



52in Blower Kit Groundsmaster® 200

Model No. 30502 - 240000001 and up.

Parts Catalog

Ordering Replacement Parts

To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers

Each Identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1, 6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustrations and in part lists.

Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

Part Description Abbreviations

Part descriptions in this catalog may include the following abbreviations.

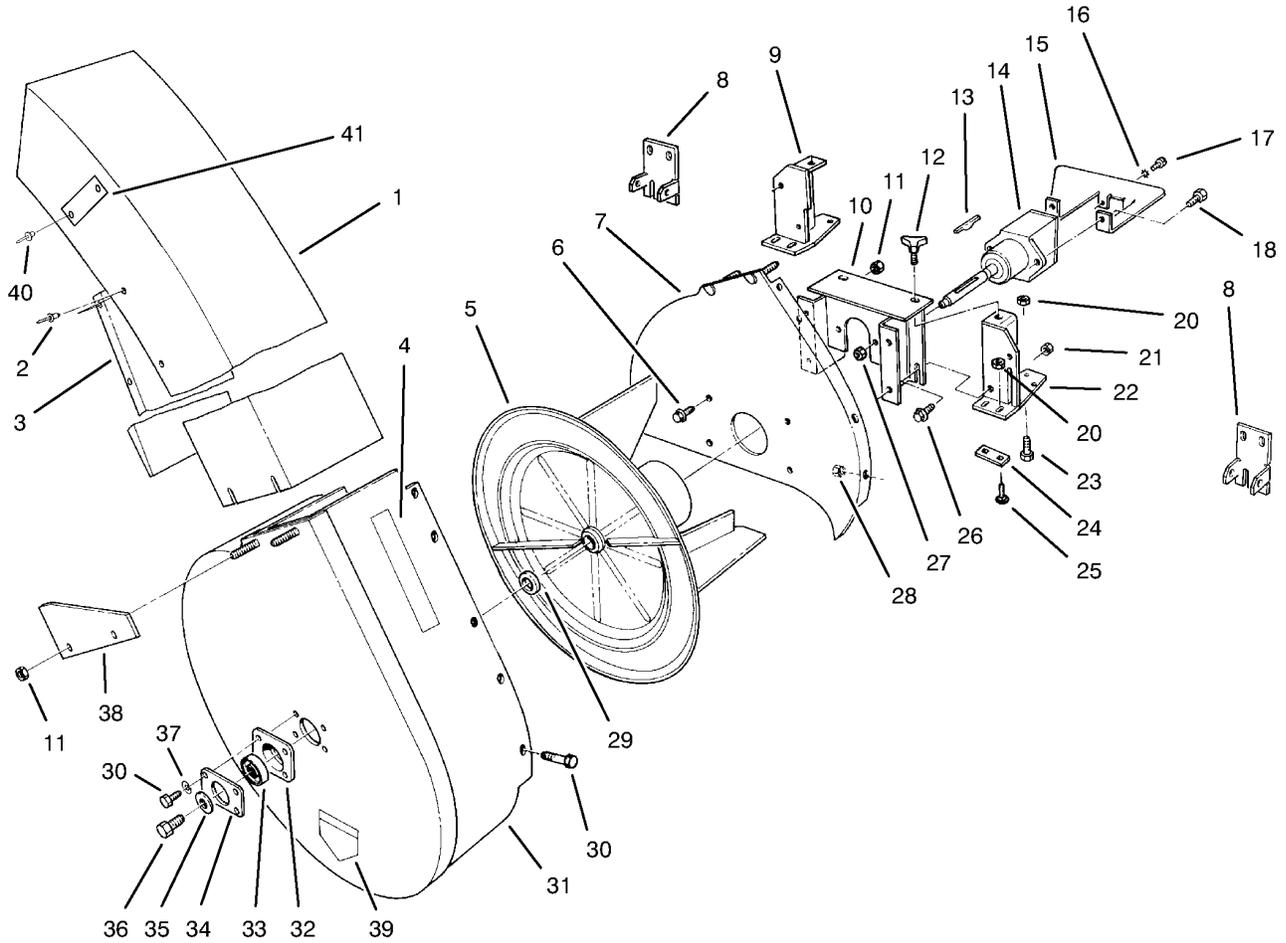
AR.	as required	HYD.	hydraulic
ASM.	assembly	INC.	incorporated
CARR.	carriage	LH.	left hand
DEG.	degrees	NI.	nylon insert
FH.	flat head	PPH.	phillips pan head
GA.	gauge	PTH.	phillips truss head
HF.	hex flange	PTO.	power take off
HH.	hex head	RH.	right hand
HHF.	hex head flange	SFH.	slotted fillister head
HHFTF.	hex head flange thread forming	SHH.	slotted hex head
HJ.	hex jam	SHWH.	slotted hex washer head
HLH.	hex lag head	SPH.	slotted pan head
HOC.	height-of-cut	SQH.	square head
HS.	hex	SRH.	slotted round head
HSBH.	hex socket button head	STD.	standard
HSFH.	hex socket flat head	TAP.	self tapping
HSH.	hex socket head	TTH.	torx truss head
HWH.	hex washer head	WH.	wing head
HWHTF.	hex washer head thread forming		

Footnotes

- ❶ Not illustrated
- ❷ Optional Equipment Not Illustrated

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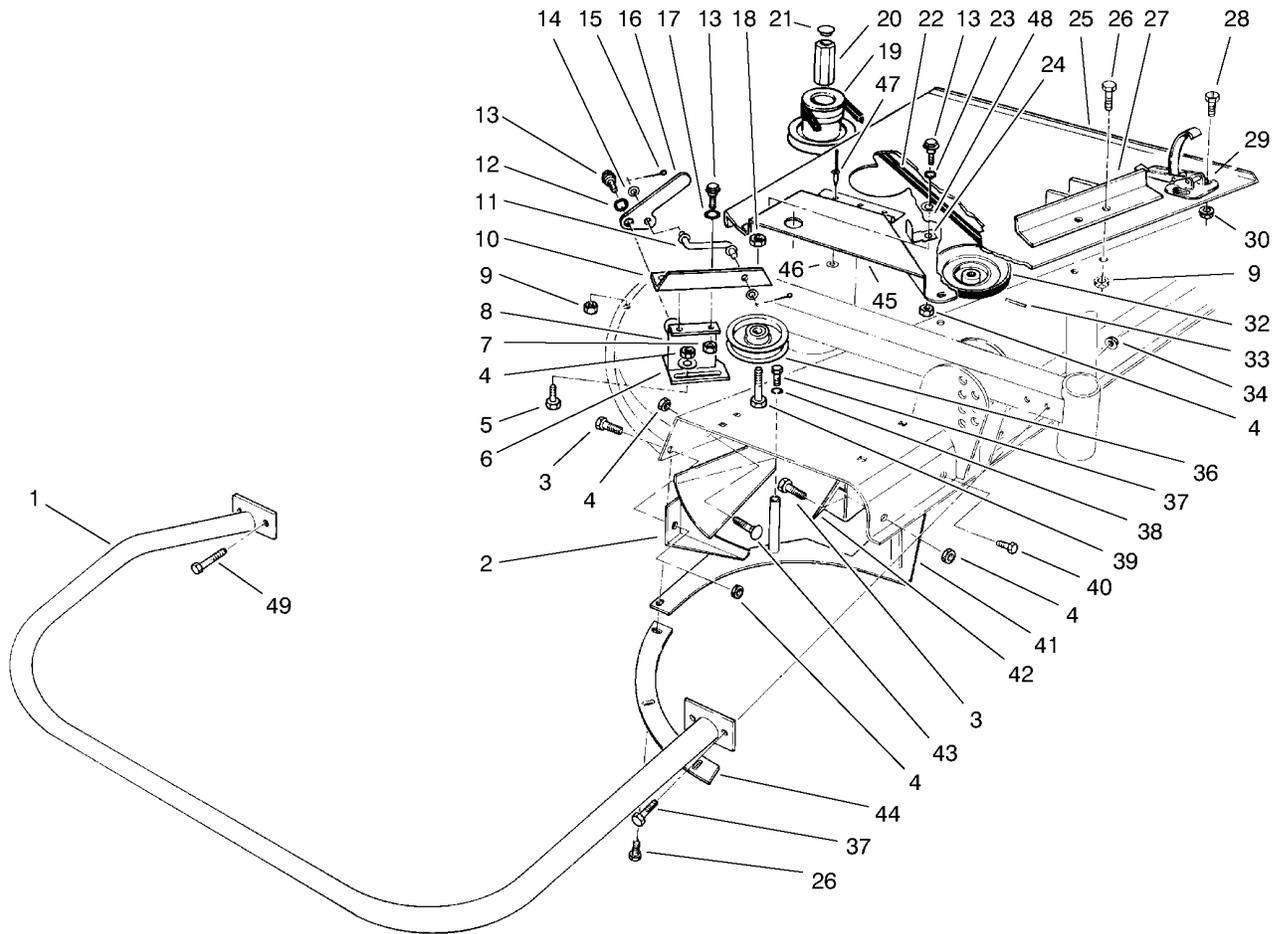
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Blower Housing and Mount Assembly

Ref	Part No.	Qty.	Description
1	94-2672	1	Chute ASM (Incl. Ref. #2, 3, 40 & 41)
2	3290-409	8	Rivet
3		1	Deflector-Chute
4	93-7301	1	Decal-Warning
5	56-4780-03	1	Impeller
6	3234-14	4	Screw-HHF
7	59-5070-03	1	Mounting Plate
8	74-0910-03	2	Bracket-Pivot
9	59-5050	1	LH Bracket ASM
10	59-5140-03	1	Blower Mount
11	3296-29	8	Nut-Lock, NI
12	62-6520	2	Knob
13	3257-40	1	Key-Hi Pro
14	53-4530-03	1	Asm-Gear Box
15	59-5150-03	1	Cover-Gear Box
16	3255-17	2	Washer-Lock/ext
17	3290-134	2	Screw
18	323-7	2	Screw-HH
20	32152-1	6	Nut-Lock, NI
21	3218-3	2	Nut-Jam
22	59-5090	1	RH Bracket ASM
23	322-3	2	Screw-HH
24	44-5460-03	2	Plate-Bracket

Ref	Part No.	Qty.	Description
25	3230-1	4	Bolt-CARR
26	3234-11	2	Screw-HHF
27	3296-44	2	Nut-Lock, NI
28	3296-42	9	Nut-Lock, NI
29	63-9710	1	Spacer-Bearing
30	321-3	13	Screw-HH
31	13-0269	1	Blower Housing W/decals
32	37-6730	1	Cup-Bearing
33	38-7820	1	Bearing-Ball
34	63-9700-03	1	Cover-Plate
35	43-0940	1	Spacer-Hub, Blower
36	3235-22	1	Screw-HH Lock
37	3253-3	4	Washer-Lock
38	43-0960-03	2	Bracket
39	106-6753	1	Decal-Danger
40	3290-271	4	Rivet-Pop
41	107-2926	2	Plate-Warning



Pulley and Bumper Assembly

Ref	Part No.	Qty.	Description
1	70-8050-03	1	Bumper
2	59-5350-01	1	Deflector-Rear
3	322-4	2	Screw-HH
4	32152-1	9	Nut-Lock, NI
5	322-3	3	Screw-HH
6	3256-3	3	Washer-Flat
7	3296-29	2	Nut-Lock, NI
8	59-4920-01	1	Bracket-Idler
9	32152-4	7	Nut-Hex
10	59-4930-01	1	Slide-Idler
11	59-4940-01	1	Idler Rod
12	3290-211	1	Washer-Spring
13	19-1470	3	Screw-Shoulder
14	3256-23	2	Washer-Flat
15	3272-6	2	Pin-Cotter
16	56-4900-01	1	Lever-Idler
17	23-1120	2	Washer
18	3296-44	1	Nut-Lock, NI
19	59-5170-03	1	Pulley
20	59-5190	1	Nut-Pulley
21	59-5310	1	Nut-Cover
22	59-5270	1	V-Belt
23	3290-211	1	Washer-Spring
24	59-5290-01	1	Latch

Ref	Part No.	Qty.	Description
25	77-0180	1	RH Cover ASM (Incl. Ref. #4, 13, 23, 24, 28-30 & 45-48)
26	321-4	7	Screw-HH
27	77-0160-01	1	Bracket-Spring
28	3290-321	4	Screw-HWH
29	249-21	2	Clamp-Slotted
30	32128-17	4	Nut-Lock, Flange
32	56-4810	1	Pulley-Gear Box
33	32121-8	1	Pin-Roll
34	32128-43	2	Nut-Flange
36	56-4920	1	Pulley-Idler
37	323-6	6	Screw-HH
38	3253-21	4	Washer-Lock
39	323-7	1	Screw-HH
40	322-2	2	Screw-HH
41	44-7770-01	1	Rear Shelf
42	92-6297-01	1	Deflector-Front
43	3230-1	2	Bolt-CARR
44	44-7780-01	1	Shelf-RH
45	77-0130-01	1	Cover-Pulley
46	3269-10	3	Washer-Back
47	3290-55	3	Rivet-Pop
48	3256-25	1	Washer-Flat
49	325-6	2	Screw-HH

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