



## Customer Service Bulletin Commercial Business Group

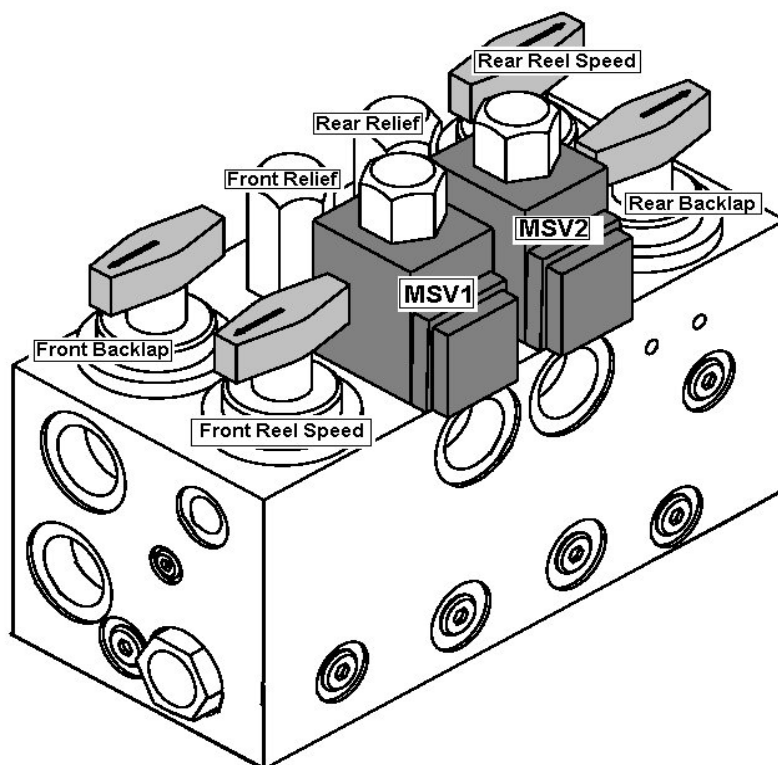
### Reelmaster® 5500-D & 6500/6700-D (Kubota) Date: December 16, 2003

<u>Model/Serial Range:</u>	<u>Model Number:</u>	<u>Serial Numbers:</u>
	03550/03551	200000101-230000999
	03806/03807	210000101-230000999
	03808	210000101-230000999

#### Subject: Hydraulic Oil Leaks at the Rear Manifold Block

This information is designed to provide repair technicians with a quick reference when identifying the various cartridge valves, seal kits and torque values that should be utilized when servicing the rear manifold (Mow Block) on the Kubota powered Reelmaster series units.

Valve	Seal Kit #	Torque
Reel Speed	106-1090	45 ft-lbs (61 N-m)
Backlap	106-1091	55~60 ft-lbs (75 ~ 80 N-m)
MSV Valves	106-1090	45 ft-lbs (61 N-m)
Coil Retainer Nuts	(No Seals required)	2 ~ 5 ft-lbs (2.7 ~ 6.8 N-m)
Relief	95-5645	45 ft-lbs (61 N-m)



Detailed repair instructions for servicing the Manifold Assembly is available in the revised Reelmaster 5500-D Service Manual Hydraulic System section (rev. A) and the revised Reelmaster 6500/6700-D Service Manual Hydraulic System section (rev. B.).

Visit the Golf Course Management Customer Care page at [www.toro.com](http://www.toro.com) to download the revised information or complete Manual, or contact your local Toro Commercial Products Distributor for assistance and additional information.