Form Number 3351-490 Rev A

Workman® 2110 Utility Vehicle

Model No. 07277 - 240000001 and up.

Parts Catalog

Ordering Replacement Parts

To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers

Each Identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1, 6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustrations and in part lists.

Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

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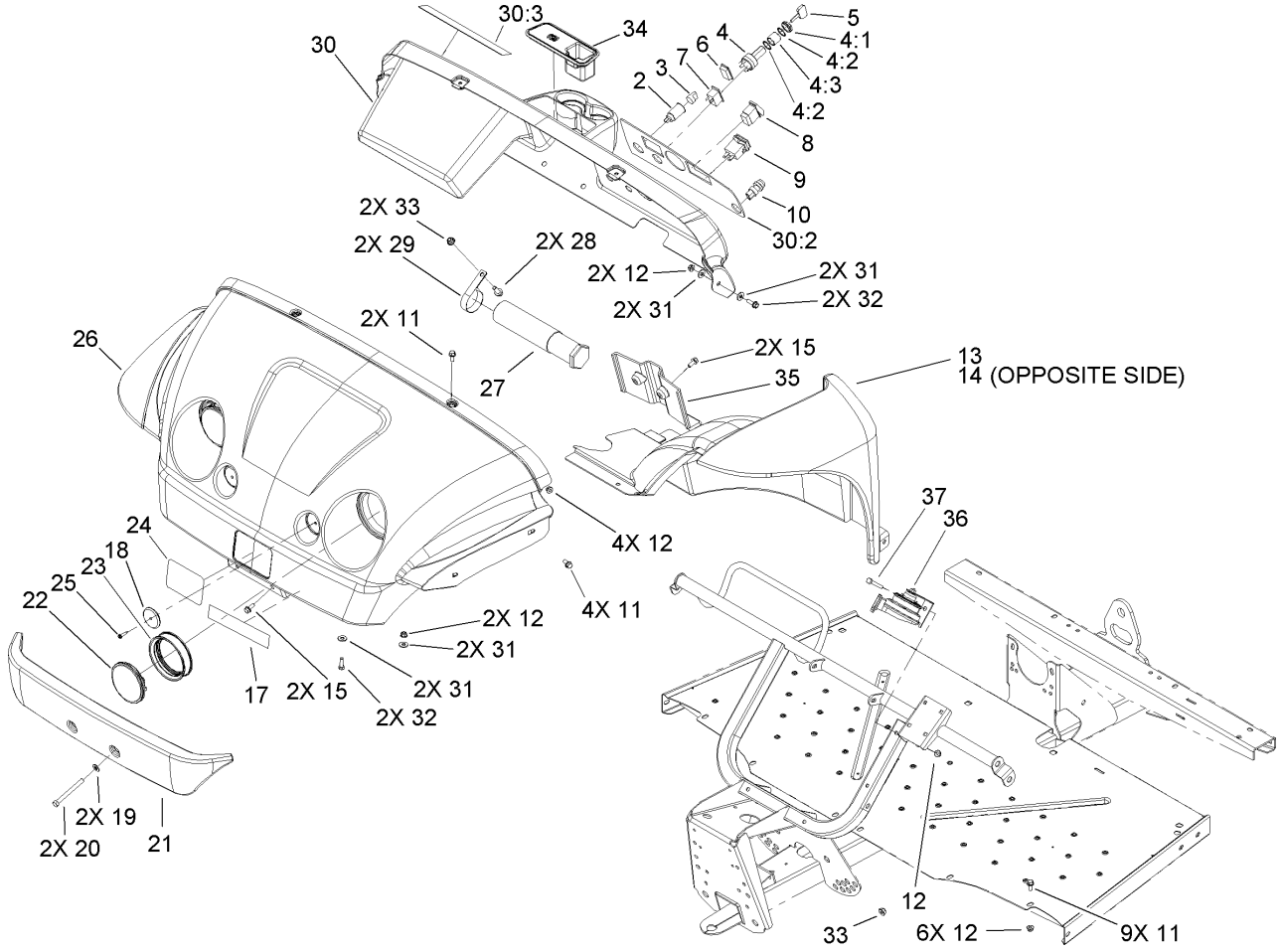
Part Description Abbreviations

Part descriptions in this catalog may include the following abbreviations.

AR	as required
ASM	assembly
CARR	carriage
DEG	degrees
FH	flat head
GA	gauge
HF	hex flange
HH	hex head
HHF	hex head flange
HHFTF	hex head flange thread forming
HJ	hex jam
HLH	hex lag head
HOC	height-of-cut
HS	hex
HSBH	hex socket button head
HSFH	hex socket flat head
HSH	hex socket head
HWH	hex washer head
HWHTF	hex washer head thread forming
HYD	hydraulic
INC	incorporated
LH	left hand
NI	nylon insert
PPH	phillips pan head
PTH	phillips truss head
PTO	power take off
RH	right hand
SFH	slotted fillister head
SHH	slotted hex head
SHWH	slotted hex washer head
SPH	slotted pan head
SQH	square head
SRH	slotted round head
STD	standard
TAP	self tapping
TTH	torx truss head
WH	wing head

Footnotes

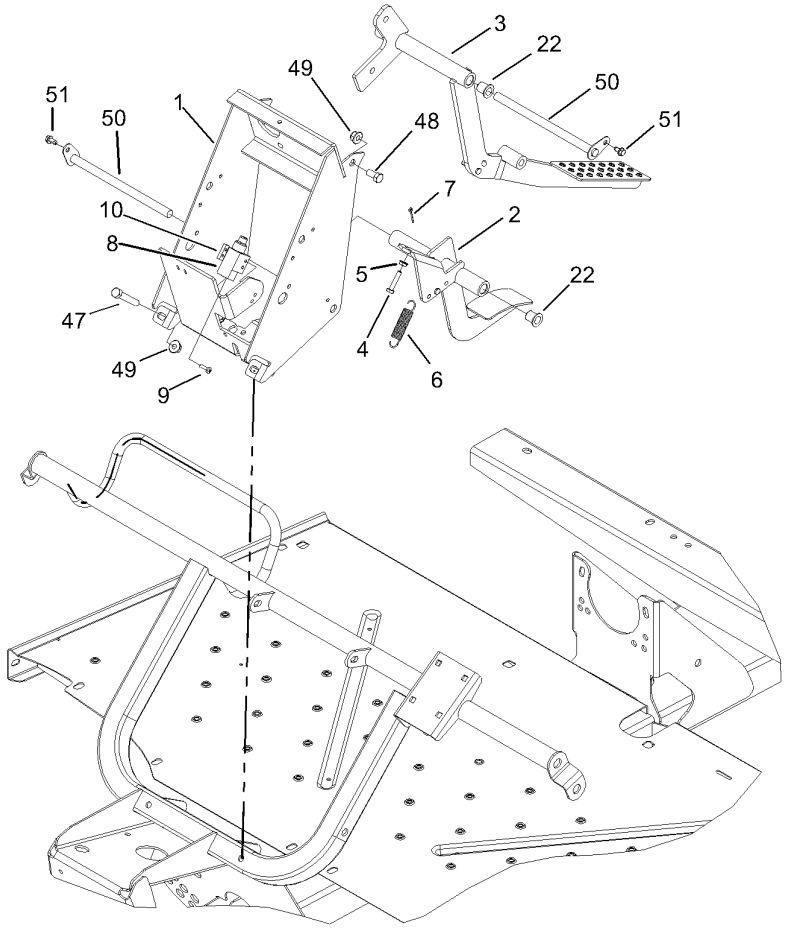
❶	Not illustrated
❷	Not serviced separately
❸	Included in Engine Gasket Set-Ref. 358.
❹	Included in Valve Gasket Set-Ref. 1095.
❺	Included in Carburetor Overhaul Kit-Ref. 121.
❻	Obtain parts from your local Briggs & Stratton dealer



Hood and Fender Assembly

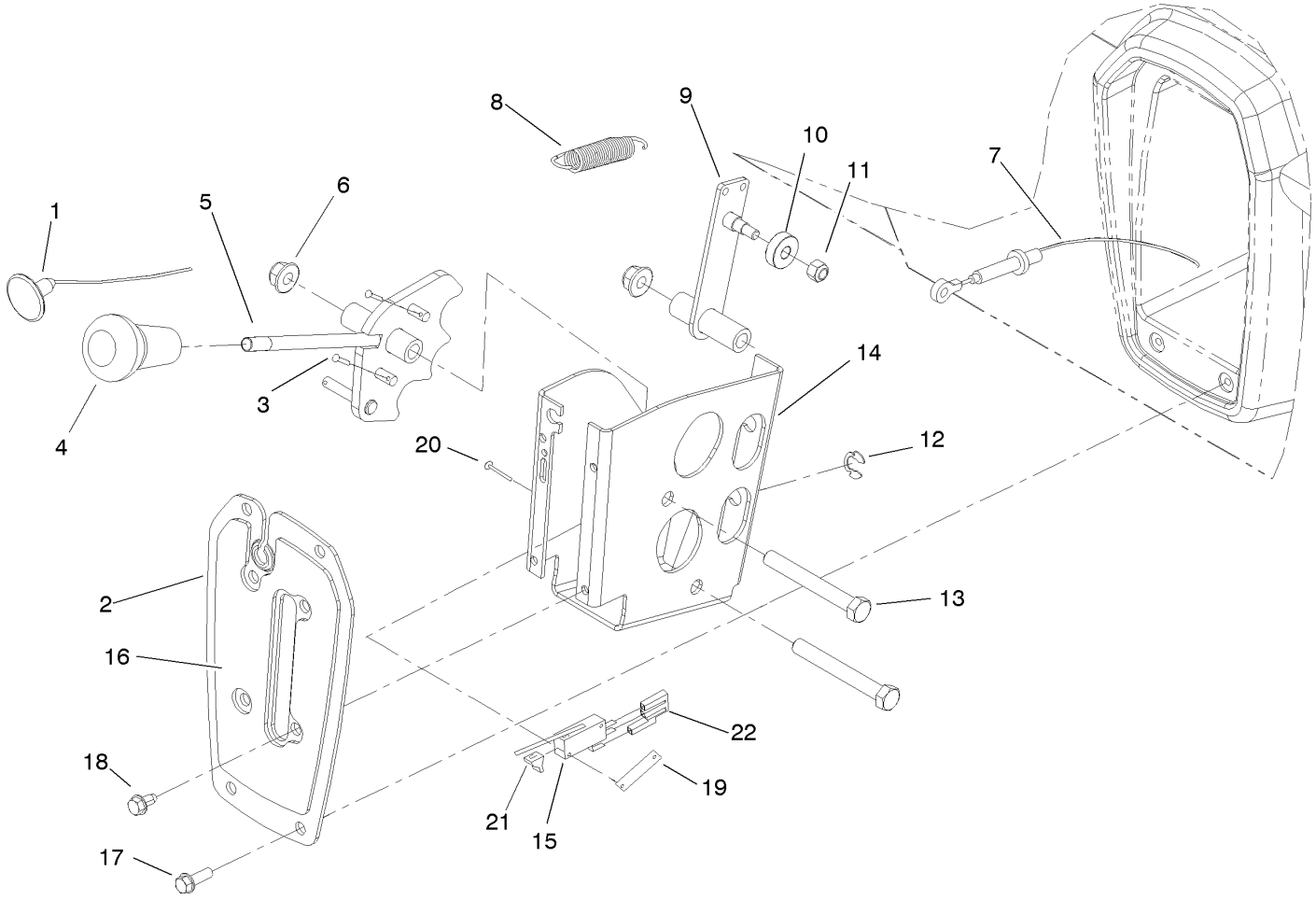
Ref	Part No.	Qty.	Description
2	99-7411	1	Point-Power
3	99-7416	1	Cap
4	104-6929	1	Switch-Ignition
4:1	104-7042	1	Nut-Switch, Plastic
4:2	104-7019	2	Washer-Lock, Internal
4:3	104-7021	1	Spacer-Switch
5	99-7418	2	Key-Ignition
6	99-7420	1	Plug-Hole
7	99-7410	1	Light-Oil
8	95-8999	1	Switch
9	94-4208	1	Hourmeter
10	18-2830	1	Button-Horn
11	3234-5	14	Screw
12	104-8300	15	Nut-Flange, NI
13	104-7076	1	LH Fender ASM
14	104-7077	1	RH Fender ASM
15	104-7206	4	Screw HHF
17	104-7267	1	Decal
18	99-7312	2	Reflector
19	3256-24	2	Washer-Flat
20	323-42	2	Screw-HH
21	99-7733	1	Bumper-Plastic
22	99-7310	2	Headlight
23	99-7311	2	Mount-Headlight

Ref	Part No.	Qty.	Description
24	99-7339	1	Decal
25	32144-89	2	Screw-Forming, Thread
26	104-7003	1	Hood
27	74-0720	1	Tube-Manual
28	3234-11	2	Screw-HHF
29	2412-133	2	R-Clamp
30	107-0700	1	Dash ASM
30:2	107-0699	1	Decal-Panel, Control
30:3	104-6581	1	Decal-Danger
31	3256-3	8	Washer-Flat
32	3234-17	4	Screw-HHF
33	104-8301	4	Nut-Flange, NI
34	104-6930	1	Plug-Rubber
35	104-7075	1	Cover-Channel
36	116749	1	Horn
37	322-11	1	Screw-HH



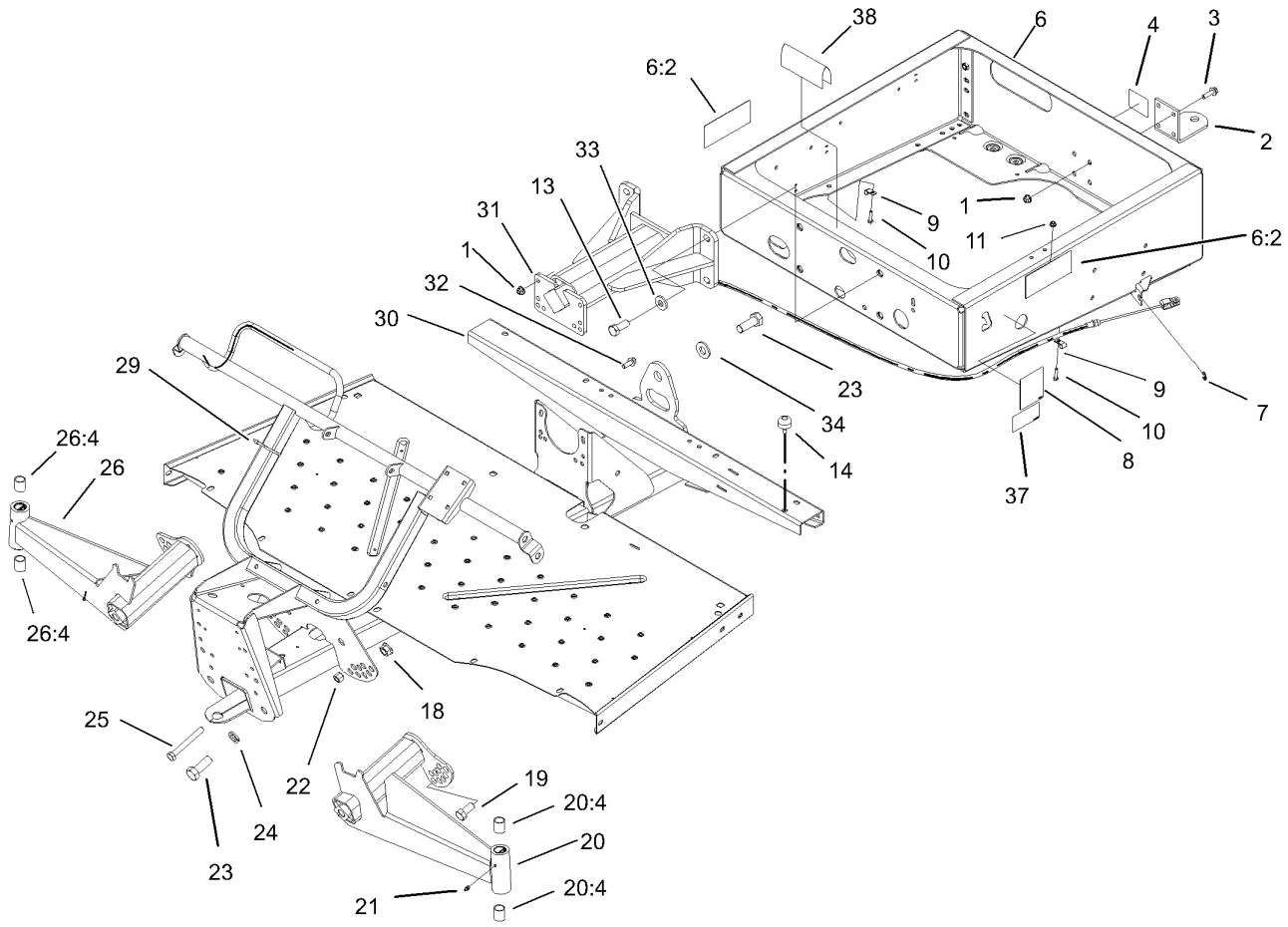
Pedal Assembly

Ref	Part No.	Qty.	Description
1	104-7160-03	1	Frame-Pedals
2	104-7165-03	1	Pedal-Throttle
3	104-7170-03	1	Pedal-Brake
4	321-7	2	Screw-HH
5	32149-2	2	Nut
6	104-6415	1	Spring-Return, Pedal
7	3272-4	1	Pin-Cotter
8	99-7407	1	Switch
9	104-7221	2	Screw-PPH
10	1-633181	1	Plate-Tapped
22	256-155	4	Bushing-Flange
47	323-11	2	Screw-HH
48	323-4	2	Screw-HH
49	104-8301	4	Nut-Flange, NI
50	104-7164	2	Pivot-Pedals
51	12-3270	2	Screw



Shifter Assembly

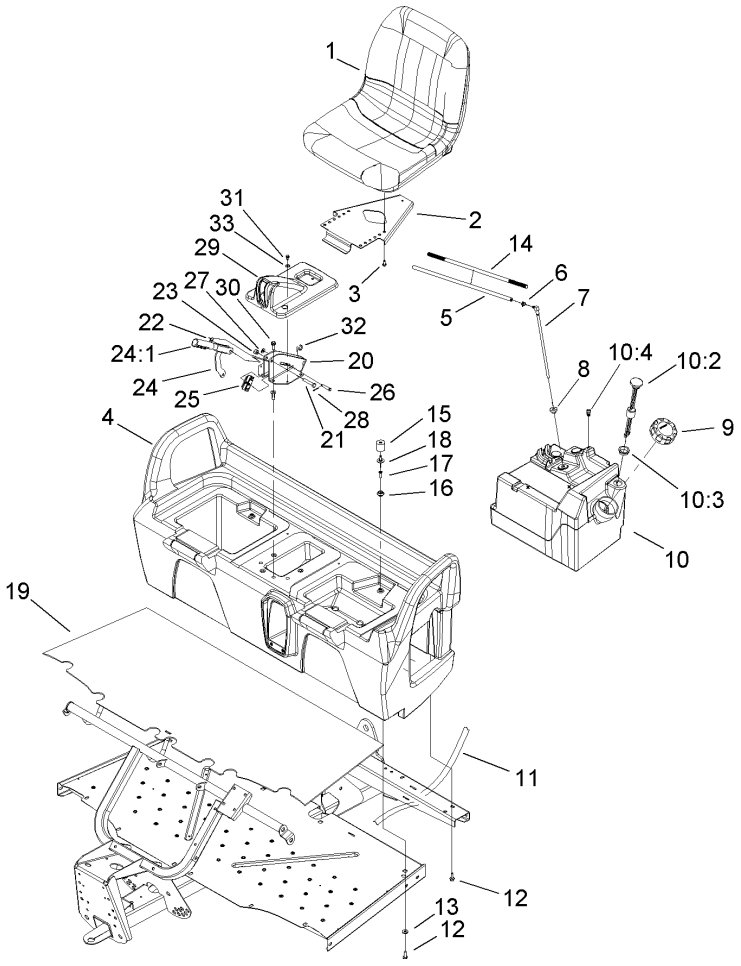
Ref	Part No.	Qty.	Description
1	99-7111	1	Cable-Choke
2	99-7887-03	1	Plate-Shifter
3	3272-5	2	Pin-Cotter
4	99-7981	1	Knob-Grip, Soft
5	99-7879	1	Lever-Shifter
6	104-8301	2	Nut-Flange, NI
7	104-6896	2	Cable-Shift
8	104-6415	1	Spring-Return, Pedal
9	99-7176	1	Detent
10	251-307	1	Bearing-Ball
11	3296-42	1	Nut-Lock, NI
12	32151-101	2	E-Ring
13	323-14	2	Screw-HH
14	104-6509-03	1	Bracket-Shift
15	88-9932	1	Switch-Micro
16	99-7952	1	Decal-Shifter
17	32105-15	4	Screw
18	12-3270	4	Screw
19	3290-354	1	Nut-Speed
20	3290-313	2	Screw-Ph
21	93-3240	1	Plunger-Seal
22	107-0725	1	Harness-Jumper, Shift



Frame Assembly

Ref	Part No.	Qty.	Description
1	104-8301	8	Nut-Flange, NI
2	99-7654-03	1	Hitch-Duty, Light
3	3234-24	4	Screw-HHF
4	99-7350	1	Decal-Information
6	99-7362	1	Rear Frame ASM
6:2	99-7345	2	Decal-Warning
7	32120-47	2	Ring-Retaining, External
8	99-7349	1	Decal-Information, Boxlatch
9	2412-89	2	Clamp
10	321-6	2	Screw-HH
11	32128-33	2	Nut-HF
13	327-4	4	Screw-HH
14	87-2440	1	Bumper-Rubber
18	32128-54	2	Nut-Flange
19	3214-2	2	Screw-HH
20	99-7685	1	LH A-Arm ASM
20:4	3-0348	2	Bushing
21	302-5	2	Fitting-Grease
22	3296-23	2	Nut-Lock, NI
23	328-24	5	Screw-HH
24	3254-7	4	Washer-Lock, Int
25	325-17	2	Screw-HH
26	99-7684	1	RH A-Arm ASM
26:4	3-0348	2	Bushing

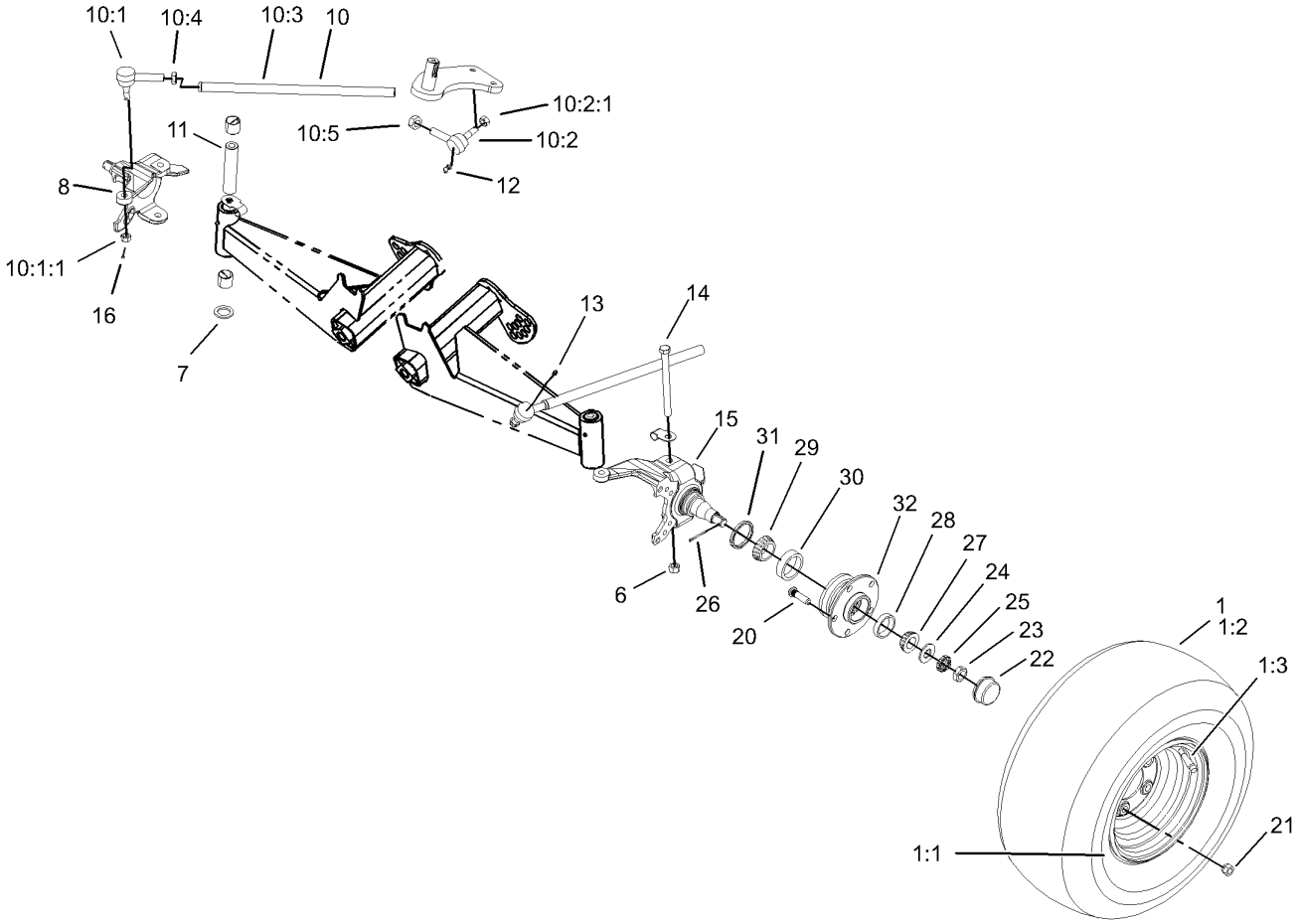
Ref	Part No.	Qty.	Description
29	3290-379	12	Tie-Cable
30	104-7197-03	1	Front Frame ASM
31	99-7700	1	Pivot Yoke ASM
32	3234-11	4	Screw-HHF
33	99-7667	4	Washer-Flat
34	87-3060	1	Washer-Hardened
37	104-6591	1	Decal-Capacity
38	95-5686	1	Trim



Seat Base Assembly

Ref	Part No.	Qty.	Description
1	106-6672	2	Seat
2	99-7829	2	Bracket-Seat
3	33114-016	8	Screw-HH
4	104-6847	1	Seat Base ASM
5	99-7187	1	Hose-Fuel
6	2412-98	1	Clamp
7	99-7264	1	Pipe-Stand
8	46-6560	1	Bushing
9	95-4192	1	Unleaded Gas Cap ASM
10	99-7323	1	Fuel Tank ASM
10:2	99-7262	1	Gauge-Fuel
10:3	95-8972	1	Grommet
10:4	99-7267	1	Vent-Air
11	3339-175	1	Strapping-Web, 48in
12	3234-17	8	Screw-HHF
13	88-7200	8	Washer-Flat
14	99-7129	1	Conduit-Line, Fuel
15	99-7830	2	Rubber Receptical ASM
16	99-7833	2	Post-Holding
17	32108-5	2	Screw-FH
18	3290-412	2	Rivet
19	104-6590	1	Mat-Floor
20	104-6844-03	1	Support-Brake, Park
21	323-10	1	Screw-HH

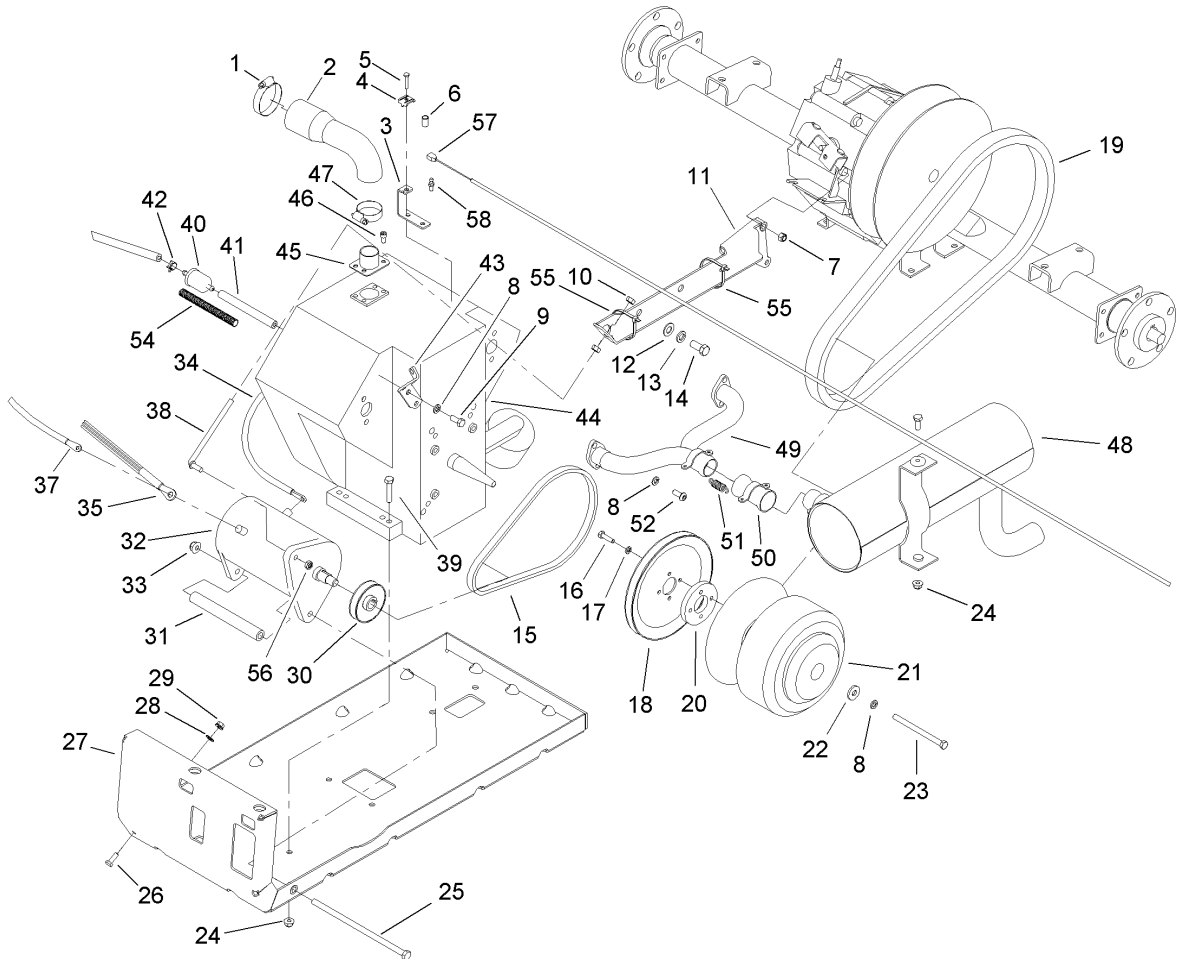
Ref	Part No.	Qty.	Description
22	3290-477	1	Washer-Curved
23	3296-39	1	Nut-Lock, NI
24	104-6842	1	Lever-Brake, Park
24:1	106-7972	1	Grip-Handle
25	87-3480	1	Bracket-Equalizer, Cable
26	94-3829	1	Pin-Clevis
27	3256-23	1	Washer-Flat
28	3272-6	1	Pin-Cotter
29	104-7014	1	Cover-Brake, Parking
30	3234-17	4	Screw-HHF
31	12-3270	2	Screw
32	32120-47	2	Ring-Retaining, External
33	3256-1	2	Washer-Flat



Front Tire and Steering Assembly

Ref	Part No.	Qty.	Description
1	104-7290	2	Tire/wheel ASM
1:1	104-7288	1	Wheel
1:2	104-7289	1	Tire
1:3	232-27	1	Stem-Valve
6	3296-23	2	Nut-Lock, NI
7	256-115	2	Washer-Thrust
8	104-6877-03	1	Spindle-Machined, RH Disc
❷10		2	Tie Rod ASM
10:1	112772	1	Joint-Ball, RH
10:1:1	915031	1	Nut
10:2	112771	1	Joint-Ball, LH
10:2:1	915031	1	Nut
10:3	99-7600-03	1	Rod-Tie
10:4	3220-11	1	Nut-Jam
10:5	3218-21	1	Nut-Jam
11	99-7499	2	Sleeve-Kingpin
12	302-60	2	Fitting-Grease
13	302-5	2	Fitting-Grease
14	325-20	2	Screw-HH
15	104-6876-03	1	Spindle-Disc, LH
16	3272-7	4	Pin-Cotter
20	10-6830	10	Stud-Type, Drive
21	242-50	10	Nut-Lug
22	241-119	2	Cap-Dust

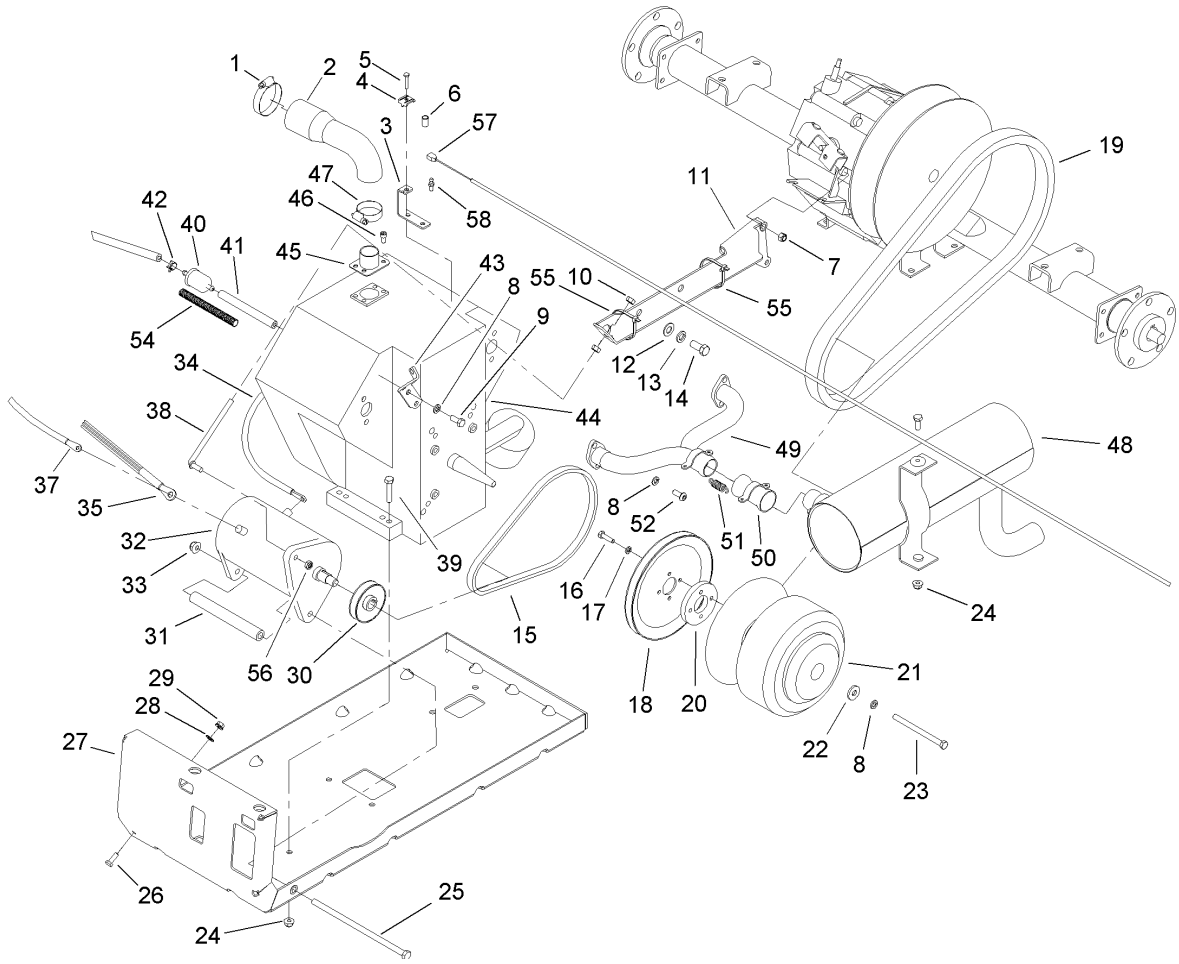
Ref	Part No.	Qty.	Description
23	3220-7	2	Nut-Jam
24	93-0309	2	Washer-Tab
25	93-0307	2	Nut-Lock, Retainer
26	3272-12	2	Pin-Cotter
27	254-94	2	Bearing-Cone, Tapered
28	254-72	2	Bearing-Cup, Tapered
29	254-106	2	Cone-Bearing, Tapered
30	254-107	2	Cup-Bearing, Tapered
31	87-3590	2	Seal-Bearing
32	104-6809-03	2	Hub (Machined)



Engine and Clutch Assembly

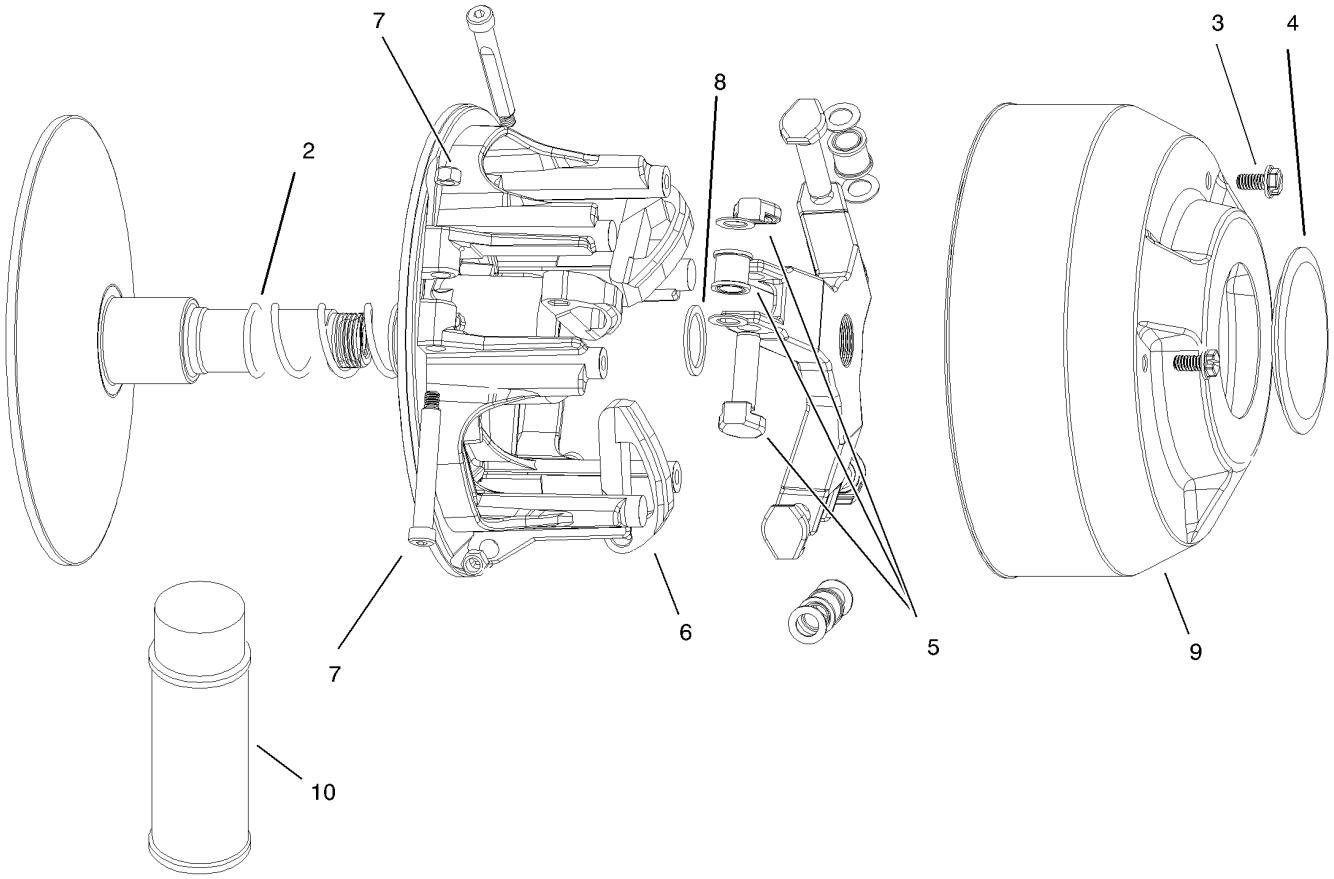
Ref	Part No.	Qty.	Description
1	2412-130	1	Clamp-Hose
2	99-7106	1	Hose-Intake
3	107-0319	1	Bracket-Cable
4	81-1690	1	Clamp-Cable
5	3290-432	1	Screw-HH
6	32148-14	1	Insert-Threaded
7	33024-00	2	Nut-Lock
8	3253-4	6	Washer-Lock
9	66-3160	2	Screw-Cap
10	3217-6	2	Nut-Hex
11	104-6631-03	1	Torque Arm ASM
12	3256-25	2	Washer-Flat
13	3253-6	2	Washer-Lock
14	324-4	2	Screw-HH
15	99-7133	1	V-Belt-Starter
16	321-6	4	Screw-HH
17	3253-3	4	Washer-Lock
18	99-7131	1	Pulley-Engine
19	99-7144	1	Belt-Drive
20	99-7064	1	Spacer-Starter
21	99-7145	1	Clutch-Drive
22	5-0838	1	Washer
23	99-7201	1	Screw-HH
24	104-8300	5	Nut-Flange, NI

Ref	Part No.	Qty.	Description
25	99-7203	1	Screw
26	321-4	1	Screw-HH
27	104-6433-03	1	Mount-Engine
28	3255-8	1	Washer-Lock
29	32128-32	1	Nut-HHF
30	99-7130	1	Pulley-Starter
31	99-7053	1	Pivot-Starter
32	99-7108	1	Generator-Starter
33	104-8301	2	Nut-Flange, NI
34	99-7403	1	Cable-Negitive
35	99-7437	1	Harness-Wire, Engine
37	104-6926	1	Cable-Positive
38	104-6629	1	Rod-Starter
39	322-8	4	Screw-HH
40	94-2690	1	Filter-Fuel
41	47-2966	1	Hose-Fuel
42	2412-98	3	Clamp
43	104-7152	1	Bracket-Cable, Throttle
44	107-0353	1	Engine-Briggs, 16hp
45	99-7083	1	Bracket-Intake
46	99-7202	4	Screw
47	2412-3	1	Clamp-Hose
48	104-6475	1	Muffler-Engine
49	104-6476	1	Manifold-Engine



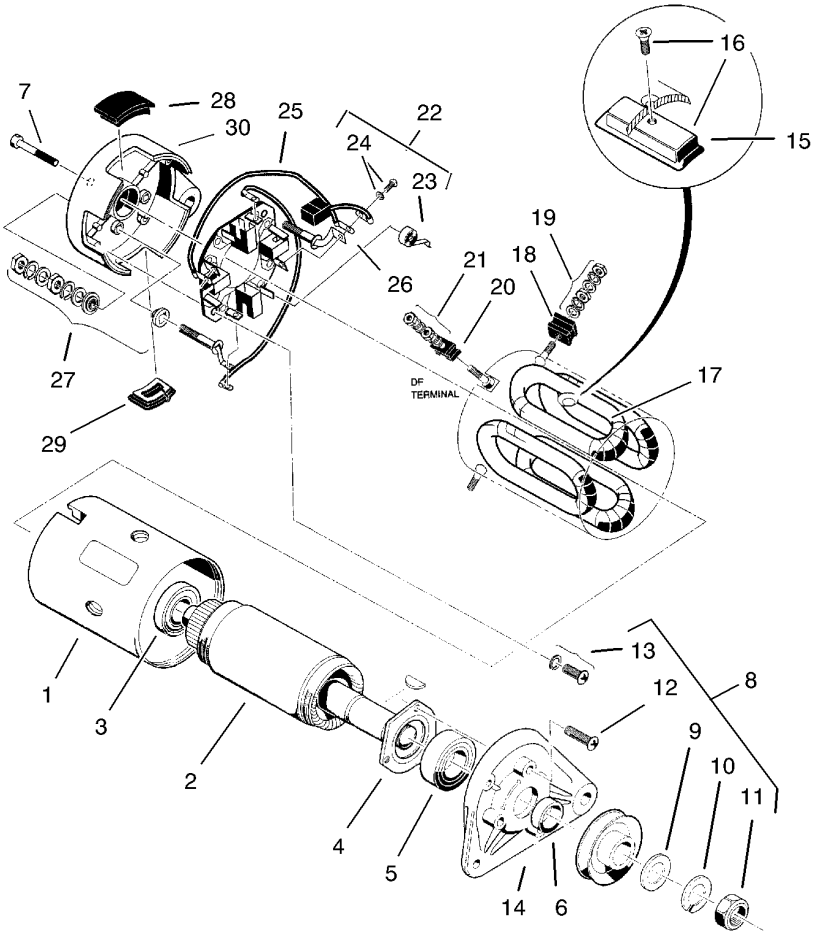
Engine and Clutch Assembly (continued)

Ref	Part No.	Qty.	Description
50	104-6477	1	Coupler-Exhaust
51	104-6478	4	Spring-Coupler, Exhaust
52	3274-96	4	Screw
54	99-7377	1	Conduit-Line, Fuel
55	3290-379	2	Tie-Cable
56	3296-20	1	Nut-Lock, NI
57	104-7169	1	Cable-Accelerator
58	99-7847	1	Ball-Stud



Drive Clutch Assembly No. 99-7145

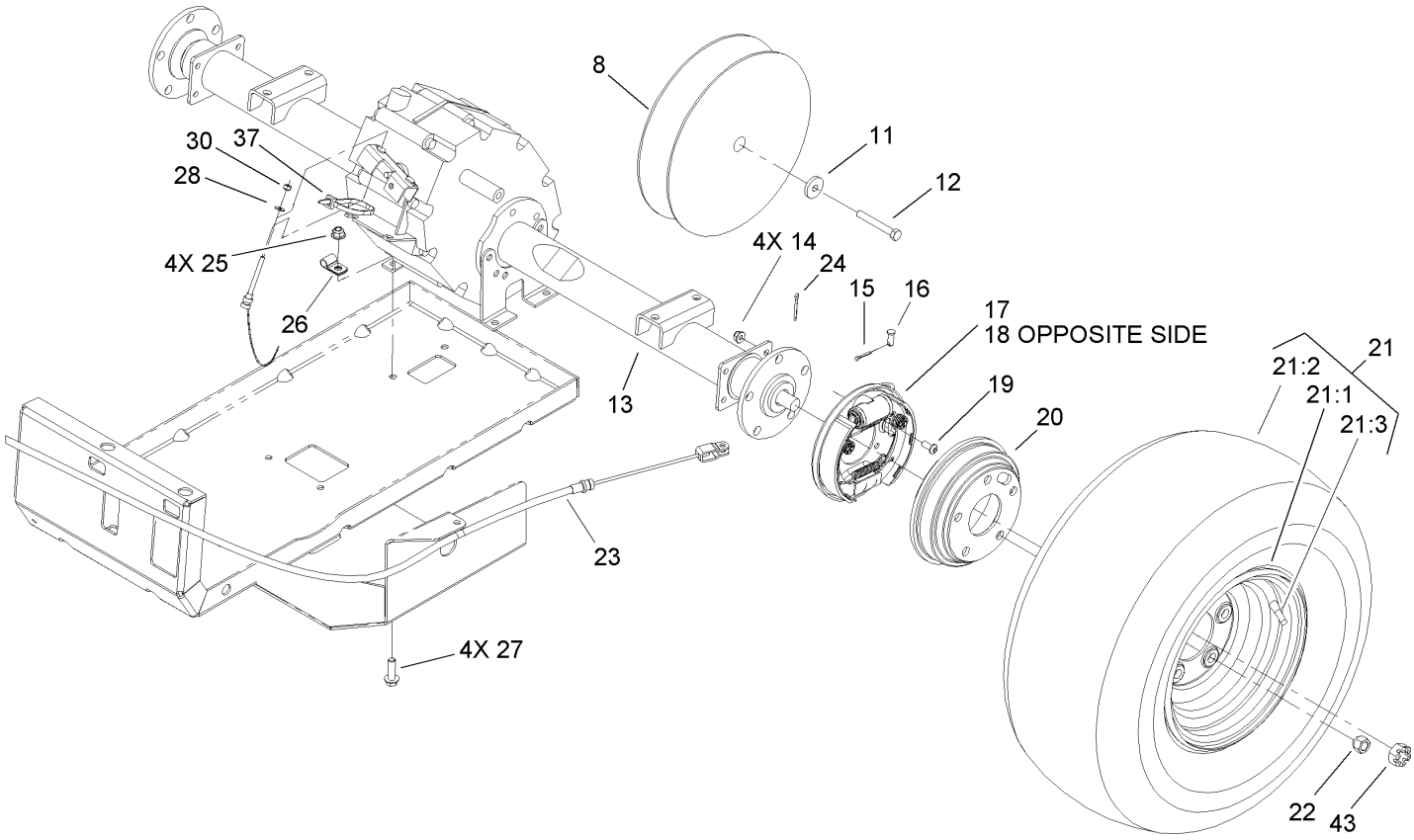
Ref	Part No.	Qty.	Description
2	104-1686	1	Spring
3	3234-26	3	Screw
4	104-1690	1	Cap
5	104-1697	1	Spider Roller Kit
6	104-1696	1	Arm-Cam
7	104-4256	1	Pivot Bolt And Nut Kit
8	104-1687	1	Spacer
9	104-1691	1	Cover
10	104-7011	1	Lubricant-Dry



Starter Generator Assembly No. 99-7108

Ref	Part No.	Qty.	Description
❷1		1	Yoke
2	104-1210	1	Armature Kit
3	104-1211	1	Bearing-Ball, Rear
4	104-1212	1	Retainer
5	104-1213	1	Bearing-Ball, Front
6	104-1214	1	Spacer
7	104-1215	2	Bolt
❷8		1	Nut & Screw Set
9	104-1216	1	Washer-Plain
10	104-1217	1	Washer-Spring
11	104-1218	1	Nut-Hex
❷12		3	Screw-Flange
13	104-1219	2	Set-Screw
14	104-1220	1	Bracket-Front
❷15		4	Pole
16	104-1221	1	Set-Pole & Screw
17	104-1222	1	Field Stator Coil ASM
❷18		2	F Mold
19	104-1223	2	Set-Screw
❷20		1	Df Mold
21	104-1224	1	Set-Screw
22	104-1225	1	Brush Holder Kit
23	104-1226	4	Spring-Brush
24	104-1227	1	Brush & Screw Set

Ref	Part No.	Qty.	Description
❷25		2	Brush Connector ASM
❷26		2	A Terminal ASM
27	104-1228	2	Screw & Mold ASM
❷28		1	Cover Set
❷29		1	Cover B
❷30		1	Bracket-Rear

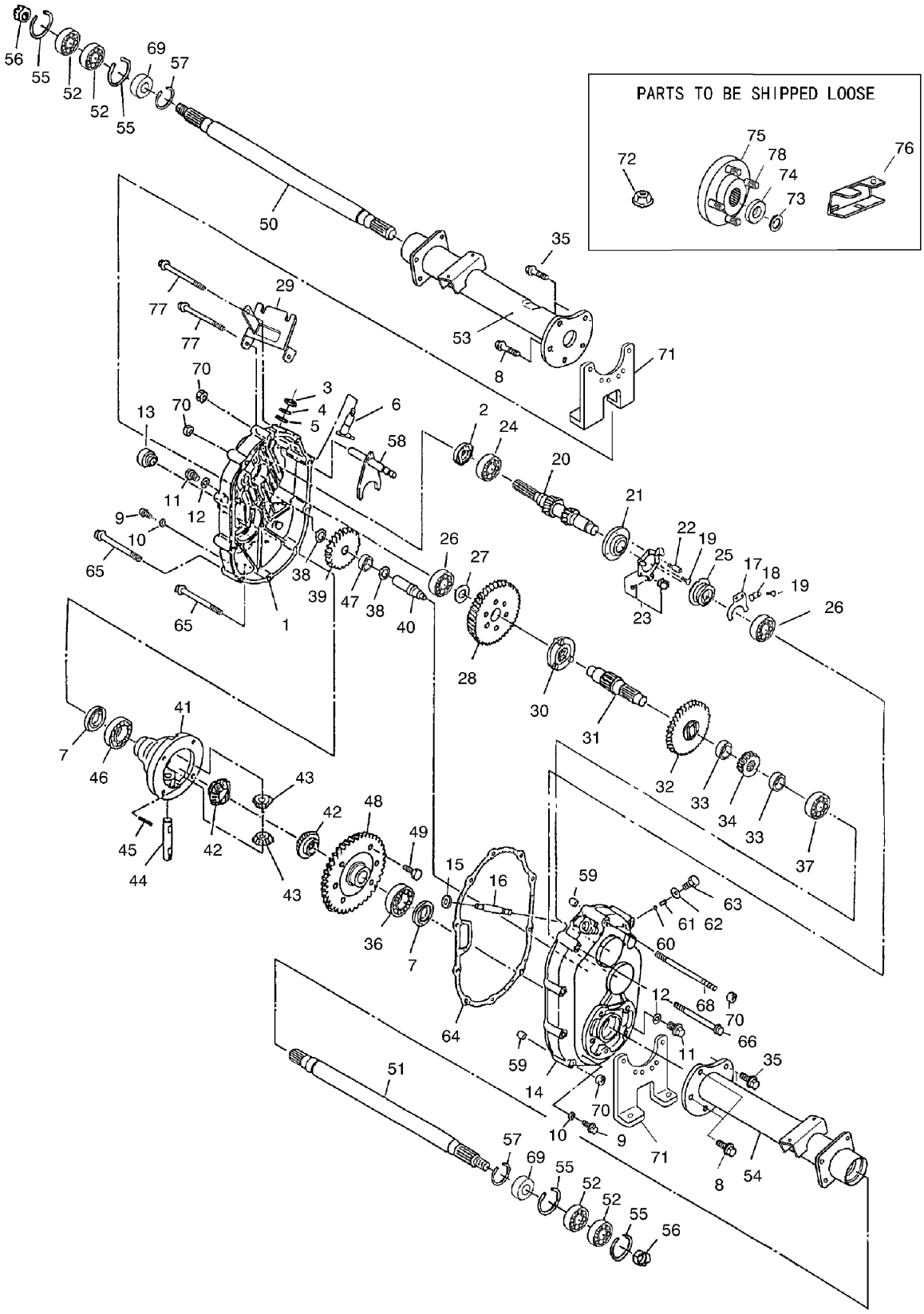


Rear Tire and Transaxle Assembly

Ref	Part No.	Qty.	Description
8	99-7104	1	Clutch-Driven
11	104-6563	1	Washer-Stepped
12	104-6564	1	Screw-HH
13	107-0360	1	Transaxle
14	104-8300	8	Nut-Flange, NI
15	3272-10	2	Pin-Cotter
16	283-62	2	Pin-Clevis
17	104-6807	1	LH Brake ASM
18	104-6806	1	RH Brake ASM
19	3274-55	8	Screw-HSBH
20	104-6500	2	Drum-Brake
21	104-7282	2	Tire/wheel ASM
21:1	104-7279	1	Wheel
21:2	104-7281	1	Tire
21:3	232-27	1	Stem-Valve
22	242-50	10	Nut-Lug
23	104-6846	2	Cable-Brake, Park
24	3272-42	2	Pin-Cotter
25	104-8301	4	Nut-Flange, NI
26	2412-10	1	R-Clamp
27	3234-24	4	Screw-HHF
28	3256-49	2	Washer-Flat
30	3296-2	2	Nut-Lock
37	3290-378	1	Tie-Cable

Ref	Part No.	Qty.	Description
43	104-1656	2	Nut-Castle

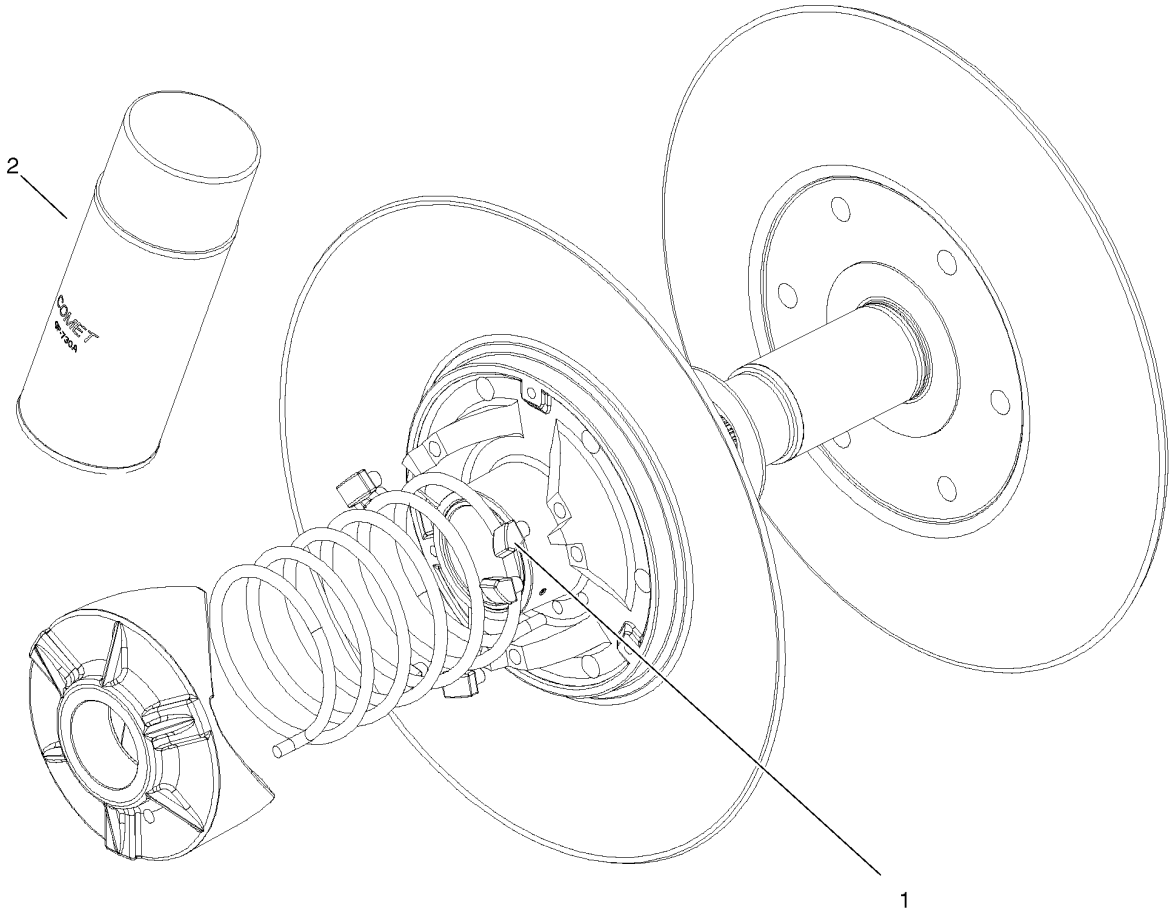
Transaxle Assembly No. 107-0360



Transaxle Assembly No. 107-0360

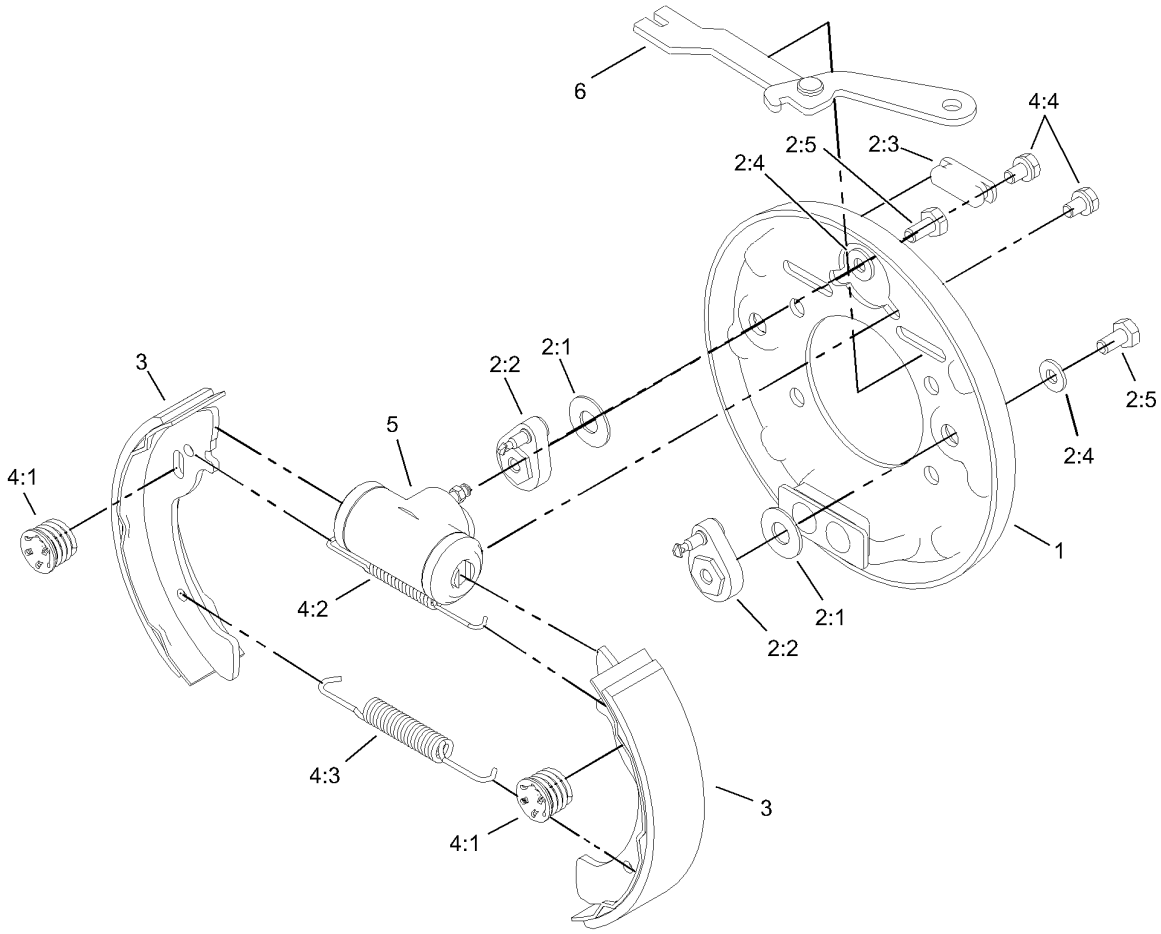
Ref	Part No.	Qty.	Description
1	104-1601	1	Case-Lh, Complete
2	104-1602	1	Seal-Oil
3	104-1603	1	Seal-Oil
4	104-1604	1	Ring-Snap
5	104-1605	1	Spacer
6	104-1606	1	Shaft-Selector
7	104-1607	2	Seal-Oil
8	104-1608	4	Bolt-Flange
9	104-1609	2	Plug-Check, Oil
10	104-1610	2	Gasket
11	104-1611	2	Plug-Drain, Oil
12	104-1612	2	Gasket
13	104-1613	1	Plug-Filler, Oil
14	104-1614	1	Case-Complete, RH
15	104-1615	1	Seal-Oil
16	104-1616	1	Shaft-Governor
17	104-1617	1	Fork-Governor
18	104-1618	1	Stopper
19	104-1619	4	Screw And Washer ASM
20	104-7002	1	Shaft-Input, Complete
21	104-1621	1	Base-Governor
22	104-1622	1	Pin-Lock
23	104-1623	1	Unit-Plate, Governor
24	104-1624	1	Bearing-Ball
25	104-1625	1	Sleeve-Governor
26	104-1626	2	Bearing-Ball
27	104-1627	1	Spacer
28	104-1628	1	Gear
29	104-1629	1	Bracket-Wire, Change
30	104-1630	1	Clutch-Pin
31	104-1631	1	Shaft-Center
32	104-1632	1	Gear-47
33	104-1633	2	Collar
34	104-1634	1	Gear
35	104-1635	6	Bolt-Flange
36	104-1636	1	Bearing-Ball
37	104-1637	1	Bearing-Ball
38	104-1638	2	Spacer
39	104-1639	1	Gear-34
40	104-1640	1	Shaft-Counter
41	104-1641	1	Case-Differential
42	104-1642	2	Gear-Side, Differential
43	104-1643	2	Pinion-Differential
44	104-1644	1	Shaft-Differential
45	104-1645	1	Pin
46	104-1646	1	Bearing-Ball
47	104-1647	1	Bearing-Needle
48	104-1648	1	Gear-62
49	104-1649	6	Bolt
50	104-1650	1	Shaft-Axle, LH
51	104-1651	1	Shaft-Axle, RH
52	104-1652	4	Bearing-Ball

Ref	Part No.	Qty.	Description
53	104-1653	1	Case-Axle, LH
54	104-1654	1	Case-Axle, RH
55	104-1655	4	Ring-Snap
56	104-1656	2	Nut-Castle
60	104-1660	1	Ball-Steel
57	104-1657	2	Ring-Snap
58	104-6870	1	Shaft-Shift, Complete
59	104-1659	2	Knock-Pipe
60	104-1660	1	Ball-Steel
61	104-1661	1	Spring
62	104-1662	1	Gasket
63	104-1663	1	Bolt
64	104-1664	1	Gasket
65	104-1665	6	Bolt-Flange
66	104-1666	1	Bolt-Flange
68	104-6866	1	Bolt
69	104-6867	2	Collar
70	33004-00	11	Nut-HF
71	104-1671	2	Bracket-Axle
72	104-1672	1	Nut-Lock
73	104-1673	2	Washer-Spring
74	104-1674	2	Washer
75	104-1675	2	Hub
76	104-6860	1	Lever-Select
77	104-6869	2	Bolt-Flange
78	104-8649	10	Stud



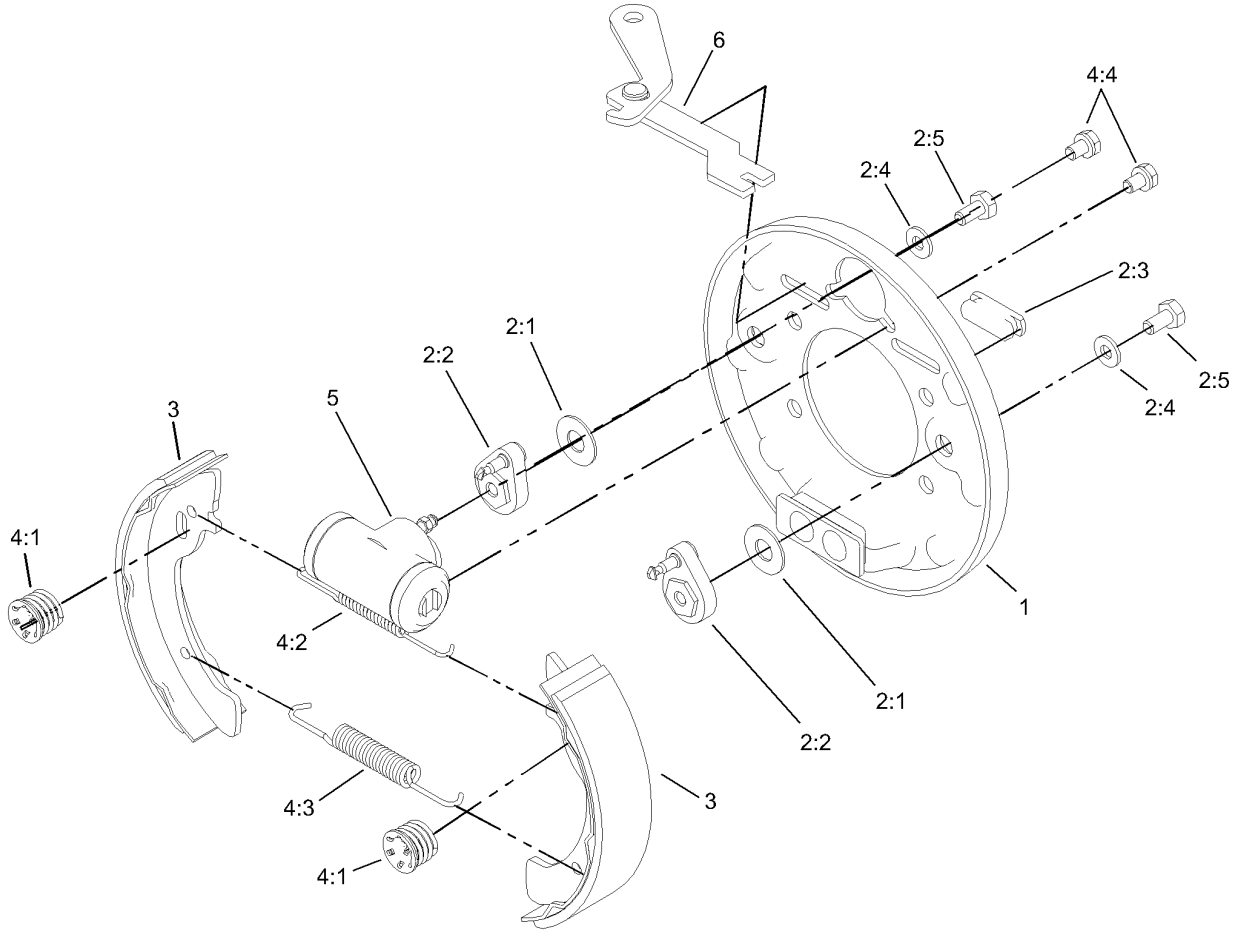
Driven Clutch Assembly No. 99-7104

Ref	Part No.	Qty.	Description
1	104-4257	1	Button Kit
2	104-7011	1	Lubricant-Dry



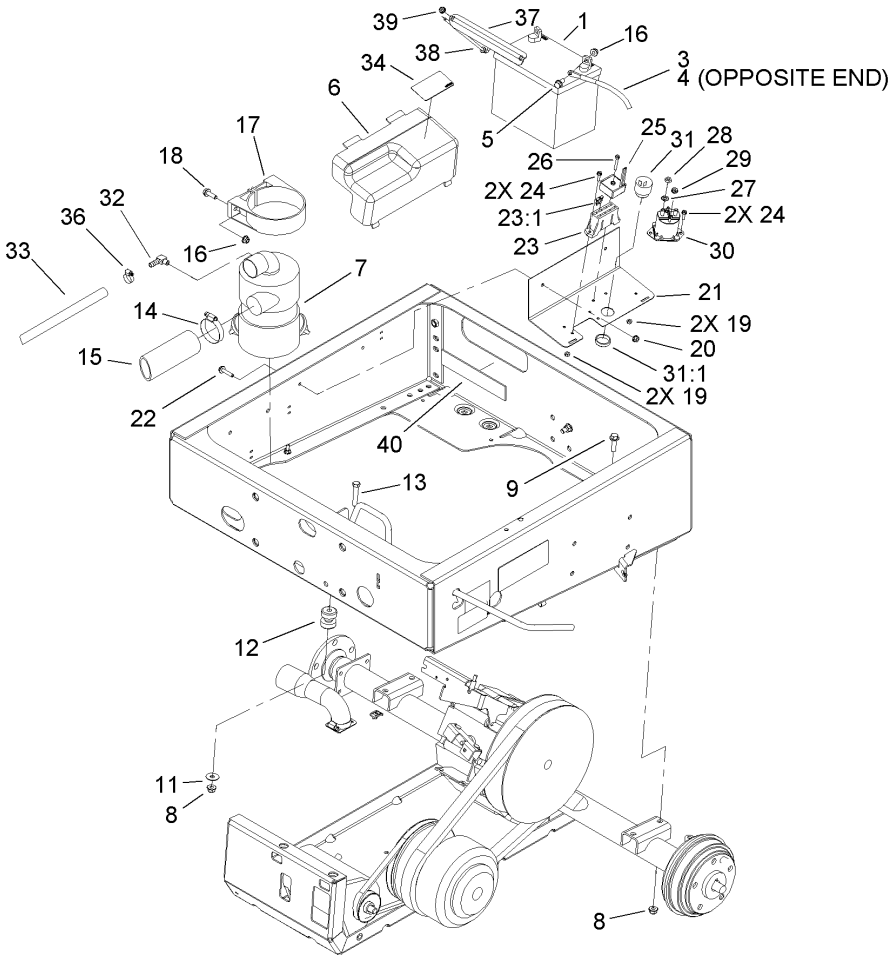
Left Hand Brake Assembly No. 104-6807

Ref	Part No.	Qty.	Description
1	100-8586	1	Backing Plate ASM
2	104-6820	1	Adjuster Kit
2:1	100-8585	2	Washer-Bellville
2:2	100-8588	2	Adjuster Lever ASM
2:3	100-8584	2	Cover-Dust
❷2:4		2	Washer
❷2:5		2	Bolt
3	104-6818	4	Shoe & Lining Kit
4	104-6819	1	Hardware Kit
4:1	100-8583	2	Shoe Hold Down Spring ASM
4:2	100-8581	2	Spring-Upper
4:3	100-8582	2	Spring-Lower
❷4:4		2	Bolt & Washer
5	104-6824	1	Wheel Cylinder ASM
6	104-6825	1	LH Park Brake Lever ASM



Right Hand Brake Assembly No. 104-6806

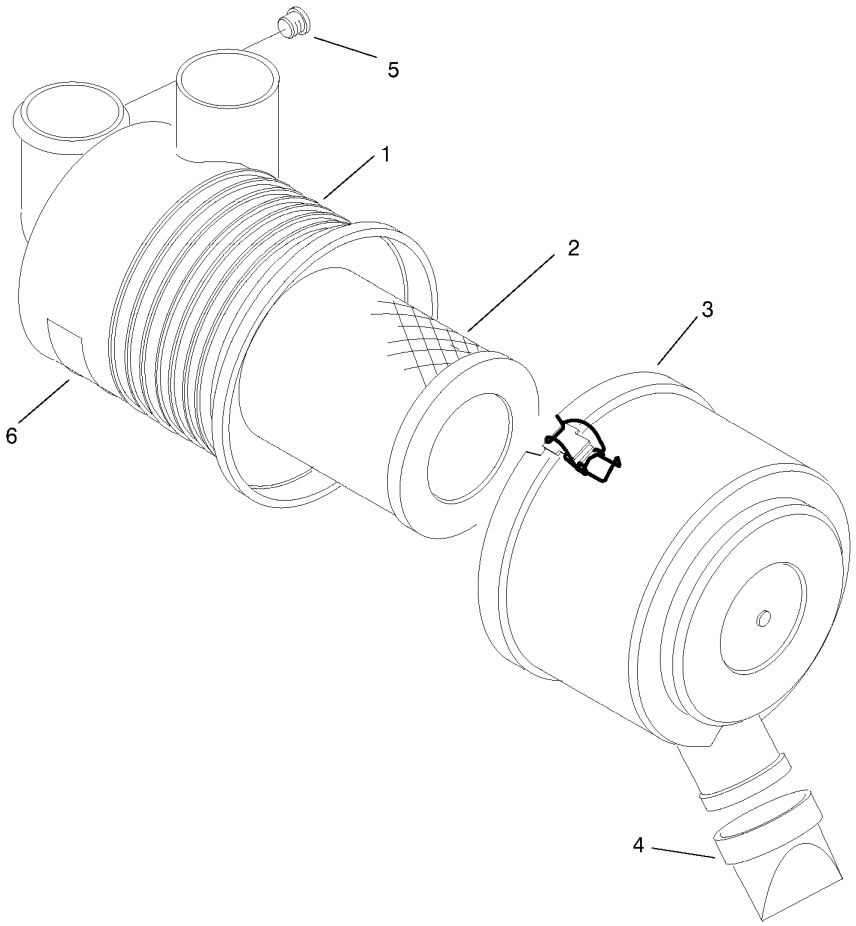
Ref	Part No.	Qty.	Description
1	100-8586	1	Backing Plate ASM
2	104-6820	1	Adjuster Kit
2:1	100-8585	2	Washer-Bellville
2:2	100-8588	2	Adjuster Lever ASM
2:3	100-8584	2	Cover-Dust
❷2:4		2	Washer
❷2:5		2	Bolt
3	104-6818	4	Shoe & Lining Kit
4	104-6819	1	Hardware Kit
4:1	100-8583	2	Shoe Hold Down Spring ASM
4:2	100-8581	2	Spring-Upper
4:3	100-8582	2	Spring-Lower
❷4:4		2	Bolt & Washer
5	104-6824	1	Wheel Cylinder ASM
6	104-6826	1	RH Park Brake Lever ASM



Drivetrain Mount Assembly

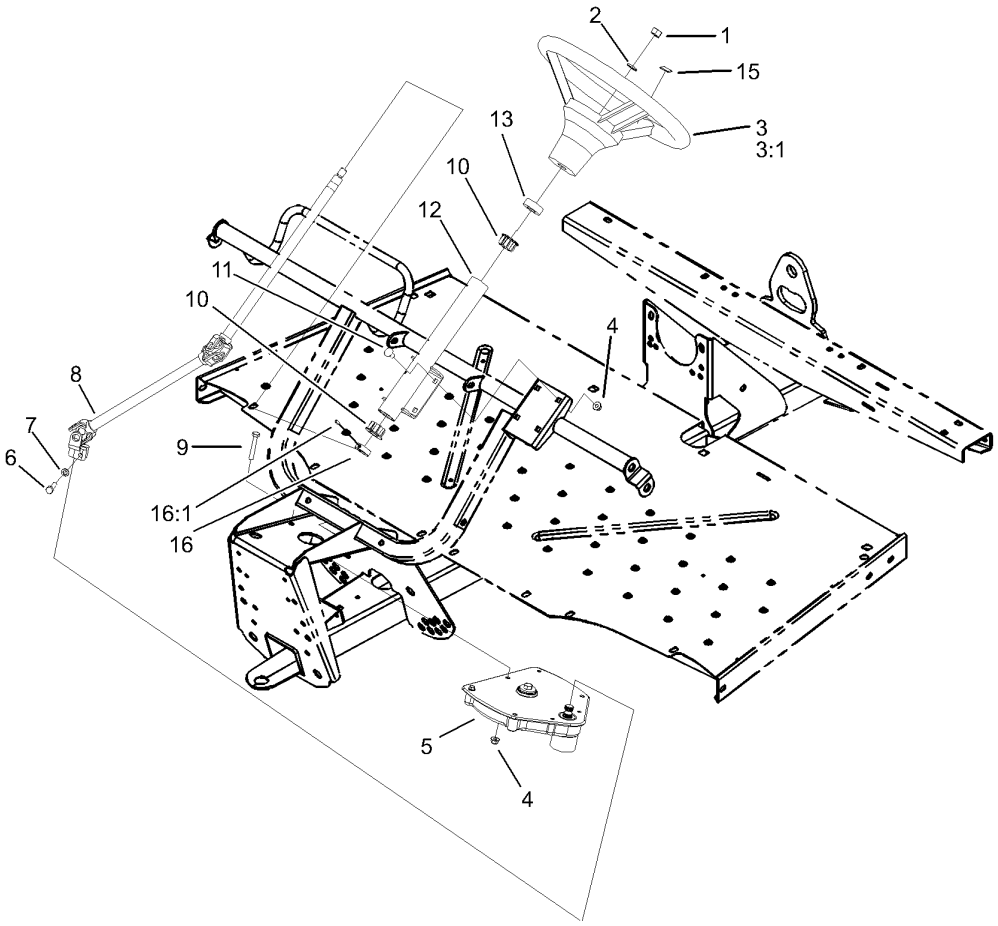
Ref	Part No.	Qty.	Description
1	104-8162	1	Battery (Dry)
3	99-7415	1	Cable-Negitive
4	99-7404	1	Cable-Positive
5	3234-5	2	Screw
6	99-7325	1	Cover-Electrical
7	99-7120	1	Filter-Air
8	104-8301	6	Nut-Flange, NI
9	3234-24	4	Screw-HHF
11	3256-35	2	Washer-Flat
12	95-2596	2	Mount-Iso
13	323-10	2	Screw-HH
14	2412-130	1	Clamp-Hose
15	104-6528	1	Hose-Intake
16	104-8300	4	Nut-Flange, NI
17	95-5806	1	Bracket-Mounting
18	3234-17	2	Screw-HHF
19	3296-2	5	Nut-Lock
20	32128-32	2	Nut-HHF
21	99-7051-03	1	Mount-Component
22	3234-21	2	Screw-Cap
23	107-0669	1	Harness-Wire, Main
23:1	218-578	3	Fuse-10 Amp
❶23:2	100-4918	1	Diode
24	32105-13	4	Screw-SHH

Ref	Part No.	Qty.	Description
25	104-6927	1	Regulator
26	32105-1	1	Screw-SHH
27	3255-8	2	Washer-Lock
28	3218-2	2	Nut-Jam
29	32149-8	2	Nut-Keps
30	99-7406	1	Solenoid
31	80-9330	1	Alarm-Audio
31:1	104-5107	1	Nut-Plastic, Knurled
32	99-7230	1	Fitting-90 DEG
33	99-7842	1	Hose-Breather
34	99-7352	1	Decal-Information
36	2412-36	2	Clamp-Hose
37	92-5018-03	1	Clamp-Battery
38	95-4042	2	Hook-Retain, Battery
39	104-7201	2	Nut-HF
40	104-7102	1	Pad-Battery



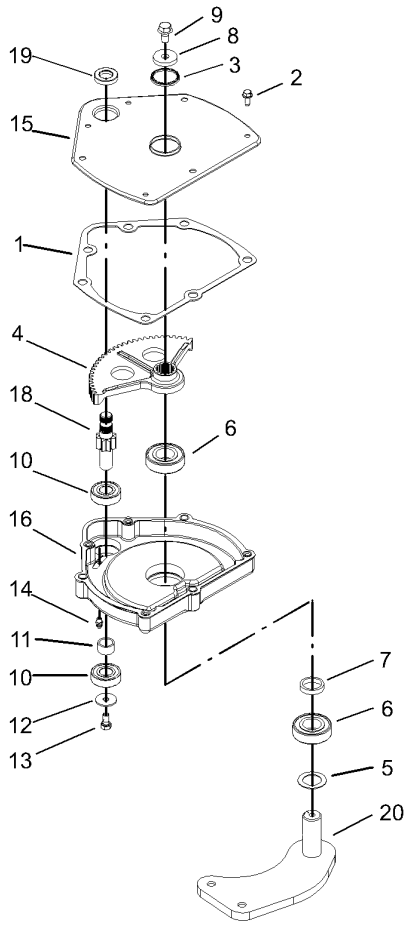
Air Cleaner Assembly No. 99-7120

Ref	Part No.	Qty.	Description
❷1		1	Body
2	93-2195	1	Filter
3	94-3652	1	Cover ASM
4	87-9400	1	Valve-Vacuator
❷5		1	Plug
❷6		1	Marking



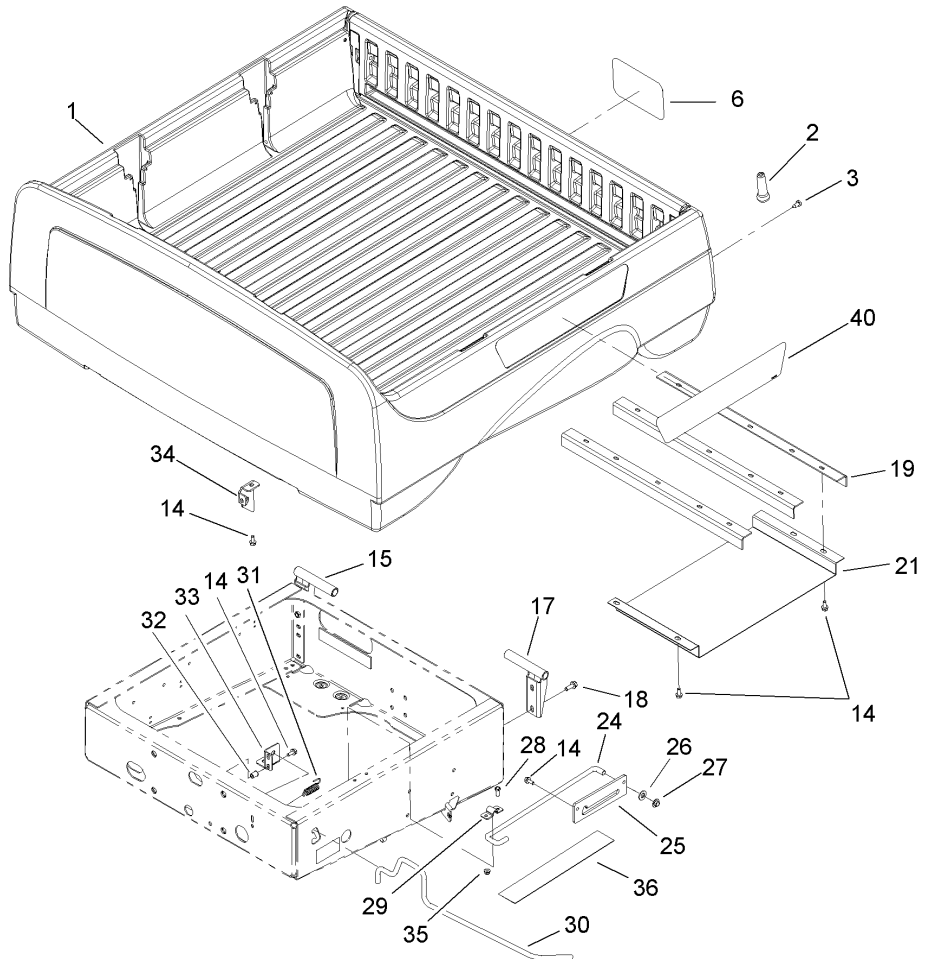
Upper Steering Assembly

Ref	Part No.	Qty.	Description
1	3277-1	1	Nut-Hex
2	48-8070	1	Washer-Lock
3	98-1471	1	Wheel-Steering
3:1	98-1468	1	Cover-Wheel, Steering
4	104-8300	7	Nut-Flange, NI
5	99-7660	1	Steering Gearbox ASM
6	48-7730	1	Screw-HH
7	3253-4	1	Washer-Lock
8	99-7653	1	Shaft-Steering
9	322-10	3	Screw-HH
10	93-1146	2	Bushing-Upper, Steering
11	3230-1	4	Bolt-CARR
12	99-7651-03	1	Column-Steering
13	21-9260	1	Cover-Dust
15	98-1459	1	Decal
16	111383	1	Collar
16:1	3245-32	1	Screw-HS



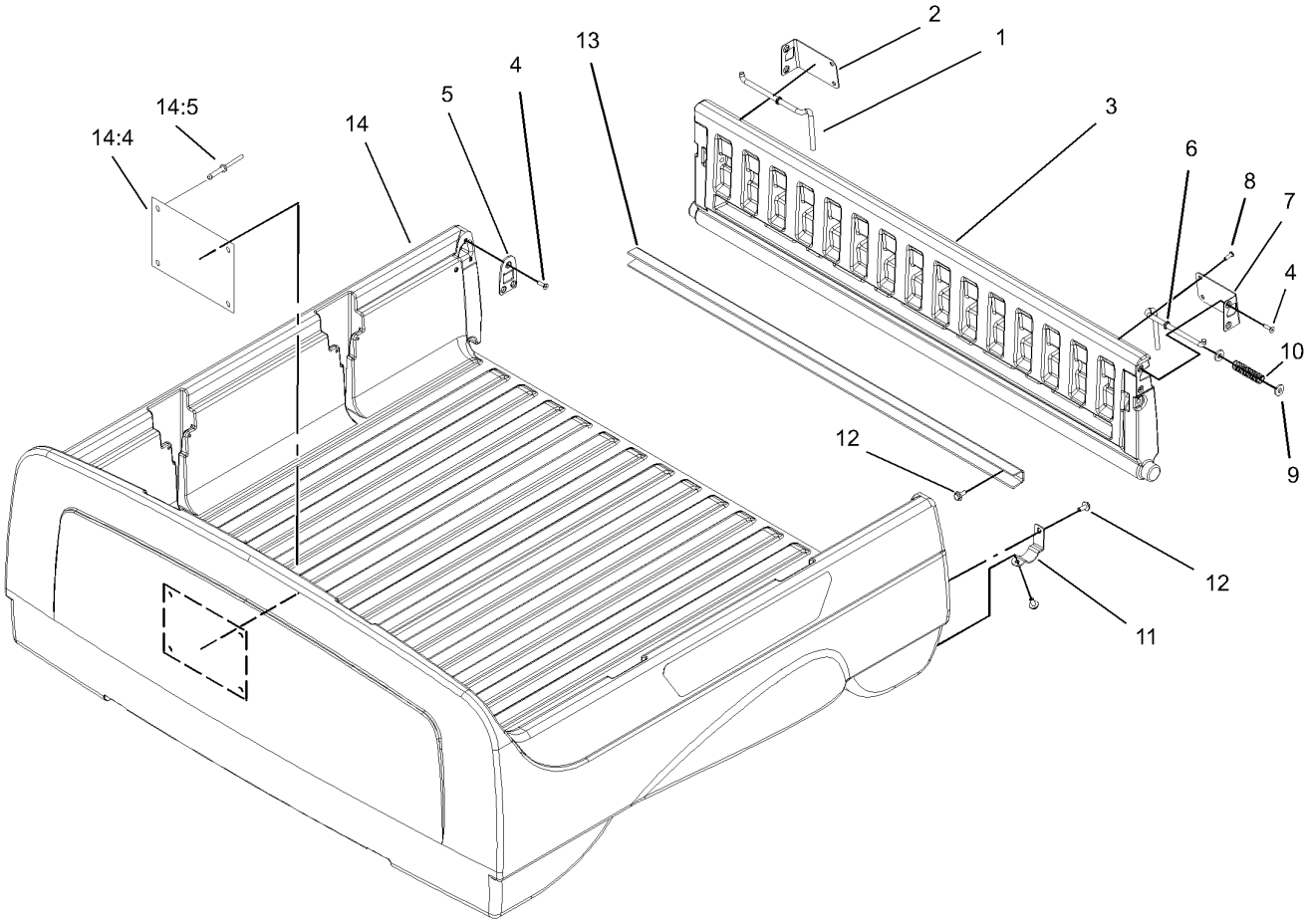
Steering Gearbox Assembly No. 99-7660

Ref	Part No.	Qty.	Description
1	94-2135	1	Gasket
2	32144-10	4	Screw-HWH
3	103118	1	Seal
4	99-7843	1	Sector-Gear
5	3256-42	1	Washer-Flat
6	251-82	2	Bearing-Ball
7	94-2218	1	Spacer-Shaft, Output
8	104-6563	1	Washer-Stepped
9	104-7156	1	Screw-HHF
10	38-7820	2	Bearing-Ball
11	94-2217	1	Spacer-Shaft, Input
12	3256-82	1	Washer-Flat
13	98-3498	1	Screw-HH
14	302-5	1	Fitting-Grease
15	99-7656-03	1	Cover-Housing, Steering
16	99-7658	1	Housing-Steering
18	99-7650	1	Gear-Pinion
19	99-7657	1	Seal-Oil
20	99-7601-03	1	Arm-Pitman



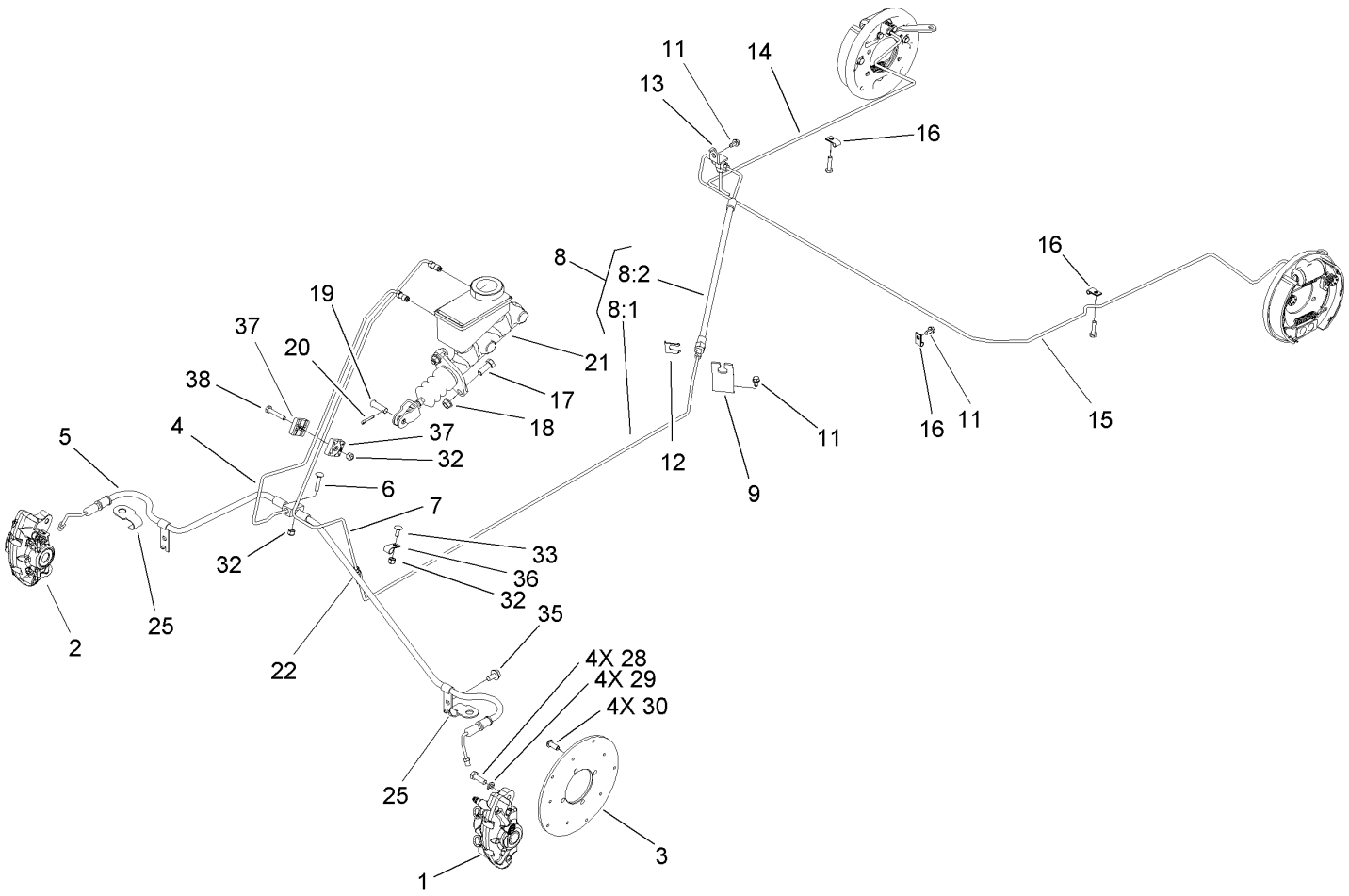
Box Assembly

Ref	Part No.	Qty.	Description
❷1		1	Box And Tailgate ASM
2	99-7984	2	Knob-Soft Grip, Push-On
3	87-8460	2	Bumper-Rubber
6	104-7213	1	Decal
14	3234-5	18	Screw
15	99-7309-03	1	RH Pivot Bracket ASM
17	99-7308-03	1	LH Pivot Bracket ASM
18	3234-11	4	Screw-HHF
19	99-7864-03	3	Brace-Box
21	99-7870	1	Shield-Heat
24	99-7895	1	Rod-Prop
25	99-7894	1	Bracket-Rod, Prop
26	3256-26	1	Washer-Flat
27	32112-14	1	Nut-Push
28	3234-17	2	Screw-HHF
29	99-7896	1	Bracket-U, Prop Rod
30	99-7745	1	Rod-Latch
31	5-7290	1	Spring-Tension
32	32148-7	2	Insert-Nut
33	99-7744-03	1	Bracket-Latch
34	99-7742-03	1	Hook-Latch, RH
35	104-8300	1	Nut-Flange, NI
36	104-6859	1	Shield-Heat
40	104-7265	2	Decal



Box and Tailgate Assembly

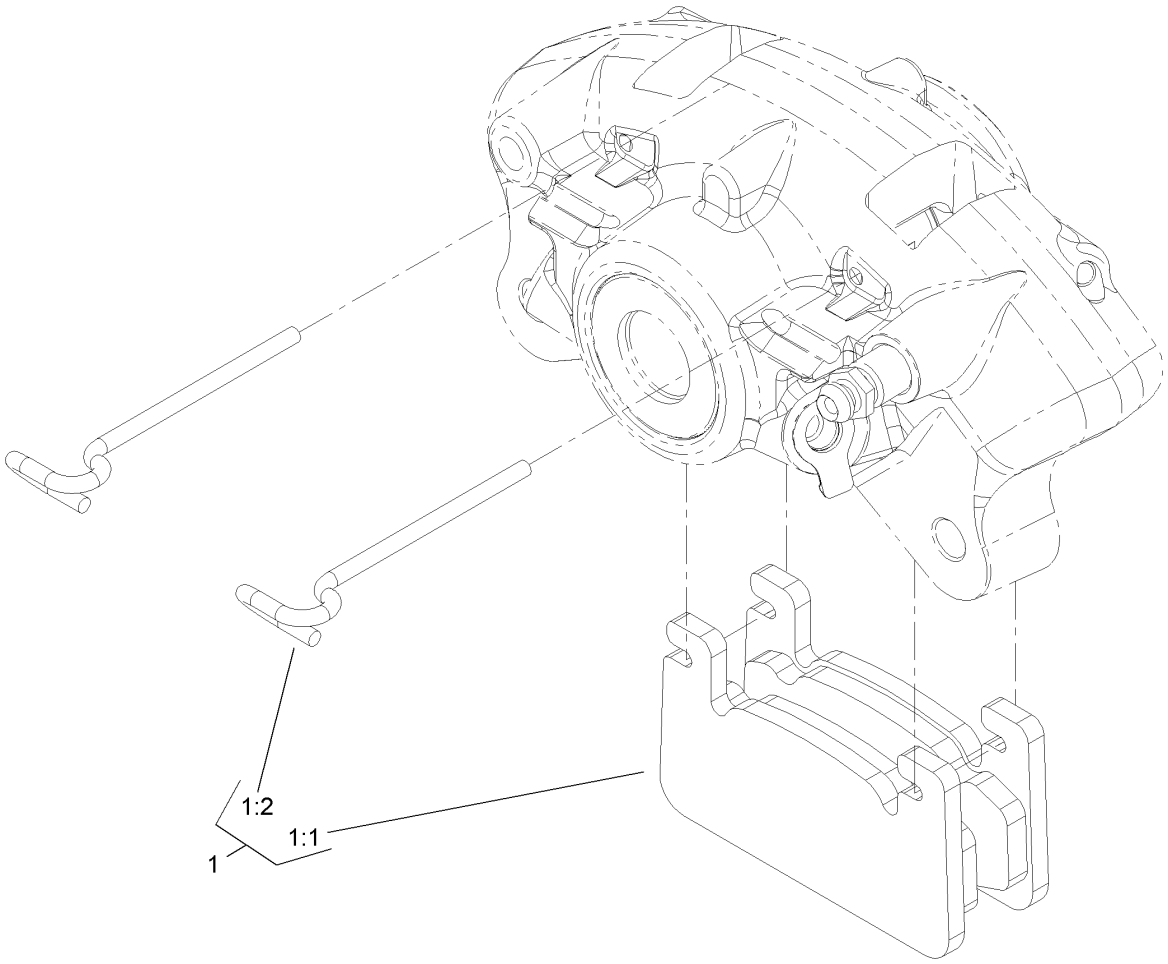
Ref	Part No.	Qty.	Description
1	99-7860	1	Rod-Latch, Right
2	99-7858	1	Bracket-Tailgate Latch, Right
3	99-7893	1	Tailgate ASM
4	99-7334	10	Screw
5	99-7852	2	Plate-Striker
6	99-7859	1	Rod-Latch, Left
7	99-7857	1	Bracket-Tailgate Latch, Left
8	99-7335	4	Screw
9	99-7861	4	Washer-Latch
10	61-8880	2	Spring
11	99-7286	2	Bracket-Pivot, Tailgate
12	3234-5	10	Screw
13	99-7867	1	Channel-Tailgate
14	104-7203	1	Box ASM
14:4	99-7954	1	Decal-Plate, No Riders
14:5	3290-415	4	Rivet



Hydraulic Brake Assembly

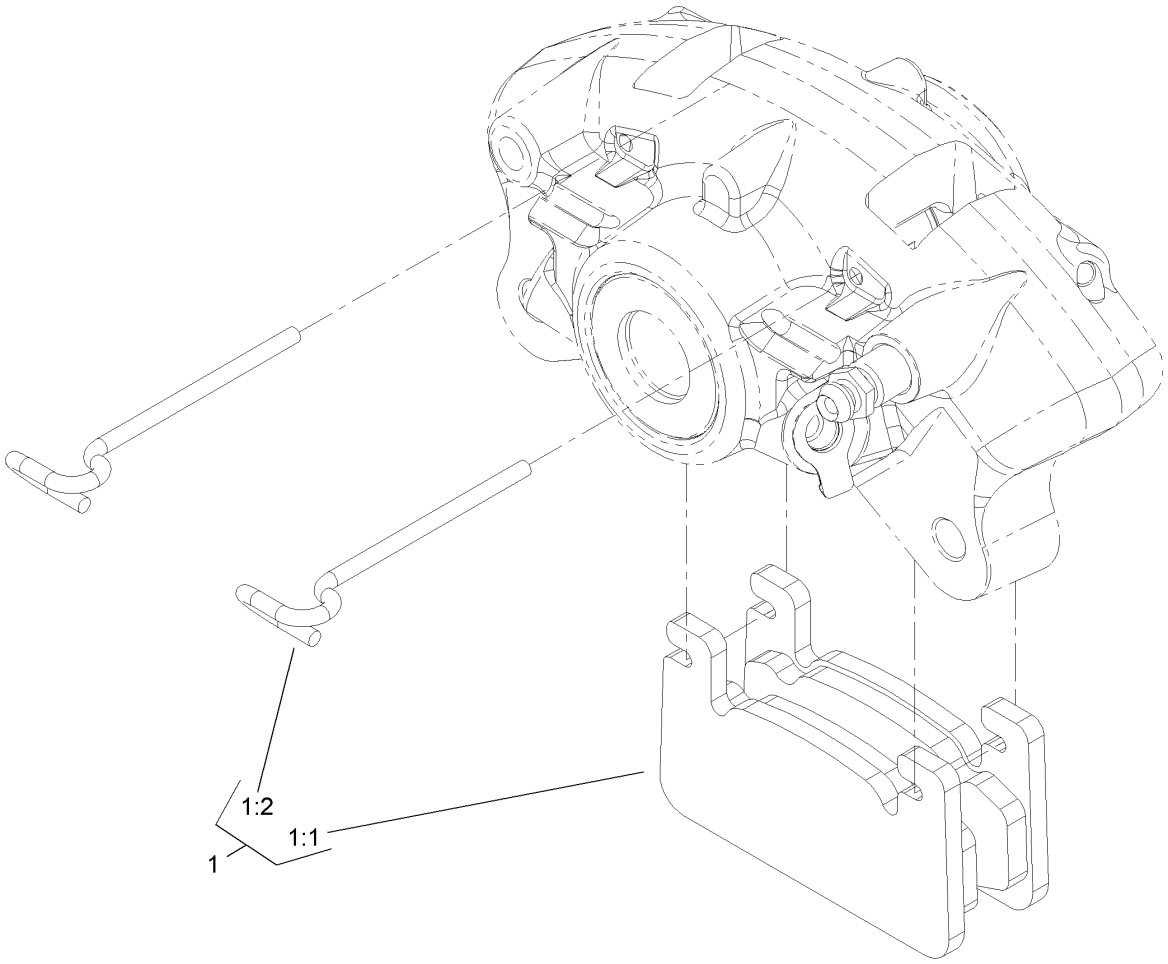
Ref	Part No.	Qty.	Description
1	107-0361	1	Caliper, LH
2	107-0362	1	Caliper, RH
3	104-6891	2	Rotor
4	104-6798	1	Tube-Front, Brake
5	104-7256	1	Hose Asm, Front
6	3229-3	1	Screw-CARR
7	104-6793	1	Tube-Brake, Rear
❷8		1	Complete Rear Brake Hose ASM
8:1	104-6794	1	Tube-Brake, Rear
8:2	104-6795	1	Hose-Brake, Rear
9	104-6799	1	Bracket-Hose, Brake
11	12-3270	3	Screw
12	104-7092	1	Clip
13	87-3560	1	Tee
14	104-6796	1	Tube-Brake Rear, RH
15	104-6797	1	Tube-Brake Rear, LH
16	2412-72	3	Clip-Closed, Insulated
17	323-6	2	Screw-HH
18	3290-357	2	Nut-HHF
19	283-2	1	Pin-Clevis
20	3272-10	1	Pin-Cotter
21	104-6782	1	Cylinder-Master
22	87-3570	1	Union
25	104-7073	2	Bracket-Hose

Ref	Part No.	Qty.	Description
28	323-6	4	Screw-HH
29	3253-21	4	Washer-Lock
30	3274-55	8	Screw-HSBH
32	3296-42	3	Nut-Lock, NI
33	3229-11	1	Screw-CARR
35	32144-14	2	Screw-HWH
36	2412-89	1	Clamp
37	87-7660	2	Clamp-Tube
38	321-9	1	Screw-HH



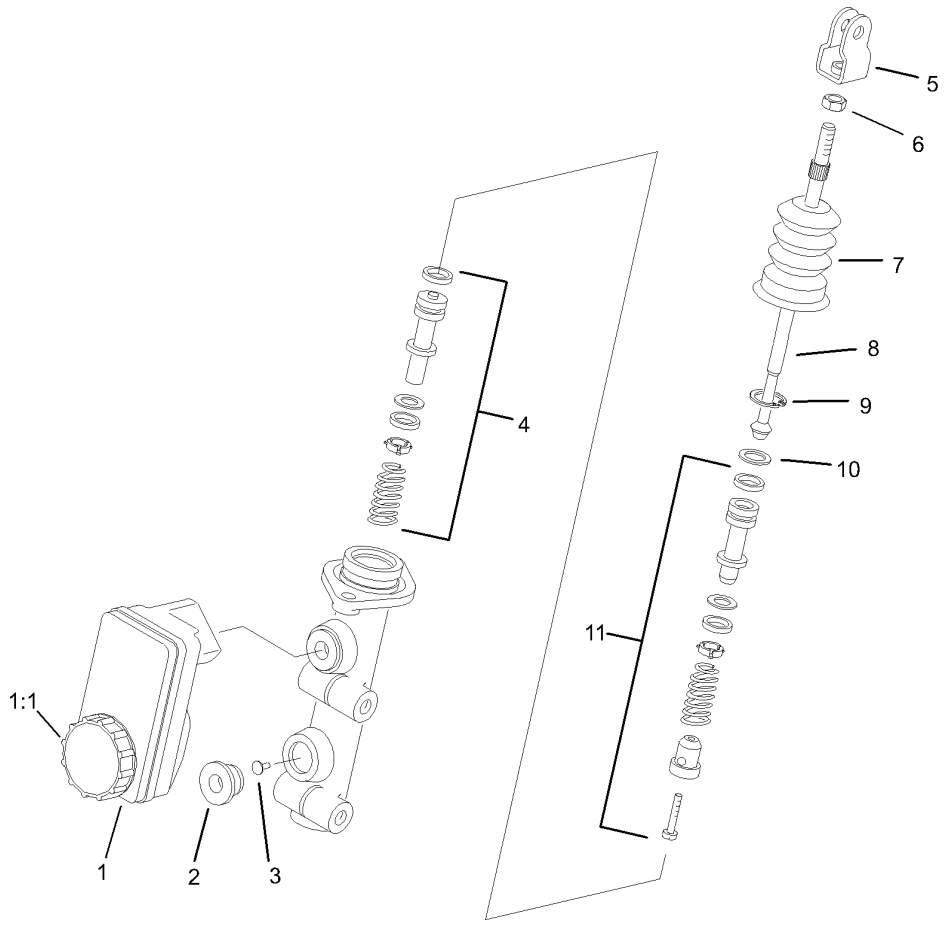
Left Hand Caliper Assembly No. 107-0361

Ref	Part No.	Qty.	Description
1	107-0708	1	Friction Pad And Pin Kit
❷1:1		2	Brake Pad ASM
❷1:2		2	Pin



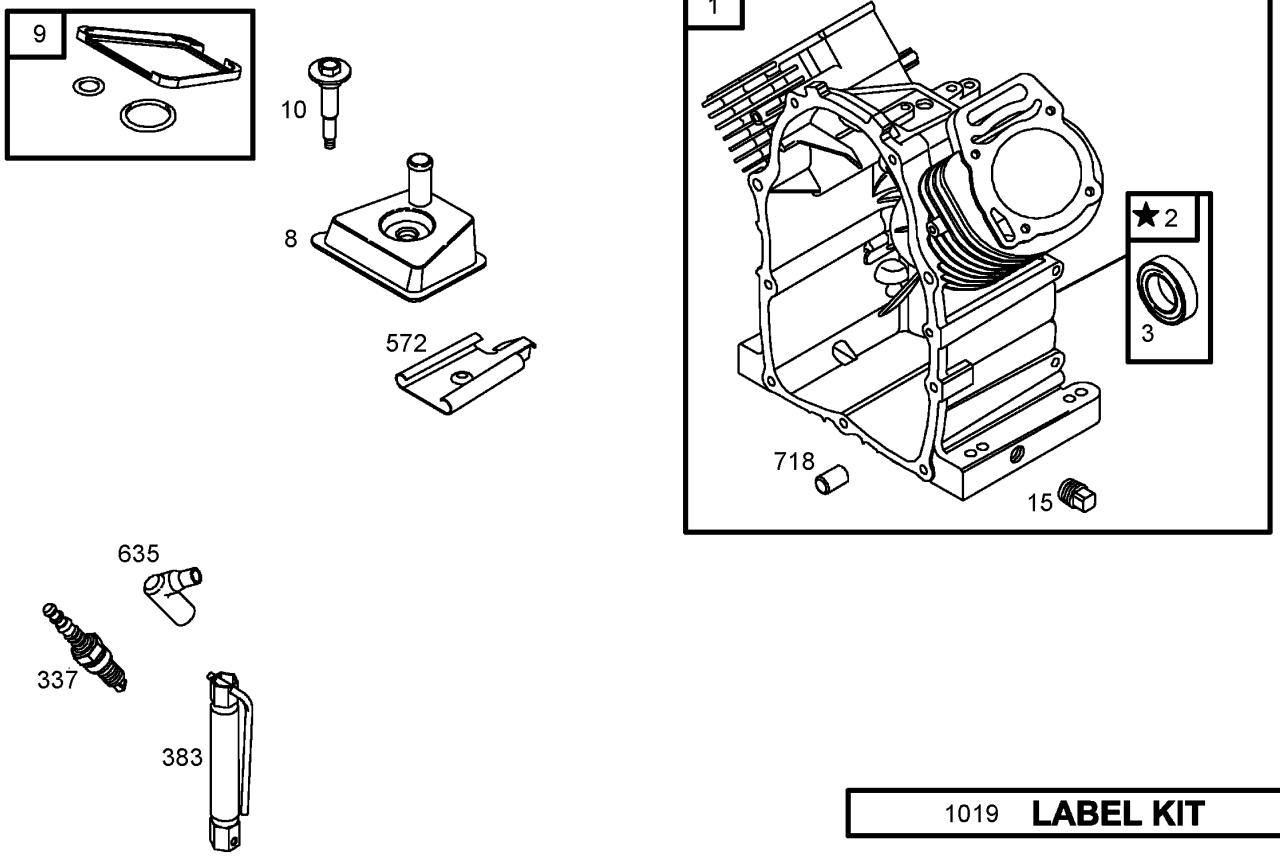
Right Hand Caliper Assembly No. 107-0362

Ref	Part No.	Qty.	Description
1	107-0708	1	Friction Pad And Pin Kit
❷1:1		2	Brake Pad ASM
❷1:2		2	Pin



Master Cylinder Assembly No. 104-6782

Ref	Part No.	Qty.	Description
1	104-6845	1	Reservoir ASM
1:1	92-4112	1	Cap ASM
2	93-8971	2	Seal-Port, Flange
3	92-4103	1	Pin-Stop
4	92-4102	1	Secondary Piston ASM
5	92-4110	1	Clevis
6	21-0360	1	Nut-Hex
7	94-5209	1	Cover-Dust
8	94-5210	1	Rod-Push
9	92-4109	1	Circlip
10	92-4108	1	Retainer-Washer
11	92-4101	1	Primary Piston ASM

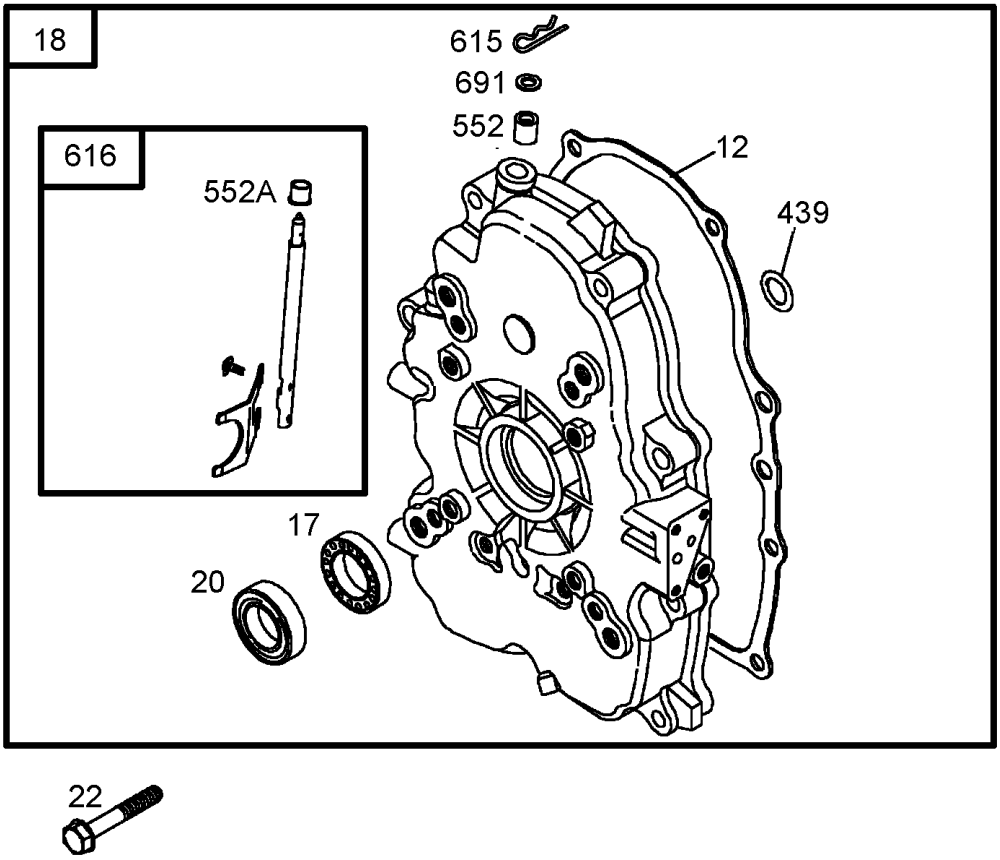


Assemblies include all parts shown in frames.

Cylinder Assembly

Briggs and Stratton 303440-1326-E1

Ref	Part No.	Qty.	Description
❻1	692178	1	Cylinder ASM
❻2	808534	1	Bushing/seal Kit (Magneto Side)
❸❻3	805101	1	Seal–oil (Magneto Side)
❻8	808984	1	Breather ASM
❸❻9	809094	1	Gasket–breather
❻10	690751	1	Screw (Breather Asm)
❻15	690946	1	Plug–drain, Oil
❻337	496018	1	Plug–spark
❻383	19374	1	Wrench–plug, Spark
❻572	690686	1	Baffle–breather
❻635	692076	1	Boot–plug, Spark
❻718	690684	1	Pin–locating
❻1019	808036	1	Label Kit

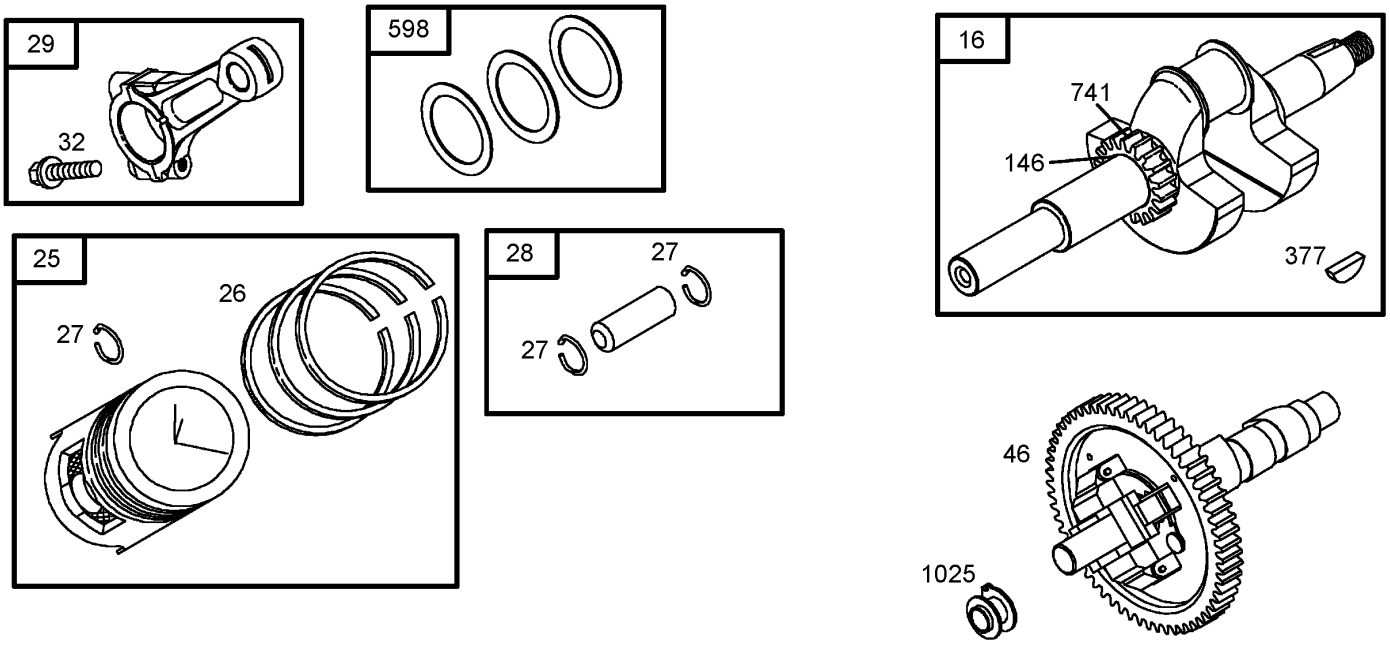


Assemblies include all parts shown in frames.

Crankcase Assembly

Briggs and Stratton 303440-1326-E1

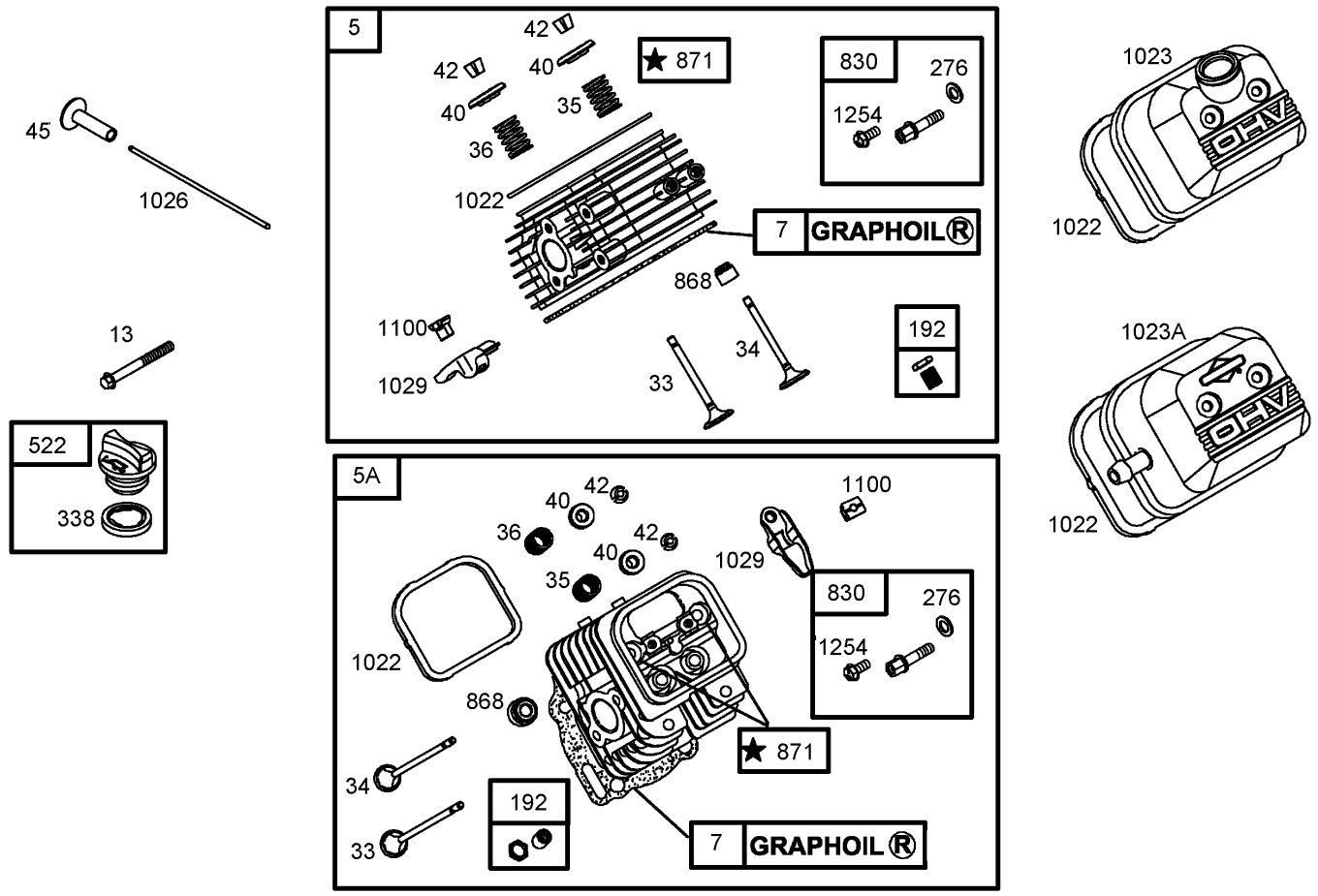
Ref	Part No.	Qty.	Description
❸❻12	691684	1	Gasket–crankcase
❻17	690752	1	Bearing–ball
❻18	808847	1	Cover–crankcase
❸❻20	805049	1	Seal–oil (Pto Side)
❻22	692540	1	Screw (Crankcase Cover)
❶❻276A	690704	1	Washer–sealing
❸❻439	692154	1	Seal–o Ring (Crankcase Cover)
❻552	690701	1	Bushing–crank, Governor
❻552A	806686	1	Bushing–crank, Governor
❻615	691550	1	Retainer–shaft, Governor
❻616	806685	1	Crank–governor
❻691	690680	1	Seal–shaft, Governor



Assemblies include all parts shown in frames.

Crankshaft Assembly
Briggs and Stratton 303440-1326-E1

Ref	Part No.	Qty.	Description
❻16	692163	1	Crankshaft
❻25	807619	1	Piston ASM (Standard)
❻25	807807	1	Piston ASM (.010 Oversize)
❻25	807809	1	Piston ASM (.020 Oversize)
❻25	807811	1	Piston ASM (.030 Oversize)
❻26	807620	1	Ring Set (Standard)
❻26	807808	1	Ring Set (.010 Oversize)
❻26	807810	1	Ring Set (.020 Oversize)
❻26	807812	1	Ring Set (.030 Oversize)
❻27	690683	1	Lock–pin, Piston
❻28	807621	1	Pin–piston
❻29	807900	1	Rod–connecting (Standard)
❻29	807809	1	Piston ASM (.020 Oversize)
❻32	690698	1	Screw (Connecting Rod)
❻46	692157	1	Camshaft
❻146	691639	1	Key–timing
❻377	808095	1	Key–woodruff
❻598	807625	1	Shim–play, End
❻741	691530	1	Gear–timing
❻1025	690689	1	Spool–governor

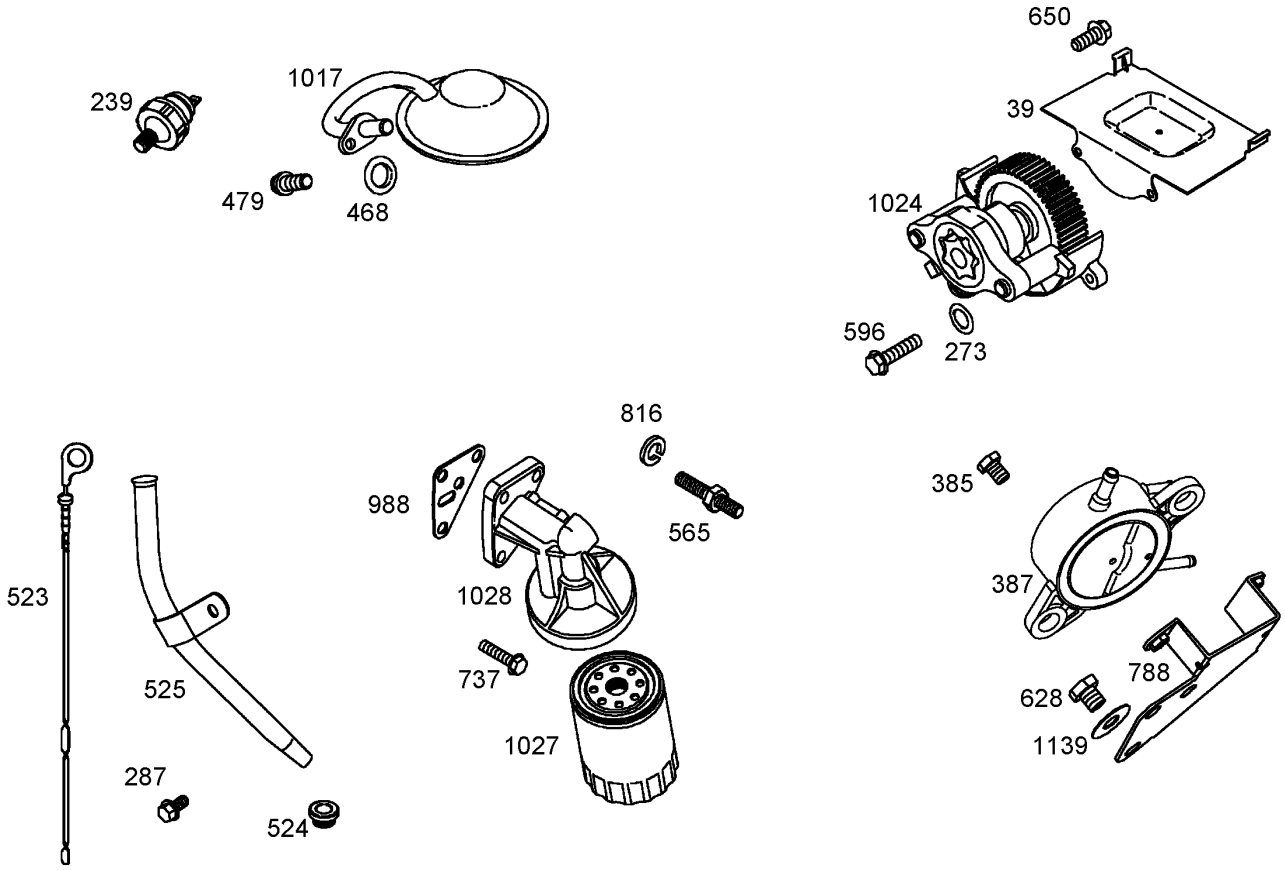


Assemblies include all parts shown in frames.

Cylinder Head Assembly
Briggs and Stratton 303440-1326-E1

Ref	Part No.	Qty.	Description
5	809200	1	Head–cylinder (Cylinder 1)
5A	809201	1	Head–cylinder (Cylinder 2)
3 4 6 7	806085	1	Gasket–head, Cylinder
13	692059	1	Screw (Cylinder Head)
33	807681	1	Valve–exhaust
34	807680	1	Valve–intake
35	692084	1	Spring–valve (Intake)
36	692084	1	Spring–valve (Intake)
40	692058	1	Retainer–valve
42	807683	1	Keeper–valve
45	690977	1	Tappet–valve
192	807623	1	Adjuster–arm, Rocker
276	807085	1	Washer–sealing
3 4 6 338	691312	1	Gasket–dipstick
522	491832	1	Plug–dipstick/fill
830	809157	1	Stud–arm, Rocker
3 4 6 868	691963	1	Seal–valve
3 6 871	692057	1	Bushing–guide, Valve
3 4 6 1022	806039	1	Gasket–cover, Rocker
1023	690758	1	Cover–valve
1023A	691558	1	Cover–valve

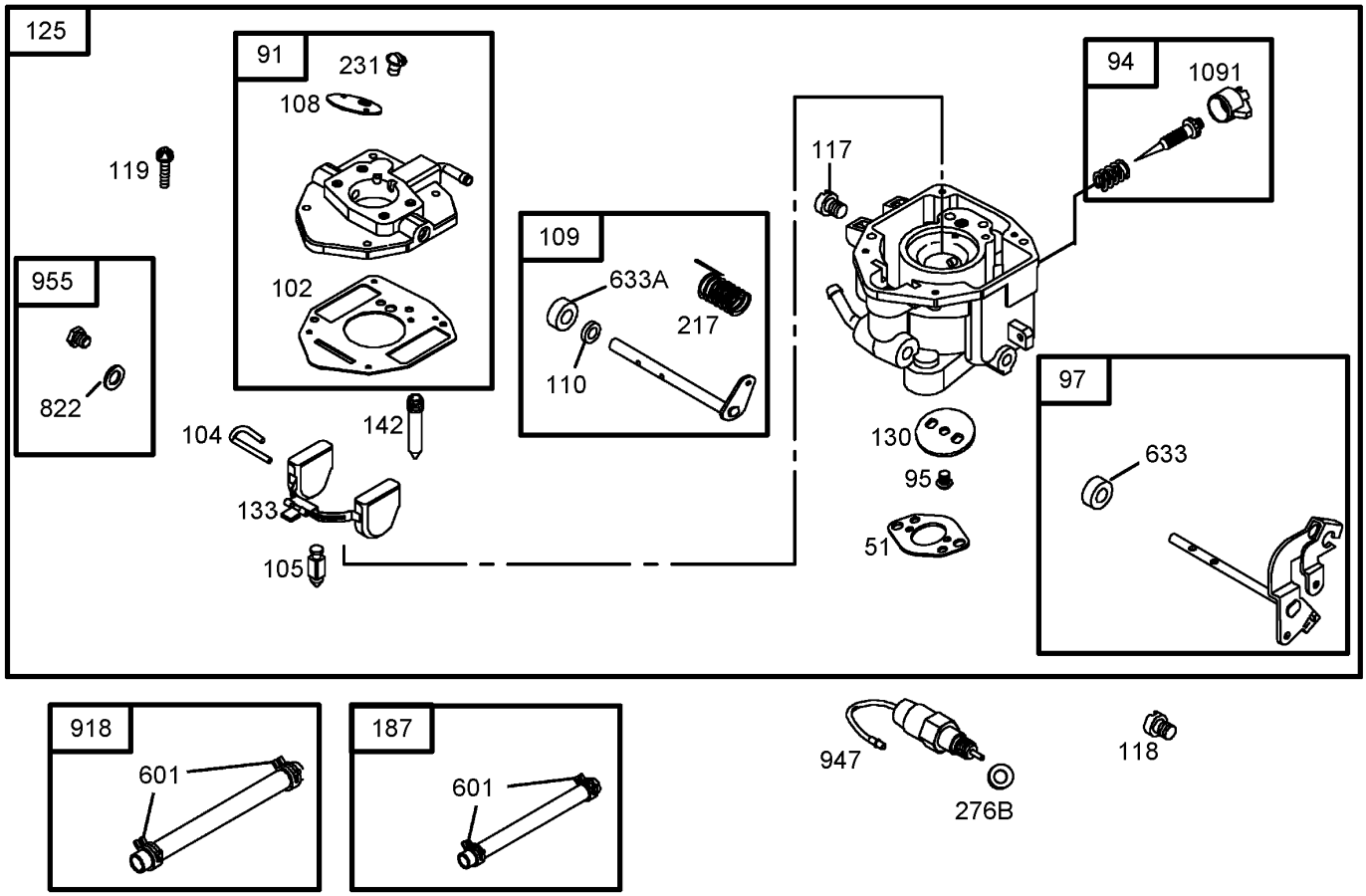
Ref	Part No.	Qty.	Description
1026	691836	1	Rod–push (Intake)
1026	691758	1	Rod–push (Exhaust)
1029	807323	1	Arm–rocker
1100	690973	1	Pivot–arm, Rocker
1254	807084	1	Screw (Rocker Arm Stud)



Assemblies include all parts shown in frames.

Oil Filter, Tube and Pump Assembly
Briggs and Stratton 303440-1326-E1

Ref	Part No.	Qty.	Description
❻39	690745	1	Deflector–oil
❻239	690233	1	Switch–pressure, Oil
❻273	690681	1	Seal–o Ring (Oil Pump)
❻287	692062	1	Screw (Dipstick Tube)
❻385	807084	1	Screw (Rocker Arm Stud)
❻387	808656	1	Pump–fuel
❸❻468	690690	1	Seal–o Ring (Oil Pump Screen)
❻479	692537	1	Screw (Oil Pump Screen)
❻523	693175	1	Dipstick
❸❻524	693172	1	Seal–tube, Dipstick
❻525	693173	1	Tube–dipstick
❻565	690682	1	Stud (Oil Filter Adapter)
❻596	691492	1	Screw (Oil Pump)
❻628	806660	1	Screw (Fuel Pump Bracket)
❻650	692539	1	Screw (Cylinder Head Cover)
❻737	690679	1	Screw (Oil Filter Adapter)
❻788	691559	1	Bracket–pump, Fuel
❻816	690706	1	Washer (Oil Filter Adapter)
❸❻988	692063	1	Gasket–adapter, Oil Filter
❻1017	690900	1	Screen–pump, Oil
❻1024	693185	1	Pump–oil
❻1027	492932	1	Filter–oil
❻1028	808235	1	Adapter–filter, Oil
❻1139	806497	1	Washer (Fuel Pump Bracket)

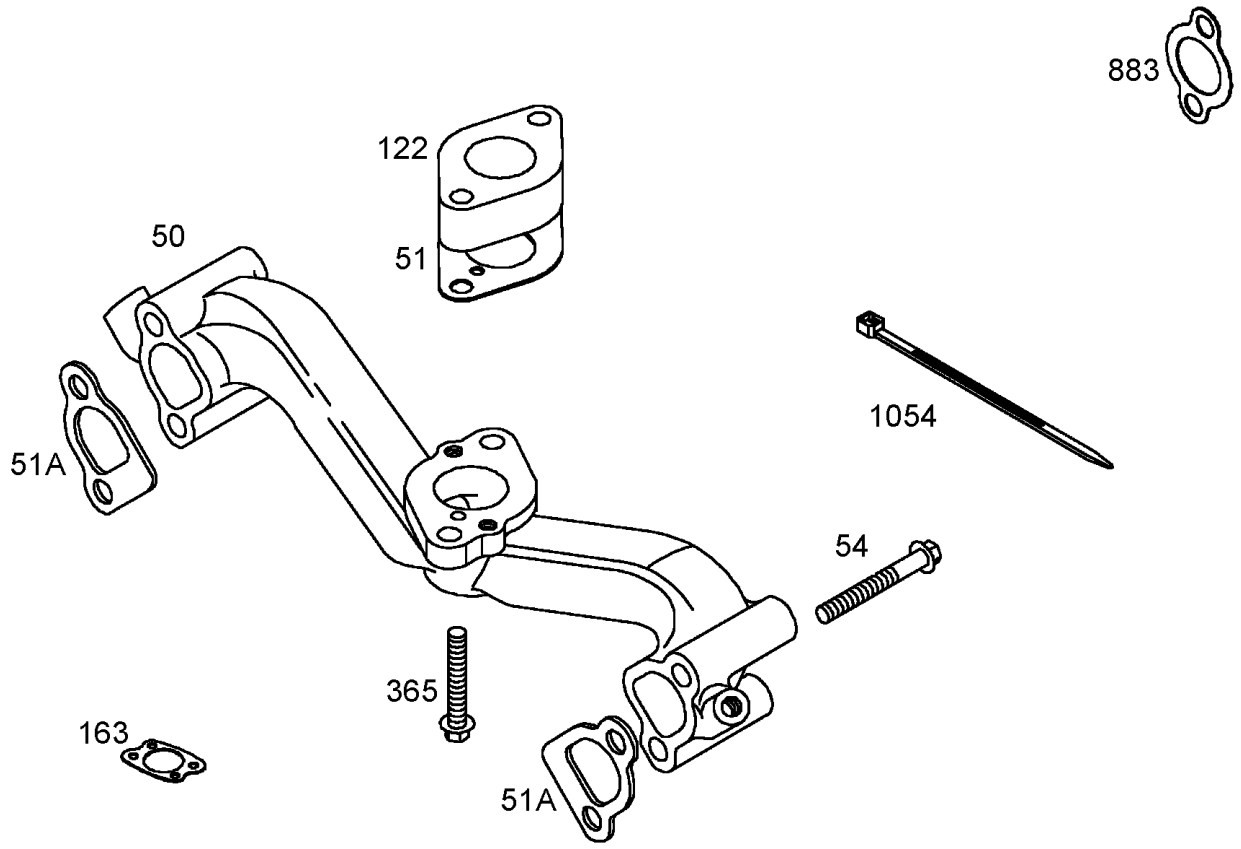


Assemblies include all parts shown in frames.

Carburetor Assembly
Briggs and Stratton 303440-1326-E1

Ref	Part No.	Qty.	Description
❸❺51 ❻	691694	1	Gasket-Intake
❻91	808964	1	Body–carburetor, Upper
❺❻94	808257	1	Idle Mixture Kit
❻95	690718	1	Screw (Throttle Valve)
❻97	841498	1	Shaft–throttle
❺❻102	692077	1	Gasket–body, Carburetor
❺❻104	690723	1	Pin–hinge, Float
❺❻105	692078	1	Valve–needle, Float
❻108	690719	1	Valve–choke
❻109	808962	1	Shaft–choke
❻110	806861	1	Washer (Choke Shaft)
❻117	806859	1	Jet–main
❻118	807115	1	Jet–main (High Altitude)
❻119	690720	1	Screw (Upper To Lower Body)
❻125	841494	1	Carburetor
❻130	690726	1	Valve–throttle
❻133	806961	1	Float–carburetor
❻142	806860	1	Nozzle–carburetor
❻187	691050	1	Line–fuel (Cut To Required Length)
❻217	806862	1	Spring–return, Choke
❻231	690718	1	Screw (Throttle Valve)
❻276B	806137	1	Washer–sealing
❻601	691038	1	Clamp–hose

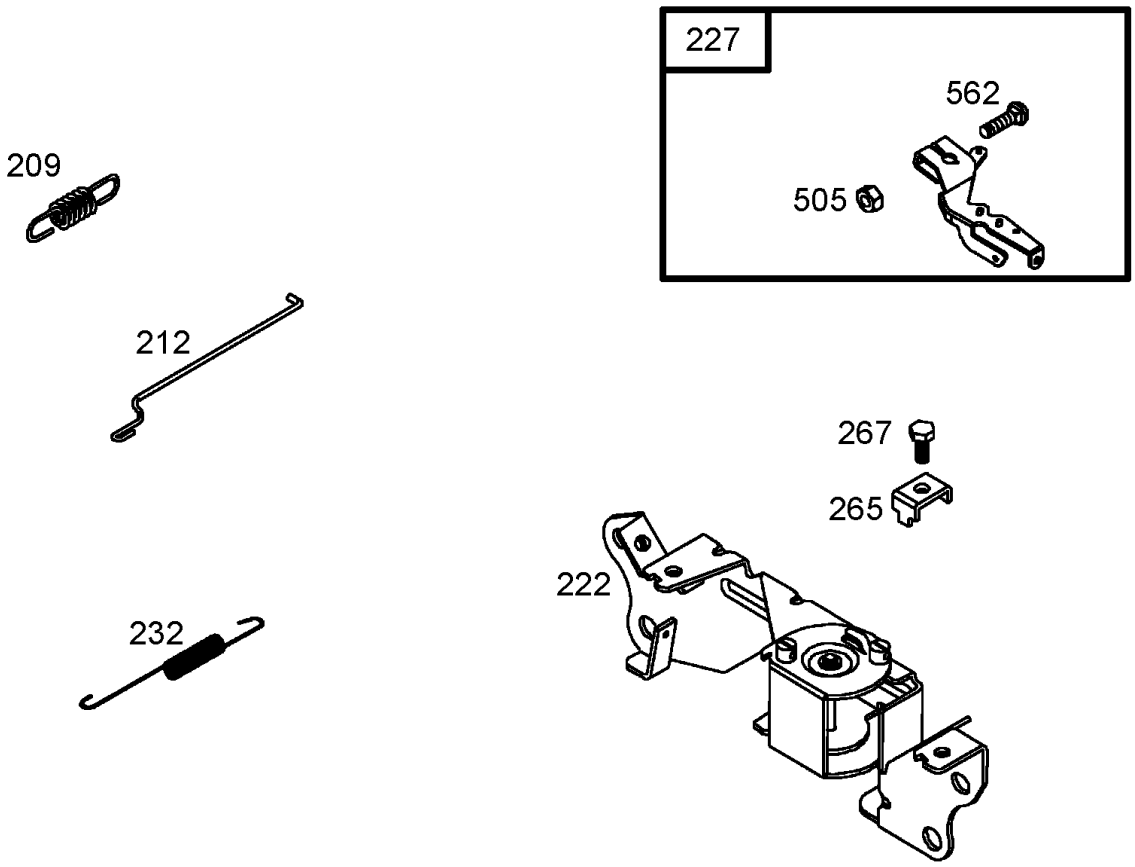
Ref	Part No.	Qty.	Description
❺❻633	806131	1	Seal–shaft, Choke/throttle
❺❻633A	690722	1	Seal–shaft, Choke/throttle
❺❻822	690724	1	Seal–o Ring (Carburetor Plug)
❻918	393815	1	Line–vacuum (Cut To Required Length)
❻947	692094	1	Solenoid–fuel
❻955	807723	1	Plug–carburetor
❺❻1091	691516	1	Cap–limiter



Assemblies include all parts shown in frames.

Intake Manifold Assembly
Briggs and Stratton 303440-1326-E1

Ref	Part No.	Qty.	Description
❻50	690754	1	Manifold–intake
❸❺51 ❻	691694	1	Gasket-Intake
❸❹51A ❻	692035	1	Gasket–intake
❻54	690676	1	Screw (Intake Manifold)
❻122	690691	1	Spacer–carburetor
❸❻163	692081	1	Gasket–cleaner, Air
❻365	690711	1	Screw (Carburetor)
❸❹883 ❻	691613	1	Gasket–exhaust
❻1054	280275	1	Tie–cable

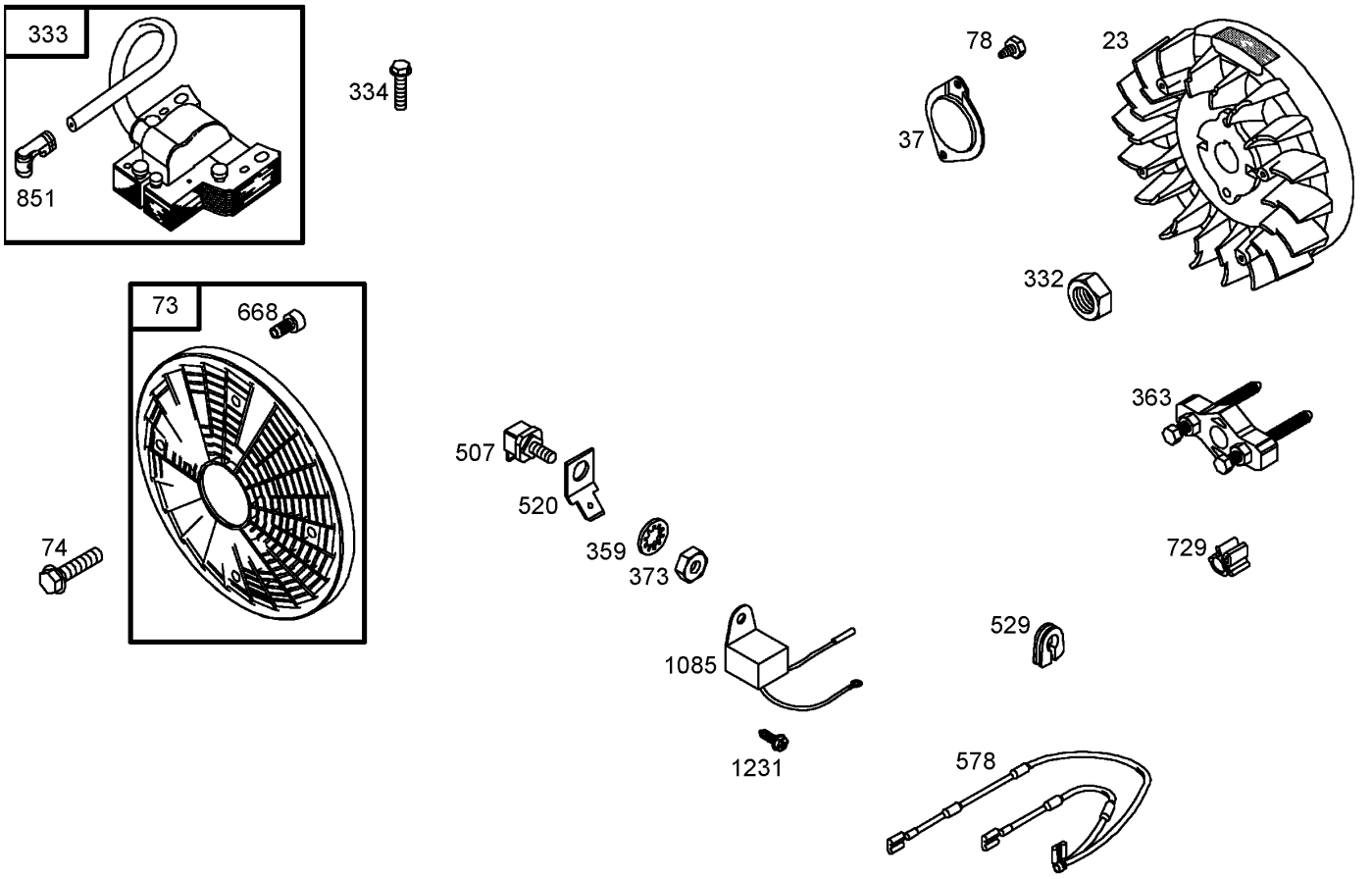


Assemblies include all parts shown in frames.

Governor Assembly

Briggs and Stratton 303440-1326-E1

Ref	Part No.	Qty.	Description
❻209	691507	1	Spring–governor
❻212	690712	1	Link–throttle
❻222	691570	1	Bracket–control
❻227	690236	1	Lever–control, Governor
❻232	692073	1	Spring–link, Governor
❻265	691024	1	Clamp–casing
❻267	692083	1	Screw (Casing Clamp)
❻505	690238	1	Nut (Governor Control Lever)
❻562	690239	1	Bolt (Governor Control Lever)

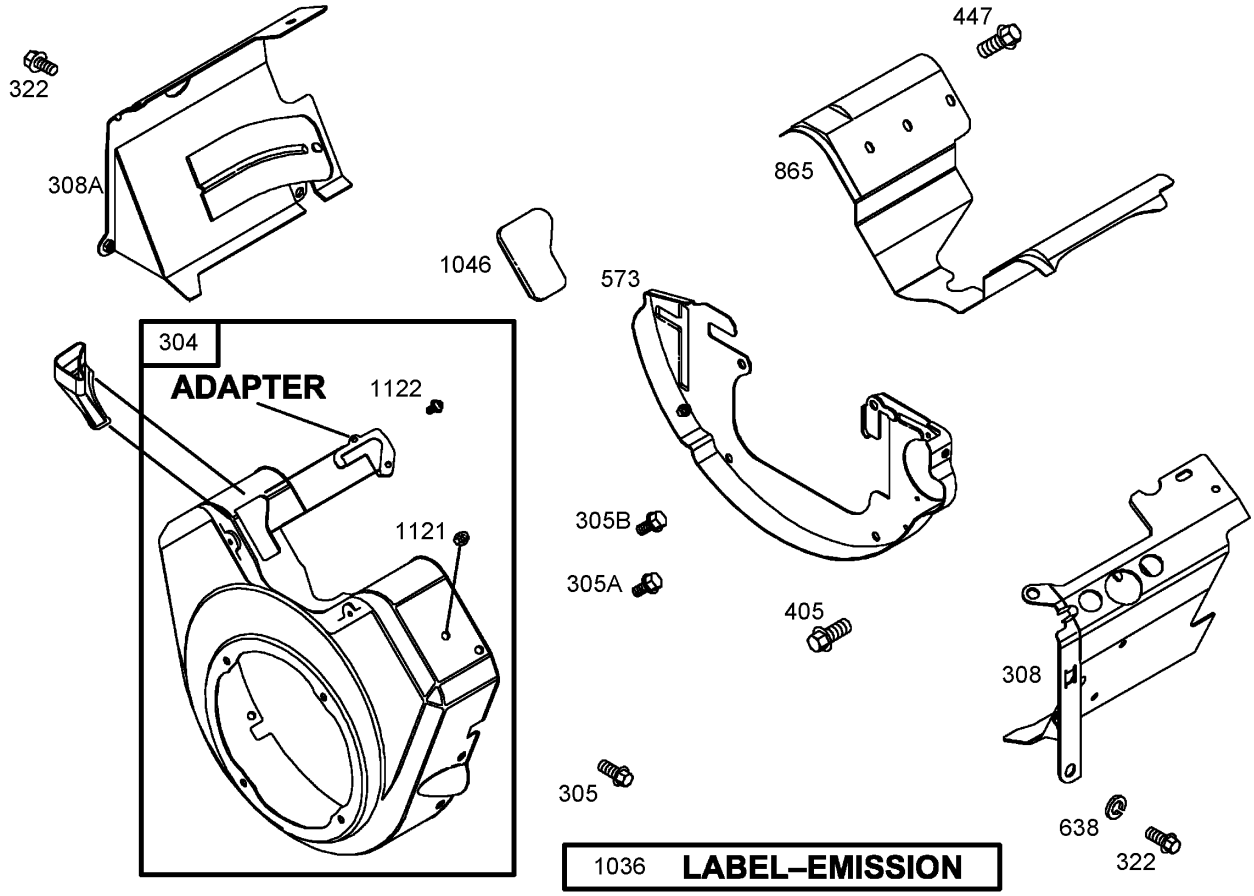


Assemblies include all parts shown in frames.

Flywheel Assembly

Briggs and Stratton 303440-1326-E1

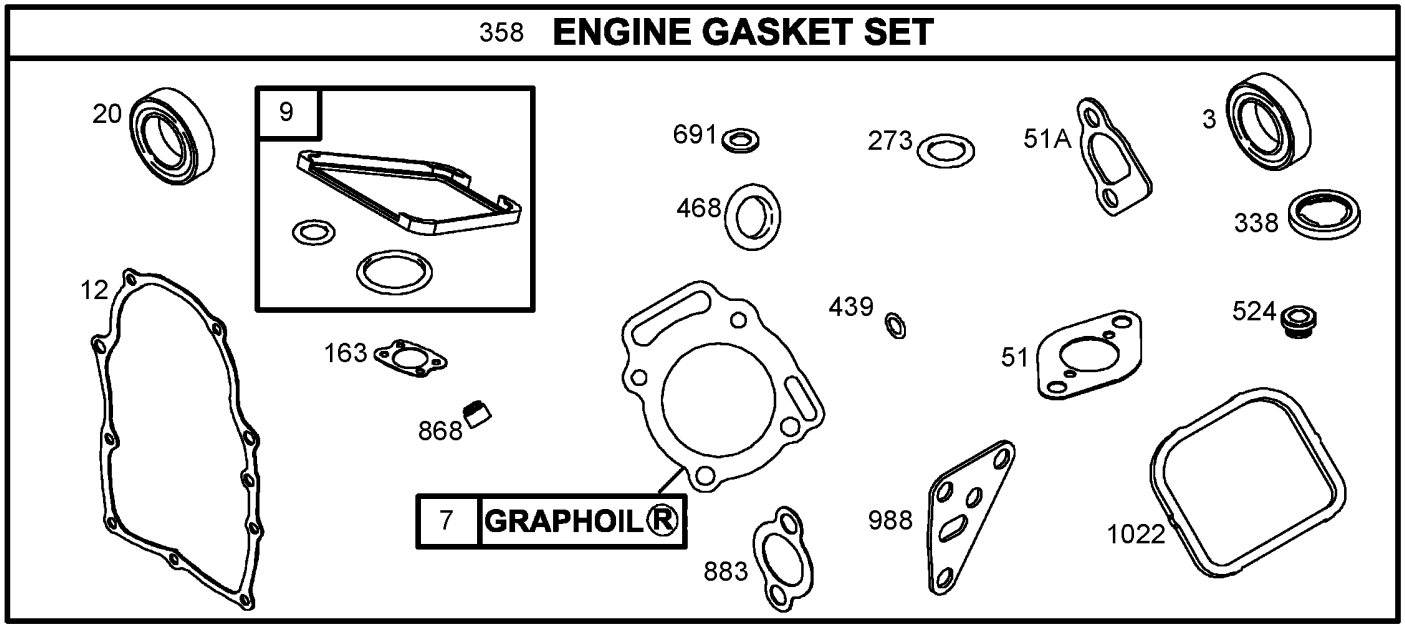
Ref	Part No.	Qty.	Description
❻23	690889	1	Flywheel
❻37	841309	1	Guard–flywheel
❻73	494439	1	Screen–rotating
❻74	691647	1	Screw (Rotating Screen)
❻78	690688	1	Screw (Flywheel Guard)
❻332	690887	1	Nut (Flywheel)
❻333	492341	1	Armature–magneto
❻334	692066	1	Screw (Magneto Armature)
❻359	691077	1	Washer (Ground Terminal)
❻363	19203	1	Puller–flywheel
❻373	691612	1	Nut (Ground Terminal)
❻507	691972	1	Insulator
❻520	691084	1	Terminal–ground
❻529	690744	1	Grommet
❻578	692319	1	Wire ASM
❻668	691500	1	Spacer
❻729	690586	1	Clip–wire
❻851	493880	1	Terminal–sparkplug
❻1085	809093	1	Module–ignition
❻1231	692067	1	Screw (Ignition Module)



Assemblies include all parts shown in frames.

Blower Housing Assembly
Briggs and Stratton 303440-1326-E1

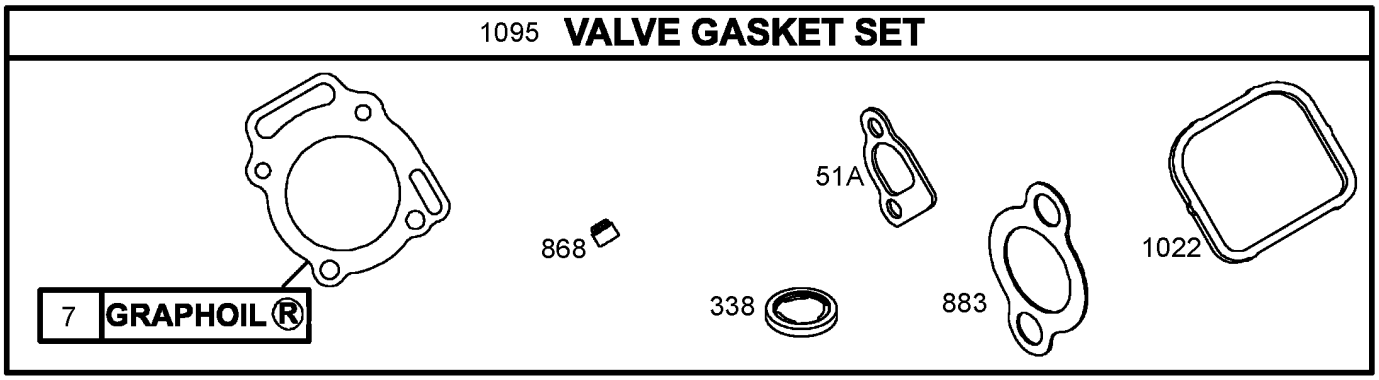
Ref	Part No.	Qty.	Description
❻304	808408	1	Housing–blower
❻305	692539	1	Screw (Cylinder Head Cover)
❻305A	692056	1	Screw (Blower Housing)
❻305B	692062	1	Screw (Dipstick Tube)
❻308	841232	1	Cover–head, Cylinder (Cylinder 1)
❻308A	841182	1	Cover–head, Cylinder (Cylinder 2)
❻322	692539	1	Screw (Cylinder Head Cover)
❻405	807163	1	Screw (Backplate)
❻447	692539	1	Screw (Cylinder Head Cover)
❻573	690902	1	Plate–back
❻638	691551	1	Washer (Cylinder Head Cover)
❻865	690750	1	Cover–guide, Air
❻1036	806881	1	Label–emission
❻1046	692082	1	Plug–housing, Blower
❻1121	810056	1	Nut (Air Cleaner)
❻1122	93410	1	Screw (Control Wire Casing)

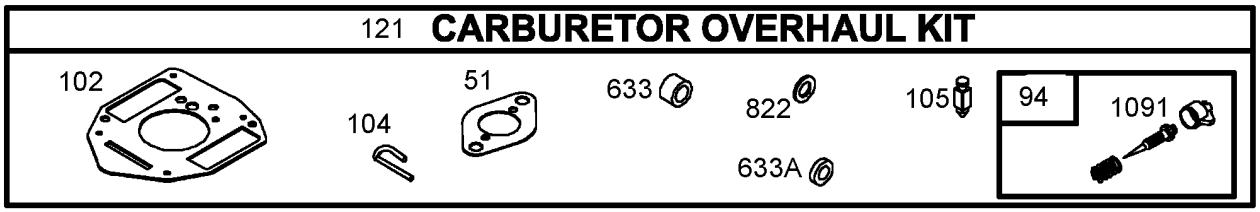


Assemblies include all parts shown in frames.

Gasket Assembly
Briggs and Stratton 303440-1326-E1

Ref	Part No.	Qty.	Description
❸❻3	805101	1	Seal–oil (Magneto Side)
❸❹7 ❻	806085	1	Gasket–head, Cylinder
❸❻9	809094	1	Gasket–breather
❸❻12	691684	1	Gasket–crankcase
❸❻20	805049	1	Seal–oil (Pto Side)
❸❺51 ❻	691694	1	Gasket-Intake
❸❹51A ❻	692035	1	Gasket–intake
❸❻163	692081	1	Gasket–cleaner, Air
❸❻273	690681	1	Seal–o Ring (Oil Pump)
❸❹338 ❻	691312	1	Gasket–dipstick
❻358	808390	1	Engine Gasket Set
❸❻439	692154	1	Seal–o Ring (Crankcase Cover)
❸❻468	690690	1	Seal–o Ring (Oil Pump Screen)
❸❻524	693172	1	Seal–tube, Dipstick
❸❻691	690680	1	Seal–shaft, Governor
❸❹868 ❻	691963	1	Seal–valve
❸❹883 ❻	691613	1	Gasket–exhaust
❸❻988	692063	1	Gasket–adapter, Oil Filter
❸❹1022 ❻	806039	1	Gasket–cover, Rocker





Assemblies include all parts shown in frames.

Carburetor Overhaul Kit Assembly
Briggs and Stratton 303440-1326-E1

Ref	Part No.	Qty.	Description
❸❹7 ❻	806085	1	Gasket–head, Cylinder
❸❺51 ❻	691694	1	Gasket-Intake
❸❹51A ❻	692035	1	Gasket–intake
❺❻94	808257	1	Idle Mixture Kit
❺❻102	692077	1	Gasket–body, Carburetor
❻104	690723	1	Pin–hinge, Float
❺❻105	692078	1	Valve–needle, Float
❻121	809023	1	Carburetor Overhaul Kit
❸❹338 ❻	691312	1	Gasket–dipstick
❺❻633	806131	1	Seal–shaft, Choke/throttle
❺❻633A	690722	1	Seal–shaft, Choke/throttle
❺❻822	690724	1	Seal–o Ring (Carburetor Plug)
❸❹868 ❻	691963	1	Seal–valve
❸❹883 ❻	691613	1	Gasket–exhaust
❸❹1022 ❻	806039	1	Gasket–cover, Rocker
❺❻1091	691516	1	Cap–limiter
❻1095	808392	1	Valve Gasket Set

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