Form No. 3479-617 Rev A

TORO®

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Parts Catalog

Turf Pro™ 200

Robotic Mower

Model No. 30927US—Serial No. 326000000 and Up

Register at www.Toro.com.
Original Instructions (EN)

CE

3479-617 A

Ordering Replacement Parts

To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1,6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustration and in parts lists.

Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

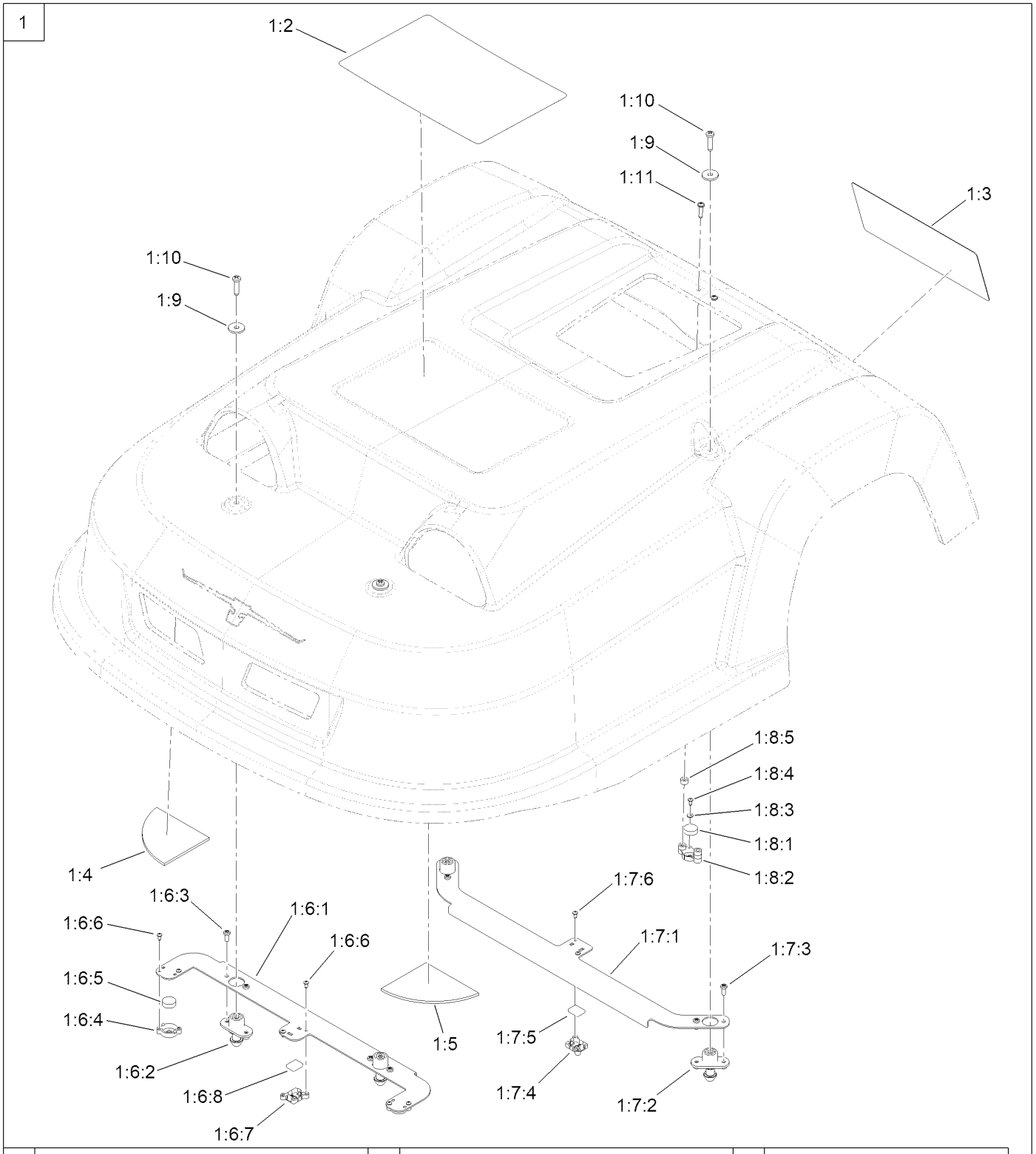
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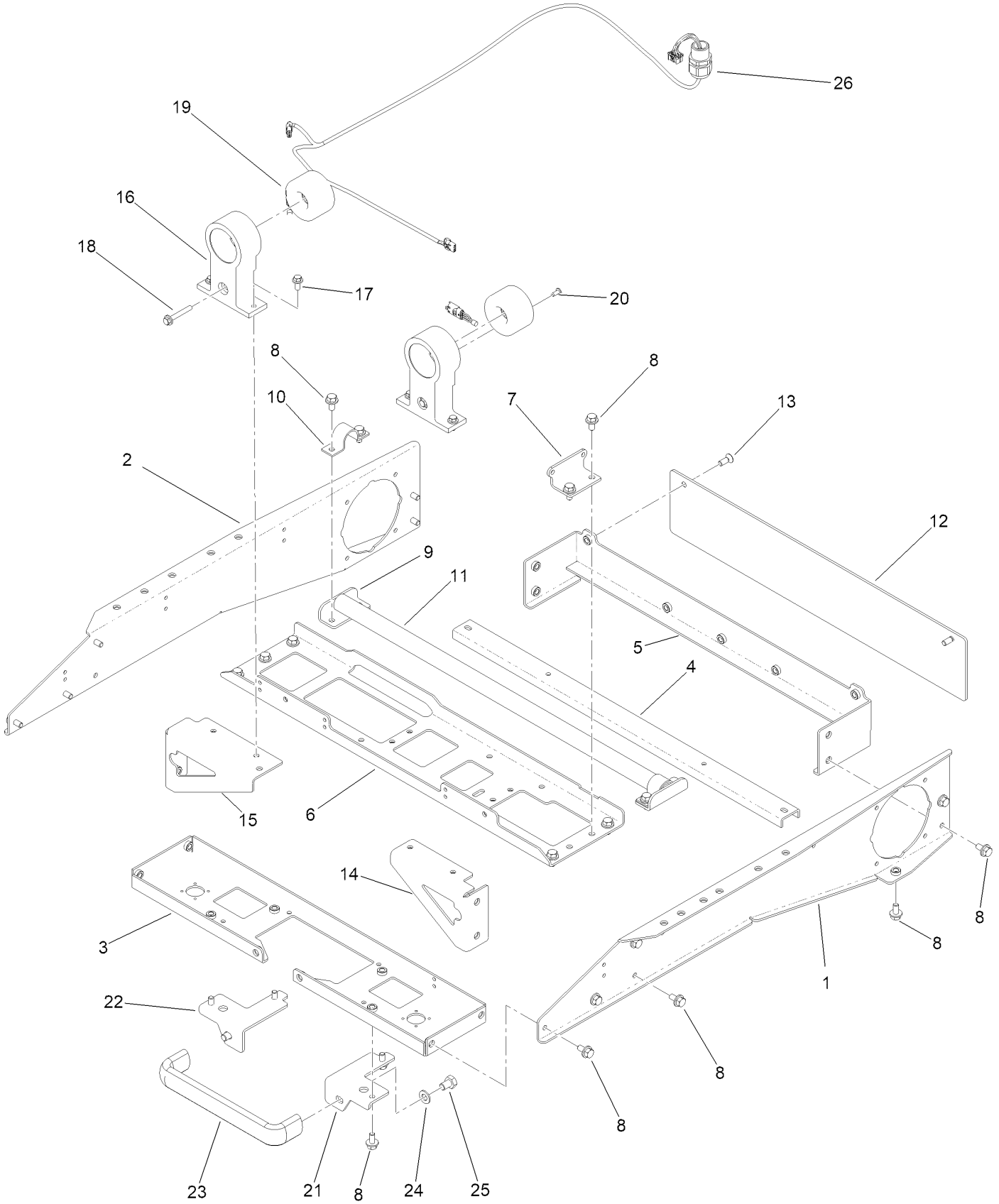
Body Assembly



Body Assembly (continued)

Ref.	Part Number	Qty.	Description
1	164-5908	1	Body Service ASM
1:2	164-2926	1	Decal-Turf Pro 200
1:3	163-3955	1	Decal-Panel
1:4	164-2871	1	Pad-Foam, Anti Vibration
1:5	164-2872	1	Pad-Foam, Anti Vibration, LH
1:6	164-2865	1	Front Bracket ASM
1:6:1	164-2856	1	Bracket-Magnet, Front
1:6:2	164-2857	2	Connector-Shell
1:6:3	163-3887	4	Screw-Pz, Plastic
1:6:4	164-2858	2	Housing-Magnet, Round
1:6:5	164-2859	2	Magnet-Ferrite, Round
1:6:6	164-2860	6	Screw-Pz, Plastic
1:6:7	164-2861	1	Housing-Magnet, Square
1:6:8	164-2862	1	Magnet-Neodyme, Square
1:7	164-2866	1	Rear Bracket ASM
1:7:1	164-2863	1	Bracket-Magnet, Rear
1:7:2	164-2857	2	Connector-Shell
1:7:3	163-3887	4	Screw-Pz, Plastic
1:7:4	164-2861	1	Housing-Magnet, Square
1:7:5	164-2862	1	Magnet-Neodyme, Square
1:7:6	164-2860	2	Screw-Pz, Plastic
1:8	164-2867	1	Rear Magnet ASM
1:8:1	164-2859	1	Magnet-Ferrite, Round
1:8:2	164-2868	1	Housing-Magnet, Rear
1:8:3	163-5617	1	Washer-Flat
1:8:4	164-2860	1	Screw-Pz, Plastic
1:8:5	164-2869	2	Spacer
1:9	163-5687	4	Washer-Flat
1:10	164-2864	4	Screw-Pz, Plastic
1:11	163-5396	2	Screw-Pzfbh, Plastic

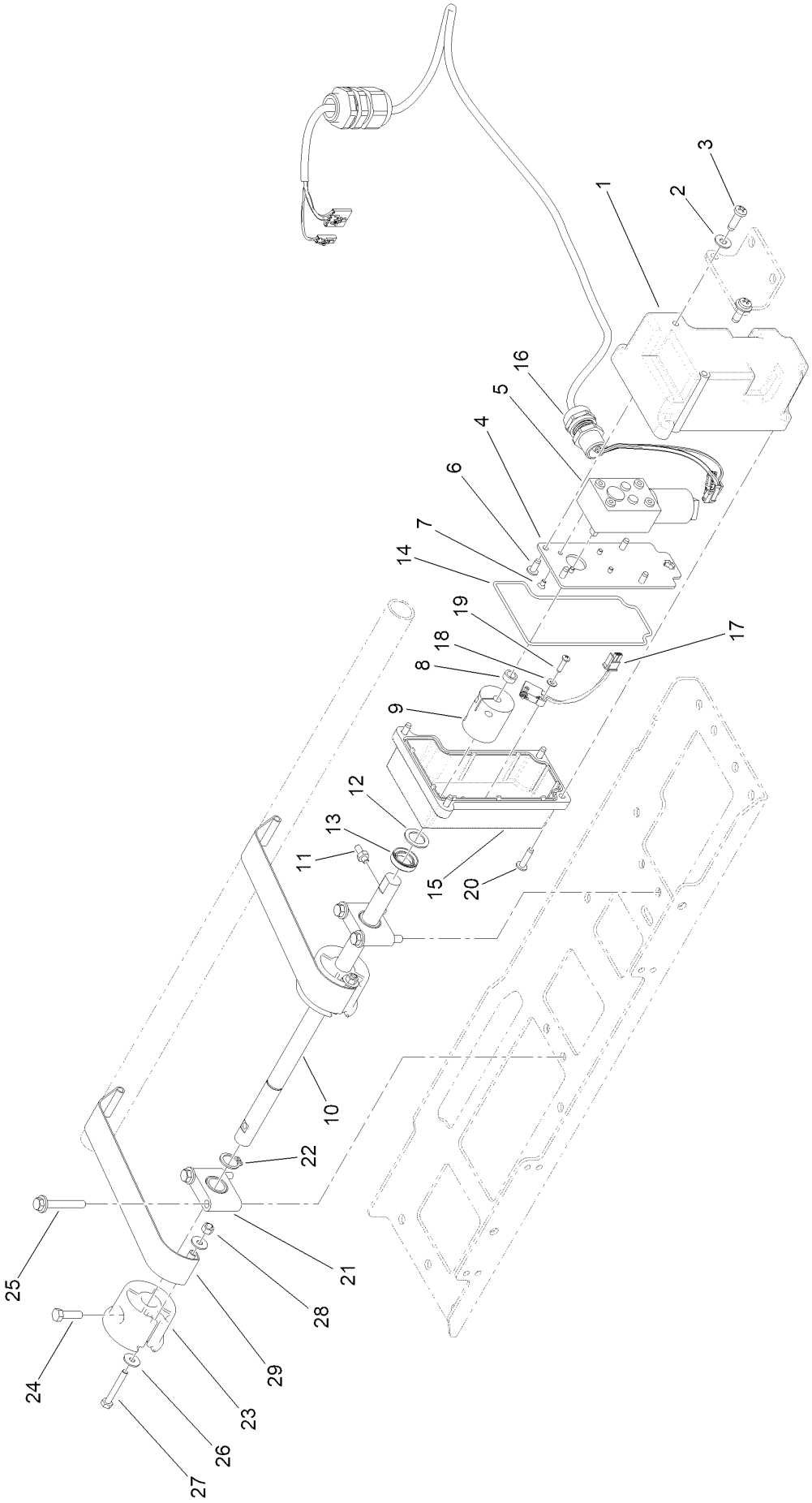
Main Frame Assembly



Main Frame Assembly (continued)

Ref.	Part Number	Qty.	Description
1	164-2837	1	Frame-Side, LH
2	164-2838	1	Frame-Side, RH
3	164-2839	1	Frame-Bottom
4	164-2840	1	Frame-Bottom
5	164-2841	1	Frame-Rear
6	164-2836	1	Frame-Top
7	164-2842	1	Bracket-Mount, Lift Motor
8	164-2830	29	Screw-Hfh
9	164-2835	2	Bracket-Tube
10	164-2834	2	Clamp-Tube
11	164-2833	1	Tube-Lift, Cutting Head
12	164-2843	1	Plate-Rear, Safety
13	163-3899	2	Screw-Pcs
14	164-2831	1	Gusset-Sonar, LH
15	164-2832	1	Gusset-Sonar, RH
16	164-2825	2	Housing-Sonar
17	164-2828	4	Screw-Hfh
18	164-2829	2	Screw-Hfh
19	164-0084	2	Sensor-Ultrasonic
20	164-2891	2	Screw-Pzfbh
21	164-2844	1	Bracket-Handle Mount, LH
22	164-2845	1	Bracket-Handle Mount, RH
23	164-2846	1	Handle
24	163-5502	2	Washer-Flat
25	163-5771	2	Screw-HH
26	164-2935	1	Cable-Sonars

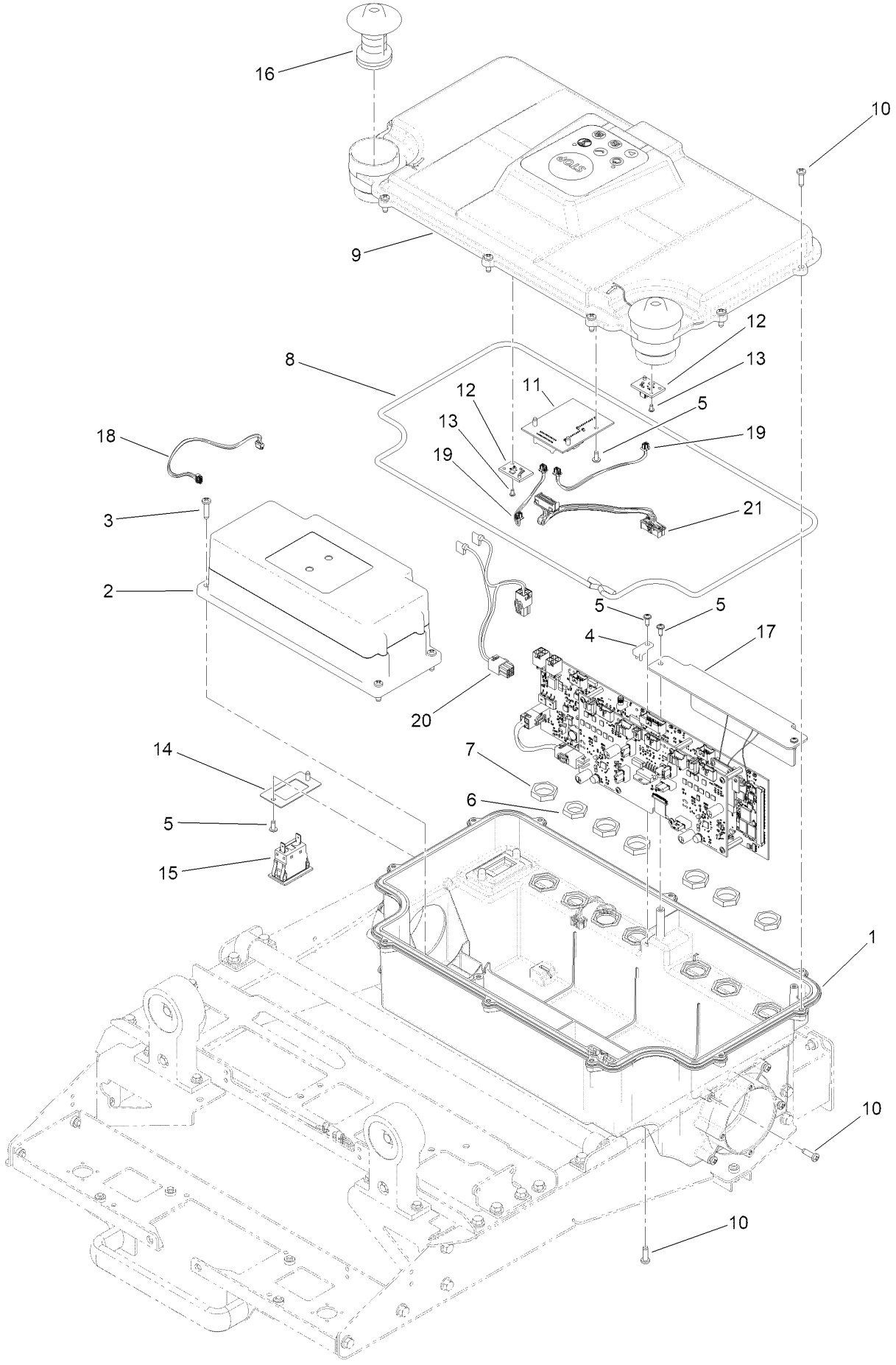
Cutting Height Assembly



Cutting Height Assembly (continued)

Ref.	Part Number	Qty.	Description
1	164-2886	1	Housing-Motor, Lift
2	163-5824	2	Washer-Flat
3	163-5442	2	Screw-Pz, Plastic
4	164-2889	1	Plate-Motor, Lift
5	164-2890	1	Motor-Lift
6	164-2891	4	Screw-Pzfbh
7	164-2892	4	Screw-PFH
8	164-2893	1	Spacer
9	164-2894	1	Coupler-Flex
10	164-2897	1	Shaft-Lift
11	164-2898	1	Pin-Homing
12	164-2895	1	Washer
13	164-2896	1	Seal-Oil
14	164-2888	1	O-Ring
15	164-2887	1	Lid-Motor, Lift
16	164-2885	1	Cable-Motor, Lift
17	164-2933	1	Cable-Limit Switch
18	163-5617	1	Washer-Flat
19	163-5523	1	Screw-Pz, Plastic
20	163-5396	4	Screw-Pzfbh, Plastic
21	164-2899	2	Bearing-Pillow Block
22	164-2900	2	Ring-Snap, External
23	164-2901	2	Pulley-Lift
24	163-5750	2	Screw-HH
25	164-2829	4	Screw-Hfh
26	164-2902	4	Washer-Flat
27	163-5432	2	Screw-HH
28	163-5434	2	Nut-Hex, NI
29	164-2903	2	Strap-Lift

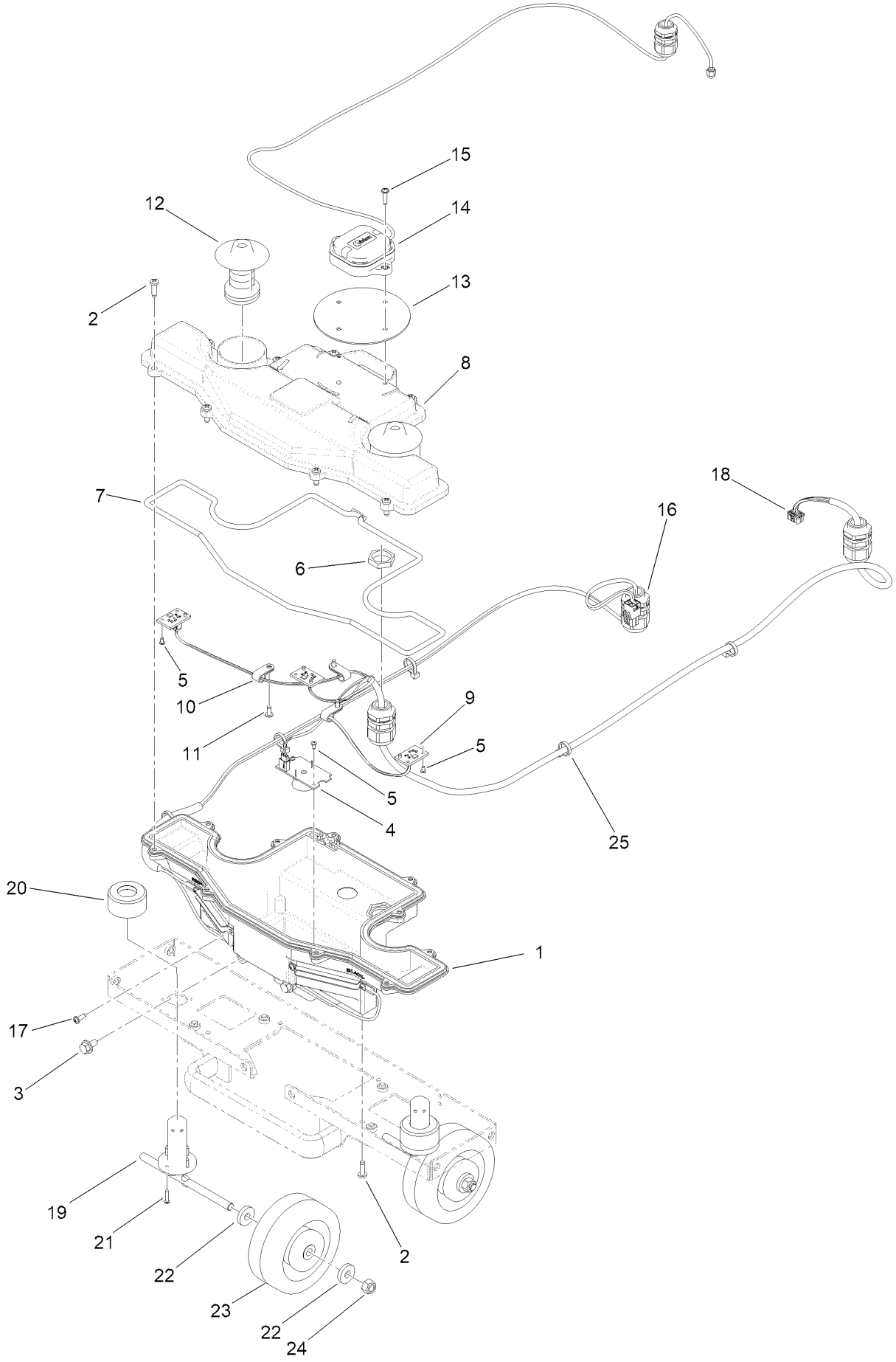
Rear Electrical Box Assembly



Rear Electrical Box Assembly (continued)

Ref.	Part Number	Qty.	Description
1	164-2851	1	Box-Rear
2	164-2915	1	Battery-Li
3	164-2864	4	Screw-Pz, Plastic
4	164-2917	1	Fixture-Pcb
5	164-2891	8	Screw-Pzfbh
6	163-5418	1	Nut-Cable, Gland
7	163-5543	6	Nut-Plastic, Gland
8	164-2853	1	Gasket-Box, Rear
9	164-2855	1	Rear Box Lid ASM
10	163-5442	20	Screw-Pz, Plastic
11	164-2918	1	Pcb-Keypad
12	164-2919	2	Pcb-Sensor
13	164-2860	4	Screw-Pz, Plastic
14	164-2925	1	Cable-Sonars
15	164-2924	1	Switch-Main
16	164-2850	2	Isolator-Rubber
17	164-5909	1	Electronic Cards Kit-Us
18	164-2920	1	Cable-Battery, Bms
19	164-2921	2	Cable-Sensor
20	164-2922	1	Cable-Battery
21	164-2923	1	Cable-Interface

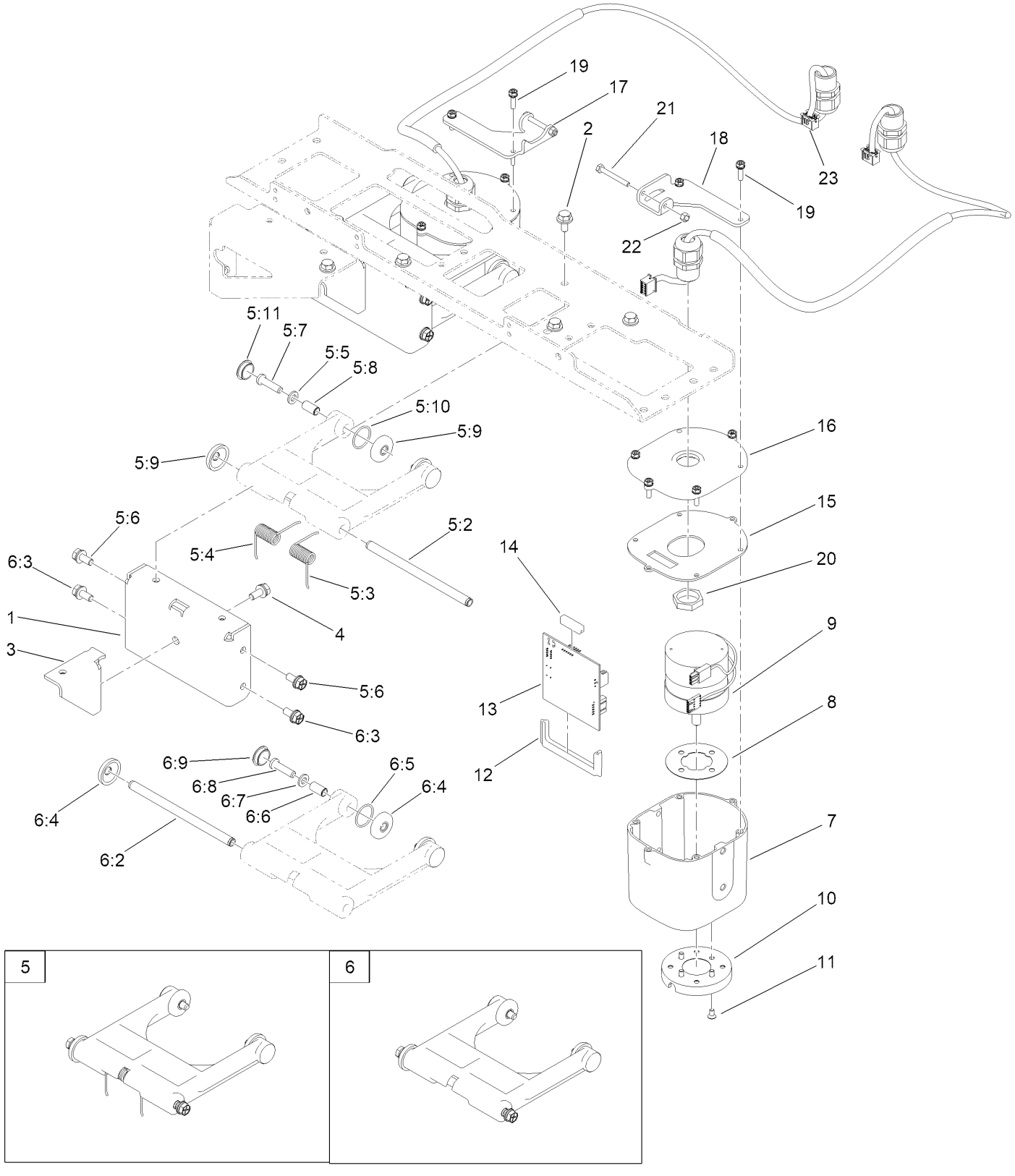
Brakes Assembly



Brakes Assembly (continued)

Ref.	Part Number	Qty.	Description
1	164-2847	1	Box-Front
2	163-5442	14	Screw-Pz, Plastic
3	164-2830	2	Screw-Hfh
4	164-2927	1	Pcb-Coil
5	164-2860	8	Screw-Pz, Plastic
6	163-5543	1	Nut-Plastic, Gland
7	164-2849	1	Gasket-Box, Front
8	164-2848	1	Lid-Box, Front
9	164-2919	3	Pcb-Sensor
10	164-2928	3	Clamp-Cable
11	164-2891	3	Screw-Pzfbh
12	164-2850	2	Isolator-Rubber
13	164-2929	1	Plate-Antenna, Rtk
14	164-2930	1	Antenna-Rtk
15	163-5396	2	Screw-Pzfbh, Plastic
16	164-2931	1	Cable-Contact, Charging
17	164-2968	4	Screw-Pzfbh Plastic
18	164-2932	1	Cable-Front Box
19	163-5497	2	Front Wheel Hub ASM
20	163-5499	2	Support-Hub, Wheel, Front
21	164-2873	8	Screw-Pzph
22	HDW19425	4	Washer,M8,21MM OD,4MM Th,ST/ST
23	163-5501	2	Wheel-Front
24	163-5503	2	Nut-Hex, Nl
25	3290-381	5	Tie-Cable

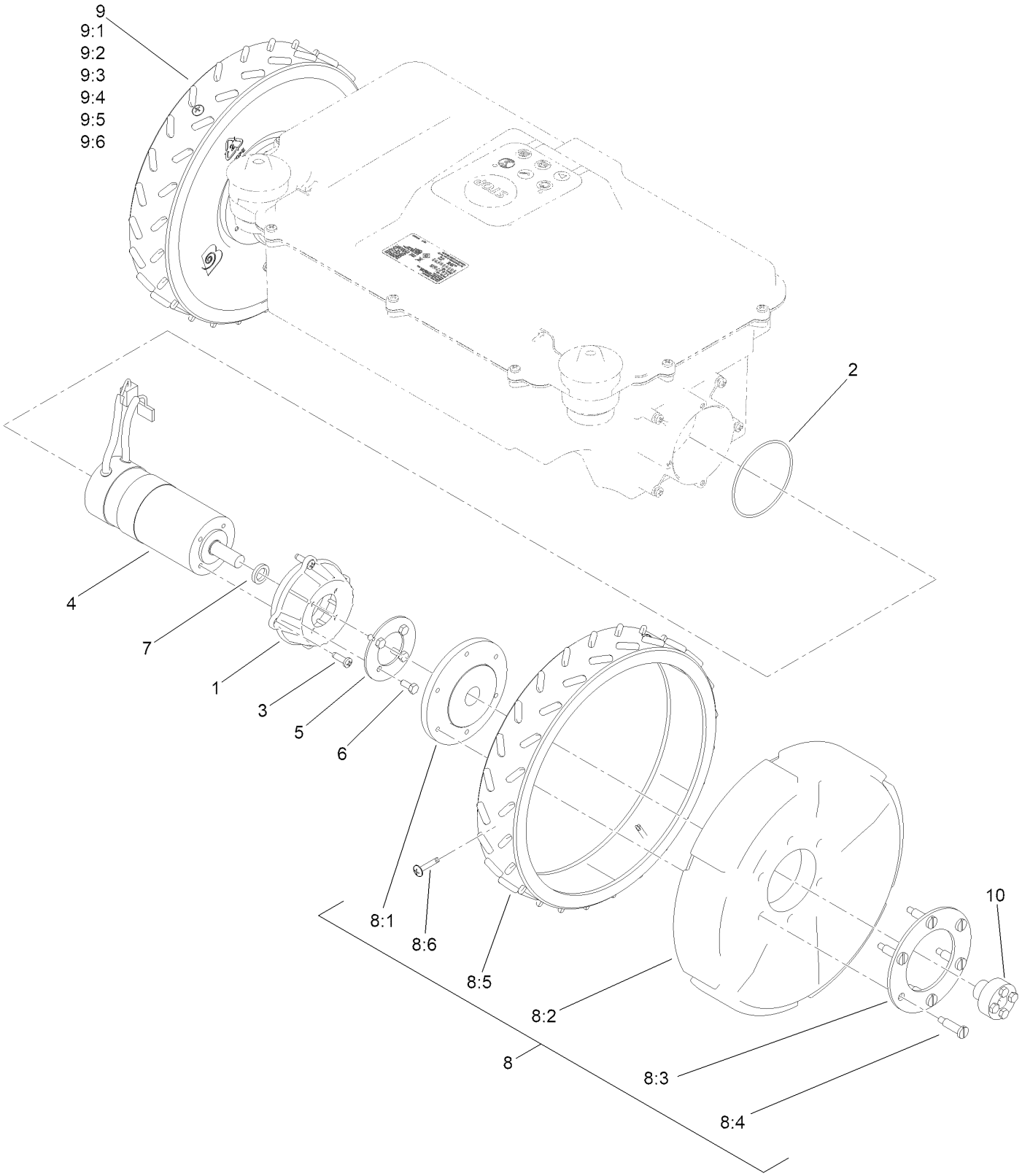
Cutting Heads Assembly



Cutting Heads Assembly (continued)

Ref.	Part Number	Qty.	Description
1	163-5510	2	Bracket-Mount, Cutting Head
2	164-2830	6	Screw-Hfh
3	163-5511	2	Gusset-Mount, Cutting Head
4	163-5512	2	Screw-Hph, Sems
5	163-5814	2	Stay Kit, Upper
5:2	163-5514	1	Shaft-Long, Control Arm
5:3	163-5515	1	Spring-Torsion, LH
5:4	163-5516	1	Spring-Torsion, RH
5:5	163-5417	3	Washer-Flat
5:6	163-5512	2	Screw-Hph, Sems
5:7	163-5518	2	Screw-Hsph
5:8	163-5519	2	Shaft-Short, Control Arm
5:9	163-5517	3	Cap-Sensor, Lift
5:10	163-5520	2	O-Ring
5:11	163-5521	2	Plug-Cap, Round
6	163-5815	2	Stay Kit, Lower
6:2	163-5514	1	Shaft-Long, Control Arm
6:3	163-5512	2	Screw-Hph, Sems
6:4	163-5517	3	Cap-Sensor, Lift
6:5	163-5520	2	O-Ring
6:6	163-5519	2	Shaft-Short, Control Arm
6:7	163-5417	2	Washer-Flat
6:8	163-5518	2	Screw-Hsph
6:9	163-5521	2	Plug-Cap, Round
7	163-5522	2	Case-Motor, Cutting Head
8	163-5589	2	Gasket-Motor, Cutting Head
9	163-5590	2	Motor-Cutting Head
10	163-5524	2	Guard-Motor, Cutting Head
11	163-5469	8	Screw-Pcs
12	163-5621	2	Cushion-Lower, Drive Card
13	164-2905	2	Card-Drive, Cutting Head
14	163-5622	2	Cushion-Upper, Drive Card
15	163-5582	2	Gasket-Cover, Cutting Head
16	163-5526	2	Cover-Cutting Head
17	164-2906	1	Bracket-Lift Strap, RH
18	164-2907	1	Bracket-Lift Strap, LH
19	163-5424	12	Screw-Hph, Sems
20	163-5543	2	Nut-Plastic, Gland
21	164-2904	2	Screw-HH
22	163-5434	2	Nut-Hex, NI
23	164-2934	2	Cable-Motor, Cutting Head

Wheels and Drive Motor Assembly



Wheels and Drive Motor Assembly (continued)

Ref.	Part Number	Qty.	Description
1	164-2876	2	Mount-Gearmotor
2	164-2875	2	0-Ring
3	163-5442	8	Screw-Pz, Plastic
4	164-2874	2	Gearmotor
5	164-2877	2	Washer-Gearmotor
6	163-5788	8	Screw-HH
7	164-2878	2	Spacer
8	164-2882	1	LH Rear Wheel ASM
8:1	164-2879	1	Hub-Wheel, Rear
8:2	164-2880	1	Wheel-Rear
8:3	163-5607	1	Plate-Wheel, Rear
8:4	163-5608	6	Screw-Shoulder
8:5	164-2881	1	Tire-Rear
8:6	163-5492	3	Screw-Pbhf
9	164-2883	1	RH Rear Wheel ASM
9:1	164-2879	1	Hub-Wheel, Rear
9:2	164-2880	1	Wheel-Rear
9:3	163-5607	1	Plate-Wheel, Rear
9:4	163-5608	6	Screw-Shoulder
9:5	164-2881	1	Tire-Rear
9:6	163-5492	3	Screw-Pbhf
10	164-2884	2	Rear Wheel Retainer Kit

Attachments and Accessories

For 30927US — Turf Pro 200 Robotic Mower

Product Name	Model/Part
Wire-Spool-1000 FT	163-3926
Wire-Spool-250 FT	163-3927
15 Pack Blades	163-5574
50 Pack Blades	163-5575
500 Pack Blades	163-5576
Cutting Disc ASM, STD Height, W/Blade	164-5901
Cutting Disc ASM, Low Height, W/Blade	164-5902
4G RTK Base US	30912US
WIFI RTK Base WW	30915
Charger, Station, NA	30932NA
Charger, Station Plate	30933

Notes:



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