



Count on it.

Form No. 3471-351 Rev B

Parts Catalog

Ultra Buggy® 2500-T

Model No. 68138G—Serial No. 417400000 and Up



Ordering Replacement Parts

To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1, 6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustration and in parts lists.

Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

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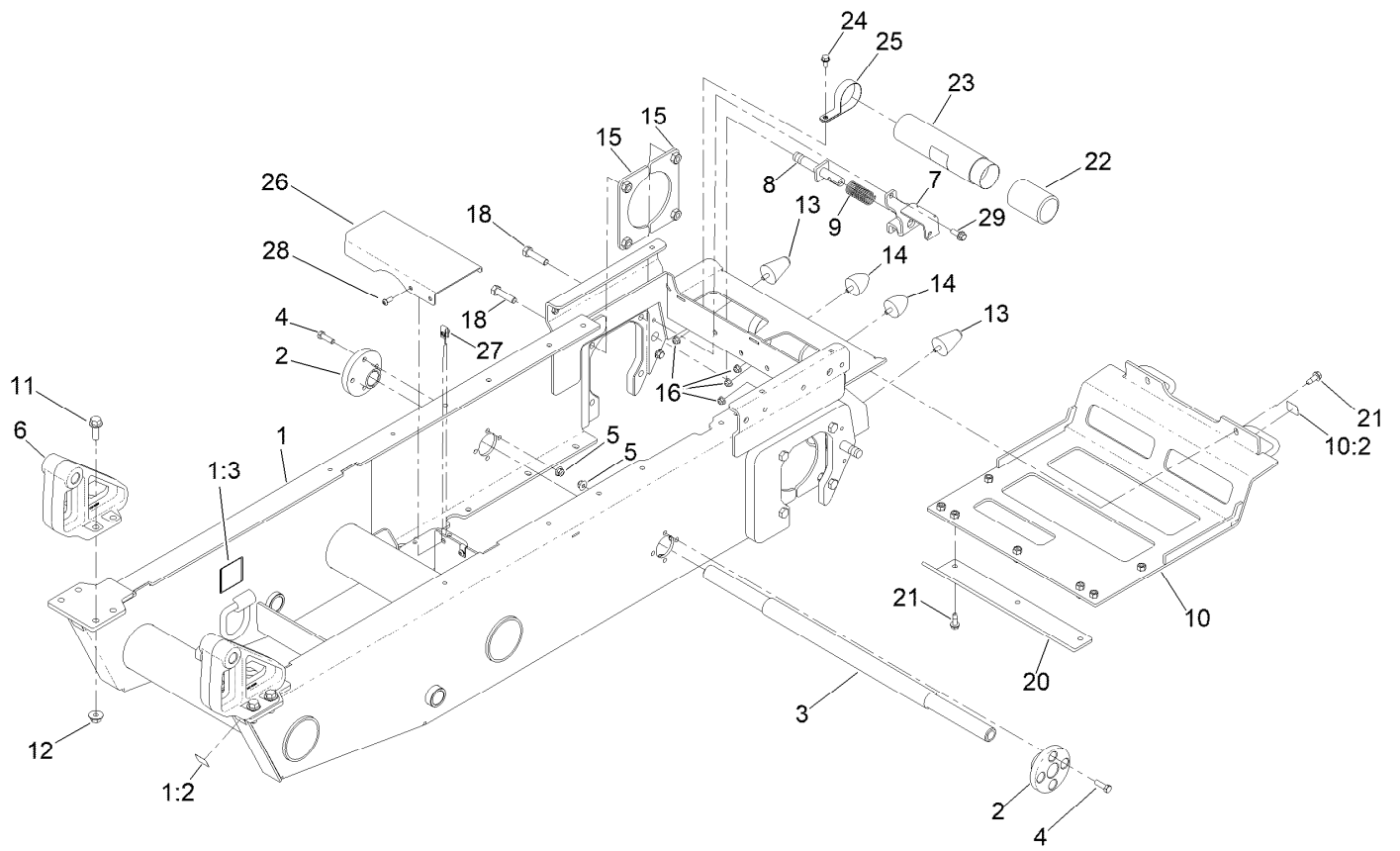
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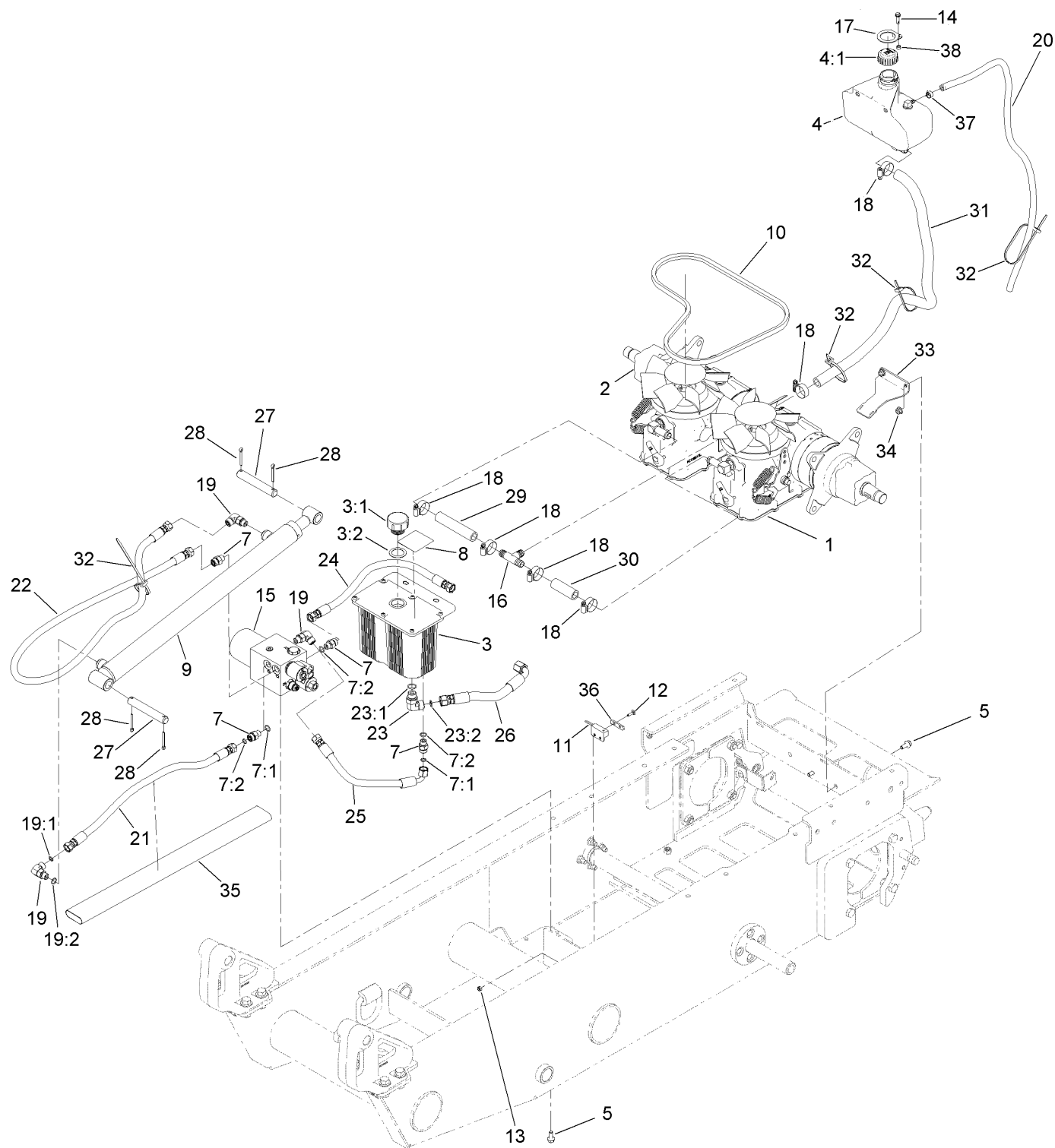
Frame Assembly



Frame Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	139-7198	1	Frame ASM- Straight	14	114-1926	2	Bumper-Rubber
1:2	125-4967	2	Decal-Lift Here	15	132-8936-05	4	Hydro Mounting Plate ASM
1:3	132-9051	2	Decal-Tiedown				(Welded)
2	132-9075	2	Hub-Mount, Track	16	104-8300	4	Nut-HF, NI
3	125-0425	1	Shaft-Track	18	325-8	8	Screw-HH
4	323-7	8	Screw-HH	20	136-4611-05	1	Plate-Skid
5	104-8301	8	Nut-HF, NI	21	105-6245	9	Screw-Tapping
6	132-9025-05	2	Pivot-Dump (Machined)	22	104-7048	1	Cap-Housing
7	130-5284-05	2	Bracket-Brake ASM	23	104-7050	1	Tube-Manual
8	132-8866	2	Shaft-Brake	24	32144-70	2	Screw-HWHTF
9	125-0344	2	Spring-Compression	25	2412-133	2	Clamp-R
10	136-4651	1	Plate-Side	26	144-7389-05	1	Bracket, Manifold Shield
10:2	132-9051	2	Decal-Tiedown	27	115-7721	2	Nut-Clip, U
11	130-6482	8	Screw-HHF	28	3274-55	2	Screw-HSBH
12	32128-52	8	Nut-Lock, Flg	29	3234-42	4	Screw-HHF
13	114-1925	2	Bumper-Rubber				

Hydraulic Pump Assembly

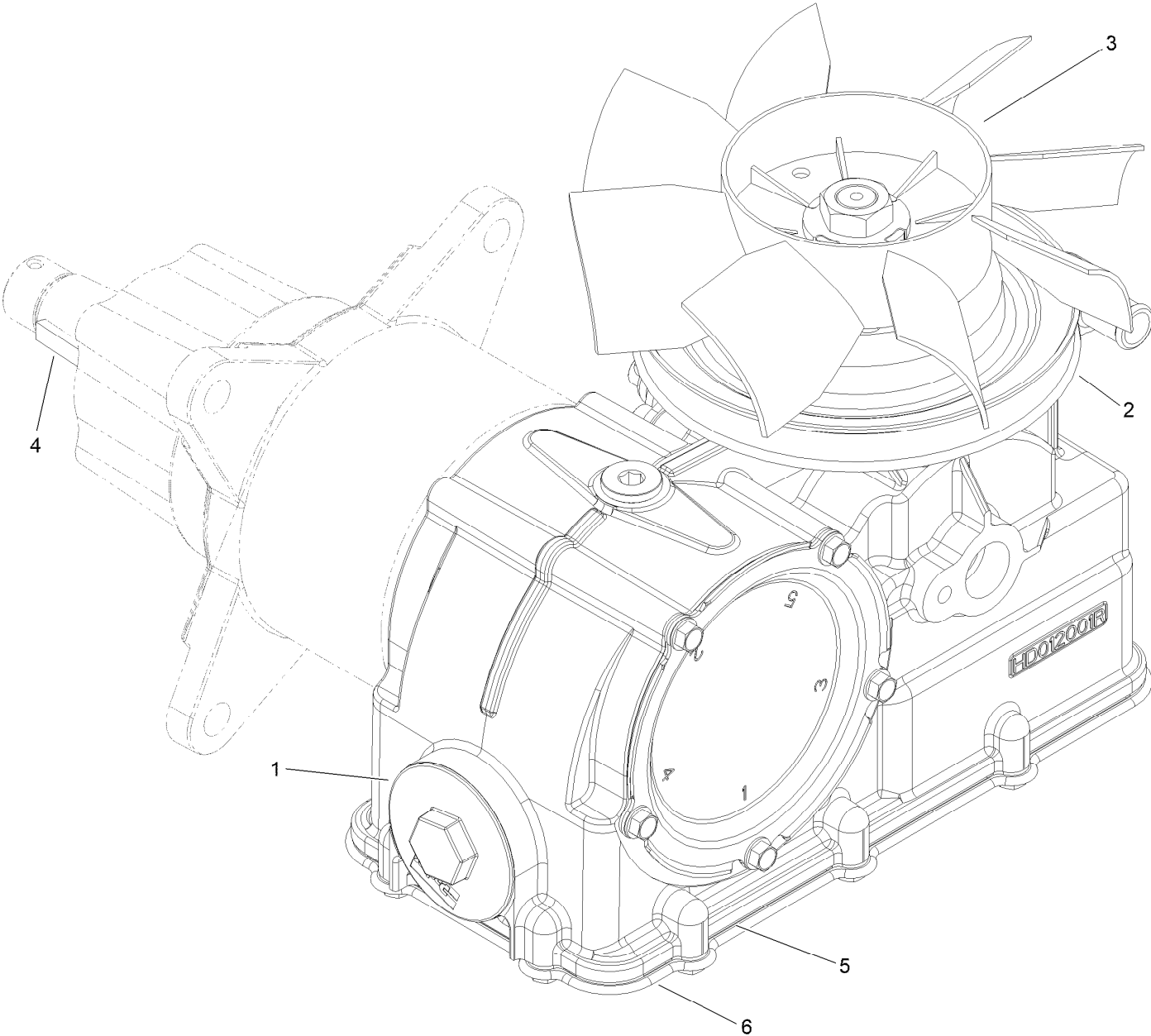


Hydraulic Pump Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	132-8802	1	LH Hydro Transaxle ASM	19	340-77	3	Fitting-Elbow, 90 DEG
2	132-8803	1	RH Hydro Transaxle ASM	19:1	237-22	1	O-Ring
3	109-0448	1	Tank-Hydraulic	19:2	237-42	1	O-Ring
3:1	103-1948	1	Cap-Reservoir, HYD	20	132-7563	1	Hose-Fuel
3:2	103-1949	1	Gasket-Cap	21	132-8941	1	Hose-Hydraulic
4	138-3164	1	Tank-Hydraulic	22	144-7464	1	Hose ASM-HYD
4:1	133-8677	1	Cap-Vented	23	340-98	1	Fitting-Elbow, 90 DEG
5	3234-47	5	Screw-HHF	23:1	237-79	1	O-Ring
7	340-2	4	Fitting-Straight	23:2	237-30	1	O-Ring
7:1	237-22	1	O-Ring	24	144-7465	1	Hose ASM-HYD
7:2	237-42	1	O-Ring	25	144-7466	1	Hose ASM-HYD
8	115-4212	1	Decal-Warning	26	144-7468	1	Hose ASM-HYD
9	132-8835	1	Cylinder-Hydraulic	27	105-7456	2	Pin-Pivot
9:1	132-9084	1	Seal Kit ●	28	3290-256	4	Pin-Hair
10	138-7157	1	Belt And Spring Kit	29	132-8933	1	Hose-HYD, Hydro
11	100-1270	1	Switch-Proximity	30	132-8934	1	Hose-HYD, Hydro
12	3229-20	2	Screw-CARR	31	132-8935	1	Hose-HYD, Hydro
13	3296-2	2	Nut-Lock, NI	32	3290-378	4	Tie-Cable
14	137-3711	1	Screw	33	132-9032-05	1	Bracket-Hose Retainer
15	132-8989	1	Hydraulic Manifold ASM	34	104-8300	2	Nut-HF, NI
16	132-5127	1	Tee	35	100-6127	1	Sleeve-Protective
17	136-0549-01	1	Lock-Tank	36	132-9092	1	Plate-Switch, Proximity
17	136-0549-07	1	Lock-Tank	37	92-2379	1	Clamp-Hose
18	144-2248	6	Clamp-Sc Band	38	126-0416	1	Spacer

● Not illustrated

LH Hydro Transaxle Assembly No. 132-8802



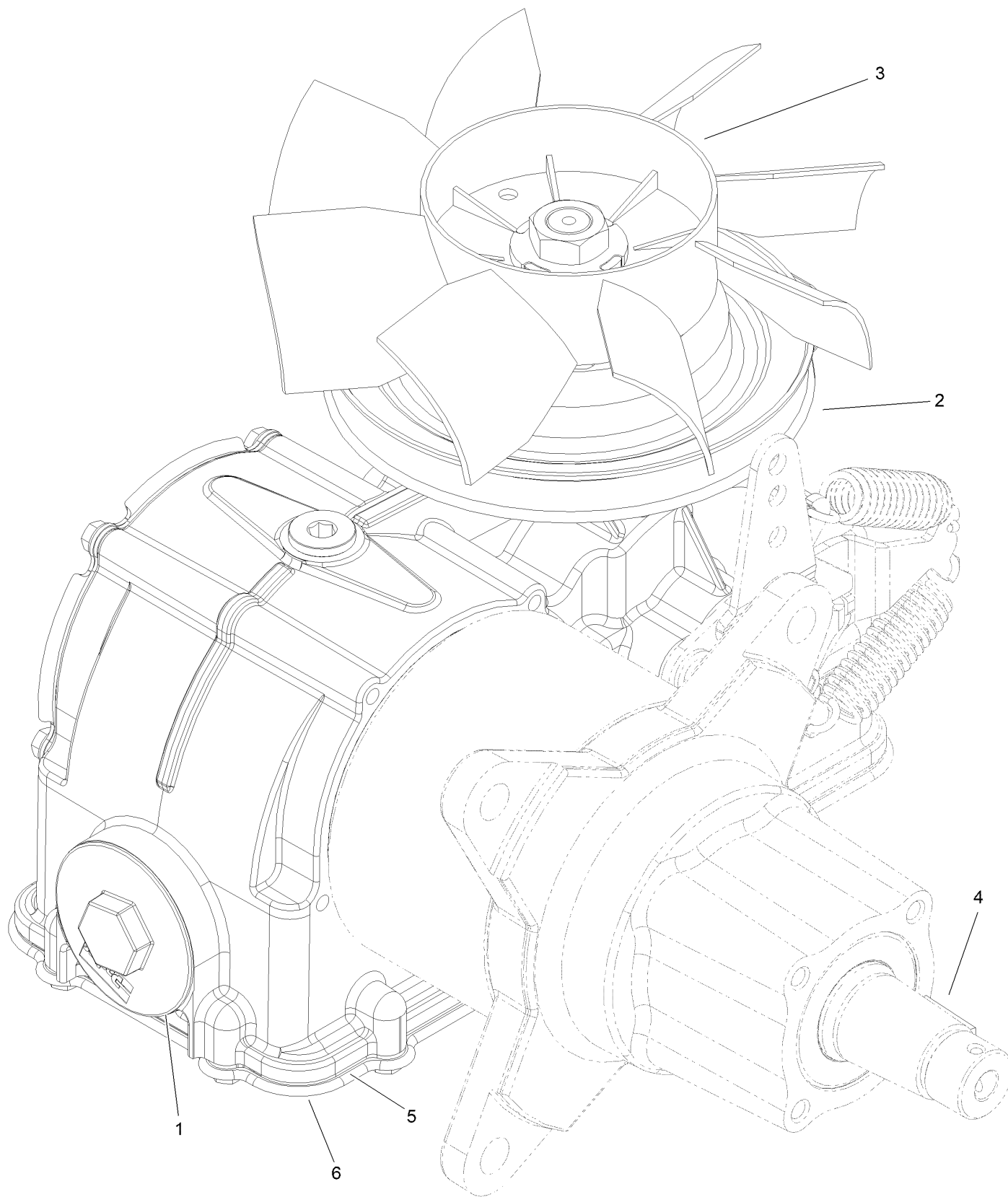
LH Hydro Transaxle Assembly No. 132-8802 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	137-3772	1	Filter
2	137-3773	1	Pulley
3	137-3774	1	Fan (8.3 Inch)
4	3257-42	1	Key-Woodruff
5	140-1148	1	Gasket-Cover, Bottom

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
6	139-7233	1	Cover-Service
7	145-1155	1	Kit-Seal, Motor ●
8	145-1156	1	Seal-Shaft ●
9	145-1166	1	Rtn ASM (LH) ●

● Not illustrated

RH Hydro Transaxle Assembly No. 132-8803



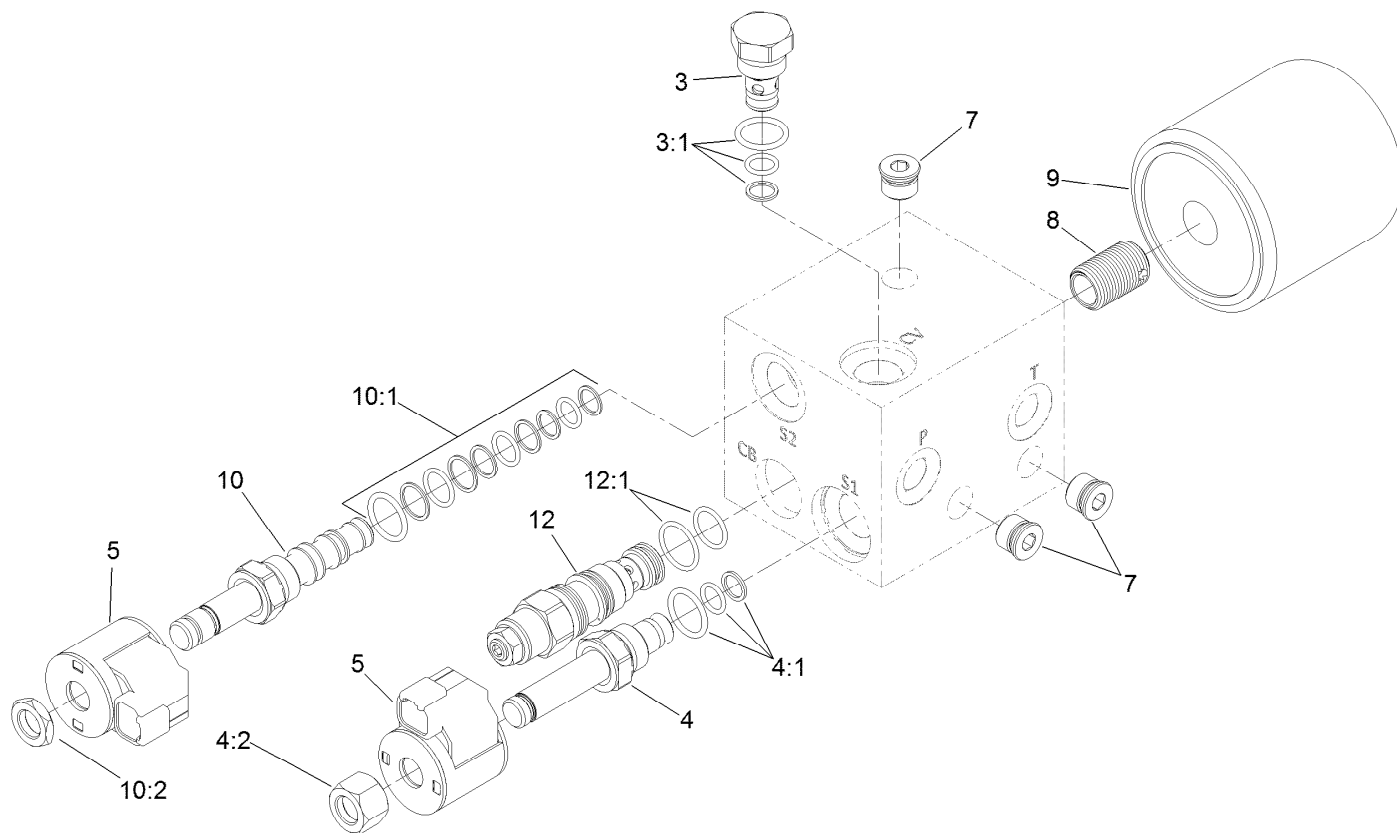
RH Hydro Transaxle Assembly No. 132-8803 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	137-3772	1	Filter
2	137-3773	1	Pulley
3	137-3774	1	Fan (8.3 Inch)
4	3257-42	1	Key-Woodruff
5	140-1148	1	Gasket-Cover, Bottom

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
6	139-7233	1	Cover-Service
7	145-1155	1	Kit-Seal, Motor ●
8	145-1156	1	Seal-Shaft ●
9	145-1167	1	Rtn ASM (RH) ●

● Not illustrated

Hydraulic Manifold Assembly No. 132-8989

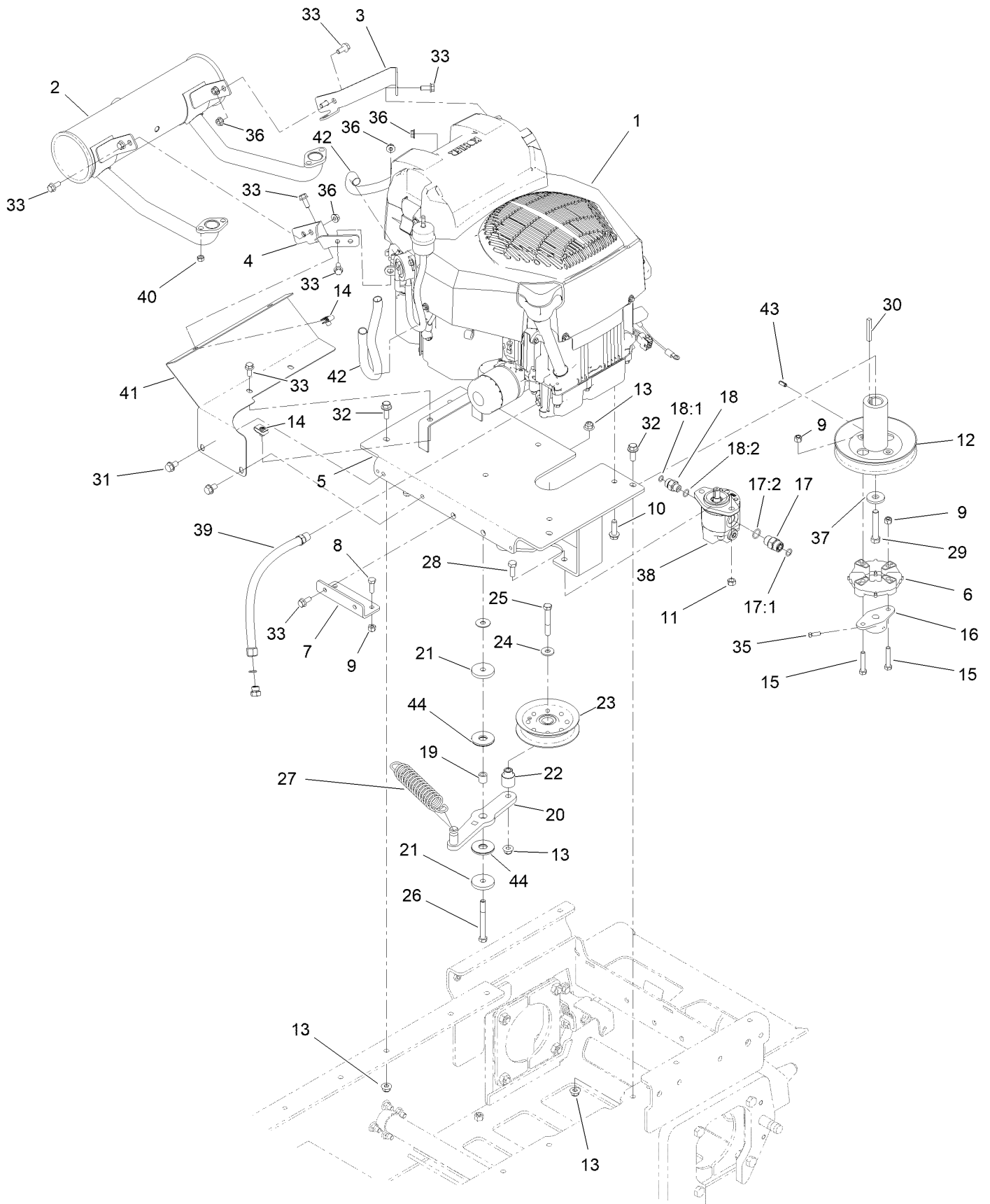


Hydraulic Manifold Assembly No. 132-8989 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
3	105-9321	1	Check Valve ASM
3:1	105-9156	1	Seal Kit
4	107-7517	1	Valve-Solenoid
4:1	105-9156	1	Seal Kit
4:2	107-7812	1	Nut-Solenoid
5	119-8036	2	Coil
7	112-9213	3	Plug

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
8	127-3885	1	Nipple-Filter
9	1-633750	1	Filter-Oil, HYD
10	120-1665	1	Valve-Solenoid
10:1	112-6520	1	Seal Kit
10:2	110-2634	1	Nut-Coil
12	114-5082	1	Valve-Balance, Counter
12:1	114-5083	1	Seal Kit

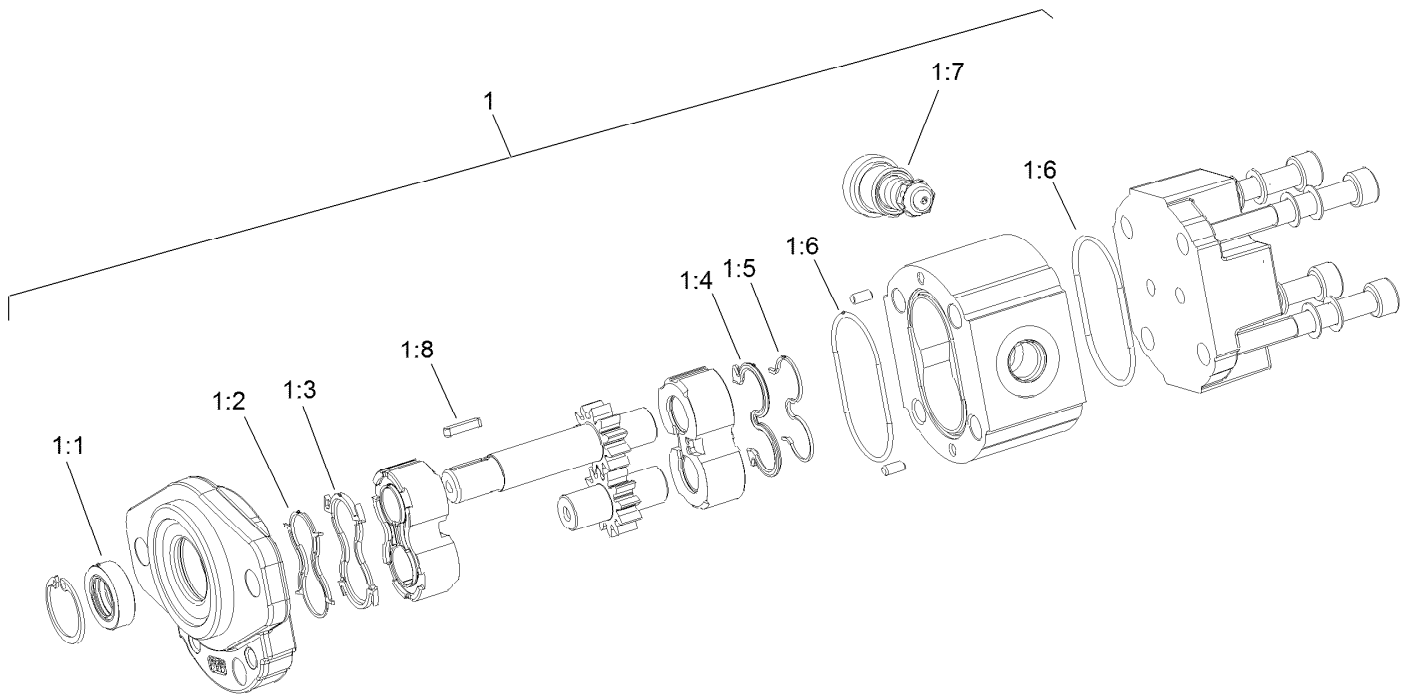
Engine Assembly



Engine Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	139-7245	1	Engine-Kohler, Zt740 [service]	20	132-9086-05	1	Idler Arm ASM (Welded)
2	132-8995	1	Muffler-Kohler	21	110-9981	2	Washer-Plain
3	132-8916-05	1	Bracket-Muffler	22	132-9080	1	Bushing-Idler
4	132-8917-05	1	Bracket-Muffler	23	116-3626	1	Pulley-Idler
5	132-8907-05	1	Engine Plate ASM (Welded)	24	80-6990	1	Washer-Hardened
6	119-0652	1	Coupler-Rubber	25	323-12	1	Screw-HH
7	132-8940-05	1	Bracket-Tank, Hydro	26	323-15	1	Screw-HH
8	322-5	2	Screw-HH	27	138-7110	1	Spring-Extension
9	3296-29	6	Nut-Lock, NI	28	323-6	2	Screw-HH
10	32144-109	4	Screw-Thd	29	3212-10	1	Screw-HH
11	125-5069	2	Nut-Hex	30	103-4177	1	Key
12	132-8938	1	Pulley-Engine	31	32144-15	2	Screw-HHFTF
13	104-8301	6	Nut-HF, NI	32	3234-42	4	Screw-HHF
14	115-7721	4	Nut-Clip, U	33	3234-47	14	Screw-HHF
15	322-9	4	Screw-HH	35	3241-6	2	Screw-SQH
16	132-9033	1	Hub-Pump	36	32128-26	8	Nut-HF
17	340-4	1	Fitting-Straight	37	110-6147	1	Washer-Flat
17:1	237-30	1	O-Ring	38	132-8954	1	Pump-Gear
17:2	237-79	1	O-Ring	39	117-1261	1	Hose-Drain, Oil
18	340-2	1	Fitting-Straight	40	114-3549	4	Nut
18:1	237-22	1	O-Ring	41	139-7232-05	1	Shield-Manifold
18:2	237-42	1	O-Ring	42	136-4617	2	Sleeve-Thermal
19	75-5270	1	Spacer-Knob, Seat	43	32121-134	1	Pin-Roll
				44	114-0463	2	Washer-Friction, Composite

Hydraulic Gear Pump Assembly No. 132-8954



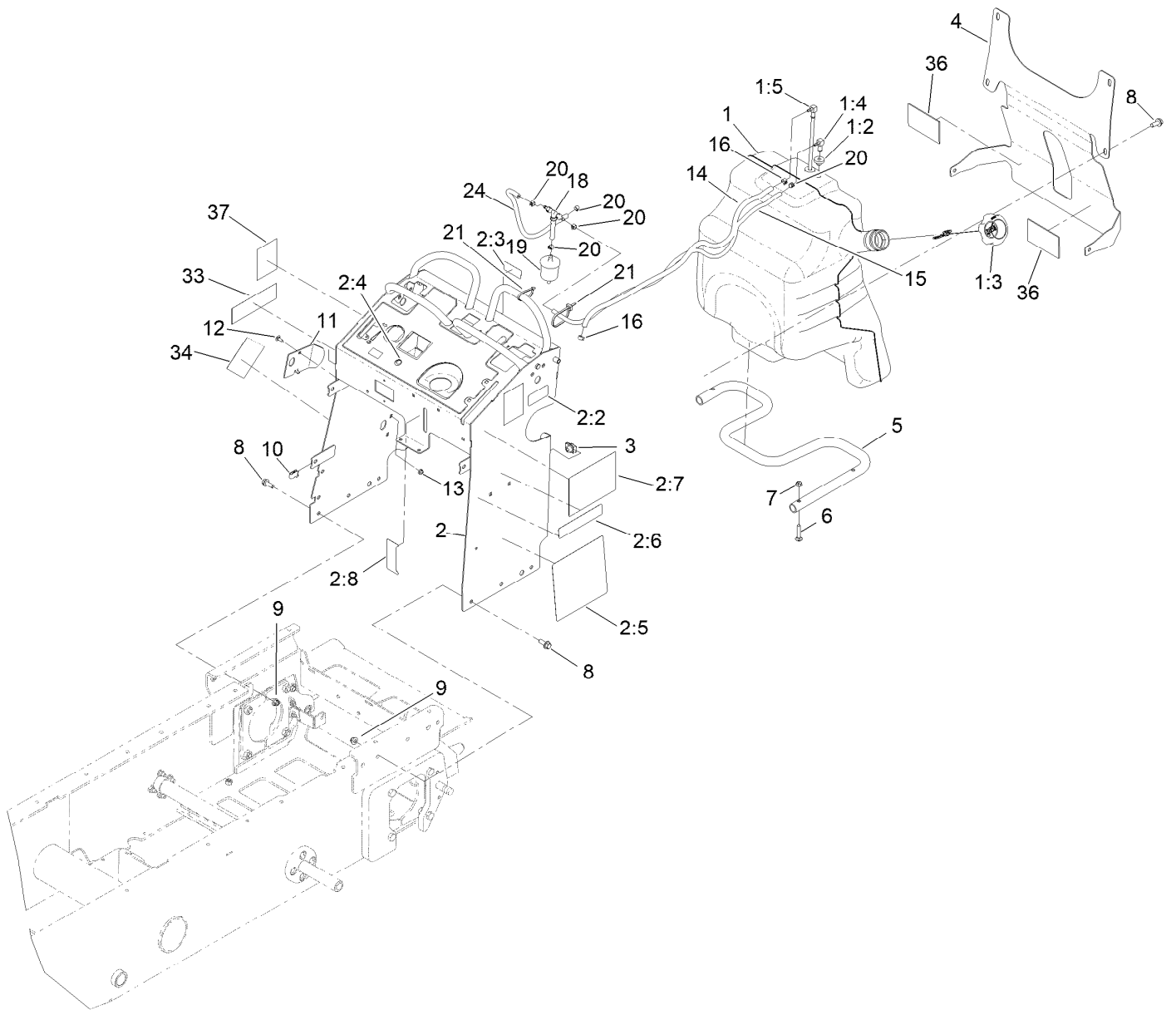
Hydraulic Gear Pump Assembly No. 132-8954 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	132-8969	1	Seal-Kit
1:1		1	Shaft Seal ●
1:2		1	Anti Extrusion ●
1:3		1	Upper Seal ●
1:4		1	Seal ●

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1:5		1	Anti Extrusion ●
1:6		2	O-Ring Seal ●
1:7		1	O-Ring Seal ●
1:8		1	Key ●

● Not serviced separately

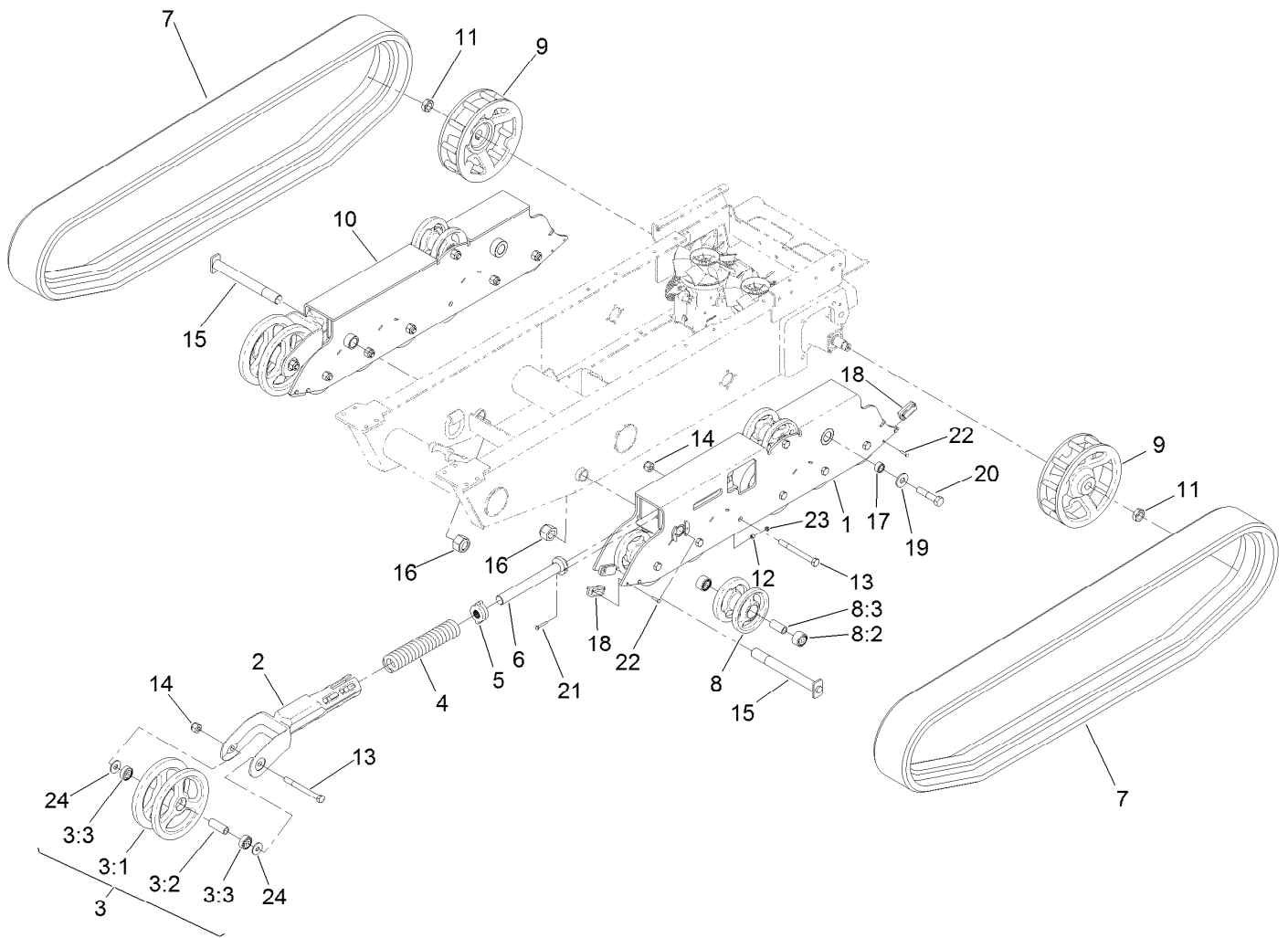
Fuel Tank and Tower Assembly



Fuel Tank and Tower Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	132-7560	1	Fuel Tank ASM	8	3234-42	10	Screw-HHF
1:2	46-6560	2	Bushing	9	104-8301	6	Nut-HF, NI
1:3	137-4127	1	Cap-Fuel	10	115-7721	5	Nut-Clip, U
1:4	104-5228	1	Fitting-Elbow, 90 DEG	11	131-7455	1	Plate-Striker
1:5	145-6195	1	ASM, Tube-Fuel	12	3229-11	1	Screw-CARR
2	139-7220	1	Tower ASM	13	104-7201	1	Nut-HF, NI
2:2	116-8775	1	Decal-Fill, Fuel	14	132-8929	1	Hose-Fuel
2:3	132-9052	1	Decal-Fuse	15	110-3958	1	Hose-Fuel
2:4	139-7219	1	Decal-Control Panel	16	2412-98	2	Clamp-Hose
2:5	147-3269	1	Decal-Service, 2500-T	18	116-5464	1	Tee And Check
2:6	147-3266	2	Decal- 2500-T	19	120-2235	1	Filter-Fuel
2:7	136-4564	2	Decal-Srvsw5X7	20	2412-146	5	Clamp-Hose
2:8	137-0575	1	Decal-Level, Oil	21	3290-378	5	Tie-Cable
3	105-4886	4	Nut-Tinnerman	24	132-9046	1	Hose-Fuel
4	147-3226-05	1	Bracket-Cross	33	131-0719	1	Decal-Cper0014
5	132-5161-05	1	Tube-Fuel Tank Mount	34	138-3153	1	Decal-Cper0017
6	3230-5	3	Bolt-CARR	36	98-1386	2	Pad-Foam
7	104-8300	3	Nut-HF, NI	37	145-3328	2	Decal- Rhvsg3X4

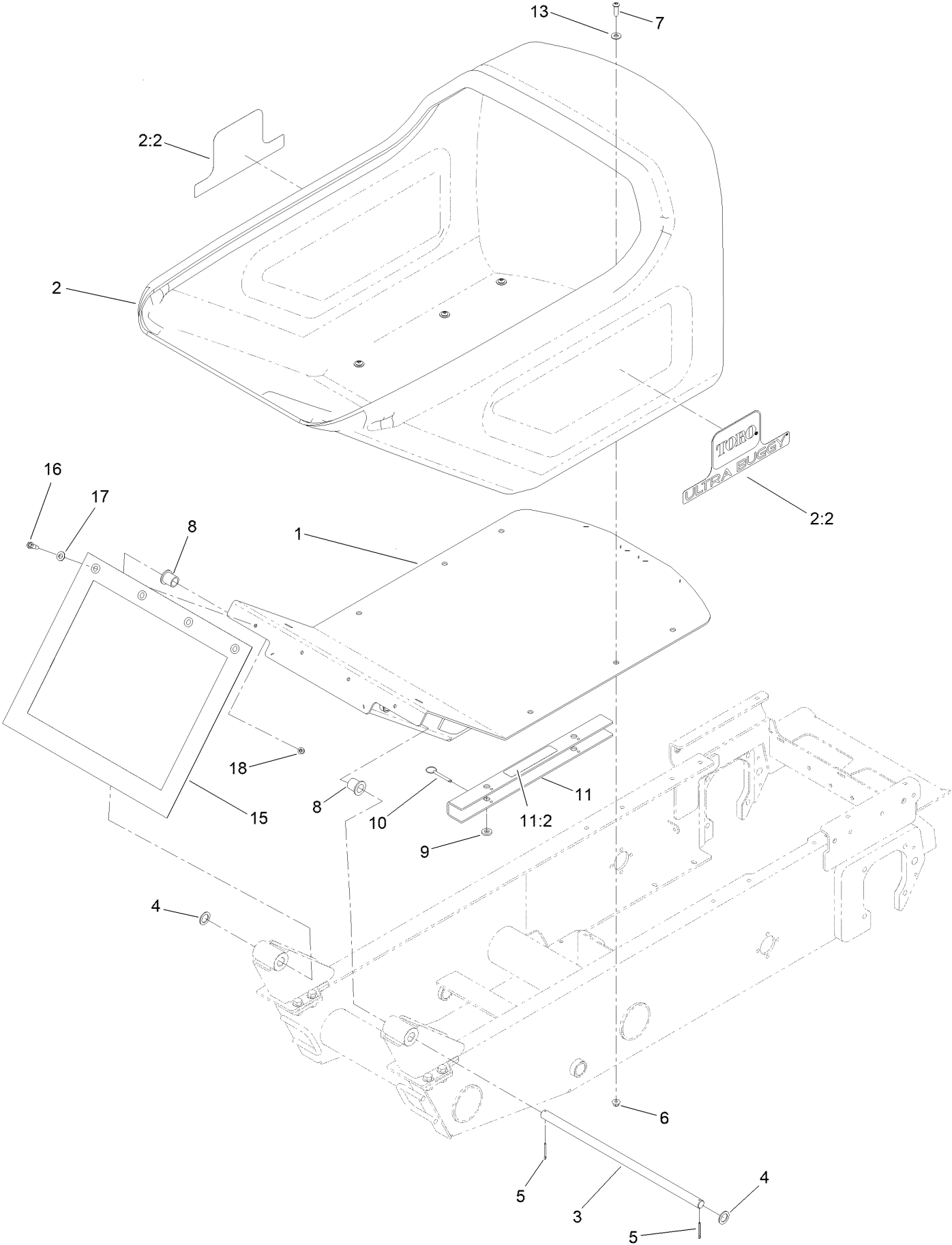
Track Assembly



Track Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	132-8813-05	1	Wheel Mount ASM, LH (Wld)	11	26-3790	2	Nut-Lock
2	108-4691-05	2	Arm-Tensioner, [blk-Txt]	12	98-4799	2	Spacer
3	104-5745	2	Tensioner Wheel ASM	13	327-17	16	Screw-HH
3:1	104-5747-03	1	Wheel-Tensioner	14	3296-24	16	Nut-Hex
3:2	98-9835	1	Spacer-Wheel, Tensioner	15	130-1050	2	Pin-Track
3:3	120-5378	2	Bearing-Ball	16	125-0399	2	Nut-HH
4	95-3624	2	Spring-Compression	17	132-8944	2	Spacer-Track, Outside Mount
5	108-4664	2	Block-Tensioner	18	132-6053	8	Block-Track
6	127-9563	2	Bolt-Tensioner	19	99-2659	2	Washer
7	137-8712	2	Track	20	328-5	2	Screw-HH
8	138-5231	14	Wheel ASM	21	321-37	2	Screw-HH
8:2	138-0547	2	Bearing-Ball	22	321-6	16	Screw-HH
8:3	130-7564	1	Spacer-Wheel	23	32128-32	2	Nut-HHF
9	132-8893-05	2	Wheel-Drive, Mud Buggy	24	3256-7	4	Washer-Flat
10	132-8814-05	1	Wheel Mount ASM, RH (Wld)				

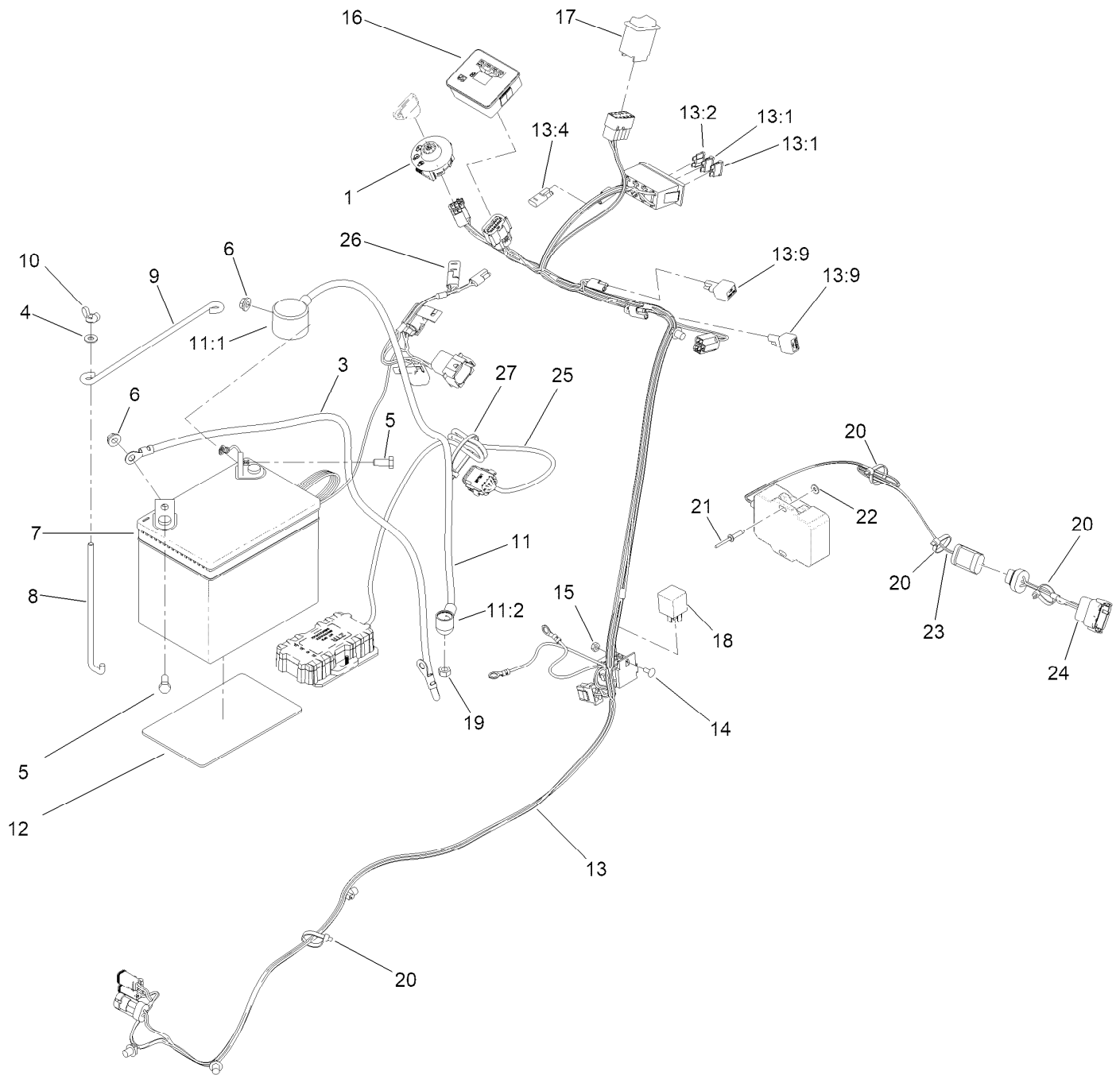
Hopper Assembly



Hopper Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	139-7207	1	Frame-Hopper ASM	9	83-1470	2	Washer-Neoprene
2	139-7240	1	Hopper-Mortar, ASM	10	108-0094	2	Pin-Cotterless
2:2	147-3262	2	Decal-Tub, Ultra Buggy	11	130-5315	1	Arm-Locking
3	132-8854	1	Shaft-Pivot, Tub	11:2	115-4858	1	Decal-Danger
4	99-4958	2	Spacer	13	3256-4	6	Washer-Flat
5	3272-13	2	Pin-Cotter	15	161-3070	1	Shield-Splatter
6	104-8301	6	Nut-HF, NI	16	28-0540	4	Bolt-Shoulder
7	3274-63	6	Screw-HSBH	17	3256-25	4	Washer-Flat
8	1-303514	2	Bearing-Flanged	18	104-8300	4	Nut-HF, NI

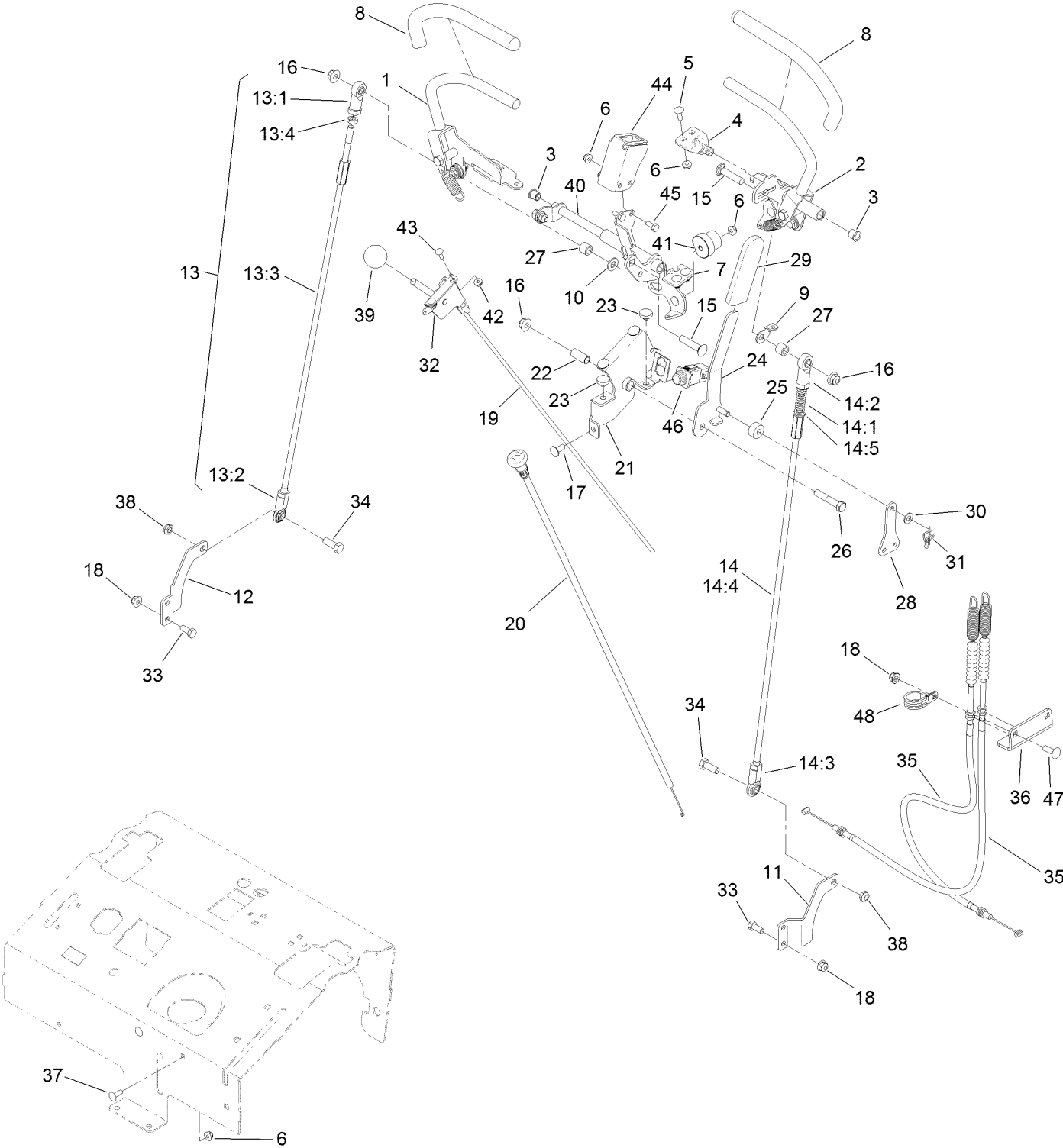
Electrical Harness Assembly



Electrical Harness Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	137-4101	1	Switch-Ignition	13:4	116-0053	1	Cap-Plug
3	117-7240	1	Cable-Battery, Negative	13:9	100-4918	2	Diode
4	3256-22	2	Washer-Flat	14	1-807513	1	Bolt-CARR
5	322-3	2	Screw-HH	15	3296-2	1	Nut-Lock, NI
6	32128-20	2	Nut-HF	16	132-8959	1	Module, Hour Meter
7	161-3049	1	Battery-12V, 350CCA	17	AU113664	1	Switch-Rocker, 2 Pole
8	100-6435	2	Post-Battery	18	1-643275	1	Relay
9	100-6434	1	Rod-Hold Down, Battery	19	33014-00	1	Nut-Hex
10	32103-22	2	Nut-Wing	20	3290-378	5	Tie-Cable
11	109-7630	1	Positive Battery Cable ASM	21	3269-28	2	Rivet-Pop
11:1	109-2407	1	Insulator-Battery	22	3269-26	2	Washer-Plain
11:2	1-543393	1	Insulator-Solenoid	23	131-0560	1	GPS ASM
12	62-4300	1	Pad-Skid, Anti	24	122-4080	1	Harness-Wire GPS ASM
13	138-3138	1	Harness-Wire	25	140-7684	1	M7L-Lite Ztr Kit ASM
13:1	109355	2	Fuse-Blade, 15 Amp	26	122-2112	1	Harness-Wire, Machine Ztr
13:2	114241	1	Fuse-Blade, 7.5 Amp	27	3290-378	3	Tie-Cable

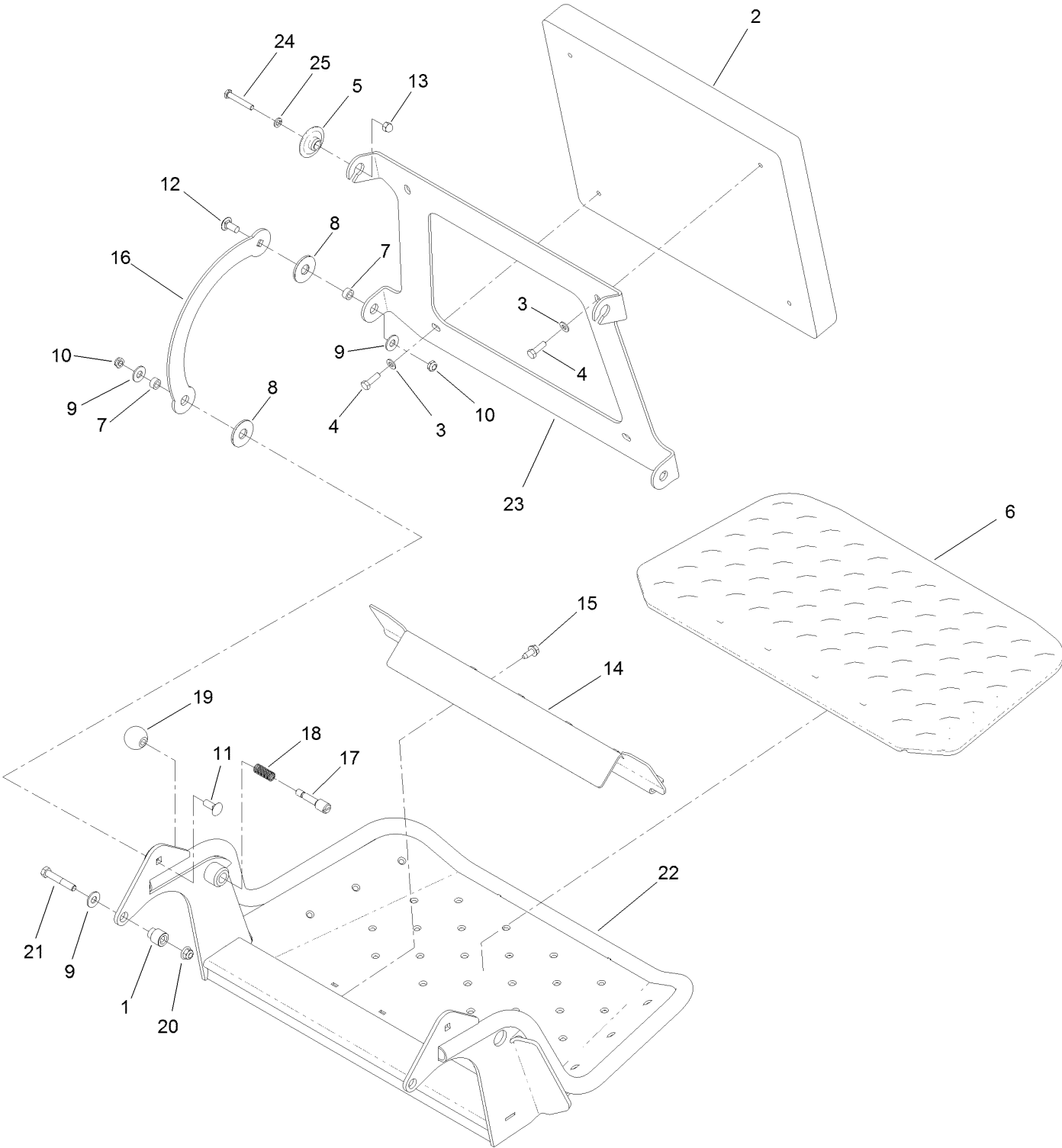
Control Assembly



Control Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	132-9048	1	RH Control Handle ASM	22	131-3562	1	Bearing-Sleeve
2	132-9047	1	LH Control Handle ASM	23	1-513658	2	Bumper
3	103-9928	2	Bearing	24	132-8920-05	1	Handle-Brake Arm
4	120-3288	1	Tab-Pivot, LH	25	132-9064	1	Bushing-Brake
5	3229-1	4	Screw-CARR	26	323-10	1	Screw-HH
6	104-7201	10	Nut-HF, NI	27	93-9847	2	Spacer
7	120-3287	1	Tab-Pivot, RH	28	132-1188	1	Yoke-Cable
8	119-0222	2	Grip	29	1-633268	1	Grip-Lever
9	132-7538	1	Bracket-Adjustment, Speed	30	93-6079	1	Spacer-Nylon
10	3256-24	1	Washer-Plain	31	112-1491	1	Pin-Cotter
11	131-5748-05	1	Bracket-Hydro [blk-Txt]	32	110-5547	1	Lever-Control
12	131-5747-05	1	Bracket-Hydro [blk-Txt]	33	322-3	5	Screw-HH
13	138-8642	1	RH Control Rod ASM	34	323-6	2	Screw-HH
13:1	92-7008	1	End-Rod, Female	35	132-8921	2	Cable-Brake
13:2	103-1167	1	Joint-Ball End, LH	36	132-8923-05	1	Bracket-Cable, Brake
13:3	138-8641	1	Rod-Control	37	3229-25	2	Screw-CARR
13:4	3220-3	1	Nut-HJ	38	3296-59	2	Nut-Lock, NI
14	138-8643	1	LH Control Rod ASM	39	1-603175	1	Knob-Ball
14:1	1-603807	1	Spring-Return, Neutral	40	132-9029-05	1	Pivot/Plate Switch ASM (Weld)
14:2	92-7008	1	End-Rod, Female	41	126-1499	2	Cam
14:3	103-1167	1	Joint-Ball End, LH	42	32128-17	2	Nut-Lock, Flange
14:4	138-8641	1	Rod-Control	43	1-807533	2	Bolt-CARR
14:5	3256-45	2	Washer-Flat	44	132-9027-05	1	Bracket-Switch
15	3231-29	2	Screw-CARR	45	321-3	2	Screw-HH
16	104-8301	3	Nut-HF, NI	46	100-1268	1	Switch-Plunger
17	3230-23	3	Bolt-CARR	47	3230-22	2	Screw-CARR
18	104-8300	10	Nut-HF, NI	48	2412-104	1	Clamp-R
19	115-1211	1	Cable-Control				
20	132-9035	1	Cable-Choke				
21	132-8919-05	1	Bracket-Brake Pivot (Welded)				

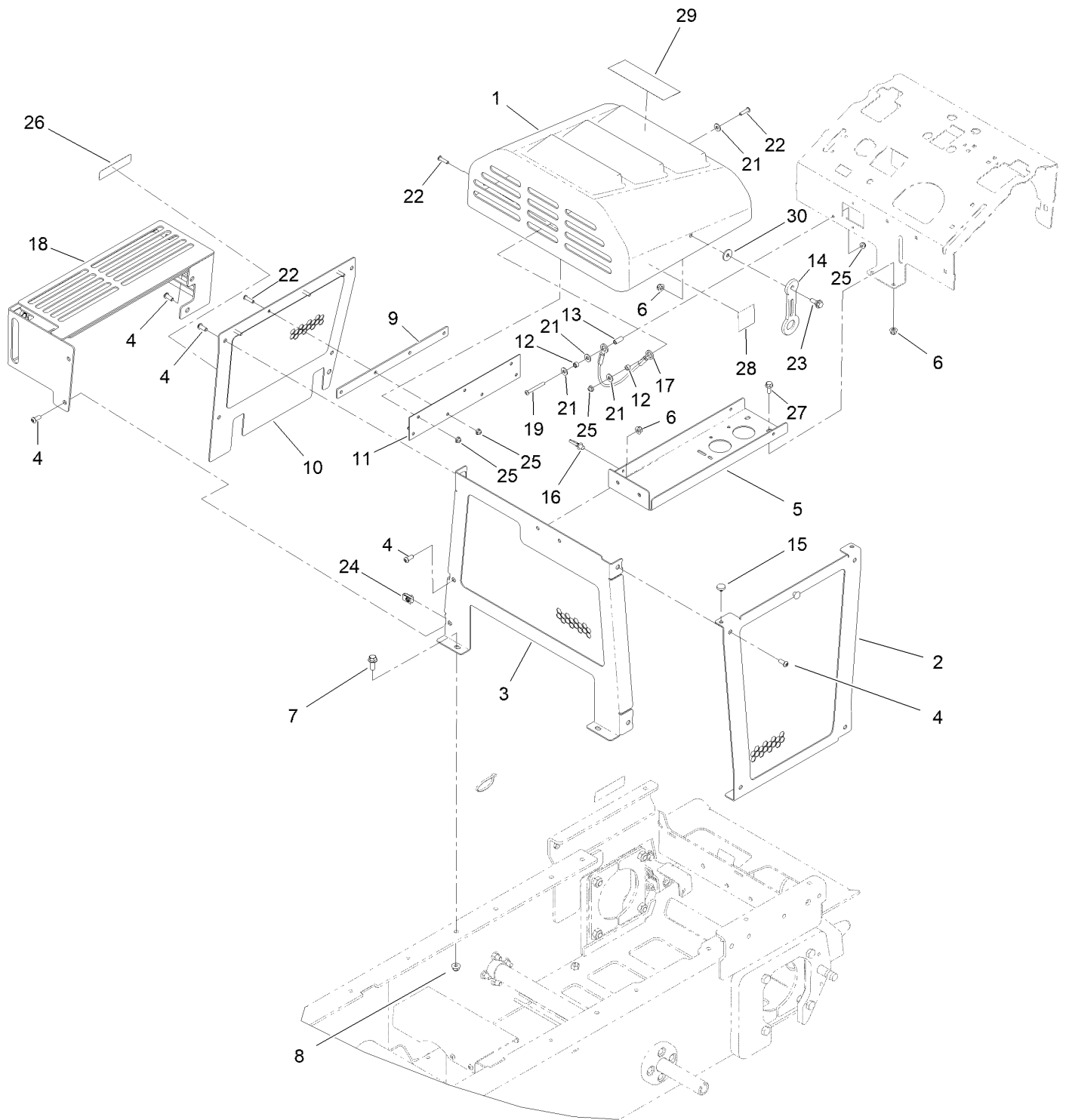
Platform Assembly



Platform Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	132-7583	2	Bushing-Flanged	14	136-5669-05	1	Clamp-Shield
2	117-9739	1	Pad-Cushion	15	32144-70	2	Screw-HWHTF
3	3256-23	4	Washer-Plain	16	114-1915-05	2	Link-Pad
4	121-7999	4	Screw-HH, Patch	17	119-8650	1	Pin-Latch
5	116-2886	2	Slide-Bushing	18	114-5348	1	Spring
6	126-7157	1	Mat-Platform	19	1-603175	1	Knob-Ball
7	111044	4	Spacer	20	104-8301	2	Nut-HF, NI
8	114-0463	4	Washer-Friction, Composite	21	323-11	2	Screw-HH
9	3256-4	6	Washer-Flat	22	161-6796-05	1	Platform ASM [blk-Txt]
10	3296-59	4	Nut-Lock, NI	23	120-8499-05	1	Hinge-Pad
11	3231-2	2	Bolt-CARR	24	120-6000	2	Bolt-TAP, HH
12	3231-22	2	Screw-CARR	24	133-1426	2	Knob
13	137-4808	2	Nut-Acorn	25	3253-4	2	Washer-Lock

Hood Assembly



Hood Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	132-8990	1	Hood	14	ST47182	1	Latch-Rubber
1	136-4639	1	Hood	15	1-513658	2	Bumper
2	132-8886-01	1	Panel-Side, LH	16	32180-118	2	Clip-Tie
2	132-8886-07	1	Panel-Side, LH	17	130-5726	1	Lanyard
3	138-8619-01	1	Panel-Front (Welded)	18	136-4592-01	1	Guard-Muffler
3	138-8619-07	1	Panel-Front (Welded)	18	136-4592-07	1	Guard-Muffler
4	3274-55	14	Screw-HSBH	19	120-2011	1	Screw-HSBH
5	132-8876-05	1	Platform-Battery	21	3256-2	4	Washer-Flat
6	104-8300	5	Nut-HF, NI	22	3274-65	8	Screw-HSBH
7	3234-42	2	Screw-HHF	23	116-2670	1	Screw-Shoulder
8	104-8301	2	Nut-HF, NI	24	115-7721	6	Nut-Clip, U
9	132-9050-05	1	Plate-Spacer, Hood	25	104-7201	9	Nut-HF, NI
10	132-3905-01	1	Panel-Side, Upper	26	133-8062	1	Decal-Spark Arrestor
10	132-3905-07	1	Panel-Side, Upper	27	3234-47	2	Screw-HHF
11	132-9021	1	Hinge-Hood	28	131-0716	1	Decal-Cper0003
12	55-9370	2	Spacer-Blade, Rotor	29	161-2300	1	Decal-Rhhlg2X7
13	87-4710	1	Spacer-Brake, Parking	30	115-7109	1	Washer-Flat

Attachments and Accessories

For 68138G — Ultra Buggy 2500-T

Product Name	Model/Part
Hypr-Oil 500 (quart)	114-4713
Hypr-Oil 500 (gallon).....	114-4714
Hypr-Oil 500-5 (5 gallon).....	114-4715
Light Kit.....	137-0558
Oil-30/10W-30 Synthetic (Quart).....	138-6053
Decal Kit - HERC	145-6938
Kit, Decal-Equip Share MBTX2500-TS	163-3231
Toro Red 12oz Aerosol Can	361-10
New Red Paint - Gallon	361-11
Semi-Gloss Black Spray Paint	361-9
10W30 4-Cycle Engine Oil (32oz Bottle).....	38280
Steel Tub Accessory For Material Buggies	68101
Spark Arrestor	98-9099

Notes:

Notes:

Notes:



Count on it.