



Groundsmaster[®] 4000-D

Model No. 30410 - 240000001 and up.

Parts Catalog

Ordering Replacement Parts

To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1, 6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustrations and in part lists.

Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

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❶ Not illustrated

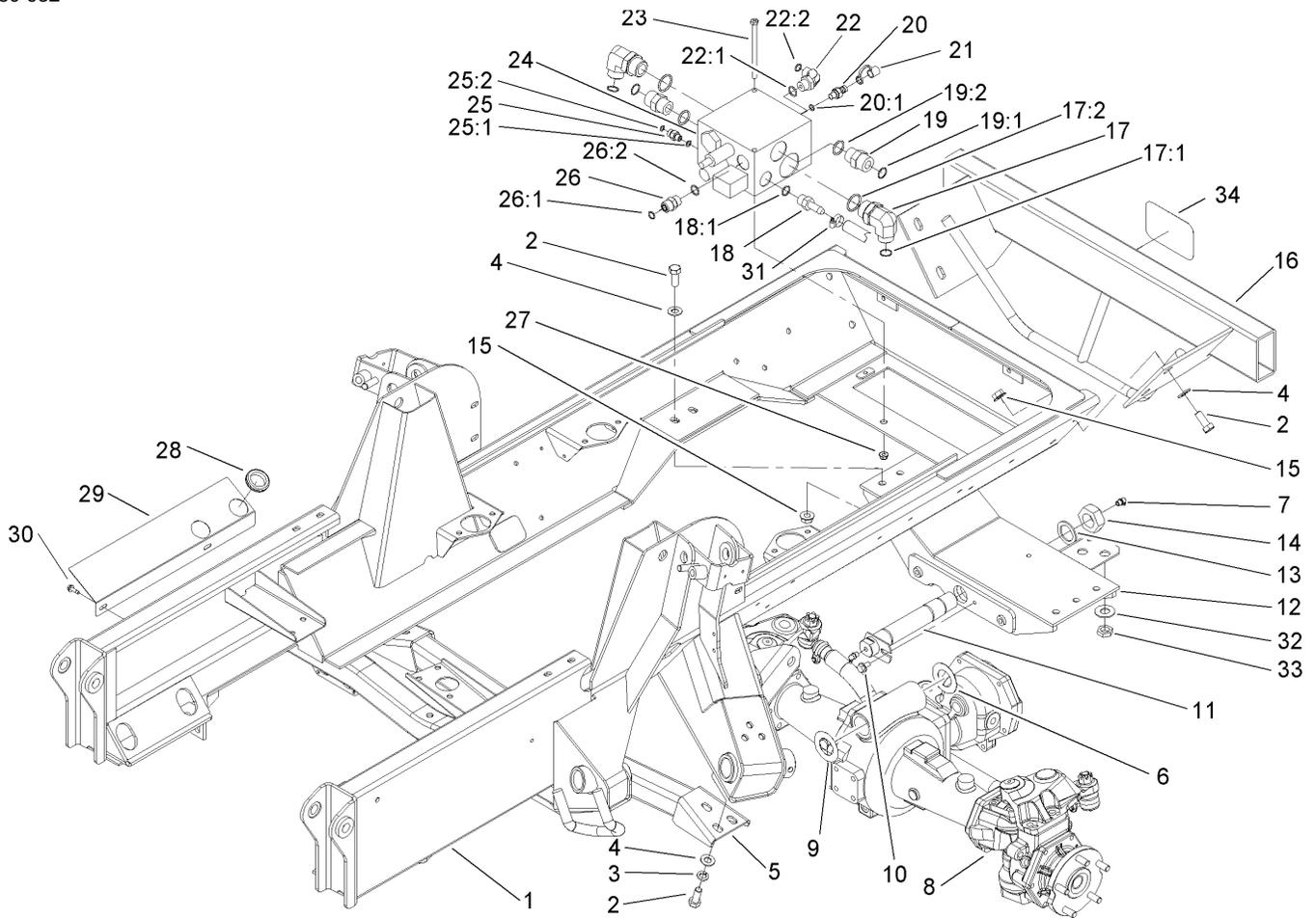
❷ Not serviced separately

Part Description Abbreviations

Part descriptions in this catalog may include the following abbreviations.

AR.	as required	HYD.	hydraulic
ASM.	assembly	INC.	incorporated
CARR.	carriage	LH.	left hand
DEG.	degrees	NI.	nylon insert
FH.	flat head	PPH.	phillips pan head
GA.	gauge	PTH.	phillips truss head
HF.	hex flange	PTO.	power take off
HH.	hex head	RH.	right hand
HHF.	hex head flange	SFH.	slotted fillister head
HHFTF.	hex head flange thread forming	SHH.	slotted hex head
HJ.	hex jam	SHWH.	slotted hex washer head
HLH.	hex lag head	SPH.	slotted pan head
HOC.	height-of-cut	SQH.	square head
HS.	hex	SRH.	slotted round head
HSBH.	hex socket button head	STD.	standard
HSFH.	hex socket flat head	TAP.	self tapping
HSH.	hex socket head	TTH.	torx truss head
HWH.	hex washer head	WH.	wing head
HWHTF.	hex washer head thread forming		

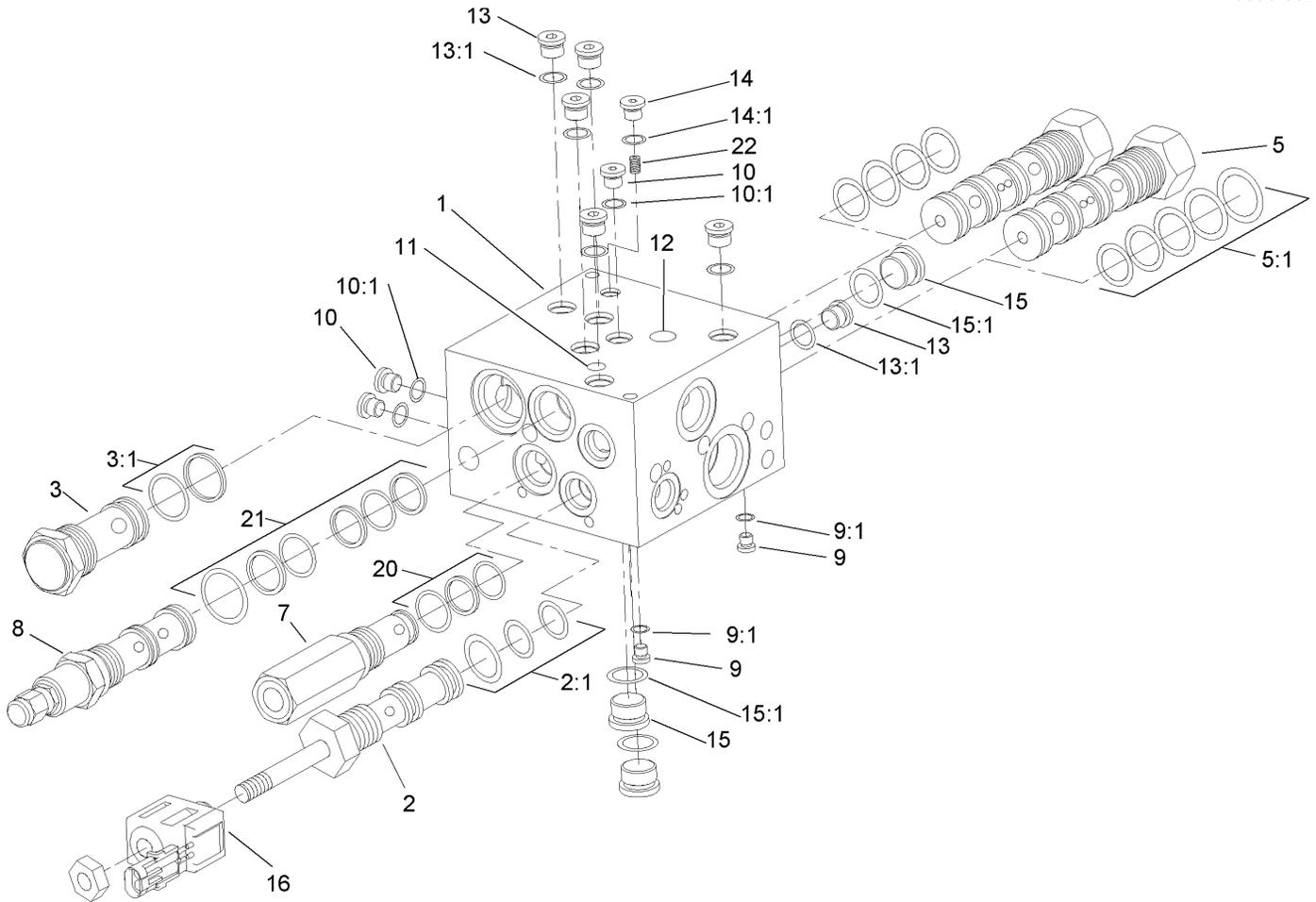
PROTOTYPE



Frame, Rear Axle Mount and Bumper Assembly

Ref	Part No.	Qty.	Description
1	99-5450-03	1	Frame ASM
2	325-5	16	Screw-HH
3	3253-7	6	Washer-Lock
4	3256-26	16	Washer-Flat
5	100-8100-03	1	Support Frame ASM
6	99-8432	2	Washer-Thrust
7	302-33	2	Fitting-Grease
8	100-3784	1	Drive Axle ASM
9	99-8431	2	Washer-Thrust
10	32144-14	1	Screw-HWH
11	98-7077	1	Pin-Axle, Rear
12	106-4265-03	1	Rear Mount ASM
13	92-1765	1	Washer-Thrust
14	3296-68	1	Nut-Lock, NI
15	32128-23	10	Nut-HF
16	104-7505-03	1	Bumper ASM
17	340-15	2	Fitting-Hyd, 90 DEG
17:1	237-58	1	O-Ring
17:2	237-146	1	O-Ring
18	354-121	1	Fitting-Hyd, Straight
18:1	237-79	1	O-Ring
19	340-9	2	Fitting-Hyd, Straight
19:1	237-58	1	O-Ring
19:2	237-81	1	O-Ring

Ref	Part No.	Qty.	Description
20	354-77	1	Fitting-Quick
20:1	237-78	1	O-Ring
21	354-79	1	Cap-Dust
22	340-98	1	Fitting-Hyd, 90 DEG
22:1	237-79	1	O-Ring
22:2	237-30	1	O-Ring
23	322-29	2	Screw-HH
24	100-3054	1	Manifold ASM
25	340-92	1	Fitting-Hyd, Straight
25:1	237-78	1	O-Ring
25:2	237-21	1	O-Ring
26	340-4	1	Fitting-Hyd, Sraight
26:1	237-30	1	O-Ring
26:2	237-79	1	O-Ring
27	104-8300	2	Nut-Flange, NI
28	240-3	2	Grommet-Rubber
29	104-3562-03	1	Shield-Splash
30	32104-95	2	Screw-HWH
31	2412-36	1	Clamp-Hose
32	69-8940	2	Washer
33	340-70	2	Nut-Lock
34	67-1300	1	Decal

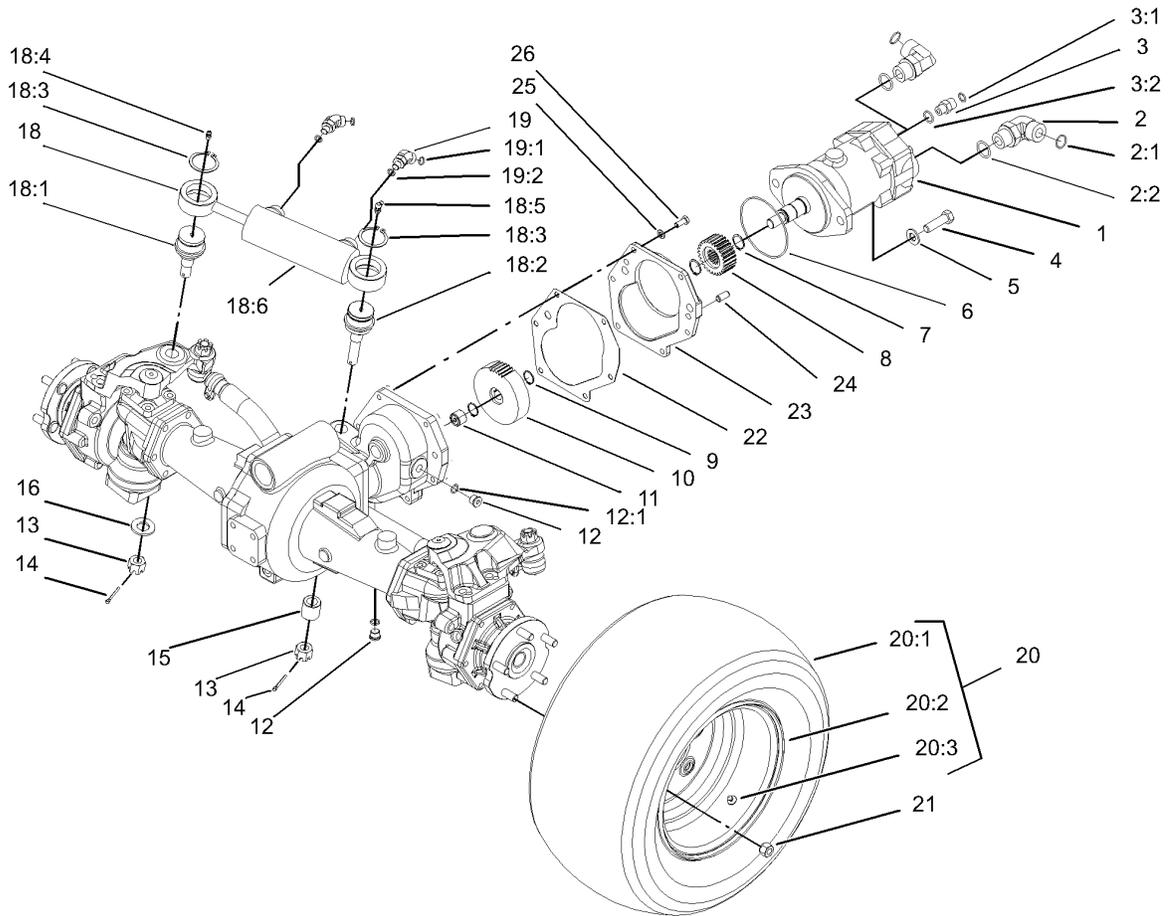


4 Wheel Drive Manifold Assembly No. 100-3054

Ref	Part No.	Qty.	Description
1		1	Manifold
2	104-8603	1	Valve-Solenoid
2:1	99-5505	1	Seal Kit
3	104-8604	1	Valve-Check
3:1	99-5506	1	Seal Kit
5	104-8605	2	Valve-Control
5:1	99-5507	1	Seal Kit
7	99-5508	1	Valve-Relief
8	99-5509	1	Valve-Reducing
9	353-991	2	Plug-Hex, Hollow
9:1	237-156	1	O-Ring
10	354-137	3	Plug
10:1	237-86	1	O-Ring
11		10	Plug-Expander
12		10	Plug-Expander
13	353-989	6	Plug-Hex, Hollow
13:1	237-42	1	O-Ring
14	353-990	1	Plug
14:1	237-78	1	O-Ring
15	354-70	3	Plug-Hex, Hollow
15:1	237-80	1	O-Ring
16	104-4264	1	Coil-Solenoid
20	99-5503	1	Seal Kit
21	104-4266	1	Seal Kit

Ref	Part No.	Qty.	Description
22	106-6766	1	Plug-Orifice
23		2	Plug-Expander

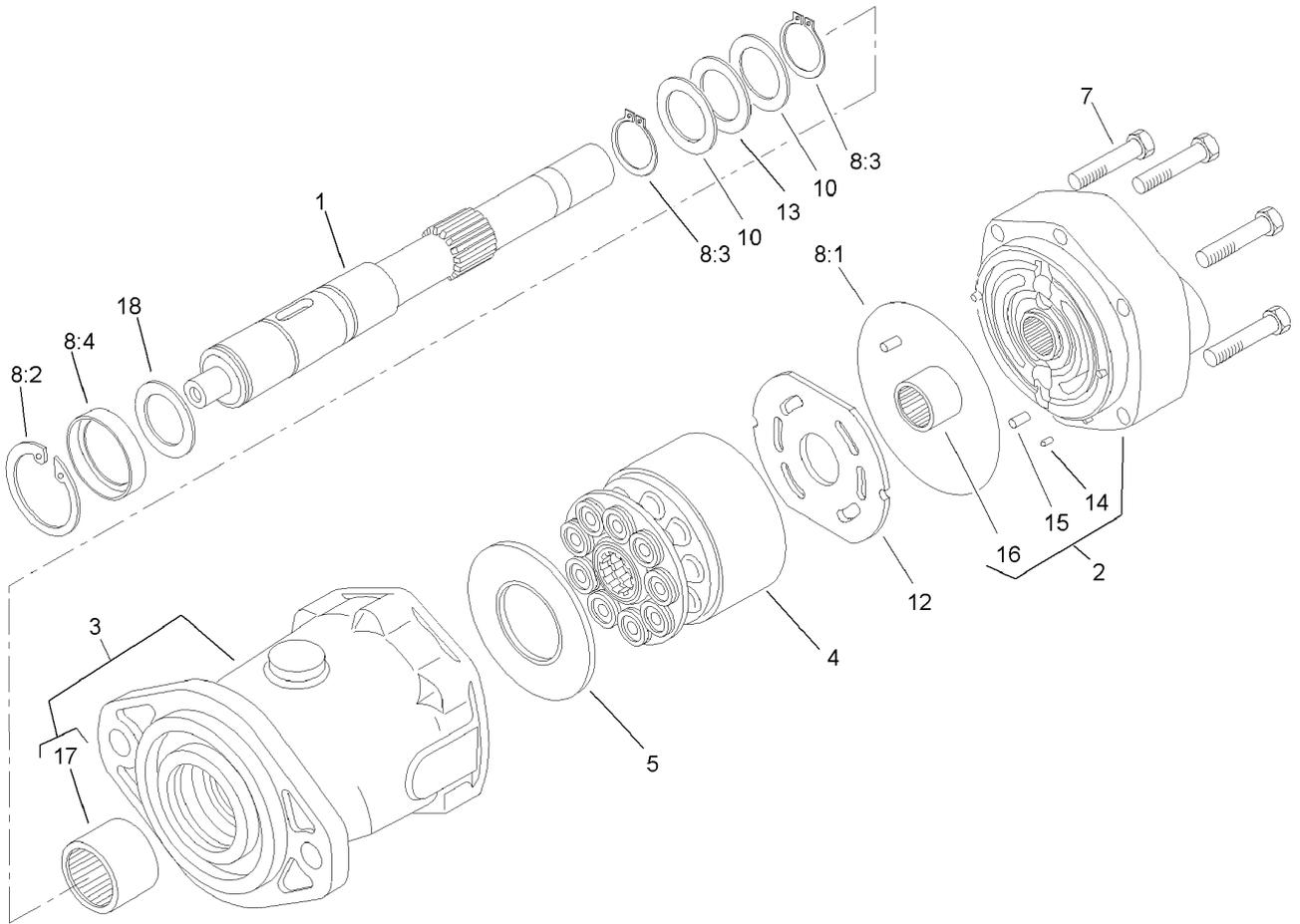
PROTOTYPE



4 Wheel Drive Rear Axle and Tire Assembly

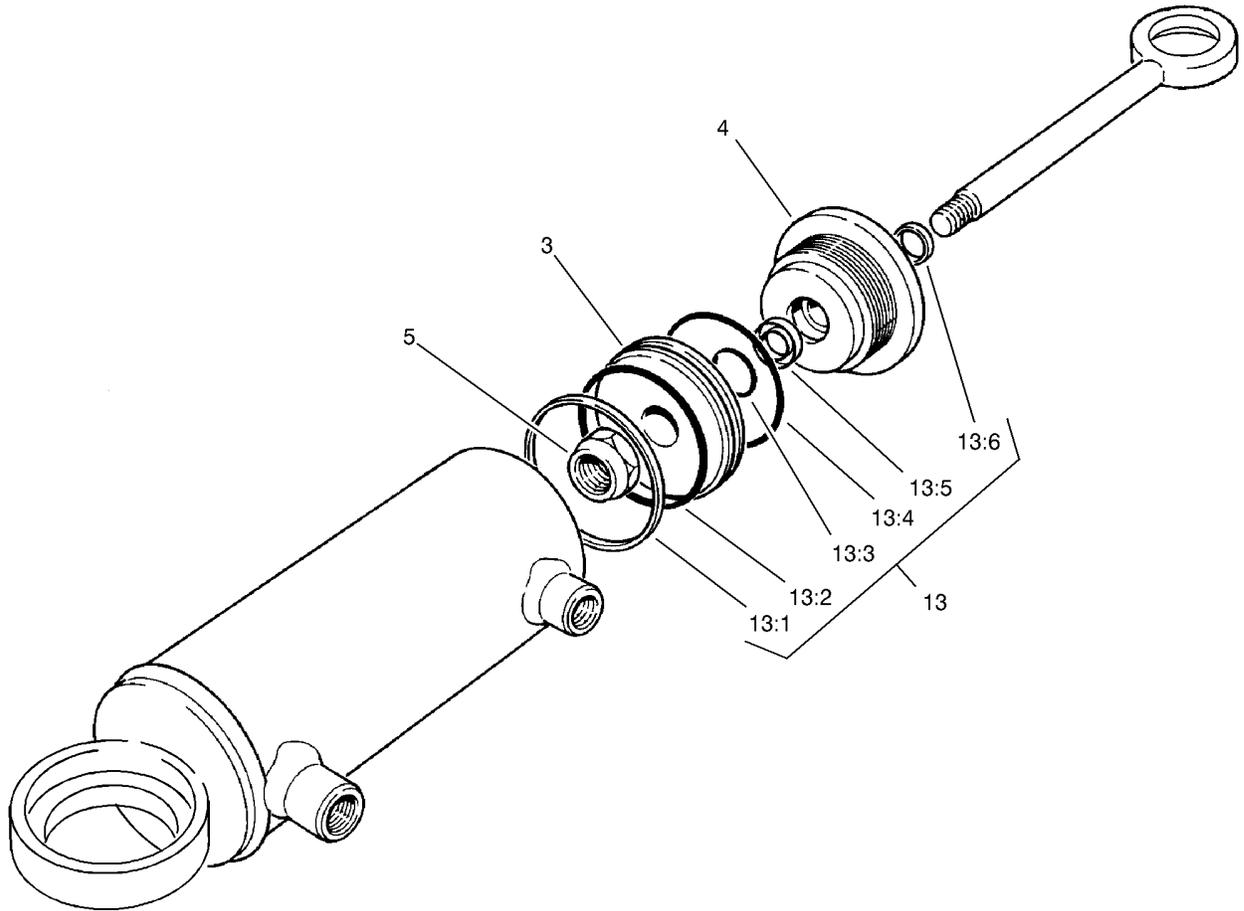
Ref	Part No.	Qty.	Description
1	104-0764	1	Motor-Piston
2	340-142	2	Fitting-Hyd, 90 DEG
2:1	237-58	1	O-Ring
2:2	237-81	1	O-Ring
3	340-2	1	Fitting-Hyd, Straight
3:1	237-22	1	O-Ring
3:2	237-42	1	O-Ring
4	325-7	2	Screw-HH
5	3256-26	2	Washer-Flat
6	237-166	1	O-Ring
7	32120-76	2	Ring-Snap, Ext
8	104-0755	1	Pinion-27 Tooth
9	32120-15	2	Ring-Snap, Ext
10	100-3053	1	Gear-45 Tooth
11	74-5700	1	Bearing-Needle, Roller
12	353-989	2	Plug-Hex, Hollow
12:1	237-42	1	O-Ring
13	32136-14	2	Nut-SHH
14	3272-12	2	Pin-Cotter
15	100-3796	1	Spacer-Joint, Ball
16	92-5836	1	Washer
18	105-0775	1	Steering Cylinder ASM
18:1	106-6774	1	Joint-Ball
18:2	100-3795	1	Joint-Ball

Ref	Part No.	Qty.	Description
18:3	32151-104	2	Ring-Retaining, External
18:4	302-5	1	Fitting-Grease
18:5	302-60	1	Fitting-Grease
18:6		1	Cylinder-Steering
19	340-54	2	Elbow-45 DEG
19:1	237-22	1	O-Ring
19:2	237-78	1	O-Ring
20		2	Wheel And Tire ASM
20:1	94-5236	1	Tire
20:2	100-2582	1	Rim
20:3	232-27	1	Stem-Valve
21	93-5268	10	Nut-Lug
22	95-7540	1	Gasket
23	95-7541	1	Plate-Cover
24	104-2353	2	Pin-Dowel
25	3253-4	6	Washer-Lock
26	33114-020	6	Screw-HH



Piston Motor Assembly No. 104-0764

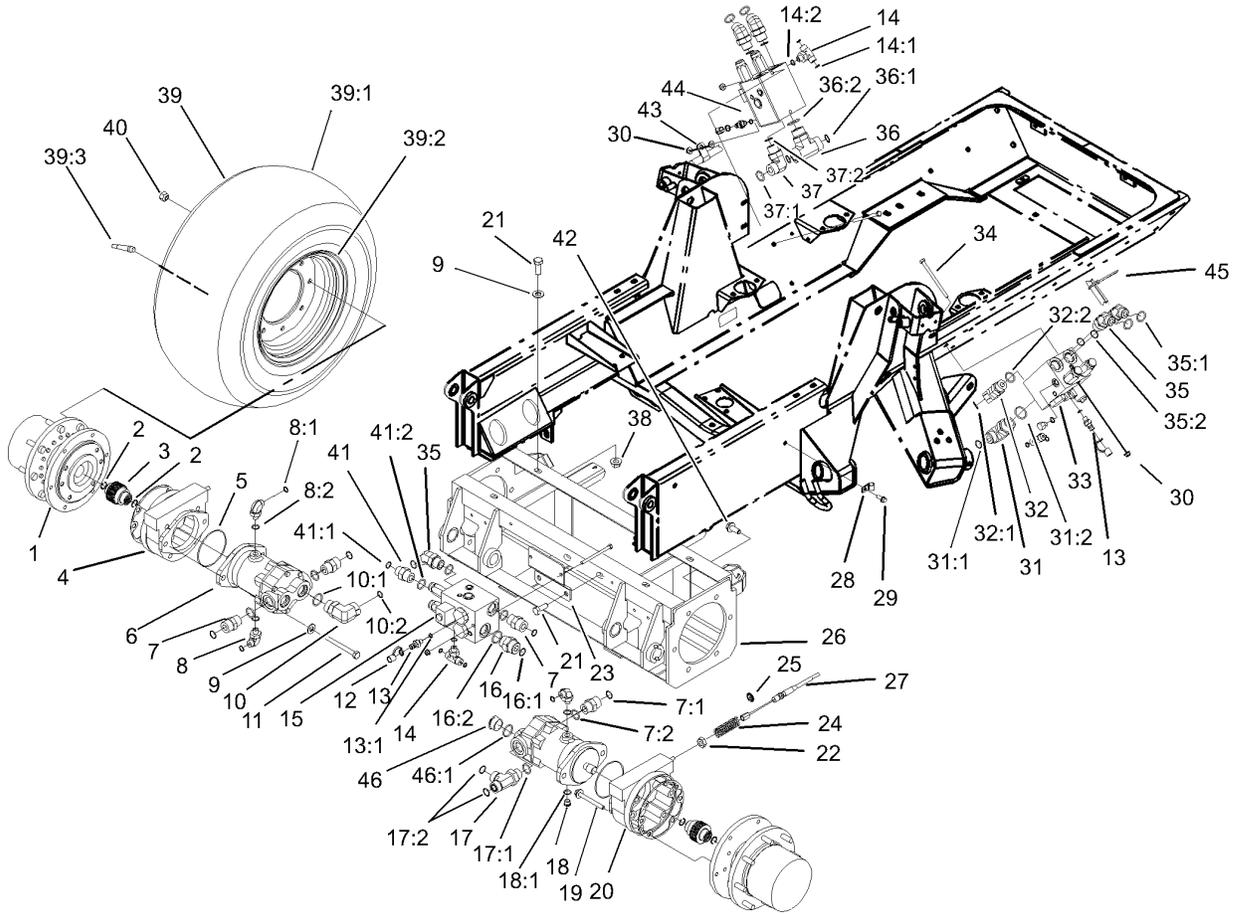
Ref	Part No.	Qty.	Description				
1	105-2853	1	Shaft-Drive				
2	105-2854	1	Backplate ASM				
3	105-2855	1	Housing ASM				
4	76-6910	1	Rotating Kit				
5	76-6970	1	Insert-Plate, Cam				
7	94-3002	6	Capscrew				
8	106-6876	1	Seal Kit				
8:1		1	O-Ring				
8:2	76-7010	1	Ring-Retaining				
8:3	76-7000	2	Ring-Retaining				
8:4		1	Seal-Shaft				
10	76-6950	2	Race-Thrust				
12	94-3003	1	Plate-Valve				
13	76-6960	1	Bearing-Thrust				
14		3	Pin-Dowel				
15		1	Pin-Dowel				
16		1	Bearing-Needle				
17		1	Bearing-Needle				
18	60-6240	1	Washer				



Hydraulic Cylinder Assembly

Ref	Part No.	Qty.	Description
3	66-1940	1	Piston
4	92-6588	1	Gland
5	66-1930	1	Locknut
13	92-6593	1	Seal Kit
● 13:1		1	Seal
● 13:2		1	O-Ring
● 13:3		1	O-Ring
● 13:4		1	O-Ring
● 13:5		1	U-Cup
● 13:6		1	Wiper

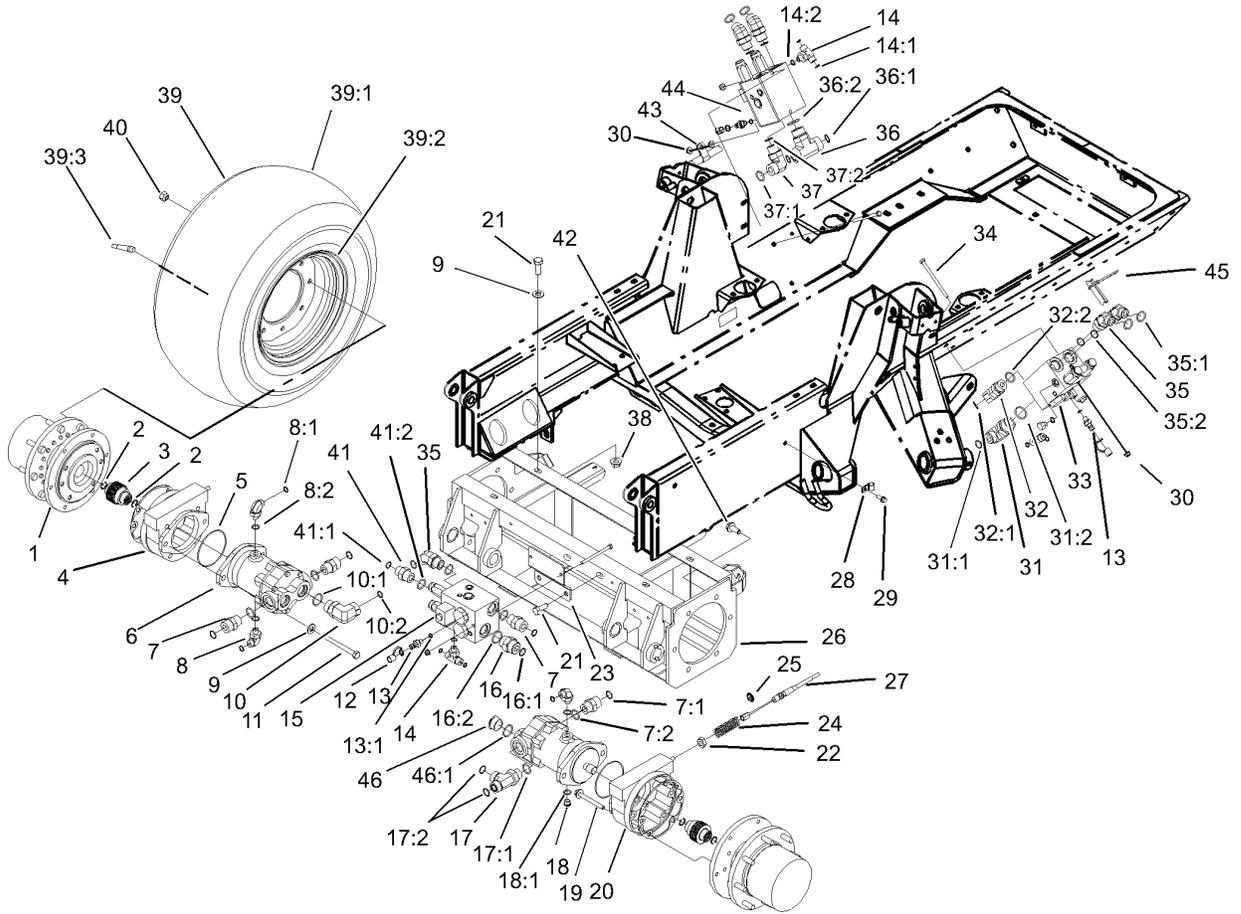
PROTOTYPE



Planetary, Brake and Tire Assembly

Ref	Part No.	Qty.	Description
1	105-4588-03	2	Planetary ASM
2	93-7972	4	Ring-Retaining, Internal
3	100-3046	2	Shaft-Brake, Splined
4	100-3069-03	1	Brake ASM
5	237-166	2	O-Ring
6	100-3052	2	Piston Motor ASM
7	340-9	4	Fitting-Hyd, Straight
7:1	237-58	1	O-Ring
7:2	237-81	1	O-Ring
8	340-99	3	Fitting-HYD-90
8:1	237-30	1	O-Ring
8:2	237-42	1	O-Ring
9	3256-26	10	Washer-Flat
10	340-129	1	Fitting-Hyd, 90 DEG
10:1	237-146	1	O-Ring
10:2	340-65	1	O-Ring
11	33116-120	4	Screw-HH
12	354-79	3	Cap-Dust
13	354-77	3	Fitting-Quick
13:1	237-78	1	O-Ring
14	340-94	3	Adapter
14:1	237-22	2	O-Ring
14:2	237-42	1	O-Ring
15	106-2039	1	PTO Manifold ASM

Ref	Part No.	Qty.	Description
16	340-91	1	Adapter
16:1	237-58	1	O-Ring
16:2	237-146	1	O-Ring
17	340-148	1	Fitting-Tee
17:1	237-81	1	O-Ring
17:2	237-58	2	O-Ring
18	353-989	1	Plug-Hex, Hollow
18:1	237-42	1	O-Ring
19	33106-090	8	Screw-HHF
20	100-3070-03	1	Brake ASM
21	325-6	8	Screw-HH
22	3218-4	2	Nut-Jam
23	104-0746-03	1	Bracket-Manifold
24	94-3088	2	Spring-Compression
25	94-3050	2	Plate-Spring
26	105-7491-03	1	Front Frame ASM
27	99-5501	2	Brake Cable ASM
28	2412-93	2	Clamp-R
29	32144-11	2	Screw-TAP
30	104-8300	7	Nut-Flange, NI
31	340-15	1	Fitting-Hyd, 90 DEG
31:1	237-58	1	O-Ring
31:2	237-146	1	O-Ring
32	100-5530	1	Fitting-Hyd, 45 DEG

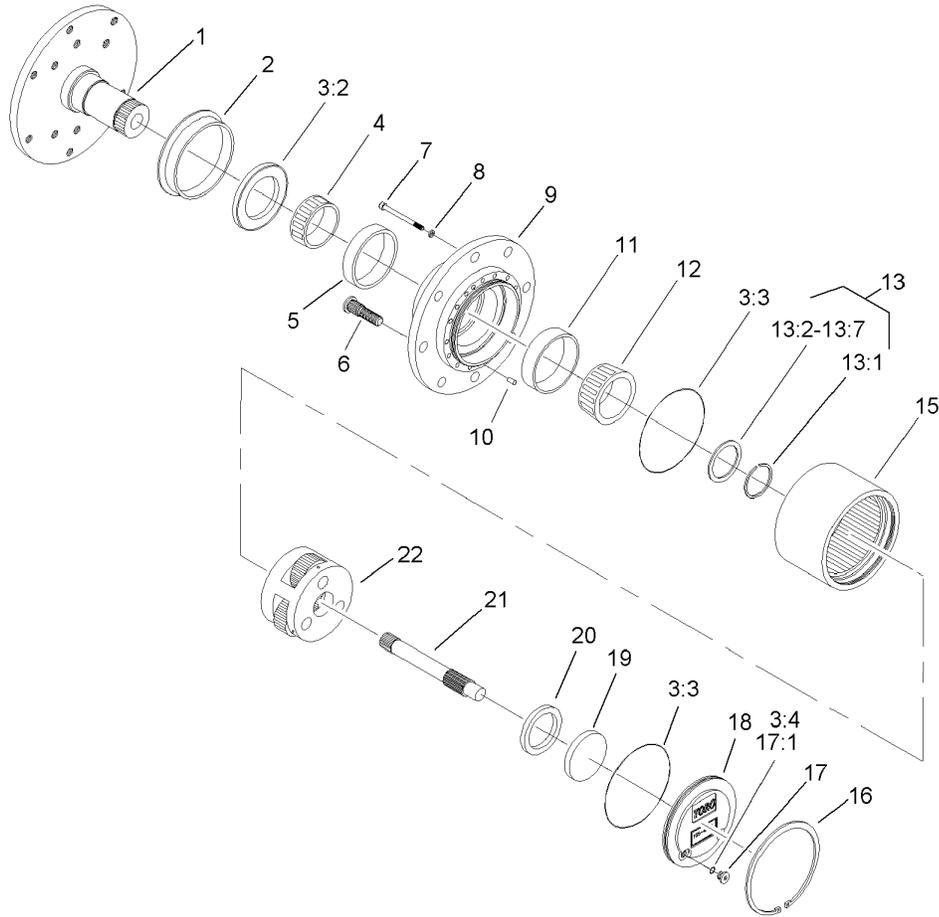


Planetary, Brake and Tire Assembly (continued)

Ref	Part No.	Qty.	Description
32:1	237-58	1	O-Ring
32:2	237-81	1	O-Ring
33	100-3055	1	PTO Manifold ASM
34	322-38	6	Screw-HH
35	340-156	5	Fitting-HYD
35:1	237-65	1	O-Ring
35:2	237-81	1	O-Ring
36	104-7501	1	Fitting-HYD
36:1	340-65	2	O-Ring
36:2	237-146	1	O-Ring
37	340-142	1	Fitting-Hyd, 90 DEG
37:1	237-58	1	O-Ring
37:2	237-81	1	O-Ring
38	32128-23	8	Nut-HF
39		2	Tire And Wheel ASM
39:1	99-5434	1	Tire
39:2	99-5432	1	Rim
39:3	232-27	1	Stem-Valve
40	242-50	16	Nut-Lug
41	340-8	1	Adapter
41:1	237-65	1	O-Ring
41:2	237-81	1	O-Ring
42	33106-030	12	Screw-HHF
43	2412-81	1	Clamp-R

Ref	Part No.	Qty.	Description
44	105-4562	1	PTO Manifold ASM
45	3290-378	3	Tie-Cable
46	106-2030	1	Plug-Hex, Hollow
46:1	237-146	1	O-Ring

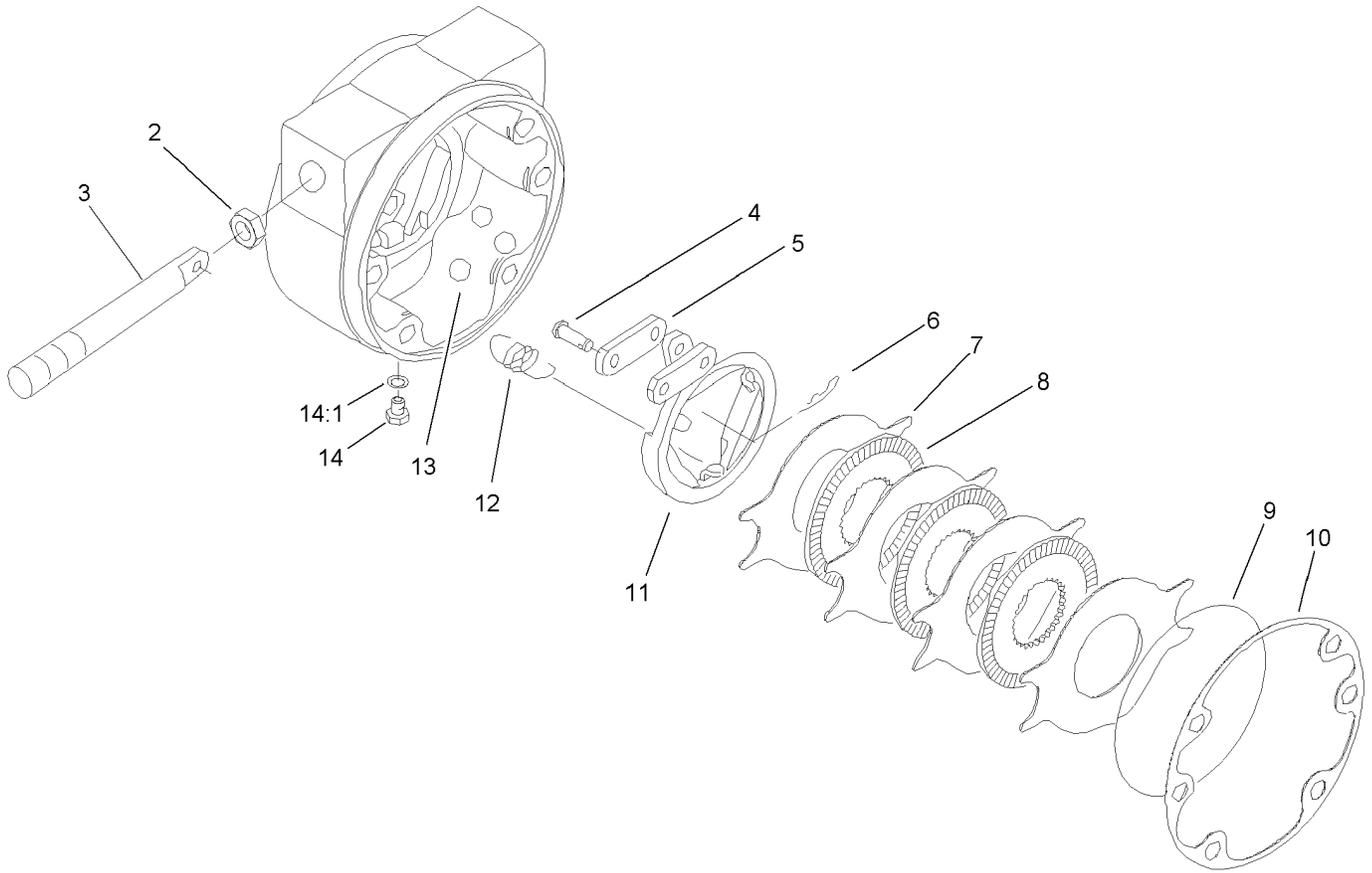
PROTOTYPE



Planetary Assembly No. 105-4588-03

Ref	Part No.	Qty.	Description
1		1	Spindle
2	105-8122	1	Seal-Boot
3	105-8137	1	Seal Kit
3:2		1	Seal-Oil
3:3		2	O Ring-End Cap
3:4	237-78	2	O-Ring
4	105-8120	1	Bearing-Cone
5	105-8119	1	Bearing-Cup
6	105-8124	8	Stud-Wheel
7	105-8125	16	Bolt-Head, Socket
8	3253-18	16	Washer-Lock/sp
9		1	Housing
10	105-8121	2	Pin-Dowel
11	105-8117	1	Bearing-Cup
12	105-8118	1	Bearing-Cone
13	105-8136	1	Part Kit
13:1		1	Ring-Snap
13:2		1	Shim-Bearing, 2.9mm
13:3		1	Shim-Bearing, 2.8mm
13:4		1	Shim-Bearing, 2.7mm
13:5		1	Shim-Bearing, 2.6mm
13:6		1	Shim-Bearing, 2.5mm
13:7		1	Shim-Bearing, 2.4mm
15	105-8113	1	Gear-Ring

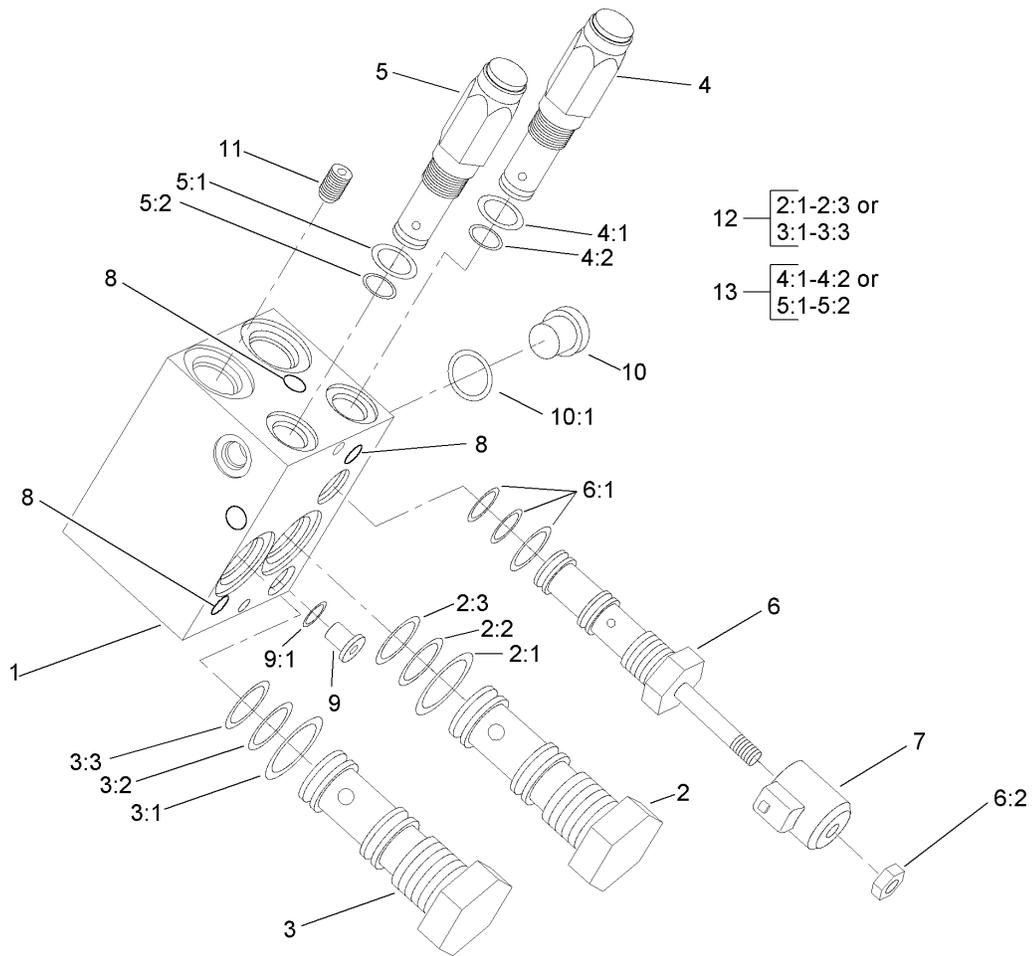
Ref	Part No.	Qty.	Description
16	105-8132	1	Ring-Retaining
17	353-990	2	Plug
17:1	237-78	1	O-Ring
18	105-8138	1	Cap-End
19	105-8135	1	Plug-Thrust
20	106-6864	1	Washer-Thrust
21	105-8116	1	Shaft-Drive
22	106-6865	1	Secondary Carrier ASM



Brake Assembly No. 100-3069-03

Ref	Part No.	Qty.	Description
2	93-7977	1	Seal
3	93-7978	1	Rod-Pull
4	93-7983	2	Pin-Clevis
5	93-7980	2	Link
6	93-7979	2	Pin-Hitch
7	93-7986	4	Disc-Stationary
8	104-4278	3	Disc-Rotating
9	93-7976	1	Ring-Retaining
10	93-7984	1	Gasket
11	104-4280	1	Actuator-Rotating
12	93-7987	3	Spring-Extension
13	93-7985	3	Ball
14	353-990	2	Plug
14:1	237-78	1	O-Ring

PROTOTYPE

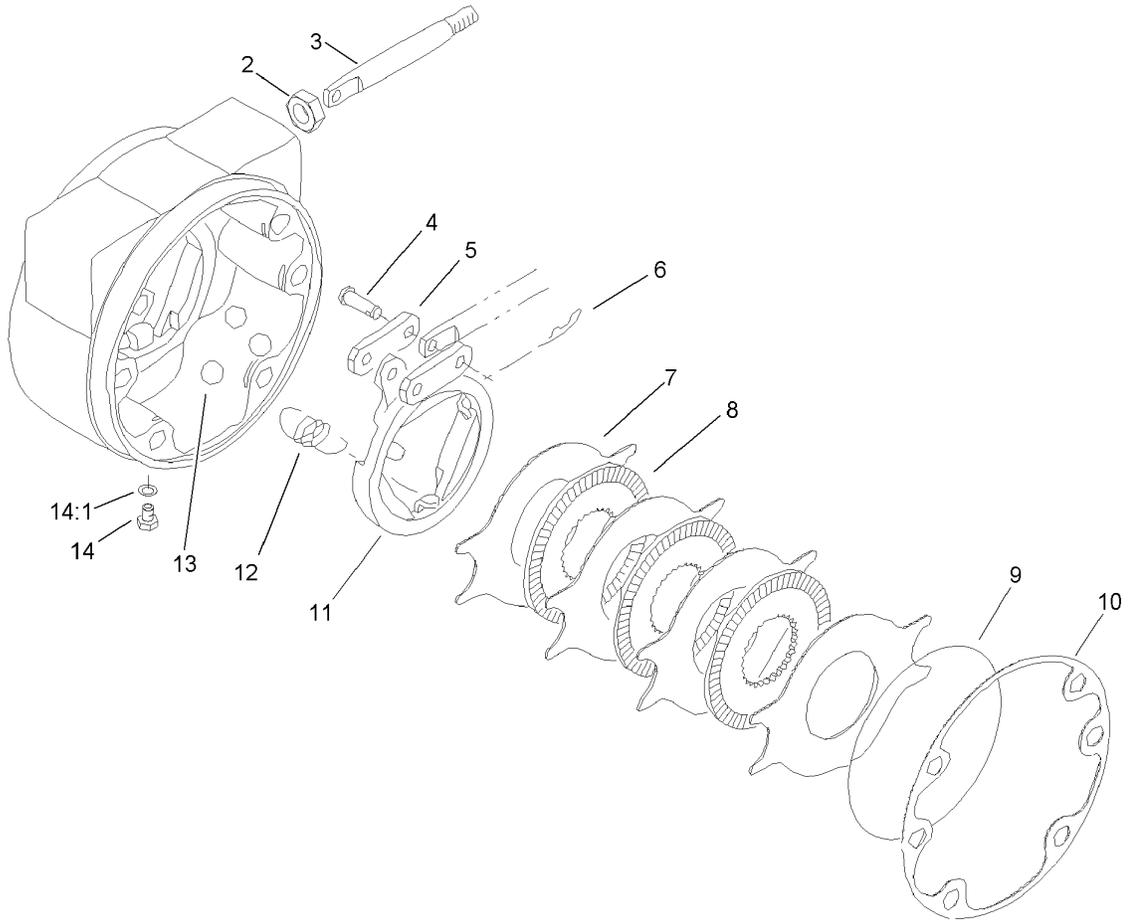


Power Take Off Manifold Assembly No. 106-2039

Ref	Part No.	Qty.	Description
①		1	Body
2	104-4297	1	Cartridge-Spool Logic
②2:1		1	O-Ring
②2:2		1	O-Ring
②2:3		1	O-Ring
3	104-4298	1	Cartridge-Spool Logic
③3:1		1	O-Ring
③3:2		1	O-Ring
③3:3		1	O-Ring
4	95-5635	1	Valve-Relief
④4:1		1	O-Ring
④4:2		1	O-Ring
5	104-4273	1	Cartridge-Relief, Pilot
⑤5:1		1	O-Ring
⑤5:2		1	O-Ring
6	95-5638	1	Valve-Solenoid
6:1	95-5917	1	Seal Kit
6:2	3220-4	1	Nut-Jam
7	105-7340	1	Coil ASM
⑧		5	Plug (7 Mm)
9	353-990	1	Plug
9:1	237-78	1	O-Ring
10	353-988	1	Plug-Hex, Hollow
10:1	237-79	1	O-Ring

Ref	Part No.	Qty.	Description
11	3246-17	1	Setscrew-HSH
12	95-5644	2	Seal Kit
13	95-5645	2	Seal Kit

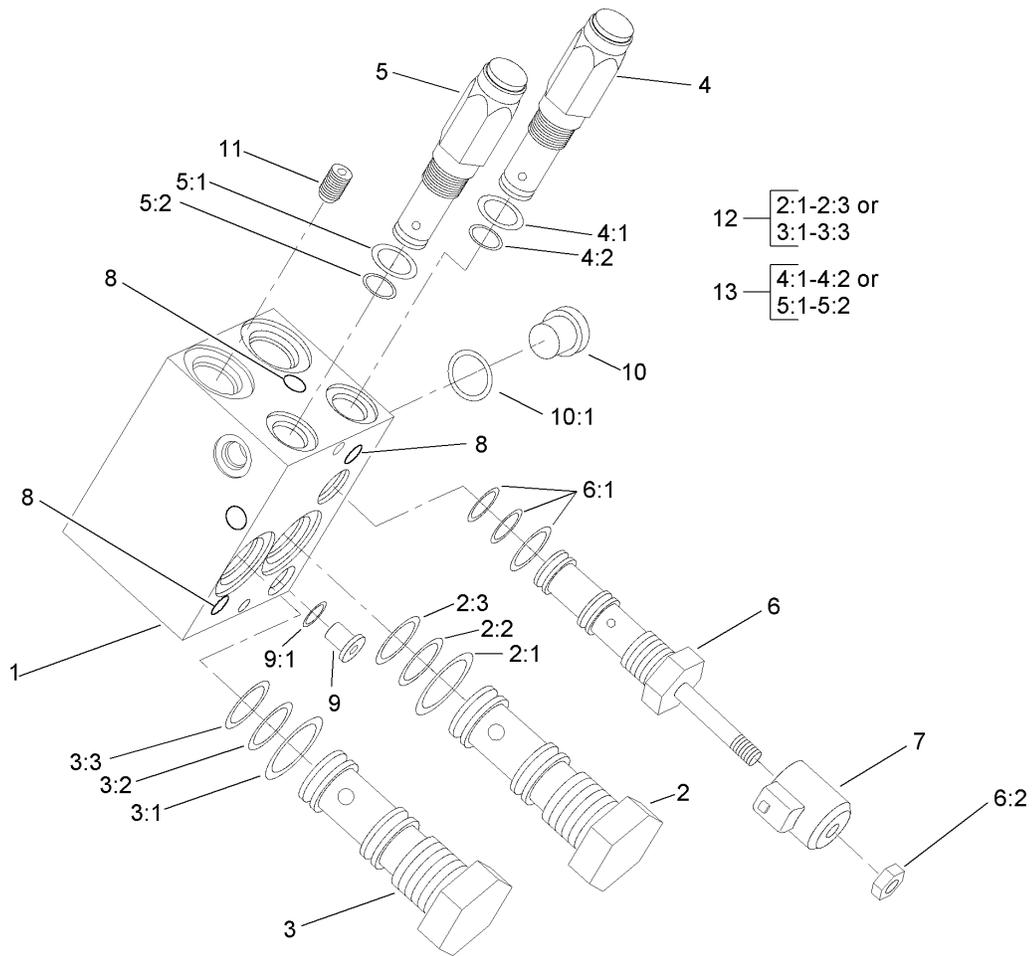
PROTOTYPE



Brake Assembly No. 100-3070-03

Ref	Part No.	Qty.	Description
2	93-7977	1	Seal
3	93-7978	1	Rod-Pull
4	93-7983	2	Pin-Clevis
5	93-7980	2	Link
6	93-7979	2	Pin-Hitch
7	93-7986	4	Disc-Stationary
8	104-4278	3	Disc-Rotating
9	93-7976	1	Ring-Retaining
10	93-7984	1	Gasket
11	104-4279	1	Actuator-Rotating
12	93-7987	3	Spring-Extension
13	93-7985	3	Ball
14	353-990	2	Plug
14:1	237-78	1	O-Ring

PROTOTYPE

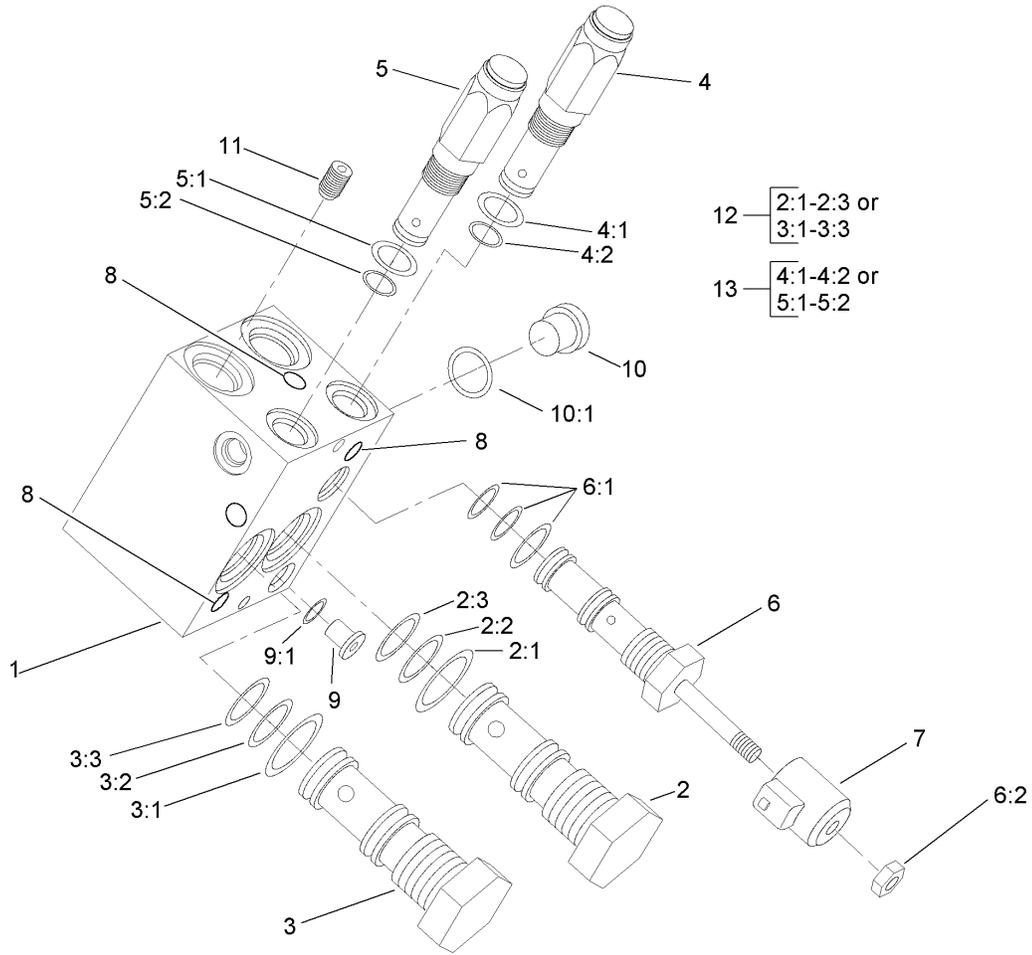


Power Take Off Manifold Assembly No. 100-3055

Ref	Part No.	Qty.	Description
1		1	Body
2	104-4297	1	Cartridge-Spool Logic
2:1		1	O-Ring
2:2		1	O-Ring
2:3		1	O-Ring
3	104-4298	1	Cartridge-Spool Logic
3:1		1	O-Ring
3:2		1	O-Ring
3:3		1	O-Ring
4	95-5635	1	Valve-Relief
4:1		1	O-Ring
4:2		1	O-Ring
5	104-4273	1	Cartridge-Relief, Pilot
5:1		1	O-Ring
5:2		1	O-Ring
6	95-5638	1	Valve-Solenoid
6:1	95-5917	1	Seal Kit
6:2	3220-4	1	Nut-Jam
7	105-7340	1	Coil ASM
8		5	Plug (7 Mm)
9	353-990	1	Plug
9:1	237-78	1	O-Ring
10	353-988	1	Plug-Hex, Hollow
10:1	237-79	1	O-Ring

Ref	Part No.	Qty.	Description
11	104-4276	1	Plug-Orifice
12	95-5644	2	Seal Kit
13	95-5645	2	Seal Kit

PROTOTYPE

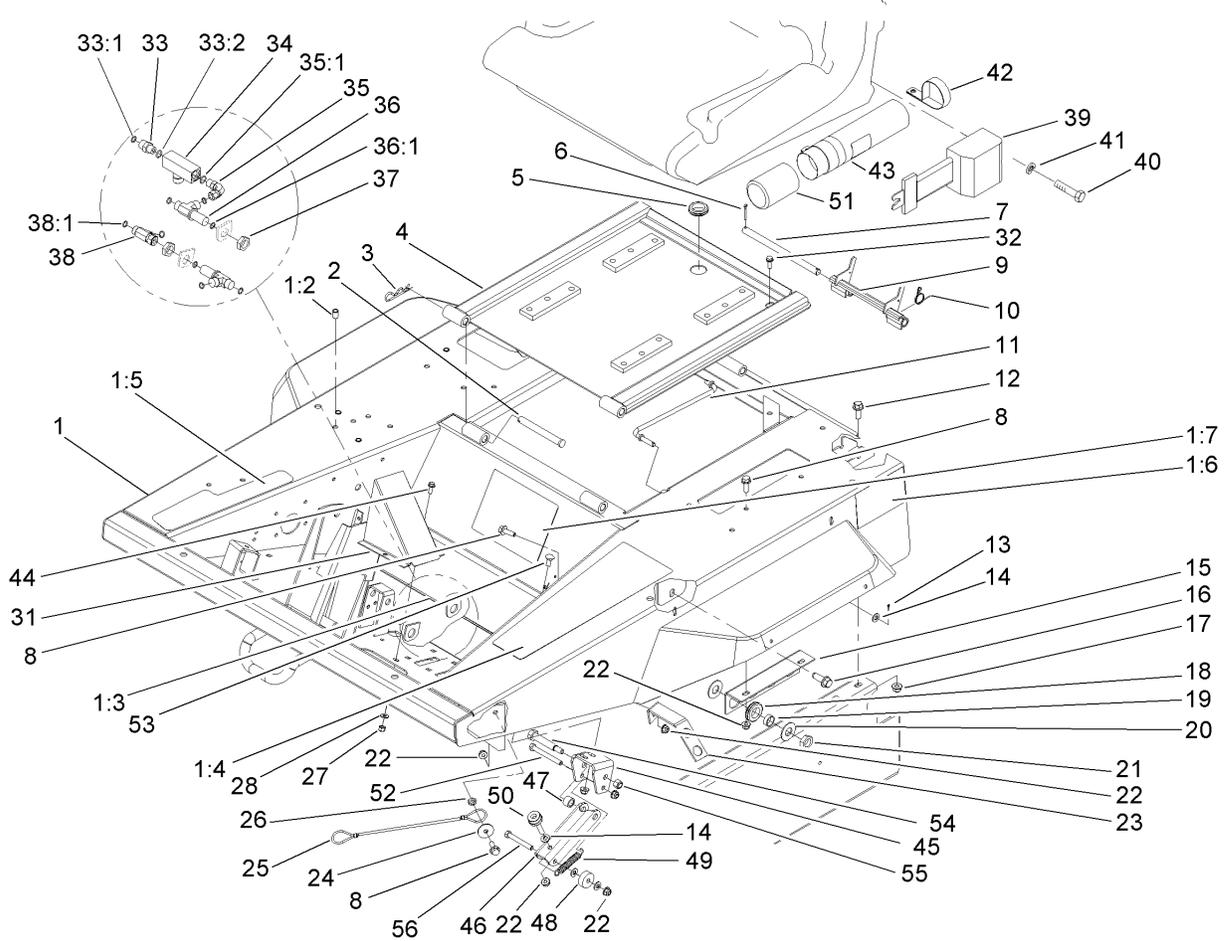


Power Take Off Manifold Assembly No. 105-4562

Ref	Part No.	Qty.	Description
1		1	Body
2	104-4297	1	Cartridge-Spool Logic
2:1		1	O-Ring
2:2		1	O-Ring
2:3		1	O-Ring
3	104-4298	1	Cartridge-Spool Logic
3:1		1	O-Ring
3:2		1	O-Ring
3:3		1	O-Ring
4	105-4564	1	Valve-Relief
4:1		1	O-Ring
4:2		1	O-Ring
5	104-4273	1	Cartridge-Relief, Pilot
5:1		1	O-Ring
5:2		1	O-Ring
6	95-5638	1	Valve-Solenoid
6:1	95-5917	1	Seal Kit
6:2	3220-4	1	Nut-Jam
7	105-7340	1	Coil ASM
8		5	Plug (7 Mm)
9	353-990	1	Plug
9:1	237-78	1	O-Ring
10	353-988	1	Plug-Hex, Hollow
10:1	237-79	1	O-Ring

Ref	Part No.	Qty.	Description
11	104-4276	1	Plug-Orifice
12	95-5644	2	Seal Kit
13	95-5645	2	Seal Kit

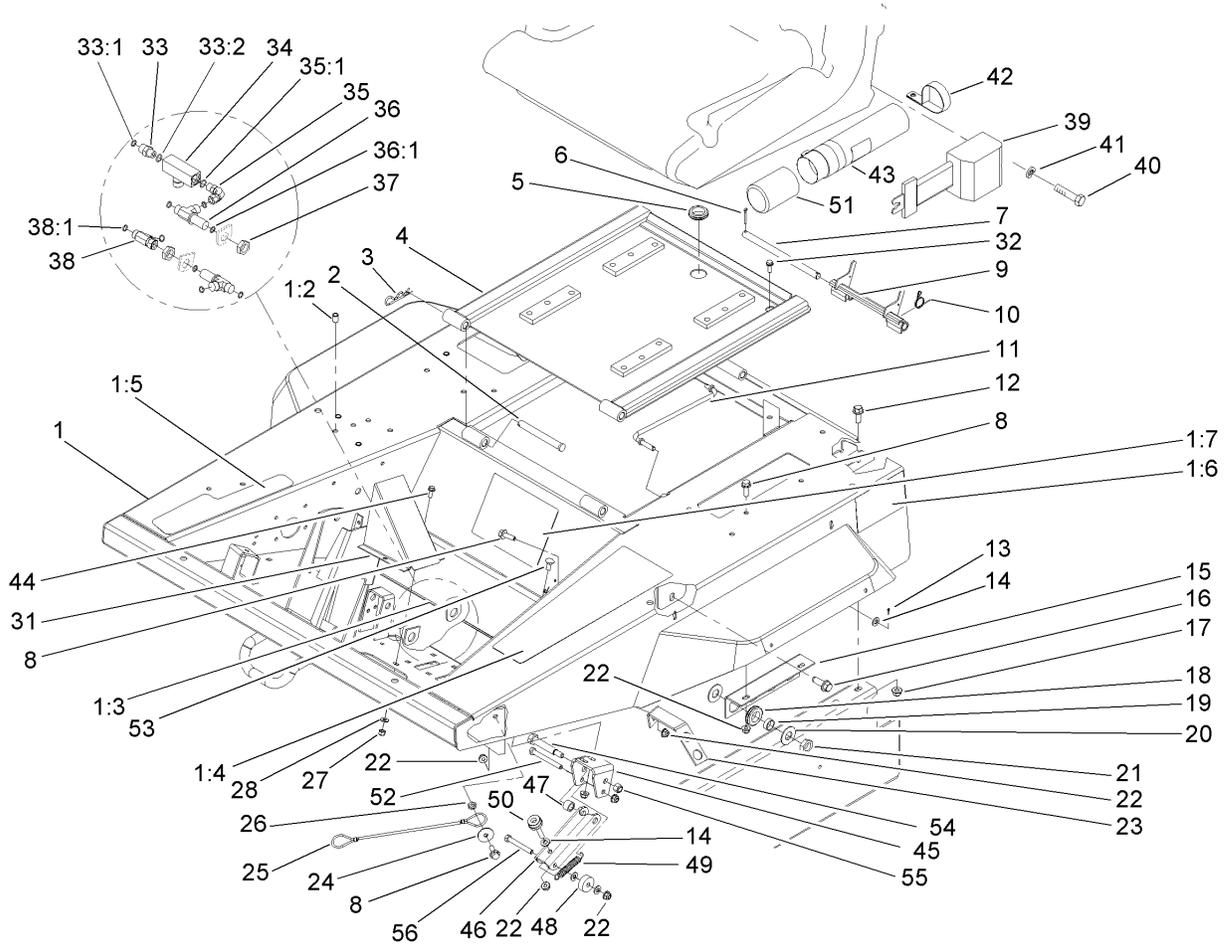
PROTOTYPE



Platform and Seat Base Assembly

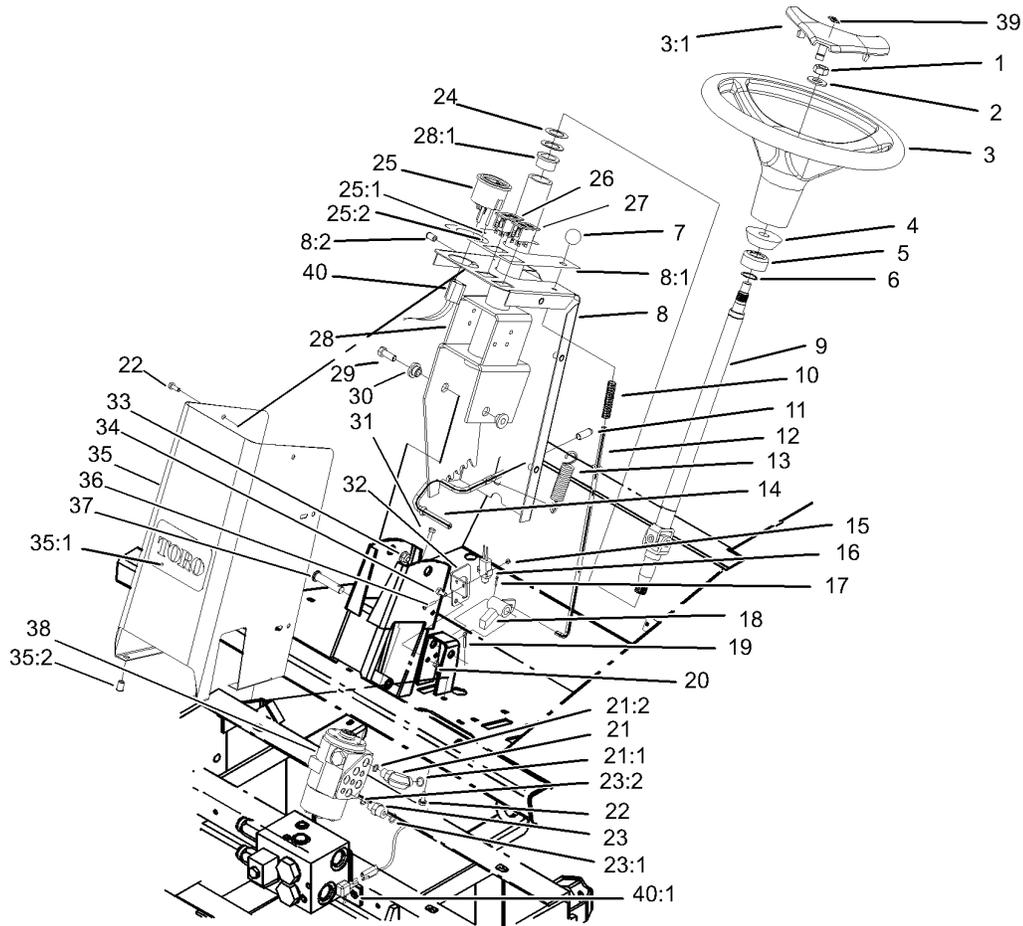
Ref	Part No.	Qty.	Description
1	100-3033	1	Platform ASM
1:2	32148-6	14	Insert-Nut
1:3	93-5349	2	Abrasive-Floor
1:4	93-5507	1	Abrasive-Platform
1:5	104-3599	1	Decal-Pedal, Traction
1:6	94-8099	2	Decal-4wd
1:7	106-6764	1	Decal-Operating Instruction, Ce
2	93-5343	2	Pin-Clevis
3	3290-355	2	Pin-Hair
4	100-3060-03	1	Seat Plate ASM
5	240-5	1	Grommet
6	3272-11	2	Pin-Cotter
7	93-5366	1	Shaft-Latch
8	3234-29	4	Screw-HHF
9	93-5363	1	Latch ASM
10	93-5367	1	Spring-Torsion
11	93-5338	1	Rod-Prop
12	3234-42	2	Screw-HHF
13	3272-5	2	Pin-Cotter
14	3256-23	5	Washer-Flat
15	100-3149-03	1	Bracket-Bulkhead
16	32144-67	2	Screw
17	104-8301	2	Nut-Flange, NI
18	240-4	4	Grommet-Rubber

Ref	Part No.	Qty.	Description
19	69-8970	4	Spacer
20	69-8940	8	Washer
21	340-70	4	Nut-Lock
22	104-8300	9	Nut-Flange, NI
23	100-5500-03	1	Support
24	3256-57	1	Washer-Flat
25	93-9595	1	Lanyard
26	3218-3	1	Nut-Jam
27	3296-42	2	Nut-Lock, NI
28	3256-22	2	Washer-Flat
31	100-3045-01	1	Cover-Tubes
32	3234-4	1	Screw-HHF
33	340-2	1	Fitting-Hyd, Straight
33:1	237-22	1	O-Ring
33:2	237-42	1	O-Ring
34	98-9742	1	Valve-Control, Flow
35	340-110	1	Fitting-Swivel, 90 DEG
35:1	237-42	1	O-Ring
36	340-68	2	Fitting-Tee, Bulkhead
36:1	237-22	3	O-Ring
37	340-70	2	Nut-Lock
38	340-115	1	Fitting-Tee
38:1	237-22	2	O-Ring
39	100-4928	1	Belt-Seat



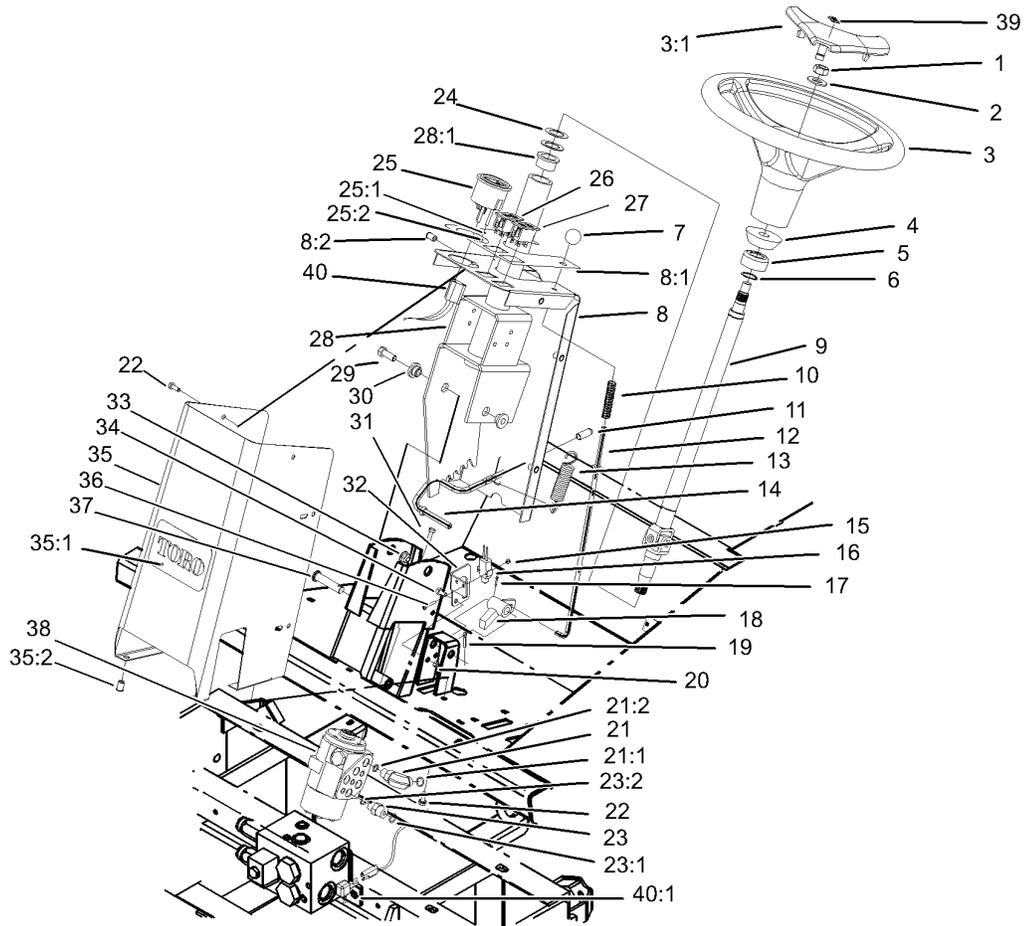
Platform and Seat Base Assembly (continued)

Ref	Part No.	Qty.	Description
40	3212-4	2	Screw-HH
41	3253-6	2	Washer-Lock
42	2412-133	2	R-Clamp
43	104-7050	1	Housing-Manual
44	3234-33	2	Screw-HHF
45	106-2031-01	1	Support-Pivot
46	106-2034-01	1	Arm-Latch
47	47-4420	1	Spacer-Sleeve
48	92-2327	1	Spacer-Hose
49	92-6682	1	Spring-Extension
50	32141-36	1	Screw-Adjustment, Level
51	104-7048	1	Cap-Housing
52	322-14	1	Screw-HH
53	3230-1	2	Bolt-CARR
54	71-3340	1	Bolt-Wheel
55	3296-6	1	Nut-Lock, NI
56	322-12	1	Screw-HH



Steering Tower Assembly

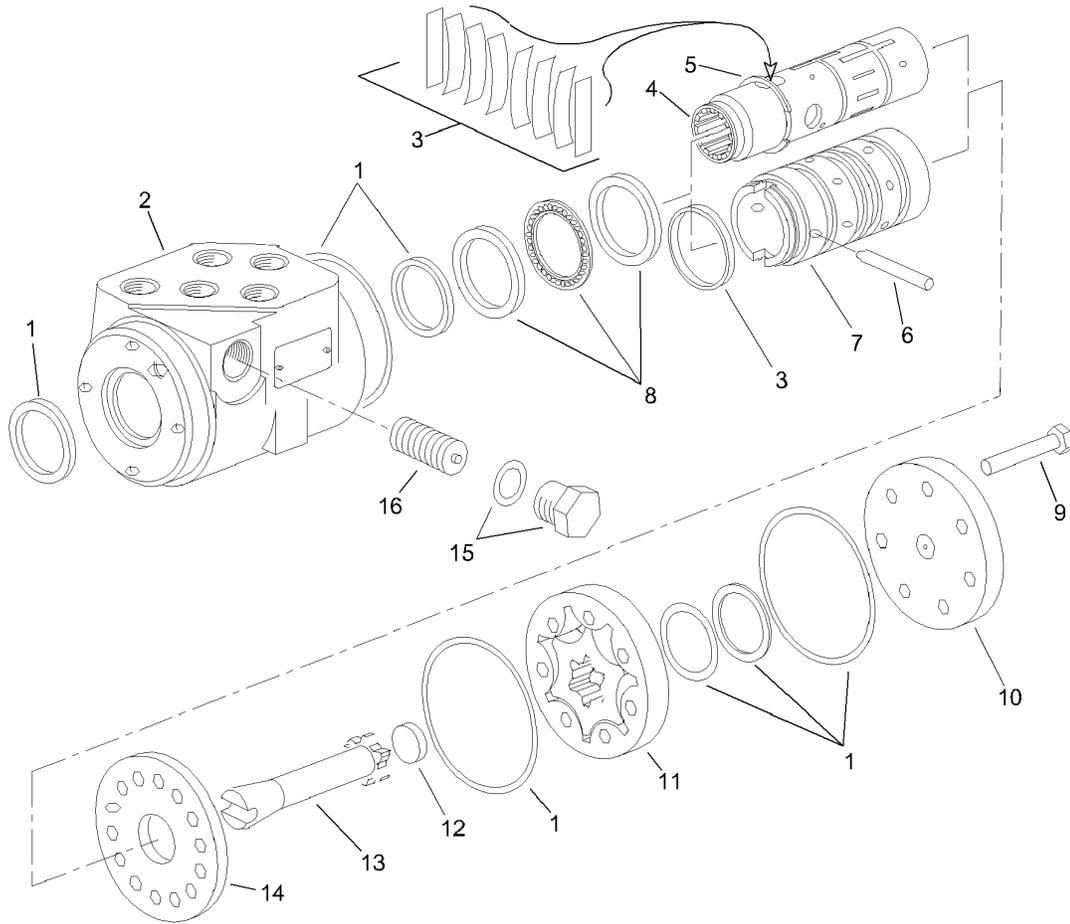
Ref	Part No.	Qty.	Description	Ref	Part No.	Qty.	Description
1	93-5590	1	Nut-Hex	21:1	237-22	1	O-Ring
2	3256-27	1	Washer-Flat	21:2	237-42	1	O-Ring
3	98-1471	1	Wheel-Steering	22	3234-33	10	Screw-HHF
3:1	98-1468	1	Cover-Wheel, Steering	23	340-2	4	Fitting-Hyd, Straight
4	93-5429	1	Collar-Foam	23:1	237-22	1	O-Ring
5	93-5439	1	Seal-Steering	23:2	237-42	1	O-Ring
6	32151-29	2	Ring-Retaining	24	9547	4	Washer-Thrust
7	93-5312	1	Knob	25	98-9308	1	Gauge-Temperature
8	104-2274	1	Tower Cover ASM	25:1	3254-1	3	Washer-Lock, Int
8:1	104-2277	1	Decal-Tower	25:2	3217-27	3	Nut-Hex
8:2	32148-6	6	Insert-Nut	25:3	105-9265	1	Bulb And Lamp ASM
9	93-5428	1	Steering Shaft ASM	26	100-8070	1	Lamp-Warning
10	71-8310	1	Spring-Compression	27	100-8071	1	Lamp-Warning
11	93-5446	1	Cap-Vinyl	28	104-8332	1	Steering Column ASM
12	104-8308	1	Rod ASM	28:1	256-132	2	Bushing-Flange
13	93-5985	1	Spring-Extension	29	323-6	2	Screw-HH
14	93-5989	1	Rod-Tilt	30	93-5988	2	Hub-Pivot
15	3296-9	2	Nut-Lock, NI	31	33103-016	4	Screw-HHF
16	99-3410	1	Switch	32	104-0128	1	Bracket-Switch
17	3272-5	1	Pin-Cotter	33	104-8301	2	Nut-Flange, NI
18	93-5276-03	1	Brake Pawl ASM	34	321-3	2	Screw-HH
19	3272-6	1	Pin-Cotter	35	100-3038	1	Steering Tower ASM
20	3296-42	2	Nut-Lock, NI	35:1	67-1300	1	Decal
21	340-77	1	Fitting-Hyd, 90 DEG	35:2	32148-6	4	Insert-Nut



Steering Tower Assembly (continued)

Ref	Part No.	Qty.	Description				
36	3250-35	2	Screw-PPH				
37	283-5	1	Pin-Clevis				
38	104-2213	1	Valve-Steering				
39	98-1459	1	Decal				
40	105-7476	1	Harness-Wire, Front				
40:1	100-4918	1	Diode				

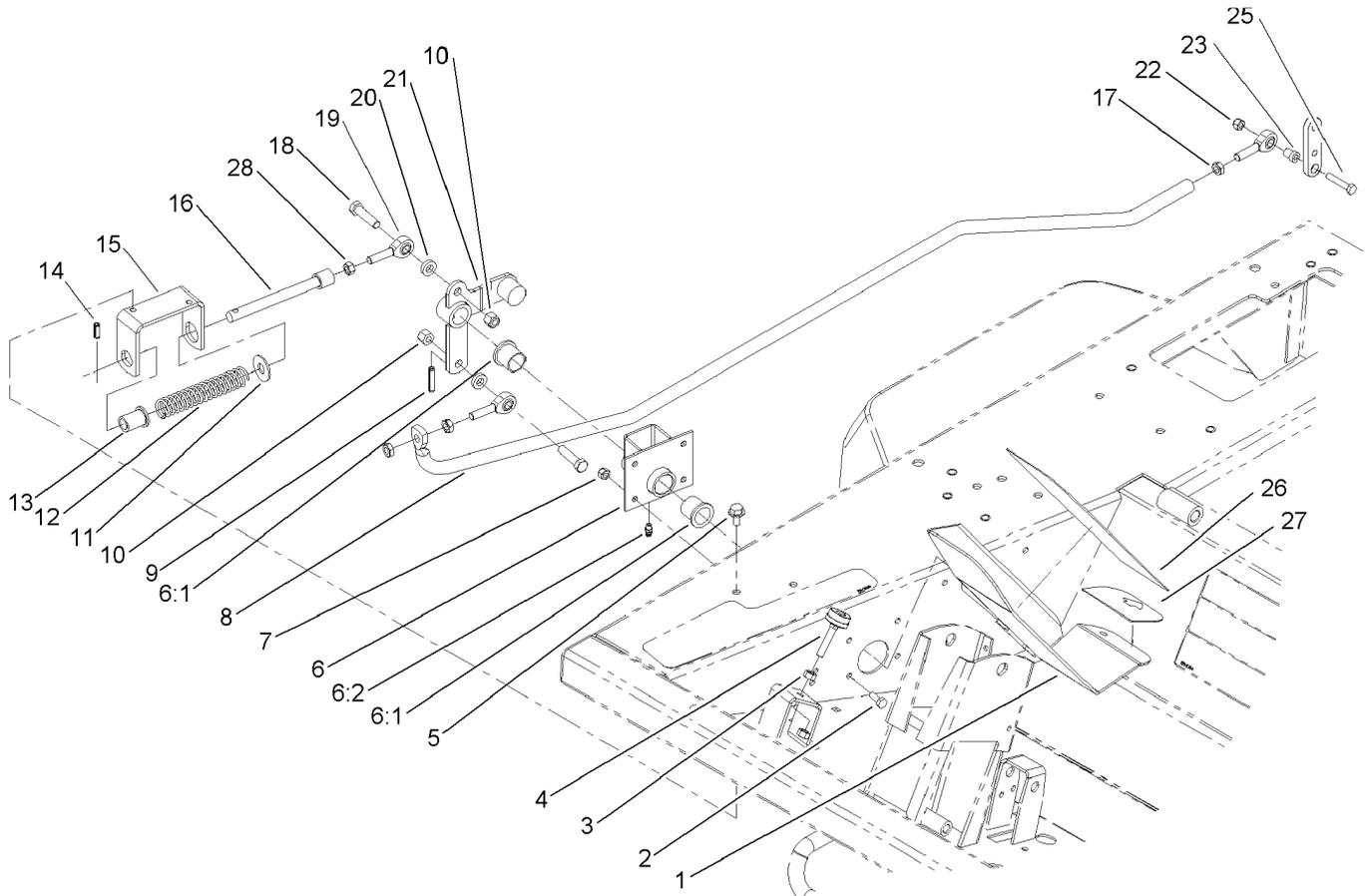
PROTOTYPE



Steering Valve Assembly No. 104-2213

Ref	Part No.	Qty.	Description				
1	94-4099	1	Seal Kit				
2		1	Housing				
3	94-4095	1	Centering Spring Kit				
4		1	Spool				
5	94-4098	1	Ring-Retaining				
6	94-4094	1	Pin				
7		1	Sleeve				
8	94-4096	1	Bearing Kit				
9	94-4088	7	Screw-Cap				
10	94-4089	1	Cap-End				
11	94-4090	1	Gerotor				
12	94-4091	1	Spacer				
13	94-4093	1	Drive				
14	94-4092	1	Plate-Wear				
15	99-5511	1	Plug ASM				
16	99-5500	1	Valve-Relief				

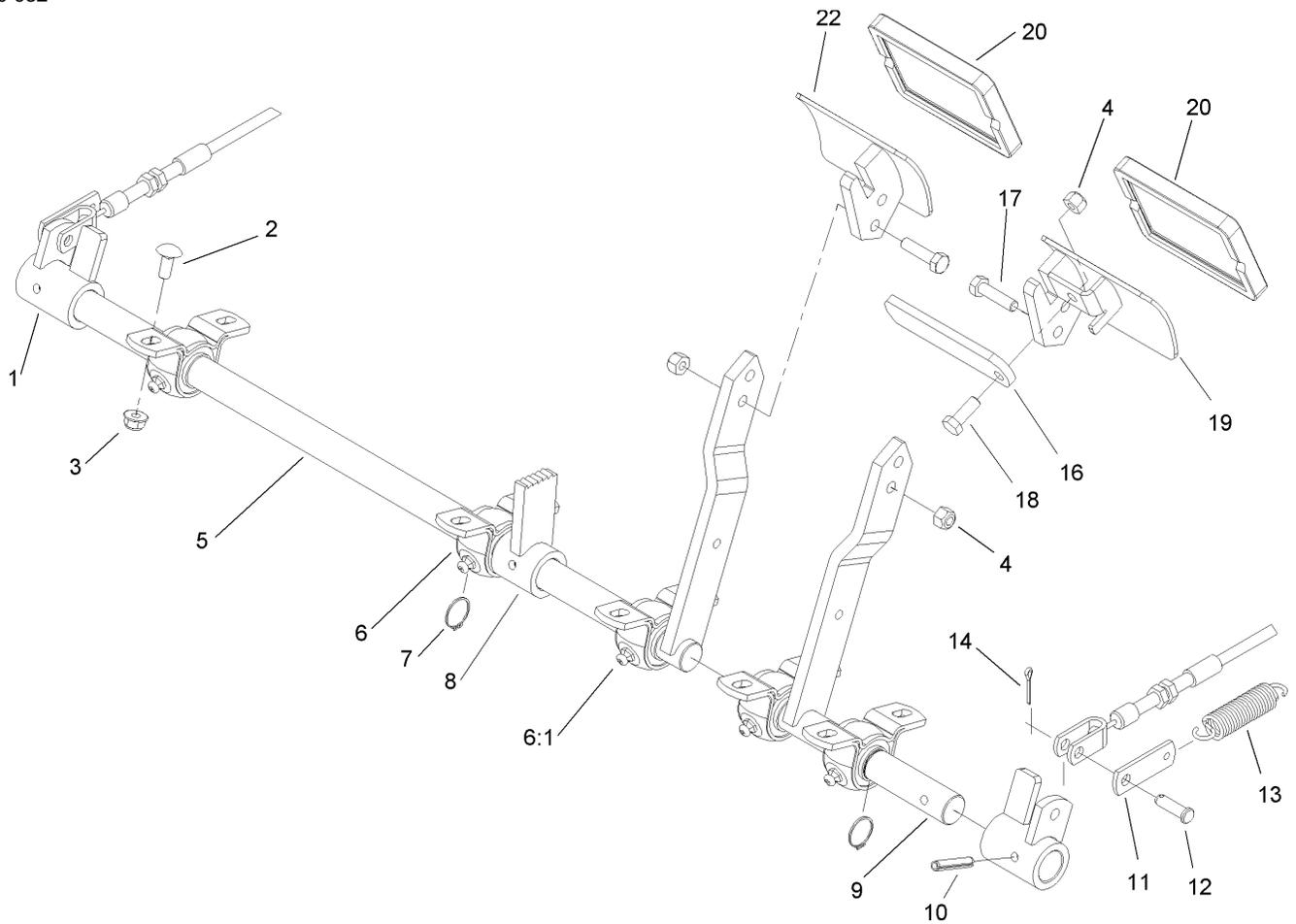
PROTOTYPE



Traction Pedal and Linkage Assembly

Ref	Part No.	Qty.	Description
1	93-5133-01	1	Traction Pedal ASM
2	321-4	4	Screw-HH
3	3217-6	2	Nut-Hex
4	32141-36	1	Screw-Adjustment, Level
5	32144-14	2	Screw-HWH
6	104-3565	1	Pedal Bracket ASM
6:1	256-10	2	Bushing-Flange
6:2	302-5	1	Fitting-Grease
7	3296-42	4	Nut-Lock, NI
8	100-3136-03	1	Rod-Traction
9	32121-9	1	Pin-Spring
10	3296-39	2	Nut-Lock, NI
11	3256-5	1	Washer-Flat
12	84-9100	1	Spring
13	92-7610	1	Retainer-Spring
14	32121-11	1	Pin-Roll
15	100-3137-03	1	Bracket-Spring
16	92-7609	1	Shaft-Spring
17	3220-3	3	Nut-Jam
18	323-8	2	Screw-HH
19	2411-36	3	Bearing-End, Rod
20	80-7730	2	Spacer
21	100-3138	1	Lever-Traction
22	3296-42	1	Nut-Lock, NI

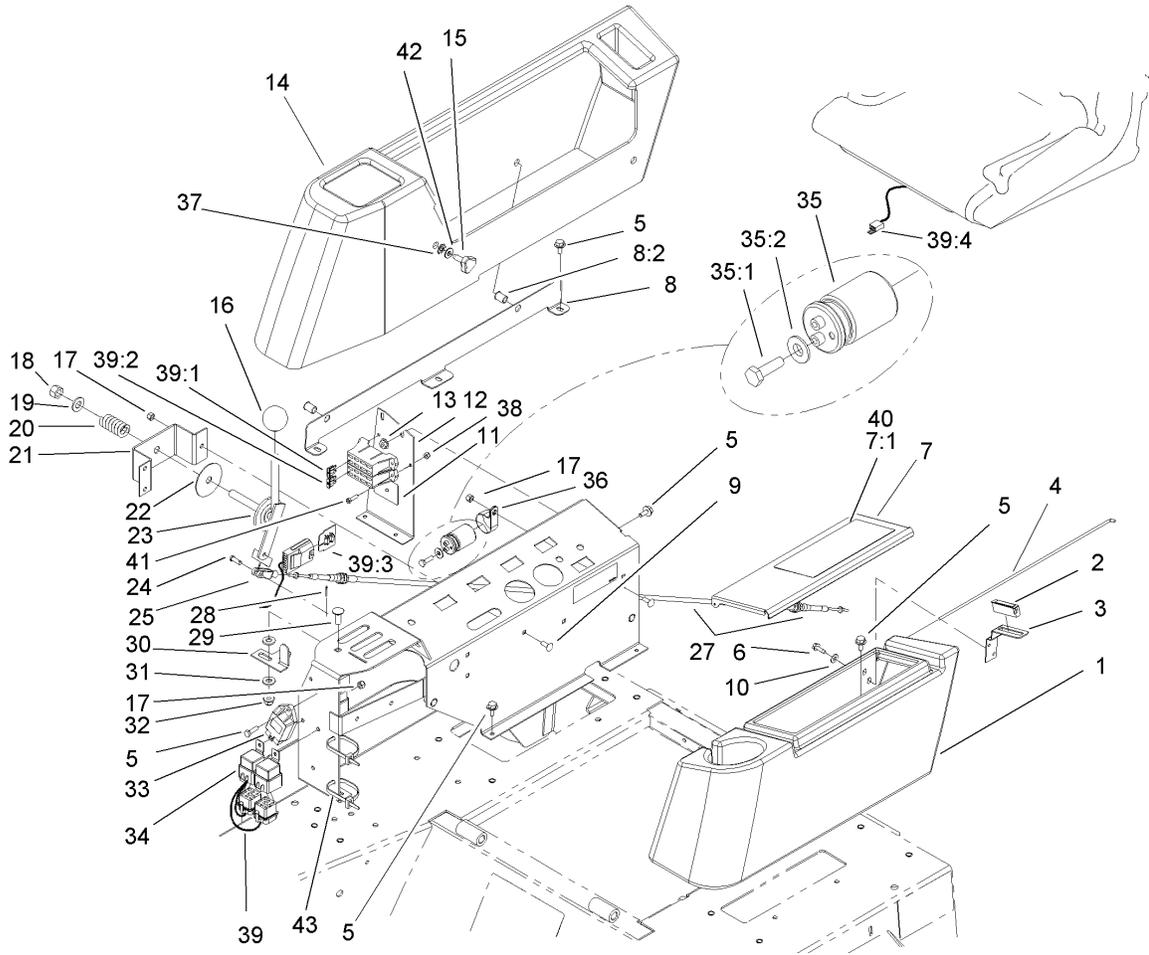
Ref	Part No.	Qty.	Description
23	104-7517	1	Spacer
25	321-9	1	Screw-HH
26	93-5347	1	Abrasive-Pedal
27	93-5368	1	Abrasive-Pedal
28	3219-3	1	Nut-HH



Brake Pedal and Linkage Assembly

Ref	Part No.	Qty.	Description
1	100-3002-03	2	Brake Lever ASM
2	3230-1	10	Bolt-CARR
3	104-8300	10	Nut-Flange, NI
4	3296-29	5	Nut-Lock, NI
5	100-3000-03	1	RH Brake Arm ASM
6	93-4849	5	Bearing-Block, Pillow
6:1	302-5	1	Fitting-Grease
7	32151-83	3	Ring-Snap
8	93-5475-03	1	Brake Latch ASM
9	100-2997-03	1	LH Brake Arm ASM
10	32121-15	3	Pin-Roll
11	100-5540	2	Strap-Brake
12	283-61	2	Pin-Yoke
13	93-5262	2	Spring-Extension
14	3272-6	2	Pin-Cotter
16	93-5568	1	Arm-Lock
17	322-6	4	Screw-HH
18	322-4	1	Screw-HH
19	105-4553-03	1	LH Pedal ASM
20	93-8743	2	Footpad-Turn
22	105-4554-03	1	RH Pedal ASM

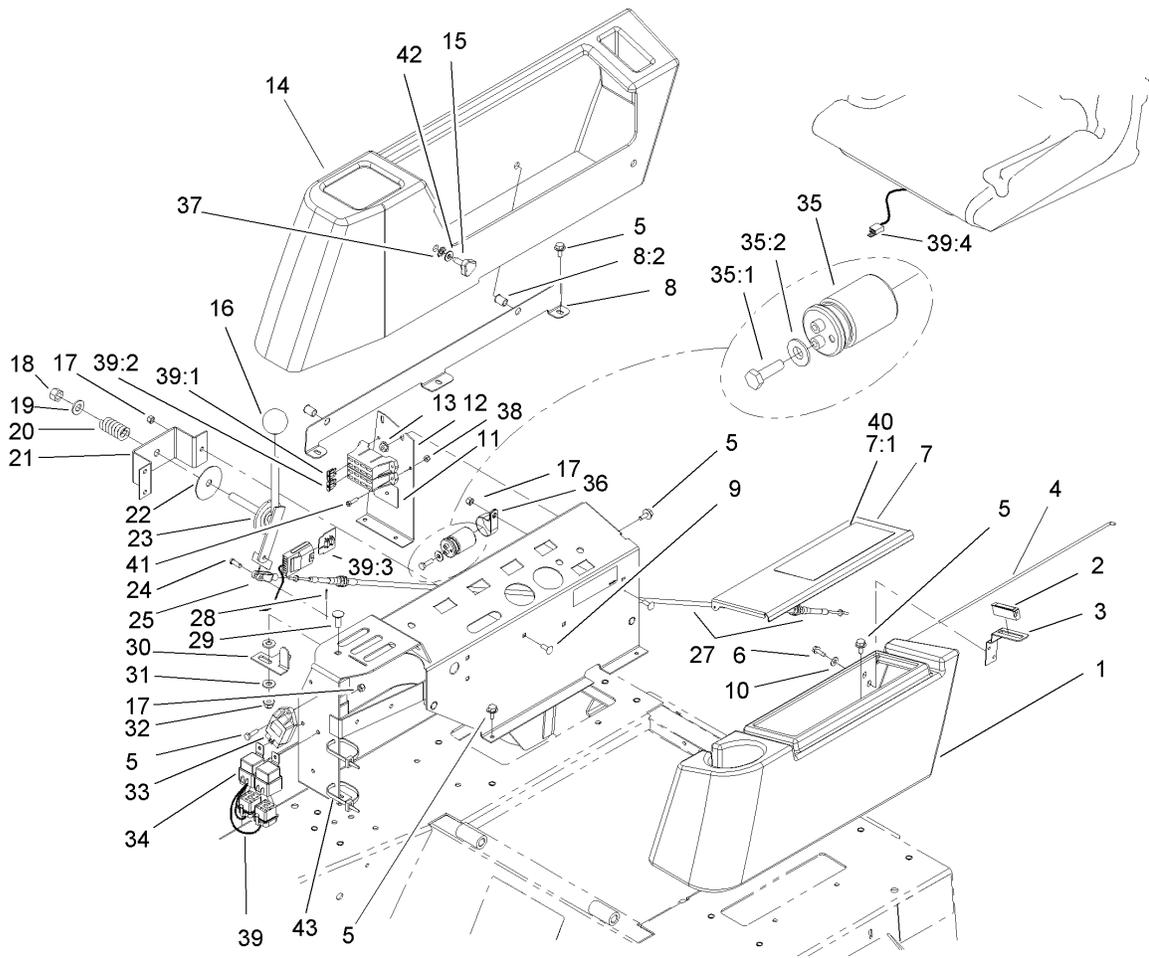
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Control Console and Tool Box Assembly

Ref	Part No.	Qty.	Description
1	104-7515	1	Housing-Box, Tool
2	58-4250	1	Catch-Magnetic
3	104-7545	1	Bracket-Latch
4	104-7548	1	Rod-Hinge
5	3234-4	19	Screw-HHF
6	32104-95	2	Screw-HWH
7	104-8321	1	Tool Box Cover ASM
7:1	106-6756	1	Decal-Warning
8	105-0780	1	Console Support ASM
8:2	32148-9	2	Insert-Nut
9	3229-1	5	Screw-CARR
10	3256-22	2	Washer-Flat
11	104-8323	1	Decal-Fuses
12	105-0785-03	1	Support-Panel, Control
13	32128-33	2	Nut-HF
14	104-7514	1	Housing-Console
15	95-9648	4	Knob
16	233-48	1	Knob
17	3296-42	9	Nut-Lock, NI
18	3296-23	1	Nut-Lock, NI
19	3256-26	1	Washer-Flat
20	3-8596	1	Spring-Compression
21	104-7539-03	1	Bracket-Pivot
22	3-2858	1	Disc-Friction

Ref	Part No.	Qty.	Description
23	104-7538	1	Throttle Lever ASM
24	283-67	1	Pin-Clevis
25	282-28	1	Clevis-Adjustable
27	104-7547	1	Cable-Throttle
28	3272-1	1	Pin-Cotter
29	3231-22	1	Screw-CARR
30	104-7543	1	Stop-Lever, Lift
31	66-2920	2	Washer-Friction
32	104-8301	1	Nut-Flange, NI
33	98-7611	1	Controller-Glow
34	99-7430	6	Relay
35	37-2690	2	Capacitor
35:1	3252-18	2	Screw
35:2	3254-1	2	Washer-Lock, Int
36	2412-74	2	R-Clamp
37	32151-72	4	Ring-Retaining
38	32149-7	2	Nut-Keys
39	105-7474	1	Harness-Wire, Console
39:1	110928	1	Fuse-5 Amp
39:2	218-578	4	Fuse-10 Amp
39:3	92-3188	1	Diode-Board, Circuit
39:4	107-4305	1	Harness-Wire, Seat
40	106-6752	1	Decal-Warning (Ce)
41	32105-13	2	Screw-SHH

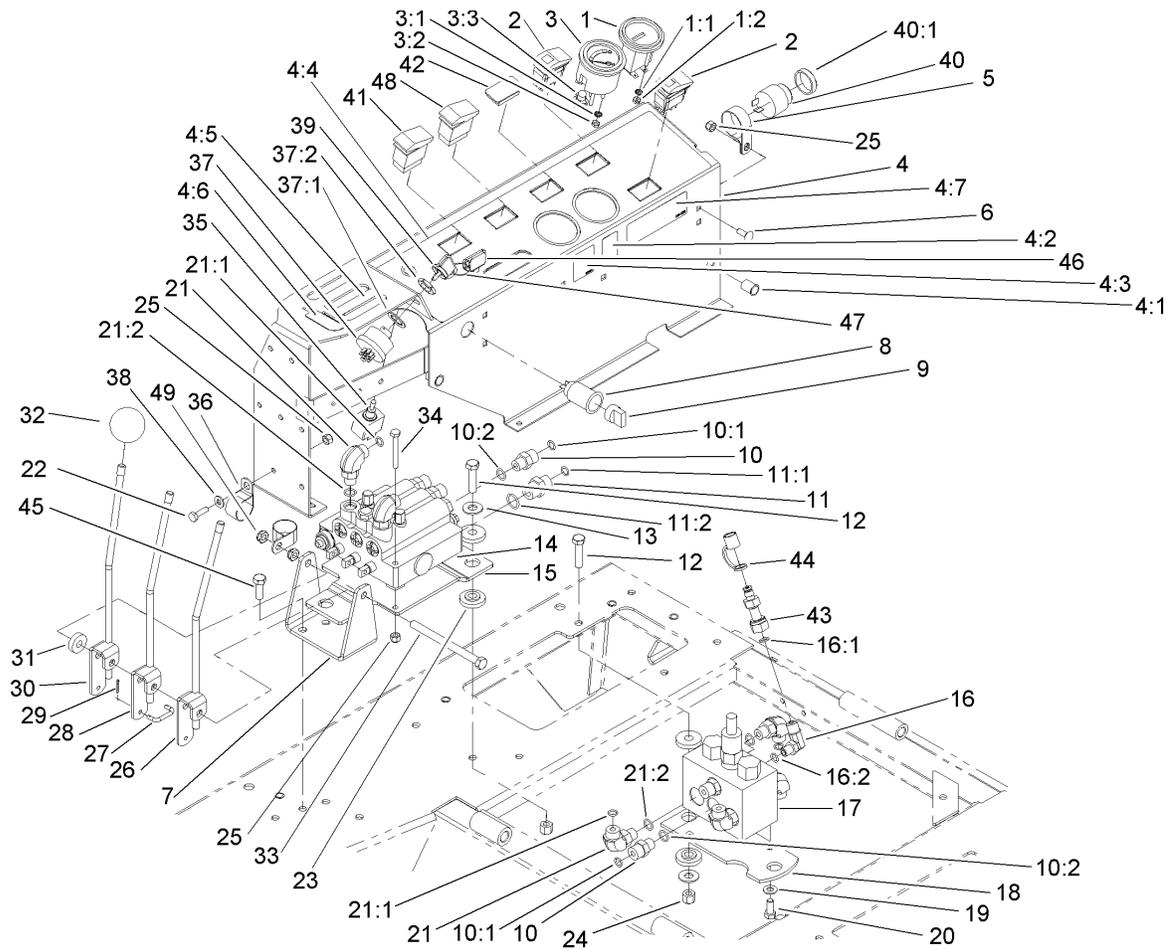


Control Console and Tool Box Assembly (continued)

Ref	Part No.	Qty.	Description
42	3256-3	4	Washer-Flat
43	3290-378	6	Tie-Cable

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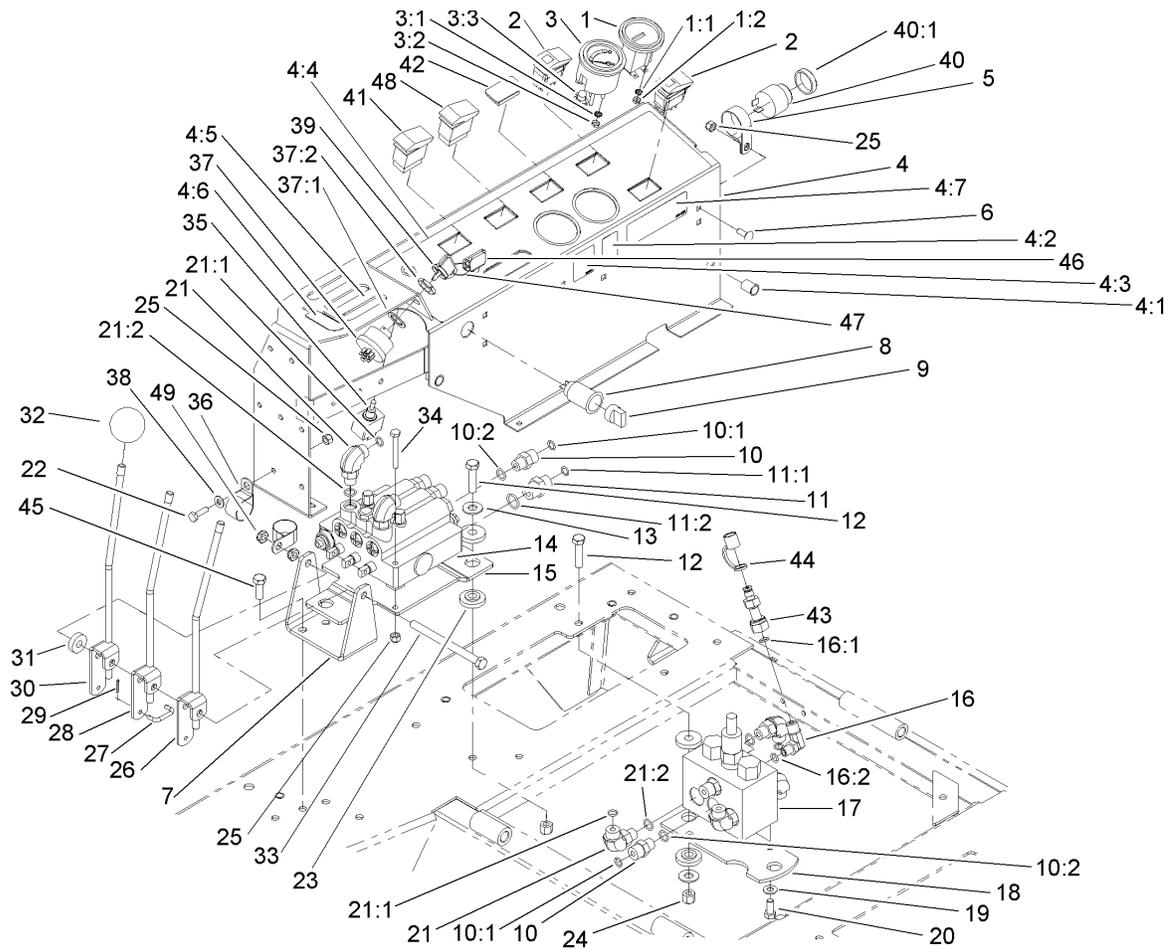
PROTOTYPE



Control Console Assembly

Ref	Part No.	Qty.	Description
1	66-2950	1	Gauge-Hourmeter
1:1	3255-20	2	Washer-Lock
1:2	3217-25	2	Nut-Hex
2	100-8072	2	Switch
3	98-9339	1	Gauge-Fuel
3:1	3254-1	3	Washer-Lock, Int
3:2	3217-27	3	Nut-Hex
3:3	105-9265	1	Bulb And Lamp ASM
4	106-6751	1	Control Panel ASM
4:1	32148-9	2	Insert-Nut
4:2	93-7252	1	Decal
4:3	105-4674	1	Decal-Noise, Ce
4:4	106-2046	1	Decal-Panel, Control
4:5	104-8324	1	Decal-Lift
4:6	104-8325	1	Decal-Lock
4:7	104-0131	1	Decal-Ansi
5	2412-74	1	R-Clamp
6	3229-1	1	Screw-CARR
7	105-0788-03	1	Bracket-Pivot
8	99-7411	1	Point-Power
9	99-7416	1	Cap
10	340-2	5	Fitting-Hyd, Straight
10:1	237-22	1	O-Ring
10:2	237-42	1	O-Ring

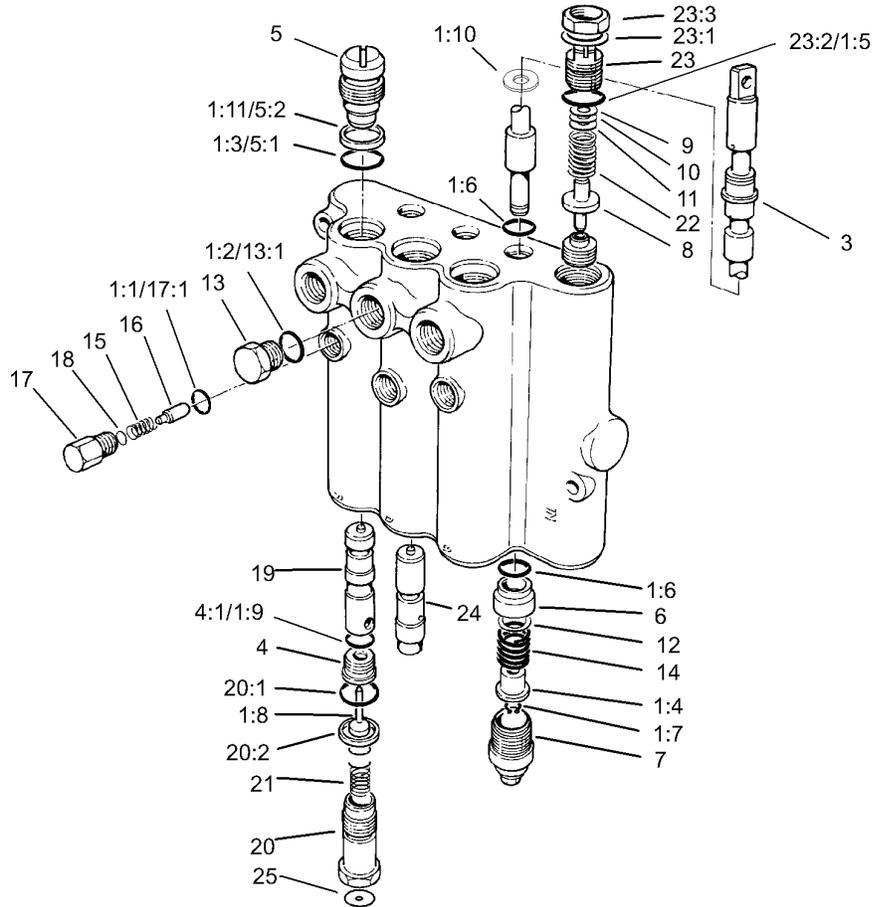
Ref	Part No.	Qty.	Description
11	340-3	1	Adapter
11:1	237-22	1	O-Ring
11:2	237-79	1	O-Ring
12	323-8	5	Screw-HH
13	3256-4	5	Washer-Flat
14	105-4563	1	Control Valve ASM
15	105-0789-03	1	Bracket-Valve
16	340-97	1	Fitting-Hyd, 90 DEG
16:1	237-22	1	O-Ring
16:2	237-78	1	O-Ring
17	104-0788	1	Valve ASM
18	104-2231-03	1	Plate-Valve
19	3256-23	2	Washer-Flat
20	322-3	2	Screw-HH
21	340-77	6	Fitting-Hyd, 90 DEG
21:1	237-22	1	O-Ring
21:2	237-42	1	O-Ring
22	321-5	1	Screw-HH
23	240-11	10	Bushing-Flange
24	3296-39	7	Nut-Lock, NI
25	3296-42	4	Nut-Lock, NI
26	100-3123	1	LH Lever ASM
27	69-9140	3	Link-Lever, Valve
28	100-3122	1	Center Lever ASM



Control Console Assembly (continued)

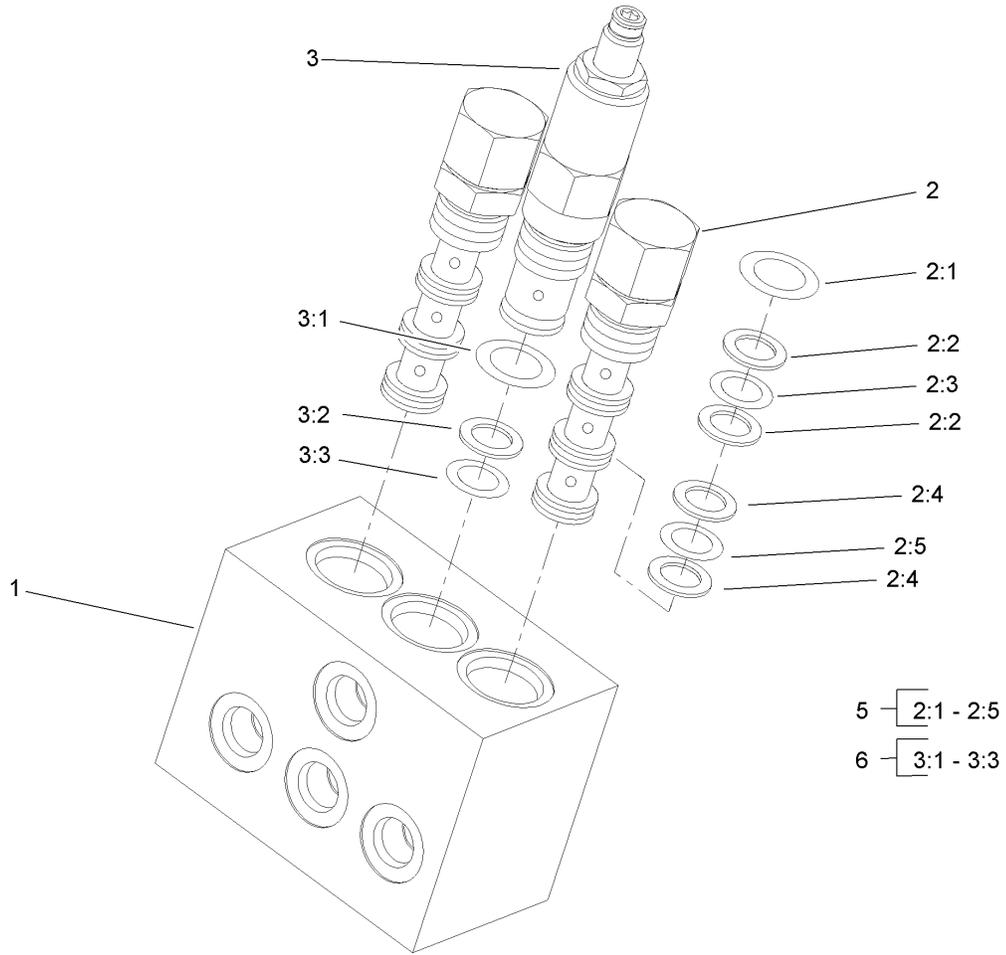
Ref	Part No.	Qty.	Description
29	3272-1	6	Pin-Cotter
30	100-3121	1	RH Lever ASM
31	62-6660	1	Spacer
32	233-42	3	Knob
33	323-38	1	Screw-HH
34	321-11	2	Screw-HH
35	93-5270	1	Switch-PTO
36	2412-126	2	R-Clamp
37	88-9830	1	Key Switch ASM
37:1	3254-5	1	Washer-Tooth
37:2	218-461	1	Nut-HH
38	3256-22	1	Washer-Flat
39	63-8360	1	Key-Ignition
40	80-9330	1	Alarm-Audio
40:1	104-5107	1	Nut-Plastic, Knurled
41	95-8999	1	Switch
42	99-7420	1	Plug-Hole
43	86-5480	1	Nipple-Test
44	354-79	1	Cap-Dust
45	323-6	2	Screw-HH
46	99-8970	1	Key-Latch, Hood
47	98-9321	1	Ring-Key
48	106-2027	1	Switch-Intermittent
49	3296-59	2	Nut-Lock, NI

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Control Valve Assembly No. 105-4563

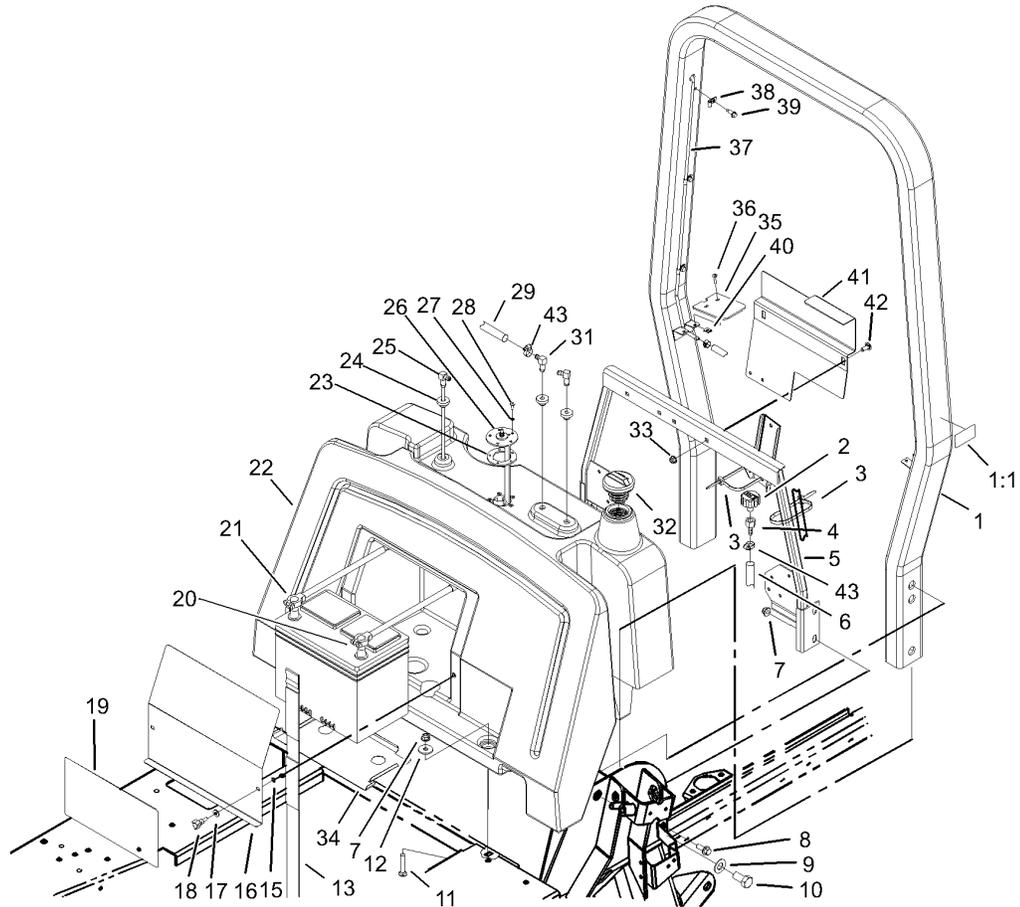
Ref	Part No.	Qty.	Description	Ref	Part No.	Qty.	Description
1	60-3780	1	Seal Kit	12	65-2770	3	Washer
1:1	58-6790	3	O-Ring	13	58-6710	1	Plug
1:2	58-6720	3	O-Ring	13:1	58-6720	1	O-Ring
1:3	60-5720	6	O-Ring	14	58-6730	3	Spring
1:4	58-6310	6	Spacer	15	58-6760	3	Spring
1:5	58-6750	1	O-Ring	16	58-6770	3	Plunger
1:6	58-6450	6	O-Ring	17	58-6780	3	Plug
1:7	58-6460	3	Ring	17:1	58-6790	1	O-Ring
1:8	58-6290	3	Poppet	18	60-6450	1	Disc
1:9	58-6340	3	O-Ring	19	84-6420	2	Plunger
1:10	58-6320	3	Wiper	20	69-1800	3	Plug ASM
1:11	58-6370	1	Washer	20:1	58-6360	1	O-Ring
2		1	Spool	20:2	58-6370	1	Washer
4	58-6330	3	Seat	21	69-1810	3	Spring
4:1	58-6340	1	O-Ring	22	84-6450	1	Spring
5	58-6350	3	Plug	23	69-1830	1	Plug ASM
5:1	60-5720	1	O-Ring	23:1		1	Washer
5:2	58-6370	1	Washer	23:2	58-6750	1	O-Ring
6	58-6400	3	Bushing	23:3		1	Nut-Lock
7	58-6420	3	Cap	24	69-1840	1	Plunger
8	92-2568	1	Poppet	25	105-4565	2	Plate-Orifice
9	58-6470	1	Washer				
10	58-6480	1	Washer				
11	58-6490	1	Washer				



Valve Assembly No. 104-0788

Ref	Part No.	Qty.	Description
1		1	Manifold
2	104-4295	2	Valve-Pilot
3	104-4296	1	Valve-Relief
4		1	Plug-Expander
5	99-5502	2	Seal Kit
6	99-5503	1	Seal Kit

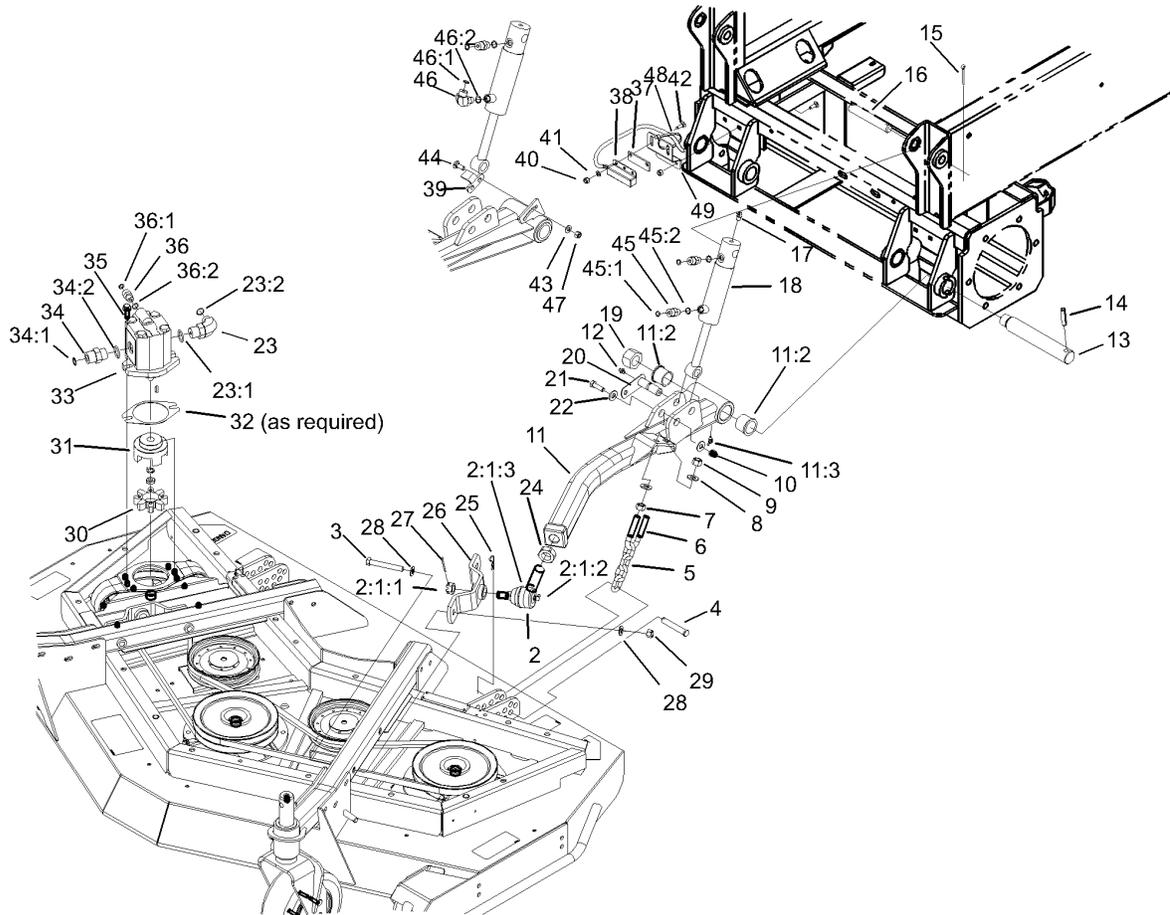
PROTOTYPE



Fuel Tank, Battery and Roll-Over-Protection-System Assembly

Ref	Part No.	Qty.	Description
1	105-2849	1	Rops ASM
1:1	105-2834	1	Decal-Rops
2	68-6150	1	Breather
3	3290-378	2	Tie-Cable
4	354-95	1	Fitting-Female, Barbed
5	104-0714-03	1	Tank Support ASM
6	95-4274	1	Hose-Fuel
7	104-8301	6	Nut-Flange, NI
8	3234-42	4	Screw-HHF
9	3256-27	4	Washer-Flat
10	327-3	4	Screw-HH
11	3231-6	2	Screw-CARR
12	63-8410	2	Washer
13	94-1445	1	Strap-Battery
15	32151-106	2	Ring-Retaining
16	104-0717-03	1	Cover-Battery
17	3256-22	2	Washer-Flat
18	233-70	2	Knob-3 Star
19	104-8336	1	Decal-Service
20	104-0761	1	Cable-Negative
21	104-0760	1	Cable-Positive
22	100-8119	1	Tank-Fuel
23	62-7650	1	Gasket
24	46-6560	3	Bushing

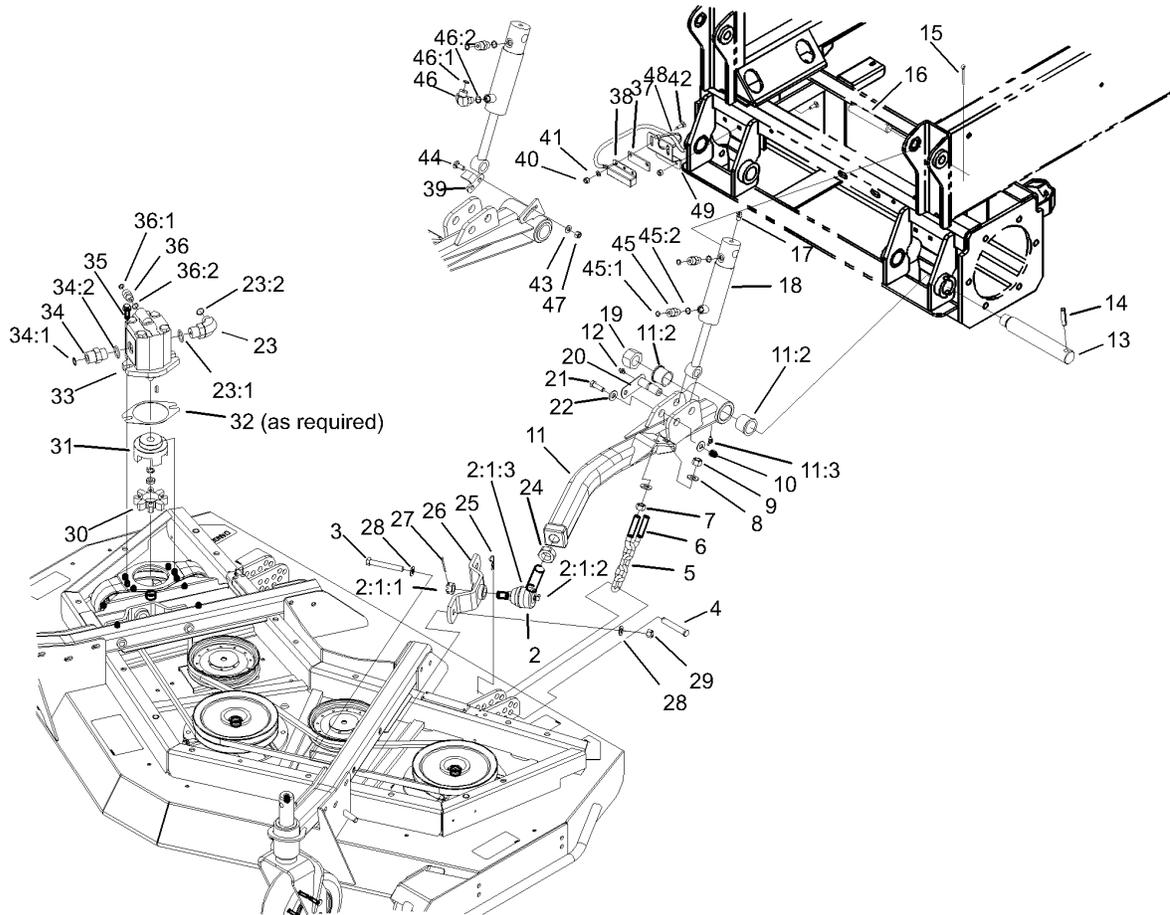
Ref	Part No.	Qty.	Description
25	104-0701	1	Pipe-Stand
26	104-0700	1	Sender-Fuel
27	3253-15	5	Washer-Lock
28	32122-24	5	Screw-Pth
29	47-2986	1	Hose-Fuel
31	104-5228	2	Elbow-90 DEG
32	93-3102	1	Cap-Fuel
33	104-8300	2	Nut-Flange, NI
34	105-0774-03	1	Plate-Battery
35	104-8319	2	Cover-Tank
36	3250-13	4	Screw-PPH
37	104-0718	1	Tube-Vent
38	2412-72	3	Clip-Closed, Insulated
39	32104-95	3	Screw-HWH
40	3290-191	4	Nut-Speed
41	104-2286-03	1	Bracket-Tank, Fuel
42	3230-1	2	Bolt-CARR
43	2412-108	3	Clamp-Worm



Front Deck Lift Arm and Cylinder Assembly

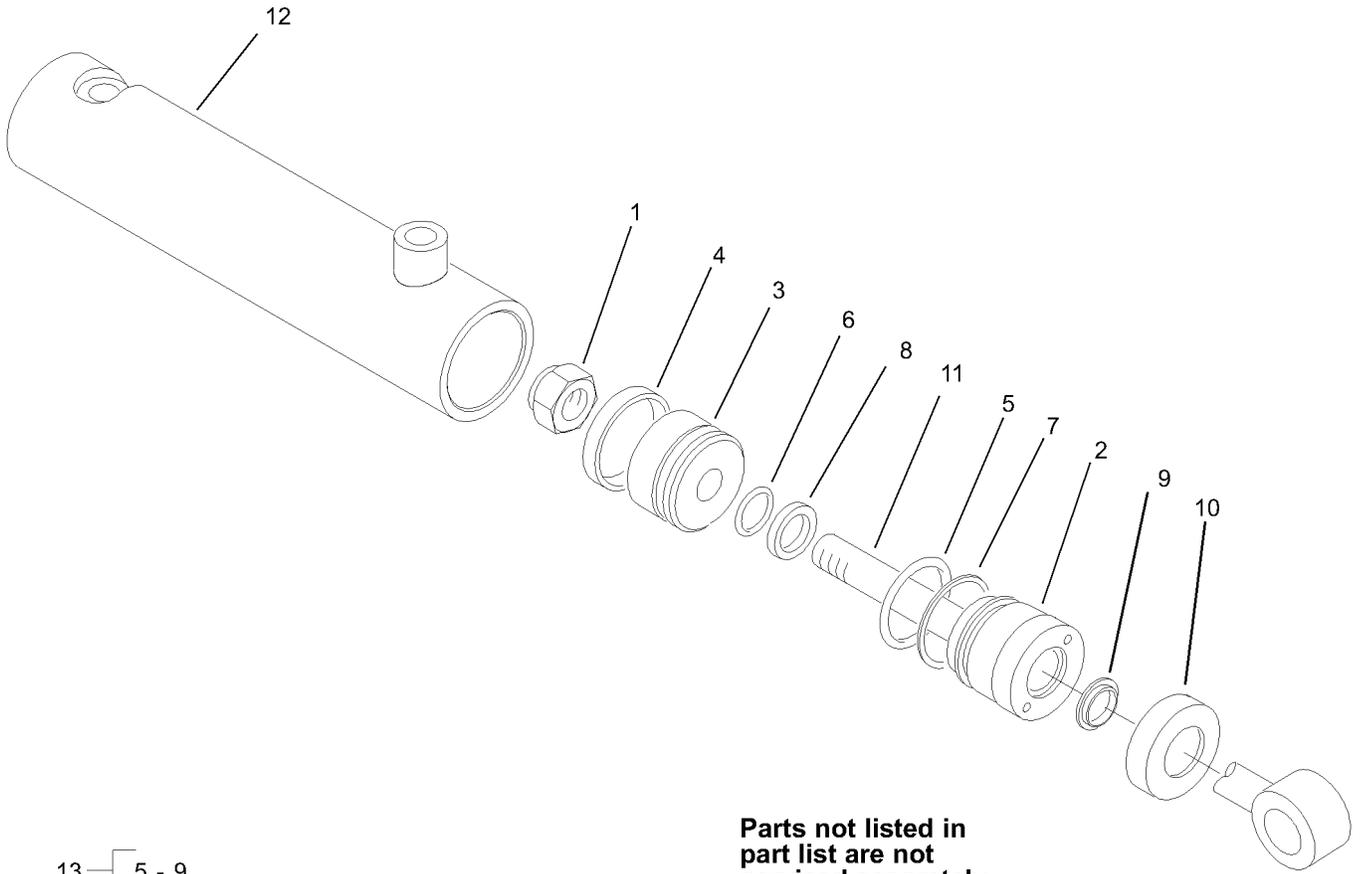
Ref	Part No.	Qty.	Description
2	86-8101-03	2	Joint-Ball, LH
2:1:1	32136-2	1	Nut-SHH
2:1:2	302-40	1	Fitting-Grease
2:1:3	105-7835	1	Seal
3	324-19	4	Screw-HH
4	283-55	2	Pin-Clevis
5	95-6231	2	Chain-HOC
6	104-0108	2	U-Bolt
7	3217-9	4	Nut-Hex
8	3256-26	8	Washer-Flat
9	3296-25	4	Nut-Lock, NI
10	3296-39	2	Nut-Lock, NI
11	100-3031	1	RH Lift Arm ASM
11	100-3032	1	LH Lift Arm ASM
11:2	104-0015	2	Bushing-Flange
11:3	302-11	1	Fitting-Lube, 45 DEG
12	302-5	2	Fitting-Grease
13	100-3017	2	Pin-Arm, Lift
14	32121-110	2	Pin-Roll, Slotted
15	3272-23	4	Pin-Cotter
16	105-7456	2	Pin-Pivot
17	302-33	2	Fitting-Grease
18	100-3016	2	Cylinder-HYD
19	3296-49	2	Nut-Lock, NI

Ref	Part No.	Qty.	Description
20	100-3020	2	Pin ASM
21	323-7	2	Screw-HH
22	3256-4	4	Washer-Flat
23	340-139	5	Fitting-Hyd, 90 DEG
23:1	237-81	1	O-Ring
23:2	237-65	1	O-Ring
24	21-3001-03	2	Nut-Jam, Push Arm
25	3290-467	2	Pin-Hair
26	93-4583-01	2	Mount-Joint, Ball
27	3272-12	2	Pin-Cotter
28	87-7480	8	Washer
29	3296-48	4	Nut-Lock, NI
30	104-3542	3	Spider
31	104-3541	3	Hub-Spider
32	100-5638	3	Shim-A Mount
33	99-5489	3	Motor-Gear
34	340-8	1	Adapter
34:1	237-65	1	O-Ring
34:2	237-81	1	O-Ring
35	3234-42	6	Screw-HHF
36	340-2	3	Fitting-Hyd, Straight
36:1	237-22	1	O-Ring
36:2	237-42	1	O-Ring
37	104-3595	1	Spacer-Switch



Front Deck Lift Arm and Cylinder Assembly (continued)

Ref	Part No.	Qty.	Description
38	104-0758	1	Sensor-Ferrous
39	104-3598	1	Plate-Sensing, Front
40	3296-42	4	Nut-Lock, NI
41	3256-60	2	Washer-Flat
42	3229-1	4	Screw-CARR
43	3256-23	2	Washer-Flat
44	3230-16	2	Screw-CARR
45	340-2	3	Fitting-Hyd, Straight
45:1	237-22	1	O-Ring
45:2	237-42	1	O-Ring
46	340-77	1	Fitting-Hyd, 90 DEG
46:1	237-22	1	O-Ring
46:2	237-42	1	O-Ring
47	3296-29	2	Nut-Lock, NI
48	3290-379	1	Tie-Cable
49	106-7176	1	Bracket-Switch



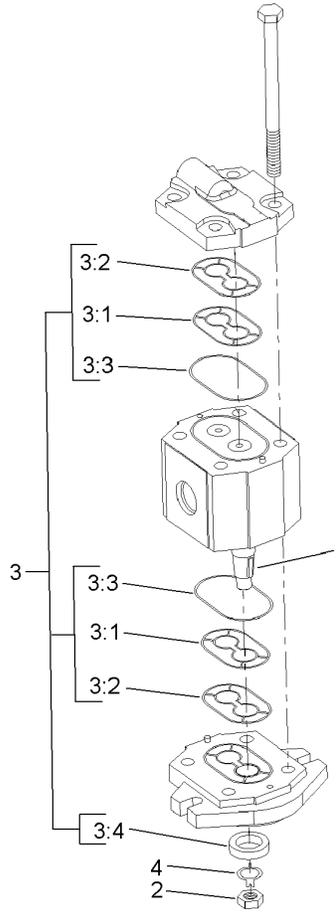
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Parts not listed in part list are not serviced separately

Hydraulic Cylinder Assembly No. 100-3016

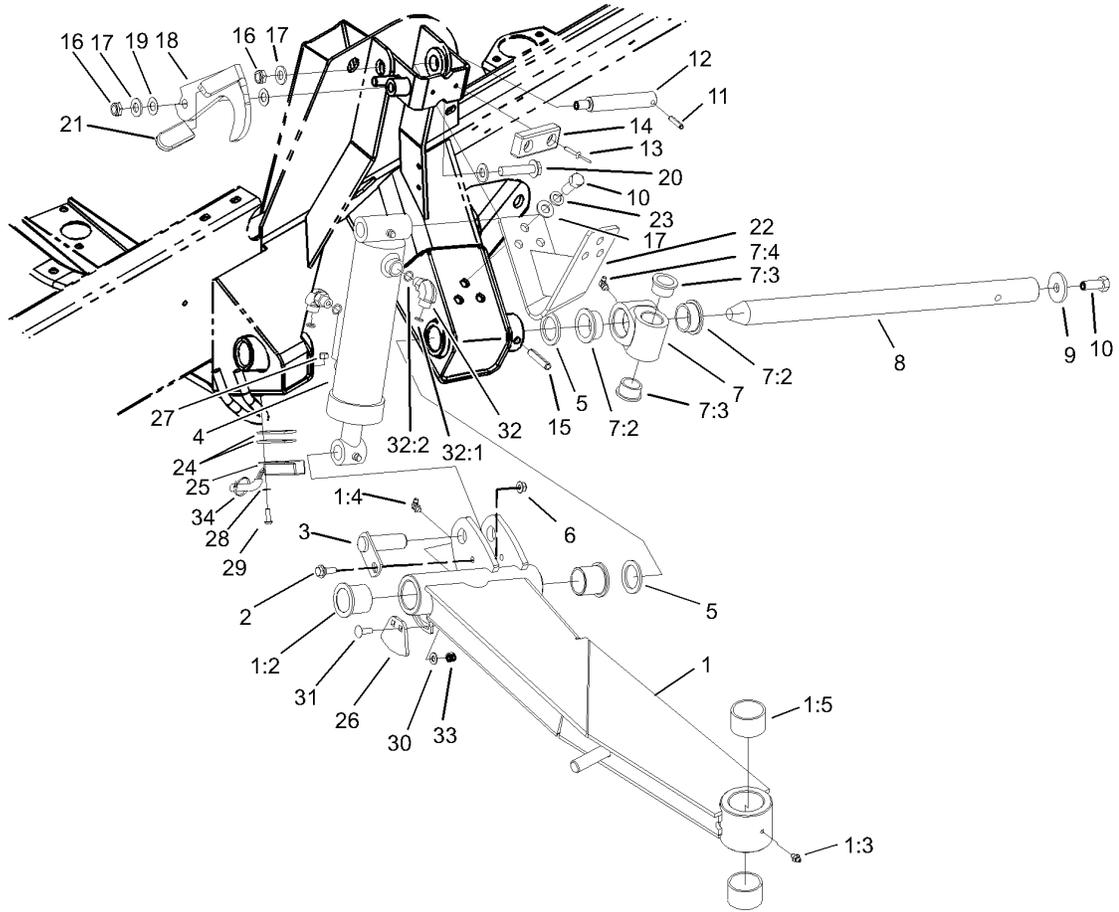
Ref	Part No.	Qty.	Description
1	32152-10	1	Locknut
2		1	Head
3	70-2780	1	Piston
4		1	Uniring
5		1	O-Ring
6		1	O-Ring
7		1	Backup
8		1	Seal-Rod
9		1	Seal-Dust
10		1	Collar
11		1	Shaft
12		1	Barrel W/clevis
13	86-5360	1	Seal Repair Kit

PROTOTYPE



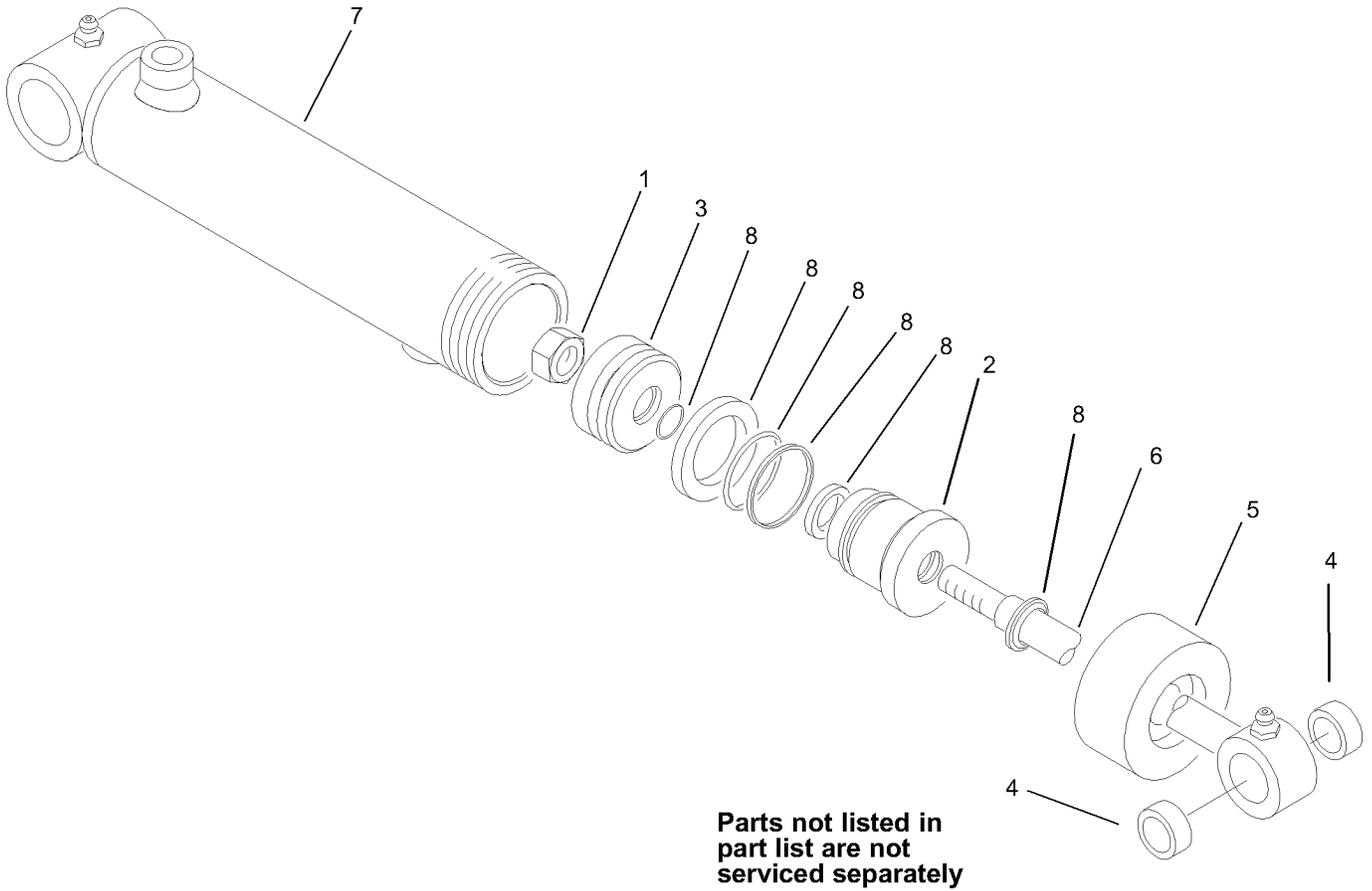
Gear Motor Assembly No. 99-5489

Ref	Part No.	Qty.	Description
1	3257-3	1	Key-Woodruff
2	3277-1	1	Nut-Hex
3	104-4284	1	Seal Kit
● 3:1		2	Anti-Ext Ring
● 3:2		2	Seal
● 3:3		2	O-Ring
● 3:4		1	Seal-Lip, Shaft
4	104-4283	1	Washer-Tab



Side Deck Lift Arm, Cylinder and Latch Assembly

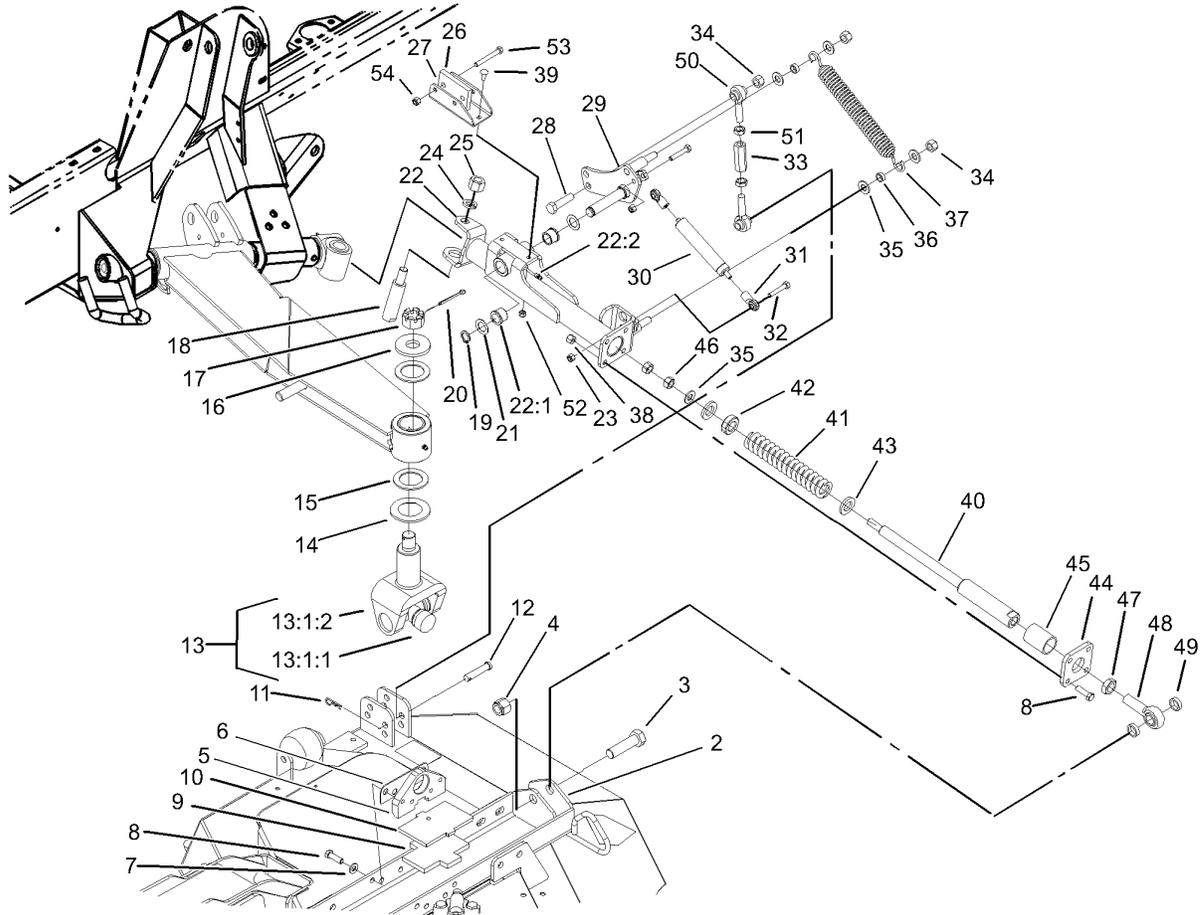
Ref	Part No.	Qty.	Description	Ref	Part No.	Qty.	Description
1	100-8123	1	LH Lift Arm ASM	17	3256-26	8	Washer-Flat
1	100-8122	1	RH Lift Arm ASM	18	104-3556-03	1	Latch-RH
1:2	104-8340	2	Bushing	18	104-3557-03	1	Latch-LH
1:3	302-5	1	Fitting-Grease	19	104-3577	4	Washer-Delrin
1:4	302-60	1	Fitting-Grease	20	3234-46	2	Screw-HHF
1:5	104-8341	2	Bushing-Straight	21	48-7081	2	Grip-Plastic
2	27-0410	2	Screw-Shoulder	22	104-8330-03	2	Cam Bracket ASM
3	100-5674	2	Pin ASM	23	3253-7	6	Washer-Lock
4	99-5496	2	Cylinder-Lift	24	104-3595	4	Spacer-Switch
5	256-304	4	Washer-Thrust	25	104-0758	2	Sensor-Ferrous
6	104-8300	2	Nut-Flange, NI	26	105-0792	2	Plate-Sensing
7	100-8115	2	Pivot Hub ASM	27	3296-42	4	Nut-Lock, NI
7:2	104-3517	2	Bushing-Flange	28	3256-60	4	Washer-Flat
7:3	256-132	2	Bushing-Flange	29	3274-65	4	Screw-HSBH
7:4	302-60	1	Fitting-Grease	30	3256-23	4	Washer-Flat
8	100-5582	2	Shaft-Pivot, Lift Arm	31	3230-16	4	Screw-CARR
9	106-2008	2	Washer-Thrust	32	340-77	4	Fitting-Hyd, 90 DEG
10	325-5	8	Screw-HH	32:1	237-22	1	O-Ring
11	32121-9	2	Pin-Spring	32:2	237-42	1	O-Ring
12	104-3537	2	Pin-Cylinder	33	3296-29	4	Nut-Lock, NI
13	3269-11	4	Rivet	34	3290-379	1	Tie-Cable
14	86-5350	2	Bumper-Rubber				
15	32121-110	2	Pin-Roll, Slotted				
16	3296-45	4	Nut-Lock, NI				



Hydraulic Cylinder Assembly No. 99-5496

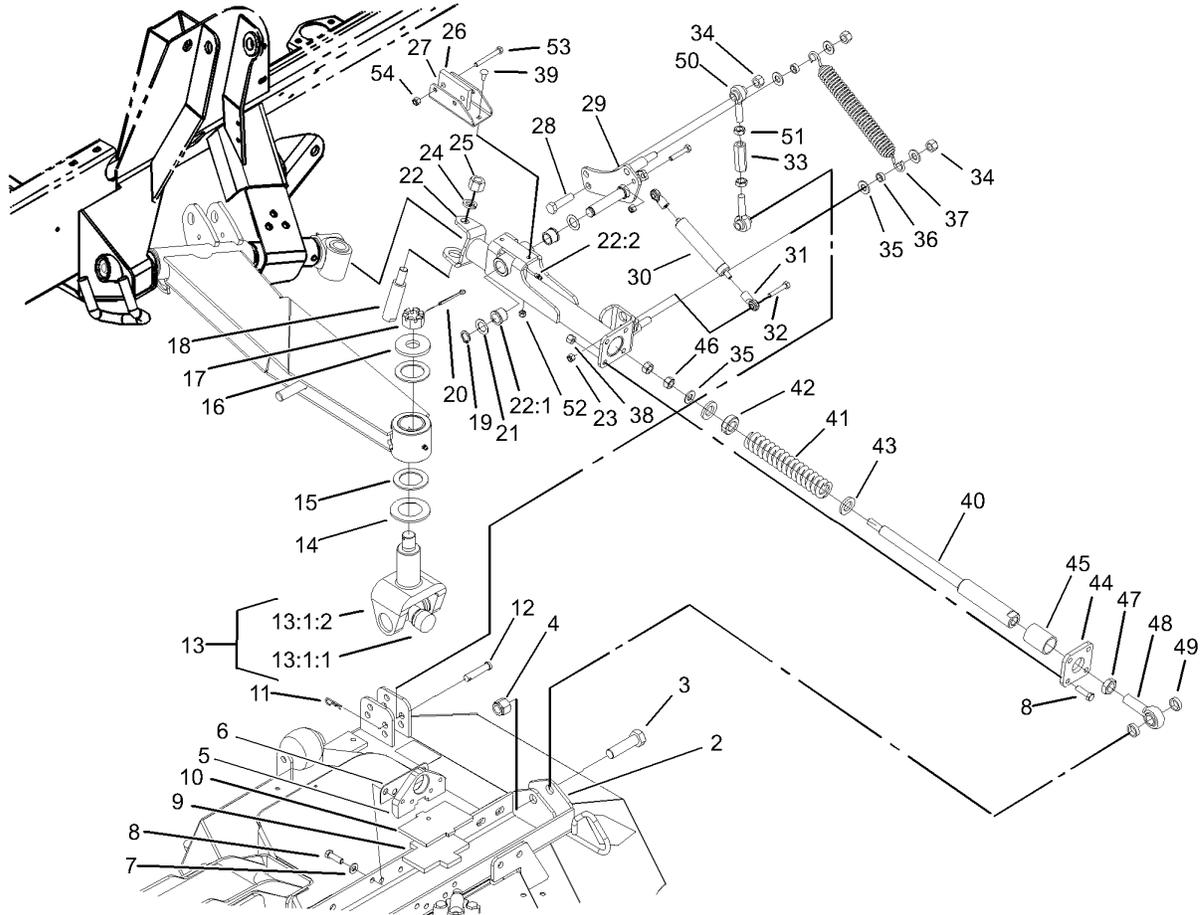
Ref	Part No.	Qty.	Description
1	60-9760	1	Nut
2		1	Head
3		1	Piston
4	104-4281	2	Bushing
5	74-2220	1	Collar
6		1	Shaft W/clevis
7		1	Barrel W/clevis & Ports
8	104-4282	1	Repair Kit

PROTOTYPE



Side Deck Lift Arm and Damper Assembly

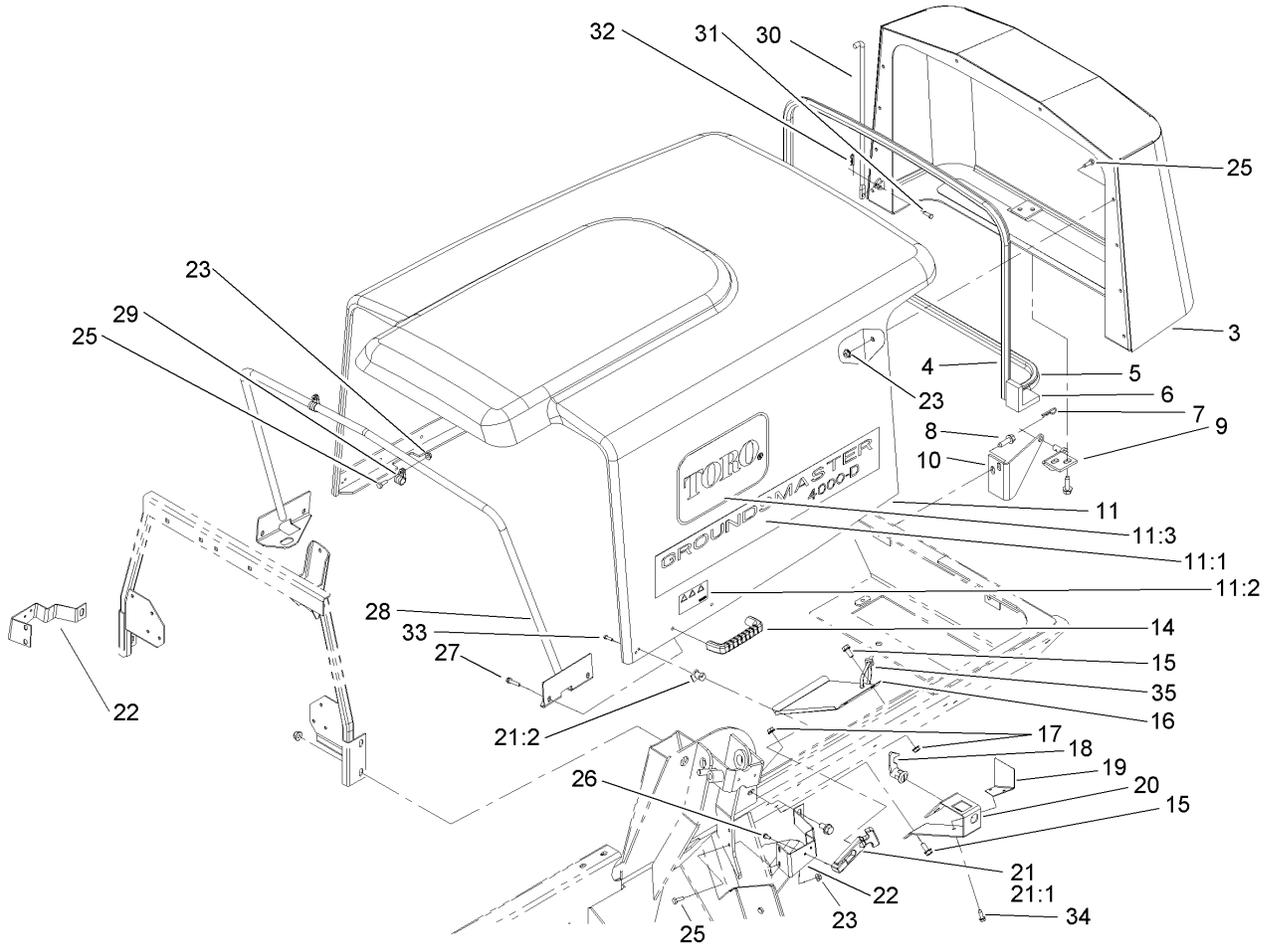
Ref	Part No.	Qty.	Description	Ref	Part No.	Qty.	Description
2	100-8148-03	1	RH Mount ASM	22	105-2800	1	RH Rear Arm ASM
2	100-8149-03	1	LH Mount ASM	22:1	256-113	2	Bushing-Flange
3	328-4	2	Screw-HH	22:2	302-5	1	Fitting-Grease
4	3296-51	2	Nut-Lock, NI	23	3296-29	4	Nut-Lock, NI
5	104-8305-03	4	Mount-Base	24	3253-8	2	Washer-Lock
6	104-0731	4	Shim	25	3296-53	2	Nut-Lock, NI
7	3256-24	16	Washer-Flat	26	69-9290	10	Pad-Bumper
8	323-7	24	Screw-HH	27	105-4556-03	2	Bracket-Bumper
9	104-8348	2	Plate-Rubber	28	325-8	2	Screw-HH
10	104-8347-03	2	Plate	29	100-5684-03	1	RH Bell Crank ASM
11	3290-467	2	Pin-Hair	29	100-5690-03	1	LH Bell Crank ASM
12	92-2739	2	Pin-Clevis	30	105-3249	2	Damper
13	104-0705-03	2	Yoke-Joint	31	104-8331	4	End-Rod, Spherical
13:1:1	104-4299	1	Cross & Bearing Kit	32	322-9	4	Screw-HH
13:1:2		1	Yoke	33	105-2809	2	Tube-Link
14	104-0720	2	Spacer	34	3296-23	6	Nut-Lock, NI
15	104-0721	4	Washer-Thrust	35	3256-26	10	Washer-Flat
16	104-0719	2	Washer-Hardened	36	104-7521	4	Bushing
17	32136-11	2	Nut-Hex, Slot	37	104-7520	2	Spring-Damper
18	104-2281	2	Shaft-Pivot	38	3296-39	8	Nut-Lock, NI
19	32120-93	2	Ring-Retaining	39	3229-25	4	Screw-CARR
20	3272-25	2	Pin-Cotter	40	105-4548	2	Shaft-Spring
21	3-6498	4	Washer-Thrust	41	100-8138	2	Spring-Compression
22	105-2801	1	LH Rear Arm ASM	42	105-4552	2	Bearing-Plastic



Side Deck Lift Arm and Damper Assembly (continued)

Ref	Part No.	Qty.	Description
43	105-4551	4	Washer-Flat
44	105-2807-03	2	Plate
45	105-4550	2	Bushing-Straight
46	3217-9	4	Nut-Hex
47	3220-7	2	Nut-Jam
48	105-2806	2	End-Rod
49	105-0756	4	Spacer
50	105-2808	4	End-Rod
51	3220-5	4	Nut-Jam
52	3296-42	4	Nut-Lock, NI
53	322-12	4	Screw-HH
54	3296-29	4	Nut-Lock, NI

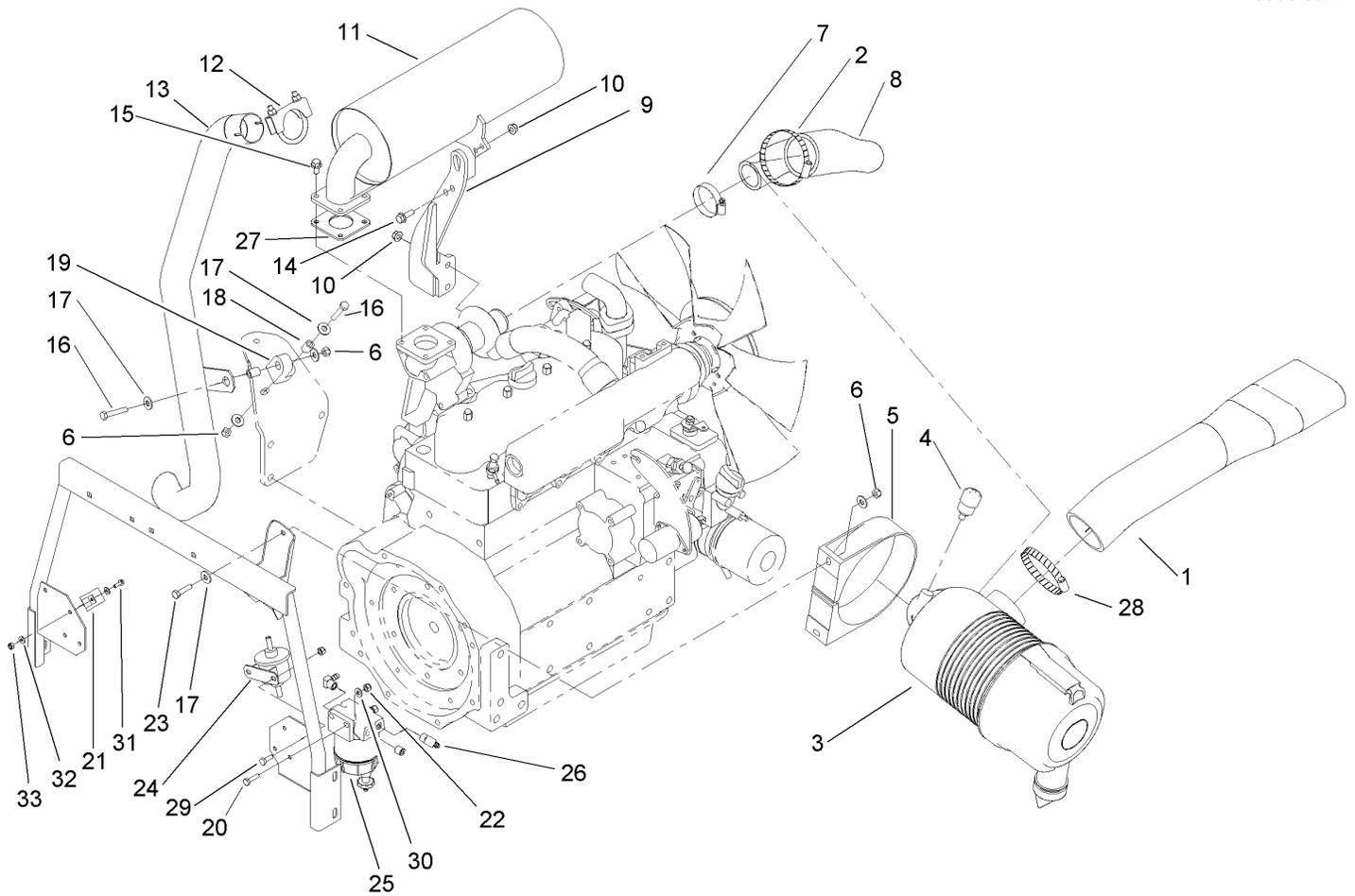
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Hood and Screen Assembly

Ref	Part No.	Qty.	Description
3	100-5506-03	1	Screen ASM
4	104-2225	1	Seal-Bulb
5	104-3590	1	Seal-Bulb
6	104-3580	2	Seal-Corner, Screen
7	3290-467	2	Pin-Hair
8	32144-109	8	Screw
9	104-3589	2	Screen Pivot ASM
10	104-3588-03	2	Pivot-Screen
11	104-8338	1	Hood ASM
11:1	106-2045	2	Decal-Hood, Gm 4000
11:2	106-6754	1	Decal-Danger
11:3	66-1210	2	Decal
14	65-5100	2	Handle-Door
15	3234-5	4	Screw
16	104-3560-03	1	Deflector-Filter, Oil
17	32128-20	4	Nut-HF
18	98-5398	1	Latch
19	105-4531	1	Cover-Latch
20	104-3591-03	1	Bracket-Latch, Hood
21	94-5626	2	Latch-Draw, Flexible
21:1	100-5806	1	Handle-Latch
21:2	100-5807	1	Keeper-Latch
22	104-2255-03	1	Bracket-Latch, RH
22	104-2253-03	1	Bracket-Latch, LH

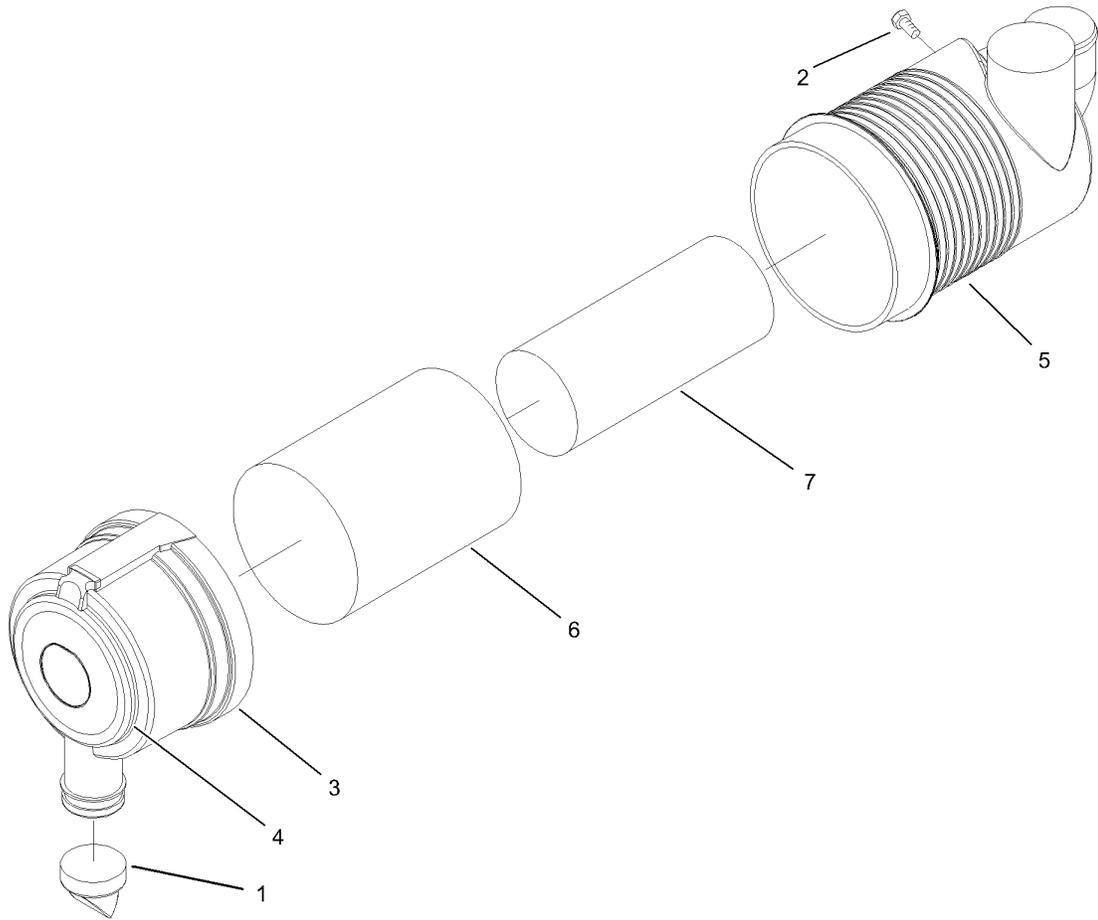
Ref	Part No.	Qty.	Description
23	32128-33	16	Nut-HF
25	321-4	16	Screw-HH
26	32144-1	4	Screw-Taptite
27	46-8092	4	Screw-Plastite
28	104-3505-03	1	Hood Support ASM
29	2412-134	2	R-Clamp
30	104-8313	1	Rod-Hood
31	283-67	1	Pin-Clevis
32	3290-307	1	Pin-Hair
33	32104-4	2	Screw
34	32104-95	2	Screw-HWH
35	3290-378	1	Tie-Cable



Air Cleaner and Muffler Assembly

Ref	Part No.	Qty.	Description
1	100-5550	1	Hose-Cleaner, Air
2	2412-110	1	Clamp-Hose
3	99-5410	1	Cleaner-Air
4	104-3563	1	Indicator
4:1	94-1416	1	Indicator Adapter ASM
5	99-5414	1	Strap-Cleaner, Air
6	3296-29	4	Nut-Lock, NI
7	2412-92	1	Clamp-Hose
8	99-5415	1	Hose-Cleaner, Air
9	99-5421-03	1	Bracket-Mounting
10	33004-00	4	Nut-HF
11	99-5424	1	Muffler-Turbo
12	18-2130	1	Clamp
13	100-5610	1	Pipe-Exhaust
14	33104-025	2	Screw-HHF
15	33104-016	4	Screw-HHF
16	322-9	2	Screw-HH
17	3256-3	8	Washer-Flat
18	93-5023	2	Spacer
19	95-5622	1	Hanger-Rubber
20	321-6	4	Screw-HH
21	99-7435	1	Relay-Power
22	3296-42	4	Nut-Lock, NI
23	322-6	2	Screw-HH

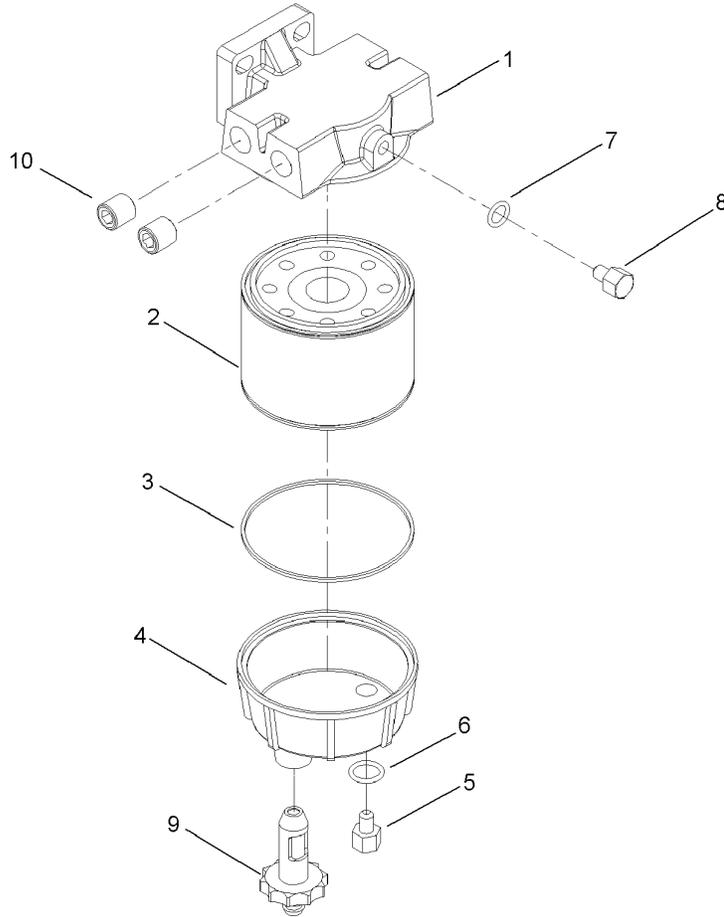
Ref	Part No.	Qty.	Description
24	107-0122	1	Pump-Fuel, Electric
25	98-9305	1	Water/fuel Filter ASM
26	353-781	2	Fitting-Elbow
27	100-9333	1	Gasket-Muffler
28	2412-125	1	Clamp-Hose
29	321-4	2	Screw-HH
30	3256-22	2	Washer-Flat
31	32105-2	1	Screw-SHWH
32	3256-14	2	Washer-Flat
33	3296-2	1	Nut-Lock



Air Cleaner Assembly No. 99-5410

Ref	Part No.	Qty.	Description
1	104-4258	1	Valve-Vacuator
2		1	Plug-Pipe
3	104-4259	1	Cover ASM
4		1	Marking
5		1	Body ASM
6	104-4260	1	Element ASM
7	104-4261	1	Element ASM

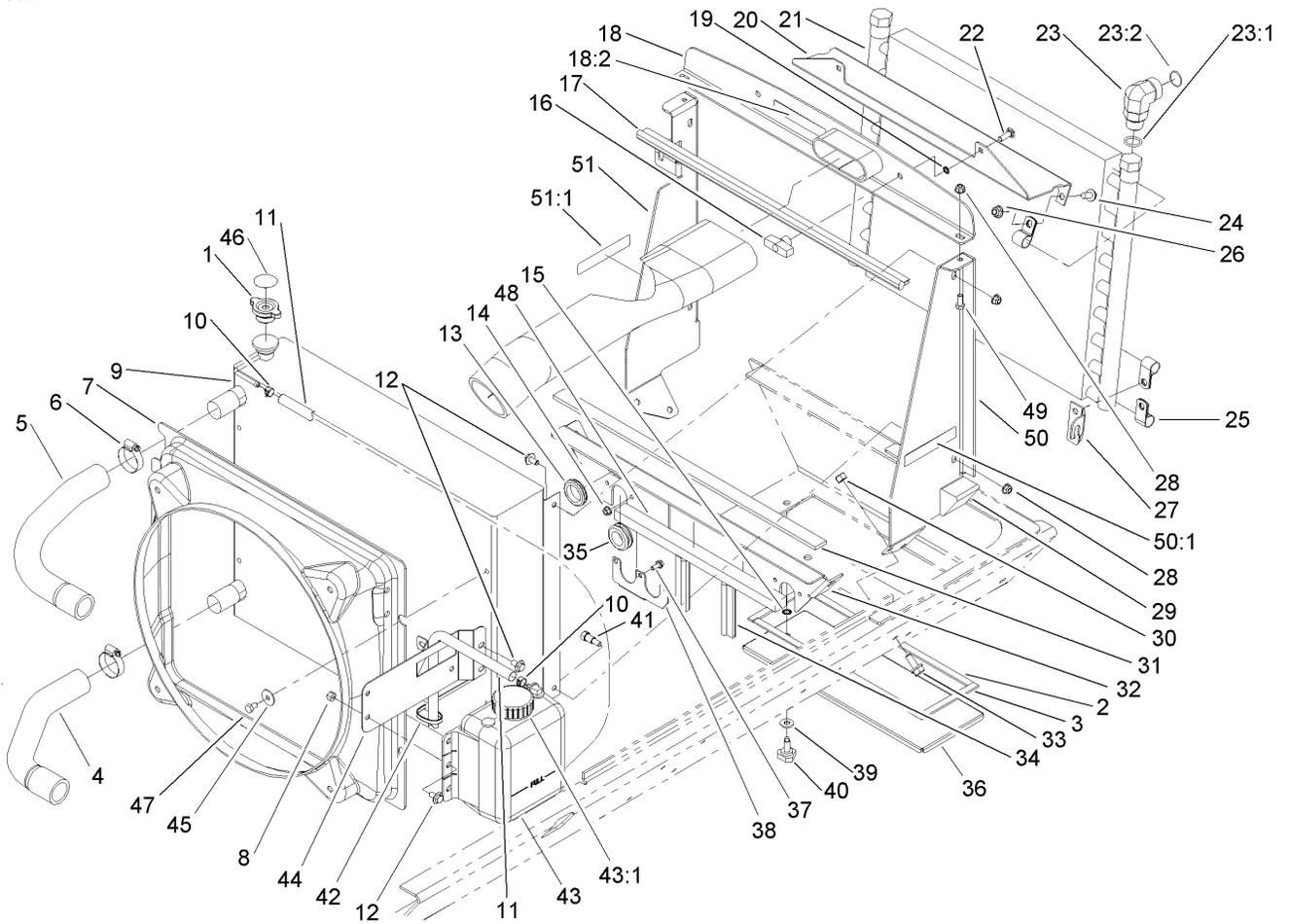
PROTOTYPE



Water/Fuel Filter Assembly No. 98-9305

Ref	Part No.	Qty.	Description				
1	98-9772	1	Head-Filter				
2	98-9764	1	Element				
3	98-9774	1	O-Ring-Base, Filter				
4	98-9775	1	Base-Filter				
5	98-9773	1	Plug-Base, Filter				
6	237-42	1	O-Ring				
7	237-78	1	O-Ring				
8	98-9776	1	Plug-Head, Filter				
9	98-9777	1	Drain Valve ASM				
10	285-22	2	Plug-Pipe				

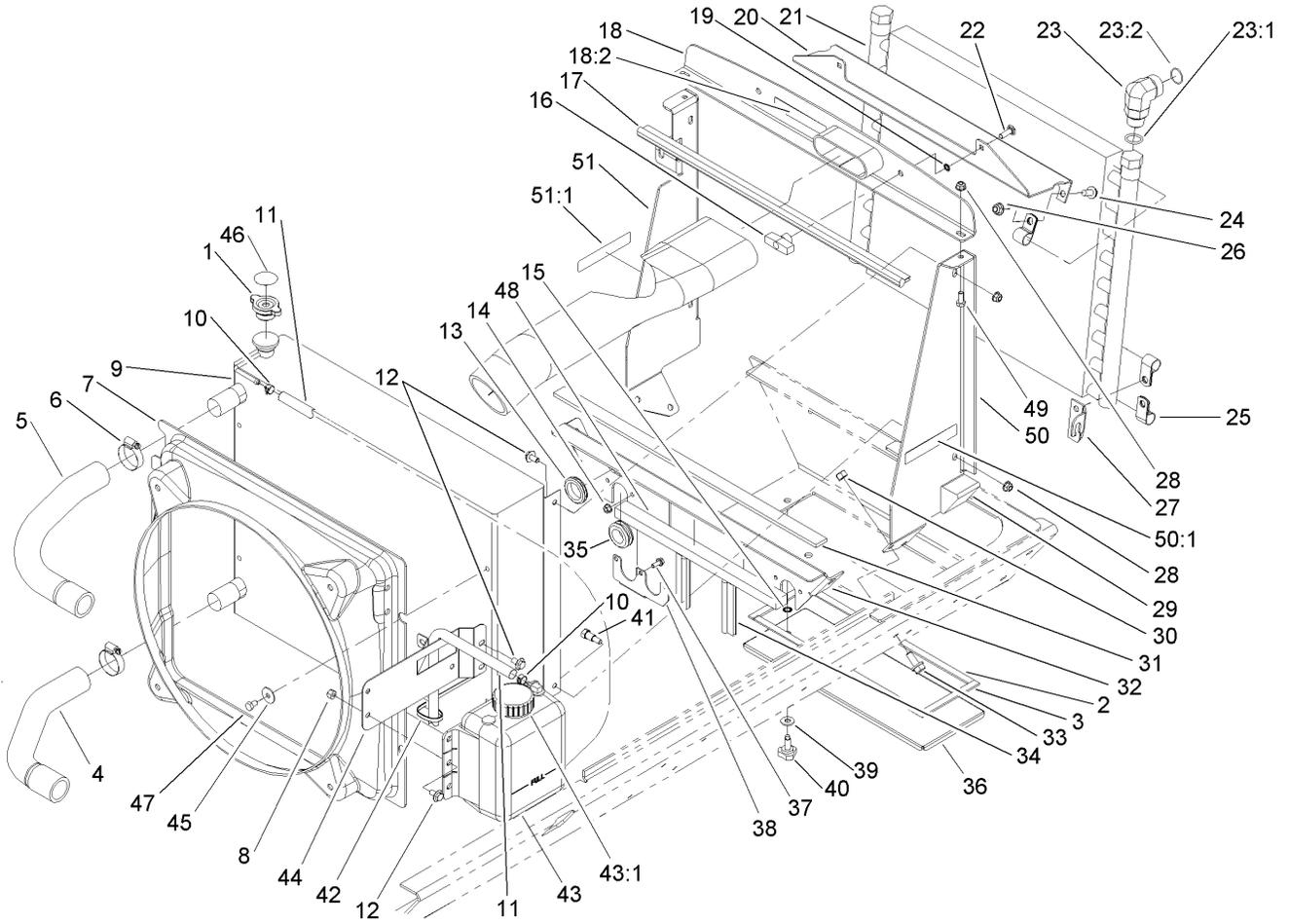
PROTOTYPE



Radiator, Oil Cooler and Support Assembly

Ref	Part No.	Qty.	Description
1	93-5957	1	Cap-Radiator
2	105-0777	2	Strip-Foam
3	105-0778	2	Strip-Foam
4	100-5546	1	Hose-Radiator, Lower
5	100-5547	1	Hose-Radiator
6	2412-111	4	Clamp
7	99-5428	1	Shroud-Radiator
8	3296-29	3	Nut-Lock, NI
9	99-5426	1	Radiator
10	92-2379	3	Clamp-Hose
11	71-3370	2	Hose
12	3234-7	8	Screw-HHF
13	240-3	1	Grommet-Rubber
14	32128-33	4	Nut-HF
15	32151-72	2	Ring-Retaining
16	98-7134	2	Knob-Handle
17	104-2223	1	Seal-Bulb
18	107-4313	1	Radiator Top Support ASM
18:1	93-7275	1	Decal-Fluid, Starting
18:2	93-7272	1	Decal-Warning
19	104-8310	2	Ring-Retaining
20	104-7522-03	1	Bracket-Cooler, Oil
21	99-5495	1	Cooler-Oil
22	3230-22	2	Screw-CARR

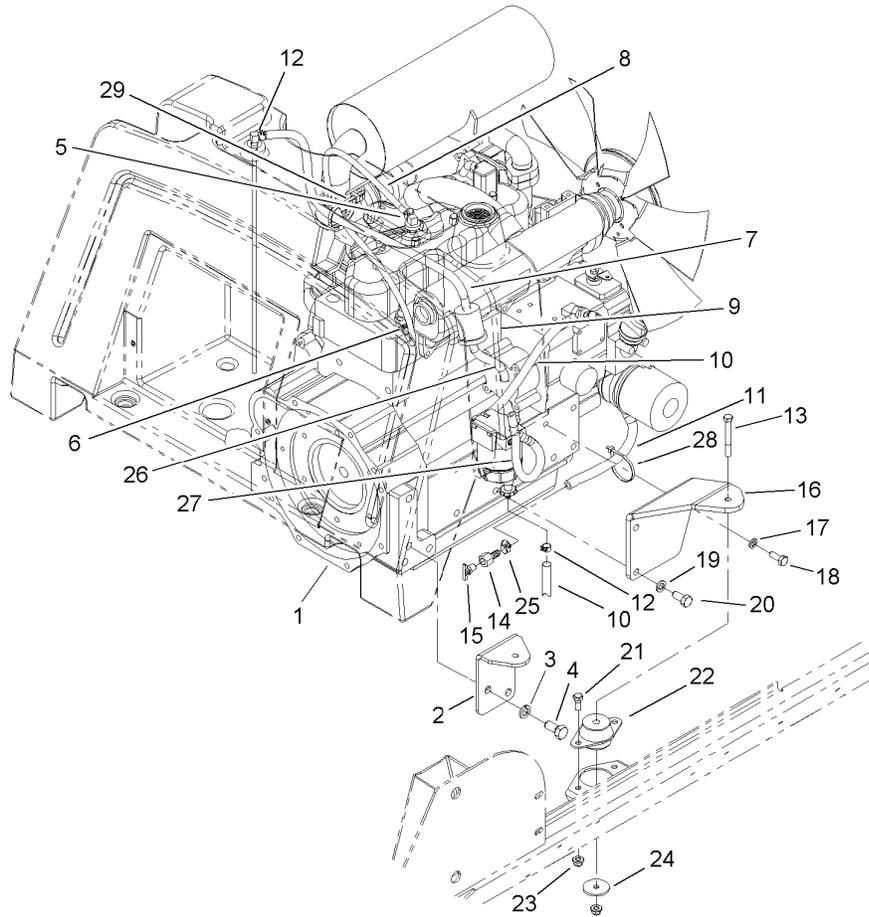
Ref	Part No.	Qty.	Description
23	104-3796	2	Fitting-Hyd, 90 DEG
23:1	237-81	1	O-Ring
23:2	340-65	1	O-Ring
24	3234-1	6	Screw-HHF
25	2412-81	6	Clamp-R
26	104-8301	6	Nut-Flange, NI
27	100-3078-03	1	Bracket-Cooler, LH
27	100-3077-03	1	Bracket-Cooler, RH
28	104-8300	6	Nut-Flange, NI
29	93-5954	2	Foam-Plug
30	3296-39	6	Nut-Lock, NI
31	104-2226	1	Strip-Foam
32	107-0200-03	1	Bracket-Base
33	3234-24	6	Screw-HHF
34	104-2224	2	Seal-Bulb
35	237-165	2	Grommet
36	104-2287-03	1	Cover-Frame
37	3234-33	4	Screw-HHF
38	106-6773-03	2	Plate
39	3256-3	2	Washer-Flat
40	95-9648	2	Knob
41	28-0540	2	Bolt-Shoulder
42	3290-378	1	Tie-Cable
43	104-2276	1	Reservoir-Coolant



Radiator, Oil Cooler and Support Assembly (continued)

Ref	Part No.	Qty.	Description
43:1	87-7050	1	Cap-Reservoir
44	100-5505-03	1	Bracket-Tank
45	3256-82	4	Washer-Flat
46	106-6755	1	Decal-Cap, Radiator
47	322-1	4	Screw-HH
48	95-4231	1	Foam-Seal, Side Screen
49	322-3	2	Screw-HH
50	107-4314	1	Radiator LH Support ASM
50:1	93-7272	1	Decal-Warning
51	107-4315	1	Radiator RH Support ASM
51:1	93-7272	1	Decal-Warning

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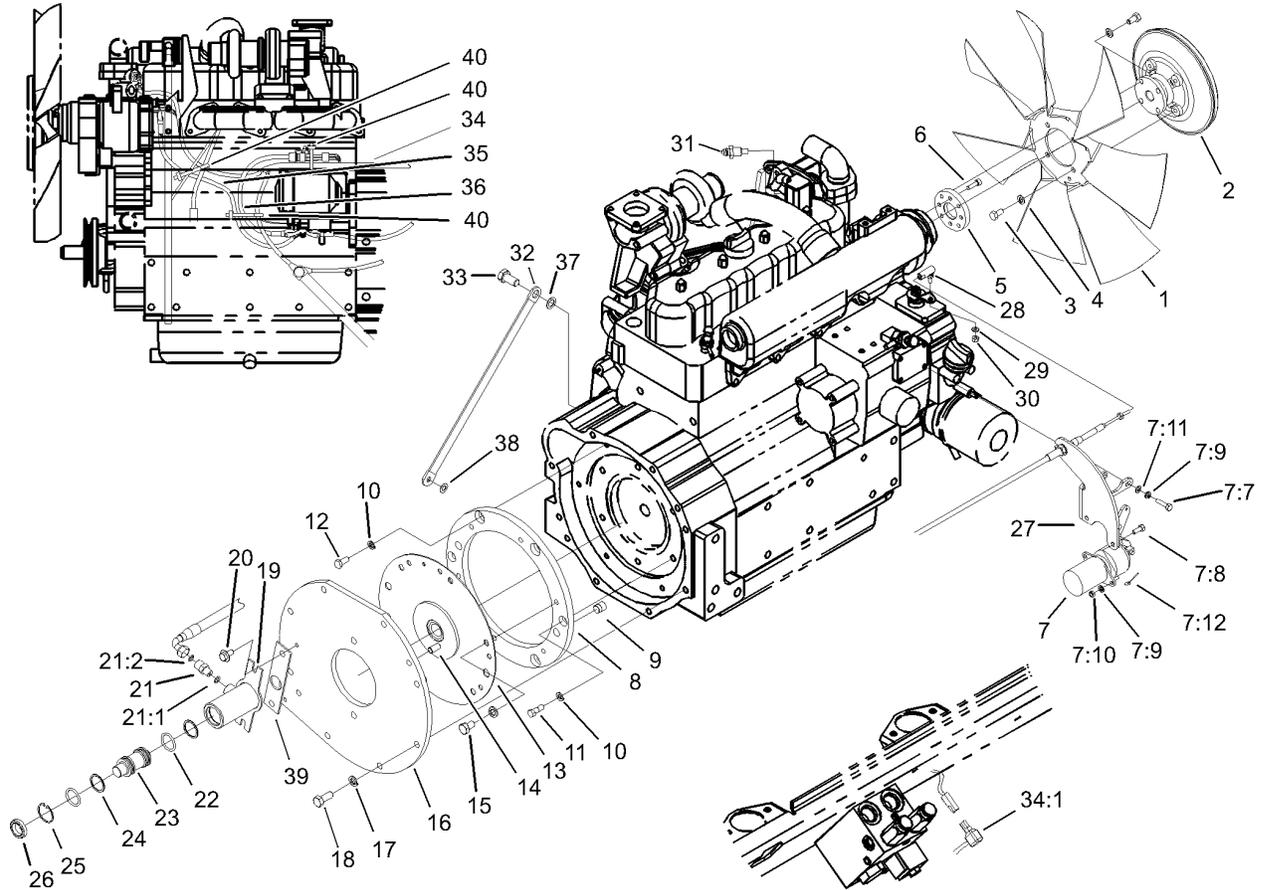


Engine and Mount Assembly

Ref	Part No.	Qty.	Description
1	99-5413	1	Engine-Turbo, Kubota
2	100-3147-03	1	Mount-Engine, LH
2	100-3148-03	1	Mount-Engine, RH
3	43-5950	4	Washer-Lock, Spring
4	43-3210	4	Screw-HH
5	2412-108	1	Clamp-Worm
6	2412-80	1	Clamp-Line, Fuel
7	63-7630	1	Hose-Fuel
8	75-4706	1	Hose-Fuel
9	98-7612	1	Filter-Fuel
10	19-3250	2	Hose-Fuel
11	99-7376	1	Hose-Breather
12	92-2379	9	Clamp-Hose
13	323-14	4	Screw-HH
14	354-94	1	Fitting-Female, Barbed
15	93-5528	1	Fitting-Cock, Drain
16	106-2048-03	1	Mount-Engine, RH
16	106-2049-03	1	Mount-Engine, LH
17	48-9590	1	Washer-Lock
18	43-0090	1	Screw-HH
19	48-8070	5	Washer-Lock
20	42-9250	5	Bolt
21	323-5	8	Screw-HH
22	53-9682	4	Support-Engine, Rubber

Ref	Part No.	Qty.	Description
23	104-8301	12	Nut-Flange, NI
24	63-7400	4	Washer-Rebound
25	2412-108	2	Clamp-Worm
26	27-5350	1	Hose-Fuel
27	63-9640	1	Hose
28	3290-379	1	Tie-Cable
29	3290-378	1	Tie-Cable

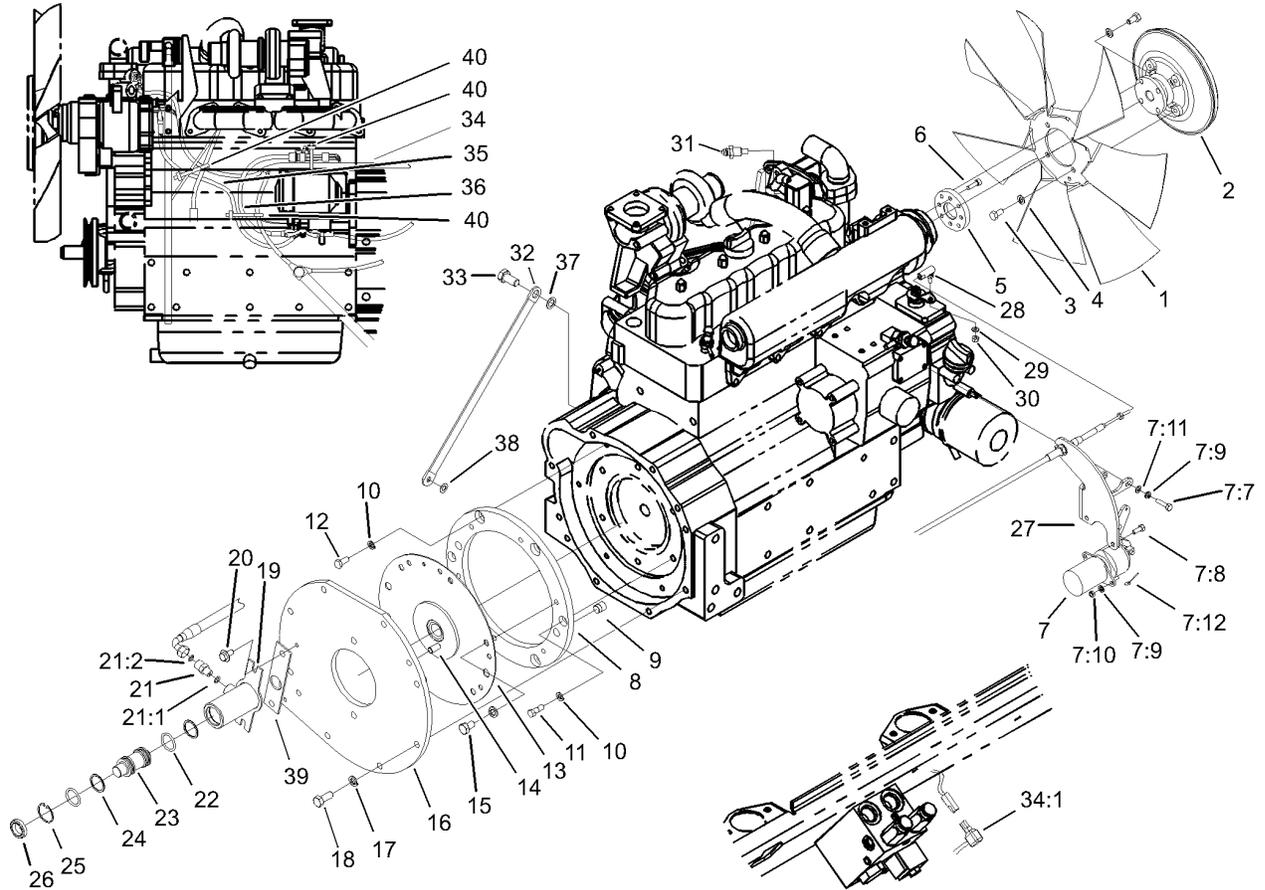
PROTOTYPE



Fan Drive and Flywheel Assembly

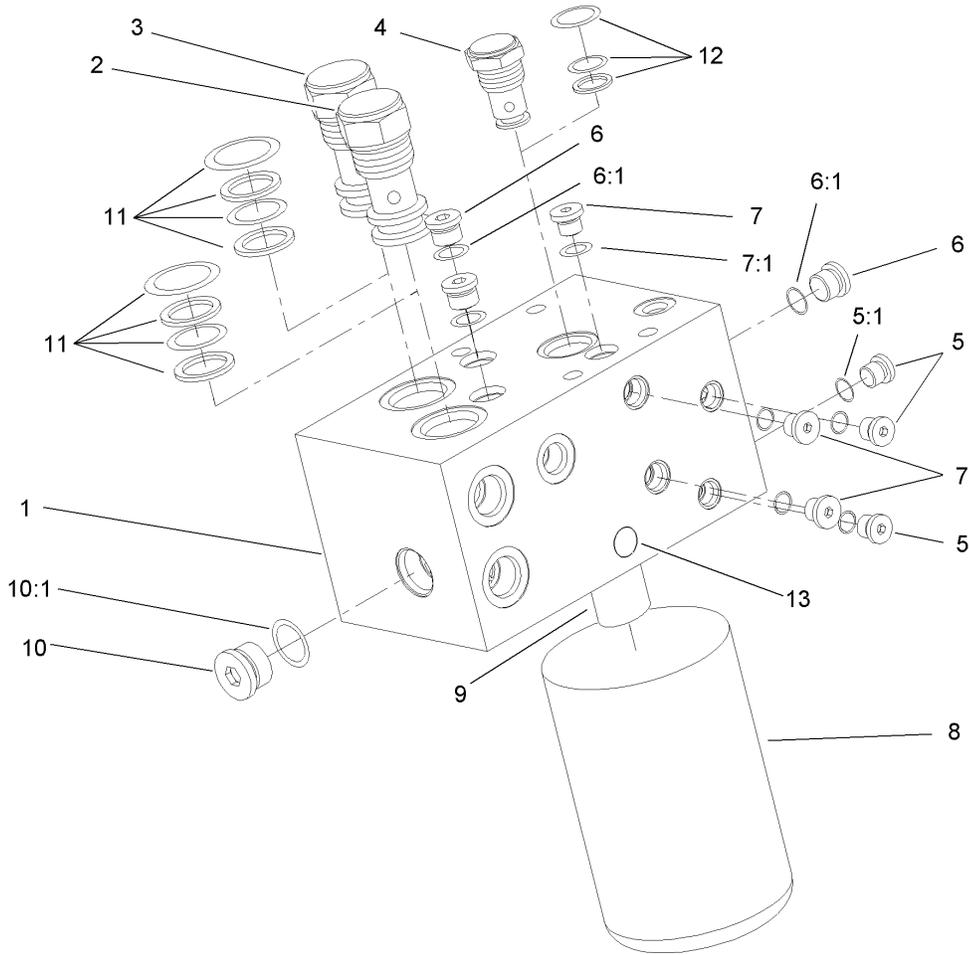
Ref	Part No.	Qty.	Description
1	105-0750	1	Fan
2	104-2212	1	Clutch-Fan
3	322-2	8	Screw-HH
4	3253-4	8	Washer-Lock
5	100-3066	1	Adapter-Fan
6	52-6290	4	Screw-HSH
7	98-3817	1	Solenoid Kit
7:7	33113-025	3	Screw-HH
7:8	33113-016	2	Screw-HH
7:9	48-8020	5	Washer-Spring
7:10	33013-00	2	Nut-Hex
7:11	33093-00	3	Washer-Flat
7:12	3272-2	1	Pin-Cotter
8	100-5633	1	Spacer-Coupling
9	58-3590	2	Dowel
10	3253-4	6	Washer-Lock
11	100-5634	2	Bolt-Shoulder
12	33114-020	4	Screw-HH
13	92-1753	1	Coupling-Spring
14	98-1212	2	Pin-Plate, Pump
15	70-8470	6	Screw-HH
16	100-5632-03	1	Plate-Adapter
17	48-9590	14	Washer-Lock
18	43-0090	8	Screw-HH

Ref	Part No.	Qty.	Description
19	104-2291	1	Cylinder ASM
20	3234-5	2	Screw
21	340-92	1	Fitting-Hyd, Straight
21:1	237-78	1	O-Ring
21:2	237-21	1	O-Ring
22	237-185	2	O-Ring
23	104-2295	1	Piston-Cylinder
24	104-2296	2	Ring-Back Up
25	32151-51	1	Ring-Retaining
26	104-8304	1	Seal-Grease
27	104-7540-03	1	Support-Cable
28	2411-38	1	Joint-Ball
29	3256-51	1	Washer-Flat
30	3296-21	1	Nut-Lock, NI
31	98-9346	1	Sender-Temperature
32	18-2770	1	Cable-Ground
33	42-9250	1	Bolt
34	105-7475	1	Harness-Wire, Rear
34:1	100-4918	3	Diode
35	100-5552	1	Harness-Wire
36	99-3441	1	Harness-Wire, Fusible Link
37	3255-2	1	Washer-Lock/ext
38	3255-8	1	Washer-Lock
39	105-3238-03	2	Plate-Shim



Fan Drive and Flywheel Assembly (continued)

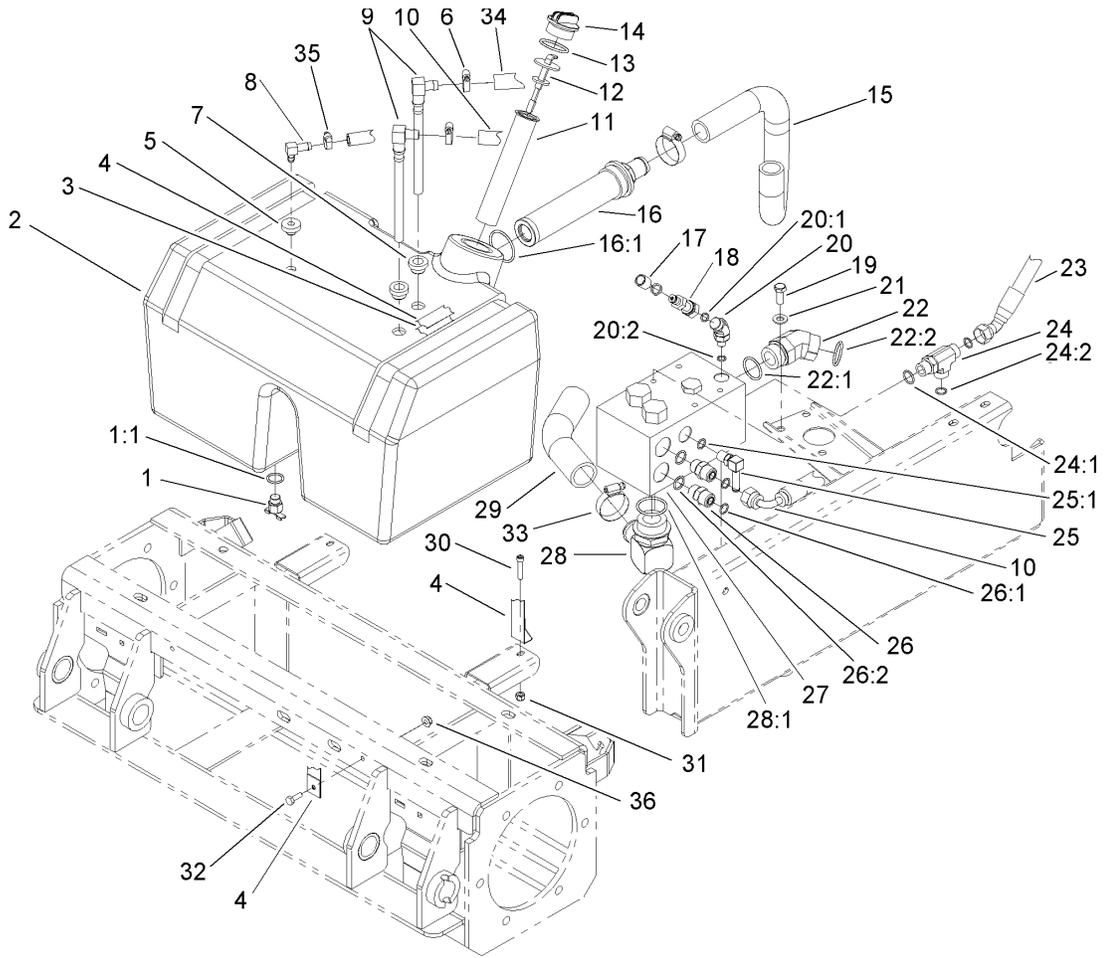
Ref	Part No.	Qty.	Description
40	3290-378	3	Tie-Cable
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Filter Manifold Assembly No. 100-5558

Ref	Part No.	Qty.	Description
1		1	Manifold
2	104-4292	1	Valve-Check
3	104-4293	1	Valve-Check
4	104-4294	1	Valve-Check
5	353-990	3	Plug
5:1	237-78	1	O-Ring
6	353-989	3	Plug-Hex, Hollow
6:1	237-42	1	O-Ring
7	354-137	3	Plug
7:1	237-86	1	O-Ring
8	94-2621	1	Element-Filter
9		1	Nipple-Filter
10	354-70	1	Plug-Hex, Hollow
10:1	237-80	1	O-Ring
11	104-4879	2	Seal Kit
12	99-5503	1	Seal Kit
13		1	Plug-Expander

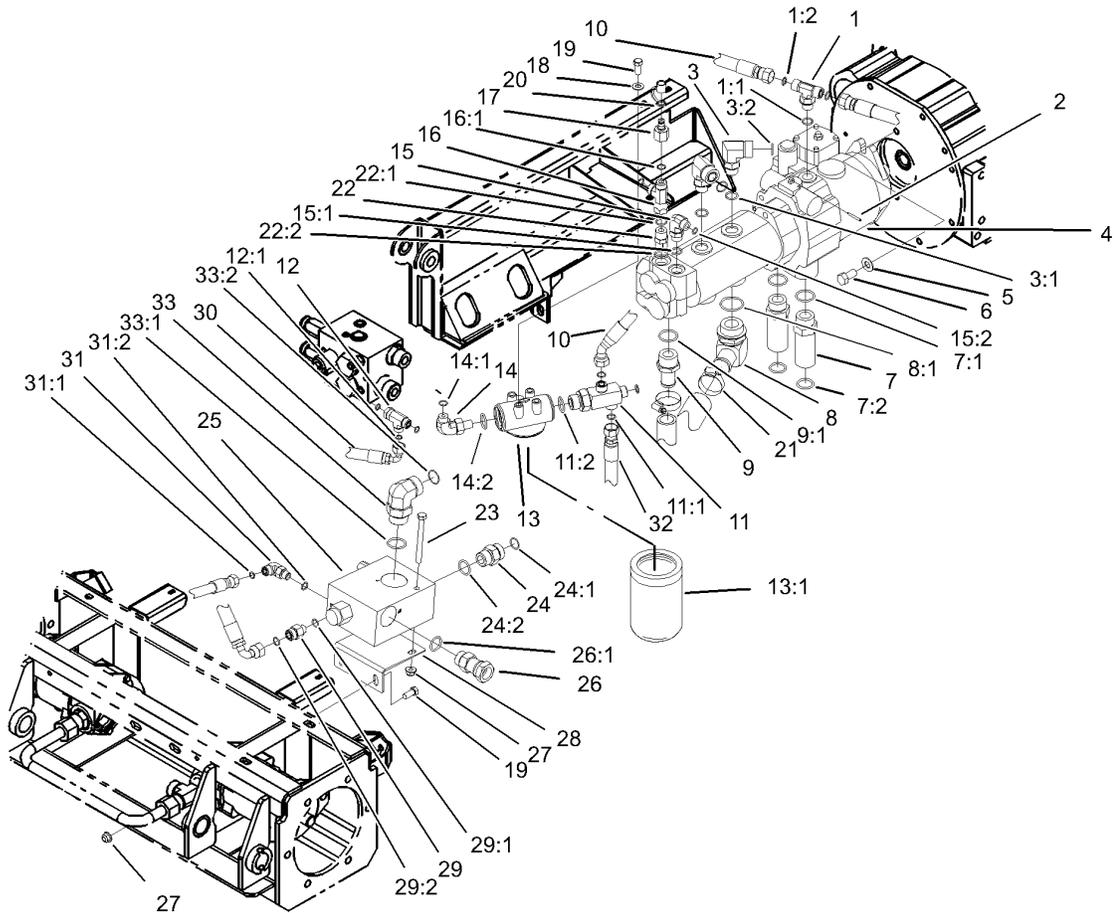
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Hydraulic Reservoir and Filter Assembly

Ref	Part No.	Qty.	Description
1	104-8334	1	Petcock
1:1	237-42	1	O-Ring
2	104-0703	1	Reservoir-HYD
3	93-5273	2	Strap-Felt
4	104-0794	2	Strap
5	46-6560	1	Bushing
6	2412-36	2	Clamp-Hose
7	104-0790	2	Bushing
8	46-6550	1	Fitting-Hyd, 90 DEG
9	104-0791	2	Pipe-Stand
10	100-5522	1	Hose ASM
11	61-2790	1	Filter-Screen
12	105-2812	1	Dipstick ASM
13	94-8166	1	O-Ring
14	93-7498	1	Plug-Plastic
15	100-5528	1	Hose-Suction
16	104-7546	1	Strainer-Tank
16:1	340-136	1	O-Ring
17	354-79	1	Cap-Dust
18	86-5480	1	Nipple-Test
19	323-5	3	Screw-HH
20	340-54	1	Elbow-45 DEG
20:1	237-22	1	O-Ring
20:2	237-78	1	O-Ring

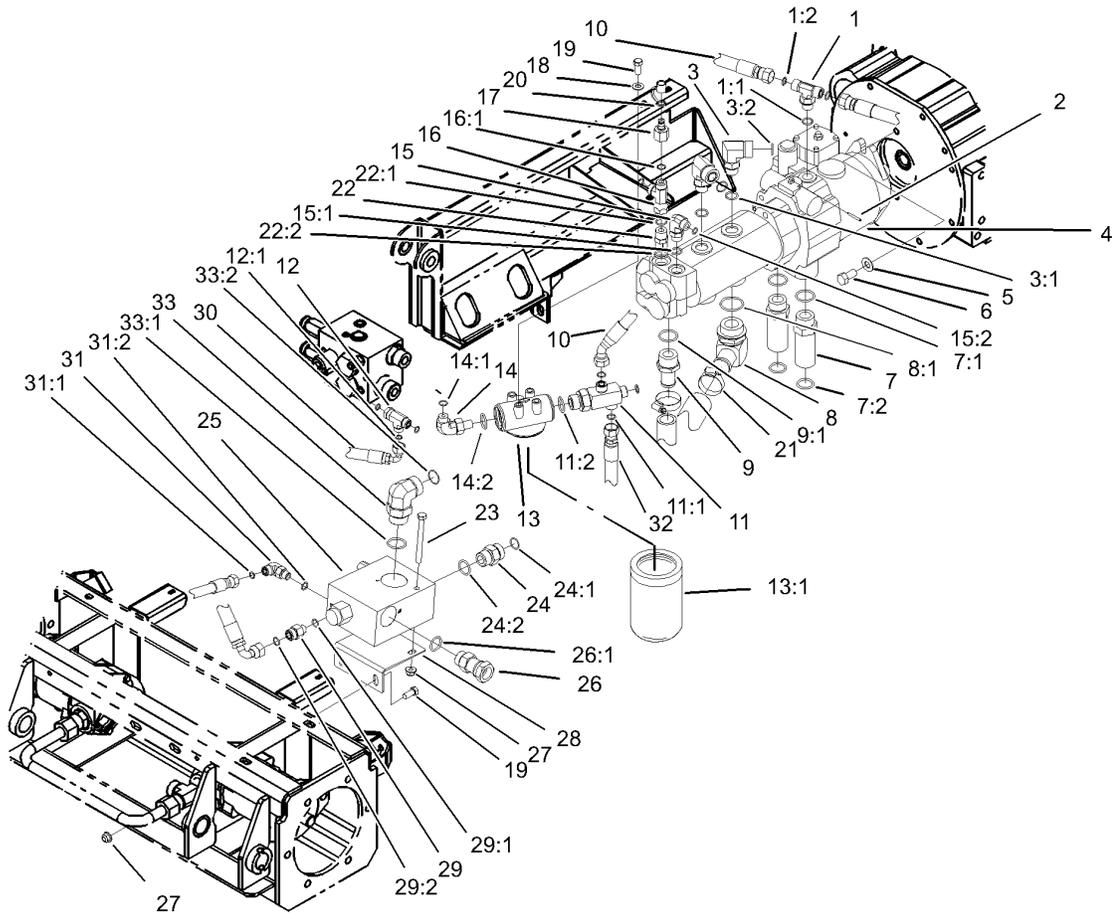
Ref	Part No.	Qty.	Description
21	3256-24	3	Washer-Flat
22	104-3509	1	Fitting-Hyd, 45 DEG
22:1	237-146	1	O-Ring
22:2	340-65	1	O-Ring
23	100-5521	1	Hose ASM
24	340-109	1	Fitting-Hyd, Tee
24:1	237-79	1	O-Ring
24:2	237-30	2	O-Ring
25	354-135	1	Fitting-Hyd, 90 DEG
25:1	237-42	1	O-Ring
26	340-4	2	Fitting-Hyd, Sraight
26:1	237-30	1	O-Ring
26:2	237-79	1	O-Ring
27	100-5558	1	Manifold-Filter
28	92-7526	1	Fitting-Hyd, 90 DEG
28:1	237-101	1	O-Ring
29	104-0728	1	Hose-Filter
30	3274-51	2	Screw-HSH
31	3296-42	2	Nut-Lock, NI
32	321-4	2	Screw-HH
33	2412-111	2	Clamp
34	100-5592	1	Hose
35	2412-108	1	Clamp-Worm
36	32128-33	2	Nut-HF



Pump Installation and Filter Assembly

Ref	Part No.	Qty.	Description
1	340-157	1	Fitting-HYD
1:1	237-79	1	O-Ring
1:2	237-30	2	O-Ring
2	32121-77	1	Pin-Roll
3	340-16	2	Fitting-Hyd, 90
3:1	237-80	1	O-Ring
3:2	237-58	1	O-Ring
4		1	Pump ASM
5	87-7270	2	Washer-Thrust
6	3213-1	2	Screw-HH
7	100-5565	2	Fitting-HYD
7:1	237-146	1	O-Ring
7:2	340-65	1	O-Ring
8	92-7526	1	Fitting-Hyd, 90 DEG
8:1	237-101	1	O-Ring
9	354-78	1	Connector-Hose
9:1	237-146	1	O-Ring
10	100-5521	1	Hose ASM
11	106-4318	1	Fitting
11:1	237-30	3	O-Ring
11:2	237-81	1	O-Ring
12	340-115	1	Fitting-Tee
12:1	237-22	2	O-Ring
13	93-2242	1	Oil Filter ASM

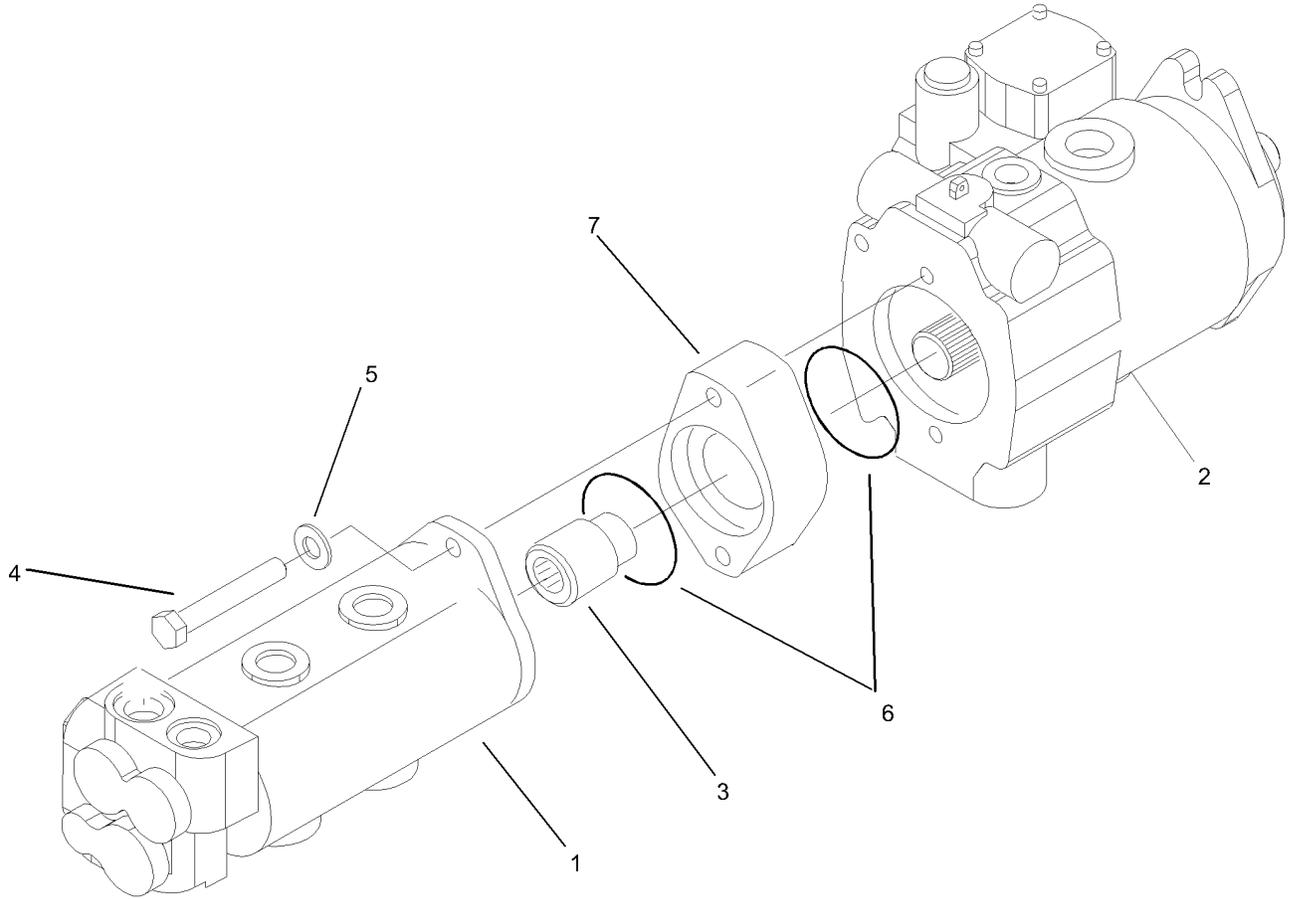
Ref	Part No.	Qty.	Description
13:1	75-1310	1	Element-Filter
14	340-131	1	Fitting-Elbow, 90
14:1	237-30	1	O-Ring
14:2	237-81	1	O-Ring
15	340-18	1	Fitting-Hyd, 45 DEG
15:1	237-79	1	O-Ring
15:2	237-22	1	O-Ring
16	340-104	1	Tee-Fitting
16:1	237-30	2	O-Ring
17	100-5616	1	Fitting-Hyd
18	3256-24	2	Washer-Flat
19	323-5	4	Screw-HH
20	354-79	1	Cap-Dust
21	2412-111	2	Clamp
22	340-6	1	Fitting-Hyd, Straight
22:1	237-30	1	O-Ring
22:2	237-80	1	O-Ring
23	323-42	1	Screw-HH
24	340-9	1	Fitting-Hyd, Straight
24:1	237-58	1	O-Ring
24:2	237-81	1	O-Ring
25	105-4516	1	Manifold-Traction
26	106-2009	1	Fitting-Hyd, Swivel
26:1	237-81	1	O-Ring



Pump Installation and Filter Assembly (continued)

Ref	Part No.	Qty.	Description
27	104-8301	3	Nut-Flange, NI
28	105-3232-03	1	Bracket-Valve
29	340-5	1	Fitting-Straight
29:1	237-42	1	O-Ring
29:2	237-30	1	O-Ring
30	66-8490	1	HYD Hose ASM
31	340-77	1	Fitting-Hyd, 90 DEG
31:1	237-22	1	O-Ring
31:2	237-42	1	O-Ring
32	95-3738	1	HYD Hose ASM
33	340-129	1	Fitting-Hyd, 90 DEG
33:1	237-146	1	O-Ring
33:2	340-65	1	O-Ring

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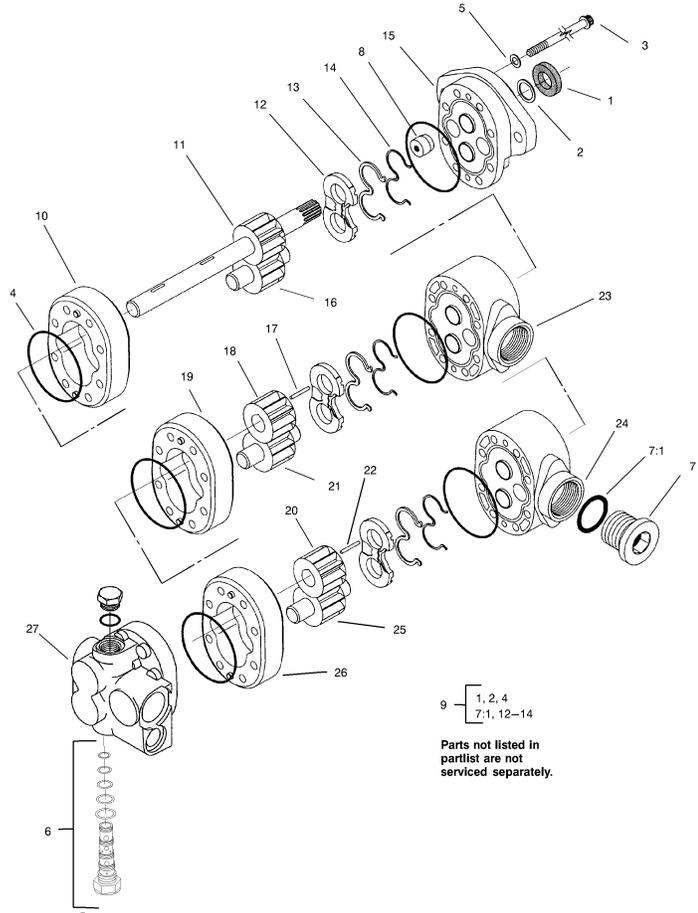


Pump Assembly

Ref	Part No.	Qty.	Description
1	100-3051	1	Gear Pump ASM
2	105-4567	1	Pump-Piston
3	74-9030	1	Coupler
4	323-32	2	Screw-HH
5	105-9762	2	Washer
6	60-3520	2	O-Ring
7	99-5510	1	Spacer

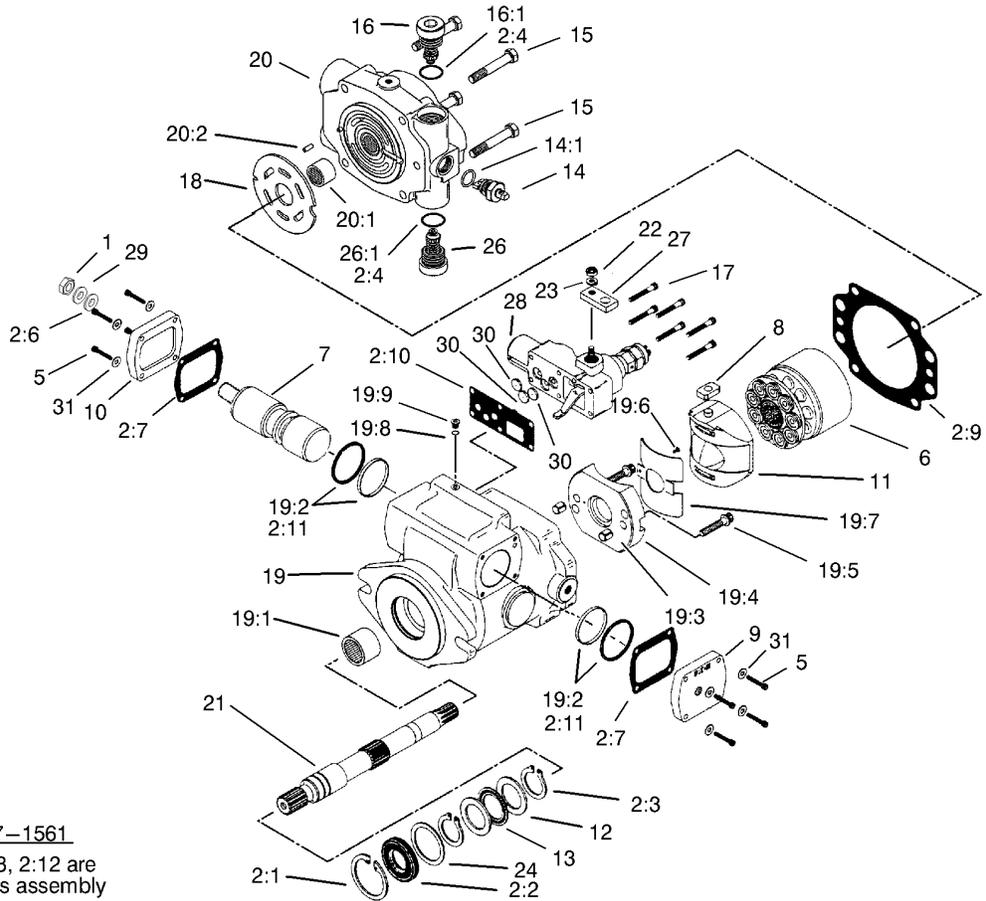
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PROTOTYPE



Gear Pump Assembly No. 100-3051

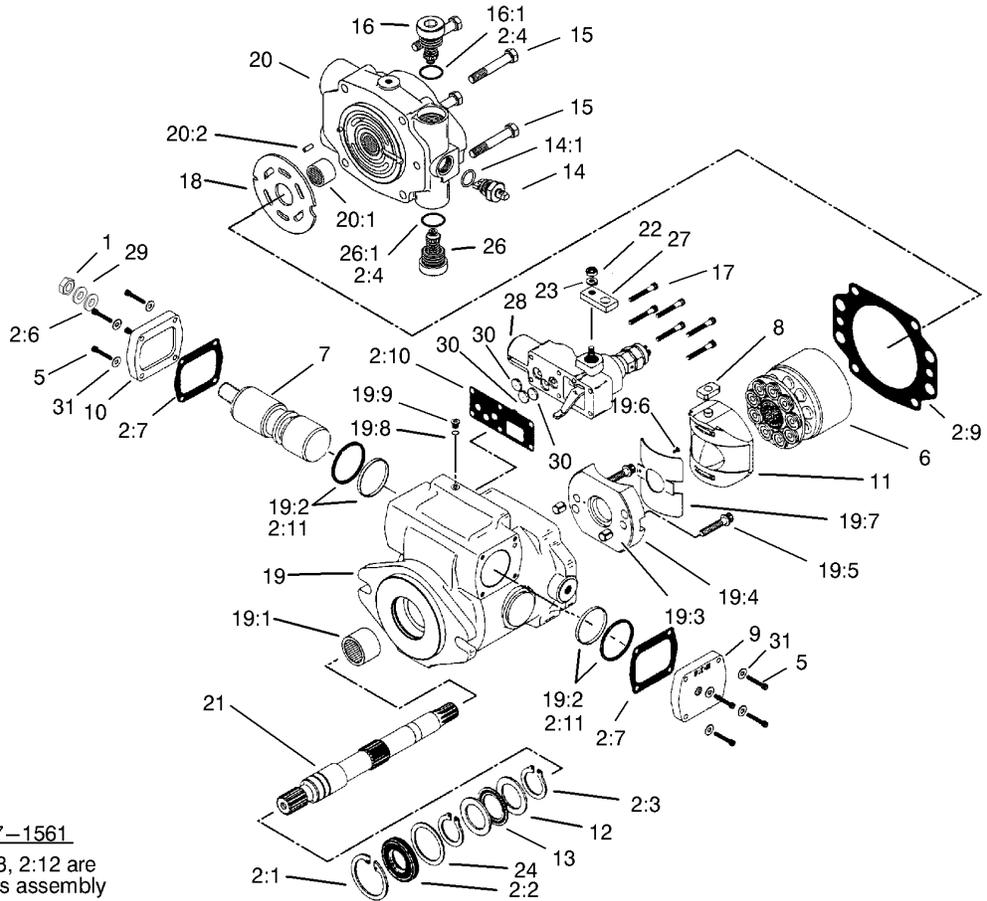
Ref	Part No.	Qty.	Description	Ref	Part No.	Qty.	Description
1	49-2640	1	Seal-Shaft	25		1	Gear-Idler
2	60-5890	1	Washer	26		1	Body
3	105-2867	8	Capscrew	27		1	Backplate ASM
4	105-2866	6	O-Ring				
5	74-8920	4	Washer-Copper				
6	107-1970	1	Valve-Proportional				
7	94-3013	1	Plug				
7:1		1	O-Ring				
8	94-3011	1	Plug				
9	105-2868	1	Seal Kit				
10		1	Body				
11		1	Drive Gear ASM				
12		3	Plate-Wear				
13		3	Seal-Pressure, Balance				
14		3	Gasket-Backup				
15		1	Front Plate ASM				
16		1	Gear-Idler				
17		1	Key				
18		1	Gear				
19		1	Body				
20		1	Gear				
21		1	Gear-Idler				
22		1	Key				
23		1	Plate-Adaptor				
24		1	Plate-Adaptor				



Piston Pump Assembly No. 105-4567

Ref	Part No.	Qty.	Description
1	3220-2	1	Nut
2	107-1561	1	Seal Kit
2:1	60-6260	1	Ring
2:2	105-3331	1	Seal-Shaft
2:3	76-7000	2	Ring-Retaining
2:4		2	O-Ring
2:5	93-6314	2	O Ring
2:6	94-3027	1	Washer-Seal
2:7	93-6339	2	Gasket
2:8	93-6376	1	O Ring
2:9	105-2900	1	Gasket-Housing
2:10	105-2901	1	Gasket-Housing, Control
2:11		2	Seal ASM
2:12	74-9380	1	O-Ring
5	3274-81	8	Screw-HSH
6	93-6322	1	Rotating Kit
7	105-4572	1	Servo Piston ASM
8	94-3032	1	Follower-Piston
9	94-3033	1	Plate-Cover
10	105-9853	1	Plate-Cover
11	94-3026	1	Camplate ASM
12	76-6950	2	Race-Thrust
13	76-6960	1	Bearing-Thrust
14	105-2864	1	Valve-Bypass

Ref	Part No.	Qty.	Description
14:1		1	O-Ring
15	323-45	4	Screw-HH
16	105-2857	1	Valve-Relief
16:1		1	O-Ring
17	3274-59	6	Screw-HSH
18	94-3022	1	Plate-Valve
19	105-2859	1	Housing ASM
19:1		1	Bearing
19:2		2	Seal
19:3		2	Dowel-Bushing
19:4		1	Cradle ASM
19:5		2	Screw
19:6		1	Screw
19:7		1	Bushing
19:8		1	O-Ring
19:9		1	Plug
20	105-2860	1	Backplate ASM
20:1		1	Bearing
20:2		1	Pin-Roll
21	105-2861	1	Shaft-Drive
22	3217-5	1	Nut-Hex
23	3253-3	1	Washer-Lock
24	60-6240	1	Washer
26	105-2858	1	Valve-Relief

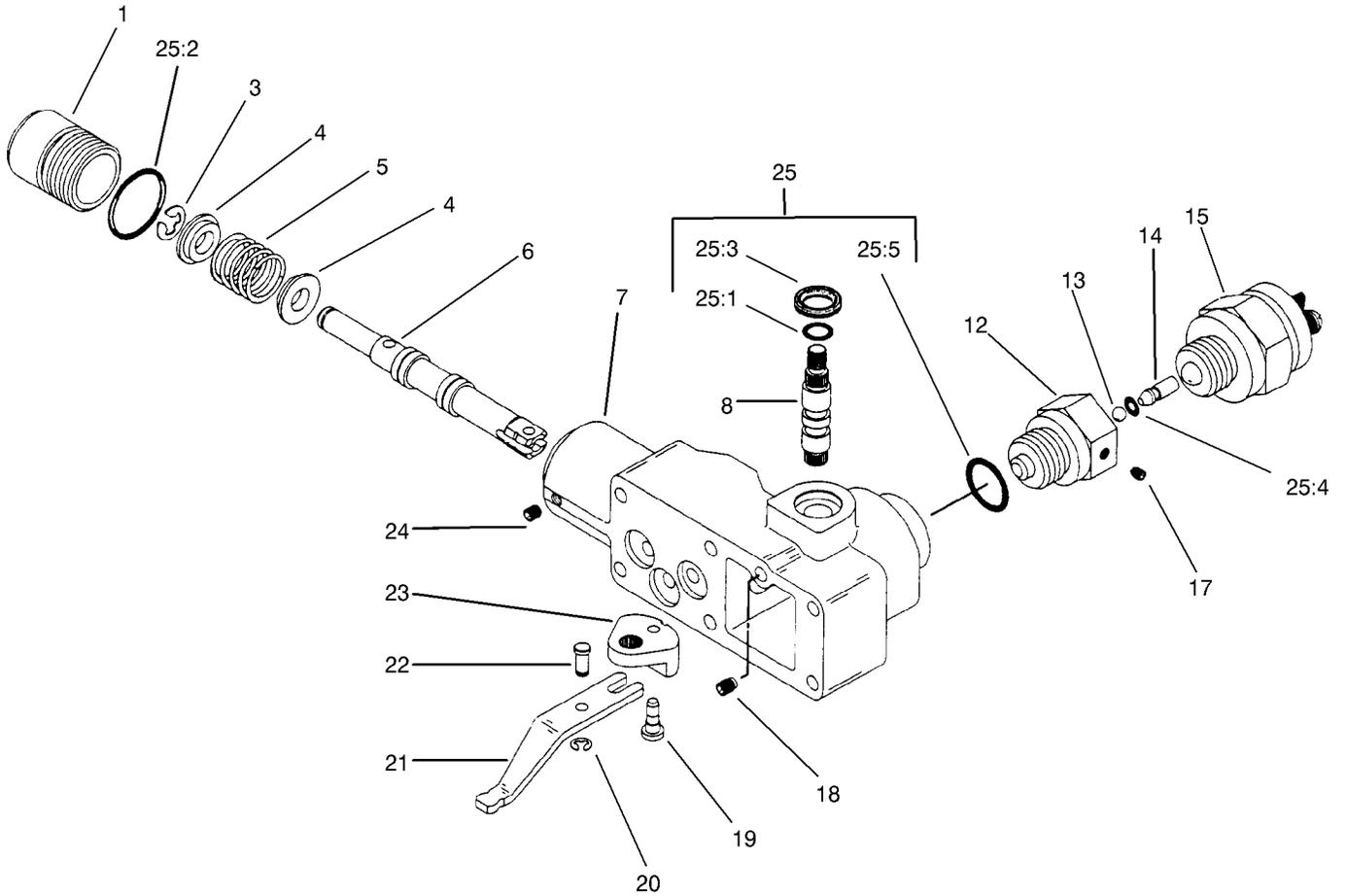


Seal Kit 107-1561
 items 2:5, 2:8, 2:12 are
 not used in this assembly

Piston Pump Assembly No. 105-4567 (continued)

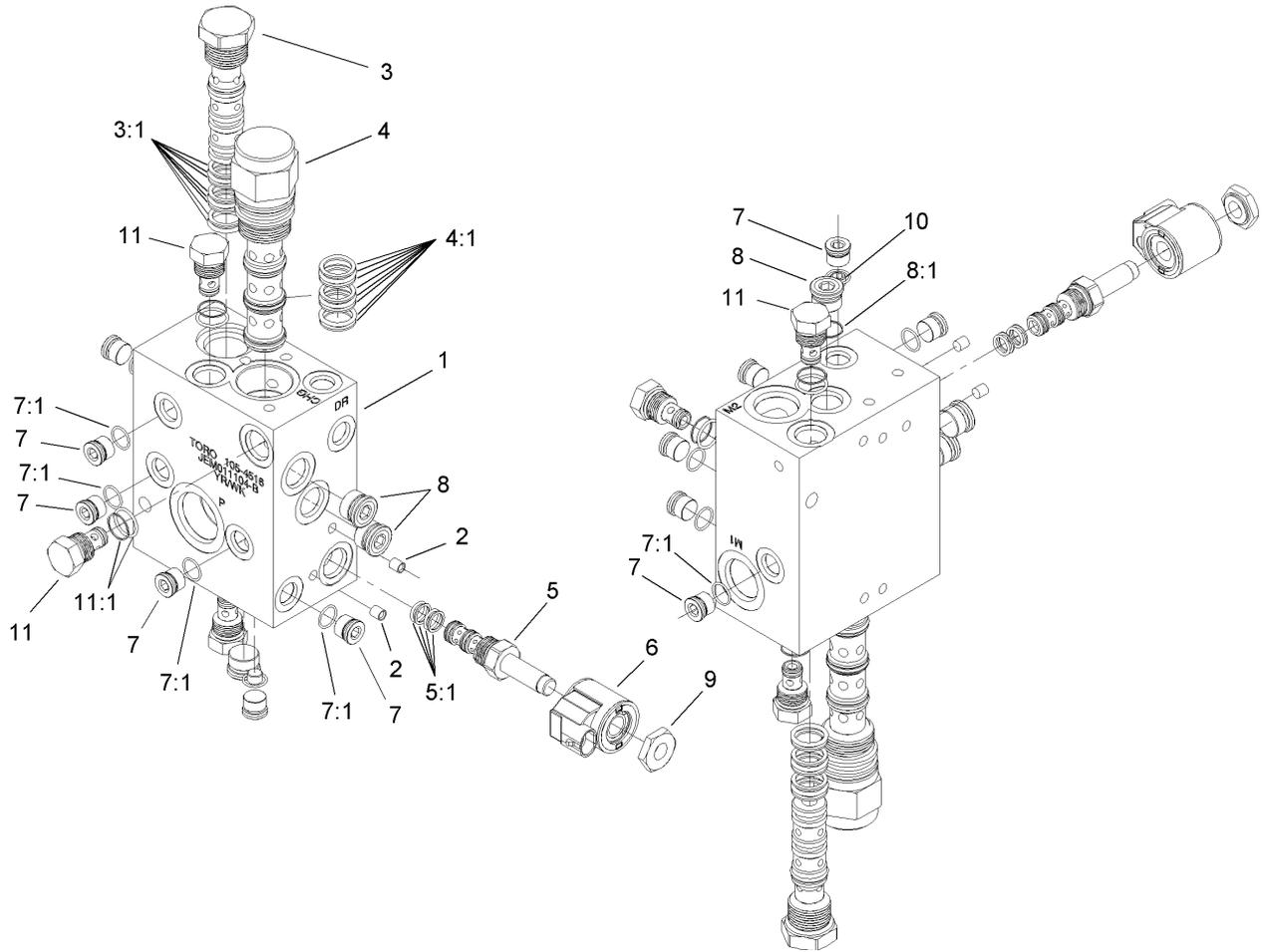
Ref	Part No.	Qty.	Description
26:1		1	O-Ring
27	105-2862	1	Arm-Control
28	93-6306	1	Control ASM
29	94-3030	1	Washer
30	105-2863	3	Orifice
31	3256-77	8	Washer-Flat

PROTOTYPE



Control Assembly No. 93-6306

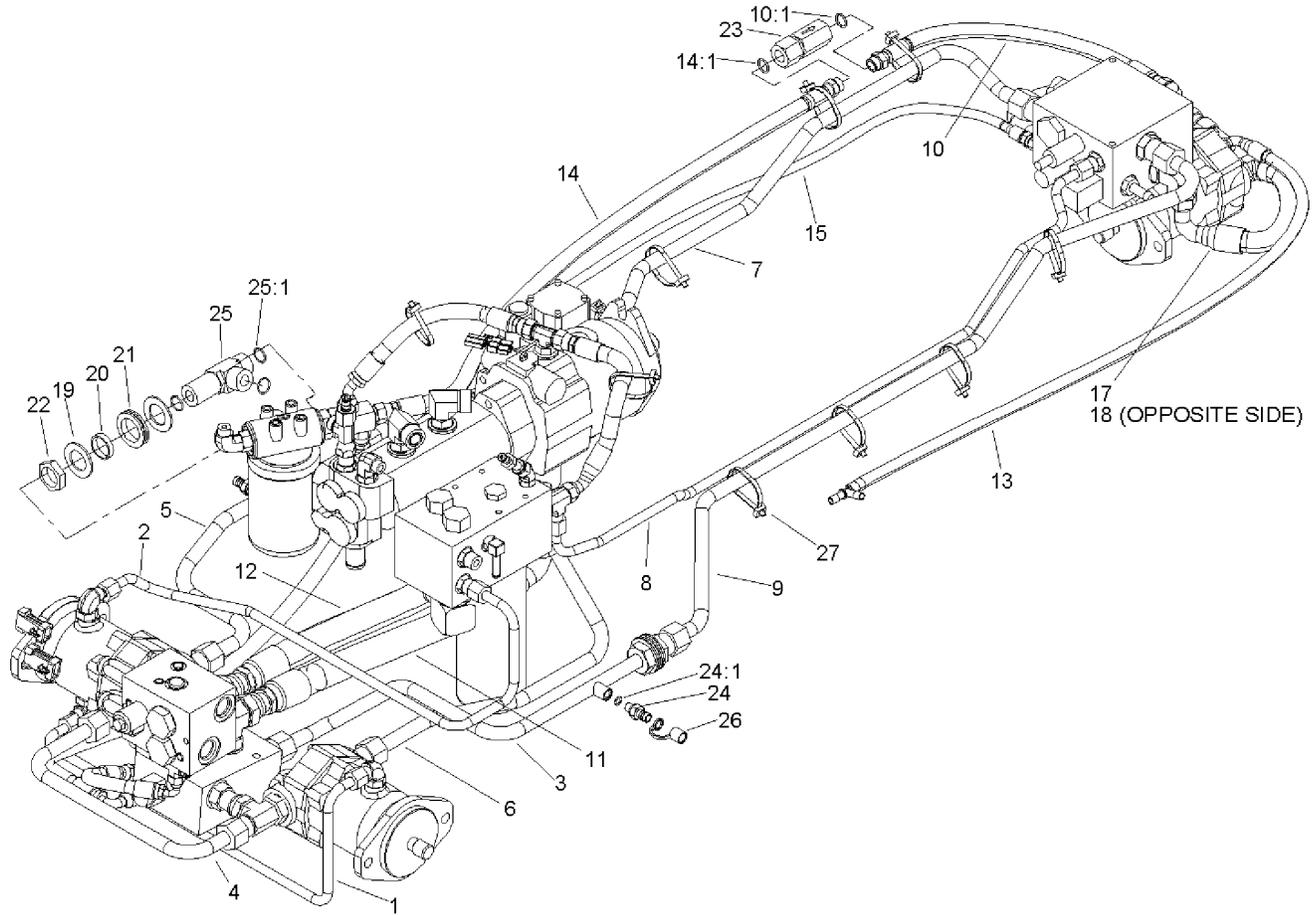
Ref	Part No.	Qty.	Description
1		1	Plug
3		1	Ring-Retaining
4		2	Retainer-Spring
5		1	Spring
6		1	Valve-Spool
7		1	Housing-Control
8		1	Shaft-Input
12		1	Adaptor
13		1	Ball
14		1	Pin
15	94-3043	1	Switch-Safety, Neutral
17		1	Screw-Set
18		1	Screw-Set
19		1	Pin
20		1	Ring-Retaining
21		1	Link
22		1	Pin-Dowel
23		1	Crank-Bell
24		1	Screw-Set
25	94-3044	1	Seal Kit
25:1		1	O-Ring
25:2		1	O-Ring
25:3		1	Seal-Wiper
25:4		1	O-Ring
25:5		1	O-Ring



Traction Manifold Assembly No. 105-4516

Ref	Part No.	Qty.	Description
1		1	Manifold (Not Serviced Separately)
2		13	Plug (Not Serviced Separately)
3	106-1997	1	Valve-Flow Divider (Used In Groundsmaster 4000 Series)
3:1	107-1554	1	Seal Kit
4	106-1996	1	Valve-Piloted Directional
4:1	106-6775	1	Seal Kit
5	106-1995	1	Valve-3 Way
5:1	107-1553	1	Seal Kit
6	105-9333	1	E-Coil, 12v
7	353-989	6	Plug-Hex, Hollow
7:1	237-42	1	O-Ring
8	353-988	3	Plug-Hex, Hollow
8:1	237-79	1	O-Ring
9	105-9332	1	Nut-E Coil
10	105-9326	1	Orifice
11	105-9321	3	Valve-Check
11:1	105-9156	1	Seal Kit

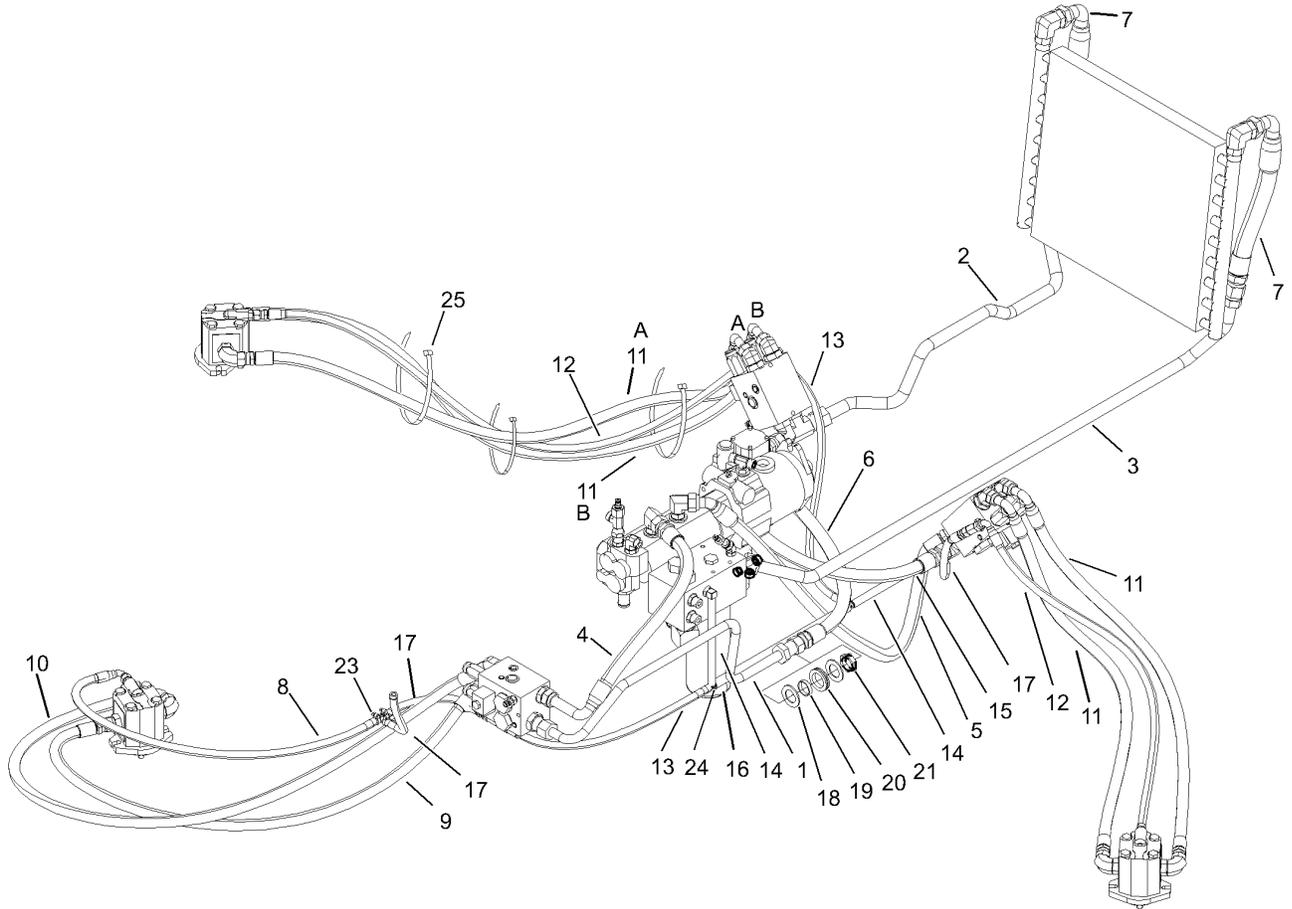
PROTOTYPE



Traction Hydraulic Plumbing Assembly

Ref	Part No.	Qty.	Description
1	100-3095	1	Tube-Hyd, Drain & Motors
2	104-0793	1	Tube-Hyd, Drain Motor & Filter
3	105-3236	1	Tube-HYD
3:1	237-58	1	O-Ring
4	100-5574	1	Tube-Hyd, Motor Front
5	104-3581	1	Tube-Hyd, RH Motor
6	104-3582	1	Tube-Hyd, LH Motor
7	100-5571	1	Tube-Hyd, RH Rear Traction
8	105-4508	1	Tube-Hyd, LH Charge
9	100-5572	1	Tube-Hyd, LH Rear Traction
10	100-5617	1	Hose ASM
10:1	237-79	1	O-Ring
11	107-0204	1	Hose ASM
12	100-5525	1	Hose ASM
13	100-5614	1	Hose ASM
14	104-2237	1	Hose ASM
14:1	237-79	1	O-Ring
15	100-5643	1	Hose ASM
17	100-5579	1	Hose ASM
18	104-3502	1	Hose ASM
19	69-8910	4	Washer
20	69-8900	2	Spacer
21	240-7	2	Grommet-Rubber
22	340-126	2	Nut-Bulkhead

Ref	Part No.	Qty.	Description
23	100-5600	1	Valve-Check
24	354-77	2	Fitting-Quick
24:1	237-78	1	O-Ring
25	104-3558	1	Fitting-Bulkhead
25:1	237-58	3	O-Ring
26	354-79	2	Cap-Dust
27	3290-378	10	Tie-Cable

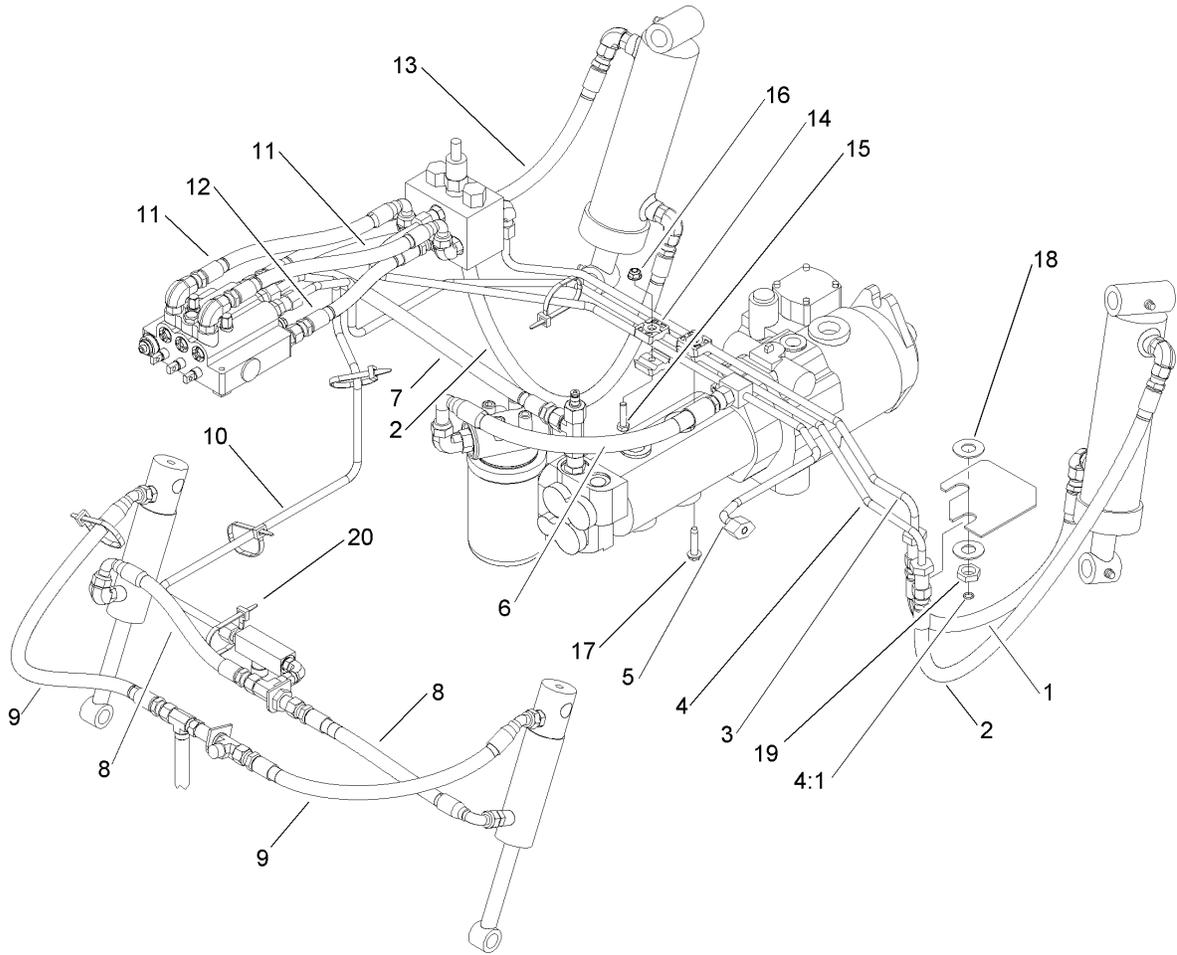


Power Take Off Hydraulic Plumbing Assembly

Ref	Part No.	Qty.	Description
1	104-0795	1	Tube-Hyd, Front PTO
1:1	237-58	1	O-Ring
2	104-0796	1	Tube-Hyd, RH Cooler
2:1	340-65	1	O-Ring
3	104-0797	1	Tube-Hyd, LH Cooler
3:1	340-65	1	O-Ring
4	95-0961	1	Hose ASM
5	104-2264	1	Hose ASM
6	104-2235	1	Hose ASM
7	100-5568	2	Hose ASM
8	104-2262	1	Hose ASM
9	104-2261	1	Hose ASM
10	104-2260	1	Hose ASM
11	104-2263	4	Hose ASM
12	104-2265	2	Hose ASM
13	100-5570	2	Hose ASM
14	100-5649	2	Hose
15	100-5645	1	Hose ASM
16	100-5607	1	Hose
17	100-5641	3	Hose ASM
18	69-8910	2	Washer
19	69-8900	1	Spacer
20	240-7	1	Grommet-Rubber
21	340-126	1	Nut-Bulkhead

Ref	Part No.	Qty.	Description
23	2412-36	15	Clamp-Hose
24	354-107	4	Fitting-Hyd, Tee
25	3290-379	9	Tie-Cable

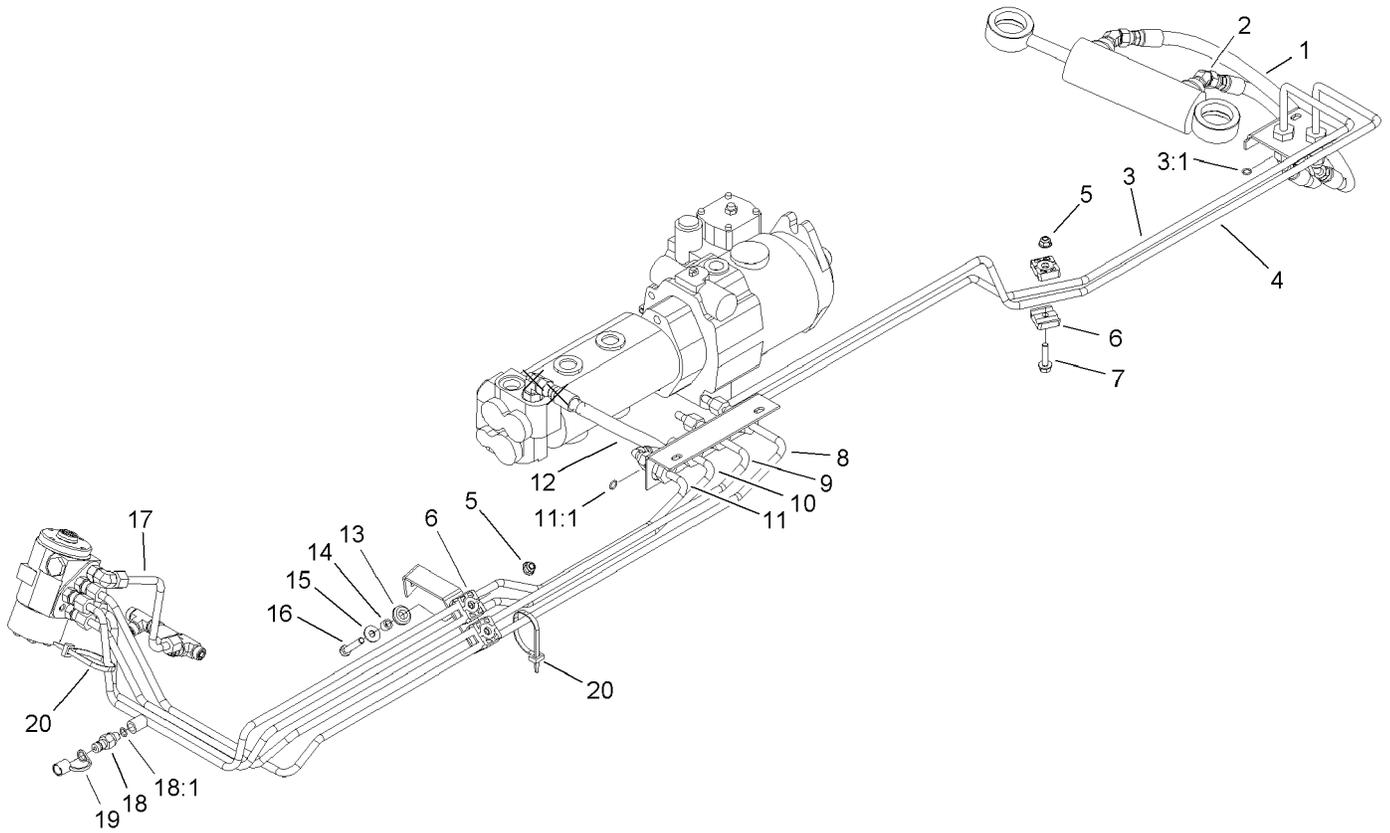
PROTOTYPE



Lift Arm Hydraulic Plumbing Assembly

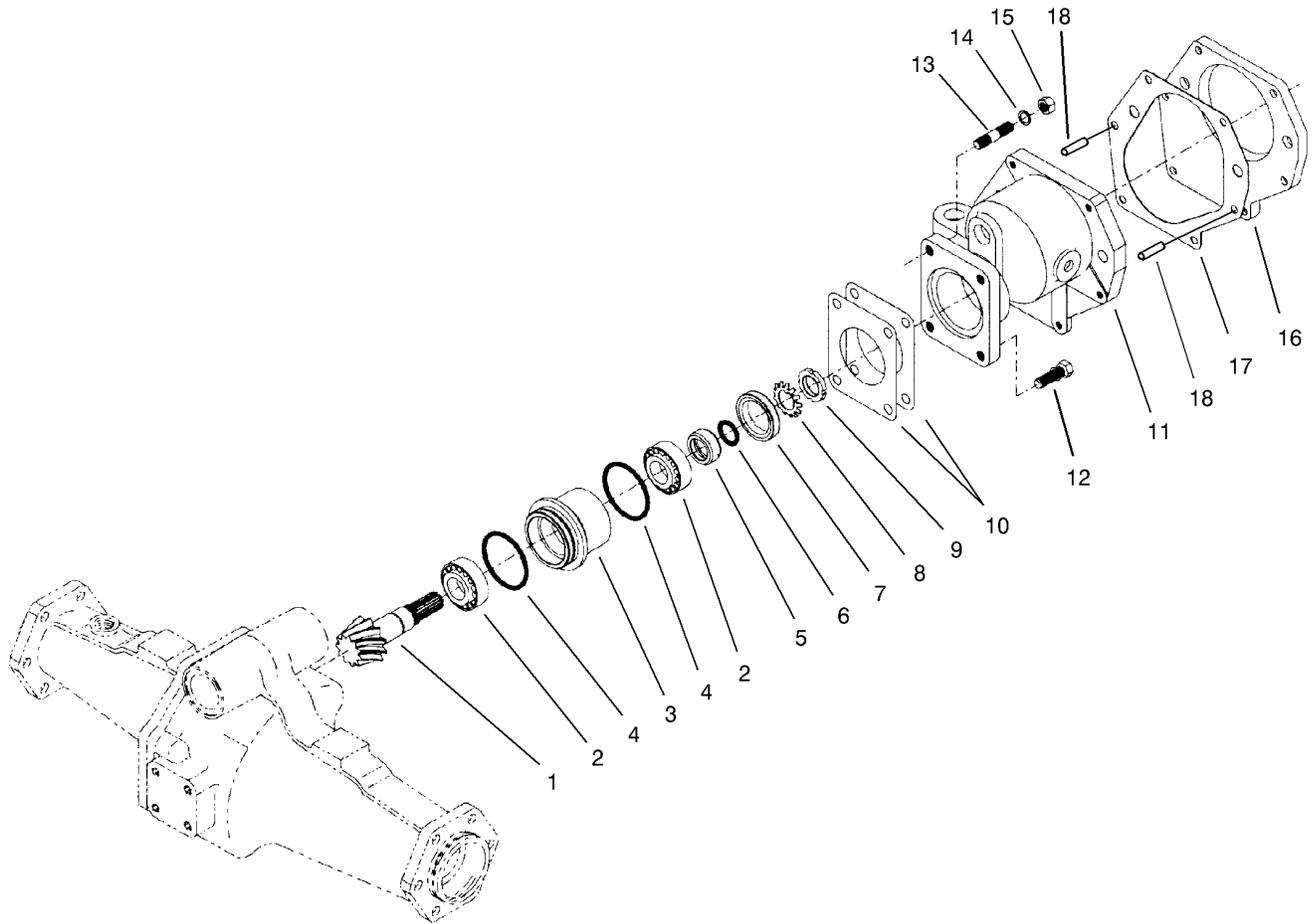
Ref	Part No.	Qty.	Description
1	100-5629	1	Hose ASM
2	100-5630	2	Hose ASM
3	100-3087	1	Tube-Hyd, Left Return
①3:1	237-22	1	O-Ring
4	100-3088	1	Tube-Hyd, Lift
4:1	237-22	1	O-Ring
5	100-3089	1	Tube-Hyd, Charge
6	83-9600	1	Hose ASM
7	104-2239	1	Hose ASM
①7:1	237-79	1	O-Ring
8	104-2234	2	Hose ASM
9	92-7595	2	Hose ASM
10	105-7371	1	Tube-HYD
11	104-2240	2	Hose ASM
12	100-5589	1	Hose ASM
13	100-5631	1	Hose ASM
14	56-7973	4	Clamp-Tube
15	322-6	1	Screw-HH
16	104-8300	1	Nut-Flange, NI
17	32144-57	1	Screw
18	69-8940	4	Washer
19	340-70	2	Nut-Lock
20	3290-378	5	Tie-Cable

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Steering Hydraulic Assembly

Ref	Part No.	Qty.	Description	Ref	Part No.	Qty.	Description
1	92-7538	1	Hose ASM	18:1	237-78	1	O-Ring
2	92-7539	1	Hose ASM	19	354-79	1	Cap-Dust
3	100-5576	1	Tube-Hyd, RH Rear Steering	20	3290-378	2	Tie-Cable
3:1	237-22	1	O-Ring				
4	100-5575	1	Tube-Hyd, LH Rear Steering				
4:1	237-22	1	O-Ring				
5	104-8300	3	Nut-Flange, NI				
6	56-7973	6	Clamp-Tube				
7	3234-36	1	Screw-HHF				
8	100-3091	1	Tube-Hyd, LH Front Steering				
8:1	237-22	1	O-Ring				
9	100-3092	1	Tube-Hyd, RH Front Steering				
9:1	237-22	1	O-Ring				
10	100-3093	1	Tube-Hyd, Beyond Power Steering				
10:1	237-22	1	O-Ring				
11	100-3090	1	Tube-Hyd, Pressure Steering				
11:1	237-22	1	O-Ring				
12	69-5440	1	Hose ASM				
13	93-5108	2	Grommet-Rubber				
14	93-5109	2	Spacer				
15	3256-71	2	Washer-Flat				
16	322-8	2	Screw-HH				
17	100-5588	1	Tube-Hyd, Steer & Drain				
18	354-77	1	Fitting-Quick				

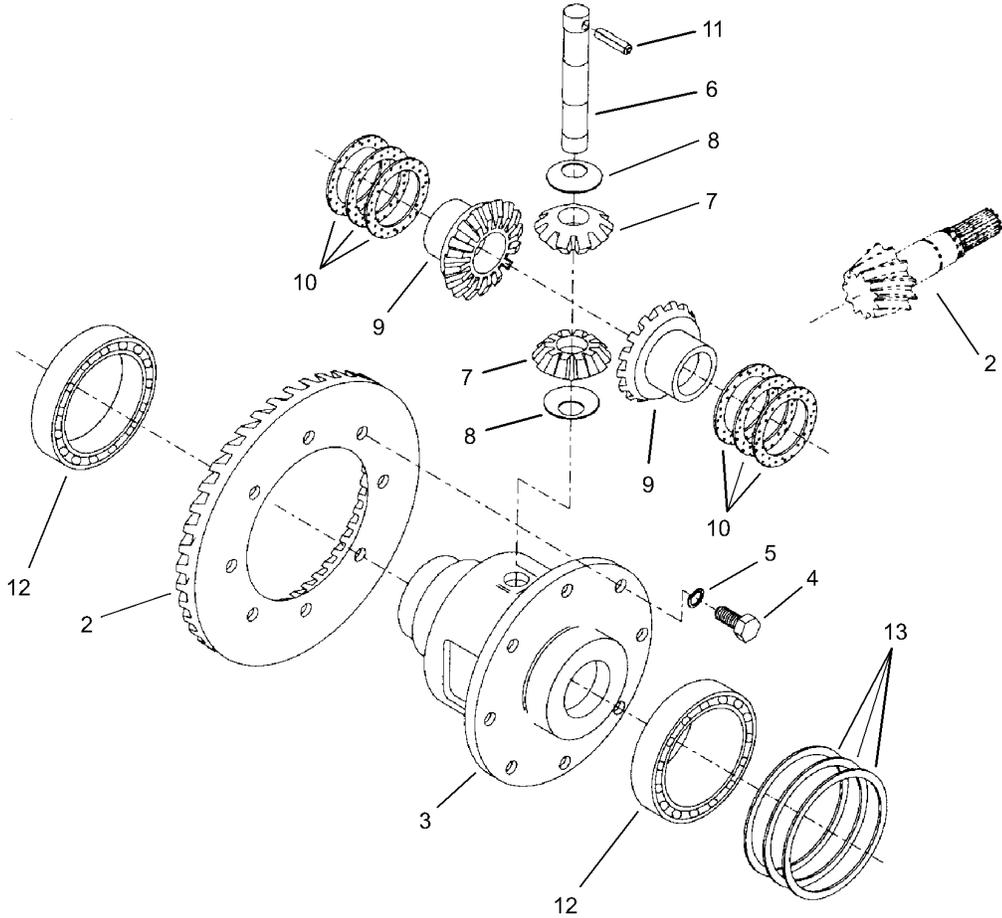


Bevel Pinion Shaft Assembly Rear Axle Assembly No. 100-3784

Ref	Part No.	Qty.	Description
1	100-2555	1	Ring And Pinion Matched Set
2	99-7570	2	Bearing-Roller, Taper
3	95-7534	1	Case-Bearing
4	99-7571	2	O-Ring
5	99-7572	1	Collar-Seal, Oil
6	99-7573	1	O-Ring
7	99-7574	1	Seal-Oil
8	99-7559	1	Washer-Lock
9	99-7560	1	Nut-Lock
10	99-7550	2	Shim 0.1
10	99-7551	2	Shim 0.2
11	95-7533	1	Case-Gear
12	99-7575	2	Bolt
13	98-7735	2	Stud
14	99-7527	2	Washer-Spring
15	99-7526	2	Nut
16	95-7541	1	Plate-Cover
17	95-7540	1	Gasket
18	104-2353	2	Pin-Dowel

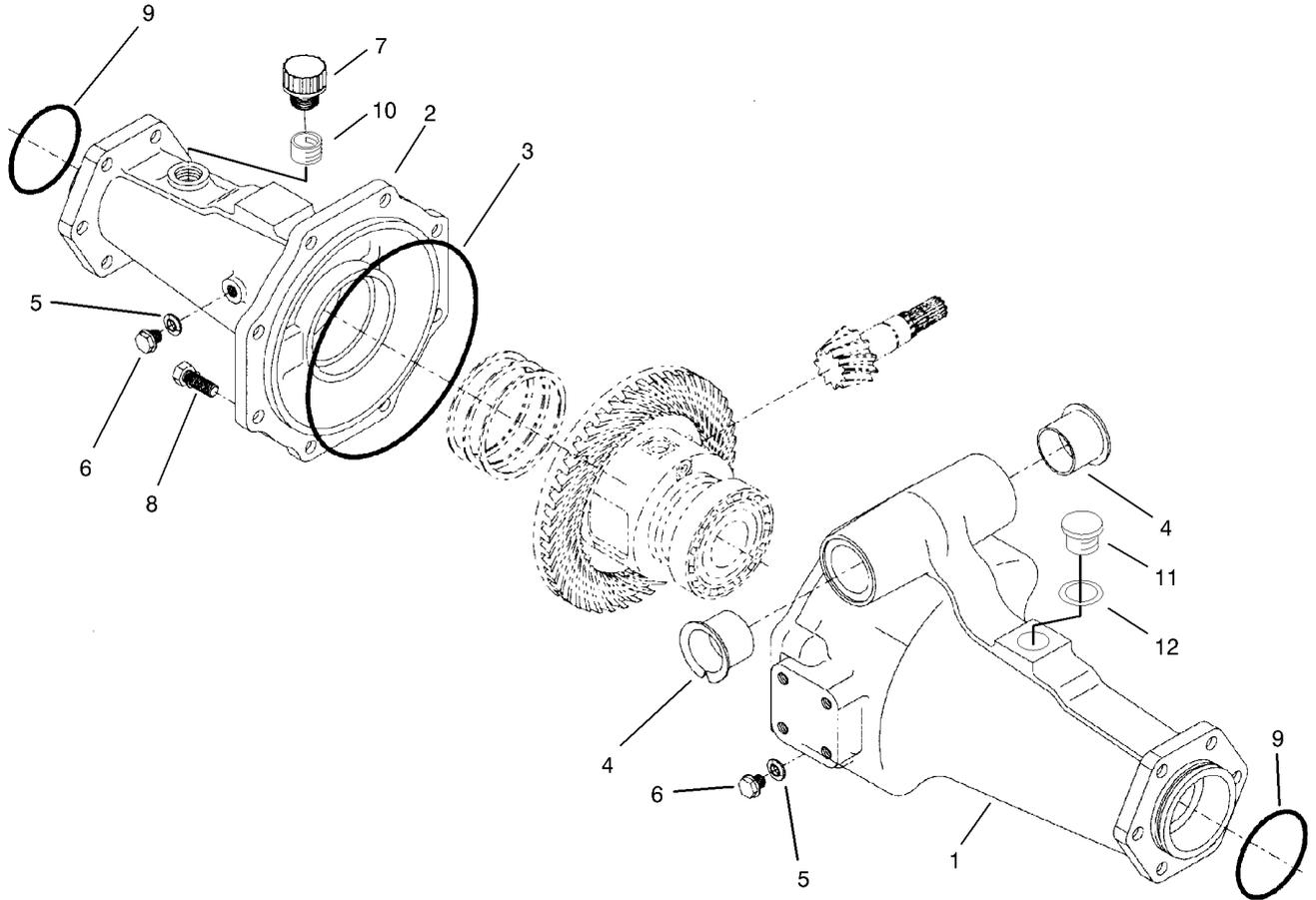
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PROTOTYPE



Rear Axle Assembly No. 98-3925 (Continued) Differential Assembly No. 95-7503

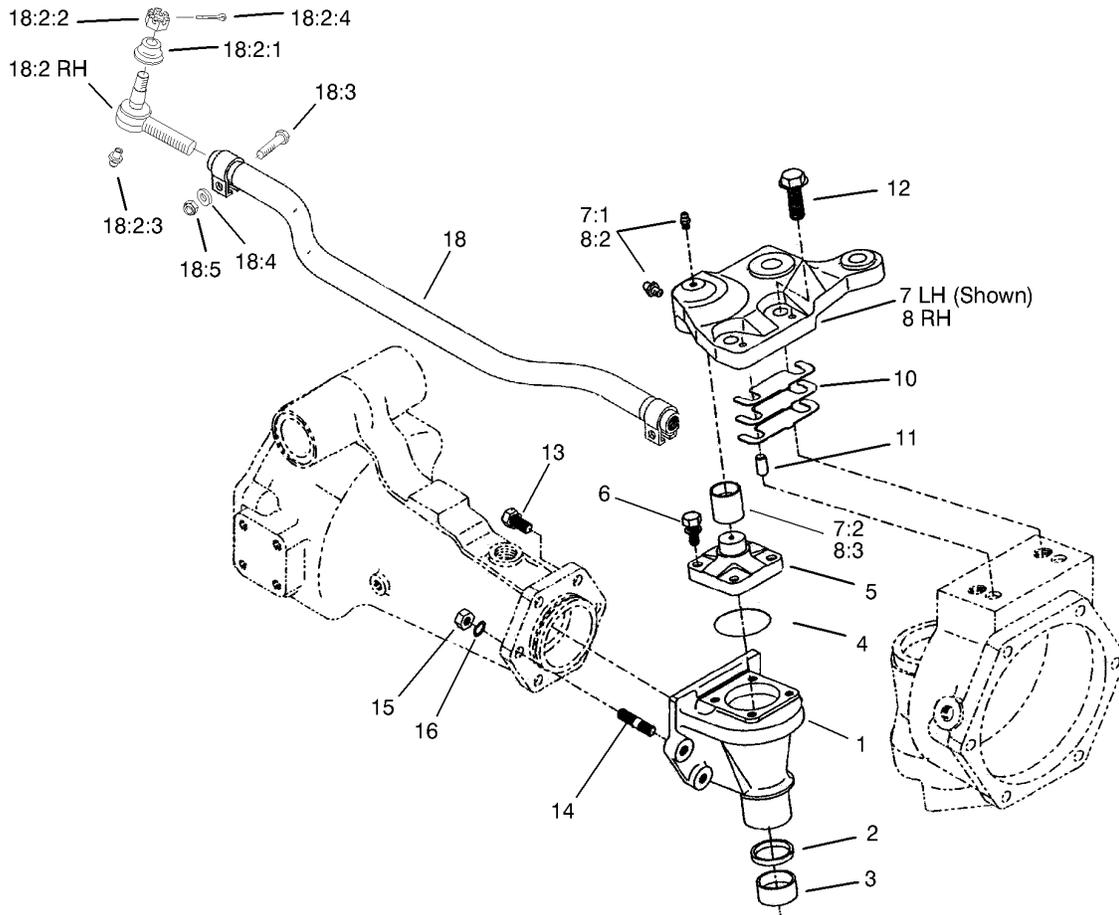
Ref	Part No.	Qty.	Description	
1	95-7503	1	Differential ASM	PROTOTYPE
2	100-2555	1	Ring And Pinion Matched Set	
3	95-7502	1	Case-Differential	
4	99-7576	8	Bolt	
5	99-7577	8	Washer-Spring	
6	99-7578	1	Shaft-Differential	
7	99-7579	2	Pinion-Differential	
8	99-7580	2	Washer-Differential	
9	99-7581	2	Gear-Differential	
10	99-7582	2	Washer-Differential	
10	99-7583	2	Washer-Differential	
10	99-7584	2	Washer-Differential	
11	99-7588	1	Pin-Spring	
12	99-7562	2	Bearing-Ball	
13	99-7585	2	Shim 0.1	
13	99-7586	2	Shim 0.2	
13	99-7587	2	Shim 0.4	



Axle Support Assembly Rear Axle Assembly No. 100-3784 (Continued)

Ref	Part No.	Qty.	Description
1	95-7508	1	Support-Axle
2	95-7506	1	Support-Axle
3	95-7507	1	O-Ring
4	95-7537	2	Bushing-Flanged
5	99-7590	2	Washer-Seal
6	99-7589	2	Plug
7	99-7591	1	Oil Plug ASM
8	99-7592	8	Bolt
9	99-7593	2	O-Ring
10	104-2377	1	Extension-Vent
11	104-8643	1	Plug
12	104-8644	1	O-Ring

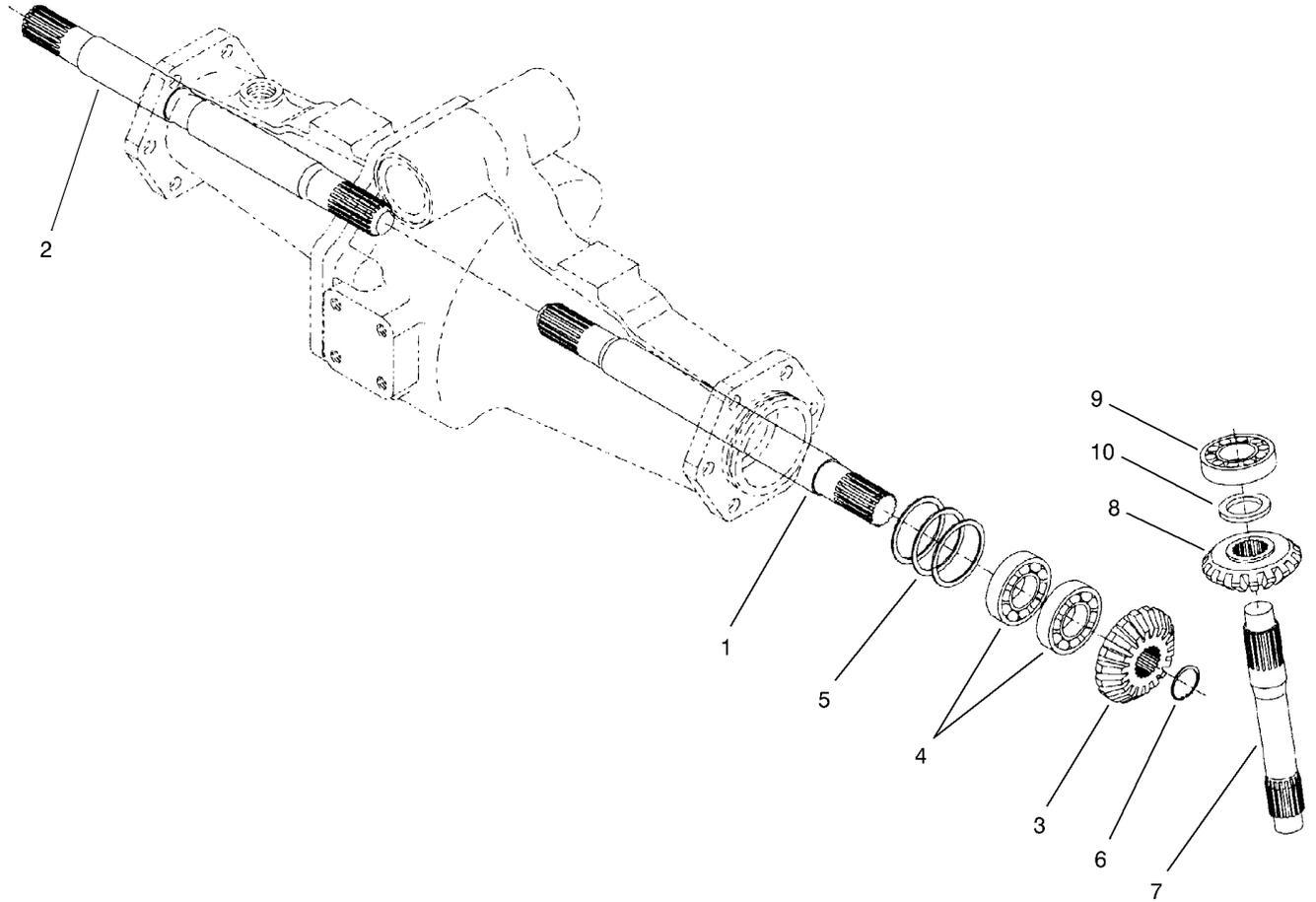
PROTOTYPE



Bevel Gear Case Assembly Rear Axle Assembly No. 100-3784 (Continued)

Ref	Part No.	Qty.	Description
1	95-7538	2	Case-Gear, Bevel
2	100-2557	2	Seal-Oil
3	104-2378	2	Bushing
4	104-2372	2	O-Ring
5	104-2373	2	Knuckle
6	104-2374	8	Bolt
7	100-3768	1	LH Steering Arm ASM
7:1	302-5	2	Fitting-Grease
7:2	104-8634	1	Bushing
8	100-3766	1	RH Steering Arm ASM
8:2	302-5	2	Fitting-Grease
8:3	104-8634	1	Bushing
10	95-7547	2	Shim 0.1
10	95-7548	2	Shim 0.2
10	95-7549	2	Shim 0.4
11	99-7597	4	Pin-Dowel
12	104-2375	4	Bolt
13	99-7599	8	Bolt
14	99-7525	4	Stud
15	99-7526	4	Nut
16	99-7527	4	Washer-Spring
18	100-3762	1	Tie Rod ASM
● 18:1	100-3851	1	LH Tie Rod End ASM
● 18:1:1	100-3853	1	Cover-Dust

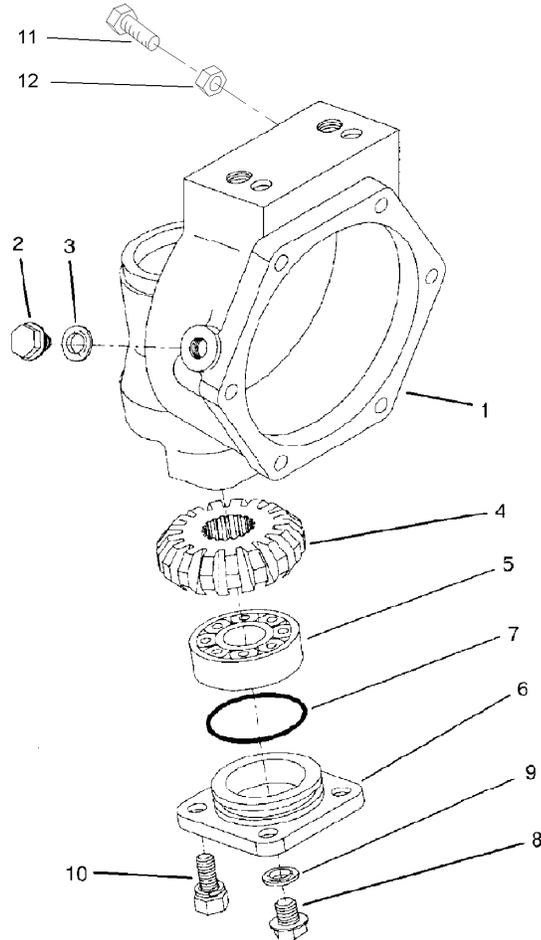
Ref	Part No.	Qty.	Description
● 18:1:2	100-3854	1	Nut-Castle
● 18:1:3	302-5	1	Fitting-Grease
● 18:1:4	3272-11	1	Pin-Cotter
18:2	100-3852	1	RH Tie Rod End ASM
18:2:1	100-3853	1	Cover-Dust
18:2:2	100-3854	1	Nut-Castle
18:2:3	302-5	1	Fitting-Grease
18:2:4	3272-11	1	Pin-Cotter
18:3	100-3855	2	Bolt
18:4	99-7527	2	Washer-Spring
18:5	99-7526	2	Nut



Bevel Gear Shaft Assembly Rear Axle Assembly No. 100-3784 (Continued)

Ref	Part No.	Qty.	Description
1	95-7509	1	Shaft-Gear, Differential
2	95-7512	1	Shaft-Gear, Differential
3	95-7517	2	Gear-Bevel, 15 Tooth
4	99-7530	4	Bearing-Ball
5	99-7552	2	Shim 0.1
5	99-7553	2	Shim 0.2
5	99-7554	2	Shim 0.5
6	99-7531	2	Clip
7	95-7529	2	Shaft-Gear, Bevel
8	95-7519	2	Gear-Bevel, 17 Tooth
9	99-7532	2	Bearing-Roller, Taper
10	99-7558	2	Collar

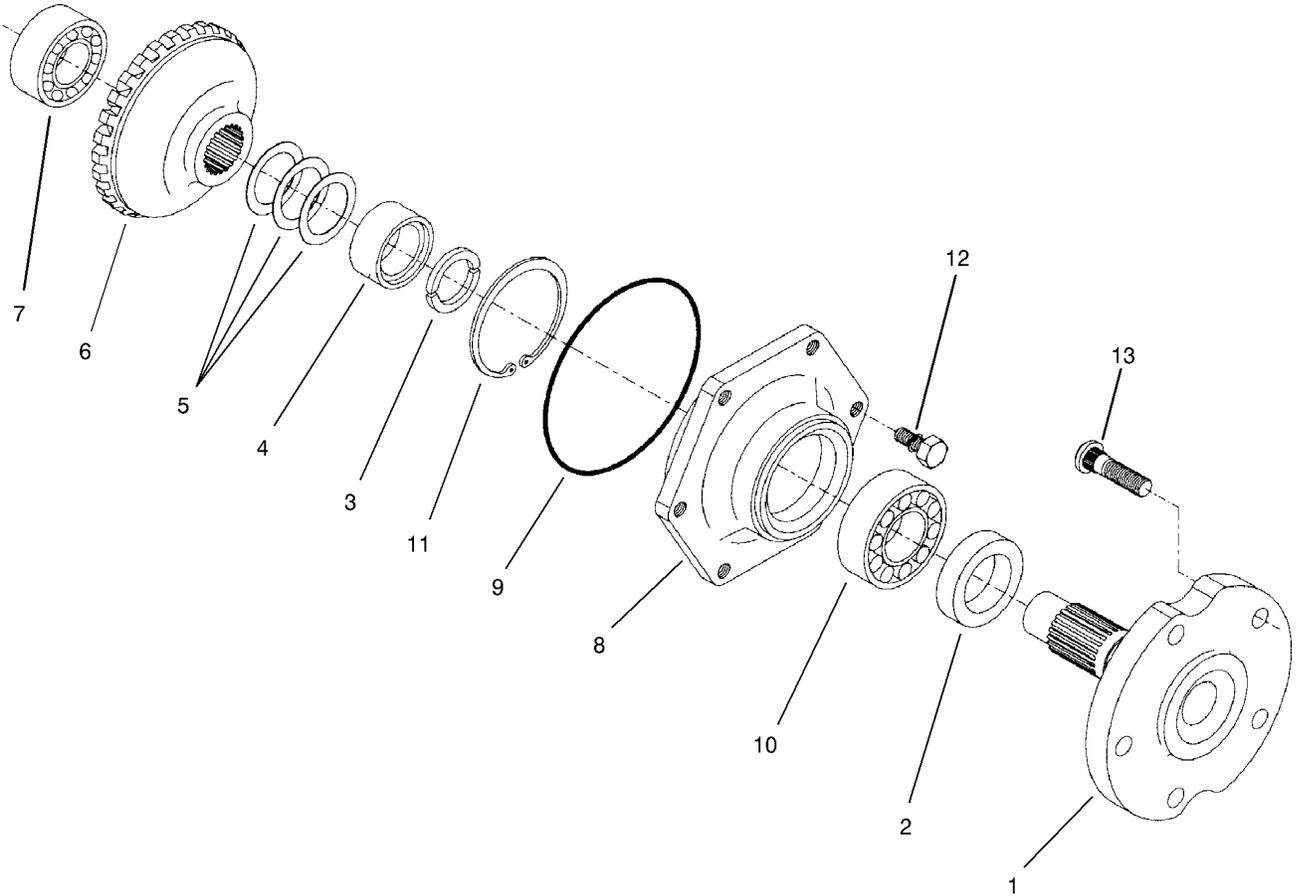
PROTOTYPE



Axle Case Assembly Rear Axle Assembly No. 100-3874 (Continued)

Ref	Part No.	Qty.	Description				
1	95-7531	2	Case-Axle				
2	99-7535	2	Plug				
3	99-7536	2	Washer-Seal				
4	95-7527	2	Gear-Bevel, 17 Tooth				
5	99-7532	2	Bearing-Roller, Taper				
6	100-2560	2	Cover				
7	100-2561	2	O-Ring				
8	99-7589	2	Plug				
9	99-7590	2	Washer-Seal				
10	100-2562	8	Bolt				
11	106-1102	2	Bolt - Stop				
12	106-1103	2	Nut				

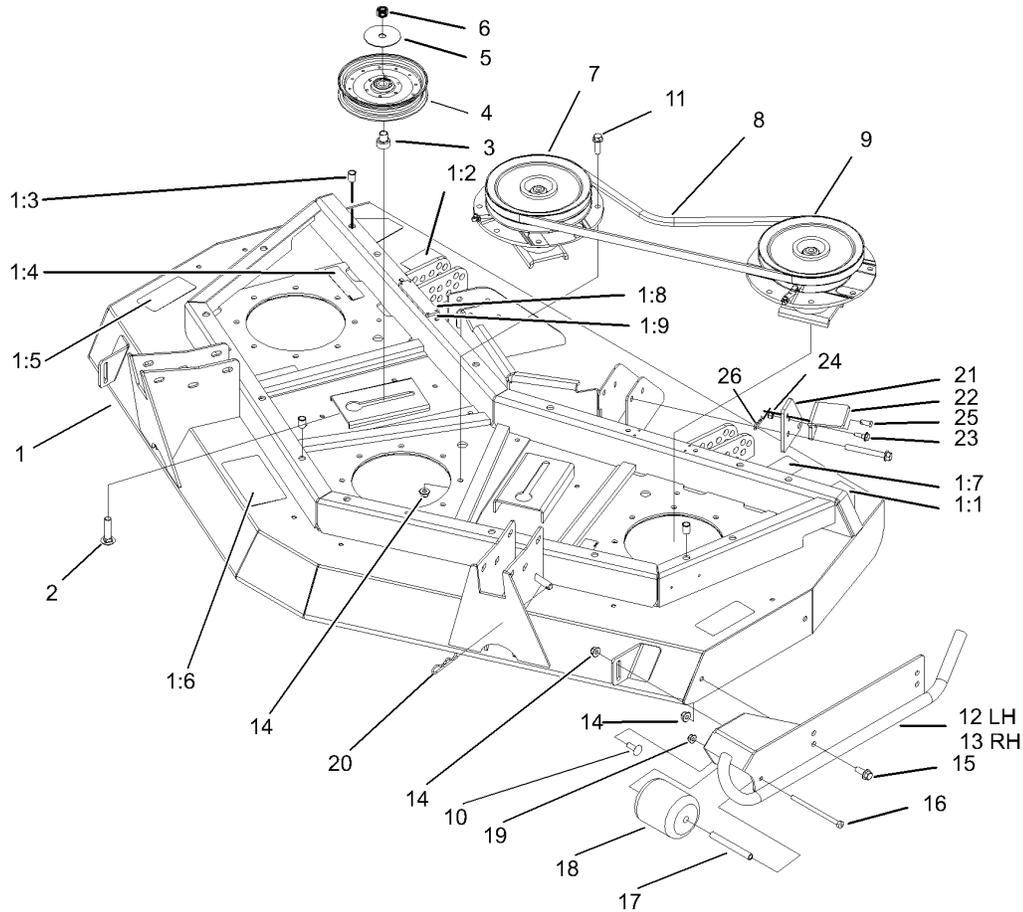
PROTOTYPE



Axle Assembly Rear Axle Assembly No. 100-3784 (Continued)

Ref	Part No.	Qty.	Description
1	95-7522	2	Axle
2	99-7564	2	Seal-Oil
3	95-7544	4	Clip
4	95-7523	2	Spacer
5	99-7555	2	Shim 0.3
5	99-7556	2	Shim 0.2
5	99-7557	2	Shim 0.5
6	95-7524	2	Gear-Bevel, 29 Tooth
7	99-7534	2	Bearing-Ball
8	95-7521	2	Cover-Axle
9	99-7538	2	O-Ring
10	99-7561	2	Bearing-Ball
11	99-7539	2	Clip
12	99-7596	12	Bolt
13	99-7563	10	Stud

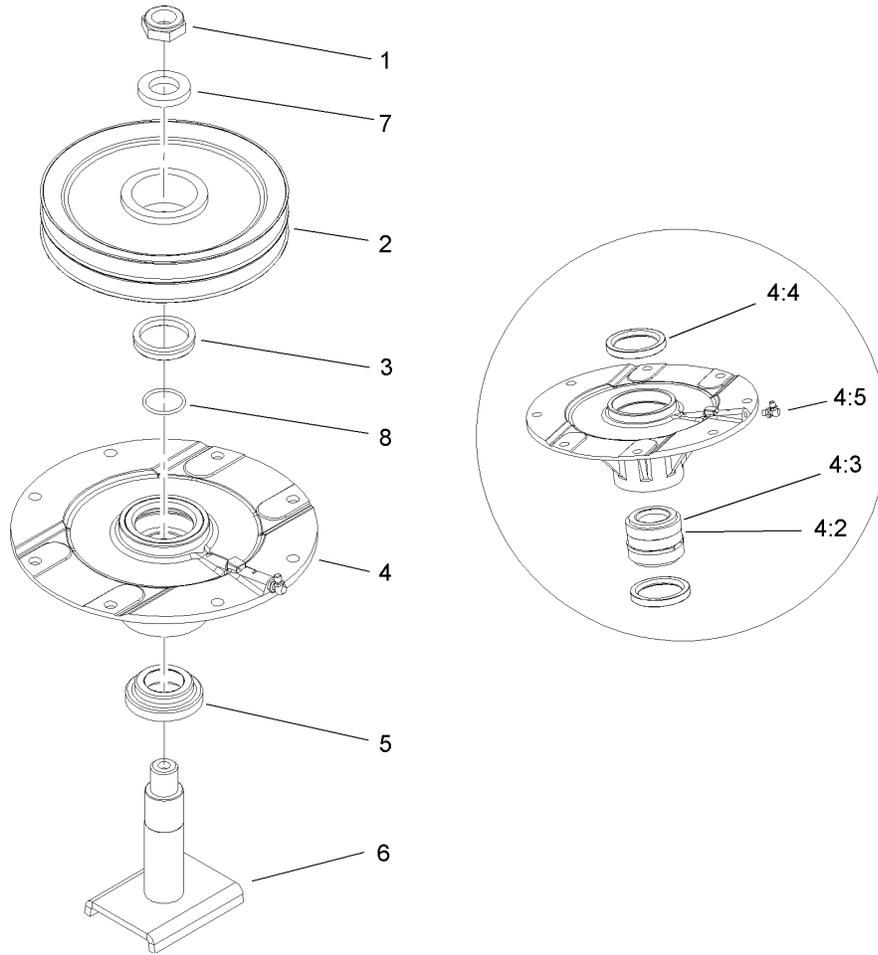
PROTOTYPE



Front Deck, Idler and Skid Assembly

Ref	Part No.	Qty.	Description
1	100-3035	1	Front Deck ASM
1:1	43-8480	2	Decal-Danger
1:1	106-6753	2	Decal-Danger
1:2	100-5624	1	Decal-Hoc, RH
1:3	32148-9	3	Insert-Nut
1:4	100-6578	4	Decal-Danger
1:5	93-7818	2	Decal-Torque, Blade Bolt
1:6	100-5622	1	Decal-HOC
1:7	104-3578	1	Decal-Hoc, LH
1:8	105-0786	2	Pad-Plastic
1:9	3269-24	8	Rivet
2	3233-4	2	Screw-CARR
3	100-2984	2	Spacer-Idler
4	99-5493	2	Pulley-Idler
5	100-3102	2	Washer-Flat
6	3296-25	2	Nut-Lock, NI
7	104-3530	1	Double Driven Spindle ASM
8	55-7660	2	V-Belt
9	104-3531	1	High Driven Spindle ASM
10	3231-2	2	Screw-CARR
11	3234-24	20	Screw-HHF
12	100-5612-01	1	LH Skid ASM
13	100-5605-01	1	RH Skid ASM
14	104-8301	30	Nut-Flange, NI

Ref	Part No.	Qty.	Description
15	3234-42	4	Screw-HHF
16	322-29	2	Screw-HH
17	105-4549	2	Spacer-Roller
18	93-4803	2	Roller-Deck
19	104-8300	2	Nut-Flange, NI
20	3290-355	1	Pin-Hair
21	106-2033-01	1	Plate-Latch
22	106-2032-01	1	Latch-Deck
23	11-9030	1	Screw-Shoulder
24	3296-42	1	Nut-Lock, NI
25	283-62	1	Pin-Clevis
26	3290-467	1	Pin-Hair

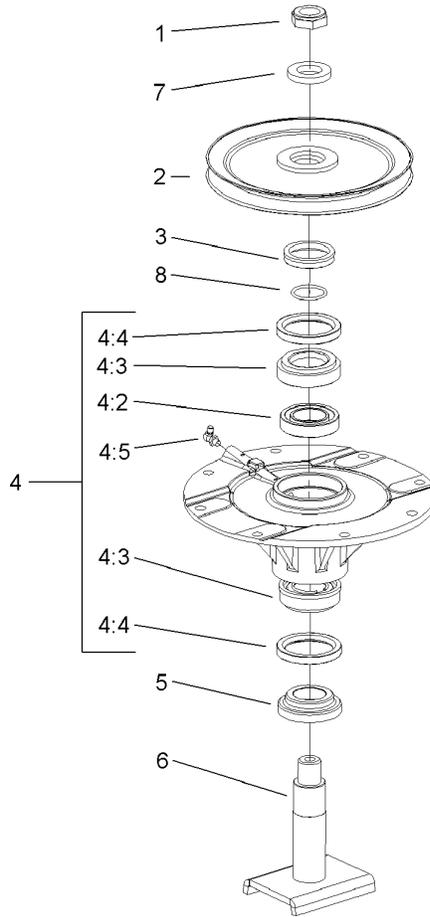


Front Deck Spindle Assembly No. 104-3530

Ref	Part No.	Qty.	Description
1	3296-60	1	Nut-Lock, NI
2	104-3547	1	Pulley-Driven, Double
3	104-3564	1	Seal-V Ring
4	104-3552	1	Spindle Housing ASM
4:2	104-3549	1	Spacer Set-Bearing
4:3	26-1830	1	Bearing ASM
4:4	253-154	2	Seal-Oil
4:5	302-60	1	Fitting-Grease
5	92-9800	1	Spacer-Shaft, Spindle
6	104-3554	1	Spindle Shaft ASM
7	104-8322	1	Washer-Hardened
8	106-7159	1	O-Ring

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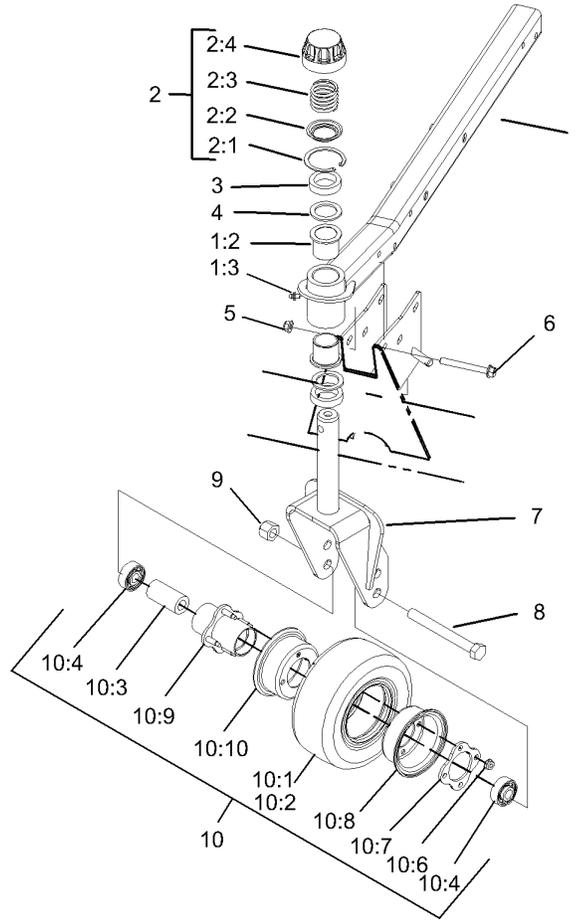
PROTOTYPE



High Driven Spindle Assembly No. 104-3531

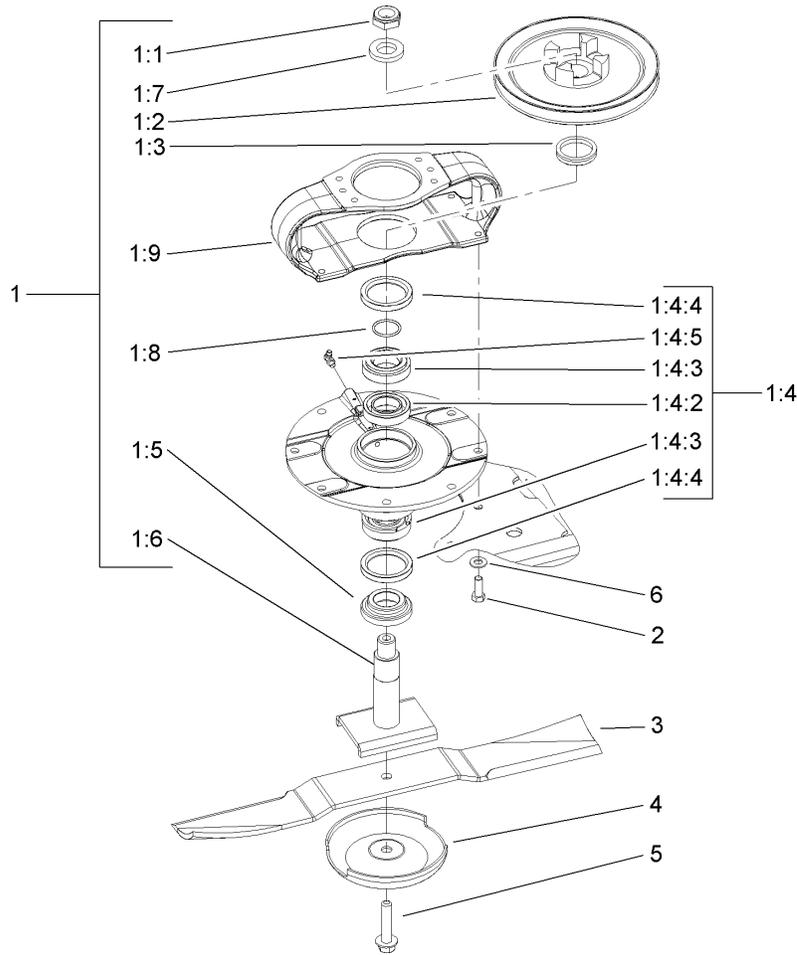
Ref	Part No.	Qty.	Description				
1	3296-60	1	Nut-Lock, NI				
2	104-3548	1	Pulley-Driven, High				
3	104-3564	1	Seal-V Ring				
4	104-3552	1	Spindle Housing ASM				
4:2	104-3549	1	Spacer Set-Bearing				
4:3	26-1830	1	Bearing ASM				
4:4	253-154	2	Seal-Oil				
4:5	302-60	1	Fitting-Grease				
5	92-9800	1	Spacer-Shaft, Spindle				
6	104-3554	1	Spindle Shaft ASM				
7	104-8322	1	Washer-Hardened				
8	106-7159	1	O-Ring				

PROTOTYPE



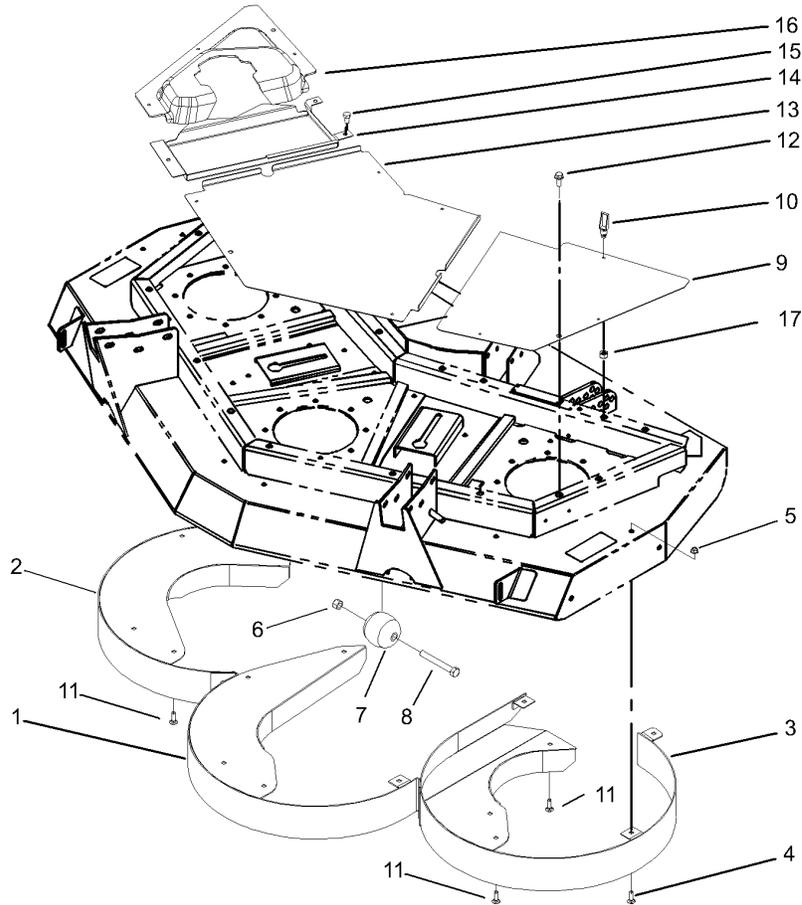
Front Deck Castor Arm and Tire Assembly

Ref	Part No.	Qty.	Description	Ref	Part No.	Qty.	Description
1	100-8091	1	Front RH Castor Arm ASM	10:8	93-4239	1	Rim-Wheel, Half
1	100-8092	1	Front LH Castor Arm ASM	10:9	93-5980	1	Hub
1:2	104-8340	2	Bushing	10:10	95-2741	1	Rim-Wheel, Half
1:3	302-5	1	Fitting-Grease				
2	92-9727	2	HOC Cap ASM				
2:1	92-5581	1	Ring-Retaining				
2:2	92-5583	1	Washer-Cap				
2:3	92-9726	1	Spring-Compression				
2:4	92-8861	1	Cap-HOC				
3	69-1510	10	Spacer-Castor				
4	69-6860	4	Washer-Thrust				
5	104-8301	10	Nut-Flange, NI				
6	3234-41	10	Screw-HHF				
7	104-0762-01	2	Castor Fork ASM				
8	327-24	2	Screw-HH				
9	3296-53	2	Nut-Lock, NI				
10	93-5974	2	8in Foam Filled Wheel ASM				
10	93-9938	2	8in Wheel ASM				
10:1	93-9939	1	Tire				
10:2	68-8950	1	Tube-Inner (W/valve)				
10:3	93-4241	1	Spacer-Bearing, Inner				
10:4	93-4237	2	Bearing				
10:6	32128-16	4	Nut-HHF				
10:7	93-4242	1	Plate				



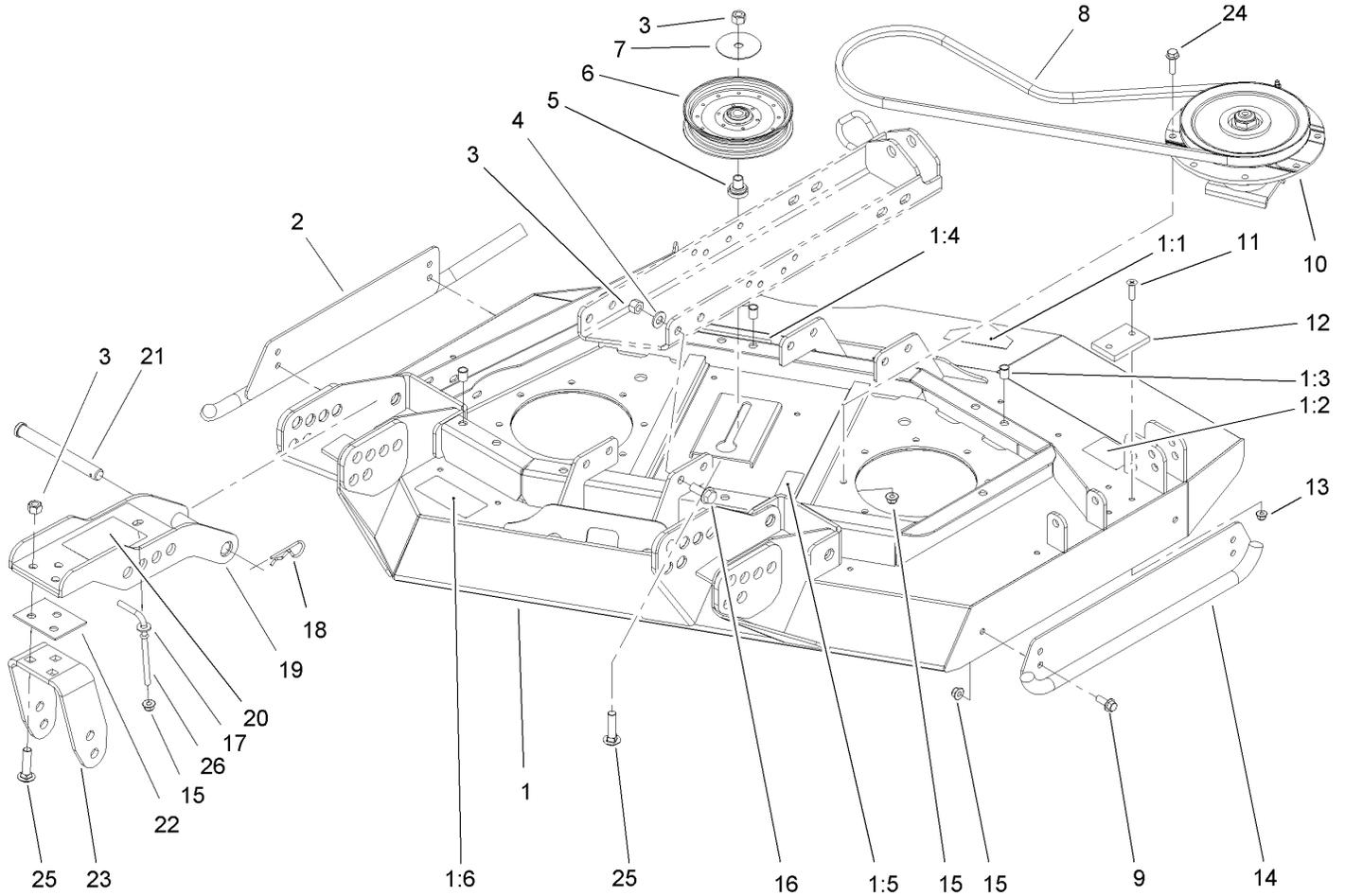
Front Deck Spindle Installation Assembly

Ref	Part No.	Qty.	Description				
1	104-3529	1	Driving Spindle ASM				
1:1	3296-60	1	Nut-Lock, NI				
1:2	104-3545	1	Pulley-Driving				
1:3	104-3564	1	Seal-V Ring				
1:4	104-3552	1	Spindle Housing ASM				
1:4:2	104-3549	1	Spacer Set-Bearing				
1:4:3	26-1830	1	Bearing ASM				
1:4:4	253-154	2	Seal-Oil				
1:4:5	302-60	1	Fitting-Grease				
1:5	92-9800	1	Spacer-Shaft, Spindle				
1:6	104-3554	1	Spindle Shaft ASM				
1:7	104-8322	1	Washer-Hardened				
1:8	106-7159	1	O-Ring				
1:9	104-3544	1	Mount-Motor, Drive				
2	323-6	4	Screw-HH				
3	92-5608-03	3	Blade				
4	72-9361	3	Cup-Scalp, Anti				
5	92-5816	3	Bolt-Blade				
6	3256-24	4	Washer-Flat				



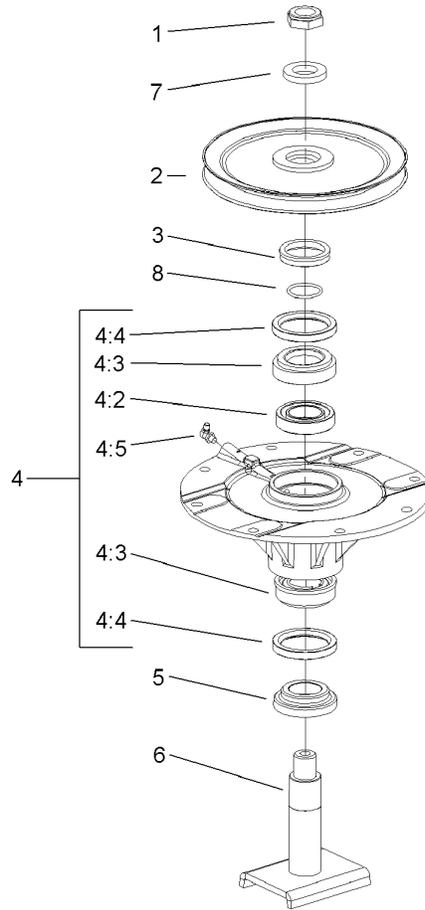
Front Deck Rear Discharge Chamber and Cover Assembly

Ref	Part No.	Qty.	Description				
1	104-2200-01	1	Center Chamber ASM				
2	104-2201-01	1	RH Chamber ASM				
3	104-2202-01	1	LH Chamber ASM				
4	3230-18	15	Screw-CARR				
5	104-8300	18	Nut-Flange, NI				
6	3296-25	2	Nut-Lock, NI				
7	29-4820	2	Roller				
8	325-17	2	Screw-HH				
9	100-5663-03	1	Cover-Front, LH				
10	74-5950	10	Latch-Swell				
11	3230-22	3	Screw-CARR				
12	3234-42	3	Screw-HHF				
13	100-5660-03	1	Cover-Front, Center				
14	100-5662-03	1	Cover-Front, RH				
15	32144-69	3	Screw-HH				
16	100-5661	1	Cover-Front, Center				
17	1-804254	10	Nut				



Right Hand Deck, Idler and Skid Assembly

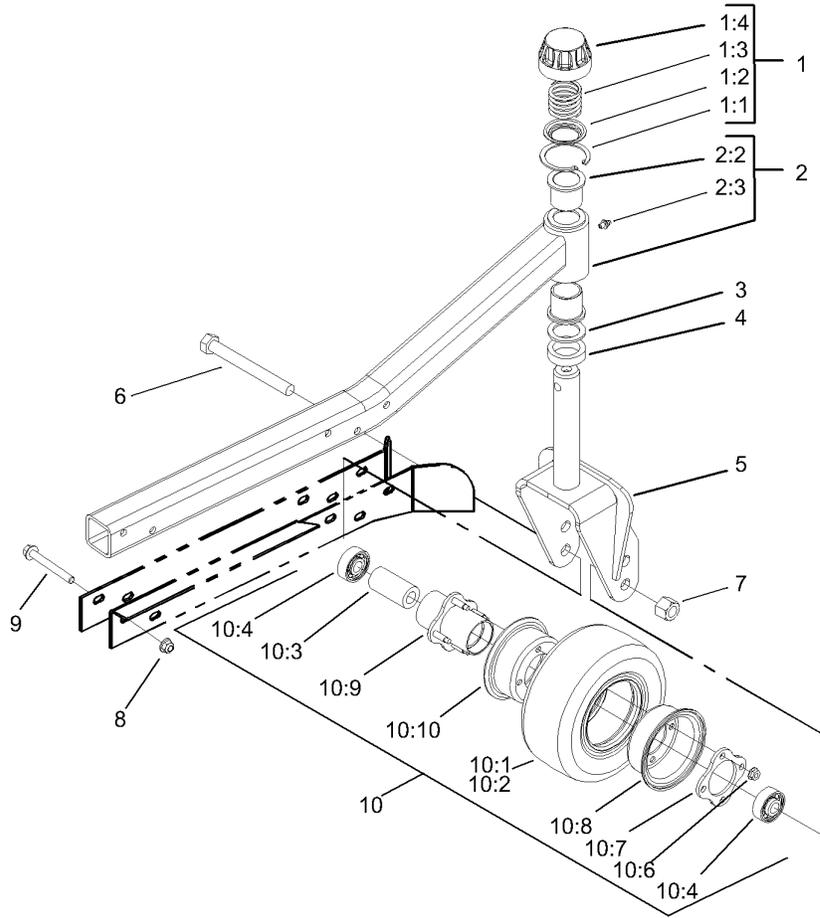
Ref	Part No.	Qty.	Description	Ref	Part No.	Qty.	Description
1	100-3036	1	RH Side Deck ASM	18	3290-343	4	Pin-Hair
1:1	43-8480	1	Decal-Danger	19	104-7529-01	2	Castor Bracket ASM
1:1	106-6753	1	Decal-Danger	20	100-5623	1	Decal-HOC
1:2	100-5694	1	Decal-Rear Hoc, RH	21	100-5569	4	Pin-Clevis
1:3	32148-9	3	Insert-Nut	22	104-7524	8	Shim
1:4	100-5622	1	Decal-HOC	23	104-7525-01	2	Bracket-Fork
1:5	100-6578	3	Decal-Danger	24	3234-24	12	Screw-HHF
1:6	93-7818	1	Decal-Torque, Blade Bolt	25	3233-4	7	Screw-CARR
2	100-5620-01	1	Skid ASM-RH	26	106-2047	2	Rod-Tension
3	3296-25	15	Nut-Lock, NI				
4	3256-26	8	Washer-Flat				
5	100-2984	1	Spacer-Idler				
6	99-5493	1	Pulley-Idler				
7	100-3102	1	Washer-Flat				
8	55-7660	1	V-Belt				
9	3234-42	4	Screw-HHF				
10	104-3532	1	Low Driven Spindle ASM				
11	32108-103	2	Screw-FH				
12	69-9290	1	Pad-Bumper				
13	104-8300	2	Nut-Flange, NI				
14	104-2250-01	1	Side Skid ASM				
15	104-8301	22	Nut-Flange, NI				
16	3234-38	8	Screw-HHF				
17	3256-3	2	Washer-Flat				



Low Driven Spindle Assembly No. 104-3532

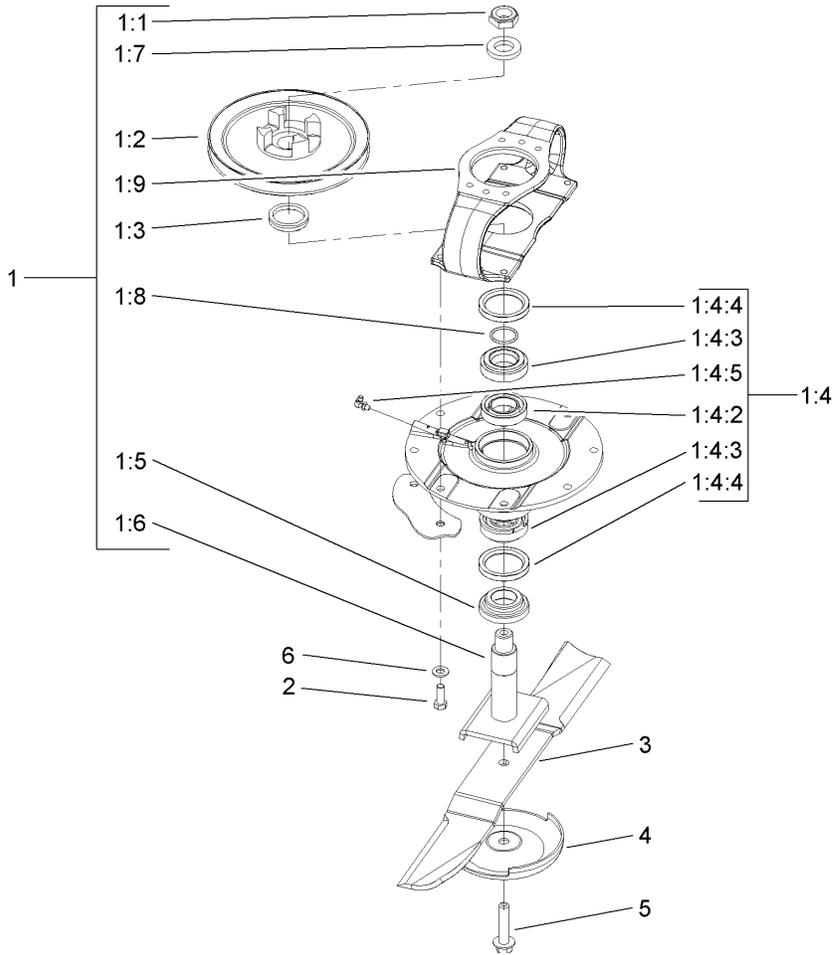
Ref	Part No.	Qty.	Description				
1	3296-60	1	Nut-Lock, NI				
2	104-3546	1	Pulley-Driven, Low				
3	104-3564	1	Seal-V Ring				
4	104-3552	1	Spindle Housing ASM				
4:2	104-3549	1	Spacer Set-Bearing				
4:3	26-1830	1	Bearing ASM				
4:4	253-154	2	Seal-Oil				
4:5	302-60	1	Fitting-Grease				
5	92-9800	1	Spacer-Shaft, Spindle				
6	104-3554	1	Spindle Shaft ASM				
7	104-8322	1	Washer-Hardened				
8	106-7159	1	O-Ring				

PROTOTYPE



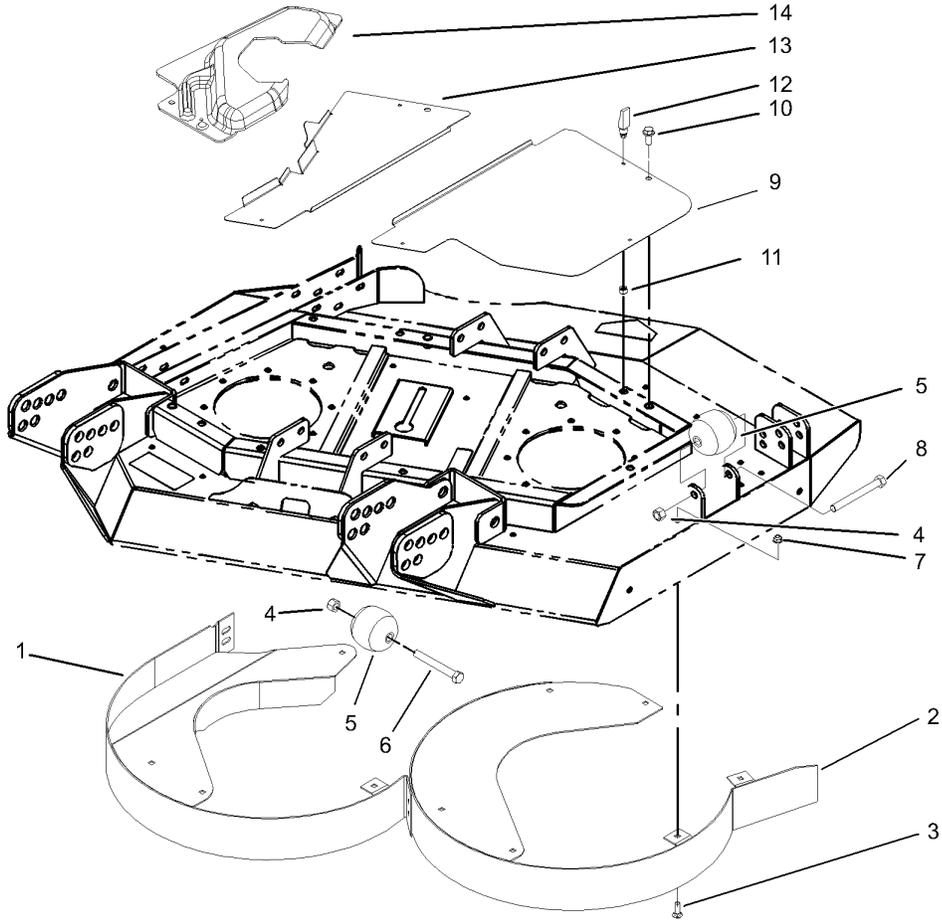
Right and Left Hand Castor Arm and Tire Assembly

Ref	Part No.	Qty.	Description	Ref	Part No.	Qty.	Description
1	92-9727	1	HOC Cap ASM	10:9	93-5980	1	Hub
1:1	92-5581	1	Ring-Retaining	10:10	95-2741	1	Rim-Wheel, Half
1:2	92-5583	1	Washer-Cap				
1:3	92-9726	1	Spring-Compression				
1:4	92-8861	1	Cap-HOC				
2	100-8093	1	Side Castor Arm ASM				
2:2	104-8340	2	Bushing				
2:3	302-5	1	Fitting-Grease				
3	69-6860	2	Washer-Thrust				
4	69-1510	5	Spacer-Castor				
5	104-0762-01	1	Castor Fork ASM				
6	327-24	3	Screw-HH				
7	3296-53	3	Nut-Lock, NI				
8	104-8301	5	Nut-Flange, NI				
9	3234-41	5	Screw-HHF				
10	93-9938	3	8in Wheel ASM				
10	93-5974	3	8in Foam Filled Wheel ASM				
10:1	93-9939	1	Tire				
10:2	68-8950	1	Tube-Inner (W/valve)				
10:3	93-4241	1	Spacer-Bearing, Inner				
10:4	93-4237	2	Bearing				
10:6	32128-16	4	Nut-HHF				
10:7	93-4242	1	Plate				
10:8	93-4239	1	Rim-Wheel, Half				



Right and Left Hand Deck Spindle Installation Assembly

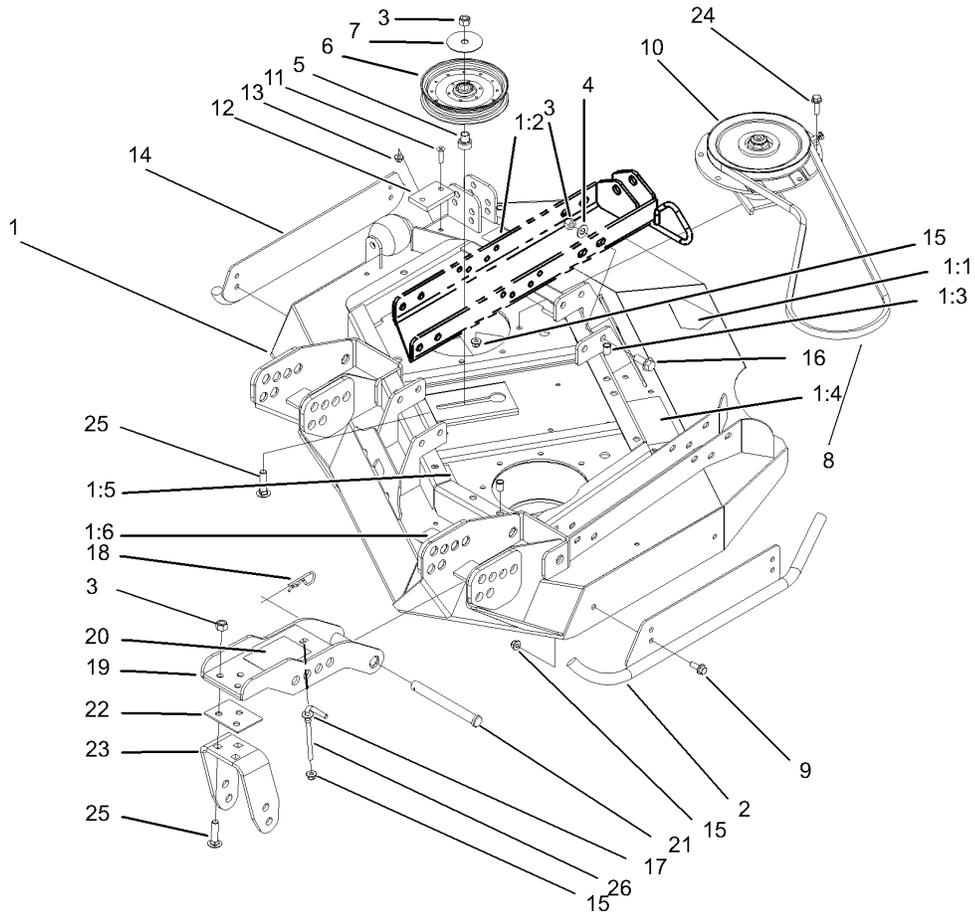
Ref	Part No.	Qty.	Description
1	104-3529	1	Driving Spindle ASM
1:1	3296-60	1	Nut-Lock, NI
1:2	104-3545	1	Pulley-Driving
1:3	104-3564	1	Seal-V Ring
1:4	104-3552	1	Spindle Housing ASM
1:4:2	104-3549	1	Spacer Set-Bearing
1:4:3	26-1830	1	Bearing ASM
1:4:4	253-154	2	Seal-Oil
1:4:5	302-60	1	Fitting-Grease
1:5	92-9800	1	Spacer-Shaft, Spindle
1:6	104-3554	1	Spindle Shaft ASM
1:7	104-8322	1	Washer-Hardened
1:8	106-7159	1	O-Ring
1:9	104-3544	1	Mount-Motor, Drive
2	323-6	4	Screw-HH
3	92-5608-03	2	Blade
4	72-9361	2	Cup-Scalp, Anti
5	92-5816	2	Bolt-Blade
6	3256-24	4	Washer-Flat



Right Hand Deck Rear Discharge Chamber and Cover Assembly

Ref	Part No.	Qty.	Description				
1	104-2203-01	1	Outer Chamber ASM				
2	104-2204-01	1	Inner Chamber ASM				
3	3230-18	11	Screw-CARR				
4	3296-25	2	Nut-Lock, NI				
5	29-4820	2	Roller				
6	325-17	1	Screw-HH				
7	104-8300	11	Nut-Flange, NI				
8	325-18	1	Screw-HH				
9	100-5668-03	1	Plate-Cover, RH Side				
10	3234-42	3	Screw-HHF				
11	1-804254	7	Nut				
12	74-5950	7	Latch-Swell				
13	100-5665-03	1	Plate-Cover, RH				
14	100-5666	1	Cover-Motor, RH Deck				

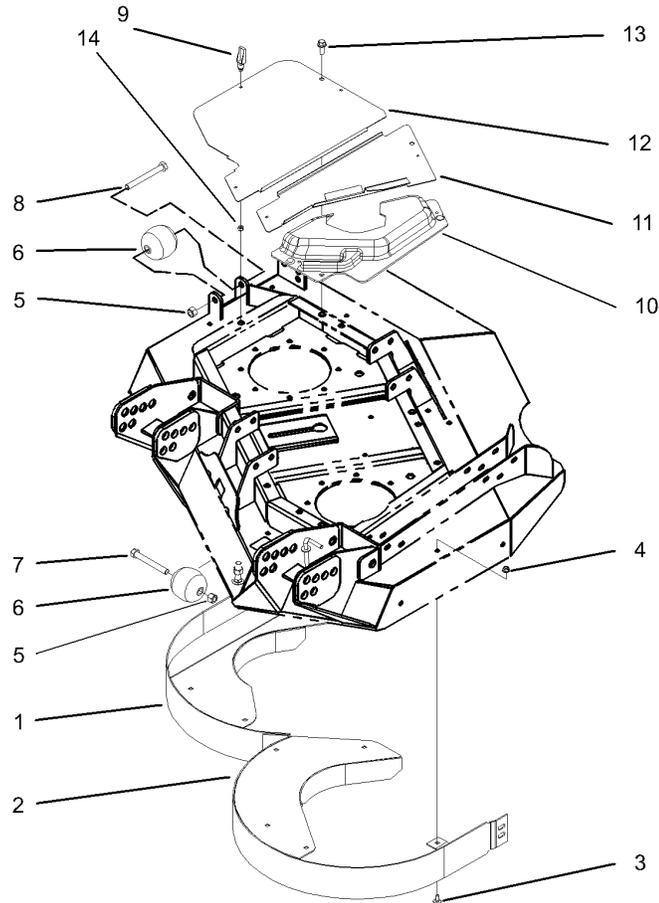
PROTOTYPE



Left Hand Deck, Idler and Skid Assembly

Ref	Part No.	Qty.	Description
1	100-3037	1	LH Side Deck ASM
1:1	43-8480	1	Decal-Danger
1:1	106-6753	1	Decal-Danger
1:2	100-5693	1	Decal-Rear Hoc, LH
1:3	32148-9	3	Insert-Nut
1:4	100-5622	1	Decal-HOC
1:5	100-6578	3	Decal-Danger
1:6	93-7818	1	Decal-Torque, Blade Bolt
2	100-8125-01	1	LH Skid ASM
3	3296-25	15	Nut-Lock, NI
4	3256-26	8	Washer-Flat
5	100-2984	1	Spacer-Idler
6	99-5493	1	Pulley-Idler
7	100-3102	1	Washer-Flat
8	55-7660	1	V-Belt
9	3234-42	4	Screw-HHF
10	104-3532	1	Low Driven Spindle ASM
11	32108-103	2	Screw-FH
12	69-9290	1	Pad-Bumper
13	104-8300	2	Nut-Flange, NI
14	104-2250-01	1	Side Skid ASM
15	104-8301	22	Nut-Flange, NI
16	3234-38	8	Screw-HHF
17	3256-3	2	Washer-Flat

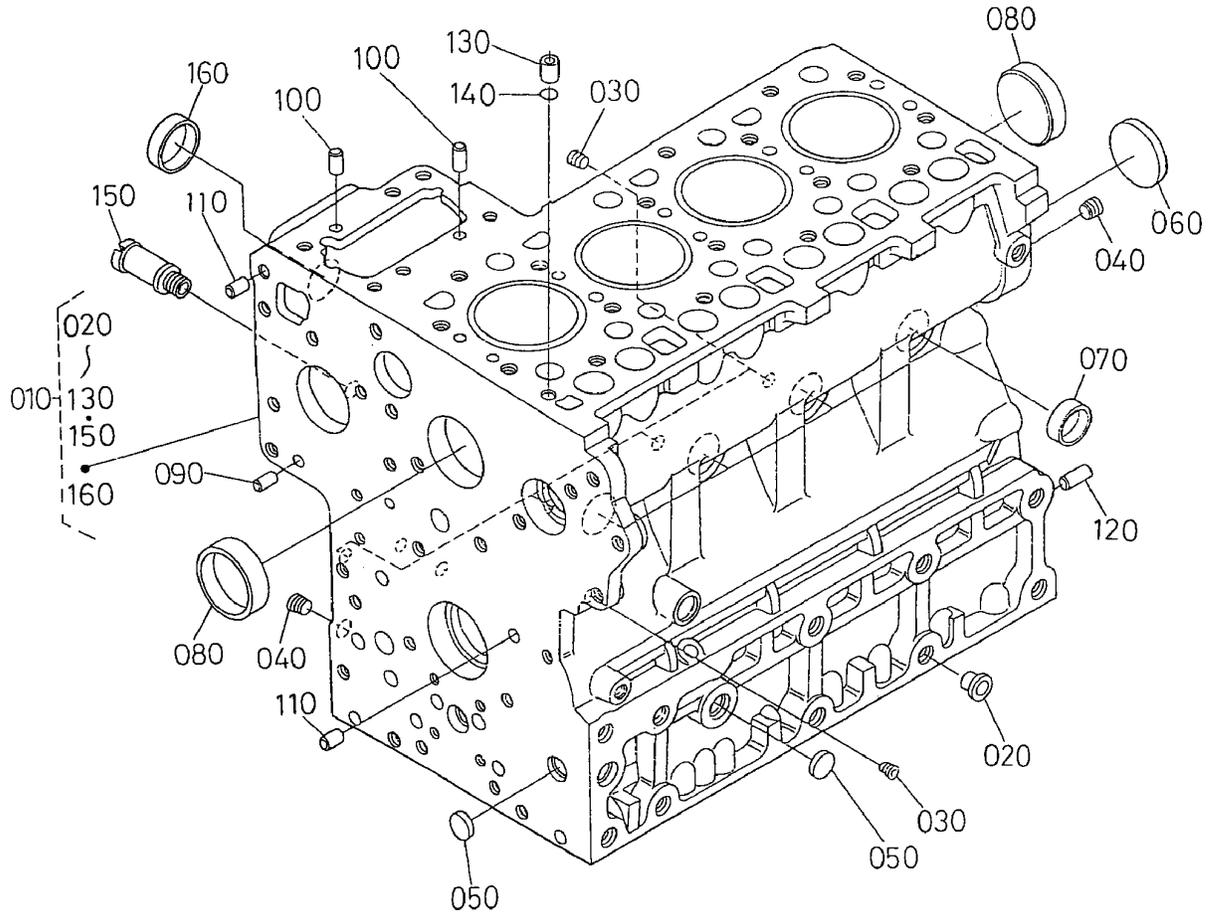
Ref	Part No.	Qty.	Description
18	3290-343	4	Pin-Hair
19	104-7529-01	2	Castor Bracket ASM
20	104-3579	1	Decal-HOC
21	100-5569	4	Pin-Clevis
22	104-7524	8	Shim
23	104-7525-01	2	Bracket-Fork
24	3234-24	12	Screw-HHF
25	3233-4	7	Screw-CARR
26	106-2047	2	Rod-Tension



Left Hand Deck Rear Discharge Chamber and Cover Assembly

Ref	Part No.	Qty.	Description				
1	104-2205-01	1	Inner Chamber ASM				
2	104-2206-01	1	Outer Chamber ASM				
3	3230-18	9	Screw-CARR				
4	104-8300	9	Nut-Flange, NI				
5	3296-25	2	Nut-Lock, NI				
6	29-4820	2	Roller				
7	325-17	1	Screw-HH				
8	325-18	1	Screw-HH				
9	74-5950	7	Latch-Swell				
10	100-5669	1	Cover-Motor, LH Deck				
11	100-5664-03	1	Plate-Cover, LH				
12	100-5667-03	1	Plate-Cover, LH Side				
13	3234-42	3	Screw-HHF				
14	1-804254	7	Nut				

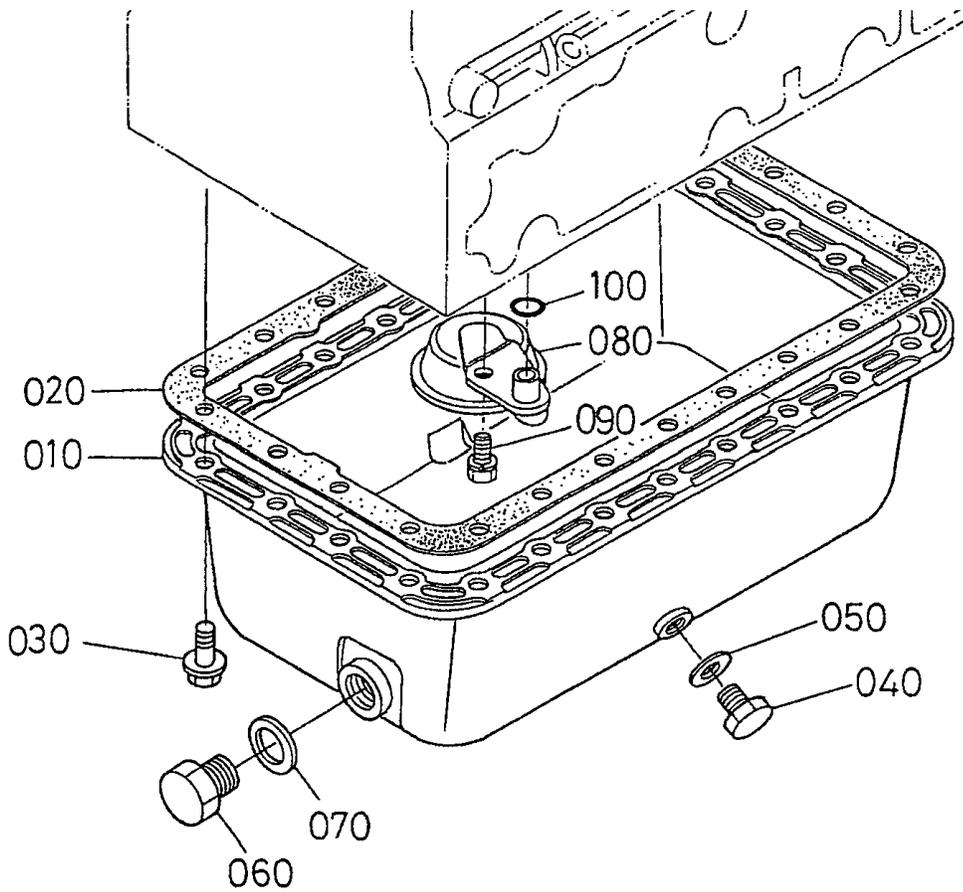
PROTOTYPE



Crankcase Assembly

Ref	Part No.	Qty.	Description
10	100-9150	1	Crankcase
20	98-7486	2	Plug
30	98-7487	6	Plug
40	107-0107	2	Plug
50	98-7489	3	Plug
60	98-7490	1	Plug
70	98-7500	6	Cap-Sealing
80	98-7501	2	Cap-Sealing
90	98-7502	2	Pin-Straight
100	98-7503	2	Pin-Straight
110	98-7504	2	Pin-Straight
120	98-7505	1	Pin-Straight
130	98-7506	1	Pin-Pipe
140	98-7509	1	O-Ring
150	100-9153	1	Pipe-Return, Water
160	105-2883	1	Cap-Sealing

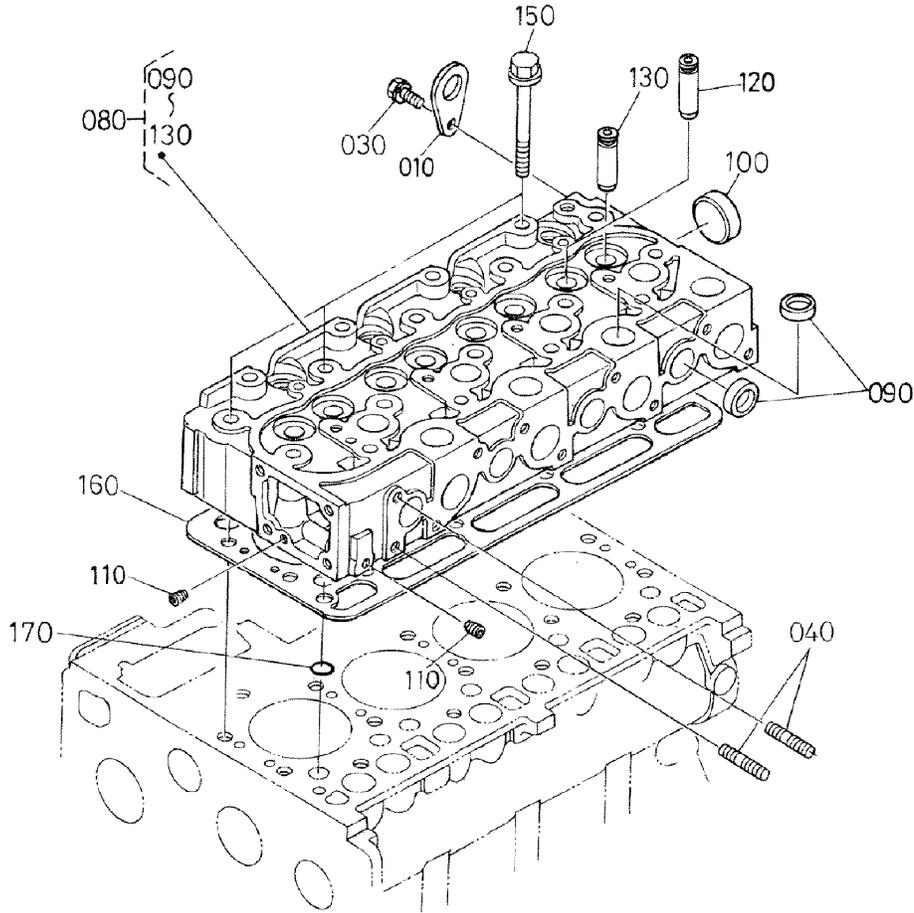
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Oil Pan Assembly

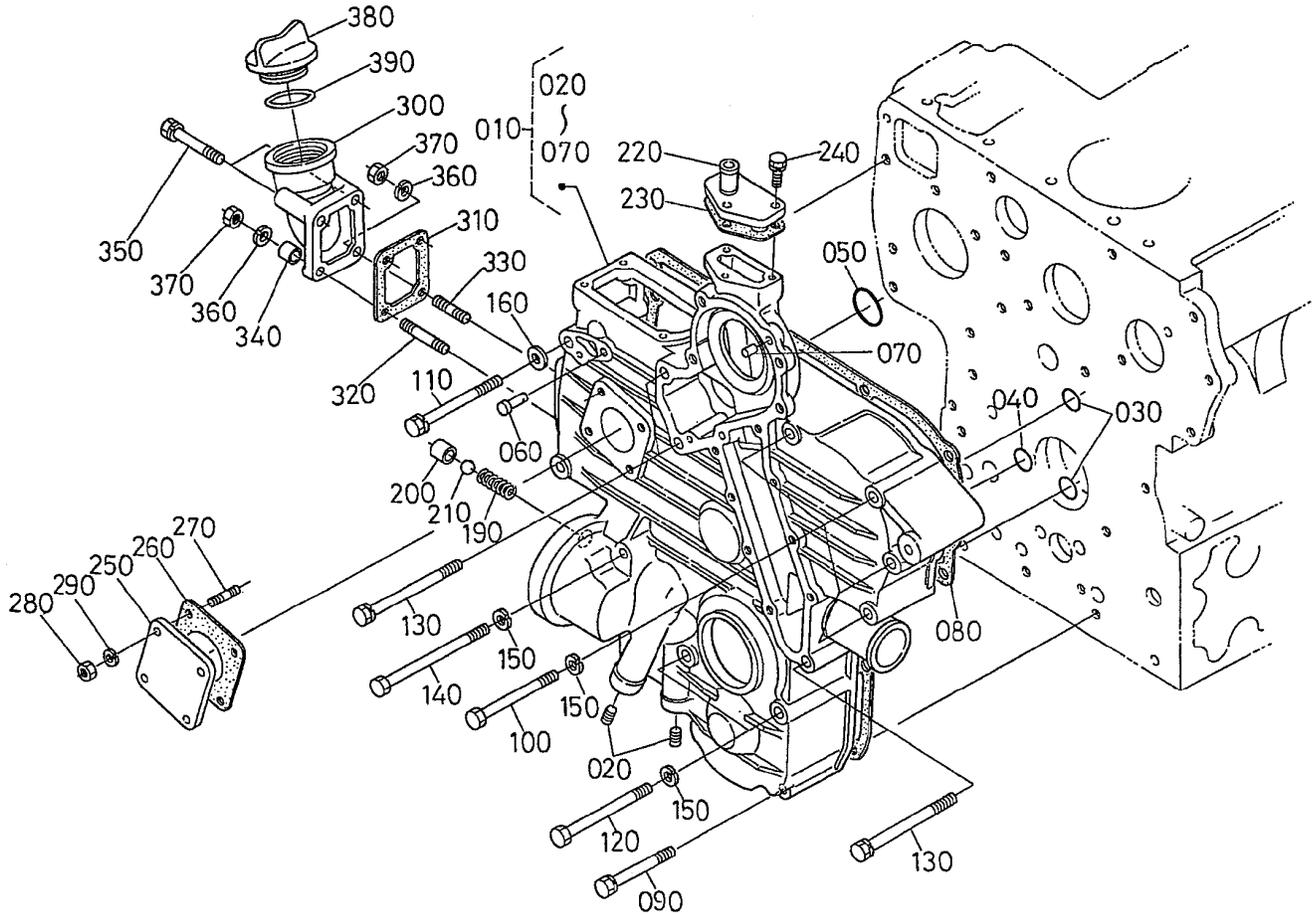
Ref	Part No.	Qty.	Description
10	98-7520	1	Pan-Oil
20	98-7521	1	Gasket
30	98-7522	24	Bolt-Flange
40	98-9386	1	Plug
50	98-7524	1	Gasket
60	98-7529	1	Plug-Drain
70	98-7528	1	O-Ring
80	98-7525	1	Filter-Oil
90	100-9192	1	*obs* Bolt
100	107-0101	1	O-Ring

PROTOTYPE



Cylinder Head Assembly

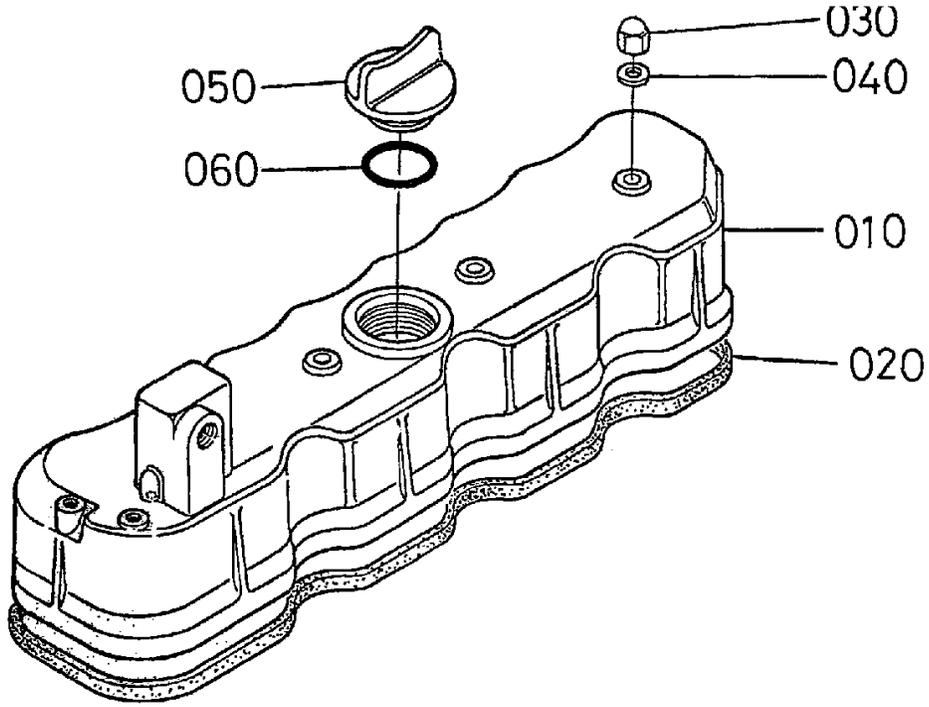
Ref	Part No.	Qty.	Description
10	98-7530	1	Hook-Engine
30	100-9192	1	*obs* Bolt
40	98-7533	2	Stud
80	100-9159	1	Head-Cylinder
90	98-7538	12	Cap-Sealing
100	98-7539	1	Cap-Sealing
110	98-7540	2	Cap-Sealing
120	98-7541	4	Plug
130	98-7542	4	Guide-Valve, Exhaust
150	98-7543	18	Bolt-Head, Cylinder
160	100-9160	1	Gasket-Head, Cylinder
170	98-7509	1	O-Ring



Gear Case Assembly

Ref	Part No.	Qty.	Description
10	100-9161	1	Gearcase ASM
20	107-0108	2	Plug
30	107-0104	2	O-Ring
40	107-0105	1	O-Ring
50	107-0106	1	O-Ring
60	98-7550	1	Pin-Spring, Start
70	98-7504	2	Pin-Straight
80	98-7552	1	Packing-Case, Gear
90	98-7553	2	Bolt
100	99-8336	5	Bolt
110	98-7555	1	Bolt
120	98-7556	2	Bolt
130	98-7557	3	Bolt
140	98-7558	2	Bolt
150	105-2893	9	Washer-Spring
160	98-7536	1	Washer-Plain
190	98-7563	1	Spring
200	98-7564	1	Seat-Valve
210	98-7565	1	Ball
220	98-7566	1	Flange-Return, Water
230	98-7567	1	Gasket
240	98-7568	3	Bolt
250	98-7569	1	Cover
260	98-7570	1	Gasket-Unit, H/meter

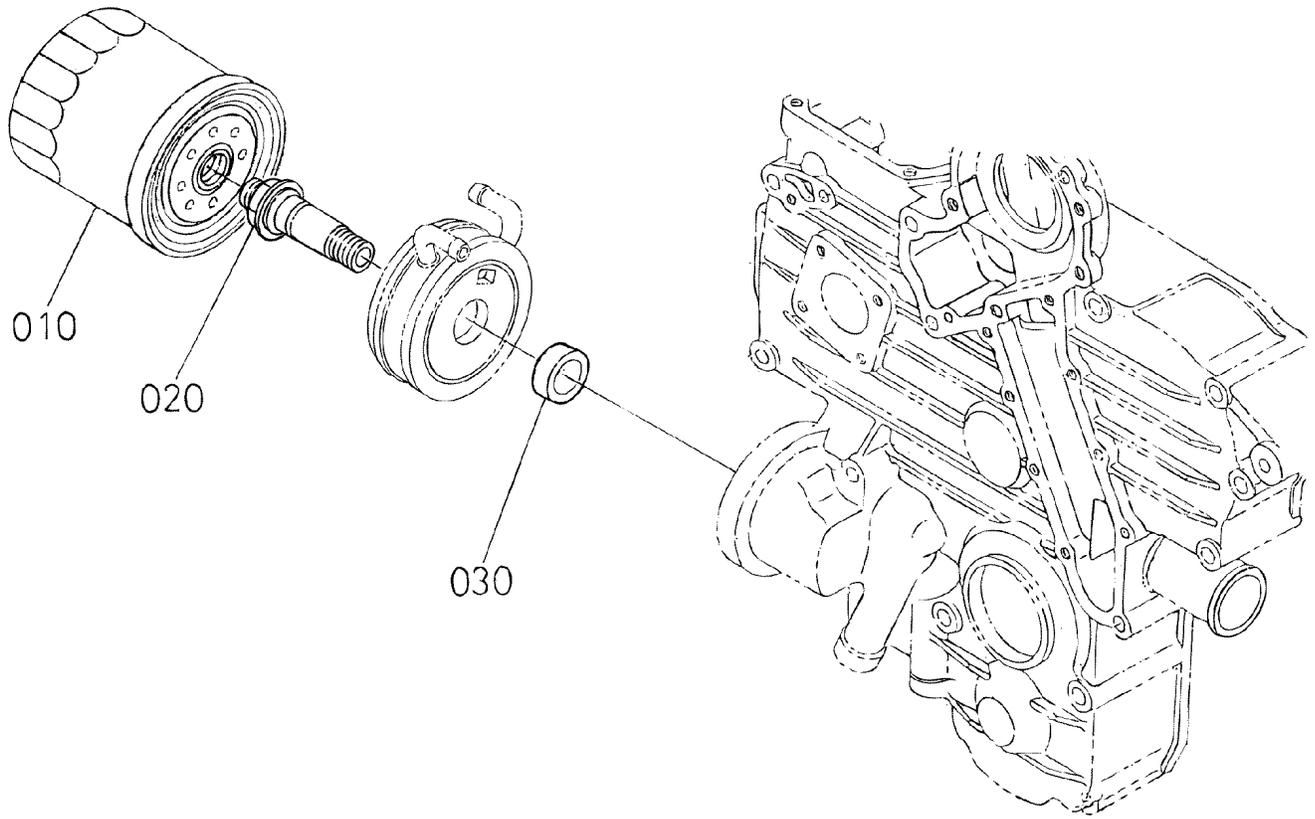
Ref	Part No.	Qty.	Description
270	98-7571	4	Stud
280	98-7572	4	Nut
290	98-7699	4	Washer-Spring
300	100-9162	1	Flange-Filter, Oil
310	100-9163	1	Gasket
320	98-7571	1	Stud
330	100-9164	1	Stud
340	100-9165	1	Collar
350	98-7496	2	Bolt
360	98-7699	2	Washer-Spring
370	98-7572	2	Nut
380	98-7429	1	Plug-Filter, Oil
390	107-0102	1	O-Ring



Head Cover Assembly

Ref	Part No.	Qty.	Description
10	98-7425	1	Cover-Head, Cylinder
20	98-7426	1	Gasket-Cover, Head
30	98-7427	4	Nut-Cap
40	98-7428	4	Gasket
50	98-7429	1	Plug-Filter, Oil
60	107-0102	1	O-Ring

PROTOTYPE

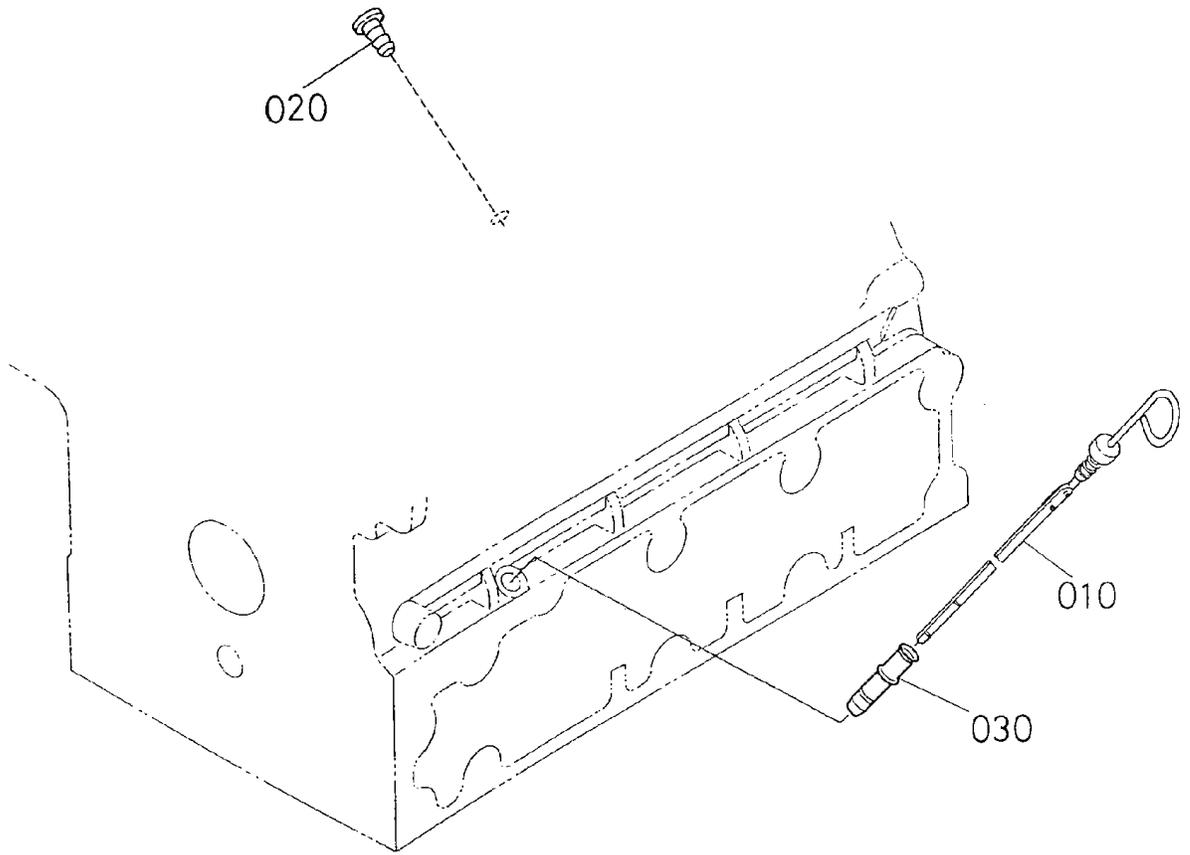


Oil Filter Assembly

Ref	Part No.	Qty.	Description
10	104-5169	1	Filter-Oil
20	100-9166	1	Connector
30	100-9167	1	Collar

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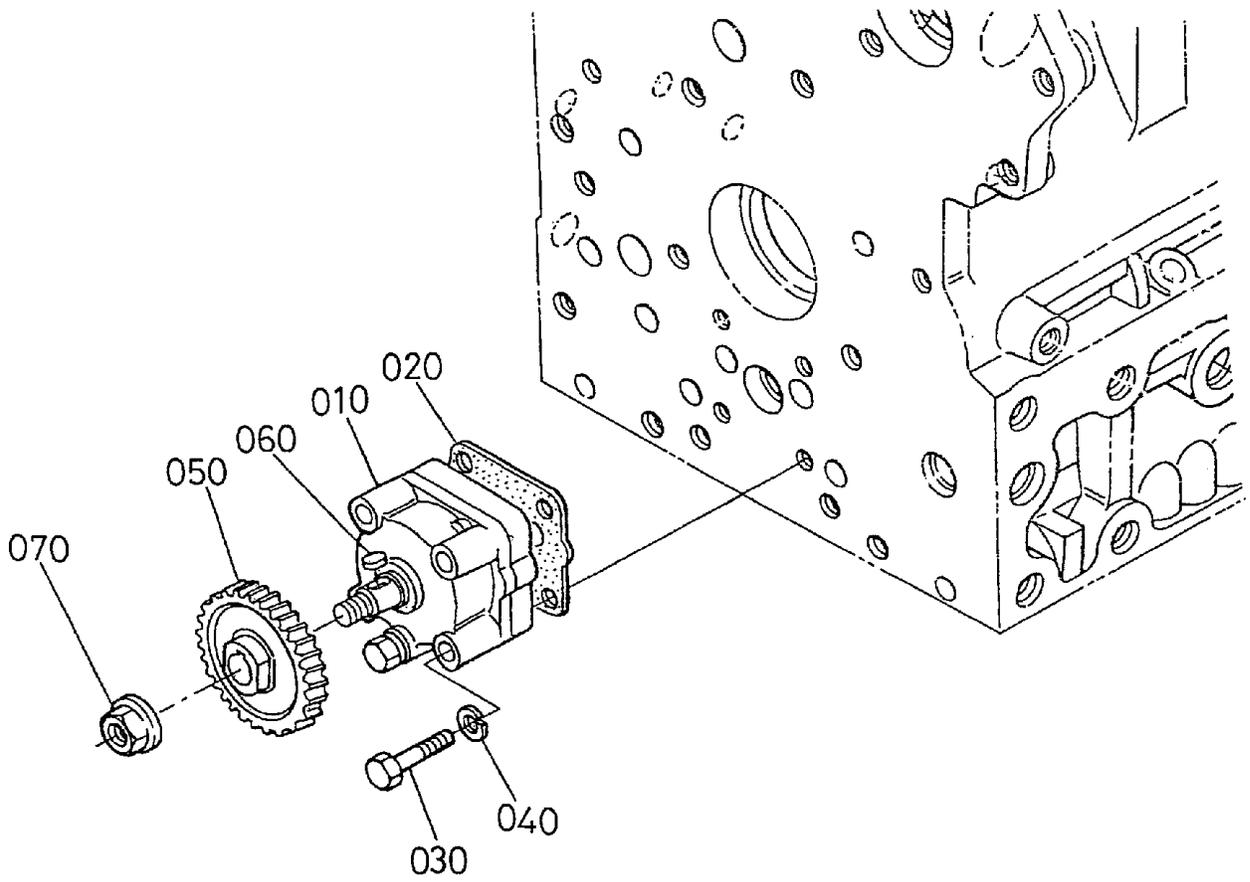
PROTOTYPE



Dipstick and Guide Assembly

Ref	Part No.	Qty.	Description
10	105-4579	1	Gauge-Oil
20	100-9169	1	Plug-Gauge, Oil
30	105-4580	1	Guide

PROTOTYPE

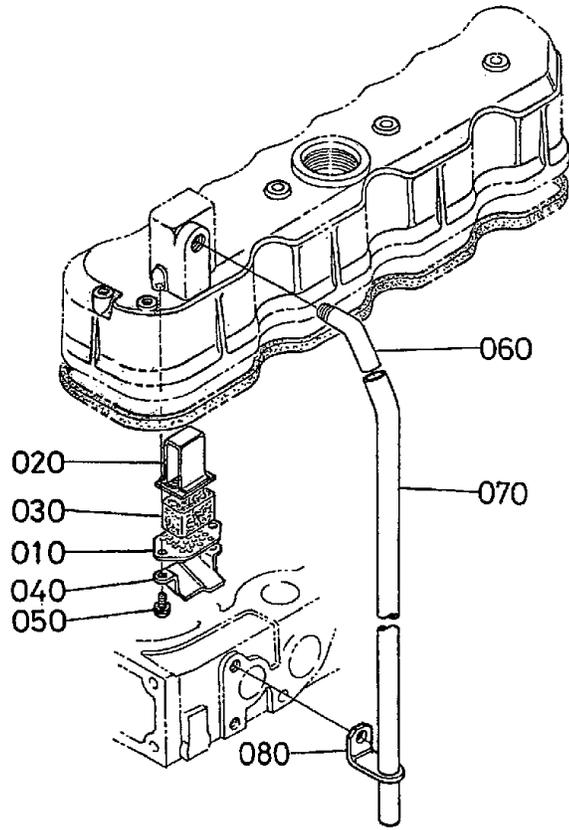


Oil Pump Assembly

Ref	Part No.	Qty.	Description
10	100-9170	1	Oil Pump ASM
20	98-7513	1	Gasket-Pump, Oil
30	98-7514	4	Bolt
40	98-7699	4	Washer-Spring
50	98-7516	1	Gear-Drive, Oil Pump
60	98-7517	1	Key-Feather
70	98-7518	1	Nut-Flange

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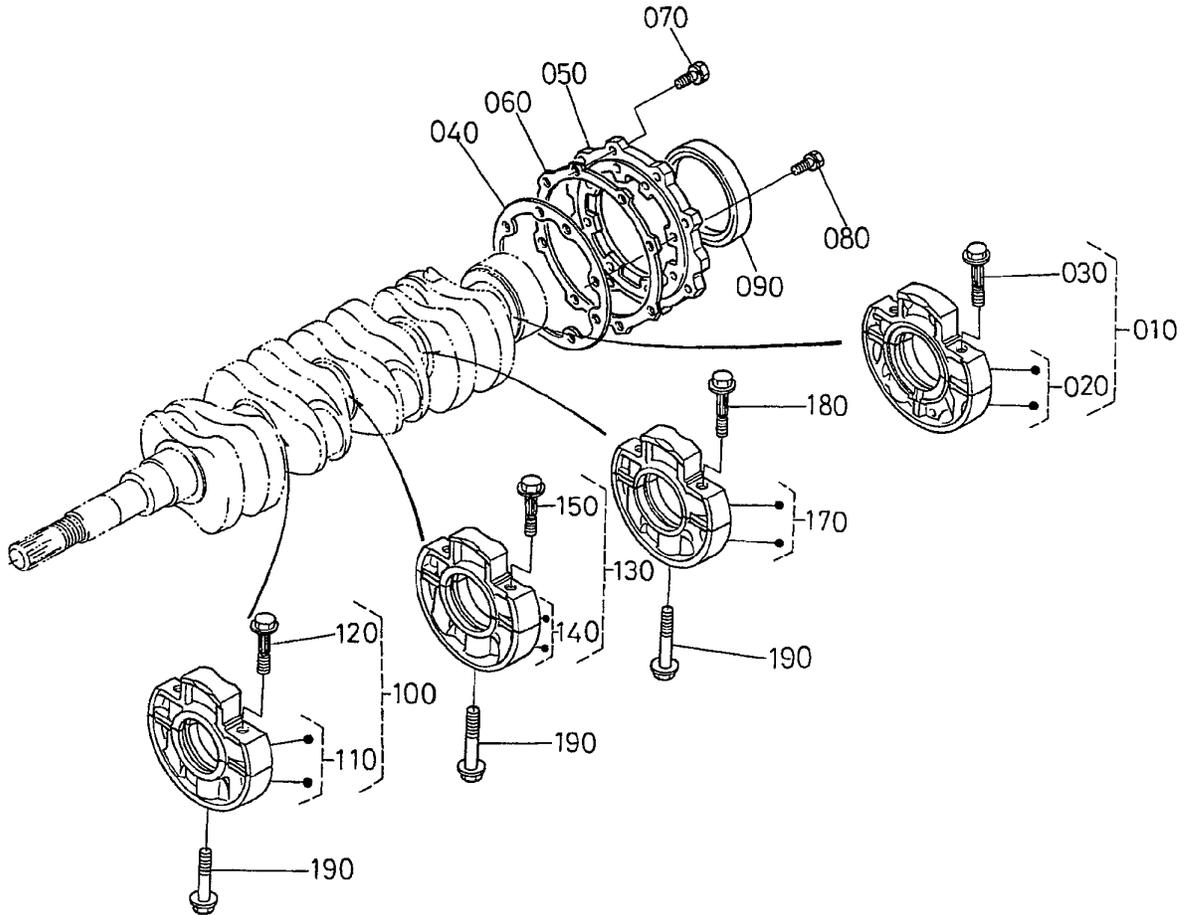
PROTOTYPE



Breather Assembly

Ref	Part No.	Qty.	Description				
10	98-7417	1	Plate-Element				
20	98-7418	1	Plate-Element				
30	98-7419	1	Element-Breather				
40	98-7420	1	Shield-Breather, Oil				
50	98-7421	2	Screw-W/washer				
60	98-7422	1	Joint-Pipe, Breather				
70	98-7423	1	Pipe-Breather				
80	98-7424	1	Clamp-Pipe				

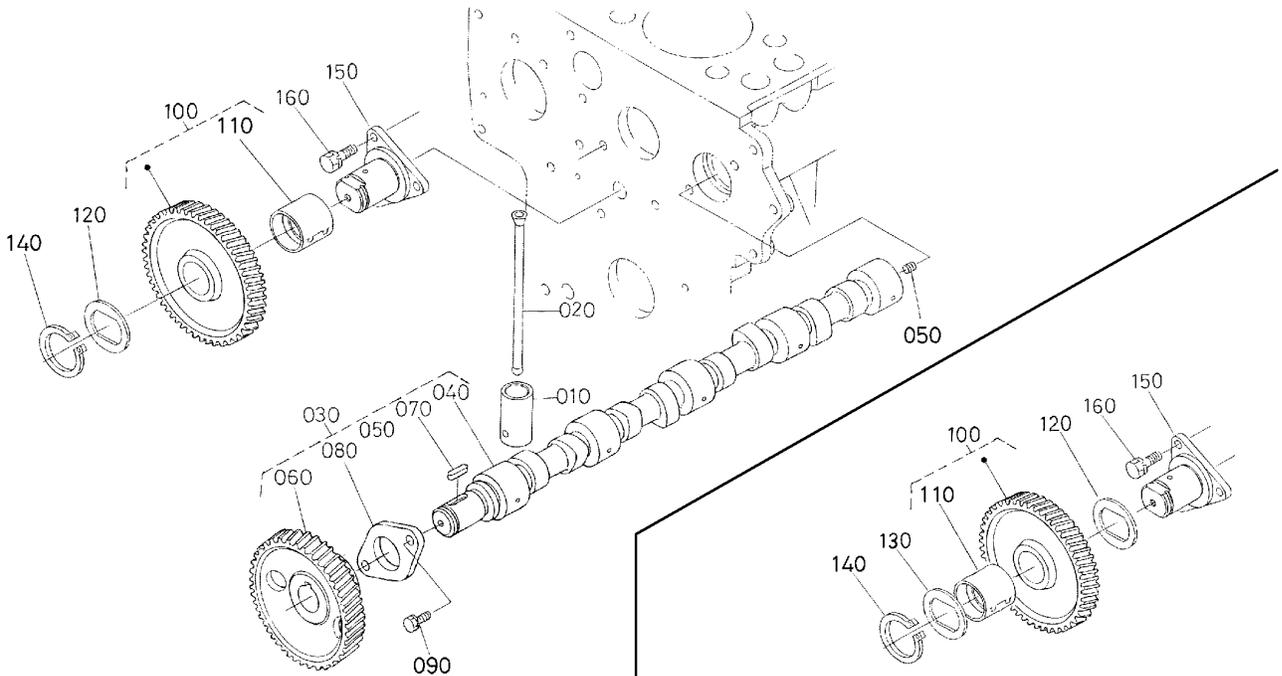
PROTOTYPE



Main Bearing Case

Ref	Part No.	Qty.	Description
10	100-9172	1	Wheel Bearing Case ASM
20	100-9173	1	Bearing Case ASM
30	98-7434	2	Bolt-Case, Bearing
40	98-7435	1	Gasket-Case, Bearing
50	98-7436	1	Cover-Case, Bearing
60	98-7437	1	Gasket-Case Cover, Bearing
70	98-7438	8	Bolt
80	98-7439	8	Bolt
90	98-7440	1	Seal-Oil
100	100-9174	1	Main Bearing Case ASM
110	100-9175	1	Bearing Case ASM
120	98-7434	2	Bolt-Case, Bearing
130	100-9176	1	Main Bearing Case ASM
140	100-9177	1	Bearing Case ASM
150	98-7434	2	Bolt-Case, Bearing
170	100-9178	1	Bearing Case ASM
180	98-7434	2	Bolt-Case, Bearing
190	98-7444	3	Bolt-Case, Bearing

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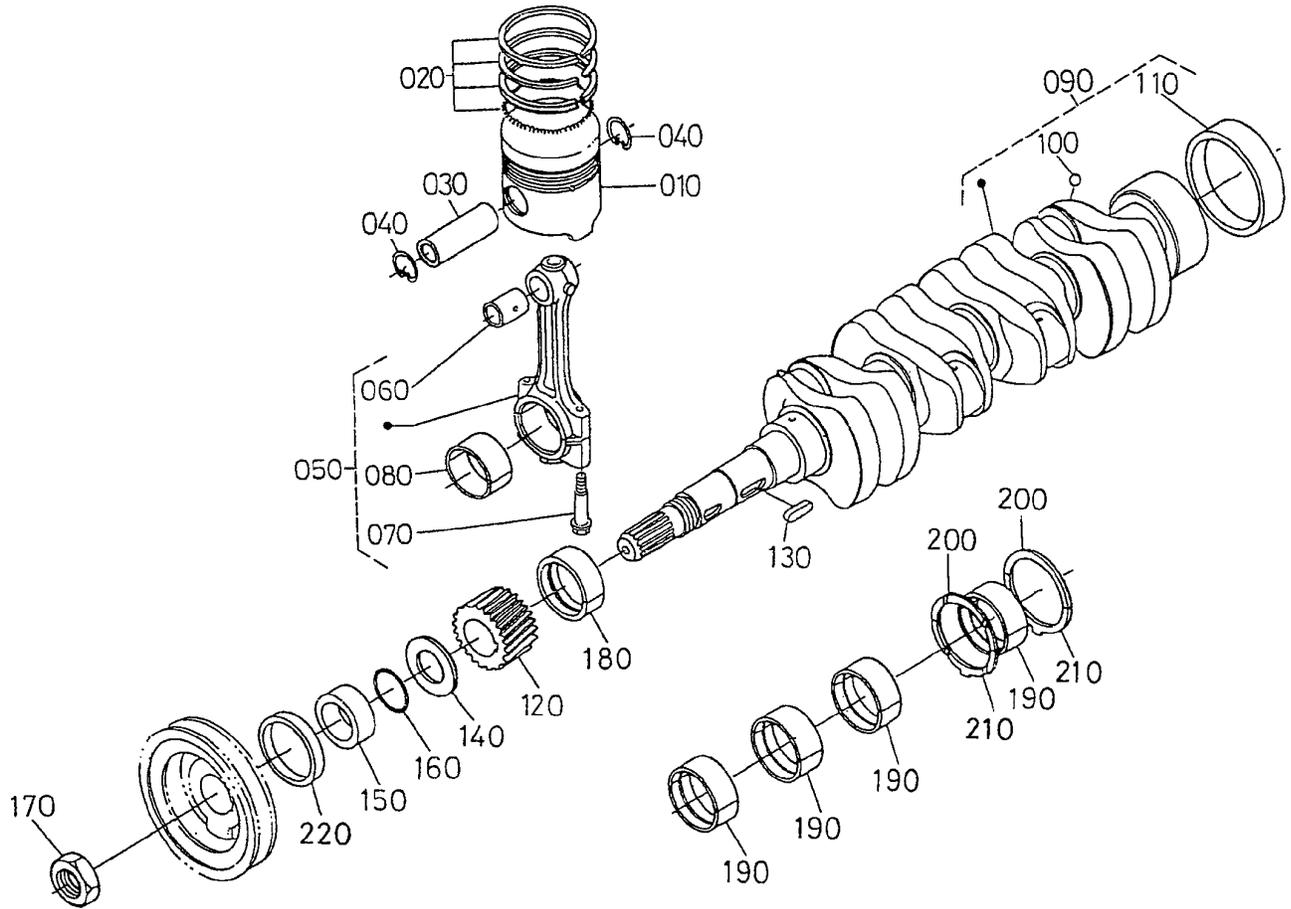
Ref. No.	Part No.	Engine Serial #
100	107-0109	(2A0001 or newer)
110	107-0110	(1Y0001 or newer)
120	107-0111	(1Y0001 or newer)
140	107-0112	(1Y0001 or newer)
150	107-0113	(1Y0001 or newer)

Ref. No.	Part No.	Engine Serial #
100	98-7454	(1W1377 or earlier)
110	98-7455	(1W1377 or earlier)
120	98-7456	(1W1377 or earlier)
140	98-7458	(1W1377 or earlier)
150	98-7459	(1W1377 or earlier)

Camshaft and Idler Gear Shaft Assembly

Ref	Part No.	Qty.	Description
10	98-7445	8	Tappet
20	98-7446	8	Rod-Push
30	100-9179	1	Camshaft ASM
40	100-9180	1	Camshaft
50	98-7449	1	Screw-Set
60	98-7450	1	Gear-Camshaft
70	98-7451	1	Key-Feather
80	98-7452	1	Stopper-Camshaft
90	98-7453	2	Bolt
100	98-7454	1	Gear-Idler, Complete
100	107-0109	1	Gear-Idler, Complete
110	98-7455	1	Bushing-Gear, Idler
110	107-0110	1	Bushing-Idler Gear
120	98-7456	1	Collar
120	107-0111	1	Collar
130	98-7457	1	Collar
140	98-7458	1	Clip-Cir., External
140	107-0112	1	Clip-Cir., External
150	98-7459	1	Shaft-Gear, Idler
150	107-0113	1	Shaft-Gear, Idler
160	98-7453	3	Bolt

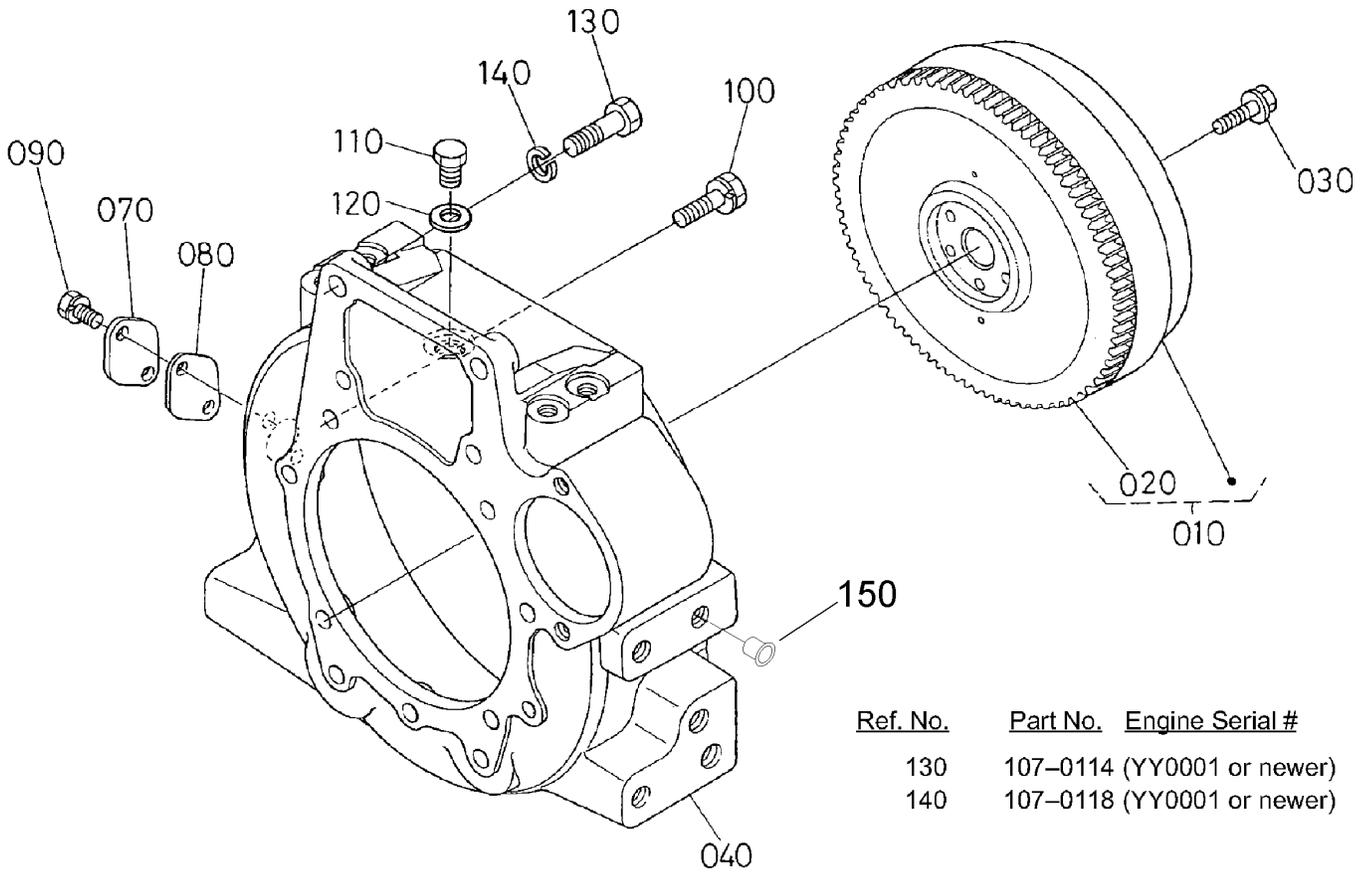
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Piston and Crankshaft Assembly

Ref	Part No.	Qty.	Description
10	99-5435	1	Piston (.50mm)
10	100-9181	4	Piston-STD
20	100-9182	4	Piston Ring ASM (Std)
20	99-5436	1	Piston Ring ASM (0.50mm)
30	98-7464	4	Pin-Piston
40	98-7465	8	Clip-Pin, Piston
50	98-7466	4	Connecting Rod ASM
60	98-7467	4	Bushing-Pin, Piston
70	98-7468	8	Bolt-Rod, Connecting
80	98-7470	4	Metal-Crankpin (-0.20mm)
80	98-7471	4	Metal-Crankpin (-0.40mm)
80	98-7469	4	Metal-Crankpin (Std)
90	98-7472	1	Crankshaft-Complete
100	98-7473	4	Ball
110	98-7474	1	Sleeve-Crankshaft
120	98-7475	1	Gear-Crankshaft
130	98-7451	1	Key-Feather
140	98-7476	1	Slinger-Oil
150	98-7477	1	Collar-Crankshaht
160	98-7478	1	O-Ring
170	98-7479	1	Nut-Crankshaft
180	98-7481	1	Metal-Crankshaft (Std)
180	98-7482	1	Metal-Crankshaft (-0.20mm)
180	98-7483	1	Metal-Crankshaft (-0.40mm)

Ref	Part No.	Qty.	Description
190	98-7484	4	Metal-Crankshaft (Std)
190	99-6862	4	Metal-Crankshaft (-0.20mm)
190	99-6863	4	Metal-Crankshaft (-0.40mm)
200	98-9413	2	Bearing-Thrust (Std)
200	98-9414	2	Bearing-Thrust (0.2mm)
200	98-9415	2	Bearing-Thrust (0.4mm)
210	98-9688	2	Bearing-Thrust (Std)
210	98-9689	2	Bearing-Thrust (0.2mm)
210	98-9690	2	Bearing-Thrust (0.4mm)
220	98-7480	1	Seal-Oil

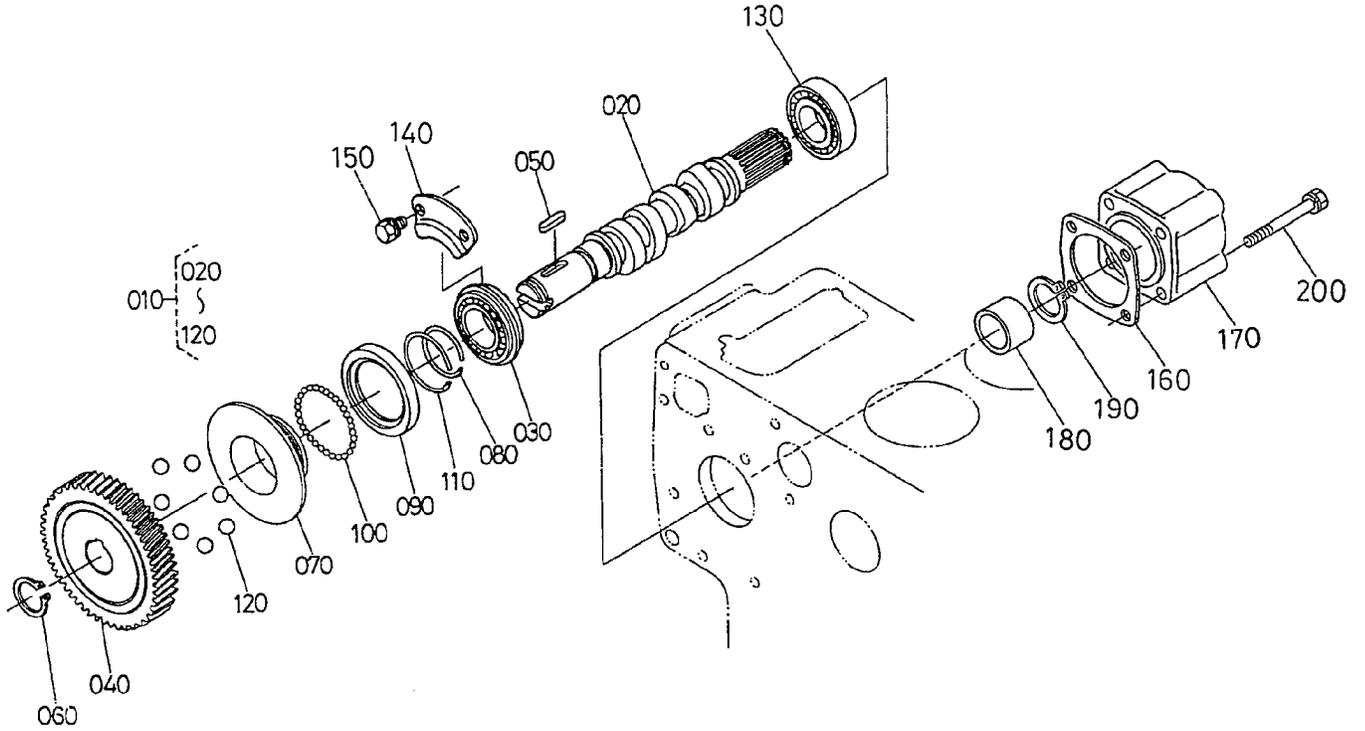


Ref. No.	Part No.	Engine Serial #
130	107-0114	(YY0001 or newer)
140	107-0118	(YY0001 or newer)

Flywheel Assembly

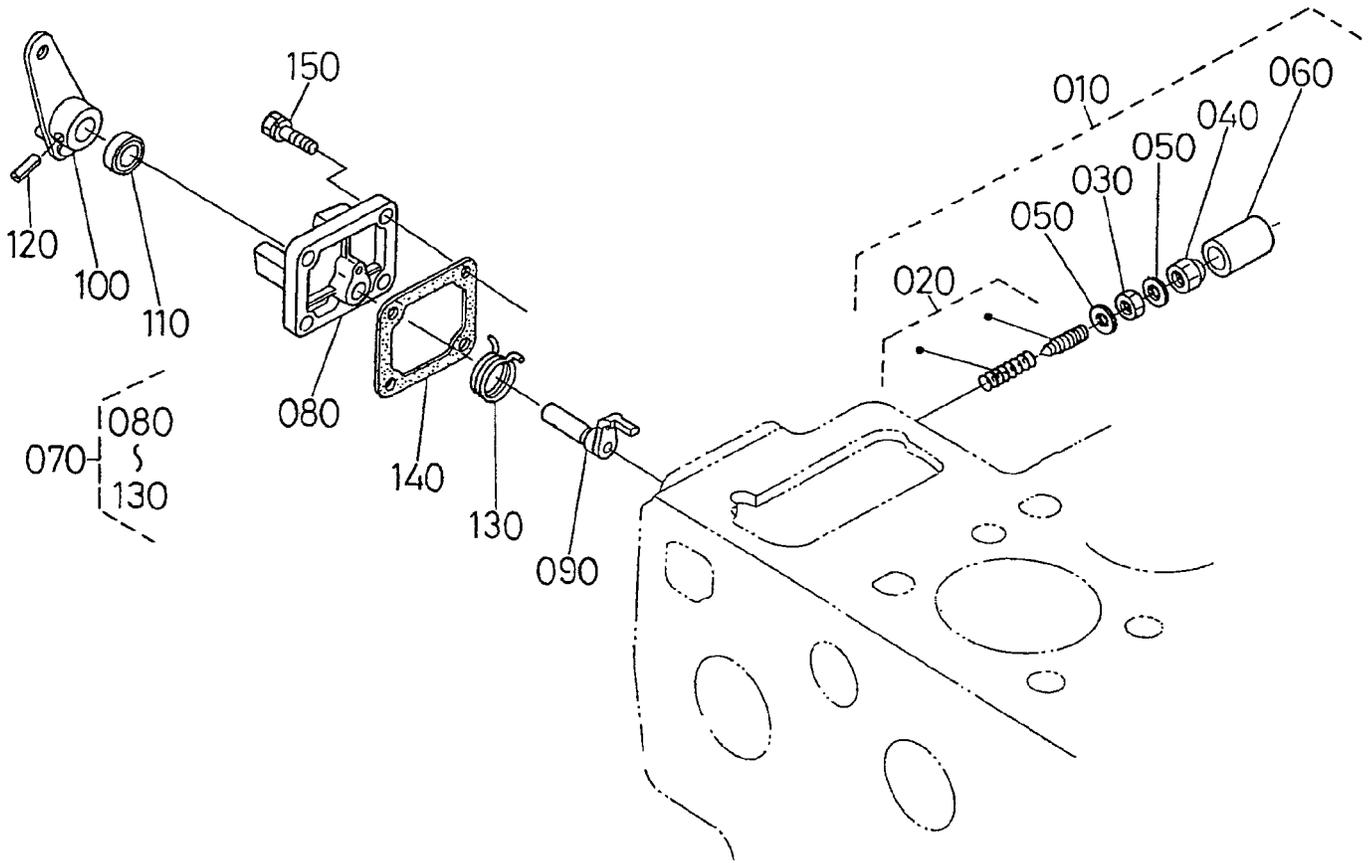
Ref	Part No.	Qty.	Description
10	98-7532	1	Flywheel
20	98-7560	1	Gear-Ring
30	98-7573	6	Bolt-Flywheel
40	98-7559	1	Housing-Flywheel
70	98-7883	1	Cover
80	98-7886	1	Gasket
90	105-4577	2	Bolt
100	98-7885	11	Bolt
110	98-7546	1	Plug
120	100-9194	1	Washer-Plain
130	107-0114	2	Bolt
140	107-0118	2	Washer-Spring
150	100-9189	2	Plug

PROTOTYPE			
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Fuel Camshaft and Governor Shaft Assembly

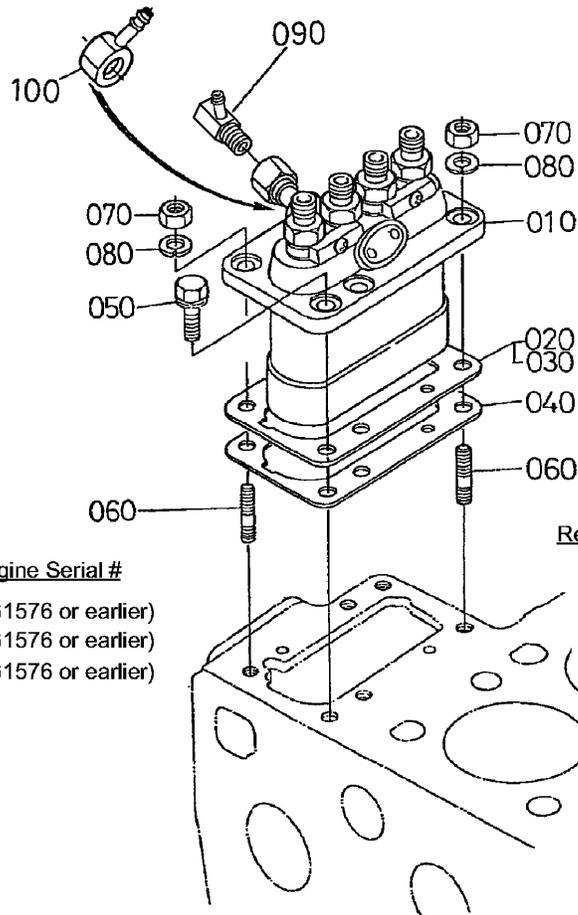
Ref	Part No.	Qty.	Description
10	98-7551	1	Fuel Camshaft ASM
20	98-7508	1	Camshaft-Fuel
30	98-7595	1	Bearing-Ball
40	98-7574	1	Gear-Pump, Injection
50	98-7575	1	Key-Feather
60	98-7576	1	Clip-Cir., External
70	98-7577	1	Sleeve-Governor
80	98-7578	1	Clip-Cir., Governor Sleeve
90	98-7579	1	Case-Ball, Governor
100	98-7580	39	Ball
110	98-7581	1	Clip-Cir.
120	98-7582	7	Ball
130	98-7583	1	Bearing-Ball
140	98-7584	1	Stopper
150	100-9195	2	Bolt
160	98-7588	1	Gasket
170	98-7586	1	Cover-Fuel, Camshaft
180	98-7587	1	Collar
190	98-7589	1	Clip-Cir., External
200	98-7590	4	Bolt



Engine Stop Lever Assembly

Ref	Part No.	Qty.	Description
10	98-7591	1	I/d Appartus ASM
20	98-7592	1	Adjusting Bolt ASM
30	98-7593	1	Nut
40	98-7594	1	Nut-Cap
50	98-7428	2	Gasket
60	98-7596	1	Cap
70	100-9198	1	Eng Stop Lever ASM
80	98-7598	1	Cover-Pump, Injection
90	100-9200	1	Shaft-Lever
100	98-7600	1	Lever-Stop, Engine
110	98-7601	1	Seal-Oil
120	98-7602	1	Pin-Spring
130	98-7603	1	Spring-Return
140	98-7604	1	Gasket-Cover, Pump
150	98-7605	4	Bolt

PROTOTYPE



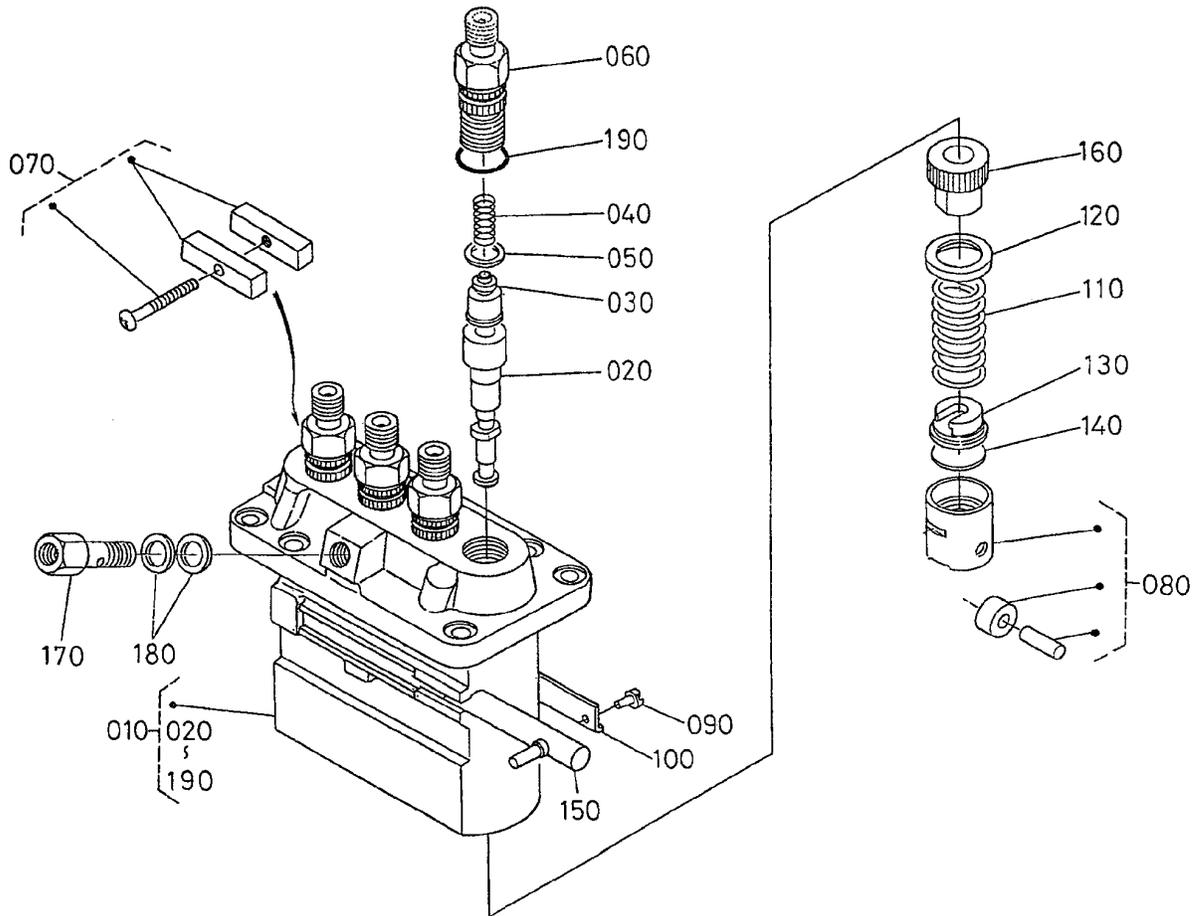
Ref. No.	Part No.	Engine Serial #
020	98-7607	(2G1576 or earlier)
030	98-7608	(2G1576 or earlier)
040	98-7609	(2G1576 or earlier)

Ref. No.	Part No.	Engine Serial #
020	107-0146	(2J0001 or newer)
030	107-0147	(2J0001 or newer)
040	107-0148	(2J0001 or newer)

Injection Pump Assembly

Ref	Part No.	Qty.	Description				
10	100-9201	1	Injection Pump ASM				
20	107-0146	1	Shim				
20	98-7607	1	Shim				
30	107-0147	1	Shim				
30	98-7608	1	Shim				
40	107-0148	1	Shim				
40	98-7609	1	Shim-Pump, Injection				
50	100-2562	4	Bolt				
60	100-1558	2	Stud-Manifold, Exhaust				
70	98-7534	2	Nut				
80	105-2893	2	Washer-Spring				
90	107-4300	1	Orifice ASM				
100	98-7617	1	Joint				

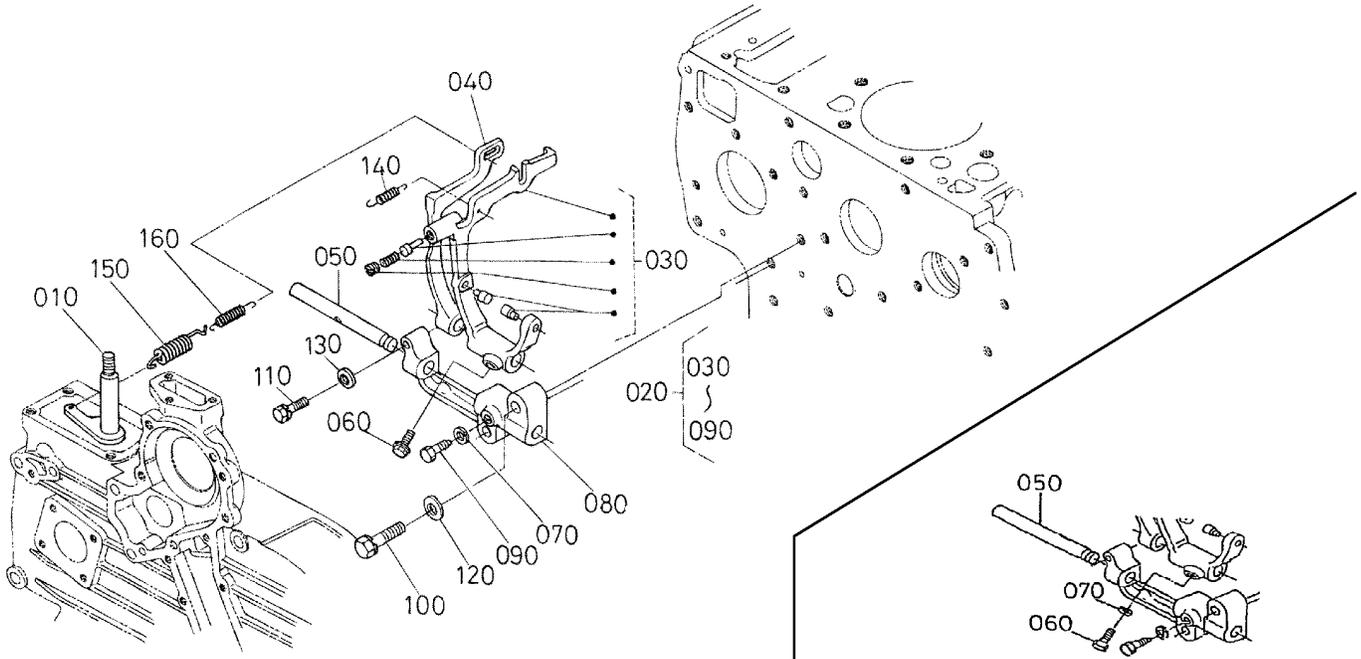
PROTOTYPE



Injection Pump Component Parts Assembly

Ref	Part No.	Qty.	Description
10	100-9201	1	Injection Pump ASM
20	98-7619	4	Plunger-Pump
30	98-7620	4	Valve-Delivery
40	98-7621	4	Spring-Valve, Delivery
50	98-7622	4	Gasket-Valve, Delivery
60	98-7623	4	Holder-Valve, Delivery
70	98-7624	2	Lock Plate ASM
80	98-7625	4	Tappet ASM
90	98-7626	4	Pin-Guide, Tappet
100	98-7627	2	Plate
110	98-7628	4	Spring-Plunger
120	98-7629	4	Seat-Spring, Upper
130	98-7630	4	Seat-Spring, Lower
140	98-7631	4	Shim
150	98-7632	1	Rack-Control
160	98-7634	4	Sleeve-Control
170	98-7635	1	Screw
180	98-7636	2	Gasket
190	98-7637	4	O-Ring

PROTOTYPE



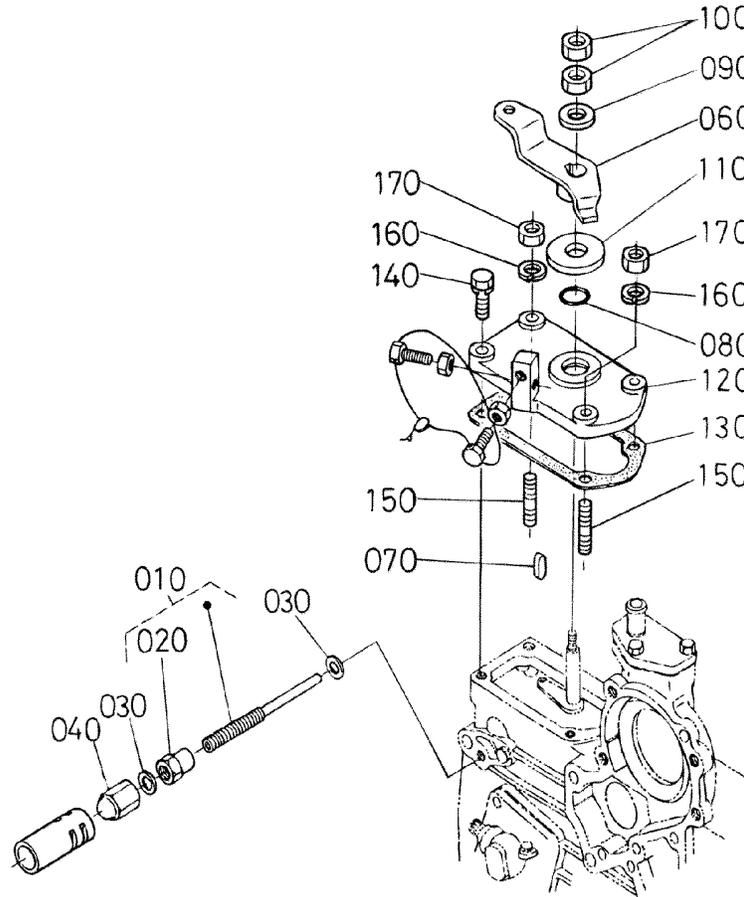
Ref. No.	Part No.	Engine Serial #
050	107-0120	(2C0001 or newer)
060	107-0116	(2C0001 or newer)
070	98-7699	(2C0001 or newer) (Qty. 1)

Ref. No.	Part No.	Engine Serial #
050	98-7640	(2A1266 or earlier)
060	98-7641	(2A1266 or earlier)
070	98-7699	(2A1266 or earlier) (Qty. 2)

Governor Assembly

Ref	Part No.	Qty.	Description
10	98-7638	1	Lever-Governor
20	100-9204	1	Lever-Fork
30	100-9205	1	Lever-Fork
40	100-9206	1	Lever-Fork
50	107-0120	1	Shaft-Lever, Fork
50	98-7640	1	Shaft-Lever, Fork
60	107-0116	1	Bolt-Flange
60	98-7641	1	Bolt-Shaft, Lever
70	98-7699	1	Washer-Spring
70	98-7699	2	Washer-Spring
80	98-7643	1	Holder-Lever, Fork
90	98-7644	1	Bolt
100	98-7645	2	Bolt
110	98-7646	1	Bolt
120	98-7536	2	Washer-Plain
130	98-7648	1	Washer-Plain
140	100-9207	1	Spring-Start
150	100-9208	1	Spring-Governor
160	98-7651	1	Spring-Governor

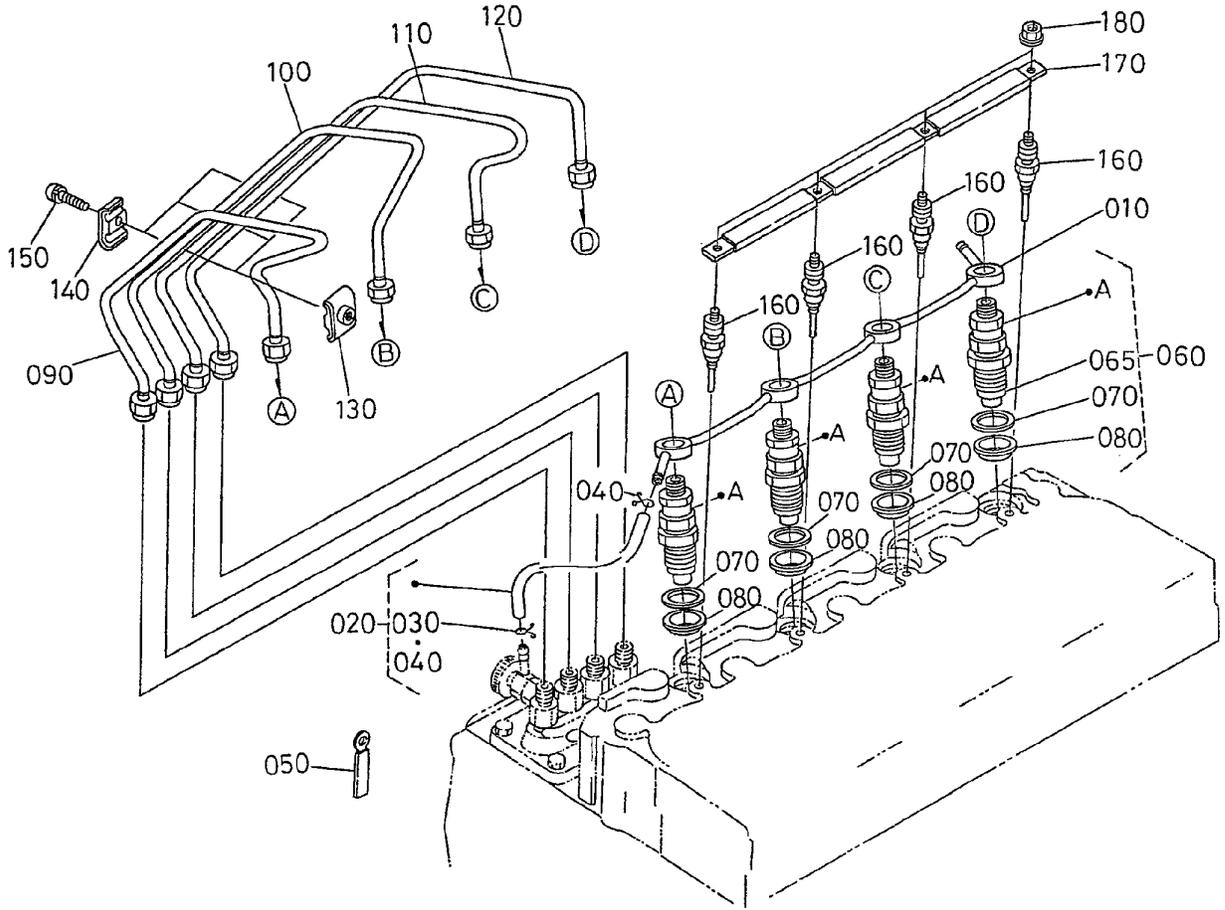
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Speed Control Plate Assembly

Ref	Part No.	Qty.	Description
10	107-0132	1	Adjustable Bolt ASM
20	98-7653	1	Nut
30	98-7654	2	Gasket
40	98-7655	1	Nut-Cap
60	98-7657	1	Lever-Control, Speed
70	98-7658	1	Key-Feather
80	107-0103	1	O-Ring
90	98-7660	1	Washer-Plain
100	98-7661	2	Nut
110	98-7662	1	Collar
120	98-7663	1	Plate-Control, Speed
130	98-7664	1	Gasket
140	98-7568	2	Bolt
150	98-7571	2	Stud
160	98-7699	2	Washer-Spring
170	98-7572	4	Nut

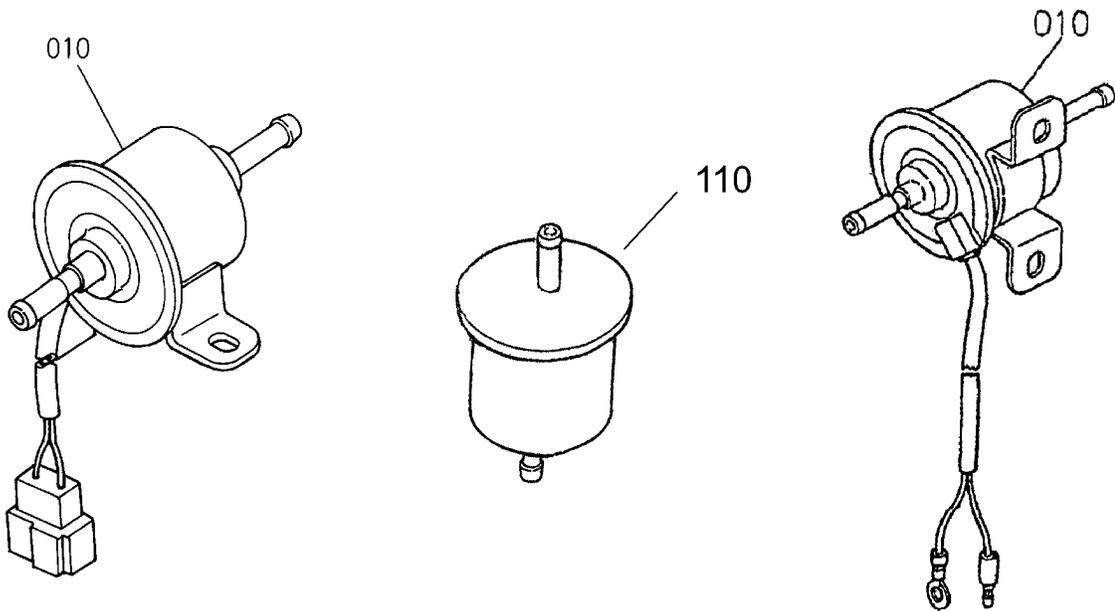
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Nozzle Holder and Glow Plug Assembly

Ref	Part No.	Qty.	Description
10	100-9213	1	Overflow Pipe ASM
20	98-7670	1	Overflow Pipe ASM
30	98-7671	1	Clip-Pipe
40	98-7672	1	Clip-Pipe
50	98-7673	1	Clamp-Cord
60	100-9214	1	Nozzle Holder Kit
65	100-9215	4	Piece-Nozzle
70	98-7676	4	Gasket
80	98-7677	4	Seal
90	100-9216	1	Pipe-Injection
100	100-9217	1	Pipe-Injection
110	100-9218	1	Pipe-Injection
120	100-9219	1	Pipe-Injection
130	98-7682	3	Clamp-Pipe
140	98-7683	3	Clamp-Pipe
150	98-9364	3	Screw-W/washer
160	98-7685	4	Plug-Glow
170	98-7686	1	Cord-Plug, Glow
180	99-8377	4	Nut-Flange

PROTOTYPE



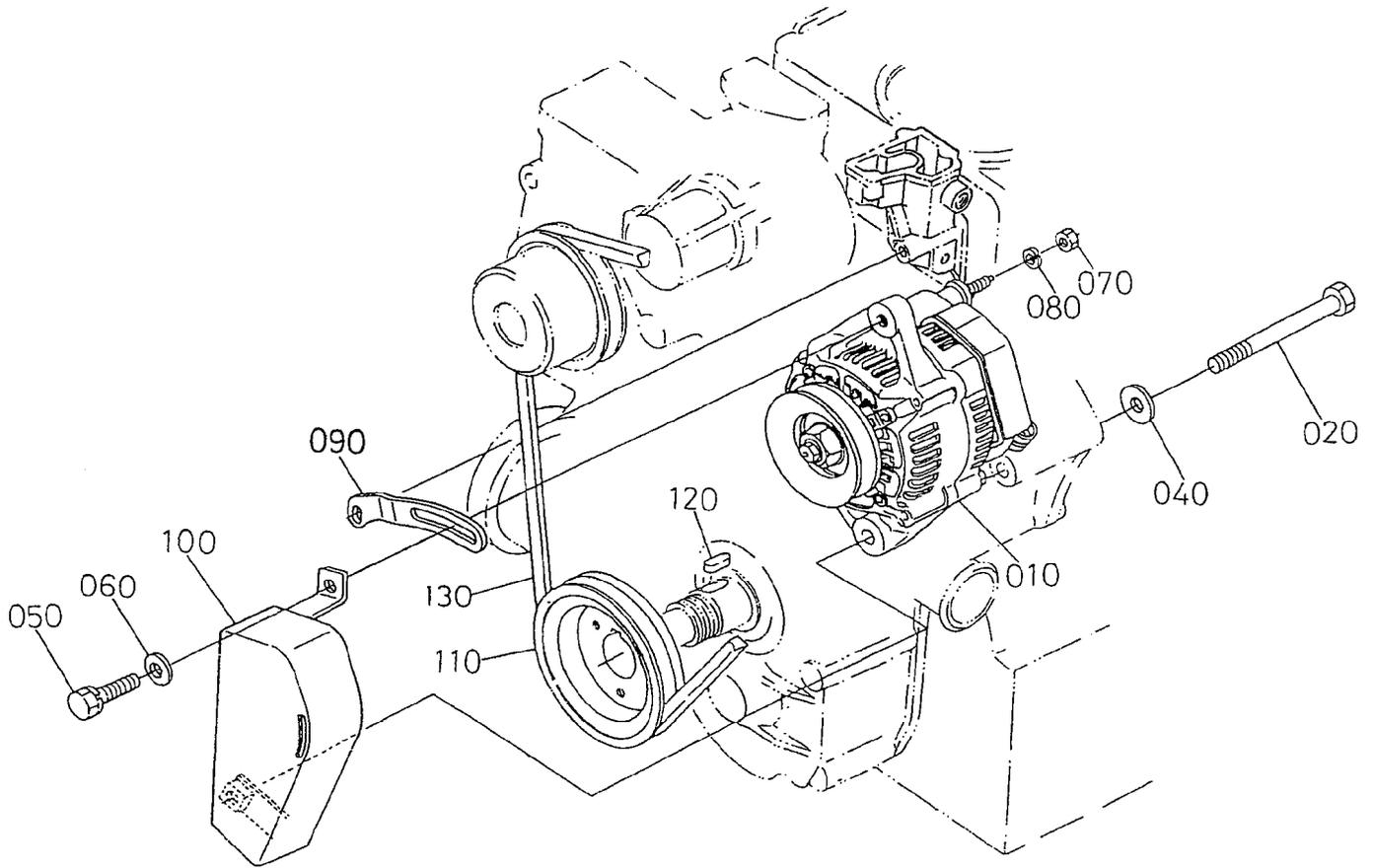
Ref. No. Part No. Engine Serial #
 010 107-0122 (2S0001 or newer)

Ref. No. Part No. Engine Serial #
 010 99-3464 (1U1056 or earlier)

Fuel Filter and Fuel Pump

Ref	Part No.	Qty.	Description
10	99-3464	1	Pump-Fuel
10	107-0122	1	Pump-Fuel, Electric
110	98-7612	1	Filter-Fuel

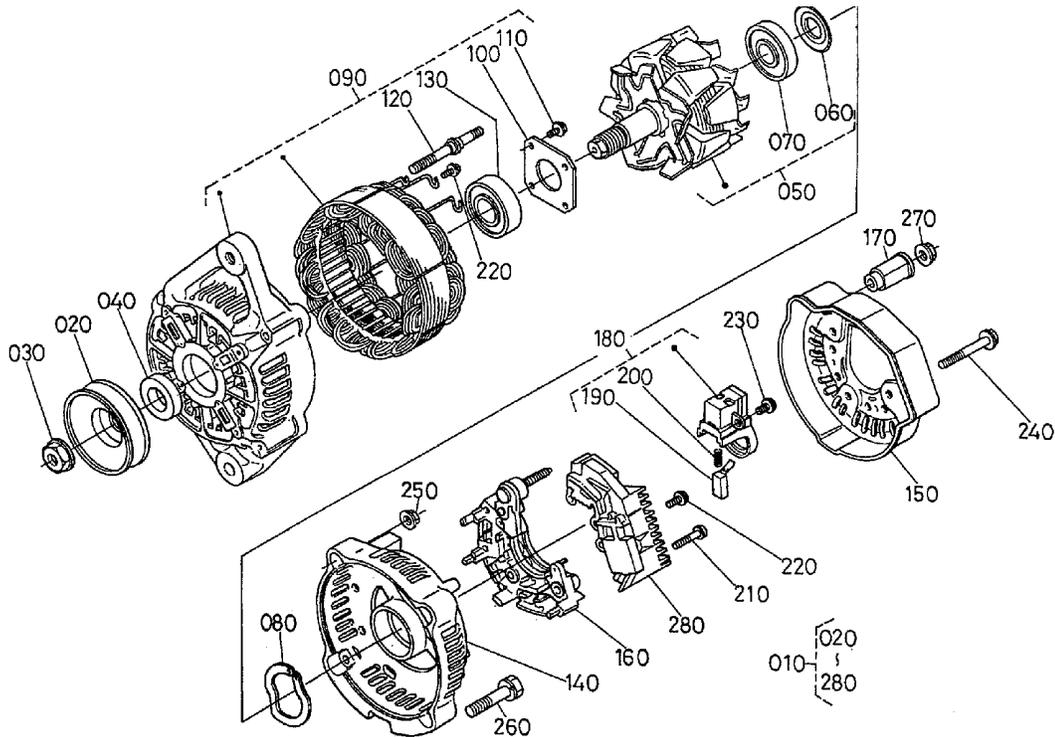
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Alternator and Pulley Assembly

Ref	Part No.	Qty.	Description
10	107-0145	1	Alternator ASM
20	98-7695	1	Bolt
40	98-9366	1	Washer-Plain
50	98-7697	1	Bolt
60	100-9233	1	Washer-Plain
70	98-7572	1	Nut
80	98-7699	1	Washer-Spring
90	105-2872	1	Bracket-Alternator
100	98-7701	1	Cover-Belt
110	106-2044	1	Pulley-Drive, Fan
120	98-7451	1	Key-Feather
130	98-7705	1	V-Belt

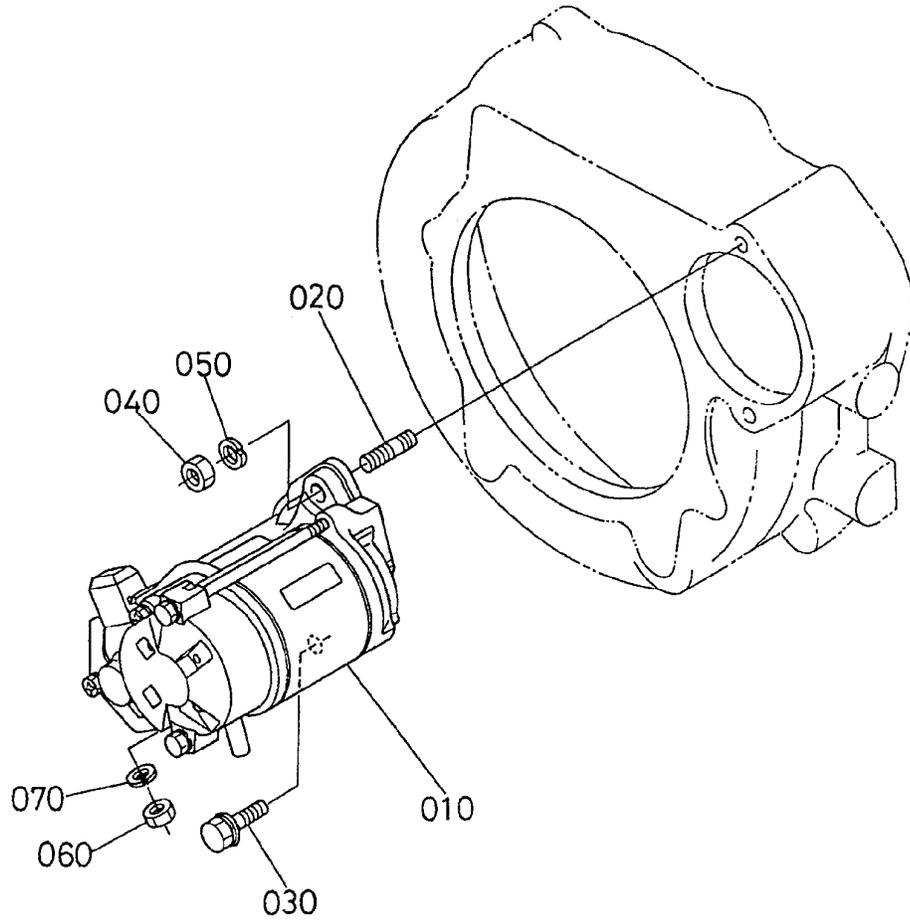
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Ref. No.	Part No.	Engine Serial #	Ref. No.	Part No.	Engine Serial #
090	98-7714	(1Q1216 or earlier)	090	107-0139	(1S0001 or newer)
150	98-7720	(1Q1216 or earlier)	150	107-0140	(1S0001 or newer)
180	98-7723	(1Q1216 or earlier)	180	107-0141	(1S0001 or newer)

Alternator Component Parts Assembly

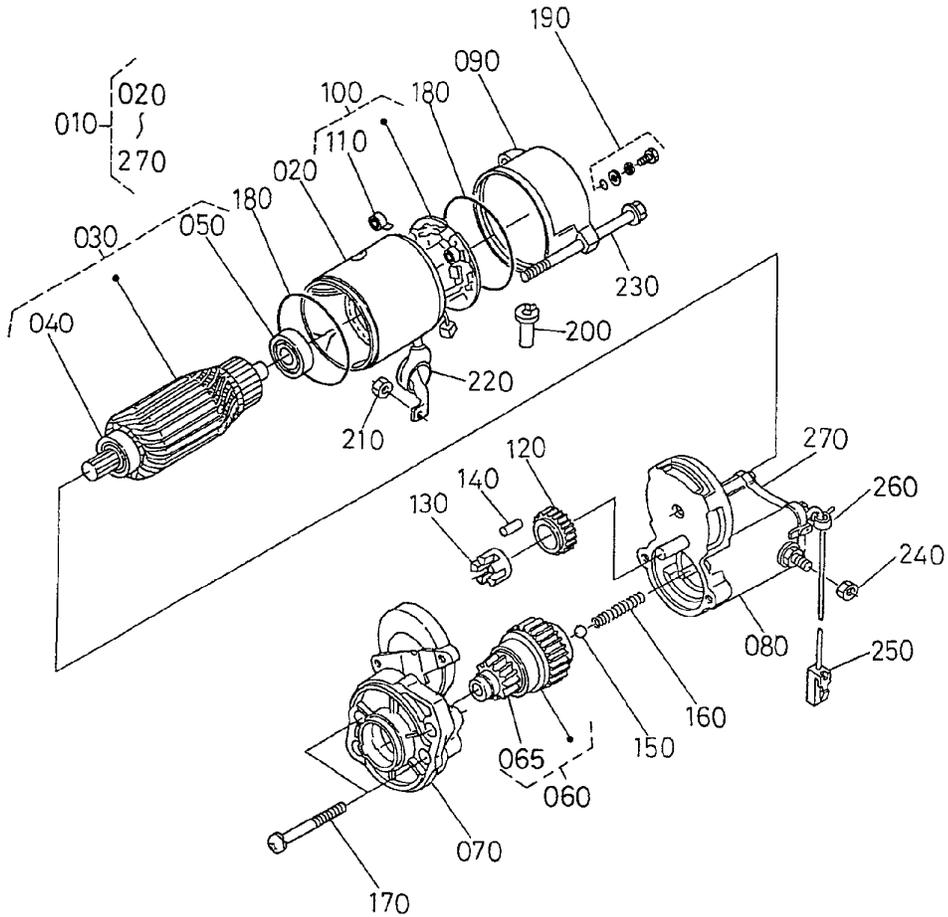
Ref	Part No.	Qty.	Description	Ref	Part No.	Qty.	Description
10	107-0145	1	Alternator ASM	220	98-7727	6	Screw-Head, Round
20	98-7707	1	Pulley-Alternator	230	98-7728	1	Screw-Head, Round
30	98-7708	1	Nut	240	98-7729	3	Bolt
40	98-7709	1	Collar	250	98-7730	2	Nut
50	107-0136	1	Rotor	260	98-7731	2	Bolt
60	98-7711	1	Cover-Bearing	270	98-7732	1	Nut
70	107-0138	1	Bearing-Ball	280	98-7733	1	Regulator ASM
80	98-7713	1	Washer-Thrust				
90	107-0139	1	Drive End Frame ASM				
90	98-7714	1	Frame-End, Drive				
100	98-7715	1	Plate-Retainer				
110	98-7716	4	Screw-Head, Round				
120	98-7717	2	Bolt-Through				
130	107-0137	1	Bearing-Ball				
140	98-7719	1	Frame-End				
150	98-7720	1	Cover-End				
150	107-0140	1	Cover-End				
160	98-7721	1	Rectifier ASM				
170	98-7722	1	Bushing-Insulation				
180	98-7723	1	Holder-Brush				
180	107-0141	1	Holder-Brush				
190	98-7724	2	Brush				
200	98-7725	2	Spring-Brush				
210	98-7726	2	Screw-Head, Round				



Starter Assembly

Ref	Part No.	Qty.	Description				
10	100-9237	1	Starter ASM				
20	98-7735	1	Stud				
30	98-7736	1	Bolt				
40	99-7526	1	Nut				
50	98-7738	1	Washer-Spring				
60	98-7739	1	Nut				
70	105-2893	1	Washer-Spring				

PROTOTYPE

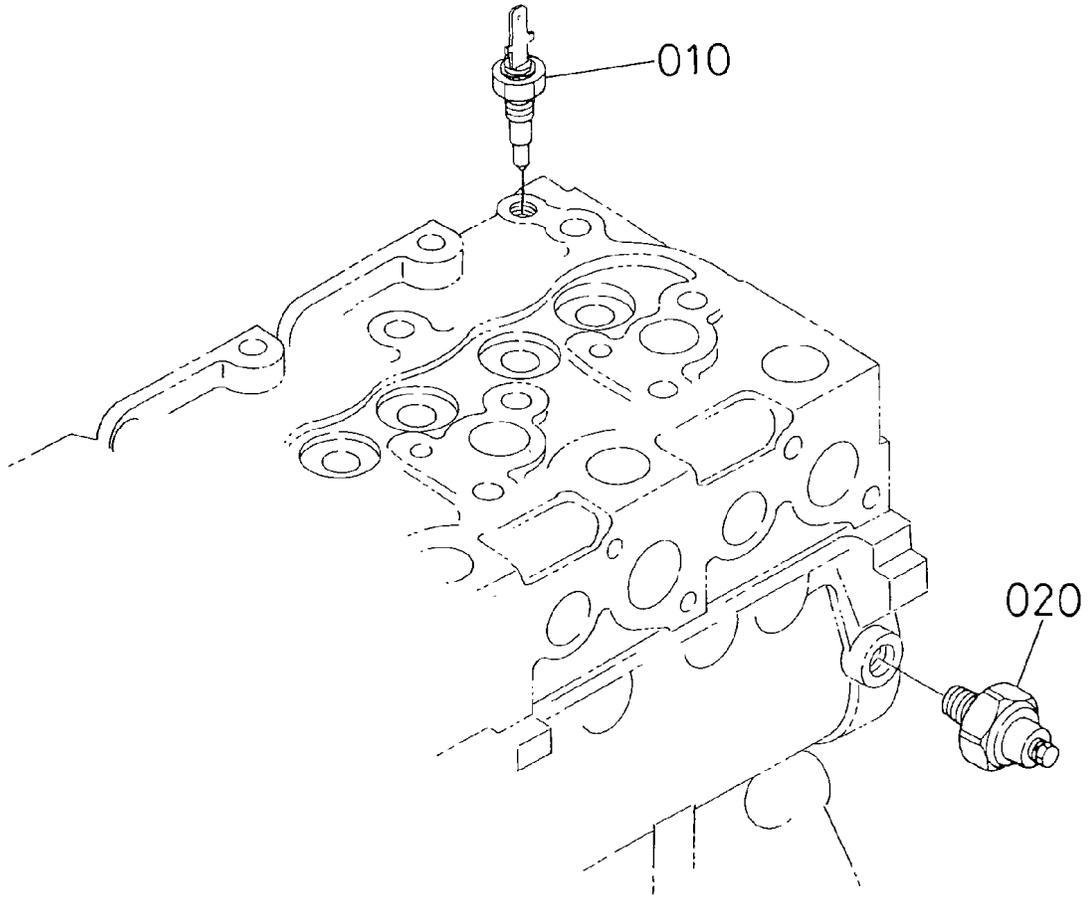


Starter Component Parts Assembly

Ref	Part No.	Qty.	Description
10	100-9237	1	Starter ASM
20	104-8608	1	Yoke ASM
30	98-7742	1	Armature ASM
40	98-7744	1	Bearing
50	98-7743	1	Bearing
60	98-7745	1	Clutch-Running, Over
65	105-2887	1	Pinion-Bevel
70	98-7746	1	Frame-End, Drive
80	100-9239	1	Magnetic Switch ASM
90	98-7748	1	Frame-End
100	98-7749	1	Brush Holder ASM
110	98-7750	4	Spring-Brush
120	98-7751	1	Gear
130	98-7752	1	Retainer
140	98-7753	5	Roller
150	98-7755	1	Ball
160	98-7754	1	Spring
170	98-7756	2	Bolt
180	98-7757	2	O-Ring
190	98-7758	2	Bolt ASM
200	98-7759	1	Pipe-Drain
210	105-2873	1	Nut
220	99-8375	1	Cover
230	100-9240	2	Bolt

Ref	Part No.	Qty.	Description
240	99-8376	1	Nut-Hex
250	98-9711	1	Cord-Solenoid, Stop
260	98-9712	1	Band-Cover
270	105-2886	1	Cover ASM

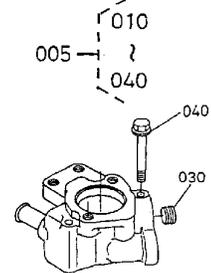
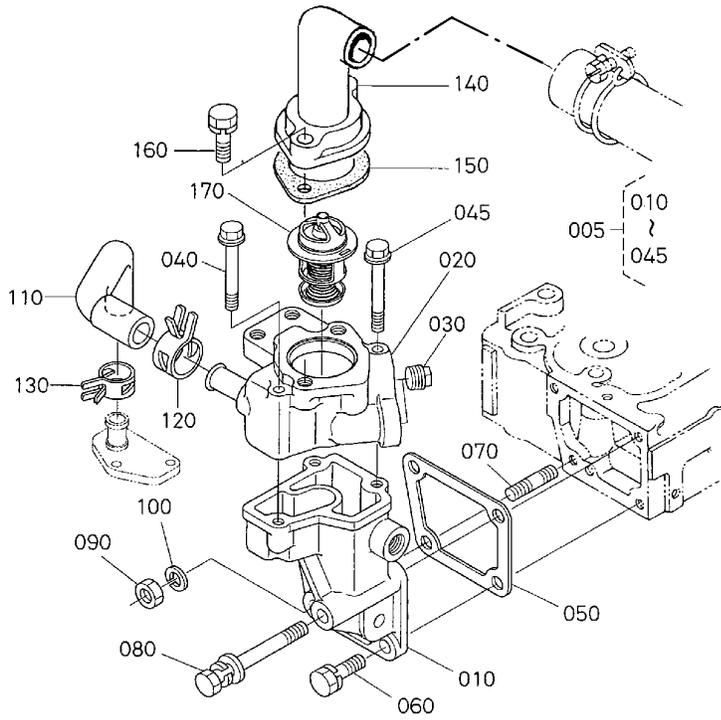
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Oil Switch / Thermometer and Plug Assembly

Ref	Part No.	Qty.	Description				
10	99-3582	1	Thermoswitch				
20	98-7764	1	Switch-Oil				

PROTOTYPE



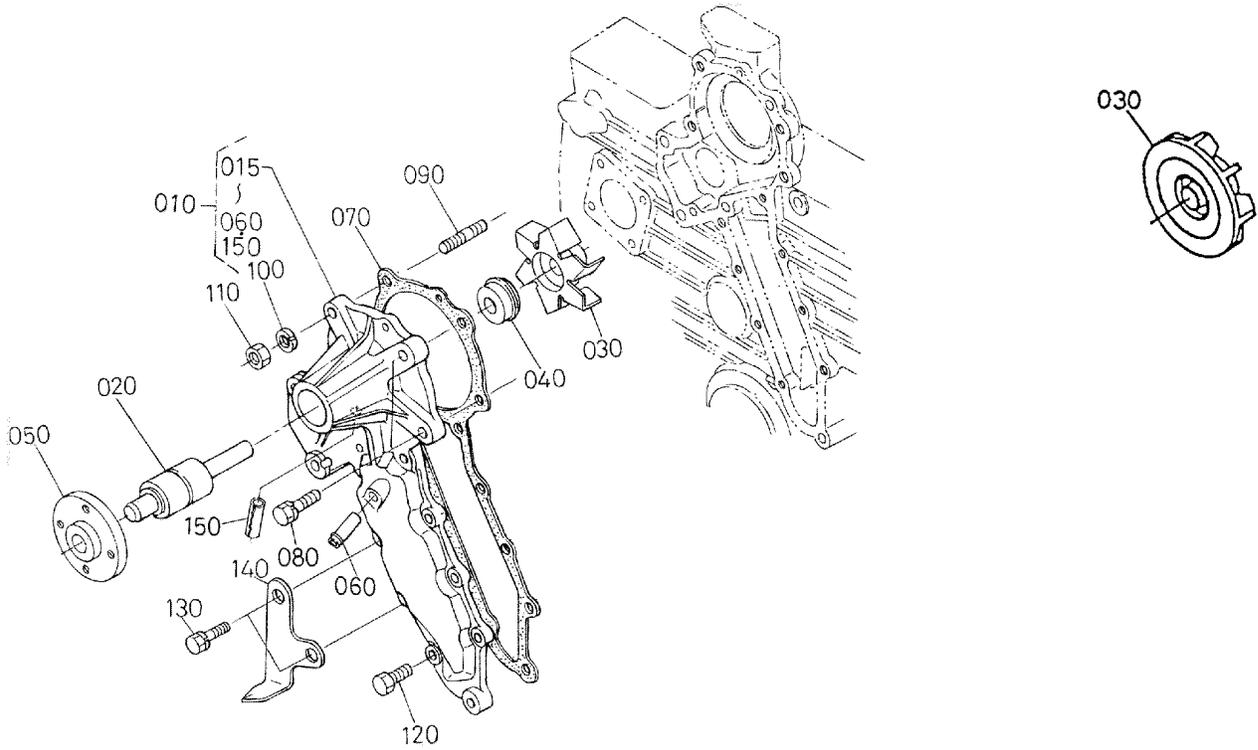
Ref. No.	Part No.	Engine Serial #
020	107-0144	(1N0001 or newer)
040	105-2875	(1E0001 or newer) (Qty. 2)
045	107-0117	(1E0001 or newer)
080	107-0115	(1U0001 or newer)

Ref. No.	Part No.	Engine Serial #
040	105-2875	(1C1478 or earlier) (Qty. 3)

Water Flange and Thermostat Assembly

Ref	Part No.	Qty.	Description
5	105-4578	1	Water Flange ASM
10	107-0143	1	Flange-Water
20	107-0144	1	Flange-Water
30	105-2874	2	Plug
40	105-2875	2	Bolt-Flange
40	105-2875	3	Bolt-Flange
45	107-0117	1	Bolt-Flange
50	105-2876	1	Gasket-Flange, Water
60	100-2562	2	Bolt
70	100-1558	1	Stud-Manifold, Exhaust
80	107-0115	1	Bolt
90	98-7534	1	Nut
100	105-2893	1	Washer-Spring
110	105-2878	1	Pipe-Return, Water
120	98-9714	1	Clamp-Hose
130	105-2879	1	Clamp-Hose
140	100-9244	1	Cover-Thermostat
150	105-2880	1	Gasket-Cover, Thermostat
160	98-7777	2	Bolt
170	105-2881	1	Thermostat ASM

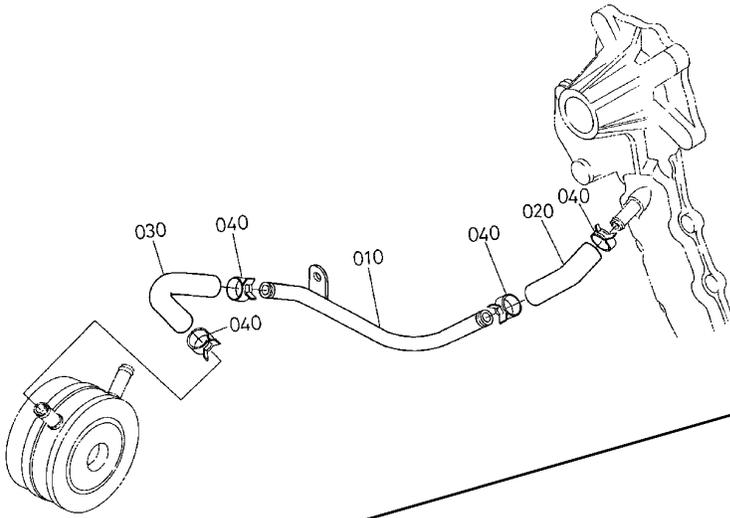
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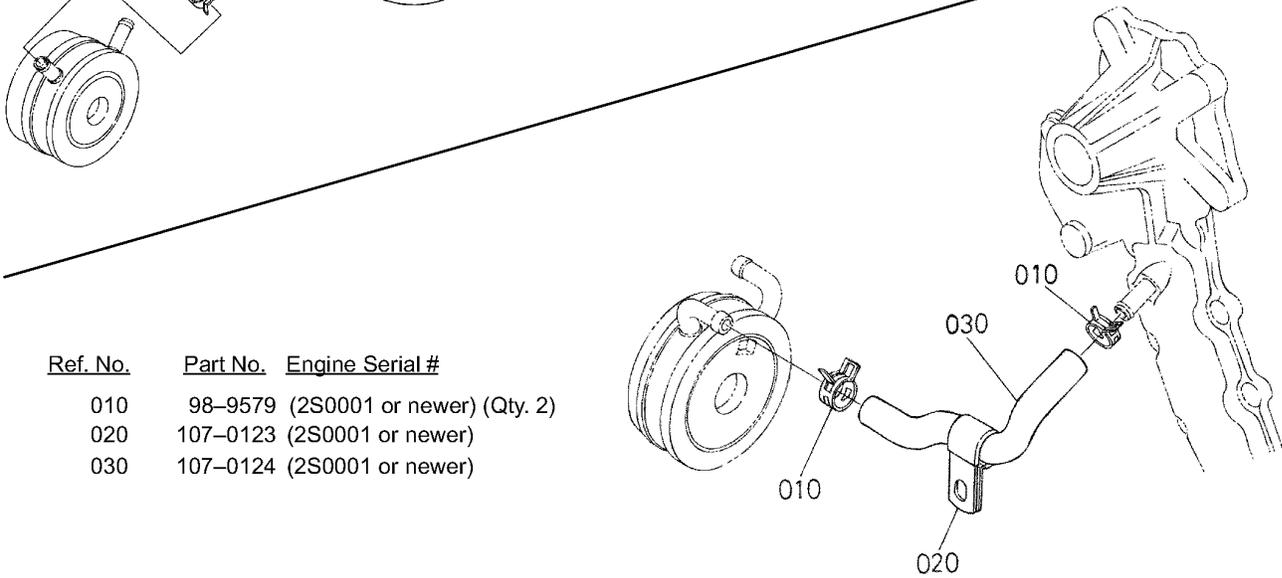
Ref. No.	Part No.	Engine Serial #	Ref. No.	Part No.	Engine Serial #
010	107-0129	(2S0001 or newer)	010	100-9245	(1W1377 or earlier)
030	107-0130	(1Y0001 or newer)	030	98-7781	(1W1377 or earlier)
150	107-0131	(2S0001 or newer)			

Water Pump Assembly

Ref	Part No.	Qty.	Description				
10	100-9245	1	Water Pump ASM				
10	107-0129	1	Water Pump ASM				
15	105-2885	1	Body-Pump, Water				
20	98-7780	1	Bearing-Ball				
30	107-0130	1	Impeller-Pump, Water				
30	98-7781	1	Impeller-Pump, Water				
40	105-2882	1	Mechanical Seal ASM				
50	98-7783	1	Flange-Pump, Water				
60	98-9580	1	Pipe-Return, Water				
70	98-7784	1	Gasket-Pump, Water				
80	98-7439	2	Bolt				
90	98-7786	2	Stud				
100	105-2893	2	Washer-Spring				
110	98-7534	2	Nut				
120	98-7605	6	Bolt				
130	98-7568	2	Bolt				
140	100-9246	1	Indicator-Timing				
150	107-0131	1	Pin-Spring				



Ref. No.	Part No.	Engine Serial #
010	100-9278	(2Q1204 or earlier)
020	100-9279	(2Q1204 or earlier)
030	100-9280	(2Q1204 or earlier)
040	98-9579	(2Q1204 or earlier) (Qty. 4)

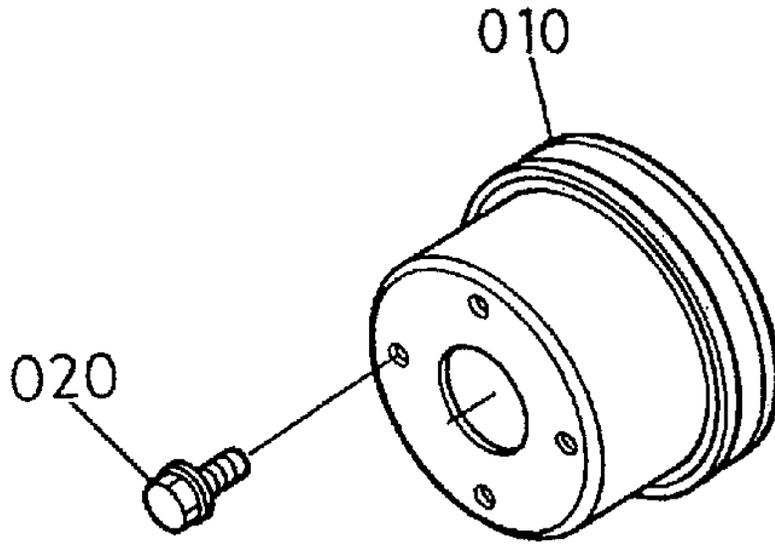


Ref. No.	Part No.	Engine Serial #
010	98-9579	(2S0001 or newer) (Qty. 2)
020	107-0123	(2S0001 or newer)
030	107-0124	(2S0001 or newer)

Water Pipe Assembly

Ref	Part No.	Qty.	Description
10	100-9278	1	Pipe-Water
10	98-9579	2	Band-Pipe
20	100-9279	1	Pipe-Water
20	107-0123	1	Clamp-Cord
30	100-9280	1	Pipe-Cooler, Oil
30	107-0124	1	Pipe-Cooler, Oil
40	98-9579	4	Band-Pipe

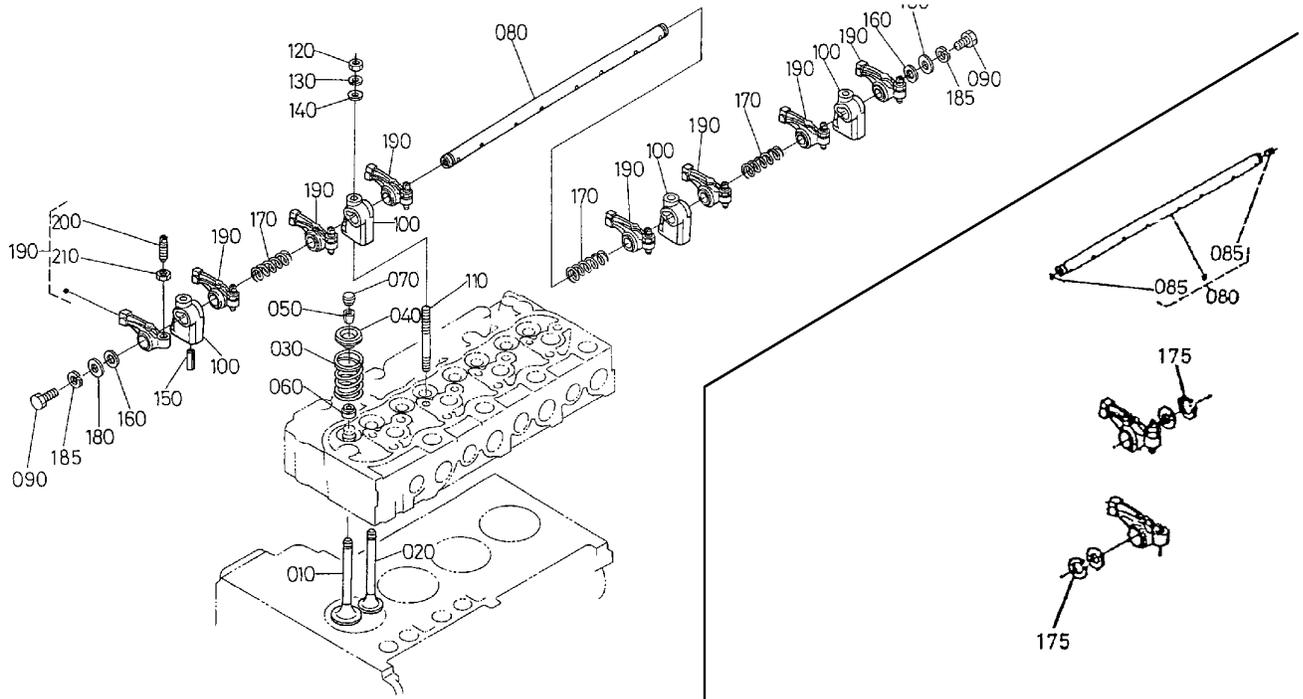
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Fan Assembly

Ref	Part No.	Qty.	Description
10	98-7702	1	Pulley-Fan
20	99-8363	4	Bolt-Flange

PROTOTYPE



Ref. No.	Part No.	Engine Serial #
080	107-0134	(2A0001 or newer)
090	98-7884	(2A0001 or newer)
180	98-7698	(2A0001 or newer)
185	105-2893	(2A0001 or newer) (Qty. 2)

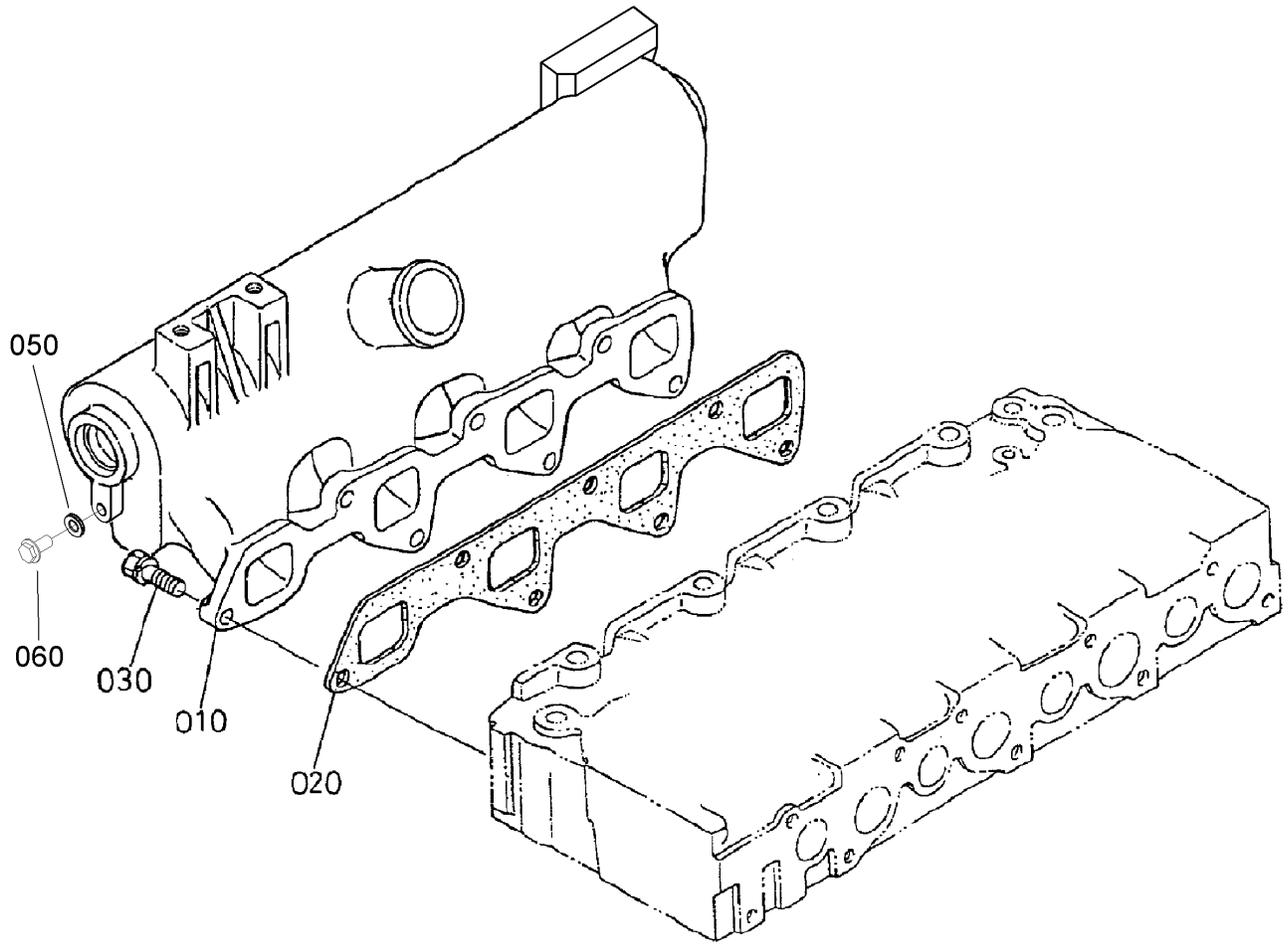
Ref. No.	Part No.	Engine Serial #
080	98-7798	(1Y1240 or earlier)
085	107-0135	(1Y1240 or earlier)
175	98-7808	(1Y1240 or earlier)

Valve and Rocker Arm Assembly

Ref	Part No.	Qty.	Description
10	98-7791	4	Valve-Inlet
20	100-9281	4	Valve-Exhaust
30	98-7793	8	Spring-Valve
40	98-7794	8	Retainer-Spring, Valve
50	98-7795	8	Collet-Spring, Valve
60	98-7796	8	Seal-Stem, Valve
70	98-7797	8	Cap-Valve
80	107-0134	1	Shaft-Arm, Rocker
80	98-7798	1	Rocker Arm Shaft ASM
85	107-0135	2	Screw-Set
90	98-7884	2	Bolt
100	98-7800	4	Bracket-Arm, Rocker
110	98-7801	4	Stud
120	98-7534	4	Nut
130	105-2893	4	Washer-Spring
140	98-7536	4	Washer-Plain
150	98-7805	1	Pin-Spring
160	98-7806	2	Washer
170	98-7807	3	Spring-Arm, Rocker
175	98-7808	2	Clip-Cir., External
180	98-7660	2	Washer-Plain
185	105-2893	2	Washer-Spring
190	98-7809	8	Rocker Arm ASM
200	98-7810	8	Screw-Adjusting

Ref	Part No.	Qty.	Description
210	98-7811	8	Nut

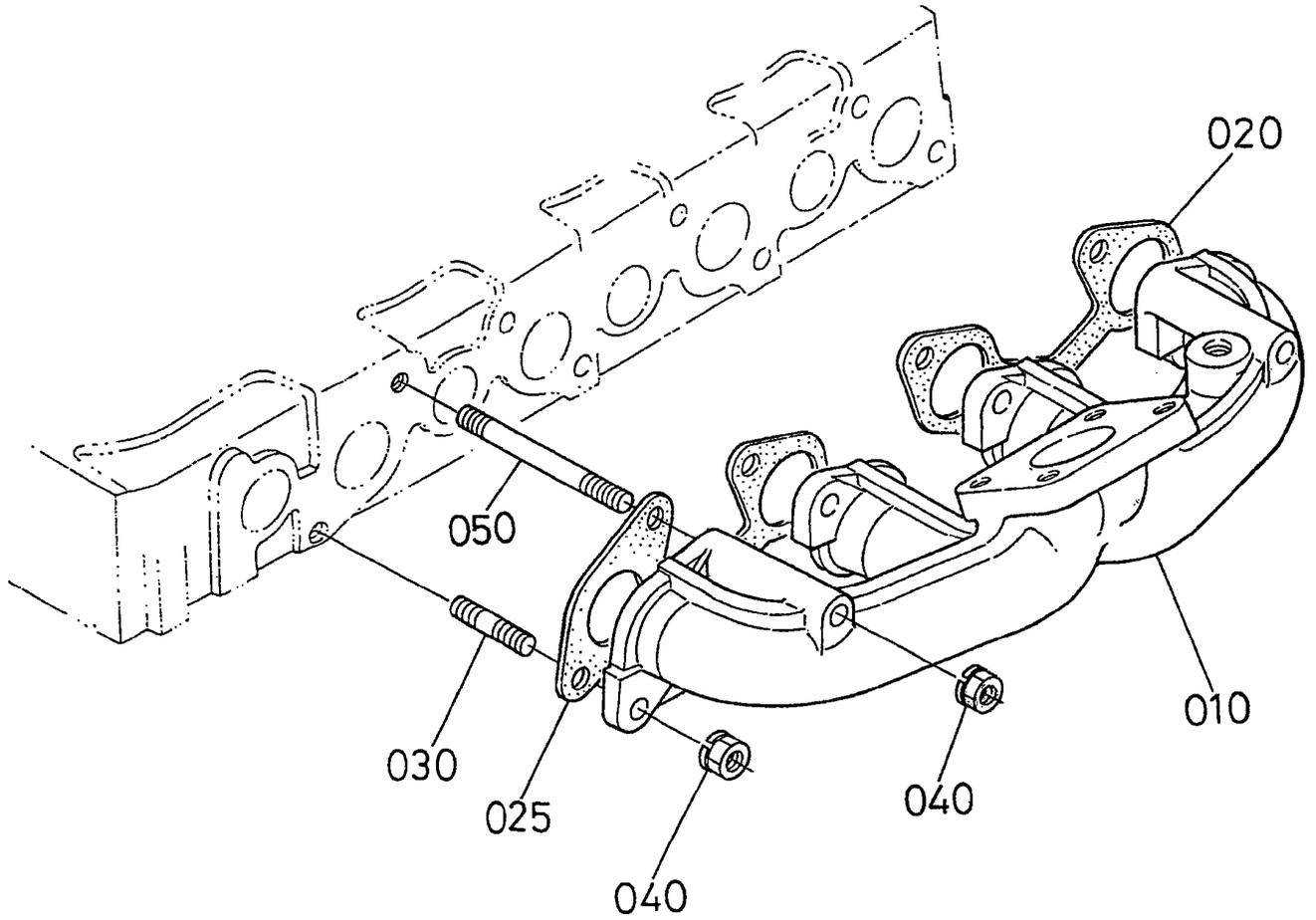
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Inlet Manifold Assembly

Ref	Part No.	Qty.	Description
10	100-9283	1	Inlet-Manifold
20	100-9284	1	Gasket-In Manifold
30	98-7610	7	Bolt
50	98-7654	1	Gasket
60	107-4317	1	Bolt, Flange

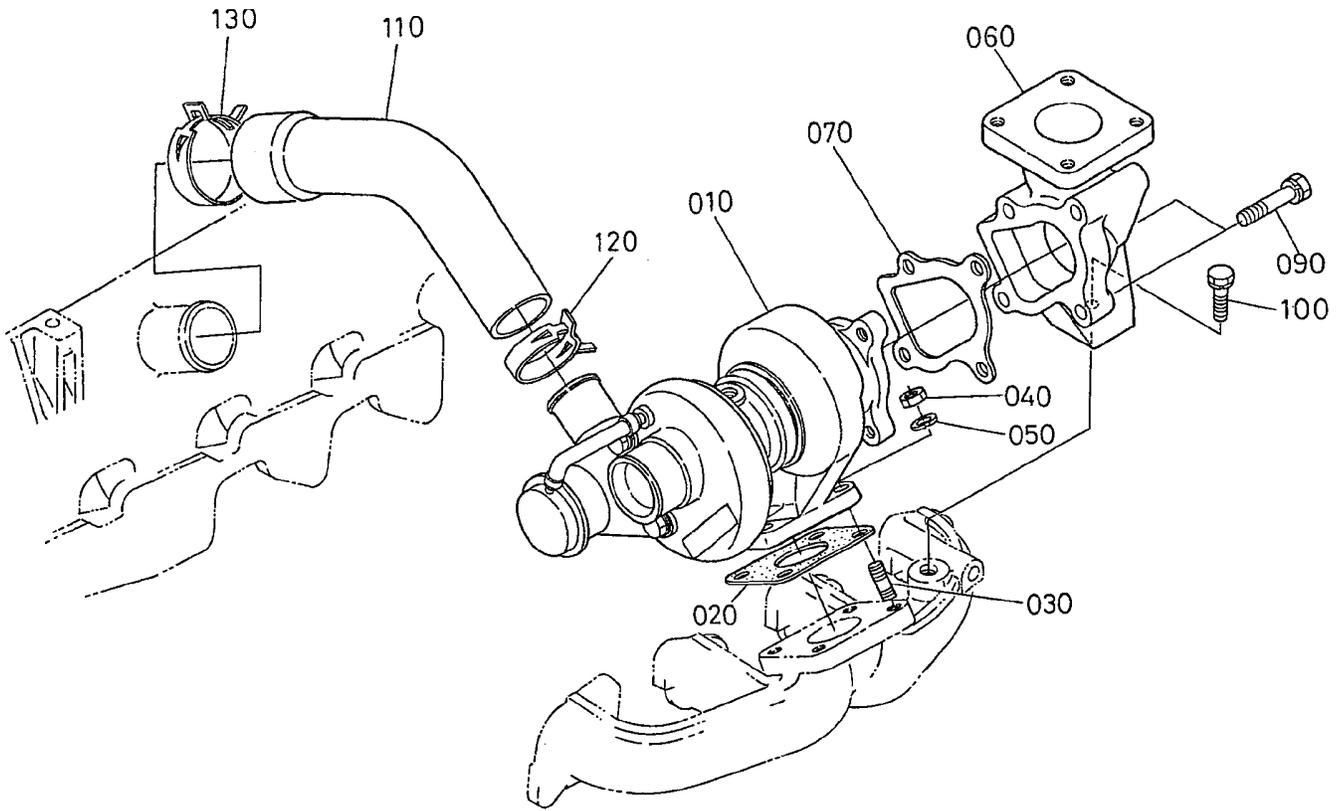
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Exhaust Manifold Assembly

Ref	Part No.	Qty.	Description
10	100-9285	1	Manifold-Exhaust
20	98-7802	1	Gasket
25	98-7803	1	Gasket
30	100-1558	6	Stud-Manifold, Exhaust
40	100-9288	8	Nut
50	100-9289	2	Stud

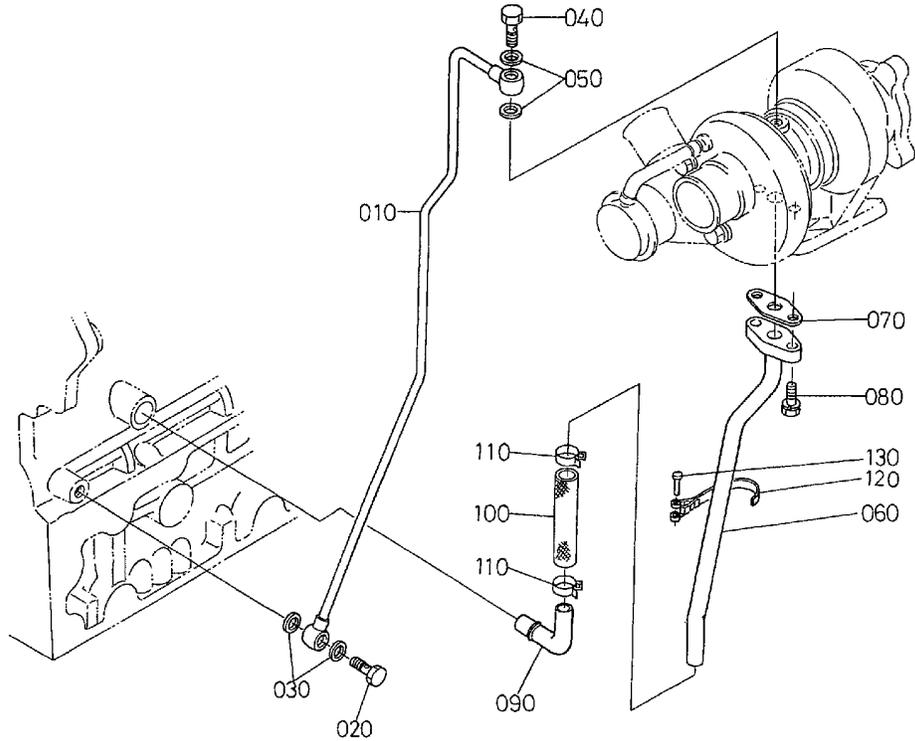
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Turbo Charger Assembly

Ref	Part No.	Qty.	Description
10	100-9313	1	Turbo Changer ASM
20	100-9314	1	Gasket
30	99-8342	4	Stud
40	98-7534	4	Nut
50	105-2893	4	Washer-Spring
60	100-9315	1	Flange-Muffler
70	100-9316	1	Gasket
90	98-7697	4	Bolt
100	100-9230	1	Bolt
110	100-9318	1	Hose-Inlet
120	100-9319	1	Band-Pipe
130	99-8322	1	Band-Pipe

PROTOTYPE

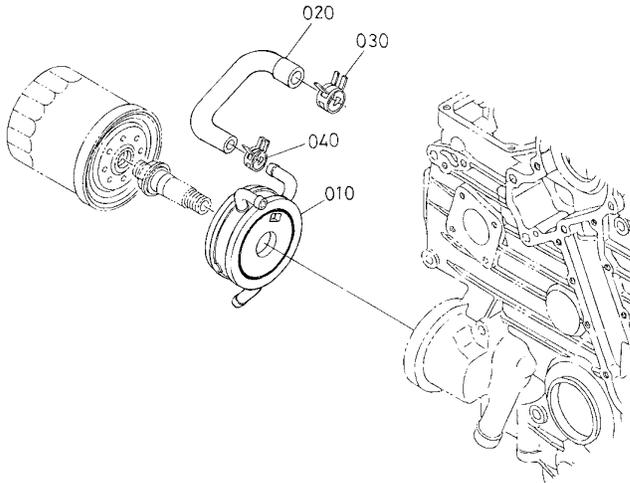


Ref. No.	Part No.	Engine Serial #	Ref. No.	Part No.	Engine Serial #
010	100-9320	(1U1056 or earlier)	010	107-0127	(1W0001 or newer)
060	100-9322	(1U1056 or earlier)	060	107-0128	(1W0001 or newer)
180	98-7568	(1G1576 or earlier)	180	98-7605	(2J0001 or newer)

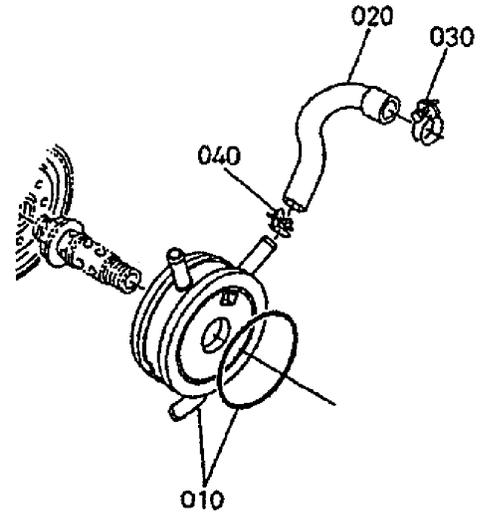
Oil Pipe (Turbo Charger) Assembly

Ref	Part No.	Qty.	Description
10	100-9320	1	Pipe-Oil
10	107-0127	1	Pipe-Oil, Complete
20	100-9321	1	Bolt-Joint, Eye
30	98-7428	2	Gasket
40	98-9418	1	Bolt-Joint, Eye
50	99-8346	2	Gasket
60	107-0128	1	Pipe-Oil, Complete
60	100-9322	1	Pipe-Oil
70	98-9435	1	Gasket-Oil Return, Turbo
80	98-7605	2	Bolt
80	98-7568	2	Bolt
90	100-9323	1	Pipe-Oil
100	98-9721	1	Pipe-Oil
110	98-9714	2	Clamp-Hose
120	100-9324	1	Clamp-Pipe
130	98-9591	1	Pin-Band

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Ref. No.	Part No.	Engine Serial #
010	107-0125	(2S0001 or newer)
020	107-0126	(2S0001 or newer)
030	105-2879	(2S0001 or newer)
040	98-9579	(2S0001 or newer)

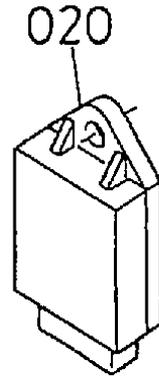
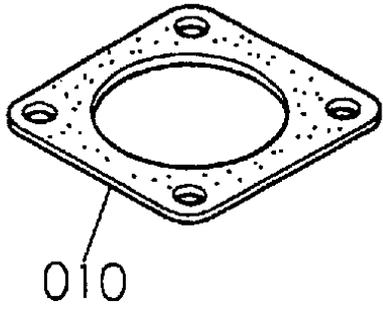


Ref. No.	Part No.	Engine Serial #
010	100-9325	(2Q1204 or earlier)
020	100-9326	(2Q1204 or earlier)
030	98-7774	(2Q1204 or earlier)
040	100-9327	(2Q1204 or earlier)

Oil Cooler Assembly

Ref	Part No.	Qty.	Description
10	100-9325	1	Oil Cooler ASM
10	107-0125	1	Oil Cooler ASM
20	100-9326	1	Hose-Cooler, Oil
20	107-0126	1	Hose-Cooler, Oil
30	98-7774	1	Band-Pipe
30	105-2879	1	Clamp-Hose
40	100-9327	1	Band-Pipe
40	98-9579	1	Band-Pipe

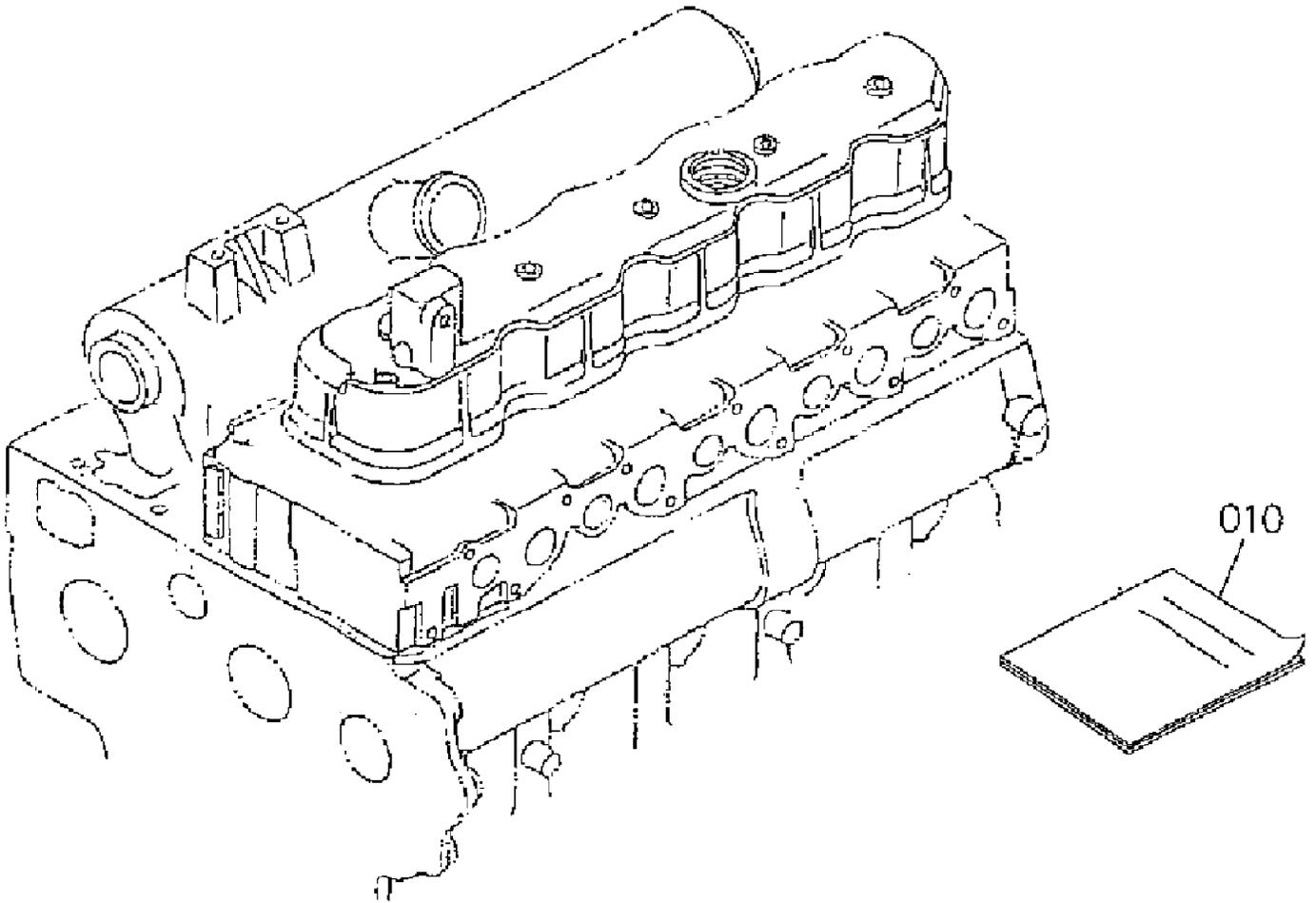
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Muffler Gasket and Glow Controller

Ref	Part No.	Qty.	Description
10	100-9333	1	Gasket-Muffler
20	98-7611	1	Controller-Glow

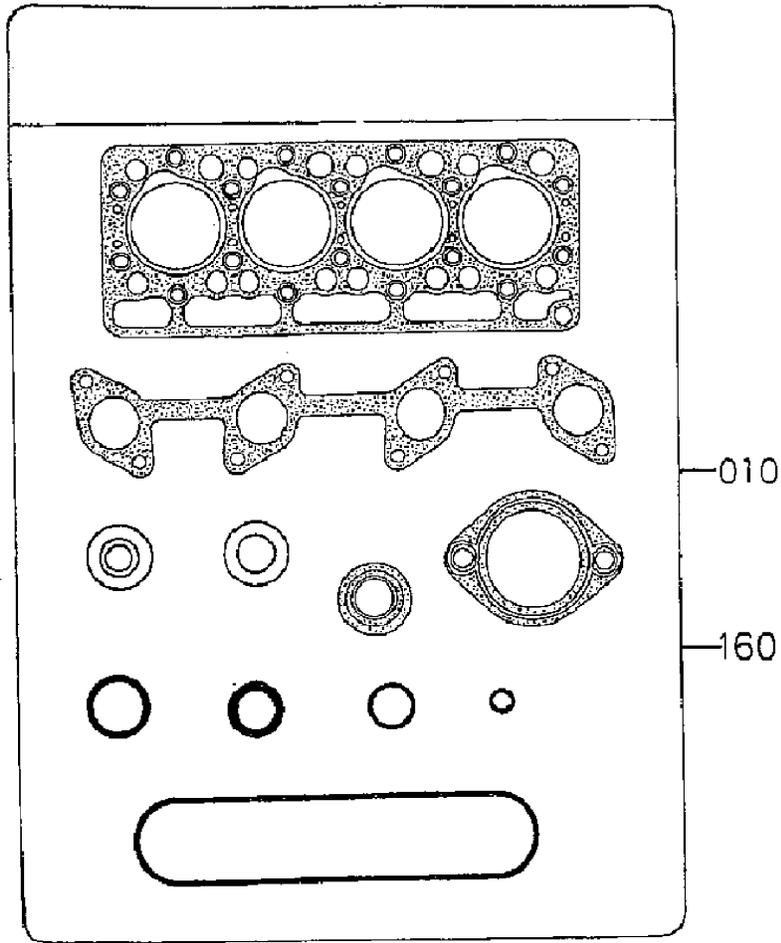
PROTOTYPE



Engine Operators Manual

Ref	Part No.	Qty.	Description				
10	100-9335	1	Manual-Instruction				

PROTOTYPE



Gasket Kit

Ref	Part No.	Qty.	Description				
10	100-9337	1	Upper Gasket Kit				
160	98-7888	1	Lower Gasket Kit				
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NOTES

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