Form Number 3351-978

Z557 Z Master®
With 52in TURBO FORCE Side Discharge Mower

Model No. 74243 - 250000001 and up.

Parts Catalog

Ordering Replacement Parts
To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers
Each Identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers
Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1, 6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustrations and in part lists.

Reference Numbers Indicating Quantity
In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

©The Toro Company - 2004
All Rights Reserved

Register your product at www.Toro.com

Contents

Description	Page
Front Frame Assembly	3
Caster and Wheel Assembly	4
Main Frame Assembly	5
Brake and Wheel Hub Assembly	6
Steering Control Assembly	7
Steering Control Assembly	8
Hydraulic System Assembly	9
Seat and ROPS Assembly	11
Seat Assembly No. 107-1867	12
Roll-Over-Protection-System Assembly No. 108-1097	13
Deck Assembly	14
Spindle Assembly No. 106-3217	16
Deck Decal Assembly No. 107-1623	17
Rubber Deflector Assembly No. 106-3249	18
Deck Connection Assembly	19
Drive Idler Assembly	20
Engine and Clutch Assembly	21
Muffler Guard and Heat Shield Assembly	22
Fuel Tank and Line Assembly	23
Electrical Assembly	24
Crankshaft Assembly Kohler CH740-0054	25
Crankscase Assembly Kohler CH740-0054	26
Oil Pan / Lubrication Assembly Kohler CH740-0054	27
Head / Valve / Breather Assembly Kohler CH740-0054	28
Ignition / Electrical Assembly Kohler CH740-0054	29
Blower Housing Assembly Kohler CH740-0054	30
Starter Assembly Kohler CH740-0054	31
Fuel System Assembly Kohler CH740-0054	32
Engine Control Assembly Kohler CH740-0054	33
Air Intake / Filtration Assembly Kohler CH740-0054	34
Exhaust Assembly Kohler CH740-0054	35

Part Description Abbreviations

Part descriptions in this catalog may include the following abbreviations.

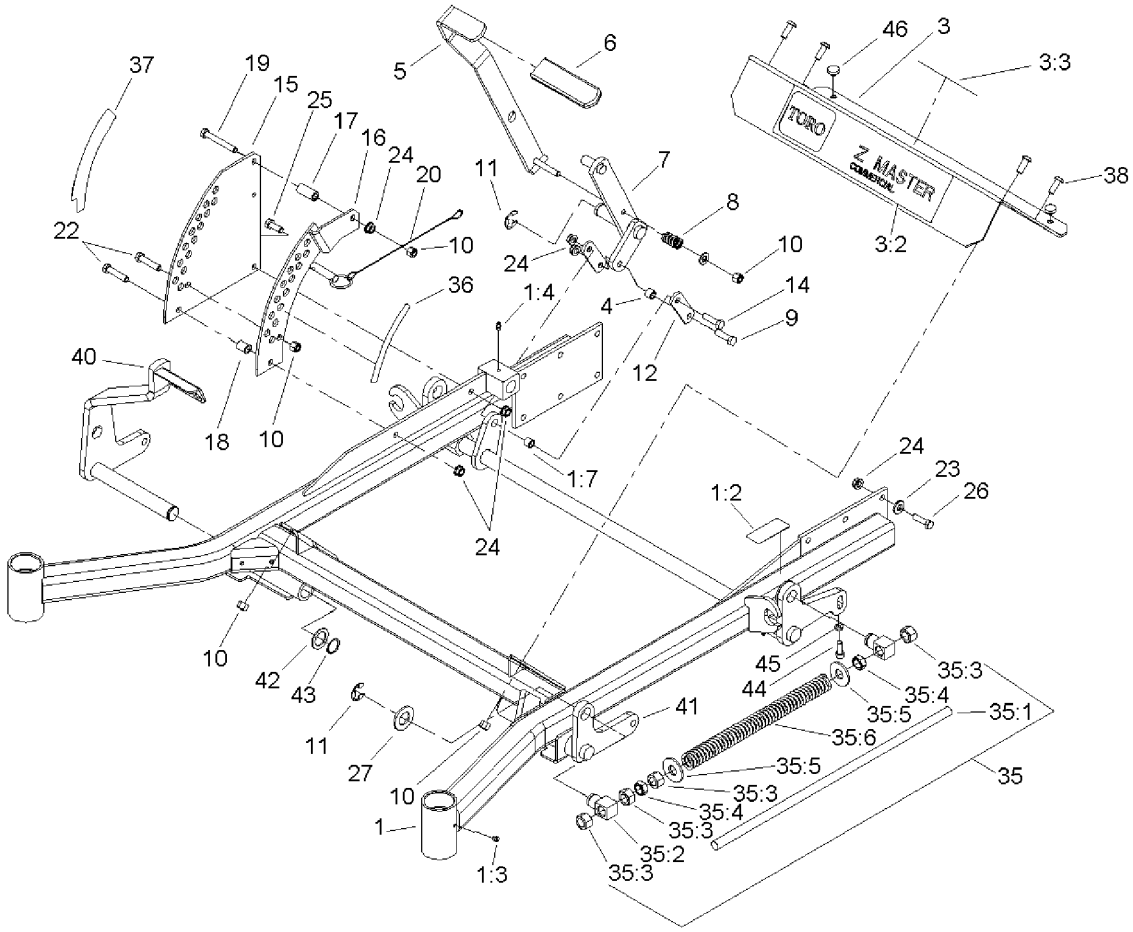
AR	as required
ASM	assembly
CARR	carriage
DEG	degrees
FH	flat head
GA	gauge
HF	hex flange
HH	hex head
HHF	hex head flange
HHFTF	hex head flange thread forming
HJ	hex jam
HLH	hex lag head
HOC	height-of-cut
HS	hex
HSBH	hex socket button head
HSFH	hex socket flat head
HSH	hex socket head
HWH	hex washer head
HWHTF	hex washer head thread forming
HYD	hydraulic
INC	incorporated
LH	left hand
NI	nylon insert
PPH	phillips pan head
PTH	phillips truss head
PTO	power take off
RH	right hand
SFH	slotted fillister head
SHH	slotted hex head
SHWH	slotted hex washer head
SPH	slotted pan head
SQH	square head
SRH	slotted round head
STD	standard
TAP	self tapping
TTH	torx truss head
WH	wing head

Footnotes

❶ Not illustrated

❷ Not serviced separately

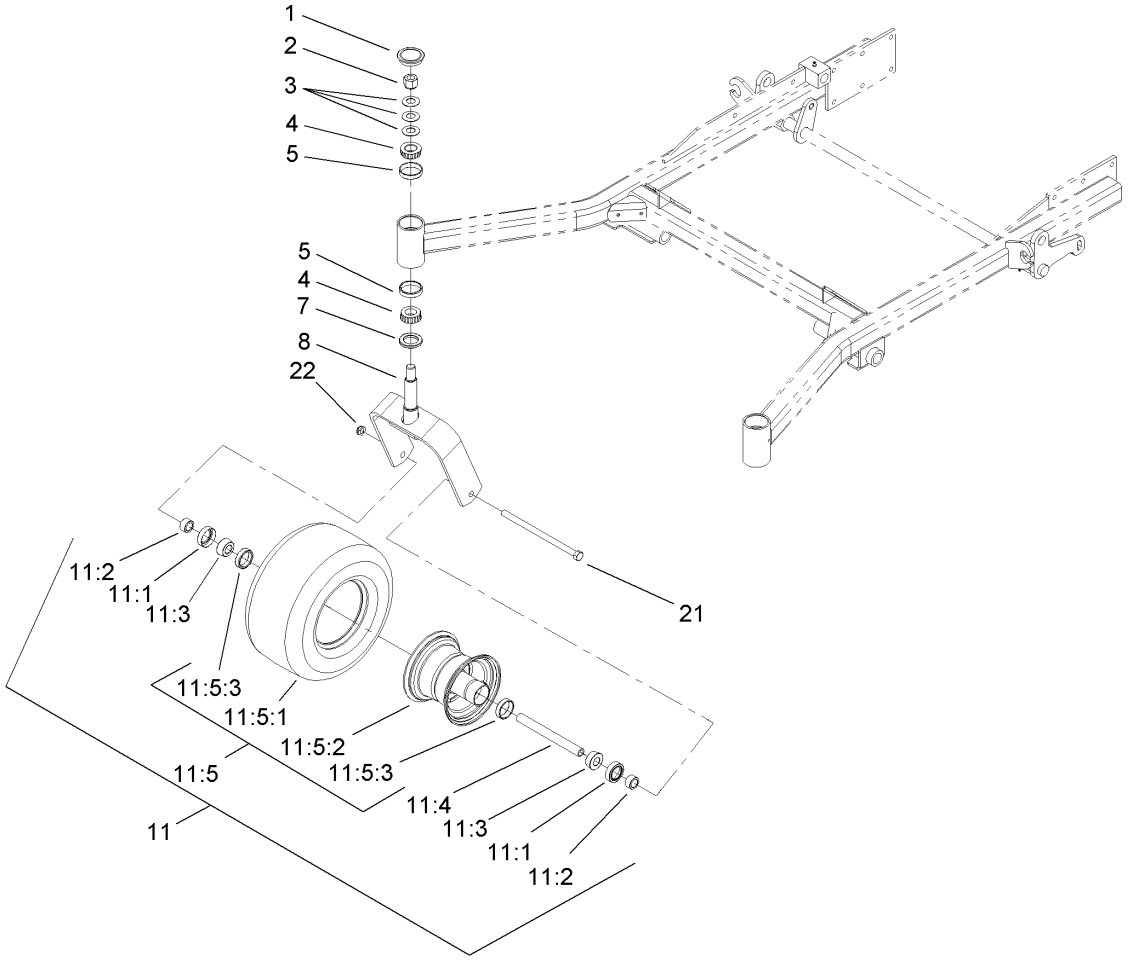
❸ Obtain Parts From Your Local Kohler Dealer



Front Frame Assembly

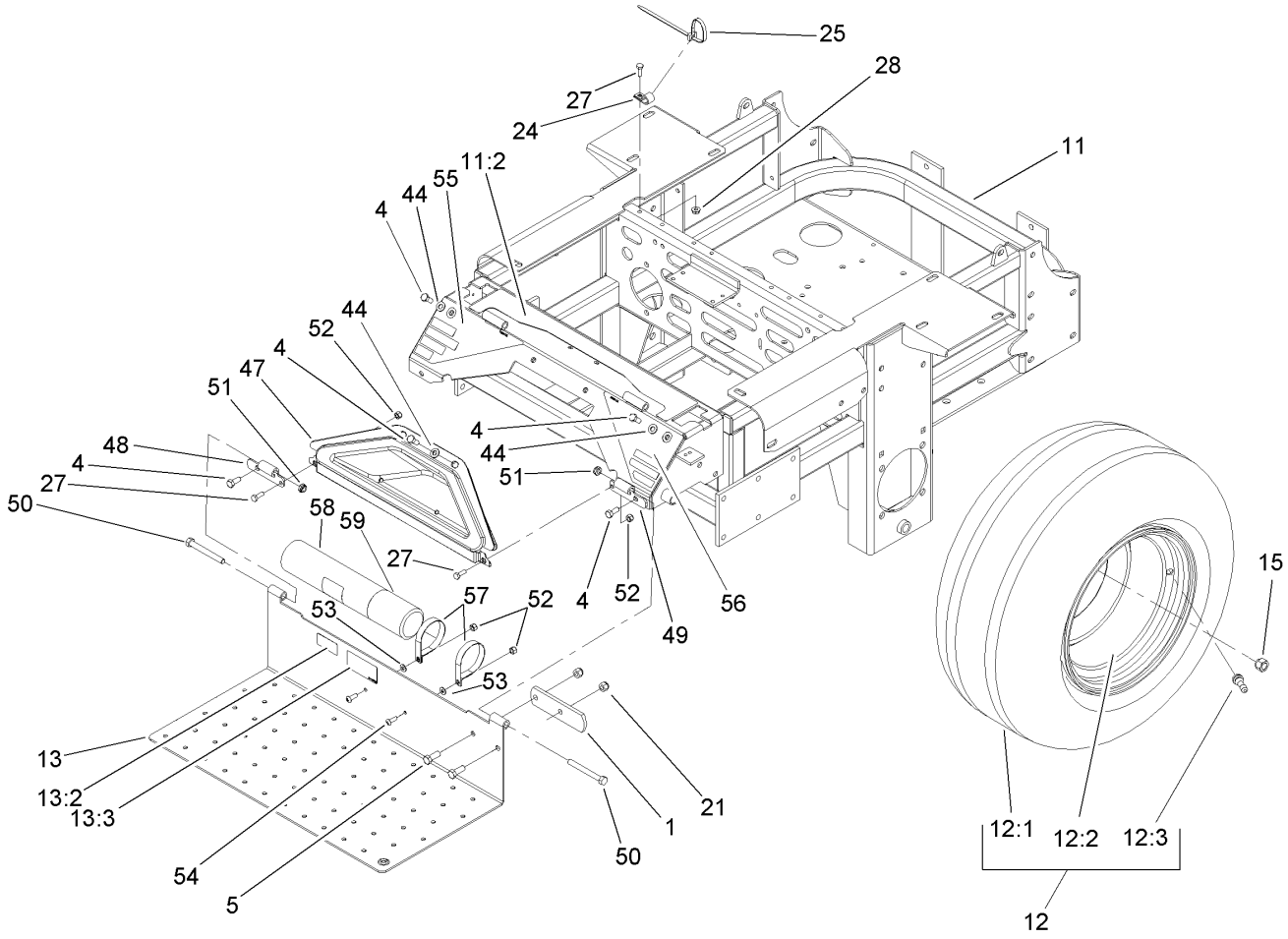
Ref	Part No.	Qty.	Description
1	106-8978	1	Frame ASM
1:2	107-1857	1	Decal-Brake, Parking
1:3	1-811010	2	Plug
1:4	302-19	5	Fitting-Grease
1:7	103-1918	1	Bushing
3	106-9981	1	Front Floorpan ASM
3:2	106-7451	1	Decal
3:3	107-2112	1	Decal-Warning
4	103-1918	1	Bushing
5	103-2083-03	1	Lift Lever ASM
6	1-633295	1	Grip-Lever, Lift
7	103-2064-03	1	Arm-Lift, Deck
8	1-633325	1	Spring-Compression
9	3256-24	1	Washer-Flat
10	3296-39	9	Nut-Lock, NI
11	32151-103	5	Ring-Snap
12	1-633068	2	Arm-Lift, Deck
14	323-29	2	Screw-HH
15	1-633889-01	1	Plate-Lift, Deck
16	1-632899-01	1	Plate-Lift, Deck
17	1-633082	1	Bushing-Lever, Lift
18	1-633080	1	Bushing-Lever, Lift
19	323-13	1	Screw-HH
20	106-9951	1	Hitch Pin ASM

Ref	Part No.	Qty.	Description
22	323-9	2	Screw-HH
23	98-5975	12	Washer-Belleville
24	3290-357	15	Nut-HHF
25	323-6	1	Screw-HH
26	323-7	12	Screw-HH
27	3256-29	4	Washer-Flat
❷35		2	Front Frame Spring ASM
35:1	1-633096	1	Rod-Lift, Deck
35:2	1-633441	2	Swivel-Deck Mount, Rear
35:3	3217-11	4	Nut-Hex
35:4	3218-6	2	Nut-Jam
35:5	3256-7	2	Washer-Flat
35:6	1-633064	1	Spring-Support, Deck
36	107-1861	1	Decal-Height, Deck
37	107-1860	1	Decal-Height, Deck
38	3274-94	4	Screw-HSBH
40	106-8983-01	1	RH Deck Lift ASM
41	106-8984-01	1	LH Deck Lift ASM
42	1-523157	2	Washer-Spacer
43	32151-29	2	Ring-Retaining
44	3274-18	2	Screw-HSH
45	3218-2	2	Nut-Jam
46	1-513658	2	Bumper



Caster and Wheel Assembly

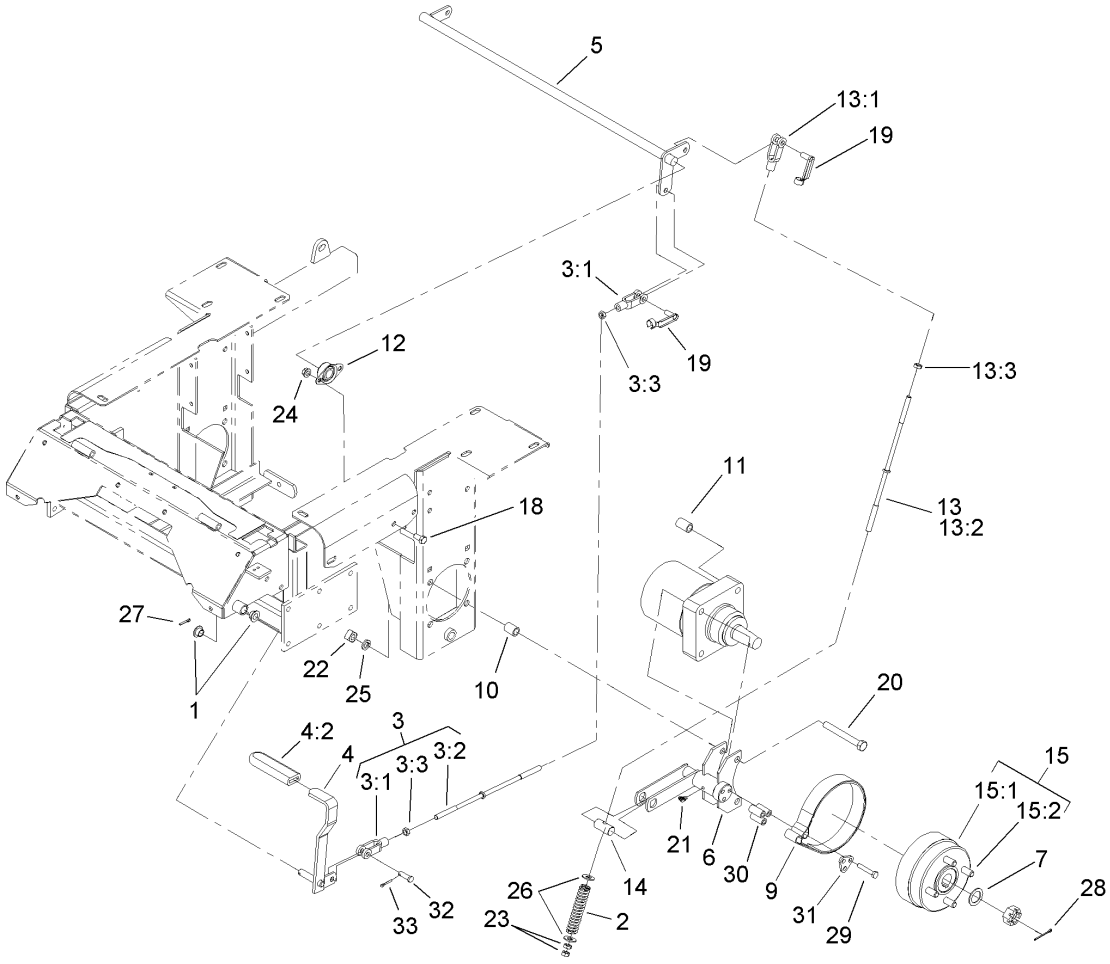
Ref	Part No.	Qty.	Description
1	103-4882	2	Cap-Grease
2	3296-51	2	Nut-Lock, NI
3	1-633508	6	Washer-Bellville
4	254-94	4	Bearing-Cone, Tapered
5	254-72	4	Bearing-Cup, Tapered
7	1-543511	2	Seal-Grease
8	1-642111-01	2	Caster
11	1-644251	2	Caster Wheel ASM
11:1	1-633580	2	Seal-Bearing
11:2	1-633581	2	Spacer-Bearing
11:3	1-633585	2	Bearing-Cone, Taper
11:4	1-633959	1	Spacer-Caster, Front
❷11:5		1	Wheel And Tire ASM
11:5:1	1-523009	1	Tire
11:5:2	1-633987	1	Wheel
11:5:3	1-633584	2	Bearing-Cup
21	325-24	2	Screw-HH
22	3296-45	2	Nut-Lock, NI



Main Frame Assembly

Ref	Part No.	Qty.	Description
1	1-633964-03	1	Stop-Brake, Park
4	322-43	6	Screw-HH
5	323-6	2	Screw-HH
11	108-1095	1	Main Frame ASM
11:2	107-8076	1	Decal-Console, Top
12	1-653010	2	Wheel And Tire ASM
12:1	1-653160	1	Tire
12:2	1-653158	1	Wheel
12:3	232-27	1	Stem-Valve
13	107-1858	1	Floorpan
13:2	98-4387	1	Decal-Protection, Ear
13:3	107-1864	1	Decal-Location, Manual
15	242-50	8	Nut-Lug
21	3296-39	2	Nut-Lock, NI
24	1-513762	1	Clip-Loom
25	1-303335	1	Tie-Plastic
27	321-4	3	Screw-HH
28	32128-33	1	Nut-HF
44	3256-70	6	Washer-Flat
47	106-7498	1	Pocket
48	106-7488-03	1	Hinge-Floorpan, LH
49	106-7489-03	1	Hinge-Floorpan, RH
50	323-20	2	Screw-HH
51	3296-59	2	Nut-Lock, NI

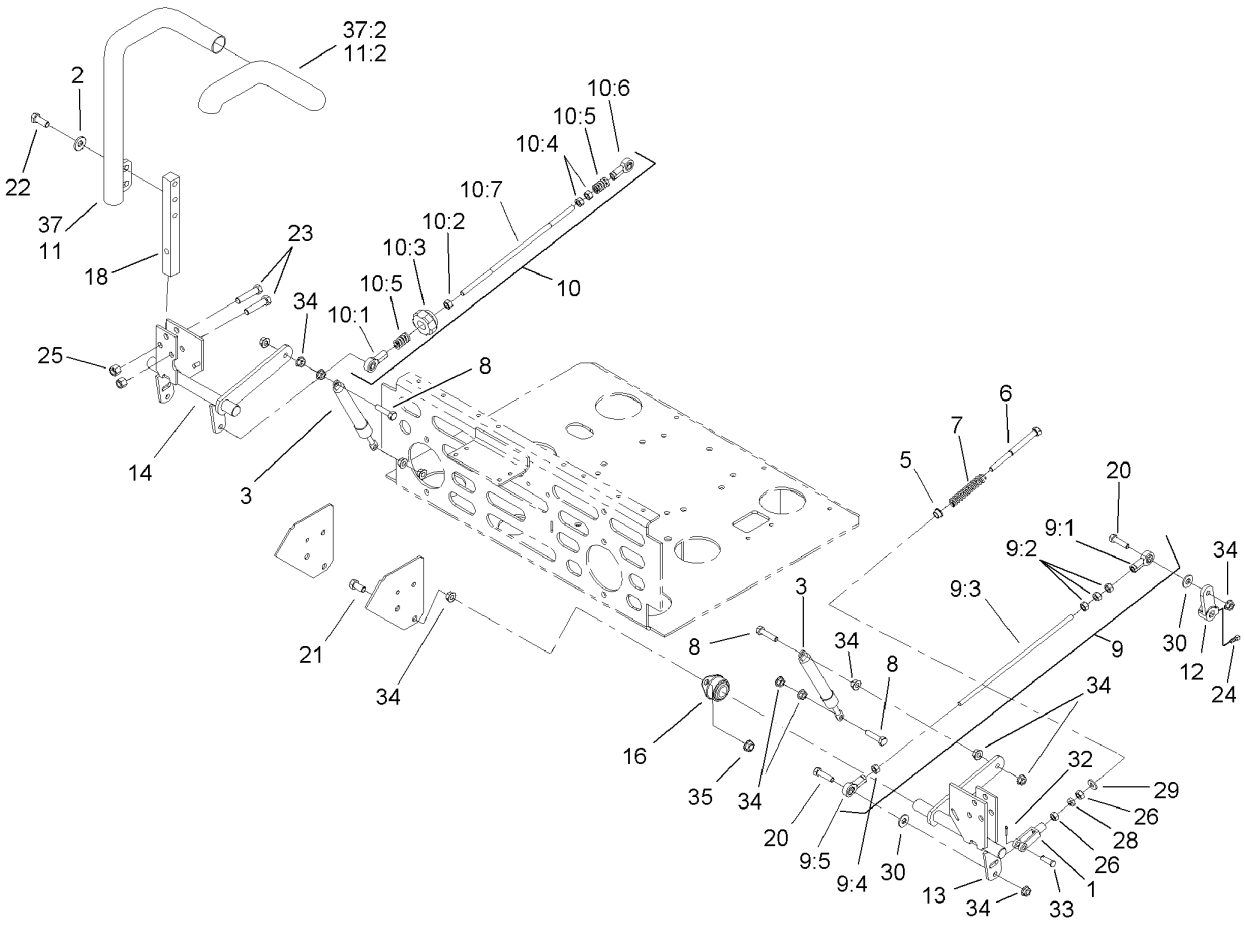
Ref	Part No.	Qty.	Description
52	3296-42	4	Nut-Lock, NI
53	3256-63	2	Washer-Flat
54	3258-166	2	Screw-Prh
55	106-9989	1	Decal-Warning
56	106-7492	1	Decal-Danger
57	107-1865	2	R-Clamp
58	104-7050	1	Housing-Manual
59	104-7048	1	Cap-Housing



Brake and Wheel Hub Assembly

Ref	Part No.	Qty.	Description
1	1-513140	2	Bearing-Control
2	1-633454	2	Spring-Brake
3	103-4332	1	Brake Rod And Yoke ASM
3:1	1-633131	2	Yoke-Linkage, Brake
3:2	1-633477	1	Rod-Brake
3:3	3219-3	2	Nut-Hex
4	1-634500	1	Brake Lever ASM
4:2	1-633268	1	Grip-Lever, Brake
5	1-632217-03	1	Shaft-Brake
6	103-0352-03	2	Bracket-Brake
7	1-523157	2	Washer-Spacer
9	103-0355	2	Band-Brake
10	1-633380	4	Spacer-Wheel, Short
11	1-633382	4	Spacer-Wheel, Long
12	1-633102	2	Bearing-Flange, Side
13	103-4333	2	Brake Rod And Yoke ASM
13:1	1-633131	1	Yoke-Linkage, Brake
13:2	1-633477	1	Rod-Brake
13:3	3219-3	1	Nut-Hex
14	1-633144	2	Pin-Trunion
15	103-0590	2	Hub And Wheel ASM
15:1	103-0589	1	Wheel Hub ASM
15:2	1-633926	4	Stud-Wheel
18	323-4	4	Screw-HH

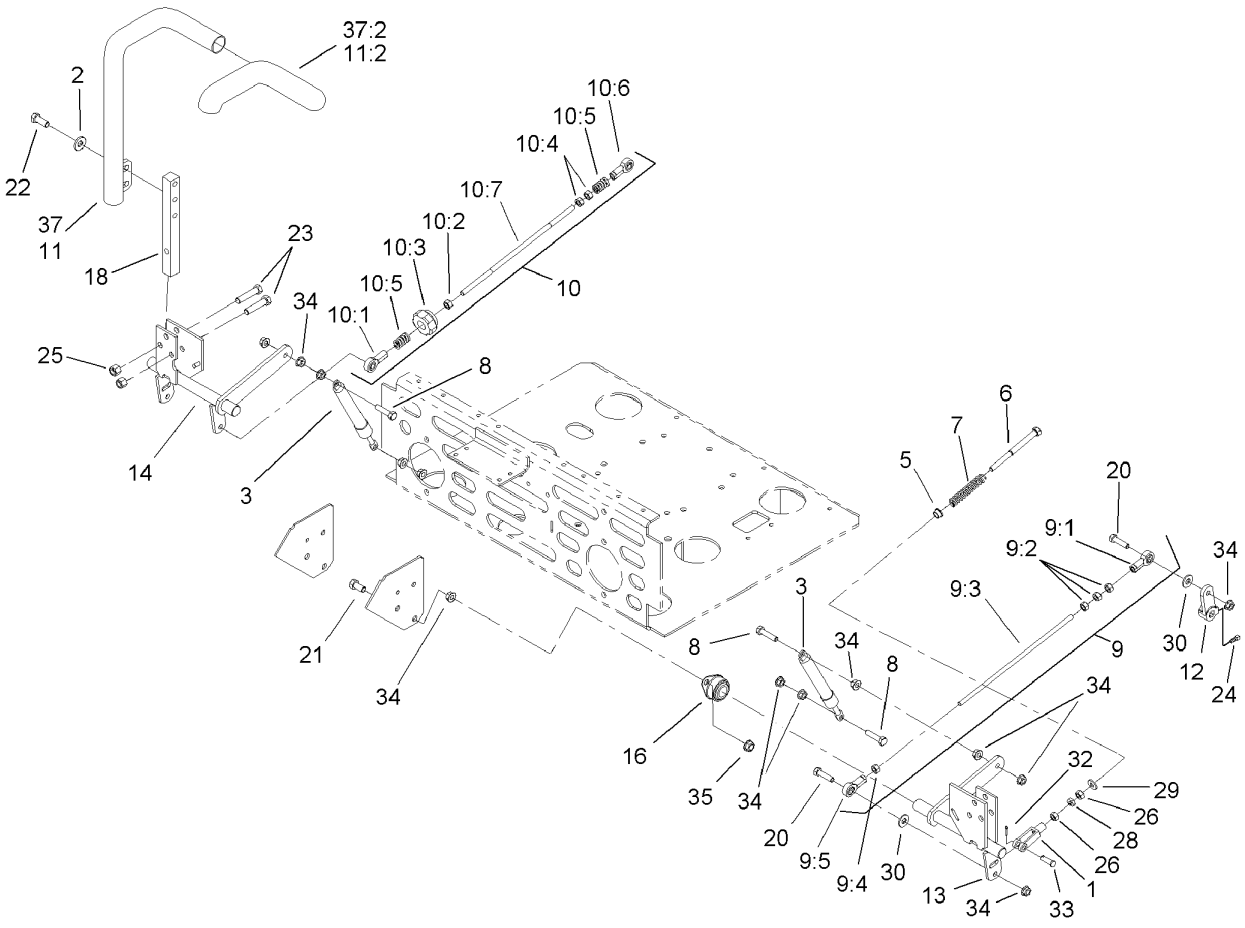
Ref	Part No.	Qty.	Description
19	103-2399	3	Pin-Spring, Clevis
20	325-17	8	Screw-HH
21	1481	2	Fitting-Grease
22	103-0131	8	Nut-Square
23	3219-3	4	Nut-Hex
24	3290-357	4	Nut-HHF
25	3253-7	8	Washer-Lock
26	3256-4	4	Washer-Flat
27	3272-10	1	Pin-Cotter
28	1-806800	2	Pin-Cotter
29	322-9	6	Screw-HH
30	103-0384	6	Spacer
31	103-0374	2	Retainer-Band, Brake
32	1-808285	1	Pin-Clevis
33	3272-10	1	Pin-Cotter



Steering Control Assembly

Ref	Part No.	Qty.	Description
1	1-303105	2	Yoke-Adjustable
2	98-5975	4	Washer-Belleville
3	103-4079	2	Damper-Control, Motion
5	1-603735	2	Bushing-Flanged
6	1-603737	2	Bolt-Return, Neutral
7	1-603807	2	Spring-Return, Neutral
8	1-403180	4	Screw-HH
9	103-4331	1	Tracking Rod ASM
9:1	1-543017	1	Balljoint-RH
9:2	3219-2	3	Nut-Hex
9:3	103-3064	1	Link-Rod, Tracking
9:4	1-804524	1	Nut
9:5	1-633152	1	Balljoint-Thread, LH
10	103-4330	1	Tracking Rod ASM
10:1	1-543017	1	Balljoint-RH
10:2	3219-2	1	Nut-Hex
10:3	103-3060	1	Knob-Tracking
10:4	1-804524	2	Nut
10:5	1-323245	2	Spring-Compression
10:6	1-633152	1	Balljoint-Thread, LH
10:7	103-3064	1	Link-Rod, Tracking
11	106-9982	1	LH Lever ASM
11:2	106-9987	1	Grip-Control, Motion
12	1-632208	2	Arm-Control, Pump

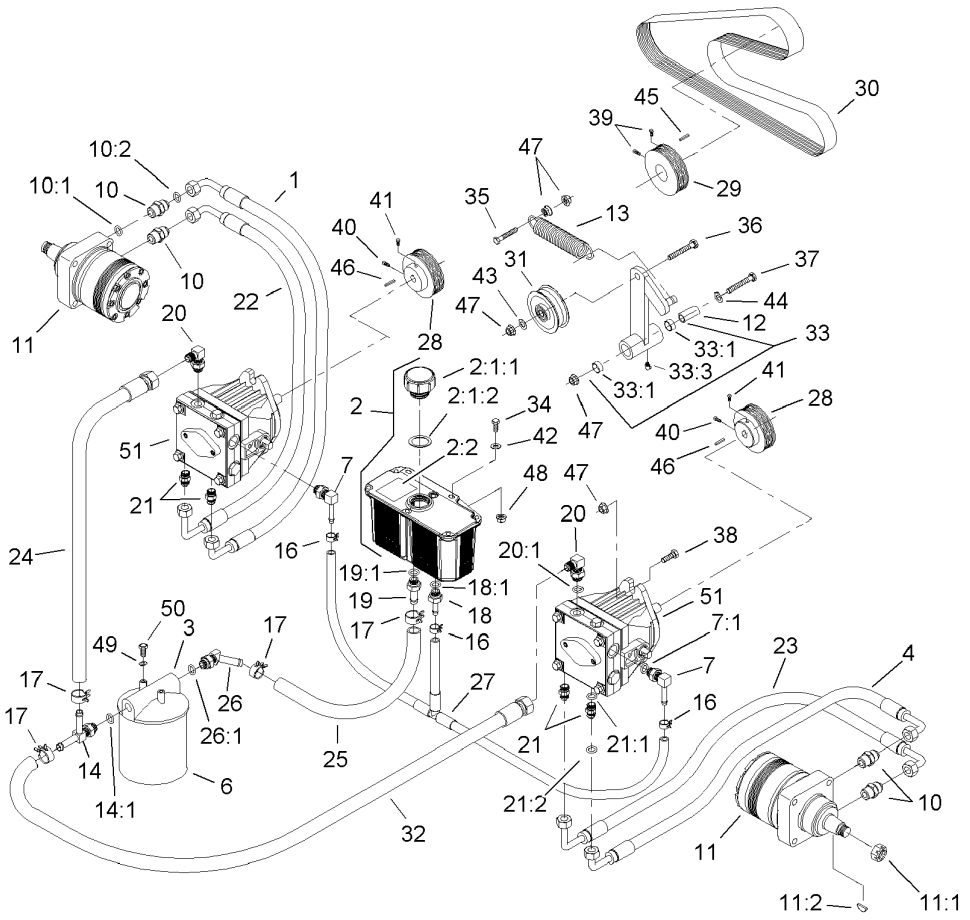
Ref	Part No.	Qty.	Description
13	103-4781	1	Control-Motion, LH
14	103-4782	1	Control-Motion, RH
16	1-633102	4	Bearing-Flange, Side
18	103-0407	2	Arm-Shaft, Control
20	322-6	4	Screw-HH
21	323-4	8	Screw-HH
22	323-6	4	Screw-HH
23	323-9	6	Screw-HH
24	1-803022	2	Screw-Set
25	3296-39	6	Nut-Lock, NI
26	3219-2	4	Nut-Hex
28	3220-2	2	Nut-Jam
29	3256-2	2	Washer-Flat
30	3256-3	4	Washer-Flat
32	3272-5	2	Pin-Cotter
33	1-808280	2	Pin-Clevis
34	32128-20	16	Nut-HF
35	3290-357	8	Nut-HHF
37	106-9983	1	RH Lever ASM
37:2	106-9987	1	Grip-Control, Motion



Steering Control Assembly

Ref	Part No.	Qty.	Description
1	1-303105	2	Yoke-Adjustable
2	98-5975	4	Washer-Belleville
3	103-4079	2	Damper-Control, Motion
5	1-603735	2	Bushing-Flanged
6	1-603737	2	Bolt-Return, Neutral
7	1-603807	2	Spring-Return, Neutral
8	1-403180	4	Screw-HH
9	103-4331	1	Tracking Rod ASM
9:1	1-543017	1	Balljoint-RH
9:2	3219-2	3	Nut-Hex
9:3	103-3064	1	Link-Rod, Tracking
9:4	1-804524	1	Nut
9:5	1-633152	1	Balljoint-Thread, LH
10	103-4330	1	Tracking Rod ASM
10:1	1-543017	1	Balljoint-RH
10:2	3219-2	1	Nut-Hex
10:3	103-3060	1	Knob-Tracking
10:4	1-804524	2	Nut
10:5	1-323245	2	Spring-Compression
10:6	1-633152	1	Balljoint-Thread, LH
10:7	103-3064	1	Link-Rod, Tracking
11	108-7238	1	LH Lever ASM
11:2	106-9987	1	Grip-Control, Motion
12	1-632208	2	Arm-Control, Pump

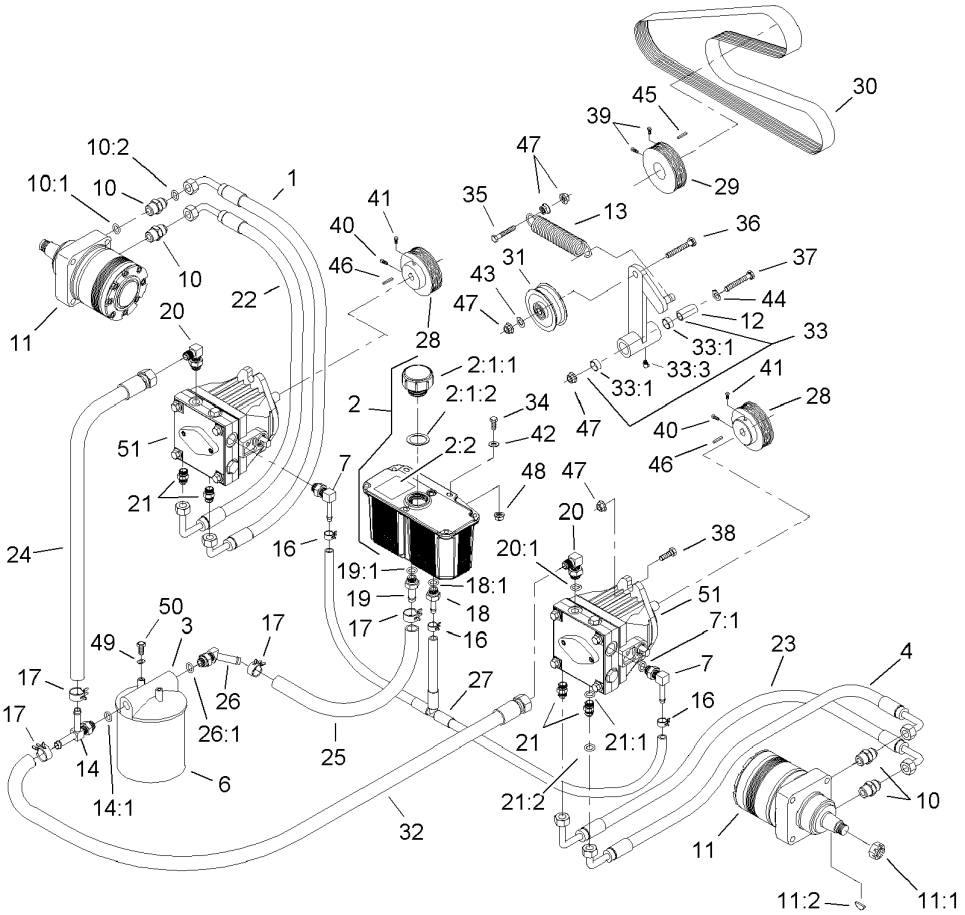
Ref	Part No.	Qty.	Description
13	103-4781	1	Control-Motion, LH
14	103-4782	1	Control-Motion, RH
16	1-633102	4	Bearing-Flange, Side
18	103-0407	2	Arm-Shaft, Control
20	322-6	4	Screw-HH
21	323-4	8	Screw-HH
22	323-6	4	Screw-HH
23	323-9	6	Screw-HH
24	1-803022	2	Screw-Set
25	3296-39	6	Nut-Lock, NI
26	3219-2	4	Nut-Hex
28	3220-2	2	Nut-Jam
29	3256-2	2	Washer-Flat
30	3256-3	4	Washer-Flat
32	3272-5	2	Pin-Cotter
33	1-808280	2	Pin-Clevis
34	32128-20	16	Nut-HF
35	3290-357	8	Nut-HHF
37	108-7237	1	RH Lever ASM
37:2	106-9987	1	Grip-Control, Motion



Hydraulic System Assembly

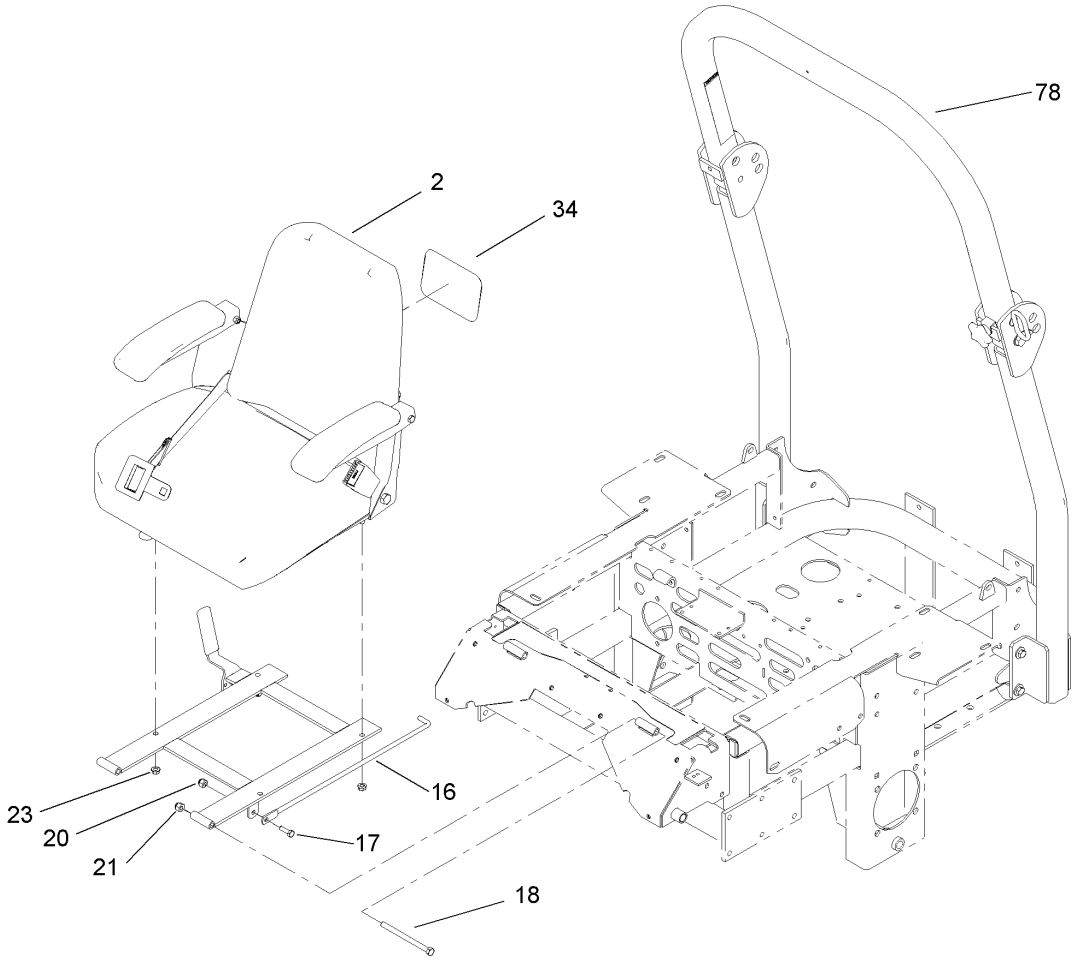
Ref	Part No.	Qty.	Description
1	103-3736	1	HYD Hose ASM
2	103-1947	1	HYD Reservoir ASM
❷2:1		1	Reservoir-HYD
2:1:1	103-1948	1	Cap-Reservoir, HYD
2:1:2	103-1949	1	Gasket-Cap
2:2	1-523552	1	Decal-Tank, HYD
3	104-7836	1	Head-Filter
4	103-3733	1	HYD Hose ASM
6	1-633752	1	Filter-Hyd, Winter
6	1-633750	1	Filter-HYD
7	103-1799	2	Elbow-90 DEG
7:1	237-42	1	O-Ring
10	1-603991	4	Fitting-Straight
10:1	237-80	1	O-Ring
10:2	1-603992	1	O-Ring
11	103-6988	2	Motor-Wheel
11:1	1-809036	1	Nut-HH
11:2	3257-42	1	Key-Woodruff
❶11:99	1-000099	1	Seal Kit
❶11:99	1-000139	1	Bearing Kit
❶11:99	103-2748	1	Drive Link Kit
12	1-603384	1	Bushing-Pivot, Idler
13	103-3330	1	Spring-Extension
14	103-1828	1	Adapter-Run, Tee

Ref	Part No.	Qty.	Description
14:1	237-42	1	O-Ring
16	103-1716	3	Clamp-Hose
17	103-1988	4	Clamp-Hose
18	103-1801	1	Adapter-Straight
18:1	237-42	1	O-Ring
19	103-1912	1	Adapter-Straight
19:1	237-42	1	O-Ring
20	103-1802	2	Fitting-Hyd, 90 DEG
20:1	1-603921	1	O-Ring
21	1-603990	4	Fitting-Straight
21:1	1-603920	1	O-Ring
21:2	1-603992	1	O-Ring
22	103-3737	1	HYD Hose ASM
23	103-3735	1	HYD Hose ASM
24	103-1826	1	HYD Hose ASM
25	103-1808	1	Hose-HYD
26	103-1807	1	Elbow-45 DEG
26:1	237-42	1	O-Ring
27	103-1806	1	HYD Hose ASM
28	103-6907	2	Sheave
29	1-633567	1	Sheave
30	103-7445	1	Belt-V
31	1-633167	1	Sheave-Idler
32	103-1827	1	HYD Hose ASM



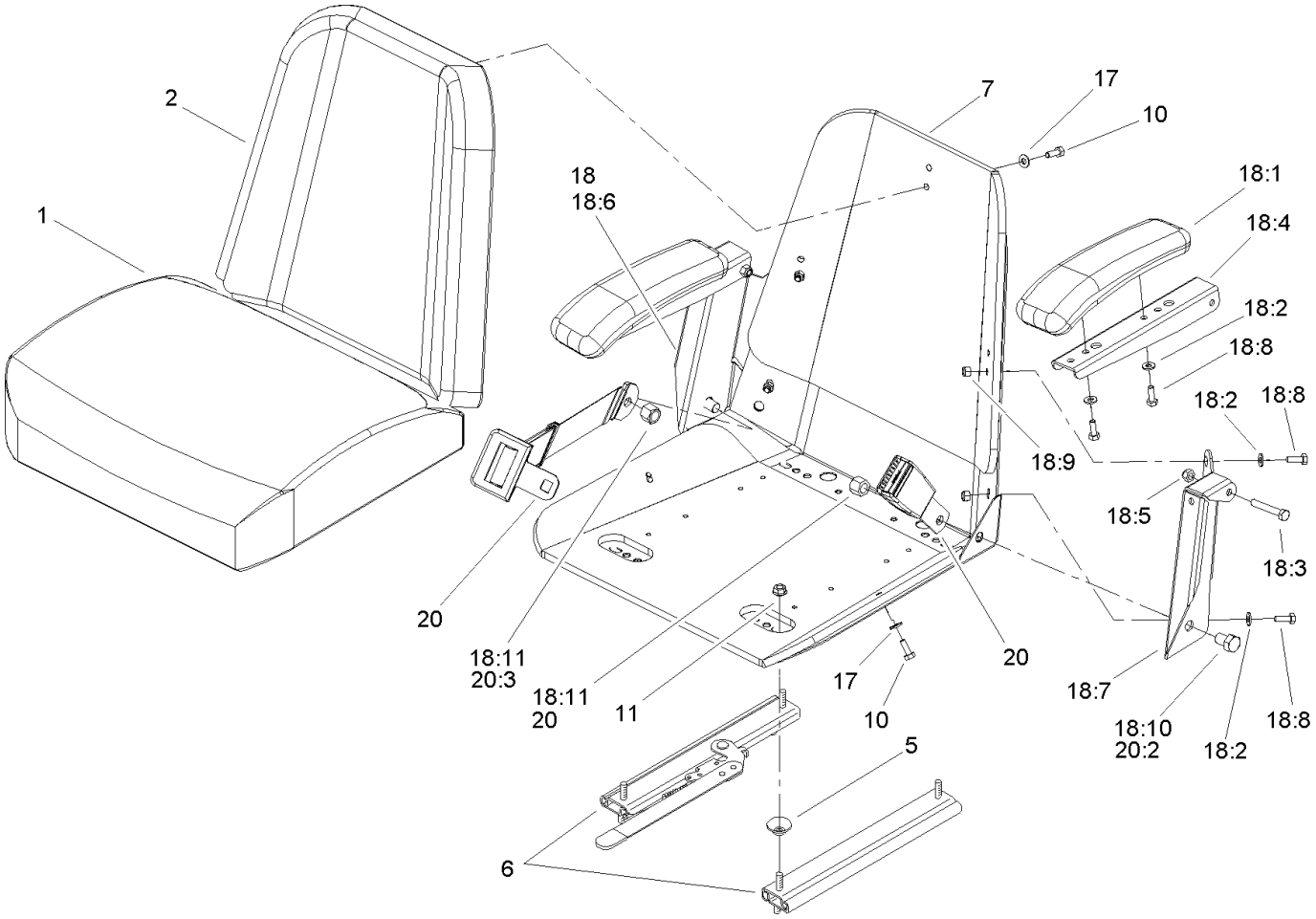
Hydraulic System Assembly (continued)

Ref	Part No.	Qty.	Description
33	1-634277	1	Bearing Arm ASM
33:1	1-513034	2	Sleeve-Bearing
33:3	302-40	1	Fitting-Grease
34	321-6	2	Screw-HH
35	323-8	1	Screw-HH
36	323-9	1	Screw-HH
37	1-800805	1	Screw-HH
38	323-7	4	Screw-HH
39	1-803022	2	Screw-Set
40	30-1710	2	Screw
41	1-803050	2	Screw-Set
42	3256-22	2	Washer-Flat
43	3256-3	1	Washer-Flat
44	3256-4	1	Washer-Flat
45	13-2840	1	Key-Square
46	1-807272	2	Key
47	3290-357	8	Nut-HHF
48	32128-33	2	Nut-HF
49	1-805004	2	Washer-Lock
50	321-3	2	Screw-HH
51	103-7262	2	Pump-HYD



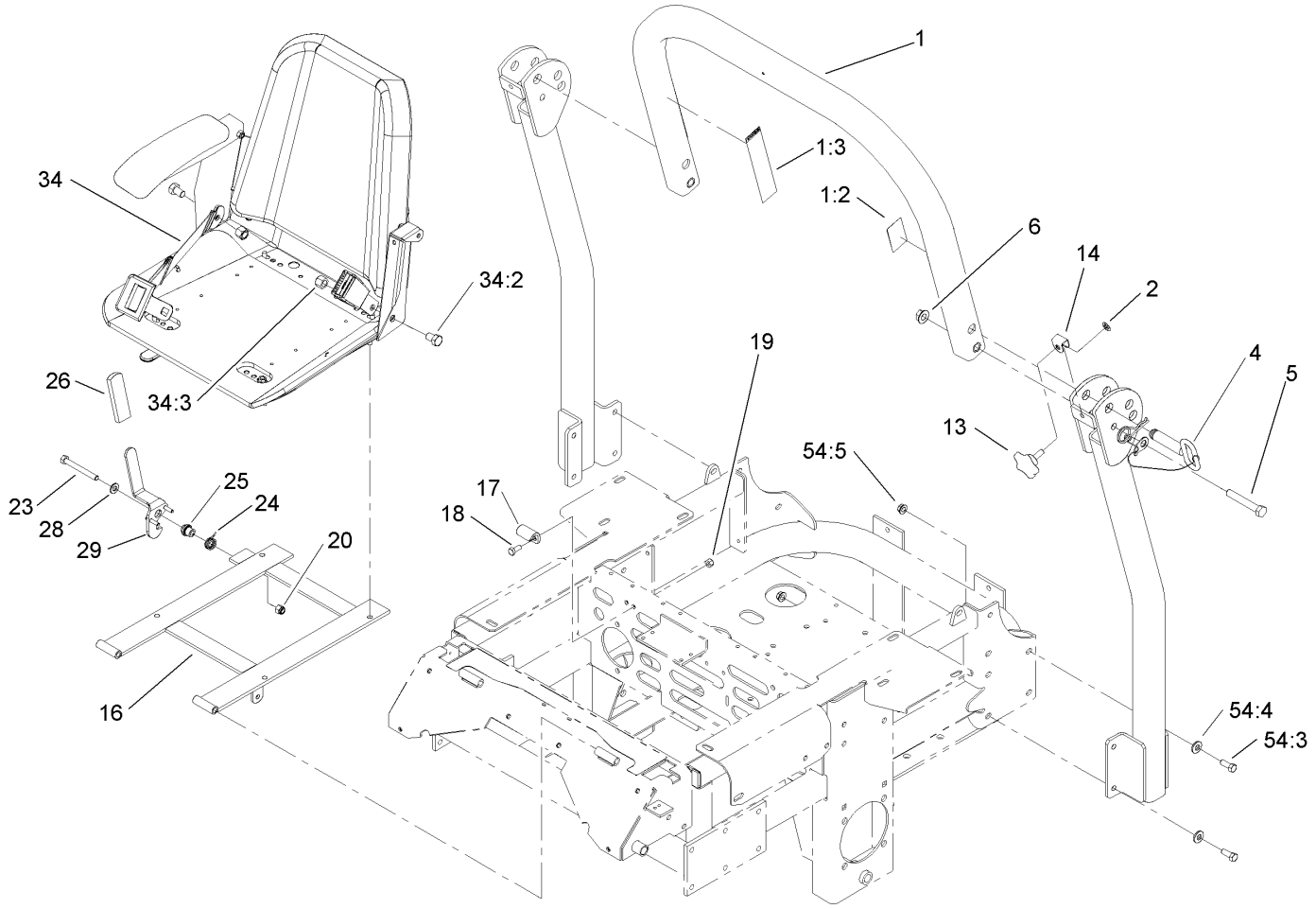
Seat and ROPS Assembly

Ref	Part No.	Qty.	Description
2	107-1867	1	Seat ASM
16	1-633293	1	Rod-Holdup, Seat
17	322-5	1	Screw-HH
18	323-39	2	Screw-HH
20	3296-29	3	Nut-Lock, NI
21	3296-39	3	Nut-Lock, NI
23	32128-20	4	Nut-HF
34	99-4693	1	Decal
78	108-1097	1	Rops ASM



Seat Assembly No. 107-1867

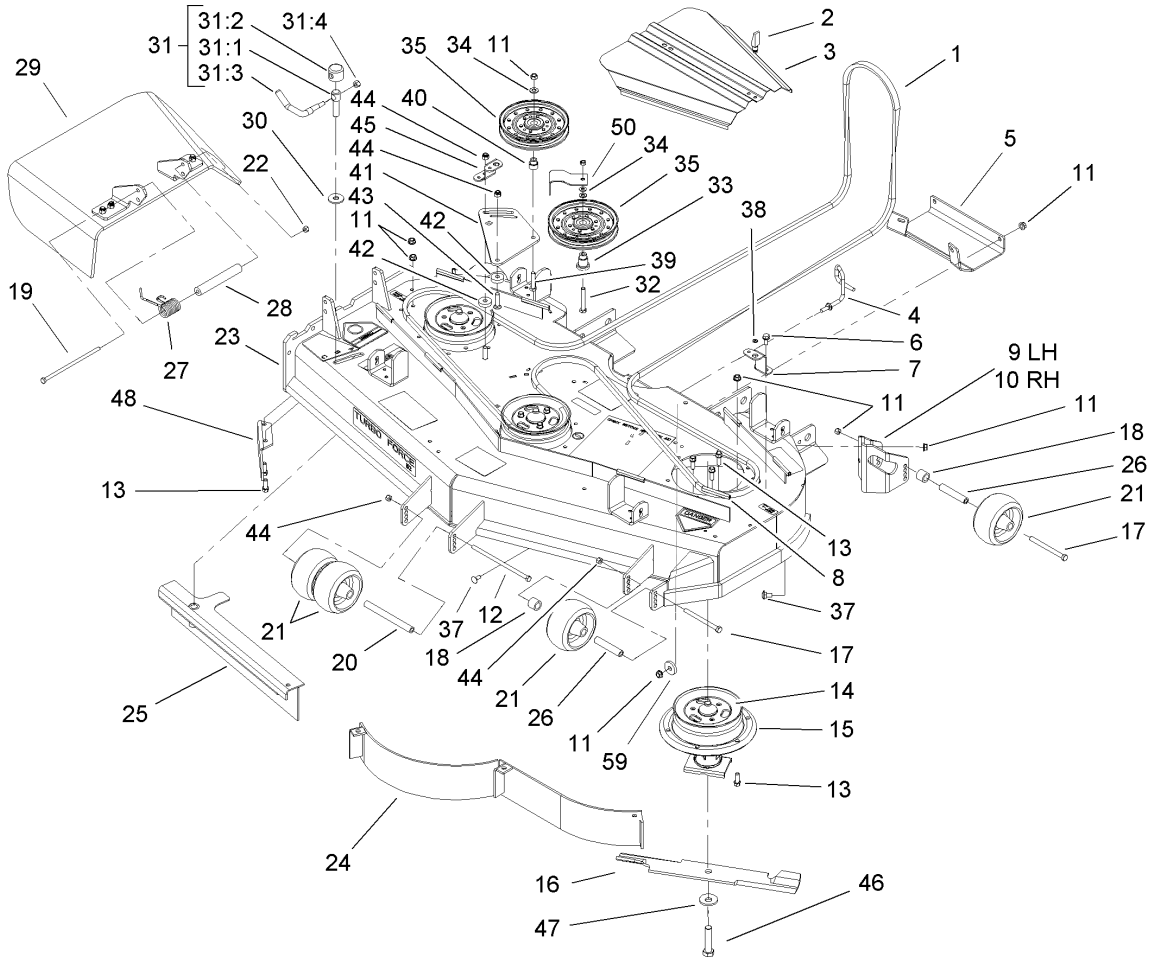
Ref	Part No.	Qty.	Description
1	103-0290	1	Cushion-Seat, Bottom
2	104-7754	1	Cushion-Seat, Back
5	1-543401	4	Spacer-Track
6	1-643255	1	Track-Seat
7	1-633859	1	Frame-Seat
10	321-30	11	Screw-HH
11	32128-20	4	Nut-HF
17	3256-22	11	Washer-Flat
18	105-3620	1	Armrest Kit
18:1	1-633710	2	Cushion-Armrest
18:2	3256-22	4	Washer-Flat
18:3	322-10	2	Screw-HH
18:4	105-3623	2	Channel-Armrest
18:5	32153-3	2	Nut-Lock, Side
18:6	105-3621	1	Bracket-Armrest, RH
18:7	105-3622	1	Bracket-Armrest, LH
18:8	321-30	6	Screw-HH
18:9	3296-42	4	Nut-Lock, NI
18:10	325-2	2	Screw-HH
18:11	3296-23	2	Nut-Lock, NI
20	103-4469	1	Seatbelt Kit
20:2	3212-4	2	Screw-HH
20:3	3296-38	2	Nut-Lock NI



Roll-Over-Protection-System Assembly No. 108-1097

Ref	Part No.	Qty.	Description
❷1		1	Upper Tube ASM
1:2	107-2101	1	Decal-Rops
1:3	107-2102	1	Decal-Warning, Folding Rops
2	107-3154	2	Nut-Push
4	103-4553	2	Rops Fold Pin ASM
5	325-13	2	Screw-HH
6	32128-23	2	Nut-HF
13	106-0887	2	Knob
14	107-3124	2	Clip
16	107-3052-03	1	Seat Support Frame ASM
17	107-3058	1	Catch-Latch, Seat
18	322-3	2	Screw-HH
19	3296-29	2	Nut-Lock, NI
20	3296-39	1	Nut-Lock, NI
23	323-20	1	Screw-HH
24	107-0076	1	Spring-Torsion
25	107-0075	1	Bushing-Latch, Seat
26	62-9130	1	Grip-Handle
28	3256-24	1	Washer-Flat
29	107-3083	1	Latch ASM
34	103-4469	1	Seatbelt Kit
34:2	3212-4	2	Screw-HH
34:3	3296-38	2	Nut-Lock NI
❶54		1	Rops Bolt Bag

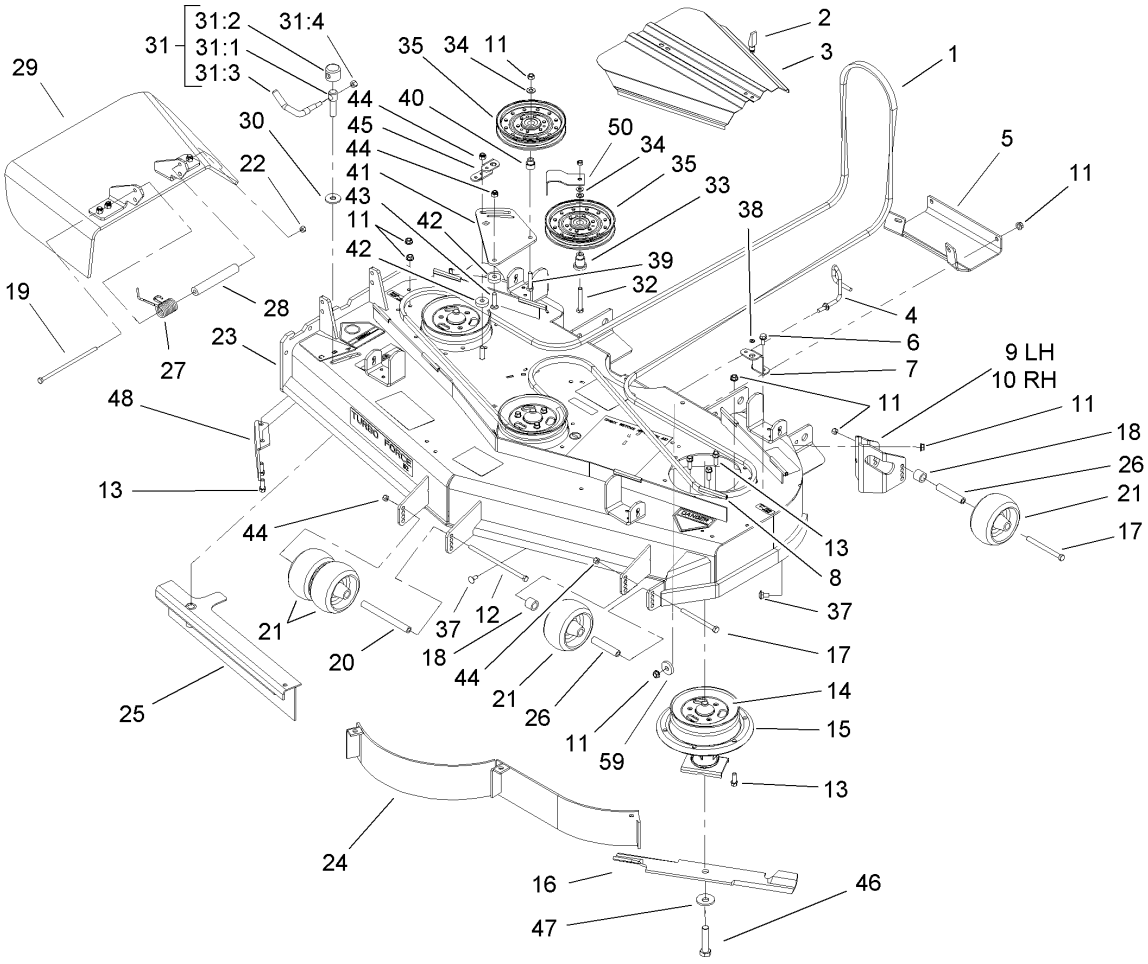
Ref	Part No.	Qty.	Description
54:3	323-6	8	Screw-HH
54:4	98-5975	8	Washer-Belleville
54:5	3290-357	8	Nut-HHF



Deck Assembly

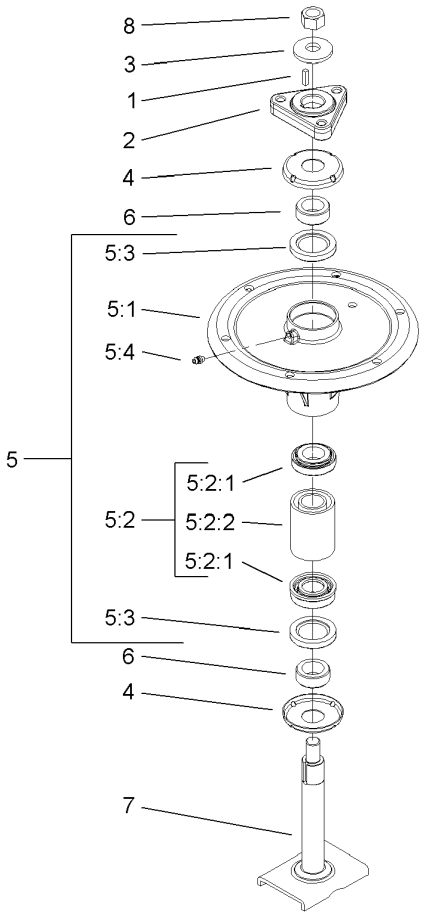
Ref	Part No.	Qty.	Description
1	105-7790	1	Belt
2	74-5950	4	Latch-Swell
3	105-8786-01	2	Cover-Belt
4	106-3220	1	Guide-Belt
5	106-7358-01	1	Plate-Skid
6	32144-70	4	Screw-HH
7	105-8787-01	3	Bracket-Cover
8	105-7699	8	Strip-Seal
9	106-7354-01	1	Plate-Roller, LH
10	106-7355-01	1	Plate-Roller, RH
11	3290-357	38	Nut-HHF
12	323-28	1	Screw-HH
13	92-1624	33	Screw
14	105-7735	3	Pulley
15	106-3217	3	Spindle ASM
16	105-7781-03	3	Blade-Hi Flow, 18in
17	323-23	3	Screw-HH
18	98-7913	3	Tube-Spacer
19	322-50	1	Screw-HH
20	98-5967	1	Spacer-Wheel
21	1-603299	5	Roller-Anti Scalp
22	3296-29	1	Nut-Lock, NI
23	107-1623	1	52in Deck ASM
24	105-7754-01	1	Baffle ASM

Ref	Part No.	Qty.	Description
25	105-7755-01	1	Baffle ASM
26	98-7912	3	Tube-Spanner
27	104-8554	1	Spring-Torsion
28	105-4622	1	Spacer
29	106-3249	1	Rubber Deflector ASM
30	105-7697	1	Washer-Plastic
31	106-3242	1	Lever ASM
31:1	106-3239	1	Screw-Lock
31:2	106-3240	1	Cap-Lock
31:3	106-3241	1	Lever-Lock
31:4	3296-29	1	Nut-Lock, NI
32	323-12	2	Screw-HH
33	106-3214	2	Mount-Pulley
34	3256-24	4	Washer-Flat
35	1-633109	3	Idler-Flat
37	3231-1	10	Screw-CARR
38	99-3058	4	Washer
39	323-9	1	Screw-HH
40	1-603496	1	Bushing-Idler
41	105-7787-01	1	Plate-Idler
42	105-7788	2	Spacer
43	3231-4	2	Screw-CARR
44	3296-39	6	Nut-Lock, NI
45	105-7789-01	1	Bracket-Cover, Belt



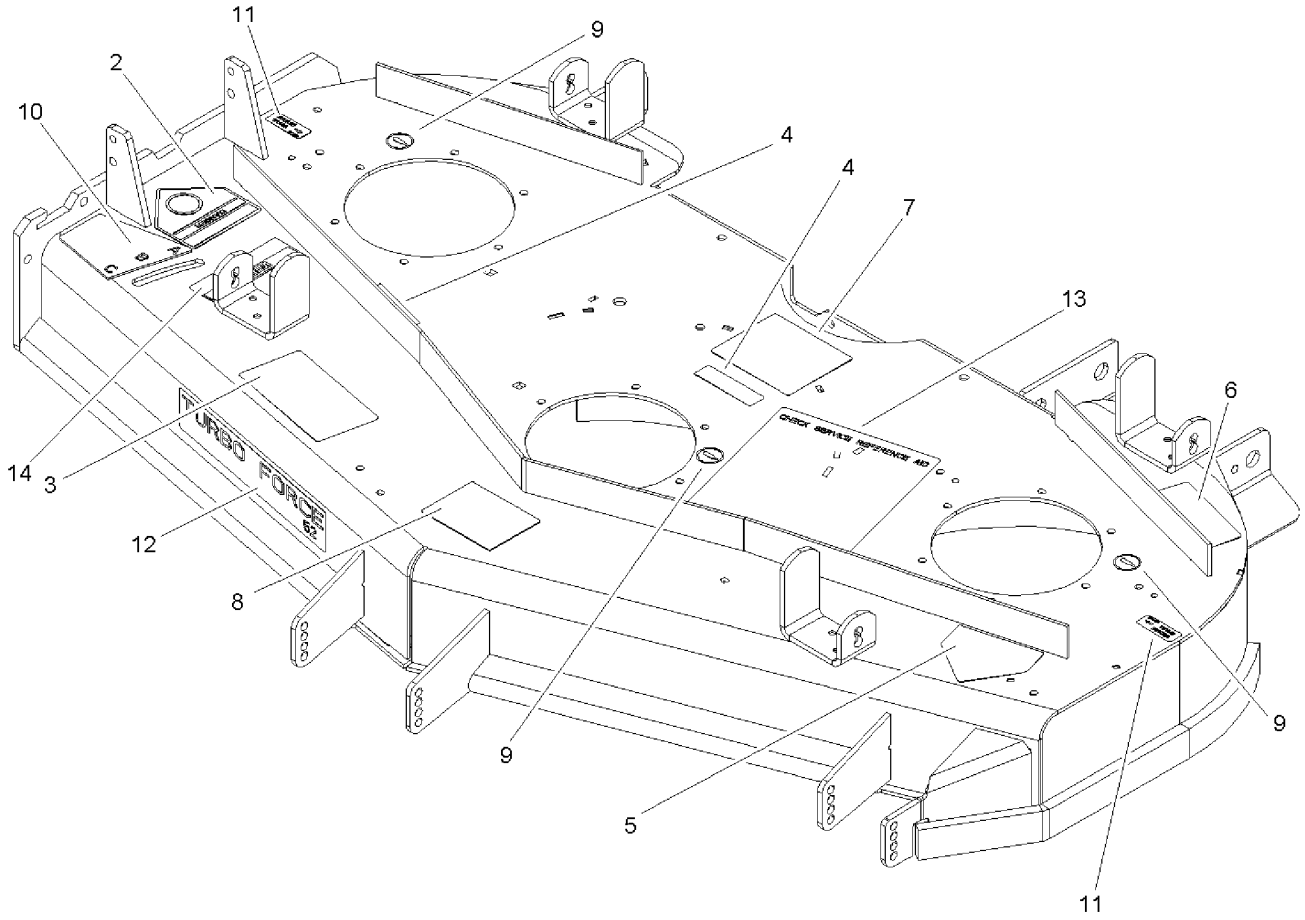
Deck Assembly (continued)

Ref	Part No.	Qty.	Description
46	103-0862	3	Screw-Cap
47	103-0865	3	Washer-Blade Bolt, Heavy
48	106-3216-01	1	Baffle-Discharge
50	108-7220-01	1	Guide-Belt
59	112843	1	Washer



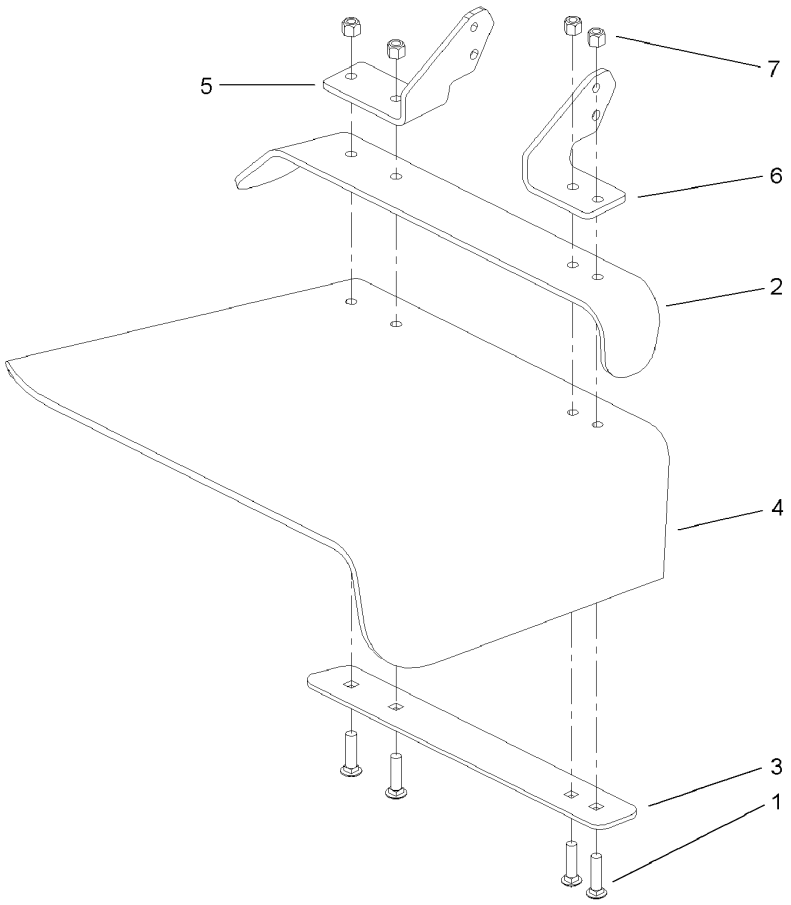
Spindle Assembly No. 106-3217

Ref	Part No.	Qty.	Description
1	10-8040	1	Key-Square
2	106-3277	1	Hub-Pulley
3	103-0865	1	Washer-Blade Bolt, Heavy
4	106-3204	2	Shield-Bearing
❷5		1	Spindle Bearing ASM
5:1	106-3211	1	Housing-Spindle
5:2	106-3207	1	Bearing ASM
5:2:1	27-0960	1	Bearing ASM
5:2:2	106-3206	1	Spacer-Set, Matched
5:3	253-133	2	Seal-Oil
5:4	302-5	1	Fitting-Grease
6	106-3218	2	Spacer-Seal
7	106-3233	1	Spindle Shaft ASM
8	3219-6	1	Nut-Hex



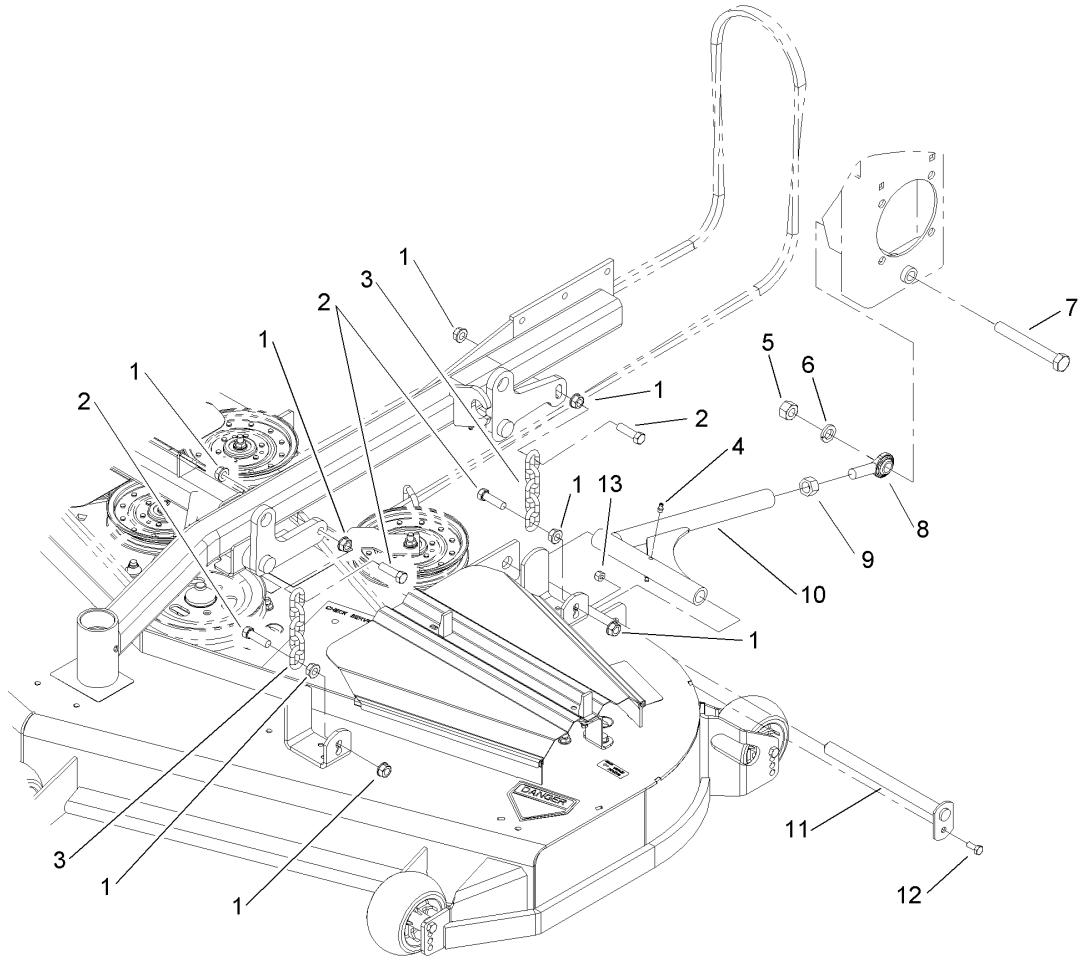
Deck Decal Assembly No. 107-1623

Ref	Part No.	Qty.	Description
2	54-9220	1	Decal-Danger
3	66-1340	1	Decal-Danger
4	98-5954	3	Decal-Missing, Cover
5	43-8480	1	Decal-Danger
6	68-8340	1	Decal-Torque
7	105-7797	1	Decal-Routing, Belt
8	105-7798	1	Decal-Anti Scalp
9	58-6520	3	Decal-Grease
10	107-1622	1	Decal-Adjustment, Baffle
11	107-1613	2	Decal-Grease
12	107-1618	1	Decal-Turbo Force
13	107-1621	1	Decal-Service, Check
14	104-8569	1	Decal-Warning



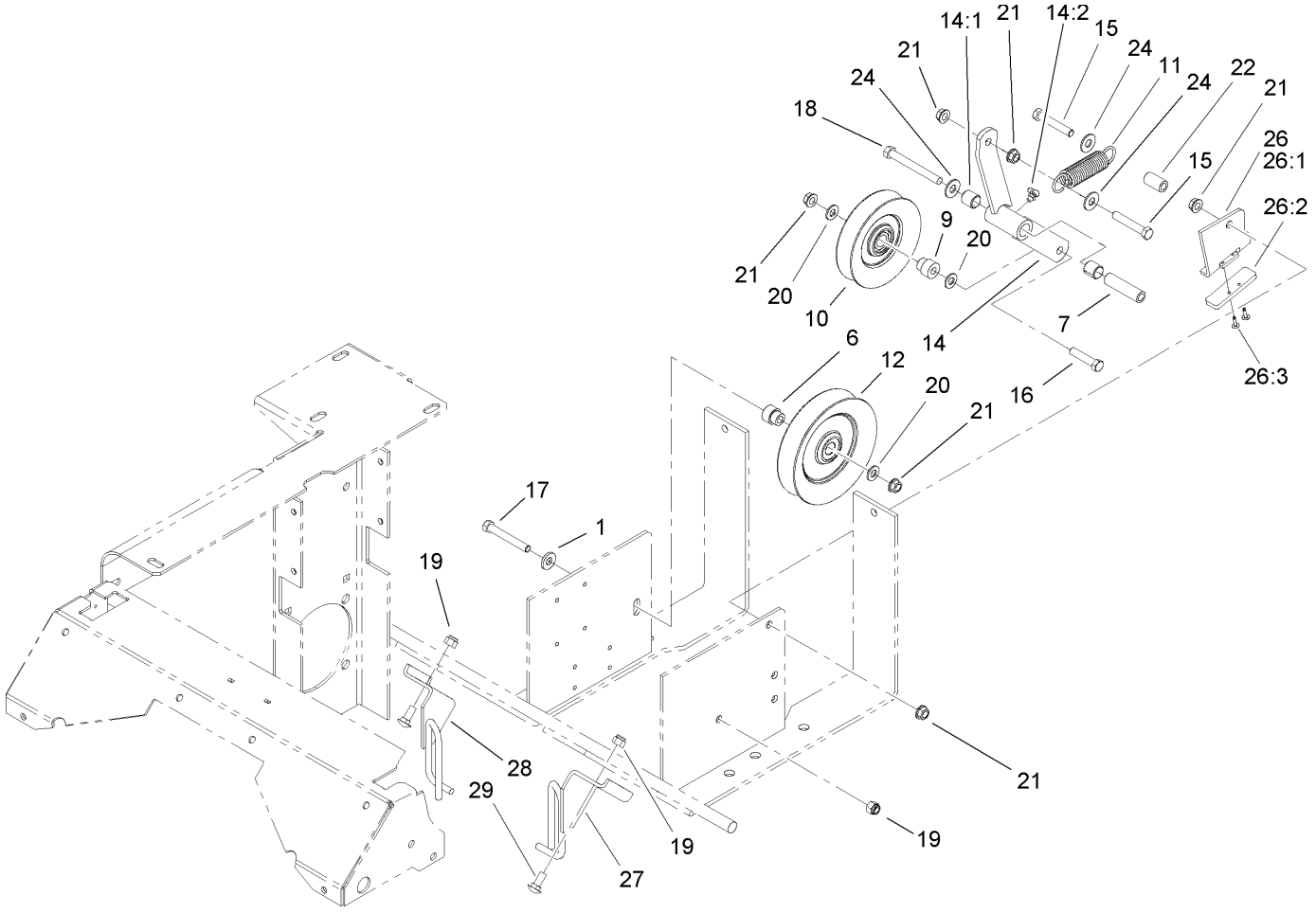
Rubber Deflector Assembly No. 106-3249

Ref	Part No.	Qty.	Description
1	3231-4	4	Screw-CARR
2	106-3246-01	1	Deflector
3	106-3248-03	1	Strap-Discharge
4	107-1617	1	Defelector-Rubber
5	106-3252-01	1	Plate-Hinge, Rear
6	106-3253-01	1	Plate-Hinge, Front
7	3296-39	4	Nut-Lock, NI



Deck Connection Assembly

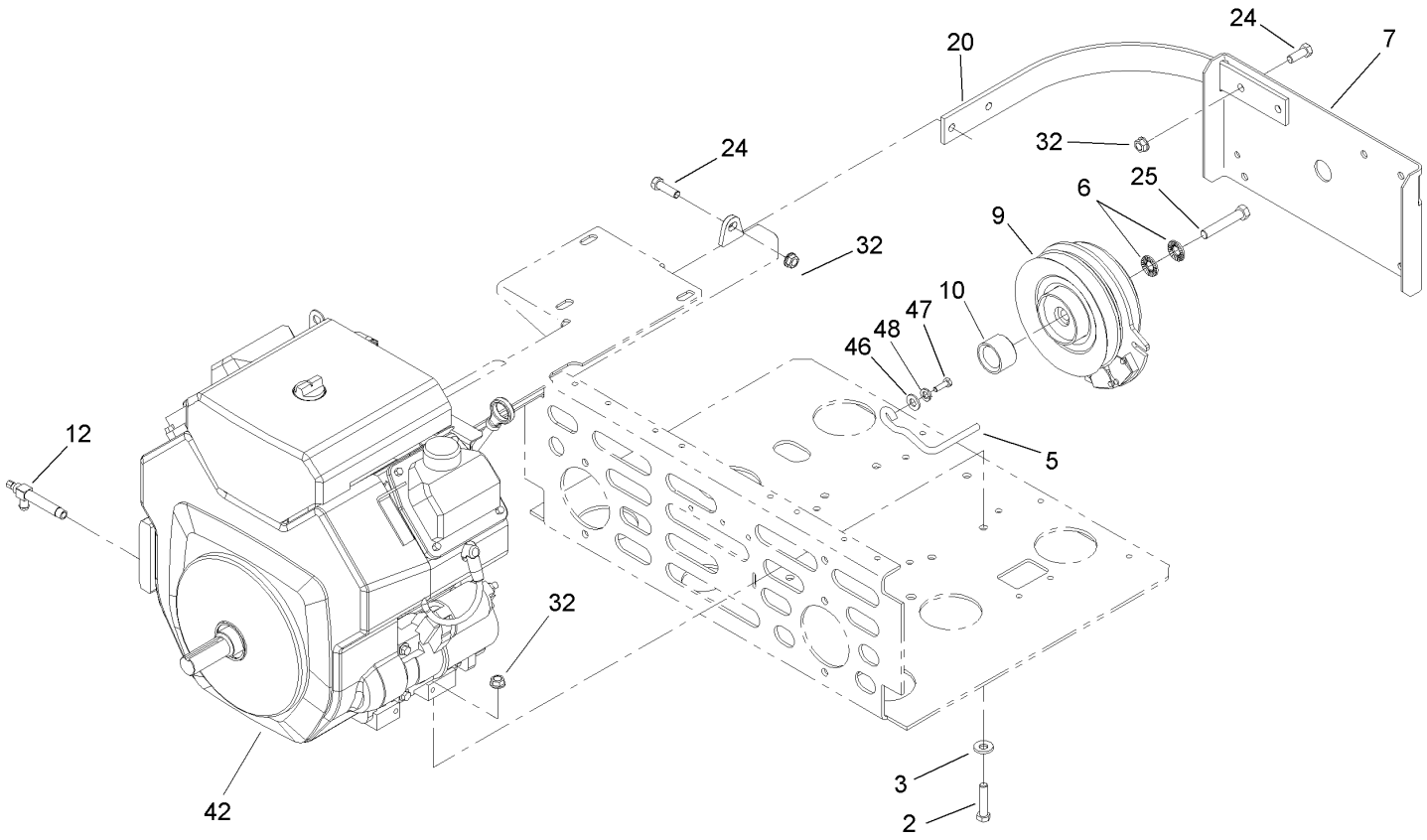
Ref	Part No.	Qty.	Description
1	32128-37	16	Nut-HF
2	103-1898	8	Screw-HH
3	1-633447	4	Chain-Lift, Deck
4	302-19	4	Fitting-Grease
5	3217-11	2	Nut-Hex
6	3253-8	2	Washer-Lock
7	327-11	2	Screw-HH
8	1-633029	2	Balljoint-Spherical
9	3219-6	2	Nut-Hex
10	103-1072-01	2	Strut
11	1-632199-01	2	Pin-Strut
12	322-3	2	Screw-HH
13	3296-29	2	Nut-Lock, NI



Drive Idler Assembly

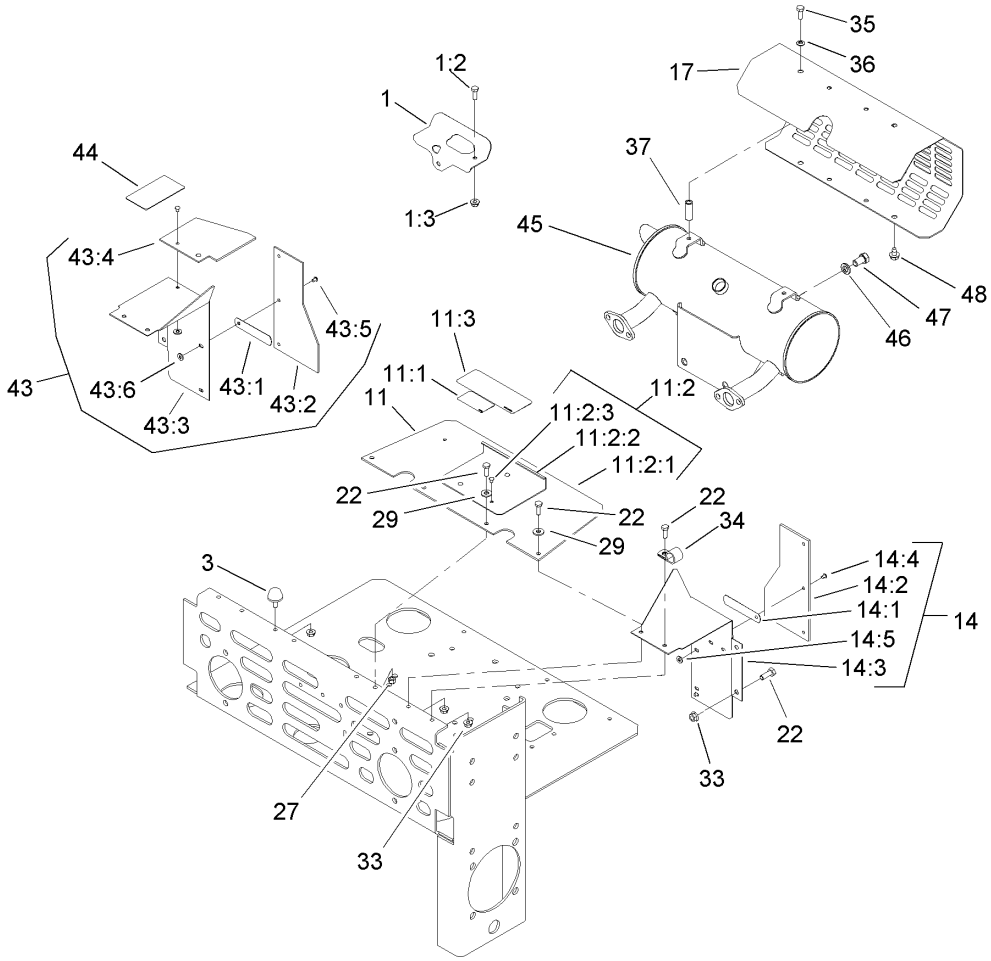
Ref	Part No.	Qty.	Description
1	98-5975	1	Washer-Belleville
6	103-2627	1	Bushing-Idler
7	1-603384	1	Bushing-Pivot, Idler
9	1-603496	1	Bushing-Idler
10	99-4638	1	Idler
11	1-603402	1	Spring-Extension
12	1-633166	1	Pulley-Idler
14	103-3147	1	Arm ASM
14:1	1-513034	2	Sleeve-Bearing
14:2	302-40	1	Fitting-Grease
15	323-12	2	Screw-HH
16	323-9	1	Screw-HH
17	323-13	1	Screw-HH
18	1-800805	1	Screw-HH
19	3296-39	3	Nut-Lock, NI
20	3256-24	3	Washer-Flat
21	3290-357	6	Nut-HHF
22	1-603401	1	Spacer-Fender
24	3256-4	3	Washer-Flat
26	106-3271	1	Travel Limiter ASM
26:1	106-3228-03	1	Plate-Limiter, Pulley
26:2	106-3229	1	Pad-Bumber
26:3	3269-24	2	Rivet
27	108-7204	1	Guide-Belt, LH

Ref	Part No.	Qty.	Description
28	108-7229	1	Guide-Belt, RH
29	3231-2	2	Screw-CARR



Engine and Clutch Assembly

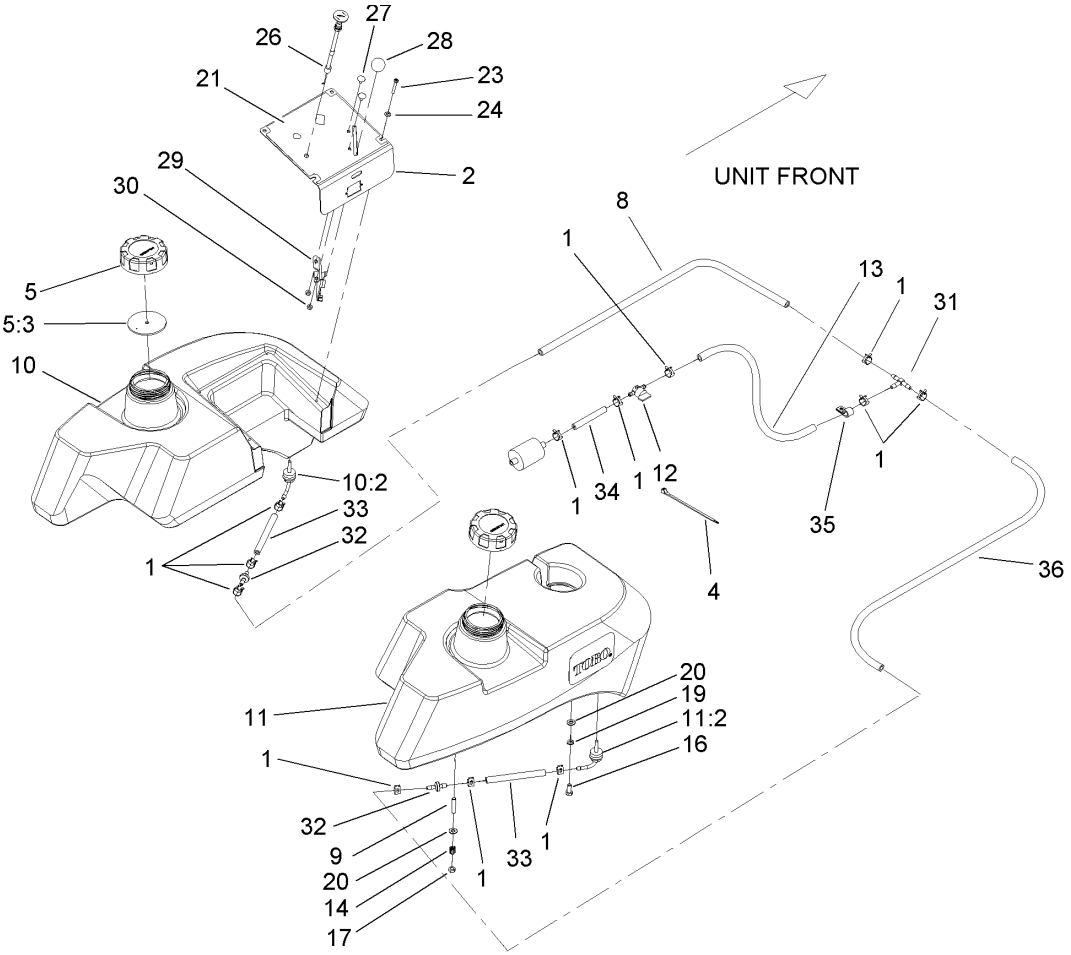
Ref	Part No.	Qty.	Description
2	323-9	4	Screw-HH
3	98-5975	4	Washer-Belleville
5	52-4780	1	Rod-Belt
6	1-603610	2	Washer-Spring
7	1-633615-03	1	Guard-Clutch
9	103-6579	1	Clutch
10	1-633179	1	Spacer-Clutch
12	103-1996	1	Valve-Oil Drain, Long
20	103-7454-03	2	Strap-Guard
24	323-6	6	Screw-HH
25	3212-10	1	Screw-HH
32	3290-357	8	Nut-HHF
❷42		1	Engine-Kohler
46	3256-24	1	Washer-Flat
47	323-6	1	Screw-HH
48	98-5975	1	Washer-Belleville



Muffler Guard and Heat Shield Assembly

Ref	Part No.	Qty.	Description
1	103-3535	1	Cable Heat Shield Kit
1:2	321-4	1	Screw-HH
1:3	32128-33	1	Nut-HF
3	1-523420	2	Bumper
11	1-644276	1	Shield ASM
11:1	1-633462	1	Decal-Important
11:2	1-634308	1	Shield/lift ASM
11:2:1	103-1308	1	Shield-Engine
11:2:2	1-633300-03	1	Lift-Shield
11:2:3	1-803035	3	Rivet-Pop
11:3	103-5881	1	Decal-Devices, Rotating
14	1-634796	1	LH Shield ASM
14:1	1-523285	1	Clip-Baffle, Rear
14:2	1-633301	1	Shield-Engine
14:3	1-633795-03	1	Baffle-Engine Shield, LH
14:4	1-803035	3	Rivet-Pop
14:5	3256-63	3	Washer-Flat
17	1-643313-03	1	Guard-Muffler
22	321-4	10	Screw-HH
27	3296-42	4	Nut-Lock, NI
29	3256-2	4	Washer-Flat
33	32128-33	8	Nut-HF
34	1-633396	1	Clip-Loom
35	1-809108	2	Screw-HWH

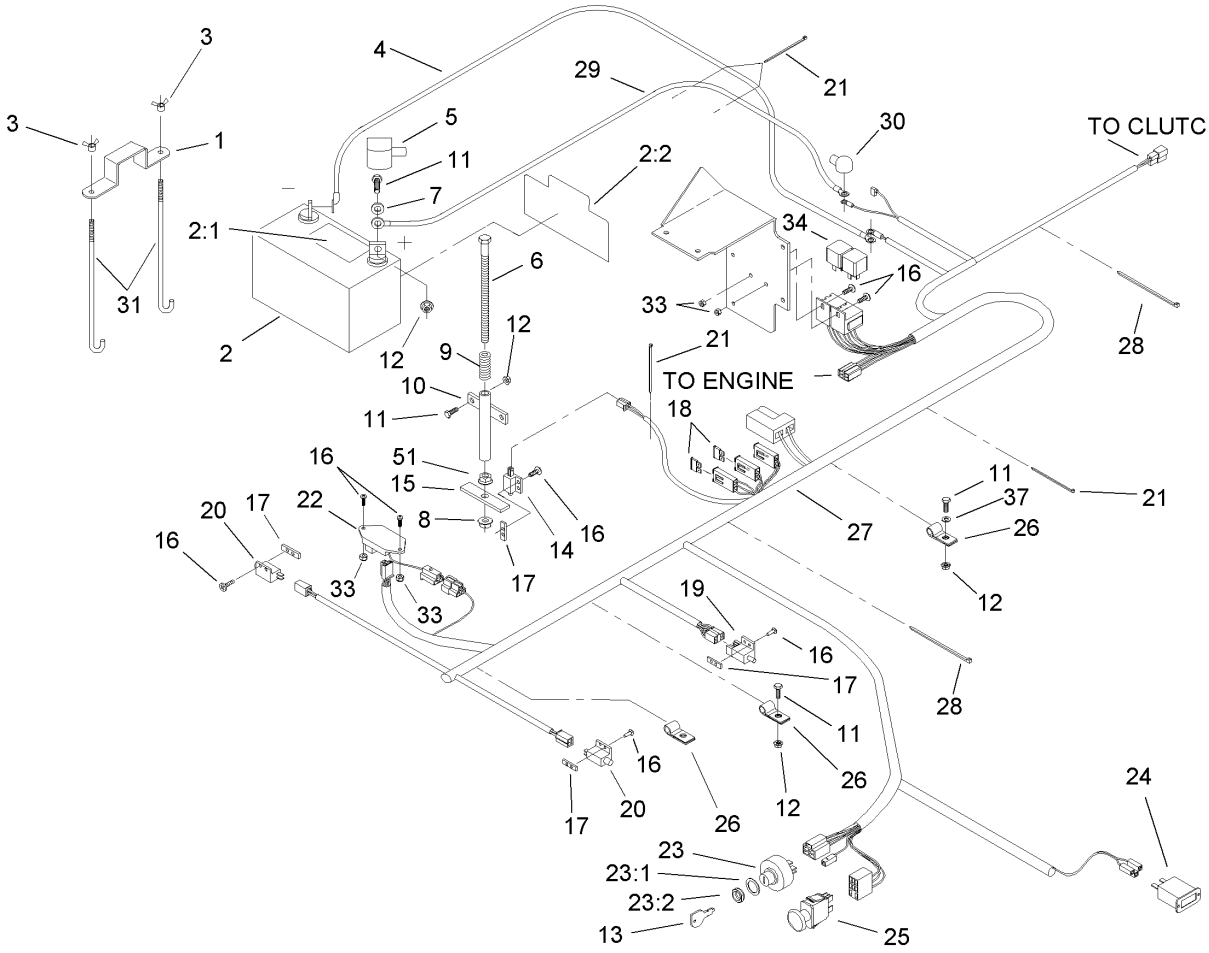
Ref	Part No.	Qty.	Description
36	1-323235	2	Washer-Spring
37	1-323236	2	Spacer
43	1-644316	1	RH Shield ASM
43:1	1-523285	1	Clip-Baffle, Rear
43:2	1-633301	1	Shield-Engine
43:3	1-633794-03	1	Shield-RH
43:4	1-643315	1	Baffle-Cooler, Engine
43:5	1-803035	5	Rivet-Pop
43:6	3256-63	5	Washer-Flat
44	1-643339	1	Decal-Routing, Belt
45	103-7482	1	Muffler
46	3253-6	2	Washer-Lock
47	324-2	2	Screw-HH
48	9266934	2	Screw



Fuel Tank and Line Assembly

Ref	Part No.	Qty.	Description
1	1-303077	13	Clamp
2	107-8079-03	1	Panel-Control
4	1-303335	4	Tie-Plastic
5	88-3980	2	Gas Cap ASM
5:3	88-4010	1	Gasket-Cap, Gas
8	94-7420	1	Hose-Fuel
9	1-633023	6	Stud
10	106-9980	1	LH Fuel Tank ASM
10:2	103-2605	1	Fitting-Fuel, Bulkhead
11	106-9979	1	RH Fuel Tank ASM
11:2	103-2605	1	Fitting-Fuel, Bulkhead
12	1-603770	1	Valve-Fuel
13	107-2119	1	Hose-Fuel
14	1-633349	6	Spring-Tank, Fuel
16	322-3	2	Screw-HH
17	3296-47	6	Nut-Lock, NI
19	1-805005	2	Washer-Lock
20	3256-23	8	Washer-Flat
21	106-9969	1	Decal-Panel, Control
23	1-803071	4	Screw
24	1-303435	4	Washer-Spring
26	106-9962	1	Control-Choke, Push/pull
27	1-807513	2	Bolt-CARR
28	1-513592	1	Knob-Ball

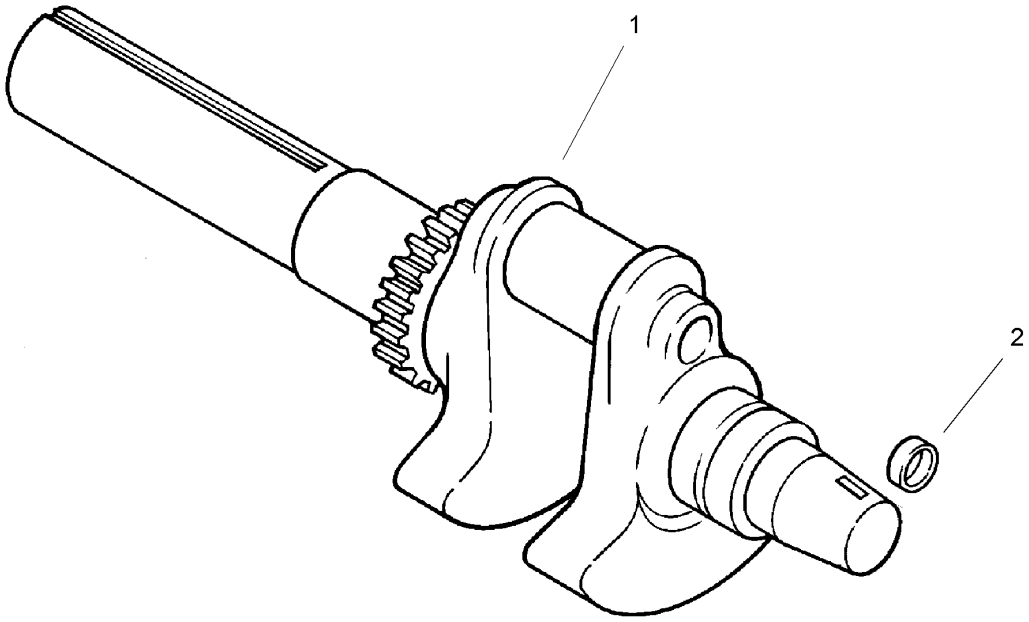
Ref	Part No.	Qty.	Description
29	107-8073	1	Throttle-Control
30	3296-2	2	Nut-Lock
31	99-5005	1	Fitting-Tee, Barbed
32	99-5000	2	Valve-Check, Fuel
33	99-7190	2	Hose-Fuel
34	105-8342	1	Hose-Fuel
35	1-513762	1	Clip-Loom
36	1-543526	1	Hose-Fuel



Electrical Assembly

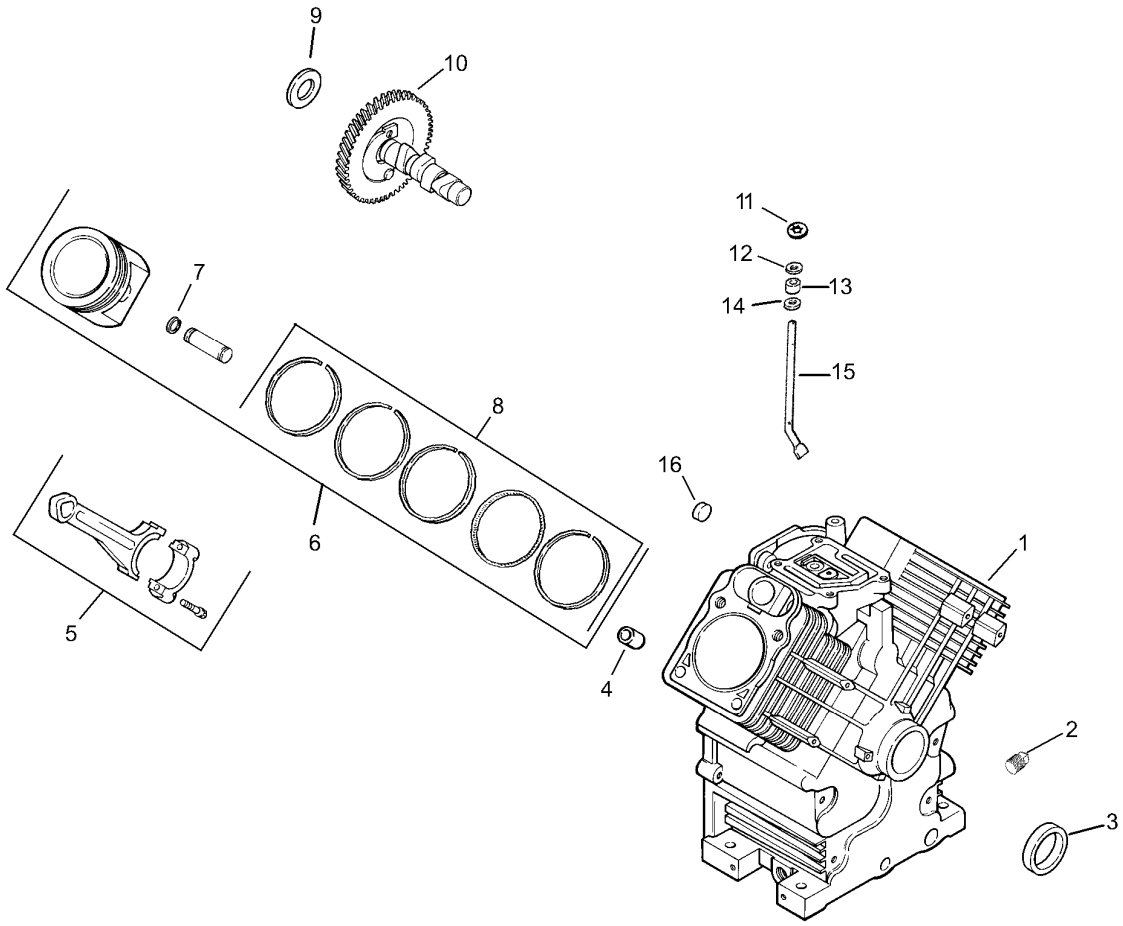
Ref	Part No.	Qty.	Description
1	1-633652-03	1	Strap-Holddown
2	105-1692	1	Battery
2:1	104-4163	1	Decal-Battery
2:2	104-4164	1	Decal-Battery
3	1-543792	2	Wingnut
4	1-633307	1	Wire-Ground
5	1-543391	1	Insulator-Battery
6	1-800282	1	Screw-HH
7	3256-2	2	Washer-Flat
8	3296-29	1	Nut-Lock, NI
9	1-523415	1	Spring-Switch, Seat
10	1-522424-03	1	Mount-Spring, Seat
11	321-4	6	Screw-HH
12	32128-33	6	Nut-HF
13	63-8360	2	Key-Ignition
14	1-513152	1	Switch-Closed, Normally
15	1-513180	1	Plate-Switch, Seat
16	3290-500	12	Screw-PPH
17	1-633181	4	Plate-Tapped
18	1-816001	2	Fuse-Blade Type, 20 Amp
19	1-633111	1	Switch
20	1-513051	2	Switch-Open, Normally
21	1-303287	5	Tie-Plastic
22	100-6186	1	Module-Delay, Seat

Ref	Part No.	Qty.	Description
23	88-9830	1	Key Switch ASM
23:1	3254-5	1	Washer-Tooth
23:2	218-461	1	Nut-HH
24	1-513374	1	Meter-Hour
25	1-633673	1	Switch-Delta
26	1-633396	3	Clip-Loom
27	106-7497	1	Harness-Wire
28	1-303335	2	Tie-Plastic
29	1-523281	1	Wire-Starter
30	1-543393	1	Insulator-Solenoid
31	1-633651	2	Bolt-Holddown
33	3296-2	4	Nut-Lock
34	1-643275	2	Relay
37	3256-22	1	Washer-Flat
51	3217-6	1	Nut-Hex



Crankshaft Assembly
Kohler CH740-0054

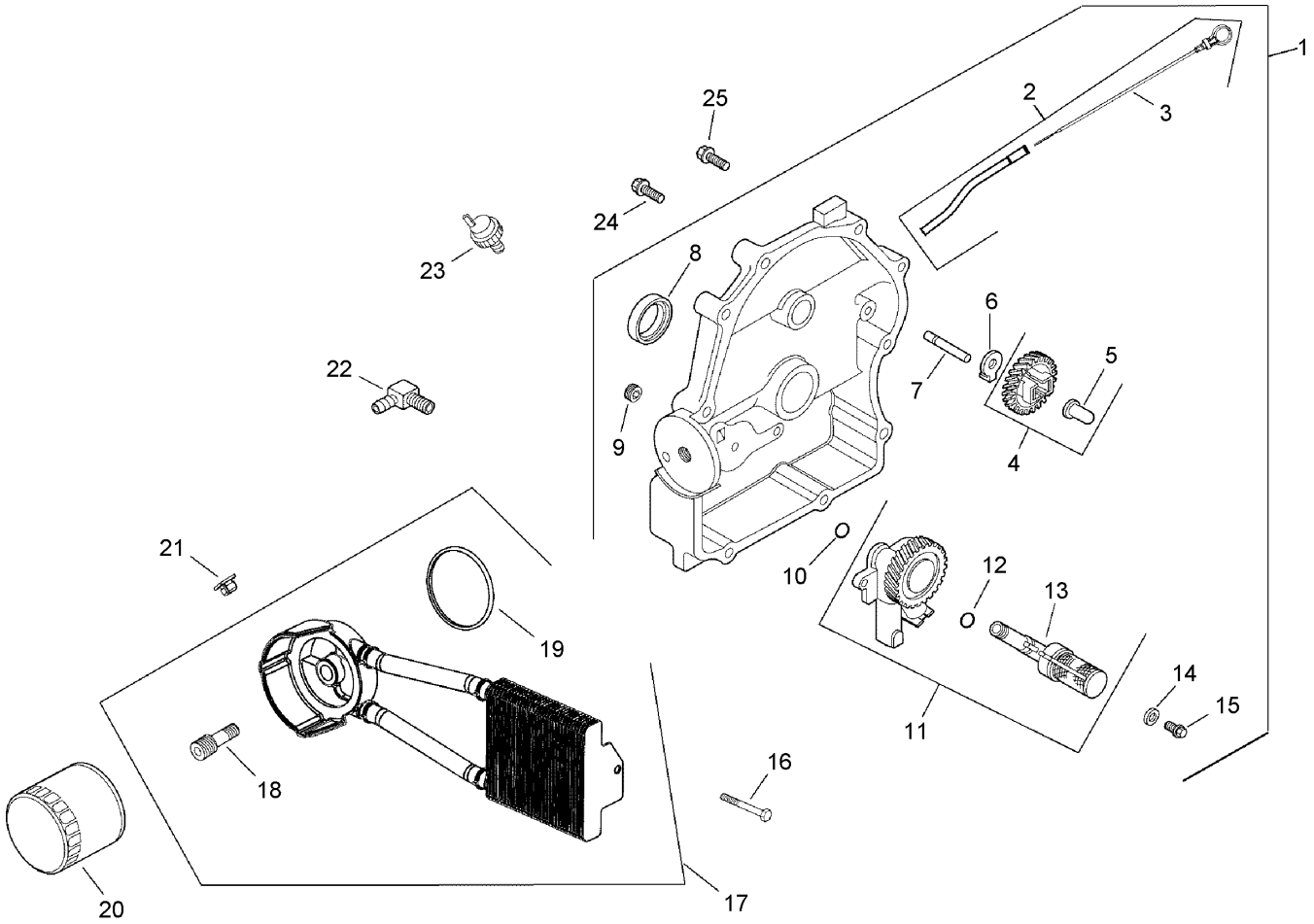
Ref	Part No.	Qty.	Description
❸1	24 014 06-S	1	Crankshaft (Incl. Ref. # 2)
❸2	52 139 09-S	1	Plug-Cup



Crankscase Assembly
Kohler CH740-0054

Ref	Part No.	Qty.	Description
❸1	N/A	1	Crankcase (Use Short Block)
❸2	25 139 57-S	2	Plug-Solid, 3/8in N.p.t.f. SQH
❸3	24 032 01-S	1	Seal-Oil, Front
❸4	24 380 13-S	6	Pin-Locating
❸5	24 067 13-S	2	Rod-Connecting (Std.)
❸5	24 067 14-S	2	Rod-Connecting (.25)
❸6	24 874 08-S	2	Piston W/ring Set (Std.)(Inc. Ref. # 7 And 8)
❸6	24 874 16-S	2	Piston W/ring Set (.08)
❸6	240874020-S	2	Piston W/ring Set (.25)
❸6	24 874 21-S	2	Piston W/ring Set (.50)
❸7	24 018 01-S	4	Retainer-Pin, Piston
❸8	24 108 04-S	2	Set-Ring (Std)
❸8	24 108 05-S	2	Ring Set (.25)
❸8	24 108 06-S	2	Ring Set (.50)
❸9	12 422 09-S	1	Shim-Camshaft (Red)
❸9	12 422 13-S	1	Shim-Camshaft (Black)
❸9	12 422 07-S	1	Shim-Camshaft (White)
❸9	12 422 08-S	1	Shim-Camshaft (Blue)
❸9	12 422 10-S	1	Shim-Camshaft (Yellow)
❸9	12 422 11-S	1	Shim-Camshaft (Green)
❸9	12 422 12-S	1	Shim-Camshaft (Gray)
❸10	24 012 18-S	1	Camshaft
❸11	24 018 09-S	1	Ring-Retainer

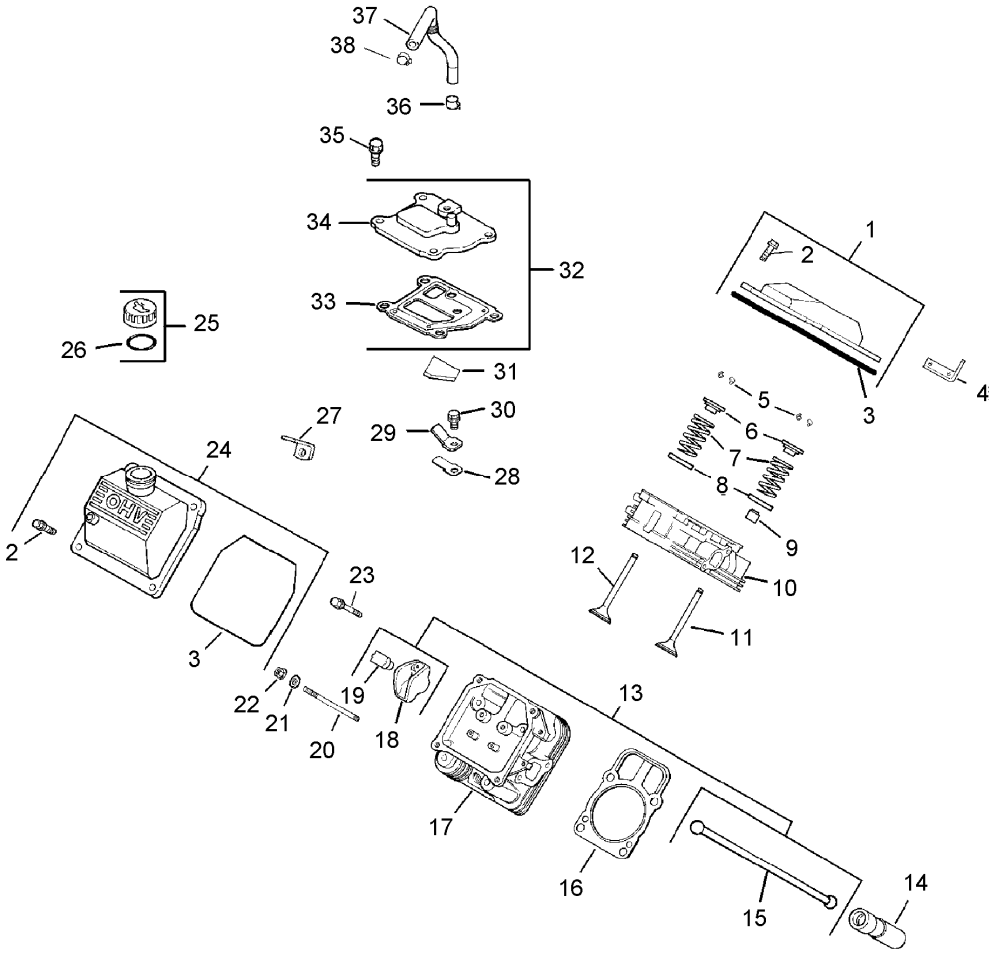
Ref	Part No.	Qty.	Description
❸12	M-931010-S	1	Washer-Nylon (Top)
❸13	28 032 09-S	1	Seal-Cross Shaft, Governor
❸14	24 468 15-S	1	Washer (Bottom)
❸15	24 144 38-S	1	Shaft-Cross, Governor
❸16	52 139 09-S	1	Plug-Cup



Oil Pan / Lubrication Assembly
Kohler CH740-0054

Ref	Part No.	Qty.	Description
❸1	24 009 83-S	1	Closure Plate Kit
❸2	24 755 121-S	1	Dipstick And Tube Kit
❸3	24 038 10-S	1	Dipstick
❸4	24 043 12-S	1	Governor Gear Kit
❸5	12 380 01-S	1	Pin-Regulating, Governor
❸6	24 448 02-S	1	Tab-Locking
❸7	12 144 02-S	1	Shaft-Gear, Governor
❸8	52 032 08-S	1	Seal-Oil
❸9	25 139 60-S	1	Plug-Pipe, 1/8in Allen Head
❸10	24 153 08-S	1	O-Ring
❸11	24 393 37-S	1	Oil Pump ASM (Incl. Ref. #12 And 13)
❸12	24 153 01-S	1	O-Ring
❸13	24 381 04-S	1	Pick Up-Oil
❸14	M-631005-S	2	Washer-Plain, 6mm
❸15	M-645025-S	2	Screw-Hf, M6x1.0x25
❸16	25 086 49-S	2	Screw-Tapping 1/4-1x3/4"
❸17	54 755 21-S	1	Kit, Alum Base Oil Cooler (Incl. Ref. #16-18, 20 And 22)
❸18	28 136 01-S	1	Nipple, Oil Filter
❸19	24 153 13-S	1	O-Ring
❸20	52 050 02-S	1	Filter-Oil
❸21	24 100 01-S	2	Nut-Plastic
❸22	25 155 02-S	1	Connector

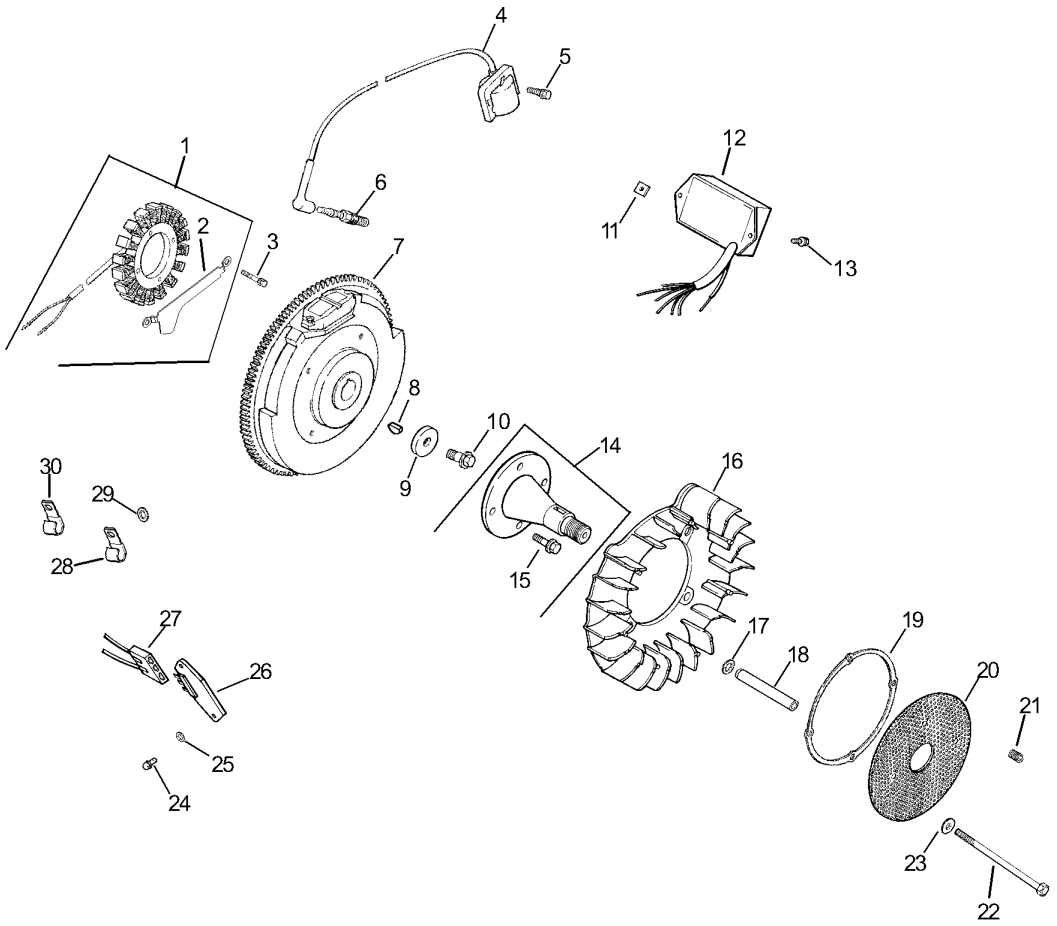
Ref	Part No.	Qty.	Description
❸23	24 099 03-S	1	Switch-Pressure, Oil
❸24	24 086 16-S	9	Screw-Hf, M8x1.25x45
❸25	24 086 17-S	1	Screw-Hf, M8x1.25x45
❶❸	24 113 25-S	1	Decal-Cooler, Oil



Head / Valve / Breather Assembly
Kohler CH740-0054

Ref	Part No.	Qty.	Description
❸1	24 755 141-S	1	Plain Valve Cover Kit (Incl. Ref. #2-3)
❸2	M-651030-S	4	Screw-Hf, M6x1.0x30
❸3	24 153 28-S	1	O-Ring
❸4	24 445 01-S	1	Strap-Lifting
❸5	12 755 03-S	4	Retainer Kit
❸6	12 173 01-S	4	Cap-Spring, Valve
❸7	24 089 02-S	4	Spring-Valve
❸8	235011-S	4	Retainer-Spring
❸9	66 032 05-S	2	Seal-Stem, Valve
❸10	24 318 65-S	1	Head ASM
❸11	24 017 01-S	2	Valve-Intake (Std.)
❸11	24 017 02-S	2	Valve-Intake (.25)
❸12	24 016 01-S	2	Valve-Exhaust (Std.)
❸12	24 016 02-S	2	Valve-Exhaust (.25)
❸13	24 755 66-S	1	Valve Train Kit
❸14	25 351 01-S	4	Lifter-Valve
❸15	24 411 05-S	4	Rod-Push
❸16	24 841 03-S	1	Cylinder Head Gasket Kit
❸17	24 318 66-S	1	Head ASM
❸18	25 186 01-S	4	Arm-Rocker
❸19	24 599 01-S	4	Pivot-Arm, Rocker
❸20	24 072 09-S	8	Stud-M10x1.5x90
❸21	24 468 16-S	8	Washer-Flat

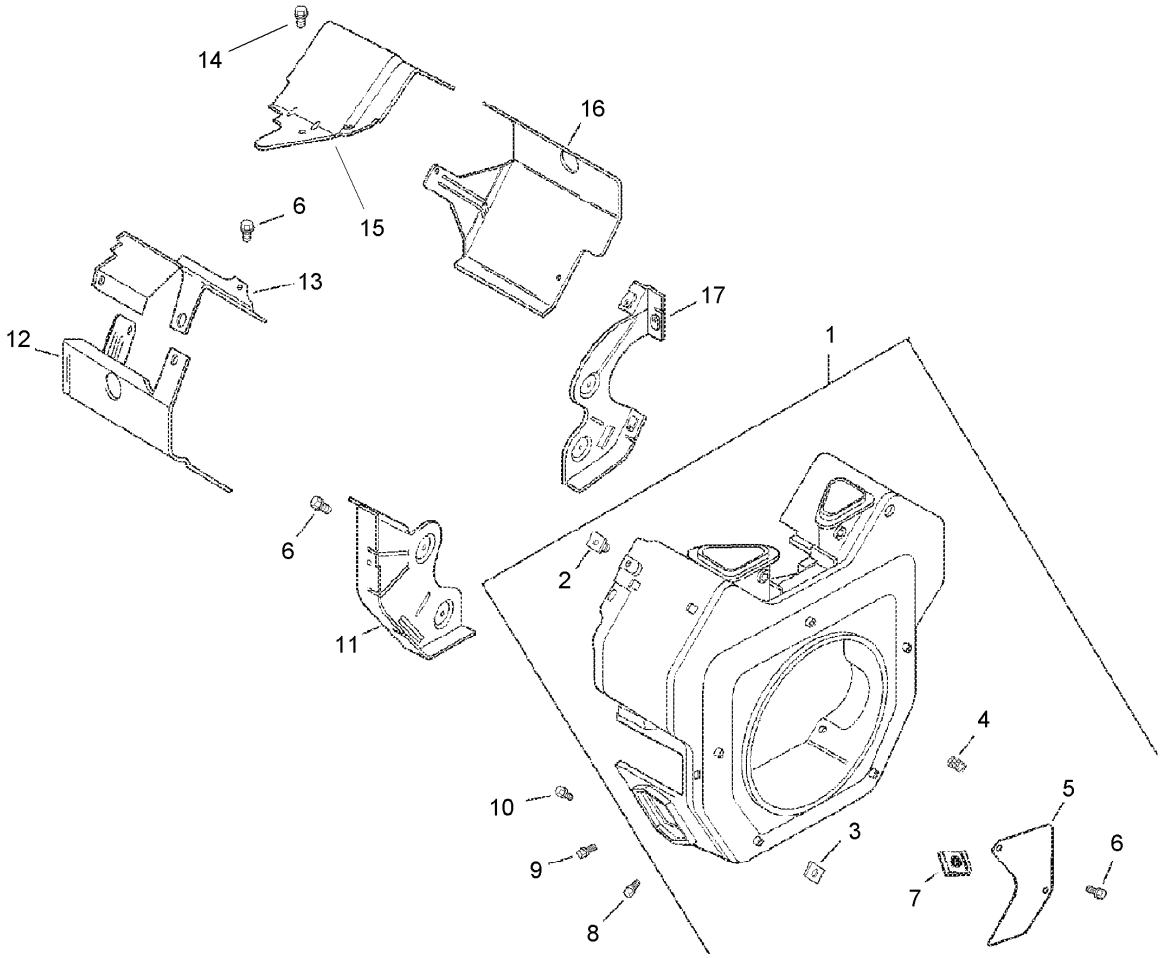
Ref	Part No.	Qty.	Description
❸22	24 100 10-S	8	Nut-Hf, M8x1.25
❸23	66 086 07-S	4	Screw-HF (M6x1.0x34)
❸24	24 755 140-S	1	Oil Fill Valve Cover Kit
❸25	24 755 13-S	1	Kit-Cap, Oil Fill
❸26	25 153 02-S	1	O-Ring
❸27	12 445 05-S	1	Strap-Lifting
❸28	24 402 03-S	1	Reed-Breather
❸29	66 018 04-S	1	Retainer-Reed, Breather
❸30	M-545010-S	1	Screw-Hf, M5x0.8x10
❸31	24 050 01-S	1	Filter-Breather
❸32	24 033 01-S	1	Breather Kit
❸33	24 041 51-S	1	Gasket-Breather
❸34	24 096 86-S	1	Cover-Breather
❸35	M-645020-S	4	Screw-Hf, M6x1.0x20
❸36	25 237 08-S	2	Clamp-Hose
❸37	24 326 69-S	1	Hose-Breather
❸38	25 237 14-S	1	Clamp-Hose
❶❸	24 755 147-S	1	Cylinder Head Hardware Kit



Ignition / Electrical Assembly
Kohler CH740-0054

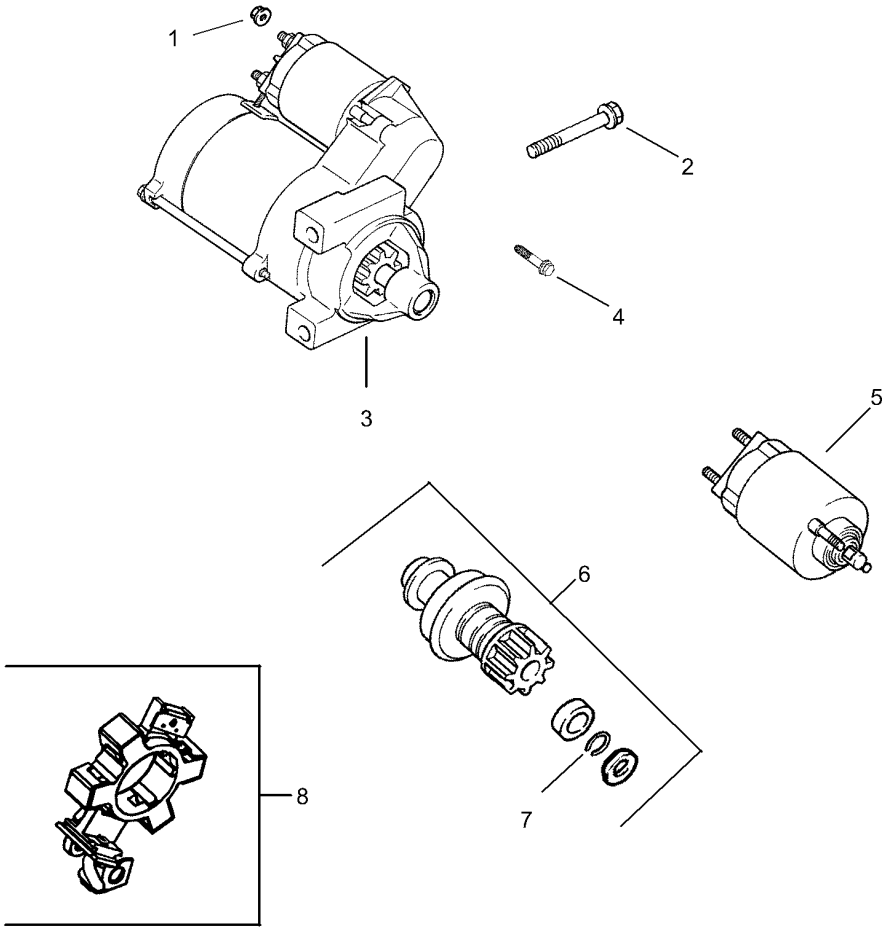
Ref	Part No.	Qty.	Description
❸1	54 755 09-S	1	15 Amp Stator Kit (Incl. Ref. #2)
❸2	24 126 139-S	1	Bracket-Stator Wire
❸3	M-548025-S	2	Screw-Hex. Cap, M5x0.8x25
❸4	24 584 36-S	2	Module-Ignition
❸5	M-545020-S	4	Screw-Hf, M5x0.8x20
❸6	12 132 06-S	2	Spark Plug
❸7	24 025 15-S	1	Flywheel
❸8	X-42-15-S	1	Key
❸9	12 468 03-S	1	Washer-Plain, 3/8in
❸10	12 086 14-S	1	Screw-Hf, M10x1.5x46
❸11	24 100 02-S	2	Nut-Plastic
❸12	24 584 27-S	1	Module-Spark Advance
❸13	24 086 41-S	2	Screw-Phillips Head, 11-16x1/2in
❸14	24 755 08-S	1	Front Drive Shaft Kit (Incl. Ref. #13)
❸15	M-839025-S	4	Screw-Hf, M8x1.25x25
❸16	24 157 07-S	1	Fan
❸17	24 468 11-S	4	Washer-Spring
❸18	24 112 14-S	4	Spacer
❸19	24 141 06-S	1	Ring-Support
❸20	24 162 22-S	1	Screen-Grass
❸21	25 086 43-S	1	Screw-Set
❸22	M-603100-S	4	Screw-Hex. Hd., M6x1.0x100
❸23	X-25-53-S	4	Washer-Plain, 1/4in

Ref	Part No.	Qty.	Description
❸24	24 086 18-S	2	Screw-Phillips Head, 11-16x7/8
❸25	X-25-92-S	2	Washer-Plain, 3/16in
❸26	41 403 09-S	1	Rectifier-Regulator
❸27	236602-S	1	Connector
❸28	47 154 01-S	1	Clip-Cable
❸29	X-25-63-S	1	Washer-Plain, 1/4in
❸30	48 154 02-S	1	Clip-Cable
❶❸	25 468 07-S	1	Washer-Flat
❶❸	24 176 98-S	1	Harness-Wiring
❶❸	25 454 03-S	2	Tie-Wire
❶❸	24 126 137-S	1	Bracket-Ground Strap



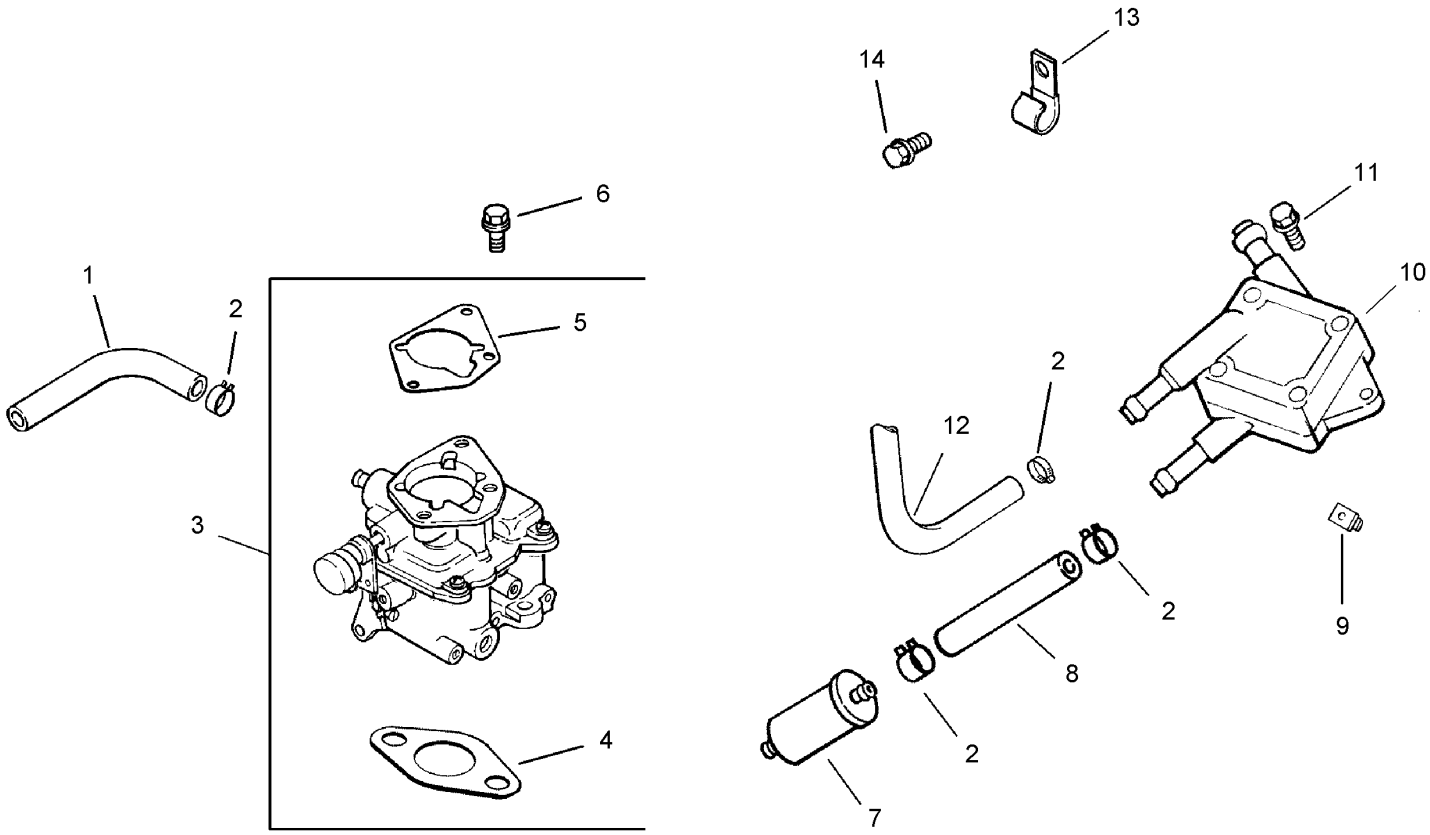
Blower Housing Assembly
Kohler CH740-0054

Ref	Part No.	Qty.	Description
❸1	24 027 201-S	1	Housing-Blower (Incl. Ref. #2-7)
❸2	24 100 01-S	1	Nut-Plastic
❸3	24 100 02-S	2	Nut-Plastic
❸4	25 086 43-S	1	Screw-Set
❸5	24 755 21-S	1	Access Cover Kit (Incl. Ref. #6-7)
❸6	M-645016-S	10	Screw-Hf, M6x1.0x16
❸7	25 154 02-S	4	Clip
❸8	M-551016-S	1	Screw-Hf, M5x0.8x16
❸9	M-545016-S	2	Screw-Hf, M5x0.8x16
❸10	M-545020-S	4	Screw-Hf, M5x0.8x20
❸11	24 146 19-S	1	Plate-Backing, No.2 Side
❸12	24 063 39-S	1	Baffle-Cylinder Barrel, No.2 Side
❸13	24 063 17-S	1	Baffle-Valley, No.2 Side
❸14	M-545010-S	2	Screw-Hf, M5x0.8x10
❸15	24 063 59-S	1	Baffle-Valley, No. 1 Side
❸16	24 063 58-S	1	Baffle-Cylinder Barrel, No.1 Side
❸17	24 146 20-S	1	Plate-Backing, No.1 Side
❶❸	24 113 124-S	1	Decal, 27 Hp
❶❸	25 113 39-S	1	Decal-Lamination, Clear



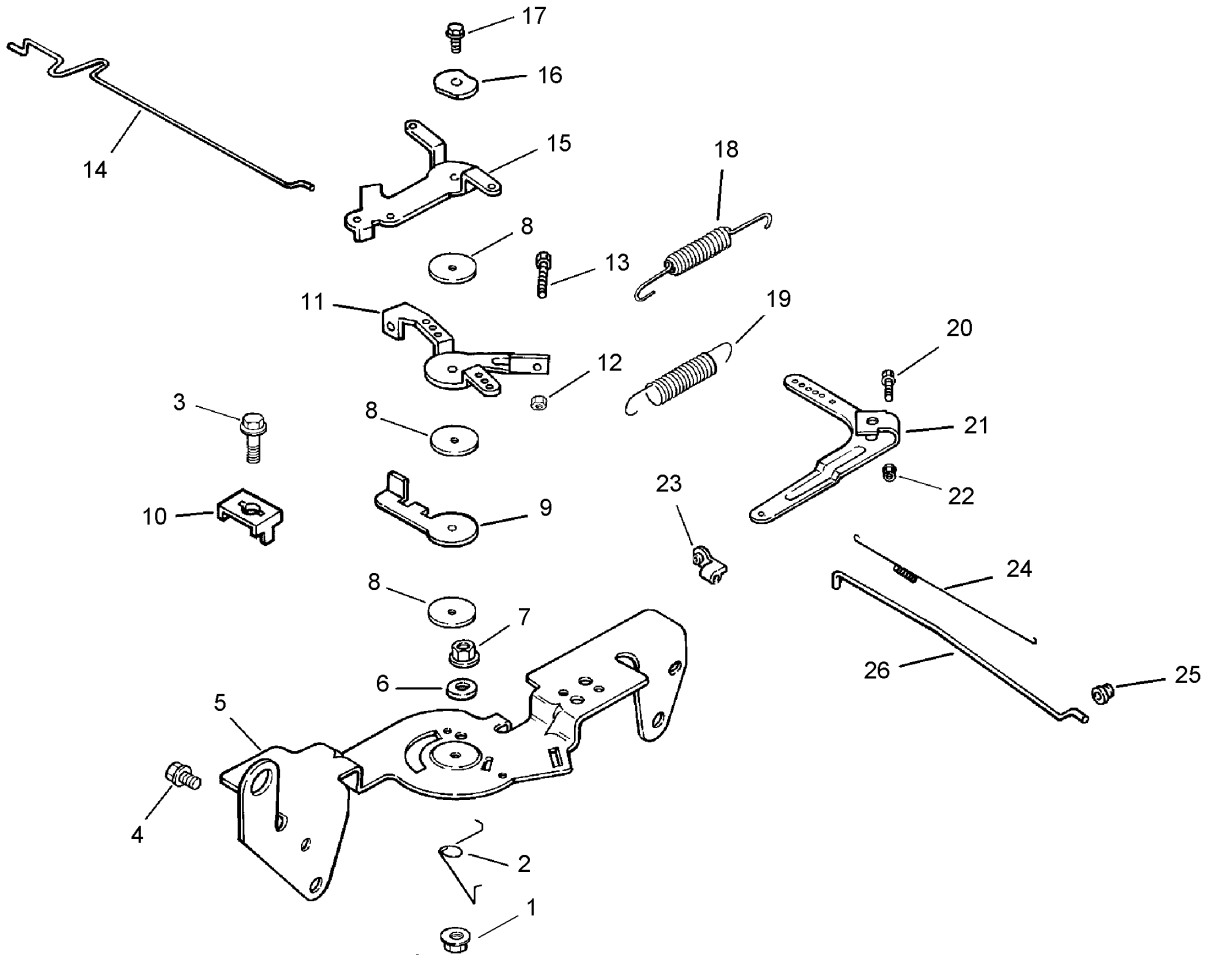
Starter Assembly
Kohler CH740-0054

Ref	Part No.	Qty.	Description
❸1	M-841080-S	1	Nut-Hf, M8x1.25
❸2	M-839080-S	2	Screw-Hf, M8x1.25x80
❸3	25 098 09-S	1	Starter ASM (Incl. Ref. #4-8)
❸4	25 086 113-S	3	Screw-Torx Head, External
❸5	25 435 05-S	1	Solenoid Kit (Incl. Ref. #4)
❸6	25 755 33-S	1	Pinion Drive Kit (Incl. Ref. #6)
❸7	25 141 05-S	1	Ring
❸8	25 225 01-S	1	Brush Kit



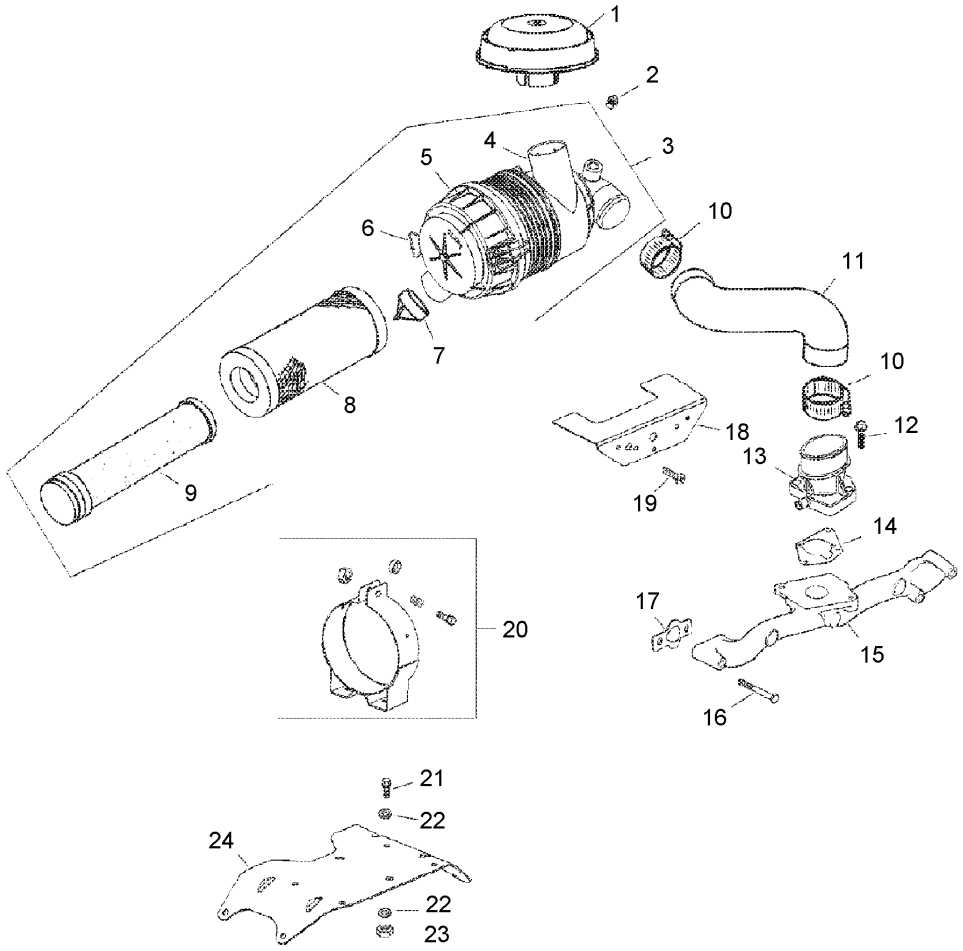
Fuel System Assembly
Kohler CH740-0054

Ref	Part No.	Qty.	Description
❸1	25 353 32-S	1	Line-Fuel, 9-1/4in
❸2	25 237 14-S	6	Clamp-Hose
❸3	24 853 93-S	1	Carburetor Kit W/gasket (Incl. Ref. #4-6)
❸4	24 041 17-S	1	Gasket-Carburetor
❸5	24 041 06-S	1	Gasket-Base, Air Cleaner
❸6	M-651030-S	2	Screw-Hf, M6x1.0x30
❸7	24 050 10-S	1	Filter-Fuel
❸8	25 353 07-S	1	Line-Fuel, 42mm
❸9	24 100 01-S	2	Nut-Plastic
❸10	24 393 16-S	1	Pump-Fuel, Pulse
❸11	24 086 12-S	2	Screw-Hex. Cap, 18mm
❸12	24 353 02-S	1	Line-Fuel, 15-1/2in
❸13	47 154 01-S	1	Clip-Cable
❸14	M-650012-S	1	Screw-HF
❶❸	24 757 01-S	1	Solenoid Kit
❶❸	24 757 02-S	1	Float Kit
❶❸	24 757 03-S	1	Carburetor Repair Kit
❶❸	24 757 07-S	1	Choke Repair Kit
❶❸	24 757 08-S	1	Accelerator Pump Diaphragm Repair Kit
❶❸	24 757 09-S	1	Accelerator Pump Seal And Bushing Repair Kit
❶❸	24 755 137-S	1	High Altitude Kit (10,000 Feet)
❶❸	24 755 138-S	1	High Altitude Kit



Engine Control Assembly
Kohler CH740-0054

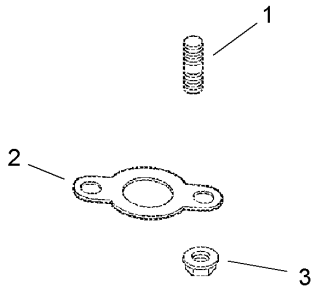
Ref	Part No.	Qty.	Description
❸1	M-547050-S	1	Nut-Hex. Lock, M5x0.8
❸2	24 089 03-S	1	Spring-Return, Choke
❸3	M-545016-S	3	Screw-Hf, M5x0.8x16
❸4	M-645016-S	4	Screw-Hf, M6x1.0x16
❸5	24 126 56-S	1	Bracket-Control
❸6	X-20-1-S	1	Washer-Lock, 1/4in
❸7	M-541050-S	1	Nut-Hf, M5x0.8
❸8	24 468 01-S	3	Washer-Plain, 1/4in
❸9	24 090 07-S	1	Lever-Actuator, Throttle
❸10	12 237 01-S	2	Clamp-Cable
❸11	24 090 03-S	1	Lever-Control, Throttle
❸12	M-446030-S	1	Nut-Hf, M4x0.7
❸13	M-401030-S	1	Screw-Hf, M4x0.7x30
❸14	24 079 21-S	1	Linkage-Choke
❸15	24 090 05-S	1	Lever-Choke
❸16	41 468 03-S	1	Washer-Spring, 1/4in
❸17	M-545020-S	1	Screw-Hf, M5x0.8x20
❸18	24 089 51-S	1	Spring-Limiter, Throttle
❸19	24 089 46-S	1	Spring-Governor
❸20	24 211 03-S	1	Bolt-Round Head Square Neck, M6x1.0x25
❸21	24 090 33-S	1	Lever-Governor
❸22	M-641060-S	1	Nut-Hf, M6x1.0
❸23	25 158 11-S	1	Bushing-Retaining, Linkage
❸24	24 089 01-S	1	Spring-Linkage
❸25	25 158 08-S	1	Bushing-Linkage, Throttle
❸26	24 079 01-S	1	Linkage-Throttle



Air Intake / Filtration Assembly
Kohler CH740-0054

Ref	Part No.	Qty.	Description
❸1	25 324 02-S	1	Hood-Air Cleaner
❸2	25 139 20-S	1	Plug-Pipe
❸3	25 048 07-S	1	Cleaner-Heavy Duty Air (Incl. Ref. #4-9)
❸4	25 081 01-S	1	Housing-Heavy Duty Air Cleaner
❸5	25 096 06-S	1	Cover ASM
❸6	25 154 05-S	2	Clip
❸7	24 462 07-S	1	Valve-Dust Ejector
❸8	25 083 01-S	1	Element-Air, Primary
❸9	25 083 04-S	1	Element-Air, Safety
❸10	25 237 21-S	2	Clamp-Hose
❸11	24 326 71-S	1	Hose-Air Cleaner
❸12	M-651025-S	6	Screw-HF (M6x1.0x25)
❸13	24 029 61-S	1	Adapter-Air Cleaner
❸14	24 041 06-S	1	Gasket-Base, Air Cleaner
❸15	24 164 14-S	1	Manifold-Intake
❸16	25 086 84-S	4	Screw-Hf, M6x1.0x55
❸17	24 041 01-S	2	Gasket-Manifold, Intake
❸18	24 314 25-S	1	Shield-Debris
❸19	24 086 06-S	2	Screw-Phillips Head, 11-16x3/4in
❸20	25 126 02-S	1	Air Cleaner Bracket ASM
❸21	M-639016-S	2	Screw-Hf, M6x1.0x16
❸22	X-25-73-S	4	Washer-Plain
❸23	M-647060-S	2	Nut-Hex Lock

Ref	Part No.	Qty.	Description
❸24	24 126 142-S	1	Bracket-Air Cleaner
❶❸	25 113 27-S	1	Decal-Cleaner, Air



Exhaust Assembly
Kohler CH740-0054

Ref	Part No.	Qty.	Description
❸1	25 072 04-S	4	Stud-M8x1.25x33
❸2	24 041 49-S	2	Gasket-Exhaust
❸3	M-841080-S	4	Nut-Hf, M8x1.25
❶❸	24 755 113-S	1	Gasket Set
❶❸	24 522 307	1	Short Block (Ch740)


TORO®