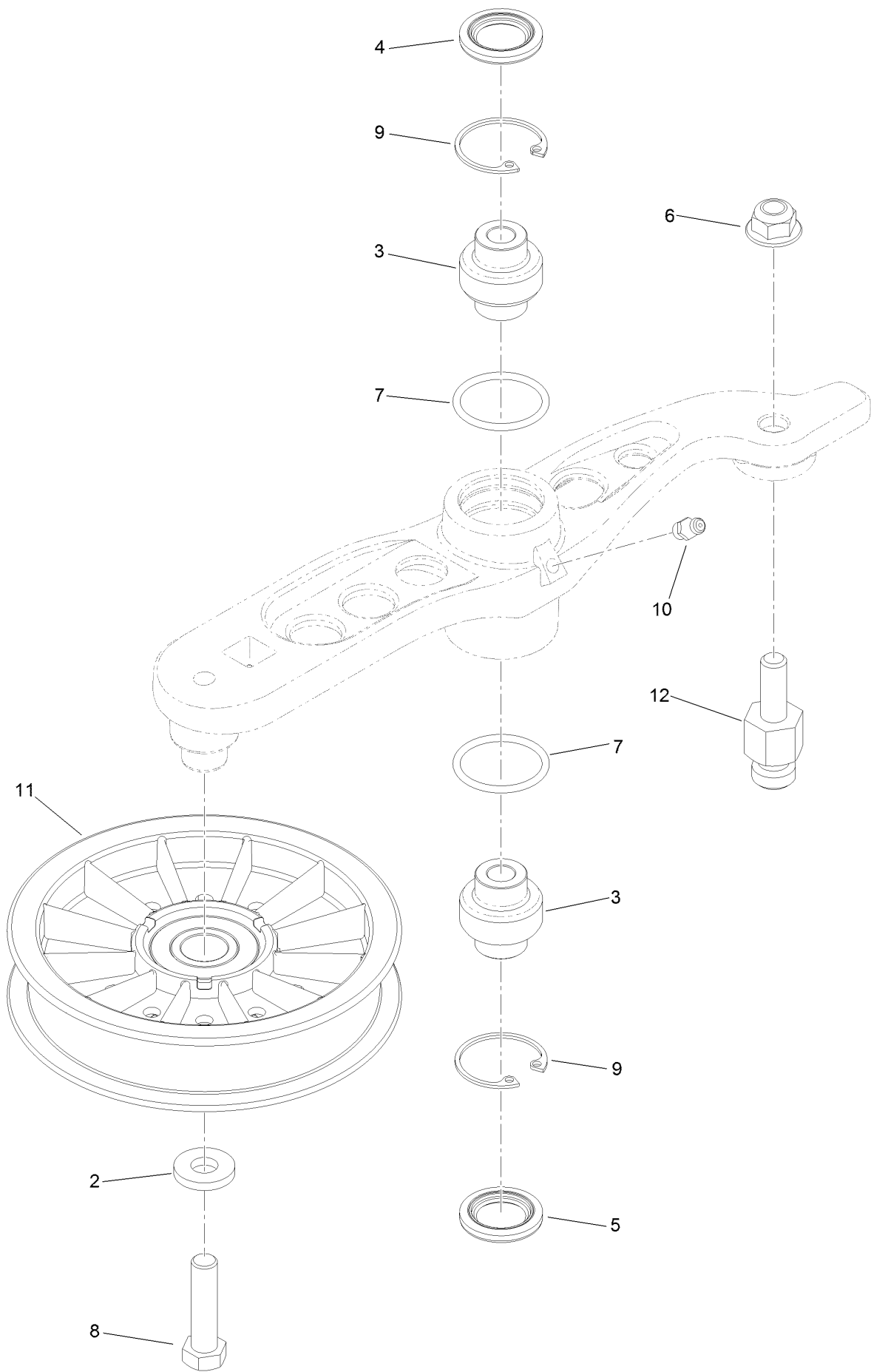


Hydraulic Drive Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	116-1255	1	Pump Idler ASM	14	109-9057	1	Guard-Hydro, Rear (LH)
2	109-6658	1	Nut-Flange, NI	15	109-9058	1	Guard-Hydro, Rear (RH)
3	135-7903	1	Hydro-LH	16	1-803035	2	Rivet-Pop
4	126-9835	1	Belt-V	17	116-2362	1	Deflector-Air Flow
5	116-6317	1	Spring-Extension	18	142-9445	1	Sheave, W/Hub
6	116-7558	1	Cradle-Hydro	19	1-807259	1	Key
7	116-1502	1	Bolt-Shoulder, Carriage	20	146-5103	1	Guide-Belt
8	126-0095	6	Screw-CARR	21	104-7201	2	Nut-HF, NI
9	139-1689	6	Nut-HF	22	3229-4	1	Screw-CARR
10	325-8	4	Screw-HH	23	146-5102	1	Bracket-U
11	135-7904	1	Hydro-RH	99	114-4713	1	Hypr-Oil 500 (Quart) ●
12	116-0170	1	LH Hydro Guard ASM	99	114-4714	1	Hypr-Oil 500 (Gallon) ●
12:2	116-8726	1	Decal-Oil, Hydro	99	114-4715	1	Hypr-Oil 500-5 (5 Gallon) ●
13	116-0171	1	RH Hydro Guard ASM	99	117-0390	1	Filter-Hydro ●
13:2	116-8726	1	Decal-Oil, Hydro				

● Not illustrated

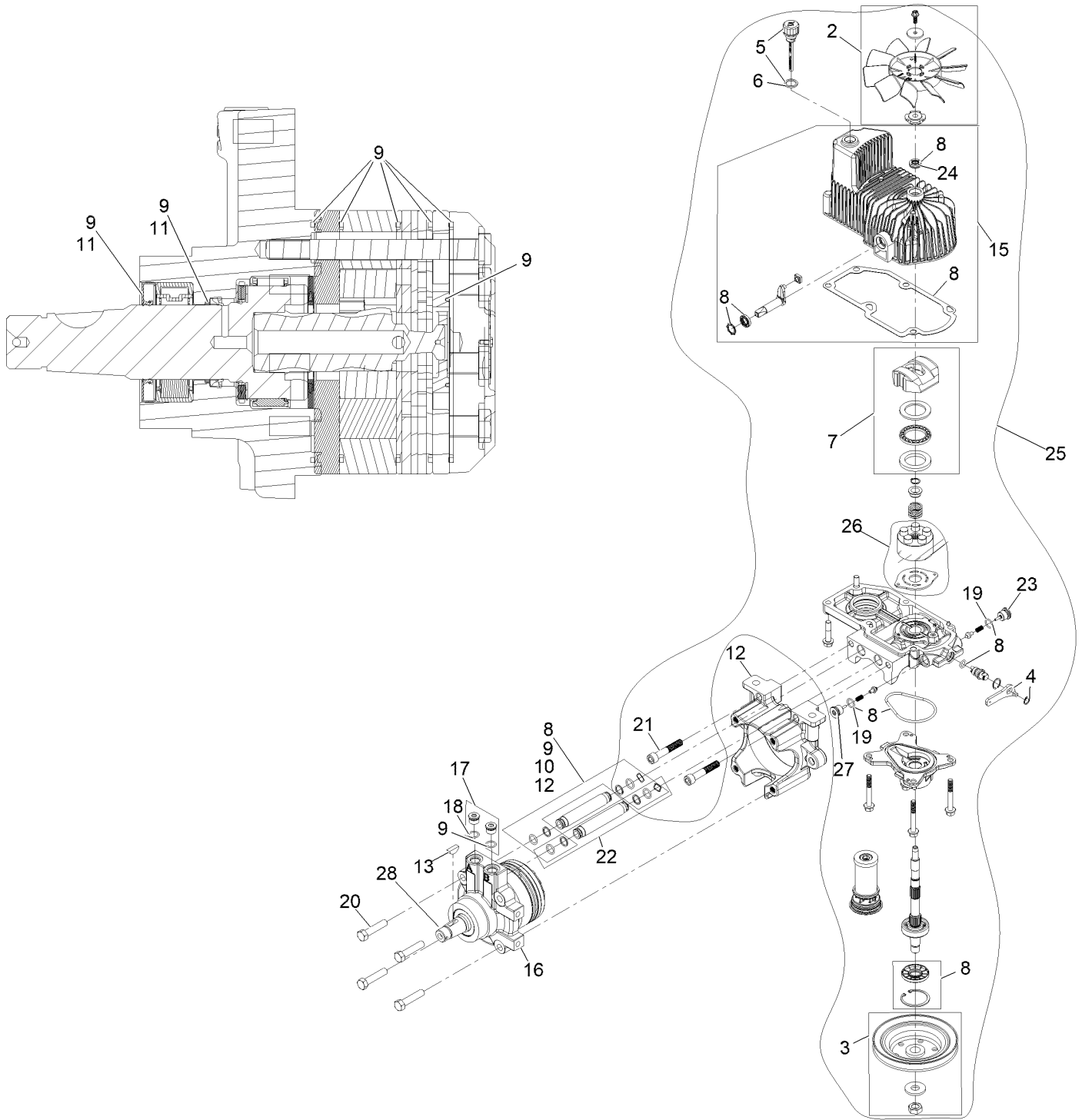
Pump Idler Assembly No. 116-1255



Pump Idler Assembly No. 116-1255 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
2	43-0940	1	Spacer	8	323-8	1	Screw-HH
3	103-3504	2	Bearing-Spherical	9	32120-10	2	Ring-Snap
4	103-3505	1	Seal-Lip, Double	10	302-19	1	Fitting-Grease
5	103-3506	1	Seal-Lip, Single	11	109-8076	1	Pulley-Idler
6	109-6658	1	Nut-Flange, NI	12	132-4724	1	Pin-Anchor, Spring
7	106-7159	2	O-Ring				

LH Hydro Assembly No. 135-7903

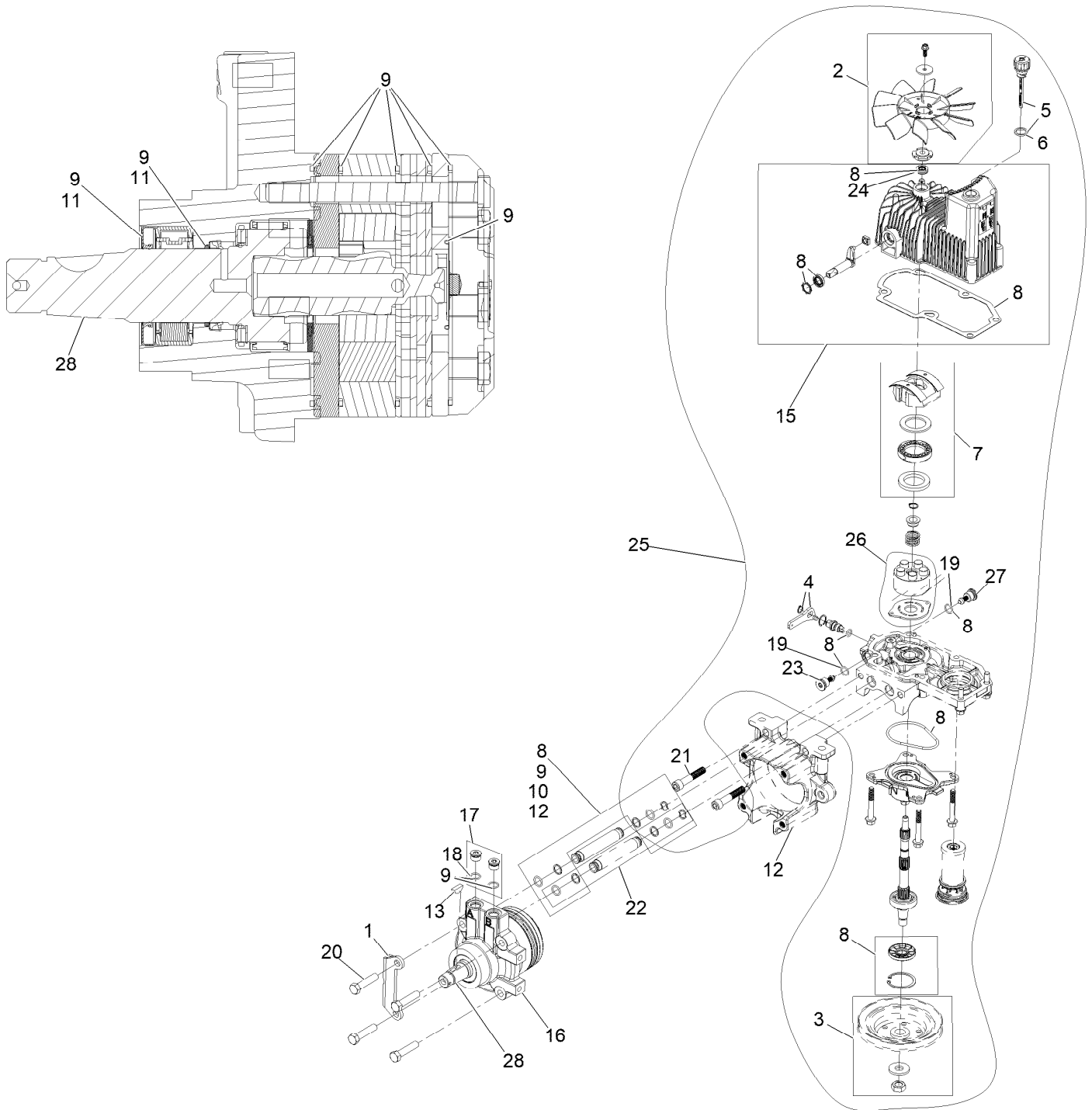


LH Hydro Assembly No. 135-7903 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
2	142-3603	1	Kit, 7.8 In Fan	18	76-1900	2	O-Ring
3	116-0234	1	Pulley Kit	19	116-8662	2	O-Ring-Valve, Check
4	116-0235	1	Handle	20	116-8974	4	Screw-HH 1/2-20 X 2 1/4
5	116-0236	1	Dipstick	21	116-8975	2	Screw-HSH 1/2-20 X 2 3/4
6	116-0237	1	Gasket	22	116-9922	2	Hydraulic Tube Kit
7	116-1367	1	Swash Block Kit	23	126-7466	1	Valve-Shock
8	142-3604	1	Kit, Pump Seal	24	126-7711	1	Seal-Drive, Fan
9	116-1369	1	Motor Seal Kit	25	142-3609	1	Kit, Pump Section 12Cc LH
10	116-1370	1	Tube Seal Kit	26	142-4500	1	Kit - 12Cc Port Plate, Rotate
11	116-1371	1	Output Shaft Seal Kit				Grp
12	116-5469	1	Cup-Nose	27	142-4459	1	Shock Valve Orificed 3800
13	3257-42	1	Key-Woodruff 5/16 X 1	28	146-3749	1	Output Shaft- TI Uht Motor
15	142-4460	1	Kit, Housing-Hydro LH	99	116-1373	1	Flow Test Kit ●
16	116-8915	1	Motor-Hydraulic	99	116-4245	1	Puller-Pulley ●
17	116-7901	1	Magnetic Plugs Service Kit				

● Not illustrated

RH Hydro Assembly No. 135-7904

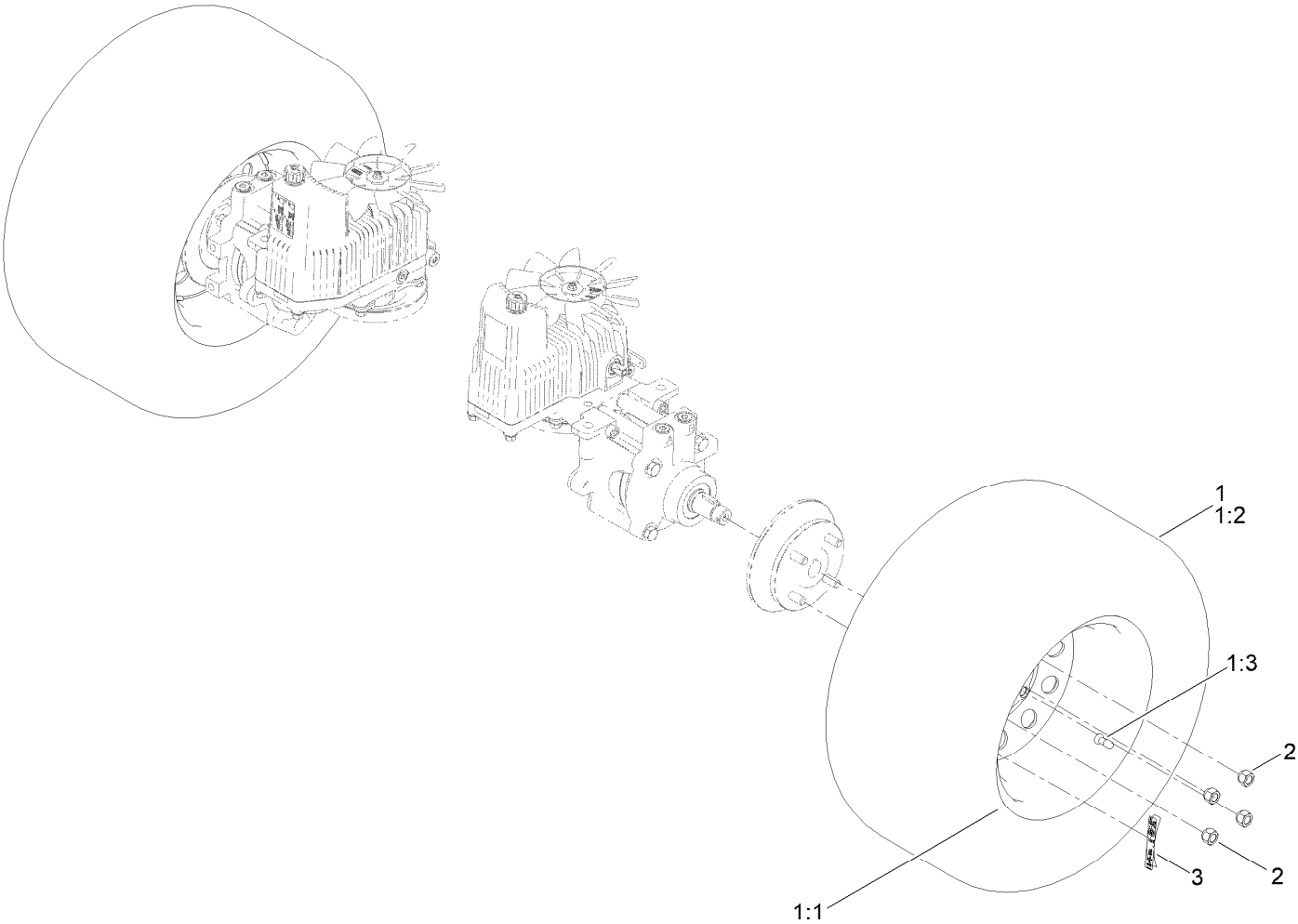


RH Hydro Assembly No. 135-7904 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	135-7827	1	Plate, Horse Shoe Mount	17	116-7901	1	Magnetic Plugs Service Kit
2	142-3603	1	Kit, 7.8 In Fan	18	76-1900	2	O-Ring
3	116-0234	1	Pulley Kit	19	116-8662	2	O-Ring-Valve, Check
4	116-0235	1	Handle	20	116-8974	4	Screw-HH 1/2-20 X 2 1/4
5	116-0236	1	Dipstick	21	116-8975	2	Screw-HSH 1/2-20 X 2 3/4
6	116-0237	1	Gasket	22	116-9922	2	Hydraulic Tube Kit
7	116-1367	1	Swash Block Kit	23	126-7466	1	Valve-Shock
8	142-3604	1	Kit, Pump Seal	24	126-7711	1	Seal-Drive, Fan
9	116-1369	1	Motor Seal Kit	25	142-3608	1	Kit, Pump Section 12Cc RH
10	116-1370	1	Tube Seal Kit	26	142-4500	1	Kit - 12Cc Port Plate, Rotate Grp
11	116-1371	1	Output Shaft Seal Kit	27	142-4459	1	Shock Valve Orificed 3800
12	116-5469	1	Cup-Nose	28	146-3749	1	Output Shaft- TI Uht Motor
13	3257-42	1	Key-Woodruff 5/16 X 1	99	116-1373	1	Flow Test Kit ●
15	142-4461	1	Kit, Housing-Hydro RH	99	116-4245	1	Puller-Pulley ●
16	116-8916	1	Motor-Hydraulic RH 240Cc				

● Not illustrated

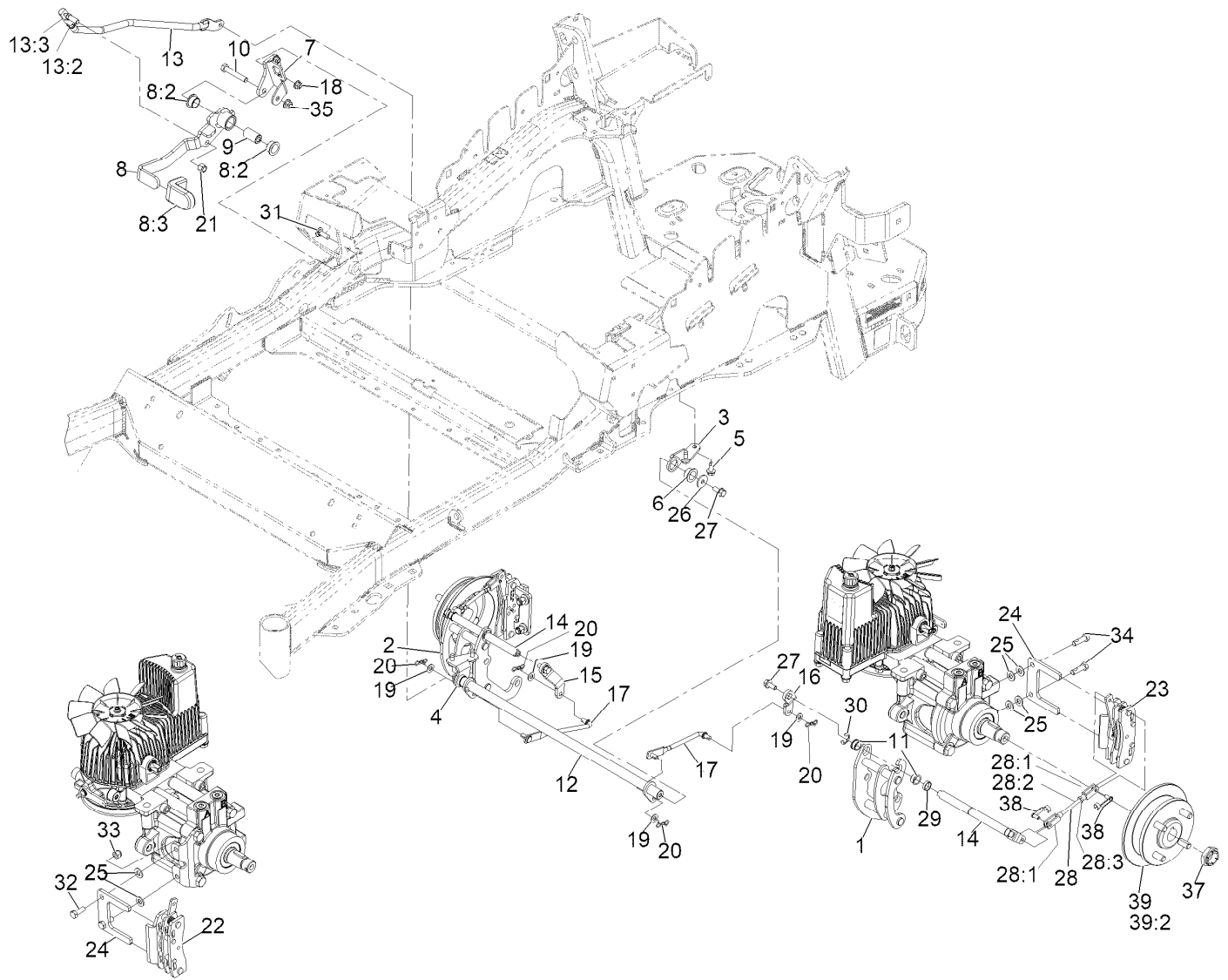
Rear Wheel Assembly



Rear Wheel Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	163-3480	2	Wheel And Tire ASM	2	139-2564	8	Nut-Lug
1:1	163-3485	1	Wheel	3	126-2055	2	Decal-Torque, Wheel Hub
1:2	146-0590	1	Tire-24X12-12				Lug
1:3	232-27	1	Stem-Valve				

Park Brake Assembly



REAR VIEW OF
RIGHT HAND HYDRO

Park Brake Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	126-4248	1	Mount-Bellcrank, LH	20	119-1415	4	Pin-Cotter, Locking
2	126-4249	1	Mount-Bellcrank, RH	21	3296-6	1	Nut-Nyloc 3/8-24
3	116-9681	1	Mount-Pivot, LH	22	135-7440	1	Caliper-Brake, RH
4	116-9682	1	Mount-Pivot, RH	23	135-7441	1	Caliper-Brake, LH
5	32144-70	4	Screw-HWH 5/16-18 X 3/4 Tf	24	135-7828	2	Plate-Mount, Brake
6	109-8054	2	Bushing-Flanged	25	3256-24	6	Washer-3/8 SAE
7	116-9096-01	1	Bracket-Mount	26	115-7109	2	Washer-Flat
8	135-7565	1	Brake Lever ASM	27	98-9940	4	Screw-HHF
8:2	109-8054	2	Bushing-Flanged	28	126-7587	2	Rear Linkage ASM
8:3	132-4749	1	Grip-Lever	28:1	126-7588	2	Yoke
9	116-9117	1	Pivot-Handle, Brake	28:2	116-9069	1	Linkage, Rear
10	323-11	1	Screw-HH 3/8-16 X 2 1/4	28:3	3220-1	1	Nut-Jam 1/4-28
11	126-6199	4	Bushing	29	126-6200	2	Spacer
12	135-7800	1	Shaft-Cross	30	32120-19	2	E-Ring
13	135-7805	1	ASM, Front Linkage	31	3230-2	2	Bolt-Carriage 5/16-18 X 1
13:2	94-7572	1	End-Tie Rod, RH	32	135-7915	2	Screw-HH,
13:3	3220-3	1	Nut-Jam 3/8-24	33	112-0236	2	Nut-Lock
14	126-4251	2	Bellcrank	34	135-7890	2	Screw-HH, Patch
15	126-3716	1	Arm-Inner, RH	35	119-4042	1	Nut-HF, NI
16	126-3715	1	Arm-Inner, LH	37	116-1399	2	Locknut
17	142-6328	2	Mid-Link, Short	38	126-6395	4	Pin-Clevis, Spring
18	119-4041	2	Nut-HF	39	142-2701	2	Wheel Hub ASM
19	3256-23	4	Washer-5/16 SAE	39:2	116-1696	4	Stud-Wheel

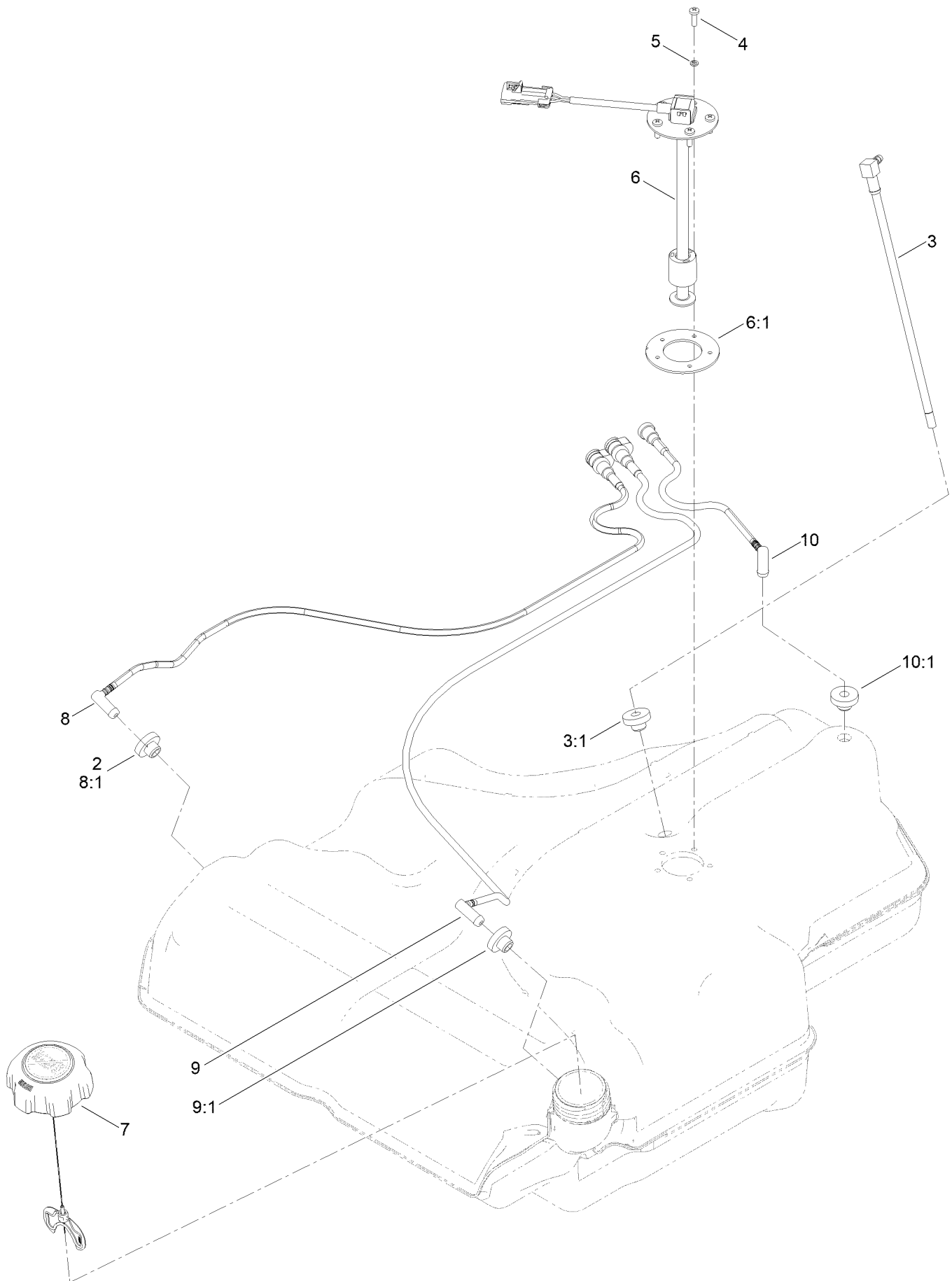
This exploded view diagram illustrates the assembly of a rear window unit. The main components are labeled as follows:

- 1**: The rear window glass panel.
- 2**: Screws used to secure the window frame to the vehicle body.
- 3**: Spacers or bushings that provide clearance between the window frame and the body.
- 4**: The rear window frame or trim piece.
- 5**: A cable or hose assembly, with sub-labels **5:2** and **5:3** indicating different sections.
- 6**: A connector or plug for the cable/hose.
- 7**: A curved cable or hose component.
- 8**: A mounting bracket or clip for the cable/hose.
- 9**: A wiring harness or connector assembly.
- 10**: A mounting bracket or clip for the wiring harness.
- 11**: A screw or fastener for the upper cable/hose connection.
- 12**: A small circular component, possibly a seal or gasket.
- 13**: Screws used to secure the window frame to the vehicle body.
- 14**: A cable or hose component.
- 15**: A mounting bracket or clip for the cable/hose.

Fuel System Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	135-0643	1	Fuel Tank ASM	8	105-1853	1	Clamp-Hose
2	3218-1	2	Nut-Jam	9	116-6005	1	Retainer-Line, Vapor
3	1-523420	2	Bumper	11	125-8067	1	Plug-Plastic
5	127-0583	1	Fuel Manifold Vent ASM	12	116-4464	1	Plug-Port
5:2	109-0302	3	Hose-Fuel	13	2412-98	2	Clamp-Hose
5:3	108-5376	1	Hose-Fuel	14	109-0650	1	Hose-Fuel
6	135-5678	1	Barb-Fuel	15	1-603770	1	Valve-Fuel
7	119-6074	1	Hose-Fuel				

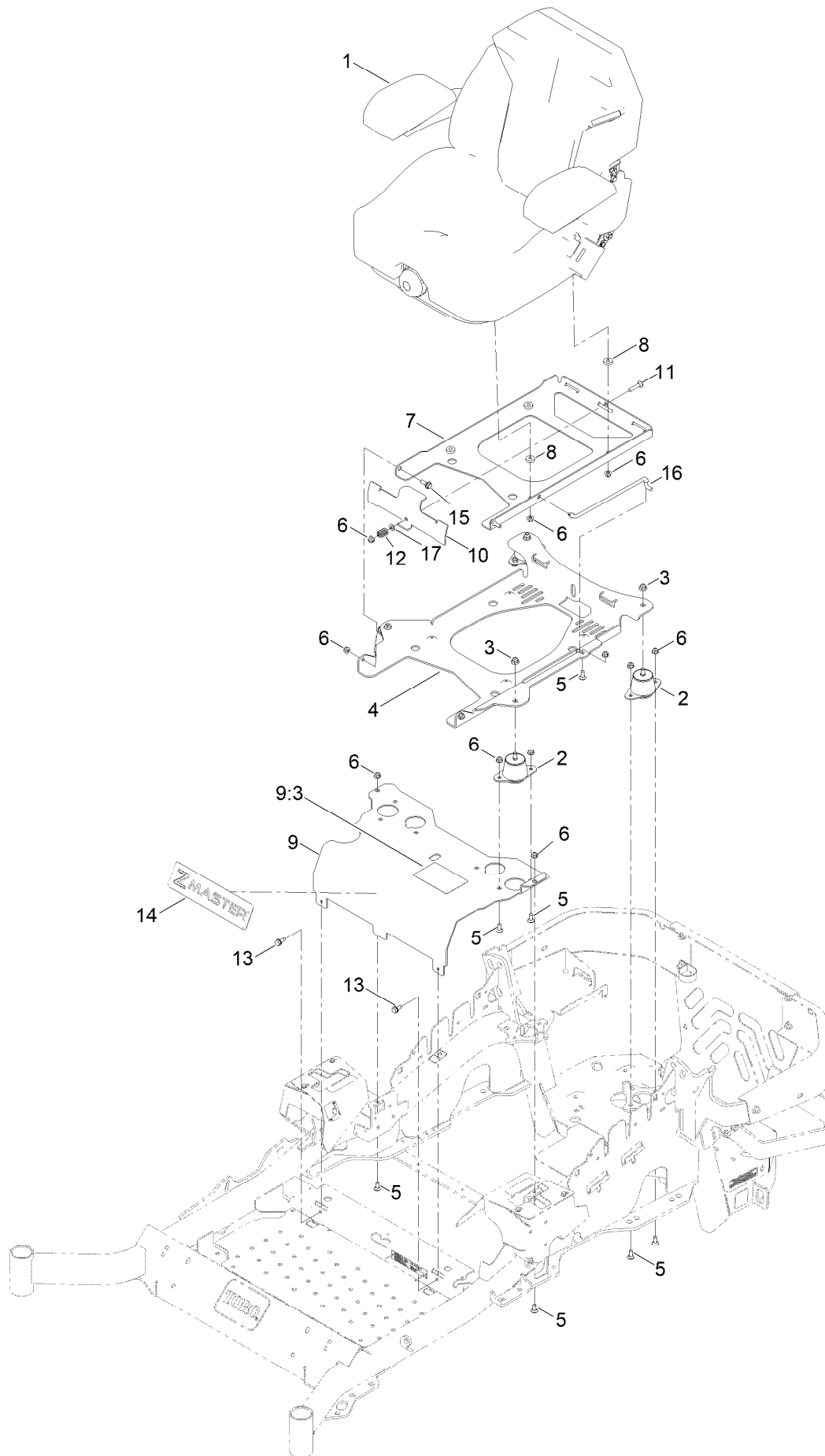
Fuel Tank Assembly No. 135-0643



Fuel Tank Assembly No. 135-0643 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
2	46-6560	4	Bushing	8	116-2460	1	RH Vent Line Kit (With Grommet)
3	116-2459	1	Fuel Line Kit (With Grommet)	8:1	46-6560	1	Bushing
3:1	46-6560	1	Bushing	9	116-2461	1	LH Vent Line Kit (With Grommet)
4	3290-500	5	Screw-PPH	9:1	46-6560	1	Bushing
5	3253-17	5	Washer-Lock	10	116-2462	1	Rear Vent Line Kit (With Grommet)
6	126-3913	1	Float-Sender, Fuel	10:1	46-6560	1	Bushing
6:1	126-3950	1	Gasket-Sender				
7	137-4127	1	Cap-Fuel				

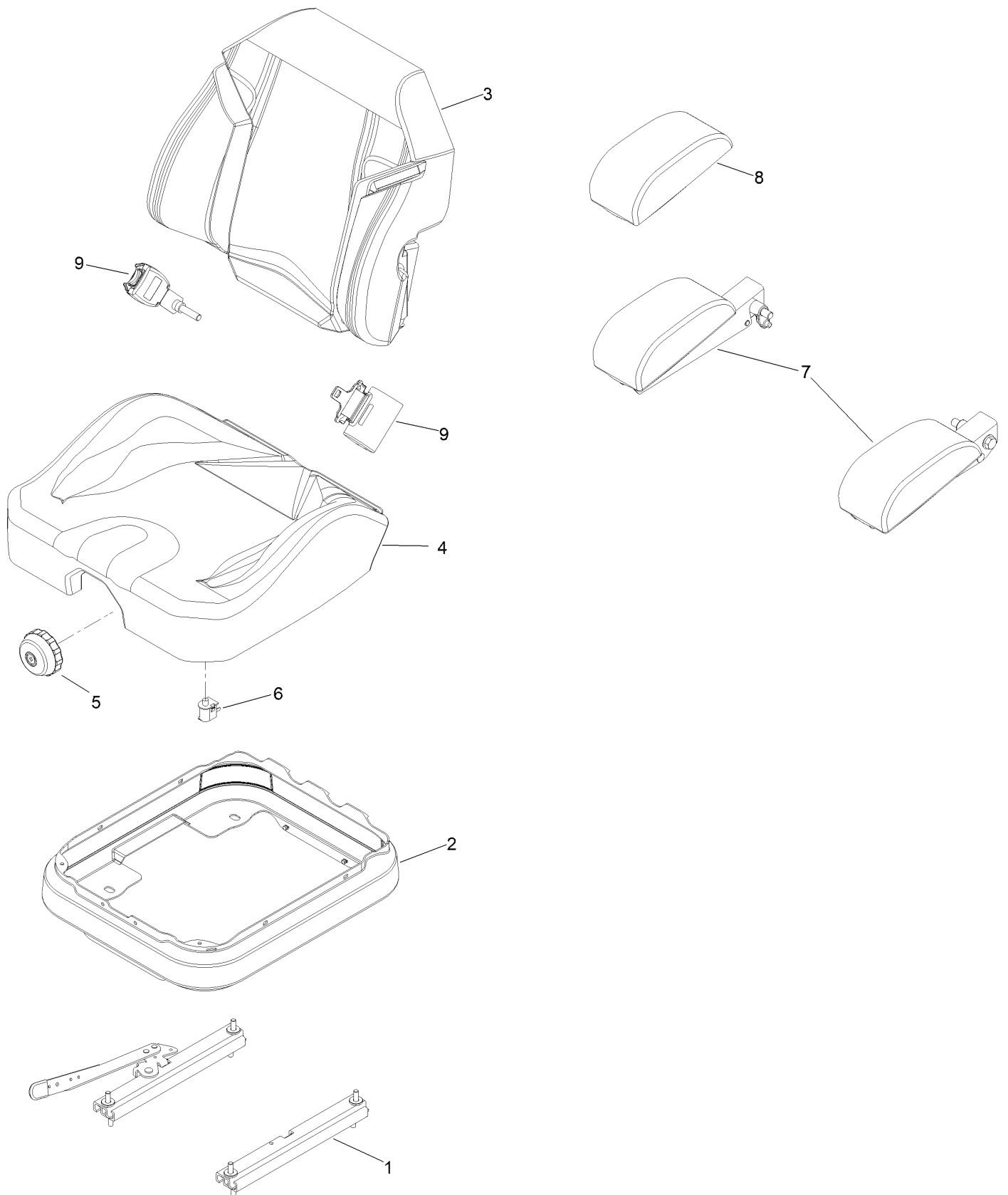
Seat Mounting Assembly



Seat Mounting Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	147-4984	1	Seat-Suspension	9:3	125-9383	1	Decal-Service Aid
2	109-9034	4	Isolator-Seat	10	109-9881-03	1	Plate-Latch, Seat
3	119-4042	4	Nut-HF, NI	11	3230-4	1	Screw-CARR
4	116-3860-03	1	Plate-Tilt, Seat Support	12	107-3017	1	Spring-Compression
5	137-3061	11	Bolt-CARR	13	32144-70	2	Screw-HWHTF
6	119-4041	18	Nut-HF	14	140-1215	1	Decal-Console
7	116-3859-03	1	Plate-Frame, Seat	15	116-1297	2	Screw-Shoulder
8	26-4840	4	Spacer-Pin, Mounting	16	116-0070	1	Rod-Prop
9	125-9385	1	Seat Mount ASM	17	3256-23	1	Washer-Plain

Seat Assembly No. 147-4984

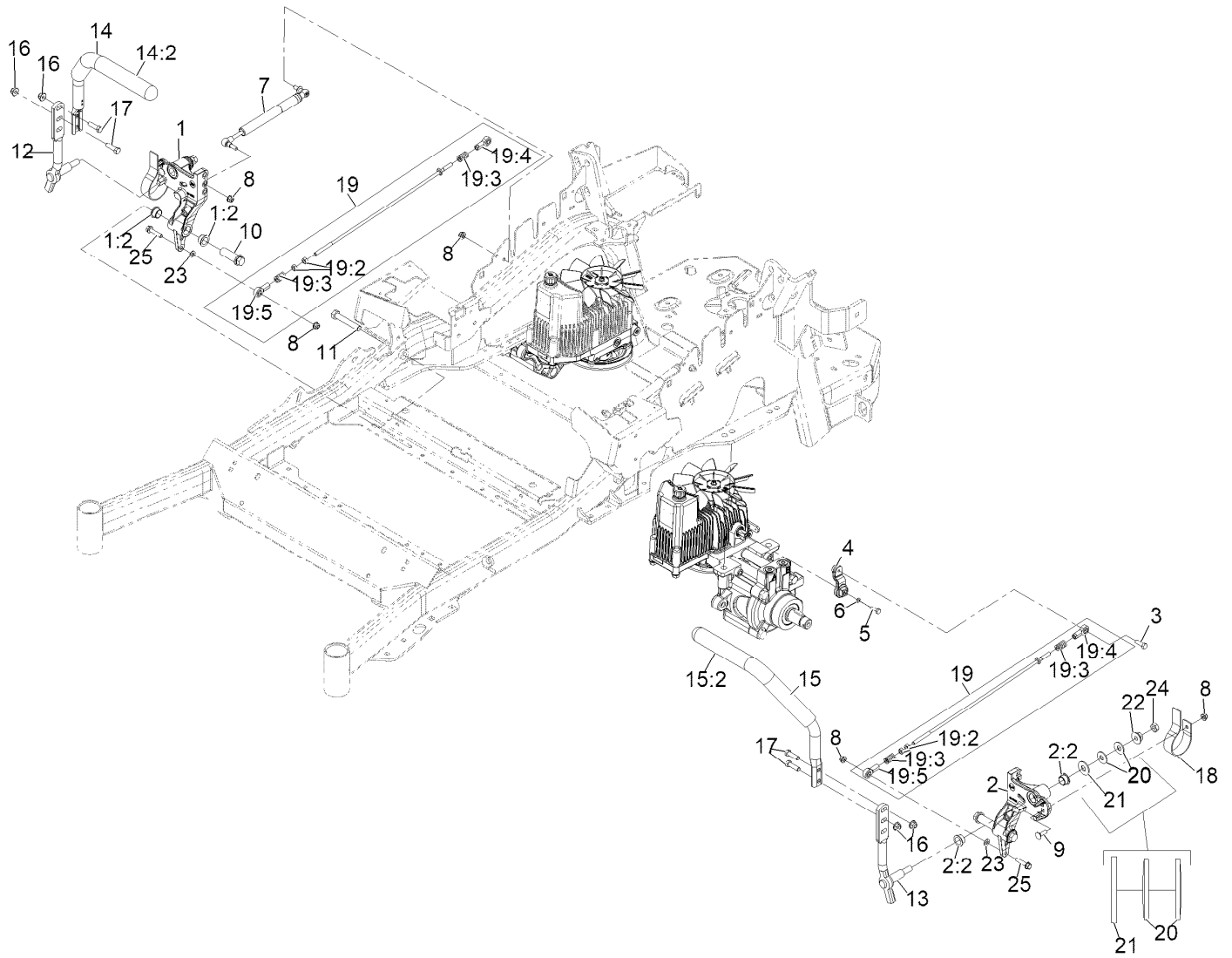


Seat Assembly No. 147-4984 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	140-8012	1	Seat Track Set
2	116-5659	1	Cover-Suspension Bellows
3	140-8004	1	Cover-Back
4	140-8005	1	Cover-Cushion
5	116-8911	1	Knob-Adjuster

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
6	82-2190	1	Switch-Bail
7	147-4985	1	Armrest Kit
8	109-9802	1	Arm Rest Pad Set
9	126-2061	1	Seat Belt Service Kit

Motion Control Assembly

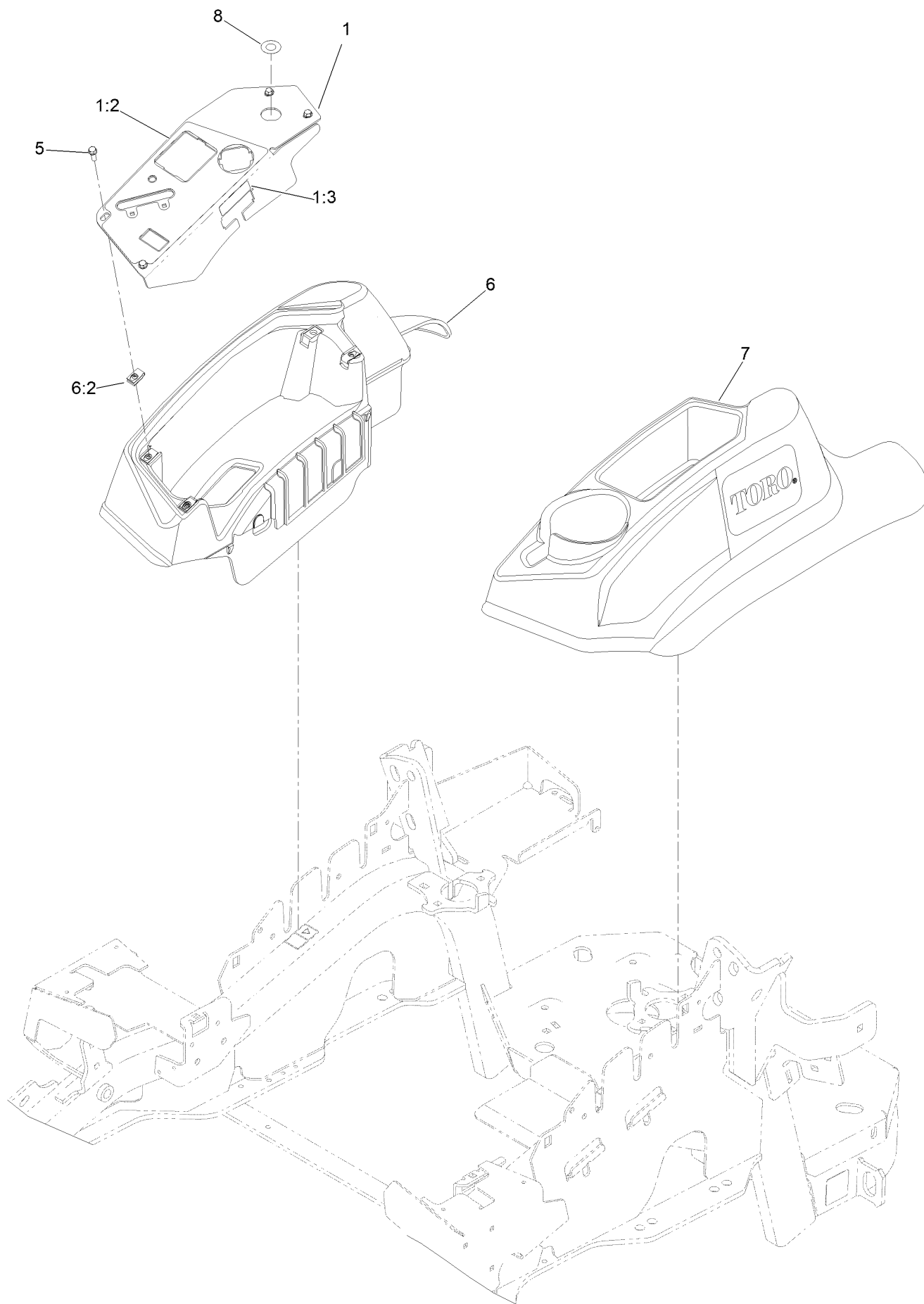


Motion Control Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	116-0880	1	RH Motion Control And Bushing ASM	14:2	109-5668	1	Grip-Lever, Control
1:2	109-8054	4	Bushing-Flanged	15	135-4373	1	LH Handle ASM
2	116-0881	1	LH Motion Control And Bushing ASM	15:2	109-5668	1	Grip-Lever, Control
2:2	109-8054	4	Bushing-Flanged	16	119-4042	4	Nut-HF, NI
3	116-0648	2	Screw-HH 5/16-18 X 1 W/Patch ●	17	323-7	4	Screw-HH 3/8-16 X 1 1/4
4	109-4581	2	Arm-Control, Pump	18	109-5575	2	Spring-Leaf
5	9080046	2	Screw-HH 1/4-20 X 7/8 ●	19	109-8106	2	Front Pump Linkage ASM
6	1-303435	2	Washer-Spring Disc 1/4	19:2	3219-2	2	Nut-Hex 5/16-24
7	146-0859	2	Damper, Motion Control	19:3	1-323245	2	Spring-Compression
8	119-4041	8	Nut-HF	19:4	1-633152	1	Balljoint
9	3230-2	2	Bolt-Carriage 5/16-18 X 1	19:5	1-543017	1	Balljoint
10	109-5891	2	Hub-Threaded	20	109-9505	4	Washer, Spring Disc 1/2
11	325-12	2	Screw-HH 1/2-13 X 3	21	3256-6	2	Washer
12	116-0039	1	Lever-Control Motion, RH	22	32128-56	2	Nut-Hex 1/2-13 Flange
13	116-0040	1	Lever-Control Motion, LH	23	3256-23	2	Washer-5/16 SAE
14	135-4371	1	RH Handle ASM	24	3218-5	2	Nut-Jam 1/2-13
				25	115-1794	2	Screw-Hex Flange 5/16-18 X 1 1/2

● Use Pro-Lock, Nut Type (P/N 1-840022, .5ml tube) on threads.

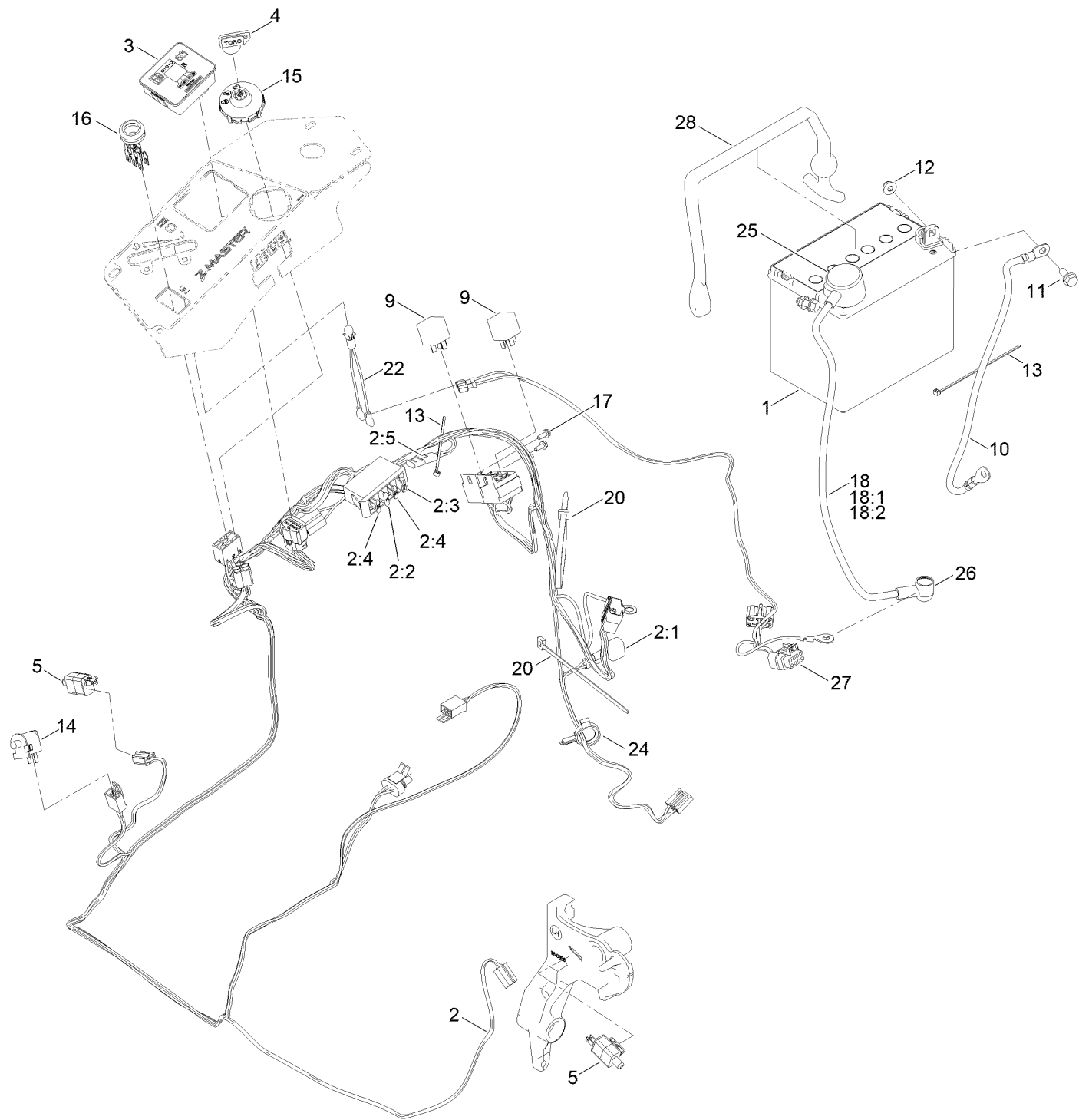
Control Console Assembly



Control Console Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	121-7587	1	Control Panel W/Decal ASM	6	119-2603	1	RH Console ASM
1:2	121-7586	1	Decal-Panel, Control	6:2	107069	4	Clip
1:3	114-4466	1	Decal-Fuses	7	119-2602	1	Console-LH
5	32105-15	4	Screw-HWH	8	142-3251	1	Decal-Cover 12V

Electrical System Assembly

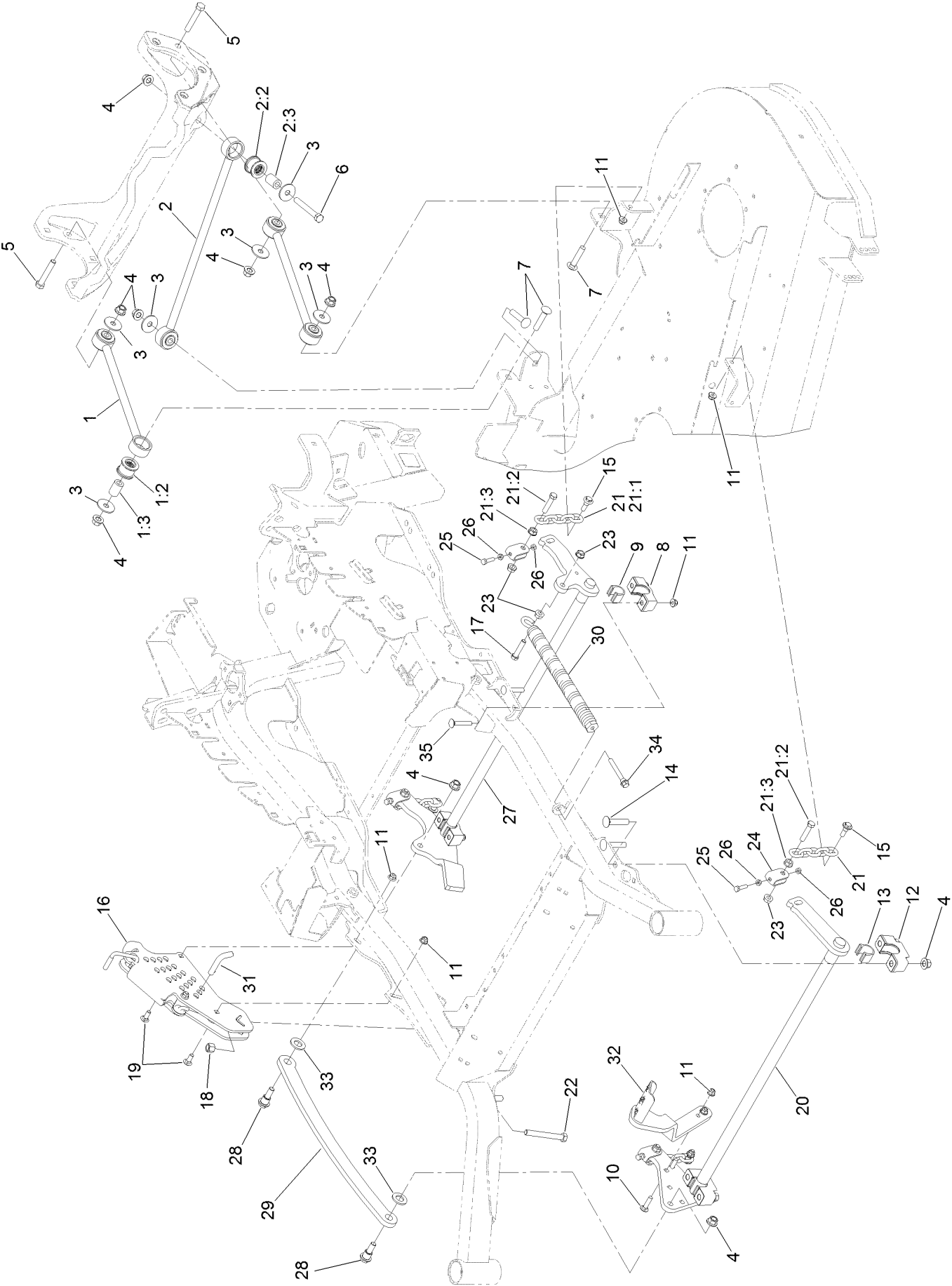


Electrical System Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	104-8162	1	Battery	13	1-303287	2	Tie-Cable
2	116-6009	1	Harness-Wire, Main ●	14	82-2190	1	Switch-Bail
2:1	103-3895	1	Diode	15	137-4100	1	Switch-Ignition
2:2	218-578	1	Fuse-Blade, 10 Amp	16	135-3653	1	Switch, PTO 10A
2:3	109355	1	Fuse-Blade, 15 Amp	17	104-2065	1	Screw-HWH
2:4	109102	2	Fuse-Blade, 25 Amp	18	115-3864	1	Cable-Battery, Positive
2:5	116-0053	1	Cap-Plug	18:1	1-543393	1	Insulator-Solenoid
3	117-3882	1	Fuel/Hour Meter ASM	18:2	109-2407	1	Insulator-Battery
4	1-603511	1	Keys-Ignition (Spare Pair)	20	3290-378	2	Tie-Cable
4	63-8360	1	Key-Ignition	22	1-643267	1	Indicator-LED, Red
5	110-6765	2	Switch	24	105-1853	1	Clamp-Hose
9	1-643275	1	Relay	25	109-2407	1	Insulator-Battery
10	112-7063	1	Cable-Battery, Black	26	1-543393	1	Insulator-Solenoid
11	3234-5	2	Screw-HHF	27	146-4688	1	Harness-Jumper EFI
12	119-4041	2	Nut-HF	28	146-4467	1	Strap-Bungee

● Use dielectric grease on all unsealed connectors and terminals only. Do not apply in sealed connectors.

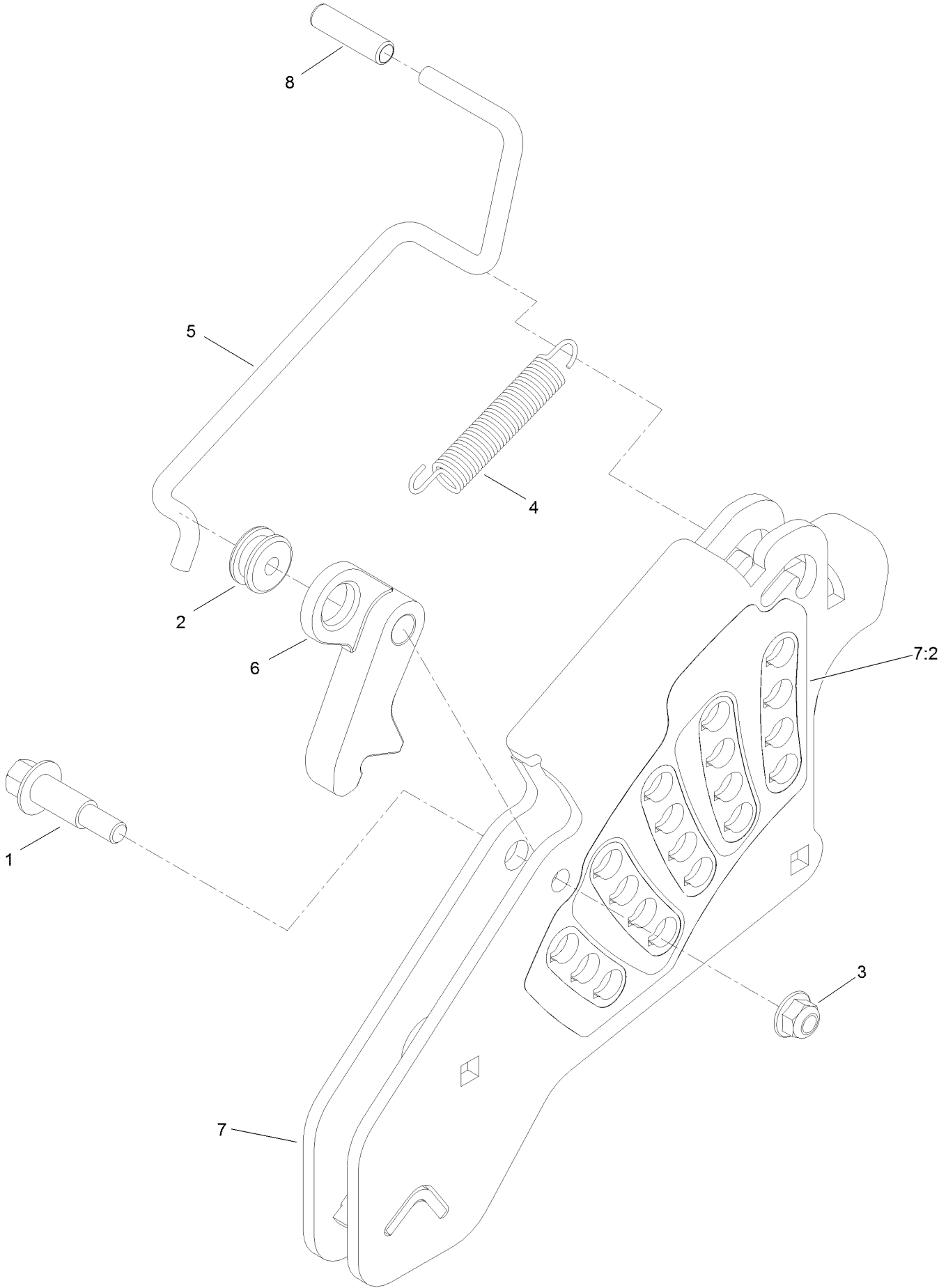
Deck Lift Assembly



Deck Lift Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	109-7952	2	Deck Strut ASM	16	109-7438	1	HOC ASM
1:2	109-5009	2	Bushing-Suspension, Rubber	17	109-9065	1	Screw-HH
1:3	109-5010	2	Spacer	18	3296-23	1	Nut-Lock, NI
2	109-5013	1	Panhard Rod ASM	19	3231-2	2	Bolt-CARR
2:2	109-5009	2	Bushing-Suspension, Rubber	20	126-2475-03	1	Decklift-Front
2:3	109-5010	2	Spacer	21	116-0756	4	Deck Lift Chain ASM
3	86-1990	6	Washer	21:1	1-633447	1	Chain-Lift, Deck
4	139-1689	12	Nut-HF	21:2	109-9065	1	Screw-HH
5	325-12	2	Screw-HH	21:3	32128-37	1	Nut-HF
6	325-17	1	Screw-HH	22	116-0559	1	Bolt-TAP
7	3233-34	3	Screw-CARR	23	32128-37	6	Nut-HF
8	127-0553	2	Support-Bearing, Cross Shaft (Rear)	24	109-9066	4	Yoke-Adjust, Deck
9	109-7173	2	Bearing-Cross Shaft, Rear	25	322-47	4	Screw-HH
10	3231-4	2	Screw-CARR	26	3218-2	8	Nut-Hex Jam
11	119-4042	12	Nut-HF, NI	27	116-0459-03	1	Lift-Deck, Rear
12	109-9409	2	Support-Bearing, Cross Shaft (Front)	28	116-0780	2	Screw-Shoulder, HHF
13	109-9410	2	Bearing-Cross Shaft, Front	29	116-0797-03	1	Link-Lift, Deck
14	116-1700	4	Bolt-CARR	30	116-0000	1	Spring-Extension
15	109-9840	4	Screw-Shoulder, HHF	31	116-5584	1	Pin-HOC
				32	116-1919-01	1	Lever-Foot
				33	3256-28	2	Washer-Flat
				34	92-7674	1	Bolt-Shoulder
				35	3231-7	4	Screw-CARR

Height-of-Cut Assembly No. 109-7438

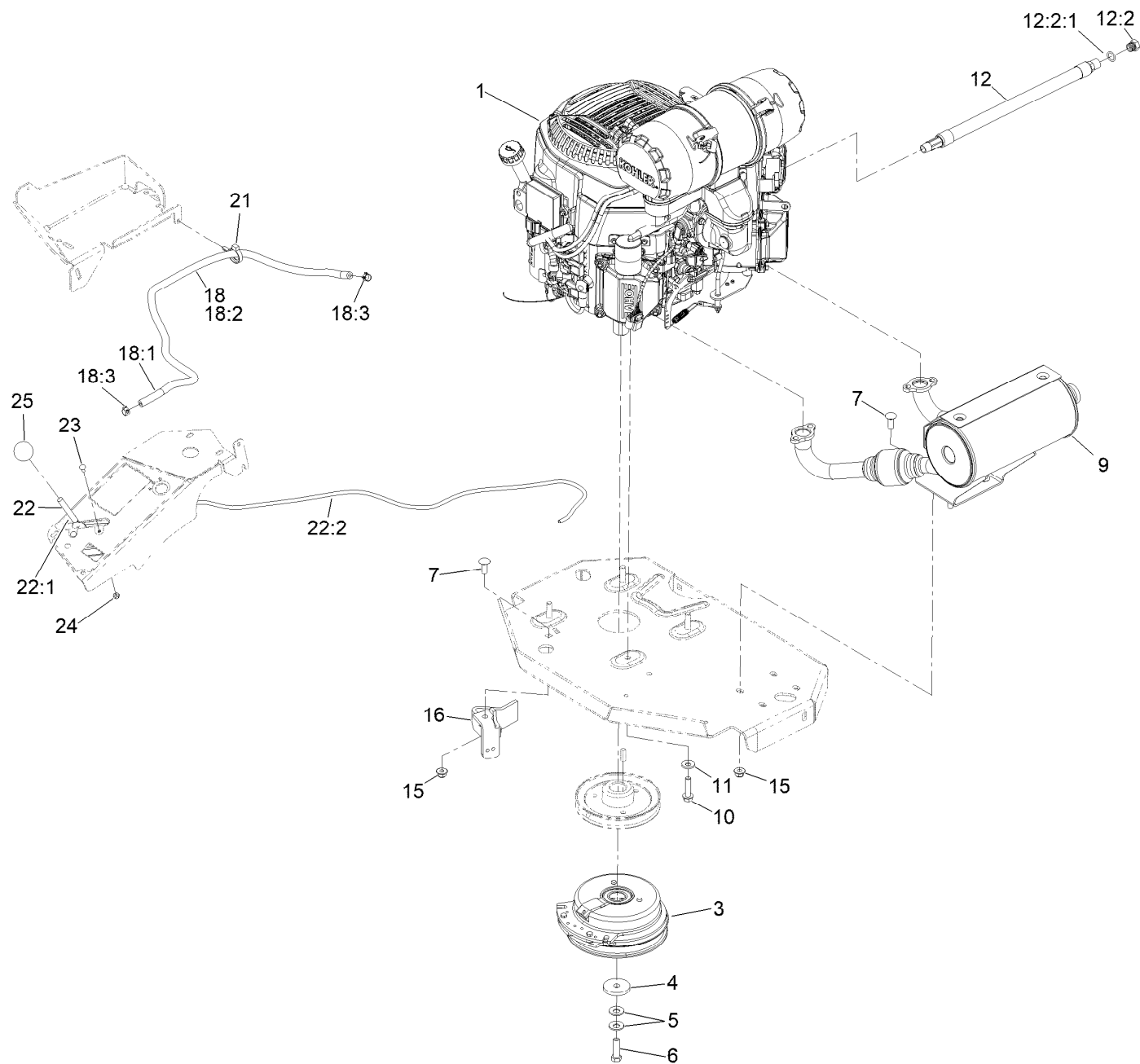


Height-of-Cut Assembly No. 109-7438 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	62-1330	1	Bolt-Shoulder
2	109-7130	1	Grommet
3	119-4042	1	Nut-HF, NI
4	109-7124	1	Spring-Extension
5	109-7128	1	Rod-Lock, Transport

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
6	116-0118	1	Pawl-Transport, HOC
7	109-7335	1	HOC Plate ASM
7:2	126-4398	1	Decal-HOC
8	109-8250	1	Grip-Lever

Engine, Clutch and Muffler Assembly



Engine, Clutch and Muffler Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1		1	Engine-Kohler ▲ ◆
3	116-1620	1	Clutch Kit
4	109-6919	1	Washer-Plain
5	1-603610	2	Washer-Spring
6	109-9761	1	Screw-HH □
7	3231-22	5	Screw-CARR
9	142-6858	1	Kit,Muffler
10	32144-102	4	Screw-HWH
11	98-5975	4	Washer-Belleville
12	116-5316	1	Oil Drain Hose ASM ■
12:2	353-508	1	Plug-HH ●
12:2:1	237-42	1	O-Ring
15	119-4042	5	Nut-HF, NI

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
16	116-2612-01	1	Clutch-Anchor
18	117-3893	1	Fuel Line ASM
18:1	109-0273	1	Hose-Fuel
18:2	117-3892	1	Sleeve-Thermal
18:3	2412-98	2	Clamp-Hose
21	105-1853	1	Clamp-Hose
22	115-2752	1	Throttle Control ASM
22:1	112-2334	1	Lever-Throttle
22:2	115-3868	1	Cable-Throttle
23	1-807513	2	Bolt-CARR
24	3296-2	2	Nut-Lock, NI
25	1-603175	1	Knob-Ball

● Torque to 24-26 ft-lb

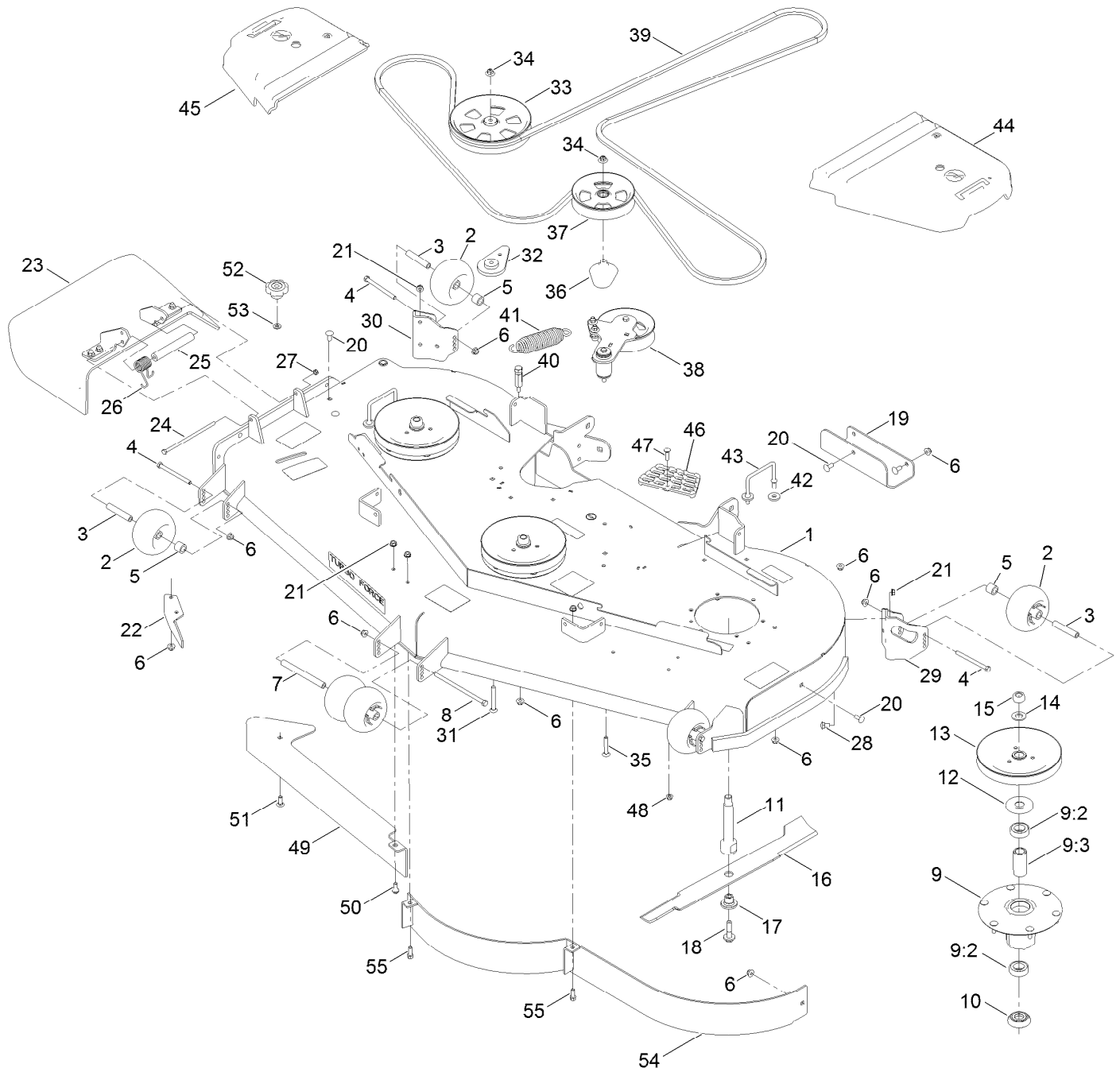
▲ Not serviced separately

□ Use Pro-Lock, Nut Type (P/N 1-840022, .5ml tube) on threads.

■ Torque to 17-23 ft-lb

◆ Obtain parts from www.kohlerplus.com

Deck Assembly

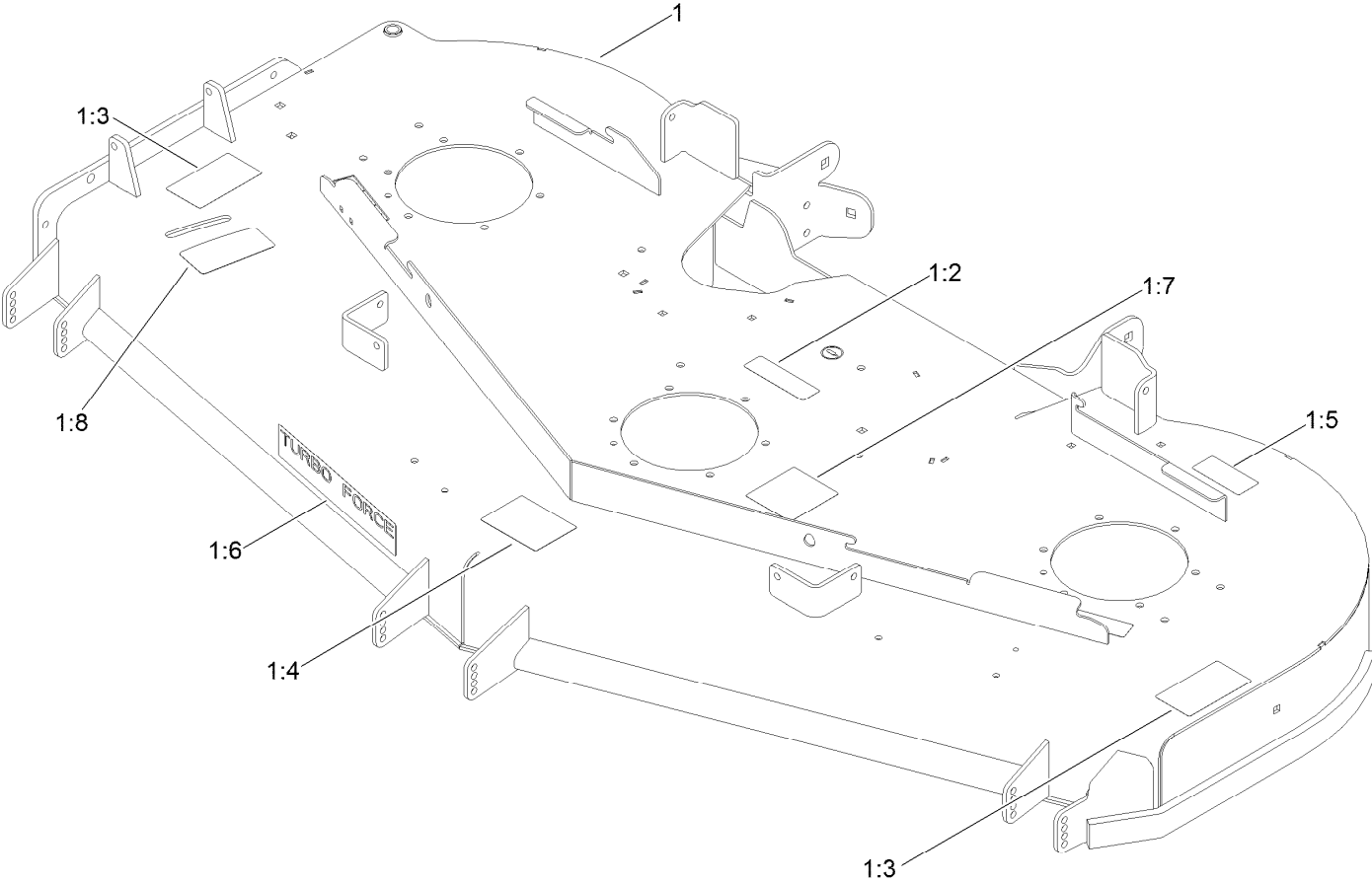


Deck Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	140-1170	1	Deck Decal ASM	28	3231-1	6	Screw-CARR
2	1-603299	6	Roller-Scalp, Anti	29	106-7354-01	1	Mount-Wheel, LH
3	98-7912	4	Tube-Spanner	30	106-7355-01	1	Mount-Wheel, RH
4	323-23	4	Screw-HH	31	3231-42	1	Screw-CARR
5	98-7913	4	Tube-Spacer	32	109-9416	1	Spacer-Idler
6	119-4042	34	Nut-HF, NI	33	132-4734	1	Pulley-Idler, Flat
7	98-5967	1	Spacer-Wheel	34	109-6658	2	Nut-Flange, NI
8	108-5388	1	Screw-HH	35	3231-40	1	Bolt-CARR
9	137-9780	3	Spindle ASM	36	109-2872	1	Spacer-Pulley
9:2	116-0720	2	Bearing-Ball	37	136-5404	1	Pulley-Idler, Flat
9:3	138-6042	1	Spacer-Bearing	38		1	Idler Arm ASM ●
10	137-9784	3	Guard-Bottom	39	109-9023	1	Belt-V
11	138-6045	3	Shaft-Spindle	40	114-5867	1	Anchor-Spring, Tall
12	103-1330	3	Guard-Bearing, Top	41	116-6317	1	Spring-Extension
13	138-6060	3	Sheave-Drive, Blade	42	1-373034	4	Washer
14	103-2802	3	Washer	43	109-6982	2	Wireform-Cover
15	116-7306	3	Nut-Hex	44	109-6938	1	Cover-Belt, LH
16	140-1238	3	Blade	45	116-0094	1	Cover-Belt, RH
17	137-9787	3	Bushing-Hex	46	126-4781-03	1	Step-Deck
18	109-9220	3	Screw-Sems	47	3230-3	1	Screw-CARR
19	121-7975-01	1	Plate-Skid	48	119-4041	1	Nut-HF
20	3231-27	6	Screw-CARR	49	138-6051-01	1	Plate-Baffle
21	3290-357	9	Nut-HSF	50	94-7582	1	Bolt-Shoulder
22	106-3216-01	1	Baffle-Discharge	51	3231-22	1	Screw-CARR
23	108-2792	1	Rubber Deflector ASM	52	109-1092	1	Knob
24	322-50	1	Screw-HH	53	100-4852	1	Washer-Hardened
25	105-4622	1	Spacer	54	114-5843-01	1	Baffle
26	108-4052	1	Spring-Torsion	55	92-1624	2	Screw-HWH Thd Form
27	3296-47	1	Nut-Lock, NI				

● Not serviced separately

Deck Decal Assembly No. 140-1170

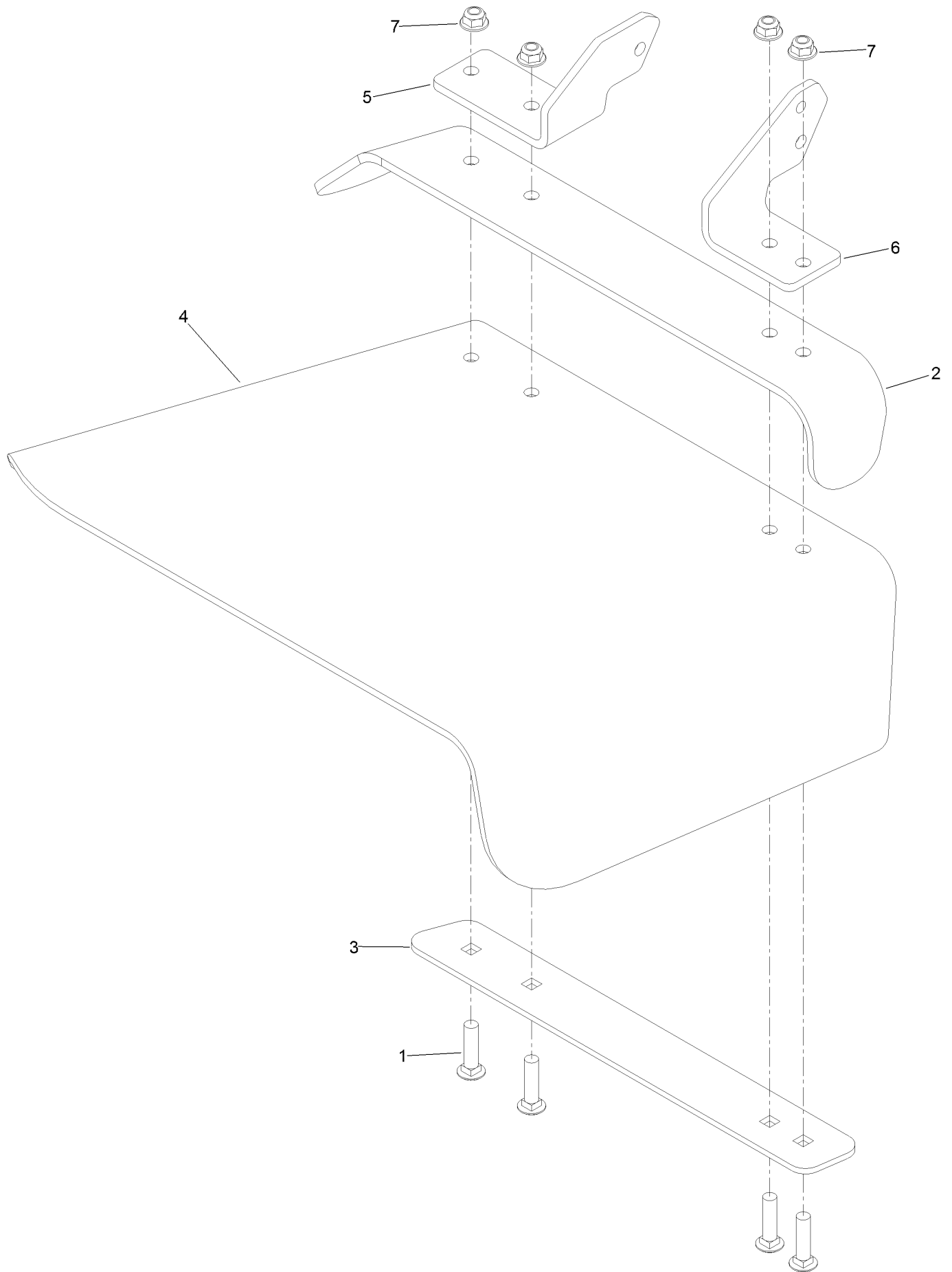


Deck Decal Assembly No. 140-1170 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1		1	Deck ASM ●	1:5	116-8283	1	Decal-Torque, Bolt
1:2	112-9028	3	Decal-Cover, Missing	1:6	107-1620	1	Decal
1:3	117-3848	2	Decal-Danger	1:7	136-5508	1	Decal-Routing, Deck Belt
1:4	127-0326	1	Decal-Scalp, Anti	1:8	131-1180	1	Decal-Adjustment, Baffle

● Not serviced separately

Rubber Deflector Assembly No. 108-2792

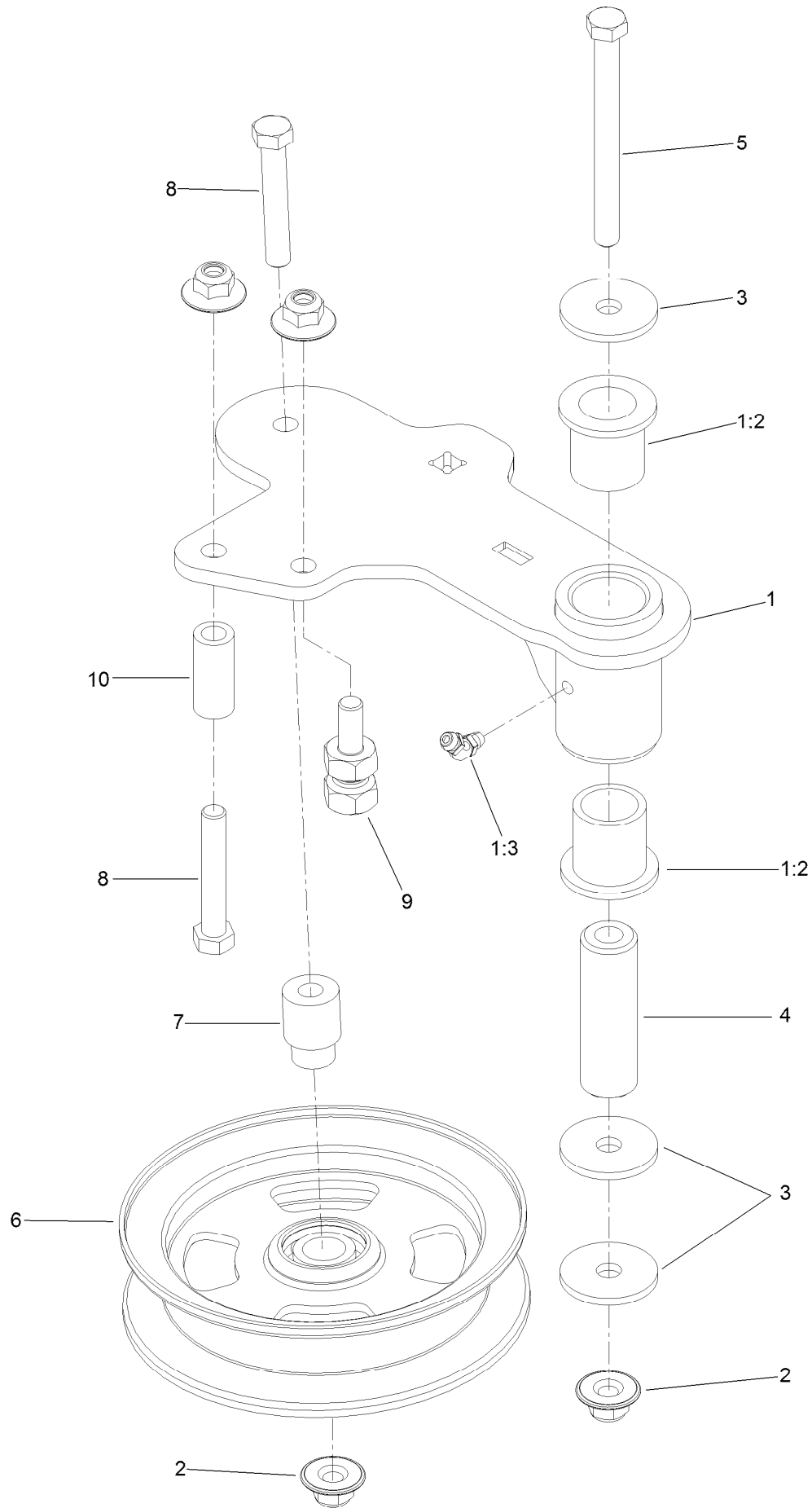


Rubber Deflector Assembly No. 108-2792 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	3231-4	4	Screw-CARR
2	106-3246-01	1	Deflector
3	106-3248-03	1	Strap-Discharge
4	108-5029	1	Deflector-Rubber

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
5	108-4059-01	1	Plate-Hinge, Rear
6	106-3253-01	1	Plate-Hinge, Front
7	119-4042	4	Nut-HF, NI

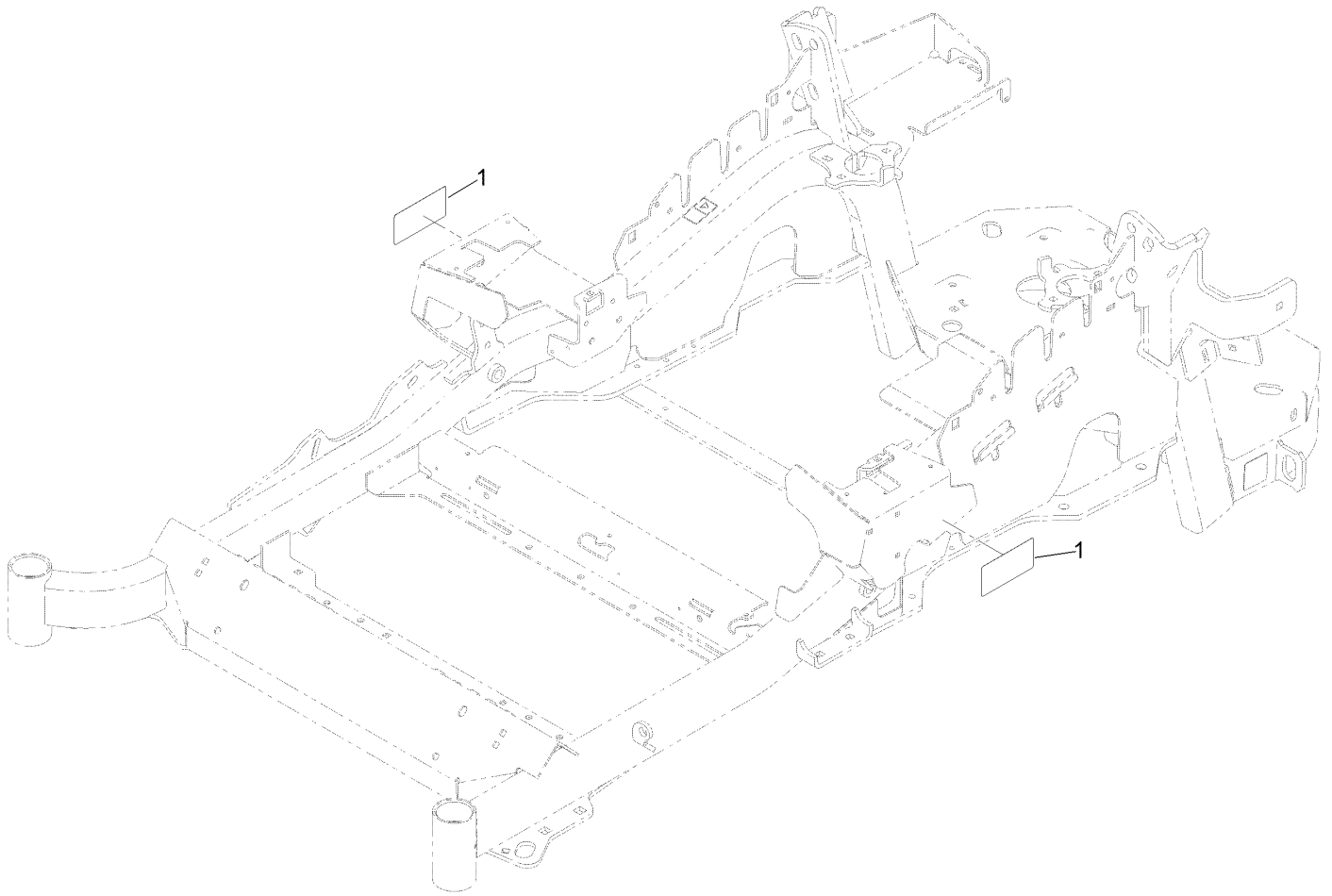
Idler Arm Assembly



Idler Arm Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	114-5870	1	Idler Arm ASM	5	98-5961	1	Screw-HH
1:2	1-303514	2	Bearing-Flanged	6	132-9425	1	Pulley-Idler, Flat
1:3	1481	1	Fitting-Grease	7	112-4212	1	Mount-Pulley
2	109-6658	4	Nut-Flange, NI	8	323-11	2	Screw-HH
3	1-213069	3	Washer	9	132-4729	1	Anchor-Spring, Short
4	114-5848	1	Spacer-Plain	10	104-0151	1	Spacer

Frame Decal Assembly



Frame Decal Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	120-5894	2	Decal

Attachments and Accessories

For 72918 — Z Master Professional 5000 Series Riding Mower with 72in TURBO FORCE Side Discharge Mower

Product Name	Model/Part
Toro Rider Arm Rest Bag	490-7320
24x12n12 - Tweel Turf	139-7891
13inx6.5n6 Caster Tweel Asm	147-6295
Slope Sensor-Lazer/Z-Master 3000/5000/6000	142-4910
Screen-Spark Arrestor	142-7683
Blower and Drive Kit	78554
Filter Minder Gauge	99-4664
72in E-z Vac Triple Bagger	78555
Hypr-Oil 500 (quart)	114-4713
Hypr-Oil 500 (gallon).....	114-4714
Hypr-Oil 500-5 (5 gallon).....	114-4715
72in E-z Vac Dfs Bagger	78556
Jack Kit With Adapter, Zero-Turn-Radius Side-Discharge or Rear-Discharge Riding Mower.....	126-7282
Jack Kit Adapter, Zero-Turn-Radius Side-Discharge or Rear-Discharge Riding Mower.....	126-7283
Recycler Kit-G3/GM 3300 72in	139-6659
Operator Controlled Discharge Chute Kit.....	117-3600
Roller Striper Kit.....	115-7480
Turbo Baffle Kit	107-1634
Power Deck Lift Kit	132-5986
Weight Kit, Under Toe Board.....	140-4958
Blade-24.50 High Flow	147-6253
Blade-24.50 High Flow	140-1238
Blade-24.50 Atomic	140-1239
Blade-24.50 Medium Flow	140-4850
Blade-24.50 Low Flow	140-4851
Blade-24.50 Recycler	140-4852
6 Pack-Blade, 24.50 High Flow.....	147-6257
6 Pack-Blade, 24.5 High Flow.....	140-4872
6 Pack-Blade, 24.5 Med Flow	140-4873
6 Pack-Blade, 24.5 Low Flow	140-4874
6 Pack-Blade, 24.5 Atomic.....	140-4875
6 Pack-Blade, 24.5 Recycler.....	140-4876
Jack Kit.....	127-6666
Jack Mount Kit	146-0696
Hitch Kit	109-9487
Bimini Folding Shade Assembly	115-4510
Toro Rops Lock Kit.....	126-4064
Light Kit.....	116-1154
Worklight Kit	135-7320
Trash Holder Kit.....	TC26
Bucket Mount Kit.....	137-9216
Trimmer Mount	137-9769
Seat Tilt Frame and ISO Mount Kit.....	121-7596
Seat Cover (with Arm Rest)	117-0095

Attachments and Accessories (continued)

Toro Rider Over Seat Bag	490-7317
Toro Deluxe Rider Cover.....	490-7319

Notes:

Notes:



Count on it.