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Form No. 3478-476 Rev A

Parts Catalog

Blower Kit

GrandStand® Multi Force® Mower

Model No. 78593—Serial No. 420000000 and Up



Ordering Replacement Parts

To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1, 6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustration and in parts lists.

Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

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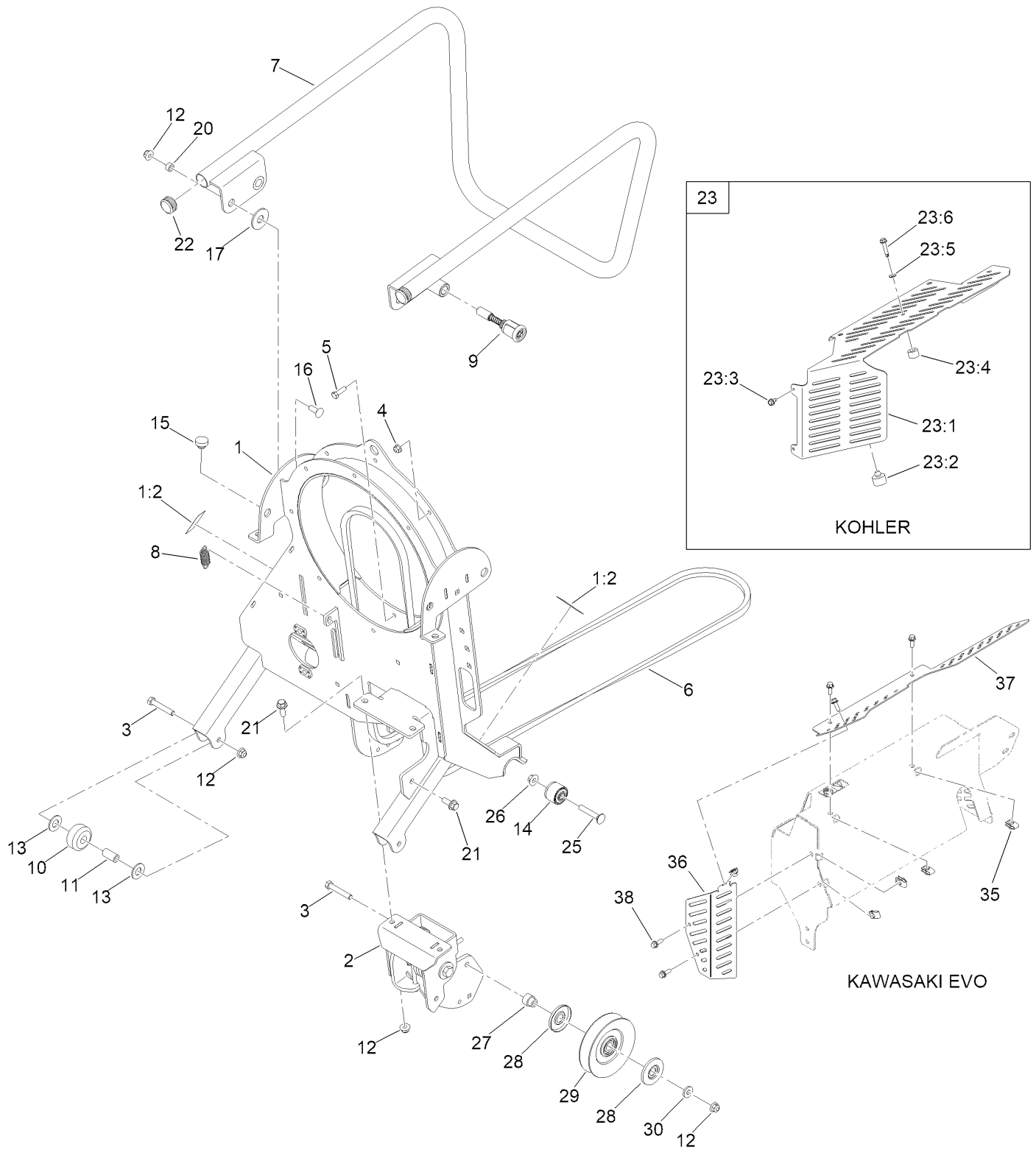
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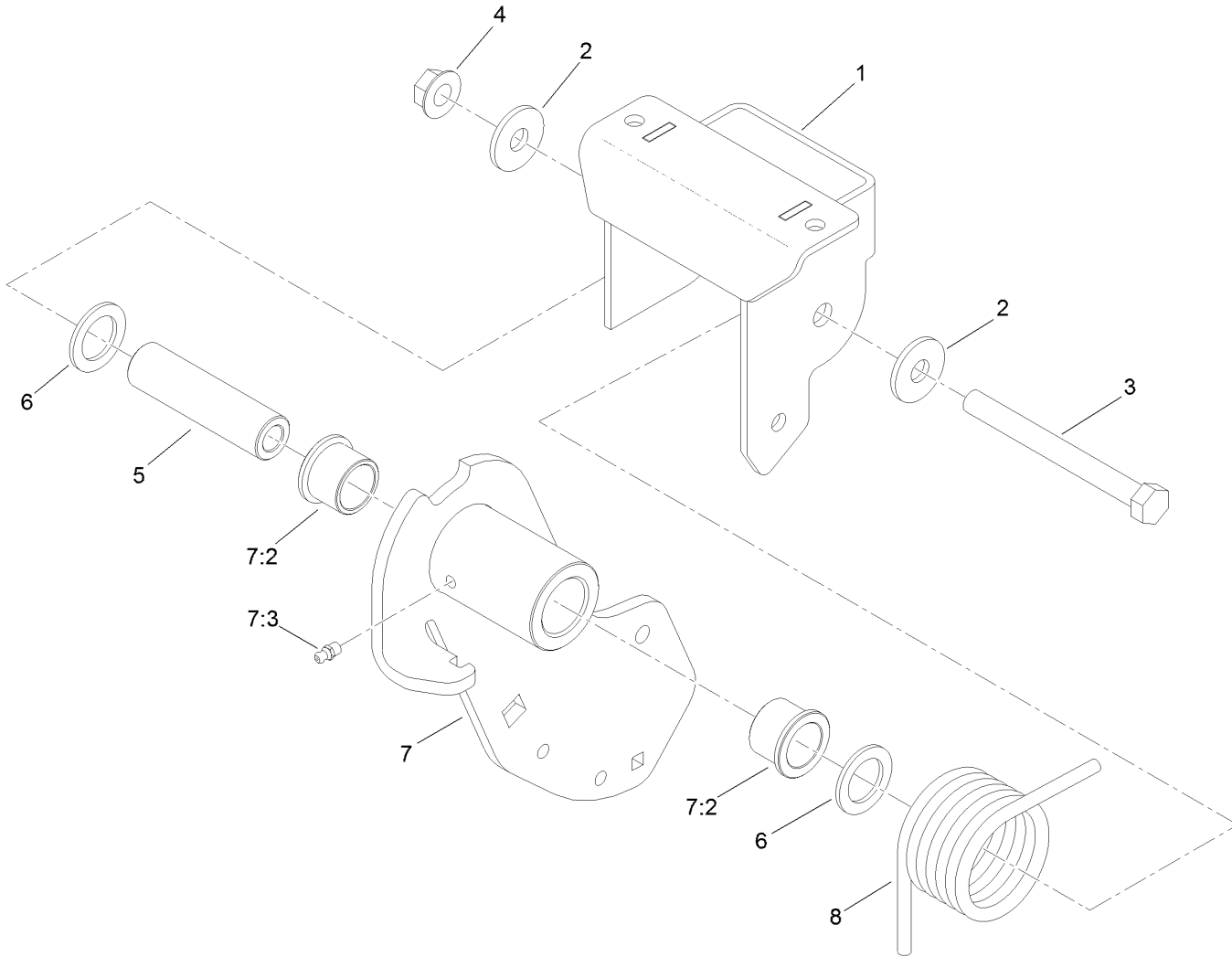
Blower Frame Assembly



Blower Frame Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	138-1110	1	Blower Frame ASM	21	131-2220	3	Screw-HHF
1:2	119-0217	2	Decal-Danger	22	138-0996	2	Cap-Tube
2	137-6449	1	Idler Torsion ASM	23	139-1482	1	Leaf Guard Kit
3	323-11	3	Screw-HH	23:1	138-8846-03	1	Guard-Leaf
4	104-8300	5	Nut-HF, NI	23:2	120-7893	2	Bumper-Grommet
5	322-5	1	Screw-HH	23:3	32104-116	2	Screw-HWHTF
6	137-6376	1	Belt-V	23:4	58-1540	1	Spacer-Nylon
7	137-6375-03	1	Kickstand-Blower	23:5	136-7288	1	Washer-Nylon
8	613386	1	Spring-Brake	23:6	32104-97	1	Screw-HWH Thd Cut
9	116-0104	2	Pin-Spring	25	3231-7	2	Screw-CARR
10	108-4293	2	Roller	26	32128-19	2	Nut-HF Lock, Large Flg
11	108-6544	2	Spacer	27	1-603496	1	Bushing-Idler
12	104-8301	8	Nut-HF, NI	28	126-9195	2	Shield-Guard, Dust
13	3256-27	4	Washer-Flat	29	1-603805	1	Pulley-Idler
14	138-1082	2	Pivot-Mount ASM	30	9202414	1	Washer-Spacer
15	104-1412	2	Bumper-Rubber	35	107069	5	Clip
16	3231-22	2	Screw-CARR	36	163-4057-05	1	Guard-Leaf
17	112-3788	2	Spacer	37	163-4058-05	1	Guard-Leaf
20	111044	2	Spacer	38	120-9678	5	Screw-HHF

Idler Torsion Assembly No. 137-6449

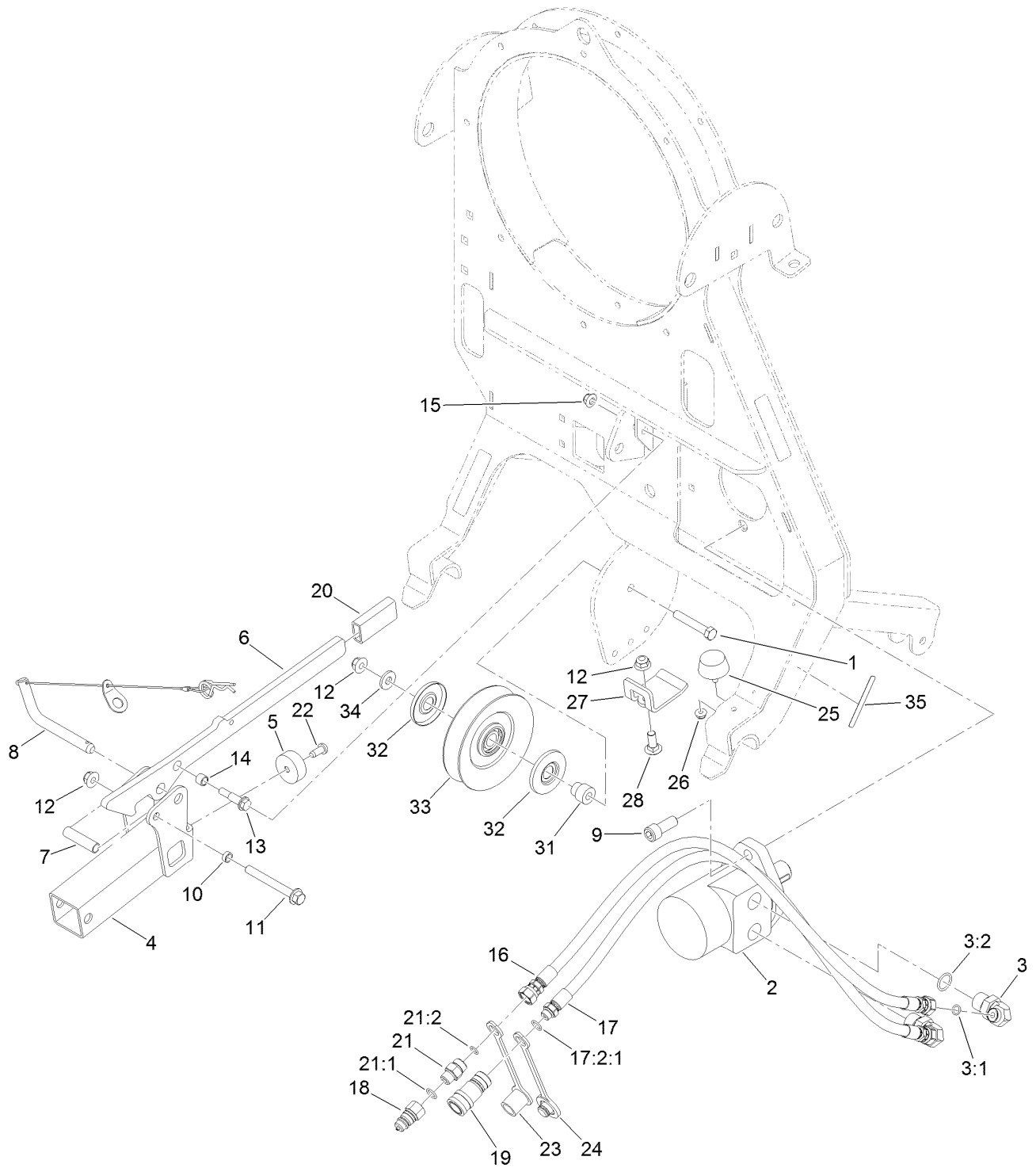


Idler Torsion Assembly No. 137-6449 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	137-6359	1	Bracket-Tensioner, Idler
2	63-3340	2	Washer-Support
3	325-19	1	Screw-HH
4	32128-23	1	Nut-HF
5	136-7394	1	Spacer-Plain

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
6	136-5734	2	Spacer-Hardened
7	137-6400	1	Idler Tensioner Arm ASM
7:2	94-8949	2	Bushing-Flange
7:3	302-19	1	Fitting-Grease
8	108-1921	1	Spring-Torsion

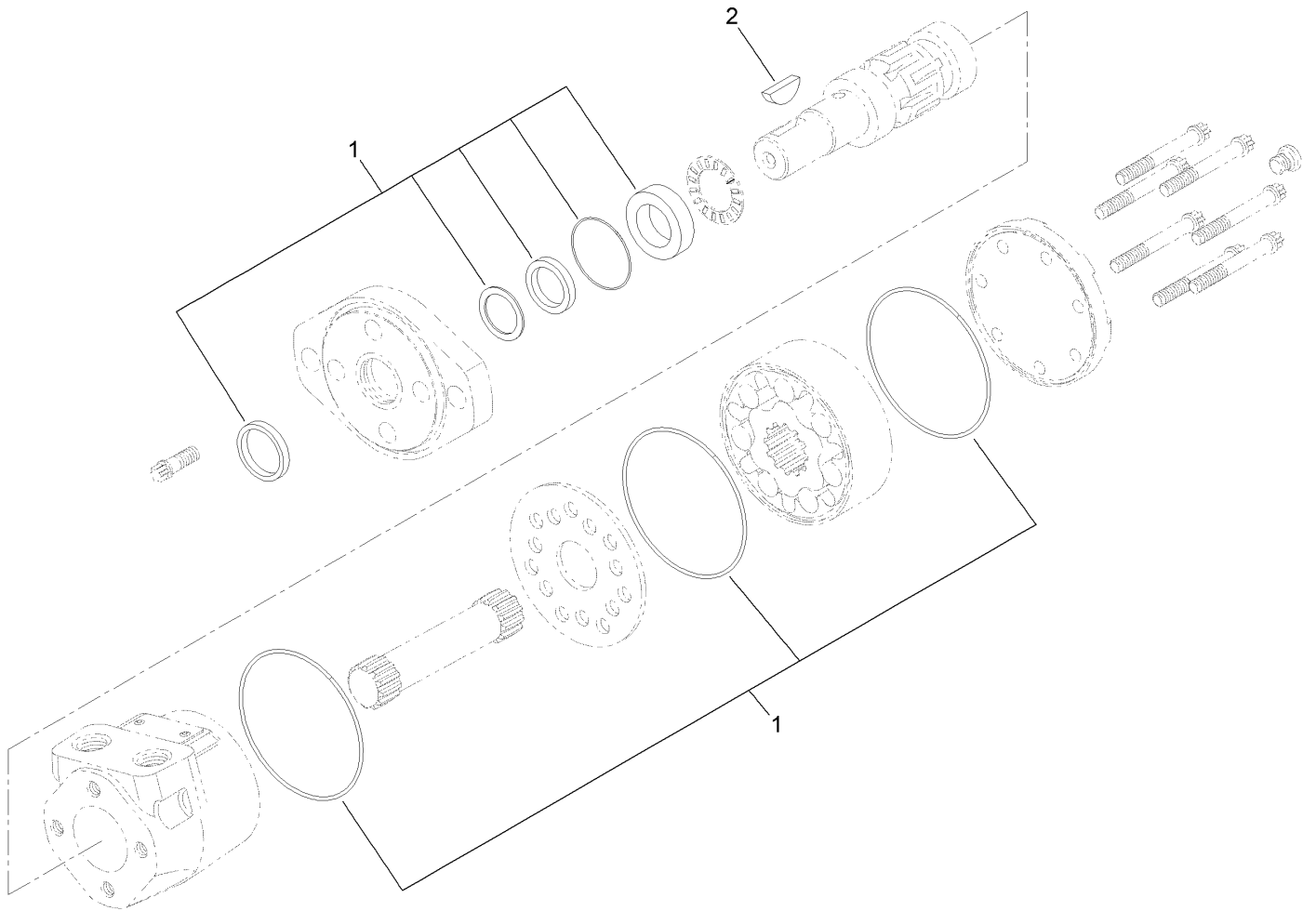
Blower Hitch, Motor and Pulley Assembly



Blower Hitch, Motor and Pulley Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	323-11	1	Screw-HH	17:2:1	237-42	1	O-Ring
2	99-0156	1	HYD Motor ASM	18	63-1240	1	Nipple-Disconnect, Quick
3	340-130	2	Fitting-Elbow 90	19	63-1220	1	Coupler-Disconnect, Quick
3:1	237-22	1	O-Ring	20	116-4312	1	Grip-Flat
3:2	237-80	1	O-Ring	21	114-7783	1	Fitting-Straight
4	137-6385-03	1	Blower Hitch ASM	21:1	237-22	1	O-Ring
5	133-0308	1	Bumper-Rubber	21:2	237-42	1	O-Ring
6	137-6386-03	1	Handle-Latch	22	138-9753	1	Screw
7	93-2464	1	Spacer-Roller	23	353-985	1	Cap-Dust
8	119-8970	1	Pin-ROPS W/ Lanyard	24	353-984	1	Plug-Dust
9	3274-89	2	Screw-HSH	25	131-8834	1	Bumper
10	76-9100	1	Spacer	26	104-7201	1	Nut-HF, NI
11	3234-41	1	Screw-HHF	27	137-6357-01	1	Bracket-Stop
12	104-8301	3	Nut-HF, NI	28	3231-2	1	Bolt-CARR
13	116-8607	1	Screw-Shoulder	31	1-603496	1	Bushing-Idler
14	131-3951	1	Bushing	32	126-9195	2	Shield-Guard, Dust
15	104-8300	1	Nut-HF, NI	33	1-603805	1	Pulley-Idler
16	137-6396	1	Hose ASM	34	9202414	1	Washer-Spacer
17	137-6398	1	Hose ASM	35	133-8061	1	Decal-Warning

Hydraulic Motor Assembly No. 99-0156

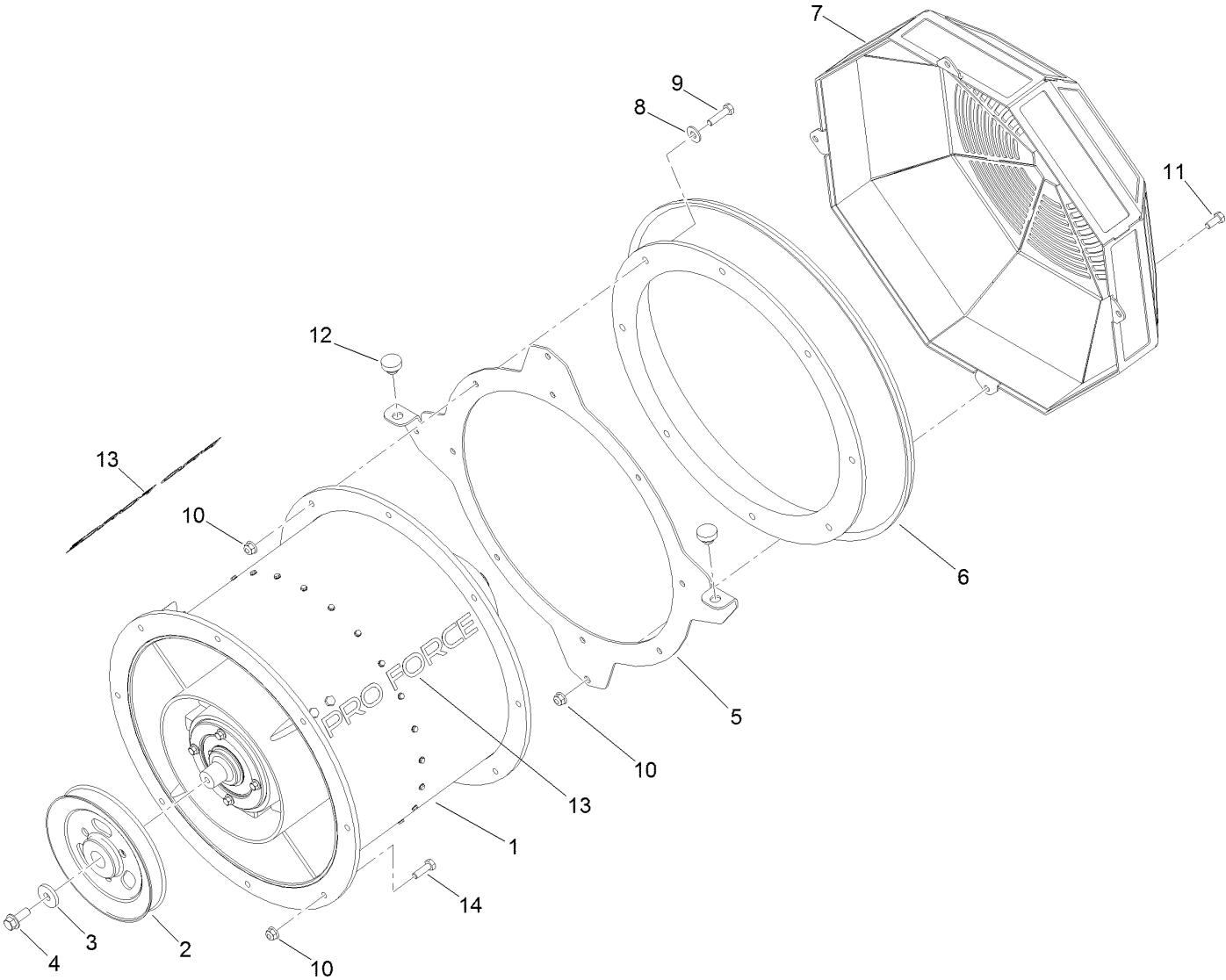


Hydraulic Motor Assembly No. 99-0156 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	100-1446	1	Seal Kit ●
2	3257-8	1	Key-Woodruff

● Not illustrated

Turbine and Fan Guard Assembly

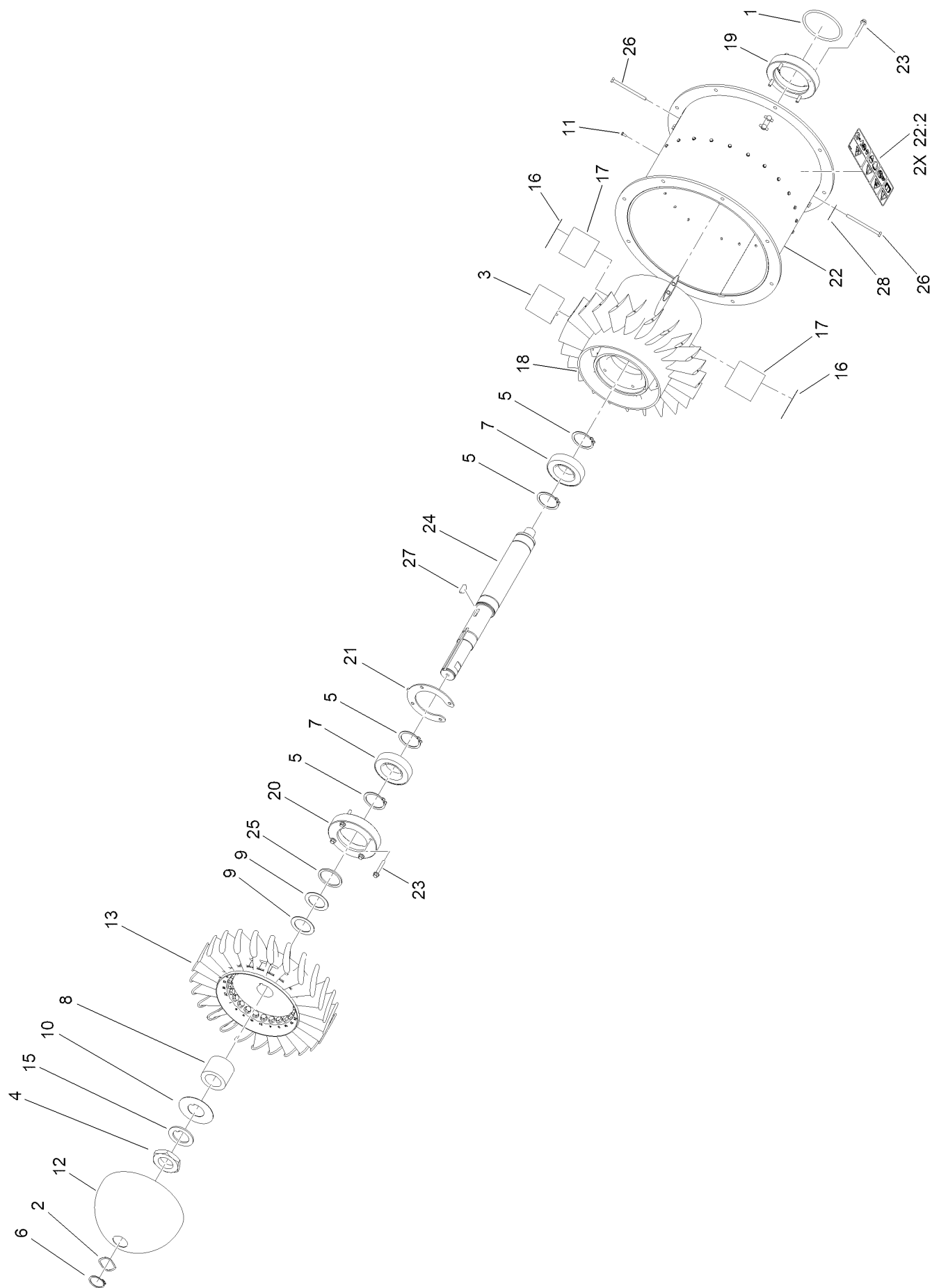


Turbine and Fan Guard Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	127-6277	1	Turbine ASM
2	138-1132	1	Pulley
3	99-2098	1	Washer
4	131-2220	1	Screw-HHF
5	137-6393-03	1	Bracket-Guard
6	117-8329	1	Bell-Inlet
7	127-6329-03	1	Guard-Fan

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
8	3256-3	8	Washer-Flat
9	322-6	8	Screw-HH
10	104-8300	13	Nut-HF, NI
11	322-3	4	Screw-HH
12	104-1412	2	Bumper-Rubber
13	138-1117	2	Decal
14	322-5	5	Screw-HH

Turbine Assembly No. 127-6277

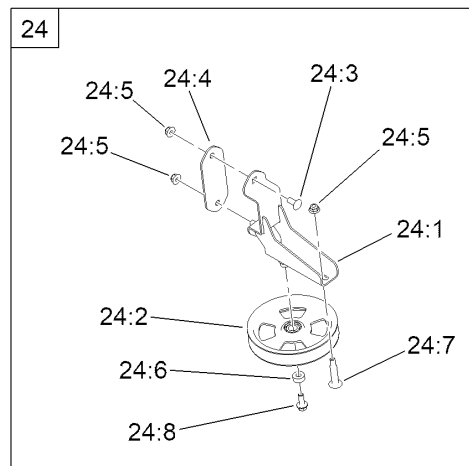
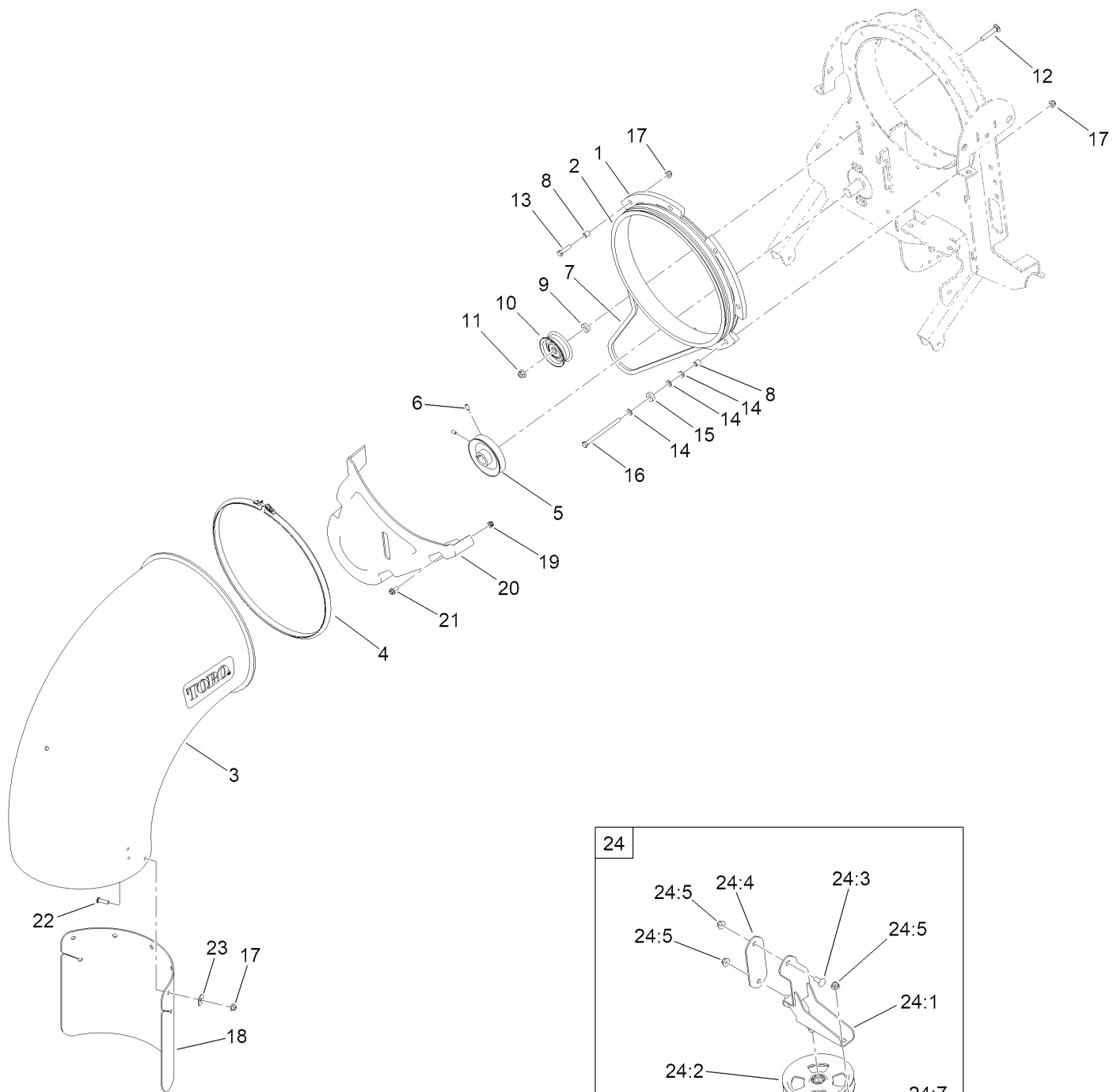


Turbine Assembly No. 127-6277 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	92-9533	1	O-Ring
2	93-4632	1	Washer-Wavey
3	112-1871	24	Vane-Stator
4	112-1899	1	Nut
5	112-1951	4	Ring-Snap, EXT
6	112-1952	1	Ring-Snap, EXT
7	127-6348	2	Bearing-Ball
8	114-2164	1	Spacer
9	115-5131	2	Washer
10	115-9005	1	Washer-Tab
11	117-8303	24	Screw-HWH
12	131-9440	1	Cap-Front
13	117-8356	1	Rotor
15	119-6202	1	Washer-Tab

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
16	119-6207	2	Spacer-Fin
17	119-6444	4	Mount-Fin
18	145-7583	1	Inner Housing
19	120-6042	1	End-Oring
20	120-6061	1	Bearing-Cap
21	120-6063	1	End-Cap
22	125-4284	1	Vertical Housing ASM
22:2	137-3999	2	Decal-Danger
23	125-4287	8	Screw-HHF
24	127-6278	1	Shaft-Fan
25	127-6298	1	Spacer-Bearing
26	321-19	8	Screw-HH
27	3257-42	1	Key-Woodruff
28	140-6815	4	Tab-Locking

Nozzle Assembly



Nozzle Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	114-9868	4	Guide-Nozzle	17	104-8300	13	Nut-HF, NI
2	112-1874	1	Pulley-Nozzle	18	137-6379	1	Extension-Nozzle
3	137-6374	1	Nozzle	19	94-1610	3	Nut-Clip
4	112-6899	1	Clamp-Nozzle	20	137-6389	1	Cover-Belt
5	138-5801	1	Pulley	21	46-6811	3	Screw-Thd Roll Sems
6	3245-9	2	Screw-Set, HSH	22	3274-104	5	Screw-HSBH
7	137-6384	1	Belt-V	23	3256-35	5	Washer-Flat
8	93-6859	8	Spacer	24	139-1546	1	Idler Kit, Proforce
9	5-0652	1	Spacer	24:1	139-5524-03	1	Idler-Bracket [black]
10	130-8362	1	Pulley-Idler, Flat	24:2	132-9424	1	Pulley-Idler, Flat
11	104-8301	1	Nut-HF, NI	24:3	3231-27	2	Screw-CARR
12	117-9971	1	Bolt-Carriage	24:4	139-5525-03	1	Plate [black]
13	322-6	6	Screw-HH	24:5	104-8301	3	Nut-HF, NI
14	3256-74	6	Washer-Flat	24:6	104-8426	1	Spacer
15	251-259	2	Bearing-Ball	24:7	92-1057	1	Bolt-Shoulder
16	322-38	2	Screw-HH	24:8	3234-42	1	Screw-HHF

Notes:

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Count on it.