Form Number 3351-224 Rev A

13-32G Rear-Engine Riding Mower

Model No. 70185 - 240000001 and up.

Parts Catalog

Ordering Replacement Parts

To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers

Each Identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1, 6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustrations and in part lists.

Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

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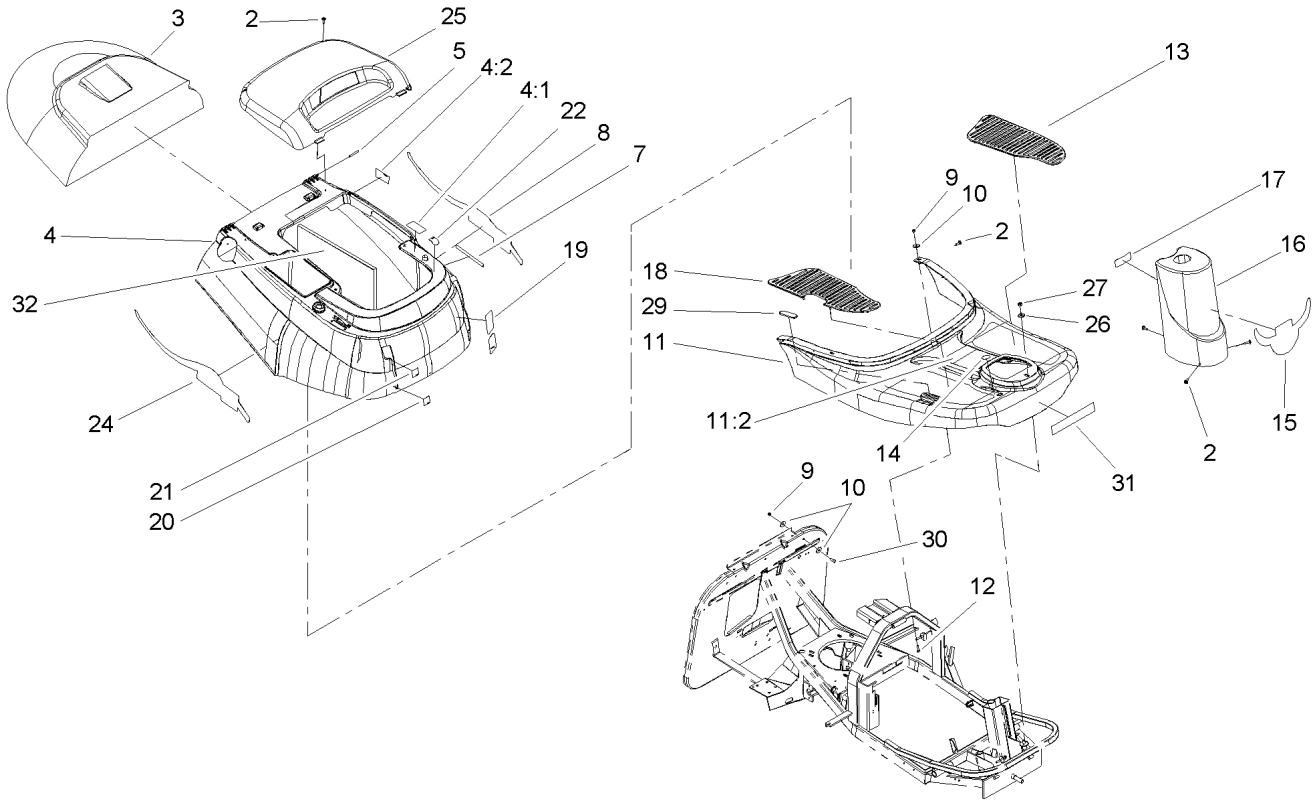
Part Description Abbreviations

Part descriptions in this catalog may include the following abbreviations.

AR	as required
ASM	assembly
CARR	carriage
DEG	degrees
FH	flat head
GA	gauge
HF	hex flange
HH	hex head
HHF	hex head flange
HHFTF	hex head flange thread forming
HJ	hex jam
HLH	hex lag head
HOC	height-of-cut
HS	hex
HSBH	hex socket button head
HSFH	hex socket flat head
HSH	hex socket head
HWH	hex washer head
HWHTF	hex washer head thread forming
HYD	hydraulic
INC	incorporated
LH	left hand
NI	nylon insert
PPH	phillips pan head
PTH	phillips truss head
PTO	power take off
RH	right hand
SFH	slotted fillister head
SHH	slotted hex head
SHWH	slotted hex washer head
SPH	slotted pan head
SQH	square head
SRH	slotted round head
STD	standard
TAP	self tapping
TTH	torx truss head
WH	wing head

Footnotes

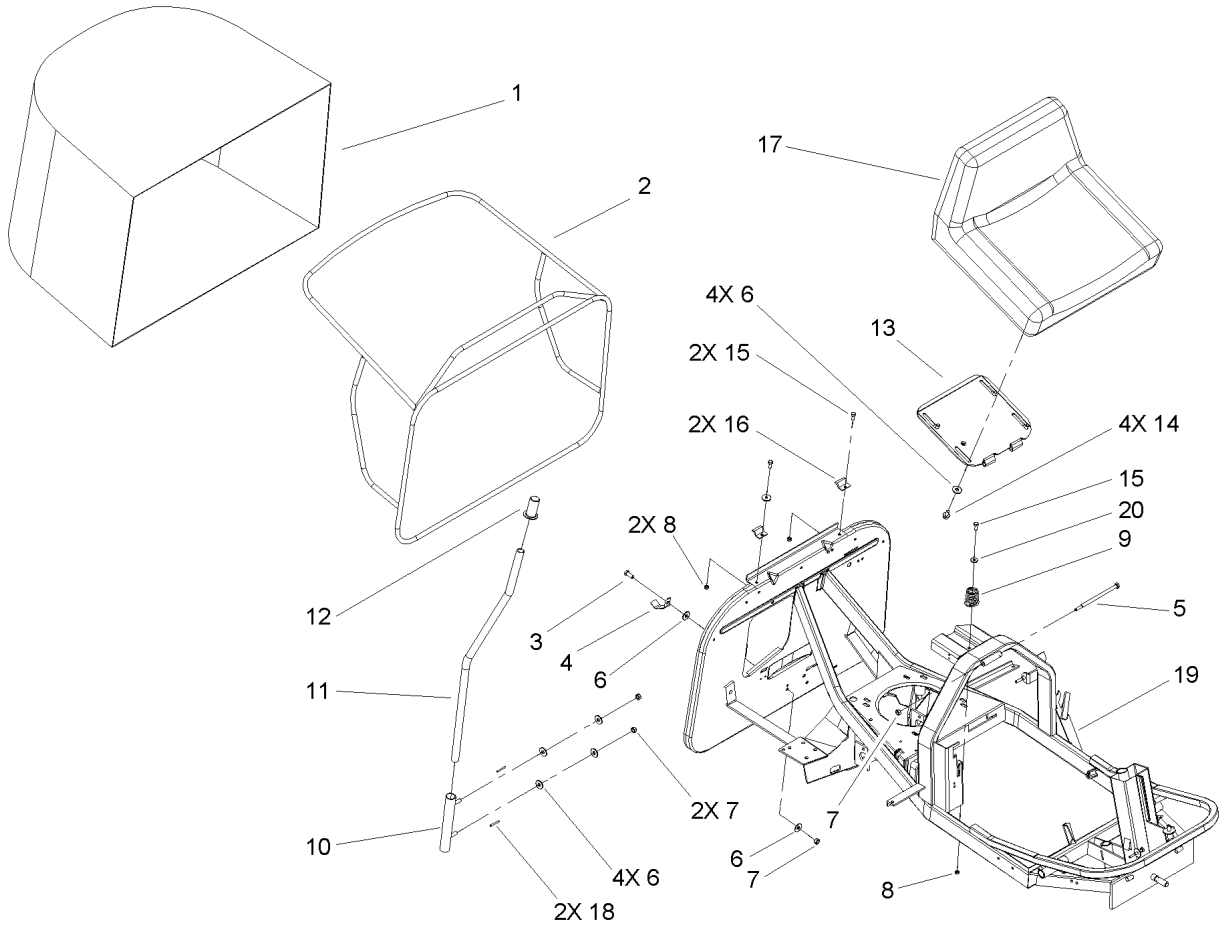
❶ Not illustrated
❷ Not serviced separately
❸ Included in Engine Gasket Set-Ref. 358.
❹ Included in Valve Gasket Set-Ref. 1095.
❺ Included in Carburetor Overhaul Kit-Ref. 121.
❻ Included in Carburetor Gasket Set-Ref. 977.
❼ Obtain parts from local Peerless dealer.
❽ Obtain parts from your local Briggs & Stratton dealer
❾ Included in Decal Kit 106-2887



Body and Decal Assembly

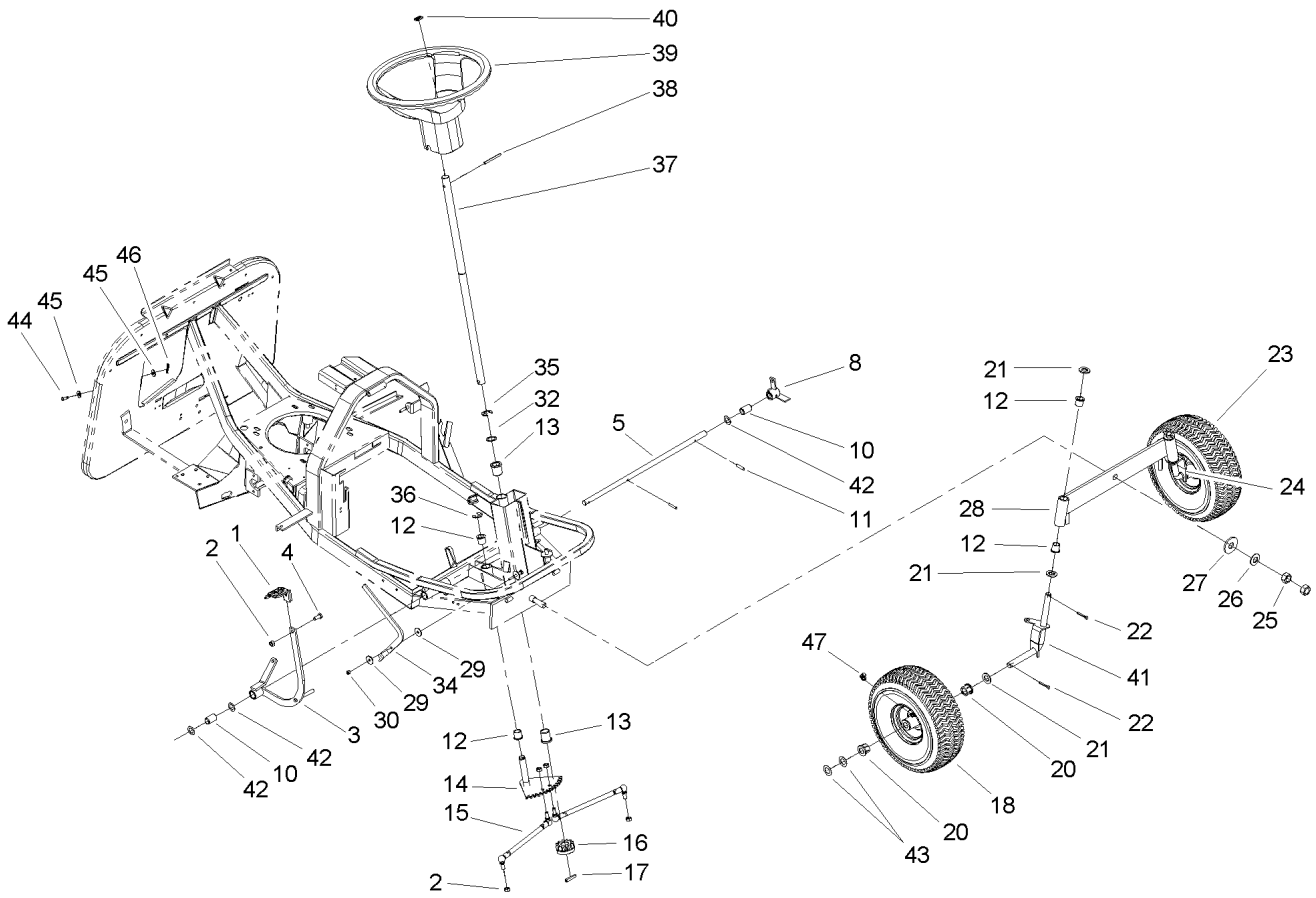
Ref	Part No.	Qty.	Description
2	106-2851	11	Screw-Hh, TAP
3	106-1810	1	Cover-Grass Bag
4	106-2885	1	Shroud And Decal ASM
❷❾4:1		1	Decal-Danger
❷❾4:2		1	Decal-Warning, Hot
5	106-2870	2	Pin-Dowel
❷❾7		1	Decal-Shift
8	106-6500	1	Decal-Left Side
9	49-7810	4	Nut-Lock
10	106-2853	5	Washer-Flat
11	106-2901	1	Foot Rest And Decals ASM
❷❾11:2		1	Decal-Caution
12	33113-020	2	Screw-HH
13	106-2973	1	Floormat-LH
❷❾14		1	Decal-Clutch
15	106-6517	1	Decal-Front
16	106-2906	1	Steering-Turret
❷❾17		1	Decal-Run Lights
18	106-2972	1	Floormat-RH
❷❾19		1	Decal-HOC
❷❾20		1	Decal-Pto, Disengage
❷❾21		1	Decal-Pto, Engage
❷❾22		1	Decal-Switch
24	106-6501	1	Decal- Right Side

Ref	Part No.	Qty.	Description
25	106-2860	1	Cover-Engine
26	106-2854	1	Washer-Flat
27	46-0330	1	Nut-Lock
29	106-2987	1	Cover
30	33113-016	2	Screw-HH
31	106-6525	1	Decal
32	107-2228	1	Insulation, 200mm X 400mm
❶99	106-2887	1	Kit-Decals



Seat and Rear Bag Assembly

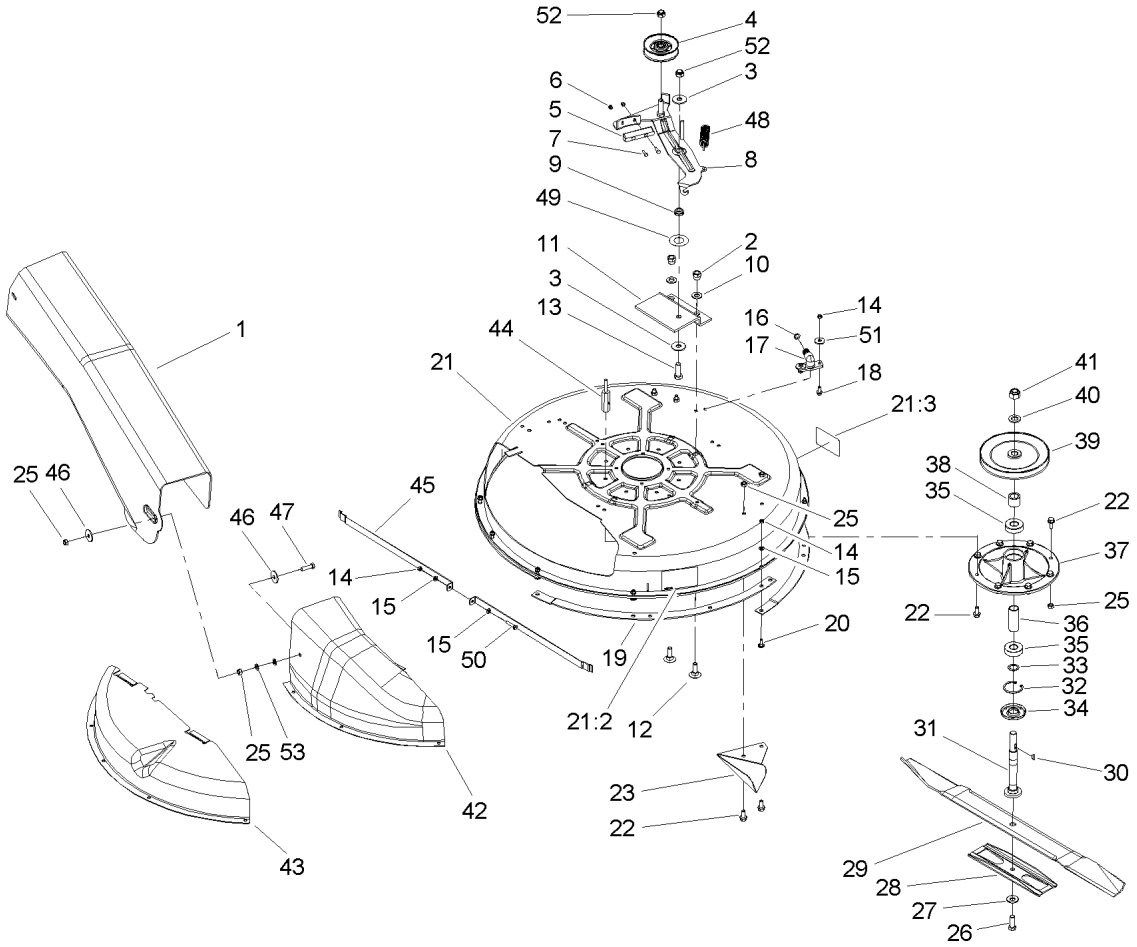
Ref	Part No.	Qty.	Description
1	106-2867	1	Bag-Grass
2	106-2924	1	Frame-Bag
3	33114-020	1	Screw-HH
4	106-2969	1	Hook-Bag
5	106-1844	1	Screw-HH
6	106-2854	10	Washer-Flat
7	46-0330	4	Nut-Lock
8	49-7810	3	Nut-Lock
9	106-2945	1	Spring-Compression
10	106-2927	1	Support
11	106-2928	1	Lever
12	106-2903	1	Knob
13	106-2944	1	Plate-Seat
14	33104-016	4	Screw-HHF
15	33113-016	3	Screw-HH
16	106-2929	2	Clip
17	106-2857	1	Seat
18	106-2871	2	Pin-Spring
19	107-2238	1	Frame
20	106-2865	3	Washer-Flat



Front Axle and Steering Assembly

Ref	Part No.	Qty.	Description
1	106-2957	1	Pedal-Brake
2	46-0330	5	Nut-Lock
3	106-2965	1	Lever-Brake
4	33114-020	1	Screw-HH
5	106-2985	1	Shaft
8	106-2978	1	Bushing
10	106-2962	2	Bushing
11	106-2874	2	Pin-Dowel
12	106-1811	6	Bushing
13	106-2873	2	Bushing
14	106-2868	1	Rack-Steering
15	106-2933	2	Rod-Tie
16	106-2878	1	Gear-Steering
17	106-1845	1	Pin-Spiral
18	106-2951	2	Wheel
20	106-6508	4	Bushing
21	33098-00	4	Washer-Flat
22	3272-21	4	Pin-Cotter
23	106-2907	2	Tire
24	106-2953	1	Axle-Wheel, LH
25	33018-00	2	Nut-Hex
26	106-2926	1	Washer-Bell
27	106-2925	1	Washer-Flat
28	106-2864	1	Axle-Front

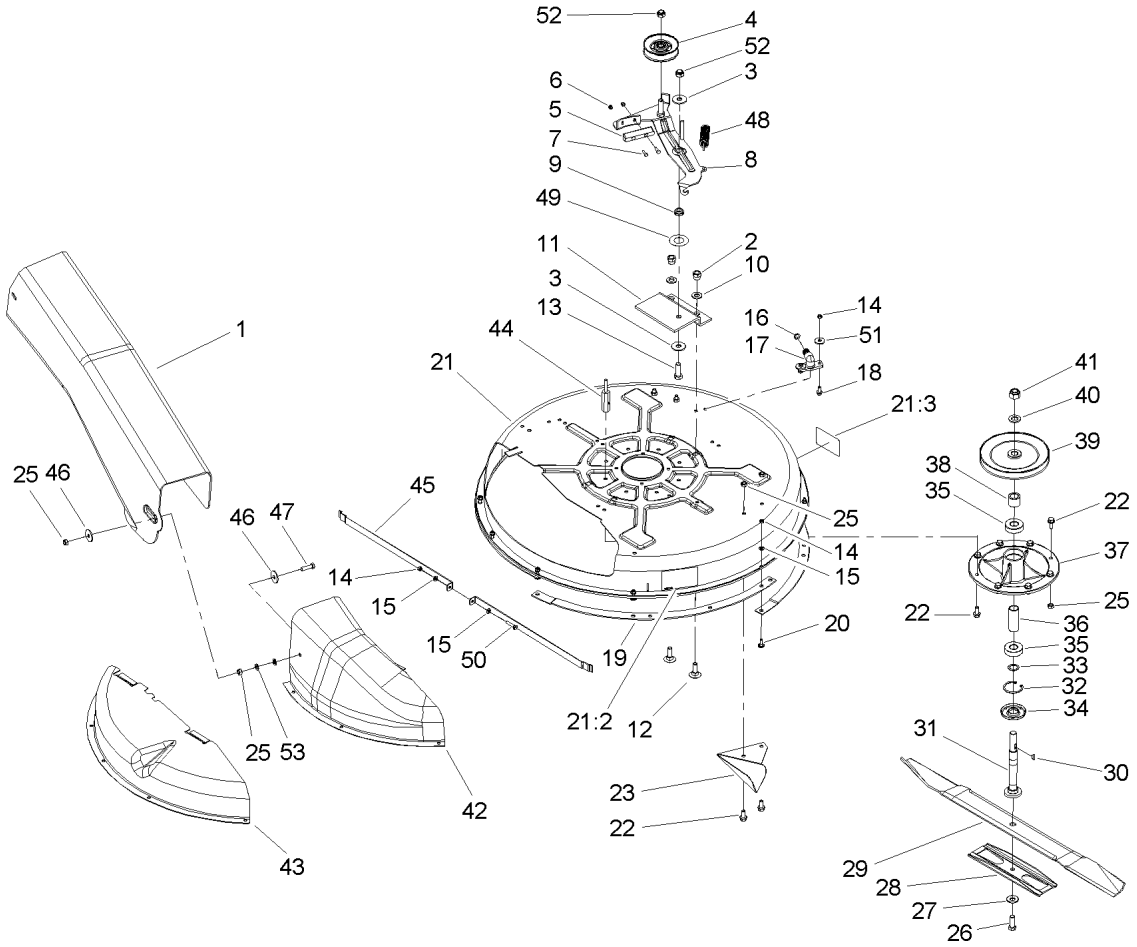
Ref	Part No.	Qty.	Description
29	106-2853	2	Washer-Flat
30	49-7810	1	Nut-Lock
32	106-1807	1	Spacer
34	106-2961	1	Lever
35	106-2909	1	Ring-Retaining, Ext
36	106-2908	1	Ring-Retaining, Ext
37	106-2872	1	Shaft-Steering
38	106-1846	1	Pin-Roll
39	106-2883	1	Wheel-Steering
40	98-1459	1	Decal
41	106-2952	1	Axle-Wheel, RH
42	106-1835	3	Spacer
43	106-6544	4	Washer
44	106-6543	1	Pin-Grooved
45	106-2865	2	Washer-Flat
46	106-2879	1	Pin-Hair
47	106-6546	2	Zerk-Grease 90 DEG



Deck and Spindle Assembly

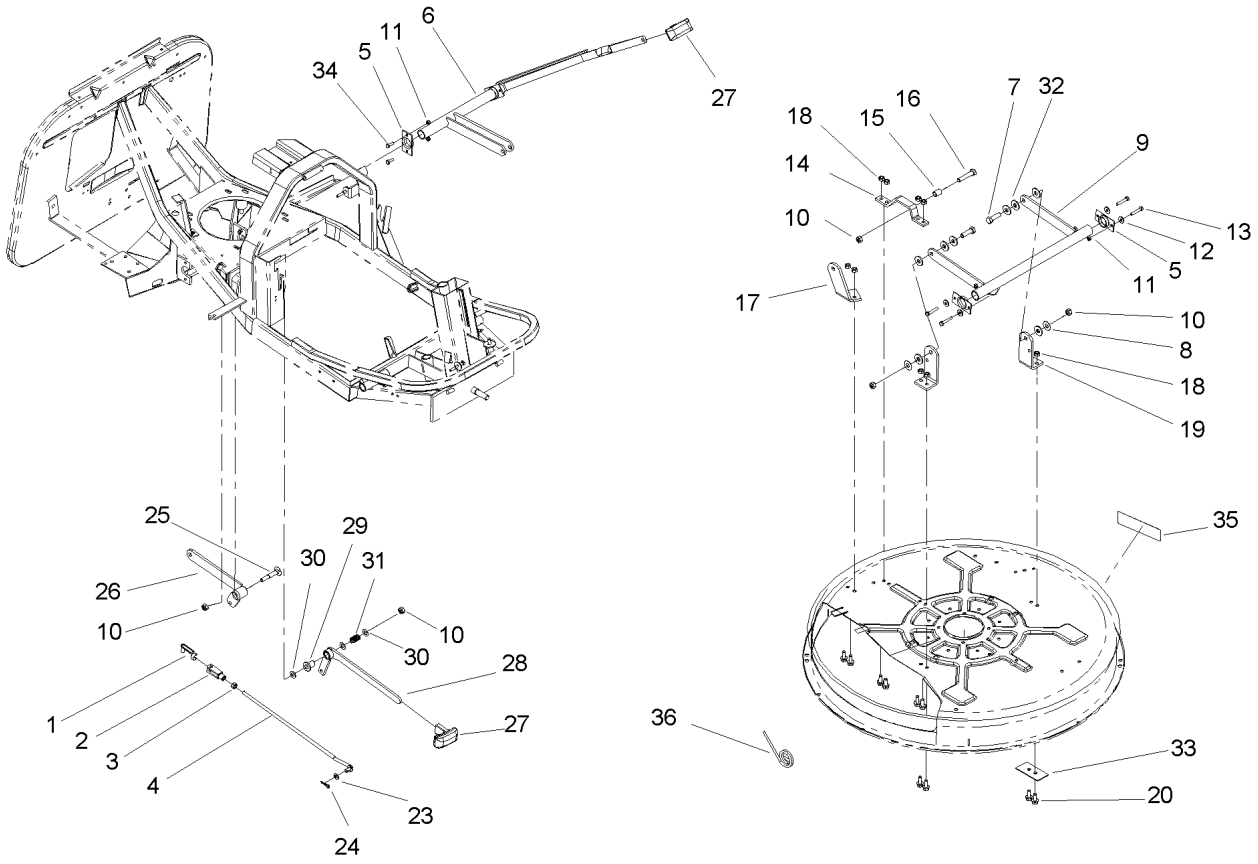
Ref	Part No.	Qty.	Description
1	106-2970	1	Tube-Discharge
2	46-0090	2	Nut-Lock
3	106-2922	2	Washer-Flat
4	106-1813	1	Pulley-Idler
5	106-1814	1	Brake-Rubber
6	46-0410	2	Nut-Lock
7	60-6910	2	Screw
8	106-2889	1	Brake ASM
9	106-2892	1	Bushing
10	33096-00	2	Washer-Flat
11	106-2884	1	Bracket-Deck
12	33126-035	2	Screw-CARR
13	33116-035	1	Screw-HH
14	49-7810	11	Nut-Lock
15	33093-00	10	Washer-Flat
16	106-1847	1	O-Ring
17	95-2747	1	Fitting-Washout
18	33103-016	2	Screw-HHF
19	80-4490	4	Ring- Deck
20	106-6510	8	Screw-Sh
21	106-6545	1	Deck ASM
21:2	106-2940	1	Decal-Caution
21:3	106-2943	1	Decal-Discharge Cover
22	33104-020	13	Screw-HHF

Ref	Part No.	Qty.	Description
23	80-2630	2	Kicker
25	46-0330	13	Nut-Lock
26	3212-5	1	Screw-HH
27	106-2858	1	Washer-Bell
28	80-4570	1	Stiffener
29	106-6547	1	Blade-Recycler
30	106-1805	1	Key
31	106-2902	1	Shaft-Spindle
32	106-2910	1	Ring-Snap
33	106-1807	1	Spacer
34	80-4370	1	Shield-Bearing
35	251-297	2	Bearing
36	106-2888	1	Spacer
37	56-7030	1	Spindle
38	106-1842	1	Spacer
39	106-1812	1	Pulley
40	33098-00	1	Washer-Flat
41	106-2914	1	Nut-Hex
42	106-2898	1	Tunnel-Discharge
43	106-2899	1	Cover-Recycler
44	106-2897	1	Guide-Belt
45	106-6542	2	Strap-Deck
46	106-2855	2	Washer-Flat
47	33114-030	1	Screw-HH



Deck and Spindle Assembly (continued)

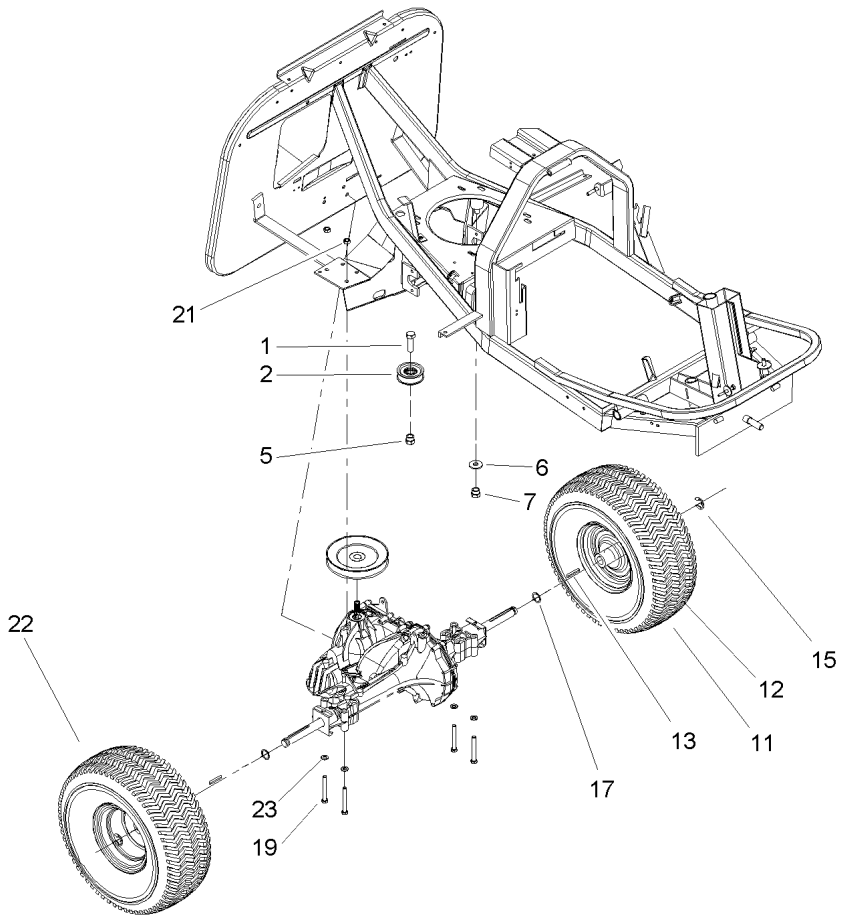
Ref	Part No.	Qty.	Description
48	106-1838	1	Spring-Extension
49	106-2893	1	Spacer
50	33113-030	1	Screw-HH
51	106-2865	2	Washer-Flat
52	106-6513	2	Nut-Lock
53	33094-00	2	Washer-Flat



Deck Suspension Assembly

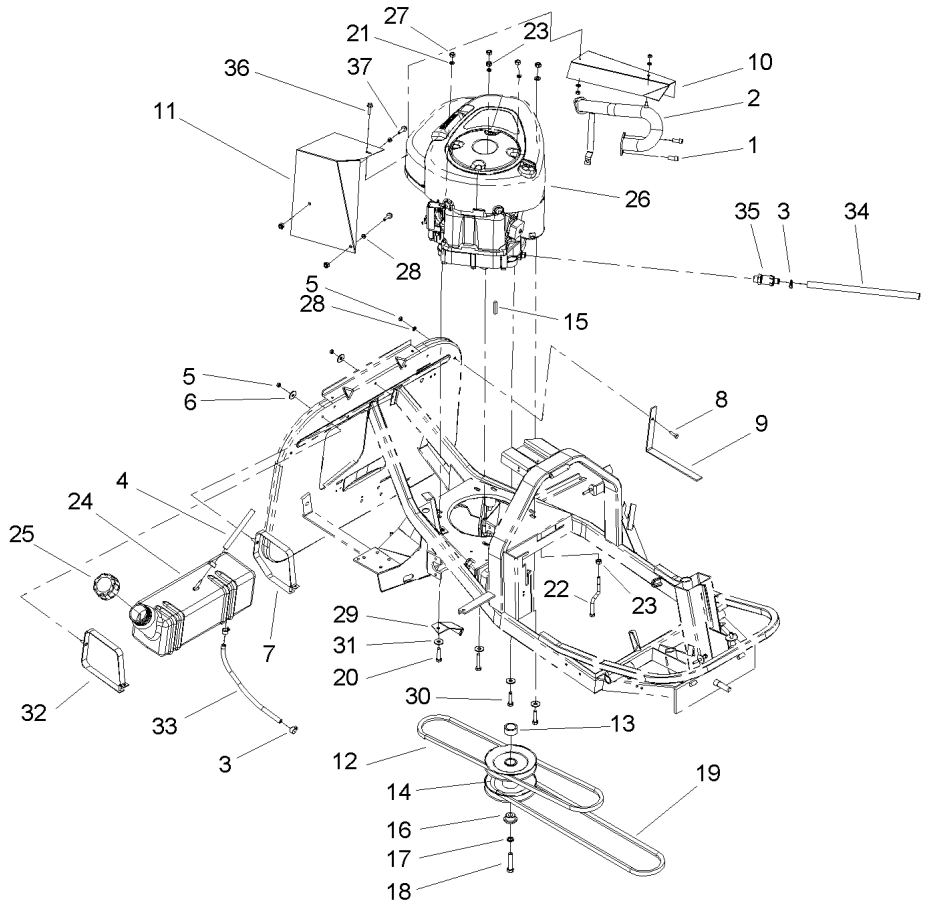
Ref	Part No.	Qty.	Description
1	106-1809	1	Retainer-Yoke
2	106-1803	1	Yoke
3	33014-00	1	Nut-Hex
4	106-2937	1	Rod-Tie
5	106-2880	3	Bracket-Support
6	107-8942	1	Lever,lift
7	33115-035	3	Screw-HH
8	106-6511	6	Washer-Flat
9	106-1829	1	Hanger Deck ASM
10	33025-00	6	Nut-Lock
11	49-7810	8	Nut-Lock
12	106-2865	4	Washer-Flat
13	33113-035	4	Screw-HH
14	106-2895	1	Bracket-Deck
15	106-2912	1	Bushing
16	33115-050	1	Screw-HH
17	106-2894	1	Bracket-Deck
18	46-0330	6	Nut-Lock
19	106-2896	2	Bracket-Deck
20	33104-020	6	Screw-HHF
23	33094-00	1	Washer-Flat
24	106-2879	1	Pin-Hair
25	106-2882	1	Screw-CARR
26	106-1830	1	Hanger Deck ASM

Ref	Part No.	Qty.	Description
27	106-2967	2	Handle
28	106-2954	1	Lever-Blade, Clutch
29	106-2955	1	Bushing
30	106-2869	3	Shim
31	106-2950	1	Spring-Compression
32	106-1806	9	Washer
33	106-6512	1	Plate
34	33113-016	4	Screw-HH
35	106-6406	1	Decal-Recycler
36	107-2229	1	Spring, Deck Lif T



Rear Wheel and Transmission Assembly

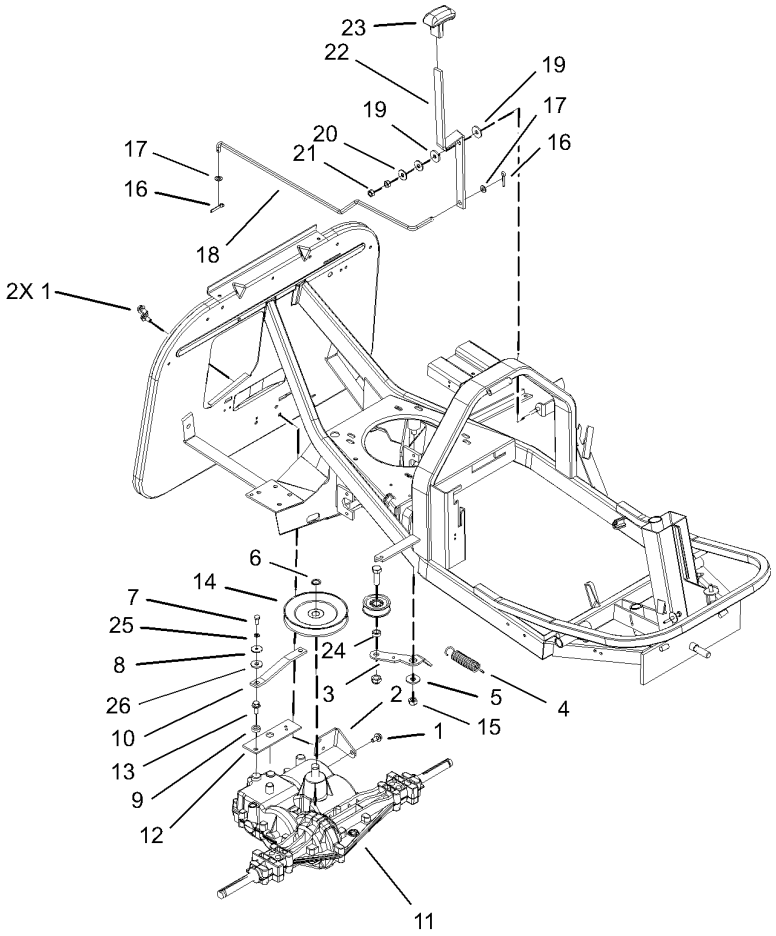
Ref	Part No.	Qty.	Description
1	33116-035	1	Screw-HH
2	106-2877	1	Pulley ASM
5	106-6513	1	Nut-Lock
6	106-2921	1	Washer-Flat
7	33025-00	1	Nut-Lock
11	106-2948	1	Wheel-LH
12	106-2913	2	Tire
13	106-2994	2	Key-Square
15	106-2909	2	Ring-Retaining, Ext
17	106-2992	2	Washer-Flat
19	33114-060	4	Screw-HH
21	46-0330	4	Nut-Lock
22	106-2947	1	Wheel-RH
23	33094-00	4	Washer-Flat



Engine and Fuel Tank Assembly

Ref	Part No.	Qty.	Description
1	3274-10	2	Screw-HSH
2	107-2233	1	Pipe-Exhaust
3	107-2210	4	Clamp, Tube
4	106-2990	1	Hose-Fuel
5	49-7810	8	Nut-Lock
6	106-2853	2	Washer-Flat
7	106-6541	1	Strap-Fuel Tank, Left
8	33113-020	1	Screw-HH
9	106-1828	1	Guard-Muffler
10	107-2235	1	Shield, Exhaust Pipe
11	107-2234	1	Shield, Muffler Rear
12	106-2905	1	Belt
13	106-1836	1	Spacer
14	106-2915	1	Pulley
15	67-7490	1	Key-Square
16	106-1837	1	Spacer
17	106-2856	1	Washer-Lock
18	3212-8	1	Screw-HH
19	106-1826	1	Belt-Deck
20	33114-035	3	Screw-HH
21	33094-00	4	Washer-Flat
22	106-2974	2	Guide-Belt
23	33014-00	2	Nut-Hex
24	106-6537	1	Tank-Fuel

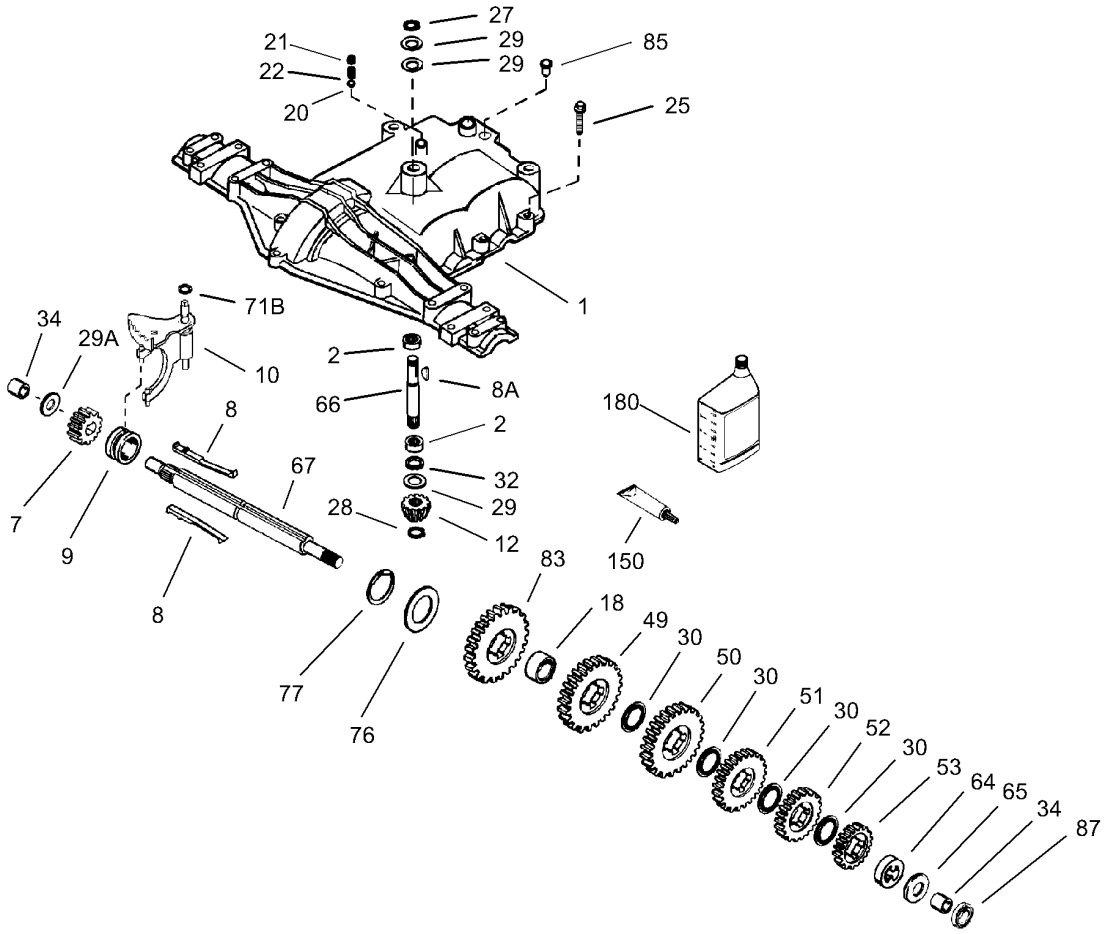
Ref	Part No.	Qty.	Description
25	55-3576	1	Gas Cap ASM
❷26		1	Engine,
27	46-0330	4	Nut-Lock
28	33093-00	3	Washer-Flat
29	107-2239	1	Bracket, Drive Belt
30	33114-045	1	Screw-HH
31	106-2854	4	Washer-Flat
32	106-6540	1	Strap-Fuel Tank, Rt
33	107-1555	1	Hose-Fuel
34	107-2241	1	Tube-Drain, Oil
35	92-6877	1	Valve-Drain, Oil
36	33103-025	1	Screw-HHF
37	33103-030	2	Screw-HHF



Gear Transmission and Linkage Assembly

Ref	Part No.	Qty.	Description
1	106-6516	3	Screw-HHF TAP
2	106-2979	1	Bracket
3	106-2938	1	Bracket-Idler
4	106-2936	1	Spring-Extension
5	106-2921	1	Washer-Flat
6	106-2862	1	Ring-External
7	321-3	1	Screw-HH
8	106-2853	1	Washer-Flat
9	106-2999	1	Spacer
10	106-2976	1	Bracket
11	106-2876	1	Differential-Gear
12	106-2931	1	Plate
13	33104-020	1	Screw-HHF
14	106-2932	1	Pulley
15	33025-00	1	Nut-Lock
16	3272-21	2	Pin-Cotter
17	33094-00	2	Washer-Flat
18	106-2977	1	Link
19	106-2975	2	Washer
20	106-2854	2	Washer-Flat
21	33014-00	2	Nut-Hex
22	106-2935	1	Lever-Clutch
23	106-2967	1	Handle
24	106-2986	1	Spacer

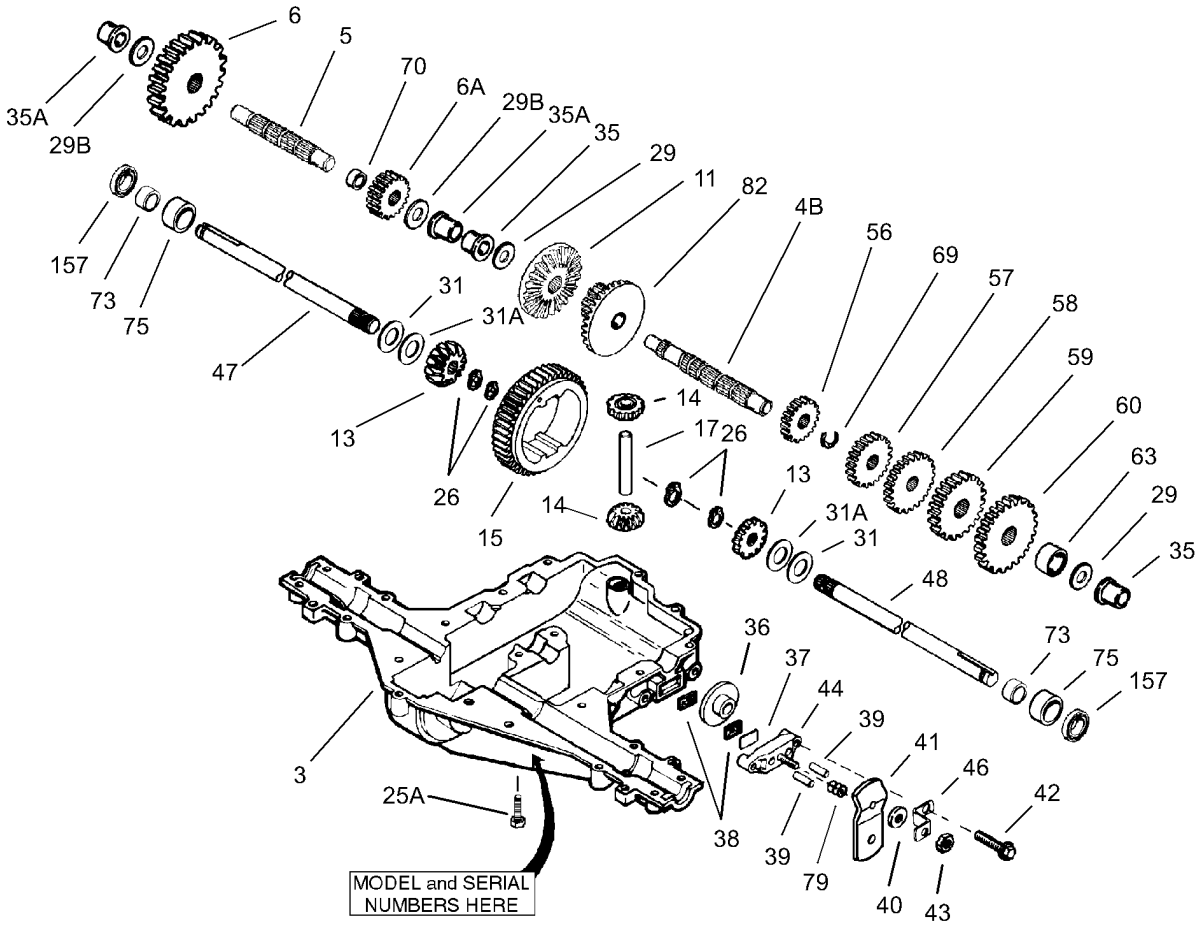
Ref	Part No.	Qty.	Description
25	106-6506	1	Washer-Lock/sp
26	106-6514	1	Washer-Flat



Cover Assembly Peerless No. MST205-542D

Ref	Part No.	Qty.	Description
❼1	772147	1	Transaxle Cover
❼2	780086A	2	Bearing-Needle
❼7	778330	1	Spur Gear (11 Teeth-Steel)
❼8	792180	2	Key-Shift (820-024a Only)
❼8A	792047	1	Kev. Woodruff
❼9	784352	1	Shift Collar
❼10	784378	1	Shift Rod & Fork
❼12	778309	1	Input Bevel Pinion (13 Teeth)
❼18	786102	1	Spacer
❼20	792077A	1	Ball-Steel
❼21	792211	1	Cap Screw 3/8-16 X 3/8"
❼22	792079	1	Spring
❼25	792073A	17	Screw
❼27	792035	1	Ring, Snap
❼28	788040	1	Ring-Retainer
❼29	780072	5	Washer
❼29A	780160	1	Washer
❼30	780108	4	Washer
❼32	788083	1	Oil Seal
❼34	780194	2	Bushing
❼49	778336	1	Spur Gear (30 Teeth)
❼50	778338	1	Spur Gear (27 Teeth)
❼51	778342	1	Spur Gear (22 Teeth)
❼52	778352	1	Spur Gear (19 Teeth)

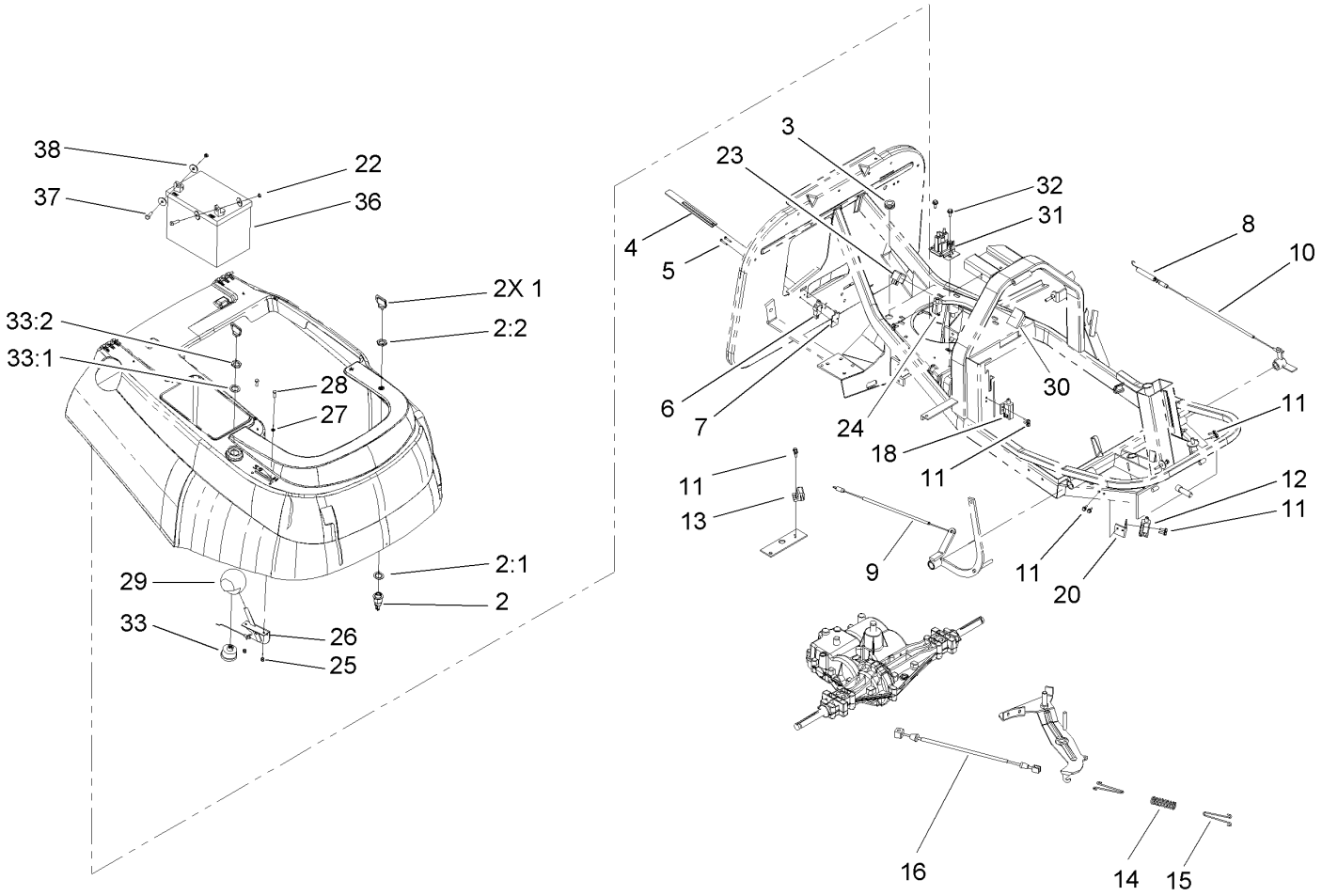
Ref	Part No.	Qty.	Description
❼53	778346	1	Spur Gear (15 Teeth-Steel)
❼64	786072	1	Spacer
❼65	780189	1	Washer
❼66	776422	1	Input Shaft
❼67	776396	1	Shifter & Brake Shaft
❼71B	788092	1	"o" Ring
❼76	780090	1	Washer
❼77	788078A	1	Inverted Retaining Ring
❼83	778338	1	Spur Gear (27 Teeth)
❼85	792154	1	Pipe Plug
❼87	788089A	1	Oil Seal 9/16"
❼150	788093A	1	Liquid Gasket Rtv Silicone
❼180	730229A	1	Gear Oil



Case Assembly Peerless No. MST-542D

Ref	Part No.	Qty.	Description
❼3	770128	1	Transaxle Case
❼4B	776406	1	Countershaft
❼5	776409	1	Output Shaft
❼6	778364	1	Spur Gear (38 Teeth)
❼6A	778369	1	Spur Gear (15 Teeth)
❼11	778334	1	Bevel Gear (30 Teeth)
❼13	778368	2	Bevel Gear (13 Teeth)(Incl. 14)
❼14	778368	2	Bevel Pinion (13 Teeth)(Incl. 13)
❼15	778370	1	Ring Gear (43 Teeth)
❼17	786188	1	Drive Pin
❼25A	792177	2	Screw 1/4-20 X 1-3/8"
❼26	792125	4	Retaining Ring (Pkg Of 2)
❼29	780072	5	Washer
❼29B	780051	2	Washer
❼31	780001	2	Washer
❼31A	780195	2	Flat Washer (.062 Wide)
❼35	780193	2	Flanged Bushing
❼35A	780197	2	Flanged Bushing
❼36	790075	1	Brake Disk
❼37	790007	1	Brake Pad Plate
❼38	799021	2	Pad-Brake 2/pkg
❼39	786026	2	Dowel Pin
❼40	792076A	1	Washer
❼41	790008A	1	Lever-Brake

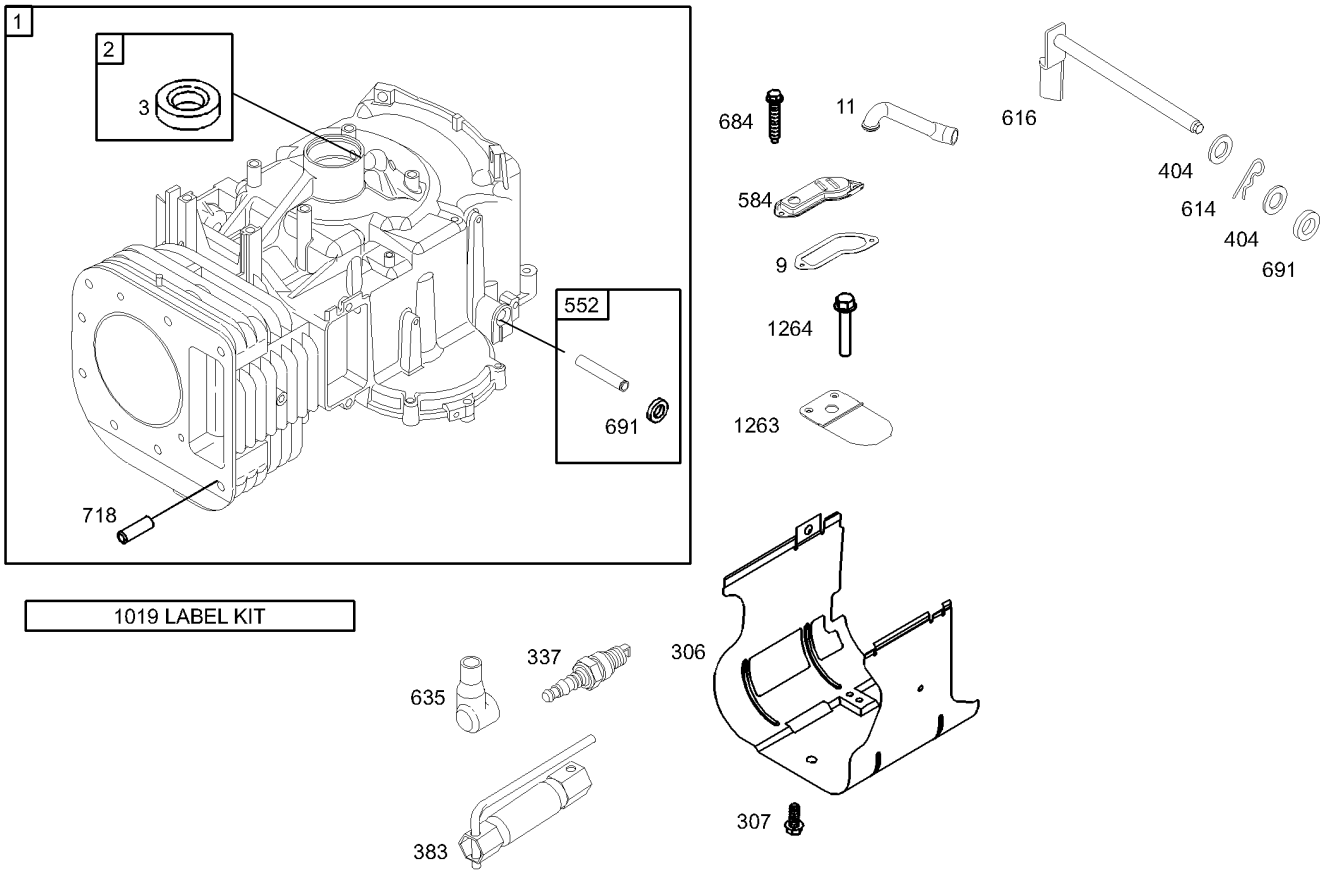
Ref	Part No.	Qty.	Description
❼42	792073A	2	Screw
❼43	792075	1	Locknut
❼44	790025	1	Nozzle-Carburetor
❼46	786086	1	Bracket
❼47	775000	1	Axle (11-3/8" Long)
❼48	774687	1	Axle (15-7/8" Long)
❼56	778335	1	Spur Gear (10 Teeth-Steel)
❼57	778337	1	Spur Gear (13 Teeth)
❼58	778341	1	Spur Gear (18 Teeth)
❼59	778351	1	Spur Gear (21 Teeth)
❼60	778345	1	Spur Gear (25 Teeth)
❼63	786071	1	Spacer
❼69	792170	1	Retaining Ring
❼70	786187	1	Spacer .890
❼73	780140	2	Bearing Needle
❼75	786084	2	Sleeve
❼79	792144	1	Spring
❼82	778363	1	Bevel And Spur Gear (30 And 13 Teeth)
❼157	788088A	2	Oil Seal 3/4"



Electrical and Cable Assembly

Ref	Part No.	Qty.	Description
1	63-8360	2	Key-Ignition
2	46-5780	1	Switch-Starter
2:1	3254-5	1	Washer-Tooth
2:2	218-461	1	Nut-HH
3	106-2863	1	Grommet
4	106-1831	1	Lever-Bag Fill
5	106-2850	2	Screw
6	106-1843	1	Switch
7	106-1827	1	Clamp-Bag Fill
8	106-2981	1	Spring-Extension
9	106-2983	1	Cable
10	106-2982	1	Cable
11	106-1849	16	Screw-HH TAP
12	65-7410	1	Switch-Pole, Single
13	106-2998	1	Switch
14	106-2917	1	Spring-Compression
15	106-2918	2	Hook-Spring
16	106-2956	1	Cable
18	86-4690	1	Switch-Interlock
20	106-1816	1	Bracket-Switch
22	33013-00	2	Nut-Hex
23	98-7249	1	Relay
24	65-7410	1	Switch-Pole, Single
25	46-0410	2	Nut-Lock

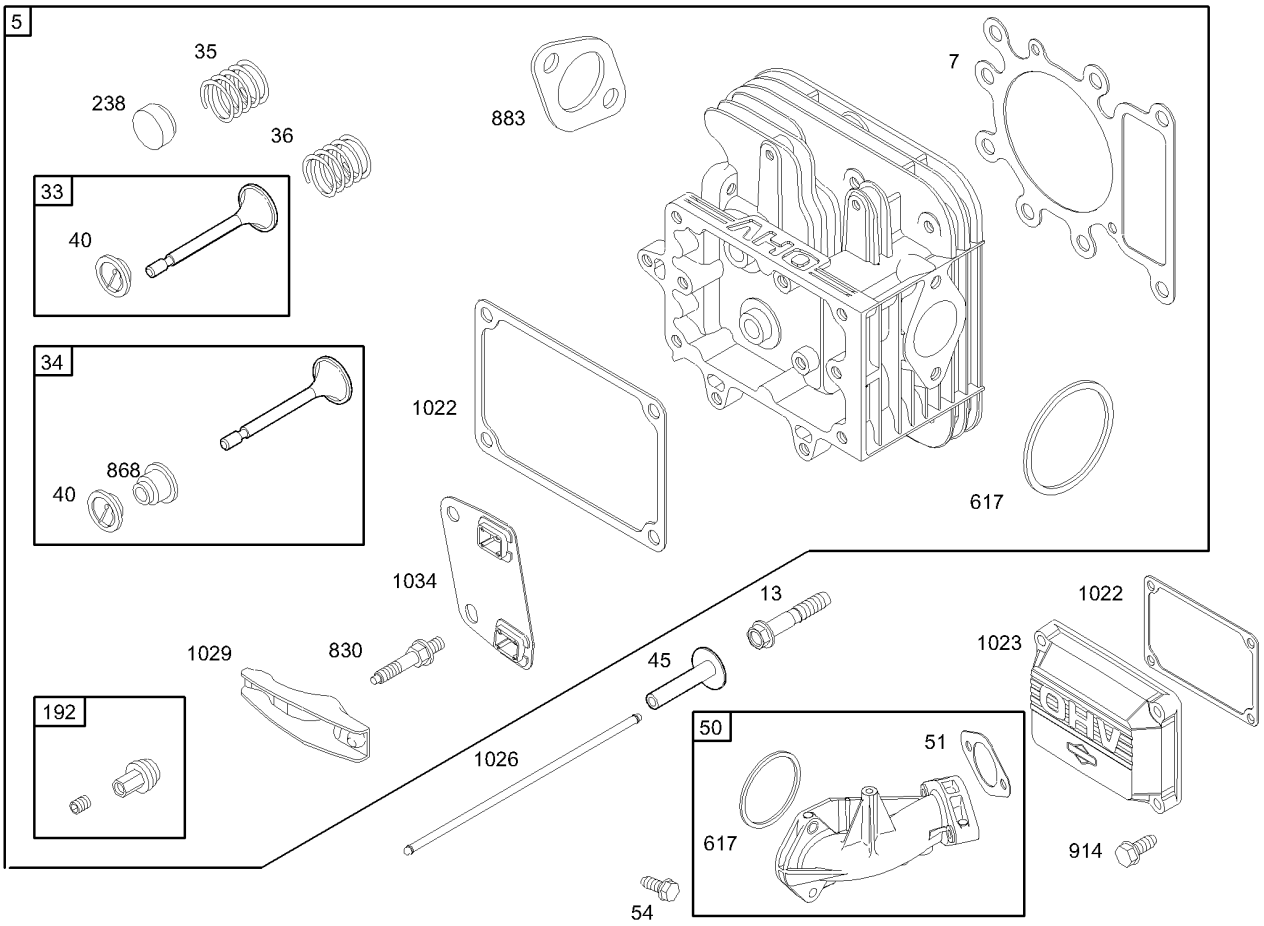
Ref	Part No.	Qty.	Description
26	106-2916	1	Throttle Cable ASM
27	52-6430	2	Washer
28	60-6910	2	Screw
29	106-2989	1	Knob
30	99-3700	1	Module
31	47-1910	1	Solenoid
32	106-2852	2	Screw-HHF TAP
33	88-9830	1	Key Switch ASM
33:1	3254-5	1	Washer-Tooth
33:2	218-461	1	Nut-HH
36	104-1755	1	Battery
37	33113-020	2	Screw-HH
38	106-2853	4	Washer-Flat
❶99	106-1848	1	Harness-Wire



Assemblies include all parts shown in frames.

Cylinder Assembly
Briggs and Stratton 31G777-0121-E1

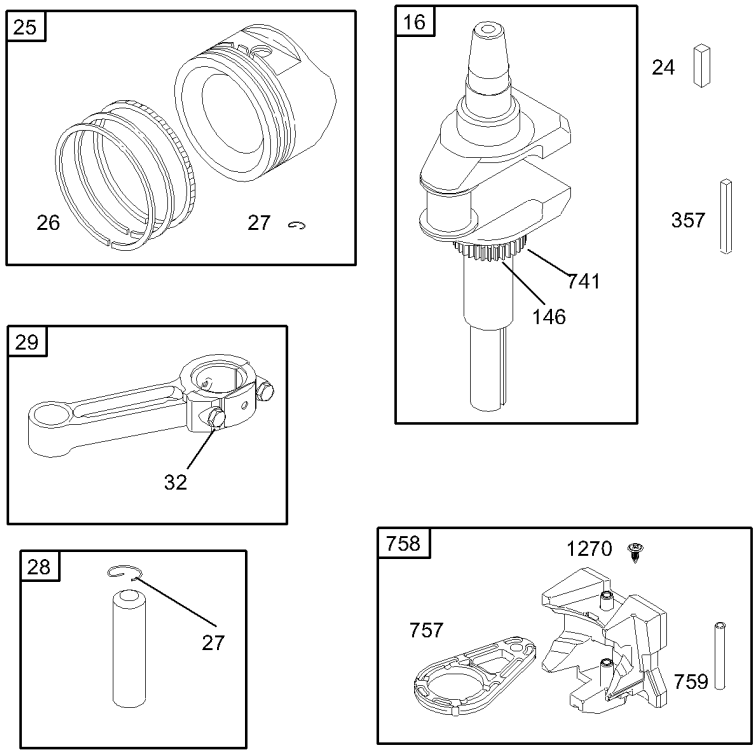
Ref	Part No.	Qty.	Description
❽1	697174	1	Cylinder ASM
❽2	399265	1	Kit–bushing/seal, Magneto Side
❸❽3	391086	1	Seal–oil (Magneto Side)
❸❽9	697109	1	Gasket–breather
❽11	697113	1	Tube–breather
❶❽48	697762	1	Short Block ASM
❽306	697107	1	Shield–cylinder
❽307	691003	1	Screw-Flywheel Guard
❽337	691043	1	Spark Plug
❽383	89838	1	Wrench–plug, Spark
❽404	691691	1	Washer-Governor Crank
❽552	697144	1	Bushing–crank, Governor
❽584	697112	1	Cover–breather Passage
❽614	691620	1	Pin–cotter
❽616	692012	1	Crank–governor
❽635	691909	1	Boot–plug, Spark
❽684	697157	1	Screw-Breather Passage Cover
❸❽691	692407	1	Seal–governor Shaft
❽718	690959	1	Locating Pin
❽1019	697143	1	Kit–label
❽1263	697124	1	Reed–breather
❽1264	697104	1	Screw-Breather Reed



Cylinder Head Assembly
Briggs and Stratton 31G777-0121-E1

Ref	Part No.	Qty.	Description
❽5	698147	1	Head-Cylinder
❸❹7 ❽	692410	1	Gasket–cylinder Head
❽13	690360	1	Screw-Cylinder Head Gasket
❽33	695760	1	Valve–exhaust
❽34	695761	1	Valve–intake
❽35	691279	1	Spring–valve, Intake
❽36	691279	1	Spring–valve, Intake
❽40	691752	1	Retainer-Valve
❽45	690564	1	Tappet–valve
❽50	690193	1	Manifold–intake
❸❹51 ❺❻	692137	1	Gasket–intake
❽54	691148	1	Screw-Intake Manifold
❽192	691986	1	Adjustor–arm, Rocker
❽238	691843	1	Cap–valve
❸❺617 ❽	692138	1	Seal–o Ring (Intake Manifold)
❽830	691095	1	Stud–rocker Arm
❸❹868 ❽	690968	1	Seal–valve
❽883	692236	1	Gasket–exhaust
❽914	690960	1	Screw (Blower Housing)
❸❽1022	272475	1	Gasket–rocker Cover
❽1023	692492	1	Cover–rocker

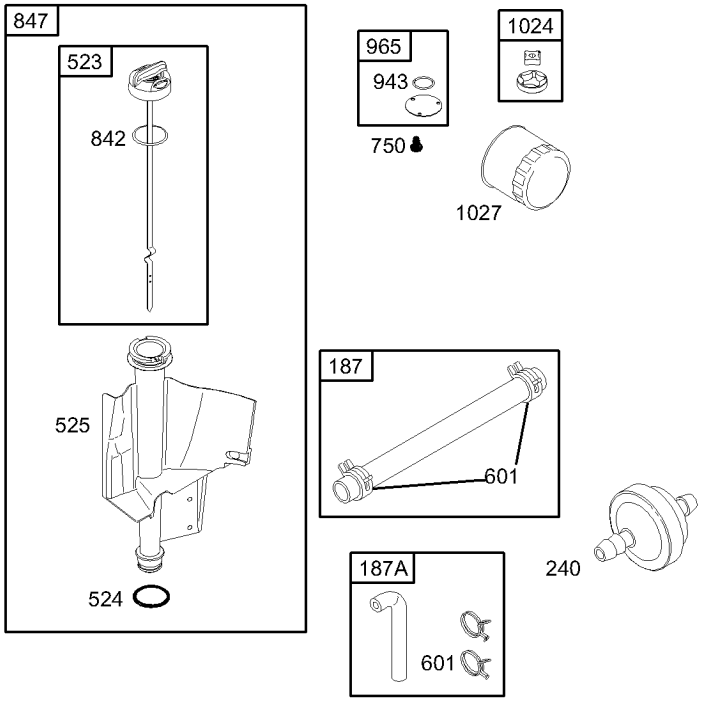
Ref	Part No.	Qty.	Description
❽1026	692003	1	Rod–push, Intake
❽	692011	1	Rod–push, Exhaust
❽1029	691751	1	Arm–rocker
❽1034	690822	1	Guide–push Rod



Assemblies include all parts shown in frames.

Crankshaft Assembly
Briggs and Stratton 31G777-0121-E1

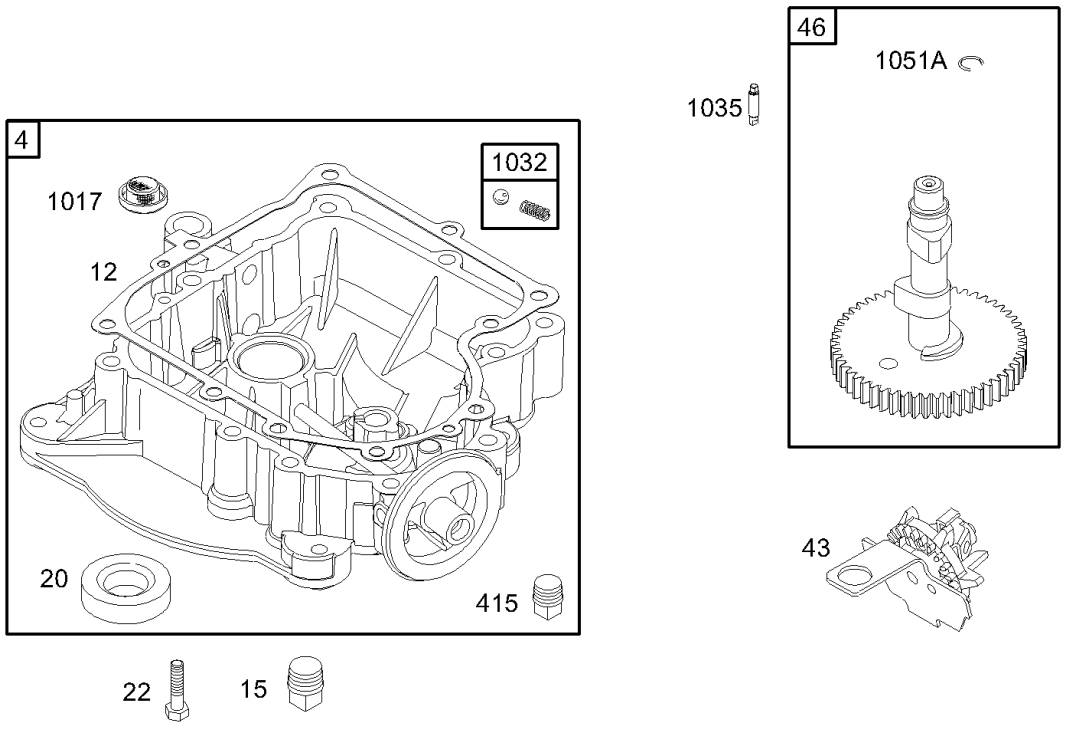
Ref	Part No.	Qty.	Description
❽16	697127	1	Crankshaft
❽24	222698	1	Flywheel Key
❽25	697159	1	Piston ASM (Standard)
❽	697160	1	Piston ASM (.010" Oversize)
❽	697162	1	Piston ASM (.020" Oversize)
❽	697163	1	Piston ASM (.030" Oversize)
❽26	697164	1	Ring Set (Standard)
❽	697165	1	Ring Set (.010" Oversize)
❽	697171	1	Ring Set (.020" Oversize)
❽	697172	1	Ring Set (.030" Oversize)
❽27	698469	1	Lock–piston Pin
❽28	697099	1	Pin–piston (Standard)
❽29	697126	1	Rod–connecting (Standard)
❽	697263	1	Rod-Connecting (.020in Undersize)
❽32	692852	1	Screw (Connecting Rod)
❽146	691639	1	Key–timing
❽357	691483	1	Key–drive Pulley
❽741	697128	1	Gear–timing
❽757	697607	1	Link–counterweight
❽758	697134	1	Counterweight
❽759	697392	1	Pin–counterweight
❽1270	697156	1	Plug–counterweight, Avs



Assemblies include all parts shown in frames.

Oil Filter, Tube and Pump Assembly
Briggs and Stratton 31G777-0121-E1

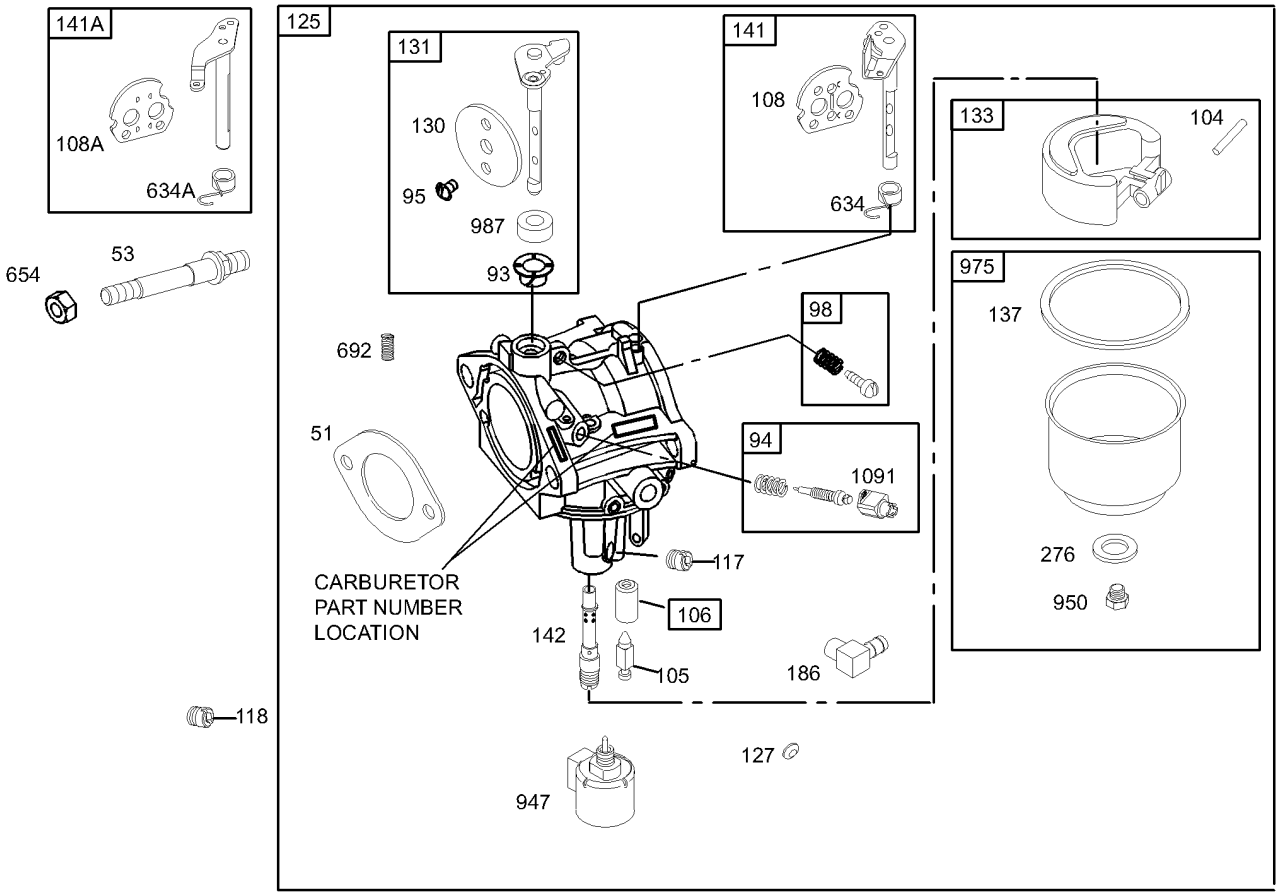
Ref	Part No.	Qty.	Description
❽187	296004	1	Fuel-Hose
❽187A	698820	1	Line-Fuel
❽240	298090	1	Filter
❽523	697086	1	Dipstick
❸❽524	691032	1	Seal–dipstick Tube
❽525	697085	1	Tube–dipstick
❽601	691038	1	Clamp–hose
❽750	691033	1	Screw-Oil Pump Cover
❸❽842	691031	1	O Ring Seal (Dipstick Tube)
❽847	697087	1	Dipstick/tube ASM
❸❽943	690589	1	Seal–o Ring (Oil Pump Cover)
❽965	499613	1	Cover–pump, Oil
❽1024	499054	1	Pump–oil
❽1027	492932	1	Filter–oil



Assemblies include all parts shown in frames.

Crankcase Assembly
Briggs and Stratton 31G777-0121-E1

Ref	Part No.	Qty.	Description
❽4	697188	1	Sump–engine
❸❽12	697110	1	Gasket–crankcase
❽15	690946	1	Plug–drain, Oil
❸❽20	690947	1	Seal–oil (Pto Side)
❽22	692125	1	Screw-Engine Sump
❽43	691968	1	Governor/oil Slinger
❽46	698492	1	Camshaft
❽415	690283	1	Plug–oil
❽1017	690770	1	Screen-Oil Pump
❽1032	491710	1	Ball–pump, Oil
❽1035	693784	1	Shaft–pump
❽1051A	698802	1	Ring-Retaining

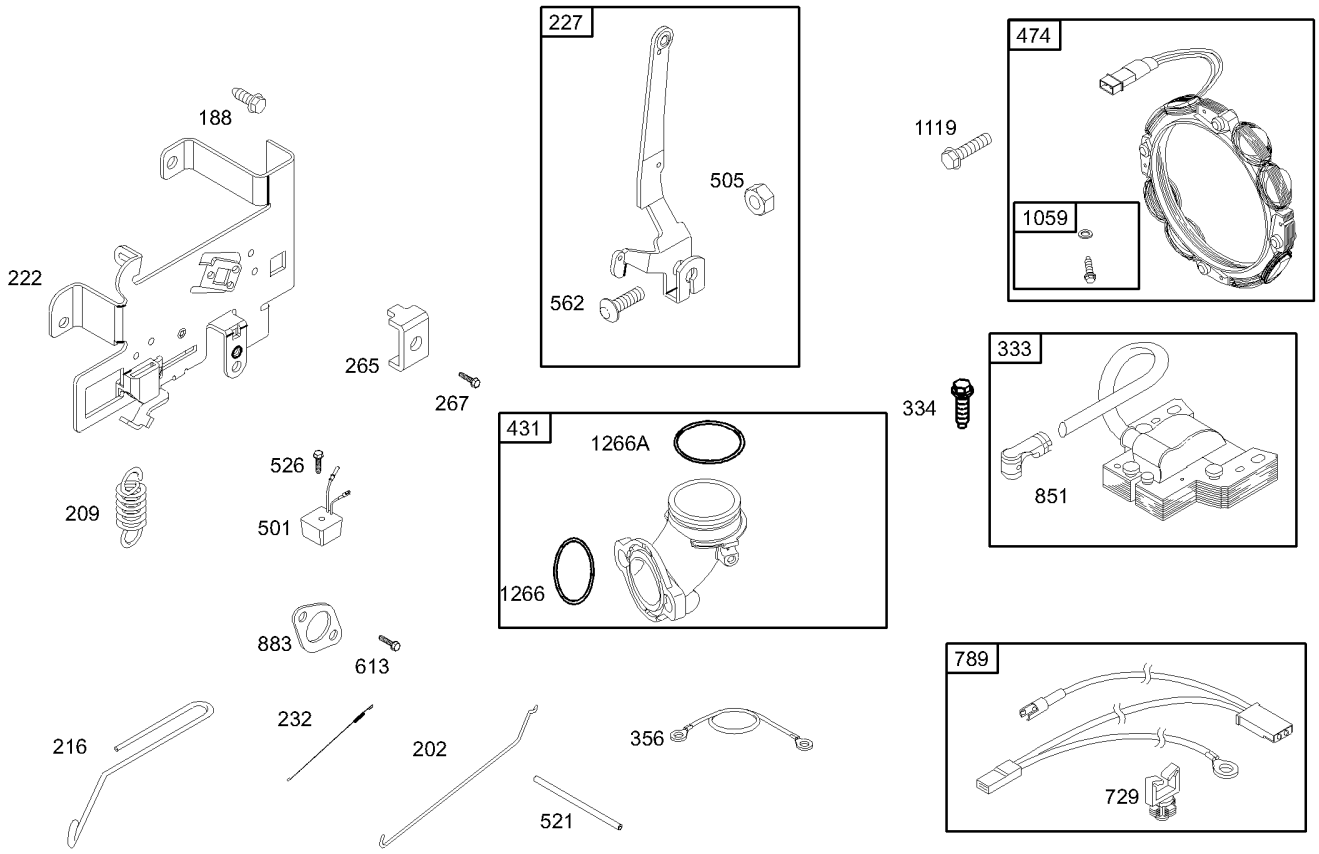


Assemblies include all parts shown in frames.

Carburetor Assembly
Briggs and Stratton 31G777-0121-E1

Ref	Part No.	Qty.	Description
❸❹51 ❻❽	692137	1	Gasket–intake
❽53	690227	1	Stud-Carburetor
❺❽93	690602	1	Bushing–shaft, Throttle
❽94	498030	1	Kit–idle Mixture
❺❽95	691636	1	Screw (Throttle Valve)
❽98	495800	1	Kit–speed, Idle
❺❽104	690525	1	Pin–hinge, Float
❺❽105	231855	1	Valve–needle, Float
❺❽106	690577	1	Seat–inlet
❽108	690464	1	Valve–choke (Manual Choke)
❽108A	692344	1	Valve–choke (Lmt 696179, 696181, 697202, 697203)
❽117	694352	1	Jet–main (Standard)
❽118	697228	1	Jet–main (High Altitude)
❽125	697190	1	Carburetor
❽127	695005	1	Plug–welch
❽130	691750	1	Valve–throttle
❽131	494379	1	Kit-Throttle Shaft
❽133	494381	1	Float–carburetor
❺❻137 ❽	281165	1	Gasket–float Bowl
❽141	495097	1	Kit–choke Shaft
❽141A	495931	1	Kit–choke Shaft (Lmt 696179, 696181, 697202, 697203)

Ref	Part No.	Qty.	Description
❺❽142	697140	1	Nozzle–carburetor
❽186	698174	1	Connector–hose
❺❻276 ❽	692255	1	Washer–sealing
❺❽634	690801	1	Spring / Seal ASM
❺❽634A	690802	1	Spring / Seal Assembly
❽654	690958	1	Nut-Carburetor
❽692	690572	1	Detent Spring
❽947	694393	1	Solenoid–fuel
❽950	691657	1	Screw-Float Bowl
❽958	494768	1	Valve-Fuel Shut Off
❽975	495933	1	Bowl–float
❺❽987	691326	1	Seal–shaft, Throttle
❽1091	691333	1	Cap–limiter

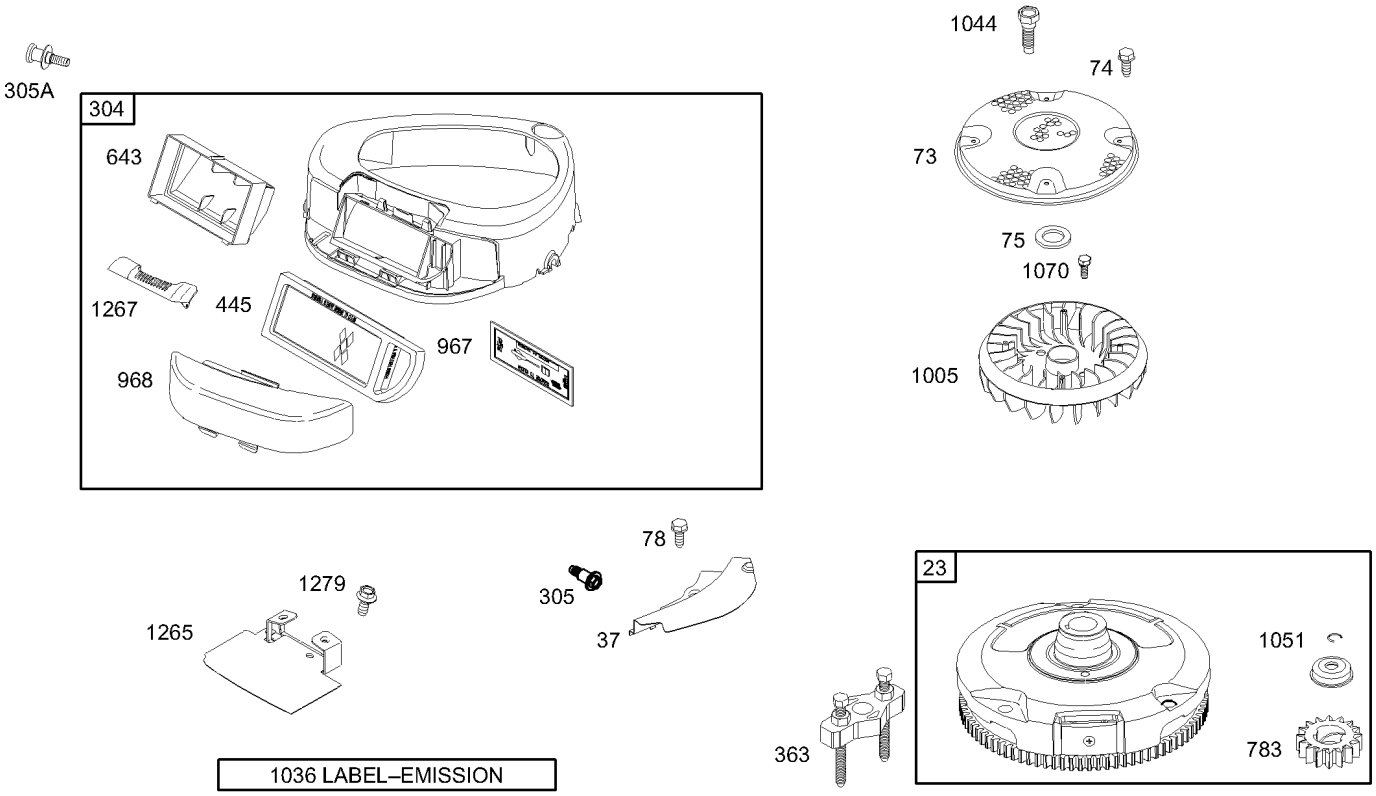


Assemblies include all parts shown in frames.

Governor Assembly
Briggs and Stratton 31G777-0121-E1

Ref	Part No.	Qty.	Description
❽188	691693	1	Screw (Oil Fill Bracket)
❽202	691841	1	Link–governor, Mechanical
❽209	691795	1	Spring–governor
❽216	691840	1	Link–choke
❽222	694042	1	Bracket–control
❽227	691374	1	Lever–control, Governor
❽232	691842	1	Spring–governor Link
❽265	691024	1	Clamp–casing
❽267	690804	1	Screw-Casing Clamp
❽333	492341	1	Armature–magneto
❽334	691061	1	Screw (Magneto Armature)
❽356	697089	1	Stop–wire
❽431	697122	1	Elbow–intake
❽474	696457	1	Alternator
❽501	691188	1	Regulator
❽505	691251	1	Nut (Governor Control Lever)
❽521	690581	1	Shield-Cable
❽526	697088	1	Screw-Regulator
❽562	691119	1	Bolt-Governor Control Lever
❽613	698941	1	Screw-Exhaust
❽729	691335	1	Clip–wire
❽789	692037	1	Wiring–harness
❽851	692424	1	Terminal–spark Plug
❽883	692236	1	Gasket–exhaust

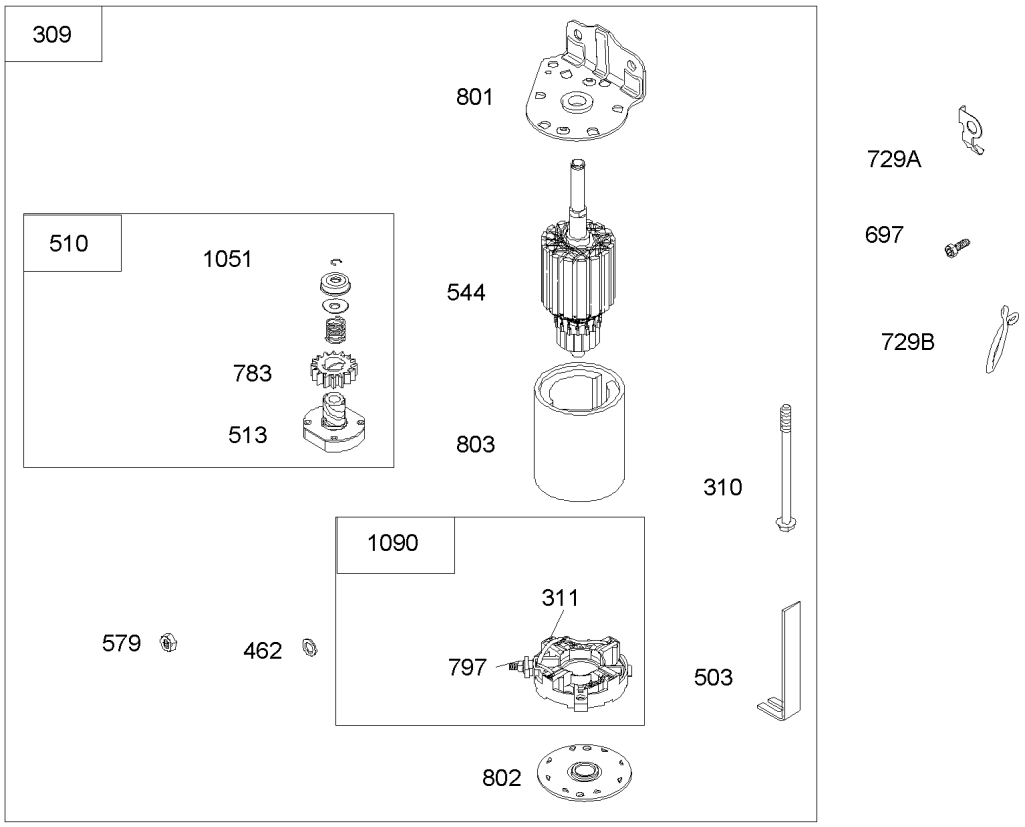
Ref	Part No.	Qty.	Description
❽1059	698516	1	Kit–screw/washer
❽1119	691183	1	Screw-Alternator
❸❽1266	691917	1	Seal–o Ring (Intake Elbow)
❸❽1266A	697123	1	Seal–o Ring, Intake Elbow



Assemblies include all parts shown in frames.

Blower Housing Assembly
Briggs and Stratton 31G777-0121-E1

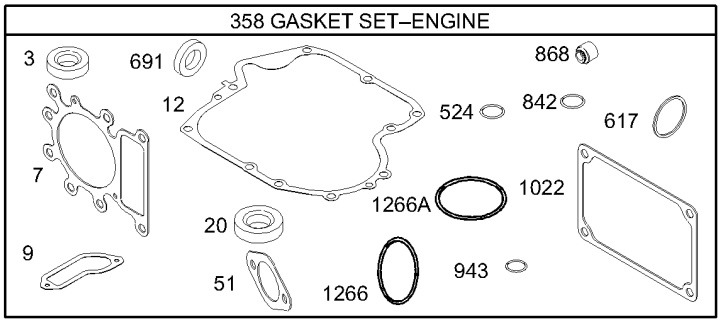
Ref	Part No.	Qty.	Description
❽23	693556	1	Flywheel
❽37	697108	1	Guard–flywheel
❽73	697133	1	Screen–rotating
❽74	697897	1	Screw-Rotating Screen
❽75	690582	1	Washer-Flywheel
❽78	691003	1	Screw-Flywheel Guard
❽304	698804	1	Housing-Blower
❽305	697102	1	Screw-Blower Housing
❽305A	697103	1	Screw-Blower Housing
❽363	19203	1	Puller–flywheel
❽445	698083	1	Filter–air Cleaner Cartridge (Non Washable)
❽643	698401	1	Retainer–air Filter
❽783	693713	1	Gear–pinion
❽967	697015	1	Filter–pre Cleaner
❽968	697084	1	Cover-Air Cleaner
❽1005	697111	1	Fan–flywheel
❽1036	695700	1	Label–emission
❽1044	691658	1	Screw-Crankshaft Extension
❽1051	691265	1	Ring–retaining
❽1070	690372	1	Screw-Drive Cap
❽1265	697125	1	Support–blower Housing
❽1267	697135	1	Latch-Blower Housing
❽1279	690960	1	Screw (Blower Housing)

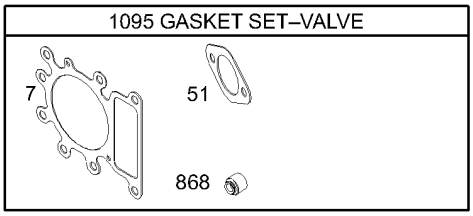


Assemblies include all parts shown in frames.

Starter Assembly
Briggs and Stratton 31G777-0121-E1

Ref	Part No.	Qty.	Description
❽309	693551	1	Motor–starter
❽310	690323	1	Bolt-Starter Motor
❽311	497608	1	Brush Set
❽462	691261	1	Washer-Brush Retainer
❽503	691532	1	Strap–starter
❽510	693699	1	Drive–starter
❽513	692024	1	Drive Clutch
❽544	692034	1	Armature–starter
❽579	691029	1	Nut-Brush Retainer
❽697	690372	1	Screw-Drive Cap
❽729A	691224	1	Clip–wire
❽729B	694123	1	Clip–wire
❽783	693713	1	Gear–pinion
❽797	693167	1	Nut-Brush Retainer
❽801	691283	1	Cap–drive
❽802	691286	1	Cap–end
❽803	693757	1	Housing–starter
❽1051	691265	1	Ring–retaining
❽1090	691293	1	Retainer–brush

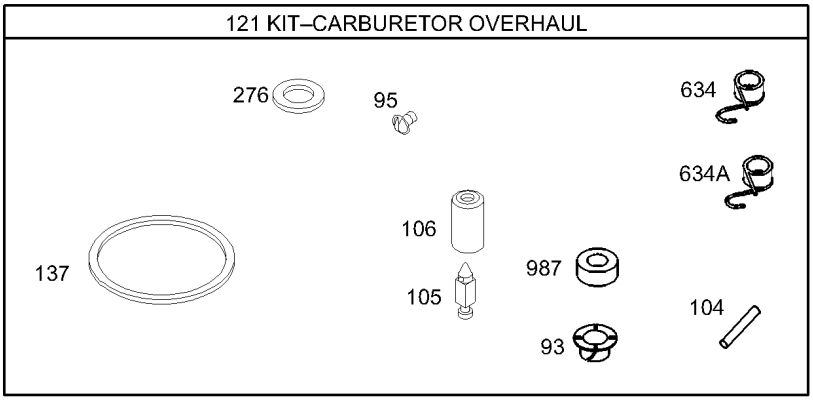


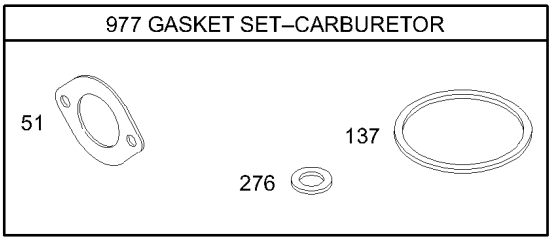


Assemblies include all parts shown in frames.

Gasket Assembly
Briggs and Stratton 31G777-0121-E1

Ref	Part No.	Qty.	Description
❸❽3	391086	1	Seal–oil (Magneto Side)
❸❹7 ❽	692410	1	Gasket–cylinder Head
❸❽9	697109	1	Gasket–breather
❸❽12	697110	0	Gasket–crankcase
❸❽20	690947	1	Seal–oil (Pto Side)
❸❹51 ❺❻	692137	1	Gasket–intake
❽358	697191	1	Gasket Set–engine
❸❺617 ❽	692138	1	Seal–o Ring (Intake Manifold)
❸❽524	691032	1	Seal–dipstick Tube
❸❽691	692407	1	Seal–governor Shaft
❸❽842	691031	1	O Ring Seal (Dipstick Tube)
❸❹868 ❽	690968	1	Seal–valve
❸❽943	690589	1	Seal–o Ring (Oil Pump Cover)
❸❽1022	272475	1	Gasket–rocker Cover
❽1095	691581	1	Gasket Set–valve
❸❺1266 ❽	691917	1	Seal–o Ring (Intake Elbow)
❸❺1266A ❽	697123	1	Seal–o Ring, Intake Elbow





Assemblies include all parts shown in frames.

Carburetor Overhaul Kit Assembly
Briggs and Stratton 31G777-0121-E1

Ref	Part No.	Qty.	Description
❸❹51 ❻❽	692137	1	Gasket–intake
❺❽93	690602	1	Bushing–shaft, Throttle
❺❽95	691636	1	Screw (Throttle Valve)
❺❽104	690525	1	Pin–hinge, Float
❺❽105	231855	1	Valve–needle, Float
❺❽106	691780	1	Seat–inlet
❽121	697884	1	Kit-Carburetor Overhaul
❺❻137 ❽	281165	1	Gasket–float Bowl
❺❻276 ❽	692255	1	Washer–sealing
❺❽634	690801	1	Spring / Seal ASM
❺❽634A	690802	1	Spring / Seal Assembly
❽977	690192	1	Gasket Set–carburetor
❺❽987	691326	1	Seal–shaft, Throttle

NOTES

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