



Count on it.

Form No. 3471-387 Rev B

Parts Catalog

Pro Force® Debris Blower

Model No. 44552—Serial No. 418130590 and Up



Ordering Replacement Parts

To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1, 6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustration and in parts lists.

Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

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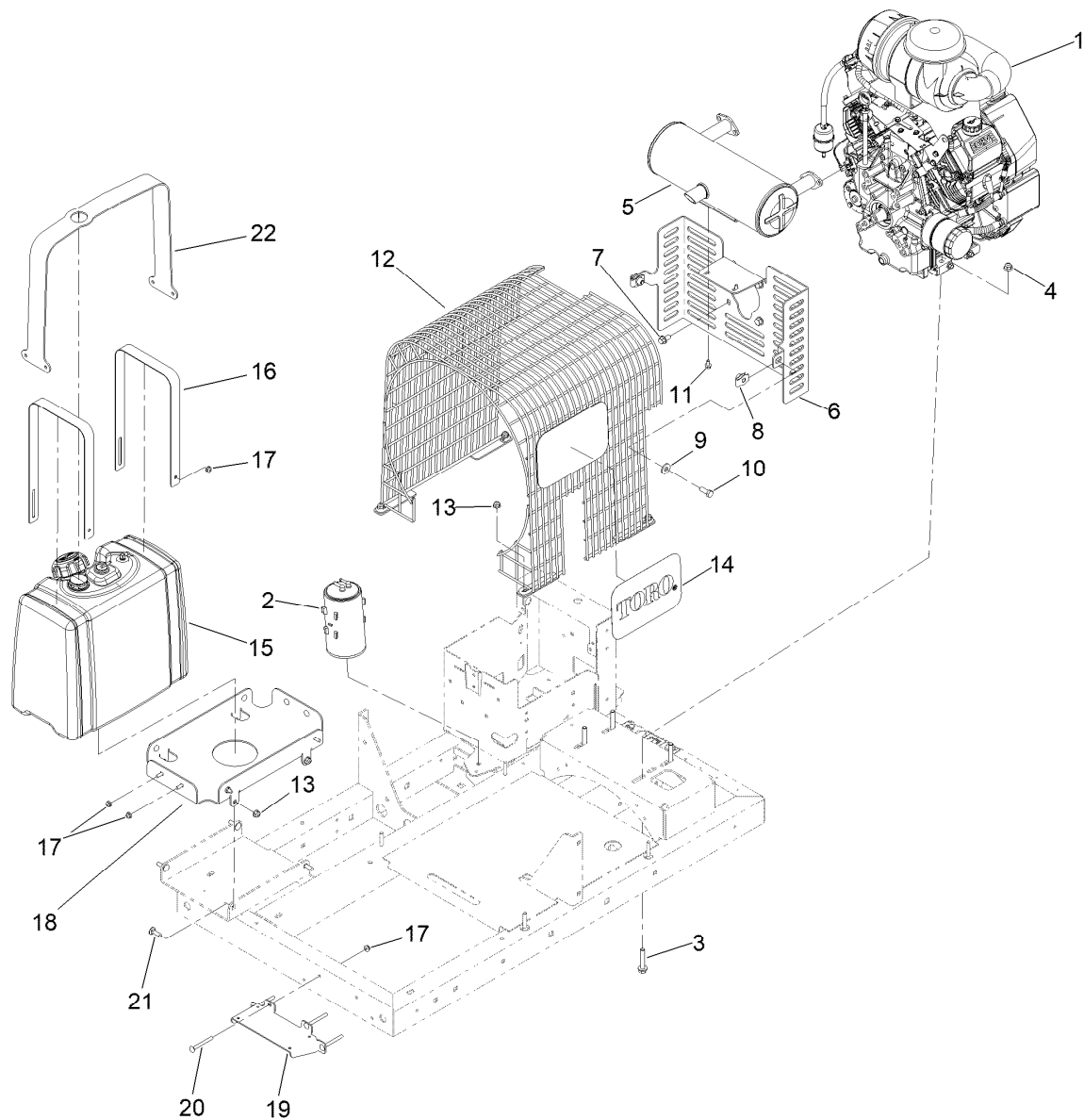
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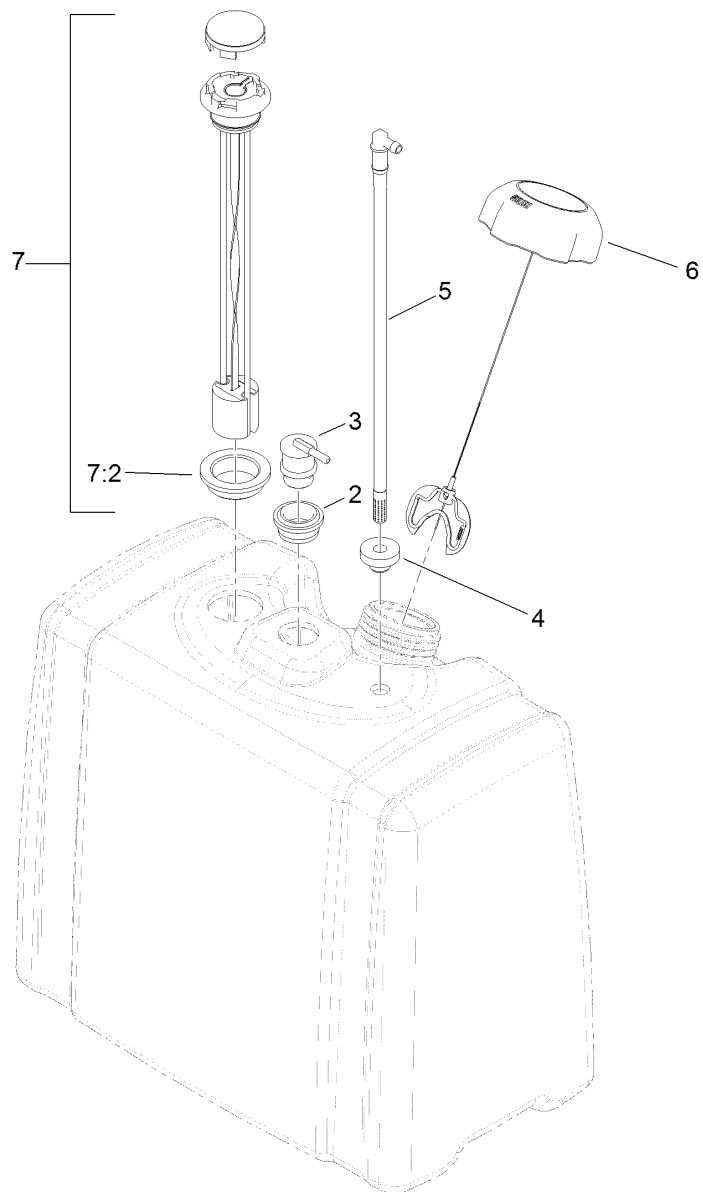
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Engine, Muffler and Fuel Tank Assembly

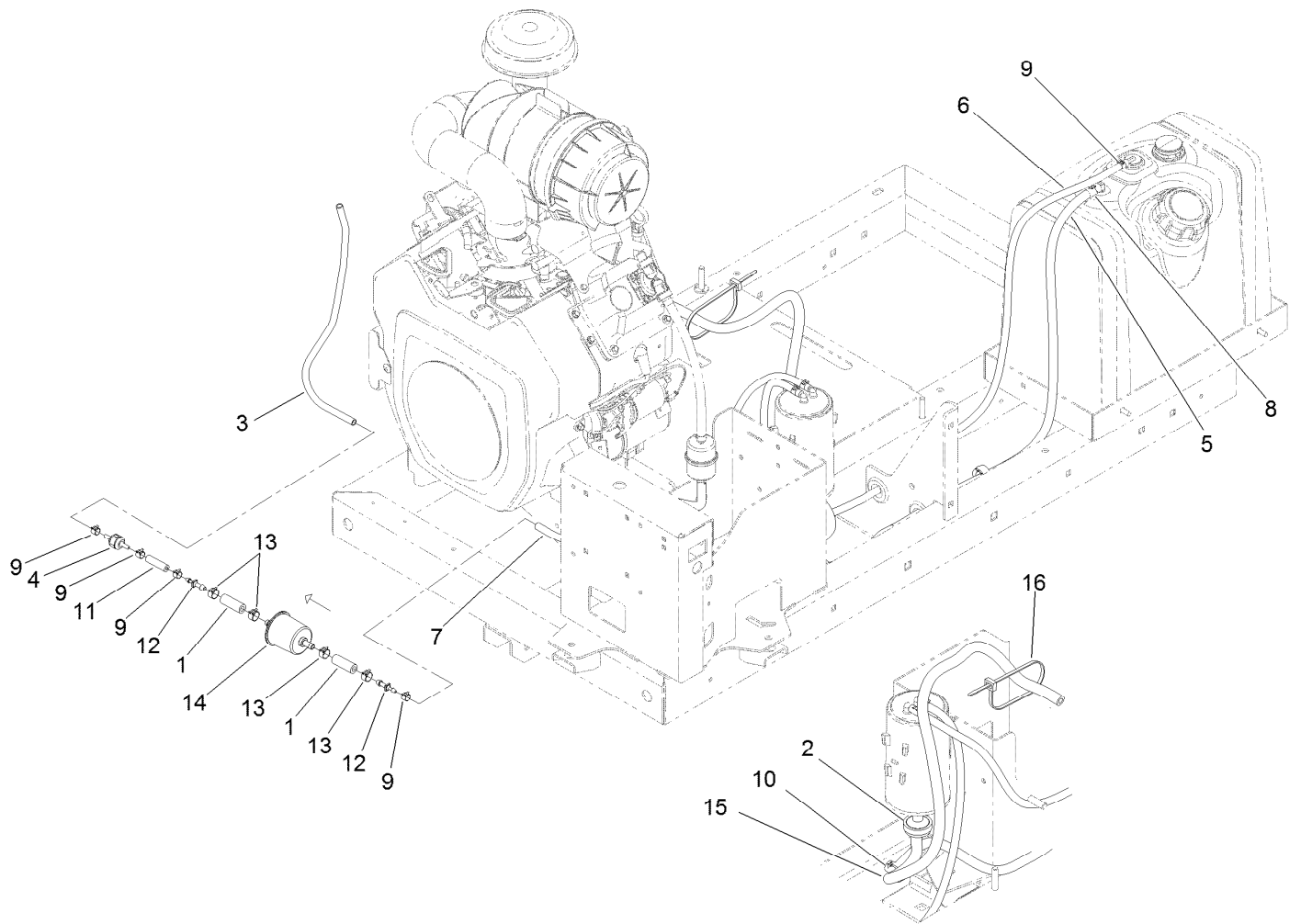
Ref.	Part Number	Qty.	Description
1	145-7468	1	Engine-Kohler
2	127-8685	1	Canister-Carbon
3	66-9302	4	Screw-HHF Lock
4	104-8301	4	Nut-HF, NI
5	112-6862	1	Muffler
6	119-6171-03	1	Mount-Muffler
7	110-1718	4	Screw-HHSF,Patch
8	105-4886	2	Nut-Tinnerman
9	80-6990	2	Washer-Hardened
10	323-6	2	Screw-HH
11	33103-012	2	Screw-HHF

Ref.	Part Number	Qty.	Description
12	112-6876	1	Grill-Top
13	104-8300	8	Nut-HF, NI
14	92-1242	2	Decal
15	115-9048	1	Fuel Tank ASM
16	119-6285	2	Strap-Hold Down, Tank
17	104-7201	12	Nut-HF, NI
18	145-7461-01	1	Mount-Tank, 5GA [red]
19	140-6766-01	1	Plate-Mount
20	3229-8	4	Screw-CARR
21	3230-2	4	Bolt-CARR
22	144-3629-03	1	Guard-Gauges



Fuel Tank Assembly No. 115-9048

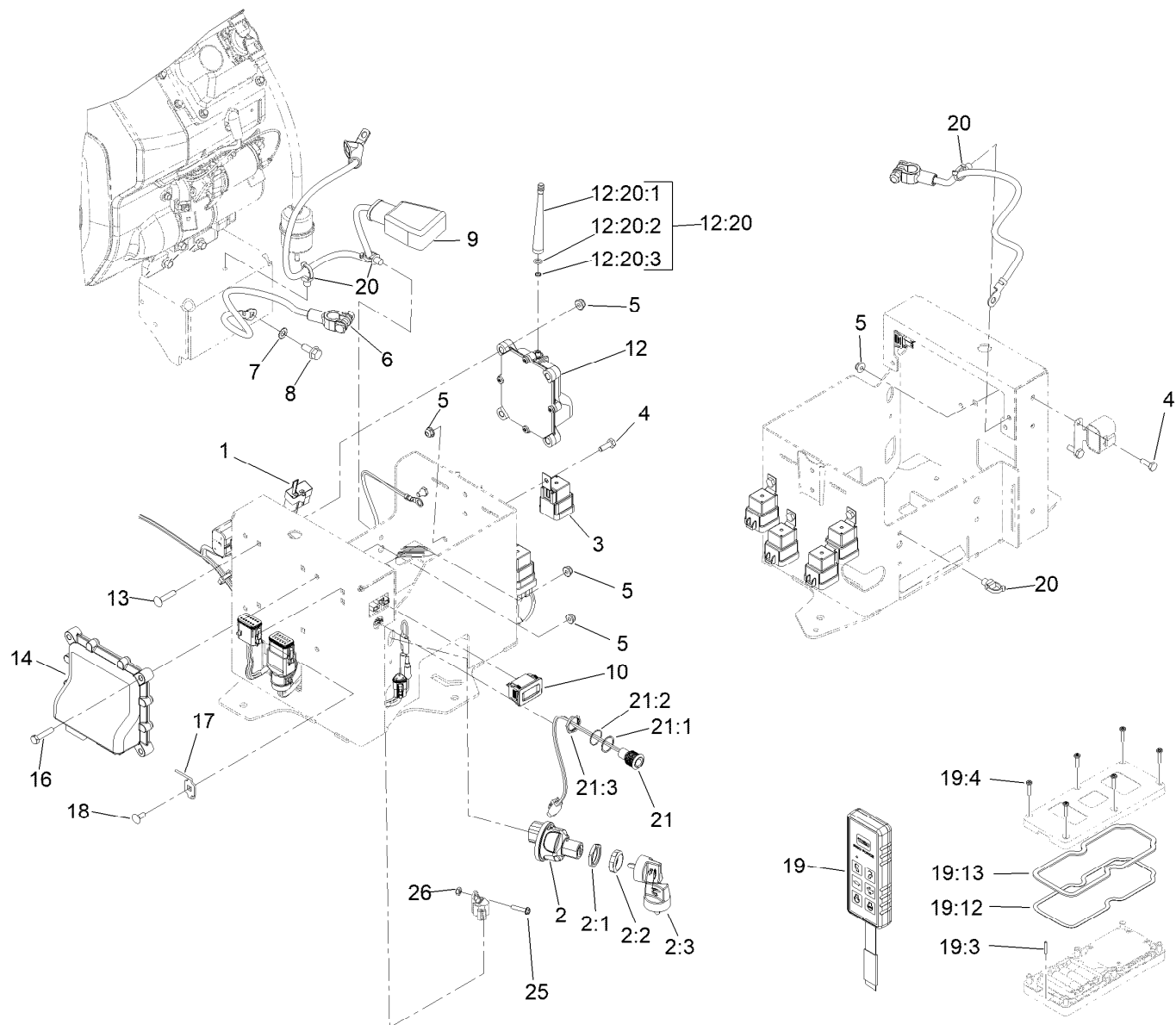
Ref.	Part Number	Qty.	Description
2	114-0284	1	Grommet
3	114-0285	1	Valve-Rollover
4	46-6560	1	Bushing
5	115-9044	1	Pipe-Stand
6	137-4127	1	Cap-Fuel
7	119-0509	1	Gauge ASM
7:2	119-0508	1	Seal



Fuel Delivery Assembly

Ref.	Part Number	Qty.	Description
1	106-5317	3	Hose-Fuel
2	115-7854	1	Filter-Fuel, Inline
3	119-8150	1	Hose-Fuel
4	133-8499	1	Valve-Check, Vacuum
5	107-9298	1	Hose-Fuel
6	119-6073	1	Hose-Fuel
7	110-3254	1	Hose-Fuel
8	2412-98	2	Clamp-Hose

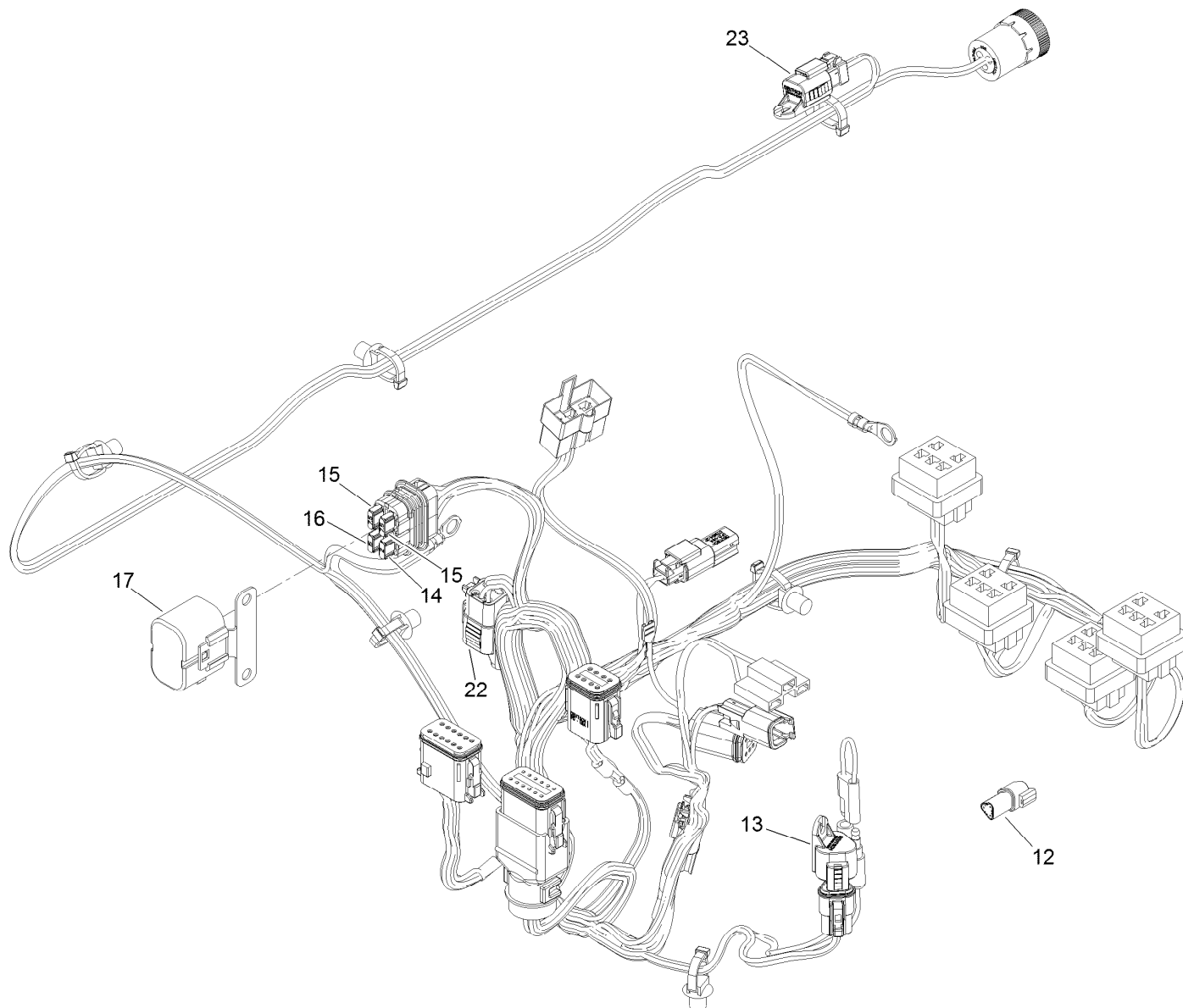
Ref.	Part Number	Qty.	Description
9	2412-80	5	Clamp-Hose
10	32180-030	6	Clip-Tie
11	119-8561	1	Hose-Fuel
12	106-8150	2	Fitting-Straight
13	92-2379	4	Clamp-Hose
14	120-2235	1	Filter-Fuel
15	110-4109	1	Hose-Fuel
16	3290-378	1	Tie-Cable



Electrical System Assembly

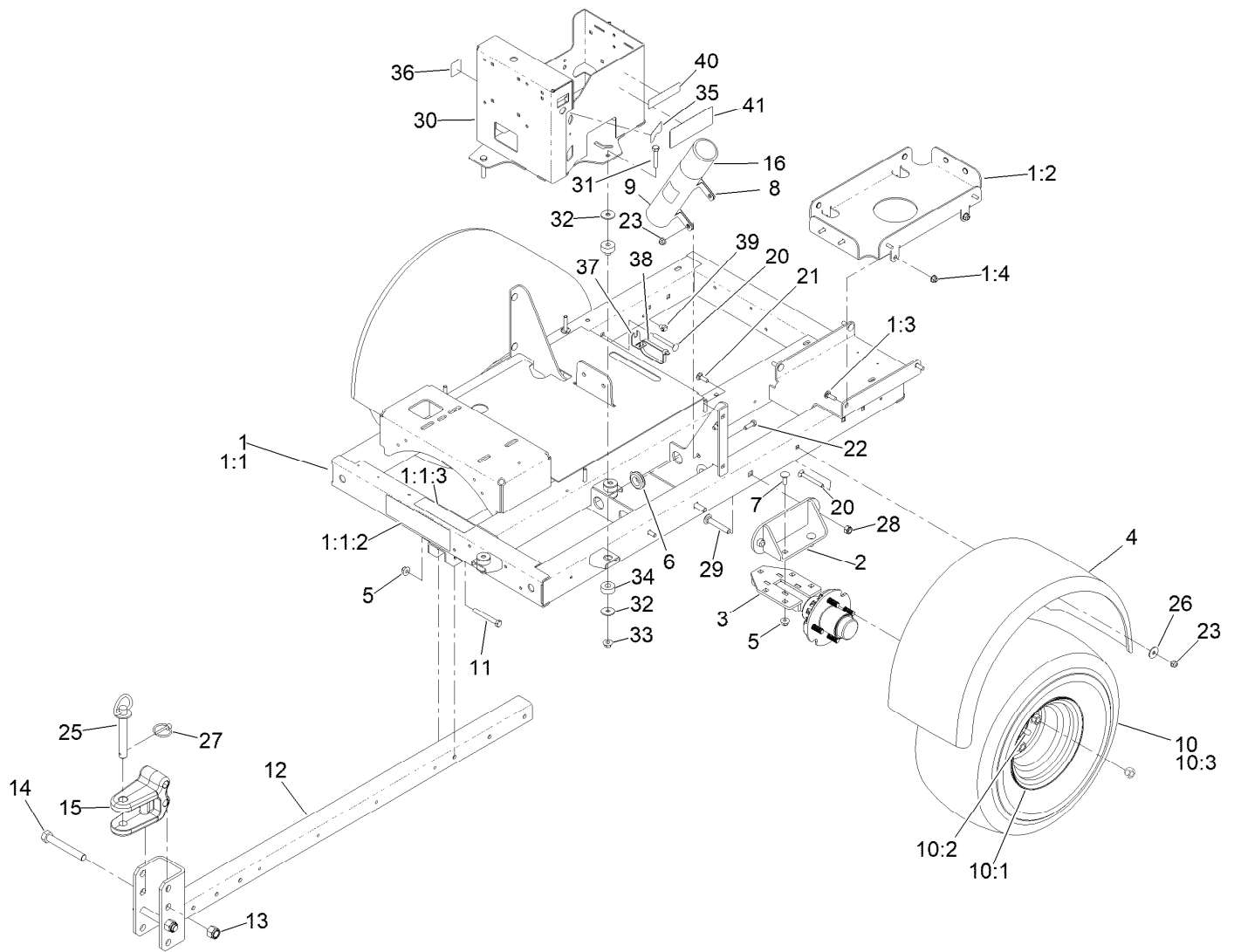
Ref.	Part Number	Qty.	Description
1	122-1747	1	Harness-Wire, Proforce Blower Rf2Can
2	121-5159	1	Switch-Ignition
2:1	121-5160	1	Nut-Hex
2:2	122-2704	1	Nut-Face, M22 (Plastic)
2:3	121-5162	1	Set-Key, Ignition
3	99-7430	4	Relay-Mini
4	321-4	6	Screw-HH
5	104-7201	15	Nut-HF, NI
6	125-5966	1	Cable-Battery, Negative
7	3255-8	1	Washer-Lock
8	33104-020	1	Screw-HHF
9	122-0629	1	Cable-Battery, Positive
10	120-2244	1	Hourmeter
12	132-9600	1	Controller
12:20	140-6605	1	Antenna Service Kit
12:20:1	125-1567	1	Antenna
12:20:2	127-2323	1	O-Ring
12:20:3	127-2506	1	Spacer

Ref.	Part Number	Qty.	Description
13	3229-3	4	Screw-CARR
14	125-1360	1	Controller
16	321-8	4	Screw-HH
17	121-2761	1	Mount-Transmitter
18	3229-11	1	Screw-CARR
19	125-1270	1	Remote ASM
19:3	121-2906	1	Pin-Lanyard
19:4	121-2908	6	Screw-PPH
19:12	125-1294	1	Backer-Gasket
19:13	163-0307	1	Gasket-HH
20	32180-030	3	Clip-Tie
21	122-0630	1	Red LED Indicator Lamp ASM
21:1	122-0634	1	Gasket-LED
21:2	122-0633	1	Washer-Locking
21:3	122-0632	1	Nut-Fixing
25	106-9169	1	Screw-HWH
26	3296-12	1	Nut-Lock, NI



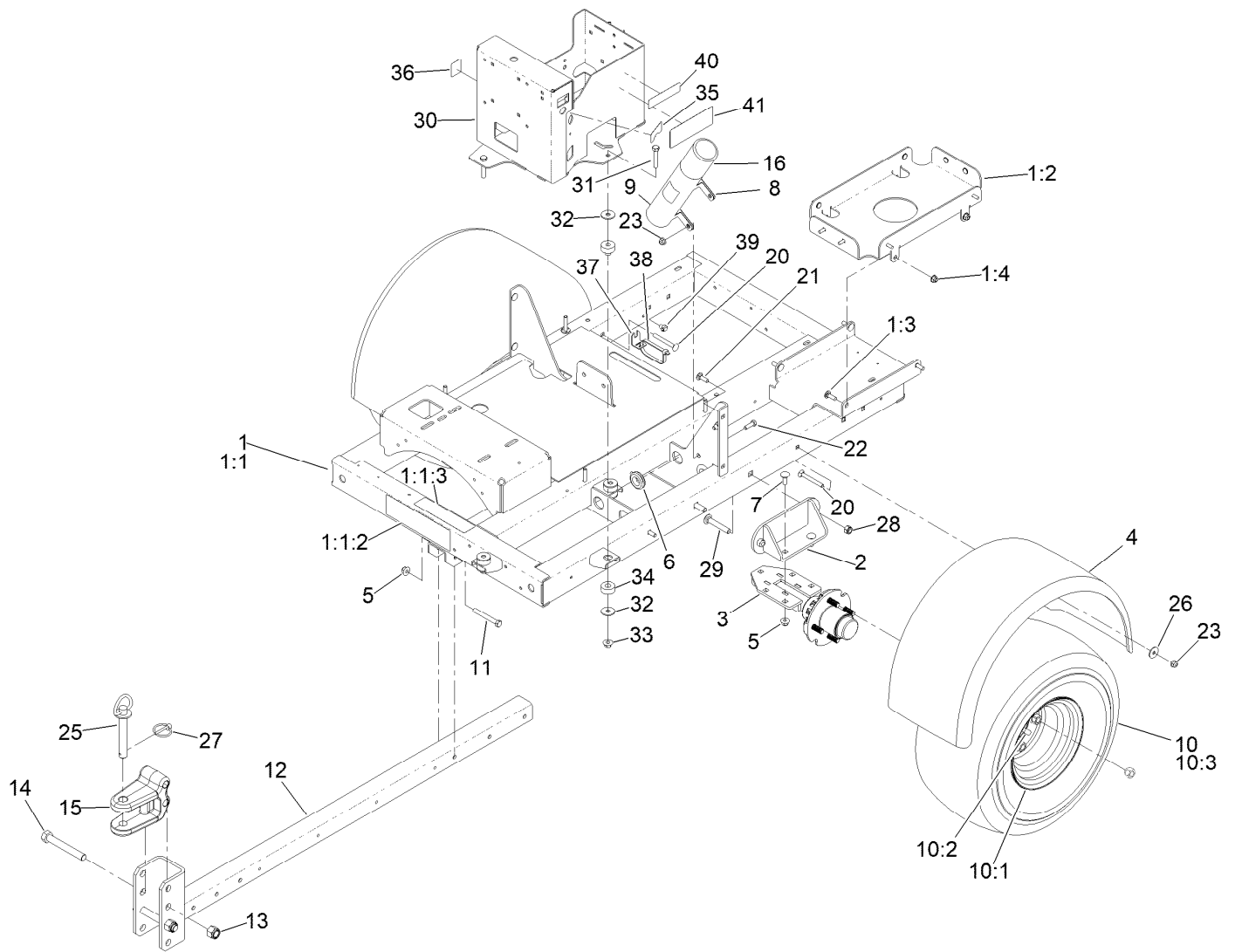
Wire Harness Assembly No. 122-1747

Ref.	Part Number	Qty.	Description
12	32180-043	2	Resistor-120 Ohm
13	32180-089	1	Cap-Plug, 3 Way
14	121-8861	1	Fuse-Mini Blade, 2 Amp
15	121-8865	2	Fuse-Mini Blade, 7.5 Amp
16	121-8867	1	Fuse-Mini Blade, 15 Amp
17	32180-179	1	Cover-Bussman
22	32180-156	1	Cap-Plug, 6 Way
23	32180-091	1	Cap-Dust, 2 Way



Frame, Wheel, Axle and Hitch Assembly

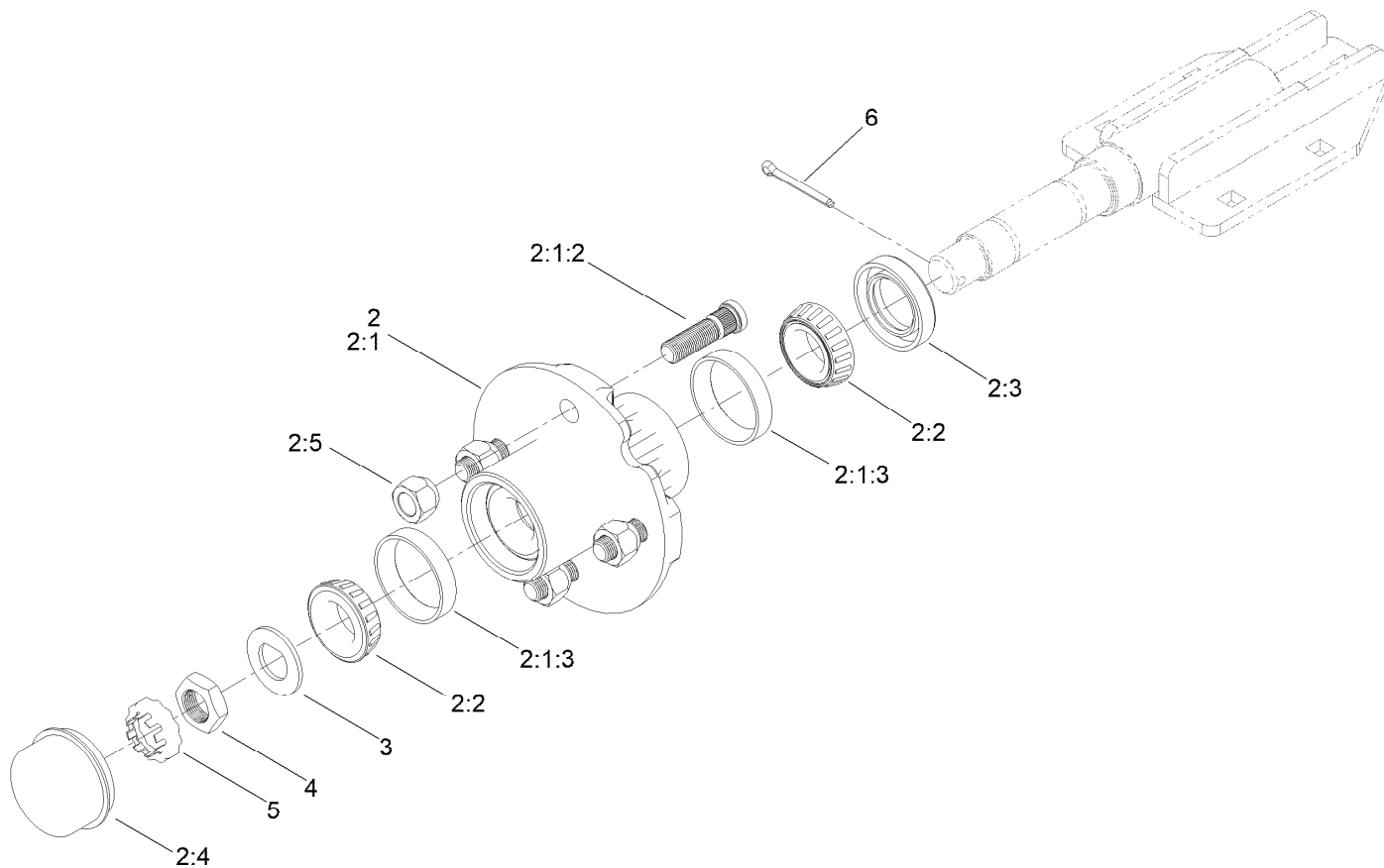
Ref.	Part Number	Qty.	Description	Ref.	Part Number	Qty.	Description
1	161-7874	1	Frame ASM Service Kit	12	112-6942-01	1	Hitch
1:1	144-3212	1	Frame ASM, Service	13	3296-53	2	Nut-Lock, NI
1:1:2	140-6767	1	Decal-Warning, Db	14	327-23	2	Screw-HH
1:1:3	115-5113	1	Decal-Protection, Eye And Ear	15	131-4381-01	1	Hitch-Clevis
1:2	145-7461-01	1	Mount-Tank, 5GA [red]	16	104-7048	1	Cap-Housing
1:3	3230-2	4	Bolt-CARR	20	3230-9	4	Screw-CARR
1:4	104-8300	4	Nut-HF, NI	21	3230-2	4	Bolt-CARR
2	119-2958-01	2	Mount-Axle	22	322-5	2	Screw-HH
3	144-3630	2	Hub Axle Assembly	23	104-8300	10	Nut-HF, NI
4	112-6852	2	Fender	25	13-6200	1	Pin-Hitch, Pointed
5	104-8301	8	Nut-HF, NI	26	3256-82	8	Washer-Flat
6	1-543286	2	Grommet	27	92-1298	1	Pin-Lynch
7	3231-2	6	Bolt-CARR	28	3296-48	4	Nut-Hex
8	2412-133	2	Clamp-R	29	3232-17	4	Screw-CARR
9	104-7050	1	Tube-Manual	30	125-6055-01	1	Tower-Control, Wa
10	144-3664	2	Wheel-Assembly	31	323-10	3	Screw-HH
10:1	137-2597	1	Rim	32	93-8806	6	Washer-Hardened
10:2	232-27	1	Stem-Valve	33	32128-19	3	Nut-HF Lock, Large Flg
10:3	144-3665	1	Tire	34	121-2870	3	Mount-2 Piece
11	323-14	2	Screw-HH	35	119-6165	1	Decal-Ignition
				36	131-6766	1	Decal-Fuses



Frame, Wheel, Axle and Hitch Assembly (continued)

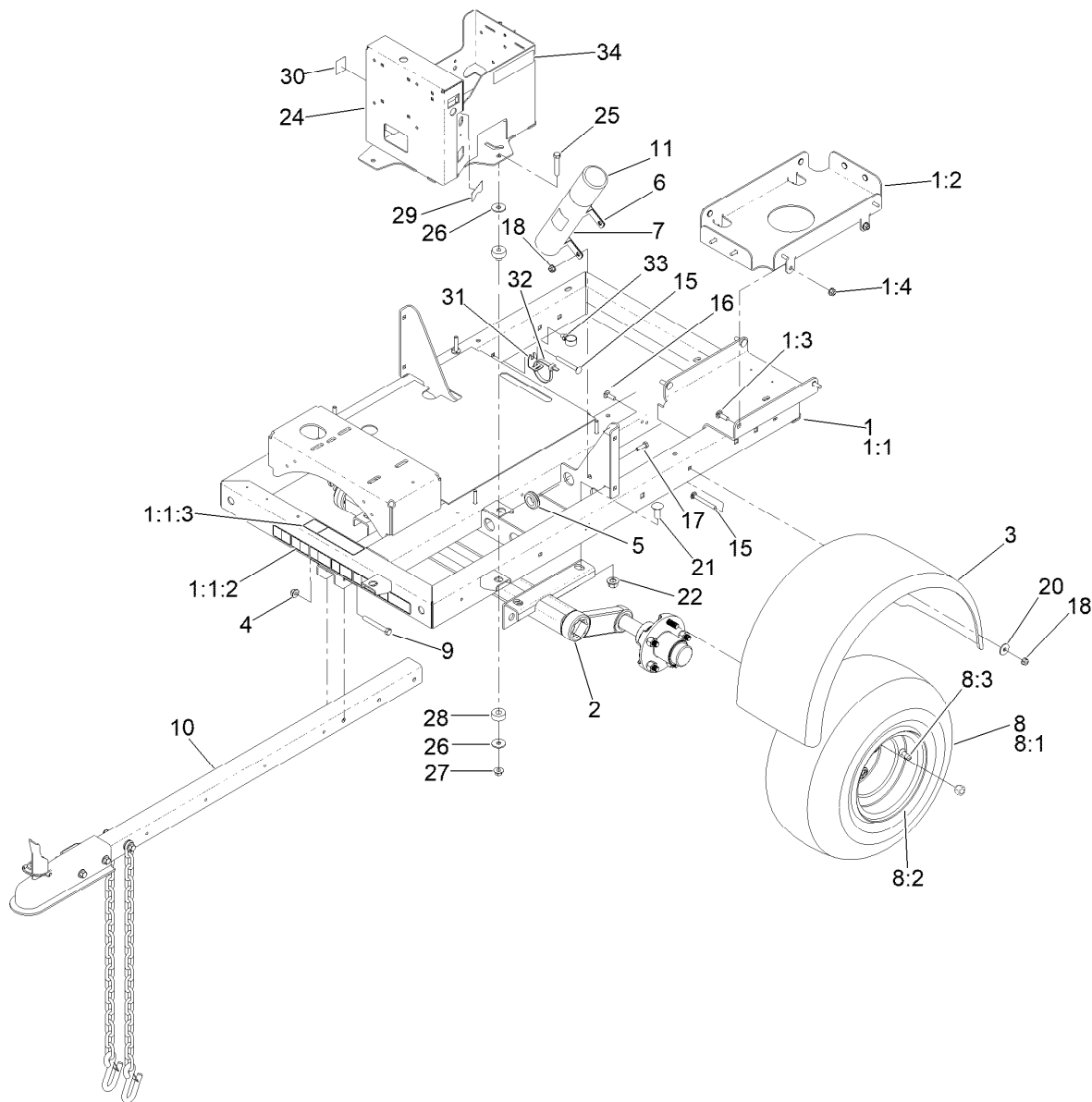
Ref.	Part Number	Qty.	Description
37	131-6703	1	Bracket-Hold Down, Electrical
38	3334-945	1	Tie-Cable

Ref.	Part Number	Qty.	Description
39	32180-030	1	Clip-Tie
40	133-8062	1	Decal-Spark Arrestor
41	140-6843	1	Decal - Proforce Frame



Hub and Axle Assembly No. 144-3630

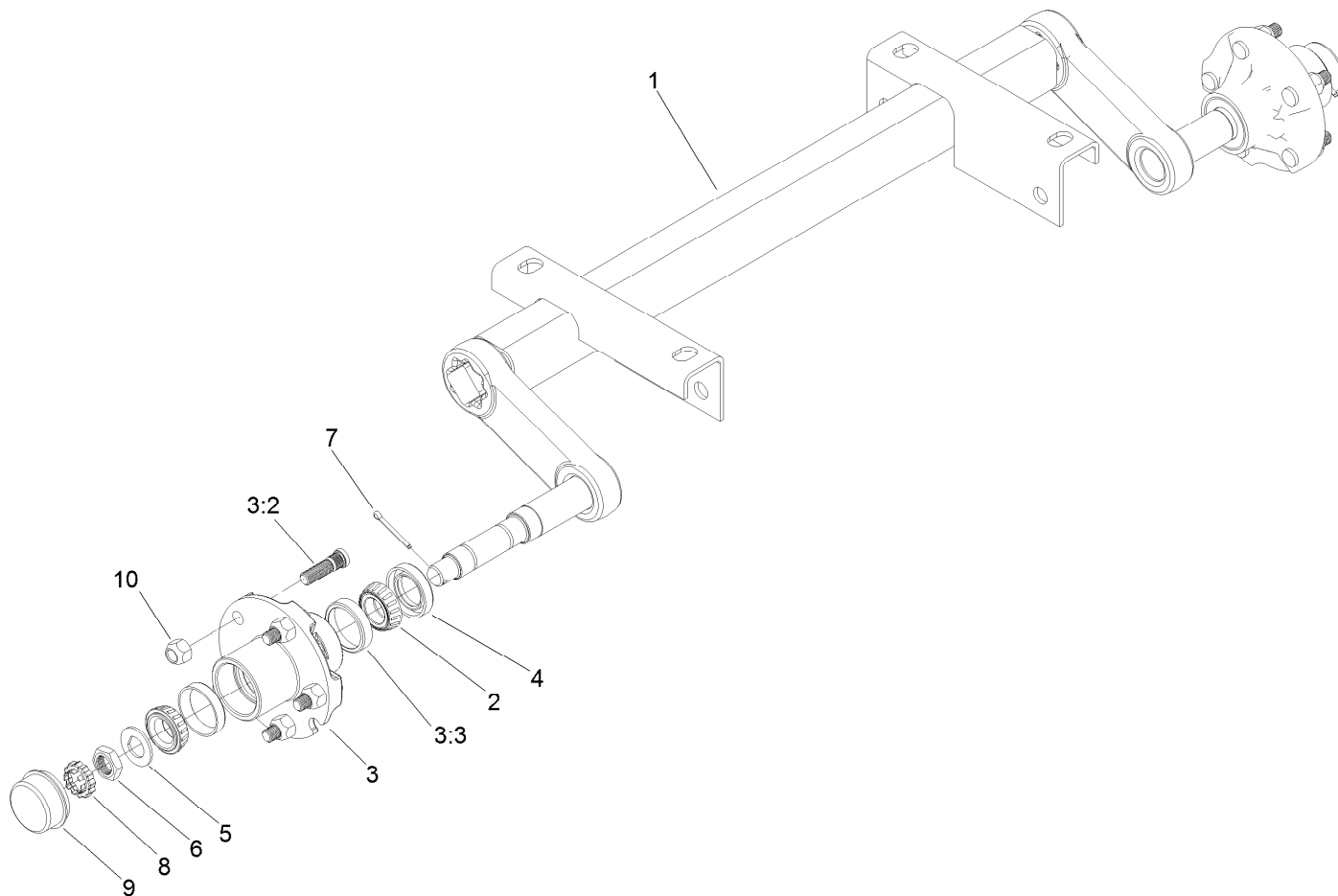
Ref.	Part Number	Qty.	Description
2	117-5115	1	Hub And Bearing ASM
2:1	117-8251	1	Hub ASM
2:1:2	114-3918	4	Stud-Wheel
2:1:3	254-72	2	Bearing-Cup, Tapered
2:2	254-94	2	Bearing-Cone, Tapered
2:3	112-1690	1	Seal-Oil
2:4	241-119	1	Cap-Dust
2:5	139-2564	4	Nut-Lug
3	117-8259	1	Washer-Spindle
4	117-8260	1	Nut
5	93-0307	1	Nut-Lock, Retainer
6	3272-18	1	Pin-Cotter



Frame Assembly

Ref.	Part Number	Qty.	Description
1	161-7874	1	Frame ASM Service Kit
1:1	144-3212	1	Frame ASM, Service
1:1:2	140-6767	1	Decal-Warning, Db
1:1:3	115-5113	1	Decal-Protection, Eye And Ear
1:2	145-7461-01	1	Mount-Tank, 5GA [red]
1:3	3230-2	4	Bolt-CARR
1:4	104-8300	4	Nut-HF, NI
2	119-2966	1	Axle ASM
3	112-6852	2	Fender
4	104-8301	2	Nut-HF, NI
5	1-543286	2	Grommet
6	2412-133	2	Clamp-R
7	104-7050	1	Tube-Manual
8	119-3013	2	Wheel And Tire ASM
8:1	119-3009	1	Tire
8:2	119-3010	1	Rim
8:3	232-27	1	Stem-Valve
9	323-14	2	Screw-HH
10	119-3005	1	Hitch ASM

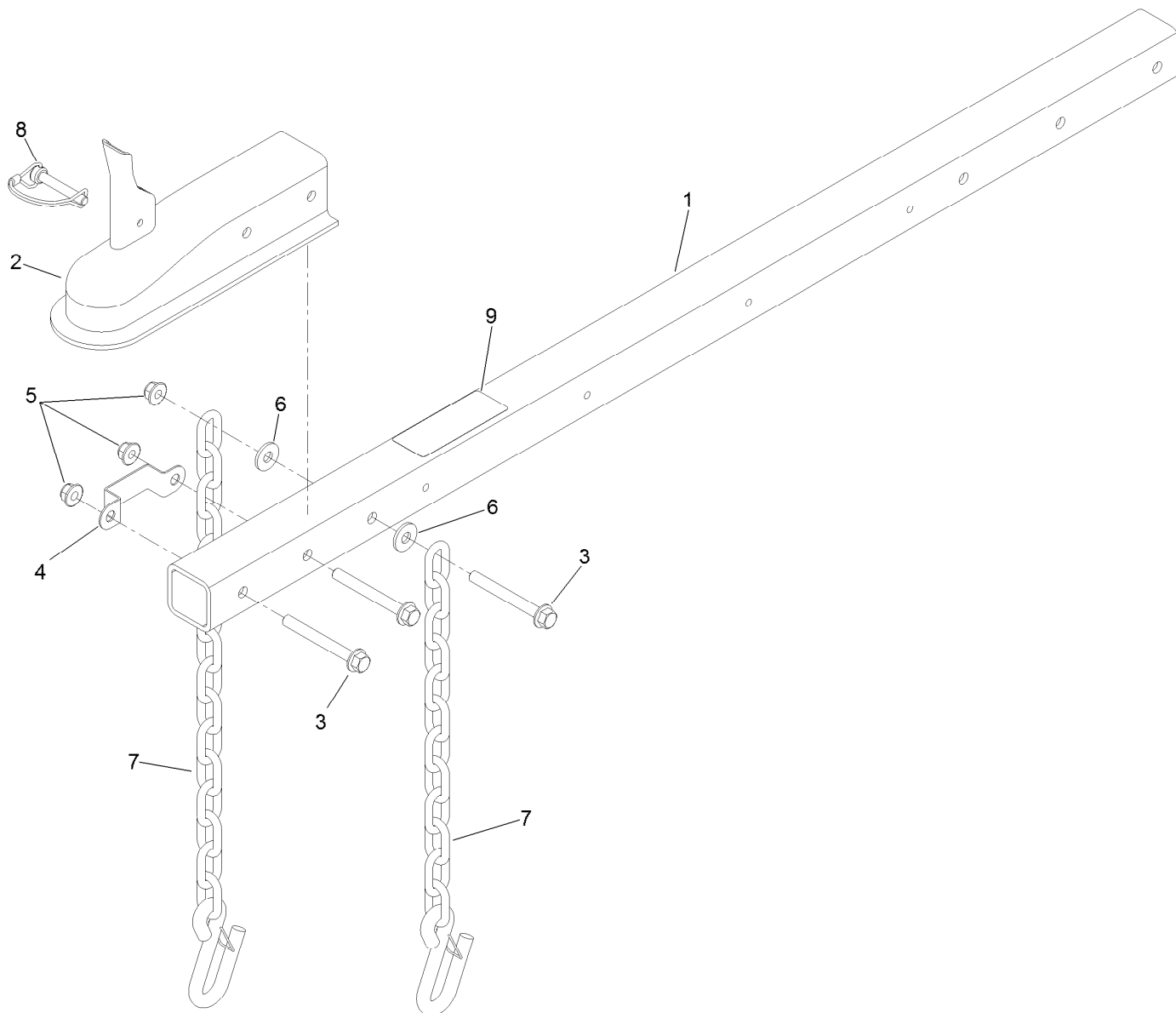
Ref.	Part Number	Qty.	Description
11	104-7048	1	Cap-Housing
15	3230-9	4	Screw-CARR
16	3230-2	4	Bolt-CARR
17	322-5	2	Screw-HH
18	104-8300	10	Nut-HF, NI
20	3256-82	8	Washer-Flat
21	3233-26	4	Screw-CARR, Shortneck
22	99-5107	4	Nut-HF Nylock
24	125-6055-01	1	Tower-Control, Wa
25	323-10	3	Screw-HH
26	93-8806	6	Washer-Hardened
27	32128-19	3	Nut-HF Lock, Large Flg
28	121-2870	3	Mount-2 Piece
29	119-6165	1	Decal-Ignition
30	131-6766	1	Decal-Fuses
31	131-6703	1	Bracket-Hold Down, Electrical
32	3334-945	1	Tie-Cable
33	32180-030	1	Clip-Tie
34	133-8062	1	Decal-Spark Arrestor



Axle Assembly No. 119-2966

Ref.	Part Number	Qty.	Description
1		1	Axle-Torsion ●
2	254-94	4	Bearing-Cone, Tapered
3	119-3016	1	Hub ASM
3:2	114-3918	5	Stud-Wheel
3:3	254-72	2	Bearing-Cup, Tapered
4	112-1690	2	Seal-Oil
5	117-8259	2	Washer-Spindle
6	117-8260	2	Nut
7	3272-18	2	Pin-Cotter
8	93-0307	2	Nut-Lock, Retainer
9	241-119	2	Cap-Dust
10	139-2564	10	Nut-Lug

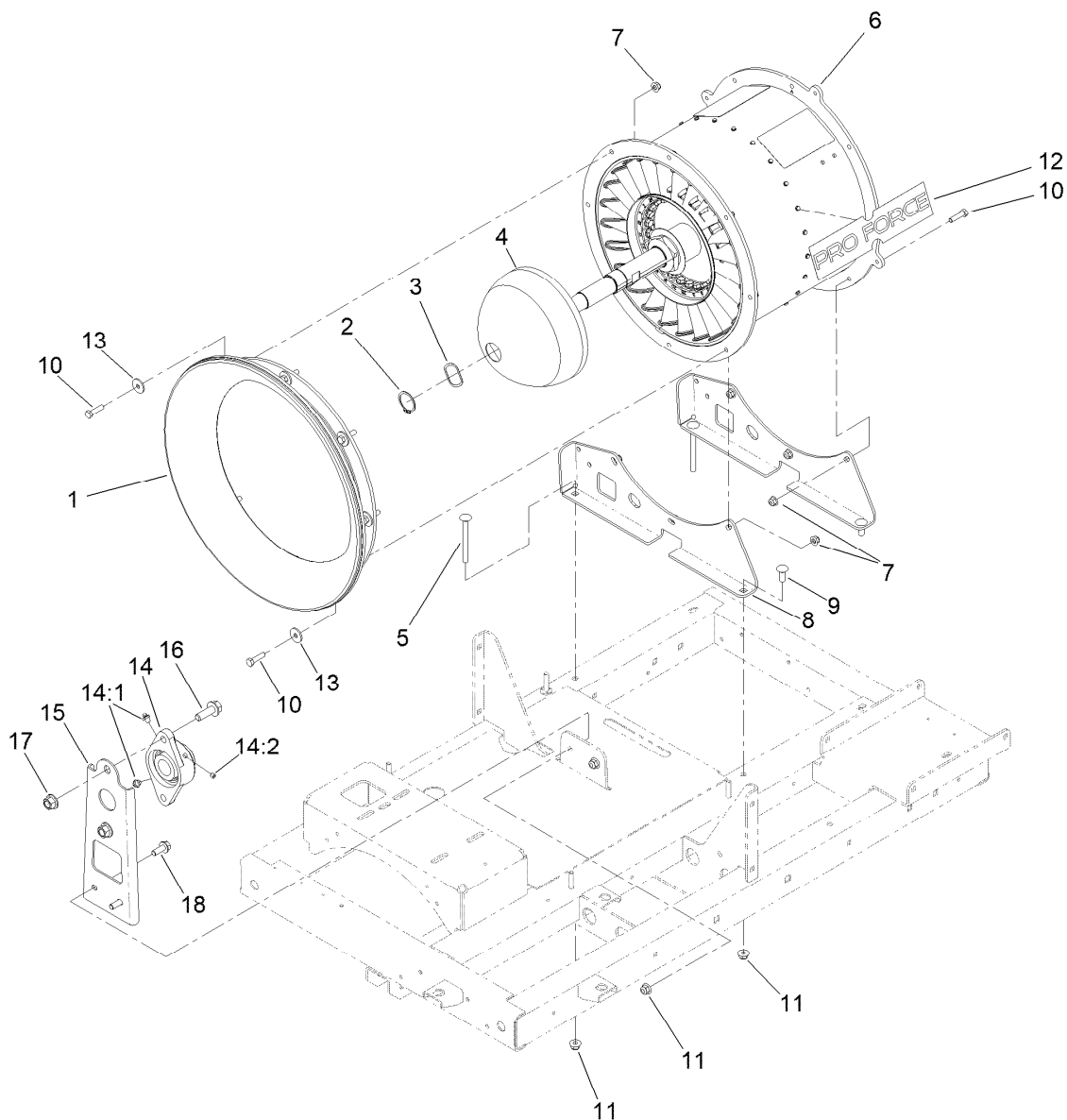
● Not serviced separately



Hitch Assembly No. 119-3005

Ref.	Part Number	Qty.	Description
1		1	Tube-Hitch ●
2	117-8371	1	Receiver-Hitch, Ball
3	3234-41	3	Screw-HHF
4	119-3006	1	Hook-Light
5	104-8301	3	Nut-HF, NI
6	80-6990	2	Washer-Hardened
7	119-3045	2	Chain-Safety, Trailer
8	105-9245	1	Pin-Lock
9	119-6162	1	Decal-Tire

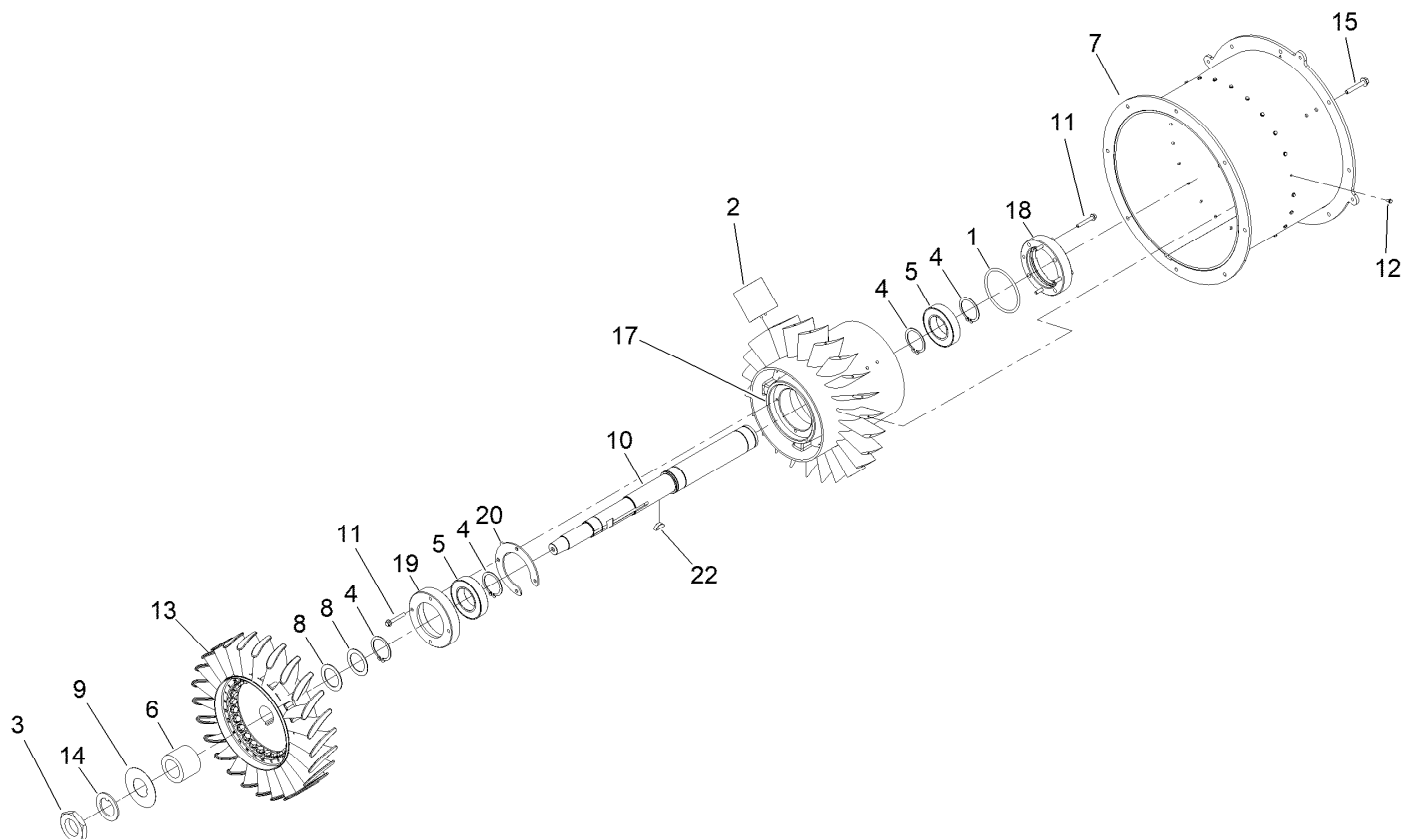
● Not serviced separately



Turbine Mounting Assembly

Ref.	Part Number	Qty.	Description
1	117-8329	1	Bell-Inlet
2	112-1952	1	Ring-Snap, EXT
3	93-4632	1	Washer-Wavey
4	131-9440	1	Cap-Front
5	3231-24	2	Screw-CARR
6	140-6946SP	1	Turbine ASM-Horizontal
7	104-8300	11	Nut-HF, NI
8	140-6983-01	2	Mount-Housing
9	3231-22	2	Screw-CARR
10	322-6	11	Screw-HH

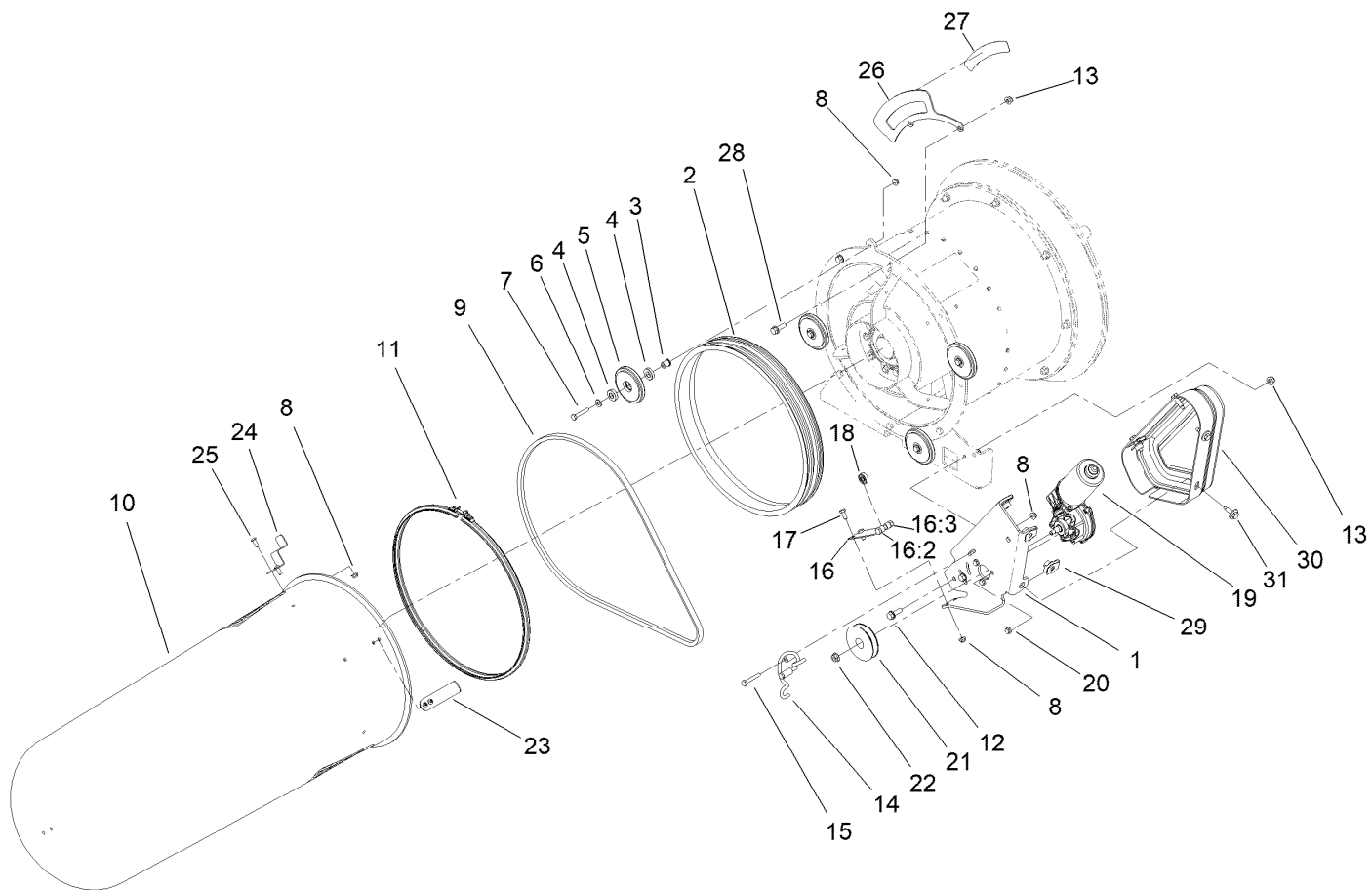
Ref.	Part Number	Qty.	Description
11	104-8301	4	Nut-HF, NI
12	115-5102	2	Decal
13	115-7109	8	Washer-Flat
14	94-7484	1	Bearing
14:1	302-2	2	Fitting-Grease
14:2	106-9662	1	Screw-Set, HSH
15	144-3316-01	1	Mount-Bearing
16	100-6116	2	Screw-HHF
17	99-5107	2	Nut-HF Nylock
18	3234-42	2	Screw-HHF



Turbine Assembly No. 140-6946SP

Ref.	Part Number	Qty.	Description
1	92-9533	1	O-Ring
2	112-1871	24	Vane-Stator
3	112-1899	1	Nut
4	112-1951	4	Ring-Snap, EXT
5	112-6764	2	Bearing-Ball
6	114-2164	1	Spacer
7	140-6945	1	Housing-Horizontal, Service ASM
8	115-5131	2	Washer
9	115-9005	1	Washer-Tab
10	140-6997	1	Shaft-Fan Long

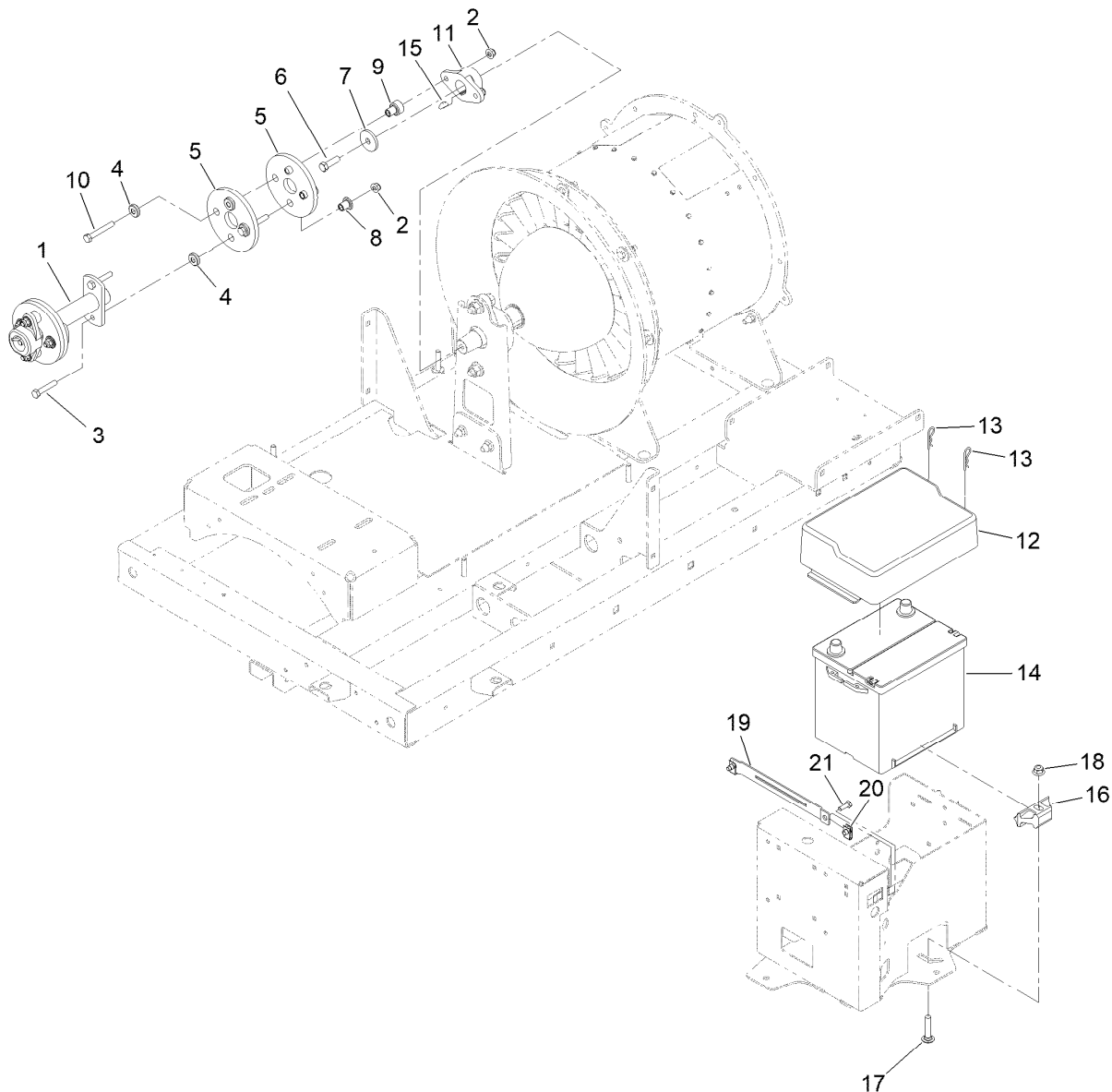
Ref.	Part Number	Qty.	Description
11	125-4287	8	Screw-HHF
12	117-8303	24	Screw-HWH
13	117-8356	1	Rotor
14	119-6202	1	Washer-Tab
15	161-7875	4	Screw-HHSF
17	145-7583	1	Inner Housing
18	140-6933	1	End-Oring
19	120-6061	1	Bearing-Cap
20	120-6063	1	End-Cap
22	3257-42	1	Key-Woodruff



Nozzle Assembly

Ref.	Part Number	Qty.	Description
1	140-6849-01	1	Bracket-Motor, Covered
2	112-1874	1	Pulley-Nozzle
3	140-6982	4	Spacer-Bearing
4	115-6870	8	Bearing-Ball, Sealed
5	140-6979	4	Roller-Bearing
6	120-9679	4	Washer-Flat
7	321-9	4	Screw-HH
8	104-7201	12	Nut-HF, NI
9	112-1853	1	Belt-V
10	144-3382	1	Nozzle-Toro Proforce Trailer
11	112-6899	1	Clamp-Nozzle
12	3234-29	2	Screw-HHF
13	104-8300	2	Nut-HF, NI
14	112-6924	1	Guard-Belt, Drive
15	321-37	2	Screw-HH
16	110-9650	1	Leaf Spring ASM
16:2	36-2250	1	Bolt-Shoulder

Ref.	Part Number	Qty.	Description
16:3	3296-42	1	Nut-Lock, NI
17	321-3	2	Screw-HH
18	251-259	1	Bearing-Ball
19	144-3274	1	Motor-Reversible
20	114-8414	3	Screw-HHF
21	115-5147	1	Pulley
22	98-0668	1	Nut
23	140-2220-01	1	Indicator
24	140-6685-07	1	Indicator
25	119-6906	4	Screw-HSBH
26	140-6814-03	1	Gauge-Rotation
27	140-2247	1	Decal-Position, Chute
28	3234-17	2	Screw-HHF
29	105-4886	4	Nut-Tinnerman
30	140-6848	1	Motor-Cover
31	3234-42	4	Screw-HHF



Driveshaft and Battery Assembly

Ref.	Part Number	Qty.	Description
1	140-6936-03	1	Drive-Shaft, Short [black]
2	104-8300	8	Nut-HF, NI
3	322-39	4	Screw-HH
4	131-6761	8	Washer
5	115-5129	4	Coupling-Rubber
6	323-7	2	Screw-HH
7	114-2120	2	Washer
8	131-6763	4	Spacer-Coupling, Rubber
9	131-6762	4	Spacer-Coupling, Rubber
10	322-32	4	Screw-HH
11	114-2122	2	Hub-Engine

Ref.	Part Number	Qty.	Description
12	130-8569	1	Cover-Battery
13	3290-467	2	Pin-Hair
14	106-5187	1	Battery- Dry, 12V, 525 CCA
15	3257-5	2	Key-Woodruff
16	138-6335	1	Retainer-Battery
17	3231-5	1	Screw-CARR
18	104-8301	1	Nut-HF, NI
19	130-0932-01	1	Bracket-Cover
20	107069	2	Clip
21	321-4	2	Screw-HH

Attachments and Accessories

For 44552 Pro Force Debris Blower

Product Name	Model/Part
Tapered Nozzle Kit.....	119-6280
Rectangular Nozzle Kit	119-6281
10 Gallon Kit, Pro Force Debris Blower	130-4371
Safety Chain Kit	139-3179
Chute Position Indicator Kit.....	140-2257
Service-Turbine, Kit	145-7489
Kit-Service, Nozzle Roller Conversion	145-7630
ALIGNMENT TOOL ASM	161-7891
Toro Red 12oz Aerosol Can	361-10
New Red Paint - Gallon	361-11
Semi-Gloss Black Spray Paint	361-9
LED Light Kit, Pro Force Debris Blower	44559
Spark Arrestor Screen	94-8157



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