



Form No. 3482-373 Rev A

Count on it.

Parts Catalog

Groundsmaster® 3200 **2-Wheel Drive Traction Unit**

Model No. 31900A—Serial No. 420800000 and Up



Ordering Replacement Parts

To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1, 6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustration and in parts lists.

Reference Numbers Indicating Quantity

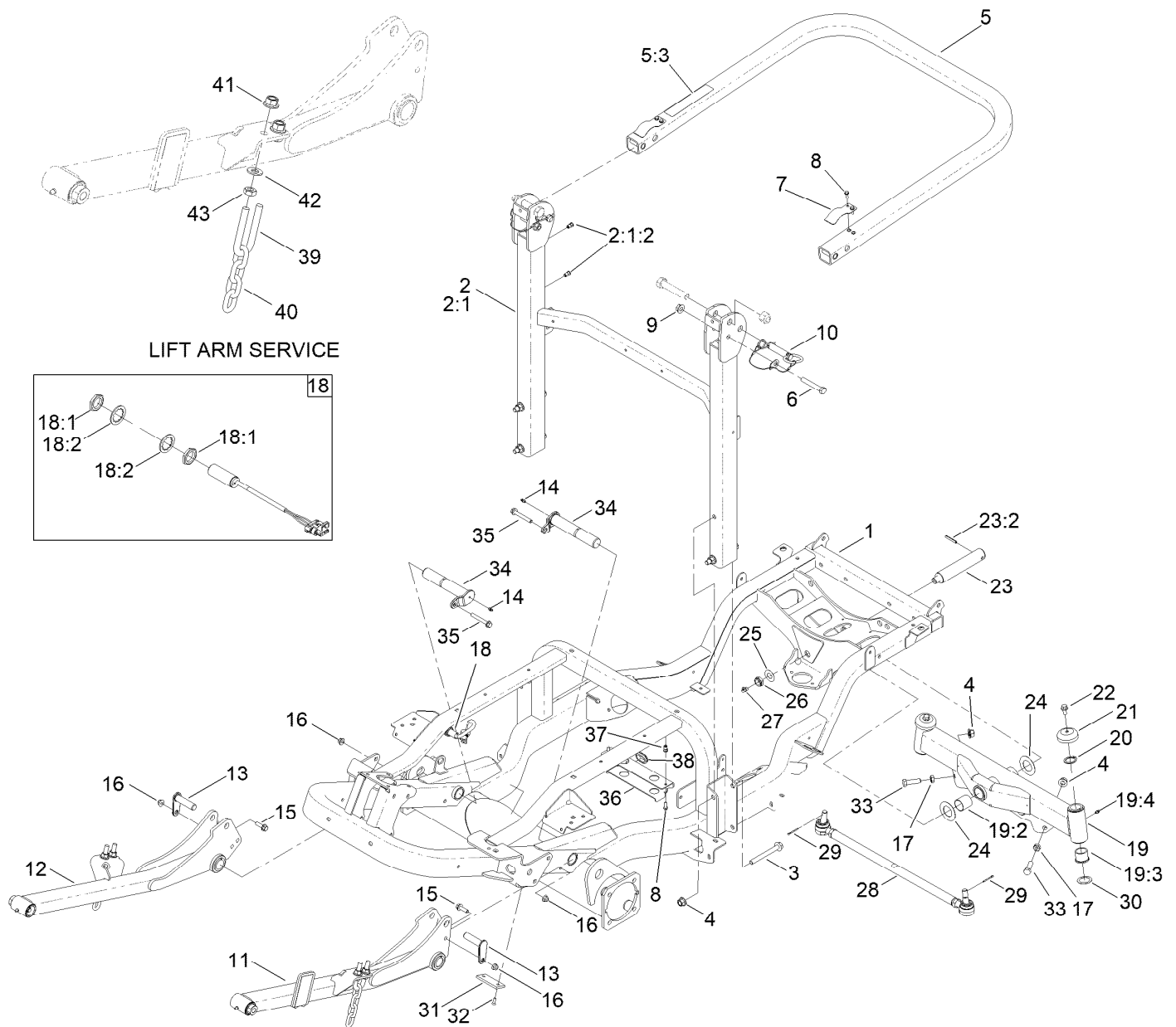
In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

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Frame and Roll-Over Protection System Assembly

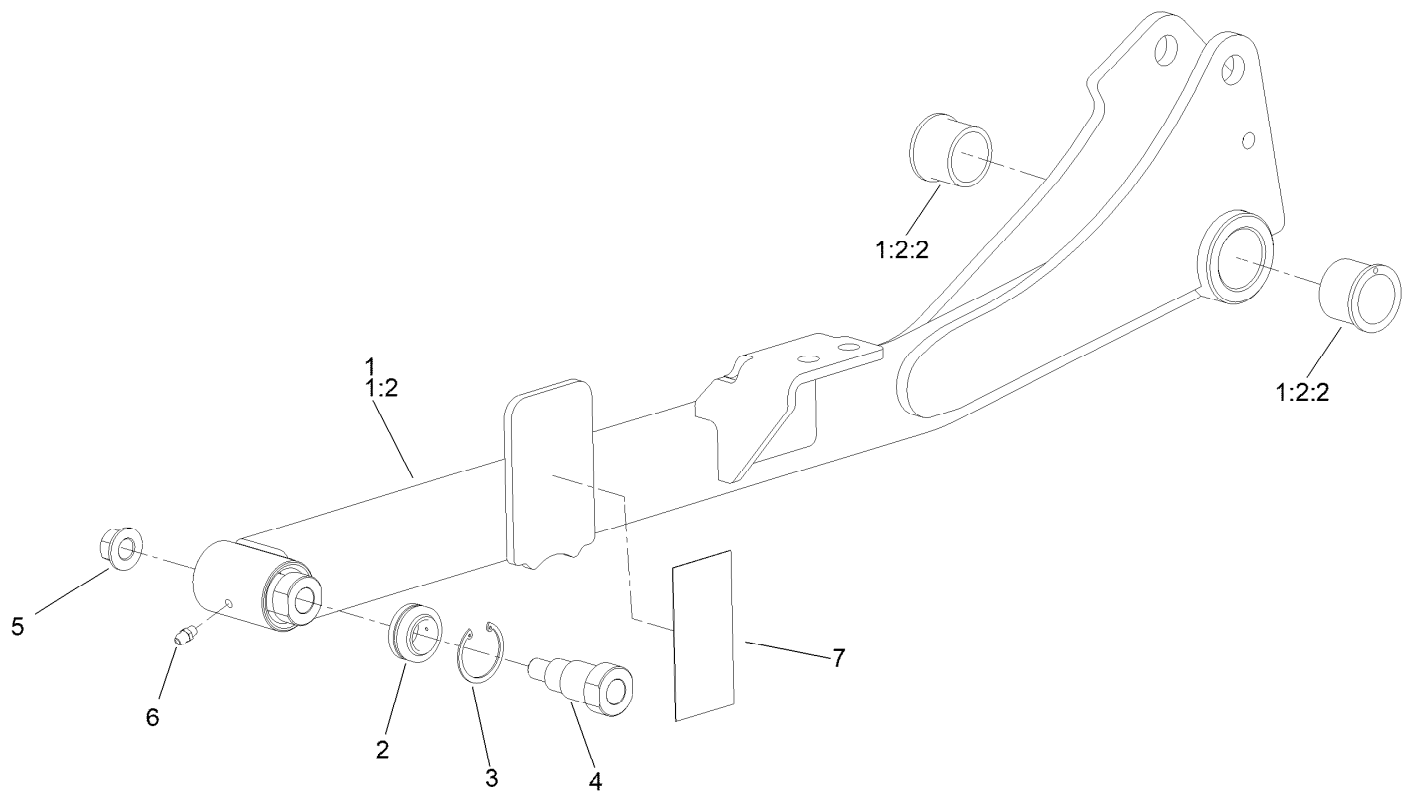


Frame and Roll-Over Protection System Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	145-6050SP	1	Frame ASM	19:4	302-5	2	Fitting-Grease
2	139-6254SP	1	ROPS ASM, Lower	20	32151-77	2	Ring-Retaining, External
2:1		1	Lower ROPS ASM ●	21	69-8890	2	Cap-Spindle
2:1:2	138-2758	4	Nut-Clinch,Hex	22	3234-1	2	Screw-HHF
3	117-3176	4	Screw-HHF	23	140-6101	1	Pin ASM-Axle Pivot
4	139-1689	6	Nut-HF	23:2	32121-32	1	Pin-Roll
5	138-7470	1	ROPS ASM, Upper	24	99-8432	2	Washer-Thrust
5:3	108-2073	1	Decal-Warning	25	71-4540	1	Washer-Thrust
6	325-13	2	Screw-HH	26	3296-15	1	Nut-Lock, NI
7	110-5696	2	Spring-Leaf	27	302-33	1	Fitting-Grease
8	32105-15	6	Screw-HWH	28	144-3900	1	Tie Rod ASM
9	32128-23	2	Nut-HF	29	3272-12	2	Pin-Cotter
10	161-4477	2	ROPS Pin ASM	30	76-2980	2	Washer-Thrust
11	144-3943	1	Lift Arm ASM. LH	31	138-4452	2	Pad-Stop, Deck
12	144-3942	1	Lift Arm ASM. RH	32	3289-4	4	Screw-FH
13	138-7489	2	Pin (Machined)	33	325-7	2	Screw-HH
14	302-40	2	Fitting-Grease, 90 DEG	34	138-4593	2	Pin
15	119-4061	2	Screw-HHF	35	133-9682	2	Screw-Hfh
16	119-4042	4	Nut-HF, NI	36	147-0045-0P	1	Channel-Harness Retainer
17	3218-5	2	Nut-Jam	37	138-2758	2	Nut-Clinch,Hex
18	115-5300	1	Sensor, Proximity Sensor ASM	38	240-5	1	Grommet
18:1	117-3207	2	Nut-Hex	39	104-0108	2	U-Bolt
18:2	117-3208	2	Washer-Lock, Internal Tooth	40	95-6231	2	Chain-HOC
19	161-2404	1	Axle ASM	41	139-1689	4	Nut-HF
19:2	99-6964	2	Bushing-Axle	42	3256-26	4	Washer-Flat
19:3	104-0015	4	Bushing-Flange	43	3218-5	4	Nut-Jam

● Not serviced separately

LH Lift Arm Assembly No. 144-3943

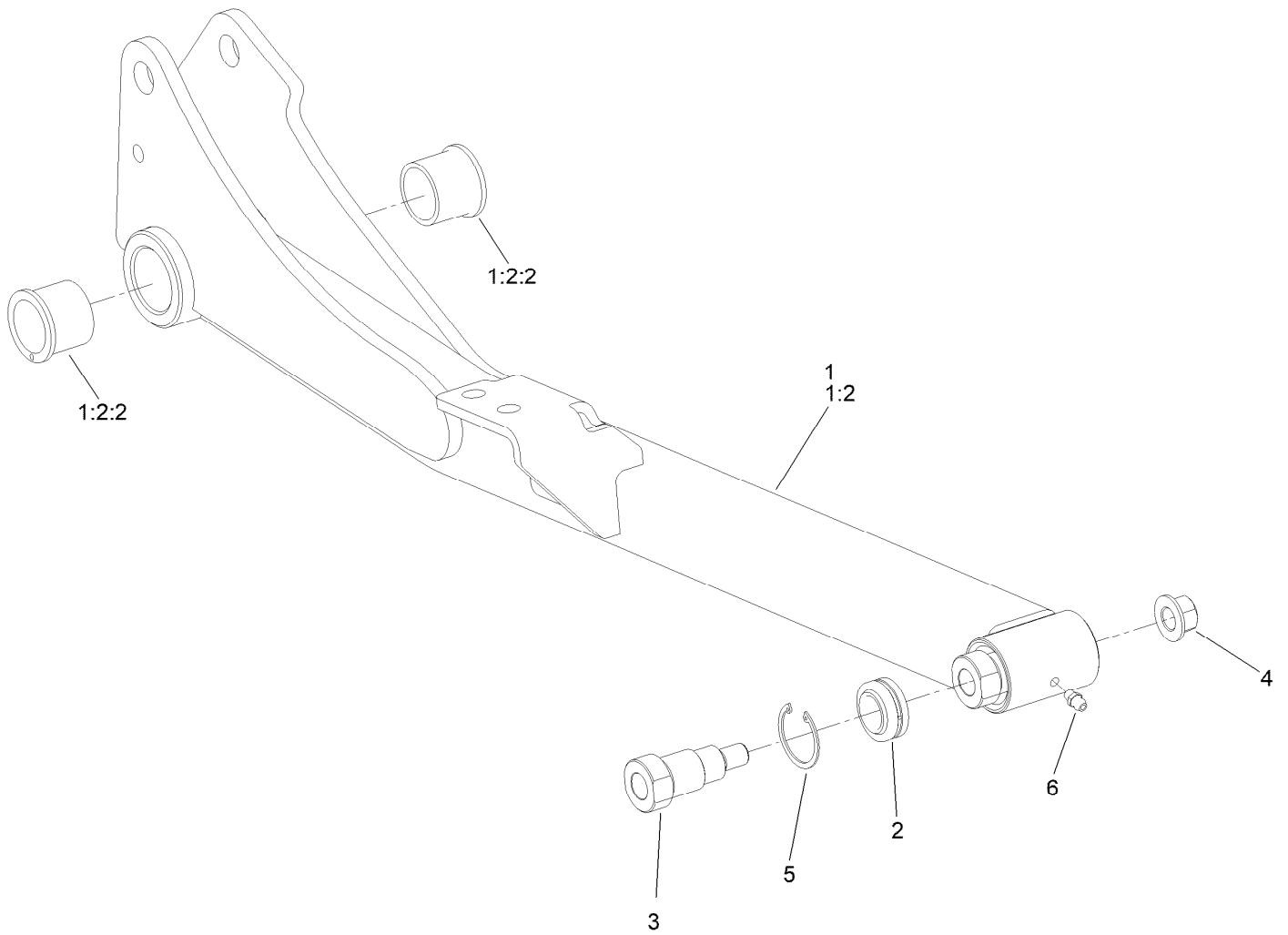


LH Lift Arm Assembly No. 144-3943 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1		1	Lift Arm ASM, LH ●	4	139-0910	1	Bolt-Shoulder
1:2		1	Hub-ASM ●	5	139-1689	1	Nut-HF
1:2:2	104-0015	2	Bushing-Flange	6	302-5	1	Fitting-Grease
2	105-7441	1	Bearing-Spherical	7	139-0948	1	Pad-Ride, Pin
3	32151-34	1	Ring-Retaining				

● Not serviced separately

RH Lift Arm Assembly No. 144-3942

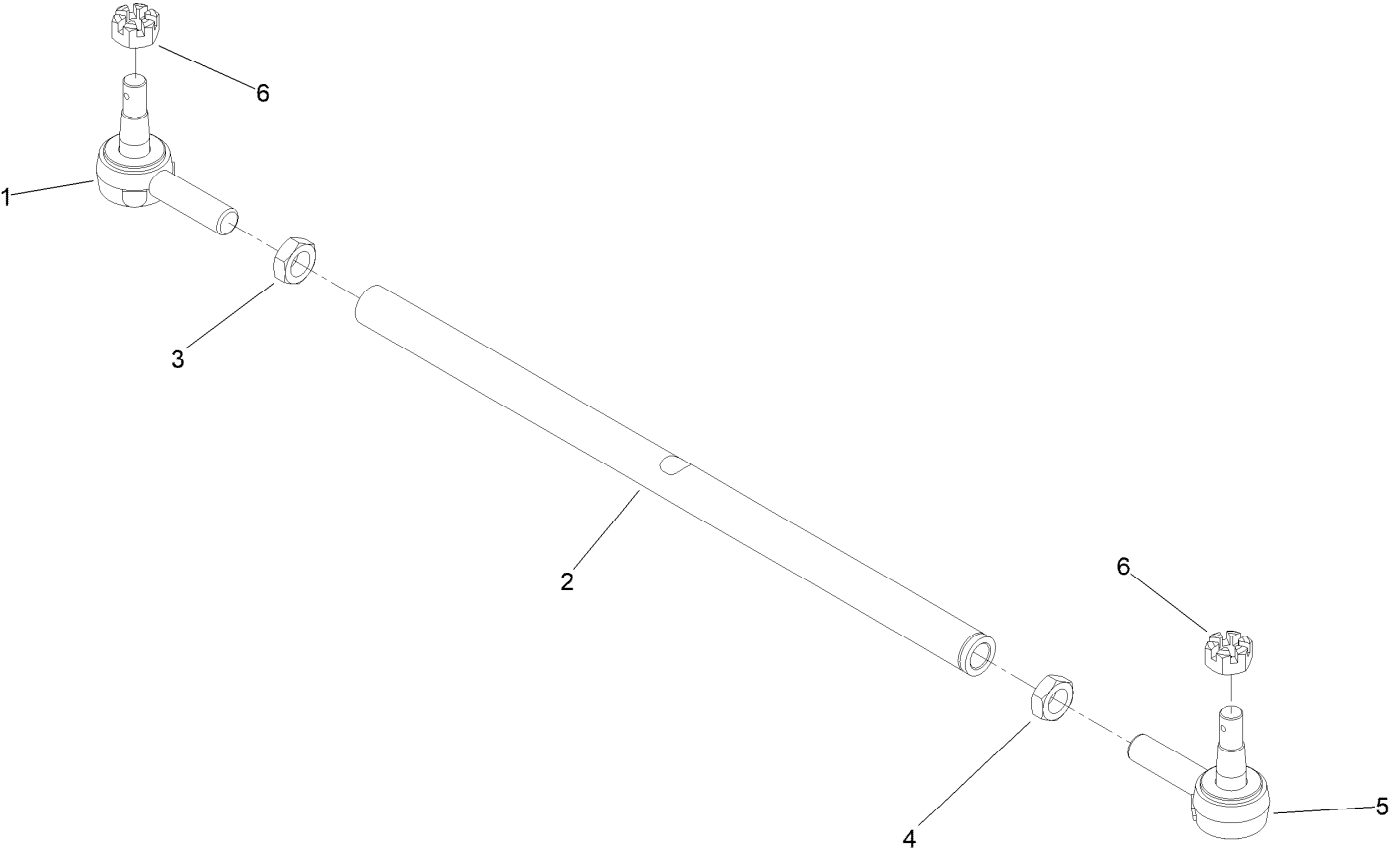


RH Lift Arm Assembly No. 144-3942 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1		1	Lift Arm ASM, RH ●	3	139-0910	1	Bolt-Shoulder
1:2		1	Hub-ASM ●	4	139-1689	1	Nut-HF
1:2:2	104-0015	2	Bushing-Flange	5	32151-34	1	Ring-Retaining
2	105-7441	1	Bearing-Spherical	6	302-5	1	Fitting-Grease

● Not serviced separately

Tie Rod Assembly No. 144-3900

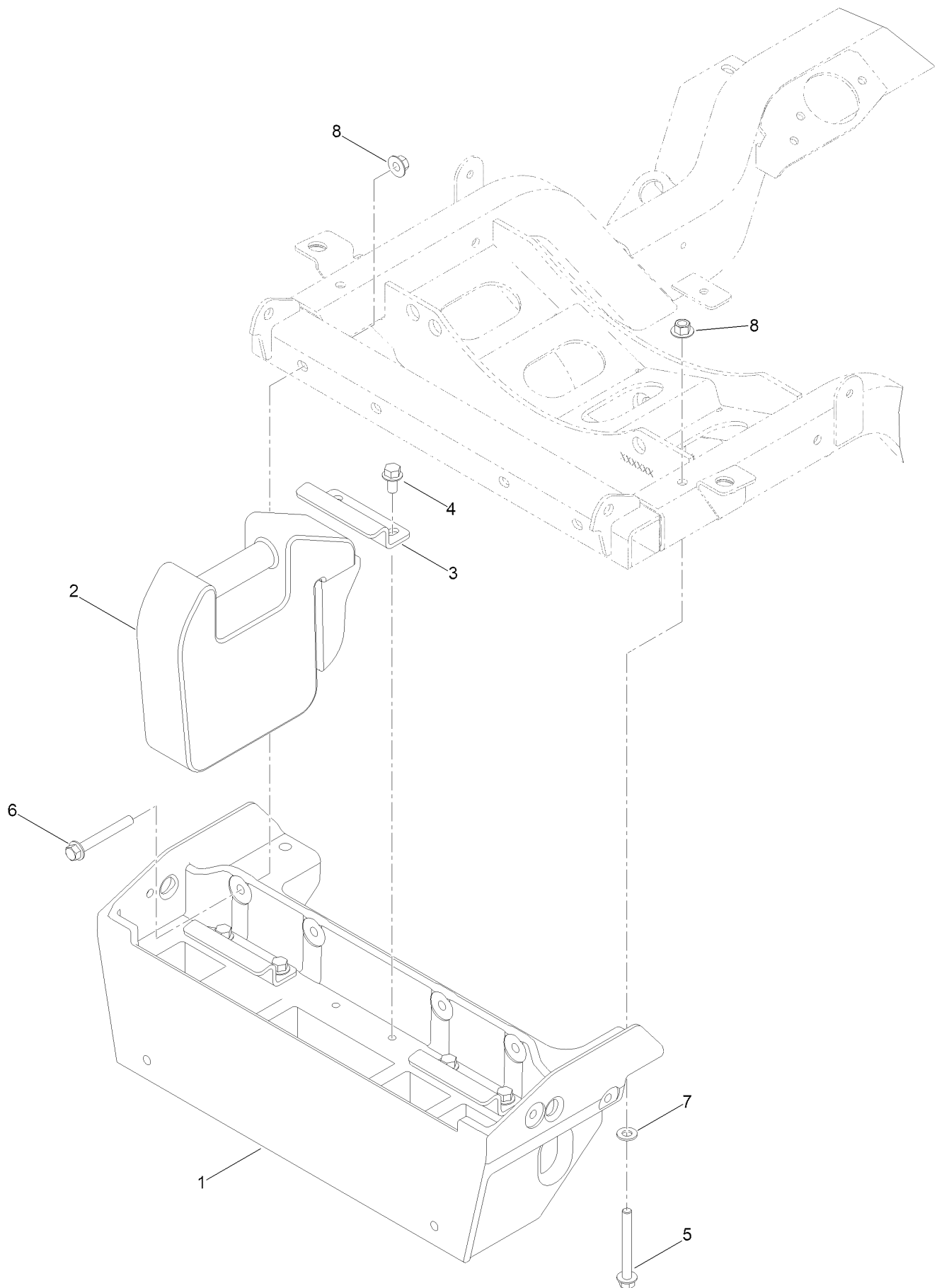


Tie Rod Assembly No. 144-3900 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	144-3901	1	End-Rod, Tie
2	133-6463	1	Tie-Rod
3	84-5300	1	Nut-Jam

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
4	110-5337	1	Nut-Jam
5	144-3902	1	End-Rod, Tie
6	140-6135	2	Nut-Hex, Slotted

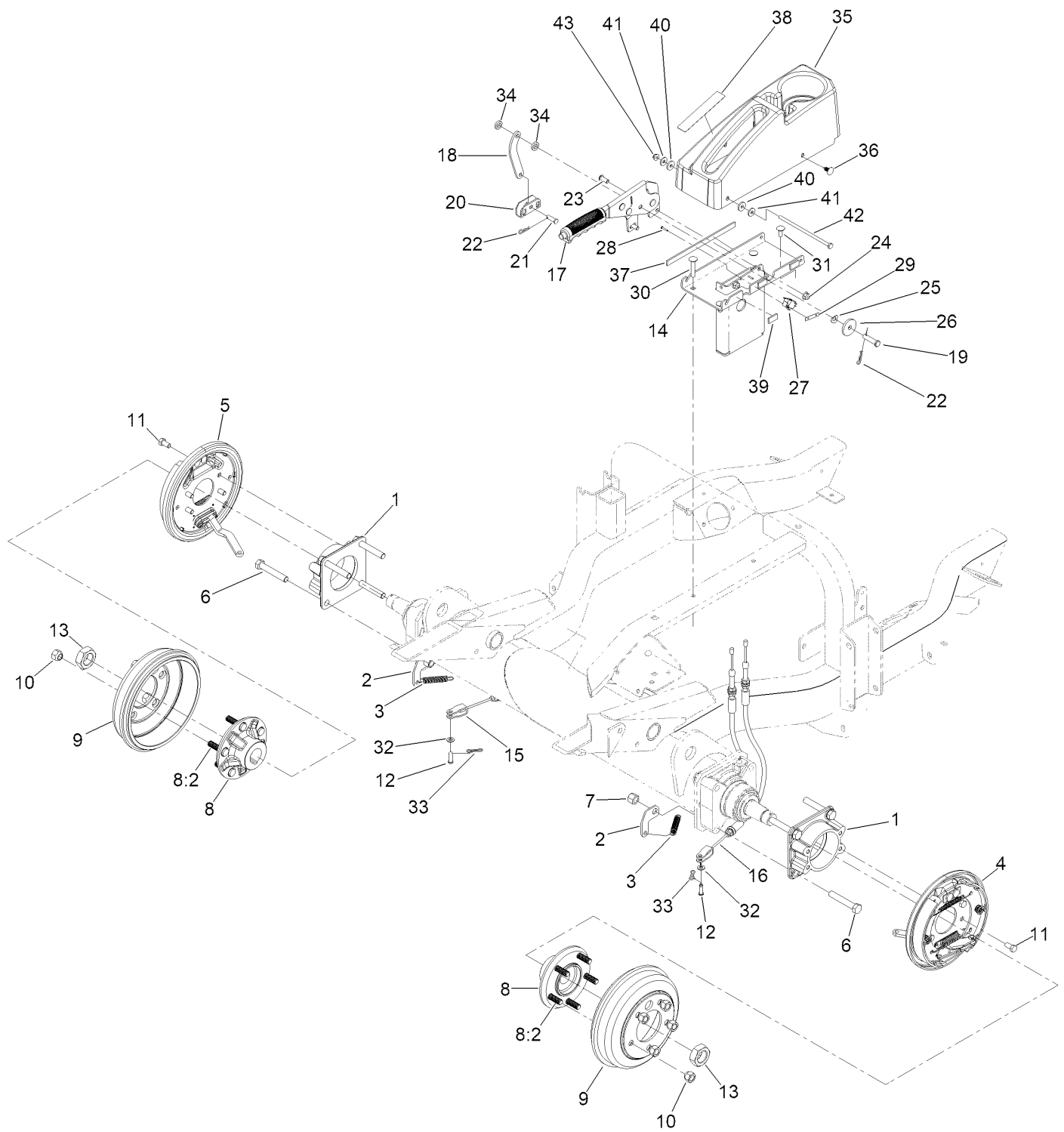
Bumper and Weight Assembly



Bumper and Weight Assembly (continued)

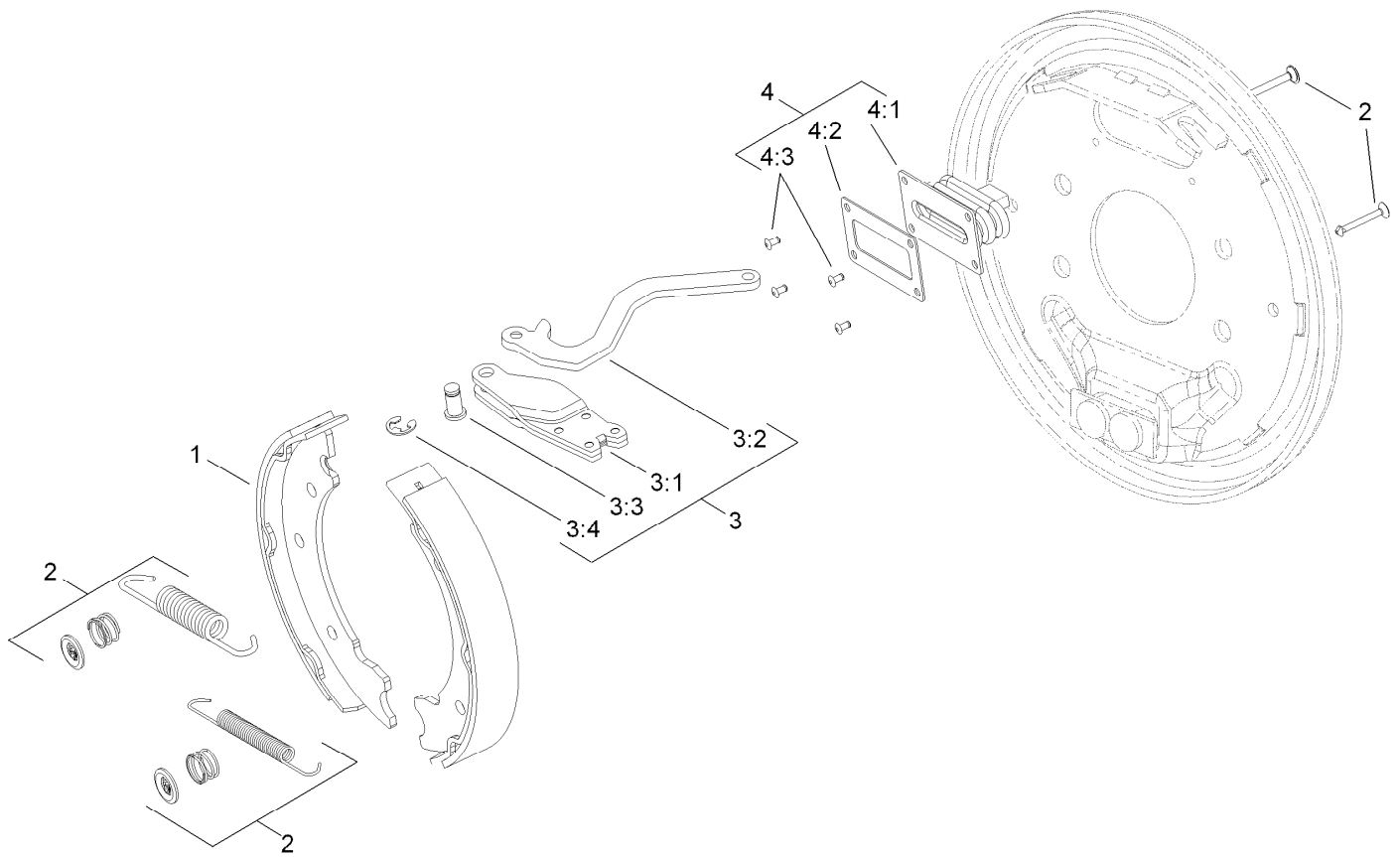
<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	147-3589SP	1	Bumper-Rear	5	3234-41	2	Screw-HHF
2	114-4096	1	Weight	6	139-2429	4	Screw-HHF
3	161-8910	3	Bracket-Weight Retainer	7	3256-24	2	Washer-Plain
4	3234-1	6	Screw-HHF	8	32128-43	6	Nut-Flange

Brake Assembly



Brake Assembly (continued)

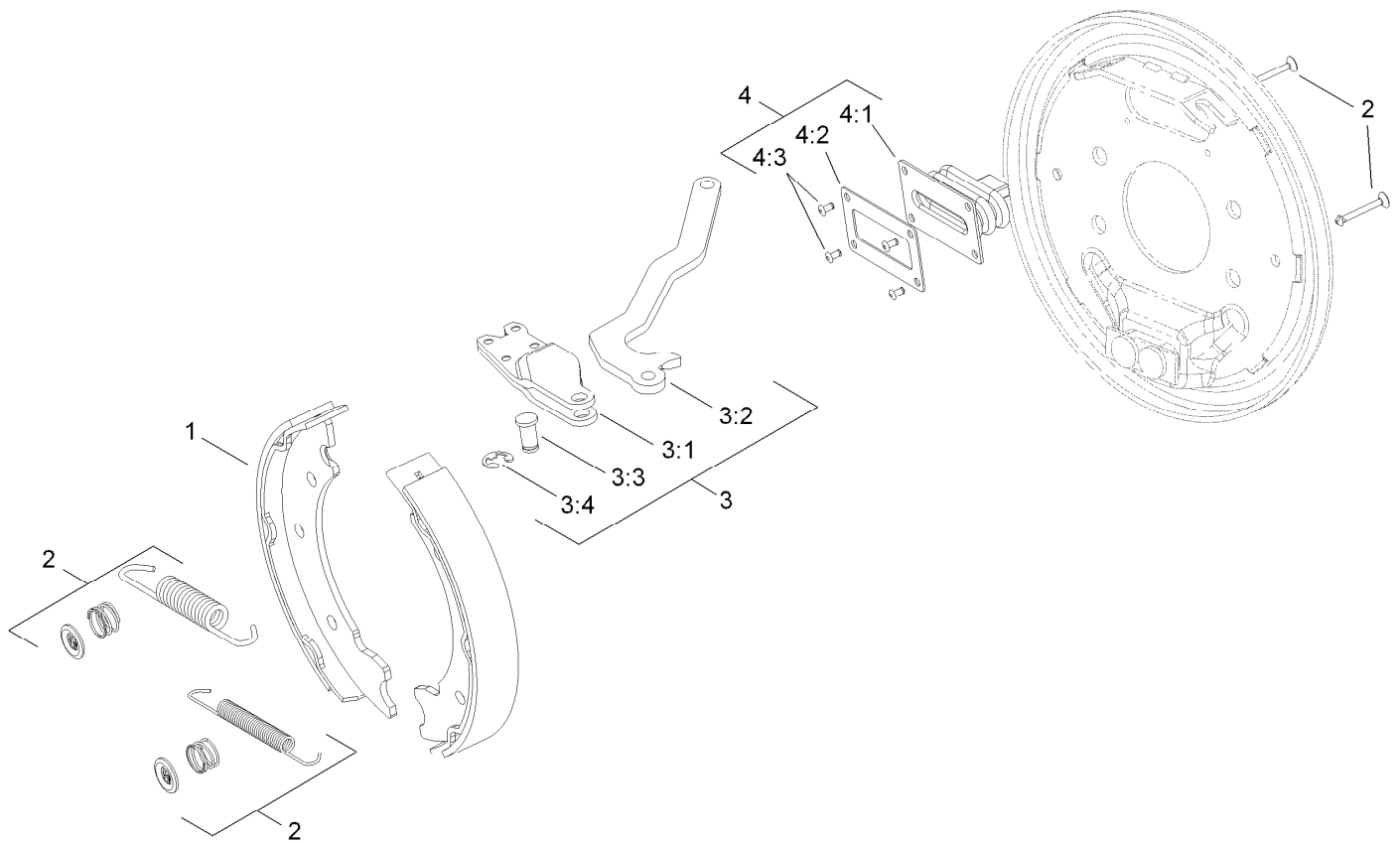
<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	147-3594	2	Adapter-Brake	22	1-806003	2	Pin-Cotter
2	138-4499	2	Clip-Spring	23	3274-55	2	Screw-HSBH
3	137-2591	2	Spring-Extension	24	119-4041	6	Nut-HF
4	120-0235	1	LH Brake ASM	25	121-4605	1	Washer-Spring
5	120-0233	1	RH Brake ASM	26	131-8496	1	Washer-Plain
6	325-12	8	Screw-HH	27	108-6496	1	Switch (W/Boot)
7	3296-23	8	Nut-Lock, NI	28	95-3003	2	Screw-PPHTF
8	137-2470	2	Hub ASM	29	3290-354	1	Nut-Speed
8:2	114-3918	5	Stud-Wheel	30	116-0629	2	Screw-CARR
9	114-8864	2	Drum-Brake	31	137-3061	2	Bolt-CARR
10	139-2564	10	Nut-Lug	32	3256-74	2	Washer-Flat
11	323-4	8	Screw-HH	33	119-1415	2	Pin-Cotter, Locking
12	283-58	2	Pin-Clevis	34	3-3287	2	Spacer
13	107-9319	2	Nut-Hex	35	138-7475	1	Cover-Brake, Parking
14	147-0064-0P	1	Mount-Brake, Parking	36	117-2382	2	Plug-Plastic
15	137-2640	1	Cable-Brake, Adjustable RH	37	132-7282	1	Strip-Foam
16	137-2641	1	Cable-Brake, Adjustable LH	38	139-6224	1	Decal-Brake, Parking
17	131-8320	1	Lever-Brake, Park	39	115-5417	3	Strip-Foam
18	144-0516	1	Link-Park, Brake	40	144-0499	2	Washer-Epdm
19	283-10	1	Pin-Clevis	41	3256-78	2	Washer-Flat
20	87-3480	1	Bracket-Equalizer, Cable	42	321-21	1	Screw-HH
21	1-808280	1	Pin-Clevis	43	104-7201	1	Nut-HF, NI



Left Hand Brake Assembly No. 120-0235

Ref.	Part Number	Qty.	Description
1	139-5950	1	Brake Shoe Kit
2	108-6983	1	Brake Hardware Kit
3	120-0236	1	LH Actuator Kit
3:1		1	Housing ●
3:2		1	Lever-LH ●
3:3		1	Pin-Pivot ●
3:4		1	E-Ring ●
4	110-8885	1	Dust Boot Kit
4:1		1	Boot ●
4:2		1	Plate-Back Up ●
4:3		2	Rivet ●

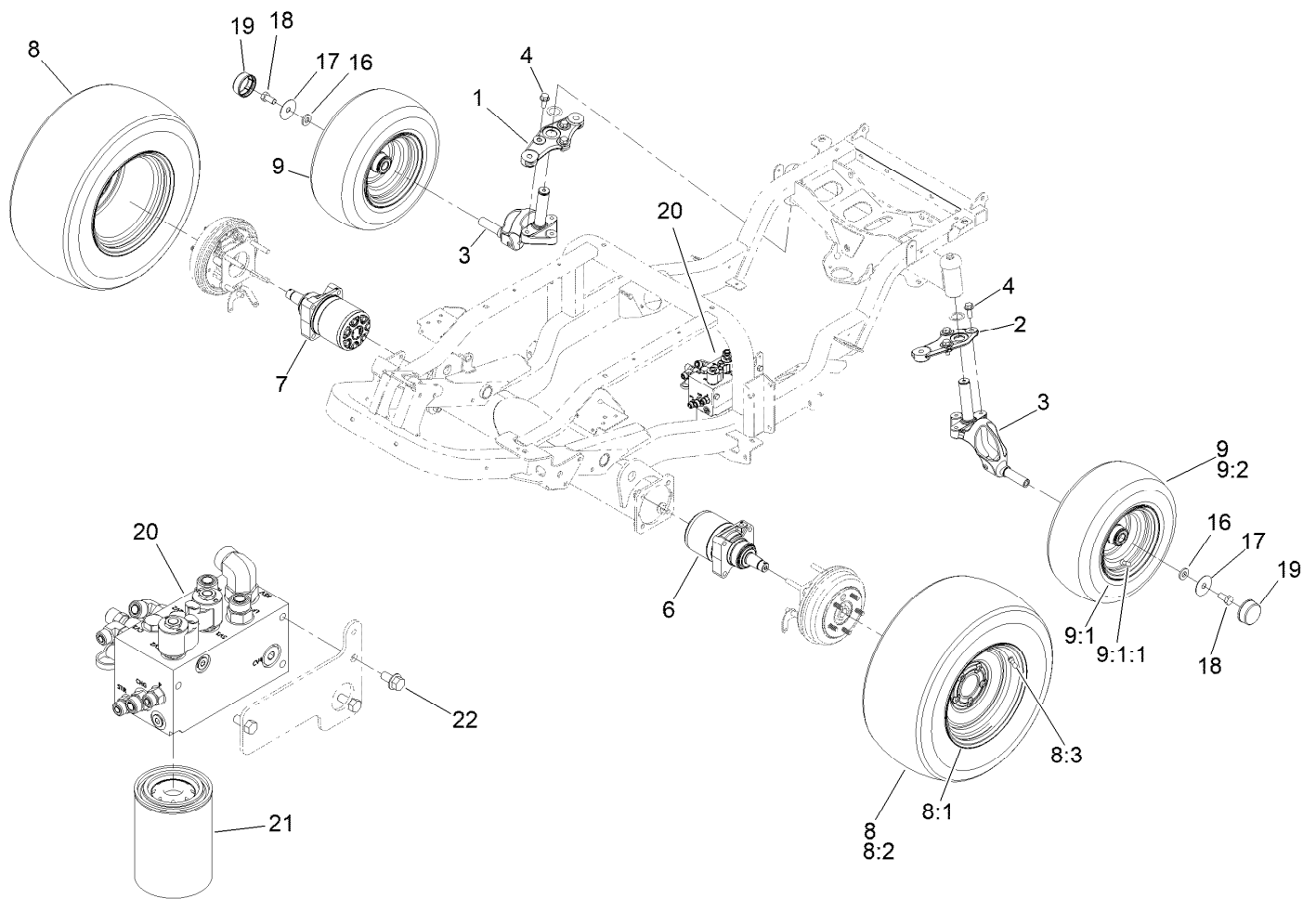
● Not serviced separately



Right Hand Brake Assembly No. 120-0233

Ref.	Part Number	Qty.	Description
1	139-5950	1	Brake Shoe Kit
2	108-6983	1	Brake Hardware Kit
3	120-0234	1	RH Actuator Kit
3:1		1	Housing ●
3:2		1	Lever-RH ●
3:3		1	Pin-Pivot ●
3:4		1	E-Ring ●
4	110-8885	1	Dust Boot Kit
4:1		1	Boot ●
4:2		1	Plate-Back Up ●
4:3		2	Rivet ●

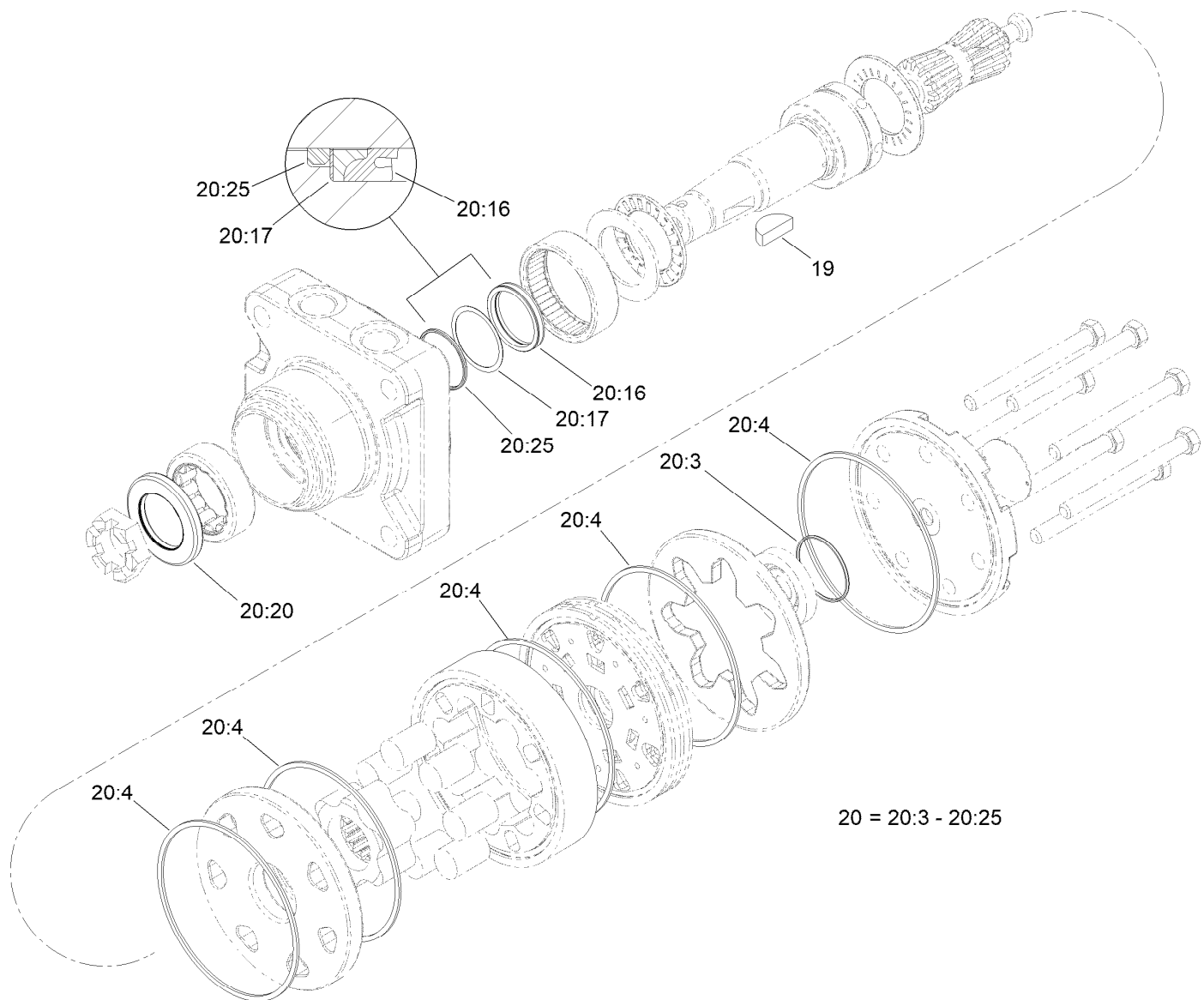
● Not serviced separately



Hydraulic Drive Assembly

Ref.	Part Number	Qty.	Description
1	140-3142	1	Link-Drag, RH
2	140-3144	1	Link-Drag, LH
3	137-1647	2	Spindle-Steer
4	3234-38	6	Screw-HHF
6	137-2459	1	Motor-Hydraulic, CCW
7	137-2479	1	Motor-Hydraulic, CW
8	137-2593	2	Wheel ASM
8:1	137-2595	1	Rim
8:2	137-2581	1	Tire
8:3	232-27	1	Stem-Valve
9	138-0310	2	Wheel ASM

Ref.	Part Number	Qty.	Description
9:1	138-0311	1	Rim-8" X 5.38"
9:1:1	232-27	1	Stem-Valve
9:2	1-413474	1	Tire-Turfmaster
16	99-7667	2	Washer-Flat
17	99-7719	2	Washer
18	327-3	2	Screw-HH
19	94-7871	2	Cap-Dust
20	145-6070	1	Manifold Steering/Lift-2Wd
21	86-3010	1	Filter-Oil
22	3234-1	3	Screw-HHF



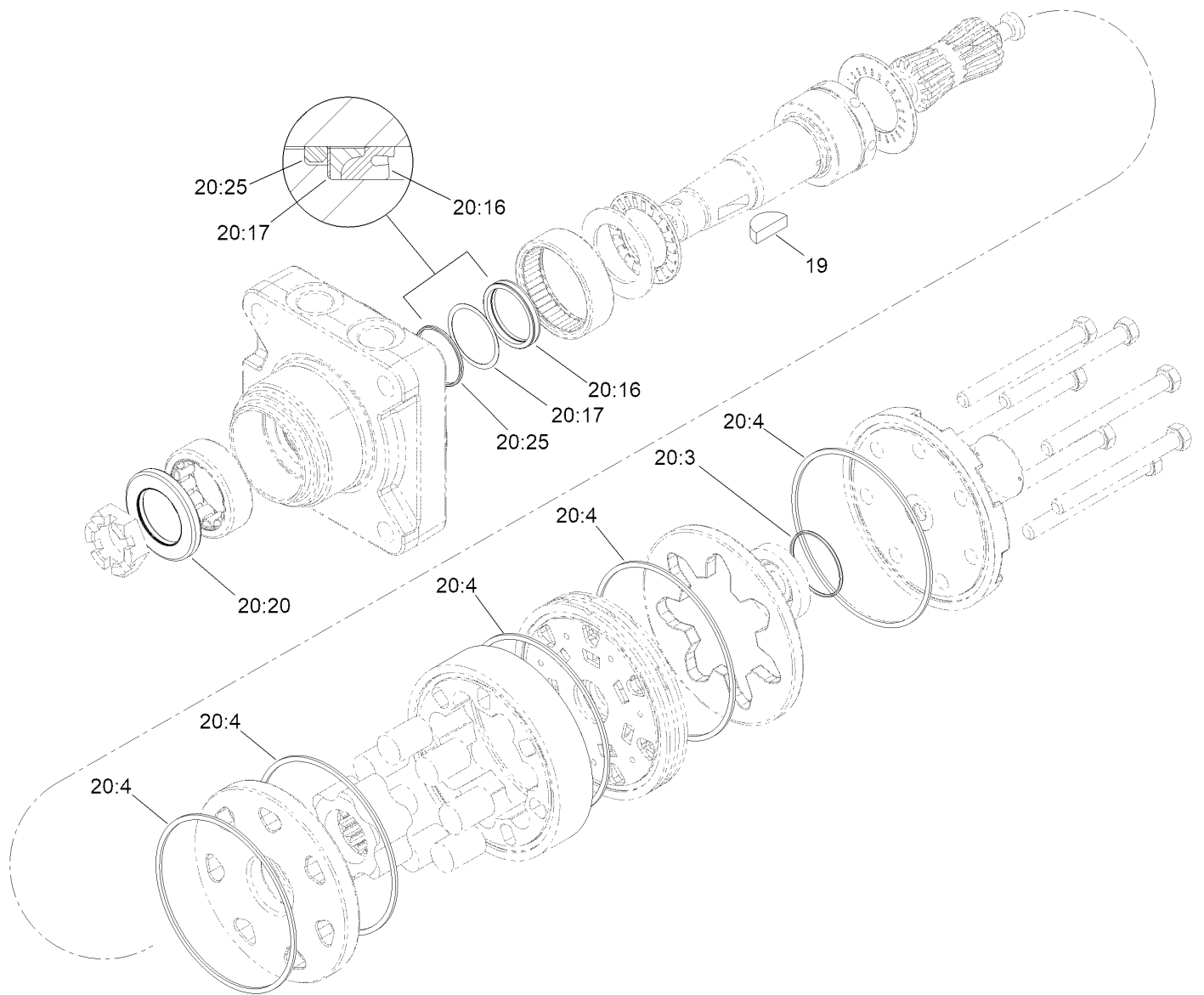
Hydraulic Motor Assembly No. 137-2459

Ref.	Part Number	Qty.	Description
19	3257-42	1	Key-Woodruff
20	110-8896	1	Seal Kit ●
20:3		1	Seal-Commutator, Vespel ■
20:4		6	Seal-Body, Buna ■
20:16		1	Seal-Shaft ■
20:17		1	Washer-Back Up ■
20:20		1	Seal-Dirt/Water ■
20:25		1	Ring-Back Up ■

● Not illustrated

■ Not serviced separately

Hydraulic Motor Assembly No. 137-2479



Hydraulic Motor Assembly No. 137-2479 (continued)

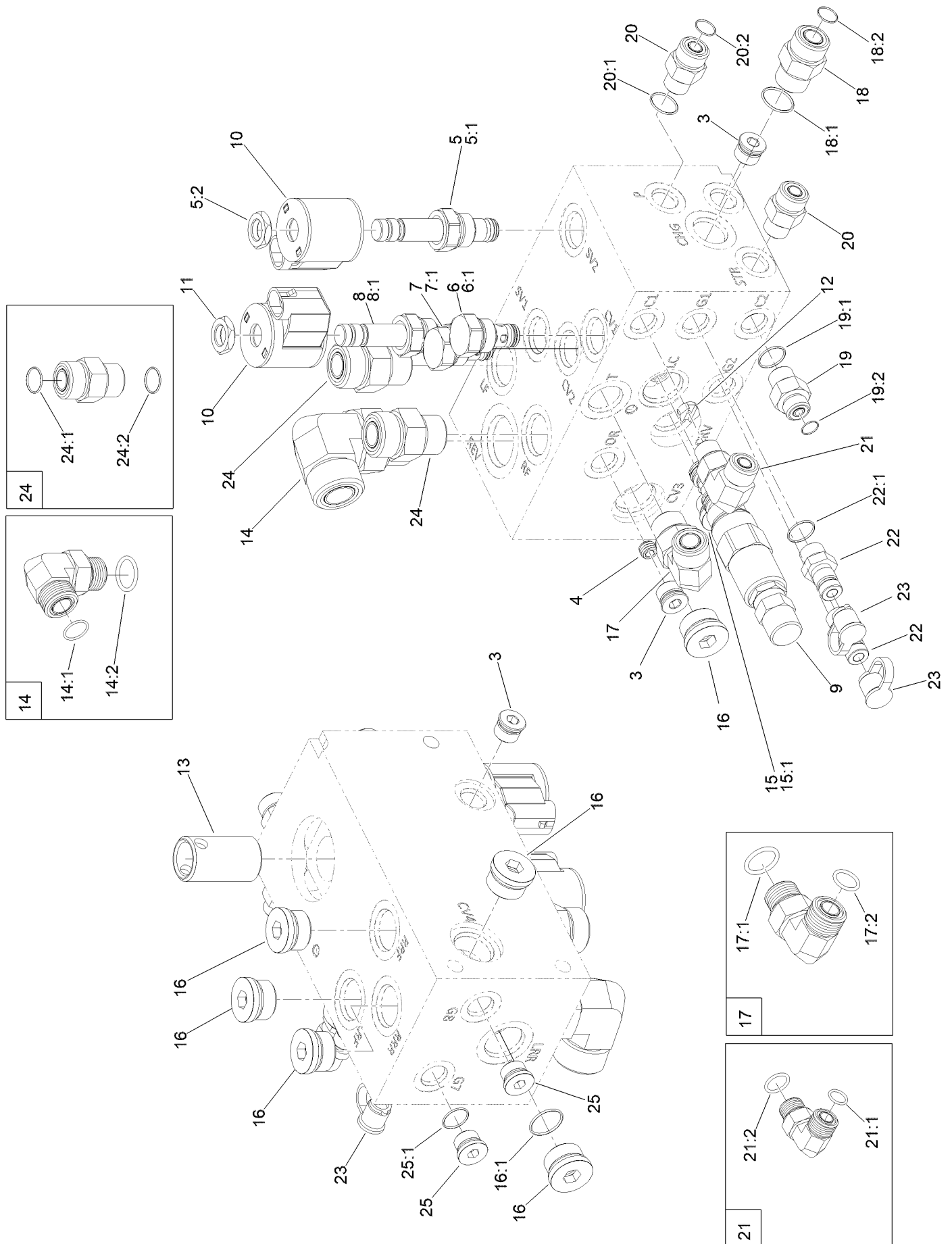
<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
19	3257-42	1	Key-Woodruff
20	110-8896	1	Seal Kit ●
20:3		1	Seal-Commutator, Vespel ■
20:4		6	Seal-Body, Buna ■

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
20:16		1	Seal-Shaft ■
20:17		1	Washer-Back Up ■
20:20		1	Seal-Dirt/Water ■
20:25		1	Ring-Back Up ■

● Not illustrated

■ Not serviced separately

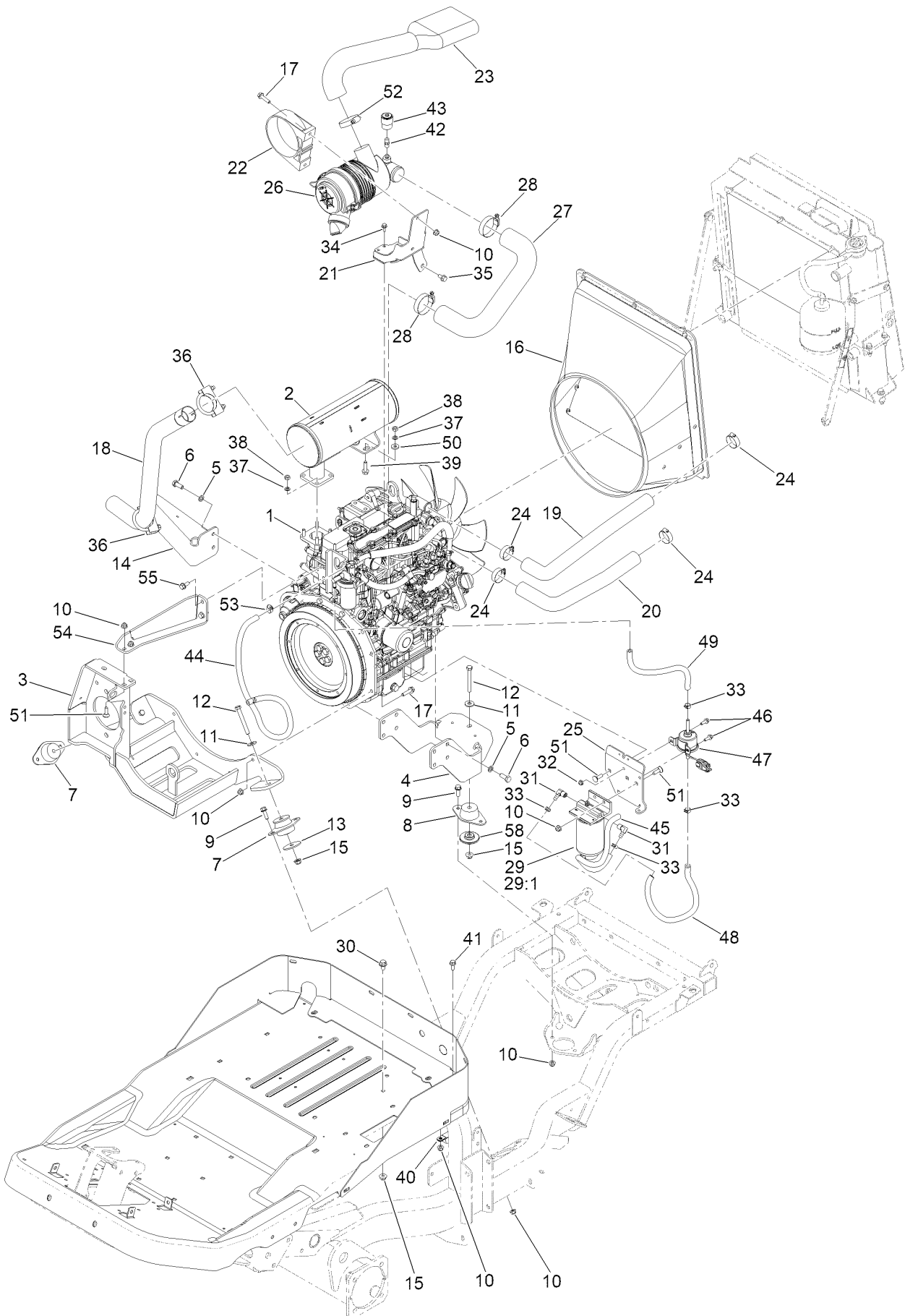
Steer/Lift Manifold Assembly No. 145-6070



Steer/Lift Manifold Assembly No. 145-6070 (continued)

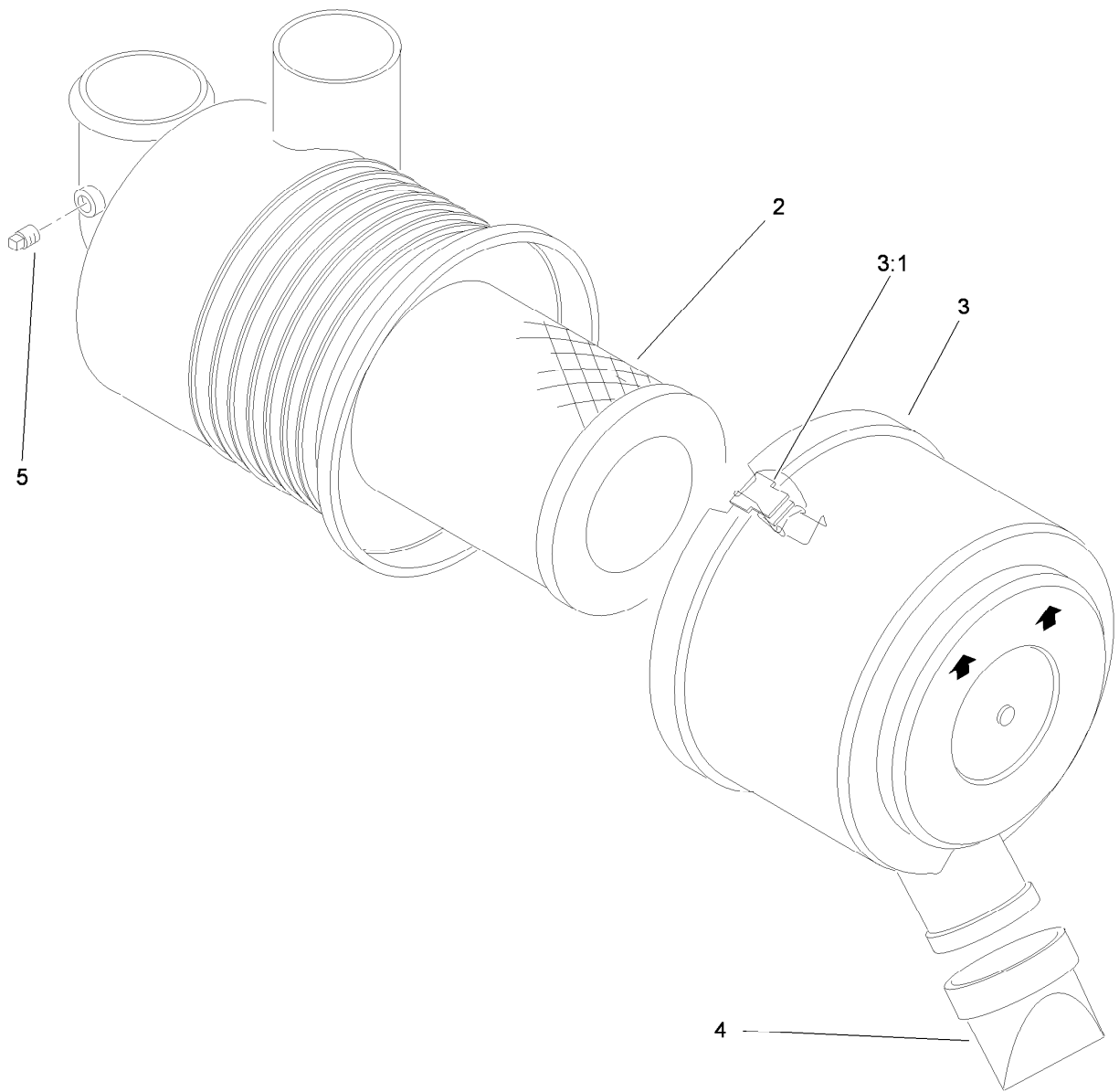
<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
3	112-9213	3	Plug	17	340-98	1	Fitting-Elbow, 90 DEG
4	110-8883	1	Plug-Orifice (0.040)	17:1	237-79	1	O-Ring
5	112-9206	1	Solenoid Valve ASM	17:2	237-30	1	O-Ring
5:1	105-9156	1	Seal Kit	18	340-4	1	Fitting-Straight
5:2	110-2634	1	Nut-Coil	18:1	237-30	1	O-Ring
6	114-2873	1	Check Valve ASM	18:2	237-79	1	O-Ring
6:1	105-9156	1	Seal Kit	19	340-1	1	Fitting-Straight
7	139-1213	1	Valve-Check	19:1	237-21	1	O-Ring
7:1	105-9156	1	Seal Kit	19:2	237-42	1	O-Ring
8	120-6562	1	Valve-Solenoid	20	340-2	2	Fitting-Straight
8:1	105-9156	1	Seal Kit	20:1	237-22	1	O-Ring
9	144-0501	1	Valve-Logic, 220 PSI (Adjustable)	20:2	237-42	1	O-Ring
10	110-0497	2	Coil-Solenoid	21	340-77	1	Fitting-Elbow, 90 DEG
11	110-2634	2	Nut-Coil	21:1	237-22	1	O-Ring
12	139-6296	1	Orifice-Check 0.100 DIA	21:2	237-42	1	O-Ring
13	139-6297	1	Nipple-Filter	22	59-7410	2	Fitting-Diagnostic
14	340-142	1	Fitting-Elbow, 90 DEG	22:1	237-42	1	O-Ring
14:1	237-58	1	O-Ring	23	354-79	2	Cap-Dust
14:2	237-81	1	O-Ring	24	340-7	2	Fitting-Straight
15	353-988	1	Plug-Hex	24:1	237-65	1	O-Ring
15:1	237-79	1	O-Ring	24:2	237-80	1	O-Ring
16	139-6024	6	Plug-Socket, SAE	25	353-989	2	Plug-Hex, Hollow
16:1	237-80	1	O-Ring	25:1	237-42	1	O-Ring

Engine, Muffler and Air Cleaner Assembly



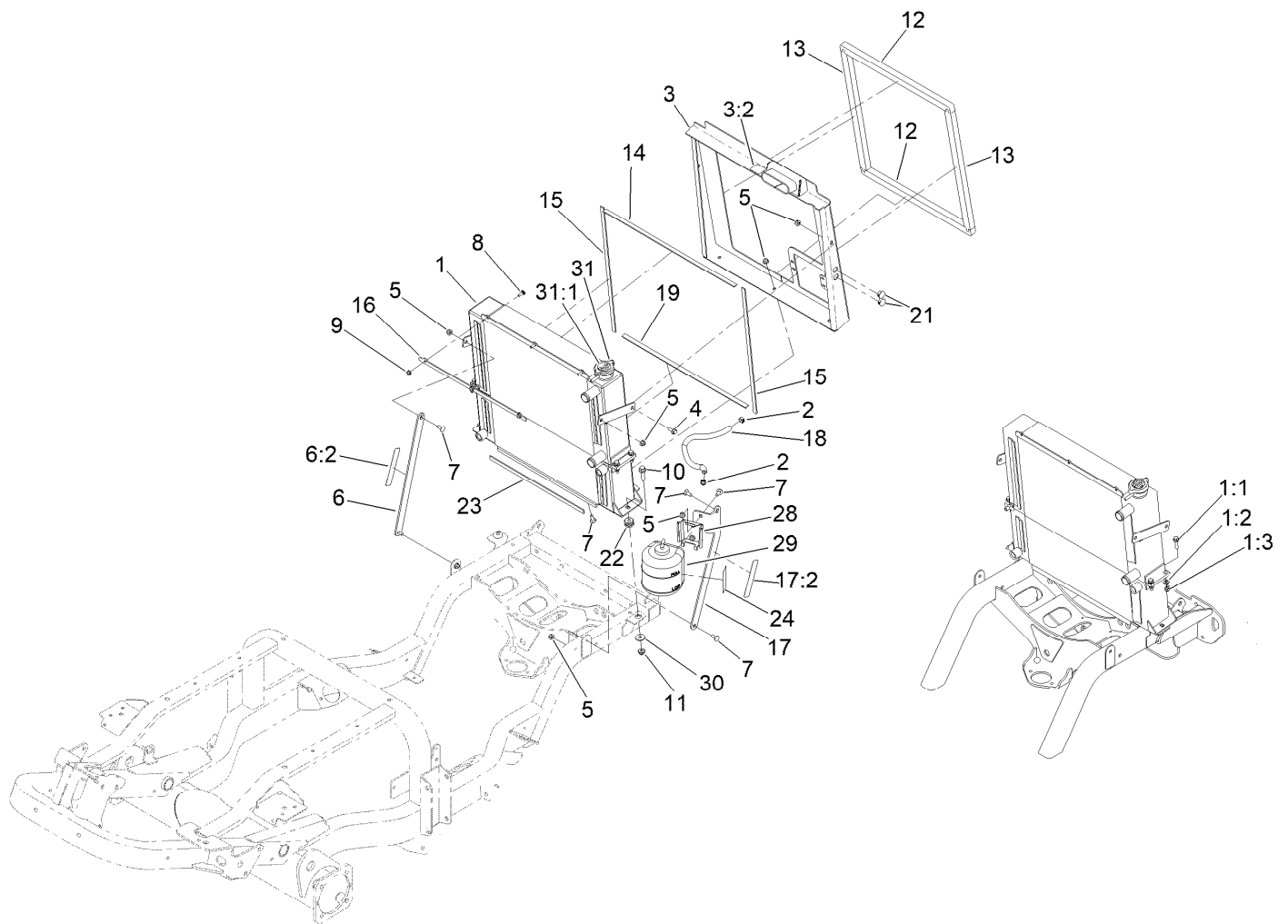
Engine, Muffler and Air Cleaner Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	139-6182	1	Engine-Yanmar 3Tnv80F-Nxdtr	29	110-9044	1	Separator-Filter
2	139-6269	1	Muffler ASM	29:1	110-9049	1	Filter-Spin On, Fuel/Water
3	145-5951-0P	1	Bracket-Mount, Pump	30	3234-9	1	Screw-HHF
4	138-0424-0P	1	Mount-Engine, Rear 24HP	31	353-781	2	Fitting-HYD, 90
5	48-9590	8	Washer-Lock	32	104-7201	2	Nut-HF, NI
6	33115-025	8	Screw-HH	33	92-2379	4	Clamp-Hose
7	130-2486	2	Mount	34	33103-016	3	Screw-HHF
8	125-5244	1	Mount-Engine	35	33104-016	1	Screw-HHF
9	3234-29	6	Screw-HHF	36	18-2130	2	Clamp
10	119-4041	19	Nut-HF	37	3253-4	6	Washer-Lock
11	80-6990	3	Washer-Hardened	38	33014-00	6	Nut-Hex
12	323-14	3	Screw-HH	39	33104-030	2	Screw-HHF
13	83-1040	2	Washer-Flat	40	120-1959	1	Clamp
14	144-0515-03	1	Support-Tailpipe	41	3234-47	1	Screw-HHF
15	119-4042	4	Nut-HF, NI	42	94-1416	1	Adapter-Indicator
16	139-6279	1	Shroud - Fan ASM	43	93-9164	1	Indicator-Mini
17	3234-36	6	Screw-HHF	44	132-7563	1	Hose-Fuel
18	144-0570	1	Pipe-Exhaust	45	110-4112	1	Hose-Fuel
19	138-4493	1	Hose-Radiator, Upper	46	3234-4	2	Screw-HHF
20	138-4494	1	Hose-Radiator, Lower	47	121-5613	1	Pump-Fuel, Electric
21	138-4486-0P	1	Bracket-Air Cleaner	48	110-4101	1	Hose-Fuel
22	95-5806	1	Bracket-Mounting, Air Cleaner	49	110-4104	1	Hose-Fuel
23	138-4460	1	Hose-Intake, Air Cleaner	50	88-7200	2	Washer-Flat
24	2412-34	4	Clamp-Hose	51	3230-2	6	Bolt-CARR
25	138-4472-0P	1	Angle-Filter Mount	52	2412-130	1	Clamp-Hose
26	93-2190	1	Air Cleaner ASM	53	2412-108	2	Clamp-Worm
27	137-5881	1	Hose-Intake	54	145-5958-0P	1	Strap-Mount, Pump
28	2412-92	2	Clamp-Hose	55	33104-020	2	Screw-HHF
				58	138-6462	1	Support-Isolator



Air Cleaner Assembly No. 93-2190

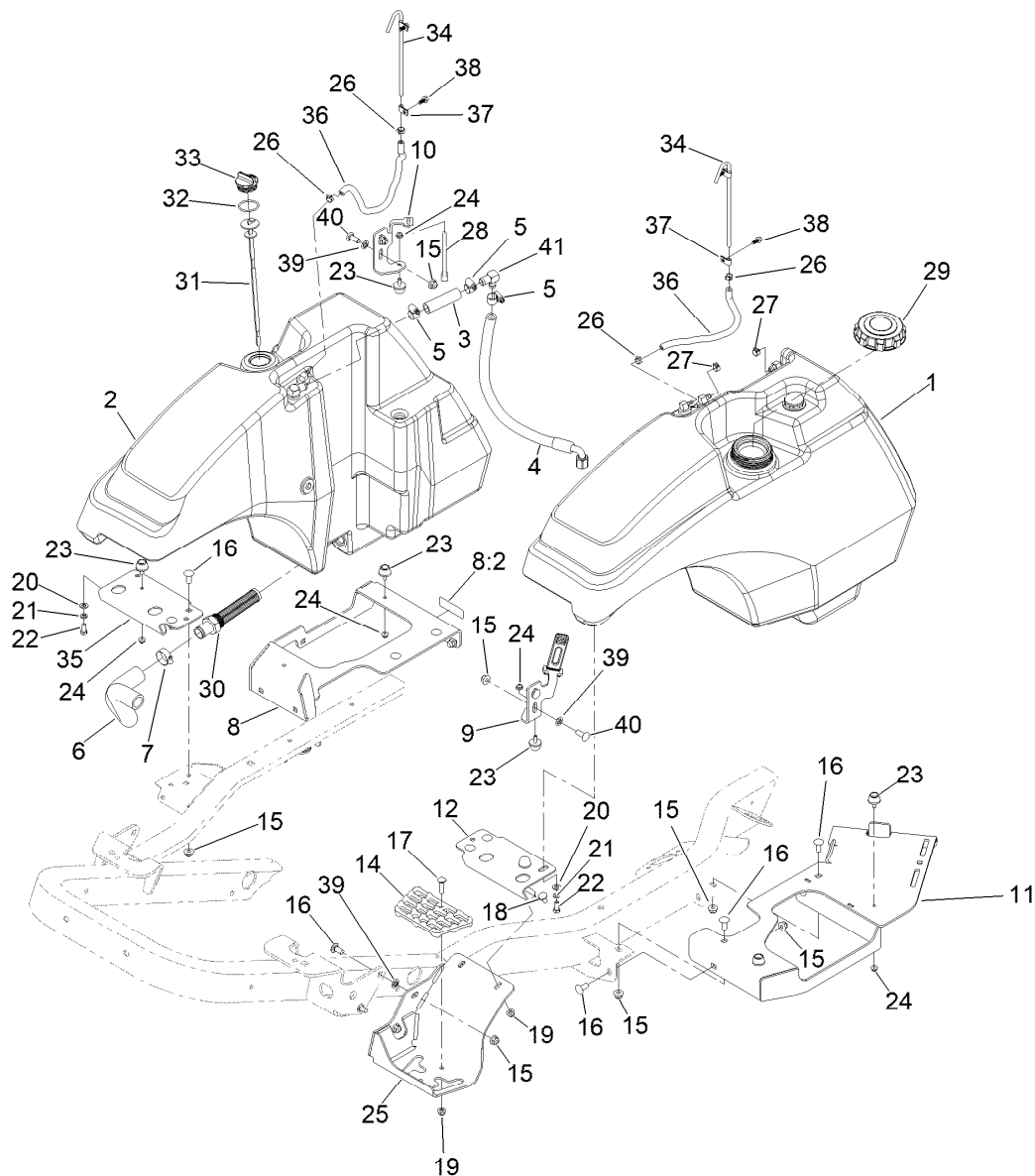
Ref.	Part Number	Qty.	Description
2	108-3811	1	Filter-Air V-Twin HD
3	94-3652	1	Cover ASM
3:1	1-643283	2	Latch-Cleaner, Air
4	87-9400	1	Valve-Vacuator
5	285-17	1	Plug-Pipe



Radiator and Cooler Assembly

Ref.	Part Number	Qty.	Description
1	147-0062	1	Radiator/Oil Cooler ASM
1:1	119-4036	4	Screw-HHF
1:2	3256-23	4	Washer-Plain
1:3	137-3093	4	Nut-Hex
2	92-2379	2	Clamp-Hose
3	139-6232	1	Shroud-Cooler ASM
3:2	115-8155	1	Decal-Warning
4	3234-47	2	Screw-HHF
5	119-4041	11	Nut-HF
6	139-6229	1	Strap-Cooler
6:2	93-7272	1	Decal-Warning
7	137-3061	9	Bolt-CARR
8	1-807512	3	Bolt-CARR
9	104-7201	3	Nut-HF, NI
10	114-4681	2	Screw-HHF
11	119-4042	2	Nut-HF, NI
12	138-4410	2	Seal-Foam

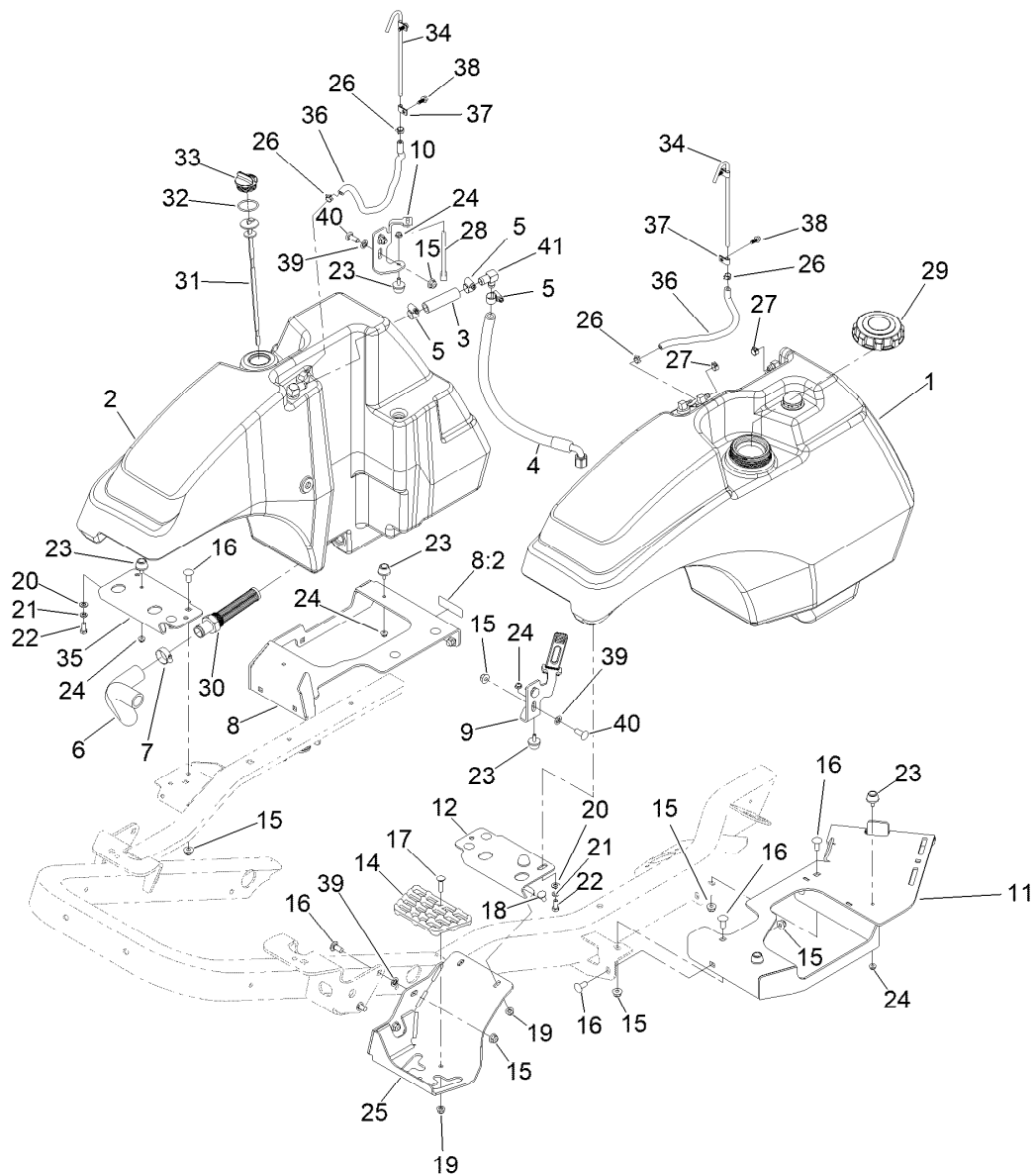
Ref.	Part Number	Qty.	Description
13	138-4411	2	Seal-Foam
14	138-4453	1	Foam-Radiator
15	138-4454	2	Foam-Radiator, Side
16	138-4461-0P	1	Bracket-Shroud Retainer
17	139-6230	1	Bracket-Bottle Mount
17:2	93-7272	1	Decal-Warning
18	106-1126	1	Hose-Fuel
19	108-1393	1	Strip-Foam
21	130-8439	2	Plug-Dome
22	63-9750	2	Mount
23	130-9182	1	Foam-Radiator, Short
24	144-0472	1	Decal-Coolant Level
28	140-7165	1	Bracket-Tank
29	140-7185RT01	1	Tank ASM
30	52-2861	2	Washer
31	117-5138	1	Cap-Radiator
31:1	117-3276	1	Decal-Danger



Fuel System Assembly

Ref.	Part Number	Qty.	Description
1	138-0291	1	Fuel Tank
2	138-4418	1	Hydraulics Tank ASM
3	114-4920	1	Hose
4	145-5933	1	Hose ASM-Hydraulic
5	2412-119	3	Clamp-Hose
6	138-7361	1	Hose-Suction
7	2412-34	1	Clamp-Hose
8	145-6099	1	Tank Support-Hydraulic
8:2	127-0392	1	Decal-Hot Surface
9	138-0441-03	1	Bracket-Tank Hold Down, LH
10	138-7315-03	1	Bracket-Tank Hold Down, RH
11	145-6031	1	Tank And Battery Tray ASM
12	138-7365-03	1	Bracket-Tank Mount, Front LH
14	126-4781	1	Step-Deck
15	119-4042	19	Nut-HF, NI
16	3231-27	15	Screw-CARR
17	3230-3	1	Screw-CARR
18	137-3061	2	Bolt-CARR

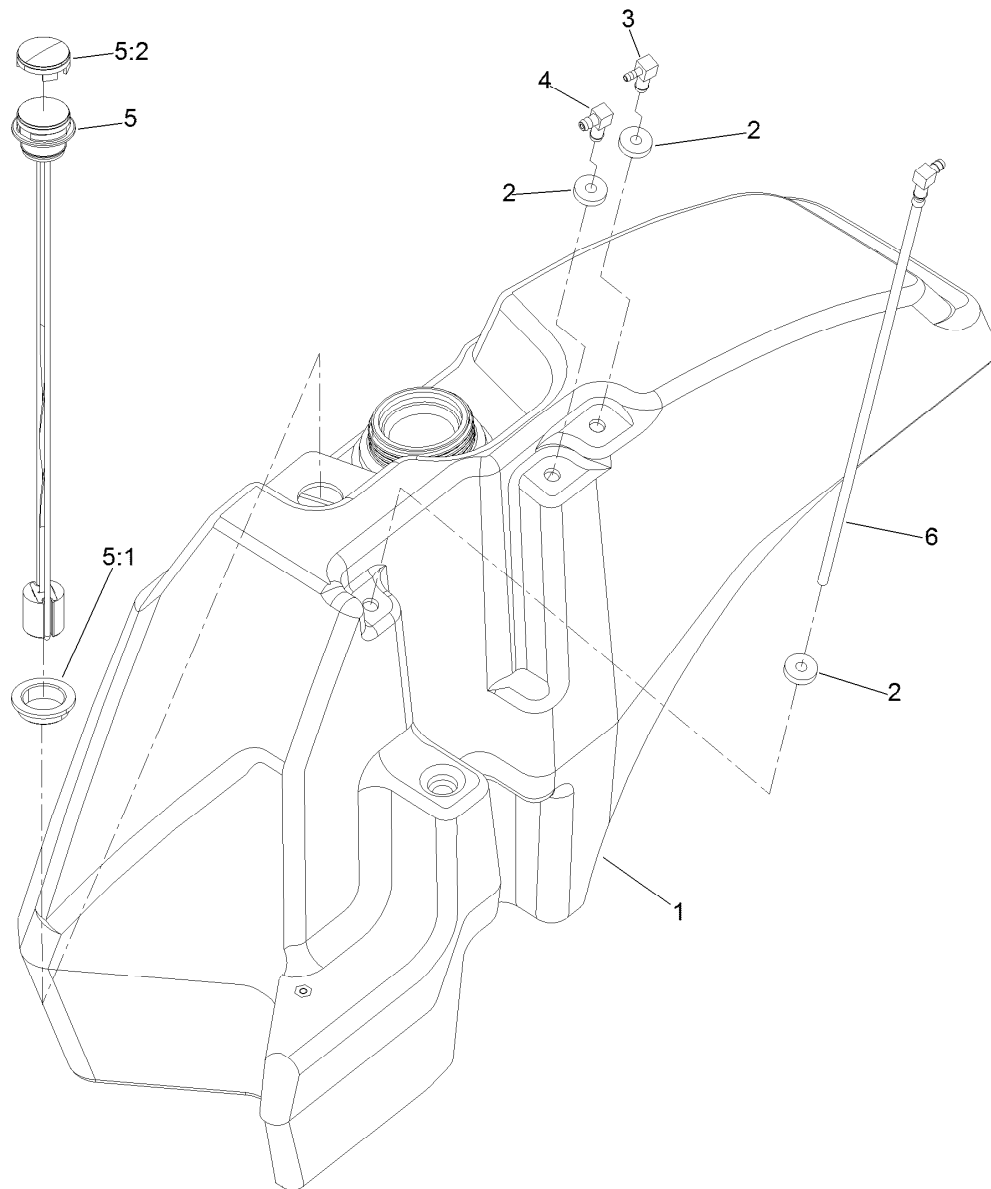
Ref.	Part Number	Qty.	Description
19	119-4041	3	Nut-HF
20	3256-23	2	Washer-Plain
21	3253-4	2	Washer-Lock
22	322-3	2	Screw-HH
23	109-2365	8	Bumper-Rubber
24	104-7201	8	Nut-HF, NI
25	139-0927-01	1	Bracket-Mount, Step
26	2412-98	4	Clamp-Hose
27	92-2379	2	Clamp-Hose
28	131-8402	2	Strap-Down, Hold
29	125-9171	1	Cap-Fuel
30	138-7499	1	Fitting-Strainer
31	138-7388	1	Dipstick
32	94-8166	1	O-Ring
33	93-7498	1	Plug-Plastic
34	139-6252	2	Tube-Vent
35	139-0940-03	1	Bracket-Tank Mount, Front RH
36	139-6253	2	Hose-Fuel
37	2412-72	4	Clip-Closed, Insulated
38	99-6810	4	Screw-HHF



Fuel System Assembly (continued)

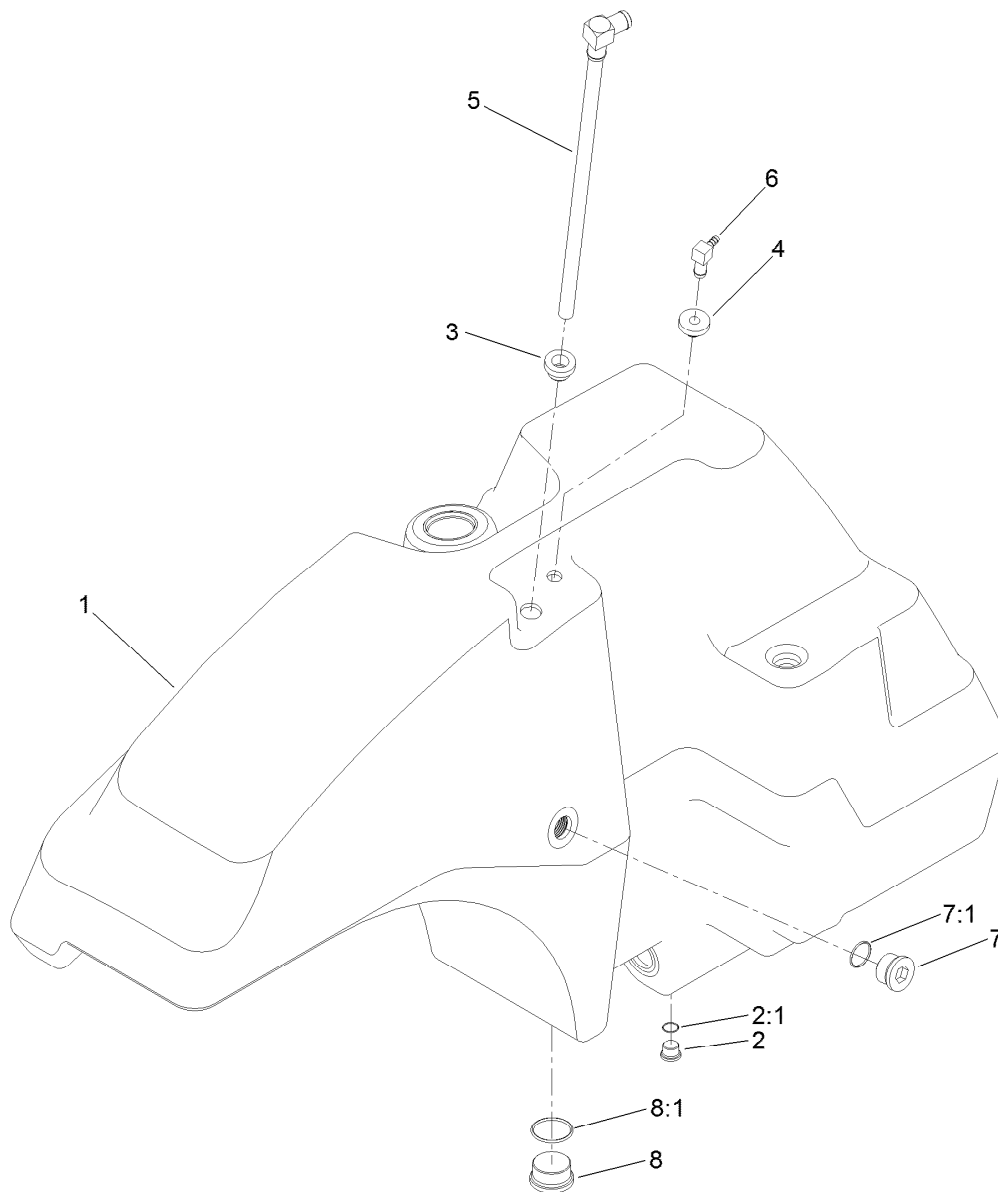
Ref.	Part Number	Qty.	Description
39	107-3154	6	Nut-Push

Ref.	Part Number	Qty.	Description
40	3231-22	4	Screw-CARR
41	117-0943	1	Fitting-Elbow



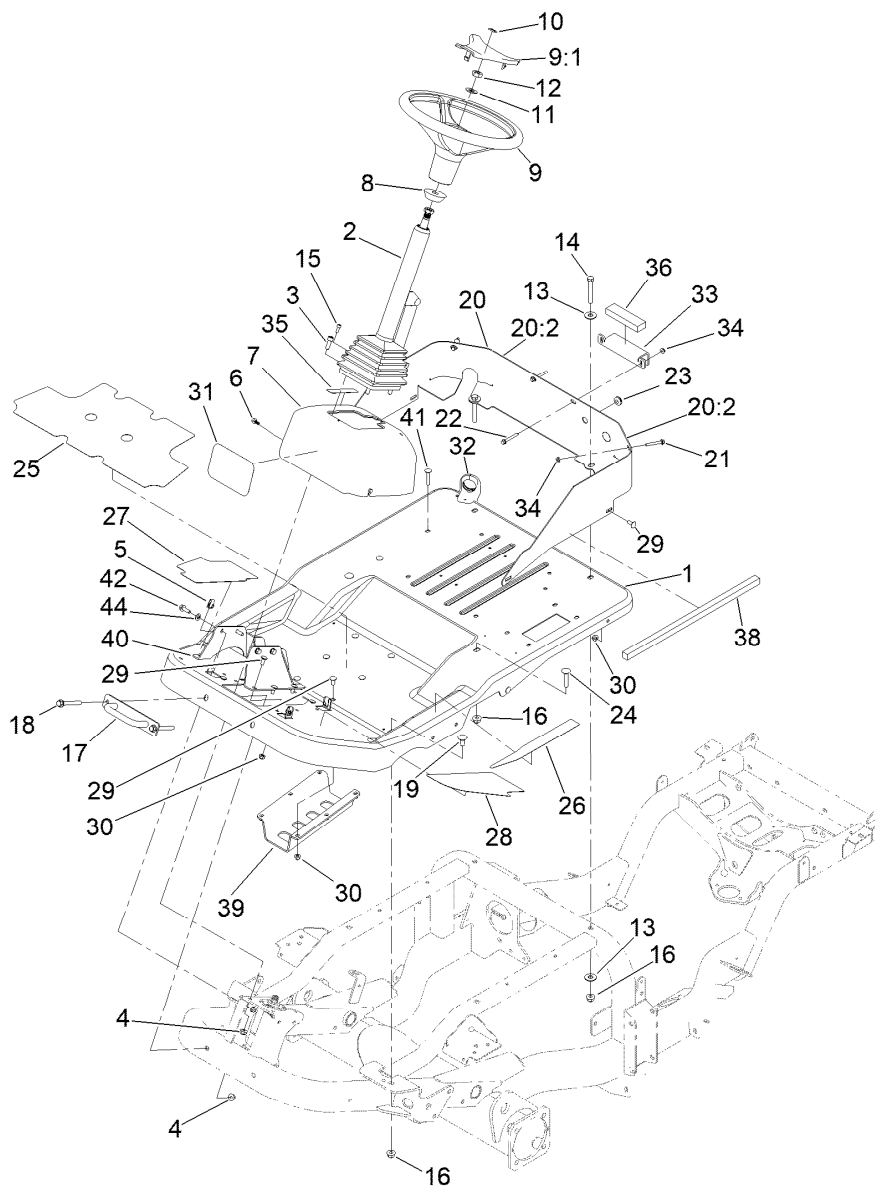
Fuel Tank Assembly No. 138-0291

Ref.	Part Number	Qty.	Description
1	138-7385	1	Fuel Tank W/Inserts ASM
2	46-6560	3	Bushing
3	104-5228	1	Fitting-Elbow, 90 DEG
4	46-6550	1	Fitting-Elbow, 90 DEG
5	139-0872	1	Gauge-Fuel
5:1	119-0508	1	Seal
5:2	117-8404	1	Dial-Gauge
6	138-7389	1	Pipe-Stand



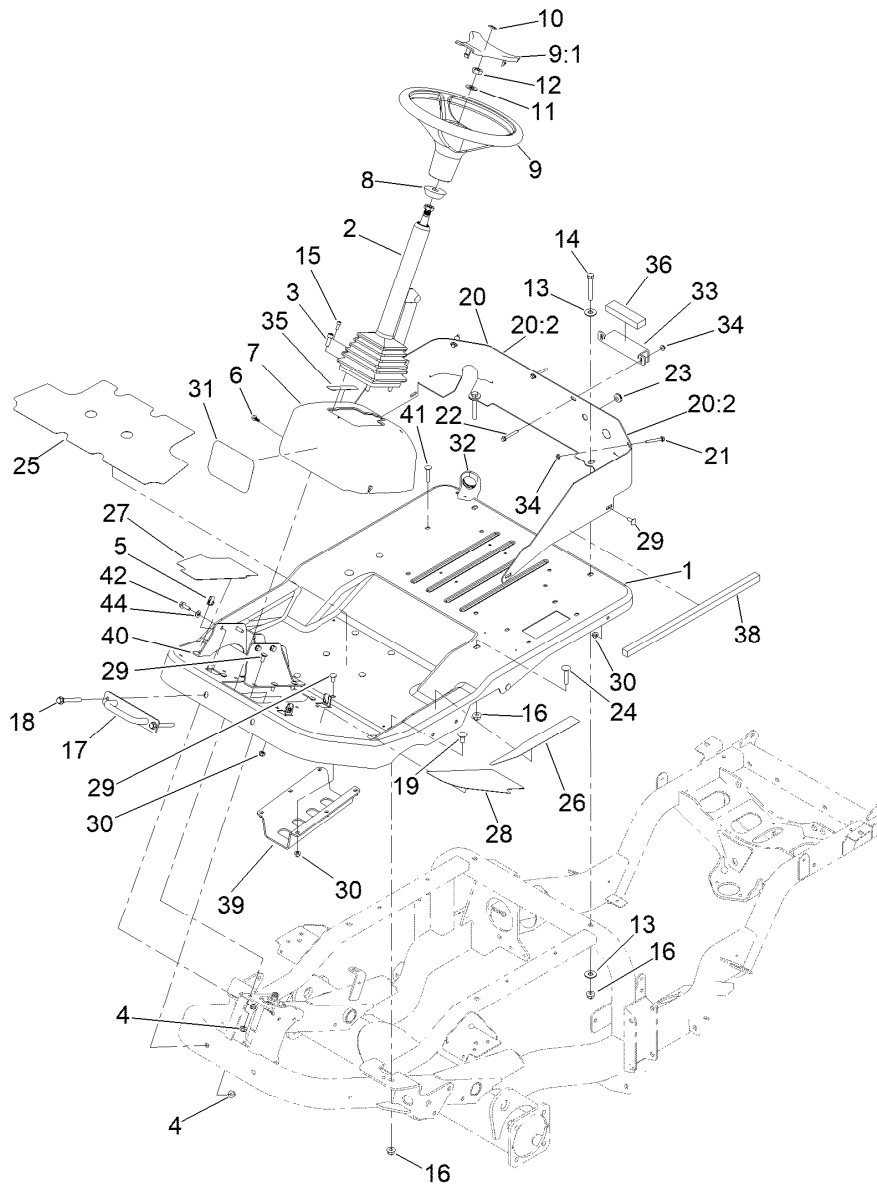
Hydraulic Tank Assembly No. 138-4418

Ref.	Part Number	Qty.	Description
1	138-7386	1	Tank-Hydraulic W/Inserts
2	353-989	1	Plug-Hex, Hollow
2:1	237-42	1	O-Ring
3	104-0790	1	Bushing
4	46-6560	1	Bushing
5	138-7384	1	Tube-Drop
6	104-5228	1	Fitting-Elbow, 90 DEG
7	139-6333	1	Fitting-Plug
7:1	237-81	1	O-Ring
8	105-3921	1	Fitting-Plug
8:1	237-146	1	O-Ring



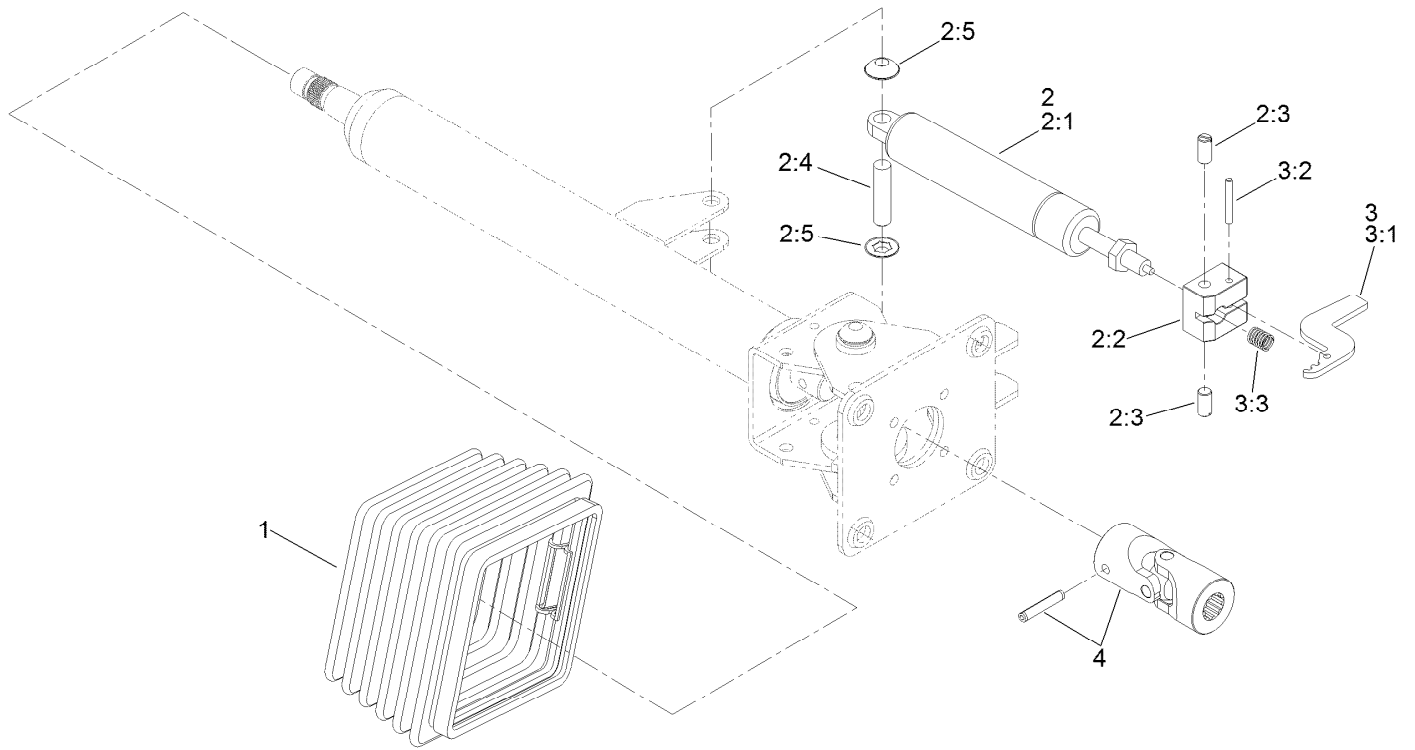
Platform, Steering and Console Assembly

Ref.	Part Number	Qty.	Description	Ref.	Part Number	Qty.	Description
1	144-4030SP	1	Platform-Stamped	20:2	132-1316	2	Decal-Danger, Belt
2	139-0857	1	Column-Steering, Tilt	21	125-4287	2	Screw-HHF
3	3274-7	4	Screw-HSH	22	3234-34	2	Screw-HHF
4	119-4042	6	Nut-HF, NI	23	1-633630	1	Grommet
5	107069	4	Clip	24	3232-5	2	Screw-CARR
6	99-6810	4	Screw-HHF	25	144-4029	1	Tread-Foot, Main
7	138-7494	1	Cover-Steering	26	139-0859	1	Tread-Foot, Side
8	93-5429	1	Collar-Foam	27	139-0885	1	Tread-Foot, Front RH
9	98-1471	1	Wheel-Steering	28	139-0886	1	Tread-Foot, Front LH
9:1	98-1468	1	Cover-Wheel, Steering	29	137-3061	15	Bolt-CARR
10	98-1459	1	Decal	30	119-4041	21	Nut-HF
11	3256-27	1	Washer-Flat	31	105-1217	1	Decal
12	3296-33	1	Nut-Lock, NI	32	144-0473	1	Plug-Harness, Firewall
13	3256-40	4	Washer-Flat	33	139-2166-0P	1	Bracket-Hood Support
14	324-12	2	Screw-HH	34	104-7201	4	Nut-HF, NI
15	105-2409	4	Screw-HSH	35	140-1460	1	Decal-Traction Pedal
16	114-8417	6	Nut-HF, NI	36	139-6202	1	Foam-Strip
17	138-0288	1	Bracket-Down, Tie	38	139-6207	1	Foam-Strip
18	3234-41	2	Screw-HHF	39	144-3954-03	1	Guard-Tubes, Hydraulic
19	3232-1	2	Screw-CARR	40	145-5983-0P	1	Bracket-Mount, Steering
20	144-0528	1	Plate-Firewall, Lower	41	116-0629	2	Screw-CARR



Platform, Steering and Console Assembly (continued)

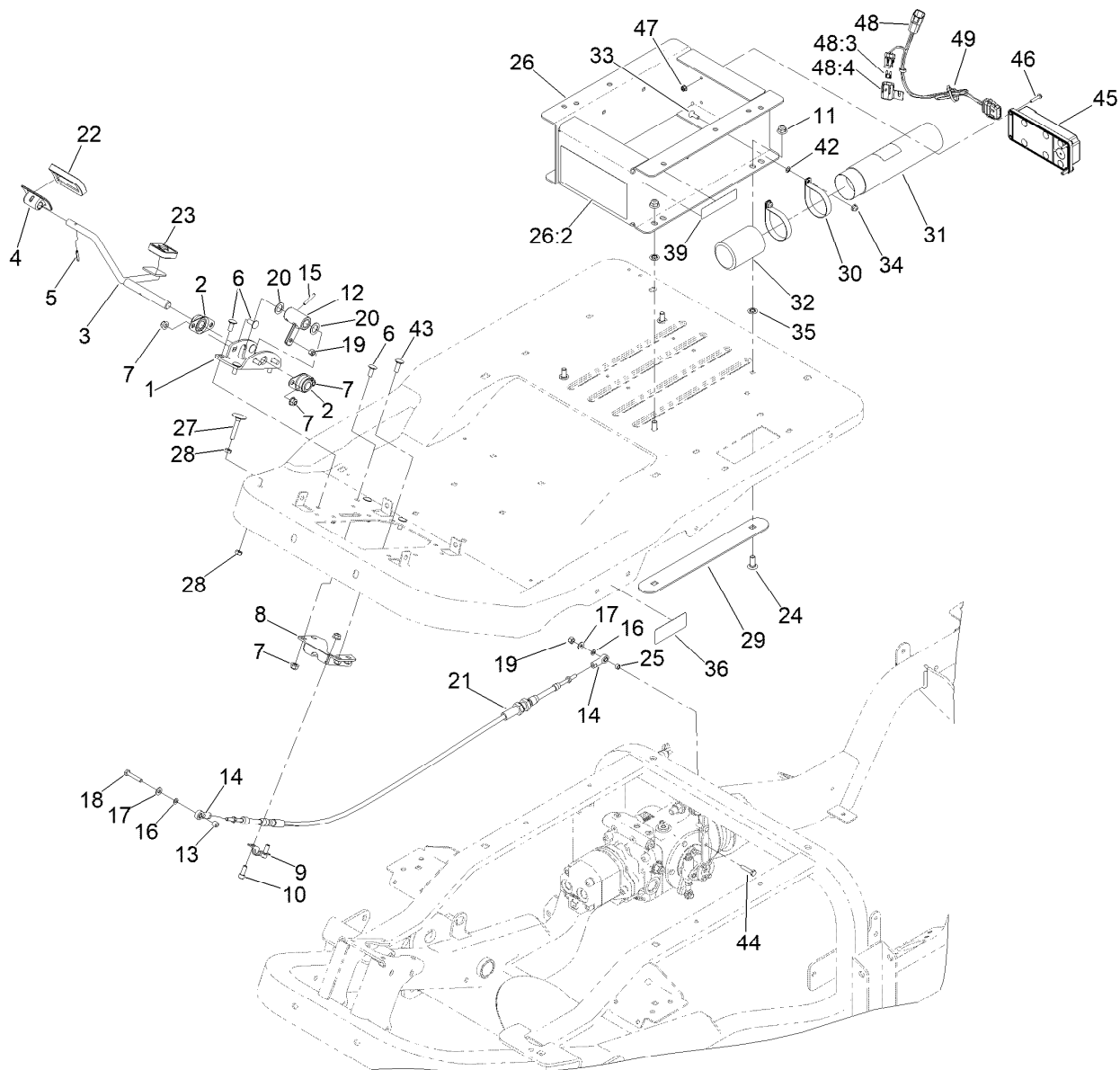
Ref.	Part Number	Qty.	Description
42	3234-29	4	Screw-HHF
44	3256-38	4	Washer-Flat



Steering Column Assembly No. 139-0857

Ref.	Part Number	Qty.	Description
1	110-6462	1	Bellows-Rubber
2	110-6463	1	Cylinder Service Kit
2:1		1	Cylinder-Gas ●
2:2		1	Block-Pedal ●
2:3		2	Bolt ●
2:4		1	Pin ●
2:5		2	Washer-Lock ●
3	136-4385	1	Pedal Service Kit
3:1		1	Pedal ●
3:2		1	Pin ●
3:3		1	Spring ●
4	120-6256	1	Universal Joint Kit

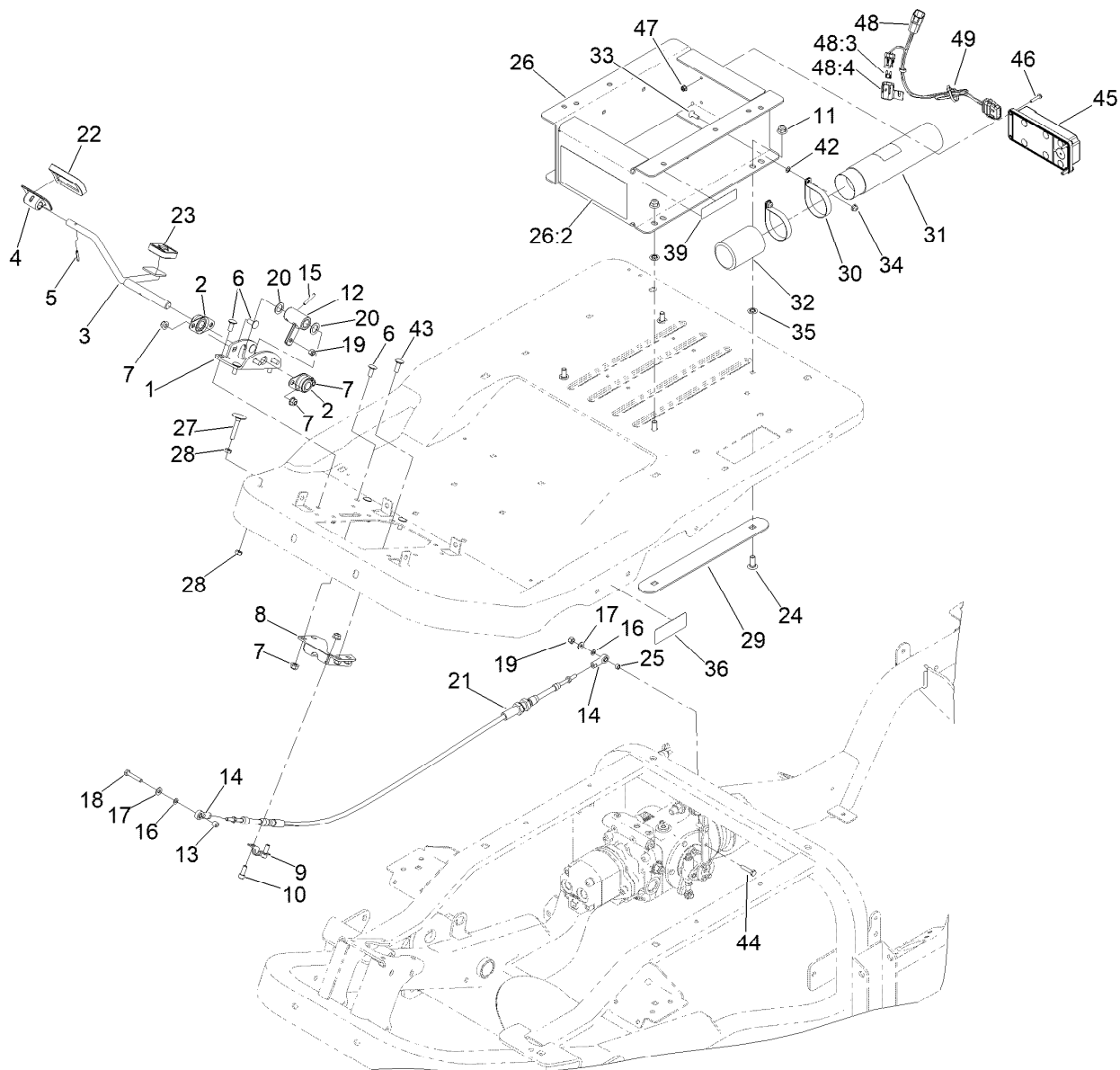
● Not serviced separately



Pedal Assembly

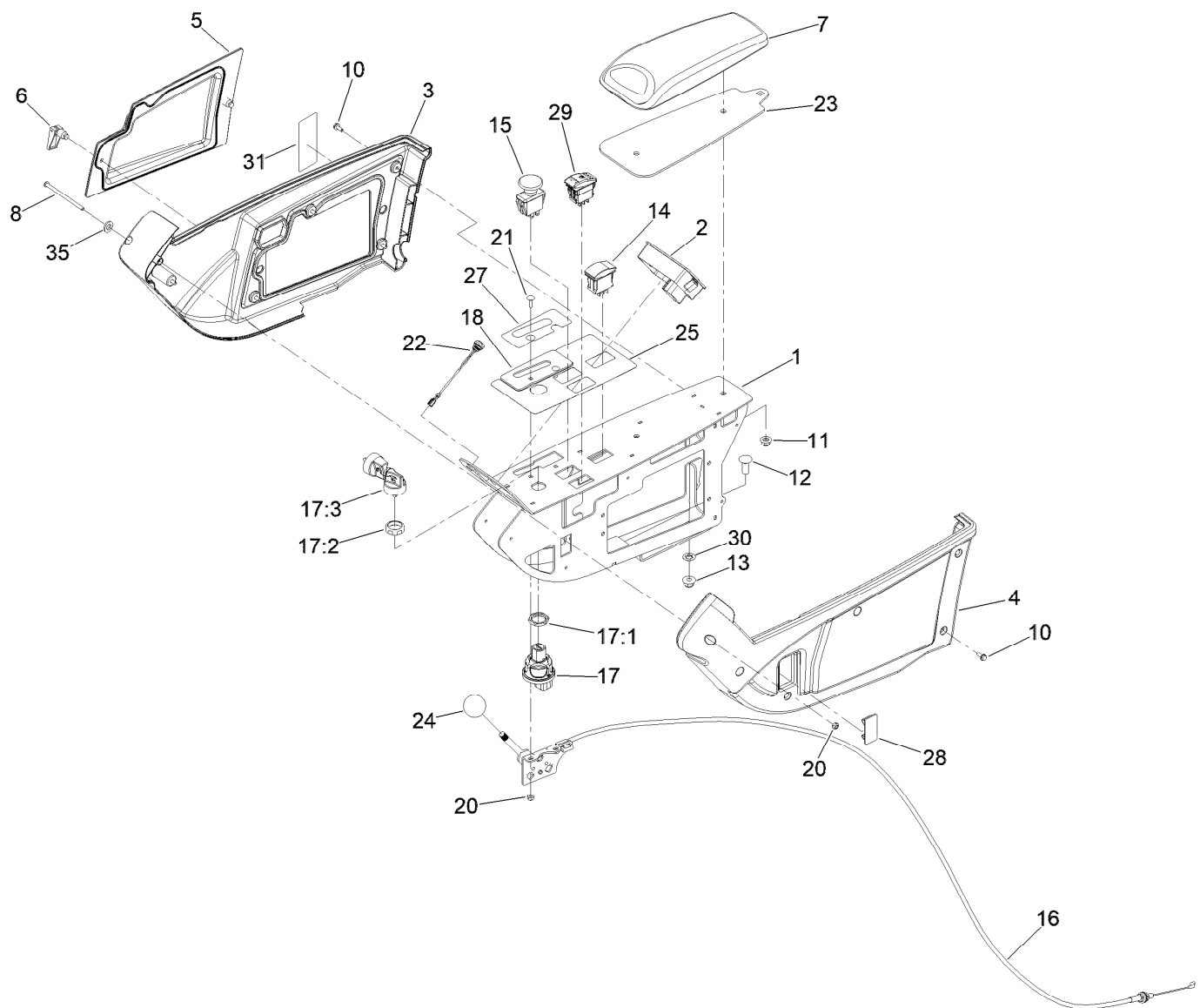
Ref.	Part Number	Qty.	Description
1	138-7477-01	1	Bracket-Pedal, Traction
2	256-236	2	Bearing-Mount, Flange
3	138-4594	1	Pedal-Traction
4	117-9507	1	Pedal-Accelerator
5	32121-45	1	Pin-Spring
6	137-3061	11	Bolt-CARR
7	119-4041	14	Nut-HF
8	138-7446-01	1	Bracket-Cable, Traction
9	93-2092	1	Clamp-Cable
10	3274-10	2	Screw-HSH
11	119-4042	4	Nut-HF, NI
12	117-5199	1	Hub-Pedal, Traction
13	66-8010	1	Spacer
14	2411-41	2	Rod End-Ball Joint
15	32121-6	1	Pin-Roll, Slotted
16	33093-00	2	Washer-Flat
17	3256-22	2	Washer-Flat
18	321-9	1	Screw-HH
19	3296-42	2	Nut-Lock, NI
20	137-2601	2	Washer
21	145-6040	1	Cable-ASM, Traction

Ref.	Part Number	Qty.	Description
22	74-9100	1	Pad-Pedal, Forward
23	74-9110	1	Pad-Pedal, Reverse
24	3231-22	4	Screw-CARR
25	130-9691	1	Spacer
26	139-6221	1	Seat Box ASM
26:2	163-1839	1	Decal-Warning
27	115-8240	1	Screw-Elevator
28	3218-2	2	Nut-Hex Jam
29	138-7422-0P	2	Strip-Seat Mount
30	107-1865	2	R-Clamp
31	104-7050	1	Tube-Manual
32	104-7048	1	Cap-Housing
33	1-807512	2	Bolt-CARR
34	104-7201	2	Nut-HF, NI
35	107-3154	4	Nut-Push
36	106-9206	2	Decal-Torque, Wheel
39	133-8062	1	Decal-Spark Arrestor
42	32115-15	2	Nut-Push
43	3230-10	1	Bolt-CARR
44	321-8	1	Screw-HH
45	161-9001	1	Gateway-Telematics



Pedal Assembly (continued)

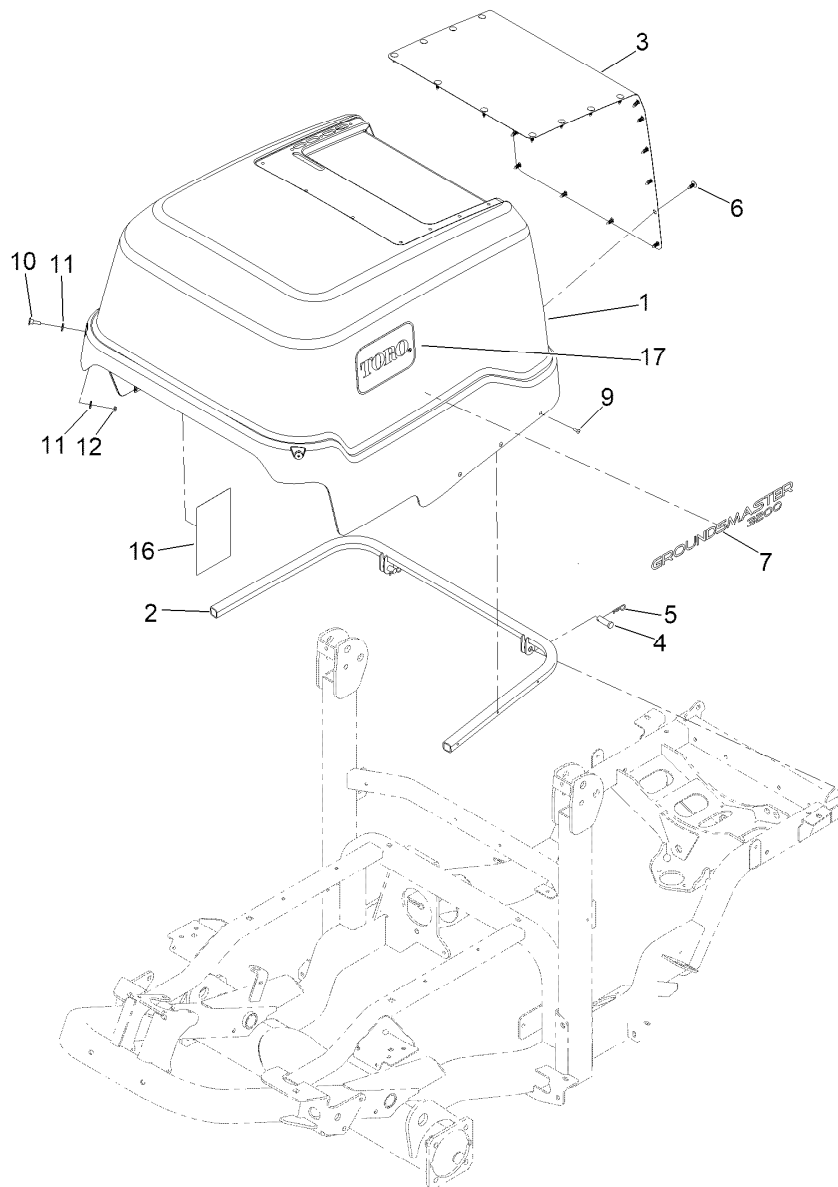
Ref.	Part Number	Qty.	Description	Ref.	Part Number	Qty.	Description
46	131-6456	4	Screw-HWH	48:3	121-8861	1	Fuse-Mini Blade, 2 Amp
47	120-4578	4	Nut-HF	48:4	32180-101	1	Cover-Fuse, Single
48	122-2160	1	Harness-Wire	49	3290-378	1	Tie-Cable



Control Console Assembly

Ref.	Part Number	Qty.	Description
1	133-6406-03	1	Panel
2	132-9751	1	Tdm 2001
3	108-7605	1	Cover-RH
4	108-7604	1	Cover-LH
5	108-7616	1	Panel-Access
6	74-5950	2	Latch-Swell
7	131-9637	1	Armrest-Quick Find
8	161-8374	1	Screw-HSH
10	32144-112	10	Screw-HWH
11	119-4041	2	Nut-HF
12	3231-22	2	Screw-CARR
13	119-4042	2	Nut-HF, NI
14	100-1535	1	Switch-Rocker, (On)-Off-(On)
15	93-9999	1	Switch-PTO
16	138-4549	1	Cable-Throttle
17	161-4693	1	Switch-Ignition

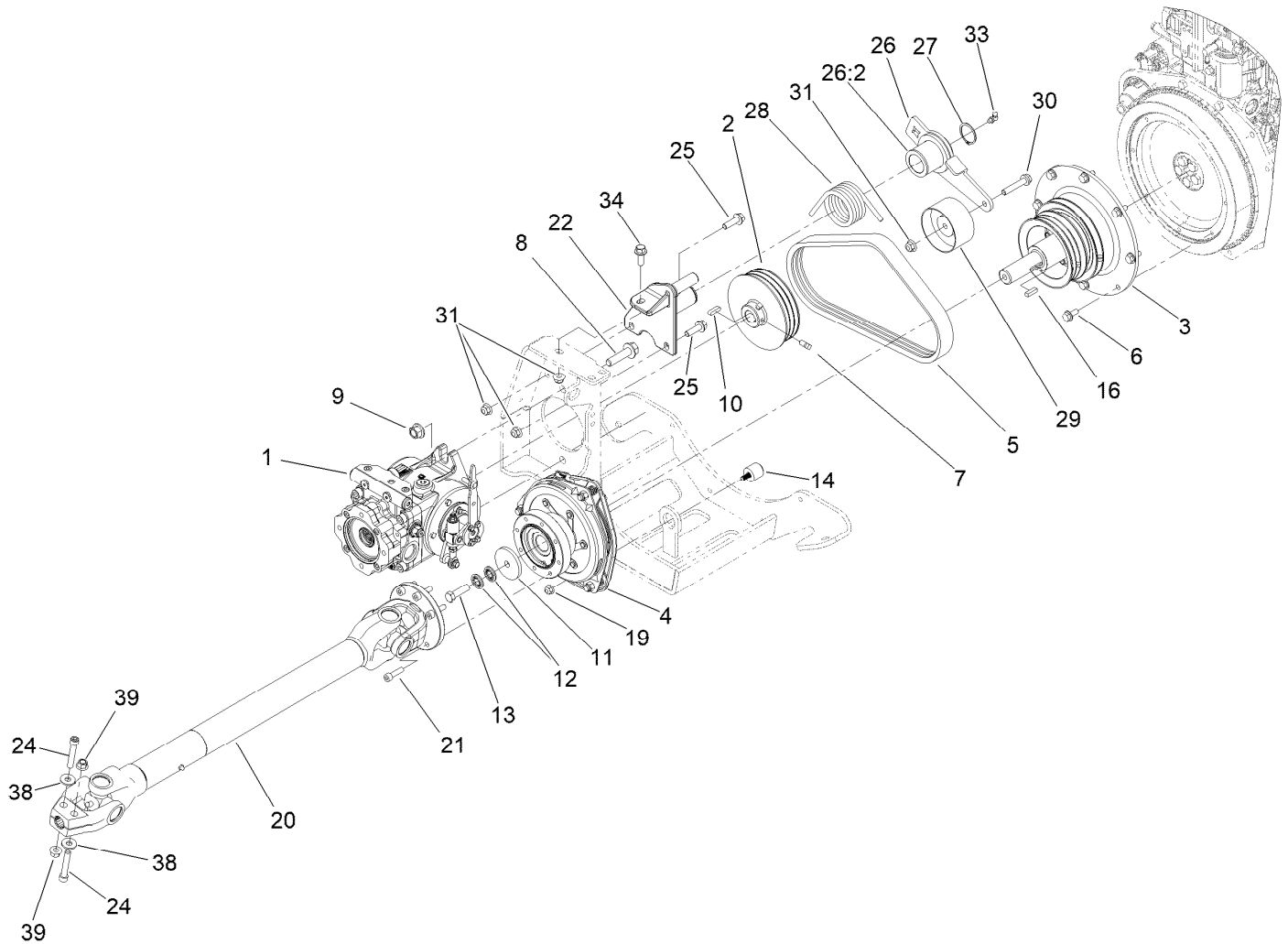
Ref.	Part Number	Qty.	Description
17:1	121-5160	1	Nut-Hex
17:2	122-2704	1	Nut-Face, M22 (Plastic)
17:3	121-5162	1	Set-Key, Ignition
18	137-2510	1	Cover-Throttle, Lever
20	3296-2	3	Nut-Lock, NI
21	1-807533	2	Bolt-CARR
22	136-9678	1	Cable Assy-Pushbutton
23	138-4548-03	1	Plate-Spacer, Console Pad
24	1-603175	1	Knob-Ball
25	138-7471	1	Decal-Console
27	138-7473	1	Decal-Throttle
28	99-7420	1	Plug-Hole
29	110-0811	1	Switch-Rocker On-None-(On)
30	107-3154	2	Nut-Push
31	140-3125	1	Decal-Fuse
35	3256-51	1	Washer-Flat



Hood Assembly

Ref.	Part Number	Qty.	Description	Ref.	Part Number	Qty.	Description
1	138-7330SP	1	Hood	6	117-2382	24	Plug-Plastic
1:2	139-6225	1	Tape-Heat, Hood Front ●	7	139-6151	2	Decal-Identification
1:3	139-6226	1	Tape-Heat, Hood Rear ●	9	114439	10	Rivet-Blind
1:4	139-6227	1	Tape-Heat, Hood Side ●	10	139-0855	2	Screw-Countersunk, Oval
2	138-7331-03	1	Support-Hood	11	3256-2	4	Washer-Flat
3	138-7474-03	1	Screen-Cooler	12	3296-56	2	Nut-Lock, NI
4	283-68	2	Pin-Clevis	16	144-0518	1	Decal-Service, Gm3200
5	3290-467	2	Pin-Hair	17	62-7400	2	Decal-Toro Logo

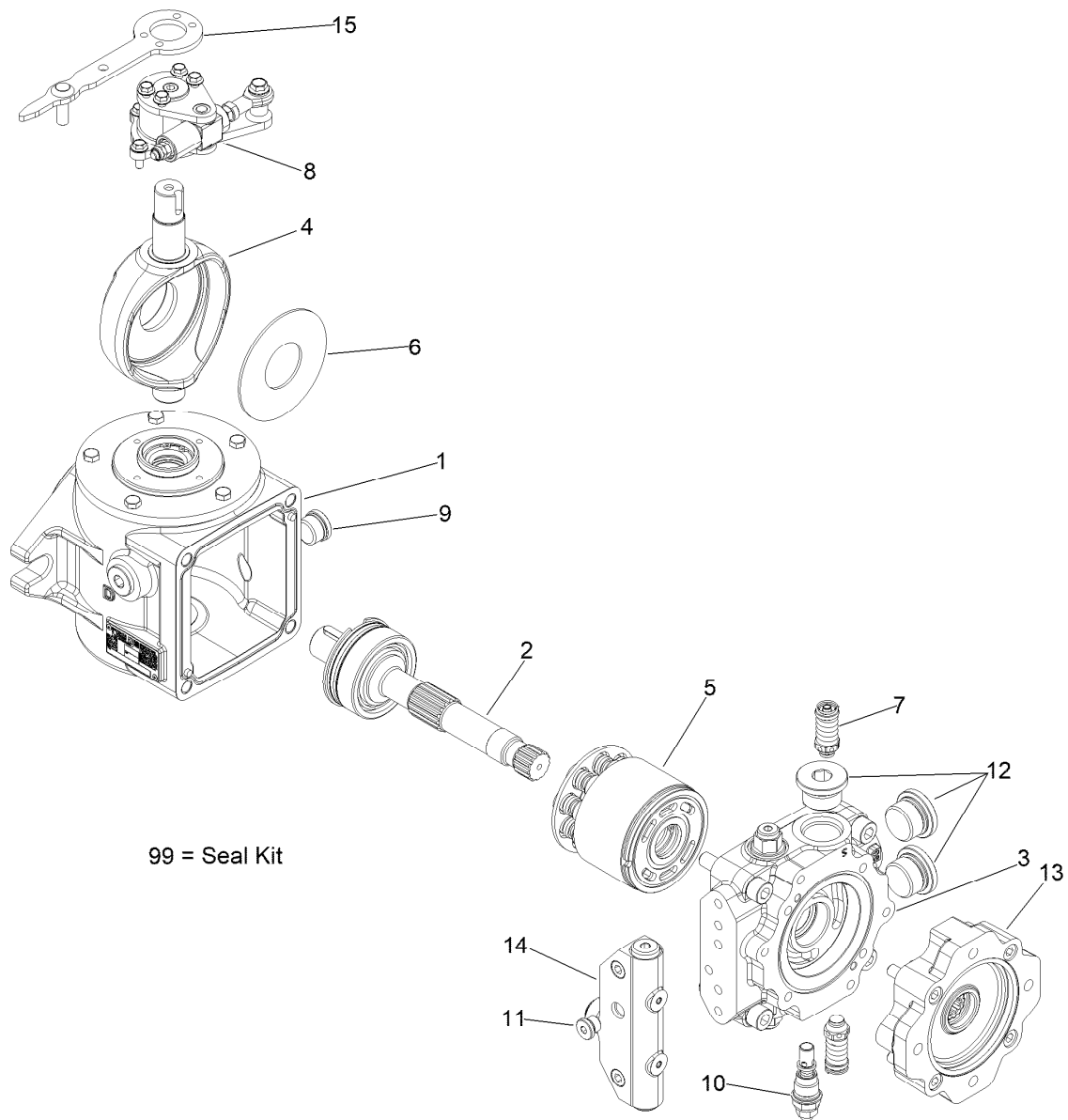
● Not illustrated



Pump, Driveshaft and Clutch Assembly

Ref.	Part Number	Qty.	Description
1	145-5940	1	Pump-Bondioli
2	145-6044	1	Pulley-3/3V
3	147-0050	1	Stubshaft-3/3V
4	145-5987	1	Clutch-Gt5 W/Integral Con
5	139-6259	1	Belt-3/3V
6	138-0690	8	Screw-HHF,Patch
7	1-803022	2	Screw-Set
8	133-0041	2	Screw-HF
9	139-1689	2	Nut-HF
10	94-3645	1	Key
11	139-6238	1	Washer
12	1-603610	2	Washer-Spring
13	109-9761	1	Screw-HH
14	147-0060	1	Bumper
16	10-7070	1	Key-Square
19	119-4041	2	Nut-HF

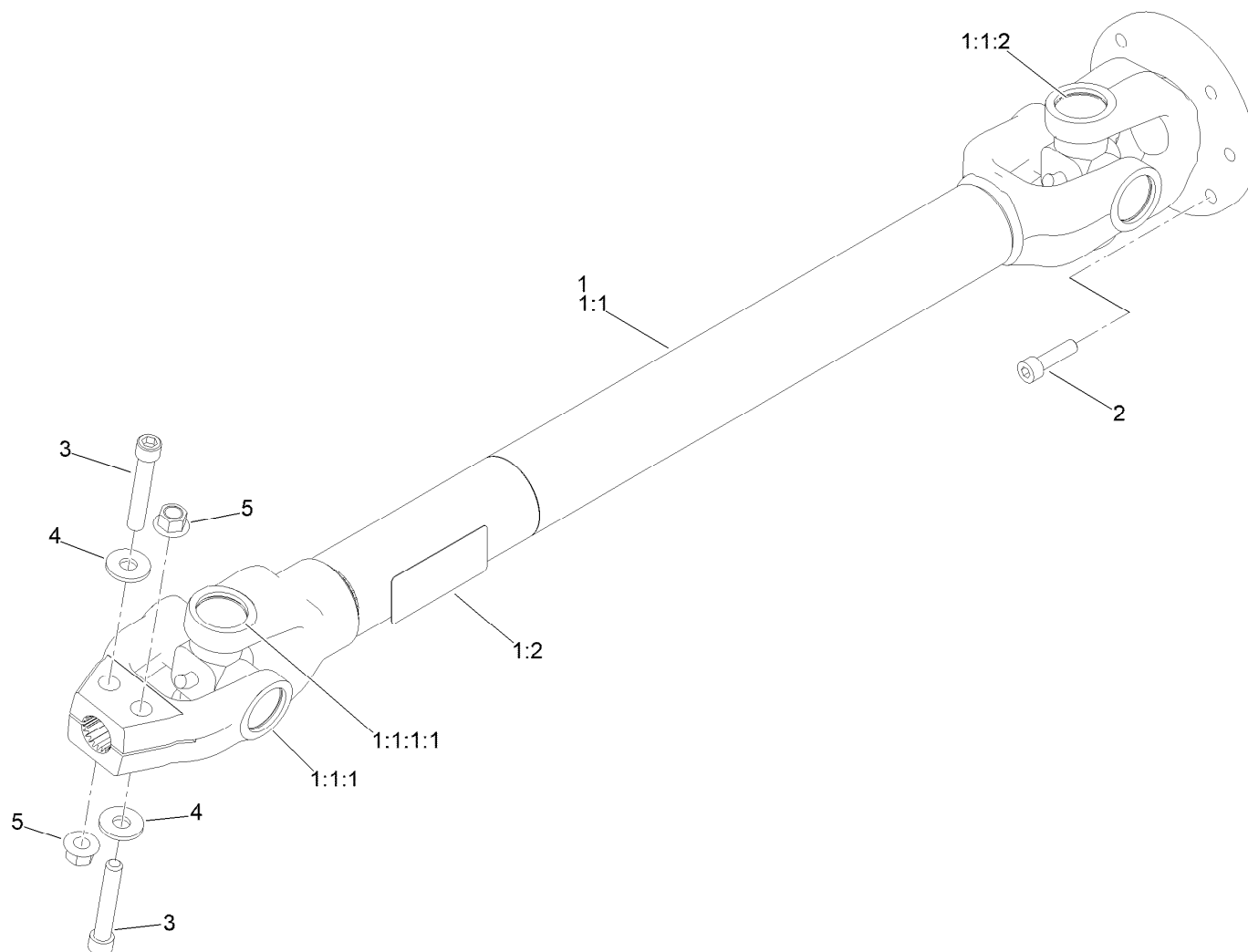
Ref.	Part Number	Qty.	Description
20	163-1700SP	1	Driveshaft
21	144-0452	6	Screw-HSH, Patch
22	140-6200	1	Idler Pivot (Mach)
24	131-8591	2	Screw-HSH
25	119-4061	2	Screw-HHF
26	140-6179	1	Idler Arm ASM
26:2	93-4510	2	Bushing-Caster
27	32120-84	1	Ring-Snap, External
28	140-3102	1	Spring-Torsion
29	144-3904	1	Pulley-Tensioner
30	108-3742	1	Screw-HHF
31	119-4042	4	Nut-HF, NI
33	302-40	1	Fitting-Grease, 90 DEG
34	3234-42	1	Screw-HHF
38	80-6990	2	Washer-Hardened
39	32128-36	2	Nut-HF



Pump Assembly No. 145-5940

Ref.	Part Number	Qty.	Description
1	147-0161	1	Housing-Pump
2	147-0162	1	Shaft ASM
3	147-0163	1	Valve Body
4	147-0164	1	Plate-Swash
5	147-0165	1	Rotating ASM
6	147-0166	1	Plate-Swash, Insert
7	147-0167	1	Valve, 250 Bar
8	147-0168	1	Spring Return ASM

Ref.	Part Number	Qty.	Description
9	147-0169	1	Cap-Seal
10	147-0170	1	Valve-Relief 10-15 Bar
11	147-0171	1	Plug, 7/16-20 Unf
12	147-0172	1	Plug, 1-1/16-12 Unf
13	147-0173	1	Endcap-Pump
14	147-0174	1	Exchange Valve ASM
15	147-0175	1	Lever-Control
99	147-0176	1	Seal Kit

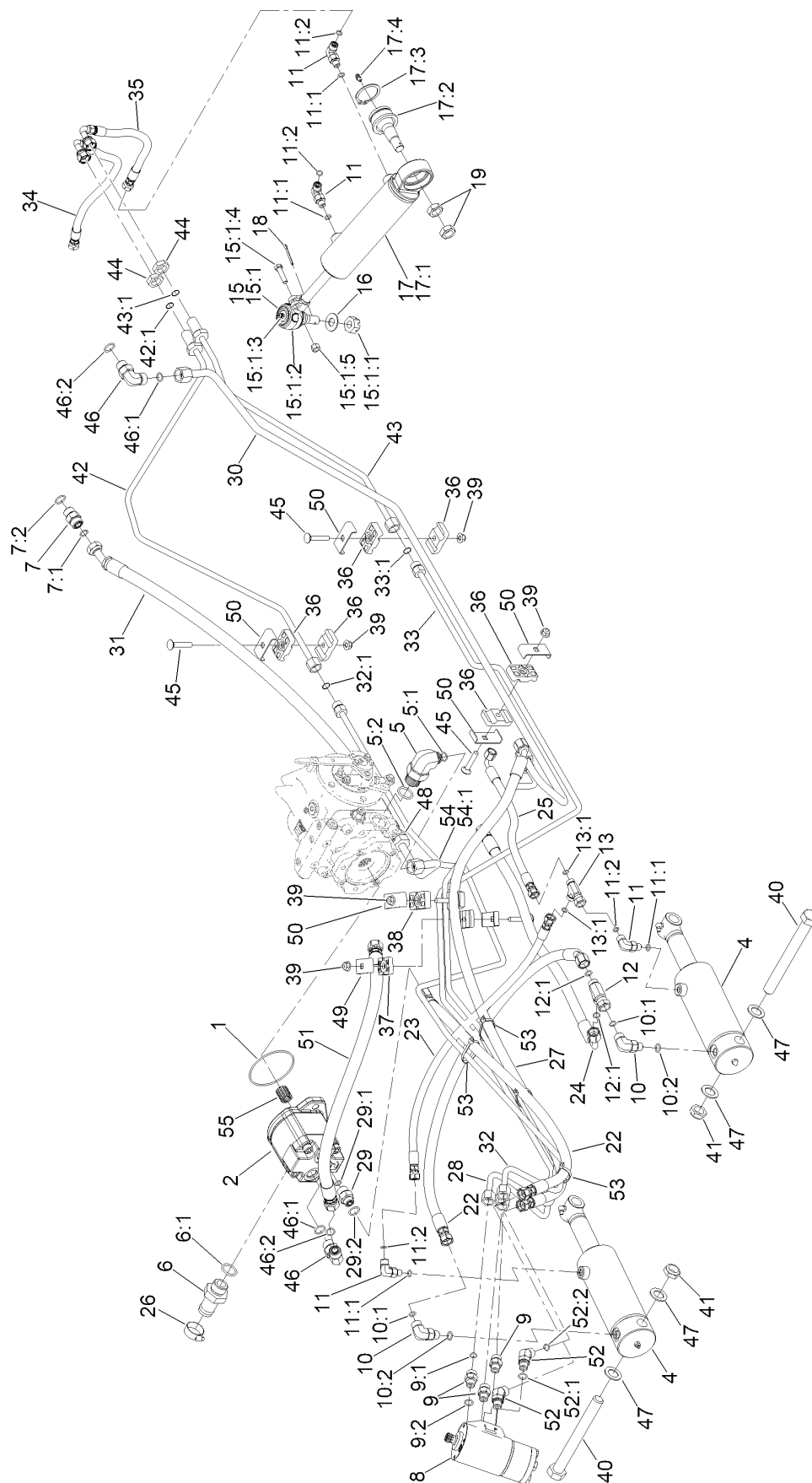


Driveshaft Assembly No. 163-1700SP

Ref.	Part Number	Qty.	Description
1		1	Driveshaft ASM ●
1:1		1	Shaft-Drive ●
1:1:1	144-0519	1	Yoke-Splined W/Cross Joint
1:1:1:1	144-0550	1	Bearing-Cross Joint
1:1:2	144-0550	1	Bearing-Cross Joint
1:2	139-6304	1	Decal-Danger, Entanglement
2	144-0452	6	Screw-HSH, Patch
3	131-8591	2	Screw-HSH
4	80-6990	2	Washer-Hardened
5	32128-36	2	Nut-HF

● Not serviced separately

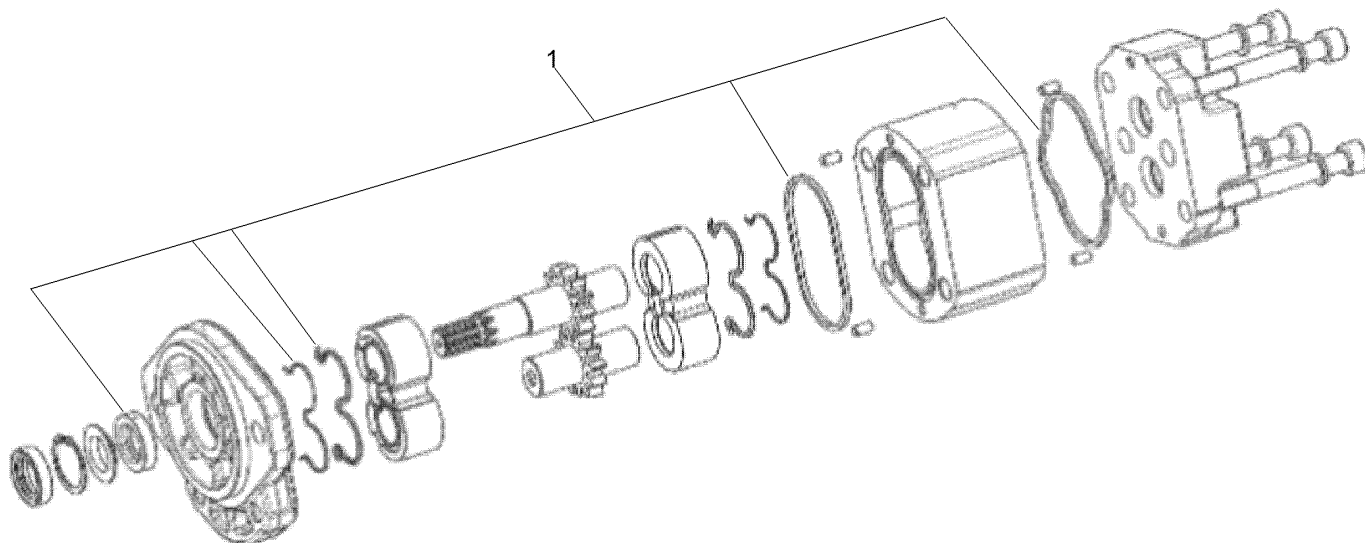
Hydraulic Assembly



Hydraulic Assembly (continued)

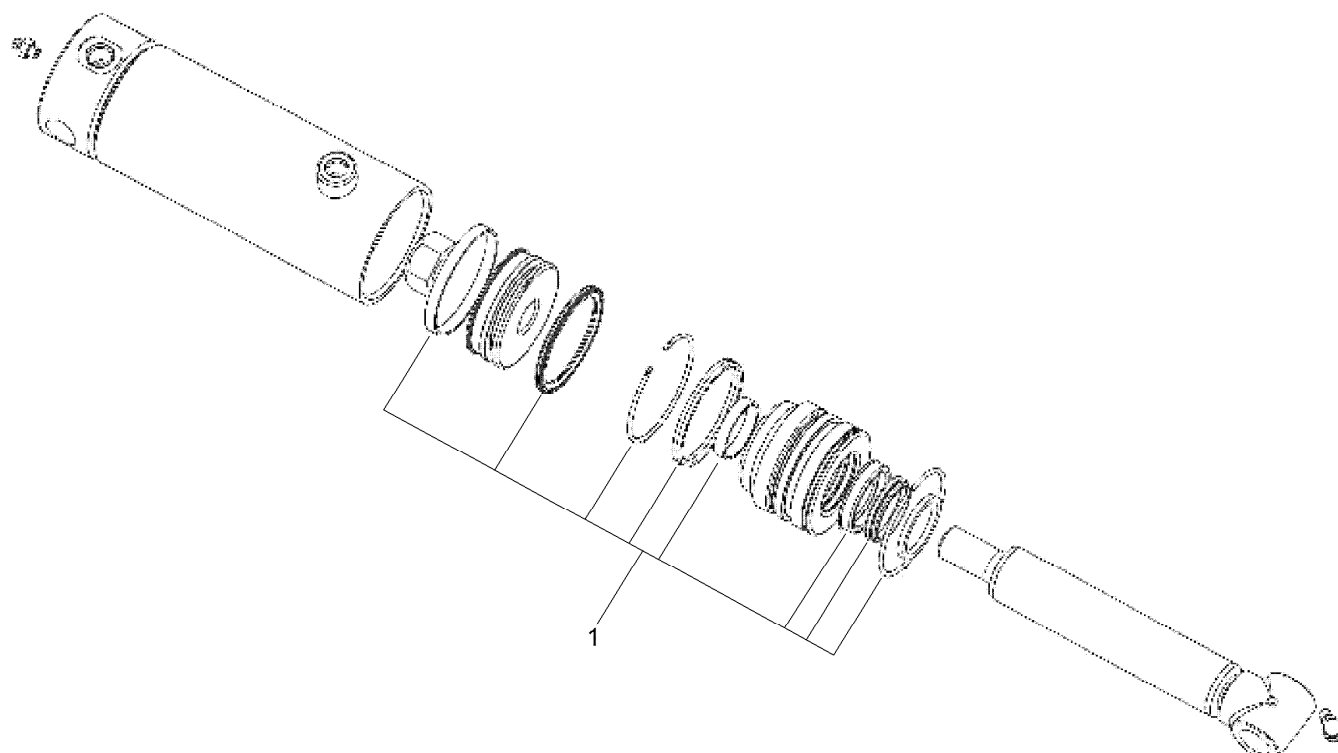
<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	237-161	1	O-Ring	24	137-5846	1	Hose ASM
2	147-5115	1	Pump-Gear	25	137-5847	1	Hose ASM
4	139-0854	2	Cylinder-Hydraulic	26	2412-34	1	Clamp-Hose
5	340-131	1	Fitting-HYD, 90 DEG	27	140-3097	1	Hose ASM
5:1	237-30	1	O-Ring	28	138-0331	1	Hydraulic Tube ASM
5:2	237-81	1	O-Ring	29	340-3	1	Fitting-Straight
6	99-3017	1	Fitting	29:1	237-22	1	O-Ring
6:1	237-81	1	O-Ring	29:2	237-79	1	O-Ring
7	340-4	1	Fitting-Straight	30	138-7448	1	Hydraulic Tube ASM
7:1	237-30	1	O-Ring	31	145-5934	1	Hose ASM-Hydraulic
7:2	237-79	1	O-Ring	32	145-5959	1	Hydraulic Tube ASM
8	114-8119	1	Steering Valve ASM	32:1	237-22	1	O-Ring
9	340-2	3	Fitting-Straight	33	145-5930	1	Hydraulic Tube ASM
9:1	237-22	1	O-Ring	33:1	237-22	1	O-Ring
9:2	237-42	1	O-Ring	34	115-0383	1	Hose ASM
10	340-77	2	Fitting-Elbow, 90 DEG	35	137-2584	1	Hose ASM
10:1	237-22	1	O-Ring	36	56-7972	6	Clamp-Tube
10:2	237-42	1	O-Ring	37	56-7973	2	Clamp-Tube
11	340-132	4	Fitting-Elbow, 90 DEG	38	56-7970	2	Clamp-Tube
11:1	237-78	1	O-Ring	39	119-4041	5	Nut-HF
11:2	237-21	1	O-Ring	40	328-23	2	Screw-HH
12	340-115	1	Fitting-Tee	41	HDW02059	2	Nut-Hex
12:1	237-22	2	O-Ring	42	138-0343	1	Hydraulic Tube ASM
13	340-151	1	Fitting-Tee	42:1	237-22	1	O-Ring
13:1	237-21	2	O-Ring	43	138-0344	1	Hydraulic Tube ASM
15	106-6895-03	1	Ball Joint ASM	43:1	237-22	1	O-Ring
15:1		1	Joint-Ball ●	44	340-70	2	Nut-Lock
15:1:1	32136-13	1	Nut-SHH	45	3230-5	5	Bolt-CARR
15:1:2	106-6896	1	Seal	46	340-98	2	Fitting-Elbow, 90 DEG
15:1:3	302-5	1	Fitting-Grease	46:1	237-79	1	O-Ring
15:1:4	3210-7	1	Screw-HH	46:2	237-30	1	O-Ring
15:1:5	32152-5	1	Nut-Hex	47	126-7888	4	Washer-Nylon
16	69-8980	1	Washer	48	340-127	1	Nut-Bulkhead
17		1	Steering Cylinder ASM ●	49	119-1418	2	Plate-Clamp, Short
17:1	139-6277	1	Steering Cylinder	50	119-1419	6	Plate-Clamp
17:2	106-6774	1	Joint-Ball	51	145-5931	1	Hose ASM-Hydraulic
17:3	32151-104	1	Ring-Retaining, External	52	340-87	2	Fitting-Elbow, 45 DEG
17:4	302-5	1	Fitting-Grease	52:1	237-22	1	O-Ring
18	3272-12	1	Pin-Cotter	52:2	237-42	1	O-Ring
19	3220-6	2	Nut-Jam	53	3290-378	4	Tie-Cable
22	137-5844	2	Hose ASM	54	145-5945	1	Hydraulic Tube ASM
22	137-5844RT03	1	Hose ASM	54:1	237-30	1	O-Ring
23	137-5845	1	Hose ASM	55	147-0196	1	Coupler-Pump, Bondioli

● Not serviced separately



Gear Pump Assembly No. 147-5115

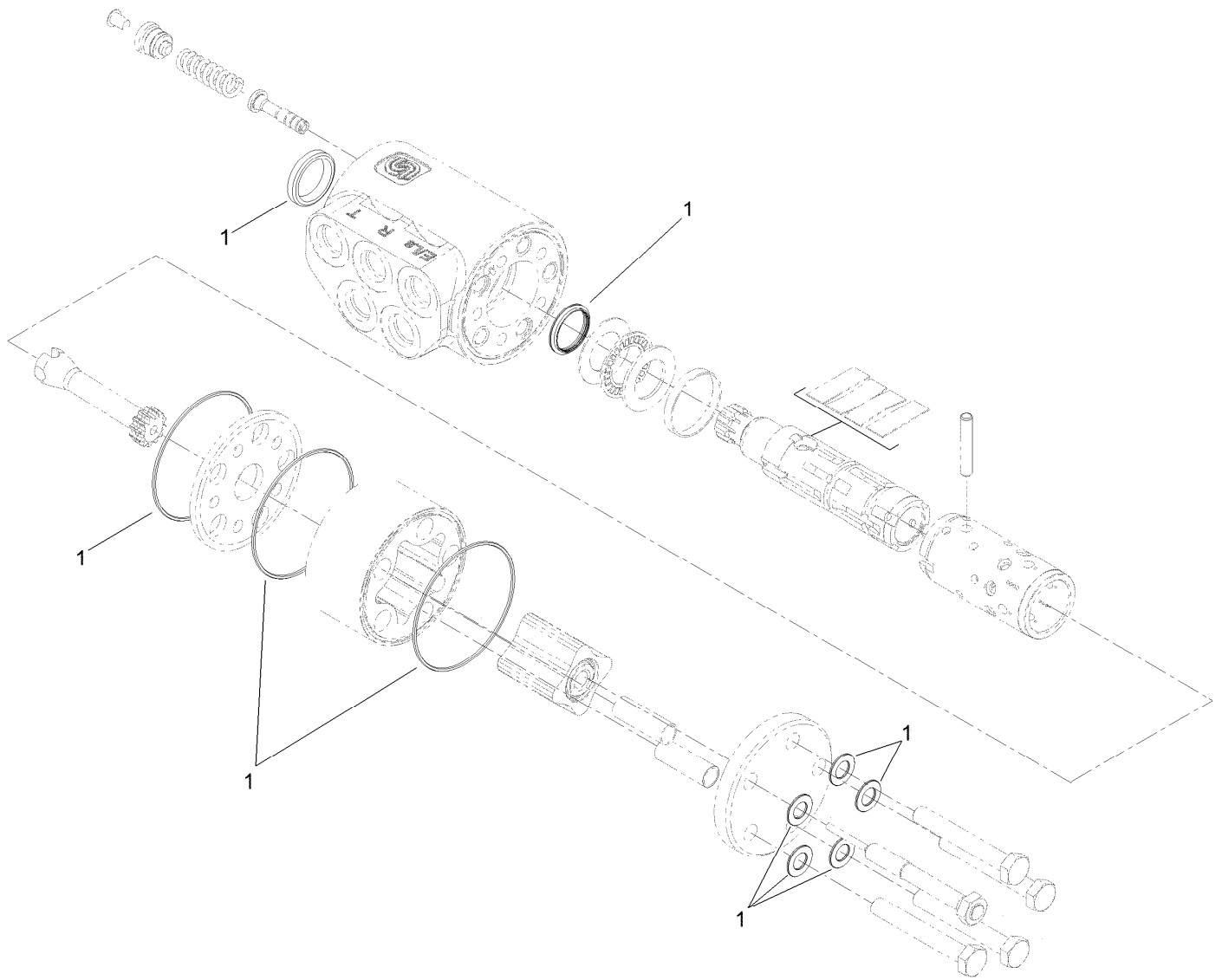
<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	145-2794	1	Seal Kit



Hydraulic Cylinder No. 139-0854

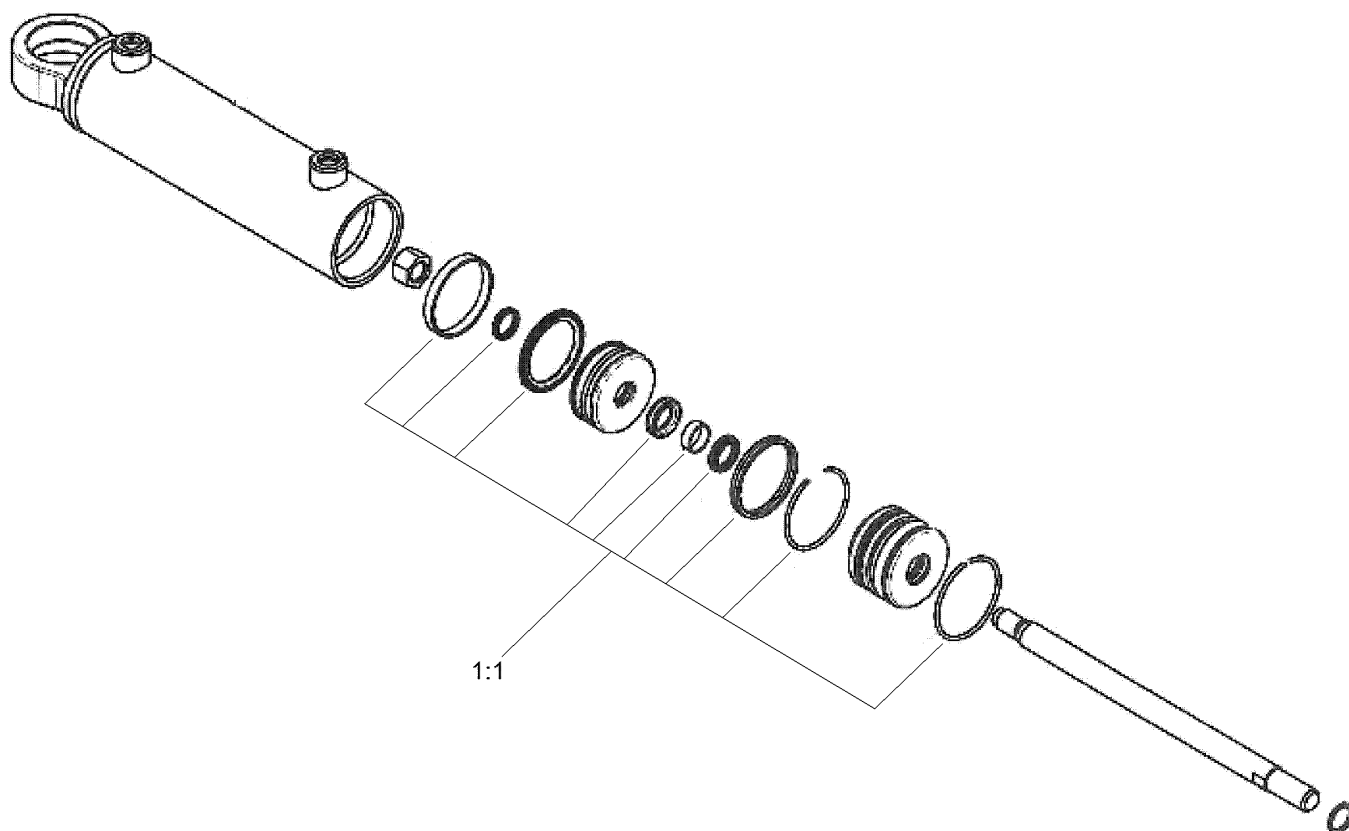
<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	140-3110	1	Kit-Seal ●

● Not illustrated



Steering Valve Assembly No. 114-8119

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	106-6716	1	Seal Kit

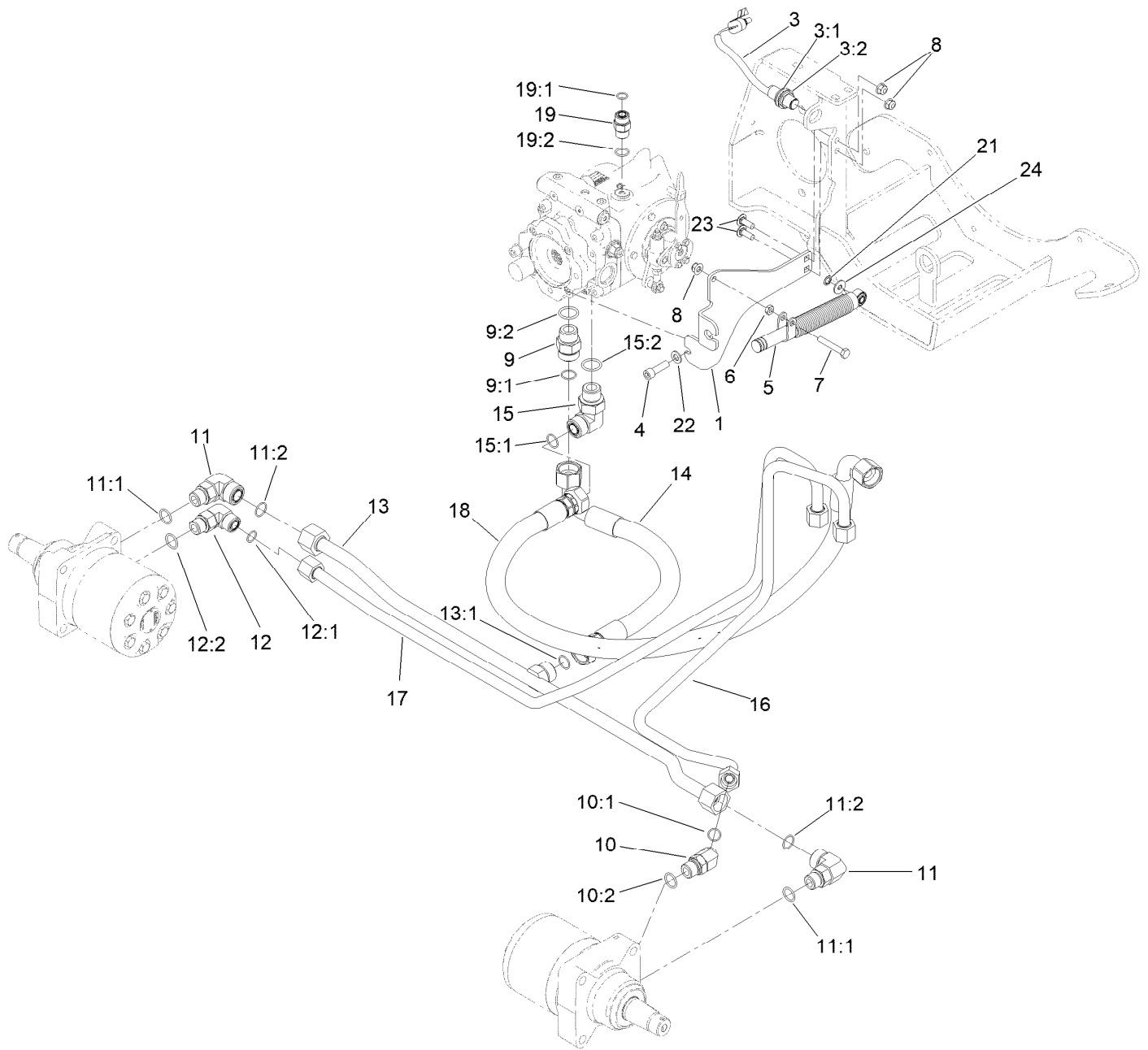


Steering Cylinder Assembly No. 139-6277

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1:1	131-7756	1	Cylinder Seal Kit ●

● Not illustrated

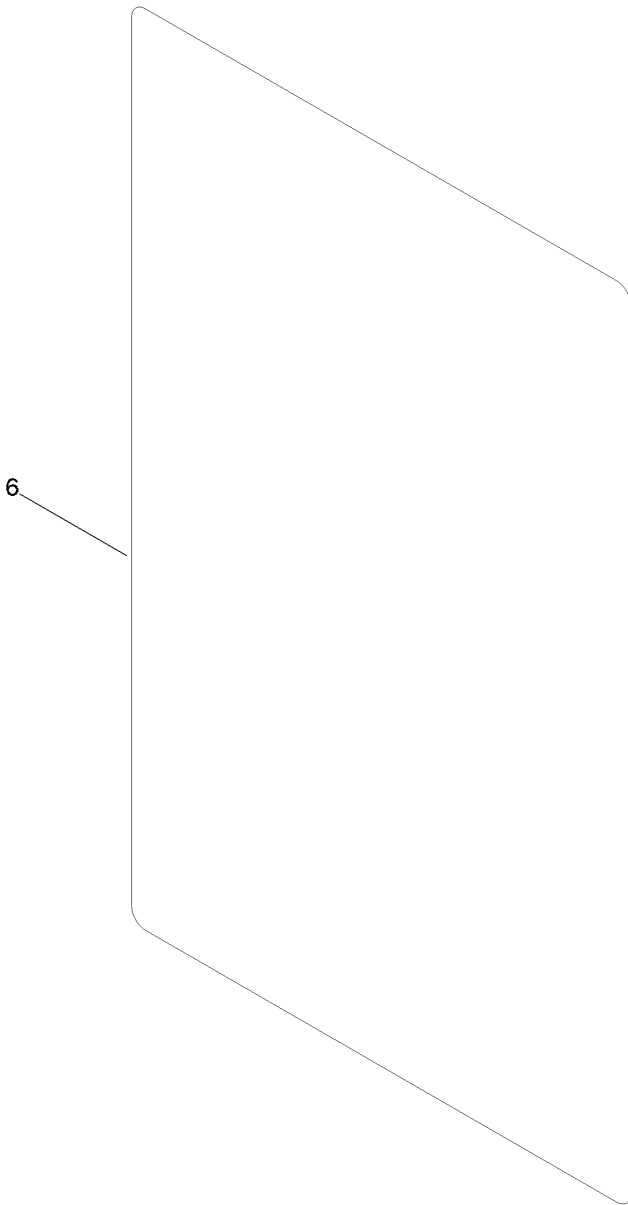
Hydraulic Traction Assembly



Hydraulic Traction Assembly (continued)

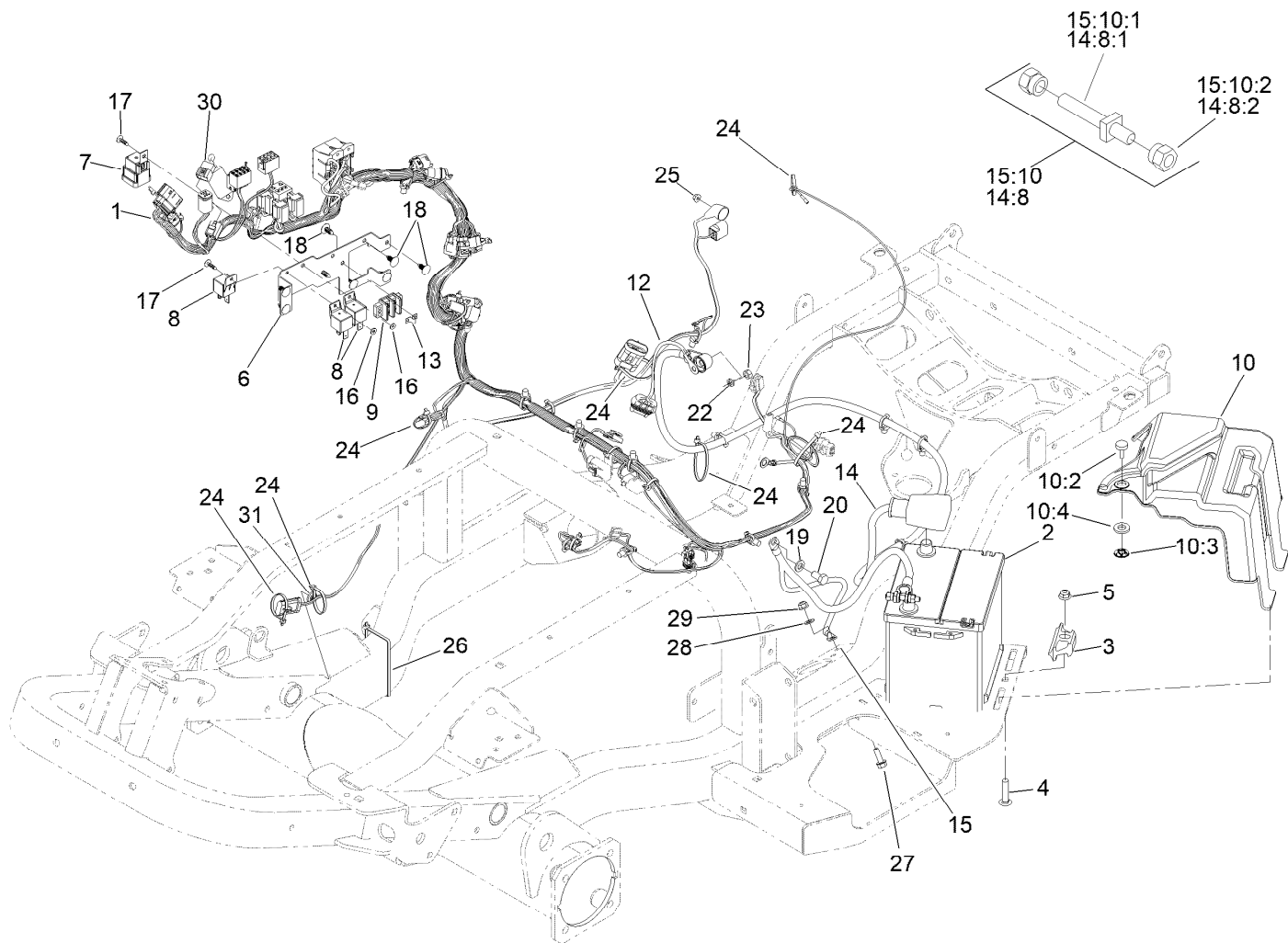
<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	145-6065-0P	1	Plate-Cable Mount	12:1	237-65	1	O-Ring
3	115-5300	1	Sensor, Proximity Sensor ASM	12:2	237-80	1	O-Ring
3:1	117-3207	2	Nut-Hex	13	138-0340	1	Hydraulic Tube ASM
3:2	117-3208	2	Washer-Lock, Internal Tooth	13:1	237-58	1	O-Ring
4	ST80801	2	Screw-HSH	14	145-5928	1	Hose ASM-Hydraulic
5	140-6248	1	Damper	15	340-142	1	Fitting-Elbow, 90 DEG
6	3218-2	1	Nut-Hex Jam	15:1	237-58	1	O-Ring
7	322-10	1	Screw-HH	15:2	237-81	1	O-Ring
8	119-4041	3	Nut-HF	16	145-5929	1	Hydraulic Tube ASM
9	340-9	1	Fitting-STR	17	145-5923	1	Hydraulic Tube ASM
9:1	237-58	1	O-Ring	18	145-5927	1	Hose ASM-Hydraulic
9:2	237-81	1	O-Ring	19	340-4	1	Fitting-Straight
10	340-14	1	Fitting-HYD, 45 DEG	19:1	237-30	1	O-Ring
10:1	237-65	1	O-Ring	19:2	237-79	1	O-Ring
10:2	237-80	1	O-Ring	21	32151-72	1	Ring-Retaining
11	340-16	2	Fitting-HYD, 90 DEG	22	107-1413	2	Washer-Hardened
11:1	237-80	1	O-Ring	23	3230-10	2	Bolt-CARR
11:2	237-58	1	O-Ring	24	HDW14535	1	Flat Washer, 5/16 Nom,ST/ST,18-8
12	340-17	1	Fitting-Elbow, 90 DEG				

Miscellaneous Parts Assembly



Miscellaneous Parts Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
6	144-3952	1	Decal-Slope



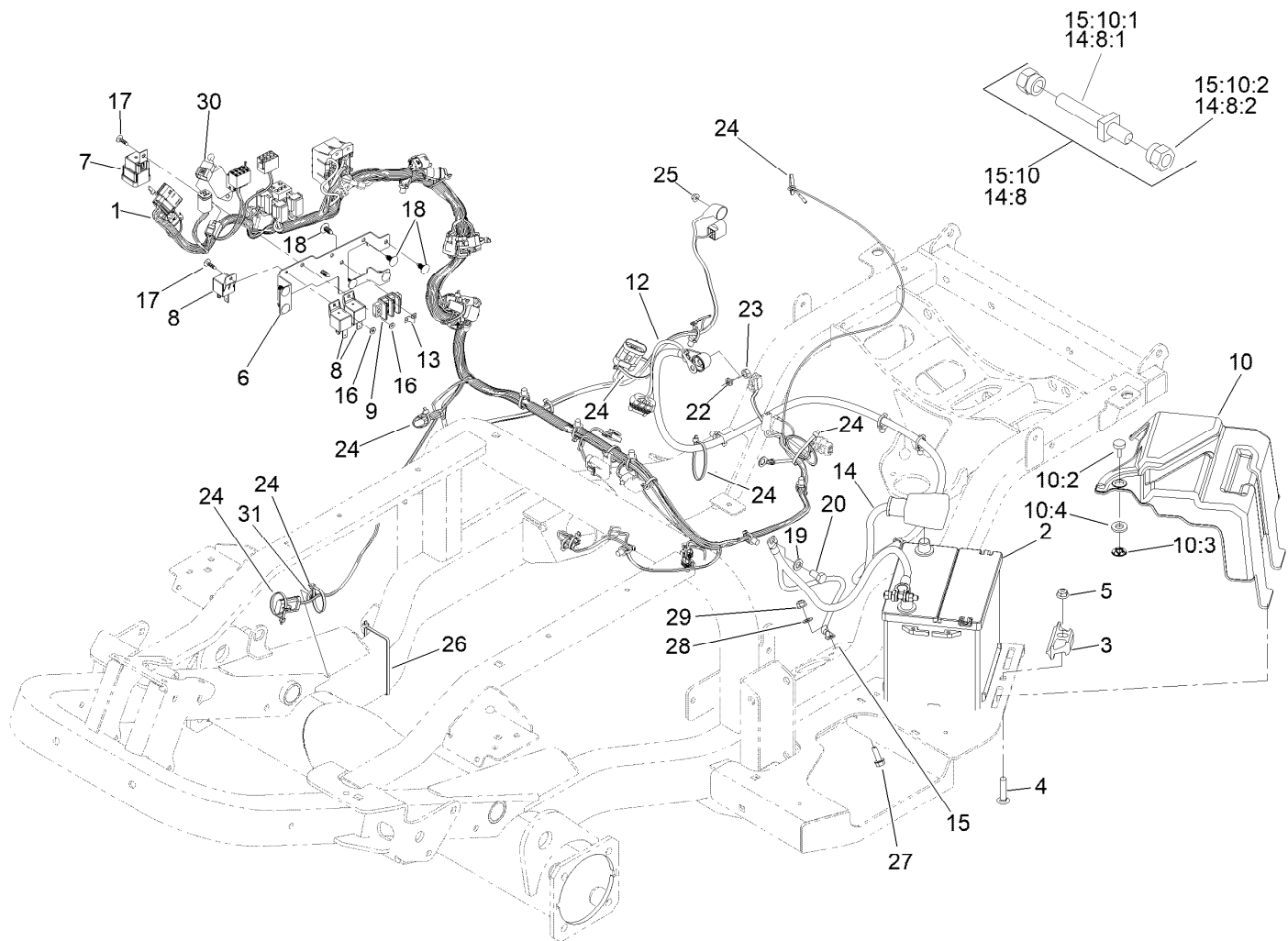
Electrical Assembly

Ref.	Part Number	Qty.	Description
1	122-2518	1	Harness-Wire, Main
2		1	Battery - Wet, 12V, 540 CCA ■▲
3	138-6335	1	Retainer-Battery
4	3231-29	1	Screw-CARR
5	119-4042	1	Nut-HF, NI
6	138-7467-0P	1	Bracket-Electrical
7	99-7430	1	Relay-Mini
8	99-7435	3	Relay
9	42862	1	Block-Terminal, Ground
10	140-9010	1	Battery Cover ASM
10:2	140-9033	1	Knob-Stud
10:3	32115-15	1	Nut-Push
10:4	3256-22	1	Washer-Flat
12	99-3441	1	Harness-Wire, Fusible Link
13	42863	1	Strip-Jumper
14	122-1275	1	Cable-Battery, Positive ASM
14:1	32180-115	1	Panduit, Cable Tie ●

Ref.	Part Number	Qty.	Description
14:8		1	Bolt ASM ●▲
14:8:1	32180-107	1	Bolt-Clamp, Battery
14:8:2	32180-108	2	Nut-Hex Shoulder
15	122-1276	1	Cable-Battery, Negative ASM
15:10		1	Bolt ASM ●▲
15:10:1	32180-107	1	Bolt-Clamp, Battery
15:10:2	32180-108	2	Nut-Hex Shoulder
16	3256-21	2	Washer-Flat
17	125-8067	2	Plug-Plastic
18	117-2382	8	Plug-Plastic
19	33095-00	1	Washer-Flat
20	33115-020	1	Screw-HH
22	3253-4	1	Washer-Lock
23	33014-00	1	Nut-Hex
24	3290-378	7	Tie-Cable
25	33003-00	1	Nut-HF
26	3290-379	1	Tie-Cable

● Not illustrated
▲ Not serviced separately

■ Obtain locally.



Electrical Assembly (continued)

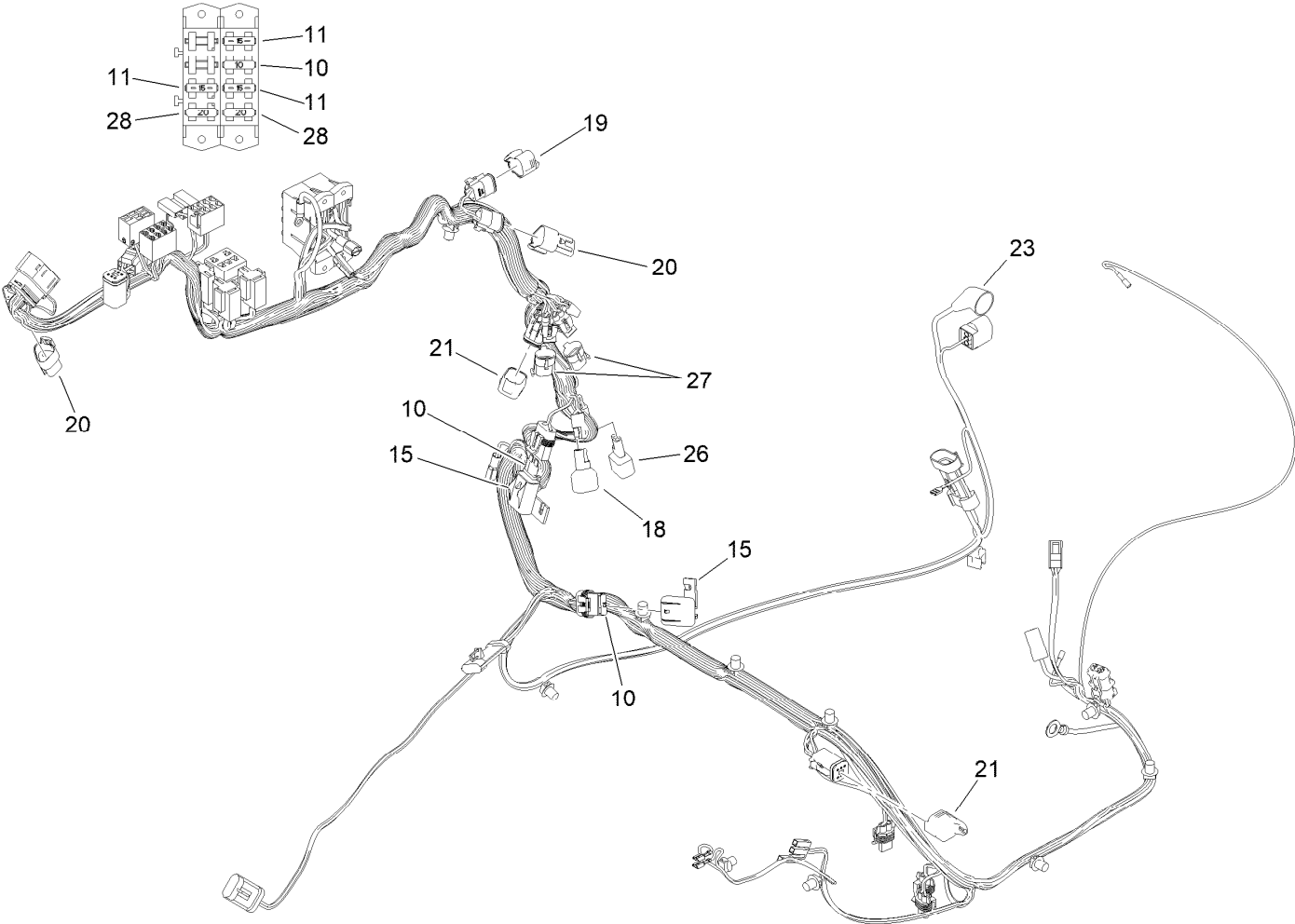
Ref.	Part Number	Qty.	Description
27	3234-29	1	Screw-HHF
28	120-9683	1	Washer-Plain
29	119-4041	1	Nut-HF

Ref.	Part Number	Qty.	Description
30	134-1507RT01	1	Timer-Glowplug
31	32180-139	1	Mount-Tie Wrap, Magnetic

● Not illustrated
▲ Not serviced separately

■ Obtain locally.

Wire Harness Assembly No. 122-2518

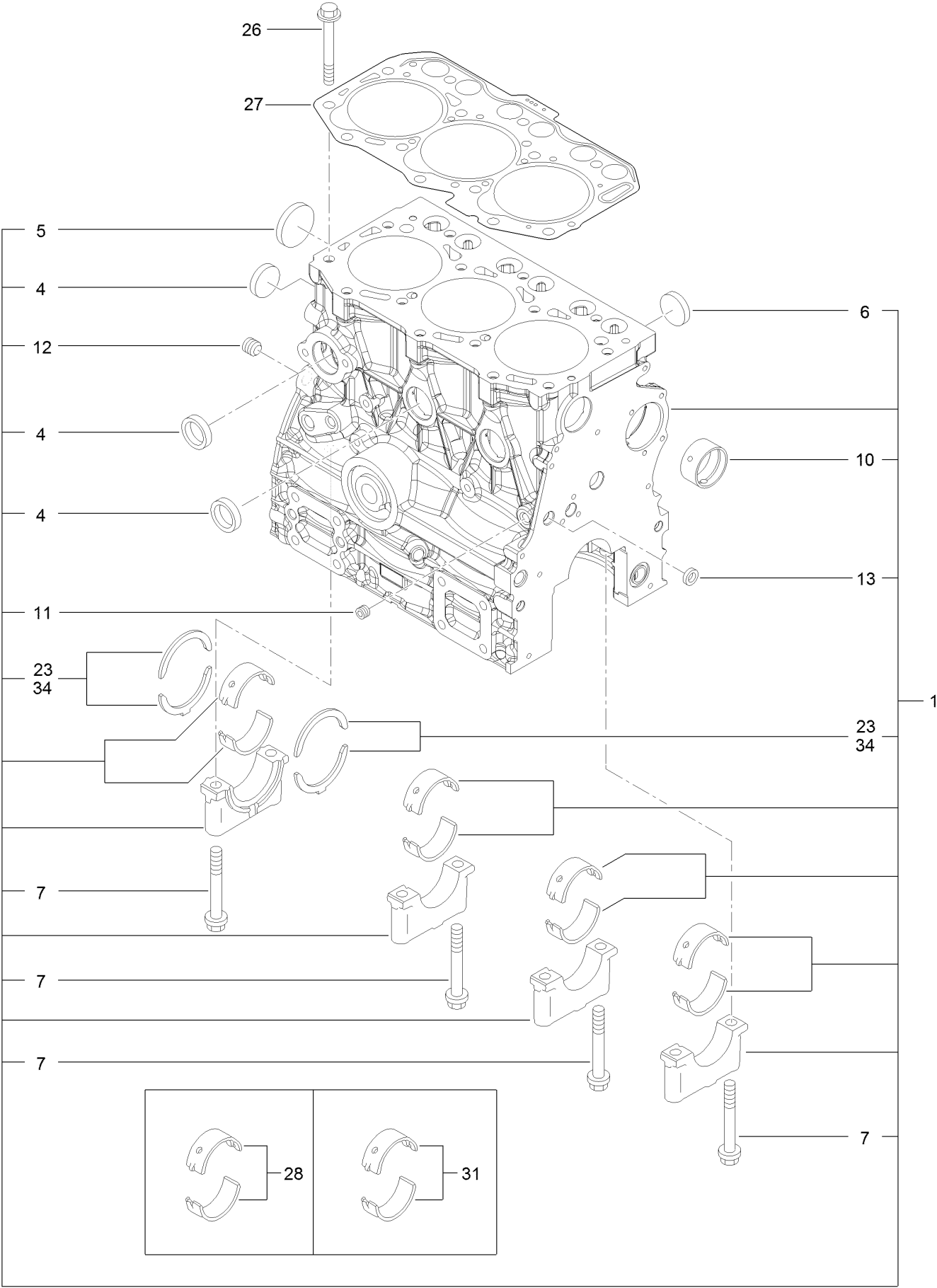


Wire Harness Assembly No. 122-2518 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
10	218-578	3	Fuse-Blade, 10 Amp
11	109355	3	Fuse-Blade, 15 Amp
15	32180-019	2	Cover-Fuse, Single
18	108-9493	1	Diode-Tvs
19	32180-089	1	Cap-Plug, 3 Way
20	32180-043	2	Resistor-120 Ohm

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
21	32180-156	2	Cap-Plug, 6 Way
23	32180-017	1	Insulator-Terminal, Black
26	104-4022	1	Resistor-75 Ohm
27	32180-056	2	Cap
28	109101	2	Fuse-Blade, 20 Amp

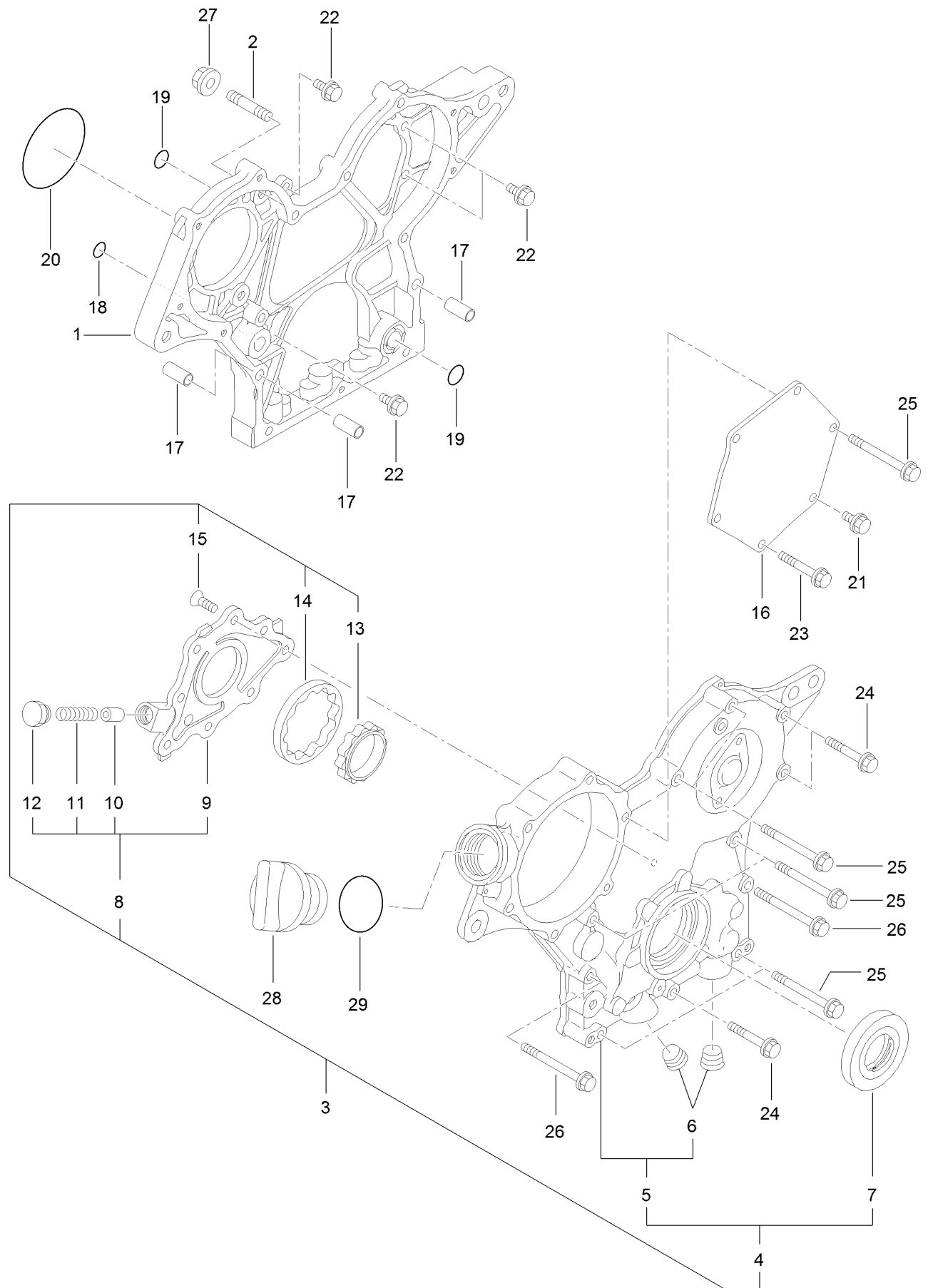
Cylinder Block Assembly



Cylinder Block Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	135-4030	1	Cylinder Block ASM	13	125-7237	1	Plug
4	135-4031	4	Plug-Cup	23	135-4036	2	Thrust Bearing ASM
5	135-4032	1	Plug-Dish	26	135-4037	14	Bolt-Head, Cylinder
6	135-4033	3	Plug-Cup	27	135-4038	1	Head Gasket Set
7	135-4034	8	Bolt-Cap	28	135-4039	1	Main Bearing ASM
10	135-4035	1	Bushing-Camshaft	31	135-4040	2	Main Bearing ASM
11	125-6969	1	Plug	34	135-4041	2	Bearing-Thrust
12	125-6973	1	Plug				

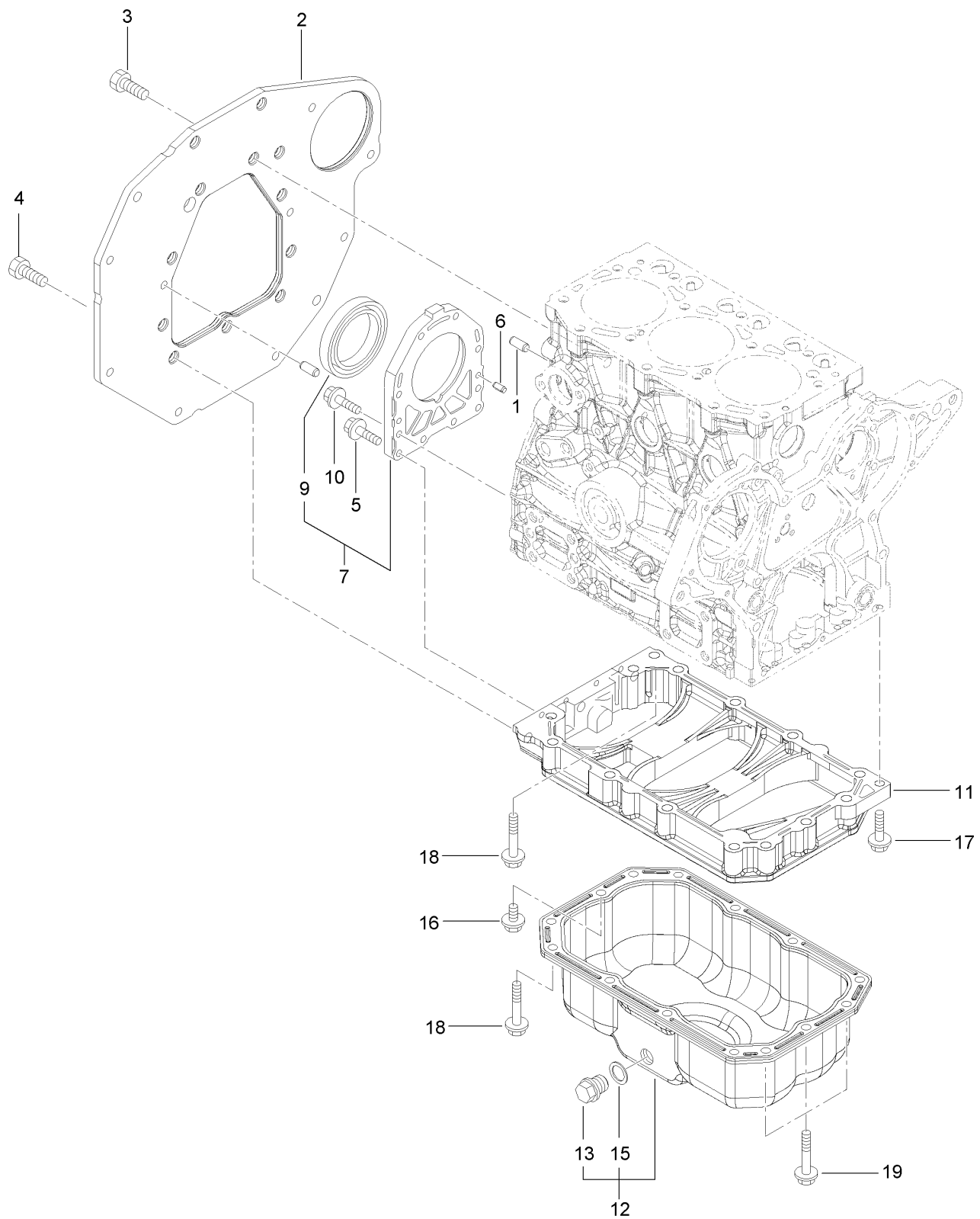
Gear Housing Assembly



Gear Housing Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	135-4042	1	Case-Gear	16	135-4056	1	Cover-Pump
2	135-4043	3	Bolt-Stud	17	135-4057	4	Dowel-Pipe
3	135-4044	1	Gear Case Cover ASM	18	127-2973	1	O-Ring
4	135-4045	1	Gear Case Cover ASM	19	135-4058	3	O-Ring
5	135-4046	1	Cover-Case, Gear	20	125-6957	1	O-Ring
6	133-6798	2	Plug	21	125-7206	1	Bolt
7	135-4047	1	Seal-Oil	22	125-7208	4	Bolt
8	135-4048	1	Cover ASM	23	125-7211	4	Bolt
9	135-4049	1	Cover-Pump	24	125-7211	3	Bolt
10	135-4050	1	Valve-Relief	25	135-4059	7	Bolt
11	135-4051	1	Spring	26	136-8257	2	Bolt
12	135-4052	1	Plug	27	125-7229	3	Nut
13	135-4053	1	Rotor-Inner	28	125-6972	1	Cover-Filler
14	135-4054	1	Rotor-Outer	29	125-7197	1	O-Ring
15	135-4055	8	Screw				

Mounting Flange and Oil Sump Assembly

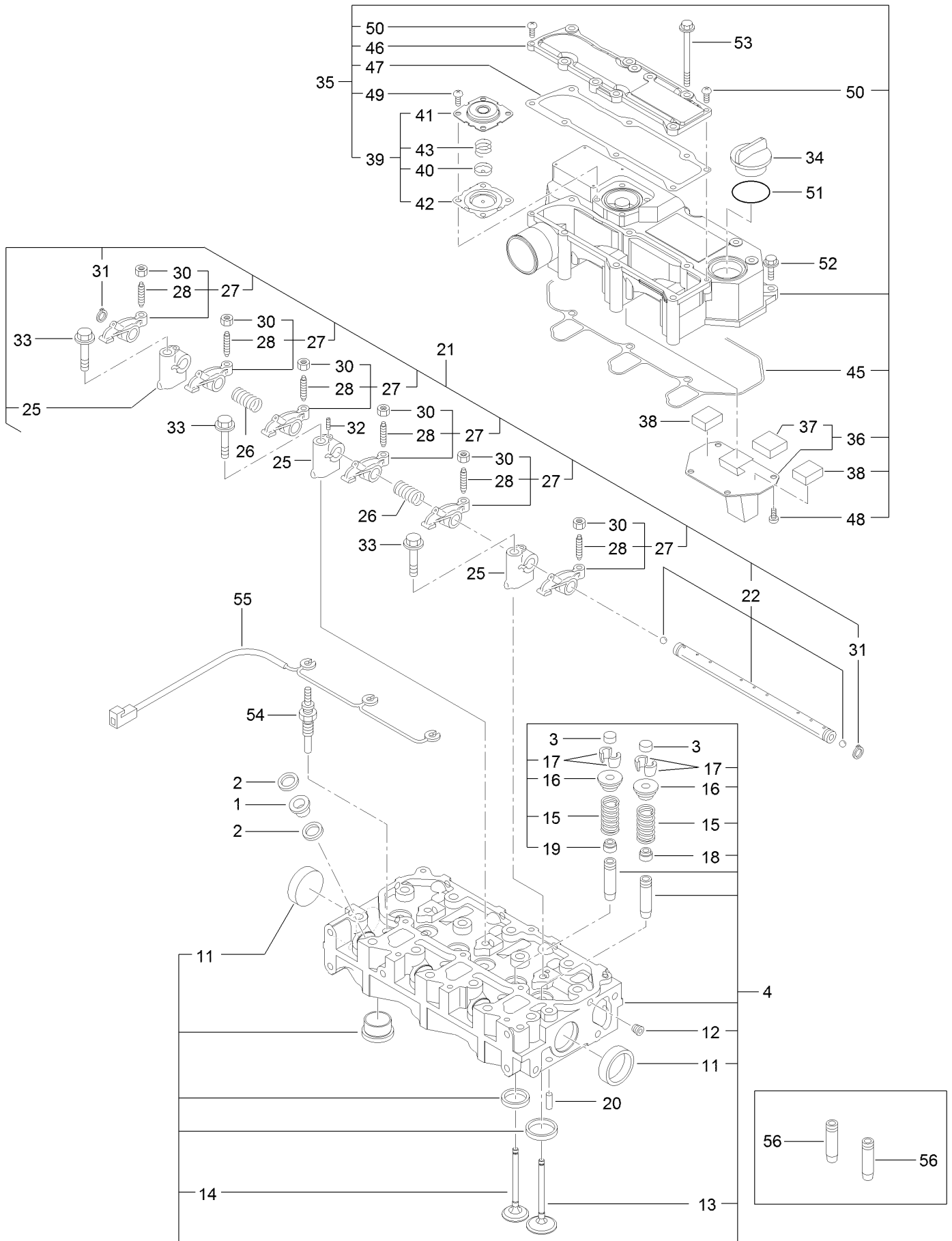


Mounting Flange and Oil Sump Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	125-6995	2	Pin
2	140-7156	1	Flange-Mounting
3	140-7181	9	Bolt
4	125-7226	3	Bolt
5	140-7152	4	Bolt
6	135-4062	2	Pin-Parallel
7	140-7160	1	Case Oil Seal ASM
9	135-4064	1	Seal-Oil
10	135-4065	6	Bolt

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
11	135-4066	1	Spacer-Pan, Oil
12	134-1398	1	Oil Pan ASM
13	135-4068	1	Plug
15	136-8236	1	Washer-Seal
16	125-7212	1	Bolt
17	125-7216	1	Bolt
18	125-7219	11	Bolt
19	125-7220	3	Bolt

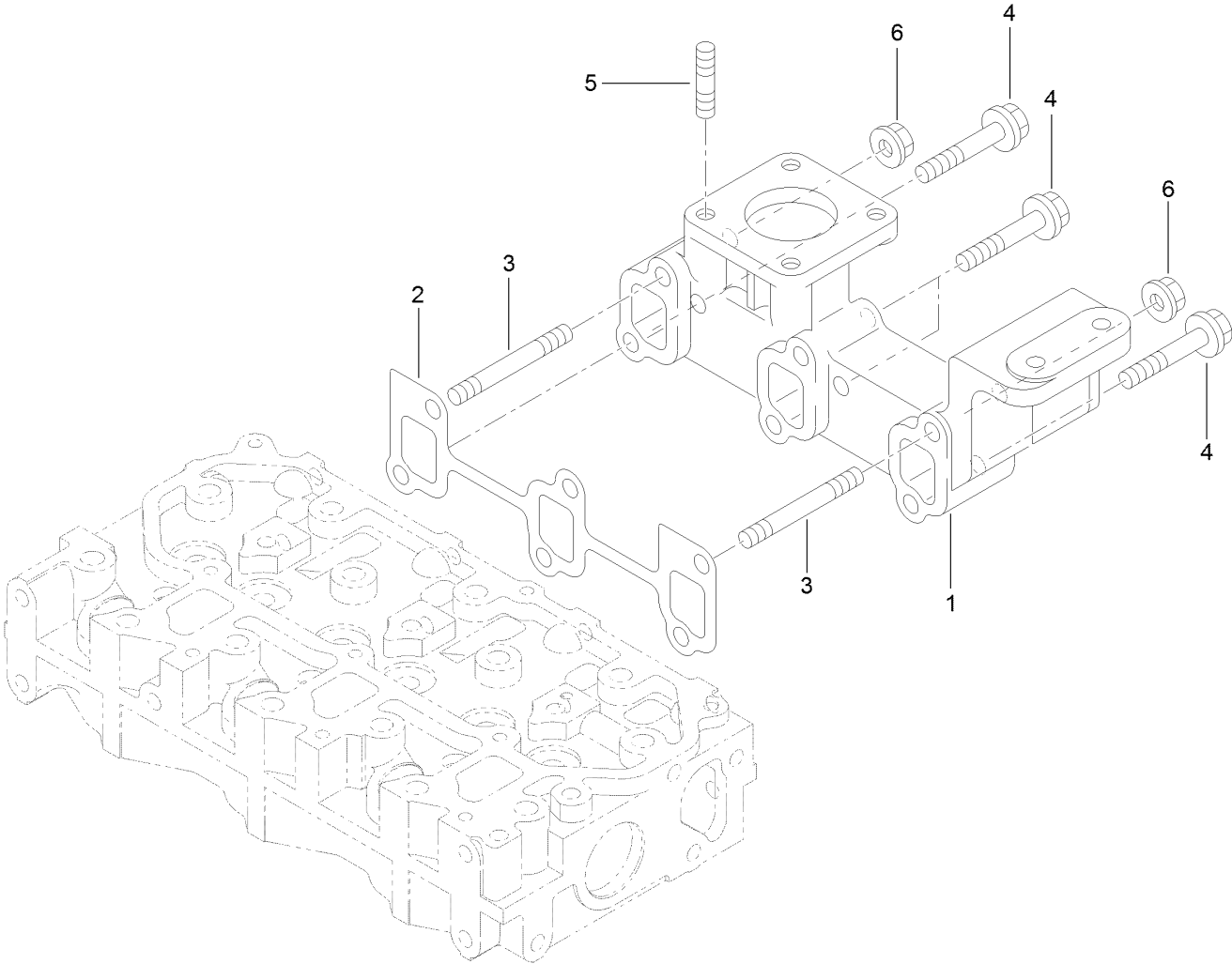
Cylinder Head and Cover Assembly



Cylinder Head and Cover Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	135-4069	3	Protector-Nozzle	34	125-6972	1	Cover-Filler
2	135-4070	6	Gasket-Nozzle	35	134-1402	1	Cylinder Head Cover ASM
3	135-4071	6	Cap-Valve	36	135-4085	1	Plate-Baffle
4	134-4001	1	Cylinder Head ASM	37	135-4086	1	Baffle-Breather
11	135-4073	2	Plug-Cup	38	135-4086	2	Baffle-Breather
12	133-6797	1	Plug	39	135-4088	1	Diaphragm ASM
13	135-4074	3	Valve-Suction	40	135-4089	1	Plate-Diaphragm
14	135-4075	3	Valve-Exhaust	41	135-4090	1	Cover-Diaphragm
15	135-4076	6	Spring-Valve	42	135-4091	1	Diaphragm
16	125-7054	6	Retainer	43	135-4092	1	Spring-Diaphragm
17	125-6914	12	Cotter	45	135-4093	1	Gasket-Cover, Cylinder Head
18	125-6915	3	Seal-Stem, Valve	46	134-1401	1	Cover-Head, Cylinder
19	125-6916	3	Seal-Stem, Valve	47	135-4095	1	Gasket
20	125-7184	2	Pin-Spring	48	125-7186	4	Screw
21	135-4077	1	Rocker Support ASM	49	125-7186	4	Screw
22	135-4078	1	Rocker Shaft ASM	50	127-3168	2	Screw
25	135-4079	3	Support-Arm, Rocker	51	125-7197	1	O-Ring
26	135-4080	2	Spring-Rocker	52	125-7209	3	Bolt
27	135-4081	6	Rocker Arm ASM	53	135-4096	6	Bolt
28	125-7013	6	Screw-Adjust, Valve	54	135-4291	3	Plug-Glow
30	125-7014	6	Nut	55	134-1443	1	Connector-Plug, Glow
31	135-7082	2	Ring	56	125-6917	6	Guide
32	135-4083	1	Screw				
33	125-7218	3	Bolt				

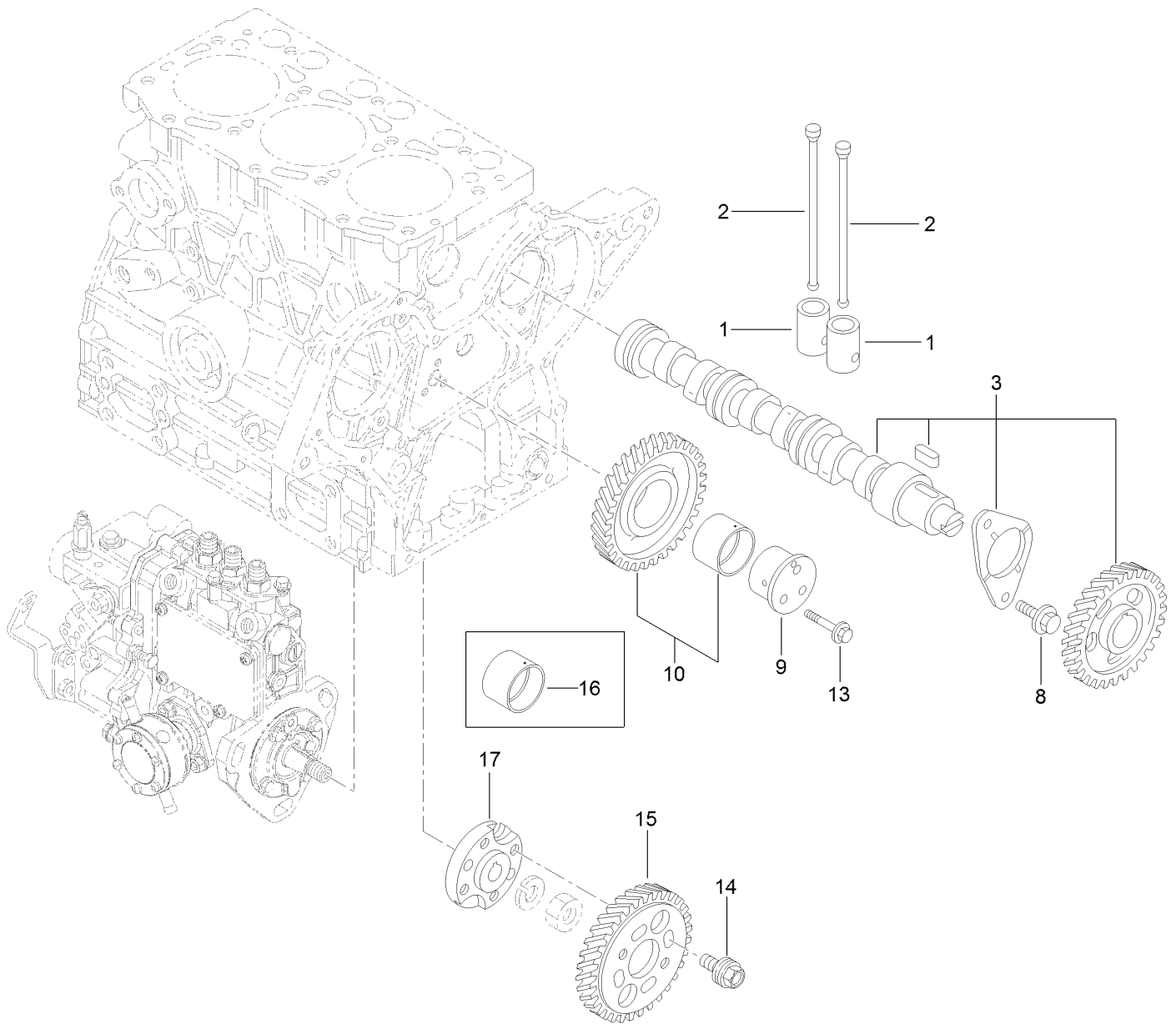
Exhaust Manifold Assembly



Exhaust Manifold Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	140-7161	1	Manifold-Exhaust	4	133-6714	4	Bolt
2	135-4107	1	Gasket-Manifold, Exhaust	5	125-6906	4	Stud
3	134-1404	2	Bolt-Stud	6	125-7229	2	Nut

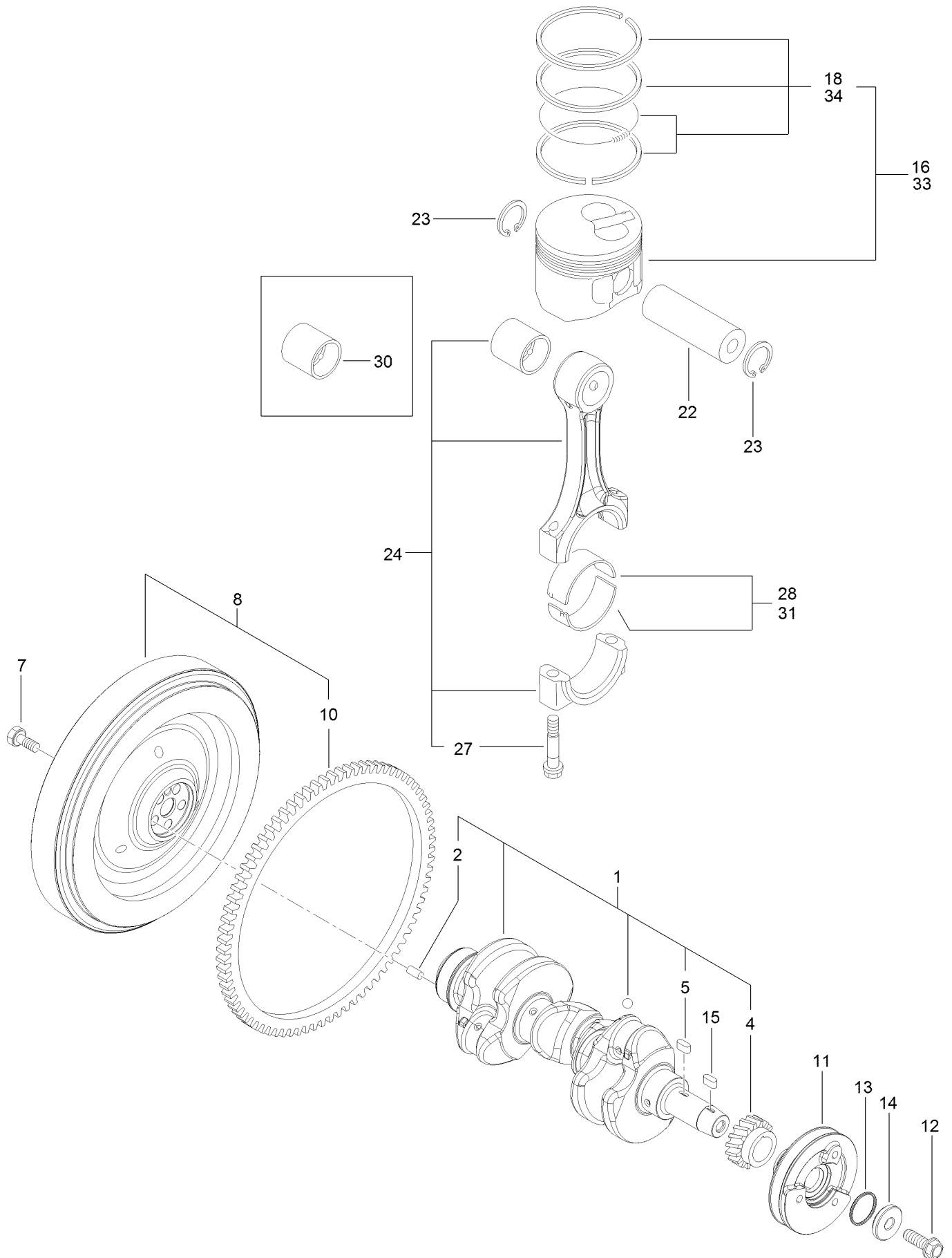
Camshaft and Driving Gear Assembly



Camshaft and Driving Gear Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	135-4108	6	Tappet	13	135-4147	3	Bolt
2	135-4109	6	Push-Rod	14	125-7020	4	Bolt
3	135-4110	1	Camshaft ASM	15	135-4148	1	Gear-Pump
8	125-7206	2	Bolt	16	135-4149	1	Bushing-Gear, Idle
9	135-4145	1	Shaft-Idle	17	135-4150	1	Flange
10	135-4146	1	Idle Gear ASM				

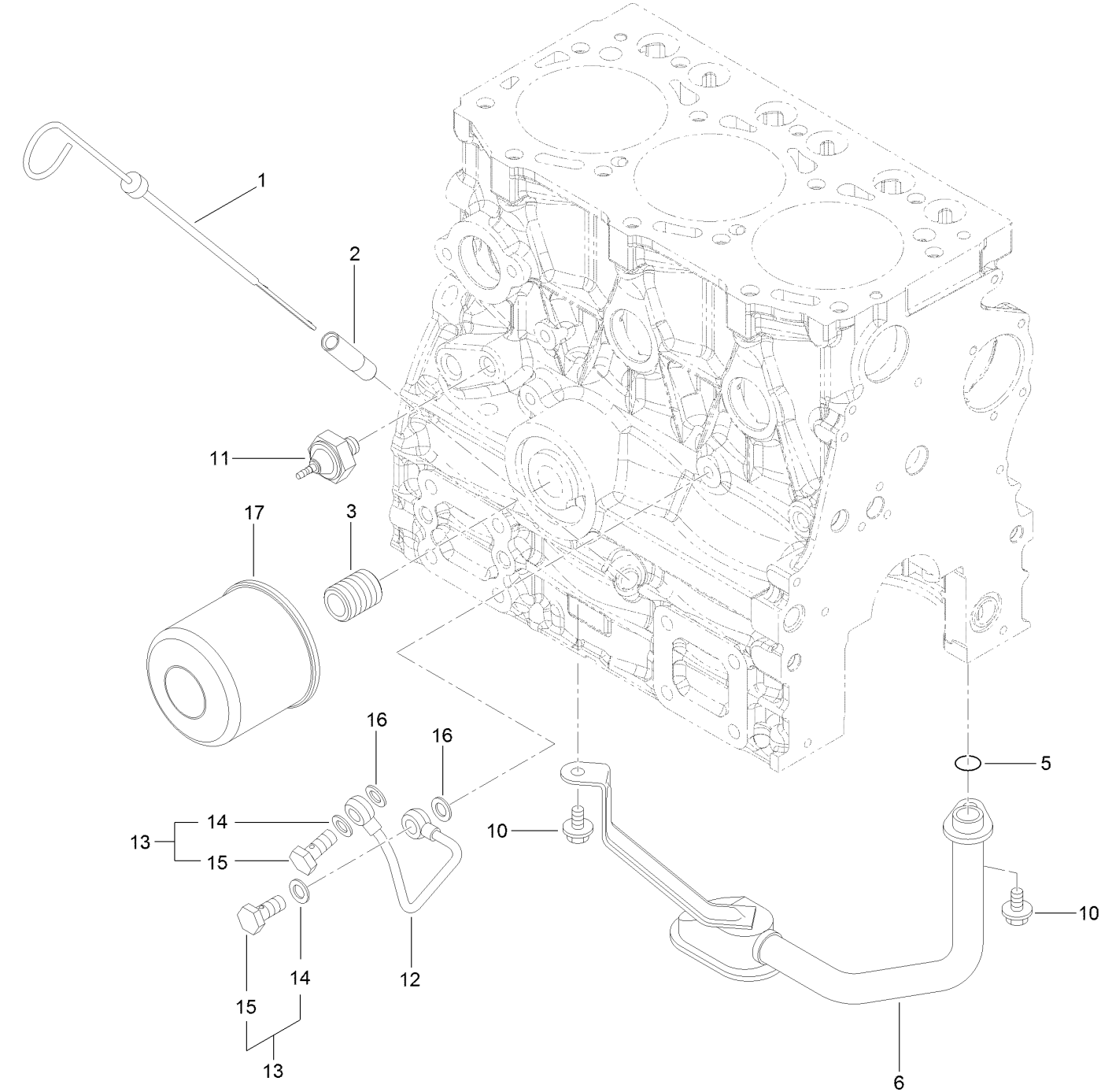
Crankshaft and Piston Assembly



Crankshaft and Piston Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	135-4152	1	Crankshaft ASM	16	135-4163	3	Piston ASM
2	125-6995	1	Pin	18	135-4164	3	Ring ASM
4	135-4153	1	Gear-Crankshaft	22	135-4165	3	Pin-Piston
5	135-4154	1	Key	23	135-4166	6	Ring
7	125-6951	5	Bolt	24	134-4005	3	Connecting Rod ASM
8	140-7164	1	Flywheel ASM	27	135-4168	6	Bolt-Rod, Connecting
10	125-6943	1	Gear	28	135-4169	3	Bearing-Pin, Crank
11	135-4158	1	V-Pulley, Crankshaft	30	134-4006	3	Bushing-Pin, Piston
12	135-4159	1	Bolt-Flange	31	135-4171	3	Bearing-Pin (0.25)
13	134-4004	1	Packing-Washer	33	134-4007	3	Piston ASM (0.25 Os)
14	135-4161	1	Washer	34	135-4173	3	Ring ASM
15	135-4154	1	Key				

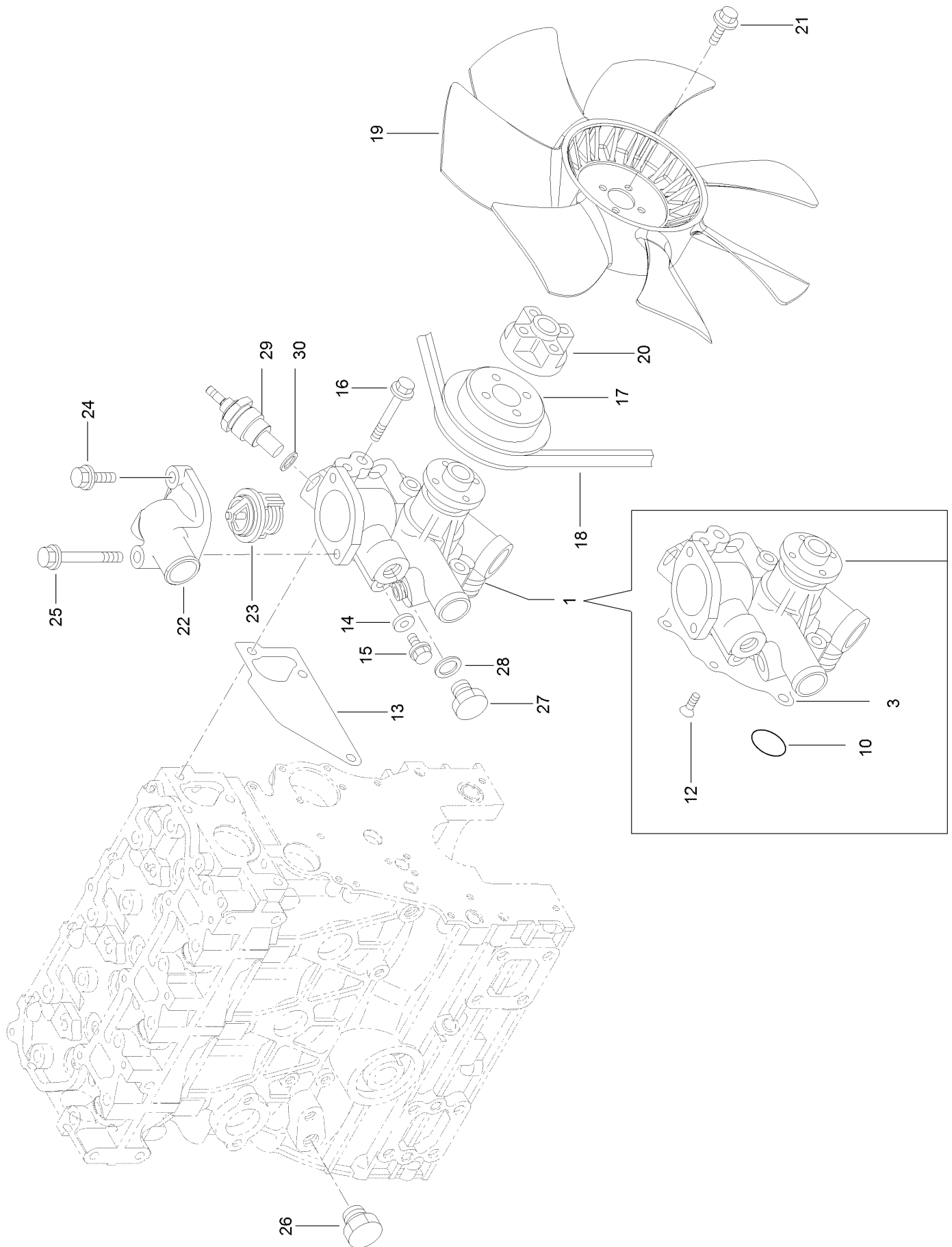
Lubrication and Oil System Assembly



Lubrication and Oil System Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	134-1413	1	Dipstick	12	135-4182	1	Pipe-Oil
2	125-6954	1	Guide-Dipstick	13	125-6988	2	Joint Bolt ASM
3	134-4008	1	Stud	14	125-7174	2	Washer-Seal
5	135-4178	1	O-Ring	15	125-7194	2	Bolt-Joint
6	134-1414	1	Oil Inlet Pipe ASM	16	125-7174	2	Washer-Seal
10	125-7205	2	Bolt	17	135-4181	1	Filter-Oil, Engine
11	134-1377	1	Switch-Hydraulic				

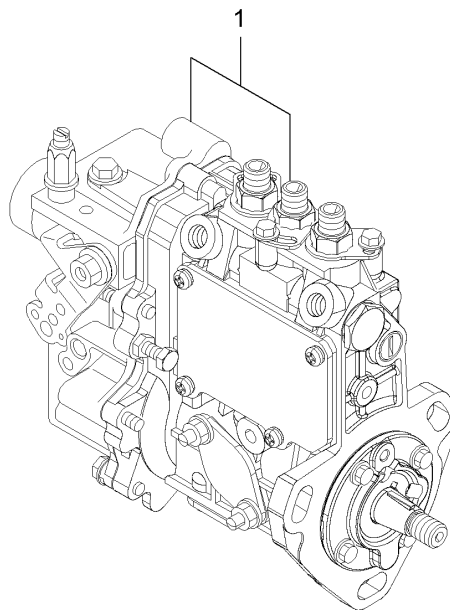
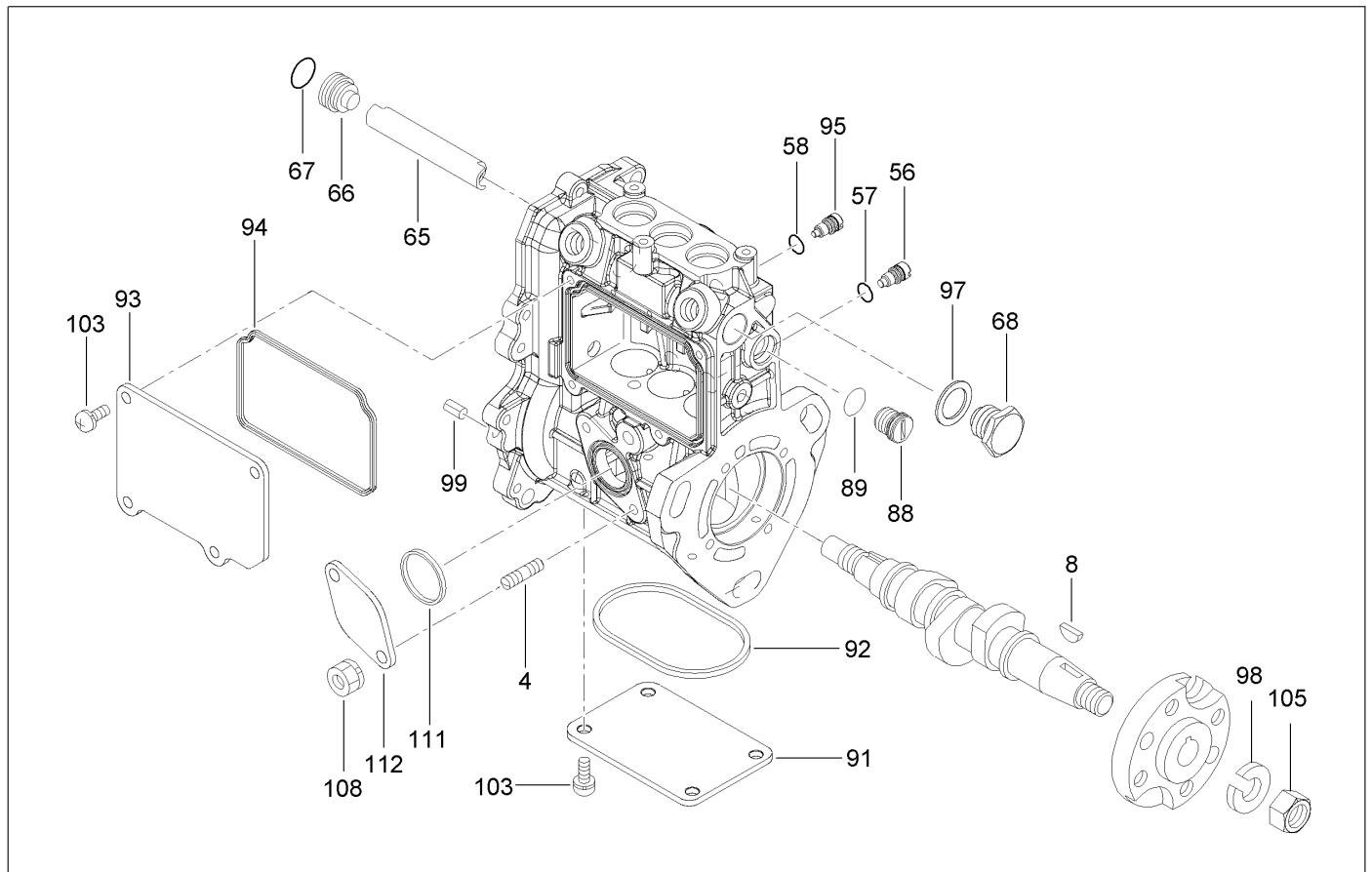
Cooling Water System Assembly



Cooling Water System Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	134-4009	1	CW Pump ASM	21	131-2739	4	Bolt
3	135-4188	1	Gasket	22	135-4199	1	Cover-Thermostat
10	135-4190	1	O-Ring	23	135-4200	1	Thermostat
12	133-2504	4	Screw	24	135-4201	1	Bolt
13	135-4193	1	Gasket-Pump, Water	25	135-4202	1	Bolt
14	125-7192	1	Gasket	26	125-7171	1	Plug-Drain
15	125-7212	1	Bolt	27	125-6953	1	Plug
16	125-7220	3	Bolt	28	125-6979	1	Gasket
17	134-1417	1	V-Pulley	29	134-3128	1	Sensor-Temperature (X1 Terminal)
18	140-7179	1	V-Belt	30	134-4010	1	Gasket
19	140-7157	1	Fan-Cooling				
20	131-2705	1	Spacer				

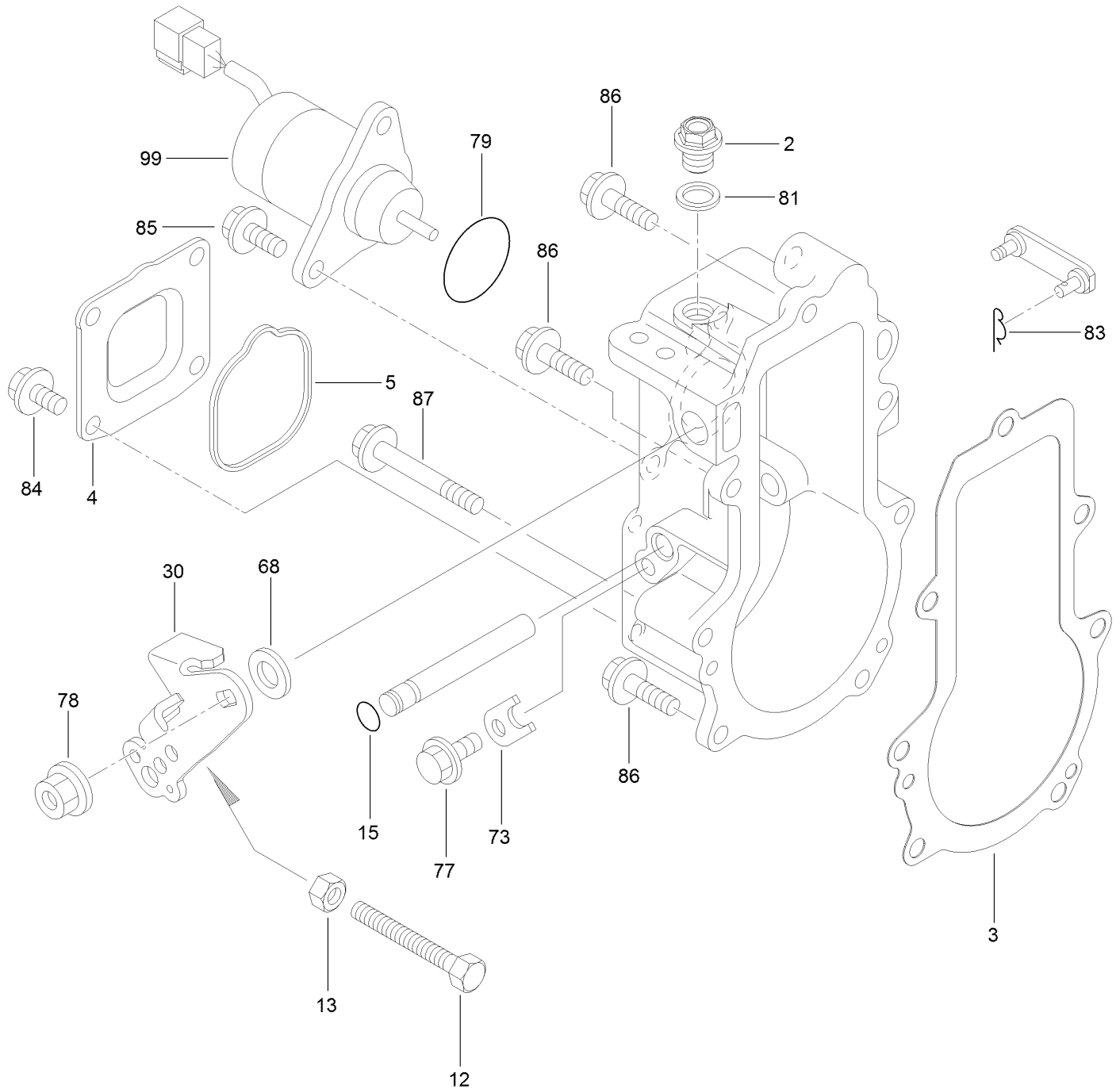
Fuel Injection Pump Assembly



Fuel Injection Pump Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	140-7183	1	Fuel Injection Equipment ASM	91	135-4215	1	Cover
4	135-4205	2	Bolt-Stud	92	135-4216	1	Gasket
8	135-4206	1	Key-Feather, Woodruff	93	135-4217	1	Cover
56	125-7156	3	Stopper	94	135-4218	1	Gasket
57	135-4207	3	O-Ring	95	135-4219	1	Stopper-Rack
58	135-4207	1	O-Ring	97	136-8236	1	Washer-Seal
65	135-4209	1	Deflector	98	135-4220	1	Washer-Spring
66	135-4210	1	Plug-Deflector	99	125-7183	2	Pin-Spring
67	135-4211	1	O-Ring	103	135-4221	8	Screw
68	135-4212	1	Plug-Deflector	105	133-2506	1	Nut
88	135-4213	1	Plug-Rack	108	135-4222	2	Nut
89	135-4214	1	O-Ring	111	135-4223	1	Gasket
				112	135-4224	1	Cover-Pump

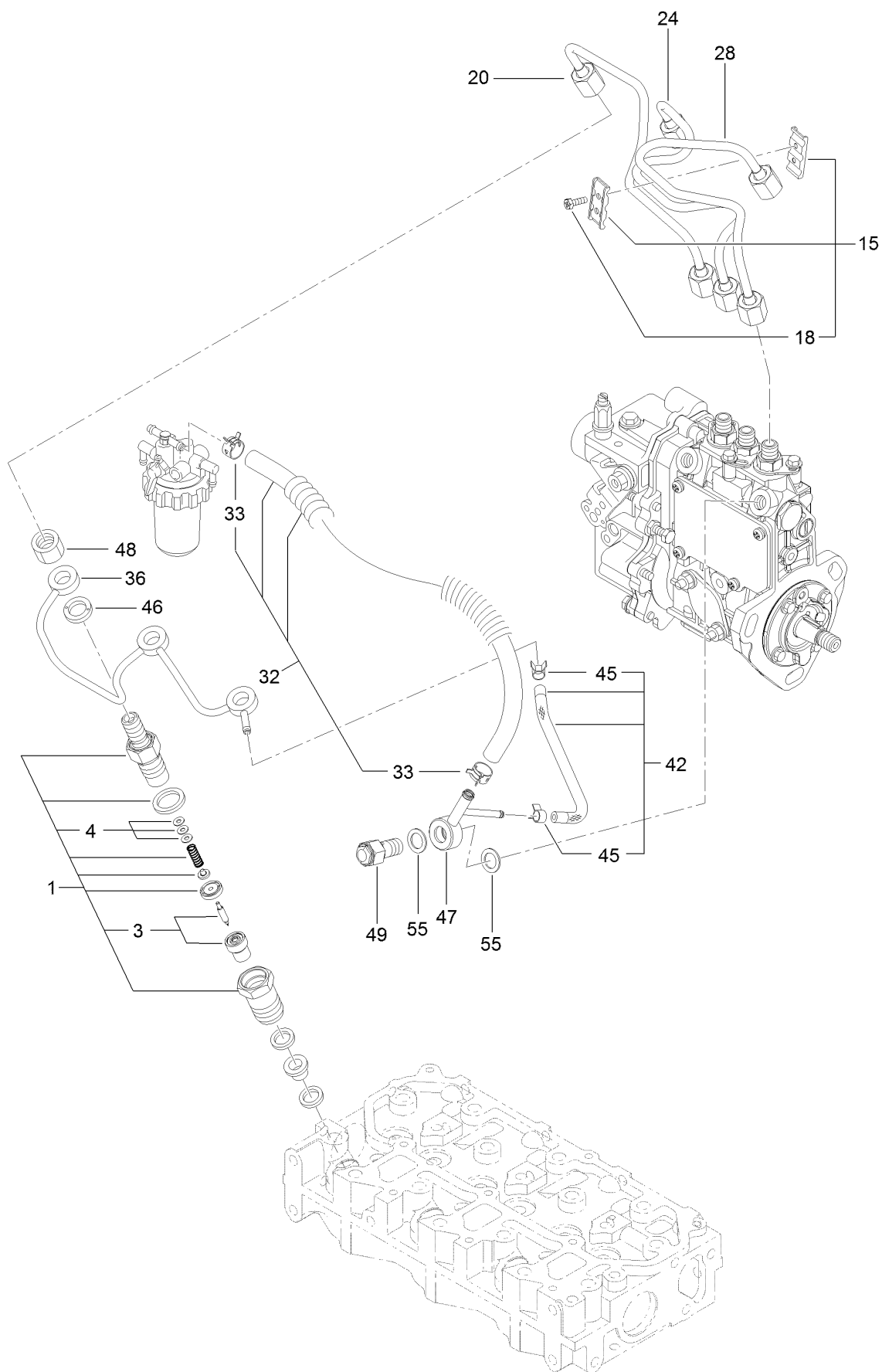
Governor Assembly



Governor Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
2	135-4226	1	Plug	77	125-7205	1	Bolt
3	135-4227	1	Gasket	78	134-4012	1	Nut-M8
4	140-7159	1	Cover-Case, Governor	79	134-1520	1	O-Ring
5	134-1435	1	Gasket	81	125-7175	1	Washer-Seal
12	134-4013	1	Bolt-Limit, Idle	83	134-1529	1	Pin
13	134-4014	1	Nut	84	125-7205	4	Bolt
15	135-4207	1	O-Ring	85	125-7207	2	Bolt
30	134-1385	1	Lever-Control	86	125-7209	4	Bolt
68	134-1518	1	Shim Set	87	136-8256	3	Bolt
73	134-1395	1	Stopper-Shaft	99	140-7172	1	Stop-Solenoid

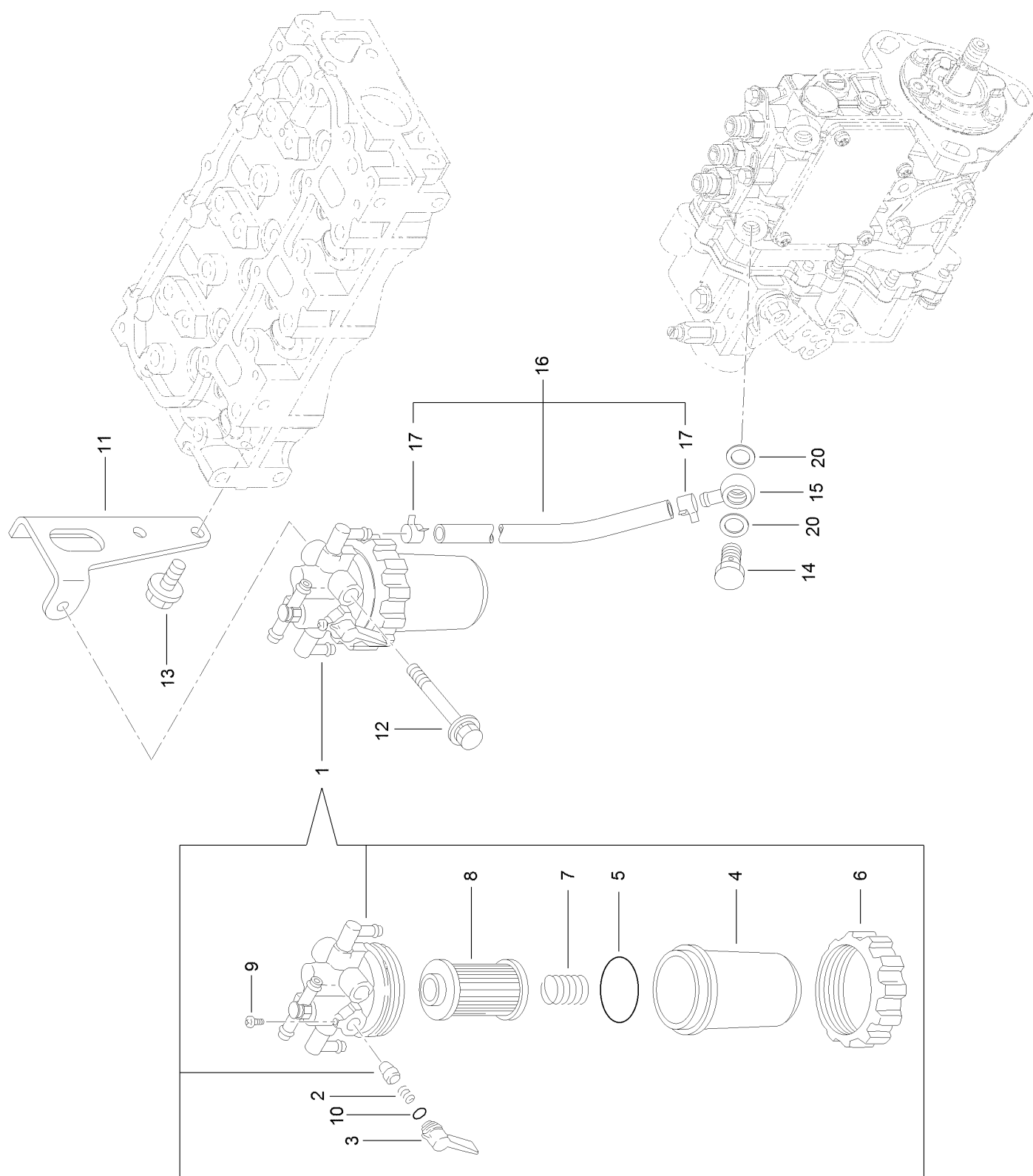
Fuel Injection Valve Assembly



Fuel Injection Valve Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	135-4229	3	Nozzle ASM	33	140-7167	2	Clamp-Hose (11.5)
3	135-4230	3	Nozzle ASM	36	134-1431	1	Return Pipe ASM
4	135-4231	3	Adjusting Shim Set	42	140-7155	1	Fuel Pipe ASM
15	134-1488	1	Retainer-Pipe	45	125-6970	2	Clip
18	125-7027	2	Bolt	46	135-4237	3	Gasket
20	135-4233	1	Pipe ASM (Inj No1)	47	135-4239	1	Joint-Over Flow
24	135-4234	1	Pipe ASM (Inj No2)	48	135-4240	3	Nut-Nozzle
28	135-4235	1	Pipe ASM (Inj No3)	49	135-4241	1	Check Valve ASM
32	140-7154	1	Fuel Pipe ASM	55	125-7176	2	Washer-Seal

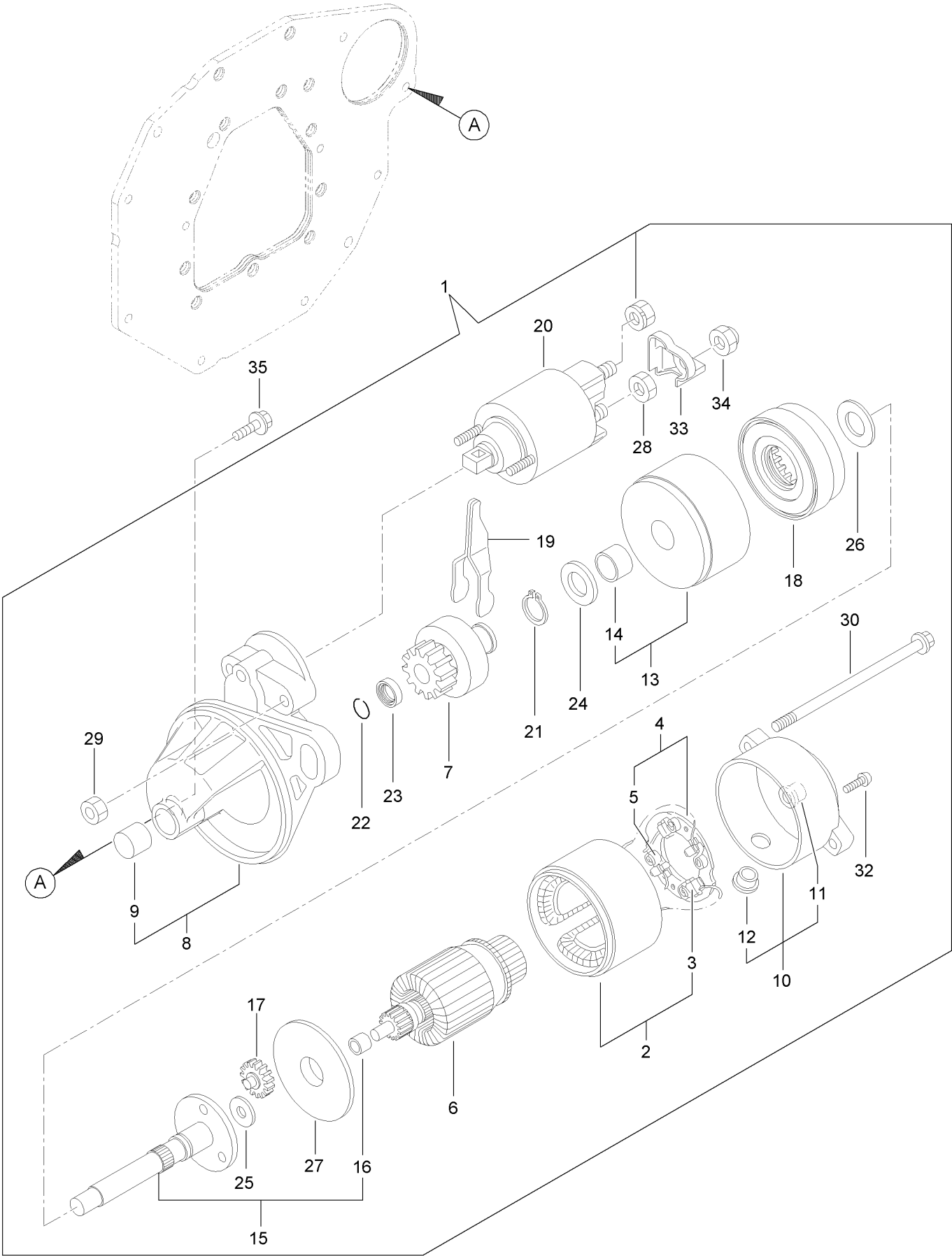
Fuel Pipe Assembly



Fuel Pipe Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	139-6234	1	Fuel Filter ASM	10	134-1535	1	O-Ring
2	134-1373	1	Spring-Valve, Fuel	11	140-7158	1	Bracket, Filter
3	134-1454	1	Lever-Fuel	12	140-7180	1	Bolt
4	134-1459	1	Cup-Strainer, Fuel	13	125-7214	2	Bolt
5	134-1371	1	O-Ring	14	135-4242	1	Bolt-Joint, Pipe
6	134-1376	1	Ring-Retaining, Cup	15	135-4243	1	Joint-Pipe
7	134-1458	1	Spring-Element	16	140-7153	1	Fuel Pipe ASM
8	134-3085	1	Element-Filter, Fuel	17	140-7167	2	Clamp-Hose (11.5)
9	134-1375	1	Screw-Pan	20	125-7176	2	Washer-Seal

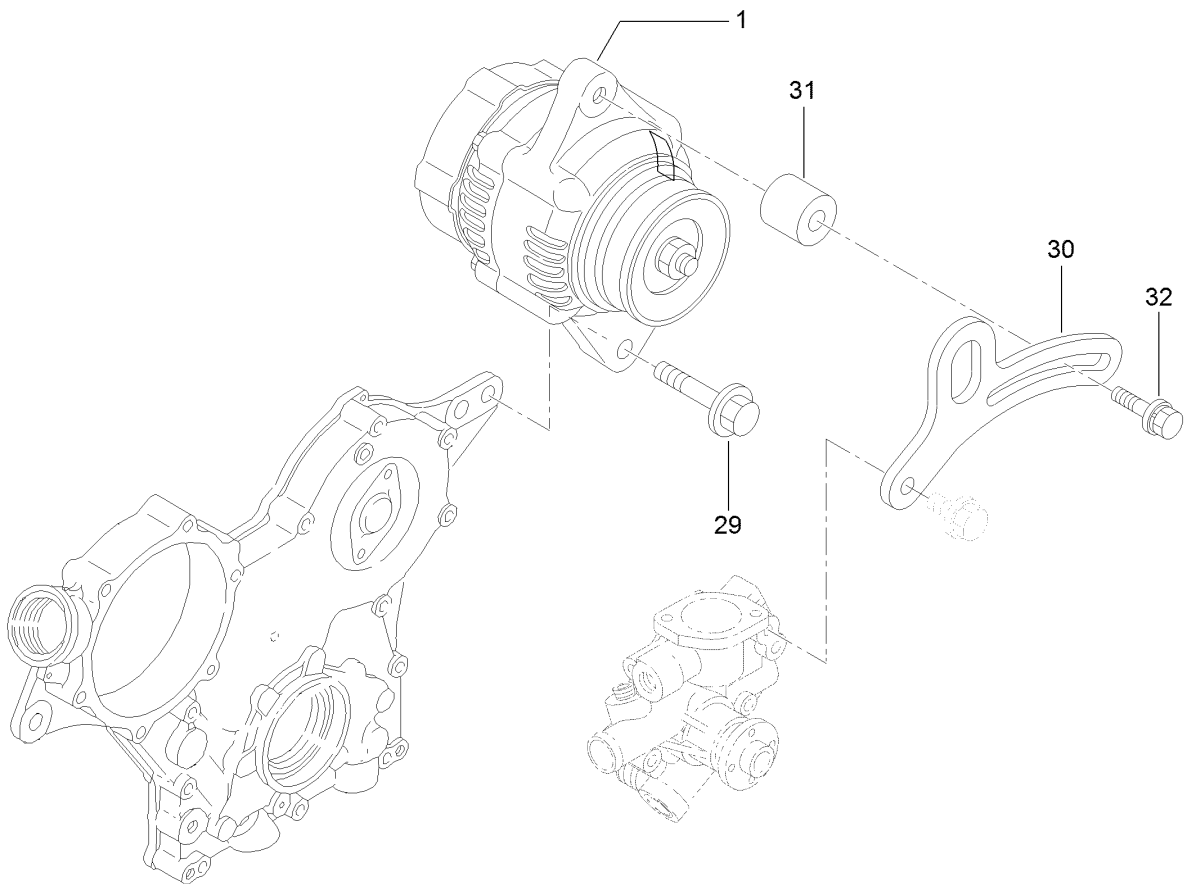
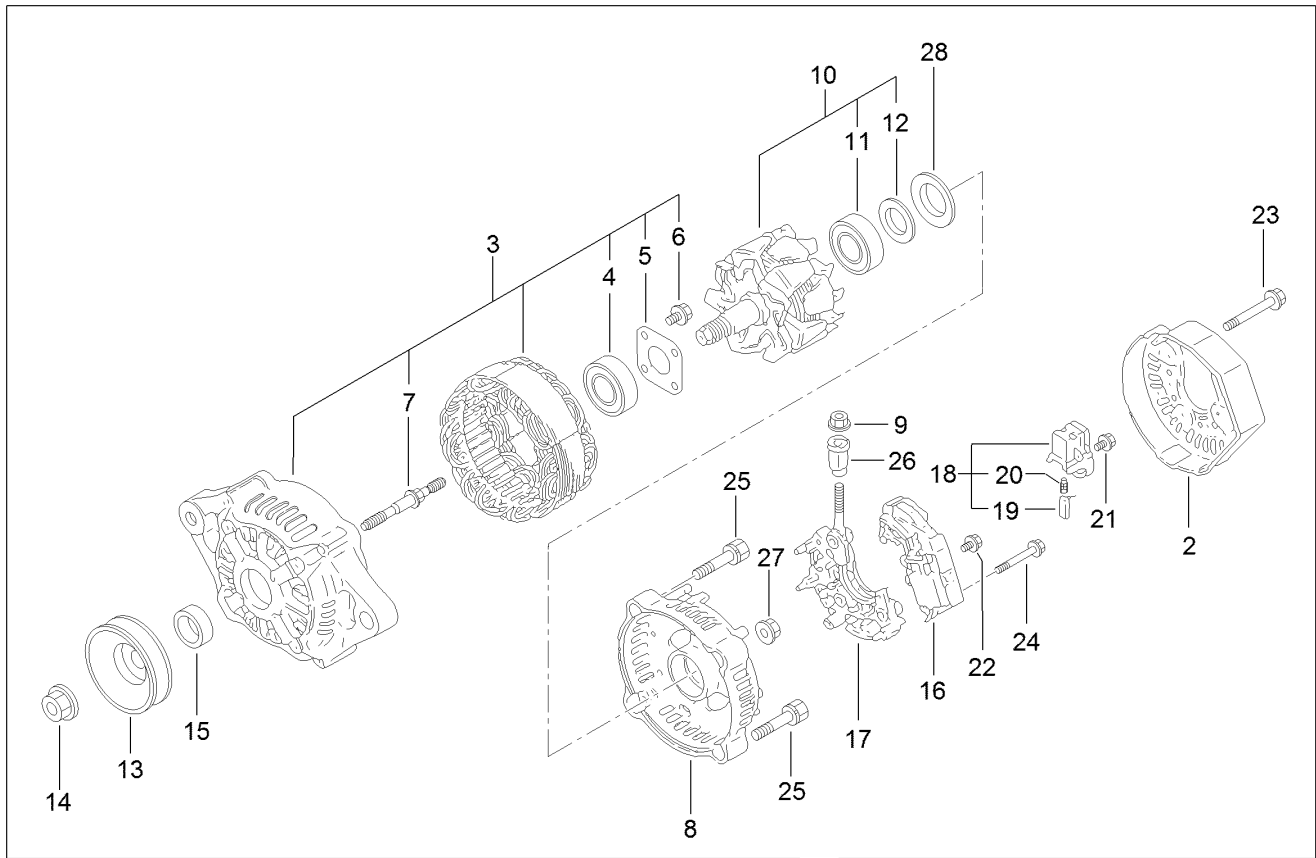
Starter Motor Assembly



Starter Motor Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	135-4244	1	Starter ASM	18	135-4261	1	Gear
2	135-4245	1	Yoke ASM	19	135-4262	1	Lever
3	135-4246	2	Starter Kit	20	135-4263	1	Switch ASM
4	135-4247	1	Holder ASM	21	135-4264	1	Ring
5	135-4248	4	Spring	22	135-4265	1	Ring
6	135-4249	1	Armature ASM	23	135-4266	1	Nut
7	135-4250	1	Clutch ASM	24	135-4267	1	Washer
8	135-4251	1	Housing ASM	25	135-4268	1	Washer
9	135-4252	1	Bearing-Needle	26	135-4269	1	Washer
10	135-4253	1	Frame ASM	27	135-4270	1	Plate
11	135-4254	1	Bearing	28	135-4271	1	Nut
12	135-4255	1	Cover	29	135-4272	2	Nut
13	135-4256	1	Bearing ASM	30	135-4273	2	Bolt-Through
14	135-4257	1	Bearing	32	135-4274	2	Screw
15	135-4258	1	Shaft ASM	33	135-4275	1	Cover-Terminal
16	135-4259	1	Bearing	34	135-4276	1	Nut
17	135-4260	3	Gear	35	133-2496	2	Bolt

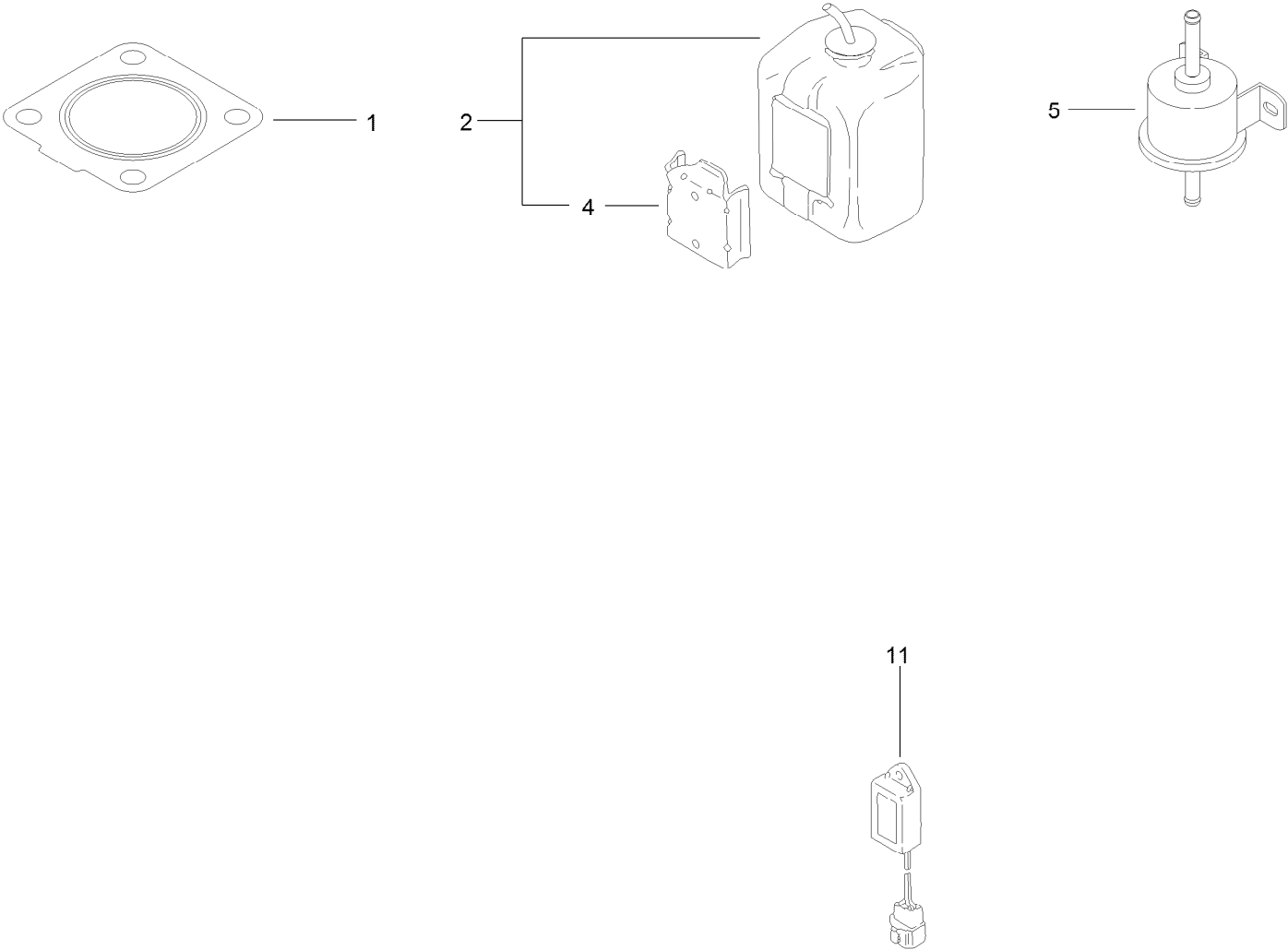
Generator Assembly



Generator Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	140-7162	1	Alternator (12V-40A)	17	127-2963	1	Holder
2	127-2999	1	Cover	18	127-2993	1	Holder
3	135-4025	1	Frame ASM	19	127-2956	2	Brush ASM
4	127-2958	1	Bearing-Ball	20	127-2964	2	Spring
5	127-2959	1	Plate-Retainer	21	127-2965	6	Screw
6	127-2960	4	Screw	22	127-2966	1	Screw
7	127-2961	2	Stud	23	127-2967	3	Bolt
8	140-7163	1	Rear Frame ASM	24	127-2968	2	Screw
9	127-3190	1	Nut	25	127-2969	2	Bolt
10	127-2951	1	Rotor ASM	26	127-2970	1	Bushing-Insulation
11	127-2983	1	Bearing-Ball	27	127-2971	2	Nut
12	127-2962	1	Cover	28	127-2972	1	Washer
13	127-2954	1	Pulley	29	135-4277	1	Bolt
14	127-2955	1	Nut	30	140-7151	1	Adjuster-Belt
15	127-2957	1	Collar	31	140-7166	1	Spacer-Adjuster
16	134-4018	1	Regulator ASM	32	125-7134	1	Bolt

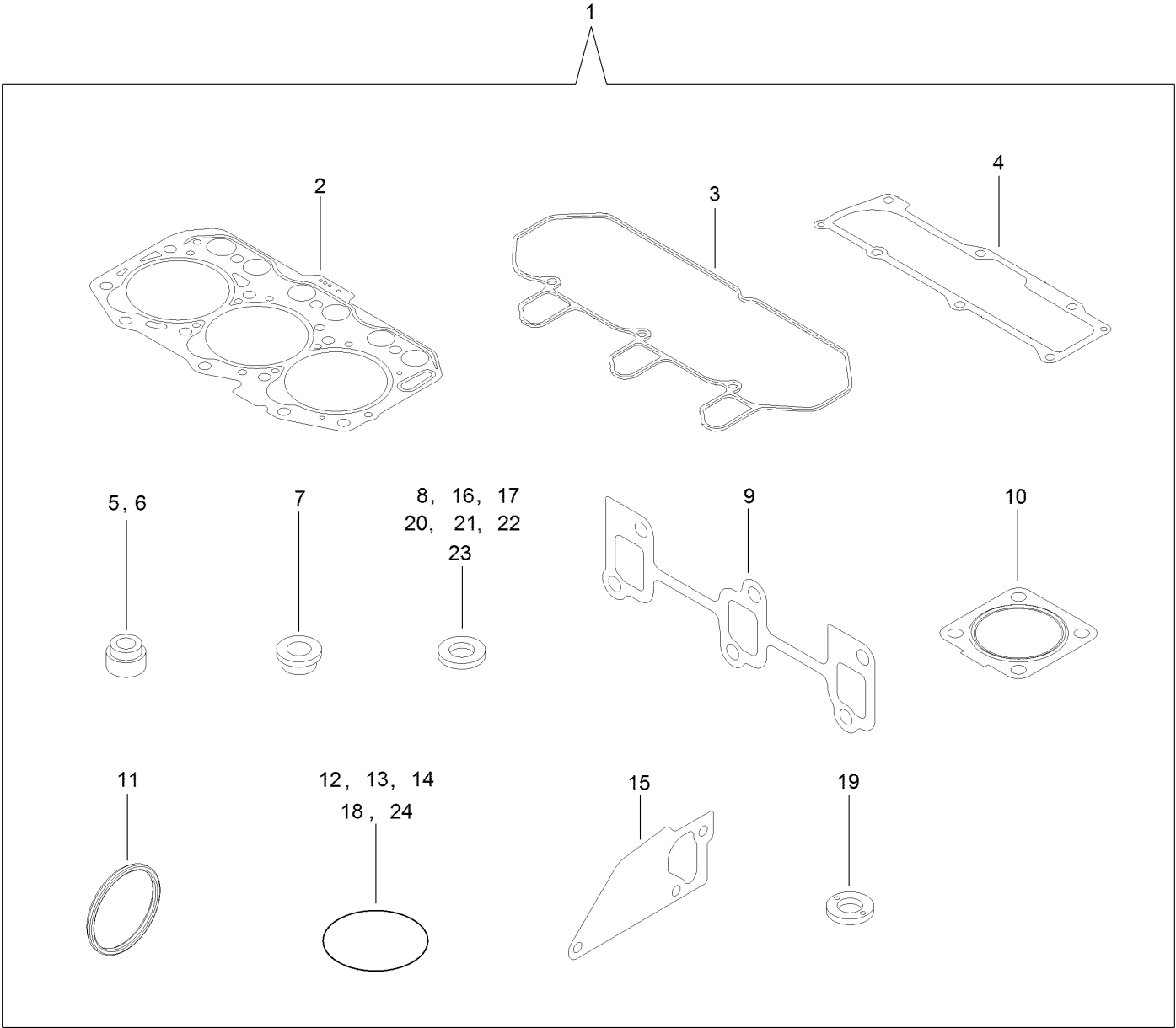
Accessory Assembly



Accessory Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	134-1383	1	Gasket-Silencer	5	121-5613	1	Pump-Fuel, Electric
2	140-7185	1	Tank ASM	11	134-1507	1	Timer
4	140-7165	1	Bracket-Tank				

Gasket Set



Gasket Set (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	140-7184	1	Gasket Set	13	135-4058	2	O-Ring
2	135-4038	1	Head Gasket Set	14	135-4178	1	O-Ring
3	135-4093	1	Gasket-Cover, Cylinder Head	15	135-4193	1	Gasket-Pump, Water
4	135-4095	1	Gasket	16	125-6979	1	Gasket
5	125-6915	3	Seal-Stem, Valve	17	134-4010	1	Gasket
6	125-6916	3	Seal-Stem, Valve	18	125-6957	1	O-Ring
7	135-4069	3	Protector-Nozzle	19	135-4237	3	Gasket
8	135-4070	6	Gasket-Nozzle	20	125-7174	4	Washer-Seal
9	135-4107	1	Gasket-Manifold, Exhaust	21	125-7176	4	Washer-Seal
10	134-1383	1	Gasket-Silencer	22	136-8236	1	Washer-Seal
11	134-4004	1	Packing-Washer	23	125-7192	1	Gasket
12	127-2973	1	O-Ring	24	125-7197	2	O-Ring

Attachments and Accessories

For 31900A — Groundsmaster 3200 2-Wheel Drive Traction Unit

Product Name	Model/Part
Semi-Gloss Black Spray Paint	361-9
Toro Red 12oz Aerosol Can	361-10
Slope Sensor Kit	31952
CE Kit, Groundsmaster 3200 or 3300 Series Traction Unit.....	31953
CE Kit, Groundsmaster 3200 or 3300 Series 60in Side Discharge Rotary Mower.....	31957
CE Kit, Groundsmaster 3200 or 3300 Series 72in Side Discharge Rotary Mower.....	31958
CE Kit, Groundsmaster 3200 or 3300 Series 60in Rear Discharge Rotary Mower	31959
CE Kit, Groundsmaster 3200 or 3300 Series 72in Rear Discharge Rotary Mower	31960
Auxiliary HYD Kit	31966
60in SD Deck.....	31970
PX Hydraulic Fluid (5 Gal)	133-8086
60in RD Deck.....	31971
PX Hydraulic Fluid (55 Gal).....	133-8087
72in SD Deck.....	31972
72in RD Deck.....	31973
60in RD Deck, T2	31974
72in RD Deck, T2	31975
Recycler Kit 60in/152cm SD	31976
Recycler Kit, 60In/152cm RD	31977
Recycler Kit, 72In/183cm SD	31978
Recycler Kit, 72In/183cm RD	31979
Seat Assembly-Standard.....	32301
Seat Assembly-Mechanical Suspension.....	32302
Air Ride Seat Kit	32303
Storage Box Kit.....	31983
USB Charging Kit.....	31984
Recycler Kit 60in/152cm Rd T2.....	31985
Recycler Kit 72in/183cm Rd T2.....	31986
Cab-Winter, GM3000 Series.....	31990
Road Light Kit (North America)	31991
Road Light Kit (EU).....	31992
Universal Wireless Hourmeter Kit	144-2436
Accessory Control Kit	31994
Led Beacon Kit	31996
Led Work-light Kit (GM3200/3300, Rops)	31997
15-Pound Cast Weight.....	112-7059-01
42 Pound Weight	114-4096
White Universal Sunshade	30669
Red Universal Sunshade	30671
Operator Cooling Fan	03247
Switch Panel-Universal Sunshade.....	03248
Beacon Kit	138-2699
Storage Bag Kit.....	139-2020
Work Lights Kit, Groundsmaster and Reelmaster Traction Units with Universal Sunshade.....	140-1554
SMV Kit.....	139-2339
Wrench-Caster Cap/Latch	138-6367

Attachments and Accessories (continued)

Air Filter	108-3811
Element-Filter, Fuel	134-3085
Filter-Spin On, Fuel/Water	110-9049
Transmission Oil Filter	86-3010
Filter-Oil, Engine	135-4181
Hydraulic Hose Kit	31999
Power Harness Kit	140-1559
Weight Kit	144-0480
Plate-Weight, 25 LBS	144-0484
Paint-Black Bottle	112-0176
Paint-Red Pen	112-0177
Paint-Red Bottle	112-0178
Blade Kit, Std (24.5) 3pk	144-3911
Blade Kit, Med Flow (20.5) 3pk	144-3912
Blade Kit, High Flow (20.5) 3pk	144-3913
Blade Kit, Atomic (20.5) 3pk	144-3914
Blade Kit, Low Flow (24.5) 3pk	144-3915
Blade Kit, Recycling (24.5) 3pk	144-3916
Blade Kit, Low Flow (20.5) 3pk	144-3917
Blade Kit, Recycling (20.5) 3pk	144-3918
Blade Kit, 24.50 Low Flow 3pk	144-3962
Blade Kit, 24.50 Recycler 3pk	144-3963
Blade Kit, 20.50 Low Flow 3pk	144-3964
Blade Kit, 20.50 Recycler 3pk	144-3965
Blade Kit, 24.50 Atomic 3pk	144-3966
Blade Kit, 20.50 Atomic 3pk	144-3967
Boss Plow, 5ft Straight Blade	MSC23345
Blade Crate (Snowplow), ATV Poly S	STB13567B
Seat Cover (with Arm Rest)	117-0095



Count on it.