



NEW HOLLAND ..

GT22 Garden Tractor

Model No. 725056016 - T04AG0001 and up.

Parts Catalog

Ordering Replacement Parts

To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers

Each Identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1, 6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustrations and in part lists.

Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

Contents

Description	Page	Description	Page
Bumper and Hood Support Assembly	 3	Air Cooled Engine Assembly	 31
Steering Tower and Fuel Tank Support Assembly	 4	Electrical Assembly	 33
Attach-A-Matic and Hitch Assembly	 5	Crankshaft Assembly Kohler Model No. Ch22s-76551	 34
Power Steering Lower Assembly	 6	Crankcase Assembly Kohler Model No. Ch22s-76551	 35
Power Steering and Tilt Assembly	 7	Oil Pan/Lubrication Assembly Kohler Model No. Ch22s-76551	 36
Tie Rod, Spindle and Front Axle Assembly	 8	Head/Valve/Breather Assembly Kohler Model No. Ch22s-76551	 37
Hydro Transaxle Assembly	 9	Ignition/Electrical Assembly Kohler Model No. Ch22s-76551	 38
Hydro Transmission Assembly	 10	Blower Housing and Baffle Assembly Kohler Model No. Ch22s-76551	 39
Hydro Transmission Assembly No. 94-2003	 12	Starting System Assembly Kohler Model No. Ch22s-76551	 40
Drive Shaft Assembly	 14	Fuel System Assembly Kohler Model No. Ch22s-76551	 41
Hydro Lift Lower Assembly	 15	Engine Control Assembly Kohler Model No. Ch22s-76551	 42
Hydro Lift Upper Assembly	 16	Air Intake/Filtration Assembly Kohler Model No. Ch22s-76551	 43
Hood and Headlight Assembly	 17	Exhaust Assembly Kohler Model No. Ch22s-76551	 44
Grill and Side Panel Assembly	 18		
Dash Assembly	 19		
Fender, Footrest and Seat Assembly	 20		
Smart Turn Rear Assembly	 22		
Hi-Lo Shift Assembly	 23		
Parking Brake Upper Assembly	 24		
Hydro Control Assembly	 25		
Smart Turn Front Assembly	 26		
Parking Brake Lower Assembly	 27		
Cruise Control Assembly	 28		
Fender and Fuel System Assembly	 29		
Wheel Assembly	 30		

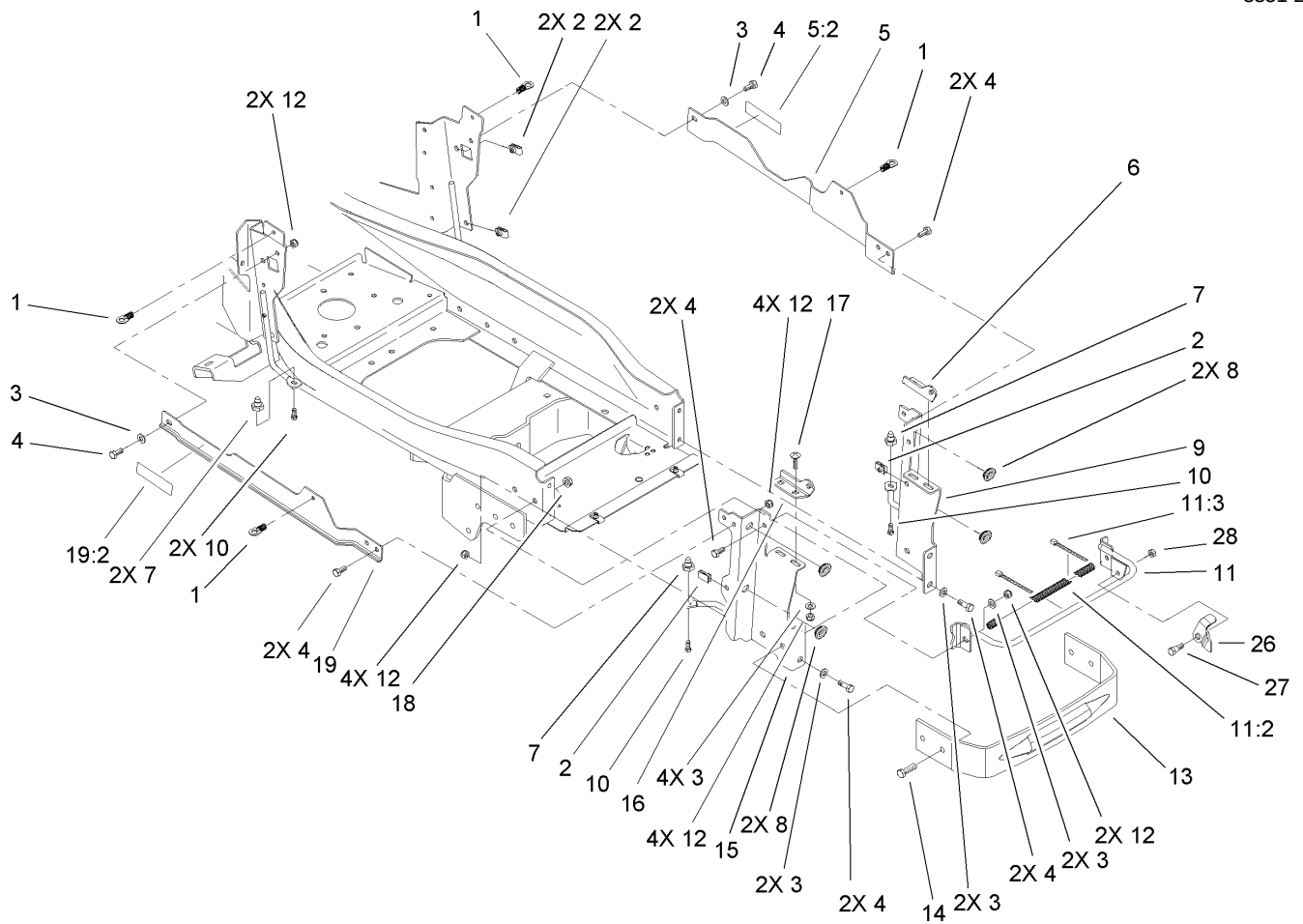
Part Description Abbreviations

Part descriptions in this catalog may include the following abbreviations.

AR. as required	INC. incorporated
ASM. assembly	LH. left hand
CARR. carriage	NI. nylon insert
DEG. degrees	PPH. phillips pan head
FH. flat head	PTH. phillips truss head
GA. gauge	PTO. power take off
HF. hex flange	RH. right hand
HH. hex head	SFH. slotted fillister head
HHF. hex head flange	SHH. slotted hex head
HHFTF. hex head flange thread forming	SHWH. slotted hex washer head
HJ. hex jam	SPH. slotted pan head
HLH. hex lag head	SQH. square head
HOC. height-of-cut	SRH. slotted round head
HS. hex	STD. standard
HSBH. hex socket button head	TAP. self tapping
HSFH. hex socket flat head	TTH. torx truss head
HSH. hex socket head	WH. wing head
HWH. hex washer head	
HWHTF. hex washer head thread forming	
HYD. hydraulic	

Footnotes

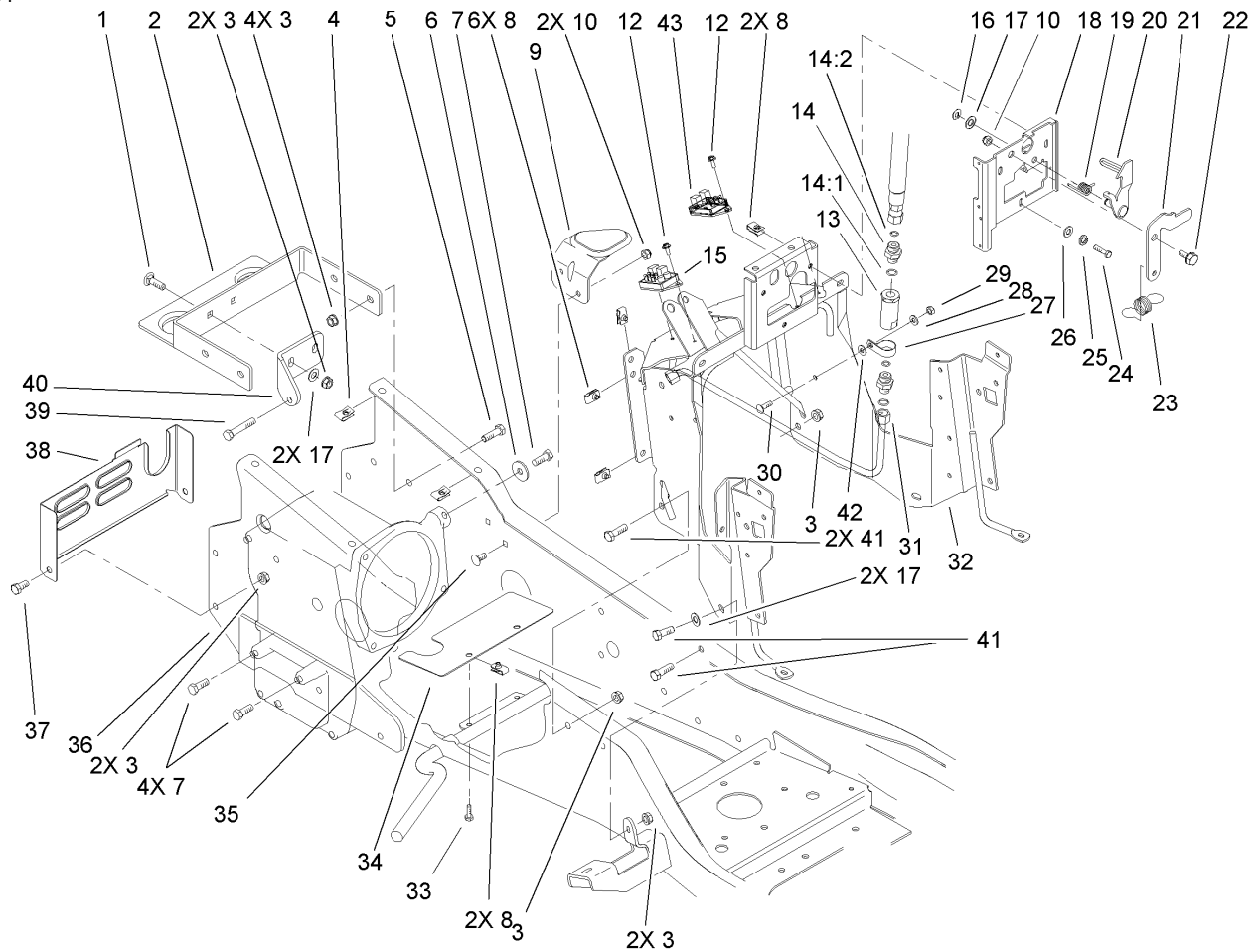
- ❶ Not illustrated
- ❷ Not serviced separately
- ❸ Obtain parts from your local Kohler dealer.



Bumper and Hood Support Assembly

Ref	Part No.	Qty.	Description
1	95-4013	4	Latch ASM
2	107069	6	Clip
3	3256-23	12	Washer-Flat
4	322-3	12	Screw-HH
5	98-5064	1	Support ASM
5:2	98-5014	1	Decal - Warning
6	98-9026-03	1	Bracket-Hinge, Lower LH
7	95-3989	4	Mount-Sidepanel
8	94-7910	4	Grommet
9	95-4082-03	1	Support-Hood LH
10	46-8093	4	Screw-Plastite
11	99-5305	1	Support-Hood ASM
11:2	95-4258	1	Cover - Brace
11:3	614249	2	Strap-Tie
12	3296-29	16	Nut-Lock, NI
13	94-2308-03	1	Bumper - Frame
14	323-7	4	Screw-HH
15	95-4081-03	1	Support-Hood RH
16	98-9027-03	1	Bracket-Hinge, Lower RH
17	3230-16	4	Screw-CARR
18	3296-39	4	Nut-Lock, NI
19	99-5345	1	Support ASM
19:2	98-5014	1	Decal - Warning
26	98-9015	1	Lever - Hood Prop

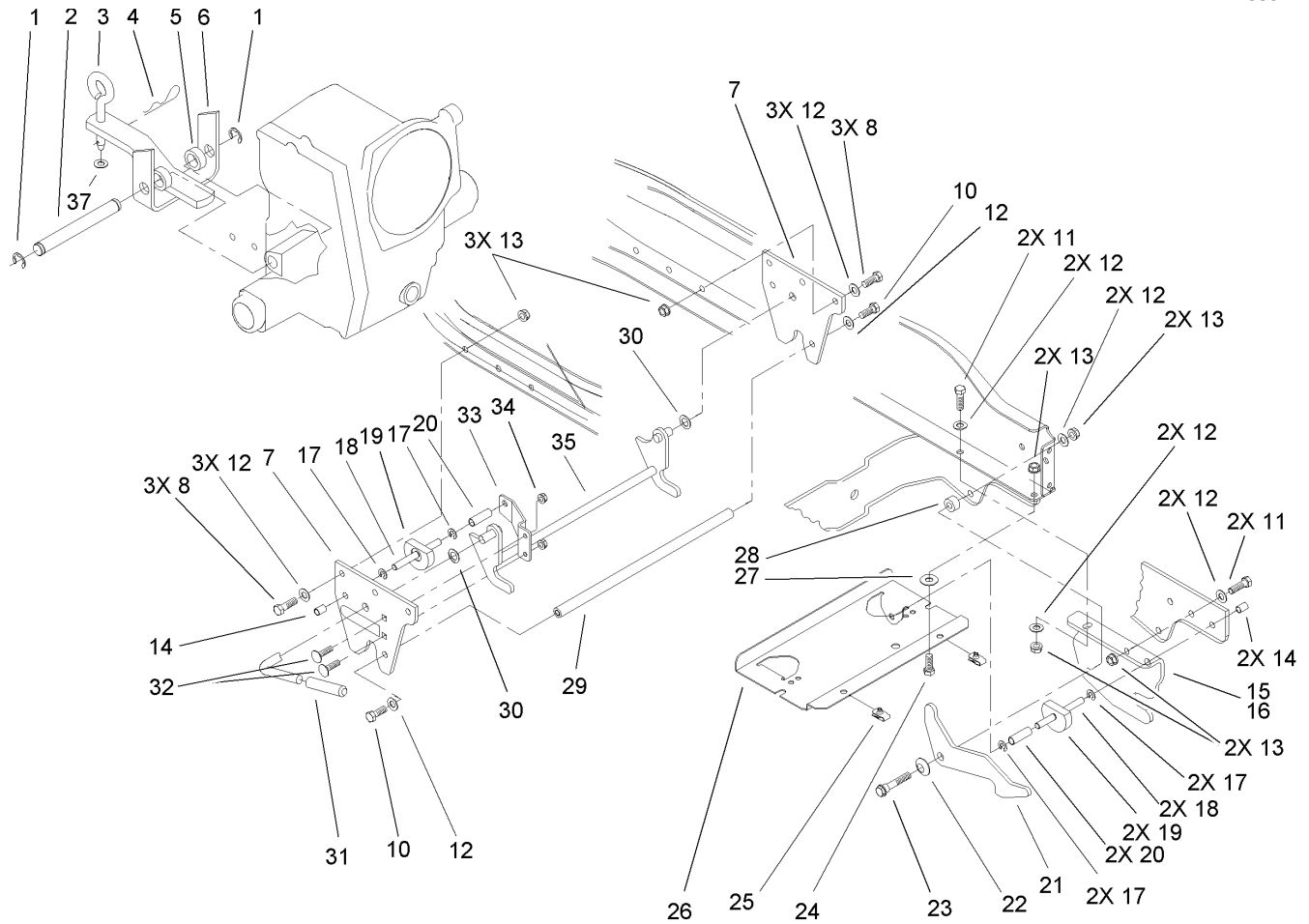
Ref	Part No.	Qty.	Description
27	37-8771	1	Bolt-Shoulder
28	3296-47	1	Nut-Lock, NI



Steering Tower and Fuel Tank Support Assembly

Ref	Part No.	Qty.	Description
1	3231-25	2	Screw-CARR
2	94-7740-03	1	Support-Gas Tank
3	3296-39	12	Nut-Lock, NI
4	94-2413	4	U-Nut
5	323-7	4	Screw-HH
6	2844	1	Washer
7	3235-22	5	Screw-HH Lock
8	107069	10	Clip
9	95-3961-03	1	Support - Fuel Tank
10	3296-29	3	Nut-Lock, NI
12	32144-112	2	Screw-HWH
13	95-3991	1	Filter - Hydraulic Screen
14	340-2	2	Fitting-Hyd, Straight
14:1	237-22	1	O-Ring
14:2	237-42	1	O-Ring
15	99-3703	1	Module-Cruise
16	105797	1	Ring-Retaining
17	3256-24	5	Washer-Flat
18	95-3892-03	1	Bracket - Latch
19	95-4165	1	Spring - Latch Lever
20	95-3899	1	Lever-Latch
21	95-3900	1	Latch - Tension Lever
22	37-8771	1	Bolt-Shoulder
23	95-3895	1	Spring - Latch Lever

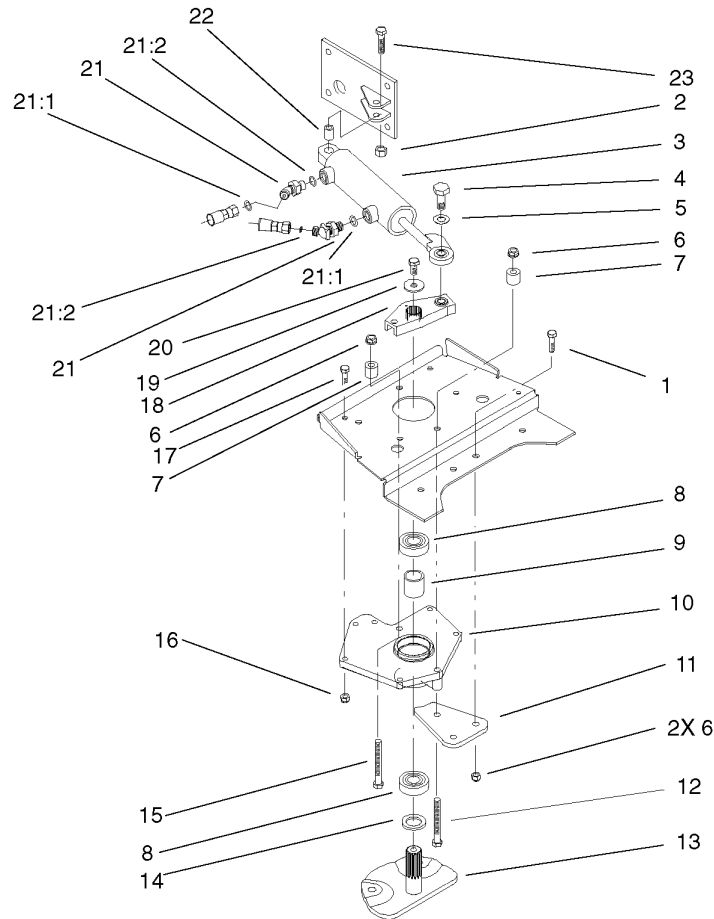
Ref	Part No.	Qty.	Description
24	321-4	3	Screw-HH
25	3253-3	3	Washer-Lock
26	3256-22	3	Washer-Flat
27	2412-106	1	Clamp-R
28	3256-22	1	Washer-Flat
29	3296-42	1	Nut-Lock, NI
30	3229-1	1	Screw-CARR
31	94-7971	1	Tube - Hydraulic
32	99-4441-03	1	Tower ASM
33	321-4	2	Screw-HH
34	95-4246	1	Baffle - Fan
35	3230-1	2	Bolt-CARR
36	99-5306-03	1	Frame
37	323-4	2	Screw-HH
38	95-4005-03	1	Cover - Rear
39	94-7972	1	Screw - HH
40	94-7739-03	1	Strap-Torque
41	323-6	4	Screw-HH
42	32115-15	1	Pushnut-Retainer, Bolt
43	99-3701	1	Module-Clutch



Attach-A-Matic and Hitch Assembly

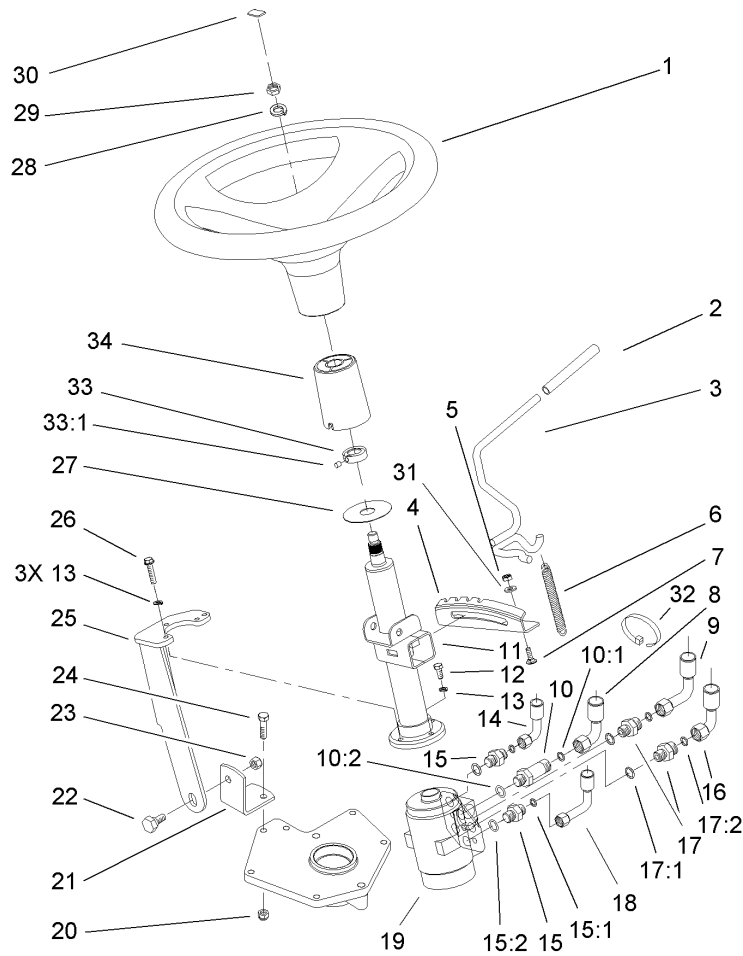
Ref	Part No.	Qty.	Description
1	5618	2	E-Ring
2	105269	1	Pin-Stationary Hitch
3	106634	1	Pin-Tool
4	9335054	1	Pin-Hair
5	9791204	2	Spacer
6	98-8083-03	1	Hitch
7	94-2251-03	2	Plate - Hitch
8	323-44	6	Screw-HH
10	3235-22	2	Screw-HH Lock
11	323-7	4	Screw-HH
12	3256-24	16	Washer-Flat
13	3296-39	14	Nut-Lock, NI
14	105316	3	Cap-Rod, Plunger
15	94-2230-03	1	Hanger-RH
16	94-2231-03	1	Hanger - LH
17	105797	6	Ring-Retaining
18	94-2256	3	Rod - Lock
19	94-2258	3	Lock - Latch
20	8616	3	Spring
21	94-7777	2	Latch-Pulley Box
22	3290-221	2	Washer-Spring
23	92-7674	2	Bolt
24	323-6	2	Screw-HH
25	107069	2	Clip

Ref	Part No.	Qty.	Description
26	94-2304-03	1	Tray - Battery
27	3-4685	2	Washer-Top Thrust
28	94-2233	2	Spacer
29	94-2475	1	Rod - Spacer
30	98-1629	2	Washer
31	9038	1	Grip
32	3230-2	2	Bolt-CARR
33	94-7855-03	1	Bracket-Mid Arm
34	3296-29	2	Nut-Lock, NI
35	94-2250-03	1	Latch
37	3256-26	1	Washer-Flat



Power Steering Lower Assembly

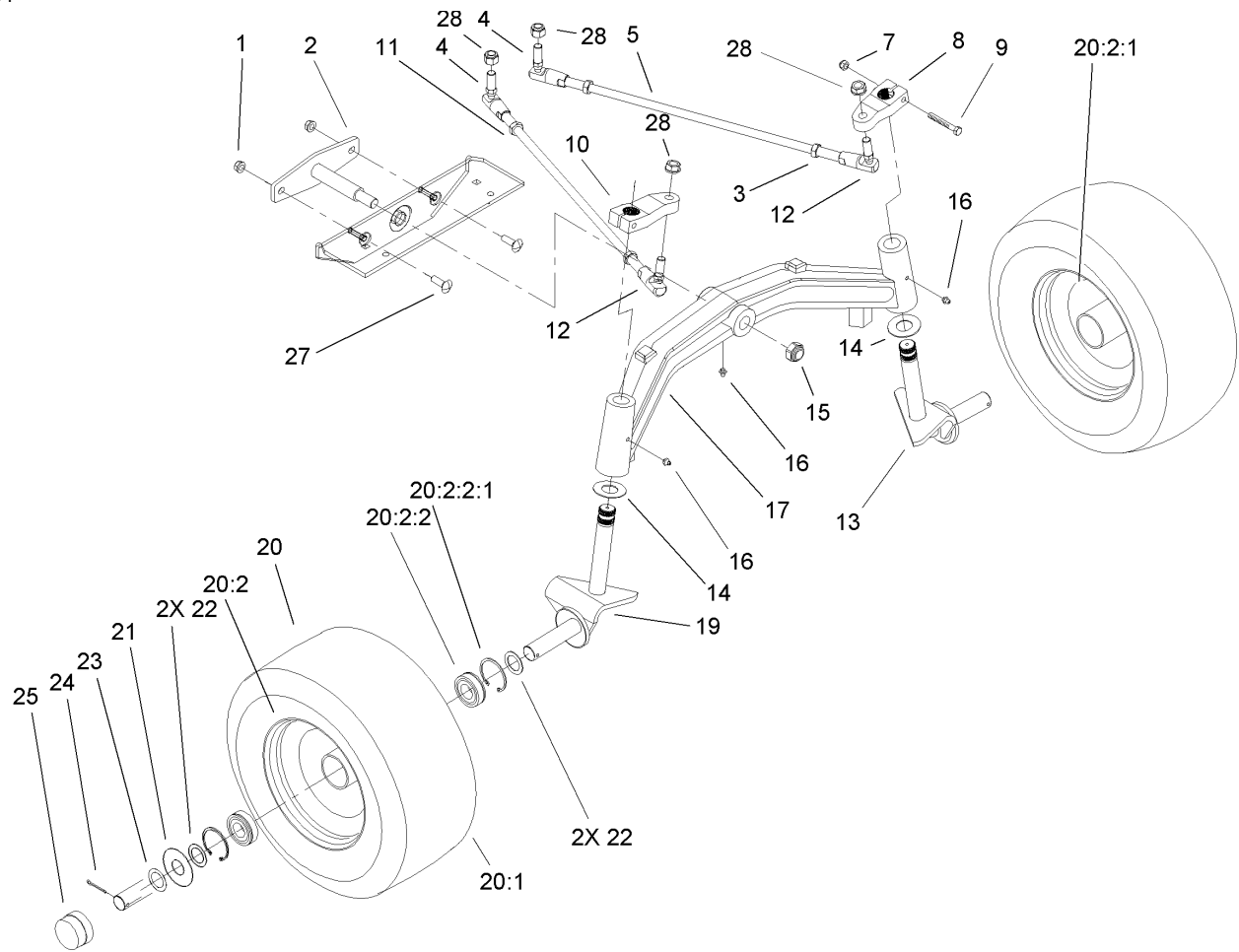
Ref	Part No.	Qty.	Description	Ref	Part No.	Qty.	Description
1	323-7	2	Screw-HH	23	323-9	1	Screw-HH
2	108881	1	Nut				
3	99-1909	1	Cylinder-Power Steering				
4	94-7976	1	Screw-HH				
5	98-3087	1	Washer				
6	3296-39	4	Nut-Lock, NI				
7	94-7819	2	Spacer - Stop				
8	251-82	2	Bearing-Ball				
9	94-2219	1	Spacer - Power Steering				
10	94-7581	1	Housing-Power Steering				
11	94-7820-03	1	Plate-Power Steering				
12	323-15	1	Screw-HH				
13	94-2142-03	1	Shaft-Sector				
14	3256-42	1	Washer-Flat				
15	323-10	1	Screw-HH				
16	3296-29	4	Nut-Lock, NI				
17	322-6	4	Screw-HH				
18	94-7556	1	Arm-Power Steering, Upper				
19	2844	1	Washer				
20	98-3052	1	Screw-Locking, Thread				
21	95-4136	2	Fitting - Hydraulic 45				
21:1	237-42	1	O-Ring				
21:2	237-21	1	O-Ring				
22	99-2320	1	Spacer-Cylinder				



Power Steering and Tilt Assembly

Ref	Part No.	Qty.	Description
1	95-4200	1	Wheel - Steering
2	92-6798	1	Cap-Rod, Tilt
3	95-3964	1	Lever-Tilt
4	94-2382	1	Bracket - Detent
5	3296-42	2	Nut-Lock, NI
6	95-3805	1	Spring
7	3229-1	2	Screw-CARR
8	94-7947	1	Assembly - Hose
9	94-7949	1	Hose-ASM
10	95-4137	1	Fitting - Hydraulic Long
10:1	237-42	1	O-Ring
10:2	237-22	1	O-Ring
11	95-4198	1	Power Column ASM
12	33103-020	1	Screw-HHF
13	48-8020	4	Washer-Spring
14	94-7948	1	Hose-ASM
15	340-1	2	Adapter
15:1	237-21	1	O-Ring
15:2	237-42	1	O-Ring
16	95-3807	1	Hose ASM
17	340-2	2	Fitting-Hyd, Straight
17:1	237-22	1	O-Ring
17:2	237-42	1	O-Ring
18	94-7946	1	Hose ASM

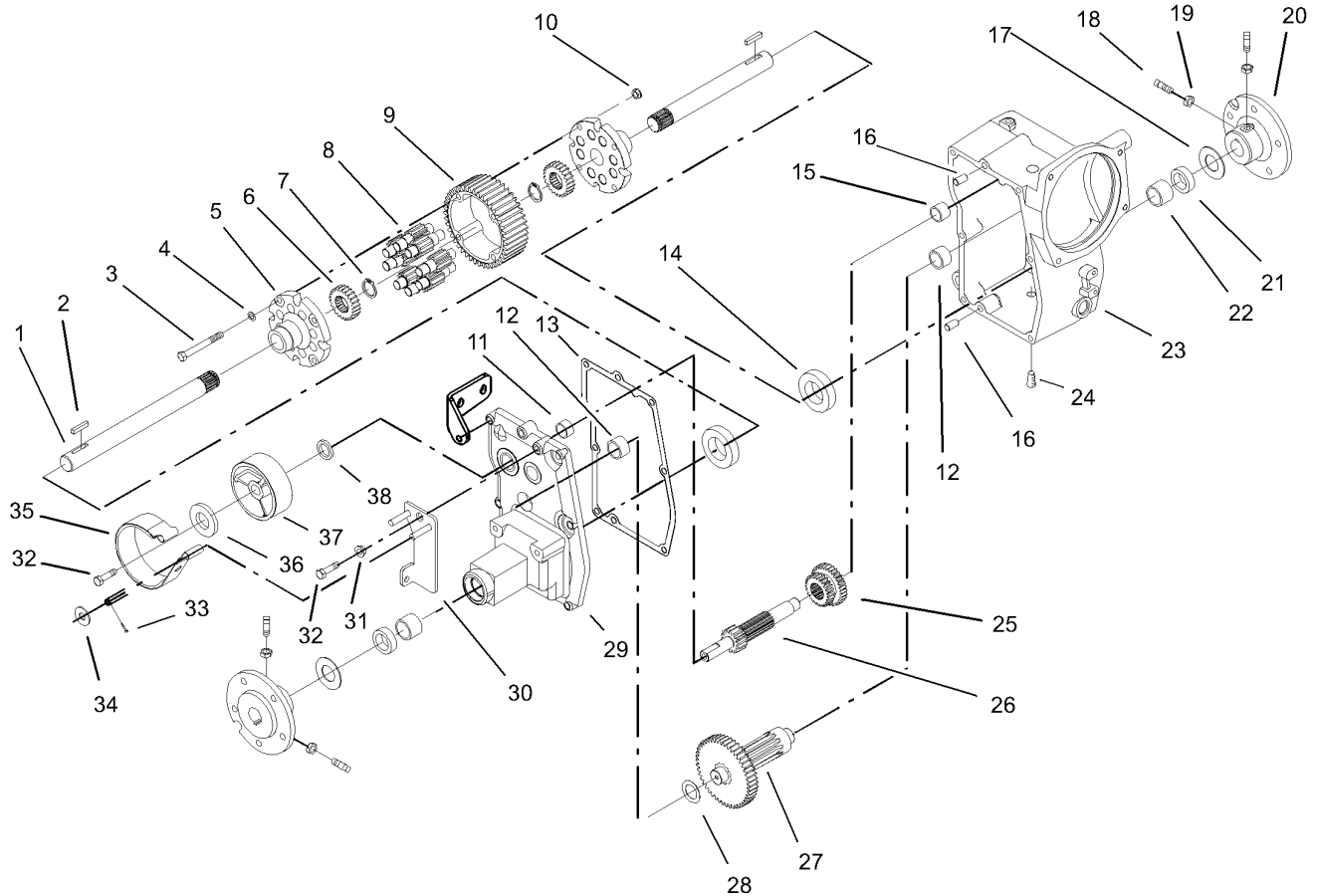
Ref	Part No.	Qty.	Description
19	94-7567	1	Control Unit-Power Steering
20	3296-29	2	Nut-Lock, NI
21	94-7599	1	Bracket-Pivot
22	94-7582	1	Bolt-Shoulder
23	108881	1	Nut
24	322-6	2	Screw-HH
25	94-7521-03	1	Pivot-Power String
26	33103-025	3	Screw-HHF
27	94-2025	1	Washer - Boot
28	69-8420	1	Washer-Lock
29	95-4182	1	Nut - HH Jam
30	95-4249	1	Logo Cap Nh
31	3256-22	2	Washer-Flat
32	614249	2	Strap-Tie
33	111383	1	Collar
33:1	3245-32	1	Screw-HS
34	95-4250	1	Spacer - Nh



Tie Rod, Spindle and Front Axle Assembly

Ref	Part No.	Qty.	Description
1	3296-39	2	Nut-Lock, NI
2	94-2205-03	1	Pin-Pivot
3	3220-5	2	Nut-Jam
4	94-7539	2	Balljoint - LH Thread
5	100-1121	2	Rod-Tie
7	3296-29	2	Nut-Lock, NI
8	94-2197	1	Arm - Steering LH
9	322-32	2	Screw-HH
10	94-2196	1	Arm - Steering RH
11	3220-12	2	Nut-Hj, LH Thread
12	98-8086	2	Balljoint - RH Thread
13	94-7537-03	1	Spindle-LH
14	9548	2	Washer-Thrust
15	3296-61	1	Nut-Lock
16	302-5	3	Fitting-Grease
17	94-7568-03	1	Axle-Front
19	94-7536-03	1	Spindle-RH
20	99-3666	2	Wheel & Tire Asm, Nh
20:1	99-3696	1	Tire
20:2	94-7852	1	Rim Asm, Nh
20:2:1	5108	1	Valve
20:2:2	94-7538	2	Bearing
20:2:2:1	94-2053	1	Ring-Snap
20:99	112819	1	Tube-Inner

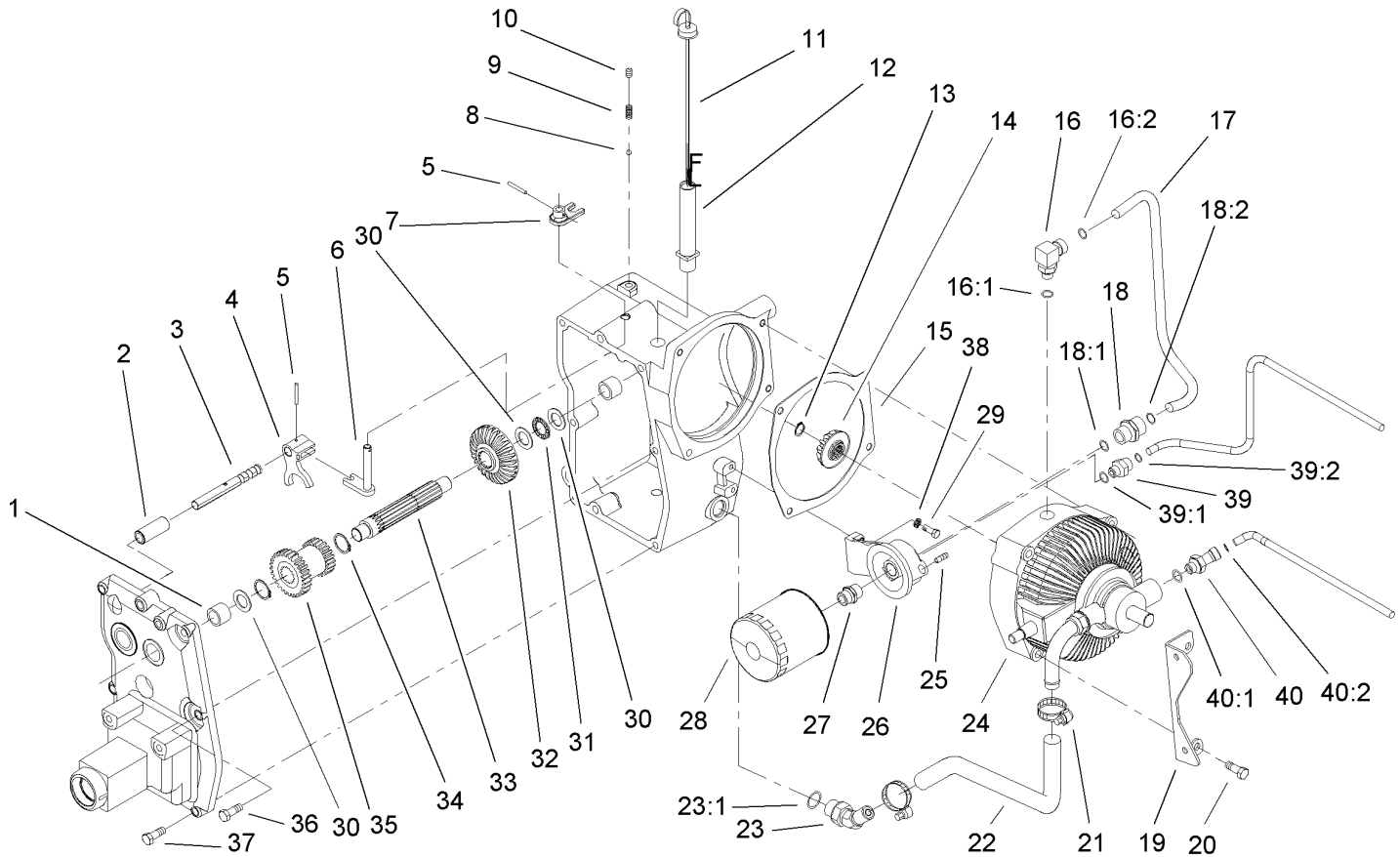
Ref	Part No.	Qty.	Description
21	95-4060	2	Washer - Wheel
22	9202514	4	Washer
23	9202524	2	Washer
24	3272-18	2	Pin-Cotter
25	94-7871	2	Cap-Dust
27	3231-25	2	Screw-CARR
28	98-8089	4	Nut-Lock



Hydro Transaxle Assembly

Ref	Part No.	Qty.	Description
1	79-3340	2	Axle-Rear
2	79-3370	2	Key
3	911423	4	Bolt-Hex
4	107374	4	Washer
5	111196	2	End Cap-Differential
6	101889	2	Gear-Axle Differential
7	105876	2	Ring-Snap
8	101623	8	Gear-Pinion 11t
9	105061	1	Gear-Differential Ring 43t
10	108881	4	Nut
11	1540	1	Bearing-Needle
12	94-2021	2	Bearing - Needle
13	99-5334	1	Gasket-Case
14	111199	2	Bearing-Ball
15	1529	1	Bearing-Needle
16	108363	2	Pin-Locating
17	106826	2	Washer-Thrust
18	3243-5	4	Screw-Set
19	3218-3	4	Nut-Jam
20	105763-03	2	Hub-Wheel
21	6449	2	Seal-Oil
22	9416	2	Bearing
23	94-2001-03	1	Case-Lh, Trans
24	99-8551	1	Plug-Pipe

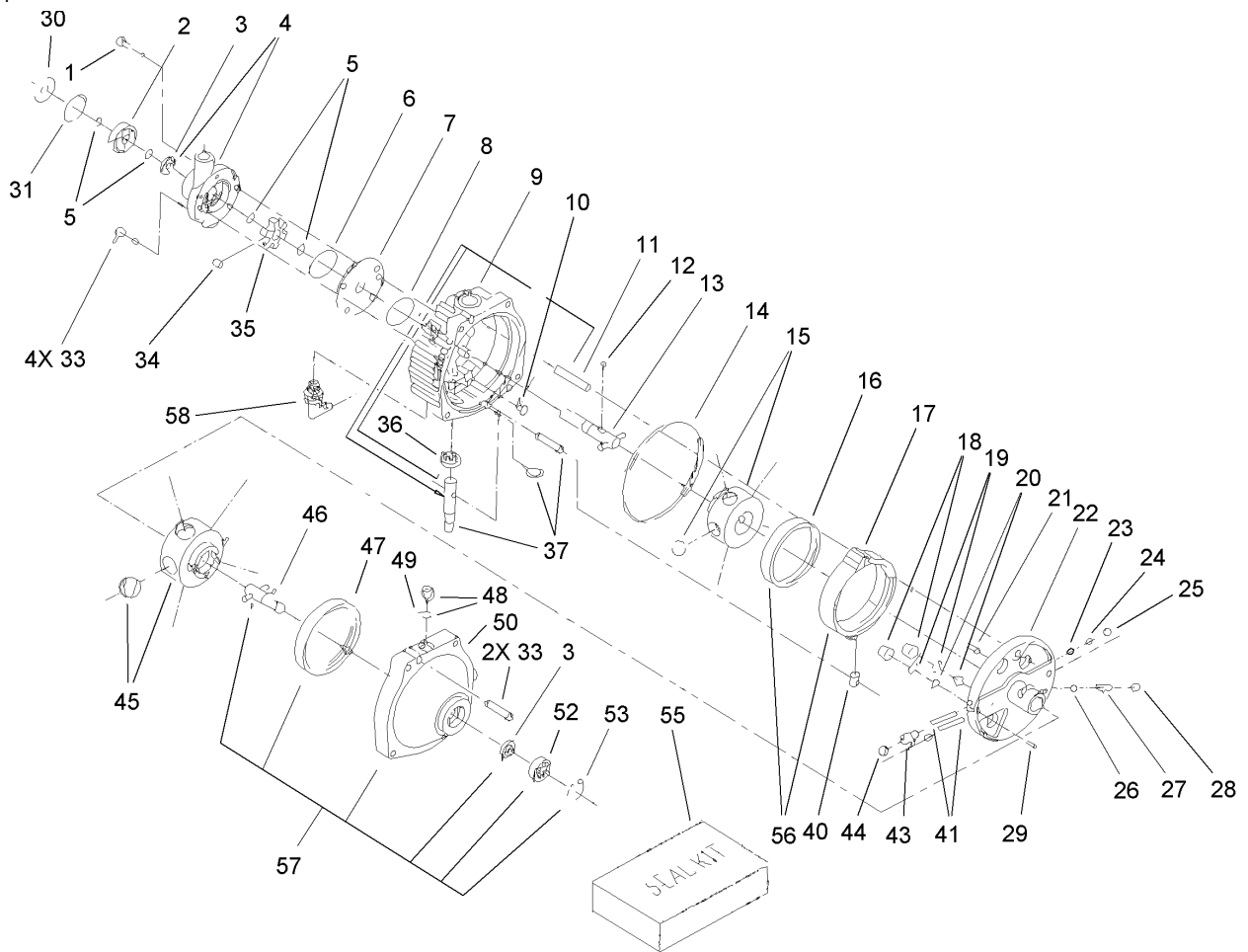
Ref	Part No.	Qty.	Description
25	94-2008	1	Gear - Sliding
26	94-2007	1	Shaft - Brake
27	94-2006	1	Gear ASM
28	9547	1	Washer-Thrust
29	94-2002-03	1	Case-Rh, Trans
30	94-2019-03	1	Arm-Brake Pivot
31	100309	1	Cam-Spacer
32	3235-22	2	Screw-HH Lock
33	3272-6	2	Pin-Cotter
34	3256-24	2	Washer-Flat
35	94-2419	1	Band - Brake
36	2844	1	Washer
37	94-2009	1	Drum - Brake
38	253-44	1	Seal-Oil



Hydro Transmission Assembly

Ref	Part No.	Qty.	Description
1	1529	2	Bearing-Needle
2	94-2014	1	Tube - Shifter Rail
3	94-2054	1	Rail - Shift
4	94-2015	1	Fork - Hi/lo Shift
5	933154	2	Pin-Roll
6	94-2143	1	Arm-Shifter
7	94-7510	1	Shift - Hi/lo
8	3517	1	Ball-Detent
9	94-2024	1	Spring - Shift Detent
10	3247-2	1	Screw-Set, HS
11	94-7680-03	1	Dipstick
12	94-7559	1	Tube - Dipstick
13	32120-64	1	Ring-Snap, External
14	94-7565	1	Pinion - Bevel
15	702062	1	Gasket-Trans
16	94-7693	1	Fitting 90 DEG
16:1	237-42	1	O-Ring
16:2	237-30	1	O-Ring
17	94-7969	1	Tube - Hydraulic
18	94-7694	1	Fitting-Straight
18:1	237-42	1	O-Ring
18:2	237-30	1	O-Ring
19	94-2148-03	1	Plate-Support Bracket
20	323-13	4	Screw-HH

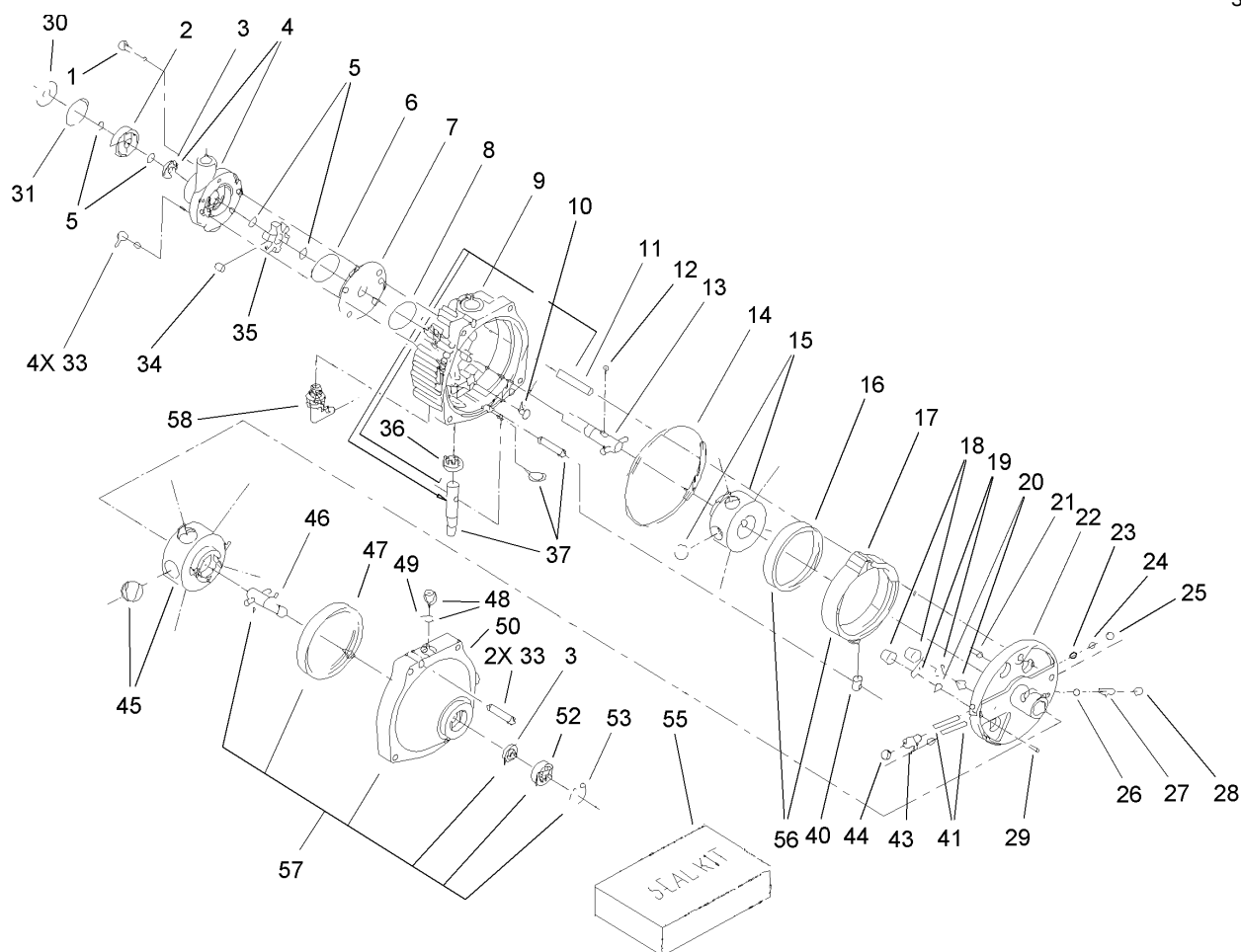
Ref	Part No.	Qty.	Description
21	2412-141	2	Clamp-Drive, Worm
22	95-4133	1	Hose - Suction
23	94-7692	1	Fitting - Hose
23:1	237-80	1	O-Ring
24	94-2003	1	Transmission - Hydro
25	99-8551	1	Plug-Pipe
26	108323	1	Base-Filter
27	5991	1	Fitting
28	98-3596	1	Ass'y-Oil Filter
29	321-5	2	Screw-HH
30	1535	3	Washer-Thrust
31	8571	1	Bearing-Thrust
32	94-7566	1	Gear - Bevel
33	94-2010	1	Shaft - Input
34	32151-29	2	Ring-Retaining
35	94-2011	1	Gear - Hi/lo
36	323-9	3	Screw-HH
37	323-8	2	Screw-HH
38	3253-3	2	Washer-Lock
39	340-2	1	Fitting-Hyd, Straight
39:1	237-22	1	O-Ring
39:2	237-42	1	O-Ring
40	95-4135	1	Fitting - Hydraulic 45
40:1	237-42	1	O-Ring



Hydro Transmission Assembly No. 94-2003

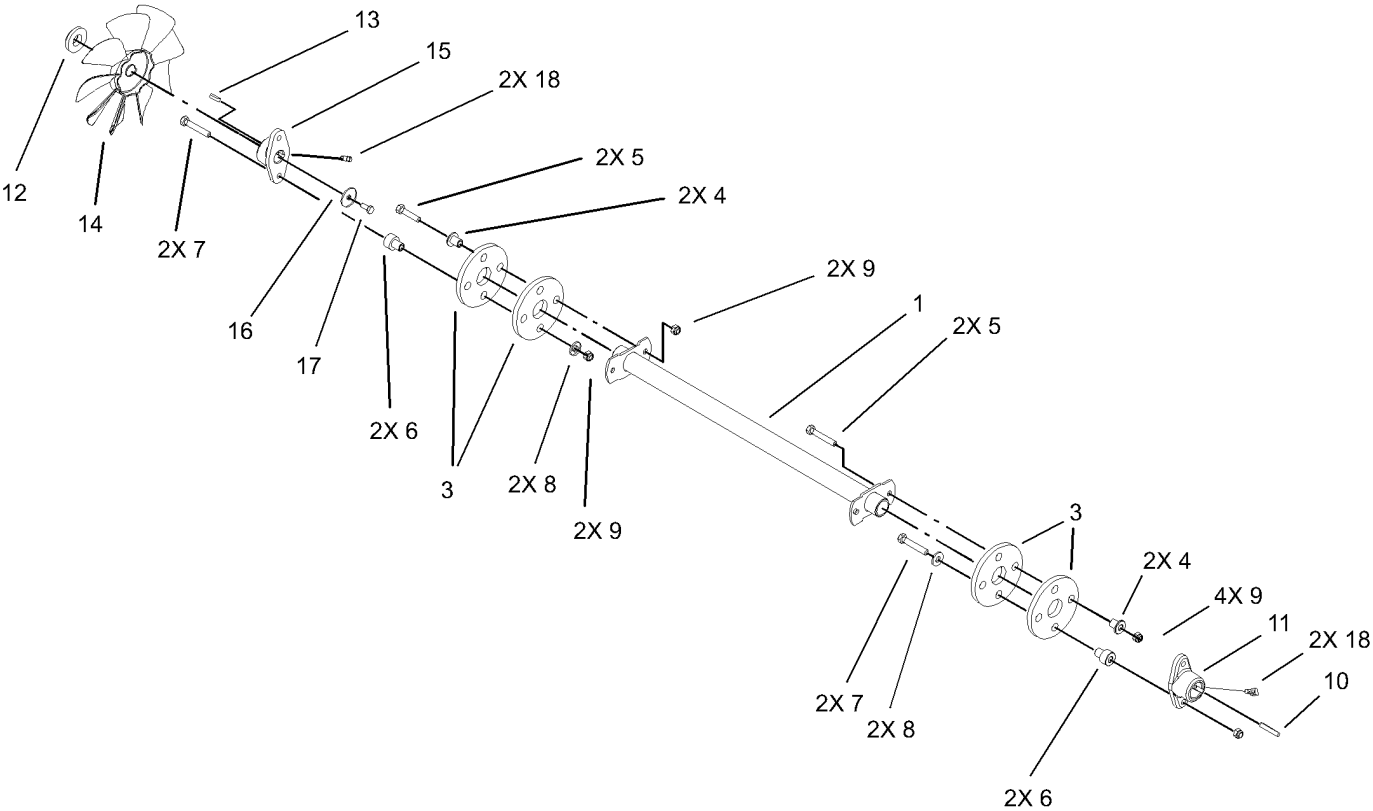
Ref	Part No.	Qty.	Description
1	56-2800	1	Capscrew
2	56-2810	1	Bearing
3	56-2820	2	Oil Seal
4	98-7377	1	Pump Assembly
5	56-3090	4	Ring
6	56-2850	1	Seal
7	56-2860	1	Plate
8	56-2870	1	Seal
9	112641	1	Cover Sub ASM
10	56-2880	2	Button
11	56-2890	1	Pin
12	56-2900	1	Pin
13	56-2910	1	Shaft
14	56-2920	1	Seal
15	56-2930	1	Rotor
16	113136	1	Pump-Race
17	93-9810	1	Ring - Cam
18	56-2950	2	Piston
19	56-2960	2	Ring
20	56-2970	2	O-Ring
21	56-2980	1	Pin
22	56-2990	1	Pintle
23	56-3000	2	Ring
24	56-3010	2	Ball

Ref	Part No.	Qty.	Description
25	56-3020	2	Body
26	56-3030	1	Ball
27	56-3040	1	Spring
28	56-3050	1	Plug
29	56-3060	1	Pin
30	112652	1	Shield-Grass
31	112653	1	Retaining-Ring
33	56-3100	6	Capscrew
34	56-3110	6	Roll
35	56-3120	1	Carrier
36	56-3130	1	Oil Seal
37	56-3140	1	Shaft Kit
40	56-3170	1	Insert
41	56-3180	2	Spring
43	56-3200	2	Body
44	56-3210	2	Ball
45	56-3220	1	Rotor
46	56-3230	1	Shaft
47	56-3240	1	Race
48	56-3250	1	Plug ASM
49	56-3260	1	O-Ring
50		1	Body
52	112602	1	Bearing-Ball (Input)
53	56-3290	1	Ring



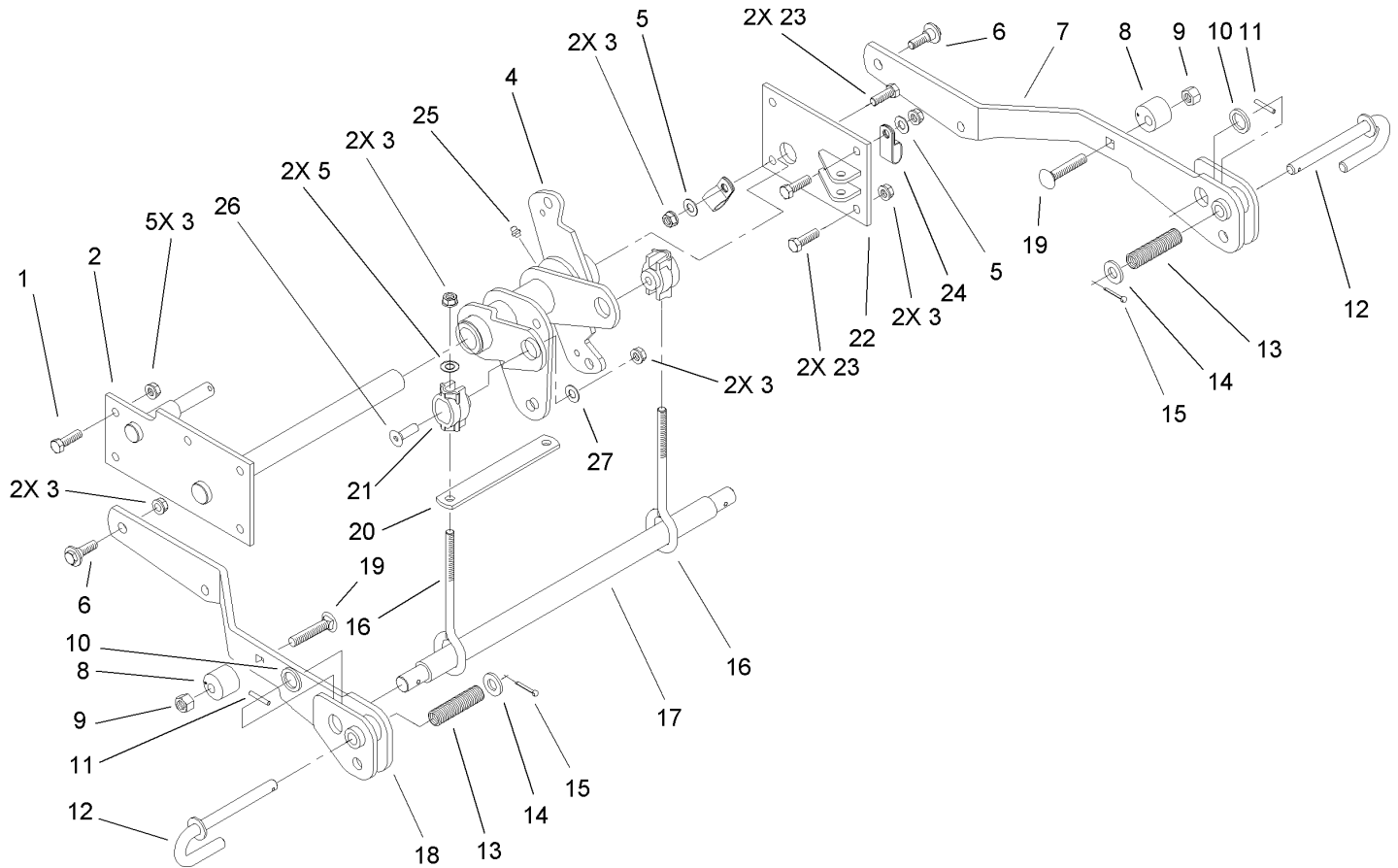
Hydro Transmission Assembly No. 94-2003 (continued)

Ref	Part No.	Qty.	Description
55	56-3310	1	Seal Kit
56	56-2940	1	Cam Ring ASM
57		1	Body ASM
58	98-7378	1	Fitting - 90 DEG Bent Tube



Drive Shaft Assembly

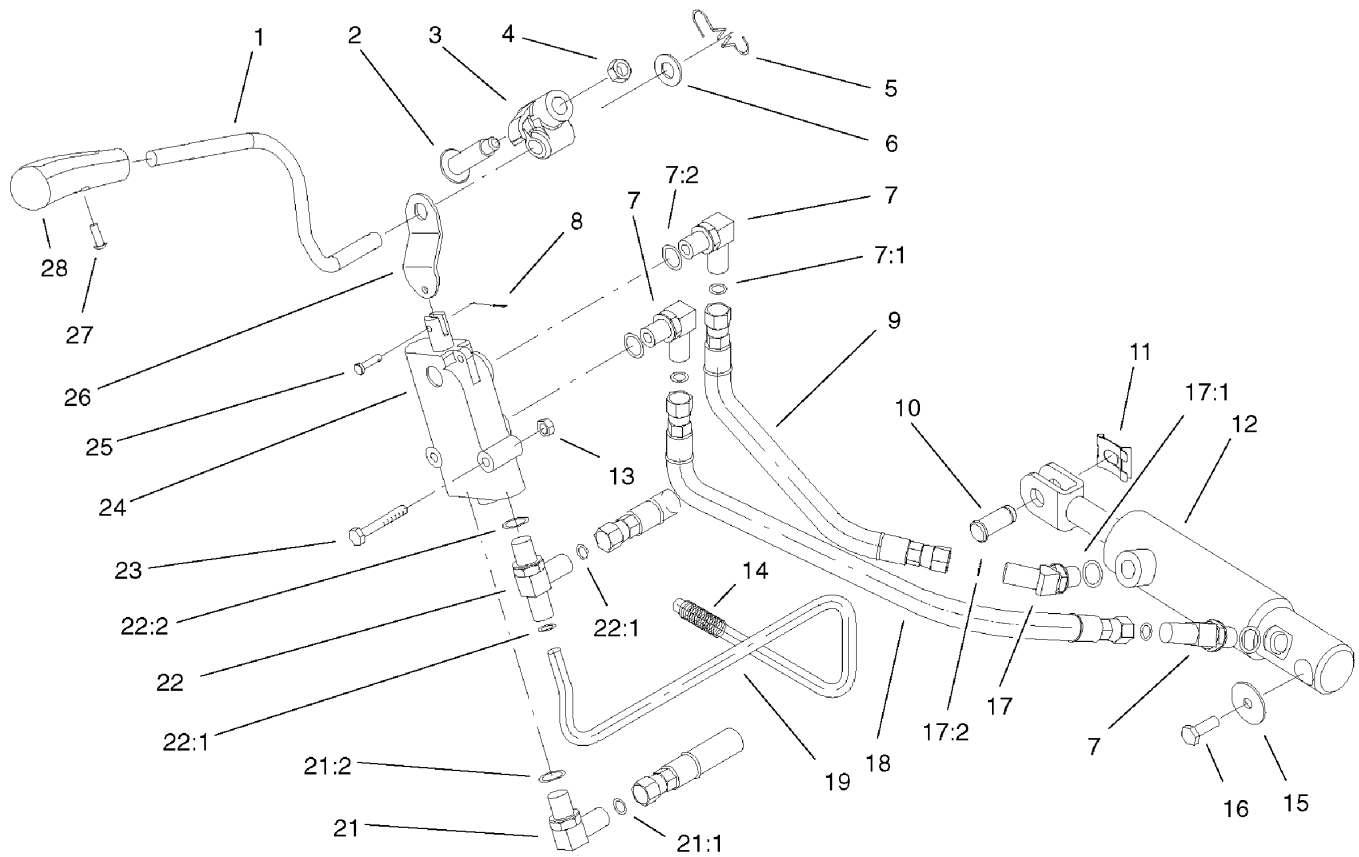
Ref	Part No.	Qty.	Description				
1	94-2373-03	1	Shaft-Drive				
3	44-2230	4	Coupling-Rubber				
4	71-4411	4	Spacer				
5	322-7	4	Screw-HH				
6	71-4410	4	Spacer				
7	322-11	4	Screw-HH				
8	3256-3	4	Washer-Flat				
9	3296-29	8	Nut-Lock, NI				
10	94-2425	1	Key-Square				
11	94-2059	1	Hub				
12	94-2371	1	Spacer - Fan				
13	937089	1	Key-Woodruff				
14	95-4223	1	Fan - Hydro				
15	99-4405	1	Hub				
16	103995	1	Washer				
17	94-7955	1	Screw-HH				
18	94-7975	4	Screw-Set				



Hydro Lift Lower Assembly

Ref	Part No.	Qty.	Description
1	323-7	5	Screw-HH
2	94-2263-03	1	Support-Deck Lift
3	3296-39	15	Nut-Lock, NI
4	99-4430	1	Bellcrank And Bushing ASM
5	3256-24	4	Washer-Flat
6	614672	2	Bolt-Shoulder
7	94-2279-03	1	Arm-Lift LH
8	94-2411	2	Stop - Lift Adj
9	3296-48	2	Nut-Lock, NI
10	3256-28	2	Washer-Flat
11	32121-79	2	Pin-Roll
12	94-2301	2	Pin - J
13	95-4256	2	Spring-Compression
14	3256-26	2	Washer-Flat
15	3272-10	2	Pin-Cotter
16	104-5079	2	Rod-Lift
17	94-2277-03	1	Bar - Lift
18	94-2278-03	1	Arm-Lift RH
19	3232-5	2	Screw-CARR
20	94-7600	1	Spacer-Strap
21	99-2344	2	Sleeve-Lift
22	99-3746-03	1	Support-Cylinder
23	323-18	4	Screw-HH
24	98-1617	1	Clamp-Tube

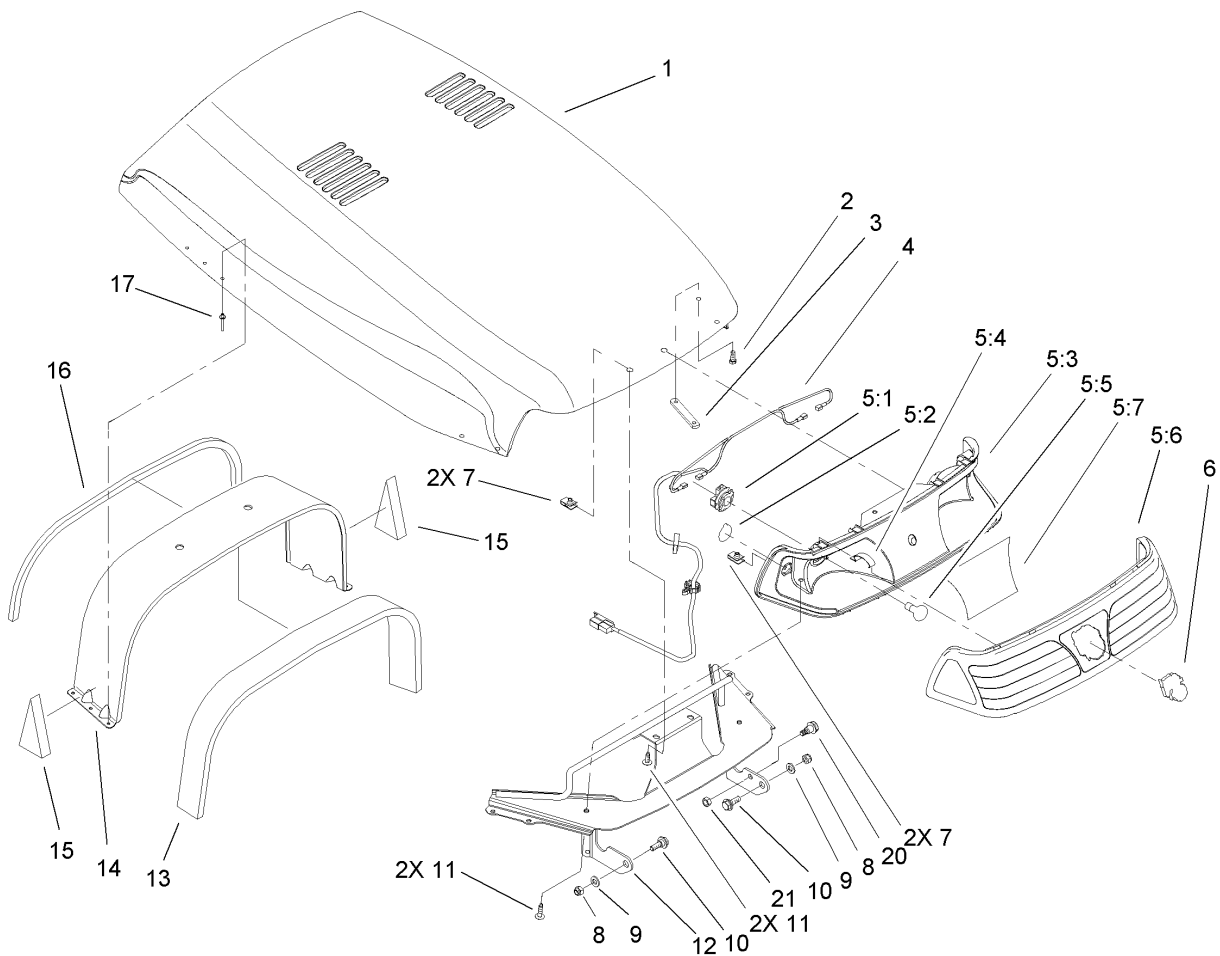
Ref	Part No.	Qty.	Description
25	302-5	1	Fitting-Grease
26	99-8051	2	Screw
27	99-6496	2	Washer-Flat



Hydro Lift Upper Assembly

Ref	Part No.	Qty.	Description
1	94-7714	1	Handle - Lift
2	92-1099	1	Bolt-Shoulder
3	95-4168	1	Trunnion - Lift Lever
4	610358	1	Nut-Jam, Locking
5	95-4221	1	Spring - Lift Extension
6	95-4235	1	Washer
7	95-4141	3	Fitting - Hydraulic 90
7:1	237-21	1	O-Ring
7:2	237-42	1	O-Ring
8	3272-1	1	Pin-Cotter
9	94-7945	1	Hose ASM
10	98-1639	1	Pin-Clevis
11	95-4064	1	Clip-Pin
12	94-2300	1	Lift Cylinder ASM
13	3296-42	2	Nut-Lock, NI
14	95-4258	2	Cover - Brace
15	3256-57	1	Washer-Flat
16	95-4245	1	Screw - Thread Locking
17	95-4136	1	Fitting - Hydraulic 45
17:1	237-42	1	O-Ring
17:2	237-21	1	O-Ring
18	94-7944	1	Hose ASM
19	94-7970	1	Tube - Hydraulic
21	95-4140	1	Fitting - Hydraulic 90

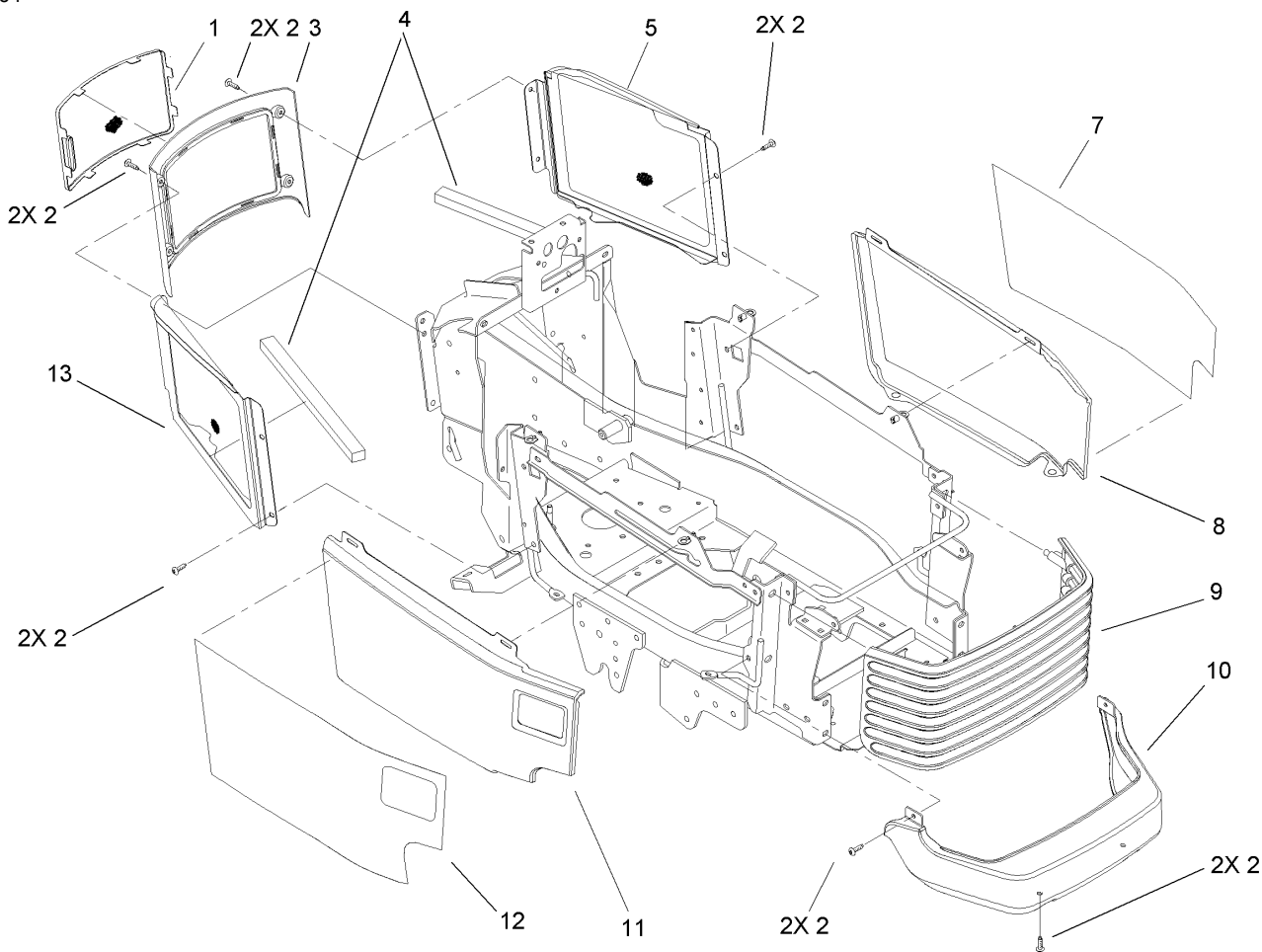
Ref	Part No.	Qty.	Description
21:1	237-22	1	O-Ring
21:2	237-42	1	O-Ring
22	95-4134	1	Fitting - Hydraulic Tee
22:1	237-22	1	O-Ring
22:2	237-42	2	O-Ring
23	321-10	2	Screw-HH
24	95-4019	1	Valve - Hydraulic
25	283-16	1	Pin-Clevis
26	98-1620	1	Link - Lift
27	95-4236	1	Tscrew - PPH
28	94-2100	1	Knob - Lift



Hood and Headlight Assembly

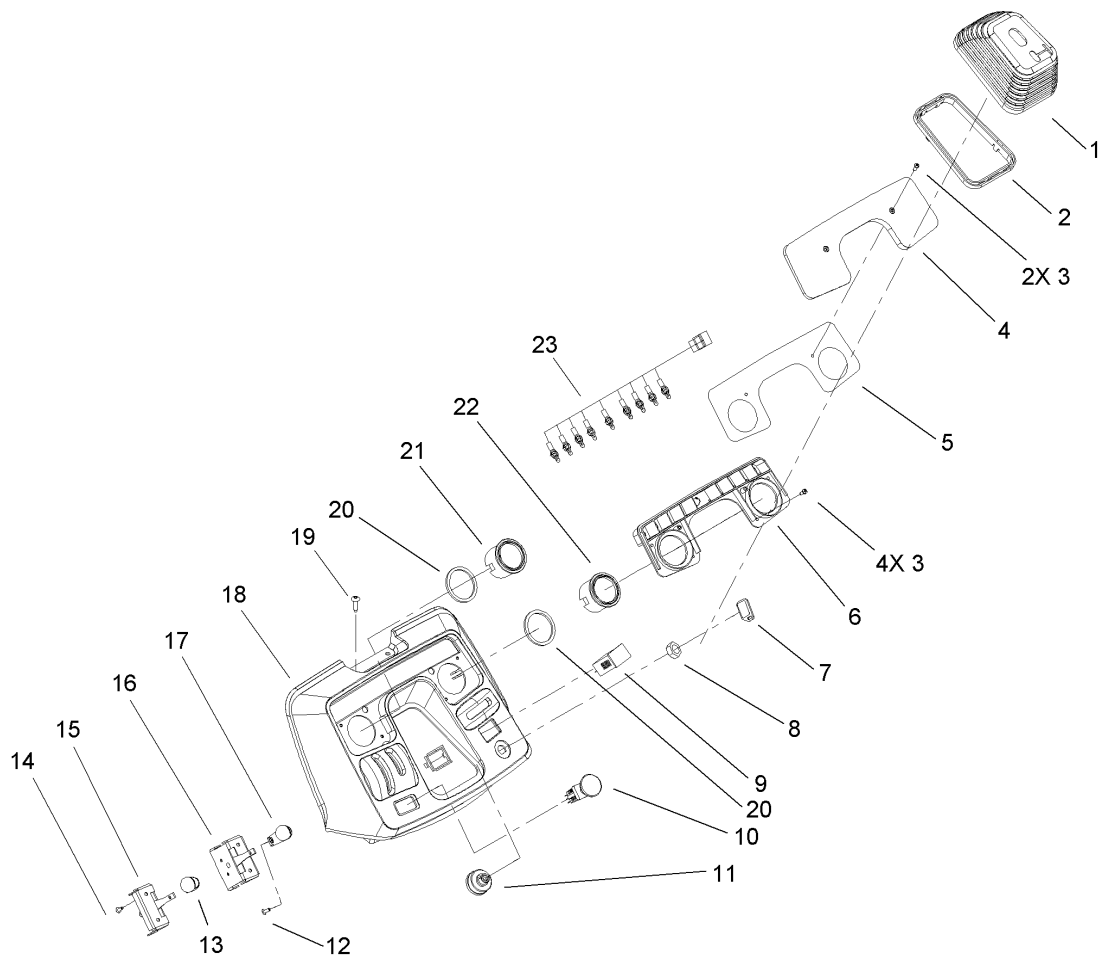
Ref	Part No.	Qty.	Description
1	98-7206	1	Assembly - Hood
2	63-8590	4	Screw
3	99-2323	2	Plate-Nut
4	95-0691	1	Harness - Wire,lights
5	95-4167	1	Assembly - Headlight Nh
5:1	7228	2	Bulb
5:2	94-2098	1	Reflector - Headlight
5:3	95-3881	1	Lens - Headlight
5:4	95-4129	4	Clip - Retainer
5:5	98-1602	2	Decal - Sidelight
5:6	98-3591	2	Sealed Socket ASM
5:7	98-3597	1	Decal-Headlight Reflector
6	107-7338	1	Emblem - Logo
7	107069	4	Clip
8	3296-29	2	Nut-Lock, NI
9	3256-23	2	Washer-Flat
10	27-0410	2	Screw-Shoulder
11	92-7020	4	Screw-HH
12	99-4962-03	1	Bulkhead-Front
13	95-4078	1	Foam Seal-Rear
14	95-3902-03	1	Bulkhead-Rear
15	95-4259	2	Foam - Lower Bulkhead
16	95-4233	1	Foam - Tape
17	3269-12	6	Rivet-Pop

Ref	Part No.	Qty.	Description
20	92-6986	1	Bolt-Shoulder
21	3296-47	1	Nut-Lock, NI



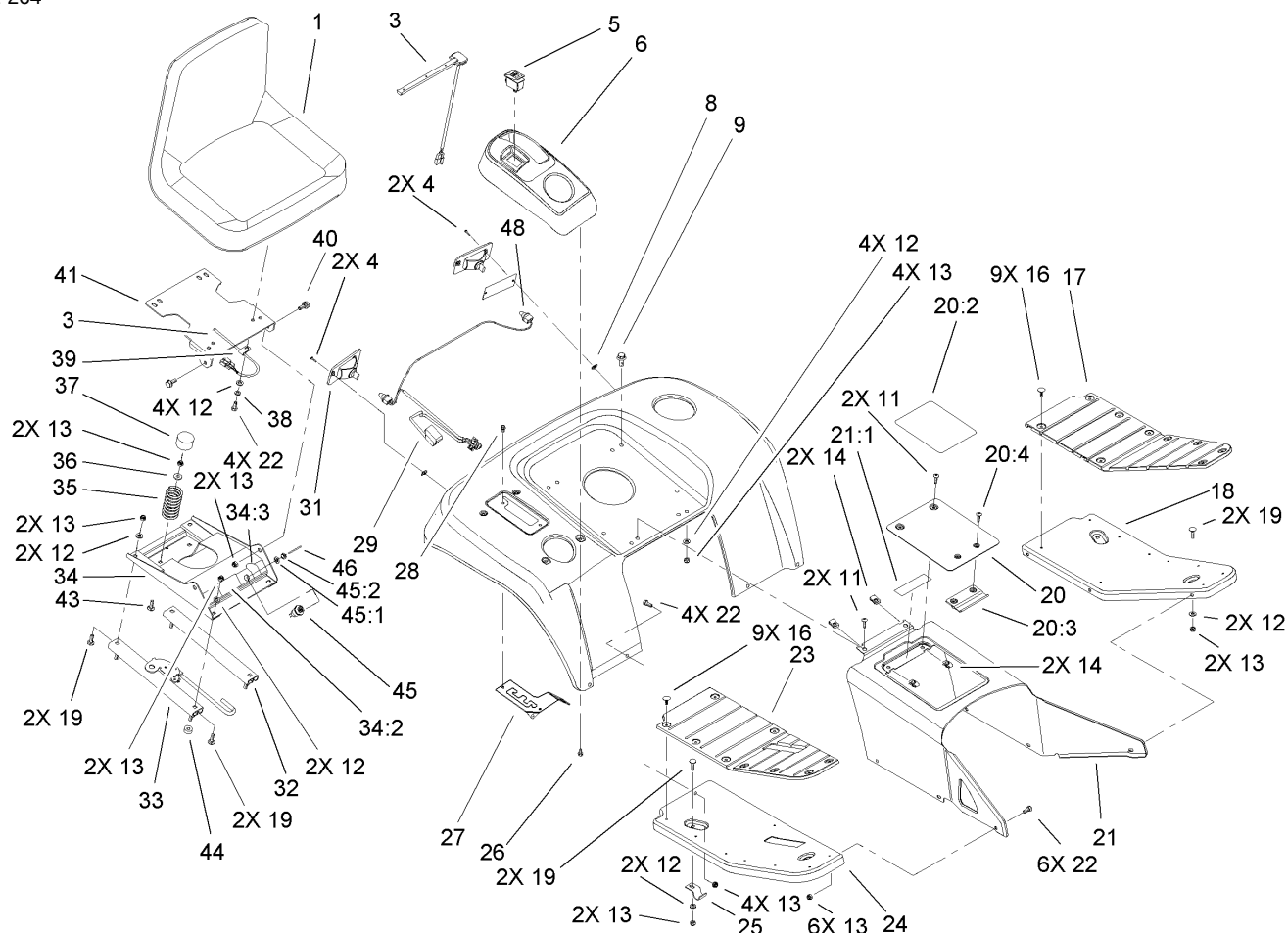
Grill and Side Panel Assembly

Ref	Part No.	Qty.	Description				
1	98-8714-03	1	Screen - Rear				
2	92-7020	12	Screw-HH				
3	94-2093	1	Cover - Rear				
4	95-4231	2	Foam-Seal, Side Screen				
5	95-4114-03	1	Cover-Side LH				
7	107-8493	1	Decal				
8	94-2088-04	1	Sidpnl-LH Hood				
9	94-2104	1	Grill				
10	107-8488	1	Cover-Bumper, Nh				
11	94-2087-04	1	Sidepanel-RH Hood				
12	107-8494	1	Decal				
13	95-4113-03	1	Cover-RH Side				



Dash Assembly

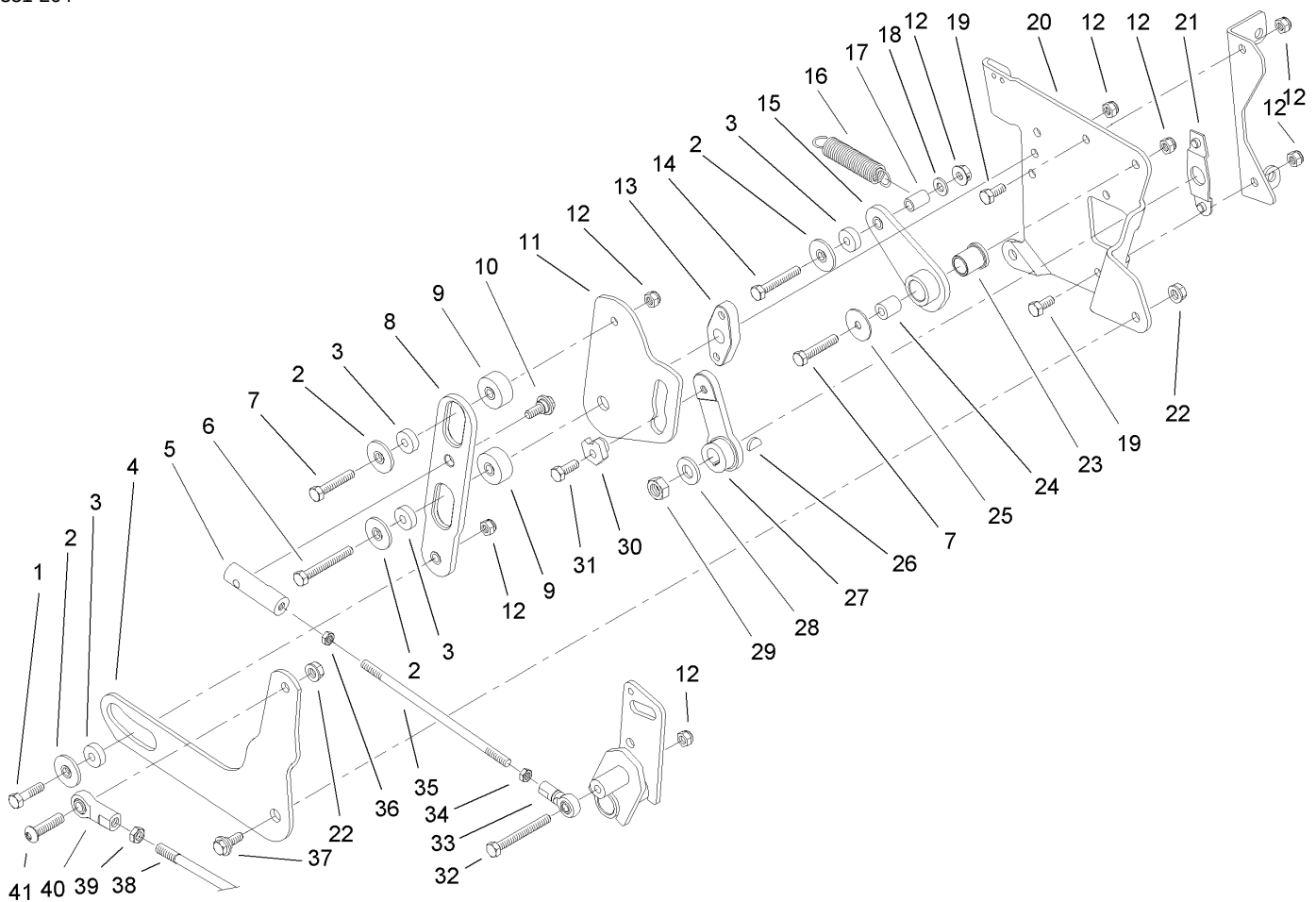
Ref	Part No.	Qty.	Description				
1	94-2102	1	Boot - Steering				
2	95-3844	1	Retainer - Boot				
3	95-4234	6	Screw-Pan Hd				
4	95-3842	1	Lens - Dash				
5	95-4072	1	Decal - Dash Lens				
6	95-3843	1	Housing-Light, Dash				
7	700918	1	Key				
8	700919	1	Nut				
9	94-4208	1	Hourmeter				
10	95-4108	1	Switch - PTO Nh				
11	92-6785	1	Switch-Ignition				
12	95-4236	2	Tscrew - PPH				
13	95-4105	1	Knob - Throttle				
14	32144-32	4	Screw				
15	95-4036	1	Throttle Control ASM				
16	95-4035	1	Choke Control ASM				
17	94-2122	1	Knob - Choke				
18	94-2101	1	Dash				
19	92-7020	4	Screw-HH				
20	95-4238	2	Gasket - Foam				
21	94-7616	1	Gauge - Oil Temperature				
22	95-3830	1	Gauge-Fuel				
23	99-3720	1	Harness-Light				



Fender, Footrest and Seat Assembly

Ref	Part No.	Qty.	Description
1	107-9204	1	Seat-Gt, Nh
3	38-1420	1	Switch-Seat
4	3250-29	4	Screw-PPH
5	94-7602	1	Switch - Cruise
6	94-2120	1	Pod - Control
8	95-4115	4	Nut - Speed
9	3234-29	4	Screw-HHF
11	92-7020	4	Screw-HH
12	3256-23	16	Washer-Flat
13	3296-29	26	Nut-Lock, NI
14	107069	4	Clip
16	3290-479	18	Fastener-Panel
17	94-2096	1	Pad - LH Footrest
18	94-2090-04	1	Footrest - LH
19	3230-16	8	Screw-CARR
20	99-6091	1	ASM-Cover/decal
20:2	107-9221	1	Decal-Danger, Nh
20:3	95-4107	1	Retainer - Cover
20:4	94-4496	2	Screw-PPH
21	99-6130	1	Tunnel W/decal ASM
21:1	80-8760	1	Decal-Danger
22	322-3	14	Screw-HH
23	94-2095	1	Pad - RH Footrest
24	94-2089-04	1	Footrest - RH

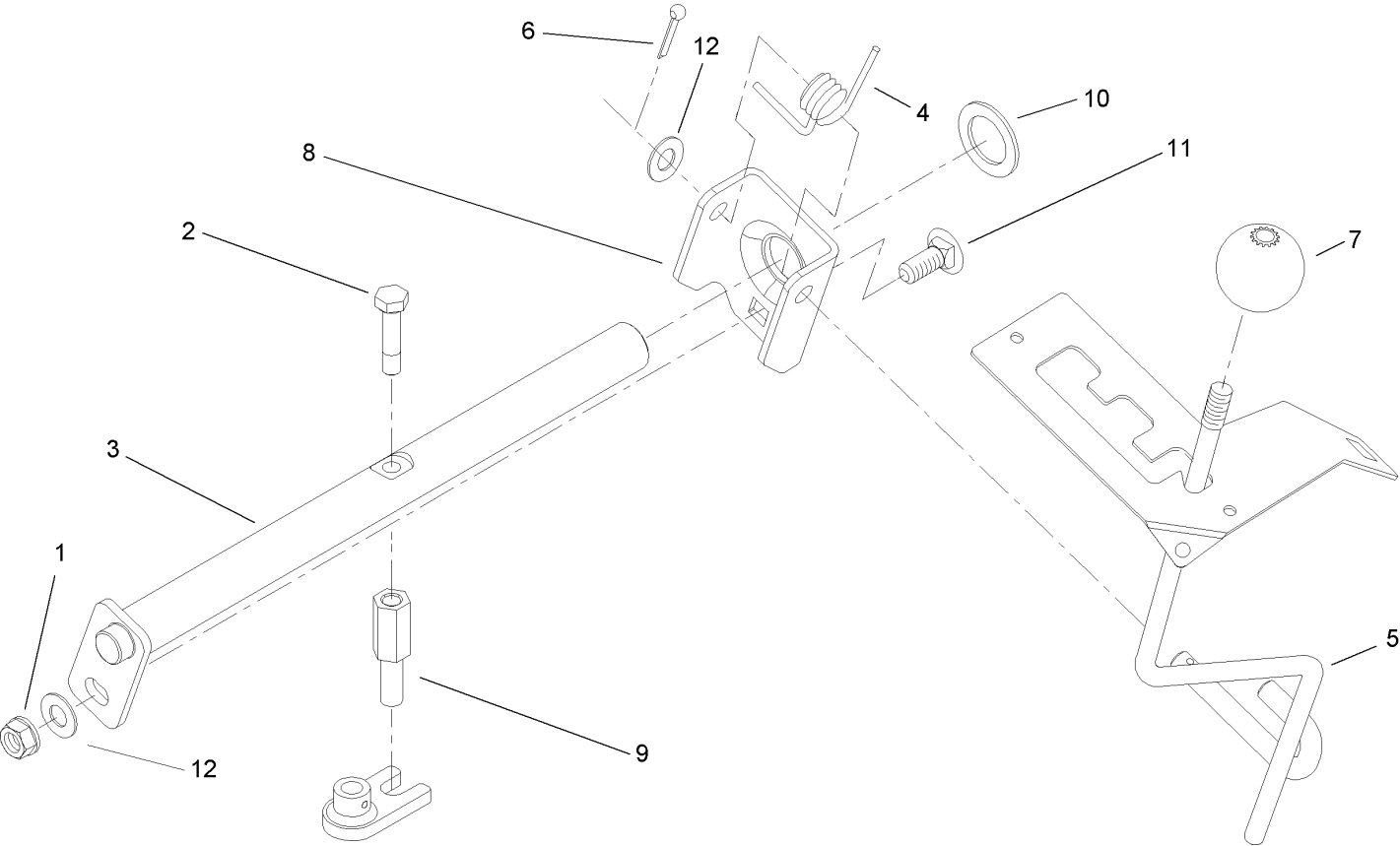
Ref	Part No.	Qty.	Description
25	95-3858	2	Bracket-Footrest
26	32144-20	4	Screw-Thread Forming
27	98-8711-03	1	Gate - Hi/lo Shift
28	32144-4	2	Screw-HWH
29	99-3726	1	Harness-Rear
31	94-2124	2	Lamp - Taillight
32	94-2112	1	Slide - Seat Slave
33	94-2177	1	Slide - Seat Latch
34	104-5063	1	Seat Base Asm, Nh Decal
34:2	99-2985	1	Danger-Decal
34:3	99-8894	1	Decal-Nmir Switch
35	94-2106-03	2	Spring - Compression
36	105503	2	Bushing
37	95-4242	2	Cap - Seat Spring
38	3253-4	4	Washer-Lock
39	98-2390	1	Clamp - R
40	37-8771	2	Bolt-Shoulder
41	104-4345-03	1	Mount-Seat
43	3230-22	2	Screw-CARR
44	4-2390	4	Washer-Flat
45	46-5780	1	Switch-Starter
45:1	3254-5	1	Washer-Tooth
45:2	218-461	1	Nut-HH
46	98-4486	1	Key-Ignition



Smart Turn Rear Assembly

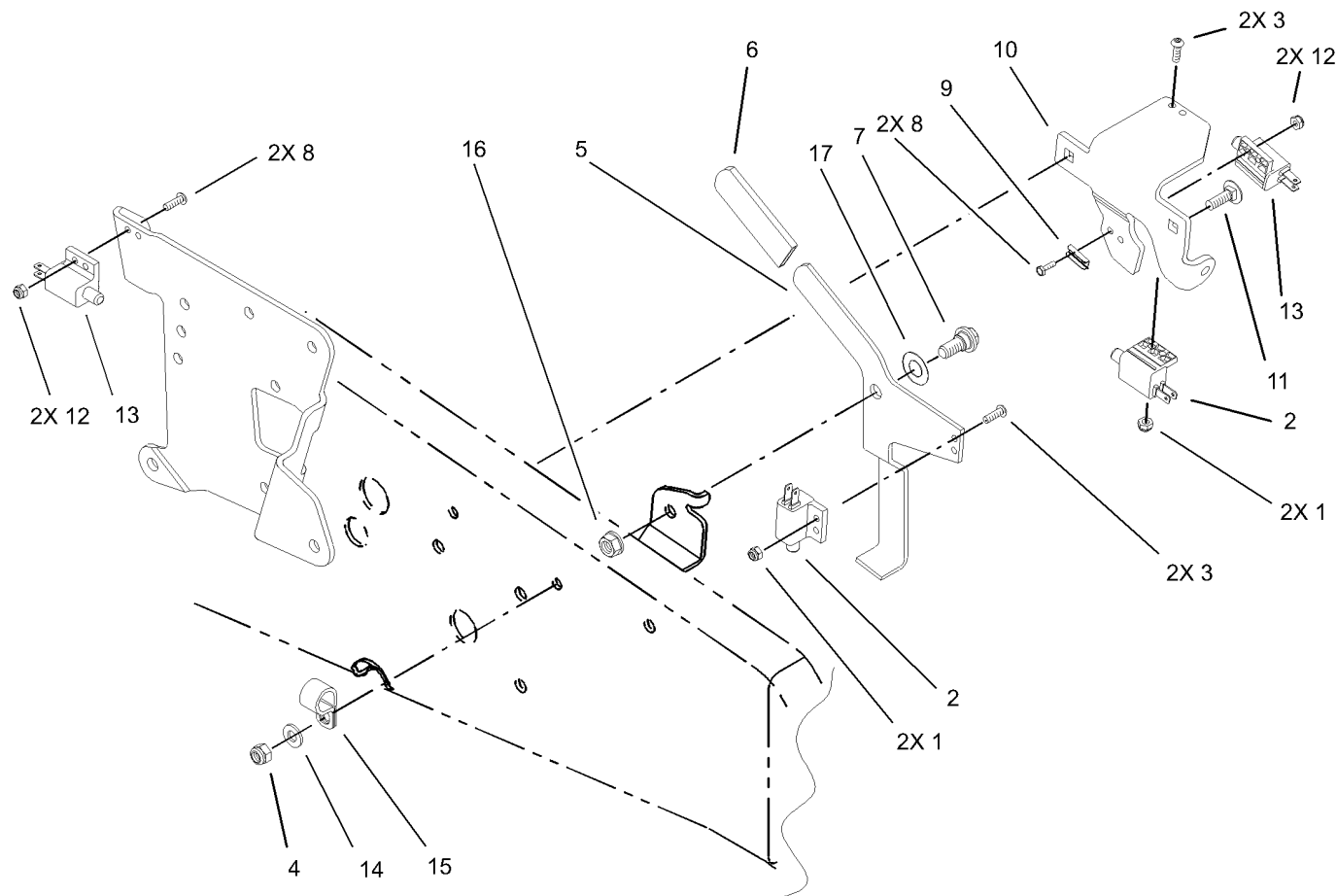
Ref	Part No.	Qty.	Description
1	322-6	1	Screw-HH
2	94-2313	4	Retainer - Bearing
3	95-4185	4	Bearing - Ball
4	95-3801-03	1	Slider-Lift
5	94-7637	1	End-Rod, RH
6	322-12	1	Screw-HH
7	322-9	2	Screw-HH
8	94-2144	1	Slider - Speed Control
9	94-2169	2	Standoff - Cam Plate
10	94-7817	1	Bolt-Shoulder
11	94-2145	1	Plate - Cam
12	3296-29	8	Nut-Lock, NI
13	94-2168	1	Standoff - Slider
14	322-10	1	Screw-HH
15	94-7586	1	Arm-Return To Neutral
16	63-1590	1	Spring-Idler
17	94-2309	1	Standoff - Spring
18	3256-23	1	Washer-Flat
19	322-3	2	Screw-HH
20	99-8053-03	1	Plate-Control
21	94-7814	1	Locator-Control Plate
22	108881	2	Nut
23	94-7913	1	Bushing - Flanged
24	94-7564	1	Spacer

Ref	Part No.	Qty.	Description
25	3256-57	1	Washer-Flat
26	3257-24	1	Key-Woodruff
27	94-7816	1	Arm - Speed Control
28	3256-26	1	Washer-Flat
29	3296-45	1	Nut-Lock, NI
30	94-2468	1	Cam
31	95-4245	1	Screw - Thread Locking
32	322-13	1	Screw-HH
33	94-7571	1	End - RH Rod
34	3220-20	1	Nut-Jam
35	94-2497	1	Rod - Slider To Pivot
36	3220-2	1	Nut
37	94-7582	1	Bolt-Shoulder
38	94-7500	1	Rod-Lift
39	3220-3	1	Nut-Jam
40	92-7008	1	End-Rod, Female
41	95-3857	1	Screw-HSBH



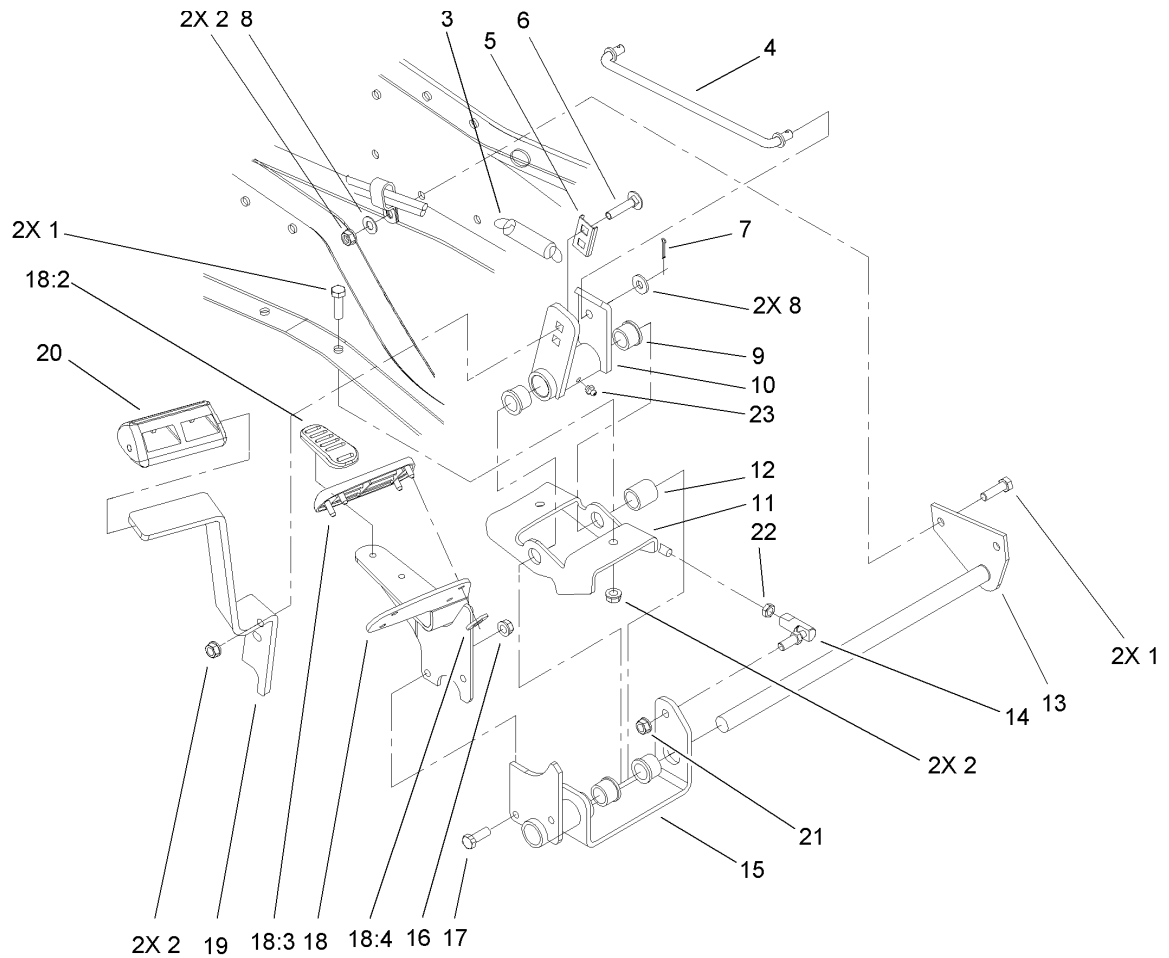
Hi-Lo Shift Assembly

Ref	Part No.	Qty.	Description				
1	3296-39	1	Nut-Lock, NI				
2	99-4953	1	Screw-Thread Locking				
3	99-4445	1	Shift Rod ASM				
4	99-4446	1	Spring-Torsion				
5	99-4448	1	Lever-Shift				
6	3272-10	1	Pin-Cotter				
7	95-4112	1	Knob - Hi/lo Shift				
8	99-4951	1	Bracket-Pivot				
9	99-4952	1	Rod-Shift Pivot				
10	99-4958	1	Spacer-Shift				
11	3231-22	1	Screw-CARR				
12	3256-24	2	Washer-Flat				



Parking Brake Upper Assembly

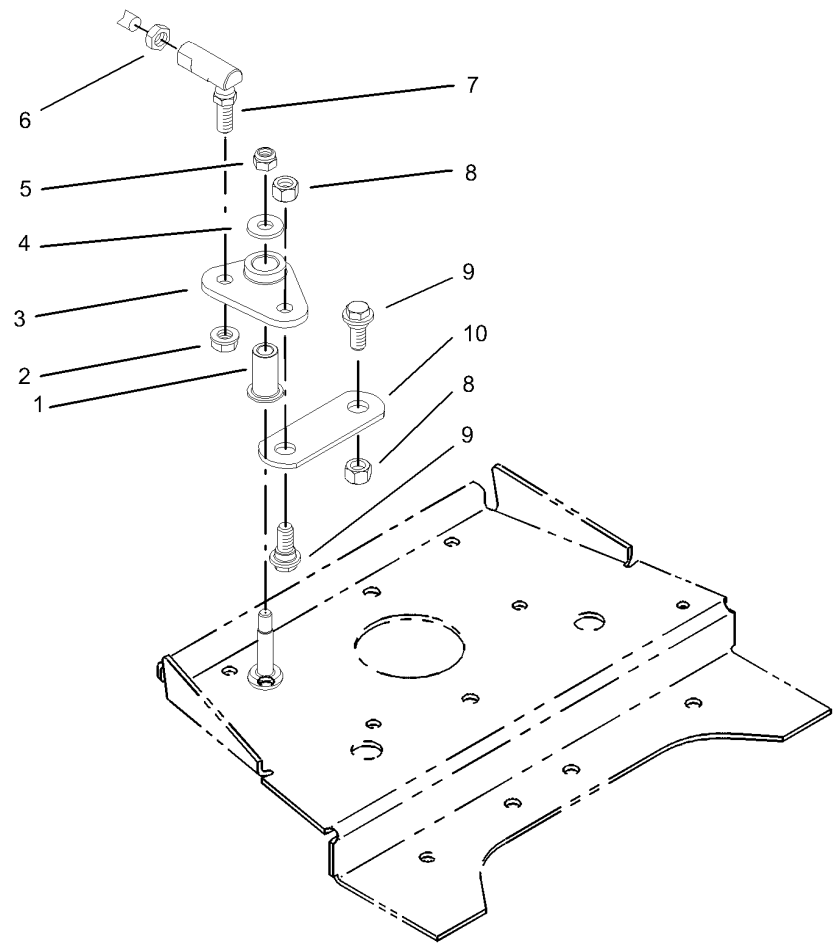
Ref	Part No.	Qty.	Description				
1	3296-2	4	Nut-Lock				
2	65-7410	2	Switch-Pole, Single				
3	3274-14	4	Screw-HSH				
4	3296-29	2	Nut-Lock, NI				
5	94-2157-03	1	Latch-Parking Brake				
6	102597	1	Grip				
7	94-7582	1	Bolt-Shoulder				
8	99-8128	4	Screw				
9	94-7905	1	Retainer-Screw				
10	94-7562-03	1	Bracket - Switch				
11	3230-16	2	Screw-CARR				
12	3296-1	4	Nut-Lock, NI				
13	95-1653	2	Switch-Pole, Single				
14	3256-23	1	Washer-Flat				
15	98-2358	1	Clamp - R				
16	108881	1	Nut				
17	98-3087	1	Washer				



Hydro Control Assembly

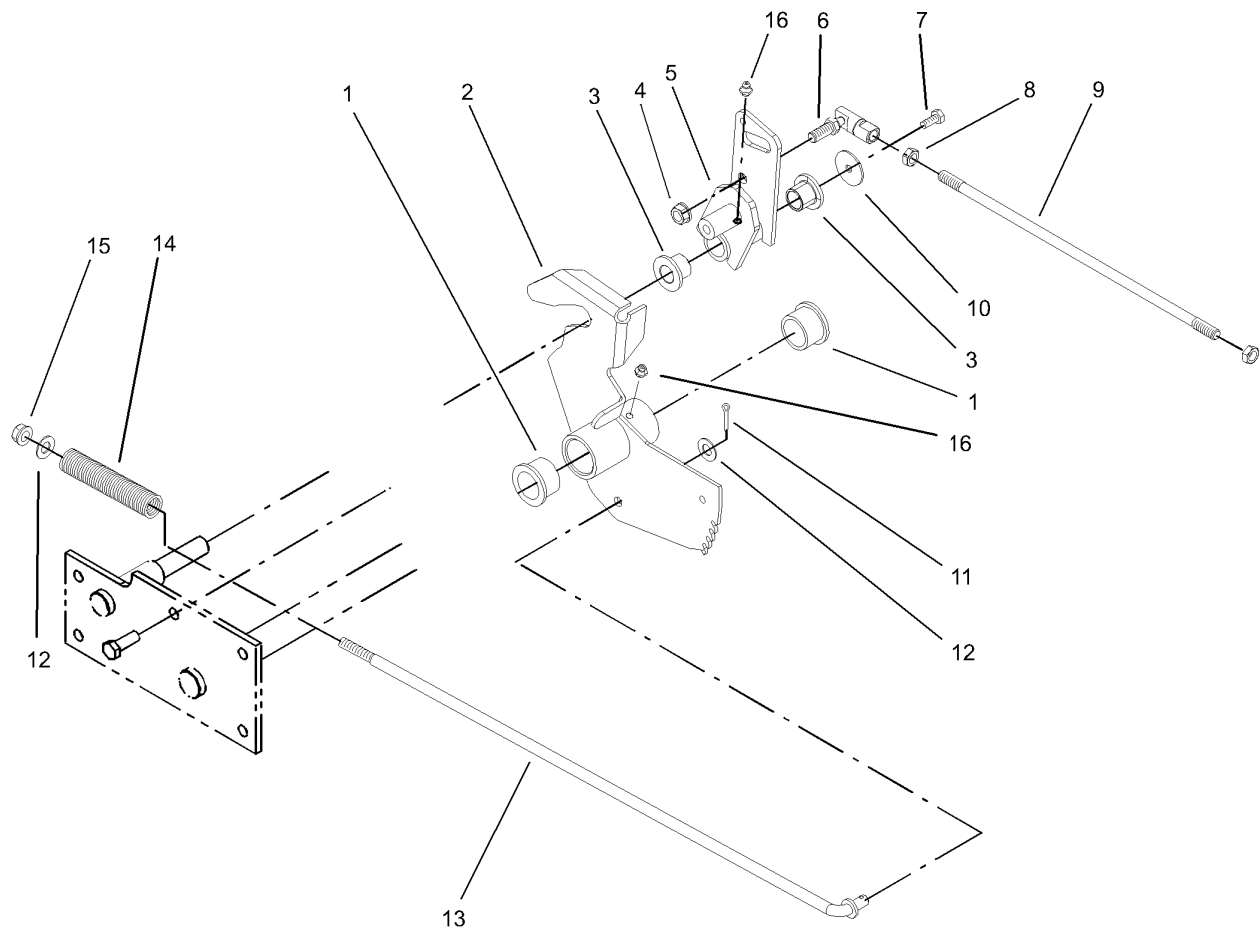
Ref	Part No.	Qty.	Description
1	323-7	4	Screw-HH
2	3296-39	6	Nut-Lock, NI
3	63-1590	1	Spring-Idler
4	94-2499	1	Rod-Pivot Plate To Pedal
5	94-7818	1	Retainer - Screw
6	3231-25	2	Screw-CARR
7	3272-10	2	Pin-Cotter
8	3256-24	3	Washer-Flat
9	98-1636	4	Bushing-Flange
10	94-2351-03	1	Bracket-Brake
11	94-2343-03	1	Bracket - Support
12	94-7501	1	Spacer - Pedal
13	94-2345-03	1	Shaft-Pivot
14	94-7572	1	End-RH Tie Rod
15	94-2342-03	1	Bracket-Foward/reverse
16	3296-29	2	Nut-Lock, NI
17	322-5	2	Screw-HH
18	107-9207	1	Hydro Pedal ASM
18:2	107-9208	1	Heal Pad-Pedal Nh
18:3	107-9209	1	Toe Pad-Pedal Nh
18:4	32112-6	6	Pushnut
19	94-2352-03	1	Pedal - Brake
20	94-2123	1	Pad - Brake Pedal
21	3296-6	1	Nut-Lock, NI

Ref	Part No.	Qty.	Description
22	3220-3	1	Nut-Jam
23	302-5	1	Fitting-Grease



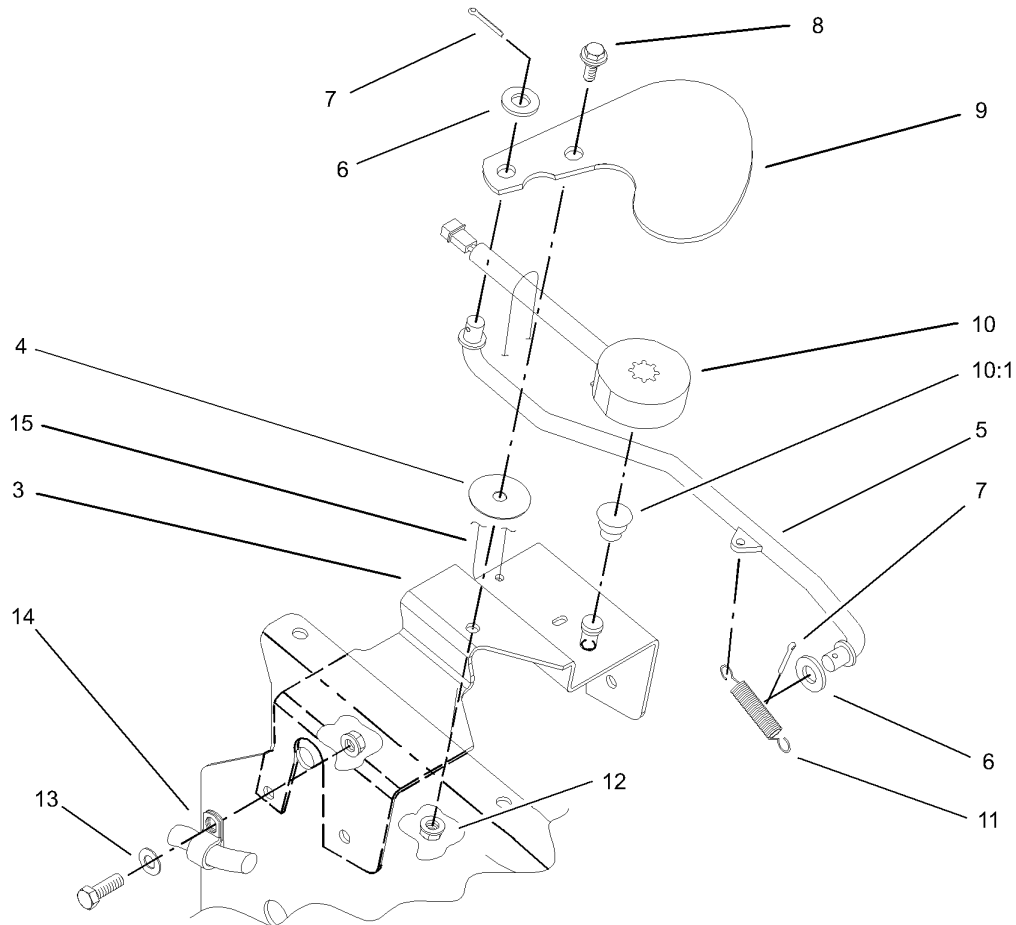
Smart Turn Front Assembly

Ref	Part No.	Qty.	Description				
1	94-7919	1	Bushing				
2	3296-6	1	Nut-Lock, NI				
3	94-7579	1	Lever - Slow Down				
4	98-3499	1	Washer-Flat				
5	3296-29	1	Nut-Lock, NI				
6	3220-16	1	Nut-Jam, LH				
7	94-7573	1	End - LH Tie Rod				
8	108881	2	Nut				
9	94-7582	2	Bolt-Shoulder				
10	94-2409	1	Link-Slow Down				



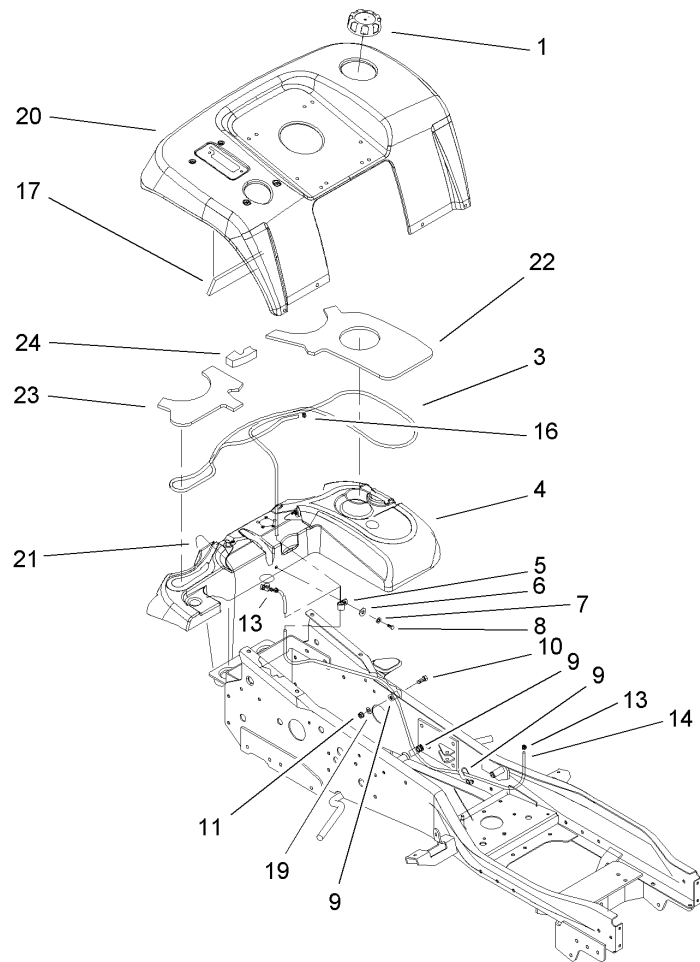
Parking Brake Lower Assembly

Ref	Part No.	Qty.	Description				
1	94-7574	2	Bushing-Flanged				
2	94-2375-03	1	Plate-Brake Pivot				
3	94-7569	2	Bushing				
4	3296-6	1	Nut-Lock, NI				
5	94-2488-03	1	Pivot-Hydro				
6	94-7573	1	End - LH Tie Rod				
7	94-7955	1	Screw-HH				
8	3220-16	1	Nut-Jam, LH				
9	94-2498	1	Rod - Pivot To Pedal				
10	3256-55	1	Washer-Flat				
11	3272-10	1	Pin-Cotter				
12	3256-24	2	Washer-Flat				
13	94-2393	1	Rod - Brake				
14	94-7906	1	Spring - Compression				
15	3296-39	1	Nut-Lock, NI				
16	302-5	2	Fitting-Grease				



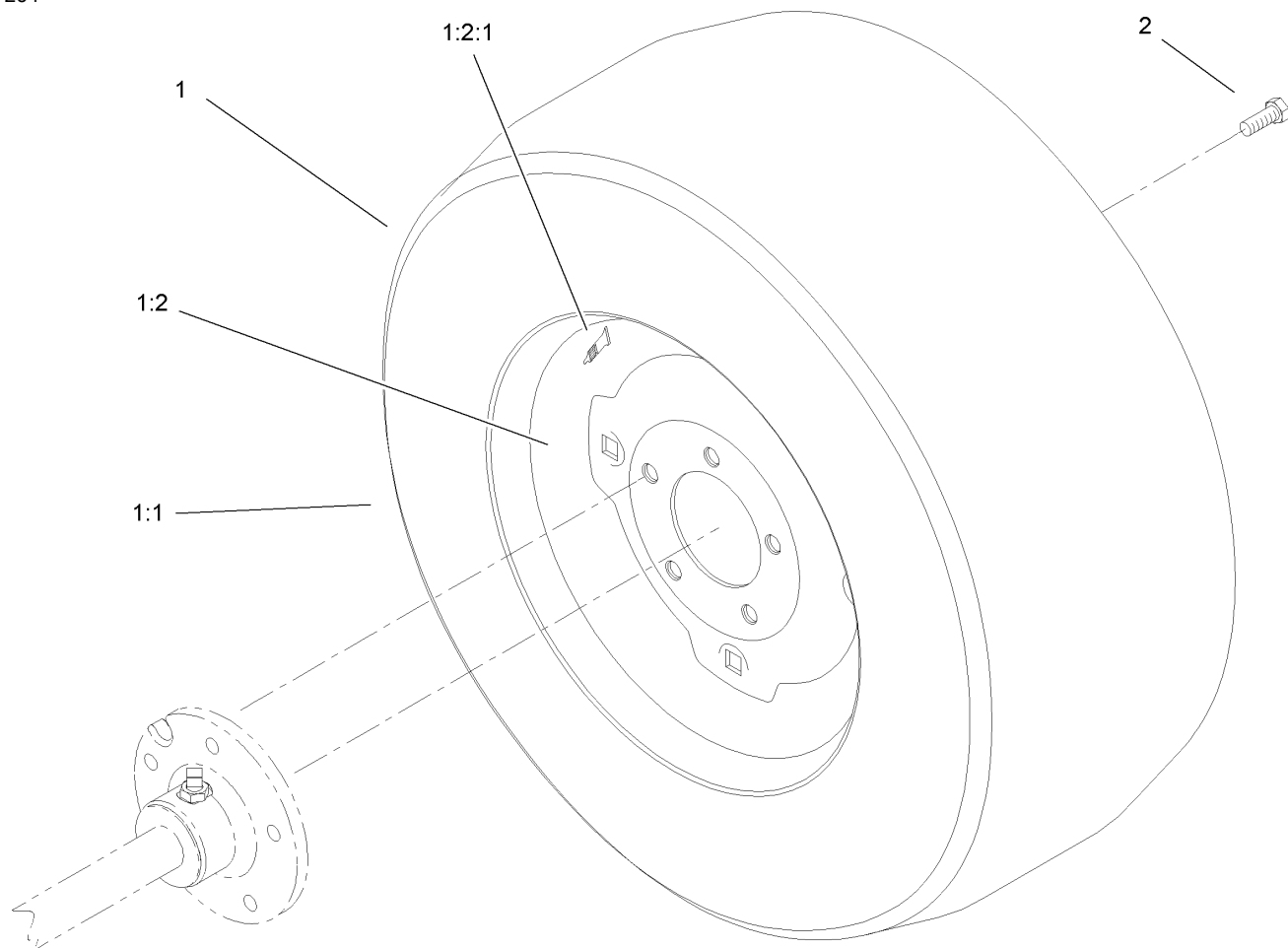
Cruise Control Assembly

Ref	Part No.	Qty.	Description				
3	99-6097-03	1	Brkt-Cruise				
4	94-7575	1	Spacer-Cruise				
5	94-7980	1	Rod-Cruise Control				
6	3256-26	2	Washer-Flat				
7	3272-10	2	Pin-Cotter				
8	94-7582	1	Bolt-Shoulder				
9	99-5309	1	Plate - Magnet				
10	99-8090	1	Magnet ASM				
10:1	93-6601	1	Spring-Compression				
11	66-4160	1	Spring-Upper Solenoid				
12	108881	1	Nut				
13	3256-24	2	Washer-Flat				
14	98-2358	2	Clamp - R				
15	614249	1	Strap-Tie				



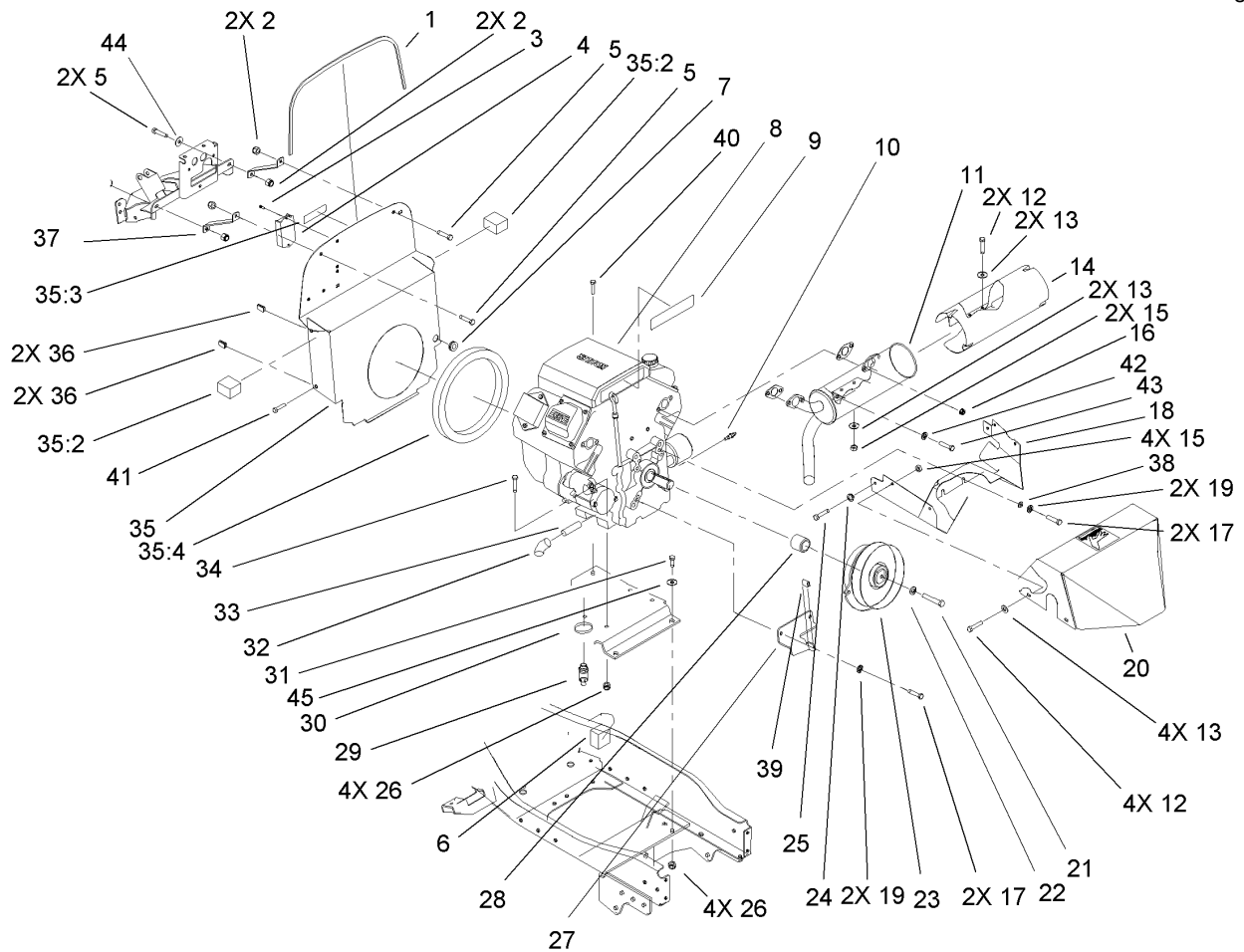
Fender and Fuel System Assembly

Ref	Part No.	Qty.	Description				
1	95-4192	1	Unleaded Gas Cap ASM				
3	99-8553	1	Hose-Vent				
4	99-6141	1	Gas Tank ASM				
5	2412-94	1	Clamp				
6	3256-22	1	Washer-Flat				
7	3253-3	1	Washer-Lock				
8	321-3	1	Screw-HH				
9	98-1616	3	Clamp-Tube				
10	323-6	1	Screw-HH				
11	3296-39	1	Nut-Lock, NI				
13	95-4271	2	Clamp-Hose				
14	99-9680	1	Hose-Fuel				
16	94-8189	1	Clamp-Hose				
17	95-4157	1	Foam - Tank Center				
19	3256-24	1	Washer-Flat				
20	98-7209	1	Rear Body ASM				
21	99-5901	1	Tie-Cable				
22	99-6145	1	Foam-Tank				
23	99-6146	1	Foam-Tank				
24	99-6887	1	Foam-Tank Top				



Wheel Assembly

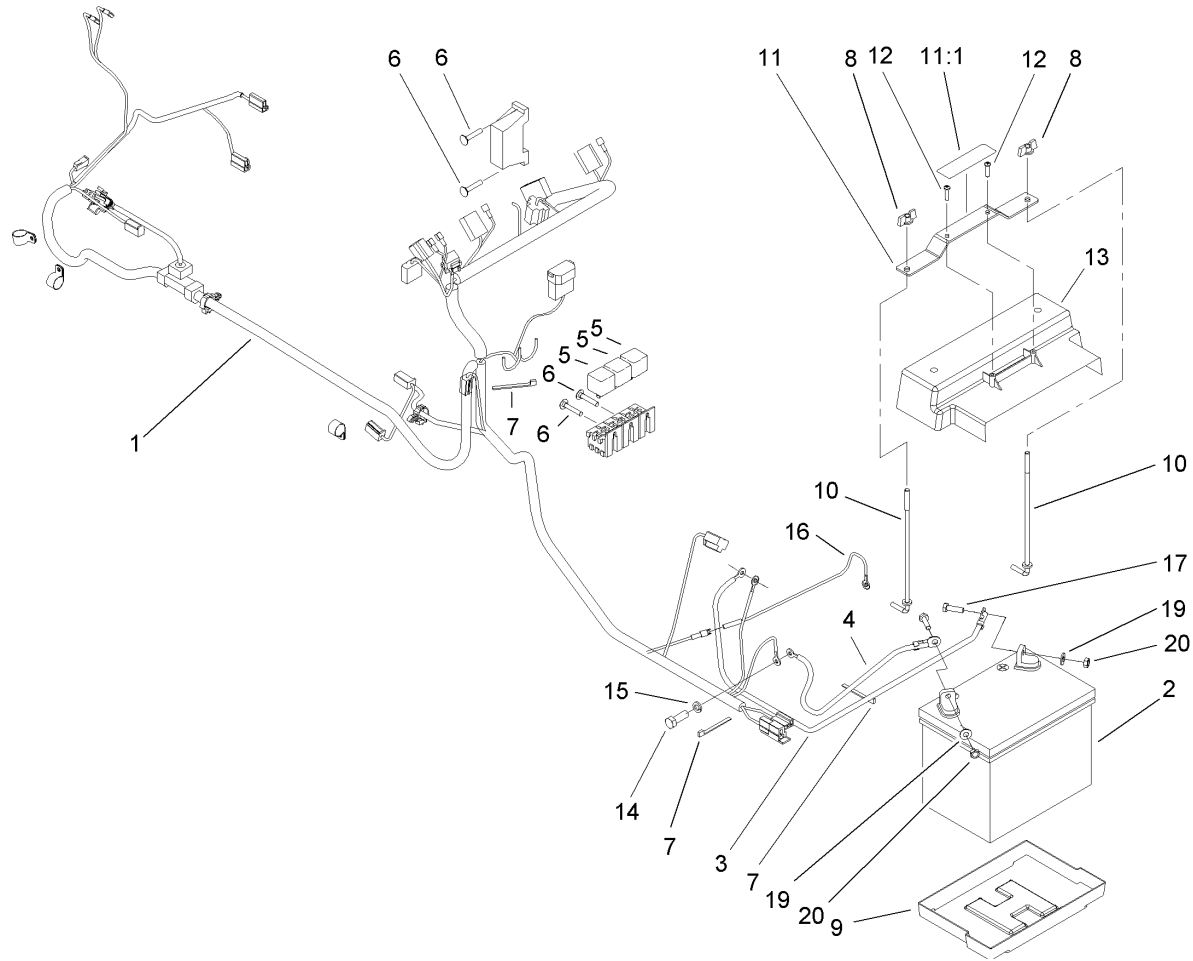
Ref	Part No.	Qty.	Description				
1	99-3667	2	Wheel & Tire ASM				
1:1	99-2334	1	Tire				
1:2	94-7854	1	Rim ASM				
1:2:1	5108	1	Valve				
1:99	7007	1	Tube-Inner				
2	83-2720	10	Bolt-Lug				



Air Cooled Engine Assembly

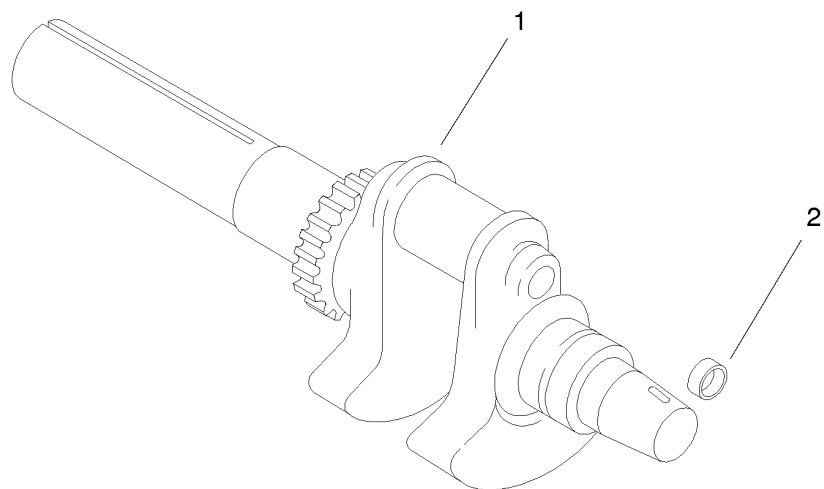
Ref	Part No.	Qty.	Description
1	95-4125	1	Trim - Lock
2	3296-29	4	Nut-Lock, NI
3	32144-112	1	Screw-HWH
4	99-1933	1	Module-Low Voltage
5	322-3	4	Screw-HH
6	98-3086	2	Seal-Foam, Side
7	240-9	1	Grommet
8	105-1540	1	Engine - 22hp Kohler Model No. Ch22s-76511
9	98-7351	1	Label 22 Hp
10	94-7619	1	Sender - Oil Temperature
11	94-7558	1	Muffler - Kohler
12	321-3	6	Screw-HH
13	3256-22	8	Washer-Flat
14	94-7560	1	Reflector - Heat
15	32152-4	6	Nut-Hex
16	92-6780	4	Nut-HF
17	323-6	4	Screw-HH
18	94-7522-03	1	Shrd-Muffler
19	3253-5	4	Washer-Lock
20	94-7524-03	1	Shroud-Muffler
21	94-7973	1	Screw-HH
22	3256-25	1	Washer-Flat
23	94-2190	1	Clutch - PTO

Ref	Part No.	Qty.	Description
24	3253-3	2	Washer-Lock
25	33113-008	2	Screw-HH
26	3296-39	8	Nut-Lock, NI
27	94-2356-03	1	Clutch - Stop
28	94-2068	1	Spacer - Clutch
29	92-6877	1	Valve-Drain, Oil
30	94-2199-03	1	Plate - Engine
31	323-7	3	Screw-HH
32	2811-16	1	Elbow-90 DEG
33	98-7200	1	Nipple
34	323-9	4	Screw-HH
35	98-5060	1	Bulkhead ASM
35:2	98-3086	2	Seal-Foam, Side
35:3	98-5012	1	Decal - Warning
35:4	95-4104	1	Seal-Foam
36	107069	4	Clip
37	95-4117-03	2	Bracket-Bulkhead
38	3256-24	2	Washer-Flat
39	98-5023	1	Bumper
40	32144-109	1	Screw
41	92-7020	4	Screw-HH
42	3253-4	2	Washer-Lock
43	33104-020	2	Screw-HHF
44	3256-23	2	Washer-Flat



Electrical Assembly

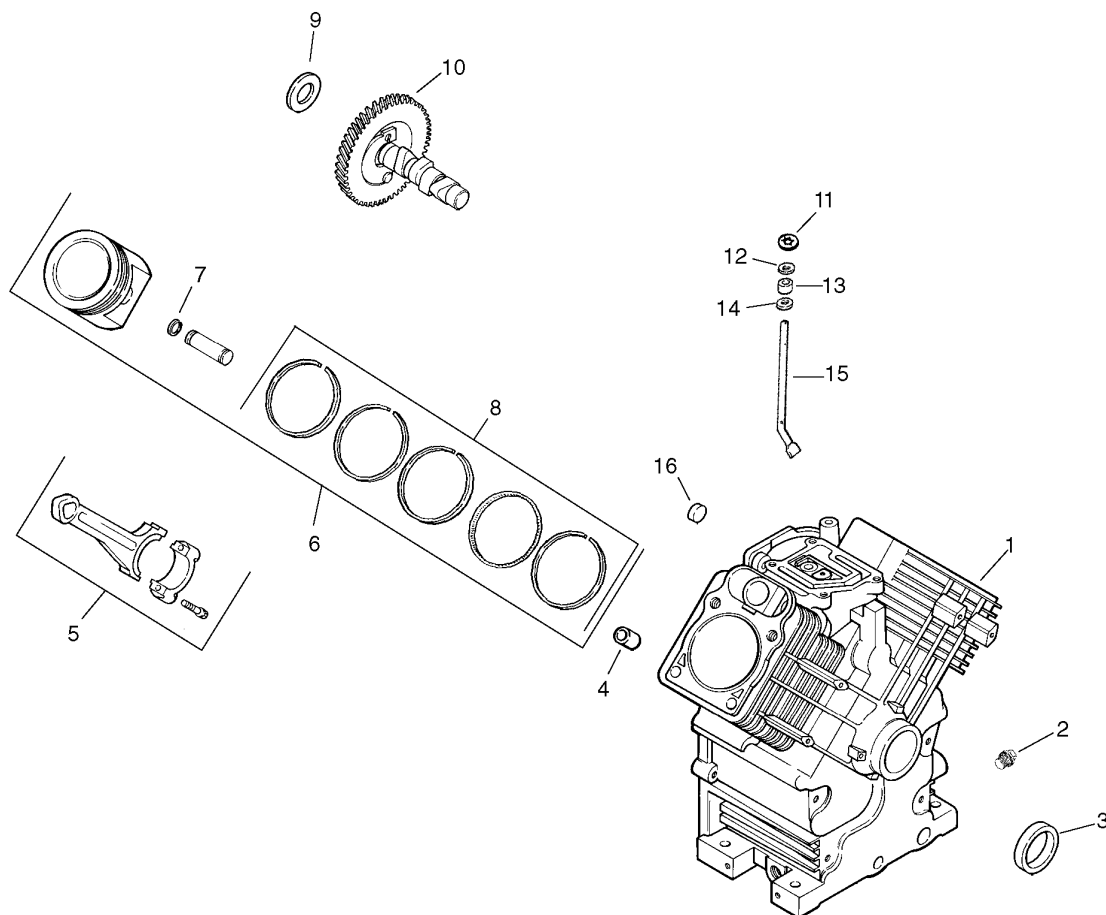
Ref	Part No.	Qty.	Description				
1	99-3723	1	Harness-Wire				
2	104-2492	1	Battery				
3	95-7854	1	Cable-Battery, Red 27in				
4	95-7873	1	Cable - Battery				
5	98-7249	3	Relay				
6	32144-112	4	Screw-HWH				
7	614249	2	Strap-Tie				
8	32103-22	2	Nut-Wing				
9	106948	1	Tray-Battery				
10	95-4042	2	Hook-Retain, Battery				
11	98-5056	1	Strap ASM				
11:1	93-1265	1	Decal-Surface, Hot				
12	94-4496	2	Screw-PPH				
13	95-4044	1	Shield - Battery				
14	33104-020	1	Screw-HHF				
15	3253-4	1	Washer-Lock				
16	98-1492	1	Harness-Wire				
17	321-5	2	Screw-HH				
19	3256-22	2	Washer-Flat				
20	3296-42	2	Nut-Lock, NI				
❶99	109102	1	Fuse-25 Amp				
❶99	218-578	2	Fuse-10 Amp				
❶99	NN10277	1	Fuse-30 Amp				



Crankshaft Assembly

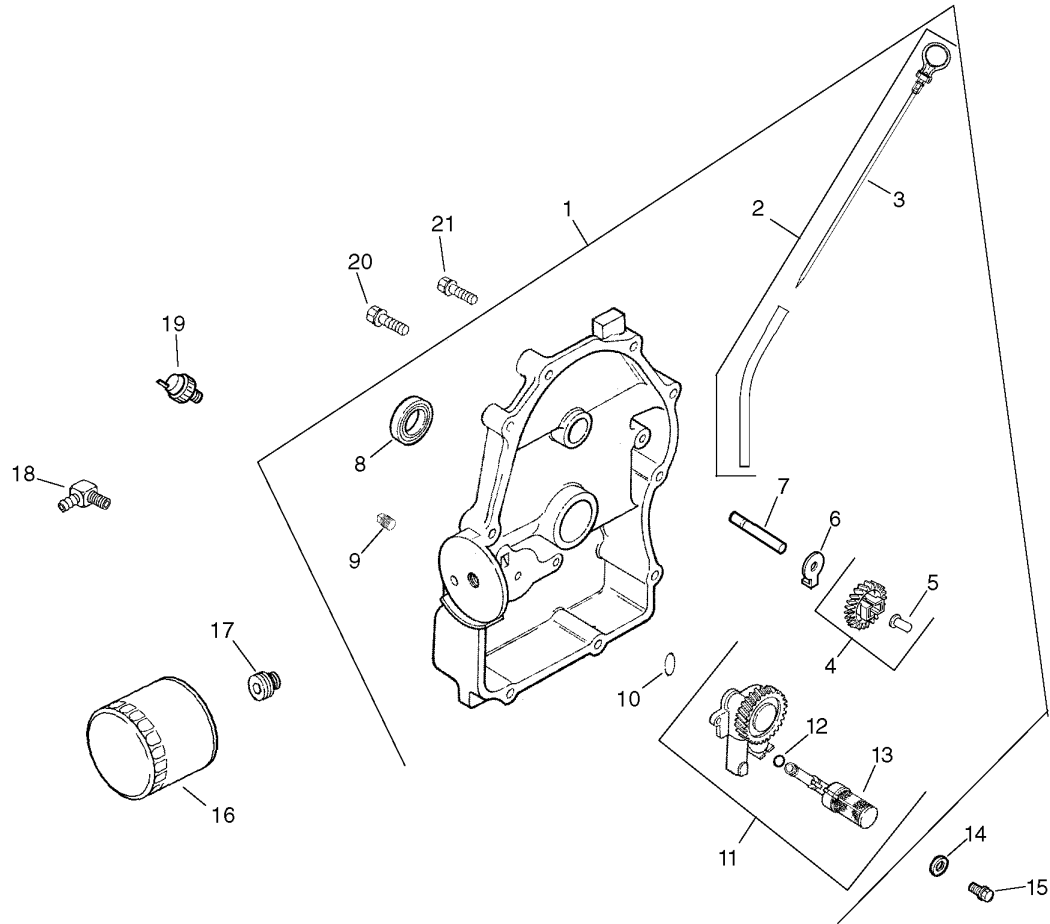
Kohler Model No. Ch22s-76551

Ref	Part No.	Qty.	Description
1	24 014 14-S	1	Crankshaft ASM (Includes 2)
2	52 139 09-S	1	Plug-Cup



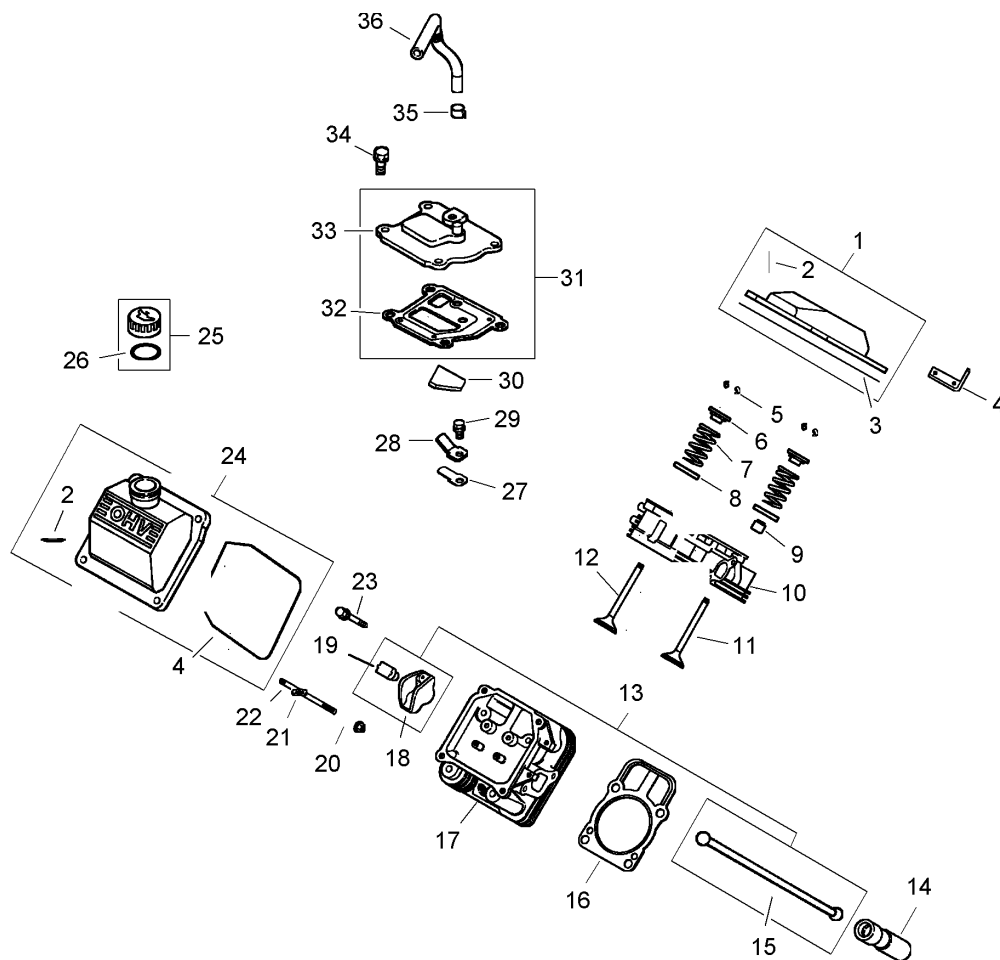
Crankcase Assembly Kohler Model No. Ch22s-76551

Ref	Part No.	Qty.	Description	Ref	Part No.	Qty.	Description
1		1	Crankcase (Use: Short Block Or Miniblock)	1	12 422 12-S	1	Shim-Camshaft, Gray
2	25 139 57-S	2	Plug-SQH Pipe, 3/8in N.p.t.f.	10	24 012 10-S	1	Camshaft
3	24 032 01-S	1	Seal-Oil, Front	11	24 018 09-S	1	Ring-Retainer
4	24 380 13-S	6	Pin-Locating	12	M-931010-S	1	Washer-Nylon (Top)
5	24 067 13-S	2	Rod-Connecting (Std.)	13	28 032 09-S	1	Seal-Governor Cross Shaft
6	24 067 14-S	2	Rod-Connecting (.25)	14	24 468 15-S	1	Washer (Bottom)
7	24 874 09-S	2	Piston W/ring Set (Std.) (Includes 7, 8)	15	24 144 38-S	1	Shaft-Governor Cross
8	24 874 15-S	2	Piston W/ring Set (.08) (Includes 7, 8)	16	52 139 09-S	1	Plug-Cup
9	24 874 10-S	2	Piston W/ring Set (.25) (Includes 7, 8)				
10	24 874 11-S	2	Piston W/ring Set (.50) (Includes 7, 8)				
11	24 018 01-S	4	Retainer-Pin, Piston				
12	24 108 08-S	2	Ring Set (Std. & .08)				
13	24 108 09-S	2	Ring Set (.25)				
14	24 108 10-S	2	Ring Set (.50)				
15	12 422 09-S	1	Shim-Camshaft, Red				
16	12 422 13-S	1	Shim-Camshaft, Black				
17	12 422 07-S	1	Shim-Camshaft, White				
18	12 422 08-S	1	Shim-Camshaft, Blue				
19	12 422 10-S	1	Shim-Camshaft, Yellow				
20	12 422 11-S	1	Shim-Camshaft, Green				



Oil Pan/Lubrication Assembly
Kohler Model No. Ch22s-76551

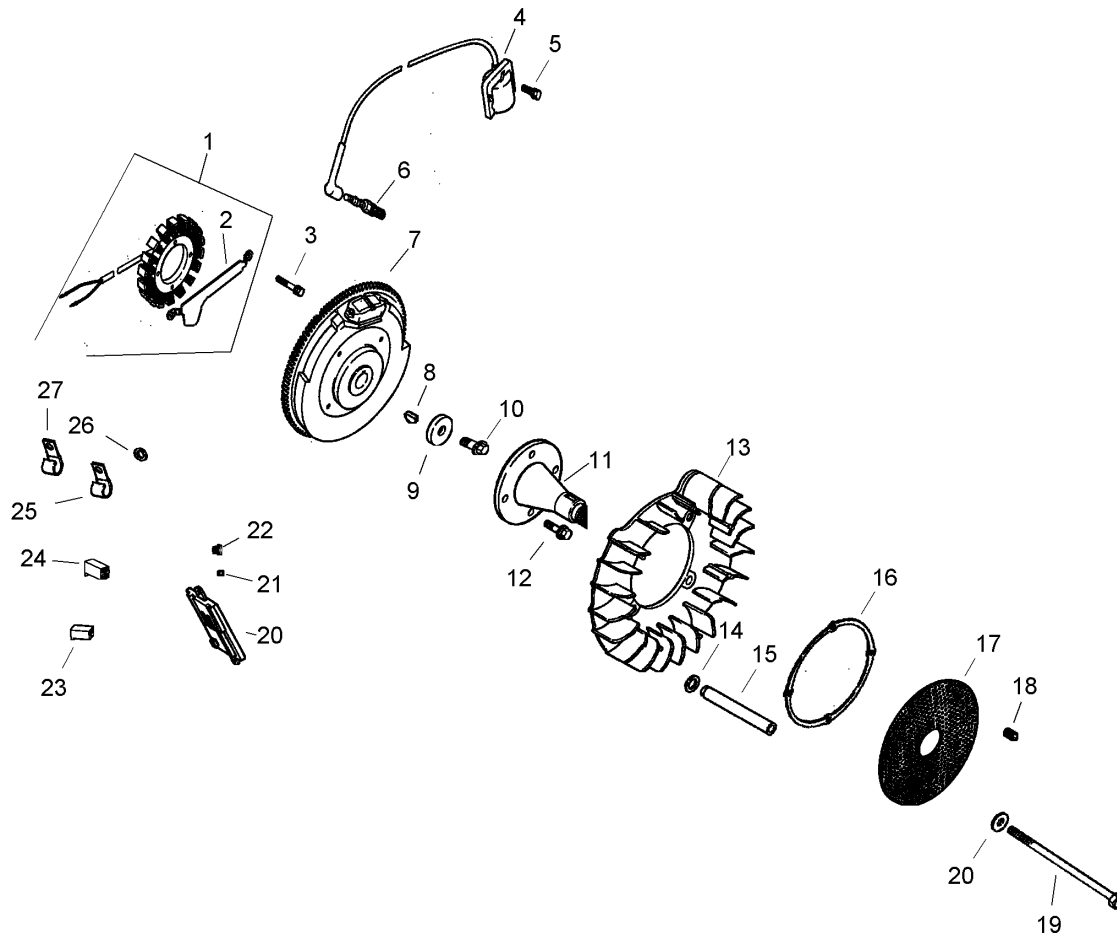
Ref	Part No.	Qty.	Description				
❶1	54 009 01-S	1	Plate Asm, Closure (Includes 2-13)				
❷2	24 755 121-S	1	Kit, Dipstick & Tube (Includes 3)				
❸3	24 038 10-S	1	Dipstick				
❹4	24 043 12-S	1	Kit, Governor Gear W/pin (Includes 5)				
❺5	12 380 01-S	1	Pin-Governor Regulating				
❻6	52 448 02-S	1	Tab, Locking				
❼7	12 144 02-S	1	Shaft-Governor Gear				
❽8	52 032 08-S	1	Seal-Oil (Pto End)				
❾9	25 139 60-S	1	Plug-Allen Hd., 1/8 Pipe				
❿10	24 153 08-S	1	O-Ring				
⓫11	24 393 10-S	1	Oil Pump ASM (Includes 12, 13)				
⓬12	24 153 01-S	1	O-Ring, Oil Pick-Up				
⓭13	24 381 04-S	1	Pick-Up, Oil				
⓮14	M-631005-S	2	Washer-Plain, 6mm				
⓯15	M-645025-S	2	Screw-Hex. Flange, M6x1.0x25				
⓰16	12 050 01-S	1	Filter-Oil				
⓱17	24 136 01-S	1	Nipple-Oil Filter				
⓲18	25 155 02-S	1	Connector, 90°				
⓳19	25 099 24-S	1	Switch-Oil Pressure				
⓴20	24 086 16-S	9	Screw-Hex. Flange, M8x1.25x45				
⓵21	24 086 17-S	1	Screw-Hex. Flange, M8x1.25x45				
⓶		1	Not Illustrated				
⓷	25 113 05-S	1	Decal-Oil Sentry				



Head/Valve/Breather Assembly Kohler Model No. Ch22s-76551

Ref	Part No.	Qty.	Description
❶1	24 755 74-S	1	Kit, Valve Cover - Plain (Includes 2,3)
❶2	24 086 32-S	4	Screw, Shoulder M6x1.0x30
❶3	24 153 23-S	1	O-Ring
❶4	24 445 01-S	1	Strap-Lifting
❶5	12 755 03-S	4	Kit, Retainer
❶6	12 173 01-S	4	Cap-Valve Spring
❶7	24 089 02-S	4	Spring-Valve
❶8	235011-S	4	Retainer-Spring
❶9	66 032 05-S	2	Seal-Valve Stem
❶10	24 318 68-S	1	Head Asm, #1 Cylinder
❶11	24 017 01-S	2	Valve-Intake (Std.)
❶	24 017 02-S	2	Valve-Intake (.25)
❶12	24 016 01-S	2	Valve-Exhaust (Std.)
❶	24 016 02-S	2	Valve-Exhaust (.25)
❶13	24 755 66-S	1	Kit, Valve Train (Includes 15,18,19)
❶14	25 351 01-S	4	Lifter-Valve
❶15	24 411 05-S	4	Rod-Push
❶16	24 041 40-S	2	Gasket, Cylinder Head
❶17	24 318 71-S	1	Head Asm, #2 Cylinder
❶18	25 186 01-S	4	Arm-Rocker
❶19	24 599 01-S	4	Pivot-Rocker Arm
❶20	24 072 09-S	8	Stud-Cylinder Hd., M8x1.25x20, M10x1.5x90, 105mm Long

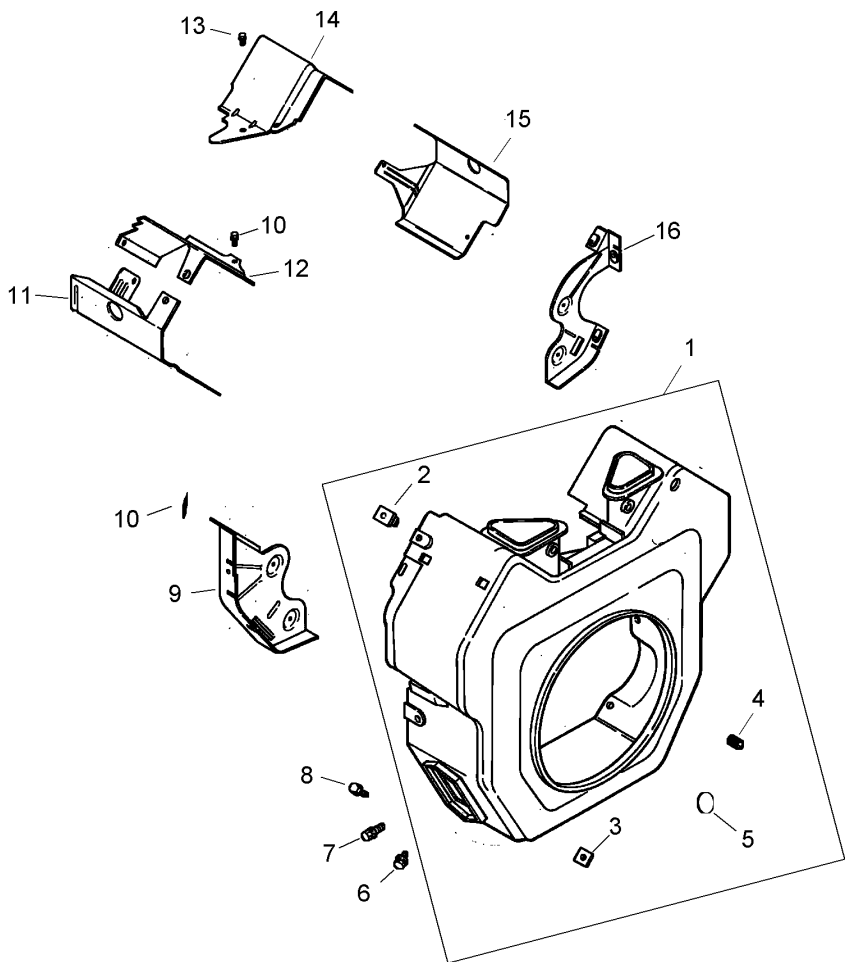
Ref	Part No.	Qty.	Description
❶21	24 468 16-S	8	Washer-Flat
❶22	24 100 10-S	8	Nut-Hex. Flange, M8x1.25
❶23	M-640034-S	4	Screw, Hex. Flange M6x1.0x34
❶24	24 755 75-S	1	Kit, Valve Cover - Oil Fill (Includes 2,3)
❶25	25 755 13-S	1	Kit, Oil Fill Cap (Includes 26)
❶26	25 153 02-S	1	O-Ring
❶27	24 402 03-S	1	Reed-Breather
❶28	12 018 01-S	1	Retainer, Breather Reed
❶29	M-545010-S	1	Screw-Hex. Flange, M5x0.8x10
❶30	24 050 01-S	1	Filter-Breather
❶31	24 033 01-S	1	Kit, Breather (Includes 32,33)
❶32	24 041 23-S	1	Gasket, Breather
❶33	24 096 86-S	1	Cover-Breather
❶34	M-645020-S	4	Screw-Hex. Flange, M6x1.0x20
❶35	25 237 14-S	1	Clamp-Hose
❶36	24 326 26-S	1	Hose-Breather



Ignition/Electrical Assembly Kohler Model No. Ch22s-76551

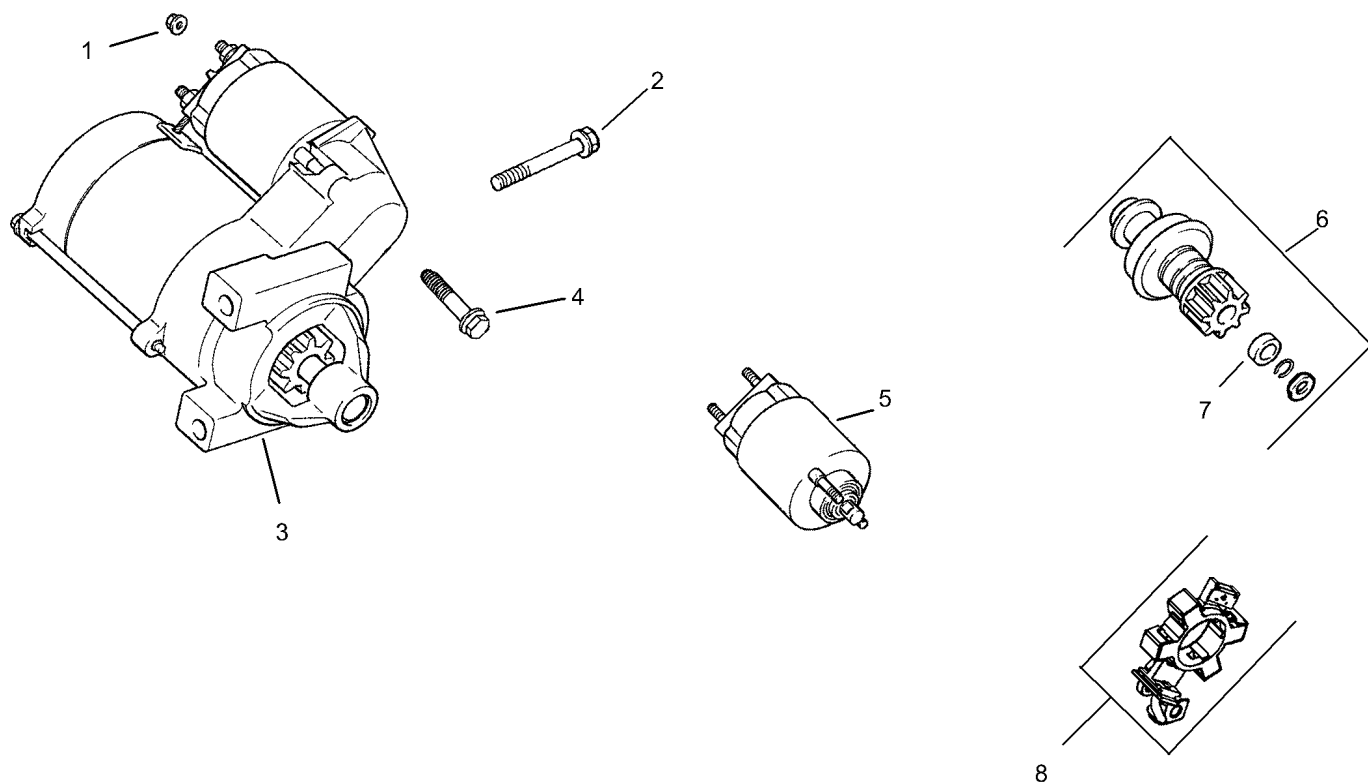
Ref	Part No.	Qty.	Description
❶1	54 755 09-S	1	Kit, 15 Amp Stator (Includes 2)
❶2	24 126 71-S	1	Bracket-Stator Wire
❶3	M-548025-S	2	Screw-Hex. Cap, M5x0.8x25
❶4	24 584 01-S	2	Module-Ignition
❶5	M-545020-S	4	Screw-Hex. Flange, M5x0.8x20
❶6	12 132 02-S	2	Spark Plug
❶7	24 025 01-S	1	Flywheel
❶8	X-42-15-S	1	Key
❶9	12 468 03-S	1	Washer-Plain, 3/8in
❶10	12 086 14-S	1	Screw-Hex. Flange, M10x1.5x46
❶11	24 144 25-S	1	Shaft, Front Drive
❶12	M-839025-S	4	Screw, Hex. Flange M8x1.25x25
❶13	24 157 07-S	1	Fan
❶14	24 468 11-S	4	Washer, Spring
❶15	24 112 14-S	4	Spacer
❶16	24 141 06-S	1	Ring, Support
❶17	24 162 22-S	1	Screen, Grass
❶18	25 086 43-S	1	Screw, Set
❶19	M-603100-S	4	Screw, Hex. Hd. M6x1.0x100
❶20	X-25-53-S	4	Washer, Plain 1/4in
❶21	25 403 03-S	1	Rectifier-Regulator 15 Amp
❶22	X-25-92-S	2	Washer-Plain 3/16
❶23	24 086 18-S	2	Screw-Phillips Hd., 11-16x7/8
❶23	277563-S	1	Connector-1 Contact

Ref	Part No.	Qty.	Description
❶24	41 155 03-S	1	Connector-2 Contact
❶25	235173-S	1	Clip-Cable (Clamps Wires To Intake Manifold)
❶26	X-25-63-S	1	Washer-Plain, 1/4in
❶27	48 154 02-S	1	Clip-Cable (B+ Lead)
❶		1	Not Illustrated
❶	25 086 91-S	2	Screw-Tapping (Used To Mount 5 Wire Connector On Harness)
❶	X-22-11-S	1	Washer, Lock 1/4in (Used To Ground Rectifier-Regulator)
❶	24 176 08-S	1	Harness-Wiring
❶	24 176 09-S	1	Harness, Wiring
❶	24 518 12-S	1	Lead, Black (6in – 12 Gauge – Insulated Grip Barrel
❶	25 454 03-S	2	Tie-Wire



Blower Housing and Baffle Assembly
Kohler Model No. Ch22s-76551

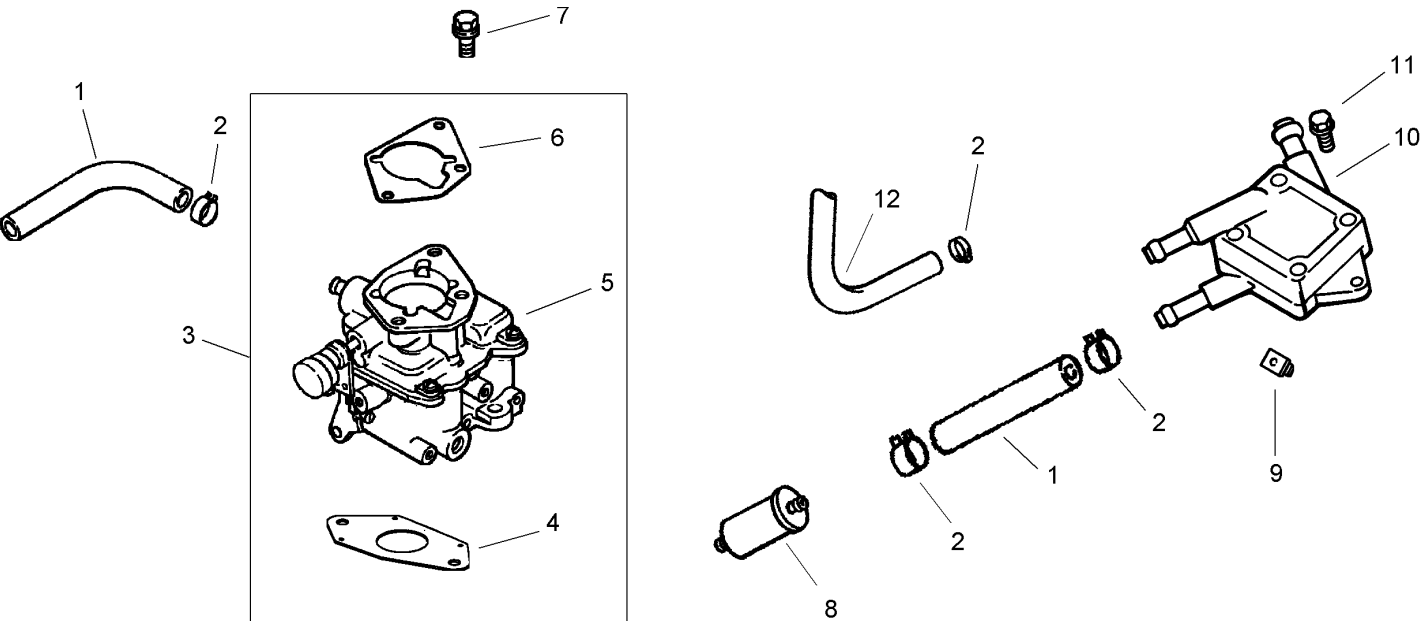
Ref	Part No.	Qty.	Description				
❶1	24 027 189-S	1	Housing, Blower ASM (Includes 2-5)				
❷2	24 100 01-S	2	Nut-Plastic				
❸3	24 100 02-S	2	Nut-Plastic				
❹4	25 086 43-S	1	Screw, Set				
❺5	25 139 16-S	1	Plug-Button 9/16in				
❻6	M-551016-S	1	Screw-Hex. Flange, M5x0.8x16				
❼7	M-545016-S	3	Screw-Hex. Flange, M5x0.8x16				
❸8	M-545020-S	4	Screw-Hex. Flange, M5x0.8x20				
❹9	24 146 16-S	1	Plate-Backing, #2 Side				
❺10	M-645016-S	6	Screw-Hex. Flange, M6x1.0x16				
❺11	24 063 20-S	1	Baffle-Cylinder Barrel, #2 Side				
❺12	24 063 17-S	1	Baffle-Valley, #2 Side				
❺13	M-545010-S	2	Screw-Hex. Flange, M5x0.8x10				
❺14	24 063 59-S	1	Baffle-Valley, #1 Side				
❺15	24 063 58-S	1	Baffle-Cylinder Barrel, #1 Side				
❺16	24 146 20-S	1	Plate-Backing, #1 Side				



Starting System Assembly

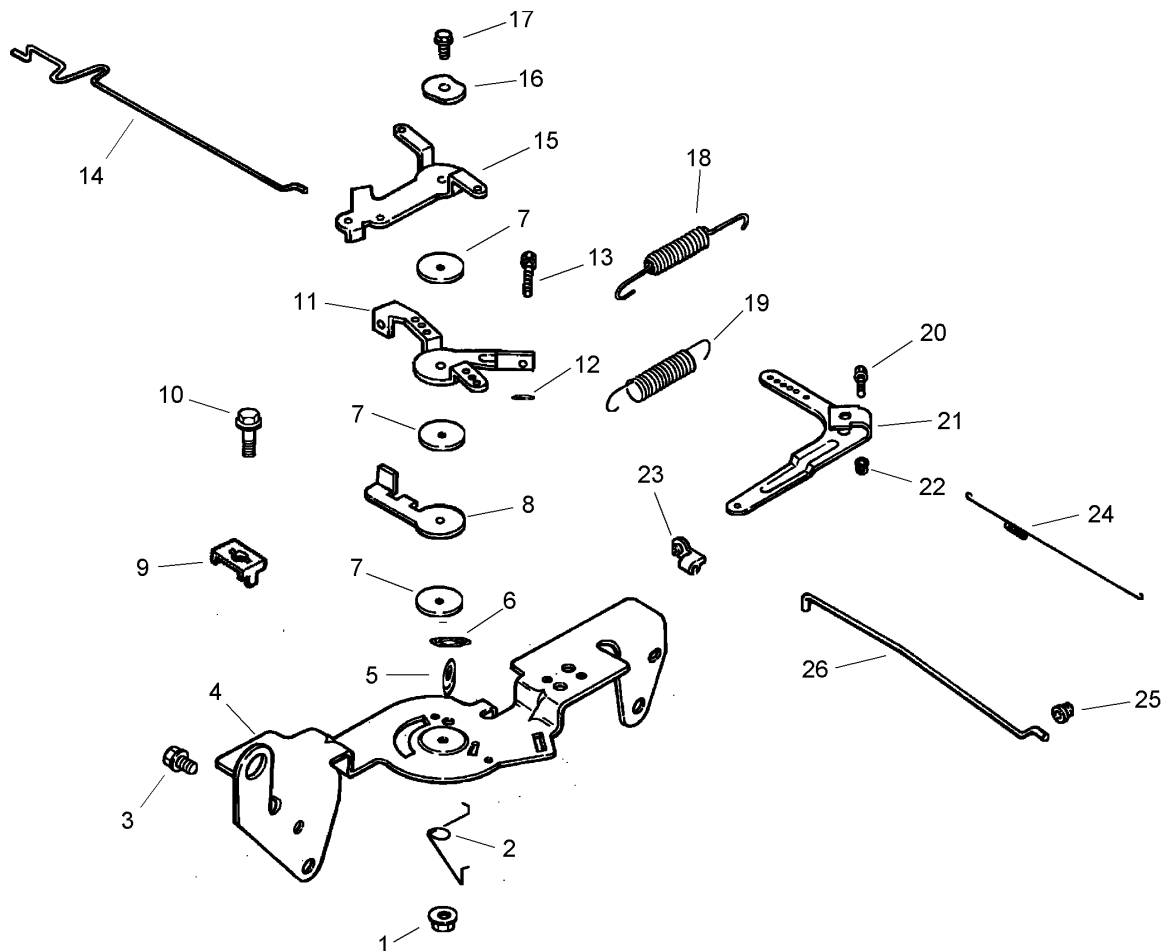
Kohler Model No. Ch22s-76551

Ref	Part No.	Qty.	Description				
❸1	M-841080-S	1	Nut-Hex. Flange, M8x1.25				
❸2	M-839080-S	2	Screw-Hex. Flange, M8x1.25x80				
❸3	25 098 09-S	1	Starter, Solenoid Shift ASM (Includes 4-8)				
❸4	25 086 113-S	3	Screw-External Torx Hd.				
❸5	25 435 05-S	1	Kit, Solenoid (Includes 4)				
❸6	25 755 33-S	1	Kit, Pinion Drive (Includes 7)				
❸7	25 141 05-S	1	Ring				
❸8	25 221 01-S	1	Kit, Brush				



Fuel System Assembly
Kohler Model No. Ch22s-76551

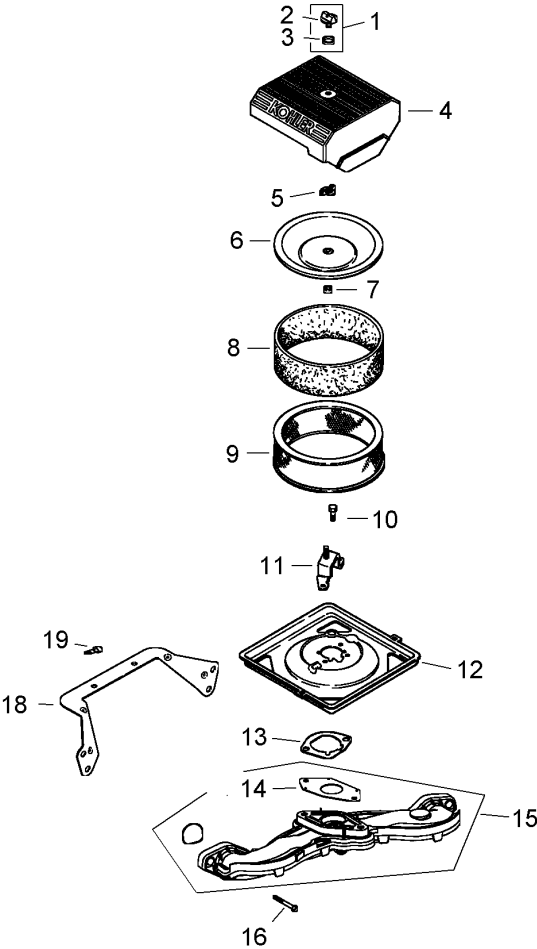
Ref	Part No.	Qty.	Description				
❶1	25 353 52-S	2	Line-Fuel, 9-1/4 (Pump To Filter)				
❷2	25 237 14-S	4	Clamp-Hose				
❸3	24 853 59-S	1	Kit, Carburetor W/gaskets (Includes 4-6)				
❹4	24 041 53-S	1	Gasket-Carburetor				
❺5	24 053 59	1	Carburetor ASM (For Information Only Not Available Separately)				
❻		1	(Service With Kits: 24 757 01-S, 24 757 02-S, 24 757 03-S, 24 757 07-S & 24 755 125-S)				
❼6	24 041 06-S	1	Gasket-Air Cleaner Base				
❼7	M-651030-S	2	Screw-Hex. Flange, M6x1.0x30				
❼8	24 050 02-S	1	Filter, Fuel				
❼9	24 100 01-S	2	Nut-Plastic				
❼10	24 393 16-S	1	Pump-Fuel				
❼11	24 086 12-S	2	Screw-Hex. Hd., M6x1.7x18				
❼12	24 353 02-S	1	Line-Fuel, 15-3/4 (Pump To Fitting)				
❸		1	Not Illustrated				
❸	24 518 24-S	1	Lead-Ground				
❸	24 757 01-S	1	Kit, Solenoid				
❸	24 757 02-S	1	Kit, Float				
❸	24 757 03-S	1	Kit, Carburetor Repair				
❸	24 757 07-S	1	Kit, Choke Repair				
❸	24 755 125-S	1	Kit, High Altitude W/gaskets				



Engine Control Assembly Kohler Model No. Ch22s-76551

Ref	Part No.	Qty.	Description
❶	M-547050-S	1	Nut-Hex. Lock, M5x0.8
❷	24 089 03-S	1	Spring, Choke Return
❸	M-645016-S	4	Screw-Hex. Flange, M6x1.0x16
❹	24 126 56-S	1	Bracket-Control
❺	X-20-1-S	1	Washer-Lock, 1/4
❻	M-541050-S	1	Nut-Hex. Flange, M5x0.8x50
❼	24 468 01-S	3	Washer-Plain, 5.5mm
❽	24 090 07-S	1	Lever-Throttle Actuator
❾	12 237 01-S	2	Clamp-Cable
❿	M-545016-S	3	Screw-Hex. Flange, M5x0.8x16
⓫	24 090 03-S	1	Lever, Throttle Control
⓬	M-446030-S	1	Nut-Hex, M4x0.7
⓭	M-401030-S	1	Screw-Hex. Cap, M4x0.7x30
⓮	24 079 21-S	1	Linkage-Choke
⓯	24 090 05-S	1	Lever-Choke
⓰	41 468 03-S	1	Washer-Spring, 1/4
⓱	M-545020-S	1	Screw-Hex. Flange, M5x0.8x20
⓲	24 089 51-S	1	Spring-Throttle Limiter
⓳	24 089 44-S	1	Spring, Governor
⓴	24 211 03-S	1	Bolt-Rd. Hd. Sq. Neck, M6x1.0x16
⓵	24 090 33-S	1	Lever-Governor
⓶	M-641060-S	1	Nut-Hex. Flange, M6x1.0
⓷	25 158 11-S	1	Bushing-Linkage Retaining
⓸	24 089 01-S	1	Spring-Linkage

Ref	Part No.	Qty.	Description
❷❸	25 158 08-S	1	Bushing-Linkage Retaining
❷❹	24 079 01-S	1	Linkage-Throttle



Air Intake/Filtration Assembly
Kohler Model No. Ch22s-76551

Ref	Part No.	Qty.	Description				
❶1	54 755 01-S	1	Kit, Knob W/seal (Includes 2,3)				
❷2	25 341 03-S	1	Knob-Cover				
❸3	24 153 20-S	1	O-Ring				
❹4	24 096 67-S	1	Cover-Air Cleaner				
❺5	12 100 01-S	1	Nut-Wing				
❻6	24 096 01-S	1	Cover-Inner Air Cleaner				
❼7	24 032 03-S	1	Seal, Inner Air Cleaner				
❽8	24 083 02-S	1	Element, Precleaner				
❾9	47 083 03-S	1	Element, Air Cleaner				
❿10	M-639016-S	3	Screw, Hex. Flange M6x1.0x16				
❶❶11	24 126 21-S	1	Bracket, Air Cleaner				
❶❷12	24 094 24-S	1	Base, Air Cleaner				
❶❸13	24 041 06-S	1	Gasket-Air Cleaner Base				
❶❹14	24 041 53-S	1	Gasket-Carburetor				
❶❺15	24 164 54-S	1	Manifold, Intake (Includes 14,17)				
❶❻16	M-651040-S	4	Screw-Hex. Flange, M6x1.0x40				
❶❼❶17	24 153 27-S	2	O-Ring (Intake Port)				
❶❶❶18	24 126 130-S	1	Bracket-Air Cleaner Base				
❶❶❷19	M-545010-S	2	Screw-Hex. Flange, M5x0.8x10				



Exhaust Assembly

Kohler Model No. Ch22s-76551

Ref	Part No.	Qty.	Description				
⑨1	25 072 04-S	4	Stud-M8x1.25x33				
⑨2	24 041 49-S	2	Gasket-Exhaust				
⑨		1	Not Illustrated				
⑨	24 782 27	1	Miniblock				
⑨	24 755 113-S	1	Gasket Set				

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