



Z557 Z Master[®]

With 152cm TURBO FORCE Side Discharge Mower

Model No. 74246TE - 240000001 and up.

Parts Catalog

Ordering Replacement Parts

To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers

Each Identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1, 6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustrations and in part lists.

Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

Part Description Abbreviations

Part descriptions in this catalog may include the following abbreviations.

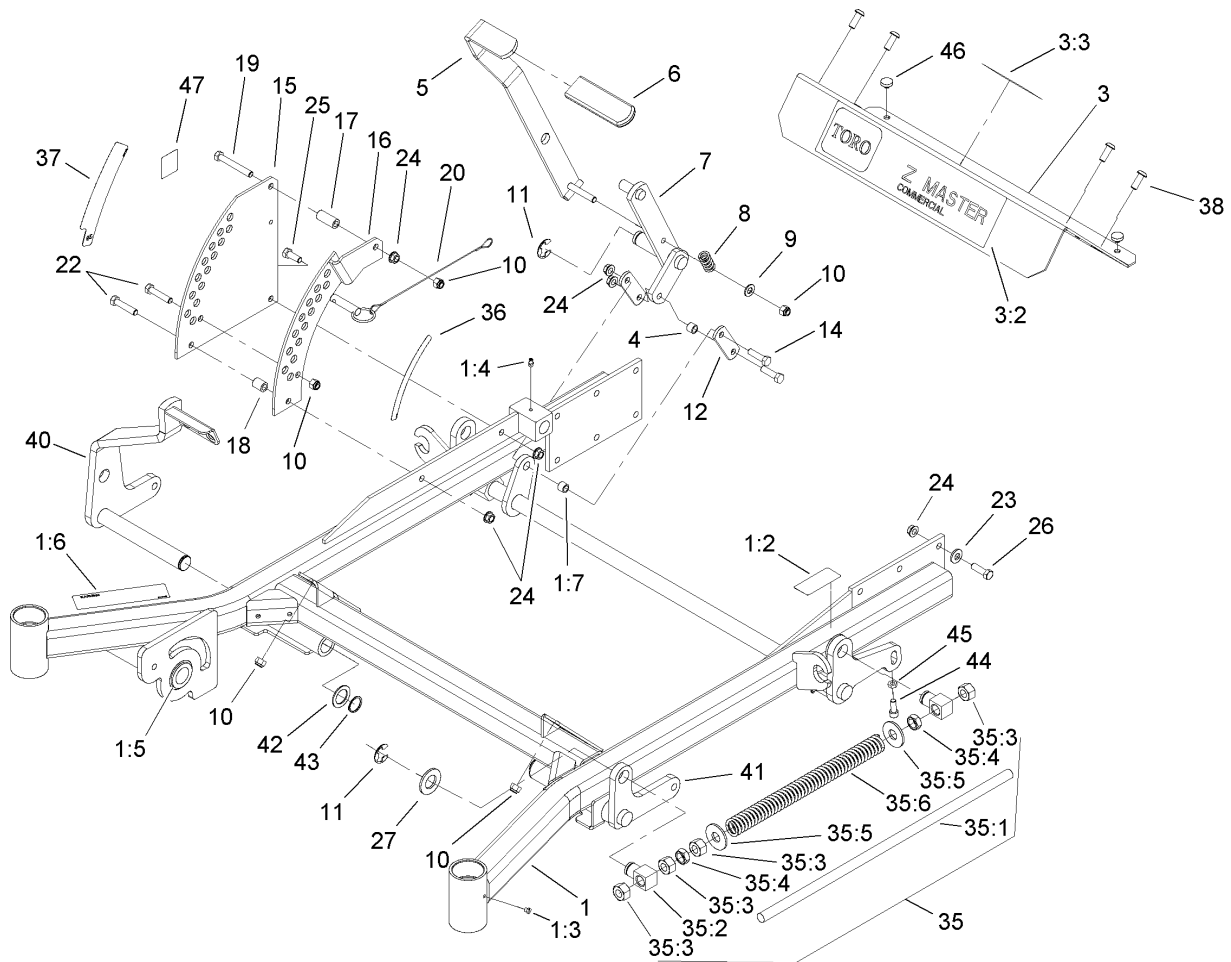
AR.	as required	HYD.	hydraulic
ASM.	assembly	INC.	incorporated
CARR.	carriage	LH.	left hand
DEG.	degrees	NI.	nylon insert
FH.	flat head	PPH.	phillips pan head
GA.	gauge	PTH.	phillips truss head
HF.	hex flange	PTO.	power take off
HH.	hex head	RH.	right hand
HHF.	hex head flange	SFH.	slotted fillister head
HHFTF.	hex head flange thread forming	SHH.	slotted hex head
HJ.	hex jam	SHWH.	slotted hex washer head
HLH.	hex lag head	SPH.	slotted pan head
HOC.	height-of-cut	SQH.	square head
HS.	hex	SRH.	slotted round head
HSBH.	hex socket button head	STD.	standard
HSFH.	hex socket flat head	TAP.	self tapping
HS.	hex socket head	TTH.	torx truss head
HWH.	hex washer head	WH.	wing head
HWHTF.	hex washer head thread forming		

Footnotes

- | | | | |
|---|--------------------------|---|-------------------------|
| ❶ | Not illustrated | ❷ | Not serviced separately |
| ❸ | Obtain Parts From Kohler | ❹ | Optional equipment |

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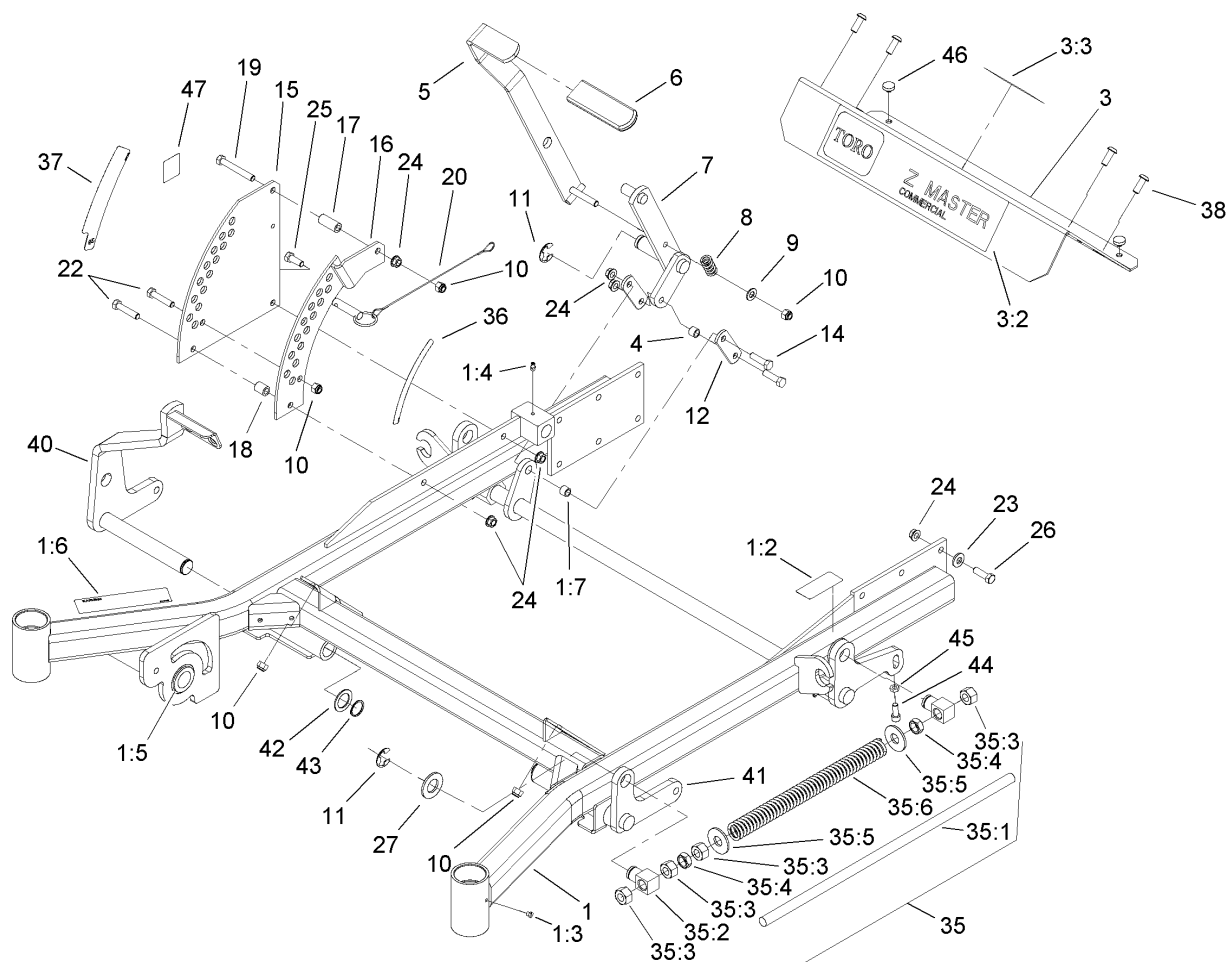
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Front Frame Assembly

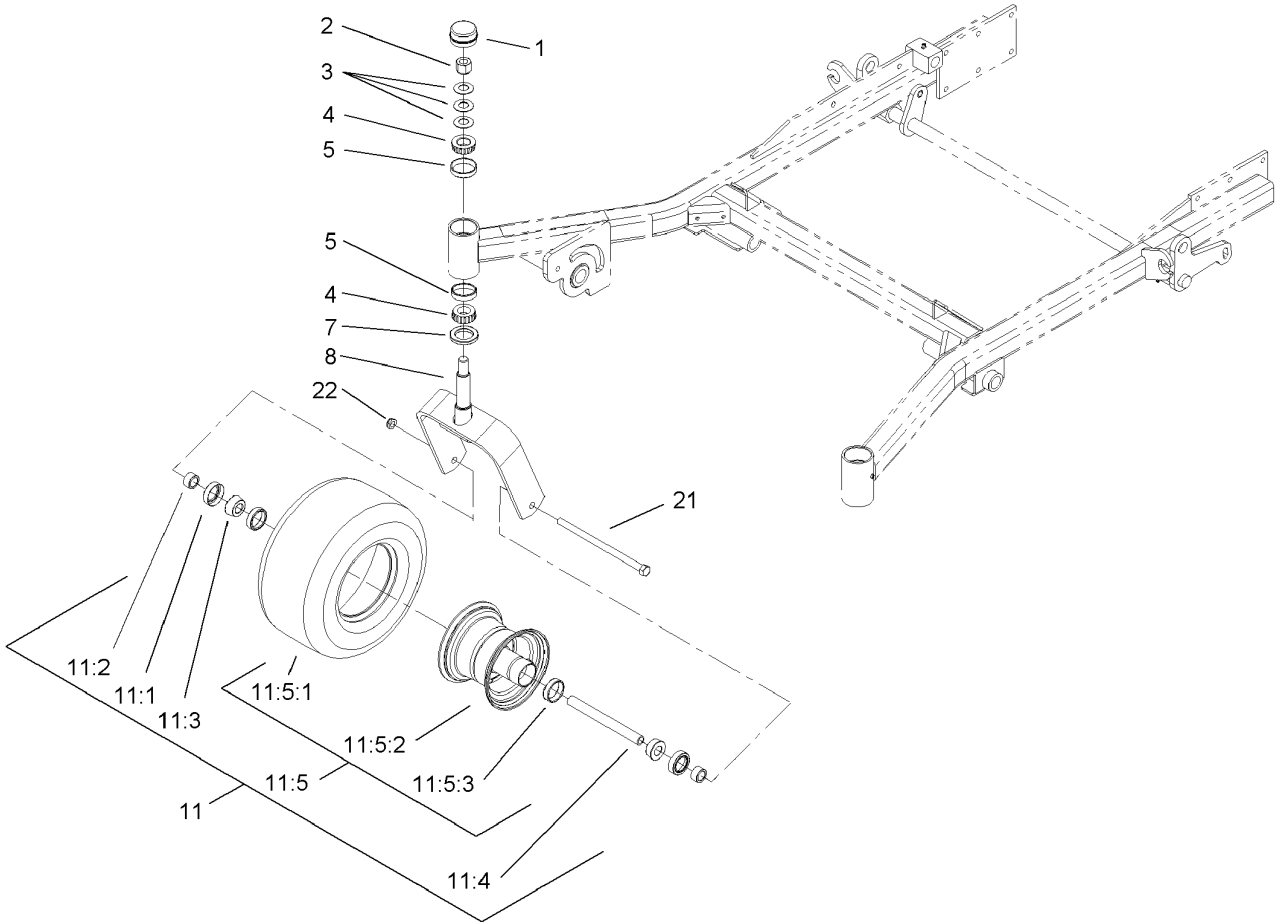
Ref	Part No.	Qty.	Description
1	107-3980	1	Front Frame ASM
1:2	107-3968	1	Decal-Brake, Parking
1:3	1-811010	2	Plug
1:4	302-19	5	Fitting-Grease
1:5	94-1291	2	Bushing
1:6	107-3969	1	Decal-Warning (Z-stand)
1:7	103-1918	1	Bushing
3	107-3976	1	Footrest
3:2	106-7451	1	Decal
3:3	107-1866	1	Decal-Danger, Slope
4	103-1918	1	Bushing
5	103-2083-03	1	Lever-Lift
6	1-633295	1	Grip-Lever, Lift
7	103-2064-03	1	Arm-Lift, Deck
8	1-633325	1	Spring-Compression
9	3256-24	1	Washer-Flat
10	3296-39	9	Nut-Lock, NI
11	32151-103	5	Ring-Snap
12	1-633068	2	Arm-Lift, Deck
14	323-29	2	Screw-HH
15	1-633889-01	1	Plate-Lift, Deck
16	1-632899-01	1	Plate-Lift, Deck
17	1-633082	1	Bushing-Lever, Lift
18	1-633080	1	Bushing-Lever, Lift

Ref	Part No.	Qty.	Description
19	323-13	1	Screw-HH
20	106-9951	1	Hitch Pin ASM
22	323-9	2	Screw-HH
23	98-5975	12	Washer-Belleville
24	3290-357	15	Nut-HHF
25	323-6	1	Screw-HH
26	323-7	12	Screw-HH
27	3256-29	4	Washer-Flat
35		2	Front Frame Spring ASM
35:1	1-633096	1	Rod-Lift, Deck
35:2	1-633441	2	Swivel-Deck Mount, Rear
35:3	3217-11	4	Nut-Hex
35:4	3218-6	2	Nut-Jam
35:5	3256-7	2	Washer-Flat
35:6	1-633064	1	Spring-Support, Deck
36	107-3962	1	Decal-Deck Height, Small
37	107-3961	1	Decal-Deck Height, Large
38	3274-94	4	Screw-HSBH
40	106-8983-01	1	RH Deck Lift ASM
41	106-8984-01	1	LH Deck Lift ASM
42	1-523157	2	Washer-Spacer
43	32151-29	2	Ring-Retaining
44	3274-18	2	Screw-HSH
45	3218-2	2	Nut-Jam



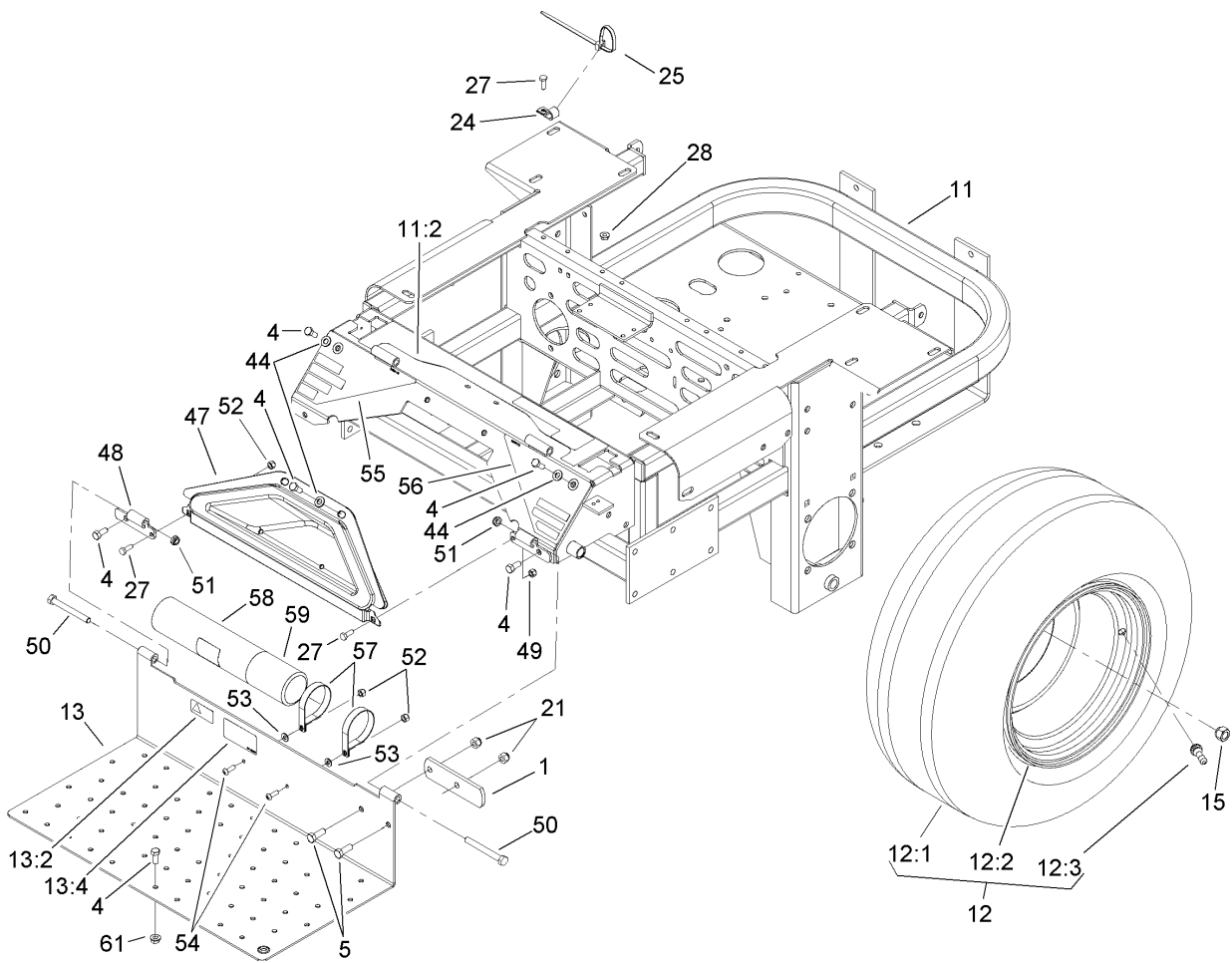
Front Frame Assembly (continued)

Ref	Part No.	Qty.	Description
46	1-513658	2	Bumper
47	105-4674	1	Decal-Noise, Ce



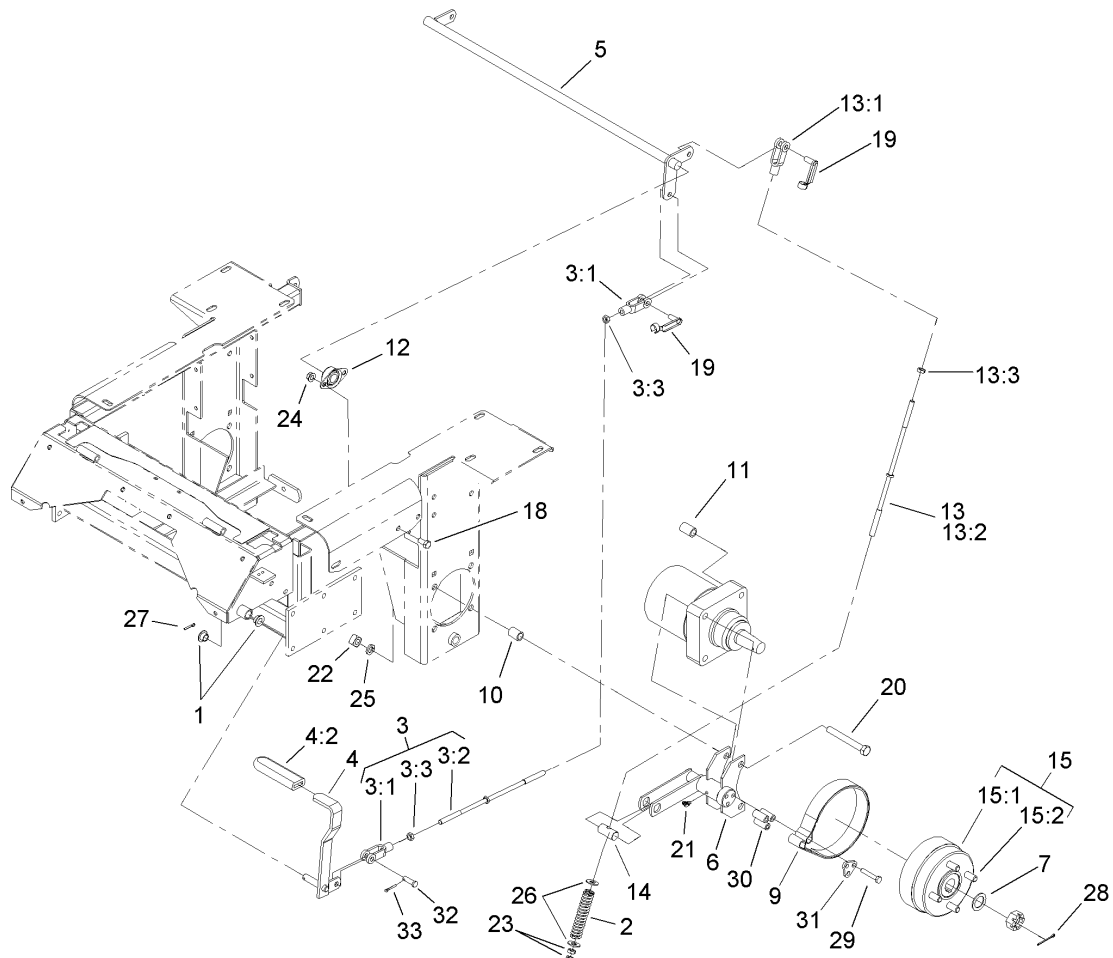
Castor and Wheel Assembly

Ref	Part No.	Qty.	Description				
1	1-543513	2	Cap-Grease				
2	3296-51	2	Nut-Lock, NI				
3	1-633508	6	Washer-Bellville				
4	254-94	4	Bearing-Cone, Tapered				
5	254-72	4	Bearing-Cup, Tapered				
7	1-543511	2	Seal-Grease				
8	103-1474-01	2	Fork-Caster				
11	1-644251	2	Caster Wheel ASM				
11:1	1-633580	2	Seal-Bearing				
11:2	1-633581	2	Spacer-Bearing				
11:3	1-633585	2	Bearing-Cone, Taper				
11:4	1-633959	1	Spacer-Caster, Front				
11:5		1	Wheel & Tire ASM				
11:5:1	1-523009	1	Tire				
11:5:2	1-633987	1	Wheel				
11:5:3	1-633584	2	Bearing-Cup				
21	325-39	2	Screw-HH				
22	3296-45	2	Nut-Lock, NI				



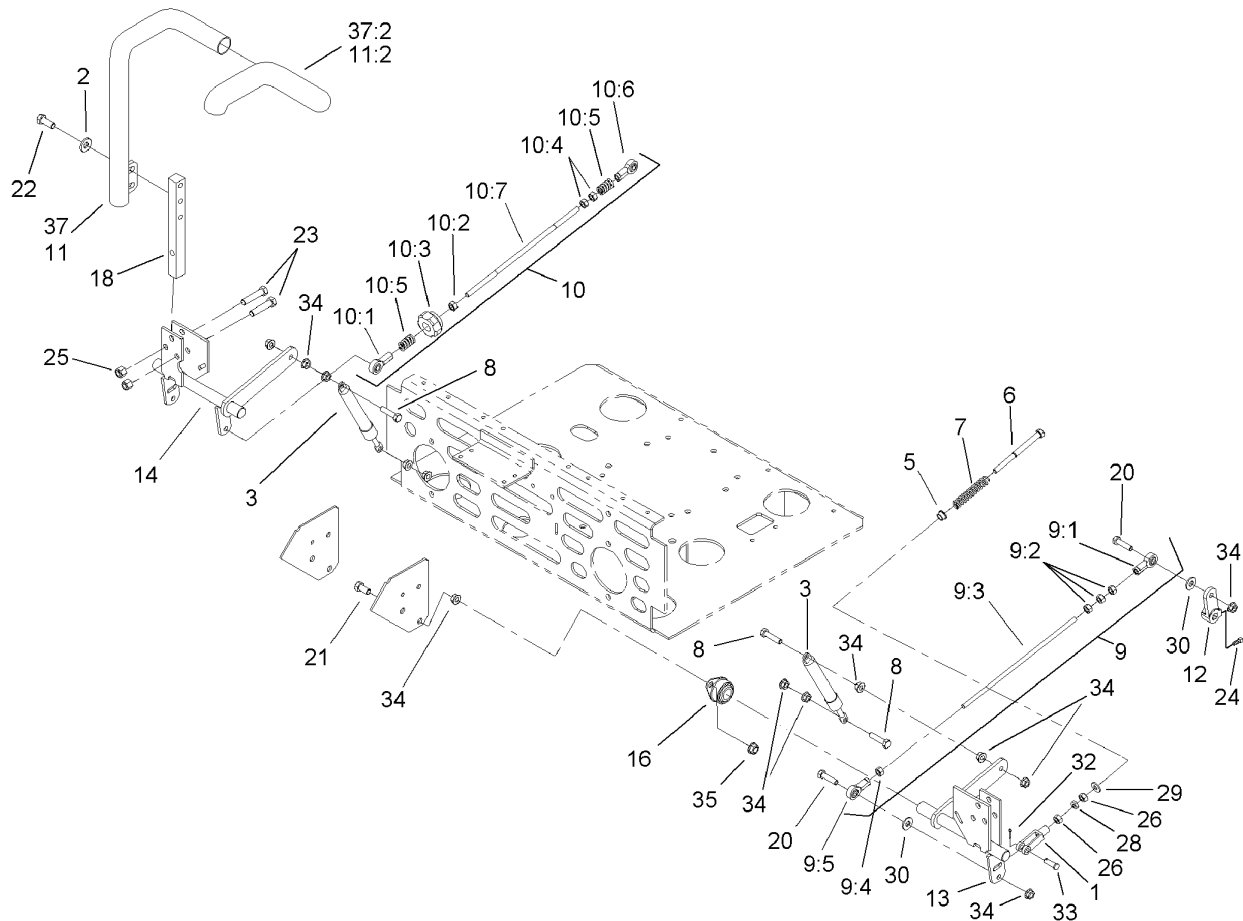
Main Frame Assembly

Ref	Part No.	Qty.	Description	Ref	Part No.	Qty.	Description
1	1-633964-03	1	Stop-Brake, Park	52	3296-42	4	Nut-Lock, NI
4	322-43	7	Screw-HH	53	3256-63	2	Washer-Flat
5	323-6	2	Screw-HH	54	3258-166	2	Screw
11	107-3966	1	Main Frame ASM	55	107-3964	1	Decal-Warning, Right
11:2	107-9872	1	Decal-Console, Top	56	107-3963	1	Decal-Danger, Left
12	1-633970	2	Wheel And Tire ASM	57	107-1865	2	R-Clamp
12:1	1-633993	1	Tire	58	104-7050	1	Housing-Manual
12:2	1-633992	1	Wheel	59	104-7048	1	Cap-Housing
12:3	232-27	1	Stem-Valve	61	32128-25	1	Nut-HF
13	107-3981	1	Floorpan				
13:2	98-4387	1	Decal-Protection, Ear				
13:4	107-3982	1	Decal-Location, Manual				
15	242-50	8	Nut-Lug				
21	3296-39	2	Nut-Lock, NI				
24	1-513762	1	Clip-Loom				
25	1-303335	1	Tie-Plastic				
27	321-4	3	Screw-HH				
28	32128-33	1	Nut-HF				
44	3256-70	6	Washer-Flat				
47	106-7498	1	Pocket				
48	106-7488-03	1	Hinge-Floorpan, LH				
49	106-7489-03	1	Hinge-Floorpan, RH				
50	323-20	2	Screw-HH				
51	3296-59	2	Nut-Lock, NI				



Brake and Wheel Hub Assembly

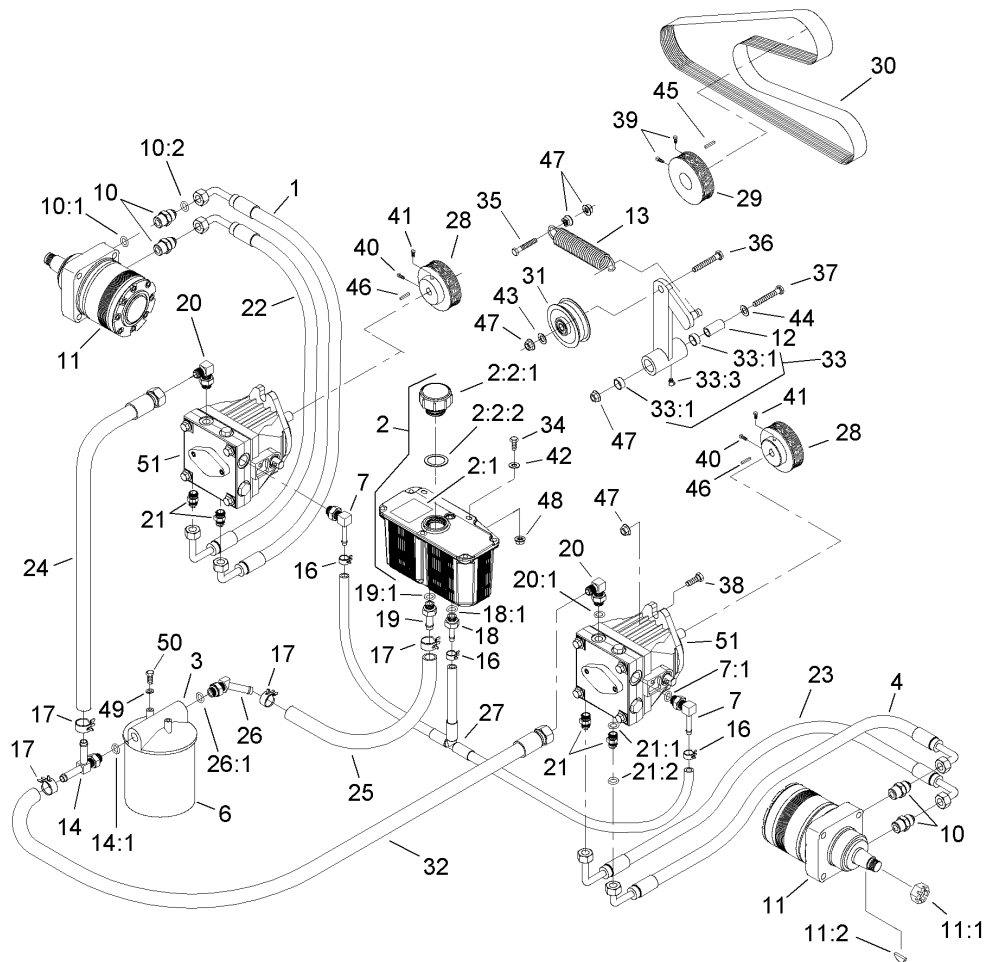
Ref	Part No.	Qty.	Description	Ref	Part No.	Qty.	Description
1	1-513140	2	Bearing-Control	19	103-2399	3	Pin-Spring, Clevis
2	1-633454	2	Spring-Brake	20	325-17	8	Screw-HH
3	103-4332	1	Brake Rod And Yoke ASM	21	1481	2	Fitting-Grease
3:1	1-633131	2	Yoke-Linkage, Brake	22	103-0131	8	Nut-Square
3:2	1-633477	1	Rod-Brake	23	3219-3	4	Nut-HH
3:3	3219-3	2	Nut-HH	24	3290-357	4	Nut-HHF
4	1-634500	1	Brake Lever ASM	25	3253-7	8	Washer-Lock
4:2	1-633268	1	Grip-Lever, Brake	26	3256-4	4	Washer-Flat
5	1-632217-03	1	Shaft-Brake	27	3272-10	1	Pin-Cotter
6	103-0352-03	2	Bracket-Brake	28	1-806800	2	Pin-Cotter
7	1-523157	2	Washer-Spacer	29	322-9	6	Screw-HH
9	103-0355	2	Band-Brake	30	103-0384	6	Spacer
10	1-633380	4	Spacer-Wheel, Short	31	103-0374	2	Retainer-Band, Brake
11	1-633382	4	Spacer-Wheel, Long	32	1-808285	1	Pin-Clevis
12	1-633102	2	Bearing-Flange, Side	33	3272-10	1	Pin-Cotter
13	103-4333	2	Brake Rod And Yoke ASM				
13:1	1-633131	1	Yoke-Linkage, Brake				
13:2	1-633477	1	Rod-Brake				
13:3	3219-3	1	Nut-HH				
14	1-633144	2	Pin-Trunion				
15	103-0590	2	Hub And Wheel ASM				
15:1	103-0589	1	Wheel Hub ASM				
15:2	1-633926	4	Stud-Wheel				
18	323-4	4	Screw-HH				



Steering Control Assembly

Ref	Part No.	Qty.	Description
1	1-303105	2	Yoke-Adjustable
2	98-5975	4	Washer-Belleville
3	103-4079	2	Damper-Control, Motion
5	1-603735	2	Bushing-Flanged
6	1-603737	2	Bolt-Return, Neutral
7	1-603807	2	Spring-Return, Neutral
8	1-403180	4	Screw-HH
9	103-4331	1	Tracking Rod ASM
9:1	1-543017	1	Balljoint-RH
9:2	3219-2	3	Nut-Hex
9:3	103-3064	1	Link-Rod, Tracking
9:4	1-804524	1	Nut
9:5	1-633152	1	Balljoint-Thread, LH
10	103-4330	1	Tracking Rod ASM
10:1	1-543017	1	Balljoint-RH
10:2	3219-2	1	Nut-Hex
10:3	103-3060	1	Knob-Tracking
10:4	1-804524	2	Nut
10:5	1-323245	2	Spring-Compression
10:6	1-633152	1	Balljoint-Thread, LH
10:7	103-3064	1	Link-Rod, Tracking
11	106-9982	1	LH Lever ASM
11:2	106-9987	1	Grip-Control, Motion
12	1-632208	2	Arm-Control, Pump

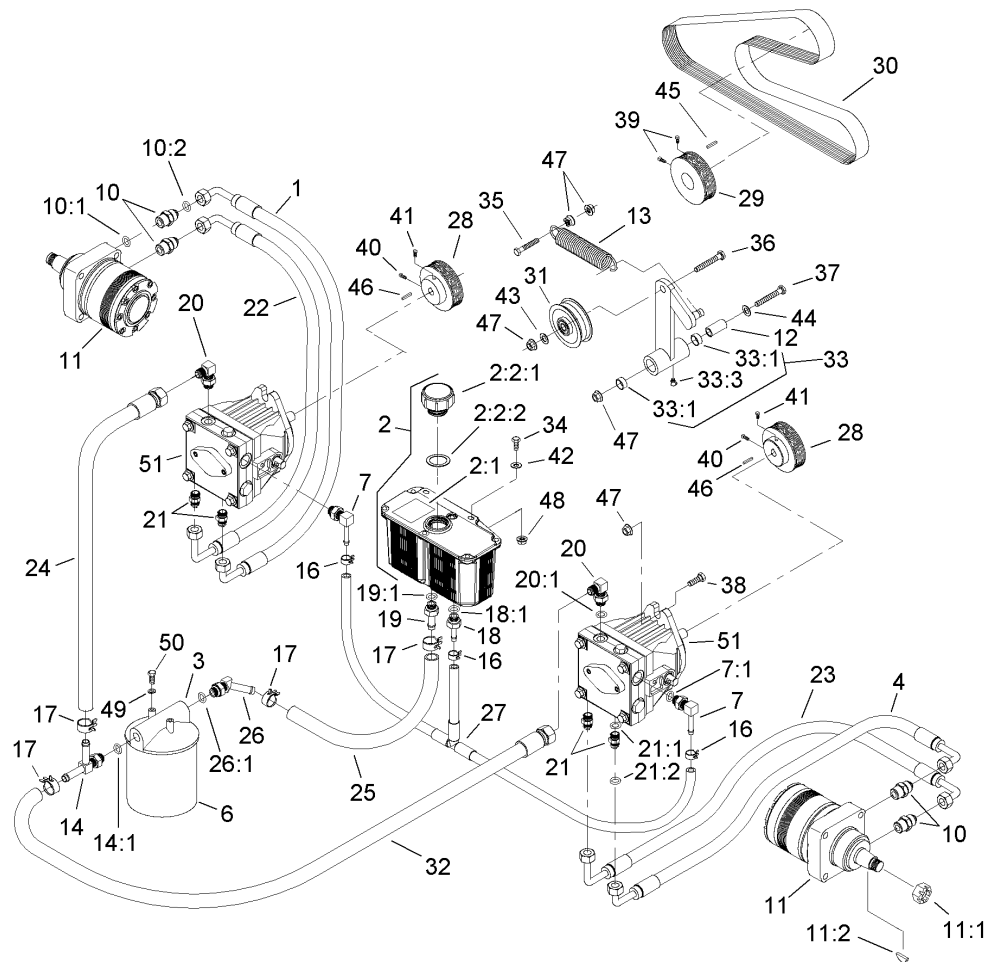
Ref	Part No.	Qty.	Description
13	103-4781	1	Control-Motion, LH
14	103-4782	1	Control-Motion, RH
16	1-633102	4	Bearing-Flange, Side
18	103-0407	2	Arm-Shaft, Control
20	322-6	4	Screw-HH
21	323-4	8	Screw-HH
22	323-6	4	Screw-HH
23	323-9	6	Screw-HH
24	1-803022	2	Screw-Set
25	3296-39	6	Nut-Lock, NI
26	3219-2	4	Nut-Hex
28	3220-2	2	Nut
29	3256-2	2	Washer-Flat
30	3256-3	4	Washer-Flat
32	3272-5	2	Pin-Cotter
33	1-808280	2	Pin-Clevis
34	32128-20	16	Nut-HF
35	3290-357	8	Nut-HHF
37	106-9983	1	RH Lever ASM
37:2	106-9987	1	Grip-Control, Motion



Hydraulic System Assembly

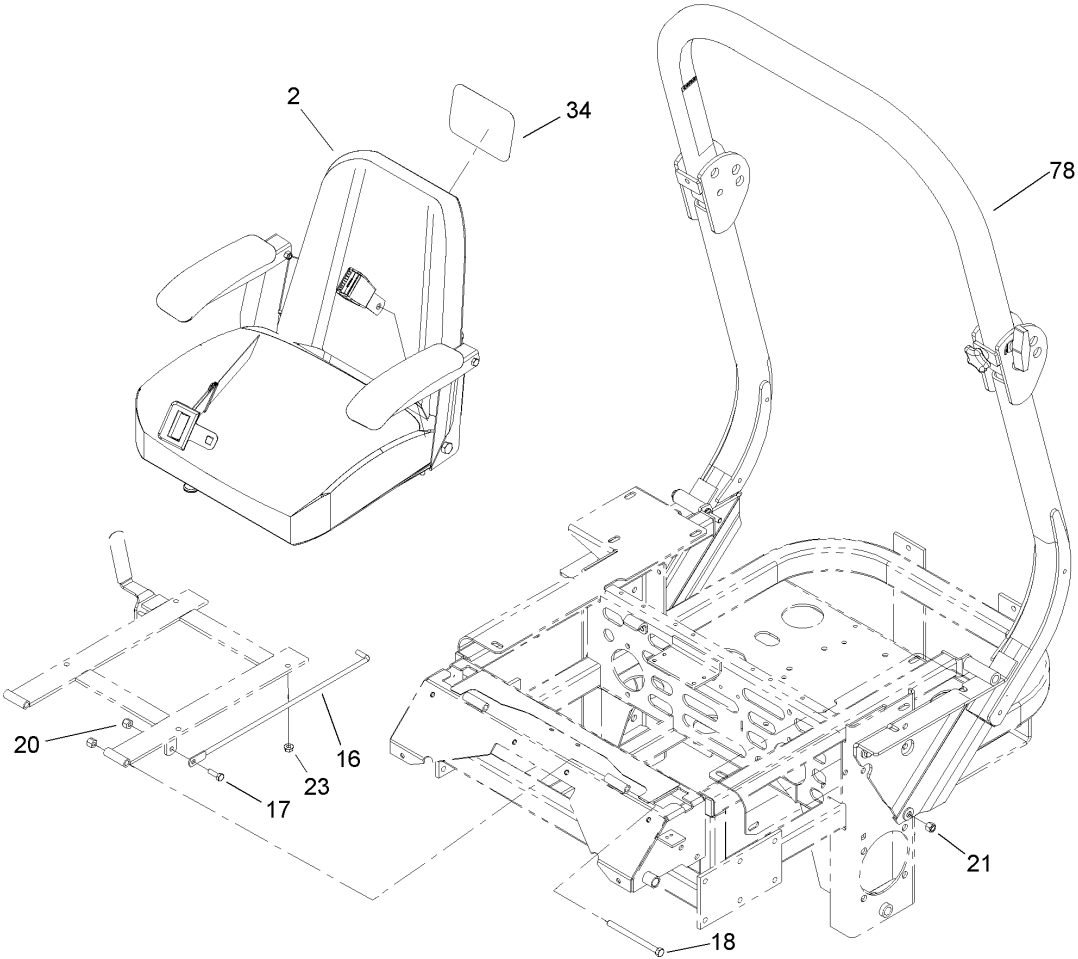
Ref	Part No.	Qty.	Description
1	103-3736	1	HYD Hose ASM
2	107-8433	1	HYD Reservoir ASM
2:1	107-2131	1	Decal-Surface, Hot
2:2:1	103-1948	1	Cap-Reservoir, HYD
2:2:2	103-1949	1	Gasket-Cap
3	104-7836	1	Head-Filter
4	103-3733	1	HYD Hose ASM
6	1-633750	1	Filter-HYD
6	1-633752	1	Filter-Hyd, Winter
7	103-1799	2	Elbow-90 DEG
7:1	237-42	1	O-Ring
10	1-603991	4	Fitting-Straight
10:1	237-80	1	O-Ring
10:2	1-603992	1	O-Ring
11	1-523328	2	Motor-Wheel
11:1	1-809036	1	Nut-HH
11:2	3257-42	1	Key-Woodruff
11:99	103-2748	1	Drive Link Kit
11:99	1-000099	1	Seal Kit
11:99	1-000139	1	Bearing Kit
12	1-603384	1	Bushing-Pivot, Idler
13	103-3330	1	Spring-Extension
14	103-1828	1	Adapter-Run, Tee
14:1	237-42	1	O-Ring

Ref	Part No.	Qty.	Description
16	103-1716	3	Clamp-Hose
17	103-1988	4	Clamp-Hose
18	103-1801	1	Adapter-Straight
18:1	237-42	1	O-Ring
19	103-1912	1	Adapter-Straight
19:1	237-42	1	O-Ring
20	103-1802	2	Fitting-Hyd, 90 DEG
20:1	237-42	1	O-Ring
21	1-603990	4	Fitting-Straight
21:1	237-79	1	O-Ring
21:2	1-603992	1	O-Ring
22	103-3737	1	HYD Hose ASM
23	103-3735	1	HYD Hose ASM
24	103-1826	1	HYD Hose ASM
25	103-1808	1	Hose-HYD
26	103-1807	1	Elbow-45 DEG
26:1	237-42	1	O-Ring
27	103-1806	1	HYD Hose ASM
28	1-633568	2	Sheave
29	1-633567	1	Sheave
30	1-633749	1	Belt-Drive, Pump
31	1-633167	1	Sheave-Idler
32	103-1827	1	HYD Hose ASM
33	1-634277	1	Bearing Arm ASM



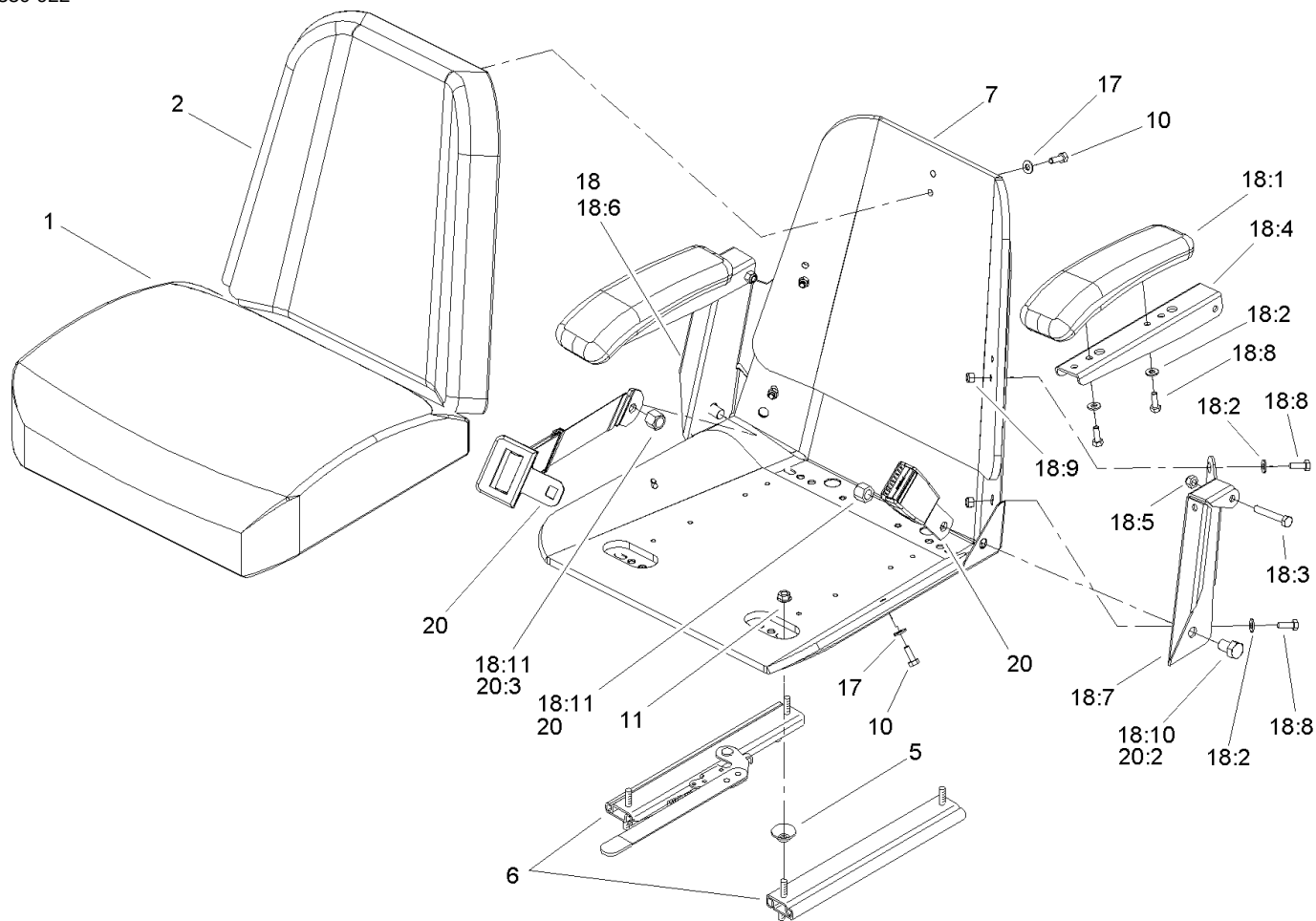
Hydraulic System Assembly (continued)

Ref	Part No.	Qty.	Description	Ref	Part No.	Qty.	Description
33:1	1-513034	2	Sleeve-Bearing	51:5	105-6184	1	Seal Overhaul Kit
33:3	302-40	1	Fitting-Grease	51:7	106-2053	1	Shock Valve Kit
34	321-6	2	Screw-HH				
35	323-8	1	Screw-HH				
36	323-9	1	Screw-HH				
37	1-800805	1	Screw-HH				
38	323-7	4	Screw-HH				
39	1-803022	2	Screw-Set				
40	30-1710	2	Screw				
41	1-803050	2	Screw-Set				
42	3256-22	2	Washer-Flat				
43	3256-3	1	Washer-Flat				
44	3256-4	1	Washer-Flat				
45	13-2840	1	Key-Square				
46	1-807272	2	Key				
47	3290-357	8	Nut-HHF				
48	32128-33	2	Nut-HF				
49	1-805004	2	Washer-Lock				
50	321-3	2	Screw-HH				
51	103-2675	2	Pump-HYD				
51:1	103-2664	1	Input Shaft Kit				
51:2	94-6922	1	Bearing-Thrust				
51:3	103-2666	1	Cylinder Block Kit				
51:4	105-6185	1	Plate-Valve				



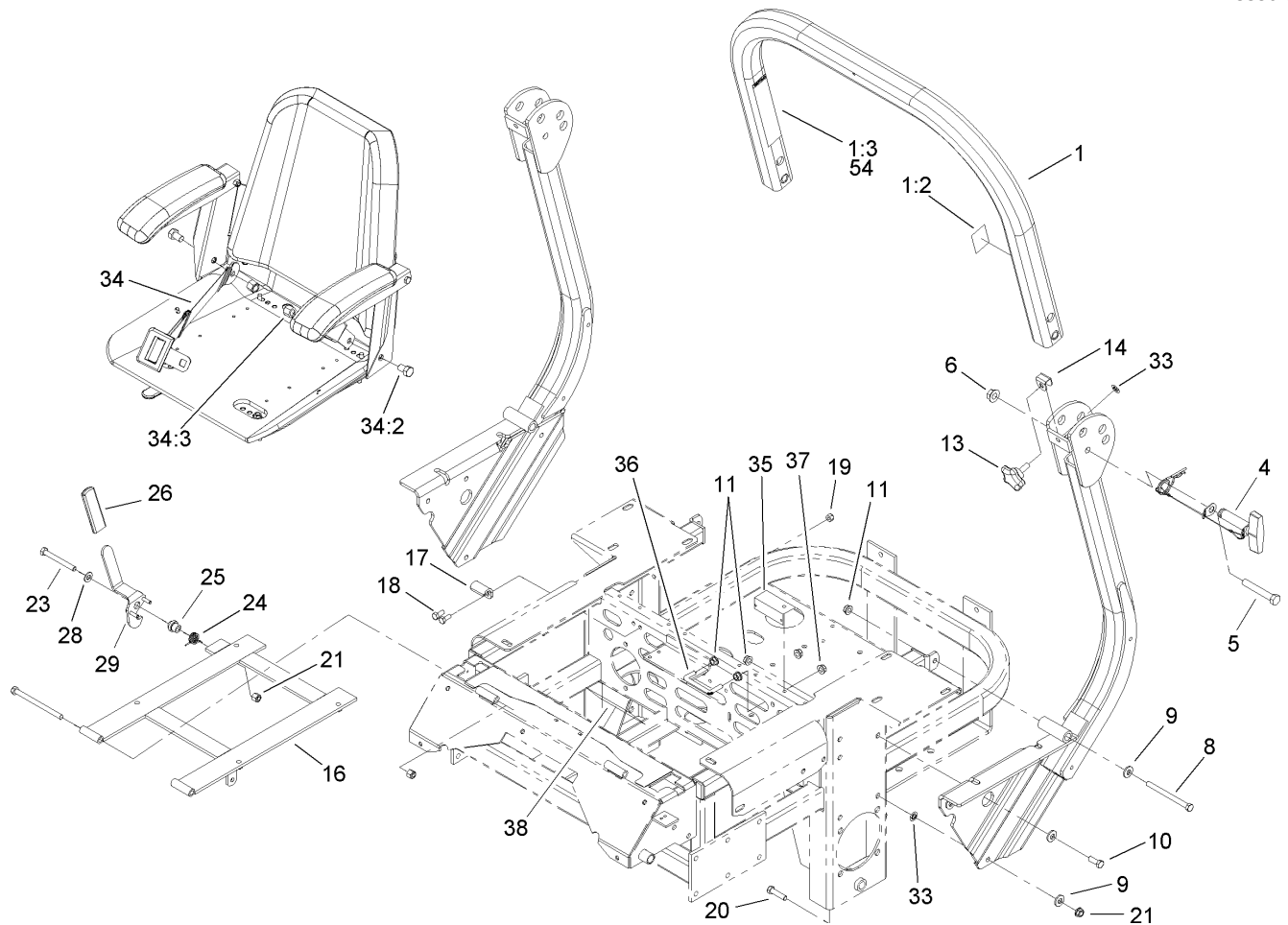
Seat and Roll-Over-Protection-System Assembly

Ref	Part No.	Qty.	Description				
2	107-1867	1	Seat ASM				
16	1-633293	1	Rod-Holdup, Seat				
17	322-5	1	Screw-HH				
18	323-39	2	Screw-HH				
20	3296-29	3	Nut-Lock, NI				
21	3296-39	5	Nut-Lock, NI				
23	32128-20	4	Nut-HF				
34	99-4693	1	Decal				
78	107-0038	1	Rops ASM				



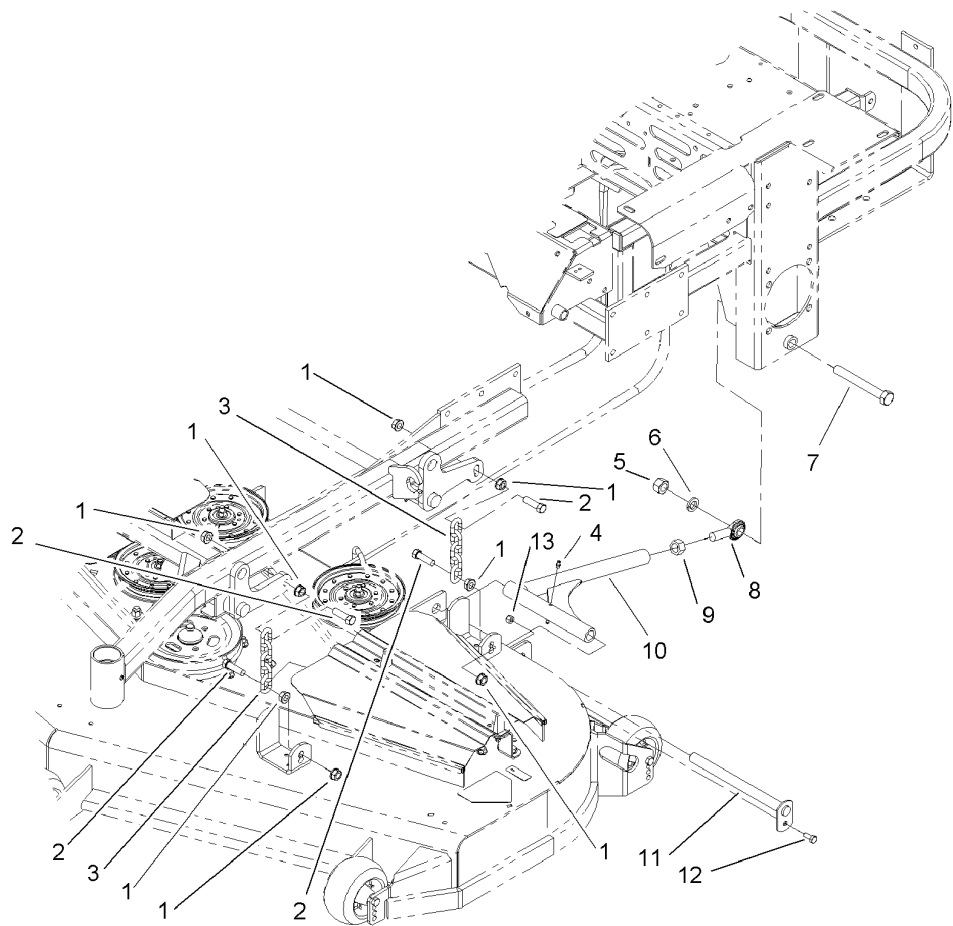
Seat Assembly No. 107-1867

Ref	Part No.	Qty.	Description				
1	103-0290	1	Cushion-Seat, Bottom	PROTOTYPE			
2	104-7754	1	Cushion-Seat, Back				
5	1-543401	4	Spacer-Track				
6	1-643255	1	Track-Seat				
7	1-633859	1	Frame-Seat				
10	321-30	11	Screw-HH				
11	32128-20	4	Nut-HF				
17	3256-22	11	Washer-Flat				
18	105-3620	1	Armrest Kit				
18:1	1-633710	2	Cushion-Armrest				
18:2	3256-22	4	Washer-Flat				
18:3	322-10	2	Screw-HH				
18:4	105-3623	2	Channel-Armrest				
18:5	32153-3	2	Nut-Lock				
18:6	105-3621	1	Bracket-Armrest, RH				
18:7	105-3622	1	Bracket-Armrest, LH				
18:8	321-30	6	Screw-HH				
18:9	3296-42	4	Nut-Lock, NI				
18:10	325-2	2	Screw-HH				
18:11	3296-23	2	Nut-Lock, NI				
20	103-4469	1	Seatbelt Kit				
20:2	3212-4	2	Screw-HH				
20:3	3296-38	2	Nut-Lock NI				



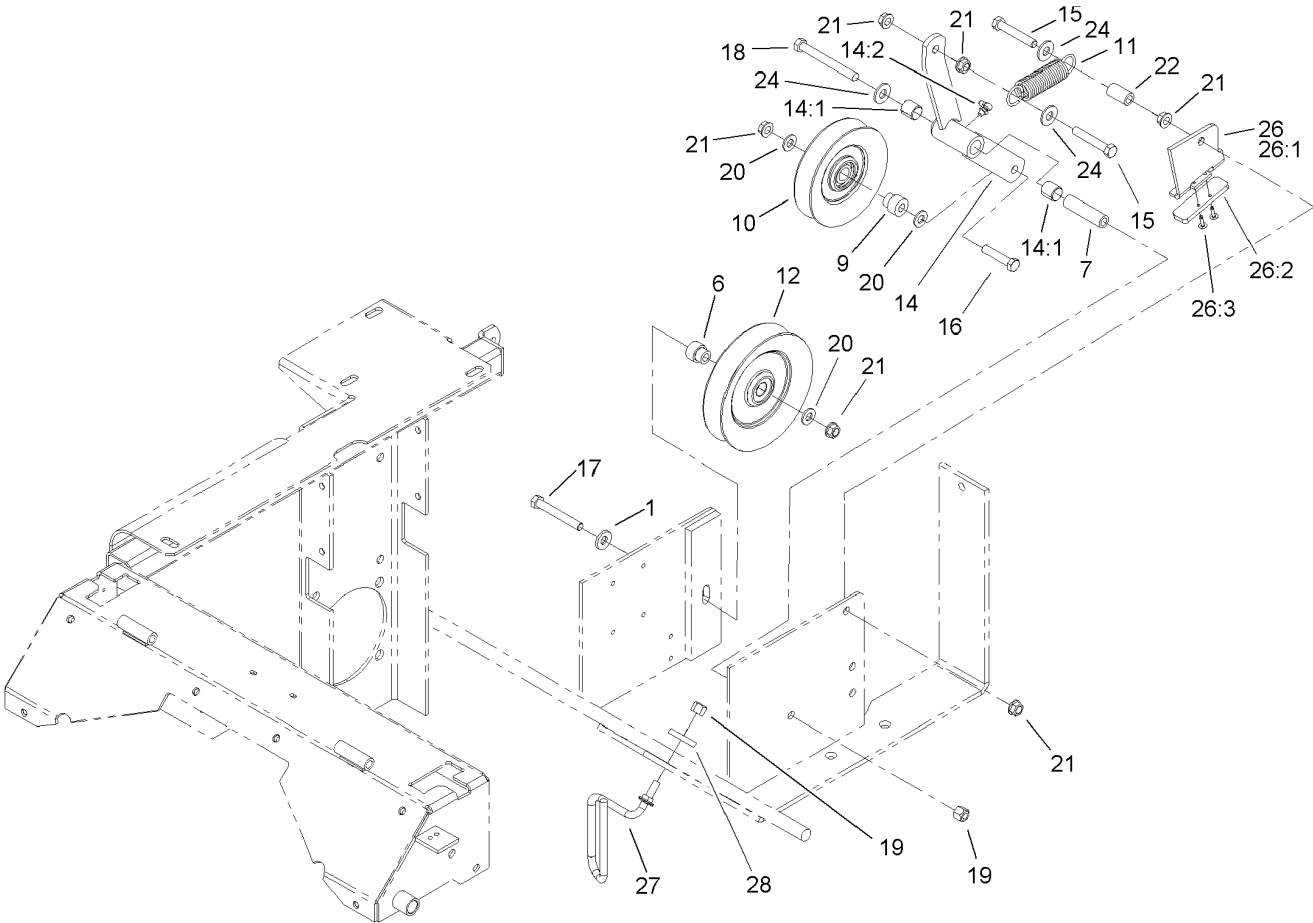
Roll-Over-Protection-System Assembly No. 107-0038

Ref	Part No.	Qty.	Description	Ref	Part No.	Qty.	Description
1		1	Upper Tube ASM	33	107-3154	4	Nut-Push
1:2	107-2101	1	Decal-Rops	34	103-4469	1	Seatbelt Kit
1:3	107-2102	1	Decal-Warning, Folding Rops	34:2	3212-4	2	Screw-HH
4	107-3060	2	Pin Latch ASM	34:3	3296-38	2	Nut-Lock NI
5	325-13	2	Screw-HH	35	107-3074	1	Template-Drill, Seat Catch
6	32128-23	2	Nut-HF	36	107-3073	1	U-Bolt
8	323-23	2	Screw-HH	37	32128-21	2	Nut-HF
9	98-5975	8	Washer-Belleville	38	107-2112	1	Decal-Warning
10	323-6	4	Screw-HH	54	107-3069	1	Decal-Warning, Folding Rops (Ce)
11	3290-357	8	Nut-HHF				
13	106-0887	2	Knob				
14	107-3124	2	Clip				
16	107-3052-03	1	Frame-Support, Seat				
17	107-3058	1	Catch-Latch, Seat				
18	322-3	2	Screw-HH				
19	3296-29	2	Nut-Lock, NI				
20	323-8	2	Screw-HH				
21	3296-39	3	Nut-Lock, NI				
23	323-20	1	Screw-HH				
24	107-0076	1	Spring-Torsion				
25	107-0075	1	Bushing-Latch, Seat				
26	62-9130	1	Grip-Handle				
28	3256-24	1	Washer-Flat				
29	107-3083	1	Latch ASM				



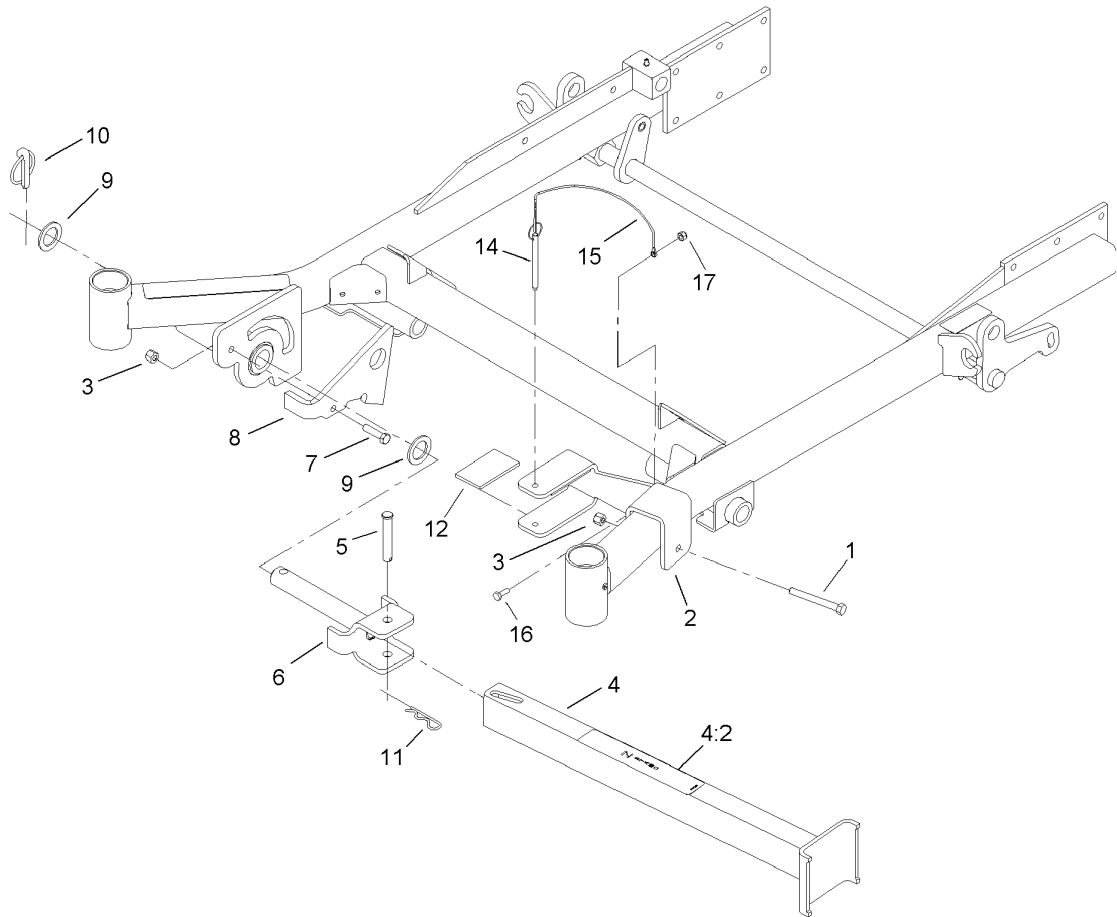
Deck Mounting Assembly

Ref	Part No.	Qty.	Description				
1	32128-37	16	Nut-HF				
2	103-1898	8	Screw-HH				
3	1-633447	4	Chain-Lift, Deck				
4	302-19	4	Fitting-Grease				
5	3217-11	2	Nut-Hex				
6	3253-8	2	Washer-Lock				
7	327-11	2	Screw-HH				
8	1-633029	2	Balljoint-Spherical				
9	3219-6	2	Nut-Hex				
10	103-1072-01	2	Strut				
11	1-632199-01	2	Pin-Strut				
12	322-3	2	Screw-HH				
13	3296-29	2	Nut-Lock, NI				



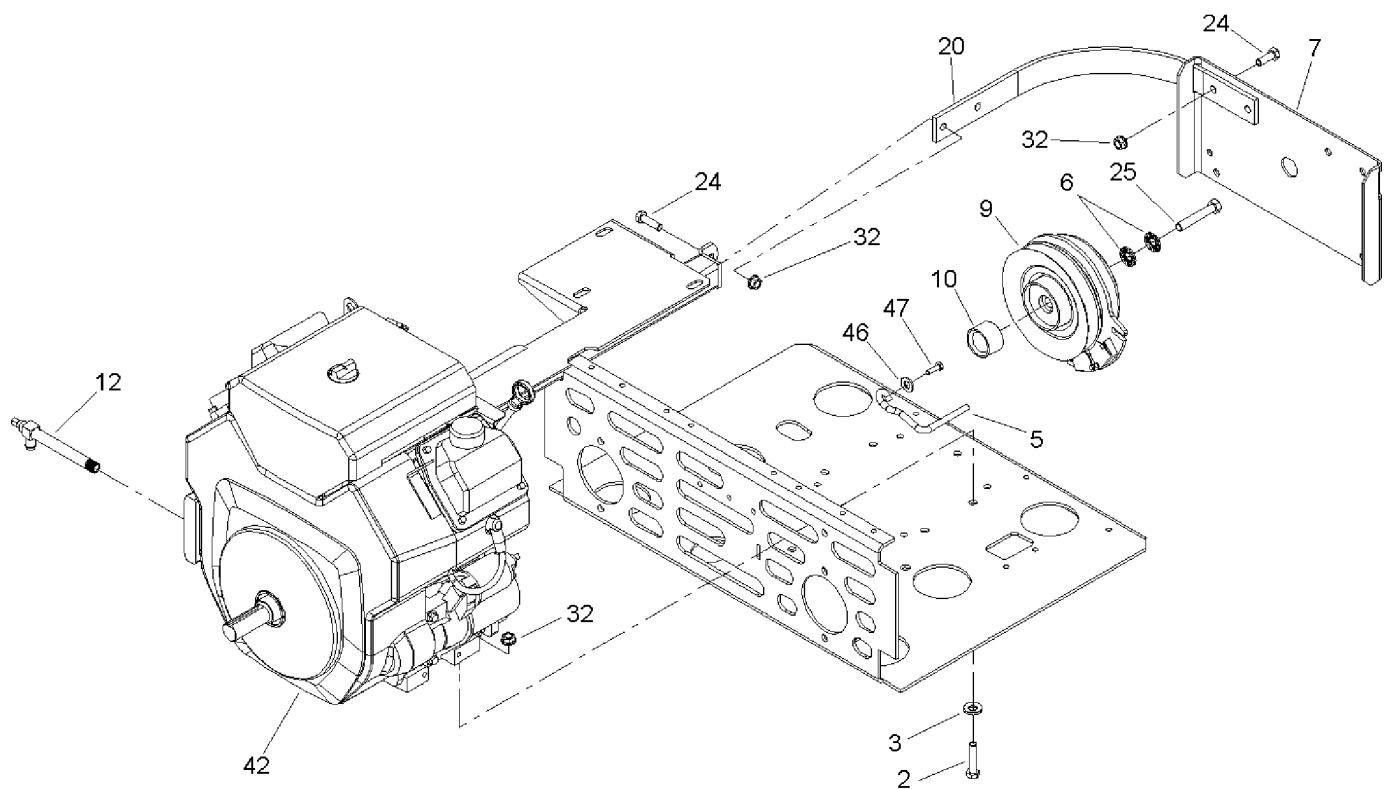
Drive Idler Assembly

Ref	Part No.	Qty.	Description	Ref	Part No.	Qty.	Description
1	98-5975	1	Washer-Belleville	28	112843	1	Washer
6	103-2627	1	Bushing-Idler				
7	1-603384	1	Bushing-Pivot, Idler				
9	1-603496	1	Bushing-Idler				
10	99-4638	1	Idler				
11	1-603402	1	Spring-Extension				
12	1-633166	1	Pulley-Idler				
14	103-3147	1	Arm ASM				
14:1	1-513034	2	Sleeve-Bearing				
14:2	302-40	1	Fitting-Grease				
15	323-12	2	Screw-HH				
16	323-9	1	Screw-HH				
17	323-13	1	Screw-HH				
18	1-800805	1	Screw-HH				
19	3296-39	2	Nut-Lock, NI				
20	3256-24	3	Washer-Flat				
21	3290-357	6	Nut-HHF				
22	1-603401	1	Spacer-Fender				
24	3256-4	3	Washer-Flat				
26	106-3271	1	Travel Limiter ASM				
26:1	106-3228-03	1	Plate-Limiter, Pulley				
26:2	106-3229	1	Pad-Bumper				
26:3	3269-24	2	Rivet				
27	105-7772	1	Guide-Belt				



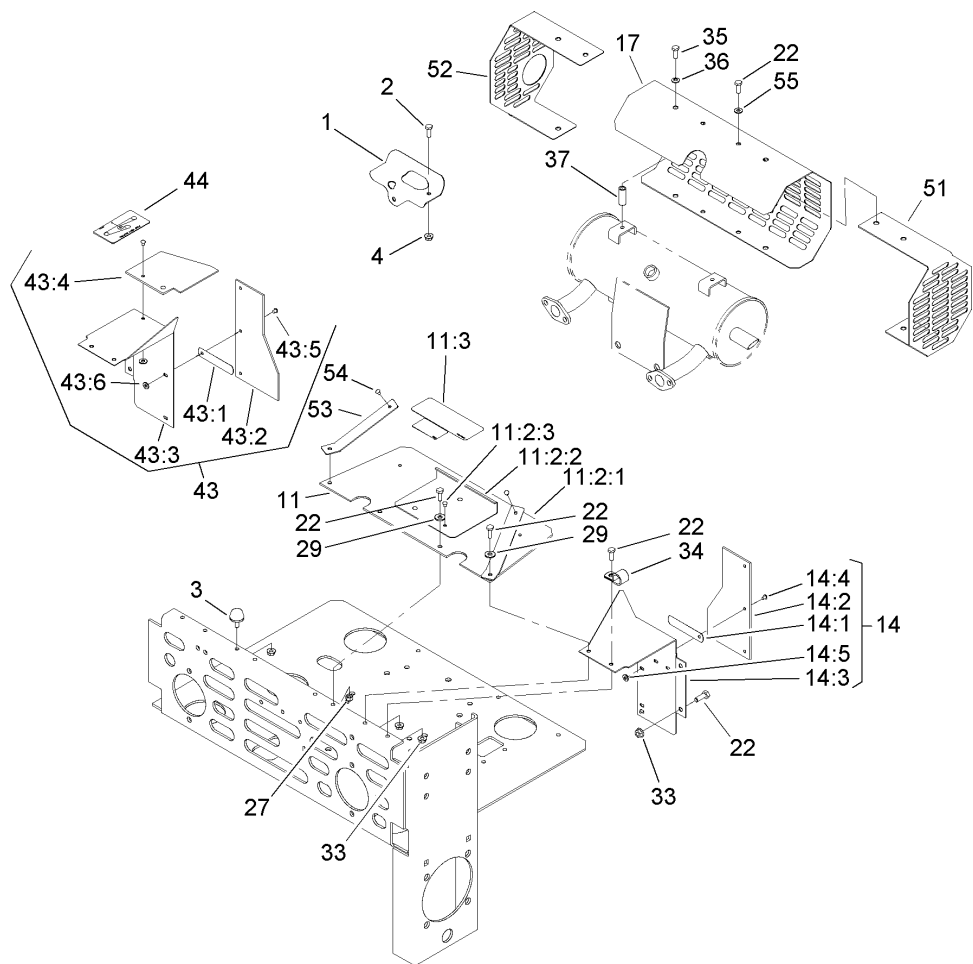
Z-Stand Assembly

Ref	Part No.	Qty.	Description				
1	323-20	1	Screw-HH				
2	100-6542-01	1	Bracket-Cradle				
3	3296-39	2	Nut-Lock, NI				
4	107-1874	1	Leg ASM				
4:2	106-7464	1	Decal-Z Stand				
5	283-55	1	Pin-Clevis				
6	100-9692-01	1	Pivot Pin ASM				
7	323-8	1	Screw-HH				
8	100-9686-01	1	Bracket-Latch				
9	3-6781	2	Washer-Thrust				
10	283-71	1	Pin-Lynch				
11	3290-355	1	Pin-Hair				
12	100-6547	2	Cushion-Rubber				
14	105-1647	1	Pin-Hitch, Cotterless				
15	100-9385	1	Lanyard-Nylon				
16	321-4	1	Screw-HH				
17	3296-42	1	Nut-Lock, NI				



Engine and Clutch Assembly

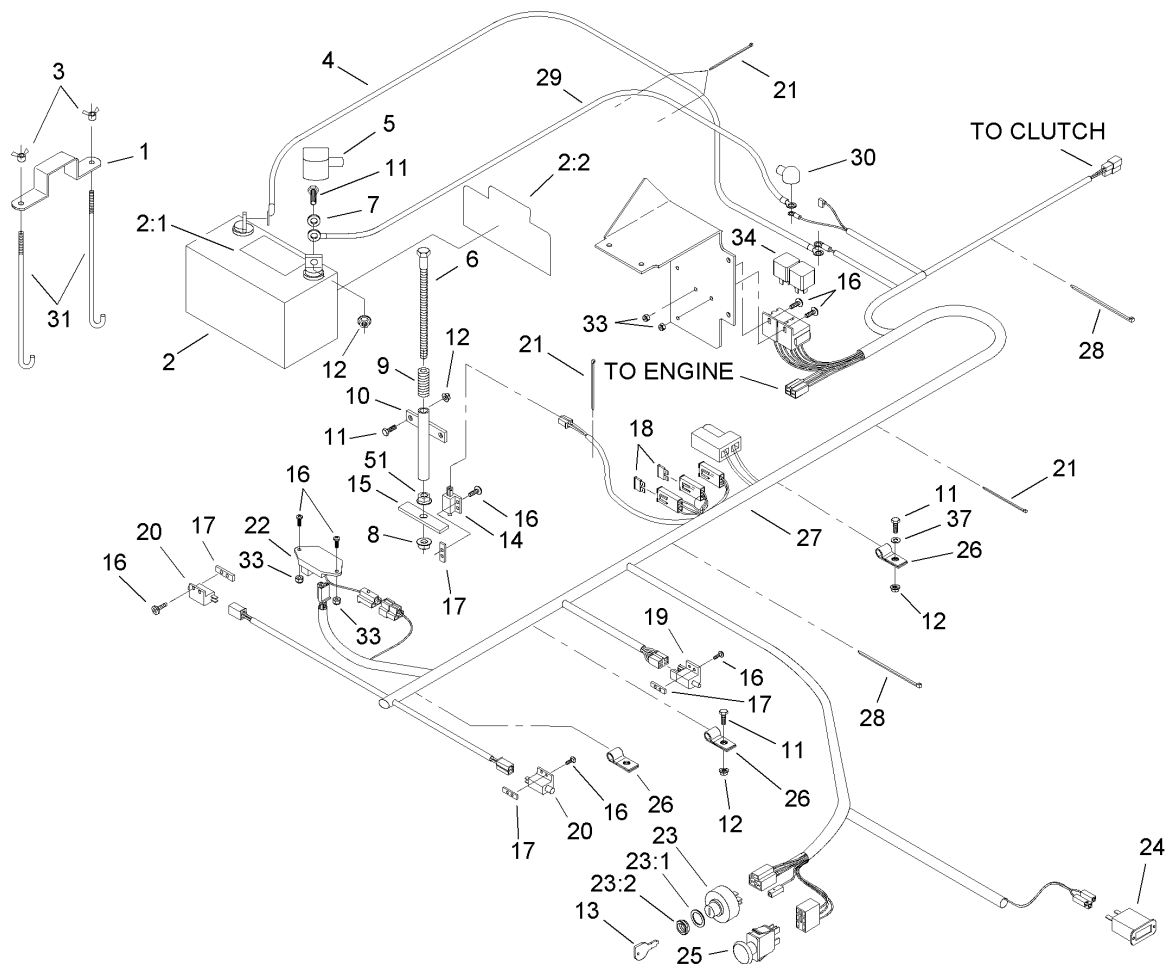
Ref	Part No.	Qty.	Description				
2	323-9	4	Screw-HH				
3	98-5975	4	Washer-Belleville				
5	52-4780	1	Rod-Belt				
6	1-603610	2	Washer-Spring				
7	1-633615-03	1	Guard-Clutch				
9	103-3132	1	Clutch				
10	1-633179	1	Spacer-Clutch				
12	103-1996	1	Valve-Oil Drain, Long				
20	1-643264-03	2	Bracket-Guard, Top				
24	323-6	6	Screw-HH				
25	3212-10	1	Screw-HH				
32	3290-357	8	Nut-HHF				
42		1	Engine-Kohler, Ch740-0007				
46	3256-24	1	Washer-Flat				
47	323-4	1	Screw-HH				



Muffler and Guard Assembly

Ref	Part No.	Qty.	Description
1	103-3388	1	Shield-Heat, Cable
2	321-4	1	Screw-HH
3	1-523420	2	Bumper
4	32128-33	1	Nut-HF
11	107-3977	1	Shield ASM
11:2:1	103-1308	1	Shield-Engine
11:2:2	1-633300-03	1	Lift-Shield
11:2:3	1-803035	3	Rivet-Pop
11:3	107-3978	1	Decal-Devices, Rotating
14	1-634796	1	LH Shield ASM
14:1	1-523285	1	Clip-Baffle, Rear
14:2	1-633301	1	Shield-Engine
14:3	1-633795-03	1	Baffle-Engine Shield, LH
14:4	1-803035	3	Rivet-Pop
14:5	3256-63	3	Washer-Flat
17	1-643313-03	1	Guard-Muffler
22	321-4	12	Screw-HH
27	3296-42	6	Nut-Lock, NI
29	3256-2	4	Washer-Flat
33	32128-33	8	Nut-HF
34	1-633396	1	Clip-Loom
35	1-809076	2	Screw
36	1-323235	2	Washer-Spring
37	1-323236	2	Spacer

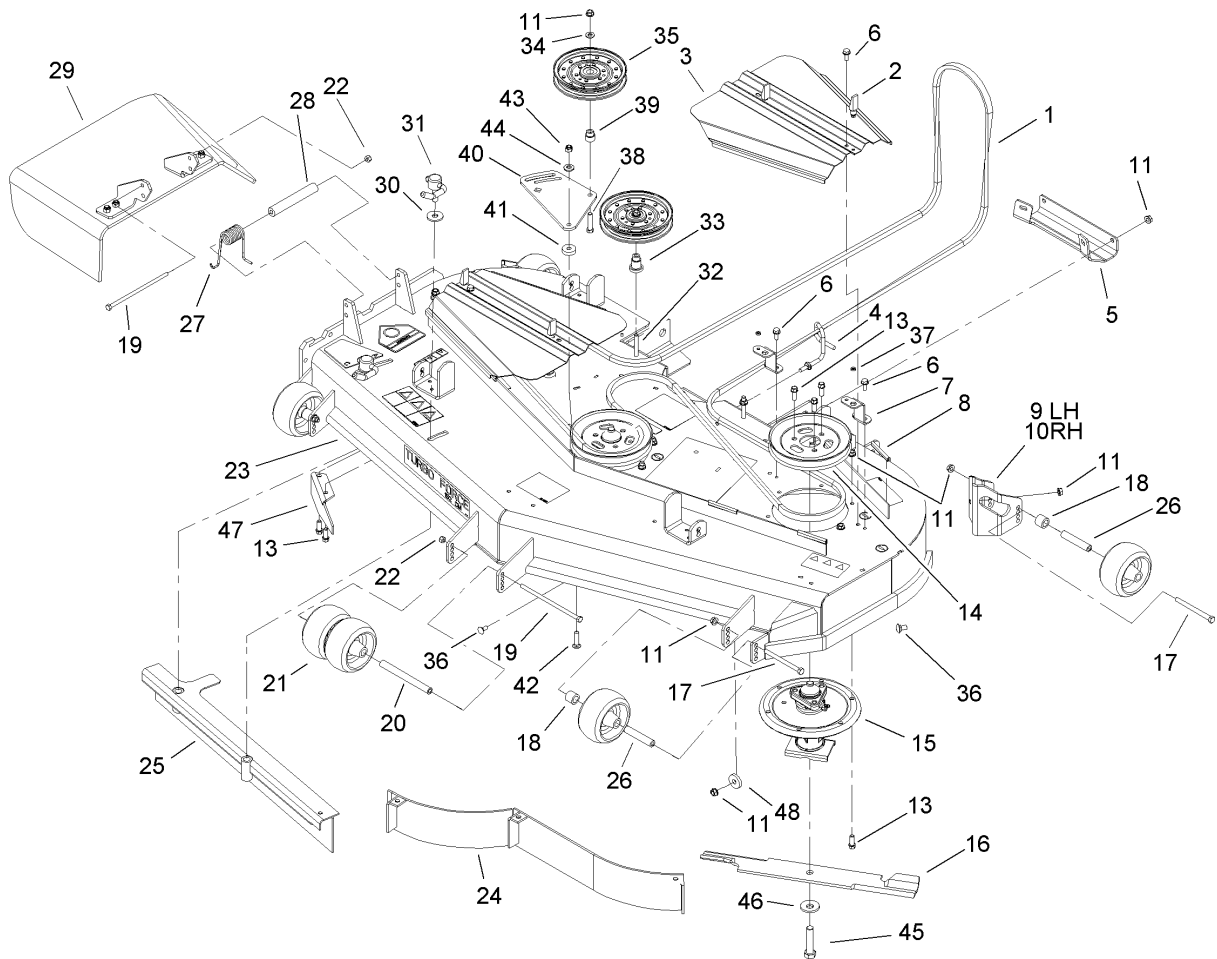
Ref	Part No.	Qty.	Description
43	1-644316	1	RH Shield ASM
43:1	1-523285	1	Clip-Baffle, Rear
43:2	1-633301	1	Shield-Engine
43:3	1-633794-03	1	Shield-RH
43:4	1-643315	1	Baffle-Cooler, Engine
43:5	1-803035	5	Rivet-Pop
43:6	3256-63	5	Washer-Flat
44	1-643339	1	Decal-Routing, Belt
51	107-2137-03	1	Shield-Muffler, LH
52	107-2138-03	1	Shield-Muffler, RH
53	107-2140-03	2	Shield Strap
54	1-803035	2	Rivet-Pop
55	3256-63	2	Washer-Flat



Electrical Components Assembly

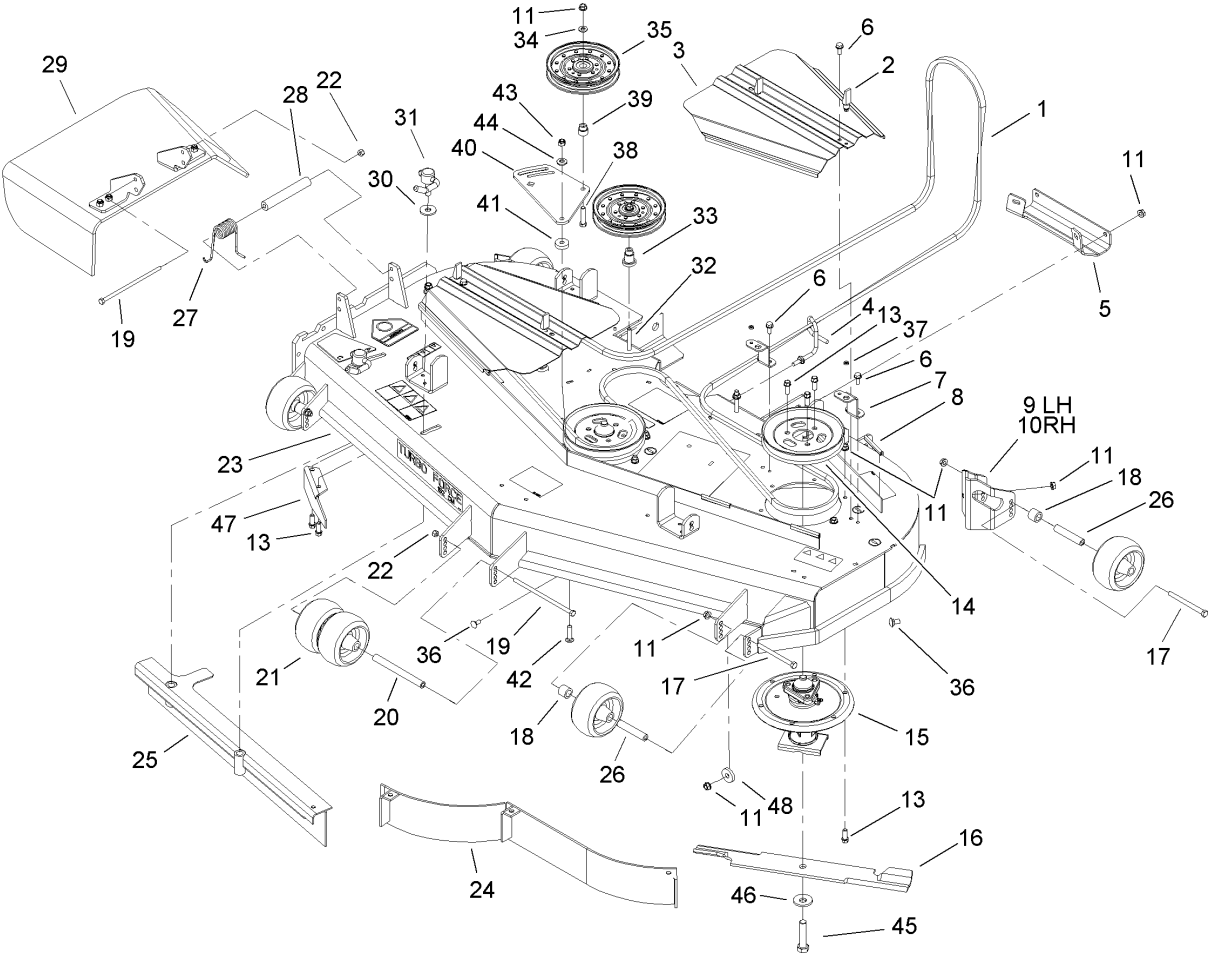
Ref	Part No.	Qty.	Description
1	1-633652-03	1	Strap-Holddown
2	105-1692	1	Battery
2:1	104-4163	1	Decal-Battery
2:2	104-4164	1	Decal-Battery
3	1-543792	2	Wingnut
4	1-633307	1	Wire-Ground
5	1-543391	1	Insulator-Battery
6	1-800282	1	Screw-HH
7	3256-2	2	Washer-Flat
8	3296-29	1	Nut-Lock, NI
9	1-523415	1	Spring-Switch, Seat
10	1-522424-03	1	Mount-Spring, Seat
11	321-4	6	Screw-HH
12	32128-33	6	Nut-HF
13	63-8360	2	Key-Ignition
14	1-513152	1	Switch-Closed, Normally
15	1-513180	1	Plate-Switch, Seat
16	3290-500	14	Screw-PPH
17	1-633181	4	Plate-Tapped
18	1-816001	2	Fuse-Blade Type, 20 Amp
19	1-633111	1	Switch
20	1-513051	2	Switch-Open, Normally
21	1-303287	5	Tie-Plastic
22	100-6186	1	Module-Delay, Seat

Ref	Part No.	Qty.	Description
23	88-9830	1	Key Switch ASM
23:1	3254-5	1	Washer-Tooth
23:2	218-461	1	Nut-HH
24	1-513374	1	Meter-Hour
25	1-633673	1	Switch-Delta
26	1-633396	3	Clip-Loom
27	106-7497	1	Harness-Wire
28	1-303335	2	Tie-Plastic
29	1-523281	1	Wire-Starter
30	1-543393	1	Insulator-Solenoid
31	1-633651	2	Bolt-Holddown
33	3296-2	6	Nut-Lock
34	1-643275	2	Relay
37	3256-22	1	Washer-Flat
51	3217-6	1	Nut-Hex



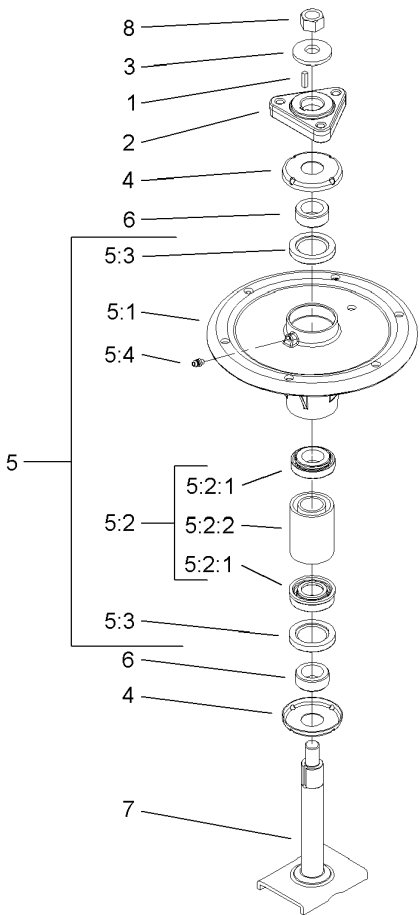
Deck Assembly

Ref	Part No.	Qty.	Description	Ref	Part No.	Qty.	Description
1	105-8783	1	Belt	26	98-7912	4	Tube-Spanner
2	74-5950	4	Latch-Swell	27	104-8554	1	Spring-Torsion
3	105-8786-01	2	Cover-Belt	28	105-4622	1	Spacer
4	106-3220	1	Guide-Wire	29	106-3249	1	Rubber Deflector ASM
5	105-8792-01	1	Plate-Skid	30	105-7697	2	Washer-Plastic
6	32144-70	6	Screw-HH	31	106-3242	2	Lever ASM
7	105-8787-01	4	Bracket-Cover	32	323-12	2	Screw-HH
8	105-7699	8	Seal-Strip	33	106-3214	2	Support-Pulley
9	106-7354-01	1	Plate-Roller, LH	34	3256-24	3	Washer-Flat
10	106-7355-01	1	Plate-Roller, RH	35	1-633109	3	Idler-Flat
11	3290-357	42	Nut-HHF	36	3231-1	10	Screw-CARR
13	95-1726	33	Screw-Taptite	37	99-3058	4	Washer
14	105-7734	3	Pulley	38	323-9	1	Screw-HH
15	106-3217	3	Spindle ASM	39	1-603496	1	Bushing-Idler
16	105-7718	3	Blade-Rotary, High Flow	40	105-7787-01	1	Plate-Idler
17	323-23	4	Screw-HH	41	105-7788	2	Spacer
18	98-7913	4	Tube-Spacer	42	3231-4	2	Screw-CARR
19	322-50	2	Screw-HH	43	3296-39	2	Nut-Lock, NI
20	98-5967	1	Spacer	44	98-5975	1	Washer-Belleville
21	1-603299	6	Roller-Anti Scalp	45	103-0862	3	Screw-Cap
22	3296-29	2	Nut-Lock, NI	46	103-0865	3	Washer-Blade Bolt, Heavy
23	107-3974	1	60 Deck ASM	47	106-3216-01	1	Baffle-Discharge
24	105-7657-01	1	Baffle ASM	48	112843	1	Washer
25	105-7669-01	1	Baffle ASM	49	105-7777-03	3	Blade-Recy, 20.5



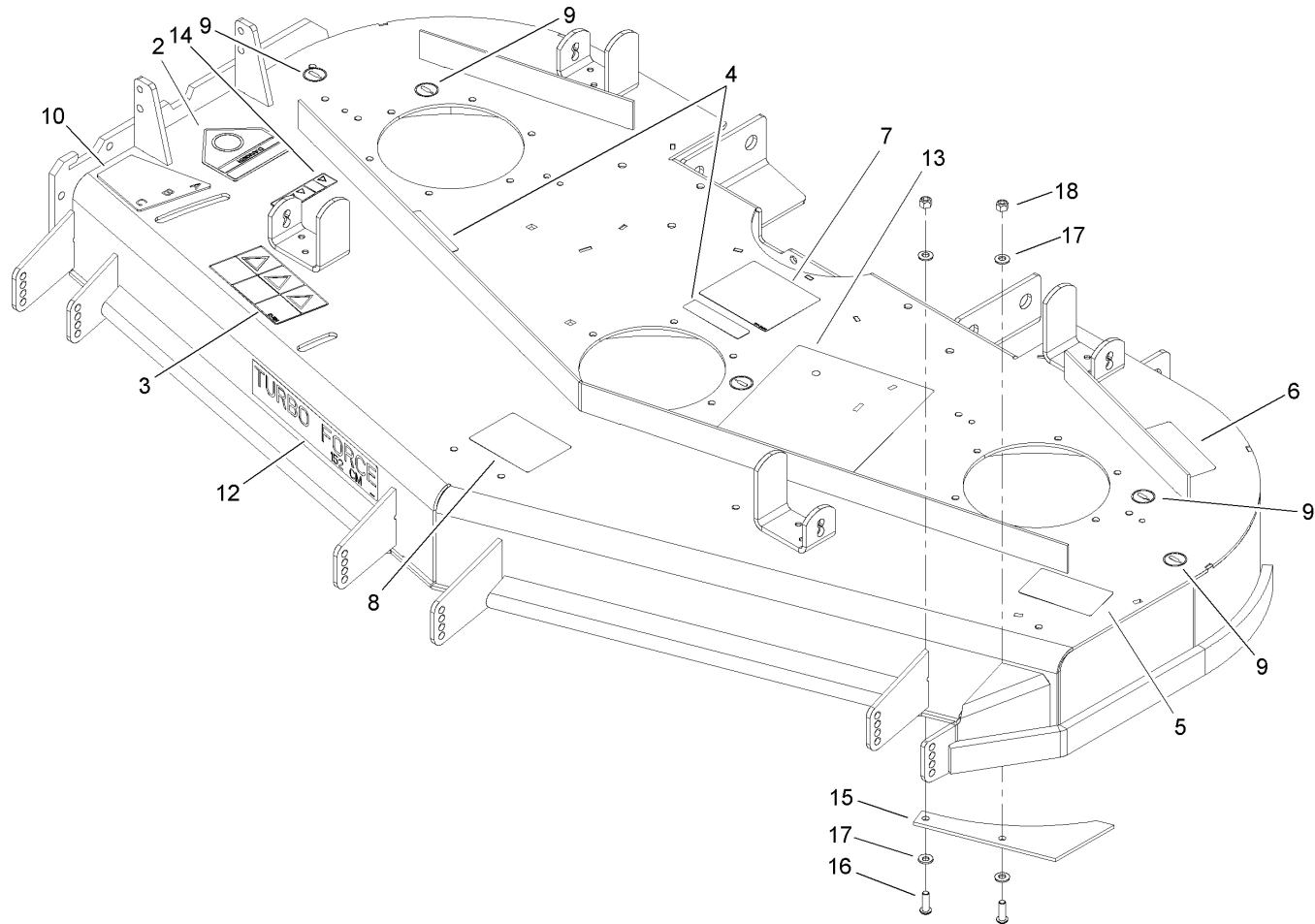
Deck Assembly (continued)

Ref	Part No.	Qty.	Description				
④99	105-7716-03	3	Blade-Lo Flow, 20.5				
④99	105-7715-03	3	Blade-Mid Flow, 20.5				
④99	105-8777-03	3	Blade-Atomic, 20.5				
PROTOTYPE							



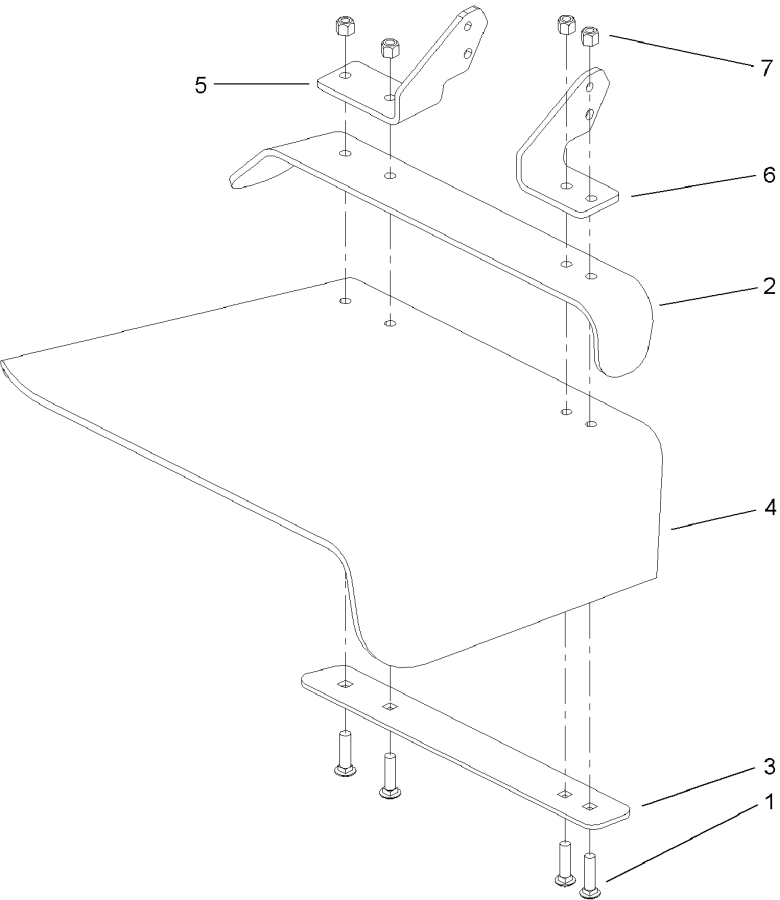
Spindle Assembly No. 106-3217

Ref	Part No.	Qty.	Description				
1	10-8040	1	Key-Square				
2	106-3277	1	Hub-Pulley				
3	103-0865	1	Washer-Blade Bolt, Heavy				
4	106-3204	2	Shield-Bearing				
5		1	Spindle Bearing ASM				
5:1	106-3211	1	Housing-Spindle				
5:2	106-3207	1	Bearing ASM				
5:2:1	27-0960	1	Bearing ASM				
5:2:2	106-3206	1	Spacer-Set, Matched				
5:3	253-133	2	Seal-Oil				
5:4	302-5	1	Fitting-Grease				
6	106-3218	2	Spacer-Seal				
7	106-3233	1	Spindle Shaft ASM				
8	3219-6	1	Nut-Hex				



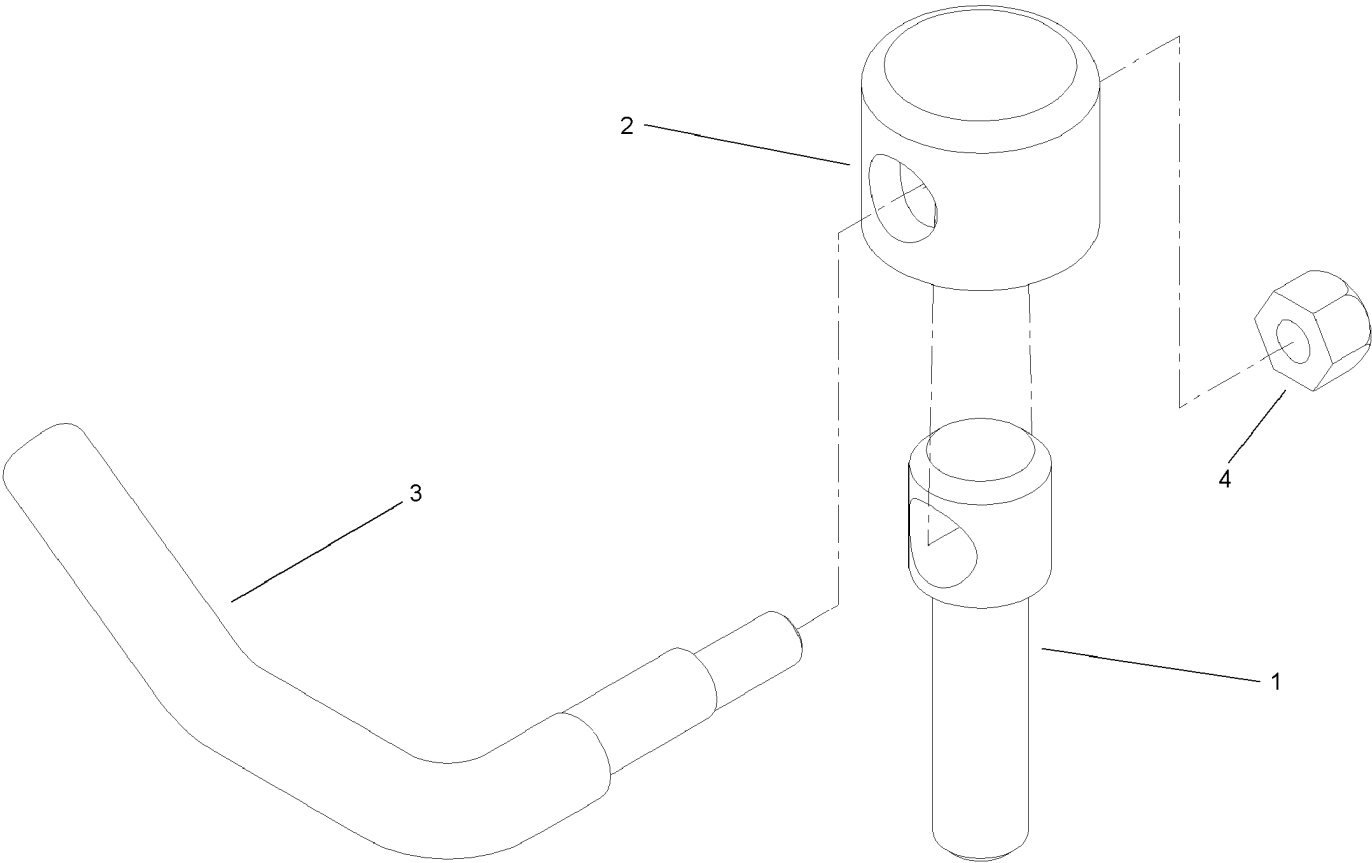
Deck Assembly No. 107-3974

Ref	Part No.	Qty.	Description				
2	54-9220	1	Decal-Danger				
3	93-7824	1	Decal-Danger				
4	98-1977	3	Decal-Warning				
5	93-7010	1	Decal-Danger				
6	93-7818	1	Decal-Torque, Blade Bolt				
7	107-3996	1	Decal - Belt Routing (Ce)				
8	99-8939	1	Decal-Anti Scalp				
9	58-6520	5	Decal-Grease				
10	107-3993	1	Decal-Adjustment, Baffle				
12	107-3983	1	Decal				
13	107-3984	1	Decal - Check Service (Ce)				
14	93-7828	1	Decal-Warning, Deflector				
15	107-3137	1	Plate-Turbo				
16	3274-104	2	Screw-HSBH				
17	1-303334	4	Washer-Spring				
18	3296-29	2	Nut-Lock, NI				



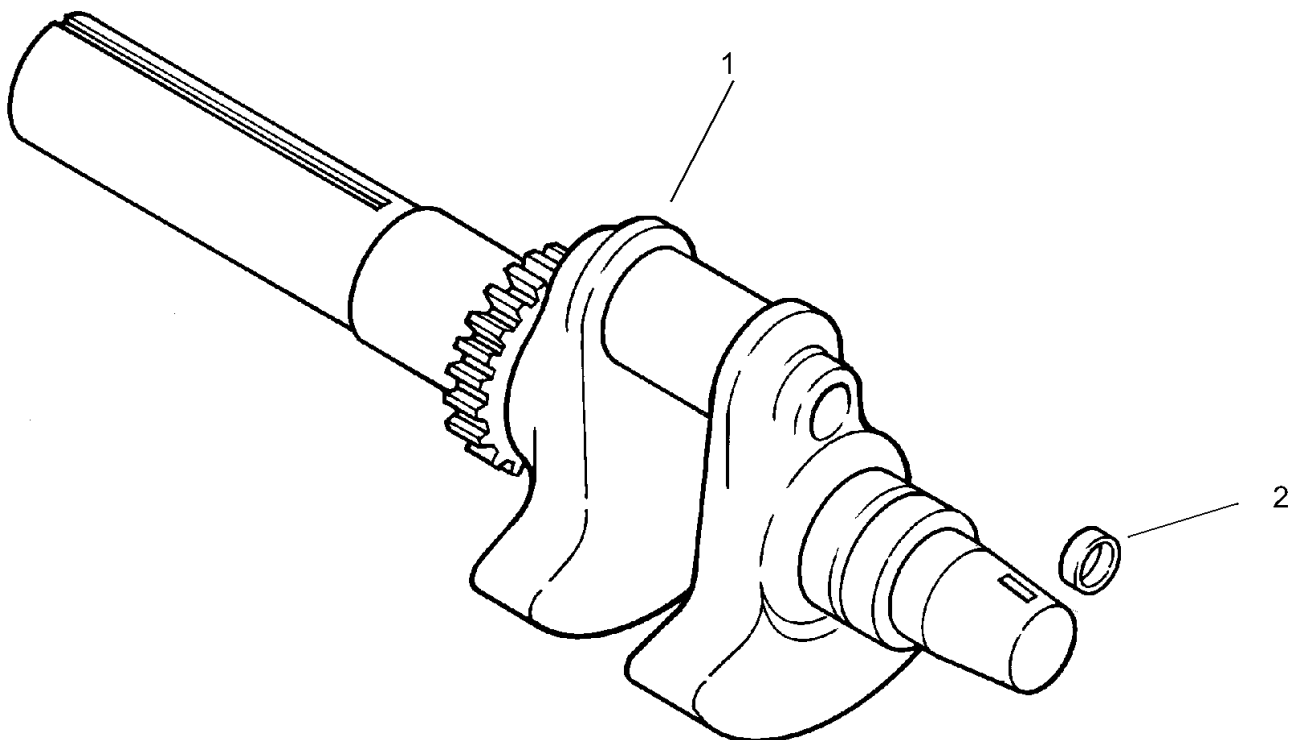
Rubber Deflector Assembly No. 106-3249

Ref	Part No.	Qty.	Description				
1	3231-4	4	Screw-CARR				
2	106-3246-01	1	Deflector				
3	106-3248-03	1	Strap-Discharge				
4	107-1617	1	Deflector-Rubber				
5	106-3252-01	1	Plate-Hinge, Rear				
6	106-3253-01	1	Plate-Hinge, Front				
7	3296-39	4	Nut-Lock, NI				
PROTOTYPE							



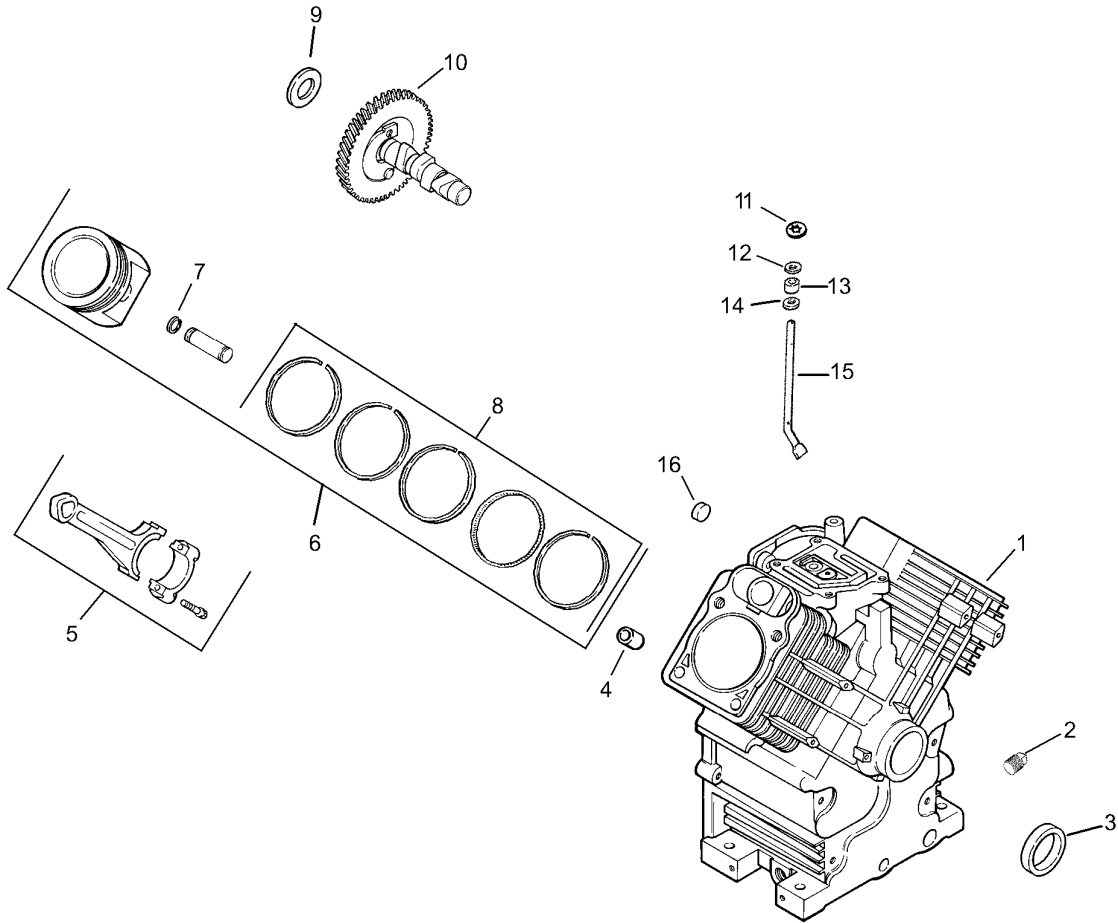
Lever Assembly No. 106-3242

Ref	Part No.	Qty.	Description				
1	106-3239	1	Screw-Lock				
2	106-3240	1	Cap-Lock				
3	106-3241	1	Lever-Lock				
4	3296-29	1	Nut-Lock, NI				
PROTOTYPE							



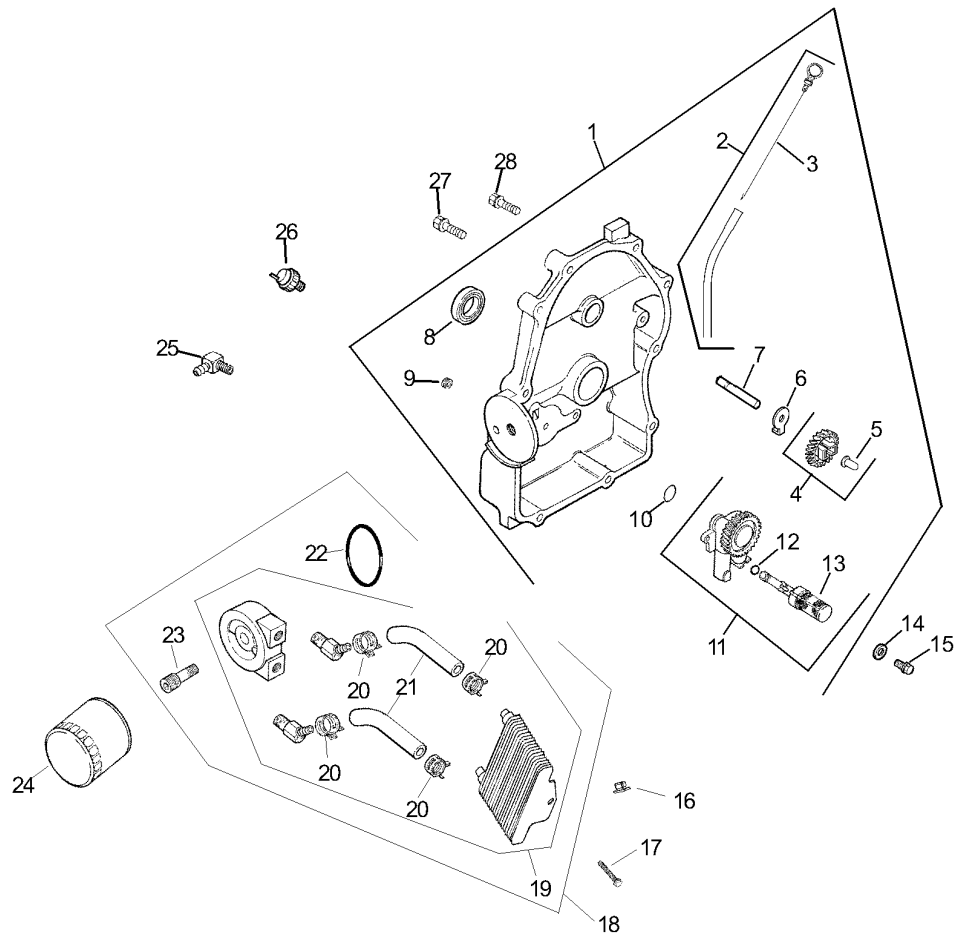
Group 1-Crankshaft Assembly Kohler CH740-0007

Ref	Part No.	Qty.	Description				
1	24 014 06-S	1	Crankshaft (Includes 2)				
2	52 139 09-S	1	Plug, Cup				



Group 2-Crankcase Assembly Kohler CH740-0007

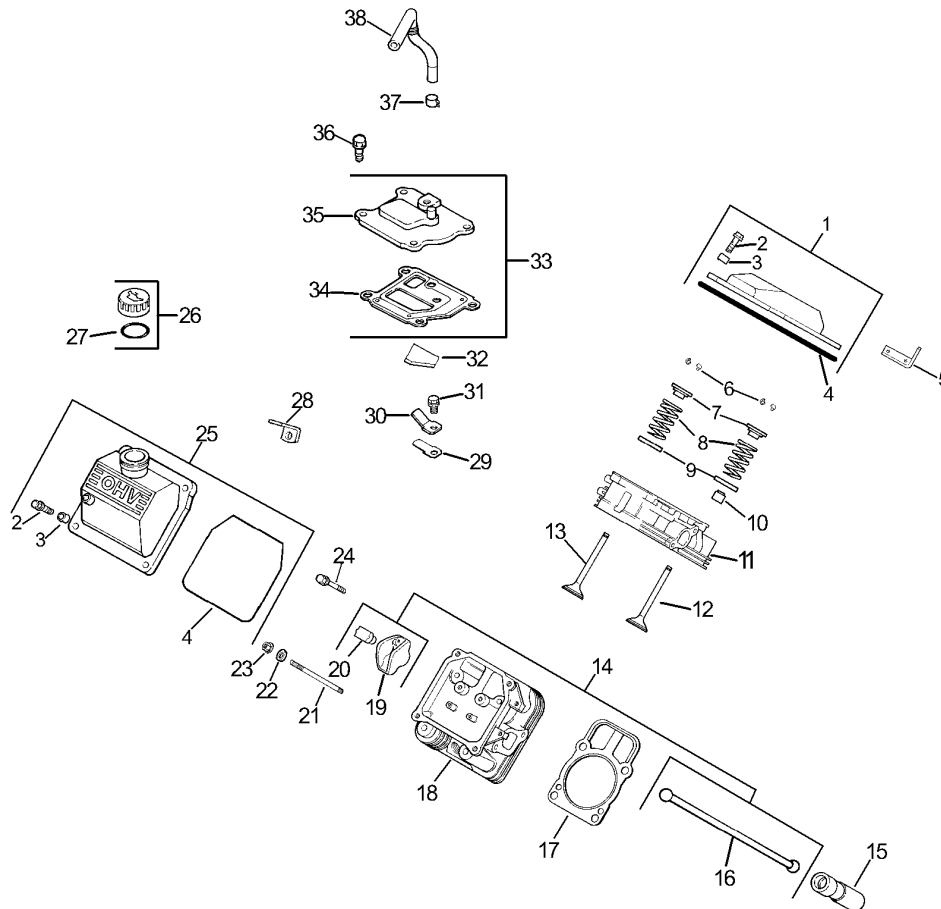
Ref	Part No.	Qty.	Description	Ref	Part No.	Qty.	Description
1	N/A	1	Bolt-Thru	16	52 139 09-S	1	Plug, Cup
2	25 139 57-S	2	Plug, Sq. Hd. Solid 3/8				
3	24 032 01-S	1	Seal-Oil				
4	24 380 13-S	6	Pin, Locating				
5	24 067 13-S	2	Rod-Connecting (Std)				
6	24 067 14-S	2	Rod-Connecting (.25				
7	24 874 08-S	2	Piston W/ring Set (Std.)(Includes 7, 8)				
8	24 874 16-S	2	Piston W/ring Set (.080)				
9	24 018 01-S	4	Retainer-Piston Pin				
10	24 108 04-S	2	Set-Ring (Std)				
11	12 422 09-S	1	Shim, Camshaft - Red				
12	12 422 13-S	1	Shim, Camshaft - Black				
13	12 422 07-S	1	Shim, Camshaft - White				
14	12 422 08-S	1	Shim, Camshaft - Blue				
15	12 422 10-S	1	Shim, Camshaft - Yellow				
	12 422 11-S	1	Shim, Camshaft - Green				
	12 422 12-S	1	Shim, Camshaft - Gray				
16	24 012 18-S	1	Camshaft				
17	24 018 09-S	1	Retainer-Ring				
18	M-931010-S	1	Washer-Flat				
19	28 032 09-S	1	Seal-Governor Cross				
20	24 468 15-S	1	Washer				
21	24 144 38-S	1	Shaft, Governor Cross				



Group 3-Oil Pan/Lubrication Assembly Kohler CH740-0007

Ref	Part No.	Qty.	Description
❶1	24 009 83-S	1	Plate, Closure Assembly (Includes 2-13)
❶2	24 755 121-S	1	Tube Assembly, Dipstick (Includes 3)
❶3	24 038 10-S	1	Dipstick
❶4	24 043 12-S	1	Kit, Governor Gear (Includes 5)
❶5	12 380 01-S	1	Pin, Governor Regulating
❶6	52 448 02-S	1	Tab-Locking
❶7	12 144 02-S	1	Shaft, Governor Gear
❶8	52 032 08-S	1	Seal-Oil
❶9	25 139 60-S	1	Plug-Allen Head
❶10	24 153 08-S	1	O-Ring
❶11	24 393 10-S	1	Oil Pump Assembly (Includes 12, 13)
❶12	24 153 01-S	1	O-Ring
❶13	24 381 04-S	1	Pick-Up-Oil
❶14	M-631005-S	2	Washer, Plain 6 Mm
❶15	M-645025-S	2	Screw, Hex. Flange M6x1.0x25
❶16	24 100 01-S	2	Nut
❶17	25 086 49-S	2	Screw-Tapping 1/4-1x3/4"
❶18	54 755 21-S	1	Kit, Oil Cooler (Includes 19-23)
❶19	24 594 09-S	1	Cooler Assembly, Oil (Includes 20, 21)
❶20	24 237 10-S	4	Clamp, Hose
❶21	24 326 15-S	2	Hose, Oil

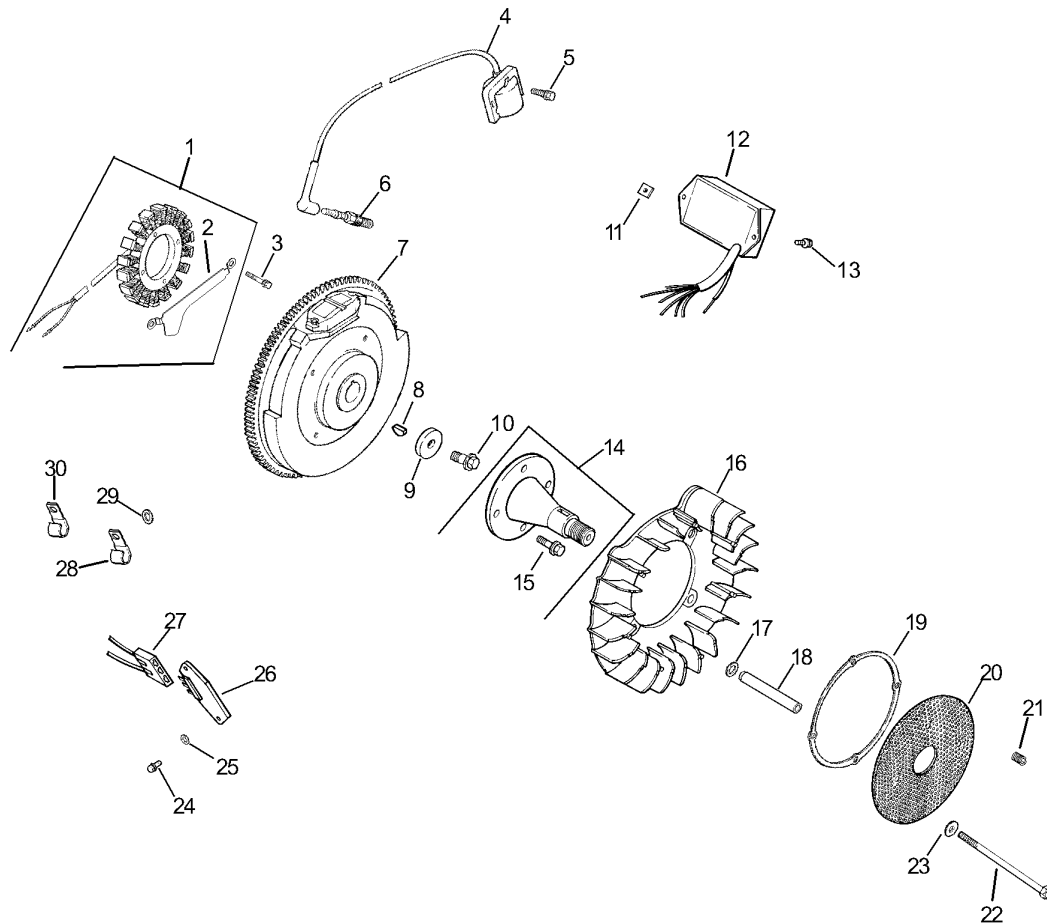
Ref	Part No.	Qty.	Description
❶22	24 153 13-S	1	O-Ring
❶23	28 136 01-S	1	Nipple, Oil Filter
❶24	52 050 02-S	1	Filter-Oil
❶25	25 155 02-S	1	Connector, 90(Hose
❶26	24 099 03-S	1	Switch-Pressure
❶27	24 086 16-S	9	Screw, Hex. Flange M8x1.25x45
❶28	24 086 17-S	1	Screw, Hex. Flange M8x1.25x45
❶29	24 113 25-S	1	Decal, Oil Cooler



Group 4-Head/Valve/Breather Assembly Kohler CH740-0007

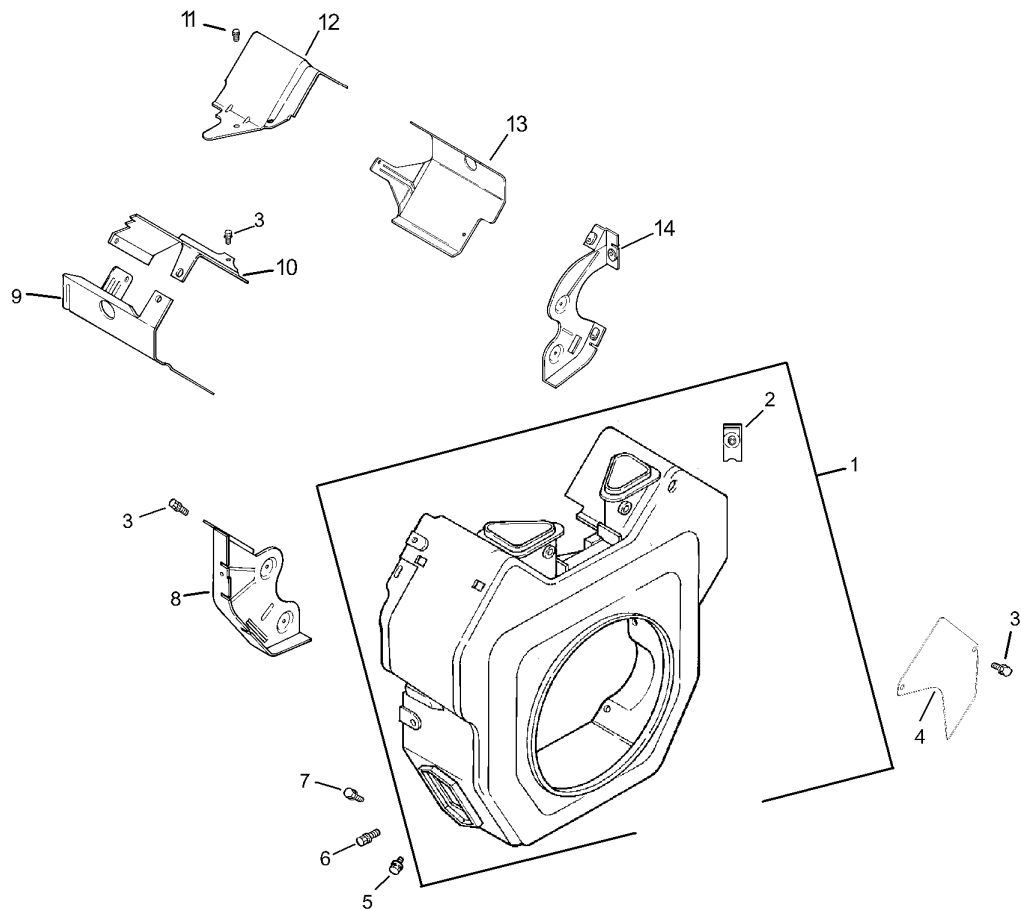
Ref	Part No.	Qty.	Description
❶1	24 755 74-S	1	Kit, Valve Cover-Plain (Includes 2-4)
❷2	M-651030-S	4	Screw-HF
❸3	24 112 08-S	4	Spacer
❹4	24 153 23-S	1	O-Ring, Valve Cover
❺5	24 445 01-S	1	Strap-Lifting
❻6	12 755 03-S	4	Kit, Retainer
❼7	12 173 01-S	4	Cap, Valve Spring
❽8	24 089 02-S	4	Spring-Valve
❾9	235011-S	4	Retainer-Spring
❿10	66 032 05-S	2	Seal-Valve Stem
⓫11	24 318 65-S	1	#1 Cylinder Head ASM
⓫12	24 017 01-S	2	Valve-Intake (Std)
⓫	24 017 02-S	2	Valve-Intake (.25)
⓫13	24 016 01-S	2	Valve-Exhaust (Std)
⓫	24 016 02-S	2	Valve-Exhaust (.25)
⓫14	24 755 66-S	1	Kit, Valve Train(Includes 16, 19, 20)
⓫15	25 351 01-S	4	Lifter, Valve
⓫16	24 411 05-S	4	Rod-Push
⓫17	24 041 37-S	2	Gasket, Cylinder Head
⓫18	24 318 66-S	1	#2 Cylinder Head ASM
⓫19	25 186 01-S	4	Arm, Rocker
⓫20	24 599 01-S	4	Pivot-Rocker Arm

Ref	Part No.	Qty.	Description
⓫21	24 072 09-S	8	Stud, Cyl. Head
⓫22	24 468 16-S	8	Washer,flat
⓫23	24 100 10-S	8	Nut-HF
⓫24	M-640034-S	4	Screw, Hex. Flange M6x1.0x34
⓫25	24 755 75-S	1	Kit, Valve Cover-Oil Fill (Includes 2-4)
⓫26	24 755 46-S	1	Kit, Oil Fill Cap (Includes 27)
⓫27	25 153 02-S	1	O-Ring
⓫28	12 445 05-S	1	Strap-Lifting
⓫29	24 402 03-S	1	Reed
⓫30	12 018 01-S	1	Retainer, Breather Reed
⓫31	M-545010-S	1	Screw, Hex. Flange M5x0.8x10
⓫32	24 050 01-S	1	Filter-Breather
⓫33	24 033 01-S	1	Kit, Breather (Includes 34, 35)
⓫34	24 041 23-S	1	Gasket-Breather
⓫35	24 096 86-S	1	Cover-Breather
⓫36	M-645020-S	4	Screw, Hex. Flange M6.1.0x20
⓫37	25 237 08-S	2	Clamp-Hose
⓫38	24 326 31-S	1	Hose-Breather



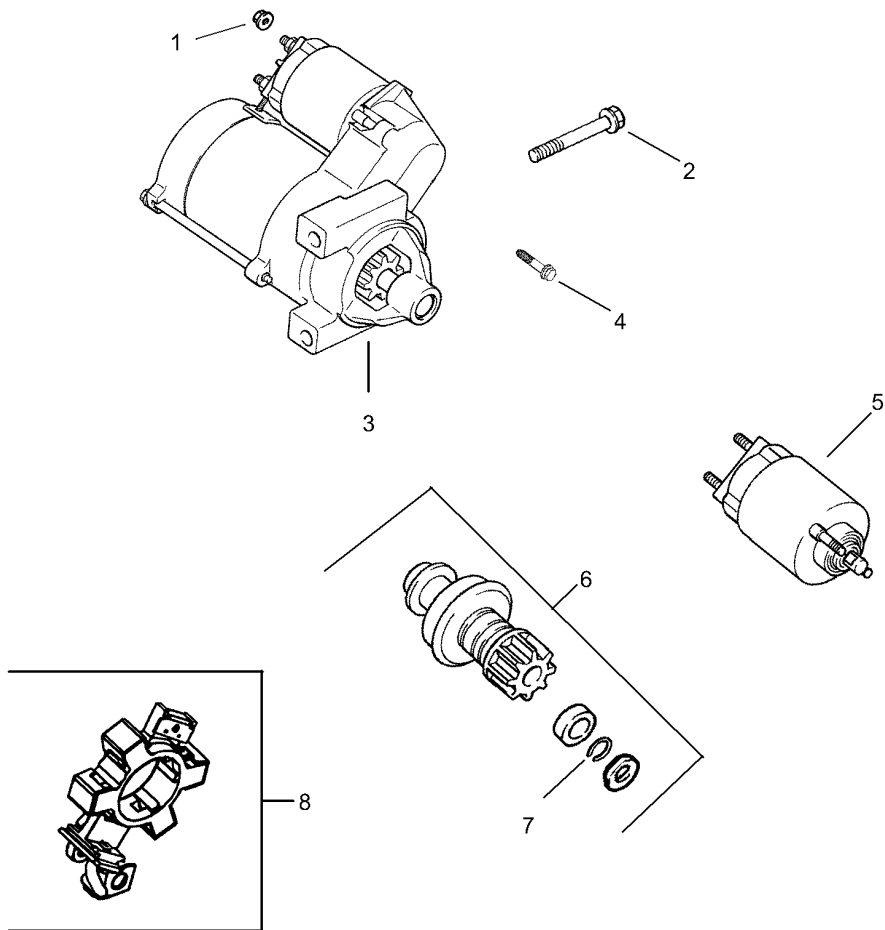
Group 5-Ignition/Electrical Assembly Kohler CH740-0007

Ref	Part No.	Qty.	Description	Ref	Part No.	Qty.	Description
❶1	54 755 09-S	1	Kit, Stator (Includes 2)	❶25	X-25-92-S	2	Washer
❶2	24 126 71-S	1	Bracket-Stator Wire	❶26	25 403 03-S	1	Rectifier-Regulator
❶3	M-548025-S	2	Screw, Hex. Cap M5x0.8x25	❶27	236602-S	1	Connector Rectifier-Regulator (3 Contact)
❶4	24 584 15-S	2	Module-Ignition	❶28	47 154 01-S	1	Clip-Cable
❶5	M-561025-S	4	Screw-HSH	❶29	X-25-63-S	1	Washer
❶6	12 132 06-S	2	Plug-Spark	❶30	48 154 02-S	1	Clip-Cable
❶7	24 025 25-S	1	Flywheel	❶❸	24 518 12-S	1	Lead, Black (6in - 12 Gauge - Insulated Grip Barrel Eyelet Terminals)
❶8	X-42-15-S	1	Key	❶❸	X-22-11-S	1	Washer, Lock 1/4 * Used To Attach Carburetor Ground Lead To Carburetor Baffle.
❶9	12 468 03-S	1	Washer, Plain 3/8	❶❸	24 176 98-S	1	Harness, Wiring
❶10	12 086 14-S	1	Screw, Hex. Flange M10x1.5x46	❶❸	25 454 03-S	2	Tie, Wire
❶11	24 100 02-S	2	Nut-Plastic				
❶12	24 584 27-S	1	Module, Spark Advance				
❶13	24 086 41-S	2	Screw				
❶14	24 755 08-S	1	Kit, Front Drive Shaft (Includes 15)				
❶15	M-839025-S	4	Screw, Hex. Flange M8x1.25x25				
❶16	24 157 07-S	1	Fan				
❶17	24 468 11-S	4	Washer-Spring				
❶18	24 112 14-S	4	Spacer				
❶19	24 141 06-S	1	Ring-Support				
❶20	24 162 22-S	1	Screen-Grass				
❶21	25 086 43-S	1	Screw-Set				
❶22	M-603100-S	4	Screw-HH				
❶23	X-25-53-S	4	Washer				
❶24	24 086 18-S	2	Screw				



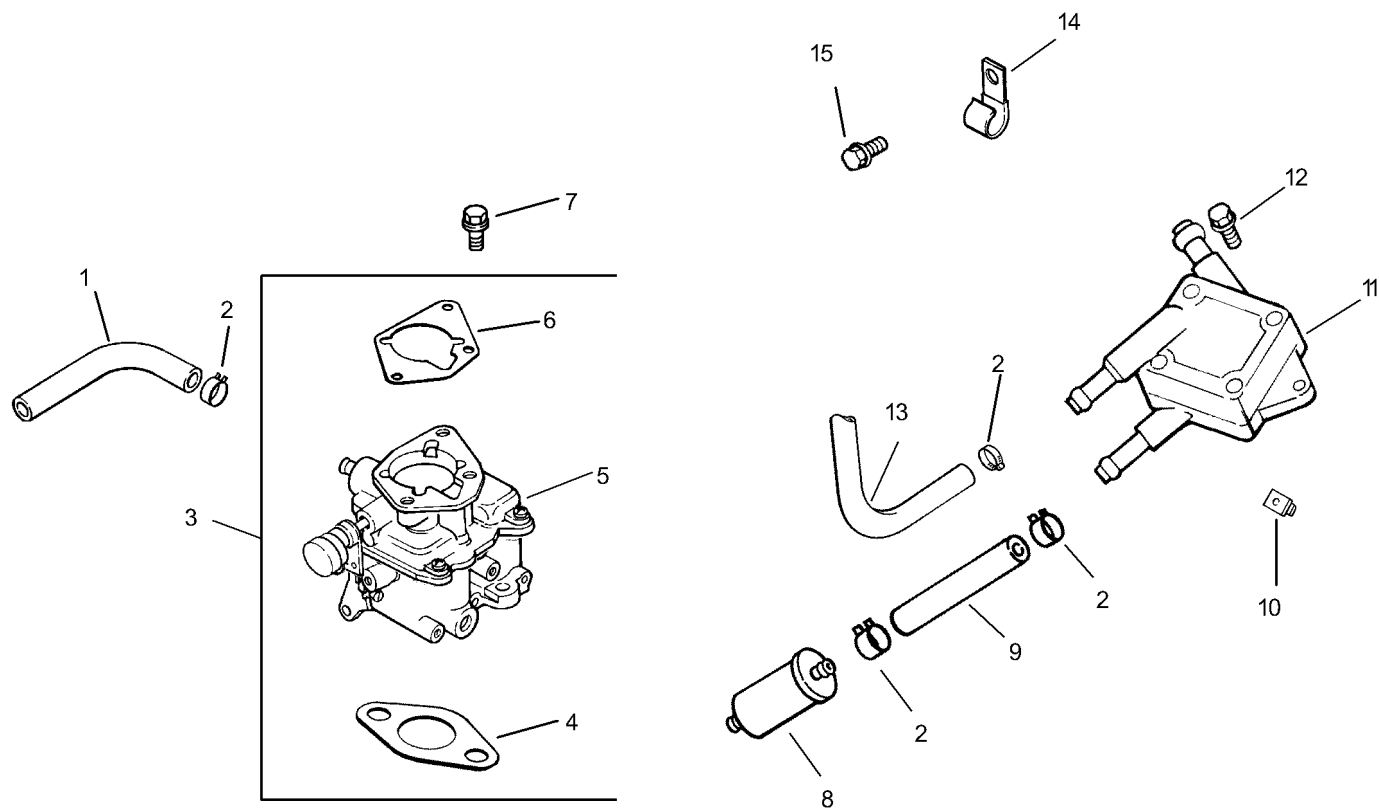
Group 6-Blower Housing Assembly Kohler CH740-0007

Ref	Part No.	Qty.	Description				
1	84 027 13-S	1	Housing, Blower (Includes 2)				
2	25 154 02-S	4	Clip, Mounting				
3	M-645016-S	10	Screw, Hex. Flange M6x1.0x16				
4	24 096 63-S	2	Panel, Access				
5	M-551016-S	1	Screw-HF				
6	M-545016-S	2	Screw, Hex. Flange M5x0.8x16				
7	M-545020-S	4	Screw, Hex. Flange M5x0.8x20				
8	24 146 19-S	1	Plate, Backing-#2 Side				
9	24 063 39-S	1	Baffle, Cyl. Barrel-#2				
10	24 063 17-S	1	Baffle-Valley #2 Side				
11	M-545010-S	2	Screw, Hex. Flange M5x0.8x10				
12	24 063 59-S	1	Baffle-Valley, #1 Side				
13	24 063 58-S	1	Baffle-Cylinder, #2 Side				
14	24 146 20-S	1	Plate-Backing, #1 Side				
13	24 113 124-S	1	Decal, 27 Hp				



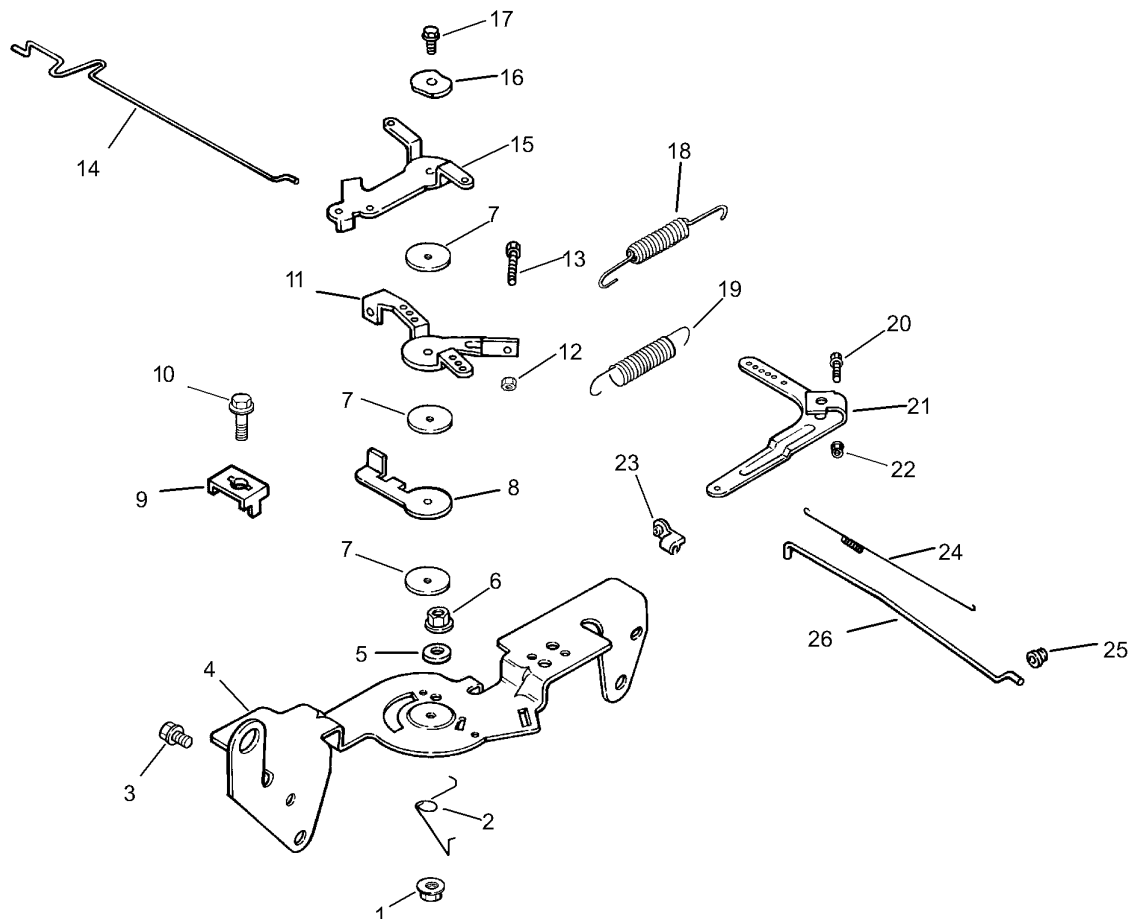
Group 7-Starter Assembly Kohler CH740-0007

Ref	Part No.	Qty.	Description				
❶1	M-841080-S	1	Nut, Hex. Flange M8x1.25				
❷2	M-839080-S	2	Screw-HF				
❸3	25 098 09-S	1	Starter, Solenoid Shift Assembly (Includes 4-8)				
❹4	25 086 113-S	3	Screw-External Torx Head				
❺5	25 435 05-S	1	Kit, Solenoid (Includes 4)				
❻6	25 755 33-S	1	Kit, Pinion Drive (Includes 7)				
❼7	25 141 05-S	1	Ring				
❽8	25 225 01-S	1	Kit, Brush				



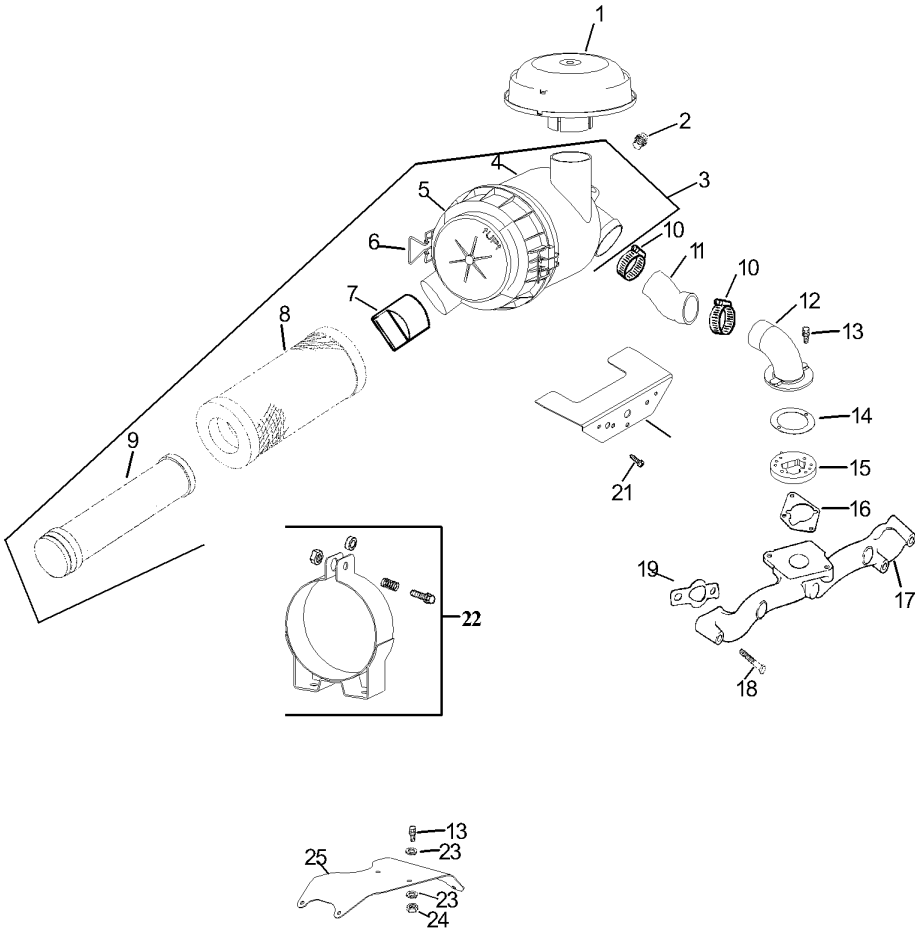
Group 8-Fuel System Assembly Kohler CH740-0007

Ref	Part No.	Qty.	Description	Ref	Part No.	Qty.	Description
❶	25 353 32-S	1	Line-Fuel	❶❸	24 757 08-S	1	Repair Kit, Accelerator Pump Seal And Bushing
❷	25 237 14-S	6	Clamp, Hose	❶❸	24 757 09-S	1	Repair Kit, Accelerator Pump Diaphragm
❸	24 853 93-S	1	Kit, Carburetor W/gasket (Includes 4-6)				
❹	24 041 17-S	1	Gasket-Carburetor				
❺	24 053 93	1	Carburetor Assembly (For Information Only, Not Available Separately)(Service With Kits 24 757 01-S, 24 757 02-S, 24 757 03-S, 24 757 07-S, 24 757 08-S, And 24 757 09-S)				
❻	24 041 06-S	1	Gasket-Air Cleaner				
❼	M-651030-S	2	Screw-HF				
❽	24 050 02-S	1	Filter-Fuel				
❾	25 353 15-S	1	Line-Fuel, 3-1/2"				
❿	24 100 01-S	2	Nut				
⓫	24 393 16-S	1	Pump-Fuel				
⓬	24 086 12-S	2	Screw				
⓭	24 353 02-S	1	Line-Fuel				
⓮	47 154 01-S	1	Clip-Cable				
⓯	M-650012-S	1	Screw-HF				
❶❷	24 757 01-S	1	Solenoid Kit				
❶❸	24 757 02-S	1	Float Kit				
❶❹	24 757 03-S	1	Carburetor Repair Kit				
❶❺	24 757 07-S	1	Choke Repair Kit				



Group 9-Engine Control Assembly Kohler CH740-0007

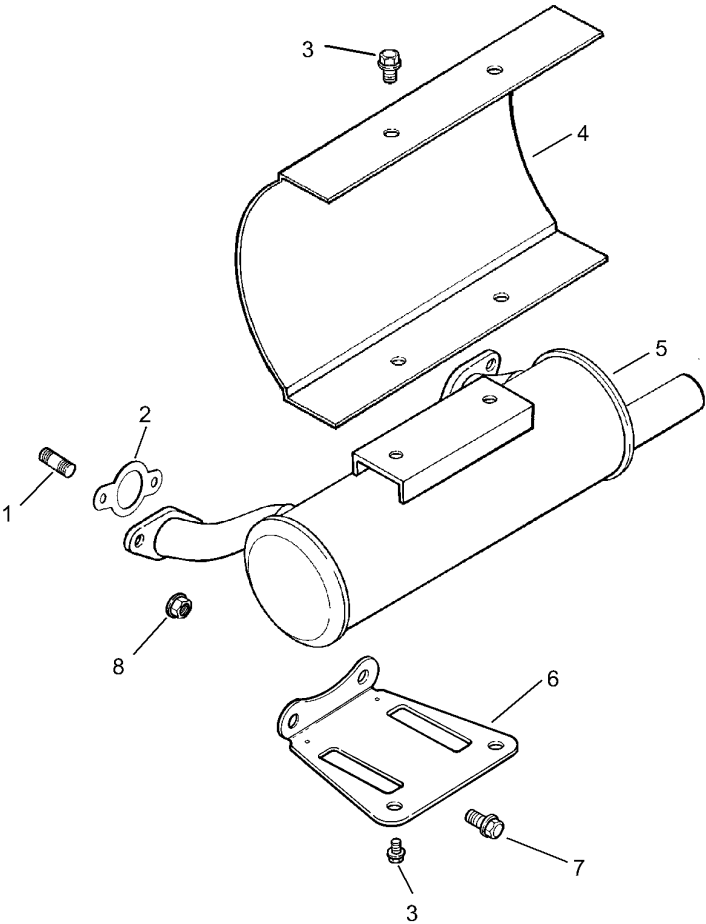
Ref	Part No.	Qty.	Description	Ref	Part No.	Qty.	Description
❶	M-547050-S	1	Nut-Hex	❷	25 158 08-S	1	Bushing, Linkage Retaining
❷	24 089 03-S	1	Spring-Choke Return	❸	24 079 01-S	1	Linkage-Throttle
❸	M-645016-S	4	Screw, Hex. Flange M6x1.0x16				
❹	24 126 56-S	1	Bracket-Control				
❺	X-20-1-S	1	Washer-Lock				
❻	M-541050-S	1	Nut, Hex. Flange M5x0.8				
❼	24 468 01-S	3	Washer				
❽	24 090 07-S	1	Lever-Actuator, throttle				
❾	12 237 01-S	2	Clamp, Cable				
❿	M-545016-S	3	Screw, Hex. Flange M5x0.8x16				
⓫	24 090 03-S	1	Lever-Throttle Control				
⓬	M-446030-S	1	Nut, Hex. M4x0.7				
⓭	M-401030-S	1	Screw, Hex. Flange M4x0.7x30				
⓮	24 079 21-S	1	Linkage-Choke				
⓯	24 090 05-S	1	Lever-Choke				
⓰	41 468 03-S	1	Washer-Wave				
⓱	M-545020-S	1	Screw, Hex. Flange M5x0.8x20				
⓲	24 089 51-S	1	Spring-Governor				
⓳	24 089 46-S	1	Spring-Governor				
⓴	24 211 03-S	1	Bolt				
⓵	24 090 33-S	1	Lever-Governor				
⓶	M-641060-S	1	Nut, Hex. Flange M6x1.0				
⓷	25 158 11-S	1	Bushing, Linkage Retaining				
⓸	24 089 01-S	1	Spring-Linkage				



Group 10-Air Intake/Filtration Assembly Kohler CH740-0007

Ref	Part No.	Qty.	Description
❶1	25 324 02-S	1	Hood, Air Cleaner
❷2	25 139 20-S	1	Plug, Pipe
❸3	25 048 07-S	1	Cleaner, Heavy Duty Air (Includes 4-9)
❹4	25 081 01-S	1	Housing, Heavy Duty Aircleaner
❺5	25 096 06-S	1	Cover ASM
❻6	25 154 05-S	2	Clip
❼7	24 462 07-S	1	Valve, Dust Ejector
❽8	25 083 01-S	1	Element, Air-Primary
❾9	25 083 04-S	1	Element, Air-Safety
❿10	25 237 07-S	2	Clamp, Hose
⓫11	24 326 32-S	1	Hose, Air Cleaner
⓬12	24 029 21-S	1	Adapter-Air Cleaner
⓭13	M-639016-S	6	Screw-HF
⓮14	24 041 34-S	1	Gasket-Adapter
⓯15	24 029 26-S	1	Adapter ASM
⓰16	24 041 06-S	1	Gasket-Air Cleaner
⓱17	24 164 14-S	1	Manifold
⓲18	25 086 84-S	4	Screw-Hfh
⓳19	24 041 01-S	2	Gasket-Intake Manifold
⓴20	24 314 25-S	1	Shield-Debris
⓵21	24 086 06-S	2	Screw
⓶22	25 126 02-S	1	Air Cleaner Bracketasm,
⓷23	X-25-73-S	4	Washer-Plain

Ref	Part No.	Qty.	Description
❶24	M-647060-S	2	Nut, Hex Lock
❶25	24 126 98-S	1	Bracket, Air Cleaner



Group 11-Exhaust Assembly Kohler CH740-0007

Ref	Part No.	Qty.	Description				
1	25 072 04-S	4	Stud M8x1.25x33				
2	24 041 49-S	2	Gasket-Exhaust				
3	M-650012-S	4	Screw-HF				
4	24 314 04-S	1	Shield, Heat				
5	24 068 18-S	1	Muffler				
6	24 126 12-S	1	Bracket-Muffler				
7	M-839020-S	2	Screw-Hex Flange				
8	M-841080-S	4	Nut, Hex. Flange M8x1.25				
11	24 755 113-S	0	Set-Gasket				

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