



Form No. 3482-759 Rev A

Count on it.

Parts Catalog

Groundsmaster® 7210 Series Traction Unit

Model No. 30695—Serial No. 420600000 and Up



Ordering Replacement Parts

To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1, 6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustration and in parts lists.

Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

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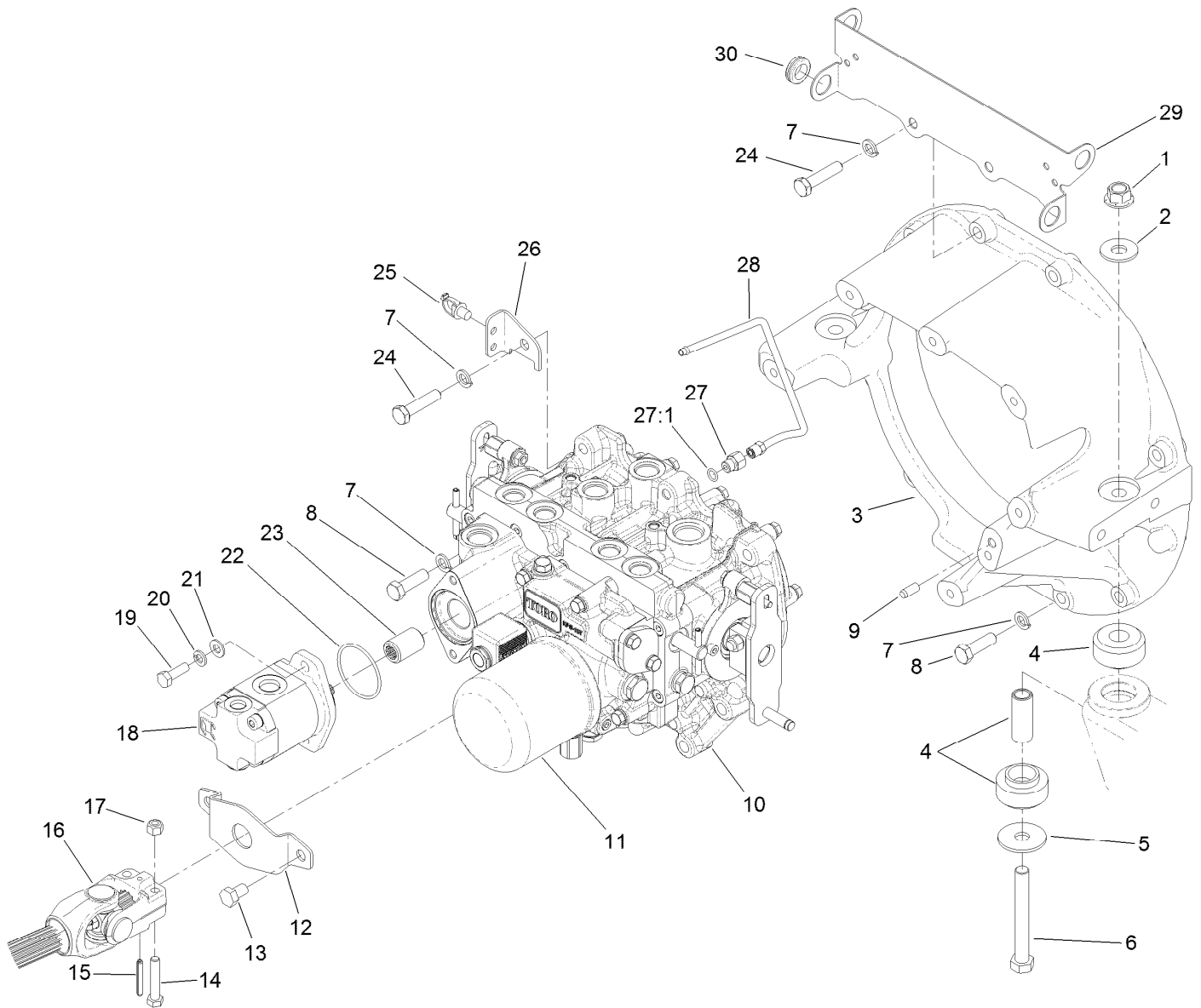
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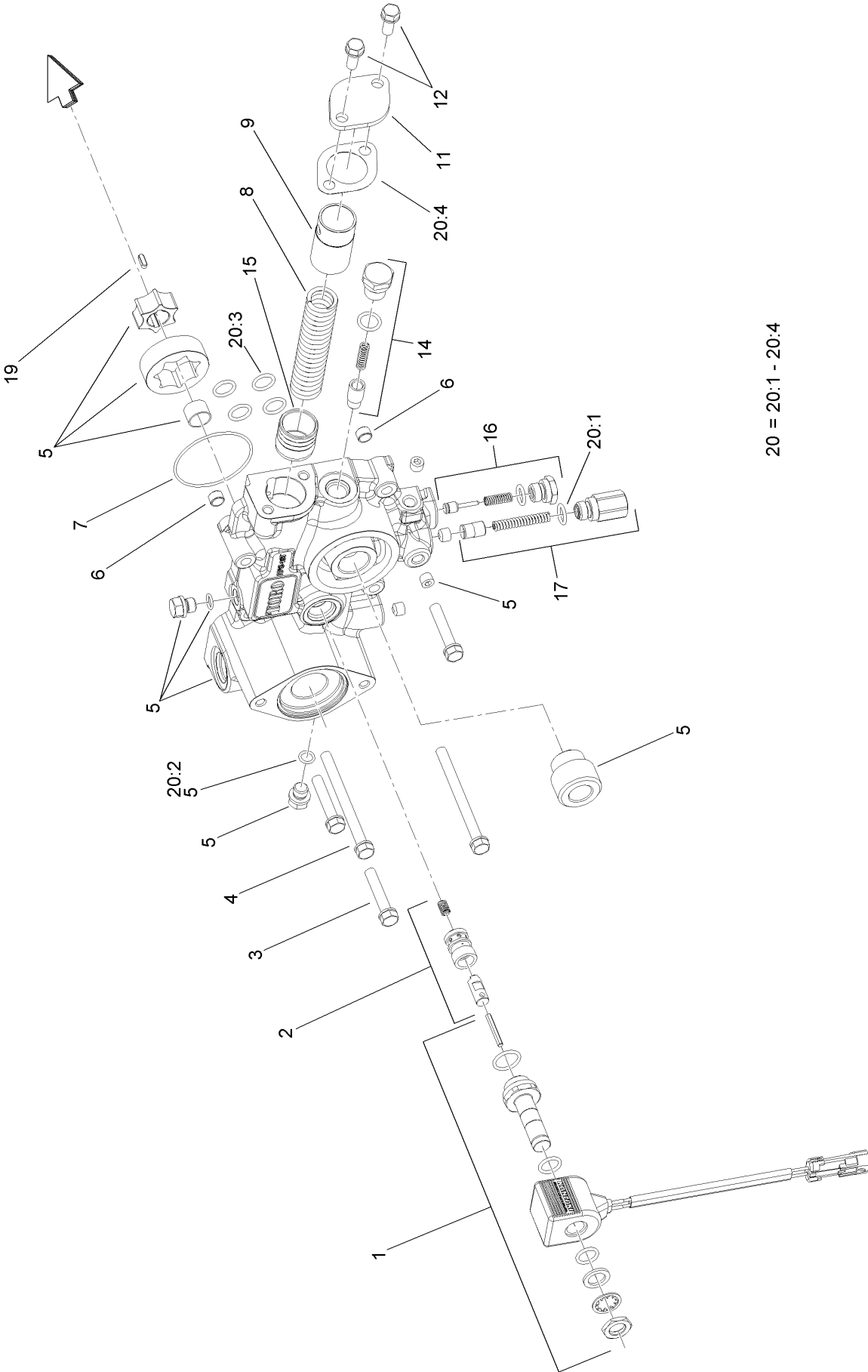
Transmission Assembly



Transmission Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	139-1689	2	Nut-HF	17	3296-29	4	Nut-Lock, NI
2	3256-6	2	Washer-Flat	18	112-9542	1	HYD Gear Pump ASM
3	125-2836	1	Housing-Flywheel	19	33114-025	2	Screw-HH
4	120-9168	2	Mount-Rubber	20	3253-4	2	Washer-Lock
5	86-1990	2	Washer	21	3256-23	2	Washer-Plain
6	325-17	2	Screw-HH	22	108-9919	1	O-Ring
7	48-9590	16	Washer-Lock	23	108-9920	1	Coupler-Spline
8	33115-035	3	Screw-HH	24	33115-045	13	Screw-HH
9	87-1910	2	Pin-Dowel	25	32180-030	1	Clip-Tie
10	131-5510	1	Transmisson ASM	26	120-0239	1	Support-Tube
11	108-5194	1	Filter-Oil, HYD	27	110-5536	1	Fitting-HYD, Adapter
12	114-4088	1	Shield-Seal	27:1	237-78	1	O-Ring
13	33115-016	2	Screw-HH	28	110-5537	1	Tube
14	322-9	4	Screw-HH	29	131-5526-0P	1	Bracket-Guide
15	32121-34	2	Pin-Roll	30	240-3	2	Grommet-Rubber
16	110-3575	1	Driveshaft ASM				

Charge Pump Housing Assembly Transmission Assembly No. 131-5510



Charge Pump Housing Assembly

Transmission Assembly No. 131-5510 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	107-0851	1	Solenoid ASM	14	107-0843	1	Filter Bypass Valve ASM
2	107-0850	1	Solenoid Valve ASM	15	107-0818	1	Piston
3	107-0863	3	Bolt	16	107-0842	1	Charge Relief Valve ASM
4	107-0864	2	Bolt	17	107-0841	1	Pressure Valve ASM
5	107-0840	1	Pump Body ASM	19	107-0865	1	Key
6	107-0848	2	Pin	20	107-0855	1	Charge Pump Seal Kit
7	107-0856	1	O-Ring	20:1	93-0418	2	O-Ring
8	107-0845	1	Spring	20:2	107-0817	2	O Ring-Plug
9	107-0844	1	Collar	20:3	104-3298	6	Packing
11	107-0846	1	Cover	20:4	107-0847	1	Gasket
12	93-0457	2	Bolt And Washer ASM				

Exploded view diagram of a mechanical assembly, showing various components and their assembly sequence. The diagram includes the following parts and assembly notes:

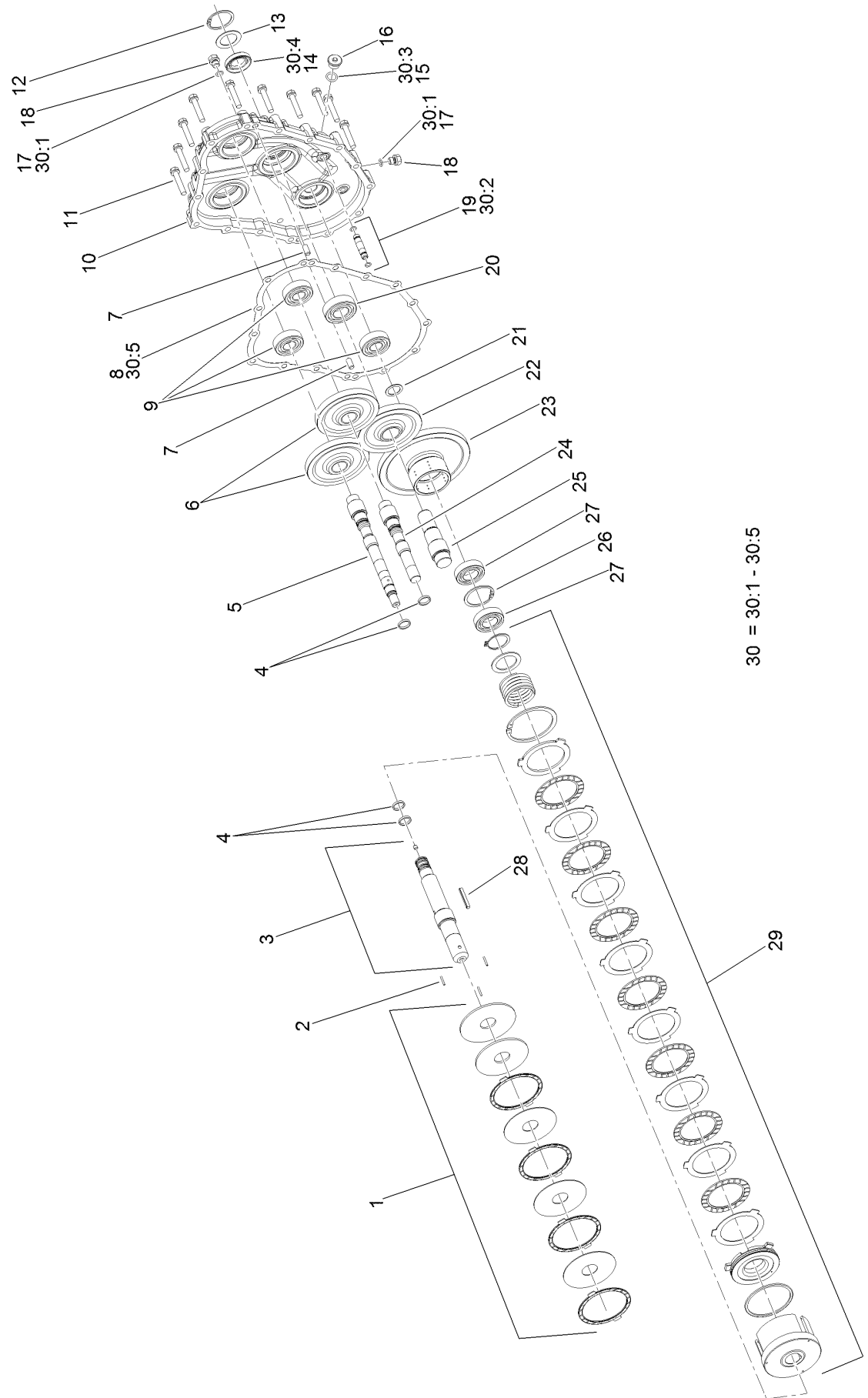
- Parts 1, 2, 3, 4, 6, 7, 8, 9, 10, 11, 12, 13, 14, 15, 16, 17, 18, 19, 20, 21, 22, 23, 24, 25, 26, 27, 28, 29, 30, 31, 32, 33, 34, 35, 36.
- Assembly notes:
 - 29 = 29:2 - 29:6
 - 29:2 - 29:6

Center Section Assembly

Transmission Assembly No. 131-5510 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	107-0807	1	Valve-Flushing, RH	25	107-0867	1	Plug
2	107-0857	6	Plug	26	107-0812	1	Pipe
3	107-0817	6	O Ring-Plug	27	107-0852	1	Center Case Seal Kit
4	121-3377	1	Center Case, Complete	27:1	93-0418	2	O-Ring
6	107-0805	2	Plate-Valve	27:2	107-0817	6	O Ring-Plug
7	107-0824	2	Cylinder Block ASM	28	107-0813	1	Spacer
8	107-0830	2	Plate-Thrust	29	107-0853	1	Pump Housing Seal Kit
9	92-0765	4	Pin-Parallel	29:2	107-0810	1	Gasket-Case, Center
10	107-0859	6	Bolt	29:3	107-0817	2	O Ring-Plug
11	120-6681	2	U-Nut	29:4	104-3298	1	Packing
12	120-6680	2	Arm-Control	29:5	107-0814	3	Seal
13	107-0832	2	Side Cover ASM	29:6	107-0825	4	Ring-Seal
14	107-0829	2	Washer	30	120-6679	2	Plate-Swash
15	120-5151	1	Pump Housing ASM	31	107-0808	2	Valve-Bypass
16	107-0826	2	Bearing	32	107-0804	2	Valve-Rear
17	107-0821	1	Bearing	33	107-0803	2	Valve-Front
18	107-0838	1	Bearing	34	107-0863	8	Bolt
19	120-6682	2	Bolt	35	107-0806	1	Valve-Flushing, LH
23	107-0861	1	Plug-NPTF	36	92-0757	2	Ring-Snap
24	237-79	1	O-Ring				

Gear Case and Clutch Assembly **Transmission Assembly No. 131-5510**

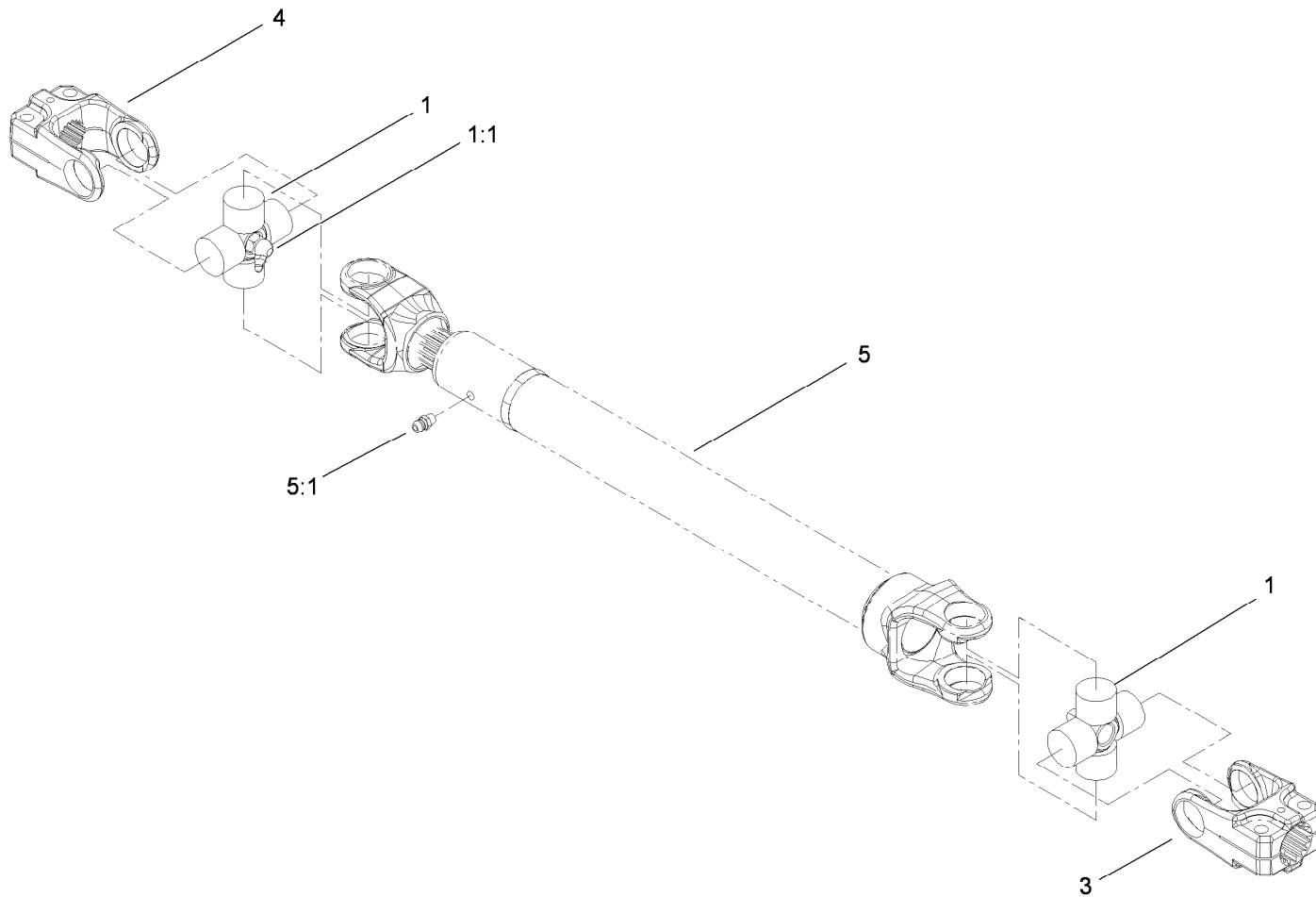


Gear Case and Clutch Assembly

Transmission Assembly No. 131-5510 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	107-0839	1	PTO Brake ASM	19	107-0811	1	Pipe
2	107-0837	3	Rod-Push	20	107-0821	2	Bearing
3	107-0833	1	PTO Shaft ASM	21	107-0836	1	Spacer
4	107-0825	2	Ring-Seal	22	107-0820	1	Gear-Input
5	107-0827	1	Shaft-Pump	23	107-0834	1	Gear-PTO
6	107-0823	2	Gear-Pump	24	107-0822	1	Shaft-Pump
7	92-0765	4	Pin-Parallel	25	107-0819	1	Shaft-Input
8	107-0816	1	Gasket-Housing, Gear	26	92-0758	1	Ring-Snap
9	107-0826	4	Bearing	27	107-0838	3	Bearing
10	120-5152	1	Housing-Case, Gear	28	107-0866	1	Key
11	107-0863	13	Bolt	29	107-0835	1	Clutch Cylinder ASM
12	92-0757	1	Ring-Snap	30	107-0854	1	Gear Housing Seal Kit
13	107-0813	1	Spacer	30:1	107-0817	2	O Ring-Plug
14	107-0814	1	Seal	30:2		2	O-Ring ●
15	104-3298	1	Packing	30:3	104-3298	1	Packing
16	107-0861	1	Plug-NPTF	30:4	107-0814	1	Seal
17	107-0817	6	O Ring-Plug	30:5	107-0816	1	Gasket-Housing, Gear
18	107-0857	6	Plug				

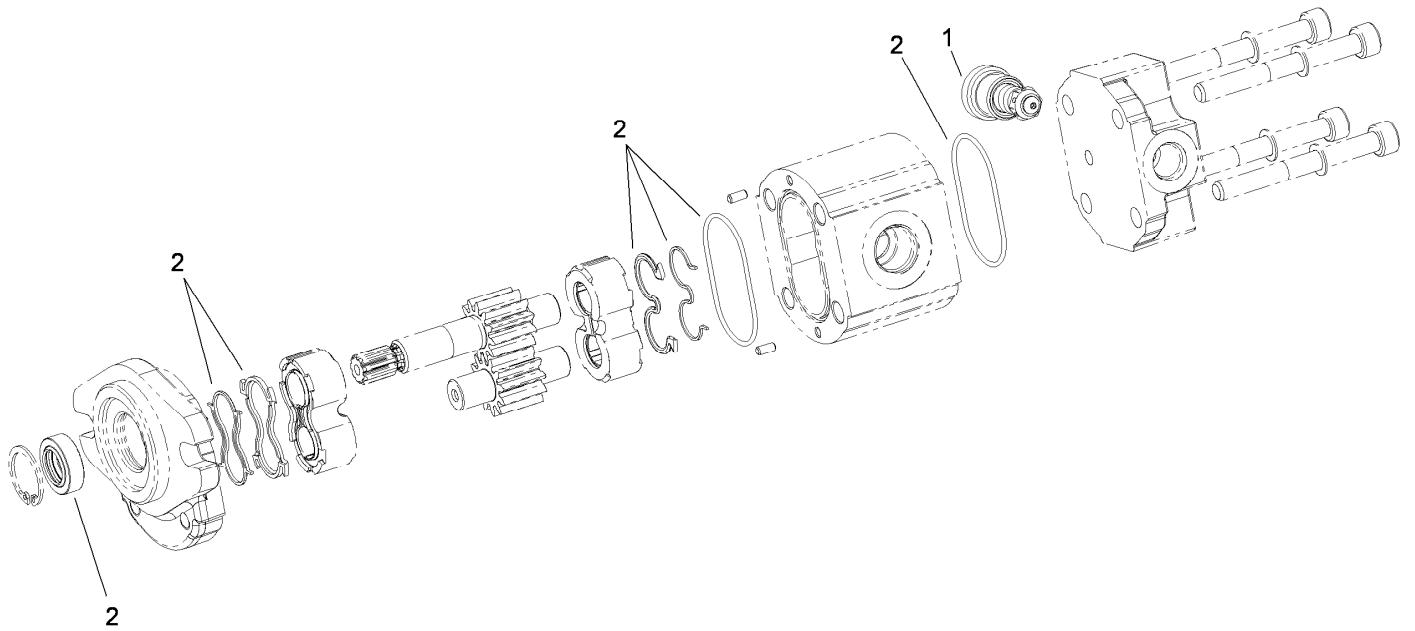
● Not serviced separately



Driveshaft Assembly No. 110-3575

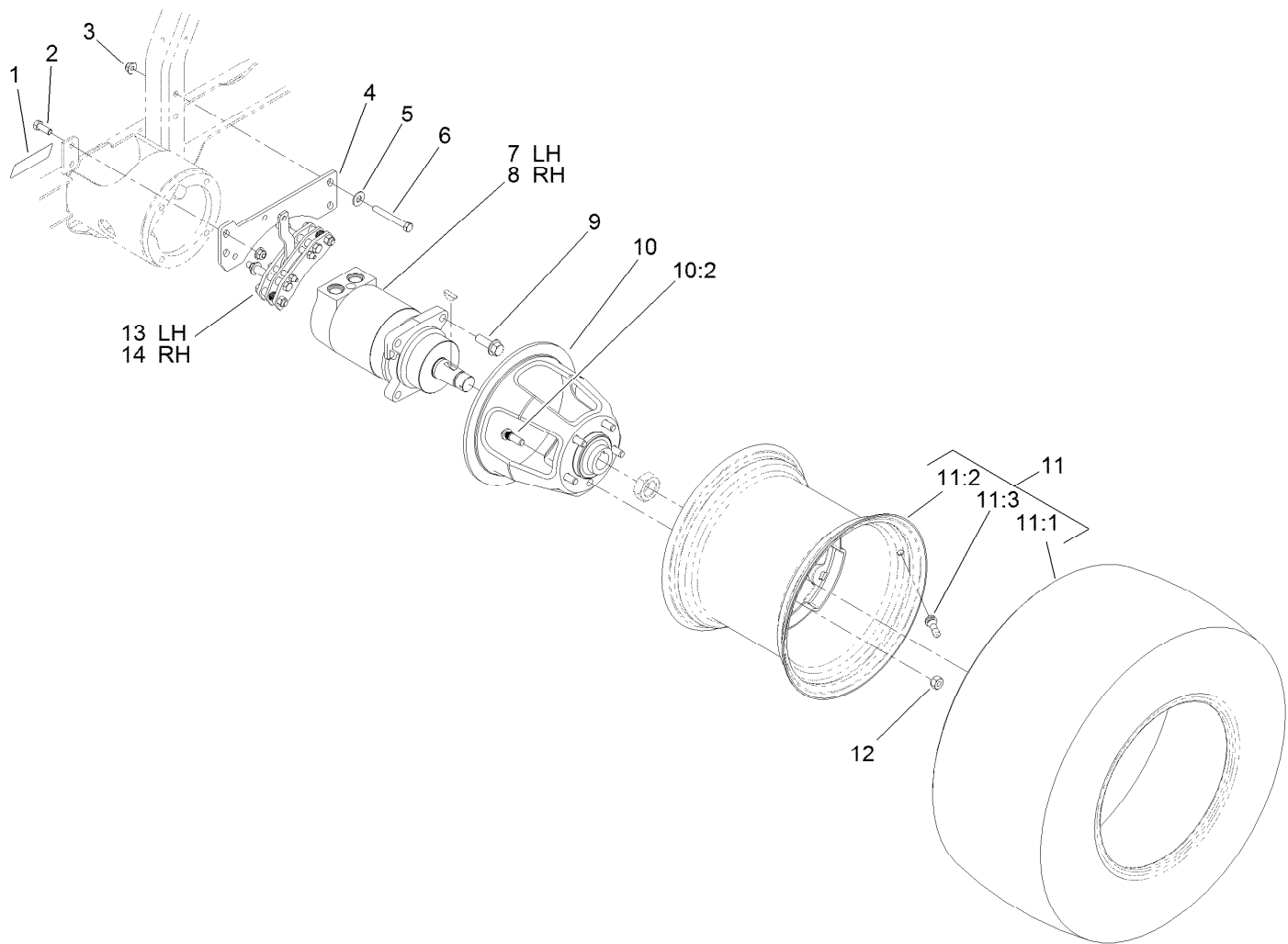
Ref.	Part Number	Qty.	Description
1	112-1687	2	Cross And Bearing Kit
1:1	62-3820	1	Fitting-Grease
3	54-9040	1	Yoke-End
4	54-9090	1	Yoke-End
5		1	Tube-Yoke, Slip ●
5:1	302-22	1	Fitting-Grease

● Not serviced separately



Hydraulic Gear Pump Assembly No. 112-9542

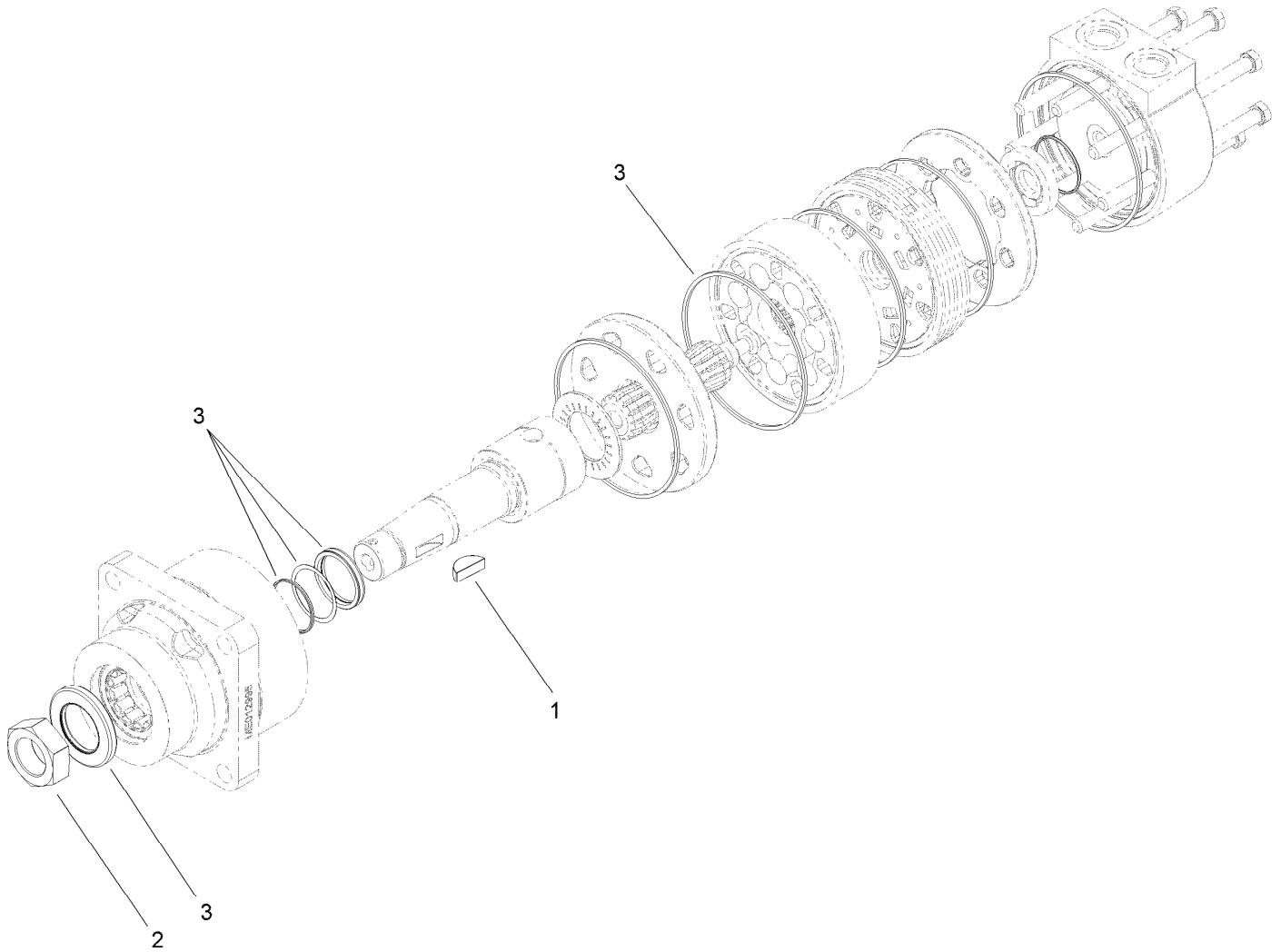
<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	112-0198	1	Valve
2	112-0199	1	Seal Kit



Rear Drive Assembly

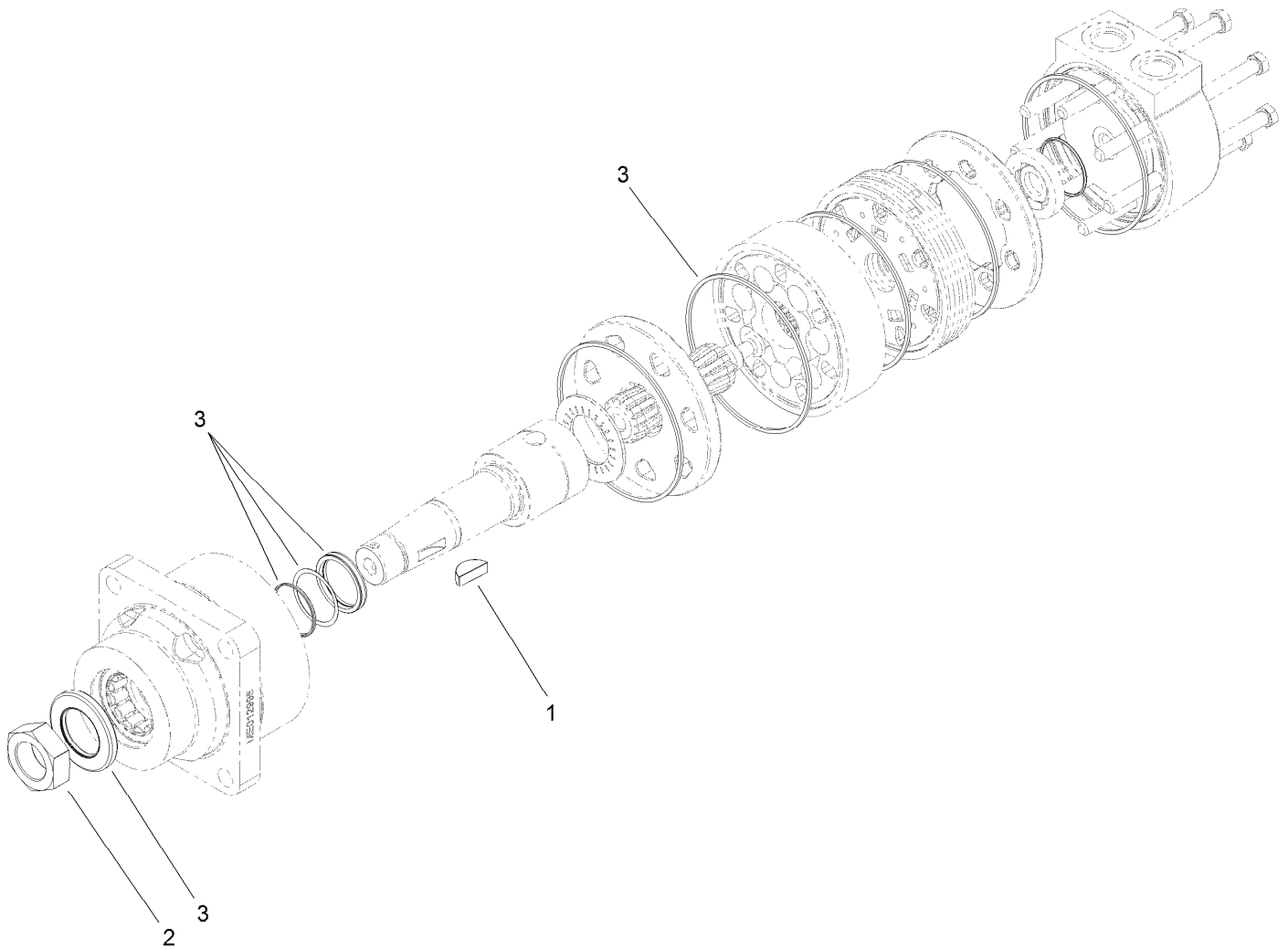
Ref.	Part Number	Qty.	Description
1	106-9206	2	Decal-Torque, Wheel
2	323-6	4	Screw-HH
3	119-4042	8	Nut-HF, NI
4	112-9550-0P	2	Bracket-Brake
5	3256-4	4	Washer-Flat
6	323-14	4	Screw-HH
7	108-5155	1	LH HYD Motor ASM
8	108-5230	1	RH HYD Motor ASM
9	100-6116	8	Screw-HHF

Ref.	Part Number	Qty.	Description
10	110-5535	2	Wheel Hub ASM
10:2	87-8730	5	Stud
11	106-7864	2	Tire And Wheel ASM
11:1	106-7868	1	Tire
11:2	87-6750	1	Wheel
11:3	232-27	1	Stem-Valve
12	23-7270	10	Nut-Lug
13	120-0013	1	LH Brake Caliper ASM
14	120-0014	1	RH Brake Caliper ASM



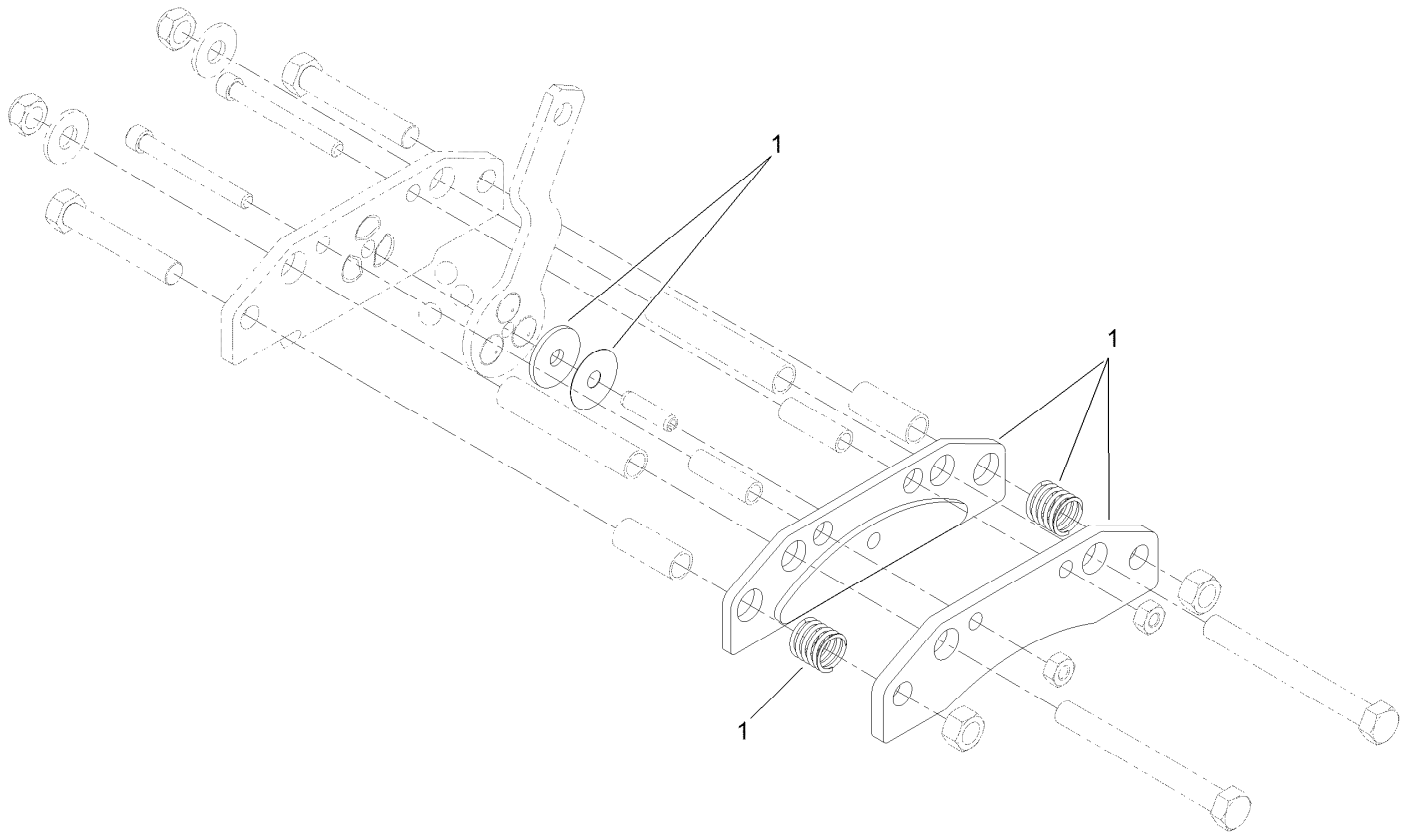
Hydraulic Motor Assembly No. 108-5155

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	3257-42	1	Key-Woodruff
2	107-9319	1	Nut-Hex
3	112-8405	1	Seal Kit



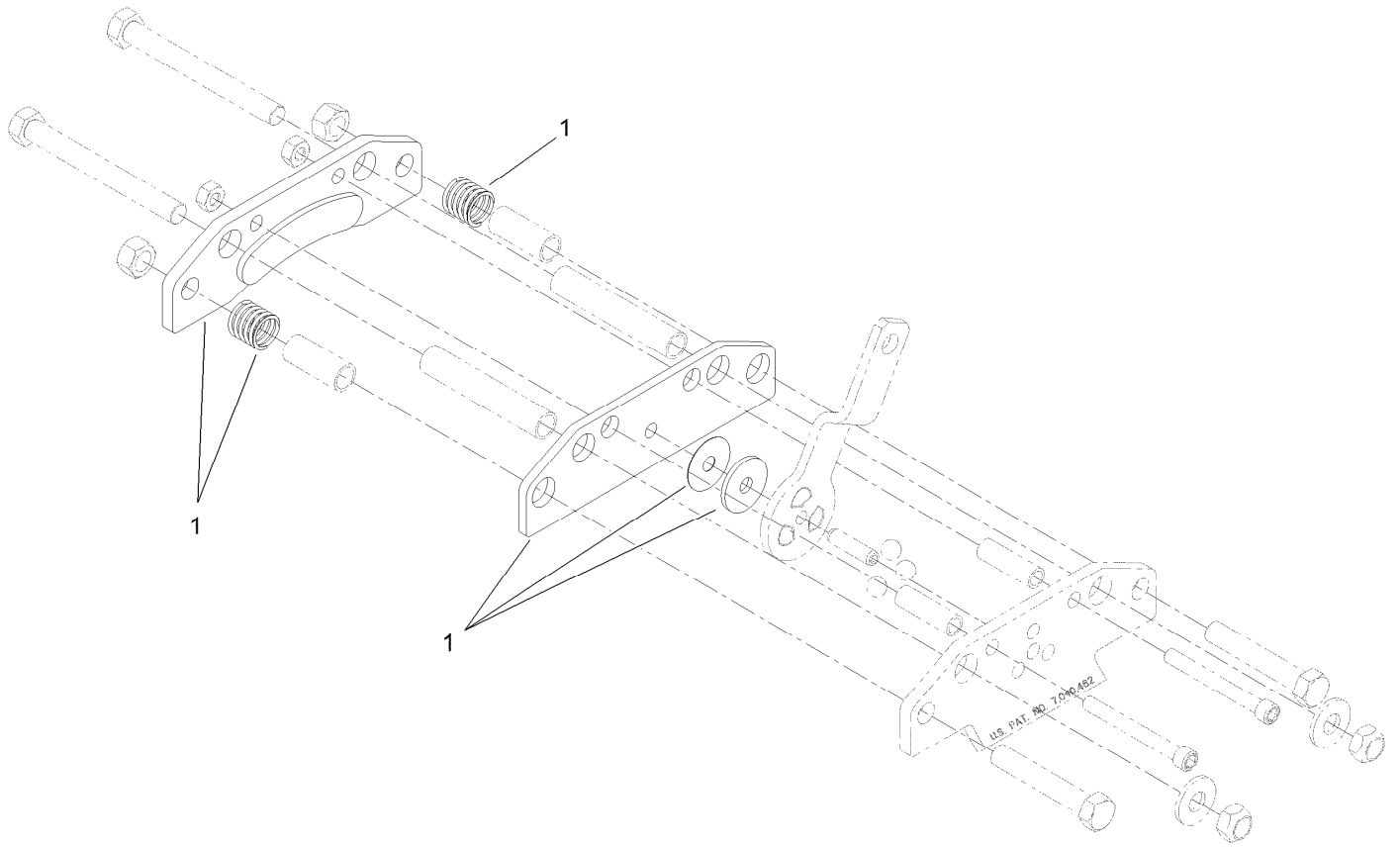
Hydraulic Motor Assembly No. 108-5230

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	3257-42	1	Key-Woodruff
2	107-9319	1	Nut-Hex
3	112-8405	1	Seal Kit



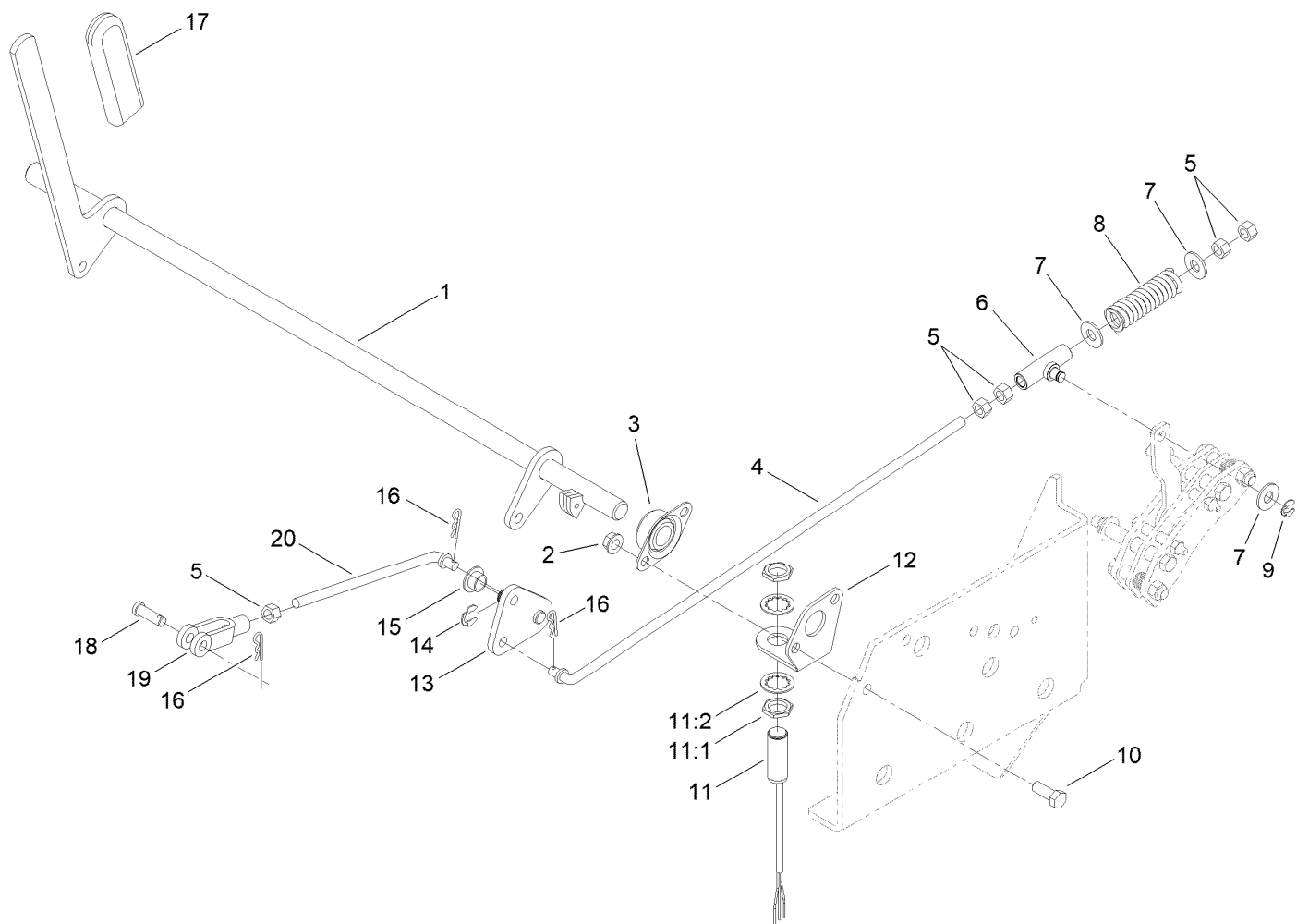
LH Brake Caliper Assembly No. 120-0013

Ref.	Part Number	Qty.	Description
1	120-0015	1	Replacement Brake Pad Service Kit



RH Brake Caliper Assembly No. 120-0014

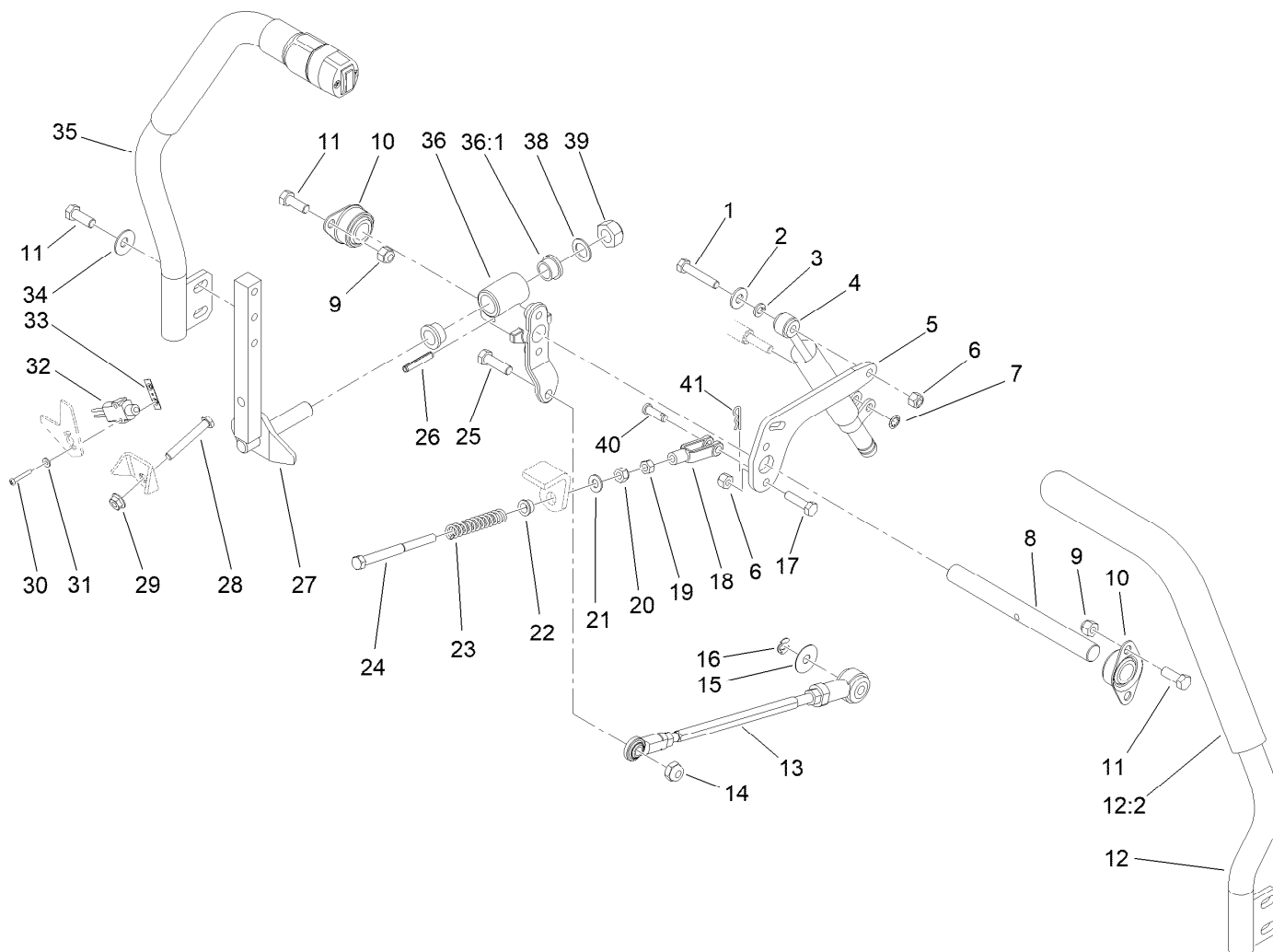
<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	120-0015	1	Replacement Brake Pad Service Kit



Brake Handle Assembly

Ref.	Part Number	Qty.	Description
1	140-7064	1	Handle-Brake
2	3290-357	4	Nut-HSF
3	1-633102	2	Bearing-Flange, Side
4	120-0009	2	Rod-Brake
5	3219-3	10	Nut-Hex
6	132-8128	2	Swivel ASM
7	3256-4	6	Washer-Flat
8	109-2230	2	Spring-Compression
9	32151-47	2	Ring-Retaining
10	323-6	4	Screw-HH
11	115-5300	1	Sensor, Proximity Sensor ASM

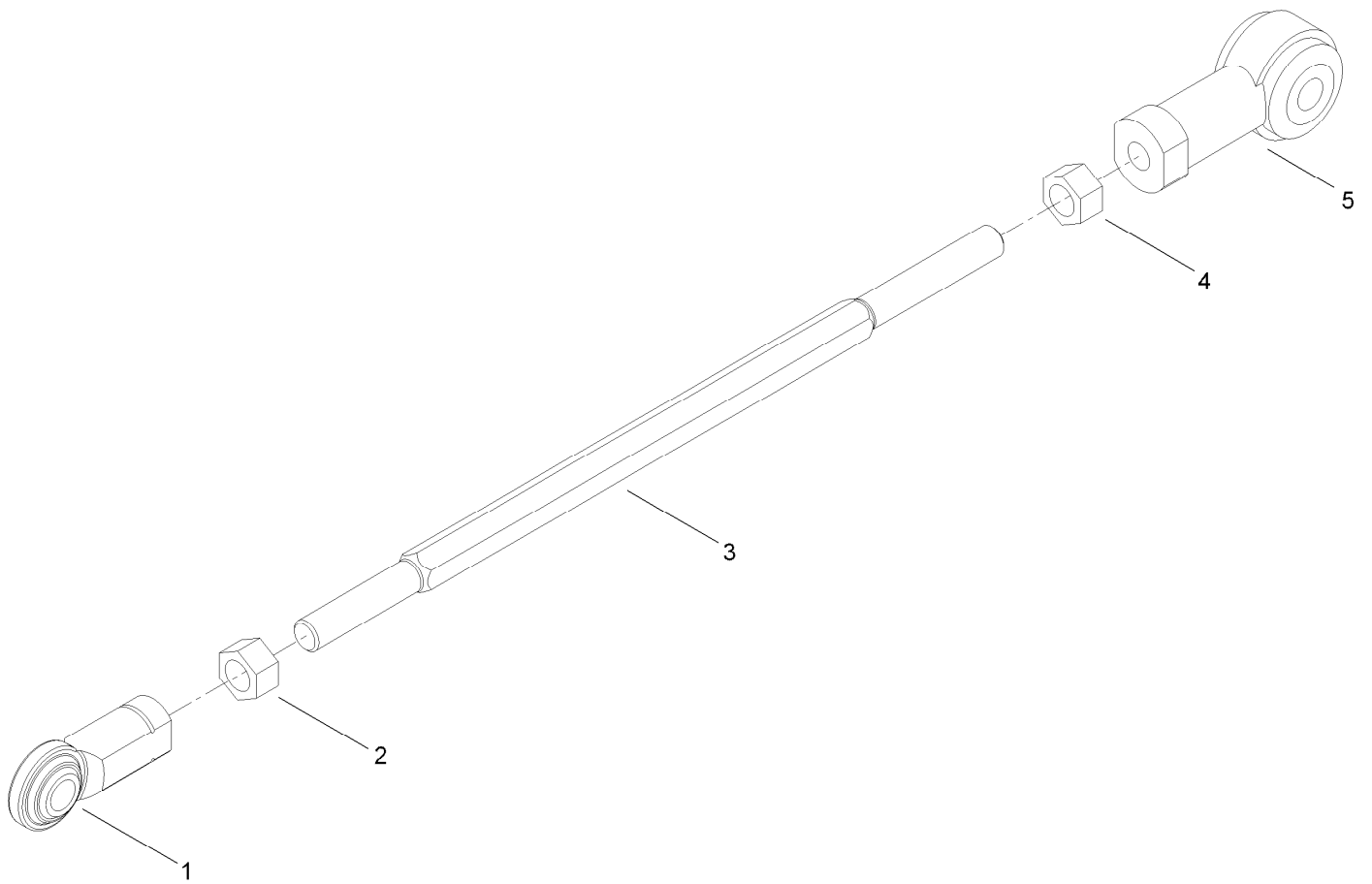
Ref.	Part Number	Qty.	Description
11:1	117-3207	2	Nut-Hex
11:2	117-3208	2	Washer-Lock, Internal Tooth
12	117-5572	1	Bracket-Switch
13	140-6316	2	Brake Pivot (Mach)
14	32151-68	2	Ring-Retaining
15	1-513140	4	Bearing-Control
16	3290-307	6	Pin-Cotter
17	1-633268	1	Grip-Lever
18	1-808285	2	Pin-Clevis
19	1-633131	2	Yoke-Linkage, Brake
20	120-0023	2	Rod-Brake



Traction Control Assembly

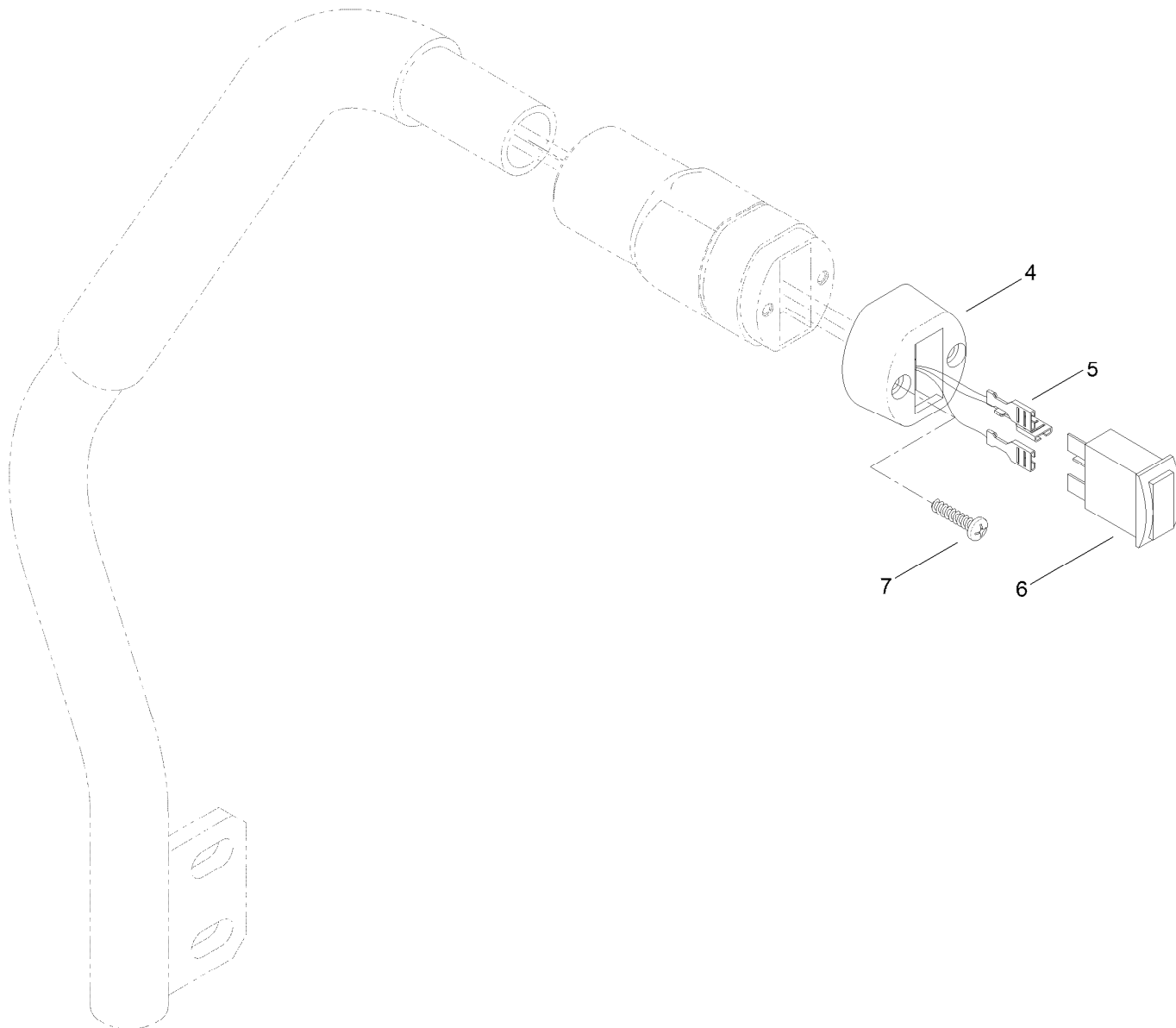
Ref.	Part Number	Qty.	Description
1	322-9	2	Screw-HH
2	3256-3	2	Washer-Flat
3	3253-4	4	Washer-Lock
4	138-8207	2	Damper
5	108-9829-0P	2	Lever-Damper
6	3296-29	6	Nut-Lock, NI
7	32151-72	2	Ring-Retaining
8	108-9830	2	Shaft-Pivot
9	3296-39	8	Nut-Lock, NI
10	1-633102	4	Bearing-Flange, Side
11	323-6	12	Screw-HH
12	125-2688	1	LH Lever ASM
12:2	125-2704	1	Grip-Foam
13	112-5099	2	Link ASM
14	3296-44	2	Nut-Lock, NI
15	105-6814	2	Washer-Plain
16	32151-47	2	Ring-Retaining
17	322-6	4	Screw-HH
18	1-303105	2	Yoke-Adjustable
19	3219-2	2	Nut-Hex
20	3296-4	2	Nut-Lock

Ref.	Part Number	Qty.	Description
21	3256-23	2	Washer-Plain
22	1-603735	2	Bushing-Flanged
23	1-603807	2	Spring-Return, Neutral
24	1-603737	2	Bolt-Return, Neutral
25	323-7	2	Screw-HH
26	32121-15	2	Pin-Roll
27	108-9833-03	2	Lever
28	9114524	2	Bolt-TAP, HH
29	32128-26	2	Nut-HF
30	3250-35	4	Screw-PPH
31	3256-53	4	Washer-Flat
32	99-3410	2	Switch
33	108-9824	2	Nut-Switch
34	3290-461	4	Washer-Spring
35	125-2687	1	RH Lever ASM
36	140-6218	2	Lever Hub ASM
36:1	105-3455	2	Bushing
38	105-3481	4	Washer-Thrust
39	32152-6	2	Nut-Lock, Cone
40	283-1	2	Pin-Clevis
41	3290-307	2	Pin-Cotter



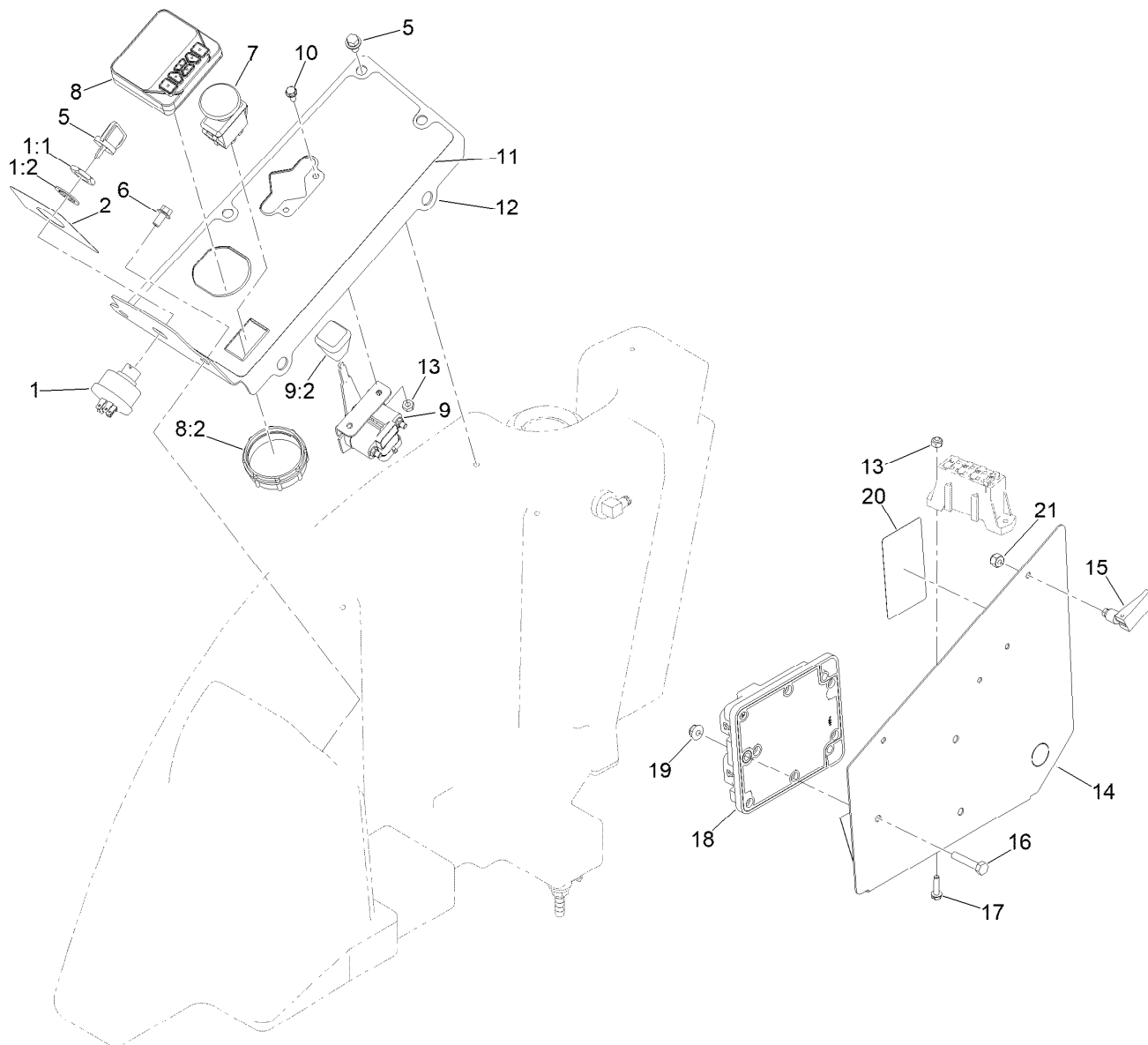
Link Assembly No. 112-5099

Ref.	Part Number	Qty.	Description
1	103-1167	1	Joint-Ball End, LH
2	3219-20	1	Nut-Hex, LH
3	105-7239	1	Rod-Threaded
4	3219-3	1	Nut-Hex
5	105-7199	1	End-Rod, Isolated



RH Lever Assembly No. 125-2687

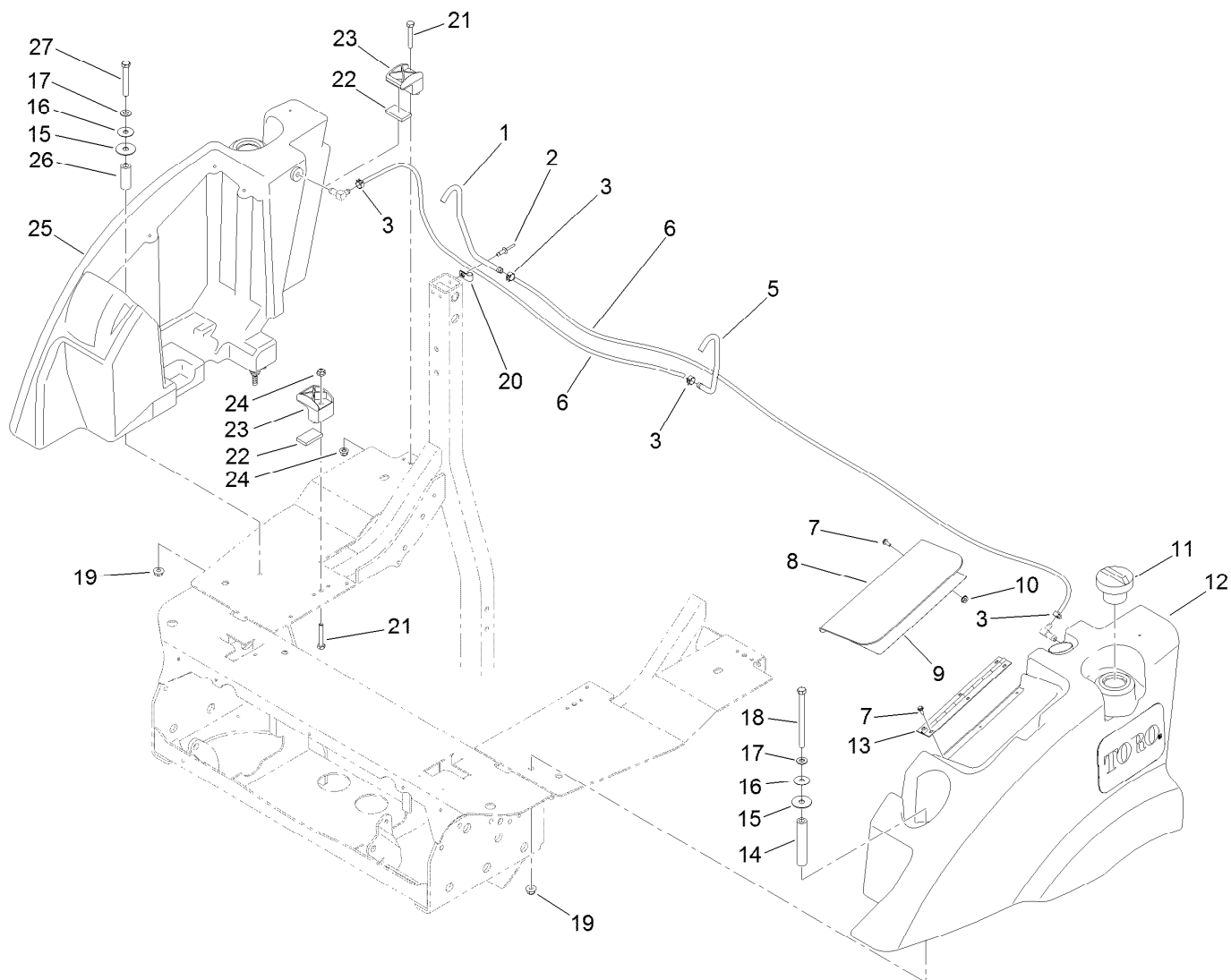
Ref.	Part Number	Qty.	Description
4	121-3399	1	Cap-Switch
5	119-4382	1	Harness-Control Handle
6	125-2702	1	Switch, Spst (On)-Off-On
7	94-4496	2	Screw-PPH



Control Panel Assembly

Ref.	Part Number	Qty.	Description
1	104-2541	1	Ignition Switch ASM
1:1	218-461	1	Nut-HH
1:2	3254-5	1	Washer-Lock
2	110-8254	1	Decal-Start, Control Panel
5	63-8360	2	Key-Ignition
6	3234-13	5	Screw-HHF
7	93-9999	1	Switch-PTO
8	161-1700	1	Display-LCD
8:2	161-1723	1	Nut-Display
9	122-0111	1	Throttle-Electronic
9:2	66-0120	1	Knob
10	3290-321	2	Screw-HWH

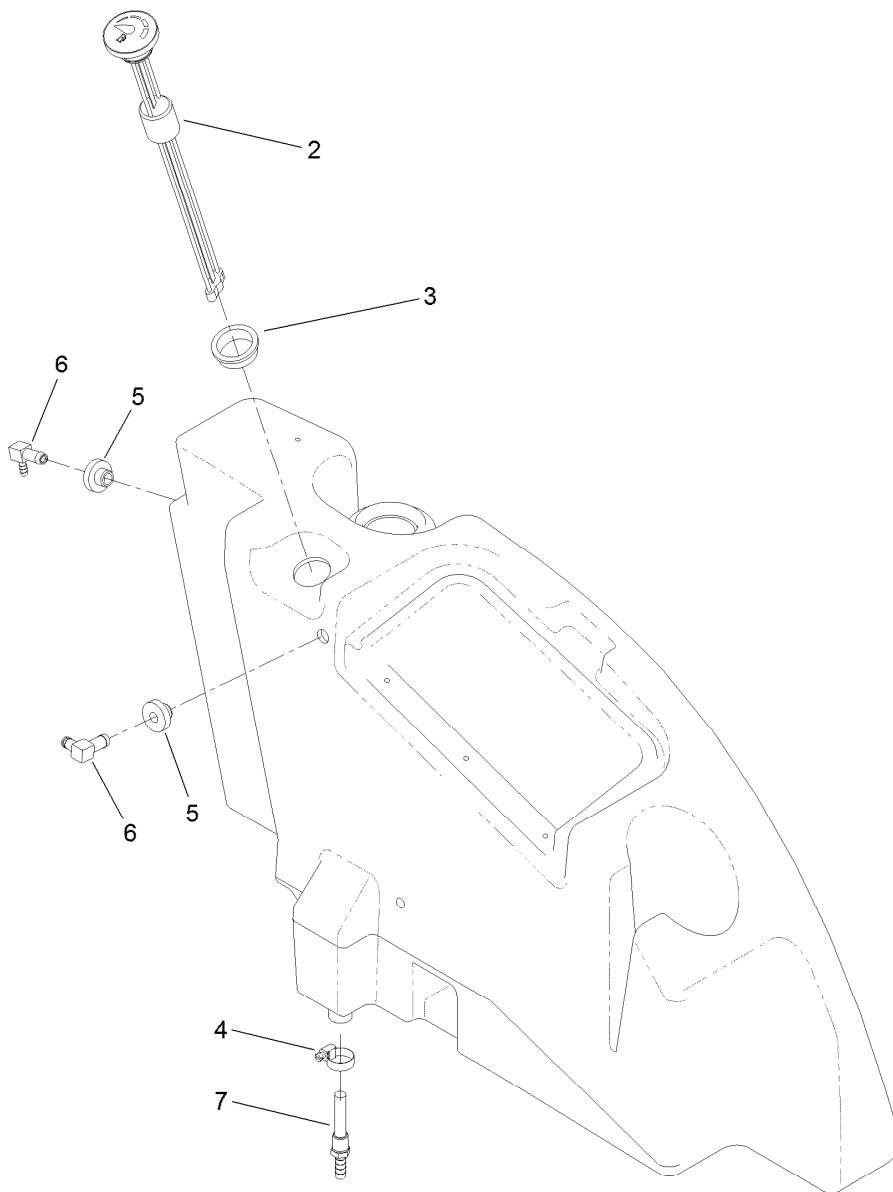
Ref.	Part Number	Qty.	Description
11	121-3363	1	Decal-Panel, Control
12	121-3362-03	1	Panel-Control
13	3296-2	4	Nut-Lock, NI
14	138-8231-03	1	Cover-Panel, Control
15	74-5950	2	Latch-Swell
16	321-13	3	Screw-HH
17	32105-13	2	Screw-HWH
18	106-9277	1	Module-Control, Standard
19	104-7201	3	Nut-HF, NI
20	110-9796	1	Decal-Block, Fuse
21	1-804254	2	Nut-Lock, HH



Left-Hand and Right-Hand Fuel Tank Assembly

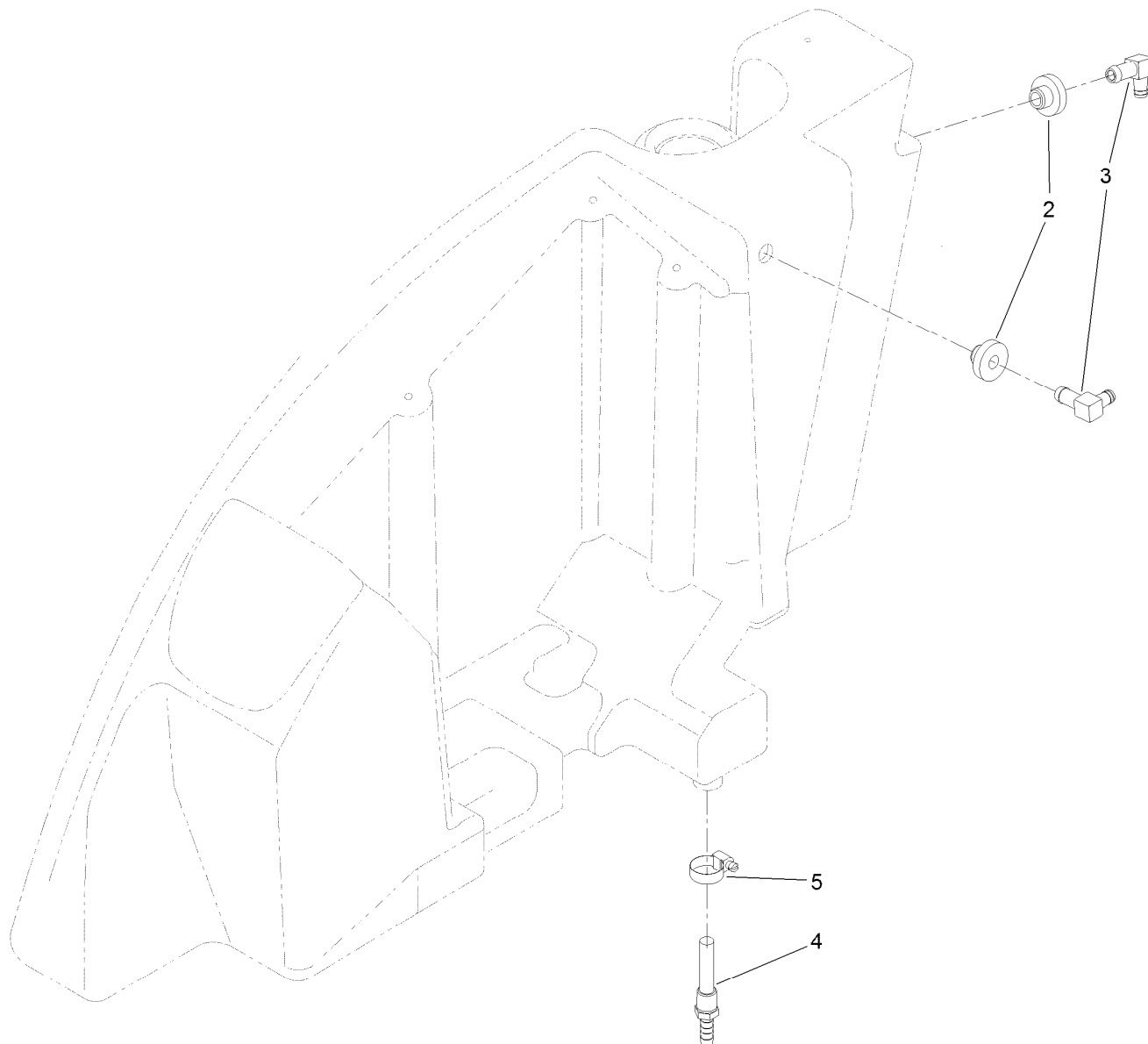
Ref.	Part Number	Qty.	Description
1	110-8260	1	Tube-Vent, RH
2	3290-412	2	Rivet-Blind
3	92-2379	4	Clamp-Hose
5	110-8261	1	Tube-Vent, LH
6	109-0309	2	Hose-Fuel
7	112-6349	6	Screw-HWH
8	110-5540-03	1	Cover-Toolbox
9	144-7258	1	Decal-Service Instructions
10	32149-8	3	Nut-Keps
11	125-9170	2	Cap-Fuel, Diesel (Ultra Low Sulfur)
12	131-5509	1	LH Fuel Tank ASM
13	108-2024	1	Hinge
14	110-5539	1	Spacer

Ref.	Part Number	Qty.	Description
15	95-1905	2	Washer-Rubber
16	105-6814	2	Washer-Plain
17	3256-24	2	Washer-Plain
18	323-39	1	Screw-HH
19	119-4042	2	Nut-HF, NI
20	2412-89	2	Clamp-R
21	322-10	4	Screw-HH
22	112-9561	4	Pad-Foam
23	107-4543	4	Clamp
24	119-4041	4	Nut-HF
25	132-8116	1	RH Fuel Tank ASM
26	142-6675	1	Spacer- Roller
27	323-13	1	Screw-HH



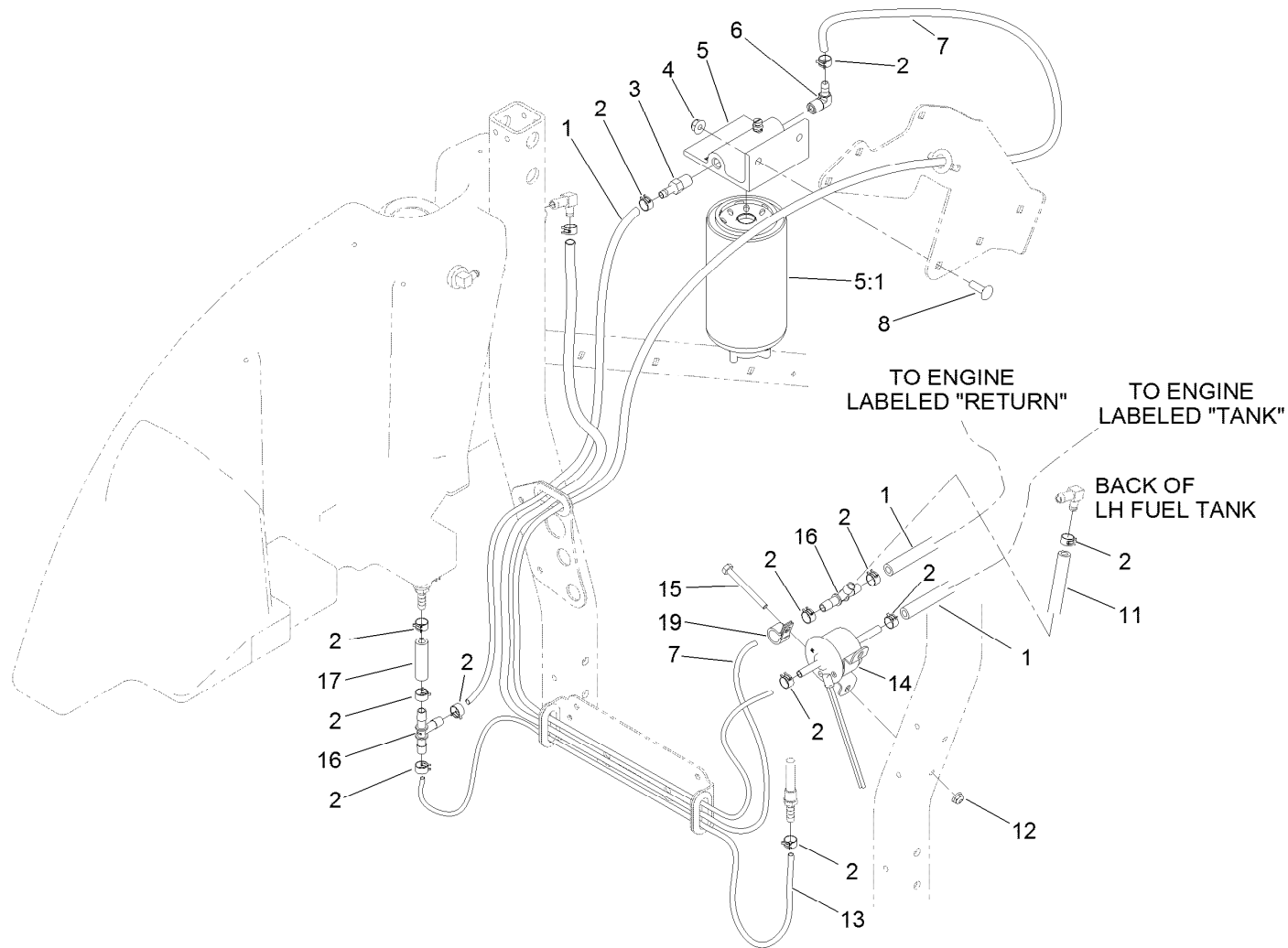
LH Fuel Tank Assembly No. 131-5509

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
2	110-8262	1	Gauge-Fuel
3	95-8972	1	Grommet
4	2412-36	1	Clamp-Hose
5	46-6560	2	Bushing
6	1-643259	2	Fitting-Elbow
7	112-6374	1	Fitting-Strainer



RH Fuel Tank Assembly No. 132-8116

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
2	46-6560	2	Bushing
3	1-643259	2	Fitting-Elbow
4	112-6374	1	Fitting-Strainer
5	2412-36	1	Clamp-Hose

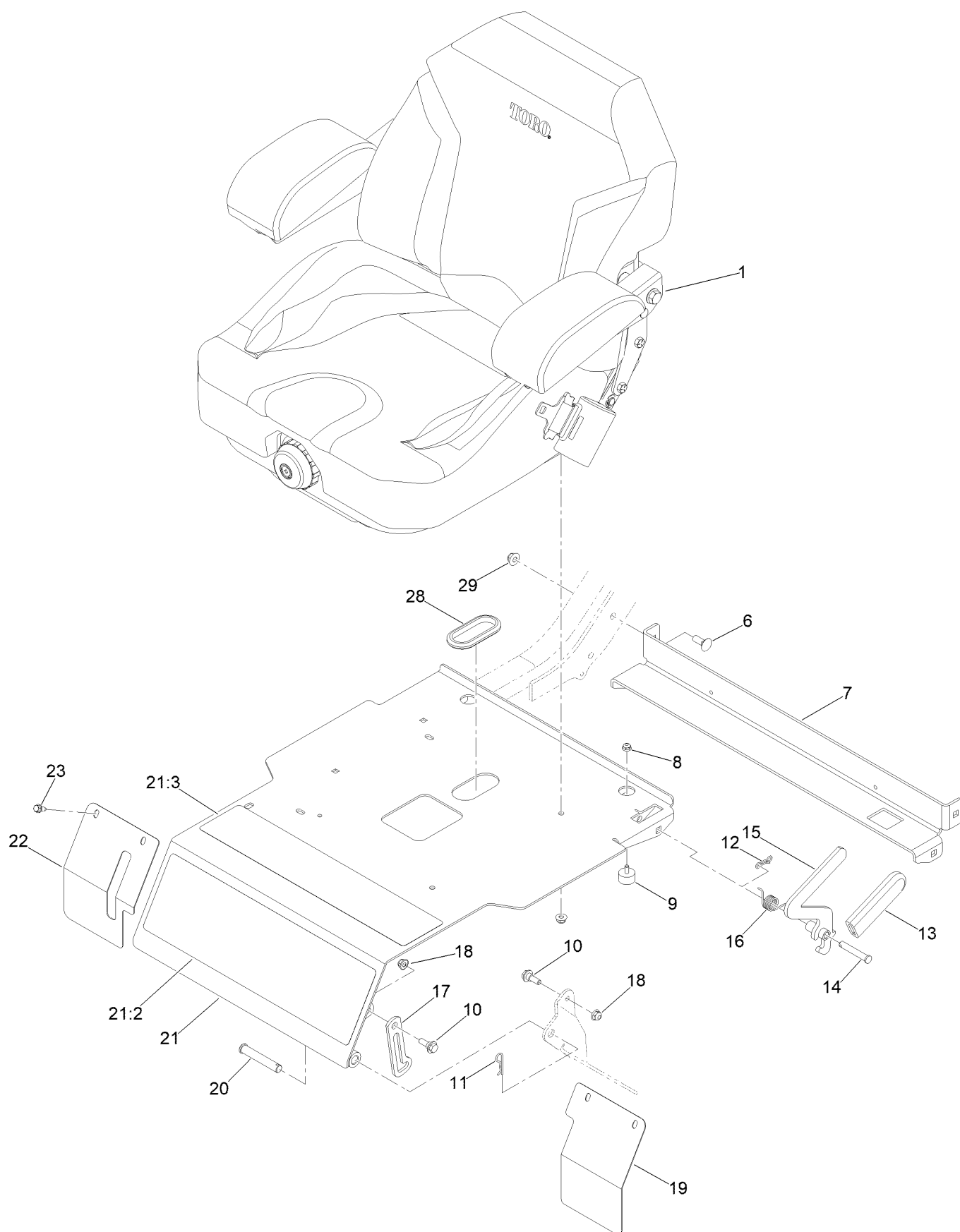


Fuel System Assembly

Ref.	Part Number	Qty.	Description
1	110-6187	3	Hose-Fuel
2	92-2379	16	Clamp-Hose
3	353-783	1	Fitting-STR
4	119-4041	2	Nut-HF
5	125-2914	1	Filter-Separator
5:1	125-2915	1	Filter-Fuel/Water Separator
6	353-781	1	Fitting-HYD, 90
7	110-4108	2	Hose-Fuel
8	3230-22	2	Screw-CARR

Ref.	Part Number	Qty.	Description
11	109-0274	1	Hose-Fuel
12	104-7201	2	Nut-HF, NI
13	110-3258	1	Hose-Fuel
14	121-5613	1	Pump-Fuel, Electric
15	321-15	2	Screw-HH
16	354-107	2	Fitting-HYD, Tee
17	127-6453	1	Hose-Fuel
19	2412-87	1	Clamp-Cable

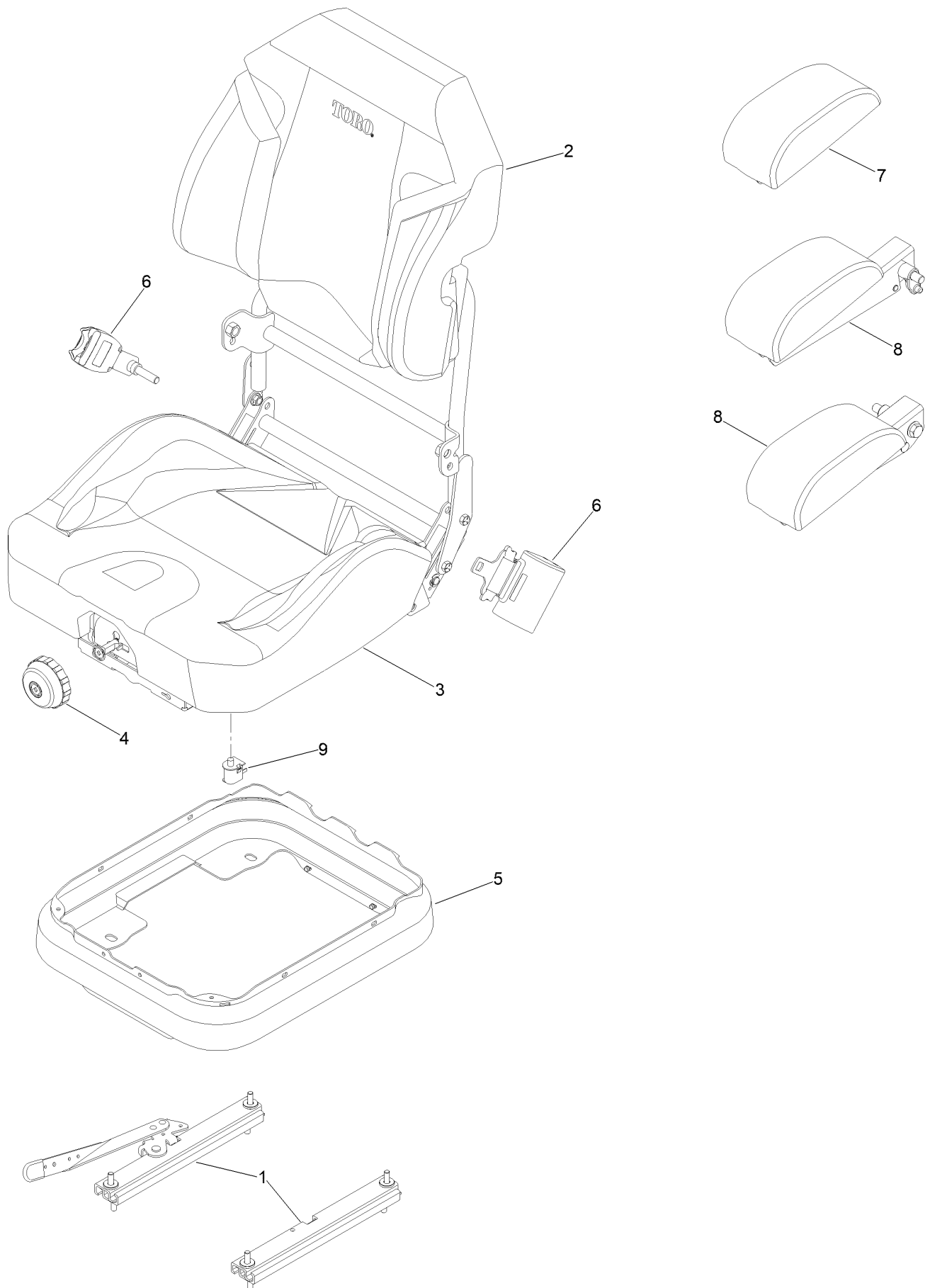
Seat and Seat Plate Assembly



Seat and Seat Plate Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	147-0149	1	Suspension Seat ASM	17	130-8754	1	Prop-Seat
6	3231-2	4	Bolt-CARR	18	119-4041	6	Nut-HF
7	120-0095-03	1	Support-Seat	19	130-8767-03	1	Cover-LH
8	104-7201	2	Nut-HF, NI	20	283-55	2	Pin-Clevis
9	240-14	2	Bumper-Rubber	21	130-8749	1	Plate-Seat
10	116-2670	2	Screw-Shoulder	21:2	120-9195	1	Decal-Safety
11	3290-467	2	Pin-Hair	21:3	120-9196	1	Decal-Console, Top (CE)
12	119-1415	1	Pin-Cotter, Locking	22	130-8768-03	1	Cover-RH
13	1-633268	1	Grip-Lever	23	32144-10	4	Screw-HWH
14	138-8239	1	Pin-Clevis	28	237-164	1	Grommet
15	140-7053	1	Lever-Seat	29	119-4042	4	Nut-HF, NI
16	121-3386	1	Spring-Torsion				

Seat Assembly No. 147-0149

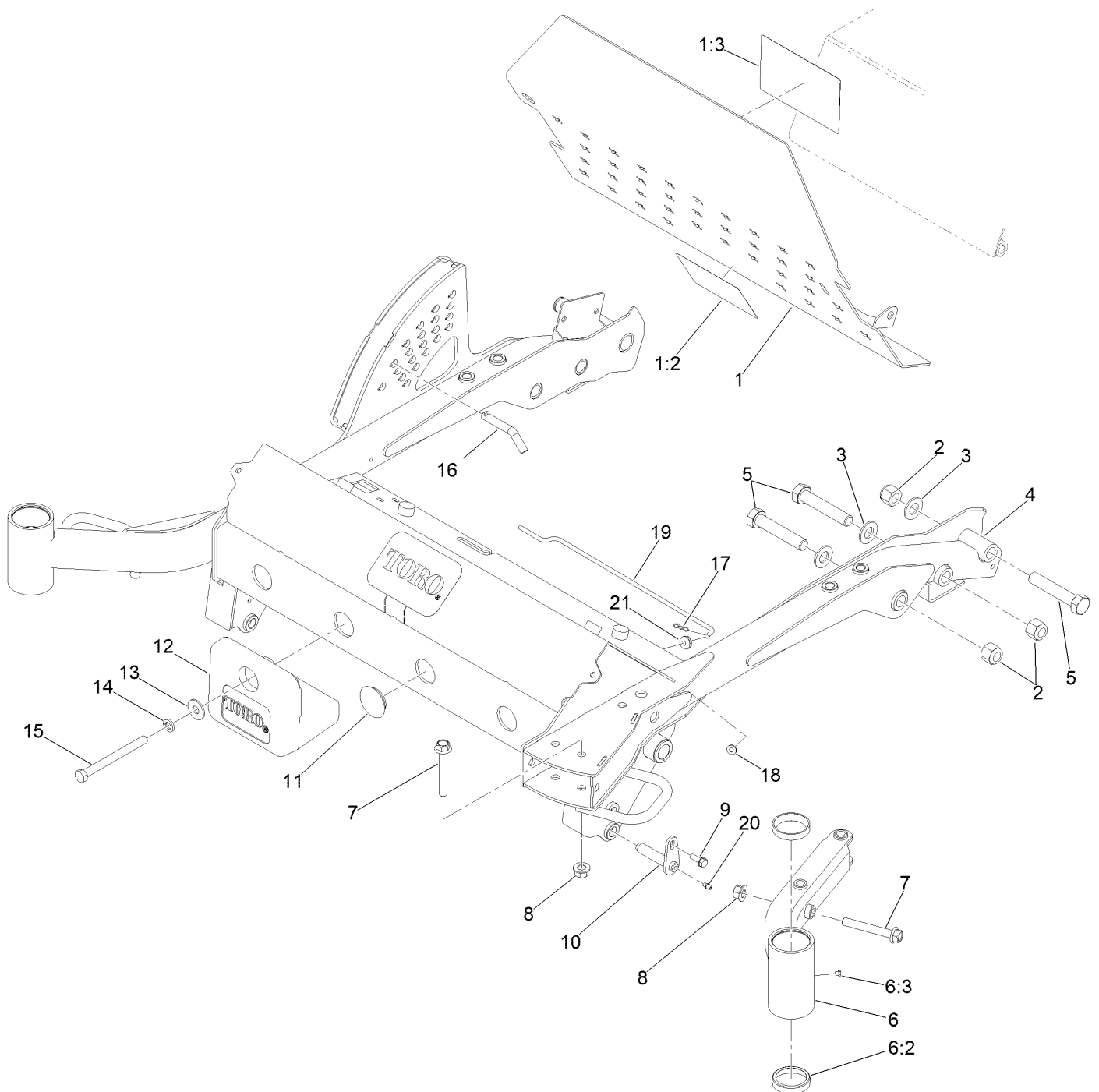


Seat Assembly No. 147-0149 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	140-8012	1	Seat Track Set
2	125-3112	1	Cover-Back
3	125-3111	1	Cover-Cushion
4	116-8911	1	Knob-Adjuster
5	116-5659	1	Cover-Suspension Bellows

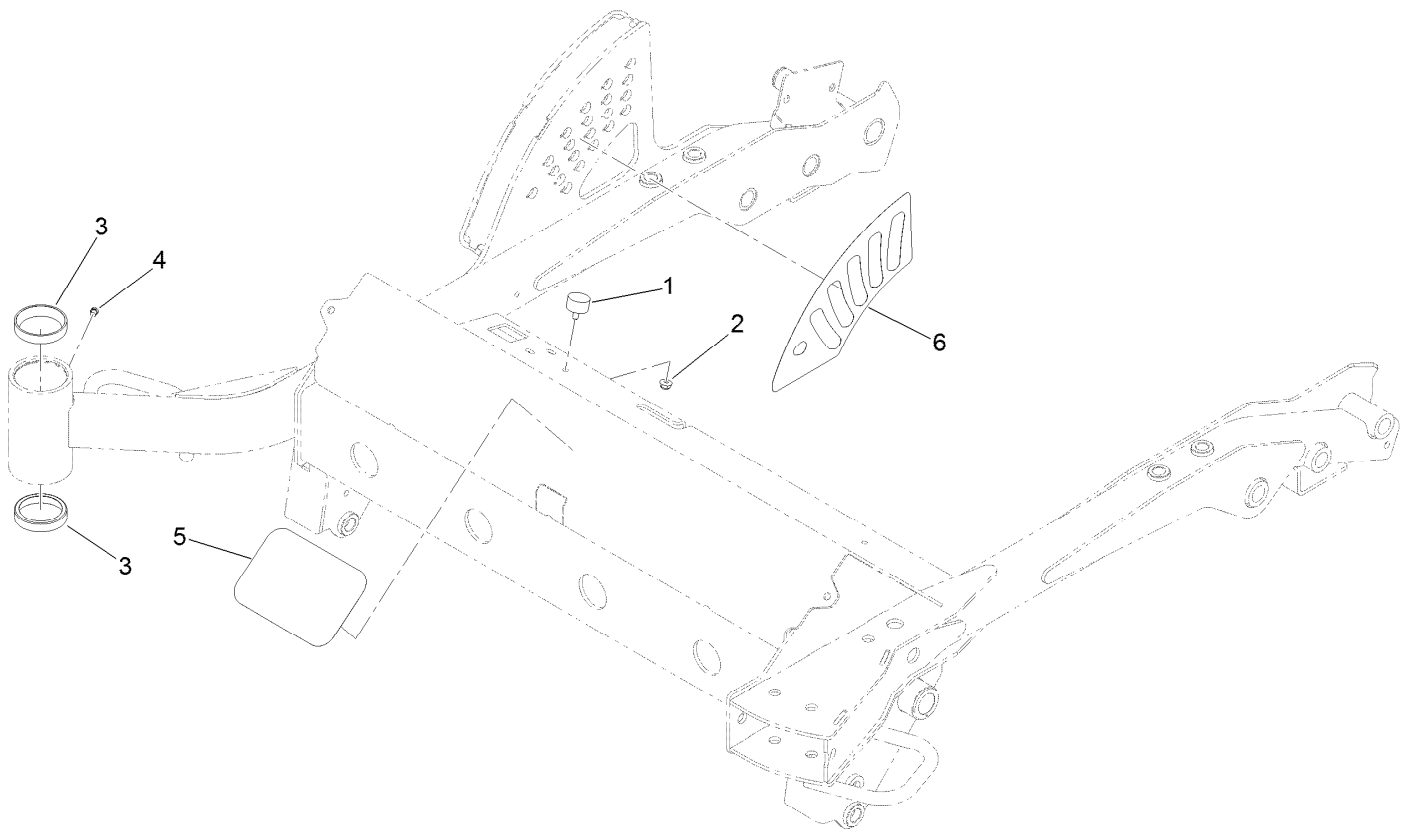
<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
6	126-2061	1	Seat Belt Service Kit
7	109-9802	1	Arm Rest Pad Set
8	109-9803	1	Arm Rest Set
9	82-2190	1	Switch-Bail

Floorplate and Carrier Frame Assembly



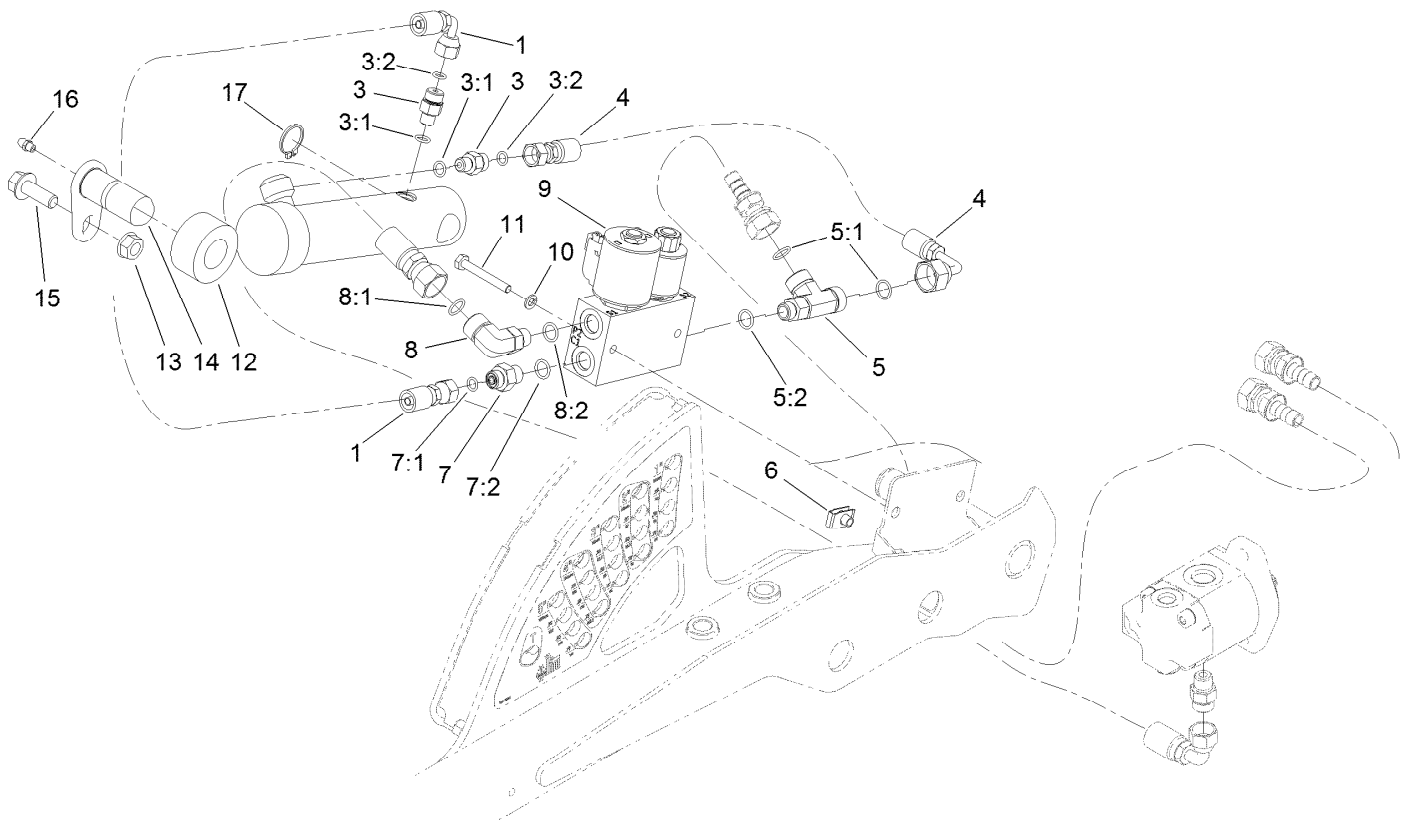
Floorplate and Carrier Frame Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	120-9165	1	Floorplate ASM	10	112-1602	2	Pin-Retainer
1:2	112-1461	1	Decal-Routing, Belt	11	121-3397	2	Plug-Grommet
1:3	107-1866	1	Decal-Danger, Slope	12	125-2655-03	2	Weight
2	3296-51	5	Nut-Lock, NI	13	3256-6	2	Washer-Flat
3	92-5836	5	Washer	14	3253-7	2	Washer-Lock
4	136-4466	1	Carrier Frame ASM	15	325-22	2	Screw-HH
5	328-7	5	Screw-HH	16	112-9544	1	Pin-HOC
6	121-3340	1	Castor Arm ASM	17	119-1414	1	Pin-Cotter, Locking
6:2	254-107	2	Cup-Bearing, Tapered	18	3256-22	1	Washer-Flat
6:3	1-811010	1	Plug	19	110-9847	1	Rod-Prop
7	114-8419	3	Screw-HHF	20	302-5	2	Fitting-Grease
8	139-1689	3	Nut-HF	21	237-141	1	Grommet-Rubber
9	32144-41	2	Screw-Taptite				



Carrier Frame Assembly No. 136-4466

Ref.	Part Number	Qty.	Description
1	240-14	4	Bumper-Rubber
2	104-7201	4	Nut-HF, NI
3	254-107	2	Cup-Bearing, Tapered
4	1-811010	1	Plug
5	99-4693	1	Decal
6	127-6519	1	Decal-HOC

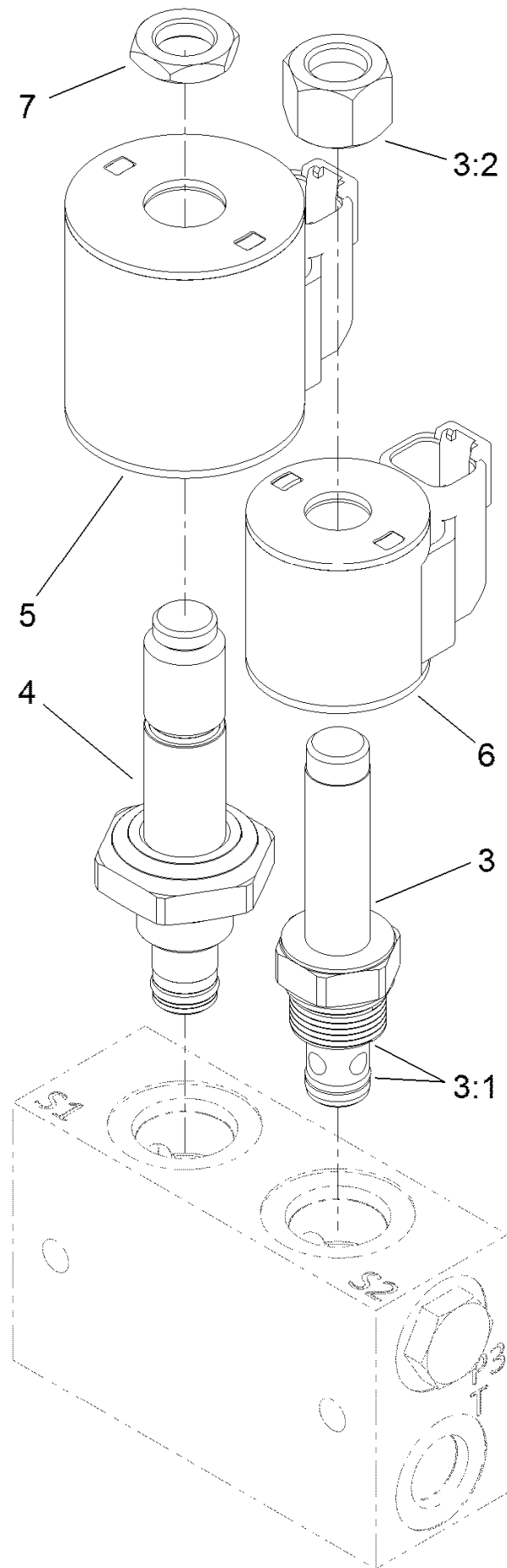


Lift Valve and Cylinder Assembly

Ref.	Part Number	Qty.	Description
1	127-4908	1	Hose-HYD
3	340-92	2	Fitting-Straight
3:1	237-78	1	O-Ring
3:2	237-21	1	O-Ring
4	127-4909	1	Hose-HYD
5	110-0064	1	Fitting-Tee
5:1	237-30	2	O-Ring
5:2	237-42	1	O-Ring
6	107069	2	Clip
7	340-1	1	Fitting-Straight
7:1	237-21	1	O-Ring
7:2	237-42	1	O-Ring

Ref.	Part Number	Qty.	Description
8	340-99	1	Fitting-HYD, 90 DEG
8:1	237-30	1	O-Ring
8:2	237-42	1	O-Ring
9	131-1934	1	Deck Lift Valve ASM
10	3253-3	2	Washer-Lock
11	321-11	2	Screw-HH
12	110-9834	1	HYD Cylinder ASM
13	32128-37	1	Nut-HF
14	125-1910	1	Pin-Pivot
15	3234-15	1	Screw-HHF
16	302-5	1	Fitting-Grease
17	32151-36	1	Ring-Retaining

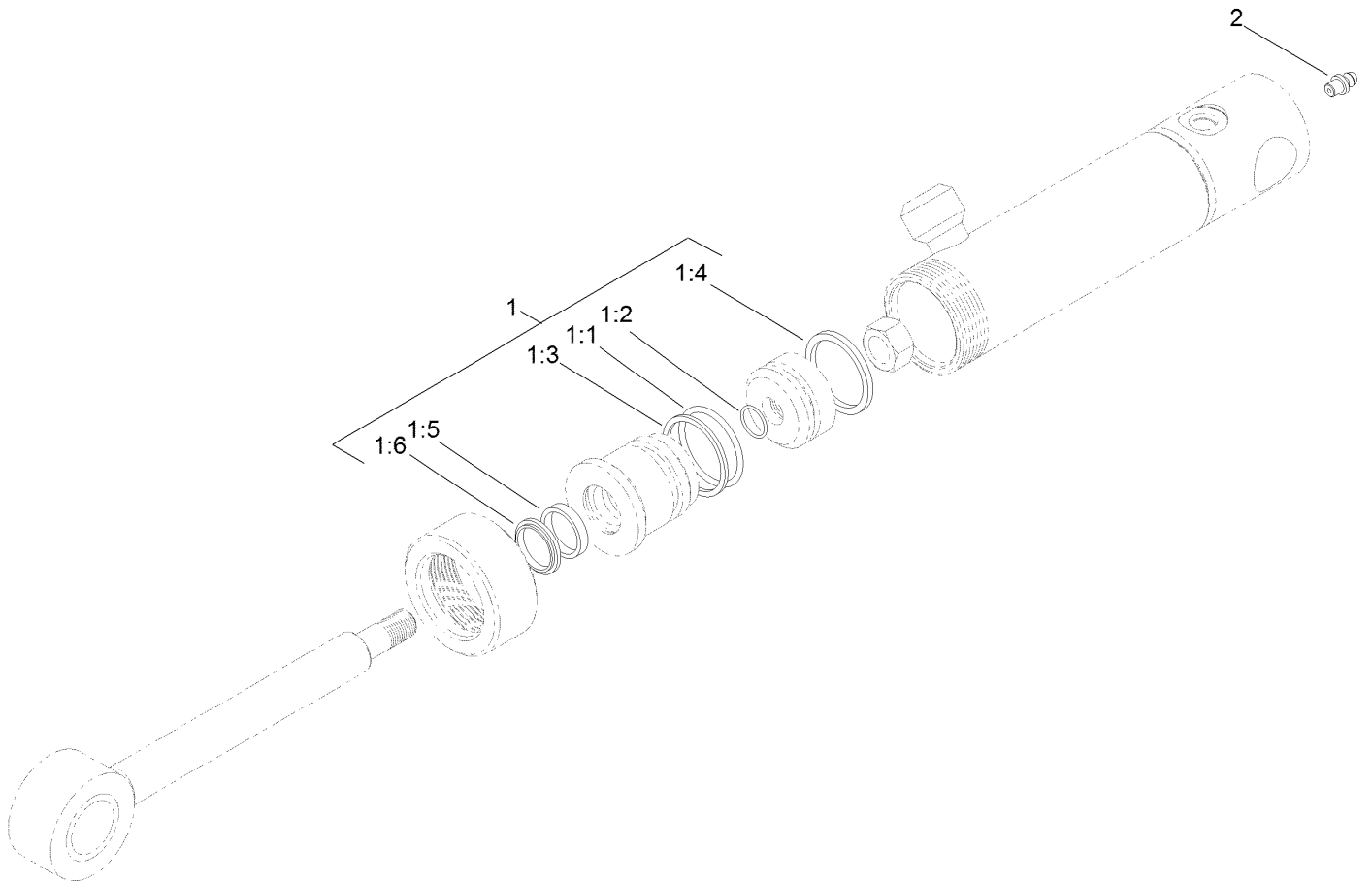
Valve Assembly No. 131-1934



Valve Assembly No. 131-1934 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
3	107-7517	1	Valve-Solenoid
3:1	105-9156	1	Seal Kit
3:2	107-7812	1	Nut-Solenoid
4	131-1935	1	Valve-Solenoid

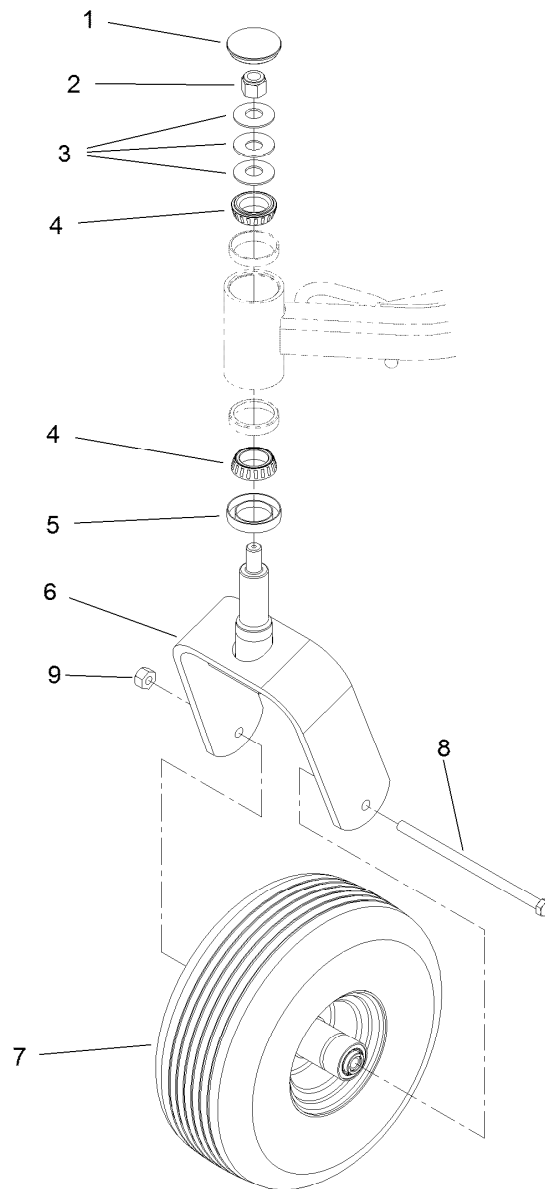
<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
5	115-3021	1	Coil-12V
6	119-8036	1	Coil
7	110-2634	1	Nut-Coil



Hydraulic Cylinder Assembly No. 110-9834

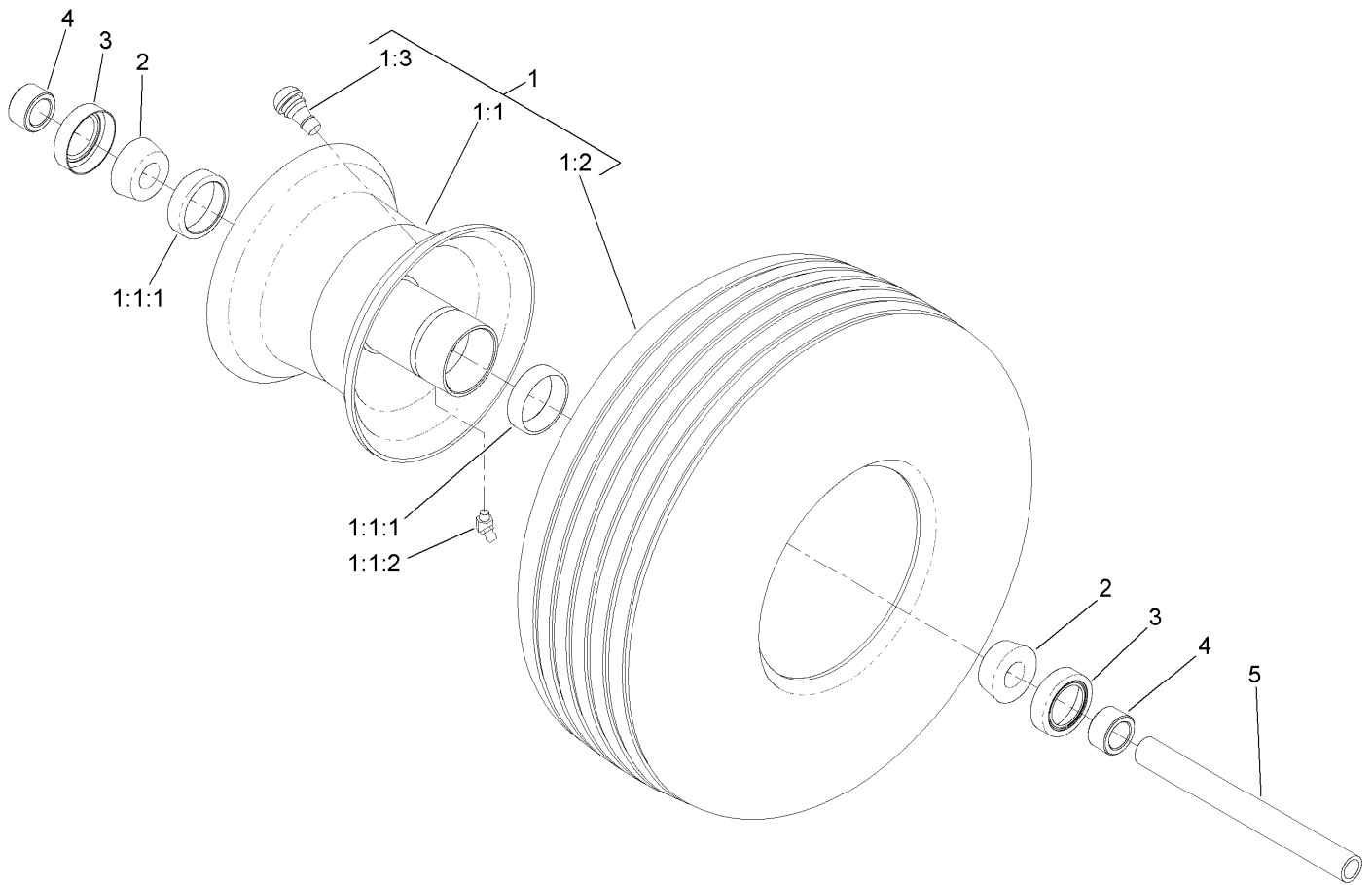
Ref.	Part Number	Qty.	Description
1	112-6353	1	Seal Kit
1:1		1	O-Ring ●
1:2		1	O-Ring ●
1:3		1	Backup ●
1:4		1	Seal-Bp ●
1:5		1	Seal-Rod ●
1:6		1	Seal-Dust ●
2	302-60	1	Fitting-Grease

● Not serviced separately



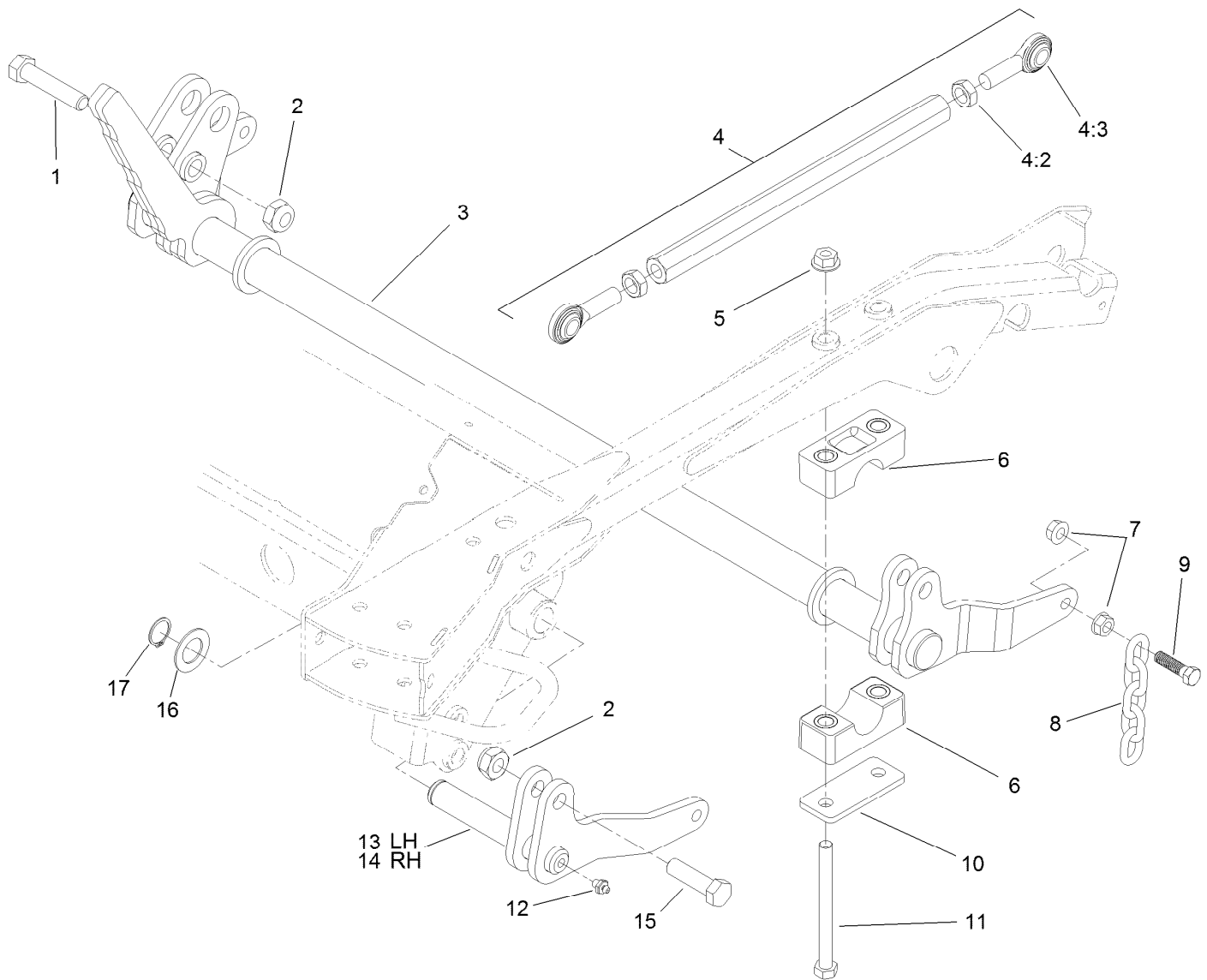
Caster Wheel Assembly

Ref.	Part Number	Qty.	Description
1	108-9950	2	Cap-Grease
2	3296-51	2	Nut-Lock, NI
3	108-9957	6	Washer-Belleville
4	254-106	4	Cone-Bearing, Tapered
5	69-2980	2	Seal
6	145-1830-03	2	Fork-Castor
7	133-4723	2	Caster Wheel ASM
8	325-39	2	Screw-HH
9	3296-25	2	Nut-Lock, NI



Caster Wheel Assembly No. 133-4723

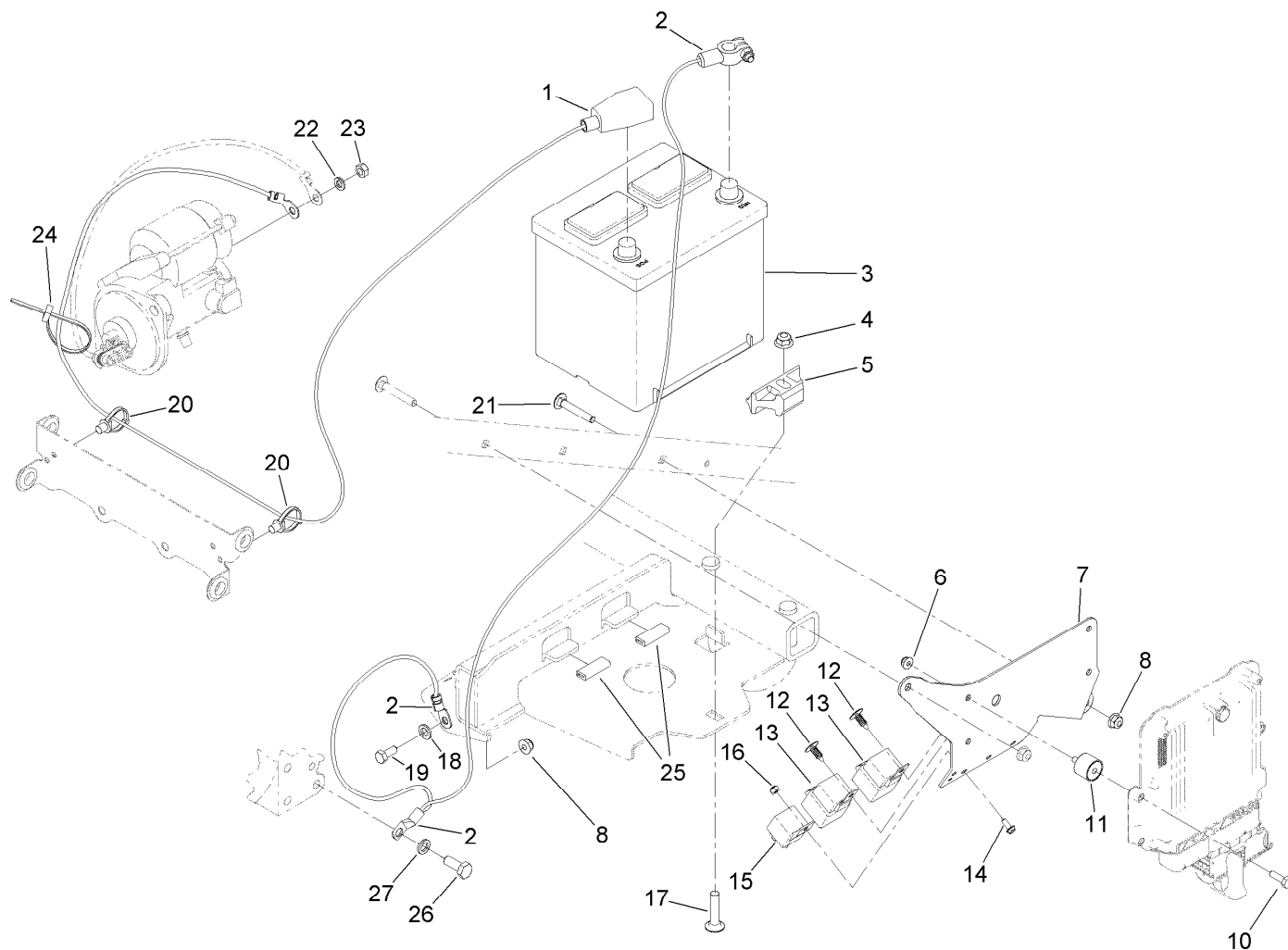
Ref.	Part Number	Qty.	Description
1	133-4730	1	Tire And Wheel ASM
1:1	133-4725	1	Wheel
1:1:1	1-633584	2	Bearing-Cup
1:1:2	302-11	1	Fitting-Lube, 45 DEG
1:2	133-4724	1	Tire
1:3	5108	1	Valve
2	1-633585	2	Bearing-Cone, Taper
3	1-633580	2	Seal-Bearing
4	1-633581	2	Spacer-Bearing
5	138-1933	1	Spacer, Front Caster



Deck Lift Assembly

Ref.	Part Number	Qty.	Description
1	104-5895	1	Screw-HH
2	3296-61	4	Nut-Lock
3	140-7073	1	Shaft ASM-Lift
4	114-4059	2	Link ASM
4:2	3220-6	2	Nut-Jam
4:3	1-633029	2	Balljoint-Spherical
5	32128-49	4	Nut-HHF
6	115-0491	4	Cap-Bearing
7	32128-37	8	Nut-HF
8	1-633447	4	Chain-Lift, Deck

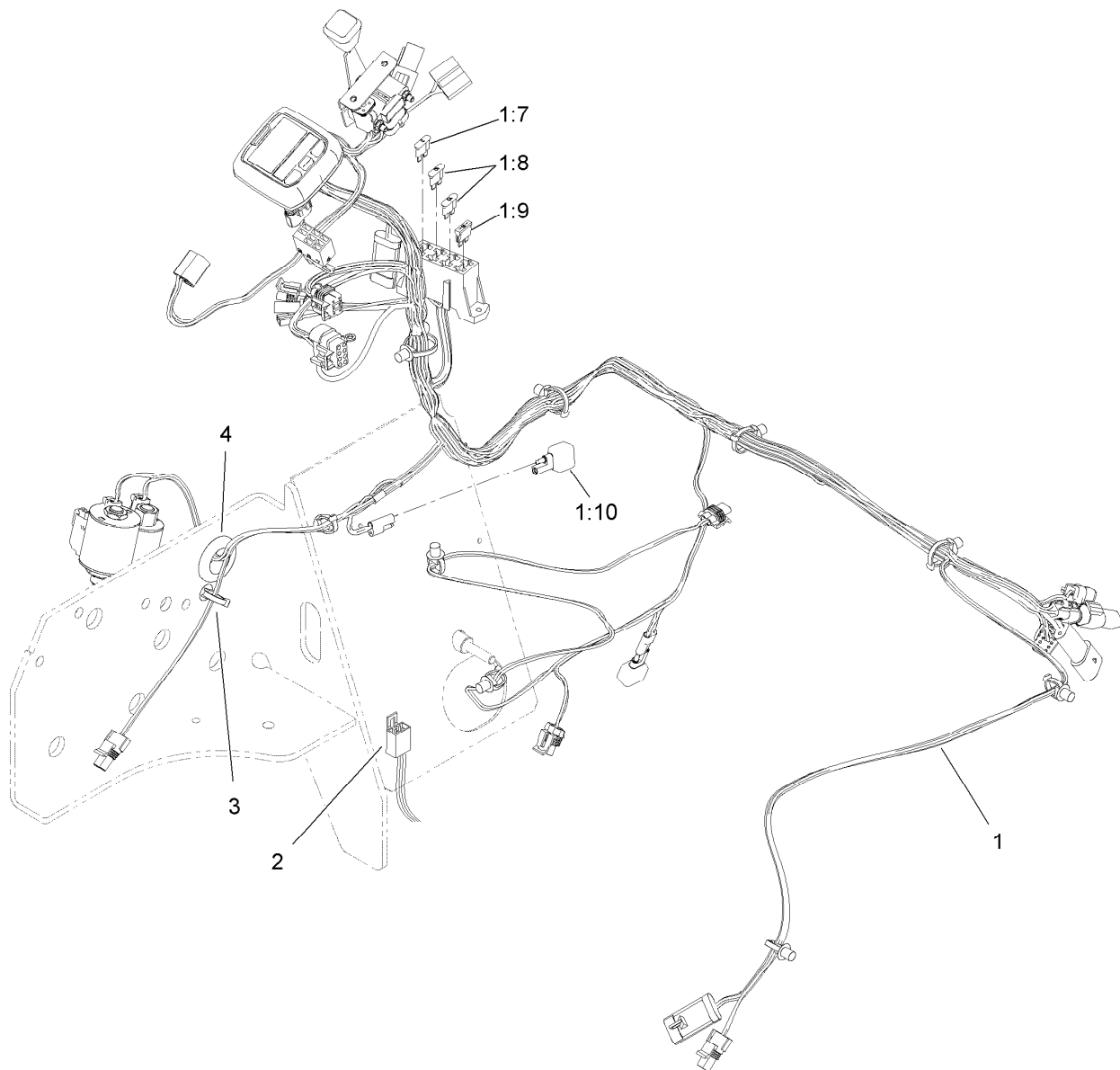
Ref.	Part Number	Qty.	Description
9	103-1898	4	Screw-HH
10	117-2903	2	Plate-Bearing
11	325-22	4	Screw-HH
12	302-2	2	Fitting-Grease
13	110-9818-03	1	Lift-LH
14	110-9820-03	1	Lift-RH
15	327-22	3	Screw-HH
16	69-9010	2	Washer
17	32151-29	2	Ring-Retaining



Battery and Relay Assembly

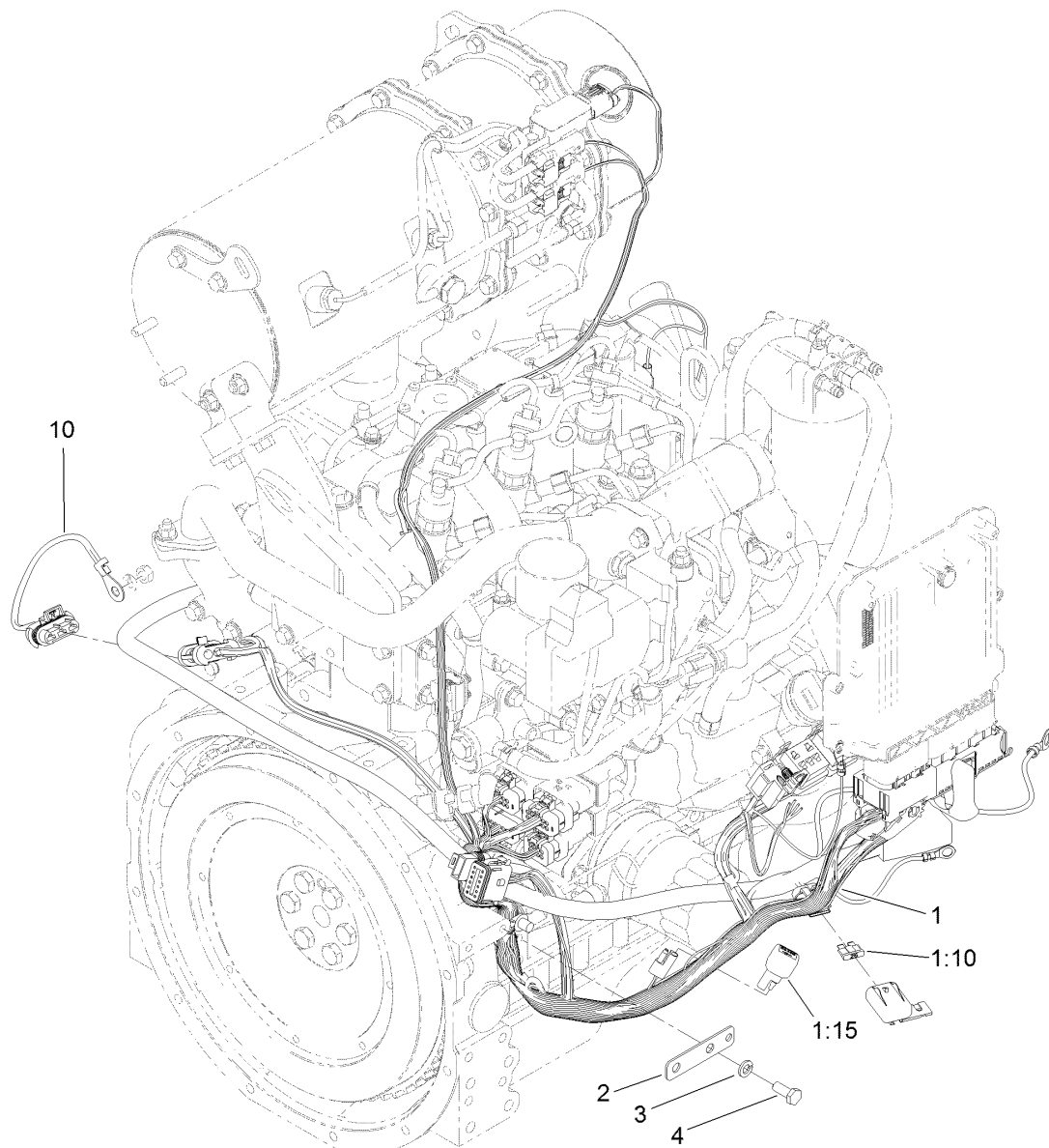
Ref.	Part Number	Qty.	Description
1	108-6327	1	Cable-Battery, Positive
2	105-0040	1	Cable-Battery, Negative
3	106-5187	1	Battery- Dry, 12V, 525 CCA
4	119-4042	1	Nut-HF, NI
5	138-6335	1	Retainer-Battery
6	104-7201	4	Nut-HF, NI
7	120-9148-0P	1	Plate-Controller
8	119-4041	2	Nut-HF
10	321-5	4	Screw-HH
11	125-2674	4	Mount-Cylindrical
12	117-2382	2	Plug-Plastic
13	99-7430	2	Relay-Mini
14	3290-321	1	Screw-HWH

Ref.	Part Number	Qty.	Description
15	99-7435	1	Relay
16	3296-2	1	Nut-Lock, NI
17	3231-5	1	Screw-CARR
18	120-9683	1	Washer-Plain
19	322-3	1	Screw-HH
20	32180-030	2	Clip-Tie
21	3230-6	1	Bolt-CARR
22	3253-4	1	Washer-Lock
23	33014-00	1	Nut-Hex
24	3290-378	1	Tie-Cable
25	131-5508	2	Trim-Battery Hold Down
26	33115-025	1	Screw-HH
27	33095-00	1	Washer-Flat



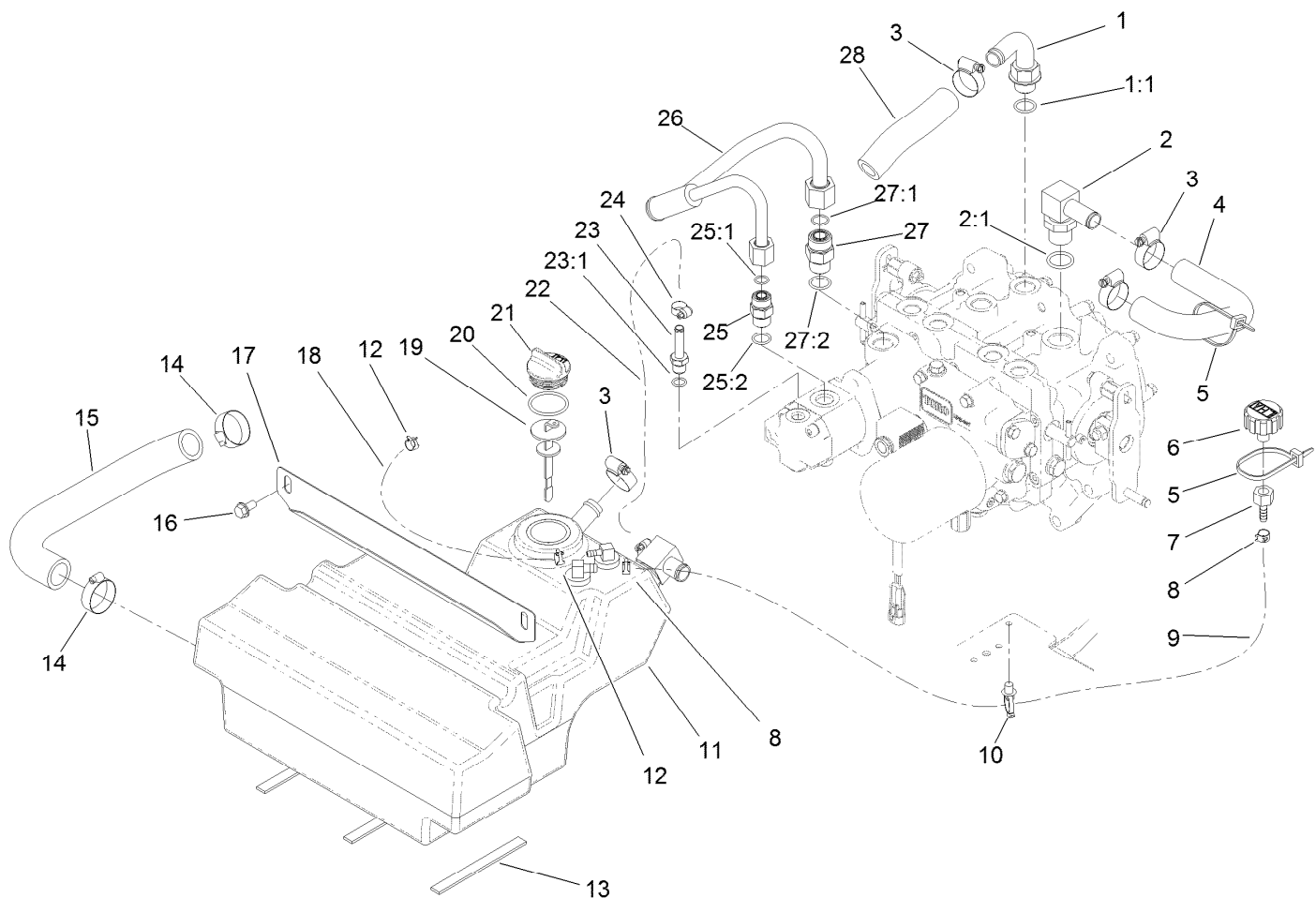
Main Wire Harness Assembly

Ref.	Part Number	Qty.	Description
1	122-1412	1	Harness-Wire
1:7	94-6710	1	Fuse-2 Amp
1:8	218-578	2	Fuse-Blade, 10 Amp
1:9	109355	1	Fuse-Blade, 15 Amp
1:10	100-4918	2	Diode
2	108-8657	1	Harness-Wire, Seat
3	3290-378	3	Tie-Cable
4	237-165	1	Grommet



Engine Harness Assembly

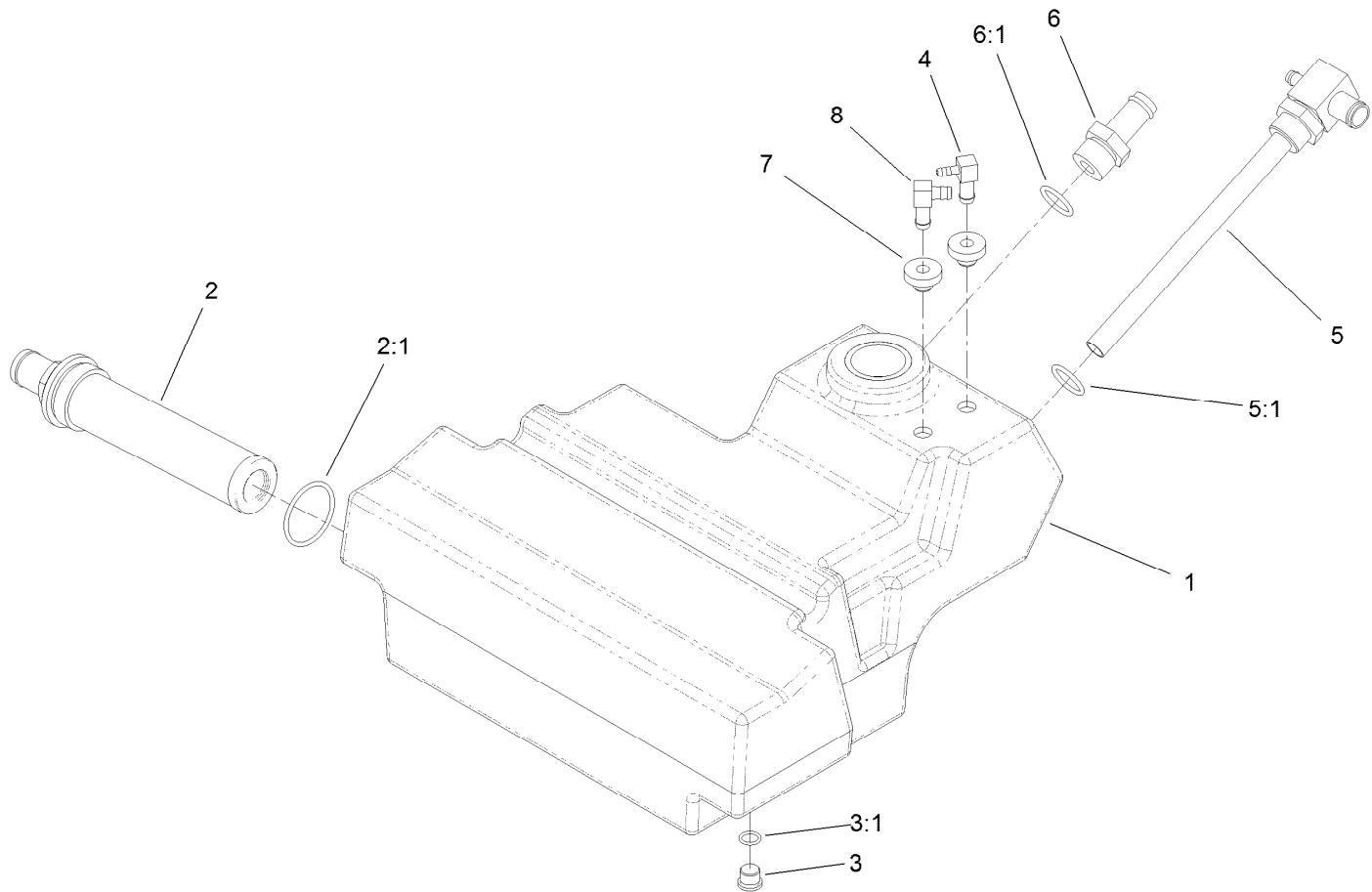
Ref.	Part Number	Qty.	Description
1	119-4371	1	Harness-Wire, Yanmar
1:10	109102	1	Fuse-Blade, 25 Amp
1:15	100-4918	3	Diode
2	121-5636	1	Tab-Harness
3	3253-4	2	Washer-Lock
4	33114-020	2	Screw-HH
10	99-3441	1	Harness-Wire, Fusible Link



Hydraulic Reservoir Assembly

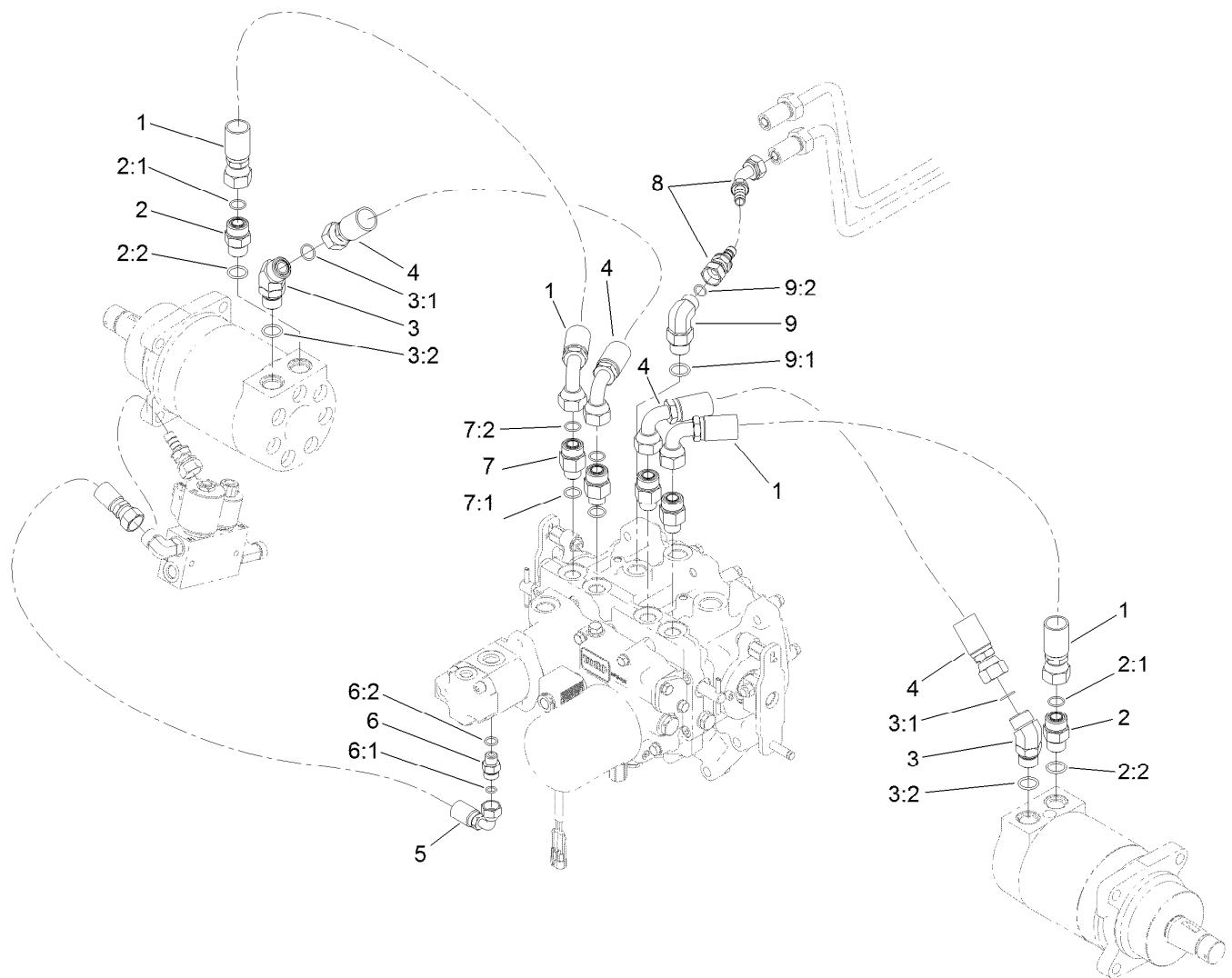
Ref.	Part Number	Qty.	Description
1	110-5522	1	Fitting-Elbow, 90
1:1	237-80	1	O-Ring
2	353-987	1	Fitting-Elbow, 90
2:1	237-81	1	O-Ring
3	2412-129	4	Clamp-Hose
4	110-5524	1	Hose-Return
5	3290-379	2	Tie-Cable
6	68-6150	1	Breather
7	354-95	1	Fitting-Straight
8	92-2379	2	Clamp-Hose
9	110-9662	1	Hose-Fuel
10	32180-030	1	Clip-Tie
11	110-8237	1	HYD Reservoir ASM
12	2412-98	2	Clamp-Hose
13	120-0017	3	Strip-Foam
14	2412-34	2	Clamp-Hose
15	110-5526	1	Hose-Suction
16	32144-14	2	Screw-HWHTF

Ref.	Part Number	Qty.	Description
17	110-5529-0P	1	Support-Reservoir
18	109-0299	1	Hose-Fuel
19	112-6365	1	Dipstick
20	94-8166	1	O-Ring
21	93-7498	1	Plug-Plastic
22	94-5625	1	Hose
23	353-979	1	Fitting-STR
23:1	237-42	1	O-Ring
24	2412-108	2	Clamp-Worm
25	340-4	1	Fitting-Straight
25:1	237-30	1	O-Ring
25:2	237-79	1	O-Ring
26	110-5532	1	Tube
27	340-7	1	Fitting-Straight
27:1	237-65	1	O-Ring
27:2	237-80	1	O-Ring
28	112-1680	1	Hose-HYD



Hydraulic Reservoir Assembly No. 110-8237

Ref.	Part Number	Qty.	Description
1	138-8249	1	Reservoir-Hydraulic
2	104-7546	1	Tank Strainer ASM
2:1	340-136	1	O-Ring
3	353-989	1	Plug-Hex, Hollow
3:1	237-42	1	O-Ring
4	104-5228	1	Fitting-Elbow, 90 DEG
5	108-9894	1	Fitting-Elbow, Special
5:1	237-81	1	O-Ring
6	354-73	1	Fitting
6:1	237-81	1	O-Ring
7	46-6560	2	Bushing
8	46-6550	1	Fitting-Elbow, 90 DEG

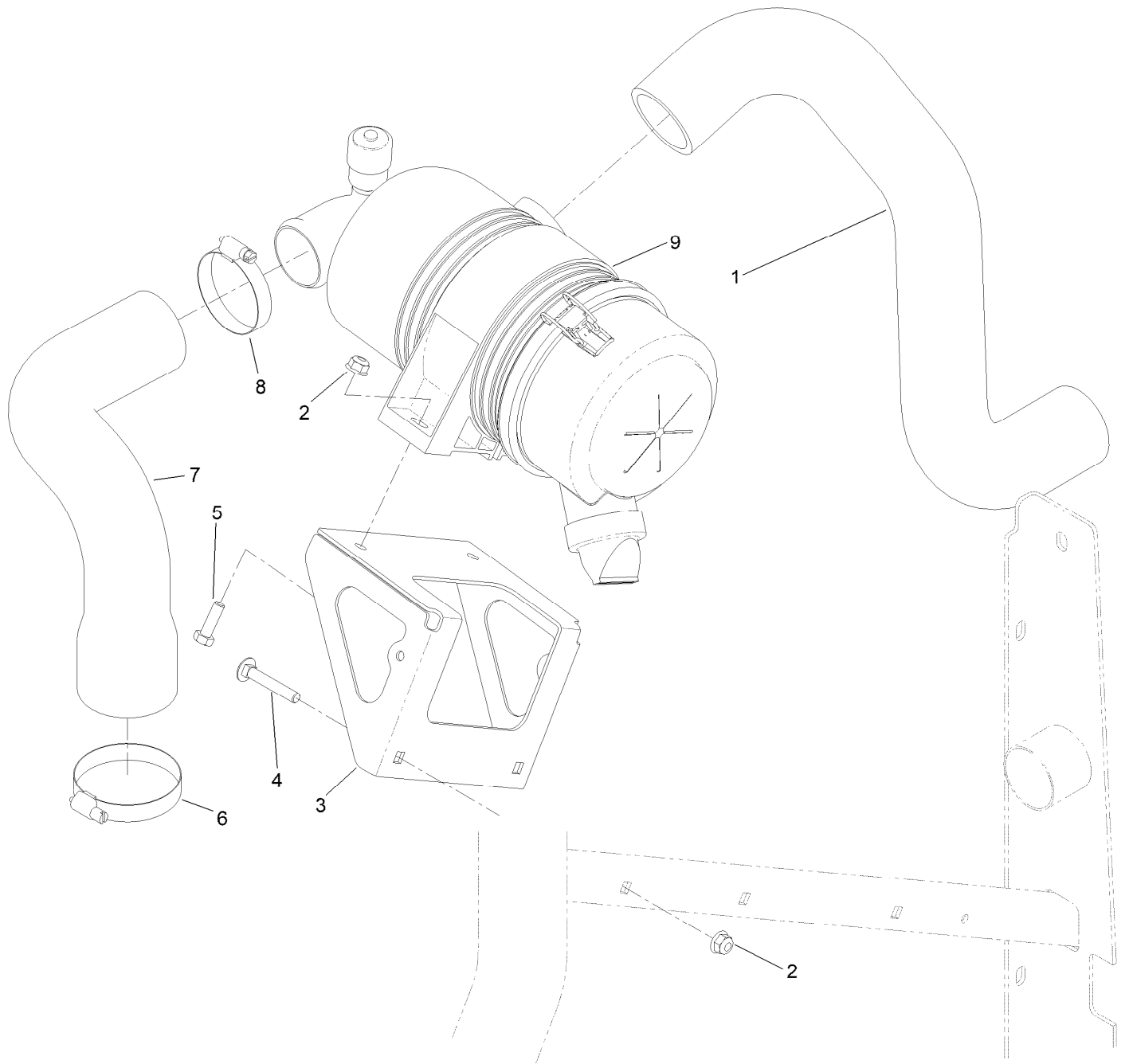


Hydraulic Hose Routing Assembly

Ref.	Part Number	Qty.	Description
1	112-1683	2	Hose
2	340-7	2	Fitting-Straight
2:1	237-65	1	O-Ring
2:2	237-80	1	O-Ring
3	340-14	2	Fitting-HYD, 45 DEG
3:1	237-65	1	O-Ring
3:2	237-80	1	O-Ring
4	110-5518	2	Hose
5	127-4910	1	Hose-HYD
6	340-2	1	Fitting-Straight

Ref.	Part Number	Qty.	Description
6:1	237-22	1	O-Ring
6:2	237-42	1	O-Ring
7	340-155	4	Fitting-Straight
7:1	237-79	1	O-Ring
7:2	237-151	1	O-Ring
8	121-3372	1	Hose-HYD
9	340-105	1	Fitting-Elbow, 90 DEG
9:1	237-80	1	O-Ring
9:2	237-30	1	O-Ring

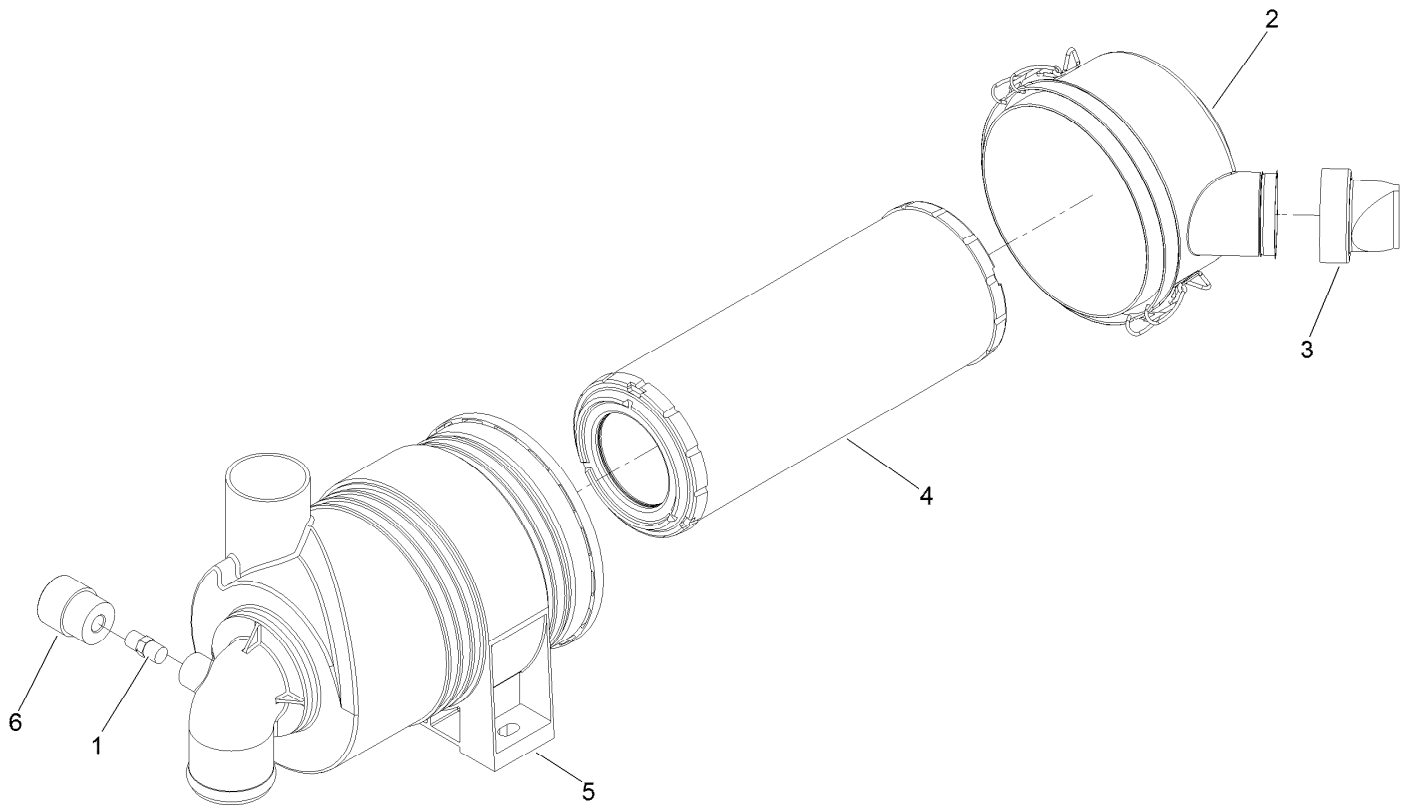
Air Cleaner Assembly



Air Cleaner Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	120-9177	1	Hose-Air	6	2412-125	1	Clamp-Hose
2	119-4041	4	Nut-HF	7	120-9199	1	Hose-Air
3	120-9198-0P	1	Bracket-Air Cleaner	8	2412-130	1	Clamp-Hose
4	3230-6	2	Bolt-CARR	9	136-4481	1	Air Cleaner ASM
5	322-5	2	Screw-HH				

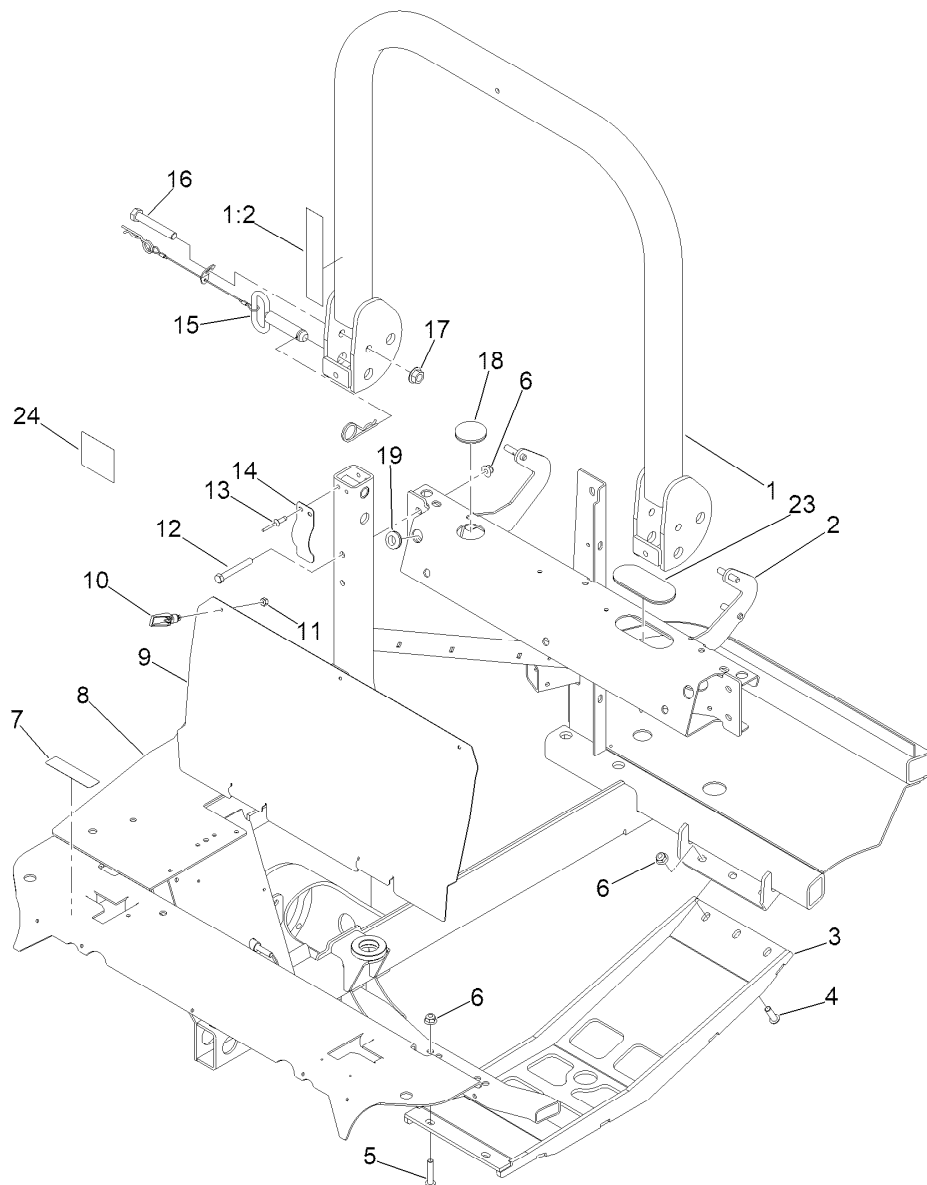
Air Cleaner Assembly No. 136-4481



Air Cleaner Assembly No. 136-4481 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	94-1416	1	Adapter-Indicator
2	98-9771	1	Cover ASM
3	94-1414	1	Valve-Vacuator

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
4	108-3810	1	Filter-Air
5	98-4525	1	Bracket-Cleaner, Air
6	93-9164	1	Indicator-Mini

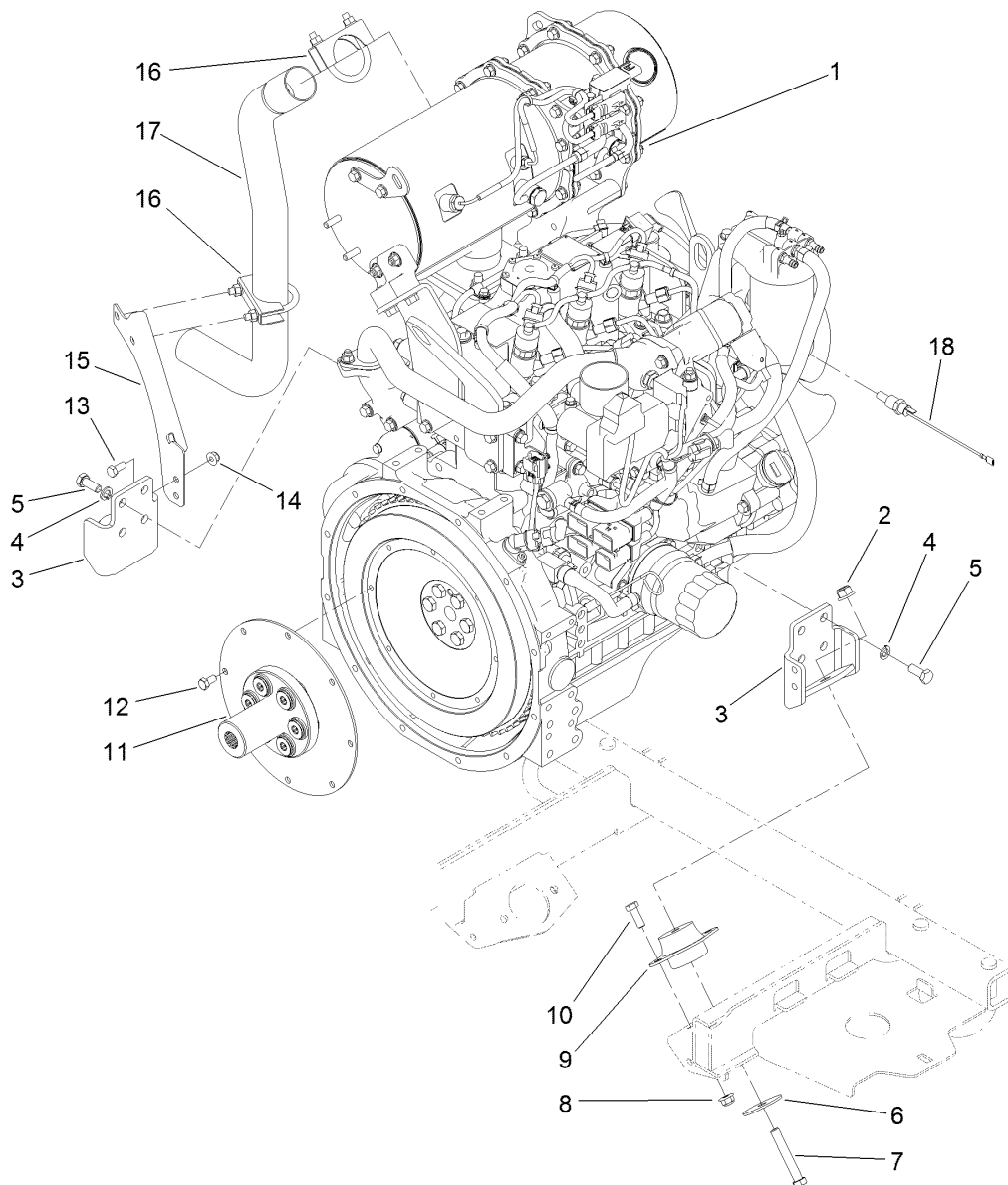


Frame and Upper ROPS Assembly

Ref.	Part Number	Qty.	Description
1	110-9770	1	Upper ROPS ASM
1:2	107-3069	1	Decal-Warning
2	132-8155	1	Crossmember ASM
3	125-2660-03	1	Skid
4	3274-63	3	Screw-HSBH
5	3274-107	2	Screw-HSBH
6	119-4042	9	Nut-HF, NI
7	133-8062	1	Decal-Spark Arrestor
8	120-0060-03	1	Frame-Rear
9	121-3381-03	1	Panel-Rear
10	74-5950	3	Latch-Swell

Ref.	Part Number	Qty.	Description
11	1-804254	3	Nut-Lock, HH
12	323-13	4	Screw-HH
13	3290-412	4	Rivet-Blind
14	110-5696	2	Spring-Leaf
15	161-4477	2	ROPS Pin ASM
16	112-7264	2	Screw-HH
17	32128-23	2	Nut-HF
18	105-5761	1	Grommet
19	237-124	2	Grommet
23	130-6086	1	Grommet
24	138-8202	1	Decal-Stability ●

● Shipped Loose

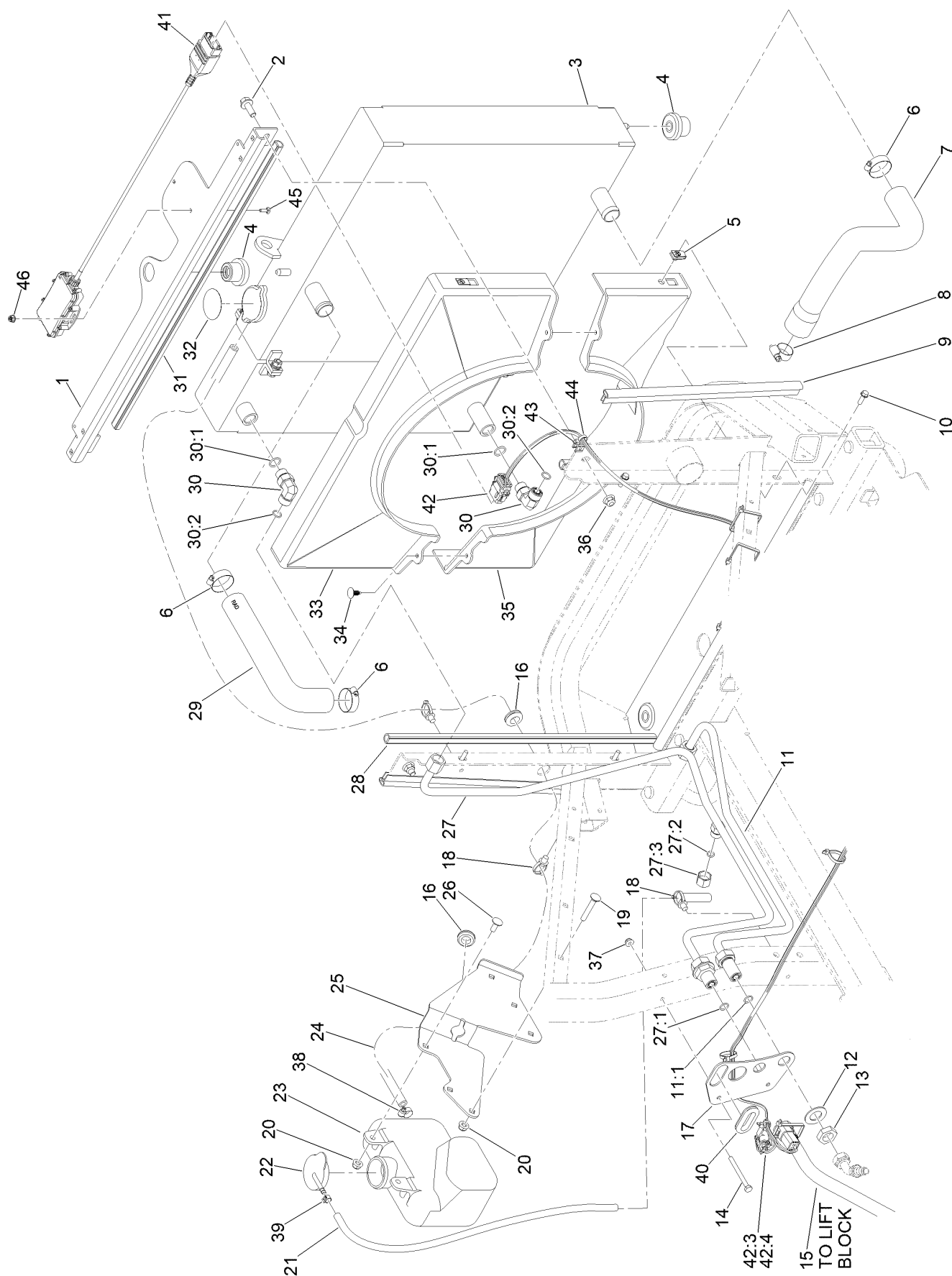


Engine Assembly

Ref.	Part Number	Qty.	Description
1	163-1881	1	Engine-Yanmar, 3Tnv88C-Dtr2
2	114-8417	2	Nut-HF, NI
3	120-9180-0P	2	Mount-Motor, Upper
4	48-9590	8	Washer-Lock
5	33115-025	8	Screw-HH
6	87-5100	2	Washer-Snubbing
7	324-11	2	Screw-HH
8	119-4042	4	Nut-HF, NI
9	130-2486	2	Mount

Ref.	Part Number	Qty.	Description
10	323-6	4	Screw-HH
11	120-9131	1	Coupling-Flywheel
12	139-9940	8	Screw-HH,Patch
13	119-4041	2	Nut-HF
14	322-3	2	Screw-HH
15	127-6450-0P	1	Support-Exhaust
16	18-2130	2	Clamp
17	120-9137	1	Tube-Exhaust
18	112-6347	1	Switch-Temp, Dual

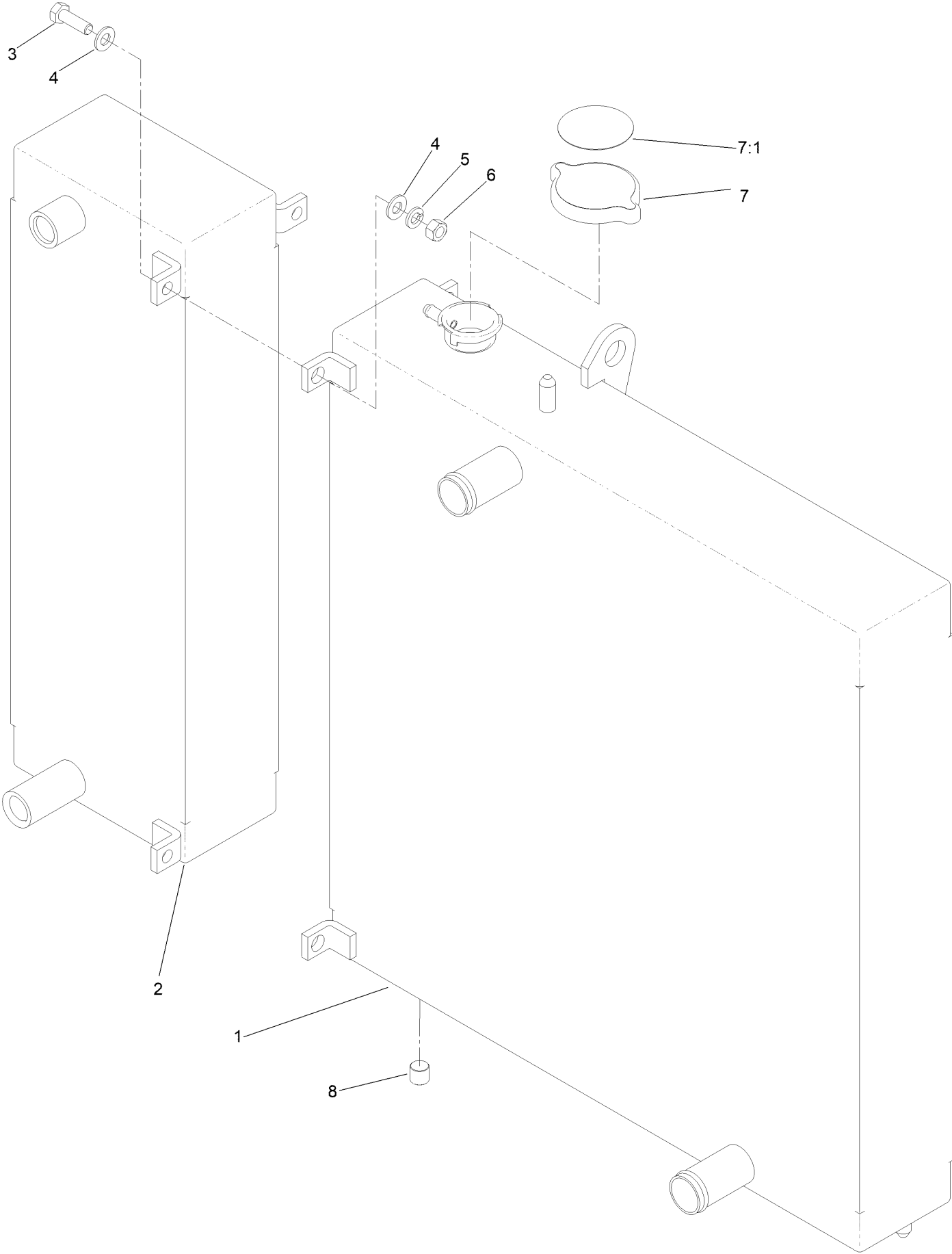
Radiator and Telematics Gateway Assembly



Radiator and Telematics Gateway Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	161-5090-03	1	Bracket-Cooling, Top	27	121-3323	1	HYD Tube ASM
2	3234-42	2	Screw-HHF	27:1	237-30	1	O-Ring
3	121-3330	1	Cooling ASM	27:2	237-22	1	O-Ring
4	119-1422	3	Mount-Isolator	27:3	340-117	1	Cap
5	107069	4	Clip	28	119-1426	2	Seal-Bulb
6	2412-34	3	Clamp-Hose	29	121-3321	1	Hose-Radiator, Upper
7	121-3322	1	Hose-Radiator, Lower	30	340-98	2	Fitting-Elbow, 90 DEG
8	2412-3	1	Clamp-Hose	30:1	237-79	1	O-Ring
9	120-9146	2	Seal-Bulb	30:2	237-30	1	O-Ring
10	32105-15	4	Screw-HWH	31	119-1427	2	Seal-Bulb
11	121-3324	1	HYD Tube ASM	32	117-3276	1	Decal-Danger
11:1	237-30	1	O-Ring	33	121-3312	1	Shroud-Top
12	69-8930	2	Washer	34	117-2382	2	Plug-Plastic
13	340-127	2	Nut-Bulkhead	35	121-3311	1	Shroud-Bottom
14	321-14	2	Screw-HH	36	119-4042	2	Nut-HF, NI
15	121-3373	1	Hose-HYD	37	104-7201	2	Nut-HF, NI
16	237-124	2	Grommet	38	2412-108	1	Clamp-Worm
17	131-5527	1	Bracket-Bulkhead	39	2412-80	1	Clamp-Hose
18	32180-030	3	Clip-Tie	40	240-3	1	Grommet-Rubber
19	3230-6	2	Bolt-CARR	41	122-3876	1	Gateway-Telematics Lite
20	119-4041	4	Nut-HF	42	122-2162	1	Harness-Wire
21	110-8255	1	Hose-Fuel	42:3	121-8861	1	Fuse-Mini Blade, 2 Amp
22	1-643164	1	Cap-Tank, Overflow	42:4	32180-101	1	Cover-Fuse, Single
23	125-2651	1	Bottle-Overflow	43	32180-078	1	Clip-Edge
24	110-3258	1	Hose-Fuel	44	3290-378	9	Tie-Cable
25	125-2656-0P	1	Bracket-Bottle	45	3229-34	2	Screw-CARR
26	137-3061	2	Bolt-CARR	46	138-0719	2	Nut-HF

Cooling Assembly No. 121-3330

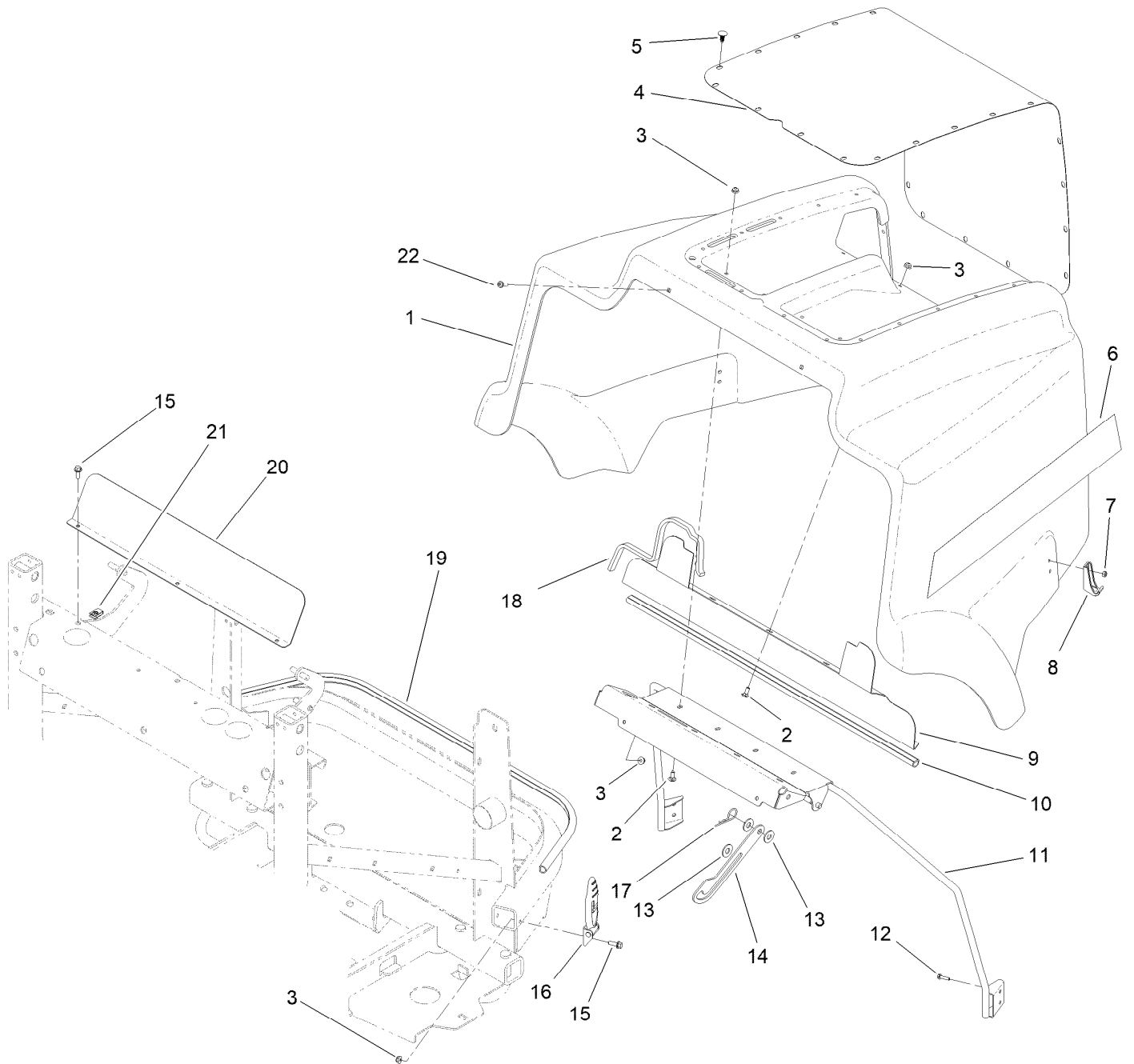


Cooling Assembly No. 121-3330 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	121-3328	1	Radiator
2	121-3329	1	Oil Cooler
3	322-5	3	Screw-HH
4	3256-23	6	Washer-Plain
5	3253-4	3	Washer-Lock

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
6	3217-6	3	Nut-Hex
7	117-5138	1	Cap-Radiator
7:1	117-3276	1	Decal-Danger
8	99-8551	1	Plug-Pipe

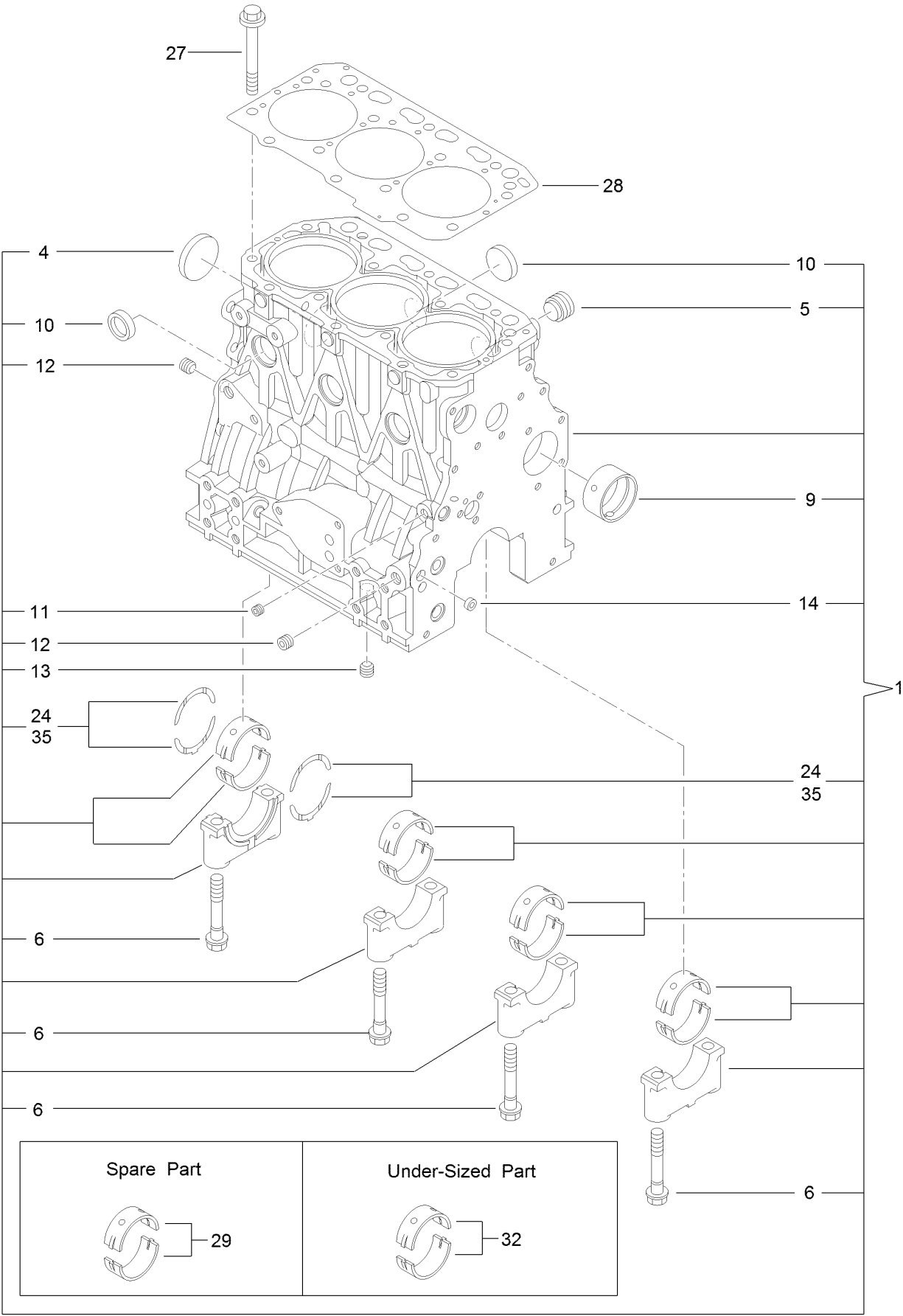
Hood Assembly



Hood Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	125-2709	1	Hood	12	3274-39	4	Screw-HSBH
2	3229-11	7	Screw-CARR	13	3256-4	3	Washer-Flat
3	104-7201	11	Nut-HF, NI	14	120-9129	1	Prop-Hood
4	120-9134-03	1	Screen-Intake	15	3234-4	5	Screw-HHF
5	117-2382	26	Plug-Plastic	16	103-2898	2	Latch-Rubber
6	110-5545	2	Decal-Hood	17	3290-255	3	Pin-Cotter, Hair
7	3296-2	4	Nut-Lock, NI	18	121-3335	2	Seal-Foam
8	103-2897	2	Latch-Catch	19	120-9161	1	Seal-Bulb
9	120-9121-03	1	Plate-Seal	20	120-9139-03	1	Shield-Air
10	120-9147	1	Seal-Bulb	21	107069	3	Clip
11	120-9126-0P	1	Support-Hood	22	92-3911	2	Screw-Hsbfh

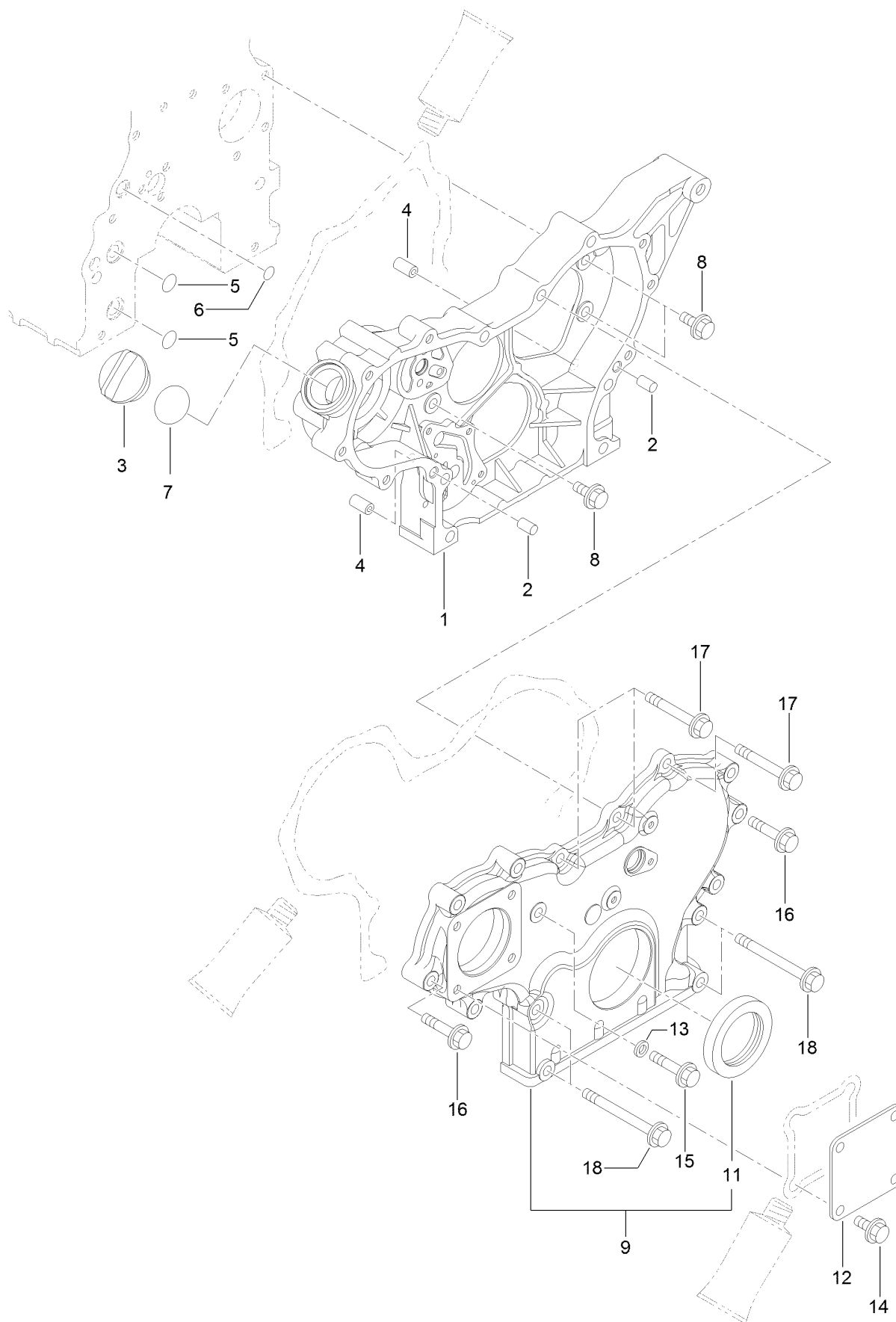
Cylinder Block Assembly



Cylinder Block Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	127-4717	1	Cylinder Block ASM	13	125-6973	1	Plug
4	125-6980	1	Plug	14	125-7237	1	Plug
5	125-7170	1	Plug	24	125-7010	2	Metal-Thrust
6	125-7007	8	Bolt	27	125-7006	14	Bolt
9	125-7108	1	Bushing	28	127-4716	1	Head Gasket ASM
10	140-7182	6	Plug 30	29	125-6981	4	Metal-Main
11	125-6969	1	Plug	32	125-7009	4	Metal-Main (0.25)
12	125-6973	2	Plug	35	125-7011	1	Metal-Thrust (0.25)

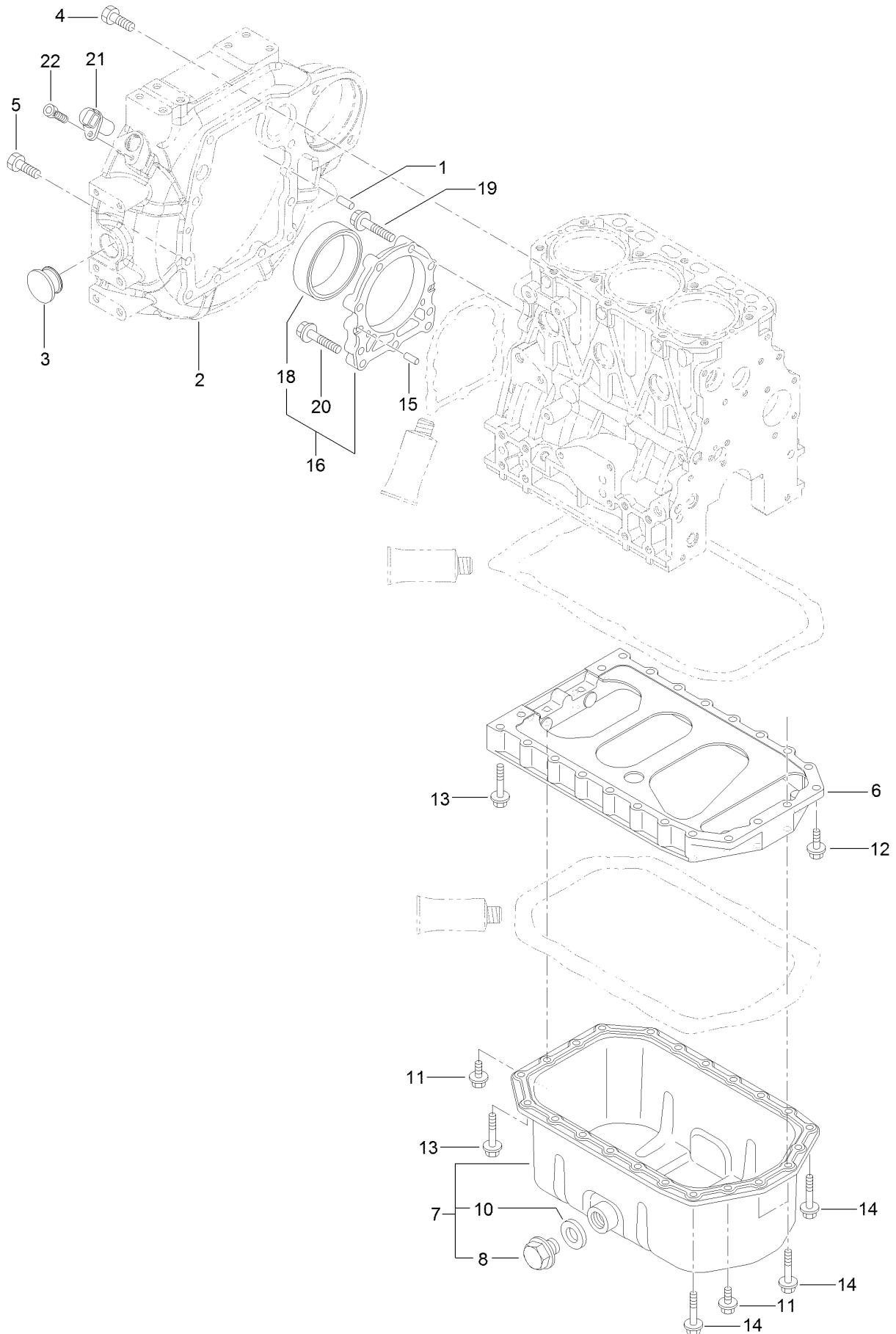
Gear Housing Assembly



Gear Housing Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	127-3023	1	Case-Gear	11	125-6944	1	Seal-Oil
2	125-6995	2	Pin	12	125-6977	1	Cover
3	125-6972	1	Cover-Filler	13	125-7174	1	Washer-Seal
4	125-7107	2	Pipe	14	125-7214	4	Bolt
5	125-6909	2	O-Ring	15	125-7217	1	Bolt
6	127-2973	1	O-Ring	16	125-7218	7	Bolt
7	125-7197	1	O-Ring	17	125-7222	3	Bolt
8	125-7214	3	Bolt	18	125-7224	4	Bolt
9	127-3024	1	Gearcase Cover ASM				

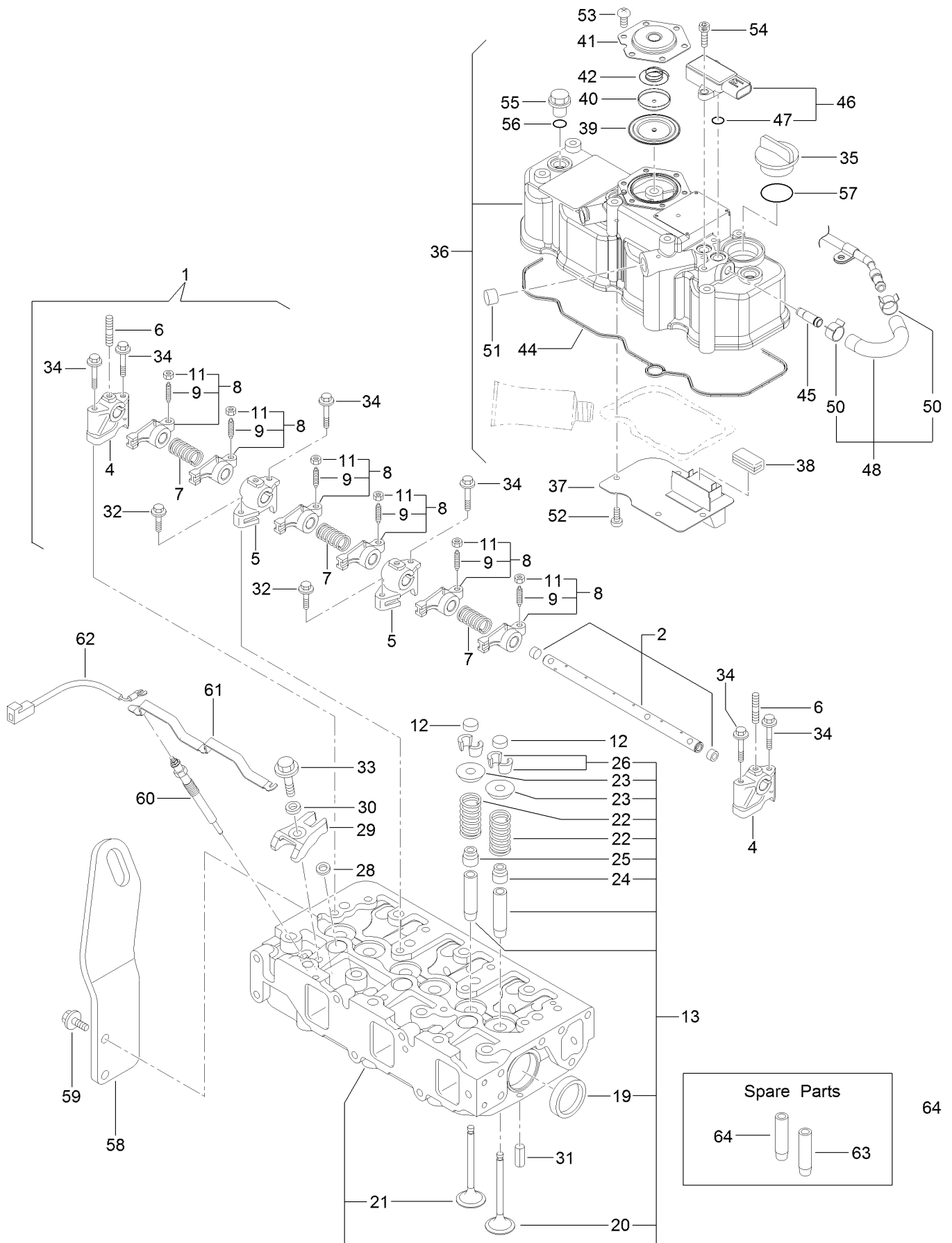
Flywheel Housing and Oil Sump Assembly



Flywheel Housing and Oil Sump Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	125-6995	2	Pin	12	125-7215	2	Bolt
2	127-3025	1	Housing-Flywheel	13	125-7219	16	Bolt
3	125-6910	1	Cap	14	125-7220	4	Bolt
4	125-7226	6	Bolt	15	125-6995	2	Pin
5	125-7227	4	Bolt	16	140-7173	1	Oil Seal Case ASM
6	127-3756	1	Spacer	18	140-7174	1	Seal-Oil
7	135-4010	1	Oil Pan ASM	19	125-7045	6	Bolt
8	125-6912	1	Plug-Drain	20	125-7217	3	Bolt
10	125-7177	1	Washer-Seal	21	127-3062	1	Sensor-Rev, Flywheel
11	125-7214	4	Bolt	22	127-3184	1	Bolt

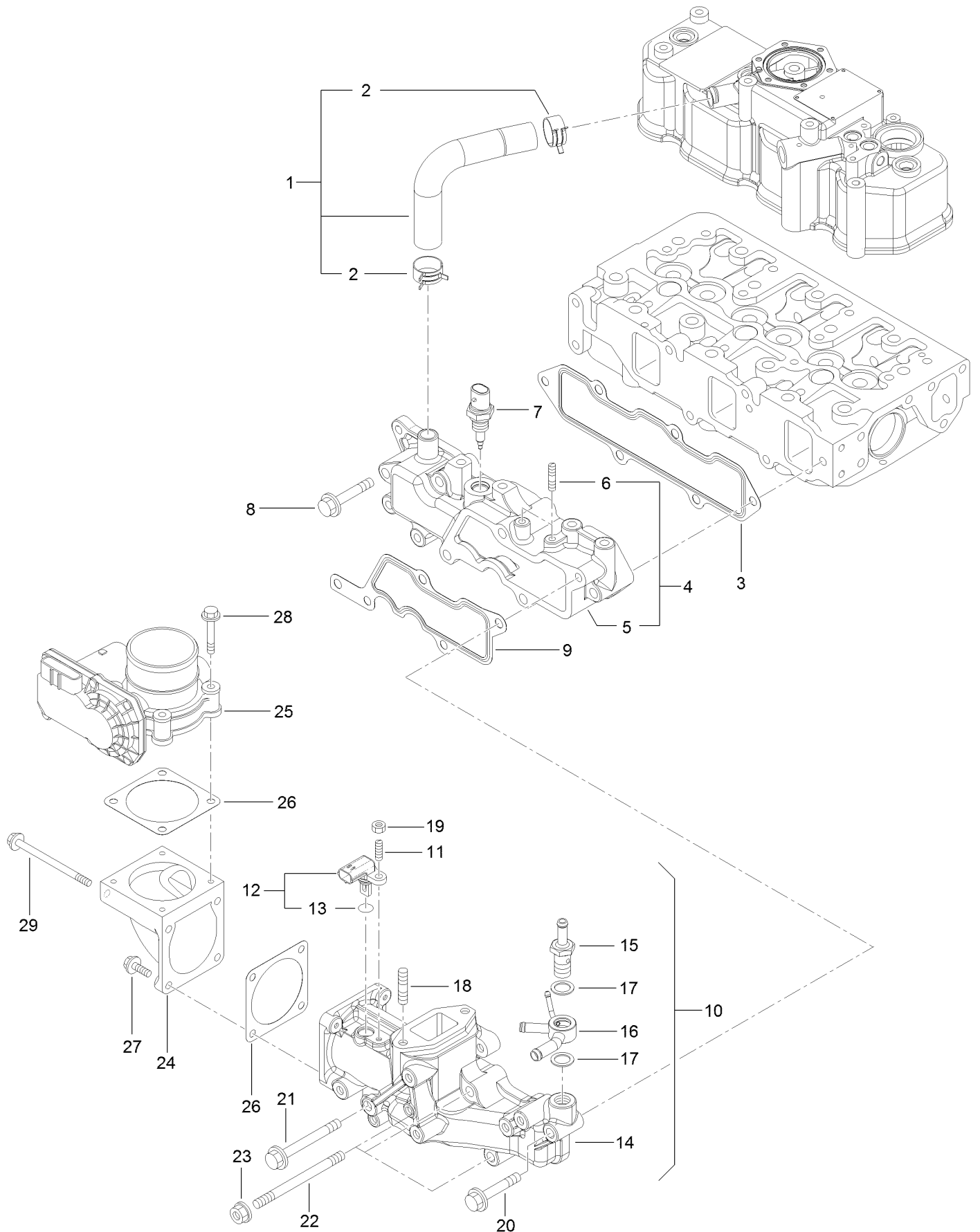
Cylinder Head and Cover Assembly



Cylinder Head and Cover Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	127-3757	1	Shaft ASM	37	127-2988	1	Plate
2	127-3758	1	Shaft	38	125-7012	1	Baffle
4	127-2974	2	Support	39	125-6959	1	Diaphragm
5	127-2975	2	Support	40	125-6960	1	Plate
6	135-4012	3	Bolt,Stud	41	125-6961	1	Plate-Breather
7	127-2995	3	Spring	42	125-6962	1	Spring-Diaphragm
8	127-2989	6	Arm-Rocker	44	127-3762	1	Gasket-Cover, Cylinder Head
9	125-7013	6	Screw-Adjust, Valve	45	127-3026	1	Joint
11	125-7014	6	Nut	46	127-3029	1	Sensor-Pressure
12	127-2996	6	Cap-Valve	47	127-3032	2	O Ring-Sensor, Pressure
13	139-6014	1	Cylinder Head ASM	48	127-3040	1	Hose ASM
19	125-7240	2	Plug	50	127-3041	2	Clip-Hose
20	127-2990	3	Valve	51	125-6913	1	Plug
21	127-4710	3	Valve	52	125-7186	4	Screw
22	127-3012	6	Spring	53	125-7186	6	Screw
23	127-3013	6	Retainer-Spring	54	127-3184	2	Bolt
24	127-2986	3	Seal-Stem, Valve	55	125-6974	3	Knob
25	127-3027	3	Seal-Stem, Valve	56	138-7829	3	O-Ring
26	127-3186	6	Pin-Cotter	57	125-7197	1	O-Ring
28	127-3021	3	Gasket-Injector	58	127-4718	1	Lifter-Engine
29	127-3028	3	Retainer-Injector	59	125-7595	2	Bolt
30	127-2980	3	Washer-Injector	60	127-2991	3	Plug-Glow
31	125-7184	2	Pin-Spring	61	127-3768	1	Connector-Plug, Glow
32	125-7215	2	Bolt	62	131-2704	1	Harness-Wire
33	125-7217	3	Bolt	63	127-2979	3	Guide
34	125-7220	6	Bolt	64	127-2997	3	Guide-Valve
35	125-6972	1	Cover-Filler				
36	127-4719	1	Cylinder Head Cover ASM				

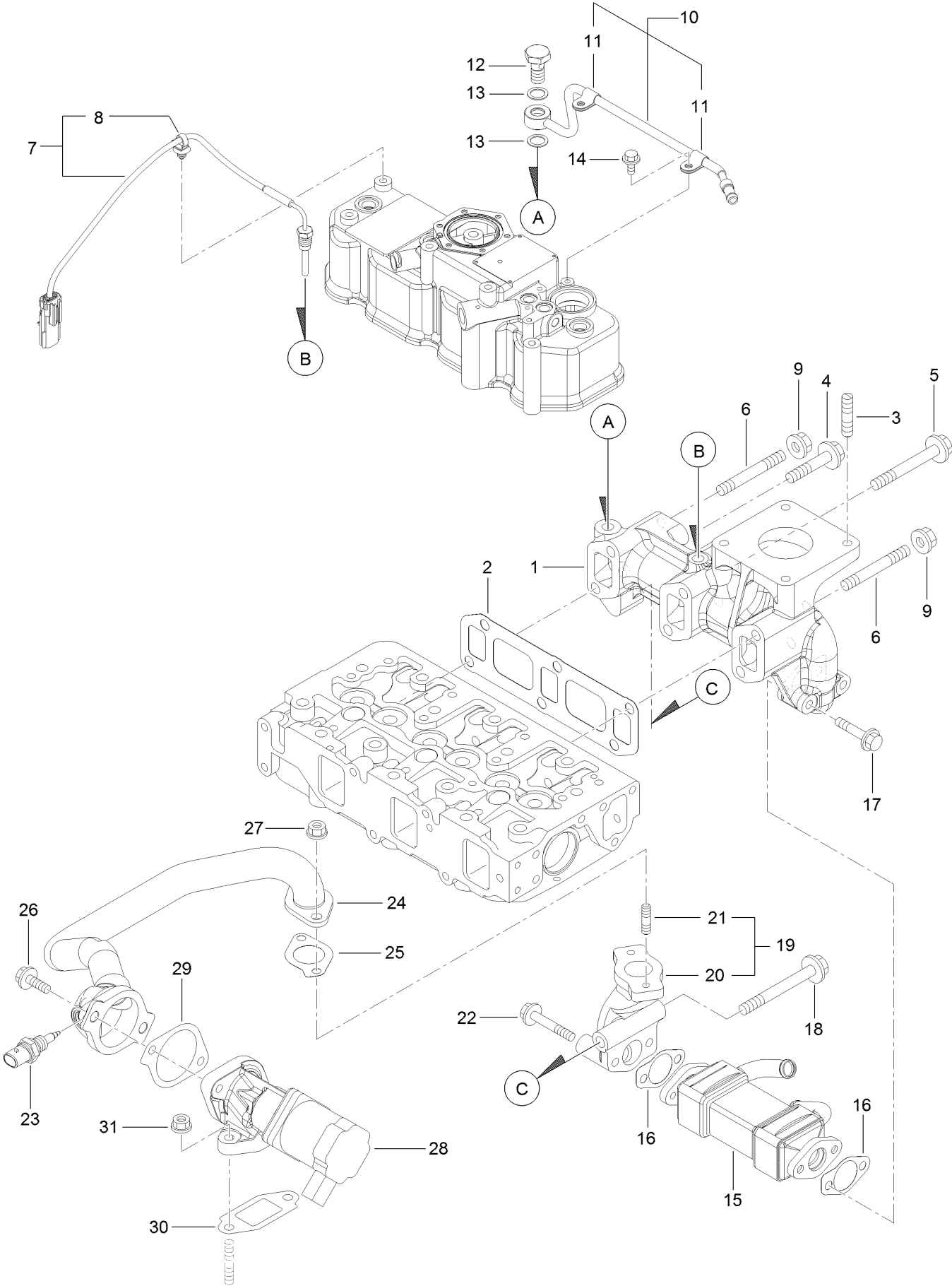
Suction Manifold Assembly



Suction Manifold Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	127-4704	1	Pipe	16	127-3081	1	Joint-Hose
2	125-7040	2	Clip-Hose	17	127-3166	2	Washer-Seal
3	127-3769	1	Gasket-Manifold, Intake	18	127-3181	2	Stud
4	127-4722	1	Intake Manifold ASM	19	127-4775	1	Nut
5	127-4721	1	Manifold-Intake	20	125-7220	1	Bolt
6	127-3180	2	Stud	21	127-3178	1	Bolt
7	137-5167	1	Sensor-Temperature, Air	22	127-3182	3	Stud
8	125-7220	3	Bolt	23	125-7229	3	Nut
9	127-3034	1	Gasket-Collector	24	127-3035	1	Bend-Inlet
10	127-4725	1	Intake Collector ASM	25	127-3036	1	Body-Throttle
11	127-4701	1	Stud	26	127-3037	2	Gasket-Throttle
12	127-3030	1	Sensor-Temp, Air	27	125-7209	2	Bolt
13	127-3033	1	O-Ring	28	125-7211	4	Bolt
14	127-4724	1	Collector-Intake	29	127-3177	2	Bolt
15	127-3080	1	Joint-Hose				

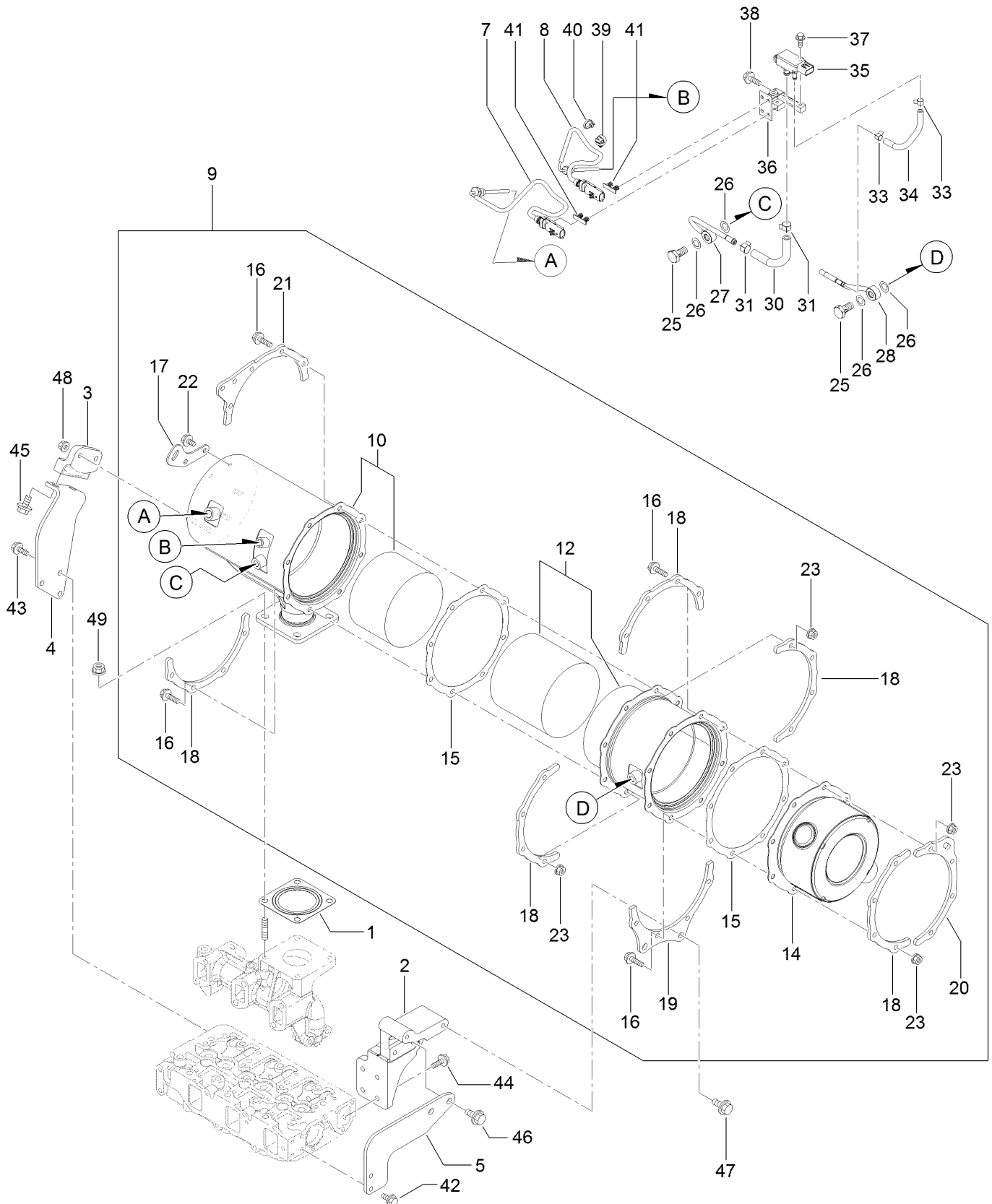
Exhaust Manifold Assembly



Exhaust Manifold Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	127-4726	1	Manifold-Exhaust	17	133-6715	2	Bolt
2	127-3775	1	Gasket-Manifold, Exhaust	18	127-3022	1	Bolt-Flange
3	127-2984	4	Stud	19	127-3048	1	E G R Pipe ASM
4	135-4013	1	Bolt	20	127-3049	1	Pipe-Out, E G R
5	135-4014	3	Bolt	21	125-7043	2	Stud
6	127-4756	2	Stud	22	125-7220	2	Bolt
7	127-4729	1	Sensor-Temp, Exhaust	23	137-5168	1	Sensor-Gas Temp, E G R
8	127-3087	1	Band-Clip	24	127-3780	1	E G R Pipe ASM
9	125-7230	2	Nut	25	127-3016	1	Gasket
10	127-3038	1	Exhaust Pipe ASM	26	125-7215	2	Bolt
11	127-3173	2	Clamp	27	125-7229	2	Nut
12	127-3039	1	Bolt-Joint, Pipe	28	127-3781	1	Valve-E G R
13	127-3174	2	Gasket	29	127-3050	1	Gasket-Intake Valve, E G R
14	125-7206	2	Bolt	30	127-3051	1	Gasket-Out Valve, E G R
15	127-3042	1	Cooler-E G R	31	125-7229	2	Nut
16	127-3043	2	Gasket-Cooler, E G R				

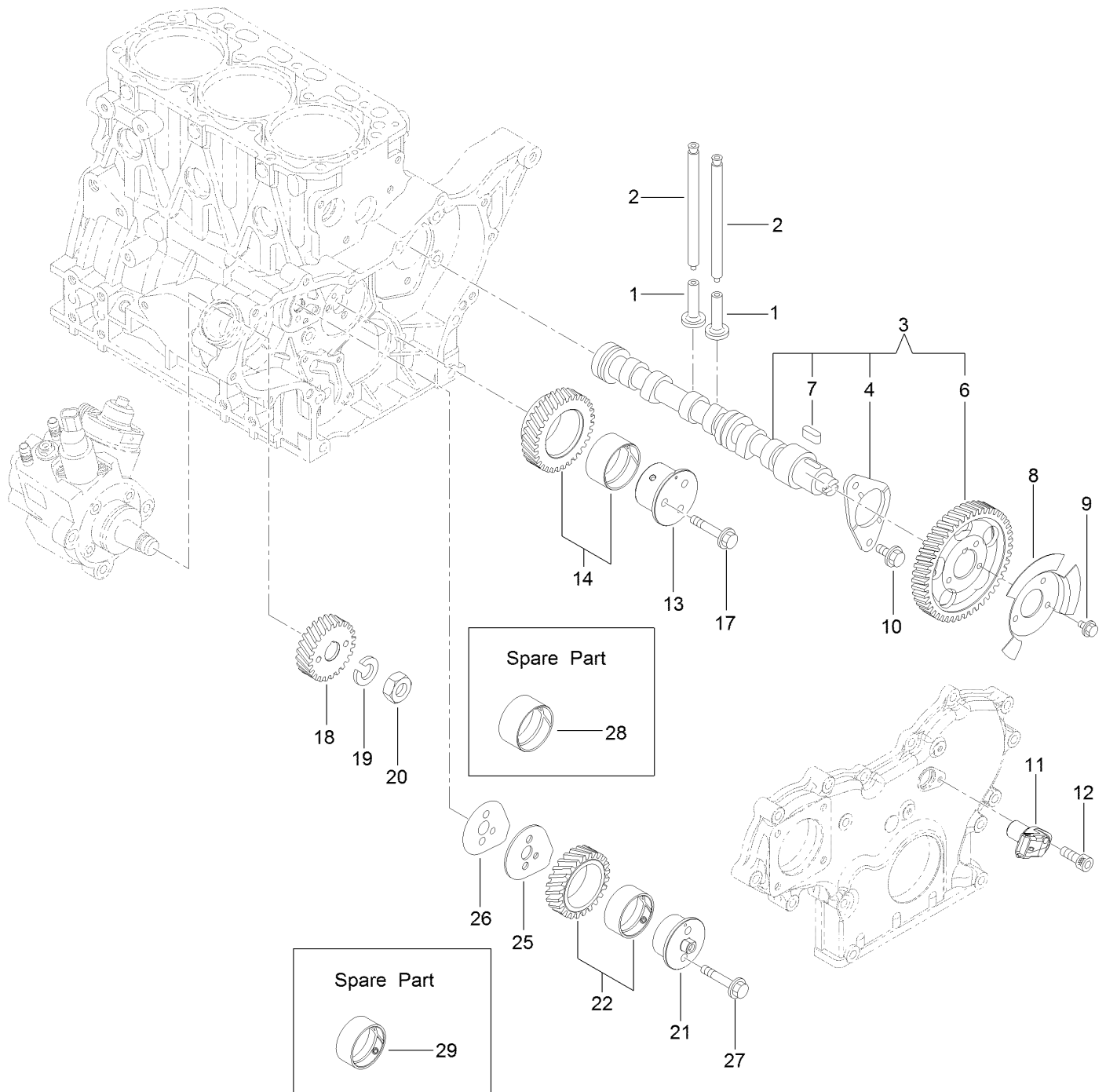
Diesel Particulate Filter Assembly



Diesel Particulate Filter Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	127-2987	1	Gasket-Silencer	27	127-4744	1	Sensor Pipe ASM
2	127-4738	1	Stay-D P F	28	127-4745	1	Sensor Pipe ASM
3	127-4739	1	Stay-D P F	30	140-7175	1	Hose-Pressure
4	127-4740	1	Stay-D P F	31	127-3057	2	Clip-Hose
5	127-4741	1	Stay-D P F	33	127-3058	2	Clip-Hose
7	127-4764	1	Sensor-Temp, Exhaust	34	138-8257	1	Exhaust Press Hose ASM
8	127-3112	1	Sensor-Temp, Exhaust	35	127-3060	1	Sensor-Pressure
9	127-4759	1	D P F ASM	36	127-4750	1	Bracket-Sensor
10	127-4732	1	Case-D O C	37	125-7208	2	Bolt
12	127-4734	1	Case-Filter, Soot	38	125-7595	2	Bolt
14	127-3786	1	Silencer-D P F	39	127-3087	1	Band-Clip
15	127-3787	2	Gasket-D P F	40	127-3124	1	Band
16	127-3055	16	Bolt	41	127-3088	2	Clip-Connector
17	127-3788	1	Lifter-D P F	42	125-7214	2	Bolt
18	127-3789	5	Stiffener-D P F, A	43	125-7214	3	Bolt
19	127-4735	1	Stiffener-D P F, B	44	125-7595	4	Bolt
20	127-3792	1	Stiffener-D P F, C	45	127-3179	2	Bolt
21	127-4736	1	Stiffener-D P F, C	46	127-3179	2	Bolt
22	125-7213	2	Bolt	47	127-3179	2	Bolt
23	125-7229	16	Nut	48	125-7229	2	Nut
25	127-3039	2	Bolt-Joint, Pipe	49	125-7230	4	Nut
26	127-3056	4	Gasket-Sensor				

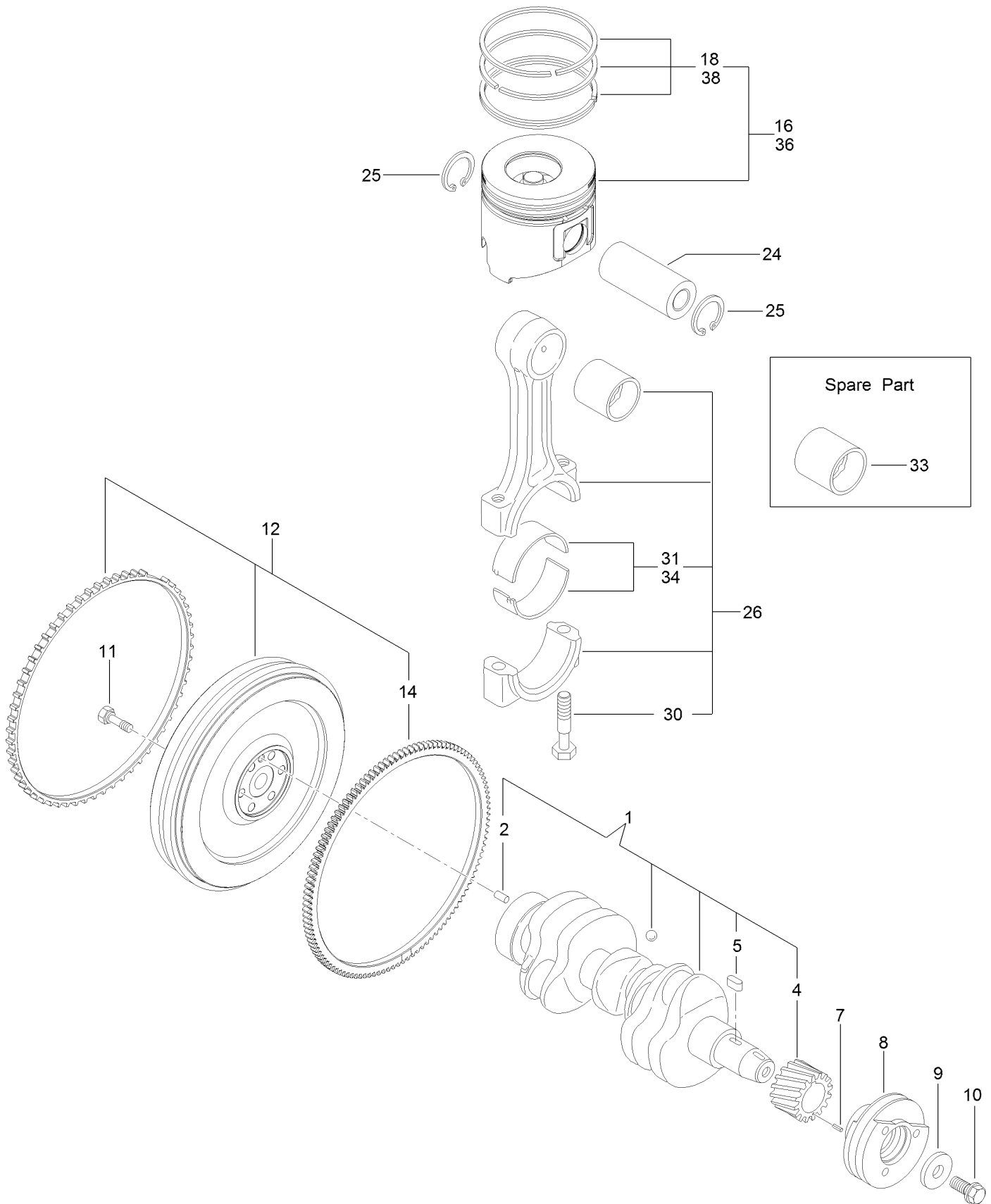
Camshaft and Driving Gear Assembly



Camshaft and Driving Gear Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	125-7016	6	Tappet	14	127-3066	1	Idle Gear A ASM
2	125-7017	6	Rod-Push	17	125-7219	3	Bolt
3	127-3797	1	Camshaft ASM	18	127-3070	1	Gear-Pump, Supply
4	125-7008	1	Metal-Thrust	19	127-3167	1	Washer-Spring
6	127-3052	1	Gear-Camshaft	20	127-3185	1	Nut-Lock
7	125-7185	1	Key	21	127-3064	1	Shaft-Idle, Gear B
8	127-3053	1	Pulser-Camshaft	22	127-3067	1	Idle Gear B ASM
9	125-7205	3	Bolt	25	127-3068	1	Plate-Idle, Shaft
10	125-7213	2	Bolt	26	127-3069	1	Gasket-Idle, Shaft B
11	127-3054	1	Sensor-Rev, Gear	27	125-7218	2	Bolt
12	127-3184	1	Bolt	28	125-6926	1	Bush
13	127-3063	1	Shaft-Idle, Gear A	29	127-3065	1	Bushing

Crankshaft and Piston Assembly

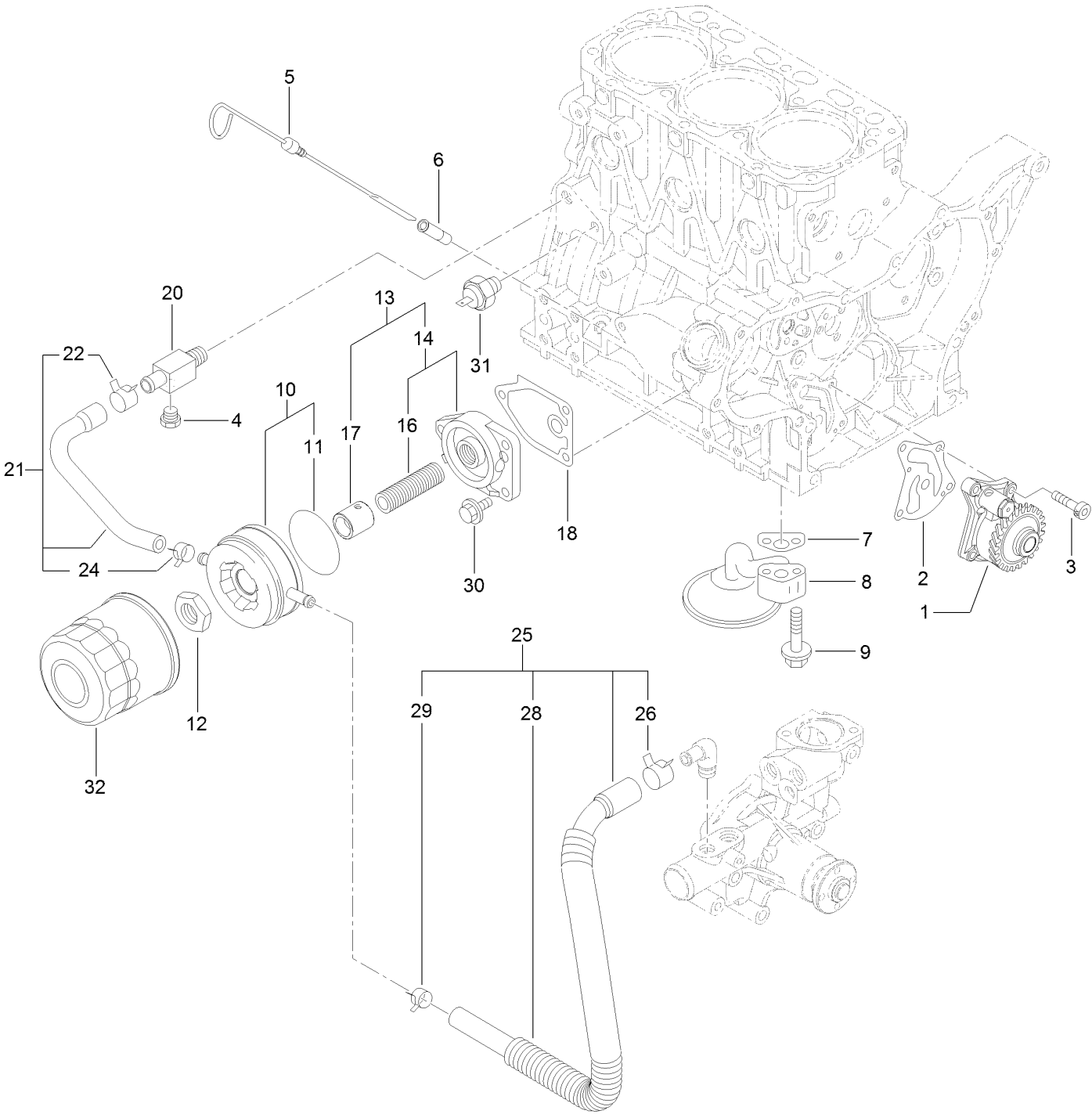


Crankshaft and Piston Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	127-3800	1	Crankshaft ASM
2	125-6995	1	Pin
4	125-6937	1	Gear
5	125-7185	1	Key
7	125-7182	1	Pin-Spring
8	127-3801	1	Pulley-V
9	125-7109	1	Washer
10	125-6956	1	Bolt
11	125-6951	6	Bolt
12	127-3802	1	Flywheel ASM
14	125-6943	1	Gear

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
16	127-4766	3	Piston ASM
18	127-4751	3	Piston Ring ASM
24	125-7030	3	Pin
25	125-7180	6	Ring
26	125-7242	3	Connecting Rod ASM
30	125-6955	6	Bolt
31	125-7018	3	Pin-Crank
33	125-6997	3	Pin-Piston
34	125-7019	3	Pin-Crank (.25)
36	127-4767	3	Piston ASM (0.25 O S)
38	127-4752	3	Ring Set (0.25 O S)

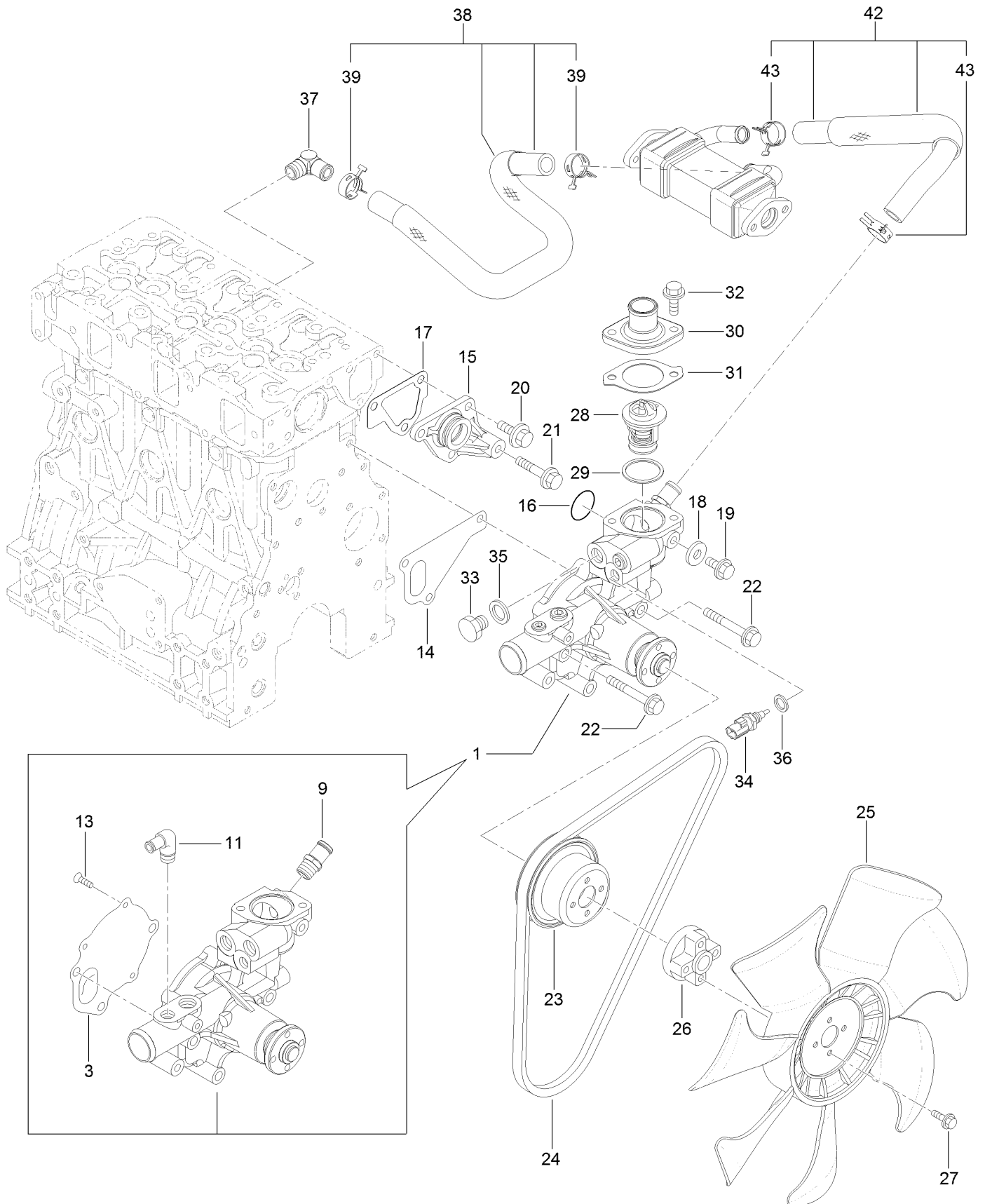
Lubrication and Oil System Assembly



Lubrication and Oil System Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	127-4753	1	Oil Pump ASM	16	125-7042	1	Stud
2	127-3004	1	Gasket	17	135-4022	1	Collar-Cooler, Oil
3	125-7232	4	Bolt	18	125-7024	1	Gasket
4	125-7171	1	Plug-Drain	20	125-6990	1	Joint
5	140-7168	1	Dipstick-Oil	21	125-7078	1	Pipe ASM
6	125-6954	1	Guide-Dipstick	22	125-7162	1	Clip
7	125-7022	1	Gasket	24	125-7191	1	Clamp-Hose
8	135-4017	1	Oil Inlet Pipe ASM	25	127-3804	1	Pipe ASM
9	125-7217	2	Bolt	26	125-7162	1	Clip
10	135-4018	1	Oil Cooler ASM	28	127-3805	1	Tube
11	135-4019	1	Packing-Oil Cooler	29	125-7191	1	Clamp-Hose
12	135-4020	1	Nut	30	125-7595	3	Bolt
13	135-4021	1	Lo Filter Bracket ASM	31	125-6918	1	Switch-Oil
14	140-7169	1	Filter Bracket ASM	32	125-7025	1	Filter-Engine, Oil

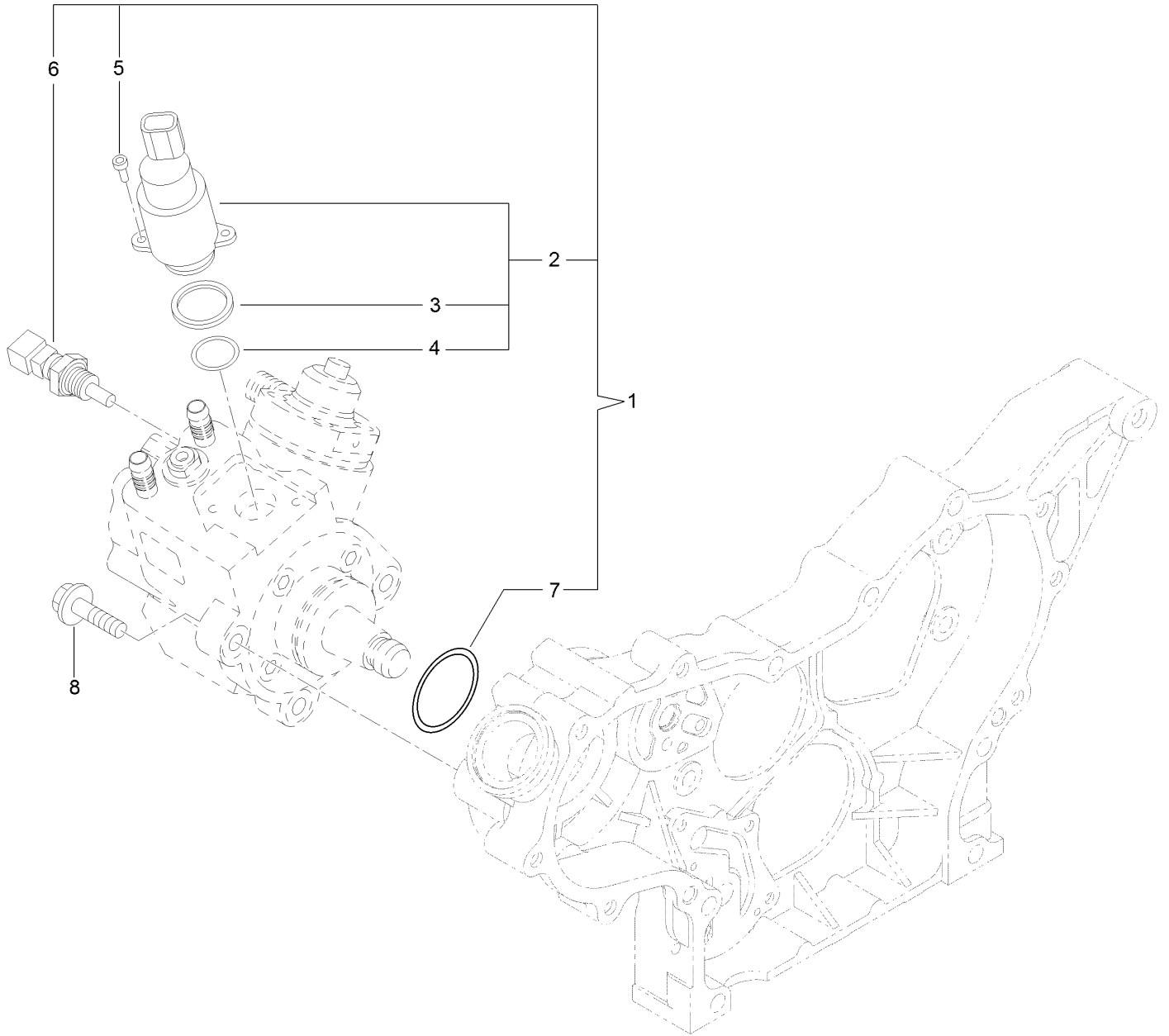
Cooling Water System Assembly



Cooling Water System Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	140-7176	1	CW Pump ASM	26	127-3810	1	Spacer
3	125-6998	1	Gasket	27	125-7209	4	Bolt
9	127-3017	1	Joint	28	125-7029	1	Thermostat
11	125-7001	1	Elbow	29	125-7026	1	Gasket
13	140-7170	3	Screw-Flat	30	140-7171	1	Cover-Thermostat
14	125-7047	1	Gasket	31	125-7110	1	Gasket
15	125-6986	1	Joint	32	125-7594	2	Bolt
16	125-7048	1	O-Ring	33	125-6953	1	Plug
17	125-6978	1	Gasket	34	125-7124	1	Sensor-Thermostat, CW
18	125-7192	1	Gasket	35	125-6979	1	Gasket
19	125-7212	1	Bolt	36	125-7176	1	Washer-Seal
20	125-7214	3	Bolt	37	127-4705	1	Elbow
21	125-7219	1	Bolt	38	127-4757	1	E G R-C Pipe ASM
22	125-7222	3	Bolt	39	127-3020	2	Clip-Hose
23	127-4712	1	V-Pulley	42	127-3811	1	CW Pipe ASM
24	127-4771	1	V-Belt	43	127-3020	2	Clip-Hose
25	127-4702	1	Fan				

Fuel Supply Pump Assembly



Fuel Supply Pump Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	140-7178	1	Fuel Pump ASM	5	131-2107	2	Bolt
2	131-2103	1	Valve ASM	6	131-2108	1	Sensor-Temperature
3	131-2105	1	Ring-Sealing	7	127-3074	1	O-Ring
4	131-2106	1	O-Ring	8	125-7216	3	Bolt

This exploded view diagram illustrates the assembly of a hydraulic control system. The components are identified by the following callouts:

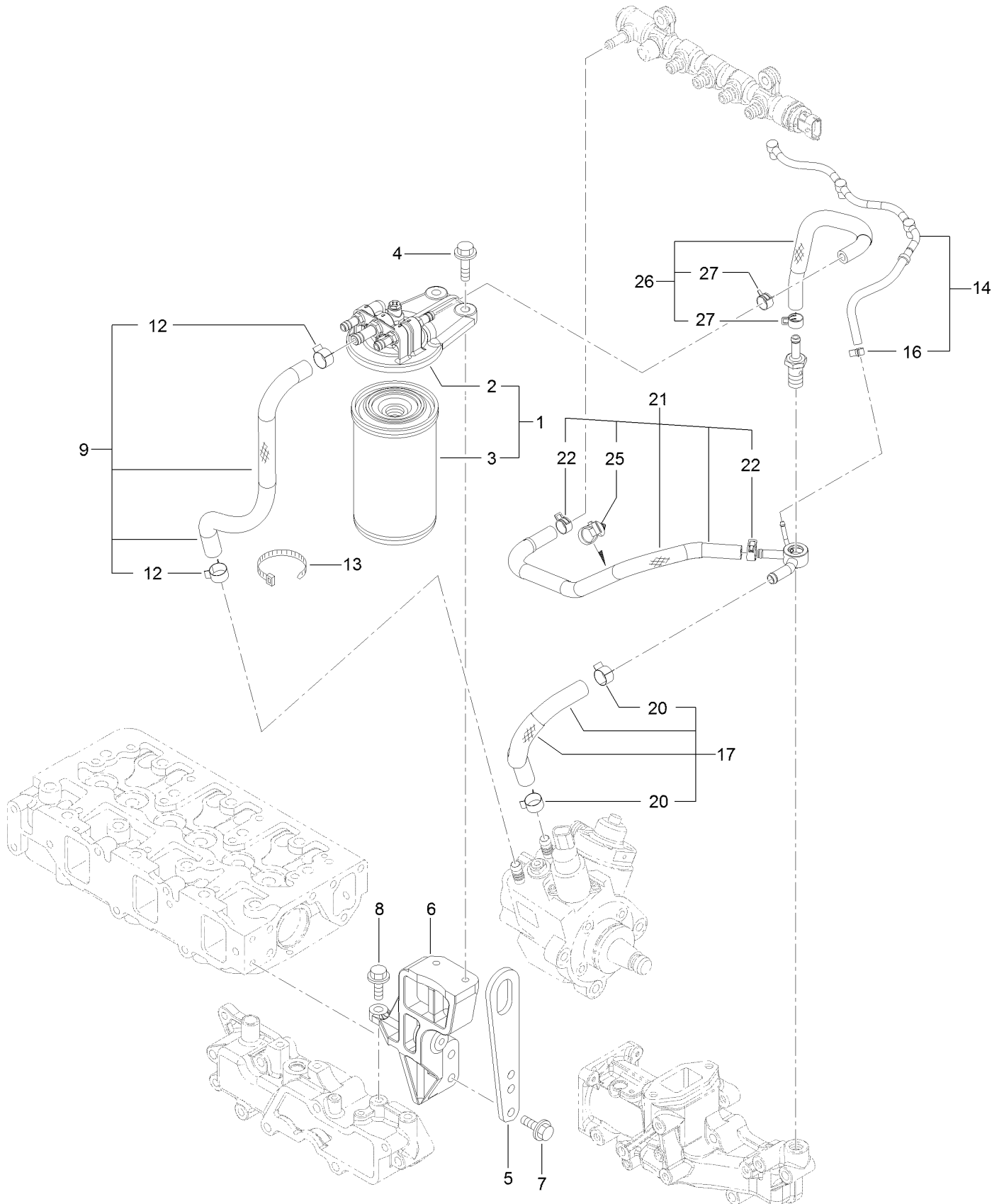
- 1**: Main hydraulic control valve assembly.
- 4**: Top cap or seal for the valve assembly.
- 6**: O-ring seal for the valve assembly.
- 7**: Hydraulic pump or motor unit.
- 8**: Hydraulic cylinder or actuator.
- 11**: Hydraulic hose or tube.
- 12**: Mounting bracket or plate.
- 16**: Hose fitting or connector.
- 17**: Hose fitting or connector.
- 18**: Hose fitting or connector.
- 19**: Small bolt or screw.

The diagram shows the pump (7) connected to the cylinder (8) via hoses (11) and fittings (16, 17, 18). The control valve (1) is shown separately, with its cap (4) and seal (6). Mounting brackets (12) and a small bolt (19) are also shown, indicating their placement on the cylinder or pump.

Fuel Injection Valve Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	127-4754	3	Injector ASM	11	125-7215	2	Bolt
4	130-7430	3	Ring-Retaining	12	127-3813	2	Retainer
6	137-5173	3	O-Ring	14	127-3082	1	Rail In Pipe ASM
7	127-3812	1	Rail ASM	16	127-3814	1	Injection Pipe ASM
8	131-2709	1	Sensor-Pressure, Rail	17	127-3083	1	Injection Pipe ASM
9	131-2710	1	Valve ASM	18	127-3084	1	Injection Pipe ASM
10	130-7433	1	O-Ring	19	125-7231	2	Nut

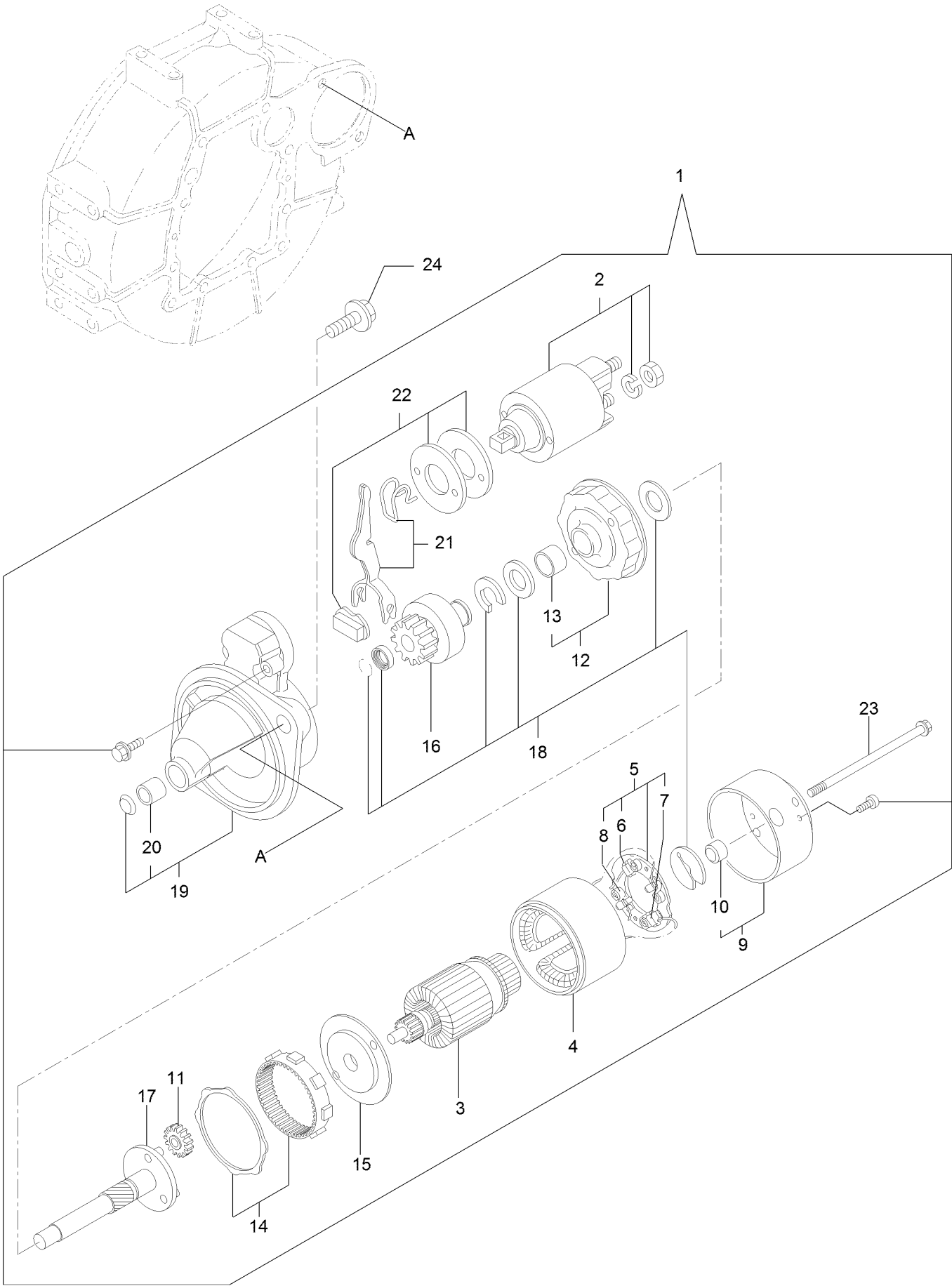
Fuel Filter Assembly



Fuel Filter Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	139-4535	1	Filter ASM	13	127-2981	1	Band
2	127-3076	1	Fuel/Oil Filter Bracket ASM	14	135-4023	1	Fuel/Oil Return Pipe ASM
3	139-6017	1	Filter-Fuel	16	127-3172	1	Clamp-Hose
4	125-7216	2	Bolt	17	127-3078	1	Fuel Pipe ASM
5	125-7111	1	Lifter	20	125-7191	2	Clamp-Hose
6	127-3815	1	Filter Bracket ASM	21	127-3817	1	Fuel Pipe ASM
7	125-7215	2	Bolt	22	127-2950	2	Clip-Hose
8	125-7215	1	Bolt	25	127-3087	1	Band-Clip
9	127-3077	1	Fuel Pipe ASM	26	127-3079	1	Fuel Pipe ASM
12	125-7191	2	Clamp-Hose	27	127-2950	2	Clip-Hose

Starting Motor Assembly

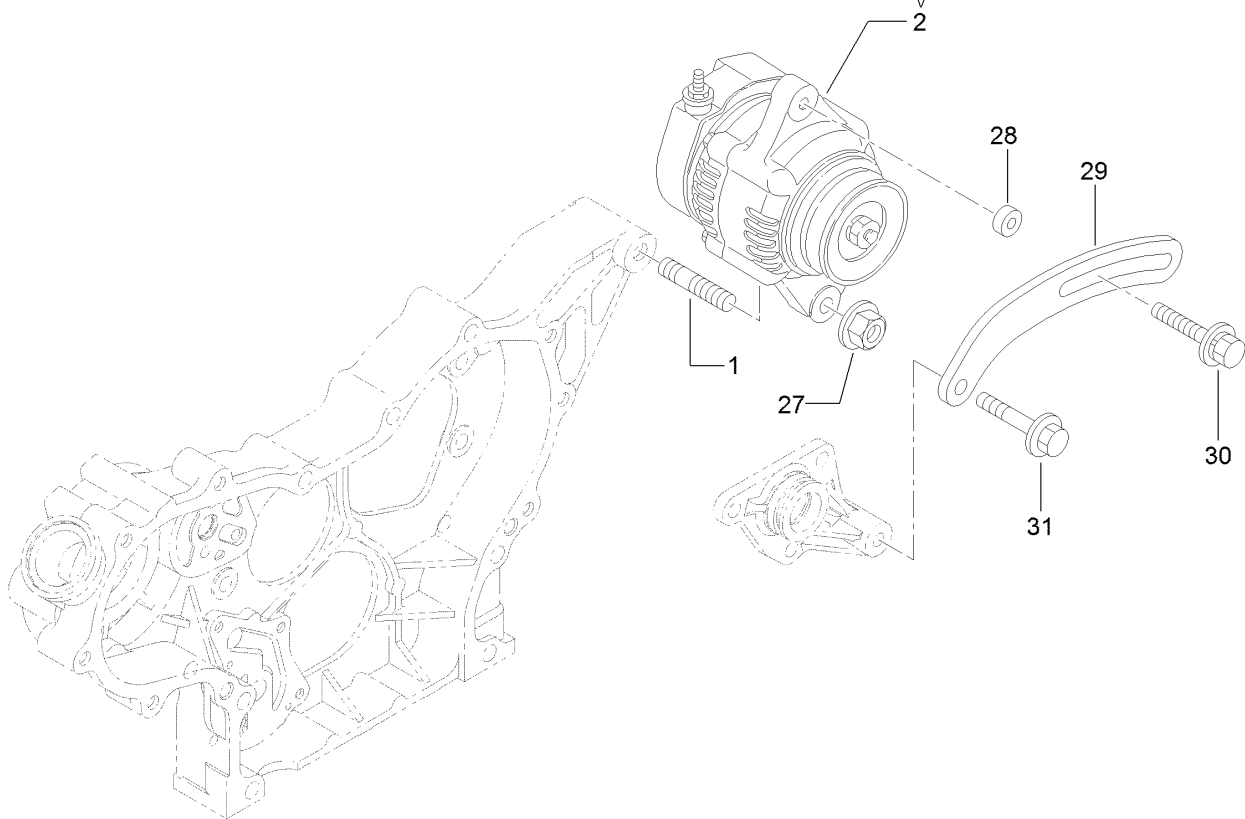
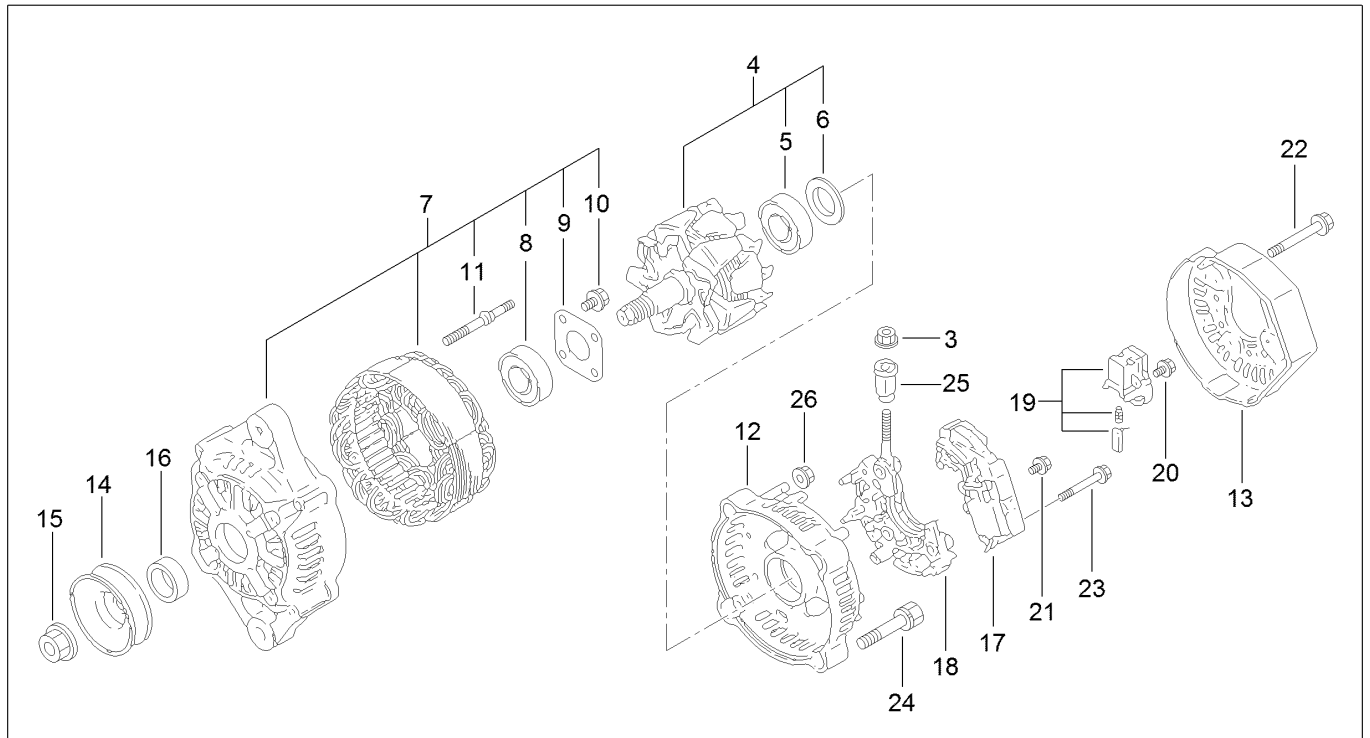


Starting Motor Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	127-3818	1	Starter ASM
2	127-3819	1	Switch ASM
3	127-3820	1	Armature ASM
4	127-3821	1	Yoke ASM
5	127-3822	1	Brush Holder ASM
6	127-3823	2	Brush
7	127-3824	1	Brush Set
8	127-3825	4	Spring
9	127-3826	1	Cover ASM
10	127-3827	1	Metal
11	127-3828	3	Gear
12	127-3829	1	Bracket

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
13	127-3830	1	Bracket
14	127-3831	1	Gear
15	127-3832	1	Bracket
16	127-3833	1	Pinion ASM
17	127-3834	1	Shaft
18	127-3835	1	Washer Set
19	127-3836	1	Case ASM
20	127-3837	1	Metal-Starter
21	127-3838	1	Lever Set
22	127-3839	1	Dust Cover ASM
23	135-4024	2	Bolt-Through
24	125-7225	2	Bolt

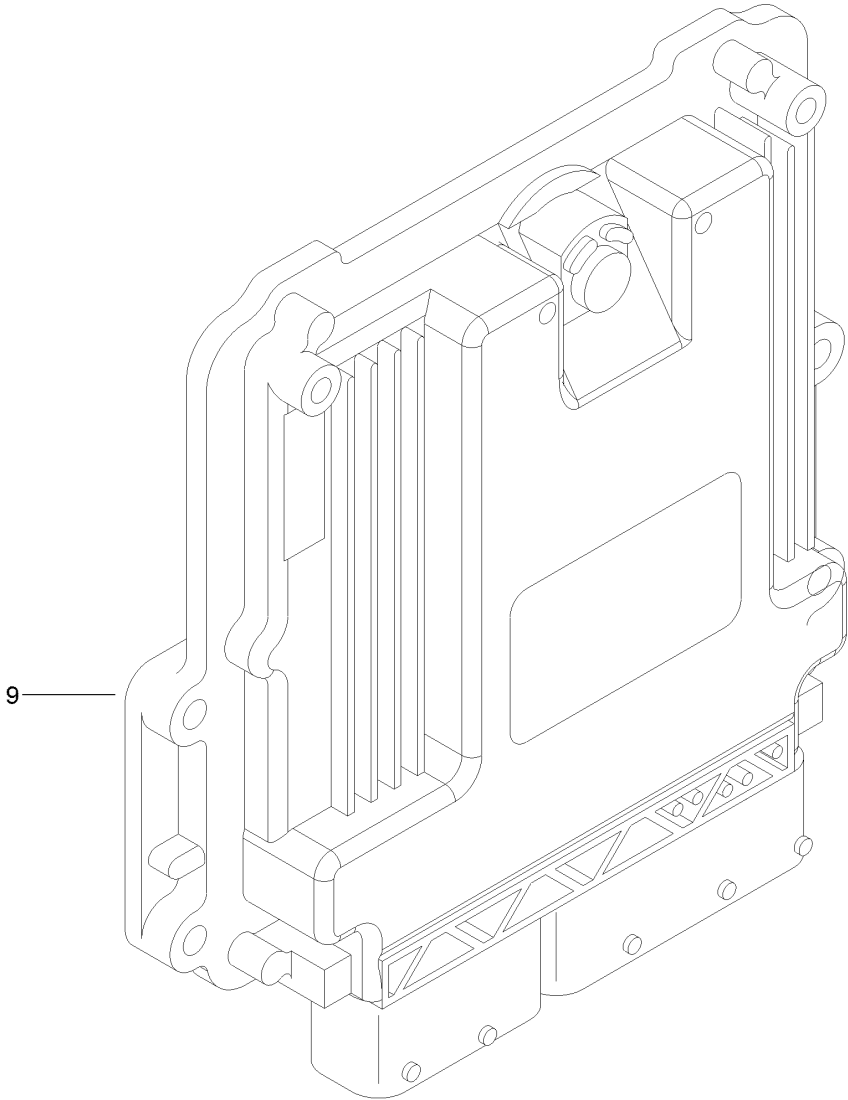
Generator Assembly



Generator Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	127-3011	1	Stud	17	135-4026	1	Regulator ASM
2	139-6018	1	Generator	18	127-3848	1	Holder
3	127-3190	1	Nut	19	127-2993	1	Holder
4	127-3843	1	Rotor ASM	20	127-2965	6	Screw
5	127-2983	1	Bearing-Ball	21	127-2966	1	Screw
6	127-2962	1	Cover	22	127-2967	3	Bolt
7	135-4025	1	Frame ASM	23	127-2968	2	Screw
8	127-2958	1	Bearing-Ball	24	127-2969	2	Bolt
9	127-2959	1	Plate-Retainer	25	127-2970	1	Bushing-Insulation
10	127-2960	4	Screw	26	127-2971	2	Nut
11	127-2961	2	Stud	27	125-7230	1	Nut
12	127-3845	1	Frame	28	125-6947	1	Spacer
13	127-3846	1	Cover	29	127-2977	1	Adjuster
14	127-2954	1	Pulley	30	135-4027	1	Bolt-Adjust
15	127-2955	1	Nut	31	125-7219	1	Bolt
16	127-2957	1	Collar				

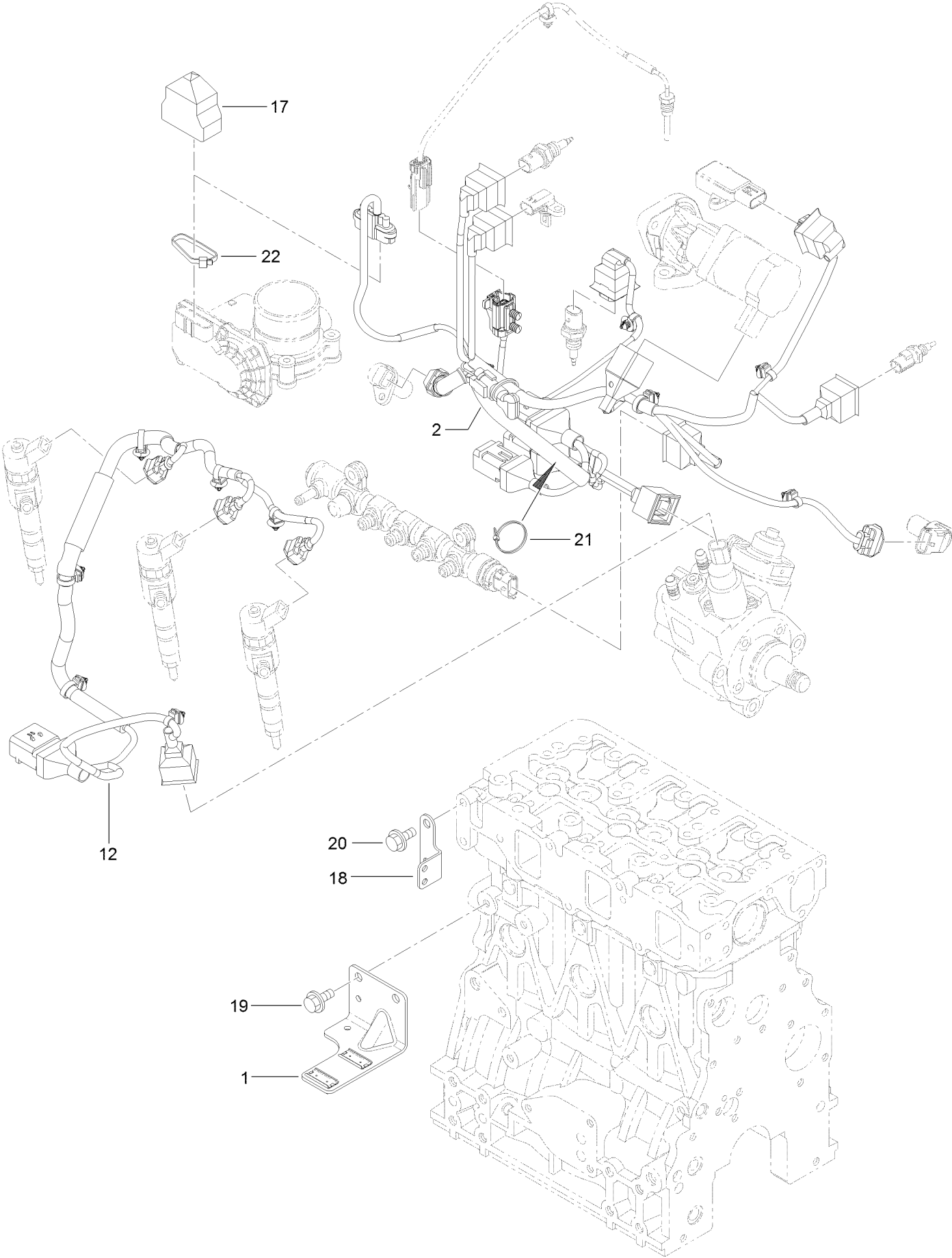
Electronic Control Unit Assembly



Electronic Control Unit Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
9	161-1751	1	Electronic Control Unit

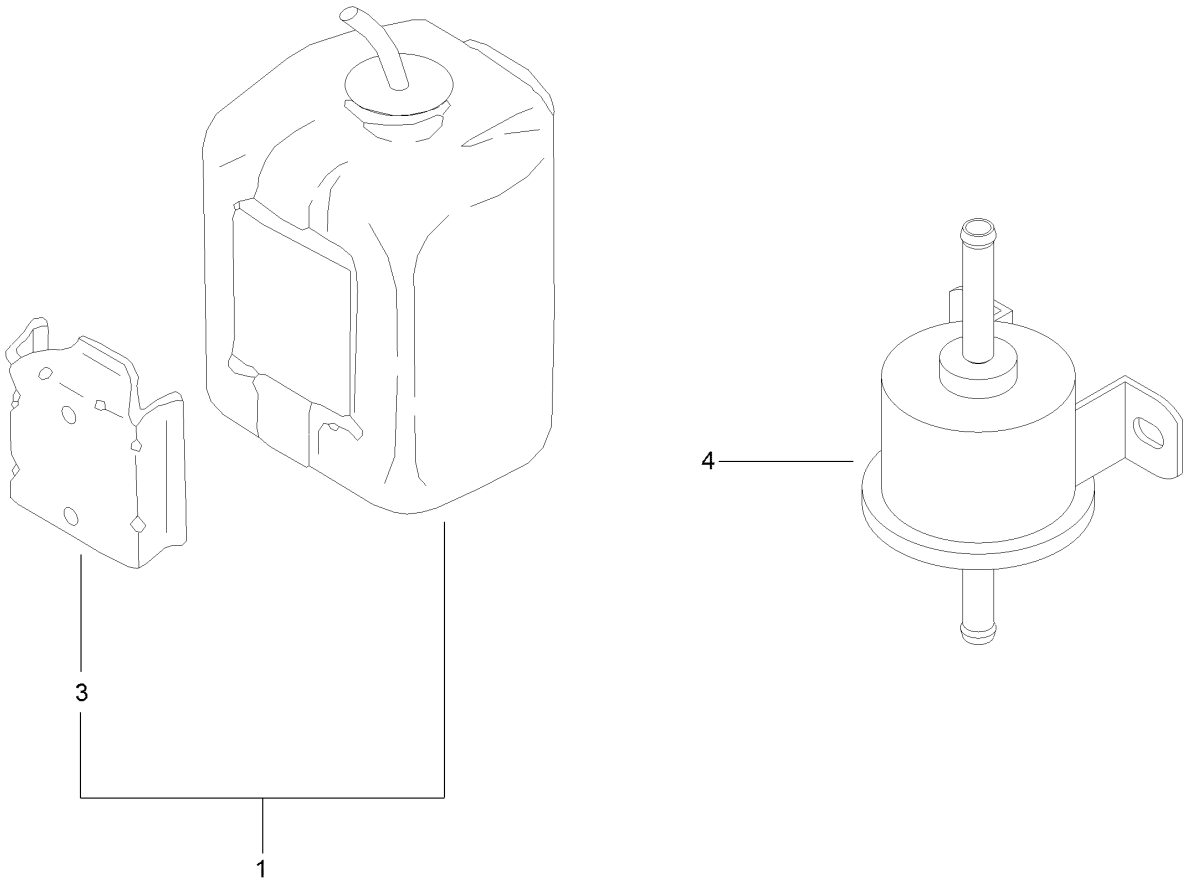
Electric Parts Assembly



Electric Parts Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	130-7436	1	Bracket-Connector	19	125-7213	2	Bolt
2	135-4029	1	Harness	20	125-7212	2	Bolt
12	130-7438	1	Harness	21	127-3187	1	Band
17	131-2713	1	Boot-Cap	22	127-3188	1	Band
18	127-3090	1	Bracket-Harness				

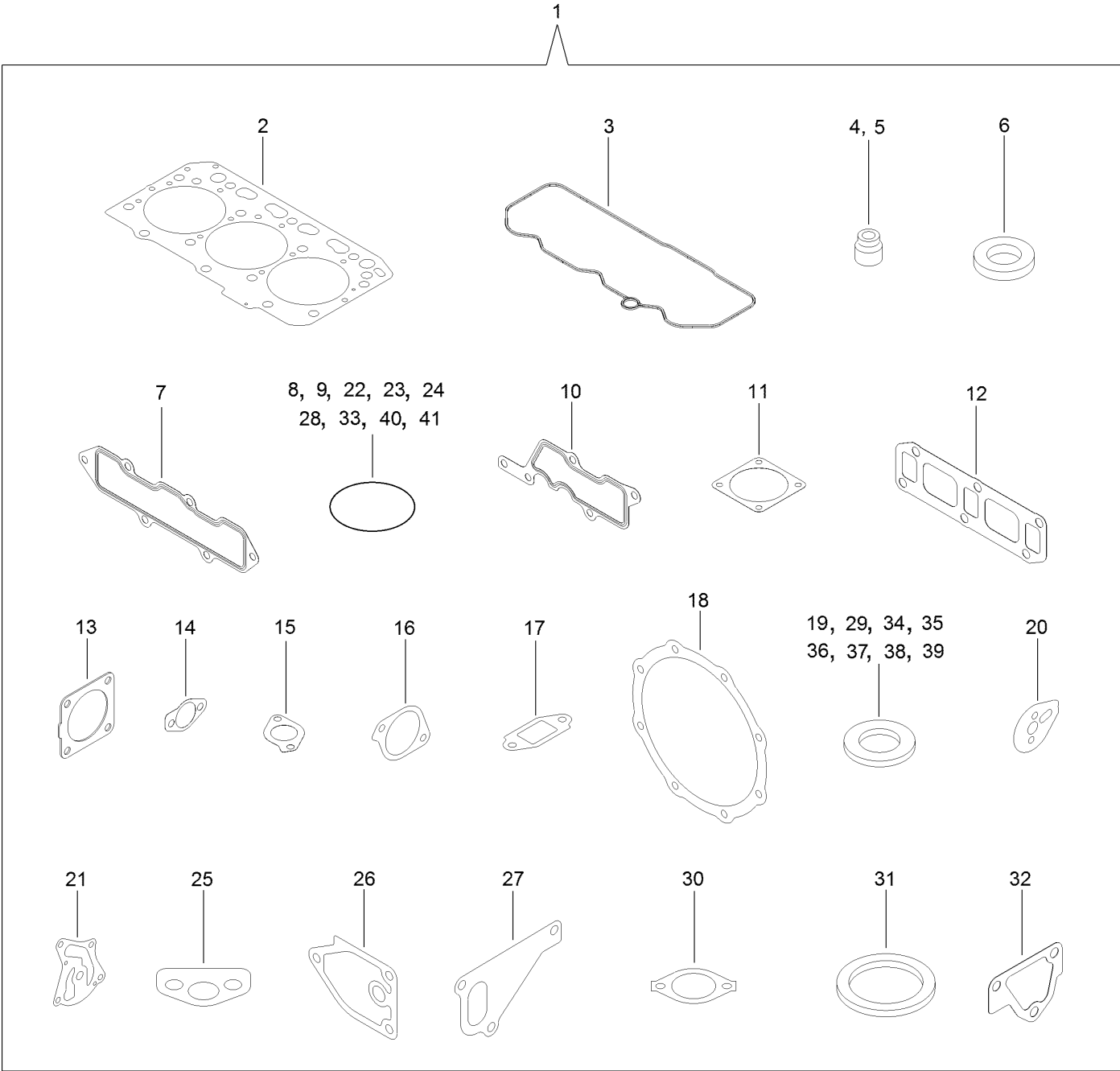
Accessory Assembly



Accessory Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	140-7185	1	Tank ASM
3	140-7165	1	Bracket-Tank
4	121-5613	1	Pump-Fuel, Electric

Gasket Set



Gasket Set (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	130-7440	1	Packing (Gasket Set)	21	127-3004	1	Gasket
2	127-4716	1	Head Gasket ASM	22	125-6909	2	O-Ring
3	127-3762	1	Gasket-Cover, Cylinder Head	23	127-2973	1	O-Ring
4	127-2986	3	Seal-Stem, Valve	24	125-7075	1	O-Ring
5	127-3027	3	Seal-Stem, Valve	25	125-7022	1	Gasket
6	127-3021	3	Gasket-Injector	26	125-7024	1	Gasket
7	127-3769	1	Gasket-Manifold, Intake	27	125-7047	1	Gasket
8	127-3032	2	O Ring-Sensor, Pressure	28	125-7048	1	O-Ring
9	127-3033	1	O-Ring	29	125-6979	1	Gasket
10	127-3034	1	Gasket-Collector	30	125-7110	1	Gasket
11	127-3037	2	Gasket-Throttle	31	125-7026	1	Gasket
12	127-3775	1	Gasket-Manifold, Exhaust	32	125-6978	1	Gasket
13	127-2987	1	Gasket-Silencer	33	127-3074	1	O-Ring
14	127-3043	2	Gasket-Cooler, E G R	34	125-7174	1	Washer-Seal
15	127-3016	1	Gasket	35	125-7176	1	Washer-Seal
16	127-3050	1	Gasket-Intake Valve, E G R	36	127-3166	2	Washer-Seal
17	127-3051	1	Gasket-Out Valve, E G R	37	125-7177	1	Washer-Seal
18	127-3787	2	Gasket-D P F	38	125-7192	1	Gasket
19	127-3056	4	Gasket-Sensor	39	127-3174	2	Gasket
20	127-3069	1	Gasket-Idle, Shaft B	40	138-7829	3	O-Ring
				41	125-7197	2	O-Ring

Attachments and Accessories

For 30695 — Groundsmaster 7210 Series Traction Unit

Product Name	Model/Part
Auxiliary Power Unit.....	30382
Tooth Rake	08751
New Red Paint - Gallon	361-11
Blade Crate (Snowplow), ATV Poly S	STB13567B
Finish Grader	08754
Drag Mat Carrier System	08756
Steel Drag Mat.....	08757
Coco Drag Mat.....	08758
Premium Engine Oil 15w40 (55 Gallon Drum)	121-6394
Premium Engine Oil 15w40 (5 Gallon Pail)	121-6395
Premium Transmission/Hydraulic Tractor Fluid (55 Gallon Drum).....	108-1183
Premium Transmission/Hydraulic Tractor Fluid (5 Gallon Pail)	108-1184
Green Diesel Cap	107-2172
Yellow Hydraulic Cap	107-1576
5in Air Cleaner Safety Element.....	114-4057
Overflow Tank Kit.....	117-5570
Brake Service Kit	120-0015
Jack-Stand Kit	30483
Fender Kit	117-9170
Polar Trac Cab.....	30474
V-Plow Mounting Kit.....	30378
Polar Trac Kit	30675
48in V-Plow.....	30750
Plow Side Kit.....	MSC14175
Conversion Kit, Groundsmaster 7200 Series Mower with Polar Trac Kit.....	131-5525
42 Pound Weight	114-4096
MVP Filter Kit.....	30261
Gasket-Cover, Housing	30810
Hitch Kit	130-8718
Wheel and Tire ASM	110-6406
Weight Mount Bracket Kit	114-4090
Weight Bracket Kit	125-2670
Tire-Lug	103-6771
Slow Moving Vehicle Kit.....	114-4050
North American Road Light Kit	30374
Dark Metallic Gray Aerosol Paint	361-12
Air Dry Red Paint - Qt	5340
CE Kit, Grass Collection System.....	117-9249
Blade-Belt Kit.....	105-7270
62in Guardian Recycler Completion Kit	30306
Blade-Belt Kit, 72in Guardian Only	105-7271
72in Rear Discharge Completion Kit.....	30466
Semi-Gloss Black Spray Paint.....	361-9
72in Guardian Recycler Completion Kit	30304
72in Guardian Fine Recycler Completion Kit	30346
72in Base Deck.....	30353

Attachments and Accessories (continued)

72in Guardian and Rear Discharge CE Mower Cover Kit 30685

Leaf Mulching Kit 108-5273

Recycler Kit, 72in Side Discharge Deck..... 30347

Striping Kit 105-7273

72in Side Discharge Deck..... 30481

72in Side Discharge Mower (CE)..... 30354

100in Rear Discharge Deck31101

Adapter Kit for 100in Rear Discharge Deck.....31104

Leaf Mulching Kit for 100in Rear Discharge Deck31105

100in CE Mower Cover Kit..... 30687



Count on it.