Form No. 3482-847 Rev A

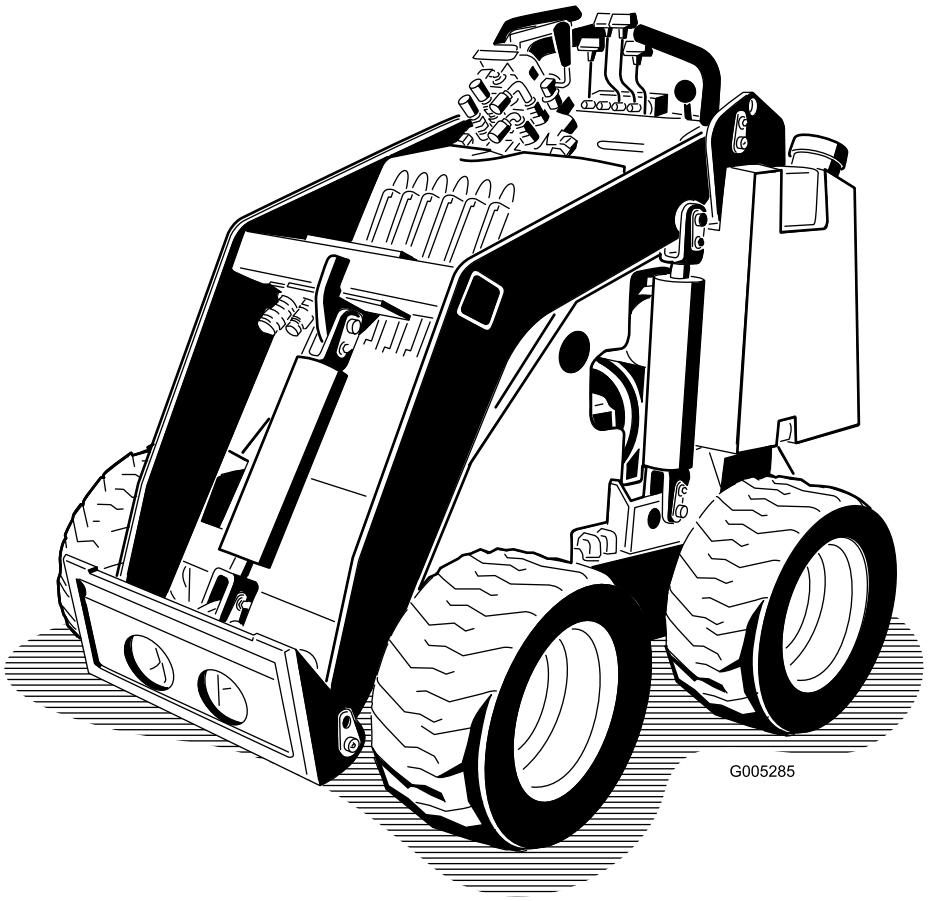
TORO®

Count on it.

Operator's Manual

323 Compact Tool Carrier

Model No. 22318—Serial No. 420000000 and Up



G005285

Register at www.Toro.com.
Original Instructions (EN)

3482-847

This product complies with all relevant European directives when CE Kit 22366 has been installed; for details, please see the separate product specific Declaration of Conformity (DOC) sheet.

It is a violation of California Public Resource Code Section 4442 or 4443 to use or operate the engine on any forest-covered, brush-covered, or grass-covered land unless the engine is equipped with a spark arrester, as defined in Section 4442, maintained in effective working order or the engine is constructed, equipped, and maintained for the prevention of fire.

The enclosed engine owner's manual is supplied for information regarding the US Environmental Protection Agency (EPA) and the California Emission Control Regulation of emission systems, maintenance, and warranty. Replacements may be ordered through the engine manufacturer.

⚠ WARNING

CALIFORNIA
Proposition 65 Warning

The engine exhaust from this product contains chemicals known to the State of California to cause cancer, birth defects, or other reproductive harm.

Battery posts, terminals, and related accessories contain lead and lead compounds, chemicals known to the State of California to cause cancer and reproductive harm. Wash hands after handling.

Use of this product may cause exposure to chemicals known to the State of California to cause cancer, birth defects, or other reproductive harm.

Introduction

This machine is a compact tool carrier intended for use in various earth and materials moving activities for landscaping and construction work. It is designed to operate a wide variety of attachments, each of which perform a specialized function. Using this product for purposes other than its intended use could prove dangerous to you and bystanders. Do not modify the machine or attachments.

This machine should be operated, serviced, and repaired only by professionals familiar with its characteristics and acquainted with the relevant safety procedures.

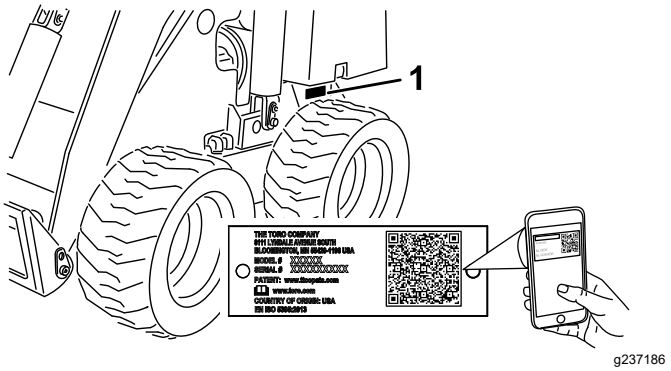
Operate this machine in ambient temperatures from -18 to 38°C (0 to 100 °F). Contact your Authorized Service Dealer for provisions required for operating in extreme temperatures.

Read this information carefully to learn how to operate and maintain your product properly and to avoid injury and product damage. You are responsible for operating the product properly and safely.

Visit www.Toro.com for product safety and operation training materials, accessory information, help finding a dealer, or to register your product.

Whenever you need service, genuine Toro parts, or additional information, contact an Authorized Service Dealer or Toro Customer Service and have the model and serial numbers of your product ready. Figure 1 identifies the location of the model and serial numbers on the product. Write the numbers in the space provided.

Important: **With your mobile device, you can scan the QR code on the serial number decal (if equipped) to access warranty, parts, and other product information.**



g237186

Figure 1

1. Model and serial number location

© 2026—The Toro® Company

All Rights Reserved

Model No. _____

Serial No. _____

This manual identifies potential hazards and has safety messages identified by the safety-alert symbol (Figure 2), which signals a hazard that may cause serious injury or death if you do not follow the recommended precautions.



g000502

Figure 2

Safety-alert symbol

This manual uses 2 words to highlight information. **Important** calls attention to special mechanical information and **Note** emphasizes general information worthy of special attention.

Contents

Safety 4
General Safety 4
Safety and Instructional Decals 5
Setup 9
Installing the Speed-Selector Lever 9
Checking the Fluid Levels and Tire Pressure 9
Charging the Battery 9
Product Overview 10
Controls 10
Specifications 12
Attachments/Accessories 12
Before Operation 13
Before Operation Safety 13
Adding Fuel 13
Performing Daily Maintenance 14
Adjusting the Thigh Support 14
During Operation 14
During Operation Safety 14
Starting the Engine 16
Driving the Machine 17
Shutting Off the Engine 17
Using Attachments 17
After Operation 19
After Operation Safety 19
Retrieving a Stuck Machine 19
Moving a Non-Functioning Machine 19
Hauling the Machine 20
Lifting the Machine 22
Maintenance 23
Maintenance Safety 23
Recommended Maintenance Schedule(s) 23
Pre-Maintenance Procedures 25
Using the Cylinder Locks 25
Accessing Internal Components 25
Lubrication 26
Greasing the Machine 26
Engine Maintenance 27
Engine Safety 27
Servicing the Air Cleaner 27
Servicing the Carbon Canister 27
Servicing the Engine Oil 29
Servicing the Spark Plug(s) 31
Fuel System Maintenance 32
Replacing the In-Line Fuel Filter 32
Draining the Fuel Tank(s) 32
Electrical System Maintenance 33
Electrical System Safety 33
Servicing the Battery 33
Drive System Maintenance 36
Checking the Tire Pressure 36
Checking the Wheel-Lug Nuts 36
Brake Maintenance 36
Testing the Parking Brake 36
Hydraulic System Maintenance 37
Hydraulic System Safety 37
Relieving Hydraulic Pressure 37
Hydraulic Fluid Specifications 37
Checking the Hydraulic-Fluid Level 38
Replacing the Hydraulic Filter 39
Changing the Hydraulic Fluid 39
Cleaning 40
Removing Debris 40
Washing the Machine 40
Storage 40
Storage Safety 40
Storage 40
Troubleshooting 42

Safety

General Safety

⚠ DANGER

There may be buried utility lines in the work area. Digging into them may cause a shock or an explosion.

Have the property or work area marked for buried lines and do not dig in marked areas. Contact your local marking service or utility company to have the property marked (for example, in the US, call 811 or in Australia, call 1100 for the nationwide marking service).

Always follow all safety instructions to avoid serious injury or death.

- Do not exceed the rated operating capacity, as the machine may become unstable, which may result in loss of control.
- Do not carry a load with the arms raised; always carry loads close to the ground.
- Slopes are a major factor related to loss-of-control and tip-over accidents, which can result in severe injury or death. **Operating the machine on any slope or uneven terrain requires extra caution.**
- **Operate the machine up and down slopes with the heavy end of the machine uphill and the load close to the ground.** Weight distribution changes with attachments. An empty bucket makes the rear of the machine the heavy end, and a full bucket makes the front of the machine the heavy end. Most other attachments make the front of the machine the heavy end.
- Have the property or work area marked for buried lines and other objects, and do not dig in marked areas.
- Read and understand the content of this *Operator's Manual* before starting the engine.
- Use your full attention while operating the machine. Do not engage in any activity that causes distractions; otherwise, injury or property damage may occur.
- Never allow children or untrained people to operate the machine.
- Keep your hands and feet away from the moving components and attachments.
- Do not operate the machine without the guards and other safety protective devices in place and working on the machine.
- Keep bystanders and children out of the operating area.
- Stop the machine, shut off the engine, and remove the key before servicing, fueling, or unclogging the machine.

Improperly using or maintaining this machine can result in injury. To reduce the potential for injury, comply with these safety instructions and always pay attention to the safety-alert symbol ⚠, which means Caution, Warning, or Danger—personal safety instruction. Failure to comply with these instructions may result in personal injury or death.

Safety and Instructional Decals

Safety decals and instructions are easily visible to the operator and are located near any area of potential danger. Replace any decal that is damaged or missing.

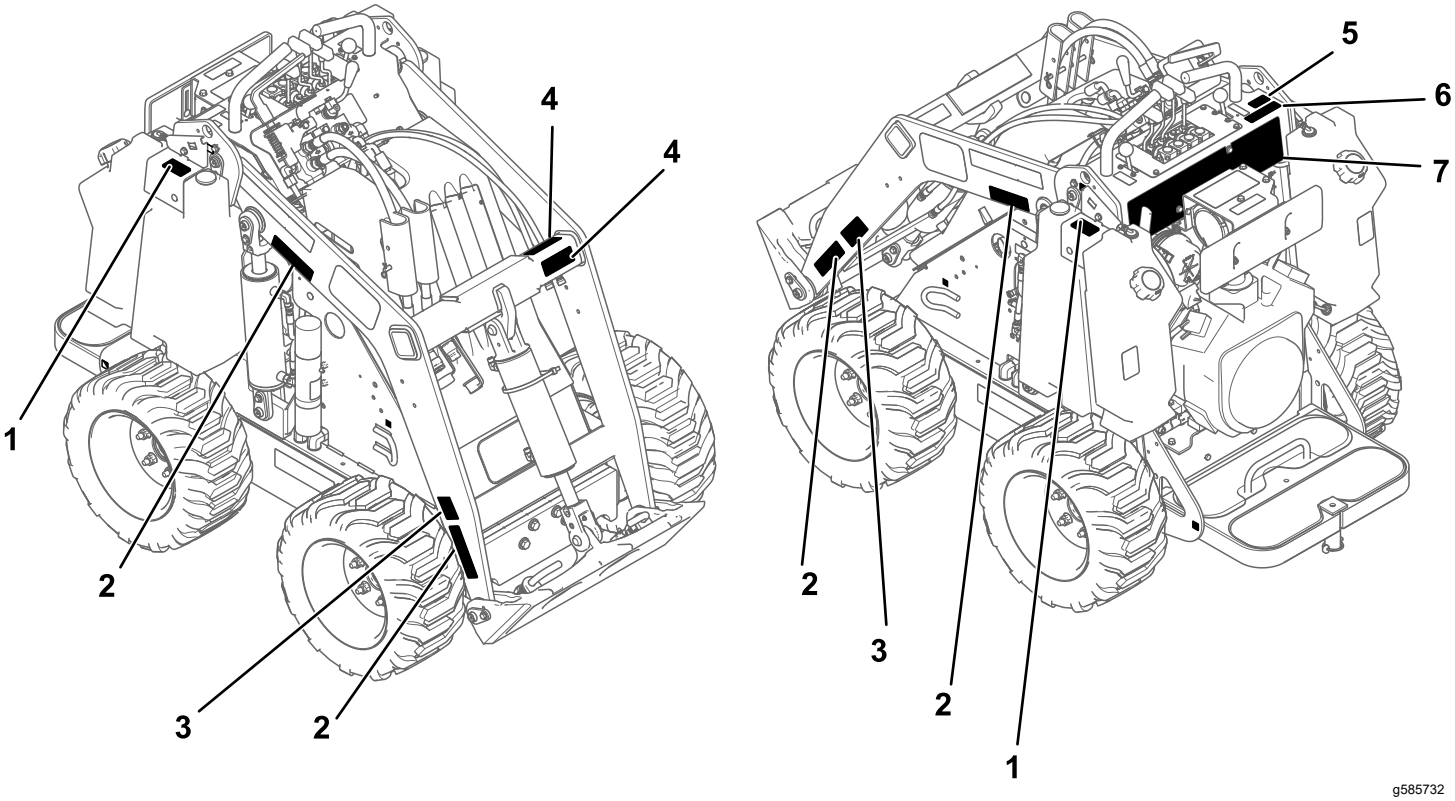


Figure 3

1. 161-7268
2. 130-2836
3. 139-7708
4. 130-2837
5. 98-4387
6. 133-8062
7. 161-9446

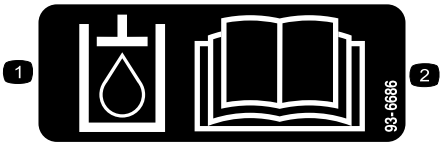


decalbatterysymbols

Battery Symbols

Some or all of these symbols are on your battery.

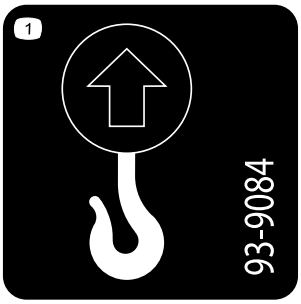
1. Explosion hazard
2. No fire, open flame, or smoking
3. Caustic liquid/chemical burn hazard
4. Wear eye protection.
5. Read the *Operator's Manual*.
6. Keep bystanders away from the battery.
7. Wear eye protection; explosive gases can cause blindness and other injuries.
8. Battery acid can cause blindness or severe burns.
9. Flush eyes immediately with water and get medical help fast.
10. Contains lead; do not discard



decal93-6686

93-6686

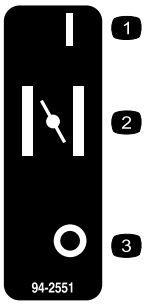
1. Hydraulic fluid
2. Read the *Operator's Manual*.



decal93-9084

93-9084

1. Lift point



decal94-2551

94-2551

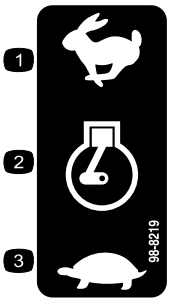
1. On
2. Choke
3. Off



decal98-4387

98-4387

1. Warning—wear hearing protection.



decal98-8219

98-8219

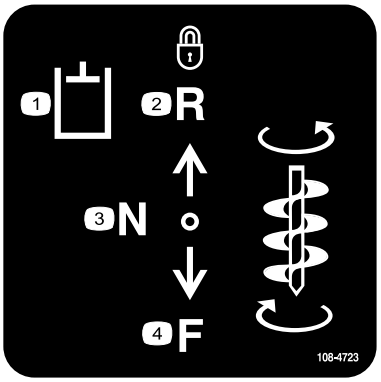
1. Fast
2. Throttle
3. Slow



decal100-1692

100-1692

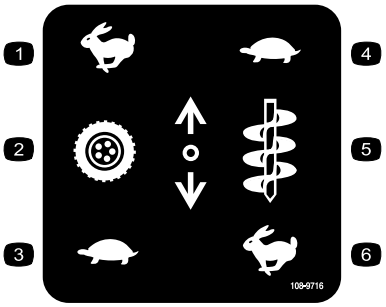
1. Brake engaged
2. Parking brake
3. Brake disengaged



decal108-4723

108-4723

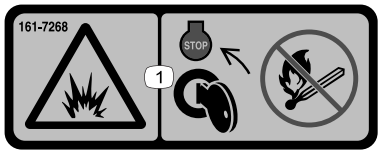
1. Auxiliary hydraulics
2. Locked reverse (detent)
3. Neutral (off)
4. Forward



decal108-9716

108-9716

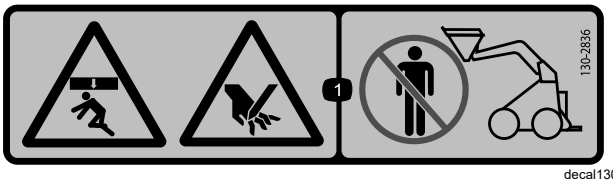
1. Fast
2. Traction drive
3. Slow
4. Slow
5. Attachment speed
6. Fast



decal161-7268

161-7268

1. Explosion hazard—shut off the engine and turn the key to the OFF position; do not expose to fire or open flame.



decal130-2836

130-2836

1. Crushing hazard from above; cutting hazard of the hand—keep away from the attachment and the lift arm.



decal130-2837

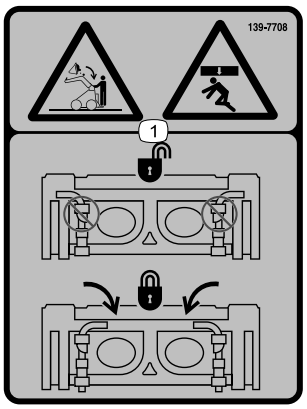
130-2837

1. Warning—do not carry passengers in the bucket.



decal133-8062

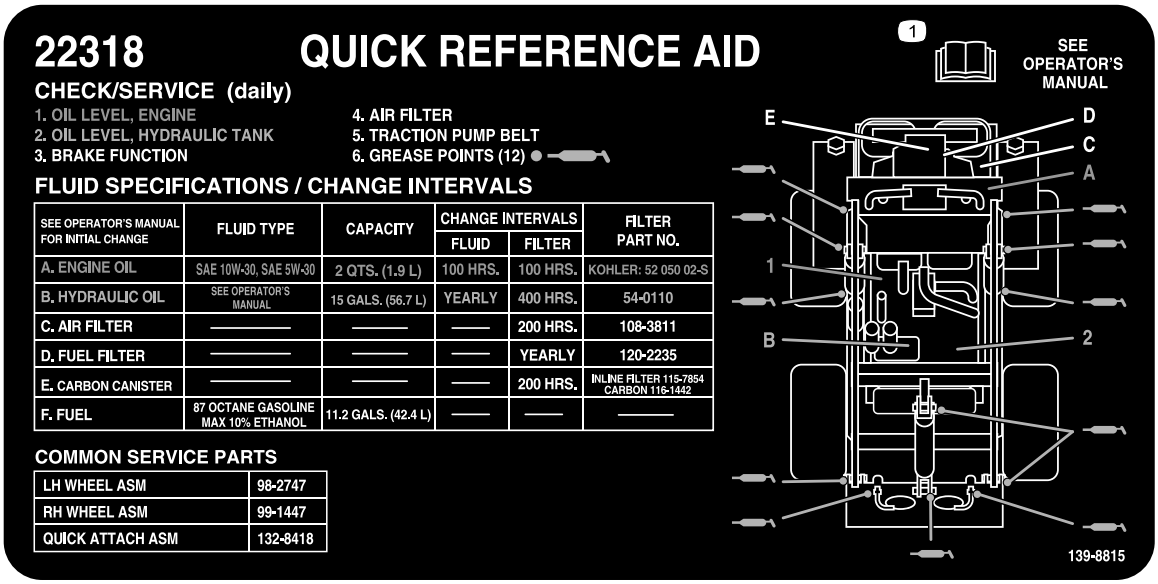
133-8062



decal139-7708

139-7708

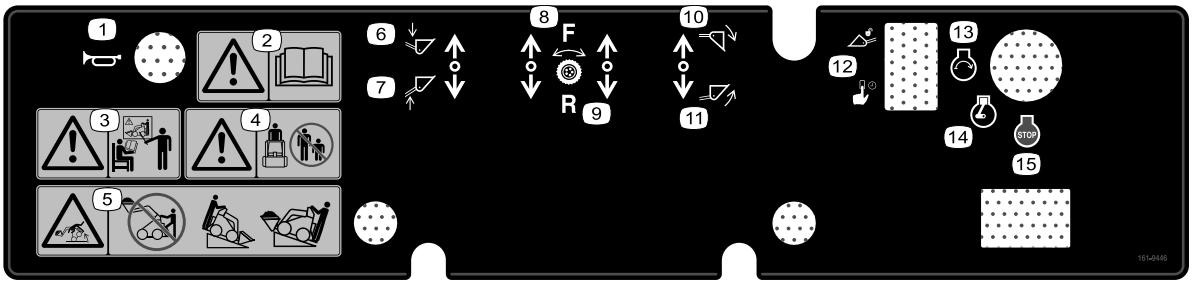
1. Crushing hazard from above, falling load—ensure that the quick-attach levers are locked.



decal139-8815

139-8815

1. Read the *Operator's Manual*.



decal161-9446

161-9446

1. Horn
2. Warning—read the *Operator's Manual*.
3. Warning—all operators should be trained before operating the machine.
4. Warning—keep bystanders away.
5. Tipping hazard—do not step off operator platform with load raised; always operate with the heavy end of the machine pointed uphill.
6. Arm lift—down
7. Arm lift—up
8. Traction drive—forward
9. Traction drive—reverse
10. Bucket tilt—down
11. Bucket tilt—up
12. Loader-arm controls—press and hold to enable while the parking brake is engaged.
13. Engine—start
14. Engine—run
15. Engine—stop

Setup

Installing the Speed-Selector Lever

1. Remove and discard the nut securing the bolt and lock washer to the speed-selector lever.
2. Secure the lever to the speed-selector valve using the bolt, lock washer, and nut as illustrated in Figure 4.

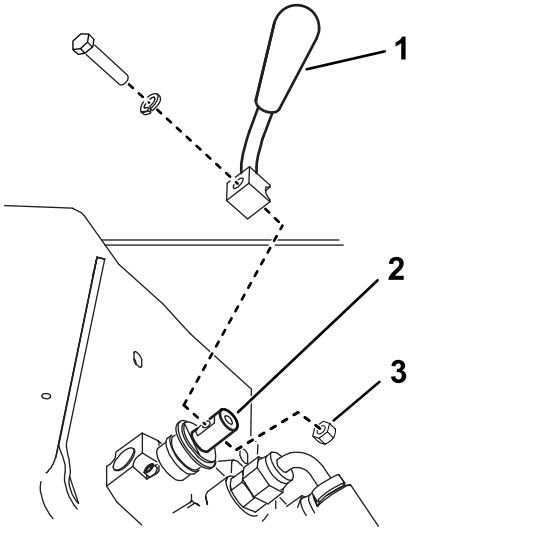


Figure 4

1. Speed-selector lever
2. Speed-selector valve
3. Nut

Checking the Fluid Levels and Tire Pressure

Before starting the engine for the first time, check the engine-oil level, hydraulic-fluid level, and the tire pressure. Refer to the following sections for more information:

- Checking the Engine-Oil Level (page 29)
- Checking the Hydraulic-Fluid Level (page 38)
- Checking the Tire Pressure (page 36)

Charging the Battery

Charge and install the battery; refer to Charging the Battery (page 34).

Product Overview

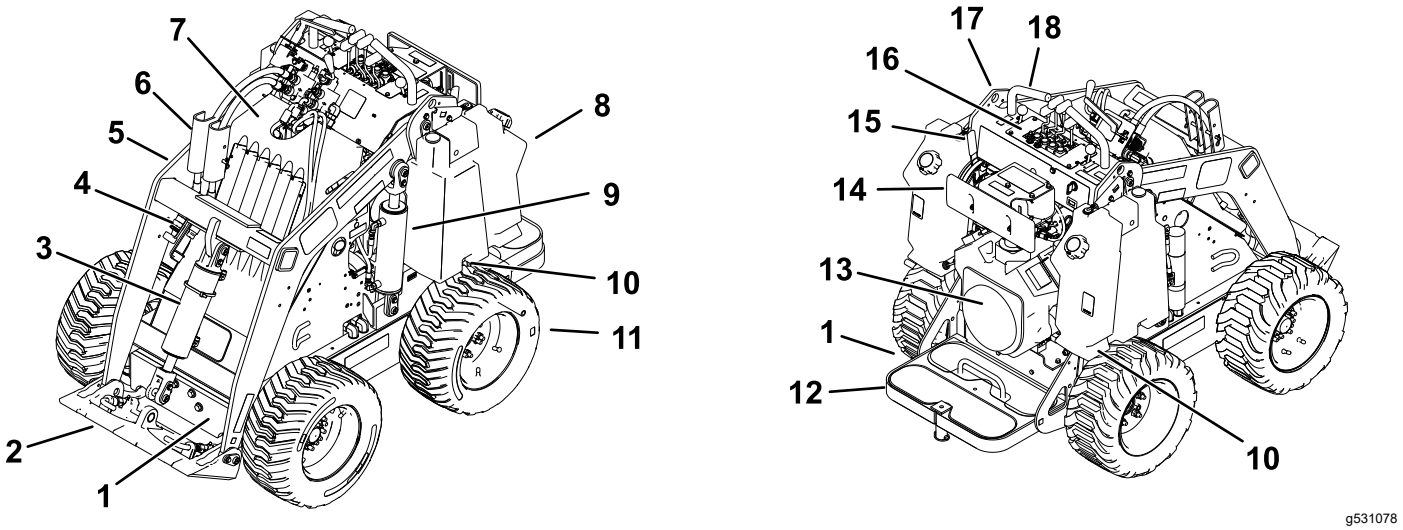


Figure 5

1. Counterweights
2. Mount plate
3. Tilt cylinder
4. Auxiliary hydraulic couplers
5. Loader arm
6. Cylinder Locks
7. Hood
8. Fuel tank
9. Lift cylinder
10. Tow valve
11. Wheel
12. Operator platform
13. Engine
14. Thigh support
15. Parking-brake lever
16. Control panel
17. Lift point
18. Handle

Controls

Control Panel

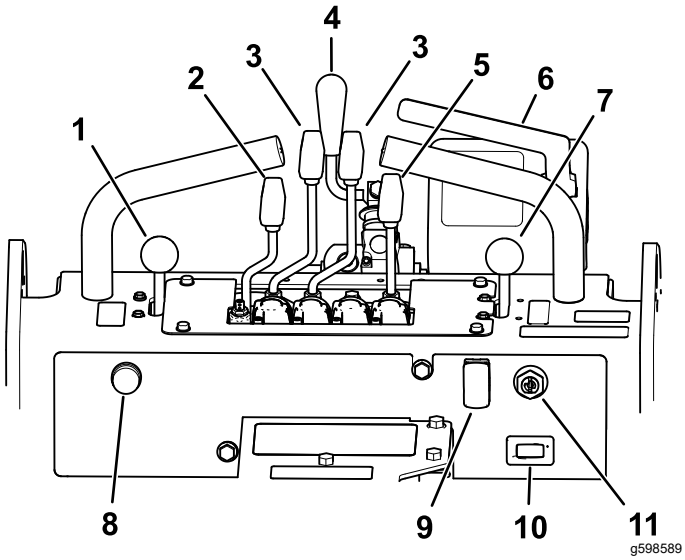


Figure 6

1. Throttle lever
2. Loader-arm lever
3. Traction-control lever
4. Speed-selector lever
5. Attachment-tilt lever
6. Auxiliary-hydraulics lever
7. Choke lever
8. Horn
9. Loader-arm enable switch
10. Hour meter/tachometer
11. Key switch

Key Switch

The key switch, used to start and shut off the engine, has 3 positions: OFF, RUN, and START.

Throttle Lever

Move the control forward to increase the engine speed and rearward to decrease speed.

Choke Lever

Before starting a cold engine, move the choke lever forward. After the engine starts, regulate the choke to keep the engine running smoothly. As soon as possible, move the choke lever all the way rearward.

Note: A warm engine requires little or no choking.

Loader-Arm Enable Switch

The loader-arm controls are while the parking brake is engaged. Press and continuously hold the switch to enable the loader-arm controls while the parking brake is engaged.

Traction-Control Levers

- To move forward, move the traction-control levers forward.
- To move rearward, move the traction-control levers rearward.
- To turn, move the lever located on the side you want to turn back toward the NEUTRAL position while keeping the other lever engaged.

  Note: The farther you move the traction-control levers in either direction, the faster the machine moves in that direction.
- To slow or stop, move the traction-control levers to the NEUTRAL position.

Attachment-Tilt Lever

Note: Press and hold the loader-arm enable switch to use the loader arm controls while the parking brake is engaged.

- To tilt the attachment forward, slowly push the attachment-tilt lever forward.
- To tilt the attachment rearward, slowly pull the attachment-tilt lever rearward.

Loader-Arm Lever

Note: Press and hold the loader-arm enable switch to use the loader arm controls while the parking brake is engaged.

- To lower the loader arms, slowly push the loader-arm lever forward.
- To raise the loader arms, slowly pull the loader-arm lever rearward.

Auxiliary-Hydraulics Lever

Note: Press and hold the loader-arm enable switch to use the loader arm controls while the parking brake is engaged.

- To operate a hydraulic attachment in the forward direction, slowly pull the auxiliary-hydraulics lever out and then pull down.
- To operate a hydraulic attachment in the reverse direction, slowly pull the auxiliary-hydraulics lever out and then push it upward. This is also called the DETENT position because it does not require operator presence.

Speed-Selector Lever

- To set the traction drive, loader arms, and attachment tilt to high speed and the auxiliary hydraulics to low speed, move the speed-selector lever to the FORWARD position.
- To set the auxiliary hydraulics to high speed and the traction drive, loader arms, and attachment tilt to low speed, move the speed-selector lever to the REARWARD position.

⚠ WARNING

If you move the speed-selector lever while the machine is in motion, the machine will either stop suddenly or accelerate quickly. If you operate the machine with the speed-selector lever in an intermediate position, the machine will operate erratically and may be damaged. You could lose control of the machine and injure bystanders or yourself.

- **Do not move the speed-selector lever when the machine is in motion.**
- **Do not operate the machine when the speed selector is in any intermediate position (i.e., any position other than fully forward or fully rearward).**

Hour Meter/Tachometer

When the engine is off, the hour meter/tachometer displays the number of hours of operation logged on the machine. When the engine is running, it displays the speed of the engine in revolutions per minute (rpm).

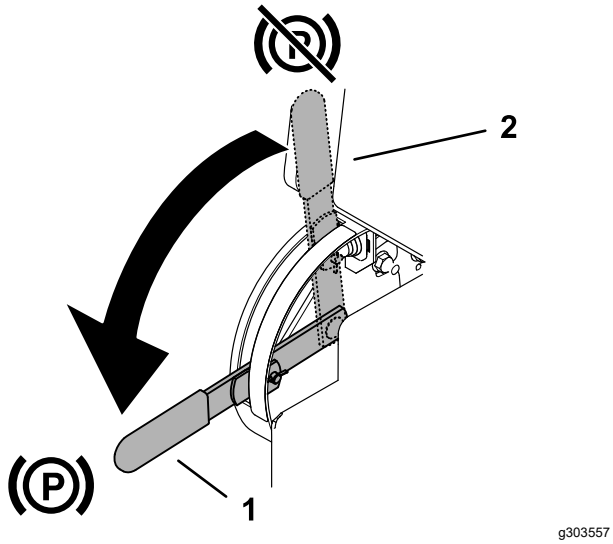
After 50 hours and then every 100 hours thereafter (i.e., 150, 250, 350, etc.) the screen displays CHG OIL to remind you to change the engine oil.

After every 100 hours, the screen displays SVC to remind you to perform the other maintenance procedures based on a 100-, 200-, or 400-hour schedule.

Note: These reminders appear 3 hours prior to the service interval time and flash at regular intervals for 6 hours.

Parking-Brake Lever

- To engage the parking brake, rotate the lever down.
- To release the parking brake, rotate the lever up.



g303557

Figure 7

1. Parking-brake lever—engaged
2. Parking-brake lever—disengaged

Specifications

Note: Specifications and design are subject to change without notice.

Width	103 cm (40.5 inches)
Length	152 cm (60 inches)
Height	125 cm (49 inches)
Weight (without attachments)	876 kg (1,931 lb)
Weight of the rear counterweight	75 kg (165 lb)
Weight of the front counterweights	56 kg (124 lb)
Operating capacity—with 74.8 kg (165 lb) operator, standard bucket, and counterweights	220 kg (450 lb)
Tipping capacity—with 74.8 kg (165 lb) operator, standard bucket, and counterweights	440 kg (970 lb)
Wheelbase	71 cm (28 inches)
Dump height (with standard bucket)	120 cm (47 inches)
Reach—fully raised (with standard bucket)	66 cm (26 inches)
Height to hinge pin (narrow bucket in standard position)	168 cm (66 inches)

Attachments/Accessories

A selection of Toro approved attachments and accessories is available for use with the machine to enhance and expand its capabilities. Contact your Authorized Service Dealer or authorized Toro distributor or go to www.Toro.com for a list of all approved attachments and accessories.

To ensure optimum performance and continued safety certification of the machine, use only genuine Toro replacement parts and accessories. Replacement parts and accessories made by other manufacturers could be dangerous, and such use could void the product warranty.

Operation

Note: Determine the left and right sides of the machine from the normal operating position.

Before Operation

Before Operation Safety

General Safety

- Never allow children or untrained people to operate or service the machine. Local regulations may restrict the age or require certified training of the operator. The owner is responsible for training all operators and mechanics.
- Become familiar with the safe operation of the equipment, operator controls, and safety decals.
- Always engage the parking brake (if equipped), shut off the engine, remove the key, wait for all moving parts to stop, and allow the machine to cool before adjusting, servicing, cleaning, or storing the machine.
- Know how to stop the machine and shut off the engine quickly.
- Check that the operator's presence controls, safety switches, and shields are attached and functioning properly. Do not operate the machine unless they are functioning properly.
- Locate the pinch-point areas marked on the machine and attachments; keep your hands and feet away from these areas.
- Before operating the machine with an attachment, ensure that the attachment is properly installed and that it is a genuine Toro attachment. Read all the attachment manuals.
- Evaluate the terrain to determine what accessories and attachments you need to properly and safely perform the job.
- Have the property or work area marked for buried lines and other objects, and do not dig in marked areas; note the location of unmarked objects and structures, such as underground storage tanks, wells, and septic systems.
- Inspect the area where you will use the equipment for uneven surfaces or hidden hazards.
- Ensure that the area is clear of bystanders before operating the machine. Stop the machine if anyone enters the area.

Fuel Safety

- Use extreme care when handling fuel. It is flammable and its vapors are explosive.
- Extinguish all cigarettes, cigars, pipes, and other sources of ignition.
- Use only an approved fuel container.
- Do not remove the fuel cap or fill the fuel tank while the engine is running or hot.
- Do not add or drain fuel in an enclosed space.
- Do not store the machine or fuel container where there is an open flame, spark, or pilot light, such as on a water heater or other appliance.
- If you spill fuel, do not attempt to start the engine; avoid creating any source of ignition until the fuel vapors have dissipated.
- To prevent a static charge from igniting the fuel, remove the machine from the truck or trailer and refuel it on the ground, away from all vehicles. If this is not possible, place a portable fuel container on the ground, away from all vehicles, and fill it; then refuel the machine from the fuel container rather than from a fuel-dispenser nozzle.
- Keep the fuel-dispenser nozzle in contact with the rim of the fuel tank or container opening at all times until fueling is complete. Do not use a nozzle lock-open device.

Adding Fuel

Recommended Fuel

- For best results, use only clean, fresh (less than 30 days old), unleaded gasoline with an octane rating of 87 or higher ((R+M)/2 rating method).
- **Ethanol**: Gasoline with up to 10% ethanol (gasohol) or 15% MTBE (methyl tertiary butyl ether) by volume is acceptable. Ethanol and MTBE are not the same. Gasoline with 15% ethanol (E15) by volume is not approved for use. **Never use gasoline that contains more than 10% ethanol by volume**, such as E15 (contains 15% ethanol), E20 (contains 20% ethanol), or E85 (contains up to 85% ethanol). Using unapproved gasoline may cause performance problems and/or engine damage which may not be covered under warranty.
- **Do not** use gasoline containing methanol.
- **Do not** store fuel either in the fuel tank or fuel containers over the winter unless you use a fuel stabilizer.
- **Do not** add oil to gasoline.

Using Stabilizer/Conditioner

Use fuel stabilizer/conditioner in the machine to keep the fuel fresh longer when used as directed by the fuel-stabilizer manufacturer.

Important: **Do not use fuel additives containing methanol or ethanol.**

Add the amount of fuel stabilizer/conditioner to fresh fuel as directed by the fuel-stabilizer manufacturer.

Filling the Fuel Tank(s)

Fuel tank capacity: 42.4 L (11.2 US gallons)

1. Park the machine on a level surface, engage the parking brake, and lower the loader arms.
2. Shut off the engine, remove the key, and allow the engine to cool.
3. Clean around the fuel-tank cap and remove it.

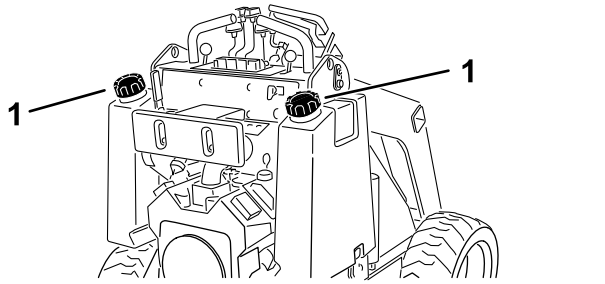


Figure 8

1. Fuel-tank cap

4. Add fuel to the tank until the level is 6 to 13 mm (1/4 to 1/2 inch) below the bottom of the filler neck.

   Important: **This space in the tank allows fuel to expand. Do not fill the fuel tank completely full.**

5. Install the fuel-tank cap securely, turning it until it clicks.
6. Wipe up any spilled fuel.

Performing Daily Maintenance

Before starting the machine each day, perform the Each Use/Daily procedures listed in Maintenance (page 23).

Adjusting the Thigh Support

To adjust the thigh support, loosen the knobs and raise or lower the support pad to the desired height. You can also obtain additional adjustment by loosening the nut securing the pad to the adjustment plate and moving the plate up or down as needed. Tighten all fasteners securely when finished.

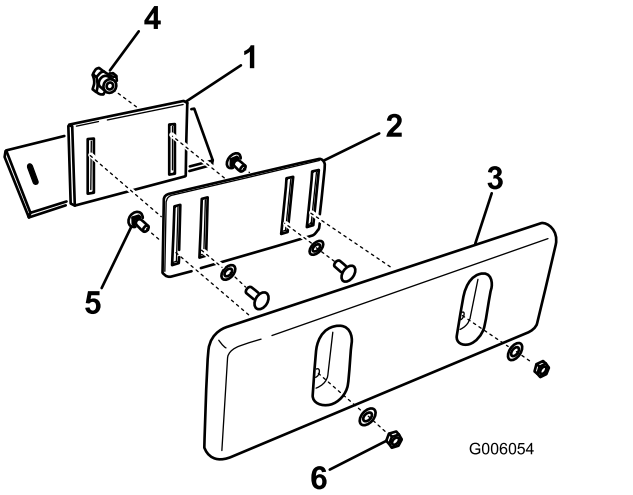


Figure 9

1. Thigh-support bracket
2. Adjustment plate
3. Thigh-support pad
4. Knob and flat washer
5. Carriage bolt
6. Locknut and flat washer

During Operation

During Operation Safety

General Safety

- Do not exceed the rated operating capacity, as the machine may become unstable, which may result in loss of control.
- Do not carry a load with the arms raised. Always carry loads close to the ground.
- Use only Toro-approved attachments and accessories. Attachments can change the stability and the operating characteristics of the machine.
- For machines with a platform:
  - Lower the loader arms before stepping off the platform.
  - Do not try to stabilize the machine by putting your foot on the ground. If you lose control of the machine, step off the platform and away from the machine.
  - Do not place your feet under the platform.

  - Do not move the machine unless you are standing with both feet on the platform and your hands are holding onto the reference bars.
- Use your full attention while operating the machine. Do not engage in any activity that causes distractions; otherwise, injury or property damage may occur.
- Look behind and down before backing up to ensure that the path is clear.
- Never jerk the controls; use a steady motion.
- The owner/user can prevent and is responsible for accidents that may cause personal injury or property damage.
- Wear appropriate clothing including gloves, eye protection, long pants, substantial slip-resistant footwear, and hearing protection. Tie back long hair and do not wear loose clothing or loose jewelry.
- Do not operate the machine when you are tired, ill, or under the influence of alcohol or drugs.
- Never carry passengers and keep pets and bystanders away from the machine.
- Operate the machine only in good light, keeping away from holes and hidden hazards.
- Ensure that all the drives are in neutral and engage the parking brake (if equipped) before starting the engine. Start the engine only from the operator's position.
- Use care when approaching blind corners, shrubs, trees, or other objects that may obscure vision.
- Slow down and use caution when making turns and crossing roads and sidewalks. Watch for traffic.
- Stop the attachment when you are not working.
- Stop the machine, shut off the engine, remove the key, and inspect the machine if you strike an object. Make any necessary repairs before resuming operation.
- Never run an engine in an enclosed area.
- Never leave a running machine unattended.
- Before leaving the operating position, do the following:
  - Park the machine on a level surface.
  - Lower the loader arms and disengage the auxiliary hydraulics.
  - Engage the parking brake (if equipped).
  - Shut off the engine and remove the key.
- Do not operate the machine when there is the risk of lightning.
- Operate the machine only in areas where there is sufficient clearance for you to safely maneuver. Be aware of obstacles in close proximity to you. Failure to maintain adequate distance from trees, walls, and other barriers may result in injury as the machine backs up during operation if you are not attentive to the surroundings.
- Check for overhead clearance (i.e., electrical wires, branches, and doorways) before driving under any objects and do not contact them.
- Do not overfill the attachment and always keep the load level when raising the loader arms. Items in the attachment could fall and cause injury.

Slope Safety

- **Operate the machine up and down slopes with the heavy end of the machine uphill.** Weight distribution changes with attachments. An empty bucket makes the rear of the machine the heavy end, and a full bucket makes the front of the machine the heavy end. Most other attachments make the front of machine the heavy end.
- Raising the loader arms on a slope affects the stability of the machine. Keep the loader arms in the lowered position when on slopes.
- Slopes are a major factor related to loss of control and tip-over accidents, which can result in severe injury or death. **Operating the machine on any slope or uneven terrain requires extra caution.**
- Establish your own procedures and rules for operating on slopes. These procedures must include surveying the site to determine which slopes are safe for machine operation. Always use common sense and good judgment when performing this survey.
- Slow down and use extra care on hillsides. Ground conditions can affect the stability of the machine.
- Avoid starting or stopping on a slope. If the machine loses traction, proceed slowly, straight down the slope.
- Avoid turning on slopes. If you must turn, turn slowly and keep the heavy end of the machine uphill.
- Keep all movements on slopes slow and gradual. Do not make sudden changes in speed or direction.
- If you feel uneasy operating the machine on a slope, do not do it.
- Watch for holes, ruts, or bumps, as uneven terrain could overturn the machine. Tall grass can hide obstacles.
- Use caution when operating on wet surfaces. Reduced traction could cause sliding.
- Evaluate the area to ensure that the ground is stable enough to support the machine.
- Use caution when operating the machine near the following:
  - Drop-offs

  - Ditches
  - Embankments
  - Bodies of water

  The machine could suddenly roll over if a track goes over the edge or the edge caves in. Maintain a safe distance between the machine and any hazard.
- Do not remove or add attachments on a slope.
- Do not park the machine on a hillside or slope.

Utility Line Safety

- If you strike a utility line, do the following:
  - Shut off the machine and remove the key.
  - Remove all individuals from the work area.
  - Immediately contact the proper emergency and utility authorities to secure the area.
  - If you damage a fiber-optic cable, do not look into the exposed light.
- Do not leave the operator's platform if the machine is charged with electricity. You will be safe as long as you do not leave the platform.
  - Touching any part of the machine may ground you.
  - Do not allow another individual to touch or approach the machine when charged.
  - Always assume the machine is charged if you strike an electrical or communication line. Do not attempt to leave the machine.
- Leaking gas is both flammable and explosive and may cause serious injury or death. Do not smoke while operating the machine.

Starting the Engine

1. Ensure that the auxiliary hydraulics lever is in the NEUTRAL position.
2. Move the choke lever fully forward if you are starting a cold engine.

   Note: A warm or hot engine may not require choking.
3. Move the throttle lever midway between the SLOW and FAST positions.
4. Insert the key into the key switch and turn it to the START position. When the engines starts, release the key.

   Important: **Do not engage the starter for more than 10 seconds at a time. If the engine fails to start, wait 30 seconds for the starter to cool down between attempts. Failure to follow these instructions could burn out the starter motor.**
5. After the engine starts, gradually move the choke lever back to the OFF position. If the engine stalls or hesitates, move the choke forward again until the engine warms up.
6. Move the throttle lever to the desired setting.

   Important: **Running the engine at high speeds when the hydraulic system is cold (i.e., when the air temperature is at or below freezing) could damage the hydraulic system. When starting the engine in cold conditions, allow it to run in the middle throttle position for 2 to 5 minutes before moving the throttle to the FAST position.**

   Note: If the outdoor temperature is below freezing, store the machine in a garage to keep it warmer and to aid in starting.

Driving the Machine

Use the traction controls to move the machine. The farther you move the traction controls in any direction, the faster the machine moves in that direction. Release the traction controls to stop the machine.

The throttle control regulates the engine speed as measured in rpm (revolutions per minute). Place the throttle lever in the FAST position for best performance. You can, however, use the throttle position to operate at slower speeds.

Shutting Off the Engine

1. Park the machine on a level surface, engage the parking brake, and lower the loader arms.
2. Ensure that the auxiliary hydraulics lever is in the NEUTRAL position.
3. Move the throttle lever 3/4 of the way to the FAST position.

   Note: If you set the throttle lower than halfway to the FAST position, the engine may continue to run for 1 second after turning the key to the OFF position, preventing a loud after-fire bang.
4. If the engine has been working hard or is hot, let it idle for a minute before turning the key switch to the OFF position.

   Note: This helps to cool the engine before you shut it off. In an emergency, you can shut off the engine immediately.
5. Turn the key switch to the OFF position and remove the key.

⚠ CAUTION

Children or bystanders may be injured if they move or attempt to operate the machine while it is unattended.

Always remove the key and engage the parking brake when leaving the machine unattended.

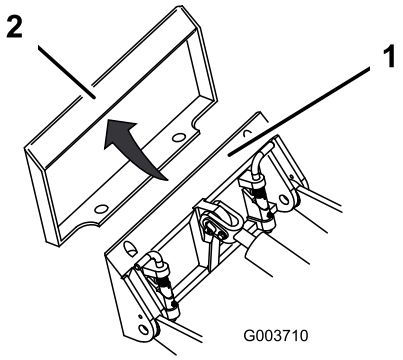
Using Attachments

Installing an Attachment

Important: **Use only Toro-approved attachments. Attachments can change the stability and the operating characteristics of the machine. The warranty of the machine may be voided if you use the machine with unapproved attachments.**

Important: **Before installing the attachment, ensure that the mount plates are free of any dirt or debris and that the pins move freely. If the pins do not move freely, grease them.**

1. Position the attachment on a level surface with enough space behind it to accommodate the machine.
2. Start the engine.
3. Tilt the attachment mount plate forward.
4. Position the mount plate into the upper lip of the attachment receiver plate.



g003710

Figure 10

1. Mount plate
2. Receiver plate

5. Raise the loader arms while tilting back the mount plate at the same time.

   Important: **Raise the attachment enough to clear the ground and tilt the mount plate all the way back.**
6. Shut off the engine and remove the key.
7. Engage the quick-attach pins, ensuring that they are fully seated in the mount plate.

   Important: **If the pins do not rotate to the engaged position, the mount plate is not fully aligned with the holes in the attachment receiver plate. Check the receiver plate and clean it if necessary.**

⚠ WARNING

If you do not fully seat the quick-attach pins through the attachment mount plate, the attachment could fall off the machine, crushing you or bystanders.

Ensure that the quick-attach pins are fully seated in the attachment mount plate.

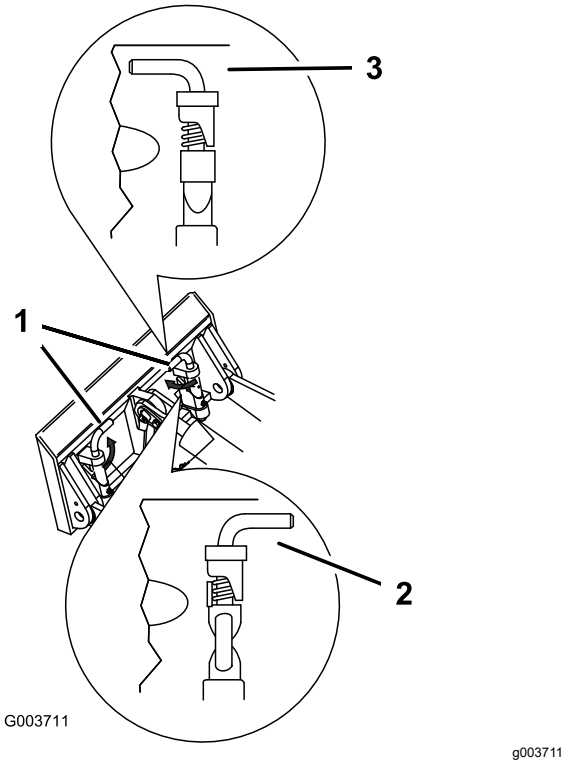


Figure 11

1. Quick-attach pins (engaged position)
2. Disengaged position
3. Engaged position

Connecting the Hydraulic Hoses

⚠ WARNING

Hydraulic fluid escaping under pressure can penetrate skin and cause injury. Fluid injected into the skin must be surgically removed within a few hours by a doctor familiar with this form of injury; otherwise, gangrene may result.

- **Ensure that all hydraulic-fluid hoses and lines are in good condition and all hydraulic connections and fittings are tight before applying pressure to the hydraulic system.**
- **Keep your body and hands away from pinhole leaks or nozzles that eject high-pressure hydraulic fluid.**
- **Use cardboard or paper to find hydraulic leaks; never use your hands.**

⚠ CAUTION

Hydraulic couplers, hydraulic lines/valves, and hydraulic fluid may be hot. If you contact hot components, you may be burned.

- **Wear gloves when operating the hydraulic couplers.**
- **Allow the machine to cool before touching hydraulic components.**
- **Do not touch hydraulic fluid spills.**

If the attachment requires hydraulics for operation, connect the hydraulic hoses as follows:

1. Shut off the engine and remove the key.
2. Move the auxiliary-hydraulics lever forward, backward, and back to the NEUTRAL position to relieve pressure at the hydraulic couplers.
3. Remove the protective covers from the hydraulic connectors on the machine.
4. Ensure that all foreign matter is cleaned from the hydraulic connectors.
5. Push the attachment male connector into the female connector on the machine.

   Note: When you connect the attachment male connector first, you relieve any pressure built up in the attachment.
6. Push the attachment female connector onto the male connector on the machine.
7. Confirm that the connection is secure by pulling on the hoses.

Removing an Attachment

1. Park the machine on a level surface.
2. Lower the attachment to the ground.
3. Shut off the engine and remove the key.
4. Disengage the quick-attach pins by turning them to the outside.
5. If the attachment uses hydraulics, move the auxiliary-hydraulics lever forward, backward, and back to the NEUTRAL position to relieve pressure at the hydraulic couplers.
6. If the attachment uses hydraulics, slide the collars back on the hydraulic couplers and disconnect them.

   Important: **Connect the attachment hoses together to prevent hydraulic system contamination during storage.**
7. Install the protective covers onto the hydraulic couplers on the machine.
8. Start the engine, tilt the mount plate forward, and back the machine away from the attachment.

After Operation

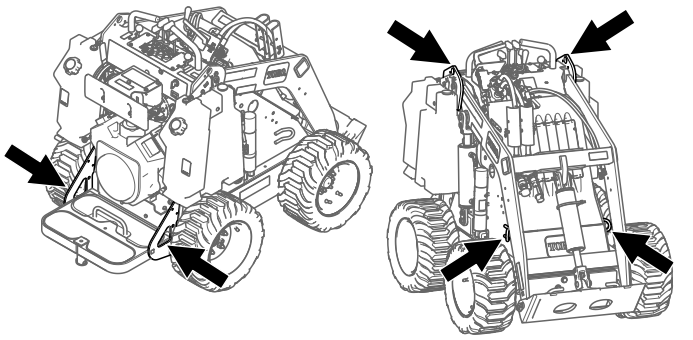
After Operation Safety

General Safety

- Engage the parking brake (if equipped), lower the loader arms, shut off the engine, remove the key, wait for all movement to stop, and allow the machine to cool before adjusting, cleaning, storing, or servicing it.
- Clean debris from the attachments, drives, mufflers, and engine to help prevent fires. Clean up oil or fuel spills.
- Keep all parts in good working condition and all hardware tightened.
- Do not touch parts that may be hot from operation. Allow them to cool before attempting to maintain, adjust, or service the machine.
- Use care when loading or unloading the machine into a trailer or truck.

Retrieving a Stuck Machine

If the machine becomes stuck (e.g., in muddy conditions), pull the machine back into a stable position using either both front, top, or rear tie-down/lift points simultaneously.



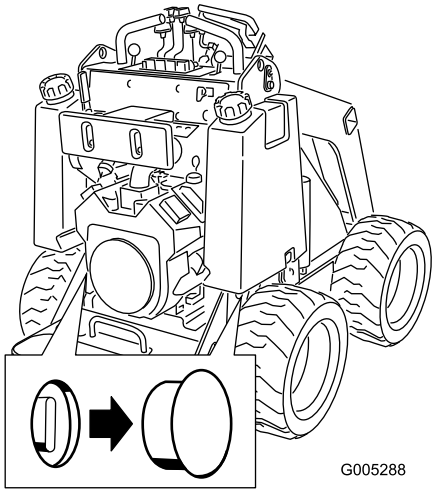
g531213

Figure 12

Moving a Non-Functioning Machine

Important: **Do not tow or pull the machine without first opening the tow valves, or you will damage the hydraulic system.**

1. Shut off the engine and remove the key.
2. Remove the plug covering each tow valve.



g005288

Figure 13

3. Loosen the jam nut on each tow valve.
4. Turn each valve counterclockwise 1 turn with a hex wrench to open them.
5. Tow the machine as required.

   Important: **Do not exceed 4.8 km/h (3 mph) when towing.**
6. After repairing the machine, close the tow valves and tighten the jam nuts.

   Important: **Do not overtighten the tow valves.**
7. Replace the plugs.

Hauling the Machine

Use a heavy-duty trailer or truck to haul the machine. Use a full-width ramp. Ensure that the trailer or truck has all the necessary brakes, lighting, and marking as required by law. Please carefully read all the safety instructions. Knowing this information could help you or bystanders avoid injury. Refer to your local ordinances for trailer and tie-down requirements.

⚠ WARNING

Driving on the street or roadway without turn signals, lights, reflective markings, or a slow-moving-vehicle emblem is dangerous and can lead to accidents causing personal injury.

Do not drive the machine on a public street or roadway.

Selecting a Trailer

⚠ WARNING

Loading or unloading a machine onto a trailer or truck increases the possibility of tip-over and could cause serious injury or death (Figure 14).

- **Use only full-width ramps.**
- **Ensure that the length of ramp is at least 4 times as long as the height of the trailer or truck bed to the ground. This ensures that ramp angle does not exceed 15 degrees on flat ground.**

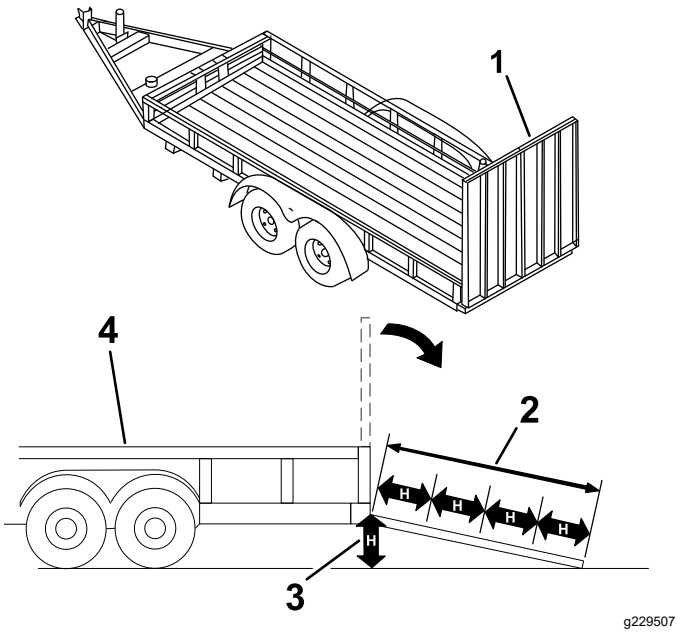


Figure 14

1. Full-width ramp(s) in stowed position
2. Ramp is at least 4 times as long as the height of the trailer or truck bed to the ground
3. H=height of the trailer or truck bed to the ground
4. Trailer

Loading the Machine

⚠ WARNING

Loading or unloading a machine onto a trailer or truck increases the possibility of tip-over and could cause serious injury or death.

- **Use extreme caution when operating a machine on a ramp.**
- **Load and unload the machine with the heavy end up the ramp.**
- **Avoid sudden acceleration or deceleration while driving the machine on a ramp as this could cause a loss of control or a tip-over situation.**

1. If using a trailer, connect it to the towing vehicle and connect the safety chains.
2. If applicable, connect the trailer brakes.
3. Lower the ramp(s).
4. Lower the loader arms.
5. Load the machine onto the trailer with the heavy end up the ramp, carrying loads low, as shown.
   - If the machine has a **full** load-bearing attachment (e.g., bucket) or a non-load-bearing attachment (e.g., trencher), drive the machine forward up the ramp.
   - If the machine has an **empty** load-bearing attachment or no attachment, back the machine up the ramp.

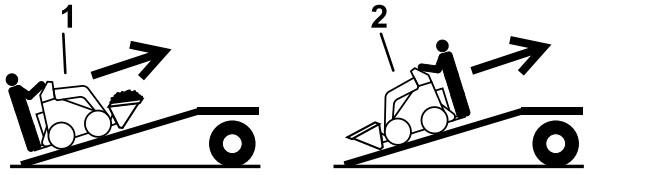


Figure 15

1. Machine with full attachment or non-load-bearing attachment—drive the machine forward up the ramp(s).
2. Machine with empty or no attachment—back the machine up the ramp(s).

6. Lower the loader arms all the way down.
7. Engage the parking brake, shut off the engine, and remove the key.
8. Use the metal tie-down loops on the machine to securely fasten the machine to the trailer or truck with straps, chains, cable, or ropes. Refer to local regulations for tie-down requirements.

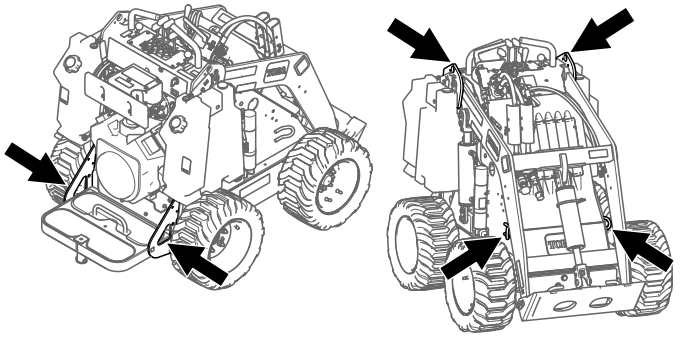


Figure 16

Unloading the Machine

1. Lower the ramp(s).
2. Unload the machine from the trailer with the heavy end up the ramp, carrying loads low.
   - If the machine has a **full** load-bearing attachment (e.g., bucket) or a non-load-bearing attachment (e.g., trencher), back it down the ramp.
   - If the machine has an **empty** load-bearing attachment or no attachment, drive it forward down the ramp.

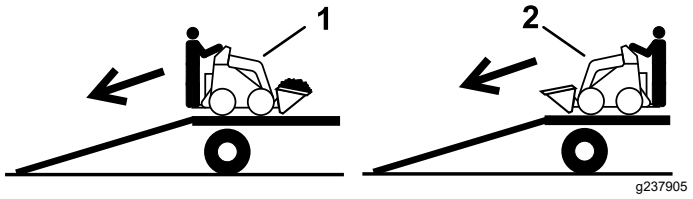
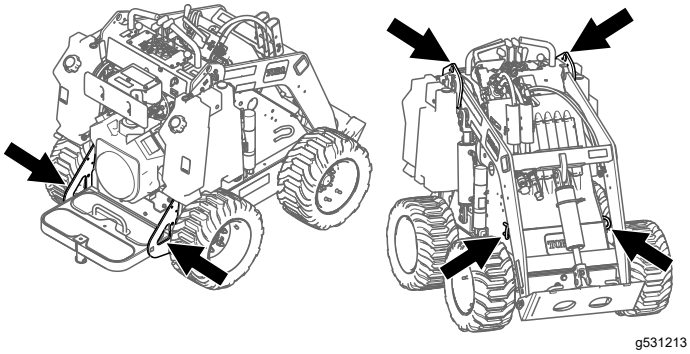


Figure 17

1. Machine with full attachment or non-load-bearing attachment—back the machine down the ramp(s).
2. Machine with empty or no attachment—drive the machine forward down the ramp(s).

Lifting the Machine

Remove any attachments and lift the machine using the tie-down/lift points.



g531213

Figure 18

Maintenance

Note: Determine the left and right sides of the machine from the normal operating position.

Maintenance Safety

⚠ CAUTION

If you leave the key in the switch, someone could accidently start the engine and seriously injure you or other bystanders.

Remove the key from the switch before you perform any maintenance.

- Park the machine on a level surface, disengage the auxiliary hydraulics, lower the attachment, engage the parking brake (if equipped), shut off the engine, and remove the key. Wait for all movement to stop and allow the machine to cool before adjusting, cleaning, storing, or repairing it.
- Clean up oil or fuel spills.
- Do not allow untrained personnel to service the machine.
- Use jack stands to support the components when required.
- Carefully release pressure from components with stored energy; refer to Relieving Hydraulic Pressure (page 37).
- Disconnect the battery before making any repairs; refer to Servicing the Battery (page 33).
- Keep your hands and feet away from the moving parts. If possible, do not make adjustments with the engine running.
- Keep all parts in good working condition and all hardware tightened. Replace all worn or damaged decals.
- Do not tamper with the safety devices.
- Use only Toro-approved attachments. Attachments can change the stability and the operating characteristics of the machine. You may void the warranty if you use the machine with unapproved attachments.
- Use only genuine Toro replacement parts.
- If any maintenance or repair requires the loader arms to be in the raised position, secure the arms in the raised position with the hydraulic-cylinder lock(s).

Recommended Maintenance Schedule(s)

Maintenance Service Interval	Maintenance Procedure
After the first 8 hours	• Torque the wheel-lug nuts. • Replace the hydraulic filter.
After the first 50 hours	• Change the engine oil and filter.
Before each use or daily	• Inspect lift and tie-down points for structural integrity. • Grease the machine. (Grease immediately after every washing.) • Check the engine oil level. • Check the tire pressure. • Test the parking brake. • Remove debris from the machine. • Check for loose fasteners.
Every 25 hours	• Check the hydraulic lines for leaks, loose fittings, kinked lines, loose mounting supports, wear, weather, and chemical deterioration. • Check the hydraulic-fluid level.
Every 100 hours	• Change the engine oil. (Service more frequently if conditions are extremely dusty or sandy.) • Check the battery cable connections. • Torque the wheel-lug nuts.

Maintenance Service Interval	Maintenance Procedure
Every 200 hours	• Service the air cleaner. (Service more frequently if conditions are extremely dusty or sandy.) • Replace the carbon-canister air filter. (Service more frequently if conditions are extremely dusty or sandy.) • Replace the carbon-canister purge-line filter. (Service more frequently when using the vibratory-plow attachment.) • Change the engine oil and filter. (Service more frequently if conditions are extremely dusty or sandy.) • Check the spark plug(s).
Every 400 hours	• Replace the hydraulic filter.
Every 500 hours	• Replace the spark plug.
Every 1,500 hours or 2 years, whichever comes first	• Replace all moving hydraulic hoses.
Yearly	• Change the fuel filter. • Change the hydraulic fluid.
Yearly or before storage	• Touch up chipped paint

Important: **Refer to your engine owner's manual for additional maintenance procedures.**

Important: **If you must tilt the machine more than 25 degrees, clamp off the vent hose on the top of the fuel tank to prevent fuel from fouling the carbon canister.**

Pre-Maintenance Procedures

Using the Cylinder Locks

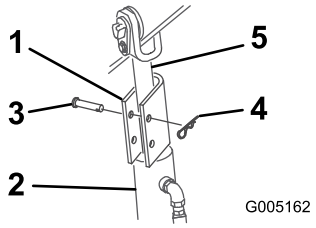
⚠ WARNING

The loader arms may lower when in the raised position, crushing anyone under them.

Install the cylinder lock(s) before performing maintenance that requires raised loader arms.

Installing the Cylinder Locks

1. Remove the attachment.
2. Raise the loader arms to the fully raised position.
3. Shut off the engine and remove the key.
4. Position a cylinder lock over each lift-cylinder rod.



g005162

Figure 19

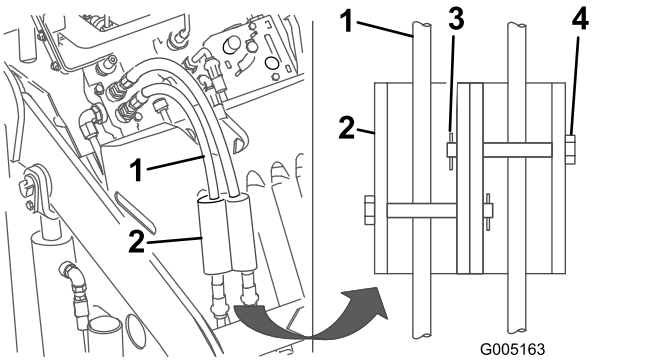
1. Cylinder lock
2. Lift cylinder
3. Clevis pin
4. Hairpin cotter
5. Lift-cylinder rod

5. Secure each cylinder lock with a clevis pin and cotter pin.
6. **Slowly** lower the loader arms until the cylinder locks contact the cylinder bodies and rod ends.

Removing and Storing the Cylinder Locks

Important: **Remove the cylinder locks from the rods and fully secure them in the storage position before operating the machine.**

1. Start the engine.
2. Raise the loader arms to the fully raised position.
3. Shut off the engine and remove the key.
4. Remove the clevis pin and cotter pin securing each cylinder lock.
5. Remove the cylinder locks.
6. Lower the loader arms.
7. Install the cylinder locks over the hydraulic hoses and secure them with the clevis pins and cotter pins (Figure 20).



g005163

Figure 20

1. Hydraulic hoses
2. Cylinder locks
3. Hairpin cotter
4. Clevis pin

Accessing Internal Components

⚠ WARNING

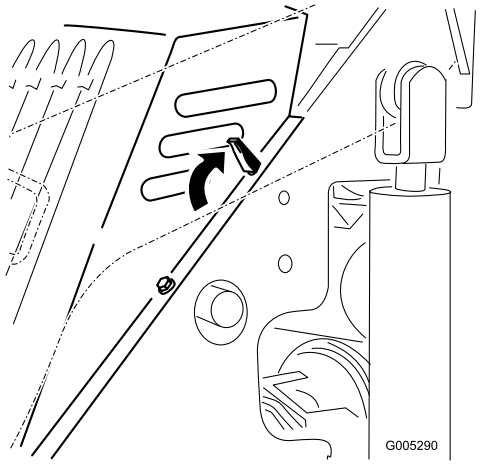
Opening or removing covers, hoods, and screens while the engine is running could allow you to contact moving parts, seriously injuring you.

Before opening any of the covers, hoods, and screens, shut off the engine, remove the key from the key switch, and allow the engine to cool.

Removing the Hood

1. Remove any attachments.
2. Park the machine on a level surface and engage the parking brake.
3. Raise the loader arms and install the cylinder locks.

   Note: If you must remove the hood without raising the loader arms, be very careful not to damage the hood or hydraulic hoses as you maneuver the hood out from under the arms.
4. Shut off the engine and remove the key.
5. Release the 4 locking tabs.



g005290

Figure 21
Top, left tab illustrated

6. Pull the hood off the machine.

Installing the Hood

1. Position the hood over the machine frame with the posts on the hood fitting into the holes in the frame.
2. Secure the hood by pushing the locking tabs forward and down.

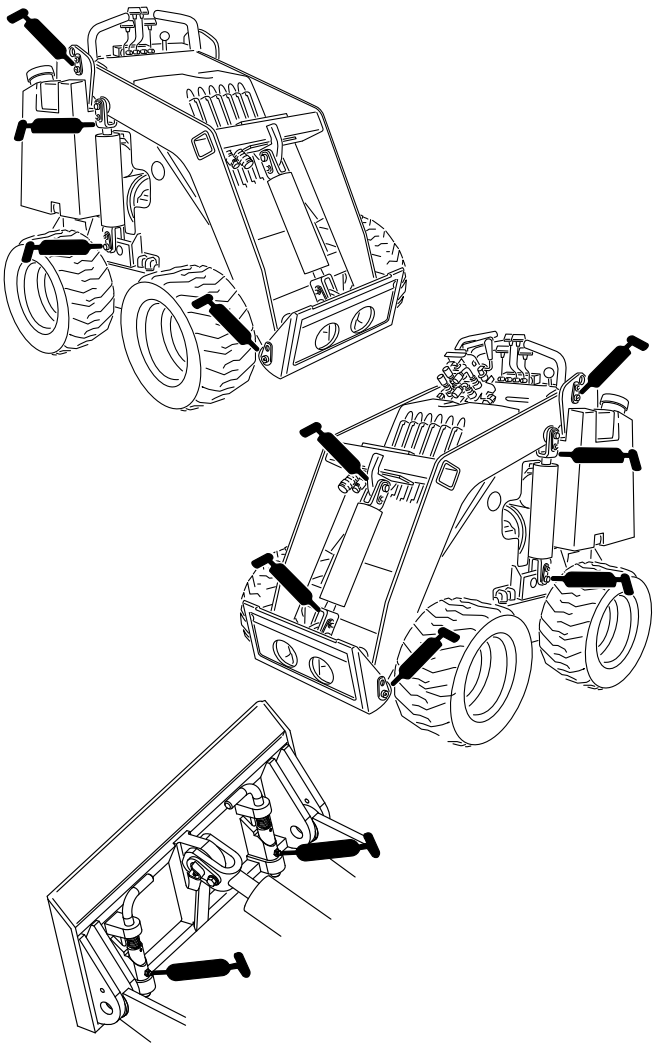
Lubrication

Greasing the Machine

Service Interval: Before each use or daily (Grease immediately after every washing.)

Grease Type: General-purpose grease.

1. Park the machine on a level surface, engage the parking brake, and lower the loader arms.
2. Shut off the engine and remove the key.
3. Clean the grease fittings with a rag.



g531156

Figure 22

4. Connect a grease gun to each fitting.
5. Pump grease into the fittings until grease begins to ooze out of the bearings (approximately 3 pumps).
6. Wipe up any excess grease.

Engine Maintenance

Engine Safety

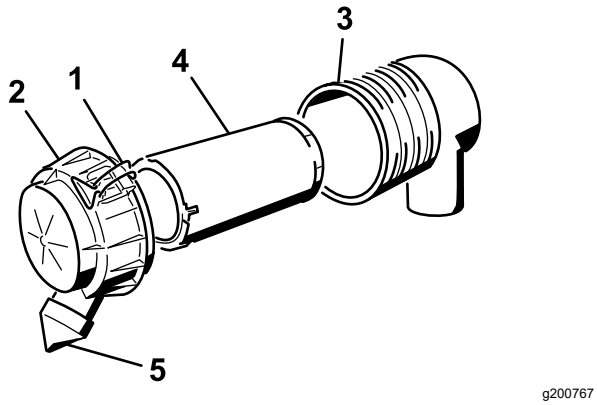
- Shut off the engine before checking the oil or adding oil to the crankcase.
- Do not change the engine governor setting or overspeed the engine.
- Keep your hands, feet, face, other body parts, and clothing away from the muffler and other hot surfaces.

Servicing the Air Cleaner

Service Interval: Every 200 hours—Service the air cleaner. (Service more frequently if conditions are extremely dusty or sandy.)

Important: **To prevent engine damage, always operate the engine with the air filter and cover installed.**

1. Park the machine on a level surface, engage the parking brake, and lower the loader arms.
2. Shut off the engine and remove the key.
3. Release the latches on the air cleaner and pull the air-cleaner cover off the air-filter body.



g200767

Figure 23

1. Latches
2. Air-cleaner cover
3. Air-filter body
4. Primary filter
5. Dust cap

4. Squeeze the dust cap sides to open it and knock the dust out.
5. Clean the inside of the cover with compressed air that is under 205 kPa (30 psi).

   Important: **Do not use compressed air on the air-cleaner body.**
6. Gently slide the filter out of the air-cleaner body.

   Note: Avoid knocking the filter into the side of the body.

   Important: **Do not attempt to clean the filter.**
7. Inspect the new filter for tears, an oily film, or damage to the rubber seal. Look into the filter while shining a bright light on the outside of the filter; holes in the filter appear as bright spots.

   If the filter is damaged, do not use it.
8. Carefully install the filter.

   Note: Ensure that each filter is fully seated by pushing on the outer rim of the filter while installing it.

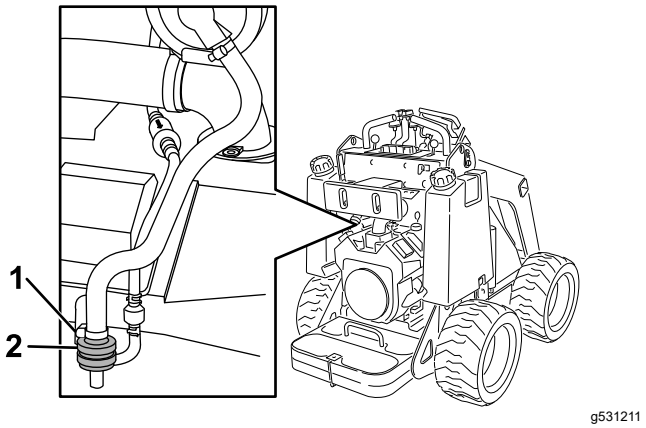
   Important: **Do not press on the soft inside area of the filter.**
9. Install the air-cleaner cover with the dust cap oriented downward and secure the latches.

Servicing the Carbon Canister

Replacing the Carbon-Canister Air Filter

Service Interval: Every 200 hours (Service more frequently if conditions are extremely dusty or sandy.)

1. Park the machine on a level surface, engage the parking brake, and lower the loader arms.
2. Shut off the engine and remove the key.
3. Loosen the hose clamp above the carbon-canister air filter.



g531211

Figure 24

1. Air filter
2. Hose clamp

4. Remove and discard the air filter.

   Important: **If a small tube section comes out of the larger hose on the barb of the filter, remove it from the filter and insert it back into the hose.**

5. Install a new filter into the hose and secure it with the hose clamp.

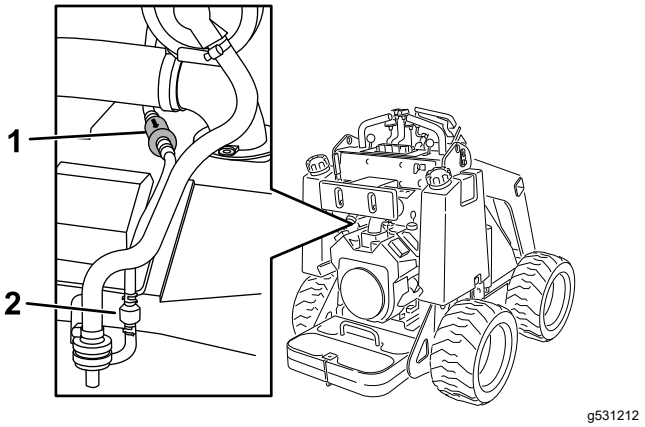
Replacing the Carbon-Canister Purge-Line Filter

Service Interval: Every 200 hours (Service more frequently when using the vibratory-plow attachment.)

Note: Check the purge-line filter occasionally for dirt. If the filter appears to be dirty, replace it.

1. Park the machine on a level surface, engage the parking brake, and lower the loader arms.
2. Shut off the engine and remove the key.
3. Replace the carbon-canister purge-line filter as shown.

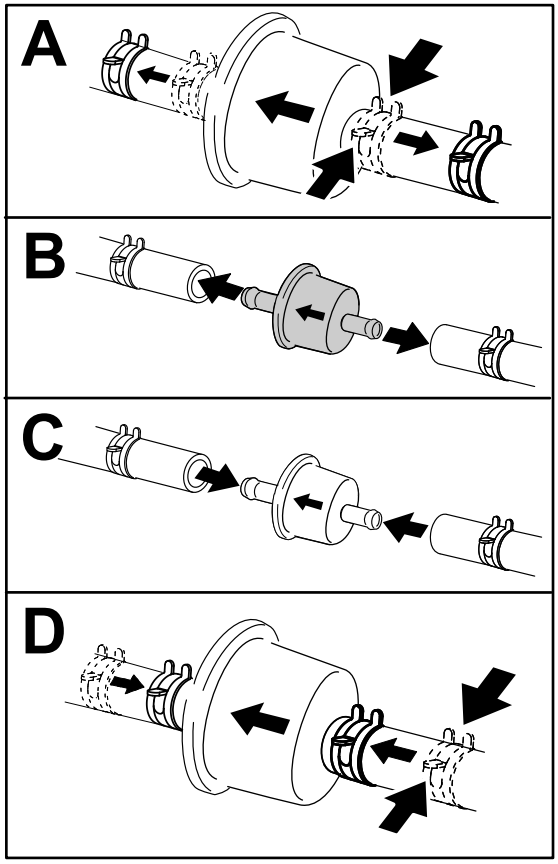
   Important: **Ensure that the markings on the filter point toward the check valve.**



g531212

Figure 25

1. Purge-line filter
2. Check valve



g333995

Figure 26

Servicing the Engine Oil

Service Interval: Before each use or daily—Check the engine oil level.

After the first 50 hours—Change the engine oil and filter.

Every 100 hours—Change the engine oil. (Service more frequently if conditions are extremely dusty or sandy.)

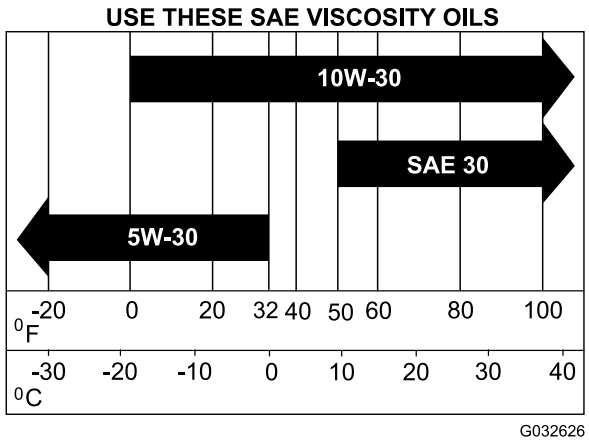
Every 200 hours (Service more frequently if conditions are extremely dusty or sandy.)

Engine-Oil Specifications

Oil Type: Detergent oil (API service SJ or higher)

Crankcase Capacity: with a filter change, 1.8 L (61 fl oz); with no filter change, 1.6 L (54 fl oz)

Viscosity: See table below

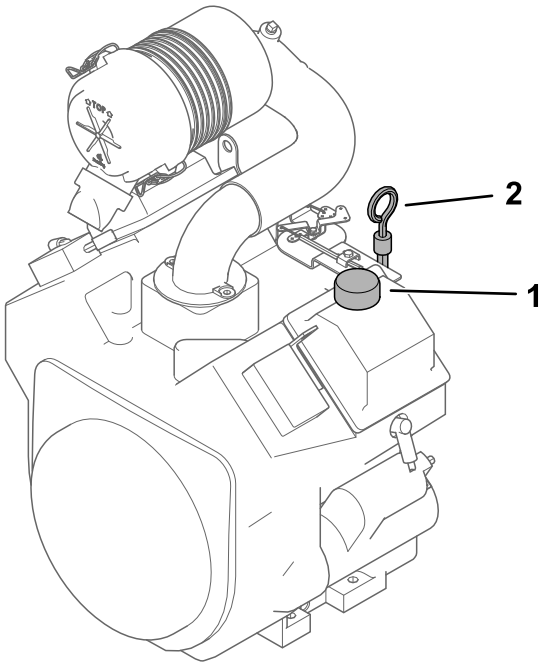


g032626

Figure 27

Checking the Engine-Oil Level

1. Park the machine on a level surface, engage the parking brake, and lower the loader arms.
2. Shut off the engine, remove the key, and allow the engine to cool.
3. Clean the area around the oil dipstick and oil-fill cap.



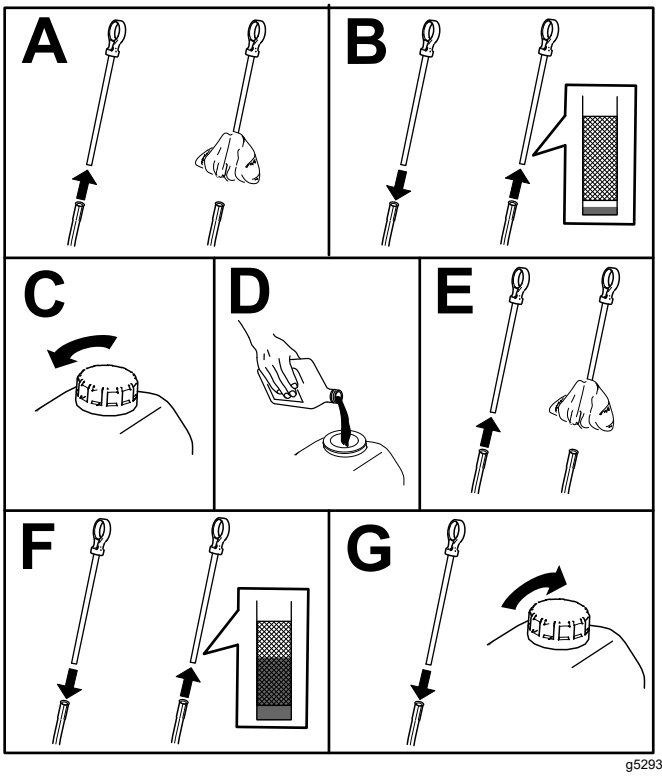
g531187

Figure 28

1. Oil-fill cap
2. Oil dipstick

4. Check the oil and add additional oil as needed.

   Important: **Do not overfill the crankcase with oil; if the oil in the crankcase is too high and you run the engine, you may damage the engine.**



g529338

Figure 29

Changing the Engine Oil and Filter

1. Start the engine and let it run for 5 minutes.

   Note: This warms the oil so that it drains better.

2. Park the machine so that the drain side is slightly lower than the opposite side to ensure that the oil drains completely.
3. Lower the loader arms, engage the parking brake, shut off the engine, and remove the key.
4. Place one end of a hose on the drain valve and the other end in a pan.

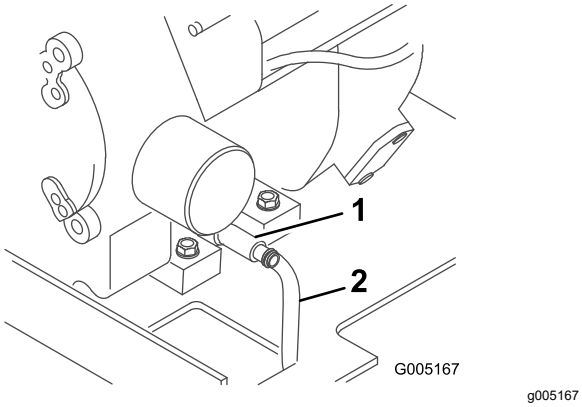


Figure 30

1. Oil-drain valve
2. Hose

5. Open the drain valve by turning it counterclockwise, pulling out as you turn it.
6. When the oil has drained completely, close the drain valve and remove the hose.

   Note: Dispose of the used oil at a certified recycling center.

7. Place a shallow pan or rag under the filter to catch oil.
8. Change the oil filter.

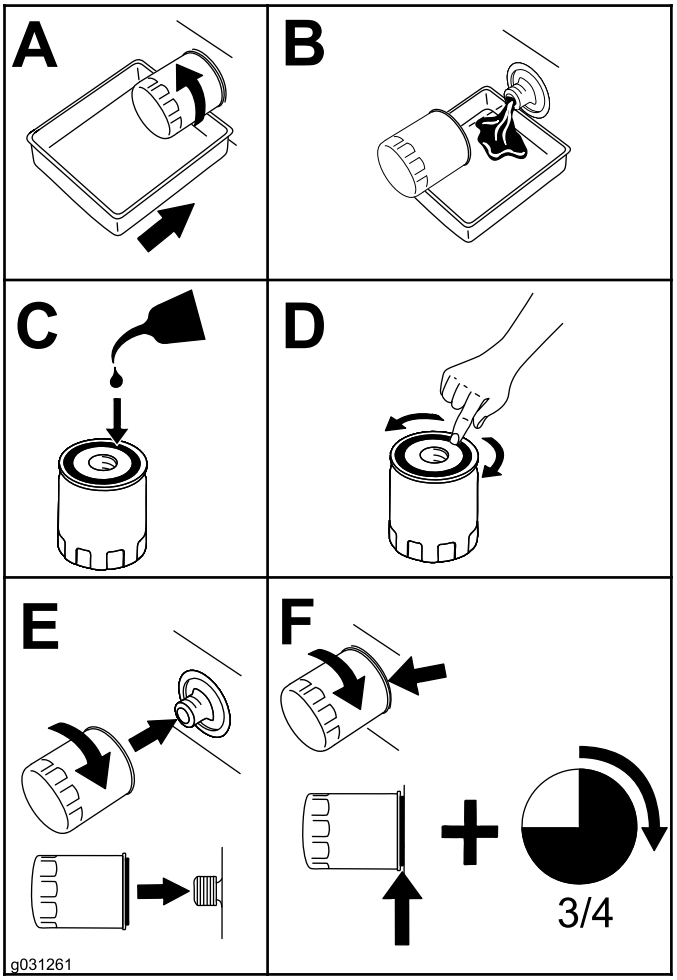


Figure 31

9. Remove the fill cap and slowly pour approximately 80% of the specified amount of oil in through the valve cover.
10. Check the oil level.
11. Slowly add additional oil to bring the level to the upper level on the dipstick.
12. Replace the fill cap.

Servicing the Spark Plug(s)

Service Interval: Every 200 hours—Check the spark plug(s).

Every 500 hours—Replace the spark plug.

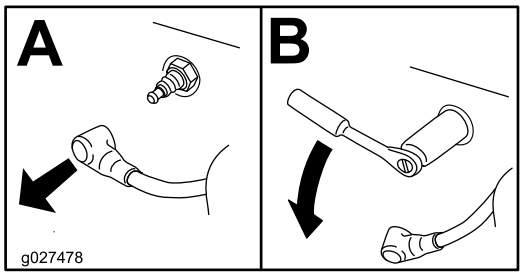
Ensure that the air gap between the center and side electrodes is correct before installing each spark plug. Use a spark-plug wrench for removing and installing each spark plug and a gapping tool/feeler gauge to check and adjust the air gap. Install new spark plugs if necessary.

Type: Champion XC12YC or equivalent.

Air Gap: 0.75 mm (0.03 inch)

Removing the Spark Plug

1. Park the machine on a level surface, engage the parking brake, and lower the loader arms.
2. Shut off the engine, remove the key, and allow the engine to cool.
3. Clean the area around the base of the plug(s) to keep dirt and debris out of the engine.
4. Remove the spark plug(s) as shown.



g027478

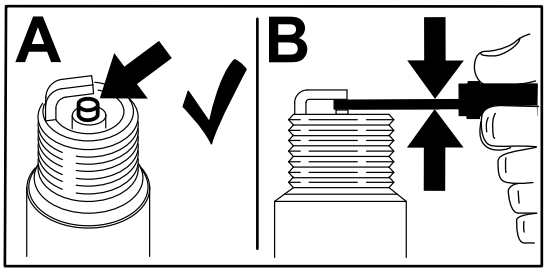
Figure 32

Checking the Spark Plug

Important: **Do not clean the spark plug(s). Always replace the spark plug(s) when it has a black coating, worn electrodes, an oily film, or cracks.**

If you see light brown or gray on the insulator, the engine is operating properly. A black coating on the insulator usually means the air cleaner is dirty.

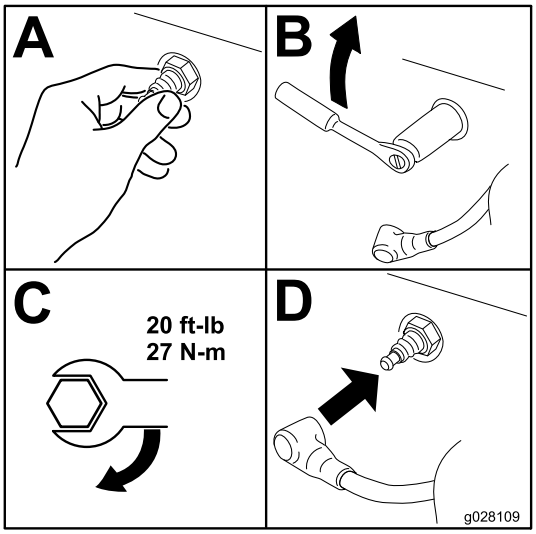
Set the gap to 0.75 mm (0.03 inch).



g206628

Figure 33

Installing the Spark Plug



g028109

Figure 34

Fuel System Maintenance

⚠ DANGER

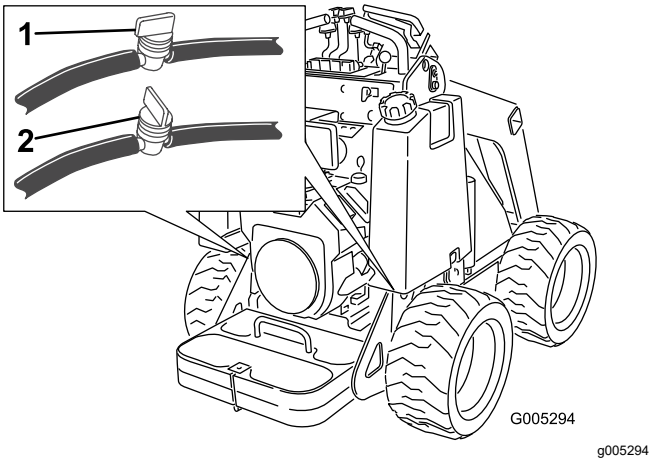
In certain conditions, fuel is extremely flammable and highly explosive. A fire or explosion from fuel can burn you and others and can damage property.

- **Drain fuel from the fuel tanks when the engine is cold. Do this outdoors in an open area. Wipe up any fuel that spills.**
- **Never smoke when draining fuel, and stay away from an open flame or where a spark may ignite the fumes.**
- **Refer to Fuel Safety (page 13) for a complete list of fuel related precautions.**

Replacing the In-Line Fuel Filter

Service Interval: Yearly

1. Park the machine on a level surface, engage the parking brake, and lower the loader arms.
2. Shut off the engine and remove the key.
3. Shut off the fuel valve on the bottom of each fuel tank.



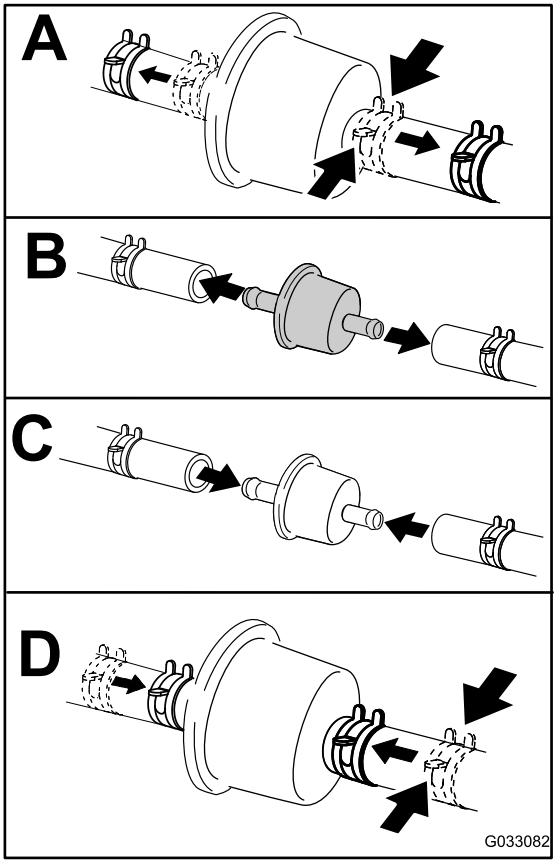
g005294

Figure 35

1. Fuel valve (open)
2. Fuel valve (closed)

4. Clamp the fuel line between the fuel tanks and the fuel filter to block the fuel flow.
5. Replace the filter as shown.

   Note: Ensure that the markings on the filter follow the fuel flow direction.



g033082

Figure 36

6. Remove the clamp blocking fuel flow and open the fuel valve.

Draining the Fuel Tank(s)

1. Park the machine on a level surface, engage the parking brake, and lower the loader arms.
2. Shut off the engine and remove the key.
3. Shut off the fuel valve in the hose near the bottom of the fuel tank(s).

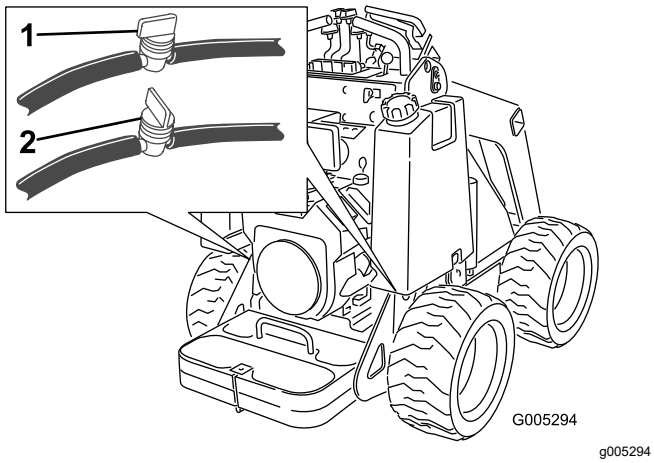


Figure 37

1. Fuel valve (open)
2. Fuel valve (closed)

4. Loosen the hose clamp at the fuel filter and slide it up the fuel line away from the filter.
5. Pull the fuel line off the fuel filter, open the fuel valve, loosen the fuel tank cap, and allow the fuel to drain into a fuel container or drain pan.
6. Install the fuel line onto the fuel filter.
7. Slide the hose clamp close to the fuel filter to secure the fuel line.
8. Open the fuel valve(s) in the hose(s) near the bottom of the fuel tank(s).

Note: Now is the best time to install a new fuel filter because the fuel tank(s) is empty.

Electrical System Maintenance

Electrical System Safety

- Disconnect the cable from the negative terminal of the battery before repairing the machine.
- Charge the battery in an open, well-ventilated area, away from sparks and flames. Unplug the charger before connecting or disconnecting the battery. Wear protective clothing and use insulated tools.
- Battery acid is poisonous and can cause burns. Avoid contact with skin, eyes, and clothing. Protect your face, eyes, and clothing when working with a battery.
- Battery gases can explode. Keep cigarettes, sparks, and flames away from the battery.

Servicing the Battery

Service Interval: Every 100 hours

Specifications: 12 V, 340 A (cold cranking)

Removing the Battery

⚠ WARNING

Battery terminals or metal tools could short against metal machine components, causing sparks. Sparks can cause the battery gasses to explode, resulting in personal injury.

- **When removing or installing the battery, do not allow the battery terminals to touch any metal parts of the machine.**
- **Do not allow metal tools to short between the battery terminals and metal parts of the machine.**

⚠ WARNING

Incorrect battery cable routing could damage the machine and cables, causing sparks. Sparks can cause the battery gasses to explode, resulting in personal injury.

Always disconnect the negative (black) battery cable before disconnecting the positive (red) cable.

1. Park the machine on a level surface, engage the parking brake, and lower the loader arms.
2. Shut off the engine and remove the key.

3. Remove the hood.
4. Remove the wing nuts and bar securing the battery.

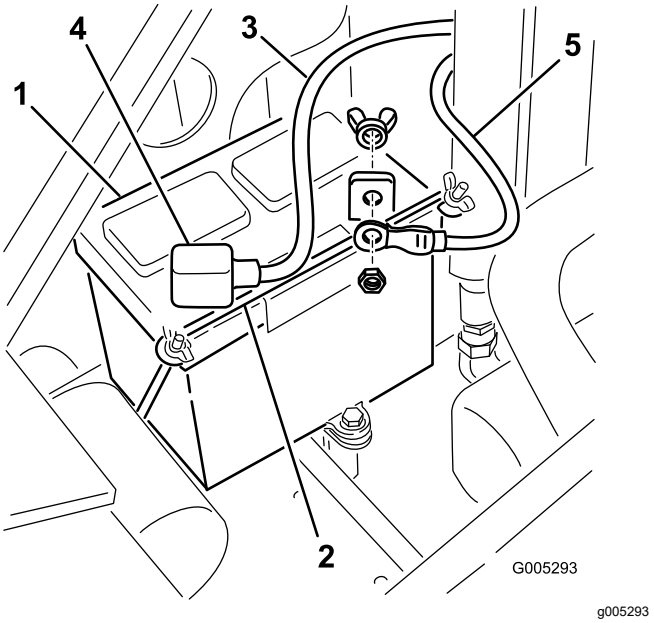


Figure 38

1. Battery
2. Bar
3. Positive cable
4. Rubber cover
5. Negative cable

5. Disconnect the negative (black) ground cable from the battery post. Retain the fasteners.
6. Slide the rubber cover off the positive (red) cable.
7. Disconnect the positive (red) cable from the battery post. Retain the fasteners.
8. Gently push the hydraulic hoses aside and lift the battery out of the chassis.

Charging the Battery

⚠ WARNING

Charging the battery produces gasses that could explode, resulting in death or serious injury.

Never smoke near the battery and keep sparks and flames away from battery.

Important: **Always keep the battery fully charged (1.265 specific gravity). This is especially important to prevent battery damage when the temperature is below 0°C (32°F).**

1. Remove the battery from the machine; refer to Removing the Battery (page 33).
2. Charge the battery for 10 to 15 minutes at 25 to 30 A or 30 minutes at 4 to 6 A. Do not overcharge the battery.

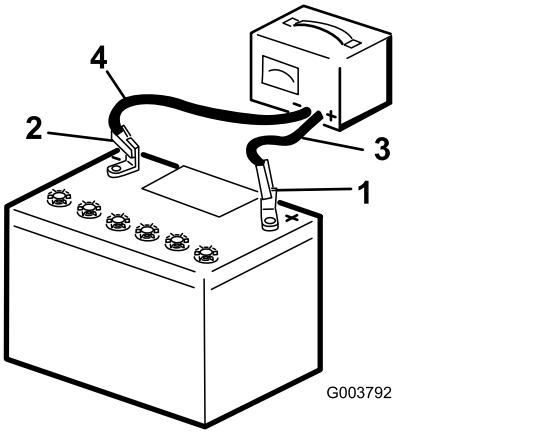


Figure 39

1. Positive battery post
2. Negative battery post
3. Red (+) charger lead
4. Black (-) charger lead

3. When the battery is fully charged, unplug the charger from the electrical outlet, then disconnect the charger leads from the battery posts.

Cleaning the Battery

Note: Keep the terminals and the entire battery case clean to help extend battery life.

1. Park the machine on a level surface, engage the parking brake (if equipped), and lower the loader arms.
2. Shut off the engine and remove the key.
3. Remove the battery from the machine; Removing the Battery (page 33).
4. Wash the entire case with a solution of baking soda and water.
5. Rinse the battery with clear water.
6. Coat the battery posts and cable connectors with Grafo 112X (skin-over) grease or petroleum jelly to prevent corrosion.
7. Install the battery; refer to Installing the Battery (page 35).

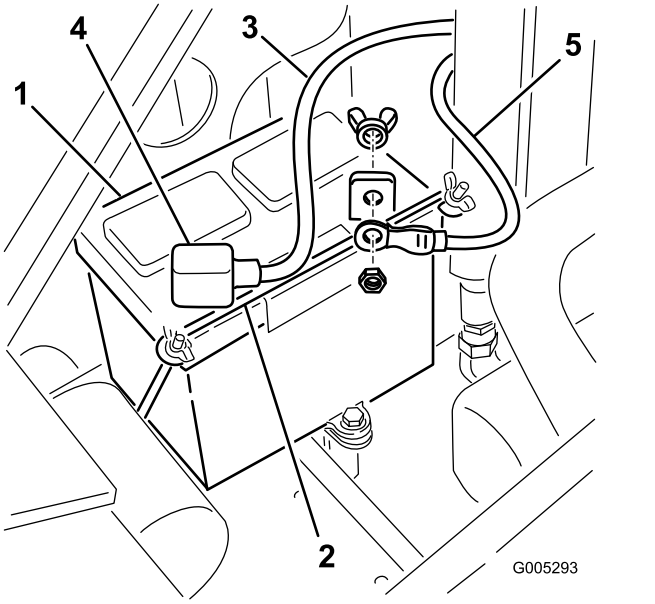
Installing the Battery

⚠ WARNING

Incorrect battery cable routing could damage the machine and cables, causing sparks. Sparks can cause the battery gasses to explode, resulting in personal injury.

Always connect the positive (red) battery cable before connecting the negative (black) cable.

1. Using the fasteners previously removed, install the positive (red) battery cable to the positive (+) battery terminal.



g005293

Figure 40

1. Battery
2. Bar
3. Positive cable
4. Rubber cover
5. Negative cable

2. Slide the red terminal boot onto the positive battery post.
3. Using the fasteners previously removed, install the negative (black) battery cable to the negative (-) battery terminal.
4. Secure the battery using the battery clamp and fasteners removed previously.

   Important: **Ensure that the battery cables do not contact any sharp edges or each other.**

Servicing a Replacement Battery

The original battery is maintenance-free and does not require service. For servicing a replacement battery, refer to the battery manufacturer's instructions.

Drive System Maintenance

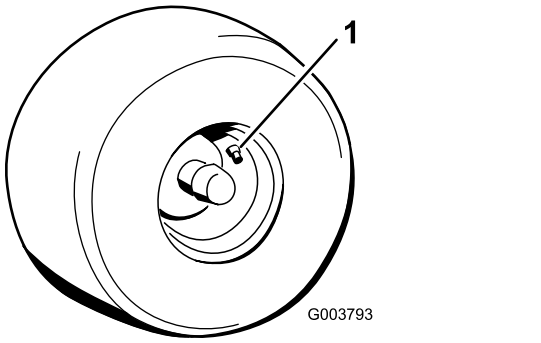
Checking the Tire Pressure

Service Interval: Before each use or daily

Maintain the air pressure in the tires as specified. Check the tires when they are cold to get the most accurate reading.

Pressure: 103 to 138 kPa (15 to 20 psi)

Note: Use a lower tire pressure, 103 kPa (15 psi), when operating in sandy soil conditions to provide better traction in the loose soil.



g003793

Figure 41

1. Valve stem

Checking the Wheel-Lug Nuts

Service Interval: After the first 8 hours

Every 100 hours

Check and torque the wheel lug nuts to 68 N·m (50 ft-lb).

Brake Maintenance

Testing the Parking Brake

Service Interval: Before each use or daily

1. Engage the parking-brake; refer to Parking-Brake Lever (page 12).
2. Start the engine.
3. Press and continuously hold the loader-arm enable switch.
4. Slowly attempt to drive the machine forward or rearward.
5. If the machine moves, contact your Authorized Service Dealer for service.

Hydraulic System Maintenance

Hydraulic System Safety

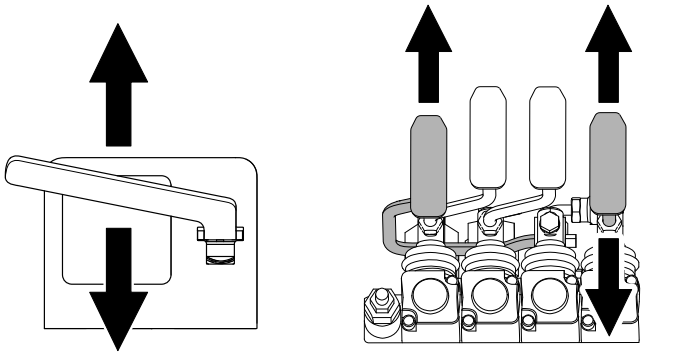
- Seek immediate medical attention if fluid is injected into skin. Injected fluid must be surgically removed within a few hours by a doctor.
- Ensure that all hydraulic-fluid hoses and lines are in good condition and all hydraulic connections and fittings are tight before applying pressure to the hydraulic system.
- Keep your body and hands away from pinhole leaks or nozzles that eject high-pressure hydraulic fluid.
- Use cardboard or paper to find hydraulic leaks.
- Safely relieve all pressure in the hydraulic system before performing any work on the hydraulic system.

Relieving Hydraulic Pressure

To relieve hydraulic pressure while the engine is on, disengage the auxiliary hydraulics and fully lower the loader arms.

To relieve the pressure while the engine is off:

1. Move the auxiliary-hydraulics lever between the forward and reverse flow positions to relieve auxiliary hydraulic pressure.
2. Turn the key switch to the ON position (but do not start the engine).
3. Press and hold the loader-enable switch, move the attachment-tilt lever forward and rearward, and move the loader-arm lever forward to lower the loader arms.
4. Turn the key switch to the OFF position.



g281214

Figure 42

Hydraulic Fluid Specifications

Hydraulic Tank Capacity: 62 L (16.3 US gallons)

Use only 1 of the following fluids in the hydraulic system:

- **Toro Premium Transmission/Hydraulic Tractor Fluid** (refer to your Authorized Service Dealer for more information)
- **Toro PX Extended Life Hydraulic Fluid** (refer to your Authorized Service Dealer for more information)
- If either of the above Toro fluids are not available, you may use another Universal Tractor Hydraulic Fluid (UTHF), but they must be only conventional, petroleum-based products. The specifications must fall within the listed range for all the following material properties and the fluid should meet the listed industry standards. Check with your hydraulic fluid supplier to determine if the fluid meets these specifications.

  Note: Toro will not assume responsibility for damage caused by improper substitutions, so use only products from reputable manufacturers who will stand behind their recommendations.

Material Properties	
Viscosity, ASTM D445	cSt at 40°C: 55 to 62
	cSt at 100°C: 9.1 to 9.8
Viscosity index, ASTM D2270	140 to 152
Pour Point, ASTM D97	-43 to -37°C (-35 to -35 °F)
Industry Standards	
API GL-4, AGCO Powerfluid 821 XL, Ford New Holland FNHA-2-C-201.00, Kubota UDT, John Deere J20C, Vickers 35VQ25 and Volvo WB-101/BM	

Note: Many hydraulic fluids are almost colorless, making it difficult to spot leaks. A red dye additive for the hydraulic system fluid is available in 20 ml (0.67 fl oz) bottles. One bottle is sufficient for 15 to 22 L (4 to 6 US gallons) of hydraulic fluid. Order Part No. 44-2500 from your Authorized Service Dealer.

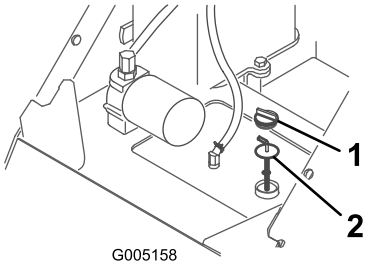
Checking the Hydraulic-Fluid Level

Service Interval: Every 25 hours

Check the hydraulic-fluid level before the engine is first started and after every 25 operating hours.

Important: **Always use the correct hydraulic fluid. Unspecified fluids will damage the hydraulic system. Refer to Hydraulic Fluid Specifications (page 37).**

1. Remove any attachments.
2. Park the machine on a level surface, engage the parking brake, raise the loader arms, and install the cylinder locks.
3. Shut off the engine, remove the key, and allow the engine to cool.
4. Remove the hood.
5. Clean the area around the filler neck of the hydraulic tank.



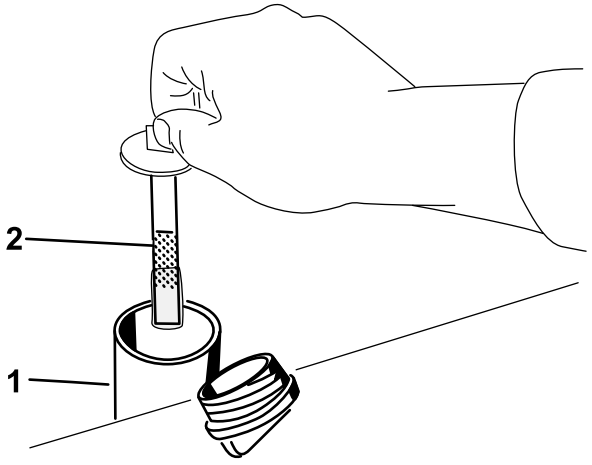
g005158

Figure 43

1. Filler neck cap
2. Dipstick

6. Remove the filler-neck cap and check the fluid level on the dipstick.

   Note: The fluid level should be between the marks on the dipstick.



g529584

Figure 44

1. Filler neck
2. Dipstick

7. If the level is low, add enough fluid to raise it to the proper level.
8. Install the filler-neck cap.
9. Install the hood.
10. Remove and store the cylinder locks and lower the loader arms.

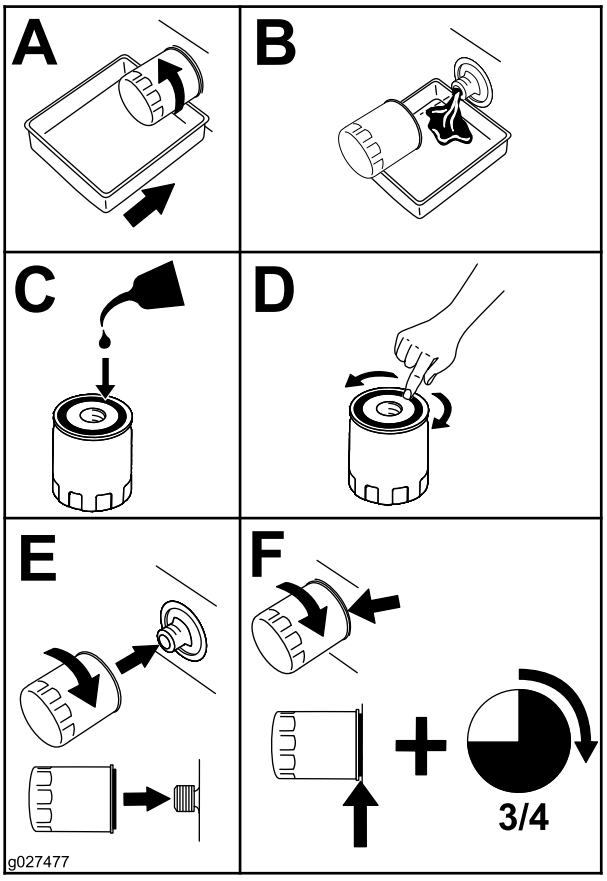
Replacing the Hydraulic Filter

Service Interval: After the first 8 hours

Every 400 hours

Important: **Do not substitute an automotive oil filter; otherwise, severe hydraulic system damage may result.**

1. Remove any attachments.
2. Park the machine on a level surface, engage the parking brake, raise the loader arms, and install the cylinder locks.
3. Shut off the engine and remove the key.
4. Remove the hood.
5. Place a drain pan under the filter and replace the filter.



g027477

Figure 45

6. Clean up any spilled fluid.
7. Start the engine and let it run for about 2 minutes to purge air from the system.
8. Shut off the engine and check for leaks.
9. Check the fluid level in the hydraulic tank and add fluid to raise the level to the mark on the dipstick; refer to Checking the Hydraulic-Fluid Level (page 38).
10. Install the hood.

    Important: **Do not overfill the tank.**
11. Remove and store the cylinder locks and lower the loader arms.

Changing the Hydraulic Fluid

Service Interval: Yearly

1. Remove any attachments.
2. Park the machine on a level surface, engage the parking brake, raise the loader arms, and install the cylinder locks.
3. Shut off the engine and remove the key.
4. Remove the hood.
5. Place a large drain pan under the machine that can hold at least the hydraulic-tank capacity.
6. Remove the drain plug from the bottom of the hydraulic tank and allow the fluid to completely drain out.

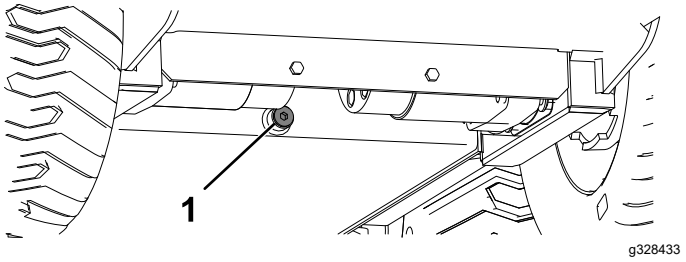


Figure 46

1. Drain plug

7. Install the drain plug.
8. Fill the hydraulic tank with hydraulic fluid; refer to Hydraulic Fluid Specifications (page 37).

   Note: Dispose of used fluid at a certified recycling center.
9. Install the hood.
10. Remove and store the cylinder locks and lower the loader arms.

Cleaning

Removing Debris

Service Interval: Before each use or daily

Important: **Operating the engine with a blocked grass screen, dirty or plugged cooling fins, and/or cooling shrouds removed will result in engine damage from overheating.**

1. Remove any attachments.
2. Park the machine on a level surface, engage the parking brake, raise the loader arms, and install the cylinder locks.
3. Shut off the engine and remove the key.
4. Clean any debris from the grill.
5. Wipe away debris from the air cleaner.
6. Clean any debris buildup on the engine with a brush or blower.

   Important: **Blow the dirt out rather than wash it out. If you use water, keep it away from electrical items and hydraulic valves. Do not use a high-pressure washer. High-pressure washing can damage the electrical system and hydraulic valves or deplete grease.**
7. Remove and store the cylinder locks and lower the loader arms.

Washing the Machine

When pressure washing the machine, do the following:

- Wear appropriate personal protective equipment for the pressure washer.
- Keep all guards in place on the machine.
- Avoid spraying at electronic components.
- Avoid spraying at edges of decals.
- Spray the exterior of the machine only. Do not spray directly into openings in the machine.
- Spray only the dirty parts of the machine.
- Use a 40-degree or larger spray nozzle. 40-degree nozzles are usually white.
- Keep the tip of the pressure washer at least 61 cm (2 ft) away from the surface being washed.
- Use only pressure washers with pressure below 13790 kpa (2000 psi) and flow below 7.6 L (2 US gallons) per minute.
- Replace damaged or peeling decals.
- Grease all grease points after washing; refer to Greasing the Machine (page 26).

Storage

Storage Safety

- Shut off the engine, remove the key, wait for all moving parts to stop, and allow the machine to cool before storing it.
- Do not store the machine or fuel near flames.

Storage

1. Park the machine on a level surface, engage the parking brake, and lower the loader arms.
2. Shut off the engine and remove the key.
3. Remove dirt and grime from the external parts of the entire machine, especially the engine. Clean dirt and chaff from the outside of both the cylinder head fins and blower housing of the engine.

   Important: **You can wash the machine with mild detergent and water. Do not pressure-wash the machine. Avoid excessive use of water, especially near the control panel, engine, hydraulic pumps, and motors.**
4. Service the air cleaner; refer to Servicing the Air Cleaner (page 27).
5. Grease the machine; refer to Greasing the Machine (page 26).
6. Change the engine oil; refer to Servicing the Engine Oil (page 29).
7. Remove the spark plugs and check the condition of each; refer to Servicing the Spark Plug(s) (page 31).
8. With the spark plugs removed from the engine, pour 30 ml (2 tablespoons) of engine oil into each spark-plug hole.
9. Place rags over the spark-plug holes to catch any oil spray, then use the starter to crank the engine and distribute the oil inside the cylinder.
10. Install the spark plugs, but do not install the wires on the spark plugs.
11. Check the tire pressure; refer to Checking the Tire Pressure (page 36).
12. Charge the battery; refer to Charging the Battery (page 34).
13. For storage over 30 days, prepare the machine as follows:

    A. Add a petroleum-based stabilizer/conditioner to fuel in the tank. Follow mixing instructions from the stabilizer manufacturer. Do not use

an alcohol-based stabilizer (ethanol or methanol).

Note: A fuel stabilizer/conditioner is most effective when it is mixed with fresh fuel and is used at all times.

B. Run the engine to distribute conditioned fuel through the fuel system for 5 minutes.

C. Shut off the engine, allow it to cool, and drain the fuel tanks; refer to Draining the Fuel Tank(s) (page 32).

D. Start the engine and run it until it shuts off.

E. Engage the choke.

F. Start and run the engine until it does not start again.

G. Dispose of fuel properly; recycle it according to local codes.

Important: **Do not store fuel containing stabilizer/conditioner longer than the duration recommended by the fuel-stabilizer manufacturer.**

14. Check and tighten all fasteners. Repair or replace any part that is worn, damaged, or missing.

15. Paint all scratched or bare metal surfaces. Paint is available from your Authorized Service Dealer.

16. Store the machine in a clean, dry garage or storage area. Remove the key from the ignition switch and keep it in a memorable place.

17. Cover the machine to protect it and keep it clean.

Important: **When removing the machine from storage, charge the battery; refer to Charging the Battery (page 34).**

Troubleshooting

Problem	Possible Cause	Corrective Action
The starter does not crank.	1. The auxiliary hydraulics lever is not in the NEUTRAL position. 2. The battery is discharged. 3. The electrical connections are corroded or loose. 4. The relay or switch is damaged.	1. Move the lever to the NEUTRAL position. 2. Charge the battery or replace it. 3. Check the electrical connections for good contact. 4. Contact your Authorized Service Dealer.
The engine does not start, starts hard, or fails to keep running.	1. The starting procedure is incorrect. 2. The fuel tank is empty. 3. The choke is not engaged. 4. The air cleaner is dirty. 5. The spark plug wires are loose or disconnected. 6. The spark plugs are pitted, fouled, or the gap is incorrect. 7. There is dirt in the fuel filter. 8. Dirt, water, stale fuel, or incorrect fuel is in the fuel system.	1. Refer to the Starting the Engine procedure. 2. Fill the tank with fresh fuel. 3. Engage the choke. 4. Clean or replace the air-cleaner elements. 5. Install the wires on the spark plugs. 6. Install new, correctly gapped spark plugs. 7. Replace the fuel filter. 8. Contact your Authorized Service Dealer.
The engine loses power.	1. The engine load is excessive. 2. The air cleaner is dirty. 3. The engine-oil level is incorrect. 4. The cooling fins and air passages under the engine blower housing are plugged. 5. The spark plugs are pitted, fouled, or the gap is incorrect. 6. There is dirt in the fuel filter. 7. Dirt, water, stale fuel, or incorrect fuel is in the fuel system. 8. The engine high idle speed is too low.	1. Reduce the load; use a lower ground speed. 2. Clean or replace the air cleaner elements. 3. Fill or drain to the Full mark. 4. Remove any obstructions from the cooling fins and air passages. 5. Install new, correctly gapped spark plugs. 6. Replace the fuel filter. 7. Contact your Authorized Service Dealer. 8. Contact your Authorized Service Dealer.
The engine overheats.	1. The engine load is excessive. 2. The engine-oil level is incorrect. 3. The cooling fins and air passages under the engine blower housing are plugged. 4. The engine high idle speed is too low.	1. Reduce the load; use a lower ground speed. 2. Fill or drain to the Full mark. 3. Remove any obstructions from the cooling fins and air passages. 4. Contact your Authorized Service Dealer.
There is abnormal vibration.	1. The engine mounting bolts are loose.	1. Tighten the engine mounting bolts.
The machine does not drive.	1. The parking brake is engaged (if equipped). 2. The hydraulic-fluid level is low. 3. The hydraulic system is damaged.	1. Disengage the parking brake. 2. Add hydraulic fluid to the reservoir. 3. Contact your Authorized Service Dealer.

Problem	Possible Cause	Corrective Action
When at rest, the loader arms lower more than 7.6 cm (3 inches) per hour (less than 7.6 cm or 3 inches an hour is normal for the machine).	1. The valve spool is leaking.	1. Contact your Authorized Service Dealer.
When at rest, the loader arms lower 5 cm (2 inches) quickly and then stop.	1. The cylinder seals are leaking.	1. Replace the seals.

California Proposition 65 Warning Information

What is this warning?

You may see a product for sale that has a warning label like the following:



WARNING: Cancer and Reproductive Harm—www.p65Warnings.ca.gov.

What is Prop 65?

Prop 65 applies to any company operating in California, selling products in California, or manufacturing products that may be sold in or brought into California. It mandates that the Governor of California maintain and publish a list of chemicals known to cause cancer, birth defects, and/or other reproductive harm. The list, which is updated annually, includes hundreds of chemicals found in many everyday items. The purpose of Prop 65 is to inform the public about exposure to these chemicals.

Prop 65 does not ban the sale of products containing these chemicals but instead requires warnings on any product, product packaging, or literature with the product. Moreover, a Prop 65 warning does not mean that a product is in violation of any product safety standards or requirements. In fact, the California government has clarified that a Prop 65 warning "is not the same as a regulatory decision that a product is 'safe' or 'unsafe.'" Many of these chemicals have been used in everyday products for years without documented harm. For more information, go to https://oag.ca.gov/prop65/faqs-view-all.

A Prop 65 warning means that a company has either (1) evaluated the exposure and has concluded that it exceeds the "no significant risk level"; or (2) has chosen to provide a warning based on its understanding about the presence of a listed chemical without attempting to evaluate the exposure.

Does this law apply everywhere?

Prop 65 warnings are required under California law only. These warnings are seen throughout California in a wide range of settings, including but not limited to restaurants, grocery stores, hotels, schools, and hospitals, and on a wide variety of products. Additionally, some online and mail order retailers provide Prop 65 warnings on their websites or in catalogs.

How do the California warnings compare to federal limits?

Prop 65 standards are often more stringent than federal and international standards. There are various substances that require a Prop 65 warning at levels that are far lower than federal action limits. For example, the Prop 65 standard for warnings for lead is 0.5 µg/day, which is well below the federal and international standards.

Why don't all similar products carry the warning?

- Products sold in California require Prop 65 labelling while similar products sold elsewhere do not.
- A company involved in a Prop 65 lawsuit reaching a settlement may be required to use Prop 65 warnings for its products, but other companies making similar products may have no such requirement.
- The enforcement of Prop 65 is inconsistent.
- Companies may elect not to provide warnings because they conclude that they are not required to do so under Prop 65; a lack of warnings for a product does not mean that the product is free of listed chemicals at similar levels.

Why does Toro include this warning?

Toro has chosen to provide consumers with as much information as possible so that they can make informed decisions about the products they buy and use. Toro provides warnings in certain cases based on its knowledge of the presence of one or more listed chemicals without evaluating the level of exposure, as not all the listed chemicals provide exposure limit requirements. While the exposure from Toro products may be negligible or well within the "no significant risk" range, out of an abundance of caution, Toro has elected to provide the Prop 65 warnings. Moreover, if Toro does not provide these warnings, it could be sued by the State of California or by private parties seeking to enforce Prop 65 and subject to substantial penalties.