

Greensmaster® Flex 21 Cutting Unit Date: November 20, 2003

Model/Serial Range: Model Number: Serial Numbers:

04200 210000101-230009999

Subject: Uneven contact between reel and bedknife.

A missed machining operation on some cutting unit frames may prevent proper alignment of the reel bearing housings. This condition can prevent the front edge of the bedknife and reel from making proper contact. Performance of the unit will be affected and a poor quality of cut may result.

If uneven contact or a poor quality of cut is noticed, inspect for clearance between the bedbar mounting boss of the Bearing Housing and the cutting unit Side Plates. If contact is noted, a small amount of aluminum material will need to be removed from the Side Plate to eliminate the interference.

Some disassembly is required to perform this repair. Contact your Toro Commercial Products Distributor if assistance with this procedure is needed.

