



**NEW HOLLAND** ..

## GT22 Garden Tractor

Model No. 725056016 - T04AG0001 and up.

### Parts Catalog

#### Ordering Replacement Parts

To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

#### Understanding Reference Numbers

Each Identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

#### Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1, 6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustrations and in part lists.

#### Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

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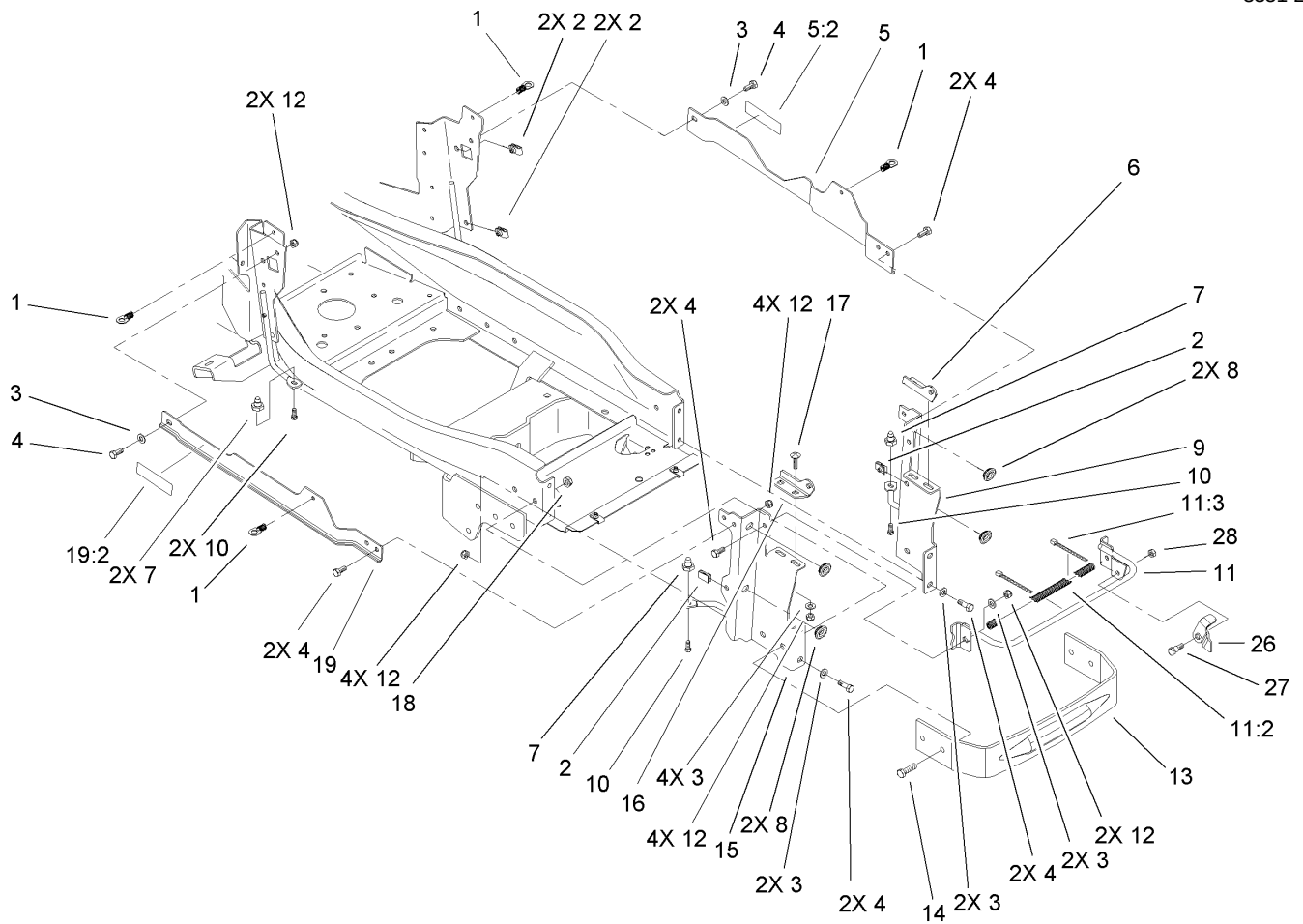
## Part Description Abbreviations

Part descriptions in this catalog may include the following abbreviations.

|                                            |                                    |
|--------------------------------------------|------------------------------------|
| AR. .... as required                       | INC. .... incorporated             |
| ASM. .... assembly                         | LH. .... left hand                 |
| CARR. .... carriage                        | NI. .... nylon insert              |
| DEG. .... degrees                          | PPH. .... phillips pan head        |
| FH. .... flat head                         | PTH. .... phillips truss head      |
| GA. .... gauge                             | PTO. .... power take off           |
| HF. .... hex flange                        | RH. .... right hand                |
| HH. .... hex head                          | SFH. .... slotted fillister head   |
| HHF. .... hex head flange                  | SHH. .... slotted hex head         |
| HHFTF. .... hex head flange thread forming | SHWH. .... slotted hex washer head |
| HJ. .... hex jam                           | SPH. .... slotted pan head         |
| HLH. .... hex lag head                     | SQH. .... square head              |
| HOC. .... height-of-cut                    | SRH. .... slotted round head       |
| HS. .... hex                               | STD. .... standard                 |
| HSBH. .... hex socket button head          | TAP. .... self tapping             |
| HSFH. .... hex socket flat head            | TTH. .... torx truss head          |
| HSH. .... hex socket head                  | WH. .... wing head                 |
| HWH. .... hex washer head                  |                                    |
| HWHTF. .... hex washer head thread forming |                                    |
| HYD. .... hydraulic                        |                                    |

## Footnotes

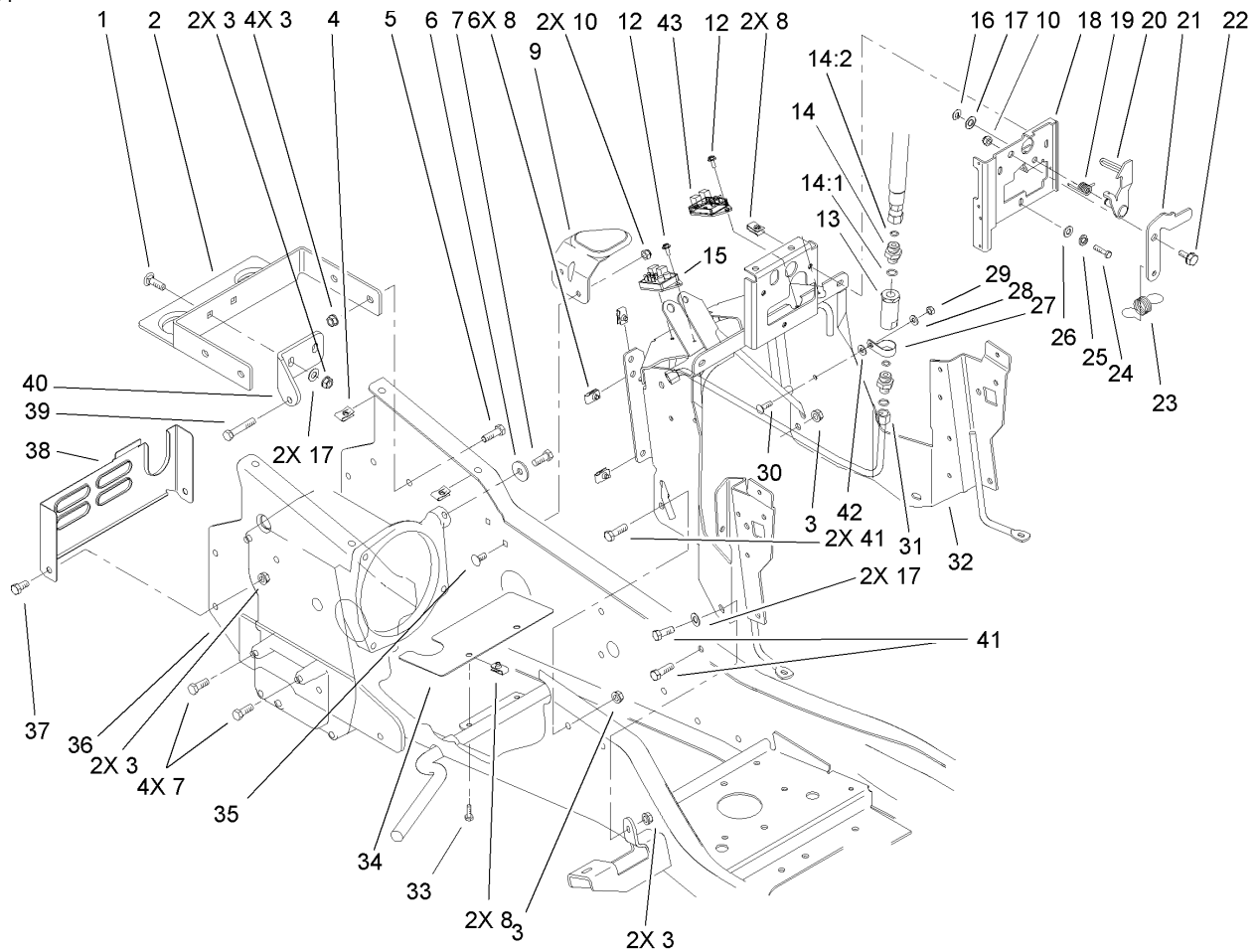
- ❶ Not illustrated
- ❷ Not serviced separately
- ❸ Obtain parts from your local Kohler dealer.



## Bumper and Hood Support Assembly

| Ref  | Part No.   | Qty. | Description             |
|------|------------|------|-------------------------|
| 1    | 95-4013    | 4    | Latch ASM               |
| 2    | 107069     | 6    | Clip                    |
| 3    | 3256-23    | 12   | Washer-Flat             |
| 4    | 322-3      | 12   | Screw-HH                |
| 5    | 98-5064    | 1    | Support ASM             |
| 5:2  | 98-5014    | 1    | Decal - Warning         |
| 6    | 98-9026-03 | 1    | Bracket-Hinge, Lower LH |
| 7    | 95-3989    | 4    | Mount-Sidepanel         |
| 8    | 94-7910    | 4    | Grommet                 |
| 9    | 95-4082-03 | 1    | Support-Hood LH         |
| 10   | 46-8093    | 4    | Screw-Plastite          |
| 11   | 99-5305    | 1    | Support-Hood ASM        |
| 11:2 | 95-4258    | 1    | Cover - Brace           |
| 11:3 | 614249     | 2    | Strap-Tie               |
| 12   | 3296-29    | 16   | Nut-Lock, NI            |
| 13   | 94-2308-03 | 1    | Bumper - Frame          |
| 14   | 323-7      | 4    | Screw-HH                |
| 15   | 95-4081-03 | 1    | Support-Hood RH         |
| 16   | 98-9027-03 | 1    | Bracket-Hinge, Lower RH |
| 17   | 3230-16    | 4    | Screw-CARR              |
| 18   | 3296-39    | 4    | Nut-Lock, NI            |
| 19   | 99-5345    | 1    | Support ASM             |
| 19:2 | 98-5014    | 1    | Decal - Warning         |
| 26   | 98-9015    | 1    | Lever - Hood Prop       |

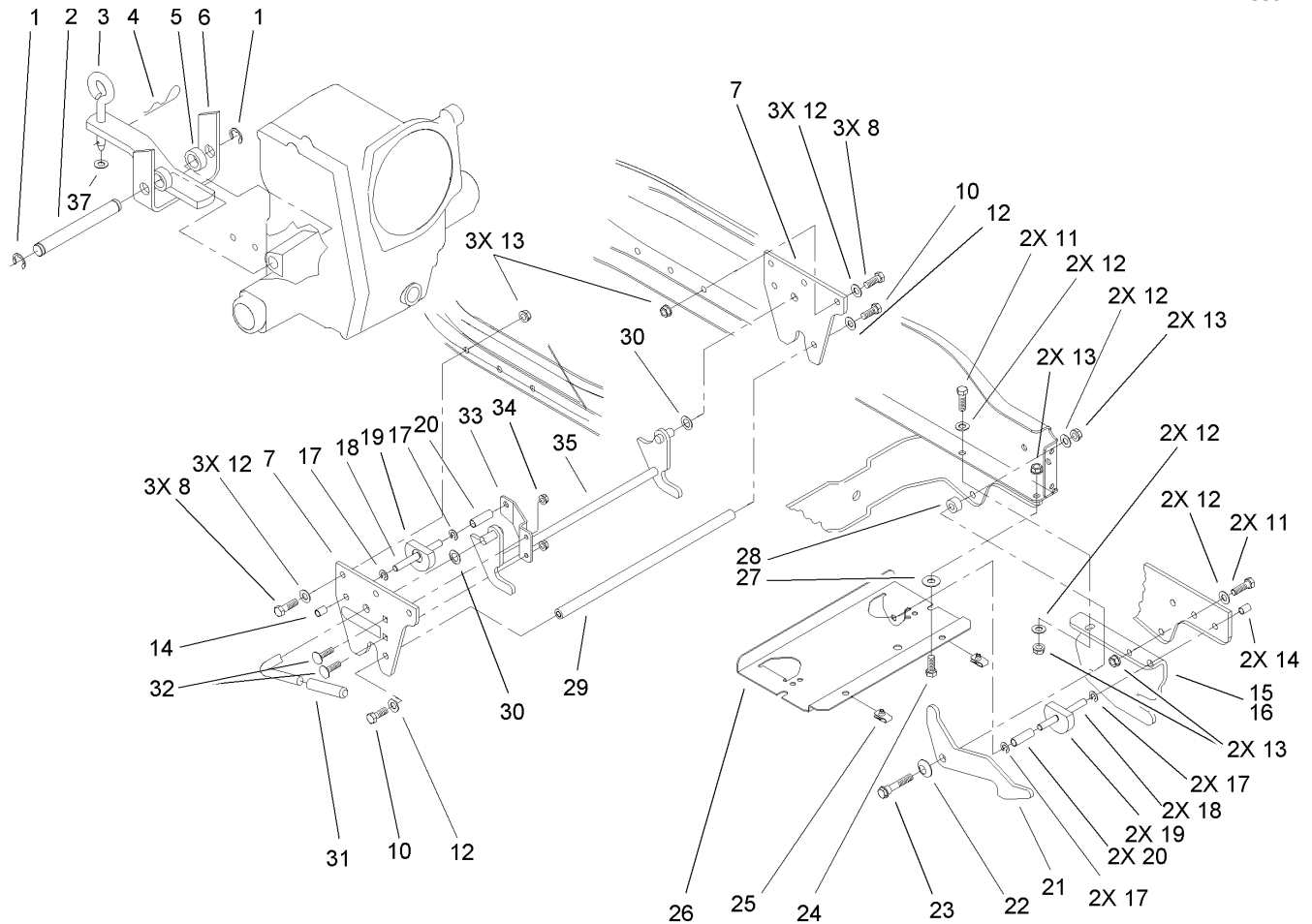
| Ref | Part No. | Qty. | Description   |
|-----|----------|------|---------------|
| 27  | 37-8771  | 1    | Bolt-Shoulder |
| 28  | 3296-47  | 1    | Nut-Lock, NI  |



## Steering Tower and Fuel Tank Support Assembly

| Ref  | Part No.   | Qty. | Description               |
|------|------------|------|---------------------------|
| 1    | 3231-25    | 2    | Screw-CARR                |
| 2    | 94-7740-03 | 1    | Support-Gas Tank          |
| 3    | 3296-39    | 12   | Nut-Lock, NI              |
| 4    | 94-2413    | 4    | U-Nut                     |
| 5    | 323-7      | 4    | Screw-HH                  |
| 6    | 2844       | 1    | Washer                    |
| 7    | 3235-22    | 5    | Screw-HH Lock             |
| 8    | 107069     | 10   | Clip                      |
| 9    | 95-3961-03 | 1    | Support - Fuel Tank       |
| 10   | 3296-29    | 3    | Nut-Lock, NI              |
| 12   | 32144-112  | 2    | Screw-HWH                 |
| 13   | 95-3991    | 1    | Filter - Hydraulic Screen |
| 14   | 340-2      | 2    | Fitting-Hyd, Straight     |
| 14:1 | 237-22     | 1    | O-Ring                    |
| 14:2 | 237-42     | 1    | O-Ring                    |
| 15   | 99-3703    | 1    | Module-Cruise             |
| 16   | 105797     | 1    | Ring-Retaining            |
| 17   | 3256-24    | 5    | Washer-Flat               |
| 18   | 95-3892-03 | 1    | Bracket - Latch           |
| 19   | 95-4165    | 1    | Spring - Latch Lever      |
| 20   | 95-3899    | 1    | Lever-Latch               |
| 21   | 95-3900    | 1    | Latch - Tension Lever     |
| 22   | 37-8771    | 1    | Bolt-Shoulder             |
| 23   | 95-3895    | 1    | Spring - Latch Lever      |

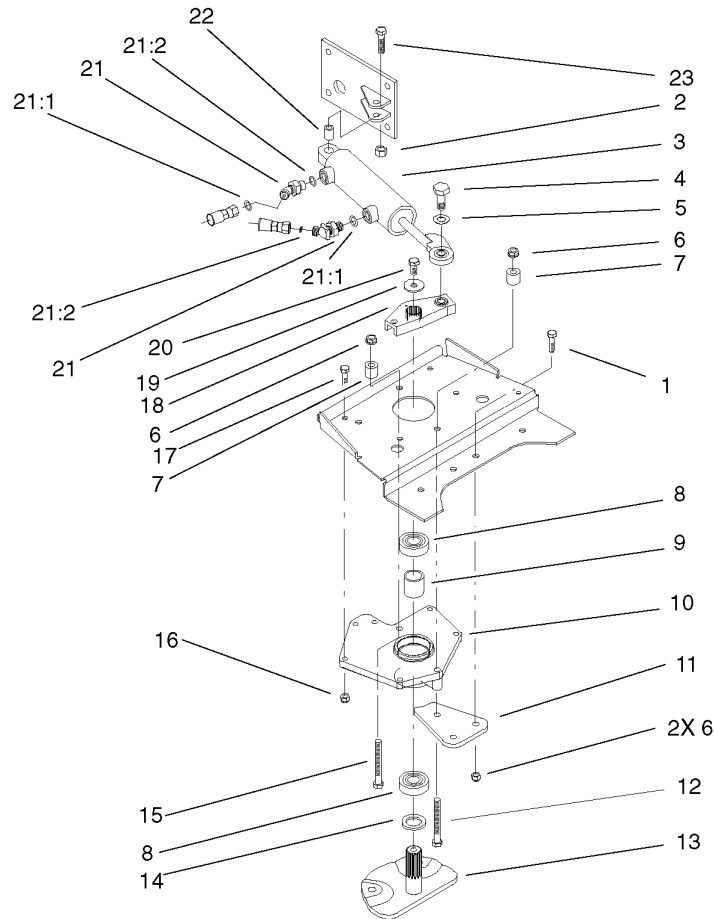
| Ref | Part No.   | Qty. | Description            |
|-----|------------|------|------------------------|
| 24  | 321-4      | 3    | Screw-HH               |
| 25  | 3253-3     | 3    | Washer-Lock            |
| 26  | 3256-22    | 3    | Washer-Flat            |
| 27  | 2412-106   | 1    | Clamp-R                |
| 28  | 3256-22    | 1    | Washer-Flat            |
| 29  | 3296-42    | 1    | Nut-Lock, NI           |
| 30  | 3229-1     | 1    | Screw-CARR             |
| 31  | 94-7971    | 1    | Tube - Hydraulic       |
| 32  | 99-4441-03 | 1    | Tower ASM              |
| 33  | 321-4      | 2    | Screw-HH               |
| 34  | 95-4246    | 1    | Baffle - Fan           |
| 35  | 3230-1     | 2    | Bolt-CARR              |
| 36  | 99-5306-03 | 1    | Frame                  |
| 37  | 323-4      | 2    | Screw-HH               |
| 38  | 95-4005-03 | 1    | Cover - Rear           |
| 39  | 94-7972    | 1    | Screw - HH             |
| 40  | 94-7739-03 | 1    | Strap-Torque           |
| 41  | 323-6      | 4    | Screw-HH               |
| 42  | 32115-15   | 1    | Pushnut-Retainer, Bolt |
| 43  | 99-3701    | 1    | Module-Clutch          |



## Attach-A-Matic and Hitch Assembly

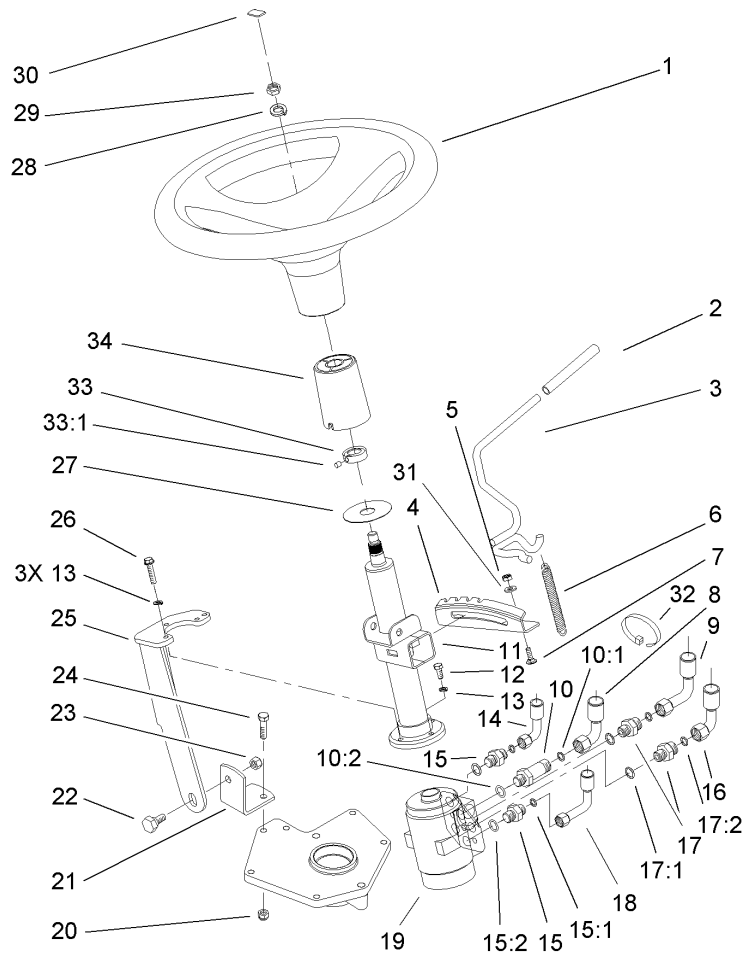
| Ref | Part No.   | Qty. | Description          |
|-----|------------|------|----------------------|
| 1   | 5618       | 2    | E-Ring               |
| 2   | 105269     | 1    | Pin-Stationary Hitch |
| 3   | 106634     | 1    | Pin-Tool             |
| 4   | 9335054    | 1    | Pin-Hair             |
| 5   | 9791204    | 2    | Spacer               |
| 6   | 98-8083-03 | 1    | Hitch                |
| 7   | 94-2251-03 | 2    | Plate - Hitch        |
| 8   | 323-44     | 6    | Screw-HH             |
| 10  | 3235-22    | 2    | Screw-HH Lock        |
| 11  | 323-7      | 4    | Screw-HH             |
| 12  | 3256-24    | 16   | Washer-Flat          |
| 13  | 3296-39    | 14   | Nut-Lock, NI         |
| 14  | 105316     | 3    | Cap-Rod, Plunger     |
| 15  | 94-2230-03 | 1    | Hanger-RH            |
| 16  | 94-2231-03 | 1    | Hanger - LH          |
| 17  | 105797     | 6    | Ring-Retaining       |
| 18  | 94-2256    | 3    | Rod - Lock           |
| 19  | 94-2258    | 3    | Lock - Latch         |
| 20  | 8616       | 3    | Spring               |
| 21  | 94-7777    | 2    | Latch-Pulley Box     |
| 22  | 3290-221   | 2    | Washer-Spring        |
| 23  | 92-7674    | 2    | Bolt                 |
| 24  | 323-6      | 2    | Screw-HH             |
| 25  | 107069     | 2    | Clip                 |

| Ref | Part No.   | Qty. | Description       |
|-----|------------|------|-------------------|
| 26  | 94-2304-03 | 1    | Tray - Battery    |
| 27  | 3-4685     | 2    | Washer-Top Thrust |
| 28  | 94-2233    | 2    | Spacer            |
| 29  | 94-2475    | 1    | Rod - Spacer      |
| 30  | 98-1629    | 2    | Washer            |
| 31  | 9038       | 1    | Grip              |
| 32  | 3230-2     | 2    | Bolt-CARR         |
| 33  | 94-7855-03 | 1    | Bracket-Mid Arm   |
| 34  | 3296-29    | 2    | Nut-Lock, NI      |
| 35  | 94-2250-03 | 1    | Latch             |
| 37  | 3256-26    | 1    | Washer-Flat       |



Power Steering Lower Assembly

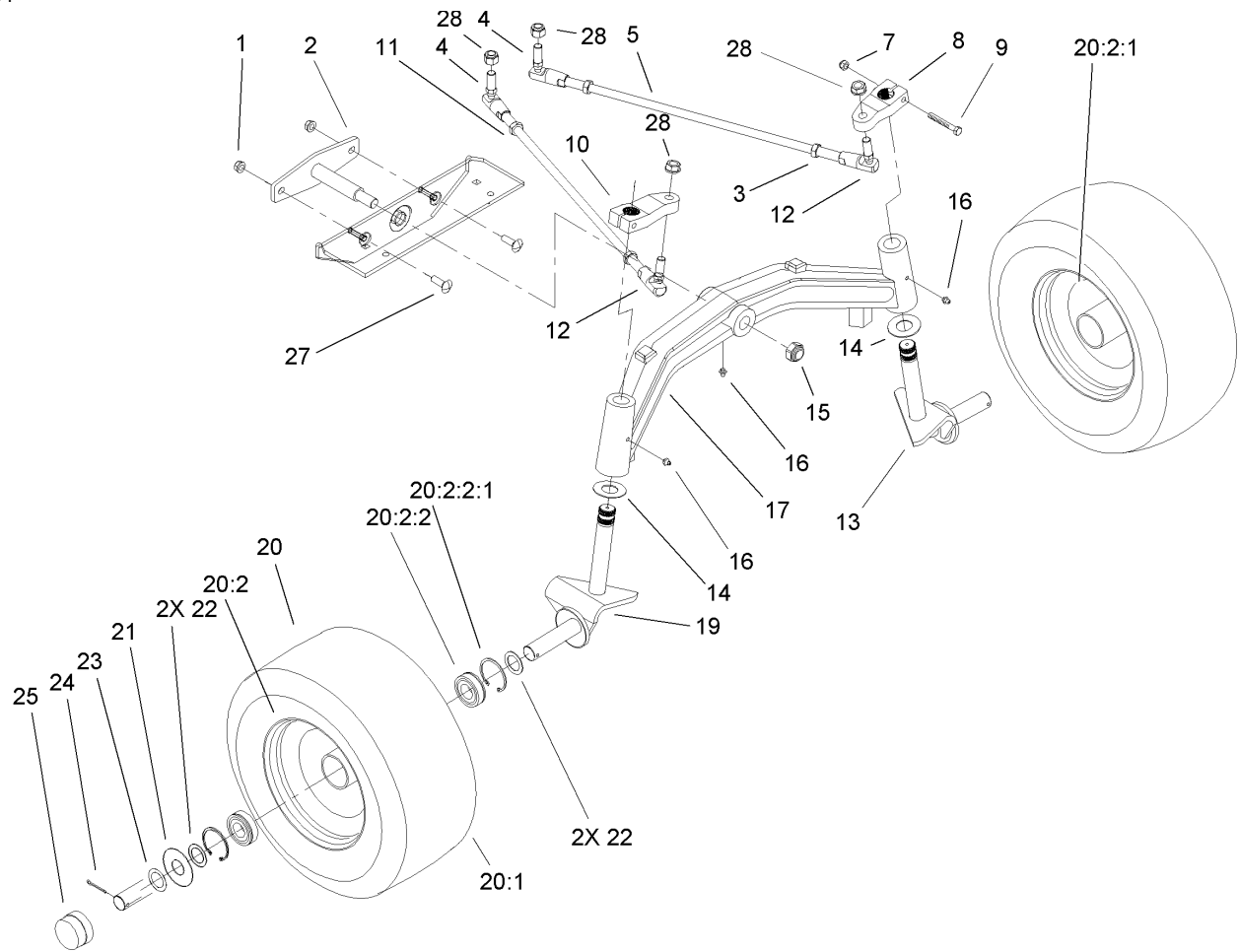
| Ref  | Part No.   | Qty. | Description               | Ref | Part No. | Qty. | Description |
|------|------------|------|---------------------------|-----|----------|------|-------------|
| 1    | 323-7      | 2    | Screw-HH                  | 23  | 323-9    | 1    | Screw-HH    |
| 2    | 108881     | 1    | Nut                       |     |          |      |             |
| 3    | 99-1909    | 1    | Cylinder-Power Steering   |     |          |      |             |
| 4    | 94-7976    | 1    | Screw-HH                  |     |          |      |             |
| 5    | 98-3087    | 1    | Washer                    |     |          |      |             |
| 6    | 3296-39    | 4    | Nut-Lock, NI              |     |          |      |             |
| 7    | 94-7819    | 2    | Spacer - Stop             |     |          |      |             |
| 8    | 251-82     | 2    | Bearing-Ball              |     |          |      |             |
| 9    | 94-2219    | 1    | Spacer - Power Steering   |     |          |      |             |
| 10   | 94-7581    | 1    | Housing-Power Steering    |     |          |      |             |
| 11   | 94-7820-03 | 1    | Plate-Power Steering      |     |          |      |             |
| 12   | 323-15     | 1    | Screw-HH                  |     |          |      |             |
| 13   | 94-2142-03 | 1    | Shaft-Sector              |     |          |      |             |
| 14   | 3256-42    | 1    | Washer-Flat               |     |          |      |             |
| 15   | 323-10     | 1    | Screw-HH                  |     |          |      |             |
| 16   | 3296-29    | 4    | Nut-Lock, NI              |     |          |      |             |
| 17   | 322-6      | 4    | Screw-HH                  |     |          |      |             |
| 18   | 94-7556    | 1    | Arm-Power Steering, Upper |     |          |      |             |
| 19   | 2844       | 1    | Washer                    |     |          |      |             |
| 20   | 98-3052    | 1    | Screw-Locking, Thread     |     |          |      |             |
| 21   | 95-4136    | 2    | Fitting - Hydraulic 45    |     |          |      |             |
| 21:1 | 237-42     | 1    | O-Ring                    |     |          |      |             |
| 21:2 | 237-21     | 1    | O-Ring                    |     |          |      |             |
| 22   | 99-2320    | 1    | Spacer-Cylinder           |     |          |      |             |



## Power Steering and Tilt Assembly

| Ref  | Part No.  | Qty. | Description              |
|------|-----------|------|--------------------------|
| 1    | 95-4200   | 1    | Wheel - Steering         |
| 2    | 92-6798   | 1    | Cap-Rod, Tilt            |
| 3    | 95-3964   | 1    | Lever-Tilt               |
| 4    | 94-2382   | 1    | Bracket - Detent         |
| 5    | 3296-42   | 2    | Nut-Lock, NI             |
| 6    | 95-3805   | 1    | Spring                   |
| 7    | 3229-1    | 2    | Screw-CARR               |
| 8    | 94-7947   | 1    | Assembly - Hose          |
| 9    | 94-7949   | 1    | Hose-ASM                 |
| 10   | 95-4137   | 1    | Fitting - Hydraulic Long |
| 10:1 | 237-42    | 1    | O-Ring                   |
| 10:2 | 237-22    | 1    | O-Ring                   |
| 11   | 95-4198   | 1    | Power Column ASM         |
| 12   | 33103-020 | 1    | Screw-HHF                |
| 13   | 48-8020   | 4    | Washer-Spring            |
| 14   | 94-7948   | 1    | Hose-ASM                 |
| 15   | 340-1     | 2    | Adapter                  |
| 15:1 | 237-21    | 1    | O-Ring                   |
| 15:2 | 237-42    | 1    | O-Ring                   |
| 16   | 95-3807   | 1    | Hose ASM                 |
| 17   | 340-2     | 2    | Fitting-Hyd, Straight    |
| 17:1 | 237-22    | 1    | O-Ring                   |
| 17:2 | 237-42    | 1    | O-Ring                   |
| 18   | 94-7946   | 1    | Hose ASM                 |

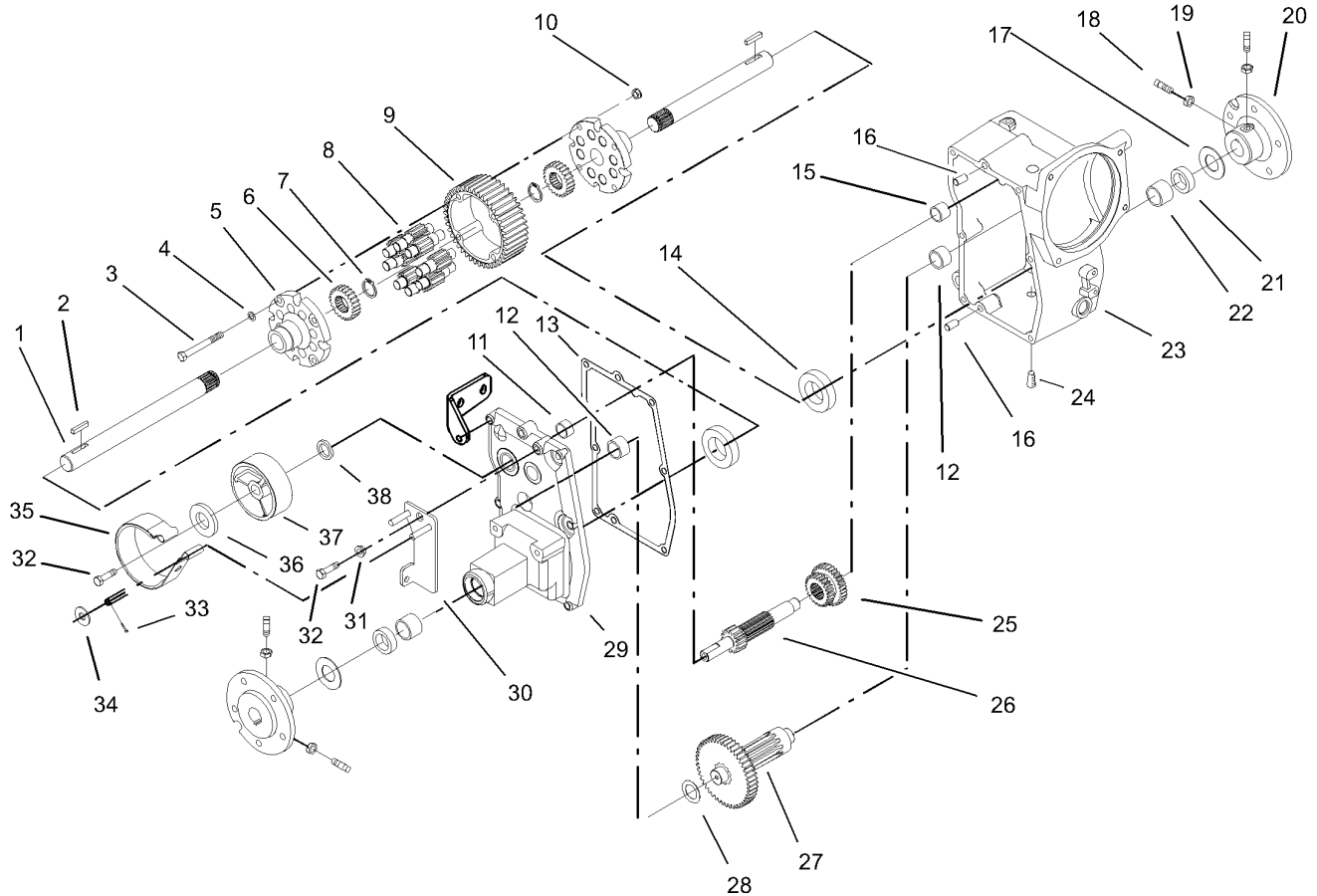
| Ref  | Part No.   | Qty. | Description                 |
|------|------------|------|-----------------------------|
| 19   | 94-7567    | 1    | Control Unit-Power Steering |
| 20   | 3296-29    | 2    | Nut-Lock, NI                |
| 21   | 94-7599    | 1    | Bracket-Pivot               |
| 22   | 94-7582    | 1    | Bolt-Shoulder               |
| 23   | 108881     | 1    | Nut                         |
| 24   | 322-6      | 2    | Screw-HH                    |
| 25   | 94-7521-03 | 1    | Pivot-Power String          |
| 26   | 33103-025  | 3    | Screw-HHF                   |
| 27   | 94-2025    | 1    | Washer - Boot               |
| 28   | 69-8420    | 1    | Washer-Lock                 |
| 29   | 95-4182    | 1    | Nut - HH Jam                |
| 30   | 95-4249    | 1    | Logo Cap Nh                 |
| 31   | 3256-22    | 2    | Washer-Flat                 |
| 32   | 614249     | 2    | Strap-Tie                   |
| 33   | 111383     | 1    | Collar                      |
| 33:1 | 3245-32    | 1    | Screw-HS                    |
| 34   | 95-4250    | 1    | Spacer - Nh                 |



Tie Rod, Spindle and Front Axle Assembly

| Ref      | Part No.   | Qty. | Description           |
|----------|------------|------|-----------------------|
| 1        | 3296-39    | 2    | Nut-Lock, NI          |
| 2        | 94-2205-03 | 1    | Pin-Pivot             |
| 3        | 3220-5     | 2    | Nut-Jam               |
| 4        | 94-7539    | 2    | Balljoint - LH Thread |
| 5        | 100-1121   | 2    | Rod-Tie               |
| 7        | 3296-29    | 2    | Nut-Lock, NI          |
| 8        | 94-2197    | 1    | Arm - Steering LH     |
| 9        | 322-32     | 2    | Screw-HH              |
| 10       | 94-2196    | 1    | Arm - Steering RH     |
| 11       | 3220-12    | 2    | Nut-Hj, LH Thread     |
| 12       | 98-8086    | 2    | Balljoint - RH Thread |
| 13       | 94-7537-03 | 1    | Spindle-LH            |
| 14       | 9548       | 2    | Washer-Thrust         |
| 15       | 3296-61    | 1    | Nut-Lock              |
| 16       | 302-5      | 3    | Fitting-Grease        |
| 17       | 94-7568-03 | 1    | Axle-Front            |
| 19       | 94-7536-03 | 1    | Spindle-RH            |
| 20       | 99-3666    | 2    | Wheel & Tire Asm, Nh  |
| 20:1     | 99-3696    | 1    | Tire                  |
| 20:2     | 94-7852    | 1    | Rim Asm, Nh           |
| 20:2:1   | 5108       | 1    | Valve                 |
| 20:2:2   | 94-7538    | 2    | Bearing               |
| 20:2:2:1 | 94-2053    | 1    | Ring-Snap             |
| 20:99    | 112819     | 1    | Tube-Inner            |

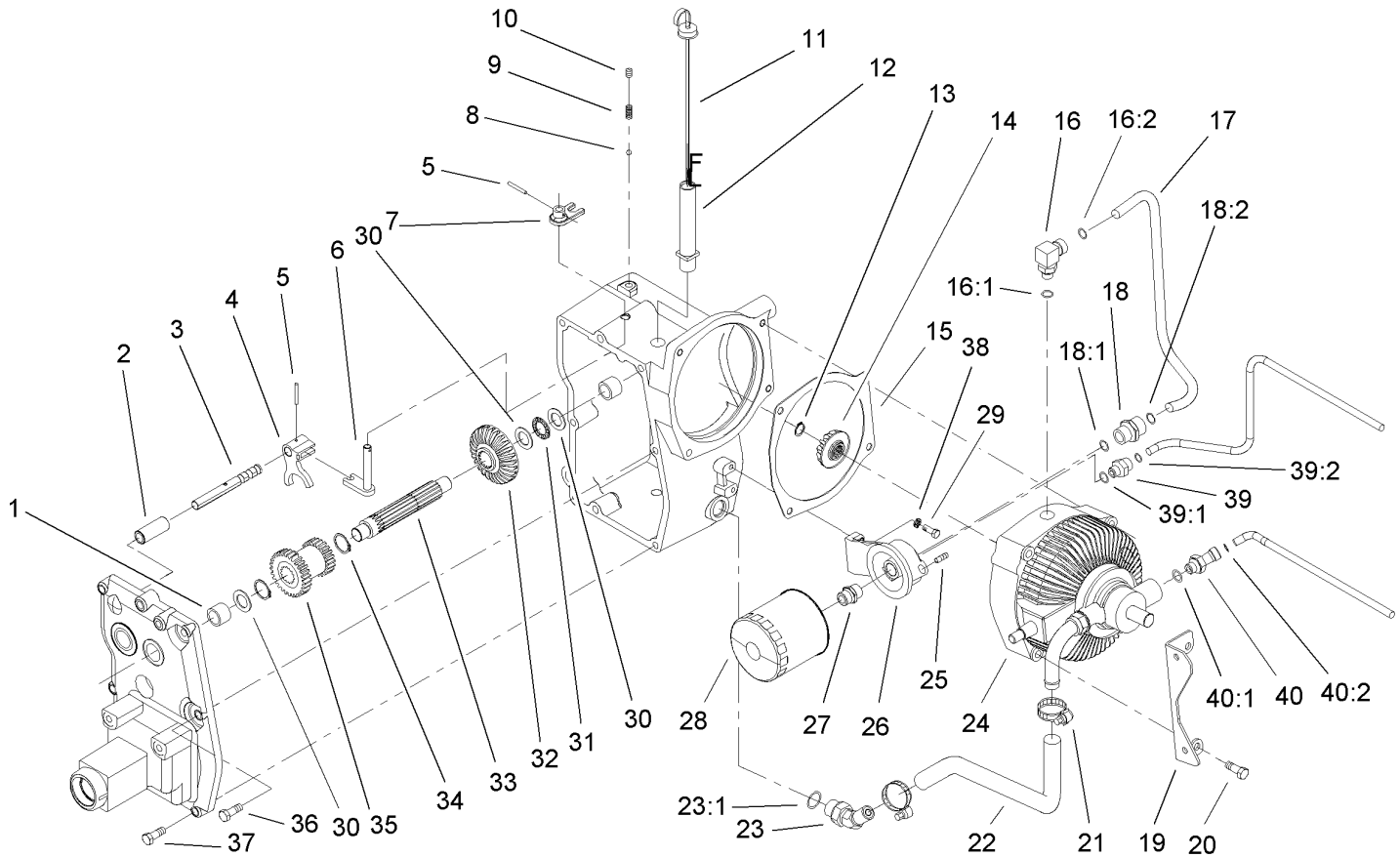
| Ref | Part No. | Qty. | Description    |
|-----|----------|------|----------------|
| 21  | 95-4060  | 2    | Washer - Wheel |
| 22  | 9202514  | 4    | Washer         |
| 23  | 9202524  | 2    | Washer         |
| 24  | 3272-18  | 2    | Pin-Cotter     |
| 25  | 94-7871  | 2    | Cap-Dust       |
| 27  | 3231-25  | 2    | Screw-CARR     |
| 28  | 98-8089  | 4    | Nut-Lock       |



## Hydro Transaxle Assembly

| Ref | Part No.   | Qty. | Description                |
|-----|------------|------|----------------------------|
| 1   | 79-3340    | 2    | Axle-Rear                  |
| 2   | 79-3370    | 2    | Key                        |
| 3   | 911423     | 4    | Bolt-Hex                   |
| 4   | 107374     | 4    | Washer                     |
| 5   | 111196     | 2    | End Cap-Differential       |
| 6   | 101889     | 2    | Gear-Axle Differential     |
| 7   | 105876     | 2    | Ring-Snap                  |
| 8   | 101623     | 8    | Gear-Pinion 11t            |
| 9   | 105061     | 1    | Gear-Differential Ring 43t |
| 10  | 108881     | 4    | Nut                        |
| 11  | 1540       | 1    | Bearing-Needle             |
| 12  | 94-2021    | 2    | Bearing - Needle           |
| 13  | 99-5334    | 1    | Gasket-Case                |
| 14  | 111199     | 2    | Bearing-Ball               |
| 15  | 1529       | 1    | Bearing-Needle             |
| 16  | 108363     | 2    | Pin-Locating               |
| 17  | 106826     | 2    | Washer-Thrust              |
| 18  | 3243-5     | 4    | Screw-Set                  |
| 19  | 3218-3     | 4    | Nut-Jam                    |
| 20  | 105763-03  | 2    | Hub-Wheel                  |
| 21  | 6449       | 2    | Seal-Oil                   |
| 22  | 9416       | 2    | Bearing                    |
| 23  | 94-2001-03 | 1    | Case-Lh, Trans             |
| 24  | 99-8551    | 1    | Plug-Pipe                  |

| Ref | Part No.   | Qty. | Description     |
|-----|------------|------|-----------------|
| 25  | 94-2008    | 1    | Gear - Sliding  |
| 26  | 94-2007    | 1    | Shaft - Brake   |
| 27  | 94-2006    | 1    | Gear ASM        |
| 28  | 9547       | 1    | Washer-Thrust   |
| 29  | 94-2002-03 | 1    | Case-Rh, Trans  |
| 30  | 94-2019-03 | 1    | Arm-Brake Pivot |
| 31  | 100309     | 1    | Cam-Spacer      |
| 32  | 3235-22    | 2    | Screw-HH Lock   |
| 33  | 3272-6     | 2    | Pin-Cotter      |
| 34  | 3256-24    | 2    | Washer-Flat     |
| 35  | 94-2419    | 1    | Band - Brake    |
| 36  | 2844       | 1    | Washer          |
| 37  | 94-2009    | 1    | Drum - Brake    |
| 38  | 253-44     | 1    | Seal-Oil        |

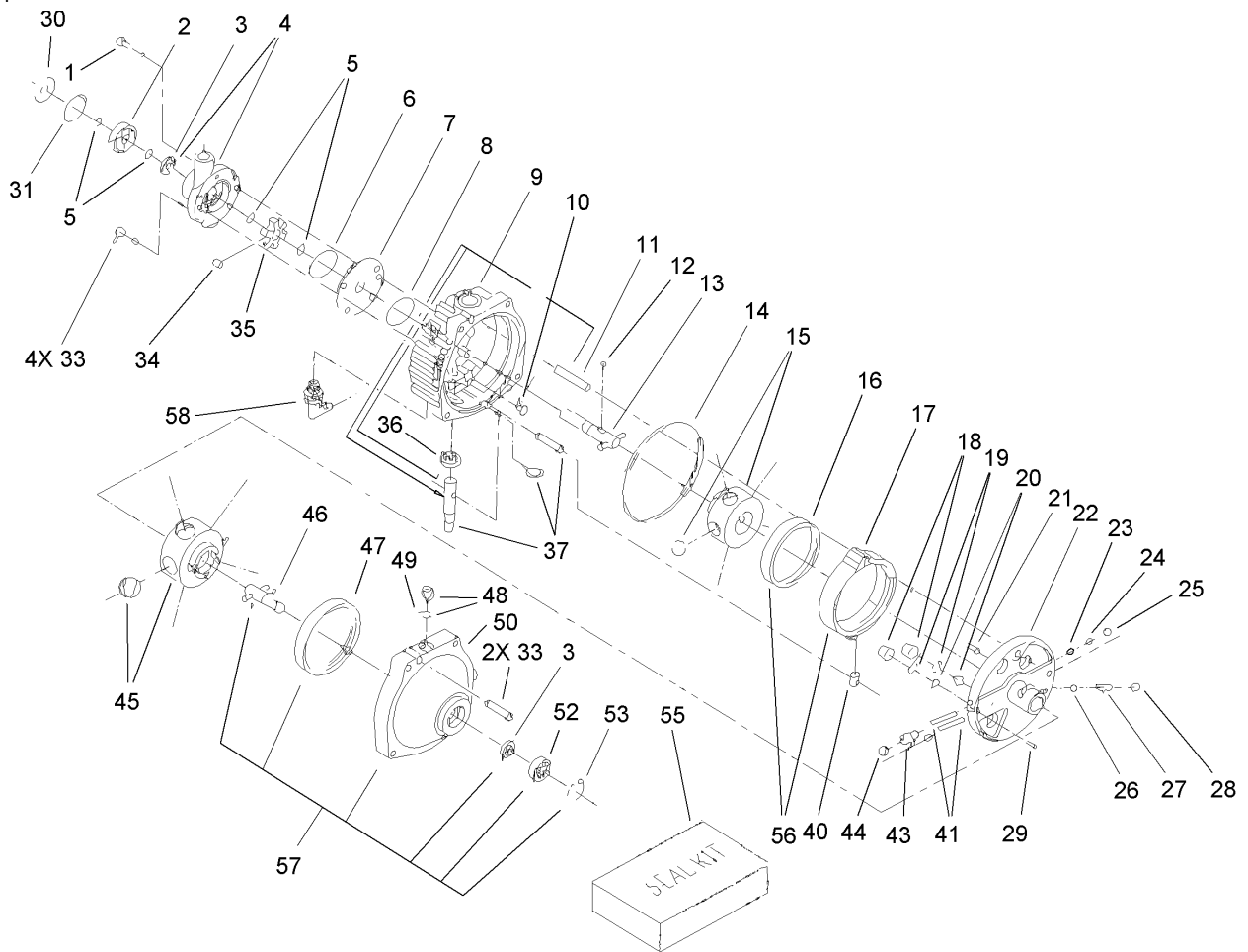


## Hydro Transmission Assembly

| Ref  | Part No.   | Qty. | Description           |
|------|------------|------|-----------------------|
| 1    | 1529       | 2    | Bearing-Needle        |
| 2    | 94-2014    | 1    | Tube - Shifter Rail   |
| 3    | 94-2054    | 1    | Rail - Shift          |
| 4    | 94-2015    | 1    | Fork - Hi/lo Shift    |
| 5    | 933154     | 2    | Pin-Roll              |
| 6    | 94-2143    | 1    | Arm-Shifter           |
| 7    | 94-7510    | 1    | Shift - Hi/lo         |
| 8    | 3517       | 1    | Ball-Detent           |
| 9    | 94-2024    | 1    | Spring - Shift Detent |
| 10   | 3247-2     | 1    | Screw-Set, HS         |
| 11   | 94-7680-03 | 1    | Dipstick              |
| 12   | 94-7559    | 1    | Tube - Dipstick       |
| 13   | 32120-64   | 1    | Ring-Snap, External   |
| 14   | 94-7565    | 1    | Pinion - Bevel        |
| 15   | 702062     | 1    | Gasket-Trans          |
| 16   | 94-7693    | 1    | Fitting 90 DEG        |
| 16:1 | 237-42     | 1    | O-Ring                |
| 16:2 | 237-30     | 1    | O-Ring                |
| 17   | 94-7969    | 1    | Tube - Hydraulic      |
| 18   | 94-7694    | 1    | Fitting-Straight      |
| 18:1 | 237-42     | 1    | O-Ring                |
| 18:2 | 237-30     | 1    | O-Ring                |
| 19   | 94-2148-03 | 1    | Plate-Support Bracket |
| 20   | 323-13     | 4    | Screw-HH              |

| Ref  | Part No. | Qty. | Description            |
|------|----------|------|------------------------|
| 21   | 2412-141 | 2    | Clamp-Drive, Worm      |
| 22   | 95-4133  | 1    | Hose - Suction         |
| 23   | 94-7692  | 1    | Fitting - Hose         |
| 23:1 | 237-80   | 1    | O-Ring                 |
| 24   | 94-2003  | 1    | Transmission - Hydro   |
| 25   | 99-8551  | 1    | Plug-Pipe              |
| 26   | 108323   | 1    | Base-Filter            |
| 27   | 5991     | 1    | Fitting                |
| 28   | 98-3596  | 1    | Ass'y-Oil Filter       |
| 29   | 321-5    | 2    | Screw-HH               |
| 30   | 1535     | 3    | Washer-Thrust          |
| 31   | 8571     | 1    | Bearing-Thrust         |
| 32   | 94-7566  | 1    | Gear - Bevel           |
| 33   | 94-2010  | 1    | Shaft - Input          |
| 34   | 32151-29 | 2    | Ring-Retaining         |
| 35   | 94-2011  | 1    | Gear - Hi/lo           |
| 36   | 323-9    | 3    | Screw-HH               |
| 37   | 323-8    | 2    | Screw-HH               |
| 38   | 3253-3   | 2    | Washer-Lock            |
| 39   | 340-2    | 1    | Fitting-Hyd, Straight  |
| 39:1 | 237-22   | 1    | O-Ring                 |
| 39:2 | 237-42   | 1    | O-Ring                 |
| 40   | 95-4135  | 1    | Fitting - Hydraulic 45 |
| 40:1 | 237-42   | 1    | O-Ring                 |

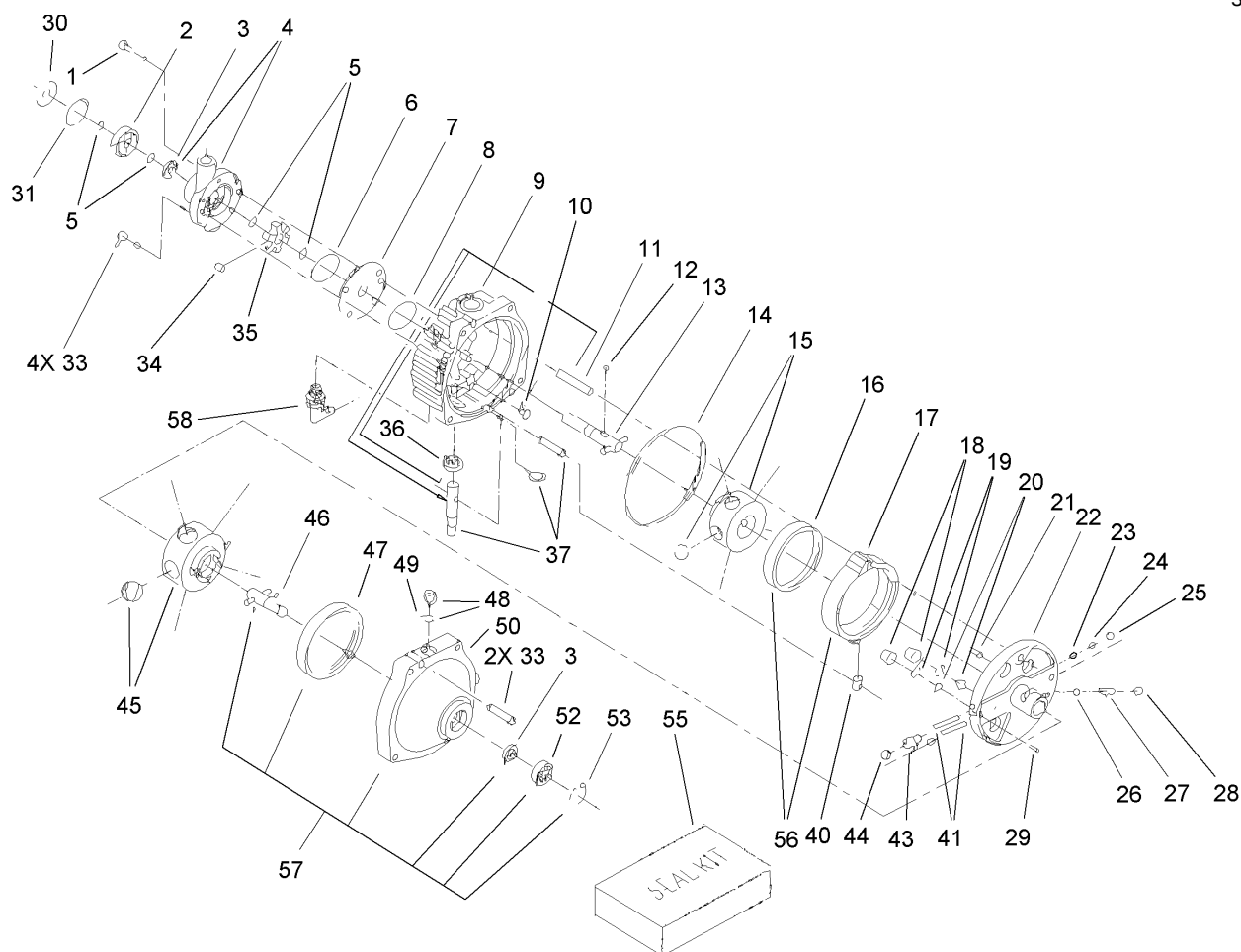




## Hydro Transmission Assembly No. 94-2003

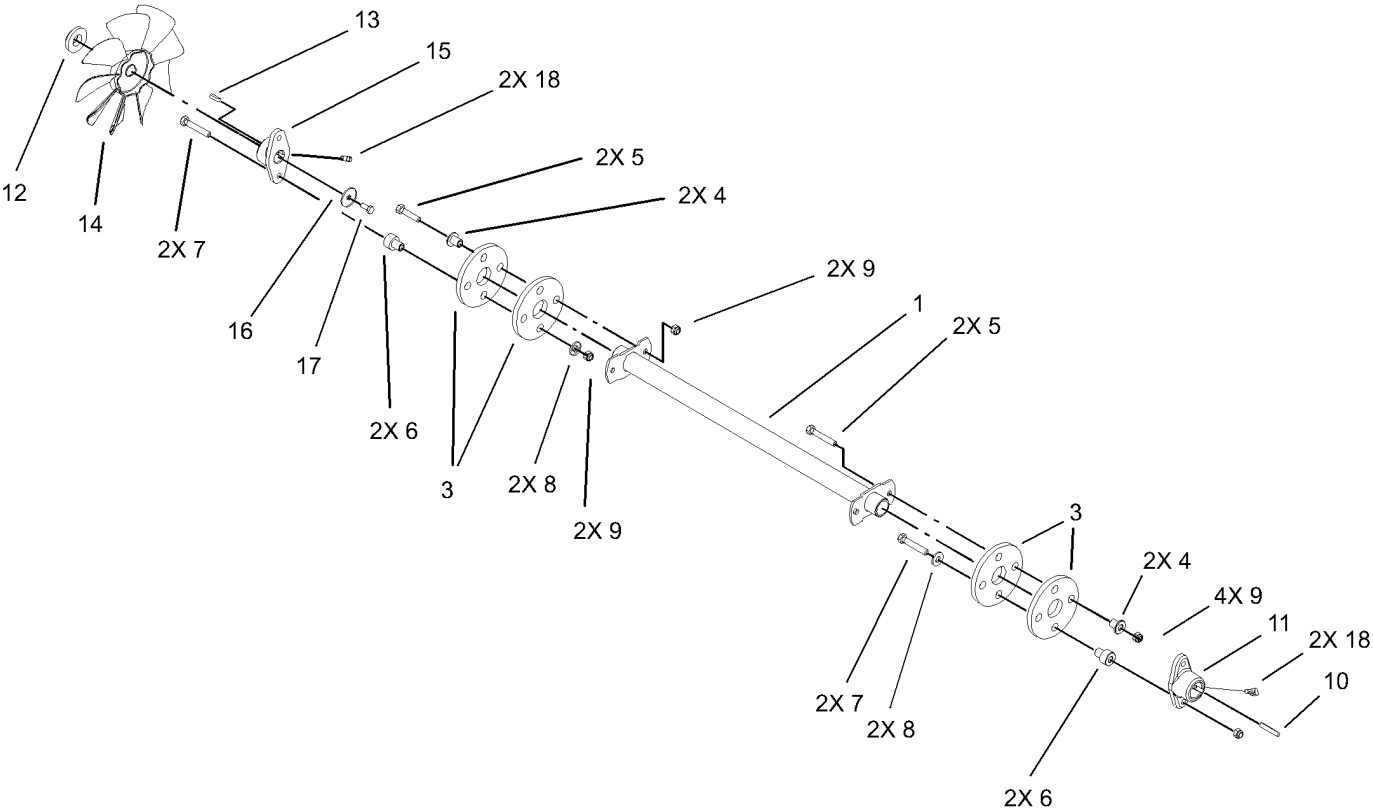
| Ref | Part No. | Qty. | Description   |
|-----|----------|------|---------------|
| 1   | 56-2800  | 1    | Capscrew      |
| 2   | 56-2810  | 1    | Bearing       |
| 3   | 56-2820  | 2    | Oil Seal      |
| 4   | 98-7377  | 1    | Pump Assembly |
| 5   | 56-3090  | 4    | Ring          |
| 6   | 56-2850  | 1    | Seal          |
| 7   | 56-2860  | 1    | Plate         |
| 8   | 56-2870  | 1    | Seal          |
| 9   | 112641   | 1    | Cover Sub ASM |
| 10  | 56-2880  | 2    | Button        |
| 11  | 56-2890  | 1    | Pin           |
| 12  | 56-2900  | 1    | Pin           |
| 13  | 56-2910  | 1    | Shaft         |
| 14  | 56-2920  | 1    | Seal          |
| 15  | 56-2930  | 1    | Rotor         |
| 16  | 113136   | 1    | Pump-Race     |
| 17  | 93-9810  | 1    | Ring - Cam    |
| 18  | 56-2950  | 2    | Piston        |
| 19  | 56-2960  | 2    | Ring          |
| 20  | 56-2970  | 2    | O-Ring        |
| 21  | 56-2980  | 1    | Pin           |
| 22  | 56-2990  | 1    | Pintle        |
| 23  | 56-3000  | 2    | Ring          |
| 24  | 56-3010  | 2    | Ball          |

| Ref | Part No. | Qty. | Description          |
|-----|----------|------|----------------------|
| 25  | 56-3020  | 2    | Body                 |
| 26  | 56-3030  | 1    | Ball                 |
| 27  | 56-3040  | 1    | Spring               |
| 28  | 56-3050  | 1    | Plug                 |
| 29  | 56-3060  | 1    | Pin                  |
| 30  | 112652   | 1    | Shield-Grass         |
| 31  | 112653   | 1    | Retaining-Ring       |
| 33  | 56-3100  | 6    | Capscrew             |
| 34  | 56-3110  | 6    | Roll                 |
| 35  | 56-3120  | 1    | Carrier              |
| 36  | 56-3130  | 1    | Oil Seal             |
| 37  | 56-3140  | 1    | Shaft Kit            |
| 40  | 56-3170  | 1    | Insert               |
| 41  | 56-3180  | 2    | Spring               |
| 43  | 56-3200  | 2    | Body                 |
| 44  | 56-3210  | 2    | Ball                 |
| 45  | 56-3220  | 1    | Rotor                |
| 46  | 56-3230  | 1    | Shaft                |
| 47  | 56-3240  | 1    | Race                 |
| 48  | 56-3250  | 1    | Plug ASM             |
| 49  | 56-3260  | 1    | O-Ring               |
| 50  |          | 1    | Body                 |
| 52  | 112602   | 1    | Bearing-Ball (Input) |
| 53  | 56-3290  | 1    | Ring                 |



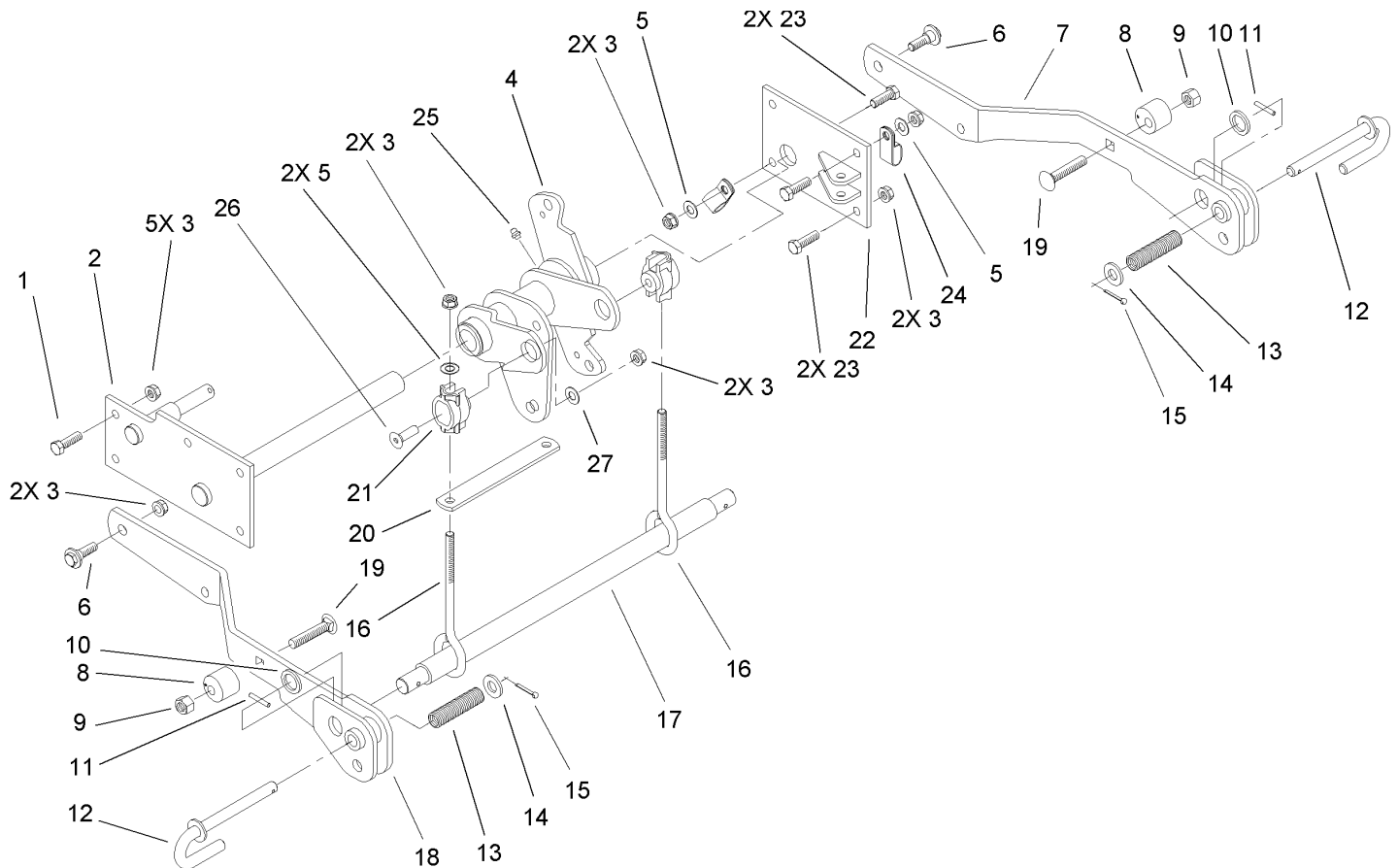
## Hydro Transmission Assembly No. 94-2003 (continued)

| Ref | Part No. | Qty. | Description                |
|-----|----------|------|----------------------------|
| 55  | 56-3310  | 1    | Seal Kit                   |
| 56  | 56-2940  | 1    | Cam Ring ASM               |
| 57  |          | 1    | Body ASM                   |
| 58  | 98-7378  | 1    | Fitting - 90 DEG Bent Tube |



Drive Shaft Assembly

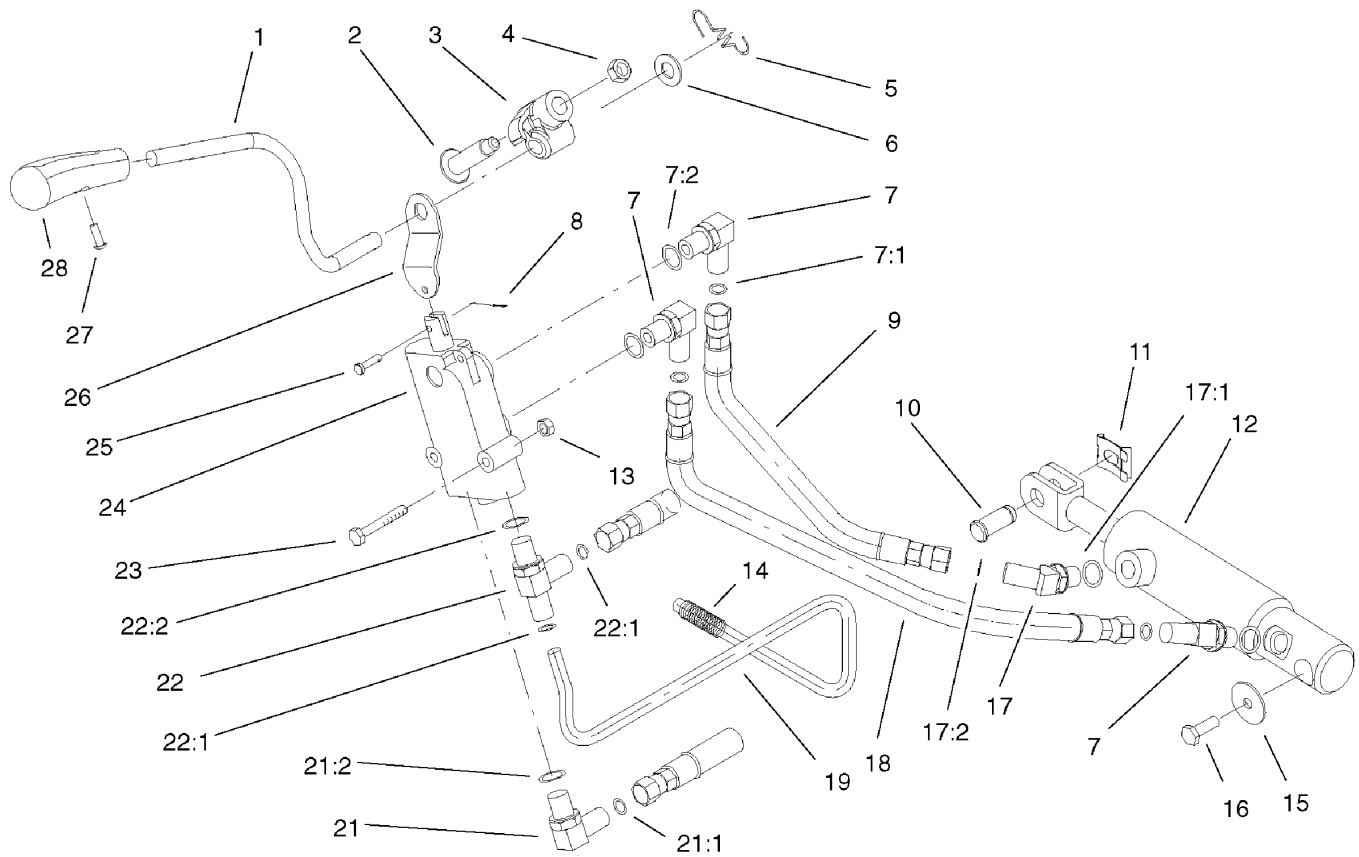
| Ref | Part No.   | Qty. | Description     |  |  |  |  |
|-----|------------|------|-----------------|--|--|--|--|
| 1   | 94-2373-03 | 1    | Shaft-Drive     |  |  |  |  |
| 3   | 44-2230    | 4    | Coupling-Rubber |  |  |  |  |
| 4   | 71-4411    | 4    | Spacer          |  |  |  |  |
| 5   | 322-7      | 4    | Screw-HH        |  |  |  |  |
| 6   | 71-4410    | 4    | Spacer          |  |  |  |  |
| 7   | 322-11     | 4    | Screw-HH        |  |  |  |  |
| 8   | 3256-3     | 4    | Washer-Flat     |  |  |  |  |
| 9   | 3296-29    | 8    | Nut-Lock, NI    |  |  |  |  |
| 10  | 94-2425    | 1    | Key-Square      |  |  |  |  |
| 11  | 94-2059    | 1    | Hub             |  |  |  |  |
| 12  | 94-2371    | 1    | Spacer - Fan    |  |  |  |  |
| 13  | 937089     | 1    | Key-Woodruff    |  |  |  |  |
| 14  | 95-4223    | 1    | Fan - Hydro     |  |  |  |  |
| 15  | 99-4405    | 1    | Hub             |  |  |  |  |
| 16  | 103995     | 1    | Washer          |  |  |  |  |
| 17  | 94-7955    | 1    | Screw-HH        |  |  |  |  |
| 18  | 94-7975    | 4    | Screw-Set       |  |  |  |  |



## Hydro Lift Lower Assembly

| Ref | Part No.   | Qty. | Description               |
|-----|------------|------|---------------------------|
| 1   | 323-7      | 5    | Screw-HH                  |
| 2   | 94-2263-03 | 1    | Support-Deck Lift         |
| 3   | 3296-39    | 15   | Nut-Lock, NI              |
| 4   | 99-4430    | 1    | Bellcrank And Bushing ASM |
| 5   | 3256-24    | 4    | Washer-Flat               |
| 6   | 614672     | 2    | Bolt-Shoulder             |
| 7   | 94-2279-03 | 1    | Arm-Lift LH               |
| 8   | 94-2411    | 2    | Stop - Lift Adj           |
| 9   | 3296-48    | 2    | Nut-Lock, NI              |
| 10  | 3256-28    | 2    | Washer-Flat               |
| 11  | 32121-79   | 2    | Pin-Roll                  |
| 12  | 94-2301    | 2    | Pin - J                   |
| 13  | 95-4256    | 2    | Spring-Compression        |
| 14  | 3256-26    | 2    | Washer-Flat               |
| 15  | 3272-10    | 2    | Pin-Cotter                |
| 16  | 104-5079   | 2    | Rod-Lift                  |
| 17  | 94-2277-03 | 1    | Bar - Lift                |
| 18  | 94-2278-03 | 1    | Arm-Lift RH               |
| 19  | 3232-5     | 2    | Screw-CARR                |
| 20  | 94-7600    | 1    | Spacer-Strap              |
| 21  | 99-2344    | 2    | Sleeve-Lift               |
| 22  | 99-3746-03 | 1    | Support-Cylinder          |
| 23  | 323-18     | 4    | Screw-HH                  |
| 24  | 98-1617    | 1    | Clamp-Tube                |

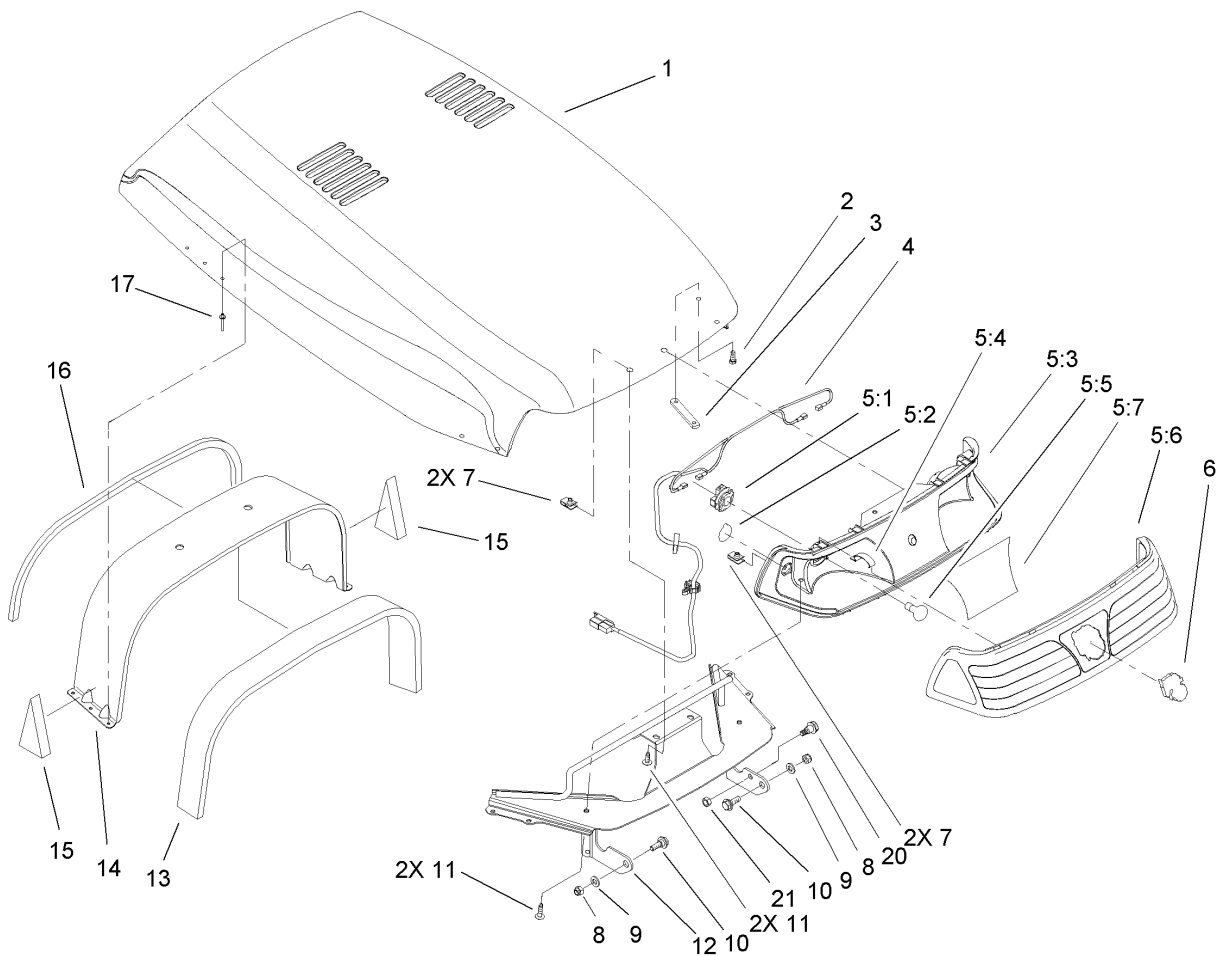
| Ref | Part No. | Qty. | Description    |
|-----|----------|------|----------------|
| 25  | 302-5    | 1    | Fitting-Grease |
| 26  | 99-8051  | 2    | Screw          |
| 27  | 99-6496  | 2    | Washer-Flat    |



## Hydro Lift Upper Assembly

| Ref  | Part No. | Qty. | Description             |
|------|----------|------|-------------------------|
| 1    | 94-7714  | 1    | Handle - Lift           |
| 2    | 92-1099  | 1    | Bolt-Shoulder           |
| 3    | 95-4168  | 1    | Trunnion - Lift Lever   |
| 4    | 610358   | 1    | Nut-Jam, Locking        |
| 5    | 95-4221  | 1    | Spring - Lift Extension |
| 6    | 95-4235  | 1    | Washer                  |
| 7    | 95-4141  | 3    | Fitting - Hydraulic 90  |
| 7:1  | 237-21   | 1    | O-Ring                  |
| 7:2  | 237-42   | 1    | O-Ring                  |
| 8    | 3272-1   | 1    | Pin-Cotter              |
| 9    | 94-7945  | 1    | Hose ASM                |
| 10   | 98-1639  | 1    | Pin-Clevis              |
| 11   | 95-4064  | 1    | Clip-Pin                |
| 12   | 94-2300  | 1    | Lift Cylinder ASM       |
| 13   | 3296-42  | 2    | Nut-Lock, NI            |
| 14   | 95-4258  | 2    | Cover - Brace           |
| 15   | 3256-57  | 1    | Washer-Flat             |
| 16   | 95-4245  | 1    | Screw - Thread Locking  |
| 17   | 95-4136  | 1    | Fitting - Hydraulic 45  |
| 17:1 | 237-42   | 1    | O-Ring                  |
| 17:2 | 237-21   | 1    | O-Ring                  |
| 18   | 94-7944  | 1    | Hose ASM                |
| 19   | 94-7970  | 1    | Tube - Hydraulic        |
| 21   | 95-4140  | 1    | Fitting - Hydraulic 90  |

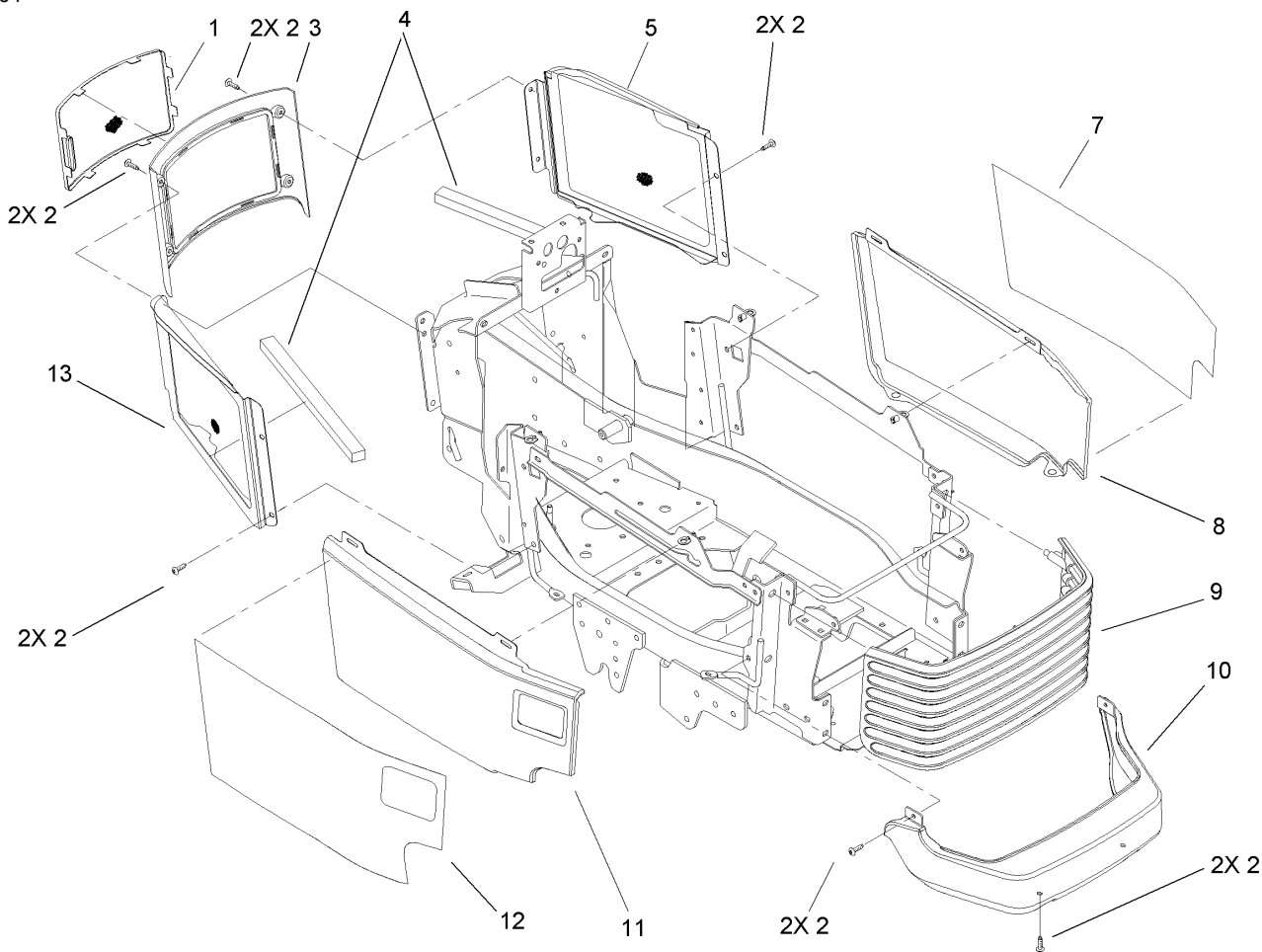
| Ref  | Part No. | Qty. | Description             |
|------|----------|------|-------------------------|
| 21:1 | 237-22   | 1    | O-Ring                  |
| 21:2 | 237-42   | 1    | O-Ring                  |
| 22   | 95-4134  | 1    | Fitting - Hydraulic Tee |
| 22:1 | 237-22   | 1    | O-Ring                  |
| 22:2 | 237-42   | 2    | O-Ring                  |
| 23   | 321-10   | 2    | Screw-HH                |
| 24   | 95-4019  | 1    | Valve - Hydraulic       |
| 25   | 283-16   | 1    | Pin-Clevis              |
| 26   | 98-1620  | 1    | Link - Lift             |
| 27   | 95-4236  | 1    | Tscrew - PPH            |
| 28   | 94-2100  | 1    | Knob - Lift             |



## Hood and Headlight Assembly

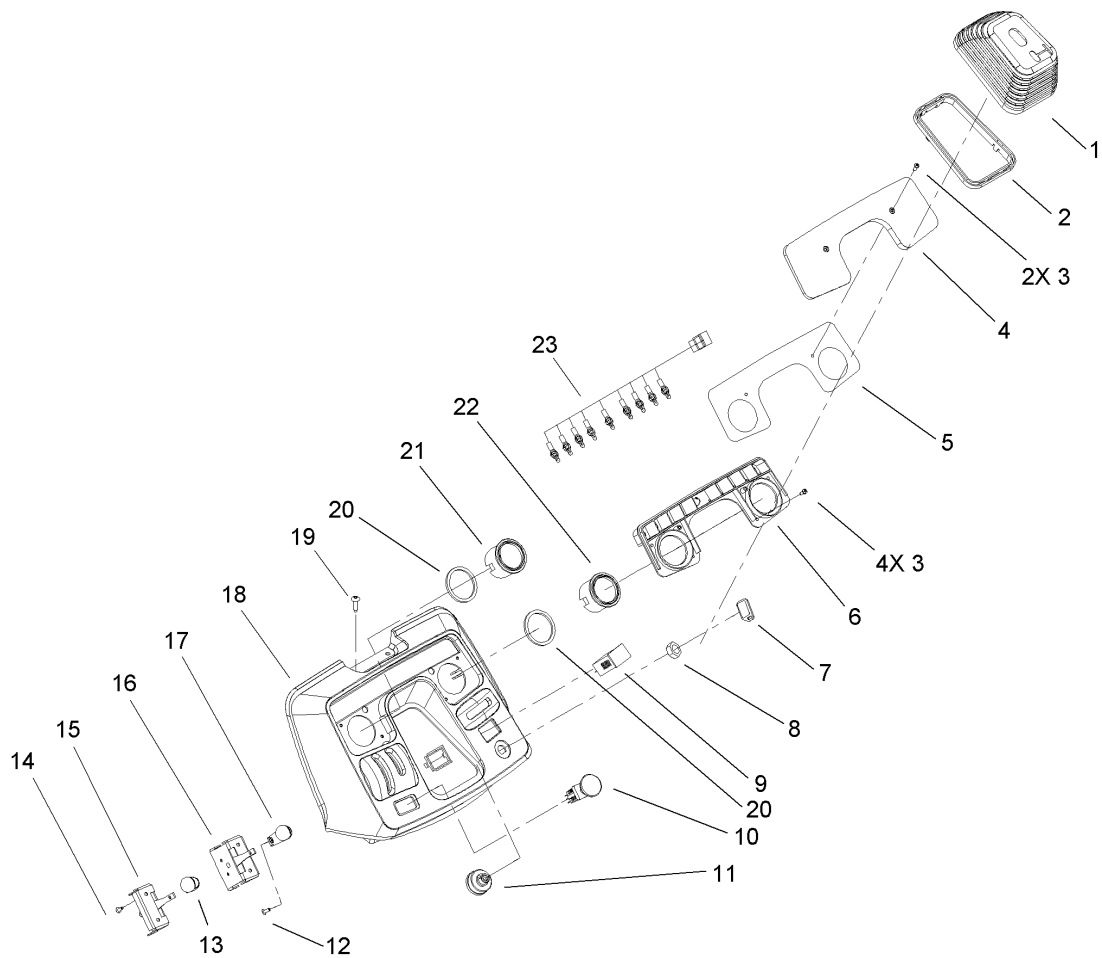
| Ref | Part No.   | Qty. | Description               |
|-----|------------|------|---------------------------|
| 1   | 98-7206    | 1    | Assembly - Hood           |
| 2   | 63-8590    | 4    | Screw                     |
| 3   | 99-2323    | 2    | Plate-Nut                 |
| 4   | 95-0691    | 1    | Harness - Wire,lights     |
| 5   | 95-4167    | 1    | Assembly - Headlight Nh   |
| 5:1 | 7228       | 2    | Bulb                      |
| 5:2 | 94-2098    | 1    | Reflector - Headlight     |
| 5:3 | 95-3881    | 1    | Lens - Headlight          |
| 5:4 | 95-4129    | 4    | Clip - Retainer           |
| 5:5 | 98-1602    | 2    | Decal - Sidelight         |
| 5:6 | 98-3591    | 2    | Sealed Socket ASM         |
| 5:7 | 98-3597    | 1    | Decal-Headlight Reflector |
| 6   | 107-7338   | 1    | Emblem - Logo             |
| 7   | 107069     | 4    | Clip                      |
| 8   | 3296-29    | 2    | Nut-Lock, NI              |
| 9   | 3256-23    | 2    | Washer-Flat               |
| 10  | 27-0410    | 2    | Screw-Shoulder            |
| 11  | 92-7020    | 4    | Screw-HH                  |
| 12  | 99-4962-03 | 1    | Bulkhead-Front            |
| 13  | 95-4078    | 1    | Foam Seal-Rear            |
| 14  | 95-3902-03 | 1    | Bulkhead-Rear             |
| 15  | 95-4259    | 2    | Foam - Lower Bulkhead     |
| 16  | 95-4233    | 1    | Foam - Tape               |
| 17  | 3269-12    | 6    | Rivet-Pop                 |

| Ref | Part No. | Qty. | Description   |
|-----|----------|------|---------------|
| 20  | 92-6986  | 1    | Bolt-Shoulder |
| 21  | 3296-47  | 1    | Nut-Lock, NI  |



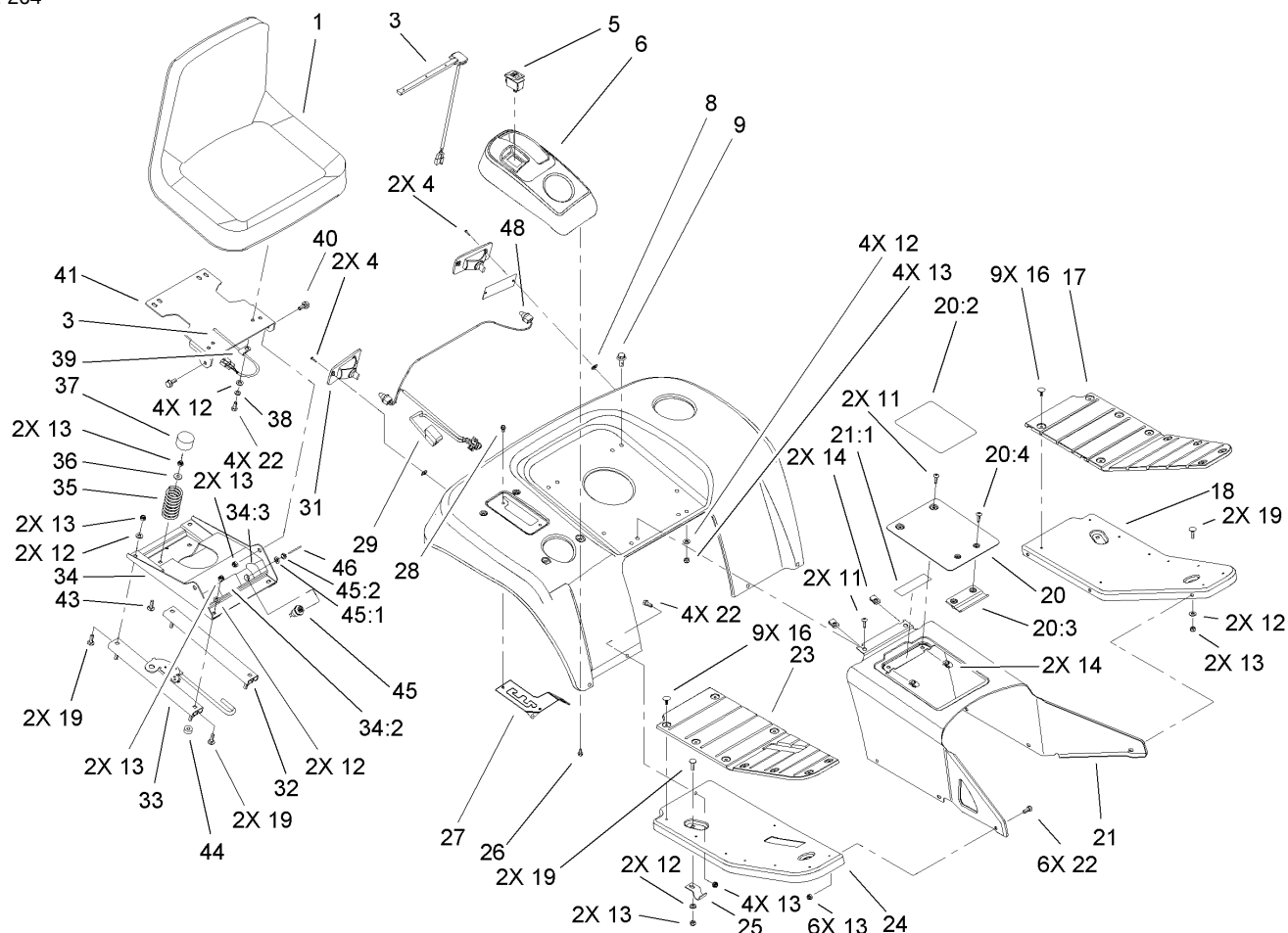
Grill and Side Panel Assembly

| Ref | Part No.   | Qty. | Description            |  |  |  |  |
|-----|------------|------|------------------------|--|--|--|--|
| 1   | 98-8714-03 | 1    | Screen - Rear          |  |  |  |  |
| 2   | 92-7020    | 12   | Screw-HH               |  |  |  |  |
| 3   | 94-2093    | 1    | Cover - Rear           |  |  |  |  |
| 4   | 95-4231    | 2    | Foam-Seal, Side Screen |  |  |  |  |
| 5   | 95-4114-03 | 1    | Cover-Side LH          |  |  |  |  |
| 7   | 107-8493   | 1    | Decal                  |  |  |  |  |
| 8   | 94-2088-04 | 1    | Sidpnl-LH Hood         |  |  |  |  |
| 9   | 94-2104    | 1    | Grill                  |  |  |  |  |
| 10  | 107-8488   | 1    | Cover-Bumper, Nh       |  |  |  |  |
| 11  | 94-2087-04 | 1    | Sidepanel-RH Hood      |  |  |  |  |
| 12  | 107-8494   | 1    | Decal                  |  |  |  |  |
| 13  | 95-4113-03 | 1    | Cover-RH Side          |  |  |  |  |



Dash Assembly

| Ref | Part No. | Qty. | Description             |  |  |  |  |
|-----|----------|------|-------------------------|--|--|--|--|
| 1   | 94-2102  | 1    | Boot - Steering         |  |  |  |  |
| 2   | 95-3844  | 1    | Retainer - Boot         |  |  |  |  |
| 3   | 95-4234  | 6    | Screw-Pan Hd            |  |  |  |  |
| 4   | 95-3842  | 1    | Lens - Dash             |  |  |  |  |
| 5   | 95-4072  | 1    | Decal - Dash Lens       |  |  |  |  |
| 6   | 95-3843  | 1    | Housing-Light, Dash     |  |  |  |  |
| 7   | 700918   | 1    | Key                     |  |  |  |  |
| 8   | 700919   | 1    | Nut                     |  |  |  |  |
| 9   | 94-4208  | 1    | Hourmeter               |  |  |  |  |
| 10  | 95-4108  | 1    | Switch - PTO Nh         |  |  |  |  |
| 11  | 92-6785  | 1    | Switch-Ignition         |  |  |  |  |
| 12  | 95-4236  | 2    | Tscrew - PPH            |  |  |  |  |
| 13  | 95-4105  | 1    | Knob - Throttle         |  |  |  |  |
| 14  | 32144-32 | 4    | Screw                   |  |  |  |  |
| 15  | 95-4036  | 1    | Throttle Control ASM    |  |  |  |  |
| 16  | 95-4035  | 1    | Choke Control ASM       |  |  |  |  |
| 17  | 94-2122  | 1    | Knob - Choke            |  |  |  |  |
| 18  | 94-2101  | 1    | Dash                    |  |  |  |  |
| 19  | 92-7020  | 4    | Screw-HH                |  |  |  |  |
| 20  | 95-4238  | 2    | Gasket - Foam           |  |  |  |  |
| 21  | 94-7616  | 1    | Gauge - Oil Temperature |  |  |  |  |
| 22  | 95-3830  | 1    | Gauge-Fuel              |  |  |  |  |
| 23  | 99-3720  | 1    | Harness-Light           |  |  |  |  |

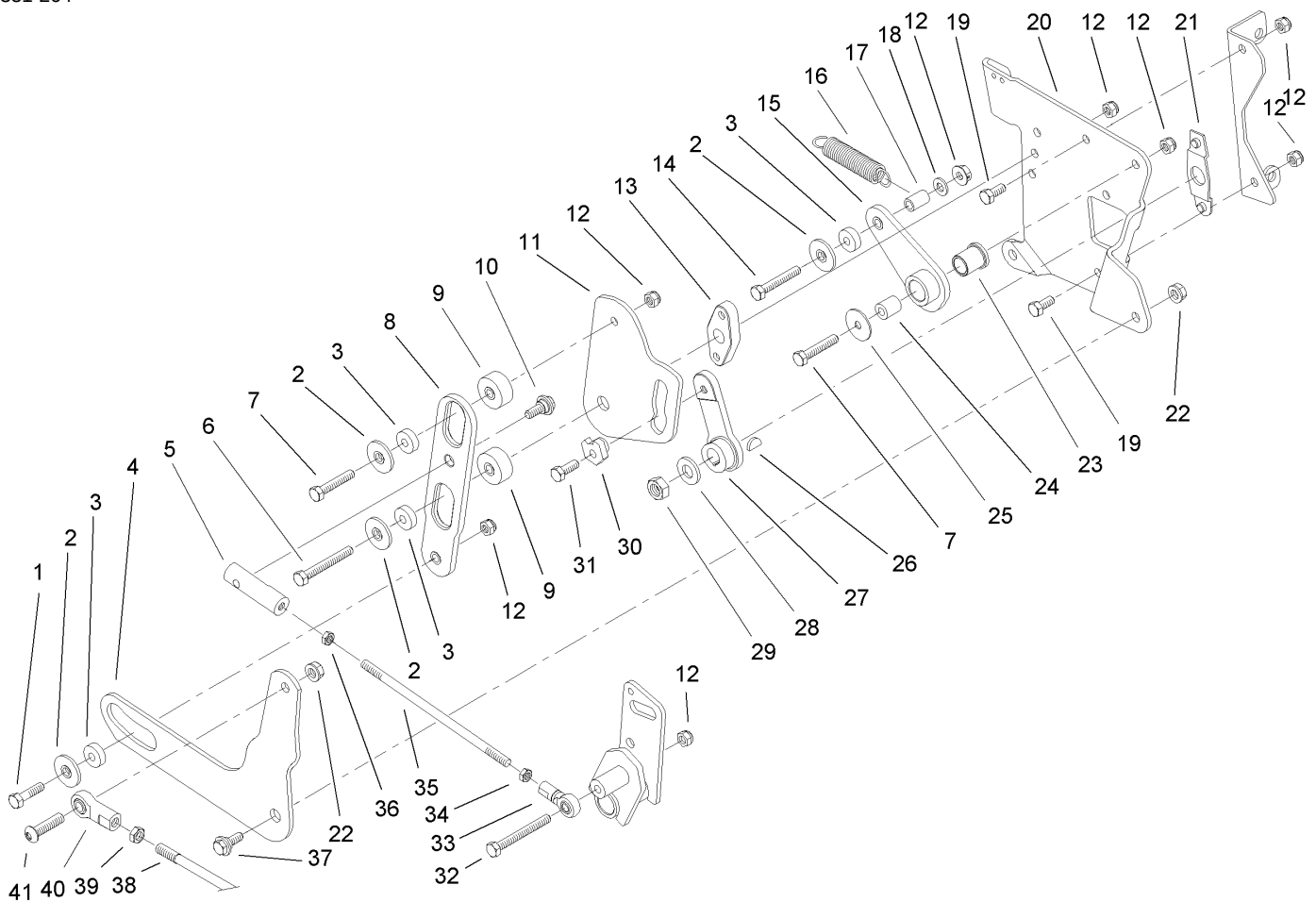


## Fender, Footrest and Seat Assembly

| Ref  | Part No.   | Qty. | Description        |
|------|------------|------|--------------------|
| 1    | 107-9204   | 1    | Seat-Gt, Nh        |
| 3    | 38-1420    | 1    | Switch-Seat        |
| 4    | 3250-29    | 4    | Screw-PPH          |
| 5    | 94-7602    | 1    | Switch - Cruise    |
| 6    | 94-2120    | 1    | Pod - Control      |
| 8    | 95-4115    | 4    | Nut - Speed        |
| 9    | 3234-29    | 4    | Screw-HHF          |
| 11   | 92-7020    | 4    | Screw-HH           |
| 12   | 3256-23    | 16   | Washer-Flat        |
| 13   | 3296-29    | 26   | Nut-Lock, NI       |
| 14   | 107069     | 4    | Clip               |
| 16   | 3290-479   | 18   | Fastener-Panel     |
| 17   | 94-2096    | 1    | Pad - LH Footrest  |
| 18   | 94-2090-04 | 1    | Footrest - LH      |
| 19   | 3230-16    | 8    | Screw-CARR         |
| 20   | 99-6091    | 1    | ASM-Cover/decal    |
| 20:2 | 107-9221   | 1    | Decal-Danger, Nh   |
| 20:3 | 95-4107    | 1    | Retainer - Cover   |
| 20:4 | 94-4496    | 2    | Screw-PPH          |
| 21   | 99-6130    | 1    | Tunnel W/decal ASM |
| 21:1 | 80-8760    | 1    | Decal-Danger       |
| 22   | 322-3      | 14   | Screw-HH           |
| 23   | 94-2095    | 1    | Pad - RH Footrest  |
| 24   | 94-2089-04 | 1    | Footrest - RH      |

| Ref  | Part No.    | Qty. | Description             |
|------|-------------|------|-------------------------|
| 25   | 95-3858     | 2    | Bracket-Footrest        |
| 26   | 32144-20    | 4    | Screw-Thread Forming    |
| 27   | 98-8711-03  | 1    | Gate - Hi/lo Shift      |
| 28   | 32144-4     | 2    | Screw-HWH               |
| 29   | 99-3726     | 1    | Harness-Rear            |
| 31   | 94-2124     | 2    | Lamp - Taillight        |
| 32   | 94-2112     | 1    | Slide - Seat Slave      |
| 33   | 94-2177     | 1    | Slide - Seat Latch      |
| 34   | 104-5063    | 1    | Seat Base Asm, Nh Decal |
| 34:2 | 99-2985     | 1    | Danger-Decal            |
| 34:3 | 99-8894     | 1    | Decal-Nmir Switch       |
| 35   | 94-2106-03  | 2    | Spring - Compression    |
| 36   | 105503      | 2    | Bushing                 |
| 37   | 95-4242     | 2    | Cap - Seat Spring       |
| 38   | 3253-4      | 4    | Washer-Lock             |
| 39   | 98-2390     | 1    | Clamp - R               |
| 40   | 37-8771     | 2    | Bolt-Shoulder           |
| 41   | 104-4345-03 | 1    | Mount-Seat              |
| 43   | 3230-22     | 2    | Screw-CARR              |
| 44   | 4-2390      | 4    | Washer-Flat             |
| 45   | 46-5780     | 1    | Switch-Starter          |
| 45:1 | 3254-5      | 1    | Washer-Tooth            |
| 45:2 | 218-461     | 1    | Nut-HH                  |
| 46   | 98-4486     | 1    | Key-Ignition            |

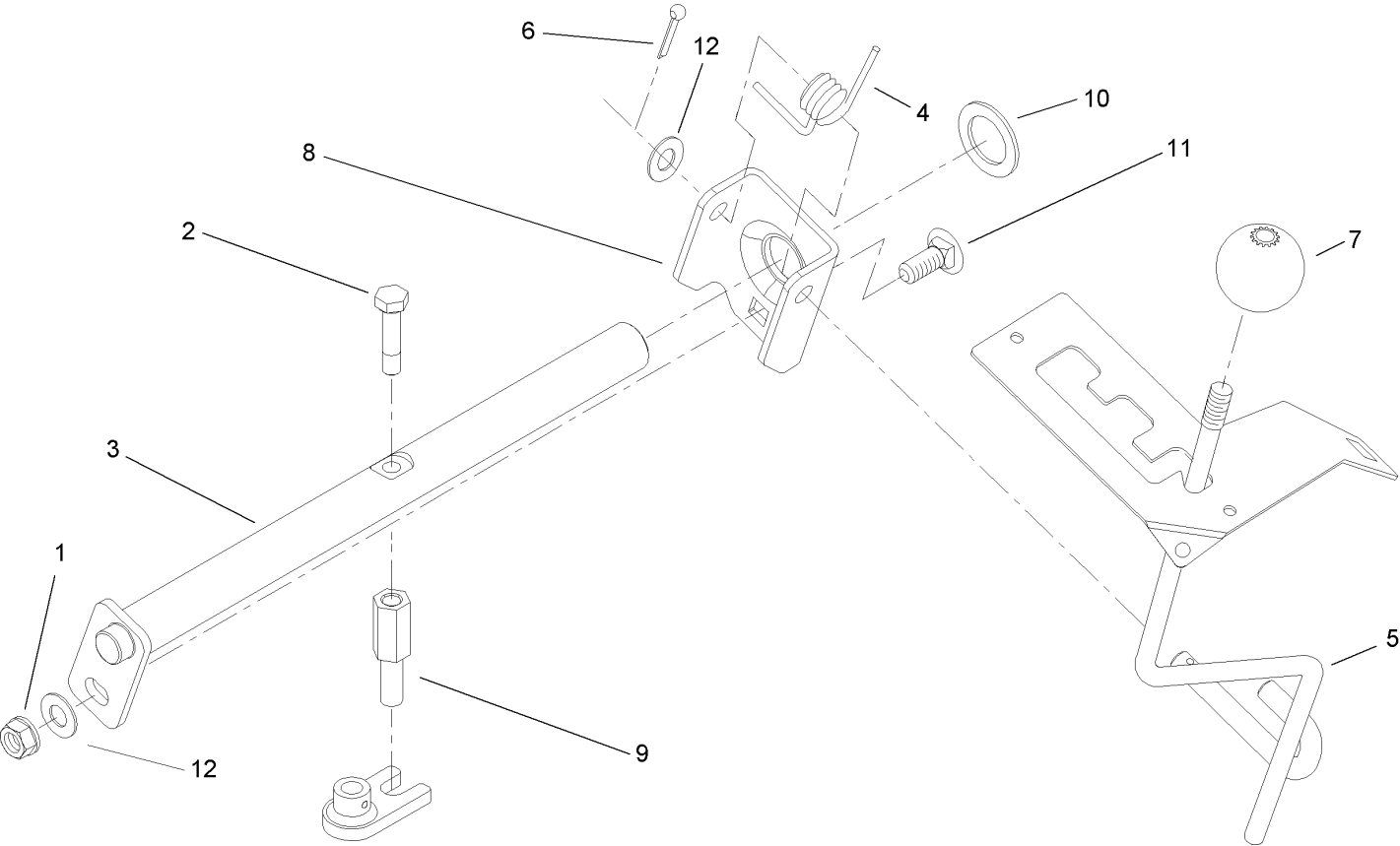




## Smart Turn Rear Assembly

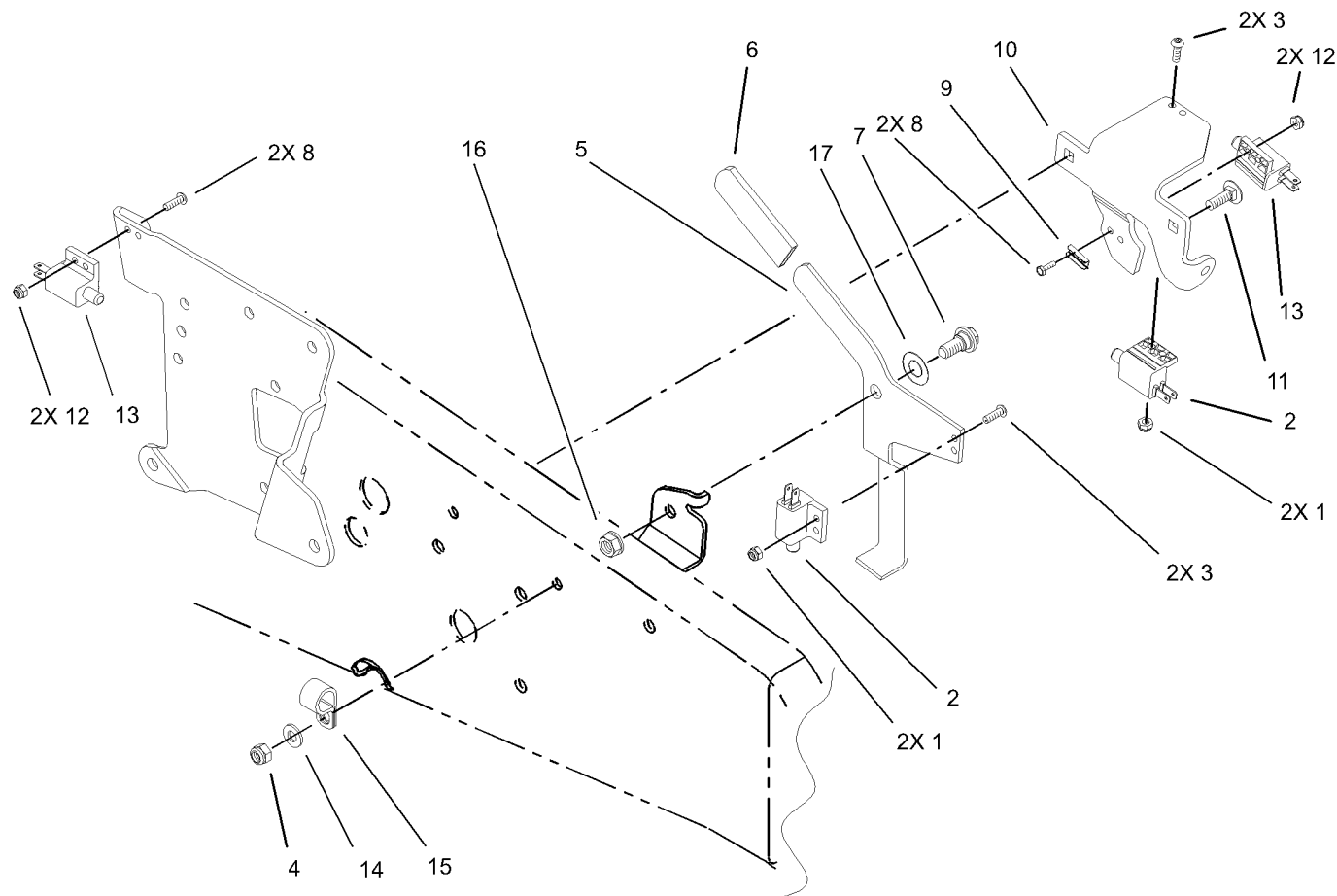
| Ref | Part No.   | Qty. | Description            |
|-----|------------|------|------------------------|
| 1   | 322-6      | 1    | Screw-HH               |
| 2   | 94-2313    | 4    | Retainer - Bearing     |
| 3   | 95-4185    | 4    | Bearing - Ball         |
| 4   | 95-3801-03 | 1    | Slider-Lift            |
| 5   | 94-7637    | 1    | End-Rod, RH            |
| 6   | 322-12     | 1    | Screw-HH               |
| 7   | 322-9      | 2    | Screw-HH               |
| 8   | 94-2144    | 1    | Slider - Speed Control |
| 9   | 94-2169    | 2    | Standoff - Cam Plate   |
| 10  | 94-7817    | 1    | Bolt-Shoulder          |
| 11  | 94-2145    | 1    | Plate - Cam            |
| 12  | 3296-29    | 8    | Nut-Lock, NI           |
| 13  | 94-2168    | 1    | Standoff - Slider      |
| 14  | 322-10     | 1    | Screw-HH               |
| 15  | 94-7586    | 1    | Arm-Return To Neutral  |
| 16  | 63-1590    | 1    | Spring-Idler           |
| 17  | 94-2309    | 1    | Standoff - Spring      |
| 18  | 3256-23    | 1    | Washer-Flat            |
| 19  | 322-3      | 2    | Screw-HH               |
| 20  | 99-8053-03 | 1    | Plate-Control          |
| 21  | 94-7814    | 1    | Locator-Control Plate  |
| 22  | 108881     | 2    | Nut                    |
| 23  | 94-7913    | 1    | Bushing - Flanged      |
| 24  | 94-7564    | 1    | Spacer                 |

| Ref | Part No. | Qty. | Description            |
|-----|----------|------|------------------------|
| 25  | 3256-57  | 1    | Washer-Flat            |
| 26  | 3257-24  | 1    | Key-Woodruff           |
| 27  | 94-7816  | 1    | Arm - Speed Control    |
| 28  | 3256-26  | 1    | Washer-Flat            |
| 29  | 3296-45  | 1    | Nut-Lock, NI           |
| 30  | 94-2468  | 1    | Cam                    |
| 31  | 95-4245  | 1    | Screw - Thread Locking |
| 32  | 322-13   | 1    | Screw-HH               |
| 33  | 94-7571  | 1    | End - RH Rod           |
| 34  | 3220-20  | 1    | Nut-Jam                |
| 35  | 94-2497  | 1    | Rod - Slider To Pivot  |
| 36  | 3220-2   | 1    | Nut                    |
| 37  | 94-7582  | 1    | Bolt-Shoulder          |
| 38  | 94-7500  | 1    | Rod-Lift               |
| 39  | 3220-3   | 1    | Nut-Jam                |
| 40  | 92-7008  | 1    | End-Rod, Female        |
| 41  | 95-3857  | 1    | Screw-HSBH             |



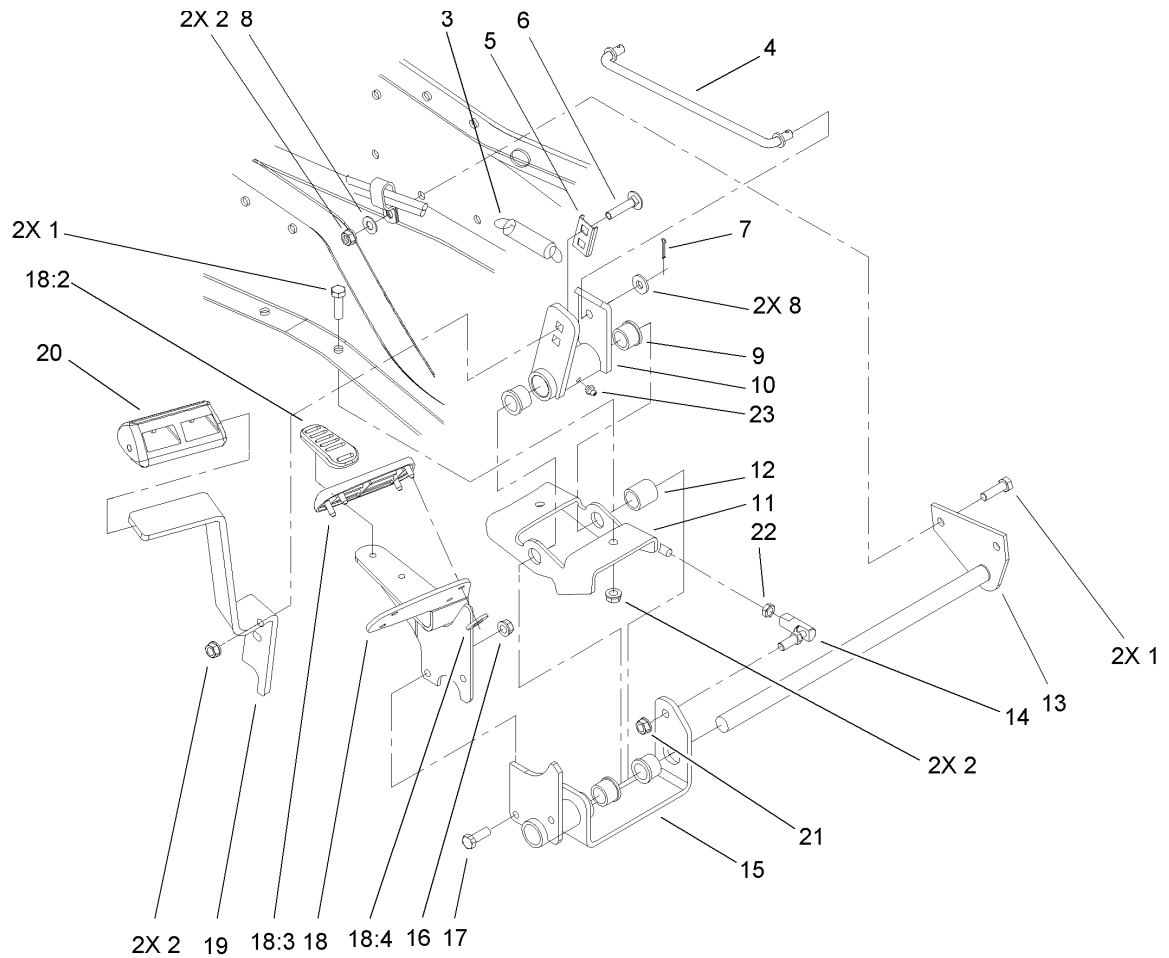
Hi-Lo Shift Assembly

| Ref | Part No. | Qty. | Description          |  |  |  |  |
|-----|----------|------|----------------------|--|--|--|--|
| 1   | 3296-39  | 1    | Nut-Lock, NI         |  |  |  |  |
| 2   | 99-4953  | 1    | Screw-Thread Locking |  |  |  |  |
| 3   | 99-4445  | 1    | Shift Rod ASM        |  |  |  |  |
| 4   | 99-4446  | 1    | Spring-Torsion       |  |  |  |  |
| 5   | 99-4448  | 1    | Lever-Shift          |  |  |  |  |
| 6   | 3272-10  | 1    | Pin-Cotter           |  |  |  |  |
| 7   | 95-4112  | 1    | Knob - Hi/lo Shift   |  |  |  |  |
| 8   | 99-4951  | 1    | Bracket-Pivot        |  |  |  |  |
| 9   | 99-4952  | 1    | Rod-Shift Pivot      |  |  |  |  |
| 10  | 99-4958  | 1    | Spacer-Shift         |  |  |  |  |
| 11  | 3231-22  | 1    | Screw-CARR           |  |  |  |  |
| 12  | 3256-24  | 2    | Washer-Flat          |  |  |  |  |



**Parking Brake Upper Assembly**

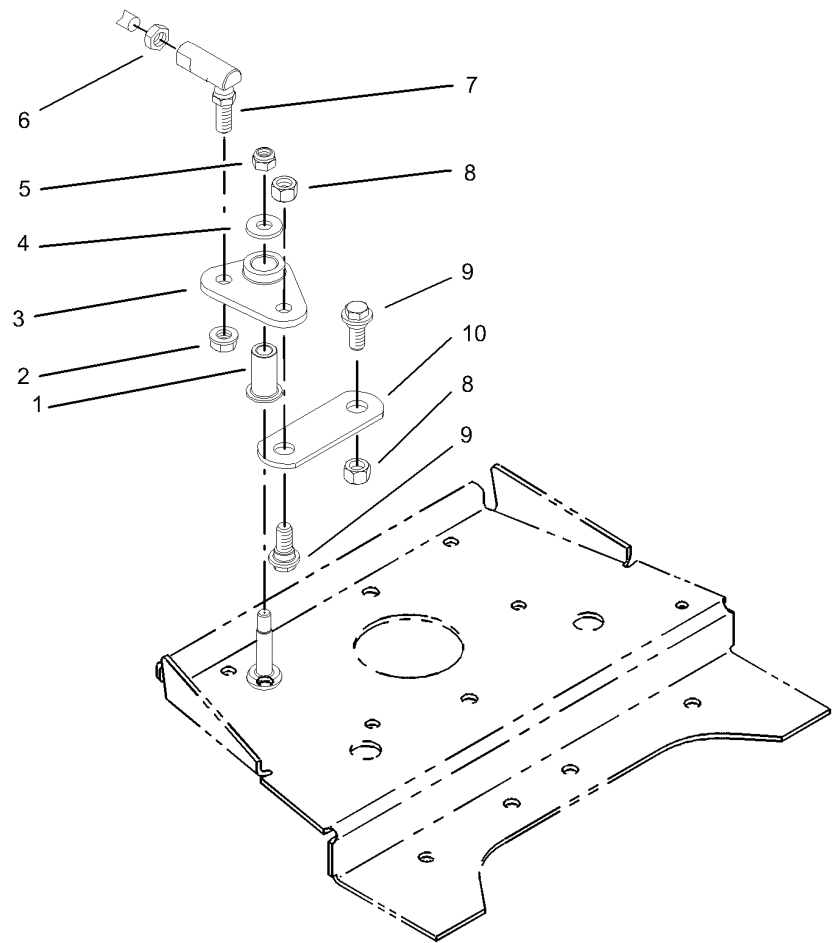
| Ref | Part No.   | Qty. | Description         |  |  |  |  |
|-----|------------|------|---------------------|--|--|--|--|
| 1   | 3296-2     | 4    | Nut-Lock            |  |  |  |  |
| 2   | 65-7410    | 2    | Switch-Pole, Single |  |  |  |  |
| 3   | 3274-14    | 4    | Screw-HSH           |  |  |  |  |
| 4   | 3296-29    | 2    | Nut-Lock, NI        |  |  |  |  |
| 5   | 94-2157-03 | 1    | Latch-Parking Brake |  |  |  |  |
| 6   | 102597     | 1    | Grip                |  |  |  |  |
| 7   | 94-7582    | 1    | Bolt-Shoulder       |  |  |  |  |
| 8   | 99-8128    | 4    | Screw               |  |  |  |  |
| 9   | 94-7905    | 1    | Retainer-Screw      |  |  |  |  |
| 10  | 94-7562-03 | 1    | Bracket - Switch    |  |  |  |  |
| 11  | 3230-16    | 2    | Screw-CARR          |  |  |  |  |
| 12  | 3296-1     | 4    | Nut-Lock, NI        |  |  |  |  |
| 13  | 95-1653    | 2    | Switch-Pole, Single |  |  |  |  |
| 14  | 3256-23    | 1    | Washer-Flat         |  |  |  |  |
| 15  | 98-2358    | 1    | Clamp - R           |  |  |  |  |
| 16  | 108881     | 1    | Nut                 |  |  |  |  |
| 17  | 98-3087    | 1    | Washer              |  |  |  |  |



## Hydro Control Assembly

| Ref  | Part No.   | Qty. | Description              |
|------|------------|------|--------------------------|
| 1    | 323-7      | 4    | Screw-HH                 |
| 2    | 3296-39    | 6    | Nut-Lock, NI             |
| 3    | 63-1590    | 1    | Spring-Idler             |
| 4    | 94-2499    | 1    | Rod-Pivot Plate To Pedal |
| 5    | 94-7818    | 1    | Retainer - Screw         |
| 6    | 3231-25    | 2    | Screw-CARR               |
| 7    | 3272-10    | 2    | Pin-Cotter               |
| 8    | 3256-24    | 3    | Washer-Flat              |
| 9    | 98-1636    | 4    | Bushing-Flange           |
| 10   | 94-2351-03 | 1    | Bracket-Brake            |
| 11   | 94-2343-03 | 1    | Bracket - Support        |
| 12   | 94-7501    | 1    | Spacer - Pedal           |
| 13   | 94-2345-03 | 1    | Shaft-Pivot              |
| 14   | 94-7572    | 1    | End-RH Tie Rod           |
| 15   | 94-2342-03 | 1    | Bracket-Foward/reverse   |
| 16   | 3296-29    | 2    | Nut-Lock, NI             |
| 17   | 322-5      | 2    | Screw-HH                 |
| 18   | 107-9207   | 1    | Hydro Pedal ASM          |
| 18:2 | 107-9208   | 1    | Heal Pad-Pedal Nh        |
| 18:3 | 107-9209   | 1    | Toe Pad-Pedal Nh         |
| 18:4 | 32112-6    | 6    | Pushnut                  |
| 19   | 94-2352-03 | 1    | Pedal - Brake            |
| 20   | 94-2123    | 1    | Pad - Brake Pedal        |
| 21   | 3296-6     | 1    | Nut-Lock, NI             |

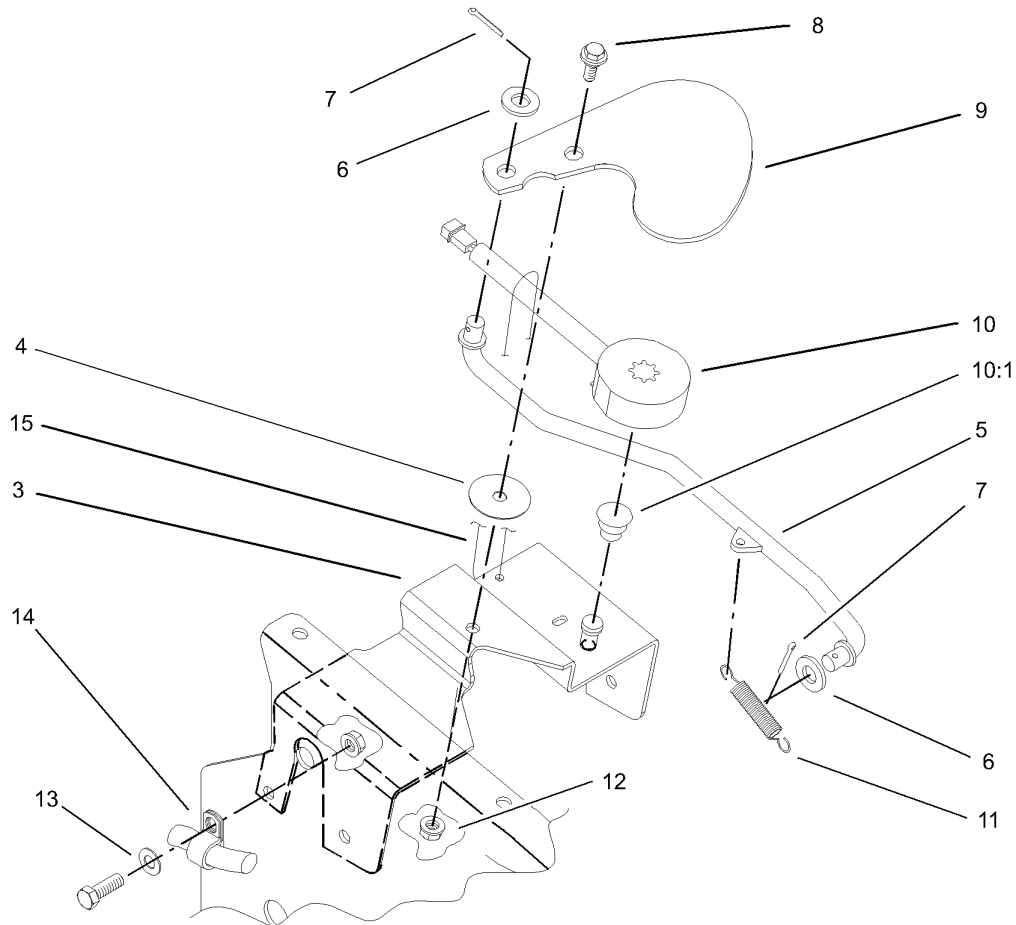
| Ref | Part No. | Qty. | Description    |
|-----|----------|------|----------------|
| 22  | 3220-3   | 1    | Nut-Jam        |
| 23  | 302-5    | 1    | Fitting-Grease |



Smart Turn Front Assembly

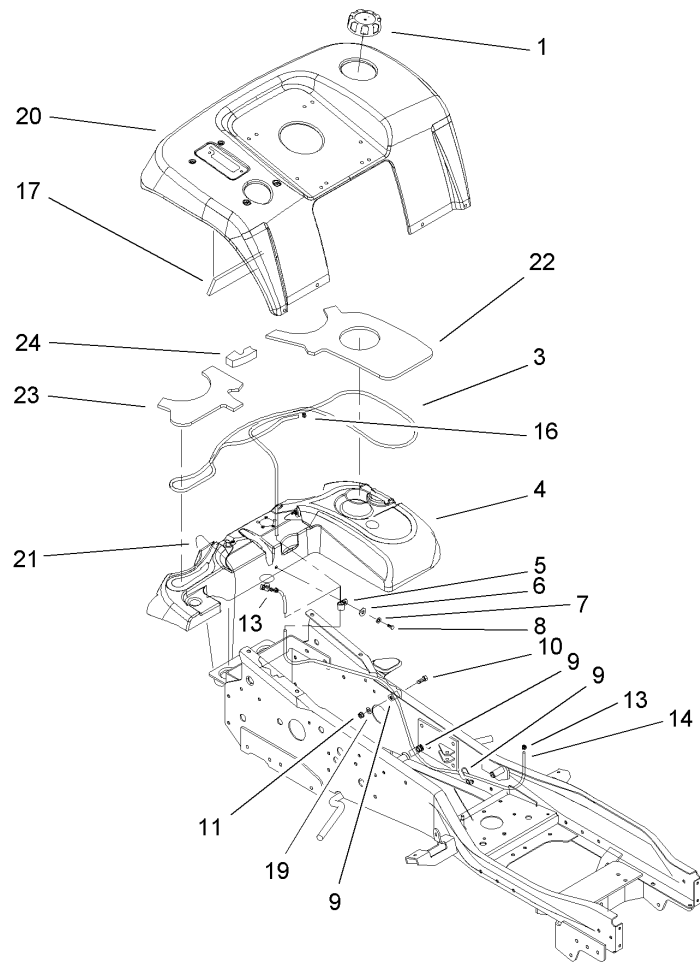
| Ref | Part No. | Qty. | Description       |  |  |  |  |
|-----|----------|------|-------------------|--|--|--|--|
| 1   | 94-7919  | 1    | Bushing           |  |  |  |  |
| 2   | 3296-6   | 1    | Nut-Lock, NI      |  |  |  |  |
| 3   | 94-7579  | 1    | Lever - Slow Down |  |  |  |  |
| 4   | 98-3499  | 1    | Washer-Flat       |  |  |  |  |
| 5   | 3296-29  | 1    | Nut-Lock, NI      |  |  |  |  |
| 6   | 3220-16  | 1    | Nut-Jam, LH       |  |  |  |  |
| 7   | 94-7573  | 1    | End - LH Tie Rod  |  |  |  |  |
| 8   | 108881   | 2    | Nut               |  |  |  |  |
| 9   | 94-7582  | 2    | Bolt-Shoulder     |  |  |  |  |
| 10  | 94-2409  | 1    | Link-Slow Down    |  |  |  |  |





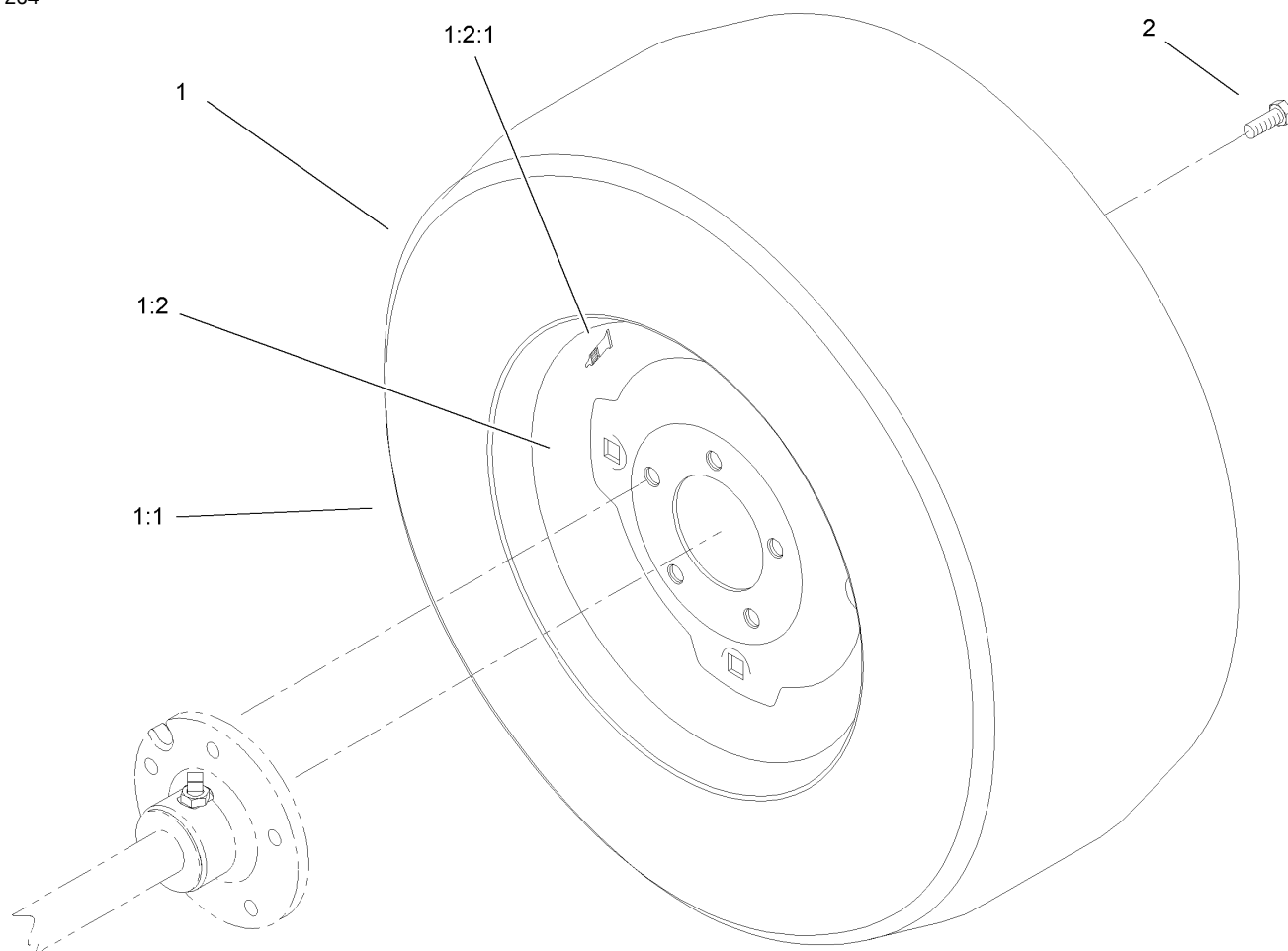
Cruise Control Assembly

| Ref  | Part No.   | Qty. | Description           |  |  |  |  |
|------|------------|------|-----------------------|--|--|--|--|
| 3    | 99-6097-03 | 1    | Brkt-Cruise           |  |  |  |  |
| 4    | 94-7575    | 1    | Spacer-Cruise         |  |  |  |  |
| 5    | 94-7980    | 1    | Rod-Cruise Control    |  |  |  |  |
| 6    | 3256-26    | 2    | Washer-Flat           |  |  |  |  |
| 7    | 3272-10    | 2    | Pin-Cotter            |  |  |  |  |
| 8    | 94-7582    | 1    | Bolt-Shoulder         |  |  |  |  |
| 9    | 99-5309    | 1    | Plate - Magnet        |  |  |  |  |
| 10   | 99-8090    | 1    | Magnet ASM            |  |  |  |  |
| 10:1 | 93-6601    | 1    | Spring-Compression    |  |  |  |  |
| 11   | 66-4160    | 1    | Spring-Upper Solenoid |  |  |  |  |
| 12   | 108881     | 1    | Nut                   |  |  |  |  |
| 13   | 3256-24    | 2    | Washer-Flat           |  |  |  |  |
| 14   | 98-2358    | 2    | Clamp - R             |  |  |  |  |
| 15   | 614249     | 1    | Strap-Tie             |  |  |  |  |



## Fender and Fuel System Assembly

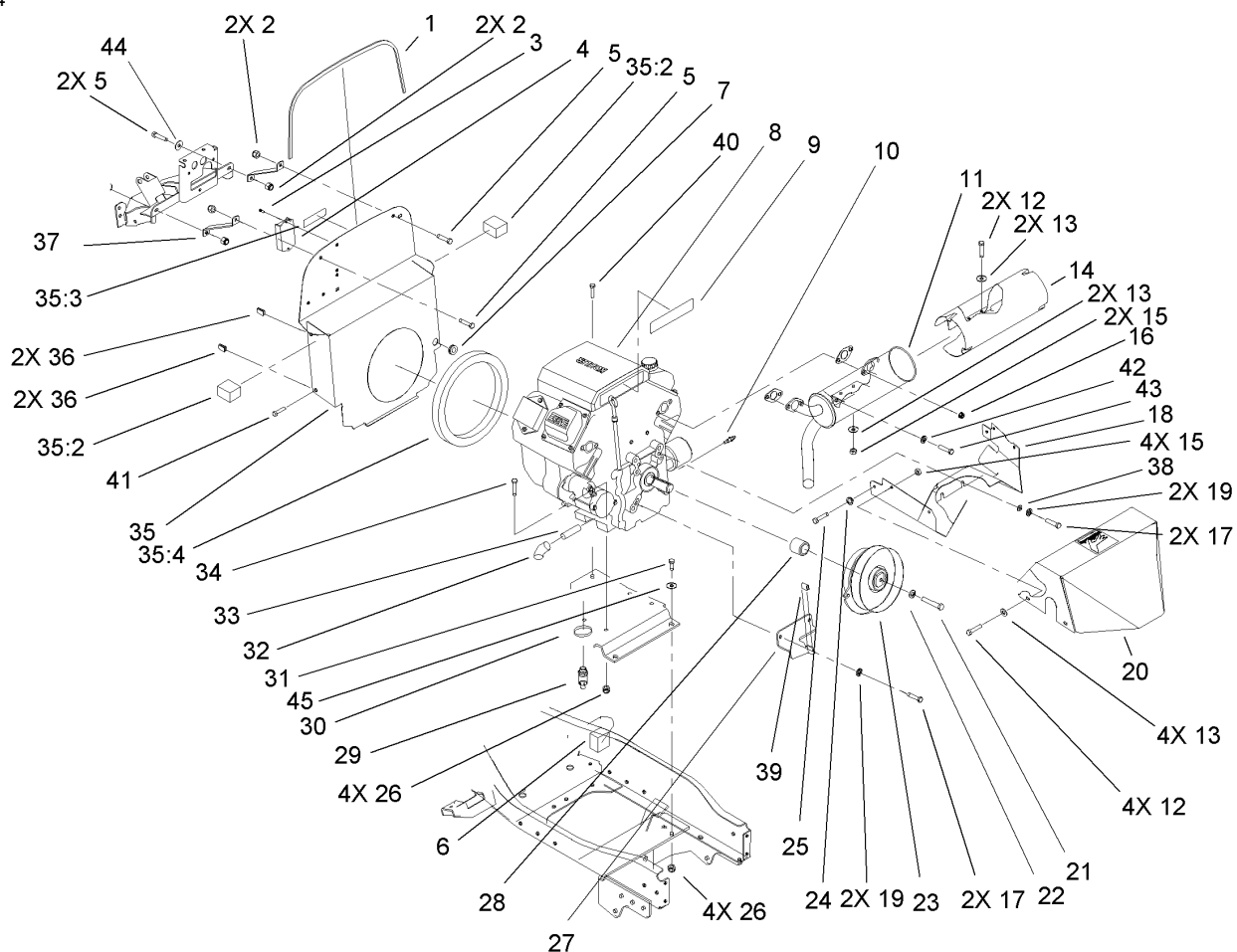
| Ref | Part No. | Qty. | Description          |  |  |  |  |
|-----|----------|------|----------------------|--|--|--|--|
| 1   | 95-4192  | 1    | Unleaded Gas Cap ASM |  |  |  |  |
| 3   | 99-8553  | 1    | Hose-Vent            |  |  |  |  |
| 4   | 99-6141  | 1    | Gas Tank ASM         |  |  |  |  |
| 5   | 2412-94  | 1    | Clamp                |  |  |  |  |
| 6   | 3256-22  | 1    | Washer-Flat          |  |  |  |  |
| 7   | 3253-3   | 1    | Washer-Lock          |  |  |  |  |
| 8   | 321-3    | 1    | Screw-HH             |  |  |  |  |
| 9   | 98-1616  | 3    | Clamp-Tube           |  |  |  |  |
| 10  | 323-6    | 1    | Screw-HH             |  |  |  |  |
| 11  | 3296-39  | 1    | Nut-Lock, NI         |  |  |  |  |
| 13  | 95-4271  | 2    | Clamp-Hose           |  |  |  |  |
| 14  | 99-9680  | 1    | Hose-Fuel            |  |  |  |  |
| 16  | 94-8189  | 1    | Clamp-Hose           |  |  |  |  |
| 17  | 95-4157  | 1    | Foam - Tank Center   |  |  |  |  |
| 19  | 3256-24  | 1    | Washer-Flat          |  |  |  |  |
| 20  | 98-7209  | 1    | Rear Body ASM        |  |  |  |  |
| 21  | 99-5901  | 1    | Tie-Cable            |  |  |  |  |
| 22  | 99-6145  | 1    | Foam-Tank            |  |  |  |  |
| 23  | 99-6146  | 1    | Foam-Tank            |  |  |  |  |
| 24  | 99-6887  | 1    | Foam-Tank Top        |  |  |  |  |



## Wheel Assembly

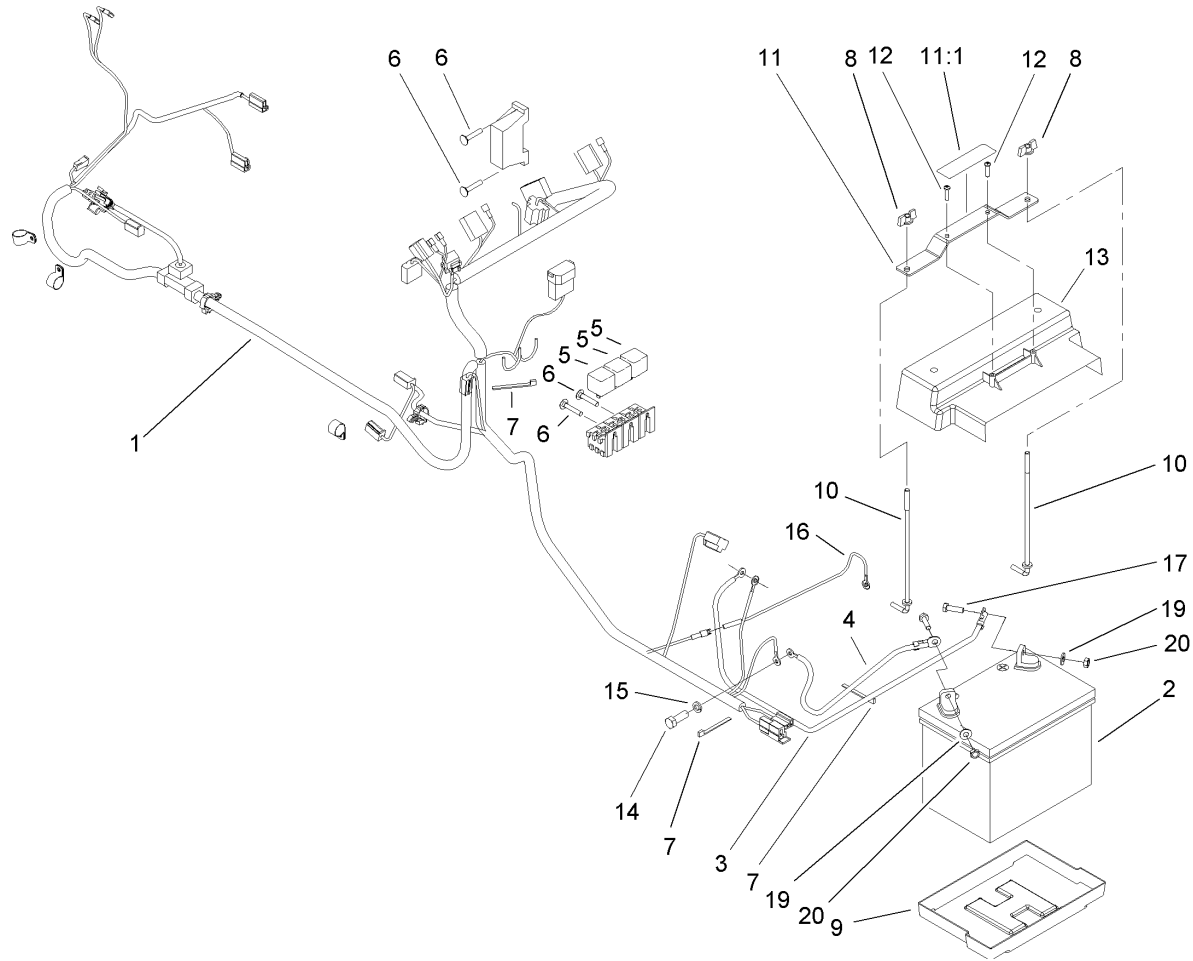
| Ref    | Part No. | Qty. | Description      |
|--------|----------|------|------------------|
| 1      | 99-3667  | 2    | Wheel & Tire ASM |
| 1:1    | 99-2334  | 1    | Tire             |
| 1:2    | 94-7854  | 1    | Rim ASM          |
| 1:2:1  | 5108     | 1    | Valve            |
| 1:1:99 | 7007     | 1    | Tube-Inner       |
| 2      | 83-2720  | 10   | Bolt-Lug         |





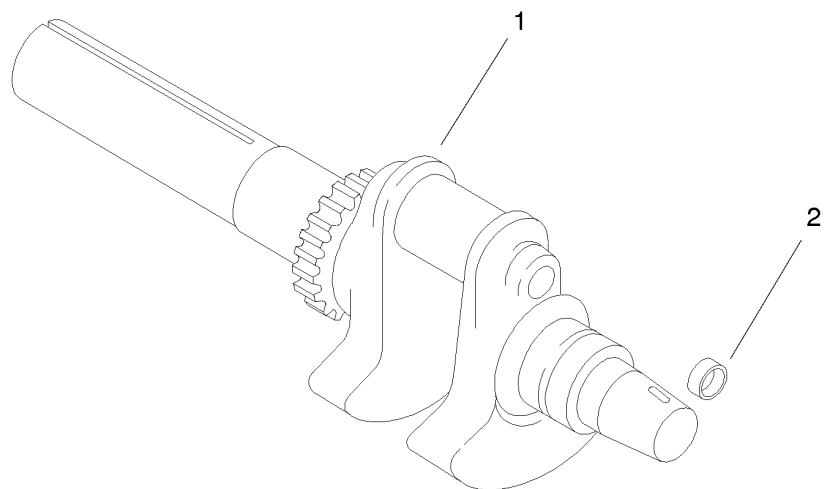
## Air Cooled Engine Assembly (continued)

| Ref | Part No. | Qty. | Description |
|-----|----------|------|-------------|
| 45  | 3256-24  | 2    | Washer-Flat |



Electrical Assembly

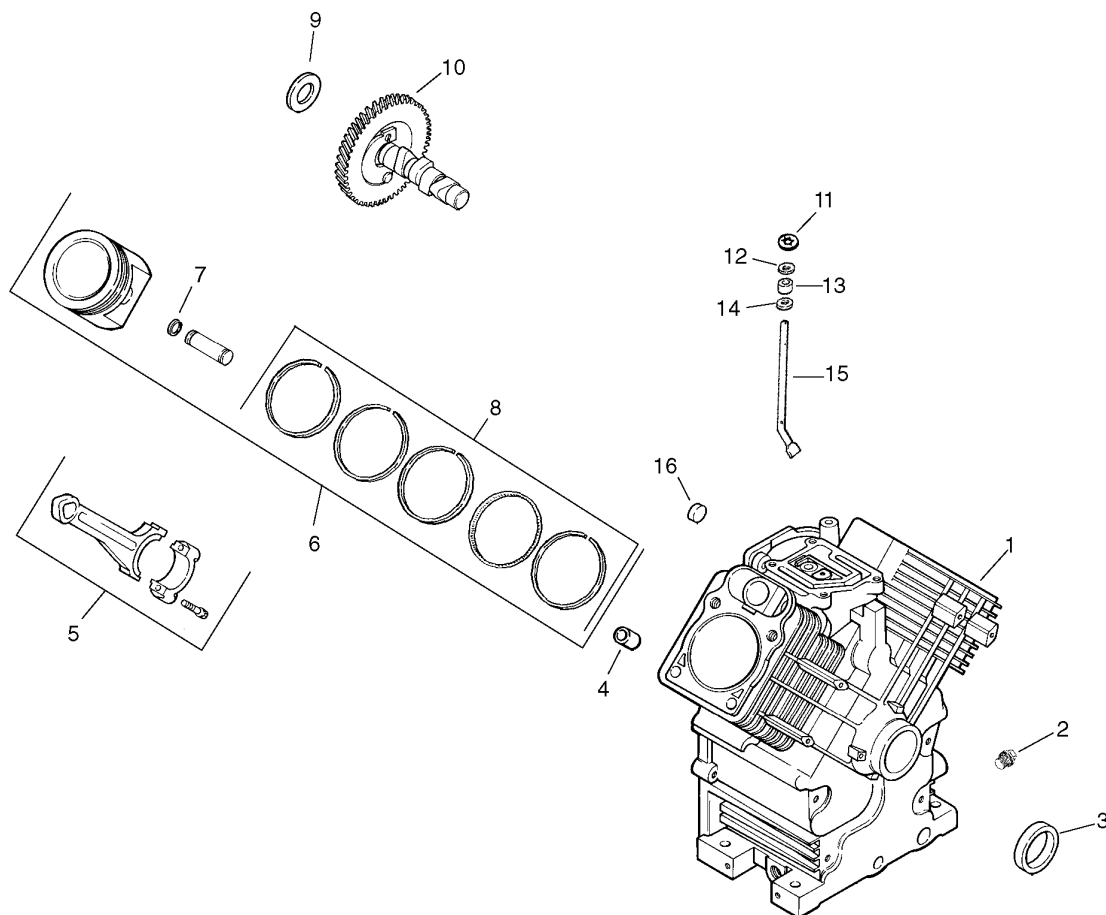
| Ref  | Part No.  | Qty. | Description             |  |  |  |  |
|------|-----------|------|-------------------------|--|--|--|--|
| 1    | 99-3723   | 1    | Harness-Wire            |  |  |  |  |
| 2    | 104-2492  | 1    | Battery                 |  |  |  |  |
| 3    | 95-7854   | 1    | Cable-Battery, Red 27in |  |  |  |  |
| 4    | 95-7873   | 1    | Cable - Battery         |  |  |  |  |
| 5    | 98-7249   | 3    | Relay                   |  |  |  |  |
| 6    | 32144-112 | 4    | Screw-HWH               |  |  |  |  |
| 7    | 614249    | 2    | Strap-Tie               |  |  |  |  |
| 8    | 32103-22  | 2    | Nut-Wing                |  |  |  |  |
| 9    | 106948    | 1    | Tray-Battery            |  |  |  |  |
| 10   | 95-4042   | 2    | Hook-Retain, Battery    |  |  |  |  |
| 11   | 98-5056   | 1    | Strap ASM               |  |  |  |  |
| 11:1 | 93-1265   | 1    | Decal-Surface, Hot      |  |  |  |  |
| 12   | 94-4496   | 2    | Screw-PPH               |  |  |  |  |
| 13   | 95-4044   | 1    | Shield - Battery        |  |  |  |  |
| 14   | 33104-020 | 1    | Screw-HHF               |  |  |  |  |
| 15   | 3253-4    | 1    | Washer-Lock             |  |  |  |  |
| 16   | 98-1492   | 1    | Harness-Wire            |  |  |  |  |
| 17   | 321-5     | 2    | Screw-HH                |  |  |  |  |
| 19   | 3256-22   | 2    | Washer-Flat             |  |  |  |  |
| 20   | 3296-42   | 2    | Nut-Lock, NI            |  |  |  |  |
| ❶99  | 109102    | 1    | Fuse-25 Amp             |  |  |  |  |
| ❶99  | 218-578   | 2    | Fuse-10 Amp             |  |  |  |  |
| ❶99  | NN10277   | 1    | Fuse-30 Amp             |  |  |  |  |



# Crankshaft Assembly

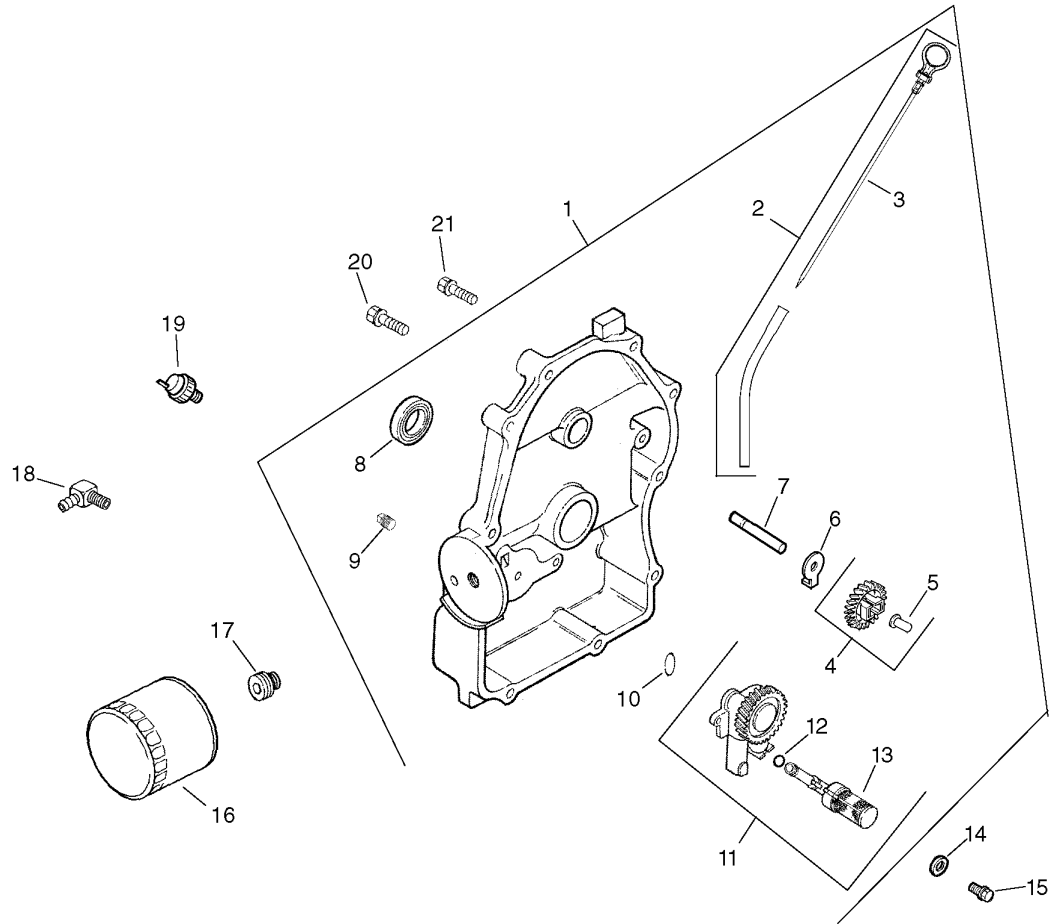
## Kohler Model No. Ch22s-76551

| Ref | Part No.    | Qty. | Description                 |
|-----|-------------|------|-----------------------------|
| ③1  | 24 014 14-S | 1    | Crankshaft ASM (Includes 2) |
| ③2  | 52 139 09-S | 1    | Plug-Cup                    |



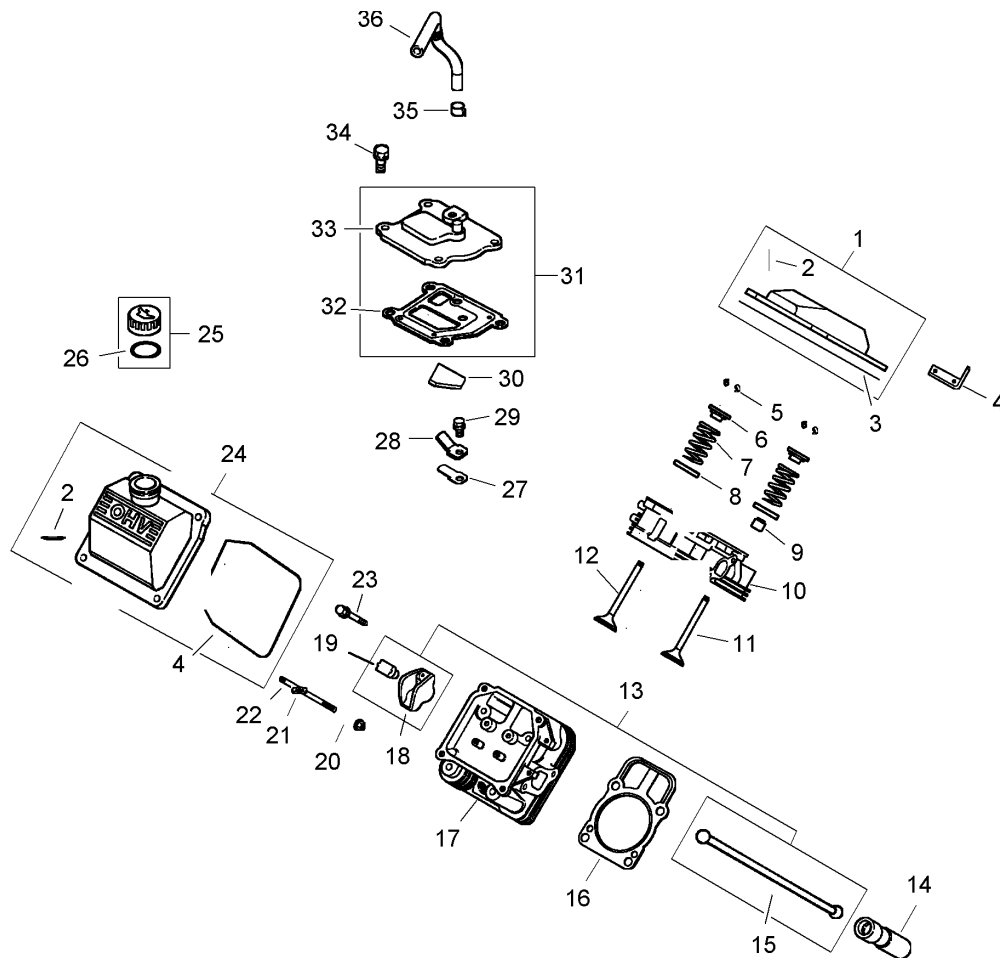
## Crankcase Assembly Kohler Model No. Ch22s-76551

| Ref | Part No.    | Qty. | Description                               | Ref | Part No.    | Qty. | Description               |
|-----|-------------|------|-------------------------------------------|-----|-------------|------|---------------------------|
| 1   |             | 1    | Crankcase (Use: Short Block Or Miniblock) | 1   | 12 422 12-S | 1    | Shim-Camshaft, Gray       |
| 2   | 25 139 57-S | 2    | Plug-SQH Pipe, 3/8in N.p.t.f.             | 10  | 24 012 10-S | 1    | Camshaft                  |
| 3   | 24 032 01-S | 1    | Seal-Oil, Front                           | 11  | 24 018 09-S | 1    | Ring-Retainer             |
| 4   | 24 380 13-S | 6    | Pin-Locating                              | 12  | M-931010-S  | 1    | Washer-Nylon (Top)        |
| 5   | 24 067 13-S | 2    | Rod-Connecting (Std.)                     | 13  | 28 032 09-S | 1    | Seal-Governor Cross Shaft |
| 6   | 24 067 14-S | 2    | Rod-Connecting (.25)                      | 14  | 24 468 15-S | 1    | Washer (Bottom)           |
| 7   | 24 874 09-S | 2    | Piston W/ring Set (Std.) (Includes 7, 8)  | 15  | 24 144 38-S | 1    | Shaft-Governor Cross      |
| 8   | 24 874 15-S | 2    | Piston W/ring Set (.08) (Includes 7, 8)   | 16  | 52 139 09-S | 1    | Plug-Cup                  |
| 9   | 24 874 10-S | 2    | Piston W/ring Set (.25) (Includes 7, 8)   |     |             |      |                           |
| 10  | 24 874 11-S | 2    | Piston W/ring Set (.50) (Includes 7, 8)   |     |             |      |                           |
| 11  | 24 018 01-S | 4    | Retainer-Pin, Piston                      |     |             |      |                           |
| 12  | 24 108 08-S | 2    | Ring Set (Std. & .08)                     |     |             |      |                           |
| 13  | 24 108 09-S | 2    | Ring Set (.25)                            |     |             |      |                           |
| 14  | 24 108 10-S | 2    | Ring Set (.50)                            |     |             |      |                           |
| 15  | 12 422 09-S | 1    | Shim-Camshaft, Red                        |     |             |      |                           |
| 16  | 12 422 13-S | 1    | Shim-Camshaft, Black                      |     |             |      |                           |
| 17  | 12 422 07-S | 1    | Shim-Camshaft, White                      |     |             |      |                           |
| 18  | 12 422 08-S | 1    | Shim-Camshaft, Blue                       |     |             |      |                           |
| 19  | 12 422 10-S | 1    | Shim-Camshaft, Yellow                     |     |             |      |                           |
| 20  | 12 422 11-S | 1    | Shim-Camshaft, Green                      |     |             |      |                           |



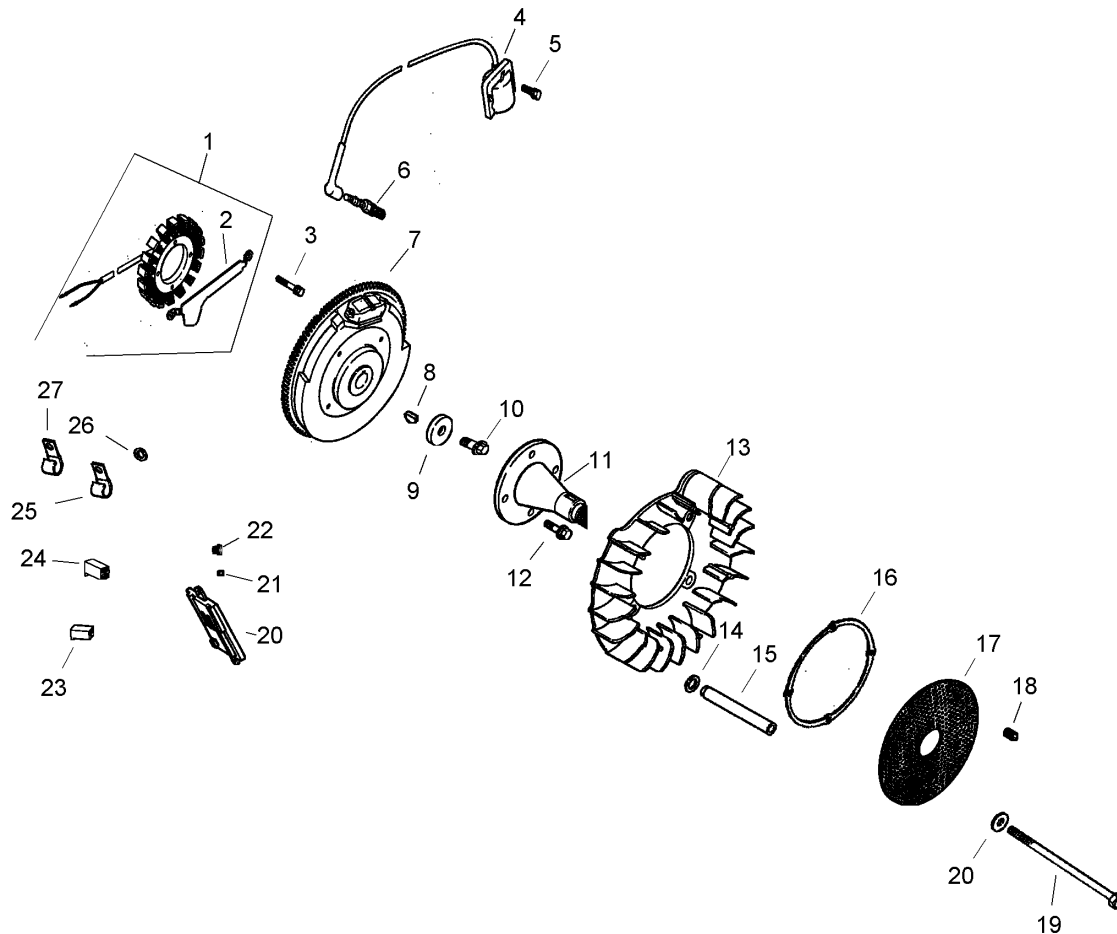
**Oil Pan/Lubrication Assembly**  
**Kohler Model No. Ch22s-76551**

| Ref | Part No.     | Qty. | Description                           |  |  |  |  |
|-----|--------------|------|---------------------------------------|--|--|--|--|
| ❶1  | 54 009 01-S  | 1    | Plate Asm, Closure (Includes 2-13)    |  |  |  |  |
| ❷2  | 24 755 121-S | 1    | Kit, Dipstick & Tube (Includes 3)     |  |  |  |  |
| ❸3  | 24 038 10-S  | 1    | Dipstick                              |  |  |  |  |
| ❹4  | 24 043 12-S  | 1    | Kit, Governor Gear W/pin (Includes 5) |  |  |  |  |
| ❺5  | 12 380 01-S  | 1    | Pin-Governor Regulating               |  |  |  |  |
| ❻6  | 52 448 02-S  | 1    | Tab, Locking                          |  |  |  |  |
| ❼7  | 12 144 02-S  | 1    | Shaft-Governor Gear                   |  |  |  |  |
| ❽8  | 52 032 08-S  | 1    | Seal-Oil (Pto End)                    |  |  |  |  |
| ❾9  | 25 139 60-S  | 1    | Plug-Allen Hd., 1/8 Pipe              |  |  |  |  |
| ❿10 | 24 153 08-S  | 1    | O-Ring                                |  |  |  |  |
| ⓫11 | 24 393 10-S  | 1    | Oil Pump ASM (Includes 12, 13)        |  |  |  |  |
| ⓬12 | 24 153 01-S  | 1    | O-Ring, Oil Pick-Up                   |  |  |  |  |
| ⓭13 | 24 381 04-S  | 1    | Pick-Up, Oil                          |  |  |  |  |
| ⓮14 | M-631005-S   | 2    | Washer-Plain, 6mm                     |  |  |  |  |
| ⓯15 | M-645025-S   | 2    | Screw-Hex. Flange, M6x1.0x25          |  |  |  |  |
| ⓰16 | 12 050 01-S  | 1    | Filter-Oil                            |  |  |  |  |
| ⓱17 | 24 136 01-S  | 1    | Nipple-Oil Filter                     |  |  |  |  |
| ⓲18 | 25 155 02-S  | 1    | Connector, 90°                        |  |  |  |  |
| ⓳19 | 25 099 24-S  | 1    | Switch-Oil Pressure                   |  |  |  |  |
| ⓴20 | 24 086 16-S  | 9    | Screw-Hex. Flange, M8x1.25x45         |  |  |  |  |
| ⓵21 | 24 086 17-S  | 1    | Screw-Hex. Flange, M8x1.25x45         |  |  |  |  |
| ❸   |              | 1    | Not Illustrated                       |  |  |  |  |
| ❹   | 25 113 05-S  | 1    | Decal-Oil Sentry                      |  |  |  |  |



## Head/Valve/Breather Assembly Kohler Model No. Ch22s-76551

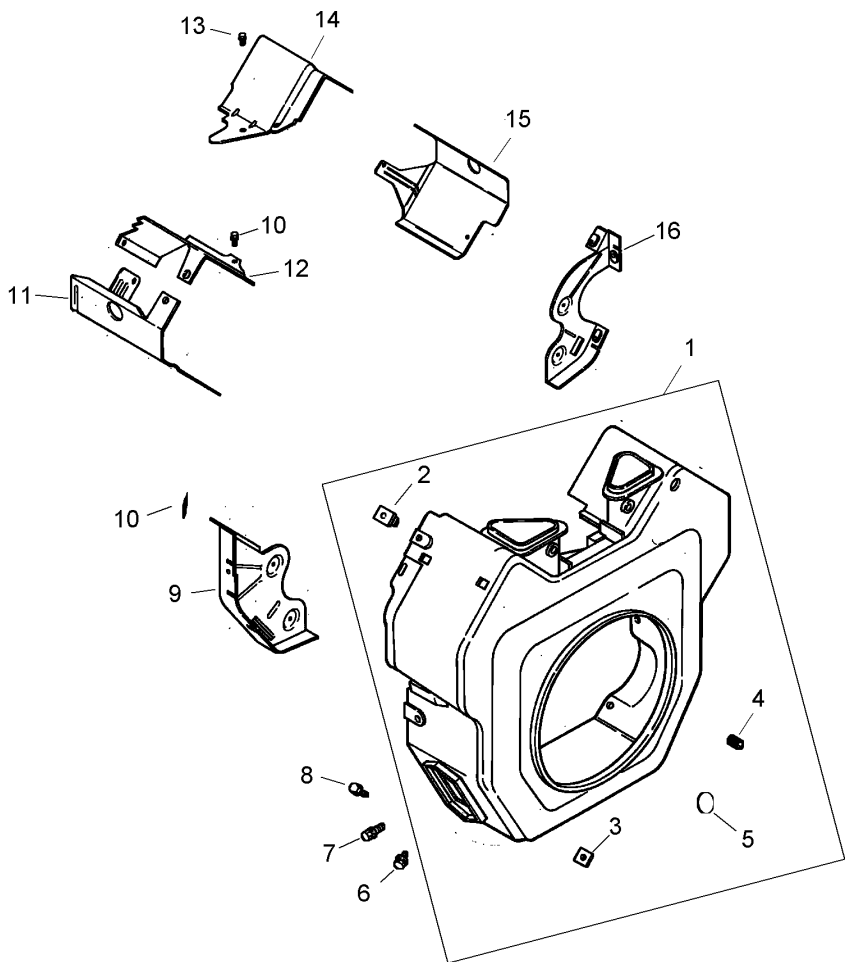
| Ref | Part No.    | Qty. | Description                                | Ref | Part No.    | Qty. | Description                                           |
|-----|-------------|------|--------------------------------------------|-----|-------------|------|-------------------------------------------------------|
| ❶   | 24 755 74-S | 1    | Kit, Valve Cover - Plain (Includes 2,3)    | ❷   | 24 086 32-S | 4    | Screw, Shoulder M6x1.0x30                             |
| ❸   | 24 153 23-S | 1    | O-Ring                                     | ❹   | 24 445 01-S | 1    | Strap-Lifting                                         |
| ❺   | 12 755 03-S | 4    | Kit, Retainer                              | ❻   | 12 173 01-S | 4    | Cap-Valve Spring                                      |
| ❼   | 24 089 02-S | 4    | Spring-Valve                               | ❽   | 235011-S    | 4    | Retainer-Spring                                       |
| ❾   | 66 032 05-S | 2    | Seal-Valve Stem                            | ❿   | 24 318 68-S | 1    | Head Asm, #1 Cylinder                                 |
| ❶❶  | 24 017 01-S | 2    | Valve-Intake (Std.)                        | ❶❷  | 24 017 02-S | 2    | Valve-Intake (.25)                                    |
| ❶❸  | 24 016 01-S | 2    | Valve-Exhaust (Std.)                       | ❶❹  | 24 016 02-S | 2    | Valve-Exhaust (.25)                                   |
| ❶❺  | 24 755 66-S | 1    | Kit, Valve Train (Includes 15,18,19)       | ❶❻  | 25 351 01-S | 4    | Lifter-Valve                                          |
| ❶❿  | 24 411 05-S | 4    | Rod-Push                                   | ❶❼  | 24 041 40-S | 2    | Gasket, Cylinder Head                                 |
| ❶❶  | 24 318 71-S | 1    | Head Asm, #2 Cylinder                      | ❶❽  | 25 186 01-S | 4    | Arm-Rocker                                            |
| ❶❷  | 24 599 01-S | 4    | Pivot-Rocker Arm                           | ❶❾  | 24 072 09-S | 8    | Stud-Cylinder Hd., M8x1.25x20, M10x1.5x90, 105mm Long |
| ❶❸  | 24 468 16-S | 8    | Washer-Flat                                |     |             |      |                                                       |
| ❶❹  | 24 100 10-S | 8    | Nut-Hex. Flange, M8x1.25                   |     |             |      |                                                       |
| ❶❺  | M-640034-S  | 4    | Screw, Hex. Flange M6x1.0x34               |     |             |      |                                                       |
| ❶❻  | 24 755 75-S | 1    | Kit, Valve Cover – Oil Fill (Includes 2,3) |     |             |      |                                                       |
| ❶❼  | 25 755 13-S | 1    | Kit, Oil Fill Cap (Includes 26)            |     |             |      |                                                       |
| ❶❽  | 25 153 02-S | 1    | O-Ring                                     |     |             |      |                                                       |
| ❶❿  | 24 402 03-S | 1    | Reed-Breather                              |     |             |      |                                                       |
| ❶❼  | 12 018 01-S | 1    | Retainer, Breather Reed                    |     |             |      |                                                       |
| ❶❽  | M-545010-S  | 1    | Screw-Hex. Flange, M5x0.8x10               |     |             |      |                                                       |
| ❶❿  | 24 050 01-S | 1    | Filter-Breather                            |     |             |      |                                                       |
| ❶❼  | 24 033 01-S | 1    | Kit, Breather (Includes 32,33)             |     |             |      |                                                       |
| ❶❽  | 24 041 23-S | 1    | Gasket, Breather                           |     |             |      |                                                       |
| ❶❿  | 24 096 86-S | 1    | Cover-Breather                             |     |             |      |                                                       |
| ❶❼  | M-645020-S  | 4    | Screw-Hex. Flange, M6x1.0x20               |     |             |      |                                                       |
| ❶❽  | 25 237 14-S | 1    | Clamp-Hose                                 |     |             |      |                                                       |
| ❶❿  | 24 326 26-S | 1    | Hose-Breather                              |     |             |      |                                                       |



## Ignition/Electrical Assembly Kohler Model No. Ch22s-76551

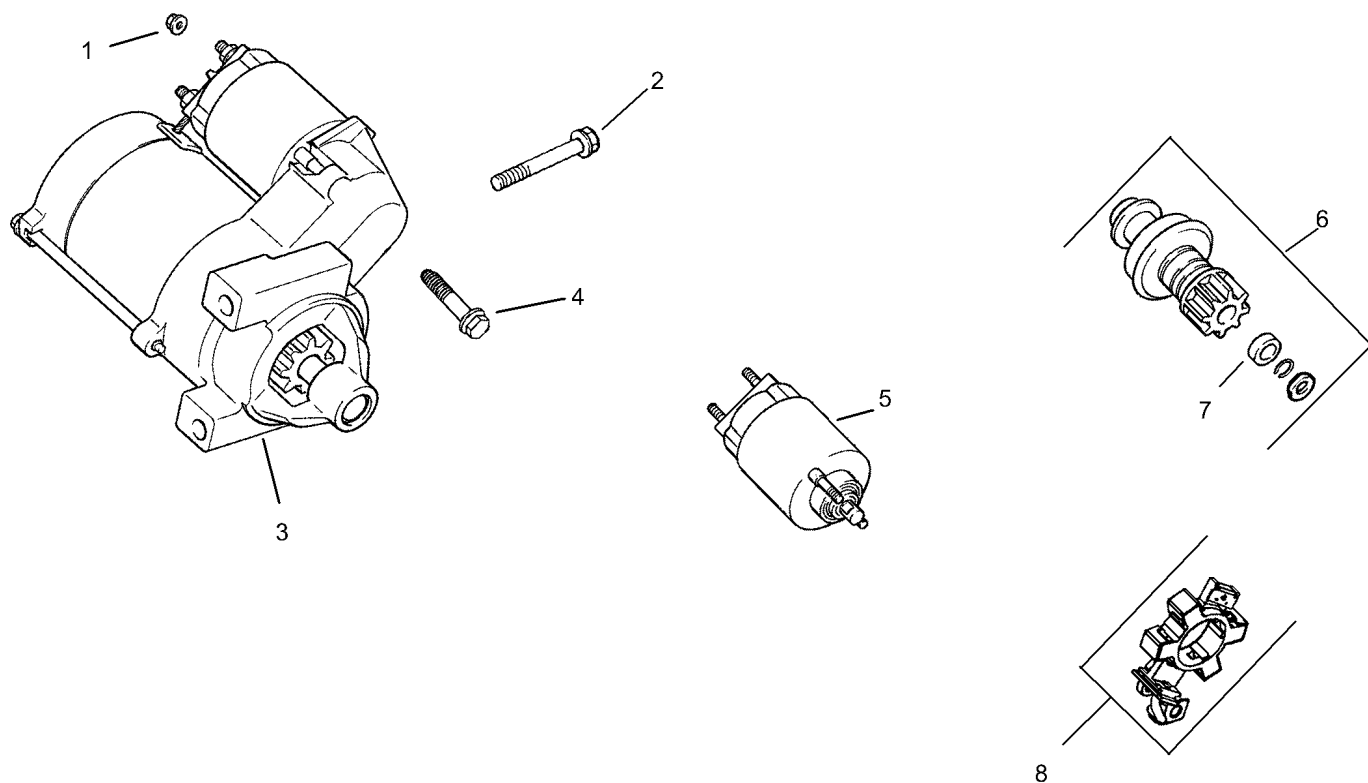
| Ref | Part No.    | Qty. | Description                     |
|-----|-------------|------|---------------------------------|
| ❶1  | 54 755 09-S | 1    | Kit, 15 Amp Stator (Includes 2) |
| ❶2  | 24 126 71-S | 1    | Bracket-Stator Wire             |
| ❶3  | M-548025-S  | 2    | Screw-Hex. Cap, M5x0.8x25       |
| ❶4  | 24 584 01-S | 2    | Module-Ignition                 |
| ❶5  | M-545020-S  | 4    | Screw-Hex. Flange, M5x0.8x20    |
| ❶6  | 12 132 02-S | 2    | Spark Plug                      |
| ❶7  | 24 025 01-S | 1    | Flywheel                        |
| ❶8  | X-42-15-S   | 1    | Key                             |
| ❶9  | 12 468 03-S | 1    | Washer-Plain, 3/8in             |
| ❶10 | 12 086 14-S | 1    | Screw-Hex. Flange, M10x1.5x46   |
| ❶11 | 24 144 25-S | 1    | Shaft, Front Drive              |
| ❶12 | M-839025-S  | 4    | Screw, Hex. Flange M8x1.25x25   |
| ❶13 | 24 157 07-S | 1    | Fan                             |
| ❶14 | 24 468 11-S | 4    | Washer, Spring                  |
| ❶15 | 24 112 14-S | 4    | Spacer                          |
| ❶16 | 24 141 06-S | 1    | Ring, Support                   |
| ❶17 | 24 162 22-S | 1    | Screen, Grass                   |
| ❶18 | 25 086 43-S | 1    | Screw, Set                      |
| ❶19 | M-603100-S  | 4    | Screw, Hex. Hd. M6x1.0x100      |
| ❶20 | X-25-53-S   | 4    | Washer, Plain 1/4in             |
| ❶21 | 25 403 03-S | 1    | Rectifier-Regulator 15 Amp      |
| ❶22 | X-25-92-S   | 2    | Washer-Plain 3/16               |
| ❶23 | 24 086 18-S | 2    | Screw-Phillips Hd., 11-16x7/8   |
| ❶23 | 277563-S    | 1    | Connector-1 Contact             |

| Ref | Part No.    | Qty. | Description                                               |
|-----|-------------|------|-----------------------------------------------------------|
| ❶24 | 41 155 03-S | 1    | Connector-2 Contact                                       |
| ❶25 | 235173-S    | 1    | Clip-Cable (Clamps Wires To Intake Manifold)              |
| ❶26 | X-25-63-S   | 1    | Washer-Plain, 1/4in                                       |
| ❶27 | 48 154 02-S | 1    | Clip-Cable (B+ Lead)                                      |
| ❶   |             | 1    | Not Illustrated                                           |
| ❶   | 25 086 91-S | 2    | Screw-Tapping (Used To Mount 5 Wire Connector On Harness) |
| ❶   | X-22-11-S   | 1    | Washer, Lock 1/4in (Used To Ground Rectifier-Regulator)   |
| ❶   | 24 176 08-S | 1    | Harness-Wiring                                            |
| ❶   | 24 176 09-S | 1    | Harness, Wiring                                           |
| ❶   | 24 518 12-S | 1    | Lead, Black (6in – 12 Gauge – Insulated Grip Barrel       |
| ❶   | 25 454 03-S | 2    | Tie-Wire                                                  |



**Blower Housing and Baffle Assembly**  
**Kohler Model No. Ch22s-76551**

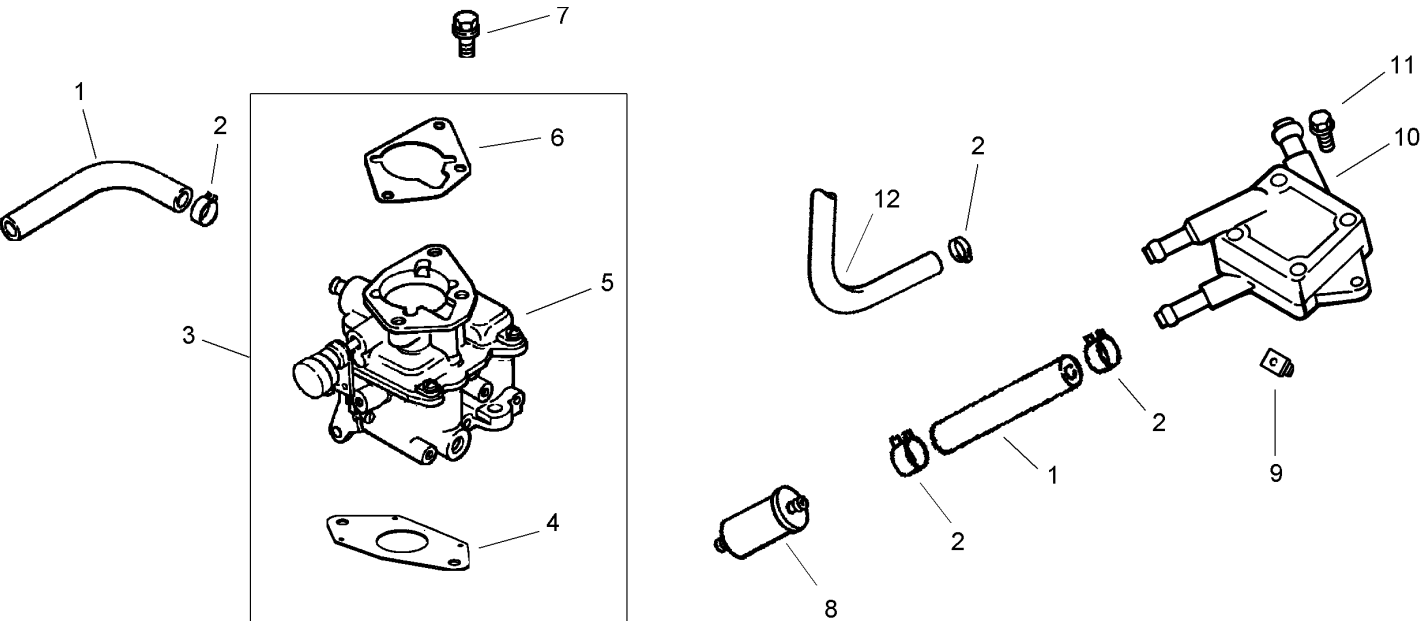
| Ref | Part No.     | Qty. | Description                        |  |  |  |  |
|-----|--------------|------|------------------------------------|--|--|--|--|
| ❶1  | 24 027 189-S | 1    | Housing, Blower ASM (Includes 2-5) |  |  |  |  |
| ❷2  | 24 100 01-S  | 2    | Nut-Plastic                        |  |  |  |  |
| ❸3  | 24 100 02-S  | 2    | Nut-Plastic                        |  |  |  |  |
| ❹4  | 25 086 43-S  | 1    | Screw, Set                         |  |  |  |  |
| ❺5  | 25 139 16-S  | 1    | Plug-Button 9/16in                 |  |  |  |  |
| ❻6  | M-551016-S   | 1    | Screw-Hex. Flange, M5x0.8x16       |  |  |  |  |
| ❼7  | M-545016-S   | 3    | Screw-Hex. Flange, M5x0.8x16       |  |  |  |  |
| ❸8  | M-545020-S   | 4    | Screw-Hex. Flange, M5x0.8x20       |  |  |  |  |
| ❹9  | 24 146 16-S  | 1    | Plate-Backing, #2 Side             |  |  |  |  |
| ❺10 | M-645016-S   | 6    | Screw-Hex. Flange, M6x1.0x16       |  |  |  |  |
| ❺11 | 24 063 20-S  | 1    | Baffle-Cylinder Barrel, #2 Side    |  |  |  |  |
| ❺12 | 24 063 17-S  | 1    | Baffle-Valley, #2 Side             |  |  |  |  |
| ❺13 | M-545010-S   | 2    | Screw-Hex. Flange, M5x0.8x10       |  |  |  |  |
| ❺14 | 24 063 59-S  | 1    | Baffle-Valley, #1 Side             |  |  |  |  |
| ❺15 | 24 063 58-S  | 1    | Baffle-Cylinder Barrel, #1 Side    |  |  |  |  |
| ❺16 | 24 146 20-S  | 1    | Plate-Backing, #1 Side             |  |  |  |  |



# Starting System Assembly

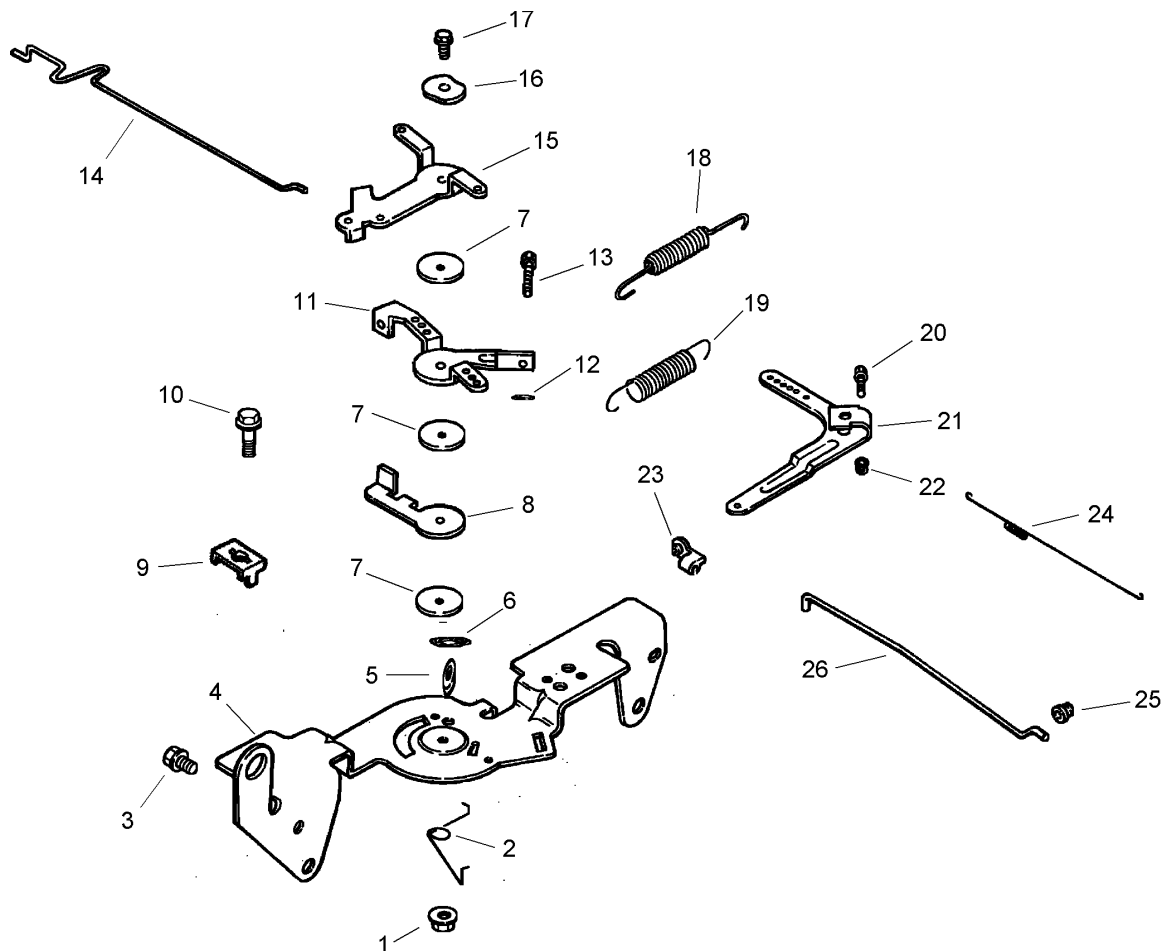
## Kohler Model No. Ch22s-76551

| Ref | Part No.     | Qty. | Description                                   |  |  |  |  |
|-----|--------------|------|-----------------------------------------------|--|--|--|--|
| ❸1  | M-841080-S   | 1    | Nut-Hex. Flange, M8x1.25                      |  |  |  |  |
| ❸2  | M-839080-S   | 2    | Screw-Hex. Flange, M8x1.25x80                 |  |  |  |  |
| ❸3  | 25 098 09-S  | 1    | Starter, Solenoid Shift ASM<br>(Includes 4-8) |  |  |  |  |
| ❸4  | 25 086 113-S | 3    | Screw-External Torx Hd.                       |  |  |  |  |
| ❸5  | 25 435 05-S  | 1    | Kit, Solenoid (Includes 4)                    |  |  |  |  |
| ❸6  | 25 755 33-S  | 1    | Kit, Pinion Drive (Includes 7)                |  |  |  |  |
| ❸7  | 25 141 05-S  | 1    | Ring                                          |  |  |  |  |
| ❸8  | 25 221 01-S  | 1    | Kit, Brush                                    |  |  |  |  |



**Fuel System Assembly**  
**Kohler Model No. Ch22s-76551**

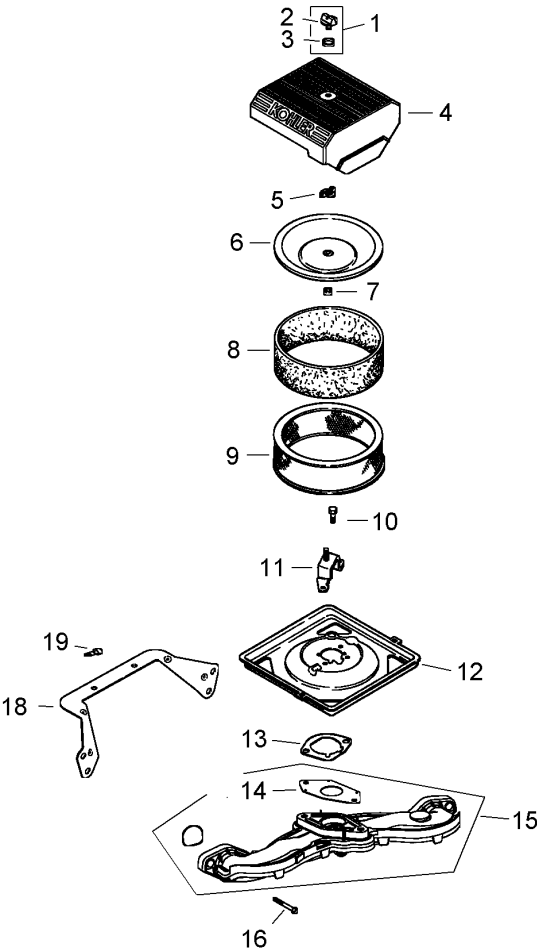
| Ref | Part No.     | Qty. | Description                                 |  |  |  |  |
|-----|--------------|------|---------------------------------------------|--|--|--|--|
| ❶1  | 25 353 52-S  | 2    | Line-Fuel, 9-1/4 (Pump To Filter)           |  |  |  |  |
| ❷2  | 25 237 14-S  | 4    | Clamp-Hose                                  |  |  |  |  |
| ❸3  | 24 853 59-S  | 1    | Kit, Carburetor W/gaskets<br>(Includes 4-6) |  |  |  |  |
| ❹4  | 24 041 53-S  | 1    | Gasket-Carburetor                           |  |  |  |  |
| ❺5  | 24 053 59    | 1    | Carburetor ASM (For Information             |  |  |  |  |
| ❻   |              | 1    | Only Not Available Separately)              |  |  |  |  |
| ❼   |              | 1    | (Service With Kits: 24 757 01-S,            |  |  |  |  |
| ❽   |              | 1    | 24 757 02-S,                                |  |  |  |  |
|     |              | 1    | 24 757 03-S, 24 757 07-S & 24               |  |  |  |  |
|     |              |      | 755 125-S)                                  |  |  |  |  |
| ❻6  | 24 041 06-S  | 1    | Gasket-Air Cleaner Base                     |  |  |  |  |
| ❻7  | M-651030-S   | 2    | Screw-Hex. Flange, M6x1.0x30                |  |  |  |  |
| ❻8  | 24 050 02-S  | 1    | Filter, Fuel                                |  |  |  |  |
| ❻9  | 24 100 01-S  | 2    | Nut-Plastic                                 |  |  |  |  |
| ❻10 | 24 393 16-S  | 1    | Pump-Fuel                                   |  |  |  |  |
| ❻11 | 24 086 12-S  | 2    | Screw-Hex. Hd., M6x1.7x18                   |  |  |  |  |
| ❻12 | 24 353 02-S  | 1    | Line-Fuel, 15-3/4 (Pump To Fitting)         |  |  |  |  |
| ❻   |              | 1    | Not Illustrated                             |  |  |  |  |
| ❻   | 24 518 24-S  | 1    | Lead-Ground                                 |  |  |  |  |
| ❻   | 24 757 01-S  | 1    | Kit, Solenoid                               |  |  |  |  |
| ❻   | 24 757 02-S  | 1    | Kit, Float                                  |  |  |  |  |
| ❻   | 24 757 03-S  | 1    | Kit, Carburetor Repair                      |  |  |  |  |
| ❻   | 24 757 07-S  | 1    | Kit, Choke Repair                           |  |  |  |  |
| ❻   | 24 755 125-S | 1    | Kit, High Altitude W/gaskets                |  |  |  |  |



## Engine Control Assembly Kohler Model No. Ch22s-76551

| Ref | Part No.    | Qty. | Description                      |
|-----|-------------|------|----------------------------------|
| ❶   | M-547050-S  | 1    | Nut-Hex. Lock, M5x0.8            |
| ❷   | 24 089 03-S | 1    | Spring, Choke Return             |
| ❸   | M-645016-S  | 4    | Screw-Hex. Flange, M6x1.0x16     |
| ❹   | 24 126 56-S | 1    | Bracket-Control                  |
| ❺   | X-20-1-S    | 1    | Washer-Lock, 1/4                 |
| ❻   | M-541050-S  | 1    | Nut-Hex. Flange, M5x0.8x50       |
| ❼   | 24 468 01-S | 3    | Washer-Plain, 5.5mm              |
| ❽   | 24 090 07-S | 1    | Lever-Throttle Actuator          |
| ❾   | 12 237 01-S | 2    | Clamp-Cable                      |
| ❿   | M-545016-S  | 3    | Screw-Hex. Flange, M5x0.8x16     |
| ⓫   | 24 090 03-S | 1    | Lever, Throttle Control          |
| ⓬   | M-446030-S  | 1    | Nut-Hex, M4x0.7                  |
| ⓭   | M-401030-S  | 1    | Screw-Hex. Cap, M4x0.7x30        |
| ⓮   | 24 079 21-S | 1    | Linkage-Choke                    |
| ⓯   | 24 090 05-S | 1    | Lever-Choke                      |
| ⓰   | 41 468 03-S | 1    | Washer-Spring, 1/4               |
| ⓱   | M-545020-S  | 1    | Screw-Hex. Flange, M5x0.8x20     |
| ⓲   | 24 089 51-S | 1    | Spring-Throttle Limiter          |
| ⓳   | 24 089 44-S | 1    | Spring, Governor                 |
| ⓴   | 24 211 03-S | 1    | Bolt-Rd. Hd. Sq. Neck, M6x1.0x16 |
| ⓵   | 24 090 33-S | 1    | Lever-Governor                   |
| ⓶   | M-641060-S  | 1    | Nut-Hex. Flange, M6x1.0          |
| ⓷   | 25 158 11-S | 1    | Bushing-Linkage Retaining        |
| ⓸   | 24 089 01-S | 1    | Spring-Linkage                   |

| Ref | Part No.    | Qty. | Description               |
|-----|-------------|------|---------------------------|
| ❷❸  | 25 158 08-S | 1    | Bushing-Linkage Retaining |
| ❷❹  | 24 079 01-S | 1    | Linkage-Throttle          |



**Air Intake/Filtration Assembly**  
**Kohler Model No. Ch22s-76551**

| Ref   | Part No.     | Qty. | Description                       |  |  |  |  |
|-------|--------------|------|-----------------------------------|--|--|--|--|
| ❶1    | 54 755 01-S  | 1    | Kit, Knob W/seal (Includes 2,3)   |  |  |  |  |
| ❷2    | 25 341 03-S  | 1    | Knob-Cover                        |  |  |  |  |
| ❸3    | 24 153 20-S  | 1    | O-Ring                            |  |  |  |  |
| ❹4    | 24 096 67-S  | 1    | Cover-Air Cleaner                 |  |  |  |  |
| ❺5    | 12 100 01-S  | 1    | Nut-Wing                          |  |  |  |  |
| ❻6    | 24 096 01-S  | 1    | Cover-Inner Air Cleaner           |  |  |  |  |
| ❼7    | 24 032 03-S  | 1    | Seal, Inner Air Cleaner           |  |  |  |  |
| ❽8    | 24 083 02-S  | 1    | Element, Precleaner               |  |  |  |  |
| ❾9    | 47 083 03-S  | 1    | Element, Air Cleaner              |  |  |  |  |
| ❿10   | M-639016-S   | 3    | Screw, Hex. Flange M6x1.0x16      |  |  |  |  |
| ❶❶11  | 24 126 21-S  | 1    | Bracket, Air Cleaner              |  |  |  |  |
| ❶❷12  | 24 094 24-S  | 1    | Base, Air Cleaner                 |  |  |  |  |
| ❶❸13  | 24 041 06-S  | 1    | Gasket-Air Cleaner Base           |  |  |  |  |
| ❶❹14  | 24 041 53-S  | 1    | Gasket-Carburetor                 |  |  |  |  |
| ❶❺15  | 24 164 54-S  | 1    | Manifold, Intake (Includes 14,17) |  |  |  |  |
| ❶❻16  | M-651040-S   | 4    | Screw-Hex. Flange, M6x1.0x40      |  |  |  |  |
| ❶❼❶17 | 24 153 27-S  | 2    | O-Ring (Intake Port)              |  |  |  |  |
| ❶❶❶18 | 24 126 130-S | 1    | Bracket-Air Cleaner Base          |  |  |  |  |
| ❶❶❷19 | M-545010-S   | 2    | Screw-Hex. Flange, M5x0.8x10      |  |  |  |  |



# Exhaust Assembly

## Kohler Model No. Ch22s-76551

| Ref | Part No.     | Qty. | Description     |
|-----|--------------|------|-----------------|
| ③1  | 25 072 04-S  | 4    | Stud-M8x1.25x33 |
| ③2  | 24 041 49-S  | 2    | Gasket-Exhaust  |
| ③   |              | 1    | Not Illustrated |
| ③   | 24 782 27    | 1    | Miniblock       |
| ③   | 24 755 113-S | 1    | Gasket Set      |

## NOTES

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