

# Z149 Z Master<sup>®</sup> With 112cm SFS Side Discharge Mower Model No. 74411TE—Serial No. 250000001 and Up

**Operator's Manual** 

Keep the engine Owner's Manual with your machine. Should the engine Owner's Manual become damaged or illegible, replace it immediately. Replacements may be ordered through the engine manufacturer.

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# Introduction

Read this manual carefully to learn how to operate and maintain your product properly. The information in this manual can help you and others avoid injury and product damage. Although Toro designs and produces safe products, you are responsible for operating the product properly and safely.

You may contact Toro directly at www.Toro.com for product and accessory information, help finding a dealer, or to register your product.

Whenever you need service, genuine Toro parts, or additional information, contact an Authorized Service Dealer or Toro Customer Service and have the model and serial numbers of your product ready. Figure 1 illustrates the location of the model and serial numbers on the product.

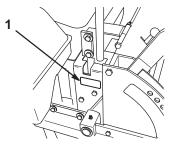


Figure 1

1. Location of the model and serial numbers

Write the product model and serial numbers in the space below:

Model No.	
Serial No.	

This manual identifies potential hazards and has special safety messages that help you and others avoid personal injury and even death. *Danger*, *Warning*, and *Caution* are signal words used to identify the level of hazard. However, regardless of the hazard, be extremely careful.

**Danger** signals an extreme hazard that **will** cause serious injury or death if you do not follow the recommended precautions.

**Warning** signals a hazard that **may** cause serious injury or death if you do not follow the recommended precautions.

*Caution* signals a hazard that may cause minor or moderate injury if you do not follow the recommended precautions.

This manual uses 2 other words to highlight information. **Important** calls attention to special mechanical information and **Note:** emphasizes general information worthy of special attention.

# **Safety**

This machine meets or exceeds European Standards in effect at the time of production. However, improper use or maintenance by the operator or owner can result in injury. To reduce the potential for injury, comply with these safety instructions and always pay attention to the safety alert A symbol, which means CAUTION, WARNING, or DANGER—"personal safety instruction." Failure to comply with the instruction may result in personal injury or death.

# **Safe Operating Practices**

The following instructions are from the CEN standard EN 836:1997.

This product is capable of amputating hands and feet and of throwing objects. Always follow all safety instructions to avoid serious injury or death.

#### **Training**

m-3648

- Read the instructions carefully. Be familiar with the controls and the proper use of the equipment.
- Never allow children or people unfamiliar with these instructions to use the lawn mower. Local regulations can restrict the age of the operator.
- Never mow while people, especially children, or pets are nearby.
- Keep in mind that the operator or user is responsible for accidents or hazards occurring to other people or their property.
- Do not carry passengers.
- All drivers should seek and obtain professional and practical instruction. Such instruction should emphasize:
  - the need for care and concentration when working with ride-on machines;
  - control of a ride-on machine sliding on a slope will not be regained by the application of the control levers. The main reasons for loss of control are:
    - insufficient wheel grip, especially on wet grass;
    - being driven too fast;
    - inadequate braking;
    - the type of machine is unsuitable for its task;

- lack of awareness of the effect of ground conditions, especially slopes;
- incorrect hitching and load distribution.

#### **Preparation**

- While mowing, always wear substantial footwear and long trousers. Do not operate the equipment when barefoot or wearing open sandals.
- Thoroughly inspect the area where the equipment is to be used and remove all objects which may be thrown by the machine.
- Warning—Fuel is highly flammable.
  - Store fuel in containers specifically designed for this purpose.
  - Refuel outdoors only and do not smoke while refuelling.
  - Add fuel before starting the engine. Never remove the cap of the fuel tank or add fuel while the engine is running or when the engine is hot.
  - If fuel is spilled, do not attempt to start the engine but move the machine away from the area of spillage and avoid creating any source of ignition until fuel vapors have dissipated.
  - Replace all fuel tanks and container caps securely.
- Replace faulty silencers.
- Before using, always visually inspect to see that the blades, blade bolts and cutter assembly are not worn or damaged. Replace worn or damaged blades and bolts in sets to preserve balance.
- On multi-bladed machines, take care as rotating one blade can cause other blades to rotate.

#### **Operation**

- Be alert, slow down and use caution when making turns. Look behind and to the side before changing directions.
- Do not operate the engine in a confined space where dangerous carbon monoxide fumes can collect.
- Mow only in daylight or in good artificial light.
- Before attempting to start the engine, disengage all blade attachment clutches and shift into neutral.
- Do not use on slopes greater than 15 degrees.
- Remember there is no such thing as a safe slope. Travel on grass slopes requires particular care. To guard against overturning:
  - do not stop or start suddenly when on a slope;

- use slow speeds on slopes and during tight turns;
- stay alert for humps and hollows and other hidden hazards:
- Use care when pulling loads or using heavy equipment.
  - Use only approved draw bar hitch points.
  - Limit loads to those you can safely control.
  - Do not turn sharply. Use care when reversing.
- Watch out for traffic when crossing or near roadways.
- Stop the blades rotating before crossing surfaces other than grass.
- When using any attachments, never direct discharge of material toward bystanders nor allow anyone near the machine while in operation.
- Never operate the machine with damaged guards or without safety protective devices in place.
- Do not change the engine governor settings or overspeed the engine. Operating the engine at excessive speed can increase the hazard of personal injury.
- Before leaving the operator's position:
  - disengage the power takeoff and lower the attachments;
  - change into neutral and set the parking brake;
  - stop the engine and remove the key.
- Disengage drive to attachments, stop the engine, and disconnect the spark plug wire(s) or remove the ignition key
  - before clearing blockages or unclogging chute;
  - before checking, cleaning or working on the lawn mower;
  - after striking a foreign object. Inspect the lawn mower for damage and make repairs before restarting and operating the equipment;
  - if the machine starts to vibrate abnormally (check immediately).
- Disengage drive to attachments when transporting or not in use.
- Stop the engine and disengage drive to attachment
  - before refuelling;
  - before removing the grass catcher;
  - before making height adjustment unless adjustment can be made from the operator's position.
- Reduce the throttle setting during engine run-out and, if the engine is provided with a shutoff valve, turn the fuel off at the conclusion of mowing.

#### **Maintenance and Storage**

- Keep all nuts, bolts and screws tight to be sure the equipment is in safe working condition.
- Never store the equipment with fuel in the tank inside a building where fumes can reach an open flame or spark.
- Allow the engine to cool before storing in any enclosure.
- To reduce the fire hazard, keep the engine, silencer, battery compartment and fuel storage area free of grass, leaves, or excessive grease.
- Check the grass catcher frequently for wear or deterioration.
- Replace worn or damaged parts for safety.
- If the fuel tank has to be drained, this should be done outdoors.
- On multi-bladed machines, take care as rotating one blade can cause other blades to rotate.
- When machine is to be parked, stored or left unattended, lower the cutting means unless a positive mechanical lock is used.

### **Toro Riding Mower Safety**

The following list contains safety information specific to Toro products or other safety information that you must know that is not included in the CEN standard.

- Engine exhaust contains carbon monoxide, which is an odorless, deadly poison that can kill you. Do not run engine indoors or in an enclosed area.
- Keep hands, feet, hair and loose clothing away from attachment discharge area, underside of mower and any moving parts while engine is running.
- Do not touch equipment or attachment parts which may be hot from operation. Allow to cool before attempting to maintain, adjust, or service.
- Battery acid is poisonous and can cause burns. Avoid contact with skin, eyes and clothing. Protect your face, eyes, and clothing when working with a battery.
- Battery gases can explode. Keep cigarettes, sparks and flames away from battery.
- Use only genuine Toro replacement parts to ensure that original standards are maintained.
- Use only Toro-approved attachments. Warranty may be voided if used with unapproved attachments.

#### **Slope Operation**

• Do not mow slopes greater than 15 degrees.

- Do not mow near dropoffs, ditches, steep banks or water. Wheels dropping over edges can cause rollovers, which may result in serious injury, death or drowning.
- Do not mow slopes when grass is wet. Slippery conditions reduce traction and could cause sliding and loss of control.
- Do not make sudden turns or rapid speed changes.
- Use a walk behind mower and/or a hand trimmer near dropoffs, ditches, steep banks or water.
- Reduce speed and use extreme caution on slopes.
- Remove or mark obstacles such as rocks, tree limbs, etc. from the mowing area. Tall grass can hide obstacles.
- Watch for ditches, holes, rocks, dips, and rises that change the operating angle, as rough terrain could overturn the machine.
- Avoid sudden starts when mowing uphill because the mower may tip backwards.
- Be aware that loss of traction may occur going downhill. Weight transfer to the front wheels may cause drive wheels to slip and cause loss of braking and steering.
- Always avoid sudden starting or stopping on a slope. If tires lose traction, disengage the blades and proceed slowly off the slope.
- Follow the manufacturer's recommendations for wheel weights or counterweights to improve stability.
- Use extreme care with grass catchers or other attachments. These can change the stability of the machine and cause loss of control.

#### **Sound Pressure**

This machine has a maximum sound pressure level at the operator's ear of 87 dBA, based on measurements of identical machines per Directive 98/37/EC.

#### **Sound Power**

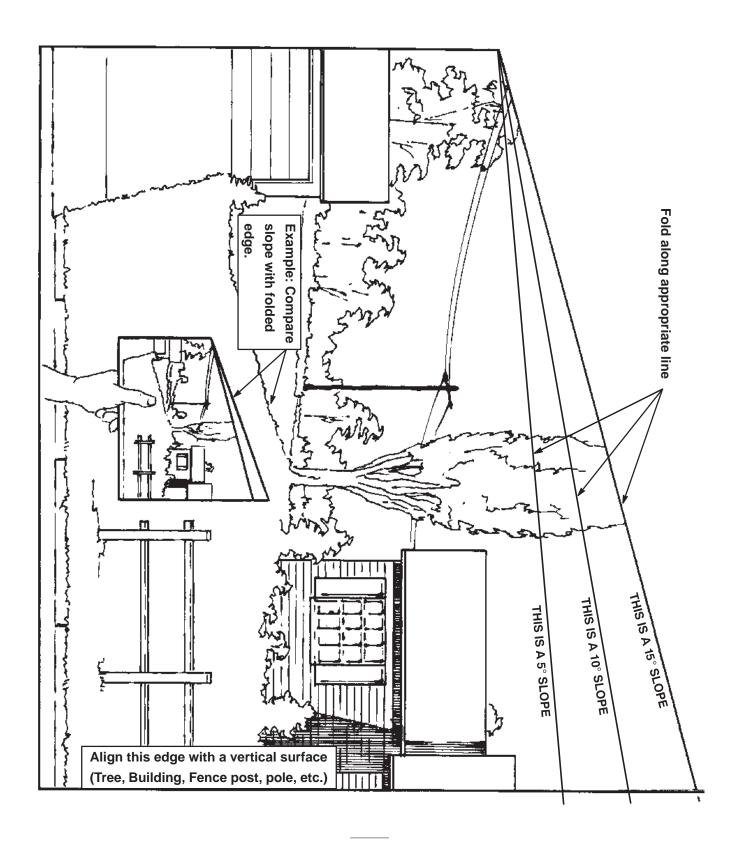
This machine has a guaranteed sound power level of 100 dBA, based on measurements of identical machines per Directive 2000/14/EC.

#### **Vibration**

This machine does not exceed a hand/arm vibration level of 3.9 m/s<sup>2</sup>, based on measurements of identical machines per Directive 98/37/EC.

This machine does not exceed a whole body vibration level of 0.1 m/s<sup>2</sup>, based on measurements of identical machines per Directive 98/37/EC.

# **Slope Chart**



# **Safety and Instruction Decals**

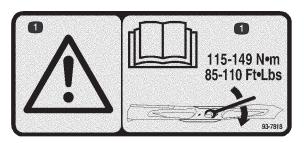


Safety decals and instructions are easily visible to the operator and are located near any area of potential danger. Replace any decal that is damaged or lost.



93-7010

- 1. Thrown object hazard—stay a safe distance from the machine.
- 2. Thrown object hazard, mower—keep the deflector in place.
- Cutting/dismemberment of hand or foot—stay away from moving parts.



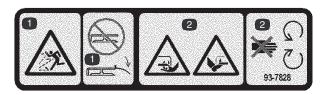
93-7818

1. Warning—read the *Operator's Manual* for instructions on torquing the blade bolt/nut to 115–149 N·m (85–110 ft.-lb.).



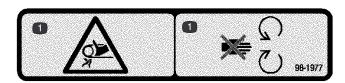
93-7824

- 1. Thrown object hazard—stay a safe distance from the machine.
- 2. Thrown object hazard, mower—keep the deflector in place.
- Cutting/dismemberment of hand or foot—stay away from moving parts.



93-7828

- Thrown object hazard, mower—do not operate the mower with the deflector up or removed; keep the deflector in place.
- Cutting/dismemberment hazard of hand or foot, mower blade—stay away from moving parts.



98-1977

1. Entanglement hazard, belt—stay away from moving parts.



98-4387

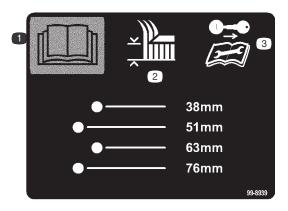
1. Warning—wear hearing protection.



#### 99-8936

- 1. Machine speed
- 2. Fast
- 3. Slow

- 4. Neutral
- 5. Reverse



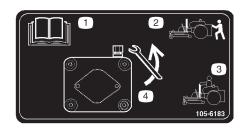
#### 99-8939

- Read the Operator's Manual.
- 2. Height of cut
- Remove the ignition key and read the instructions before servicing or performing maintenance.



#### 99-8944

- 1. Explosion hazard—wear eye protection.
- Caustic liquid/chemical burn hazard—to perform first aid, flush with water.
- Fire hazard—no fire, open flames, or smoking.
- Poison hazard—keep children away from the battery.



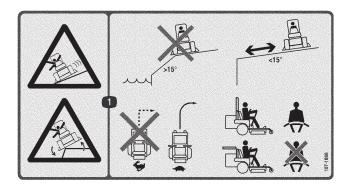
#### 105-6183

- 1. Read the Operator's Manual.
- 2. Rotate the bypass valve out to push the machine.
- 3. Rotate the bypass valve in to drive the machine.
- 4. Use a wrench to rotate the bypass valve.



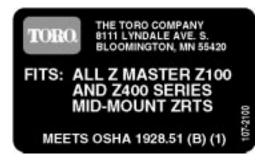
106-5517

1. Warning—do not touch the hot surface.



107-1866

 Sliding and loss of control hazard and tipping hazard, dropoffs—do not operate the machine near dropoffs, slopes greater than 15 degrees, or water; keep a safe distance from dropoffs; do not turn sharply while traveling fast, instead, slow down and turn gradually; if the roll bar is raised, wear the seat belt; if the roll bar is lowered, do not wear the seat belt.

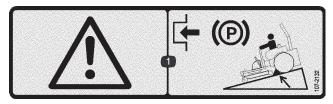


107-2100



107-2131

- 1. Hydraulic oil level
- 2. Warning—do not touch the hot surface.



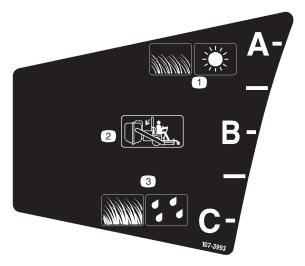
107-2132

 Warning—engage the parking brake and chock the wheels when parking on a hill.



107-3069

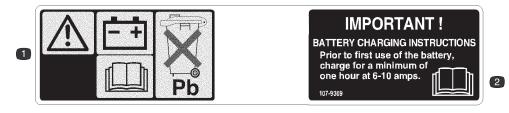
- Warning—there is no rollover protection when the roll bar is down.
- To avoid injury or death from a rollover accident, keep the roll bar in the raised and locked position and wear the seat belt. Lower the roll bar only when absolutely necessary; do not wear the the seat belt when the roll bar is down.
- 3. Read the Operator's Manual; drive slowly and carefully.



#### 107-3993

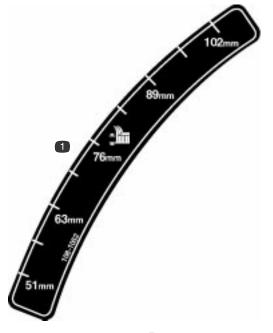
- Short, sparse grass and dry conditions.
- 2. Bagging

3. Long, thick grass and wet conditions



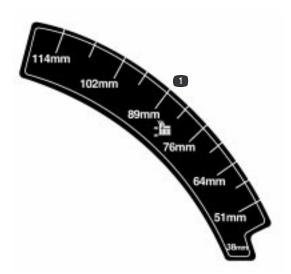
#### 107-9309

- 1. Warning—read the Operator's Manual for information on charging the battery; contains lead; do not discard.
- 2. Read the Operator's Manual.



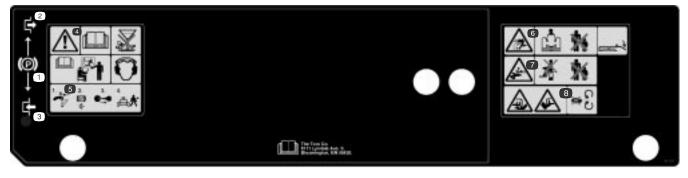
108-1052

1. Height of cut adjustment



108-1053

1. Height of cut adjustment



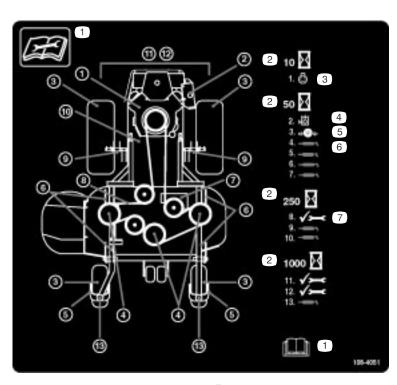
#### 108-1054

- 1. Parking brake
- 2. Engage
- 3. Disengage
- Warning—read the
   Operator's Manual, do not
   use alcohol or drugs while
   operating this machine, all
   operators should be trained
   before operating the
   machine, wear hearing
   protection.
- Return levers to the neutral locked position, engage the parking brake, and remove the ignition key before leaving the machine.
- Thrown object hazard—keep bystanders a safe distance from the machine and keep the deflector in place.
- Cutting/dismemberment, mower blade—do not carry passengers.
- Cutting/dismemberment hazard of hand or foot, mower blade—stay away from moving parts.



#### 108-1092

- 1. Choke
- 2. Engine—stop
- 3. Engine—run
- 4. Engine—start
- 5. Fast
- 6. Continuous variable setting
- 7. Slow
- 8. Power take-off (PTO)
- 9. On
- 10. Off



#### 108-4051

- Read the instructions before servicing or performing maintenance.
- 2. Time interval
- 3. Air filter
- 4. Hydraulic oil level
- 5. Tire pressure
- 6. Grease here
- 7. Check and perform any maintenance necessary



#### **Battery Symbols**

Some or all of these symbols are on your battery.

- 1. Explosion hazard
- 2. No fire, open flames, or smoking.
- 3. Caustic liquid/chemical burn hazard
- 4. Wear eye protection
- 5. Read the *Operator's Manual*.
- 6. Keep bystanders a safe distance from the battery.
- 7. Wear eye protection; explosive gases can cause blindness and other injuries
- Battery acid can cause blindness or severe burns.
- Flush eyes immediately with water and get medical help fast.
- Contains lead; do not discard.

# **Gasoline and Oil**

#### **Recommended Gasoline**

Use **unleaded regular gasoline** suitable for automotive use (85 pump octane minimum). You may use leaded regular gasoline if unleaded regular is not available.

Important Never use methanol, gasoline containing methanol, or gasohol containing more than 10% ethanol because the fuel system could be damaged. Do not mix oil with gasoline.



#### **Danger**



In certain conditions, gasoline is extremely flammable and highly explosive. A fire or explosion from gasoline can burn you and others and can damage property.

- Fill the fuel tank outdoors, in an open area, when the engine is cold. Wipe up any gasoline that spills.
- Never fill the fuel tank inside an enclosed trailer.
- Do not fill the fuel tank completely full. Add gasoline to the fuel tank until the level is 1/4 to 1/2 inch (6 to 13 mm) below the bottom of the filler neck. This empty space in the tank allows gasoline to expand.
- Never smoke when handling gasoline, and stay away from an open flame or where gasoline fumes may be ignited by a spark.
- Store gasoline in an approved container and keep it out of the reach of children. Never buy more than a 30-day supply of gasoline.
- Always place gasoline containers on the ground, away from your vehicle before filling.
- Do not fill gasoline containers inside a vehicle or on a truck or trailer bed because interior carpets or plastic truck bed liners may insulate the container and slow the loss of any static charge.
- When practical, remove gasoline-powered equipment from the truck or trailer and refuel the equipment with its wheels on the ground.
- If this is not possible, then refuel such equipment on a truck or trailer from a portable container rather than from a gasoline dispenser nozzle.
- If you must use a gasoline dispenser nozzle, keep the nozzle in contact with the rim of the fuel tank or container opening at all times until fueling is complete.
- Do not operate the machine without the entire exhaust system in place and in proper working condition.



#### Warning



Gasoline is harmful or fatal if swallowed. Long-term exposure to vapors can cause serious injury and illness.

- Avoid prolonged breathing of vapors.
- Keep your face away from the nozzle and fuel tank or conditioner opening.
- Keep gasoline away from eyes and skin.

# Using a Fuel Stabilizer/Conditioner

Use a fuel stabilizer/conditioner in the machine to provide the following benefits:

- Keeps stored gasoline fresh for 90 days or less; for longer storage, drain the fuel tank.
- Cleans the engine while it runs
- Eliminates gum-like varnish buildup in the fuel system, which causes hard starting

**Important** Do not use fuel additives containing methanol or ethanol.

Add the correct amount of stabilizer/conditioner to the gasoline.

**Note:** A fuel stabilizer/conditioner is most effective when it is mixed with fresh gasoline. To minimize the chance of varnish deposits in the fuel system, use fuel stabilizer at all times.

# Filling the Fuel Tank

- 1. Shut the engine off and set the parking brake.
- 2. Clean around each fuel tank cap and remove the cap. Add unleaded regular gasoline to both fuel tanks until the level is 1/4 to 1/2 inch (6 to 13 mm) below the bottom of the filler neck. This space in the tank allows gasoline to expand. Do not fill the fuel tanks completely full.
- **3.** Install fuel tank caps securely. Wipe up any gasoline that spills.

# **Checking the Engine Oil Level**

Before you start the engine and use the machine, check the oil level in the engine crankcase; refer to Checking the Engine Oil Level on page 34.

# **Operation**

**Note:** Determine the left and right sides of the machine from the normal operating position.

# Using the Rollover Protection System (ROPS)

# A

#### Warning



To avoid injury or death from a rollover, keep the roll bar in the raised locked position and use the seat helt.

Ensure that the rear part of the seat is secured with the seat latch.

# A

#### Warning

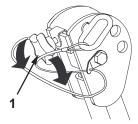


There is no rollover protection when the roll bar is in the down position.

- Lower the roll bar only when absolutely necessary.
- Do not wear the seat belt when the roll bar is in the down position.
- Drive slowly and carefully.
- Raise the roll bar as soon as clearance permits.
- Check carefully for overhead clearances (e.g., branches, doorways, and electrical wires) before driving under any objects and do not contact them.

**Important** Lower the roll bar only when absolutely necessary.

1. To lower the roll bar, loosen the front handles (Fig. 2).



m-7406

Figure 2

1. Front handle

**2.** Remove the hairpin cotter pins and remove the 2 pins (Fig. 3).

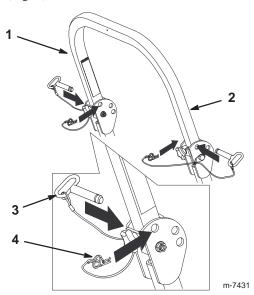


Figure 3

- 1. Roll bar
- 2. Raised position
- 3. Pin
- 4. Hairpin cotter pin
- 3. Lower the the roll bar to the down position.

**Note:** There are 2 down positions. See Figure 4 for the positions.

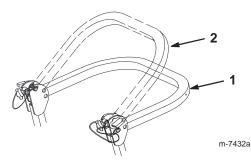


Figure 4

- 1. Full down position
- Down position with bagger installed

**4.** Install the 2 pins and secure them with the hairpin cotter pins (Fig. 3).

**Important** Always use the seat belt with the roll bar in the raised position.

**Important** Ensure that the rear part of the seat is secured with the seat latch.

- 5. To raise the roll bar, remove the hairpin cotter pins and remove the 2 pins (Fig. 3).
- **6.** Raise the roll bar to the upright position and install the 2 pins and secure them with the hairpin cotter pins (Fig. 3).
- 7. Tighten the front handles against the center roll bar ends (Fig. 2).

### **Think Safety First**

Read all safety instructions and symbols in the safety section. Knowing this information could help you or bystanders avoid injury.



#### **Danger**



Operating the machine on wet grass or steep slopes can cause sliding and loss of control.

Wheels dropping over the edges can cause rollovers, which may result in serious injury, death, or drowning.

There is no rollover protection when the roll bar is down.

Always keep the roll bar in the raised and locked position, and use the seat belt.

Read and follow the rollover protection instructions and warnings.

To avoid loss of control and the possibility of rollover:

- Do not operate the machine near dropoffs or near water.
- Do not operate the machine on slopes greater than 15 degrees.
- Reduce the speed and use extreme caution on slopes.
- Avoid sudden turns or rapid speed changes.
- Avoid operating the machine on wet grass.

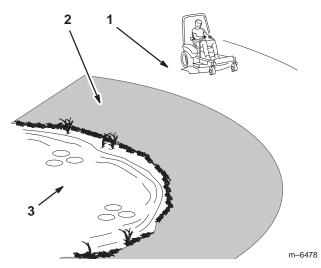


Figure 5

- Safe Zone—use the Z Master here on slopes less than 15 degrees or flat areas.
- Use the walk behind mower or hand trimmer near dropoffs and water.
- 3. Water

Toro recommends that you use protective equipment for your eyes, ears, feet, and head.



#### **Caution**



This machine produces sound levels in excess of 85 dBA at the operators ear and can cause hearing loss through extended periods of exposure.

Wear hearing protection when operating this machine.



Figure 6

1. Warning—wear hearing protection.

#### **Controls**

Become familiar with all the controls (Fig. 7) before you start the engine and operate the machine.

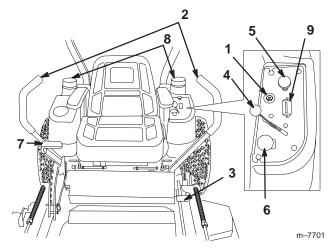


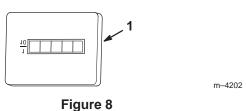
Figure 7

- 1. Ignition switch
- 2. Motion control lever
- 3. Parking brake lever
- 4. Throttle
- 5. Choke

- 6. Power takeoff (PTO)
- 7. Height-of-cut lever
- 8. Fuel cap
- 9. Hourmeter

#### **Using the Hour Meter**

The hour meter (Fig. 8) records the number of hours the engine has operated. It operates when the engine is running. Use these times for scheduling regular maintenance.



1. Hour meter

#### **Using the Fuel Shutoff Valve**

The machine has 2 fuel tanks, one on the left side and the other on the right side. Each tank connects to a check valve and then to a tee. From there a common fuel line leads to the engine (Fig. 9).

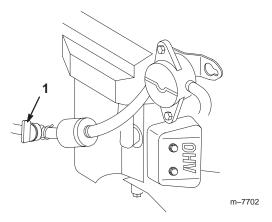


Figure 9

1. Fuel shutoff valve

Close the fuel shutoff valve before transporting or storing the machine.

# **Operating the Parking Brake**

Always set the parking brake when you stop the machine or leave it unattended.

**Important** Do not park the machine on slopes unless the wheels are chocked or blocked.

#### **Setting the Parking Brake**

**1.** Move the motion control levers (Fig. 10) to the neutral lock position.

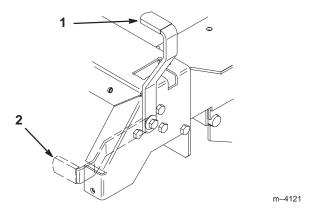


Figure 10

1. Parking brake—On

2. Parking brake-Off

**2.** Pull back and up on the parking brake lever to set the parking brake (Fig. 10).

**Note:** The parking brake lever should stay firmly in the Engaged position.

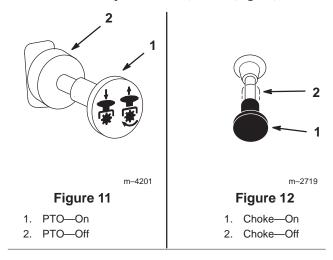
#### Releasing the Parking Brake

Push forward and down on the parking brake lever to release the parking brake (Fig. 10).

# Starting and Stopping the Engine

#### **Starting the Engine**

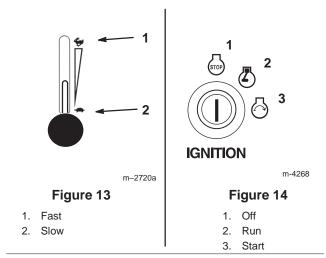
- **1.** Sit on the seat and move the motion controls to the neutral locked position.
- **2.** Set the parking brake; refer to Setting the Parking Brake on page 18.
- **3.** Move the PTO (power takeoff) to Off (Fig. 11).



**4.** Move the choke control to On before starting a cold engine (Fig. 12).

**Note:** A warm or hot engine may require choking. After the engine starts, move the choke control to the Off position.

**5.** Move the throttle control to Fast before starting a cold engine (Fig. 13).



**6.** Turn the ignition key to Start to energize the starter. When the engine starts, release the key (Fig. 14).

Important Do not engage the starter for more than 10 seconds at a time. If the engine fails to start, allow a 30 second cool down period between attempts. Failure to follow these instructions can burn out the starter motor.

7. After the engine starts, move the choke to Off (Fig. 12). If the engine stalls or hesitates, move the choke back to On for a few seconds. Then move the throttle lever to the desired setting. Repeat this step as necessary.

#### **Stopping the Engine**

- 1. Push the PTO to Off (Fig. 13).
- Move the throttle lever midway between Slow and Fast (Fig. 13).
- **3.** Let the engine idle for 60 seconds (Fig. 14).
- **4.** Turn the ignition key to Off (Fig. 14).
- **5.** Disconnect the wire from the spark plug(s) to prevent the possibility of someone accidentally starting the machine before it is transported or stored.
- **6.** Close the fuel shutoff valve before transporting or storing the machine.

**Important** Make sure that the fuel shutoff valve is closed before transporting or storing the machine to prevent fuel leakage. Set the parking brake before transporting the machine. Make sure to remove the key, for the fuel pump may run and cause the battery to lose its charge.



#### **Caution**



Children or bystanders may be injured if they move or attempt to operate the machine while it is unattended.

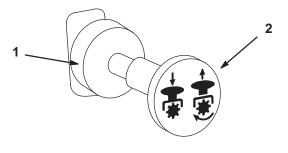
Always remove the ignition key and set the parking brake when leaving the machine unattended, even for a few minutes.

# Operating the Power Takeoff (PTO)

The power takeoff (PTO) switch engages and disengages power to the electric clutch.

#### **Engaging the PTO**

- 1. While seated, release the pressure on the traction control levers and shift the machine into neutral.
- **2.** Shift the throttle to Fast.
- Pull out the power takeoff (PTO) switch to engage the PTO (Fig. 15).



m-4201

Figure 15

1. PTO—Off

2. PTO—On

#### Disengaging the PTO

To disengage, push the PTO switch to Off (Fig. 15).

# The Safety Interlock System



#### Caution



If safety interlock switches are disconnected or damaged, the machine could operate unexpectedly, causing personal injury.

- Do not tamper with the interlock switches.
- Check the operation of the interlock switches daily and replace any damaged switches before operating the machine.

# Understanding the Safety Interlock System

The safety interlock system is designed to prevent the engine from starting unless:

- You are sitting on the seat.
- The parking brake is engaged.
- The power takeoff (PTO) is disengaged.
- The motion control levers are in the neutral lock position.

The safety interlock system is also designed to stop the engine when you move the traction controls with the parking brake is engaged or when you rise from the seat while the PTO is engaged.

#### **Testing the Safety Interlock System**

Test the safety interlock system before you use the machine each time. If the safety system does not operate as described below, have an Authorized Service Dealer repair it immediately.

- 1. While sitting on the seat, engage the parking brake, engage the PTO, and try to start the engine; the engine should not crank.
- 2. While sitting on the seat, engage the parking brake, disengage the PTO, and move either of the motion control levers (forward or reverse). Then try starting the engine; the engine should not crank. Repeat for the other motion control lever.
- 3. While sitting on the seat, engage the parking brake, disengage the PTO, lock the motion control levers in neutral, and start the engine. While the engine is running, release the parking brake, engage the PTO, and rise slightly from the seat; the engine should stop.
- 4. While sitting on the seat, engage the parking brake, disengage the PTO, lock the motion control levers in neutral, and start the engine. While the engine is running, center the motion controls and move (forward or reverse); the engine should stop.

5. While sitting on the seat, disengage the parking brake, disengage the PTO, and move the motion control levers to the neutral lock position. Try starting the engine; the engine should not crank.

### **Driving Forward or Backward**

The throttle control regulates the engine speed as measured in RPM (revolutions per minute). Always operate the throttle control in the Fast position for best performance.

# 1

#### **Caution**



The machine can spin very rapidly. The operator may lose control of the machine and cause personal injury or damage to the machine.

- Use caution when turning the machine.
- Slow the machine down before making sharp turns.

#### **Driving Forward**

- **1.** Release the parking brake; refer to Releasing the Parking Brake on page 18.
- 2. Move the levers to the center, unlocked position.
- **3.** To go forward, slowly push the motion control levers forward (Fig. 16).

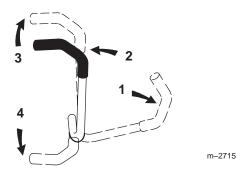


Figure 16

- Motion control lever—neutral lock position
- 2. Center unlock position
- 3. Forward
- 4. Backward

**Note:** The engine will stop if you move the traction control levers while the parking brake is engaged.

#### **Driving Backward**

- 1. Move the levers to the center, unlocked position.
- **2.** To go backward, slowly pull the motion control levers rearward (Fig. 16).

#### **Driving Tips**

- To go straight, apply equal pressure to both motion control levers (Fig. 16).
- To turn, release the pressure on the motion control lever toward the direction you want to turn (Fig. 16).

**Note:** The farther you move the traction control levers in either direction, the faster the machine will move in that direction.

• To stop, push the motion control levers to neutral.

# **Stopping the Machine**

- Move the traction control levers to neutral and separate them to lock them.
- **2.** Disengage the power takeoff (PTO).
- **3.** Turn the ignition key to Off to stop the engine.
- **4.** Set the parking brake when you leave the machine; refer to Setting the Parking Brake on page 18.
- **5.** Remove the key from the ignition switch.



#### Caution



Children or bystanders may be injured if they move or attempt to operate the machine while it is unattended.

Always remove the ignition key and set the parking brake when leaving the machine unattended, even for a few minutes.

# Adjusting the Height-of-Cut

The height-of-cut adjusts from 1-1/2 to 4-1/2 inches (38 to 114 mm) in 1/4 inch (6 mm) increments by relocating the clevis pin in different hole locations.

1. Raise the height-of-cut lever to the transport position (also the 4-1/2 inch [114 mm] cutting height position) (Fig. 17).

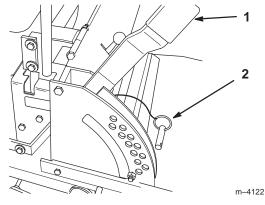


Figure 17

- 1. Height-of-cut lever
- 2. Clevis pin
- **2.** Remove the clevis pin from the height-of-cut bracket (Fig. 17).
- 3. Select the hole in the height-of-cut bracket corresponding to the height-of-cut desired, and insert the clevis pin (Fig. 17).
- **4.** Lower the height-of-cut lever onto the clevis pin (Fig. 17).

# Adjusting the Anti-scalp Rollers

Whenever you change the height-of-cut, adjust the height of the anti-scalp rollers.

#### **Adjusting the Outer Roller**

- **1.** Disengage the PTO, move the motion control levers to the neutral locked position, and set the parking brake.
- 2. Stop the engine, remove the key, and wait for all moving parts to stop before leaving the operating position.
- **3.** After adjusting the height-of-cut, remove the nut and washer while holding the stud with a wrench (Fig. 18).

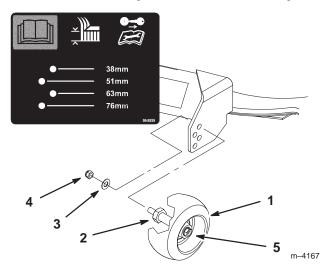


Figure 18

- 1. Outer roller
- 2. Stud
- 3. Washer

- 4. Nut
- Wheel nut and washer. Do not remove.

**Note:** Do not remove the wheel nut and washer (Fig. 18).

- **4.** Select a hole so that the outer roller is positioned to the nearest corresponding height-of-cut desired (Fig. 18).
- **5.** Install the stud nut and washer (Fig. 18).
- **6.** Repeat the adjustment on the other rollers.

#### **Adjusting the Center Rollers**

- **1.** Disengage the PTO, move the motion control levers to the neutral locked position, and set the parking brake.
- 2. Stop the engine, remove the key, and wait for all moving parts to stop before leaving the operating position.
- **3.** After adjusting the height-of-cut, remove the bolt and nut (Fig. 19).

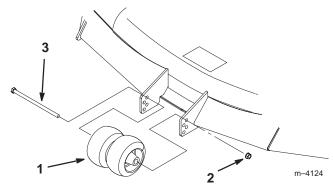


Figure 19

- Center rollers and spacer
  - spacer 3. Bolt
- 2. Nut
- **4.** Select a hole so that the center rollers are positioned to the nearest corresponding height-of-cut desired (Fig. 19).

**Note:** Do not adjust the rollers to support the mower housing.

5. Install the bolt, center rollers, and nut (Fig. 19).

# Installing and Removing the Baffles

The baffles are for mulching only. The following procedures explain how to to install the baffles.

**Note:** To remove the baffles, reverse the procedures.

#### Before Installing or Removing the Baffles



#### Warning



Contact with a sharp blade can cause serious injury.

Wear gloves or wrap the sharp edges of the blade with a rag.

- **1.** Disengage the PTO, move the motion control levers to the neutral locked position, and set the parking brake.
- **2.** Stop the engine, remove the key, and wait for all moving parts to stop before leaving the operating position.
- **3.** Remove the belt covers from the mower housing.
- 4. Remove the mower housing.
- Tip the mower housing upside down and block up the ends.
- **6.** Thoroughly clean the mower housing. Remove all the debris to ensure that the baffle will fit properly against the mower housing.
- 7. Repair all bent or damaged areas of the mower housing and replace any missing parts.

#### **Removing the Blades**

- 1. Refer to Removing the Blades on page 31.
- Remove the blades before removing or installing the baffles and kickers.

**Note:** This will help with the positioning of the baffles and kickers.

#### Installing or Removing the Baffles

**Important** The baffles are used only for mulching. The baffles must be removed when in side discharge mode.

1. Place 4 bolts (5/16 x 1-1/4 inch) into the deep recessed holes in the left and right baffles. Secure the bolts with 4 locknuts (5/16 inch) in the shallow recesses.

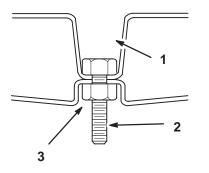
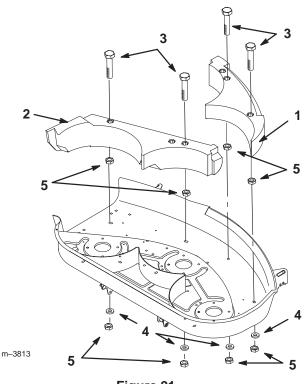


Figure 20

- 1. Deep recess
- 3. Locknut, 5/16 inch

2033

- 2. Bolt, 5/16 x 1-1/4 inch
- 2. Place the left side baffle and the right side baffle inside the cutting chamber so the extended lugs are interlocked. Secure them with 4 locknuts (5/16 inch) and 4 lock washers (Fig. 21).



- Figure 21
- 1. Baffle left side
- 4. Lock washer
- 2. Baffle right side
- 5. Locknut, 5/16 inch
- B. Bolt, 5/16 x 1-1/4 inch

- 3. Tighten all mounting hardware securely.
- **4.** Rotate the blades to ensure that there is at least 1/8 inch (3 mm) clearance between the blades and baffles.
- 5. Using existing hardware, make sure all holes in deck are plugged with a nut and bolt.



#### Warning



Open holes in the mower expose you and others to thrown debris which could cause injury.

- Never operate mower without hardware mounted in all holes in mower.
- Install hardware in mounting holes when mulching baffle is removed.

#### **Installing and Removing the Kickers**

The following instructions are for removing and installing kickers. The kickers are used for mulching only. The following procedures are written as though you were to install the kickers. Reverse the procedures to remove them.

**Important** The kickers are used only for mulching. The kickers must be removed when in side discharge mode.

1. Place the kicker plate into position (Fig. 22).

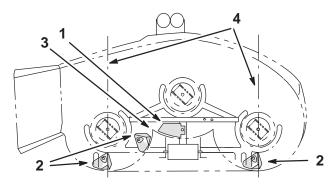
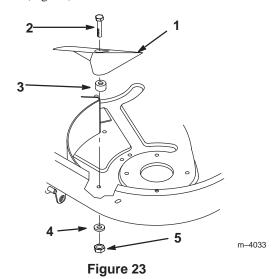


Figure 22

- 1. Kicker plate
- 2. Kicker

- 3. Right/center joint
- 4. Center line
- 2. Secure the kicker plate with a bolt (5/16 x 1 inch), flat washer, and locknut.

**3.** Position the kickers (Fig. 22) and secure them with 3 bolts (5/16 x 1 inch), spacers, flat washers, and locknuts (Fig. 23).



- 1. Kicker
  - Bolt, 5/16 x 1 inch
- 4. Flat washer
- 5. Locknut, 5/16 inch

- 3. Spacer
- 4. Tighten all mounting hardware securely.
- 5. Rotate the blades to ensure that there is at least an 1/8 inch (3 mm) clearance between the blades and kickers.

**Note:** If a kicker interferes with a blade, reposition it further up into the mower.

- **6.** Turn mower deck over and install belt covers.
- 7. Install mower deck onto traction unit.



#### Warning



A blade that is bent or damaged could break apart and could seriously injure or kill you or bystanders.

- Always replace a bent or damaged blade with a new blade.
- Never file or create sharp notches in the edges or surfaces of the blade.
- **8.** Using existing hardware, make sure all holes in deck are plugged with a nut and bolt.



#### Warning



Open holes in the mower expose you and others to thrown debris which could cause injury.

- Never operate mower without hardware mounted in all holes in mower.
- Install hardware in mounting holes when mulching baffle is removed.

#### Installing the Blades

Refer to Installing the Blades on page 32.

# Installing and Removing the Blowout Baffles

The blowout baffles are used only for side discharging the clippings. The following procedures are for installing the baffles. To remove the blowout baffles, reverse the procedures.

**Important** Do not use the blowout baffles for recycling the clippings.



#### Warning



Contact with sharp blade can cause serious injury. Wear gloves or wrap sharp edges of the blade with a rag.

- **1.** Disengage the PTO, move the motion control levers to the neutral locked position, and set the parking brake.
- 2. Stop the engine, remove the key, and wait for all moving parts to stop before leaving the operating position.
- **3.** Remove the belt covers from the mower housing.
- **4.** Remove the mower unit.
- Tip the mower housing upside down and block up the ends.
- **6.** Thoroughly clean the mower deck.

**Note:** Remove all debris to ensure that the baffle will fit properly against the mower housing.

7. Repair all bent or damaged areas of the mower deck and replace any missing parts.

**Note:** All holes for installing the blowout baffles are drilled (Fig. 24).

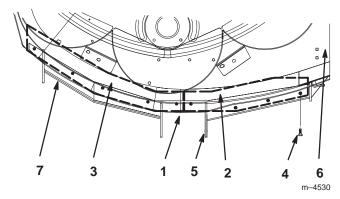


Figure 24

- Baffles centered between brackets
- 2. Right-hand baffle
- 3. Left-hand baffle
- 4. Tapping screw
- 5. Front roller brackets
- 6. Side discharge
- 7. Deck shown upside down

**8.** Place the baffles as shown in Figure 24.

**Note:** Center the baffle edges between the front roller brackets (Fig. 24).

- **9.** Install the screws and tighten them securely (Fig. 24).
- **10.** Rotate the blades to ensure that the blades do not hit the blowout baffles.
- **11.** Turn the mower housing over and install the housing and housing covers.



#### Warning



A blade that is bent or damaged could break apart and could seriously injure or kill you or bystanders.

- Always replace a bent or damaged blade with a new blade.
- Never file or create sharp notches in the edges or surfaces of the blade.

# **Positioning the Seat**

The seat can move forward and backward. Position the seat where you have the best control of the machine and are most comfortable.

**1.** To adjust, move the lever sideways to unlock the seat (Fig. 25).

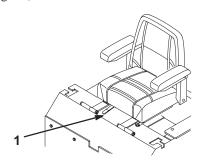


Figure 25

m-3655

- 1. Adjustment lever
- 2. Slide the seat to the desired position and release the lever to lock the seat in position.

# **Pushing the Machine by Hand**

**Important** Always push the machine by hand. Never tow the machine, because hydraulic damage may occur.

#### To Push the Machine

- Disengage the power takeoff (PTO) and turn the ignition key to Off.
- **2.** Rotate the bypass valves counterclockwise 1 turn to push. This allows the hydraulic fluid to bypass the pump, enabling the wheels to turn (Fig. 26).

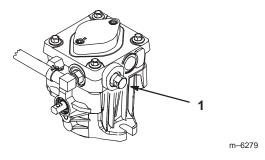


Figure 26

Bypass valve

Important Do not rotate the bypass valves more than 1 turn. This prevents the valves from coming out of the body and causing fluid to run out.

#### **Changing to Machine Operation**

Turn the bypass valves in to operate (Fig. 26).

Note: Do not overtighten the bypass valves.

**Note:** The machine will not drive unless the bypass valves are turned in.

# Operating with the Side Discharge

The mower has a hinged grass deflector that disperses the clippings to the side and down toward the turf.



Without the grass deflector, discharge cover, or complete grass catcher assembly mounted in place, you and others are exposed to blade contact and thrown debris. Contact with the rotating mower blade(s) and thrown debris will cause injury or death.

- Never remove the grass deflector from the mower because the grass deflector routes material down toward the turf. If the grass deflector is ever damaged, replace it immediately.
- Never put your hands or feet under the mower.
- Never try to clear the discharge area or the mower blades unless you move the power takeoff (PTO) to *Off* and rotate the ignition key to *Off*. Also remove the key and disconnect the wire from the spark plug(s).
- Ensure that the grass deflector is in the down position.

### **Transporting the Machine**

Use a heavy-duty trailer or truck to transport the machine. Ensure that the trailer or truck has all necessary lighting and marking as required by law. Please carefully read all the safety instructions. Knowing this information could help you, your family, pets, or bystanders avoid injury.

To transport the machine:

- Lock the brake and block the wheels.
- Securely fasten the machine to the trailer or truck with straps, chains, cable, or ropes.
- Secure a trailer to the towing vehicle with safety chains.



#### Warning



Driving on a street or roadway without turn signals, lights, reflective markings, or a slow moving vehicle emblem is dangerous and can lead to accidents that cause personal injury.

Do not drive the machine on a public street or roadway.

### **Loading the Machines**

Use extreme caution when loading machines on trailers or trucks. One full-width ramp that is wide enough to extend beyond the rear tires is recommended instead of individual ramps for each side of the machine (Fig. 27). The lower rear section of the machine frame extends back between the rear wheels and serves as a stop for tipping backward. Having a full-width ramp provides a surface for the frame members to contact if the machine starts to tip backward. If it is not possible to use one full width ramp, use enough individual ramps to simulate a full width continuous ramp.

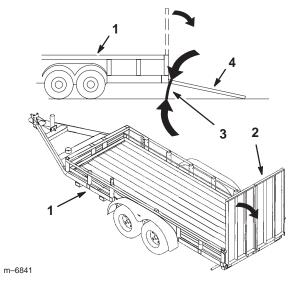


Figure 27

- 1. Trailer
- Full width ramp
- Not greater than
   degrees
- 4. Full width ramp—side view

The ramp should be long enough so that the angles do not exceed 15 degrees (Fig. 27). A steeper angle may cause mower housing components to get caught as the machine moves from the ramp to the trailer or truck. Steeper angles may also cause the machine to tip backward. If loading on or near a slope, position the trailer or truck so that it is on

the downside of the slope and the ramp extends up the slope. This will minimize the ramp angle. The trailer or truck should be as level as possible.

**Important Do not** attempt to turn the machine while on the ramp; you may lose control and drive off the side.

Avoid sudden acceleration when driving up a ramp and sudden deceleration when backing down a ramp. Both maneuvers can cause the machine to tip backward.

# A

#### Warning



Loading a machine onto a trailer or truck increases the possibility of backward tip over and could cause serious injury or death.

- Use extreme caution when operating a machine on a ramp.
- Use only a single, full-width ramp; do not use individual ramps for each side of the machine.
- If you must use individual ramps, use enough ramps to create an unbroken ramp surface wider than the machine.
- *Do not* exceed a 15-degree angle between the ramp and the ground or between the ramp and the trailer or truck.
- Avoid sudden acceleration while driving the machine up a ramp to avoid tipping backward.
- Avoid sudden deceleration while backing machine down a ramp to avoid tipping backward.

### **Tips for Mowing Grass**

#### **Fast Throttle Setting**

For best mowing and maximum air circulation, operate the engine at **Fast**. Air is required to thoroughly cut grass clippings, so do not set the height-of-cut so low as to totally surround the mower by uncut grass. Always try to have one side of the mower free from uncut grass, which allows air to be drawn into the mower.

#### **Cutting a Lawn for the First Time**

Cut grass slightly longer than normal to ensure that the cutting height of the mower does not scalp any uneven ground. However, the cutting height used in the past is generally the best one to use. When cutting grass longer than 6 inches (15 cm) tall, you may want to cut the lawn twice to ensure an acceptable quality of cut.

#### Cut 1/3 of the Grass Blade

It is best to cut only about 1/3 of the grass blade. Cutting more than that is not recommended unless grass is sparse, or it is late fall when grass grows more slowly.

#### **Mowing Direction**

Alternate the mowing direction to keep the grass standing straight. This also helps disperse clippings, which enhances decomposition and fertilization.

#### **Mow at Correct Intervals**

Normally, mow every 4 days. But remember, grass grows at different rates at different times. So to maintain the same cutting height, which is a good practice, mow more often in early spring. As the grass growth rate slows in mid summer, mow less frequently. If you cannot mow for an extended period, first mow at a high cutting height; then mow again 2 days later at a lower height setting.

#### **Cutting Speed**

To improve the quality of cut, use a slower ground speed.

#### **Avoid Cutting Too Low**

If the cutting width of the mower is wider than the mower you previously used, raise the cutting height to ensure that uneven turf is not cut too short.

#### **Long Grass**

If you allow the grass to grow slightly longer than normal, or if it contains a high degree of moisture, raise the cutting height higher than usual and cut the grass at this setting. Then cut the grass again using the lower, normal setting.

#### When Stopping

If you must stop the machine's forward motion while mowing, a clump of grass clippings may drop onto your lawn. To avoid this, move onto a previously cut area with the blades engaged.

#### **Keep the Underside of the Mower Clean**

Clean clippings and dirt from the underside of the mower after each use. If grass and dirt build up inside the mower, the cutting quality will eventually become unsatisfactory.

#### **Blade Maintenance**

Maintain a sharp blade throughout the cutting season, because a sharp blade cuts cleanly without tearing or shredding the grass blades. Tearing and shredding turns grass brown at the edges, which slows its growth and increases the chance of disease. Check the cutter blades daily for sharpness, and for any wear or damage. File down any nicks and sharpen the blades as necessary. If a blade is damaged or worn, replace it immediately with a genuine Toro replacement blade.

# **Maintenance**

**Note:** Determine the left and right sides of the machine from the normal operating position.

# **Recommended Maintenance Schedule**

Maintenance Service Interval	Maintenance Procedure
After First 8 Hours	<ul> <li>Check the hydraulic fluid level.</li> <li>Change the engine oil.</li> <li>Change the hydraulic filter.</li> </ul>
Each Use	<ul> <li>Check the engine oil level.</li> <li>Check the safety system.</li> <li>Clean the engine air intake<sup>1</sup>.</li> <li>Clean the mower housing.</li> </ul>
Every 5 Hours	Check the cutting blades.
Every 25 Hours	<ul> <li>Service the foam air cleaner<sup>1</sup>.</li> <li>Check the battery electrolyte.</li> </ul>
Every 50 Hours	<ul> <li>Check the hydraulic fluid level.</li> <li>Grease the brake lever.</li> <li>Oil the linkage bushings<sup>1</sup>.</li> <li>Grease the mower support and push arms.</li> <li>Grease the blade spindle bearings.</li> <li>Grease both idler pulley pivots.</li> <li>Grease the front wheels.</li> <li>Check the tire pressure.</li> <li>Check the belts for wear and cracks.</li> </ul>
Every 40 Hours	Grease the front tires.
Every 50 Hours	Check the belts for wear and cracks.
Every 100 Hours	<ul> <li>Change the engine oil<sup>1</sup>.</li> <li>Service the paper air cleaner<sup>1</sup>.</li> <li>Check the spark plug(s).</li> <li>Check the hydraulic lines.</li> </ul>
Every 200 Hours	<ul> <li>Change the hydraulic filter.</li> <li>Change the oil filter<sup>1</sup>.</li> <li>Replace the paper air cleaner<sup>1</sup>.</li> <li>Replace the fuel filter.</li> <li>Grease the brake lever pivot.</li> </ul>
Every 300 Hours	Clean the cooling system <sup>1</sup> .
Every 500 Hours or at Storage	<ul><li>Adjust and grease the caster pivot.</li><li>Adjust the wheel hub slotted nut.</li></ul>
Before Storage	<ul> <li>Perform all the maintenance procedures listed above before storage.</li> <li>Drain the gasoline.</li> <li>Charge the battery and disconnect the cables.</li> <li>Paint any chipped surfaces.</li> </ul>

<sup>&</sup>lt;sup>1</sup>More often in dusty, dirty conditions



#### **Caution**



If you leave the key in the ignition switch, someone could accidently start the engine and seriously injure you or other bystanders.

Remove the key from the ignition and disconnect the wire from the spark plug(s) before you do any maintenance. Set the wire aside so that it does not accidentally contact the spark plug.

# **Servicing the Cutting Blades**

Maintain sharp blades throughout the cutting season, because sharp blades cut cleanly without tearing or shredding the grass blades. Tearing and shredding turns the grass brown at the edges, which slows growth and increases the chance of disease.

Check the cutter blades daily for sharpness, and for any wear or damage. File down any nicks and sharpen the blades as necessary. If a blade is damaged or worn, replace it immediately with a genuine Toro replacement blade. For convenient sharpening and replacement, keep extra blades on hand.



#### Danger



A worn or damaged blade can break, and a piece of the blade could be thrown into the operator's or bystander's area, resulting in serious personal injury or death.

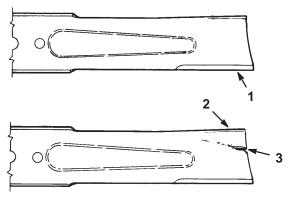
- Inspect the blade periodically for wear or damage.
- Replace a worn or damaged blade.

#### **Before Inspecting or Servicing the Blades**

- 1. Park the machine on a level surface, disengage the blade control (PTO), and set the parking brake.
- 2. Turn the ignition key to Off and remove the key.
- 3. Disconnect the spark plug wire(s) from the spark plug(s).

#### Inspecting the Blades

1. Inspect the cutting edges (Fig. 28).



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Figure 28

- 1. Cutting edge
- 2. Curved area
- 3. Wear/slot forming

**Note:** If the edges are not sharp or have nicks, remove and sharpen the blades; refer to Sharpening the Blades on page 31.

2. Inspect the blades, especially the curved area (Fig. 28).

Note: If you notice any damage, wear, or a slot forming in this area (item 3 in Fig. 28), immediately install a new blade.

#### **Checking for Bent Blades**

 Rotate the blades until the ends face forward and backward (Fig. 29). Measure from a level surface to the cutting edge of the blades (Fig. 30). Note this dimension.

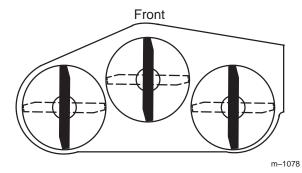
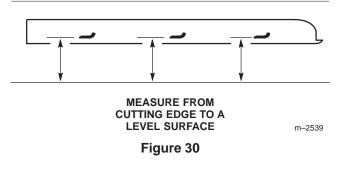


Figure 29



- 2. Rotate the opposite ends of the blades forward.
- **3.** Measure from a level surface to the cutting edge of the blades at the same position as in step 1 above.

**Note:** The difference between the dimensions obtained in steps 1 and 3 must not exceed 1/8 inch (3 mm). If this dimension exceeds 1/8 inch (3 mm), the blade is bent and must be replaced; refer to Removing the Blades and Installing the Blades on page 32.



### Warning



A blade that is bent or damaged could break apart and could seriously injure or kill you or bystanders.

- Always replace a bent or damaged blade with a new blade.
- Never file or create sharp notches in the edges or surfaces of a blade.

#### Removing the Blades

Replace any blade if it hits a solid object, is out of balance, or is bent. To ensure optimum performance and continued safety conformance of the machine, use genuine Toro replacement blades. Using replacement blades made by other manufacturers may cause the machine to be out of conformance with safety standards.

Hold the blade end using a rag or thickly padded glove. Remove the blade bolt, spring disk, and blade from the spindle shaft (Fig. 31).

# 1

#### Warning



Contact with a sharp blade can cause serious injury.

Wear gloves or wrap the sharp edges of the blade with a rag.

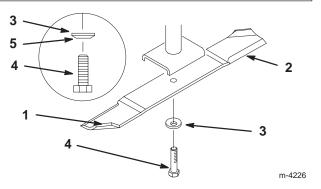


Figure 31

- 1. Sail area of blade
- 2. Blade
- 3. Spring disk
- 4. Blade bolt
- 5. Cone toward bolt head

#### Sharpening the Blades

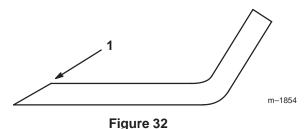
#### Warning



When you sharpen the blade, pieces of the blade could be thrown and cause serious injury.

Wear proper eye protection when you sharpen the blade.

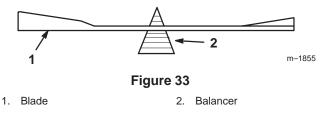
1. Use a file to sharpen the cutting edge at both ends of the blade at the original angle (Fig. 32).



1. Sharpen at original angle

**Note:** The blade retains its balance if the same amount of material is removed from both cutting edges.

2. Check the balance of the blade by putting it on a blade balancer (Fig. 33). If the blade stays in a horizontal position, the blade is balanced and can be used. If the blade is not balanced, file some metal off the end of the sail area only (Fig. 31). Repeat this procedure until the blade is balanced.



#### Installing the Blades

1. Install the blade onto the spindle shaft (Fig. 31).

**Important** The curved part of the blade must be pointing upward toward the inside of the mower to ensure proper cutting.

2. Install the flat washer, lock washer, and blade bolt (Fig. 31).

**Note:** Torque the blade bolt to 85-110 ft-lb  $(115-150 \text{ N}\cdot\text{m})$ .

# **Cleaning the Cooling System**

Clean the air intake screen from grass and debris before each use.

Check and clean the cooling fins and the engine shrouds every 100 hours or yearly, which ever comes first.

- 1. Disengage the PTO and set the parking brake.
- 2. Stop the engine, remove the key, and wait for all moving parts to stop before leaving the operating position.
- **3.** Remove the air intake screen, recoil starter, and fan housing (Fig. 34).

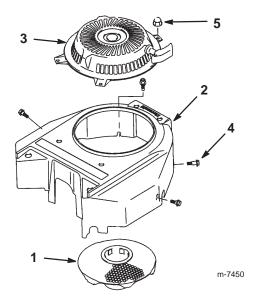


Figure 34

- 1. Air intake screen
- Bolt
- 2. Fan housing
- 5. Nut
- Recoil starter
- **4.** Clean the debris and grass from the engine parts.
- **5.** Install the air intake screen, recoil starter, and fan housing.

### Servicing the Air Cleaner

Primary Filter: Check and/or replace it after every 200 operating hours or more often in dusty conditions.

Safety Filter: Replace it after every 600 operating hours.

**Note:** Check the filters more frequently if the operating conditions are extremely dusty or sandy.

#### Removing the Filters

- 1. Disengage the PTO, move the motion control levers to the neutral locked position, and set the parking brake.
- 2. Stop the engine, remove the key, and wait for all moving parts to stop before leaving the operating position.
- **3.** Release the latches on the air cleaner and pull the air cleaner cover off the air cleaner body (Fig. 35).

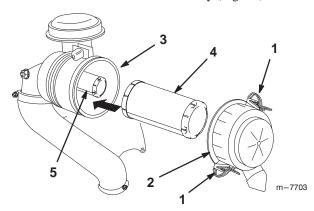


Figure 35

- 1. Latch
- 2. Air cleaner cover
- 3. Air filter body
- 4. Primary filter
- 5. Safety filter
- Clean the inside of the air cleaner cover with compressed air.
- **5.** Gently slide the primary filter out of the air cleaner body (Fig. 35).

**Note:** Avoid knocking the filter into the side of the body.

**6.** Remove the safety filter **only if you intend to replace it**.

**Important** Never attempt to clean the safety filter. If the safety filter is dirty, then the primary filter is damaged. Replace both filters.

7. Inspect the primary filter for damage by looking into the filter while shining a bright light on the outside of the filter. Holes in the filter will appear as bright spots. If the filter is damaged, discard it.

#### Servicing the Primary Filter

- Check and/or replace the primary filter after 200 operating hours.
- If the primary filter is dirty, bent, or damaged, replace it.
- Do not clean the primary filter.

#### Servicing the Safety Filter

Replace the safety filter after 600 operating hours.

**Important** Never attempt to clean the safety filter. If the safety filter is dirty, then the primary filter is damaged. Replace both filters.

#### Installing the Filters

**Important** To prevent engine damage, always operate the engine with both air filters and cover installed.

- 1. If installing new filters, check each filter for shipping damage. Do not use a damaged filter.
- **2.** If the safety filter is being replaced, carefully slide it into the filter body (Fig. 35).
- **3.** Carefully slide the primary filter over the safety filter (Fig. 35).

**Note:** Ensure that the primary filter is fully seated by pushing on its outer rim while installing it.

**Important** Do not press on the soft inside area of the filter.

**4.** Install the air cleaner cover with the side indicated as **UP** facing upward and secure the latches (Fig. 35).

# **Servicing the Engine Oil**

#### Service Interval/Specification

Change the engine oil:

- After the first 8 operating hours
- After every 100 operating hours

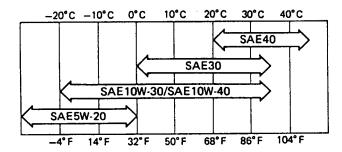
**Note:** Change the oil more frequently when the operating conditions are extremely dusty or sandy.

Oil Type: Detergent oil (API service SF, SG, SH, or SJ)

**Crankcase Capacity:** 58 ounces (1.7 liter) with the filter removed; 51 ounces (1.5 liter) without the filter removed

Viscosity: Refer to the table below

#### **USE THESE SAE VISCOSITY OILS**



#### **Checking the Engine Oil Level**

- 1. Park the machine on a level surface.
- 2. Disengage the PTO and set the parking brake.
- **3.** Stop the engine, remove the key, and wait for all moving parts to stop before leaving the operating position.
- **4.** Clean around the oil dipstick (Fig. 36) so that dirt cannot fall into the filler hole and damage the engine.

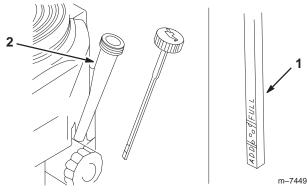


Figure 36

- 1. Oil dipstick
- 2. Filler tube

- **5.** Unscrew the oil dipstick and wipe the end clean (Fig. 36).
- **6.** Slide the oil dipstick fully into the filler tube, **but do not thread it onto the tube** (Fig. 36).
- Pull the dipstick out and look at the end. If the oil level is low, slowly pour only enough oil into the filler tube to raise the level to the Full mark.

**Important** Do not overfill the crankcase with oil and run the engine; engine damage can result.

#### **Changing the Oil**

- 1. Start the engine and let it run 5 minutes. This warms the oil so that it drains better.
- **2.** Park the machine so that the drain side is slightly lower than the opposite side to ensure that the oil drains completely.
- 3. Disengage the PTO and set the parking brake.
- **4.** Stop the engine, remove the key, and wait for all moving parts to stop before leaving the operating position.
- **5.** Slide the drain hose over the oil drain valve.
- **6.** Place a pan below the drain hose.
- 7. Rotate oil drain valve to allow oil to drain (Fig. 37).

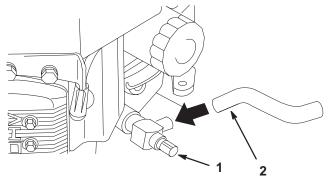


Figure 37

- 1. Oil drain valve
- 2. Drain hose
- **8.** When oil has drained completely, close the drain valve.
- **9.** Remove the drain hose (Fig. 37).

**Note:** Dispose of the used oil at a recycling center.

- **10.** Slowly pour approximately 80% of the specified oil (refer to Service Interval/Specification on page 34) into the filler cap (Fig. 36).
- **11.** Check the oil level; refer to Checking the Engine Oil Level on page 34.
- **12.** Slowly add the additional oil to bring it to the Full mark.

#### **Changing the Oil Filter**

Replace the oil filter every 200 operating hours or every other oil change.

**Note:** Change the oil filter more frequently when the operating conditions are extremely dusty or sandy.

- **1.** Drain the oil from the engine; refer to Changing the Oil on page 34.
- **2.** Remove the old oil filter (Fig. 38).

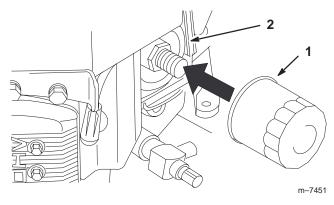


Figure 38

1. Oil filter

- 2. Adapter
- **3.** Apply a thin coat of new oil to the rubber gasket on the replacement filter (Fig. 38).
- **4.** Install the replacement oil filter to the filter adapter, turn the oil filter clockwise until the rubber gasket contacts the filter adapter, then tighten the filter an additional 3/4 turn (Fig. 38).
- 5. Fill the crankcase with the proper type of new oil; refer to Servicing the Engine Oil on page 34.
- **6.** Run the engine for about 3 minutes, stop the engine, and check for oil leaks around the oil filter.
- **7.** Check the engine oil level and add oil if needed.

# Servicing the Spark Plug

Check the spark plug(s) after every 100 operating hours. Ensure that the air gap between the center and side electrodes is correct before installing the spark plug. Use a spark plug wrench for removing and installing the spark plug(s) and a gapping tool/feeler gauge to check and adjust the air gap. Install a new spark plug(s) if necessary.

Type: Champion<sup>®</sup> RCJ-8Y or equivalent Air Gap: 0.030 inch (0.75 mm)

#### Removing the Spark Plug(s)

- **1.** Disengage the PTO and set the parking brake.
- 2. Stop the engine, remove the key, and wait for all moving parts to stop before leaving the operating position.
- **3.** Disconnect the wire(s) from the spark plug(s) (Fig. 39).

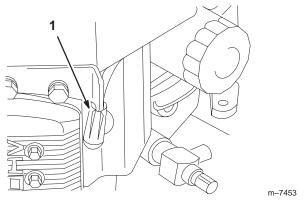


Figure 39

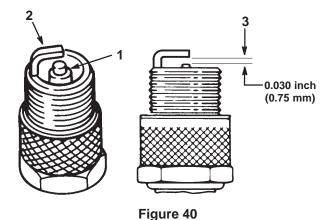
- 1. Spark-plug wire/spark plug
- **4.** Clean around the spark plug(s) to prevent dirt from falling into the engine and potentially causing damage.
- **5.** Remove the spark plug(s) and the metal washer(s).

#### **Checking the Spark Plug**

Clean or replace the spark plug and set the gap every 100 hours.

1. Look at the center of the spark plug(s) (Fig. 40).

**Note:** If you see light brown or gray on the insulator, the engine is operating properly. A black coating on the insulator usually means that the air cleaner is dirty.



- 1. Center electrode insulator
- 3. Air gap (not to scale)
- 2. Side electrode

**Important** Always replace the spark plug(s) when it has a black coating, worn electrodes, an oily film, or cracks.

- **2.** Clean the electrode by scraping or with a wire brush to remove carbon deposits and wetness.
- **3.** Check the gap between the center and side electrodes and bend the side electrode if the gap is not correct (Fig. 40).

#### Installing the Spark Plug(s)

1. Install the spark plug(s).

Note: Ensure that the air gap is set correctly.

- 2. Tighten the spark plug(s) to 16 ft-lb (22 N·m).
- **3.** Connect the wire(s) to the spark plug(s) (Fig. 39).

# Replacing the Fuel Filter

Replace the fuel filter after every 200 operating hours or yearly, whichever occurs first.

Never install a dirty filter if it is removed from the fuel line.

- 1. Disengage the PTO, move the motion control levers to the neutral locked position, and set the parking brake.
- 2. Stop the engine, remove the key, and wait for all moving parts to stop before leaving the operating position.
- 3. Allow the machine to cool down.
- **4.** Stop the engine, remove the key, and wait for all moving parts to stop before leaving the operating position.
- **5.** Close the fuel shutoff valve on the console.
- **6.** Squeeze the ends of the hose clamps together and slide them away from the filter (Fig. 41).

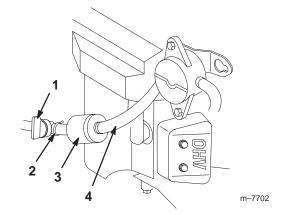


Figure 41

- 1. Fuel shutoff valve
- 2. Hose clamp
- 3. Fuel line
- 4. Fuel filter

- 7. Remove the filter from the fuel lines.
- **8.** Install a new filter and move the hose clamps close to the filter (Fig. 41).
- **9.** Open the fuel shutoff valve on the console.

# **Draining the Fuel Tank**

# A

#### **Danger**



In certain conditions, gasoline is extremely flammable and highly explosive. A fire or explosion from gasoline can burn you and others and can damage property.

- Drain gasoline from the fuel tank when the engine is cold. Do this outdoors in an open area. Wipe up any gasoline that spills.
- Never smoke when draining gasoline, and stay away from an open flame or where a spark may ignite the gasoline fumes.
- 1. Park the machine on a level surface to ensure that the fuel tanks drain completely.
- 2. Disengage the power takeoff (PTO), set the parking brake, stop the engine, and remove the key.
- **3.** Close the fuel shutoff valve (Fig. 41).
- **4.** Loosen the hose clamp at the fuel filter and slide it up the fuel line away from the fuel filter (Fig. 41).
- **5.** Disconnect the fuel line from the fuel filter (Fig. 41).
- **6.** Open the fuel shutoff valve for the left and right tanks.

**Note:** Allow gasoline to drain into a fuel container can or drain pan (Fig. 41).

**Note:** Now is the best time to install a new fuel filter because the fuel tank is empty.

7. Install the fuel line onto the fuel filter. Slide the hose clamp close to the fuel filter to secure the fuel line (Fig. 41).

### **Greasing and Lubrication**

Lubricate the machine at the intervals shown on the **Check Service Reference Aid** decal (Fig. 42). Lubricate more frequently when operating conditions are extremely dusty or sandy.

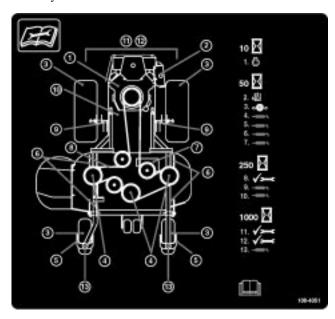


Figure 42

Lubricate with No. 2 general-purpose lithium-base or molybdenum-base grease.

#### **How to Grease**

- 1. Disengage the PTO, move the motion control levers to the neutral locked position, and set the parking brake.
- **2.** Stop the engine, remove the key, and wait for all moving parts to stop before leaving the operating position.
- **3.** Clean the grease fittings with a rag. Make sure to scrape any paint off the front of the fitting(s).
- **4.** Connect a grease gun to the fitting and pump grease into the fittings until the grease begins to ooze out from the bearings.
- 5. Wipe up any excess grease.

#### Where to Add Grease

Lubricate the grease fittings as shown on the **Check Service Reference Aid** decal (Fig. 42).

#### **Greasing the Front Caster Pivots**

Lubricate the front caster pivots once a year.

- 1. Remove the dust cap and adjust the caster pivots.
  - **Note:** Keep dust cap off until greasing is done. Refer to Adjusting the Caster Pivot Bearing on page 43.
- 2. Remove the hex plug and thread a grease zerk into the hole.
- **3.** Pump grease into the zerk until it oozes out around the top bearing.
- **4.** Remove the grease zerk in the hole and install the hex plug and cap.

#### **Greasing the Bearings**

Lubricate the cutting machine regularly; refer to the Recommended Maintenance Schedule on page 29. Grease with No. 2 general-purpose lithium-base or molybdenum-base grease.

- 1. Disengage the PTO, move the motion control levers to the neutral locked position, and set the parking brake.
- **2.** Stop the engine, remove the key, and wait for all moving parts to stop before leaving the operating position.
- **3.** Grease the fittings on the 3 spindle bearings (Fig. 43).

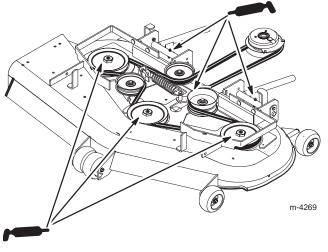


Figure 43

- **4.** Grease the idler pulley pivot (Fig. 43).
- **5.** Grease the fittings on the push arms (Fig. 43).

#### Where to Add Light Oil or Spray Lubrication

Lubricate the machine in the following areas with spray type lubricant or light oil. Lubricate every 160 hours.

- Seat switch actuator
- Brake handle pivot
- Brake rod bushings
- Motion control bronze bushings

### **Checking the Tire Pressure**

Maintain the air pressure in the front and rear tires as specified. Uneven tire pressure can cause an uneven cut. Check the pressure at the valve stem after every 50 operating hours or monthly, whichever occurs first (Fig. 44). Check the tires when they are cold to get the most accurate pressure reading.

Pressure: 13 psi (90 kPa) drive wheels and caster wheels

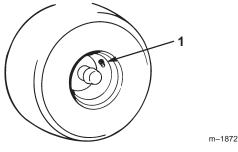


Figure 44

Valve stem

### Servicing the Hydraulic System

#### Checking the Hydraulic Fluid

Check the hydraulic fluid level:

- Before the engine is first started
- After the first 8 operating hours
- After every 25 operating hours

Fluid Type: Mobil 1 15W-50 synthetic motor oil or equivalent synthetic oil.

**Important** Use the specified oil or equivalent. Other fluids could cause system damage.

Hydraulic System Oil Capacity: 67 oz. (2.01)

**Note:** There are 2 ways of checking the hydraulic oil. One is for warm oil and the other for cold oil. The baffle inside the tank has 2 levels depending on whether the oil is warm or cold.

- 1. Move the machine onto a level surface and set the parking brake.
- 2. Clean area around filler neck of hydraulic tank (Fig. 45).

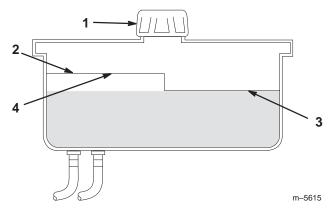


Figure 45

Cap

Baffle

- 3. Cold fluid level-full Hot fluid level-full
- 3. Remove the cap from the filler neck and look inside to check if there is fluid in the reservoir (Fig. 45).
- 4. If there is no fluid, add fluid to the reservoir until it reaches the Cold level of the baffle.
- 5. Run the machine at low idle for 15 minutes to allow any air to purge out of the system and warm the fluid. Refer to Starting and Stopping the Engine on page 18.
- 6. Check the fluid level while the fluid is warm. The fluid should be between the Cold and Hot levels.
- 7. If required, add fluid to the hydraulic tank.

**Note:** The fluid level should be to the top of the Hot level of the baffle when the fluid is hot (Fig. 45).

**8.** Install cap on filler neck.



#### Warning



Hydraulic fluid escaping under pressure can penetrate skin and cause injury.

- If hydraulic fluid is injected into the skin, it must be surgically removed within a few hours by a doctor familiar with this type of injury; otherwise, gangrene may result.
- Keep your body and hands away from pin hole leaks or nozzles that eject high-pressure hydraulic fluid.
- Use cardboard or paper to find hydraulic leaks.
- Safely relieve all pressure in the hydraulic system before performing any work on the hydraulic system.
- Ensure that all hydraulic fluid hoses and lines are in good condition and all hydraulic connections and fittings are tight before applying pressure to the hydraulic system.

#### Replacing the Hydraulic Filter

Change the hydraulic filter:

- After the first 8 operating hours
- After every 200 operating hours

Use a summer filter above 32°F (0°C)

Use a winter filter below 32°F (0°C)

- 1. Disengage the PTO, move the motion control levers to the neutral locked position, and set the parking brake.
- 2. Stop the engine, remove the key, and wait for all moving parts to stop before leaving the operating position.

**Important** Do not substitute an automotive oil filter for a hydraulic filter; this can severely damage the hydraulic system.

**3.** Place a drain pan under the filter, remove the old filter, and wipe the filter adapter gasket surface clean (Fig. 46).

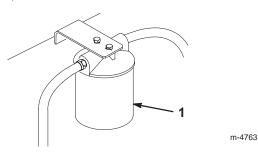
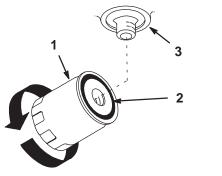


Figure 46

- 1. Hydraulic filter
- **4.** Apply a thin coat hydro fluid to the rubber gasket on the replacement filter (Fig. 47).



m-1256

Figure 47

- 1. Hydraulic filter
- Adapter

- 2. Gasket
- **5.** Install the replacement hydraulic filter onto the filter adapter, but do not tighten.
- **6.** Fill the hydraulic tank with hydraulic fluid until the fluid overflows the filter
- 7. Turn the oil filter clockwise until the rubber gasket contacts the filter adapter, then tighten the filter an additional 1/2 turn (Fig. 47).
- **8.** Clean up any spilled fluid.
- **9.** Add fluid to the cold level of the baffle in the hydraulic tank.
- **10.** Start the engine and let it run for about 2 minutes to purge air from the system. Stop the engine and check for leaks.

**Note:** If one or both wheels will not drive, refer Bleeding Hydraulic System on page 40.

11. Check the fluid level while the fluid is warm.

Note: The fluid should be between cold and hot.

**12.** If required, add fluid to the hydraulic tank. **Do not overfill.** 

#### **Bleeding the Hydraulic System**

The traction system is self bleeding; however, it may be necessary to bleed the system if the fluid is changed or after work is performed on the system.

- 1. Raise the rear of the machine so that the wheels are off the ground and support it with jack stands.
- 2. Start the engine and run at low idle speed.
- Engage the lever and traction on one side and spin the wheel by hand.
- **4.** When the wheel begins to spin on its own, keep it engaged until wheel drives smoothly. (minimum 2 minutes)
- **5.** Check hydraulic fluid level and add fluid as required to maintain the proper level.
- **6.** Repeat this procedure on the opposite wheel.



#### Warning



Hydraulic fluid escaping under pressure can penetrate skin and cause injury.

- If hydraulic fluid is injected into the skin it must be surgically removed within a few hours by a doctor familiar with this type of injury; otherwise, gangrene may result.
- Keep your body and hands away from pin hole leaks or nozzles that eject high pressure hydraulic fluid.
- Use cardboard or paper to find hydraulic leaks.
- Safely relieve all pressure in the hydraulic system before performing any work on the hydraulic system.
- Ensure that all hydraulic fluid hoses and lines are in good condition and all hydraulic connections and fittings are tight before applying pressure to hydraulic system.

#### Checking the Hydraulic Lines

After every 100 operating hours, check the hydraulic lines and hoses for leaks, loose fittings, kinked lines, loose mounting supports, wear, weather, and chemical deterioration. Make necessary repairs before operating.

**Note:** Keep areas around the hydraulic system clean from grass and debris buildup.

### **Waste Disposal**

Engine oil, hydraulic oil, and engine coolant are pollutants to the environment. Dispose of these according to your state and local regulations.

# Adjusting the Handle Neutral Position

If the motion control levers do not align or move easily into the console notch, adjustment them. Adjust each lever, spring, and rod separately.

**Note:** The motion control levers must be installed correctly. See Installing the Motion Control Levers in the Setup instructions.

- **1.** Disengage the PTO, move the motion control levers to the neutral locked position, and set the parking brake.
- **2.** Stop the engine, remove the key, and wait for all moving parts to stop before leaving the operating position.
- 3. Tilt the seat forward.
- **4.** Begin with either the left or right motion control lever.
- **5.** Move lever to the neutral position but **not locked** (Fig. 48).

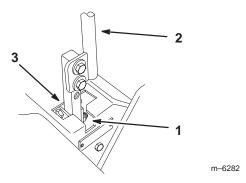


Figure 48

- 1. Neutral locked position
- 2. Control lever
- 3. Neutral potion

**6.** Pull the lever back until the clevis pin (on the arm below the pivot shaft) contacts the end of the slot (just beginning to put pressure on the spring) (Fig. 49).

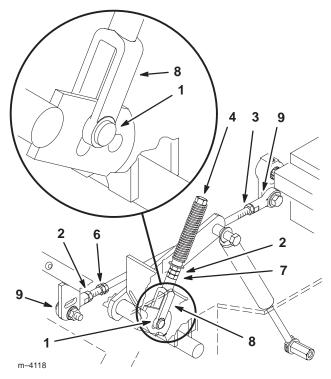


Figure 49

- 1. Clevis pin in slot
- 2. Nut
- Nut-Left hand thread
- 4. Adjustment bolt
- 5. Pump rod

- - Jam nut

Double nuts

- 8. Yoke
- Ball joint
- 7. Check where the control lever is relative to the notch in the console (Fig. 48). It should be centered, allowing the lever to pivot outward to the neutral lock position.
- 8. If adjustment is needed, loosen the nut and jam nut against the yoke (Fig. 49).
- **9.** Apply slight rearward pressure on the motion control lever, and turn the head of the adjustment bolt in the appropriate direction until the control lever is centered in the neutral lock position (Fig. 48).

Note: Keeping rearward pressure on the lever will keep the pin at the end of the slot and allow the adjustment bolt to move the lever to the appropriate position.

- 10. Tighten the nut and jam nut (Fig. 49).
- **11.** Repeat on the opposite side of machine.

#### **Setting the Hydraulic Pump Neutral Position**

Note: Adjust the handle neutral first. That has to be correct before you can perform the following adjustment.

#### **Danger**



Mechanical or hydraulic jacks may fail to support the machine and cause a serious injury.

- Use jack stands when supporting the machine.
- Do not use hydraulic jacks.

#### Warning



The engine must be running so that you can adjust the motion control. Contact with moving parts or hot surfaces may cause personal injury.

Keep your hands, feet, face, clothing and other body parts away from rotating parts, muffler, and other hot surfaces.

You must make this adjustment with the drive wheels turning.

- 1. Raise the frame and block up the machine so that the drive wheels can rotate freely.
- 2. Disconnect the electrical connector from the seat safety switch. Temporarily install a jumper wire across terminals in the wiring harness connector.
- 3. Slide the seat forward, disconnect the prop rod and tilt the seat fully forward.

## **Setting the Left-hand Hydraulic Pump Neutral Position**

1. Start the engine, open the throttle halfway and release the parking brake. Refer to Starting and Stopping the Engine on page 18.

**Note:** The motion control lever must be in neutral while you are making any adjustments.

2. Adjust the pump rod length by rotating the knob in the appropriate direction until the wheel is still or slightly creeping in reverse (Fig. 50).

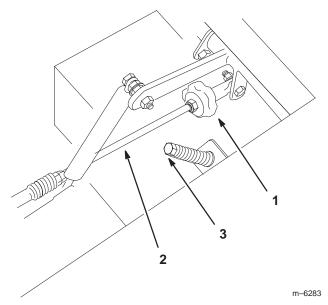


Figure 50

- 1. Tracking knob
- 2. Pump rod
- Adjustment bolt
- **3.** Move the motion control lever forward and reverse, then back to neutral. The wheel must stop turning or slightly creep in reverse.
- **4.** Open throttle to fast.

**Note:** Ensure that the wheel remains stopped or slightly creeps in reverse, and adjust it if necessary.

## Setting the Right-hand Hydraulic Pump Neutral Position

- 1. Loosen the locknuts at the ball joints on the pump control rod (Fig. 49).
- 2. Start the engine, open the throttle halfway, and release the parking brake. Refer to Starting and Stopping the Engine on page 18.

**Note:** The motion control lever must be in neutral while you are making any adjustments.

**Note:** The front nut on the pump rod has left-hand threads.

- **3.** Adjust the pump rod length by rotating the double nuts on the rod in the appropriate direction until the wheel is still or slightly creeps in reverse (Fig. 49).
- **4.** Move the motion control lever forward and reverse, then back to neutral. The wheel must stop turning or slightly creep in reverse.
- **5.** Open the throttle to Fast. Ensure that the wheel remains stopped or slightly creeps in reverse, adjust if necessary.
- **6.** Tighten the nuts at the ball joints (Fig. 49).

#### **Warning**



The electrical system will not perform the proper safety shutoff with the jumper wire installed.

- Remove the jumper wire from the wire harness connector and plug the connector into the seat switch after completing the adjustment.
- Never operate the machine with the jumper wire installed and the seat switch bypassed.
- 7. After both pump neutrals are set, shut off the machine.
- **8.** Remove the jumper wire from the wire harness connector and plug the connector into the seat switch.
- **9.** Install the prop rod and lower the seat into position.
- **10.** Remove the jack stands.

#### **Adjusting the Tracking**

The left-hand pump has a knob for adjusting the tracking.

**Important** Adjust the handle neutral and the hydraulic pump neutral before adjusting the tracking. Refer to Adjusting the Handle Neutral on page 40 and Adjusting the Hydraulic Pump Neutral on page 41.

- 1. Push both control levers forward the same distance.
- **2.** Check if the machine pulls to one side. If it does, stop the machine and set the parking brake.
- **3.** Tip the seat up to access the tracking knob.

**Note:** Determine the left and right sides of the machine from the normal operating position.

**4.** To make the machine move to the right, turn the knob toward the right side of the machine; refer to Figure 51.

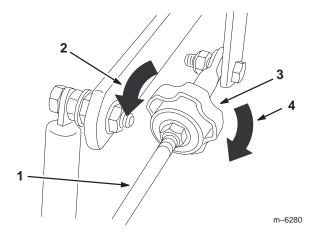


Figure 51

- 1. Pump rod
- 2. Turn this way to track left
- 3. Tracking knob
- 4. Turn this way to track right
- **5.** To make the machine move to the left, turn the knob toward the left side of the machine; refer to Figure 51.
- **6.** Repeat the adjustment until the tracking is correct.

# Adjusting the Caster Pivot Bearing

Check after every 500 operating hours or at storage, whichever occurs first.

- 1. Disengage the PTO, move the motion control levers to the neutral locked position, and set the parking brake.
- **2.** Stop the engine, remove the key, and wait for all moving parts to stop before leaving the operating position.
- **3.** Remove the dust cap from the caster and tighten the locknut (Fig. 52).

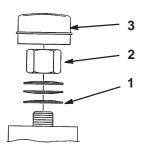


Figure 52

- 1. Spring washers
- 3. Dust cap

2. Locknut

**4.** Tighten the locknut until the spring washers are flat, then back off 1/4 turn to properly set the pre-load on the bearings (Fig. 52).

**Important** Ensure that the spring washers are installed correctly as shown in Figure 52.

# Checking the Wheel Hub Slotted Nut

Check after every 500 operating hours.

The slotted nut needs to be torqued to 125 ft-lb (170 N·m).

- **1.** Disengage the PTO, move the motion control levers to the neutral locked position, and set the parking brake.
- 2. Stop the engine, remove the key, and wait for all moving parts to stop before leaving the operating position.
- **3.** Remove the cotter pin.
- **4.** Torque the slotted nut to 125 ft-lb (170 N·m) (Fig. 53).

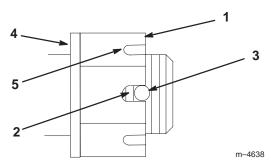


Figure 53

- 1. Slotted nut
- 2. Two threads or less showing
- 3. Hole in threaded shaft
- 4. Washer (if needed)
- 5. Slot
- 5. Check the distance from the bottom of the slot in the nut to the inside edge of the hole.

**Note:** No more than 2 threads should be showing (Fig. 53).

- **6.** If more than 2 threads are showing, remove the nut and install a washer between the hub and nut (Fig. 53).
- 7. Torque the slotted nut to 125 ft-lb (170 N·m) (Fig. 53).
- **8.** Tighten the nut until the next set of slots line up with the hole in the shaft (Fig. 53).
- 9. Install the cotter pin.

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# Leveling the Mower at Three Positions

**Important** There are only 3 measuring positions needed to level the mower.

#### **Setting Up the Machine**

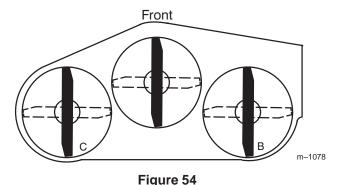
- 1. Position mower on a flat surface.
- **2.** Disengage the PTO, move the motion control levers to the neutral locked position, and set the parking brake.
- **3.** Stop the engine, remove the key, and wait for all moving parts to stop before leaving the operating position.
- **4.** Check tire pressure of all 4 tires. If needed, adjust them to 13 psi (90 kPa)
- **5.** Position the mower to the 3-inch (76 mm) height-of-cut position.
- **6.** Inspect the 4 chains; the chains need to have tension.

**Note:** Adjust the rear chains to the top of the slot, where they are attached to the mower.

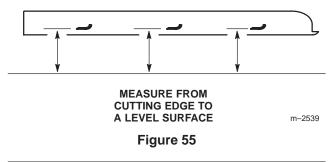
- If one rear chain is loose, lower (loosen) the front support arm on the same side. Refer to Adjusting the Front-to-Rear Mower Pitch on page 45.
- If one front chain is loose, raise (tighten) the front support arm for that chain. Refer to Adjusting the Front-to-Rear Mower Pitch on page 45.

#### Leveling the Mower Side-to-Side

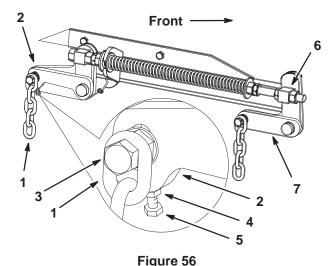
1. Position the **right** blade front to rear (Fig. 54).



**2.** Measure the right blade at the **B** location (Fig. 54), from a level surface to the cutting edge of the blade tip (Fig. 55).



- **3.** Record this measurement; this measurement must be 3-1/8 to 3-1/4 inches (79 to 83 mm).
- **4.** Position the **left** blade front to rear (Fig. 54).
- **5.** Measure the left blade at the C location (Fig. 54), from a level surface to the cutting edge of the blade tip (Fig. 55).
- **6.** Record this measurement. This measurement must be 3-1/8 to 3-1/4 inches (79 to 83 mm).
- 7. If the measurements at positions **B** or **C** are incorrect, loosen the bolt that attaches the rear chain to the rear support arm (Fig. 56).



- 1. Rear chain
- 2. Rear support arm
- Bolt
- 4. Jam Nut

- 5. Adjustment bolt
- 6. Front swivel
- 7. Front support arm

**8.** Loosen the jam nut under the rear support arm and adjust the adjustment bolt to get a measurement of 3-1/8 to 3-1/4 inches (79 to 83 mm).

**Note:** It is recommended that both sides of the mower are adjusted the same distance.

- Tighten the jam nut under the rear support arm and tighten the bolt that secures the chain to the rear support arm.
- 10. Adjust the opposite side if needed.

#### Adjusting the Front-to-Rear Mower Pitch

1. Position the **right** blade front to rear (Fig. 57).

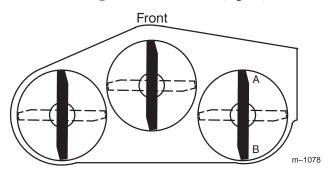
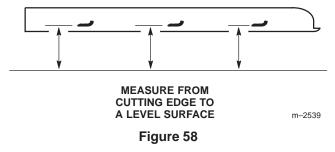


Figure 57

2. Measure the right blade at the A location (Fig. 57) from a level surface to the cutting edge of the blade tip (Fig. 58).



- 3. Record this measurement.
- **4.** Measure the right blade at the **B** location (Fig. 57) from a level surface to the cutting edge of the blade tip (Fig. 58).
- **5.** Record this measurement.
- 6. The mower blade should be 1/4 to 3/8 inch(6 to 10 mm) lower at position A than at position B(Fig. 57). If it is not correct, go to the following steps.

**Note:** You must adjust both of the front swivels the same amount to maintain equal chain tension.

7. Loosen the front swivel jam nuts, at the front of the right and left swivels, approximately 1/2 inch (13 mm) (Fig. 59).

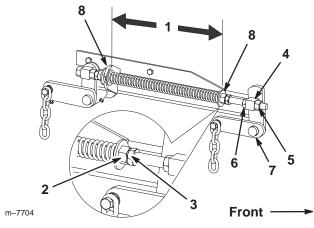


Figure 59

- 1. 10-1/4 inch (260 mm) between the large washers
- 2. Front nut
- 3. Spring jam nut
- 4. Front swivel
- 5. Swivel jam nut
- 6. Lift nut
- 7. Front support arm
- 8. Large washer
- 8. Adjust the lift nuts on both the left and the right side of the machine to achieve 1/4 to 3/8 inch (6 to 10 mm) lower in front at A than in the rear at B (Fig. 59).
- **9.** Tighten both swivel jam nuts against the front swivel to lock the height.
- **10.** Check to ensure that there is equal tension on the chains and adjust again if needed.

#### **Adjusting the Compression Spring**

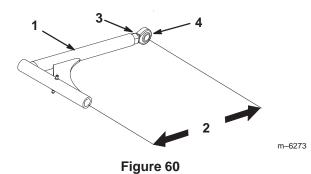
- 1. Raise the mower lift lever to the transport position (Fig. 59).
- **2.** Check the distance between the 2 large washers; it must be 10-1/4 inches (26 cm) (Fig. 59).
- **3.** Adjust this distance by loosening the spring jam nut and turning the nut in front of each spring (Fig. 59).
  - **Note:** Turning the nut clockwise shortens the spring; turning the nut counterclockwise lengthens the spring.
- **4.** Lock the nut into position by tightening the spring jam nut (Fig. 59).

#### **Adjusting the Push Arms**

If needed, adjust the push arms to increase or decrease the mower belt tension.

- 1. To adjust the push arms, loosen the jam nut and rotate the ball joint counterclockwise, one turn at a time. (Fig. 60).
- Adjust each side the same amount. Each push arm should have a nominal length of 15-5/16 inch (389 mm) (Fig. 60).

**Note:** Increase the tension by lengthening the push arms; decrease the tension by shortening the push arms.



- 1. Push arm
- 2. 15-5/16 inch (389 mm)
- 3. Jam nut
- 4. Ball joint

### **Cleaning Under the Mower**

Remove grass buildup under the mower housing daily.

- 1. Position the mower on a flat surface.
- **2.** Disengage the PTO, move the motion control levers to the neutral locked position, and set the parking brake.
- **3.** Stop the engine, remove the key, and wait for all moving parts to stop before leaving the operating position.
- **4.** Raise the mower housing to the transport position.
- **5.** Lift the front of the machine and support the machine using jack stands.



#### **Danger**



Mechanical or hydraulic jacks may fail to support machine and cause a serious injury.

- Use the jack stand when supporting the machine.
- Do not use hydraulic jacks.

#### Inspecting the Belts

Inspect all belts every 250 hours.

Check belts for cracks, frayed edges, burn marks, or any other damage. Replace damaged belts.

#### **Replacing the Mower Belt**

The signs of a worn mower belt are squealing while the belt is rotating, blades slipping while you are cutting grass, frayed belt edges, burn marks, and cracks. Replace the mower belt if you detect any of these signs.

- 1. Disengage the PTO, move the motion control levers to the neutral locked position, and set the parking brake.
- **2.** Stop the engine, remove the key, and wait for all moving parts to stop before leaving the operating position.
- 3. Remove the belt covers over the outside spindles.
- **4.** Loosen the outer nut on the spring eye bolt (Fig. 61).

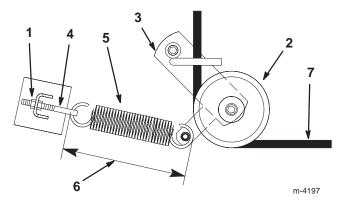


Figure 61

#### Top View

- 1. Outer nut
- 2. Idler pulley
- 3. Idler arm
- 4. Spring eye bolt
- 5. Spring
- 6.  $9-3/8 \pm 1/8$  inch (238 ± 3 mm)
- 7. Mower belt

5. Remove the belt.

**Note:** Start at the outside pulley and rotate the belt off (Fig. 62).

Note: Dot not remove the spring from the eye bolt.



#### Caution



The spring is under tension when installed and can cause personal injury.

Do not remove the spring from the spring eye bolt.

- **6.** Remove the spring loaded idler pulley (Fig. 61).
- 7. Route the new belt through the idler arm (Fig. 61).
- **8.** Install the idler pulley and route the belt onto the other pulleys (Fig. 62).

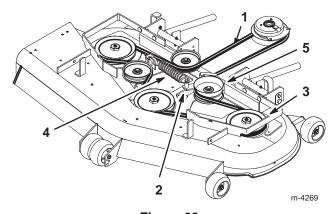


Figure 62

Top View

- 1. Mower belt
- 2. Idler arm
- 3. Outside pulley
- 4. Spring
- 5. Idler pulley
- **9.** Tighten the outer nut on the spring eye bolt (Fig. 61).

**Note:** Check the spring length. The spring should measure  $9-3/8 \pm 1/8$  inch ( $238 \pm 3$  mm) when installed. Adjust it if it does not (Fig. 61).

**10.** Install the belt covers over the outside spindles.

### **Replacing the Pump Drive Belt**

Check the pump drive belt for wear after every 50 operating hours.

- 1. Remove the mower belt first; refer to Replacing the Mower Belt on page 46.
- **2.** Remove the bolt from the clutch stop and unplug the clutch electrical wire (Fig. 63).

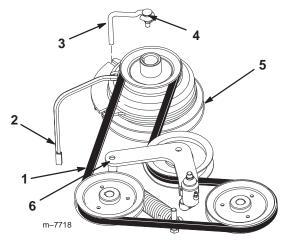


Figure 63

- 1. Belt
- 2. Clutch electrical wire
- 3. Clutch stop
- 4. Bolt
- 5. Clutch6. Idler
- **3.** Pull the spring loaded idler to the side.
- **4.** Remove the traction belt from the engine and the hydraulic pump pulleys (Fig. 63).
- **5.** Install the new belt around the engine and the hydraulic pump pulleys (Fig. 63).
- **6.** Pull the spring-loaded idler to the side and align the
- **7.** Release the pressure on the spring loaded idler (Fig. 63).
- **8.** Install the mower belt.

#### **Adjusting the Parking Brake**

Check the parking brake for proper adjustment.

- 1. Disengage the brake lever (lever down).
- **2.** Measure the length of the spring; the measurement should be 2-3/4 inch (74 mm) between the washers (Fig. 64).

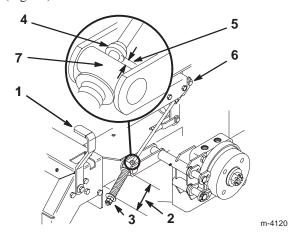


Figure 64

- 1. Brake lever
- 2. Spring, 2-3/4 inch (74 mm)
- 3. Adjusting nuts
- 4. Collar on brake rod
- 5. 3/16 to 1/4 inch (5 to 7 mm)
- 6. Jam nut and yoke
- 7. Trunnion
- **3.** If an adjustment is necessary, do the following:
  - A. Loosen the jam nut below the spring and tighten the nut directly below the yoke (Fig. 64).
  - B. Turn the nut until you obtain the correct measurement.
  - C. Tighten the 2 nuts together and repeat on the opposite side of the machine.
- **4.** Turn the nuts clockwise to shorten the spring length; counterclockwise to lengthen the spring.
- 5. Engage the parking brake, with the lever up.
- **6.** Measure the distance between the trunnion roller and the collar on the brake rod. The measurement should be 3/16 to 1/4 inch (5 to 7 mm) (Fig. 64).
- **7.** If an adjustment is necessary, do the following:
  - A. Loosen the jam nut directly below the yoke.
  - B. Turn the bottom adjusting nuts until the correct measurement is obtained (Fig. 64).
  - C. Tighten the jam nut at the yoke.

#### **Servicing the Fuses**

The electrical system is protected by fuses. It requires no maintenance; however, if a fuse blows, check the component/circuit for a malfunction or short.

Fuse: Main F1—30 amp, blade-type Charge Circuit F2—25 amp, blade-type Optional Headlight Kit—10 amp, blade type

1. Raise the seat to gain access to the fuse holder (Fig. 65).

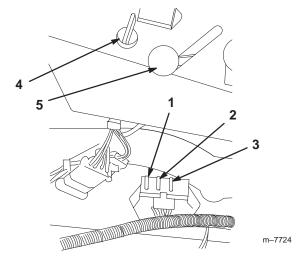


Figure 65

- 1. Main—30 amp
- Ignition switch
- Charge circuit—25 amp
- 5. Throttle lever
- 3. For optional Headlight Kit—10 amp
- **2.** To replace a fuse, pull out on the fuse to remove it (Fig. 65).

### Servicing the Battery



#### Warning



#### CALIFORNIA

**Proposition 65 Warning** 

Battery posts, terminals, and related accessories contain lead and lead compounds, chemicals known to the State of California to cause cancer and reproductive harm. Wash hands after handling.

#### Installing the Battery

1. Position the battery in the tray with the terminal posts toward the engine (Fig. 66).

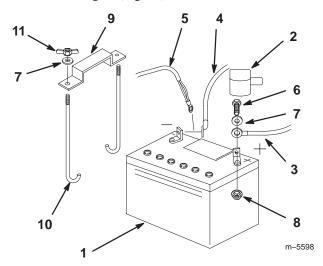


Figure 66

- 1. Battery
- 2. Terminal boot
- 3. Positive battery cable
- 4. Negative battery cable
- 5. Ground wire
- 6. Bolt, 1/4 x 3/4 inch
- 7. Washer, 1/4 inch
- 8. Locknut, 1/4 inch
- 9. Battery clamp
- 10. J-bolts
- 11. Wing nut, 1/4 inch
- **2.** First, install the positive (red) battery cable to the positive (+) battery terminal.
- **3.** Then install the negative battery cable and the ground wire to the negative (–) battery terminal.
- **4.** Secure the cables with 2 bolts (1/4 x 3/4 inch), 2 washers (1/4 inch), and 2 locknuts (1/4 inch) (Fig. 66).
- **5.** Slide the red terminal boot onto the positive (red) battery post.
- **6.** Secure the battery with J-bolts, clamp, 2 washers (1/4 inch), and 2 wing nuts (1/4 inch) (Fig. 66).

#### Removing the Battery



#### Warning



The battery terminals or metal tools could short against metal machine components, causing sparks. Sparks can cause the battery gasses to explode, resulting in personal injury.

- When removing or installing the battery, do not allow the battery terminals to touch any metal parts of the machine.
- Do not allow metal tools to short between the battery terminals and metal parts of the machine.



#### Warning



Incorrectly routing the battery cable could damage the machine and cables, causing sparks. Sparks can cause the battery gasses to explode, resulting in personal injury.

- Always *disconnect* the negative (black) battery cable before disconnecting the positive (red) cable.
- Always *connect* the positive (red) battery cable before connecting the negative (black) cable.
- 1. Disengage the PTO, move the motion control levers to the neutral locked position, and set the parking brake.
- 2. Stop the engine, remove the key, and wait for all moving parts to stop before leaving the operating position.
- 3. Tilt the seat up.
- **4.** Disconnect the negative battery cable and the ground wire from the negative (–) battery terminal (Fig. 66).
- Slide the red terminal boot off the positive (red) battery terminal.
- **6.** Remove the positive (red) battery cable (Fig. 66).
- 7. Remove both wing nuts (1/4 inch) that secure the battery clamp (Fig. 66).
- **8.** Remove the battery.

#### **Charging the Battery**



#### Warning

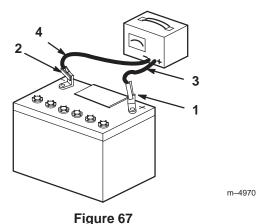


Charging the battery produces gasses that can explode.

Never smoke near the battery, and keep sparks and flames away from the battery.

Important Always keep the battery fully charged (1.265 specific gravity). This is especially important to prevent battery damage when the temperature is below 32°F (0°C).

- **1.** Remove the battery from the chassis; refer to Removing the Battery on page 49.
- 2. Ensure that the filler caps are installed in battery.
- **3.** Charge battery for a minimum of 1 hour at 6 to 10 amps.
- **4.** When the battery is fully charged, unplug the charger from the electrical outlet, then disconnect the charger leads from the battery posts (Fig. 67).



- Figu
- Positive Battery Post
   Negative Battery Post
- 3. Red (+) Charger Lead
- 4. Black (-) Charger Lead
- 5. Install the battery in the machine and connect the battery cables; refer to Installing the Battery on page 49.

**Note:** Do not run the machine with the battery disconnected to prevent electrical damage.

#### **Replacing the Grass Deflector**

#### Warning



An uncovered discharge opening could allow the lawn mower to throw objects in the operator's or bystander's direction and result in serious injury. Also, contact with the blade could occur.

- Never operate the lawn mower unless you install a cover plate, a mulch plate, or a grass chute and catcher.
- Ensure that the grass deflector is in the down position.
- 1. Remove the locknut, bolt, spring, and spacer that hold the deflector to the pivot brackets (Fig. 68).

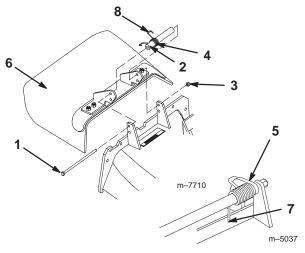


Figure 68

- 1. Bolt
- Spacer
- Locknut
- 4. Spring
- 5. Spring installed
- 6. Grass deflector
- Place behind mower housing edge before installing bolt
- 8. Hook end of spring
- 2. Remove the damaged or worn grass deflector.
- **3.** Place the spacer and spring onto the grass deflector.

**Note:** Install the straight end of the spring behind the mower housing edge.

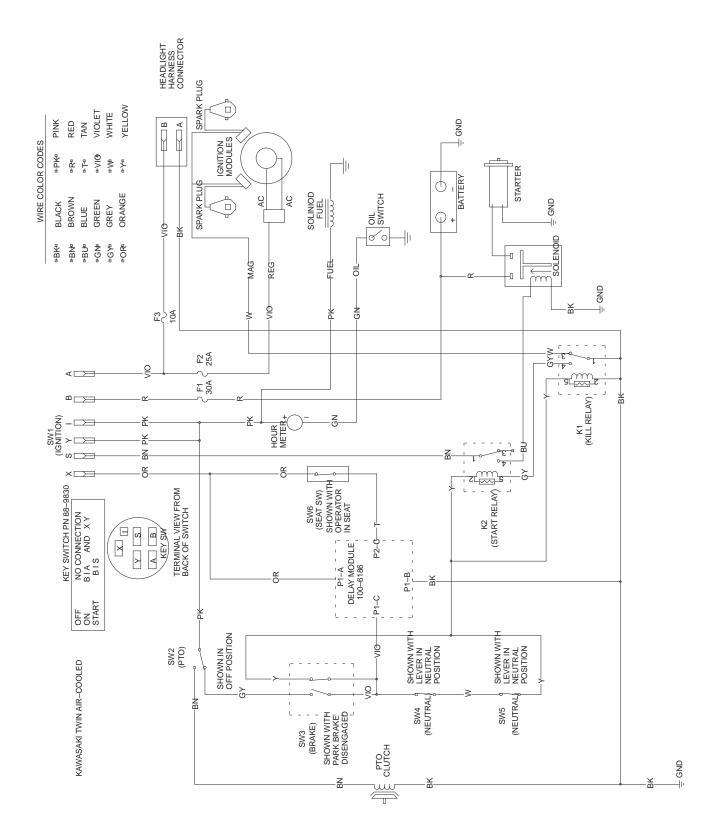
- **4.** Install the bolt and nut.
- **5.** Place the hook end of the spring around the grass deflector (Fig. 68).

**Important** The grass deflector must be able to lower down into position. Lift the deflector up to ensure that it lowers into the full down position.

## **Waste Disposal**

Engine oil, hydraulic oil, engine coolant, and the battery are pollutants to the environment. Dispose of these according to your local regulations.

### **Wiring Diagram**



#### **Cleaning and Storage**

- 1. Disengage the power takeoff (PTO), set the parking brake and turn the ignition key to off. Remove spark plug wire. Remove the key.
- 2. Remove grass clippings, dirt, and grime from the external parts of the entire machine, especially the engine and hydraulic system. Clean dirt and chaff from the outside of the engine's cylinder head fins and blower housing.

**Important** You can wash the machine with mild detergent and water. Do not pressure wash the machine. Avoid excessive use of water, especially near the control panel, engine, hydraulic pumps and motors.

- **3.** Service the air cleaner; refer to Servicing the Air Cleaner on page 33.
- **4.** Grease and oil the machine; refer to Greasing and Lubrication on page 37.
- **5.** Change the crankcase oil and filter; refer to Servicing the Engine Oil on page 34.
- **6.** Change the hydraulic filter; refer to Servicing the Hydraulic System on page 38.
- 7. Check the tire pressure; refer to Checking the Tire Pressure on page 38.
- **8.** Charge the battery; refer to Servicing the Battery page 48.
- **9.** Scrape any heavy buildup of grass and dirt from the underside of the mower, then wash the mower with a garden hose.

**Note:** Run the machine with the PTO engaged and the engine at high idle for 2 to 5 minutes after washing.

- **10.** Check the condition of the blades. Refer to Servicing the Cutting Blades on page 30.
- **11.** Prepare the machine for storage when nonuse occurs over 30 days. Prepare machine for storage as follows.

A. Add a petroleum based stabilizer/conditioner to fuel in the tank. Follow mixing instructions from stabilizer manufacture. **Do not use an alcohol based stabilizer (ethanol or methanol).** 

**Note:** A fuel stabilizer/conditioner is most effective when mixed with fresh gasoline and used at all times.

- B. Run engine to distribute conditioned fuel through the fuel system (5 minutes).
- C. Stop engine, allow to cool and drain the fuel tank; refer to Servicing the Fuel Tank on page 36.
- D. Restart engine and run it until it stops.
- E. Choke the engine. Start and run engine until it will not start.
- F. Dispose of fuel properly. Recycle as per local codes.

**Important** Do not store stabilizer/conditioned gasoline over 90 days.

- 12. Remove the spark plug(s) and check its condition; refer to Servicing the Spark Plug on page 35. With the spark plug(s) removed from the engine, pour 2 tablespoons of engine oil into the spark plug hole. Now use the starter to crank the engine and distribute the oil inside the cylinder. Install the spark plug(s). Do not install the wire on the spark plug(s).
- **13.** Check and tighten all bolts, nuts, and screws. Repair or replace any part that is damaged or defective.
- **14.** Paint all scratched or bare metal surfaces. Paint is available from your Authorized Service Dealer.
- 15. Store the machine in a clean, dry garage or storage area. Remove the key from the ignition switch and keep it in a memorable place out of reach of children or other unauthorized users. Cover the machine to protect it and keep it clean.

## **Troubleshooting**

Problem	Possible Causes	Corrective Action
Starter does not crank.	Blade control (PTO) is engaged.	Move blade control (PTO) to     Disengaged.
	2. Parking brake is not on.	2. Set parking brake.
	3. Operator is not seated.	3. Sit on the seat.
	4. Battery is dead.	4. Charge the battery.
	Electrical connections are corroded or loose.	Check electrical connections for good contact.
	6. Fuse is blown.	6. Replace fuse.
	7. Relay or switch is defective.	Contact Authorized Service     Dealer.
Engine will not start, starts hard, or fails to keep running.	1. Fuel tank is empty.	Fill fuel tank with gasoline.
	2. Fuel valve turned off.	2. Open fuel valve.
	3. Choke is not on.	3. Move choke lever to on.
	4. Air cleaner is dirty.	Clean or replace air cleaner element.
	Spark plug wires are loose or disconnected.	5. Install wires on spark plug.
	Spark plugs are pitted, fouled, or gap is incorrect.	Install new, correctly gapped spark plugs.
	7. Dirt in fuel filter.	7. Replace fuel filter.
	Dirt, water, or stale fuel is in fuel system.	Contact Authorized Service     Dealer.
Engine loses power.	Engine load is excessive.	1. Reduce ground speed.
	2. Air cleaner is dirty.	2. Clean air cleaner element.
	3. Oil level in crankcase is low.	3. Add oil to crankcase.
	Cooling fins and air passages under engine blower housing are plugged.	Remove obstruction from cooling fins and air passages.
	Spark plugs are pitted, fouled, or gap is incorrect.	Install new, correctly gapped spark plugs.
	6. Dirt in fuel filter.	6. Replace fuel filter.
	7. Dirt, water, or stale fuel is in fuel system.	Contact Authorized Service     Dealer.
Engine overheats.	Engine load is excessive.	Reduce ground speed.
	2. Oil level in crankcase is low.	2. Add oil to crankcase.
	Cooling fins and air passages under engine blower housing are plugged.	Remove obstruction from cooling fins and air passages.

Problem	Possible Causes	Corrective Action
Machine does not drive.	Traction belt is worn, loose or broken.	Contact Authorized Service     Dealer.
	2. Traction belt is off pulley.	Contact Authorized Service     Dealer.
	3. Hydro fluid level low.	3. Add hydro fluid to reservoir.
Abnormal vibration.	Engine mounting bolts are loose.	Tighten engine mounting bolts.
	Loose engine pulley, idler pulley, or blade pulley.	2. Tighten the appropriate pulley.
	3. Engine pulley is damaged.	Contact Authorized Service     Dealer.
	Cutting blade(s) is/are bent or unbalanced.	4. Install new cutting blade(s).
	5. Blade mounting bolt is loose.	5. Tighten blade mounting bolt.
	Engine mounting bolts are loose.	6. Tighten engine mounting bolts.
	7. Loose engine pulley, idler pulley, or blade pulley.	7. Tighten the appropriate pulley.
	8. Engine pulley is damaged.	Contact Authorized Service     Dealer.
	9. Blade spindle bent.	Contact Authorized Service     Dealer.
Uneven cutting height.	1. Blade(s) not sharp.	1. Sharpen blade(s).
	2. Cutting blade(s) is/are bent.	2. Install new cutting blade(s).
	3. Mower is not level.	Level mower from side-to-side and front-to-rear.
	4. Gage wheel not set correctly.	4. Adjust gage wheel height.
	5. Underside of mower is dirty.	Clean the underside of the mower.
	6. Tire pressure is incorrect.	6. Adjust tire pressure.
	7. Blade spindle bent.	Contact Authorized Service     Dealer.
Blades do not rotate.	Mower belt is off the pulley.	Install the mower belt and check the adjusting plate, idler arm and spring, and belt guides for correct position
	Mower belt is worn, loose or broken.	2. Install a new mower belt.
	Electric clutch does not engage.	Contact Authorized Service     Dealer.
	4. Electric clutch is worn.	Contact Authorized Service     Dealer.

