



Gearbox Service Kit

2005 and After Greensmaster® Flex™ 21

Model No. 108-4314

Parts Catalog

Ordering Replacement Parts

To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1, 6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustrations and in part lists.

Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

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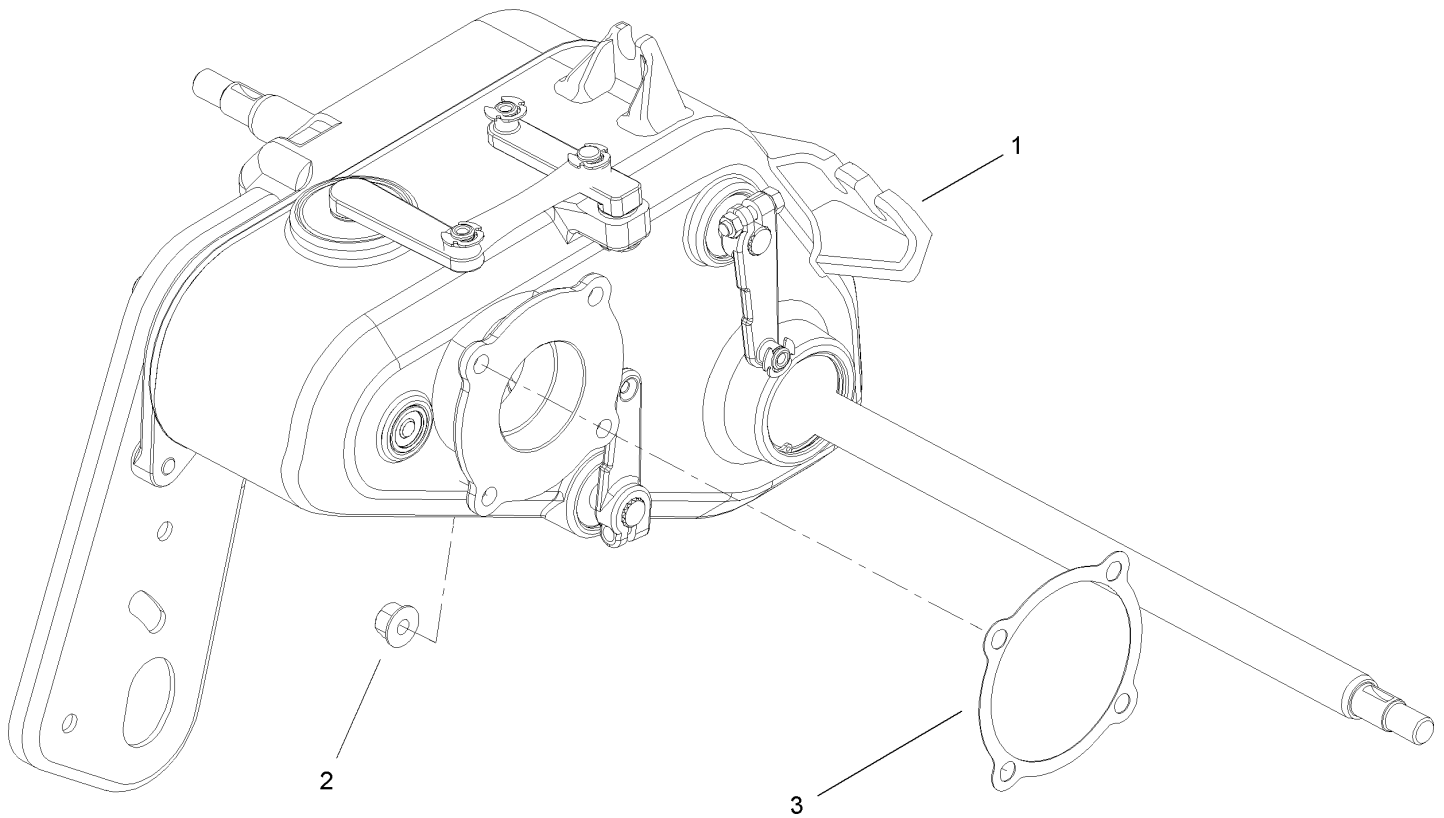
Part Description Abbreviations

Part descriptions in this catalog may include the following abbreviations.

AR.	as required	HYD.	hydraulic
ASM.	assembly	INC.	incorporated
CARR.	carriage	LH.	left hand
DEG.	degrees	NI.	nylon insert
FH.	flat head	PPH.	phillips pan head
GA.	gauge	PTH.	phillips truss head
HF.	hex flange	PTO.	power take off
HH.	hex head	RH.	right hand
HHF.	hex head flange	SFH.	slotted fillister head
HHFTF.	hex head flange thread forming	SHH.	slotted hex head
HJ.	hex jam	SHWH.	slotted hex washer head
HLH.	hex lag head	SPH.	slotted pan head
HOC.	height-of-cut	SQH.	square head
HS.	hex	SRH.	slotted round head
HSBH.	hex socket button head	STD.	standard
HSFH.	hex socket flat head	TAP.	self tapping
HSH.	hex socket head	TTH.	torx truss head
HWH.	hex washer head	WH.	wing head
HWHTF.	hex washer head thread forming		

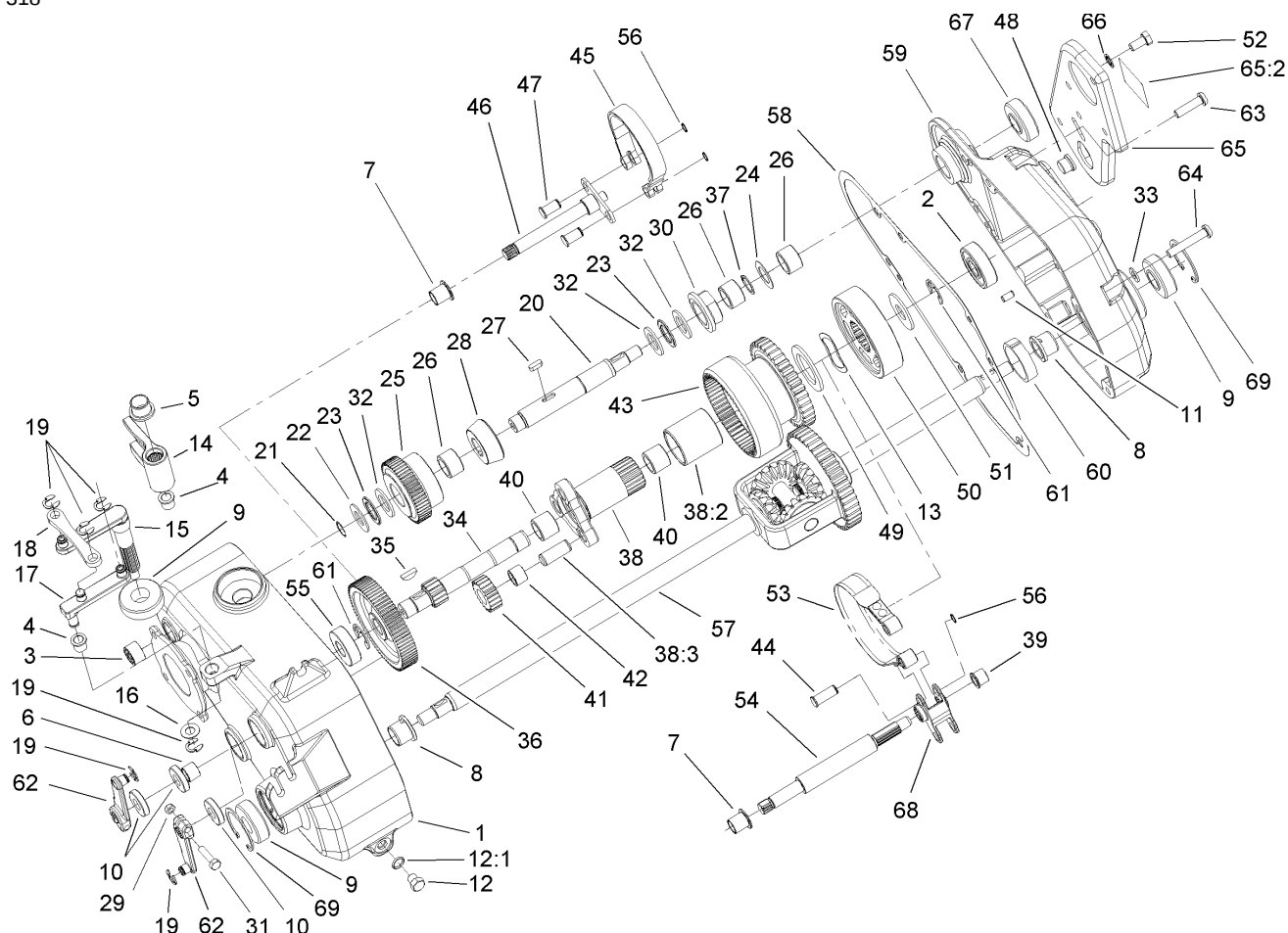
Footnotes

- | | | | |
|---|-----------------|---|-------------------------|
| ❶ | Not illustrated | ❷ | Not serviced separately |
|---|-----------------|---|-------------------------|



Gearbox Kit Assembly No. 108-4314

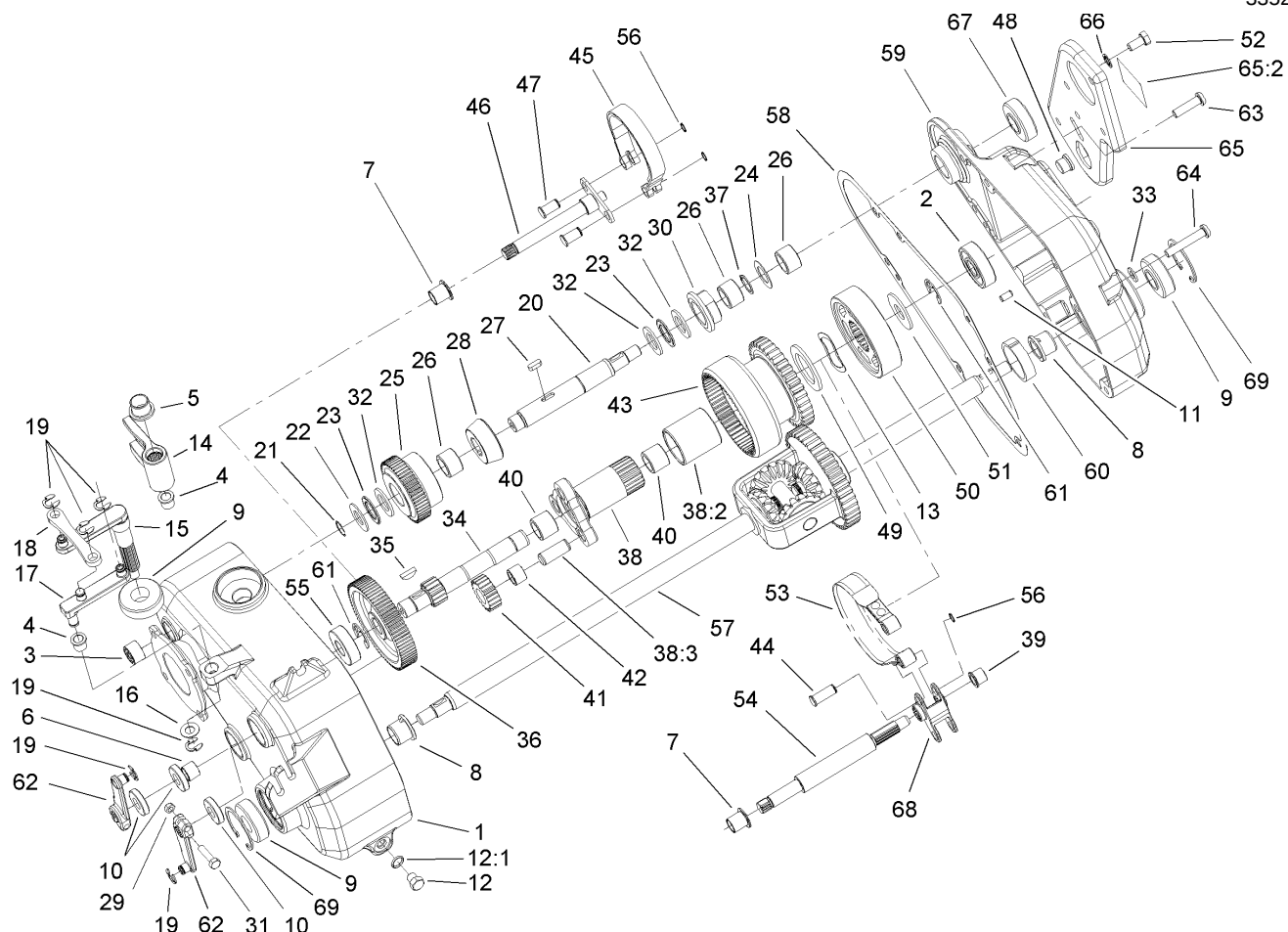
Ref	Part No.	Qty.	Description
1		1	Gearbox ASM
2	104-2612	4	Nut-HF
3	99-2052	1	Gasket-Flange



Gearbox Assembly

Ref	Part No.	Qty.	Description
1	106-4682	1	Housing-Gearbox
2	107-3201	1	Bearing-Ball, High Load Capacity
3	98-4194	1	Bearing-Needle, Caged
4	256-316	2	Bushing
5	256-287	1	Bushing
6	256-1	1	Bushing
7	256-219	2	Bushing
8	99-2062	2	Bushing-Keyed, Flanged
9	99-3842	3	Seal-Oil
10	99-2056	3	Seal-Oil
11	95-0715	2	Pin-Dowel
12	353-948	1	Plug
12:1	237-118	1	O-Ring
13	105-9944	1	Washer-Wave, Spring
14	99-2014	1	Fork-Clutch
15	99-2015	1	Shaft-Fork
16	37-8080	1	Washer-Thrust
17	99-3779	1	Bellcrank
18	99-3780	1	Link
19	32151-47	6	Ring-Retaining
20	99-2009	1	Shaft-Clutch
21	99-3805	1	Ring-Retaining
22	99-3806	1	Washer-Thrust
23	99-3836	2	Bearing-Thrust

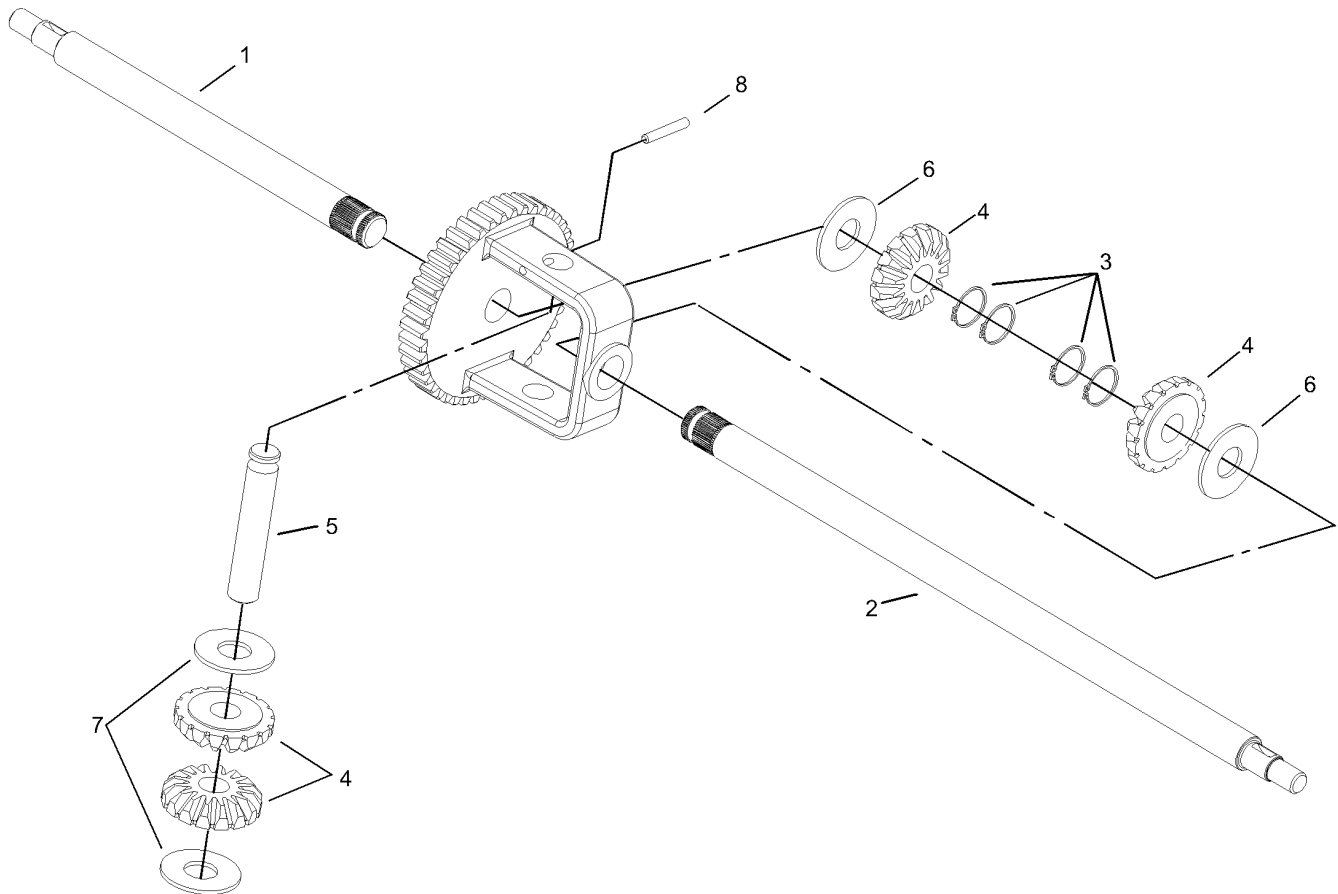
Ref	Part No.	Qty.	Description
24	99-3837	1	Washer-Thrust
25	106-8441	1	Gear-Clutch, Reel
26	1523	3	Bearing-Needle
27	99-2059	2	Key-Square
28	107-3232	1	Cone ASM
29	33023-00	2	Nut-Lock
30	106-8440	1	Hub-Plunger
31	33113-025	2	Screw-HH
32	99-3807	3	Washer-Thrust
33	33094-00	4	Washer-Flat
34	99-2003	1	Gear-Sun
35	3257-30	1	Key-Woodruff
36	99-2004	1	Gear-Input
37	32120-72	1	Ring-Snap
38	107-8166	1	Carrier ASM
38:2	104-0524	1	Bushing-Carrier
38:3	107-9031	3	Pin-Dowel
39	104-9776	1	Bushing-Flanged
40	104-0535	2	Bearing-Needle
41	106-4694	3	Gear-Spur
42	48-2060	3	Bearing-Roller
43	99-2006	1	Gear-Ring
44	106-8444	2	Pin-Clevis, Long
45	99-2049	1	Band-Brake



Gearbox Assembly (continued)

Ref	Part No.	Qty.	Description
46	99-2020	1	Shaft-Brake
47	106-8445	2	Pin-Clevis, Short
48	353-989	1	Plug-Hex, Hollow
① 48:1	237-42	1	O-Ring
49	99-2054	1	Washer-Thrust
50	107-9046	1	Drum-Clutch, traction
51	99-2055	1	Washer-Thrust
52	33114-016	1	Screw-HH
53	107-9042	1	Clutch Band ASM
54	105-9937	1	Shaft-Clutch, Traction
55	251-6	1	Bearing-Ball
56	32120-46	4	Ring-Retaining
57	99-2038	1	Differential ASM
58	99-2051	1	Gasket
59	106-4683	1	Cover-Gearbox
60	99-2061	1	Bushing-Keyed
61	32151-48	2	E-Ring
62	99-3761	2	Lever-Gearbox
63	99-6208	2	Screw-Sh
64	99-6207	4	Screw-Sbh
65	104-2634	1	Drive Shaft Plate ASM
65:2	93-9389	1	Decal-Warning, Belt
65:2	93-9356	1	Decal-Warning, Belt
66	3254-2	1	Washer-Lock, Int

Ref	Part No.	Qty.	Description
67	105-2429	1	Seal-Oil, High Temp
68	105-9938	1	Hub-Clutch, Traction
69	32120-62	2	Ring-Retaining



Differential Assembly No. 99-2038

Ref	Part No.	Qty.	Description				
1	105-2402	1	Axle (Short)				
2	105-2403	1	Axle (Long)				
3	95-5746	2	Ring-Retaining				
4	105-2405	1	Set-Gear, Differential				
5	105-2404	1	Pin-Drive				
6	95-5745	2	Washer				
7	105-2406	2	Washer-Thrust				
8	32121-79	1	Pin-Roll				

NOTES

