



## 22in Recycler<sup>®</sup> Lawnmower

Model No. 20009 - 250000001 and up.

### Parts Catalog

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#### Ordering Replacement Parts

To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

#### Understanding Reference Numbers

Each Identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

#### Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1, 6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustrations and in part lists.

#### Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

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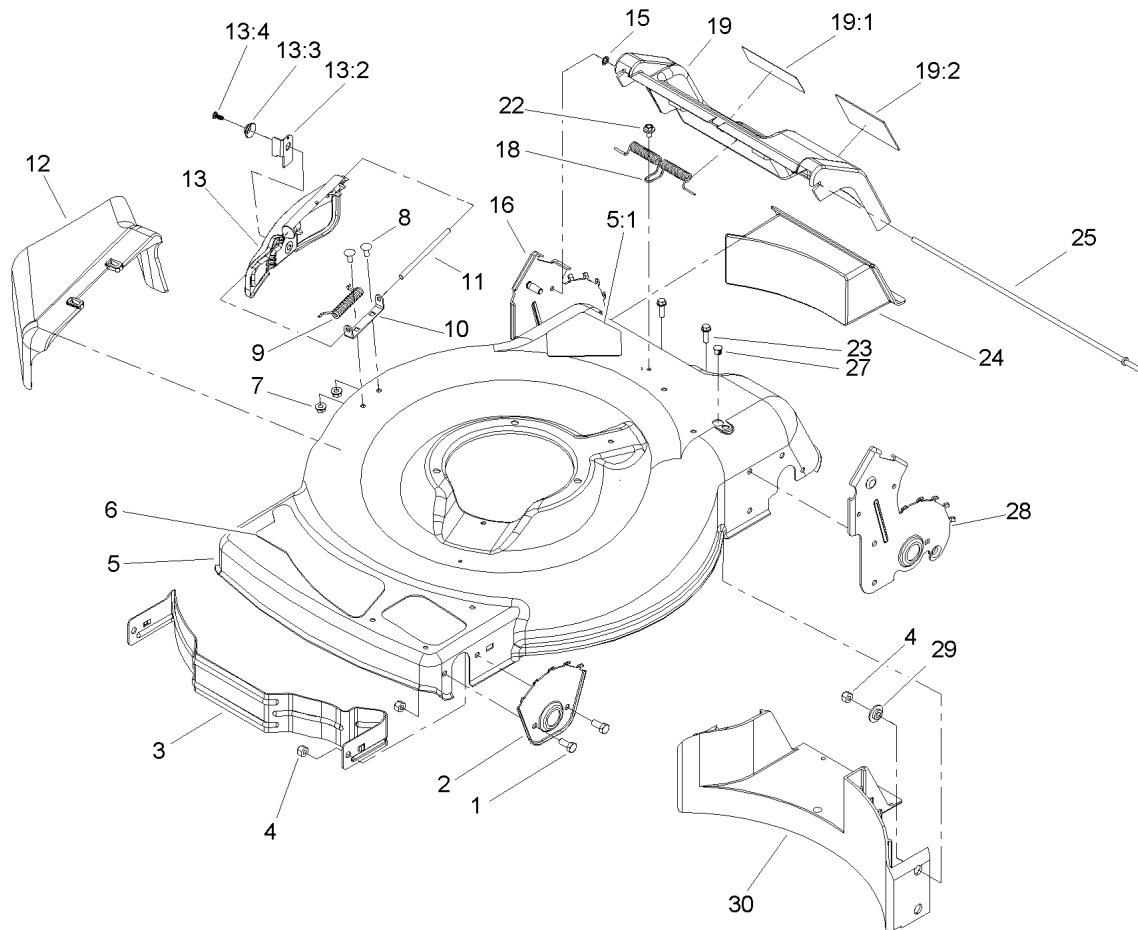
## Part Description Abbreviations

Part descriptions in this catalog may include the following abbreviations.

|                                            |                                    |
|--------------------------------------------|------------------------------------|
| AR. .... as required                       | INC. .... incorporated             |
| ASM. .... assembly                         | LH. .... left hand                 |
| CARR. .... carriage                        | NI. .... nylon insert              |
| DEG. .... degrees                          | PPH. .... phillips pan head        |
| FH. .... flat head                         | PTH. .... phillips truss head      |
| GA. .... gauge                             | PTO. .... power take off           |
| HF. .... hex flange                        | RH. .... right hand                |
| HH. .... hex head                          | SFH. .... slotted fillister head   |
| HHF. .... hex head flange                  | SHH. .... slotted hex head         |
| HHFTF. .... hex head flange thread forming | SHWH. .... slotted hex washer head |
| HJ. .... hex jam                           | SPH. .... slotted pan head         |
| HLH. .... hex lag head                     | SQH. .... square head              |
| HOC. .... height-of-cut                    | SRH. .... slotted round head       |
| HS. .... hex                               | STD. .... standard                 |
| HSBH. .... hex socket button head          | TAP. .... self tapping             |
| HSFH. .... hex socket flat head            | TTH. .... torx truss head          |
| HSH. .... hex socket head                  | WH. .... wing head                 |
| HWH. .... hex washer head                  |                                    |
| HWHTF. .... hex washer head thread forming |                                    |
| HYD. .... hydraulic                        |                                    |

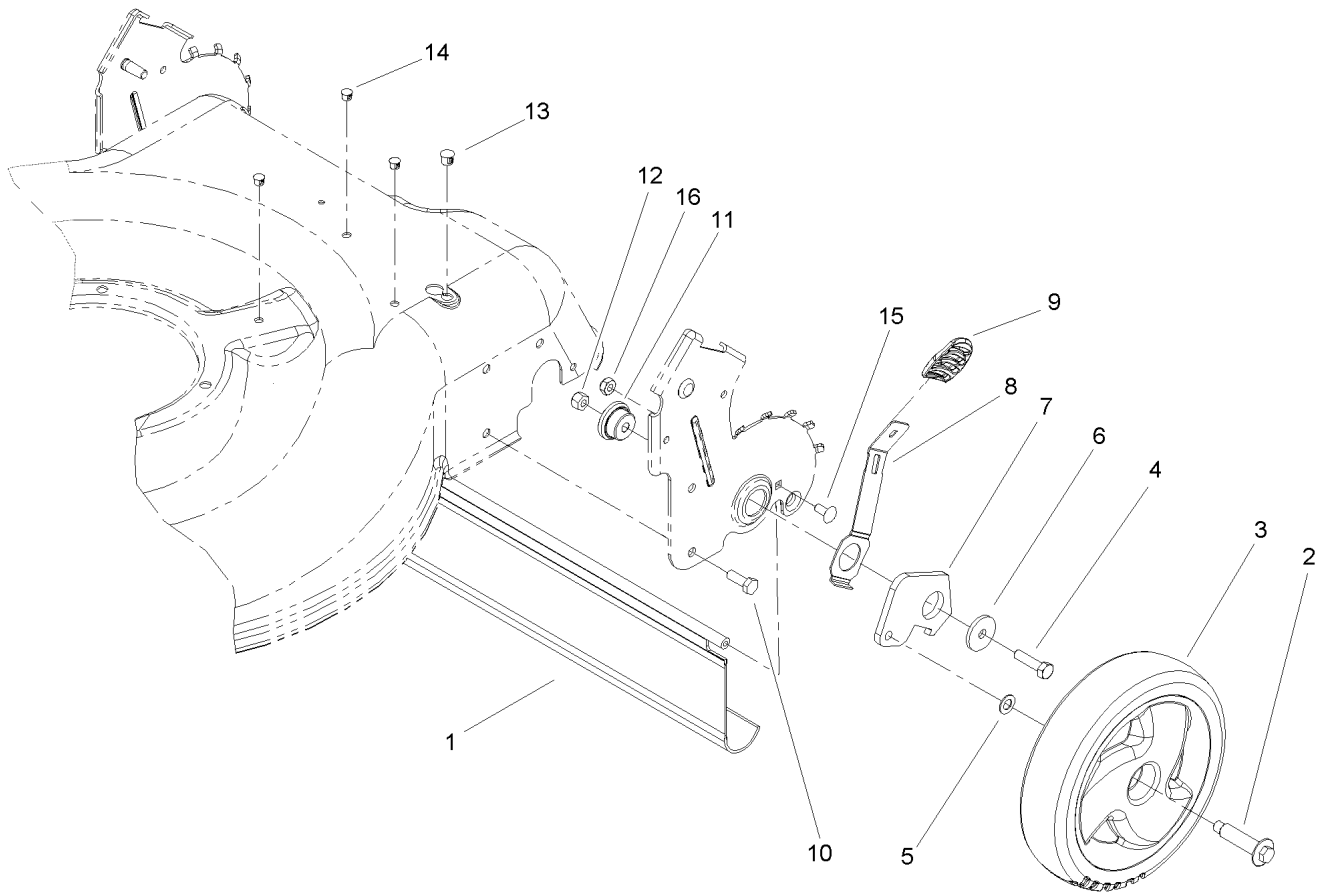
## Footnotes

- |                                                |                                     |
|------------------------------------------------|-------------------------------------|
| ❶ Not serviced separately                      | ❷ Included in Repair Kit No. 632809 |
| ❸ Obtain parts from your local Tecumseh dealer |                                     |



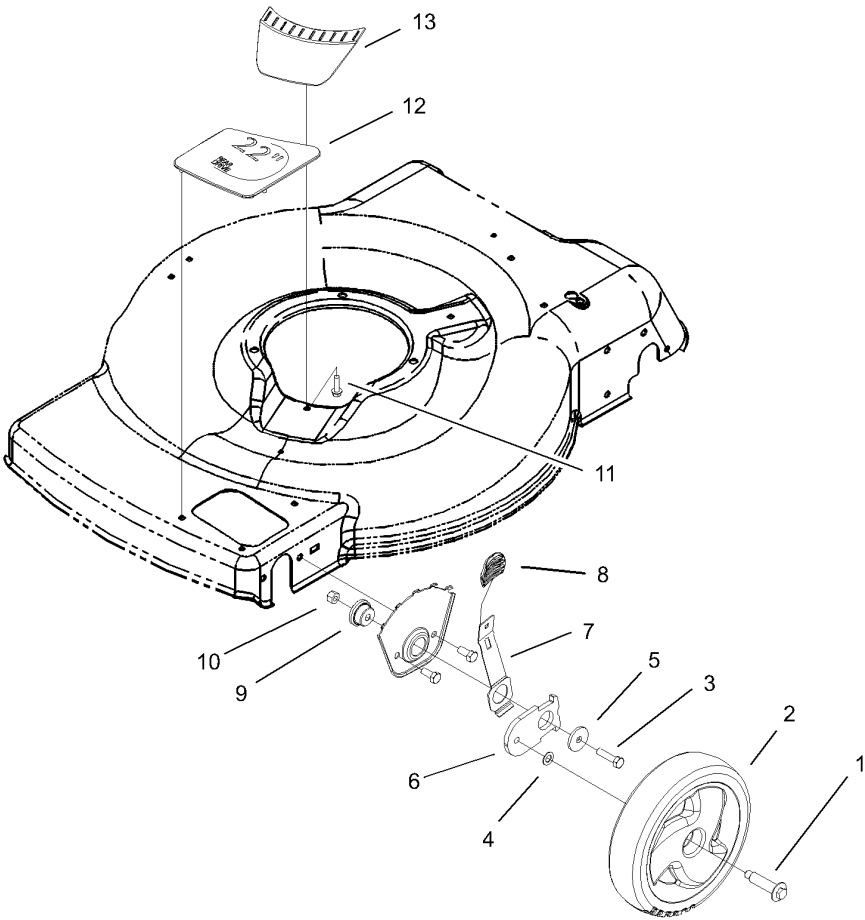
## Housing Assembly

| Ref  | Part No.    | Qty. | Description              | Ref | Part No. | Qty. | Description           |
|------|-------------|------|--------------------------|-----|----------|------|-----------------------|
| 1    | 322-3       | 4    | Screw-HH                 | 23  | 46-8091  | 2    | Screw-HWH             |
| 2    | 105-1808-03 | 2    | Plate-Hoc, Front         | 24  | 105-1842 | 1    | Plug-Discharge, Rear  |
| 3    | 104-8694-03 | 1    | Baffle-Front             | 25  | 105-1827 | 1    | Rod-Pivot, Rear Door  |
| 4    | 3296-29     | 8    | Nut-Lock, NI             | 27  | 104-9369 | 1    | Plug-Dome             |
| 5    | 104-7916    | 1    | Housing                  | 28  | 107-0783 | 1    | LH Rear HOC Plate ASM |
| 5:1  | 94-8072     | 1    | Decal-Danger, Cut Finger | 29  | 105-3006 | 4    | Washer-Stepped        |
| 6    | 105-1297    | 1    | Decal-Deck               | 30  | 105-3047 | 1    | Baffle-Rear           |
| 7    | 32128-32    | 2    | Nut-HHF                  |     |          |      |                       |
| 8    | 3229-11     | 2    | Screw-CARR               |     |          |      |                       |
| 9    | 99-5293     | 1    | Spring-Torsion           |     |          |      |                       |
| 10   | 99-5292     | 1    | Bracket-Cover            |     |          |      |                       |
| 11   | 99-5291     | 1    | Rod-Cover                |     |          |      |                       |
| 12   | 105-3028    | 1    | Chute-Discharge, Side    |     |          |      |                       |
| 13   | 106-8376    | 1    | Discharge Door ASM       |     |          |      |                       |
| 13:2 | 107-0795    | 1    | Latch-Door               |     |          |      |                       |
| 13:3 | 107-7456    | 1    | Cap-Door                 |     |          |      |                       |
| 13:4 | 107-7461    | 1    | Screw-Plastite           |     |          |      |                       |
| 15   | 32112-6     | 1    | Nut-Push                 |     |          |      |                       |
| 16   | 107-0790    | 1    | RH Rear HOC Plate ASM    |     |          |      |                       |
| 18   | 105-3032    | 1    | Spring-Door, Rear        |     |          |      |                       |
| 19   | 105-1324    | 1    | Door                     |     |          |      |                       |
| 19:1 | 104-7909    | 1    | Decal-Warning            |     |          |      |                       |
| 19:2 | 104-7908    | 1    | Decal-Warning            |     |          |      |                       |
| 22   | 46-6810     | 1    | Screw And Washer ASM     |     |          |      |                       |



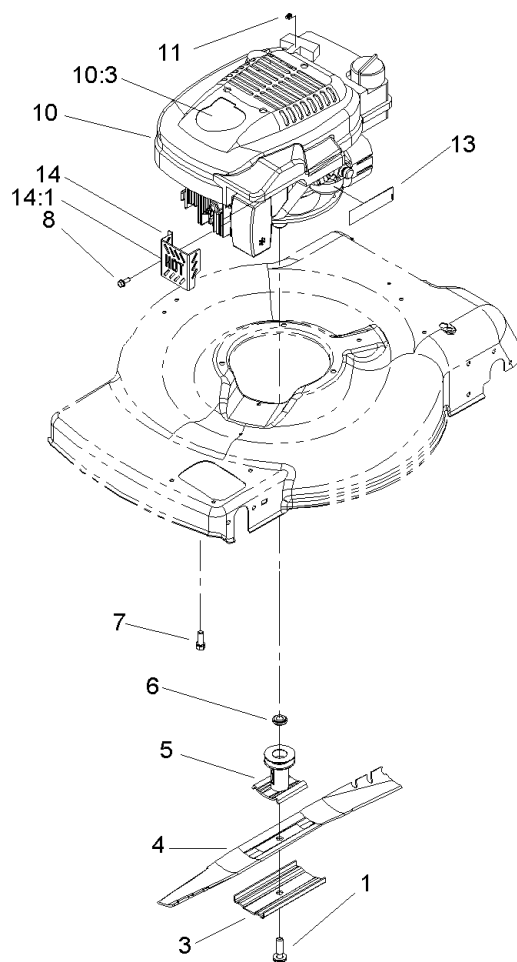
Rear Axle and Low Wheel Assembly

| Ref | Part No. | Qty. | Description        |  |  |  |  |
|-----|----------|------|--------------------|--|--|--|--|
| 1   | 105-1843 | 1    | Shield-Trailing    |  |  |  |  |
| 2   | 614650   | 2    | Bolt-Shoulder      |  |  |  |  |
| 3   | 105-1814 | 2    | Wheel ASM          |  |  |  |  |
| 4   | 322-6    | 2    | Screw-HH           |  |  |  |  |
| 5   | 40-1940  | 2    | Washer             |  |  |  |  |
| 6   | 105-3048 | 2    | Washer-Flat        |  |  |  |  |
| 7   | 105-1819 | 2    | Arm-Pivot, Rear    |  |  |  |  |
| 8   | 105-1809 | 2    | Arm-Spring         |  |  |  |  |
| 9   | 105-3042 | 2    | Knob-Lever, HOC    |  |  |  |  |
| 10  | 322-4    | 4    | Screw-HH           |  |  |  |  |
| 11  | 105-1818 | 2    | Bushing-Mount, HOC |  |  |  |  |
| 12  | 3296-29  | 2    | Nut-Lock, NI       |  |  |  |  |
| 13  | 104-9368 | 1    | Plug-Dome          |  |  |  |  |
| 14  | 104-9373 | 3    | Plug-Dome          |  |  |  |  |
| 15  | 3229-11  | 2    | Screw-CARR         |  |  |  |  |
| 16  | 3296-16  | 2    | Nut-Lock, NI       |  |  |  |  |



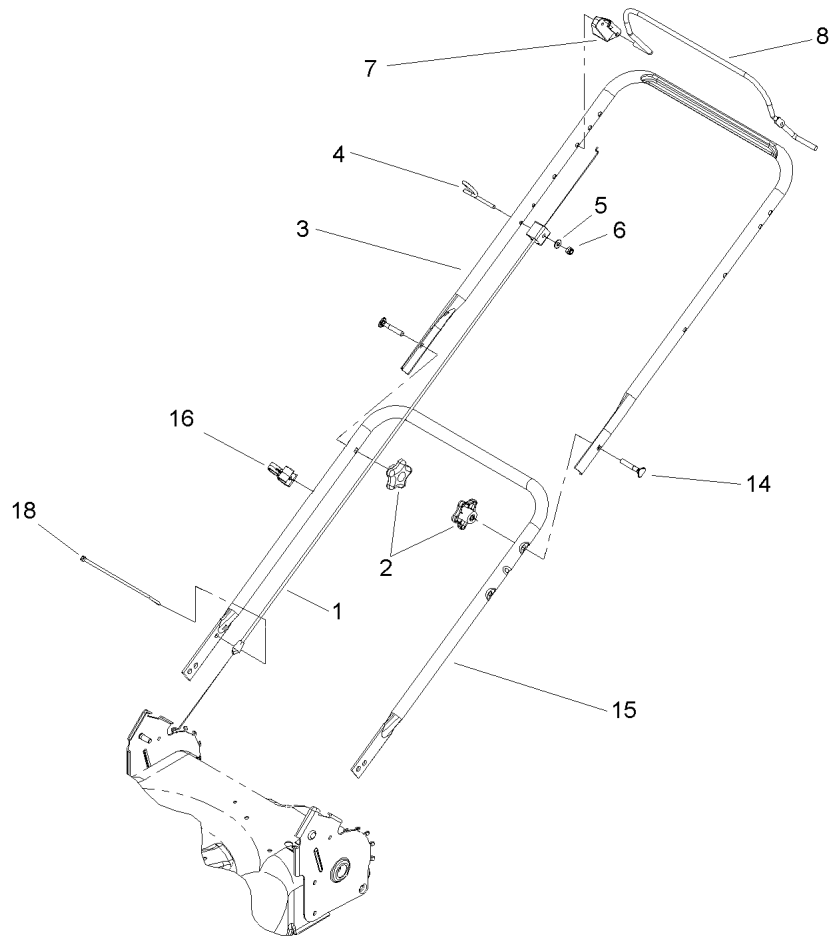
# Front Axle and Wheel Assembly

| Ref | Part No. | Qty. | Description        |  |  |  |  |
|-----|----------|------|--------------------|--|--|--|--|
| 1   | 614650   | 2    | Bolt-Shoulder      |  |  |  |  |
| 2   | 105-1814 | 2    | Wheel ASM          |  |  |  |  |
| 3   | 322-6    | 2    | Screw-HH           |  |  |  |  |
| 4   | 40-1940  | 2    | Washer             |  |  |  |  |
| 5   | 105-3048 | 2    | Washer-Flat        |  |  |  |  |
| 6   | 105-1807 | 2    | Arm-Pivot, Front   |  |  |  |  |
| 7   | 105-1809 | 2    | Arm-Spring         |  |  |  |  |
| 8   | 105-3042 | 2    | Knob-Lever, HOC    |  |  |  |  |
| 9   | 105-1818 | 2    | Bushing-Mount, HOC |  |  |  |  |
| 10  | 3296-29  | 2    | Nut-Lock, NI       |  |  |  |  |
| 11  | 46-8091  | 1    | Screw-HWH          |  |  |  |  |
| 12  | 104-9398 | 1    | Cover-Cutout, Hp   |  |  |  |  |
| 13  | 105-3005 | 1    | Cover-Belt Opening |  |  |  |  |



## Engine and Blade Assembly

| Ref  | Part No.    | Qty. | Description                       |  |  |  |  |
|------|-------------|------|-----------------------------------|--|--|--|--|
| 1    | 105-8579    | 1    | Bolt-Blade                        |  |  |  |  |
| 3    | 105-3029-03 | 1    | Support-Blade                     |  |  |  |  |
| 4    | 104-8697-03 | 1    | Blade-22 Inch                     |  |  |  |  |
| 5    | 106-3987    | 1    | Blade Driver ASM                  |  |  |  |  |
| 6    | 106-3999    | 1    | Spacer-Driver                     |  |  |  |  |
| 7    | 95-1726     | 3    | Screw-Taptite                     |  |  |  |  |
| 8    | 32144-85    | 1    | Screw-HWH                         |  |  |  |  |
| 10   |             | 1    | Engine-Tecumseh, Lev195ea-362003b |  |  |  |  |
| 10:3 | 108-4825    | 1    | Decal-Tec Shroud                  |  |  |  |  |
| 11   | 92-1701     | 1    | Stop-Rope                         |  |  |  |  |
| 13   | 105-6832    | 1    | Decal-Primer                      |  |  |  |  |
| 14   | 106-8387    | 1    | Muffler Guard Assembly            |  |  |  |  |
| 14:1 | 106-5517    | 1    | Decal-Surface, Hot                |  |  |  |  |

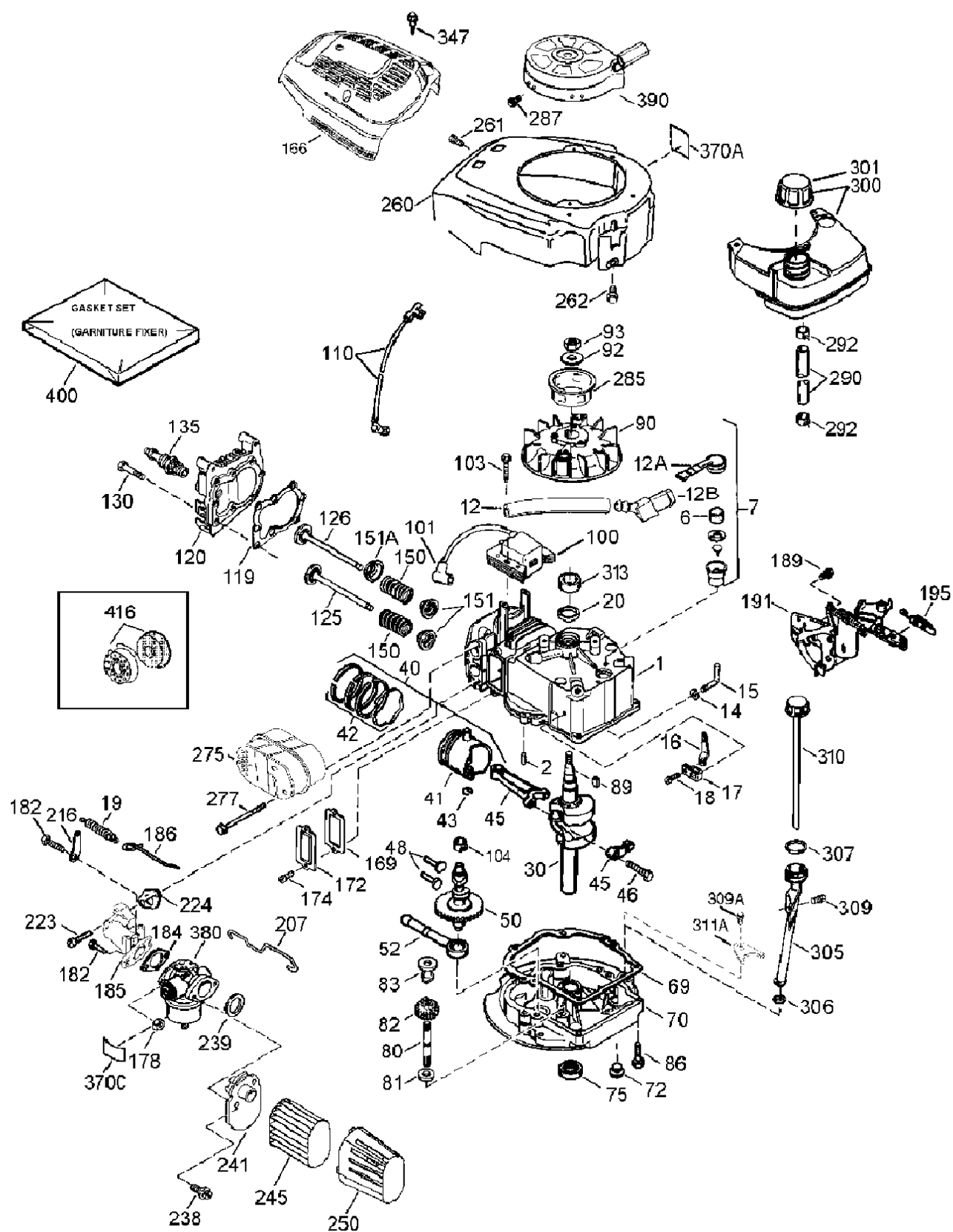


Handle Assembly

| Ref | Part No.    | Qty. | Description  |  |  |  |  |
|-----|-------------|------|--------------|--|--|--|--|
| 1   | 104-8677    | 1    | Cable-Brake  |  |  |  |  |
| 2   | 106-4161    | 2    | Knob-Handle  |  |  |  |  |
| 3   | 104-8680-05 | 1    | Handle-Upper |  |  |  |  |
| 4   | 106-8330    | 1    | Guide-Rope   |  |  |  |  |
| 5   | 3256-1      | 1    | Washer-Flat  |  |  |  |  |
| 6   | 3296-73     | 1    | Nut-Lock, NI |  |  |  |  |
| 7   | 107-0757    | 1    | Stop-Pivot   |  |  |  |  |
| 8   | 105-6800-03 | 1    | Bail-Brake   |  |  |  |  |
| 14  | 92-2260     | 2    | Screw-Handle |  |  |  |  |
| 15  | 107-0784-05 | 1    | Handle-Lower |  |  |  |  |
| 16  | 106-6805    | 1    | Guide-Cable  |  |  |  |  |
| 18  | 614249      | 1    | Strap-Tie    |  |  |  |  |

# Engine Assembly

## Tecumseh Lv195ea-362003b



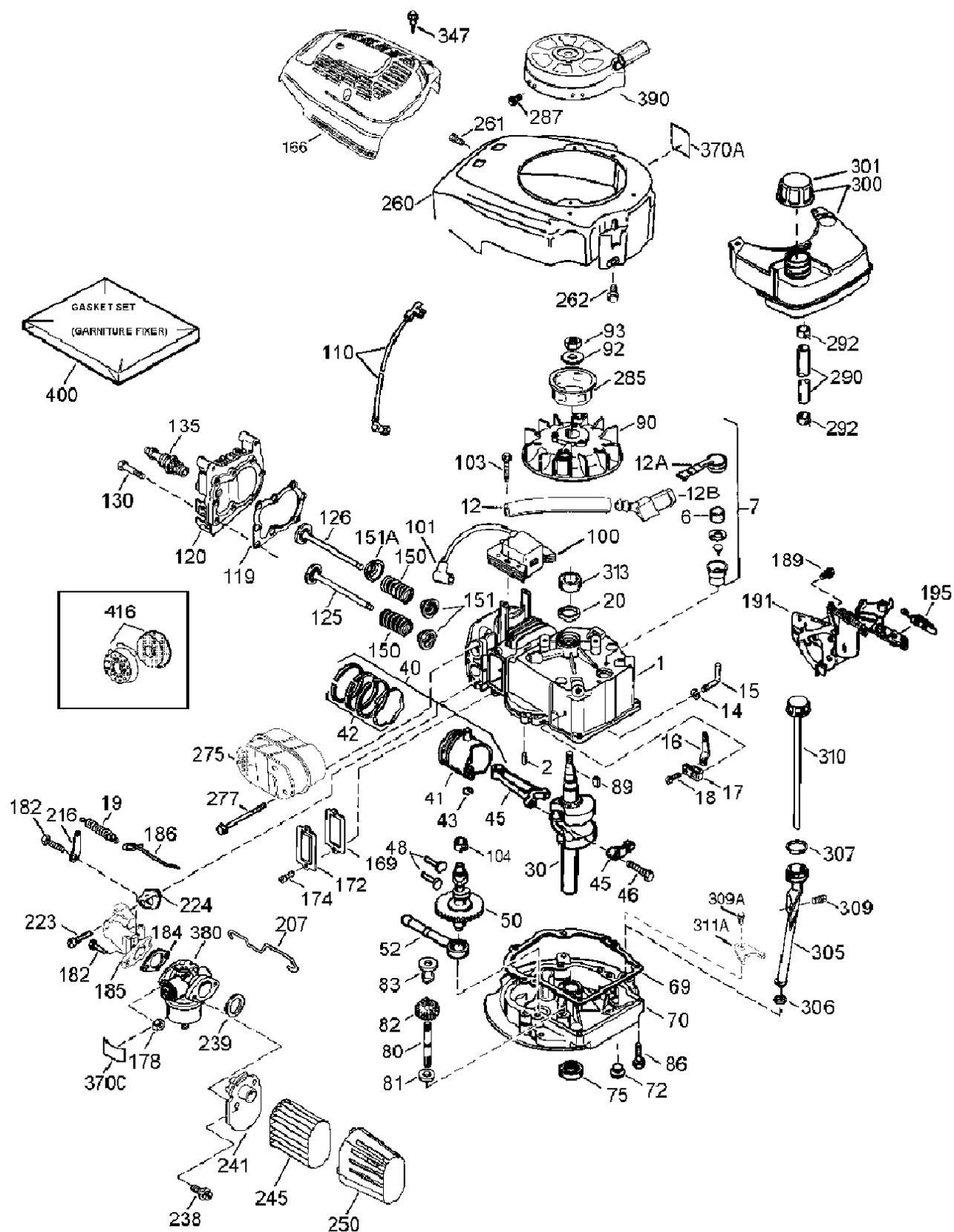
# Engine Assembly

## Tecumseh Lv195ea-362003b

| Ref   | Part No. | Qty. | Description                                         | Ref   | Part No. | Qty. | Description                                    |
|-------|----------|------|-----------------------------------------------------|-------|----------|------|------------------------------------------------|
| ③1    | 37465    | 1    | Cylinder (Incl. Ref. #2, 20 And 150)                | ③125  | 37288    | 1    | Valve-Exhaust (Std.) (Incl. Ref. #151)         |
| ③2    | 26727    | 2    | Pin-Dowel                                           | ③126  | 37289    | 1    | Valve-Intake (Std.) (Incl. Ref. #151 And 151a) |
| ③6    | 33734    | 1    | Element-Breather                                    | ③130  | 6021A    | 8    | Screw, 5/16-18 X 1-7/16in                      |
| ③7    | 36557    | 1    | Breather ASM (Incl. Ref. #6 And 12a)                | ③135  | 35395    | 1    | Resistor Spark Plug (Rj19Im)                   |
| ③12   | 36775    | 1    | Tube-Breather                                       | ③150  | 31672    | 2    | Spring-Valve                                   |
| ③12A  | 36558    | 1    | Breather Cover And Tube (Incl. Ref. #12b)           | ③151  | 31673    | 2    | Cap-Valve Spring                               |
| ③12B  | 36694    | 1    | Elbow-Breather Tube                                 | ③151A | 40017    | 1    | Seal-Intake Valve                              |
| ③14   | 28277    | 1    | Washer                                              | ③166  | 37694    | 1    | Shroud-Engine                                  |
| ③15   | 30589    | 1    | Governor Rod (Incl. Ref. #14)                       | ③*169 | 36783    | 1    | Gasket-Valve Cover                             |
| ③16   | 34839A   | 1    | Lever-Governor                                      | ③172  | 36784    | 1    | Cover-Valve                                    |
| ③17   | 31335    | 1    | Lever Clamp-Governor                                | ③174  | 30200    | 2    | Screw, 10-24 X 9/16in                          |
| ③18   | 651018   | 1    | Screw, T-15, 8-32 X 19/64in                         | ③178  | 29752    | 2    | Nut And Lock Washer, 1/4-28                    |
| ③19   | 36281    | 1    | Spring-Extension                                    | ③182  | 6201     | 2    | Screw, 1/4-28 X 7/8in                          |
| ③20   | 32600    | 1    | Seal-Oil                                            | ③*184 | 26756    | 1    | Carburetor To Intake Pipe Gasket               |
| ③30   | 37692    | 1    | Crankshaft                                          | ③185  | 37466    | 1    | Pipe-Intake                                    |
| ③40   | 40027    | 1    | Piston, Pin And Ring ASM (Std.)                     | ③186  | 32653    | 1    | Link-Governor                                  |
| ③41   | 40042    | 1    | Piston And Pin ASM (Std.) (Incl. Ref. # 43)         | ③189  | 650839   | 2    | Screw, 1/4-20 X 3/8in                          |
| ③42   | 40006    | 1    | Ring Set (Std.)                                     | ③191  | 36559A   | 1    | Bracket-S.e. Brake (Incl. Ref. #195)           |
| ③43   | 20381    | 2    | Ring-Piston Pin Retaining                           | ③195  | 610973   | 1    | Terminal                                       |
| ③45   | 36777    | 1    | Connecting Rod ASM (Incl. Ref. #46)                 | ③207  | 34336A   | 1    | Link-Throttle                                  |
| ③46   | 32610A   | 2    | Bolt-Connecting Rod                                 | ③216  | 33086    | 1    | Lever-Rpm Adjusting                            |
| ③48   | 27241    | 2    | Valve-Lifter                                        | ③223  | 650451   | 2    | Screw, 1/4-20 X 1in                            |
| ③50   | 37460    | 1    | Camshaft (Exhaust Mcr) (Incl. Ref. #104)            | ③*224 | 36786    | 1    | Gasket-Intake Pipe                             |
| ③52   | 29914    | 1    | Oil Pump ASM                                        | ③238  | 650932   | 2    | Screw, 10-32 X 49/64in                         |
| ③*69  | 37609    | 1    | Gasket-Mounting Flange                              | ③*239 | 34338    | 1    | Gasket-Air Cleaner                             |
| ③70   | 37608    | 1    | Flange-Mounting (Incl. Ref. #72-83,306,309a & 311a) | ③241  | 36919    | 1    | Collar-Air Cleaner                             |
| ③72   | 37614    | 1    | Plug-Oil Drain                                      | ③245  | 36905    | 1    | Filter-Air Cleaner                             |
| ③75   | 27897    | 1    | Seal-Oil                                            | ③250  | 37122    | 1    | Cover-Air Cleaner                              |
| ③80   | 30574A   | 1    | Shaft-Governor                                      | ③260  | 37696A   | 1    | Housing-Blower                                 |
| ③81   | 30590A   | 1    | Washer                                              | ③261  | 30200    | 2    | Screw, 10-24 X 9/16in                          |
| ③82   | 30591    | 1    | Governor Gear ASM (Incl. Ref. #81)                  | ③262  | 650831   | 2    | Screw, 1/4-20 X 1/2in                          |
| ③83   | 30588A   | 1    | Spool-Governor                                      | ③275  | 37498    | 1    | Muffler                                        |
| ③86   | 650488   | 6    | Screw, 1/4-20 X 1-1/4in                             | ③277  | 650988   | 2    | Screw, 1/4-20 X 2-9/32in                       |
| ③89   | 611004   | 1    | Key-Flywheel                                        | ③285  | 35000A   | 1    | Cup-Starter                                    |
| ③90   | 611112   | 1    | Flywheel                                            | ③287  | 650926   | 2    | Screw, 8-32 X 21/64in                          |
| ③92   | 650815   | 1    | Washer-Belleville                                   | ③290  | 29774    | 1    | Line-Fuel                                      |
| ③93   | 650816   | 1    | Nut-Flywheel                                        | ③292  | 26460    | 2    | Clamp-Fuel Line                                |
| ③100  | 34443C   | 1    | Ignition-Solid State                                | ③300  | 35586A   | 1    | Fuel Tank (Incl. Ref. #292 And 301)            |
| ③101  | 610118   | 1    | Cover-Spark Plug                                    | ③301  | 36246    | 1    | Cap-Fuel                                       |
| ③103  | 651007   | 2    | Screw, Torx T-15, 10-24 X 1in                       | ③305  | 35647    | 1    | Tube-Oil Fill                                  |
| ③104  | 37480    | 1    | Bushing-Cam                                         | ③*306 | 37610    | 1    | Inoin-Ring                                     |
| ③110  | 37047    | 1    | Wire-Ground                                         | ③307  | 35499    | 1    | O Ring                                         |
| ③*119 | 36787    | 1    | Gasket-Cylinder Head                                | ③309  | 650562   | 1    | Screw, 10-32 X 1/2in                           |
| ③120  | 36825    | 1    | Head-Cylinder                                       | ③309A | 650783   | 1    | Screw, 10-24 X 3/4in                           |
| ③125  | 36780    | 1    | Valve-Exhaust (1/32in Os) (Incl. 151)               | ③310  | 35648    | 1    | Dipstick                                       |
|       |          |      |                                                     | ③311A | 37611    | 1    | Bracket-Hold Down                              |
|       |          |      |                                                     | ③313  | 34080    | 1    | Spacer                                         |
|       |          |      |                                                     | ③347  | 650898A  | 1    | Screw, 10-32 X 27/32in                         |

# Engine Assembly

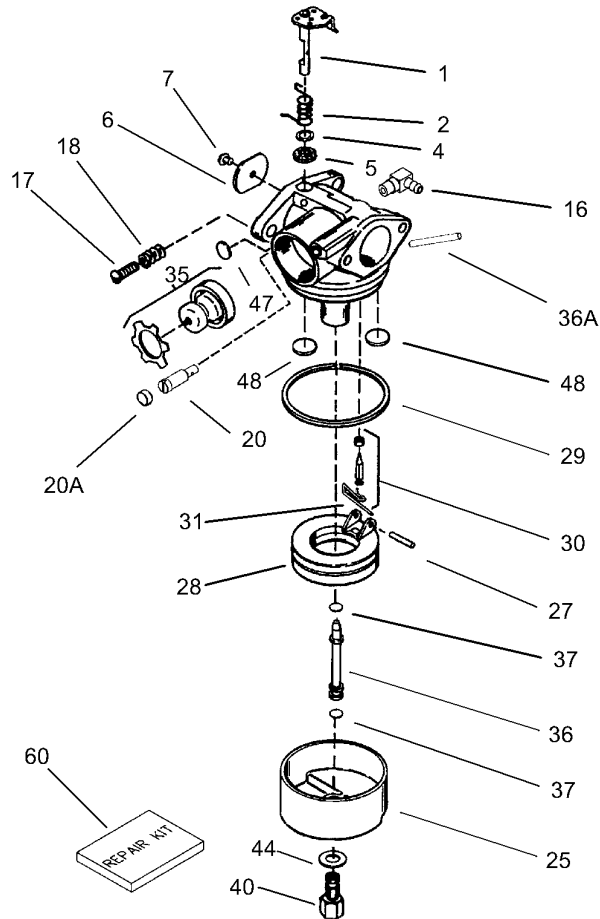
## Tecumseh Lv195ea-362003b (continued)



## Engine Assembly

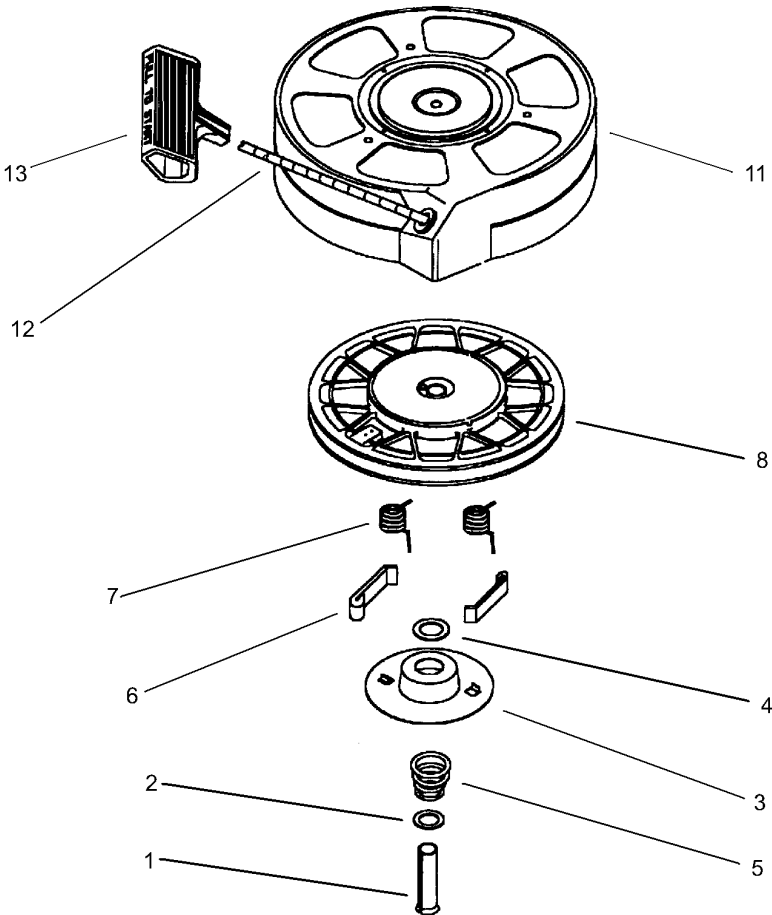
### Tecumseh Lv195ea-362003b (continued)

| Ref   | Part No. | Qty. | Description                   |
|-------|----------|------|-------------------------------|
| ③370  | 35977    | 1    | Decal-Warning                 |
| ③370A | 36261    | 2    | Decal-Lubrication             |
| ③370C | 37695    | 1    | Decal-Primer                  |
| ③380  | 640303   | 1    | Carburetor (Incl. Ref. #184)  |
| ③390  | 590739   | 1    | Starter-Rewind                |
| ③400  | 37613    | 1    | Gasket Set                    |
| ③416  | 37530    | 1    | Spark Arrestor Kit (Optional) |
| ③     | 750876   | 1    | Shortblock                    |



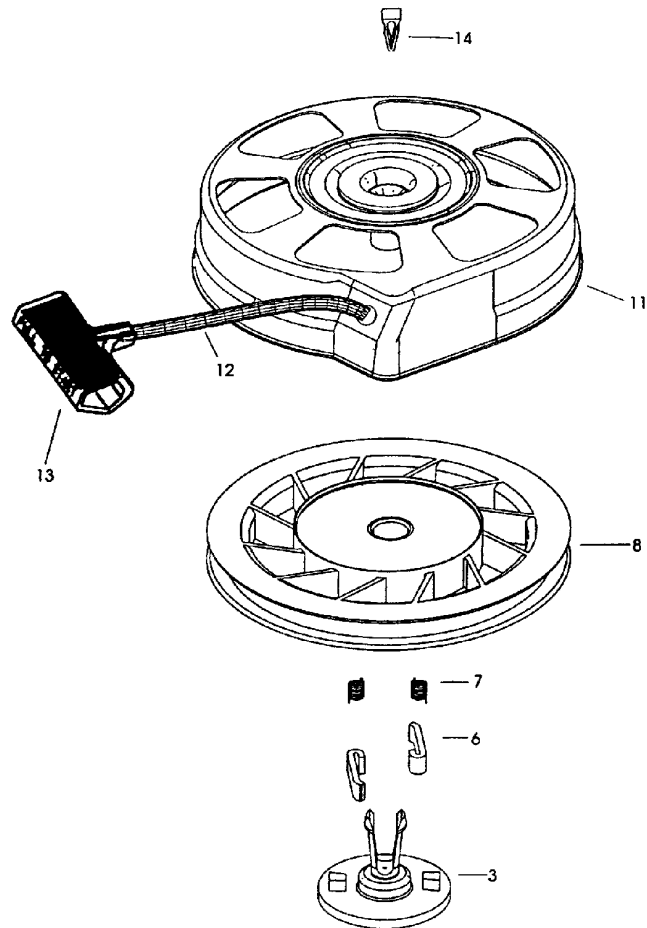
**Carburetor Assembly No. 640303**  
**Tecumseh Lv195ea-362003B**

| Ref | Part No. | Qty. | Description                                       | Ref | Part No. | Qty. | Description                   |
|-----|----------|------|---------------------------------------------------|-----|----------|------|-------------------------------|
| 0   | 640303   | 1    | Carburetor (Incl. Ref. #184 Of Engine Parts List) | 40  | 640087   | 1    | Nut-High Speed Bowl           |
| 1   | 631615   | 1    | Throttle Shaft And Lever ASM                      | 44  | 27110A   | 1    | Bowl Nut Washer               |
| 2   | 631767   | 1    | Spring-Return, Throttle                           | 47  | 630748   | 1    | Welch Plug, Idle Mixture Well |
| 4   | 631184   | 1    | Washer-Dust Seal                                  | 48  | 631027   | 2    | Welch Plug, Vent              |
| 5   | 631183   | 1    | Seal-Dust                                         | 60  | 632809   | 1    | Repair Kit                    |
| 6   | 640070   | 1    | Shutter-Throttle                                  |     |          |      |                               |
| 7   | 650506   | 1    | Screw-Shutter                                     |     |          |      |                               |
| 16  | 631807   | 1    | Fitting-Fuel                                      |     |          |      |                               |
| 17  | 651025   | 1    | Idle Speed Screw                                  |     |          |      |                               |
| 18  | 630766   | 1    | Spring-Tension                                    |     |          |      |                               |
| 20  | 640018   | 1    | Screw-Idle Restrictor                             |     |          |      |                               |
| 20A | 640200   | 1    | Cap-Idle Restrictor Screw                         |     |          |      |                               |
| 25  | 631867   | 1    | Bowl-Float                                        |     |          |      |                               |
| 27  | 631024   | 1    | Shaft-Float                                       |     |          |      |                               |
| 28  | 632802   | 1    | Float                                             |     |          |      |                               |
| 29  | 631028   | 1    | O-Ring-Float Bowl                                 |     |          |      |                               |
| 30  | 632807   | 1    | Inlet Needle, Seat, And Clip Asm(Incl. Ref. #31)  |     |          |      |                               |
| 31  | 631022   | 1    | Clip-Spring                                       |     |          |      |                               |
| 35  | 640259   | 1    | Primer Bulb/retainer Ring                         |     |          |      |                               |
| 36  | 640019   | 1    | Tube-Main Nozzle                                  |     |          |      |                               |
| 36A | 632766   | 1    | Tube Extension-Bowl Vent                          |     |          |      |                               |
| 37  | 632547   | 2    | O-Ring, Main Nozzle Tube                          |     |          |      |                               |



**Recoil Starter Assembly No. 590702 (Optional)**  
**Tecumseh Lv195ea-362003b**

| Ref | Part No. | Qty. | Description                             |  |  |  |  |
|-----|----------|------|-----------------------------------------|--|--|--|--|
| ❶0  | 590702   | 1    | Starter-Recoil                          |  |  |  |  |
| ❶1  | 590599A  | 1    | Spring Pin (Incl. Ref. #4)              |  |  |  |  |
| ❶2  | 590600   | 1    | Washer                                  |  |  |  |  |
| ❶3  | 590696   | 1    | Retainer                                |  |  |  |  |
| ❶4  | 590601   | 1    | Washer                                  |  |  |  |  |
| ❶5  | 590697   | 1    | Spring-Brake                            |  |  |  |  |
| ❶6  | 590698   | 2    | Dog-Starter                             |  |  |  |  |
| ❶7  | 590699   | 2    | Spring-Dog                              |  |  |  |  |
| ❶8  | 590700   | 1    | Pulley And Rewind Spring ASM            |  |  |  |  |
| ❶11 | 590703A  | 1    | Starter Housing ASM (40 Degree Grommet) |  |  |  |  |
| ❶12 | 590535   | 1    | Rope-Starter (Length 98in X 9/64in Dia) |  |  |  |  |
| ❶13 | 590701   | 1    | Handle-Starter                          |  |  |  |  |



**Recoil Starter Assembly No. 590739**  
**Tecumseh No. Lv195ea-362003b**

| Ref | Part No. | Qty. | Description                             |  |  |  |  |
|-----|----------|------|-----------------------------------------|--|--|--|--|
| 0   | 590739   | 1    | Starter-Rewind                          |  |  |  |  |
| 3   | 590740   | 1    | Retainer                                |  |  |  |  |
| 6   | 590616   | 2    | Dog-Starter                             |  |  |  |  |
| 7   | 590617   | 2    | Spring-Dog                              |  |  |  |  |
| 8   | 590618A  | 1    | Pulley And Rewind Spring ASM            |  |  |  |  |
| 11  | 590638A  | 1    | Starter Housing ASM (40 Degree Grommet) |  |  |  |  |
| 12  | 590535   | 1    | Rope-Starter (Length 98in X 9/64in Dia) |  |  |  |  |
| 13  | 590701   | 1    | Handle-Starter                          |  |  |  |  |
| 14  | 590760   | 1    | Clip-Spring                             |  |  |  |  |

## NOTES

