Form Number 3350-833

# 52in Blower Kit
## Groundsmaster® 200

**Model No. 30502 - 240000001 and up.**

# Parts Catalog

**Ordering Replacement Parts**

To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

**Understanding Reference Numbers**

Each Identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

**Service Assembly Reference Numbers**

Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1, 6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustrations and in part lists.

**Reference Numbers Indicating Quantity**

In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

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# Part Description Abbreviations

Part descriptions in this catalog may include the following abbreviations.

AR. . . . . as required
ASM. . . . . assembly
CARR. . . . . carriage
DEG. . . . . degrees
FH. . . . . flat head
GA. . . . . gauge
HF. . . . . hex flange
HH. . . . . hex head
HHF. . . . . hex head flange
HHFTF. . . . . hex head flange thread forming
HJ. . . . . hex jam
HLH. . . . . hex lag head
HOC. . . . . height-of-cut
HS. . . . . hex
HSBH. . . . . hex socket button head
HSFH. . . . . hex socket flat head
HSH. . . . . hex socket head
HWH. . . . . hex washer head
HWHTF. . . . . hex washer head thread forming
HYD. . . . . hydraulic
INC. . . . . incorporated
LH. . . . . left hand
NI. . . . . nylon insert
PPH. . . . . phillips pan head
PTH. . . . . phillips truss head
PTO. . . . . power take off
RH. . . . . right hand
SFH. . . . . slotted fillister head
SHH. . . . . slotted hex head
SHWH. . . . . slotted hex washer head
SPH. . . . . slotted pan head
SQH. . . . . square head
SRH. . . . . slotted round head
STD. . . . . standard
TAP. . . . . self tapping
TTH. . . . . torx truss head
WH. . . . . wing head

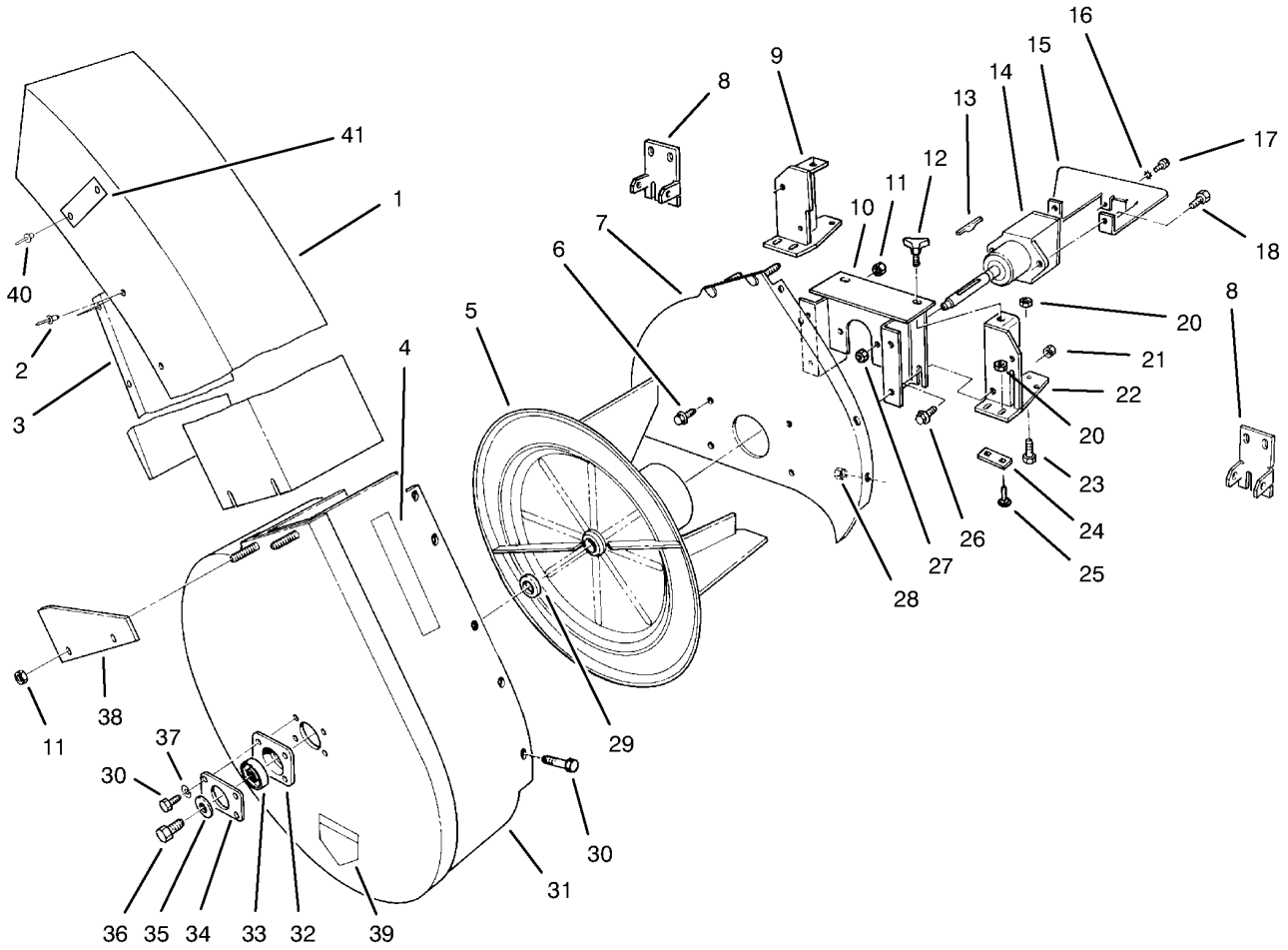
# Footnotes

❶ Not illustrated

❷ Optional Equipment Not Illustrated

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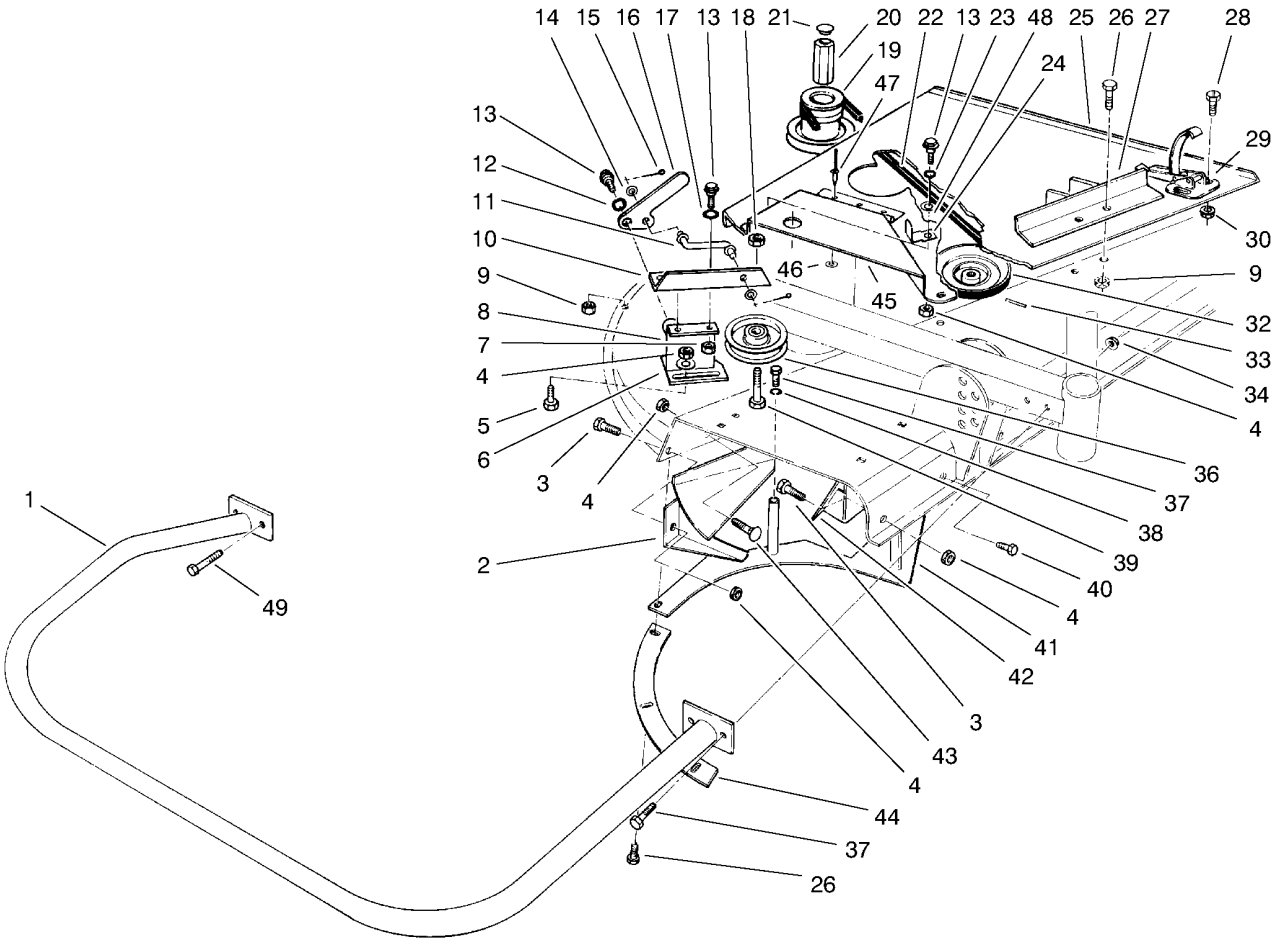

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# Blower Housing and Mount Assembly

| Ref | Part No. | Qty. | Description |
|---|---|---|---|
| 1 | 94-2672 | 1 | Chute ASM (Incl. Ref. #2, 3, 40 & 41) |
| 2 | 3290-409 | 8 | Rivet |
| 3 | | 1 | Deflector-Chute |
| 4 | 93-7301 | 1 | Decal-Warning |
| 5 | 56-4780-03 | 1 | Impeller |
| 6 | 3234-14 | 4 | Screw-HHF |
| 7 | 59-5070-03 | 1 | Mounting Plate |
| 8 | 74-0910-03 | 2 | Bracket-Pivot |
| 9 | 59-5050 | 1 | LH Bracket ASM |
| 10 | 59-5140-03 | 1 | Blower Mount |
| 11 | 3296-29 | 8 | Nut-Lock, NI |
| 12 | 62-6520 | 2 | Knob |
| 13 | 3257-40 | 1 | Key-Hi Pro |
| 14 | 53-4530-03 | 1 | Asm-Gear Box |
| 15 | 59-5150-03 | 1 | Cover-Gear Box |
| 16 | 3255-17 | 2 | Washer-Lock/ext |
| 17 | 3290-134 | 2 | Screw |
| 18 | 323-7 | 2 | Screw-HH |
| 20 | 32152-1 | 6 | Nut-Lock, NI |
| 21 | 3218-3 | 2 | Nut-Jam |
| 22 | 59-5090 | 1 | RH Bracket ASM |
| 23 | 322-3 | 2 | Screw-HH |
| 24 | 44-5460-03 | 2 | Plate-Bracket |

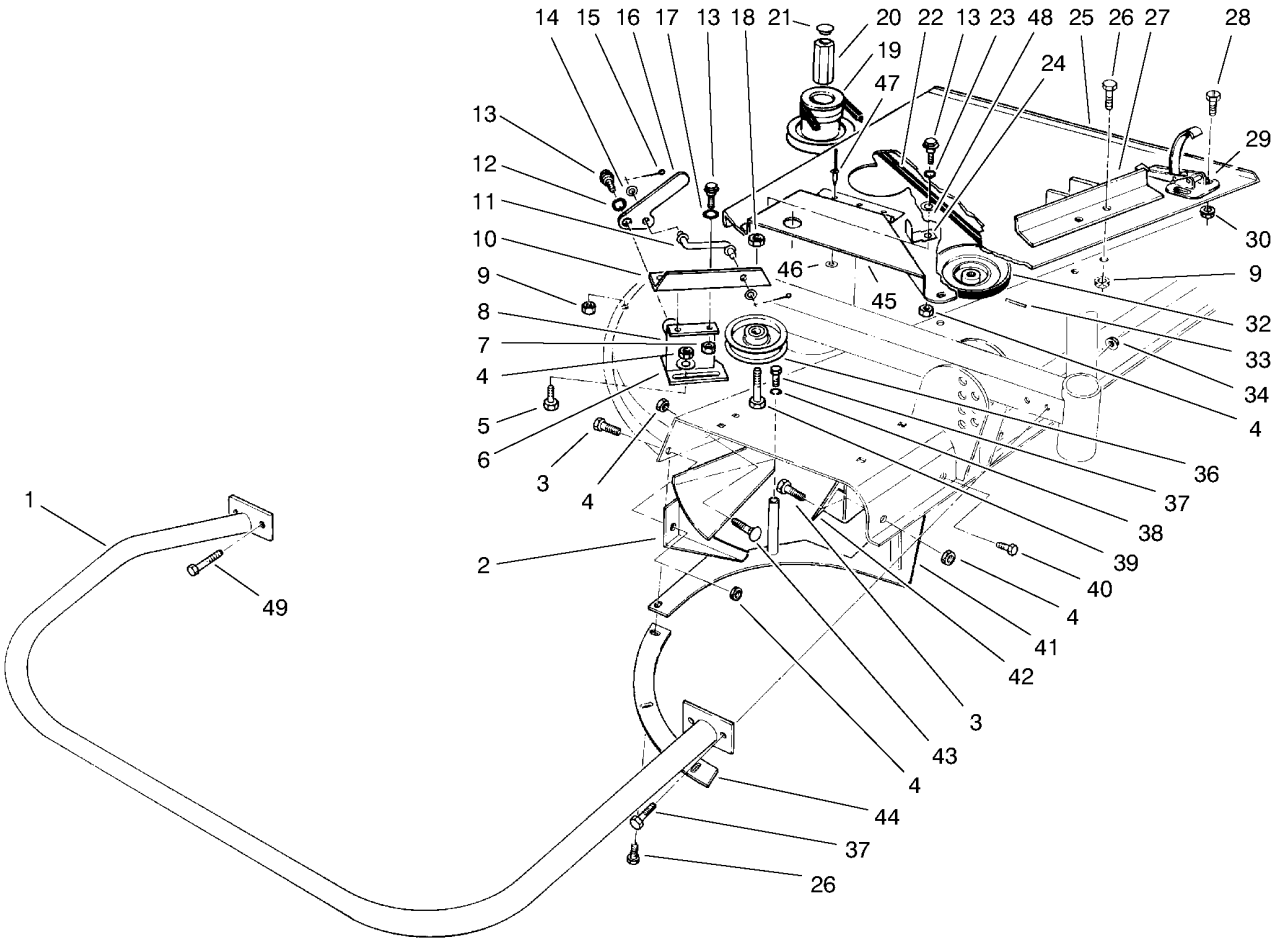
| Ref | Part No. | Qty. | Description |
|---|---|---|---|
| 25 | 3230-1 | 4 | Bolt-CARR |
| 26 | 3234-11 | 2 | Screw-HHF |
| 27 | 3296-44 | 2 | Nut-Lock, NI |
| 28 | 3296-42 | 9 | Nut-Lock, NI |
| 29 | 63-9710 | 1 | Spacer-Bearing |
| 30 | 321-3 | 13 | Screw-HH |
| 31 | 13-0269 | 1 | Blower Housing W/decal |
| 32 | 37-6730 | 1 | Cup-Bearing |
| 33 | 38-7820 | 1 | Bearing-Ball |
| 34 | 63-9700-03 | 1 | Cover-Plate |
| 35 | 43-0940 | 1 | Spacer-Hub, Blower |
| 36 | 3235-22 | 1 | Screw-HH Lock |
| 37 | 3253-3 | 4 | Washer-Lock |
| 38 | 43-0960-03 | 2 | Bracket |
| 39 | 106-6753 | 1 | Decal-Danger |
| 40 | 3290-271 | 4 | Rivet-Pop |
| 41 | 107-2926 | 2 | Plate-Warning |




# Pulley and Bumper Assembly

| Ref | Part No. | Qty. | Description |
|---|---|---|---|
| 1 | 70-8050-03 | 1 | Bumper |
| 2 | 59-5350-01 | 1 | Deflector-Rear |
| 3 | 322-4 | 2 | Screw-HH |
| 4 | 32152-1 | 9 | Nut-Lock, NI |
| 5 | 322-3 | 3 | Screw-HH |
| 6 | 3256-3 | 3 | Washer-Flat |
| 7 | 3296-29 | 2 | Nut-Lock, NI |
| 8 | 59-4920-01 | 1 | Bracket-Idler |
| 9 | 32152-4 | 7 | Nut-Hex |
| 10 | 59-4930-01 | 1 | Slide-Idler |
| 11 | 59-4940-01 | 1 | Idler Rod |
| 12 | 3290-211 | 1 | Washer-Spring |
| 13 | 19-1470 | 3 | Screw-Shoulder |
| 14 | 3256-23 | 2 | Washer-Flat |
| 15 | 3272-6 | 2 | Pin-Cotter |
| 16 | 56-4900-01 | 1 | Lever-Idler |
| 17 | 23-1120 | 2 | Washer |
| 18 | 3296-44 | 1 | Nut-Lock, NI |
| 19 | 59-5170-03 | 1 | Pulley |
| 20 | 59-5190 | 1 | Nut-Pulley |
| 21 | 59-5310 | 1 | Nut-Cover |
| 22 | 59-5270 | 1 | V-Belt |
| 23 | 3290-211 | 1 | Washer-Spring |
| 24 | 59-5290-01 | 1 | Latch |

| Ref | Part No. | Qty. | Description |
|---|---|---|---|
| 25 | 77-0180 | 1 | RH Cover ASM (Incl. Ref. #4, 13, 23, 24, 28-30 & 45-48) |
| 26 | 321-4 | 7 | Screw-HH |
| 27 | 77-0160-01 | 1 | Bracket-Spring |
| 28 | 3290-321 | 4 | Screw-HWH |
| 29 | 249-21 | 2 | Clamp-Slotted |
| 30 | 32128-17 | 4 | Nut-Lock, Flange |
| 32 | 56-4810 | 1 | Pulley-Gear Box |
| 33 | 32121-8 | 1 | Pin-Roll |
| 34 | 32128-43 | 2 | Nut-Flange |
| 36 | 56-4920 | 1 | Pulley-Idler |
| 37 | 323-6 | 6 | Screw-HH |
| 38 | 3253-21 | 4 | Washer-Lock |
| 39 | 323-7 | 1 | Screw-HH |
| 40 | 322-2 | 2 | Screw-HH |
| 41 | 44-7770-01 | 1 | Rear Shelf |
| 42 | 92-6297-01 | 1 | Deflector-Front |
| 43 | 3230-1 | 2 | Bolt-CARR |
| 44 | 44-7780-01 | 1 | Shelf-RH |
| 45 | 77-0130-01 | 1 | Cover-Pulley |
| 46 | 3269-10 | 3 | Washer-Back |
| 47 | 3290-55 | 3 | Rivet-Pop |
| 48 | 3256-25 | 1 | Washer-Flat |
| 49 | 325-6 | 2 | Screw-HH |




# Pulley and Bumper Assembly (continued)

| Ref | Part No. | Qty. | Description |
|---|---|---|---|
| ❶ | 66-1340 | 1 | Decal-Danger |
| ❶ | 93-7824 | 1 | Decal-Danger |
| ❷ | 44-5480 | 1 | High Sail Blade |
| ❶ | 32128-23 | 2 | Nut-HF |

# NOTES

# NOTES


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