



Form No. 3483-753 Rev A

Count on it.

Parts Catalog

Ultra Buggy® 2500-TS

Model No. 68141—Serial No. 421170000 and Up



Ordering Replacement Parts

To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1, 6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustration and in parts lists.

Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

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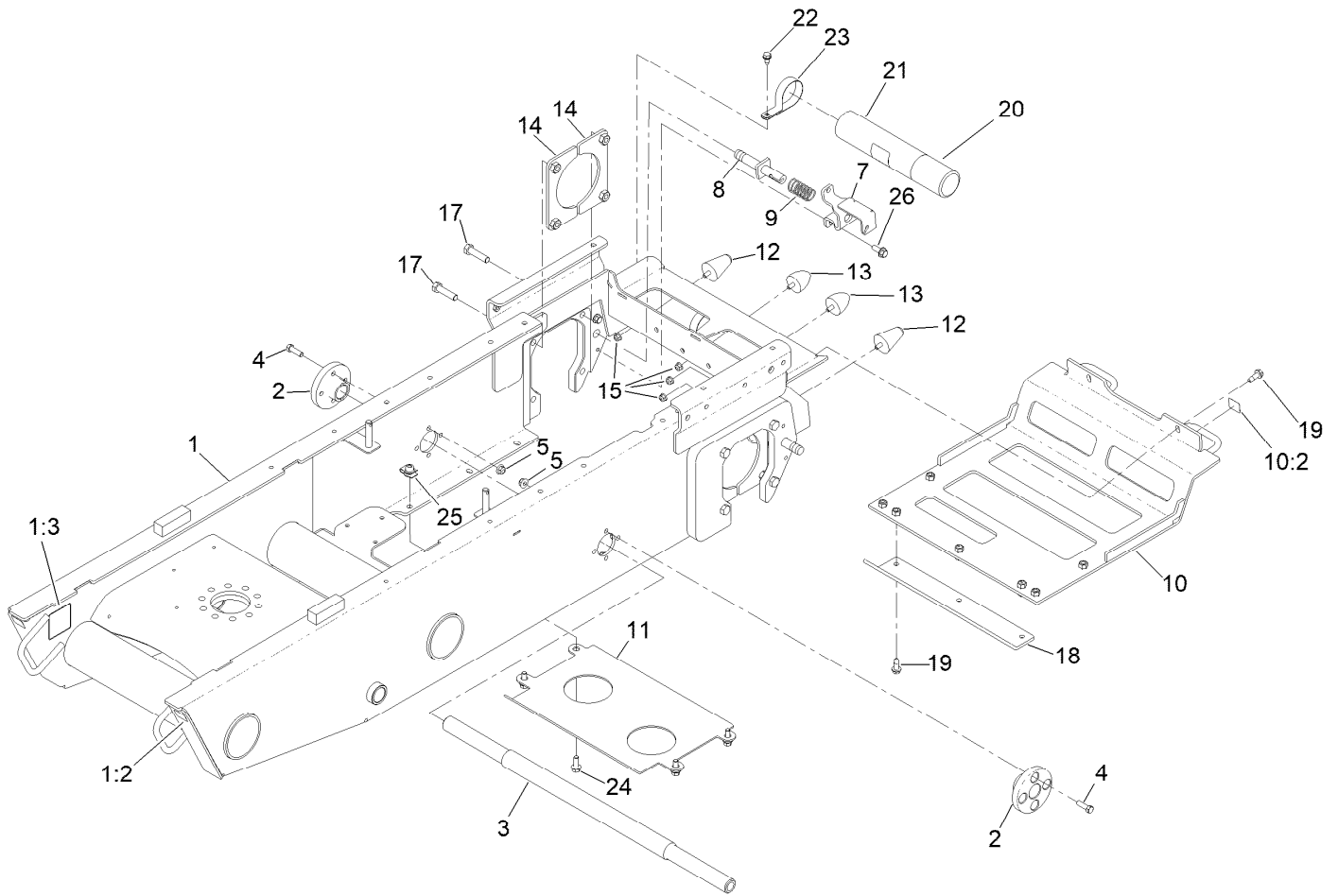
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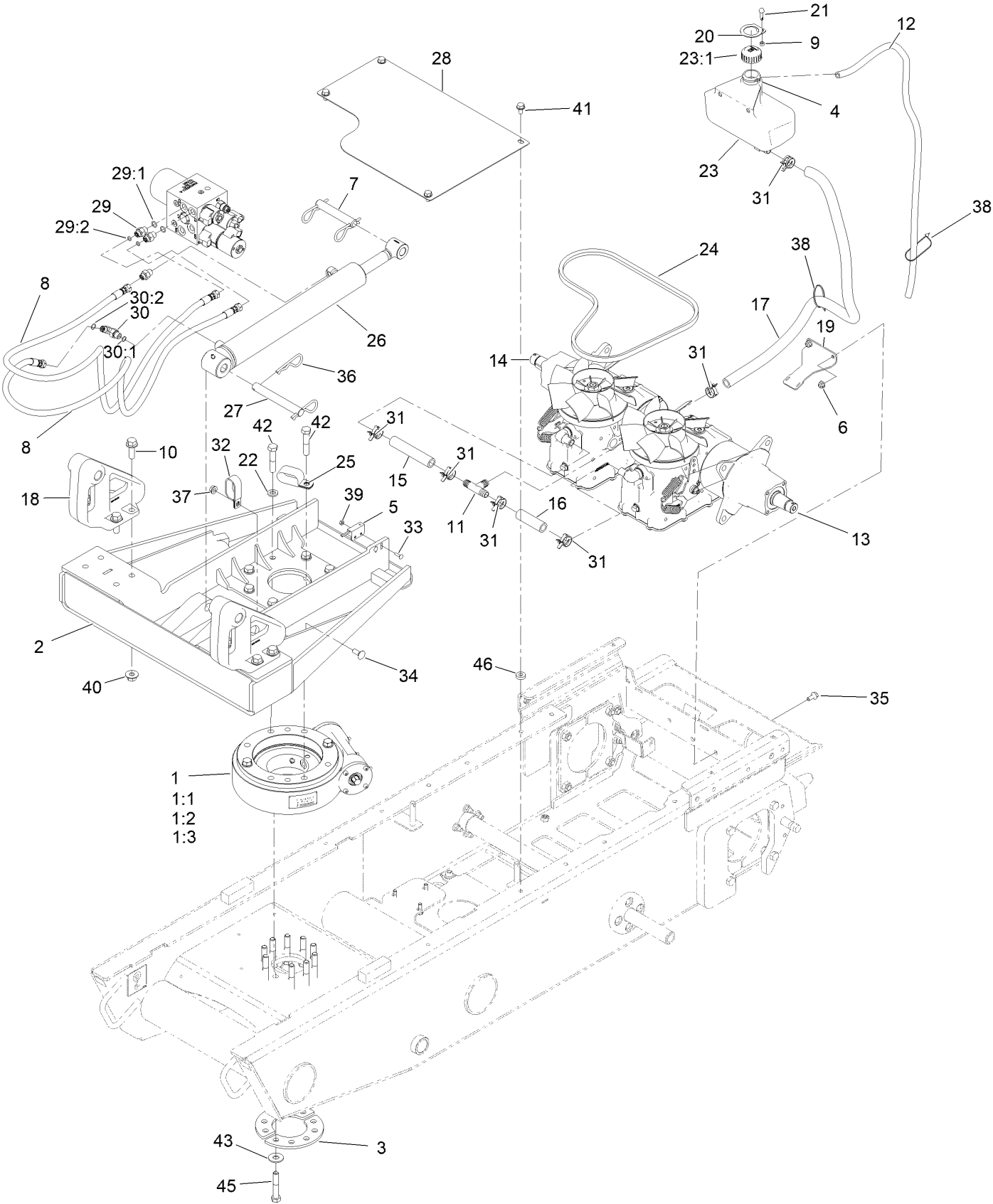
Frame Assembly



Frame Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	139-7197	1	Frame ASM- Swivel	13	114-1926	2	Bumper-Rubber
1:2	132-9051	2	Decal-Tiedown	14	132-8936-05	4	Hydro Mounting Plate ASM (Welded)
1:3	125-4967	2	Decal-Lift Here	15	119-4041	4	Nut-HF
2	132-9075	2	Hub-Mount, Track	17	325-8	8	Screw-HH
3	125-0425	1	Shaft-Track	18	136-4611-05	1	Plate-Skid
4	323-7	8	Screw-HH	19	105-6245	9	Screw-Tapping
5	119-4042	8	Nut-HF, NI	20	104-7048	1	Cap-Housing
7	130-5284-05	2	Bracket-Brake ASM	21	104-7050	1	Tube-Manual
8	132-8866	2	Shaft-Brake	22	32144-70	2	Screw-HWHTF
9	125-0344	2	Spring-Compression	23	2412-133	2	Clamp-R
10	136-4651	1	Plate-Side	24	3234-11	4	Screw-HHF
10:2	132-9051	2	Decal-Tiedown	25	105-4886	4	Nut-Tinnerman
11	145-1158-05	1	Skid Plate, Hydraulic Tank	26	3234-42	4	Screw-HHF
12	114-1925	2	Bumper-Rubber				

Hydraulic Pump Assembly

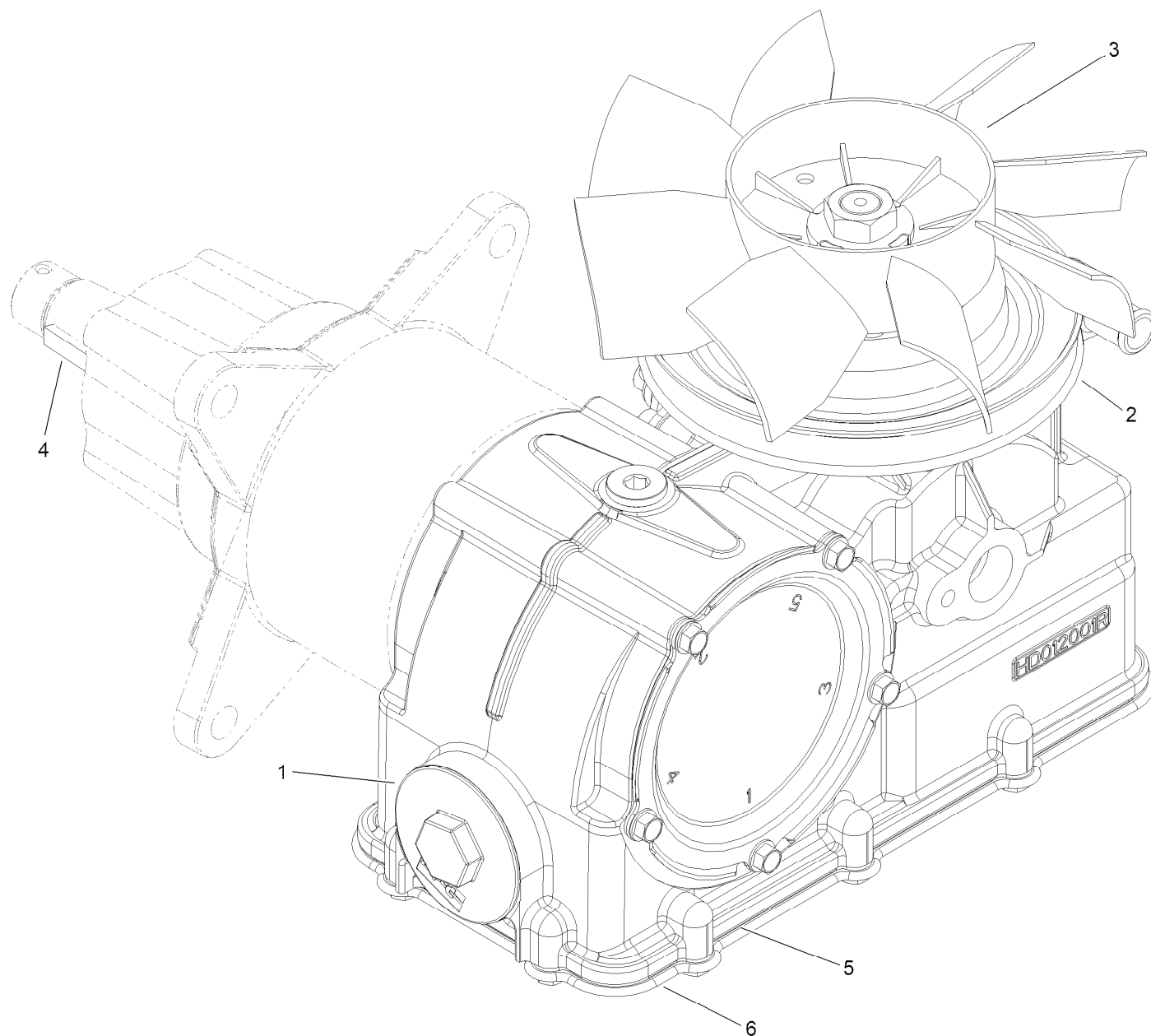


Hydraulic Pump Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	139-7184	1	Drive-Slew	23:1	133-8677	1	Cap-Vented
1:1	140-3579	1	Motor-HYD, Slew ●	24	139-1295	1	Belt-V
1:2	139-7235	1	Seal-Lip ●	25	139-7218	1	Clamp-R, Double
1:3	139-7236	1	Seal-Top Plate ●	26	140-3558	1	Cylinder, Hydraulic
2	140-2347-05	1	Top Swivel Plate ASM [blk-Txt]	27	140-3582	1	Pin, Plain
3	139-7228-05	2	Spacer-Slew Mount	28	140-7204-05	1	Shield-Cover
4	92-2379	1	Clamp-Hose	29	340-1	3	Fitting-Straight
5	100-1270	1	Switch-Proximity	29:1	237-21	1	O-Ring
6	119-4041	2	Nut-HF	29:2	237-42	1	O-Ring
7	105-7456	1	Pin-Pivot	30	340-82	1	Fitting-Elbow, 90 DEG
8	121-4347	2	Hose-HYD	30:1	237-42	1	O-Ring
9	126-0416	1	Spacer	30:2	237-21	1	O-Ring
10	130-6482	8	Screw-HHF	31	144-2248	6	Clamp-Sc Band
11	132-5127	1	Tee	32	2412-137	1	Clamp-R, Double
12	132-7563	1	Hose-Fuel	33	3229-20	2	Screw-CARR
13	164-3617	1	LH Hydro Transaxle ASM	34	3231-2	1	Bolt-CARR
14	164-3618	1	RH Hydro Transaxle ASM	35	3234-47	5	Screw-HHF
15	132-8933	1	Hose-HYD, Hydro	36	3290-256	4	Pin-Hair
16	132-8934	1	Hose-HYD, Hydro	37	3290-357	1	Nut-HSF
17	132-8935	1	Hose-HYD, Hydro	38	3290-378	4	Tie-Cable
18	132-9025-05	2	Pivot-Dump (Machined)	39	3296-2	2	Nut-Lock, NI
19	132-9032-05	1	Bracket-Hose Retainer	40	32128-52	8	Nut-Lock, Flg
20	136-0549-01	1	Lock-Tank	41	32144-15	4	Screw-HHFTF
21	137-3711	1	Screw	42	AU426-840	8	Screw-HH
22	137-5550	7	Washer-Thrust	43	AU495-81163	10	Washer-Flat
23	138-3164	1	Tank-Hydraulic	45	325-34	10	Screw-HH
				46	5-0652	4	Spacer

● Not illustrated

LH Hydro Transaxle Assembly No. 164-3617



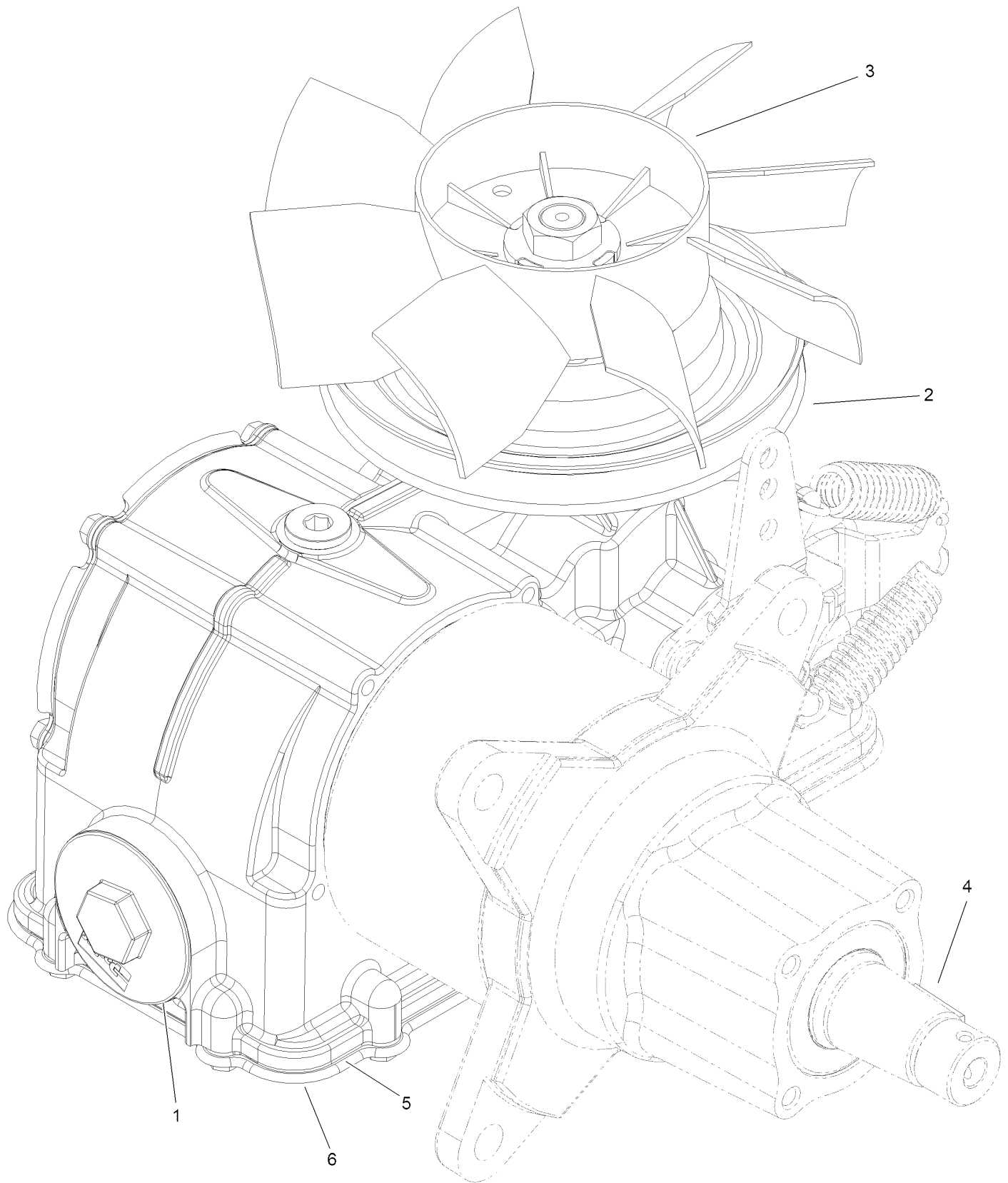
LH Hydro Transaxle Assembly No. 164-3617 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	137-3772	1	Filter
2	137-3773	1	Pulley
3	137-3774	1	Fan (8.3 Inch)
4	3257-42	1	Key-Woodruff
5	140-1148	1	Gasket-Cover, Bottom

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
6	164-3619	1	Cover-Service
7	145-1155	1	Kit-Seal, Motor ●
8	145-1156	1	Seal-Shaft ●
9	145-1166	1	Rtn ASM (LH) ●

● Not illustrated

RH Hydro Transaxle Assembly No. 164-3618



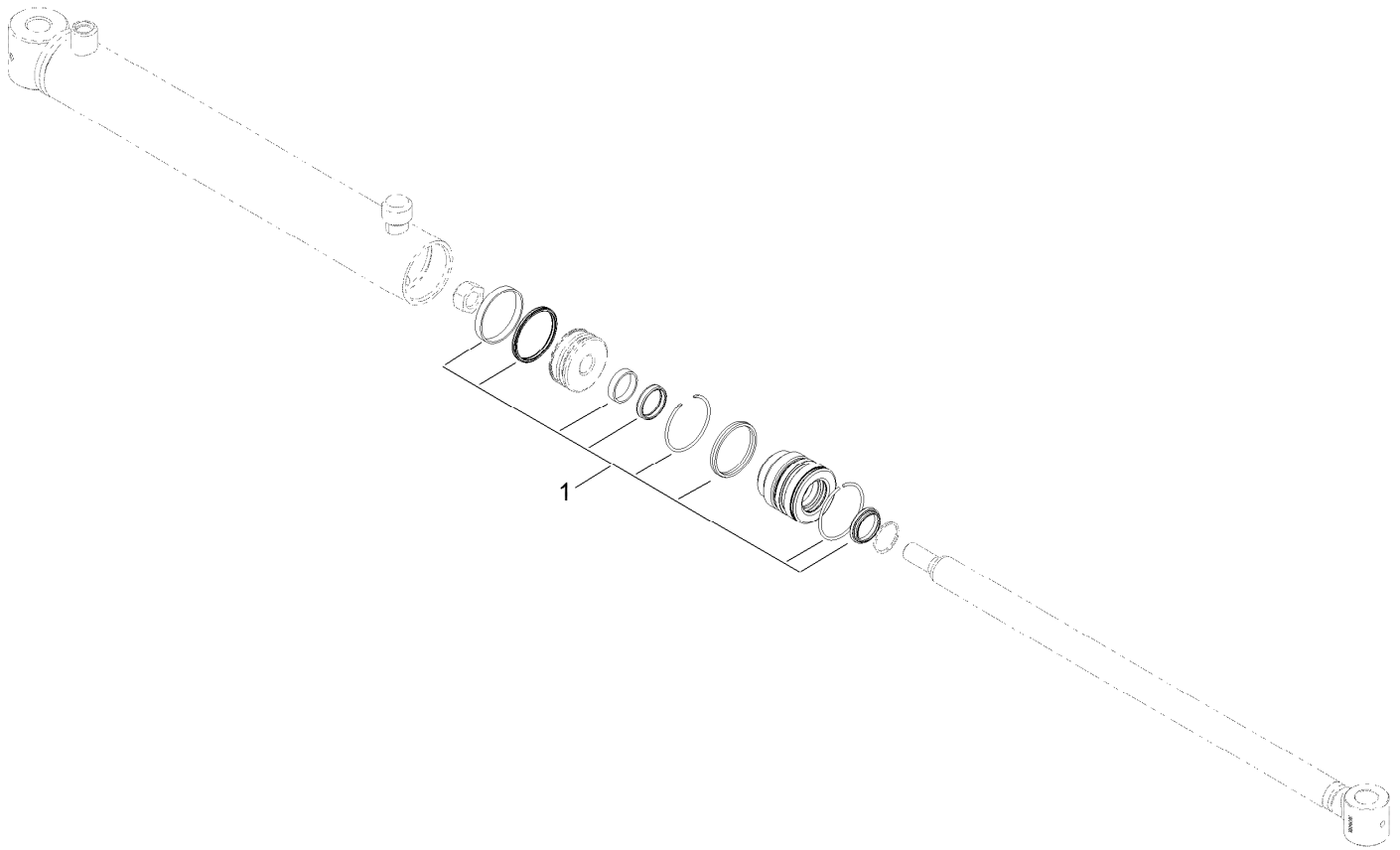
RH Hydro Transaxle Assembly No. 164-3618 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	137-3772	1	Filter
2	137-3773	1	Pulley
3	137-3774	1	Fan (8.3 Inch)
4	3257-42	1	Key-Woodruff
5	140-1148	1	Gasket-Cover, Bottom

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
6	164-3619	1	Cover-Service
7	145-1155	1	Kit-Seal, Motor ●
8	145-1156	1	Seal-Shaft ●
9	145-1167	1	Rtn ASM (RH) ●

● Not illustrated

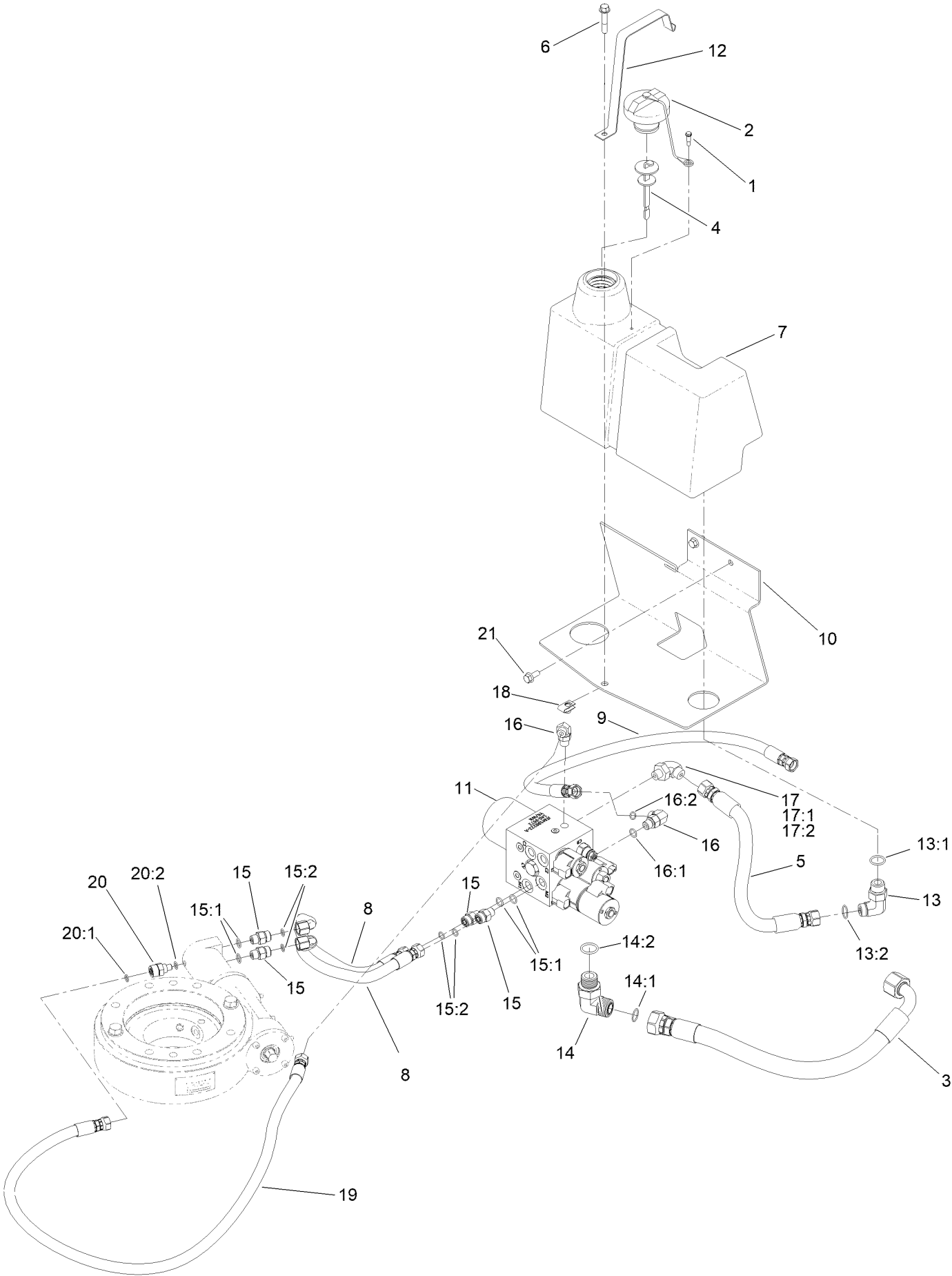
Hydraulic Cylinder Assembly No. 140-3558



Hydraulic Cylinder Assembly No. 140-3558 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	137-1813	1	Seal Repair Kit

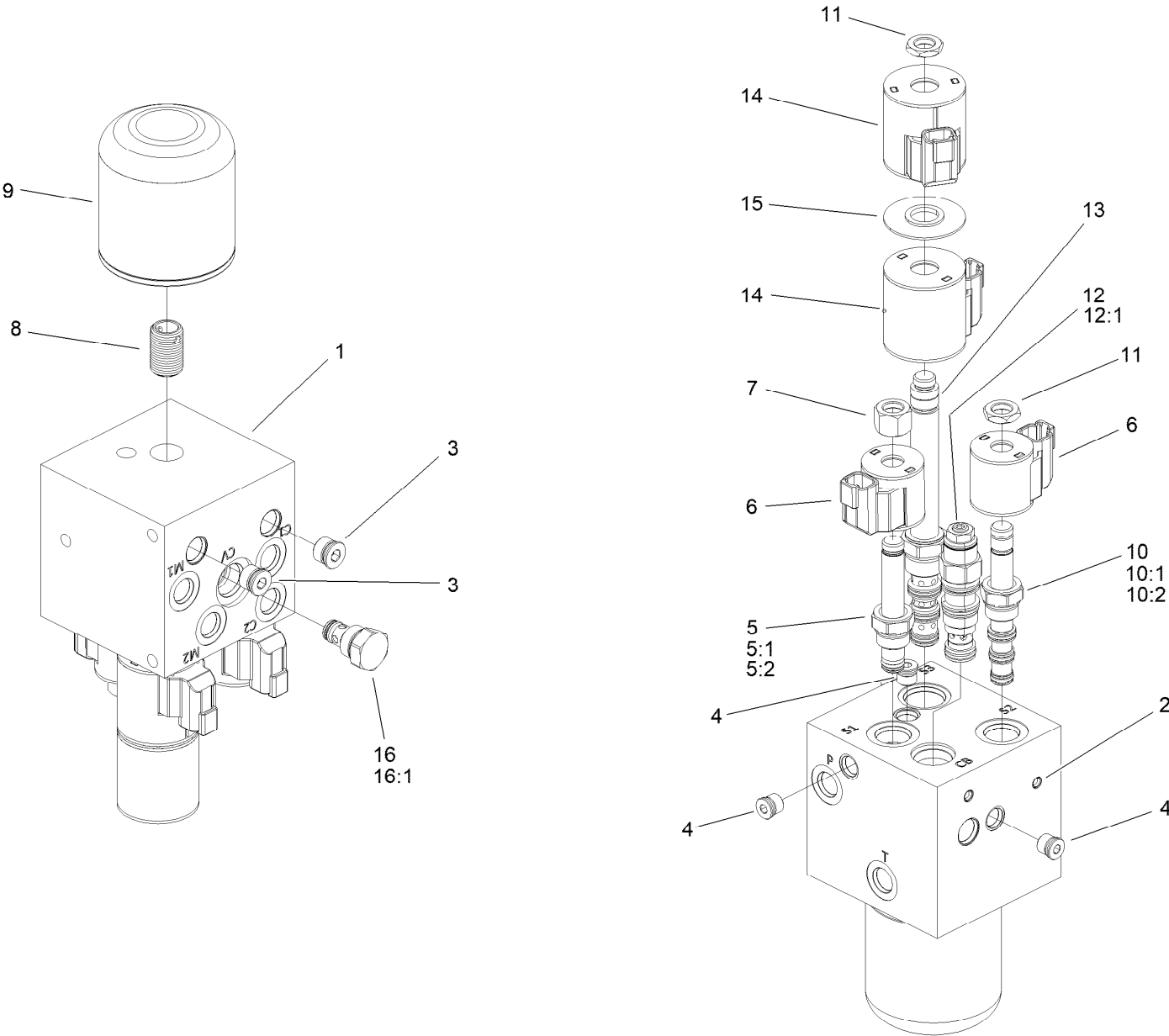
Hydraulic Manifold Assembly



Hydraulic Manifold Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	57-5420	1	Screw-Shoulder	14:2	237-81	1	O-Ring
2	93-7160	1	Cap-Oil, HYD	15	340-2	4	Fitting-Straight
3	104-3502	1	Hose ASM	15:1	237-22	1	O-Ring
4	106-8811	1	Dipstick ASM	15:2	237-42	1	O-Ring
5	117-0729	1	Hose ASM	16	340-77	2	Fitting-Elbow, 90 DEG
6	94-5780	1	Screw-HWH	16:1	237-22	1	O-Ring
7	127-4162	1	Reservoir-Oil, HYD	16:2	237-42	1	O-Ring
8	144-7466	2	Hose ASM-HYD	17	340-99	1	Fitting-HYD, 90 DEG
9	133-2260	1	Hose ASM	17:1	237-30	1	O-Ring
10	140-3552-05	1	Support - Tank, HYD	17:2	237-42	1	O-Ring
11	140-3572	1	Manifold-Hydraulic ASM	18	94-2413	1	Nut-U
12	140-7639-05	1	Strap-Hydraulic Tank	19	144-7464	1	Hose ASM-HYD
13	340-105	1	Fitting-Elbow, 90 DEG	20	98-1282	1	Adapter-HYD, Straight
13:1	237-80	1	O-Ring	20:1	237-22	1	O-Ring
13:2	237-30	1	O-Ring	20:2	237-118	1	O-Ring
14	340-142	1	Fitting-Elbow, 90 DEG	21	3234-47	2	Screw-HHF
14:1	237-58	1	O-Ring				

Manifold Assembly No 140-3572

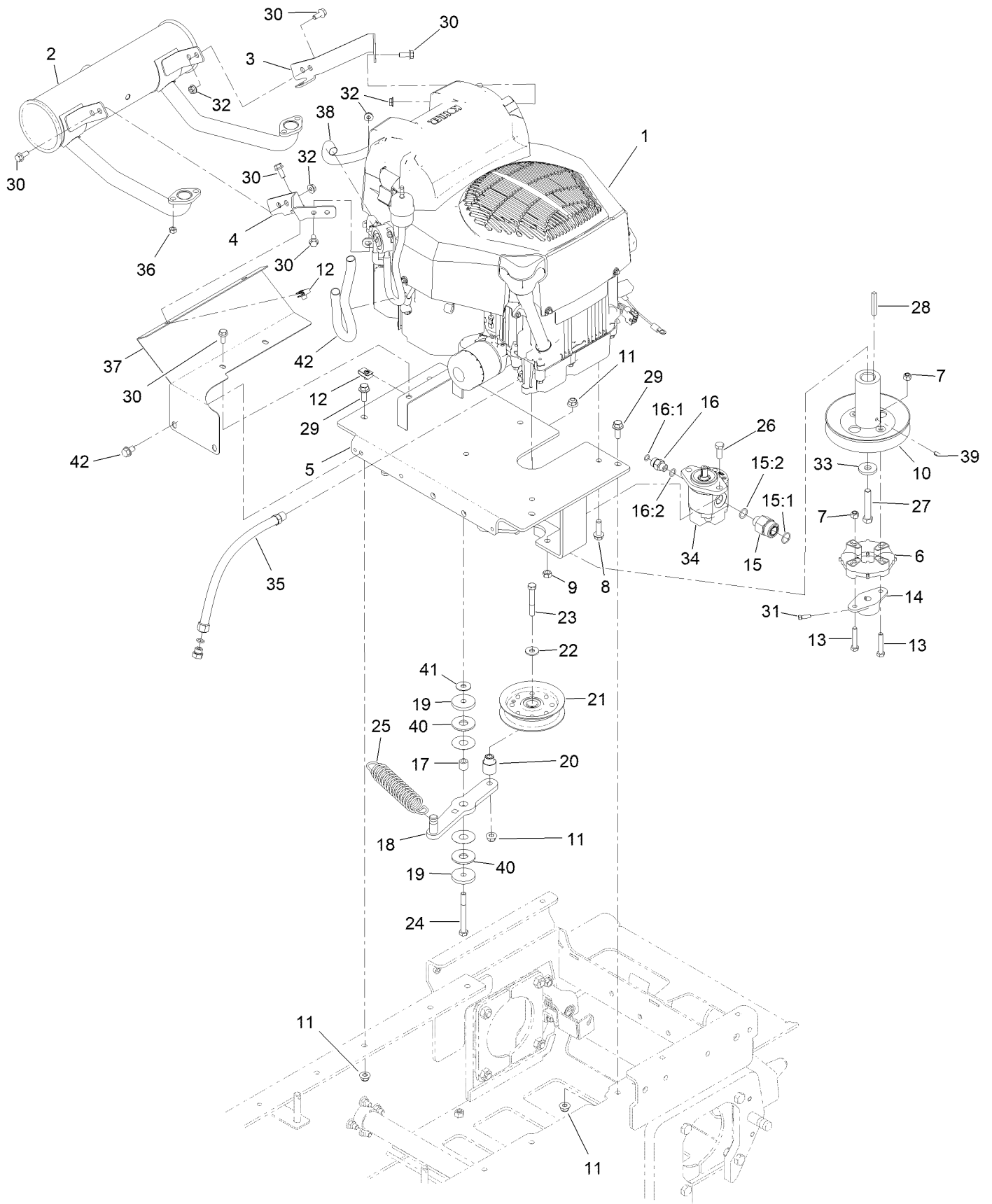


Manifold Assembly No 140-3572 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1		1	Manifold Block ●	10	120-1665	1	Valve-Solenoid
2		1	Expander Plug ●	10:1	112-6520	1	Seal Kit
3	112-9213	2	Plug	10:2	110-2634	1	Nut-Coil
4	112-9212	3	Plug	11	110-2634	2	Nut-Coil
5	107-7517	1	Valve-Solenoid	12	114-5082	1	Valve-Balance, Counter
5:1	105-9156	1	Seal Kit	12:1	114-5083	1	Seal Kit
5:2	107-7812	1	Nut-Solenoid	13	139-7230	1	Valve-Solenoid
6	119-8036	2	Coil	14	119-4619	2	Coil-Solenoid
7	107-7812	1	Nut-Solenoid	15	117-8316	1	Spacer-E Coil
8	127-3885	1	Nipple-Filter	16	105-9321	1	Check Valve ASM
9	1-633750	1	Filter-Oil, HYD	16:1	105-9156	1	Seal Kit

● Not serviced separately

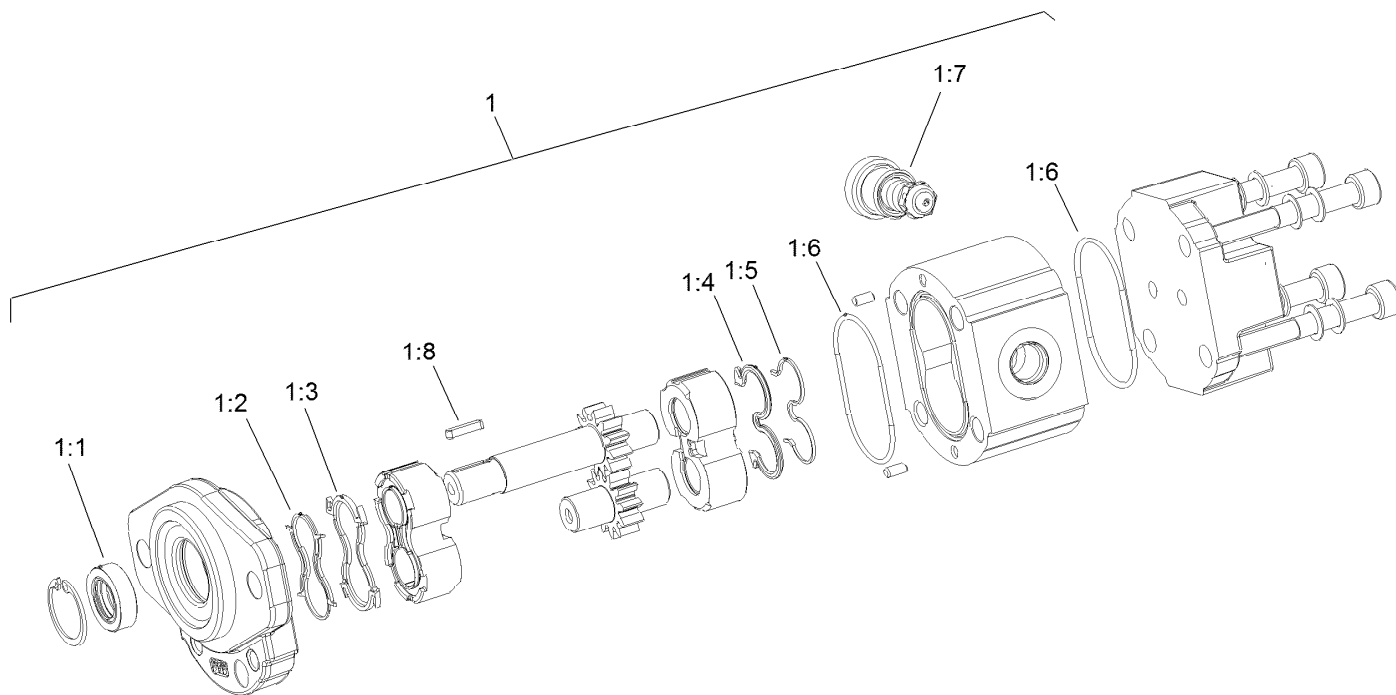
Engine Assembly



Engine Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	139-7245	1	Engine-Kohler, Zt740-3060	20	132-9080	1	Bushing-Idler
2	132-8995	1	Muffler-Kohler	21	116-3626	1	Pulley-Idler
3	132-8916-05	1	Bracket-Muffler	22	80-6990	1	Washer-Hardened
4	132-8917-05	1	Bracket-Muffler	23	323-12	1	Screw-HH
5	132-8907-05	1	Engine Plate ASM (Welded)	24	323-15	1	Screw-HH
6	119-0652	1	Coupler-Rubber	25	138-7110	1	Spring-Extension
7	3296-29	4	Nut-Lock, NI	26	323-6	2	Screw-HH
8	32144-109	4	Screw-Thd	27	3212-10	1	Screw-HH
9	125-5069	2	Nut-Hex	28	103-4177	1	Key
10	132-8938	1	Pulley-Engine	29	3234-42	4	Screw-HHF
11	119-4042	6	Nut-HF, NI	30	3234-47	12	Screw-HHF
12	115-7721	4	Nut-Clip, U	31	3241-6	2	Screw-SQH
13	322-9	4	Screw-HH	32	32128-26	8	Nut-HF
14	132-9033	1	Hub-Pump	33	110-6147	1	Washer-Flat
15	98-9921	1	Fitting-Straight	34	139-7183	1	Pump-Gear
15:1	237-145	1	O-Ring	35	117-1261	1	Hose-Drain, Oil
15:2	237-79	1	O-Ring	36	114-3549	4	Nut
16	340-2	1	Fitting-Straight	37	139-7232-05	1	Shield-Manifold
16:1	237-22	1	O-Ring	38	136-4617	2	Sleeve-Thermal
16:2	237-42	1	O-Ring	39	32121-134	1	Pin-Roll
17	75-5270	1	Spacer-Knob, Seat	40	114-0463	2	Washer-Friction, Composite
18	132-9086-05	1	Idler Arm ASM (Welded)	41	119-4150	1	Washer-Flat
19	110-9981	2	Washer-Plain	42	32144-15	2	Screw-HHFTF

Hydraulic Gear Pump Assembly No. 139-7183



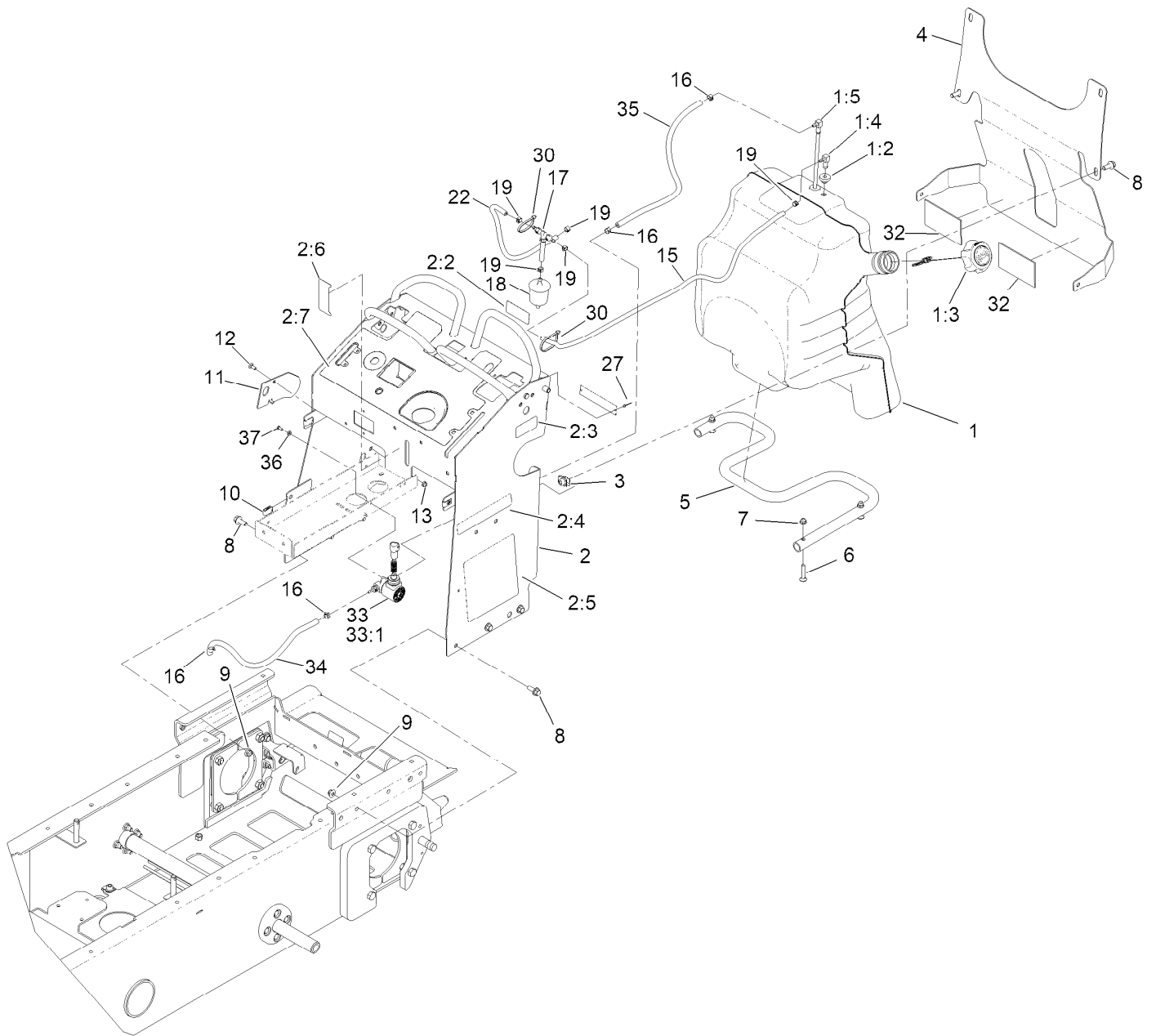
Hydraulic Gear Pump Assembly No. 139-7183 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	132-8969	1	Seal-Kit
1:1		1	Shaft Seal ●
1:2		1	Anti Extrusion ●
1:3		1	Upper Seal ●
1:4		1	Seal ●

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1:5		1	Anti Extrusion ●
1:6		2	O-Ring Seal ●
1:7		1	O-Ring Seal ●
1:8		1	Key ●

● Not serviced separately

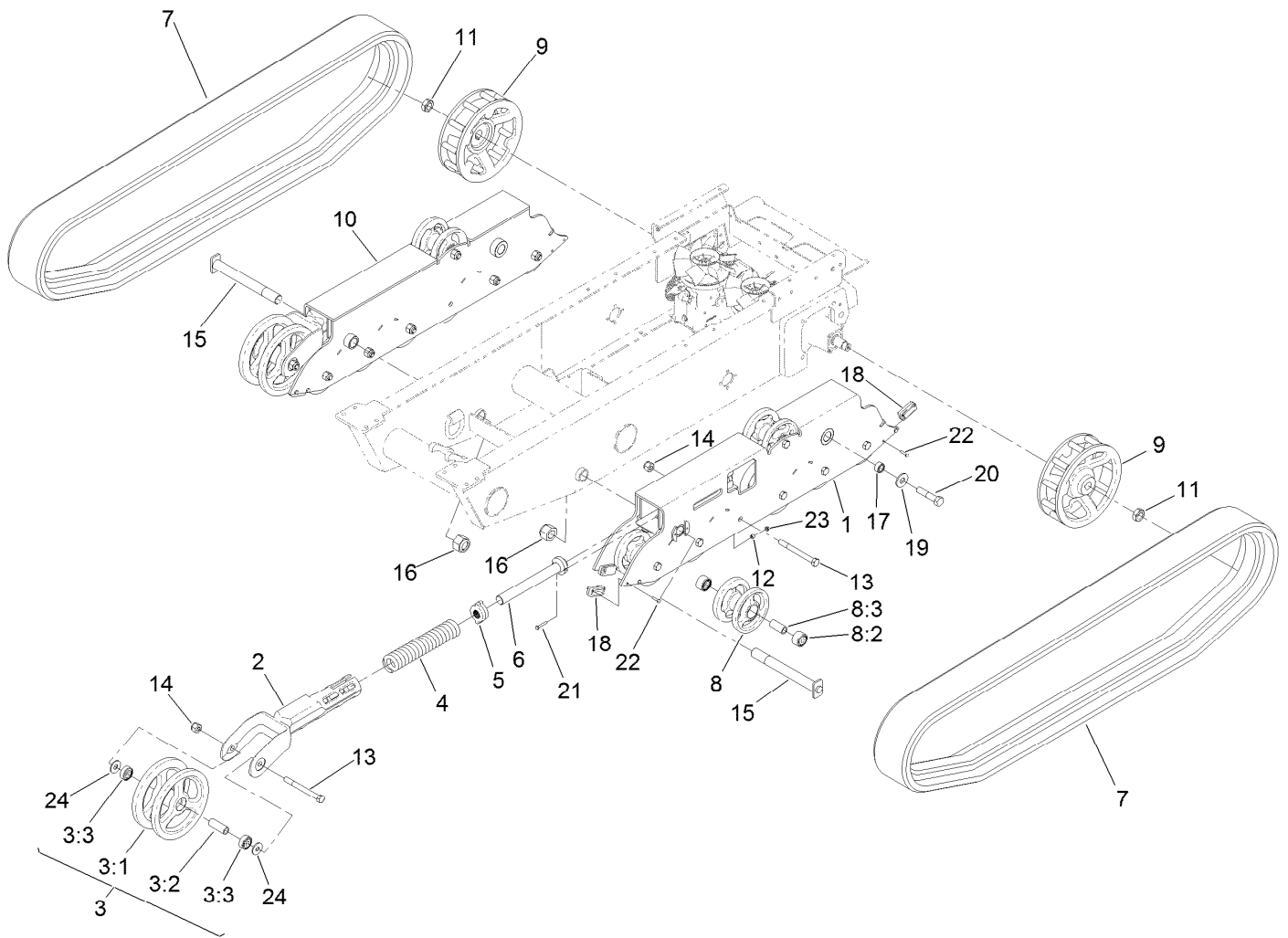
Fuel Tank and Tower Assembly



Fuel Tank and Tower Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	132-7560	1	Fuel Tank ASM	10	115-7721	5	Nut-Clip, U
1:2	46-6560	2	Bushing	11	131-7455	1	Plate-Striker
1:3	137-4127	1	Cap-Fuel	12	3229-11	1	Screw-CARR
1:4	104-5228	1	Fitting-Elbow, 90 DEG	13	104-7201	1	Nut-HF, NI
1:5	145-6195	1	ASM, Tube-Fuel	15	110-3958	1	Hose-Fuel
2	163-7838	1	Tower ASM	16	2412-98	4	Clamp-Hose
2:2	132-9052	1	Decal-Fuse	17	116-5464	1	Tee And Check
2:3	116-8775	1	Decal-Fill, Fuel	18	120-2235	1	Filter-Fuel
2:4	147-3264	2	Decal- 2500-Ts	19	2412-146	5	Clamp-Hose
2:5	147-3270	1	Decal-Service, 2500-Ts	22	132-9046	1	Hose-Fuel
2:6	137-0575	1	Decal-Level, Oil	27	3269-29	2	Rivet-Pop
2:7	139-7202	1	Decal-Control Panel	30	3290-378	2	Tie-Cable
3	105-4886	4	Nut-Tinnerman	32	98-1386	2	Pad-Foam
4	147-3226-05	1	Bracket-Cross	33	163-7721	1	Valve-Shutoff
5	132-5161-05	1	Tube-Fuel Tank Mount	33:1	115-1447	1	Fitting-Straight
6	3230-5	3	Bolt-CARR	34	114-4428	1	Hose-Fuel
7	119-4041	3	Nut-HF	35	109-0301	1	Hose-Fuel
8	3234-42	10	Screw-HHF	36	99-3058	2	Washer
9	119-4042	6	Nut-HF, NI	37	25-8640	2	Screw-HH

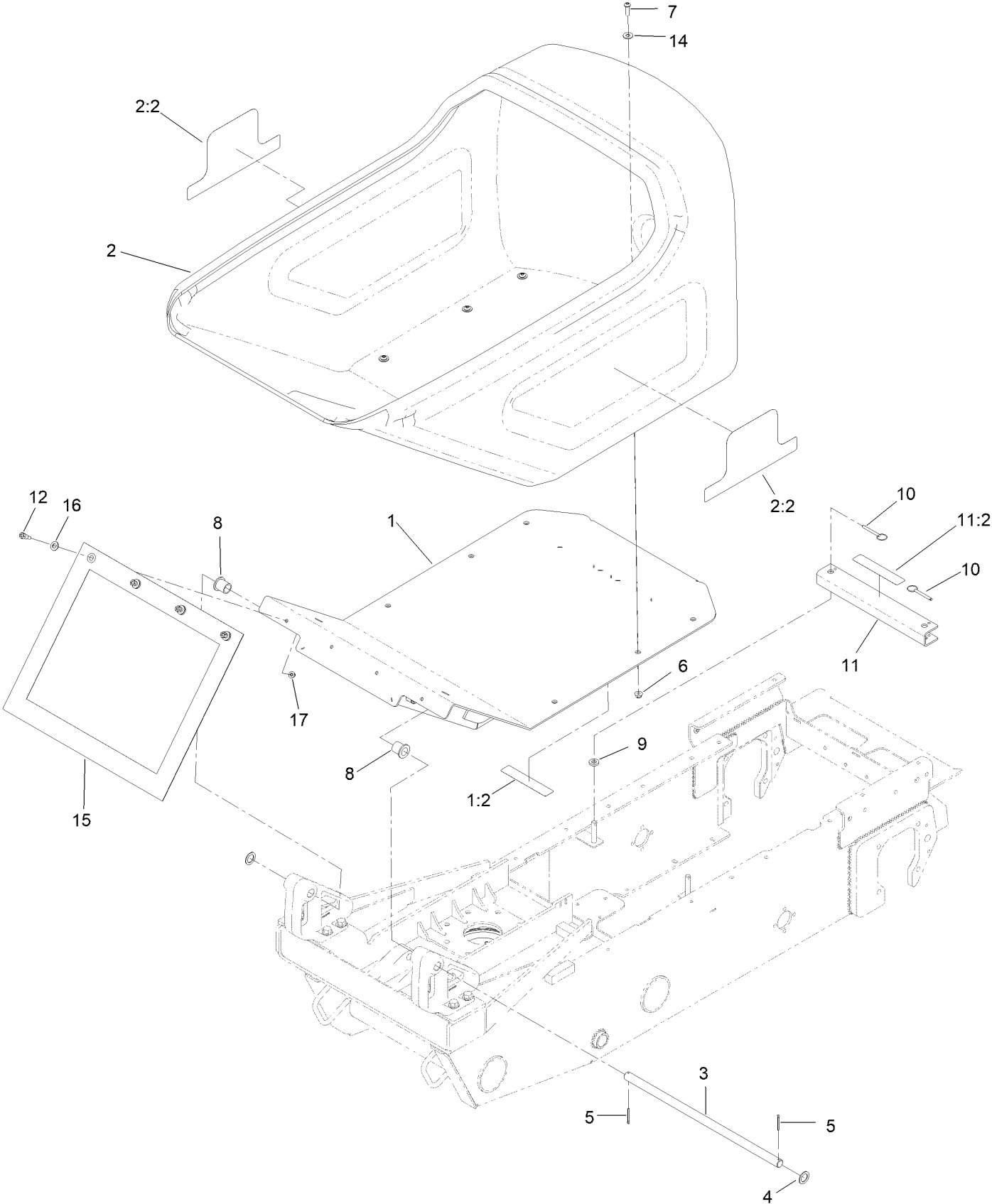
Track Assembly



Track Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	132-8813-05	1	Wheel Mount ASM, LH (Wld)	11	26-3790	2	Nut-Lock
2	108-4691-05	2	Arm-Tensioner, [blk-Txt]	12	98-4799	2	Spacer
3	104-5745	2	Tensioner Wheel ASM	13	327-17	16	Screw-HH
3:1	104-5747-03	1	Wheel-Tensioner	14	3296-24	16	Nut-Hex
3:2	98-9835	1	Spacer-Wheel, Tensioner	15	130-1050	2	Pin-Track
3:3	120-5378	2	Bearing-Ball	16	125-0399	2	Nut-HH
4	95-3624	2	Spring-Compression	17	132-8944	2	Spacer-Track, Outside Mount
5	108-4664	2	Block-Tensioner	18	132-6053	8	Block-Track
6	127-9563	2	Bolt-Tensioner	19	99-2659	2	Washer
7	137-8712	2	Track	20	328-5	2	Screw-HH
8	138-5231	14	Wheel ASM	21	321-37	2	Screw-HH
8:2	138-0547	2	Bearing-Ball	22	321-6	16	Screw-HH
8:3	130-7564	1	Spacer-Wheel	23	32128-32	2	Nut-HHF
9	132-8893-05	2	Wheel-Drive, Mud Buggy	24	3256-7	4	Washer-Flat
10	132-8814-05	1	Wheel Mount ASM, RH (Wld)				

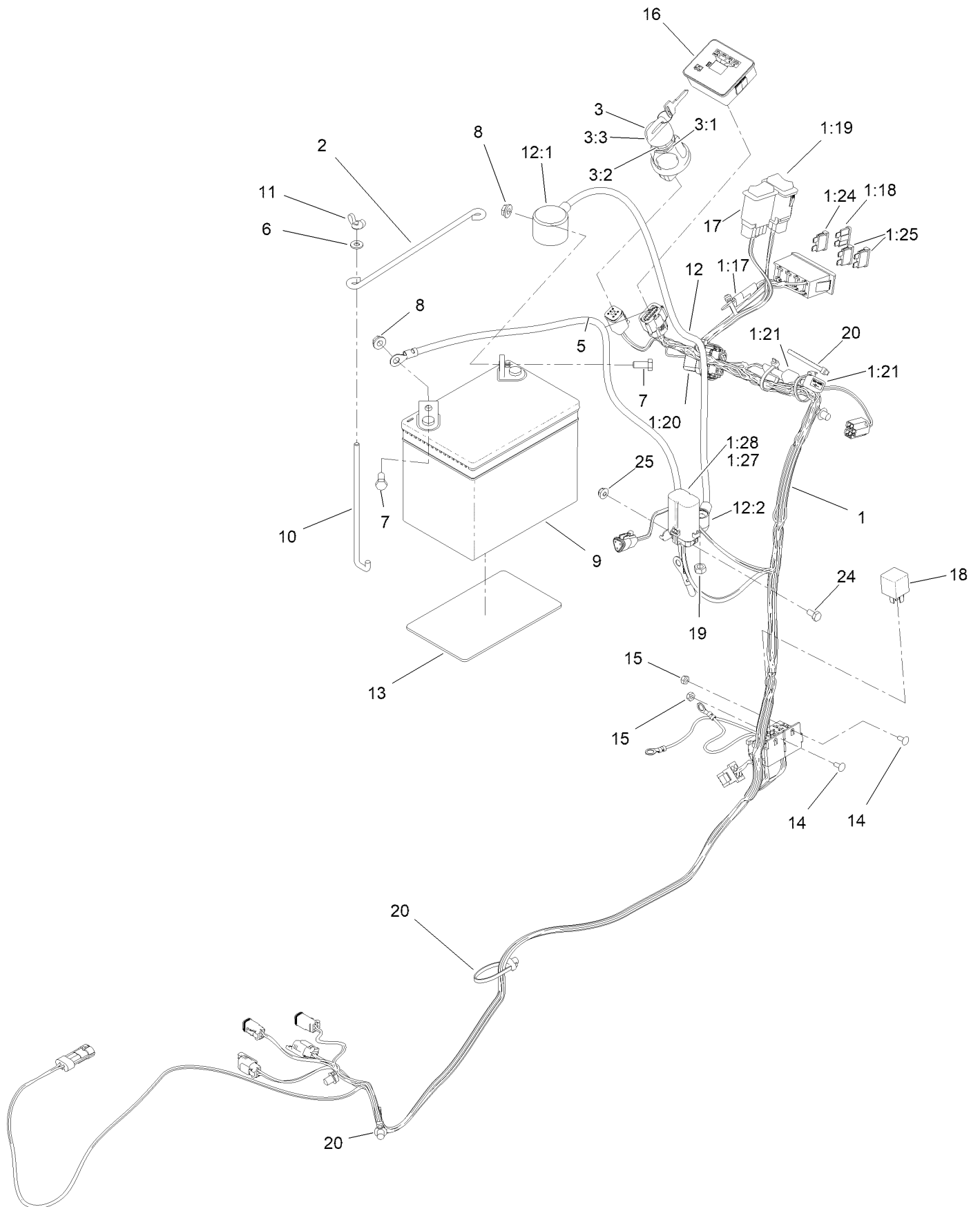
Hopper Assembly



Hopper Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	140-3575	1	Hopper Base ASM (Service)	9	83-1470	2	Washer-Neoprene
1:2	115-4858	2	Decal-Danger	10	108-0094	2	Pin-Cotterless
2	139-7240	1	Hopper-Mortar, ASM	11	139-7203	1	Arm-Locking
2:2	147-3262	2	Decal-Tub, Ultra Buggy	11:2	115-4858	1	Decal-Danger
3	132-8854	1	Shaft-Pivot, Tub	12	28-0540	4	Bolt-Shoulder
4	99-4958	2	Spacer	14	3256-4	6	Washer-Flat
5	3272-13	2	Pin-Cotter	15	161-3070	1	Shield-Splatter
6	119-4042	6	Nut-HF, NI	16	3256-25	4	Washer-Flat
7	3274-63	6	Screw-HSBH	17	119-4041	4	Nut-HF
8	1-303514	2	Bearing-Flanged				

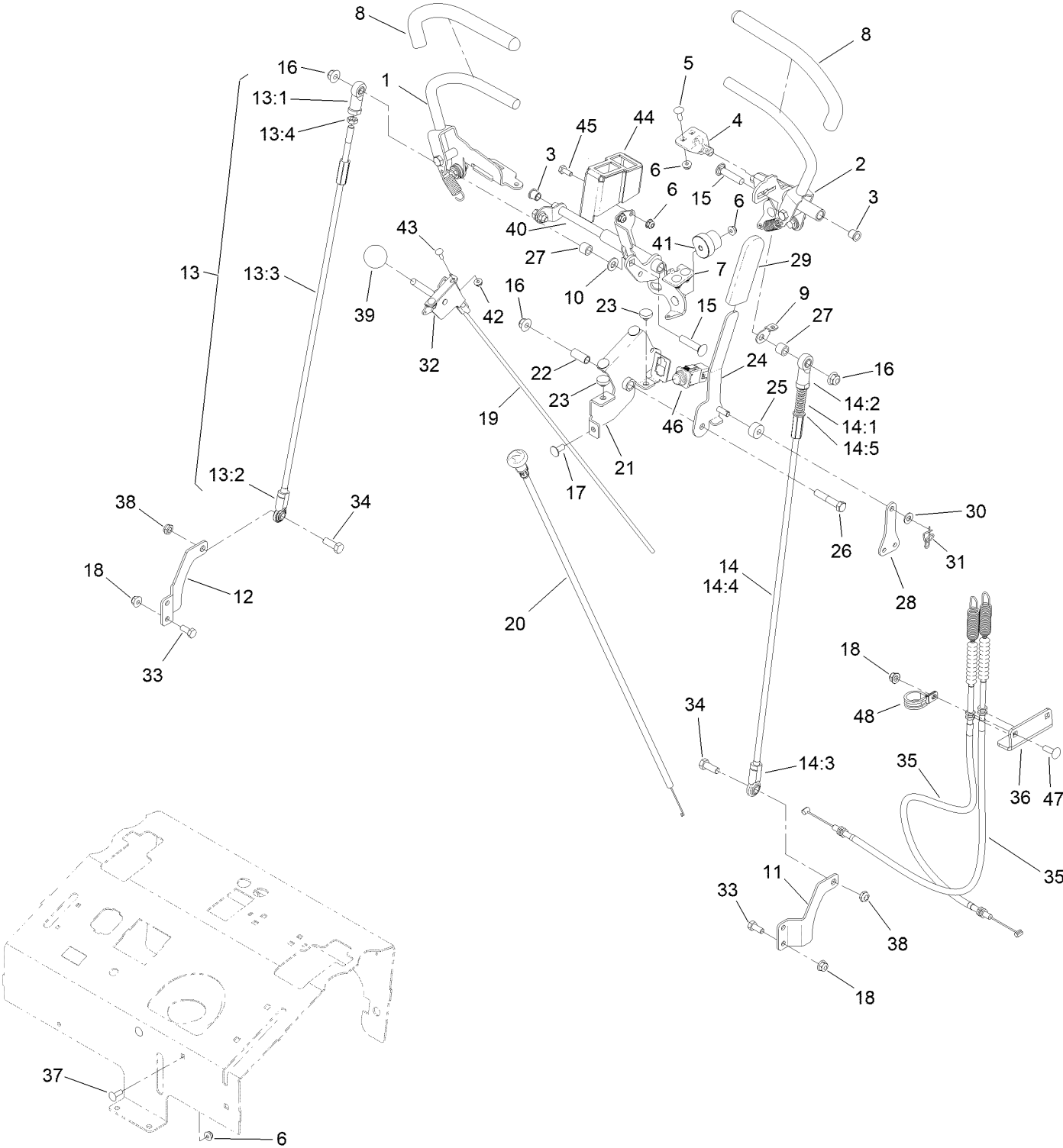
Electrical Harness Assembly



Electrical Harness Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	122-3970	1	Harness-Wire, Main	7	322-3	2	Screw-HH
1:17	32180-416	1	Cap-Tethered	8	32128-20	2	Nut-HF
1:18	114241	1	Fuse-Blade, 7.5 Amp	9	161-3049	1	Battery-12V, 350CCA
1:19	122-4076	1	Plug Panel	10	100-6435	2	Post-Battery
1:20	122-3975	1	Harness-Wire, Jumper	11	32103-22	2	Nut-Wing
1:21	100-4918	2	Diode	12	109-7630	1	Positive Battery Cable ASM
1:24	94-6710	1	Fuse-2 Amp	12:1	109-2407	1	Insulator-Battery
1:25	109355	2	Fuse-Blade, 15 Amp	12:2	1-543393	1	Insulator-Solenoid
1:27	122-0368	1	Relay-280 ISO	13	62-4300	1	Pad-Skid, Anti
1:28	32180-183	1	Cover-Cooper-Bussman, Relay End Brkt	14	1-807513	2	Bolt-CARR
2	100-6434	1	Rod-Hold Down, Battery	15	3296-2	2	Nut-Lock, NI
3	161-4693	1	Switch-Ignition	16	132-8959	1	Module, Hour Meter
3:1	121-5160	1	Nut-Hex	17	AU113664	2	Switch-Rocker, 2 Pole
3:2	122-2704	1	Nut-Face, M22 (Plastic)	18	1-643275	1	Relay
3:3	121-5162	1	Set-Key, Ignition	19	33014-00	1	Nut-Hex
5	117-7240	1	Cable-Battery, Negative	20	3290-378	3	Tie-Cable
6	3256-22	2	Washer-Flat	24	321-2	1	Screw-HH
				25	104-7201	1	Nut-HF, NI

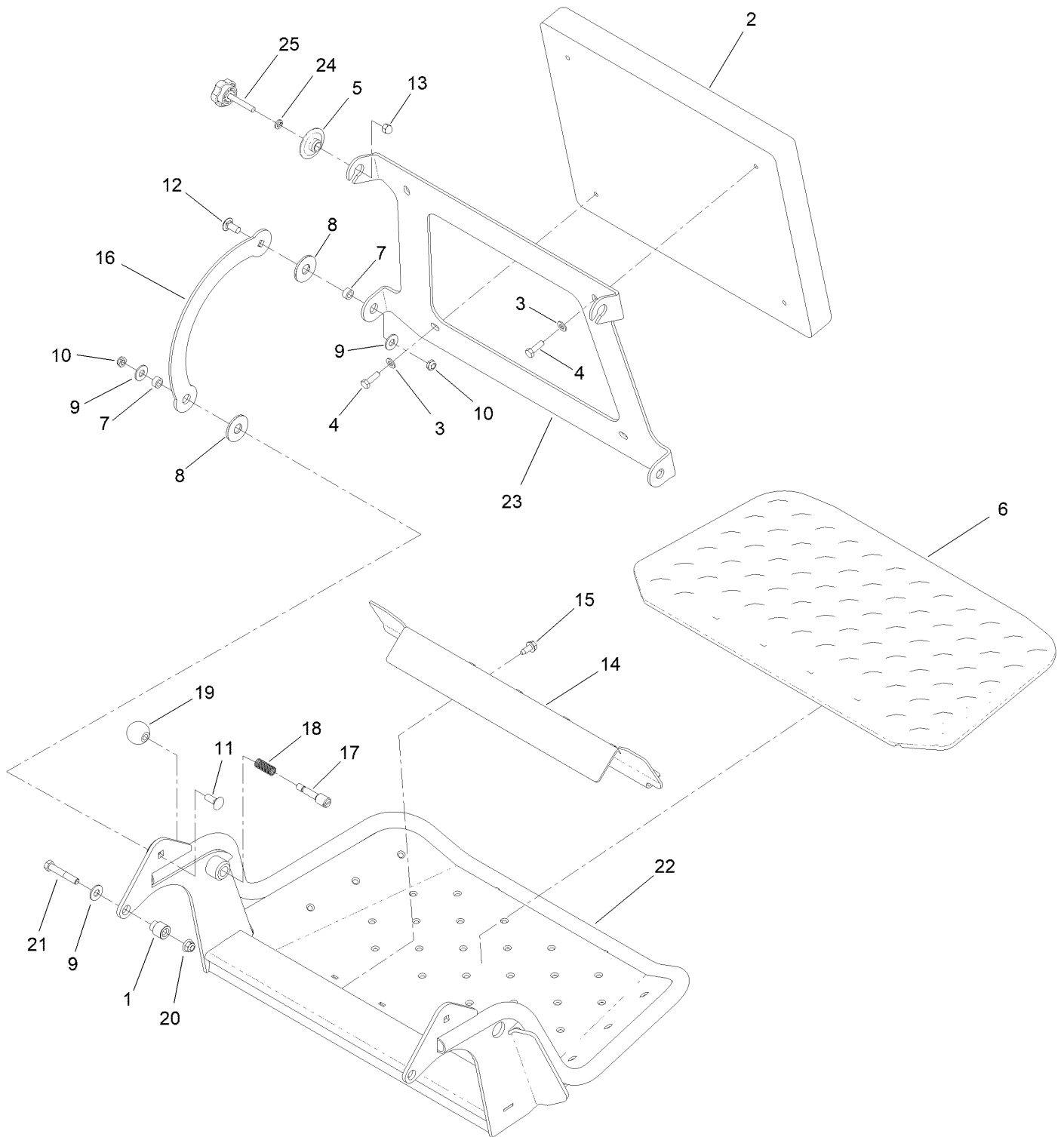
Control Assembly



Control Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	132-9048	1	RH Control Handle ASM	22	131-3562	1	Bearing-Sleeve
2	132-9047	1	LH Control Handle ASM	23	1-513658	2	Bumper
3	103-9928	2	Bearing	24	132-8920-05	1	Handle-Brake Arm
4	120-3288	1	Tab-Pivot, LH	25	132-9064	1	Bushing-Brake
5	3229-1	4	Screw-CARR	26	323-10	1	Screw-HH
6	104-7201	10	Nut-HF, NI	27	93-9847	2	Spacer
7	120-3287	1	Tab-Pivot, RH	28	132-1188	1	Yoke-Cable
8	119-0222	2	Grip	29	1-633268	1	Grip-Lever
9	132-7538	1	Bracket-Adjustment, Speed	30	93-6079	1	Spacer-Nylon
10	3256-24	1	Washer-Plain	31	112-1491	1	Pin-Cotter
11	131-5748-05	1	Bracket-Hydro [blk-Txt]	32	110-5547	1	Lever-Control
12	131-5747-05	1	Bracket-Hydro [blk-Txt]	33	322-3	5	Screw-HH
13	138-8642	1	RH Control Rod ASM	34	323-6	2	Screw-HH
13:1	92-7008	1	End-Rod, Female	35	132-8921	2	Cable-Brake
13:2	103-1167	1	Joint-Ball End, LH	36	132-8923-05	1	Bracket-Cable, Brake
13:3	138-8641	1	Rod-Control	37	3229-25	2	Screw-CARR
13:4	3220-3	1	Nut-HJ	38	3296-59	2	Nut-Lock, NI
14	138-8643	1	LH Control Rod ASM	39	1-603175	1	Knob-Ball
14:1	1-603807	1	Spring-Return, Neutral	40	132-9029-05	1	Pivot/Plate Switch ASM (Weld)
14:2	92-7008	1	End-Rod, Female	41	126-1499	2	Cam
14:3	103-1167	1	Joint-Ball End, LH	42	32128-17	2	Nut-Lock, Flange
14:4	138-8641	1	Rod-Control	43	1-807533	2	Bolt-CARR
14:5	3256-45	2	Washer-Flat	44	145-1157-05	1	Bracket-Switch
15	3231-29	2	Screw-CARR	45	321-3	2	Screw-HH
16	119-4042	3	Nut-HF, NI	46	100-1268	1	Switch-Plunger
17	137-3061	3	Bolt-CARR	47	3230-22	2	Screw-CARR
18	119-4041	10	Nut-HF	48	2412-104	1	Clamp-R
19	115-1211	1	Cable-Control				
20	132-9035	1	Cable-Choke				
21	132-8919-05	1	Bracket-Brake Pivot (Welded)				

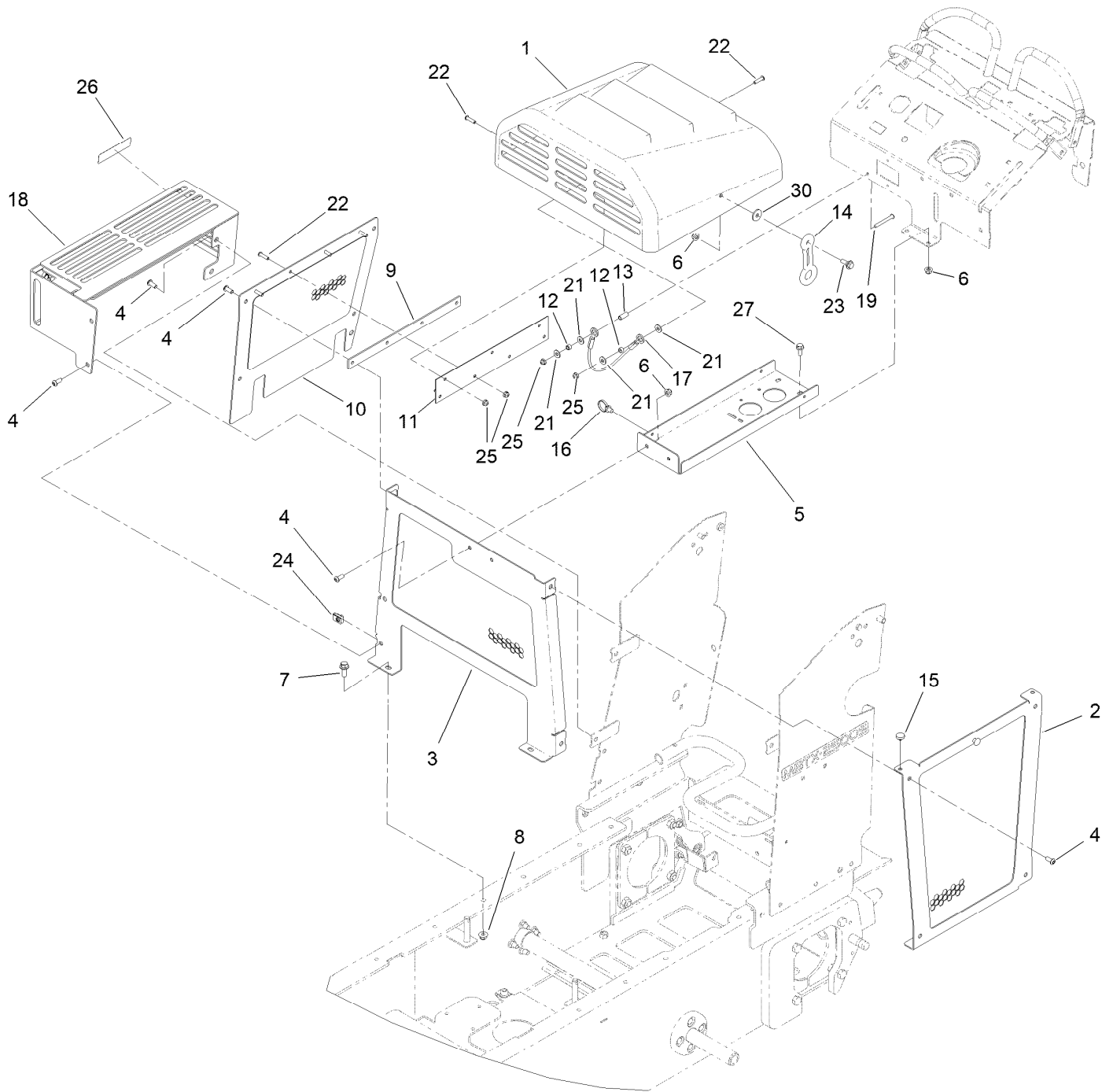
Platform Assembly



Platform Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	132-7583	2	Bushing-Flanged	14	136-5669-05	1	Clamp-Shield
2	117-9739	1	Pad-Cushion	15	32144-70	2	Screw-HWHTF
3	3256-23	4	Washer-Plain	16	114-1915-05	2	Link-Pad
4	121-7999	4	Screw-HH, Patch	17	119-8650	1	Pin-Latch
5	116-2886	2	Slide-Bushing	18	114-5348	1	Spring
6	126-7157	1	Mat-Platform	19	1-603175	1	Knob-Ball
7	111044	4	Spacer	20	119-4042	2	Nut-HF, NI
8	114-0463	4	Washer-Friction, Composite	21	323-11	2	Screw-HH
9	3256-4	6	Washer-Flat	22	161-6796-05	1	Platform ASM [blk-Txt]
10	3296-59	4	Nut-Lock, NI	23	120-8499-05	1	Hinge-Pad
11	3231-2	2	Bolt-CARR	24	3253-4	2	Washer-Lock
12	3231-22	2	Screw-CARR	25	133-1426	2	Knob
13	137-4808	2	Nut-Acorn				

Hood Assembly



Hood Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	132-8990	1	Hood	15	1-513658	2	Bumper
2	132-8886-01	1	Panel-Side, LH	16	32180-118	2	Clip-Tie
3	138-8619-01	1	Panel-Front (Welded)	17	130-5726	1	Lanyard
4	3274-55	14	Screw-HSBH	18	136-4592-01	1	Guard-Muffler
5	163-7828-05	1	Platform-Battery	19	120-2011	1	Screw-HSBH
6	119-4041	5	Nut-HF	21	3256-2	4	Washer-Flat
7	3234-42	2	Screw-HHF	22	3274-65	8	Screw-HSBH
8	119-4042	2	Nut-HF, NI	23	116-2670	1	Screw-Shoulder
9	132-9050-05	1	Plate-Spacer, Hood	24	115-7721	6	Nut-Clip, U
10	132-3905-01	1	Panel-Side, Upper	25	104-7201	9	Nut-HF, NI
11	132-9021	1	Hinge-Hood	26	133-8062	1	Decal-Spark Arrestor
12	55-9370	2	Spacer-Blade, Rotor	27	3234-47	2	Screw-HHF
13	87-4710	1	Spacer-Brake, Parking	30	115-7109	1	Washer-Flat
14	ST47182	1	Latch-Rubber				

Attachments and Accessories

For 68141 — Ultra Buggy 2500-TS

Product Name	Model/Part
HYPRE-OIL 500 (quart)	114-4713
HYPRE-OIL 500 (gallon).....	114-4714
HYPRE-OIL 500-5 (5 gallon).....	114-4715
Light Kit.....	137-0558
Oil-30/10W-30 Synthetic (Quart).....	138-6053
Kit-Hopper, Mortar	139-7216
Decal Kit - HERC	145-6949
Kit, Decal-Equip Share MBTX2500-TS.....	163-3231
Kit-Fuel Shut-Off Valve	163-8685
Toro Red 12oz Aerosol Can.....	361-10
New Red Paint - Gallon	361-11
Semi-Gloss Black Spray Paint	361-9
10W30 4-Cycle Engine Oil (32oz Bottle).....	38280
Steel Tub Accessory For Material Buggies	68101
Spark Arrestor	98-9099

Notes:

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Count on it.