



Z557 Z Master[®]

With 152cm TURBO FORCE[®] Side Discharge Mower

Model No. 74246TE - 250000001 and up.

Parts Catalog

Ordering Replacement Parts

To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers

Each Identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1, 6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustrations and in part lists.

Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

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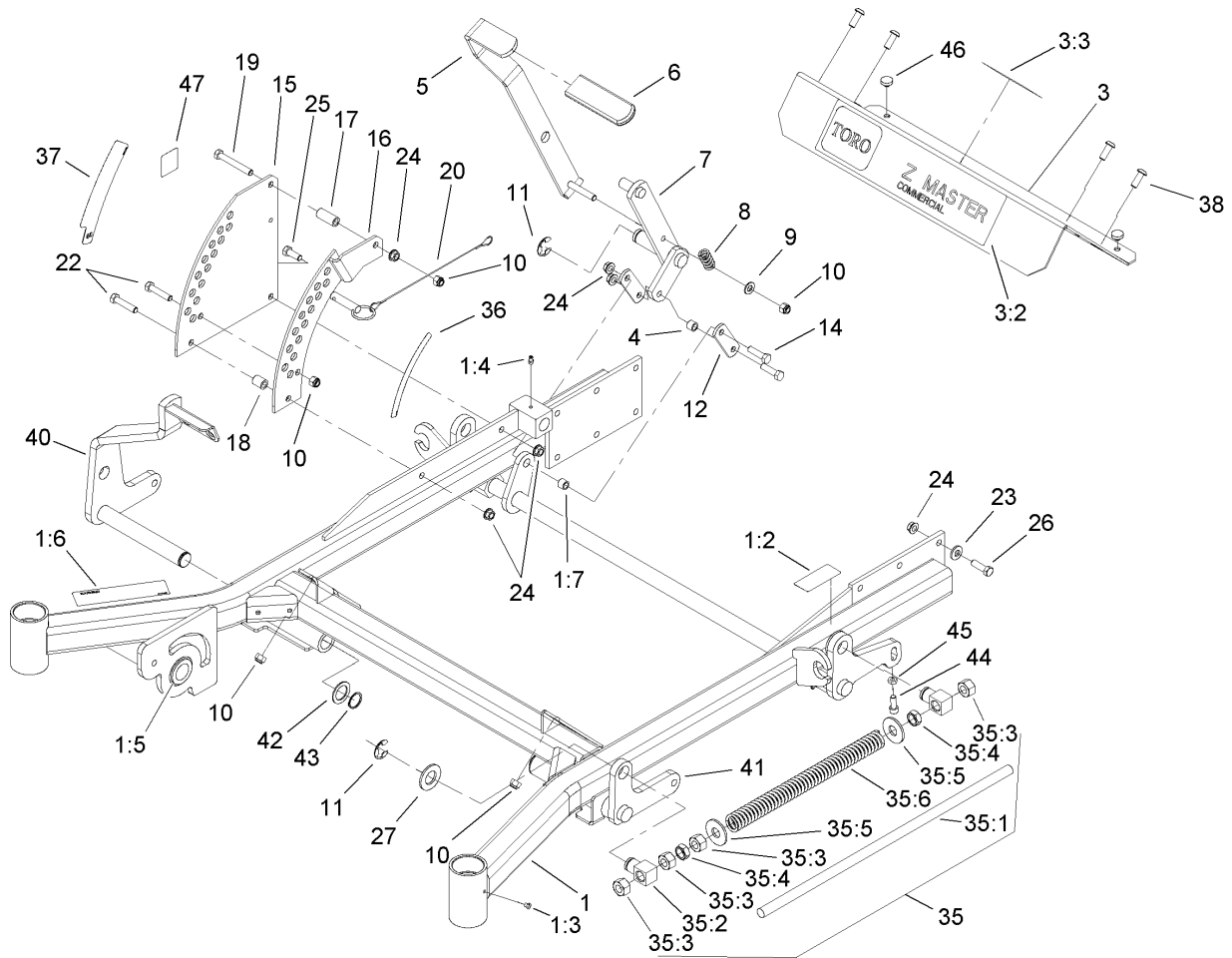
Part Description Abbreviations

Part descriptions in this catalog may include the following abbreviations.

AR. as required	INC. incorporated
ASM. assembly	LH. left hand
BBC. blade brake clutch	NI. nylon insert
CARR. carriage	NPTF. national pipe thread fine
DEG. degrees	PFH. phillips flat head
EXT. external	PPH. phillips pan head
FH. flat head	PPHTF. phillips pan head thread forming
GA. gauge	PRH. phillips round head
HF. hex flange	PTH. phillips truss head
HH. hex head	PTO. power-take-off
HHF. hex head flange	RH. right hand
HHFTF. hex head flange thread forming	ROPS. roll-over-protection-system
HJ. hex jam	SFH. slotted fillister head
HLH. hex lag head	SHH. slotted hex head
HOC. height-of-cut	SHWH. slotted hex washer head
HSBH. hex socket button head	SPH. slotted pan head
HSFH. hex socket flat head	SQH. square head
HSH. hex socket head	SRH. slotted round head
HWH. hex washer head	STD. standard
HWHTF. hex washer head thread forming	TAP. self tapping
HYD. hydraulic	TTH. torx truss head

Footnotes

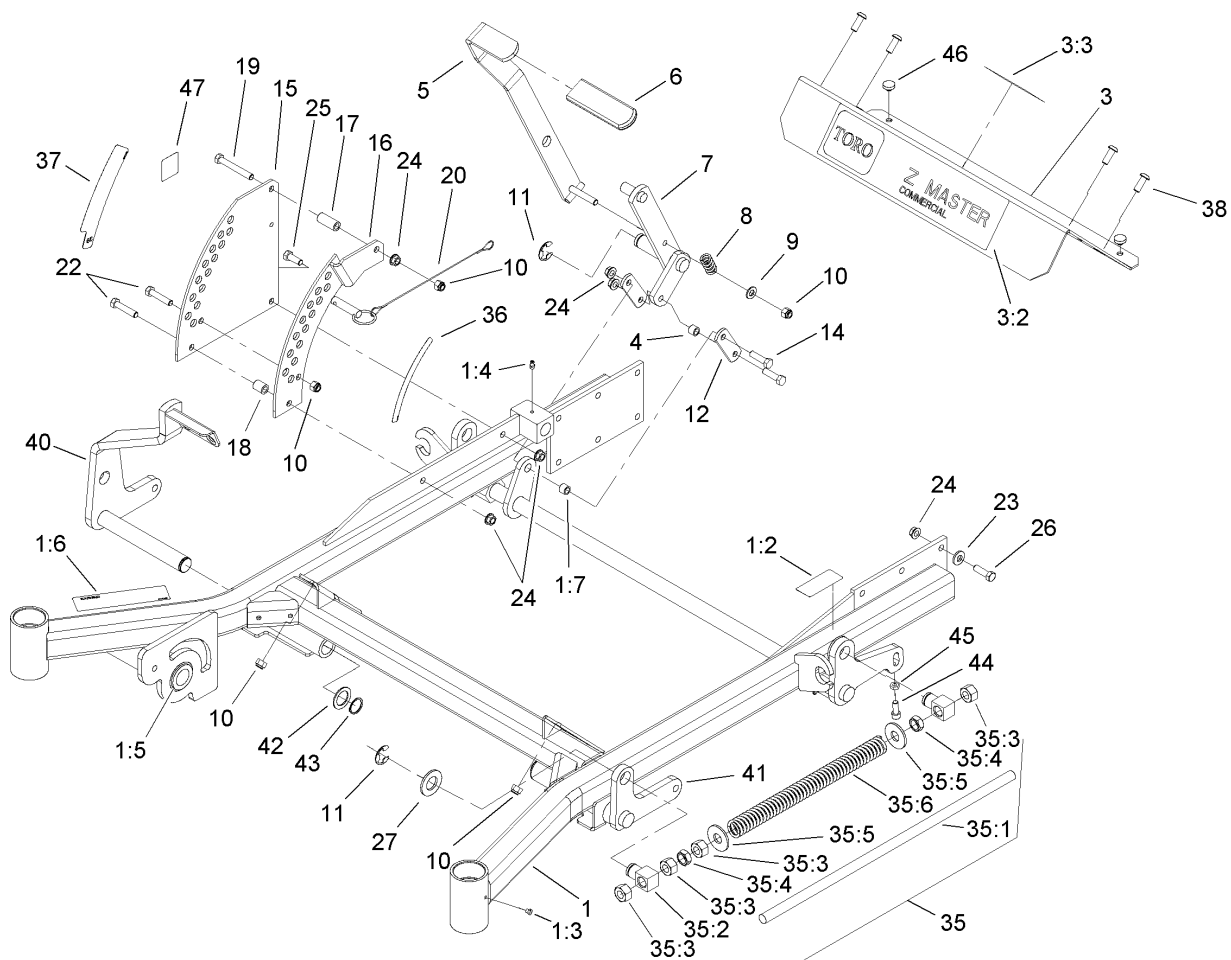
- ❶ Not illustrated
- ❷ Not serviced separately
- ❸ Obtain from your local Kohler dealer



Front Frame Assembly

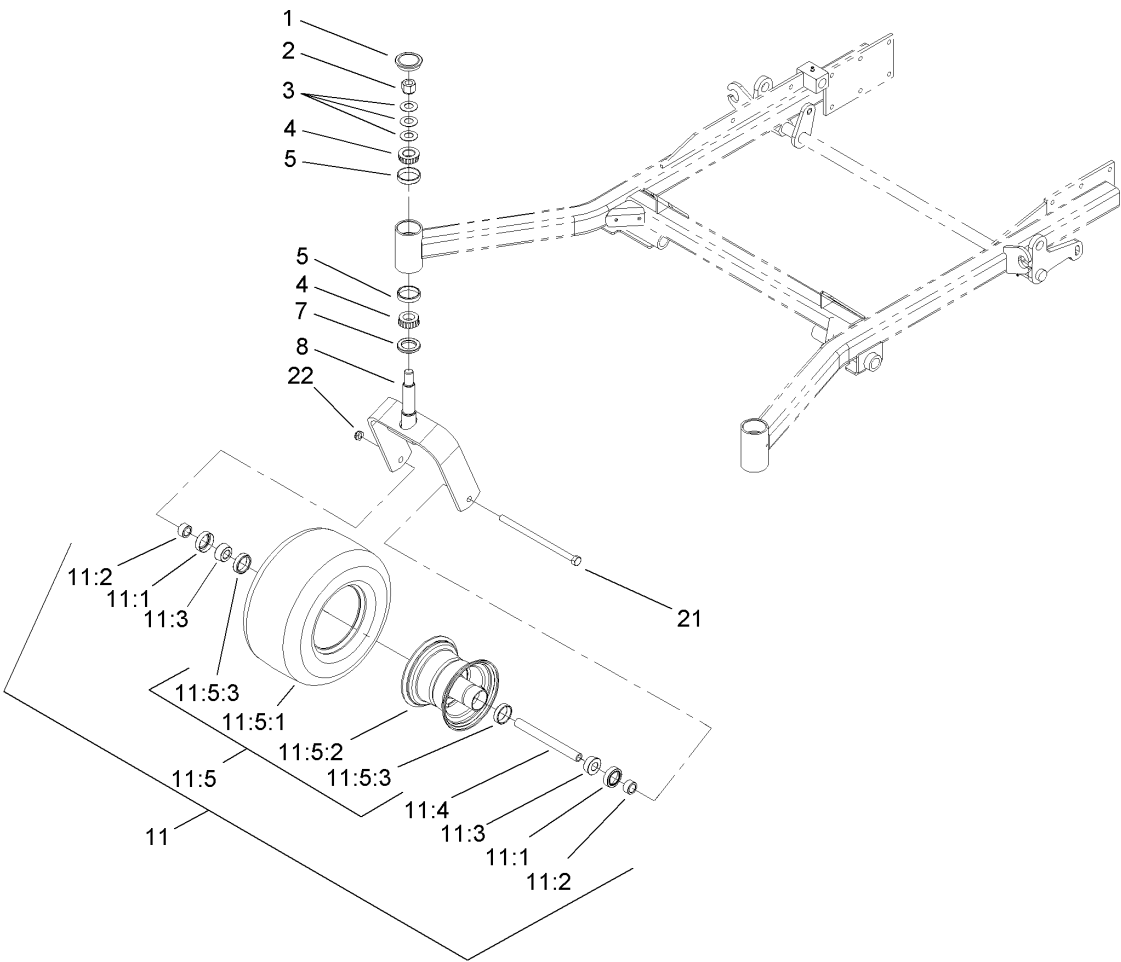
Ref	Part No.	Qty.	Description
1	107-3980	1	Frame ASM
1:2	107-3968	1	Decal-Brake, Parking
1:3	1-811010	2	Plug
1:4	302-19	5	Fitting-Grease
1:5	94-1291	2	Bushing
1:6	107-3969	1	Decal-Warning
1:7	103-1918	1	Bushing
3	107-3976	1	Footrest
3:2	106-7451	1	Decal
3:3	107-1866	1	Decal-Danger, Slope
4	103-1918	1	Bushing
5	103-2083-03	1	Lift Lever ASM
6	1-633295	1	Grip-Lever, Lift
7	103-2064-03	1	Arm-Lift, Deck
8	1-633325	1	Spring-Compression
9	3256-24	1	Washer-Flat
10	3296-39	9	Nut-Lock, NI
11	32151-103	5	Ring-Snap
12	1-633068	2	Arm-Lift, Deck
14	323-29	2	Screw-HH
15	1-633889-01	1	Plate-Lift, Deck
16	1-632899-01	1	Plate-Lift, Deck
17	1-633082	1	Bushing-Lever, Lift
18	1-633080	1	Bushing-Lever, Lift

Ref	Part No.	Qty.	Description
19	323-13	1	Screw-HH
20	106-9951	1	Hitch Pin ASM
22	323-9	2	Screw-HH
23	98-5975	12	Washer-Belleville
24	3290-357	15	Nut-HHF
25	323-6	1	Screw-HH
26	323-7	12	Screw-HH
27	3256-29	4	Washer-Flat
35		2	Front Frame Spring ASM
35:1	1-633096	1	Rod-Lift, Deck
35:2	1-633441	2	Swivel-Deck Mount, Rear
35:3	3217-11	4	Nut-Hex
35:4	3218-6	2	Nut-Jam
35:5	3256-7	2	Washer-Flat
35:6	1-633064	1	Spring-Support, Deck
36	107-3962	1	Decal-Deck Height, Small
37	107-3961	1	Decal-Deck Height, Large
38	3274-94	4	Screw-HSBH
40	106-8983-01	1	RH Deck Lift ASM
41	106-8984-01	1	LH Deck Lift ASM
42	1-523157	2	Washer-Spacer
43	32151-29	2	Ring-Retaining
44	3274-18	2	Screw-HSH
45	3218-2	2	Nut-Jam



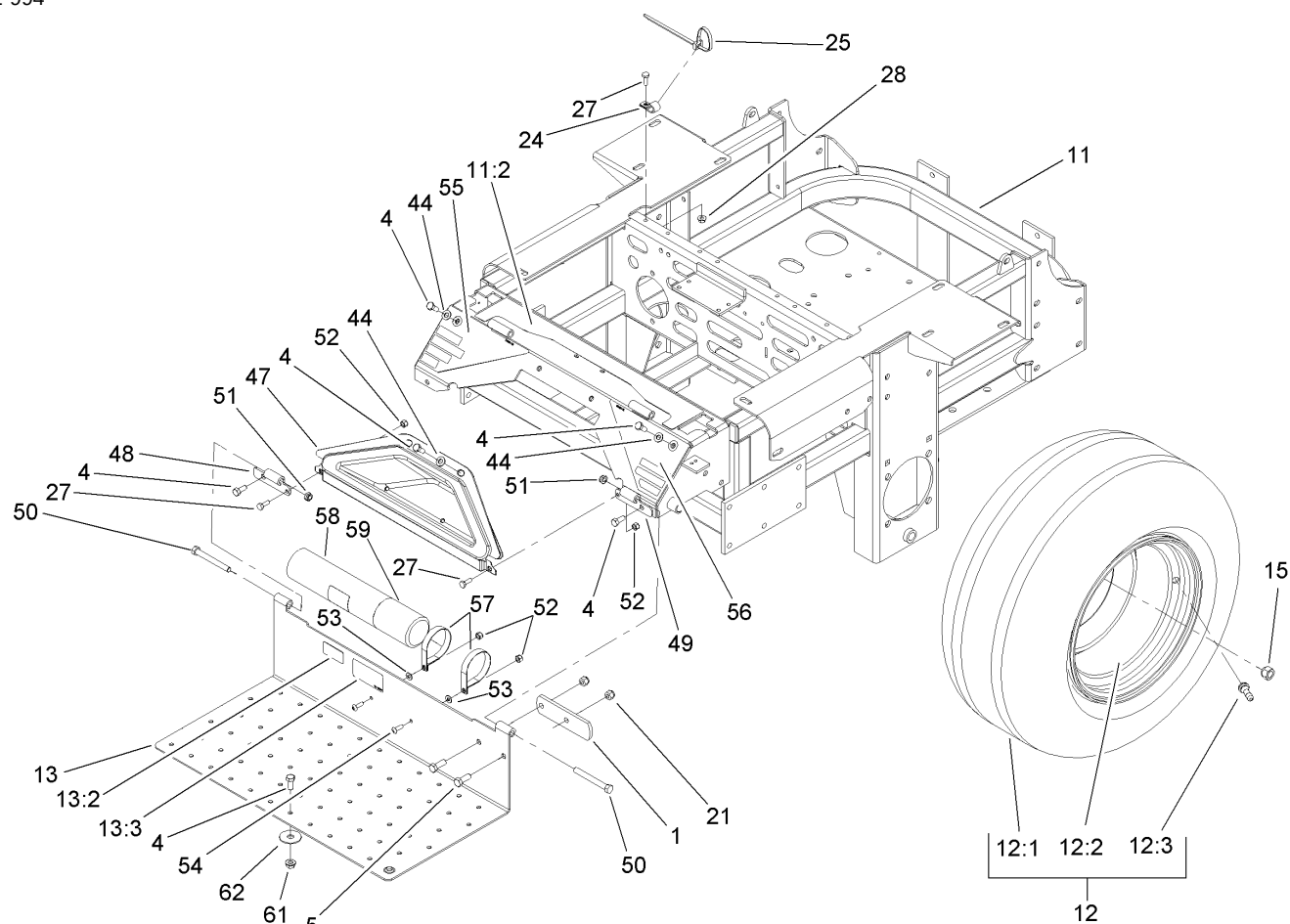
Front Frame Assembly (continued)

Ref	Part No.	Qty.	Description
46	1-513658	2	Bumper
47	105-4674	1	Decal-Noise



Castor and Wheel Assembly

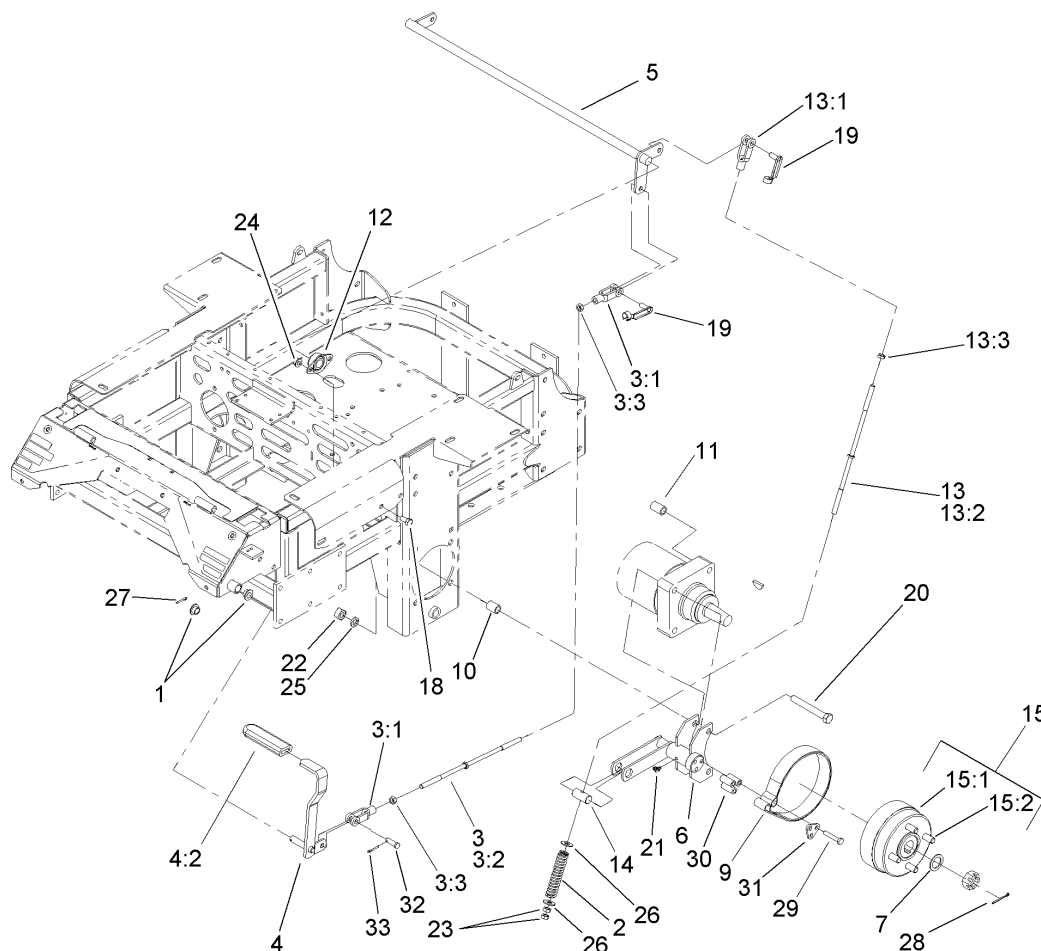
Ref	Part No.	Qty.	Description				
1	103-4882	2	Cap-Grease				
2	3296-51	2	Nut-Lock, NI				
3	1-633508	6	Washer-Bellville				
4	254-94	4	Bearing-Cone, Tapered				
5	254-72	4	Bearing-Cup, Tapered				
7	1-543511	2	Seal-Grease				
8	103-1474-01	2	Fork-Caster				
11	1-644251	2	Caster Wheel ASM				
11:1	1-633580	2	Seal-Bearing				
11:2	1-633581	2	Spacer-Bearing				
11:3	1-633585	2	Bearing-Cone, Taper				
11:4	1-633959	1	Spacer-Caster, Front				
11:5		1	Wheel And Tire ASM				
11:5:1	1-523009	1	Tire				
11:5:2	1-633987	1	Wheel				
11:5:3	1-633584	2	Bearing-Cup				
21	325-39	2	Screw-HH				
22	3296-23	2	Nut-Lock, NI				



Main Frame Assembly

Ref	Part No.	Qty.	Description
1	1-633964-03	1	Stop-Brake, Park
4	322-43	7	Screw-HH
5	323-6	2	Screw-HH
11	108-1096	1	Main Frame ASM
11:2	107-8077	1	Decal-Console, Top
12	1-633970	2	Wheel And Tire ASM
12:1	1-633993	1	Tire
12:2	1-633992	1	Wheel
12:3	232-27	1	Stem-Valve
13	107-3981	1	Floorpan
13:2	98-4387	1	Decal-Protection, Ear
13:3	107-3982	1	Decal-Location, Manual
15	242-50	8	Nut-Lug
21	3296-39	2	Nut-Lock, NI
24	1-513762	1	Clip-Loom
25	1-303335	1	Tie-Plastic
27	321-4	3	Screw-HH
28	32128-33	1	Nut-HF
44	3256-70	6	Washer-Flat
47	106-7498	1	Pocket
48	106-7488-03	1	Hinge-Floorpan, LH
49	106-7489-03	1	Hinge-Floorpan, RH
50	323-20	2	Screw-HH
51	3296-59	2	Nut-Lock, NI

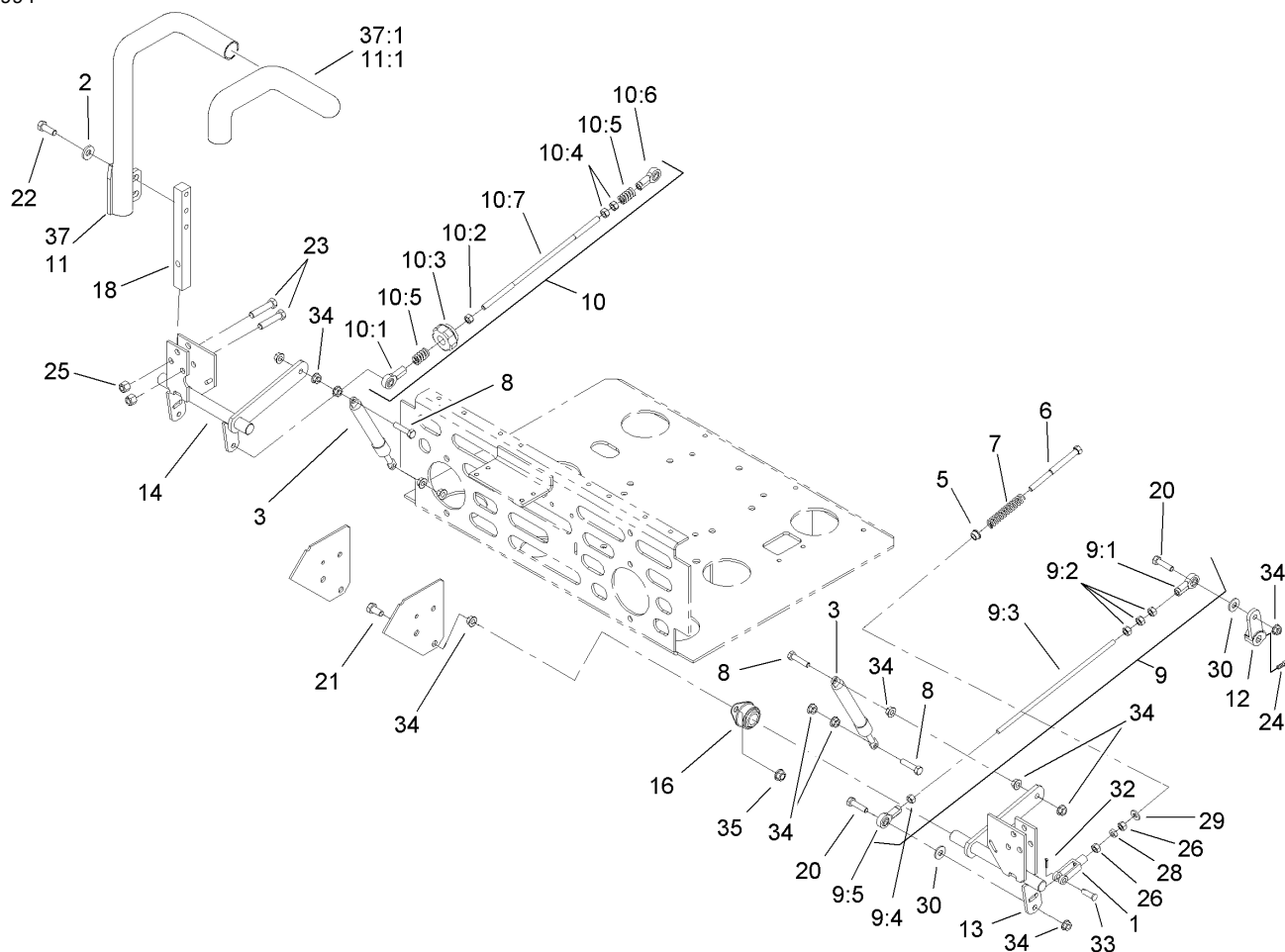
Ref	Part No.	Qty.	Description
52	3296-42	4	Nut-Lock, NI
53	3256-63	2	Washer-Flat
54	3258-166	2	Screw-PRH
55	107-3964	1	Decal-Warning, Right
56	107-3963	1	Decal-Danger, Left
57	107-1865	2	R-Clamp
58	104-7050	1	Housing-Manual
59	104-7048	1	Cap-Housing
61	32128-25	1	Nut-HF
62	1-653036	1	Washer



Brake and Wheel Hub Assembly

Ref	Part No.	Qty.	Description
1	1-513140	2	Bearing-Control
2	1-633454	2	Spring-Brake
3	103-4332	1	Brake Rod And Yoke ASM
3:1	1-633131	2	Yoke-Linkage, Brake
3:2	1-633477	1	Rod-Brake
3:3	3219-3	2	Nut-Hex
4	1-634500	1	Brake Lever ASM
4:2	1-633268	1	Grip-Lever, Brake
5	1-632217-03	1	Shaft-Brake
6	103-0352-03	2	Bracket-Brake
7	1-523157	2	Washer-Spacer
9	103-0355	2	Band-Brake
10	1-633380	4	Spacer-Wheel, Short
11	1-633382	4	Spacer-Wheel, Long
12	1-633102	2	Bearing-Flange, Side
13	103-4333	2	Brake Rod And Yoke ASM
13:1	1-633131	1	Yoke-Linkage, Brake
13:2	1-633477	1	Rod-Brake
13:3	3219-3	1	Nut-Hex
14	1-633144	2	Pin-Trunion
15	103-0590	2	Hub And Wheel ASM
15:1	103-0589	1	Wheel Hub ASM
15:2	1-633926	4	Stud-Wheel
18	323-4	4	Screw-HH

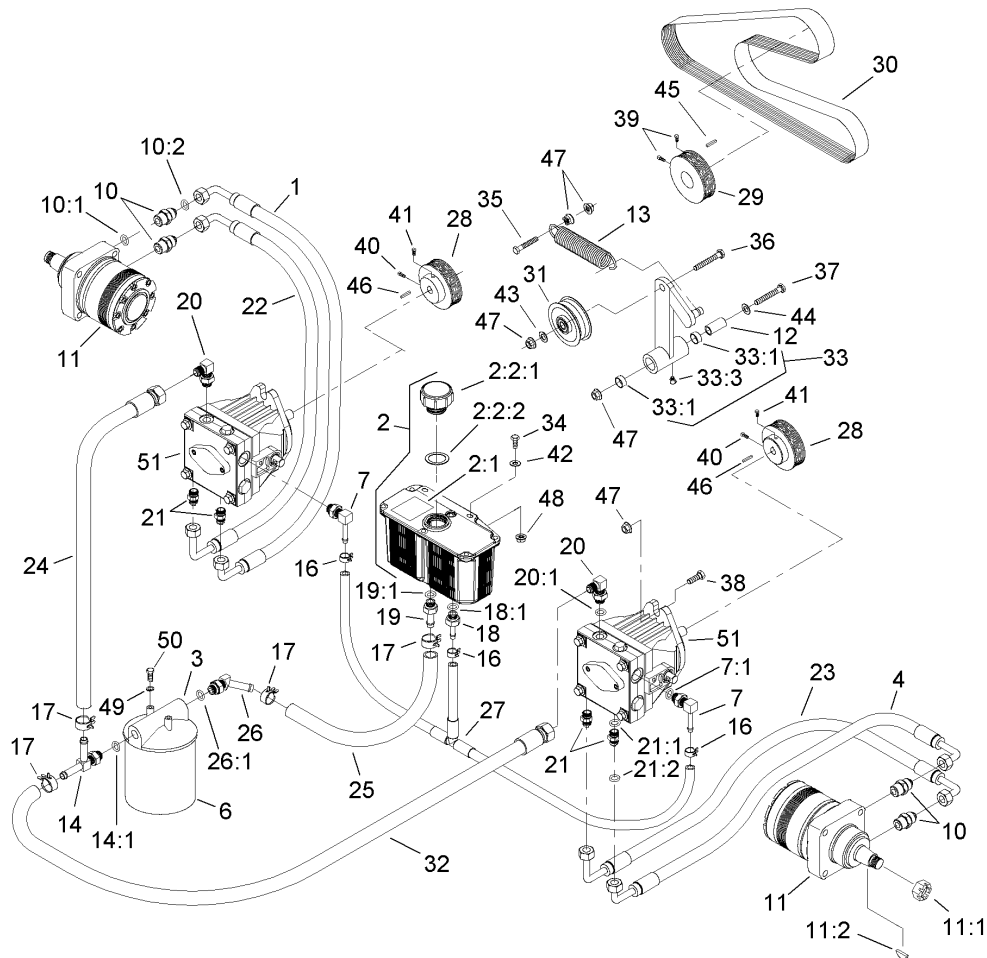
Ref	Part No.	Qty.	Description
19	103-2399	3	Pin-Spring, Clevis
20	325-17	8	Screw-HH
21	1481	2	Fitting-Grease
22	103-0131	8	Nut-Square
23	3219-3	4	Nut-Hex
24	3290-357	4	Nut-HHF
25	3253-7	8	Washer-Lock
26	3256-4	4	Washer-Flat
27	3272-10	1	Pin-Cotter
28	1-806800	2	Pin-Cotter
29	322-9	6	Screw-HH
30	103-0384	6	Spacer
31	103-0374	2	Retainer-Band, Brake
32	1-808285	1	Pin-Clevis
33	3272-10	1	Pin-Cotter



Steering Control Assembly

Ref	Part No.	Qty.	Description
1	1-303105	2	Yoke-Adjustable
2	98-5975	4	Washer-Belleville
3	103-4079	2	Damper-Control, Motion
5	1-603735	2	Bushing-Flanged
6	1-603737	2	Bolt-Return, Neutral
7	1-603807	2	Spring-Return, Neutral
8	1-403180	4	Screw-HH
9	103-4331	1	Tracking Rod ASM
9:1	1-543017	1	Balljoint-RH
9:2	3219-2	3	Nut-Hex
9:3	103-3064	1	Link-Rod, Tracking
9:4	1-804524	1	Nut
9:5	1-633152	1	Balljoint-Thread, LH
10	103-4330	1	Tracking Rod ASM
10:1	1-543017	1	Balljoint-RH
10:2	3219-2	1	Nut-Hex
10:3	103-3060	1	Knob-Tracking
10:4	1-804524	2	Nut
10:5	1-323245	2	Spring-Compression
10:6	1-633152	1	Balljoint-Thread, LH
10:7	103-3064	1	Link-Rod, Tracking
11	108-7238	1	LH Lever ASM
11:1	106-9987	1	Grip-Control, Motion
12	1-632208	2	Arm-Control, Pump

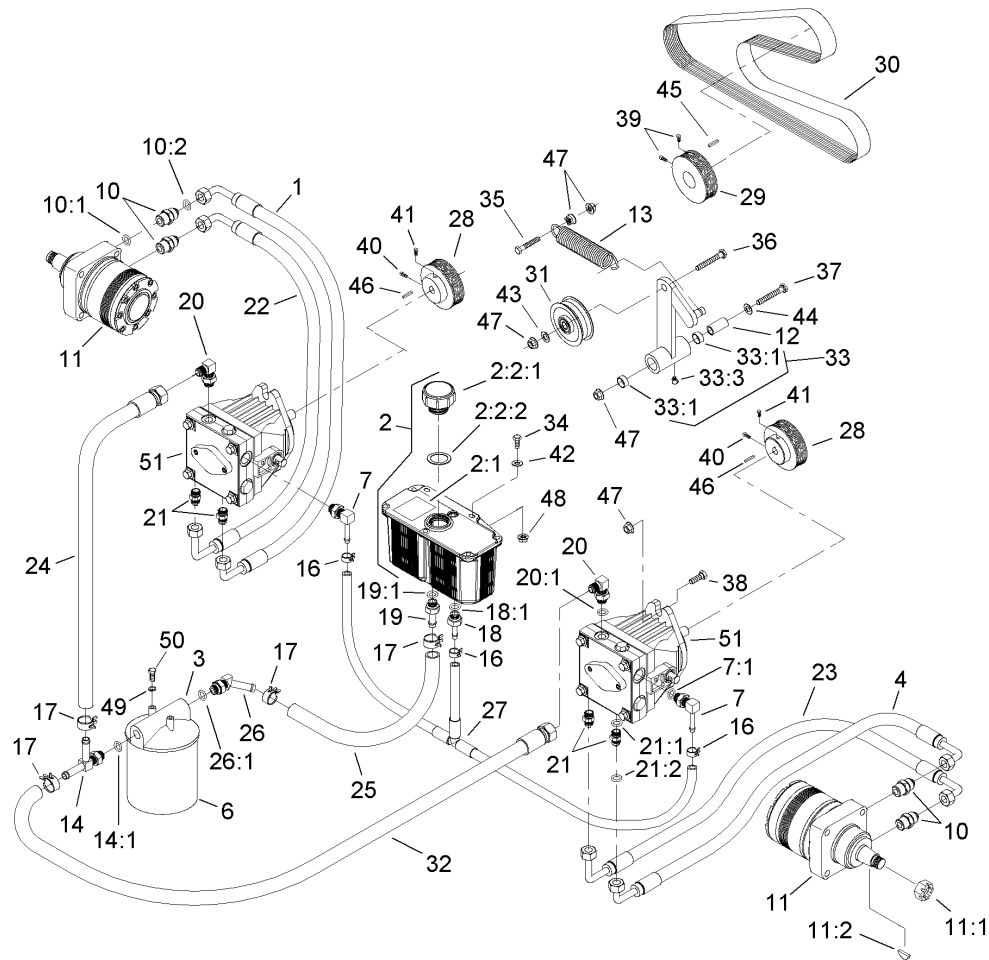
Ref	Part No.	Qty.	Description
13	103-4781	1	Control-Motion, LH
14	103-4782	1	Control-Motion, RH
16	1-633102	4	Bearing-Flange, Side
18	103-0407	2	Arm-Shaft, Control
20	322-6	4	Screw-HH
21	323-4	8	Screw-HH
22	323-6	4	Screw-HH
23	323-9	6	Screw-HH
24	1-803022	2	Screw-Set
25	3296-39	6	Nut-Lock, NI
26	3219-2	4	Nut-Hex
28	3220-2	2	Nut-Jam
29	3256-2	2	Washer-Flat
30	3256-3	4	Washer-Flat
32	3272-5	2	Pin-Cotter
33	1-808280	2	Pin-Clevis
34	32128-20	16	Nut-HF
35	3290-357	8	Nut-HHF
37	108-7237	1	RH Lever ASM
37:1	106-9987	1	Grip-Control, Motion



Hydraulic System Assembly

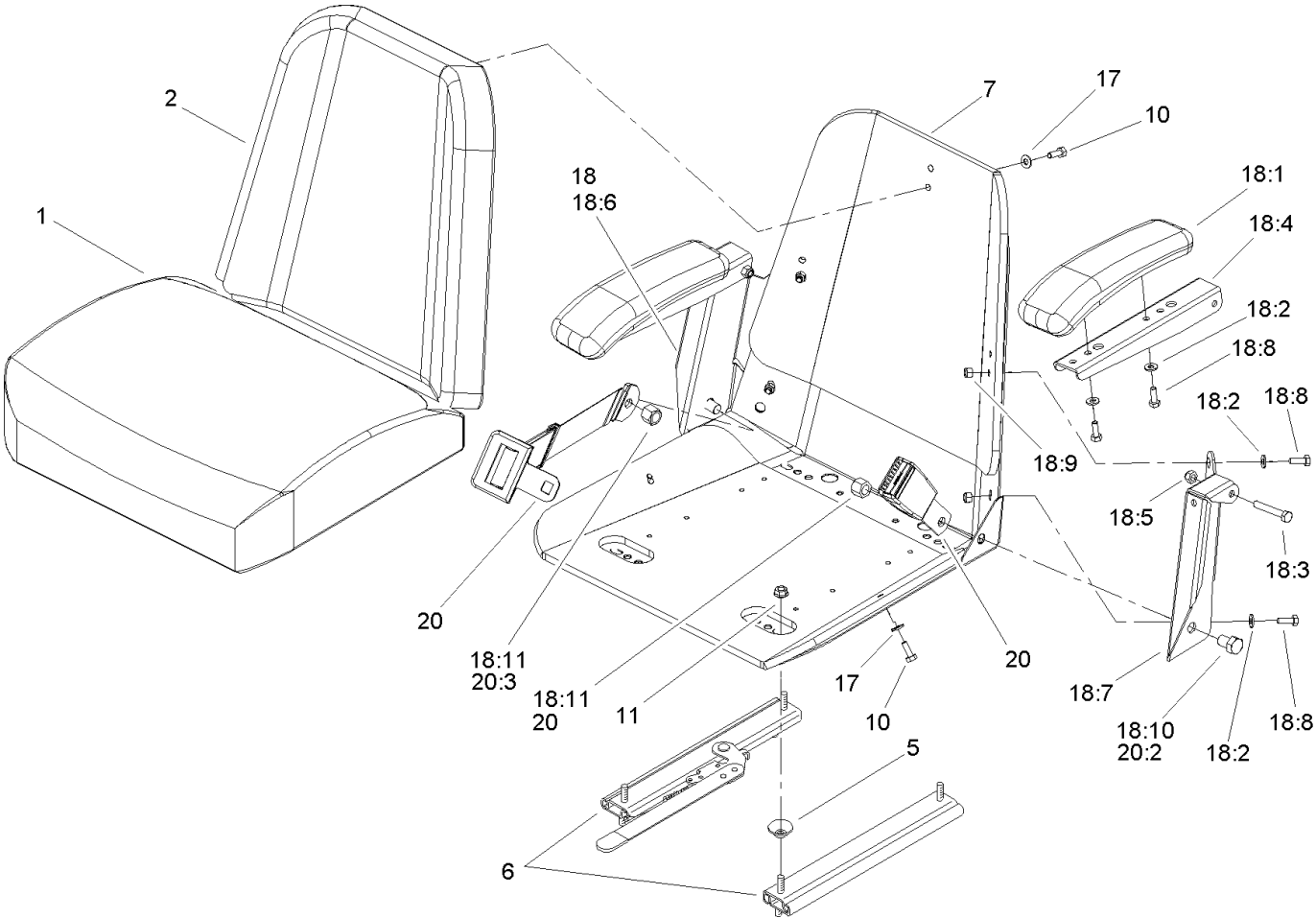
Ref	Part No.	Qty.	Description
1	103-3736	1	HYD Hose ASM
2	107-8433	1	HYD Reservoir ASM
2:1	107-2131	1	Decal-Surface, Hot
2:2:1	103-1948	1	Cap-Reservoir, HYD
2:2:2	103-1949	1	Gasket-Cap
3	104-7836	1	Head-Filter
4	103-3733	1	HYD Hose ASM
6	1-633752	1	Filter-HYD, Winter
6	1-633750	1	Filter-HYD
7	103-1799	2	Elbow-90 DEG
7:1	237-42	1	O-Ring
10	1-603991	4	Fitting-Straight
10:1	237-80	1	O-Ring
10:2	1-603992	1	O-Ring
11	103-6988	2	Motor-Wheel
11:1	1-809036	1	Nut-HH
11:2	3257-42	1	Key-Woodruff
●11:99	103-2748	1	Drive Link Kit
●11:99	1-000139	1	Bearing Kit
●11:99	1-000099	1	Seal Kit
12	1-603384	1	Bushing-Pivot, Idler
13	103-3330	1	Spring-Extension
14	103-1828	1	Adapter-Run, Tee
14:1	237-42	1	O-Ring

Ref	Part No.	Qty.	Description
16	103-1716	3	Clamp-Hose
17	103-1988	4	Clamp-Hose
18	103-1801	1	Adapter-Straight
18:1	237-42	1	O-Ring
19	103-1912	1	Adapter-Straight
19:1	237-42	1	O-Ring
20	103-1802	2	Fitting-HYD, 90 DEG
20:1	1-603921	1	O-Ring
21	1-603990	4	Fitting-Straight
21:1	1-603920	1	O-Ring
21:2	1-603992	1	O-Ring
22	103-3737	1	HYD Hose ASM
23	103-3735	1	HYD Hose ASM
24	103-1826	1	HYD Hose ASM
25	103-1808	1	Hose-HYD
26	103-1807	1	Elbow-45 DEG
26:1	237-42	1	O-Ring
27	103-1806	1	HYD Hose ASM
28	103-6907	2	Sheave
29	1-633567	1	Sheave
30	103-7445	1	Belt-V
31	1-633167	1	Sheave-Idler
32	103-1827	1	HYD Hose ASM
33	1-634277	1	Bearing Arm ASM



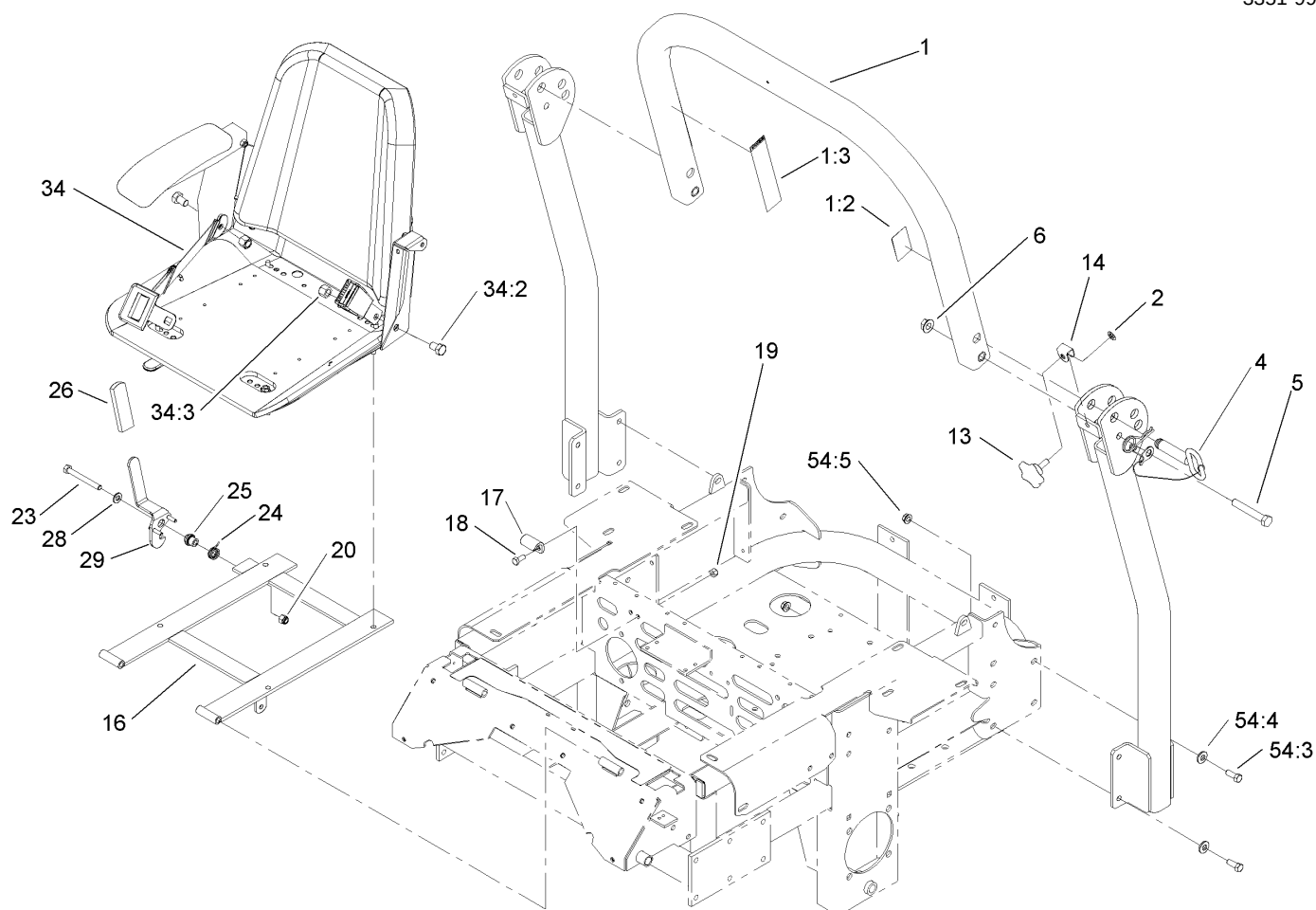
Hydraulic System Assembly (continued)

Ref	Part No.	Qty.	Description				
33:1	1-513034	2	Sleeve-Bearing				
33:3	302-40	1	Fitting-Grease				
34	321-6	2	Screw-HH				
35	323-8	1	Screw-HH				
36	323-9	1	Screw-HH				
37	1-800805	1	Screw-HH				
38	323-7	4	Screw-HH				
39	1-803022	2	Screw-Set				
40	30-1710	2	Screw				
41	1-803050	2	Screw-Set				
42	3256-22	2	Washer-Flat				
43	3256-3	1	Washer-Flat				
44	3256-4	1	Washer-Flat				
45	13-2840	1	Key-Square				
46	1-807272	2	Key				
47	3290-357	8	Nut-HHF				
48	32128-33	2	Nut-HF				
49	1-805004	2	Washer-Lock				
50	321-3	2	Screw-HH				
51	103-7262	2	Pump-HYD				
●51:1	103-7441	1	Bearing-Shaft, Input				
●51:2	103-7443	1	Cylinder Block Kit				
●51:3	103-8448	1	Thrust Bearing Kit				
●51:4	105-6184	1	Overhaul Seal Kit				



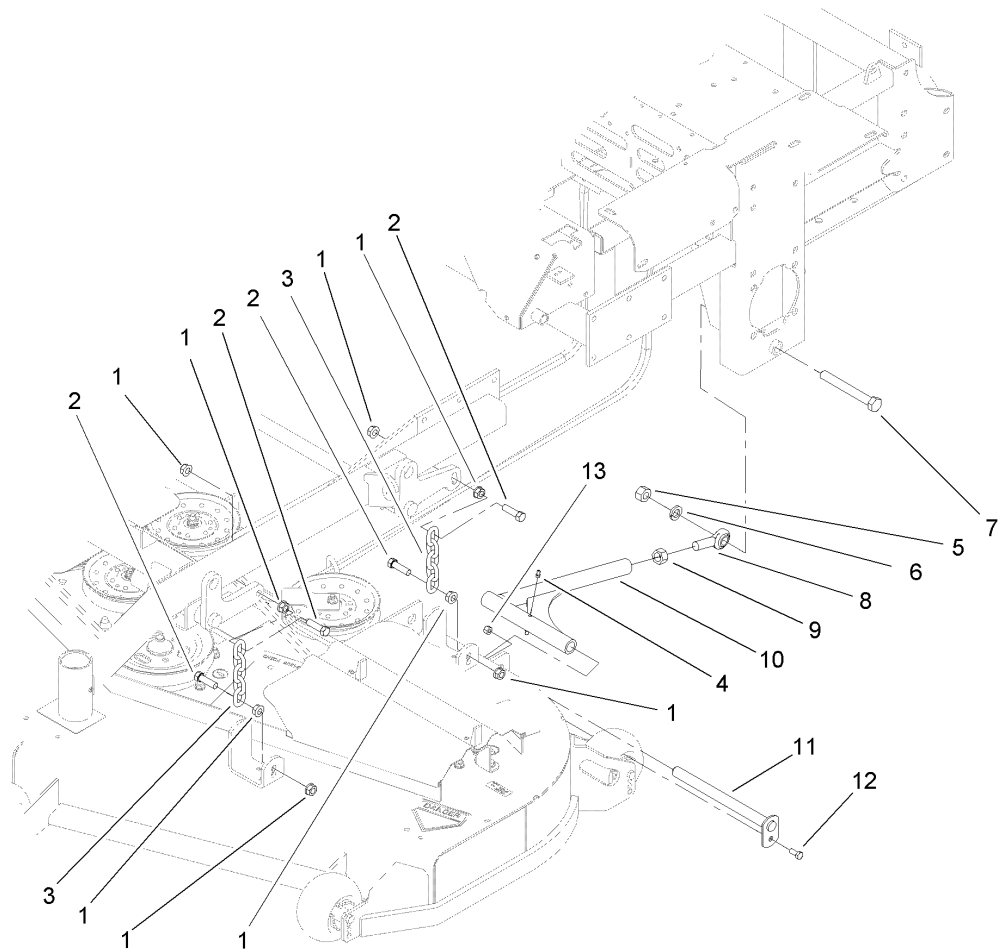
Seat Assembly No. 107-1867

Ref	Part No.	Qty.	Description				
1	103-0290	1	Cushion-Seat, Bottom				
2	104-7754	1	Cushion-Seat, Back				
5	1-543401	4	Spacer-Track				
6	1-643255	1	Track-Seat				
7	1-633859	1	Frame-Seat				
10	321-30	11	Screw-HH				
11	32128-20	4	Nut-HF				
17	3256-22	11	Washer-Flat				
18	105-3620	1	Armrest Kit				
18:1	1-633710	2	Cushion-Armrest				
18:2	3256-22	4	Washer-Flat				
18:3	322-10	2	Screw-HH				
18:4	105-3623	2	Channel-Armrest				
18:5	32153-3	2	Nut-Hex, Side Deform				
18:6	105-3621	1	Bracket-Armrest, RH				
18:7	105-3622	1	Bracket-Armrest, LH				
18:8	321-30	6	Screw-HH				
18:9	3296-42	4	Nut-Lock, NI				
18:10	325-2	2	Screw-HH				
18:11	3296-23	2	Nut-Lock, NI				
20	103-4469	1	Seatbelt Kit				
20:2	3212-4	2	Screw-HH				
20:3	3296-38	2	Nut-Lock, NI				



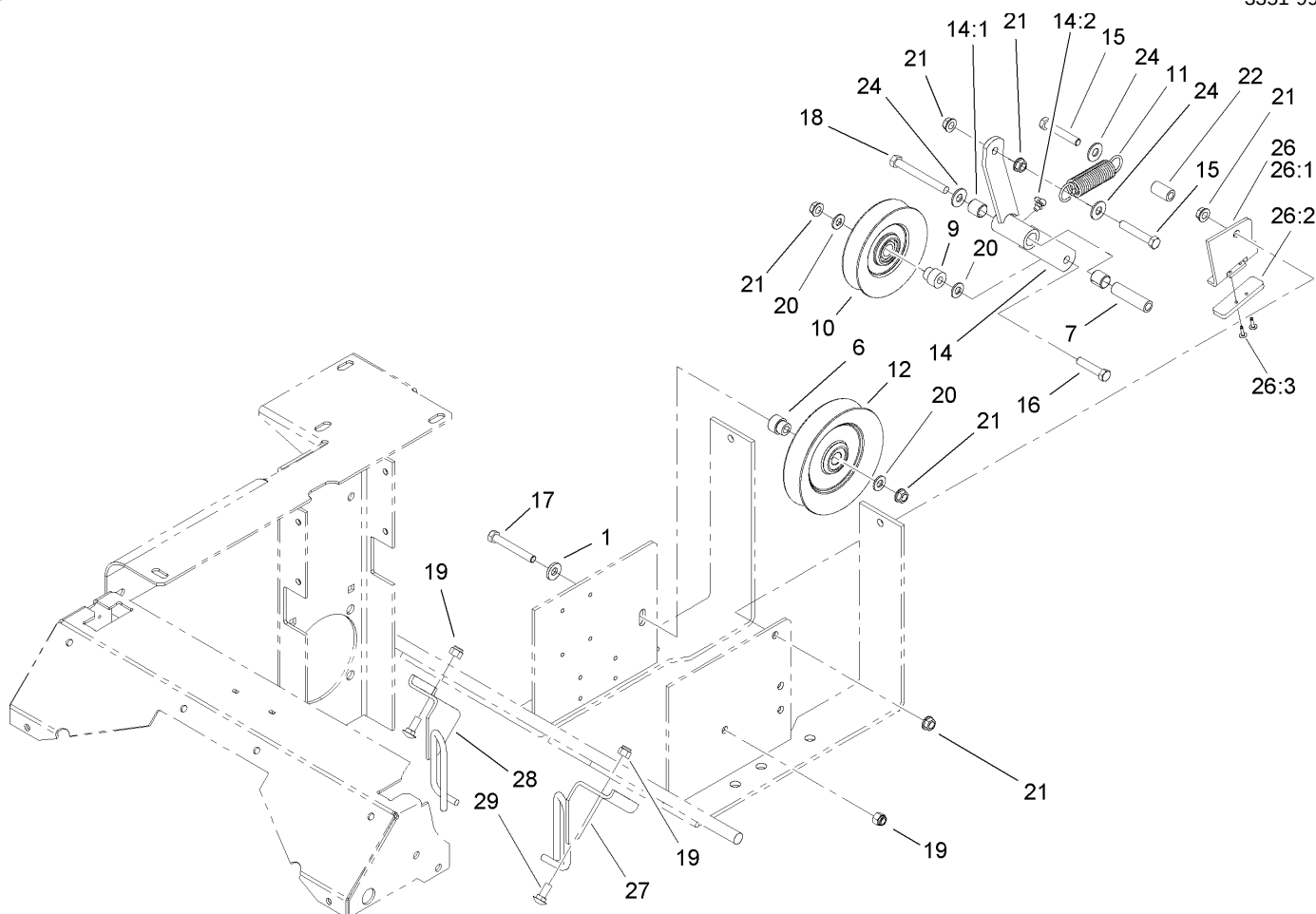
Roll-Over-Protection-System Assembly No. 108-1097

Ref	Part No.	Qty.	Description	Ref	Part No.	Qty.	Description
② 1		1	Upper Tube ASM	54:3	323-6	8	Screw-HH
1:2	107-2101	1	Decal-ROPS	54:4	98-5975	8	Washer-Belleville
1:3	107-2102	1	Decal-Warning, Folding ROPS	54:5	3290-357	8	Nut-HHF
2	107-3154	2	Nut-Push				
4	103-4553	2	ROPS Fold Pin ASM				
5	325-13	2	Screw-HH				
6	32128-23	2	Nut-HF				
13	106-0887	2	Knob				
14	107-3124	2	Clip				
16	107-3052-03	1	Seat Support Frame ASM				
17	107-3058	1	Catch-Latch, Seat				
18	322-3	2	Screw-HH				
19	3296-29	2	Nut-Lock, NI				
20	3296-39	1	Nut-Lock, NI				
23	323-20	1	Screw-HH				
24	107-0076	1	Spring-Torsion				
25	107-0075	1	Bushing-Latch, Seat				
26	103-4434	1	Grip-Handle				
28	3256-24	1	Washer-Flat				
29	107-3083	1	Latch ASM				
34	103-4469	1	Seatbelt Kit				
34:2	3212-4	2	Screw-HH				
34:3	3296-38	2	Nut-Lock, NI				
① ② 54		1	ROPS Bolt Bag ASM				



Deck Connection Assembly

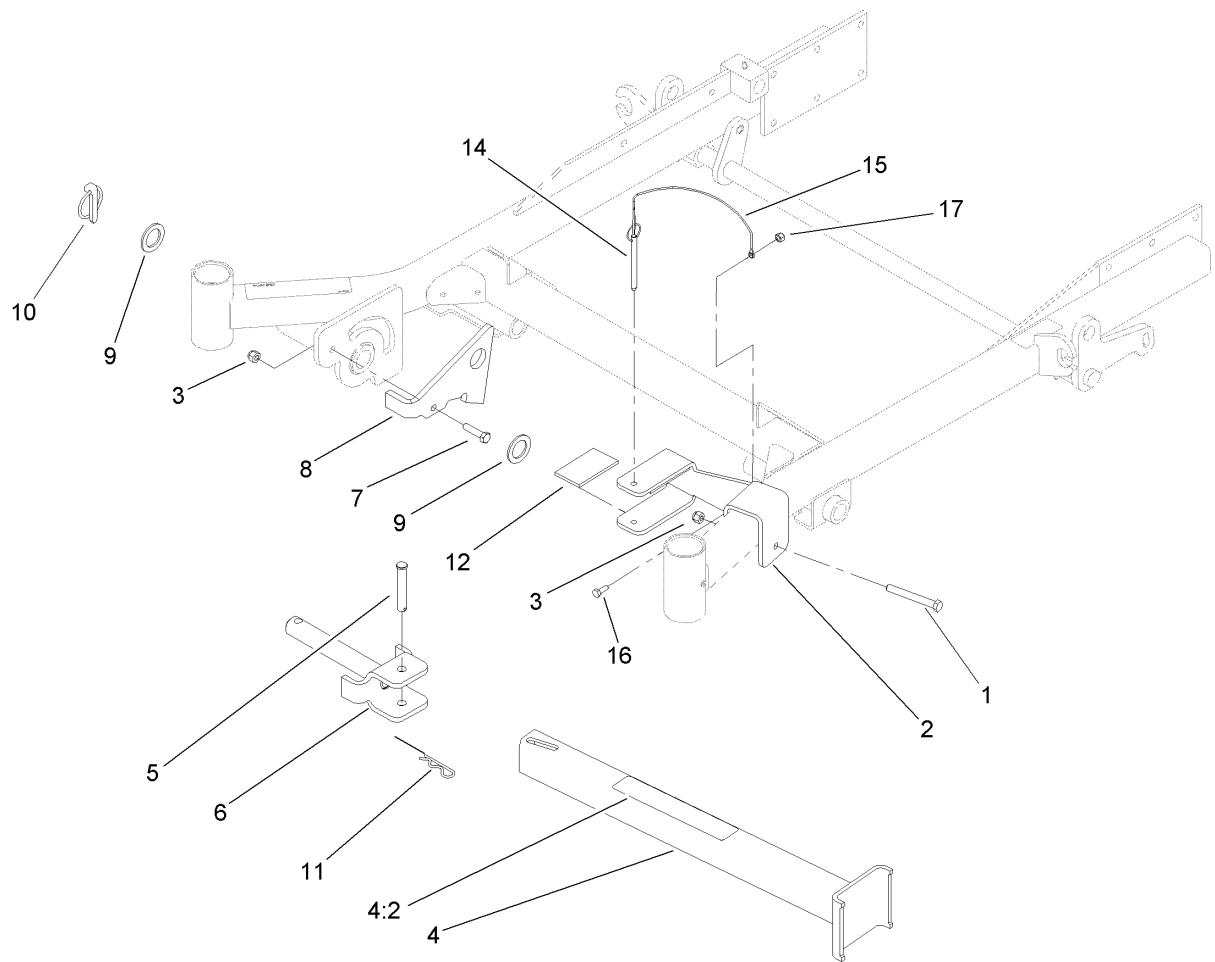
Ref	Part No.	Qty.	Description				
1	32128-37	16	Nut-HF				
2	103-1898	8	Screw-HH				
3	1-633447	4	Chain-Lift, Deck				
4	302-19	4	Fitting-Grease				
5	3217-11	2	Nut-Hex				
6	3253-8	2	Washer-Lock				
7	327-11	2	Screw-HH				
8	1-633029	2	Balljoint-Spherical				
9	3219-6	2	Nut-Hex				
10	103-1072-01	2	Strut				
11	1-632199-01	2	Pin-Strut				
12	322-3	2	Screw-HH				
13	3296-29	2	Nut-Lock, NI				



Drive Idler Assembly

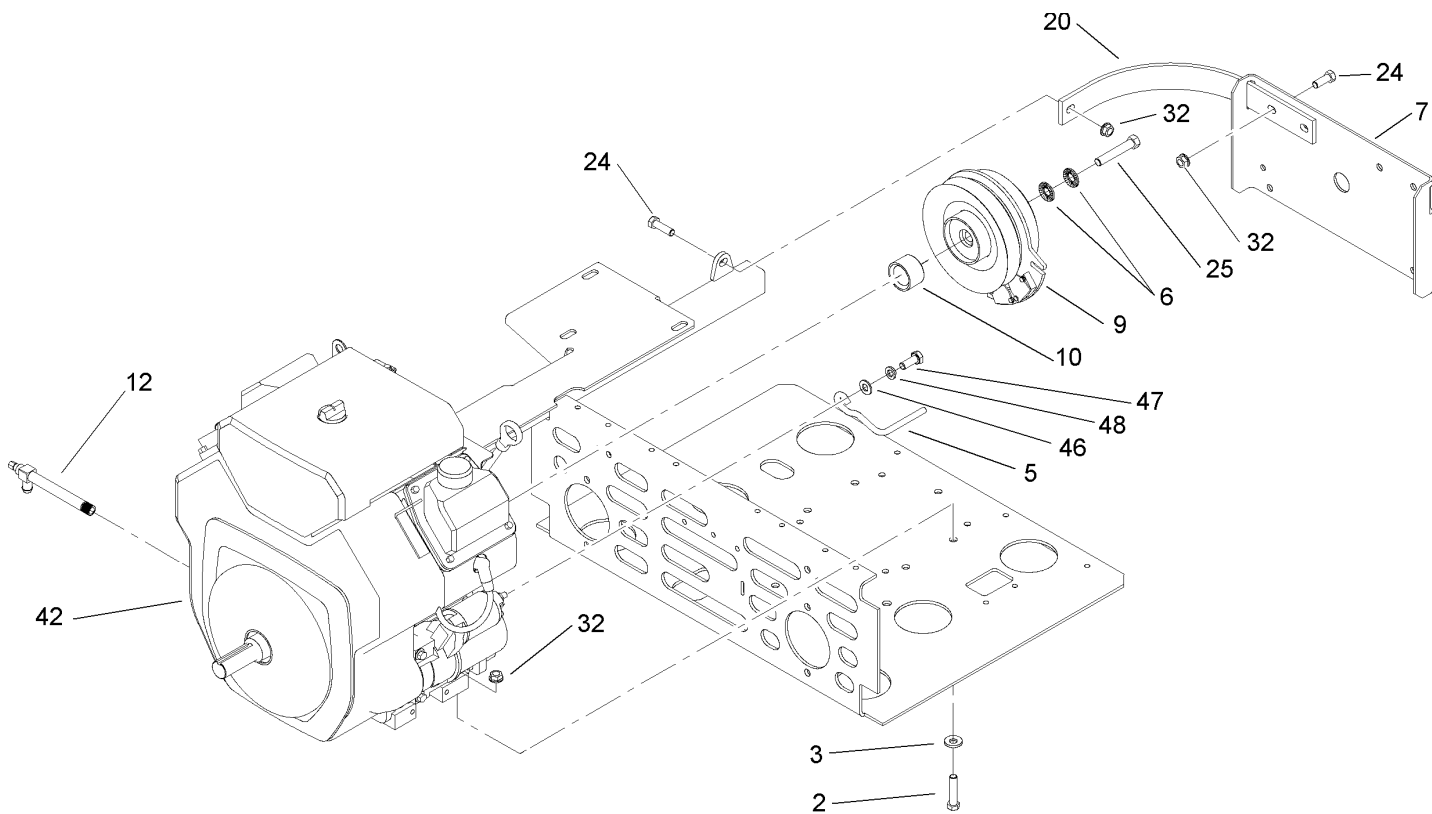
Ref	Part No.	Qty.	Description
1	98-5975	1	Washer-Belleville
6	103-2627	1	Bushing-Idler
7	1-603384	1	Bushing-Pivot, Idler
9	1-603496	1	Bushing-Idler
10	99-4638	1	Idler
11	1-603402	1	Spring-Extension
12	1-633166	1	Pulley-Idler
14	103-3147	1	Arm ASM
14:1	1-513034	2	Sleeve-Bearing
14:2	302-40	1	Fitting-Grease
15	323-12	2	Screw-HH
16	323-9	1	Screw-HH
17	323-13	1	Screw-HH
18	1-800805	1	Screw-HH
19	3296-39	3	Nut-Lock, NI
20	3256-24	3	Washer-Flat
21	3290-357	6	Nut-HHF
22	1-603401	1	Spacer-Fender
24	3256-4	3	Washer-Flat
26	106-3271	1	Travel Limiter ASM
26:1	106-3228-03	1	Plate-Limiter, Pulley
26:2	106-3229	1	Pad-Bumper
26:3	3269-24	2	Rivet
27	108-7204-03	1	Guide-Belt, LH

Ref	Part No.	Qty.	Description
28	108-7229-03	1	Guide-Belt, RH
29	3231-2	2	Screw-CARR



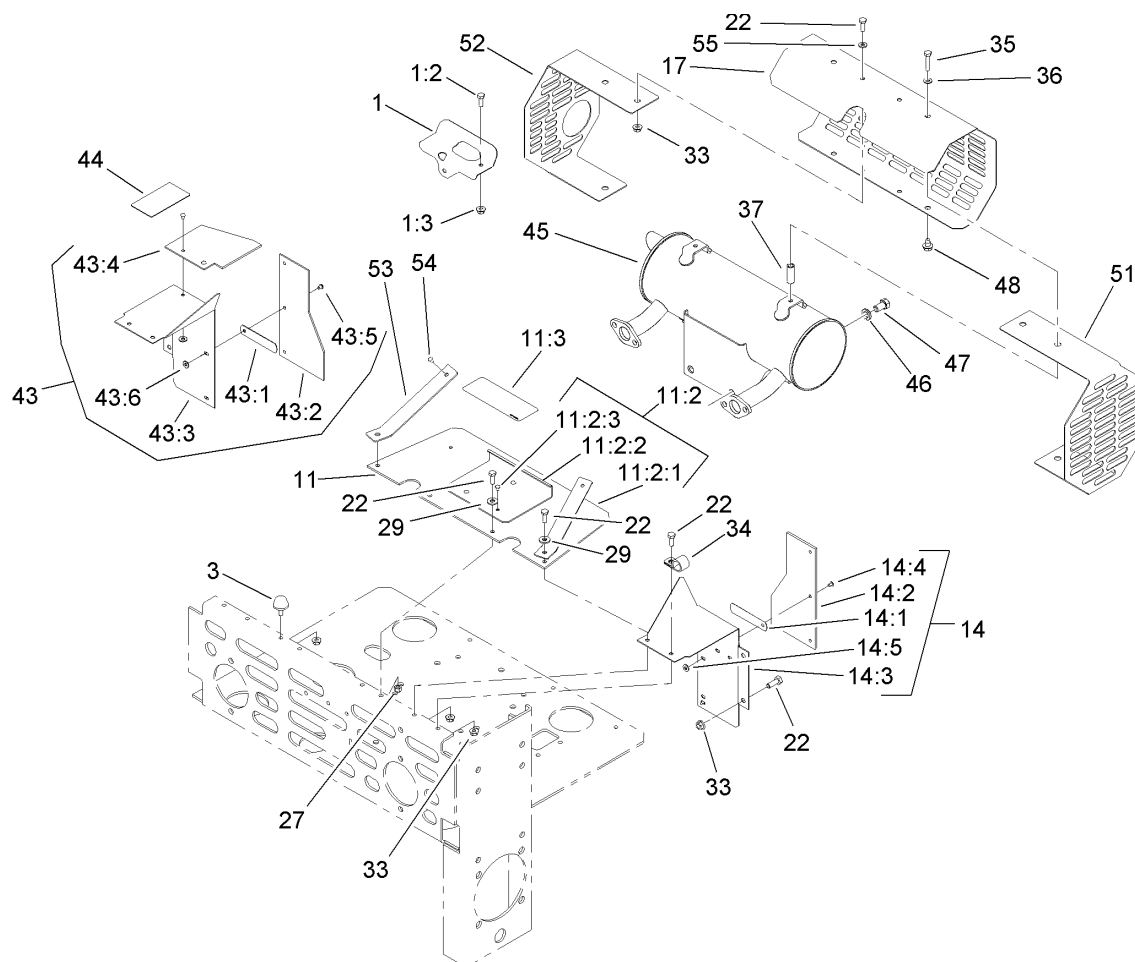
Z-Stand Assembly

Ref	Part No.	Qty.	Description				
1	323-20	1	Screw-HH				
2	100-6542-01	1	Bracket-Cradle				
3	3296-39	2	Nut-Lock, NI				
4	107-1874	1	Leg ASM				
4:2	106-7464	1	Decal-Z Stand				
5	283-55	1	Pin-Clevis				
6	100-9692-01	1	Pivot Pin ASM				
7	323-8	1	Screw-HH				
8	100-9686-01	1	Bracket-Latch				
9	3-6781	2	Washer-Thrust				
10	283-71	1	Pin-Lynch				
11	3290-355	1	Pin-Hair				
12	100-6547	2	Cushion-Rubber				
14	105-1647	1	Pin-Hitch, Cotterless				
15	100-9385	1	Lanyard-Nylon				
16	321-4	1	Screw-HH				
17	3296-42	1	Nut-Lock, NI				



Engine and Clutch Assembly

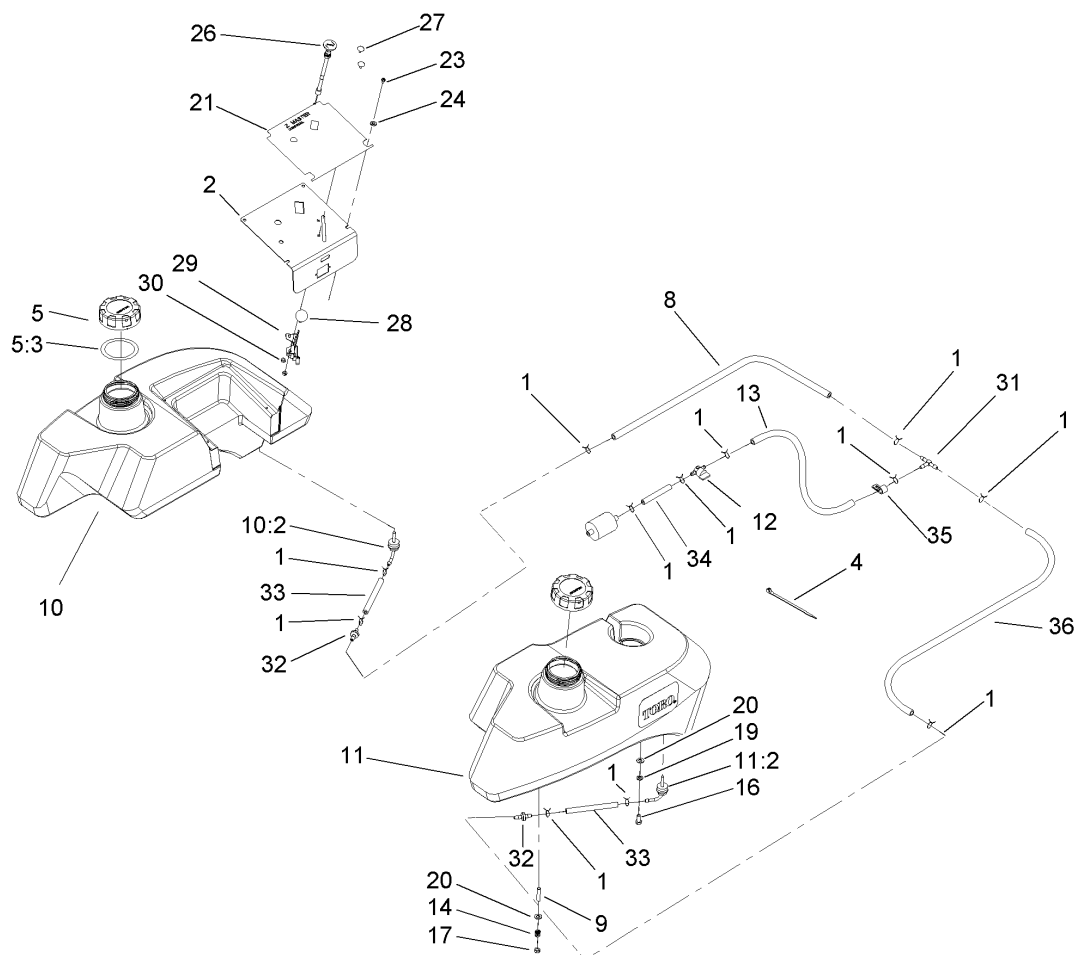
Ref	Part No.	Qty.	Description				
2	323-9	4	Screw-HH				
3	98-5975	4	Washer-Belleville				
5	52-4780	1	Rod-Belt				
6	1-603610	2	Washer-Spring				
7	1-633615-03	1	Guard-Clutch				
9	103-6579	1	Clutch				
10	1-633179	1	Spacer-Clutch				
12	103-1996	1	Valve-Oil Drain, Long				
20	103-7454-03	2	Strap-Guard				
24	323-6	6	Screw-HH				
25	3212-10	1	Screw-HH				
32	3290-357	8	Nut-HHF				
42		1	Engine-Kohler, Ch740-0054				
46	3256-24	1	Washer-Flat				
47	323-6	1	Screw-HH				
48	98-5975	1	Washer-Belleville				



Muffler and Guard Assembly

Ref	Part No.	Qty.	Description
1	103-3535	1	Cable Heat Shield Kit
1:2	321-4	1	Screw-HH
1:3	32128-33	1	Nut-HF
3	1-523420	2	Bumper
11	107-3977	1	Shield ASM
11:2	1-634308	1	Shield/Lift ASM
11:2:1	103-1308	1	Shield-Engine
11:2:2	1-633300-03	1	Lift-Shield
11:2:3	1-803035	3	Rivet-Pop
11:3	107-3978	1	Decal-Devices, Rotating
14	1-634796	1	LH Shield ASM
14:1	1-523285	1	Clip-Baffle, Rear
14:2	1-633301	1	Shield-Engine
14:3	1-633795-03	1	Baffle-Engine Shield, LH
14:4	1-803035	3	Rivet-Pop
14:5	3256-63	3	Washer-Flat
17	1-643313-03	1	Guard-Muffler
22	321-4	12	Screw-HH
27	3296-42	4	Nut-Lock, NI
29	3256-2	4	Washer-Flat
33	32128-33	11	Nut-HF
34	1-633396	1	Clip-Loom
35	1-809076	2	Screw
36	1-323235	2	Washer-Spring

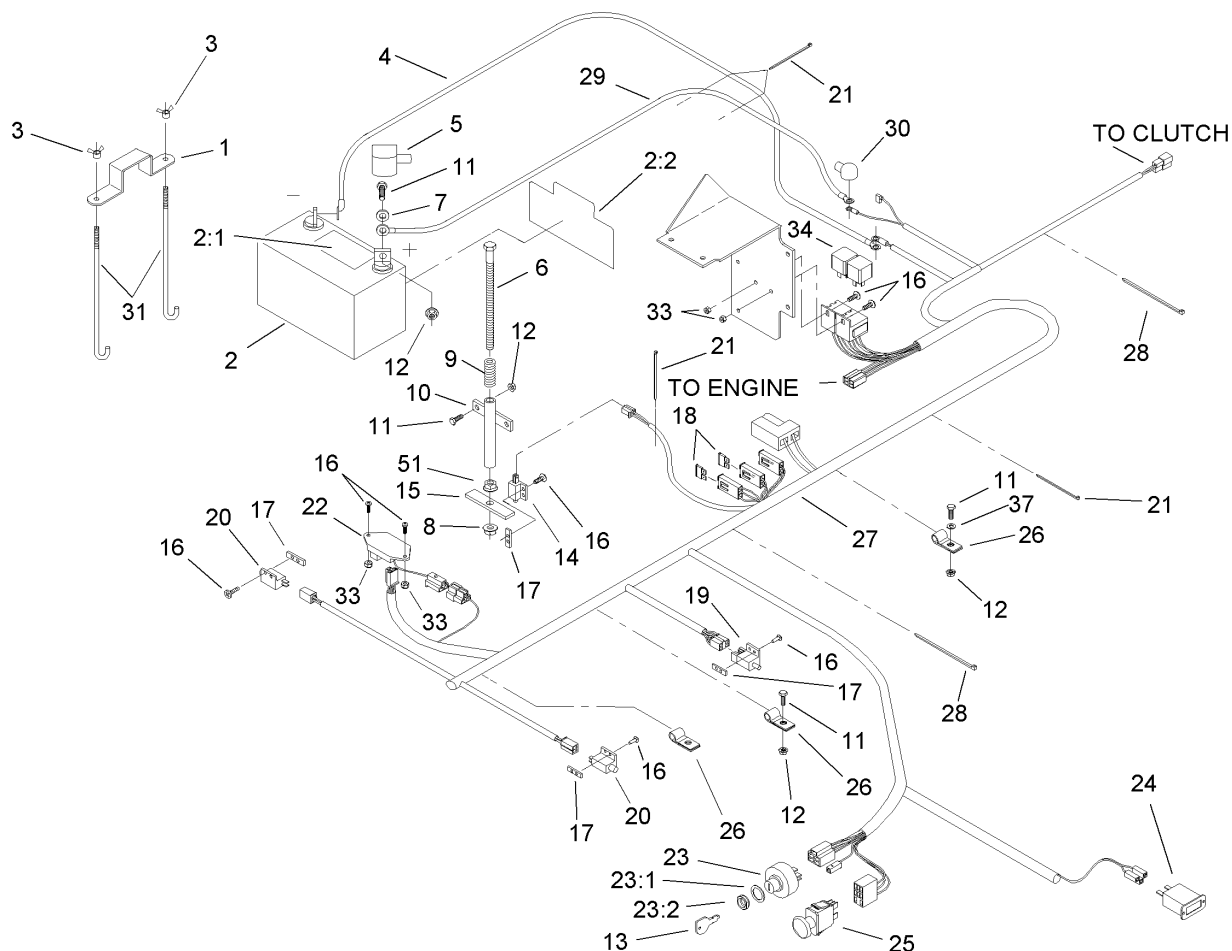
Ref	Part No.	Qty.	Description
37	1-323236	2	Spacer
43	1-644316	1	RH Shield ASM
43:1	1-523285	1	Clip-Baffle, Rear
43:2	1-633301	1	Shield-Engine
43:3	1-633794-03	1	Shield-RH
43:4	1-643315	1	Baffle-Cooler, Engine
43:5	1-803035	5	Rivet-Pop
43:6	3256-63	5	Washer-Flat
44	1-643339	1	Decal-Routing, Belt
45	103-7482	1	Muffler
46	3253-6	2	Washer-Lock
47	324-2	2	Screw-HH
48	9266934	2	Screw
51	107-2137-03	1	Shield-Muffler, LH
52	107-2138-03	1	Shield-Muffler, RH
53	107-2140-03	2	Shield Strap
54	1-803035	2	Rivet-Pop
55	3256-63	2	Washer-Flat



Fuel System Assembly

Ref	Part No.	Qty.	Description
1	1-303077	13	Clamp
2	107-8079-03	1	Panel-Control
4	1-303335	4	Tie-Plastic
5	88-3980	2	Gas Cap ASM
5:3	88-4010	1	Gasket-Cap, Gas
8	94-7420	1	Hose-Fuel
9	1-633023	6	Stud
10	106-9980	1	LH Fuel Tank ASM
10:2	103-2605	1	Fitting-Fuel, Bulkhead
11	106-9979	1	RH Fuel Tank ASM
11:2	103-2605	1	Fitting-Fuel, Bulkhead
12	1-603770	1	Valve-Fuel
13	107-2119	1	Hose-Fuel
14	1-633349	6	Spring-Tank, Fuel
16	322-3	2	Screw-HH
17	3296-47	6	Nut-Lock, NI
19	1-805005	2	Washer-Lock
20	3256-23	8	Washer-Flat
21	107-3965	1	Decal-Panel, Control
23	3251-1	4	Screw-PPH
24	1-303435	4	Washer-Spring
26	106-9962	1	Control-Choke, Push / Pull
27	1-807513	2	Bolt-CARR
28	1-513592	1	Knob-Ball

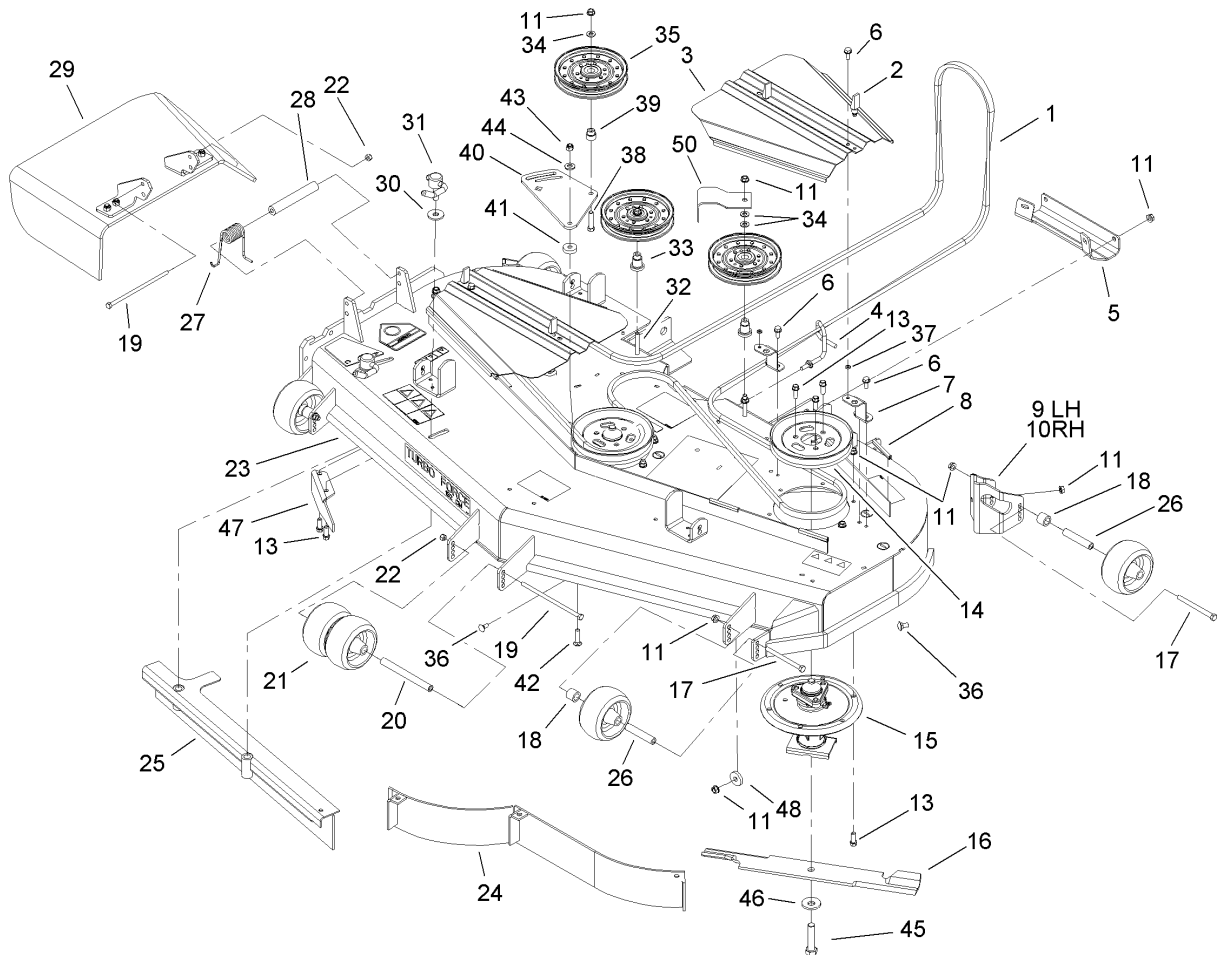
Ref	Part No.	Qty.	Description
29	107-8073	1	Cable-Throttle
30	3296-2	2	Nut-Lock
31	99-5005	1	Fitting-Tee, Barbed
32	99-5000	2	Valve-Check, Fuel
33	99-7190	2	Hose-Fuel
34	105-8342	1	Hose-Fuel
35	1-513762	1	Clip-Loom
36	1-543526	1	Hose-Fuel



Electrical Assembly

Ref	Part No.	Qty.	Description
1	1-633652-03	1	Strap-Holddown
2	105-1692	1	Battery
2:1	104-4163	1	Decal-Battery
2:2	104-4164	1	Decal-Battery
3	1-543792	2	Wingnut
4	1-633307	1	Wire-Ground
5	1-543391	1	Insulator-Battery
6	1-800282	1	Screw-HH
7	3256-2	2	Washer-Flat
8	3296-29	1	Nut-Lock, NI
9	1-523415	1	Spring-Switch, Seat
10	1-522424-03	1	Mount-Spring, Seat
11	321-4	6	Screw-HH
12	32128-33	6	Nut-HF
13	63-8360	2	Key-Ignition
14	1-513152	1	Switch-Closed, Normally
15	1-513180	1	Plate-Switch, Seat
16	3290-500	12	Screw-PPH
17	1-633181	4	Plate-Tapped
18	1-816001	2	Fuse-Blade Type, 20 Amp
19	1-633111	1	Switch
20	1-513051	2	Switch-Open, Normally
21	1-303287	5	Tie-Plastic
22	100-6186	1	Module-Delay, Seat

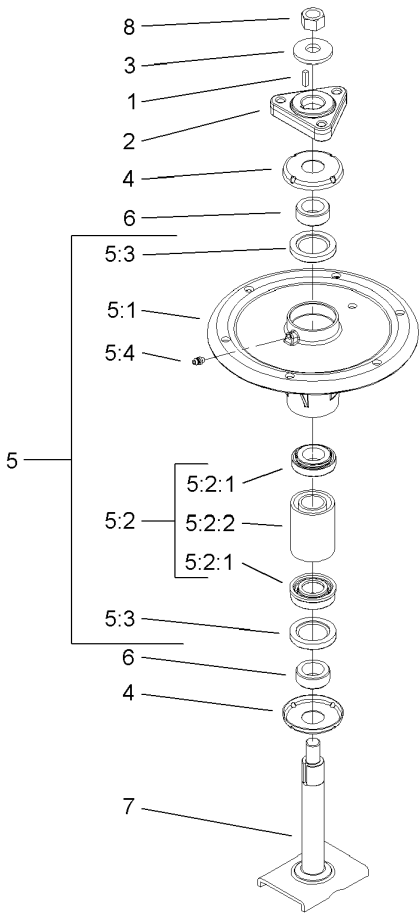
Ref	Part No.	Qty.	Description
23	88-9830	1	Key Switch ASM
23:1	3254-5	1	Washer-Tooth
23:2	218-461	1	Nut-HH
24	1-513374	1	Meter-Hour
25	1-633673	1	Switch-Delta
26	1-633396	3	Clip-Loom
27	106-7497	1	Harness-Wire
28	1-303335	2	Tie-Plastic
29	1-523281	1	Wire-Starter
30	1-543393	1	Insulator-Solenoid
31	1-633651	2	Bolt-Holddown
33	3296-2	4	Nut-Lock
34	1-643275	2	Relay
37	3256-22	1	Washer-Flat
51	3217-6	1	Nut-Hex



Deck Assembly

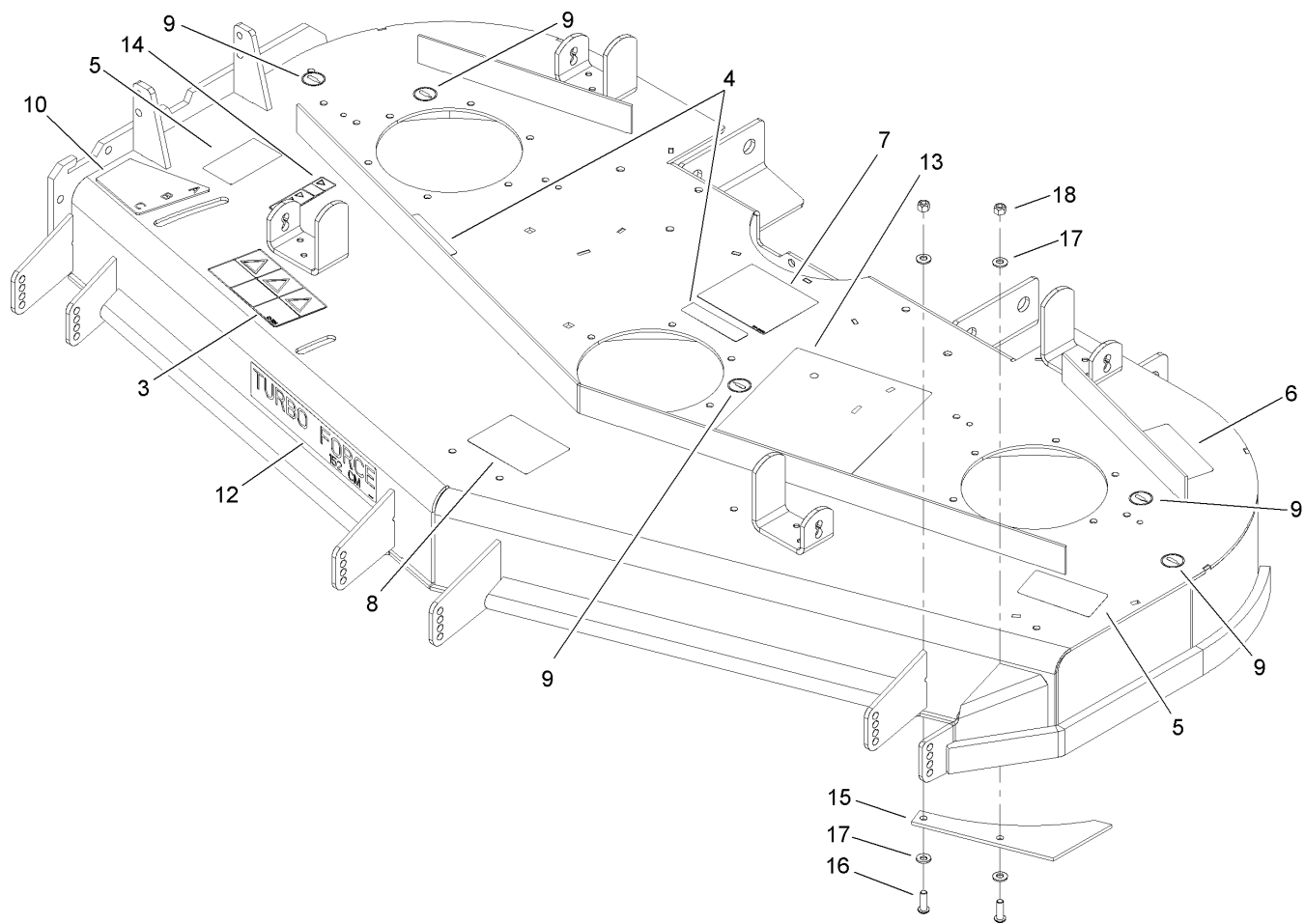
Ref	Part No.	Qty.	Description
1	105-8783	1	Belt
2	74-5950	4	Latch-Swell
3	105-8786-01	2	Cover-Belt
4	106-3220	1	Guide-Belt
5	105-8792-01	1	Plate-Skid
6	32144-70	6	Screw-HH
7	105-8787-01	4	Bracket-Cover
8	105-7699	8	Strip-Seal
9	106-7354-01	1	Plate-Roller, LH
10	106-7355-01	1	Plate-Roller, RH
11	3290-357	42	Nut-HHF
13	92-1624	33	Screw
14	105-7734	3	Pulley
15	106-3217	3	Spindle ASM
16	105-7718-03	3	Blade-Hi Flow
17	323-23	4	Screw-HH
18	98-7913	4	Tube-Spacer
19	322-50	2	Screw-HH
20	98-5967	1	Spacer-Wheel
21	1-603299	6	Roller-Scalp, Anti
22	3296-29	2	Nut-Lock, NI
23	107-3974	1	Deck ASM
24	105-7657-01	1	Baffle ASM
25	105-7669-01	1	Baffle ASM

Ref	Part No.	Qty.	Description
26	98-7912	4	Tube-Spanner
27	108-4052	1	Spring-Torsion
28	105-4622	1	Spacer
29	108-2792	1	Rubber Deflector ASM
30	105-7697	2	Washer-Plastic
31	106-3242	2	Lever ASM
32	323-12	2	Screw-HH
33	106-3214	2	Mount-Pulley
34	3256-24	4	Washer-Flat
35	1-633109	3	Idler-Flat
36	3231-1	10	Screw-CARR
37	99-3058	4	Washer
38	323-9	1	Screw-HH
39	1-603496	1	Bushing-Idler
40	105-7787-01	1	Plate-Idler
41	105-7788	2	Spacer
42	3231-4	2	Screw-CARR
43	3296-39	2	Nut-Lock, NI
44	98-5975	1	Washer-Belleville
45	103-0862	3	Screw-Cap
46	103-0865	3	Washer-Blade Bolt, Heavy
47	106-3216-01	1	Baffle-Discharge
48	112843	1	Washer
50	108-7220-01	1	Guide-Belt



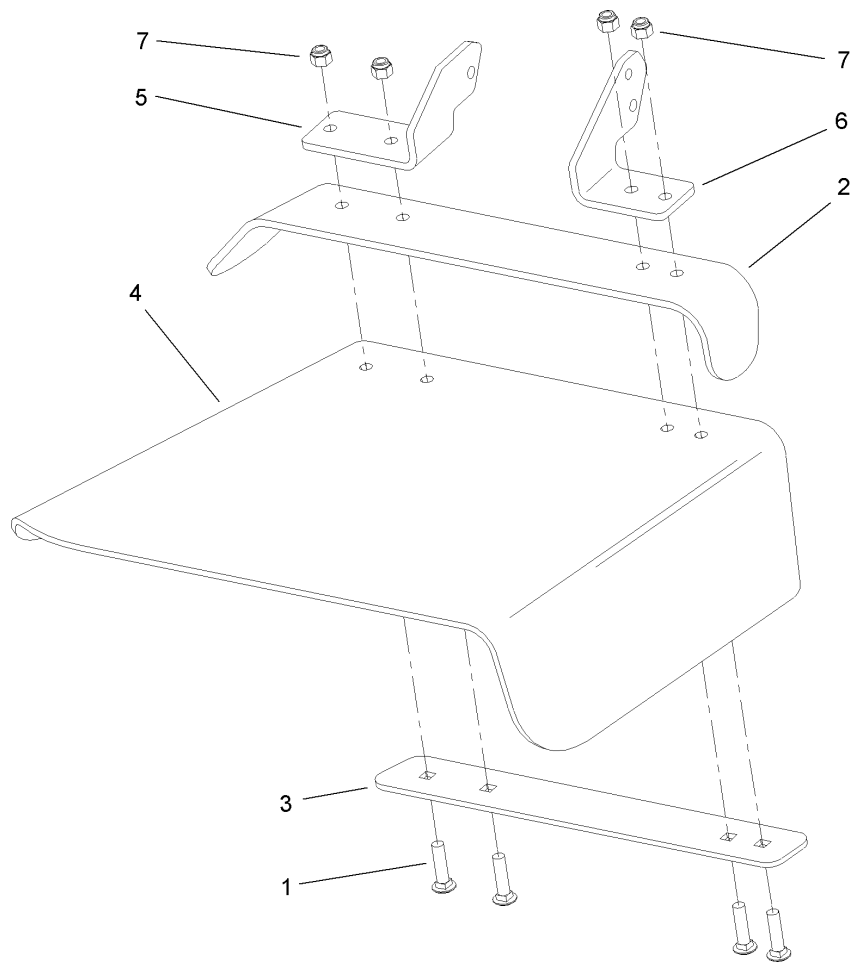
Spindle Assembly No. 106-3217

Ref	Part No.	Qty.	Description				
1	10-8040	1	Key-Square				
2	106-3277	1	Hub-Pulley				
3	103-0865	1	Washer-Blade Bolt, Heavy				
4	106-3204	2	Shield-Bearing				
5		1	Spindle Bearing ASM				
5:1	106-3211	1	Housing-Spindle				
5:2	106-3207	1	Bearing ASM				
5:2:1	27-0960	1	Bearing ASM				
5:2:2	106-3206	1	Spacer-Set, Matched				
5:3	253-133	2	Seal-Oil				
5:4	302-5	1	Fitting-Grease				
6	106-3218	2	Spacer-Seal				
7	106-3233	1	Spindle Shaft ASM				
8	3219-6	1	Nut-Hex				



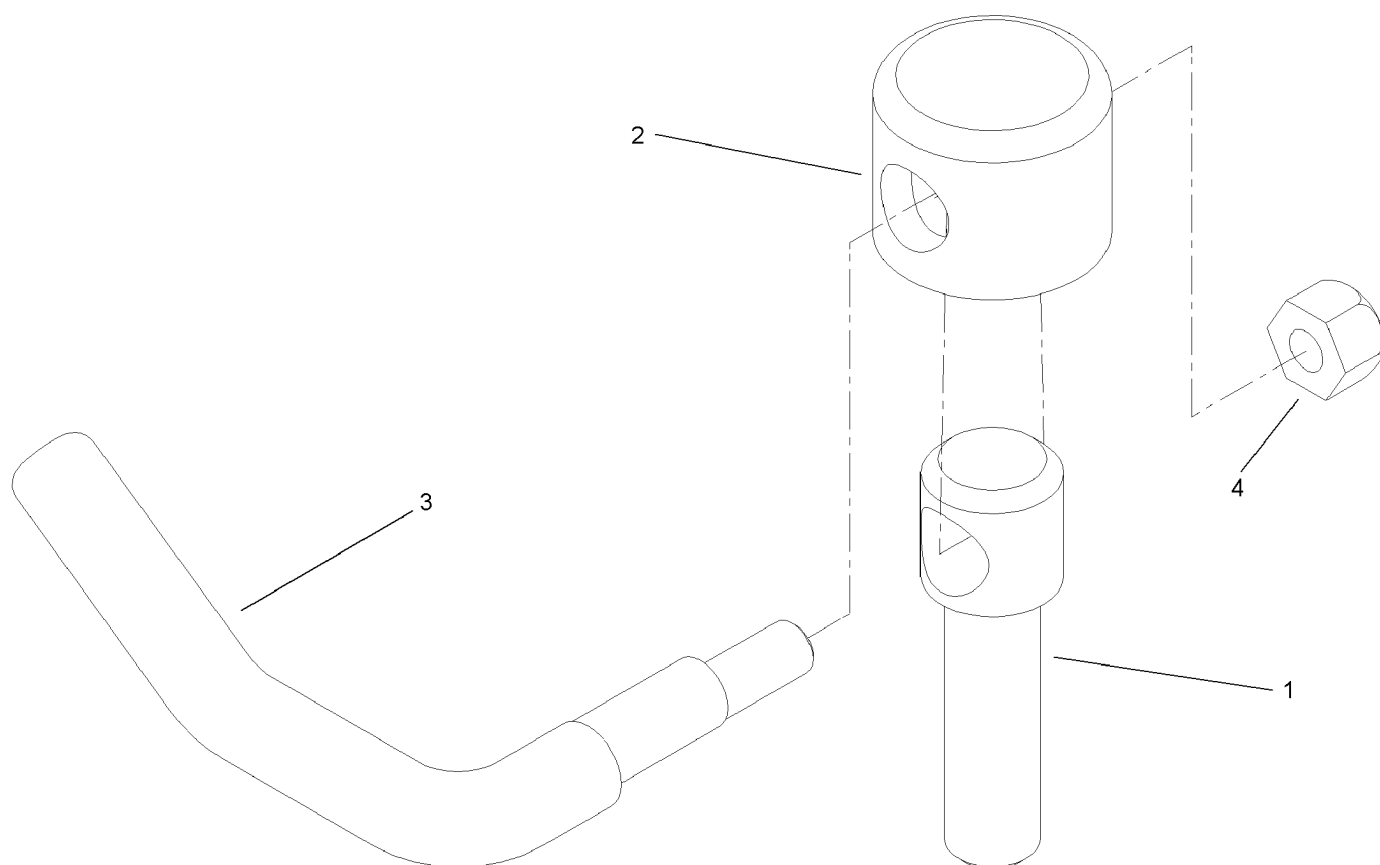
Deck Assembly No. 107-3974

Ref	Part No.	Qty.	Description				
3	93-7824	1	Decal-Danger				
4	98-1977	3	Decal-Warning				
5	93-7010	2	Decal-Danger				
6	93-7818	1	Decal-Torque, Blade Bolt				
7	107-3996	1	Decal-Routing, Belt				
8	99-8939	1	Decal-Anti Scalp				
9	58-6520	5	Decal-Grease				
10	107-3993	1	Decal-Adjustment, Baffle				
12	107-3983	1	Decal				
13	107-3984	1	Decal-Service, Check				
14	93-7828	1	Decal-Warning, Deflector				
15	107-3137	1	Plate-Turbo				
16	3274-104	2	Screw-HSBH				
17	1-303334	4	Washer-Spring				
18	3296-29	2	Nut-Lock, NI				



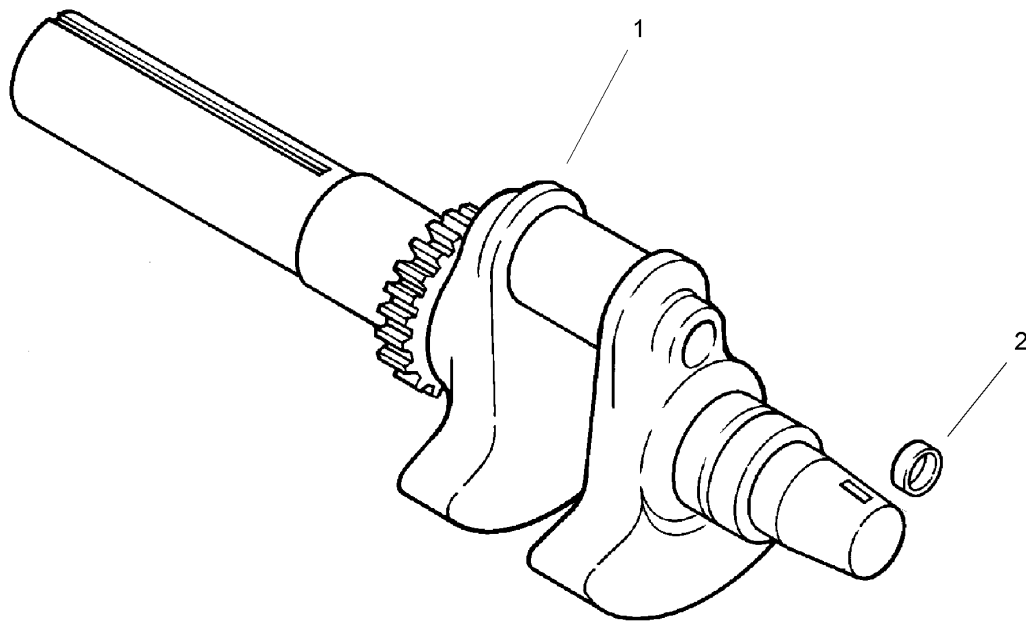
Rubber Deflector Assembly No. 108-2792

Ref	Part No.	Qty.	Description				
1	3231-4	4	Screw-CARR				
2	106-3246-01	1	Deflector				
3	106-3248-03	1	Strap-Discharge				
4	108-5029	1	Deflector-Rubber				
5	108-4059-01	1	Plate-Hinge, Rear				
6	106-3253-01	1	Plate-Hinge, Front				
7	3296-39	4	Nut-Lock, NI				



Lever Assembly No. 106-3242

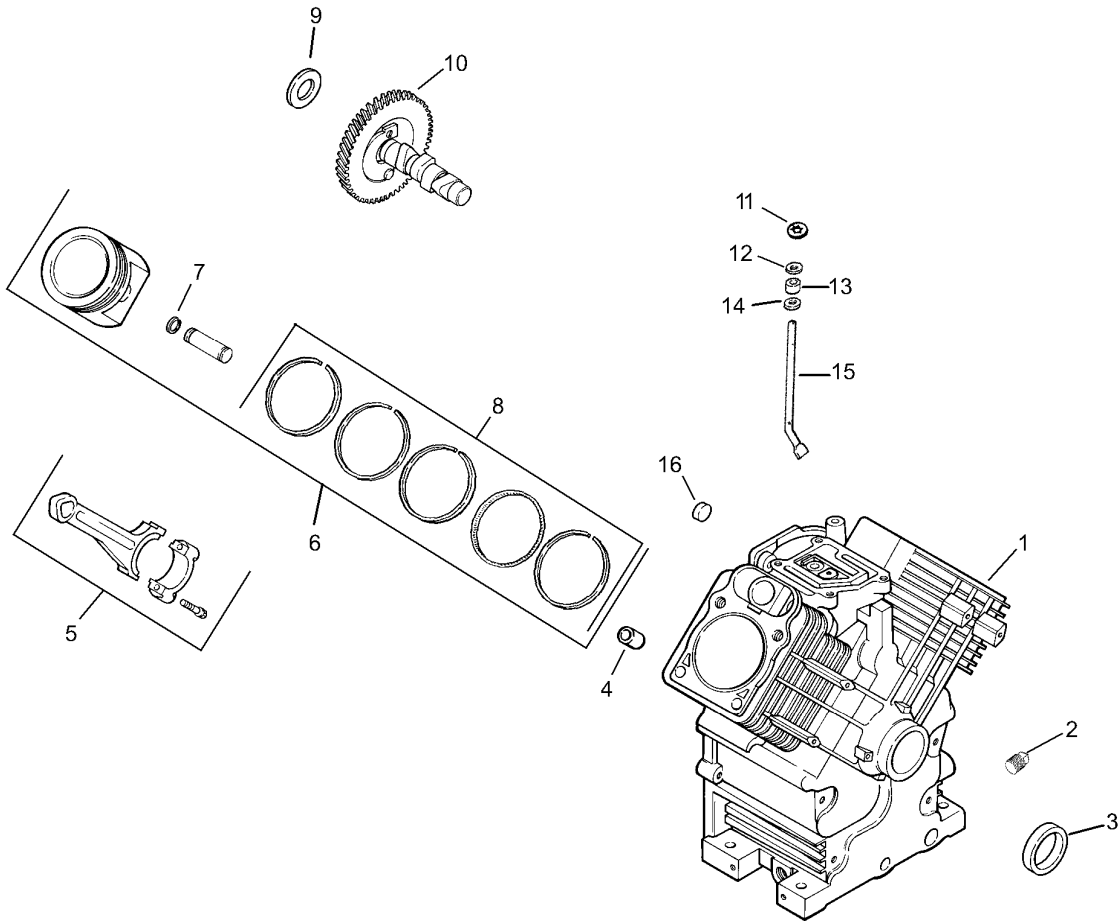
Ref	Part No.	Qty.	Description
1	106-3239	1	Screw-Lock
2	106-3240	1	Cap-Lock
3	106-3241	1	Lever-Lock
4	3296-29	1	Nut-Lock, NI



Crankshaft Assembly

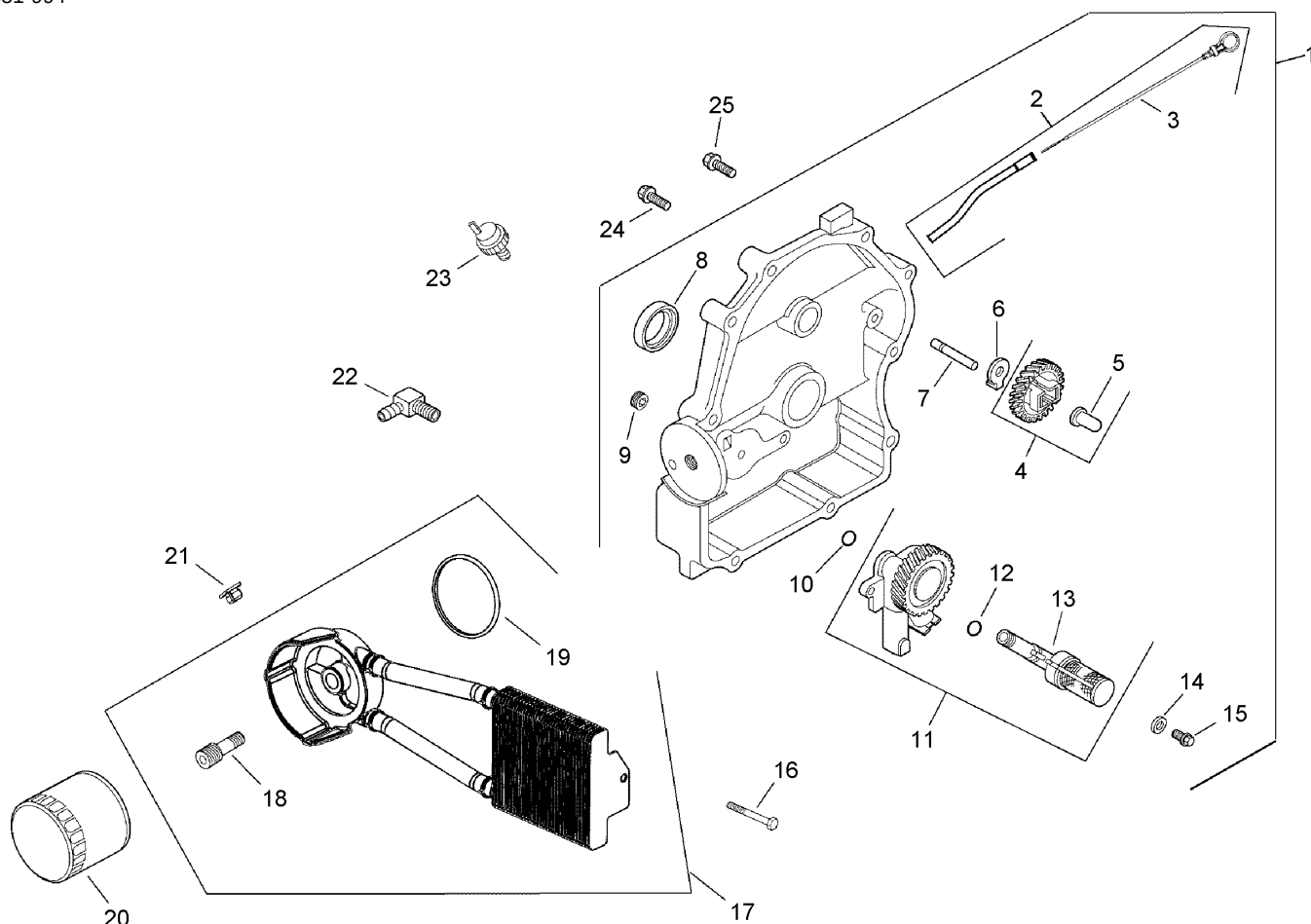
Kohler CH740-0054

Ref	Part No.	Qty.	Description
③1	24 014 06-S	1	Crankshaft (Incl. Ref. #2)
③2	52 139 09-S	1	Plug-Cup



Crankcase Assembly
Kohler CH740-0054

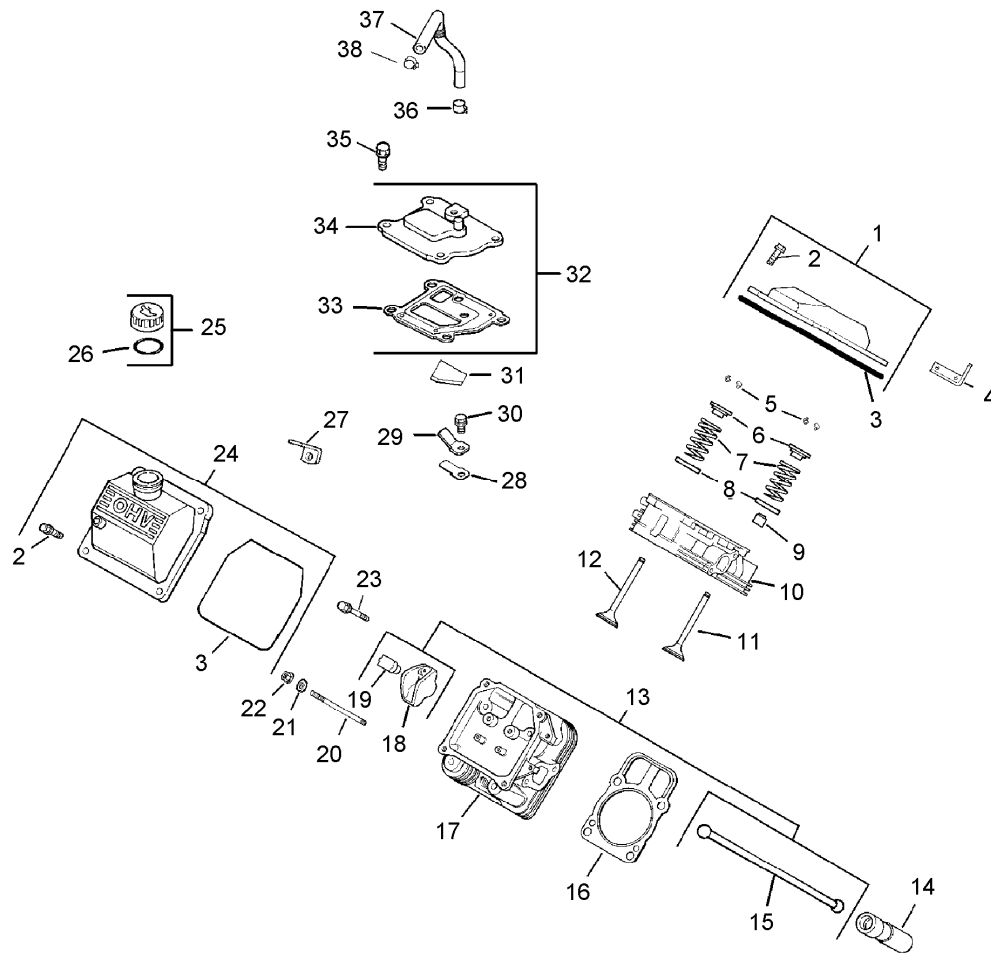
Ref	Part No.	Qty.	Description				
1		1	Short Block				
2	25 139 57-S	2	Plug-SQH (3/8In NPTF)				
3	24 032 01-S	1	Seal-Oil, Front				
4	24 380 13-S	6	Pin-Locating				
5	24 067 13-S	2	Rod-Connecting (STD.)				
5	24 067 14-S	2	Rod-Connecting (.25)				
6	24 874 08-S	2	Piston W/Ring Set (STD.)				
6	24 874 16-S	2	Piston W/Ring Set (.08)				
7	24 018 01-S	4	Retainer-Pin, Piston				
8	24 108 04-S	2	Set-Ring (STD And .08)				
9	12 422 09-S	1	Shim-Camshaft, Red				
9	12 422 13-S	1	Shim-Camshaft, Black				
9	12 422 07-S	1	Shim-Camshaft, White				
9	12 422 08-S	1	Shim-Camshaft, Blue				
9	12 422 10-S	1	Shim-Camshaft, Yellow				
9	12 422 11-S	1	Shim-Camshaft, Green				
9	12 422 12-S	1	Shim-Camshaft, Gray				
10	24 012 18-S	1	Camshaft				
11	24 018 09-S	1	Retainer-Ring				
12	M-931010-S	1	Washer-Plain				
13	28 032 09-S	1	Seal-Cross Shaft, Governor				
14	24 468 15-S	1	Washer-Flat				
15	24 144 38-S	1	Shaft-Cross, Governor				
16	52 139 09-S	1	Plug-Cup				



Oil Pan and Lubrication Assembly Kohler CH740-0054

Ref	Part No.	Qty.	Description
❶1	24 009 83-S	1	Closure Plate Kit
❶2	24 755 121-S	1	Dipstick Tube ASM
❶3	24 038 10-S	1	Dipstick
❶4	24 043 12-S	1	Governor Gear Kit
❶5	12 380 01-S	1	Pin-Regulating, Governor
❶6	24 448 02-S	1	Tab-Locking
❶7	12 144 02-S	1	Shaft-Gear, Governor
❶8	52 032 08-S	1	Seal-Oil (PTO End)
❶9	25 139 60-S	1	Plug-Pipe, 1/8In Allen Head
❶10	24 153 08-S	1	O-Ring
❶11	24 393 37-S	1	Oil Pump ASM (Incl. Ref. #12 And 13)
❶12	24 153 01-S	1	O-Ring (Oil Pick Up)
❶13	24 381 04-S	1	Pick Up-Oil
❶14	M-631005-S	2	Washer-Plain (6Mm)
❶15	M-645025-S	2	Screw-HF (M6X1.0X25)
❶16	25 086 49-S	2	Screw-Tapping 1/4-1X3/4"
❶17	54 755 21-S	1	Alum Base Oil Cooler Kit (Incl. Ref. #16-18, 20 And 22)
❶18	28 136 01-S	1	Nipple-Filter, Oil
❶19	24 153 13-S	1	O-Ring
❶20	52 050 02-S	1	Filter-Oil
❶21	24 100 01-S	2	Nut-Plastic
❶22	25 155 02-S	1	Connector

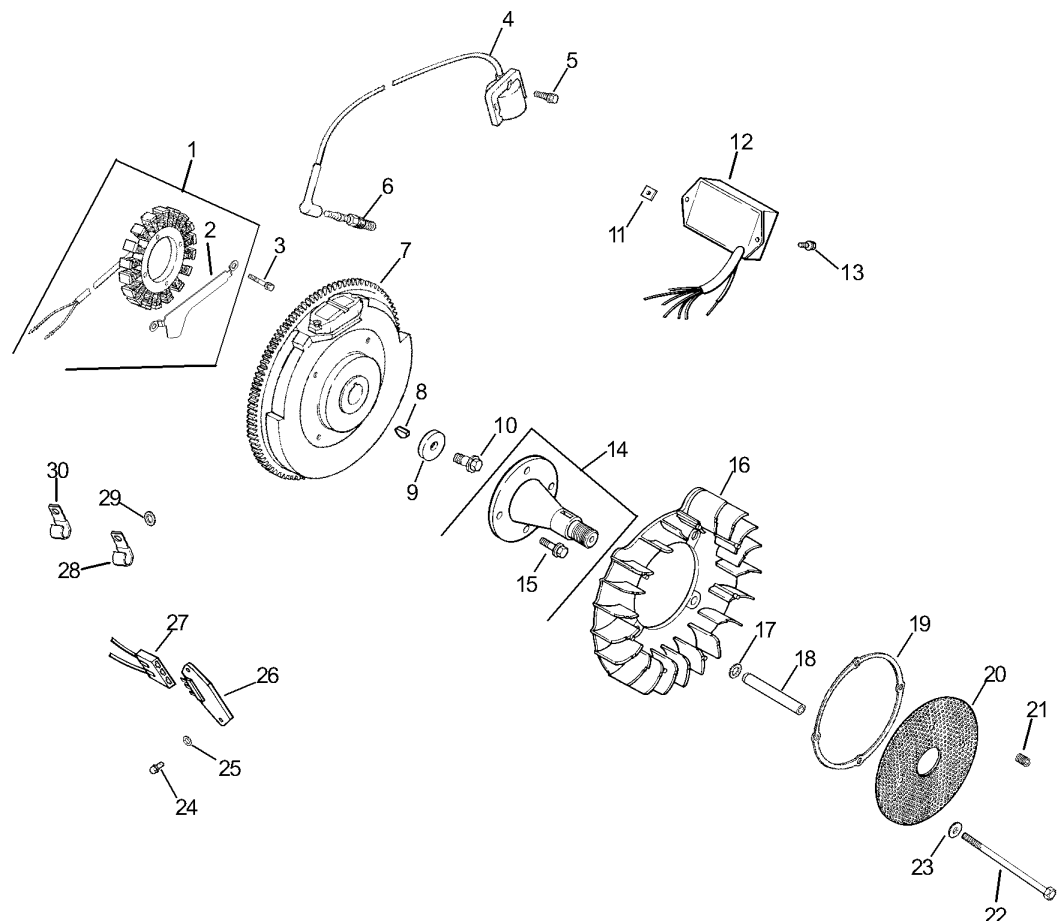
Ref	Part No.	Qty.	Description
❶23	24 099 03-S	1	Switch-Pressure
❶24	24 086 16-S	9	Screw-HF (M8X1.25X45)
❶25	24 086 17-S	1	Screw-HF (M8X1.25X45)
❶❶	24 113 25-S	1	Decal-Cooler, Oil



Head, Valve and Breather Assembly Kohler CH740-0054

Ref	Part No.	Qty.	Description
❶1	24 755 141-S	1	Plain Valve Cover Kit (Incl. Ref. #2-3)
❶2	M-651030-S	4	Screw-HF (M6X1.0X30)
❶3	24 153 28-S	1	O-Ring (Valve Cover)
❶4	24 445 01-S	1	Strap-Lifting
❶5	12 755 03-S	4	Retainer Kit
❶6	12 173 01-S	4	Cap-Spring, Valve
❶7	24 089 02-S	4	Spring-Valve
❶8	235011-S	4	Retainer-Spring
❶9	66 032 05-S	2	Seal-Stem, Valve
❶10	24 318 65-S	1	Head ASM
❶11	24 017 01-S	2	Valve-Intake (STD.)
❶11	24 017 02-S	2	Valve-Intake (.25)
❶12	24 016 01-S	2	Valve-Exhaust (STD.)
❶12	24 016 02-S	2	Valve-Exhaust (.25)
❶13	24 755 66-S	1	Valve Train Kit
❶14	25 351 01-S	4	Lifter-Valve
❶15	24 411 05-S	4	Rod-Push
❶16	24 841 03-S	1	Cylinder Head Gasket Kit
❶17	24 318 66-S	1	Head ASM
❶18	25 186 01-S	4	Arm-Rocker
❶19	24 599 01-S	4	Pivot-Arm, Rocker
❶20	24 072 09-S	8	Stud-Head, Cylinder
❶21	24 468 16-S	8	Washer

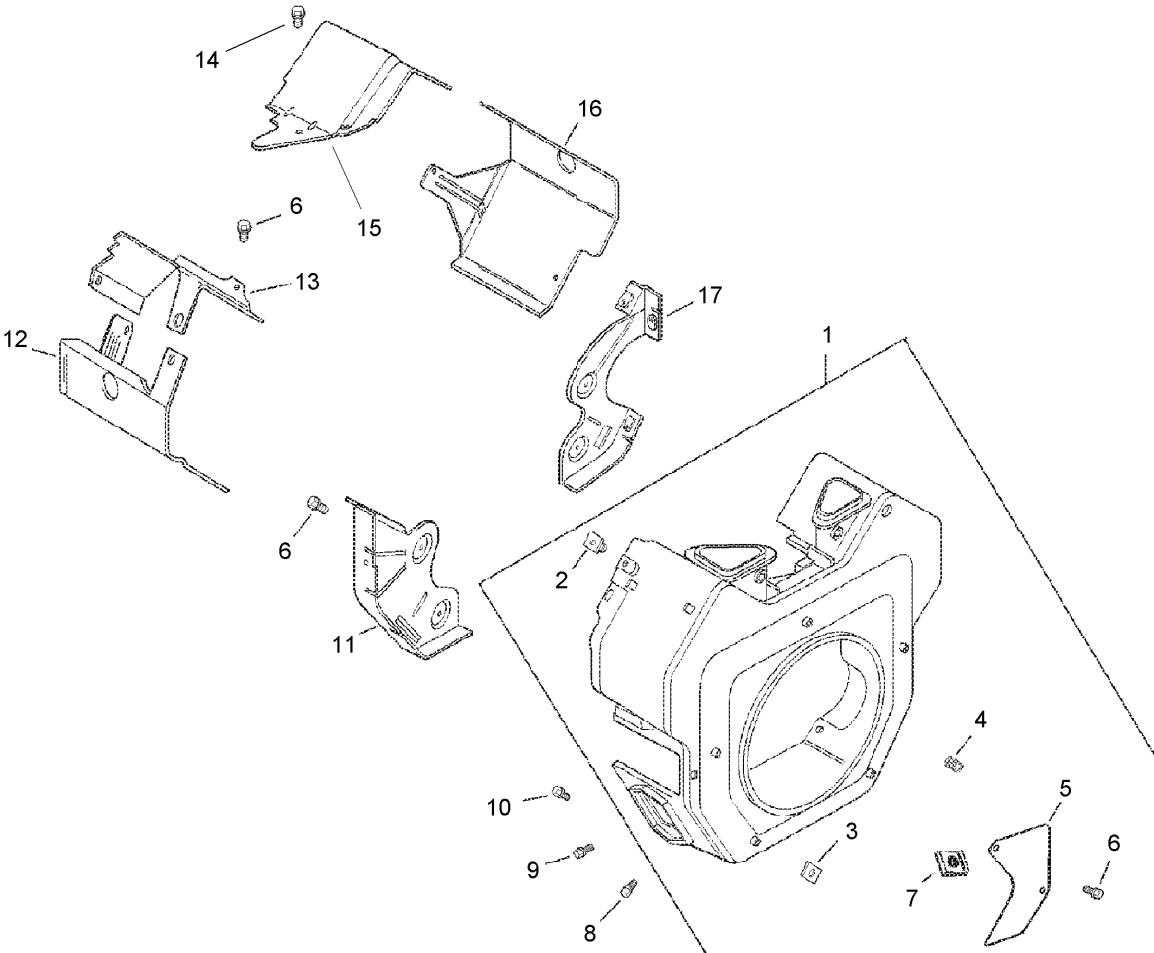
Ref	Part No.	Qty.	Description
❶22	24 100 10-S	8	Nut-HF (M8X1.25)
❶23	66 086 07-S	4	Screw
❶24	24 755 140-S	1	Oil Fill Valve Cover Kit (Incl. Ref. #2-3)
❶25	24 755 13-S	1	Kit-Cap, Oil Fill
❶26	25 153 02-S	1	O-Ring
❶27	12 445 05-S	1	Strap-Lifting
❶28	24 402 03-S	1	Reed-Breather
❶29	66 018 04-S	1	Retainer-Reed, Breather
❶30	M-545010-S	1	Screw-HF (M5X0.8X10)
❶31	24 050 01-S	1	Filter-Breather
❶32	24 033 01-S	1	Breather Kit
❶33	24 041 51-S	1	Gasket-Breather
❶34	24 096 86-S	1	Cover-Breather
❶35	M-645020-S	4	Screw-HF (M6X1.0X20)
❶36	25 237 08-S	2	Clamp-Hose
❶37	24 326 69-S	1	Hose-Breather
❶38	25 237 14-S	1	Clamp
❶❶	24 755 147-S	1	Cylinder Head Hardware Kit



Ignition and Electrical Assembly **Kohler CH740-0054**

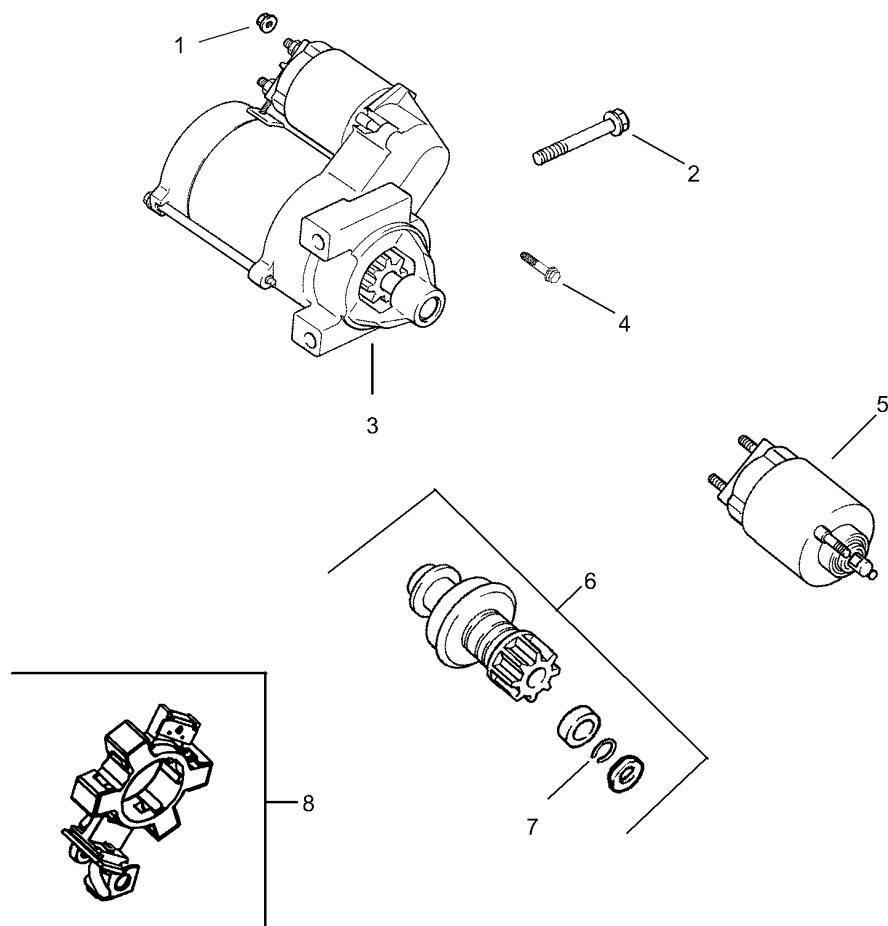
Ref	Part No.	Qty.	Description
❶1	54 755 09-S	1	15 Amp Stator Kit (Incl. Ref. #2)
❶2	24 126 139-S	1	Bracket-Wire, Stator
❶3	M-548025-S	2	Screw (M5X0.8X25)
❶4	24 584 36-S	2	Module-Ignition
❶5	M-545020-S	4	Screw-HF (M5X0.8X20)
❶6	12 132 06-S	2	Spark Plug
❶7	24 025 15-S	1	Flywheel
❶8	X-42-15-S	1	Key
❶9	12 468 03-S	1	Washer-Plain (3/8In)
❶10	12 086 14-S	1	Screw-HF (M10X1.5X46)
❶11	24 100 02-S	2	Nut-Plastic
❶12	24 584 27-S	1	Module-Spark Advance
❶13	24 086 41-S	2	Screw
❶14	24 755 08-S	1	Front Drive Shaft Kit (Incl. Ref. #13)
❶15	M-839025-S	4	Screw-HF (M8X1.25X25)
❶16	24 157 07-S	1	Fan
❶17	24 468 11-S	4	Washer-Spring
❶18	24 112 14-S	4	Spacer
❶19	24 141 06-S	1	Ring-Support
❶20	24 162 22-S	1	Screen-Grass
❶21	25 086 43-S	1	Screw-Set
❶22	M-603100-S	4	Screw-Hex. Hd., M6X1.0X100
❶23	X-25-53-S	4	Washer-Plain, 1/4In

Ref	Part No.	Qty.	Description
❶24	24 086 18-S	2	Screw-Head, Phillips
❶25	X-25-92-S	2	Washer-Plain
❶26	41 403 09-S	1	Rectifier-Regulator
❶27	236602-S	1	Connector
❶28	47 154 01-S	1	Clip-Cable
❶29	X-25-63-S	1	Washer-Plain (1/4In)
❶30	48 154 02-S	1	Clip-Cable
❶❶	25 468 07-S	1	Washer
❶❶	24 176 98-S	1	Harness-Wiring
❶❶	25 454 03-S	2	Tie-Cable
❶❶	24 126 137-S	1	Bracket-Strap, Ground



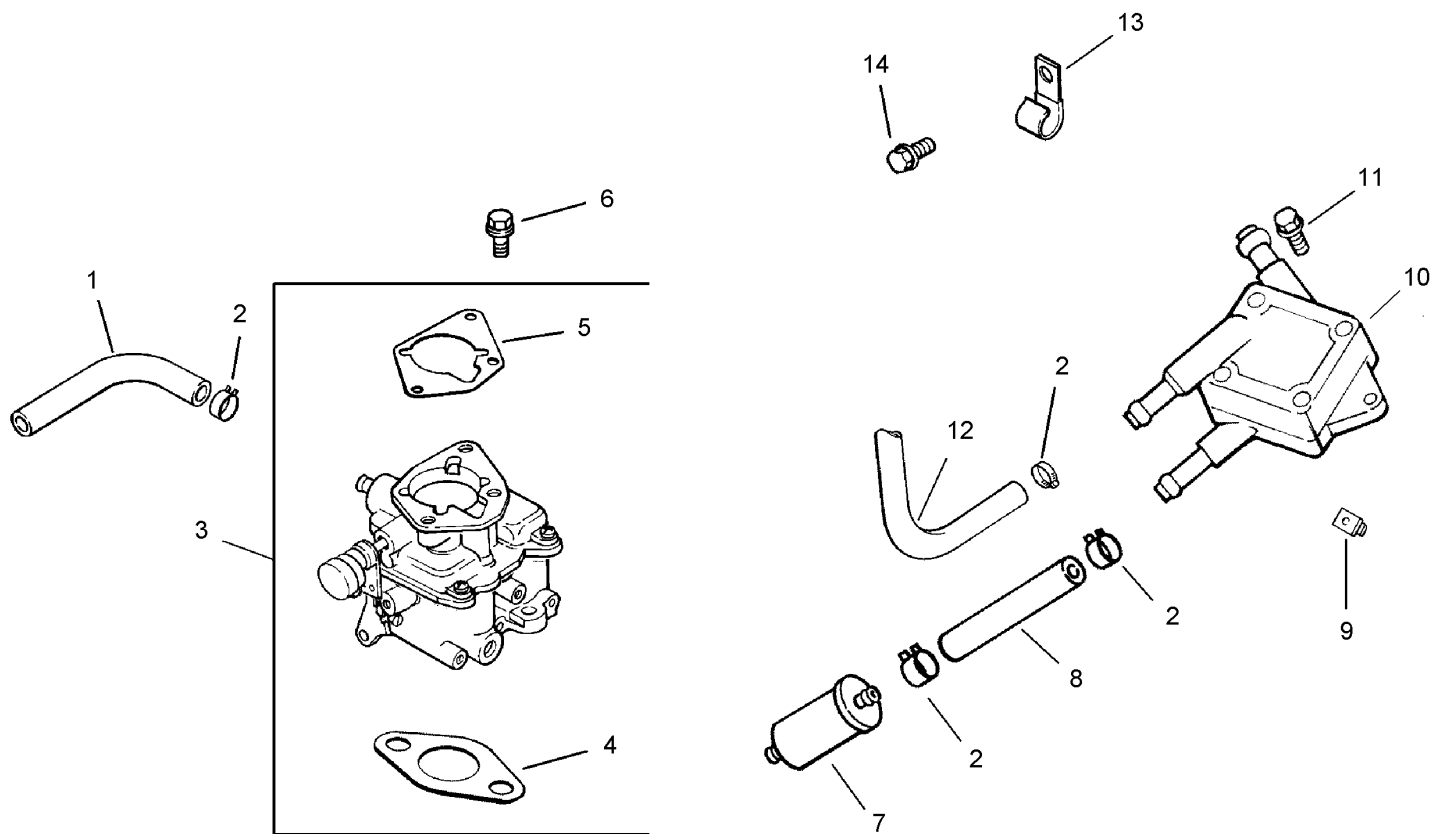
Blower Housing Assembly
Kohler CH740-0054

Ref	Part No.	Qty.	Description				
❶1	24 027 201-S	1	Housing-Blower (Incl. Ref. #2-7)				
❷2	24 100 01-S	1	Nut-Plastic				
❸3	24 100 02-S	2	Nut-Plastic				
❹4	25 086 43-S	1	Screw-Set				
❺5	24 755 21-S	1	Access Cover Kit				
❻6	M-645016-S	10	Screw-HF (M6X1.0X16)				
❼7	25 154 02-S	4	Clip				
❽8	M-551016-S	1	Screw-HF (M5X0.8X16)				
❾9	M-545016-S	2	Screw-HF (M5X0.8X16)				
❿10	M-545020-S	4	Screw-HF (M5X0.8X20)				
❶11	24 146 19-S	1	Plate-Backing (No. 2 Side)				
❶12	24 063 39-S	1	Baffle-Barrel, Cylinder (No. 2 Side)				
❶13	24 063 17-S	1	Baffle-Valley (No. 2 Side)				
❶14	M-545010-S	2	Screw-HF (M5X0.8X10)				
❶15	24 063 59-S	1	Baffle-Valley (No. 1 Side)				
❶16	24 063 58-S	1	Baffle-Barrel, Cylinder (No. 1 Side)				
❶17	24 146 20-S	1	Plate-Backing (No. 1 Side)				
❶❸	24 113 124-S	1	Decal-27 Hp				
❶❹	25 113 39-S	1	Decal-Lamination, Clear				



Starter Assembly Kohler CH740-0054

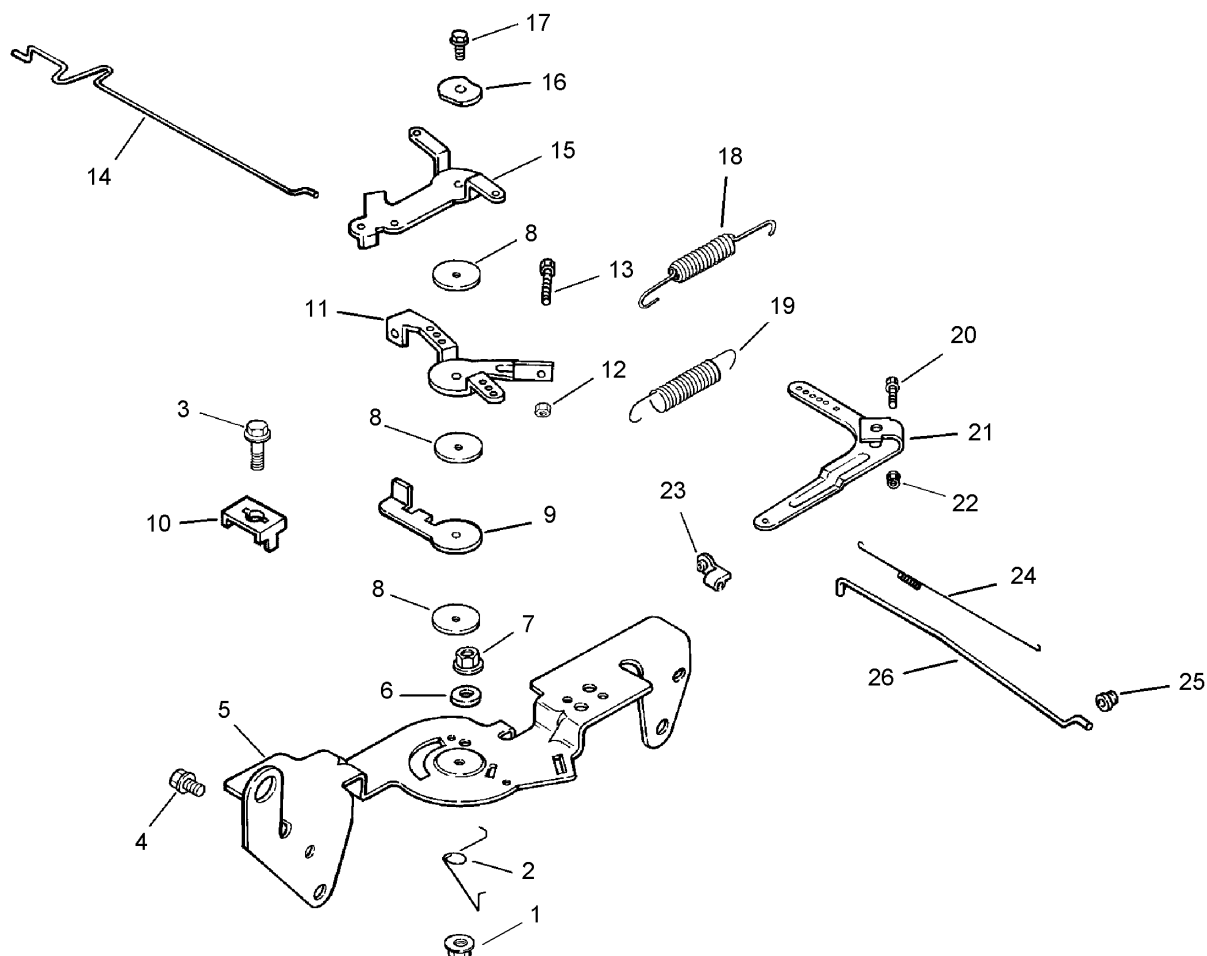
Ref	Part No.	Qty.	Description				
❸1	M-841080-S	1	Nut-HF (M8X1.25)				
❸2	M-839080-S	2	Screw-HF (M8X1.25X80)				
❸3	25 098 09-S	1	Starter ASM (Incl. Ref. #4-8)				
❸4	25 086 113-S	3	Screw-Torx Head, External				
❸5	25 435 05-S	1	Solenoid Kit (Incl. Ref. #4)				
❸6	25 755 33-S	1	Pinion Drive Kit				
❸7	25 141 05-S	1	Ring				
❸8	25 225 01-S	1	Brush Kit				



Fuel System Assembly

Kohler CH740-0054

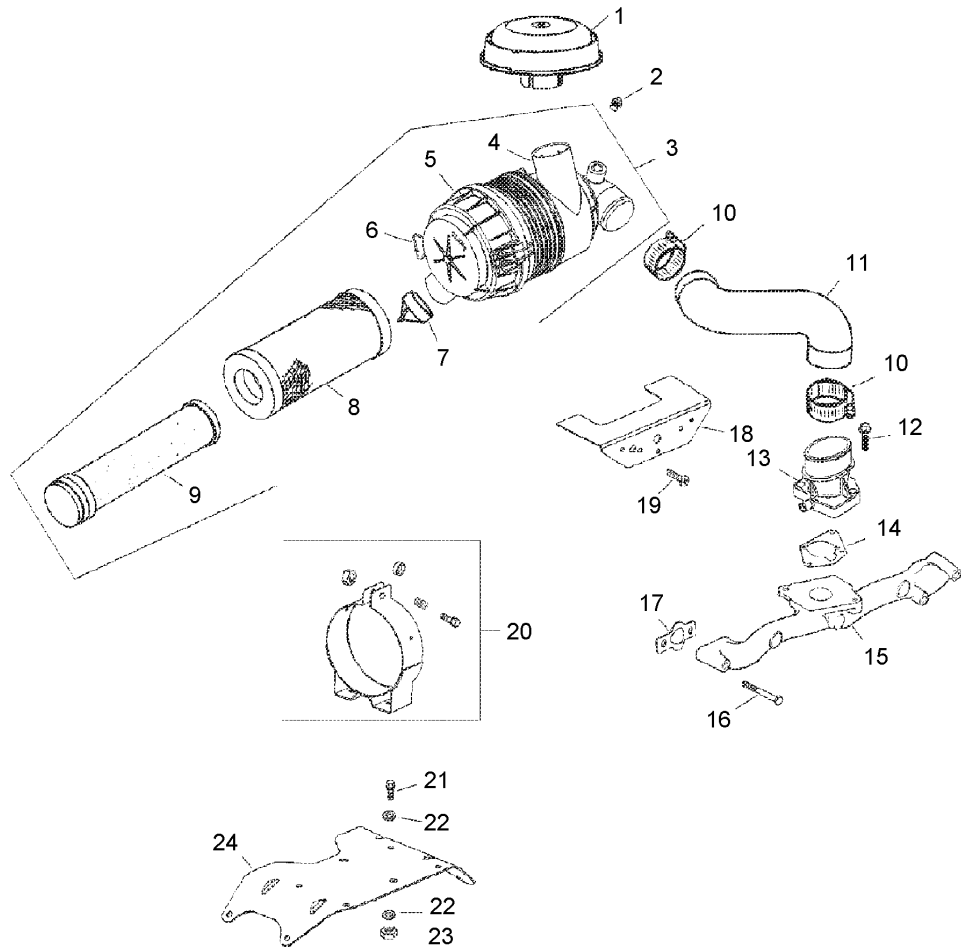
Ref	Part No.	Qty.	Description
❸1	25 353 32-S	1	Line-Fuel
❸2	25 237 14-S	6	Clamp
❸3	24 853 93-S	1	Carburetor Kit W/Gasket (Incl. Ref. 4-5)
❸4	24 041 17-S	1	Gasket-Carburetor
❸5	24 041 06-S	1	Gasket-Base, Air Cleaner
❸6	M-651030-S	2	Screw-HF (M6X1.0X30)
❸7	24 050 10-S	1	Filter-Fuel
❸8	25 353 07-S	1	Line-Fuel, 42Mm
❸9	24 100 01-S	2	Nut-Plastic
❸10	24 393 16-S	1	Pump-Fuel
❸11	24 086 12-S	2	Screw
❸12	24 353 02-S	1	Line-Fuel
❸13	47 154 01-S	1	Clip-Cable
❸14	M-650012-S	1	Screw-HF (M6X1.0X12)
❶❸	24 757 01-S	1	Solenoid Kit
❶❸	24 757 02-S	1	Float Repair Kit
❶❸	24 757 03-S	1	Carburetor Repair Kit
❶❸	24 757 07-S	1	Choke Repair Kit
❶❸	24 757 08-S	1	Repair Kit (Accelerator Pump Seal And Bushing)
❶❸	24 757 09-S	1	Repair Kit (Accelerator Pump Diaphragm)
❶❸	24 755 137-S	1	High Altitude Kit (10,000 Feet)
❶❸	24 755 138-S	1	High Altitude Kit



Engine Control Assembly Kohler CH740-0054

Ref	Part No.	Qty.	Description
❶1	M-547050-S	1	Nut-Lock, Hex (M5X0.8)
❶2	24 089 03-S	1	Spring-Return, Choke
❶3	M-545016-S	3	Screw-HF (M5X0.8X16)
❶4	M-645016-S	4	Screw-HF (M6X1.0X16)
❶5	24 126 56-S	1	Bracket-Control
❶6	X-20-1-S	1	Washer-Lock (1/4In)
❶7	M-541050-S	1	Nut-HF (M5X0.8)
❶8	24 468 01-S	3	Washer-Plain
❶9	24 090 07-S	1	Lever-Actuator, Throttle
❶10	12 237 01-S	2	Clamp-Cable
❶11	24 090 03-S	1	Lever-Control, Throttle
❶12	M-446030-S	1	Nut-HF (M4X0.7)
❶13	M-401030-S	1	Screw (M4X0.7X30)
❶14	24 079 21-S	1	Linkage-Choke
❶15	24 090 05-S	1	Lever-Choke
❶16	41 468 03-S	1	Washer
❶17	M-545020-S	1	Screw-HF (M5X0.8X20)
❶18	24 089 51-S	1	Spring-Limiter, Throttle
❶19	24 089 46-S	1	Spring-Governor
❶20	24 211 03-S	1	Bolt-Square Neck, Round Head
❶21	24 090 33-S	1	Lever-Governor
❶22	M-641060-S	1	Nut-HF
❶23	25 158 11-S	1	Bushing-Retaining, Linkage
❶24	24 089 01-S	1	Spring-Linkage

Ref	Part No.	Qty.	Description
❶25	25 158 08-S	1	Bushing-Retaining, Linkage
❶26	24 079 01-S	1	Linkage-Throttle



Air Intake and Filtration Assembly
Kohler CH740-0054

Ref	Part No.	Qty.	Description
❶1	25 324 02-S	1	Hood-Cleaner, Air
❷2	25 139 20-S	1	Plug-Pipe
❸3	25 048 07-S	1	Cleaner-Heavy Duty Air (Incl. Ref. #4-9)
❹4	25 081 01-S	1	Housing-Air Cleaner, Heavy Duty
❺5	25 096 06-S	1	Cover ASM
❻6	25 154 05-S	2	Clip
❼7	24 462 07-S	1	Valve-Ejector, Dust
❽8	25 083 01-S	1	Element-Air, Primary
❾9	25 083 04-S	1	Element-Air, Safety
❿10	25 237 21-S	2	Clamp-Hose
⓫11	24 326 71-S	1	Hose-Cleaner, Air
⓬12	M-651025-S	6	Screw-HF (M6X1.0X25)
⓭13	24 029 61-S	1	Adapter-Cleaner, Air
⓮14	24 041 06-S	1	Gasket-Base, Air Cleaner
⓯15	24 164 14-S	1	Manifold-Intake
⓰16	25 086 84-S	4	Screw-HF (M6X1.0X55)
⓱17	24 041 01-S	2	Gasket-Manifold, Intake
⓲18	24 314 25-S	1	Shield-Debris
⓳19	24 086 06-S	2	Screw-Head, Phillips (11-16X3/4)
⓴20	25 126 02-S	1	Hood-Air Cleaner, Heavy Duty
⓵21	M-639016-S	2	Screw-HF (M6X1.0X16)
⓶22	X-25-73-S	4	Washer-Plain
⓷23	M-647060-S	2	Nut

Ref	Part No.	Qty.	Description
❶24	24 126 142-S	1	Bracket-Cleaner, Air
❷❸	25 113 27-S	1	Decal-Cleaner, Air

Attachments and Accessories

For 74246TE - Z557 Z Master, With 152cm TURBO FORCE Side Discharge Mower

Product Name	Model/Part
1.25in Spark Arrester Kit	105-1672
Blade-Mid Flow, 20.5	105-7715-03
Blade-Lo Flow, 20.5	105-7716-03
Blade-Hi Flow	105-7718-03
Blade-Recycler, 20.5	105-7777-03
60in Recycler Kit	107-1611
Striping Kit	107-1630
Turbo Baffle Kit	107-1634
Deluxe Suspension Seat	107-1891
Suspension Kit for Standard Seat	107-1892
DFS Vac Collection System	78506
Filter Minder Gauge	99-4664
Hitch Kit	99-8925

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